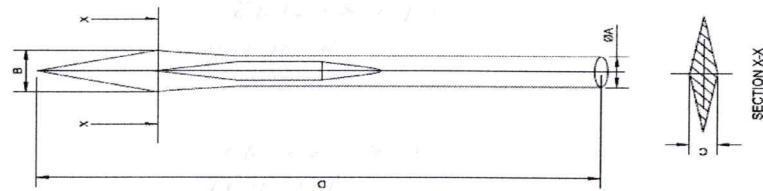


Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253983	Select the Appropriate Inspection Stage / Process In process Inspection of etched Blades 
Date	07-08-2025	
Production Order #	BIOTECH - SOOB2526-0004	
Item Code	MVR 25	
Product Description	MVR Lance 25G	
DHR #	20251828	
Batch #	EP0757/2025	
Reference Drawing	SECPL/MVR/07	

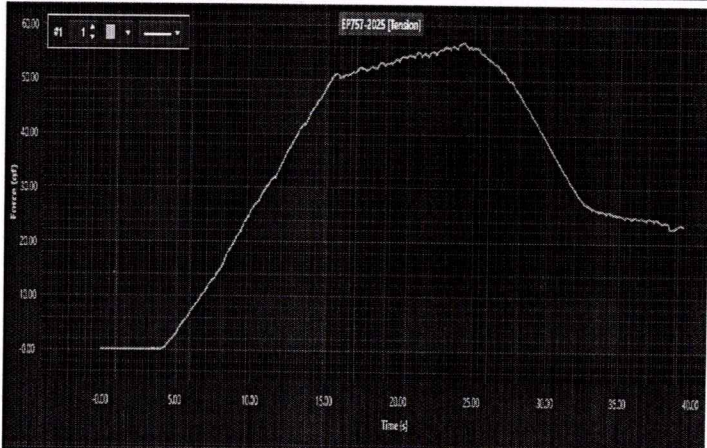
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.51 ± 0.02mm	Micrometer	0.519	0.501	0.513	0.519	0.517	0.518	0.513	0.518	0.519	0.501	Complied	
2	Width of the Blade	0.60 ± 0.1mm	Ocular/Microscope	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	Complied	
3	Thickness of the Blade	0.42 ± 0.02mm	Micrometer	0.423	0.421	0.423	0.425	0.423	0.419	0.413	0.421	0.423	0.421	Complied	
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	23.10	23.15	23.19	23.20	23.15	23.19	23.15	23.20	23.17	23.18	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			MANJUNATHA						Signature (with date)			Wbany 07-08-2025			

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Thickness of the blade Surface Finish & Visual Checks	07-08-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlay	
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlay		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlay		
		08-08-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlay		
		1:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlay		
Sample Inspected Quantity		50 No's	Accepted Batch Quantity		309 No's		Remarks		- Nil -						
Defects Observed (Type)		- Nil -													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Wlay 08-08-2025		Signature		Wlay 08-08-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253984	Type of Test	Penetration Force test
Date.:	07-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	BIOTECH - SOOB2526-0004	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 25G-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 25	DHR #	20251828
Batch #	EP0757/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-04	61.00 ± 10gf	56.85	54.85	57.11	56.82							Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		W. J. 08-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		W. J. 08-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														