

Quality Inspection Report (Inprocess Inspection)

Repoi	rt	QIRI20253253					Select the Appropriate Inspection Stage / Process								
Date		30-06-2025			Sec. (Inprocess Inspection of knives								
Produ	uction Order	SIDAPHARM SO-0104 (1030 pcs)											L .		
REF /	Model #	KR 32	KR 32						*	1					Y
Product Description		Slit Angled SB 3.2mm	Slit Angled SB 3.2mm						= 1.				Î	i a	
DHR #	#	20251436	20251436										T	N a	•
Batch	1/Lot#	SK062025-17						н						→ ·	
Refer	ence Drawing #	NA										SEC	TION Y-Y		
SI N						Setu	ıp Approv	oval (Actual Readings/Observat			ation)			Result	
SI.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(complied/N ot Complied)	1
1	Handle colour & Handle Priniting	As per BOM	Visual	OK	OK	OK	01<	OK	014	01<	01<	DIC	01<	Complie	4
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OIC	OK	Ois	015	DIC	OK	014	DK	OK	DIC	Compled	\$
3	Width of the Blade	3.20 ± 0.1mm	Occular	3.00	3.30	3.80	3.30	3.00	3.30	3.20	3.00	3.90	3.00	Complied	
6	Incision Marking	2.00 ±0.1mm	Occular/Microscope	2.00	8.10	3.00	2.10	3.00	3. iD	2.00	2.10	00.6	3.10	Complied	
4	Bending Angle	45° ± 2°	Protractor / Gauge	4s°	460	45	4s°	45	460	45	460	45	460	Complie	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.00	6.50	6-00	6.50	6.00	6.50	6.00	Complies	į
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	014	014	Ois	OK	OI<	Dic	015	014	01<	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual				01-						complied		
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	11.00	10.50	11.00	11.00	10.50	11.00	11.00	Complie	
10	Product appearance	free From Foreign Particles/Defects	Visual	OK	014	Die	01<	015	DIK	014	01<	010	OK	Complied	8
11	Product Label description	As per Controlled copy	Visual	014	Oic	DIS	015	DIC	015	DIC	Ole	Olc	OK	Complie	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	DIC	OK	014	015	OK	OK	01<	OK	Complied	1
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	010	019	014	OIC	OK	DIC	015	DIC		compliced	
Inspe	ected By (Name)	Mis	soon hade	.5			Signature (with date)								



Quality Inspection Report (Inprocess Inspection)

SI.	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)									Inspected By	Romarks	
Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		30 -06-2025			1				_	_		_	M	7
		10:42 AM	1		/				_	_	/	_	H	
		01-07-2095	1	1	/		/	/	1	_	/	_	Ho_	1
		10:00 AM		/	/	1	/		/	~	/		F	
		04-07-2025	/	1	1		/	/	/	/	-	/	K	
S 0		11:30 AM		/	/			_	/	/	/	/	M	9
		15-07-2025	/	1	1		/		~ /		/		F	2
Handle Print	Visual	12:30 PM	1	/	1			/	/	/	/	/	26	-
Tip Oriantation,	Visual /Occular													1
Bending Angle Bending Length	Protractor/Gauge Steel Rule													
Surface Finish & Visual Checks Product Label description	Visual /Occular Visual													
Product Cleanlines, No of Pouches /Carton	Visual Visual	r - y t - E r	15.7 m											
No of Cartons /Corrugated Box	Visual	1 . 101 . GR	101	1, 1			,			_				
010 1125 113 E 113 E .	5 51/815 779	S					NA							
mes out not be one	1. Se 10 3 130 1													/
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the second distribution of the	o getters	i dita ta g	125 1	2 6										
1005 11 311 211	Just a part of	0 / X		121										
		7												
Sample Inspected Quantity 80 NO's Accepted		Accepted	pted Batch Quantity 1009 PC		Remarks N			Ni	ii —					
efects Observed (Type)		Nil -		1.7							1			T
est Quality Inspection Result		e 10 0x1	-101	118	Inspected	By (Name)		Mis	bah 1	YOOU	Approved	By (Name)		MURIGESHAPPA R
Batch conform to the requirement and a		it ald stel	211 :	Signature with date			15-07-2025			Signature with date			45/5-07-2	
ote: Annexure to be provided for additional	1 1 1 1	7 110 100	-/n 1 ·	1, *				1 , 3 .	UT 00	<i>A</i> -3	1			7 7 7 7 2



Quality Test Report

URI20253254	Type of Test	Attachment Strength Pull Test	
30-06-2025	· · · · · · · · · · · · · · · · · · ·		
CUCUT-0005			
lit Angled SB 3.2 mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER	
	Equipment ID #	SECPL/INS/33	
	DHR#	20251436	
3	0-06-2025	0-06-2025 CUCUT-0005 it Angled SB 3.2 mm R 32 Testing Work Instruction # Testing Equipment Name Equipment ID #	

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)			Test Graph	n/ Test Sample (Image)		
1	SAMPLE 1 ≥1.5 KGF 9.96 KGF			COMPLIED	PULL TE	© Shah				
							Eye Care (P) Ltd the words of charges. SHAH EYE CARE PVT LTD			
					15				PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006	
) (j. 9	Α,			Description Froduct name KR 32	
					Force (KGF)				Operator AUTOMACHINE Batch SK062025-17	
-+					50 6	/i			Sample ID SIDAPHARM SO-I	
					1 ,	/			Shape - 1.50 KGF	
				+	-				Min Force 9.95	
					0		1 2 3 4 5 6 7 8 9 10 Time(SEC)—>			
			·		Specimen Nos Max Force (Ki Status(Pass/F	GF) 9.95	2 3 4	5 6 8 9	Time	
nspected By (Name) PRAVEEN P K						e (with date)		DP 30-06-	2025	
Post Test Result					Approved By (Name) MURIGESHAPP				PA R	
Batch conform to the requirement and approved					Signature				1-06.20%	
	Batch do not con	form to the require	ement and not approved		(with date)			0 00 10 10		



Quality Test Report

SI.No. Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph	/ Test Sample (Image)	
Batch #	SK062025-17		DHR # 20251436			
REF/Model #	KR 32			Equipment ID #	PRESTO PULL & PEEL TESTER SECPL/INS/33	
Product Description	Slit Angled SB 3.2mm			Testing Equipment Name		
Production Order#	SIDAPHARM SO-0104			Testing Work Instruction # SECPL _WI_052		
Date.:	30-06-2025					
Report #	QIRI20253255	Type of Test	Heat Sealing Visual and Leak Test			

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)						
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.08 KGF	Complied	SEAL TEST Force Vs Time	© Shah Eye Care (P) Ltd					
					10	SHAH EYE CARE PVT LTD PLOT B 9 KARUR INDUSTRIAL AREA PE ROAD DAVANAGERE KARNATAKA-377006					
					C(KGF)	Description					
					Q. U.A	Sample SIDAPHARM SO-0104 Shape - Sandard > 0.8 KGF < 2 KGF Min Force 1.18					
					0 15 3 45 6 75 9 105 12 115 15 Time(SCC) ->	Max Force 1.18 Date 30.06.2025 Time 14:32:41					
					Specimen Nos.	1116 114.02.41					
Inspecte	ed By (Name)		PRAVEEN P K	Signature (with date)	2028						
Post Tes	st Result			Approved By (Name) MURIGESHAPPA R							
V	Batch conform to the req	uirement and approved the requirement and not approve	ed	Signature (with date)	0-06-2025						

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