





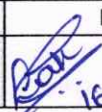



Quality Inspection Report (Inprocess Inspection)

Report No.:	QIRI20252746	Select the Appropriate Inspection Stage / Process
Date.:	14-06-2025	Inspection of Cut length Wire
Production Order.:	PR025-0659	
Item Code.:	0.67 CL Wire	
Product Description.:	Dia 0.67 mm Cut Length Wire 80 mm (Haynes)	
DHR No.:	20251329	
Batch No.:	WC0053/2025	
Reference Drawing.:	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.66 ± 0.005mm	DM	0.657	0.658	0.656	0.658	0.657	0.658	0.658	0.657	0.658	0.656	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.62	79.50	79.55	79.53	79.51	79.50	79.56	79.53	79.54	79.51	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	5/2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI						Signature (with date)				 14-06-2025			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	14-06-2025 11:00 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		OK
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	05:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	16-06-2025 9:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	10:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		—		Accepted Batch Quantity		—		Remarks		—					
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		16-06-2025		with date		16-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	16-06-2025 11:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		04:00 PM		✓	✓	✓	✓	✓							
Sample Inspected Quantity				Accepted Batch Quantity				Remarks							
315 PCS.				33660 PCS.				-							
Defects Observed (Type)				-											
Post Quality Inspection Result				Inspected By (Name)				Approved By (Name)				Remarks			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				LAKSHMI				MURIGESHAPPA R			
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				16-06-2025				16-06-2025			
Note: Annexure to be provided for additional test report (if required)															