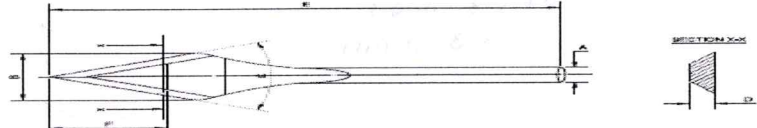


Quality Inspection Report (Inprocess Inspection)

| | | |
|---------------------|--------------------------------------|---|
| Report # | QIRI20254001 | Select the Appropriate Inspection Stage / Process |
| Date | 07-08-2025 | In process Inspection of etched Blades |
| Production Order # | TEKNOMEK - SOOB2425-0128(Additional) |  |
| Item Code | KR 22-E | |
| Product Description | SLIT ANGLED SB 2.2 MM | |
| DHR # | 20251863 | |
| Batch # | EP0766/2025 | |
| Reference Drawing | SECPL/KR/03 | |


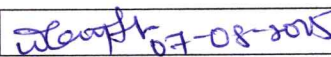

| Sl.No. | Parameter | Requirement | Instrument Used | Setup Approval (Actual Readings/Observation) | | | | | | | | | | Result (Complied / Not Complied) | Remarks |
|---------------------|------------------------|--------------------|-------------------|--|-------|-------|-------|-----------------------|-------|-------|-----------------|-------|-------|--|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| 1 | Wire Diameter | 0.72 ± 0.02 mm | Micrometer | 0.719 | 0.723 | 0.719 | 0.718 | 0.715 | 0.719 | 0.721 | 0.723 | 0.721 | 0.719 | Complied | |
| 2 | Width of the Blade | 2.20 ± 0.1 mm | Ocular/Microscope | 2.20 | 2.20 | 2.20 | 2.20 | 2.20 | 2.20 | 2.20 | 2.20 | 2.20 | 2.20 | Complied | |
| 3 | Thickness of the Blade | 0.15 ± 0.02mm | Micrometer | 0.154 | 0.151 | 0.153 | 0.153 | 0.151 | 0.156 | 0.154 | 0.153 | 0.153 | 0.156 | Complied | |
| 4 | Prenotch Length | 23.00 ± 0.5 mm | Digital calliper | 23.10 | 23.21 | 23.19 | 23.15 | 23.15 | 23.18 | 23.17 | 23.21 | 23.18 | 23.17 | Complied | |
| 5 | Surface Finish | Matte Finish | Microscope | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | Complied | |
| 6 | Visual Inspection | Free from deffects | Microscope | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | Complied | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| Inspected By (Name) | | MANJUNATHA | | | | | | Signature (with date) | | | Wbmt 07-08-2025 | | | | |

Quality Inspection Report (Inprocess Inspection)

| Sl.No. | Parameter | Date and Time | Instrument Used | Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied) | | | | | | | | | | Inspected by (Signature) | Remarks | | | |
|--|---|---------------------------|---|--|-------------------------|------------------------|----------|---------------------|---------|------------------------|-------|---|----|-----------------------------|-------------|-------------|--|--|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | | | | |
| 1 2 3 | Width of the blade Prenotch length Surface Finish & Visual Checks | 07-08-2023 | Ocular/Microscope Digital calliper Microscope | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | [Signature] | | | |
| | | 03:10pm | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | [Signature] | | |
| | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | [Signature] | | |
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| | | Sample Inspected Quantity | | 39 NO'S | Accepted Batch Quantity | | 153 NO'S | | Remarks | | NPI - | | | | | | | |
| | | Defects Observed (Type) | | - NPI - | | | | | | | | | | | | | | |
| Post Quality Inspection Result | | | | | | | | | | | | | | | | | | |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved | | | | Inspected By (Name) | | MANJUNATHA | | Approved By (Name) | | MURIGESHAPPA R | | | | | | | | |
| | | | | Signature with date | | [Signature] 07-08-2023 | | Signature with date | | [Signature] 07-08-2023 | | | | | | | | |
| Note: Annexure to be provided for additional test report (if required) | | | | | | | | | | | | | | | | | | |

Quality Test Report

| | | | |
|---------------------|--------------------------------------|----------------------------|-----------------------------|
| Report # | QIRI20254002 | Type of Test | Penetration Force test |
| Date.: | 07-08-2025 | Testing Work Instruction # | SECPL_WI_047 |
| Production Order # | TEKNOMEK - SOOB2425-0128(Additional) | Testing Equipment Name | CHATILLON FORCE MEASUREMENT |
| Product Description | SLIT ANGLED SB 2.2MM-PN 23MM | Equipment ID # | SECPL/INS/ 146 |
| Item Code | KR 22-E | DHR # | 20251863 |
| Batch # | EP0766/2025 | | |

| Sl.No | Sample # | Requirement | Actual Readings/Observation | | | | | | | | | | Result (Complied / Not Complied) | Test Graph/ Test Sample (Image) | |
|-------------------------------------|--|--------------|-----------------------------|-------|--|--|--|--|--|--|--|--|--|--|--|
| 1 | 01-02 | 75.00 ± 20gf | 56.40 | 56.23 | | | | | | | | | Complied |  | |
| 2 | | | | | | | | | | | | | | | |
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| 9 | | | | | | | | | | | | | | | |
| 10 | | | | | | | | | | | | | | | |
| Inspected By (Name) | | MANJUNATHA | | | | | | | | | | | Signature (with date) | |  07-08-2025 |
| Post Test Result | | | | | | | | | | | | | Approved By (Name) | | MURIGESHAPPA R |
| <input checked="" type="checkbox"/> | Batch conform to the requirement and approved | | | | | | | | | | | | Signature (with date) | |  07-08-2025 |
| <input type="checkbox"/> | Batch do not conform to the requirement and not approved | | | | | | | | | | | | | | |