

## Quality Inspection Report (Inprocess Inspection)

		Select the Appropriate Inspection Stage / Process						
Report #	QIRI20253202	In process Inspection of etched Blades						
Date	23-06-2025	птргоссээ тэрсэлэг						
Production Order#	SURGICON SO0B2425-0146	SECTION F.X.						
Item Code	CC DB 24							
Product Description	Clear Cornea Angled DB 2.4 mm							
DHR#	20251475							
Batch #	EP0606/2025							
Reference Drawing	SECPL/CC/05							

						Setup A	pproval	(Actual	Reading	s/Obser	vation)			Result	Remarks
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Nemark.
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.761	0.768	0:766	0.759	0.771	0469	0468	0.764	0.768	0.773	Complied	
2	Width of the Blade	dth of the Blade 2.40 ± 0.1 mm Ocular/Mi		2:40	2.40		2:40 2:40	2.40	159 0158	2.40	2.40	2.40	2.40	Complied	
3	Thickness of the Blade 0.15 ± 0.02mm D		Digital Micrometer	0.158	0.154		0.156	1560159		0164 01	0161	0168	0.156	Compiled	4
4	Prenotch Length 23.00 ± 0.5 mm		Digital calliper				22,98				22.86	22.89	23.19	Complied	A D
5	Incision Marking Length			2.0	2.0	2.0		2.0	2.0	2.0	2.10	2.0	2.0	ampired	1
6	Surface Finish	Matte Finish	Microscope	OK	OL	OL	OK	OK	ole	ok	OLL	OK	01<	Complied	
7	Visual Inspection	Free from deffects	Microscope	312		OLL	ok	OK	OLL	ok	OK	OK	OK	Complied	
													-		
Inspect	ed By (Name)		SHIVANAND				Si	gnature	(with d	ate)	18	23-0	06-20	25	



## **Quality Inspection Report (Inprocess Inspection)**

SI.No.	Parameter	Date and Time	Instrument Used	Inpro	cess San	nples Ins	pection	(Put "√	" - Com	plied an	d "X "-	Not Con	nplied)	Inspected by	Remarks	
		Date and Time	instrument oscu	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks	
		23-06-2025		~	~	-	V	~	~	~	L	~	L	-8		
		2:15 Pm		~	-	~	~	1	~	-	1	-	1	8		
				V	X	~	0	-	_	~	_	~	-	8	Dull	
				~	1	~	~	<u></u>	~	-	-	~	-	-8		
				~	~	~	~	-	1	-	-	~	1	B		
				~	~	-	<u>_</u>	L		-	_	~	1	\$		
		3:15Pm			-	~	~	-	-	-	-	~	1	8		
				~	L	-	~	V	V	-	~	V	L	-8		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks			~	~	L	L	~	V	X	2	1	L	\$	No web	
2			Ocular/Microscope Digital calliper	~	~	~	-	~	~	~	~	~	4	8		
3 4			Ocular/Microscope	/	-	-	~	~	_	_	L	L	<u>_</u>	8		
-			Microscope	~	-	~	~	~	-	-	-	1	-	R		
			2	~		~	V	~						\$		
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ample Inspected Quantity 125 PCS				Accepted	Batch Qu	uantity 1574			PC Remarks			021000		0,00 arto	n <b>F</b> 2	
efects Ob	oserved (Type)	Dull, No 4	ueh	HOLESCHILLS SEAS		LLOP DE				Also de Sentillo			2 10	10	, CC/	
	ality Inspection Result				Inspected By (Name)			lame)	SHIVANAND			Approved By (Name)		Name) MURI	MURIGESHAPPA R	
-	Batch conform to the requ					Signatu			B3-06-2025			Signature		els		
	Batch do not conform to t exure to be provided for addito		with da	te		120	5-06-	2025	with da	ite	0	123-06-5				

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Effective Date: 28-04-2023



## **Quality Test Report**

Report #	QIRI20253203				
Date.:	23-06-2025	Type of Test	Penetration Force test		
Production Order #	SURGICON SO0B2425-0146	Testing Work Instruction #	SECPL_WI_047		
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	CC DB 24	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0606/2025	DHR#	20251475		

SI.No	Sample #	Requirement	Actual Readings/Observation Result (Complied / Not Complied)									Test Graph,	/ Test Sample (Image)		
1	01-10		62.01	66.35	63.05	61.57	62.42	63.01	62.94	66.65	64.14	65.72	Complied	50,00 #1 3 \$ <b>11</b> + +	EP0506-2025 (Compression)
2	11-19		68.55	62.89	66.37	68.50	62.24	67.02	68.49	58.63	59.35		Complied	80.00	
3														70.00	
4														60.00 \$\frac{9}{2} 50.00	
5														40.00	
6		63.00 ± 10gf												30.00	
7														20.00	
8														-0.00 Sp0 10.00	150C 2000 2500 330C
9														300 300 1000	15.00 2500 53.4c Time (s)
10														Penetrat	tion value -62.01gf
Inspecte	ed By (Name)						SHIV	/ANANE	)					Signature (with date)	\$ 23-06-2025
Post Test Result									Approved By (Name)	MURIGESHAPPA R					
Batch conform to the requirement and approved										105					
□ Ва	atch do not conf	orm to the requir	ement	and not	approv	ed								Signature (with date )	Ufc 23-06-2025

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