


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250327	Select the Appropriate Inspection Stage / Process
Date	14-01-2025	Inspection of Cut length Wire
Production Order	PRO2024-2397	NA
Item Code	0.65 CL Wire	
Product Description	Dia 0.65 mm Cut Length Wire 80 mm (Haynes)	
DHR No	20250181	
Batch No	WC0005/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.65 ± 0.005mm	DM	0.648	0.647	0.648	0.648	0.647	0.648	0.649	0.647	0.647	0.647	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.60	79.73	79.67	79.68	79.67	79.62	79.68	79.64	79.60	79.72	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI						Signature (with date)		 14-01-2025					

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	14-01-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	24
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		15-01-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		06:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks									
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		Approved By (Name)									
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature		Signature									
				with date		with date									
Note: Annexure to be provided for additional test report (if required)				LAKSHMI		MURIGESHAPPA R									
				Raj 15-01-2025		For Raj 15-01-2025									

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Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter Cutting Length Straightness Defects free	16-01-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		17-01-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		Sample Inspected Quantity		—		Accepted Batch Quantity		—		Remarks		—			
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		RAJ		Signature		For, Raj					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		17-01-2025		with date		17-01-2025					
Note: Annexure to be provided for additional test report (if required)															

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	17-01-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj Raj Raj Raj Raj Raj Raj Raj Raj Raj Raj	↓
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		18-01-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		500 PCS.	Accepted Batch Quantity		83980 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Raj		Signature		for, Raj					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		18-01-2025		with date		18-01-2025					
Note: Annexure to be provided for additional test report (if required)															