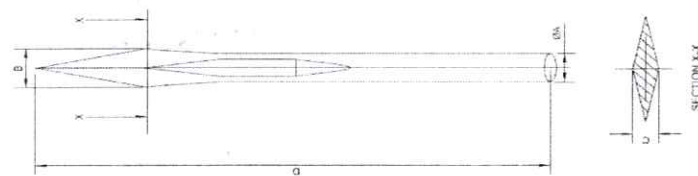
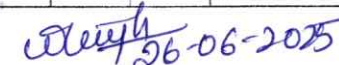
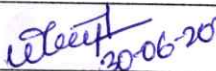
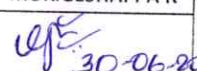


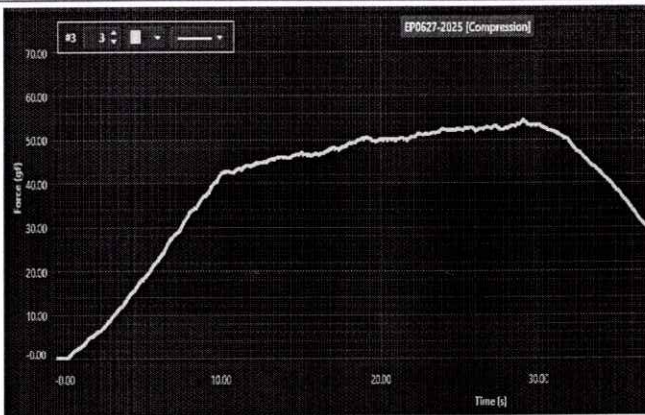
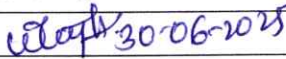

Report #	QIRI20253356	Select the Appropriate Inspection Stage / Process
Date	26-06-2025	In process Inspection of etched Blades
Production Order #	ACUCUT SOPD2526-0002	
Item Code	MVR 21	
Product Description	MVR Lance 21G	
DHR #	20251466	
Batch #	EP0627/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.72 ± 0.02mm	Micrometer	0.722	0.726	0.721	0.724	0.725	0.722	0.724	0.726	0.728	0.723	Complied	
2	Width of the Blade	1.10 ± 0.1mm	Ocular/Microscope	1.10	1.10	1.10	1.10	1.10	1.10	1.0	1.10	1.10	1.10	complied	
3	Thickness of the Blade	0.48 ± 0.02mm	Micrometer	0.486	0.492	0.488	0.490	0.492	0.490	0.486	0.489	0.492	0.487	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.95	25.13	24.99	25.16	25.13	25.18	25.21	24.92	25.16	25.04	complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
Inspected By (Name)		MANJUNATHA			Signature (with date)					 26-06-2025					

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks			
				1	2	3	4	5	6	7	8	9	10					
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	26-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
		11:05Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓	⓪	Burr			
		12:05Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
		27-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
		10:05Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
				✓	✓	✓	✓	✓	✓	✓	✓	X	✓	⓪	washing			
		11:05Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
		30-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	⓪				
		12:25Pm		✓	✓	✓	✓	✓						⓪				
														⓪				
Sample Inspected Quantity		125 Pcs	Accepted Batch Quantity		1591 pcs	Remarks		02 NO's Defects										
Defects Observed (Type)		Burr washing																
Post Quality Inspection Result													Inspected By (Name)		MANJUNATHA	Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved													Signature with date		 30-06-2025	Signature with date		 30-06-2025
Note: Annexure to be provided for additional test report (if required)																		

Quality Test Report

Report #	QIRI20253357	Type of Test	Penetration Force test
Date.:	26-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SOPD2526-0002	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 21G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 21	DHR #	20251466
Batch #	EP0627/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	54.42	55.07	53.95	59.30	63.12	56.58	56.69	53.44	57.72	51.54	Complied		
2	11-18		54.10	53.87	51.34	54.28	57.06	57.93	58.74	57.52			Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		 30-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 30-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														