

## **Quality Inspection Report (Inprocess Inspection)**

Report #	QIRI20253985	Select the Appropriate Inspection Stage / Process						
Date	07-08-2025	In process Inspection of etched Blades						
Production Order#	BIOTECH - SOOB2526-0004							
Item Code	KR DB 265-T							
<b>Product Description</b>	Slit Angled DB 2.65 mm	SECTION EX						
DHR#	20251829							
Batch #	EP0758/2025							
Reference Drawing	SECPL/KR/03							

Sl.No.				n armiera		Setup /	Approva	l (Actual	Readin	gs/Obse	rvation)	The Control	Samuel Control	Result	Marina 2
	Parameter	Requirement	Instrument Used	1	1 2 3		4 5		6 7		8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.78 ± 0.02 mm	Micrometer	194.0	0.78s	0786	0.788	0.18	0-791	6P-0	0-485	0.486	0.785	Complied	1
2	Width of the Blade	2.65 ± 0.10 mm	Ocular/Microscope	0.60	3.60	3.60	3.60	3.60	3.60	3.60	3.60	3.60	3.60	Compled	4
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.154	0.156	0.150	0.123	0.156	FZHO	0.15 4	0.123	0.155	0.156	Compled	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	33.15	93.19	33.18	23.19	9347	33-30	33.31	28.8€	81.86	33-19	Complied	, Z
5	Surface Finish	Matte Finish	Microscope	014	014	OIS	OK	Olc	Ok	DIC	010	01<	01<	Complied	
6	Visual Inspection	Free from deffects	Microscope	01<	Oic	Olc	Ole	Olc	Olc	010	010	Olc	Ok	Complied	
															1
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Inspect	ed By (Name)		MANJUNATHA				Sig	gnature	(with da	te)	ut	out	-07-	-08-209	5

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## Quality Inspection Report (Inprocess Inspection)

			Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)										Inspected by	Remarks
SI.No.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature	e)
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1	Width of the blade	V F , r j. r · ·		- 1 1	100	15 - 18 -					_			-	
2	Prenotch length		Ocular/Microscope Digital calliper			2									
3	Incision Marking length		Ocular/Microscope							1191					
4	Surface Finish & Visual Checks	7 1	Microscope	1 .		7 - 7									
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	tand 1				1 1.	37	1		<u> </u>			-			
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Sample Inspected Quantity 50 NO'S Accepted						antity	ntity 309 N/0°		S	Remarks		01 N		10 Det	ect
	Observed (Type)	Buss													
	uality Inspection Result				Inspected By (Name)			Name)	MANJUNATHA			Approved By (Name)		Name) N	MURIGESHAPPA R
Batch conform to the requirement and approved  Batch do not conform to the requirement and not approved							ire ate		Signature with date			ure ate		left 0708	

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Effective Date: 28-04-2023



## **Quality Test Report**

Report #	QIRI20253986				
ote.: 07-08-2025		Type of Test	Penetration Force test		
Production Order#	BIOTECH - SOOB2526-0004	Testing Work Instruction #	SECPL_WI_047		
Product Description	SLIT ANGLED DB 2.65MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
tem Code	KR DB 265	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0758/2025	DHR#	20251829		

Sl.No	Sample #	Requirement		Result  Actual Readings/Observation  (Complied / N  Complied)						ot Test Graph/ Test Sample (Image)					
1	01-04		54.90	58.52	49.83	54.93			Complied	60.90 91 10 10 7	990753-2025 (Compression)				
2										50.00					
3										40.00	1				
4					1					(6 mm)					
5		]								2000					
6		53.00 ± 10gf								10.00					
7		]								.500					
8										-0.00 5.00	BONC 1500 2000 250C 2000				
9										Diag s column header here to group by that column	Tine (s)				
10										Per	netration value-54.90 gf				
nspecte	spected By (Name) MANJUNATHA						Signature (with date)	War 04-08-2025							
Post Test	ost Test Result							Approved By (Name)	MURIGESHAPPA R						
☑ Ba	tch conform to	the requirement a	nd appi	roved				######################################							
□ Ba	tch do not confo	orm to the requirement and not approved								Signature (with date )	yc 07-08-2005				