

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251764	Select the Appropriate Inspection Stage / Process								
Date	15-04-2025	Inspection of Cut length Wire								
Production Order	PR025-0110									
Item Code	0.838 CL Wire (RAAJRATNA)									
Product Description	Dia 0.838 mm Cut Length Wire 75 mm									
OHR No	20250836									
Batch No	WC0031/2025									
Reference Drawing	NA									

SI.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)											
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.838 ± 0.005mm	DM	0.844	0,844	0.843	0.843	0'8' 11	0. BAJ	0,843	0.844	0.843	14K810	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.51	±₩,5₹	*** 14.5 5	74.57	74,62	न्म,नन	TH.55	नभ,स	नभ,तन	F14.162	Complied	
3	Straightness	Straight	Rolling Method	Ok	ok	OK	OK	OK	OK	ok	OK	OK	ok	Complied	TOT.
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	ok	OK	ok	on	ok	ok	OK	OK	Compred	,
		T T													
			11						4			- 1	,		
Inspec	ted By (Name)		LAKSH	MI			Si	gnature	(with date	e)	HOL	15-04-	2025		

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023



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SI.N	Parameter	Date and Time	Instrument Used	In	process	Samples I	nspectio	n (Put "v	/" - Com	plied and	"X "- N	ed)	Inspected by		
0.				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
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iample Inspected Quantity Accepted Batch Quantity				ntity				Remarks		1		1 100	•		
	s Observed (Type)						-			Incinarks					
	Quality Inspection Res	ult				Inspecte	d By (Nai	ne)	145	LAKSHMI		Approve	d By (Na	me) MURIO	SESHAPPA R
The state of the s					Signature						200000000000000000000000000000000000000				
Batch do not conform to the requirement and not approved							e		DOX 15-04-9025.			with dat		USE	5 Ok 2013
ote:	Annexure to be provided for	additional test report (if required)			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			4						10



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SI.N	Parameter	Date and Time	Instrument Used	In	process	Samples	ot Compl	ied)	Inspected by	Remarks					
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7		01:00 PM			~			V						Real	
									Life.						
- 1									NA						
									7						
(Calletteria)					19										
Sample	Inspected Quantity	315 PCB.		Accepted B	Batch Qua	ntity	2991	O PC	S.	Remarks		_			
	Observed (Type)														
					Inspected By (Name)			LAKSHMI			Approved By (Name)		me) MURIO	MURIGESHAPPA R	
					Signature			16-04-2025.			Signatur		n in	~ no	
Batch do not conform to the requirement and not approved lote: Annexure to be provided for additional test report (if required)						with dat	e		10/11	0-04-		with dat	e	Lug-	- LOW