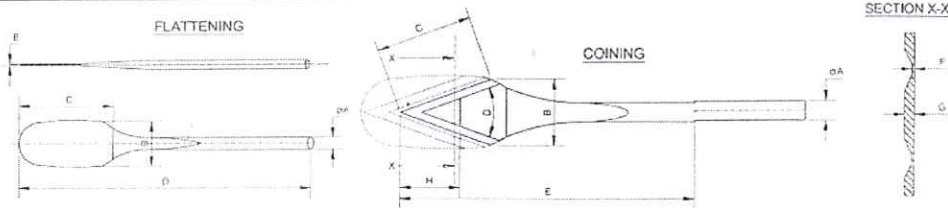


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253477	Select the Appropriate Inspection Stage / Process
Date	02-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-0836	
Item Code	CC SB 22	
Product Description	CLEAR CORNEA SB 2.2 mm	
DHR No	20251562	
Batch No	PU0196/2025	
Reference Drawing	SECPL/CS22/05	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.801	0.804	0.803	0.804	0.803	0.801	0.803	0.804	0.803	0.804	Complied	
F(B)	Width of the flat	2.30 ± 0.10 mm	DVC	2.29	2.32	2.35	2.36	2.33	2.28	2.39	2.40	2.35	2.36	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.225	0.225	0.219	0.220	0.221	0.226	0.227	0.222	0.224	Complied	
C(B)	Width of the blank	2.40 ± 0.10 mm	DVC	2.42	2.39	2.41	2.46	2.43	2.42	2.39	2.43	2.46	2.42	Complied	
C(C)	Cutting length of the blank (LHS)	3.10 ± 0.20 mm	DVC	3.09	3.11	3.12	3.09	3.10	3.07	3.17	3.20	3.11	3.09	Complied	
C(C)	Cutting length of the blank (RHS)	3.10 ± 0.20 mm	DVC	3.12	3.17	3.16	3.12	3.15	3.11	3.12	3.15	3.16	3.13	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.42	23.55	23.46	23.39	23.41	23.47	23.56	23.60	23.39	23.46	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.047	0.052	0.056	0.052	0.049	0.052	0.056	0.052	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.237	0.240	0.236	0.227	0.233	0.235	0.236	0.237	0.235	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.24	2.25	2.27	2.30	2.31	2.29	2.28	2.27	2.22	2.19	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.					Signature (with date)								

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	07-07-2025 12:00 PM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Impression.	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
06:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
08-07-2025 10:10 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
10:50 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		200 PCS.		Accepted Batch Quantity								Remarks		01 NO. Defect.			
Defects Observed (Type)		Back Impression.															
Post Quality Inspection Result				Inspected By (Name)				LAKSHMI.				Approved By (Name)				MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				08-07-2025				Signature				08-07-2025	
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date								with date					
Note: Annexure to be provided for additional test report (if required)																	