

## **Quality Inspection Report (Inprocess Inspection)**

Repo	rt	QIRI20253943					Select the Appropriate Inspection Stage / Process								
Date		05-08-2025					Inprocess Inspection of knives								
Produ	uction Order	TEKNOMEK MEDIKAL MALZEMELERI SANAYI-128(1030PCS)							Ą						
REF /	Model #	KR 275-S							c	-		*			<b>Y</b>
Produ	uct Description	Slit Angled SB 2.75mm					] ++	-			,		ŗ	\$ Ja	
DHR#		20251825											Ŧ		Constitution
Batch	/ Lot #	F0622/2025						Н .	and and an order	. '				<b>→</b> <del>  • •</del>	
Refer	ence Drawing #	NA					1		<u>.</u>						SECTION Y-Y
					Setu	p Approv	al (Actual	Readings	/Observa	ation)			Result		
SI.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(complied/N ot Complied)	Remarks
1	Handle colour & Handle Priniting	As per BOM	Visual	on	015	Dle	bk	ok	ok	ole	ok	ok	ok	complied	1
2	Tip Oriantation	Tip straight to the Handle notch	Visual	ole	ok	ok	ole	Ole	Ole	Ole	ok	Ole	ole	Complet	6
3	Width of the Blade	2.75 ± 0.1mm	Occular	2-80	280	2-80	2-80	280	280	2-80	280	2.80	2.80	Compted	
4	Incision Marking	2.00 ±0.1mm	Occular/Microscope	2.10	200	100	2.00	2.00	2_00	2,00	2-10	200	2.00	complied	
5	Bending Angle	40° ± 2°	Protractor / Gauge	nò	Leó	hô	hó	40	40	40	uò	uò	nó	Comelia	2
6	Bending Length	6.50 ± 0.5mm	Steel rule	6-50	6-50	6-50	6-00	6.50	6-50	650	6-00	6-50	650	come ited	2
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	ok	Ole	Ole	Ole	Ole	Ole	Ole	ok	ole	ote	Complete	ľ
8	Dye penetration test	No leakage on sealed area	Visual				ret -							NA	
9	Sealing Width	10.00 ± 2mm	Steel rule	11-00	woo	6000	11.00	10.00	LLOO	10-00	السص	12-00	10.00	complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	Ole	ole	Ok	Ole	Ole	Ole	ole	ok	ole	Ole	Complied	
11	Product Label description	As per Controlled copy	Visual	٥١١	Ole	014	ole	Ole	Ole	Ole	ole	ole	Ole	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	017	Ole	olc	ok	ok	ok	ok	OK	ok	Ok	compiled	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	ole	Ok	ole	Ole	Ola	Ok	Ole	Ok	OF	ole	compiled	
Inspe	cted By (Name)	Akarlim					Signature (with date )								



## **Quality Inspection Report (Inprocess Inspection)**

SI. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)										Inspected By		
				1	2	3	4	5	6	7	8	9	10	(Signature)	Rema	arks
			05-08-2025 04:43PM 06-08-2025 05:21PM	/			/			/	/	-		Ale	1	
		7	06-08-9025	/				/	/		_	/	/	Au		
			07-08-9025	-				/	\	/	/		/	Au		
			03:37PM				/			/				Acq		
			08-08-2025		/						/	/	/	AL		
			09-08-2025	/	/					_				AL		
	Bending Angle Pro Bending Length		12 -08-2025	1							/			Hu		
		Visual •	12:02 PM					/	/			/	/	Als		
2 3 4 5		Visual /Occular Protractor/Gauge Steel Rule Visual /Occular Visual Visual Visual Visual Visual													7	
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ample Inspected Quantity  80 PC-A  Accepted Batch Quantity			Batch Quant	ntity 1002 PCS Remarks -						Ni II						
fec	ts Observed (Type)		NIII -	_			1000						701		·	
st (	Quality Inspection Result				_	Inspected B	y (Name)		AI	calle	M	Approved I	By (Name)		MURIGESHAPPA R	R
Batch conform to the requirement and approved					_	Signature			N	Alcadam 12-08-2025			Signature		ions	
Batch do not conform to the requirement and not approved					with date				1 3 - 08 - 300					12-	08 2	



## **Quality Test Report**

Report #	QIRI20253944	Type of Test	Attachment Strength Pull Test	
Date.:	06-08-2025	Type of Test	Actual ment strength i un rest	
Production Order #	TEKNOMEK MEDIKAL MALZEMELERI SANAYI-128	Testing Work Instruction #	SECPL_WI_056	
Product Description	Slit Angled SB 2.75mm	<b>Testing Equipment Name</b>	PRESTO PULL & PEEL TESTER	
REE/MODEL#	KR 275-S	Equipment ID #	SECPL/INS/33	
Batch #	F0622/2025	DHR#	20251825	

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)				
1	SAMPLE 1	≥1.5 KGF	24.8 KGF	COMPLIED	PULL TEST	<b>©</b> Shah			
					Force Vs Time	SHAH EYE CARE PVT LTD			
					28.8	PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006			
		N			1 1 216	Description Product name KR 275-S			
						Operator MANI			
						Batch F0622/2025 Sample ID TEKNOMEK NEDIKAL I			
	<del></del>					Shape -			
						Standard   > 1.5 KGF			
	-				0 12 24 36 4.8 6 7.2 8.4 96 10.8 12 Time(SEC)—>	Date 06.08.2025			
					Specimen Nos.   1   2   3   4   5   6   6   8   9   9	Time [16;54:11			
Inspecte	ed By (Name)		DARSHAN R	Signature (with date )	2025				
Post Tes	st Result			Approved By (Name) MURIGESHAPPA	MURIGESHAPPA R				
		the requirement a			Signature	JE 06 08 2025			
	☐ Batch do not conform to the requirement and not approved				(with date)	J Coros - R			

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