

Quality Inspection Report (Inprocess Inspection)




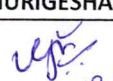
Report No	QIRI20251448	Select the Appropriate Inspection Stage / Process
Date	19-03-2025	Inspection of Cut length Wire
Production Order	PRO24-2907	
Item Code	Ø 0.90 CL Wire (RAAJARATNA)	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (RAAJARATNA)	
DHR No	20250660	
Batch No	WC0027/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.904	0.905	0.905	0.905	0.905	0.904	0.905	0.905	0.904	0.905	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.15	74.61	74.92	75.21	75.19	75.25	74.77	74.79	75.04	75.13	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	#2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					19-03-2025.			

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	19-03-2025 11:15 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	↓
		12:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		01:15 to 02:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		03:15 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		04:15 to 05:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		20-03-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		10:40 to 11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		01:40 to 2:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		04:40 to 05:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		21-03-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		11:40 to 12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll	
03:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll				
04:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll				
05:20 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll				
06:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Roll				
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature		Signature		Signature		Signature					
				with date		21-03-2025		with date		21-03-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	22-03-2025 9:30 AM	DMM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 to 11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 to 2:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		23-03-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
2	Cutting Length		DVC	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		2nd
3	Straightness	12:20 PM	Rolling Method	✓	✓	✓	✓	✓	✓	✓	✓	✓			
4	Defects free	01:00 PM	Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		29920 PCS.		Remarks								
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		23-03-2025		with date		23-03-2025					
Note: Annexure to be provided for additonal test report (if required)															

