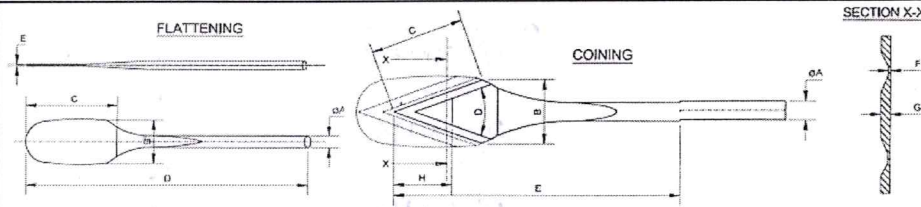



Quality Inspection Report (Inprocess Inspection)



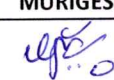
Report No	QIRI20254011	Select the Appropriate Inspection Stage / Process	
Date	05-08-2025	Inspection of Blanks (Punched)	
Production Order	PR025-1087		
Item Code	CC SB 24		
Product Description	CLEAR CORNEA SB 2.4 mm		
DHR No	20251824		
Batch No	PU0233/2025		
Reference Drawing	SECPL/CS24/05		

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005 mm	DM	0.840	0.839	0.838	0.840	0.841	0.841	0.839	0.840	0.842	0.841	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2.49	2.52	2.54	2.51	2.52	2.49	2.47	2.56	2.52	2.54	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.217	0.219	0.221	0.224	0.226	0.225	0.222	0.217	0.219	Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.64	2.61	2.59	2.57	2.62	2.64	2.62	2.66	2.59	2.62	Complied	
C(C)	Cutting length of the blank (LHS)	3.40 ± 0.10 mm	DVC	3.41	3.39	3.47	3.49	3.39	3.37	3.41	3.46	3.38	3.44	Complied	5
C(C)	Cutting length of the blank (RHS)	3.40 ± 0.10 mm	DVC	3.46	3.42	3.42	3.46	3.42	3.43	3.47	3.42	3.43	3.49	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.39	23.46	23.52	23.37	23.46	23.49	23.56	23.51	23.38	23.42	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.056	0.052	0.055	0.057	0.049	0.046	0.051	0.056	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.236	0.240	0.229	0.231	0.237	0.231	0.229	0.234	0.240	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.19	2.24	2.22	2.26	2.31	2.29	2.21	2.17	2.22	2.23	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 05-08-2025			

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	05-08-2025 04:00 PM	DVC DM DVC DVC DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Roh</i>	
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks									
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		Approved By (Name)									
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Signature									
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		with date									
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

S.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	06-08-2025 05:20 PM	DVC DM DVC DVC DM DVC VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		24
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		07-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	01:30 PM														
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		14706 PCS.		Remarks								
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		07-08-2025		with date		07-08-2025					
Note: Annexure to be provided for additional test report (if required)															