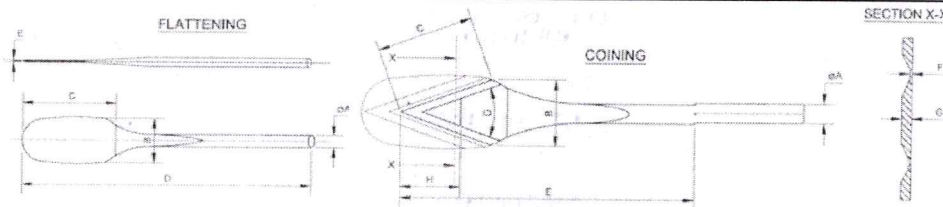













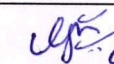
## Quality Inspection Report (Inprocess Inspection)

<b>Report No</b>	QIRI20254012	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	04-08-2025	<b>Inspection of Blanks (Punched)</b>
<b>Production Order</b>	PR025-1066	
<b>Item Code</b>	CC SB 32	
<b>Product Description</b>	CLEAR CORNEA SB 3.2 mm	
<b>DHR No</b>	20251835	
<b>Batch No</b>	PU0234/2025	
<b>Reference Drawing</b>	SECPL/CS32/05	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.97 ± 0.005 mm	DM	0.969	0.971	0.970	0.972	0.968	0.971	0.972	0.967	0.969	0.972	Complied	2
F(B)	Width of the flat	3.40 ± 0.10 mm	DVC	3.39	3.35	3.36	3.37	3.34	3.34	3.32	3.37	3.34	3.36	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.222	0.219	0.224	0.225	0.219	0.226	0.219	0.221	0.224	0.220	Complied	
C(B)	Width of the blank	3.40 ± 0.10 mm	DVC	3.42	3.39	3.41	3.43	3.39	3.38	3.37	3.44	3.39	3.41	Complied	
C(C)	Cutting length of the blank (LHS)	4.40 ± 0.20 mm	DVC	4.41	4.38	4.37	4.41	4.43	4.46	4.52	4.47	4.42	4.39	Complied	
C(C)	Cutting length of the blank (RHS)	4.40 ± 0.20 mm	DVC	4.46	4.42	4.43	4.42	4.48	4.50	4.49	4.42	4.46	4.46	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.44	23.52	23.47	23.52	23.56	23.39	23.42	23.47	23.52	23.48	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.049	0.055	0.052	0.056	0.049	0.056	0.051	0.057	0.052	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.240	0.239	0.232	0.229	0.231	0.236	0.239	0.240	0.231	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.24	2.29	2.32	2.29	2.19	2.20	2.25	2.27	2.30	2.32	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
<b>Inspected By (Name)</b>		<b>LAKSHMI</b>					<b>Signature (with date)</b>					 04-08-2025			



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	04-08-2025 04:00 PM	DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		3844 PCS.		Remarks		01 NO. Defect.				
Defects Observed (Type)		Back side Impression.													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		05-08-2025		with date		05-08-2025					
Note: Annexure to be provided for additional test report (if required)															