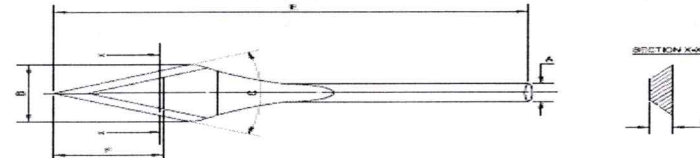

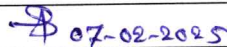



Report #	QIRI20250650	Select the Appropriate Inspection Stage / Process
Date	07-02-2025	In process Inspection of etched Blades
Production Order #	ANODYNE SO-118	
Item Code	KR 24	
Product Description	Slit Angled SB 2.4 mm	
DHR #	20250382	
Batch #	EP0123/2025	
Reference Drawing	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Micrometer	0.765	0.761	0.768	0.771	0.763	0.765	0.767	0.766	0.761	0.761	Complied	↑
2	Width of the Blade	2.40 ± 0.10 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.155	0.151	0.158	0.161	0.153	0.155	0.157	0.156	0.151	0.151	Complied	
4	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	±
5	Prenotch Length	23.00 ± 0.50 mm	Digital calliper	22.90	22.91	22.94	22.95	22.91	22.96	22.97	22.91	22.95	22.94	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND							Signature (with date)		S 07-02-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	07-02-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		09:50AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	BUSY
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		10:25AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		Sample Inspected Quantity		80 NOS	Accepted Batch Quantity		630 NOS	Remarks		01 NOS Defect					
Defects Observed (Type)		BUSY													
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		✓ 07-02-2025		Signature		✓ 07-02-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															

Report #	QIRI20250651	Type of Test	Penetration Force test
Date:.	07.02.2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ANODYNE-118	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	EP-KR 24 SLIT ANGLED SB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 136
Item Code	KR 24	DHR #	20250382
Batch #	EP0123/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-07	53.00 ± 10gf	55.11	60.65	59.00	60.52	56.85	57.29	58.23					
2														
3														
4														
5														
6														
7														
8														
9														
10														
Inspected By (Name)		SHIVANAND											Signature (with date)	 07-02-2025
Post Test Result													Approved By (Name)	MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	 07-02-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													