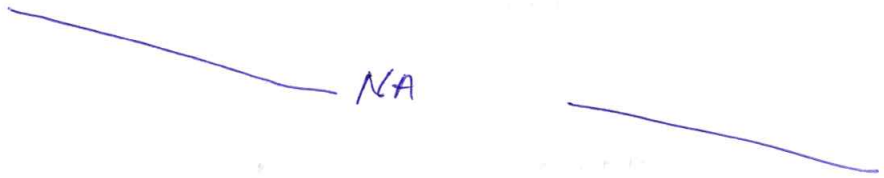



## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250532	Select the Appropriate Inspection Stage / Process
Date	01-02-2025	Inspection of Cut length Wire
Production Order	PRO2024-2510	
Item Code	0.63 CL Wire	
Product Description	Dia 0.63 mm Cut Length Wire 80 mm (RAJARATHNA)	
DHR No	20250264	
Batch No	WC0011/2025	
Reference Drawing	NA	



Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.63 ± 0.005mm	DM	0.636	0.636	0.636	0.636	0.635	0.636	0.637	0.636	0.636	0.636	Complied	1
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.59	79.58	79.52	79.60	79.53	79.47	79.37	79.58	79.61	79.59	Complied	1
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)		LAKSHMI.						Signature (with date)			 01-02-2025-				

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter Cutting Length Straightness Defects free	03-02-2025 10:10 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	[Remarks]
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				11:10 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	12:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]			
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	01:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]			
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	02:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]			
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		03-02-2025		with date		03-02-2025					
Note: Annexure to be provided for additional test report (if required)															



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	03-02-2025 03:10 PM	DVC DM DVC DVC DM DVC VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		315 PCA	Accepted Batch Quantity		19880 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		 03-02-2025		Signature with date		 03-02-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															

