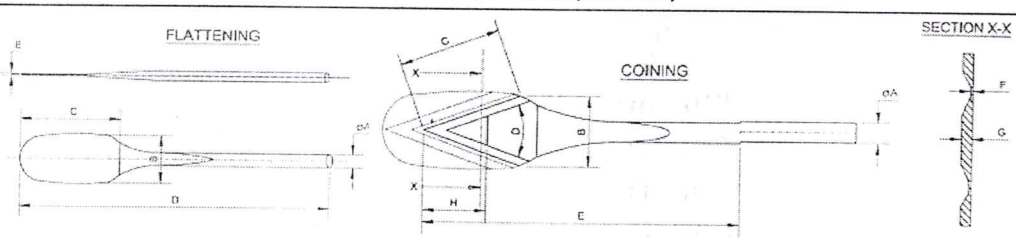


















Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253689	Select the Appropriate Inspection Stage / Process
Date	18-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-0967	
Item Code	CC SB 26	
Product Description	CLEAR CORNEA SB 2.6 mm	
DHR No	20251704	
Batch No	PU0211/2025	
Reference Drawing	SECPL/CS26/05	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.87 ± 0.005 mm	DM	0.869	0.871	0.872	0.869	0.868	0.870	0.871	0.872	0.870	0.869	Complied	
F(B)	Width of the flat	2.70 ± 0.10 mm	DVC	2.71	2.69	2.72	2.73	2.69	2.68	2.73	2.71	2.70	2.73	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.220	0.217	0.221	0.225	0.221	0.219	0.217	0.225	Complied	
C(B)	Width of the blank	2.80 ± 0.10 mm	DVC	2.79	2.82	2.84	2.82	2.79	2.84	2.81	2.83	2.84	2.80	Complied	
C(C)	Cutting length of the blank (LHS)	3.60 ± 0.10 mm	DVC	3.61	3.59	3.65	3.69	3.62	3.57	3.58	3.66	3.70	3.61	Complied	
C(C)	Cutting length of the blank (RHS)	3.60 ± 0.10 mm	DVC	3.65	3.62	3.70	3.64	3.65	3.62	3.64	3.61	3.66	3.66	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.47	23.52	23.57	23.42	23.39	23.42	23.56	23.32	23.39	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.049	0.054	0.055	0.049	0.053	0.051	0.054	0.057	0.053	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.233	0.229	0.235	0.240	0.239	0.236	0.237	0.240	0.239	0.240	Complied	
C(H)	Depth Marking	2.25 ± 0.10 mm	DVC	2.27	2.31	2.33	2.22	2.18	2.25	2.28	2.31	2.32	2.34	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					18-07-2025			

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	18-07-2025 10:00 AM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		20-07-2025 09:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		10:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓					
		Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity	1556 PCS.	Remarks										
		Defects Observed (Type)															
		Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
		<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
		<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		20-07-2025		with date		20-07-2025					
Note: Annexure to be provided for additional test report (if required)																	