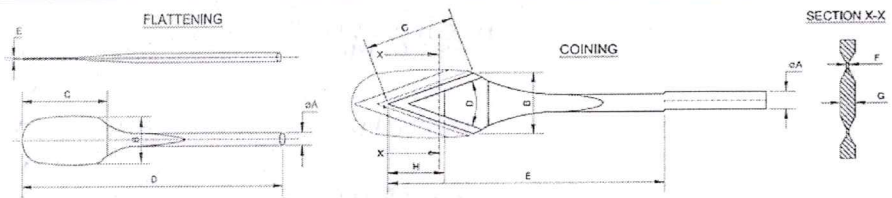
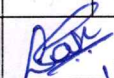

















## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251763	Select the Appropriate Inspection Stage / Process
Date	11-04-2025	Inspection of Blanks (Punched)
Production Order	PR025-0094	
Item Code	CC DB 28	
Product Description	CLEAR CORNEA ANGLED DB 2.8 mm	
DHR No	20250830	
Batch No	PU0109/2025	
Reference Drawing	SECPL/CD28/06	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.899	0.898	0.900	0.901	0.899	0.901	0.899	0.898	0.901	0.899	Complied	✓
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.91	2.94	2.95	2.95	2.91	2.89	2.91	2.93	2.94	2.95	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.225	0.222	0.221	0.224	0.226	0.219	0.218	0.221	0.222	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	3.01	3.05	2.99	2.98	3.05	3.04	3.03	3.05	3.04	3.03	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.77	3.79	3.81	3.85	3.79	3.84	3.81	3.84	3.81	3.79	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.82	3.85	3.86	3.89	3.84	3.87	3.85	3.87	3.85	3.85	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.39	23.42	23.47	23.52	23.55	23.47	23.39	23.42	23.47	23.55	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.047	0.055	0.052	0.051	0.047	0.049	0.052	0.051	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.235	0.234	0.229	0.235	0.233	0.231	0.234	0.229	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.25	2.27	2.29	2.24	2.25	2.27	2.27	2.29	2.30	2.24	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 11-04-2025			



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	11-04-2025 02:30 PM	DVC DM DVC DVC DM DVC VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	X	✓	✓	✓		Scratches
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12-04-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	X	✓	✓	✓	✓	✓	✓	✓		Ear variation
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				NA											
		Sample Inspected Quantity		125 PCS.	Accepted Batch Quantity		2894 PCS.	Remarks		02 No's Defect.					
Defects Observed (Type)		Scratches Ear variation													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		12-04-2025		with date		12-04-2025					
Note: Annexure to be provided for additional test report (if required)															