


## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251535	Select the Appropriate Inspection Stage / Process
Date	25-03-2025	Inspection of Cut length Wire
Production Order	PR024-2947	
Item Code	0.838 CL Wire	
Product Description	Dia 0.838 mm Cut Length Wire 75 mm	
DHR No	20250702	
Batch No	WC0029/2025	
Reference Drawing	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.838 ± 0.005mm	DM	0.843	0.842	0.841	0.843	0.843	0.842	0.842	0.843	0.842	0.843	Complied	OK
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.12	75.06	75.12	75.08	74.99	75.12	75.13	75.00	74.96	75.04	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied.	
Inspected By (Name)		LAKSHMI.					Signature (with date )					 25-03-2025.			

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	25-03-2025 12:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Rak	2
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		26-03-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
10:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
11:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Rak 26-03-2025		Signature		Rak 26-03-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	26-03-2025 12:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH	24
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		27-03-2025 9:45 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		12:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH		
	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH					
02:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAH					
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		RAH		Signature		RAH					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		27-03-2025		with date		27-03-2025					
Note: Annexure to be provided for additional test report (if required)															



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	27-03-2025	DMM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		3:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		4:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		5:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		28-03-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM to 12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
03:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>				
05:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		500 PCS.	Accepted Batch Quantity		59980 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>Ravi</i>		Signature		<i>Murigesappa R</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		28-03-2025.		with date		25-03-2025					
Note: Annexure to be provided for additional test report (if required)															