

A STATE OF THE STA		Select	the Appropria	ate Inspection Stage / Process	
Report No	QIRI20253564		A PROPERTY AND ADDRESS OF THE PARTY OF THE P	n of Cut length Wire	
Date	10-07-2025		Поресто		
Production Order	PRO25-0906			2 (
Item Code	Ø 0.90 WIRE				
Product Description	Dia 0.90 mm Cut Length Wire 90 mm (RAAJRATNA)			Mitograp of Work	
DHR No	20251665				
Batch No	WC0064/2025			or year of the	
Reference Drawing	NA NA				

	Parameter					Setup		Result	Remarks						
I.N o.		Requirement	Instrument Used	1 .	2 .	3	4	5 .	6.	7	8	9	,10	(Complied / Not Complied)	Kemarks
1	Diameter	0.90 ± 0.005 mm	DM	0.904	0,904	0,905	0.904	0,905	0,905	0.904	0.904	0,904	0,905	Compled	
2	Length of cut Wires	90 ± 0.50 mm	DVC	89.52	89.62	89.57	89.55	89.62	8 9.66	89,54	89.69	89,70	89,62	Compled	
3	Straightness	Straight	Rolling Method	ok	ox	OK	OK	OK.	OK	OK	ok	on	OK	Compleed	2
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	on	OK	OK	OK	OK	OK	OK	OK	Compled	
		i y	3 /		,				,				11300	.0	
			ı'												
Insne	ected By (Name)		LAKSH	MI			S	ignature	(with dat	te)	O W	10-04	-2025		

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023



I.N			Instrument Used	Inp	orocess S	amples I	nspection	(Put " v "	' - Comp	lied and	"X "- No	t Complie		Inspected by	Remarks	
o.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)		
		10 - 07 - 2025 9:30 AM		1/	~			~	/				/	30V		
		The Print												10		
		10130 AM												TON-		
1		(IV) BO FILE			_							_			1	
1		11:30AM						~	1							-
		THEOTHER								V						
		12:30 PM					-			~				TOV		
		120071														
	Diameter	MAOETO	DMM			1							-	80°	<u> </u>	
	Cutting Length		DVC Rolling Method Microscope											12	2	
	Straightness	02:30 PM							1		_			300		
	Defects free													10		
		MA OETEO		3 1 A 1 1 1		_					_				HOW.	
							_									
		04:30 PM			*									BOX		
		unite and				البال			0				_	0/2		
		05120 PM								V				200		
		1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	gradient jag			_	-		_	4				1		
]	-						-			2	(Contraction of the contraction		
		06:00 PM.		~						THE STATE OF THE S				300		
mp	e Inspected Quantity			Accepted	Batch Qua	ntity		-		Remarks		-	-			
fec	ts Observed (Type)	_												300,200 Page 24		
st	Quality Inspection	Result				Inspecte	ed By (Na	me)	//	LAKSHM			ed By (Nar	2 1 3 60 5 5 60	ESHAPPA R	
		the requirement ar				Signatu			CON.	10-04-	2025.	Signatu with da		apri	10-04-2025	
		orm to the requirer ed for additonal test re		proved		with da	te		1	10-0"		with ua			1020	

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



SI.N			Instrument	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied										Inspected by	Remarks					
o.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	nemaiks					
		11-07-2025 09:30 AM					V		•	V	~		1	201						
			6			~								1/1						
	4	MA 05:01	v	·															POT	
		<u> </u>	, ,		•					_			02 (12)	01/						
		MA 05:11									<u> </u>		~	200						
		1			~						~		26 100	No.						
	- V,	12:30 PM	*	~	-	V	•		~		<u></u>			200						
					_		· '			·			54 (1)	A Company						
1	Diameter	M9 05:10	DMM				-	V	V	V				(BOX)	2					
2	Cutting Length	71	DVC Rolling Method Microscope						~	~			10111	OW.	<u>/</u>					
3	Straightness Defects free	02:30 PM						~						201						
	5010010 11 00													80V						
	P	M4 02 120	-												_					
					~									DOU.						
		M9 05: 40		1					-		-			1	-					
														(HOU)						
		05120 PM												(See						
	\$	06:00 PM												Dow						
ımple	Inspected Quantity	06.00 F/F		Accepted I	Batch Qua	ntity	MAN A			Remarks		_	2 _ 1							
efects	o Observed (Type)														1					
ost C	Quality Inspection	Result				Inspecte	d By (Na	me)	1	LAKSHM	ı	Approve	d By (Na	EN STANDARD DE PRÉSENTA	SHAPPA R					
	Satch conform to the	ne requirement and		proved	ov i i	Signatur with dat			O ON	-ot-2	025.	Signatur with dat		In.	11-04-2025					

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



.N	Parameter		Instrument	Inp	rocess S	amples II	rspection	(Put "√"	' - Compl	lied and	"X "- No	t Complie	ed)	Inspect		Remarks
0.		Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signa		
		12-07-2025 09:40 AM			·	V		~			~	V	~	to	24	
			x.			<u> </u>		V	V							
		x ~ 4	,		<u></u>								1	1010	200	
		10: HO AM		/										100	1	
				/									1110	1.11 B	Die .	
		111 40 AM										7		7	1	
		- 1											May	1 21 8	ON THE REAL PROPERTY.	
	Diameter Cutting Length Straightness Defects free	12120 PM.	,										/	7	1	40
		X	DMM DVC Rolling Method						./				MILL	10 8	DV-	
		01:00 PM												/		
			Microscope	7		- "		9					X * 7 . 5 . 7	77.1		
		=	1													
						,				1			All and a			
									10,			-	1111-1	l/a		
								14		7		-				
			,	,			-		,	,			11,7 5	783		
						-		y -	-	,						
									-	+						
mal	e Inspected Quantity	-00 Dec	1.	Accepted	Batch Qua	ntity	44000) PCS.		Remarks		_	NAT 1	11-117		
	s Observed (Type)	500 PCS.					1.1000	, .			19016 (FE 1904 PM)					111
27 2 31	Quality Inspection	Result			18	Inspect	ed By (Nai	ne)	1	LAKSHN	11	Approv	ed By (N	ame)		ESHAPPA R
		the requirement a	nd approved	AND THE PARTY OF T	1	Signatu	re		No.		025	Signatu			Op	12-04-209
=	Patch do not confe	orm to the require	ment and not a	pproved		with da	te		1000 N	2-04-5		with da	ate			12-0

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023