


Quality Inspection Report (Inprocess Inspection)







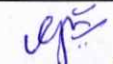
Report No	QIRI20252500	Select the Appropriate Inspection Stage / Process
Date	16-05-2025	Inspection of Cut length Wire
Production Order	PRO25-0417	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20251178	
Batch No	WC0044/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.900	0.899	0.899	0.901	0.899	0.898	0.898	0.899	0.900	0.901	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.73	74.77	74.77	74.79	74.81	74.75	74.57	74.55	74.82	74.78	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	NA
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI				Signature (with date)				 16-05-2025					

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Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	16-05-2025 04:00PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		17-05-2025 09:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
02:40PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
03:40PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		Accepted Batch Quantity				Remarks									
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		17-05-2025		with date		17-05-2025					
Note: Annexure to be provided for additional test report (if required)															

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	17-05-2025 04:40PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NG
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		19-05-2025 9:30AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
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				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
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	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
10:50AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		—		Accepted Batch Quantity				—				Remarks		—	
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
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1 2 3 4	Diameter Cutting Length Straightness Defects free	19-05-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	m	
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
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				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				No												
Sample Inspected Quantity		500 PCS.	Accepted Batch Quantity		35500 PCS.					Remarks		-				
Defects Observed (Type)		✓														
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>						
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