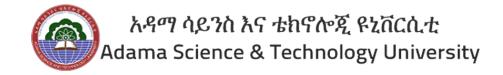


Engineering Research & Development Methodology

R&D Spectrum

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By: Elias Lemuye (MSc)
SoEEC / CSE Program



R&D Spectrum

- Basic research (Imagination phase)
- Applied research (Art phase)
- Development (Craft phase)
- Reflective Thinking

R&D Spectrum

- R&D can be categorized into three phases:
 - 1. Imagination Phase (Basic research)—acquiring new knowledge without expected application of the knowledge.
 - 2. Art Phase (Applied research) taking a question out of the realm of imagination & creating something.
 - 3. Craft Phase (Development)—evolving a current state of something by either modification to, or the creation of a product, process, system, or service.

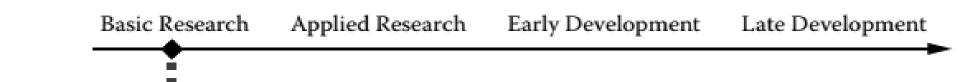


FIGURE 3.1

The R&D spectrum: Basic research.

- It can be thought of as the quest for new knowledge without any expected application.
- It is all about discovery, interpretation, & understanding.
- This is where hypotheses are defined, new thinking is explored, & ideas are brought to life.
- Its objective can be a spectrum of results
 - from enhancing the knowledge of the individual doing the research
 - O to enhancing the state of the art in a field.

- Nothing is built at this point, & there are no boundaries except that eventually those ideas must be put down on paper if there is interest in moving them along the continuum.
- Actions taken at this stage could include
 - curiosity-driven investigation,
 - intellectual inquiry,
 - research,
 - publishing,
 - o peer reviews, &
 - dialog, among others.

Oriented basic research

- a subcategory of basic research
- expected to produce enough knowledge that can serve as background for applied research & eventual development activities.
- Although there is a linearity shown in the figure, the progression of R&D is **not linear**.
- The progression takes place both within research & within development.

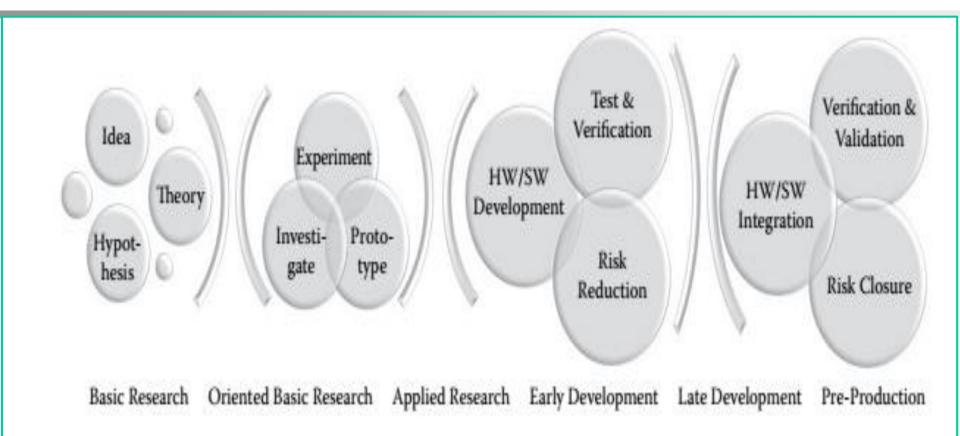


FIGURE 3.2

R&D progression.

R&D progression can reveal:

- a basic research activity may begin & end within that category without ever moving into the next category
- It is possible to start in basic research, move through all the way to late development, & then loop back to an earlier phase if an experiment or prototype does not perform as planned
- an activity may start in the applied research & move into early development
- There is a relative synergistic relationship where results drive the progression.

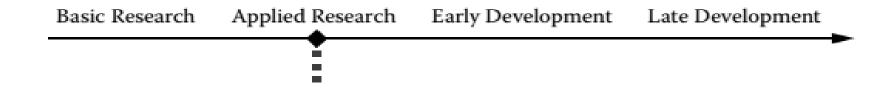


FIGURE 3.3

The R&D spectrum: Applied research.

Applied Research

- It can be thought of as the art phase, because its focus is on taking a question out of the realm of imagination & creating something.
- It is about the enhancement of knowledge to a recognized need or gap,
 - Sometimes referred to as strategic research.
- It moves the idea to a demonstration of those ideas in an effort to close the gap of knowledge, fulfill a need, or meet an objective.

Applied Research

- During this phase,
 - ideas may lead to experiments meant to test & validate them, &
 - rudimentary prototypes may be built or ideas tested.
- Actions taken at this stage may include
 - research, publishing, peer reviews, dialog, or other defining activities;
 - however, they have a clear focus.

Applied Research

- This is a highly creative phase with a great deal of risk & a low probability of success in experimental validation.
- Successful activities in this phase are ready to move into development or what can be referred to as the craft phase, where the focus shifts more to form, fit, & function of an idea.

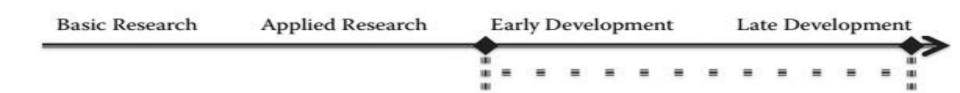
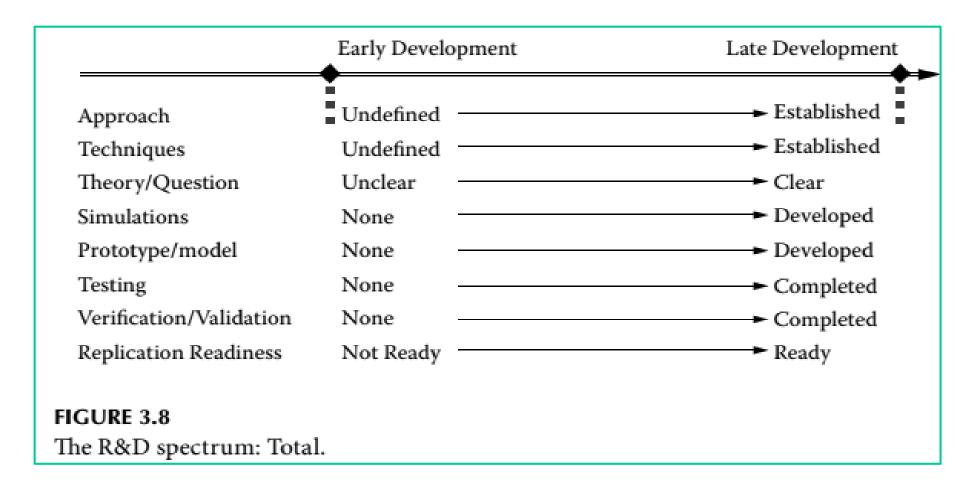


FIGURE 3.7

The R&D spectrum: Development.

- It is directed toward **producing** materials, devices, systems, methods, process, software, etc.
- focused toward evolving a current state of something by either modification to, or the creation of, a product, process, system, or service.
- Typically focuses on:
 - carrying out experiments,
 - building prototypes or models,
 - developing & running simulations,
 - designing or redesigning processes, &
 - O testing, verifying, & validating designs



- The earlier in the development phase an activity is, the less is known about how to actually accomplish the change that is desired.
- The later in the development phase, the closer it is to implementation readiness.
- Once a successful test phase is complete, & the results verified in a manner that reflects the expected outcomes, it should be ready to move into an implementation or production environment.

- Incremental R&D, making small changes along an existing trajectory, also straddles the continuum, but can extend out far into the production or operations areas.
- Radical R&D, taking a different approach to pursue a result that will be fundamentally & dramatically different, typically requires theoretical &/or basic research so it straddles the continuum from basic research through early development.
- It is almost impossible to separate the research from the development when a radical outcome is desired.

Typical Steps in Development

- Setting strategy, trajectory, high-level goals, posing questions &/or forming hypotheses
- Scheduling & budgeting as relates to use of labor & materials resources needed to support prototyping or other experiments
- Identifying the appropriate decision points for when the work should no longer be pursued
- Searching relevant literature, discussions, comparative development activities across disciplines
- Preparing simulations, models, or prototypes
- Prioritizing & setting up experiments

■ Typical Steps in Development

- O Testing
- Recording measurements, making calculations
- Verification, validation, & quality checks
- Completing analysis on the results
- Modifying design, retesting as appropriate to reduce risk & progress toward goal
- Stopping the work when appropriate
- Documenting experimentation methods, change & configuration, & results
- Communicating results

Reflective Thinking

- Major activities & the progression within Basic research, Applied research & Development
- The successful movement of research activities to development
- The looping back of the some research activities to the previous when required
- Typical steps in development

References

Wingate, L.M.(2015).Project Management for Research & Development: Guiding Innovation for Positive R&D Outcomes

