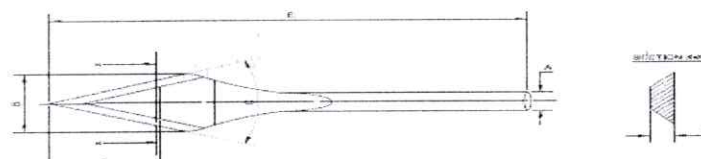



Quality Inspection Report (Inprocess Inspection)


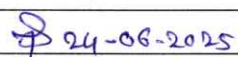
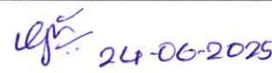
Report #	QIRI20253231	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	In process Inspection of etched Blades
Production Order #	MST - SO0B2526-0003	
Item Code	CC 275	
Product Description	Clear Cornea Angled SB 2.75 mm	
DHR #	20251480	
Batch #	EP0611/2025	
Reference Drawing	SECPL/CC/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.818	0.817	0.819	0.811	0.821	0.824	0.809	0.806	0.818	0.819	Complied	1
2	Width of the Blade	2.75 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	1
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.159	0.156	0.161	0.164	0.158	0.154	0.166	0.162	0.151	0.149	Complied	1
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.01	22.98	22.96	23.01	23.16	22.94	22.86	23.14	23.11	22.98	Complied	3
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.10	2.10	2.0	2.0	2.0	2.0	2.0	2.0	Complied	1
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)			SHIVANAND					Signature (with date)					 24-06-2025		

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Width of the Blade Incision Marking Length Surface Finish Visual Inspection	24-06-2025	Ocular/Microscope Ocular/Microscope Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	NO web
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		Sample Inspected Quantity		50 PCS	Accepted Batch Quantity	443 PCS		Remarks		01 NO Defects						
Defects Observed (Type)		NO web.														
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		24-06-2025		Signature		24-06-2025						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date								
Note: Annexure to be provided for additional test report (if required)																

Quality Test Report

Report #	QIRI20253232	Type of Test	Penetration Force test
Date.:	24-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST - SO0B2526-0003	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA SB 2.75MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 275	DHR #	20251480
Batch #	EP0611/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-05	63.00 ± 10gf	61.67	66.40	63.68	71.68	64.61						Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND										Signature (with date)		 24-06-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	 24-06-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														