

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253187	Select the Appropriate Inspection Stage / Process
Date	21-06-2025	Inspection of Blanks (Punched)
Production Order	PR025-0736	SECTION X-X
Item Code	KR SB 24-E	FLATTENING COINING
Product Description	SLIT ANGLED SB 2.4 mm	
DHR No	20251494	
Batch No	PU0181/2025	×
Reference Drawing	NA	3

SI.N	Parameter	Requirement I	Instrument Used				Result								
0.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.838 ± 0.005mm	DM	0.839	0.840	0.841	0.838	0.843	0.841	0.837	0.836	0.840	0,839	Compled	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2,51	2,55	2,54	2,53	2,55	2,56	2.53	2,54	2.52	2.55	Compled	
F(E)	Thickness of the flat	0.21 ± 0.20 mm	DVC	0.212	0,215	0,216	0.220	0.217	0.216	0.215	0.217	0,220	0,219	Compled	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC					1		2.61	2.63	2,59	2.63	Compled	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81				3,93			1	i	t .	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DM	3.85		3,92		3,87		3.83	3,84	3,91	3.83	Complied	2
	Pre notch length	23.40 ± 0.50 mm	DM	23.51	23.39	23.45	23.49	23.38	23,55	23,52	23,29	23,42	23.39	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DVC	0.051	0.052	0.049	0.055	0.053	0.049	0.052	0.051	0.053	0.056	compled	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.233			-					1000		Compleo	
*	Surface Finish	Deffects Free	Microscope	ok	ok	OK	Ok	OK	OK	Ore	OK	OK	OK	compled	
	, , , , , , , , , , , , , , , , , , ,														
Insp	ected By (Name)	/I		1	Signature (with date)					21-06	2025.		•		

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Quality Inspection Report (Inprocess Inspection)

SI.N	Parameter	Date and Time	Instrument Used		Inprod	ess Sample	es Inspecti	ion (Put "v	" - Comp	lied and "	X "- Not	Complied)		Inspected by	Remarks	
0.				1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks	
		21-06-2025 01/30 PM			~	1	_			1./	-		./	DOU'S		
		02/30PM		1/								1 2		(tol)		
		M905/50												300		
		04130PM			./								1	1200		
		06100PM	D25 14M 14M DVC											100		
		001001												190		
		23-06-2025 09140AM		. /										Cott		
1.	Width of the flat Thickness of the flat	IO!HOAM						./						2000	40	
2.		MACHILL									1			(COUNTY	2	
3. 4.	Width of the blank Cutting length of the blank	12:130PM	DM DVC		~					1/				(COUNTY		
5.	Pre notch length	01:00PM	DM VISUAL/MICROSCOPE											Tool		
6. 7.	Blank Thickness Visual Checks											1.		0		
	rissar encens	30-06-2025 11:10 AM									_			BOTE		
	1	Tr' n			. /									10		
		12:10 PM												(SOUTH		
					/									0		
- 1		01/10PM								~			-	(CONTE		
					_			~	U					7		
														0		
	W 40.0 de	02110PM.			V									Cotte		
ampl	Accepted Batch Quantity					ty				Remarks		-		12		
21111748	ts Observed (Type)			m older and the sum		-										
-	Quality Inspection Result	ement and approve	d d			Inspected		2)	a	LAKSHMI		Approved	The second second second) MURIO	GESHAPPA R	
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved									Day 30-06-2025.			Signature with date		lest.	US 30.06	

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SI.N	Parameter	Date and Time	Instrument Used		Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Co									Inspected by	Remarks
0.		Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	
	3	30-06-2025 03:10PM		~			V	~	~		_	-	~	DOWN .	
		OA:10PM		~	~		V		_		~		~	Box	
		05:10PM		~								-		Box	
		06:00PM 01-07-2025 9:40AM				-		~		-	~	-		Box	
		9:40AM		~				/		~	~			1000	
	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length	10:40AM		~							_			Por	
		11140 AM		~	1		~		~	~		~		Boss	
.		12:40 PM		~		~		~						2000	
2.		01: HOPM	DVC DM	/				/	V		~			Do	2
3. 1.		02:40PM	DVC	~	~						~		/	1800	7
		03:40PM	DVC DVC	~								~		100	
7.		05:10 PM	VISUAL/MICROSCOPE	/	V	~		V						100	
									NA						
											30 20 54 125 V/C 5				
ample Inspected Quantity 315 PCS. Accepted Batch Quantity				atch Quantit	y ii	1938	5 PCS	1	Remarks		_				
2	s Observed (Type)	LUNES IN A SHARE OF THE SECOND		A-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	Havaro stated and	Total most survival						Estato national		water T	
	Quality Inspection Result Batch conform to the require	ement and approve	nd	E et al lingual	ELECTIVE STATE	Inspected	By (Name		2	LAKSHMI		Approved		** CONTRACTOR CO	GESHAPPA R
_	Batch do not conform to the					with date			1	01-07-5	Mis.	with date		ug	01040
_	Annexure to be provided for addito						The state of the s		7					V V	

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Effective Date: 28-04-2023