

Quality Inspection Report (Inprocess Inspection)

Report No	rt No QIRI20253504			Select the Appropriate Inspection Stage / Process								
Date	08-07-2025	Inspection of Cut length Wire										
Production Order	PRO25-0883	. ,										
Item Code	0.97 CL Wire											
Product Description	Dia 0.97 mm Cut Length Wire 75 mm (Haynes)											
DHR No	20251613											
Batch No	WC0061/2025		,									
Reference Drawing	NA			į.								

CI NI			Instrument			4135	Result	D							
SI.N o.	Parameter	Requirement	Used	1	2	3	4	5	6 ∗	7 ,	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.97 ± 0.005 mm	DM	0.969	0.971	0.972	0.968	0.969	0.941	0.968	0,969	0.970	0.971	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	45.01	-424.96	45,12	45,22	45,29	45.19	45.21	45.15	45,29	45.33	Complied	4
3	Straightness	Straight	Rolling . Method	OL	OV	or	OK.	OK	OK	OK	ou	OK	OK	Complied	2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	or	OK	ou	ov	OK	ok	OK	OK	complied	
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Inspec	ted By (Name)		LAKSH	MI			S	ignature	(with dat	te)	O.	08-01	2025.		

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Effective Date: 28-04-2023



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.N	Parameter	Date and Time	Instrument Used	Ing	rocess S	amples Ir	olied) Inspected		KPIIIAIK								
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1	Diameter		DMM	-										EDI	2		
2	Cutting Length	06:00PM	6:00PM DVC				~	-	,		1	-		7			
3	Straightness		Rolling Method Microscope					·						300			
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		12:40 PM								Remarks	Damarks						
ampl	e Inspected Quantity		-	Accepted	Batch Qua	antity				Remerk					es d'Autre des		
Defects Observed (Type)				Inspected By (Name)			/ LAKSHMI			Approved By (Name)		ne) MURI	MURIGESHAPPA R				
	Quality Inspection Batch conform to	n Result the requirement ar orm to the require	nd approved	nroved		Signatu with da	re		(Con	9-0-1	2025.	Signatu with da	ire		100-01-20		

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SI.N			Instrument Used	Inp	rocess S	Inspected by	Remarks								
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1	Diameter		DMM							-	~				
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ample Inspected Quantity 315 PCS. Accepted Batch Qu		Batch Qua	antity 28400 PCS.				Remarks		_						
efects	s Observed (Type)	-													
Post Quality Inspection Result			Inspected By (Name)			LAKSHMI			Approved By (Nam		me) MURIG	e) MURIGESHAPPA R			
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