


## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251346	Select the Appropriate Inspection Stage / Process
Date	11-03-2025	Inspection of Cut length Wire
Production Order	PR024-2848	NA
Item Code	1.00 CL Wire	
Product Description	Dia 1.00 mm Cut Length Wire 90 mm (Rajaratna)	
DHR No	20250619	
Batch No	WC0025/2025	
Reference Drawing	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	1.00 ± 0.005 mm	DM	1.004	1.005	1.004	1.005	1.003	1.005	1.005	1.004	1.005	1.005	Complied	
2	Length of cut Wires	90 ± 0.50 mm	DVC	90.05	90.22	90.06	90.44	90.25	90.36	90.40	90.25	90.16	90.23	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	#
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 11-03-2025			

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	11-03-2025 4:00PM	DMM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	NA
		5:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		6:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12-03-2025 9:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		02:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		04:00PM		✓	✓	✓	✓	✓							
				NA											
Sample Inspected Quantity		125 PCS.		Accepted Batch Quantity		2960 PCS.		Remarks							
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		12-03-2025		with date		12-03-2025					
Note: Annexure to be provided for additional test report (if required)															