

Quality Inspection Report (Inprocess Inspection)

Repo	rt	QIRI20252857					Select the Appropriate Inspection Stage / Process								
Date		07-06-2025	2		Y		Inprocess Inspection of knives								
Produ	uction Order	SIDAPHARM SO-0104(1030PCS)					- ·							/	
REF /	Model #					- ° -						0		Y	
Produ	uct Description	MVR LANCE 19A					SEC								
DHR	#	20251283					SECTION XX								
Batch	/ Lot #	SK062025-06													
Reference Drawing # NA							T							SECTION	<u> </u>
CI N			Seti					al (Actual	Readings	/Observa	tion)			Result	Result
SI.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(complied/N ot Complied)	Remarks
1	Handle colour & Handle Priniting	As per BOM	Visual	014	OK	OK	010	OK	OK	OK	OK	Ok	OK	Compled	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	OK	DIC	510	>10	OK	OK	014	010	015	Complied	
3	Width of the Blade	1.40 ± 0.1mm	Occular	1-40	1-40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	compled	
4	Bending Angle	45° ± 2°	Protractor /Gauge	45	460	45	46	45	460	45	460	45	45	Complied	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.50	6.00	6.50	6.50	6.00	6.50	6.00	6.50	Compled	
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	010	014	Ole	Ols	Ok	010	OK	Oic	Olc	Comples	
7	Dye penetration test	No leakage on sealed area	Visual				OK							Complied	AN.
8	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11-00	10.50	Complic	
9	Product appearance	free From Foreign Particles/defects	Visual	011	OK	01<	OK	OK	OK	>10	01<	210	015	Compted	
10	Product Label description	As per Controlled copy	Visual	Ole	OK	OK	210	210	OK	210	OK	OK	015	complied	
11	No of Pouches /Carton	As per Annexure	Visual	01<	01<	OK	OK	01<	OIS	Ole	210			compled	
12	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	DK	>10	DIS	010	01<	OK	OK	Ole	Complied	
Inspe	ected By (Name)	Misbo	h 1100x.5				Signature (with date)								



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SI.N	Parameter	Instrument Used	D-1- / T'	Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)						ied and ">	("- Not Co	Inspected By			
o	Parameter	Instrument Used	Date / Time	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
			07-06-2025	~	/			/	/	/	_	~	_	H	
			03: HOPM	/	~		_	/	/	/	_	/	/	M	
			11-06-2025	/	_	-	/	/	_	_	_	_	_	H	
			09-43 AM	/				/	_	_	_	_	~	K	2
			12-06-2025 11:03AM	/	_		-	_	_			_	_	M	
			16-06-2025	/	_	_	_	_		_	_	_	_	M	
			20 -06-2025	/	~	_	~	~	~	~	~		~	K	
1	Handle Print	Visual	02:02 PM	/	~	/	~	~	_	~	-	~	_	M	1/1/
2	Tip Oriantation,	Visual													
3 4	Bending Angle Bending Length	Protractor/Gauge Steel Rule													
5 6	Surface Finish & Visual Checks Product Label description	Visual/Occular Visual			10										
7	Product Cleanlines, No of Pouches /Carton	Visual Visual													
9	No of Cartons /Corrugated Box	Visual	1		-	n	la								-
	and the state of t	1.1 1		-	15.1	10	4								-
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	h poznik – Ap		15 6 15 2.00	71	100/										
7.3		10 10 1	1 1		10									_	
	le Inspected Quantity	80 MO,2	0111	Accepted	d Batch Qu	antity	10	021	PCS_	Remarks			Ni		
1770	Quality Inspection Result	4 11 44	Nil -		10	Inspected	By (Name	١	110	1 1	A1.	Approved	By (Name	1	MURIGESHAPPA R
	Batch conform to the requirement	and approved	handle delin					-1	Misbah Noor Approved By (Name				'	- /	
Batch do not conform to the requirement and not approved						Signature with date			20-06-202 Signature with date					Ugo 20-06201	



Quality Test Report

Report #	QIRI20252858	第389 000000000000000000000000000000000000	Attack and Street B. II Took	
Date.:	11-06-2025	Type of Test	Attachment Strength Pull Test	
Production Order #	SIDAPHARM SO-0104	Testing Work Instruction #	SECPL_WI_056	
Product Description	MVR-Lance 19A	Testing Equipment Name	PRESTO PULL & PEEL TESTER	
REE/MODEL#	MVR 19A	Equipment ID #	SECPL/INS/33	
Batch #	SK062025-06	DHR#	20251283	

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Imag	ge)								
1	SAMPLE 1 ≥1.5 KGF 19.37 KGF COMPLIED				PULL TEST	© Shah								
					Force Vs Time	Eye Care (P) Ltd SHAH EYE CARE PVT LTD								
					26	SHAME YE CARE PYTETU PLOTE 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA 577006								
						Description								
					, 15 15 15 15 15 15 15 15 15 15 15 15 15	Protect name MVR 19A								
					<u> </u>	Operativ MANIKANTA Batch SK062025-06								
					g 10	Sample ID SIDAPHARM 50-0104								
						S-ace -								
			The second secon		5 / 1	Standard > 1.5 KGF								
						Mn Force 19.37 May Force 19.37								
													0 1.5 3 4.5 6 7.5 9 10.5 12 13.6 Time(SEC)>	15 Oze 11.06.2025
					Specimen Nos. 1 2 3 4 5 6 8 9	Time 09:47:27								
					Max Force (KGF) 19.37									
					Status(Pass/Fail) Pass									
Inspecte	nspected By (Name) PRAVEEN P K				Signature (with date)	2025								
Post Test Result					Approved By (Name) MURIGESH	HAPPA R								
✓ E	Batch conform to	the requirement ar	nd approved		Signature									
			ment and not approved		(with date)	11-06-2075								

Format No: SECPL_FM_062, Rev.00

Effective Date: 07-07-2023



Quality Test Report

Report #	QIRI20252859		Heat Sealing Visual and Leak Test	
Date.:	12-06-2025	Type of Test		
Production Order#	SIDAPHARM SO-0104	Testing Work Instruction #	SECPL_WI_052	
Product Description	MVR-Lance 19A	Testing Equipment Name	PRESTO PULL & PEEL TESTER	
REF/Model#	MVR 19A	Equipment ID #	SECPL/INS/33	
Batch #	SK062025-06	DHR#	20251283	

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.11 KGF	Complied	SEAL TEST Force Vs Time	© Shah
					0.56 0.58 0.58 0.58 0.58 0.58 0.58 0.58 0.58	SHAH EVE CARE PVT LTD PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVARANGERE KARNATAKA-677000 Description Product name MVR 1SA Oceano SHAMBAN Badd SK032025-04 Sample D SIDAPHARM 80-0104 Shape Signelard • 0.8 KGF 8 2 KGF Min Force 1.11 Date 12.06.2025
					Specimen Nos. 1 2 3 4 5 8 6 9 9 9 9 9 9 9 9 9	Time 12 33 44
Inspected	By (Name)		PRAVEEN P K	Signature (with date)	-2015	
Post Test	Result			Approved By (Name) MURIGESHAPPA R		
		equirement and approved o the requirement and not approve	rd	Signature US 12-06-20	75	

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