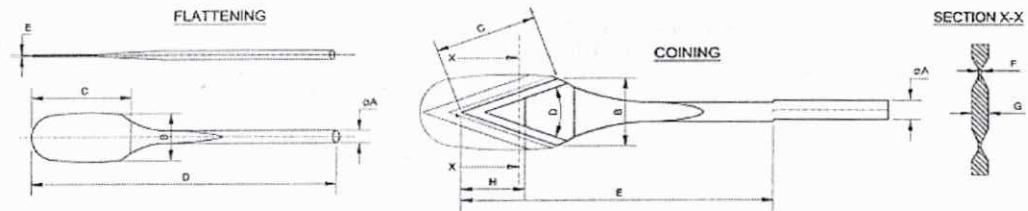



Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252709	Select the Appropriate Inspection Stage / Process
Date	31-05-2025	Inspection of Blanks (Punched)
Production Order	PR025-0516	
Item Code	CC DB 26	
Product Description	CLEAR CORNEA ANGLED.DB 2.6 mm	
DHR No	20251258	
Batch No	PU0162/2025	
Reference Drawing	SECPL/CD26/06 REV:04	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.87 ± 0.005 mm	DM	0.869	0.871	0.870	0.869	0.870	0.871	0.872	0.869	0.868	0.871	Complied	↓ 2
F(B)	Width of the flat	2.70 ± 0.10 mm	DVC	2.69	2.71	2.73	2.70	2.69	2.68	2.71	2.72	2.69	2.68	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.217	0.223	0.222	0.219	0.220	0.223	0.217	0.216	Complied	
C(B)	Width of the blank	2.80 ± 0.10 mm	DVC	2.79	2.83	2.84	2.81	2.82	2.79	2.81	2.78	2.83	2.81	Complied	
C(C)	Cutting length of the blank (LHS)	3.60 ± 0.10 mm	DVC	3.61	3.59	3.57	3.67	3.59	3.69	3.61	3.58	3.57	3.59	Complied	
C(C)	Cutting length of the blank (RHS)	3.60 ± 0.10 mm	DVC	3.63	3.64	3.61	3.62	3.60	3.65	3.66	3.62	3.60	3.63	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.49	23.47	23.52	23.55	23.56	23.49	23.47	23.39	23.45	23.49	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.052	0.053	0.055	0.056	0.049	0.048	0.055	0.056	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.229	0.231	0.227	0.233	0.235	0.237	0.238	0.234	0.240	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.24	2.27	2.31	2.29	2.27	2.24	2.23	2.25	2.27	2.32	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 31-05-2025			

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	31-05-2025 12:00 PM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roh	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity				125 PCS.		Accepted Batch Quantity				23721 PCS.		Remarks		-	
Defects Observed (Type)				-											
Post Quality Inspection Result						Inspected By (Name)		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved						Signature		Signature		Signature					
<input type="checkbox"/> Batch do not conform to the requirement and not approved						with date		with date		with date					
Note: Annexure to be provided for additional test report (if required)						Roh		31-05-2025.		31-05-2025		31-05-2025			