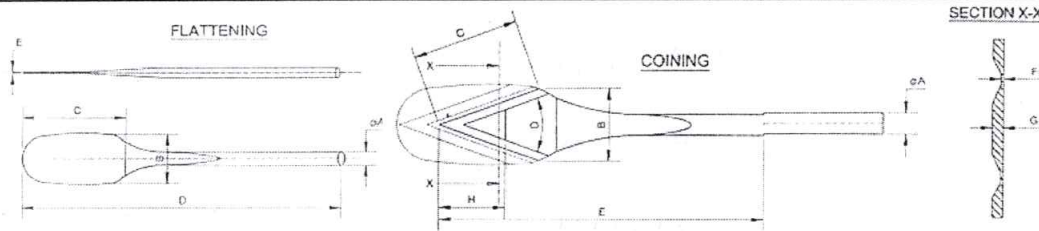





















Quality Inspection Report (Inprocess Inspection)

| | | |
|---------------------|------------------------|---|
| Report No | QIRI20250460 | Select the Appropriate Inspection Stage / Process |
| Date | 31.01.2025 | Inspection of Blanks (Punched) |
| Production Order | PR024-2509. |  |
| Item Code | CC SB 28 | |
| Product Description | CLEAR CORNEA SB 2.8 mm | |
| DHR No | 20250229. | |
| Batch No | PU0022/2025 | |
| Reference Drawing | SECPL/CS28/05 | |

| Sl.N o. | Parameter | Requirement | Instrument Used | Setup Approval (Actual Readings/Observation) | | | | | | | | | | Result (Complied / Not Complied) | Remarks |
|---------------------|--------------------------------------|-----------------|--------------------|--|-------|-------|-----------------------|-------|-------|-------|-------|--|-------|--|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| A | Wire Diameter | 0.90 ± 0.005 mm | DM | 0.901 | 0.899 | 0.898 | 0.901 | 0.902 | 0.901 | 0.899 | 0.898 | 0.901 | 0.902 | Complied | ↓ 2 |
| F(B) | Width of the flat | 2.90 ± 0.10 mm | DVC | 2.91 | 2.89 | 2.91 | 2.89 | 2.88 | 2.92 | 2.91 | 2.89 | 2.88 | 2.91 | Complied | |
| F(E) | Thickness of the flat | 0.22 ± 0.01 mm | DM | 0.221 | 0.219 | 0.218 | 0.221 | 0.222 | 0.219 | 0.218 | 0.221 | 0.222 | 0.219 | Complied | |
| C(B) | Width of the blank | 3.00 ± 0.10 mm | DVC | 3.01 | 2.99 | 2.98 | 3.02 | 3.01 | 3.01 | 2.99 | 2.98 | 3.01 | 3.02 | Complied | |
| C(C) | Cutting length of the blank (LHS) | 3.80 ± 0.20 mm | DVC | 3.81 | 3.83 | 3.79 | 3.85 | 3.81 | 3.79 | 3.81 | 3.84 | 3.85 | 3.81 | Complied | |
| C(C) | Cutting length of the blank (RHS) | 3.80 ± 0.20 mm | DVC | 3.85 | 3.86 | 3.83 | 3.91 | 3.86 | 3.84 | 3.85 | 3.87 | 3.89 | 3.84 | Complied | |
| C(E) | Pre notch length | 23.40 ± 0.50 mm | DVC | 23.41 | 23.39 | 23.38 | 23.41 | 23.42 | 23.43 | 23.39 | 23.41 | 23.42 | 23.39 | Complied | |
| C(F) | Flash land thickness | 0.05 ± 0.01 mm | DM | 0.051 | 0.049 | 0.052 | 0.051 | 0.049 | 0.048 | 0.049 | 0.051 | 0.049 | 0.052 | Complied | |
| C(G) | Blank thickness | 0.23 ± 0.01 mm | DM | 0.231 | 0.232 | 0.229 | 0.229 | 0.231 | 0.232 | 0.231 | 0.229 | 0.231 | 0.232 | Complied | |
| C(H) | Depth Marking | 2.25 ± 0.1 mm | DVC | 2.25 | 2.24 | 2.26 | 2.25 | 2.27 | 2.24 | 2.25 | 2.24 | 2.25 | 2.23 | Complied | |
| * | Surface Finish | Deffects Free | Microscope | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | Complied | |
| Inspected By (Name) | | LAKSHMI. | | | | | Signature (with date) | | | | |  31-01-2025 | | | |

Quality Inspection Report (Inprocess Inspection)

| Sl. No. | Parameter | Date and Time | Instrument Used | Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied) | | | | | | | | | | Inspected by (Signature) | Remarks |
|---|---|-------------------------------------|---------------------------------------|--|-----------|---|---------|--------------------|-----------------|---|---|---|----|---|---------------------|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| 1. 2. 3. 4. | Width of the blank Cutting length of the blank Blank Thickness Visual Checks | 31-01-2025 11:00AM | DVC DVC DM VISUAL/MICROSCOPE | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 12:00PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 01:00PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | Marking Incomplete. |
| | | 02:00PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 03:00PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 04:00PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 05:00PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 06:00PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 01-02-2025 9:40AM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 10:40AM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 11:40AM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 12:30PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| | | 01:20PM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | |
| Sample Inspected Quantity | | 200 PCS. | Accepted Batch Quantity | | 9658 PCS. | | Remarks | | 02 No's Defect. | | | | | | |
| Defects Observed (Type) | | Marking Incomplete & Ear Variation. | | | | | | | | | | | | | |
| Post Quality Inspection Result | | | | Inspected By (Name) | | LAKSHMI. | | Approved By (Name) | | MURIGESHAPPA R | | | | | |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved | | | | Signature | |  | | Signature | |  | | | | | |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved | | | | with date | | 01-02-2025 | | with date | | 01-02-2025 | | | | | |
| Note: Annexure to be provided for additional test report (if required) | | | | | | | | | | | | | | | |