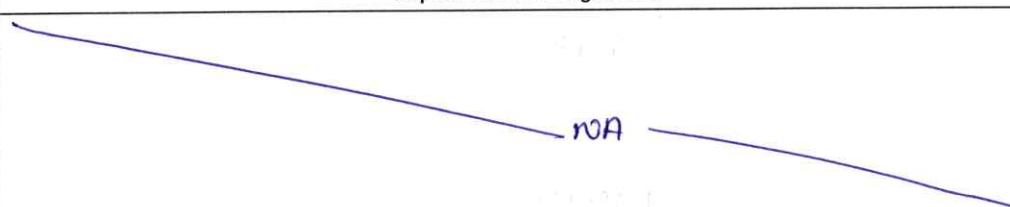










## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250666	Select the Appropriate Inspection Stage / Process
Date	08-02-2025.	Inspection of Cut length Wire
Production Order	PR024-2590.	
Item Code	0.86 CL Wire	
Product Description	Dia 0.86 mm Cut Length Wire 75 mm (RAJARATHNA)	
DHR No	20250407.	
Batch No	WC0014/2025	
Reference Drawing	NA	







Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.86 ± 0.005mm	DM	0.860	0.860	0.859	0.861	0.860	0.859	0.859	0.860	0.859	0.859	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.95	74.96	74.92	75.02	75.01	74.91	75.04	74.95	74.99	75.03	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.				Signature (with date )				 08-02-2025.					

## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	08-02-2025 11:00AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		02:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		03:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
Sample Inspected Quantity		Accepted Batch Quantity		Remarks												
Defects Observed (Type)																
<b>Post Quality Inspection Result</b>				Inspected By (Name)		Approved By (Name)										
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Signature										
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		with date										
Note: Annexure to be provided for additional test report (if required)				LAKSHMI.  08-02-2025		MURIGESHAPPA R  08-02-2025										



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	08-02-2025 04:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		10-02-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		10:00 AM		✓	✓	✓	✓	✓								
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		18650 PCS.		Remarks		✓							
Defects Observed (Type)		✓														
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature								
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		10-02-2025		with date		10-02-2025						
Note: Annexure to be provided for additional test report (if required)																