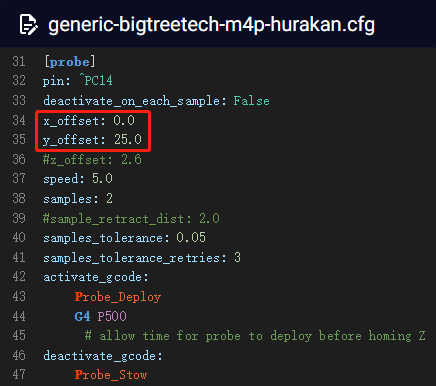
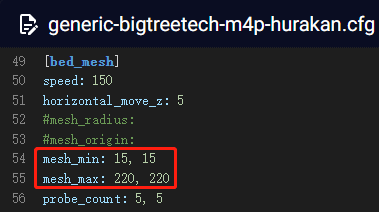
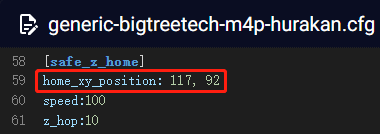
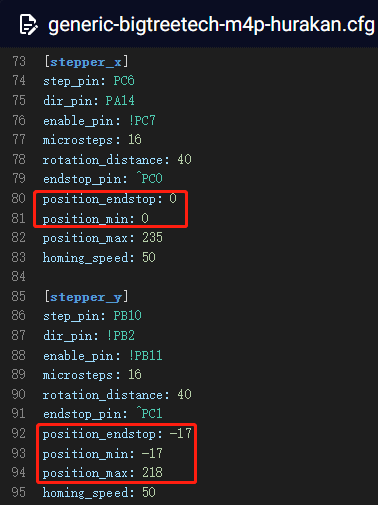
1. The MicroProbe has changed its mounting and its position relative to the nozzle has changed, so we need to modify the offset of the MicroProbe, the limit size of the bed\_mesh, the position of safe\_z\_home and the coordinates position\_endstop after the X Y axis home.

* 1. Offsets for MicroProbe  
     x\_offset: 0.0  
     y\_offset: 25.0  
     z\_offset （For reference）  
     [https://www.klipper3d.org/Probe\_Calibrate.html#calibrating-probe-z-offset](https://www.klipper3d.org/Probe_Calibrate.html) （Calibration）  
     
  2. Bed\_mesh limit size  
     mesh\_min: 15, 15  
     mesh\_max: 220, 220  
     
  3. Position of safe\_z\_home  
     home\_xy\_position: 117, 92  
     
  4. Coordinate position\_endstopX Y axis after home  
     [stepper\_x]  
     position\_endstop: 0  
     position\_min: 0  
       
     [stepper\_y]  
     position\_endstop: -17  
     position\_min: -17  
     position\_max: 218  
     

1. Modify the configuration of the extruder to set the reduction ratio of H2.  
   rotation\_distance: 24.15  
   gear\_ratio: 7:1 # New reduction ratio parameter 7:1  
   max\_extrude\_only\_accel: 1000# Limit the maximum acceleration of the extruder to 1000 #