

Report No	QIRI20252847	Select the Appropriate Inspection Stage / Process							
Date	06-06-2025	Inspection of Cut length Wire							
Production Order	PRO25-0599								
Item Code	Ø 0.90 WIRE								
Product Description	Dia 0.90 mm Cut Length Wire 90 mm (HAYNES)								
DHR No	20251340								
Batch No	WC0054/2025								
Reference Drawing	NA								

SI.N			Instrument Used			Setup	Approva	al (Actua	l Reading	s/Observ	ration)			Result	
о.	Parameter	Requirement		1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0,901	0.904	0.902	0.903	0.901	0.903	0.902	0.900	0.900	0.901	Compleed	
2	Length of cut Wires	90 ± 0.50 mm	DVC	44.43	74.60	+;4F	74:78	44,40	44.74	44.8 2	74.69	44.68	74,72	Compleed	
3	Straightness	Straight	Rolling Method	On	OK	OK	OK	OK	OK	OK	OK	OK	OK	Compleed	- AO.
4	Defects Free	Free from rust, burr,Damage.	Microscope	or	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
			-									1 4 0	,3		
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Inspe	cted By (Name)		LAKSHI	ΛI			Si	gnature	(with dat	e)	300	06-06-	2025.		0 1

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SI.N o.		Data and Time	Instrument	In	process S	Samples II	nspection	n (Put "v	- Comp	lied and	"X "- No	ot Compli	ed)	Inspected by	Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
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		02:00 PM		V	~			~	-	~	V	~	~	Bath	
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1	Diameter		DMM	~	~			_	~		V		~	alle	4
2	Cutting Length	03:00 PM	DVC	·	v	V	V	~	-	~	V	1		Book	2
3 4	Straightness Defects free	16.1 115.1	Rolling Method Microscope	V	V	V	V	V	~			-	~		
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5052		D91HOAM							V	Remarks		-		19.	,
	Inspected Quantity	•		Accepted	Batch Qua	ntity				Kemarks					
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O Potal States	Quality Inspection	Charles and the first of the second	dannrayad			Inspecte Signatur		me)		LAKSHM		Signatu	ed By (Na	anie) IVIURIO	ASSIAPPA K
									CON	04-06-2025.				ı	07-06-20
		ed for additional test rep		pproved		with dat	•	MARKET POUR	170	4-0-		with da		0.0000000000000000000000000000000000000	

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SI.N	Parameter	Date and Time	Instrument	In	process	Samples I	nspectio	n (Put "V	" - Com	plied and	"X "- N	ot Compli	ed)	Inspected by	Remarks			
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		OHAOPM		<u> </u>		~		<u> </u>	~	-		-	-	Ball				
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1	Diameter	102:40РМ		-	~	<i></i>	./.		-	<u></u>	~	-	~	De la companya della companya della companya de la companya della	-2			
2	Cutting Length Straightness					- V		<u> </u>		-			-	BODE				
4	Defects free	03:40PM		-	~	V		-	-		_			1000				
	au du de ba	1	~	~			-	-	-	-	-		POR					
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- 1	05150 PM	1				_	-		-				POUR					
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ample Inspected Quantity Accepted Batch Qua				ntity		_		Remarks		_								
efects	Observed (Type)	_								PERSONAL PROPERTY.	To a substant							
Post Quality Inspection Result							Inspected By (Name)				LAKSHMI		ed By (Nar	me) MURIGE	ie) MURIGESHAPPA R			
В	atch conform to t	he requirement and	d approved	52.10		Signatur	e		000		025.	Signatu	re	, en	1			
	atch do not confo	rm to the requirem	ent and not a	pproved		with dat	e		09-06-2025.			with da	te		09-06-202			

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SI.N			Instrument Used	In	process S	ed)	Inspected by	Remarks											
0.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks				
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2	Cutting Length	05:00 PM.		V.	~		<u></u>	~			~		~	Bath	42				
3 4	Straightness Defects free							,	-			L.C. Dieth	1	-					
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Sample Inspected Quantity 500 PCS , Accepted Batch Qua				Batch Qua	ntity				Remarks		_								
Defects	Observed (Type)	_		- mentanadata	1149217														
Post Quality Inspection Result						Inspecte	spected By (Name)				LAKSHMI		Approved By (Nan		e) MURIGESHAPPA R				
		he requirement an				Signatur	e		201	09-06-2025			re	l	15				
Batch do not conform to the requirement and not approved							e		0	09-06-			te		09-06-202				

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