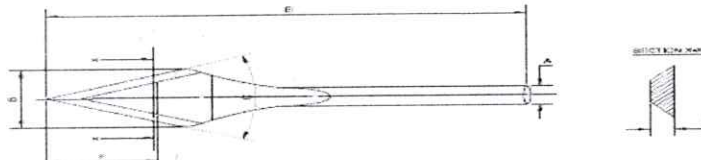

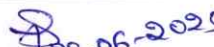



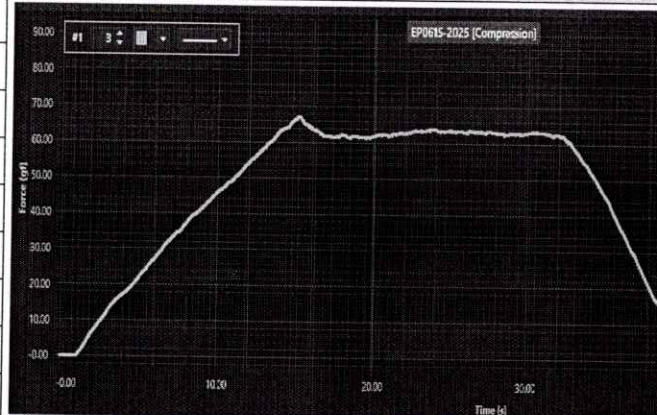
Report #	QIRI20253239	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	In process Inspection of etched Blades
Production Order #	ACUCUT SOPD2526-0002	
Item Code	CC 28	
Product Description	Clear Cornea Angled SB 2.8 mm	
DHR #	20251484	
Batch #	EP0615/2025	
Reference Drawing	SECPL/CC/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.824	0.821	0.826	0.818	0.814	0.819	0.807	0.809	0.814	0.811	Complied	
2	Width of the Blade	2.80 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.70	2.80	2.80	2.80	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.159	0.156	0.154	0.161	0.168	0.158	0.151	0.154	0.159	0.151	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.91	22.88	23.01	23.14	22.99	22.86	23.08	22.94	22.86	23.04	Complied	23
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.10	2.10	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND						Signature (with date)			24-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Width of the Blade Incision Marking Length Surface Finish Visual Inspection	24-06-2025	Ocular/Microscope Ocular/Microscope Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		2:25 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	X	✓	✓	✓	✓	✓			Dent
		3:35 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		4:25 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		5:25 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓			Washing
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		28-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:45 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	X	✓	✓			Burr
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		Sample Inspected Quantity		200 Pcs	Accepted Batch Quantity		3136 Pcs	Remarks		03 No's Defects						
		Defects Observed (Type)		Dent, Washing, Burr												
Post Quality Inspection Result						Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R				
<input checked="" type="checkbox"/> Batch conform to the requirement and approved						Signature				Signature						
<input type="checkbox"/> Batch do not conform to the requirement and not approved						with date		28-06-2025		with date		28-06-2025				
Note: Annexure to be provided for additional test report (if required)																

Quality Test Report

Report #	QIRI20253240	Type of Test	Penetration Force test
Date.:	24-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SOPD2526-0002	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA SB 2.8MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 28	DHR #	20251484
Batch #	EP0615/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	67.14	69.25	69.24	61.01	62.99	59.71	57.93	58.69	60.21	61.61	Complied		
2	11-20		63.14	63.09	65.95	61.09	61.52	64.80	61.63	64.04	59.23	69.03	Complied		
3	21-30		61.77	65.69	67.81	66.45	71.86	65.43	70.50	60.14	56.75	63.32	Complied		
4	31-35		61.74	62.65	61.00	63.64	61.18						Complied		
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Penetration value - 67.14gf		
Post Test Result													Signature (with date)		28-06-2025
													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		28 06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														