



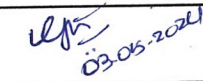
## Quality Inspection Report (Inprocess Inspection)

<b>Report No</b>	QIRI20242032	<b>Select the Appropriate Inspection Stage / Process</b> Inspection of Cut length Wire <div style="text-align: center; height: 100px;">N/A</div>
<b>Date</b>	02-05-2024	
<b>Production Order</b>	19950 Pcs	
<b>Item Code</b>	0.97 CL Wire	
<b>Product Description</b>	Dia 0.97 mm Cut Length Wire 75 mm (Haynes)	
<b>DHR No</b>	20240846	
<b>Batch No</b>	WC0032/2024	
<b>Reference Drawing</b>	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.97 ± 0.005 mm	DM	0.966	0.967	0.965	0.965	0.966	0.967	0.965	0.966	0.966	0.965	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.02	74.99	75.02	75.02	74.98	74.92	75.09	75.02	75.17	74.98	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)				Signature (with date)						<div style="text-align: right;">             02-05-2024         </div>					



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	02-05-2024 11:05 Am	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:30 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		1:30 Pm		✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	Cut length variation
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		2:30 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		3:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		4:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		4:30 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		5:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	03-05-2024 9:45 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
	11:00 Am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		✓	Accepted Batch Quantity		✓	Remarks		✓							
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		APOORVA C B		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 03-05-2024		Signature with date		 03-05-2024					
Note: Annexure to be provided for additional test report (if required)															



## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	12:00 Pm	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	N/A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		1:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		2:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		3:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		4:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		5:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		315 PCS	Accepted Batch Quantity		19870 PCS		Remarks		01 Nos defects						
Defects Observed (Type)		cut length Variation.													
Post Quality Inspection Result				Inspected By (Name)		APOORVA C B		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		03-05-2024		with date		03-05-2024					
Note: Annexure to be provided for additional test report (if required)															