

## Quality Inspection Report (Inprocess Inspection)

0101202723220								Select the Appropriate Inspection Stage / Process								
Repor	t	QIRI20253330					Inprocess Inspection of knives									
Date		29-06-2025					L-			н	ocess ms					
Produ	oction Order					С							- /			
REF /	Model #	KR DB 275						×		5			Α.	25.2°±1	Y	
Produ	act Description	Slit Angled DB 2.75mm								1						
DHR #	14	20251437														
Batch / Lot #		SK062025-19		****	- *		-	×	1	£ 1				- 1		
Refer	ence Drawing #	NA					-	н	1					5501	ION Y-Y	
					-	Setu	p Approv	al (Actual	Readings	/Observa	tion)			Result	t	
SI.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(complied/N ot Complied)	Remarks	
1	Handle colour & Handle Priniting	As per BOM	Visual	OK	OK	01<	01<	OIC	01<	014	OK	Oic	015	Complie		
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OIK	OIC	010	01<	01<	OK	Ok	O1<	Dic	010	Complied		
3	Width of the Blade	2.75 ± 0.1mm	Occular	3.80	08.6	08.6	08.6	08.6	08.6	08.6	08.6	08.6	08.6	complia		
4	Incision Marking	2.00 ±0.1mm	Occular/Microscope	2.00	01.6	0.00	9.10	8.00	01-6	3.10			2.10	compted		
5	Bending Angle	45° ± 2°	Protractor / Gauge	4-5	46°	45	460	45	460	48	460	45	460	Complied	2	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.00	6.50	6-00	6.50	6.50	6-00	6.50	6.50	Complied	2	
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	01<	015	Oic	014	010	010	210	010	01<	Dic	Comple	<u> </u>	
8	Dye penetration test	No leakage on sealed area	Visual	-		7.0								Compled		
9	Sealing Width	10.00 ± 2mm	Steel rule	11-00	10.50	11.00	10.50	11.00	10.50	11-00	10-50	11.00	11.50	Comple	9	
10	Product appearance	free From Foreign Particles/Defects	Visual	01<	ÓIC	015	01<	OK	Ole	014	OK	014	0 l<	Complied	)	
11	Product Label description	As per Controlled copy	Visual	01<	014	014	Oic	210	019	>10	210	>10	014	Complet		
12	No of Pouches /Carton	As per Annexure	Visual	01<	014	010	014	210	D14	014	010	OK	210	Complied		1
13	No of Cartons /Corrugated Box	As per Annexure	Visual	01<	010	014	210	014	010	<i>0</i> 1<	01<	01<	DIS	Complied	<del>, , , , , , , , , , , , , , , , , , , </del>	
Inspe	ected By (Name)	Mis	bah Noor.	5			9	Signature	(with date	: )		20	0-06-	-2095		



## Quality Inspection Report (Inprocess Inspection)

SI.N	Parameter	l	Date / Time		Inproc	ess Sample	es Inspecti	on (Put "√	" - Compli	ied and "X	"- Not Cor	nplied)		Inspected By	Remarks
0		Instrument Used	Date / Time	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
			29-06-2025	/			/		_	_	_	_		H	
			9:52AM	/		/	/	_	_	_			_	H	
			12:30 PM	/			/	_	_	_		_		4	
			30-06-2025	/		. /	/					_	_	H	
			OD: ROPM	/			1					_	_	16	
			04: 30 PM	/			_			_				H	
			05:30PM	/		_	/	_	-	_		_		H	7
1	Handle Print	Visual	01-07-2025	/			_	_	_		_			H	ξ.
1 2	Tip Oriantation,	Visual	01:3084	/								_	_	46	1
3 4	Bending Angle Bending Length	Protractor/Gauge Steel Rule	02:30 PM	/		_		_	_	_	_	_		deb	
5 6	Surface Finish & Visual Checks Product Label description	Visual /Occular Visual	02-07-2025	1		10	_	_	_		_	_		H	
7	Product Cleanlines,	Visual	11:30 AM	19/10	2				_		_	_	_	to	
8 9	No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual	12:30PM	100	11 2	0.0	_	_	_		_	_		to	
	Adjust in Th	VA SH	01:30PM	-		1	_			-			_	do	
	January Control	10 2 00 d n	14-07-2025			_	_	_	_		_	_	_	Q	
	or your state of	p1 10	10:30AM	1	-	_	_	_	_	_	_	_	_	to	
	Ay m.		11:30 AM			/		/	_	_	_	_	_	M	
	A STREET OF THE STREET		15-07-2025			/		_	_	_		_	_	Ko	
			01:30 AM	100 11 13	2001 0	1		,				_	_	100	_
	" straing sto, stat	alph visit .	0 2 1 30 RM	1	110	117	_			-	_	_		H	
Samp	le Inspected Quantity	200 vio,	30 210 210	Accepted B	atch Quantity	0.0	500	2 PC	\$	Remarks		-	N'	1 -	
Defec	tts Observed (Type)	210-110	NO12/12	280	SIA .	1/1						Т			T
Post Quality Inspection Result						Inspected By (Name)			Hisbah Moor			Approved By (Name)		e)	MURIGESHAPPA R
Batch conform to the requirement and approved						Signature				_	Signature with date			Up 15-07-200	
	Batch do not conform to the requir	rement and not appr	oved			with date	00 40.	V-4 8 22	1 1	5-07	- 9095	with date			15-01-202



## **Quality Test Report**

Report #	QIRI20253331	Type of Test	Attachment Strength Pull Test	
Date.:	29-06-2025	Type of Test	Accountence strength in rest	
Production Order #	SIDAPHARM SO-0104	Testing Work Instruction #	SECPL_WI_056	
Product Description	Slit Angled DB 2.75mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER	
REE/MODEL#	KR DB 275	Equipment ID #	SECPL/INS/33	
Batch #	SK062025-19	DHR#	20251437	

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)		Test Graph/ Test Sample (Image)					
1	SAMPLE 1	≥1.5 KGF	6.55 KGF	COMPLIED	PULL TEST		<b>©</b> Shah				
						Force Vs Time	Eye Care (P) LLD  The word of charge  SHAH EYE CARE PVT LTD				
					15		PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAWANAGERE KARNATAKA-577006				
					1 1		Description				
									KGF)		Product name KR DB 275 Operator AUTOMACHINE
									8 Force (KGF).		Batch         SK062025-19           Sample ID         SIDAPHARM SO-0104
					1 1		Shape - 1.5 KGF				
							Min Force 6.55				
				<u> </u>			Max Force 6.55 Date 29.06.2025				
				<del> </del>		Time(SEC)>	Time 10:33.55				
					Specimen Nos.   1	2 3 4 5 6 9 6					
Inspect	ed By (Name)		PRAVEEN P K		Signature (with date )	DV 29-06-202	5				
Post Te	st Result				Approved By (Name)	MURIGESHAPPA					
J	Batch conform to	the requirement a	nd approved		Signature	uls.					
	Batch do not conf	orm to the require	ment and not approved		(with date)	J- 29-0k	2075				



## **Quality Test Report**

Report #		QIRI20253332			Type of Test	Heat Sealing Visual and Leak Test				
Date.:		29-06-2025								
Producti	ion Order#	SIDAPHARM SO-0104			Testing Work Instruction #	SECPL_WI_052				
Product	Description	Slit Angled DB 2.75mm			Testing Equipment Name	PRESTO PULL & PE	PEEL TESTER			
REF/Mo	del#	KR DB 275			Equipment ID #	SECPL/INS/33	3			
Batch #		SK062025-19			DHR#	20251437				
SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Tes	t Graph/ Test Sample (Image)				
1	Sample 1	Sample 1 > 0.80KGF & < 2KGF /Inch	1.39 KGF	Complied	SEAL TEST		Shah			
					Force	Vs Time	SHAH EYE CARE PYT LTD PLOT 8 9 KARUR INDUSTRIAL AREA			
							PB ROAD DAVANAGERE KARNATAKA-577006			
							Descriptio			
					er (KSP).	\	Operator SHAMBANI  Basch SK052025-19			
					Force		Sample D SIDAPHARM SO-			
					04/1		Stansland + 0.8 KGF < 2 KGF			
							Max Force 1.39			
					Time(S	5EC)>	Date 29.06.2025 Time 16.05.44			
					Specimen Nos.   1   2   3	4 5 8 8 9	,			
Inspect	ed By (Name)		PRAVEEN P K		Signature (with date )	D 39-06	,-2025			
	st Result				Approved By (Name)	MURIGESHAPPA	₹			
		requirement and approved to the requirement and not approv	ed		Signature (with date)	M2 29-	06.2025			

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Effective Date: 07-07-2023