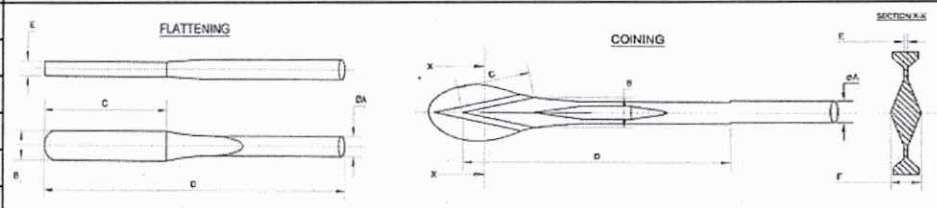



## Quality Inspection Report (Inprocess Inspection)

<b>Report No</b>	QIRI20252267	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	10-05-2025	<b>Inspection of Blanks (Punched)</b>
<b>Production Order</b>	PR025-0355	
<b>Item Code</b>	MVR 19	
<b>Product Description</b>	MVR-Lance 19G	
<b>DHR No</b>	20251099	
<b>Batch No</b>	PU0136/2025	
<b>Reference Drawing</b>	SECPL/MVR19/07	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.97 ± 0.005 mm	DM	0.971	0.968	0.967	0.971	0.970	0.967	0.966	0.970	0.969	0.967	Complied	
F(B)	Width of the flat	1.30 ± 0.10 mm	DVC	1.27	1.30	1.29	1.28	1.31	1.32	1.27	1.28	1.29	1.31	Complied	
F(E)	Thickness of the flat	0.63 ± 0.02 mm	DM	0.631	0.629	0.627	0.633	0.632	0.629	0.627	0.631	0.633	0.627	Complied	
C(B)	Width of the blank	1.60 ± 0.10 mm	DVC	1.59	1.62	1.61	1.59	1.60	1.62	1.59	1.62	1.61	1.59	Complied	
C(C)	Cutting length of the blank (LHS)	3.30 ± 0.10 mm	DVC	3.31	3.27	3.25	3.32	3.37	3.27	3.31	3.39	3.29	3.40	Complied	
C(C)	Cutting length of the blank (RHS)	3.30 ± 0.10 mm	DVC	3.35	3.31	3.29	3.35	3.33	3.32	3.37	3.32	3.34	3.35	Complied	2
C(D)	Pre notch length	25.40 ± 0.50 mm	DVC	25.39	25.42	25.47	25.38	25.52	25.55	25.47	25.33	25.49	25.45	Complied	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0.061	0.059	0.065	0.066	0.059	0.057	0.061	0.062	0.063	0.065	Complied	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM	0.633	0.631	0.630	0.636	0.633	0.631	0.630	0.631	0.635	0.630	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 10-05-2025			

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	10-05-2025 09:30 AM	DVC DM DVC DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	101
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	12:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]			
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	01:50 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]			
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		4848 PCS.		Remarks		—							
Defects Observed (Type)		—														
<b>Post Quality Inspection Result</b>				<b>Inspected By (Name)</b>		LAKSHMI		<b>Approved By (Name)</b>		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		10-05-2025		with date		10-05-2025						
Note: Annexure to be provided for additional test report (if required)																