

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253350	Select the Appropriate Inspection Stage / Process					
Date	26-06-2025	In process Inspection of etched Blades					
Production Order#	SURGICON SOOB-2526-0009						
Item Code	KR DB 28	SECTION MX					
Product Description	Slit Angled DB 2.8 mm						
DHR#	20251535						
Batch #	EP0624/2025						
Reference Drawing	SECPL/KR/03						

						Setup /	Approva	l (Actual	Reading	gs/Obse	rvation)			Result	
Sl.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.81 ± 0.02 mm	Micrometer	0,819	0.816	0,824	0.814	0.828	0.821	0.809	0.806	818	0.816	Consted	
2	Width of the Blade	2.80 ± 0.1 mm	Ocular/Microscope	2.80	2.80	280	2.70	2.80	2.80	2.80	2.80	2.70	2.80	Conpred	
3	Thickness of the Blade	ickness of the Blade 0.15 ± 0.02mm Micrometer		0.156	0.161	0.164	0.158	0.159	0.166	0.161	0.158	0.151	0.157	Conclied	
4	Prenotch Length 23.00 ± 0.5 mm D		Digital calliper			23.01	23.14	22.89	22.86	23.07	23.16	22.89	2294	Compiled	A P
5	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.0	20	2.10	210	2.0	2.0	2.0	2.0	2.0	2.0	Compried	
6	Surface Finish	Matte Finish	Microscope	OK	OK	014	ok	OK	ok	OK	OK	OK	de	Complied	
7	Visual Inspection	Free from deffects	Microscope	Ole	OK	OK	ok	OK	014	ok	OK	OK	ok	Grafied	1
.		-													
Inspect	ed By (Name)		SHIVANAND				Si	gnature	(with da	ate)	8	26-0	6-202	ò	

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



Quality Inspection Report (Inprocess Inspection)

			Instrument Used	Inpro	cess San	nples Ins	pection	(Put "v	" - Com	olied and	1-" X" b	Not Com	plied)	Inspected by	Remarks
SI.No.	Parameter	Date and Time	instrument Osea	1	2	3	4	5	6	7	8	9	10	(Signature)	
e)intent	BINAL STATE OF LABOUR DESIGNATIONS	26-06-2025		V	V	~	~	~	~	~	-	~	-	8	
		3:40Pm		~	V	V	~	V	V	~	-	-	~	8	
				V	~	X	V	-	-	~	~	-	-	8	No, web
		4:40 Pm		~	~	い	V	V	V	-	-	V	-	R	
				~	~	L-	V	-	-	-	~	~	-	3	
		5:40Pm		~	1	V	-	-	~	-	-	-	<u></u>	\$	
-				~	~	V	~	~	~	V	-	~	-	9	
		27-06-2025		~	~	-	~	~	~	<u></u>	~	X	_		Dent
1	Width of the blade	9: 45 Am	<u>.</u> 1	V	~	~	~		~	-	~	~	~	3	
2	Prenotch length	101US Am	Ocular/Microscope Digital calliper	V	~	-	~	~	~	-	-	~	-	3	
3	Incision Marking length	11:USAm	Ocular/Microscope	~	~	~	V	-	-	-	~	~	-	-8	
4	Surface Finish & Visual Checks	12:45 Pm	Microscope	~	-	~	-	~	L	~	~	2	_	8	
		1:45800		V	~	<u></u>		~	~	-	-	~			
		2:45Pm		V	-	~	-	-	1	X	-	-	_	\$	BUSY
		3:45pm		V	~	~	~	~	~	-	~	~	<u></u>	8	
		4:45Pm		V	1	V	~	V	~	~	-	-	L_	8	
		5:45Pm		V	~	~	V	V	-	-	-	-	-	3	
				~	~	V	-	~	-	-	V	<u></u>	-	75	
		28-06-2025		~	~	<u></u>	~	V	1	1	-	L		\$	
		9:45 Am		/	L-	V	V	V	-	1	<u> </u>	1	-	18	
mple Ir	nspected Quantity			Accepte	d Batch Qu	uantity	_			Remarks					
efects C	Observed (Type)			100				rost aveste				Tago (Processor	SERVICE OF SERVICE	September 2	
	ality Inspection Result						ed By (N	lame)	S	HIVANA	ND	A STATE OF THE PARTY OF THE PAR	ved By (JRIGESHAPPA I
	Batch conform to the rec					Signatu with da			R	8-06	-2021	Signat with d		l	1 28.06.20
	Batch do not conform to nexure to be provided for addit		ot approved			with da	ite		177	8-00		avicii u			10-0-12



Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inpro	cess Sar	nples In:	pection	(Put "V	" - Com	plied an	d "X "-	Not Com	plied)	Inspected by	Remarks
				1	2	3	4	5	6	7	8	9	10	(Signature)	
		10:45 Am		V	~	~	-	~	-	-	~	1	-	8	
				~	~	~	i	-	-	~	-	<u></u>	<u></u>	\$	
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				~	~	~	~	-	-	~	-	<u></u>	<u></u>	8	
		30-06-2025		/	L	-	~	-	-	-	L	~	-	-8	
		11:20Am		~	~	-	-	~	V	~	V	~	~	\$	
				V		~	~	~	V	~	-	-	-	8	
				V	~	~	~	~	V	V	~	-	-	8	
1	Width of the blade			/	~	~	~	-	-	-	~	~	-	8	
2	Prenotch length		Ocular/Microscope Digital calliper	~	~	V	L	~	~	~	_	c	_	-8	
3	Incision Marking length Surface Finish & Visual		Ocular/Microscope	~	~	-	-	_	-	V	~	V	-	8	
4	Checks		Microscope	~	~	-	~	~	-		-			8	
								-	<u> </u>						
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				-											
ample In	spected Quantity	315	PCS	Accepted	Batch Qu	iantity	10	JU251	PCS	Remarks	da esta	SIL	× 00%	Deffect	53
	bserved (Type)	No web,	Dent, Bu	188			1	عامر ح			E Paul	1	-	11	
Private to	ality Inspection Result	140 -000)	Delle , Sc	, , , ,	VV	Inspect	ed By (N	lame)	S	HIVANAI	ND	Approv	ed By (I	Name) MU	RIGESHAPPA R
	Batch conform to the requ					Signatu			B30-06-2025			Signatu		10	15
	Batch do not conform to the	ne requirement and not	approved			with da	te		1 3	30.00		with da	ite		30.06-2



Quality Test Report

Report #	QIRI20253351	发现 计通用编辑			
Date.:	26-06-2025	Type of Test	Penetration Force test		
Production Order #	SURGICON SOOB-2526-0009	Testing Work Instruction #	SECPL_ WI_047		
Product Description	SLIT ANGLED DB 2.8MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	KR DB 28	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0624/2025	DHR#	20251535		

SI.No	Sample #	Requirement				Actual	Readin	gs/Obse	ervation	1			Result (Complied / Not Complied)	t Test Graph/ Test Sample (Image)						
1	01-10		55.39	56.81	58.93	61.51	58.40	58.61	55.79	55.04	56.57	56.39	Complied		EP0624-2025 [Compression]					
2	11-20		56.41	58.76	61.30	56.62	55.66	56.62	59.31	52.00	58.51	60.97	Complied	5000 21 3 C 						
3	21-30		60.48	55.95	59.89	53.67	60.18	56.99	58.53	61.88	52.00	57.73	Complied	7000						
4	31-40		57.53	57.14	58.56	61.08	58.42	59.84	61.45	58.95	60.59	57.53	Complied	6330						
5	41-50		53.07	59.48	58.82	58.97	59.18	61.01	55.69	55.05	54.82	58.53	Complied	§ 50.00						
6	51-60	F3.00 10-f	57.38	56.66	60.08	59.96	56.00	56.52	58.98	59.36	58.88	59.46	Complied	£ 4000						
7	61-70	- 53.00 ± 10gf	53.88	58.42	57.95	58.71	57.00	61.60	55.25	57.68	55.53	55.55	Complied	33,30						
8	71-80		58.53	57.95	62.90	62.75	61.13	54.52	57.26	61.41	61.96	60.31	Complied	23.00						
9	81-90		57.43	52.32	54.54	55.34	52.35	55.92	58.03	57.06	58.17	59.12	Complied	10.00						
10	91-100		55.39	53.86	56.26	59.77	62.45	62.72	62.78	60.52	58.94	62.24	Complied	-0.00 J	20,90 50,00					
11	101-110		61.56	52.36	54.73	55.74	53.59	53.67	53.18	60.02	54.30	57.11	Complied		20,00 50,00 Time (s)					
12	111-115		55.97	55.34	54.19	57.64	61.54						Complied	Penetra	tion value -55.39 gf					
nspect	ed By (Name)						SHI	ANAND)					Signature (with date)	\$ 20-06-2025					
ost Te	st Result										H.			Approved By (Name)	MURIGESHAPPA R					
☑B	atch conform to	the requirement	and app	oroved											000					
□ В	atch do not conf	orm to the require	ement a	and not	approv	ed								Signature (with date)	30-06-20					

Format No: SECPL_FM_062, Rev.00