

Quality Inspection Report (Inprocess Inspection)

Repo	rt	QIRI20253044							Select	the Appro	priate Ins	spection S	tage / Pro	ocess		
Date		75-50-70-50-70-70-70-70-70-70-70-70-70-70-70-70-70										ction of kr				
	action Order	19-06-2025 Surgicon So-0006(1030PCS)					E -									
1 00000		MVR 20A					- - c	.				 -	0		$\overline{\ \ }$	
							Io A	IG A					ļ	-* /		
0.000000	uct Description	MVR LANCE- 20A	The second secon		-		SECTION	77	·				_	T		
DHR	#	20251395					SECTION X-X									
Batch	1 / Lot #	F0479/2025	#115 - 12 - 12 - 12 - 12 - 12 - 12 - 12 -	\$								×				
Refer	ence Drawing #	D10058					7	=					'	SECTION	<u>ON Y-Y</u>	
						Setu	p Approv	al (Actual	Readings	/Observa	tion)			Result		
SI.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(complied/N ot Complied)	Remarks	
1	Handle colour & Handle Priniting	As per BOM	Visual	01<	ok	Ola	Ole	Ok	Ole	Ole	Ole	Ole	Ole	complied		
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	ole	Ole	Ole	Ok	Ole	Ola	011	Ole	Ole	complied		
3	Width of the Blade	1.20 ± 0.1mm	Occular	1-20	(+ 20	1-20	1-20	1-20	1-20	(~70	1-20	1+20	(+20	complied		
4	Bending Angle	45° ± 2°	Protractor /Gauge	us	uŝ	us	us	uso	us	us	us	us	us	compile		
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.00	6-50	6.00	6-50	6.00	6. 90	6-50	6-20	6.50	6.50	complied		
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ole	Ole	ole	Ole	Ole	Ole	Olc	Olc	Ola	Ole	complied	S	
7	Ink dye penetration test	No leakage on sealed area	Visual	-			ole						complied	7		
8	Sealing Width	10.00 ± 2mm	Steel rule	6100	10.00	((-00	11.00	cow	66-00	1000	[c.00	10-00	11.00	complied	1	
9	Product appearance	free From Foreign Particles/defects	Visual	010	Ole	014	Ole	Ole	014	Ole	Ole	Olr	Ole	complied		
10	Product Label description	As per Controlled copy	Visual	Ole	Ole	olc	Ole	ماد	Ole	Ole	Ole	Ole	Ole	complied		
11	No of Pouches /Carton	As per Annexure	Visual	Ole	Ole	Olc	Ole	Ole	Ole	Ole	Ole	Ole	Ole	complted		
12	No of Cartons /Corrugated Box	As per Annexure	Visual	ole	ole	Ole	Olc	Ole	Ole	Ole	ole	10000		complied		
	Inspected By (Name) Auarli. m						S	ignature (with date	•)	17-	06-20	075			



Quality Inspection Report (Inprocess Inspection)

SI.N		Instrument Used	Date / Time	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)							1	Inspected By	Remarks		
0	Parameter	Instrument Oseu	Date / Time	1	2	3	4	5	6	7	8	9	10	(Signature)	
			19-06-2025 04:038M	/		_	/					/		AL	
			20-06-2025 09:53AM	/			1		/					se	
			24-06-2025			/			_		-			1	
			03:50 CM	/		/	_	_		/				te	
			25-06-225	/		/	-							se	
			o3. ogen	/		/	/	/						Al	2,
			01-07-2025	/										Ma	
1	Handle Print	Visual Visual	05:328M	/		/			/	-	-			re	
2	Tip Oriantation, Bending Angle	Protractor/Gauge	03.330												
4	Bending Length	Steel Rule													
5	Surface Finish & Visual Checks	Visual/Occular Visual													
6 7	Product Label description Product Cleanlines,	Visual													
8	No of Pouches /Carton	Visual		W.											
9	No of Cartons /Corrugated Box	Visual						V							
	*								NA						
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	н у														
Sampl	Sample Inspected Quantity So FC A Accepted Batch Quantity				ty 1005 PCS Remarks $-N$					Ni					
Defec	ts Observed (Type)	1	Nil	I -		T			1 1	101	Α.	1.			MAILDICECTIADDA D
Post Quality Inspection Result									Approve	d By (Nam	ne)	MURIGESHAPPA R			
Batch conform to the requirement and approved				Signature with date Signature with date							P01-07-200				
	Batch do not conform to the requirement and not approved					with date			01-0	•			-		0 01-01-20
	Annexure to be provided for additional tes	t report (if required)													



Quality Test Report

Report #	QIRI20253045	Type of Test	Attachment Strength Pull Test
Date.:	24-06-2025		
Production Order #	Surgicon So-0006	Testing Work Instruction #	SECPL_WI_056
Product Description	MVR-Lance 20A	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL#	MVR 20A	Equipment ID #	SECPL/INS/33
Batch #	F0479/2025	DHR#	20251395

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)				
1	SAMPLE 1	≥1.5 KGF	38.95 KGF	COMPLIED	PULL TEST	Shah			
					Force Vs Time	SHAH EYE CARE PVT LTD			
					50.75	PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARHATAKA-577005			
						Description			
					4 2045	Froug name MVR 20A NAZIYA			
					Q 20.3	Sacr F0479/2025			
					20.3	Sample (C) Surgicon So-0005			
					1 1 / 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Stape - > 1.5 KGF			
	Lorenza Lorenza de Lor				- 1015 / 1 1 1 1 1	Standard > 1.5 KGF Min Force 38.95			
						Max Force 38.95			
					1	Date 24.06.2025 Time 15:45.15			
					Specimen Nos. 1 2 3 4 5 6 8 9	Time. [15:45.15			
					Max Force (KGF) 38.95				
					Status(Pass/Fail) Pass				
Inspected	nspected By (Name) PRAVEN P K				Signature (with date)	25			
Post Test	Post Test Result				Approved By (Name) MURIGESHAPPA R				
F17-280-787-281-00-00-	A DOCUMENT OF THE PROPERTY OF THE PARTY OF T	the requirement a	nd approved		Signature				
			ment and not approved	K. 7	(with date)	Up 24-06-2025			

Format No: SECPL_FM_062, Rev.00

Effective Date: 07-07-2023



Quality Test Report

Report #		QIRI20253046			Type of Test	al and Leak Test		
Date.:		25-06-2025						
Productio	on Order#	Surgicon So-0006		Testing Work Instruction #	Testing Work Instruction # SECPL_WI_052			
Product I	Description	MVR-Lance 20A	Testing Equipment Name	PRESTO PULL & PEEL TESTER				
REF/Model # MVR 20A Batch # F0479/2025					Equipment ID #	SECPL/INS/33		
					DHR#			
SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test (Graph/ Test Sample (Image)		
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.06 KGF	Complied	SEAL TEST	: Time	C Shah	
					u .		SHAHEYE CARE FUT LTD PLOT 9 9 KAFUR INCOSTRIAL AREA 98 ROAD DANANAGERE KARNAT KKA-677006	
					,		De	

	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		Force Vs Time	SH4H EYE CARE FUT LTD
				PLOTIBS KARUR INDUSTRIAL AREA PBIROAD DAVANAGERE KARNATAKA-677006
				Description
			12 12	Productivine MVR 204
			- 8	Cperator SH4/IBA/1
			1 to	Bata F0479/2025
				Series C Surgicon So-0005
				Standars > 0.8 KGF < 2 KGF
				Standars > 0.8 KGF < 2 KGF Min Force 1.06
				Mai Force 106
			0 2 4 6 8 10 12 /4 16 18 20	Date 25.06.2025
			Time(SEC)>	Tane 16:43:32
			Specimen Nos. 1 2 3 4 5 6 9	1000
			Mex Force (KGF) 1.0€	
			Status(Pass/Fail) Pass	
Inspected By (Name)	PRAVEEN P K		Signature (with date)	16
ost Test Result			Approved By (Name) MURIGESHAPPA R	
☑ Batch conform to the requireme	ent and approved		Signature 1000 as on	acor
Batch do not conform to the red	quirement and not approved		(with date)	2019

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