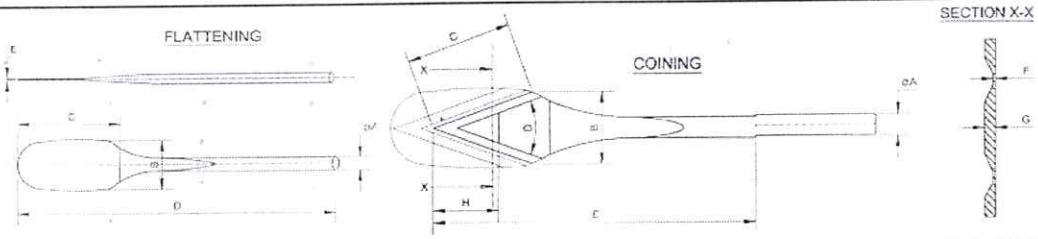





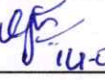


Report No	QIRI20253635	Select the Appropriate Inspection Stage / Process
Date	14-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-0930	
Item Code	CC SB 22	
Product Description	CLEAR CORNEA SB 2.2 mm	
DHR No	20251682	
Batch No	PU0205/2025	
Reference Drawing	SECPL/CS22/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.802	0.803	0.804	0.805	0.803	0.804	0.805	0.804	0.805	0.805	Complied	
F(B)	Width of the flat	2.30 ± 0.10 mm	DVC	2.31	2.29	2.35	2.31	2.33	2.37	2.33	2.32	2.29	2.31	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.221	0.224	0.225	0.227	0.226	0.224	0.225	0.219	0.220	Complied	
C(B)	Width of the blank	2.40 ± 0.10 mm	DVC	2.41	2.39	2.42	2.43	2.44	2.39	2.41	2.40	2.42	2.41	Complied	
C(C)	Cutting length of the blank (LHS)	3.10 ± 0.20 mm	DVC	3.09	3.11	3.05	3.12	3.11	3.07	3.11	3.17	3.16	3.09	Complied	2
C(C)	Cutting length of the blank (RHS)	3.10 ± 0.20 mm	DVC	3.14	3.16	3.10	3.17	3.12	3.12	3.16	3.12	3.11	3.12	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.39	23.41	23.46	23.55	23.52	23.56	23.47	23.39	23.42	23.44	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.052	0.060	0.052	0.053	0.056	0.055	0.052	0.056	0.051	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.231	0.229	0.236	0.237	0.240	0.239	0.233	0.229	0.230	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.27	2.24	2.25	2.29	2.31	2.32	2.29	2.24	2.22	2.24	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.					Signature (with date)					14-07-2025.			

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	14-07-2025 12:00PM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
											NA					
Sample Inspected Quantity		125 PCS.	Accepted Batch Quantity		1944 PCS.		Remarks									
Defects Observed (Type)																
Post Quality Inspection Result					Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input type="checkbox"/> Batch conform to the requirement and approved					Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved					with date		14-07-2025.		with date		14-07-2025					
Note: Annexure to be provided for additional test report (if required)																