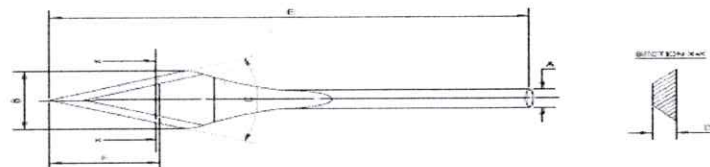
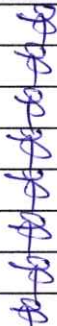
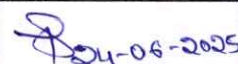
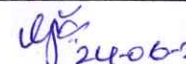


Report #	QIRI20253241	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	In process Inspection of etched Blades
Production Order #	ACUCUT - SOPD2526-0005	
Item Code	CC 275	
Product Description	Clear Cornea Angled SB 2.75 mm	
DHR #	20251485	
Batch #	EP0616/2025	
Reference Drawing	SECPL/CC/05	



Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.814	0.818	0.811	0.824	0.819	0.816	0.809	0.806	0.816	0.821	Complied	
2	Width of the Blade	2.75 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.151	0.156	0.158	0.151	0.159	0.161	0.156	0.158	0.161	0.160	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.98	23.01	23.07	22.96	22.87	23.16	23.11	22.99	22.94	23.04	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.10	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND							Signature (with date)		24-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Width of the Blade Incision Marking Length Surface Finish Visual Inspection	24-06-2025	Ocular/Microscope Ocular/Microscope Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		11:50 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	X	✓	✓	✓	✓		Shining		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		Sample Inspected Quantity		80 PCS	Accepted Batch Quantity		1052 PCS		Remarks		1052 PCS 01 NO DEFECT						
Defects Observed (Type)		Shining															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature				Signature			
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date		24-06-2025		with date		24-06-2025	
Note: Annexure to be provided for additional test report (if required)																	

Quality Test Report

Report #	QJRI20253242	Type of Test	Penetration Force test
Date.:	24-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT - SOPD2526-0005	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA SB 2.75MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 275	DHR #	20251485
Batch #	EP0616/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	67.29	66.08	68.87	58.40	68.29	62.04	61.43	70.31	60.81	64.63	Complied			
2	11-12		67.71	66.26									Complied			
3																
4																
5																
6																
7																
8																
9																
10																
Inspected By (Name)		SHIVANAND											Signature (with date)		 24-06-2025	
Post Test Result														Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved													Signature (with date)		 24-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved															