

## **Quality Inspection Report (Inprocess Inspection)**

Report No	QIRI20252220	Select the Appropriate Inspection Stage / Process								
Date	06-05-2025	Inspection of Blanks (Punched)								
Production Order	PR025-0310	E FLATTENING COINING								
Item Code	CR 26	X - OA								
Product Description	CRESCENT BEVEL 2.6MM									
OHR No	20251033	an x								
Batch No	PU0132/2025	D SECTIONAL X								
Reference Drawing	SECPL/CR26/02									

SI.N	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)											Remarks
0.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.90 ± 0.005 mm	DM	0,901	0,903	0,900	0.901	0,901	0,900	0.899	0.900	0.898	0.902	Complied	
F(B)	Width of the flat	2.80 ± 0.10 mm	DVC	2,79	2,82	2,81	2.83	2.78	2,79	2.83	2,81	2.83	2,79	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0,227	0.225	0,223	0,230	0,226	0.225	0.222	0.225	0.221	compred	
C(B)	Width of the blank	2.90 ± 0.10 mm	DVC	2.90	2.89	2.93	2,94	2.92	2,95	2,89	2.90	2.92	2,97	Compled	
C(C)	Cutting length of the blank (LHS)	4.60 ± 0.20 mm	DVC	4.62	4.67	4.69	4,52	4.61	4,59	4.63	24.69	4,65	4.59	Complied	_\$_
C(C)	Cutting length of the blank (RHS)	4.60 ± 0.20 mm	DVC	4,62	4.67	4.69	4.52	4.67	4,62	4.65	4,73	4.67	4.63	Compled	
C(D)	Pre notch length	23.20 ± 0.50 mm	DVC	23,47	23,27	23,37	23,35	23.44	23.47	23,60	23,52	23,29	23,37	Compled	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0,061	0.062	0.059	0.067	0,065	0,069	0.063	0.067	0.065	0.063	Complied	
C(F)	Blank thickness	0.25 ± 0.01 mm										1	1	Compled	
*	Surface Finish	Deffects Free	Microscope	OK	OK	or	or	OK	OK	OK	OK	ok	OK	Compled	
Insp	nspected By (Name) LAKSHMI							Signature	(with date		CON.	06-05-5	1025.	100	2

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



## **Quality Inspection Report (Inprocess Inspection)**

SI.N	Parameter	Date and Time	Instrument Used		Inproc	ess Sample	s Inspecti	on (Put "V	" - Comp	lied and "X	"- Not Co		Inspected by			
0.				1	2	3	4	5	6	7	8	9	10	(Signature)		
-		06-05-2025 01:00 PM	Back to Sent this is	1/	1/	1	1/	17	1		~		/	Box		
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		-					V	V	_			/	V	DA 4	.,	
		03100 PM						~	~	~	~	~	~	Bour		
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2.	Thickness of the flat Width of the blank	04:00 PM		V		V	V	V	~	-	~	1	V NA	Mu	3	
3.									V		~	~	~	COL		
4. 5.	Cutting length of the blank  Pre notch length		DVC		~				-	V	~	V	N			
6.	Blank Thickness Visual Checks	06:00 PM 06:00 PM 07-05-2025 09:40 PM			~		V	-	10			-		KON		
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		MAGHLO					V	I V		Remarks				1		
Sampl	e Inspected Quantity	•		Accepted B	atch Quant	ity				Remarks		8				
100	s Observed (Type)					Transcription	J.D., (Nove		1	LAKSHMI		Annrove	d By (Name	1	MURIGESHPPA I	
	Quality Inspection Result					Signature	d By (Nam	e)	0/	2	225.	Signatur			DN CO	
Batch comorn to the requirement and approve						Signature with date					-201	with date			Motos	
	Batch do not conform to the r Annexure to be provided for additor					-vien dat			/	Un		PERSON WASHINGS				

Effective Date: 28-04-2023



## Quality Inspection Report (Inprocess Inspection)

SI.N	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied)											y Rema	Remarks	
0.				1	2	3	4	5	6	7	8	9	10	(Signature)			
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		HI HOAM			~	/	/				/		/	./			
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		M9 OH: 10		V		/		/	/		~			1500			
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2.	Thickness of the flat		DM	~		V	/	/		/	~	/		1 Constant	- 5	2	
3.	Width of the blank	02:40PM	DVC	V	V	/	V	/	/	/	/	1	V	100			
4. 5.	Cutting length of the blank  Pre notch length	03140PM	DVC	V	V		~	/		~	-	-	~	600			
6.	Blank Thickness	OH: AOPM	DAA	. /	/	/	/	~	-		-	-		100	-		
7.	Visual Checks		SCOPE								-	-					
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inine et a		DIE DCC	1	Accented B	atch Quanti	.,	100	6 PCS		Remarks							
	e Inspected Quantity	315 PCS.		Accepted	attii Quant		12480	6 603			e earle			1)			
Defects Observed (Type)			Inspected By (Name)				LAKSHMI.			Approve	ed By (Nam	e)	MURIGESHPPA				
	Quality Inspection Result  Batch conform to the requirer	nent and approved		18 16 DEC	20 (10)344 (10)	Signatur			NA	- 0	025.	Signatur	And the second second second		000	1	
	Batch do not conform to the r					with dat			100	1-05-2		with dat	te		OF OTH	OD,	
	Annexure to be provided for additor				There are a second	Production of the last									· ·		

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