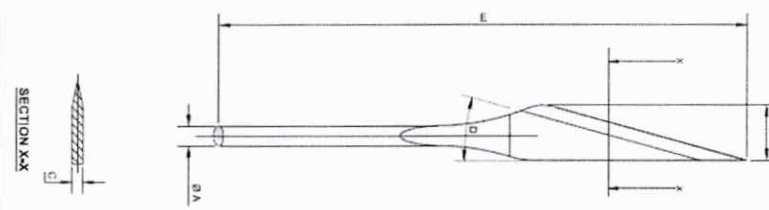
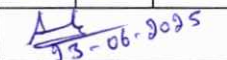
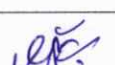


Quality Inspection Report (Inprocess Inspection)

Report :	QIRI20253118	Select the Appropriate Inspection Stage / Process
Date	20-06-2025	Inprocess Inspection of Knives
Production Order :	Madhu_Instruments Pvt Ltd-SO-0148 (515 PCS)	
Item Code	SP 30.0° NSB	
Product Description	STRAIGHT 30.0°	
DHR :	20251362	
Batch :	F0486/2025	
Reference Drawing#	NA	

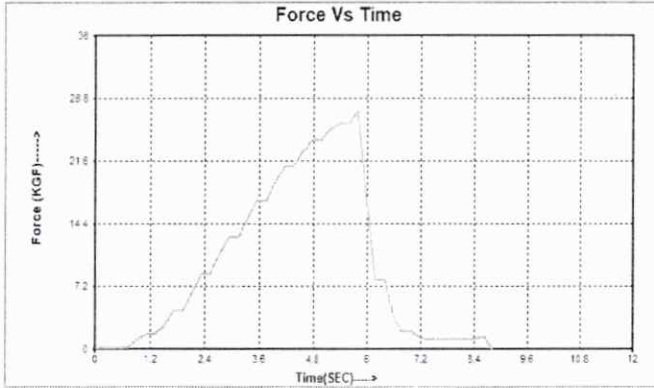

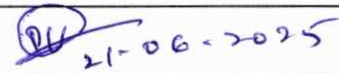

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Priniting	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
3	Width of the Blade	1.50 ± 0.1mm	Ocular	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	complied	
4	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
5	Dye penetration test	No leakage on sealed area	Visual	PA										NA	not U	
6	Sealing Width	10.00 ± 2mm	Steel rule	11.00	11.00	10.00	11.00	10.00	11.00	10.00	10.00	10.00	11.00	11.00	complied	
7	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
8	Product appearance	free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
9	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
10	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
Inspected By (Name)		Anshu M.						Signature (with date)				 23-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4 5 6 7	Handle Print Tip Orientation, Surface Finish & Visual Checks Product Label description Product Cleanlines, No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual Visual/Occular Visual Visual Visual Visual	20-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	AL	1
			9:50 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	AL	
			21-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	AL	
			10:37 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	AL	
			23-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	AL	
			12:18 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	AL	
			26-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	AL	
			05:15 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	AL		
NA															
Sample Inspected Quantity		80 Pcs		Accepted Batch Quantity		502 Pcs		Remarks		Nil					
Defects Observed (Type)		Nil													
Post Quality Inspection Result				Inspected By (Name)		Anuram		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		 26-06-2025		Signature with date		 26-06-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															

Quality Test Report

Report #	QIRI20253119	Type of Test	Attachment Strength Pull Test
Date.:	21-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Madhu_Instruments Pvt Ltd-SO-0148	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Straight 30.0°	Equipment ID #	SECPL/INS/33
REE/MODEL #	SP 30.0	DHR #	20251362
Batch #	F0486/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																	
1	SAMPLE 1	≥1.5 KGF	27.36 KGF	COMPLIED	<div> <div> PULL TEST  </div> <div>  <p>SHAH EYE CARE PVT LTD PLOT 8 3 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577005</p> </div> <div> Description <table border="1"> <tr><td>Product name</td><td>SP 30.0</td></tr> <tr><td>Operator</td><td>BAHUKANTA</td></tr> <tr><td>Batch</td><td>F0486/2025</td></tr> <tr><td>Sample ID</td><td>Madhu_Instruments P.</td></tr> <tr><td>Shape</td><td>-</td></tr> <tr><td>Standard</td><td>≥ 1.5 KGF</td></tr> <tr><td>Min Force</td><td>27.36</td></tr> <tr><td>Max Force</td><td>27.36</td></tr> <tr><td>Date</td><td>21.06.2025</td></tr> <tr><td>Time</td><td>14:40:11</td></tr> </table> </div> </div>	Product name	SP 30.0	Operator	BAHUKANTA	Batch	F0486/2025	Sample ID	Madhu_Instruments P.	Shape	-	Standard	≥ 1.5 KGF	Min Force	27.36	Max Force	27.36	Date	21.06.2025	Time	14:40:11													
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Status (Pass/Fail)	Pass																																					
Inspected By (Name)		PRAVEN P K			Signature (with date)	 21-06-2025																																
Post Test Result					Approved By (Name)	MURIGESHAPPA R																																
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