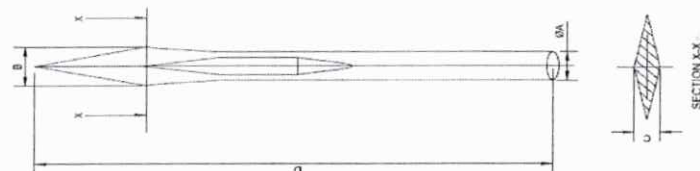
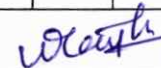
















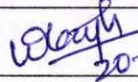


## Quality Inspection Report (Inprocess Inspection)

|                            |                          |   |
|----------------------------|--------------------------|---|
| <b>Report #</b>            | QIRI20252579             | <b>Select the Appropriate Inspection Stage / Process</b>                            |
| <b>Date</b>                | 19-05-2025               | In process Inspection of etched Blades  |
| <b>Production Order #</b>  | TEKNOMEK SO-127          |  |
| <b>Item Code</b>           | MVR 21-E (CV)            |   |
| <b>Product Description</b> | MVR Lance 21G            |   |
| <b>DHR #</b>               | 20251173                 |   |
| <b>Batch #</b>             | EP0471/2025              |   |
| <b>Reference Drawing</b>   | SECPL_CV_EP_45 REV NO 00 |   |

| Sl.No.              | Parameter              | Requirement        | Instrument Used   | Setup Approval (Actual Readings/Observation) |       |       |       |                       |       |       |  |       |       | Result<br>(Complied /<br>Not Complied) | Remarks |
|---------------------|------------------------|--------------------|-------------------|--|-------|-------|-------|-----------------------|-------|-------|--|-------|-------|--|---------|
|                     |                        |                    |                   | 1  | 2     | 3     | 4     | 5                     | 6     | 7     | 8  | 9     | 10    |  |         |
| 1                   | Wire Diameter          | 0.72 ± 0.02mm      | Micrometer        | 0.718  | 0.715 | 0.720 | 0.721 | 0.719                 | 0.719 | 0.722 | 0.724  | 0.716 | 0.718 | Complied                               |         |
| 2                   | Width of the Blade     | 1.10 ± 0.1mm       | Ocular/Microscope | 1.10   | 1.10  | 1.10  | 1.10  | 1.00                  | 1.60  | 1.10  | 1.10   | 1.00  | 1.10  | Complied                               |         |
| 3                   | Thickness of the Blade | 0.50 ± 0.02mm      | Micrometer        | 0.502  | 0.499 | 0.495 | 0.498 | 0.506                 | 0.502 | 0.500 | 0.497  | 0.491 | 0.494 | Complied                               |         |
| 4                   | Prenotch Length        | 23.00 ± 0.5mm      | Digital calliper  | 22.95  | 23.01 | 23.21 | 22.97 | 23.16                 | 23.21 | 23.31 | 22.97  | 23.17 | 23.18 | Complied                               |         |
| 5                   | Surface Finish         | Matte Finish       | Microscope        | OK   | OK    | OK    | OK    | OK                    | OK    | OK    | OK   | OK    | OK    | Complied                               |         |
| 6                   | Visual Inspection      | Free from deffects | Microscope        | OK   | OK    | OK    | OK    | OK                    | OK    | OK    | OK   | OK    | OK    | Complied                               |         |
|                     |                        |                    |                   |  |       |       |       |                       |       |       |  |       |       |  |         |
|                     |                        |                    |                   |  |       |       |       |                       |       |       |  |       |       |  |         |
|                     |                        |                    |                   |  |       |       |       |                       |       |       |  |       |       |  |         |
|                     |                        |                    |                   |  |       |       |       |                       |       |       |  |       |       |  |         |
| Inspected By (Name) |                        | MANJUNATHA         |                   |  |       |       |       | Signature (with date) |       |       |  19-05-2025 |       |       |  |         |

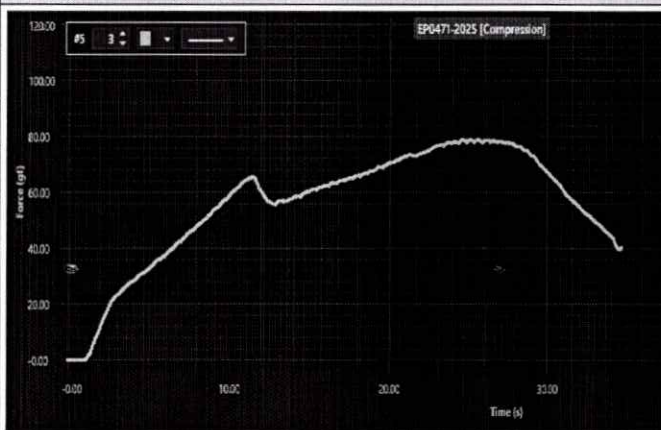
## Quality Inspection Report (Inprocess Inspection)

| Sl.No.   | Parameter  | Date and Time | Instrument Used                                       | Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied) |          |   |         |   |               |                     |   |   |    | Inspected by<br>(Signature)  | Remarks |   |  |
|--|--|---------------|---|--|----------|---|---------|---|---------------|---------------------|---|---|----|--|---------|---|--|
|  |  |               |   | 1  | 2        | 3 | 4       | 5 | 6             | 7                   | 8 | 9   | 10 |  |         |   |  |
| 1<br>2<br>3  | Width of the blade<br>Thickness of the blade<br>Surface Finish & Visual Checks | 19-05-2025    | Ocular/Microscope<br>Digital Micrometer<br>Microscope | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  | <br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br> |         |   |  |
|  |  | 4:40 Pm       |   | ✓  | ✓        | ✓ | ✓       | X | ✓             | ✓                   | ✓ | ✓   | ✓  |  | Burr    |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
|  |  |               |   | ✓  | ✓        | ✓ | ✓       | ✓ | ✓             | ✓                   | ✓ | ✓   | ✓  |  |         |   |  |
| Sample Inspected Quantity  |  | 125 Pcs       | Accepted Batch Quantity                               |  | 1365 Pcs |   | Remarks |   | 01 NO Defects |                     |   |   |    |  |         |   |  |
| Defects Observed (Type)  |  | Burr          |   |  |          |   |         |   |               |                     |   |   |    |  |         |   |  |
| Post Quality Inspection Result   |  |               |   |  |          |   |         |   |               | Inspected By (Name) |   | MANJUNATHA  |    | Approved By (Name)   |         | MURIGESHAPPA R  |  |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved<br><input type="checkbox"/> Batch do not conform to the requirement and not approved |  |               |   |  |          |   |         |   |               | Signature with date |   | <br>20-05-2025 |    | Signature with date  |         | <br>20-05-2025 |  |
| Note: Annexure to be provided for additional test report (if required)   |  |               |   |  |          |   |         |   |               |                     |   |   |    |  |         |   |  |



## Quality Test Report

|                     |                         |                            |                             |
|---------------------|-------------------------|----------------------------|-----------------------------|
| Report #            | QIRI20252580            | Type of Test               | Penetration Force test      |
| Date.:              | 19-05-2025              | Testing Work Instruction # | SECPL_WI_047                |
| Production Order #  | TEKNOMEK SO-127         | Testing Equipment Name     | CHATILLON FORCE MEASUREMENT |
| Product Description | MVR LANCE 21G-PN - 23MM | Equipment ID #             | SECPL/INS/ 146              |
| Item Code           | MVR 21-E                | DHR #                      | 20251173                    |
| Batch #             | EP0471/2025             |                            |                             |

| Sl.No                               | Sample #   | Requirement  | Actual Readings/Observation |       |       |       |       |       |       |       |       |       | Result<br>(Complied / Not<br>Complied) | Test Graph/ Test Sample (Image)  |                |            |
|-------------------------------------|--|--------------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--|--|----------------|------------|
| 1                                   | 01-10  | 80.00 ± 15gf | 79.00                       | 77.72 | 76.10 | 77.89 | 79.06 | 78.42 | 71.73 | 76.93 | 73.68 | 77.27 | Complied                               |  |                |            |
| 2                                   | 11-18  |              | 89.90                       | 87.70 | 83.87 | 79.92 | 82.89 | 78.50 | 84.46 | 84.12 |       |       | Complied                               |  |                |            |
| 3                                   |  |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |
| 4                                   |  |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |
| 5                                   |  |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |
| 6                                   |  |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |
| 7                                   |  |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |
| 8                                   |  |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |
| 9                                   |  |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |
| 10                                  |  |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |
| Inspected By (Name)                 |  | MANJUNATHA   |                             |       |       |       |       |       |       |       |       |       | Signature (with date)                  |  | 20-05-2025     |            |
| Post Test Result                    |  |              |                             |       |       |       |       |       |       |       |       |       | Approved By (Name)                     |  | MURIGESHAPPA R |            |
| <input checked="" type="checkbox"/> | Batch conform to the requirement and approved            |              |                             |       |       |       |       |       |       |       |       |       |  | Signature (with date )   |                | 20-05-2025 |
| <input type="checkbox"/>            | Batch do not conform to the requirement and not approved |              |                             |       |       |       |       |       |       |       |       |       |  |  |                |            |

