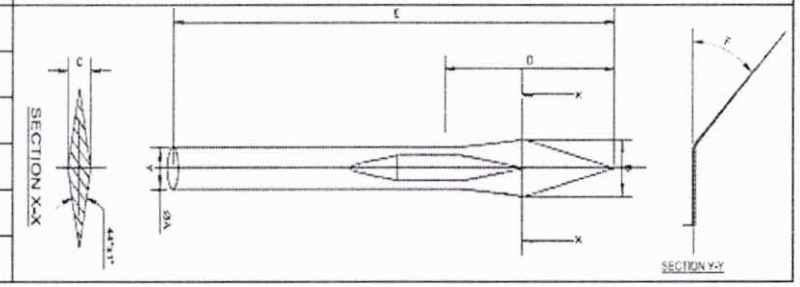
Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253274	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	Inprocess Inspection of knives
Production Order	ACUCUT-0005 (1030 PCS)	
REF / Model #	MVR 20A-S	
Product Description	MVR LANCE 20A	
DHR #	20251504	
Batch / Lot #	F0517/2025	
Reference Drawing #	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Handle colour & Handle Priniting	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
3	Width of the Blade	1.20 ± 0.1mm	Occular	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	complied	
4	Bending Angle	40° ± 2°	Protractor /Gauge	40°	40°	40°	40°	40°	40°	40°	40°	40°	40°	complied	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.50	6.50	6.50	6.00	6.50	6.00	6.50	6.00	complied	
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
7	Dye penetration test	No leakage on sealed area	Visual	Ok										complied	
8	Sealing Width	10.00 ± 2mm	Steel rule	11.00	11.00	12.00	10.00	11.00	11.00	11.00	12.00	10.00	11.00	complied	
9	Product appearance	free From Foreign Particles/defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
10	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
11	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
12	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
Inspected By (Name)		Akash m					Signature (with date)				28-06-2025				

Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied) 1	2	3	4	5	6	7	8	9	10	Inspected By (Signature)	Remarks
			24-06-2025 10:05AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			25-06-2025 10:05AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			12:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			26-06-2025 03:37PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			28-06-2025 12:38PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			29-06-2025 09:42AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
1	Handle Print	Visual													
2	Tip Oriantation,	Visual													
3	Bending Angle	Protractor/Gauge													
4	Bending Length	Steel Rule													
5	Surface Finish & Visual Checks	Visual/Occular													
6	Product Label description	Visual													
7	Product Cleanlines,	Visual													
8	No of Pouches /Carton	Visual													
9	No of Cartons /Corrugated Box	Visual													
									NA						

Sample Inspected Quantity	80 Pcs	Accepted Batch Quantity	984 PCS	Remarks	Nil		
Defects Observed (Type)	Nil						

Post Quality Inspection Result	Inspected By (Name)	Anand M	Approved By (Name)	MURIGESHAPPA R
☑ Batch conform to the requirement and approved	Signature with date	29-06-2025	Signature with date	29-06-2025
☐ Batch do not conform to the requirement and not approved				

Note: Annexure to be provided for additonal test report (if required)

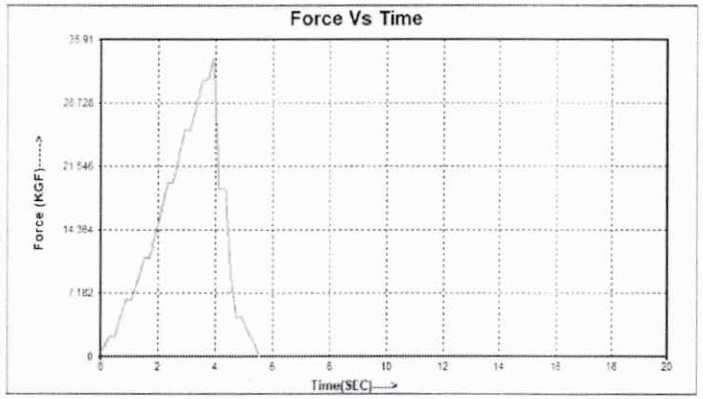
Shah Eye Care (P) Ltd

Quality Test Report

Report #	QIRI20253275	**Type of Test**	Attachment Strength Pull Test
Date.:	26-06-2025		
Production Order #	ACUCUT-0005	**Testing Work Instruction #**	SECPL_WI_056
Product Description	MVR-Lance 20A	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REE/MODEL #	MVR 20A	**Equipment ID #**	SECPL/INS/33
Batch #	F0517/2025	**DHR #**	20251504

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	SAMPLE 1	≥1.5 KGF	33.94 KGF	COMPLIED	

PULL TEST



Specimen Nos.	1	2	3	4	5	6		8	9	
Max Force (KGF)	33.94									
Status(Pass/Fail)	Pass									

Shah Eye Care (P) Ltd
SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name	MVR 20A
Operator	MANJ
Batch	F0517/2025
Sample ID	ACUCUT-0005
Shape	-
Standard	> 1.5 KGF
Min Force	33.94
Max Force	33.94
Date	26.06.2025
Time	16:35:18

Inspected By (Name)	PRAVEN P K	**Signature (with date)**	Praven.M 26-06-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	26-06-2025
☐ Batch do not conform to the requirement and not approved			

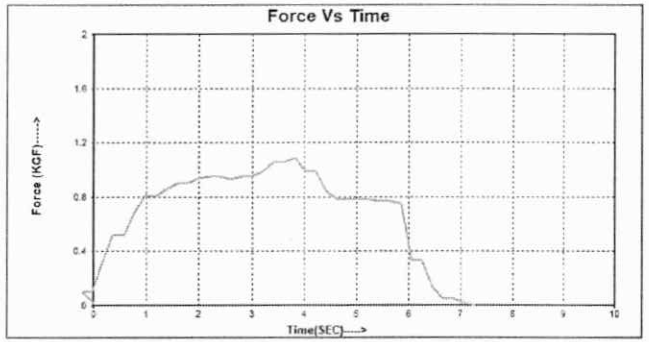
Quality Test Report

Report #	QIRI20253276	**Type of Test**	Heat Sealing Visual and Leak Test
Date.:	27-06-2025		
Production Order #	ACUCUT-0005	**Testing Work Instruction #**	SECPL _WI_052
Product Description	MVR-Lance 20A	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REF/Model #	MVR 20A	**Equipment ID #**	SECPL/INS/33
Batch #	F0517/2025	**DHR #**	20251504

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.09 KGF	Complied

Test Graph/ Test Sample (Image)

SEAL TEST



Specimen Nos.	1	2	3	4	5	6	7	8	9	10
Max Force (KGF)	1.09									
Status(Pass/Fail)	Pass									

Shah Eye Care (P) Ltd

SHAH EYE CARE PVT LTD
PLOT 5 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577005

Description

Product name	MVR 20A
Operator	SH/MB/M
Batch	F0517/2025
Sample ID	ACUCUT-0005
Shape	-
Standard	> 0.8 KGF < 2 KGF
Min Force	1.09
Max Force	1.09
Date	27.06.2025
Time	17:03:29

Inspected By (Name)	PRAVEEN P K	**Signature (with date)**	Sutha. M 27-06-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	27-06-2025
☐ Batch do not conform to the requirement and not approved			