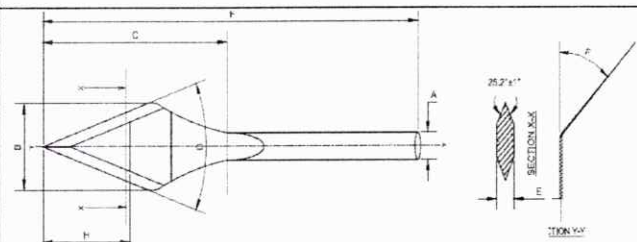


Report	QJRI20253250	Select the Appropriate Inspection Stage / Process
Date	05-06-2025	Inprocess Inspection Of Knives
Production Order	Surgicon So-0146 (515 PCS)	
REF / Model #	SCC24B	
Product Description	Clear Cornea angled DB 2.4mm	
DHR #	20251455	
Batch / Lot #	F0511/2025	
Reference Drawing #	D10055	

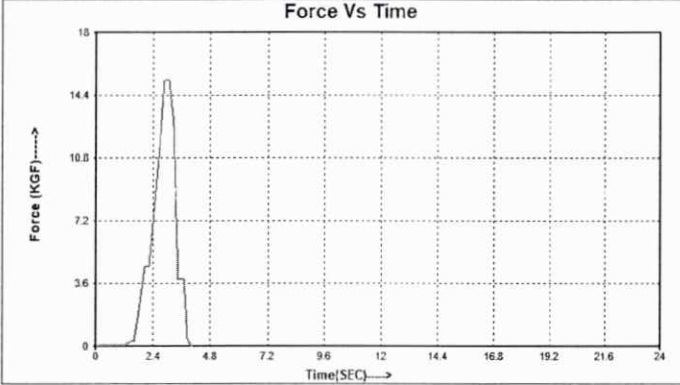
Sl.No	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Handle colour & Handle Printing	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Orientation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.4 ± 0.1mm	Occular	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.10	2.00	2.10	2.00	2.10	2.00	2.10	2.00	2.00	Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45°	46°	45°	46°	45°	46°	45°	46°	45°	46°	Complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00	Complied	
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	OK										Complied	
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.00	11.50	Complied	
10	Product appearance	free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		Misbah Noor.s							Signature (with date)		28-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
			25-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			10:20 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			26-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			02:05 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			27-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			10:30 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			28-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			05:13 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
1	Handle Print	Visual													
2	Tip Orientation,	Visual													
3	Bending Angle	Protractor/Gauge													
4	Bending Length	Steel Rule													
5	Incision Marking Length	Visual / Ocular													
6	Surface Finish & Visual Checks	Visual													
7	Product Label description	Visual													
8	Product Cleanlines,	Visual													
9	No of Pouches /Carton	Visual													
10	No of Cartons /Corrugated Box	Visual													
Sample Inspected Quantity				80 Nos		Accepted Batch Quantity				502 Pcs		Remarks		Nil	
Defects Observed (Type)				Nil											
Post Quality Inspection Result				Inspected By (Name)		Mistah Noor		Approved By (Name)		MURIGESHAPPA R					
<input type="checkbox"/> Batch conform to the requirement and approved				Signature with date		28-06-2025		Signature with date		28-06-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253251	Type of Test	Attachment Strength Pull Test
Date..	26-06-2025		
Production Order #	Surgicon So-0146	Testing Work Instruction #	SECPL_WI_056
Product Description	Clear Cornea Angled DB 2.4mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL #	CC DB 24	Equipment ID #	SECPL/INS/33
Batch #	F0511/2025	DHR #	20251455

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)									
1	SAMPLE 1	≥1.5 KGF	15.28 KGF	COMPLIED	<div> <div> <p>PULL TEST</p>  <p>Force (KGF) vs Time (SEC)</p> </div> <div> <p>Specimen Nos.</p> <table border="1"> <tr> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td> </tr> </table> <p>Max Force (KGF) 15.28</p> <p>Status(Pass/Fail) Pass</p> </div> </div>	1	2	3	4	5	6	7	8	9
1	2	3	4	5	6	7	8	9						
Inspected By (Name) PRAVEN P K					Signature (with date) <i>[Signature]</i> 26-06-2025									
Post Test Result					Approved By (Name) MURIGESHAPPA R									
<input checked="" type="checkbox"/> Batch conform to the requirement and approved					Signature (with date) <i>[Signature]</i> 26-06-2025									
<input type="checkbox"/> Batch do not conform to the requirement and not approved														



SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name CC DB 24

Operator MANI

Batch F0511/2025

Sample ID Surgicon So-0146

Shape -

Standard > 1.5 KGF

Min Force 15.28

Max Force 15.28

Date 26.06.2025

Time 14:58:35