











Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252221	Select the Appropriate Inspection Stage / Process
Date	03-05-2025	Inspection of Cut length Wire
Production Order	PRO2025-0288	
Item Code	0.63 CL Wire	
Product Description	Dia 0.63 mm Cut Length Wire 80 mm (RAJARATHNA)	
DHR No	20251032	
Batch No	WC0039/2025	
Reference Drawing	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.63 ± 0.005mm	DM	0.632	0.633	0.633	0.632	0.632	0.631	0.631	0.633	0.632	0.633	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.57	79.61	79.52	79.72	79.57	79.55	79.52	79.57	79.56	79.52	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	5/2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.						Signature (with date)				 03-05-2025.			




Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Diameter Cutting Length Straightness Defects free	03-05-2025 12:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		5	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
06:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		Accepted Batch Quantity				Remarks											
Defects Observed (Type)																	
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature									
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		03-05-2025		with date		03-05-2025							
Note: Annexure to be provided for additional test report (if required)																	

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	08-05-2025 09:40AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	1
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		400 500 PCS.	Accepted Batch Quantity		—		Remarks		—				
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>Ravi</i>		Signature		<i>Left</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		05-05-2025.		with date		05-05-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	06-05-2025 09:30 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		100 PCS.	Accepted Batch Quantity		48620 PCS.		Remarks		-						
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		06-05-2025.		with date		06-05-2025.					
Note: Annexure to be provided for additional test report (if required)															