

Report No	QIRI20253402	Select the A	opropriate Inspection Stage / Process						
Date	29-06-2025	Inspection of Cut length Wire							
Production Order	PRO25-0819		1 - 30 m - 30,						
Item Code	Ø 0.90 WIRE								
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (RAAJRATNA)								
DHR No	20251558								
Batch No	WC0059/2025	N							
Reference Drawing	NA								

SI.N			Instrument	Setup Approval (Actual Readings/Observation)											
o.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.905	409,0	0,905	0,905	0.905	0.905	0.904	0.904	0,905	0.905	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74,70	74.65	74.63	+4.64	74.65	44.44	74.64	+41.65	74.66	74,71	compled	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OM	Complied	#01
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	ok	OK	on	OK	ok	OK	OK	OK	Complied	•
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											0		8		
Inspe	Inspected By (Name) LAKSHMI						Signature (with date)					29-06-	2025		

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SI.N	Parameter	Date and Time	Instrument	ln	Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)									Inspected by	
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ample Inspected Quantity Accepted Batch Qua			ntity	_		2	Remarks								
efect	s Observed (Type)	_		THE STREET STREET											
ost	Quality Inspection	Result				Inspecte	ed By (Na	me)		LAKSHM	1	Approve	ed By (Nam	ne) MURIGE	SHAPPA R
Batch conform to the requirement and approved						Signatui	re		30-66-9095			Signatur	re 💮	,016	(
Batch do not conform to the requirement and not approved							te		10-06-1			with dat	te	Uega	30.0620
ote:	Annexure to be provide	d for additional test rep	oort (if required)			I W									

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Parameter		Instrument Used	Jin	process S	iamples I	nspection	ı (Put "√	' - Comp	lied and	"X "- No	ed)	Inspected by	Remarks	
Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)	
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Observed (Type)	<u></u>		SHELLES SHILLS			 			12-18-18-18-18-18-18-18-18-18-18-18-18-18-	13000111002				8
uality Inspection	Result				Inspecte	d By (Na	me)	0	LAKSHM	l	Approve	ed By (Na	ime) MURIGI	ESHAPPA R
Batch conform to the requirement and approved								01.2025					uge	01-01-20,
	Cutting Length Straightness Defects free Inspected Quantity Observed (Type) uality Inspection atch conform to to	Diameter Cutting Length Straightness Defects free O1:30 PM O2:30 PM O3:30 PM O3:30 PM O3:30 PM O5:50 PM Inspected Quantity Observed (Type) uality Inspection Result atch conform to the requirement and on the requirement and on the requirement of the requirement and on the requirement and on the requirement of	Diameter Cutting Length Straightness Defects free DMM DVC Rolling Method Microscope DX:ZO PM DMM DVC Rolling Method Microscope DX:ZO PM DX:20 PM	Diameter Cutting Length Straightness Defects free DMM DVC Roiling Method Microscope D3/30 PM DMM DVC Roiling Method Microscope D3/30 PM DA/20 PM D5/10 PM Accepted Accepted atch conform to the requirement and approved atch do not conform to the requirement and not approved	Diameter Cutting Length Straightness Defects free DY: TO PM OY: TO PM OX:	Diameter Cutting Length Straightness Defects free D3:30 PM DMM DVC Rolling Method Microscope D3:30 PM D4:20 PM D5:10 PM Accepted Batch Quantity Observed (Type) Juality Inspection Result atch do not conform to the requirement and approved inspected Signature with date	Diameter Cutting Length Straightness Defects free D3:30 PM O4:20 PM O5:50 PM Accepted Batch Quantity Observed (Type) uality Inspection Result atch conform to the requirement and approved atch do not conform to the requirement and not approved with date	Diameter Cutting Length Straightness Defects free DY TO PM DYC Rolling Method Microscope DY TO PM DYC Rolling Method Microscope Accepted Batch Quantity DEST SO PM Accepted Batch Quantity Dispected Quantity DMM DYC Rolling Method Microscope DY TO PM D	Diameter Cutting Length Straightness Defects free D3:30 PM O3:30 PM O3:30 PM O3:30 PM O3:30 PM O3:30 PM Accepted Quantity O5:50 PM Accepted Batch Quantity Observed (Type) uality Inspection Result atch conform to the requirement and approved atch do not conform to the requirement and not approved with date	Diameter Cutting Length Straightness Defects free O1:30 PM O3:30	Diameter Cutting Length Straightness Defects free D1:30 PM DMM DVC Rolling Method Microscope D3:30 PM D5:10 PM Accepted Batch Quantity Remarks Description Result Straightness Defects free D3:30 PM DMM DVC Rolling Method Microscope D3:30 PM D5:10 PM D5:10 PM Accepted Batch Quantity Remarks Diameter Cutting Length Straightness Defects free D3:30 PM DMM DVC Rolling Method Microscope D3:30 PM D5:10 PM D6:10 P	Diameter Cutting Length Straightness Defects free O1:30 PM O3:30 PM O3:30 PM O3:30 PM O5:10 PM O5:10 PM Accepted Batch Quantity Accepted Batch Quantity Inspected Quantity Observed (Type) uality Inspection Result atch conform to the requirement and approved atch do not conform to the requirement and not approved with date INSPECTED BY (Name) Signature with date Inspected By (Name) Signature with date	Diameter Cutting Length Straightness Defects free O1:30 PM OB:20 PM OB:20 PM O5:10 PM O6:50 PM Accepted Batch Quantity Accepted Batch Quantity Remarks Diameter Cutting Length Straightness Defects free O3:30 PM O6:30 PM O6:30 PM O6:30 PM O6:30 PM O6:30 PM O6:30 PM Accepted Batch Quantity Accepted Batch Quantity Remarks DAKSHMI Approved By (Name) Signature with date with date	Diameter Cutting Length Straightness Defects free D1:30 PM DVC Rolling Method Microscope D3:30 PM D4:20 PM D5:10 PM D5:10 PM Accepted Batch Quantity D5:10 PM D6:10 PM

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о.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	Nemarks
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Defect	ts Observed (Type)	-													
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Batch conform to the requirement and approved					- 21	Signatu			100 02-02-2025.			Signatu with da		U	1602-07-20.
	Batch do not confo			proved		with da	te		16/- 0	2		with da	ie.		0

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