

## **Quality Inspection Report (Inprocess Inspection)**

Repo	rt	QIRI20253259								Select the Appropriate Inspection Stage / Process							
Date		- I = 12	Inprocess Inspection of knives														
Production Order    30 - 06 - 9095     Microsurgical Technology(SO-0017)(4			33 pcs )	1.						J		. 2					
REF / Model #		KR 32					1 =		0	-				1	$\sim$		
Prod	uct Description	Slit Angled SB 3.2mm							-				Ļ	A n			
DHR#		20251448					] -						F.	Name of the last			
Batch	n / Lot #	F0513/2025						-						→ <del> </del> -			
Refer	rence Drawing #	NA													SECTION Y-Y		
						Setu	up Approval (Actual Readings/Observation)					Result					
SI.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(complied/N ot Complied)	Remarks		
1	Handle colour & Handle Priniting	As per BOM	Visual	01<	015	015	014	01<	01<	014	OK	OK	OK	Compleed			
2	Tip Oriantation	Tip straight to the Handle notch	Visual	014	OK	OK	015	010	015	010	01<	014	015	Complied			
3	Width of the Blade	3.20 ± 0.1mm	Occular	3.00	3.00	3.00	3.00	3.30	3.00	3.30	3.30	3.00	3-00	complied			
6	Incision Marking	2.00 ±0.1mm	Occular/Microscope	3.00	01.6	0.00	2.10	3.00	3.10	3.10	0.10	00.0	3.10	Complied			
4	Bending Angle	45° ± 2°	Protractor / Gauge	4 S	46	48	48	460	43	460	4\$	45	48	complied			
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.00	6.50	6.50	6.50	6-20	6.00	6.50	6-00	Complied	lan.		
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	01<	OK	Ols	014	OK	OK	OK	OK	Ok	complial			
8	Dye penetration test	No leakage on sealed area	Visual						01	<u> </u>				compled			
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.50	11-00	complied			
10	Product appearance	free From Foreign Particles/Defects	Visual	014	Dic	OIC	01<	OK	OK	015	OK	OK	015	Compled			
11	Product Label description	As per Controlled copy	Visual	014	01<	014	014	510	015	015	>10	OK	OK	Compled			
12	No of Pouches /Carton	As per Annexure	Visual	DIC	015	01<	OK	210	015	014	510	Ok	014	Complied			
13	No of Cartons /Corrugated Box	As per Annexure	Visual	Ole	015	014	OK	014	014	014	DIS	OK		complied			
Inspe	ected By (Name)	Mo	stat Moors					Signature (with date )					7-203	15			



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SI.	Instrument Used	Date / Time		Ing	orocess Sam	ples Inspect	ion (Put " <b>√</b>	" - Complie	d and "X"	- Not Comp	plied)		Inspected By	Romarks
No Parameter		Date / Time	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		30-06-2025	1					_		_		_	4	
		01:37PM	1		/			_			_	_	L	I I
		02:42PM	/	/					_	_	_	_	A	
		01-07-2025	1	/	/		/	/	_	_	_	_	F	
		12:03PM	1	/	/		_		/	_	/	_	4	7
														1
1 Handle Print														
Tip Oriantation,	Visual Visual /Occular													
Bending Angle Bending Length	Protractor/Gauge Steel Rule													
6 Product Label description	Visual /Occular Visual													
7 Product Cleanlines, 8 No of Pouches /Carton	Visual Visual	2 -71 elle	- 187 ×	10										
9 No of Cartons /Corrugated Box	Visual	Y 227 107	2000	10			NA							
31 mal 16-8-15 4 15														
Barrero an Birrer Burnis o	1 to 10 % 101			2										
Mark Train														
		6 7 J B		15										
equal terms	er road ro	J + 5 - 7 - 72 - 13	de d	12,1										
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	.gr ×	1.1 1.1	119	17.1										
Sample Inspected Quantity	50 MO'S	<b>1</b>	Accepted	Batch Quan	itity	420	PC	<i>\</i>	Remarks			Ni.	1	
Defects Observed (Type)		N'I -		7.7	T									1
Post Quality Inspection Result	$g(r) = D(r) - \pi$	10 210	stat .	11 8	Inspected	By (Name)		Mis	bah 1	VOOY	Approved	By (Name)		MURIGESHAPPA R
Batch conform to the requirement and		0 100	All t	17.1	Signature			_	07-2		Signature			eft 01-07.900
Batch do not conform to the requirement.  Note: Annexure to be provided for additional.		17 57.			with date			015	07-1	0.0-	with date			0.01-01

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## **Quality Test Report**

Report #	QIRI20253260	Type of Test	Attachment Strength Pull Test		
Date.:	30-06-2025	Type of rest	Actual ment strength an rest		
Production Order #	Microsurgical Technology(SO-0017)	Testing Work Instruction #	SECPL_WI_056		
Product Description	Slit Angled SB 3.2mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER		
REE/MODEL#	KR 32	Equipment ID #	SECPL/INS/33		
Batch #	F0513/2025	DHR#	20251448		

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)				
1	SAMPLE 1	≥1.5 KGF	5.84 KGF	PULL TEST	<b>©</b> Shah				
					Force Vs Time	tye Care (P) ttd			
					15.	PLOT 89  KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006			
				ļ	1 , 1	Description			
						Product name KR 32			
- 1					(kcs)	Coerator AUTONACHINE			
						Basch F0513/2025 Sample ID Microsurgical Technolo			
					4 <b>*</b>         /	Shape			
					1 1	Standard > 1.50 KGF			
					1	Min Force 5:84			
					0 1 2 3 4 5 6 7 8 9	Max Forse 5.84			
					Time(SEC)>	Date 30.06.2025 Time 14:19:45			
					Specimen Nos.   1   2   3   4   5   6   8   9   9   1   1   1   1   1   1   1   1	tine 14.15.42			
nspected By (Name) PRAVEN P K					Signature (with date )	-2075			
Post Test Result					Approved By (Name) MURIGESHA	PPA R			
7	Batch conform to	the requirement a	nd approved		Signature				
			ment and not approved		(with date)	30-06-2025			



## **Quality Test Report**

Report #		QIRI20253261				
Date.: Production Order # Product Description  REF/Model # Batch #		01-07-2025			Type of Test	Heat Sealing Visual and Leak Test
		Microsurgical Technology(SO-	.0017)		Testing Work Instruction #	SECPL_WI_052
		Slit Angled SB 3.2mm			Testing Equipment Name	PRESTO PULL & PEEL TESTER
		KR 32			Equipment ID #	SECPL/INS/33
		F0513/2025			DHR#	20251448
Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test	t Graph/ Test Sample (Image)
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.03 KGF	Complied	SEAL TEST	<b>©</b> Shah
					Force V	SHAH EYE CARE PVT LTD FLOT 89
	/				16	KAPUR INDUSTRIAL APEA PE ROAD DAVANAGERE KARNATAKA-577006
					1 1	Description
					80 80 12 12 12 12 12 12 12 12 12 12 12 12 12	Product name KR 32  Coenstor SHARBAN
			2			Batch F0513/2025 Sample ID Microsurgical Technol
						Shape   -
						Min Force 1.03  Max Force 1.03
					0 1.5 3 45 6 Time(SE	7.5 9 10.5 12 12.5 15 Date 01.07.2025 Time 14.40.48
					Specimen Nos.   1   2   3	4 5 6 8 9
Inspecte	ed By (Name)		PRAVEEN P K	Signature (with date )	PD 01-04-2025	
Post Tes	st Result				Approved By (Name)	MURIGESHAPPA R
		equirement and approved to the requirement and not approve	ed	Signature (with date)	Up 01-07-2025	

Page 1 of 1 Effective Date: 07-07-2023 Format No: SECPL\_FM\_062, Rev.00