

## Quality Inspection Report (Inprocess Inspection)

		Select the Appropriate Inspection Stage / Process
Report No	QIRI20253709	Inspection of Blanks (Punched)
Date	22-07-2025	FLATTENING C. SECTION X-X
Production Order	PR025-1002	COINING
Item Code	CC DB 22	SA 000
Product Description	CLEAR CORNEA DB 2.2 mm	
DHR No	20251735	X H E
Batch No	PU0220/2025	
Reference Drawing	SECPL/CD22/06	Posult

	Vita 1					Result (Complied /	Remarks								
I.N	Parameter	Requirement	Instrument Used	1	2	3	4	I (Actual	6	7	8	9 >	10	Not Complied)	
0.				S. S	.00	- 007	- 200	0801	0.803	0.803	0.804	0.802	0.801	Complied	
Α	Wire Diameter	0.80 ± 0.005 mm	DM	0.800	0,744	0.802	0.802	0:001	2 29	229	2 32	2.36	2.29	Complied	
	Width of the flat	2.30 ± 0.10 mm	DVC	2.29	2.31	2.33	2.34	2.36	2.23	2.20	0.221	0.224	0.220	Compled	
	Thickness of the flat	0.22 ± 0.01 mm	DM	0.222	0.219	0.225	0.222	0.217	0.22	0.21	0122	2.115	2 46	Compled	
		2.40 ± 0.10 mm	DVC	2.39	2,42	5 16	9.11	12:39	2.42	2:40	2.4	217	1	The state of	
C(B)	Width of the blank Cutting length of the blank	3.10 ± 0.20 mm	DVC		- 13	7 50	- 11	7 07	7.15	3.09	3.15	3.17	3.0	Colorphe	
C(C)	(1110)	3.10 ± 0.20 mm	-		3.11				7 11	7 124	3.10	3.12	3.14	Complied	
C(C)	Cutting length of the blank	3.10 ± 0.20 mm	DVC	3.12	3.16	3,16	3.15	3.12	2 915	27.50	27.14	23.5	23.50	Compleo	
	(RHS) Pre notch length	23.40 ± 0.50 mm	DVC	23.4	23.55	23.56	27.33	\$ 23.74	2314	20.55	0 000	0.051	0.055	Compleo	1
	Variation and	0.05 ± 0.01 mm	DM	0.05	0.024	0.05	0.05	0.04	80.04	10.052	0.055	1077	10.230	Compleo	0
C(F)	7.3.74	0.23 ± 0.01 mm	DM ,	0. 27	50.240	0.239	0.23	0,22	10,20	40.20	012	0.20		Complied	A I
	) Blank thickness		DVC	0 27	\$ 2.30	2.19	2.32	2.24	2.21	2.26	3 2.20	) 2,2	_		0
C(H	) Depth Marking	2.25 ± 0.01 mm			1	-	1			OK	OK	OK	OK	Compred	4
*	Surface Finish	Deffects Free	Microscope	OK	OK	OB				P	1100	2 -			
								Signature	with d	ate)	do	7	4-2025		
Inc	pected By (Name)		LAKS	IMH				Signature	e (With the	,,,,	3	220			

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Effective Date: 28-04-2023



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				Inn	rocess S	amples	olied)	Inspected by (Signature)	Remarks						
T			Instrument	ШР	100033	PRESIDENCE LAND	4			7	8	9	10		
V	Parameter	Date and Time	Used	1	2	3	4					_		201/	
1		22-04-2025		/		-	~	V	V	-				(150)	
1		MAORIHO						~	-					(25)/2	
		05170 PM							-					30%	
		06120 PM							1			_		900	
		07:20 PM				-	-			1 -		·		60%	
		08:00 PM	1			1	1			-		_		100	
		08100415	1 1	/	_	-	1	-	+			-		(3)	8
		23-07-2025	5		-		-		1			-	- (_	9	4
	Hg	08 ()+0 AM	DVC					-	-	-				(20)	2 0
1.	Width of the flat	MA 04:90	DM											(29)	2
2.	Thickness of the flat Width of the blank	10: HO AM							10-			1		359	
3. 4.	Cutting length of the blank	11:40 AM	DVC	-				-	-			~		36	
5.	Pre notch length	12140 PM	DM DM	-								-		70	
6.	Blank Thickness		DVC		-							_	-	(35) (35)	
7.	Depth Marking	DI HO P	VISUAL/MICR	0		-		-		1		1.		(50	Va-
8.	Visual Checks	02:400	A		-	-		-						(50	2
	The state of the s	The second secon	1	_			-		-	-				(6)	
	The property	1904/EO	M						-					Ce	
	* * * * * * * * * * * * * * * * * * * *				21		100		-					(35	
		9 OK! 40	1						-	-				26	
		05 HOP	M	1	-	8 %					<u> </u>	+		100	ملا
	6,4400 0	061HOP	M		-							-		67	
		071501	M							Ren	narks				
-		315 P	CS. Store	Accep	ted Batch	Quantity								(-) -\	MURIGESHAPPA
1	mple Inspected Quantity	CONTRACTOR OF THE PARTY OF THE		7 W. L.	PAR .		r J Pv	(Name)		βAI	(SHMI	Α	pproved E	sy (Name)	
Defects Observed (Type)					pected By	(Ivallie)		1/2/	2 20%	5 Si	ignature		UN 23.07		
P	ost Quality Inspection Resu		pproved	- 118		195,650	nature th date		1	0/2	3-01-907	W	vith date		U
1	Batch conform to the real Batch do not conform	to the requireme	nt and not app	roved		WI	iii date	Marie Const		1					



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	Parameter	Date and Time		Int	orocess S	Samples In	spection	ompile	aj	Inspected by (Signature)	Remarks				
N.			Instrument Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
		24-07-2025 08:40 AM						1						(20	
		OS! HO AM		1/	7									1	
				/										35%	
		09:40 AM			_						X			200	Double
														1	
													~	300	
		10:40 AM	1			~			_				-	(30)	Eastrastation
.	Width of the flat Thickness of the flat		DVC			1							~	COL	
3.	Width of the blank		DVC DVC	-		1 1		1					-	9	,
1.	Cutting length of the blank Pre notch length	11:40 AM	DVC											ROV	-
5.   6.	Blank Thickness	12:30 PM	DM DVC		-										
7.	Depth Marking Visual Checks	12100 FM	VISUAL/MICRO SCOPE				-		<u> </u>						
8.	Visual Checks		SCOPE												
				-						WA.					
			_												
			-									-			
			$\dashv$										A A.	Defect.	
		DC	6	Accept	ed Batch C	Quantity	195	56 P	CS.	Remark	(S	02	No. S	Detect.	
Sample Inspected Quantity  115 PCS,  Accepted Batch Quar											MI	Appro	oved By	URIGESHAPPA R	
Pect Quality Inspection Result							Inspected By (Name)			LAKSHMI SO25					
	In-tak conform to the rec		Signature with date			20 - 24 - 01 - 2025.			with date						
П	Batch do not conform to e: Annexure to be provided for a	the requirement	and not appro	veu		Samuel Val.									

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