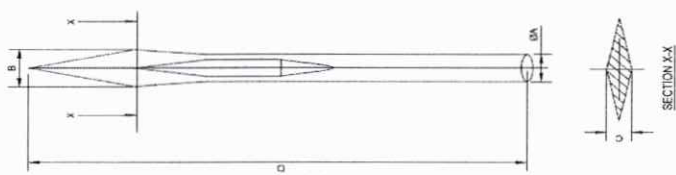





Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20252826	Select the Appropriate Inspection Stage / Process
Date	05-06-2025	In process Inspection of etched Blades
Production Order #	SD SO-104	
Item Code	MVR 19	
Product Description	MVR Lance 19G	
DHR #	20251309	
Batch #	EP0531/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02mm	Micrometer	0.896	0.891	0.879	0.878	0.889	0.894	0.886	0.889	0.894	0.891	Complied	1
2	Width of the Blade	1.40 ± 0.1mm	Ocular/Microscope	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.30	1.40	1.40	Complied	1
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.549	0.546	0.539	0.538	0.548	0.544	0.549	0.546	0.538	0.539	Complied	1
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	25.11	25.14	24.98	24.96	24.99	25.01	24.96	25.17	25.19	24.96	Complied	2
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)		SHIVANAND							Signature (with date)		S 05-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Width of the blade Thickness of the blade Surface Finish & Visual Checks	05-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:20Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	Dent		
		1:20Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		Sample Inspected Quantity		80 Pcs	Accepted Batch Quantity		1052 Pcs	Remarks		01 NO Defect						
Defects Observed (Type)		Dent														
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature								
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		05-06-2025		with date		05-06-2025						
Note: Annexure to be provided for additional test report (if required)																

Quality Test Report

Report #	QIRI20252827	Type of Test	Penetration Force test
Date.:	05-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SD SO-104	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 19G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 19	DHR #	20251309
Batch #	EP0531/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	64.78	66.16	60.33	63.83	65.75	65.74	64.35	61.67	67.14	68.16	Complied		
2	11-12		68.33	64.42									Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		05-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		05-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														