

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253975	Select the Appropriate Inspection Stage / Process In process Inspection of etched Blades							
Date	07-08-2025								
Production Order #	ACUCUT SO-31								
Item Code	CC 22								
Product Description	Clear Cornea Angled SB 2.2 mm	\$ SECTION XX							
DHR#	20251813								
Batch #	EP0753/2025								
Reference Drawing	SECPL/CC/05	,							

		70000000000000000	Principal Control of the Control of			Setup A	Approva	l (Actual	Readin	gs/Obse	rvation)					
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	Control of the Contro	Remarks	
	Wire Diameter	0.72 ± 0.02 mm	Digital Micrometer	0.719	0.716	0.721	0.724	0719	0.718	0.726	0.724	0.722	0.728	Caselled		
2	Width of the Blade	of the Blade 2.20 ± 0.1 mm Ocular/Microscope		2.20	2.20	2.20	2.10	2.20	2.20	9.20	2.20	2.90	2.20	Genetica		
3	Thickness of the Blade	0.15 ± 0.02mm	m Digital Micrometer		0-151	0.161	0.159	0.154	0.158	0157	0161	0156	0.158	Condied		
4	Prenotch Length	renotch Length 23.00 ± 0.5 mm Digital calli		92.96	22.88	23.14	23.16	25.08	22.97	22.98	2311	93.16	22.87	Corred	NA	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	20	2.0	2.0	2.0	20	2.0			2.0	Conclica	1	
6	Surface Finish	Matte Finish	Microscope	ole	ok	de	012	ole	OK	ok	01<	OK	de	Coplied		
7 2	Visual Inspection	Free from deffects	Microscope	ole	OK	ok	de	010	ok	012	ok	de	ok	Capia		
				-												
	484 × 1110 B		4-101/ 8-10-1						45	JV 6	01					
Inspect	ed By (Name)		SHIVANAND				Się	gnature	(with da	te)	8	-08	203	S		

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



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SI No	Parameter		Instrument Used	Inpro	cess Sam	ples Ins	pection	(Put "√	' - Com	plied an	d "X"-	Not Com	plied)	Inspected b	Remarks
SI.No.		Date and Time	Instrument Usea	1	2	3	4	5	6	7	8	9	10	(Signature	
		04-08-2015		V	V	~	-	-	_	_	_		~	-8	
		10 : 45 AM	1	V	1-	-	4		1		1	~	_	8	
				~	1	1		1			_	-	_	B	
				~	~	1	1_	_	X	_	1	-	1	8	Dent
				~	-	1	1	10		-	-		_	8	
		119.E A EO		V		1	1	,	1	1	1		_	8	
		11°15AM			1 -	1			_	1	10	-	-	8	
				V			1	1-	1		1		1	-8	
	Width of the blade		and the state of			. 1	1	1		1	1	1		8	
1	Prenotch length Incision Marking length Surface Finish & Visual Checks		Ocular/Microscope Digital calliper	~	X	1	1	1-	-	_	1	1_	-	8	washing
2			Ocular/Microscope		~	1		1	1 -	1-	-	1/		8	
4		11:45 AM	Microscope	~	1		1	1	1	_	-			8	
				V			1	1						8	1
	š.														
	5				9										
									NI	-					
		,	2 × 1												
				44.7										_	
				1.56			<u> </u>						1		
Sample Inspected Quantity 185 NO'S Accepted						cepted Batch Quantity 160% No				os Remarks			1 60	110,2 De	pects
Defects (Observed (Type)	Dent, W	ashing.			Television for the						12 11 11 22 11			URIGESHAPPA R
00000000000000000000000000000000000000	uality Inspection Result						spected By (Name)		SHIVANAND		מאט	Appro	vea By	1002 E002 E002 E002 F	
	Batch conform to the req					Signature with date			84-08-9005			s with date			JE 07-08-202
	Batch do not conform to nexure to be provided for addito		эт аррголеа			Title d				•		2000		22460CKD075EE	



Quality Test Report

Report #	QIRI20253976		Donotration Force test		
Date.:	07-08-2025	Type of Test	Penetration Force test		
Production Order #	ACUCUT SO-31	Testing Work Instruction #	SECPL_WI_047		
Product Description	Clear Cornea Angled SB 2.2MM PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	CC 22	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0753/2025	DHR#	20251813		

Sl.No	Sample #	Requirement	Result (Complied / Not Complied)									Test Gr	aph/ Test Sample (Image)						
1	01-10		67.15	67.77	64.30	70.89	68.02	72.68	66.42	67.80	65.87	70.21	Complied	73.00 FS 2; +	EP0753-2025 [Compression]				
2	11-18		65.30	65.61	67.00	65.42	67.43	59.40	61.98	63.65			Complied	60X					
3														5000					
4														g 40x					
5		63.00 10-6							868					35.X					
6		63.00 ± 10gf												zx /					
7														13.8					
8														-0.00 5.C3 12.XX	15.00 20.00 25.00 30.00				
9															Tine (g)				
10														Pen	etration value -67.15gf				
nspecte	spected By (Name) SHIVANAND									Signature (with date)	\$ 04-08-2025								
Post Test Result									Approved By (Name)	MURIGESHAPPA R									
☑ Ba	☑ Batch conform to the requirement and approved										.om								
□ Ва	atch do not conf	orm to the requir	rement	and no	t approv	/ed			**************************************					Signature (with date)					