

Quality Inspection Report (Inprocess Inspection)

| Report No | QIRI20250666 | Select the Appropriate Inspection Stage / Process |
|---------------------|--|---|
| Date | 08-02-2025 | Inspection of Cut length Wire |
| Production Order | PR024 - 2590. | |
| Item Code | 0.86 CL Wire | |
| Product Description | Dia 0.86 mm Cut Length Wire 75 mm (RAJARATHNA) | |
| DHR No | 20250407. | NOH |
| Batch No | WC0014/2025 | |
| Reference Drawing | NA | |

| SI.N | Parameter | Requirement | Instrument Used | | | Setup | Result | | | | | | | | |
|---------|---------------------|---------------------------------|--------------------|-------|-------|-------|--------|----------|----------|-------|-------|-------|--------|------------------------------|---------|
| 0. | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Complied / Not Complied) | Remarks |
| 1 | Diameter | 0.86 ± 0.005mm | DM | 0.860 | 0.860 | 0.859 | 0.861 | 0.860 | 0.859 | 0.859 | 0.860 | 0.859 | 0.859 | Complied | |
| 2 | Length of cut Wires | 75 ± 0.50 mm | DVC | 74.95 | 74.96 | 74.92 | 75.02 | 75,01 | 74.91 | 75.04 | 74.95 | 44.99 | 75.03 | Complied | |
| 3 | Straightness | Straight | Rolling Method | OK | ok | ok | OK | OK | ok | ok | ok | OK | on | Complied | ₽Sr. |
| 4 | Defects Free | Free from rust, burr,Damage. | Microscope | on | ok | ok | ok | OK | ok | ok | ok | OK | ok | Complied | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | 6200 5 | / 0 | |
| Inspect | ted By (Name) | | LAKSHI | ИІ. | | | S | ignature | with dat | ce) | LOW | 08-0 | 2-2025 | 5, | |

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Quality Inspection Report (Inprocess Inspection)

| I.N | Parameter | | Instrument Used | In | process S | Samples I | Inspected by | Remarks | | | | | | | |
|---|---|----------------------|--|--------------|----------------|---------------------|---------------------|-----------|----------|---|----------|----------|----------|--|----------------|
| 0. | | Date and Time | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Signature) | |
| | | 08-02-2025 IGOOAM | | / | ~ | / | ~ | / | / | / | ~ | / | ~ | KO! | |
| | | IGOO PINC | | | / | / | / | 1 | / | V | / | ~ | / | .2 | |
| | | | | V | / | 5 | / | ~ | / | / | V | / | / | | |
| | | | | / | / | ~ | / | | / | / | / | / | / | | |
| | | 12100PM | | / | ~ | ~ | ~ | / | / | / | / | / | / | COL | |
| | | 1210011 | 1 | / | / | ~ | / | / | / | / | / | / | ~ | 12. | |
| | Diameter Cutting Length Straightness | | | / | ~ | / | ~ | / | / | / | / | / | / | | |
| | | | DMM DVC Rolling Method Microscope | ~ | / | / | ~ | / | / | ~ | V | / | / | | |
| | | | | / | / | / | / | / | ~ | ~ | / | / | ~ | 1 | |
| 1 2 | | 01100 PM | | / | / | / | / | / | V | V | V | / | / | 150% | 2 |
| 3 4 | | | | / | V | ~ | ~ | V | / | V | ~ | / | / | - | - |
| 4 | Defects free | 11 | Wilcroscope | ~ | V | / | / | V | / | 7 8 9 10 (Signature) / / / / / / / / / / / / / / / / / / / | | | | | |
| | | | | / | V | / | / | ~ | V | / | V | ~ | ~ | Nay 1 | |
| | | 02:00 PM | | ~ | V | ~ | / | / | V | ~ | ~ | V | / | 133 | |
| | | | | / | / | V | ~ | / | / | ~ | ~ | / | ~ | | |
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| | | | | ~ | ~ | ~ | ~ | ~ | / | / | ~ | / | / | | |
| | | | | V | / | ~ | / | / | ~ | ~ | V | V | | NA | |
| | | 03100PM | | / | | | ~ | | ~ | | / | | | 1 2. | |
| ample | Inspected Quantity | - | | Accepted | Batch Qua | antity | | _ | | Remarks | | | | | |
| | s Observed (Type) | | STATE OF THE STATE | ENERGY STORY | 0.5127 10 107A | 1200 | | d veneral | | LAVCURA | | Annrov | ad By /N | ame) | MURIGESHAPPA R |
| Post Quality Inspection Result | | | | | | Inspected By (Name) | | | | | | | | | 00 |
| Batch conform to the requirement and approved Batch do not conform to the requirement and not approved | | | | | | | Signature with date | | | 100 12 02-2025 | | | | | UN 03.02.907 |
| | Batch do not conforn Annexure to be provided | | | JVEU | | Julia de | | | 11 / | 0.0 | | | | | O |

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023



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| I.N | Parameter | Date and Time | Instrument Used | In | process | Samples | Inspected by | Remarks | | | | | | | | |
|---|--|------------------------------|--------------------|------------------|-----------|----------------|--------------|----------|-------|----------|----|----------|-----------|--|----------------|-----|
| o. | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Signature) | Kelliarks | |
| | | 08-02-2025 04100 PM | | / | / | V | | V | ~ | V | V | | / | ROY. | | |
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| | | | | / | / | V | ~ | / | / | ~ | / | / | / | | | |
| | | 05:00PM | | / | / | / | | / | / | / | / | ~ | / | No. | 1 | |
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| | | | | / | / | / | / | / | / | ~ | / | V | / | | | |
| 1 Diameter 2 Cutting Length 3 Straightness 4 Defects free | | 10-02-2025 9140AM | | / | / | / | / | V | | / | _/ | / | / | JEST! | | |
| | | DMM | | / | / | / | / | V | / | / | ~ | / | , , | <u> </u> | | |
| | | DVC | / | / | V | / | / | / | ~ | / | / | ~ | | 2 | | |
| | | Rolling Method Microscope | | / | ~ | / | / | ~ | / | / | / | / | 8 | | | |
| | Defects free | 10:00 AM. | | | / | V | / | / | | | | <u> </u> | | CON | | |
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| | Inspected Quantity | 315 PCS. | | Accented | Batch Qua | intity | 1966 | D PCS | , | Remarks | | | | 1 | | |
| | | 313 163: | | Accepted | Daten Que | | 1000 | DPE | > 4 | | | | | - <u>F</u> | | |
| 661-354 | s Observed (Type) Quality Inspection Re | 177 | | | | Inspecto | ed By (Na | me) | | LAKSHMI | | Approve | ed By (Na | ime) | MURIGESHAPPA R | |
| | Batch conform to the | | proved | SELECTION OF THE | | Signature | | | | | | Signatur | | | MURIGESHAPPA R | 201 |
| | Batch do not conform | | | ved | | with date | | | 0 - 0 | | | with dat | | | ugran or | |
| | Annexure to be provided for | | | | | And the second | | | , | | | | | | 10 | |

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