


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251881	Select the Appropriate Inspection Stage / Process
Date	17-04-2025	Inspection of Cut length Wire
Production Order	PR025-0145	
Item Code	0.94 CL Wire	
Product Description	Dia 0.94 mm Cut Length Wire 75 mm (Haynes)	
DHR No	20250905	
Batch No	WC0033/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.94 ± 0.005 mm	DM	0.939	0.939	0.940	0.941	0.940	0.939	0.940	0.940	0.940	0.939	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.03	75.07	75.09	75.06	74.97	75.13	74.97	75.12	75.11	75.13	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	5
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI						Signature (with date)			 17-04-2025.				

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	17-04-2025 10:00 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	17
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		—	Accepted Batch Quantity		—		Remarks		—						
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Raj		Signature		Raj					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		17-04-2025		with date		17-04-2025					
Note: Annexure to be provided for additional test report (if required)															

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	17-04-2025 05:30 PM.	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	N/A
		18-04-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity			315 PCS.		Accepted Batch Quantity		25900 PCS.		Remarks							
Defects Observed (Type)			-													
Post Quality Inspection Result					Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved					Signature		RGR		Signature		left					
<input type="checkbox"/> Batch do not conform to the requirement and not approved					with date		18-04-2025.		with date		18-04-2025.					
Note: Annexure to be provided for additional test report (if required)																