

## **Quality Inspection Report (Inprocess Inspection)**

Report #	QIRI20253200	Select the Appropriate Inspection Stage / Process						
Date	23-06-2025	In process Inspection of etched Blades						
Production Order#	SURGICON SO0B2425-0146	а						
Item Code	CC DB 24	MICTION A-X						
Product Description	Clear Cornea Angled DB 2.4 mm							
DHR#	20251474							
Batch #	EP0605/2025							
Reference Drawing	SECPL/CC/05							

Diameter of	Parameter					Setup A	pproval	(Actual		Result					
SI.No.		Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.758	0.761	0.768	0.766	0.758	0.764	0.767	0.771	0.761	0.766	Complied	
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	240	2.40	2.40	2.40	2.40	2.40	Compleed	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0169	0464	0.166	0.158	0164	0166	0.158	0.159	0.155	0.161	Carplied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.98	2296	23-14	2319	22.98	22.99	2301	2316	22.94	22.98	Correled	3
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.10	2.0	2.0	2.10	9.0	2.0	2.0	2.0	2.0	2.0	Carried	1
6	Surface Finish	Matte Finish	Microscope	OK	OK	OL	OK	014	014	OK	ol	OK	olc	Corpland	
7	Visual Inspection	Free from deffects	Microscope	OLL	ok	ole	OK	OLC	OK	Oli	ok	OK	ok	Cooplied.	<u>.</u> ll
- 27	"						1130 H 2500		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				<u> </u>		
Inspecto	ed By (Name)		SHIVANAND				Sig	gnature	(with da	ite)	8	5 23	-06-20	125	

Effective Date: 28-04-2023



## Quality Inspection Report (Inprocess Inspection)

	Parameter		Instrument Used	Inprod	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)									Inspected by (Signature)	
SI.No.		Date and Time	instrument oseu	1	2	3	4	5	6	7	8	9	10		
	THE THE PROPERTY OF THE PARTY O	23-06-2025		V	-	~	~	~	V	V	~	-	レ	3	
	,	1:25Pm		~	~	V	V	~	V	V	~	~	<u></u>	2	
		1,00		~	1	~	~	-	~	~	-	-	<u></u>	8	
				~	~	~	X	-	-	1	~	~	1		Dent
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				~	~	V	~	~	~	~	V	V	2	3	
				V	~	-	~	V	-	-	-	-	1	2	
				V	-	~	-	~	~	L	-	~	1	-8	
1	Width of the blade		Ocular/Microscope			-		1		-					
2	Prenotch length Incision Marking length Surface Finish & Visual Checks		Digital calliper Ocular/Microscope												
4			Microscope	-											
7								NA							
								1							
			,	,		1									
			-			1									
			-			1									
Sample Inspected Quantity  80 PCS  Accepted Ba						Quantity 526			PC Remarks			01000		NO DY	jert
Defects C	Observed (Type)	Dent										D. (No. a)		(Namo) M	URIGESHAPPA
Post Quality Inspection Result					Inspected By (Name)						Signature		A CONTROL SANDON		
Batch conform to the requirement and approved  Batch do not conform to the requirement and not approved							Signature with date			\$ 3-06-2025			with date		epc/23-06
	Batch do not conform to the nexure to be provided for additor		t approved			with 0	ate		0			or productions			

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



## **Quality Test Report**

Report #	QIRI20253201		Penetration Force test		
Date.:	23-06-2025	Type of Test	Penetration Force test		
Production Order # SURGICON SO0B2425-0146		Testing Work Instruction #	SECPL_WI_047		
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	CC DB 24	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0605/2025	DHR#	20251474		

SI.No	Sample #	Requirement				Actual I	Readin	gs/Obse	ration	Result (Complied / Not Complied)	Test Gra	raph/ Test Sample (Image)			
1	01-06		69.67	66.76	66.45	63.16	67.07	63.56		Complied	100.00 01 3: 1	EP0605-2025 (Compression)			
2											80.X				
3												^			
4											£ 6000	/			
5		63.00   10-6									40.0C				
6		63.00 ± 10gf										\			
7											20.00				
8											-0.00 <b>/</b>	<b>1500</b> 2000 25.00 33.60			
9												Time [s]			
10											Pene	tration value -69.67gf			
nspecte	ed By (Name)						SHI	VANAND			Signature (with date)	\$ 23-06-2025			
Post Tes	ost Test Result								Approved By (Name)	MURIGESHAPPA R					
☑ Ba	Batch conform to the requirement and approved									.08/					
□ Ba	atch do not conf	form to the requirement and not approved							Signature (with date )	Up 23-06-2015					