

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253983	Select the Appropriate Inspection Stage / Process						
Date	07-08-2025	In process Inspection of etched Blades						
Production Order#	BIOTECH - SOOB2526-0004	1 871-871						
Item Code	MVR 25	× — — § Å						
Product Description	MVR Lance 25G	DOI Y						
DHR#	20251828	X X X						
Batch #	EP0757/2025							
Reference Drawing	SECPL/MVR/07	· (1 / 1 0)						

14075731			Instrument Used	Setup Approval (Actual Readings/Observation)											
Sl.No.	Parameter	Requirement		1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.51 ± 0.02mm	Micrometer	0.519	0.531	0.513	0.519	0.517	0.518	0.513	0.512	0.519	0-53	Compleed	1
2	Width of the Blade	0.60 ± 0.1mm	Ocular/Microscope	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	complied	
3	Thickness of the Blade	0.42 ± 0.02mm	Micrometer	0.403	0-431	0.43	0.435	0-43	0-419	0.413	0.40	0.43	0-431	Compleed	°į
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	93.10	33.15	23.19	33.30	33-15	23.19	23.12	93-90	13-17	23-18	Compled	
5	Surface Finish	Matte Finish	Microscope	015	DIK	010	Ole	Ole	010	01<	210	01<	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	015	01<	01<	010	010	01<	010	010	01<	Complied	
Inspect	ed By (Name)		MANJUNATHA	•		•	Sig	gnature	(with da	te)	W	Court	-64-	08-2025	-

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



Quality Inspection Report (Inprocess Inspection)

	Parameter		Instrument Used	Inpro	ess Sam	ples Ins	pection	(Put "√"	- Comp	olied and	1 "X"-1	lot Com	olied)	Inspected by	Remarks
SI.No.		Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	
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	Width of the blade Thickness of the blade Surface Finish & Visual		Ocular/Microscope Digital Micrometer Microscope	1.00	0/5										
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Defects (Observed (Type)	- Nº1-								MANJUNATHA		Approved By (Name)		(Name) MUI	RIGESHPPA
Post Q	uality Inspection Result					Signat	ted By (Namej	141	ANJOINA		Signat	ure	MARKET CONTRACTOR	K
	Batch conform to the req	uirement and approved	at approved			with d			Way 08-08-2013 Signature with date			ate	l let	08 08.21	
	Batch do not conform to mexure to be provided for additional and the second sec		or approved					AND THE SECTION OF TH	100						

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Quality Test Report

Report #	QIRI20253984				
Date.:	07-08-2025	Type of Test	Penetration Force test		
Production Order #	BIOTECH - SOOB2526-0004	Testing Work Instruction #	SECPL_ WI_047		
Product Description	MVR LANCE 25G-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	MVR 25	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0757/2025	DHR#	20251828		

Sl.No	Sample #	Requirement							on	Result (Complied / Not Complied)	t Test G	Test Graph/ Test Sample (Image)				
1	01-04		56.85	54.85	57.11	56.82				Complied	6.00 #1 1 1 1 1 1 1 1 1	EF757-2025 [Bendon]				
2											5200	January State of the state of t				
3											4000					
4											- \$ 300					
5		C1 00 + 10-f									2000					
6		61.00 ± 10gf									1200					
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8											4.03 S40 NC30	150 220 250 xo xo an				
9												(5,0) 20,0 500 3(,0) 5500 40,00 Time(s)				
10											Pene	etration value -56.85 gf				
Inspecte	nspected By (Name) MANJUNATHA							Signature (with date)	want 08.08-2025							
Post Tes	Post Test Result								Approved By (Name)	MURIGESHAPPA R						
☑ Ba	atch conform to	the requirement a	and app	roved					oceanog (material)							
Ва	□ Batch do not conform to the requirement and not approved									Signature (with date)	UE 08-08-2025					