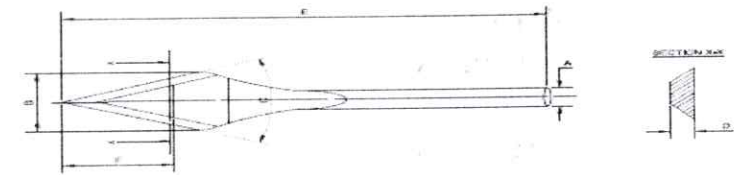
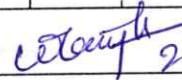


Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253245	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	In process Inspection of etched Blades
Production Order #	YILMAZ SOOB 2526-0002	
Item Code	KR 32-E	
Product Description	Slit Angled SB 3.2 mm	
DHR #	20251537	
Batch #	EP0618/2025	
Reference Drawing	NA	

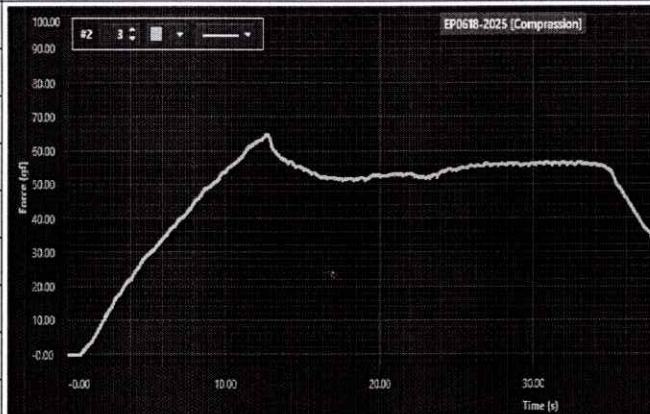
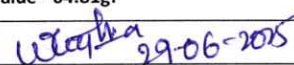
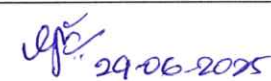
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02 mm	Micrometer	0.908	0.898	0.906	0.905	0.909	0.912	0.906	0.899	0.898	0.897	Complied	
2	Width of the Blade	3.2 ± 0.1 mm	Ocular/Microscope	3.20	3.20	3.20	3.20	3.20	3.10	3.20	3.20	3.20	3.20	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.160	0.158	0.162	0.163	0.160	0.162	0.166	0.164	0.165	0.166	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.95	23.11	23.21	22.98	23.16	23.21	22.97	23.16	23.18	23.02	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA							Signature (with date)		 24-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	24-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	/	/	/	/	/	/	/	/	/	/	[Signature]	
		11:55 Am		/	/	/	/	/	/	/	/	/	/		
				/	/	/	/	/	/	/	/	/	/		
		12:55 Pm		/	/	X	/	/	/	/	/	/	/		Burr
				/	/	/	/	/	/	/	/	/	/		
		25-06-2025		/	/	/	/	/	/	/	/	/	/		
		11:35 Am		/	/	/	/	/	/	/	/	/	/		
				/	/	/	/	/	/	/	/	/	/		
		12:35 Pm		X	/	/	/	/	/	/	/	/	/		White patches
				/	/	/	/	/	/	/	/	/	/		
				/	/	/	/	/	/	/	/	/	/		
				/	/	/	/	/	/	/	/	/	/		
				/	/	/	/	/	/	/	/	/	/		
				/	/	/	/	/	/	/	/	/	/		
				/	/	/	/	/	/	/	/	/	/		
		Sample Inspected Quantity		200 PCS	Accepted Batch Quantity		4269 Pgs	Remarks		02 NO's Defects					
Defects Observed (Type)		Burr, White Patches													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature		[Signature]		Signature		[Signature]					
				with date		24-06-2025		with date		29-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253246	Type of Test	Penetration Force test
Date.:	24-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	YILMAZ SOOB 2526-0002	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED 3.2MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 32 E	DHR #	20251537
Batch #	EP0618/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	53.00 ± 10gf	64.81	60.93	63.51	66.35	66.87	66.15	68.65	56.42	56.40	63.56	Complied		
2	11-20		65.46	66.38	63.69	64.29	69.46	65.15	63.66	64.70	66.14	61.12	Complied		
3	21-30		67.17	64.97	61.96	62.69	63.85	68.73	60.39	73.73	73.61	75.31	Complied		
4	31-40		60.34	63.06	64.74	64.96	58.46	65.92	70.47	66.59	64.98	67.14	Complied		
5	41-50		63.22	60.28	58.77	64.82	64.24	58.48	59.37	64.25	67.09	60.28	Complied		
6	51-59		78.08	67.44	66.22	68.99	69.30	71.30	65.82	70.51	71.73		Complied		
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		 29-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 29-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														