

## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250532	Select the Appropriate Inspection Stage / Process
Date	01-02-2025	Inspection of Cut length Wire
Production Order	PRO2024-2510	
Item Code	0.63 CL Wire	
Product Description	Dia 0.63 mm Cut Length Wire 80 mm (RAJARATHNA)	NA
DHR No	20250264	
Batch No	WC0011/2025	
Reference Drawing	NA	

	Parameter	Requirement	Instrument Used			Result	Remarks								
SI.N o.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.63 ± 0.005mm	DM	01636	01636	0:636	0.636	0:635	0.636	0.637	0:636	01636	0.636	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	79,59	49.58	79.52	79.60	49.53	79,47	79,37	F9:58	79.61	F9.59	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	6K	OK	OK	Complied	Ž
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	- OK	OK	OK	OK	OK	OK	OK	ok	ok	Complied	1
	,												- (9) I	\	
											0				
Inspe	cted By (Name)		LAKSHN	лі.	V 16		S	ignature	(with da	te)	Coy.	01-02-9	015-		10.



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SI.N	Parameter	Date and Time	Instrument Used	In	process	ed)	Inspected by								
0.				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		03-02-2025 10:10 AM		~	~	1	/		~			· ·		Poy.	
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						1	<u></u>		~	-	~	<u></u>	v		9
					~	~			-	-	~				
1	Diameter		DMM	·	~	V	1	~	-	1	~	~			
2	Cutting Length Straightness		DVC Rolling Method	~	~				1		ب	1		0	
4	Defects free	12:10 PM	Microscope	~	~			~	~	V	1		_	MOV.	
			and the second s	-		~			~	-	~				
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					<u>~</u>	~	~	V	~	-	~	-	-	0	
		02:10PM		<u> </u>	<u></u>		V	V		-				Kay.	
	Inspected Quantity Observed (Type)	-		Accepted I	Batch Quan	ntity			~	Remarks		_		, ,	
-	Quality Inspection R		BRODELS FILESCELL WA												
	The state of the s	e requirement and ap	MANUAL TOTAL			Inspecte				LAKSHMI.			d By (Nai	me) MURIG	ESHAPPA I
		n to the requirement		wod		Signature with date				03-02-2025.			9	100	K .
		for additional test report (		vea		with date			03	5-02		with date	9	Uq	C 03-09-20

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



## Quality Inspection Report (Inprocess Inspection)

	Parameter	Date and Time	Instrument Used	1	nprocess	Samples I	nspectio	Complied	)	Inspected by	Remarks					
I.N o.				1	2	3	4	5	6	7	8	9	10	(Signature)		
		03-02 - 2025.		Dall Kaya 6		-	-	~	<u></u>	.~	V	-	~	Ball		
		03:10 PM		V		V	V	-	~	~	V	~	~	12		
-							V	2			V	~	-			
							1		~	2	-	1	~			
							~	1	~	1	V	-	-			
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			1		~	-	V	1	レ	-	V	2	-	Kor		
	Width of the flat	04:10 PM	DVC				V		レ	-	~	~	-	1.		
2.	Thickness of the flat		DM DVC		~	V	V	1	سا	1	V	レ	١٠٠			
3.	Width of the blank		DVC					1	レ	L	1	1	-		- <del>5</del>	
	Cutting length of the blank  Pre notch length		DVC	V	V		V	-						Kov	5	
5. 6.	Blank Thickness	05:00PM	DM	1												
7.	Depth Marking		VISUAL/MICRO													
8.	Visual Checks		SCOPE	-												
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	September 1997 Supplement	2:- 2	- 1	Accepted	Batch Quar	ntity	1988	o De	S.	Remarks		_	_	1	,	
	ple Inspected Quantity	315 PC	<u></u>				11700	0 10	-3:	100000000000000000000000000000000000000	Mark Self British					
Defects Observed (1ype)					Inspected By (Name)				LAKSHMI.			Approved By (Name		ame) MU	ne) MURIGESHAPPA R	
os	t Quality Inspection Result Batch conform to the req	uirement and appro	ved		10 10 10 A 10 A 10 A 10 A 10 A 10 A 10	Signature			03-02-2025			Signature			Olic 03.0000	
	Batch do not conform to	the requirement and	d not approved	1		with da	te		10/00	3-02		with da	ate		03	

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