

Quality Inspection Report (Inprocess Inspection)

		Select the Appropriate Inspection Stage / Process							
QIRI20253905	QIRI20253905	In process Inspection of etched Blades							
Date	02-08-2025	III p. CCCC and p. CCCCC and p. CCCC and p							
Production Order #	MST SO-134								
tem Code	MVR 23	S X X							
Product Description	MVR LANCE 23G								
OHR#	20251787								
Batch #	EP0734/2025	a							
Reference Drawing	SECPL/MVR/07								

						Setup A	pproval	(Actual	Reading	s/Obser	vation)			Result	Remarks
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Kemarks
		0.72 ± 0.02mm	Micrometer	0714	0713	0.718	0.724	0.704	0.708	0.718	0.713	0.705	0-704	complied	
1	Wire Diameter	0.72 ± 0.0211111			+		1.00	i .	1	1.00	1.00	1.00	1:00	Complied	
2	Width of the Blade	1.00 ± 0.1mm	Ocular/Microscope	1.00									-		
3	Thickness of the Blade	0.50 ± 0.02mm	Micrometer	0.514	0.513	0.518	0.504	0.503	0.516	0.505	0.512	0-508	0-513	Complied	7
3	N 000 0	25.00 ± 0.5mm	Digital calliper	95.11	24.93	25-14	25.16	25.05	24-96	24-93	25-10	25.17	25-12	Complied	43
4	Prenotch Length	25.00 ± 0.311111		_		OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
5	Surface Finish	Matte Finish	Microscope	OK	OK	-			-	DI/	OK	OK	OK	1 1	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	O'C	-	Complied	
				+											
					1							-			
		J 1			1										
		3													
Inspec	ted By (Name)		ABHISHEK DS								Street			w 02-08-	2025



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SI.No.	Parameter	Date and Time	Instrument Used	Inpro	cess Sar	nples In	spection	(Put "√	' - Com	plied an	d "X"-	Not Complied)		Inspected by	Remarks
31.140.	rarameter	Date and Time		1	2	3 4		5	6	7	8	9	10	(Signature)	
		02-08-2025		-	L	-	-	-	~	~	~	~	~	flui	
		10:20 Am		·	~	~	~	-	-	~	-	-	-	free	
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		11:20 Am		-	-	-	-	-	-	-	-	-	~	Hum	
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1	Width of the blade Thickness of the blade		Ocular/Microscope	~	X	-	-	~	-	~	~	-	-	Flue	Nowel
2 3	Surface Finish & Visual		Digital Micrometer Microscope	-	~	~	-	v	-	-	-	-	-	Hum	
	Checks	12:30 Pm	Wile oscope	-	~	-	-	~	-	-	-	-	~	Alum	and a second of the second
1					-	~	-	-	-	-	L	~	-	Aleun	
		3	4.2 %	-	-	v	-	~	~	-	-	~	-	Alund	
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				V	V	~	~	-	-	-	X	-	-	Aleur	Tip Ben
				-	-	~	~	~	-	-	v		-	Hemo	
				-	~	-	~	~	-	-	-	-	-	Hum	
Defects Observed (Type) Sample Inspected Quantity 200 PCS Accepted Burr, Noweb, Dend						uantity	3210 f			Remarks		03 N		3 NOS De	feet
efects C	Observed (Type)	Burr,	Noweb, Der	vf					_	yn y dê ye.					
and the second	ality Inspection Result					A PROPERTY OF THE PARTY OF THE	ted By (1	Name)	ABHISHEK DS			Approved By (Name			GESHAPPA I
	Batch conform to the requ					Signati			18	www 8	2025	Signatu	re	ex	102080
	Batch do not conform to th	ne requirement and no		with da	ate		100	2-00		Signature with date			-01087		

Format No: SECPL_FM_043, Rev.00



Quality Test Report

Report #	QIRI20253906	Type of Test	Penetration Force test
Date.:	02-08-2025	Testing Work Instruction #	SECPL_ WI_047
Production Order#	MST SO-134	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 23G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 23	DHR#	20251787
Batch #	EP0734/2025		940960467 4

l.No	Sample #	Requirement				Actual I	Reading	s/Obse	rvation				Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10		60.31	57.31	56.13	53.81	53.53	55.16	53.60	55.32	55.30	56.07	Complied	20X #1 3.0 11 · F90734.2025 (Compression)	
2	11-20	-	54.53	63.11	66.41	68.70	65.34	55.53	56.56	56.16	53.71	56.02	Complied	50X	
3	21-30		55.67	56.48	56.59	57.51	59.19	59.35	61.14	61.31	54.48	60.43	Complied	SIX	
4	31-36	-	61.69	60.60	64.63	64.94	67.08	61.72					Complied	\$ex	
5		-													\rightarrow
6		61.00 ± 10gf												20X	
7														nx	
8														-020	4
9									-					Penetration value -60.31 gf	
10	i.													Signature (with date)	2025
nspec	ted By (Name)						ABI	HISHEK [OS					Approved By (Name) MURIGESHAPPA R	
Post T	est Result													Approved by (reality)	
V	Batch conform to	o the requiremen	t and ap	pproved										Signature (with date)	
	Batch do not cor	nform to the requ	iremen	t and no	t appro	ved								0 01-08-30-5	

