

## **Quality Inspection Report (Inprocess Inspection)**

Report	QIRI20253312	Select the Appropriate Inspection Stage / Process					
Date	27 - 06 - 2025	Inprocess Inspection Of Knives					
Production Order	Microsurgical Technology(SO-0003) (QTY-433)						
REF/Model #	CC 275						
Product Description	Clear Cornea angled SB 2.75mm						
DHR#	20251442						
Batch/lot #	F0529/2025						
Reference Drawing#	NA	SSCHWYY					

			Setup Approval (Actual Readings/Observation)								Result (complied/Not	Remarks			
SI.No.	Parameter	Requirement	Instrument Used	ì	2	3	4	5	6	7	8	9	10	Complied)	Remarks
1	Handle colour & Handle Priniting	As per BOM	Visual	015	OK	014	OK	014	014	014	01<	01<	014	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	01<	014	01<	01<	OK	014	01<	014	014	01<	Complied	
3	Width of the Blade	2.75 ± 0.1mm	Occular	3.80	3.80	3.80	3.80	3-80	0.80	0.80	8.80	3.80	08.6	Compled	
4	Incision Marking	2.00 ±0.1mm	Occular/Microscope	3.00	3.10	3.00	2.10	3.00	3.10	2.10	8.00	3.00	3.10	Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45	46°	48	45	460	4°	48	460	45	460	Complied	! 
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.50	6-00	6.50	6.50	6-00	6.50	6.50	Compled	ž
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	015	014	014	015	Ole	Ok	Olc	Ok	DIC	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	_					)15 _				_	Complied	
9	Sealing Width	10.00 ± 2mm	Steel rule	IOBO	10.50	10.50	1050	10,50	10.50	10.50	11.00	11.00	10.50	Complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	014	019	DI<	OK	01<	01<	>10	OIC	01<	015	Compled	
11	Product Label description	As per Controlled copy	Visual	OIC	01<	01<	01<	OK	DIS	015	OK	210	01	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	010	010	OK	014	016	>10	OK	DIC	Oic	01<	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	015	015	014	01<	DK	010	01<	>10	01<	Complied	
Inspec	cted By (Name)	1	lisbah 1	100x.	S		S	Signature	(with date	e)	8	19-06-	2005		



## **Quality Inspection Report (Inprocess Inspection)**

SI.No	Parameter	Instrument Used	Date / Time		Inproce	ess Sample	s Inspectio	on (Put "	" - Comp	lied and '	"X "- Not C	omplied)		Inspected By	
31.140	Parameter	instrument Osea	Date / Time	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
			27 -06-2025 03:12 PM	_	_	_	_	/	/	_	_	_	_	K	
			05. 30 PM	/	1	-		_	_			_	_	H	
			38-06-3025 03:08 PM	-			-	_		_			_	H	
			29-06-2015 12:00PM	-			~		-	_	_	_	_	М	
			01-07-2025 02:008M	1	_	./		_	~	_		-	_	H	
														0	2
															Ë
1	Handle Print	Visual													1
2	Tip Oriantation,	Visual													
3	Incision Marking Length Bending Angle	Visual /Occular Protractor/Gauge		14											
6	Bending Length Surface Finish & Visual Checks	Steel Rule Visual /Occular	Compatible of the	11	v *										
7	Product Label description Product Cleanlines,	Visual Visual	2632767	713	- 5				4						
9 10	No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual							VA.						
+0	No or cartons / corrugated box	Visual	R d/2 /d 2 /	0.											
4 2 1	d vie sy's vie														
X 3 1	e real e em	§ 8" - "		1000	<b>-</b>										
j 1	English of the	In the second		1.7	-	-									
y. xi	29 0	1.7.													
	ngt s tëshë i shi ti i kis	البواد الله السالة الألما	Habit Still OD	11 . 12	15.72										· · · · · · · · · · · · · · · · · · ·
7.257F	and and all to the	10 20 .	01 . [6] 5.01	()	7.7										
ampl	e Inspected Quantity				Batch Qu	ıantity	1,0	0 0	1	Remarks		,		1.1	J
efect	s Observed (Type)	1/1	Nill				42	2 P	$\mathcal{C}_{\lambda}$				Ni		
ost Q	uality Inspection Result		**************************************	il.		Inspected	By (Name)		Me	bah	Ninn	Approved	By (Name)		MURIGESHAPPA R
-	Batch conform to the requirement and app			() - J		Signature with date	1	,	בוו ז	11		Signature		2	10/5
-	Batch do not conform to the requirement a xure to be provided for additional test report (if required)	nd not approved		3.8	0014	with date	31	1		11-07-	3025	with date			0127-201



## **Quality Test Report**

QIRI20253313	Type of Test	Attachment Strength Pull Test	
28-06-2025			
Microsurgical Technology(SO-0003)	Testing Work Instruction #	SECPL_WI_056	
821010	Testing Equipment Name	PRESTO PULL & PEEL TESTER	
Clear Cornea Aligied 36 2.7311111		SECPL/INS/33	
CC 275		20251442	
F0529/2025	DHR #	20231442	
	28-06-2025  Microsurgical Technology(SO-0003)  Clear Cornea Angled SB 2.75mm  CC 275	28-06-2025  Microsurgical Technology(SO-0003)  Clear Cornea Angled SB 2.75mm  CC 275  Testing Work Instruction #  Testing Equipment Name  Equipment ID #	

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	[1] 《影響·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯·斯						
1	SAMPLE 1	≥1.5 KGF	27.54 KGF	COMPLIED	PULL TEST	<b>Shah</b>					
1	3, 1, 1, 1, 2, 3				Force Vs Time	SHAH EYE CARE PVT LTD					
					247296	PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006					
						Description					
					( KG P ) 18 2472	Product name CC 275  Operator NAZIYA					
					¥	Batch F0529/2025					
					0 12 3645	Sample ID Microsurgical Techn					
						Shape - Standard > 1.5 KGF					
					61024	Min Force 27.54					
-						Max Ferce 27.54					
		_			0 1.4026 2.8056 4.2084 5.6112 7.014 8.4168 9.8196 11.2224 12.6252 14.026 Time(SEC) >	Date 28.06.2025 Time 14.59:20					
					Specimen Nos.   1   2   3   4   5   6   5   5   6   6   6   6   6   6						
		CHI. (1971)			Signature (with date )	)25					
Inspected By (Name) PRAVEN P K					28-90						
Post Test Result					Approved By (Name) MURIGESHAPPA	A R					
		the requirement a	and approved		Signature	06-2015					
	Dateh de net con	form to the require	ement and not approved		(with date)	00.707					

Format No: SECPL\_FM\_062, Rev.00 Effective Date: 07-07-2023



## **Quality Test Report**

Report #		QIRI20253314			Type of Test	Heat Sealing Visual and Leak Test			
Date.:		28-06-2025							
Production	n Order#	Microsurgical Technology(SO-0003)  Clear Cornea Angled SB 2.75mm			Microsurgical Technology(SO-0003)  Testing Work Instruction		Testing Work Instruction #	SECPL_WI_052	
roduct De	escription				Testing Equipment Name	PRESTO PULL & PEEL TESTER			
REF/Mode	el#	CC 275			Equipment ID #	SECPL/INS/33			
Batch #		F0529/2025			DHR#	20251442			
SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Gra	ph/ Test Sample (Image)			
1	Sample 1	> 0.80KGF & < 2KGF /Inch	> 0.80KGF & < 2KGF /Inch 1.08 KGF Complied		SEAL TEST Force Vs Tir	E Shah  Eve Care (P) tid  Ward deliver. SHAH EY'E CARE PY'I L'ID			
					1.5   1.5	Product name   Operator   Batch   Sample III   Sample III   Share   Stondard   Min Force   Max Force   Date   Time   S   S   S   S   S   S   S   S   S	Descript CC 275 SHAMBAN F0529/2125 Microsurgical Te 5 0 8 KGF < 2 K 1.08 1 08 28 06 2025 12:10 31		
nspected	By (Name)		PRAVEEN P K		Signature (with date )	28-06-20	25		
Post Test					Approved By (Name)	MURIGESHAPPA R			
		requirement and approved to the requirement and not approve	ed		Signature (with date)	Up 2806-2008			

Format No: SECPL\_FM\_062, Rev.00

Effective Date: 07-07-2023