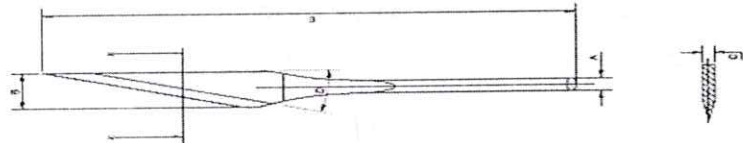



Report #	QIRI20253030	Select the Appropriate Inspection Stage / Process
Date	21-06-2025	In process Inspection of etched Blades
Production Order #	SD - SO-OB-2425-0103	
Item Code	SP 15.0-E	
Product Description	SIDE PORT 15 DEGREE	
DHR #	20251412	
Batch #	EP0576/2025	
Reference Drawing	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.57 ± 0.02mm	Micrometer	0.563	0.558	0.553	0.554	0.557	0.562	0.561	0.558	0.563	0.552	Complied	
2	Width of the Blade	1.50 ± 0.1mm	Digital calliper	1.50	1.50	1.40	1.50	1.40	1.40	1.50	1.50	1.50	1.50	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.154	0.151	0.153	0.163	0.161	0.152	0.154	0.151	0.152	0.161	Complied	
4	Prenotch Length	19.00 ± 0.5mm	Digital calliper	18.91	18.73	18.93	18.91	18.74	18.83	18.94	18.93	18.91	18.83	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		ABHISHEK DS				Signature (with date)				 21-06-2025					

Quality Inspection Report (Inprocess Inspection)

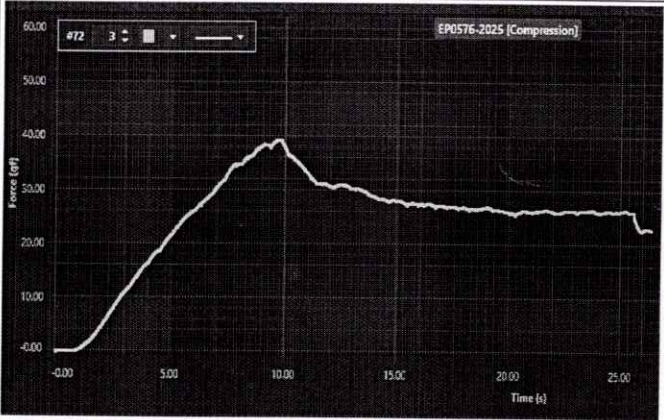
Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Prenotch length Surface Finish & Visual Checks	21-06-2025	Ocular/Microscope Digital calliper Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		10:50 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		14:50 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		12:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	X	✓	✓	✓	<i>ABHISHEK DS</i>	Burr
		24-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		25-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	Washing
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
12:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>				
02:40 PM	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	Doll			
04:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>				
Sample Inspected Quantity		—		Accepted Batch Quantity		—		Remarks		—					
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		ABHISHEK DS		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>ABHISHEK DS</i>		Signature		<i>MURIGESHAPPA R</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		25-06-2025		with date		25-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Prenotch length Surface Finish & Visual Checks	26-06-2025	Ocular/Microscope Digital calliper Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		10:15 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		11:15 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		12:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		01:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		02:15 PM		✓	✓	✓	✓	X	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	Dent
		03:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		04:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
		30-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
11:20 AM	✓	✓	✓	✓	✓						<i>ABHISHEK DS</i>				
Sample Inspected Quantity		315 Pcs		Accepted Batch Quantity		14078 Pcs		Remarks		04 Nos Defect					
Defects Observed (Type)		Burr, Washing Dent, Dull													
Post Quality Inspection Result				Inspected By (Name)		ABHISHEK DS		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		<i>ABHISHEK DS</i> 30-06-2025		Signature with date		<i>MURIGESHAPPA R</i> 30-06-2025					
Note: Annexure to be provided for additional test report (if required)															

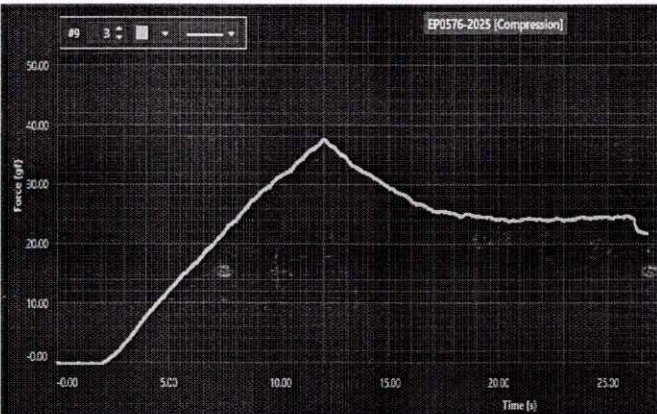


Quality Test Report

Report #	QIRI20253031	Type of Test	Penetration Force test
Date.:	21-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SD - SO-OB-2425-0103	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SIDE PORT 15 DEGREE PN-19MM	Equipment ID #	SECPL/INS/ 146
Item Code	SP 15.0 -E	DHR #	20251412
Batch #	EP0576/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)		
11	101-110	50.00 ± 15.00gf	39.21	38.88	36.25	35.49	39.25	36.76	37.44	44.52	42.25	41.56	Complied			
12	111-120		36.99	39.25	36.46	38.24	37.12	36.73	38.49	36.25	39.25	40.11	Complied			
13	121-130		37.40	39.55	35.14	37.12	35.28	35.01	35.79	36.51	45.56	41.55	Complied			
14	131-140		35.55	46.22	41.25	44.88	47.54	37.33	38.67	38.96	37.93	38.96	Complied			
15	141-150		39.65	37.25	38.79	39.55	36.02	35.53	35.21	38.54	35.44	36.77	Complied			
16	151-160		38.24	39.17	40.70	36.00	37.94	37.46	38.61	40.25	41.54	35.16	Complied			
17	161-170		38.91	35.99	39.36	39.30	38.74	39.27	40.52	43.16	38.81	47.47	Complied			
18	171-180		36.79	38.65	35.85	37.05	36.94	38.37	35.86	37.71	36.79	37.66	Complied			
19	181-182		35.73	35.88									Complied			
20																
Inspected By (Name)		SHIVANAND											Signature (with date)		30-06-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		30-06-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved															

Quality Test Report

Report #	QIRI20253031	Type of Test	Penetration Force test
Date.:	21-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SD - SO-OB-2425-0103	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SIDE PORT 15 DEGREE PN-19MM	Equipment ID #	SECPL/INS/ 146
Item Code	SP 15.0 -E	DHR #	20251412
Batch #	EP0576/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	50.00 ± 15.00gf	37.56	41.33	36.25	39.85	37.28	40.75	39.85	43.52	45.27	44.16	Complied		
2	11-20		40.68	45.96	37.20	41.10	41.05	44.37	40.32	39.98	38.79	40.12	Complied		
3	21-30		42.92	43.54	43.33	40.50	43.28	39.25	41.71	53.39	43.03	46.70	Complied		
4	31-40		40.58	39.47	39.62	40.23	40.20	42.97	44.82	43.02	44.00	43.07	Complied		
5	41-50		43.07	44.17	42.92	41.81	39.23	36.25	35.77	38.89	41.01	36.11	Complied		
6	51-60		38.05	40.56	36.37	39.93	37.14	39.30	36.88	37.47	41.11	38.41	Complied		
7	61-70		35.98	36.02	36.22	35.30	36.05	36.75	37.27	35.66	36.62	38.44	Complied		
8	71-80		35.28	35.12	35.87	35.86	42.55	35.96	37.05	37.11	39.65	41.87	Complied		
9	81-90		35.43	35.39	36.39	36.71	38.97	36.83	38.49	44.00	44.99	42.84	Complied		
10	91-100		35.82	35.66	35.22	35.75	35.32	35.12	37.21	39.65	38.74	36.62	Complied		
Inspected By (Name)		SHIVANAND										Signature (with date)		 30-06-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 30-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														