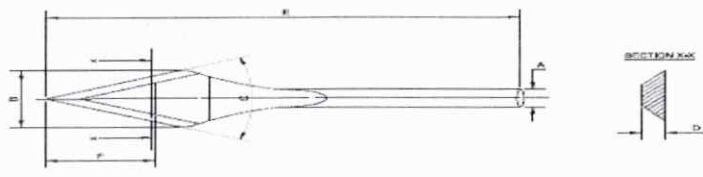














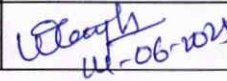
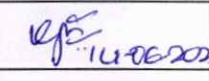


<b>Report #</b>	QIRI20253026	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	13-06-2025	In process Inspection of etched Blades
<b>Production Order #</b>	ACUCUT SO-05	
<b>Item Code</b>	KR 24	
<b>Product Description</b>	Slit Angled SB 2.4 mm	
<b>DHR #</b>	20251358	
<b>Batch #</b>	EP0574/2025	
<b>Reference Drawing</b>	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Micrometer	0.754	0.756	0.759	0.761	0.756	0.760	0.762	0.759	0.759	0.762	Complied	
2	Width of the Blade	2.40 ± 0.10 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.156	0.149	0.155	0.147	0.154	0.149	0.157	0.160	0.152	0.157	Complied	
4	Prenotch Length	23.00 ± 0.50 mm	Digital calliper	22.91	22.96	23.09	23.01	22.95	22.96	23.11	23.15	22.98	23.05	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA						Signature (with date)			For  13-06-2025				


## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	13-06-2025 04:30 PM	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		Buror
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:35 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		14-06-2025 02:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓		Washing
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:25 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				NON											
				NON											
		Sample Inspected Quantity		125 PCS.	Accepted Batch Quantity	1573 PCS.		Remarks		02 No's Deffect.					
Defects Observed (Type)		Buror, Washing													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature				Signature							
				with date		14-06-2025		with date							
Note: Annexure to be provided for additional test report (if required)															



## Quality Test Report

Report #	QIRI20253027	Type of Test	Penetration Force test
Date.:	13-06-2025		
Production Order #	ACUCUT SO-05	Testing Work Instruction #	SECPL_WI_047
Product Description	SLIT ANGLED 2.4MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Item Code	KR 24	Equipment ID #	SECPL/INS/ 146
Batch #	EP0574/2025	DHR #	20251358

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)		
1	01-10	53.00 ± 10gf	51.77	54.58	54.24	52.62	51.60	56.97	58.20	49.37	48.34	48.30	Complied			
2	11-18		49.31	54.45	59.65	56.02	57.61	54.53	58.00	55.86			Complied			
3																
4																
5																
6																
7																
8																
9																
10																
Inspected By (Name)		MANJUNATHA											Penetration value - 51.77gf			
Post Test Result													Signature (with date)		<i>Uleap</i> 13-06-2025	
													Approved By (Name)		MURIGESHAPPA R	
													Signature (with date)		<i>Uleap</i> 13-06-2025	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved															
<input type="checkbox"/>	Batch do not conform to the requirement and not approved															