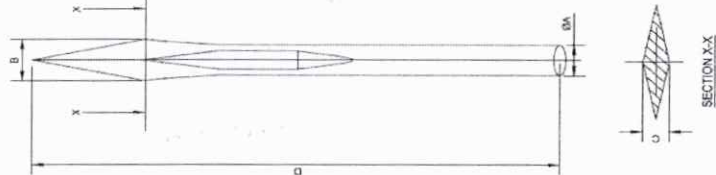
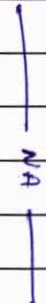














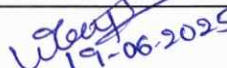
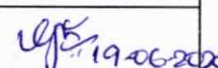



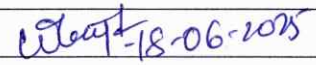
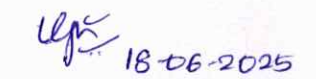
Report #	QIRI20253113	Select the Appropriate Inspection Stage / Process
Date	18-06-2025	In process Inspection of etched Blades
Production Order #	ACUCUT - SOPD2526-0005	
Item Code	MVR 20	
Product Description	MVR Lance 20G	
DHR #	20251427	
Batch #	EP0594/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.809	0.812	0.816	0.821	0.818	0.816	0.808	0.809	0.810	0.811	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.20	1.20	1.30	1.20	1.20	1.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.539	0.542	0.545	0.550	0.546	0.547	0.539	0.542	0.545	0.549	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.98	24.99	25.11	25.06	25.21	24.98	25.17	25.21	24.99	25.13	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA						Signature (with date)							

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	18-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		11:15Am		✓	✓	✓	✓	✓	✓	✓	X	✓	✓	Ⓢ	Burr
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		12:15pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		1:15Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		2:15Pm		✓	✓	X	✓	✓	✓	✓	✓	✓	✓	Ⓢ	Tip Stroke
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		3:15Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		19-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		9:45Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
		10:45Am		✓	✓	✓	✓	✓	X	✓	✓	✓	✓	Ⓢ	Dent
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ	
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ				
Sample Inspected Quantity		✓		Accepted Batch Quantity		✓		Remarks		✓					
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		19-06-2025		with date		19-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	11:45 Am	Ocular/Microscope Digital Micrometer Microscope	/	/	/	/	/	/	/	/	/	/		
				/	/	/	/	/	/	/	/	/			
				/	/	/	/	/	/	/	X	/		Washing	
		12:45 Pm		/	/	/	/	/	/	/	/	/			
				/	/	/	/	/	/	/	/	/			
				/	/	/	/	X	/	/	/	/		Thread Mark	
				/	/	/	/	/	/	/	/	/			
		1:45 Pm		/	/	/	/	/	/	/	/	/			
				/	/	/	/	/	/	/	/	/			
				/	/	/	/	/	/	/	/	/			
				/	/	/	/	/	/	/	/	/			
				/	/	/	/	/	/	/	/	/			
				/	/	/	/	/	/	/	/	/			
				/	/	/	/	/	/	/	/	/			
		Sample Inspected Quantity		315 PCS	Accepted Batch Quantity		10886 PCS	Remarks		05 NO's Defects					
Defects Observed (Type)		Burr, Thread Mark, Dent, washing, TIP stroke													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		19-06-2025		with date							
Note: Annexure to be provided for additional test report (if required)															

Report #	QIRI20253114	Type of Test	Penetration Force test
Date.:	18-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SOPD2526-0005	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20	DHR #	20251427
Batch #	EP0594/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)		
1	01-10	61.00 ± 10gf	59.89	66.42	69.49	56.66	59.17	58.13	57.66	61.31	57.87	60.60	Complied			
2	11-20		62.16	55.51	57.86	53.18	62.66	60.09	59.10	60.75	63.76	60.04	Complied			
3	21-30		58.65	60.84	55.81	59.06	61.16	64.90	68.70	60.18	63.53	61.26	Complied			
4	31-40		60.38	61.95	60.48	59.56	62.21	60.25	59.41	52.21	57.09	60.33	Complied			
5	41-50		56.63	55.35	63.47	58.47	63.03	65.88	53.10	58.49	59.56	58.05	Complied			
6	51-60		54.14	52.57	53.54	53.98	54.22	54.98	53.82	55.83	56.77	55.83	Complied			
7	61-70		55.35	60.19	61.47	59.60	58.20	63.11	57.93	66.34	54.60	58.17	Complied			
8	71-80		57.02	58.04	54.92	54.97	59.08	56.35	55.21	54.48	57.31	61.40	Complied			
9	81-90		56.37	54.91	58.39	56.43	58.84	52.54	63.06	65.23	66.46	53.15	Complied			
10	91-100		54.48	55.24	55.21	58.52	59.39	59.45	58.49	57.78	59.41	57.78	Complied			
11	101-110		61.71	59.05	58.46	62.68	53.04	59.75	62.41	62.66	63.37	62.35	Complied			
12	111-112		51.19	59.89									Complied			
Inspected By (Name)		MANJUNATHA											Signature (with date)		 18-06-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 18-06-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved															