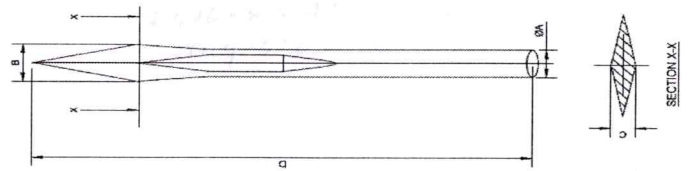





Report #	QIRI20253973	<p>Select the Appropriate Inspection Stage / Process</p> <p>In process Inspection of etched Blades</p> 
Date	06-08-2025	
Production Order #	SD - SO0B2526-0012	
Item Code	MVR 19-T	
Product Description	MVR Lance 19G	
DHR #	20251794	
Batch #	EP0752/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02mm	Micrometer	0.894	0.896	0.891	0.898	0.891	0.896	0.894	0.893	0.904	0.901	Complied	
2	Width of the Blade	1.40 ± 0.1mm	Ocular/Microscope	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.30	1.40	1.40	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.541	0.554	0.556	0.548	0.549	0.554	0.558	0.557	0.561	0.563	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.96	24.98	25.11	24.86	24.98	24.97	25.01	25.11	24.93	24.87	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			SHIVANAND						Signature (with date)						
									P 06-08-2025						


## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks						
				1	2	3	4	5	6	7	8	9	10								
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	06-08-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		3:35pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓								
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
		04:50pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
		05:45pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
		07-08-2025		✓	✓	✓	✓	✓	✓	✓	✓	X	✓								
		9:40pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓								
						Airt															
Sample Inspected Quantity				135 NO's										Accepted Batch Quantity		3346 NO's		Remarks		00 NO's Defects	
Defects Observed (Type)				washing, Dent																	
Post Quality Inspection Result																					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R											
<input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 07-08-2025		Signature with date		 07-08-2025											
Note: Annexure to be provided for additional test report (if required)																					



## Quality Test Report

Report #	QIRI20253974	Type of Test	Penetration Force test
Date..	06-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SD - SO0B2526-0012	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 19G PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 19	DHR #	20251794
Batch #	EP0752/2025		

Batch #		EPU/52/2025													
Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-10	61.00 ± 10gf	66.44	69.98	63.70	64.64	68.91	67.17	69.41	69.10	70.35	69.61	Complied		
2	11-20		63.48	60.06	60.62	62.78	64.13	61.28	58.04	64.34	67.88	69.88	Complied		
3	21-24		63.94	51.85	57.62	56.93							Complied		
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)	07-08-2025	
Post Test Result													Approved By (Name)	MURIGESHAPPA R	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	07-08-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														