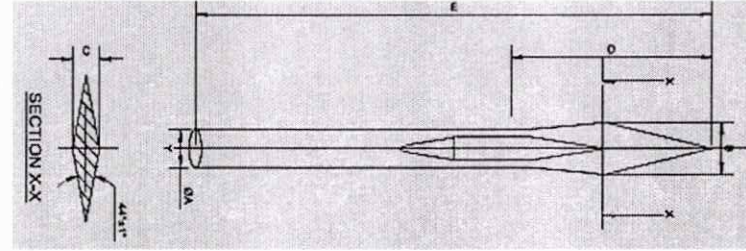


Quality Inspection Report (Inprocess Inspection)

Report	QIRI20252854	Select the Appropriate Inspection Stage / Process
Date	05-08-2025	Inprocess Inspection of knives
Production Order	SIDAPHARM SO-0103(1030PCS)	
REF / Model #	MVR 19	
Product Description	MVR LANCE -19G	
DHR #	20251271	
Batch / Lot #	SK062025-05	
Reference Drawing #	NA	

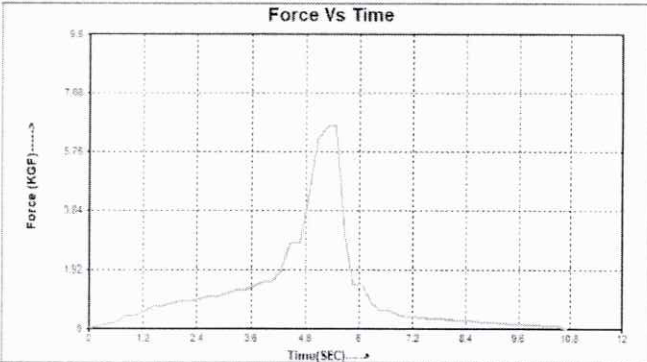


Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied/Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printing	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	N/A
2	Tip Orientation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	1.40 ± 0.1mm	Occular	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	Complied	
4	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
5	Dye penetration test	No leakage on sealed area	Visual	OK										Complied		
6	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.50	11.00	10.50	11.00	11.00	Complied	
7	Product appearance	free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
9	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
10	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		Misbah Noor S				Signature (with date)				12-06-2025						

Quality Inspection Report (Inprocess Inspection)

S.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4 5 6 7	Handle Print Tip Orientation, Surface Finish & Visual Checks Product Label description Product Cleanlines, No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual Visual/Occular Visual Visual Visual Visual	05-06-2025 5:10pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	N°11	
			06-06-2025 10:02am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			07-06-2025 10:50am	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			09-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			10-06-2025 12:10pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			12-06-2025 11:10pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity			80 NO's	Accepted Batch Quantity			1002pc's	Remarks		N°11					
Defects Observed (Type)			N°11												
Post Quality Inspection Result				Inspected By (Name)		Approved By (Name)		MURIGESHAPPA R							
<input type="checkbox"/> Batch conform to the requirement and approved				Signature with date		Signature with date									
<input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		Signature with date									
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20252855	Type of Test	Attachment Strength Pull Test
Date.:	06-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	SIDAPHARM SO-0103	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	MVR-Lance 19G	Equipment ID #	SECPL/INS/33
REE/MODEL #	MVR 19	DHR #	20251271
Batch #	SK062025-05		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	SAMPLE 1	≥1.5 KGF	6.62 KGF	COMPLIED	<div><div><div>PULL TEST</div><div><div>Force Vs Time</div></div><div><div>Specimen Nos</div><div>Max Force (KGF)</div><div>Status(Pass/Fail)</div></div><div><div>1</div><div>6.62</div><div>Pass</div></div></div></div> <div><div><div>SHAH EYE CARE PVT LTD PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006</div></div><div><div>Description</div><div><div>Product name</div><div>Operator</div><div>Batch</div><div>Sample ID</div><div>Shape</div><div>Standard</div><div>Min Force</div><div>Max Force</div><div>Date</div><div>Time</div></div><div><div>MVR 19</div><div>N42Y4</div><div>SK062025-05</div><div>SD</div><div>-</div><div>> 1.5 KGF</div><div>6.62</div><div>6.62</div><div>06.06.2025</div><div>14:22:36</div></div></div></div>
Inspected By (Name)		PRAVEN P K			Signature (with date)
Post Test Result					Approved By (Name)
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved				Signature
<input type="checkbox"/>	Batch do not conform to the requirement and not approved				(with date)
					<div><div>06-06-2025</div></div>

Quality Test Report

Report #	QIRI20252856	Type of Test	Heat Sealing Visual and Leak Test
Date.:	07-06-2025		
Production Order #	SIDAPHARM SO-0103	Testing Work Instruction #	SECPL_WI_052
Product Description	MVR-Lance 19G	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REF/Model #	MVR 19	Equipment ID #	SECPL/INS/33
Batch #	SK062025-05	DHR #	20251271

[illegible]

Inspected By (Name)		PRAVEEN P K	Signature (with date)		PP 07-06-2023
Post Test Result			Approved By (Name)	MURIGESHAPPA R	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved		Signature	MKS 07-06-2023	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved		(with date)		