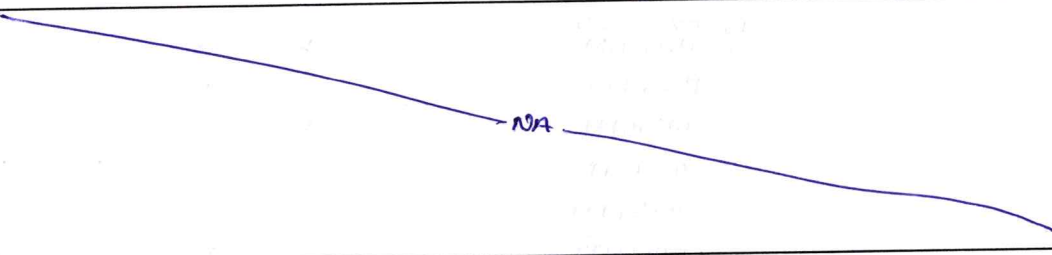


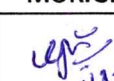


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250817	Select the Appropriate Inspection Stage / Process Inspection of Cut length Wire 
Date	13.02.2025	
Production Order	PRO2024-2656	
Item Code	0.65 CL Wire	
Product Description	Dia 0.65 mm Cut Length Wire 80 mm (Haynes)	
DHR No	20250457	
Batch No	WC0016/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.65 ± 0.005mm	DM	0.649	0.649	0.650	0.649	0.649	0.648	0.649	0.648	0.649	0.648	Complied	Not
2	Length of cut Wires	80 ± 1.0 mm	DVC	80.37	80.27	80.35	80.42	80.38	80.24	80.37	80.26	80.23	80.32	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.						Signature (with date)		 13-02-2025					




Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter Cutting Length Straightness Defects free	13-02-2025 11:00 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	52
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		05:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		14-02-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		Sample Inspected Quantity		—	Accepted Batch Quantity		—		Remarks		—				
		Defects Observed (Type)		—											
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 14-02-2025		Signature with date		 14-02-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	14-02-2025 3:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	2A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		4:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		5:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		15-02-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
01:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
02:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
03:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
04:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
05:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
06:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		Accepted Batch Quantity				Remarks									
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		15-02-2025		with date		15-02-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	17-02-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		N/A
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity				500 PCS.		Accepted Batch Quantity				49880 PCS.		Remarks			
Defects Observed (Type)															
Post Quality Inspection Result						Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved						Signature with date		 17-02-2025.		Signature with date		 17-02-2025			
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															