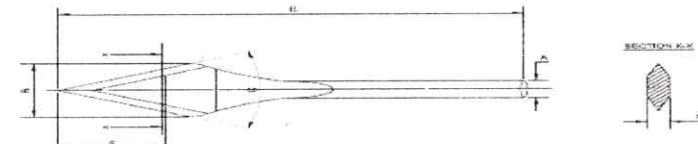






Report #	QJRI20253192	Select the Appropriate Inspection Stage / Process
Date	21-06-2025	In process Inspection of etched Blades
Production Order #	MST-03	
Item Code	CC DB 24	
Product Description	Clear Cornea Angled DB 2.4 mm	
DHR #	20251470	
Batch #	EP0601/2025	
Reference Drawing	SECPL/CC/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.753	0.760	0.761	0.758	0.760	0.763	0.765	0.760	0.759	0.762	Complied	
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.155	0.149	0.156	0.151	0.148	0.152	0.157	0.159	0.153	0.149	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.99	23.01	23.09	22.95	23.08	23.11	23.12	22.98	23.05	23.15	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.1	2.1	2.0	2.0	2.0	2.1	2.1	2.1	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		ABHISHEK DS							Signature (with date)		 21-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	21-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		4:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	X	✓	✓	✓	✓	✓	Burr	
		23-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:45 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓	washing	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		80 Pcs	Accepted Batch Quantity		881 Pcs	Remarks		02 No's Defects							
Defects Observed (Type)		Burr, washing													
Post Quality Inspection Result				Inspected By (Name)		ABHISHEK DS		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		✓		Signature		✓					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		23-06-2025		with date		23-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253193	Type of Test	Penetration Force test
Date.:	21-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST - SO0B2526-0003	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC DB 24	DHR #	20251470
Batch #	EP0601/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	69.26	66.52	62.91	62.36	62.89	64.88	61.94	65.58	68.02	64.48	Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		ABHISHEK DS											Signature (with date)		 23-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	 23-06-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														