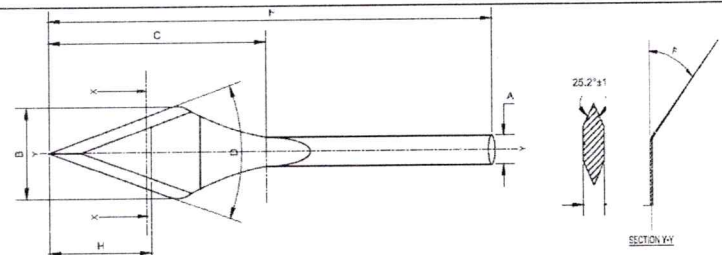















































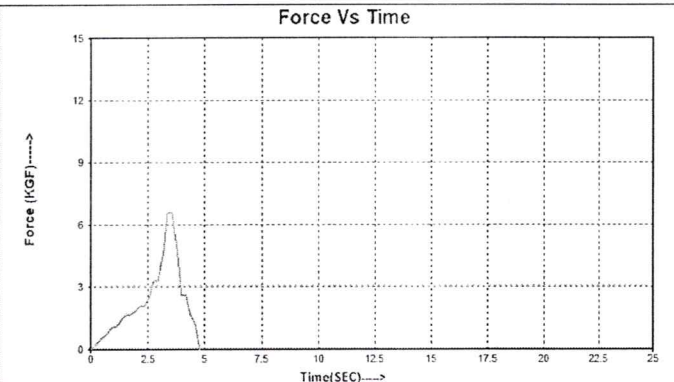

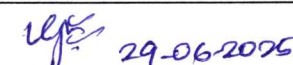
Report		QIRI20253330		Select the Appropriate Inspection Stage / Process									
Date		29-06-2025		Inprocess Inspection of knives									
Production Order		SIDAPHARM SO-0104 (5150 PCS)											
REF / Model #		KR DB 275											
Product Description		Slit Angled DB 2.75mm											
DHR #		20251437											
Batch / Lot #		SK062025-19											
Reference Drawing #		NA											

S.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/N ot Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printing	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Orientation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.75 ± 0.1mm	Occular	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.10	2.00	2.10	2.00	2.10	2.10	2.00	2.10	2.10	2.10	Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45°	46°	45°	46°	45°	46°	45°	46°	45°	46°	45°	Complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.00	6.50	6.00	6.50	6.50	6.00	6.50	6.50	6.50	Complied	
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	OK										Complied		
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.00	11.50	11.50	Complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		Mistah Noor. S		Signature (with date)					 29-06-2025							

Quality Inspection Report (Inprocess Inspection)


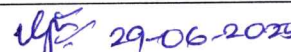

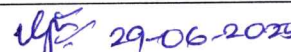

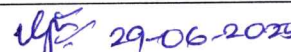
Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks											
				1	2	3	4	5	6	7	8	9	10													
1	Handle Print Tip Orientation, Bending Angle Bending Length Surface Finish & Visual Checks Product Label description Product Cleanlines, No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual Protractor/Gauge Steel Rule Visual /Occular Visual Visual Visual Visual Visual Visual Visual Visual Visual Visual Visual Visual	29-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	                           	29-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	                

Report #	QIRI20253331	Type of Test	Attachment Strength Pull Test
Date.:	29-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	SIDAPHARM SO-0104	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Slit Angled DB 2.75mm	Equipment ID #	SECPL/INS/33
REE/MODEL #	KR DB 275	DHR #	20251437
Batch #	SK062025-19		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																	
1	SAMPLE 1	≥1.5 KGF	6.55 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div> <p>PULL TEST</p>  </div> <div style="text-align: right;">  <p>SHAH EYE CARE PVT LTD PLOT 8 9 KARUR INDUSTRIAL AREA PS ROAD DAVANAGERE KARNATAKA-577006</p> </div> </div> <div style="margin-top: 10px;"> <p>Description</p> <table style="width: 100%; border-collapse: collapse;"> <tr><td>Product name</td><td>KR DB 275</td></tr> <tr><td>Operator</td><td>AUTOMACHINE</td></tr> <tr><td>Batch</td><td>SK062025-19</td></tr> <tr><td>Sample ID</td><td>SIDAPHARM SO-0104</td></tr> <tr><td>Shape</td><td>-</td></tr> <tr><td>Standard</td><td>≥ 1.5 KGF</td></tr> <tr><td>Min Force</td><td>6.55</td></tr> <tr><td>Max Force</td><td>6.55</td></tr> <tr><td>Date</td><td>29.06.2025</td></tr> <tr><td>Time</td><td>10:33:55</td></tr> </table> </div>	Product name	KR DB 275	Operator	AUTOMACHINE	Batch	SK062025-19	Sample ID	SIDAPHARM SO-0104	Shape	-	Standard	≥ 1.5 KGF	Min Force	6.55	Max Force	6.55	Date	29.06.2025	Time	10:33:55													
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Operator	AUTOMACHINE																																					
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Date	29.06.2025																																					
Time	10:33:55																																					
					<table border="1" style="width: 100%; border-collapse: collapse; font-size: small;"> <tr> <td>Specimen Nos.</td> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td> </tr> <tr> <td>Max Force (KGF)</td> <td>6.55</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td>Status(Pass/Fail)</td> <td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table>	Specimen Nos.	1	2	3	4	5	6	7	8	9	10	Max Force (KGF)	6.55										Status(Pass/Fail)	Pass									
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Max Force (KGF)	6.55																																					
Status(Pass/Fail)	Pass																																					
Inspected By (Name)		PRAVEEN P K			Signature (with date)																																	
Post Test Result					Approved By (Name)																																	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved					Signature (with date)																																	
					 29-06-2025																																	

Quality Test Report

Report #	QIRI20253332	Type of Test	Heat Sealing Visual and Leak Test
Date.:	29-06-2025		
Production Order #	SIDAPHARM SO-0104	Testing Work Instruction #	SECPL_WI_052
Product Description	Slit Angled DB 2.75mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REF/Model #	KR DB 275	Equipment ID #	SECPL/INS/33
Batch #	SK062025-19	DHR #	20251437

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.39 KGF	Complied	<div> <div>SEAL TEST</div> <div> <div>Specimen Nos.</div> <div>Max Force (KGF)</div> <div>Status(Pass/Fail)</div> </div> <div> <div>1</div> <div>1.39</div> <div>Pass</div> </div> <div> <div>2</div> <div></div> <div></div> </div> <div> <div>3</div> <div></div> <div></div> </div> <div> <div>4</div> <div></div> <div></div> </div> <div> <div>5</div> <div></div> <div></div> </div> <div> <div>6</div> <div></div> <div></div> </div> <div> <div>7</div> <div></div> <div></div> </div> <div> <div>8</div> <div></div> <div></div> </div> <div> <div>9</div> <div></div> <div></div> </div> <div> <div>10</div> <div></div> <div></div> </div> </div> <div> <div>Shah Eye Care (P) Ltd</div> <div>SHAH EYE CARE PVT LTD PLOT 8 B KARUR INDUSTRIAL AREA FB ROAD DAVANAGERE KARNATAKA-577006</div> <div>Description</div> <div>Product name</div> <div>Operator</div> <div>Batch</div> <div>Sample ID</div> <div>Shape</div> <div>Standard</div> <div>Min Force</div> <div>Max Force</div> <div>Date</div> <div>Time</div> </div> <div> <div>KR DB 275</div> <div>SHAMBH</div> <div>SK062025-19</div> <div>SIDAPHARM SO-0104</div> <div>+ 0.8 KGF < 2 KGF</div> <div>1.39</div> <div>1.39</div> <div>29.06.2025</div> <div>16:05:44</div> </div> <table border="1"> <tr> <td>Inspected By (Name)</td><td>PRAVEEN P K</td><td>Signature (with date)</td><td> 29-06-2025</td></tr> <tr> <td>Post Test Result</td><td></td><td>Approved By (Name)</td><td>MURIGESHAPPA R</td></tr> <tr> <td><input checked="" type="checkbox"/> Batch conform to the requirement and approved</td><td></td><td>Signature (with date)</td><td> 29-06-2025</td></tr> <tr> <td><input type="checkbox"/> Batch do not conform to the requirement and not approved</td><td></td><td></td><td></td></tr> </table>	Inspected By (Name)	PRAVEEN P K	Signature (with date)	 29-06-2025	Post Test Result		Approved By (Name)	MURIGESHAPPA R	<input checked="" type="checkbox"/> Batch conform to the requirement and approved		Signature (with date)	 29-06-2025	<input type="checkbox"/> Batch do not conform to the requirement and not approved			
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