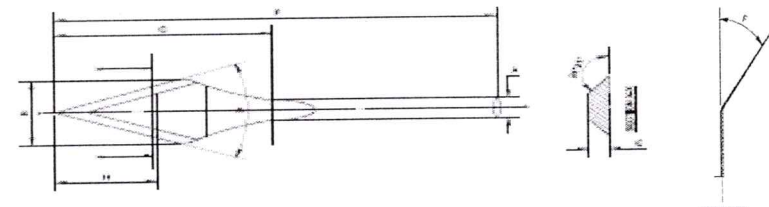


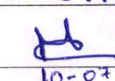
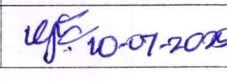
## Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253297	Select the Appropriate Inspection Stage / Process
Date	28-06-2025	Inprocess Inspection Of Knives
Production Order	Microsurgical Technology(SO-0017) ( 433 PCS )	
REF/Model #	CC 285	
Product Description	Clear Cornea angled SB 2.8mm	
DHR #	20251450	
Batch/lot #	F0524/2025	
Reference Drawing#	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Handle colour & Handle Printin	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	2	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		
3	Width of the Blade	2.85 ± 0.1mm	Occular	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied		
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.10	2.00	2.10	2.00	2.10	2.00	2.10	2.00	2.10	2.00	Complied		
5	Bending Angle	45° ± 2°	Protractor /Gauge	45°	46°	45°	46°	45°	46°	45°	46°	45°	46°	45°	Complied		
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00		Complied
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		
8	Dye penetration test	No leakage on sealed area	Visual	OK										Complied			
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50		Complied
10	Product appearance	free From Foreign Particles/Defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		
Inspected By (Name)		Misbah Noor S				Signature (with date )				01-07-2025							

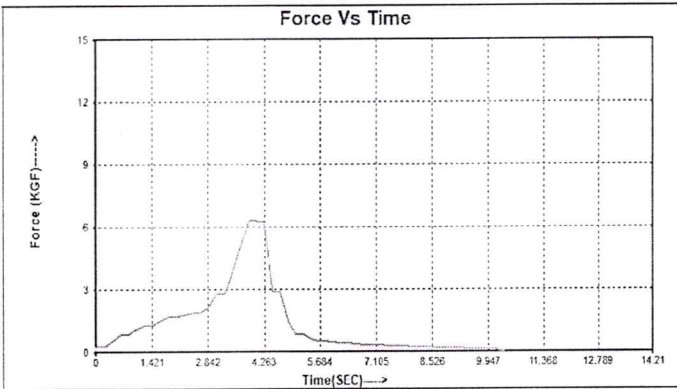



## Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
			28-06-2025 05:05 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Nil
			05:37 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			30-06-2025 10:02 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			01-07-2025 03:27 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			10-07-2025 06:02 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
1	Handle Print	Visual														
2	Tip Orientation,	Visual														
3	Incision Marking Length	Visual /Occular														
4	Bending Angle	Protractor/Gauge														
5	Bending Length	Steel Rule														
6	Surface Finish & Visual Checks	Visual /Occular														
7	Product Label description	Visual														
8	Product Cleanlines,	Visual														
9	No of Pouches /Carton	Visual														
10	No of Cartons /Corrugated Box	Visual														
Sample Inspected Quantity		50 NO'S		Accepted Batch Quantity		427 Pcs		Remarks		Nil						
Defects Observed (Type)		Nil														
Post Quality Inspection Result				Inspected By (Name)		Misbah Noor		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 10-07-2025		Signature with date		 10-07-2025						

Note: Annexure to be provided for additional test report (if required)



Report #	QIRI20253298	Type of Test	Attachment Strength Pull Test
Date::	28-06-2025		
Production Order #	Microsurgical Technology(SO-0017)	Testing Work Instruction #	SECPL_WI_056
Product Description	Clear Cornea Angled SB 285mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL #	CC 285	Equipment ID #	SECPL/INS/33
Batch #	F0524/2025	DHR #	20251450

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																					
1	SAMPLE 1	≥1.5 KGF	6.31 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><b>PULL TEST</b></p>  <table border="1" style="width: 100%; font-size: small;"> <tr><td>Specimen Nos.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td></tr> <tr><td>Max Force (KGF)</td><td>6.31</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Status(Pass/Fail)</td><td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table> </div> <div style="width: 50%;"> <div style="text-align: right;">   <small>SHAH EYE CARE PVT LTD PLOT 69 KARUR INDUSTRIAL AREA PB ROAD DAYANAGERE KARNATAKA-577005</small> </div> <div> <p><b>Description</b></p> <table border="1" style="width: 100%; font-size: x-small;"> <tr><td>Product name</td><td>CC 285</td></tr> <tr><td>Operator</td><td>AUTOMACHINE</td></tr> <tr><td>Batch</td><td>F0524/2025</td></tr> <tr><td>Sample ID</td><td>Microsurgical Technolo</td></tr> <tr><td>Shape</td><td></td></tr> <tr><td>Standard</td><td>≥ 1.5 KGF</td></tr> <tr><td>Min Force</td><td>6.31</td></tr> <tr><td>Max Force</td><td>6.31</td></tr> <tr><td>Date</td><td>28.06.2025</td></tr> <tr><td>Time</td><td>17:36:21</td></tr> </table> </div> </div> </div>	Specimen Nos.	1	2	3	4	5	6	7	8	9	10	Max Force (KGF)	6.31										Status(Pass/Fail)	Pass										Product name	CC 285	Operator	AUTOMACHINE	Batch	F0524/2025	Sample ID	Microsurgical Technolo	Shape		Standard	≥ 1.5 KGF	Min Force	6.31	Max Force	6.31	Date	28.06.2025	Time	17:36:21
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Inspected By (Name)		PRAVEN P K			Signature (with date ) <span style="float: right;">               28-06-2025           </span>																																																					
Post Test Result					Approved By (Name) <span style="float: right;">MURIGESHAPPA R</span>																																																					
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<input type="checkbox"/> Batch do not conform to the requirement and not approved																																																										

## Quality Test Report

[illegible]