

Quality Inspection Report (Inprocess Inspection)

| Report # | QIRI20253192 | Select the Appropriate Inspection Stage / Process | | | | | | |
|---------------------|-------------------------------|---|--|--|--|--|--|--|
| Date | 21-06-2025 | In process Inspection of etched Blades | | | | | | |
| Production Order# | MST-03 | е. | | | | | | |
| Item Code | CC DB 24 | BECTION AX | | | | | | |
| Product Description | Clear Cornea Angled DB 2.4 mm | | | | | | | |
| DHR# | 20251470 | | | | | | | |
| Batch # | EP0601/2025 | | | | | | | |
| Reference Drawing | SECPL/CC/05 | | | | | | | |

| | | | CHI DEPARTMENT | | | | Result | | | | | | | | |
|---------|-------------------------|--------------------|--------------------|-------|-------|-------|--------|---------|----------|-------|-------|-------|-------|------------------------------|---------|
| Sl.No. | Parameter | Requirement | Instrument Used | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Complied / Not Complied) | Remarks |
| 1 | Wire Diameter | 0.76 ± 0.02 mm | Digital Micrometer | 0:153 | 0.760 | 0:761 | 0.458 | 0.760 | 0:763 | 0.765 | 0.760 | 0.759 | 0.762 | Complied | |
| 2 | Width of the Blade | 2.40 ± 0.1 mm | Ocular/Microscope | 2,40 | 2.40 | 2.40 | 2.40 | 2,40 | 2,40 | 2.40 | 2.40 | 2,40 | 240 | Complied | |
| 3 | Thickness of the Blade | 0.15 ± 0.02mm | Digital Micrometer | 0.155 | 0.129 | 0.156 | 0.151 | 0.148 | 0.152 | 0.157 | 0.159 | 0.153 | 0.149 | Complied | |
| 4 | Prenotch Length | 23.00 ± 0.5 mm | Digital calliper | 22,99 | 23,01 | 23.09 | 22,95 | 23.08 | 23.11 | 23.12 | 22,98 | 23.05 | 23.15 | Compled | |
| 5 | Incision Marking Length | 2.0 ± 0.1 mm | Ocular/Microscope | 2.0 | 2.1 | 2.1 | 2.0 | 2.0 | 2.0 | 2.1 | 2.1 | 2.1 | 2.0 | Complied | 2 |
| 6 | Surface Finish | Matte Finish | Microscope | 012 | OK | OK | OK | OK | OK | OV | OK | OK | OK | Complied | |
| 7 | Visual Inspection | Free from deffects | Microscope | OK | ok | OK | Ok | OK | OK | OK | Or | OK | OK | complied | |
| | | | | - | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| Inspect | ed By (Name) | | ABHISHEK DS | · | | , | Sig | gnature | (with da | te) | | flu | w 21 | -06-202 | 5 |



Quality Inspection Report (Inprocess Inspection)

| SI.No. | Parameter | Date and Time | Instrument Used | Inpro | cess San | nples In: | spection | (Put "√ | ' - Com | plied an | d "X "- | Not Con | nplied) | Inspected by | Remarks |
|--|---|--------------------|---------------------------------------|--------------------|--|-----------|----------|---|---------|-----------------|---------------------|---------|-------------------------|--------------|-----------|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Signature) | |
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| | | | | | ~ | ~ | - | / | / | / | ~ | - | _ | Aleun | |
| 1 | Width of the blade | | | | | | | | | | | | | | |
| 2 3 | Prenotch length | | Ocular/Microscope Digital calliper | | | | | | | | | | | | |
| 4 | Incision Marking length Surface Finish & Visual | | Ocular/Microscope | | | | | | | | | | | | |
| | Checks | | Microscope | | | | \ | | | | | | | | |
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| mple Inspected Quantity 8 0 PCs An effects Observed (Type) Set Quality Inspection Possilt | | | | Accepted | ccepted Batch Quantity 881 PCB Remarks | | | | | | | a N | o'x Dall | ects | |
| THE PROPERTY OF STREET | lity Inspection Result | Bur, | washing | C MANING BU | ESPECIE DE | | | TANK TO THE PARTY OF THE PARTY | | | | | | V | |
| | Batch conform to the require | ement and approved | | | | | d By (Na | me) | | HISHEK E | | | THE RESERVE TO BE SHOWN | me) MURIG | ESHAPPA R |
| | Batch do not conform to the | | | | Signature with date | | | 23-06-2025 | | | Signature with date | | 23-06-2 | | |

Format No: SECPL_FM_043, Rev.00



Quality Test Report

| Report # | QIRI20253193 . | | Penetration Force test | | |
|---------------------|--------------------------------------|----------------------------|-----------------------------|--|--|
| Date.: | 21-06-2025 | Type of Test | | | |
| Production Order# | MST - SO0B2526-0003 | Testing Work Instruction # | SECPL_WI_047 | | |
| Product Description | CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM | Testing Equipment Name | CHATILLON FORCE MEASUREMENT | | |
| Item Code | CC DB 24 | Equipment ID # | SECPL/INS/ 146 | | |
| Batch # | EP0601/2025 | DHR# | 20251470 | | |

| SI.No | Sample # | Requirement | | | | Actual | Reading | gs/Obse | ervation | | | | Result (Complied / Not Complied) | Test Grap | h/ Test Sample (Image) |
|------------------|---|-------------------|---------|---------|--------|--------|---------|---------|----------|--------------------|-----------------------|----------------|--|------------------------|---------------------------------|
| 1 | 01-10 | | 69.26 | 66.52 | 62.91 | 62.36 | 62.89 | 64.88 | 61.94 | 65.58 | 68.02 | 64.48 | Complied | Sam P1 30 11 | EP0601-2025 (Compression) |
| 2 | | | | | | | | | | | | | | 0000 | |
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| 4 | | | | | | | | | | | | | | £ | |
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| 6 | | 63.00 ± 10gf | | | | | | | | | | | | 3000 | |
| 7 | | | | | | | | | | | | | | 2000 | |
| 8 | | | | | | | | | | | | | | .000 | |
| 9 | | | | | | | | | | | | | | -000 500 10.09 | 1500 2000 2500 3000 Time (s) |
| 10 | The Base of the Augustin | 1 | | | | | | | | | | | | Penetr | ration value -69.26gf |
| Inspecte | spected By (Name) ABHISHEK DS | | | | | | | | | | Signature (with date) | Fre 23-06-2025 | | | |
| Post Test Result | | | | | | | | | | Approved By (Name) | MURIGESHAPPA R | | | | |
| ☑ B: | Batch conform to the requirement and approved | | | | | | | | | | .00% | | | | |
| □ B | atch do not conf | orm to the requir | ement a | and not | approv | ed | | | | | | | | Signature (with date) | Up 23-06-2005 |

Format No: SECPL_FM_062, Rev.00 **Effective Date:** 07-07-2023 Page 1 of 1