

Quality Inspection Report (Inprocess Inspection)

Repor	+	QIRI20253184						Se	lect the	Approp	riate Ins	pection	Stage / I	Process		
Date		20, 4 2 4 5							ı	nproces	s Inspec	tion Of H	(nives			
	action Order	<u> </u>					-		С	F			-			
	Model #	CC DB 24 -S		7				-						25.2"±1"		_
	act Description	Clear Cornea Angled DB 2.4mm					+	*					ſĈ	× a		
DHR #		20251446					es >			•)			SECTIONXX		
	/ Lot #	F0504/2025					+	×		1				8	CTION Y-Y	
	ence Drawing #	NA					<u> </u>	н								
incic.				Setup A	pproval	(Actual	Readings	/Observ	ration)					Result		
SI.N o.	Parameter	Requirement	Instrument Used	1		3	4		6	7	8	9	10	(complied /Not Complied)	Rema	rks
	1-4							-	D.C.	0:	01	Ols	Oi<	Complied		
1	Handle colour & Handle Priniting	As per BOM	Visual	OK	014	OK	OK	015	010	>10					_	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	010	010	010	010	01<	01<	01<	Ole	014		compled		
3	Width of the Blade	2.40 ± 0.1mm	Occular	8.40	8.40	3.40	3.40	3.40	3.40	3.40	3.40	3.40		complied		
4	Incision Marking	2.00 ±0.1mm	Occular/Microscope	2.00	3.10	3.00	01.6	01.6	00.6		2.00		-	Complied		
5	Bending Angle	40° ± 2°	Protractor / Gauge	40°	410	40°	400	400	410	40°	400	400		complied		
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00		Complied		
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	210	014	OIS	014	Ole	01<	Ok	01<	OK	015	complie	-	
8	Dye penetration test	No leakage on sealed area	Visual						-0K					complied		
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11-00	11.50	10.50	11.00	10.50	11-00	Complical		
10	Product appearance	Free From Foreign Particles/defects	Visual	01<	Ole	010	Ols	Olc	01<	OK	Die	Ole		Complie		
11	Product Label description	As per Controlled copy	Visual	OK	OK	Ole	010	015	Ok	OIC	OK	Ole		complied		
12	No of Pouches /Carton	As per Annexure	Visual	Oic	010	Ole	014	01<	OK	014	01<	010	_	Complied	1	_
13	No of Cartons /Corrugated Box	As per Annexure	Visual	01<	OK	OK	014	01<	Ok	01<	Olc	DIC	OK	Complied	8	
Insp	ected By (Name)	Misbo	of Noor.	5			Signatu	re (with	date)		1	65-0	7-20	15		

Effective Date: 28-04-2023



Quality Inspection Report (Inprocess Inspection)

SI.	Parameter	Instrument Used	Date / Time		Inpi	rocess Sam	ples Inspec	tion (Put "	√" - Compli	ed and "X	"- Not Com	plied)		Inspected By	_
				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
			29-06-2025	/	_	/	/		_	_		_		24	1
			03:30 PM	/	~		-/	/	_		_	_	_	M	
			04-07-2025	/	/	/	/	_	/	_	/	_	_	M	
			10:07 AM	/	/		/	_		/	_	/	_	M	
			12:02 PM	/	/		_		_	_	_	_	_		
			05-07-2025	/	/			_	_	_	/	_		M	Z
			69:42 AM	/	/		/	/	_	_	/	_	_	M	_
1 2	Handle Print Tip Oriantation,	Visual	O!: LUPM	/	~	_	/	_	_	_	_	_	_	M	
3 4	Incision Marking Length Bending Angle	Visual Visual /Occular	07-07-2025		/	-	/	/	_	_	_	_		H	
5	Bending Length	Protractor/Gauge Steel Rule	10:02 AM	/	/	_	_	_	_	_	/	-		H	
7 8	Surface Finish & Visual Checks Product Label description	Visual /Occular Visual	D8-07-2025	1	/	-	_	_	_	_	_	_	_	H	_
9	Product Cleanlines, No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual	10:04 AM 10-07-2035 12:02 PM	/		_	_	_		_	_	_	_	K	
10	No of Cartons /Corrugated Box	Visual	12:02 PM				/	/						H	-
		Exp. P. S. S. C. Coll.			- /-										
1		ar from the second													
10.		- 2.													
7000		* - * + * RVT	-		1 1	-			NI	4					
2 1	-0 21d 21	× *	F 1287 - 28	- 4.2	160										
9	5,00 00 0	at as	er lift in	-10.1	4										
amp	le Inspected Quantity	192 VID,2) All we	Accepted Ba	atch Quan	itity	126	7 8	2	Remarks			N	11 -	
efec	ts Observed (Type)	11 21 1 2/1)	Nil -	7-5	307								10		
	Quality Inspection Result /					Inspected E	By (Name)	1 1	X 18-1	bah	Nino	Approved B	By (Name)		MURIGESHAPPA R
	Batch conform to the requirement and app	proved				Cianatura	71	3/3/	Mis	DOWN			, ,		DAC .
	Batch do not conform to the requirement					Signature with date				2-07-		Signature with date			UP 10-01-200
ote: /	Annexure to be provided for additional tes	st report (if required)								J-0+-	CAOR				1 207



Quality Test Report

Report #	QIRI20253185	Type of Test	Attachment Strength Pull Test
Date.:	04-07-2025	Type of rest	
Production Order #	Microsurgical Technology(SO-0003)	Testing Work Instruction #	SECPL_WI_056
Product Description	Clear Cornea Angled DB 2.4mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL#	CC DB 24-S	Equipment ID #	SECPL/INS/33
Batch #	F0504/2025	DHR#	20251446

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Imag	e)			
1	SAMPLE 1	≥1.5 KGF	14.2 KGF	COMPLIED	PULL TEST	© Shah			
					Force Vs Time	Eye Care (P) Ltd Formatic of charles. SHAH EYE CARE PVT LTD			
					18.	PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006			
		1				Description			
					g 100 / / /	Product name CC DB 24 → \$' Operator MANI			
					1	Batch F0504/2025 Sample ID Microsurgical Technolo			
				<u> </u>		Shape -			
		_			38 /	Standard > 1.5 KGF Min Force 14.2			
					0 12 24 35 48 6 72 84 56 108	Max Force 14.2			
					Time(SEC)>	Date 04.07.2025 Time 12:56:55			
					Specimen Nos.	10			
Inspecte	d By (Name)		PRAVEN P K	1		1.2025			
Post Tes	Post Test Result				Approved By (Name) MURIGESH	APPA R			
7	Batch conform to	the requirement a	nd approved		Signature	04-04-2025			
	Batch do not conf	form to the require	ment and not approved		(with date)	0 00-04-2015			



Quality Test Report

			CONSTRUCTION OF THE PROPERTY O	Complied	SEAL TEST	Shah		
Sl.No. Sample #		Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Gra	aph/ Test Sample (Image)		
Batch #		F0504/2025						
Production Order # Product Description REF/Model #		CC DB 24-S			DHR#	20251446		
		Clear Cornea Angled DB 2.4mr	11		Equipment ID #	PRESTO PULL & PEEL TESTER SECPL/INS/33		
		4871			Testing Equipment Name			
Date.:		05-07-2025 Microsurgical Technology(SO-C	0003)		Testing Work Instruction #	SECPL_WI_052		
Report #		QIRI20253186			Type of Test	Heat Sealing Visual and Leak Test		

l.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.16 KGF	Complied	SEAL TEST Force Vs Time	Shah Eye Care (P) Ud For wards of primates. SHAH EYE CARE PVT LTD
					2.4	PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006
						Product name CC DB 24-S Operator SHAMBAVI
-					Force (KGF).	Batch F0504/2025 Sample ID Microsurgical Text Shape
						Suandard > 0.8 K/GF 8 < 2 Min Fonce 1.16 Max Force 1.16
					0 12 24 35 48 6 72 8.4 96 16.8 12 Time(SEC)—>	Date 05 07,2025 Time 16:35:26
					Specimen Nos.	
cnocted	I Ry (Name)		PRAVEEN P K		Signature (with date)	
inspected By (Name)					Approved By (Name) MURIGESHAPPA	Λ
ost Test	atch conform to the	requirement and approved to the requirement and not approv		Signature (with date)	7-2025	

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Effective Date: 07-07-2023