

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20242035	Select the Appropriate Inspection Stage / Process
Date	04-05-2024	Inspection of Cut length Wire
Production Order	SI. No. 14704 (30000 Nis)	
tem Code	0.86 CL Wire	
Product Description	Dia 0.86 mm Cut Length Wire 75 mm (Haynes)	
OHR No	20240856	NI
Batch No	WC0033/2024	
Reference Drawing	NA	

SI.N o.	Parameter	Requirement	Instrument Used			Setup	Result	Demondo							
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.86 ± 0.005mm	DM	0.858	0.857	0.860	0857	0.857	0.860	0.861	0.852	0.857	0853	Conflict	
2	Length of cut Wires	75 ± 0.50 mm	DVC	25.63	75.50	75.83	75,40	75.4(7542	75.41	7542	નક.મા	75.50	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	dk	ox.	OV.	OK	ok.	OK	OK	OK	Combiel	d
4	Defects Free	Free from rust, burr,Damage.	Microscope	ex.	OX	OK	- GV	OK	04	CM	OK	ox	OK	Conflid	Ź
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spect	red By (Name)		APOORVA	A C B			Sir	znature (with date	e)			1	05-2027	V

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] E	Batch do not co	nform to the requ	uirement and	not approv	ved	with date			0000			with date			606-01	

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SI.N	Parameter		Instrument Used		Inpr	ocess Samp	les Inspec	tion (Put "√	" - Compli	ied and "X	"- Not Con	nplied)		Inspected by	Remarks
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Defects Observed (Type)								APOORVA CB			d By (Name	MURIGESHAPPA R			
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