

## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253600	Select the Appropriate Inspection Stage / Process								
Date	12-07-2025	Inspection of Cut length Wire								
Production Order	PRO25-0924									
Item Code	0.80 CL Wire									
Product Description	Dia 0.80 mm Cut Length Wire 75 mm									
DHR No	20251681									
Batch No	WC0065/2025									
Reference Drawing	NA									

SI.N		· versili ili	Instrument			Setup	Approva	al (Actual	Reading	s/Observ	ation)			Result (Complied / Not Complied)	Remarks
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.80 ± 0.005mm	DM	0.803	0.804	0.802	0.801	0.802	508,0	5080	0.804	0,803	0.803	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75,09	45.12	45,22	<b>45,32</b>	75,29	45,05	45:12	75,25	75,33	45,34	Complied	
3	Straightness	Straight	Rolling Method	ok.	OK	OK	OK	OK	OK	OK	OK	OK	OK	Compleed	5
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	on	OK	OK	OK	OK	OK	OK	ok	Compled	
		-	14 +												
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Inspec	Inspected By (Name) LAKSHMI				s	 ignature	 (with dat	te)	100	12-04	2025.	<u> </u>			

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



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SI.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied)									d)	Inspected by	Remarks	
				1	2	3	4	5	6	7	8	9	10	(Signature)		
1 Diameter 2 Cutting Length 3 Straightness 4 Defects free		12-04-2025 01130PM	DMM	V	/			~			~	~		(15)		
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			Rolling Method Microscope	/		~		U	~ I	~		-	~			
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		3:30 PM		X		that to the restri	<u> </u>			- CONTROL (1970)				1 20%		
ample	Inspected Quantity	200 PCS.		Accepted	Batch Qua	ntity	400	O PC	S	Remarks			-			
efects	Observed (Type)	-							1			Esphile			NCTCHARDA D	
Post Quality Inspection Result						Inspected By (Name)			LAKSHMI			Approve		MARKET AND THE	M-19910	
Batch conform to the requirement and approved  Batch do not conform to the requirement and not approved							re		00	100 1 01 - 2095.				u	Up 1207-2	
		m to the requirement of for additional test repo		proved		with da	te		1/2/.	r.		with da				

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