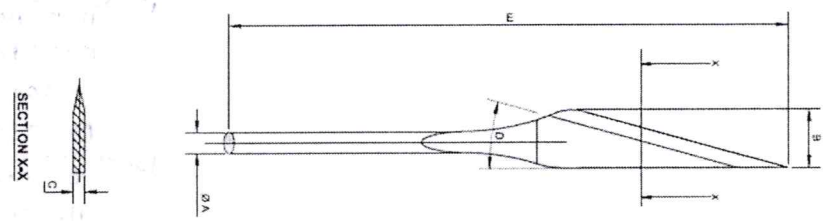
Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Report :	QIRI20250400	Select the Appropriate Inspection Stage / Process
Date	12-02-2025	Inprocess Inspection of Knives
Production Order :	SURGICON-26 (4120 PCS)	
Item Code	SP 30.0°	
Product Description	STRAIGHT 30.0°	
DHR :	20250035	
Batch :	F0072/2025	
Reference Drawing#	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Handle colour & Handle Prinitin	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	1.50 ± 0.1mm	Occular	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	Complied	
4	Surface Finish & Visual inspecti	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
5	Dye penetration test	No leakage on sealed area	Visual	OK										Complied	
6	Sealing Width	10.00 ± 2mm	Steel rule	11.00	11.00	12.00	12.00	11.00	11.00	11.00	11.00	12.00	11.00	Complied	
7	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Product appearance	free From Foreign Particles/deffects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
9	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
10	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		NEHA-C.M					Signature (with date)				14-02-2025				

Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "√" - Complied and "X"- Not Complied) 1	2	3	4	5	6	7	8	9	10	Inspected By (Signature)	Remarks
1	Handle Print	Visual	12-02-2025 11:00 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			12:15 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			01:20 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			02:10 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			13-02-2025 10:30 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			11:20 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			12:10 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			01:10 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
2	Tip Oriantation,	Visual	14-02-2025 09:40 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
3	Surface Finish & Visual Checks	Visual/Occular	10:00 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
4	Product Label description	Visual	11:30 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
5	Product Cleanlines,	Visual	12:10 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
6	No of Pouches /Carton	Visual	15-02-2025 02:50 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
7	No of Cartons /Corrugated Box	Visual	03:10 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			04:20 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			17-02-2025 09:40 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			10:30 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			19-02-2025 01:40 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			02:10 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			03:20 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		

Sample Inspected Quantity	200 Pcs	Accepted Batch Quantity	4062 Pcs	Remarks	— Nill —
Defects Observed (Type)	— Nill —				

Post Quality Inspection Result	Inspected By (Name)	NEHA.C.M	Approved By (Name)	MURIGESHAPPA R
☑ Batch conform to the requirement and approved	Signature with date	19-02-2025	Signature with date	19.02.2025
☐ Batch do not conform to the requirement and not approved				

Note: Annexure to be provided for additonal test report (if required)

Shah Eye Care (P) Ltd

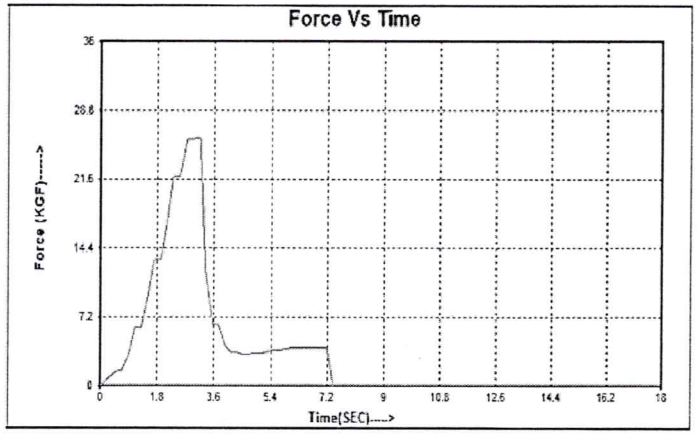
Quality Test Report

Report #	QIRI20250401	**Type of Test**	Attachment Strength Pull Test
Date.:	14-02-2025		
Production Order #	SURGICON-26	**Testing Work Instruction #**	SECPL_WI_056
Product Description	Straight 30.0°	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REE/MODEL #	SP 30.0_	**Equipment ID #**	SECPL/INS/33
Batch #	F0072/2025	**DHR #**	20250035

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	SAMPLE 1	≥1.5 KGF	25.87KGF	COMPLIED

Test Graph/ Test Sample (Image)

PULL TEST



Specimen No.	1	2	3	4	5	6	7	8	9	10
Max Force (KGF)	25.87									
Status(Pass/Fail)	Pass									

Shah

SHAH EYE CARE PVT LTD
PLOT 8_9
KARUR INDUSTRIAL AREA
P B ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name	SST30.0
Operator	SHRUTHI
Batch	F0072/2025
Sample ID	SURGICON-26
Shape	-
Standard	>1.50 KGF
Min Force	25.87
Max Force	25.87
Date	14.02.2025
Time	10:29:56

Inspected By (Name)	AKASH M	**Signature (with date)**	14-02-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	14-02-2025
☐ Batch do not conform to the requirement and not approved			

Shah Eye Care (P) Ltd

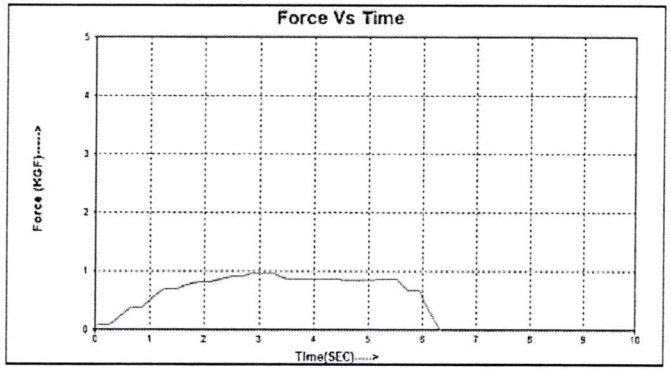
Quality Test Report

Report #	QIRI20250402	**Type of Test**	Heat Sealing Visual and Leak Test
Date.:	14-02-2025		
Production Order #	SURGICON-26	**Testing Work Instruction #**	SECPL _WI_052
Product Description	Straight 30.0°	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REF/Model #	SST 30.0	**Equipment ID #**	SECPL/INS/33
Batch #	F0072/2025	**DHR #**	20250035

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	Sample 1	> 0.25KGF & < 2KGF /Inch	0.97KGF	Complied

Test Graph/ Test Sample (Image)

SEAL TEST



Specimen Nos.	1	2	3	4	5	6	7	8	9	10
Max Force (KGF)	0.97									
Status(Pass/Fail)	Pass									

Shah

SHAH EYE CARE PVT LTD
PLOT 8_9
KARUR INDUSTRIAL AREA
P B ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name	SST30.0
Operator	MANJU
Batch	F0072/2025
Sample ID	ACUCUT 50-0027
Shape	
Standard	>0.250 KGF< 2 KGF
Min Force	0.97
Max Force	0.97
Date	14.02.2025
Time	12:50:02

Inspected By (Name)	AKASH M	**Signature (with date)**	14-02-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	14.02.2025
☐ Batch do not conform to the requirement and not approved			