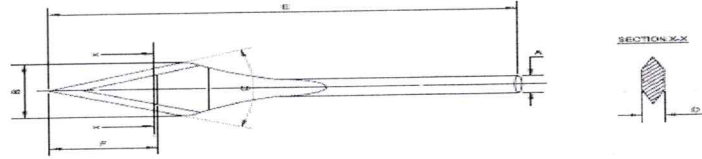
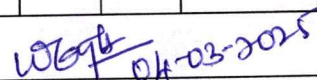


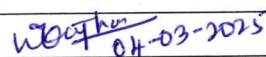

<b>Report #</b>	QIRI20251194	<b>Select the Appropriate Inspection Stage / Process</b> In process Inspection of etched Blades 
<b>Date</b>	04-03-2025	
<b>Production Order #</b>	ANODYNE SO-118	
<b>Item Code</b>	KR DB 24	
<b>Product Description</b>	Slit Angled DB 2.4 mm	
<b>DHR #</b>	20250384	
<b>Batch #</b>	EP0232/2025	
<b>Reference Drawing</b>	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Micrometer	0.758	0.762	0.760	0.756	0.762	0.760	0.761	0.763	0.764	0.762	Complied	
2	Width of the Blade	2.40 ± 0.10 mm	Ocular/Microscope	2.40	2.30	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.162	0.160	0.160	0.159	0.163	0.158	0.157	0.161	0.163	0.164	Complied	
4	Prenotch Length	23.00 ± 0.50 mm	Digital calliper	22.95	23.11	22.99	23.04	23.11	23.15	23.16	23.07	23.11	23.17	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.1	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA							Signature (with date)		 04-03-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	04-03-2025 02:45PM	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		Washing Burr
		✓		X	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	X	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		125 pcs	Accepted Batch Quantity		1260 Pcs		Remarks		02 Nos Defects							
Defects Observed (Type)		washing , Burr														
Post Quality Inspection Result								Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R		
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				with date		104-03-2025		Signature		For, [Signature]		
<input type="checkbox"/> Batch do not conform to the requirement and not approved														04-03-2025		
Note: Annexure to be provided for additional test report (if required)																



Report #	QIRI20251195	Type of Test	Penetration Force test
Date.:	04-03-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ANODYNE SO-118	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	EP-KR 24 SLIT ANGLED DB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR DB 24	DHR #	20250384
Batch #	EP0232/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	53.00 ± 10gf	59.85	59.85	56.39	56.70	60.22	54.39	56.18	51.79	59.33	58.19	Complied		
2	11-14		60.20	56.29	59.79	58.19							Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATH											Signature (with date)		 04-03-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )		 04-03-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														