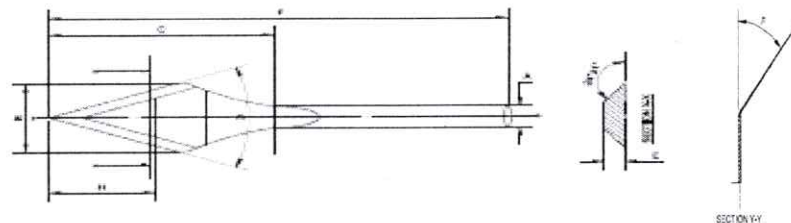

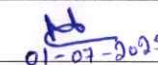
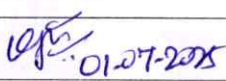


Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253312	Select the Appropriate Inspection Stage / Process
Date	27-06-2025	Inprocess Inspection Of Knives
Production Order	Microsurgical Technology(SO-0003) (QTY-433)	
REF/Model #	CC 275	
Product Description	Clear Cornea angled SB 2.75mm	
DHR #	20251442	
Batch/lot #	F0529/2025	
Reference Drawing#	NA	

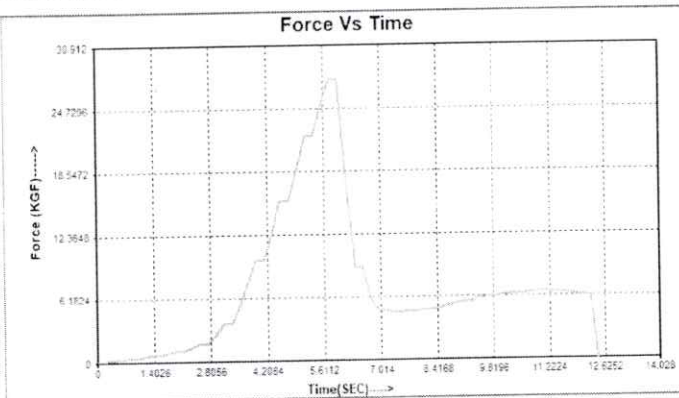


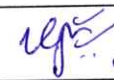
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied/Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printring	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.75 ± 0.1mm	Occular	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.10	2.00	2.10	2.00	2.10	2.10	2.00	2.00	2.10	Complied		
5	Bending Angle	45° ± 2°	Protractor /Gauge	45°	46°	45°	45°	46°	45°	45°	46°	45°	46°	Complied		
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.50	6.00	6.50	6.50	6.00	6.50	6.50	Complied		
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	OK										Complied		
9	Sealing Width	10.00 ± 2mm	Steel rule	10.50	10.50	10.50	10.50	10.50	10.50	10.50	11.00	11.00	10.50	Complied		
10	Product appearance	free From Foreign Particles/Defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		Misbah Noor S				Signature (with date)				29-06-2025						

Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
			27-06-2025 03:19 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			05:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			28-06-2025 09:03 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			29-06-2025 12:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			01-07-2025 02:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
1	Handle Print	Visual															
2	Tip Orientation,	Visual															
3	Incision Marking Length	Visual /Ocular															
4	Bending Angle	Protractor/Gauge															
5	Bending Length	Steel Rule															
6	Surface Finish & Visual Checks	Visual /Ocular															
7	Product Label description	Visual															
8	Product Cleanlines,	Visual															
9	No of Pouches /Carton	Visual															
10	No of Cartons /Corrugated Box	Visual															
Sample Inspected Quantity		50 NO's		Accepted Batch Quantity		422 Pcs		Remarks		Nill							
Defects Observed (Type)		Nill															
Post Quality Inspection Result				Inspected By (Name)		Misbah Noor		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 01-07-2025		Signature with date		 01-07-2025							

Note: Annexure to be provided for additional test report (if required)

Report #	QIRI20253313	Type of Test	Attachment Strength Pull Test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Microsurgical Technology(SO-0003)	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Clear Cornea Angled SB 2.75mm	Equipment ID #	SECPL/INS/33
REE/MODEL #	CC 275	DHR #	20251442
Batch #	F0529/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																		
1	SAMPLE 1	≥1.5 KGF	27.54 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>PULL TEST</p>  <table border="1" style="width: 100%; font-size: small;"> <tr><td>Specimen Nos.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td></tr> <tr><td>Max Force (KGF)</td><td>27.54</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Status(Pass/Fail)</td><td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table> </div> <div style="width: 50%;"> <div style="text-align: right;">  <small>SHAH EYE CARE PVT LTD PLOT 8 S KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006</small> </div> <div> <p>Description</p> <table style="width: 100%; font-size: x-small;"> <tr><td>Product name</td><td>CC 275</td></tr> <tr><td>Operator</td><td>NAZIYA</td></tr> <tr><td>Batch</td><td>F0529/2025</td></tr> <tr><td>Sample ID</td><td>Microsurgical Technolo</td></tr> <tr><td>Shape</td><td>-</td></tr> <tr><td>Standard</td><td>> 1.5 KGF</td></tr> <tr><td>Min Force</td><td>27.54</td></tr> <tr><td>Max Force</td><td>27.54</td></tr> <tr><td>Date</td><td>28.06.2025</td></tr> <tr><td>Time</td><td>14:59:20</td></tr> </table> </div> </div> </div>	Specimen Nos.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	27.54									Status(Pass/Fail)	Pass									Product name	CC 275	Operator	NAZIYA	Batch	F0529/2025	Sample ID	Microsurgical Technolo	Shape	-	Standard	> 1.5 KGF	Min Force	27.54	Max Force	27.54	Date	28.06.2025	Time	14:59:20
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Date	28.06.2025																																																						
Time	14:59:20																																																						
Inspected By (Name) PRAVEN P K					Signature (with date)  28-06-2025																																																		
Post Test Result					Approved By (Name) MURIGESHAPPA R																																																		
<input checked="" type="checkbox"/> Batch conform to the requirement and approved					Signature (with date)  28-06-2025																																																		
<input type="checkbox"/> Batch do not conform to the requirement and not approved																																																							

Quality Test Report

[illegible]