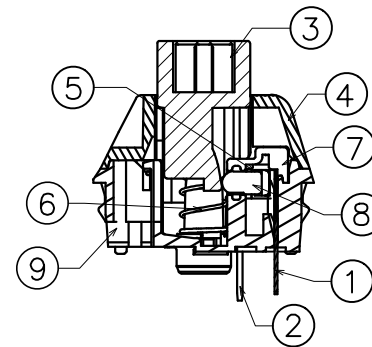
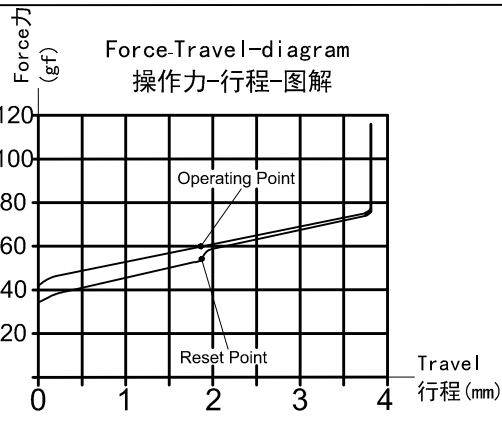
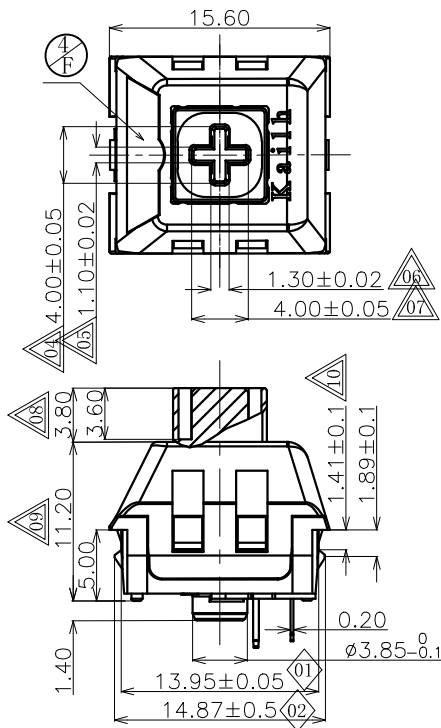


黑轴 (2#盖子)

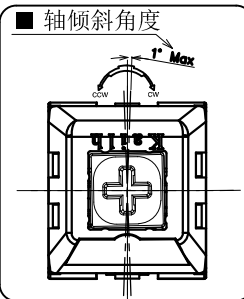
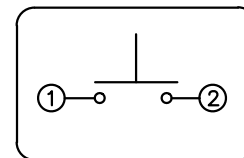


- 产品规格:
- 1. 额定值: 12 VAC/DC max. 2 VDC min. 10mA AC/DC max. 10 μ A DC min.
 - 2. 接触阻抗: 200毫欧 最大
 - 3. 绝缘阻抗: 100兆欧 最小 (DC100V)
 - 4. 耐高压: 交流100伏 (50-60赫兹) 持续 1 分钟
 - 5. 动作力: 60 \pm 10gf
 - 6. 回复力: \geq 15gf
 - 7. 导行程: 1.80 \pm 0.4 (PT)
 - 8. 总行程: 3.60 \pm 0.3mm
 - 9. 机械寿命: 8000万次以上
 - 10. 防护等级: IP56
 - 11. 该产品需符合凯华环境有害物质管制标准

明细表:

⑨	BSPG1511F-02002	2#基座	1	Nylon	白色	—
⑧	BSPG1511F-05002	活动块	1	POM	绿色	—
⑦	BSPG1511F-07001	防水盖	1	Nylon	本色	—
⑥	BWP1511F-03005	C款弹簧	1	不锈钢	亮面	—
⑤	BWP1511-09010	焊点金线	2	复合线	—	—
④	BSPG1511F-04002	2#盖子	1	PC	透明	—
③	BSPG1511F-05006	2#黑导芯	1	POM	黑色	—
②	BZPG1511F-01002	1#静片	1	磷铜	本色	—
①	BZPG1511F-03002	1#动片	1	铜合金	—	—
序号	物料料号	零件名称	端子料号	用量	材料	镀层/颜色 备注

■ 电路图



备注:

- ◇: 表示重点管控尺寸, 一般为功能尺寸, 首检及巡检时需量测。
- △: 表示次重点管控尺寸, 一般为装配尺寸, 首检时需量测。
- 1) 重点及次重点管控尺寸中的序号不可重复, 需依次往后增加。若其中有某个尺寸在变更或其它状况下, 尺寸消失或不要求管控时, 原序号不可再用。有其它尺寸需要增加管控时, 序号往后增加。
- 2) 版次定义: 新开发而未转量产之产品图面版次为A1,A2,A3...
- 已转量产之产品图面版次为A,B,C...

ECN-1904-40	F	2019/05/16	图示①处静片材料由黄铜改为磷铜, ②处行程由1.80 \pm 0.3改为1.80 \pm 0.4, ③处底座底部由有孔改为无孔, ④处盖子小台阶改为平面	张林		
	A	2017/01/03	初使版本	张林		
工程变更单号	版次	日期	说明	修改	审核	核准

承 认	日期	东莞市凯华电子有限公司 DONGGUAN CITY KAIHUA ELECTRONICS CO.,LTD
设 计	张林	2016/11/26
审 核		
核 准		
名称	PG1511F黑轴按键开关 (2#盖子)	
料 号	CPG1511F01S05	
单位: mm	比例: 1:1	视角
图号: KHA-PG1511F-005	页次 1 OF 1	



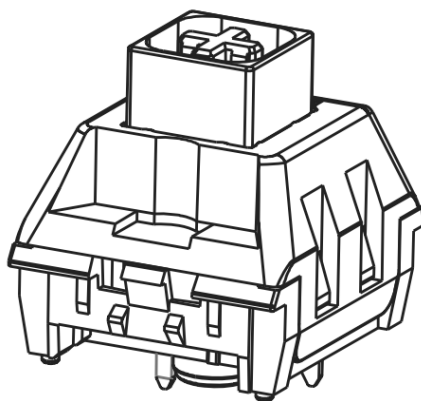
凱華電子
KAIHUA EEELECTRONICS

Document Number:

KH-PS1612-15

产品规格书

Product Specification



Black Shaft

P/N:

CPG1511F01S05

Title :

CPG1511F Keyboard Switch

Rev.	ECN	Release and Revision Description:	Prepared By /Date:	Checked By/Date:	Approved By/Date:
A	— —	New releasing 初版发行	张林/2016.12.12	张林/2017.01.05	易平/2017.01.05
B	— —	修改导芯	张林/2017.04.11	张林/2017.04.11	易平/2017.04.11
C	— —	修改盖子外形	张林/2018.01.03	易平/2018.01.03	王锋/2018.01.03
D	— —	修改导芯十字芯尺寸	张林/2018.08.06	易平/2018.08.06	王锋/2018.08.06



凱華電子
KAIHUA EEELETRONICS

Product Specification

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凱華電子
KAIHUA EEELETRONICS

Product Specification

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1. Scope/范围:

This Product Specification covers the requirement of Mechanical Keyboard switch on product performance, test methods and quality assurance provisions.

本规格书内容涵盖机械键盘开关产品的要求，包括性能指标、测试方法及质量保证方面等。

2. Product Application/产品应用:

Mainly applied on computer keyboards, cash registers, industrial equipment and Man-Machine interface.

主要适用于电脑键盘、收银机、工业设备和人机界面。

3. Technology Parameters/技术参数

Ambient Humidity 工作湿度: 45~85% R.H.;

Operating Temperature Range 使用温度范围: $-10^{\circ}\text{C} \sim +70^{\circ}\text{C}$;

Storage Temperature Range 保存温度范围: $-20^{\circ}\text{C} \sim +70^{\circ}\text{C}$;

Suggested storage period 贮存期限: about 6 months 最多 6 个月

Require the tin part on the switch terminals should keep good after storage guarantee date
要求贮存期后开关端子部分上锡仍然良好。

Normal Condition:

Ambient temperature 环境温度: $20 \pm 2^{\circ}\text{C}$

Relative humidity 相对湿度: $65\% \pm 5\%$ R.H.;

Air pressure 气压: 86~101KPa;

4. Ratings/额定性能要求

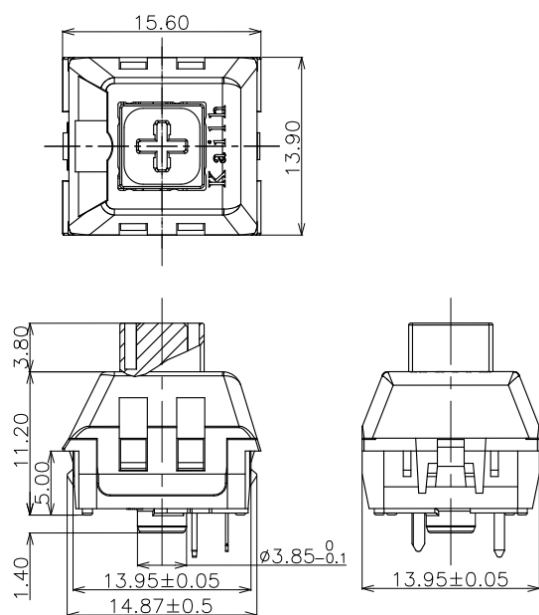
Rating 额定负荷: 12V AC/DC max. 2V DC min.
10mA AC/DC max. 10 μ A DC min;

Insulation Resistance 绝缘电阻: $\geq 100\text{M}\Omega$ /DC 100V;

Withstand Voltage 耐电压: 100 AC 1 Minute;

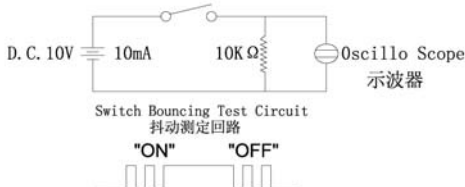
Mechanical Life 机械寿命: 80,000,000 Cycles.

5. Profile Dimensions /外形尺寸



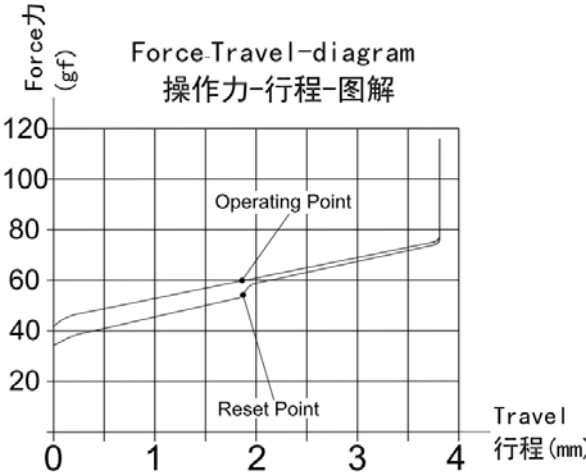
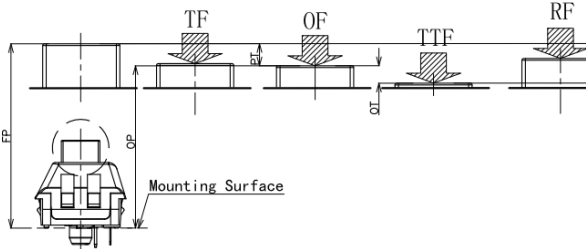


6. Electrical Performance/电气性能

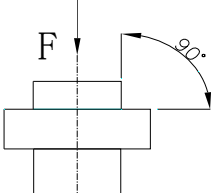
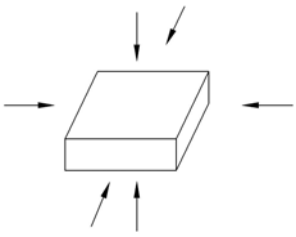
Item 项目	Description 项目描述	Test Condition 测试条件	Requirement 规格要求
6.1	Contact Resistance 接触电阻	<p>Static load: (Operation force)x2, which is applied on the center of Switch stem.Be measured when the switch contact stabilization. 静态负载：动作力的 2 倍，施加在手柄中心。开关接触稳定时量测。</p> <p>Measurement tool: Contact resistance Meter. 测量工具：微电流接触电阻计(1KHz, 20mV,5~50mA)</p> <p>在低电流（≤100mA）条件下测试。 Measured at low current (100mA or less).</p>	200mΩ Max 200mΩ 以下
6.2	Insulation Resistance 绝缘电阻	<p>Apply a Voltage of DC 100 V for 1 minute, according to the below method. (1) Between terminals. (2) Between terminal and Body.</p> <p>输入 100V DC 电压 1 分钟，按如下接触方法测试： (1) 端子与端子之间。 (2) 端子与外壳之间。</p>	100MΩ Min 100 兆欧以上
6.3	Dielectric withstanding voltage 耐电压	<p>Apply a Voltage of AC100 V (50~60Hz) for 1 minute, according to the below method. (1) Between terminals. (2) Between terminal and Body.</p> <p>输入 100V AC 电压 1 分钟，按如下接触方法测试： (1) 端子与端子之间。 (2) 端子与外壳之间。</p>	No evidence of breakdown 无瞬断、击穿等破坏。
6.4	Bouncing 触点抖动	<p>Operation speed: 3~4 times/s 操作速度：每秒 3~4 次</p> <p>Oscillo scope 示波器</p> <p>Switch Bouncing Test Circuit 抖动测定回路。</p>  <p>Switch Bouncing Test Circuit 抖动测定回路</p> <p>"ON" "OFF"</p>	<p>Before Life cycle: On:5ms MAX,5 毫秒以下 Off: 5ms MAX,5 毫秒以下</p> <p>After Life cycle: On:10ms MAX,10 毫秒以下 Off: 10ms MAX,10 毫秒以下</p>



7. Mechanical Performance/机械性能

Item 项目	Description 项目描述	Test Condition 测试条件	Requirement 规格要求
7.1	Load Curve 荷重曲线	<p>Place the vertical direction of switch operation and gradually increase the load applied to the center of the stem until it stop. 开关的动作方向为垂直放置，向手柄中心逐渐施加负荷直到停止.</p> <p>Force-Travel-diagram 操作力-行程-图解</p> 	See page 11 见第 11 页
7.2	Loading parameter 荷重参数	<p>Place the vertical direction of switch operation and gradually increase the load applied to the center of the stem until it stop. 开关的动作方向为垂直放置，向手柄中心逐渐施加负荷直到停止.</p> 	See page 11 见第 11 页



7.3	Static Strength 静止强度	<p>A static load of 3kgf shall be applied in the direction of button operation for a period of 60 seconds. 在手柄动作方向施加 3kgf 的静负荷 60 秒, 然后测试参数.</p> 	No damage (Electrical) And mechanical) 电气和机械性能正常.
7.4	Stem Pull Strength 手柄拉拔强度	<p>Break by a pull force applied opposite to the direction of stem operation. 在推柄动作方向反向垂直施加拉力, 使其破坏的程度.</p>	5kgf Min
7.5	Shock 机械冲击	<p>Measured by according to the below condition: (1) Acceleration: 80g 加速度 (2) Cycles of test: 3 cycles each in 6 directions, for a total of 18 cycles. 试验次数: 每个方向 3 次, 6 个方向共 18</p> 	Shall meet No.6, 7.1, 7.2. 满足 6, 7.1, 7.2 要求.
7.6	Life Test 寿命测试	<p>1) D.C. 12V 10mA resistance load D.C 12V 10mA 电阻负荷 2) Operation speed : 5-6 times / s 动作速度: 5-6 次/ 秒 3) Push force : 150gf 按力: 150gf 5) Push travel : 3.6mm 按压行程: 3.6mm 6) Operation number: 80,000,000cycles 动作次数: 80, 000, 000 次</p>	<p>Contact resistance: 1 Ω Max 接触电阻: 1 欧以下 Bouncing: 10ms Max 触点抖动: 10 毫秒以下 Operation force: Variation rate within ±30% 操作力的变化范围在初始值的 ±30%以内.</p>

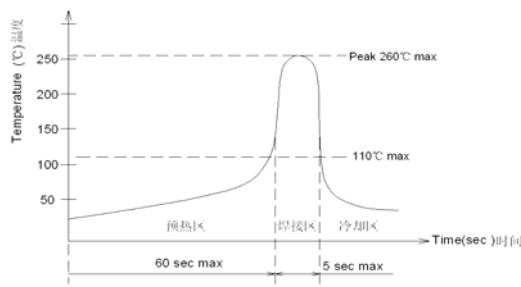


7.7	Pull Strength of switch 导芯拉拔强度	Apply specified pull force on the keystroke upward, the switch wasn't pulled out 作用于导芯上, 沿导芯方向向上, 开关未被拔出	More than 3.5Kgf 3 seconds min. 大于 3.5kg 至少 3 秒钟
7.8	Push strength of static plate and movable plate 动静片推出强度	Apply specified push force on the plate upward, the switch electrical performance is ok. 作用于动片、静片上, 沿动片、静片方向向下, 开关电气性能合格。	More than 5 Kgf 3 seconds min. 大于 5kg 至少 3 秒钟

8. Environmental Performance/环境性能

Item 项目	Description 项目描述	Test Condition 测试条件	Requirement 规格要求												
8.1	Cold test 耐寒性	(1) Temperature : - 20±2℃ 温度： - 20±2℃ (2) Duration of test: 48h 持续时间： 48 小时 (3) Take off a drop water 去掉水珠 (4) Standard conditions after test : 1h 试验后的放置条件： 1 小时	Contact resistance: 200mΩ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2 接触电阻 200mΩ 以下 满足: No. 6.2 to 6.4 No. 7.1 to 7.2												
8.2	Heat test 耐热性	(1) Temperature : 70±2℃ 温度： 70±2℃ (2) Duration of test: 48h 持续时间： 48 小时 (3) Take off a drop water 去掉水珠 (4) Standard conditions after test : 1h 试验后的放置条件： 1 小时	Contact resistance: 200mΩ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2 接触电阻 200mΩ 以下 满足: No. 6.2 to 6.4 No. 7.1 to 7.2												
8.3	Temperature cycle 温度循环	(1) Test cycles: 5 cycles 试验周期： 5 个周期 (2) Standard condition after test:1h 试验后的放置条件： 1 小时 <table><tr><td></td><td>Temperature 温度</td><td>Duration of test 持续时间</td></tr><tr><td rowspan="4">1 cycle 一次循环</td><td>20±5℃</td><td>1h</td></tr><tr><td>-20±5℃</td><td>1h</td></tr><tr><td>20±5℃</td><td>1h</td></tr><tr><td>70±5℃</td><td>1h</td></tr></table>		Temperature 温度	Duration of test 持续时间	1 cycle 一次循环	20±5℃	1h	-20±5℃	1h	20±5℃	1h	70±5℃	1h	Contact resistance: 200mΩ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2 接触电阻 200mΩ 以下 满足: No. 6.2 to 6.4 No. 7.1 to 7.2
	Temperature 温度	Duration of test 持续时间													
1 cycle 一次循环	20±5℃	1h													
	-20±5℃	1h													
	20±5℃	1h													
	70±5℃	1h													



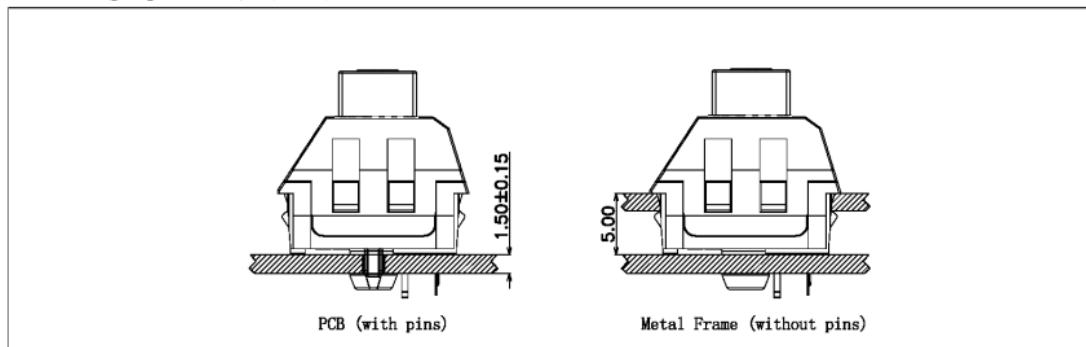
8.4	Soldering heat test 耐焊接热	<p>Soldering area: T/2 of PWB thickness. (PWB: T=1.6mm) 焊接面积: 印刷基板的 1/2 厚度处</p> <p>Soldering temperature: $260 \pm 5^{\circ}\text{C}$ 焊接温度: $260 \pm 5^{\circ}\text{C}$</p> <p>Soldering time: $3 \pm 0.5\text{s}$ 焊接时间: 3 ± 0.5 秒</p>	<p>Appearance: No abnormality. 外观无异常</p>
8.5	Solder ability 可焊性	<p>1. Hand soldering 手工焊接: Please practice according to below condition: (1) Soldering Temperature : $350 \pm 5^{\circ}\text{C}$ 焊接温度: $350 \pm 5^{\circ}\text{C}$ (2) Continual soldering time: $3 \pm 0.5\text{s}$ 连续焊接时间: 3 ± 0.5 秒 (1) Capacity of soldering iron: $\leq 20\text{w}$ 电烙铁功率: 20 瓦以下</p> <p>2. Automatic PIP soldering 自动插板焊接: For the product of T/H according to below condition:</p> <p>波峰焊温度曲线图(单波峰)</p> 	<p>At least 95% of surface area of immersed portion shall be covered by solder. 浸焊面积大于 90%以上.</p>
8.6	Humidity test 耐湿性	<p>(1) Temperature : $60 \pm 2^{\circ}\text{C}$ 温度: $60 \pm 2^{\circ}\text{C}$</p> <p>(2) relative humidity: 90~95% R.H. 相对湿度: 90~95% R.H.</p> <p>(3) Duration of test: 48h 持续时间: 48 小时</p> <p>(4) Take off a drop water 去掉水珠</p> <p>(5) Standard conditions after test: 1h 试验后的放置条件: 1 小时</p>	<p>Contact resistance: $200\text{m}\Omega$ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2 接触电阻 $200\text{m}\Omega$ 以下 满足: No. 6.2 to 6.4 No. 7.1 to 7.2</p>



8.7	Salt Spray 盐雾测试	Apply the following environment to test: 根据下列条件进行测试: (1) Temperature : $35\pm5^{\circ}\text{C}$ 温度: $35\pm5^{\circ}\text{C}$; (2) Salt water density: $5\pm1\%$ 盐水浓度: $5\pm1\%$; (3) Duration: 12hours 持续时间: 12 小时; (4) After test, the salt deposit shall be removed by running water. 实验后将盐沉积物用水冲掉	Appearance: No corrosion spot, no crack, no base plate naked. 外观: 无腐蚀点, 无裂纹, 无 裸露基材. Contact Resistance: $200\text{ m}\Omega$ Max 接触电阻: 200 毫欧以下
8.8	Protection Against ingress of dust(IP5X) 防尘	The switches are placed in a position of normal use inside the test chamber. The test is carried out according to the second enclosure of IEC60529/GB4208. The test shall be continued for a period of 8h. 测试样品以正常使用位置在防尘箱中安装; 按 IEC60529 或 GB4208 防护标准测试条 件进行试验; 试验应持续 8 小时;	After test: Operating is normal Between terminals, terminal and surface of the crust, Dielectric withstand in voltage $\geq 100\text{V}$ 动作正常; 端子之间及端子与外壳表面耐 电压强度 $\geq 100\text{V}$
8.9	Protection against ingress of water(IPX6) 防水	The switches are placed in a position of normal use inside the test table. The test is carried out according to the second enclosure of IEC60529/GB4208. 测试样品以正常使用位置在防尘箱中安装; 按 IEC60529 或 GB4208 防护标准测试条 件进行试验;	After test: Operating is normal. Water don't enter electric parts of the switch inside. Between terminals, terminal and surface of the crust, Dielectric withstand in voltage $\geq 100\text{V}$ 动作正常; 水不能进入开关内带电部份 端子之间及端子与外壳表面耐 电压强度 $\geq 100\text{V}$

9. Recommended PCB Layout 推荐的 PCB 安装焊盘规格

Mounting Options 安装选项





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Product Specification

P/N:
CPG1511F01S05

DOC. No.:
KH-PS1612-15

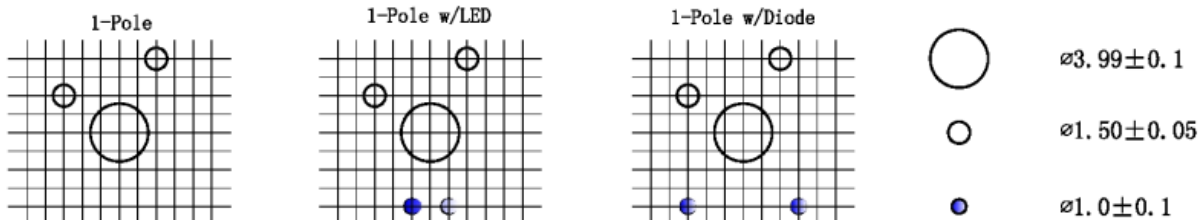
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10/11

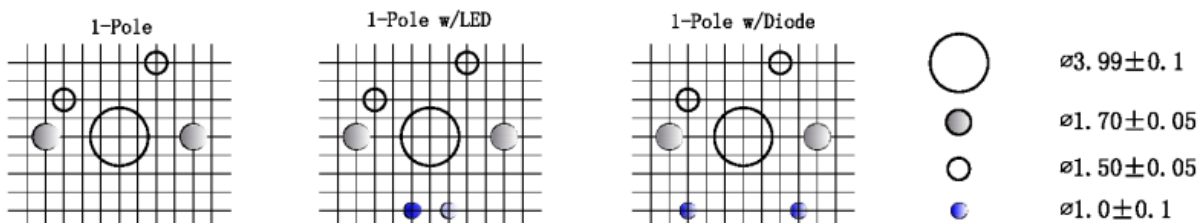
Circuit Board Layouts 电路板布局

Grid line spacing = 1.27mm 网格线间距= 1.27毫米

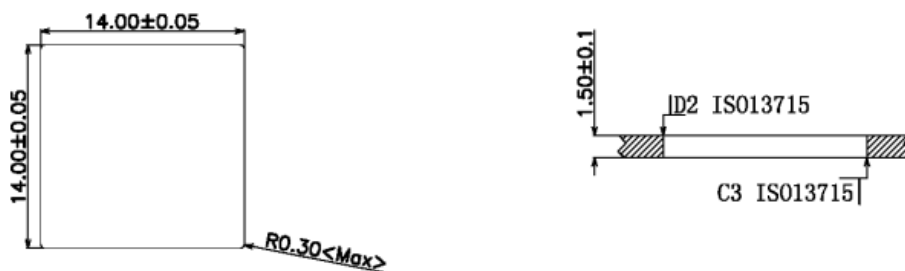
Keyswitch without fixation pins
按键开关不带定位柱



Keyswitch with fixation pins
按键开关带定位柱



Metal Frame Cutout Dimensions



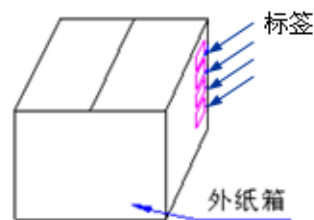
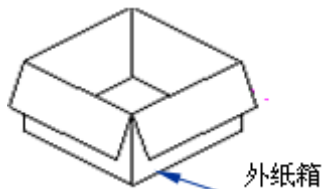
10. Loading Parameter (TT/PT/OT /OF/TF/RF) Specification 荷重参数规格：

Parameter	Unit	Specification	Remark
TT(总行程)	mm	3.60±0.3	
PT(导通行程)	mm	1.80±0.3	
OT(过行程)	mm	1.30	Min.
OF(动作力)	gf	60±10	
RF(回弹力)	gf	15	Min.

11. Packaging 包装

Packaging type: Tray, 1000Pcs/Tray, 4000Pcs/Carton.

包装方式: Tray 盘,1000Pcs/盘, 4000Pcs/箱.



12. Precaution 注意事项

12.1 Immersion Soldering condition 浸焊条件

ITEM 项目	CONDITION 条件
Preheat temperature 预热温度	110°C Max (Ambient temperature of soldering surface of P.W.B) 110°C 以下(印刷基板焊锡面周围的温度)
Preheat time 预热时间	60s, Max 60 秒以内
Area of flux 助焊剂面积	1/2 Max of PWB Thickness 印刷基板厚度的 1/2 以内
Temperature of solder 焊锡温度	260±5°C 260±5°C
Time of immersion 浸焊时间	3s±0.5s 3s±0.5s
Number of soldering 焊接次数	2time Max (But should down heat of the first soldering) 2 次以内
Printed wiring board 印刷基板	Single side copper-clad laminates 单面铜箔

(1) After switches were soldered, please be careful not to clean switches with solvent

开关浸焊后,注意不要用溶剂清洗.

(2) Under the condition of using soldering iron, soldering temperature shall be 350°C±5°C with 3±0.5s.

在使用烙铁的情况下,焊锡温度应在350°C±5°C,焊接时间3±0.5秒.

12.2 Notes 注意点

(1) Please be cautious not to give excessive static load or shock to switches.

注意不要施加超负荷的压力或晃动开关.

(2) Please be careful not to stack up P. W. B. after switches were soldered.

开关焊接以后,印刷基板注意不要叠放.

(3) Preservation under high temperature and high humidity or corrosive gas should be avoided

Especially. When you need to preserve for a long period, do not open the carton.

保管时尤其应注意避开高湿高温和有腐蚀性气体的环境.如需长时间保存,请不要打开包装箱.

(4) Products meet the ROHS & REACH environmental management substances control standards

产品满足 ROHS & REACH 环境管理物质管制标准