

Report No	QIRI20253547	Select the Appropriate Inspection Stage / Process								
Date	10-07-2025	Inspection of Blanks (Punched)								
Production Order	PR025-0908	E FLATTENING COINING								
Item Code	MVR 20-E (CV-CUT)	See delat of A 8 - E								
Product Description	MVR-Lance 20 G (CV-CUT)	C GA								
DHR No	20251667									
Batch No	PU0204/2025	(contact)								
Reference Drawing	SECPL/MVR20G/CV/F/C-05									

SI.N			Instrument			Setup	Approva	al (Actual	Reading	s/Observ	ation)			Result	Remarks
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	
Α	Wire Diameter	0.90 ± 0.005 mm	DM	0.905	0.903	0,902	0,904	0.903	0.902	0.901	0.903	0.904	0.903	Complied	
F(B)	Width of the flat	1.10 ± 0.10 mm	DVC	1.09	1011	1.12	1.09	1.11	1.08	1.09	1	1.11	1.10	10 1	
F(E)	Thickness of the flat	0.63 ± 0.02 mm	DM	0.629	0.635	0.633	0,636	0.629	0.631	0.635	0.636	0.640	0.633	Complied	
C(B)	Width of the blank	1.40 ± 0.10 mm	DVC	1.241	1.39	1.45	1.43		1.38	1	1	1	1	Compled	
C(C)	Cutting length of the blank (LHS)	2.60 ± 0.10 mm	DVC	2.61	2.70	2.65	2.57	2.59	2.59	2.57	2.65	2.64	2.63	Complied	40
C(C)	Cutting length of the blank (RHS)	2.60 ± 0.10 mm	DVC	2,66	2,65	2.60	2.62	2.64	2.63	2.62	2.61	2.64	2.68	Complied	
C(E)	Pre notch length	35.00 ± 0.50 mm	DVC	T			1		1			1		Compled	
C(F)	Flash land thickness	0.06 ± 0.01 mm	DM			,					1		1	Complied	
C(G)	Blank thickness	0.63 ± 0.02 mm					1		1	1	1	1	1	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OR	OK	OK	OK	on	on	OK		Complied	
											0				
Insp	Inspected By (Name) LAKSHMI						S	ignature	(with dat	2025.					

Format No: SECPL\_FM\_043, Rev.00 Effective Date: 28-04-2023



I.N	Parameter	Date and Time	Instrument	In	process	Samples I	nspectio	n (Put "√	" - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks  Queen the second of t					
0.			Used	1	2	3	4	5	6	7	8	9	10	(Signature)						
		10-07-2025 12:00 PM			V	V	V	~		V				20//						
		01:00 PM												(200%)						
		02:00 PM		V		V		~						(50)						
		03:00 PM					~						_	200						
		024:00PM	DVC DM DVC DVC DVC DW VISUAL/MICROS COPE				~		/		~			20/1						
		05:00 PM				~						V		201/						
	140 111 - 611 - 61	11-07-2025								-			_	300/						
2.	Width of the flat Thickness of the flat	091HOAM												( CO)	-					
	Width of the blank	MEGK/01						~						60V	Ž					
	Cutting length of the blank	11:240 AM					c	L		_				1						
	Pre notch length	121,40 PM								-		_		(30)						
	Blank Thickness Visual Checks	01:20 PM		~	~					~	_			604						
		02140PM																	200x	
		MACHIEC													_	<u>.</u>			Pov	
		Wdok! HO												120th						
		05:30PM			V						-	V		80%						
		06:00 PM								1	~	~		(EO)						
		12-07-2025 09140AM									~			POST						
		MA 041 01										_		(Cole)						
	The control of the co	11:HO AM.		V							4		V	(30)						
nple	Inspected Quantity	yd - 11 -		Accepted B	atch Quar	ntity		_	L	Remarks		-		~ /	•					
fects	Observed (Type)	_							-			4								
	Quality Inspection Result					Inspected	d By (Nar	ne)	0	LAKSHMI		Approve	d By (Na	me) MURI	GESHAPPA R					
	atch conform to the requirer		A company of the comp			Signature	•		1/2	- 0	25'	Signatur	e	.00						
	atch do not conform to the r	equirement and no	t approved			with date	•		100	-04-20		with dat	e	uf	1201202					

Format No: SECPL\_FM\_043, Rev.00



SI.N			Instrument	In	process S	Samples II	nspection	ı (Put "√	' - Comp	lied and	"X "- No	t Complie	d)	Inspected by	Remarks						
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks						
Section 2		12-04-2025 12:40 PM		V	~	V	V	~			~	V		(30)							
		ON DE IN					V	/				<u></u>									
		02: HOPM			~	-			~			-	1	300							
		031.40PM	-		~	~	~			~		-		1997							
		OH!HOPM	-				~				<u></u>		-	(50)							
		05:30PM	DVC DM DVC DVC DVC DM VISUAL/MICROS COPE			-							-								
		06:00PM				-					C	-	-			60%	8				
1.	Width of the flat	14-07-2025 09140AM		-						-			-		2						
2.	Thickness of the flat Width of the blank	MA04:01					1		U	1		1	~	FOUN							
3. 4.	Cutting length of the blank	11:40 AM		<u>'</u>								-		FOY:							
5.	Pre notch length	12:40 PM		-				~	_			-		100							
6.	Blank Thickness	ON THE PM		-				~	_		~		-	COL							
7.	Visual Checks	02:140 PM		1	1							-				-				100	
		03:40 PM												-	-		-		1800		
		04:40 PM																	(COL)		
		05130 PM										~		_		~		-	Cal		
		06:00 PM 15-07-2025 09:40AM					-							-		-	1000				
		09140AM											-	1 ///							
		10140 AM	_			-			-		-	-		FOOT.							
		11:40 AM.	L	<u> </u>	<u> </u>	<u> </u>								1200.							
ample Inspected Quantity  Accepted Batch Quantity					Batch Qua	ntity		_		Remarks			-								
efect	ts Observed (Type)							ELSOSPECIONES DE AS				1	especial de la companya del companya del companya de la companya d								
Post Quality Inspection Result						Inspected By (Name)			LAKSHMI			Approved By (Name)		ame) MUR	MURIGESHAPPA R						
-	Batch conform to the require		Signatur			00	15-07-9025			re	Les Les	0/									
	Batch do not conform to the		with dat	е		2.	15-0.4		with da	te		15-07-200									



SI.N		Date and Time	Instrument	In	process S	Samples I	nspectio	າ (Put "√	" - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		15-07-2025		1				~			V			350	
		MAOKIN					V							300	
		02:40 PM	_		0	·	~	V						100	
		03140PM		~							×			(E)	For voriation
		04:40 PM	,									-	-	(60%)	
		05:30 PM					w					-		600	
		06:00 PM		~	X						~	-			Scoutches.
1. 2.	Width of the flat Thickness of the flat	16-07-2025 09:40 AM	DVC	~			<u> </u>		-	~		-		100/	
3.	Width of the blank	MA OH: OI	DM DVC	~					~		-	-	-		
4.	Cutting length of the blank	WAO AM.	DVC	~	~				-			-		300	
5.	Pre notch length		DVC DM								-	_			
6. 7.	Blank Thickness Visual Checks		VISUAL/MICROS								-	+			
'·	Visual Checks	*	COPE	`					-			13000			
									MA			18 1			
			2"												
			1										1		
									1						_
					_	_									
sample Inspected Quantity 500 PCS. Accepted Batch Qu				Batch Quar	antity 39342 PCS. Remarks						02 No.'s Deffect,				
Defect	s Observed (Type)	Eas vouso	tion. S	outch	es.							Interesting and			
Post Quality Inspection Result						Inspected By (Name)			LAKSHMI			Approved By (Name)		ime) MU	IRIGESHAPPA R
Batch conform to the requirement and approved							Signature with date Signature with date				le	16 0t-203			
	Batch do not conform to the	requirement and no	ot approved			with dat	:e		10%	16-00		with da	te		0 1621-203

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023