



Rev No	Engg No	Rev by	DATE	REVISION
00	12741	VIRTUAL	09.02.21	FIRST ISSUE

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REMARKS

BFG ITEM CODE FBM-BRA-104603

NEXT ASSY. W461A300/W461A202



INTERNATIONAL, BAHRAIN

CLIENT :

SKODA

PROJECT

16Ev, LATVIA

TITLE

DOOR SIDE EXT PNL MTG  
BCKT

DRAWING No. W461C107  
REV. 00  
SCALE 1:2

SHEET 1 OF 1  
DRAWN Virtual

JOB No. -  
CHKD. Virtual

DATE 09.02.21  
APPD. Sanjay

FO : BFG/DE/14 - Rev. 1

WELDING SPECIFICATION DIN - EN 15085 EDITION JAN-2008					
WELD DESIGN AS PER		EN 15085-3			
INSPECTION TESTING AND DOCUMENTATION		EN 15085-5			
WELD PERFORMANCE CLASS		CP C2			
WELD INSPECTION CLASS		CT 3			
WELD CERTIFICATION LEVEL OF MANUFACTURER		CL 2			
WELD PROCEDURE		TIG 141			
WELD FILLER MATERIAL		EN 15085-4			
BASE MATERIAL		EN 10204-2004			
WELDING TOLERANCE		ISO 13920-BF			

2	--	Gusset	SS304	1	NOS	0.059
1	--	Bracket	SS304	1	NOS	0.372
PART No.	REF DRG No	DESCRIPTION	MATERIAL	QTY	UNIT	MASS Kgs
BILL OF MATERIAL						
		TOLERANCE ISO 2768	THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION OF BFG INTERNATIONAL LTD. THE COPYRIGHT, DESIGN RIGHT AND/OR OTHER INTELLECTUAL PROPERTY RIGHTS OF THIS DRAWING BELONGS TO THE COMPANY. THIS DRAWING MUST NOT BE REPRODUCED, DISCLOSED OR USED FOR THE PURPOSES OTHER THAN THOSE FOR WHICH PRIOR CONSENT OF THE COMPANY HAS BEEN GIVEN.			
		TOLERANCE CLASS: mK				

- NOTES :
- 1) Material : SS304 OR SS316
  - 2) Sheet thickness : 3.0 mm
  - 3) Finish : Passivated
  - 4) No burrs & sharp edges allowed
  - 5) Boxed dimensions are critical / major dimensions.
  - 6) All unspecfied internal bend radii shall be R3

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED. DO NOT SCALE DRG. IF IN DOUBT ASK.