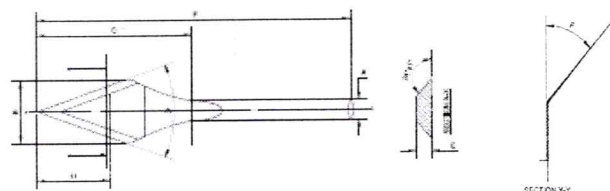

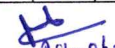























## Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253172	Select the Appropriate Inspection Stage / Process
Date	28-06-2025	Inprocess Inspection Of Knives
Production Order	Microsurgical Technology(SO-0003) ( 3893 PCS )	
REF/Model #	CC 24	
Product Description	Clear Cornea angled SB 2.4mm	
DHR #	20251440	
Batch/lot #	F0500/2025	
Reference Drawing#	NA	

Sl.No	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Priniting	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.4 ± 0.1mm	Occular	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.10	2.10	2.00	2.10	2.10	2.00	2.00	2.10	2.00	2.00	Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45	46	45	46	45	45	46	45	45	45	46	Complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.50	6.50	6.00	6.30	6.00	6.50	6.50	6.00	6.00	Complied	
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	OK										Complied		
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	11.00	10.50	11.00	10.50	11.00	10.50	11.00	11.00	Complied	
10	Product appearance	free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			Misbah Noor S						Signature (with date)			 28-06-2025				

## Quality Inspection Report (Inprocess Inspection)

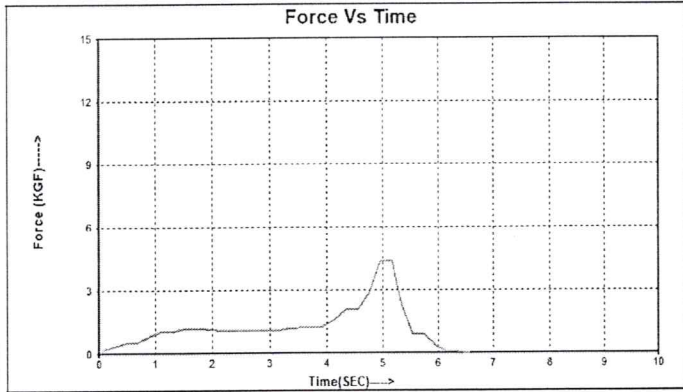
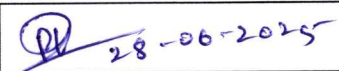

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4 5 6 7 8 9 10	Handle Print Tip Orientation, Incision Marking Length Bending Angle Bending Length Surface Finish & Visual Checks Product Label description Product Cleanlines, No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual Visual /Occular Protractor/Gauge Steel Rule Visual /Occular Visual Visual Visual Visual	28-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	                    	
			11:52 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			12:47 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			01:32 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			29-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			10:10 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			11:30 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			12:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			30-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			03:19 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			04:02 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			05:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			02-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			12:02 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			01:02 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			02:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			12-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			12:02 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			01:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
			02:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
Sample Inspected Quantity		300 No's	Accepted Batch Quantity		3790 Pcs		Remarks		Nil						
Defects Observed (Type)		Nil				Inspected By (Name)		Mishbah Noor		Approved By (Name)		MURIGESHAPPA R			
Post Quality Inspection Result						Signature with date		17-07-2025		Signature with date		17-07-2025			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved															

Note: Annexure to be provided for additional test report (if required)



## Quality Test Report

Report #	QIRI20253173	Type of Test	Attachment Strength Pull Test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Microsurgical Technology(SO-0003)	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Clear Cornea Angled SB 2.4mm	Equipment ID #	SECPL/INS/33
REE/MODEL #	CC 24	DHR #	20251440
Batch #	F0500/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																				
1	SAMPLE 1	≥1.5 KGF	4.36 KGF	COMPLIED	<div> <div> <p><b>PULL TEST</b></p>  <p><b>Force Vs Time</b></p> <p>Force (KGF) vs Time (SEC)</p> </div> <div> <p><b>Specimen Nos.</b></p> <table border="1"> <tr> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td> </tr> <tr> <td>4.36</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table> <p><b>Max Force (KGF)</b></p> <p><b>Status(Pass/Fail)</b> Pass</p> </div> </div>	1	2	3	4	5	6	7	8	9	10	4.36									
1	2	3	4	5	6	7	8	9	10																
4.36																									
Inspected By (Name)					PRAVEN P K																				
Signature (with date )					 28-06-2025																				
Post Test Result					Approved By (Name)																				
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved					MURIGESHAPPA R																				
Signature (with date)					 28-06-2025																				

**Shah**  
Eye Care (P) Ltd  
the world's best ophthalmologists

SHAH EYE CARE PVT LTD  
PLOT 89  
KARUR INDUSTRIAL AREA  
PB ROAD DAVANAGERE  
KARNATAKA-577006

**Description**

Product name: CC 24  
Operator: AUTOMACHINE  
Batch: F0500/2025  
Sample ID: Microsurgical Technology  
Shape: -  
Standard: ≥ 1.5 KGF  
Min Force: 4.36  
Max Force: 4.36  
Date: 28.06.2025  
Time: 12:40:12

## Quality Test Report

Report #	QIRI20253174	Type of Test	Heat Sealing Visual and Leak Test
Date.:	29-06-2025		
Production Order #	Microsurgical Technology(SO-0003)	Testing Work Instruction #	SECPL_WI_052
Product Description	Clear Cornea Angled SB 2.4mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REF/Model #	CC 24	Equipment ID #	SECPL/INS/33
Batch #	F0500/2025	DHR #	20251440

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.32 KGF	Complied	<div> <div>SEAL TEST</div> <div> <div>Shah Eye Care (P) Ltd</div> <div>SHAH EYE CARE PVT LTD</div> <div>FLOT 8 B</div> <div>KURUR INDUSTRIAL AREA</div> <div>BE ROAD DAVANAGERE</div> <div>KARNATAKA-577005</div> </div> <div> <div>Description</div> <div>Product name: CC 14</div> <div>Operator: MINAYA</div> <div>Batch: FUS002625</div> <div>Sample ID: Microsurgical Technol</div> <div>Shape: "</div> <div>Standard: &gt; 0.8 KGF &lt; 2 KGF</div> <div>Min Force: 1.32</div> <div>Max Force: 1.32</div> <div>Date: 29.06.2025</div> <div>Time: 12:17:18</div> </div> </div>
					<div> <div>Specimen No.</div> <div>Max Force (KGF)</div> <div>Status(Pass/Fail)</div> </div> <div> <div>1</div> <div>1.32</div> <div>Pass</div> </div> <div> <div>2</div> <div></div> <div></div> </div> <div> <div>3</div> <div></div> <div></div> </div> <div> <div>4</div> <div></div> <div></div> </div> <div> <div>5</div> <div></div> <div></div> </div> <div> <div>6</div> <div></div> <div></div> </div> <div> <div>7</div> <div></div> <div></div> </div> <div> <div>8</div> <div></div> <div></div> </div> <div> <div>9</div> <div></div> <div></div> </div>
Inspected By (Name)		PRAVEEN P K			<div>Signature (with date )</div> <div> <div>29-06-2025</div> </div>
Post Test Result					<div>Approved By (Name)</div> <div>Signature (with date)</div>
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved				<div>MURIGESHAPPA R</div> <div> <div>29.06.2025</div> </div>
<input type="checkbox"/>	Batch do not conform to the requirement and not approved				