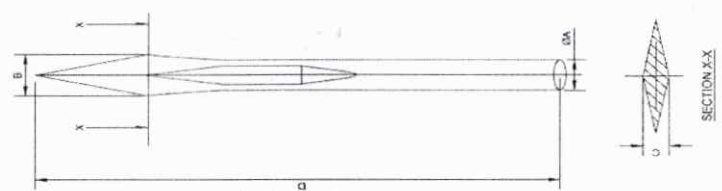
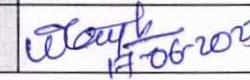
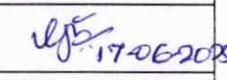


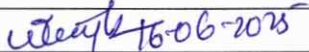

Report #	QIRI20253091	Select the Appropriate Inspection Stage / Process
Date	17-06-2025 <i>16-06-2025</i>	In process Inspection of etched Blades
Production Order #	OPTARISTON SOEX2526-0021	
Item Code	MVR 20	
Product Description	MVR Lance 20G	
DHR #	20251423	
Batch #	EP0585/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.812	0.809	0.816	0.812	0.814	0.816	0.815	0.817	0.809	0.810	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.545	0.546	0.551	0.547	0.543	0.539	0.540	0.542	0.538	0.547	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.98	24.99	25.11	25.16	24.89	24.95	25.16	25.12	24.96	24.92	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA				Signature (with date)				<i>Manjunath</i> 16-06-2025					

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	16-06-2023	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		5:25Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	✓	Burr	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		17-06-2023		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		9:50Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:50Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	TIP stroke	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		125 PCS	Accepted Batch Quantity		2614 PCS		Remarks		02 NO'S Defects						
Defects Observed (Type)		Burr, TIP stroke															
Post Quality Inspection Result										Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		 17-06-2023		Signature with date		 17-06-2023	
Note: Annexure to be provided for additional test report (if required)																	

Quality Test Report

Report #	QIRI20253092	Type of Test	Penetration Force test
Date.:	16-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	OPTARISTON SOEX2526-0021	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20	DHR #	20251423
Batch #	EP0585/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	63.40	56.72	58.73	56.86	58.78	56.84	56.65	52.41	55.15	55.19	Complied		
2	11-20		56.19	59.59	60.63	56.88	57.28	56.70	57.04	58.26	55.74	57.02	Complied		
3	21-29		58.28	57.20	59.05	58.27	63.40	59.27	60.51	59.81	61.24		Complied		
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		 16-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 16-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														