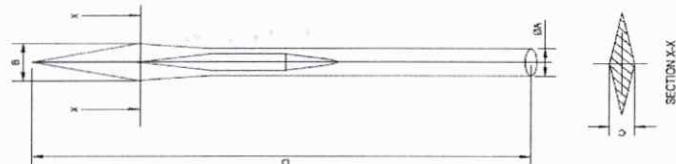


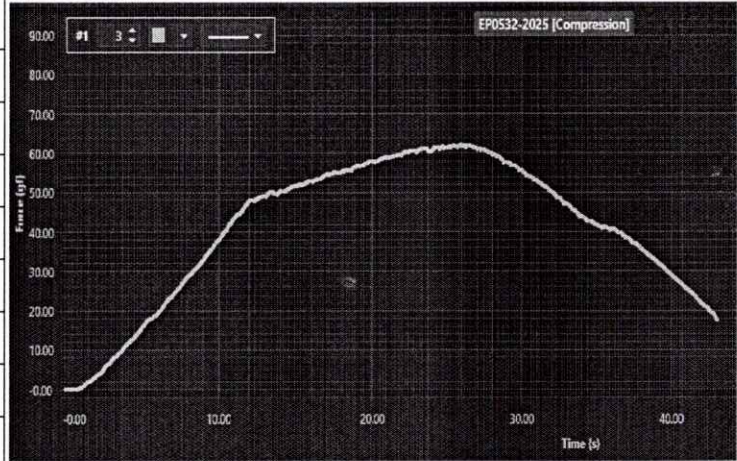
Report #	QIRI20252828	Select the Appropriate Inspection Stage / Process
Date	05-06-2025	In process Inspection of etched Blades
Production Order #	ACUCUT SO-02	
Item Code	MVR 19	
Product Description	MVR Lance 19G	
DHR #	20251310	
Batch #	EP0532/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02mm	Micrometer	0.879	0.884	0.879	0.889	0.886	0.889	0.879	0.891	0.894	0.886	Complied	1
2	Width of the Blade	1.40 ± 0.1mm	Ocular/Microscope	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	Complied	1
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.541	0.546	0.539	0.538	0.541	0.544	0.543	0.539	0.546	0.548	Complied	1
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.86	24.98	24.99	25.01	25.16	24.89	25.14	25.17	24.91	24.98	Complied	3
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)		SHIVANAND				Signature (with date)				05-06-2025					

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
		05-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	No web
		9:40Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	X	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓				
1	Width of the blade		Ocular/Microscope													
2	Thickness of the blade		Digital Micrometer													
3	Surface Finish & Visual Checks		Microscope													
Sample Inspected Quantity		80 PCS	Accepted Batch Quantity		526 PCS		Remarks		01 NO Defect							
Defects Observed (Type)		NO web														
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		05-06-2025		with date		05-06-2025						
Note: Annexure to be provided for additonal test report (if required)																

Quality Test Report

Report #	QIRI20252829	Type of Test	Penetration Force test
Date.:	05-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SO-02	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 19G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 19	DHR #	20251310
Batch #	EP0532/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-06	61.00 ± 10gf	62.15	58.41	57.76	59.28	59.85	60.25					Complied	
2														
3														
4														
5														
6														
7														
8														
9														
10														
Inspected By (Name)		SHIVANAND											Signature (with date)	for MURIGESHAPPA R 05-06-2025
Post Test Result													Approved By (Name)	MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	05-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													