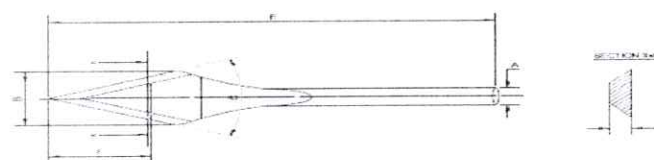

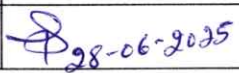
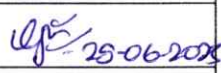


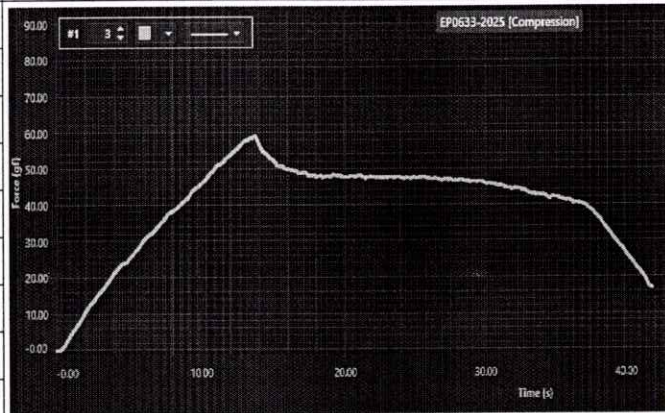
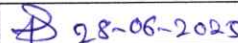

Report #	QIRI20253392	<p>Select the Appropriate Inspection Stage / Process</p> <p>In process Inspection of etched Blades</p> 
Date	28-06-2025	
Production Order #	SD - SO0B2425-0104	
Item Code	KR 32	
Product Description	Slit Angled SB 3.2 mm	
DHR #	20251479	
Batch #	EP0633/2025	
Reference Drawing	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02 mm	Micrometer	0.901	0.906	0.899	0.892	0.886	0.894	0.896	0.894	0.899	0.895	Complied	
2	Width of the Blade	3.2 ± 0.1 mm	Ocular/Microscope	3.20	3.10	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.164	0.161	0.159	0.156	0.151	0.159	0.158	0.154	0.161	0.158	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.99	23.01	23.09	23.14	22.96	22.98	22.99	23.11	23.08	22.94	Complied	
5	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.10	2.10	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			SHIVANAND					Signature (with date)					28-06-2025		

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	28-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:38 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	X	✓	✓	✓	✓	✓	✓	✓	Dull			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		02:38 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		Sample Inspected Quantity		80 PCS	Accepted Batch Quantity		1050 PCS		Remarks		01 No Defect						
Defects Observed (Type)		Dull															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature				Signature			
										with date		28-06-2025		with date		28-06-2025	
Note: Annexure to be provided for additional test report (if required)																	

Report #	QIRI20253393	Type of Test	Penetration Force test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SD - S00B2425-0104	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED 3.2MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 32	DHR #	20251479
Batch #	EP0633/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	53.00 ± 10gf	59.00	62.49	60.90	58.84	57.37	61.75	55.28	55.20	55.81	55.16	Complied		
2	11-12		59.87	58.66									Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		 28-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved													Signature (with date)		 28-06-2025
<input type="checkbox"/> Batch do not conform to the requirement and not approved															