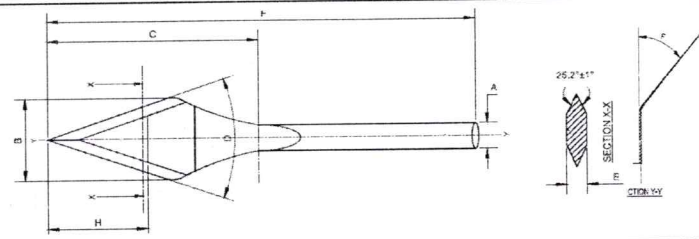


## Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253184		Select the Appropriate Inspection Stage / Process											
Date	29-06-2025		Inprocess Inspection Of Knives											
Production Order	Microsurgical Technology(SO-0003) (1298 pcs)													
REF / Model #	CC DB 24 -S													
Product Description	Clear Cornea Angled DB 2.4mm													
DHR #	20251446													
Batch / Lot #	F0504/2025													
Reference Drawing #	NA													

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied /Not Complied)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Handle colour & Handle Printing	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Orientation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.40 ± 0.1mm	Occular	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.10	2.00	2.10	2.10	2.00	2.00	2.00	2.10	2.10	2.00	2.10	Complied	
5	Bending Angle	40° ± 2°	Protractor /Gauge	40°	41°	40°	40°	40°	41°	40°	40°	40°	40°	41°	40°	Complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.00	6.50	Complied	
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	OK										Complied			
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	11.50	10.50	11.00	10.50	11.00	11.00	11.00	Complied	
10	Product appearance	Free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		Misbah Noor S						Signature (with date)						05-07-2025			

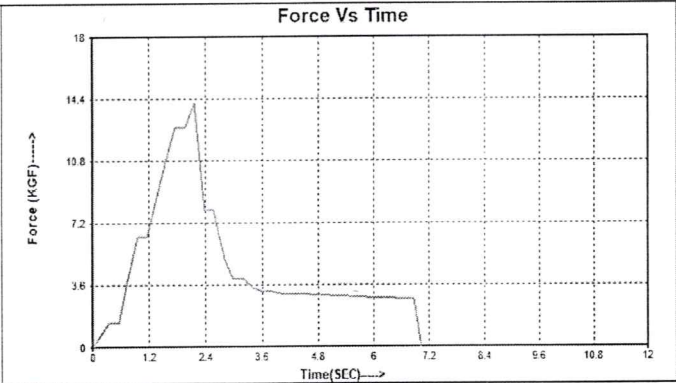

## Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "√" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
			29-06-2025 2:44 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
			03:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
			04-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
			10:07 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
			12:02 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
			05-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		2
			09:42 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
1	Handle Print	Visual	01:44 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
2	Tip Orientation,	Visual														
3	Incision Marking Length	Visual /Occular	07-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
4	Bending Angle	Protractor/Gauge														
5	Bending Length	Steel Rule	10:02 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
6	Surface Finish & Visual Checks	Visual /Occular														
7	Product Label description	Visual	08-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
8	Product Cleanlines,	Visual	10:04 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
9	No of Pouches /Carton	Visual	10-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
10	No of Cartons /Corrugated Box	Visual	12:02 PM	✓	✓	✓	✓	✓						[Signature]		
										</						

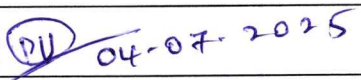
<b>Post Quality Inspection Result</b>		Inspected By (Name)	Approved By (Name)
<input type="checkbox"/> Batch conform to the requirement and approved		Mrs. Babu Nani	MURIGESHAPPA R
<input type="checkbox"/> Batch do not conform to the requirement and not approved		[Signature] 10-07-2025	[Signature] 10-07-2025
<small>Note: Annexure to be provided for additional test report (if required)</small>			

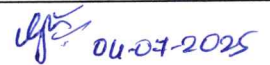


Report #	QIRI20253185	Type of Test	Attachment Strength Pull Test
Date.:	04-07-2025		
Production Order #	Microsurgical Technology(SO-0003)	Testing Work Instruction #	SECPL_WI_056
Product Description	Clear Cornea Angled DB 2.4mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL #	CC DB 24-S	Equipment ID #	SECPL/INS/33
Batch #	F0504/2025	DHR #	20251446

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																					
1	SAMPLE 1	≥1.5 KGF	14.2 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><b>PULL TEST</b></p>  <p style="text-align: center;"><b>Force Vs Time</b></p> <p>Force (KGF) vs Time (SEC)</p> <table border="1" style="width: 100%; font-size: small;"> <tr><td>Specimen Nos.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td></tr> <tr><td>Max Force (KGF)</td><td>14.2</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Status(Pass/Fail)</td><td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table> </div> <div style="width: 50%;">  <p style="font-size: x-small;">SHAH EYE CARE PVT LTD PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAYANAGERE KARNATAKA-577006</p> <p><b>Description</b></p> <table border="1" style="width: 100%; font-size: x-small;"> <tr><td>Product name</td><td>CC DB 24-S</td></tr> <tr><td>Operator</td><td>MANI</td></tr> <tr><td>Batch</td><td>F0504/2025</td></tr> <tr><td>Sample ID</td><td>Microsurgical Technolo</td></tr> <tr><td>Shape</td><td></td></tr> <tr><td>Standard</td><td>&gt; 1.5 KGF</td></tr> <tr><td>Min Force</td><td>14.2</td></tr> <tr><td>Max Force</td><td>14.2</td></tr> <tr><td>Date</td><td>04.07.2025</td></tr> <tr><td>Time</td><td>12:56:55</td></tr> </table> </div> </div>	Specimen Nos.	1	2	3	4	5	6	7	8	9	10	Max Force (KGF)	14.2										Status(Pass/Fail)	Pass										Product name	CC DB 24-S	Operator	MANI	Batch	F0504/2025	Sample ID	Microsurgical Technolo	Shape		Standard	> 1.5 KGF	Min Force	14.2	Max Force	14.2	Date	04.07.2025	Time	12:56:55
Specimen Nos.	1	2	3	4		5	6	7	8	9	10																																															
Max Force (KGF)	14.2																																																									
Status(Pass/Fail)	Pass																																																									
Product name	CC DB 24-S																																																									
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Max Force	14.2																																																									
Date	04.07.2025																																																									
Time	12:56:55																																																									

**Inspected By (Name)** PRAVEN P K

**Signature (with date)**  04-07-2025

<b>Post Test Result</b>	<b>Approved By (Name)</b> MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved	<b>Signature (with date)</b>  04-07-2025

## Quality Test Report

Report #	QIRI20253186	Type of Test	Heat Sealing Visual and Leak Test
Date.	05-07-2025	Testing Work Instruction #	SECPL_WI_052
Production Order #	Microsurgical Technology(SO-0003)	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Clear Cornea Angled DB 2.4mm	Equipment ID #	SECPL/INS/33
REF/Model #	CC DB 24-S	DHR #	20251446
Batch #	F0504/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.16 KGF	Complied
Inspected By (Name)	PRAVEEN P K	Signature (with date) Approved By (Name) Signature (with date)		

Post Test Result	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved
<input type="checkbox"/>	Batch do not conform to the requirement and not approved

**SEAL TEST**

Force Vs Time

Specimen Nos.      1     2     3     4     5     6     7     8     9     10

Max Force (KGF)                  1.16

Status(Pass/Fail)       Pass

**Description**

Product name CC DB 24-S

Operator SHAMBAJI

Batch F0504/2025

Sample ID Microsurgical Technology

Shape

Standard > 0.8 KGF & < 2 KGF

Min Force 1.16

Max Force 1.16

Date 05.07.2025

Time 16:35:26