


## Quality Inspection Report (Inprocess Inspection)

|                     |                                    |   |
|---------------------|------------------------------------|---|
| Report No           | QIRI20252745                       | Select the Appropriate Inspection Stage / Process |
| Date                | 11-06-2025                         | Inspection of Cut length Wire                     |
| Production Order    | PR025-0644                         |   |
| Item Code           | 0.838 CL Wire (RAAJRATNA)          |   |
| Product Description | Dia 0.838 mm Cut Length Wire 75 mm |   |
| DHR No              | 20251297                           |   |
| Batch No            | WC0052/2025                        |   |
| Reference Drawing   | NA                                 |   |





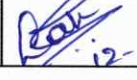
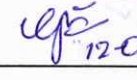
| Sl. No.             | Parameter           | Requirement                   | Instrument Used | Setup Approval (Actual Readings/Observation) |       |                       |       |       |       |  |       |       |       | Result<br>(Complied / Not Complied) | Remarks |
|---------------------|---------------------|-------------------------------|-----------------|--|-------|-----------------------|-------|-------|-------|--|-------|-------|-------|-------------------------------------|---------|
|                     |                     |                               |                 | 1  | 2     | 3                     | 4     | 5     | 6     | 7  | 8     | 9     | 10    |                                     |         |
| 1                   | Diameter            | 0.838 ± 0.005mm               | DM              | 0.843  | 0.840 | 0.842                 | 0.840 | 0.839 | 0.843 | 0.841  | 0.842 | 0.841 | 0.840 | Complied                            |         |
| 2                   | Length of cut Wires | 75 ± 0.50 mm                  | DVC             | 74.85  | 74.79 | 74.85                 | 74.89 | 74.84 | 74.90 | 74.89  | 74.80 | 74.87 | 74.83 | Complied                            |         |
| 3                   | Straightness        | Straight                      | Rolling Method  | OK   | OK    | OK                    | OK    | OK    | OK    | OK   | OK    | OK    | OK    | Complied                            | 502     |
| 4                   | Defects Free        | Free from rust, burr, Damage. | Microscope      | OK   | OK    | OK                    | OK    | OK    | OK    | OK   | OK    | OK    | OK    | Complied                            |         |
|                     |                     |                               |                 |  |       |                       |       |       |       |  |       |       |       |                                     |         |
|                     |                     |                               |                 |  |       |                       |       |       |       |  |       |       |       |                                     |         |
|                     |                     |                               |                 |  |       |                       |       |       |       |  |       |       |       |                                     |         |
|                     |                     |                               |                 |  |       |                       |       |       |       |  |       |       |       |                                     |         |
| Inspected By (Name) |                     | LAKSHMI                       |                 |  |       | Signature (with date) |       |       |       |  11-06-2025 |       |       |       |                                     |         |

## Quality Inspection Report (Inprocess Inspection)






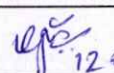
| Sl. No.   | Parameter  | Date and Time          | Instrument Used                            | Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied) |   |                    |         |                    |   |                    |   |   |    | Inspected by (Signature) | Remarks |
|---|--|------------------------|--|--|---|--------------------|---------|--------------------|---|--------------------|---|---|----|--------------------------|---------|
|   |  |                        |  | 1  | 2 | 3                  | 4       | 5                  | 6 | 7                  | 8 | 9 | 10 |                          |         |
| 1<br>2<br>3<br>4  | Diameter<br>Cutting Length<br>Straightness<br>Defects free | 11-06-2025<br>11:15 AM | DMM<br>DVC<br>Rolling Method<br>Microscope | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       | 2A      |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
|   |  | ✓                      |  | ✓  | ✓ | ✓                  | ✓       | ✓                  | ✓ | ✓                  | ✓ | ✓ | ✓  | <i>[Signature]</i>       |         |
| Sample Inspected Quantity   |  | —                      | Accepted Batch Quantity                    |  | — |                    | Remarks |                    | — |                    |   |   |    |                          |         |
| Defects Observed (Type)   |  | —                      |  |  |   |                    |         |                    |   |                    |   |   |    |                          |         |
| Post Quality Inspection Result  |  |                        |  | Inspected By (Name)  |   | LAKSHMI            |         | Approved By (Name) |   | MURIGESHAPPA R     |   |   |    |                          |         |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved |  |                        |  | Signature  |   | <i>[Signature]</i> |         | Signature          |   | <i>[Signature]</i> |   |   |    |                          |         |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved |  |                        |  | with date  |   | 12-06-2025         |         | with date          |   | 12-06-2025         |   |   |    |                          |         |
| Note: Annexure to be provided for additional test report (if required)            |  |                        |  |  |   |                    |         |                    |   |                    |   |   |    |                          |         |



## Quality Inspection Report (Inprocess Inspection)

| Sl.N<br>o.  | Parameter  | Date and Time           | Instrument<br>Used                         | Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied) |   |   |   |                    |   |   |   |   |    | Inspected by<br>(Signature)   | Remarks |
|---|--|-------------------------|--|--|---|---|---|--------------------|---|---|---|---|----|---|---------|
|   |  |                         |  | 1  | 2 | 3   | 4 | 5                  | 6 | 7   | 8   | 9 | 10 |   |         |
| 1   | Diameter<br>Cutting Length<br>Straightness<br>Defects free | 12-06-2025              | DMM<br>DVC<br>Rolling Method<br>Microscope | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |  | ✓       |
|   |  | 10:30 AM                |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  | 11:30 AM                |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |  |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  | 12:30 PM                |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |  |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓   | ✓ | ✓  |   |         |
|   | ✓  | ✓                       | ✓  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   |   |   |    |   |         |
|   | ✓  | ✓                       | ✓  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   |   |   |    |   |         |
|   | ✓  | ✓                       | ✓  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   |  |   |    |   |         |
| 01:30 PM  | ✓  | ✓                       | ✓  | ✓  | ✓ | ✓   | ✓ | ✓                  | ✓ | ✓   |   |   |    |   |         |
| Sample Inspected Quantity   |  | Accepted Batch Quantity |  | Remarks  |   |   |   |                    |   |   |   |   |    |   |         |
| Defects Observed (Type)   |  |                         |  |  |   |   |   |                    |   |   |   |   |    |   |         |
| Post Quality Inspection Result  |  |                         |  | Inspected By (Name)  |   | LAKSHMI   |   | Approved By (Name) |   | MURIGESHAPPA R  |   |   |    |   |         |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved |  |                         |  | Signature  |   |  |   | Signature          |   |  |   |   |    |   |         |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved |  |                         |  | with date  |   | 12-06-2025  |   | with date          |   | 12-06-2025  |   |   |    |   |         |
| Note: Annexure to be provided for additional test report (if required)            |  |                         |  |  |   |   |   |                    |   |   |   |   |    |   |         |

## Quality Inspection Report (Inprocess Inspection)

| Sl. No.   | Parameter  | Date and Time          | Instrument Used                            | Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied) |            |   |   |                    |   |   |   |   |   | Inspected by (Signature)  | Remarks |
|---|--|------------------------|--|--|------------|---|---|--------------------|---|---|---|---|---|---|---------|
|   |  |                        |  | 1  | 2          | 3   | 4 | 5                  | 6 | 7   | 8 | 9 | 10  |   |         |
| 1<br>2<br>3<br>4  | Diameter<br>Cutting Length<br>Straightness<br>Defects free | 12-06-2025<br>02:30 PM | DMM<br>DVC<br>Rolling Method<br>Microscope | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ | ✓   |  | N/A     |
|   |  | ✓                      |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |   |   |         |
|   |  | ✓                      |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |   |   |         |
|   |  | 03:30 PM               |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |  |   |         |
|   |  | ✓                      |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |   |   |         |
|   |  | 04:20 PM               |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |  |   |         |
|   |  | ✓                      |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |   |   |         |
|   |  | 05:00 PM               |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |  |   |         |
|   |  | ✓                      |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |   |   |         |
|   |  | ✓                      |  | ✓  | ✓          | ✓   | ✓ | ✓                  | ✓ | ✓   | ✓ | ✓ |   |   |         |
|   |  |                        |  | N/A  |            |   |   |                    |   |   |   |   |   |   |         |
| Sample Inspected Quantity   |  | 500 PCS.               | Accepted Batch Quantity                    |  | 39900 PCS. |   |   |                    |   | Remarks   |   |   |   |   |         |
| Defects Observed (Type)   |  | —                      |  |  |            |   |   |                    |   |   |   |   |   |   |         |
| <b>Post Quality Inspection Result</b>   |  |                        |  | Inspected By (Name)  |            | LAKSHMI   |   | Approved By (Name) |   | MURIGESHAPPA R  |   |   |   |   |         |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved |  |                        |  | Signature  |            |  |   | Signature          |   |  |   |   |   |   |         |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved |  |                        |  | with date  |            | 12-06-2025  |   | with date          |   | 12-06-2025  |   |   |   |   |         |
| Note: Annexure to be provided for additional test report (if required)            |  |                        |  |  |            |   |   |                    |   |   |   |   |   |   |         |