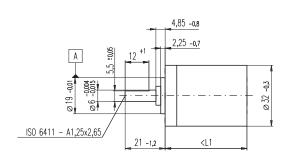
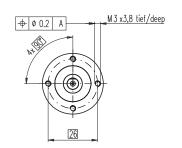
Planetary Gearhead GP 32 A Ø32 mm, 0.75 - 4.5 Nm





Planetary Gearhead Output shaft Shaft diameter as option Bearing at output Radial play, 5 mm from flange Axial play Max. radial load, 10 mm from flange Max. permissible axial load Max. permissible force for press fits Sense of rotation, drive to output Recommended input speed Recommended temperature range Extended area as option

straight teeth stainless steel 8 mm ball bearing max. 0.14 mm max. 0.4 mm 140 N 120 N 120 N

peed < 6000 rpm rature range -20 ... +100°C option -35 ... +100°C

M 1:2

Option: Low-noise version

									Option: Low-	noise version	n			
	Stock program		Order	Number	r									
	Standard program													
	Special program (on request)		166155	166158	166163	166164	166169	166174	166179	166184	166187	166192	166197	166202
Ge	arhead Data													
1	Reduction		3.7 : 1	14:1	33 : 1	51 : 1	111:1	246:1	492 : 1	762 : 1	1181 : 1	1972 : 1	2829:1	4380 : 1
2	Reduction absolute		26/7	676/49	529/16	17576/343	13824/125	421824/1715	86112/175	19044/25	10123776/8575	8626176/	495144/175	109503/25
3	Max. motor shaft diameter	mm	6	6	3	6	4	4	3	3	4	4	3	3
	Order Number		166156	166159		166165	166170	166175	166180	166185	166188	166193	166198	166203
1	Reduction		4.8:1	18:1		66 : 1	123 : 1	295 : 1	531 : 1		1414 : 1			5247 : 1
2	Reduction absolute		24/5	624/35		16224/245	6877/ ₅₆	101062/343	331776/625	36501/40	2425488/	536406/245	1907712/	839523/160
3	Max. motor shaft diameter	mm	4	4		4	3	3	4	3	3	3	3	3
	Order Number		166157	166160		166166	166171	166176	166181	166186	166189	166194	166199	166204
1	Reduction		5.8 : 1	21:1		79 : 1	132 : 1	318 : 1	589 : 1		1526 : 1			6285 : 1
2	Reduction absolute		23/4	²⁹⁹ / ₁₄		3887/49	3312/25	389376/	20631/35	279841/256	9345024/6125	2066688/875	474513/140	6436343/
3	Max. motor shaft diameter	mm	3	3		3	3	4	3	3	4	3	3	3
	Order Number			166161		166167	166172	166177	166182		166190	166195	166200	
1	Reduction			23:1		86 : 1	159 : 1	411:1	636:1		1694:1			
2	Reduction absolute			576/ ₂₅		14976/175	1587/10	359424/875	79488/125		1162213/686	7962624/ ₃₁₂₅	457056/125	
3	Max. motor shaft diameter	mm		4		4	3	4	3		3	4	3	
	Order Number			166162		166168	166173	166178	166183		166191	166196	166201	
1	Reduction			28 : 1		103:1	190 : 1	456 : 1	706 : 1		1828 : 1			
2	Reduction absolute			138/5		3588/ ₃₅	12167/64	89401/196	158171/224		2238912/	2056223/784	3637933/896	
3	Max. motor shaft diameter	mm		3		3	3	3	3		3	3	3	
4	Number of stages		1	2	2	3	3	4	4	4	5	5	5	5
5	Max. continuous torque	Nm	0.75	2.25	2.25	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50
6	Intermittently permissible torque at gear output	Nm	1.1	3.4	3.4	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
7	Max. efficiency	%	80	75	75	70	70	60	60	60	50	50	50	50
8	- 9 1	g	118	162	162	194	194	226	226	226	258	258	258	258
9	Average backlash no load	0	0.7	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
10	Mass inertia	gcm ²	1.5	0.8	8.0	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7
11	Gearhead length L1	mm	26.4	36.3	36.3	43.0	43.0	49.7	49.7	49.7	56.4	56.4	56.4	56.4



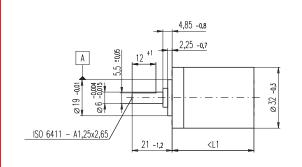


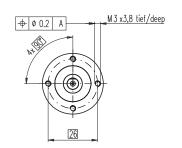


maxon Modular System															
+ Motor	Page	+ Sensor / Brake	Page	Overall I	ength [m	m] = Moto	r length + g	earhead ler	ngth + (sens	or / brake)	+ assembly	parts			
RE 25	77/79			81.0	90.9	90.9	97.6	97.6	104.3	104.3	104.3	111.0	111.0	111.0	111.0
RE 25	77/79	MR	264	92.0	101.9	101.9	108.6	108.6	115.3	115.3	115.3	122.0	122.0	122.0	122.0
RE 25	77/79	Enc 22	266	95.1	105.0	105.0	111.7	111.7	118.4	118.4	118.4	125.1	125.1	125.1	125.1
RE 25	77/79	HED_ 5540	268/270	101.8	111.7	111.7	118.4	118.4	125.1	125.1	125.1	131.8	131.8	131.8	131.8
RE 25	77/79	DCT 22	277	103.3	113.2	113.2	119.9	119.9	126.6	126.6	126.6	133.3	133.3	133.3	133.3
RE 25, 20 W	78			69.5	79.4	79.4	86.1	86.1	92.8	92.8	92.8	99.5	99.5	99.5	99.5
RE 25, 20 W	78	MR	264	80.5	90.4	90.4	97.1	97.1	103.8	103.8	103.8	110.5	110.5	110.5	110.5
RE 25, 20 W	78	HED_ 5540	269/272	90.3	100.2	100.2	106.9	106.9	113.6	113.6	113.6	120.3	120.3	120.3	120.3
RE 25, 20 W	78	DCT22	277	91.8	101.7	101.7	108.4	108.4	115.1	115.1	115.1	121.8	121.8	121.8	121.8
RE 25, 20 W	78	AB 28	316	103.6	113.5	113.5	120.2	120.2	126.9	126.9	126.9	133.6	133.6	133.6	133.6
RE 25, 20 W	78	HED_ 5540 / AB 28	269/316	120.8	130.7	130.7	137.4	137.4	144.1	144.1	144.1	150.8	150.8	150.8	150.8
RE 25, 20 W	79	AB 28	316	115.1	125.0	125.0	131.7	131.7	138.4	138.4	138.4	145.1	145.1	145.1	145.1
RE 25, 20 W	79	HED_ 5540/AB 28	268/316	132.2	142.1	142.1	148.8	148.8	155.5	155.5	155.5	162.2	162.2	162.2	162.2
A-max 26	105-112			71.2	81.1	81.1	87.8	87.8	94.5	94.5	94.5	101.2	101.2	101.2	101.2
A-max 26	106-112	MEnc 13	276	78.3	88.2	88.2	94.9	94.9	101.6	101.6	101.6	108.3	108.3	108.3	108.3
A-max 26	106-112	MR	264	80.0	89.9	89.9	96.6	96.6	103.3	103.3	103.3	110.0	110.0	110.0	110.0
A-max 26	106-112	Enc 22	267	85.6	95.5	95.5	102.2	102.2	108.9	108.9	108.9	115.6	115.6	115.6	115.6
A-max 26	106-112	HED_ 5540	269/271	90.0	99.9	99.9	106.6	106.6	113.3	113.3	113.3	120.0	120.0	120.0	120.0
RE-max 29	135-138			71.2	81.1	81.1	87.8	87.8	94.5	94.5	94.5	101.2	101.2	101.2	101.2
RE-max 29	136/138	MR	264	80.0	89.9	89.9	96.6	96.6	103.3	103.3	103.3	110.0	110.0	110.0	110.0

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Planetary Gearhead GP 32 A Ø32 mm, 0.75 - 4.5 Nm





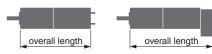
Technical Data Planetary Gearhead Output shaft Shaft diameter as option Bearing at output Radial play, 5 mm from flange Axial play Max. radial load, 10 mm from flange Max. permissible axial load Max. permissible force for press fits Sense of rotation, drive to output Recommended input speed Recommended temperature range Extended area as option -20 ... +100°C -35 ... +100°C

straight teeth stainless steel 8 mm ball bearing max. 0.14 mm max. 0.4 mm 140 N 120 N 120 N < 6000 rpm

M 1:2

Option: Low-noise version

	01 1		Option: Low-noise version											
	duction duction absolute ix. motor shaft diameter der Number duction absolute ix. motor shaft diameter der Number duction absolute ix. motor shaft diameter der Number duction absolute ix. motor shaft diameter der Number duction duction absolute ix. motor shaft diameter der Number duction duction absolute ix. motor shaft diameter der Number duction duction absolute ix. motor shaft diameter mber of stages ix. continuous torque ermittently permissible torque at gear output ix. efficiency sight erage backlash no load lass inertia earhead length L1*		Order	Numbe	r									
	Special program (orr request)		166155	166158	166163	166164	166169	166174	166179	166184	166187	166192	166197	166202
Ge	arhead Data													
1	Reduction		3.7 : 1	14:1	33 : 1	51:1	111:1	246 : 1	492 : 1	762 : 1	1181 : 1	1972 : 1	2829 : 1	4380 : 1
2	Reduction absolute		26/7	676/49	⁵²⁹ / ₁₆	17576/343	13824/125	421824/1715	86112/175	19044/25	10123776/8575	8626176/	495144/175	109503/25
3	Max. motor shaft diameter	mm	6	6	3	6	4	4	3	3	4	4	3	3
	Order Number		166156	166159		166165	166170	166175	166180	166185	166188	166193	166198	166203
1	Reduction		4.8:1	18:1		66 : 1	123:1	295 : 1	531 : 1		1414 : 1			
2	Reduction absolute		24/5	624/35		16224/245	6877/ ₅₆	101062/343	331776/625	36501/40	2425488/	536406/245	1907712/625	839523/160
3	Max. motor shaft diameter	mm	4	4		4	3	3	4	3	3	3	3	3
	Order Number		166157	166160		166166	166171	166176	166181	166186	166189	166194	166199	166204
1	Reduction		5.8:1	21:1		79 : 1	132 : 1	318:1	589 : 1		1526 : 1			
2	Reduction absolute		23/4	299/14		3887/49	3312/25	389376/	20631/35	279841/256	9345024/6125	2066688/875	474513/140	6436343/
3	Max. motor shaft diameter	mm	3	3		3	3	4	3	3	4	3	3	3
	Order Number			166161		166167	166172	166177	166182		166190	166195	166200	
1	Reduction			23:1		86:1	159 : 1	411:1	636 : 1		1694 : 1			
2	Reduction absolute			576/ ₂₅		14976/175	1587/10	359424/875	79488/125		1162213/686	7962624/3125	457056/125	
3	Max. motor shaft diameter	mm		4		4	3	4	3		3	4	3	
	Order Number			166162		166168	166173	166178	166183		166191	166196	166201	
1	Reduction			28:1		103 : 1	190 : 1	456 : 1	706 : 1		1828 : 1		4060 : 1	
2	Reduction absolute			138/ ₅		3588/35	12167/64	89401/196	158171/224		2238912/	2056223/784	3637933/896	
3	Max. motor shaft diameter	mm		3		3	3	3	3		3	3	3	
	Number of stages		1	2	2	3	3	4	4	4	5	5	5	5
5	Max. continuous torque	Nm	0.75	2.25	2.25	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50
6	Intermittently permissible torque at gear output	Nm	1.1	3.4	3.4	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
	Max. efficiency	%	80	75	75	70	70	60	60	60	50	50	50	50
	Weight	g	118	162	162	194	194	226	226	226	258	258	258	258
	Average backlash no load	0	0.7	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
10	Mass inertia	gcm ²	1.5	0.8	0.8	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7
11	Gearhead length L1*	mm	26.4	36.3	36.3	43.0	43.0	49.7	49.7	49.7	56.4	56.4	56.4	56.4
	*for EC 32 flat L1 is + 2.0 mm													



maxon Modular	r Syste	m													
+ Motor	Page	+ Sensor / Brake	Page	Overall I	ength [m	m] = Motor	length + ge	earhead ler	ngth + (sens	or / brake)	+ assembly	parts			
RE 30, 60 W	80			94.5	104.4	104.4	111.1	111.1	117.8	117.8	117.8	124.5	124.5	124.5	124.5
RE 30, 60 W	80	MR	265	105.9	115.8	115.8	122.5	122.5	129.2	129.2	129.2	135.9	135.9	135.9	135.9
RE 35, 90 W	81			97.4	107.3	107.3	114.0	114.0	120.7	120.7	120.7	127.4	127.4	127.4	127.4
RE 35, 90 W	81	MR	265	108.8	118.7	118.7	125.4	125.4	132.1	132.1	132.1	138.8	138.8	138.8	138.8
RE 35, 90 W	81	HED_ 5540	268/270	118.4	128.3	128.3	135.0	135.0	141.7	141.7	141.7	148.4	148.4	148.4	148.4
RE 35, 90 W	81	DCT 22	277	115.5	125.4	125.4	132.1	132.1	138.8	138.8	138.8	145.5	145.5	145.5	145.5
RE 35, 90 W	81	AB 28	316	133.5	143.4	143.4	150.1	150.1	156.8	156.8	156.8	163.5	163.5	163.5	163.5
RE 35, 90 W	81	HEDS 5540 / AB 28	268/316	150.6	160.5	160.5	167.2	167.2	173.9	173.9	173.9	180.6	180.6	180.6	180.6
A-max 32	113/115			89.4	99.3	99.3	106.0	106.0	112.7	112.7	112.7	119.4	119.4	119.4	119.4
A-max 32	114/116			88.0	97.9	97.9	104.6	104.6	111.3	111.3	111.3	118.0	118.0	118.0	118.0
A-max 32	114/116		265	99.2	109.1	109.1	115.8	115.8	122.5	122.5	122.5	129.2	129.2	129.2	129.2
A-max 32		HED_ 5540	268/270	108.8	118.7	118.7	125.4	125.4	132.1	132.1	132.1	138.8	138.8	138.8	138.8
EC 32, 80 W	156			86.5	96.4	96.4	103.1	103.1	109.8	109.8	109.8	116.5	116.5	116.5	116.5
EC 32, 80 W		HED_ 5540	269/271	104.9	114.8	114.8	121.5	121.5	128.2	128.2	128.2	134.9	134.9	134.9	134.9
EC 32, 80 W	156	Res 26	278	106.6	116.5	116.5	123.2	123.2	129.9	129.9	129.9	136.6	136.6	136.6	136.6
EC 32 flat, 15 W	190			44.4	54.3	54.3	61.0	61.0	67.7	67.7	67.7	74.4	74.4	74.4	74.4
, ,	191			54.5	64.4	64.4	71.1	71.1	77.8	77.8	77.8	84.5	84.5	84.5	84.5
EC 32 flat, IE, IP 40	191			56.2	66.1	66.1	72.8	72.8	79.5	79.5	79.5	86.2	86.2	86.2	86.2

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