

Report No	QIRI20254009	Select the Appropriate Inspection Stage / Process									
Date	07-08-2025				Inspectio	n of Cut length Wire					
Production Order	PR025-1125										
Item Code	Ø 0.90 WIRE										
Product Description	Dia 0.90 mm Cut Length Wire 75 mm			90		STATISTICS					
DHR No	20251870										
Batch No	WC0074/2025										
Reference Drawing	NA					5 -0 - 51 - 20					

SI.N			Instrument			Setup	Approva	al (Actua	Reading	s/Observ	ration)			Result	Tarana a
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.901	0.900	200.0	0,900	0.903	0.901	0.902	E0P,0	0.901	0.901	Compled	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.54	7H.53	74.5H	4H.53	TH.52	4 4,60	74.53	44.5 2	44.5 4	44.63	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	407
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OX	OK	OK	Compled	
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.N			Instrument	Ing	process S	amples In	spection	n (Put "√"	- Compl	ied and '	'X "- Not	d)	Inspected by	Remarks					
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	ts Observed (Type)	-				Inspecte	d By (N	amel		LAKSHIV	11	Approv	ed By (Na	me) MURI	GESHAPPA R				
	Quality Inspection		1			Signatu		2001	1			The second second	A GOOD NIVE STRANGERS		K,				
4	Batch conform to Batch do not confo	the requirement a	nd approved	pproved		with da			09-08-2025			with da		19	45,09-08 20				
	Annexure to be provide			P P. 0100							and a		VA						

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-	Quality Inspection			1644		Inspecte	d By (Nar	ne)		LAKSHMI		Approve	d By (Nam	e) MURIGES	HAPPA R				
		ne requirement and				Signatur		tore of	1	/	028.	Signature	2	1086					
	nnexure to be provided	m to the requirem		proved	25	with date	e		30%	H-08-	Signature with date			ujen	11-08-202				

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	ts Observed (Type)		Section 19				ad By /N	ame)		LAKSHN	ΛΙ	Approv	ed By (N	Name)	MURIGESHAPP	A R
Post	Quality Inspection	Result					ted By (N	arrie)	1			Signatu	CONTRACTOR STATE		115	į.
V	Batch conform to	the requirement a	nd approved		7.45	Signatu with da			(10). 12-08-2025.			with d			12-0	3-20
	Batch do not conf	orm to the require	ment and not a eport (if required)	pproved	1 1	with a	ace		1/2/	11						

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