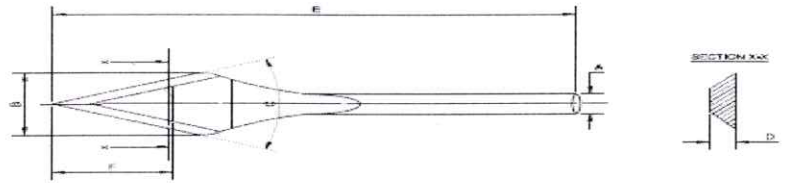

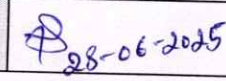
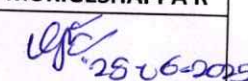


Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253411	Select the Appropriate Inspection Stage / Process
Date	28-06-2025	In process Inspection of etched Blades
Production Order #	MST - SO0B2526-0003	
Item Code	KR 265	
Product Description	Slit Angled SB 2.65 mm	
DHR #	20251332 20251554	
Batch #	EP0639/2025	
Reference Drawing	SECPL/KR/03	

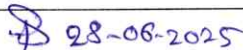

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.78 ± 0.02 mm	Micrometer	0.786	0.784	0.781	0.785	0.789	0.791	0.794	0.789	0.788	0.783	Complied	
2	Width of the Blade	2.65 ± 0.1 mm	Ocular/Microscope	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.161	0.163	0.159	0.158	0.156	0.151	0.159	0.158	0.155	0.156	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.86	22.89	23.01	23.14	22.91	22.96	23.08	23.14	23.16	22.89	Complied	23
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.10	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND						Signature (with date)			28-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	28-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	X	✓	✓	✓		Dent
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		80PCS	Accepted Batch Quantity		933PCS		Remarks		01 No Defect				
Defects Observed (Type)		Dent													
Post Quality Inspection Result															
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 28-06-2025		Signature with date		 28-06-2025					
Note: Annexure to be provided for additonal test report (if required)															

Quality Test Report

Report #	QIRI20253412	Type of Test	Penetration Force test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST - SO0B2526-0003	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED 2.65MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 265	DHR #	20251554
Batch #	EP0639/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	53.00 ± 10gf	57.61	62.60	57.32	57.74	58.66	52.79	52.95	53.96	53.38	56.58	Complied			
2																
3																
4																
5																
6																
7																
8																
9																
10																
Inspected By (Name)		SHIVANAND											Signature (with date)		 28-06-2025	
Post Test Result														Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved													Signature (with date)	 28-06-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved															