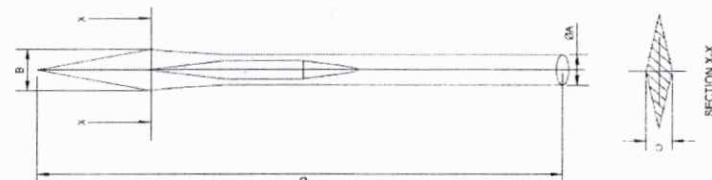


Report #	QIRI20253074	Select the Appropriate Inspection Stage / Process
Date	16-06-2025	In process Inspection of etched Blades
Production Order #	OPTARISTON SOEX2526-0021	
Item Code	MVR 20	
Product Description	MVR Lance 20G	
DHR #	20251422	
Batch #	EP0584/2025	
Reference Drawing	SECPL/MVR/07	




Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.812	0.810	0.809	0.816	0.814	0.812	0.810	0.809	0.806	0.814	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.20	1.20	1.30	1.20	1.30	1.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.537	0.542	0.546	0.539	0.540	0.542	0.549	0.547	0.548	0.549	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.99	25.11	25.13	24.96	24.98	25.11	25.17	24.91	24.97	24.92	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA							Signature (with date)		 16-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	16-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		4:55 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		5:50 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		Sample Inspected Quantity		80 Pcs	Accepted Batch Quantity		735 Pcs	Remarks		—					
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		16-06-2025		with date		16-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253075	Type of Test	Penetration Force test
Date.:	16-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	OPTARISTON SOEX2526-0021	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20	DHR #	20251422
Batch #	EP0584/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-09	61.00 ± 10gf	61.04	59.71	58.39	65.85	63.04	61.07	66.99	69.90	68.47		Complied	
2														
3														
4														
5														
6														
7														
8														
9														
10														
Inspected By (Name)		MANJUNATHA										Signature (with date)		 16-06-2025
Post Test Result													Approved By (Name)	MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	 16-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													