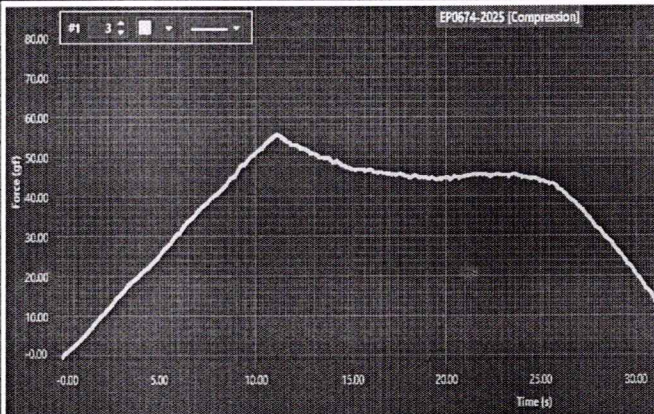
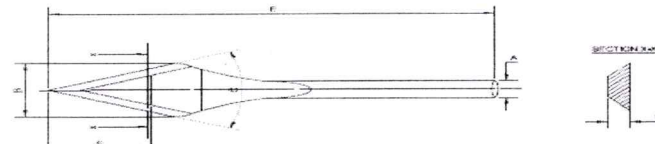
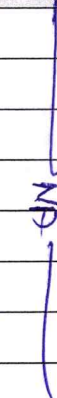
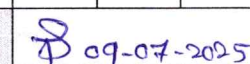

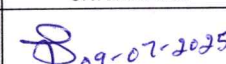
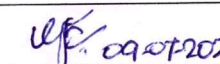


Report #	QIRI20253532	Type of Test	Penetration Force test
Date.:	09-07-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST SO-03 & SD - 0104	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED 3.2MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 32	DHR #	20251650
Batch #	EP0674/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-03	53.00 ± 10gf	55.58	56.86	58.59								Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND										Signature (with date)		09-07-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	09-07-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														

Report #	QIRI20253531	Select the Appropriate Inspection Stage / Process
Date	09-07-2025	In process Inspection of etched Blades
Production Order #	MST SO-03 & SD - 0104(Additinal)	
Item Code	KR 32	
Product Description	Slit Angled SB 3.2 mm	
DHR #	20251650	
Batch #	EP0674/2025	
Reference Drawing	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02 mm	Micrometer	0.899	0.896	0.891	0.894	0.899	0.889	0.891	0.887	0.894	0.892	Complied	
2	Width of the Blade	3.2 ± 0.1 mm	Ocular/Microscope	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.151	0.154	0.151	0.161	0.157	0.161	0.164	0.154	0.158	0.153	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.89	22.86	23.01	23.11	23.09	23.08	22.87	22.91	22.99	23.08	Complied	
5	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND				Signature (with date)									

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	09-07-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NS
		03:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓										
Sample Inspected Quantity		32 Pcs	Accepted Batch Quantity		177 Pcs		Remarks		-						
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		09-07-2025		with date							
Note: Annexure to be provided for additional test report (if required)															