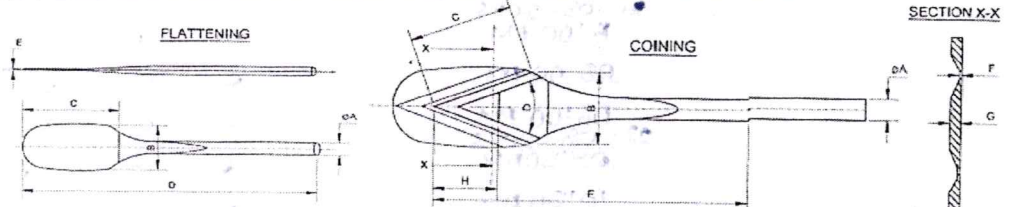


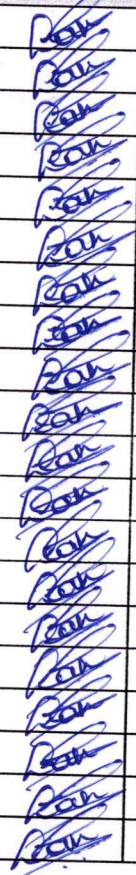
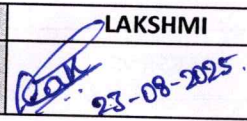
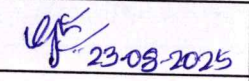
## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254423	Select the Appropriate Inspection Stage / Process
Date	21-08-2025	Inspection of Blanks (Punched)
Production Order	PR025-1273	
Item Code	KR SB 28	
Product Description	SLIT ANGLED SB 2.8 mm	
DHR No	20252024	
Batch No	PU0251/2025	
Reference Drawing	SECPL_KR SB_AL Rev 00	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.904	0.903	0.904	0.903	0.902	0.904	0.903	0.904	0.903	0.902	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.89	2.93	2.91	2.90	2.89	2.88	2.94	2.92	2.91	2.88	Complied	
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0.215	0.211	0.217	0.220	0.209	0.210	0.215	0.217	0.219	0.214	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	3.01	2.98	2.99	3.01	3.04	3.02	3.00	2.99	2.98	3.01	Complied	
C(C)	Cutting length of the blank (LHS)	4.30 ± 0.20 mm	DVC	4.31	4.37	4.27	4.37	4.36	4.31	4.37	4.29	4.27	4.29	Complied	
C(C)	Cutting length of the blank (RHS)	4.30 ± 0.20 mm	DVC	4.35	4.33	4.31	4.42	4.40	4.35	4.32	4.33	4.33	4.34	Complied	
C(E)	Pre notch length	26.40 ± 0.50 mm	DVC	26.39	26.42	26.47	26.29	26.56	26.52	26.49	26.38	26.52	26.49	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.059	0.055	0.056	0.050	0.060	0.057	0.057	0.052	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.239	0.240	0.233	0.229	0.235	0.237	0.233	0.236	0.231	0.240	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					21-08-2025.			



## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	21-08-2025 11:00 PM	DVC DM DVC DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA
		05:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		22-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		23-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks									
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		 23-08-2025		Signature with date		 23-08-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additonal test report (if required)															



## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	23-08-2025 01:30 PM	DVC DM DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	X	✓	✓	✓	✓	✓	✓	✓		
		25-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:00 AM		✓	✓	✓	✓	✓							
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		13540 PCS.		Remarks		02 No.'s Defect.						
Defects Observed (Type)		Back Impression Ear variation													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		25-08-2025		with date		25-08-2025					
Note: Annexure to be provided for additional test report (if required)															