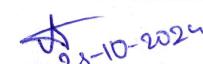


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20245232	Select the Appropriate Inspection Stage / Process
Date	28-10-2024	Inspection of Cut length Wire
Production Order	PROD-1693	
Item Code	0.94 CL Wire	
Product Description	Dia 0.94 mm Cut Length Wire 75 mm (Haynes)	
DHR No	20242223	
Batch No	WC0088/2024	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.94 ± 0.005 mm	DM	0.938	0.941	0.941	0.941	0.942	0.939	0.940	0.940	0.938	0.941	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.91	74.82	75.09	75.08	74.99	74.91	74.88	75.09	75.11	75.12	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	✓
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		APOORVA CB				Signature (with date)				 28-10-2024					



Quality Inspection Report (Inprocess Inspection)

Note: Annexure to be provided for additional test report (if required)

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks																	
				1	2	3	4	5	6	7	8	9	10																			
1 2 3 4	Diameter Length of cut Wires Straightness Defects free	11:00 Am 12:00 PM 1:00 PM 2:00 PM 3:00 PM 4:00 PM 5:00 PM	DMM DVC Rolling Method Microscope	V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
				V	V	V	V	V	V	V	V	V	V	JSS																		
Sample Inspected Quantity				Accepted Batch Quantity			94790 PCS			Remarks			—																			
Defects Observed (Type)																																
Post Quality Inspection Result								Inspected By (Name)		APOORVA CB		Approved By (Name)		MURIGESHAPPAR																		
<input checked="" type="checkbox"/> Batch conform to the requirement and approved								Signature with date		29-10-2024		Signature with date		MURIGESHAPPAR 29-10-2024																		
<input type="checkbox"/> Batch do not conform to the requirement and not approved																																
Note: Annexure to be provided for additional test report (if required)																																