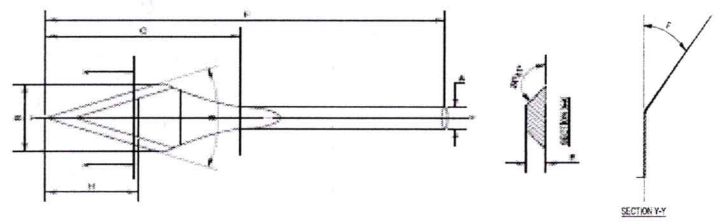


Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253943	Select the Appropriate Inspection Stage / Process														
Date	05-08-2025	Inprocess Inspection of knives														
Production Order	TEKNOMEK MEDIKAL MALZEMELERI SANAYI-128(1030PCS)															
REF / Model #	KR 275-S															
Product Description	Slit Angled SB 2.75mm															
DHR #	20251825															
Batch / Lot #	F0622/2025															
Reference Drawing #	NA															
Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied/N ot Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printing	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Orientation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.75 ± 0.1mm	Occular	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	Complied	
5	Bending Angle	40° ± 2°	Protractor /Gauge	40	40	40	40	40	40	40	40	40	40	40	Complied	2
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.50	6.00	6.50	6.50	6.50	6.00	6.50	6.50	6.50	Complied	=
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	NA										NA		
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	12.00	10.00	11.00	10.00	12.00	10.00	12.00	11.00	10.00	10.00	Complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		Akash-m							Signature (with date)				Ah 08-08-2025			

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Quality Test Report

Report #	QIRI20253944	Type of Test	Attachment Strength Pull Test
Date.:	06-08-2025		
Production Order #	TEKNOMEK MEDIKAL MALZEMELERI SANAYI-128	Testing Work Instruction #	SECPL_WI_056
Product Description	Slit Angled SB 2.75mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL #	KR 275-S	Equipment ID #	SECPL/INS/33
Batch #	F0622/2025	DHR #	20251825

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	SAMPLE 1	≥1.5 KGF	24.8 KGF	COMPLIED	<div> <div> <p>Force Vs Time</p> <p>Y-axis: Force (KGF) from 0 to 36. X-axis: Time (SEC) from 0 to 12.</p> </div> <div> <p>PULL TEST</p> <p>Specimen Nos. 1 2 3 4 5 6 7 8 9</p> <p>Max Force (KGF) 24.8</p> <p>Status(Pass/Fail) Pass</p> </div> </div> <div> <p>Shah Eye Care (P) Ltd SHAHI EYE CARE PVT LTD PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAYANAGERE KARNATAKA-577006</p> <p>Description</p> <p>Product name KR 275-S</p> <p>Operator MANI</p> <p>Batch F0622/2025</p> <p>Sample ID TEKNOMEK NEDIKAL</p> <p>Shape -</p> <p>Standard > 1.5 KGF</p> <p>Min Force 24.8</p> <p>Max Force 24.8</p> <p>Date 06.08.2025</p> <p>Time 16:54:11</p> </div>
Inspected By (Name)		DARSHAN R			Signature (with date)
Post Test Result					Approved By (Name)
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved				Signature (with date)
<input type="checkbox"/>	Batch do not conform to the requirement and not approved				