

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254232	Select the Appropriate Inspection Stage / Process
Date	17-08-2025	Inspection of Blanks (Punched)
Production Order	PR025-1214	E FLATTENING SECTION X.X.
Item Code	MVR 20	CONING E
Product Description	MVR-Lance 20G	
DHR No	20251942	
Batch No	PU0245/2025	B X
Reference Drawing	SECPL/MVR20/07	

SI.N	Parameter	Requirement	Instrument Used				Result								
о.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.899	0,902	0.900	0.903	0.899	0.901	0.903	0,902	0,900	Complied	
F(B)	Width of the flat	1.10 ± 0.10 mm	DVC	1.09	1.12	1.10	1.10	1,08				1.08	1.11	Complied	
F(E)	Thickness of the flat	0.63 ± 0.02 mm	DM ,	0.631	0.635	0.629								Complied	
C(B)	Width of the blank	1.40 ± 0.10 mm	DVC	1.41	1.39		1,43	1.40	1.38	1.24	1.43		2	Compled	
C(C)	Cutting length of the blank (LHS)	3.00 ± 0.20 mm	DVC	3.01		3.04			3.04		3.05		3.10	Complied	40
C(C)	Cutting length of the blank (RHS)	3.00 ± 0.20 mm	DVC	3.05									1/47	Compled	
C(D)	Pre notch length	25.40 ± 0.50 mm	DVC	25, 42	1	1	1		1				(3)	Complied	
C(E)	Flash land thickness	0.05 ± 0.01 mm	DM	1	1		1	7				1 3 1 1 1 1 1	177	Complied	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM		1							and the second		complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK		OK	OK	OK	Complied	A . **! -
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Insp	ected By (Name)		LAKSH	MI			Si	gnature	(with dat	e)	COL	1-08-	2025.	i de la companya de l	

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



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SI.N o.	Parameter	D-4	Instrument Used	Inp	rocess S	d) In	Inspected by	Remarks								
		Date and Time		1	2	3	4	5	6	7	8	9	10 (Signature)	Remarks	
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5.	Pre notch length	M4 02:40				استب		س	4					1000		
6.	Blank Thickness Visual Checks	05180 PM						-	_					(29)		
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efec	ts Observed (Type)	_														
Post Quality Inspection Result				Inspected By (Name)				/ LAKSHMI			Approved By (Name)) MURIGE	MURIGESHAPPA R		
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	Batch do not conform to th	d not approve	t		with date	9		19/10-00			with date		July 1	19-08-202		

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SI.N	Parameter	Date and Time	Instrument Used	Inp	rocess S	ed)	Inspected by	Remarks							
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	ts Observed (Type)											Harana and the	10 /21	la autor	TCHARDA D
	Quality Inspection Result			Inspected By (Name			me)	LAKSHMI			Approve		ame) MURIC	MURIGESHAPPA R	
	Batch conform to the requi				Signature with date				20-08-2025			Signatu with da		U	0 20-08-20
_	Batch do not conform to the Annexure to be provided for addi			u		with dat	.e		107.2			with da			20-08-20

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023 Page 2 of 2