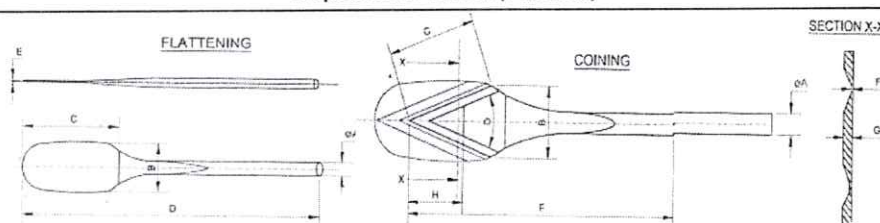
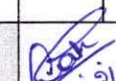
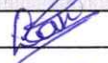




## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253189	Select the Appropriate Inspection Stage / Process
Date	21-06-2025	Inspection of Blanks (Punched)
Production Order	PR025-0737	
Item Code	KR SB 28-E	
Product Description	SLIT ANGLED SB 2.8 mm (RAAJRATNA)	
DHR No	20251496	
Batch No	PU0183/2025	
Reference Drawing	NA	


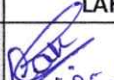
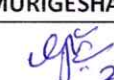
Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.903	0.901	0.900	0.899	0.903	0.902	0.904	0.903	0.905	0.903	Complied	5 2
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.88	2.92	2.91	2.96	2.93	2.88	2.89	2.93	2.90	2.92	Complied	
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0.212	0.217	0.215	0.216	0.217	0.209	0.210	0.216	0.217	0.219	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	3.01	2.99	3.04	3.03	2.98	3.00	3.02	3.03	3.04	3.02	Complied	
C(C)	Cutting length of the blank (LHS)	4.30 ± 0.20 mm	DVC	4.31	4.39	4.27	4.29	4.31	4.31	4.27	4.29	4.31	4.36	Complied	
C(C)	Cutting length of the blank (RHS)	4.30 ± 0.20 mm	DVC	4.36	4.42	4.32	4.34	4.37	4.36	4.32	4.35	4.34	4.40	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.39	23.47	23.52	23.55	23.49	23.50	23.42	23.46	23.39	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.055	0.054	0.056	0.048	0.053	0.056	0.057	0.051	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.240	0.235	0.233	0.236	0.240	0.231	0.235	0.237	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date )				 21-06-2025.				

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	21-06-2025 01:30 PM	DVC DM DVC DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		2	
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		05:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		23-06-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓
		Sample Inspected Quantity		✓	Accepted Batch Quantity		✓	Remarks		✓							
Defects Observed (Type)		✓															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature									
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		23-06-2025		with date		23-06-2025							
Note: Annexure to be provided for additional test report (if required)																	



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	23-06-2025 06:00 PM	DVC DM DVC DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		25
		24-06-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		25-06-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks									
		Defects Observed (Type)													
Post Quality Inspection Result				Inspected By (Name)		Approved By (Name)									
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date  25-06-2025		Signature with date  25-06-2025									
Note: Annexure to be provided for additional test report (if required)															

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	25-06-2025 04:40 PM	DVC DM DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		26-06-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	X	✓	Edge Variation		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:40 AM		✓	X	✓	✓	✓	✓	✓	✓	✓	✓	Impression		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		500 Pcs.	Accepted Batch Quantity				Remarks		02 No's Defect.							
Defects Observed (Type)		Edge variation Impression														
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		26-06-2025		with date		26-06-2025						
Note: Annexure to be provided for additional test report (if required)																