

Report No	QIRI20251660	Select the Appropriate Inspection Stage / Process							
Date	07-04-2025.	Inspection of Cut length Wire							
Production Order	PRO25-0031								
Item Code	Ø 0.90 WIRE								
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)								
DHR No	20250768								
Batch No	WC0030/2025								
Reference Drawing	NA								

SI.N			Instrument	Market Brown		Setup	Approva	al (Actual	Reading	s/Observ	ation)			Result	Remarks
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	
1	Diameter	0.90 ± 0.005 mm	DM	0,899	0.900	0,901	0.900	0,900	0,901	0.900	0,900	0.899	0.899	Complied	_
2	Length of cut Wires	75 ± 0.50 mm	DVC	45.06	75.00	44.96	45.12	45.01	-14.97	44.98	75.01	74,93	45.13	Compleed	4
3	Straightness	Straight	Rolling Method	OK	ok	OK	OK	OK	OK	OK	or	OK	OK	Complied	2
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	ok	OK	OK	OK	OK	OK	OK	OK	ON	Compled.	
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Inspe	Inspected By (Name) LAKSHI				ĵę.		Si	ignature	(with dat	e)	Var.	0-t-0	4-20:12		

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I.N	Parameter	Date and Time	Instrument Used	1		Samples I	nspectio 4	5	6	7	8	9		Signature)	Remarks
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		U. OC HIV						/			~			17	
		12130 PM		-								~	~	Row	40
	Diameter		DMM	~		~		~	V		/	1		, ,	
	Cutting Length Straightness Defects free	01:30 PM	DVC	V	V			~			/			Row	
		197352.3	Rolling Method Microscope			- 00	V				~				
		02170 PM	, microscope	/	/			-	~	-	/			Box	
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	/ .			~	~	-	/	-	V-	-		1	<u> </u>	Dov	
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		06:00 PM			./						~			7	
		08-04-2025 9:40AM		V	\ \ \ \	1	V	/	V	V	~	V	~	Con.	
mp				Accepted	Batch Qua	entity		_		Remarks				, ,	
fec	ts Observed (Type)			Inchestateur :			J								
ost Quality Inspection Result							ed By (Na	me)	LAKSHMI			Approved By (Nam) MURIGI	ESHAPPA R
	Batch conform to t		Signatu			Nov	201	25.	Signatu		ex	OS OUZONS			
	Batch do not confo	orm to the requiren	nent and not ap	proved		with da	te	a Tuntie	150 08-0H-2025.			with da	te	- Ge	08.00

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.N			Instrument Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied			nspected by	Remarks										
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)			
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The state of the state of					V	/		/	/	V		~	V	Olar			
		12140 PM		~	~	/	~	/		/	~	1	-V-	BODY			
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	Diameter	021HOPM	DMM	~	~	~	V		~	V	V			9.			
	Cutting Length		DVC Rolling Method Microscope	~		1		~	OSON.								
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		1011100014	1		1./		~	~			V		~	00			
mpl	e Inspected Quantity	10140 AM.		Accepted	Batch Qua	intity		_		Remarks		_					
efects Observed (Type)												0	od By (Nar	nol MIRIG	ESHAPPA R		
ost Quality Inspection Result							ed By (Na	me)	LAKSHMI			Signatu	ed By (Nar	100 TO 400 TO 100 TO 10			
1	Batch conform to	the requirement a	401	Signatu			19 19-0H-2025.			with da		u	Jan 200				
	Batch do not conf	orm to the require	ment and not a	pproved		with da	te		1 to a	170r		Janear da			092		

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I.N	Parameter	Date and Time	Instrument	In	process	Samples	Inspectio	n (Put "v	" - Com	olied and	"X "- No	ot Compli	ed)	Inspected by	ture) Remarks		
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Hemarks		
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		12:40 PM		V	~		V	~	~		V	-	/	Cont			
				V	V	~	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	V	V		~	-	-	0			
		Oliho PM		~	V	~	V	~	-	-	~	<u> </u>	~	Cor			
							~	<u></u>	~	V	~	-	/		~	0/80	
		02:40 PM			V	V	V	~		-	~	-		Reside			
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1	Diameter	03:20 PM	DMM		V	V	V			-	~	-		District Control of the Control of t	2		
2	Cutting Length Straightness	04:00 PM	DVC Rolling Method	V	V	~	~	V	~	-	~	~	-	Jage.			
4	Defects free		Microscope						-	-			 				
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mp	le Inspected Quantity	500 PCB.		Accepted	Batch Qua	ntity	5400	o PCq	٥,	Remarks		-					
efec	ts Observed (Type)	_							-			-					
ost Quality Inspection Result						Inspected By (Name)				LAKSHMI			ed By (Na	me) MURIGI	SHAPPA R		
-	Batch conform to t					Signatu			101.09-0H-2025.			Signatu with da		1 ex	E SON		
	Batch do not confo	orm to the requirem	nent and not ap	proved		with da	te		10%	109-04-			te	.00	ogou -		

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