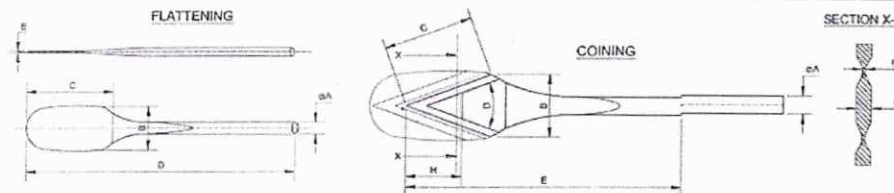




Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252413	Select the Appropriate Inspection Stage / Process
Date	12-05-2025	Inspection of Blanks (Punched)
Production Order	PR025-0389	
Item Code	CC DB 24	
Product Description	CLEAR CORNEA ANGLED DB 2.4 mm	
DHR No	20251143	
Batch No	PU0141/2025	
Reference Drawing	SECPL/CD24/06	



Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005 mm	DM	0.842	0.839	0.840	0.841	0.838	0.840	0.837	0.842	0.840	0.840	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2.49	2.51	2.52	2.50	2.49	2.48	2.52	2.51	2.52	2.49	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.222	0.223	0.219	0.217	0.220	0.221	0.219	0.222	Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.59	2.62	2.61	2.59	2.62	2.61	2.60	2.58	2.60	2.62	Complied	
C(C)	Cutting length of the blank (LHS)	3.40 ± 0.10 mm	DVC	3.41	3.37	3.35	3.42	3.47	3.43	3.39	3.41	3.43	3.37	Complied	5
C(C)	Cutting length of the blank (RHS)	3.40 ± 0.10 mm	DVC	3.44	3.40	3.39	3.47	3.43	3.48	3.43	3.47	3.48	3.43	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.37	23.45	23.47	23.35	23.47	23.52	23.55	23.49	23.42	23.39	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.049	0.053	0.054	0.048	0.049	0.051	0.052	0.047	0.048	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.233	0.229	0.235	0.237	0.235	0.233	0.235	0.236	0.227	0.231	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.22	2.27	2.30	2.29	2.25	2.31	2.29	2.24	2.23	2.28	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)			 12-05-2025					

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	12-05-2025 05:30 PM	DVC DM DVC DVC DM DVC VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		13-05-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	Scratches.
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		14-05-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
11:30 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		9730 PCS.		Remarks		02 NO'S Defect.								
Defects Observed (Type)		Scratches. Ear variation.															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R							
<input type="checkbox"/> Batch conform to the requirement and approved				Signature		 14-05-2025.		Signature		 14-05-2025							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date									
Note: Annexure to be provided for additional test report (if required)																	