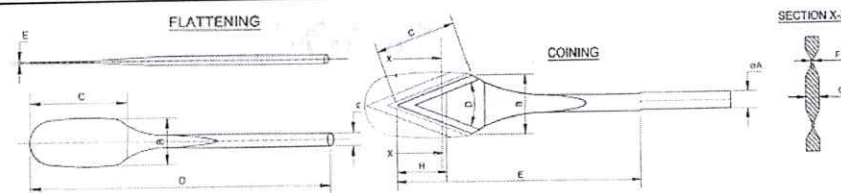


<b>Report No</b>	QIRI20252188	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	28-04-2025	<b>Inspection of Blanks (Punched)</b>
<b>Production Order</b>	PR025-0254	
<b>Item Code</b>	KR DB 24	
<b>Product Description</b>	SLIT ANGLED DB 2.4 mm	
<b>DHR No</b>	20250990	
<b>Batch No</b>	PU0128/2025	
<b>Reference Drawing</b>	SECPL/KD24/04	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005mm	DM	0.838	0.839	0.837	0.840	0.838	0.839	0.839	0.837	0.839	0.840	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2.49	2.52	2.55	2.49	2.52	2.53	2.55	2.54	2.52	2.56	Complied	
F(E)	Thickness of the flat	0.21 ± 0.20 mm	DVC	0.211	0.217	0.215	0.210	0.217	0.216	0.211	0.214	0.215	0.212	Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.61	2.59	2.58	2.62	2.65	2.64	2.63	2.61	2.59	2.63	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81	3.77	3.85	3.86	3.85	3.83	3.78	3.82	3.84	3.78	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DM	3.86	3.82	3.89	3.91	3.88	3.86	3.84	3.86	3.89	3.84	Complied	25
C(E)	Pre notch length	23.40 ± 0.50 mm	DM	23.42	23.39	23.45	23.52	23.49	23.52	23.49	23.39	23.45	23.47	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DVC	0.051	0.049	0.047	0.053	0.049	0.055	0.049	0.053	0.054	0.047	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.231	0.229	0.231	0.235	0.231	0.236	0.228	0.234	0.235	Complied	
C(H)	Depth Marking	2.30 ± 0.10 mm	DVC						NA					NA	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI						Signature (with date )				28-04-2025			

## Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
		28-04-2025 04:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
1.	Width of the flat	05:30 PM.	DVC	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	4			
2.	Thickness of the flat		DM	✓	✓	✓	✓	✓	✓	✓	✓	✓					
3.	Width of the blank		DVC														
4.	Cutting length of the blank		DVC														
5.	Pre notch length		DVC														
6.	Blank Thickness		DM														
7.	Depth Marking		DVC														
8.	Visual Checks		VISUAL/MICRO SCOPE														
Sample Inspected Quantity		80 PCS.	Accepted Batch Quantity		964 PCS.		Remarks										
Defects Observed (Type)																	
Post Quality Inspection Result										Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		[Signature] 28-04-2025		Signature with date		[Signature] 28-04-2025	
Note: Annexure to be provided for additional test report (if required)																	