

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250525	Select the Appropriate Inspection Stage / Process							
Date	03.02.2025	Inspection of Blanks (Punched)							
Production Order	PRO24-2528	FLATTENING SECTION X-X							
Item Code	KR SB 24	COINING							
Product Description	SLIT ANGLED SB 2.4 mm								
DHR No	20250292								
Batch No	PU0036/2025	, x H							
Reference Drawing	SECPL/KS24/03	• · · · · · · · · · · · · · · · · · · ·							

SI.No	Parameter		Instrument Used	Setup Approval (Actual Readings/Observation)												
		Requirement		1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks	
Α	Wire Diameter	0.838 ± 0.005mm	DM	0.837	0.838	0.839	0.837	0.837	0.836	0.837	0,839	0.838	0.837	Complied	-	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2,51	2.49	2.52	2,51	2,59	2.49	2,51	2,52	2.49	2, 52	Complied		
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0.212	0.209	0.208	0,211	0.212	0.209	0.213	0,209	0.212	0.211	Complied		
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.59	2.61	2,62	2.59	2.58	2.61	2.62	2.59	2.62	2.61	Compled		
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81	3,79		3.83	3.78	3.82	3.81	3,77	3.81	3,83	Complied		
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.84	3.82	3.85	3,87	3,83	3,85	3.84	3,81	3.85	3.84	Compled	d On	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23,41	23,39	23,42	23,42	23,39	23,37	23,41	23,42	23.41		Complied		
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.052	0.049	0,048	0.051	0.052	0.051	0.049	0.048	0.051	Complied		
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.232	0.233	0.229	0.232	0.231	0.229	0,232	0.231	Complied		
C(H)	Depth Marking	2.30 ± 0.10 mm	DVC	2,29	2.31	2.32	2.31	2.29	2.32	2.31	2,29	2.31	2.32	Compled		
*	Surface Finish	Deffects Free	Microscope	ok	OK	OK	ok	OK	OK	OK	OK	OK	ok	Compleed.		
	11										79					
Inspe	cted By (Name)		LAKSHI	MI.			Signature (with date)					03-02-2025				

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SI.No	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Comp							"X "- N	Inspected	Remarks		
				1	2	3	4	5	6	7	8	9	10	by (Signature)	Remarks
		03-02-2025 12:20 PM			./	/	~	V	V.	~	/	1	/	150	
		01/20 PM			1/	. /	/	V	V	1	/	/	V	CON CONTRACTOR	
				./		/	. /		1	/	/	/	/	COL	
		02-20 PM 04-02-2025 9:40 AM		/	1/	~	/	~	~	~	V		~	Serie .	
		9;40 HM.		V	/	V	~	V	V		V	/	~	1	
		10; 40 AM	DVC DM DVC DVC DVC DM DVC VISUAL/MICRO SCOPE	1/	1/	V	~	V		V	~	~	/	New	
		10,4046		V		V		V	1	/	/	V	~	1	
1.	Width of the flat	MAGAZIL		V	V	V	V	~	/	/	/	/	V	DESE-	
2.	Thickness of the flat Width of the blank	TO PICTAL		V	V	N	~	/	V	~	V	/	/	Alex	4
3. 4.	Cutting length of the blank	12:40 PM		V	\/-	N	/	/	/	~	~	V	/	How How	1
5.	Pre notch length	ON HOPM			V	V	/	~	~	/	1	~	/	150	
6.	Blank Thickness Depth Marking Visual Checks	02140PM		V		V	~	/	~	V	V	~	~	100	
7.		M904:20				V	V	V	/		/	~	/	No.	
8.		0.A1.H0PM		V	/	V	V	/	V	V	V	/	1	500	
		06;00PM			~~	V	V	V	/	V	/	/	/	1800	
		A		/		V	/	1	1	/	/	-	-	1/2	
		05-02-2025 091:30AM		V			V	V	~	/	V	~	/	Kor	
				V	N	V	V	~	/	V	~	~	V	1	
		A		V	~	/	V	V	V	~	V	1	~	Kak	
		10:30AM.		~	LV		~	V		~		/	V	100	
Sample Inspected Quantity Accepted Batch Qu						antity			Remarks						
Defects Observed (Type)								PAI LA MOUNTAIN			Approved By (Name)		Jame) MI	JRIGESHAPPA	
Post Quality Inspection Result					Inspected By (Name) Signature with date			LAKSHMI.			The state of the s				
Batch conform to the requirement and approved													f L	9502.90	
	Batch do not conform to	the requirement	and not appro	ved		with da	ate	Maria Esta	1 / "	09,0			SAME AND SOLD	Market Malana	02

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SI.No	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied)										Inspected by	Remarks
				1	2	3	4	5	6	7	8	9	10	(Signature)	
ASPEALING.	· · · · · · · · · · · · · · · · · · ·	05-02-2025 11:30 AM		/	~	~	V	V		/	/	V	/	Col-	
		12130PM			~	/	1	V	V	/	~	/	/		
		01:30 PM			~	/	V	V	V	/	V	~	/	How How How How How	
		02:30PM		/	V	~	~	~	~	/	V	~	~	Col	
		MAOE/EQ		1	×	V	~	/	~	/	/	V	/	Day	East vasiation
		M908:40		V	~	/	V	~	/	~	/	V	~	199	
	and the Call of the	05:20PM			/	/	V	V	V	V	V	V	V	May 1	
1. 2.	Width of the flat Thickness of the flat	06:00 PM	DVC	V	V	V	~	V	~		~	/	/	202	
3.	Width of the blank	06:00 PM 06-02-2025 9:40 to 10:40A	DM DVC		V	V	~	~	V	~	V	/	/	Kan.	
4.	Cutting length of the blank	11:30 AM	DVC		~	~	N	~	/	/	~	~	/	A STATE OF THE PARTY OF THE PAR	
5.		12:30 to 01:30 PM	DVC		~	~	/	N	V	/	~	/	/	Jessi .	
6.	Blank Thickness	02:50 PM	DVC	/			/	/						1650	7
7. 8.	Depth Marking Visual Checks		VISUAL/MICRO											10.6	
0.	Visual ellection		SCOPE												
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- Sureu									L				10 0	00 1	
ample	Inspected Quantity	315 P	cs.	Accepted	Batch Qua	antity	2431	o pcs	•	Remarks		01	NO. D	seffect.	
U. S. Hills	Observed (Type)	Eou vouia	tion.	HOLD IN THE PROPERTY OF	Allem Broke Herous							Tales and the	94 Z		DICECUADDA D
Post Quality Inspection Result					Inspected By (Name)			LAKSHMI.			Approved By (Name)		ame) MU	RIGESHAPPA R	
Batch conform to the requirement and approved						Signature			INCOM ADV			Signatu with da		· ·	grown of
	Batch do not conform to t			ved		with da	te		17	06-01		with da	ie .	T 2 4 1	00

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