

Report No	QIR120250603	Select the Appropriate Inspection Stage / Process
Date	DH-02-2025	Inspection of Cut length Wire
Production Order	PR024-2547	
Item Code	Ø 0.90 CL Wire (HAYNES) ·	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	NA
DHR No	20250266	
Batch No	WC0012/2025	
Reference Drawing	NA	

SI.N	Parameter	Requirement	Instrument Used			Result									
о.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0,901	0,902	0:961	0,903	01902	0,901	01902	0,901	0.900	0,901	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74,98	74.79	F4.99	75,05	75.09	75:01	74.89	75.12	75.13	74.99	Complied	
3	Straightness	Straight	Rolling Method	ok	ok	ok	OK	OK	ok	OK	OK	OK	ok	Complied	AOV
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	ok	OK	OK	OK	OK	OK	ok	Complied	
nspe	cted By (Name)		LAKSHN	ЛΙ.			Si	gnature (with date	2)	No	OA-02-	2025		

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	Batch conform to the requirement and approved Batch do not conform to the requirement and not approved						Signature with date			0A-02-2025			Signature with date							
_	st Quality Inspection Result						By (Nan	ne)	LAKSHMI.			Approved By (Name) MURIGESHAPPA R								
571274	Observed (Type)	_				War Secondaria Par							-							
mpl	mple Inspected Quantity — Accepte				Batch Quar	ntity		-		Remarks		E7.								
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	Diameter Cutting Length Straightness Defects free	W 100 PM		~	-	-	V	~		レ	-		~	Kent.						
		2:30 pm				~	~		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		~	-	~	2						
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			Rolling Method Microscope	<u></u>	~	V	-	V			~	~	レ	Kor						
		12:30 PM	DMM DVC		1	~	~	V	<u></u>	-	~	-	-		5					
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		12:00 PM		~	~	V	~	~	~	-	V	1	-	Koji						
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		11:30 AM						~	1	1	~	-	-	~			-	A.S.		
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		10:30 AM						~	V	-			V		-		<u></u>			
		(0:00 AM		V	-	1	~						-	Regi						
		04-02-2025 (0:00 AM		1	2	3	4	5	6	7	8	9	10	(Signature)						
0.	Parameter	Date and Time	Instrument Used	1		Samples I	1						7	Inspected by	Remarks					

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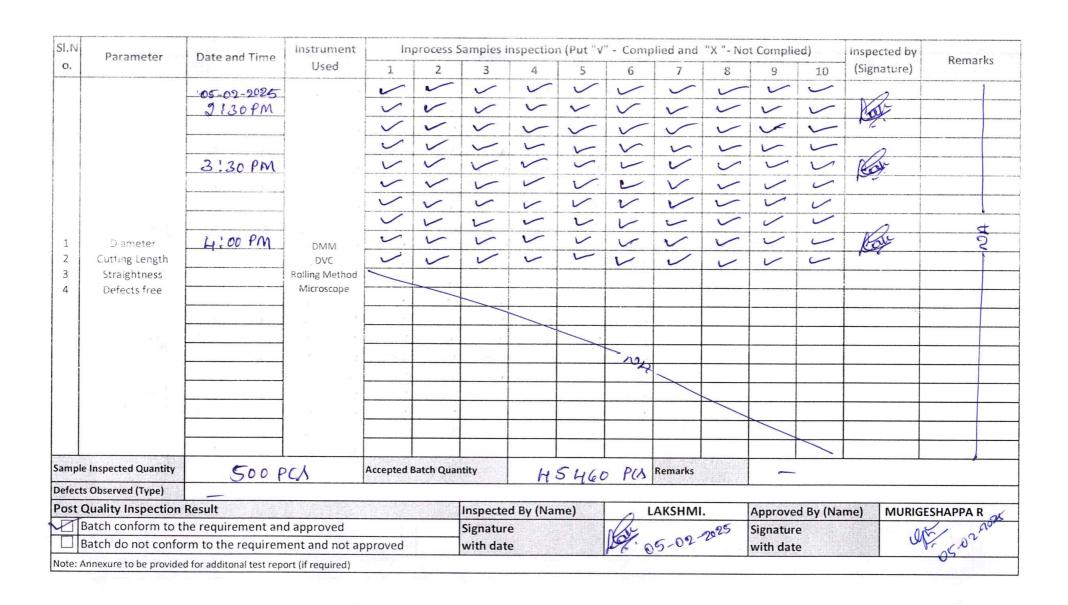
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SI.N	Parameter	Date and Time	Instrument	In	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Co								ed)	Inspected by	Remarks
0.	i arameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	TICHICI NO
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		4:30 PM		~	<u></u>	-	-	-	1	~	1	1		Rose	
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		5:40PM			V	-	~	~	-	~	~	-	-	Pale	
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		05-02-2015 (0:00 AM			~	~	V	~	V	V	~	V	~	Egy	
1	Diameter		DMM	-	~		~	~	~	~	~	~	~	1	
2	Cutting Length	10:30 AM	DVC	~	~	1	~	1	~	~	V	~	-	Carl	4
3 4	Straightness Defects free		Rolling Method Microscope		~	-	-	-	V	1	~	-		0	2
4	Defects free	11:30AM	Wileroscope	~	~	<u></u>	~	~	~	-	~	~		Kar	
					~	~	~	~	V	~	-	~	-		
-		(2:30 PM		-	~	~	~	~	V	-	~	V		Koy	
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				1	~	~		~	~	~	V	-	~	-	
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		. *		100 PHE N. S. D. L. L.						200000000000000000000000000000000000000				Of	
ample	ample Inspected Quantity Accepted B			pted Batch Quantity Remarks								-			
	s Observed (Type)						_	BUTTER DESCRIPTION				1		and the professional residence of	
Post Quality Inspection Result					Inspected By (Name)			LAKSHMI.			Approve	A CONTRACTOR AND A STREET			
Batch conform to the requirement and approved						Signatur			05-02-2025			Signatur		U	15 or son
	Batch do not confo	rm to the requiren	nent and not a	pproved		with dat	te		T OC	1-01		with dat	e		0500

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