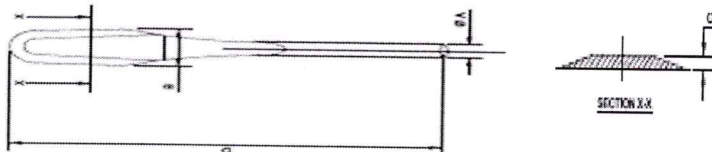


Report #	QIRI20253981	<p>Select the Appropriate Inspection Stage / Process</p> <p>In process Inspection of etched Blades</p> 
Date	07-08-2025	
Production Order #	BIOTECH - SOOB2526-0026	
Item Code	CRS 22-T	
Product Description	CRESCENT STRAIGHT 2.2 MM	
DHR #	20251830	
Batch #	EP0756/2025	
Reference Drawing	SECPL/CRU/BT/04	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02mm	Micrometer	0.759	0.760	0.758	0.762	0.765	0.763	0.762	0.763	0.764	0.765	Complied	
2	Width of the Blade	2.20 ± 0.10mm	Ocular/Microscope	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.10	2.20	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.158	0.162	0.163	0.158	0.162	0.163	0.153	0.158	0.157	0.154	Complied	
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	23.16	23.17	22.98	22.87	23.21	23.07	23.11	23.05	23.16	23.15	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA				Signature (with date)				[Signature] 07-08-2025					

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Prenotch length Surface Finish & Visual Checks	07-08-2023	Ocular/Microscope Digital calliper Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Wang	
		10:10AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	Wang		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	Wang		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	Wang		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	Wang		
Sample Inspected Quantity		50 NO's	Accepted Batch Quantity	305 NO's						Remarks		- NPI -			
Defects Observed (Type)		- Nil -													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		Wang 07-08-2023		Signature with date		Wang 07-08-2023					
Note: Annexure to be provided for additional test report (if required)															