

Quality Inspection Report (Inprocess Inspection)

25.			Select the	Appropriate Inspection Stage / Process	
Report No.:	QIRI20250918			Inspection of Cut length Wire	
Date.:	22.02.2025				
Production Order.:	PR024-2740				
Item Code.:	0.67 CL Wire				
Product Description.:	Dia 0.67 mm Cut Length Wire 80 mm (Haynes)				
DHR No.:	20250487	,			
Batch No.:	WC0019/2024	7			
Reference Drawing.:	NA		 		

			Instrument Used			Result	Remarks								
o.	Parameter	r Requirement		1	2	3	4	5	6	s/Observ	8	9	10	(Complied / Not Complied)	
1	Diameter	0.67 ± 0.005mm	DM	0.657	0.659	0.659	0.657	0.658	0.657	0.657	0.658	0.657	0.659	Compled	
2	Length of cut Wires	80 ± 1.0 mm	DVC	49.46	49,48	79,76	79,75	49,49	49,73	19:78	79,77	79,77	19:18	Compled	d Q
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	or	OK	OK	OK	OK	OK	Compled	
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	or	ok	OK	Complied	
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		-									1	<u></u>	2-2025	5.	
Inspe	cted By (Name)		LAKSH	MI.			5	Signature	(with da	ite)	199	22-0			

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			Instrument	Inp	rocess Sa	Inspected by	Remarks								
.N	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature	
		22-02-2025 01100 PM		/	1	~	V	V	~	/	\sim	~	V	May	
		01;00PM		~	~	~	/	~	V	V	~	\sim	~	NA	
		02:00PM		~	/	N	V	V	_	~	V	~	V	Kon	
		021009191		V	N	V	/	V	V	~	~		/	No.	+
		08100 PM			V	V	V	~	V	V	V	<u> </u>		199	
				/	/	V	~	/	~	~	V	V		NA	+
		034300PM		/	/	V		V	/	~	~	~	V	Kal	
-				1		~	/	V	V					Pour	d d
1	Diameter	05100PM	DMM	~		~	V	~	~	~	~	V	~	100	1 2
	Cutting Length		DVC		~	~	V	V		~	~	V	V	Rou	
	Straightness	05:50PM.	Rolling Method Microscope	/	V	V	~	V	V	-	~		V	1	
4	Defects free	24 22 200 5			V		V		V	V		V	1	Rail	
		24-02-2025 9140 AM	4		V	V	1	V			~			19	
			4	~	7	V	~			~	V	1	~	1	
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		111.0 51.4	\dashv					1	V	V	/	V	V	COL	
Sample Ins	spected Quantity	II: HOAM.		Accepted	Batch Qua	intity				Remarks			-	./-	
Defects Observed (Type)							LAKSHM	1	Annroy	red By (N	lame) N	MURIGESHAPPA			
Bato	ality Inspection ch conform to t	Result he requirement and orm to the requireme	approved			Signatu with da		ame)	Day	2x-0			ıre		Up 2402.20

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	Parameter		Instrument Used	Inn	rocess Sa	amples Ir	spection	Complie	d)	Inspected by	Remarks				
.N		Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	
<u>'-</u>		24-02-2025			_	~	/	/	~		/	/	/	Mar	
		24-02-2025 12: HOPM			/	~	/	/			V	V	/	100	
		ON HOPM				V	V	/	/	V	/	<u> </u>		COL	
		01, 400		V		/	~	10	~		V	<u> </u>	~	-	
			1	V	V	V	~	/	~	V	/	/	V	(Sol)	
		02:40PM	1	V	V	V		~		/	/	~		199	
		0217011	1	V		~	/	V	/	V	~		~	(Solution)	
		MACHIEC	1	V	/	V		~	~				~	188	d d
	Diameter Cutting Length	•	DMM	V	V	V	V	V	~		/			Cost	2
		0+340PM	DVC	V	~	V	~		/				~	17	
	Straightness	•	Rolling Method Microscope	~		~			~					Rote	4
1	Defects free	05:50PM		V	V	V	V	V						17.	
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			-												
	e Inspected Quantity	315 PCS.		Accepted	Batch Qua	intity	1989	30 PC	S.	Remarks		-			
Defects Observed (Type)										14	- J D. /N	Iama) MI	IRIGESHAPP		
Post Quality Inspection Result					Inspected By (Name)			LAKSHMI.			Signatu	red By (N	varile) ivid	NIGESTON I	
X	Batch conform to t	he requirement and	approved			Signatu			1 Nove	02-02	-9025	with da		U	1 02 m
	Batch do not confo	rm to the requirem	ent and not app	roved		with da	ite		18/	In		1		A STANKE OF THE STANKE	24~

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