

## Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253113	Select the Appropriate Inspection Stage / Process					
Date	18-06-2025	In process Inspection of etched Blades					
Production Order#	ACUCUT - SOPD2526-0005	x					
Item Code	MVR 20	a A ×I					
Product Description	MVR Lance 20G	B N X N N					
DHR#	20251427	× — SE					
Batch #	EP0594/2025						
Reference Drawing	SECPL/MVR/07	0					

SINO						Setup A	pproval	(Actual	Reading	gs/Obse	rvation)			Result	
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.809	0812	0-816	0.821	0.4818	0.816	0.808	0.809	0810	0.811	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	120					1.2	01.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.539	0.542	0.54	10.550	0.546	D-507	0539	0.542		1		
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.98	24.99	2511	25.06	25-21	24 98	25-17	25-21	24.99	25-13	Complied	A
5	Surface Finish	Matte Finish	Microscope	OK	010	OK	ole		OK		OK	OK	OIC	complied	
6	Visual Inspection	Free from deffects	Microscope	010	OK	00	010	00	OK	OR	OK	oc	Ole	Complia	
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nspecte	ed By (Name)		MANJUNATHA				Sig	nature (	(with da	te)	,	91 0	wh to	-06-202	



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SI.No.	Parameter	Date and Time	Instrument Used	Inpro	cess San	ples Ins	pection	(Put "v	" - Com	olied and	I "X "- I	Not Com	plied)	Inspected by	Remarks
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1	Width of the blade Thickness of the blade	31.15Pm	Ocular/Microscope	/	/	1	_	_	/	1	_			@	
3	Surface Finish & Visual Checks		Digital Micrometer Microscope	_	/	/	/	1	/	/	/	/	/	0	
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Sample In	spected Quantity	_		Accepted	Batch Qu	antity		_		Remarks		-			
Defects O	bserved (Type)														
Charles and the second	ality Inspection Result					Inspect		ame)		NJUNAT		110000000000000000000000000000000000000	ed By (Na	REPOSITION AND ADDRESS OF THE PARTY OF THE P	IGESHAPPA R
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Format No: SECPL\_FM\_043, Rev.00



## **Quality Inspection Report (Inprocess Inspection)**

SI.No.	Parameter	Date and Time	Instrument Used	Inpro	cess San	nples Ins	pection	(Put "√	" - Com	plied and	1 -" X" E	lot Com	54-2014 HW-21 PHO 140	nspected by	Remarks
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1 2	Width of the blade Thickness of the blade Surface Finish & Visual Checks		Ocular/Microscope	/		/	<	1		-	/	/		9	
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ample Ins	spected Quantity	315	PCS	10111111222	Batch Qu				PCA			OF	100,	v Dat	ects
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	Batch conform to the requir Batch do not conform to the		approved			Signatu with da			1 99	2-06	2023	oignatu with da	te	19	15/19062
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Effective Date: 28-04-2023



## **Quality Test Report**

Report #	QIRI20253114		Described Formation		
Date.:	18-06-2025	Type of Test	Penetration Force test		
Production Order #	ACUCUT SOPD2526-0005	Testing Work Instruction #	SECPL_ WI_047		
Product Description	MVR LANCE 20G-PN 25MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	MVR 20	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0594/2025	DHR#	20251427		

SI.No	Sample #	Requirement				Actual	Readin	gs/Obse	ervation				Result (Complied / Not Complied)	Test Graph,	/ Test Sample (Image)
1	01-10		59.89	66.42	69.49	56.66	59.17	58.13	57.66	61.31	57.87	60.60	Complied	<i>\$72</i> 3 <b>.</b> ■	EP0594-2025 [Compression
2	11-20		62.16	55.51	57.86	53.18	62.66	60.09	59.10	60.75	63.76	60.04	Complied	100.00	
3	21-30		58.65	60.84	55.81	59.06	61.16	64.90	68.70	60.18	63.53	61.26	Complied		
4	31-40		60.38	61.95	60.48	59.56	62.21	60.25	59.41	52.21	57.09	60.33	Complied	80.00	
5	41-50		56.63	55.35	63.47	58.47	63.03	65.88	53.10	58.49	59.56	58.05	Complied	E 60.00	
6	51-60	64.00 . 40.5	54.14	52.57	53.54	53.98	54.22	54.98	53.82	55.83	56.77	55.83	Complied	ر	
7	61-70	61.00 ± 10gf	55.35	60.19	61.47	59.60	58.20	63.11	57.93	66.34	54.60	58.17	Complied	40.00	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
8	71-80		57.02	58.04	54.92	54.97	59.08	56.35	55.21	54.48	57.31	61.40	Complied	20.00	
9	81-90		56.37	54.91	58.39	56.43	58.84	52.54	63.06	65.23	66.46	53.15	Complied		
10	91-100		54.48	55.24	55.21	58.52	59.39	59.45	58.49	57.78	59.41	57.78	Complied	-0.00 10.00	20.00 30.00 40.00
11	101-110		61.71	59.05	58.46	62.68	53.04	59.75	62.41	62.66	63.37	62.35	Complied		Time (s)
12	111-112		51.19	59.89									Complied	Penetrat	ion value - 59.89gf
Inspect	ed By (Name)					1	MAN	JUNATH	HA.					Signature (with date)	Wear-18-06-2015
Post Te	st Result													Approved By (Name)	MURIGESHAPPA R
☑ B	satch conform to	the requirement	and app	oroved											1000
	satch do not conf	form to the requir	ement	and not	approv	red								Signature (with date )	Up 18-06-2025