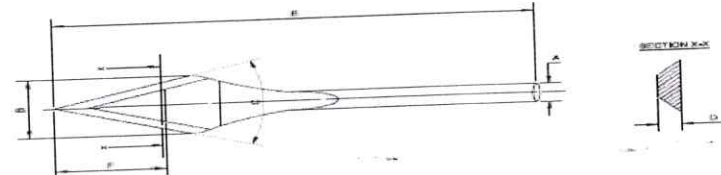
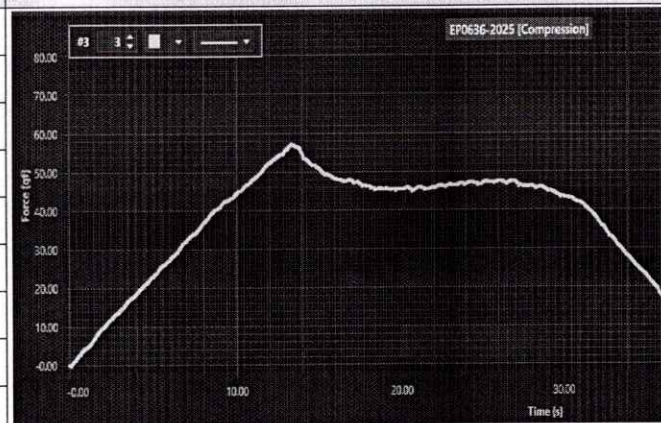


Report #	QIRI20253405	Select the Appropriate Inspection Stage / Process In process Inspection of etched Blades 
Date	28-06-2025	
Production Order #	ACUCUT SOPD2526-0002	
Item Code	KR 265	
Product Description	Slit Angled SB 2.65 mm	
DHR #	20251332	
Batch #	EP0636/2025	
Reference Drawing	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.78 ± 0.02 mm	Micrometer	0.784	0.786	0.781	0.784	0.788	0.791	0.796	0.773	0.781	0.785	Complied	
2	Width of the Blade	2.65 ± 0.1 mm	Ocular/Microscope	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.159	0.156	0.155	0.161	0.164	0.149	0.158	0.159	0.156	0.158	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.96	22.89	22.86	23.01	23.14	23.09	22.87	23.14	23.11	23.16	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.10	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			SHIVANAND						Signature (with date)		28-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	28-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	Shining	
		03:00 PM		✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		80 Pcs	Accepted Batch Quantity		526 Pcs		Remarks		or No Defect								
Defects Observed (Type)		Shining															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		[Signature] 28-06-2025		Signature with date		[Signature] 28-06	
Note: Annexure to be provided for additional test report (if required)																	

Report #	QIRI20253406	Type of Test	Penetration Force test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SOPD2526-0002	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED 2.65MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 265	DHR #	20251332
Batch #	EP0636/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-06	53.00 ± 10gf	57.05	55.00	53.63	58.26	57.59	54.74					Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		28-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved													Signature (with date)		28-06-2025
<input type="checkbox"/> Batch do not conform to the requirement and not approved															