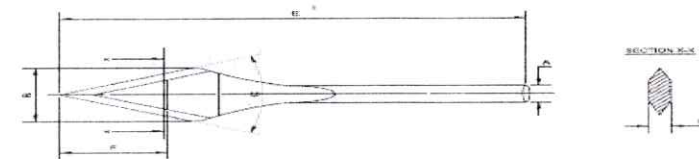



Quality Inspection Report (Inprocess Inspection)


Report #	QIRI20253196	Select the Appropriate Inspection Stage / Process
Date	23-06-2025	In process Inspection of etched Blades
Production Order #	MST-SO0B2526-0017	
Item Code	CC DB 24	
Product Description	Clear Cornea Angled DB 2.4 mm	
DHR #	20251472	
Batch #	EP0603/2025	
Reference Drawing	SECPL/CC/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.768	0.769	0.768	0.759	0.768	0.771	0.774	0.769	0.768	0.766	Complied	1
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	1
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.168	0.166	0.165	0.161	0.159	0.158	0.164	0.161	0.169	0.159	Complied	1
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.01	23.16	22.98	22.86	22.88	23.04	23.16	22.98	22.96	23.11	Complied	2
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	1
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)			SHIVANAND						Signature (with date)		 23-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	23-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]			
		1:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓		Shining		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		50 PCS	Accepted Batch Quantity		443 PCS		Remarks		01 NO Defects								
Defects Observed (Type)		Shining															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature		[Signature]		Signature		[Signature]	
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date		23-06-2025		with date		23-06-2025	
Note: Annexure to be provided for additional test report (if required)																	

Quality Test Report

Report #	QIRI20253197	Type of Test	Penetration Force test
Date.:	23-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST-SO0B2526-0017	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC DB 24	DHR #	20251472
Batch #	EP0603/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-05	63.00 ± 10gf	63.72	68.82	67.76	67.06	63.76						Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		23-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		23-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														