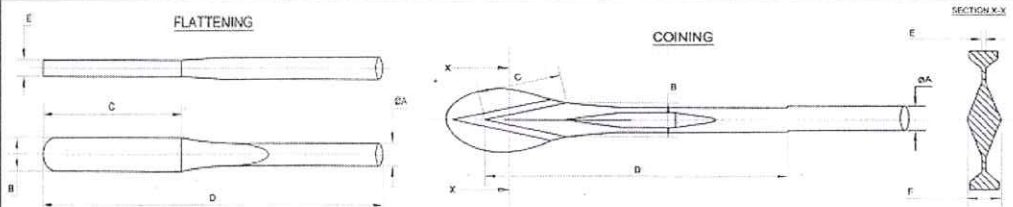




















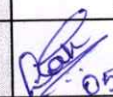
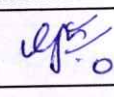
## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253480	Select the Appropriate Inspection Stage / Process
Date	04-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-0860	
Item Code	MVR 20	
Product Description	MVR-Lance 20G	
DHR No	20251602	
Batch No	PU0199/2025	
Reference Drawing	SECPL/MVR20/07	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.899	0.898	0.902	0.900	0.902	0.901	0.899	0.901	0.900	Complied	2
F(B)	Width of the flat	1.10 ± 0.10 mm	DVC	1.11	1.09	1.08	1.12	1.11	1.09	1.09	1.12	1.11	1.10	Complied	
F(E)	Thickness of the flat	0.63 ± 0.02 mm	DM	0.631	0.635	0.629	0.636	0.637	0.639	0.637	0.640	0.633	0.636	Complied	
C(B)	Width of the blank	1.40 ± 0.10 mm	DVC	1.39	1.41	1.42	1.42	1.40	1.39	1.40	1.41	1.38	1.42	Complied	
C(C)	Cutting length of the blank (LHS)	3.00 ± 0.20 mm	DVC	3.01	3.02	2.99	2.97	3.02	3.07	3.01	3.09	3.01	3.00	Complied	
C(C)	Cutting length of the blank (RHS)	3.00 ± 0.20 mm	DVC	3.04	3.06	3.03	3.02	3.05	3.03	3.05	3.06	3.05	3.04	Complied	
C(D)	Pre notch length	25.40 ± 0.50 mm	DVC	25.42	25.39	25.47	25.51	25.55	25.39	25.46	25.38	25.46	25.51	Complied	
C(E)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.055	0.052	0.048	0.053	0.056	0.052	0.051	0.048	Complied	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM	0.629	0.632	0.636	0.639	0.640	0.641	0.639	0.638	0.635	0.639	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 04-07-2025.			



## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	04-07-2025 05:00 PM	DVC DM DVC DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		2
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05-07-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
03:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
04:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
05:20 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
06:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		✓	Accepted Batch Quantity		✓	Remarks		-							
Defects Observed (Type)		✓													
Post Quality Inspection Result					Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R				
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved					Signature with date		 05-07-2025		Signature with date		 05-07-2025				
Note: Annexure to be provided for additional test report (if required)															



## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	07-07-2025 09:40 AM	DVC DM DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	