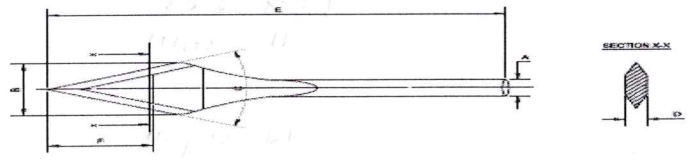

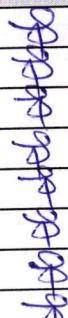
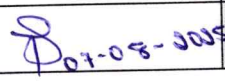
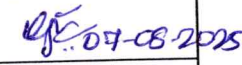


## Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253987	Select the Appropriate Inspection Stage / Process
Date	07-08-2025	In process Inspection of etched Blades
Production Order #	ACUCUT - SOPD2526-0009	
Item Code	CC DB 280	
Product Description	Clear Cornea Angled DB 2.80 mm	
DHR #	20251840	
Batch #	EP0759/2025	
Reference Drawing	SECPL/CC/05	

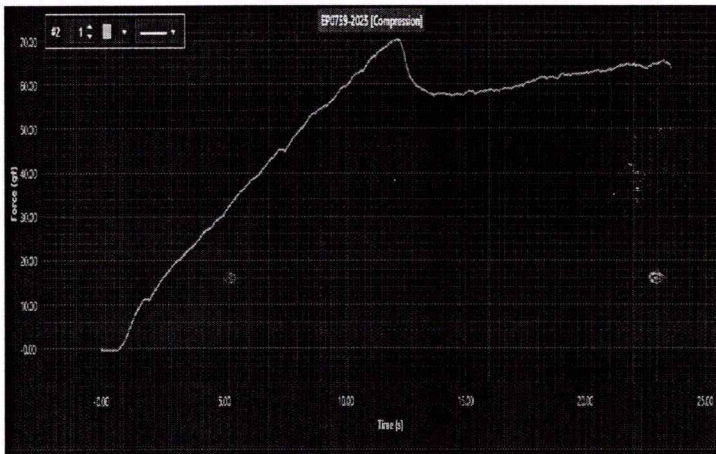
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.819	0.816	0.809	0.814	0.824	0.821	0.818	0.817	0.811	0.814	Complied	✓
2	Width of the Blade	2.80 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.70	2.70	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.159	0.151	0.161	0.148	0.154	0.151	0.164	0.158	0.157	0.156	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.86	22.98	22.96	22.91	23.01	23.11	23.16	23.08	22.84	22.87	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.10	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	Complied	
7	Visual Inspection	Free from deffects	Microscope	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	Complied	
Inspected By (Name)		SHIVANAND							Signature (with date)		 07-08-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	07-08-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:58AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:30pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	X	✓	✓	✓	✓	Defect		
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		80 No's	Accepted Batch Quantity	1078 No's		Remarks		02 NO Defect							
Defects Observed (Type)		Defect													
Post Quality Inspection Result				Inspected By (Name)		SHIVNAND		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		07-08-2025		with date							
Note: Annexure to be provided for additional test report (if required)															



## Quality Test Report

Report #	QIRI20253988	Type of Test	Penetration Force test
Date.:	07-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT - SOPD2526-0009	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	Clear Cornea Angled DB 2.8MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC DB 28	DHR #	20251840
Batch #	EP0759/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	70.27	71.36	70.78	64.07	67.96	69.98	62.85	64.68	62.60	62.48	Complied		
2	11-12		65.59	61.46									Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		07-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved													Signature (with date )		07-08-2025
<input type="checkbox"/> Batch do not conform to the requirement and not approved															