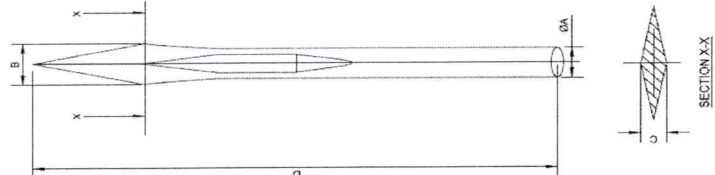



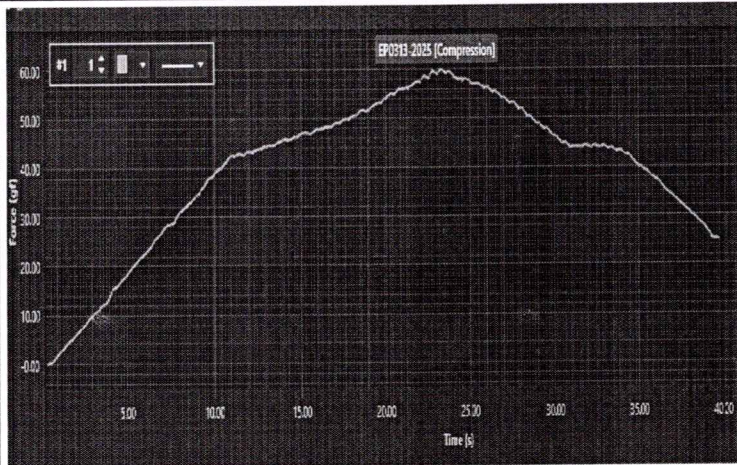
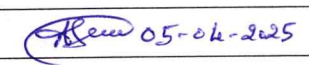

Report #	QIRI20251654	Select the Appropriate Inspection Stage / Process
Date	05-04-2025	In process Inspection of etched Blades
Production Order #	SURGICON (SO-132)	
Item Code	MVR 20	
Product Description	MVR Lance 20G	
DHR #	20250770	
Batch #	EP0313/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.814	0.811	0.824	0.821	0.815	0.818	0.816	0.826	0.812	0.815	Complied	<div style="font-size: 2em;">}</div>
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.538	0.534	0.541	0.536	0.548	0.543	0.535	0.542	0.535	0.542	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	25.13	24.83	25.08	24.93	25.10	24.88	25.16	25.10	24.85	25.13	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		ABHISHEK DS						Signature (with date)			 05-04-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Width of the blade Thickness of the blade Surface Finish & Visual Checks	05-04-2025 3:25pm	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
				✓	✓	✓	✓	✓	X	✓	✓	✓	✓	<i>[Signature]</i>	Burr		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
Sample Inspected Quantity		50 PCS	Accepted Batch Quantity		316 PCS		Remarks		01 NO defect								
Defects Observed (Type)		Burr															
Post Quality Inspection Result										Inspected By (Name)		ABHISHEK DS		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>	
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date		05-04-2025		with date			
Note: Annexure to be provided for additional test report (if required)																	

Quality Test Report

Report #	QIRI20251655	Type of Test	Penetration Force test
Date.:	05-04-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SURGICON SO-132	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20	DHR #	20250770
Batch #	EP0313/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)		
1	01-04	61.00 ± 10gf	59.99	58.48	56.80	57.37							Complied			
2																
3																
4																
5																
6																
7																
8																
9																
10																
Inspected By (Name)		ABHISHEK D.S											Signature (with date)			
Post Test Result													Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)			
<input type="checkbox"/>	Batch do not conform to the requirement and not approved															