

Quality Inspection Report (Inprocess Inspection)

Report 01R120253297					Select the Appropriate Inspection Stage / Process										
Report	17						Inprocess Inspection Of Knives								
Date 38 - 06 - 90 25		422 pgs \													
Product	tion Order	1icrosurgical Technology(SO-0017) (433 PCS)					Ė		•	<u> </u>					1
REF/M	odel# 4.4	CC 285											ا ا	47	
Produc	t Description	Clear Cornea angled SB 2.8mm					4,4		11					-	
DHR#	14	20251450					4	-	#				ı		
Batch/	lot#	F0524/2025							-1						1
Reference Drawing# NA									SECTION Y-Y						
						Setup	Approva	al (Actual	Readings	/Observa	tion)			Result (complied/Not	Remarks
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	Complied)	
1	Handle colour & Handle Prinitin	As per BOM	Visual	OK	014	014	OIC	OK	Olc	014	015	OK	Oic	complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	014	OK	014	OK			015	015	010		Complied	
3	Width of the Blade	2.85 ± 0.1mm	Occular	3.80	03.6	03.6	3.80	08.6	08.6	9.80	03.6	08.6	9.80	Complied	
4	Incision Marking	2.00 ±0.1mm	Occular/Microscope	3.00	8.10	300	3.10		3.10		01.6			Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45	46°	450	46°	45	46	48	460	45	46°	complied	,
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.00	6.50	6.00	650	6.00	6.50	6.00	Complied	2
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	015	01<	010	OIC	014	Ok	OK	010	Olc	Complied	2
8	Dye penetration test	No leakage on sealed area	Visual	_					OK				>	Compled	
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10 50	11-00	10.50	11.00	10.50	11.00	10:50	complied	
10	Product appearance	free From Foreign Particles/Defects	Visual		OK	OK	Ok	0اد	OK	l	OK			Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OIC	Ok	010	OK	91<	015	010	Ole	Ole	Compled	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	Ole	OK	01<	OK	OK	015	OIC	DIS	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	Ole	010	OK	OK	OIC	OK	Ole	OIC	Ok	010	Complical	
Inspected By (Name) Nestal Noor S Signature (with date)															



Quality Inspection Report (Inprocess Inspection)

SI.No	Parameter	In at more and I local	Data / Time	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied)									Inspected By	Pomorko	
01.110		Instrument Used	Date / Time	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
			28-06-2025 05:05PM			_		_		/	_			H	
			05:37 PM	./										H	
			30-06-2025 10:01AM	1		.,	/							H	
			01-67-2025	1										H	
			10-07-2025		,									44	
			Oh:02 PM			/				_					Z
															=======================================
	Handle Drine	Viewal													1
2	Handle Print Tip Oriantation,	Visual Visual													
3	Incision Marking Length Bending Angle	Visual /Occular Protractor/Gauge	74" xit' . N		107										
5	Bending Length Surface Finish & Visual Checks	Steel Rule Visual /Occular	2-1 108 201	18.1	6.9	47								1	
7 8	Product Label description Product Cleanlines,	Visual Visual	100 50 50 40		5 4	3		N	7						
9 10	No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual	5 -15 W.6 0	15 1	100	, ,			-					-	
	bellymins in Sin	d.p 2 = 1	h 1.45 that 9	L 2	2 2	rs.								:	
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	Myna) HI Ha	10 210 3	0 210 0	Pt J	147 21	,									
ample	e Inspected Quantity	SONO'S	10 NO NO N	Accepted	d Batch Qu	antity	1.0	7 Pc	۰ ٥	Remarks				111 -	
efect	s Observed (Type)		10120 -10	ICh w	1/3	42	I N d	7 1 0	^	1					ia acia
ost Q	uality Inspection Result		a 210 210 3	1/2	111 21	Inspecte	d By (Name	:)	Mis	sbah	Noon	Approved	By (Name)	MURIGESHAPPA R
	Batch conform to the requirement and app	proved				Signature		/		لم		Signature			45001-20
	Batch do not conform to the requirement a	and not approved			10	with date	1.460	127	7	40	77-2025	with date		-12 1990	J. 10-01-20



Quality Test Report

Report #	QIRI20253298	Type of Test	Attachment Strength Pull Test	
Date.:	28-06-2025	Type of Test		
Production Order #	Microsurgical Technology(SO-0017)	Testing Work Instruction #	SECPL_WI_056	
Product Description	Clear Cornea Angled SB 285mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER	
REE/MODEL#	CC 285	Equipment ID #	SECPL/INS/33	
Batch #	F0524/2025	DHR#	20251450	

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)		
1	SAMPLE 1	≥1.5 KGF	6.31 KGF	COMPLIED	PULL TEST	Shah	
					Force Vs Time	Eye Care (P) Ltd For words of visitings. SHAH EYE CARE PVT LTD	
					l PBR	T 8 9 UR INDUSTRIAL AREA ROAD DAVANAGERE NATAKA-577006	
					Produce Supplied Copers		
					Sample Sa	e ID Microsurgical Techno	
					0 1.421 2.842 4.283 5.684 7.105 8.526 9.547 11.368 12.789 14.21 Date Time(SEC) ->	6.31 28.06.2025 17:36:21	
			, , , , , , , , , , , , , , , , , , ,		Specimen Nos.	,	
spected By (Name) PRAVEN P K			PRAVEN P K	1	Signature (with date)		
ost Test Result					Approved By (Name) MURIGESHAPPA R		
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved					Signature (with date)	025	



Quality Test Report

Report #	•	QIRI20253299		MARKANIA WASAN SINIS ON THE STATE OF THE SAME OF THE S	Type of Test	Heat Sealing Visual and Leak Test			
Date.:		30-06-2025			Type of Test	reac searing visuarana ceak rest			
Production Order # Product Description REF/Model # Batch #		Microsurgical Technology(SO-	0017)		Testing Work Instruction #	SECPL_WI_052			
		Clear Cornea Angled SB 285m	m		Testing Equipment Name	PRESTO PULL & PEEL TESTER			
		CC 285			Equipment ID #	SECPL/INS/33			
		F0524/2025			DHR#	20251450			
SI.No.	Sample #	mple # Requirement Actual Result (Complied / Not Complied)				Test Graph/ Test Sample (Image)			
1	Sample 1	mple 1 > 0.80KGF & < 2KGF /Inch		Complied	Time(SEC) Specimen Nos. 1 2 3 4	SHAH EVE CARE PVT LTD			
nenecte	ed By (Name)		PRAVEEN P K		Max Force (KGF) 0.69 Status(Pass/Fail) Pass Signature (with date)	PP 30-06-2025			
	st Result				Approved By (Name)	MURIGESHAPPA R			
V	Batch conform to the i	requirement and approved to the requirement and not approve	ed		Signature (with date)	Uf 30-06-2025			

Format No: SECPL_FM_062, Rev.00 Effective Date: 07-07-2023