


Quality Inspection Report (Inprocess Inspection)


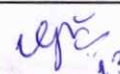
Report No	QIRI20252414	Select the Appropriate Inspection Stage / Process
Date	12-05-2025	Inspection of Cut length Wire
Production Order	PR025-0384	NA
Item Code	0.94 CL Wire	
Product Description	Dia 0.94 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20251142	
Batch No	WC0042/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.94 ± 0.005 mm	DM	0.940	0.939	0.940	0.940	0.939	0.941	0.940	0.938	0.940	0.939	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.48	75.41	75.39	75.38	75.41	75.45	75.44	75.36	75.44	75.32	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	NA
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 12-05-2025.			

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Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	12-05-2025 11:00 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ravi	104
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				13-05-2025 9:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	10:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ravi		
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Ravi		Signature		Ravi					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		13-05-2025		with date		13-05-2025					
Note: Annexure to be provided for additional test report (if required)															

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	13-05-2025 11:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:20 PM.		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		04:00 PM		✓	✓	✓	✓	✓								
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		29600 PCS.		Remarks									
Defects Observed (Type)																
Post Quality Inspection Result							Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved							Signature				Signature					
<input type="checkbox"/> Batch do not conform to the requirement and not approved							with date		13-05-2025.		with date					
Note: Annexure to be provided for additonal test report (if required)																