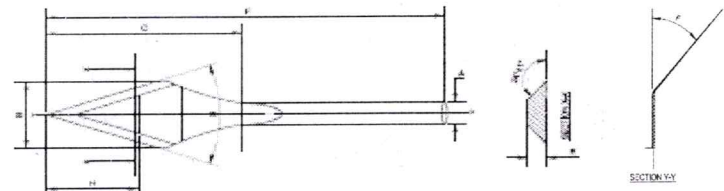
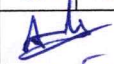


# Quality Inspection Report (Inprocess Inspection)

Report	QIRI20251152		Select the Appropriate Inspection Stage / Process											
Date	04-03-2025		Inprocess Inspection of knives											
Production Order	Anodyne Surgical SO-118 ( 618 PCS )													
REF / Model #	KR 24													
Product Description	Slit Angled SB 2.4mm													
DHR #	20250360													
Batch / Lot #	F0194/2025													
Reference Drawing #	NA													

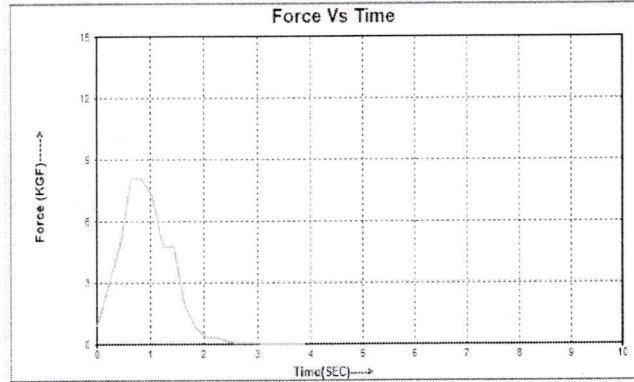

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printing	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.40 ± 0.1mm	Occular	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	Complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	Complied	
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	OK										Complied		
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	11.00	11.00	11.50	11.00	11.00	11.50	11.00	11.00	11.00	11.50	Complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		AKASH				Signature (with date )				 05-03-2025						



## Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
			04-03-2025 3:41 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>Ab</u>	   NA   
			4:20 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>Ab</u>	
			5:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>Ab</u>	
			05-03-2025 10:50 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>Ab</u>	
			11:50 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>Ab</u>	
			12:51 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>Ab</u>	
			06-03-2025 12:01 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>Ab</u>	
			12:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>Ab</u>	
1	Handle Print	Visual													
2	Tip Orientation,	Visual													
3	Incision Marking Length	Visual /Occular													
4	Bending Angle	Protractor/Gauge													
5	Bending Length	Steel Rule													
6	Surface Finish & Visual Checks	Visual /Occular													
7	Product Label description	Visual													
8	Product Cleanlines,	Visual													
9	No of Pouches /Carton	Visual													
10	No of Cartons /Corrugated Box	Visual													
Sample Inspected Quantity			80 nos	Accepted Batch Quantity			604 nos			Remarks			Nil		
Defects Observed (Type)			Nil												
Post Quality Inspection Result				Inspected By (Name)		Akash		Approved By (Name)		MURIGESHAPPA R					
<input type="checkbox"/> Batch conform to the requirement and approved				Signature		<u>Ab</u>		Signature		For <u>Ab</u>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		06-03-2025		with date		06-03-2025					
Note: Annexure to be provided for additional test report (if required)															



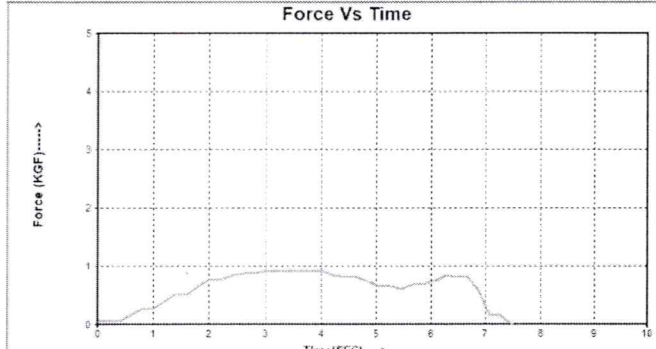

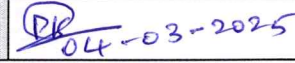

Report #	QIRI20251153	Type of Test	Attachment Strength Pull Test
Date.:	04-03-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Anodyne Surgical SO-118	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Slit Angled SB 2.4mm	Equipment ID #	SECPL/INS/33
REE/MODEL #	KR 24	DHR #	20250360
Batch #	F0194/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																		
1	SAMPLE 1	≥1.5 KGF	8.06 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div style="width: 60%;"> <p><b>PULL TEST</b></p>  <p style="font-size: small;">Force (KGF) vs Time (SEC)</p> </div> <div style="width: 35%; text-align: right;">  <p style="font-size: x-small;">SHAH EYE CARE PVT LTD PLOT 8_9 KARIUR INDUSTRIAL AREA P B ROAD DAVANAGERE KARNATAKA-577006</p> <p><b>Description</b></p> <table style="width: 100%; font-size: x-small;"> <tr><td>Product name</td><td>KR 24</td></tr> <tr><td>Operator</td><td>AUTOMACHINE</td></tr> <tr><td>Batch</td><td>F0194/2025</td></tr> <tr><td>Sample ID</td><td>Anodyne Surgical SO-1</td></tr> <tr><td>Shape</td><td>-</td></tr> <tr><td>Standard</td><td>≥ 1.50 KGF</td></tr> <tr><td>Min Force</td><td>8.06</td></tr> <tr><td>Max Force</td><td>8.06</td></tr> <tr><td>Date</td><td>04.03.2025</td></tr> <tr><td>Time</td><td>16:59:21</td></tr> </table> </div> </div> <div style="margin-top: 10px;"> <table style="width: 100%; font-size: x-small;"> <tr> <td style="width: 10%;">Specimen Nos.</td> <td style="width: 10%;">1</td> <td style="width: 10%;">2</td> <td style="width: 10%;">3</td> <td style="width: 10%;">4</td> <td style="width: 10%;">5</td> <td style="width: 10%;">6</td> <td style="width: 10%;">7</td> <td style="width: 10%;">8</td> <td style="width: 10%;">9</td> </tr> <tr> <td>Max Force (KGF)</td> <td>8.06</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Status(Pass/Fail)</td> <td>Pass</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table> </div>	Product name	KR 24	Operator	AUTOMACHINE	Batch	F0194/2025	Sample ID	Anodyne Surgical SO-1	Shape	-	Standard	≥ 1.50 KGF	Min Force	8.06	Max Force	8.06	Date	04.03.2025	Time	16:59:21	Specimen Nos.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	8.06									Status(Pass/Fail)	Pass								
Product name	KR 24																																																						
Operator	AUTOMACHINE																																																						
Batch	F0194/2025																																																						
Sample ID	Anodyne Surgical SO-1																																																						
Shape	-																																																						
Standard	≥ 1.50 KGF																																																						
Min Force	8.06																																																						
Max Force	8.06																																																						
Date	04.03.2025																																																						
Time	16:59:21																																																						
Specimen Nos.	1	2	3	4	5	6	7	8	9																																														
Max Force (KGF)	8.06																																																						
Status(Pass/Fail)	Pass																																																						

Inspected By (Name)	PRAVEEN P K	Signature (with date)	 04-03-2025
Post Test Result		Approved By (Name)	MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved		Signature (with date)	 04-03-2025
<input type="checkbox"/> Batch do not conform to the requirement and not approved			

## Quality Test Report

Report #	QIRI20251154	Type of Test	Heat Sealing Visual and Leak Test
Date.:	04-03-2025	Testing Work Instruction #	SECPL_WI_052
Production Order #	Anodyne Surgical SO-118	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Slit Angled SB 2.4mm	Equipment ID #	SECPL/INS/33
REF/Model #	KR 24	DHR #	20250360
Batch #	F0194/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	Sample 1	> 0.25KGF & < 2KGF /Inch	0.93 KGF	Complied	<div> <div>SEAL TEST</div>  <div> <div>Specimen Nos.</div> <div>Max Force (KGF)</div> <div>Status(Pass/Fail)</div> </div> <div> <div>1</div> <div>0.93</div> <div>Pass</div> </div> </div> <div>  <p>SHAH EYE CARE PVT LTD PLOT 8, 9 KARUR INDUSTRIAL AREA P B ROAD DAYANAGERE KARNATAKA-577005</p> <div> <div>Description</div> <div>Product name</div> <div>Operator</div> <div>Batch</div> <div>Sample ID</div> <div>Shape</div> <div>Standard</div> <div>Min Force</div> <div>Max Force</div> <div>Date</div> <div>Time</div> </div> <div> <div>KR 24</div> <div>MARUJI</div> <div>F0194/2025</div> <div>Anodyne Surgical SO-1</div> <div>-</div> <div>&gt; 0.25 KGF &amp; &lt; 2 KGF &lt;</div> <div>0.93</div> <div>0.93</div> <div>04.03.2025</div> <div>05.13.26</div> </div> </div>
Inspected By (Name)					Signature (with date)
PRAVEEN P K					 04-03-2025
Post Test Result					Approved By (Name)
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved					MURIGESHAPPA R
					Signature (with date)
					 04-03-2025