

## **Quality Inspection Report (Inprocess Inspection)**

Report No	QIRI20254423	Select the Appropriate Inspection Stage / Process
Date	21-08-2025	Inspection of Blanks (Punched)
Production Order	PR025-1273	FLATTENING SECTION X-X
Item Code	KR SB 28	COINING
Product Description	SLIT ANGLED SB 2.8 mm	c
DHR No	20252024	ch ch
Batch No	PU0251/2025	× H
Reference Drawing	SECPL_KR SB_AL Rev 00	

SI.No.	Parameter	Requirement	Instrument Used				Result	Remarks							
				1	2	3	4 .	5	6	7	8	1 9	10	(Complied / Not Complied)	
Α	Wire Diameter	0.90 ± 0.005 mm	, DM ·	0.904	0.903	0.904	0.903	0.902	0.904	0.903	0,904	0.903	0.902	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.89		7			,			12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-	Compled	
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0.215	0,211	0.217				į				Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	3.01								WAS 100	100 -	Complied	4
C(C)	Cutting length of the blank (LHS)	4.30 ± 0.20 mm	DVC						,			w. e5 to e	100	Compled	2
C(C)	Cutting length of the blank (RHS)	4.30 ± 0.20 mm	DVC											Compled	
C(E)	Pre notch length	26.40 ± 0.50 mm	DVC							1		MA AS	0.1	Compled	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM			100		-25	9					Compred	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM								1			Compled	
*	Surface Finish	Deffects Free	Microscope	OK	OK	on	OK		OK	1	OK		OK	Compled	
											1			,	al Company of the Com
Inspec	nspected By (Name) LAKSHMI					S	ignature	(with dat	e)	Ton	21-08-5	2025.			

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SI.No.	Parameter	Date and Time	Instrument Used	In	process	ied)	Inspected by									
		21-08-2025		1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
		#:00 PM				+						00-943 PT SEALO - 1953/05				
		05:00 PM												DOWN		
		06:00 PM												(ESM)		
		06:00 PM 22 - 08 - 2025 09:30PM														
		10130 AM												(EO)		
1		1030 AM								1				300		
- 1		12:30 PM	1											20h		
1.	Width of the flat	01: 30 PM	-								-			GOV.		
2.	Thickness of the flat	02130 PM	DVC DM											(FON	_ <del>\$</del> _	
3. 4.	Width of the blank Cutting length of the blank	03:30 PM	DP. (DVC 0.6)	100,0	3061	60° 13	200	in the	W. W.		-			200		
5.	Pre notch length	04130 PM	DVC	V13 27	Cog S	1150 13	10	20		-	_			(20)		
6.	Blank Thickness	05:30 PM	DM											Dose		
7.	Visual Checks	06:00 PM	VISUAL/MICROS COPE	0			100	100						1000		
	e borni	13.6.8	P. 2 033	10	180.6	19.6	PP R	-	10.8					(BOY)		
	1 100. 10	23 - 08 - 2025 09:30 AM	7 14 1-01 1	10		1000 11					~			Com	14	
	A.E. 138. A. 11. J.	MHUSTPO	20144 1314		921					1				(CON)		
	ું અધ્યક્તિએ	614 65110	6. 14 18. 4	0	1	312					~			(200		
- 1	Let with	MA 08:01	e se ho sa					-	_	-	-	-		(30V		
														Park		
	2211/1931	MA OBILL	10,000	1100	0	100	450	410						Dav		
nole in	spected Quantity	12:30 PM	<del>50.3 (50.1</del>			000	100	من ا	1 000	3				Cooper		
fects Observed (Type)  Accepted Batch Qua					etch Quant	ity	des	510	36	Remarks				17.		
PROFESSION AND REAL PROPERTY A	ality Inspection Result														-	
Batch conform to the requirement and approved						Inspected By (Name)			LAKSHMI			Approved	d By (Name	e) MURIG	MURIGESHAPPA R	
Batch do not conform to the requirement and not approved							Signature			CON 23-08-2025				108	.06	
e: Annexure to be provided for additional test report (if required)							with date			23-00				W.	23-08-202	

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## **Quality Inspection Report (Inprocess Inspection)**

	Parameter	Date and Time	Instrument Used	In	orocess S	amples I	nspection	n (Put "√	' - Comp	lied and	"X "- Not	t Complie		Inspected by	Remarks
SI.No.				1	2	3	4	5	6	7	8	9	10	(Signature)	
		23 - 08 - 2025 01130 PM		~			<u> </u>		_					Con	ogra-s
		02:80 PM										1		COL	
		0.51.50.004	-											AGY	<b>,</b>
		OJIBO PM	_							-	4			(150kg	Bock Imposession
		04130 PM	-											EXE	,
1. 2.	Width of the flat Thickness of the flat	05:30 PM 06:00 PM	DVC DM											Rose	
3. 4.	Width of the blank Cutting length of the blank	25 - 08 - 2025 09:30 PM	DVC DVC DVC	/		X								(TO)	Eco vooiiation
5. 6.	Pre notch length Blank Thickness Visual Checks	10:00 AM	DM VISUAL/MICRO	s										Do	
7.	VISUAI CHECKS		COPE												1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
												-			2.1
			-												
			]												
	,												1- 1-	5-0-1	
Sample	Inspected Quantity	315 PCS.		Accepted	Batch Qua	ntity	1351	10 PC	S,	Remarks		02 1	NO. 3	Defect.	
Defects Observed (Type) Back Impression Engl Vogication					Hon.			/ LAKSHMI			Annros	ed Rv (N	ame) M	me) MURIGESHAPPA R	
Post Quality Inspection Result  Batch conform to the requirement and approved					Inspected By (Name) Signature		25-08-2025			Approved By (Name) Signature with date			US 25-08 2025		
	Batch do not conform to t	he requirement an	d not approve	d		with da	te		The state of the s	25		with da	ale		1 71700,200

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