

A Committee of the Comm	OID(20250017	Select the Appropriate Inspection Stage / Process
Report No	QIRI20250817	Inspection of Cut length Wire
Date	13.02.2025	inspection of car length time
Production Order	PRO2024-2656	
Item Code	0.65 CL Wire	
Product Description	Dia 0.65 mm Cut Length Wire 80 mm (Haynes)	NA
DHR No	20250457	
Batch No	WC0016/2025	
Reference Drawing	NA	

						Setup	Approva	l (Actual	Readings	s/Observ	ation)			Result	Domarks
o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.65 ± 0.005mm	DM	0.649	0.649	0.650	0.649	0.649	0.648	อ.649	0.648	0.649	0.648	Complied	2
2	Length of cut Wires	80 ± 1.0 mm	DVC	80.37	80.27	80.35	80.42	80.38	80.24	80.37	80.26	80.23	80.32	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	0R	ok	ok	ok	or	OK	OK	OK	Complied	₩ ₩
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	ok	OK	OK	OK	ok	OK	ok	Complied.	
	A	V V		1					,			11.11	. 113		
											0				
Inspected By (Name) LAKSHM							Signature (with date)						2025		= 1

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023



SI.N		Date and Time	Instrument	In	process :	Samples I	nspectio	n (Put "√	" - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks		
о.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks		
	AUTO-SESSION OF REPRODUCTION OF SESSION	13-02-2025 11:00 AM		V	V	V	V	V	V	V	V	V	V	COL.			
1		12:00 PM		V	~		V	V	V	~	/	V	/	ACCUP.			
1		01:00 PM	V) t e	V	V	V	~	~	/	V	V		~	May.			
		02:00PM]	~	~	V	~	1		V	/	V	~	Dave.			
		03100PM		~	V	~	V	V		~		V		NEW.			
		04:00PM]	~	~	V	/	~	V	V	V	~					
		05100PM	1	~	V	V	/	V		/		~	~	Paul			
		05:50PM	1		V	/	/	V	~	~	V	V	~	Adu	4		
1	Diameter	14-02-2025 09140 AM	DMM	W	/		V	~	~	/	/	~	/	COL	2		
2	Cutting Length		DVC	~	~	/	V		~	V	V	~		. /2			
3	Straightness Defects free	MG 04:01	Rolling Method Microscope	V			V		~	V		V	V	A SOUR			
4	Defects free		1	~	V	V	~	/	/	~	~	~	V				
	i 🦞 i ça	MA OHIII	<i>y</i> , 1 , 4 , 1 , 1 , 1 , 1 , 1 , 1 , 1 , 1			V	V	V	1	V		V	1	Con			
								V	V	~	V	V	-	~	V	V	1
		12140 PM		V	/	~			/	~		N	~	Hall			
				V					~	~			~	1			
		01:40PM			V		V	~		~	~	V	~	COUL	V V = 1		
		14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		V	1	V	N. M.		~ 1		V	~					
								~	V		V	1		N			
		02140PM	1	V		IV				V				I COV	,		
ample Inspected Quantity — Accepted Batch Qua				ntity			(4)	Remarks			-						
Defect	s Observed (Type)							A. 11 10 2 13 1 2 14 1 W				108000000000000000000000000000000000000	No. of the contract of the con	nato garantero se			
Post Quality Inspection Result Batch conform to the requirement and approved Batch do not conform to the requirement and not approved							d By (Na	me)	LAKSHMI.			Approve		me) MUR	MURIGESHAPPA R		
							·e					Signatur		un	2200		
		m to the requirement I for additonal test repor		oved		with dat	e		M/4 1	4-02		with dat	е	- 0	u		

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023 Page 2 of 2



51.N o.	Parameter	Date and Time	Instrument	Ir	proces	s Samples	Inspectio	on (Put "	'√" - Com	plied and	"X "- I	Not Compli	ied)	Inspected by	
		14-02-2025	Used	1	2	3	4	5	6	7	8	9	10		Remarks
		3:40 PM.	1		V	/ /	V					V	1		
		Name of	1		V	~	~	V	~				Jen	7.	
		<u> Ніно РМ</u>		~	1			~	~	1				Hall	
		5 130 PM						~	-	~	/		11. 11	120	
		S ISOPM			V	~	V	/	V	~	~	/		John	
		06:00 PM			~	V		V	V	V	V	VA		2	
		GBTOOTM			~	1			~	/	~	~	V	(Signature) Remainder of the control	
1	Diameter	15-02-2025	DAMA	V			V	~	-	~	V	V			
2	Cutting Length	09:30 AM	DMM DVC	V	./	V		V	V	V		V		ACUL.	<u>.</u>
3	Straightness	10130PM	Rolling Method					V			V			COLL	2
١.	Defects free	MADEILL	Microscope	V	1			/		~	V			1000	
	e .	12130PM		V	~	1		~		V	~	V	V	100	
		MAGEILO			V	/	./	./				1	V	1000	
		02130PM		V	V			. /	/					A COLONIA DE LA	
				~	/		1	V	1/		./		~	50%	
		M40E/E0		V	/	V		/	V	1	1/			Que.	
		04180PM		V	V	/	V	/	V	N	1/	1	1		
		05130PM		/	~	V	V	/		V	/				
nnle li	nsnostad Oversia	06100 PM.			V		V	V		~	V	~	V		
	Accepted Batch Quantity				atch Qua									10%	
	Observed (Type)			S CAPTON TO S											
Ba	rality Inspection Re	Sult	•			Inspected	A STATE OF THE STA	ne)	L	AKSHMI.		Approved	By (Name) MURIGE	SHAPPA R
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved									Fox 15-02-2025.			Signature		, monde	- A
a. Ann	nevure to be provided f	or additonal test report (i	tan f	with date						with date		July 1	02 FD		

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



SI.N			Instrument	In	orocess S	amples I	nspection	n (Put "√"	' - Comp	lied and	"X "- No	t Complie	:d)	Inspected by	Remarks	
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)		
		14-02-2025	SANGORALISA, XXII SEE	V		/	/	/		~	V		V	19		
		MA 04 190		V	V				/	V	~	V	V	Mari	Viana de la companya	
		O II PIO FII		V	V			V						A		
		10:40PM				V	//	V		V	V	~	V/	Kent.		
		•		/			V		V	/	V	V 1	/	No.		
		MA 04111			V	<u> </u>		V		~	V	V	V	Key		
				V			~			V	~	V		Cal		
		12130 PM	1	V		V	1	V		V			/	P	2	
1	Diameter		DMM	V	V		V	V	V	-		V	V	Digit		
2	Cutting Length	DITOOPM.	DVC Rolling Method				V				V	17	1 10 1	77.		
3 4	Straightness Defects free		Microscope			l de						W 1.4	11.5			
	2010010 11.00		1									K 8 -	ii ·			
			-									8 20 90	12.4		2	
								7	Dp.	1		*177		-	-	
		*	1		u u	7			*							
			1						-			Last	12 13 1			
		7	1		ě	,		2	V.			101	1.51			
]							,						
								<u></u>		5242205152138888						
Sample	e Inspected Quantity	500 PCS.		Accepted	Batch Qua	ntity	498	80 PC	S.	Remarks			-			
Defect	s Observed (Type)			0.00077824752525700			2 10 10 10 20 20 20 20 20 20 20 20 20 20 20 20 20						- J D. (N)	MIID	ICECHADDA D	
Participation for the national	Quality Inspection						ed By (Na	ime)		LAKSHM		Approved By (Na		ame) Work		
Batch conform to the requirement and approved						Signatu with da			Don.	17-02-	2025	Signatur with da		u	102 20%	
		rm to the requireme		roved		with da	ıe		IP ?	14-01		with da		2002	17	
Note:	Annexure to be provide	d for additonal test repo	rt (if required)													

Effective Date: 28-04-2023 Page 2 of 2