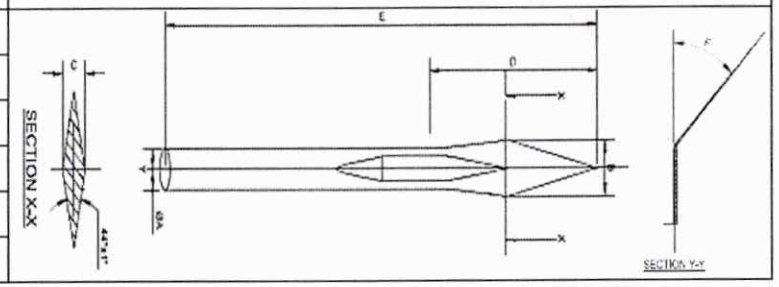
Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Report	QIRI20252857	Select the Appropriate Inspection Stage / Process
Date	07-06-2025	Inprocess Inspection of knives
Production Order	SIDAPHARM SO-0104(1030PCS)	
REF / Model #	MVR 19A	
Product Description	MVR LANCE 19A	
DHR #	20251283	
Batch / Lot #	SK062025-06	
Reference Drawing #	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Handle colour & Handle Priniting	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
3	Width of the Blade	1.40 ± 0.1mm	Occular	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	Complied	
4	Bending Angle	45° ± 2°	Protractor /Gauge	45°	46°	45°	46°	45°	46°	45°	46°	45°	45°	Complied	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.50	6.00	6.50	6.50	6.00	6.50	6.00	6.50	Complied	
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
7	Dye penetration test	No leakage on sealed area	Visual	Ok										Complied	
8	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	Complied	
9	Product appearance	free From Foreign Particles/defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
10	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
11	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
12	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	

Inspected By (Name)	Misbah Noor. S	Signature (with date)	12-06-2025

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Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied) 1	2	3	4	5	6	7	8	9	10	Inspected By (Signature)	Remarks
			07-06-2025 03:40PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	M	
			11-06-2025 09:43AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	M	
			12-06-2025 11:03AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	M	
			16-06-2025 03:03PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	M	
			20-06-2025 02:02PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	M	
1	Handle Print	Visual													
2	Tip Oriantation,	Visual													
3	Bending Angle	Protractor/Gauge													
4	Bending Length	Steel Rule													
5	Surface Finish & Visual Checks	Visual/Occular													
6	Product Label description	Visual													
7	Product Cleanlines,	Visual													
8	No of Pouches /Carton	Visual													
9	No of Cartons /Corrugated Box	Visual													

N/A

Sample Inspected Quantity	80 NOS	Accepted Batch Quantity	1002 PCS	Remarks	Nil
Defects Observed (Type)	Nil				

Post Quality Inspection Result	Inspected By (Name)	Misbah Noor	Approved By (Name)	MURIGESHAPPA R
☑ Batch conform to the requirement and approved	Signature with date	M 20-06-2025	Signature with date	20-06-2025
☐ Batch do not conform to the requirement and not approved				

Note: Annexure to be provided for additonal test report (if required)

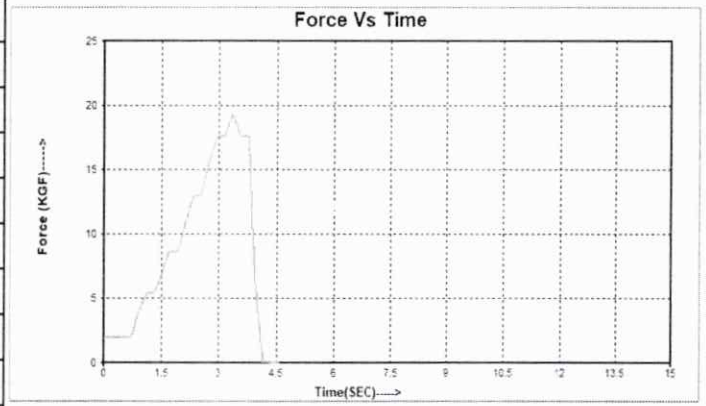
Quality Test Report

Report #	QIRI20252858	**Type of Test**	Attachment Strength Pull Test
Date.:	11-06-2025		
Production Order #	SIDAPHARM SO-0104	**Testing Work Instruction #**	SECPL_WI_056
Product Description	MVR-Lance 19A	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REE/MODEL #	MVR 19A	**Equipment ID #**	SECPL/INS/33
Batch #	SK062025-06	**DHR #**	20251283

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	SAMPLE 1	≥1.5 KGF	19.37 KGF	COMPLIED

Test Graph/ Test Sample (Image)

PULL TEST



Specimen Nos.	1	2	3	4	5	6	7	8	9	10
Max Force (KGF)	19.37									
Status(Pass/Fail)	Pass									

Shah Eye Care (P) Ltd

SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name	MVR 19A
Operator	MANIKANTA
Batch	SK062025-06
Sample ID	SIDAPHARM SO-0104
Shape	-
Standard	> 1.5 KGF
Min Force	19.37
Max Force	19.37
Date	11.06.2025
Time	09:47:27

Inspected By (Name)	PRAVEEN P K	**Signature (with date)**	PK 11-06-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	11-06-2025
☐ Batch do not conform to the requirement and not approved			

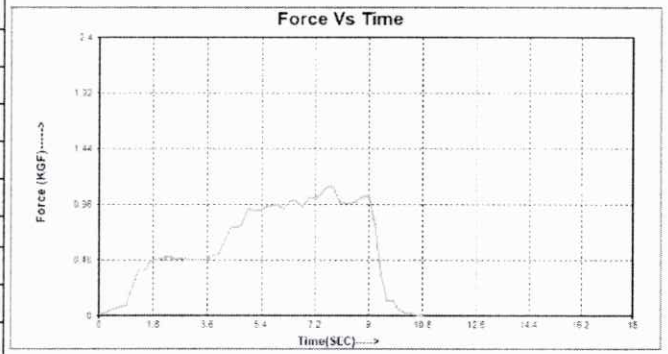
Quality Test Report

Report #	QIRI20252859	**Type of Test**	Heat Sealing Visual and Leak Test
Date.:	12-06-2025		
Production Order #	SIDAPHARM SO-0104	**Testing Work Instruction #**	SECPL _WI_052
Product Description	MVR-Lance 19A	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REF/Model #	MVR 19A	**Equipment ID #**	SECPL/INS/33
Batch #	SK062025-06	**DHR #**	20251283

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.11 KGF	Complied

Test Graph/ Test Sample (Image)

SEAL TEST



Specimen Nos.	1	2	3	4	5	6	7	8	9	10
Max Force (KGF)	1.11									
Status(Pass/Fail)	Pass									

Shah Eye Care (P) Ltd

SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name	MVR 19A
Operator	SHAMBAVI
Batch	SK062025-06
Sample ID	SIDAPHARM SO-0104
Shape	-
Standard	> 0.8 KGF & 2KGF
Min Force	1.11
Max Force	1.11
Date	12.06.2025
Time	12:33:44

Inspected By (Name)	PRAVEEN P K	**Signature (with date)**	PU 12-06-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	12-06-2025
☐ Batch do not conform to the requirement and not approved			