

Report No	QIRI20252256	Select the Appropriate Inspection Stage / Process
Date	08-05-2025	Inspection of Cut length Wire
Production Order	PRO25-0329	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20251062	
Batch No	WC0040/2025	
Reference Drawing	NA	

SI.N			Instrument		- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	Setup	Approv	al (Actua	l Reading	s/Observ	ration)			Result	
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	109,0	109,0	0.900	0.901	0.901	0.901	0,900	0.901	0.899	0.899	Compleed	
2	Length of cut Wires	75 ± 0.50 mm	DVC	45,34	75.34	45.30	75,20	45.28	45.39	75.24	75,31	75,24	75.22	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	on	OK	ok.	OK	OK	ok	0K	ok	Complied	40
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK.	OK.	ok	OK	OK	OK	Compled.	
Inspe	cted By (Name)		LAKSHI	MI			Si	gnature	(with dat	e)	Door	78-05-9	025.		e de Torres

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SI.N	Parameter	Date and Time	Instrument	In	process	Samples I	nspectio	n (Put "√	" - Com	plied and	"X "- No	t Compli	ed)	Inspected by	Remarks
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SI.N o.		Date of Fig.	Instrument Used	In	process	Samples	Inspectio	n (Put "V	" - Comp	olied and	"X "- No	ed)	Inspected by	by Remarks		
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