


## Quality Inspection Report (Inprocess Inspection)

Report No.:	QIRI20252653	Select the Appropriate Inspection Stage / Process
Date.:	27-05-2025	Inspection of Cut length Wire
Production Order.:	PR025-0477	
Item Code.:	0.67 CL Wire	
Product Description.:	Dia 0.67 mm Cut Length Wire 80 mm (Haynes)	
DHR No.:	20251241	
Batch No.:	WC0048/2025	
Reference Drawing.:	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.66 ± 0.005mm	DM	0.658	0.657	0.657	0.658	0.659	0.657	0.657	0.658	0.659	0.658	Complied	52
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.55	79.61	79.60	79.59	79.65	79.75	79.69	79.51	79.82	79.62	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI						Signature (with date)				 27-05-2025			

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Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	27-05-2025 12:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Rat</i>	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Rat</i>	
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Rat</i>	
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		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Rat</i>	
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				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Rat</i>	
		28-05-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Rat</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Rat</i>	
Sample Inspected Quantity		✓	Accepted Batch Quantity		✓	Remarks		✓							
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>Rat</i>		Signature		<i>up</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		28-05-2025		with date		28-05-2025					
Note: Annexure to be provided for additonal test report (if required)															



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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 Diameter 2 Cutting Length 3 Straightness 4 Defects free		28-05-2025 11:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ravi	NA
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