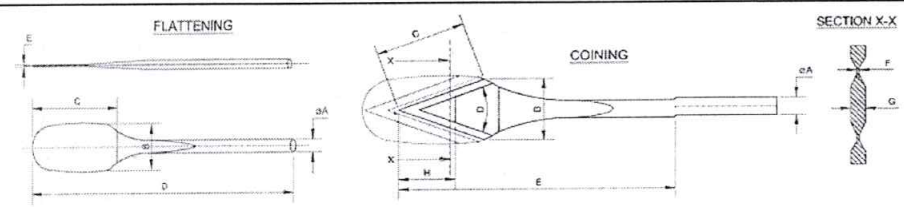













Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250529	Select the Appropriate Inspection Stage / Process
Date	04-02-2025	Inspection of Blanks (Punched)
Production Order	PRO24-2550	
Item Code	CC DB 28	
Product Description	CLEAR CORNEA ANGLED DB 2.8 mm	
DHR No	20250296	
Batch No	PU0040/2025	
Reference Drawing	SECPL/CD28/06	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.901	0.900	0.899	0.900	0.901	0.901	0.900	0.899	0.900	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.92	2.95	2.94	2.93	2.92	2.91	2.95	2.99	2.95	2.96	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.225	0.227	0.228	0.226	0.225	0.223	0.221	0.226	0.225	0.226	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	2.95	3.01	2.98	3.02	2.99	3.04	3.01	2.97	2.99	3.01	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.74	3.84	3.85	3.86	3.75	3.81	3.70	3.75	3.74	3.80	Complied	±
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.78	3.74	3.81	3.78	3.79	3.85	3.86	3.74	3.80	3.84	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.39	23.41	23.45	23.58	23.42	23.68	23.46	23.39	23.86	23.45	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.054	0.058	0.059	0.050	0.058	0.053	0.052	0.056	0.051	0.052	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.231	0.233	0.233	0.234	0.233	0.235	0.235	0.240	0.235	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					04-02-2025			

Quality Inspection Report (Inprocess Inspection)

S.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	04-02-2025 4:30 PM	DVC DM DVC DVC DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04-02-2025 5:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		Ear Variation
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓		
		6: PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05-02-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
11:30 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
12:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
1:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		200 PCS	Accepted Batch Quantity		3856 PCS		Remarks		01 No defect							
Defects Observed (Type)		Ear Variation														
Post Quality Inspection Result																
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Inspected By (Name)				LAKSHMT		Approved By (Name)		MURIGESHAPPA R				
<input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date				 05-02-2025		Signature with date		 05-02-2025				
Note: Annexure to be provided for additional test report (if required)																