

Report No	QIRI20252500	Select the Appropriate Inspection Stage / Process						
Date	16-05-2025	Inspection of Cut length Wire						
Production Order	PRO25-0417							
Item Code	Ø 0.90 WIRE							
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)							
DHR No	20251178							
Batch No	WC0044/2025							
Reference Drawing	NA							

SI.N		PARK LONG	Instrument			Setup	Approv	al (Actua	l Reading	s/Observ	ration)			Result	
о.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.900	0.899	0.899	0.901	0.899	0.898	0,898	0.899	0.900	0.901	Compled	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74: 1 3	4 4.74	74.77	44.49	74.81	74.75	74.57	TH. 55	44.82	4 4. 48	Compleed	
3	Straightness	Straight	Rolling Method	OK	OK	on	OK	ok	ok	OK	OK	OK	OK	Compleed	- MOA -
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	ok	OK	OK	OK	OK	OK	OK	OK	OK	Compleed	
1															
											1				
Inspe	ected By (Name)		LAKSH	MI			Si	ignature	(with dat	e)	COL	-05-2	025		

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023



SI.N	Barrier Land	Date and Time	Instrument	In	process	Samples	Inspectio	n (Put "v	" - Com	plied and	"X "- N	ot Compli	ed)	Inspected by	Remarks
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	kemarks
		16-05-2025 04100PM		V	/	~		~	V	V	~		V	BOX	
				V	~		~	~	~	~	V	~		10	
		05:00PM		~	~	~	~		~		~	-	/	COL	
				~		~	~	~	~		~	~	~		
		D6100PM		~	~				~	~	~		~	COLL	
		17-05-2025 9:40 AM		5	V		/	~			V		-	de	
		9140 AM			V	~		~				1	~		
1	Diameter	10:40AM	DMM										5		4
2	Cutting Length	10(3/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1	DVC			./					V		V		5
3	Straightness	ино ам	Rolling Method Microscope	*/	V		v				V		Colle	- 4	
4	Defects free		Whitioscope	~	~	V			/			~			
		12:40 PM		V		~	~			-		-	~	ROW	
				~	V	/		~	/		V			1	
		01:HOPM		V		-	~	~	~	-	-		/	COL	
				~					/				~	de	
		02:HOPM							1			-	-	For	
											~	1			
		ОЗНОРМ				V								BOR	
ample	Inspected Quantity			Accepted	Batch Qua	ntity	_			Remarks				17.	
efects	Observed (Type)			N-D-INTERN						TUBBLE LA THE SE					
ost C	Quality Inspection	Result				Inspecte	ed By (Na			LAKSHN		Approve	ed By (Nar	me) MURIGE	SHAPPA R
		he requirement and				Signatu			do	-05-20	25.	Signatu			JE 1-05-20
	atch do not confo	orm to the requirem	ent and not ap	proved		with da	te		13	-00,		with da	te	u	17.05
lote: A	nnexure to be provide	ed for additonal test rep	ort (if required)												

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



SI.N	Parameter	Date and Time	Instrument	In	process	Samples	Inspectio	n (Put "v	" - Com	plied and	"X "- N	ot Complie	ed)	Inspected by	
о.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		17-05-2025		~	/		~	_	V	~	1			Cott	
				V	/	V	-								
		D6:D0PM		~	V	~			V		~		1	Marie	
		10 05 2025		V	V	V				1	~	-	~		
		19-05-2025 9:80 AM		~	~		~	~	V	-	V		~	Coth	
			,			-	~			-		1	~		
					V	-	-	-	~	~	~	-	~		
				~	~		V	-			-	V			2
	Diameter Cutting Longth		DMM		V	-		~	V	-	V	~			
	Cutting Length Straightness		DVC Rolling Method	-	~		-								
	Defects free	1015000	Microscope		-	-							~	ROLL	ALL THE REAL PROPERTY.
	F	10:00 AM		-		-						-		1800	
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				V	V	V	~		~	~		1			
		10:50 AM.			L.					1	V			Par	
mple	Inspected Quantity	-		Accepted I	Batch Qua	intity		-		Remarks		_			
fects	Observed (Type)	_													Handler
	Quality Inspection	MANAGEMENT OF SELECTION OF SELE				Inspecte	d By (Na	me)		LAKSHM	I	Approve	d By (Nai	me) MURIGE	SHAPPA R
		e requirement and				Signatur			de	1-05-2	25.	Signatur		, en	30 00k
B	atch do not confor	m to the requirem	ent and not ap	proved		with dat	e		180. 16	1-05-7		with dat	e		1005

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



SI.N o.		Date and Time	Instrument	In	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied)										Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
N MCG		19-05-2025		~	/	/	~	~	~	·	V		V	(Hall)	
		11:30 AM		~		\ \			V	~	V	V		Tour	
				/			V	V	/				L		
				/	V	~	~		_	V	~		~		
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				~	~	~		/			V	/	V		
				/	~	~			~		V	-	~		
1	Diameter		DMM	/	V	/	~	~		~	N	-		- 6	S.
2	Cutting Length Straightness Defects free	12:00 PM.	DVC Rolling Method		~	~	/	/	~					Both	
3 4			Microscope			-	-					1			
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ampl	e Inspected Quantity	500 DC 4		Accepted	Batch Oua	ntity	7556	oo pcs		Remarks					
desti.	s Observed (Type)	500 PC\$.					9550	10	•					-	
and the second	Quality Inspection	Result				Inspecte	ed By (Na	me)		LAKSHM	ıı.	Approve	d By (Na	me) MURIG	ESHAPPA R
The Park	ANSWERS OF THE PARTY OF THE PAR	he requirement and	d approved			Signatu			17			Signatur			
						with da			19-05-2025			with dat		u	15, a.05,201
		ed for additional test rep	•						1 17					A STATE OF THE STA	101

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