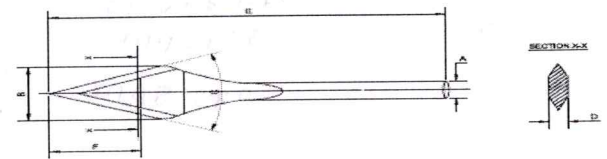
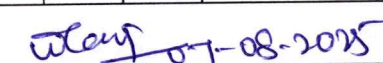


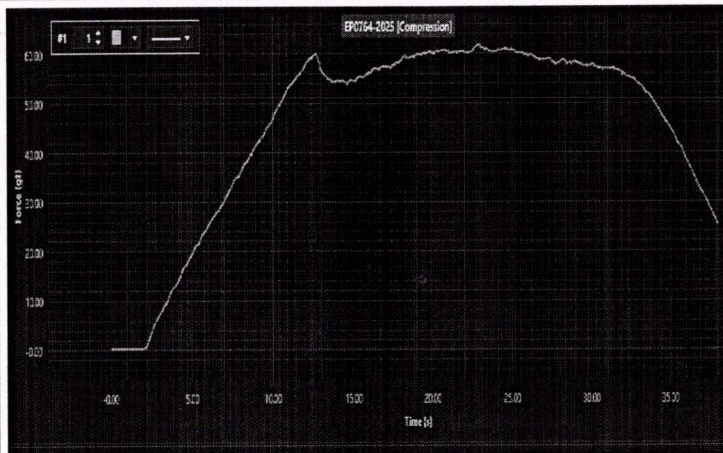
| | | | |
|----------------------------|-------------------------------|---|--|
| Report # | QIRI20253997 | Select the Appropriate Inspection Stage / Process | |
| Date | 07-08-2025 | In process Inspection of etched Blades | |
| Production Order # | AURO LAB SOOB 2425-0119 |  | |
| Item Code | CC DB 30-T | | |
| Product Description | Clear Cornea Angled DB 3.0 mm | | |
| DHR # | 20251865 | | |
| Batch # | EP0764/2025 | | |
| Reference Drawing | SECPL/CC DB-3.0/06 | | |

| Sl.No. | Parameter | Requirement | Instrument Used | Setup Approval (Actual Readings/Observation) | | | | | | | | | | Result (Complied / Not Complied) | Remarks |
|----------------------------|------------------------|-------------------|--------------------|--|-------|-------|-------|-------|------------------------------|-------|---|-------|-------|--|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| 1 | Wire Diameter | 0.94 ± 0.1 mm | Digital Micrometer | 0.861 | 0.873 | 0.881 | 0.885 | 0.887 | 0.886 | 0.891 | 0.895 | 0.893 | 0.891 | Complied | |
| 2 | Width of the Blade | 3.00 ± 0.10 mm | Ocular/Microscope | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | Complied | |
| 3 | Thickness of the Blade | 0.15 ± 0.02mm | Digital Micrometer | 0.154 | 0.153 | 0.155 | 0.154 | 0.153 | 0.153 | 0.157 | 0.158 | 0.153 | 0.158 | Complied | |
| 4 | Prenotch Length | 26.00 ± 0.50 mm | Digital calliper | 26.31 | 26.35 | 26.31 | 26.30 | 26.15 | 26.30 | 26.31 | 26.35 | 26.35 | 26.31 | Complied | |
| 5 | Cutting Length | 4.00 ± 0.20 mm | Ocular/Microscope | 4.30 | 3.90 | 3.90 | 4.10 | 3.90 | 4.10 | 3.90 | 3.90 | 4.10 | 4.10 | Complied | |
| 6 | Surface Finish | Matte Finish | Microscope | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | Complied | |
| 7 | Visual Inspection | Free from defects | Microscope | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | Complied | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| Inspected By (Name) | | MANJUNATHA | | | | | | | Signature (with date) | |  | | | | |

| Sl.No. | Parameter | Date and Time | Instrument Used | Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied) | | | | | | | | | | Inspected by (Signature) | Remarks | |
|---|---|---------------|---|--|-----------|-------------------|---------|---------------------------|---------|-------------------|---|---|----|-----------------------------|---------|--|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | | |
| 1 | Width of the blade Prenotch length Surface Finish & Visual Checks | 07-08-2023 | Ocular/Microscope Digital calliper Microscope | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | 3:45pm | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | 09:55pm | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | 04:00pm | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | 04:55pm | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | 05:10pm | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | 08-08-2023 | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | 11:30 AM | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | Waleph | | |
| | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | |
| Sample Inspected Quantity | | 105 No's | Accepted Batch Quantity | | 1050 No's | | Remarks | | - Nil - | | | | | | | |
| Defects Observed (Type) | | - Nil - | | | | | | | | | | | | | | |
| Post Quality Inspection Result | | | | Inspected By (Name) | | MANJUNATHA | | Approved By (Name) | | MURIGESHAPPA R | | | | | | |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved | | | | Signature | | Waleph 08-08-2023 | | Signature | | Waleph 08-08-2023 | | | | | | |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved | | | | with date | | | | with date | | | | | | | | |
| Note: Annexure to be provided for additional test report (if required) | | | | | | | | | | | | | | | | |

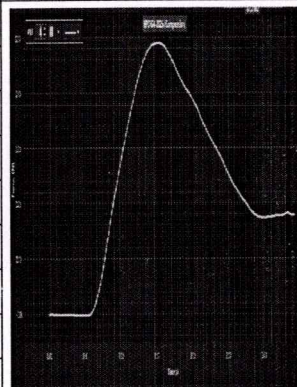
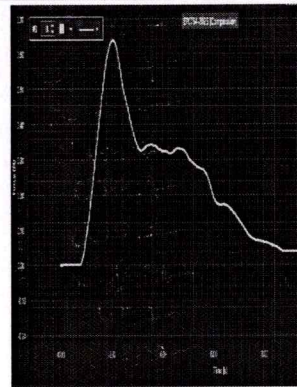
Quality Test Report

| | | | |
|---------------------|--------------------------------------|----------------------------|-----------------------------|
| Report # | QIRI20253998 | Type of Test | Penetration Force test |
| Date.: | 07-08-2025 | Testing Work Instruction # | SECPL_WI_047 |
| Production Order # | AUROLAB | Testing Equipment Name | CHATILLON FORCE MEASUREMENT |
| Product Description | Clear Cornea Angled DB 3.0MM-PN 26MM | Equipment ID # | SECPL/INS/ 146 |
| Item Code | CC DB 30-T | DHR # | 20251865 |
| Batch # | EP0764/2025 | | |

| Sl.No | Sample # | Requirement | Actual Readings/Observation | | | | | | | | | | Result (Complied / Not Complied) | Test Graph/ Test Sample (Image) | |
|-------------------------------------|--|--------------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--|--|----------------|
| 1 | 01-10 | 63.00 ± 10gf | 61.83 | 57.26 | 59.69 | 59.99 | 61.52 | 61.97 | 61.38 | 61.35 | 61.66 | 62.75 | Complied |  | |
| 2 | 11-14 | | 68.09 | 54.57 | 57.63 | 59.56 | | | | | | | Complied | | |
| 3 | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | |
| 7 | | | | | | | | | | | | | | | |
| 8 | | | | | | | | | | | | | | | |
| 9 | | | | | | | | | | | | | | | |
| 10 | | | | | | | | | | | | | | | |
| Inspected By (Name) | | MANJUNATHA | | | | | | | | | | | Signature (with date) | | Jee 08-08-2025 |
| Post Test Result | | | | | | | | | | | | | Approved By (Name) | | MURIGESHAPPA R |
| <input checked="" type="checkbox"/> | Batch conform to the requirement and approved | | | | | | | | | | | | Signature (with date) | | up 08-08-2025 |
| <input type="checkbox"/> | Batch do not conform to the requirement and not approved | | | | | | | | | | | | | | |

Quality Test Report

| | | | |
|---------------------|--------------------------------------|----------------------------|-----------------------------|
| Report # | QIRI20253998 | Type of Test | Penetration Force test |
| Date.: | 07-08-2025 | Testing Work Instruction # | SECPL_WI_047 |
| Production Order # | AUROLAB | Testing Equipment Name | CHATILLON FORCE MEASUREMENT |
| Product Description | Clear Cornea Angled DB 3.0MM-PN 26MM | Equipment ID # | SECPL/INS/ 146 |
| Item Code | CC DB 30 | DHR # | 20251865 |
| Batch # | EP0764/2025 | | |

| Sl.No | Sample # | Requirement | Actual Readings/Observation | | | | | | | | | | Result (Complied / Not Complied) | Test Graph/ Test Sample (Image) | | |
|-------------------------------------|--|----------------------|-----------------------------|------|------|------|------|--|--|--|--|----------|--|---|---|--|
| 1 | 01-05 | 0.6N MAX (@5mm/min) | 0.49 | 0.44 | 0.34 | 0.23 | 0.33 | | | | | | Complied |  |  | |
| 2 | 06-10 | 0.8N MAX (@50mm/min) | 0.64 | 0.66 | 0.66 | 0.59 | 0.60 | | | | | Complied | | | | |
| 3 | | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | | |
| 7 | | | | | | | | | | | | | | | | |
| 8 | | | | | | | | | | | | | | | | |
| 9 | | | | | | | | | | | | | | | | |
| 10 | | | | | | | | | | | | | | | | |
| Inspected By (Name) | | MANJUNATHA | | | | | | | | | | | Signature (with date) | | Manj 07-08-20 | |
| Post Test Result | | | | | | | | | | | | | Approved By (Name) | | MURIGESHAPPA R | |
| <input checked="" type="checkbox"/> | Batch conform to the requirement and approved | | | | | | | | | | | | Signature (with date) | | Mg 07-08-2025 | |
| <input type="checkbox"/> | Batch do not conform to the requirement and not approved | | | | | | | | | | | | | | | |