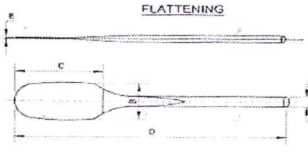
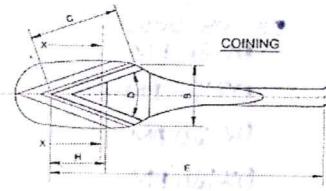
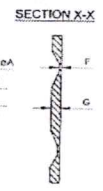








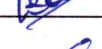





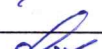





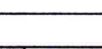
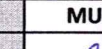
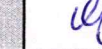
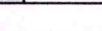








Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254421	Select the Appropriate Inspection Stage / Process Inspection of Blanks (Punched) <div style="display: flex; justify-content: space-around; align-items: center;">    </div>
Date	25-08-2025	
Production Order	PR025-1300	
Item Code	KR SB 24-E	
Product Description	SLIT ANGLED SB 2.4 mm	
DHR No	20252027	
Batch No	PU0249/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005mm	DM	0.842	0.839	0.840	0.841	0.842	0.843	0.841	0.838	0.842	0.841	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2.49	2.52	2.54	2.51	2.49	2.48	2.53	2.54	2.51	2.53	Complied	
F(E)	Thickness of the flat	0.21 ± 0.20 mm	DVC	0.217	0.210	0.214	0.220	0.208	0.209	0.211	0.215	0.217	0.218	Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.63	2.59	2.63	2.60	2.62	2.64	2.59	2.58	2.60	2.63	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81	3.77	3.79	3.88	3.84	3.81	3.86	3.83	3.78	3.84	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DM	3.84	3.71	3.85	3.92	3.87	3.85	3.90	3.87	3.83	3.87	Complied	2
C(E)	Pre notch length	23.40 ± 0.50 mm	DM	23.39	23.44	23.52	23.47	23.45	23.41	23.39	23.42	23.56	23.52	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DVC	0.052	0.049	0.056	0.055	0.053	0.054	0.057	0.048	0.052	0.056	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.233	0.239	0.235	0.229	0.240	0.229	0.233	0.234	0.237	0.240	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 25-08-2025			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. Width of the flat 2. Thickness of the flat 3. Width of the blank 4. Cutting length of the blank 5. Pre notch length 6. Blank Thickness 7. Visual Checks		25-08-2025 01:30 PM	DVC DM DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	                          
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		26-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	Sample Inspected Quantity			Accepted Batch Quantity				Remarks							
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 26-08-2025		Signature with date		 26-08-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	26-08-2025 04:30 PM	DVC DM DVC DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	27
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		28-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:45 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		16568 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		28-08-2025		with date		28-08-2025					
Note: Annexure to be provided for additional test report (if required)															