

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253235	Select the Appropriate Inspection Stage / Process						
Date	24-06-2025	In process Inspection of etched Blades						
Production Order#	MST - SO0B2526-0017							
Item Code	CC 275	BICTIONS						
Product Description	Clear Cornea Angled SB 2.75 mm							
DHR#	20251482							
Batch #	EP0613/2025							
Reference Drawing	SECPL/CC/05							

			Setup Approval (Actual Readings/Observation)										Result	Domonico		
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks	
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.809	0.806	0.814	0.819	0.816	0.814	0.818	0.824	0.826	0.817	arried	1	
2	Width of the Blade	2.75 ± 0.1 mm	Ocular/Microscope	9.80	9.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Campbed		
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0156	0.158	0164	0.166	0161	0.159	0.151	0.156	0.163	0.166	Complied		
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	2296	22.99	23.01	2316	2298	23.14	23-19	22.86	22.89	23.09	Generica	D	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.10	2.0	2.0	2.0	2.0	2.0	2.10	2.0	20	2.0	Gor 11'ed		
6	Surface Finish	Matte Finish	Microscope	OL	0/4	ok	olc	010	014	OLC	ole	014	ok	Corplied	[V	
7	Visual Inspection	Free from deffects	Microscope	olL	OK	OK	OK	QL.	QL	OK	OK	ok	OK	Corlied		
	N.		4 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -													
Inspect	ed By (Name)		SHIVANAND				Sig	gnature	(with da	ite)	3	24-	06-20	125		



Quality Inspection Report (Inprocess Inspection)

SI.No.	Parameter	Date and Time	Instrument Used	Inpro	cess San	nples In	spection	Put "۷) (Put	" - Com	" - Complied and "X "-			nplied)	Inspected by	Remarks
JI.140.	Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)	
		24-06-2025		~	~	~	~	-	~	-	~	1	-	8	
		10,25 Am		~	~	V	V	V	V	X	~	~	<u></u>	-8	BUSS
				V	1	~	~	-	~	-	~	~	<u></u>	8	
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1	Width of the Blade		Ocular/Microscope												
2	Incision Marking Length Surface Finish Visual Inspection		Ocular/Microscope Microscope Microscope												
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Sample Inspected Quantity 50 PCS				Accepted	Batch Qu	Quantity 443P		Remarks		01000		Defte	de		
	Observed (Type)	BUER						Sales Contract				_			
THE COMMERCIAL	ality Inspection Result						ted By (Name)	5	HIVANA	ND	Appro	ved By (I		RIGESHAPPA
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved							Signature with date			- Pou-06-2025			with date		1 24-062
	nexure to be provided for additor		approved			with the			10	Julia		1	STREET VICE STILL	VIPE I GE	

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



Quality Test Report

Report #	QIRI20253236	Type of Test	Penetration Force test		
Date.:	24-06-2025	Type of Test	i eneration i orce test		
Production Order #	MST - SO0B2526-0017	Testing Work Instruction #	SECPL_WI_047		
Product Description	CLEAR CORNEA SB 2.75MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	CC 275	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0613/2025	DHR#	20251482		

l.No	Sample #	Requirement				Actual I	Readings/Obs	rvation	Result (Complied / Not Complied)	Test Grap	n/ Test Sample (Image)
1	01-05		66.72	71.05	62.18	69.40	62.40		Complied	100.00 85 3 C W Y	EP0613-2025 (Compression)
2										90,00	
3										70,00	
4										6000 E \$ 5000	
5		63.00 ± 10gf								ž 40,00	
5		03.00 ± 10gi								30,00	
7										10.00	
3										-0.00 20.00	20.0C 30.00
9											Time (s)
0										Penetro	ation value - 66.42gf 66.729f
pecte	ed By (Name)						SHIVANAN)		Signature (with date)	\$ 24-08-2025
st Tes	st Test Result							Approved By (Name)	MURIGESHAPPA R		
Ba	Batch conform to the requirement and approved								Up 24-06-2005		
□ Ba	atch do not conf	orm to the requir	orm to the requirement and not approved						Signature (with date)	20-06-2025	