

## A quick recap of the material covered in lectures

### MOS CAPACITOR C-V CHARACTERISTICS

Consider a nMOS capacitor with p-type substrate doped with carrier density  $N_a$ . When threshold voltage is applied to the MOS capacitor, the depletion layer is formed at the oxide-semiconductor interface with a width  $x_d$ . Fermi potential -  $\phi_F$  and surface potential in the semiconductor -  $\phi_s$ .

- Metal-Semiconductor work function difference (for any Metal gate):

$$\Phi_{ms} = \Phi'_m - \Phi_s = \Phi'_m - \left( \xi + \frac{E_g}{2q} + \phi_F \right) \quad (1)$$

where  $\xi$  is electron affinity of semiconductor. In case of polysilicon gate, use  $\Phi'_m = \xi$ .

- Fermi potential:

$$\phi_F = \frac{kT}{q} \ln \left( \frac{N_a}{n_i} \right) \quad (2)$$

- Flat band voltage:

$$V_{FB} = \Phi_{ms} - \frac{Q'_{ss}}{C_{ox}} \quad (3)$$

where  $Q'_{ss} = Q_i$  is the trapped charge near the interface.

- The maximum depletion charge at maximum depletion layer width:

$$|Q'_{SD}| = |Q_d| = qN_ax_{d,max} \quad (4)$$

- Electric field is continuous at the interface:

$$\epsilon_{ox}E_{ox} = \epsilon_sE_s \quad E_s = \frac{qN_ax_d}{\epsilon_s} \quad (5)$$

- Depletion layer width and its maximum width:

$$x_d = \sqrt{\frac{2\epsilon_s\phi_s}{qN_a}} \quad x_{d,max} = x_{d,T} = \sqrt{\frac{4\epsilon_s\phi_F}{qN_a}}; \quad \phi_s = 2\phi_F \quad (6)$$

- Threshold voltage:

$$V_T = \begin{cases} \Phi_{ms} - \frac{Q'_{ss}}{C_{ox}} + 2\phi_s - \frac{Q_d}{C_{ox}} \\ V_{FB} + 2\phi_s - \frac{Q_d}{C_{ox}} \\ V_{FB} + 2\phi_s + \frac{\sqrt{4\epsilon_sqN_a\phi_F}}{C_{ox}}; & \phi_s = 2\phi_F \end{cases} \quad (7)$$

- MOS capacitance (per unit area):

$$C_{max} = C_{ox} = \frac{\epsilon_{ox}}{t_{ox}} \quad \frac{1}{C_{min}} = \frac{1}{C_{ox}} + \frac{1}{C_{dep}} \quad (8)$$

- Total Capacitance per unit area when the frequency is low (LF-CV) and high (HF-CV) :

Capacitance	$C_{LF}$	$C_{HF}$	Region	Biasing (nMOS cap)
$C$	$C_{ox}$	$C_{ox}$	Accumulation	$V_G \leq V_{FB}$
	$\frac{1}{\frac{1}{C_{ox}} + \frac{x_d}{\epsilon_s}}$	$\frac{1}{\frac{1}{C_{ox}} + \frac{x_d}{\epsilon_s}}$	Depletion	$V_{FB} \leq V_G \leq V_T$
	$C_{ox}$	$\frac{1}{\frac{1}{C_{ox}} + \frac{x_{d,T}}{\epsilon_s}}$	Inversion	$V_G \geq V_T$

- If the frequency is low, the capacitance is initially maximum ( $C_{ox}$ ), then reduces to minimum value ( $C_{min}$ ) and thus again reaches maximum. Similarly, if the frequency is high the capacitance is initially maximum and it reduces to minimum value.
- The C-V characteristics depends on the carrier density, oxide thickness, temperature, frequency, interface trap charges. Thus the flat-band, threshold voltages shifts accordingly.
- If the MOS capacitor is biased deeply into the depletion region by extreme biasing, the depletion width will be increased and thus the capacitance reduces heavily (i.e. even below  $C_{min}$ ).
- The equivalent oxide thickness (EOT) to replace  $\epsilon_{SiO_2}$  with a high- $\kappa$  dielectric  $\epsilon_{high-\kappa}$ , which is used to reduce quantum tunneling effects.

$$\frac{\epsilon_{ox}}{t_{EOT}} = \frac{\epsilon_{high-\kappa}}{t_{high-\kappa}} \quad (10)$$

**Solve the following questions. There are 11 questions, for a total 25 marks.**

1. (1 mark) The typical high-frequency MOS capacitance is less than the low-frequency capacitance in which region(s) of operation?

- A. accumulation
- B. inversion**
- C. depletion
- D. accumulation and depletion
- E. accumulation and inversion

2. (1 mark) The threshold voltage ( $V_T$ ) of an MOS capacitor decreases with a/an \_\_\_\_\_ in the gate oxide thickness ( $t_{ox}$ ) and decreases with a/an \_\_\_\_\_ in the substrate doping concentration.

- A. increase, increase
- B. decrease, increase
- C. increase, decrease
- D. decrease, decrease**
- E. no change, no change

$V_T = -\frac{Q_b}{C_{ox}} + 2\phi_F$  Take the sign of  $Q_b$  into account.

If  $C_{ox} \uparrow$ ,  $V_T \downarrow$   
 $C_{ox} \uparrow$  when  $t_{ox} \downarrow$

3. (1 mark) The surface potential in n-MOS capacitor at the threshold voltage is  $2\phi_F$ . Hence, B

- A.  $\frac{kT}{q} \ln \frac{N_a}{n_i}$
- B.  $2\frac{kT}{q} \ln \frac{N_a}{n_i}$**
- C.  $\frac{kT}{q} \ln \frac{n_i}{N_a}$
- D.  $\frac{3kT}{2q} \ln \frac{n_i}{N_a}$
- E.  $2\frac{kT}{q} \ln \frac{n_i}{N_a}$
- F.  $\frac{3kT}{2q} \ln \frac{N_a}{n_i}$

4. (2 marks) Consider a n-MOS capacitor where the gate is made of  $n^+$  (poly) Si has doping  $N_a = 1 \times 10^{16} \text{ cm}^{-3}$  and oxide thickness ( $t_{ox}$ ) is  $50 \text{ nm}$ . If the flat band voltage is  $-1 \text{ V}$ , the threshold voltage is \_\_\_\_\_ V. (take  $n_i = 1.5 \times 10^{10} \text{ cm}^{-3}$ ,  $\epsilon_s = 11.9$ ,  $\epsilon_0 = 8.85 \times 10^{-14} \text{ Fcm}^{-1}$ ,  $kT = 0.0259 \text{ eV}$ ,  $\epsilon_{ox} = 3.9$ )

- A. 0.52  
B. -0.52  
C. 0.39  
D. 0.24  
E. -0.24  
F. -0.39

$$N_a = 10^{16} \text{ cm}^{-3} \quad \phi_F = kT \ln\left(\frac{n_a}{n_i}\right) \\ = 0.0259 \times \ln\left(\frac{10^{16}}{1.5 \times 10^{10}}\right)$$

$$= 0.347 \text{ V}$$

At threshold the surface potential  $\phi_s = 2\phi_F$

$$Q_d = qN_a x_{dep} \quad x_{dep} = \sqrt{\frac{2\epsilon_{si}}{qN_a} 2\phi_F} \\ = \sqrt{4\epsilon_{si} qN_a \phi_F}$$

$$C_{ox} = \frac{3.9 \times 8.85 \times 10^{-14} \text{ (F/cm)}}{50 \times 10^{-7} \text{ (cm)}}$$

$$V_T = V_{FB} - \frac{Q_d}{C_{ox}} + 2\phi_F \quad Q_d \text{ is negative}$$

$$= -1 + \frac{\sqrt{4\epsilon_{si} qN_a \phi_F}}{C_{ox}} + 2 \times 0.347$$

$$= -1 + 0.7 + 0.694 = \underline{0.394}$$

5. (4 marks) The high-frequency  $C-V$  plot of an ideal MOS capacitor as shown in the figure.

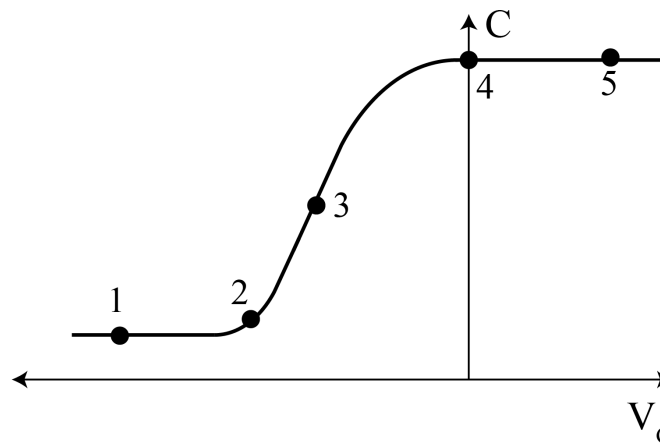


Figure 1: HFCV of MOSCAP

- (a) (1 mark) Is this a PMOS or an NMOS device?

**A. PMOS**

B. NMOS

- (b) (3 marks) For the biasing conditions mentioned below, identify the corresponding points mentioned on the MOS  $C - V$  plot. (Fill 1 – 5 numbers corresponding to the blanks)

- i. flat-band 4
- ii. inversion 1
- iii. accumulation 5
- iv. threshold 2
- v. depletion 3

**Ans: (i) - 4; (ii) - 1; (iii) - 5; (iv) - 2; (v) - 3**

6. (6 marks) Consider a silicon nMOS capacitor with doping  $N_a = 1 \times 10^{17} \text{ cm}^{-3}$ , aluminium gate ( $\phi_M = 4.1 \text{ eV}$ ), and an oxide thickness ( $t_{ox}$ ) of  $20 \text{ nm}$ . Assume there is no fixed charge in the oxide or at the oxide-silicon interface. (Use  $kT = 0.0259 \text{ eV}$ ,  $\xi_{Si} = 4.05 \text{ eV}$ ,  $n_i = 1.5 \times 10^{10} \text{ cm}^{-3}$ ,  $E_{g,Si} = 1.12 \text{ eV}$ ,  $\epsilon_S = 11.9$ ,  $\epsilon_{ox} = 3.9$ )

(a) (2 mark) Calculate the flat band voltage.

- A.  $-0.408 \text{ V}$   
 B.  $0.408 \text{ V}$   
**C.  $-0.917 \text{ V}$**   
 D.  $0.204$   
 E.  $-0.204$   
 F.  $0.917 \text{ V}$

Work function of semiconductor  

$$\phi_s = \xi_{Si} + E_g/2 + \phi_F$$

$$\phi_{ms} = \frac{\phi_M}{\phi_M} - \left( \frac{\phi_s}{\phi_M} \right)$$

$$V_{FB} = \phi_{ms} - \frac{Q_{ox}}{C_{ox}} = 0 \quad \text{No charge in oxide or interface}$$

$$= -0.916 \text{ V}$$

(b) (2 mark) Calculate the oxide capacitance per unit area.

- A.  $86 \text{ nF/cm}^2$   
 B.  $134.4 \text{ nF/cm}^2$   
 C.  $34.4 \text{ nF/cm}^2$   
**D.  $172 \text{ nF/cm}^2$**   
 E.  $3.44 \text{ nF/cm}^2$   
 F.  $1.72 \text{ nF/cm}^2$

$$C_{ox} = \frac{\epsilon_{ox}}{t_{ox}} = \frac{3.9 \times 8.85 \times 10^{-14}}{20 \times 10^{-7}} = 172.6 \text{ nF/cm}^2$$

(c) (2 marks) Calculate the threshold voltage.

- A.  $-0.92 \text{ V}$   
 B.  $0.92 \text{ V}$   
 C.  $-0.85 \text{ V}$   
**D.  $0.85 \text{ V}$**   
 E.  $0.42$   
 F.  $-0.42$

$$V_T = V_{FB} - \frac{Q_d}{C_{ox}} + 2\phi_F$$

$$= -0.916 + \frac{\sqrt{4 \epsilon_{Si} q N_a \phi_F}}{C_{ox}} + 2 \times 0.406$$

$$= 0.85 \text{ V}$$

## Previous year GATE questions

7. (2 marks) **(EC-GATE 2007)** Consider a MOS capacitor of area  $4 \times 10^{-4} \text{ cm}^2$ . Use  $\epsilon_{si} = 1 \times 10^{-12} \text{ F/cm}$  and  $\epsilon_{sio_2} = 3.5 \times 10^{-13} \text{ F/cm}$ .

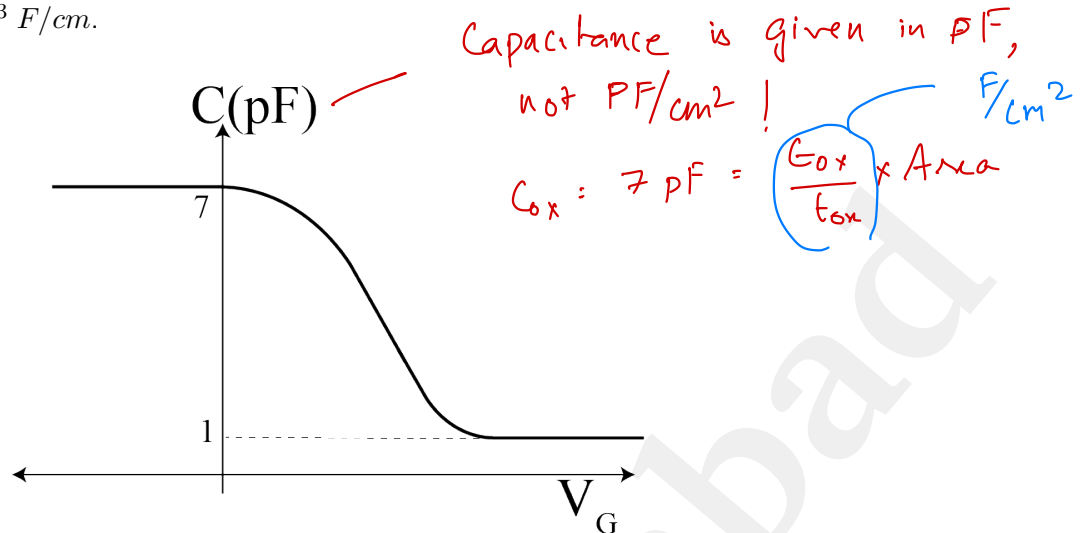


Figure 2: HFCV of NMOS Capacitor

- (a) (1 marks) The gate oxide thickness in the MOS capacitor is \_\_\_\_\_ nm.

A. 140

B. 70

**C. 200**

D. 100

E. 250

F. 1000

$$t_{ox} = \frac{\epsilon_{ox} A}{C_{ox}} = \frac{3.9 \times 8.85 \times 10^{-14} \times 4 \times 10^{-4}}{7 \times 10^{-12}}$$

$$= 1.97 \times 10^{-5} \text{ cm}$$

$$= 197 \text{ nm}$$

$$\sim 200 \text{ nm}$$

- (b) (1 marks) The maximum depletion layer width is \_\_\_\_\_  $\mu\text{m}$ .

A. 7.5

**B. 3.4**

C. 1.5

D. 2.5

E. 0.95

F. 0.6

$$C_{min} = 1 \text{ pF}$$

$$\frac{1}{C_{min}} = \frac{1}{C_{ox}} + \frac{1}{C_{dep}}$$

$$\therefore C_{dep} = \frac{C_{min} \times C_{ox}}{C_{ox} - C_{min}} = \frac{1 \times 7}{6} \text{ pF}$$

$$C_{dep} = \frac{\epsilon_{si} A}{W_{dep, max}}$$

$$W_{max} = \frac{11.9 \times 8.85 \times 10^{-14} \times 4 \times 10^{-4}}{7/6 \times 10^{-12}}$$

$$\sim 0.00036 \text{ cm}$$

$$\sim 3.6 \mu\text{m}$$

8. (2 marks) **(EC-GATE 2015)** In MOS capacitor with an oxide layer thickness of 10 nm, the maximum depletion layer thickness is 100 nm. The permittivities of the semiconductor and the oxide layer are  $\epsilon_s$  and  $\epsilon_{ox}$  respectively. Assume  $\frac{\epsilon_s}{\epsilon_{ox}} = 3$ , the ratio of maximum to the minimum capacitance is \_\_\_\_\_.

A. 8.66

B. 0.75

**C. 4.33**

D. 0.33

E. 3

F. 1

$$\frac{C_{ox}}{C_{min}} = \frac{C_{ox}}{\left( \frac{C_{ox} C_{dep}}{C_{ox} + C_{dep}} \right)}$$

$$= 1 + \frac{C_{ox}}{C_{dep}}$$

$$= 1 + \frac{\epsilon_{ox}/t_{ox}}{\epsilon_{si}/W_{dep}} = 1 + \frac{\epsilon_{ox}}{\epsilon_{si}} \cdot \frac{W_{dep}}{t_{ox}}$$

$$= 1 + \frac{1}{3} \cdot \frac{100}{10} = 4.33$$



9. (2 marks) **(EC-GATE 2016)** Figures I and II show two MOS capacitors of unit area. The capacitor in Figure I has insulator materials X (of thickness  $t_1 = 1 \text{ nm}$  and dielectric constant  $\epsilon_1 = 4$ ) and Y (of thickness  $t_2 = 3 \text{ nm}$  and dielectric constant  $\epsilon_2 = 20$ ). The capacitor in Figure II has only insulator material X of thickness  $t_{eq}$ . If the capacitors are of equal capacitors, then the value of  $t_{eq}$  is \_\_\_\_\_ nm.

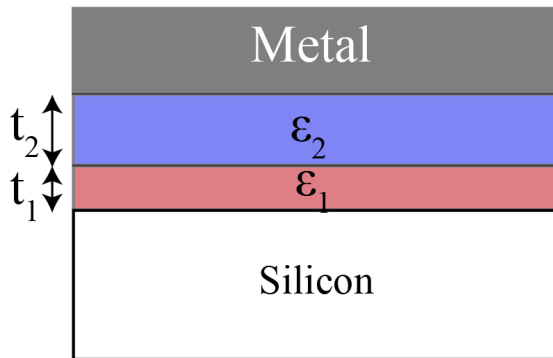


Figure I

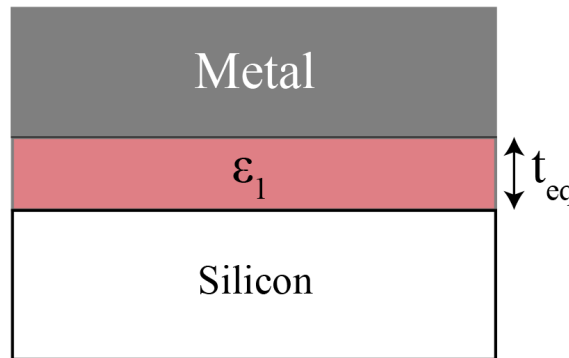


Figure II

- A. 0.5  
B. 5  
C. 3.2  
D. 10  
E. 1

**F. 1.6**

Fig. I has 2 capacitors in series.

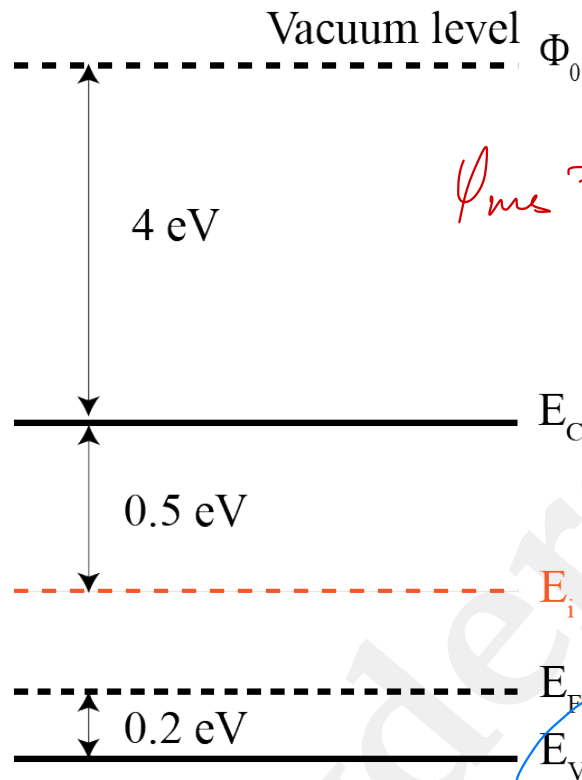
$$C_{eq} = \frac{C_1 C_2}{C_1 + C_2} = \frac{\frac{\epsilon_1}{t_1} \times \frac{\epsilon_2}{t_2}}{\frac{\epsilon_1}{t_1} + \frac{\epsilon_2}{t_2}} = \frac{\epsilon_1 \epsilon_2}{\epsilon_1 t_2 + \epsilon_2 t_1}$$

Since both figures have same capacitance

$$\frac{\epsilon_1}{t_{eq}} = \frac{\epsilon_1 \epsilon_2}{\epsilon_1 t_2 + \epsilon_2 t_1}$$

$$t_{eq} = \frac{\epsilon_1 t_2 + \epsilon_2 t_1}{\epsilon_2} = \frac{4 \times 3 + 20 \times 1}{20} = 1.6$$

10. (2 marks) **(EC-GATE 2020)** The band diagram of a p-type semiconductor with a band-gap of 1 eV is shown in the figure. Using this semiconductor, a MOS capacitor having  $V_{Th}$  of  $-0.16$  V,  $C'_{ox}$  of  $100$  nF/cm<sup>2</sup> and a metal work function of  $3.87$  eV is fabricated. There is no charge within the oxide. If the voltage across the capacitor is  $V_{Th}$ , the magnitude of depletion charge per unit area (in nC/cm<sup>2</sup>) is \_\_\_\_\_.



A. 9.3

B. 5.2

**C. 17.0**

D. 14.1

E. 6.9

F. 1.70

$$V_T = \phi_{ms} - \frac{Q_{ox}}{C_{ox}} - \frac{Q_d}{C_{ox}} + 2\phi_F$$

$$-0.16 = -0.93 - \frac{Q_d}{C_{ox}} + 0.6$$

$$-\frac{Q_d}{C_{ox}} = +0.17$$

Since substrate is p type  $Q_d$  is negative

$$\therefore |Q_d| = 0.17 \times 100 \times 10^{-9} \text{ C/cm}^2$$

$$= 17 \text{ nC/cm}^2$$

11. (2 marks) **(EC-GATE 2017)** A MOS capacitor is fabricated on p-type Si (silicon) where the metal work function is  $4.1 \text{ eV}$  and electron affinity of Si is  $4.0 \text{ eV}$ ,  $E_C - E_F = 0.9 \text{ eV}$ ; where  $E_C$  and  $E_F$  are conduction band minimum and the Fermi energy levels of Si, respectively,  $\epsilon_{ox} = 3.9$ ,  $\epsilon_0 = 8.85 \times 10^{-14} \text{ F/cm}$ , oxide thickness  $t_{ox} = 0.1 \mu\text{m}$  and electron charge  $q = 1.6 \times 10^{-19} \text{ C}$ . If the measured flat band voltage of this capacitor is  $-1\text{V}$ , then the magnitude of the fixed charge at the oxide semiconductor interface is \_\_\_\_\_  $\text{nC/cm}^2$ .

**Ans:** 6.9

**Range:** 6.5 – 7.5

$$V_{FB} = \phi_{ms} - \frac{Q_{ox}}{C_{ox}} \quad ?$$

$$\phi_{ms} = 4.1 - (4 + 0.9)$$

$$= -0.8 \text{ V}$$

$$C_{ox} = \frac{3.9 \times 8.85 \times 10^{-14}}{0.1 \times 10^{-4}}$$

$$= 34.5 \text{ nF/cm}^2$$

$$-1 = -0.8 - \frac{Q_{ox}}{34.5 \text{ nF/cm}^2}$$

$$\Rightarrow Q_{ox} = 0.2 \times 34.5 \text{ nC/cm}^2$$

$$= 6.9 \text{ nC/cm}^2$$