

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253386	Select the Appropriate Inspection Stage / Process						
Date	28-06-2025	In process Inspection of etched Blades						
Production Order #	MST - SO0B2526-0003							
Item Code	KR 32							
Product Description	Slit Angled SB 3.2 mm	É MISTERIAM						
DHR#	20251476							
Batch #	EP0630/2025							
Reference Drawing	SECPL/KR/03							

SI.No.	Darameter		Setup Approval (Actual Readings/Observati					vation)		Sats Mark	Result				
	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.89 ± 0.02 mm	Micrometer	0886	0.891	0.894	0.886	0.893	0896	0.899	0.891	0.901	0.904	Cordies	1
2	Width of the Blade	3.2 ± 0.1 mm	Ocular/Microscope	3.10	3.20	3.20	3.20	3-20	3.20	3.20	8.20	3.20	3.20	Gordier	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0158	0.156	0 158	0.154	0-161	0.164	0.159	0.166	0.155	0.164	Cosched	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.98	23.01	22.99	23.09	2316	22.86	22.89	22,80	23.11	23-14	Consier	3
5	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.10	2.0	2.0	2.0	2.0	2.10	20	2.0	2.0		Concli ed	Ī
6	Surface Finish	Matte Finish	Microscope	0/2	014	OK	OLL	OL	OLL	olc	OK	de	OK	Conclied	
7	Visual Inspection	Free from deffects	Microscope	014	ole	010	ok	014	OK	010	OK	olc	ok	Garaged	
nenocte	ad Bu (Nama)	_	CUMANASIS						100 W		0				
nspecte	ed By (Name)		SHIVANAND				Sij	gnature (with dat	e)	828-06-2021				



Quality Inspection Report (Inprocess Inspection)

SI.No.	Parameter	Date and Time	Instrument Used	In	Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)									Inspected by	Remarks
JI. NO.		Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	
		28-06-2025		1	~	-	-	~	-	-	-	~	-	-8	
		11:15 Am			1		-		V		-	~	-	-8	
		10.15.111			1			-	1	-	X	2	L	8	Washing
				~	~	1	1	1	1	~	1	~	<u>_</u>	B	
				1	-	~		-	1	-	-	~	~	8	
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1								 	1	1	†				
	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks			-			 		1	1					
			Ocular/Microscope					 	1	1		1			
2			Digital calliper Ocular/Microscope	-		<u> </u>				 			1		
4			Microscope	-		<u> </u>		1	Ma	<u> </u>			1		
				-				+	A	-			1		
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				-			-		+	-	+	-	+		
Sample Inspected Quantity 50 PCS Accepted Batch Quantity						antity 450 (Remarks		01 100		Deffect		
efects (Observed (Type)	Washing.		100000000000000000000000000000000000000	113341155411655		a							W	
Post Quality Inspection Result						Inspected By (Name)			SHIVANAND			Approv	red By (N	ame) M	JRIGESHAPPA R
Batch conform to the requirement and approved							Signature			A38-06-2025			Signature		Up 28000
	Batch do not conform to nexure to be provided for addito		ot approved			with da	ite			28-00		with da	ate		18000

Effective Date: 28-04-2023



Quality Test Report

Report #	QIRI20253387	Type of Test	Penetration Force test	
Date.:	28-06-2025	Type of Test		
Production Order#	MST - SO0B2526-0003	Testing Work Instruction #	SECPL_ WI_047	
Product Description	SLIT ANGLED 3.2MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT	
Item Code	KR 32	Equipment ID #	SECPL/INS/ 146	
Batch #	EP0630/2025	DHR#	20251476	

SI.No	Sample #	Requirement	Result (Complied / N Complied)					bservation	(Complied / Not	Test Graph/ Test Sample (Image)				
1	01-05		58.43	59.71	58.36	61.75	61.21		Complied	9200 22 3 1 1	EP0630-2025 (Compression)			
2										83.00 73.00				
3										6000				
4										5 5300				
5		53.00 ± 10gf								ž 4330				
6		33.00 ± 10gi								2300				
7										1300				
8										-0.00 / -0.00 10.00	20,00 30,00 40,00			
9											Time (s)			
10										Penet	tration value - 58.43gf			
Inspecte	nspected By (Name) SHIVANAND							Signature (with date) 28 -06 -2005						
Post Test Result							Approved By (Name)	MURIGESHAPPA R						
☑ Ba	Batch conform to the requirement and approved									.O.K				
□ Ba	Batch do not conform to the requirement and not approved								Signature (with date)	JF 25-06-2005				

Effective Date: 07-07-2023