

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20245775	Select the Appropriate Inspection Stage / Process
Date	13-12-2024	Inspection of Cut length Wire
Production Order	PRO24-2165	<p style="text-align: center;">— NA —</p>
Item Code	0.838 CL Wire	
Product Description	Dia 0.838 mm Cut Length Wire 75 mm(RAJARATNA)	
DHR No	20242694	
Batch No	WC0104/2024	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.838 ± 0.005mm	DM	0.839	0.840	0.841	0.839	0.838	0.839	0.839	0.840	0.841	0.840	Complied	↓
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.21	75.16	75.22	74.95	75.17	75.23	75.22	75.17	75.20	75.20	Complied	↓
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	204
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	↓
Inspected By (Name)		AKASH M					Signature (with date)					A 13-12-2024			

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Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Diameter Cutting Length Straightness Defects free	13-12-2024	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	NA		
		10:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
		11:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
		12:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
		1:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
		2:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
		3:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
		4:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
5:00 pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A						
Sample Inspected Quantity		Accepted Batch Quantity		Remarks													
Defects Observed (Type)																	
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		gpc							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		13-12-2024		with date		13-12-2024							
Note: Annexure to be provided for additional test report (if required)																	

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	14-12-2024	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		9:40 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		10:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		11:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		12:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		1:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		2:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		3:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		4:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
5:00 pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
6:00 pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		ygs					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		14-12-24		with date		14-12-2024					
Note: Annexure to be provided for additional test report (if required)															

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	16-12-2024	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		9:40 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		10:40 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		11:40 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		12:40 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		1:40 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		2:40 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		3:40 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		4:40 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		5:40 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
6:00 Pm															
Sample Inspected Quantity		500 pcs	Accepted Batch Quantity		55440 pcs		Remarks		—						
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		MURIGESHAPPA R					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		16-12-2024		with date		16-12-2024					

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