

Report No	QIRI20251535	Select the Appropriate Inspection Stage / Process							
Date	25-03-2025	Inspection of Cut length Wire							
Production Order	PR024-2947								
Item Code	0.838 CL Wire								
Product Description	Dia 0.838 mm Cut Length Wire 75 mm								
DHR No	20250702								
Batch No	WC0029/2025								
Reference Drawing	NA								

SI.N			Instrument	strument			Approva	al (Actual	Reading	s/Observ	ation)			Result	
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.838 ± 0.005mm	DM	0.843	0.842	0,841	CH8.0	0.843	0.842	0.842	54810	0.842	0.843	compleed	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.12	75.06	75.12	45.08	74.99	75.12	45.13	ন5,00	44 .96	75.04	Compled	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	ok	OK	OK	Compled	doi
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	Or	OK	OK	OK	OK	OK	OK	or	OK	Complied.	
				,	,							e y			
Inspect	ed By (Name)		LAKSHI	MI.			Si	gnature	(with dat	e)	Mak	25-03-	2025		

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I.N	Dawainatan	Date and Time	Instrument	In	process :	Samples I	nspection	n (Put "√	" - Comp	olied and	"X "- No	ot Compli	ed)	Inspected by	Remarks
o.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		25-03-2025 12:00 PM		/	~		V	~	V	V	/		V	Cov	
		TOO FIS			~			V			V			1	
		01100 PM		V			/	V	V					Roy	
				V	V			V	V	~	/		V	1	
		02,00 pm		~	V	V	V	V	V	1	~	V	1	CON	
				V	~	V	/	V			/		~		
		M9 00:50		/	/	/	~	/	~	\ <u>\</u>	/			COL	
				V	~	~		V	~	~	V		~		
1	Diameter	04100 PM	DMM				~	~	~	V	~			DOX	
2	Cutting Length		DVC	V	V	V		~	~		~	~			<u> </u>
3	Straightness Defects free	05:00 PM	Rolling Method Microscope	1				~	-	V	V		-	Dov	2
4	Defects free			<u></u>	V		~		V		1		V	0/0	
		05150 PM		V	V	~		V	~	~	V		~	Row	
					V	V	~	~	V	V	V	V	~		
ĺ		26-03-2025 9140 AM	n - F	~	/	1	V			V	V	~		LOW	
				~	~	~	~				V	~	1		
		10:40 AM			- V			~	V	V	V	-	-	Cour	
			х.	~	V	V		V	V	~	~	1	~		
				~	V	~				V	~	1		NA	
		MA OHILL		V				V				1		100	
ample Inspected Quantity Accepted Batch C				Batch Qua	ntity				Remarks		-				
efect	s Observed (Type)						77 3 87 3 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1								
Post Quality Inspection Result							d By (Na		LAKSHMI.				ed By (Na	me) MUR	IGESHAPPA R
Batch conform to the requirement and approved						Signatur						Signatu		ul	gb-03.207
	Batch do not conform Annexure to be provided for			ved		with dat	e		19/. 9	6		with da	te		jb V

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I.N			Instrument	In	process :	Inspected by	Remarks										
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		011340 PM		_	~			~	V	V		1	1	ASSIL STATE			
		02:40 PM		~	~	V			V	~	~	-	~	1300			
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		03120 PM		~	~	V		~	~			V		tor			
			* .	~	~	~	~	/	V	V	V			N			
		04140 PM		V		V			/	~	~	1	~	Roy			
		05:00 PM	,	V		~	V			V	/	-		Dox	 		
1	Diameter Cutting Length Straightness Defects free	2 2005	DMM	~	~			- /	~	-		-		No.	9		
2		27-03-2025 9145 AM	DVC		~	V	V		V	~	V	-	N	John Marie	2		
3			Rolling Method Microscope	V'	~		V	~	/	~	~	~	~	Nava			
4		MR 04:01		V	~	<u></u>	~	V	~	-	~		-	ROW			
						~			V	V		I V	~		~	N	
		MADHEIL								~	V		1	~	/	-	Rov
					\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		/	~		-	N			de			
		12:40 AM		~			~		~		~		1	Pole			
				~	V				V	~	V	~	-	Who are			
		01140 PM		~	<u> </u>	V	V		V		~			COV			
			_	<u> </u>	~	~					V		~	Rose			
		02140 PM		\ <u>\</u>		V	~	V	V	~				10%	V		
amı	ple Inspected Quantity			Accepted	Batch Qua	ntity	_			Remarks			1 1 1	,			
efe	ects Observed (Type)					•	Windley Co.					Fig. 853.00 CS		energy America			
ost Quality in position to an						Inspected By (Name)			LAKSHMI.			CONTROL 100 CONTRO	ed By (Na	Manager Committee of the Committee of th	RIGESHAPPA F		
Baten comon to the requirement and approximation						Signatur		J. 1	Joj. 91-03-2025.			Signatur with dat		l	127.03.200		
	Batch do not conform	n to the requirement	and not appro	ved	``	with dat	:e		19%.	27-00		with da	ıe		2,100		

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SI.N			Instrument	In	process S	iamples I	nspection	n (Put "√"	- Comp	lied and	"X "- Not	Complie	d)	Inspected by	e) Remarks
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
		27-03-2025 3:40 PM		/	0	V	~		/	~	V	V		Con	
		MANDAM				V	V	/	/	V			/)	160%	
		51940 PM 28-03-2025			·V	V		~	~	V	~	~		Con	
		28-03-2025 9140 AM		~	~	~		~	V		~	~	V	OS SE	
		10140 AM		-/	V	V	V	~	V	~	~			Pose	
		11:1 HO 40 12:140 PM			V	V	~		V		~			201	
		Oi;HOPM			~	~	V	~	V		-			Bour	
		02:40 PM		~	~	V	~	~					~	Row	
1	Diameter	· 03:40 PM	DMM		~~	V	V	V	~					Roy	+
2	Cutting Length	05:00 PM	DVC	V	V	-	~	-	~	-				120	0
3	Straightness		Rolling Method Microscope						<u> </u>	-					1
4	Defects free		1	^						1	-	-			
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						-	-	NO		+		-			
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Sample	e Inspected Quantity	500 PCS.		Accepted	Batch Qua	ntity	5999	O PCS		Remarks			.1		
	ts Observed (Type)	500 (00.					1						A SECTION OF THE SECT		
Post Quality Inspection Result					Inspect	spected By (Name)			LAKSHMI.			Approved By (Name)		MURIGESHAPPA R	
	Batch conform to the	requirement and a	pproved			Signatu				22-03-2025.			re to	l	15,03,20 x
	Batch do not conforr	n to the requiremen		with da	te		10%.08-08			with da	le		AD		

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