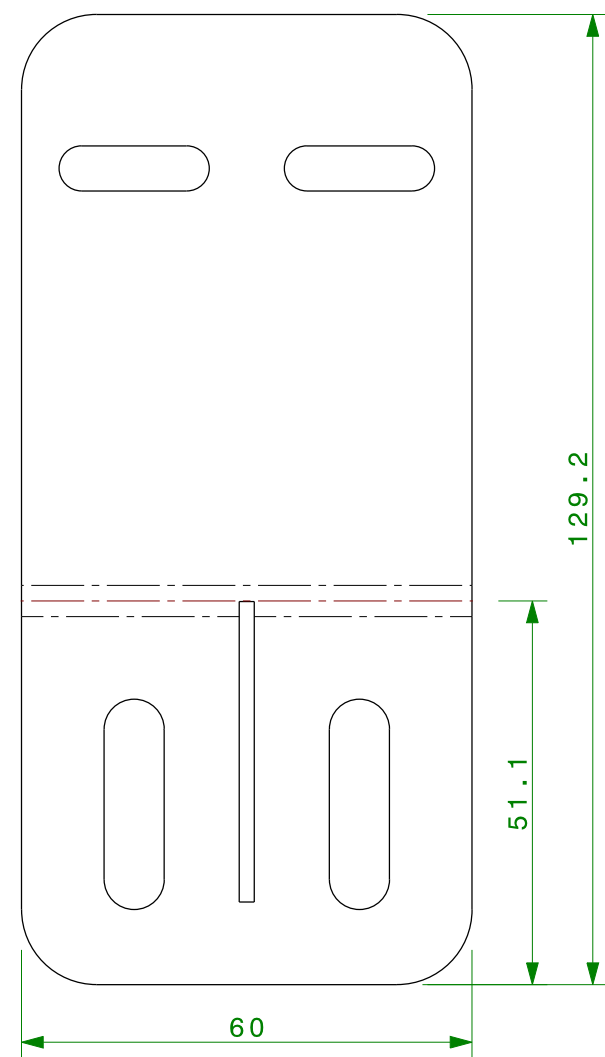
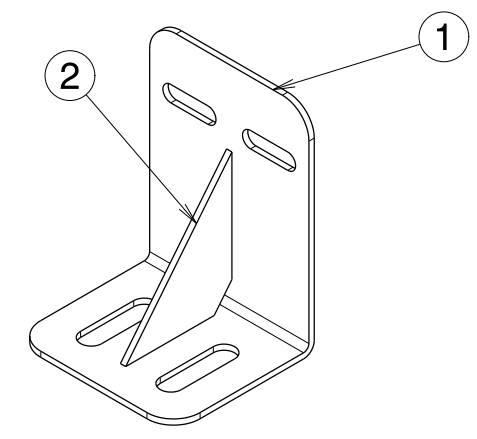


Unfolded view  
Scale: 1:1



ISOMETRIC VIEW



WELDING SPECIFICATION DIN - EN 15085	
EDITION JAN-2008	
WELD DESIGN AS PER	EN 15085-3
INSPECTION TESTING AND DOCUMENTATION	EN 15085-5
WELD PERFORMANCE CLASS	CP C2
WELD INSPECTION CLASS	CT 3
WELD CERTIFICATION LEVEL OF MANUFACTURER	CL 2
WELD PROCEDURE	TIG 141
WELD FILLER MATERIAL	EN 15085-4
BASE MATERIAL	EN 10204-2004
WELDING TOLERANCE	ISO 13920-BF

2	--	Gusset	SS304	1	NOS	
1	--	Bracket	SS304	1	NOS	
PART No.	REF DRG No	DESCRIPTION	MATERIAL	QTY	UNIT	MASS Kgs
BILL OF MATERIAL						
		<div>TOLERANCE ISO 2768</div> <div>TOLERANCE CLASS: <div>mK</div></div>	THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION OF BFG INTERNATIONAL LTD. THE COPYRIGHT, DESIGN RIGHT AND/OR OTHER INTELLECTUAL PROPERTY RIGHTS OF THIS DRAWING BELONGS TO THE COMPANY. THIS DRAWING MUST NOT BE REPRODUCED, DISCLOSED OR USED FOR THE PURPOSES OTHER THAN THOSE FOR WHICH PRIOR CONSENT OF THE COMPANY HAS BEEN GIVEN.			

- NOTES :
- 1) Material : SS304 OR SS316
  - 2) Sheet thickness : 2.0 mm
  - 3) Finish : Passivated
  - 4) No burrs & sharp edges allowed
  - 5) Boxed dimensions are critical / major dimensions.
  - 6) All unspecfied internal bend radii shall be R2

Rev No	Engg No	Rev by	DATE	REVISION
00	12741	VIRTUAL	09.02.21	FIRST ISSUE
CONTROLLED COPY IF STAMPED IN VIOLET				
REMARKS				
BFG ITEM CODE FBM-BRA-104599				
NEXT ASSY. W461A312				
BFG INTERNATIONAL, BAHRAIN				
CLIENT : SKODA				
PROJECT 16Ev, LATVIA				
TITLE AIR HEATER MTG BRACKET				
DRAWING No. W461C103			REV. 00	SCALE 1:2
SHEET	1 OF 1	DRAWN	Virtual	
JOB No.	-	CHKD.	Virtual	
DATE	09.02.21	APPD.	Sanjay	
FO : BFG/DE/14 - Rev. 1				