
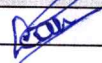

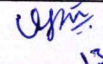


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254158	Select the Appropriate Inspection Stage / Process
Date	12-08-2025	Inspection of Cut length Wire
Production Order	PR025-1165	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 90 mm	
DHR No	20251911	
Batch No	WC0075/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.901	0.902	0.900	0.900	0.901	0.902	0.902	0.899	0.902	0.900	Complied	
2	Length of cut Wires	90 ± 0.50 mm	DVC	89.61	89.62	89.74	89.68	89.77	89.52	89.57	89.74	89.60	89.76	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	4 2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI							Signature (with date)						
									 12-08-2025						

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	12-08-2025 04:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		13-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
12:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
Sample Inspected Quantity		Accepted Batch Quantity		Remarks												
Defects Observed (Type)																
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		 13-08-2025		Signature		 13-08-2025						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date								
Note: Annexure to be provided for additional test report (if required)																

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 Diameter 2 Cutting Length 3 Straightness 4 Defects free		13-08-2025 01:30 PM	DMM DVC Rolling Method Microscope	V	V	V	V	V	V	V	V	V	V	Roh	24
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
		02:30 PM		V	V	V	V	V	V	V	V	V	V	Roh	
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
		03:30 PM		V	V	V	V	V	V	V	V	V	V	Roh	
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
		V		V	V	V	V	V	V	V	V	V			
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		29800 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result							Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R		
<input checked="" type="checkbox"/> Batch conform to the requirement and approved							Signature with date		[Signature] 13-08-2025.		Signature with date		[Signature] 13-08-2025.		
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															