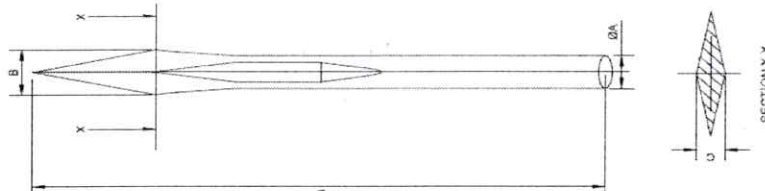
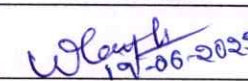
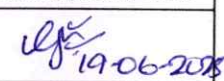


## Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253129	Select the Appropriate Inspection Stage / Process
Date	19-06-2025	In process Inspection of etched Blades
Production Order #	SURGICON SOPD-2526-006-0000	
Item Code	MVR 20	
Product Description	MVR Lance 20G	
DHR #	20251429	
Batch #	EP0596/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.812	0.809	0.816	0.812	0.811	0.817	0.809	0.812	0.814	0.816	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.20	1.30	1.20	1.20	1.20	1.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.545	0.539	0.542	0.546	0.542	0.538	0.542	0.547	0.542	0.540	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	25.11	24.93	24.89	24.99	25.06	25.11	25.18	25.21	25.17	25.16	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA						Signature (with date)		C. Jagath 19-06-2025					

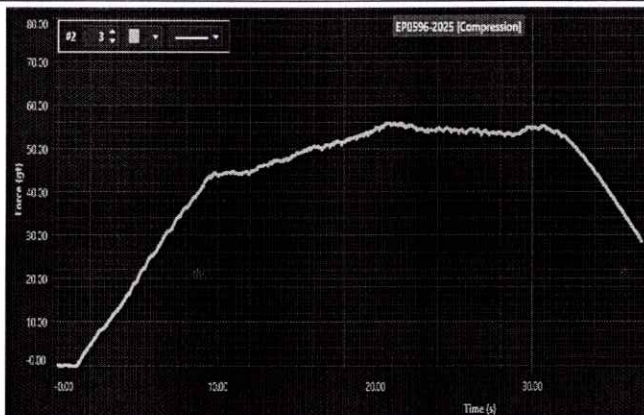
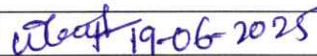

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks					
				1	2	3	4	5	6	7	8	9	10							
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	19-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		1:05 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Burr			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Washing			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		2:05 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		Sample Inspected Quantity		125 Pcs	Accepted Batch Quantity		1052 Pcs	Remarks		02 NO's Defects										
Defects Observed (Type)		Burr, washing																		
Post Quality Inspection Result													Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved													Signature with date		 19-06-2025		Signature with date		 19-06-2025	
Note: Annexure to be provided for additional test report (if required)																				



## Quality Test Report

Report #	QIR20253129 <sup>MSD</sup> QIR120253130	Type of Test	Penetration Force test
Date.:	19-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SURGICON SOPD-2526-006	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20	DHR #	20251429
Batch #	EP0596/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	55.92	52.99	56.05	61.47	58.74	55.89	56.69	56.97	59.36	57.52	Complied		
2	11-12		59.79	62.53									Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA										Signature (with date)		 19-06-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved												Signature (with date)		 19-06-2025	
<input type="checkbox"/> Batch do not conform to the requirement and not approved															