

# PETG

## **EVO-tech PETG Filament**

## **Description**

Polyethylene Terephthalate Glycol (PETG) is 100% recyclable and carries the recycle code of 1.

## **Application**

It is especially designed for a large and general applications scope, where the main requirement is the balance between optical and good mechanical properties.



## Storage and Shelf Life

Store at around room temperature (18 to 27 °C [65–80 °F]) and protect from direct heat or sunlight. Keep sealed in an air tight container, away from humidity.

## Regulations

This resin complies with the compositional requirements of the European Regulation on Plastic Food Contact Materials and with the requirements of European Pharmacopeia.

## **Colours Available**

Standardcolors are: Withe, Red, Green, Yellow, Black Contact us for special Color request

Values refer to the raw material and may vary depending on the printing direction or settings

Properties	<b>Test Condition</b>	Test Method	Unit	Value
Tensile Strength	50mm/min	ISO 527-2	MPa	51
Tensile Elongation	50mm/min	ISO 527-2	%	4
Flexural Modulus	15mm/min	ISO178	MPa	2040
Flexural Strength	15mm/min	ISO178	MPa	68
Izod Impact Strength	25°C	ISO180	kJ/m²	4,7
Heat Distortion Temperature		ISO 75-2	°C	68
Vicat Softening Temperature		ISO306	°C	78
Specific Gravity		ISO1183	g/cm³	1,29
Glass Transition Temperature		ASTM D 3148	°C	80

#### **Print Settings EVOlizer**

Extruder: 190 – 260 °C Heatbed: 60 - 80 °C

Print on. EVO-tech Printbed



