











Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251916	Select the Appropriate Inspection Stage / Process
Date	19-04-2025	Inspection of Cut length Wire
Production Order	PRO25-0183	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20250941	
Batch No	WC0034/2025	
Reference Drawing	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.899	0.900	0.900	0.899	0.900	0.901	0.899	0.900	0.899	0.902	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.69	74.70	74.73	74.75	74.75	74.63	74.66	74.73	74.70	74.71	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	± 2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI				Signature (with date)				 19-04-2025					

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	19-04-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
03:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
04:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		19-04-2025		with date		19-04-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	19-04-2025 5:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		20-04-2025 10:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		20-04-2025		with date		20-04-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	20-04-2025	DMM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Rohit</i>	
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		21-04-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		2		Cutting Length		DVC	✓	✓	✓	✓	✓	✓	✓		
3	Straightness		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓		
4	Defects free		✓	✓	✓		✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		500 PCS.	Accepted Batch Quantity		40200 PCS.		Remarks								
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>Rohit</i>		Signature		<i>Murigesappa R</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		21-04-2025.		with date		21-04-2025					
Note: Annexure to be provided for additional test report (if required)															