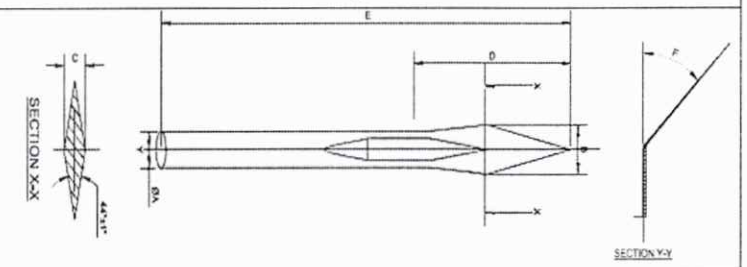
Shah Eye Care (P) Ltd

# Quality Inspection Report (Inprocess Inspection)

| | | |
|---|---|---|
| Report | QIRI20253161 | Select the Appropriate Inspection Stage / Process |
| Date | 19-06-2025 | Inprocess Inspection of knives |
| Production Order | ACUCUT-0005 (10300 PCS) |  |
| REF / Model # | MVR 20A | |
| Product Description | MVR LANCE- 20A | |
| DHR # | 20251399 | |
| Batch / Lot # | F0499/2025 | |
| Reference Drawing # | NA | |



| Sl.No. | Parameter | Requirement | Instrument Used | Setup Approval (Actual Readings/Observation) | | | | | | | | | | Result (complied/Not Complied) | Remarks |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| 1 | Handle colour & Handle Priniting | As per BOM | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | complied | |
| 2 | Tip Oriantation | Tip straight to the Handle notch | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | complied | |
| 3 | Width of the Blade | 1.20 ± 0.1mm | Occular | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 | 1.20 | complied | |
| 4 | Bending Angle | 45° ± 2° | Protractor /Gauge | 45° | 45° | 45° | 45° | 45° | 45° | 45° | 45° | 45° | 45° | complied | |
| 5 | Bending Length | 6.50 ± 0.5mm | Steel rule | 6.50 | 6.50 | 6.50 | 6.00 | 6.50 | 6.50 | 6.50 | 6.00 | 6.50 | 6.50 | complied | |
| 6 | Surface Finish & Visual inspection | Matte Finish/free from defects | Visual/Microscope | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | complied | |
| 7 | Ink dye penetration test | No leakage on sealed area | Visual | Ok | | | | | | | | | | complied | |
| 8 | Sealing Width | 10.00 ± 2mm | Steel rule | 11.00 | 10.00 | 11.00 | 11.00 | 10.00 | 10.00 | 11.00 | 11.00 | 11.00 | 10.00 | complied | |
| 9 | Product appearance | free From Foreign Particles/defects | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | complied | |
| 10 | Product Label description | As per Controlled copy | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | complied | |
| 11 | No of Pouches /Carton | As per Annexure | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | complied | |
| 12 | No of Cartons /Corrugated Box | As per Annexure | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | complied | |

| | | | |
|---|---|---|---|
| Inspected By (Name) | Avadh.m | Signature (with date ) | 23-06-2025 |

Shah Eye Care (P) Ltd

# Quality Inspection Report (Inprocess Inspection)

| Sl.No | Parameter | Instrument Used | Date / Time | Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied) 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | Inspected By (Signature) | Remarks |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | 19-06-2025 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 04:27 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 4:30 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 4:35 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 4:40 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 4:50 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 5:30 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 6:00 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 1 | Handle Print | Visual | | | | | | | | | | | | | |
| 2 | Tip Oriantation, | Visual | | | | | | | | | | | | | |
| 3 | Bending Angle | Protractor/Gauge | 20-06-2025 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 4 | Bending Length | Steel Rule | | | | | | | | | | | | | |
| 5 | Surface Finish & Visual Checks | Visual/Occular | 10:30AM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 6 | Product Label description | Visual | 11:30AM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 7 | Product Cleanlines, | Visual | | | | | | | | | | | | | |
| 8 | No of Pouches /Carton | Visual | 12:30 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 9 | No of Cartons /Corrugated Box | Visual | | | | | | | | | | | | | |
| | | | 2:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 21-06-2025 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 11:30AM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 12:45 PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 02:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 03:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 04:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 05:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |

| | | | | | |
|---|---|---|---|---|---|
| Sample Inspected Quantity | — | Accepted Batch Quantity | | Remarks | — Nil — |
| Defects Observed (Type) | — Nil — | | | | |

| Post Quality Inspection Result | Inspected By (Name) | Anand m | Approved By (Name) | MURIGESHAPPA R |
|---|---|---|---|---|
| ☑ Batch conform to the requirement and approved | Signature with date | 26-06-2025 | Signature with date | 26-06-2025 |
| ☐ Batch do not conform to the requirement and not approved | | | | |

Note: Annexure to be provided for additonal test report (if required)

Shah Eye Care (P) Ltd

# Quality Inspection Report (Inprocess Inspection)

| Sl.No | Parameter | Instrument Used | Date / Time | Inprocess Samples Inspection (Put "√" - Complied and "X"- Not Complied) 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | Inspected By (Signature) | Remarks |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | 23-06-2025 09:35AM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 12:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 02:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 24-06-2025 10:30AM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| | | | 03:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 1 | Handle Print | Visual | 25-06-2025 11:30AM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 2 | Tip Oriantation, | Visual | 02:30PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 3 | Bending Angle | Protractor/Gauge | 26-06-2025 10:30AM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | |
| 4 | Bending Length | Steel Rule | | | | | | | | | | | | | |
| 5 | Surface Finish & Visual Checks | Visual/Occular | | | | | | | | | | | | | |
| 6 | Product Label description | Visual | | | | | | | | | | | | | |
| 7 | Product Cleanlines, | Visual | | | | | | | | | | | | | |
| 8 | No of Pouches /Carton | Visual | | | | | | | | | | | | | |
| 9 | No of Cartons /Corrugated Box | Visual | | | | | | | | | | | | | |

| | | | | | |
|---|---|---|---|---|---|
| Sample Inspected Quantity | 315 PCS | Accepted Batch Quantity | 10085 PCS | Remarks | Nil |
| Defects Observed (Type) | Nil | | | | |

| Post Quality Inspection Result | Inspected By (Name) | Approved By (Name) | MURIGESHAPPA R |
|---|---|---|---|
| ☑ Batch conform to the requirement and approved | Signature with date | Signature with date | 26-06-2025 |
| ☐ Batch do not conform to the requirement and not approved | | | |

Note: Annexure to be provided for additonal test report (if required)

Shah Eye Care (P) Ltd

# Quality Test Report

| | | | |
|---|---|---|---|
| **Report #** | QIRI20253162 | **Type of Test** | Attachment Strength Pull Test |
| **Date.:** | 19-06-2025 | | |
| **Production Order #** | ACUCUT-0005 | **Testing Work Instruction #** | SECPL_WI_056 |
| **Product Description** | MVR-Lance 20A | **Testing Equipment Name** | PRESTO PULL & PEEL TESTER |
| **REE/MODEL #** | MVR 20A | **Equipment ID #** | SECPL/INS/33 |
| **Batch #** | F0499/2025 | **DHR #** | 20251399 |

| Sl.No. | Sample # | Requirement | Actual Readings/Observation | Result (Complied / Not Complied) |
|---|---|---|---|---|
| 1 | SAMPLE 1 | ≥1.5 KGF | 6.09 KGF | COMPLIED |
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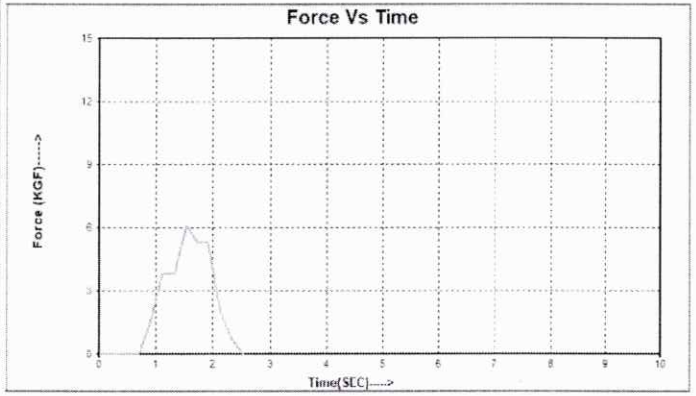
**Test Graph/ Test Sample (Image)**

PULL TEST




| Specimen Nos. | 1 | 2 | 3 | 4 | 5 | 6 | | 8 | 9 | |
|---|---|---|---|---|---|---|---|---|---|---|
| Max Force (KGF) | 6.09 | | | | | | | | | |
| Status(Pass/Fail) | Pass | | | | | | | | | |

Shah Eye Care (P) Ltd
SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

**Description**

| | |
|---|---|
| Product name | MVR 20A |
| Operator | AUTO MACHINE |
| Batch | F0499/2025 |
| Sample ID | ACUCUT-0005 |
| Shape | - |
| Standard | > 1.5 KGF |
| Min Force | 6.09 |
| Max Force | 6.09 |
| Date | 19.06.2025 |
| Time | 16:52:24 |

| | | | |
|---|---|---|---|
| **Inspected By (Name)** | PRAVEN P K | **Signature (with date )** | Sutha.M 19-06-2025 |
| **Post Test Result** | | **Approved By (Name)** | MURIGESHAPPA R |
| ☑ Batch conform to the requirement and approved | | **Signature (with date)** | 19-06-2025 |
| ☐ Batch do not conform to the requirement and not approved | | | |

Shah Eye Care (P) Ltd

# Quality Test Report

| | | | |
|---|---|---|---|
| **Report #** | QIRI20253163 | **Type of Test** | Heat Sealing Visual and Leak Test |
| **Date.:** | 21-06-2025 | | |
| **Production Order #** | ACUCUT-0005 | **Testing Work Instruction #** | SECPL _WI_052 |
| **Product Description** | MVR-Lance 20A | **Testing Equipment Name** | PRESTO PULL & PEEL TESTER |
| **REF/Model #** | MVR 20A | **Equipment ID #** | SECPL/INS/33 |
| **Batch #** | F0499/2025 | **DHR #** | 20251399 |

| Sl.No. | Sample # | Requirement | Actual Readings/Observation | Result (Complied / Not Complied) |
|---|---|---|---|---|
| 1 | Sample 1 | > 0.80KGF & < 2KGF /Inch | 1.07 KGF | Complied |
| | | | | |
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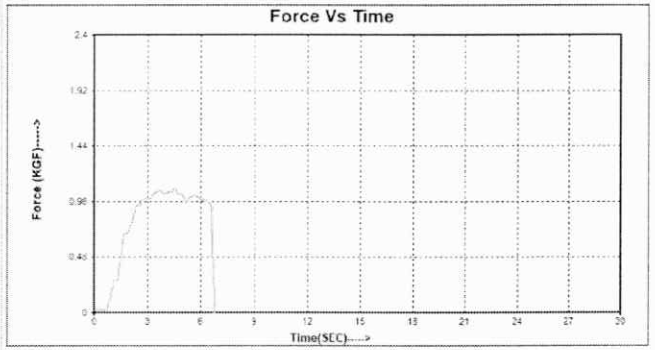
**Test Graph/ Test Sample (Image)**

SEAL TEST




| Specimen Nos. | 1 | 2 | 3 | 4 | 5 | 6 | | 8 | 9 | |
|---|---|---|---|---|---|---|---|---|---|---|
| Max Force (KGF) | 1.07 | | | | | | | | | |
| Status(Pass/Fail) | Pass | | | | | | | | | |

Shah Eye Care (P) Ltd
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PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

**Description**

| | |
|---|---|
| Product name | MVR 20A |
| Operator | SHAMBAVI |
| Batch | F0499/2025 |
| Sample ID | ACUCUT-0005 |
| Shape | - |
| Standard | > 0.8 KGF & 2 KGF |
| Min Force | 1.07 |
| Max Force | 1.07 |
| Date | 21.06.2025 |
| Time | 16:33:55 |

| | | | |
|---|---|---|---|
| **Inspected By (Name)** | PRAVEEN P K | **Signature (with date )** | Sutha.M 21-06-2025 |
| **Post Test Result** | | **Approved By (Name)** | MURIGESHAPPA R |
| ☑ Batch conform to the requirement and approved | | **Signature (with date)** | 21-06-2025 |
| ☐ Batch do not conform to the requirement and not approved | | | |