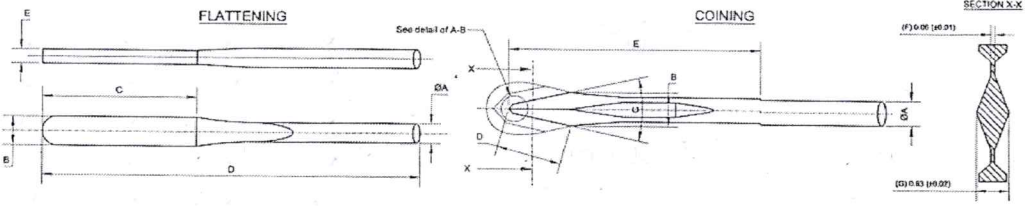


Report No	QIRI20242248	Select the Appropriate Inspection Stage / Process
Date	13-05-2024	Inspection of Blanks (Punched)
Production Order	Sl.No. 14717	
Item Code	MVR 19-E (CV-CUT)	
Product Description	MVR-Lance 19G (CV-CUT)	
DHR No	20240891	
Batch No	PU0101/2024	
Reference Drawing	SECPL/MVR20G/CV/F/C-05	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	1.00 ± 0.005 mm	DM	1.03	1.02	1.03	1.02	1.04	1.02	1.02	1.02	1.02	1.02	Complied	N D
F(B)	Width of the flat	1.35 ± 0.10 mm	DVC	1.30	1.31	1.31	1.31	1.32	1.30	1.30	1.30	1.30	1.32	Complied	
F(E)	Thickness of the flat	0.64 ± 0.02 mm	DM	0.640	0.639	0.638	0.639	0.639	0.639	0.638	0.638	0.638	0.639	Complied	
C(B)	Width of the blank	1.60 ± 0.10 mm	DVC	1.65	1.62	1.61	1.62	1.62	1.61	1.61	1.64	1.62	1.63	Complied	
C(C)	Cutting length of the blank (LHS)	3.20 ± 0.10 mm	DVC	3.16	3.25	3.20	3.21	3.25	3.21	3.21	3.20	3.25	3.21	Complied	
C(C)	Cutting length of the blank (RHS)	3.20 ± 0.10 mm	DVC	3.30	3.30	3.29	3.25	3.19	3.25	3.27	3.29	3.27	3.29	Complied	
C(E)	Pre notch length	35.00 ± 0.50 mm	DVC	35.43	35.38	35.45	35.40	35.33	35.31	35.28	35.27	35.27	35.40	Complied	
C(F)	Flash land thickness	0.06 ± 0.01 mm	DM	0.065	0.069	0.069	0.062	0.065	0.065	0.065	0.069	0.070	0.069	Complied	
C(G)	Blank thickness	0.64 ± 0.02 mm	DM	0.646	0.642	0.640	0.639	0.640	0.639	0.642	0.642	0.643	0.643	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		APOORVA CB					Signature (with date)				13-05-2024				



## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	13-05-2024 5:00 PM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	Pre notch Variation
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		5:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	X	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		14-05-2024 9:45 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		1:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		2:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
Sample Inspected Quantity		200 Pcs	Accepted Batch Quantity		4904 Pcs		Remarks		01 Nos defects							
Defects Observed (Type)		Pre notch variation.														
Post Quality Inspection Result				Inspected By (Name)		APOORVA CB		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		14-05-2024		with date		14-05-2024						
Note: Annexure to be provided for additional test report (if required)																