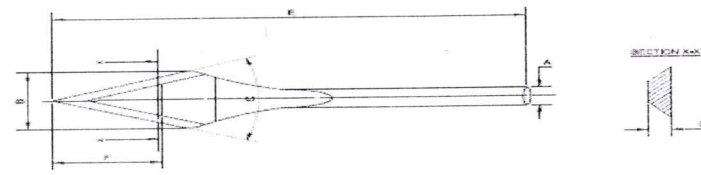
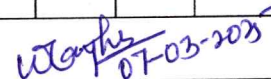
















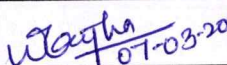
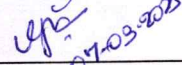
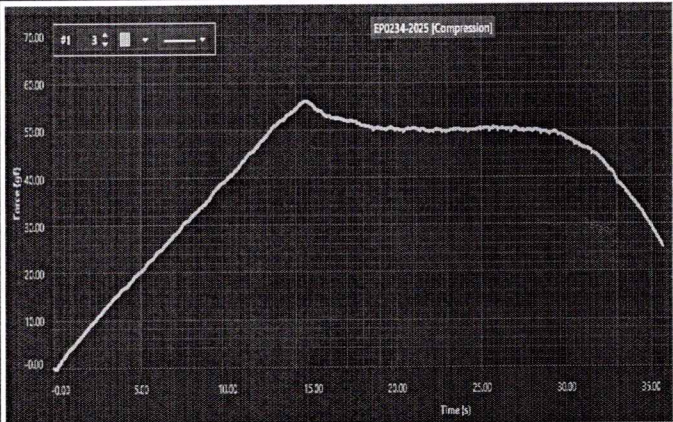
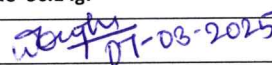
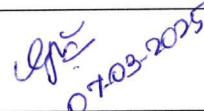


Report #	QIRI20251232	Select the Appropriate Inspection Stage / Process In process Inspection of etched Blades 
Date	07-03-2025	
Production Order #	SD SO-94	
Item Code	KR 24-T * KR 2.4	
Product Description	Slit Angled SB 2.4 mm	
DHR #	20250545	
Batch #	EP0234/2025	
Reference Drawing	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Micrometer	0.758	0.760	0.761	0.758	0.759	0.762	0.764	0.766	0.762	0.760	Complied	
2	Width of the Blade	2.40 ± 0.10 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.50	2.40	2.40	2.40	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.152	0.156	0.161	0.162	0.158	0.154	0.156	0.158	0.160	0.158	Complied	
4	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.00	2.00	2.00	2.00	2.10	2.00	2.00	2.00	2.00	2.00	Complied	
5	Prenotch Length	23.00 ± 0.50 mm	Digital calliper	22.99	23.04	23.11	22.98	23.11	22.96	23.11	22.97	23.11	22.98	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA						Signature (with date)			 07-03-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	07-03-2025 12:00 PM	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		Tip Bend
				X	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	X	✓	✓	✓	✓	✓	✓	✓		Washing
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		125 PCS	Accepted Batch Quantity		2010 PCS		Remarks		02 Was Defect						
Defects Observed (Type)		TIP Bend. Washing													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		07-03-2025		with date		07-03-2025					
Note: Annexure to be provided for additional test report (if required)															

Report #	QIRI20251233	Type of Test	Penetration Force test
Date.:	07-03-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SD SO-94	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	EP-KR 24 SLIT ANGLED SB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 24	DHR #	20250545
Batch #	EP0234/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-10	53.00 ± 10gf	56.14	57.33	57.07	60.63	57.49	58.63	58.64	58.32	59.64	57.49	Complied	
2	11-20		61.15	55.75	55.26	55.90	60.42	60.34	58.83	58.27	58.14	57.08	Complied	
3	21-22		59.32	59.87									Complied	
4														
5														
6														
7														
8														
9														
10														
Inspected By (Name)		MANJUNATHA										Signature (with date)		 07-03-2025
Post Test Result												Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved											Signature (with date)		 07-03-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													