

2001 (400) (40		Select the Appropriate Inspection Stage / Process
Report No	QIRI20245712	Inspection of Cut length Wire
Date	26-11-2024	mispection of carriers
Production Order	PRO24-1950	
Item Code	Ø 0.90 CL Wire	
Product Description	Dia 0.90 mm Cut Length Wire 90 mm (HAYNES)	NA
DHR No	20242462	
Batch No	WC0097/2024	
Reference Drawing	NA NA	

				- 3		Setup	Approva		Result	Remarks					
I.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	
1	Diameter	0.90 ± 0.005 mm	DM	0.901	0 902	0.000	0.901	0901	0,900	0899	0.901	0.902	0.400	complied	
2	Length of cut Wires	75.00 ± 0.50 mm	DVC	74.85	74-88	75.15	75.05	75.18	74.85	74 88	74.98	74.99	75.05	complied	
3	Straightness	Straight	Rolling Method	Oh	Ok	Oh	Ok	ok	Ou	Oh	ou	Ok	ou	complied	
4	Defects Free	Free from rust, burr,Damage.	Microscope	Oh	Oh	Ole	Oli	Ole	Ok	Ok	Ok	OK	04	complied	44
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Inspec	Inspected By (Name) AKASH M						5	Signature	(with da	te)		A 26-	11-2074		



SI.N	Parameter	Date and Time	Instrument Used	Ir	process	Samples I	nspectio	ot Complie	ed)	Inspected by							
0.				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks		
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		11:00 Am	DMM DVC Rolling Method	/	/		_			/	-	/	/	A			
	Diameter Length of cut Wires Straightness Defects free			/	_	/		/	/		/	/	/	A			
				/	_	/	~		/	/	-		/	A			
1		12:00 Pm		~			~		/	/	/	/	1	A			
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	mple Inspected Quantity — Accepted Batch Qua					ntity				Remarks			_		1		
	s Observed (Type)		CONTROLS - THE		(SPICTORE)	I. Interpretation											
Post Quality Inspection Result						Inspected	SECTION CONTRACTOR	ne)	AKASH M			Approved		me) MU	RIGESHAPPA F		
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved									at 22-11-2014			Signature			U5 27-11-202		
_	Annexure to be provided for			oveu		with date			22			with date	Library 1		مر الم		

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I.N	Parameter	Date and Time	Instrument		Inp	rocess Samp	les Inspecti	on (Put "√	" - Compli	ed and "X"	- Not Com	plied)		Inspected by	Remarks	
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		28-11-2074	DMM DVC		/	/	/	~	_	_		/		A		
	Diameter Cutting Length Straightness Defects free	oq:uoAm			1	/		_	_	_	/	/		A		
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			Rolling Method		/	/				/	_	1		A		
		11200 Am	Microscope			/	/				/	/		A	2	
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										_	12 - 11 (2 h) (1 h) (2 h)	_		A		
Sample Inspected Accepted Batch Quantity Accepted Batch Quantity									Remarks							
fect	s Observed (Type)															
Post Quality Inspection Result						Inspected	By (Name)		AKASH M			Approved	By (Name)	MURIGESHAPPA		
7	Batch conform	to the requireme				Signature			A	3-11-2024		Signature		, LY	18/1/202	
J	Batch do not co	onform to the req	uirement and	not approv	ed	with date		No. of the last	28	3-14		with date			28-11	

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I.N	Parameter	Data and Time	Instrument Used		Inpr	1.4	Inspected by	Remarks							
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		04:0000	DMM DVC Rolling Method Microscope	/	/	/	/	/						A	
	Diameter Cutting Length Straightness Defects free			/	/	/	-	/	/		/			A	
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	10100000			an establi			-			ROTERO (TOA) CRANES	HE 15.50 - 4				<i>l</i>
Sample Inspected Quantity SOOPCA Accepted Batch Quantity				48	260 Pct.		Remarks								
efec	ts Observed (Type)														
Post Quality Inspection Result					By (Name)		AKASH M			Approved	By (Name)	MUR	GESHAPPA R		
		to the requireme				Signature			A 28-11-2024			Signature		l l	11-90
	Batch do not co	onform to the rec	quirement and	not appro	ved	with date			28			with date	Carrier is		25