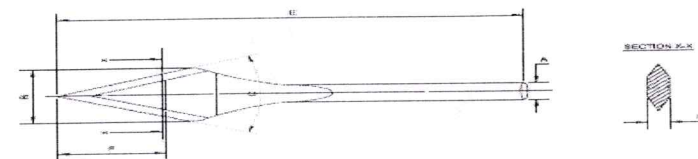


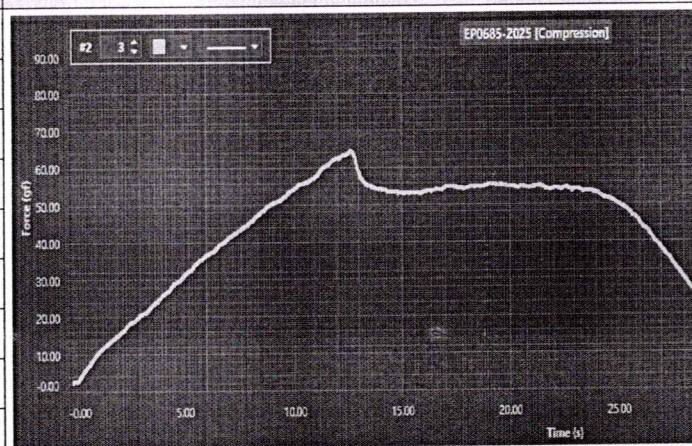
Report #	QIRI20253603	Select the Appropriate Inspection Stage / Process
Date	12-07-2025	In process Inspection of etched Blades
Production Order #	MST-03(Additiani)	
Item Code	CC DB 24	
Product Description	Clear Cornea Angled DB 2.4 mm	
DHR #	20251680	
Batch #	EP0685/2025	
Reference Drawing	SECPL/CC/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.764	0.763	0.770	0.761	0.764	0.759	0.763	0.762	0.764	0.763	Complied	
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.153	0.151	0.156	0.153	0.154	0.156	0.154	0.153	0.152	0.157	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.10	23.15	23.07	23.12	23.15	23.19	23.12	23.21	23.10	23.14	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.00	2.10	2.00	2.10	2.10	2.00	2.10	2.00	2.10	2.10	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			MANJUNATHA						Signature (with date)			12-07-2025			

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks				
				1	2	3	4	5	6	7	8	9	10						
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	12-07-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	Burr		
		03:45 PM		✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓			✓	[Signature]
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓	[Signature]
				✓	✓														[Signature]
		Sample Inspected Quantity		30 NO's	Accepted Batch Quantity		190 Nos		Remarks		01 No Defect								
Defects Observed (Type)		Burr																	
Post Quality Inspection Result										Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature		[Signature]		Signature		[Signature]			
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date		12-07-2025		with date		12-07-2025			
Note: Annexure to be provided for additional test report (if required)																			

Quality Test Report

Report #	QIRI20253604	Type of Test	Penetration Force test
Date.:	12-07-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST-03(AdditionI)	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC DB 24	DHR #	20251680
Batch #	EP0685/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)		
1	01-03	63.00 ± 10gf	64.42	58.48	61.49											
2																
3																
4																
5																
6																
7																
8																
9																
10																
Inspected By (Name)		MANJUNATHA											Signature (with date)		12-07-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved													Signature (with date)		12-07-2025	
<input type="checkbox"/> Batch do not conform to the requirement and not approved																