

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250851	Select the Appropriate Inspection Stage / Process
Date	19.02.2025	Inspection of Cut length Wire
Production Order	PRO24-2719	
Item Code	Ø 0.90 CL Wire (RAJARATNA)	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (RAJARATNA)	•200
DHR No	20250477	NA
Batch No	WC0017/2025	
Reference Drawing	NA	

SI.N o.	Parameter	Requirement	Instrument . Used				Result								
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0,905	0.905	0,905	0.904	0,904	0.905	0,905	0.905	0,905	409.0	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	44. 96	75.05	74.88	74.93	45.15	75.06	74.76	74.71	74,81	45.04	Comptled.	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	or	OK	@K	ok	ok	0K	Compled	NON
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	on	OK	OK	ok	ok	OK	OK	ok	ok	Complied.	
-				_	,									. 63	
Inspe	cted By (Name)		LAKSHN	11.			Si	gnature (with date	e)	Hale.	9-02-	2025.	4	,

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SI.N	Parameter	Date and Time	Instrument	In	process	Samples	Inspection	n (Put "v	/" - Com	plied and	"X "- N	ot Compli	ed)	Inspected by	
0.	Turumeter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		19-02-2025 11:00 AM		~	V	V	V	V	~	N	V	V	~	Dey.	
				~	~	V	W	V	~	V	V	V	V	12	
			Ex is	V	~	V	~	~	V	1	/			0	
		12100 PM		V	~	~	~	/	/	/	/	V	~	60×	
				V	V	/	~	V	V	~	V	V	V	17	
,			DMM DVC		/	~	V	V	/	~	/	1	/	0	
	Diameter Cutting Length Straightness Defects free	01:100 PM		V	~	V	~	V	V	/	V	V	V	CON.	
				V	V	V	V	V	V	V	V	V	V	7	<u>\$</u>
1					~	V	/	V	~	/	V	~	~		Ī
2 3				~		/		~	V	V	/	/	N	A	
4		D.Z.DO PM	Microscope	V		~	~	/	/	~	~		V	Sol.	
		111111111111111111111111111111111111111		V	V	V	V	V	~		/	~	V	. 7	
				~	V	V	~	-		/	-	~	A		
		03100PM				V	V	~		/		V	N	(G)*	
				/	~	~	~	V	~	~	V	/	/	A	
		04:00 PM		~	~	V		V	-	N	V	1		Kay.	
		25.00		~	V	V		/	/		V	V		1	
		05;40 PM			V	V	V	~	1	V	V		V	(Soil	
		20-02-2025 09/50 pm.		V		V	V	-/	-					(6)Z-	
male	Inspected Quantity	04/50 AM.			V			V				~	V	169/	
ample Inspected Quantity Accepted Batch Quan				intity			Remarks								
100.000	S Observed (Type)		Secretary Secretary			L	0.7200 .e.cas					Partie of the San	SEASON SOURCE	Str. orbandi (oriti)	
	Quality Inspection	ne requirement and	annroyed			Inspected By (Name)			LAKSHMI.				d By (Nan	ne) MURIGE	SHAPPA R
		m to the requirem		nroyed		Signatur with dat			20-02-2025.			Signature		er	
		d for additional test rep		proved		with dat			7 20)-0		with date			20-0220

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I.N		Date and Time	Instrument Used	In	process S	Inspected by	Remarks									
о.	Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)		
		20-02-2025 10150 AM		V			/	~	/	~	V	/	~	COX.		
				V	/				/	V	V	~	~	0	_	
		11,50 AM		V	V	1	V	V	/	/	/	V	/	De la companya della companya della companya de la companya della		
1				V	V	~	V	V	~	/		V				
		12150 PM		V	V	V	~		/			V	~	CON.		
				<u> </u>		/			~	/	/			0/2		
	Diameter Cutting Length Straightness Defects free	01:50 PM	V			V	/	V	/	<u> </u>	V		DEAT.			
				V	/	1	1		/	/		V	N	KON-		
1		02/50 PM	DMM	V				~			~		V	109/-		
2			DVC Rolling Method	V		~				V	V		~	N/SE	2	
3		M9 02; 50	Microscope	V		-	V.		~		V	V		DOY.		
1		04:50PM		~	V	V	~					-		109/·		
												1*p.				
					<u> </u>											
					-				NA			†				
				<u></u>									-			
			1										/			
ample Inspected Quantity 315 PCS. Accepted Batch Qua				antity 26015 PC			S , Remarks			-						
efec	s Observed (Type)	_				_								- 100 and a control		
	Quality Inspection					Inspected By (Name)			LAKSHMI.			Approve				
Batch conform to the requirement and approved						Signature			10 20-02-2025			Signatur with dat		uga	20-02 20%	
	Batch do not confo	rm to the requiren	nent and not a	oproved		with date				19/1- 20			e and a	•	20-02 20%	

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