

Report No	QIRI20251104	Select the Appropriate Inspection Stage / Process
Date	28.02.2025	Inspection of Cut length Wire
Production Order	PR024-2782	
Item Code	0.838 CL Wire (HAYNES)	
Product Description	Dia 0.838 mm Cut Length Wire 75 mm (HAYNES)	0.00
DHR No	20250543	NA
Batch No	WC0022/2024	
Reference Drawing	NA .	

SI.N o.			Instrument Used 1 2 3 4			Setup	Approva	l (Actual	Reading	s/Observ	ation)			Result	Dave enles
	Parameter	Requirement		5	6	7	8	9	10	(Complied / Not Complied)	Remarks				
1	Diameter	0.838 ± 0.005mm	DM	E41810	E48.0	0.842	E48,0	0.842	E48.0	0.842	0.843	0.842	E48.0	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.76	74.53	74,56	TH 155	TH. 67	TH. 60	EF: 4F	74.56	74,72	TH.53	Compleed	
3	Straightness	Straight	Rolling Method	ok	OK	OK	OK	OK	OK	OK	ok	OK	ok	Compleed	\$
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OR	OK	OK	OK	OK	OK	ok	or	ok	Compled	
			2		ý		f.								
		- 1. /	1		ı)	. J							7777		
				-											
Inspected By (Name) LAKSHM							Signature (with date)				Car.	28-02	-2025	5	

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			Instrument	Inr	rocess Sa	amples In	spection	(Put "√"	- Compl	ied and '	"X "- Not	Complie	ed)	Inspected b	Remarks
N.	Parameter	Date and Time	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Signature)
		29-02-2025			~		1			~	/	V	V	Jan.	
		1:00 PM	2.	~	V	~					~		~		
		# ************************************		~		V	~		V			V	V		
				V	/	~	~	~	~		V	V	V	100	
		02:00 PM	2.4	V	~	V		V	/		~	V	V	CON	
		02:00 FM			~	~	V	~	V	V	~	V	V		
			1	V	~	/		~	~	V	~	~	~		
			1				/	N	/	~	/	~	~	No.	4
		0.7100PM	DMM		V			V		V	V	~		Jose .	2
2	Diameter Cutting Length	03.00114	DVC	V		V	V		/	V	V	V			
3	Straightness		Rolling Method	~	/			(1) / (4)	1	~	V	N	1		
1	Defects free	/×	Microscope	V	V	V	~	V			~	1	~	COUL	
		041008M	현실경, 16학교 학		~		1.0			~			V	10.	
				V		/				~		1			
		a	also of	V	~	~		-		-			V		
		,	4				~		~				1	CON	g'- ,
		05:00PM	V ; 4.	~										12.	
			_	/			/			V	1	V			, M.
		2-25	_	~		V						V	V	COL	- 50
		3-03-2025 9740 AM.		E-siles i			1			Remarks			o d	1.	
ample	e Inspected Quantity			Accepted	Batch Qua	intity	_						1		
	s Observed (Type)					Inspect	ed By (Na	ame)		LAKSHIV	11.	Approv	ved By (N		JURIGESHAPPA
Post Quality Inspection Result Batch conform to the requirement and approved Batch do not conform to the requirement and not approved						Signatu	Inspected By (Name) Signature with date				Signature with date			upo 03	

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SI.N		Data and Time	Instrument	In	process	ed)	Inspected by	Remarks								
о.	Parameter	Parameter Date and Time	Used	1	2	3	4	5	6	7	8	9	10 (Sign	(Signature)	Remarks	
		03-03-2025	J.	/	V	~	/	V	/	~	/	V	/	Coll		
			a ¹	V	V	~	/	· V	/	· V	V	~	/	1		
		11340/PM		~	V	~	/	~	/	V	V	~	V	Roll		
			-		/	~	~	/	/	~	V	~	V			
		12140PM		V	~	/	V		V	~	V	~	~	Rou		
				~	/		V	V	V	V	~	~		0/1		
		MAOHIO			V	V	~	V	~	~	~	- V	/	Call		
		V			~	V	V	V	V	/	V	V	~	0/2		
1	Diameter	02/HOPM	DMM	~	V			~	V		/	1		Rost	2	
2	Cutting Length		DVC Rolling Method	~	/		V .	. ~	~	V	1		~	0/14		
3 4	Straightness Defects free	M90H/E0	Microscope	V	V	-	V	~	~	V	/	/	V	Regul		
				V	/	-	~	V	~	V		V		Nau		
		OH!HOPM		V	~	~		~		V	V	1		Agu		
						~				-				Region		
		05/A08M	s c. 1.2	~	~	V	~				V			109		
		0H-03-2025 9140 AM	5				V	V		/				Coll		
					./						./			100.		
				./	1		V	V		./	1			2		
		10140AM			1/		/	/		~	/		V	Don		
Sample Inspected Quantity Accepted Batch Qua					Remarks											
Defect	s Observed (Type)				1											
Post Quality Inspection Result						Inspected By (Name)			LAKSHMI.			Approve		me) MURI	MURIGESHAPPA R	
Batch conform to the requirement and approved							Signature			OH-03-9025.			e	ver	C	
الل	Batch do not conform	to the requirement	and not appro	ved		with dat	е		120	4-03		with dat	e		04-03-20	

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SI.N o.			Instrument	In	process S	iamples I	nspection	(Put "V	' - Comp	lied and	"X "- No	Complie	ed)	Inspected by	Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
		04-03-2025 11140 AM		/		/	V	/	V	/	V	~	-	Cox	
			,	1			/	/		~	~	~	/	1	19
		12:HOPM			1			~	~	/	/	~	/	CON	
		2	4	V		/	/	/	V	~	~	/	V	No	
		OCHOPM	25	~	/		/		V.	V	1		~	Egy	
) = -x = -1 = J		1 V	V	1	~	V	/	V	V		~	0/2	
		02140PM	-7					V	V	V	V	11	-		
		03/40PM		V	~		1.	V	~					100	
1	Diameter	041HOPM		/	~		~	V		~	N	V	V	Col-	
2	Cutting Length	05145PM	DVC Rolling Method	V		/							V	199	4
3 4	Straightness Defects free		Microscope						/		J-5497.5				2
7	Defects free		-						-						F .
			-	-	Y						185/			4	
			1												
			-						1	DA.					
			1							1		12-1-1			
			1												
			1												
		. Est	1				J.	, , , , , ,			140			4	
Sample Inspected Quantity 500 PCS.			Accepted Batch Quantity 57050 PCS					S.	Remarks		-				
Defect	s Observed (Type)		11										15 (3)	and the same	ICECHADDA D
	Quality Inspection R						ed By (Na	me)	LAKSHMI.			Approv	ea sy (N	ame) MUR	IGESHAPPA R
4	Batch conform to the	e requirement and a	pproved	ation d		Signatu with da			100	14-03	- 2023.	with da	te	W.	10, 03, 20
	Batch do not conforr Annexure to be provided			ovea		with da	ıe		10/			Tricin da			OR

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