

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252257	Select the Appropriate Inspection Stage / Process
Date	06-05-2025	Inspection of Cut length Wire
Production Order	PRO2025-0325	
Item Code	0.63 CL Wire	
Product Description	Dia 0.63 mm Cut Length Wire 80 mm (RAJARATHNA)	
DHR No	20251063	
Batch No	WC0041/2025	
Reference Drawing	NA	

SI.N o.	Parameter	Requirement	Instrument Used			Result									
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.63 ± 0.005mm	DM	0.634	0.633	0.634	0.635	0.633	0.635	0.634	0.635	0.634	0.634	Compled	
2	Length of cut Wires	80 ± 1.0 mm	DVC	49.53	79.60	49.52	49.63	49.57	49.64	49,43	49.69	49.62	79,72	Compled	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	compiled	AN.
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	ok	complied	
	•			•		,									
Inspected By (Name) LAKSHMI.				11. 1	II. Signature (with date)						Cox	6-05-	2025.		,

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SI.N	Parameter	Date and Time	Instrument Used	In	process	Samples	Inspectio	n (Put "V	" - Com	olied and	I "X "- N	Inspected by				
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]	V			~		V							
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1	Diameter	04:00 PM	DMM	~	/	/	/		~	/	~	V		Pour	2	
2 3	Cutting Length		DVC Rolling Method	V		-		~		~	1	~	1			
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	on a set	07-05-2025	4							-	-		1	Dow		
		10:30 AM.				-								DATE:		
Sample	Inspected Quantity	10 ido AM.		Accepted	Patab Oua					Remarks				130		
		-		Accepted	battii Qua	intity	<u> </u>			Remarks		<u> </u>				
	Observed (Type)	Pocult				Inchest	d D. (No			LAVCUBA			. d D /NI.	NAUDI	CECHADDA D	
					Inspected By (Name)			LAKSHMI.			Approved By (Name)		HISTORY CHEE	MURIGESHAPPA R		
		m to the requiremen		oved		Signature with date			Jall 54-05-9025.			Signature with date		1	145,05.20	
		for additional test report		0,00		- vicii da				04-0		with dal		1731H.2162	07-0	

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SI.N	Parameter	Date and Time	Instrument Used	In	process	ed)	Inspected by	Remarks								
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		07-05-2025 11:30 AM			V			~	~	/	/			DOW		
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1	Diameter Cutting Length Straightness Defects free	MAORIEO	DMM	/		1	V	~			~		/	(Polito	ð	
2			DVC Rolling Method	~	~		V	/	~	/	V	-		-		
3 4			Microscope	~	~		~				~			Contract of the contract of th		
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Sample Inspected Quantity 315 PCS. Accepted Batch Quan				antity 25400 PCS				Remarks		-	-					
efects	Observed (Type)	-								HARMAN ALLES						
ost Q	uality Inspection I	Result				Inspected By (Name)			LAKSHMI.			Approved By (Name)		me) MURI	MURIGESHAPPA R	
		ne requirement and a	· ·			Signatu			0025.			Signatur		10	15,05.20	
Batch do not conform to the requirement and not approved							with date			100 04-05-2025.			e		1000	

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Effective Date: 28-04-2023