

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252584	Select the Appropriate Inspection Stage / Process
Date	22-05-2025	Inspection of Blanks (Punched)
Production Order	PR025-0453	E FLATTENING MECDONIAN
Item Code	MVR 20	COINING
Product Description	MVR-Lance 20G	
DHR No	20251213	
Batch No	PU0149/2025	n o x
Reference Drawing	SECPL/MVR20/07	

SI.N	Parameter	Requirement	Instrument Used			Setup	Approva	al (Actual	Reading	s/Observ	ation)			Result (Complied / Not Complied)	Remarks
0.				1	2	3	4	5	6	7	8	9	10		
Α	Wire Diameter	0.90 ± 0.005 mm	DM	0,900	0.899	0.898	0.901	0.900	0.901	0.899	0,898	0.900	0,901	Complied	
F(B)	Width of the flat	1.10 ± 0.10 mm	DVC	1.09	1.11	1.14	1.12	1.08	1					Complied	
F(E)	Thickness of the flat	0.63 ± 0.02 mm	DM				0.627							Compleed	
C(B)	Width of the blank	1.40 ± 0.10 mm	DVC	1.241	1.39	1.42	1.43			1.42		1.43		Compled	
C(C)	Cutting length of the blank (LHS)	3.00 ± 0.20 rnm	DVC	3.01					3.07					Complied	ď
C(C)	Cutting length of the blank (RHS)	3.00 ± 0.20 mm	DVC	3.06	了.02				3.02		3.02		4	Complied	2
	Pre notch length	25.40 ± 0.50 mm	DVC	25.41	25.52	25.55	25.62	25.39	25,47	25,49	25.54	25,43		Complied	
C(E)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.055	0.05#	0.059	0.054	0,047	0.049	0.051	0.053	Complied	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM											Compled	
*	Surface Finish	Deffects Free	Microscope	OK	OK.	OK	OK	OK	on	OK	OK	Or		Compled	
											1				,
Insp	ected By (Name)		LAKSH	МІ			Si	gnature	(with dat	e)	(MON)	22-05-	2025.		•

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SI.N	0	Date and Time	Instrument Used	In	process	ed) In	spected by	Remarks								
0.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10 ((Signature)	Remarks	
		09:40 AM		V	~	/	~	~	N	~	V	~	~	COL		
				V	~	~	~	V	~	V	V	-	~	0		
		MA 04:01		V	V	V	V	V	~		~	1		Cont		
				~	V	-	1/	-	~		~	~		-8		
		MACHILI		~	1	1		-	-	-	~			COL		
						-		-		V	~	-	~	· Au		
	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	121HOPM		~	1/	~	~		V	~	~	-	~	Colle		
1. 2.			DVC		~	V	~		~	~	~	~	/	000	4	
3.		MACHILLO	DPM DPM COPE	~	V	V	~	-	~		~			Rook	2	
4.				V	V	~	~	~	V	~	~	1		013		
5.		05/HDbW		V	V	V	-		-	-	~	V	~	Cote		
6. 7.		D3:ADPM			~	-	~	\ \	V	-		1	~			
<i>'</i> .					1						~	1~		COL		
				~	~				~	-		~				
		6111110		1	V	-				\~		1		Cole		
		OH!HOPM			~	~	~							19		
		25/20 014												Box		
		05;20 PM.				1								100		
		06:00 PM						1				-		Car		
ampl	e Inspected Quantity	00.00 PM		Accepted B	atch Qua	ntity			Remarks					1		
efect	ts Observed (Type)	_			fille at the											
Post Quality Inspection Result						Inspected By (Name)			/ LAKSHMI			Approve	d By (Name) MURIGES	MURIGESHAPPA R	
7	Batch conform to the requi	ement and appro	ved			Signatur	e		Now	2-05-9	025.	Signatur		1 en	/	
	Batch do not conform to the	BST _	with dat	e		Day	12-00		with dat	e	ugi	22-05-2				

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SI.N o.	Parameter	Date and Time	Instrument Used	Inj	process S	Inspected by	Remarks								
		Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		23-05-2025 09:340 AM		V	V	1	V		~					COL	
					1		1			1~		~	1	100	
		10:40 PM		~	V			V			×	-		Della	Scoratches
				~		~		~	I V		V			POE -	
		11140 AM								-				100	
	Width of the flat	12,140 PM	DVC DM DVC					×	~					(COL	East vasilation
1.				V	/	~	~		~	-	~		1	1	
2.	Thickness of the flat Width of the blank	01120 PM.		1	_		<u> </u>	~	~	-	~	-		Down	
4.	Cutting length of the blank		DVC					1					~	 	
5. 6.	Pre notch length Blank Thickness Visual Checks	02100 PM	DVC DM			~	~	/	L					Jos.	
7.		02100111	VISUAL/MICROS — COPE			~								17	
												-			
									10	7.					
						ANN AND DESIGNATION OF THE REAL				100 per 20-4 100 Mar	L				
ampl	e Inspected Quantity	315 PCS.		Accepted B	atch Quar	ntity	14456	s pcs	9	Remarks		02 N	10.15	Defect	
	ts Observed (Type)	Scretches	East V	confatio											
	Quality Inspection Result					Inspecte		ne)	//	LAKSHM		Approve		me) MURIG	ESHAPPA R
Batch conform to the requirement and approved							Signature			23-05-2025			e	10	E .
	Batch do not conform to the Annexure to be provided for addit			d		with dat	е	bys. III	17. 2	3.0		with dat	e		23-05-200

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