



南方科技大学  
SOUTHERN UNIVERSITY OF SCIENCE AND TECHNOLOGY

# Robot Modeling & Control ME331

## Section 19: Control III

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Dept. of MEE , SUSTech

# Final Project Presentation

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**Date: May 28, 2025**

1. 8 minutes for Group Presentation + 3 minutes for Q&A;
2. The presentation needs to clarify the specific contribution of each group member to the project;
3. Use podium desktop PC (make sure video can be played), or your own laptop (HDMI interface);
4. PPT, WORD report and other attachments (programs, data, videos, etc.). Please submit them in BB system before **June 11, 2025** (submission as a group ZIP file).

## 小课题研究题目(二号黑体)

唐三藏 孙悟空 朱悟能 沙悟净(四号仿宋)

**摘要(小五, 黑体):** 提出具有负刚度特性的欧拉屈曲梁结构并分析其静态特性, 将负刚度机构和线性隔振器并联使用, 设计准零刚度隔振器。如果隔振器的载荷选用得当, 系统将在零刚度点平衡, 若载荷发生改变, 系统平衡点将偏离零刚度点。  
考虑载荷的影响, 对零刚度隔振器进行动态建模, 并采用谐波平衡法求解准零刚度隔振器的响应。定义准零刚度隔振器平衡不在刚度零点时系统的力传递率, 分析激励幅值和载荷对隔振器性能的影响并和线性隔振器的性能进行比较。结果表明, 所设计的零刚度隔振器具有低频隔振效果, 其响应和隔振性能受到激励幅值和载荷的影响, 可以使系统的特性从单纯的渐硬刚度向渐软刚度以及渐软-渐硬刚度混合的特性改变, 并显著改变系统的传递性能。(小五, 宋体)

**关键词(小五, 黑体):** 负刚度; 隔振; 非线性系统; 谐波平衡法; 载荷(小五, 宋体)

中图分类号(小五, 黑体): TG156(小五, Times New Roman)

### Influence of Excitation Amplitude and Load on the Characteristics of a Quasi-zero Stiffness Isolator(小三, 加粗)

TANG Sanzang SUN Wukong ZHU Wuneng SHA Wujing(小四, 姓大写)

**Abstract(小五, 加粗):** An Euler buckled beam formed negative stiffness mechanism is proposed and the static characteristic which is analyzed. A quasi-zero stiffness isolator is designed by parallel connected the negative stiffness mechanism and a linear isolator. The Euler buckled beam structure functions as a stiffness corrector to lower the stiffness of the linear isolator. If the load chosen properly, the equilibrium point will be set at the zero stiffness point, any changes of the load will lead the equilibrium point deviating from the zero stiffness point. The dynamic model is built considering the load effect and the Harmonic balance method employed to solve for the dynamic response of the system. Force transmissibility of the zero stiffness isolator is defined and compared with that of an equivalent linear one. The effect of excitation amplitude and load on the performance is analyzed. The results show that the force excitation amplitude and load can change the characteristic of the nonlinear isolator from a hardening stiffness system to a softening stiffness system and even a mixed softening-hardening stiffness system. The excitation amplitude and load also have great affection on the transmissibility performance.(小五)

**Key words(小五, 加粗):** Negative stiffness; Vibration isolation; Nonlinear systems; Harmonic balance method; load

### 0 研究动机(一级标题: 四号, 宋体)

(正文: 五号, 宋体)随着精密工程、纳米工程等的发展, 对隔离外界环境的振动提出了越来越高的要求, 例如在引力波探测以及高精密光学成像等领域, 对低频隔振的需求更加迫切。然而, 普通的隔振器很难在低频范围有效隔振, 研发在低频区域隔振性能好、承载能力强的隔振器一直是各国学者的研究热点。线性理论表明, 在一定载荷下, 降低隔振器的刚度可以显著降低隔振器起始隔振频率, 从而获取低频隔振性能。但是降低隔振器的刚度又使得隔振器的静态变形增加而丧失承载能力, 同时会带来稳定性以及占用空间过大等问题。近年来, 国内外诸多学者通过在线性隔振器的基础上引入负刚度机构来获取低频隔振性能, 同时保持隔振器的静态承载能力, 取得了很好的效果。PLATUS 等<sup>[1]</sup>利用两端受压杆的结构提供负刚度设计了超低频隔振器, 其固有频率可以达到 1 Hz 以下, 但其对负刚度的原理及系统的非线性特性涉及较少。CARRELLA 等<sup>[3-4]</sup>采用了斜置弹簧提供负刚度, 并将准零刚度隔振器模型简化为杜芬方程进行了系统响应的求解。其中, 前者还对零刚度区间进行了量化<sup>[5]</sup>, 以在系统平衡位置附近获取尽量大的刚度区间, 但提供负刚度的两根斜置弹簧在变形时可能存在横向失稳。LE 等<sup>[6-8]</sup>也对这种负刚度结构进行

### Template for Preparation of Papers for IEEE Sponsored Conferences & Symposia

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**Abstract—** This electronic document is a “live” template. The various components of your paper [title, text, heads, etc.] are already defined on the style sheet, as illustrated by the portions given in this document.

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# Outline

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- **Review**
  - **Computed Torque Control**
  - **Cartesian-based Control**
- **Force Control**
  - **Direct Force Control**
  - **Impedance Control**
  - **Hybrid Force/Motion Control**
- **Introduction of Locomotion**
  - **Walking Principles**
  - **History of Legged Robots**

# Multivariable Control

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- **Computed Torque Control**

- Robot system:

$$D(q)\ddot{q} + C(q, \dot{q}) + G(q) = \tau$$

- Controller:

$$\tau = D(q)[\ddot{q}^d + k_v(\dot{q}^d - \dot{q}) + k_p(q^d - q)] + C(q, \dot{q}) + G(q)$$

$$(\ddot{q}^d - \ddot{q}) + k_v(\dot{q}^d - \dot{q}) + k_p(q^d - q) = 0$$

Error dynamics

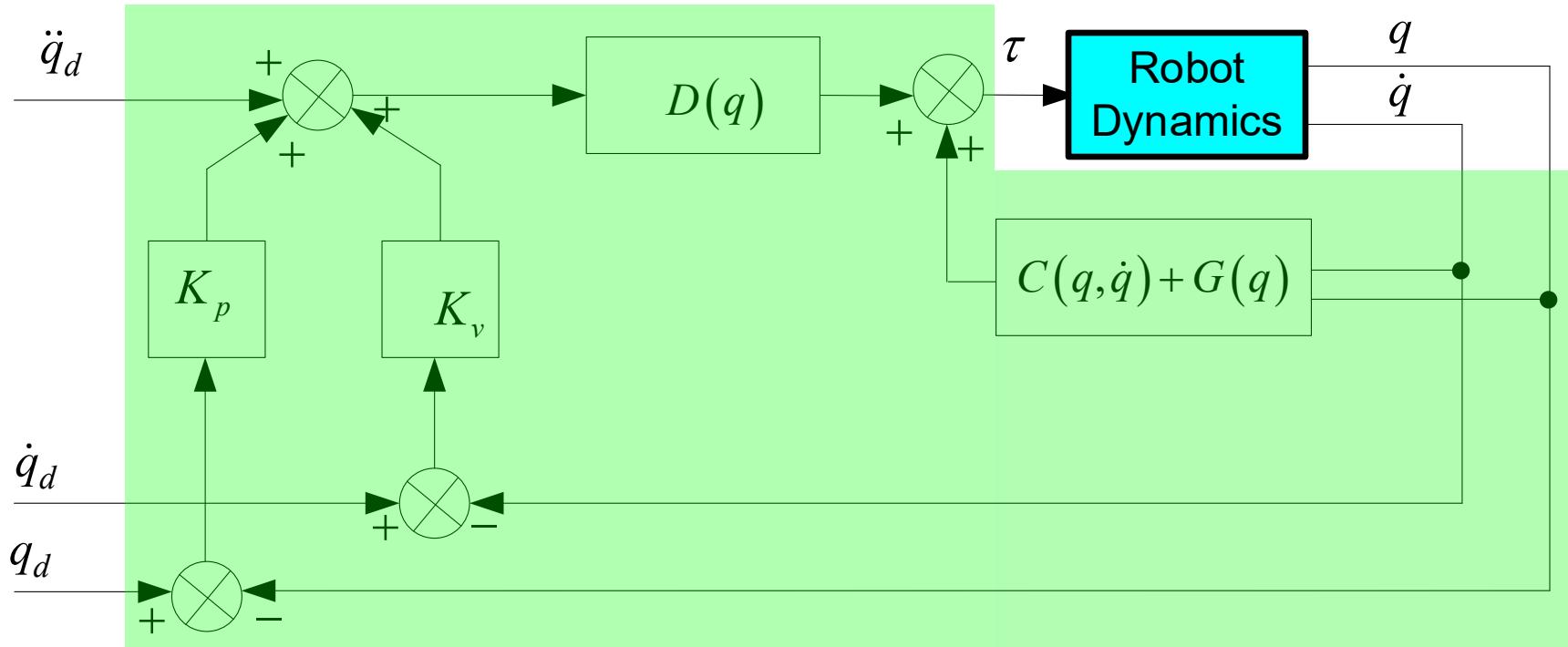
$$\ddot{e} + k_v \dot{e} + k_p e = 0$$

Advantage: the joint coupling effect was compensated

Condition: the precise model of robot dynamics

# Computed Torque Control

$$\tau = D(q)[\ddot{q}^d + k_v(\dot{q}^d - \dot{q}) + k_p(q^d - q)] + C(q, \dot{q}) + G(q)$$



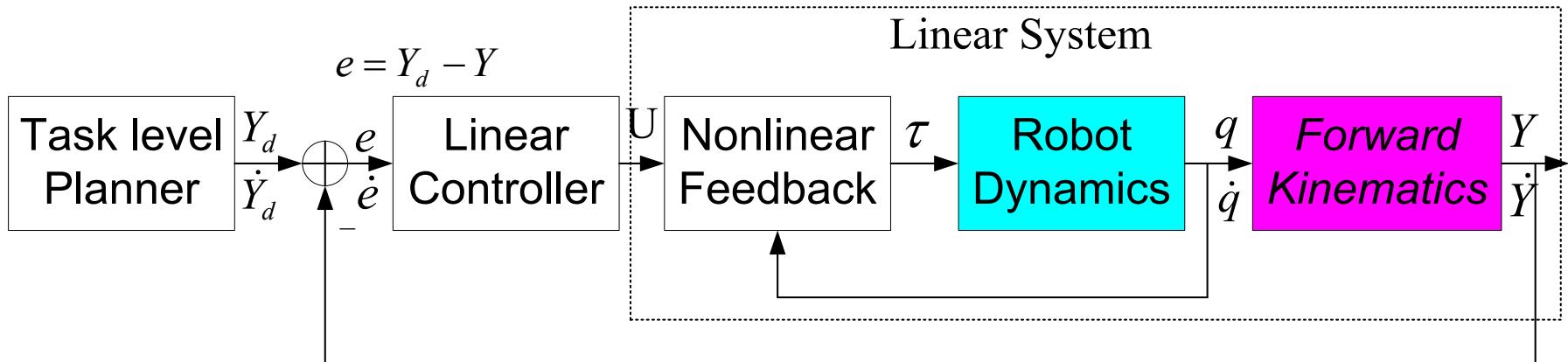
Error dynamics

$$\ddot{e} + k_v \dot{e} + k_p e = 0$$

Choose  $K_p$ ,  $K_v$  to make the system stable.

# Cartesian-based Control

## ● Non-linear Feedback Control



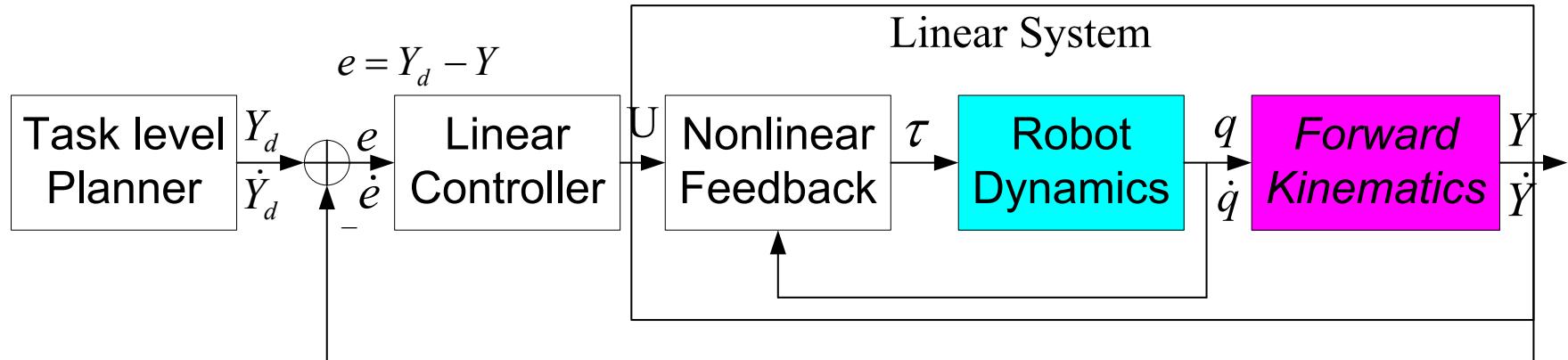
**Robot System:** 
$$\begin{cases} D(q)\ddot{q} + C(q, \dot{q}) + G(q) = \tau \\ Y = h(q) \end{cases}$$

**Jacobian:**  $\dot{Y} = \frac{d}{dq}[h(q)] \cdot \dot{q} = J\dot{q} \implies \ddot{Y} = J\ddot{q} + J\dot{q} \implies \ddot{q} = J^{-1}(\ddot{Y} - J\dot{q})$

$$D(q)J^{-1}(\ddot{Y} - J\dot{q}) + C(q, \dot{q}) + G(q) = \tau$$

# Cartesian-based Control

## ● Non-linear Feedback Control



Design the nonlinear feedback controller as:

$$\tau = D(q)J^{-1}(U - J\dot{q}) + C(q, \dot{q}) + G(q)$$

Then the linearized dynamic model:

$$D(q)J^{-1}\ddot{Y} = D(q)J^{-1}U \quad \longrightarrow \quad \ddot{Y} = U$$

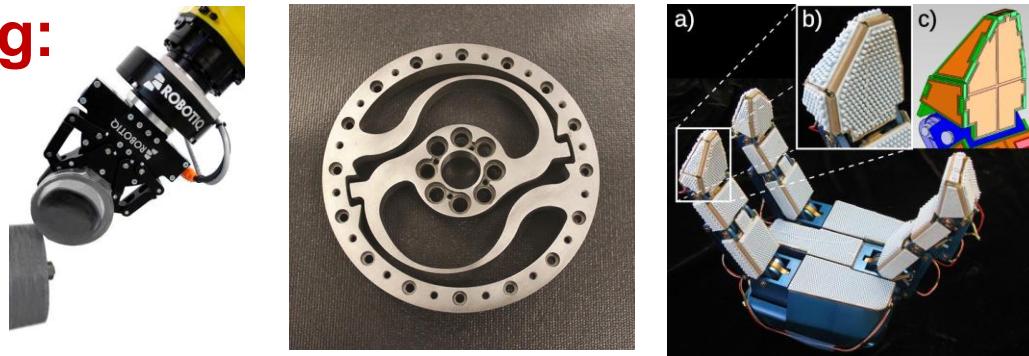
Design the linear controller:  $U = \ddot{Y}_d + k_v(\dot{Y}_d - \dot{Y}) + k_p(Y_d - Y)$

Error dynamic equation:  $\ddot{e} + k_v\dot{e} + k_p e = 0$

# Force Control

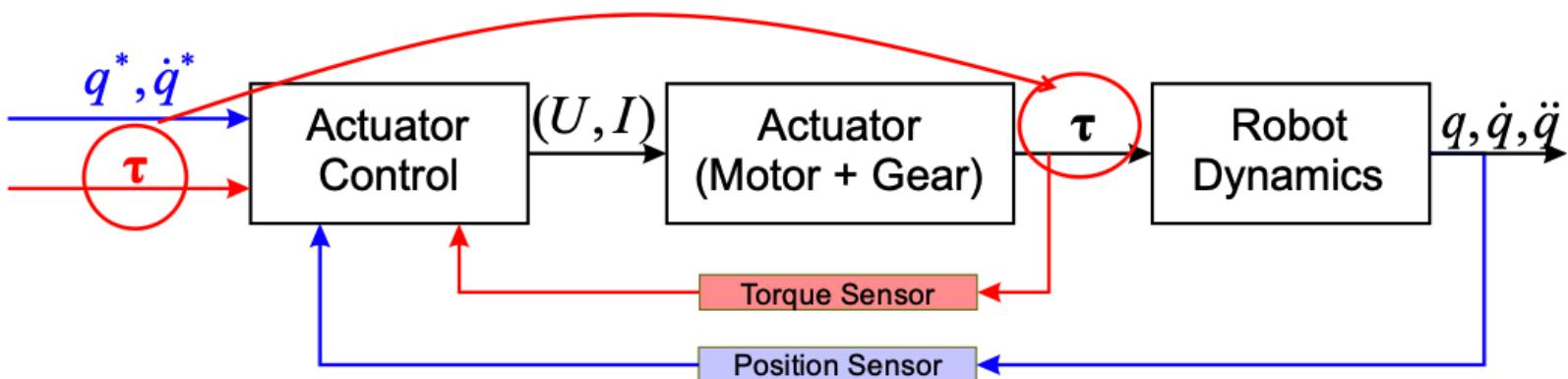
## Force and Torque Sensing:

1. Wrist force sensors
2. Joint torque sensors
3. Tactile or hand sensors



## Types of Force Control:

1. Direct force control



Joint Torque Control of a Robot Arm

# Force Control

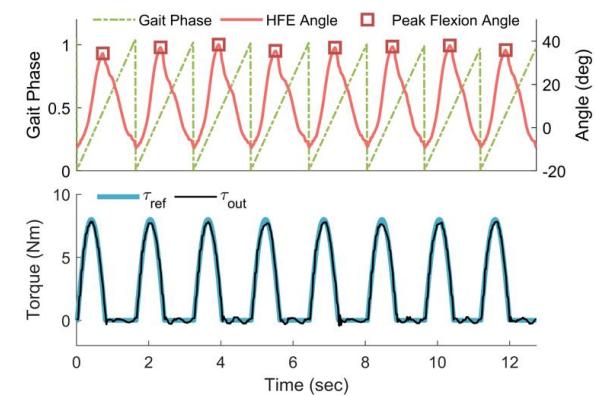
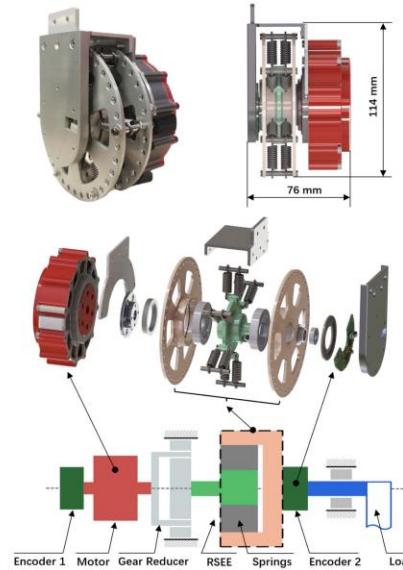
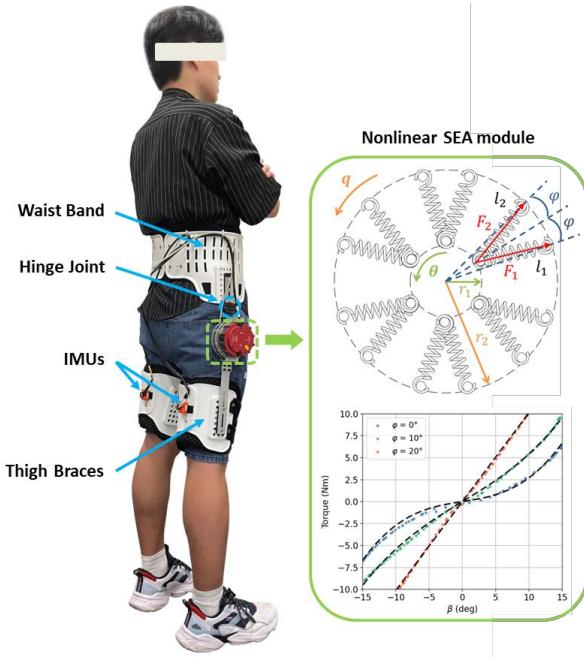


**SEA (Series Elastic Actuator)**

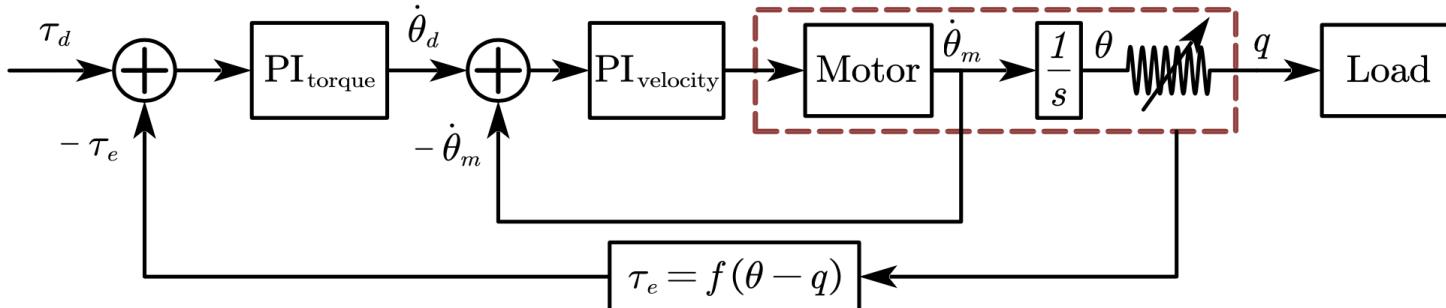


# Force Control

## 1. Direct force control



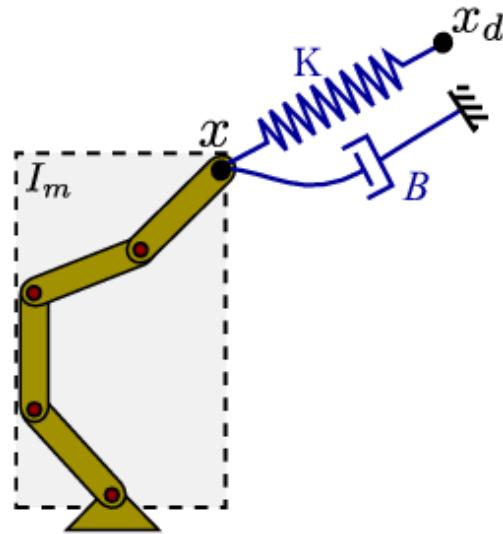
Rotary Series Elastic Actuator



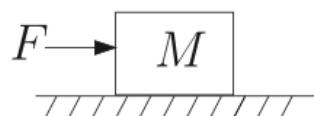
# Force Control

## 2. Impedance control

**Impedance control** applies a **virtual mass-spring-damper** between the target position and the actual position of the robot.

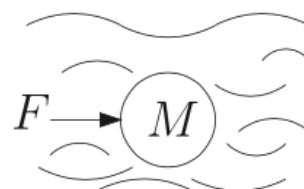


Mass



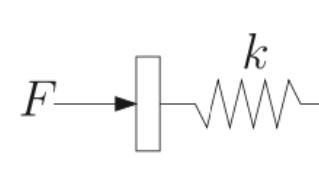
(a) Inertial

Viscous Fluid



(b) Resistive

Spring

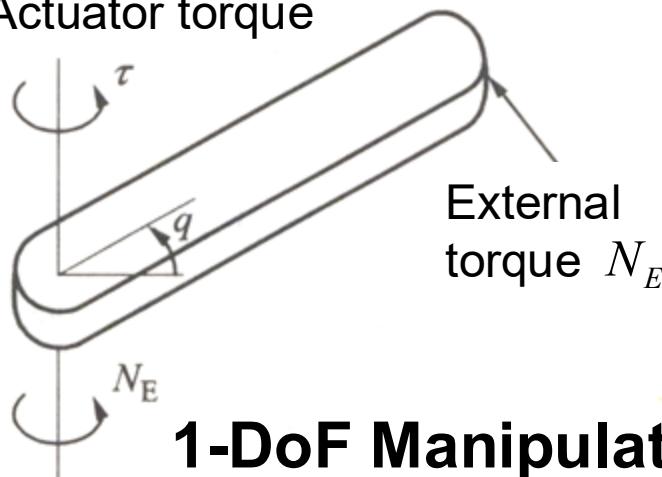


(c) Capacitive

# Force Control

## 2. Impedance control

Actuator torque



1-DoF Manipulator

**Plant model:**  $m\ddot{q} + d\dot{q} = \tau + N_E$

**Impedance model:**

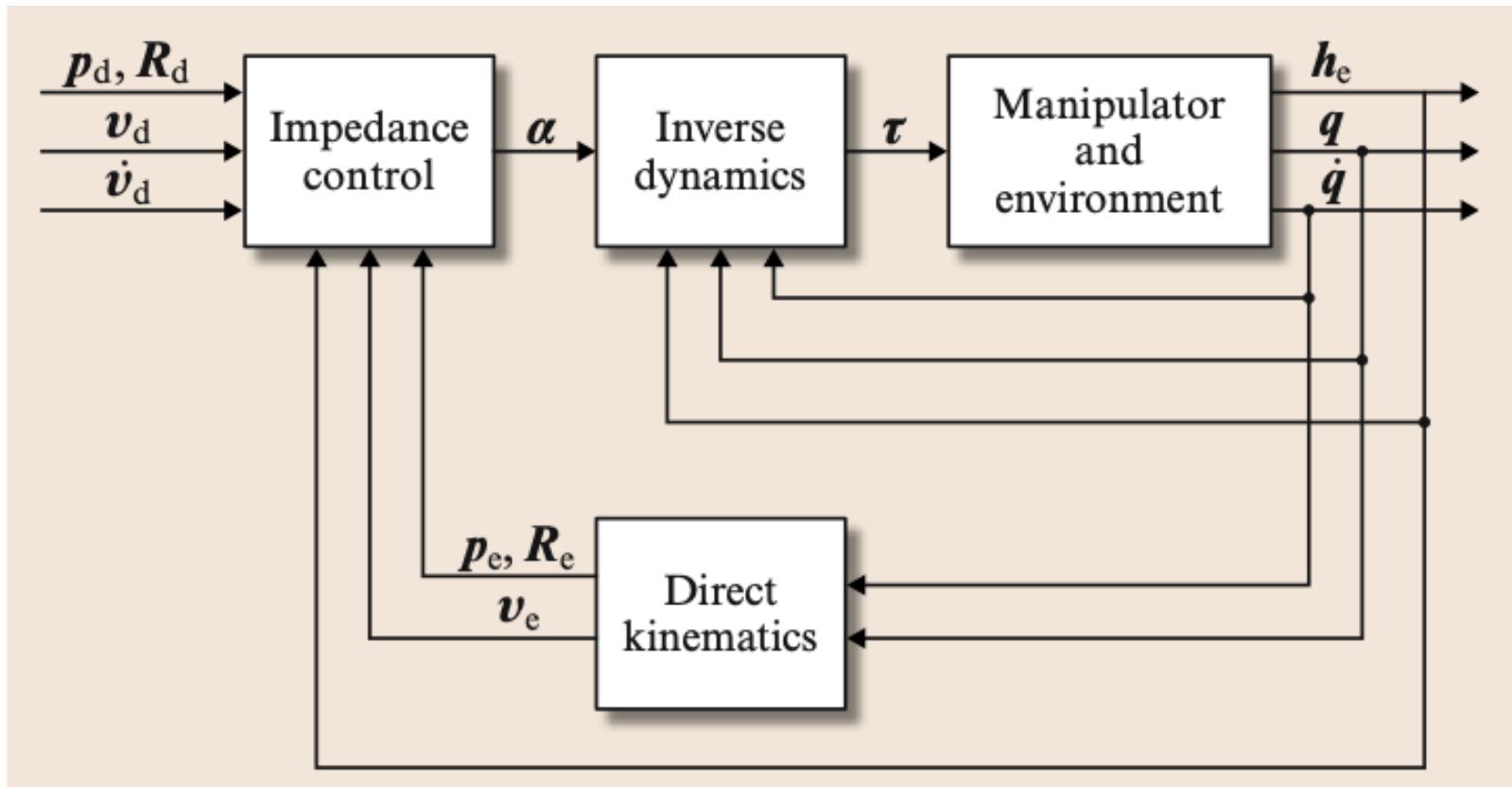
$$m_d\ddot{q} - d_d\dot{q} + k_d(q - q_d) = N_E$$

- (1) External torque  $N_E$  is detectable    (2) Joint acceleration is detectable

$$\begin{aligned}\tau &= \left( d - \frac{m}{m_d} d_d \right) \dot{q} + \frac{m}{m_d} k_d (q_d - q) + \frac{m}{m_d} d_d \dot{q} - (1 - \frac{m}{m_d}) N_E \\ &\quad \tau = (m - m_d)\ddot{q} + (d - d_d)\dot{q} + k_d(q_d - q) + d_d\dot{q}\end{aligned}$$

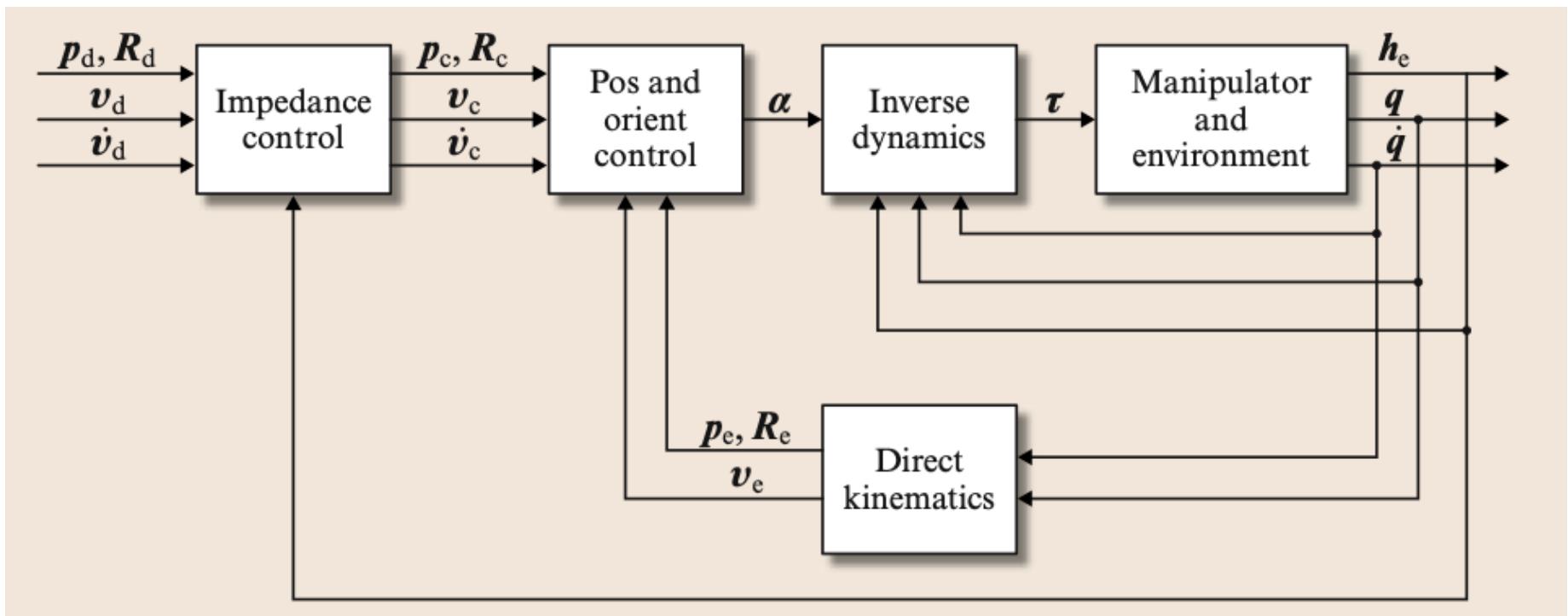
# Force Control

## 2. Impedance control



# Force Control

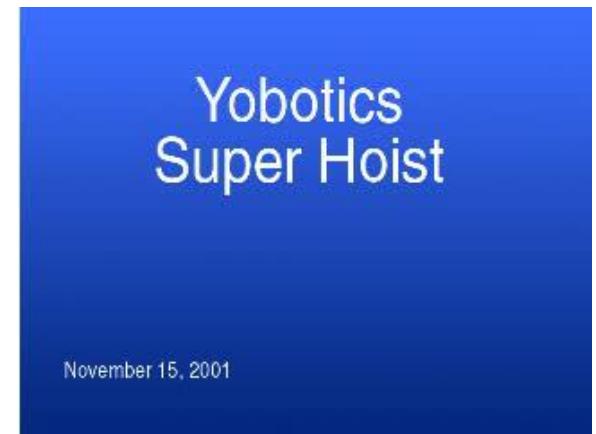
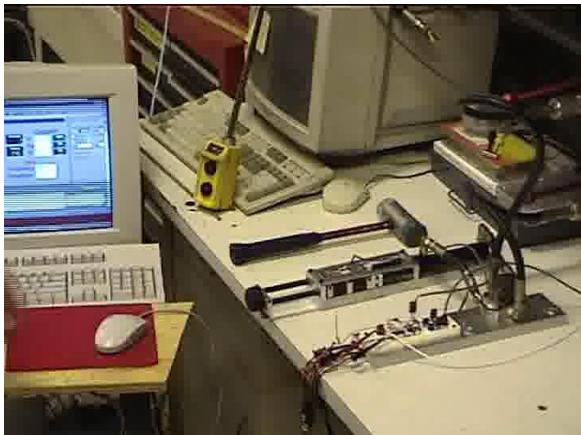
## 2. Impedance control with inner motion control loop (admittance control)



# Force Control

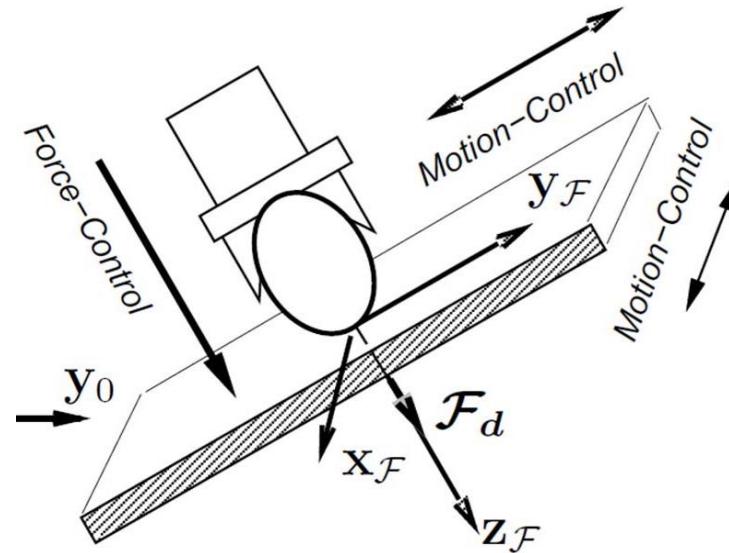


**SEA (Series Elastic Actuator)**



# Force Control

## 2. Hybrid force/position control



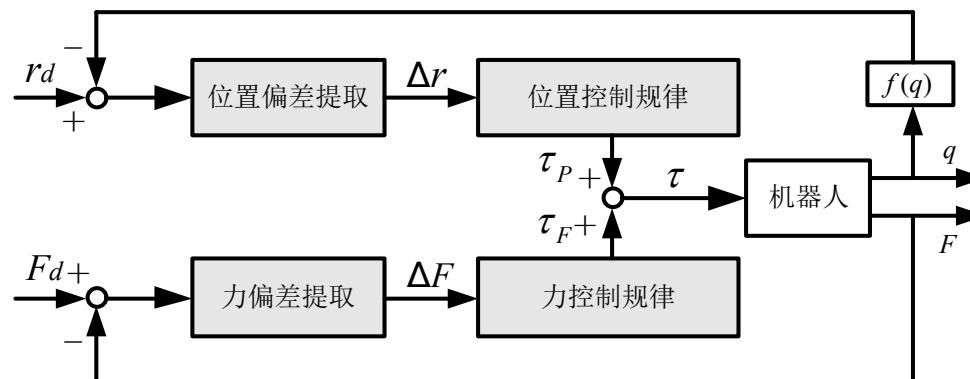
### [Basic idea]

It separates all 6 axes of the task (3 force and 3 torque) and applies either a motion based control or a force based control onto each of the axes.

**[Position error]**  $\Delta r = \{e_P^T(r_d - r)\}e_P, r = f(q)$

**[Force error]**  $\Delta F = \{e_F^T(F_d - F)\}e_F$

### Constrained 2-DoF manipulator

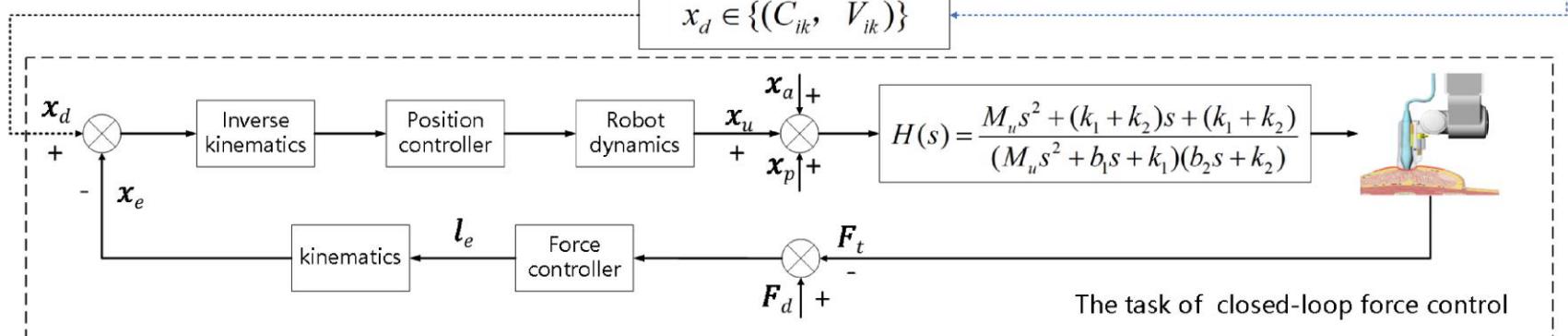
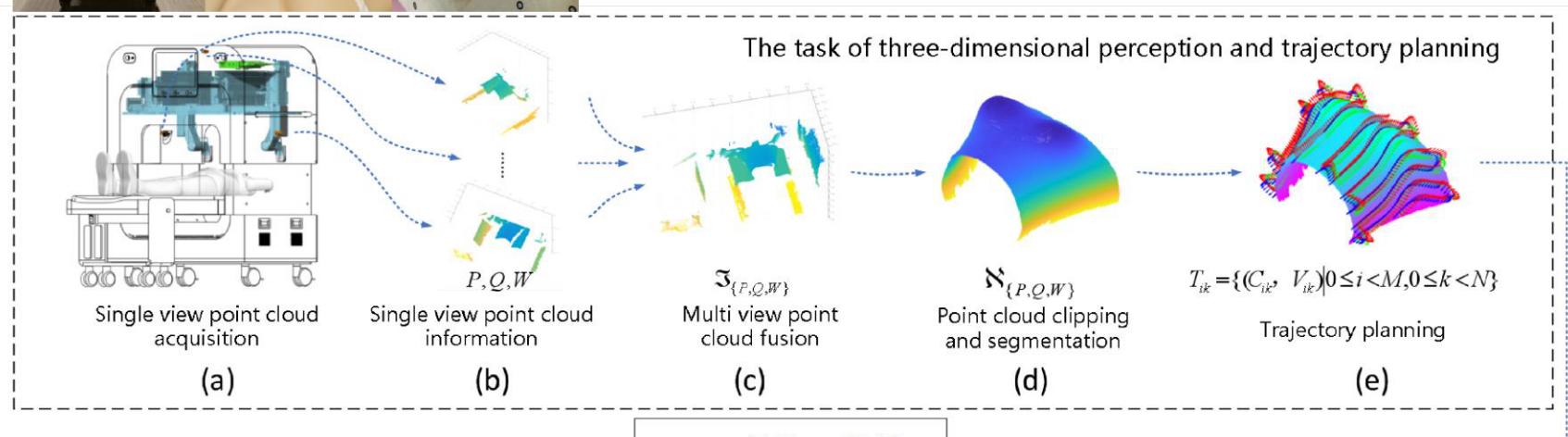


# Force Control

## 2. Hybrid force/position control



J. Tan, B. Li, Y. Li, B. Li, X. Chen, J. Wu, B. Luo, Y. Leng, Y. Rong, C. Fu. [A Flexible and Fully Autonomous Breast Ultrasound Scanning System](#). *IEEE Transactions on Automation Science and Engineering*, 20(3): 1920-1933, 2023.



# Animal Locomotion

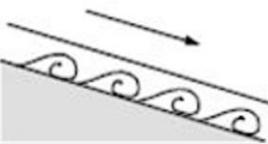
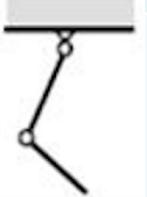
优酷

Animal locomotion is beautiful!

# Locomotion: moving from place to place

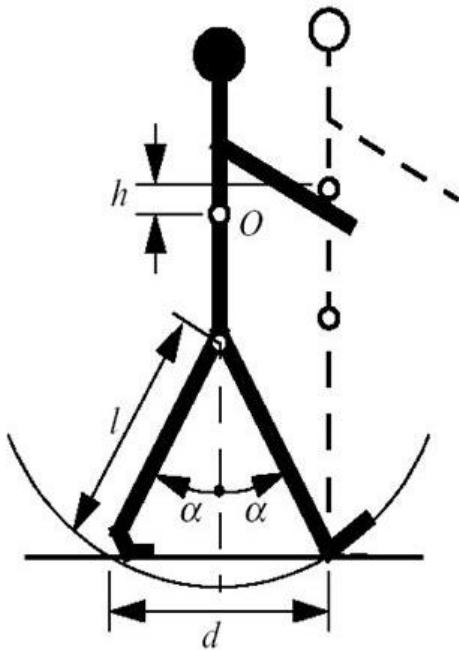


# Locomotion: mechanisms found in nature

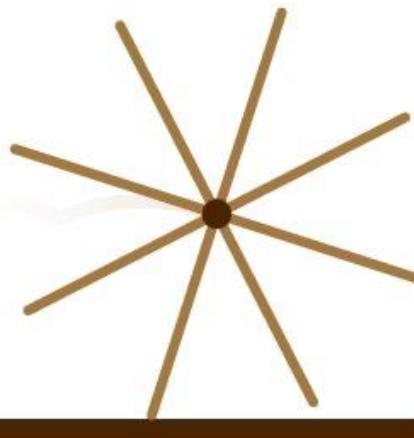
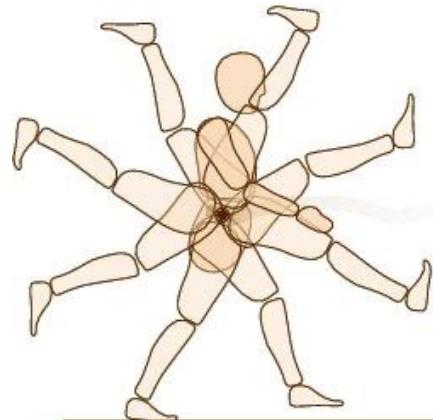
Type of motion	Resistance	Basic kinematics
Flow in a channel	Hydrodynamic forces	Eddies 
Crawl	Friction forces	 Longitudinal vibration
Sliding	Friction forces	 Transverse vibration
Running	Loss of kinetic energy	Oscillatory Movement of a multi-link pendulum 
Walking	Gravitational forces	Rolling of a polygon 

- Concepts found in nature is difficult to imitate technically.
- Most technical systems use wheels or caterpillars.
- Rolling is most efficient, but not found in nature. **Nature never invented the wheel !**
- The movement of a walking biped is **close to rolling**.

# Locomotion: biped walking



- Biped walking mechanism
  - ✓ similar to rimless wheel.
  - ✓ rolling of a polygon with side length equal to the length of the step.
  - ✓ the smaller the step gets, the more the polygon tends to a wheel.

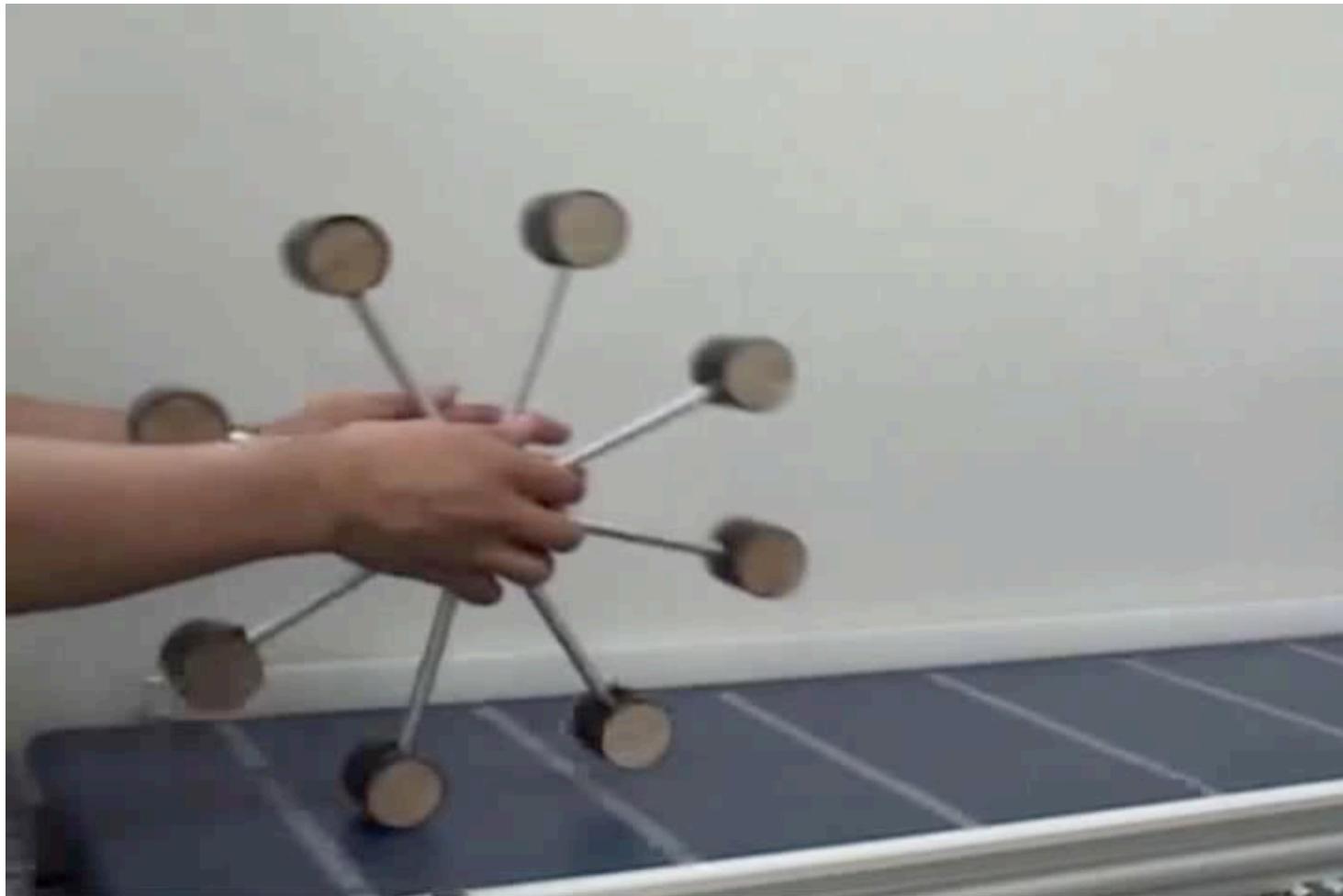


- However, fully rotating joint was not developed in nature.

# Locomotion: biped walking

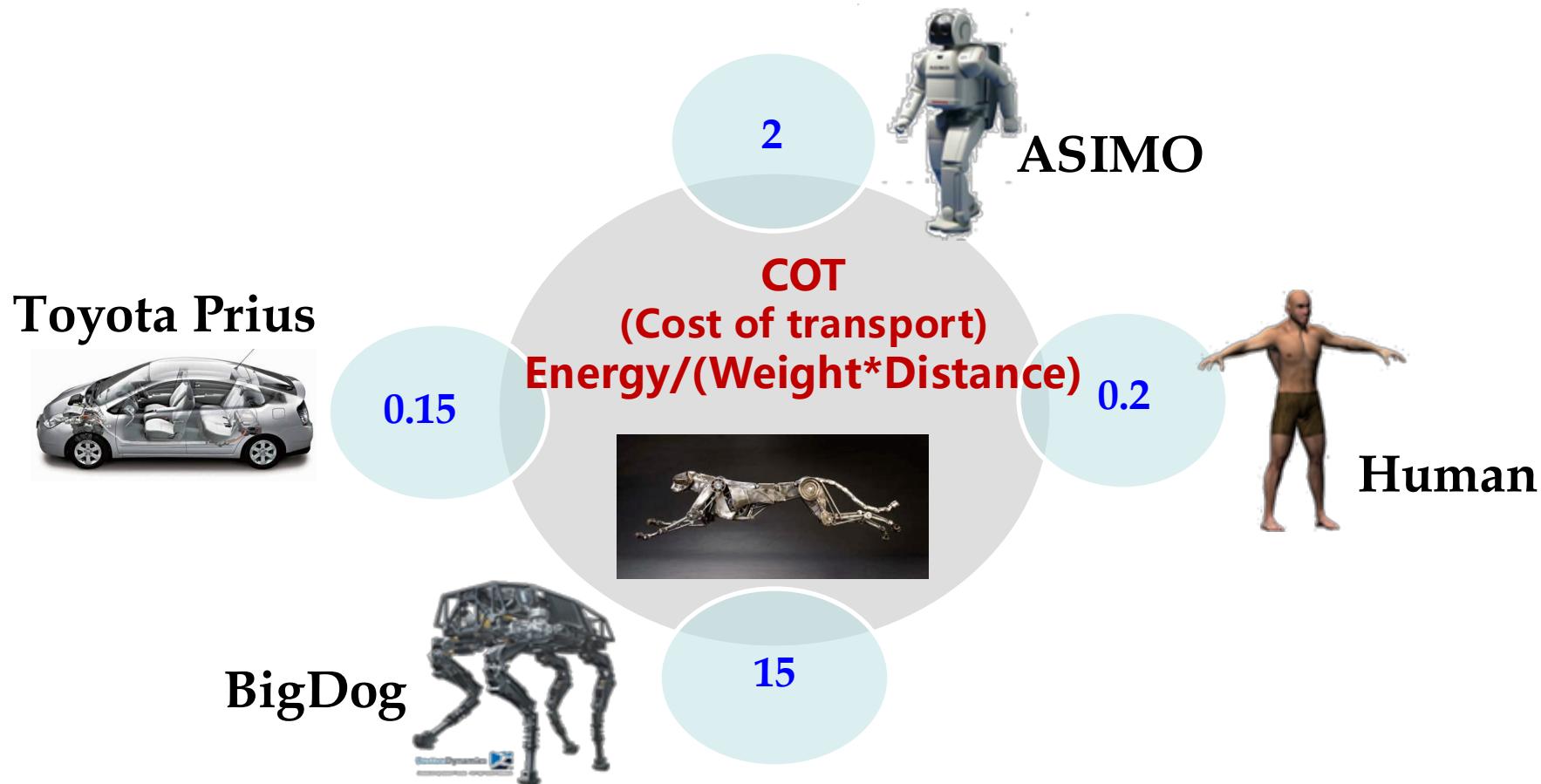
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Walking toys – rimless wheel



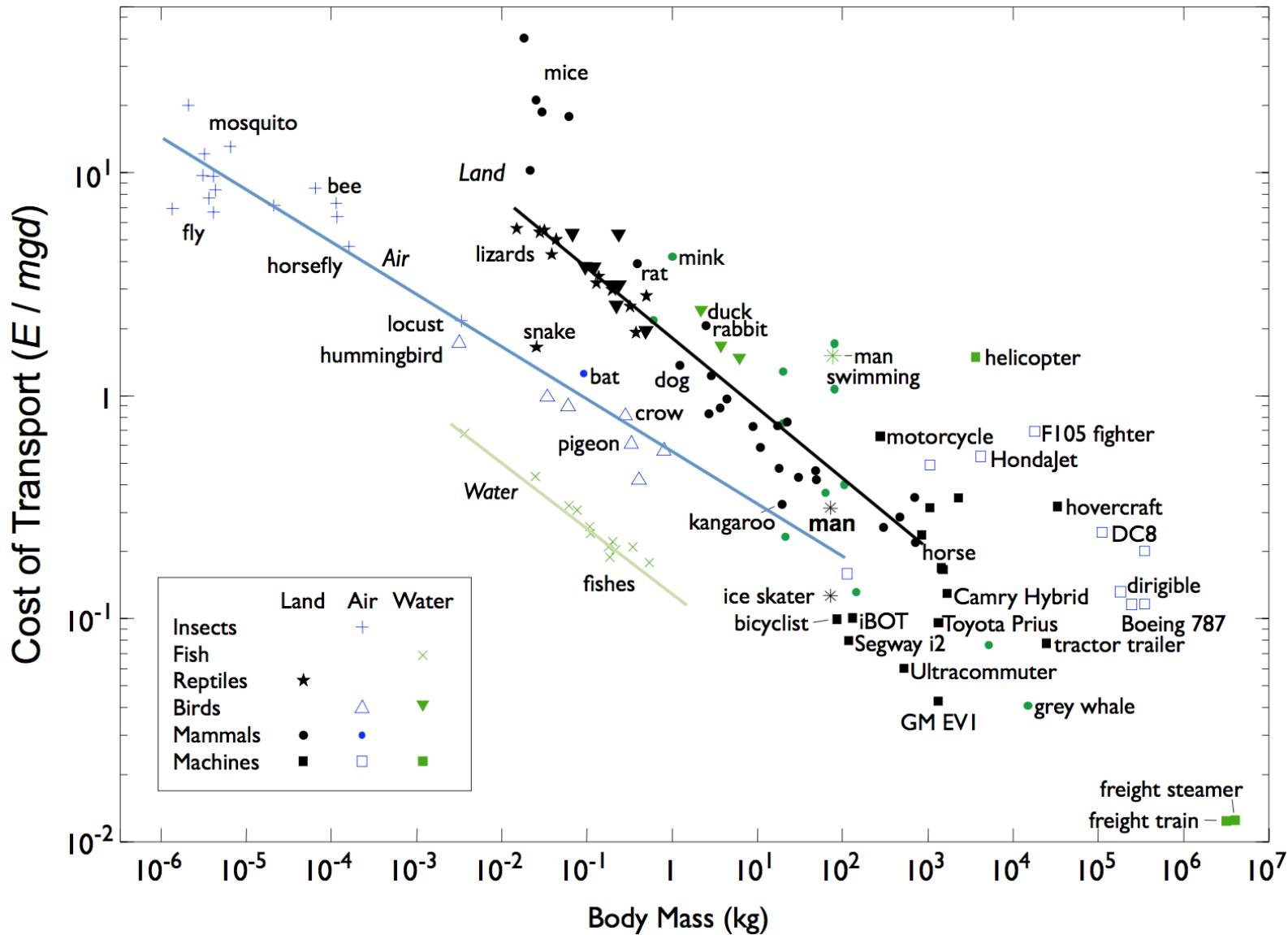
# Challenge problem of legged locomotion

Simultaneously achieving robustness and efficiency

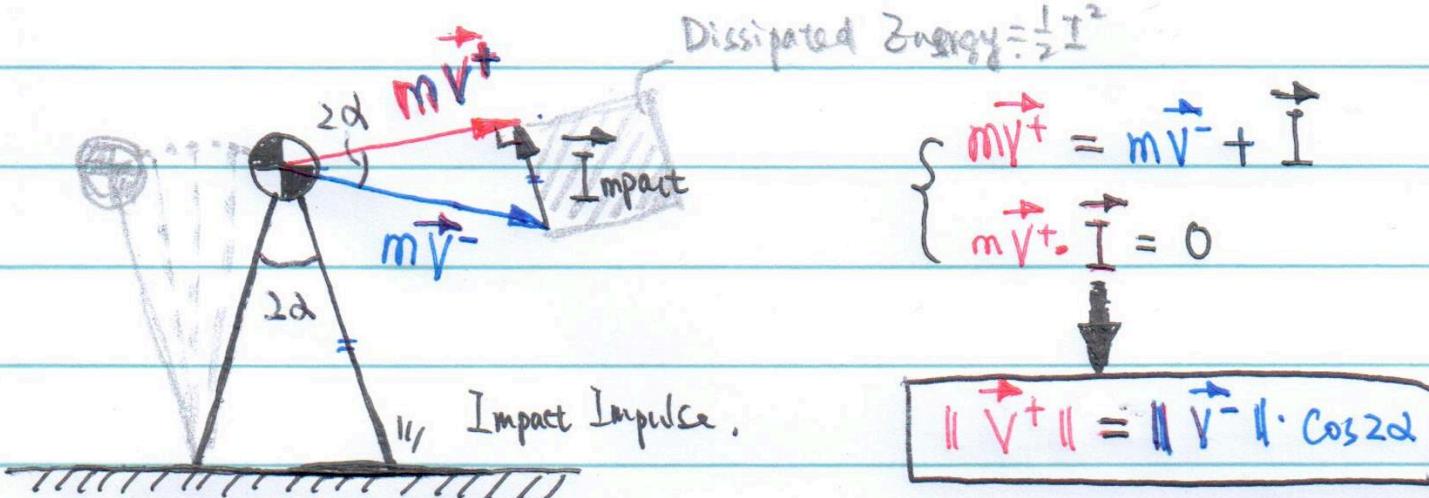


Robust control of a horse-sized robot should not use 10-20 horsepower!

# Locomotion: energetics



# Walking Principles



① Walking = Single Support Phase + Double Support Phase



inverted pendulum model

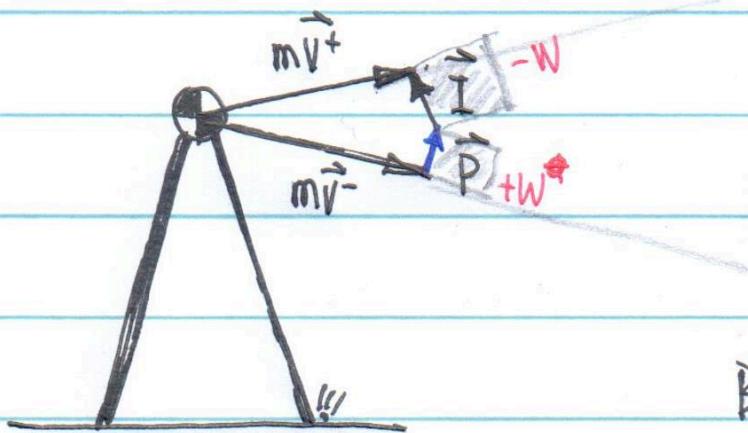
Step-to-Step transition

② Step-to-step transition dissipates energy.

$$\text{Dissipated energy} = \frac{1}{2} m \|\vec{V^+}\|^2 - \frac{1}{2} m \|\vec{V^-}\|^2$$

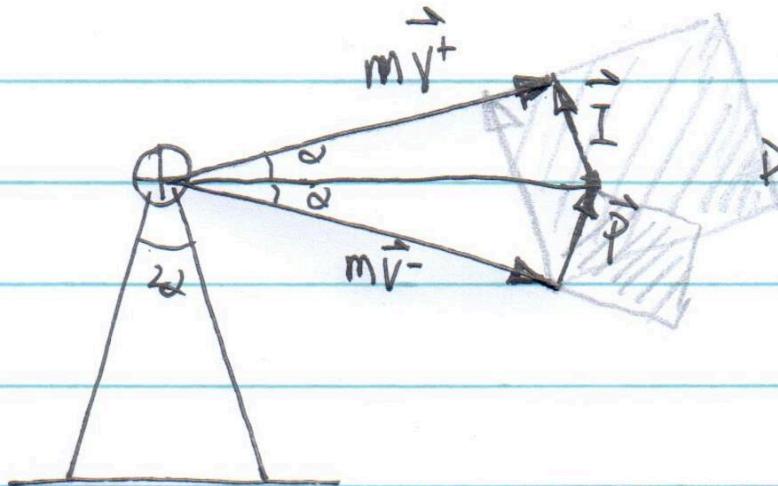
$$= \frac{1}{2} m (\|\vec{V^+}\|^2 - \|\vec{V^-}\|^2) = \frac{1}{2} m I^2 = \frac{1}{2} m^2 N^2 S \cdot n^2 2d \approx \frac{1}{2} m^2 N^2 4 \alpha^2$$

# Walking Principles



$$\left\{ \begin{array}{l} \vec{mV^+} = \vec{mV^-} + \vec{P} + \vec{I} \\ \vec{V^-} \cdot \vec{P} = 0 \\ \vec{I} \cdot \vec{V^+} = 0 \end{array} \right\} \Rightarrow \|\vec{P}\| = \|\vec{I}\|$$

Boundary Condition  $\|\vec{V^+}\| = \|\vec{V^-}\|$



$$\begin{aligned} \text{Dissipated energy} &= \frac{1}{2} \|\vec{I}\|^2 = \frac{1}{2} \|\vec{P}\|^2 \\ &= \frac{1}{2} m^2 \|V\|^2 \cdot \tan^2 \alpha \approx \frac{1}{2} m^2 \|V\|^2 \alpha^2 \end{aligned}$$

push-off impulse is four times less costly than hip activation!

# Biological evidence

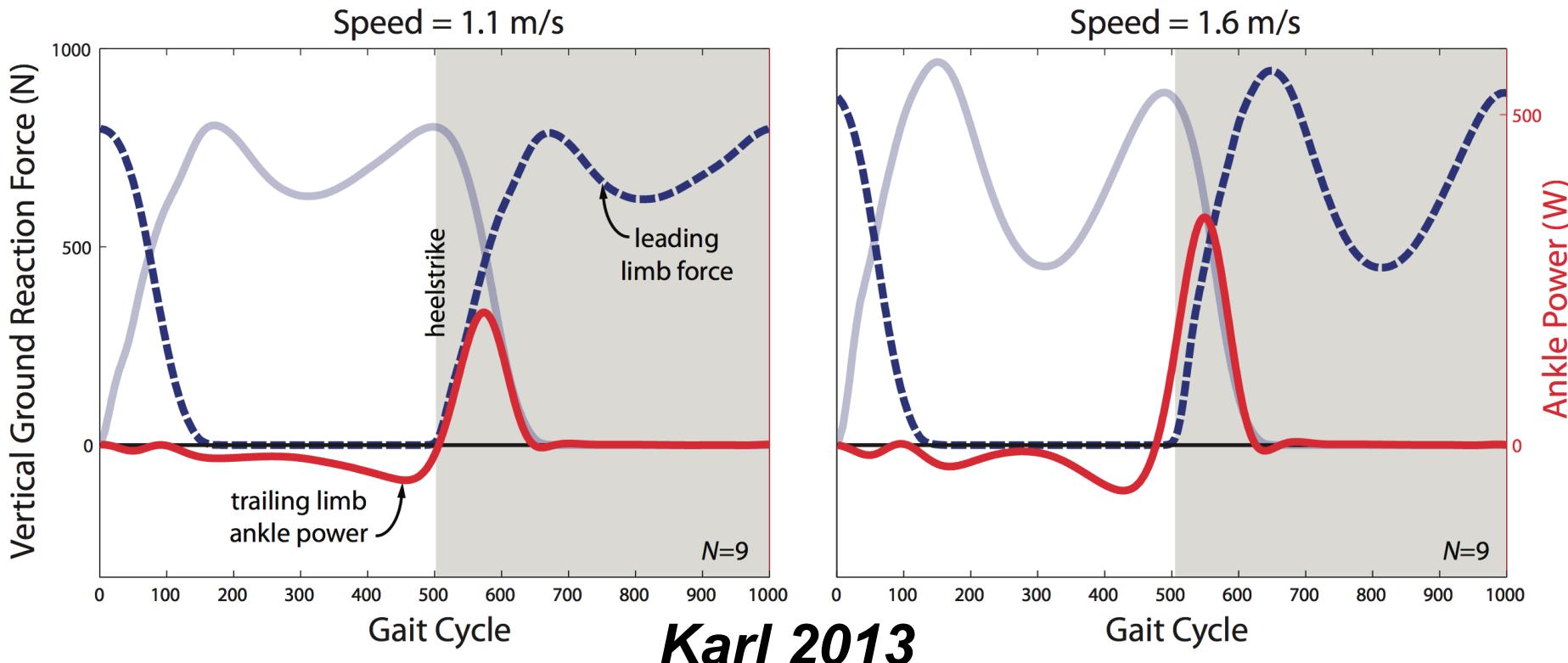
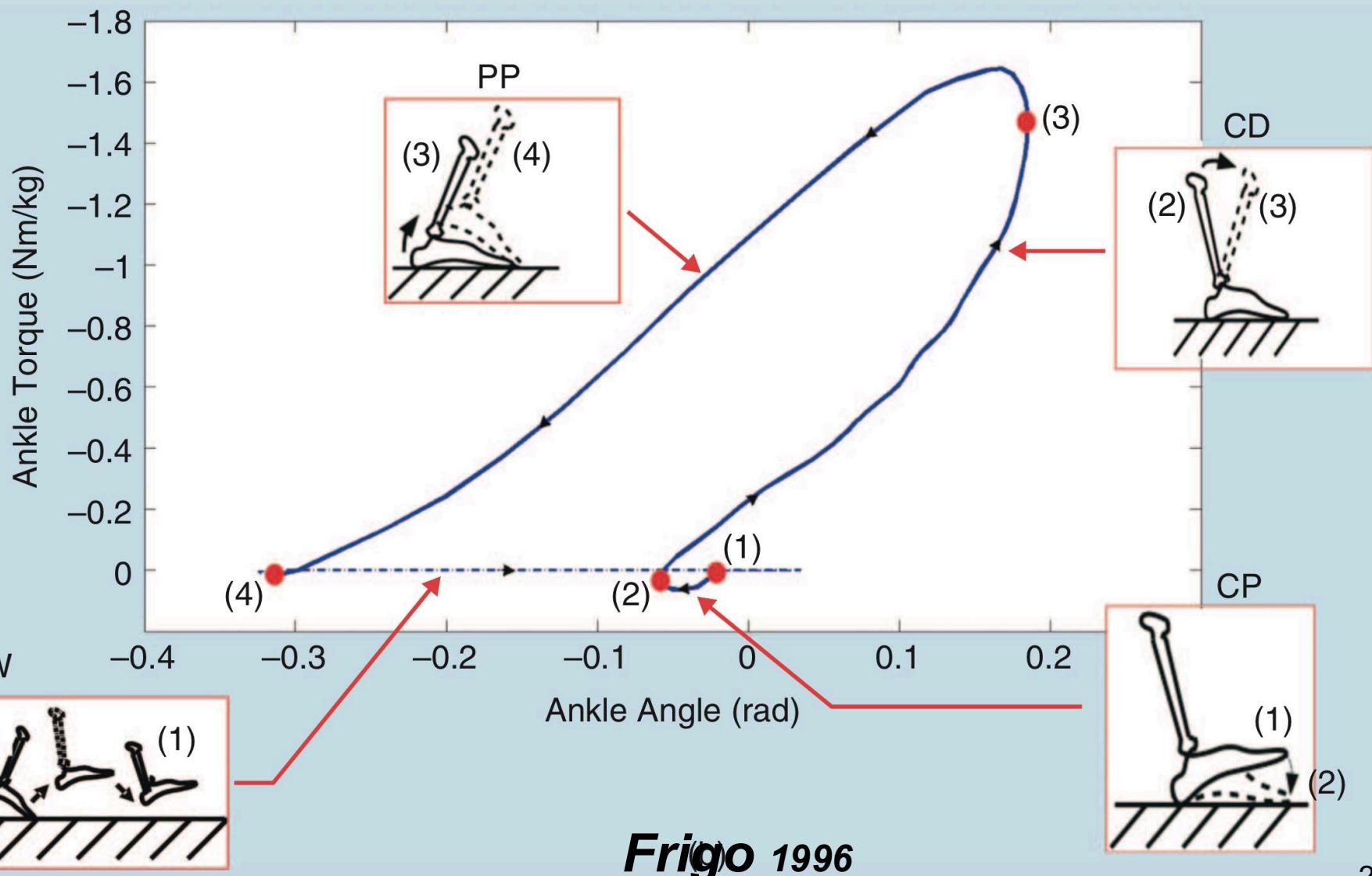


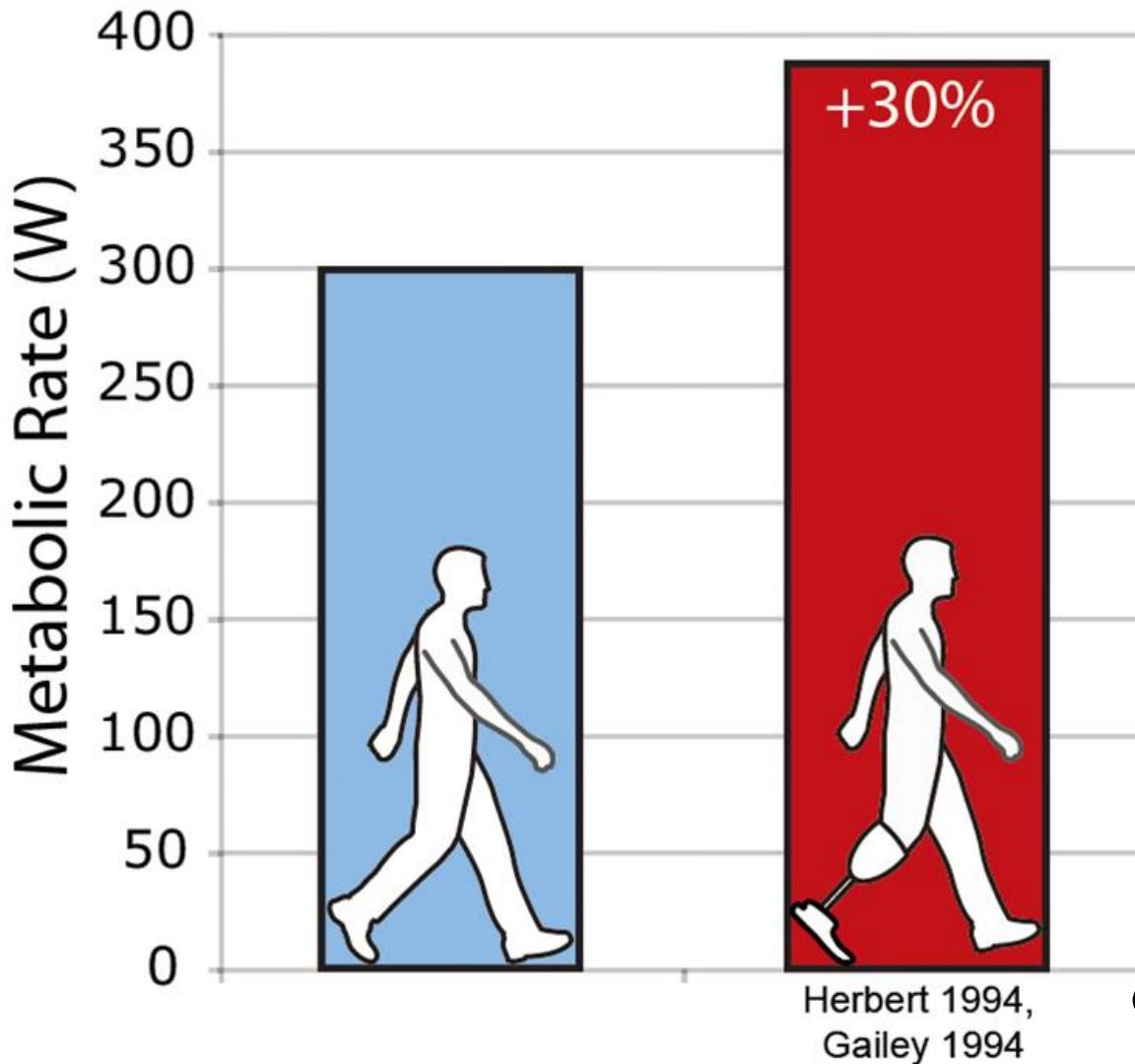
Figure 2.15: Timing of positive ankle power relative to heelstrike in human walking. Vertical ground reaction forces for both limbs, and trailing limb ankle power are shown. The white to gray background transition delineates leading limb heelstrike. At slower speeds (e.g., 1.1 m/s) positive ankle power coincides with contralateral heelstrike, suggesting the transition of weight from trailing to leading limb may facilitate the release of elastic ankle energy. At faster speeds (e.g., 1.6 m/s) the positive ankle power precedes contralateral heelstrike, suggesting that a different mechanism allows the ankle to return elastic energy before the limb begins unloading. Human ankle torque vs. angle data (Figure 2.8) suggests that stiffening of the joint, likely from muscle contraction, allows this preemptive push-off. Force and ankle power data is from normal human walking ( $N=10$ ) [35].

# Biological evidence



# Prosthetic Limbs

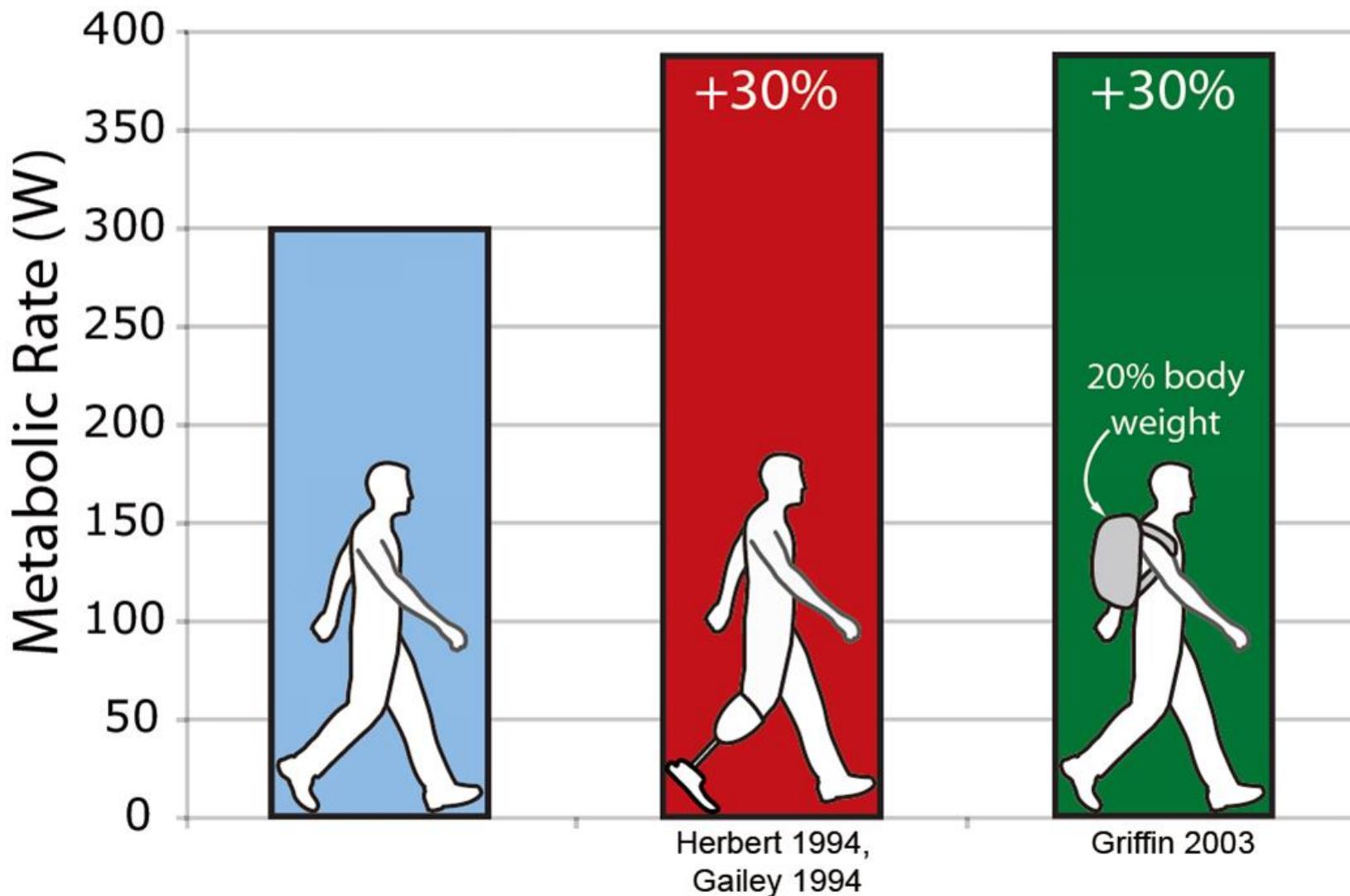
Amputees expend more energy to walk



Conventional Prosthesis

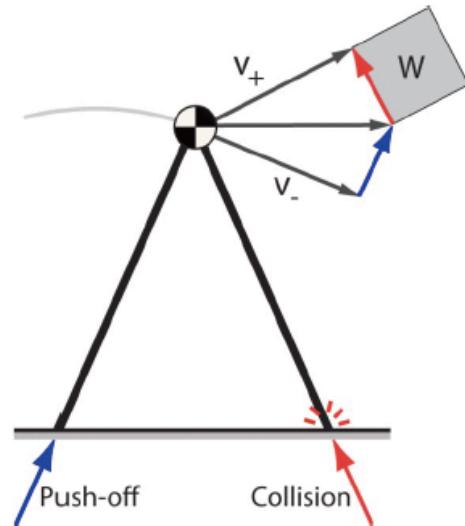
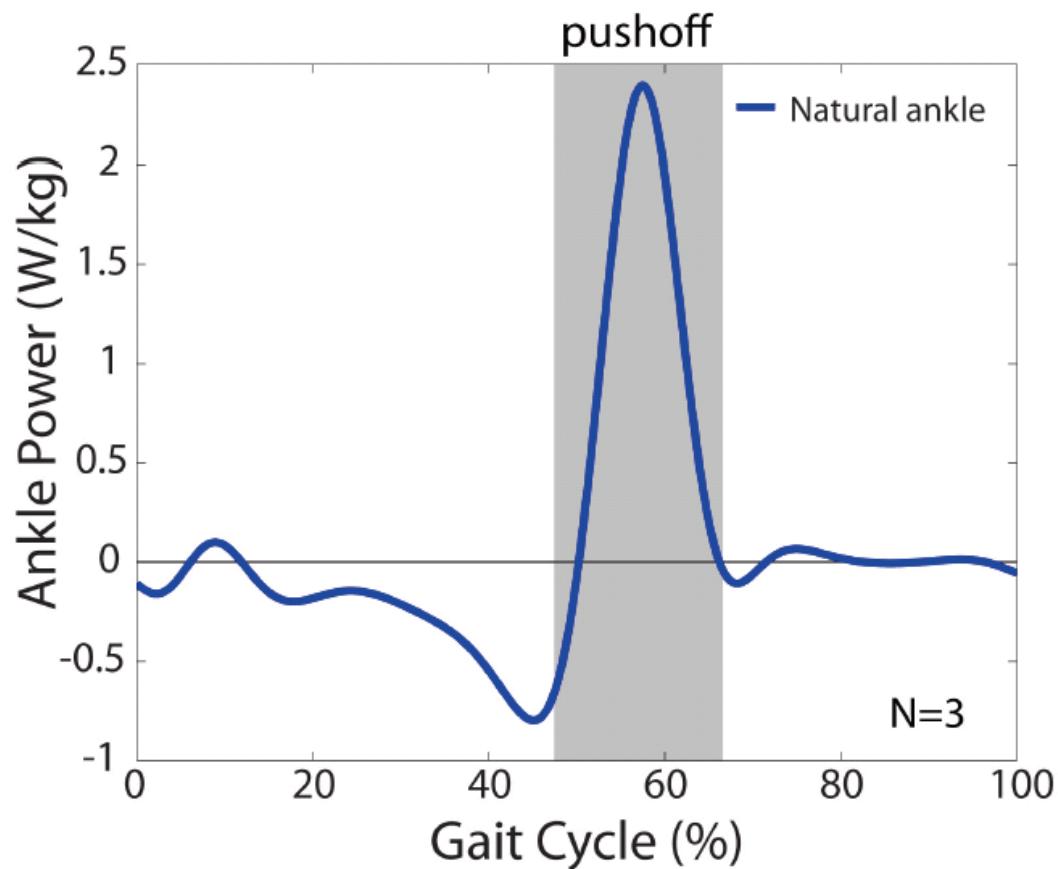
# Prosthetic Limbs

Amputees expend more energy to walk



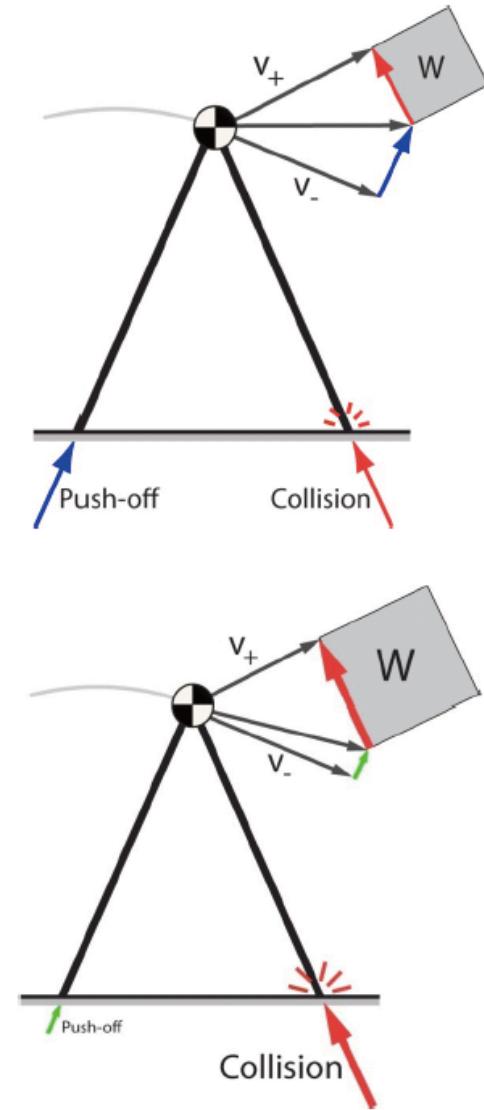
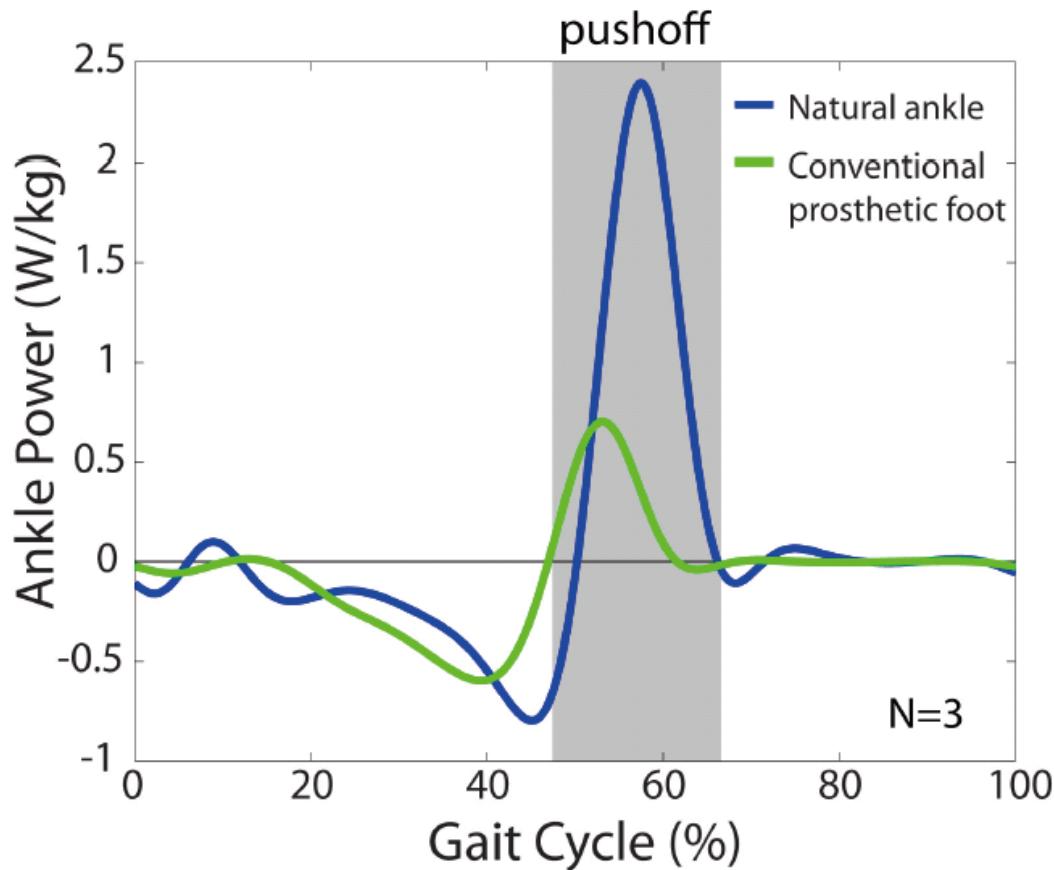
# Prosthetic Limbs

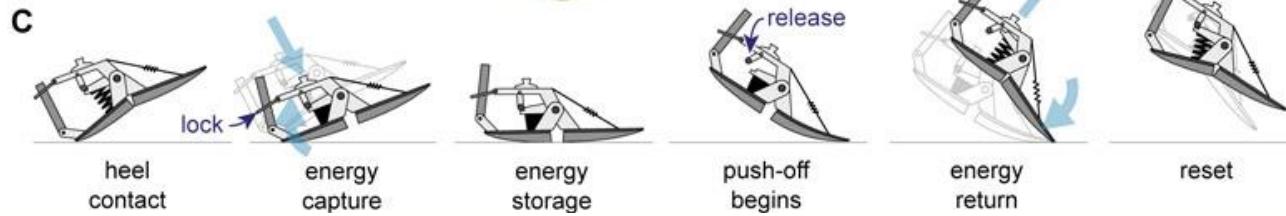
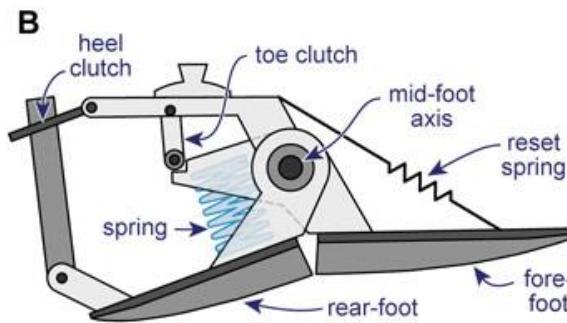
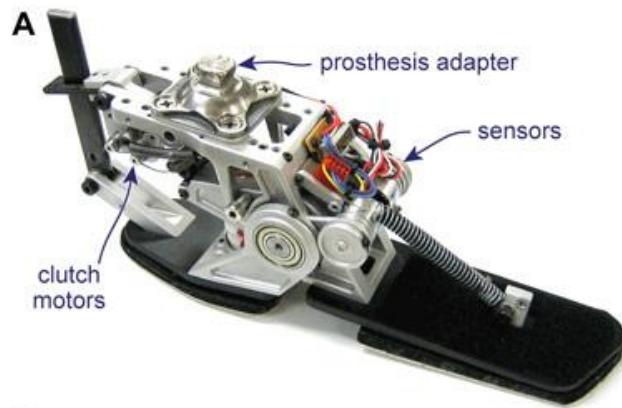
Non-amputees: burst of ankle push-off work



# Prosthetic Limbs

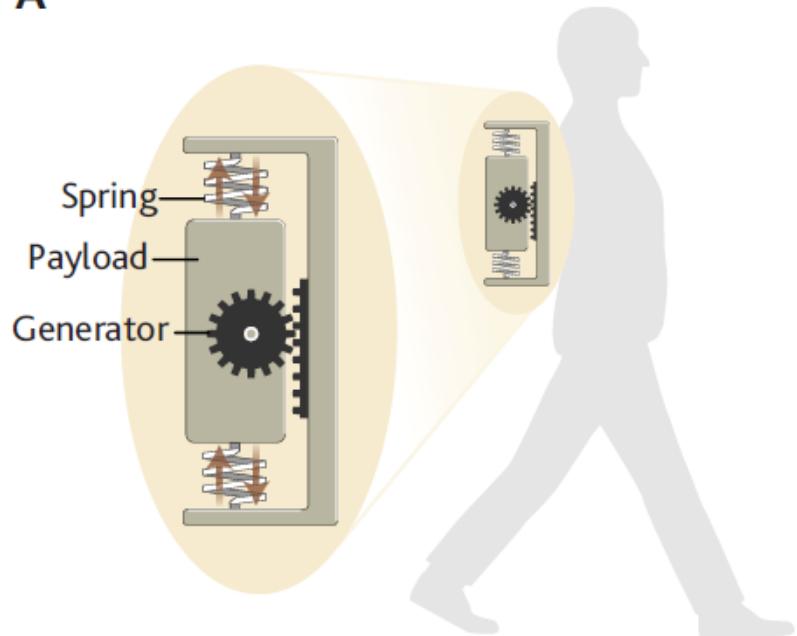
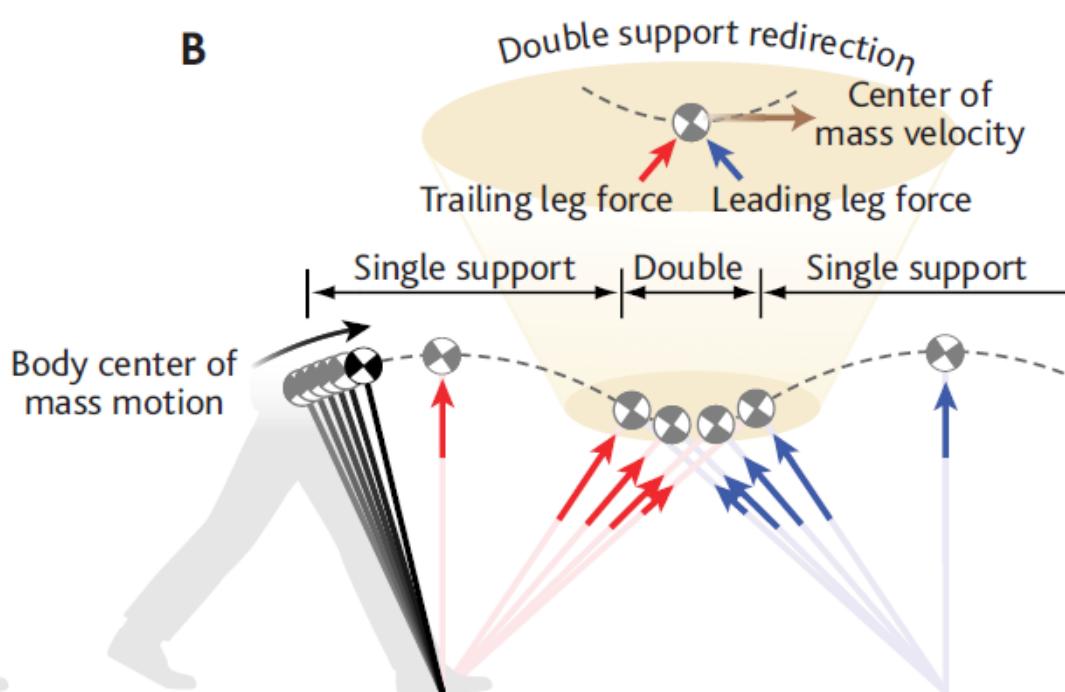
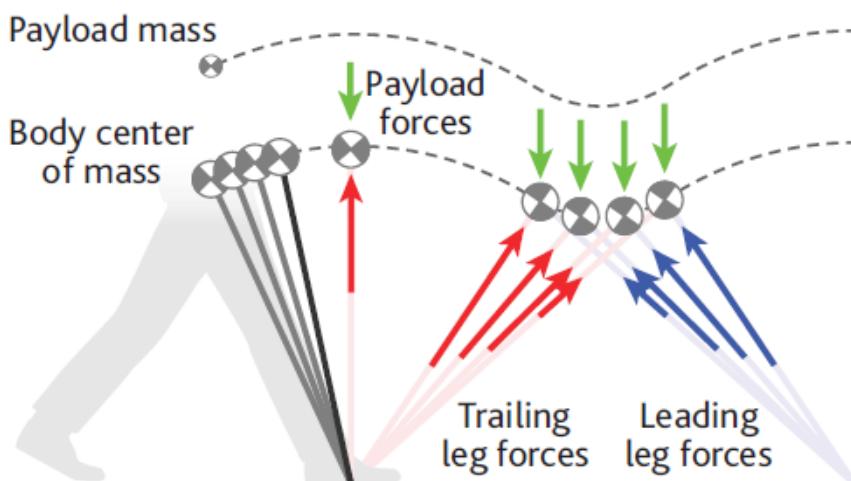
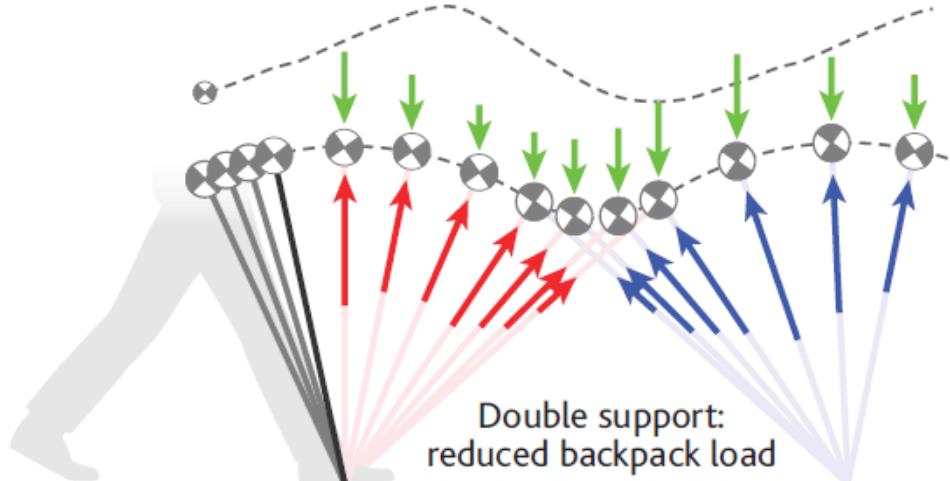
Amputees: greatly reduced ankle push-off





# BLUE<sup>IN</sup> Brief

## Artificial Foot

**A****Energy-harvesting backpack****B****Normal walking****C****Walking with fixed payload****D****Walking with oscillating payload**

# Take home message

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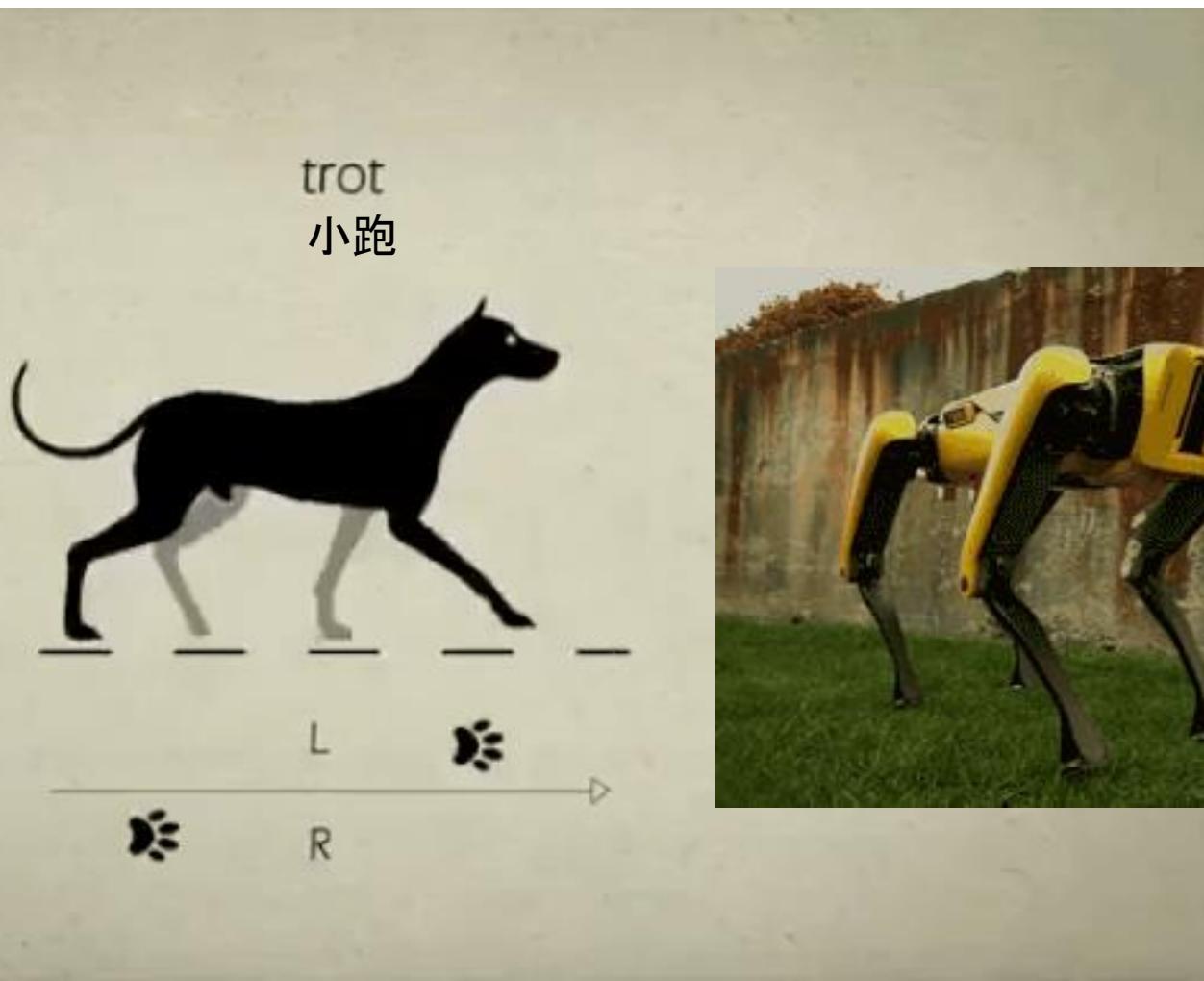
- ① Model — a hypothetical description of a complex entity or process.
- ② All models are wrong!
- ③ But, some are useful!
- ④ Simple model can have powerful insight.

# Gaits of legged animals (Quadruped)



Polet DT, Bertram JEA (2019) An inelastic quadrupedal model discovers four-beat walking, two-beat running, and pseudo-elastic actuation as energetically optimal.  
PLoS Comput Biol 15(11): e1007444. <https://doi.org/10.1371/journal.pcbi.1007444>

# Gaits of legged animals (Quadruped)



# Locomotion: biped walking

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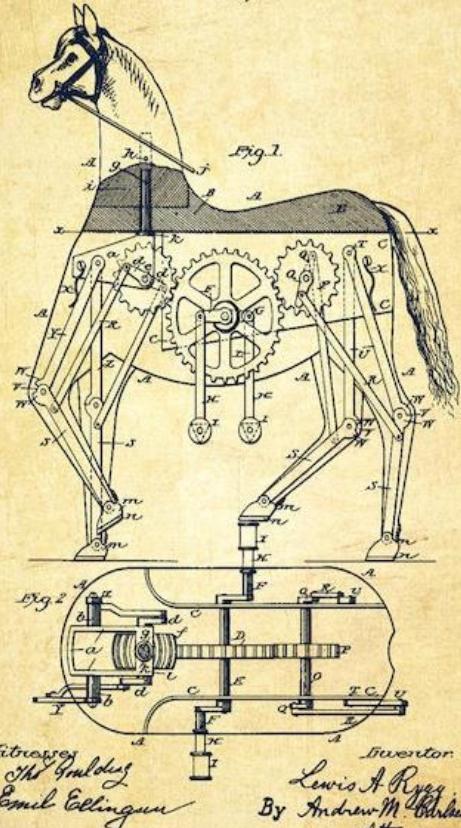
Walking toys – passive dynamic walker



# History of legged robots

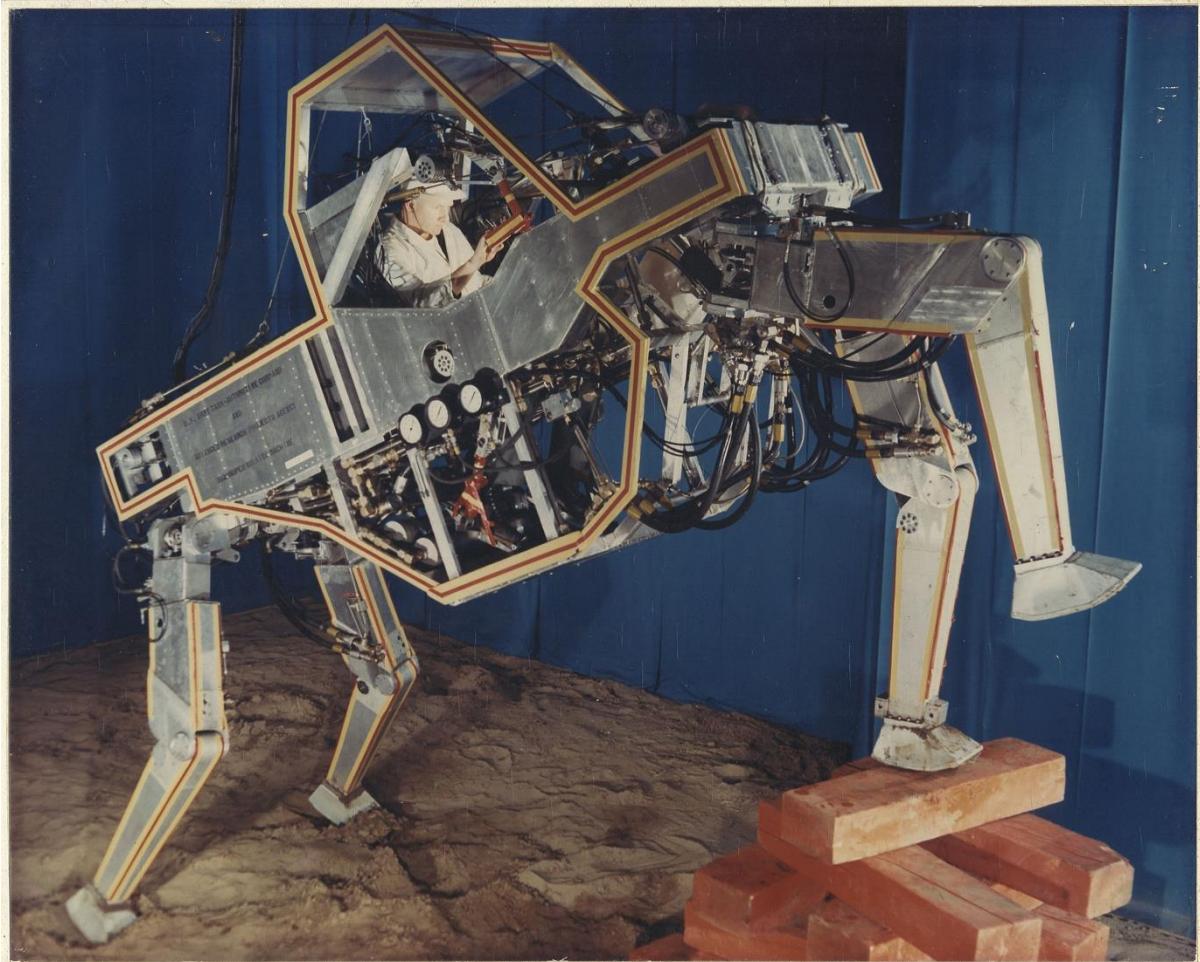
## MECHANICAL HORSE

LEWIS A. RYGG  
PATENTED FEB 14, 1893  
NO. 491,927



Mechanical horse

patented by Lewis A. Rygg, 1893



Walking truck

developed by GE, 1968

# History of legged robots

## Waseda (早稻田)

### 1970 WABOT Project

1973 WABOT-1  
Human-like biped walking robot

1984 WABOT-2  
Keyboard playing robot at TUKUBA EXPO



### 1992 Humanoid Project

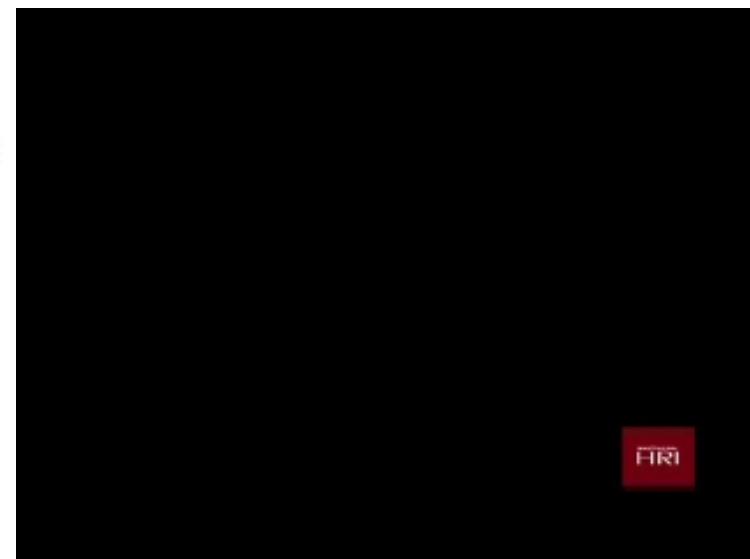
1995 Hadaly-1  
Navigation robot

1997 Hadaly-2  
Human cooperative robot

1995 Wabian  
Human-like biped walking robot

2000

Humanoid Robotics Institute



HRI

# History of legged robots



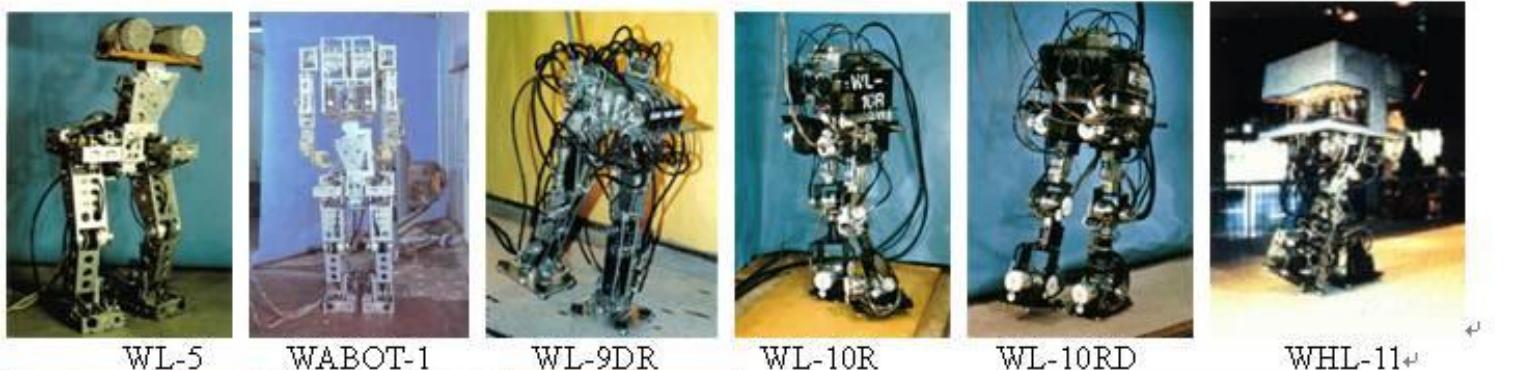
WL-1

WL-3

WAP-1

WAP-2

WAP-3+



WL-5

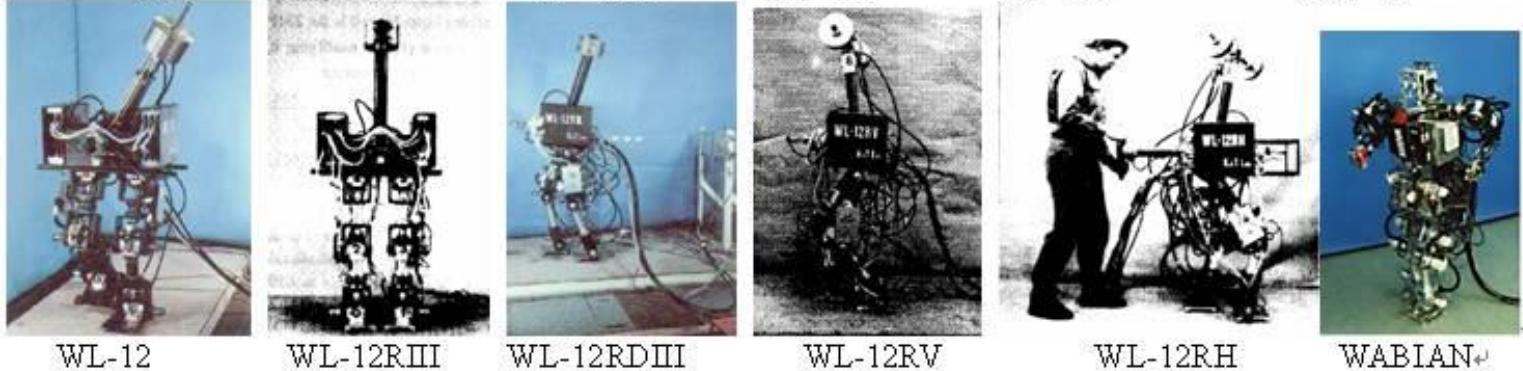
WABOT-1

WL-9DR

WL-10R

WL-10RD

WHL-11+



WL-12

WL-12RIII

WL-12RDIII

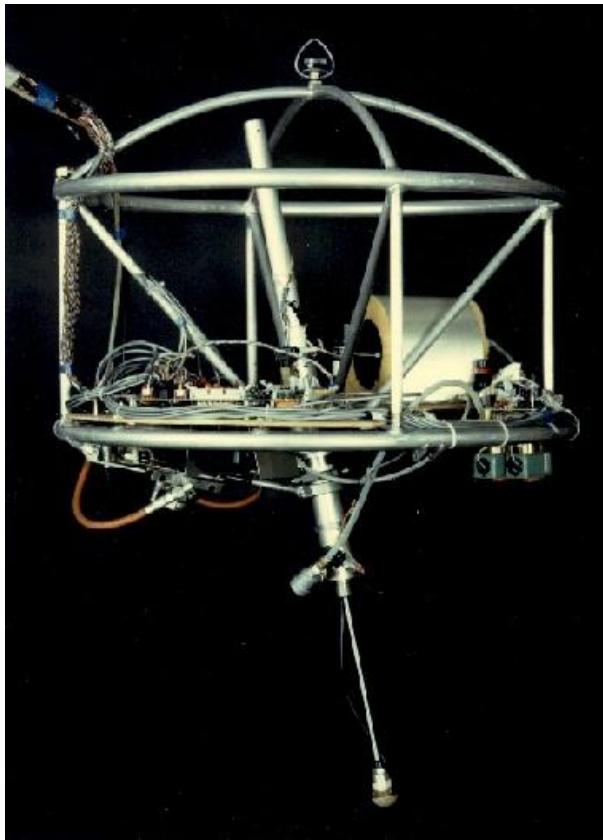
WL-12RV

WL-12RH

WABIAN+

# History of legged robots

## MIT Leg Lab

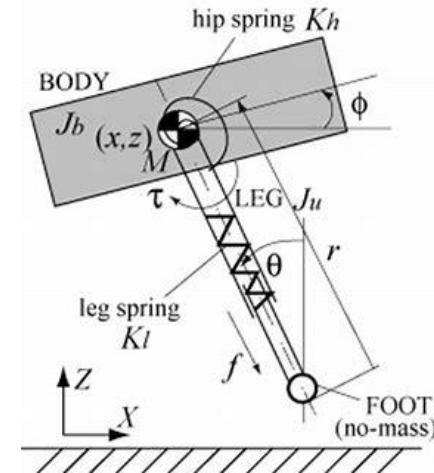


3D One-Leg Hopper (1983-1984)

# History of legged robots

## MIT Leg Lab

- The control system has three separate parts:
  - ① controlling forward running speed;
  - ② controlling body attitude;
  - ③ controlling hopping height.
- These controllers worked independently, treating any coupling as disturbances. The control system for the Planar One-Leg Hopper did not explicitly program a stepping motion, but allowed the stepping motion to emerge under the constraints of balance and controlled travel.
- The robot hopped in place, travelled at specified rates, and maintained balance when disturbed.
- The simple techniques used for planar one-leg hopper were later generalized for 3D one-leg hopping, bipedal running, and quadruped trotting, pacing, and bounding.



# History of legged robots

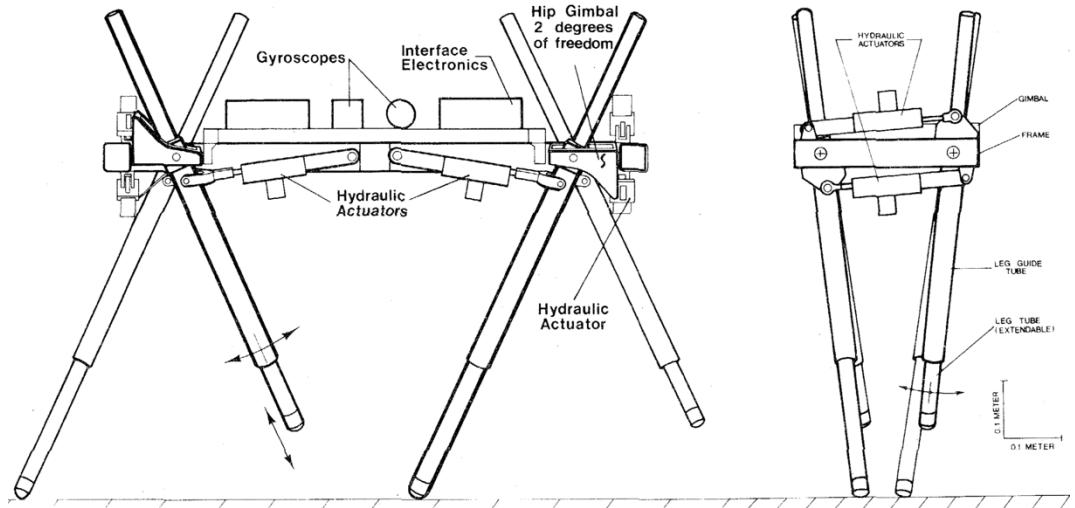


Quadruped (1984-1987)



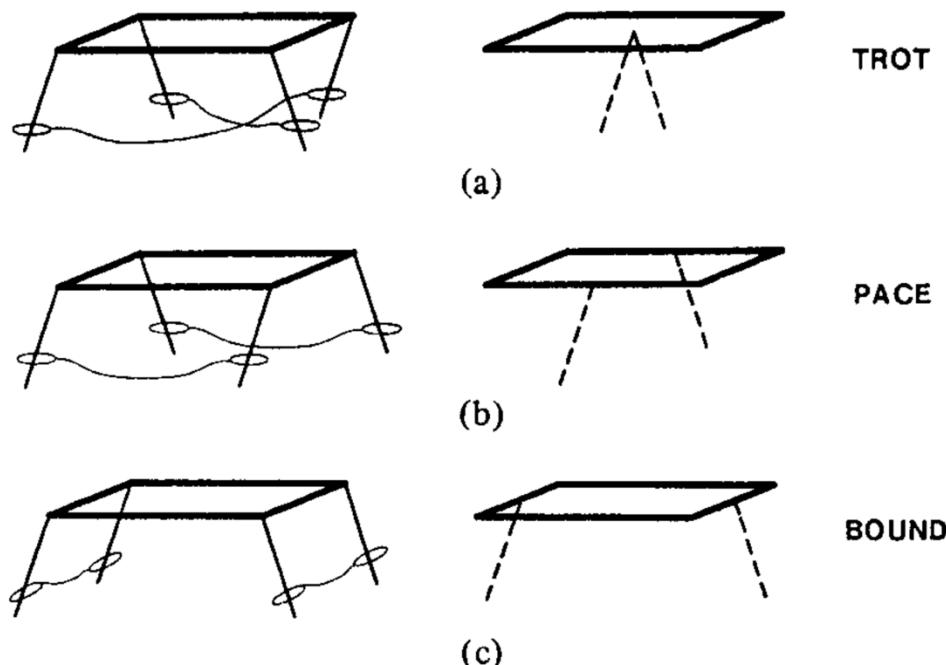
Quadruped gaits that use the legs in pairs:

- 1) trotting (diagonal legs as pairs)
- 2) pacing (lateral pairs)
- 3) bounding (front pair and rear pair)



# History of legged robots

By restricting consideration to the pair gaits, the control of the Quadruped was reduced to the control of an equivalent virtual biped. Each of the gaits that use the legs in pairs can be transformed into a common underlying gait, a virtual biped gait.

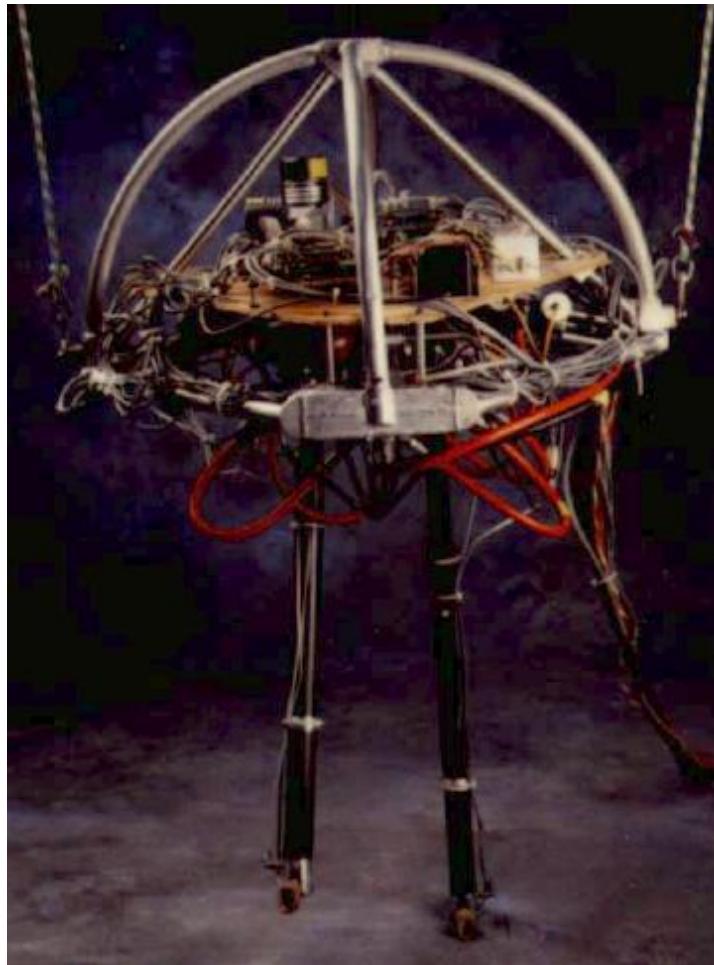


Principles for one-legged hopping are generalized to four-legged running with the addition of a low-level leg coordination mechanism.

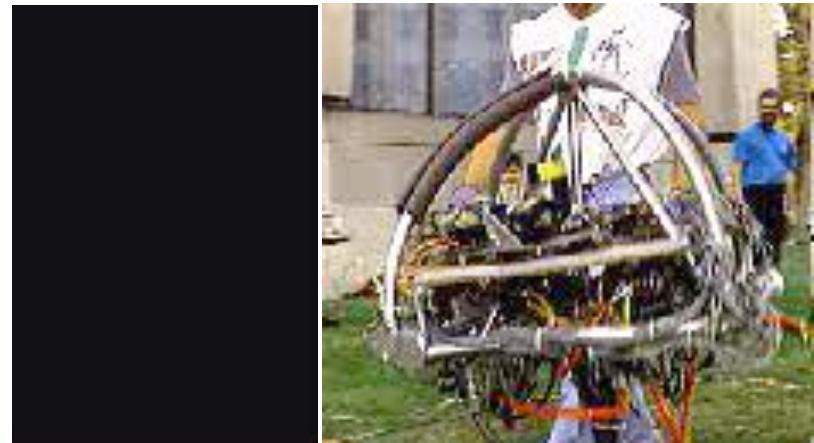
Raibert, M. H., Chepponis, M., Brown, H. B. Jr. 1986. Running on four legs as though they were one. IEEE J. Robotics and Automation, 2:70--82.

# History of legged robots

## MIT Leg Lab



3D Biped (1989-1995)



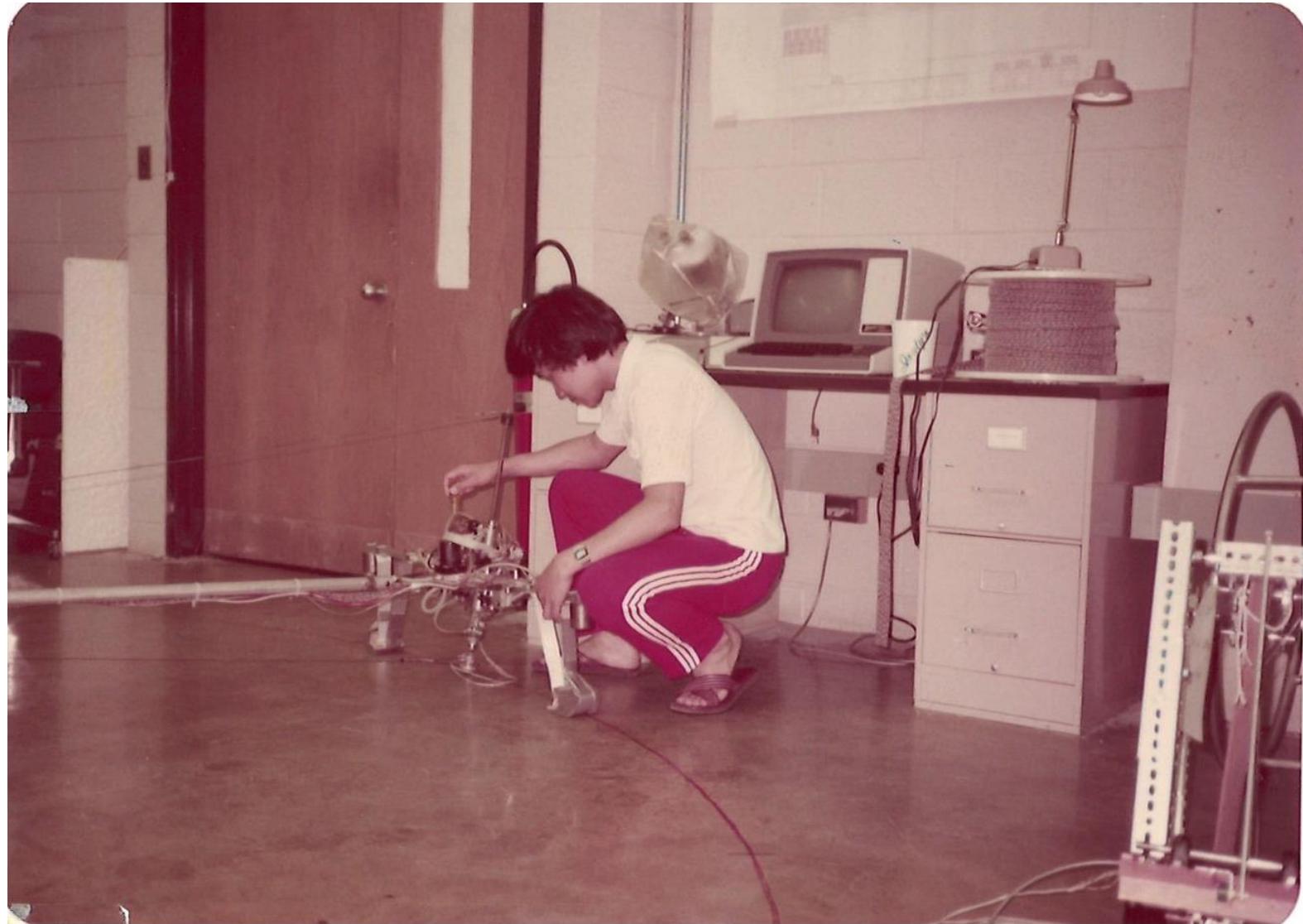
# History of legged robots

## MIT Leg Lab

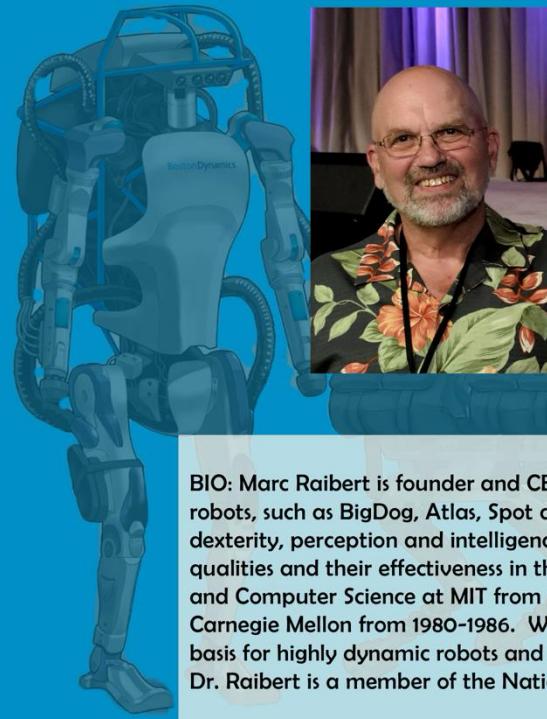


[Marc Raibert](#) founded the Leg Laboratory in 1980 and directed it through 1995.

# History of legged robots



# DYNAMIC BEHAVIOR



**Dr. Marc Raibert**  
Founder and CEO, Boston Dynamics

**Abstract:** No business plan. No investors. No debt. No MBAs. No PR department. No products (yet). Is it a success?

**BIO:** Marc Raibert is founder and CEO of Boston Dynamics, a company that creates some of the world's most advanced dynamic robots, such as BigDog, Atlas, Spot and Handle. These robots are inspired by the remarkable ability of animals to move with agility, dexterity, perception and intelligence. A key ingredient of these robots is their dynamic behavior, which contributes to their life-like qualities and their effectiveness in the real-world. Before starting Boston Dynamics, Raibert was Professor of Electrical Engineering and Computer Science at MIT from 1986 to 1995. Prior to that he was Associate Professor of Computer Science and Robotics at Carnegie Mellon from 1980-1986. While at CMU and MIT Raibert founded the Leg Laboratory, a lab that helped establish the scientific basis for highly dynamic robots and that set the stage for the work done at Boston Dynamics.

Dr. Raibert is a member of the National Academy of Engineering.

## PIONEER LECTURE SERIES: ENTREPRENEURSHIP FOR COMPUTER SCIENCE

WHEN & WHERE: MARCH 8, 2018 / 6:30 - 7:50 PM / RASHID AUDITORIUM, GHC

**NO RECORDING ALLOWED**

# History of legged robots

## What we expect from robots?

- Robots can work in the environment for humans as it is.
- Robots can use tools for humans as it is.
- Robots has a human-like shape.

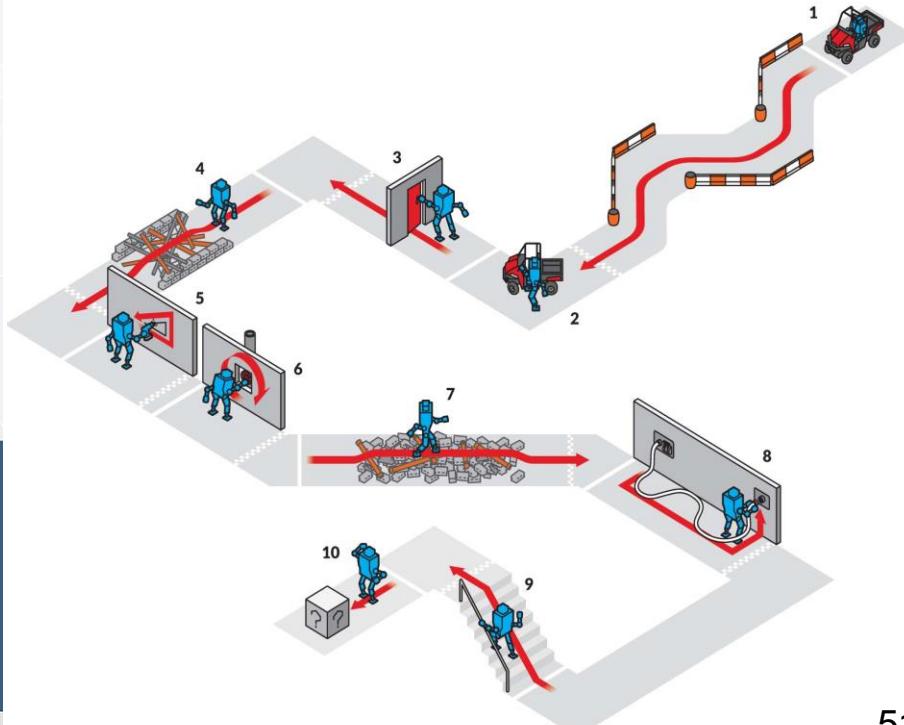
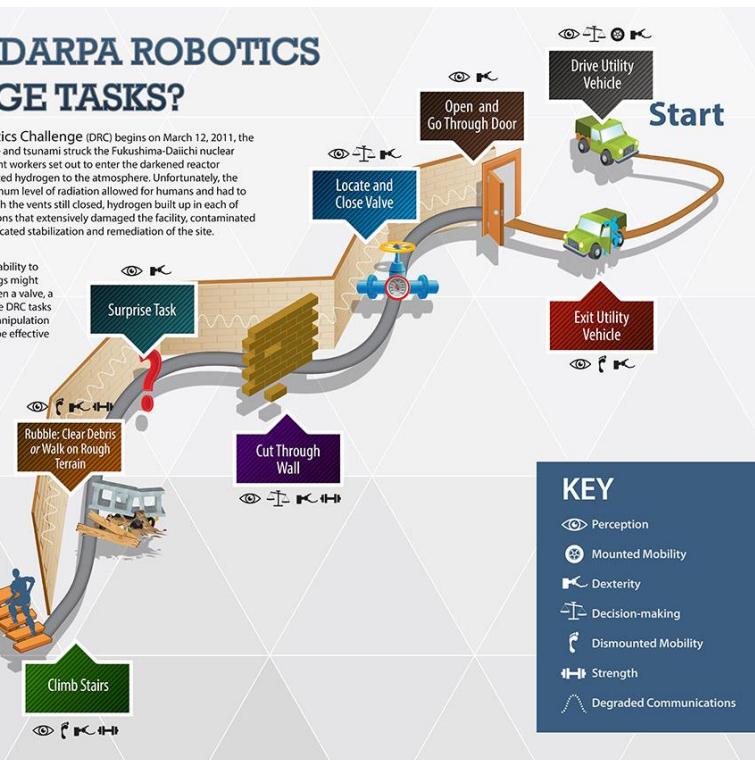
### WHY THE DARPA ROBOTICS CHALLENGE TASKS?

The story of the DARPA Robotics Challenge (DRC) begins on March 12, 2011, the day after the Tohoku, Japan earthquake and tsunami struck the Fukushima-Daiichi nuclear power plant. On that day, a team of plant workers set out to enter the darkened reactor buildings and manually vent accumulated hydrogen to the atmosphere. Unfortunately, the vent team soon encountered the maximum level of radiation allowed for humans and had to turn back. In the days that followed, with the vents still closed, hydrogen built up in each of three reactor buildings, fueling explosions that extensively damaged the facility, contaminated the environment and drastically complicated stabilization and remediation of the site.

At Fukushima, having a robot with the ability to open valves to vent the reactor buildings might have made all the difference. But to open a valve, a robot first has to be able to get to it. The DRC tasks test some of the mobility, dexterity, manipulation and perception skills a robot needs to be effective in disaster response.



DARPA  
ROBOTICS  
CHALLENGE  
FINALS 2015



# History of legged robots

Honda

“十年磨一剑”

P2：世界十大科技进展

MIT（Leg Lab）的评价

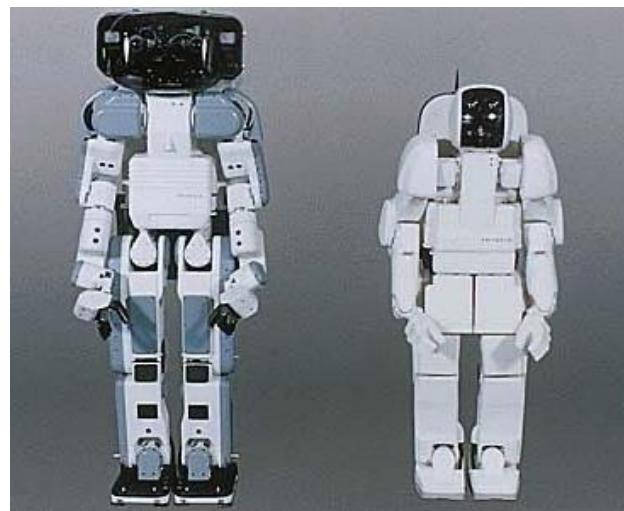


1986: E0

1987-1991:  
E1, E2, E3



1991-1993:  
E4, E5, E6

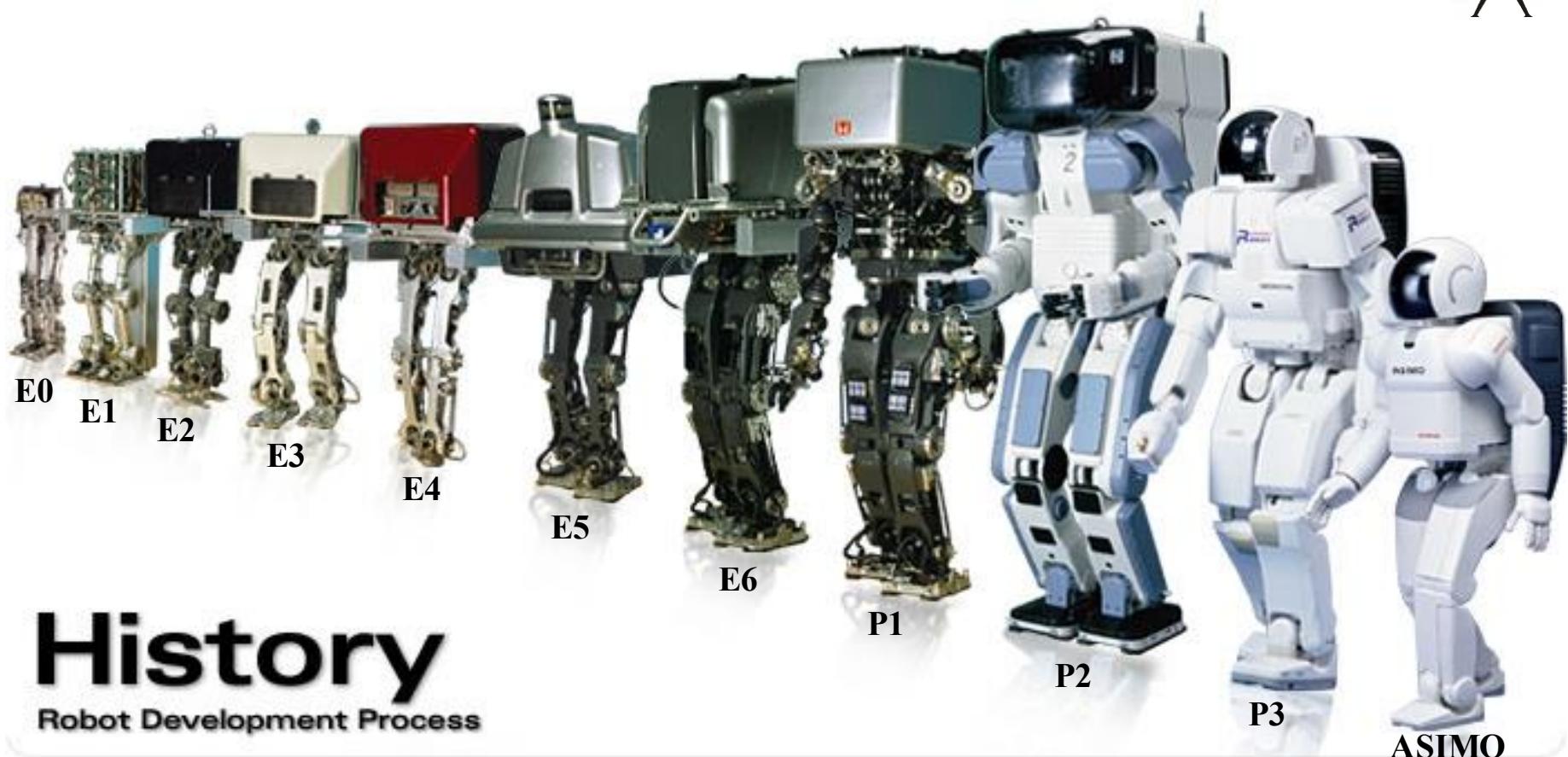


1994-1997:  
P1, P2, P3

2000: ASIMO

# History of legged robots

Honda



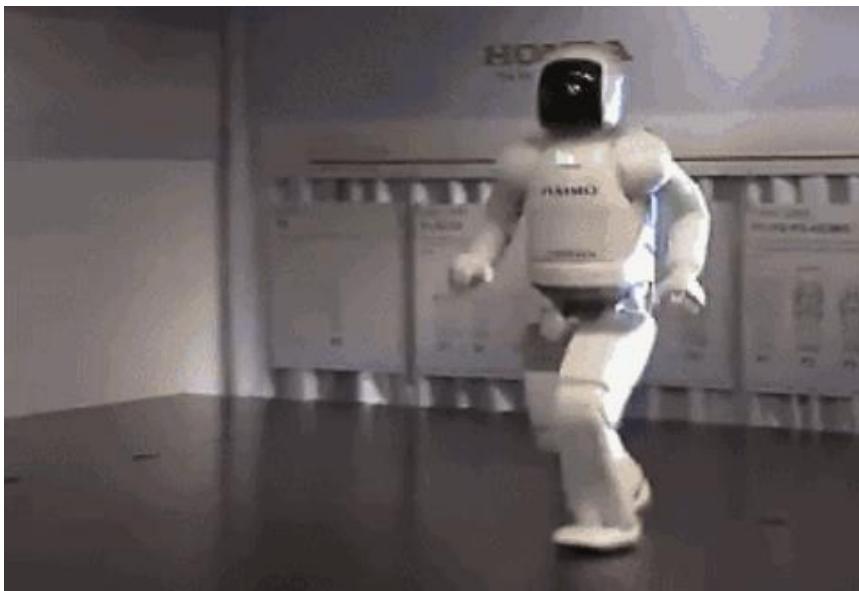
**History**  
Robot Development Process

# History of legged robots

## ASIMO (2000)

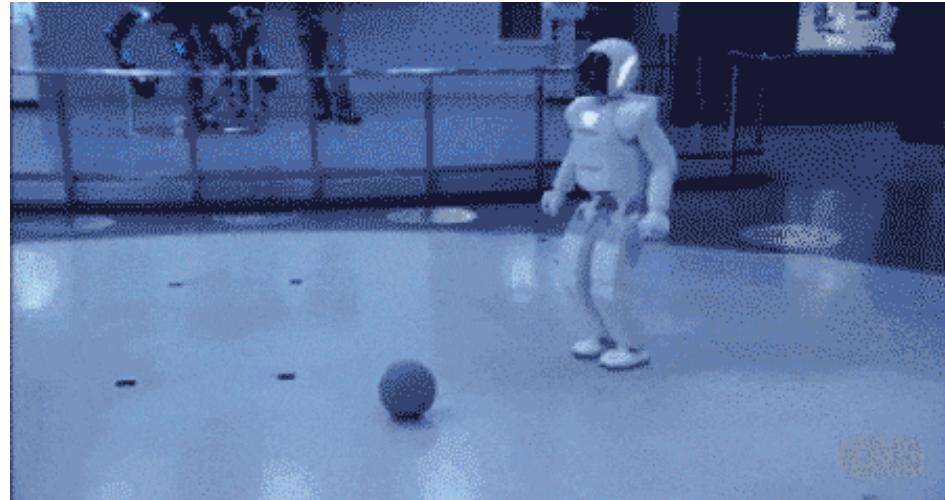
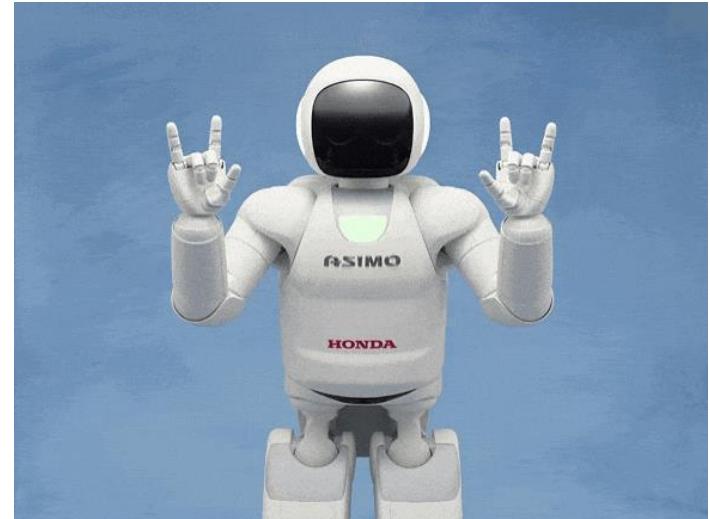
Advanced  
Step in  
Innovative  
Mobility

--- New Era  
--- Stepping  
--- Innovation  
--- Mobility



# History of legged robots

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# History of legged robots



# History of legged robots

Tesla

马斯克：2026年特斯拉人形机器人产量将达到5万台

Optimus迭代过程

2021.8 特斯拉首次公布人形机器人项目



2022.10-AI DAY-  
Optimus原型机亮相  
•搬运箱子  
•给植物浇水  
•在工厂工作



2023.3-Investor Day  
•自由行走  
•拧螺丝



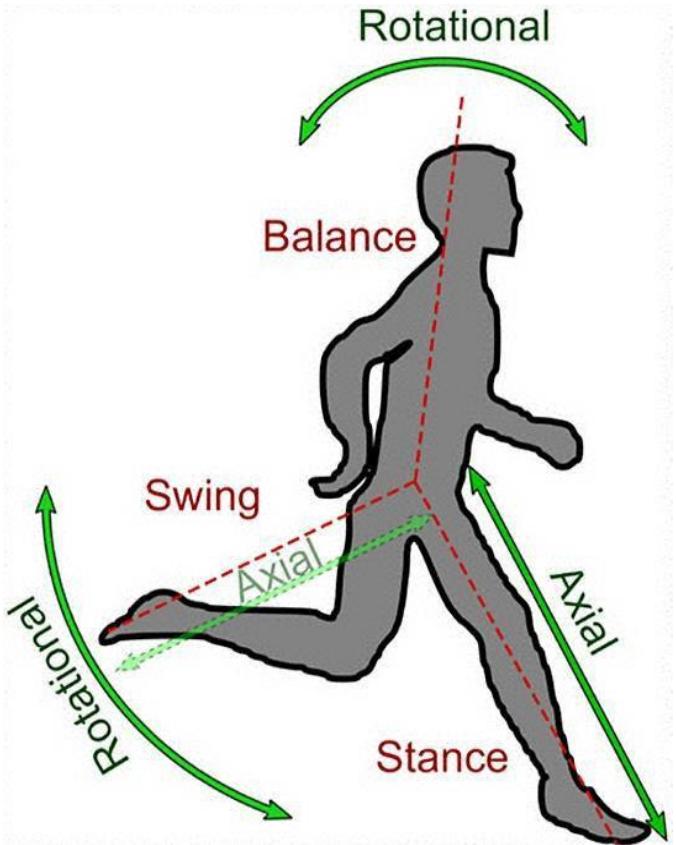
2023.12-第二代(Gen2)  
Optimus人形机器人发布  
•脖颈自由度+2；行走速度+30%；重量-10kg  
•深蹲  
•双指抓鸡蛋并实现互传



2024.1-马斯克在海外社交媒体上发布Optimus视频  
•叠衣服



# Locomotion: biped walking



Main locomotion **sub-functions**:

- (1) axial **stance** leg function  
(the repulsive function of the stance leg to counteract gravity)
- (2) rotational **swing** leg function  
(an additional axial leg function of the swing leg is used for ground clearance)
- (3) **balance** for maintaining posture.  
(an inherently unstable system)

- the **concepts** behind the design and control of legged systems.
- the **insight** obtained from biology that can be adapted to engineered systems

# Final Project Presentation

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**Date: May 28, 2025**

1. 8 minutes for Group Presentation + 3 minutes for Q&A;
2. The presentation needs to clarify the specific contribution of each group member to the project;
3. Use podium desktop PC (make sure video can be played), or your own laptop (HDMI interface);
4. PPT, WORD report and other attachments (programs, data, videos, etc.). Please submit them in BB system before **June 11, 2025** (submission as a group ZIP file).