



## CHAPTER - 6 GEOGRAPHY

### MANUFACTURING INDUSTRIES

#### IMPORTANCE OF MANUFACTURING

- Reduces the dependence of people on Agriculture income.
- Industrial development, a pre-condition for eradication of unemployment and poverty
- Export brings much needed foreign exchange.
- Manufacturing provided higher value for good to a country [Prosperity]

#### AGRICULTURE and Industries

- Not exclusive of each other. Moves hand to hand.
- Increased productivity and made production process efficient

Globalisation → Global competition - Self sufficiency is not enough  
our goods must be at par with International market

#### Industrial Location.

- Influenced by many factors.
- availability of raw material, Labour, Capital, Power, Market Govt. Policy.
- Selecting an appropriate location is must.
- Industrialisation and urbanization goes hand in hand.
- Cities provide market and services.



## Agglomeration Economies

- Pre Independence Industrial location and difference
- Coastal areas to Hinterland.

## Classification of Industries

### 1) On the basis of source of raw material

- i) Agro-based → cotton, woolen, jute, silk, rubber, and sugar etc.
- ii) Mineral based  
Iron and steel, Cement, aluminium machine, tools and Petrochemicals.

### 2) According to their main role

#### i) Basic or Key Industries:

Supply their product or raw material to manufacturing other goods eg iron and steel.

#### ii) Consumer Industries

→ Produces goods for direct use by consumers eg sugar, Paper, toothpaste etc.

### 3) On the basis of Capital Investment

#### i) Small scale Industries

→ less than one crore.

→ Toy Industries

#### ii) Large scale Industries

→ one crore or more than one crore

→ Iron and steel Industries.

→ limit change over a period of time





## Classification of Industries - II

### 4) On the basis of ownership

- (i) Public sector → owned and operated by government eg BHEL
- (ii) Private sector → owned and operated Individual or group of Individual eg TISCO
- (iii) Joint sector → Jointly run state and Individuals or group of Individual. eg Oil India Ltd.
- (iv) Cooperated sector → owned and operated by Producers and supplier of raw material eg Sugar Industries in Maharashtra, AMUL.

### 5) Based on the bulk and weight of raw material and finished goods

- (i) Heavy Industries → Iron and steel.
- (ii) Light Industries → Electrical Industries.

## Agro-based Industry

- Textile Industry:
- Contribution in Industrial Production 14%.
  - Employment generation [35m]
  - Foreign exchange [24.6%]
  - Contribution in GDP [4%].

### Cotton Textile

- first successful cotton mill was established in Mumbai in 1854.
- Hand spinning and handloom weaving → Powerloom
- Localisation of textile Industries in Gujarat and Maharashtra because Availability of raw cotton, market transport [Port], Labour, Moist climate etc.



## Challenges to cotton textile Industries

- \* Spinning v/s weaving
- \* Erratic power supply.
- \* Low out-put of labour.
- \* Stiff competition with the synthetic fibre industry.

## Jute Textile

- \* Largest producer of raw jute and second largest exporter after Bangladesh.
- \* After Partition in 1947, the Jute mills remained in India but three-fourth of the Jute producing area went to Bangladesh.
- \* Most of the Indian Jute mills are located in West Bengal, near Hugli River. First Jute Mill near Kolkata, in 1859 at Rishra.

## Reasons

- \* Proximity to Jute Producing area
- \* Inexpensive water transport.
- \* Abundance of water for processing raw jute.
- \* Good network of railways.
- \* Cheap labour.

## Challenges

- (i) Stiff competition by synthetic substitutes.
- (ii) Competition from International competitors like Bangladesh, Brazil, Egypt and Thailand.
- (iii) High cost.





## National Jute policy

- It had increased Internal demand for Jute.
- Government had made it mandatory to use jute for packaging.
- Objective was to increase productivity/cultivation of Jute and ensure good prices to Jute farmers.

## Sugar Industry

India - second largest producer of sugar and largest producer of Crude and Khandsari]

- Bulky raw material, sucrose content reduces with time
- Hence Industries should be situated near sugarcane producing area
- 60% Mills are in U.P and Bihar
- Seasonal in nature, ideally suited to Cooperative Industry
- Increase in no. of mills in Southern and western states because of favorable condition.

## Challenges

- Seasonal in nature
- Old and inefficient Method of Production
- Transportation delays.
- Maximise use of Bagasse

## Mineral based Industry

### Iron and steel Industry

- \* It is basic Industry because of dependence of other industries over it.
- \* India rank 9<sup>th</sup> among the world crude steel producers
- \* Largest producer of sponge iron.



- \* But per capita consumption is only 32kg annually
- \* Presently there are 10 Primary Integrated and Many steel Plant
- \* In 1950, china and India Produced almost the same quality of steel.
- \* Chotanagpur plateau has the maximum concentration of Iron and Steel Industry.

### Challenges

- \* High costs and limited availability of coking coal.
- \* Lower productivity of labour.
- \* Irregular supply of Energy.
- \* Poor Infrastructure.

### Aluminium Smelting

- \* Second most important metallurgical Industry.
- \* light, resistant to corrosion, good conductor of heat, Malleable and becomes strong when mixed with other metal.
- \* Major 8 aluminium smelting plants in country, NALCO, BALCO in Orissa, in other states like W.B.K.R. U.P. Chhattisgarh, Maharashtra and T.N.
- \* Bauxite  $\rightarrow$  Alumina  $\rightarrow$  Aluminium
- \* Regular supply of electricity and assured source of raw material at minimum cost.

### Chemical Industries

It comprises of both large and small scale manufacturing industries.

#### Inorganic

- \* Sulphuric acid, Nitric acid, alkaloids, Soda Ash

#### Organic

Petrochemical like Rubber, Plastic, dye-stuffs drugs, and Pharmaceuticals.





- It's own largest consumer.
- undergoes processing to further produce other chemicals.

### Fertiliser Industry

- \* Most of the Industries are centered around the production of nitrogenous fertilizers (urea) phosphatic fertilizers and ammonium phosphate
- \* Potash is imported in our country.
- \* Third largest Producer of Nitrogenous fertilizers
- \* Industry ↑ after green revolution
- \* Prominent in the areas of Gujrat, T.N, U.P. and Kerala.

### Cement Industry

- \* Essential for construction activity, building houses, factories, bridges etc.
- \* This industry requires bulky and heavy raw material like limestone, silica etc.
- \* Coal and electric power along with transportation [Railways]
- \* Situated in Gujrat and Coastal area because of accessibility to Gulf countries.
- \* First cement plant → Chennai, 1904
- \* Reforms such as Decentralization of Price and Distribution ↑ the capacity of Industry.
- \* Doing well in terms of Production as well as export.

### Automobile Industry

- \* This Industry provides base for Transport [Goods and Passenger] eg Trucks, buses, cars, Motorcycles etc.
- \* Liberalisation → ↑ competition → (↑) Growth of Industry.
- \* Foreign direct Investment brought in new technology and aligned the industry with global developments.



→ The industry is located around Delhi, Gurugram, Mumbai, Pune, Chennai etc.

## IT and Electronics Industry

\* wide range of product calculator to computer.

\* Bangalore → Electronic capital of India → why → concentration of Industries

\* Other centre are Mumbai, Delhi, Hyderabad, Pune, Chennai etc.

\* 18 Software technology park → single window service and high data communication facility

\* This sector is growing due to Business Process Outsourcing [BPOs]

## Industrial pollution and Environmental

→ Industries contribute a lot in development but in turn it has caused pollution and Environmental Degradation.

### Air pollution

caused by the presence of high proportion of undesirable gases such as Sulphur dioxide and carbon monoxide.

Particulate matter → In the form of dust, spray, mist → by chemical and paper factories Burning fossil fuels, bricks, Refineries and Smelting etc.

leads to pollution and Hazard to Human Health, animal and atmosphere.

Ignore pollution norms





## Water pollution

- \* Caused by organic and inorganic industrial waste and effluents.
- \* Main Culprits → Paper, pulp, chemical, textile and dyeing, petroleum refineries, tanneries and electroplating Industries.
- \* These industries dump substances like dyes, detergents, acid, salts and heavy metals like lead and mercury, pesticides and fertilizers, plastic and rubber.
- \* Fly-ash - phospha-gypsum and iron and steel slags are the major solid waste in India.

## Thermal pollution

- \* When hot water from factories and thermal plants is drained into rivers and ponds it causes water pollution.
- \* Waste dump is highly toxic. eg Nuclear power plant leads to concerns about birth defects and miscarriages. It harms the aquatic life.

## Noise pollution

- Caused due to industrial and construction activities.
- Machinery, factory equipment, generator, saws and pneumatic and electric drills.
- It results in irritations and anger, it can also cause hearing impairment, increased heart rate and blood pressure, lack of concentration.



## Control of Environmental Degradation

- \* 1 litre of waste water pollutes 8 times the quantity of fresh water

### Some suggestions

- \* Minimising use of water for processing by reusing and recycling it.
- \* Rain water harvesting to meet our requirement.
- \* Treating hot water and effluents before releasing them into water bodies
- \* Industrial effluents can be treated in three ways.
  - Mechanical Means.
  - Biological Means.
  - Physical Process.
- \* Using of ground water reserves by Industries, should be regulated legally.
- \* PM in air can be reduced by following methods
  - Fitting smoke stacks in factories with
    - (a) Electrostatic Precipitators.
    - (b) fabric filters.
    - (c) Scrubbers
    - (d) Inertial Separators.
- \* Using oil or gas instead of coal in factories.
- \* Generators should be fitted with silencer.
- \* Noise absorbing material may be used apart from personal use earplugs and ear phones.





Sustainable development requires Integration of Economic development with Environmental Concerns

### NTPC shows the way

- \* National thermal power corporation has ISO certification for Environmental Management System
- \* NTPC has taken Pro-active for preserving the natural Environment and Resources

#### Steps taken

- (a) Adopting latest techniques and upgrading existing equipment
- (b) Providing green belts for nurturing ecological balance
- (c) Minimising waste generation by maximising its utilisation.
- (d) Ecological monitoring, reviews and online database management for all its power station.