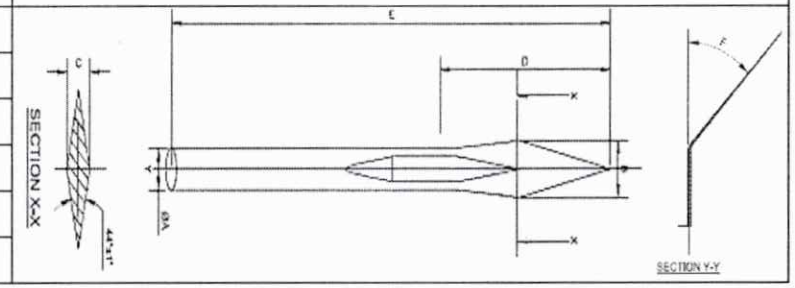
Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253076	Select the Appropriate Inspection Stage / Process
Date	17-06-2025	Inprocess Inspection of knives
Production Order	OPTARISTON (SO-0027) (QTY-2575)	
REF / Model #	MVR 20A-S	
Product Description	MVR LANCE 20G	
DHR #	20251314	
Batch / Lot #	F0481/2025	
Reference Drawing #	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Handle colour & Handle Priniting	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
3	Width of the Blade	1.20 ± 0.1mm	Occular	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
4	Bending Angle	40° ± 2°	Protractor /Gauge	40°	41°	40°	41°	40°	41°	40°	41°	40°	41°	Complied	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.50	Complied	
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
7	Dye penetration test	No leakage on sealed area	Visual	Ok										Complied	
8	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.00	Complied	
9	Product appearance	free From Foreign Particles/defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
10	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
11	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
12	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
Inspected By (Name)		Misbah Noor S					Signature (with date)				26-06-2025				

Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied) 1	2	3	4	5	6	7	8	9	10	Inspected By (Signature)	Remarks
			17-06-2025 02:28PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			5:00PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			18-06-2025 03:05PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			05:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		N.I
			19-06-2025 09:50AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			02:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			21-06-2025 10:30AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
1	Handle Print	Visual	03:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
2	Tip Oriantation,	Visual													
3	Bending Angle	Protractor/Gauge	23-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
4	Bending Length	Steel Rule													
5	Surface Finish & Visual Checks	Visual/Occular	11:30AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
6	Product Label description	Visual	24-06-2025 11:35AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
7	Product Cleanlines,	Visual													
8	No of Pouches /Carton	Visual	27-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
9	No of Cartons /Corrugated Box	Visual	02:25PM	✓	✓	✓	✓	✓							
						NA									

Sample Inspected Quantity	125 NO's	Accepted Batch Quantity	2502 PCS	Remarks	— Nil —
Defects Observed (Type)	— Nil —				

Post Quality Inspection Result	Inspected By (Name)	Mishab Noor	Approved By (Name)	MURIGESHAPPA R
☑ Batch conform to the requirement and approved	Signature with date	27-06-2025	Signature with date	27-06-2025
☐ Batch do not conform to the requirement and not approved				

Note: Annexure to be provided for additonal test report (if required)

Shah Eye Care (P) Ltd

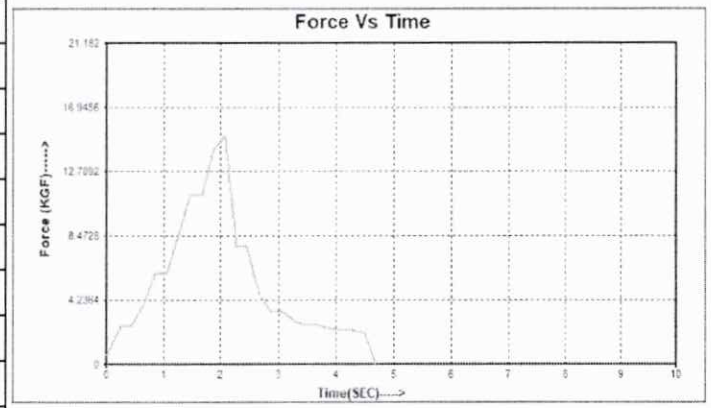
Quality Test Report

Report #	QIRI20253077	**Type of Test**	Attachment Strength Pull Test
Date.:	19-06-2025		
Production Order #	OPTARISTON (SO-0027)	**Testing Work Instruction #**	SECPL_WI_056
Product Description	MVR-LANCE 20A	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REE/MODEL #	MVR 20A	**Equipment ID #**	SECPL/INS/33
Batch #	F0481/2025	**DHR #**	20251314

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	SAMPLE 1	≥1.5 KGF	15.13 KGF	COMPLIED

Test Graph/ Test Sample (Image)

PULL TEST



Specimen Nos.	1	2	3	4	5	6	7	8	9	10
Max Force (KGF)	15.13									
Status(Pass/Fail)	Pass									

Shah Eye Care (P) Ltd
SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577005

Description

Product name	MVR 20A
Operator	NAZIYA
Batch	F0481/2025
Sample ID	OPTARISTON (SO-002
Shape	-
Standard	> 1.5 KGF
Min Force	15.13
Max Force	15.13
Date	19.06.2025
Time	10:34:04

Inspected By (Name)	PRAVEN P K	**Signature (with date)**	19-06-2025

Post Test Result

- [x] Batch conform to the requirement and approved
- [ ] Batch do not conform to the requirement and not approved

Approved By (Name)	MURIGESHAPPA R
Signature (with date)	19-06-2025