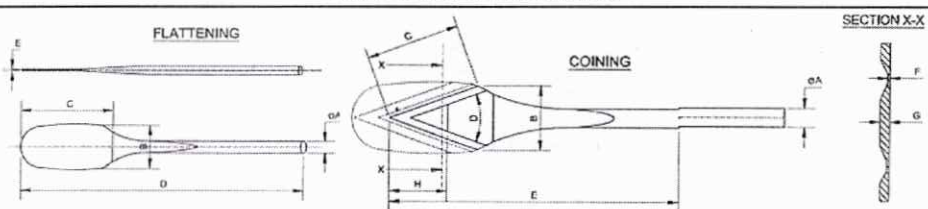






Report No	QIRI20252650	Select the Appropriate Inspection Stage / Process
Date	28-05-2025	Inspection of Blanks (Punched)
Production Order	PR025-0495	
Item Code	CC SB 26	
Product Description	CLEAR CORNEA SB 2.6 mm	
DHR No	20251243	
Batch No	PU0158/2025	
Reference Drawing	SECPL/CS26/05	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.87 ± 0.005 mm	DM	0.869	0.872	0.870	0.871	0.869	0.868	0.869	0.870	0.871	0.870	Complied	
F(B)	Width of the flat	2.70 ± 0.10 mm	DVC	2.69	2.72	2.73	2.68	2.69	2.73	2.72	2.70	2.69	2.68	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.227	0.225	0.221	0.219	0.220	0.224	0.229	0.225	Complied	
C(B)	Width of the blank	2.80 ± 0.10 mm	DVC	2.79	2.83	2.85	2.83	2.77	2.80	2.83	2.84	2.77	2.83	Complied	
C(C)	Cutting length of the blank (LHS)	3.60 ± 0.10 mm	DVC	3.62	3.57	3.59	3.67	3.58	3.62	3.56	3.64	3.62	3.58	Complied	
C(C)	Cutting length of the blank (RHS)	3.60 ± 0.10 mm	DVC	3.66	3.62	3.63	3.62	3.65	3.69	3.61	3.67	3.66	3.62	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.52	23.47	23.55	23.56	23.46	23.49	23.56	23.52	23.49	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.053	0.055	0.049	0.047	0.052	0.053	0.054	0.056	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.236	0.229	0.237	0.239	0.229	0.240	0.239	0.227	0.235	Complied	
C(H)	Depth Marking	2.25 ± 0.10 mm	DVC	2.29	2.31	2.24	2.27	2.34	2.32	2.27	2.29	2.30	2.33	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 28-05-2025			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	28-05-2025 11:50 AM	DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		29-05-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:10 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		5844 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		29-05-2025		with date		29-05-2025					
Note: Annexure to be provided for additional test report (if required)															