

## **Quality Inspection Report (Inprocess Inspection)**

Report #	QIRI20252828	Select the Appropriate Inspection Stage / Process						
Date	05-06-2025	In process Inspection of etched Blades						
Production Order #	ACUCUT SO-02							
Item Code	MVR 19	* s A						
Product Description	MVR Lance 19G	ON XX						
DHR#	20251310	- x - 2						
Batch #	EP0532/2025							
Reference Drawing	SECPL/MVR/07	- a						

Sl.No.				Setup Approval (Actual Readings/Observation)										Result	
	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.89 ± 0.02mm	Micrometer	0.879	0.884	0.879	0.889	0.886	0,889	0.879	0.891	0.894	0.226	anplied	
2	Width of the Blade	1.40 ± 0.1mm	Ocular/Microscope	1.40	1.40	1.40	1.40	1.40	1.40	140	1.40	1.40	140	Comproed	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.541	0.46	0.539	0.538	0.541	0.544	0.543	0.539	0.546	0.548	Conclied	)
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.86	24.98	24.99	25.01	25.16	24.89	25.14	25.17	24,91	24.98	Concred	\$
5	Surface Finish	Matte Finish	Microscope	OK	ok	OK	ok	ok	ok	OLL	de	OIL	ok	Condiel	1
6	Visual Inspection	Free from deffects	Microscope	014	OK	OK	OK	ok	OK	01/2	olc	06	OK	Compiled	
V.															
nspecte	ed By (Name)		SHIVANAND	1	<u> </u>		Si	gnature	 (with da	te)	B	05-0	36-20	25	



## Quality Inspection Report (Inprocess Inspection)

SI.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)										Inspected by	Remarks
	1 arameter	Date and mile		1	2	3	4	5	6	7	8	9	10	(Signature)	
		05-06-2025		V	V	V	-	-	1	i	-	-	-	-8	
		9:40Am			-	~	~	-	-	~	L	-	_	8	
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1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks		Ocular/Microscope Digital Micrometer Microscope			. 8.									
	,	*													
	spected Quantity	80 PC	. 9	Accepted	Batch Qua	antity	5	26	PCS	Remarks		•	3110	o Defer	x
- INTERPORTED BOARD	oserved (Type)	100	web									1.	1- 6	V	
TARREST AND AND	ality Inspection Result Batch conform to the requ	irement and approved				Inspecto Signatu	12-11-12-12-12-12-12	ame)	S	HIVANA	ND	Approv	red By (N		IGESHAPPA R
	Batch do not conform to the		approved			with da			1	305-0	6-2035	with da	ate	ul	05062
	exure to be provided for addito						and a late of the		1	00				0	- , 002

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



## **Quality Test Report**

Report #	QIRI20252829				
Date.:	05-06-2025	Type of Test	Penetration Force test		
Production Order #	ACUCUT SO-02	Testing Work Instruction #	SECPL_WI_047		
Product Description	MVR LANCE 19G-PN 25MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	MVR 19	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0532/2025	DHR#	20251310		

SI.No	Sample #	Requirement		Actual Readings/Observation (Comp				vation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)			
1	01-06		62.15	58.41	57.76	59.28	59.85	60.25		Complied	90.00 71 3 2 11	EP0532-2025 [Compression]	
2											80.00		
3											7000		
4											\$ 50.00		
5		C1 00 + 10-f									Ĭ 4000		
6		61.00 ± 10gf						74		4	30.00		
7											10.00		
8											0.00		
9											-0.00 10.00	2000 3000 40.00 Time (s)	
10											Pene	etration value - 62.15gf	
Inspecte	spected By (Name) SHIVANAND									Signature (with date)	400 volume 05-06-2015		
Post Tes	Post Test Result									Approved By (Name)	MURIGESHAPPA R		
☑ Ba	Batch conform to the requirement and approved										Upo 05-06-2035		
□ Ba	atch do not conf	form to the requirement and not approved									Signature (with date )	05-06-2015	

Format No: SECPL\_FM\_062, Rev.00

Effective Date: 07-07-2023