


Report #	QIRI20253425	<div> <div>Select the Appropriate Inspection Stage / Process</div> <div>In process Inspection of etched Blades</div>  </div>
Date	28-06-2025	
Production Order #	BELLE - SOOB2526-0001	
Item Code	MVR 19-T	
Product Description	MVR Lance 19G	
DHR #	20251430	
Batch #	EP0646/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02mm	Micrometer	0.891	0.896	0.898	0.899	0.894	0.901	0.904	0.899	0.896	0.898	Complied	✓
2	Width of the Blade	1.40 ± 0.1mm	Ocular/Microscope	1.40	1.40	1.40	1.40	1.40	1.40	1.30	1.40	1.40	1.40	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.548	0.551	0.558	0.549	0.544	0.561	0.563	0.558	0.554	0.556	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.99	25.01	25.11	25.16	25.10	24.94	25.06	25.11	24.89	24.86	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND					Signature (with date)				28-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	28-06-2023	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	BUSH
		5:15pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		80 PCS	Accepted Batch Quantity		536 PCS		Remarks		01 NO Defect					
Defects Observed (Type)		BUSH														
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		28-06-2023		with date		28-06-2023						
Note: Annexure to be provided for additonal test report (if required)																



## Quality Test Report

Report #	QIRI20253426	Type of Test	Penetration Force test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	BELLE - SOOB2526-0001	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 19G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 19	DHR #	20251430
Batch #	EP0646/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-06	61.00 ± 10gf	59.95	63.56	63.37	62.97	56.75	54.90					Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		28-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )		28-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														