

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253129	Select the Appropriate Inspection Stage / Process					
Date	19-06-2025	In process Inspection of etched Blades					
Production Order#	SURGICON SOPD-2526-006 OOO S	×——					
Item Code	MVR 20	Y Y					
Product Description	MVR Lance 20G	ECTION)					
DHR#	20251429	× — •					
Batch #	EP0596/2025						
Reference Drawing	SECPL/MVR/07	a ,					

							Result								
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9 10		(Complied / Not Complied)	Remarks
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.812	0.809	0-816	0812	0.811	0.817	0.809	0.812	0.814	0.816	Complied	1
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.20	1.80	1-20	1.20	1.20	1.20	1.20	Compliad	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.545	0539	0.542	0.546	0.542	0.538	0.542	0.547	0542	0540		
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	25-11	2493	24.89	2499	25-06	25-11	25-18	25.21	25-17	25-16		AN
5	Surface Finish	Matte Finish	Microscope	OR	OK	Ole	Ole	Ole	00	010	OK	OR	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	oc	OK	06	OK	OK	00	Ole	OK	OK	OR	Complied	
															1
	V 48	4.	5 r 8 Å												
Inspecte	ed By (Name)		MANJUNATHA				Sig	nature	(with da	te)	ci	local	19-	06-2015	



Quality Inspection Report (Inprocess Inspection)

SI.No.	Parameter	Date and Time	Instrument Used	Inpro	cess Sa	mples In	spection	n (Put "V	" - Com	plied an	d "X"-	Not Complied)		Inspected by	Remarks
				1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		19-06-2025			/		/	/	-	/	_	/	/	@	to produce and the same
		1:05Pm		1	/	-	-	-	_	/		/	-	@	
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						_	_	/	-	_	/	7	-	0	Washin
						-	-	/	-	_	/	-	_	0	
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		2:05Pm			/	/	/	/	/	/	/	/	/	0	
	Width of the blade Thickness of the blade Surface Finish & Visual Checks				-	/	/	/	_	/		/	/	0	
1							/	/	/	/	/	-	/	9	
2			Ocular/Microscope			/	_		-	-				0	
3		e	Digital Micrometer Microscope		/	/		/			/	_	-	0	
		1	25)			/	/		_		_	-	/	@	
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	19														
DK 24 1941			Par												
	pected Quantity	Accepted	Accepted Batch Quantity					1052 Pcy Remarks			02 20% 08		ects		
ST. CHARLES ST. CO.	served (Type)	Burr	washing									ar arx		• • • • • • • • • • • • • • • • • • • •	
	lity Inspection Result		•		ALDO STREET, SALES	Inspecte		ame)	MA	NJUNAT	HA	Approve	ed By (N	ame) MURIO	GESHAPPA R
	satch conform to the requires the conform to the		annroyed			Signatur with dat			, 9	Pautle	2025	Signatur with dat	re	les es	S.
	xure to be provided for additional		approved			with da	ie		W	191-01	5	with dat	e		19-06-20

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



Quality Test Report

Report #	QHR120253129 QIR120253130		D		
late.: 19-06-2025		Type of Test	Penetration Force test		
Production Order#	SURGICON SOPD-2526-006	Testing Work Instruction #	SECPL_WI_047		
Product Description	MVR LANCE 20G-PN 25MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
ltem Code	MVR 20	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0596/2025	DHR#	20251429		

Sl.No •	Sample #	Requirement				Actual I	Reading	gs/Obse	rvation				Result (Complied / Not Complied)	Test Gra	ph/ Test Sample (Image)	
1	01-10		55.92	52.99	56.05	61.47	58.74	55.89	56.69	56.97	59.36	57.52	Complied	80:00 02 3 0 0	EP8596-2025 [Compression]	
2	11-12		59.79	62.53									Complied	70.30		
3														Ø).00		
4														5030 E £ 4030		
5		61.00 t 10-f												2		
6		61.00 ± 10gf												20:00		
7														10.20		
8														-0.0		
9														-0.00 15.00	20.00 30.00 Time (s)	
10														Penet	ration value - 55.92 gf	
Inspecte	ispected By (Name) MANJUNATHA									Signature (with date)	Weat 19-06-2028					
Post Tes	Post Test Result									Approved By (Name)	MURIGESHAPPA R					
☑ Ba	atch conform to	the requirement	and app	oroved						9-14 FT 2008 FT			and the second s		.0.6	
□ Ba	atch do not conf	not conform to the requirement and not approved								Signature (with date)	Ujo 19-06-2025					

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