

Diagram

Machine

x12

Body-Bone Welding
Out-Side Welding

RS232 Port

x12

Part number: 61800925123

Firmware : 2_Serial.ino

12V 1A

Part number: A000073

192.168.0.52
config.ini (CONNECT_MC = 1)

Server

192.168.0.53
config.ini (CONNECT_MC=0)

Client

192.168.0.54
config.ini (CONNECT_MC=0)

Client

192.168.0.55
config.ini (CONNECT_MC=0)

Client

192.168.0.56
config.ini (CONNECT_MC=0)

Client

16-Port 10/100Mbps Desktop Switch

SparkFun Transceiver Breakout - MAX3232

RS-232 LOGIC
T1OUT T2OUT R1IN R2IN 3V-5.5V GND T1IN T2IN R1OUT R2OUT

192.168.0.1 - 192.168.0.12
Port 8000

5V 1A

USR-TCP232-302

Part number: 61800925023

Box

Title			Machine monitoring	
Size	A3	Number		Revision 1.0
Date:	5-07-2024	Sheet of	1/1	
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