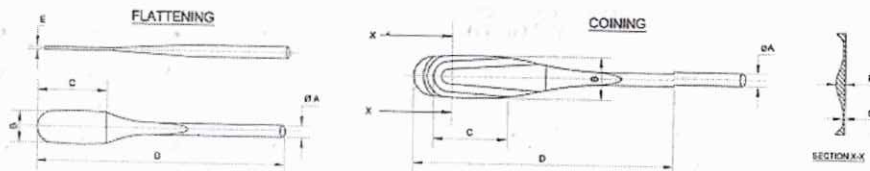


## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252726	Select the Appropriate Inspection Stage / Process
Date	03-06-2025	Inspection of Blanks (Punched)
Production Order	PR025-0539	
Item Code	CR 22	
Product Description	CRU 22 Crescent Bevel	
DHR No	20251265	
Batch No	PU0166/2025	
Reference Drawing	SECPL/CR22/02	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005 mm	DM	0.839	0.840	0.841	0.842	0.839	0.842	0.840	0.839	0.838	0.843	Complied	
F(B)	Width of the flat	2.40 ± 0.10 mm	DVC	2.39	2.42	2.43	2.41	2.39	2.38	2.41	2.38	2.42	2.41	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.224	0.221	0.219	0.217	0.220	0.219	0.221	0.224	0.225	Complied	
C(B)	Width of the blank	2.50 ± 0.10 mm	DVC	2.52	2.49	2.53	2.51	2.49	2.48	2.52	2.54	2.53	2.55	Complied	
C(C)	Cutting length of the blank (LHS)	4.20 ± 0.20 mm	DVC	4.21	4.17	4.19	4.22	4.19	4.20	4.21	4.27	4.26	4.21	Complied	
C(C)	Cutting length of the blank (RHS)	4.20 ± 0.20 mm	DVC	4.25	4.21	4.23	4.25	4.22	4.25	4.17	4.32	4.30	4.25	Complied	
C(D)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.45	23.52	23.49	23.47	23.52	23.51	23.39	23.42	23.47	Complied	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0.061	0.059	0.062	0.067	0.070	0.062	0.058	0.059	0.059	0.062	Complied	
C(F)	Blank thickness	0.25 ± 0.01 mm	DM	0.251	0.252	0.255	0.249	0.252	0.253	0.256	0.249	0.255	0.257	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)				LAKSHMI					Signature (with date)					03-06-2025	

### Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks					
				1	2	3	4	5	6	7	8	9	10							
1. Width of the flat 2. Thickness of the flat 3. Width of the blank 4. Cutting length of the blank 5. Pre notch length 6. Blank Thickness 7. Visual Checks		03-06-2025 11:00 AM	DVC DM DVC DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Impression On.		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		11:50 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
						NA														