

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252496	Select the Appropriate Inspection Stage / Process
Date	15-05-2025	Inspection of Cut length Wire
Production Order	PRO25-0400	
Item Code	0.97 CL Wire	
Product Description	Dia 0.97 mm Cut Length Wire 75 mm (Haynes)	
DHR No	20251158	
Batch No	WC0043/2025	
Reference Drawing	NA	

SI.N	Parameter	r Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)											
0.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.97 ± 0.005 mm	DM	0.969	0.967	0,967	0.968	0.972	0.969	0.967	0.967	0.969	0.967	Compled	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75,30	75,30	75,30	74,72	75,31	75.35	74.93	45.36	45,32	75.31	complied	
3	Straightness	Straight	Rolling Method	OK	ok	OK	ok	ok	OK	OK	ok	OK	on	Compled	-AM
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	ok	OK.	OK	OK	OK	OK	OK	OK	OK	Compled	
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Inspec	ted By (Name)		LAKSH	MI			Si	gnature	with dat	e)	1000	5-05-2	025.		

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SI.N	Parameter	Date and Time	Instrument Used	In	process	Samples	nspectio	n (Put "v	" - Com	olied and	"X "- N	ot Compli	ed)	Inspected by (Signature)	Remarks	
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			Microscope		~	-	~	~	~	~	/		/			
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		6				~	-				~		~		-	
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ample Inspected Quantity Accepted Batch Quan					antity	ntity Remarks										
	Observed (Type)	Do sult				Inchests	d Dy /No	m a l		LANCHNA		Anneau	d Du /No	ma) MUDICI	CHADDAD	
Post Quality Inspection Result Batch conform to the requirement and approved						Inspected By (Name) Signature			LAKSHMI			Signatur	ed By (Na	ine) World	MURIGESHAPPA R	
Batch do not conform to the requirement and approved							with date			(COST)			e	u	My LOS	
		d for additional test rep							1.1/				CONTROL CONTROL	MANUFACTURE AND ADDRESS OF THE PARTY OF THE	V 1.7	

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SI.N	Parameter	Date and Time	Instrument Used	lr	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied)											
о.				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
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ample Inspected Quantity 315 PCS. Accepted Batch Qua			antity 90045 PCS.				Remarks									
efects	Observed (Type)	_		Language transcript								1				
_	Quality Inspection I	CONTROL SECRETARIAN CONTROL OF THE PROPERTY OF THE PARTY				Inspected By (Name)			LAKSHMI			Approve	d By (Na	me) MURIGE) MURIGESHAPPA R	
Batch conform to the requirement and approved					Signature			16-05-2025			Signatur with dat		, er	upo or st		
Batch do not conform to the requirement and not approved							with date			16-05			e		in p.	