


## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251390	Select the Appropriate Inspection Stage / Process
Date	14-03-2025	Inspection of Cut length Wire
Production Order	PRO24-2879	NA
Item Code	Ø 0.90 CL Wire (HAYNES)	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20250655	
Batch No	WC0026/2025	
Reference Drawing	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.902	0.901	0.902	0.901	0.899	0.902	0.902	0.901	0.903	0.901	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.97	75.19	74.93	74.75	75.13	75.18	75.04	75.28	75.16	75.21	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	NA
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied.	
Inspected By (Name)		LAKSHMI.						Signature (with date )			 14-03-2025				

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	14-03-2025 11:30AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	↓ 24
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		12:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		01:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		02:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		03:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		04:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		05:50PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		15-03-2025 9:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	
10:40AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>				
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>				
11:40AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>				
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>				
12:40PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>				
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>				
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>Ravi</i>		Signature		<i>Ugr</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		15-03-2025		with date		15-03-2025					
Note: Annexure to be provided for additional test report (if required)															



Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	15-03-2025 01:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	NA
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		17-03-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Row	
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks									
		Defects Observed (Type)													
		Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R			
		<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Row 17-03-2025		Signature		up 17-03-2025			
		<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date					
		Note: Annexure to be provided for additional test report (if required)													

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	18-03-2025 9:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	NA
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity				500 PCS.		Accepted Batch Quantity				49900 PCS.		Remarks				
Defects Observed (Type)																
Post Quality Inspection Result						Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R				
<input checked="" type="checkbox"/> Batch conform to the requirement and approved						Signature		[Signature]		Signature		[Signature]				
<input type="checkbox"/> Batch do not conform to the requirement and not approved						with date		18-03-2025.		with date		18-03-2025.				
Note: Annexure to be provided for additional test report (if required)																