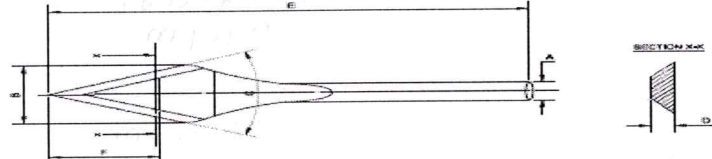


<b>Report #</b>	QIRI20253969	<b>Select the Appropriate Inspection Stage / Process</b> <b>In process Inspection of etched Blades</b> 
<b>Date</b>	06-08-2025	
<b>Production Order #</b>	ACUCUT - SOPD2526-0010	
<b>Item Code</b>	CC 28	
<b>Product Description</b>	Clear Cornea Angled SB 2.80 mm	
<b>DHR #</b>	20251839	
<b>Batch #</b>	EP0750/2025	
<b>Reference Drawing</b>	SECPL/CC/05	

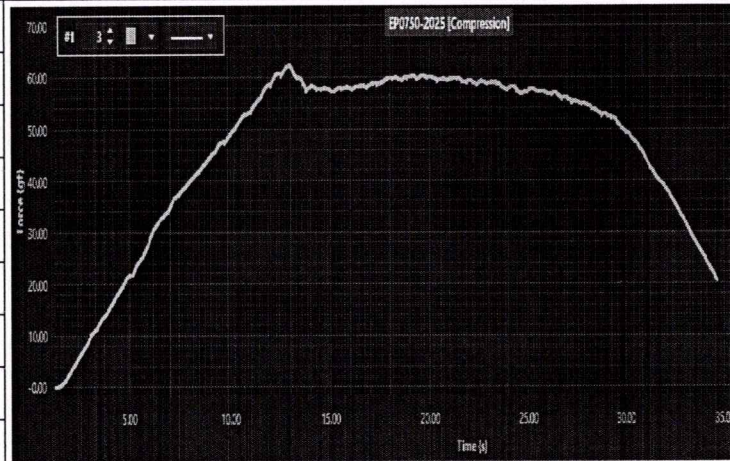
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.822	0.821	0.818	0.824	0.826	0.820	0.819	0.824	0.819	0.820	Complied	
2	Width of the Blade	2.80 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.154	0.158	0.162	0.163	0.159	0.157	0.164	0.168	0.161	0.162	complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.11	22.99	23.16	23.21	22.87	23.19	23.21	23.17	23.25	23.15	complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.1	2.1	2.0	2.0	1.90	2.1	2.1	2.0	complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
<b>Inspected By (Name)</b>			MANJUNATHA						<b>Signature (with date)</b>				[Signature] 06-08-2025		

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Width of the Blade Incision Marking Length Surface Finish Visual Inspection	06-08-2025	Ocular/Microscope Ocular/Microscope Microscope Microscope	/	/	/	/	/	/	/	/	/	/	Waf			
		1:30pm		/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
		02:30pm		/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
		03:30pm		/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
		3:50pm		/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
				/	/	/	/	/	/	/	/	/	/	Waf			
		Sample Inspected Quantity				195 NO'S		Accepted Batch Quantity		9134 NO'S		Remarks		- Nil -			
Defects Observed (Type)				- Nil -													
Post Quality Inspection Result										Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature		Waf		Signature		Waf	
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date		06-08-2025		with date		06-08-2025	
Note: Annexure to be provided for additional test report (if required)																	



## Quality Test Report

Report #	QIRI20253970	Type of Test	Penetration Force test
Date.:	06-08-2025		
Production Order #	ACUCUT - SOPD2526-0010	Testing Work Instruction #	SECPL_WI_047
Product Description	Clear Cornea Angled SB 2.8MM PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Item Code	CC 28	Equipment ID #	SECPL/INS/ 146
Batch #	EP0750/2025	DHR #	20251839

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	62.37	69.84	61.27	62.00	60.57	61.43	62.39	65.10	71.65	65.40	Complied		
2	11-20		67.39	68.61	66.28	66.62	66.95	70.86	68.17	67.20	65.61	67.61	Complied		
3	21-24		62.81	62.93	66.86	62.25							Complied		
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		Wanji 06-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )		06-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														