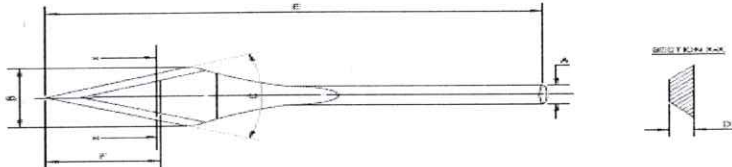
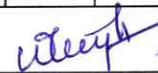


Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253415	Select the Appropriate Inspection Stage / Process
Date	30-06-2025	In process Inspection of etched Blades
Production Order #	MST - S00B2526-0003	
Item Code	CC 25	
Product Description	Clear Cornea Angled SB 2.5 mm	
DHR #	20251555	
Batch #	EP0641/2025	
Reference Drawing	SECPL/CC/05	

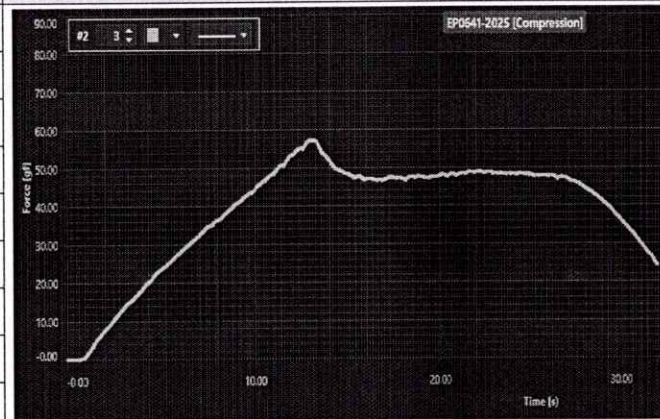
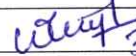

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.78 ± 0.02 mm	Digital Micrometer	0.774	0.761	0.768	0.769	0.774	0.771	0.773	0.778	0.774	0.768	Complied	1
2	Width of the Blade	2.50 ± 0.1 mm	Ocular/Microscope	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.154	0.163	0.161	0.155	0.151	0.153	0.159	0.154	0.153	0.156	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.93	23.18	23.14	23.18	23.05	22.86	23.11	23.05	22.84	23.11	Complied	2
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.1	1.9	2.0	2.0	2.1	2.1	2.0	1.9	2.0	2.0	Complied	1
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)		MANJUNATHA				Signature (with date)				 30-06-2025					

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the Blade Incision Marking Length Surface Finish Visual Inspection	30-06-2025	Ocular/Microscope Ocular/Microscope Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		02:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	Burr
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				03:50 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
					✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
					✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
					✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
					✓	✓	✓	✓	✓	X	✓	✓	✓	Ⓢ	Dent
					✓	✓	✓	✓	✓					Ⓢ	
Sample Inspected Quantity		125 PCS	Accepted Batch Quantity		1325 PCS		Remarks		02 Nos Defect						
Defects Observed (Type)		Burr, Dent													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature		with date		Signature		with date					
						30-06-2025				30-06-2025					

Note: Annexure to be provided for additional test report (if required)

Report #	QIRI20253416	Type of Test	Penetration Force test
Date.:	30-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST - SO0B2526-0003	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA SB 2.5MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 25	DHR #	20251555
Batch #	EP0641/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	57.25	54.26	59.41	56.88	59.26	60.80	59.18	59.26	62.04	64.60	Complied		
2	11-15		56.51	65.31	66.46	61.81	68.74						Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		 30-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved													Signature (with date)		 30-06-2025
<input type="checkbox"/> Batch do not conform to the requirement and not approved															