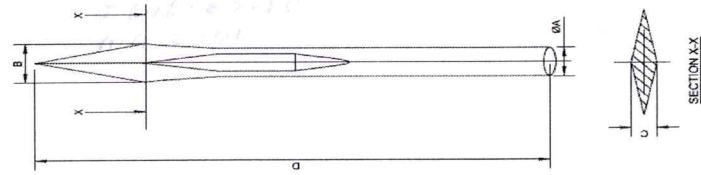
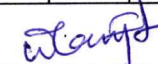


Report #	QIRI20253977	Select the Appropriate Inspection Stage / Process
Date	07-08-2025	In process Inspection of etched Blades
Production Order #	BIOTECH - SOOB2526-0004	
Item Code	MVR 23-T	
Product Description	MVR LANCE 23G	
DHR #	20251827	
Batch #	EP0754/2025	
Reference Drawing	SECPL/MVR/BT/06	


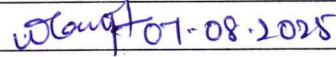
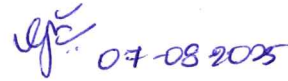
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.72 ± 0.02mm	Micrometer	0.734	0.735	0.738	0.731	0.738	0.734	0.736	0.735	0.734	0.735	Complied	
2	Width of the Blade	1.00 ± 0.1mm	Ocular/Microscope	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	Complied	
3	Thickness of the Blade	0.50 ± 0.02mm	Micrometer	0.519	0.517	0.517	0.518	0.513	0.483	0.495	0.497	0.519	0.513	Complied	
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	23.10	23.15	23.17	23.19	23.20	23.19	23.18	23.21	23.25	23.18	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA					Signature (with date)					 07-08-2025			

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	07-08-2025 10:50AM	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Wang</i>			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
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		/															
		Sample Inspected Quantity		50 NO'S	Accepted Batch Quantity		309 NO'S		Remarks		- Nil -						
Defects Observed (Type)		- Nil -															
Post Quality Inspection Result										Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		<i>Wang</i> 07-08-2025		Signature with date		<i>Wang</i> 07-08-2025	
Note: Annexure to be provided for additional test report (if required)																	

Quality Test Report

Report #	QIRI20253978	Type of Test	Penetration Force test
Date.:	07-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	BIOTECH - SOOB2526-0004	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 23G-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 23-T	DHR #	20251827
Batch #	EP0754/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-04	61.00 ± 10gf	64.77	64.15	69.16	70.18						Complied		
2														
3														
4														
5														
6														
7														
8														
9														
10														
Inspected By (Name)		MANJUNATHA										Signature (with date)		 07-08-2025
Post Test Result												Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved											Signature (with date)		 07-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													