

Quality Inspection Report (Inprocess Inspection)

Report No	OIRI20251923	Select the Appropriate Inspection Stage / Process
Date	29-04-2025	Inspection of Blanks (Punched)
Production Order	PR025-0274	E FLATTENING SECTION X-X
Item Code	KR DB 28	COINING
Product Description	SLIT ANGLED DB 2.8 mm	C - OA OO
DHR No	20250930	
Batch No	PU0119/2025	D E
Reference Drawing	SECPL/KD28/04	A 1/4/17 - 1/4

	Parameter	Requirement	Instrument			Result	Remarks								
SI.N o.			Used	1	2	3	4	5	6	7	8	9	10	10 (Complied / Not Complied)	
Α	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.899	209.0	0,902	0.900	0.899	0.902	0,901	0.899	0,901	compled	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.89	2,93	2.91	2,90	2,93	2,89	2,92	2.91	2,89	2,92	compled	
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0.215	0,217	0.220	0,219	0,217	0,216	0.211	0.217	0.218	0,220	Compled	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	2,99								- T. S.		Compled	
C(C)	Cutting length of the blank (LHS)	4.30 ± 0.20 mm	DVC	11814	4.36	4.39	4.27	4.36	4,31	4.29	4,27	4.33	4,31	Complied	
C(C)	Cutting length of the blank (RHS)	4.30 ± 0.20 mm	DVC	4.35	4.41	24.35	4.33	4.30	4.36	4.35	4,32	4,38	4,36	Compled	2
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.52	23,44	23:46	23.52	23,39	23.37	23,42	23,37	23,44	Compled	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0,049	0,052	O.OHT	0.053	0.055	0.0219	0.048	0.050	0.052	Compleed	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM											Compled	
C(H)	Depth Marking	2.30 ± 0.10 mm	DVC						2.33					Compled	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	or	0000		or		OK	Compled	
Insp	ected By (Name)	1	LAKSH	IMI	L			 Signature	(with dat	e)	200	-29-1	04-20%	25.	1

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SI.N o.	Parameter	Date and Time	Instrument Used		nprocess	Samples I	nspection	n (Put "V"	- Compl	lied and "	X "- Not	Complied		Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
0.		29-04-2025		-						./	~			att		
		04;00 PM		~			~							BOUL		
		05:00 PM					,~		. /		. /		~	Pour		
		06:00PM			~	~								BOTT		
		9140 AM		V	~									Cooke		
		10140 to 11140 AM	9	/							~	~		Colle		
		12:40 PM			~	~				~				Pau		
		01140 to 2140 PM	,	V	V	~	/	~	V		/					
1.	Width of the flat	OBLHOPM	DVC DM DVC DVC DVC DVC DM DVC VISUAL/MICRO		1			V		/	/	N		Day		
2.	Thickness of the flat	041HO tO 6100PM					/	1	V	V	~	~	~	Roll	\$	
3.	Width of the blank	02-05-2025 9140AM			1		~		~	1	1			Bar	\$	
4. 5.	Cutting length of the blank Pre notch length				110			. /						Con		
6.	Blank Thickness	10:40 to 11:40AI			1							1		Park		
7.	Depth Marking	12:HOPM			~			~		. /			1	Par		
8.	Visuai Checks	01140 to 2140PI	SCOPE			-	~							Bar		
	- a production of	08:40 PM	1 6A 15A	~				-		1				Pour		
	a to get the distribution of	0H140 to 6100P	м			-	~			-				Don		
	and the second	03-05-2025 09140 AM	~	V	~		~	-	1		~			17/		
		1012HO TO HICHOM	nac.	~	V	V	/	/	/	V		-		Pour		
	E A "	12140 PM		~				/	1		~	/		Core		
	<u>L</u>	1140 to 2140 PM	7 ,	~					V	~	~	V	V	Rose		
		03:40 PM	4.	/		V		V		~				Pour		
amı	ble Inspected Quantity	DSIAOFINI	10-1 3002	Accepted	Batch Qua	ntity	45			Remarks		-	_			
Defe	cts Observed (Type)						A STATE OF A STATE OF			LAUGUB		Annrov	ad By (N	ame) MI	JRIGESHAPPA R	
Post Quality Inspection Result					Inspected By (Name)			LAKSHMI			Approved By (Name) Signature		THE REPORT FROM			
Batch conform to the requirement and approved						Signatu			03-05-2025.			with date		<u> </u>	PS 05.2025	
	Batch do not conform to the Annexure to be provided for addit					with da	ie		100	03		100000		- CONTRACTOR OF THE PARTY OF TH	09	

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SI.N	Parameter	Date and Time	Instrument Used		Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied)										Remarks
о.				1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		03-05-2025 4:40 PM		/	~		V	~		V		V	V	STIL	
		5:20 to 6:00PM		~				/			V			BOT	
		9:40 AM	OPM DVC DWC DVC DVC	~	~			V	~		V		~	BOUL	
		10:240 to 11:240 AM		~	V	~	1/	/	/	1			~	Both	
		12:40 PM		/	V	~		V	V		/	V		Pour	
	Width of the flat Thickness of the flat Width of the blank	01140 to 2140 PM			~		~	V	/		~	~		Pour	
		DZIHOPM		/	/	/	~	/	V	1	1		~	Box	
1.		4:40 to 6:00 PM		V				~	~				/	DOIL SOL	
2.		06-05-2025 9:80 AM		V	L										
4. 5. 6. 7.		MADEIN OF OBION		/			~	/	~		~	~		Post.	2
		12:30 PM	DM	/		/		/	/		/		/	100 M	
		01130PM	DVC VISUAL/MICRO	/	/			~						Tolk	
8.			SCOPE											Con	
1															
				203300-200							-120990-1000	10			
Sample Inspected Quantity 315 PCS. Accepted Batch Quan					antity 34760 PCS. Remarks						<u>-</u>				
G1-55-0-01	ts Observed (Type)								,						
12.514.95	Quality Inspection Result						d By (Nan	ne)	1	LAKSHM	38	Approve		ne) MUR	IGESHAPPA R
_	Batch conform to the require					Signatur			Con	6-05-2	1025.	Signature with date		e	(5) 30 DZ
	Batch do not conform to the Annexure to be provided for addite					with date			160	6-00		with date		1281010	0605

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