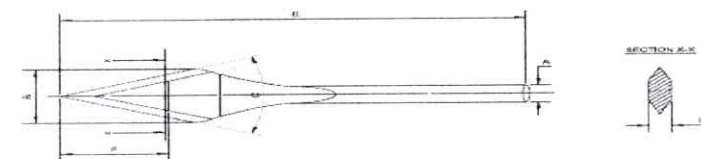
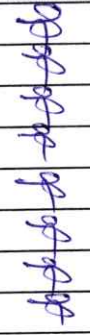
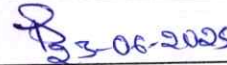
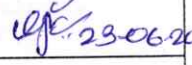


Quality Inspection Report (Inprocess Inspection)


Report #	QIRI20253200	Select the Appropriate Inspection Stage / Process
Date	23-06-2025	In process Inspection of etched Blades
Production Order #	SURGICON SO0B2425-0146	
Item Code	CC DB 24	
Product Description	Clear Cornea Angled DB 2.4 mm	
DHR #	20251474	
Batch #	EP0605/2025	
Reference Drawing	SECPL/CC/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.758	0.761	0.768	0.766	0.758	0.764	0.767	0.771	0.761	0.766	Complied	↑	
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied		
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.169	0.164	0.166	0.158	0.164	0.166	0.158	0.159	0.155	0.161	Complied		
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.98	22.96	23.14	23.19	22.98	22.99	23.01	23.16	22.94	22.98	Complied		Z
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.10	2.0	2.0	2.10	2.0	2.0	2.0	2.0	2.0	2.0	Complied		/
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied.		
Inspected By (Name)		SHIVANAND						Signature (with date)				23-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	23-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		1:25Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓		Dent	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		80 Pcs	Accepted Batch Quantity		526 Pcs		Remarks		01 NO Defect							
Defects Observed (Type)		Dent														
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		 23-06-2025		Signature with date		 23-06-2025						
<input type="checkbox"/> Batch do not conform to the requirement and not approved																
Note: Annexure to be provided for additional test report (if required)																

Quality Test Report

Report #	QIRI20253201	Type of Test	Penetration Force test
Date.:	23-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SURGICON SO0B2425-0146	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC DB 24	DHR #	20251474
Batch #	EP0605/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-06	63.00 ± 10gf	69.67	66.76	66.45	63.16	67.07	63.56					Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		23-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		23-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														