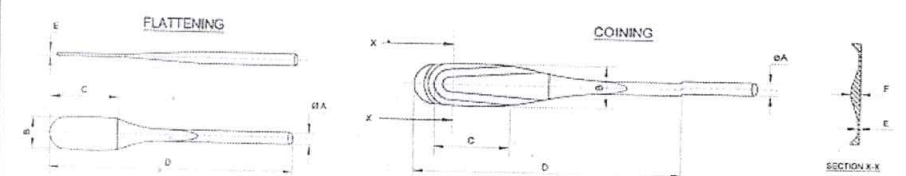















Quality Inspection Report (Inprocess Inspection)

Report No	QJRI20250438	Select the Appropriate Inspection Stage / Process
Date	23-01-2025	Inspection of Blanks (Punched)
Production Order	PR024-2463	
Item Code	CR 26	
Product Description	CRESCENT BEBEL 2.6MM	
DHR No	20250222	
Batch No	PU0017/2025	
Reference Drawing	SECPL/CR26/01	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.899	0.902	0.899	0.901	0.902	0.899	0.902	0.901	0.898	Complied	
F(B)	Width of the flat	2.80 ± 0.10 mm	DVC	2.81	2.82	2.79	2.78	2.81	2.79	2.82	2.78	2.81	2.79	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.222	0.218	0.219	0.221	0.221	0.219	0.222	0.219	Complied	
C(B)	Width of the blank	2.90 ± 0.10 mm	DVC	2.91	2.89	2.88	2.92	2.91	2.88	2.89	2.91	2.92	2.89	Complied	1 2
C(C)	Cutting length of the blank (LHS)	4.60 ± 0.20 mm	DVC	4.61	4.59	4.57	4.58	4.61	4.62	4.59	4.57	4.61	4.57	Complied	
C(C)	Cutting length of the blank (RHS)	4.60 ± 0.20 mm	DVC	4.64	4.63	4.61	4.62	4.65	4.66	4.62	4.62	4.65	4.62	Complied	
C(D)	Pre notch length	23.20 ± 0.50 mm	DVC	23.41	23.39	23.42	23.39	23.41	23.42	23.39	23.38	23.42	23.41	Complied	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0.061	0.059	0.058	0.061	0.062	0.059	0.058	0.061	0.062	0.059	Complied	
C(F)	Blank thickness	0.25 ± 0.01 mm	DM	0.251	0.249	0.252	0.251	0.249	0.249	0.251	0.249	0.251	0.252	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)				LAKSHMI.					Signature (with date)					23-01-2025	

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	23-01-2025 10:00 AM	DVC DM DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		PC
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		24-01-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:10 AM.		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		9744 PCS.		Remarks		—						
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		24-01-2025		with date		24-01-2025					
Note: Annexure to be provided for additional test report (if required)															