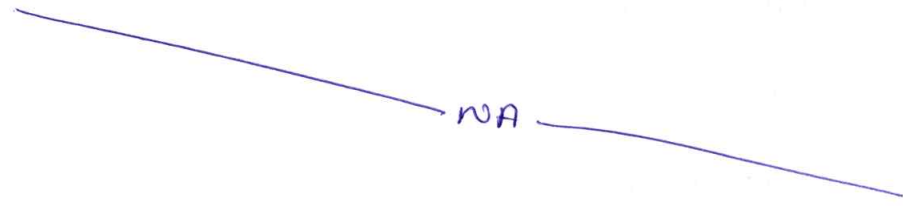



Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250295	Select the Appropriate Inspection Stage / Process
Date	11-01-2025	Inspection of Cut length Wire
Production Order	PRO24-2380	
Item Code	0.97 CL Wire	
Product Description	Dia 0.97 mm Cut Length Wire 75 mm (Haynes)	
DHR No	20250150	
Batch No	WC0004/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.97 ± 0.005 mm	DM	0.966	0.966	0.967	0.965	0.967	0.966	0.967	0.966	0.966	0.965	Complied	NA
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.01	74.90	75.11	75.10	74.94	75.03	75.01	75.05	75.00	75.02	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)				 11-01-2025				

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	11-01-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	1
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		13-01-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
11:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll				
Sample Inspected Quantity		Accepted Batch Quantity				Remarks									
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Roll		Signature		Roll					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		13-01-2025		with date		13-01-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Diameter Cutting Length Straightness Defects free	12:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK	2	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
		5:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAK		
Sample Inspected Quantity				315 PCS.		Accepted Batch Quantity		28600 PCS.		Remarks		—				
Defects Observed (Type)				—												
Post Quality Inspection Result				Inspected By (Name)		LAKSHMT		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		RAK		Signature		RAK						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		13-01-2025		with date		13-01-2025						
Note: Annexure to be provided for additional test report (if required)																