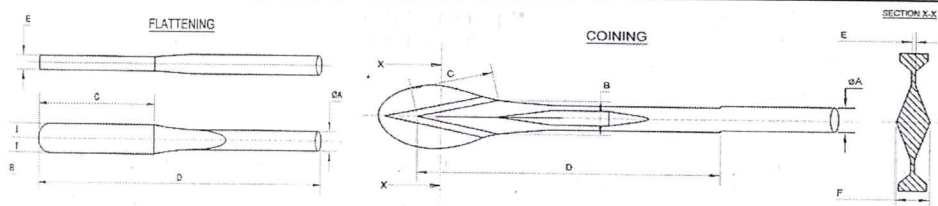



## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251797	<b>Select the Appropriate Inspection Stage / Process</b>
Date	14-04-2025	<b>Inspection of Blanks (Punched)</b>
Production Order	PR025-0116	
Item Code	MVR 20G-E	
Product Description	MVR-Lance 20G (RAJARATHNA)	
DHR No	20250846	
Batch No	PU0110/2025	
Reference Drawing	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.904	0.905	0.903	0.904	0.904	0.903	0.904	0.905	0.903	0.904	Complied	
F(B)	Width of the flat	1.10 ± 0.10 mm	DVC	1.09	1.08	1.11	1.12	1.10	1.11	1.09	1.08	1.08	1.10	Complied	
F(E)	Thickness of the flat	0.63 ± 0.02 mm	DM	0.633	0.629	0.633	0.632	0.635	0.634	0.635	0.634	0.635	0.633	Complied	
C(B)	Width of the blank	1.40 ± 0.10 mm	DVC	1.41	1.39	1.42	1.45	1.39	1.38	1.37	1.42	1.41	1.43	Complied	
C(C)	Cutting length of the blank (LHS)	3.00 ± 0.20 mm	DVC	3.01	3.03	3.01	3.00	2.97	2.98	3.03	3.02	3.05	3.00	Complied	
C(C)	Cutting length of the blank (RHS)	3.00 ± 0.20 mm	DVC	2.97	3.05	3.06	3.05	3.03	3.02	3.05	3.07	3.09	3.06	Complied	
C(D)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.45	23.55	23.57	23.39	23.42	23.47	23.49	23.52	23.57	Complied	
C(E)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.047	0.055	0.054	0.052	0.049	0.053	0.057	0.047	Complied	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM	0.633	0.631	0.629	0.629	0.635	0.633	0.637	0.632	0.631	0.629	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.					Signature (with date )					 14-04-2025.			

## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	14-04-2025 9:30 AM	DVC DM DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	[Signature]
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		Sample Inspected Quantity		80 PCS.	Accepted Batch Quantity		944 PCS.		Remarks							
Defects Observed (Type)		-														
Post Quality Inspection Result							Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved							Signature		[Signature]		Signature		[Signature]			
<input type="checkbox"/> Batch do not conform to the requirement and not approved							with date		14-04-2025.		with date		14-04-2025.			
Note: Annexure to be provided for additional test report (if required)																