

Report No	QIRI20250060	Select the Appropriate Inspection Stage / Process							
Date	03-01-2025	Inspection of Cut length Wire							
Production Order	PR024-2280								
Item Code	0.94 CL Wire								
Product Description	Dia 0.94 mm Cut Length Wire 75 mm (Haynes)	na_							
DHR No	20250109								
Batch No	WC0001/2025								
Reference Drawing	NA								

Used Used	1	2						ation)			Result	
			3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
DM	0.940	0.941	0.939	0.941	0,942	6,940	0.940	0.939	0.938	0,938	Complied	
DVC	75.05	74.95	74.98	75.05	74.98	45.06	74,97	-74.97	45.13	75,10	Complied	
Rolling Method	0K	ok	ok	ok	ok	ok	ok	ok	ok	ok	Compleed	-NOA-
Microscope	ok	OK	OK	ok	ok	OK	ok	ok	ok	ok	complied.	
					7							
										1-20	<i>Y</i> 5	
					Si	Signature	Signature (with dat	Signature (with date) Signature (with date)	Signature (with date) 100 90 03-01-2025			

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SI.N	Parameter	Date and Time	Instrument	In	process	Inspected by									
o.	raiametei	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		03-01-2025		/	~		~	~	V	V	V	V	V		P. V.
					V	V	~	~	~	~	V	V	V	100	- 14
		11:00 AM		~	~	/	V	V	V	V	V	V	V	(D)	
				_	V	V	V	V	V	~	V	V	~	L	
		12:00 PM		~	V	V	V	V	V	V	V	V	V	D.	
				V	V	V	V	V	VVVVV	100					
		01;00 PM	-	~	~	V	V	V	V	~	~	V	V	S.	
				V	~		V	V	V		V	V	~	S. C.	
1	Diameter		DMM	V	~	V			V		V	V	~	2	
2	Cutting Length Straightness	02:00 PM	DVC Rolling Method	V	V	-	~	/	- V	V	V	V	V	S. Car	- 5
4	Defects free	-	Microscope	V		~	/	V	V	V	V	V	~		2
		0210000			V	V	V	V		V	V	~		JA .	
		03100 PM		V			V		V	V	V	V	V	₩.	
					V			V	V	V	V	V	~	Grand Grand	
1		04:40 PM		V	~		V	V	V	~				40	
		CHINOPM		V	V	V	V			V	N	V		#	
		5130 PM.		V		V	V		1	V	V	V		1	
		04-01-2025		V	V	V	1/	1/			1/			S	
		09:40 AM		~	~	V		V	~	V	V		1/	all o	
ample Inspected Quantity Accepted Batch Quan				ntity	(ASSA) 机工程等电影机设计							200			
efects	S Observed (Type)	-													
Post Quality Inspection Result					Inspected By (Name)			MANJUNATHA			Approve	d By (Na		SHAPPA R	
_		he requirement and				Signatur			160gd	200	25	Signatur	, en	0301201	
	Satch do not confo	with dat	e	1	03	100 tol -01-2025			e	00	03.0				

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I.N			Instrument Used	In	process S	Inspected by	Remarks								
0.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	
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		11740 BM		V	V	~	~	V	~	V	~	~	V	8	
	3	21		V	~	/	~	✓	V	V	~	~	~	Se Contraction of the Contractio	
		12:40PM		~	V	V	V	V	V	V	V	N	~	D	
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		01:40PM		~	_	V	· N	V	V	~	V	V A			
1	Diameter		DMM	~	V	~	~	~	~	V	V	~	/	D	
2	Cutting Length Straightness Defects free			V	~	V	/	~	V	V	V		V	W	<u> </u>
3		02:40 PM			V	V	V	V	V	~	V	~	V	40	
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		06:00 PM			~	V		V		V	N		V	AL.	
		- 01		~	V		~		V	~	V	V		₩ ₩	
		06-01-2025		~	V		V	10	V	~	1/	~		W	
	le Inspected Quantity	9;40 AM		Accepted	Batch Qua	ntity		_		Remarks					
											un sujanes				
Post Quality Inspection Result						MANJUNATHA			Approved By (Name)		ame) MURIG	ESHAPPA R			
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved				Signature with date 06-01-2025				5	Signature with date			ESHAPPA R			
	Annexure to be provide						THE OWNER OF THE PERSON NAMED IN COLUMN TO THE PERSON NAMED IN COL								00

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I.N			Instrument	ln ln	process S	amples II	Instrument Inprocess Samples Inspection (Put "√" - Complied a	n (Put "√	' - Comp	lied and	"X "- No	t Complie	Inspected by	Remarks	
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		10; 40 AM	Designation of the second seco	~	~	~	V	V	~	V	V	V	V	LD .	
				_	~	V	V	~	~	V	V	V	~	eD .	
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		12:40 PM		V	~	V	~	V	V	~	V	V	V	\$	
	DI: HOPM			V	V	V	V	V	V	V	V	~	V	₩.	
		01:40PM		V	~	V	V	V	V	V	~	V	/	₩.	
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1	Diameter	Diameter 02,40 PM	DMM	V		~	~	V	· V	V	~	V	V	to the total	
2	Cutting Length	04:00PM.	DVC	~	V	V	V	~	~	~	~	V	V	by the	<u>\$</u>
3	Straightness		Rolling Method Microscope			0 : 1									
4	Defects free		Wilcroscope												
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ample	ample Inspected Quantity 500 PCS Accel		Accepted	cepted Batch Quantity 53940 PC				s,	Remarks						
efect	s Observed (Type)						5 F 3 F 15 CHP2 NV S					200			TCUADDA D
Table 10 to	Quality Inspection					Inspecte		me)	MANJU	NATHA		Approve		ame) MORIG	ESHAPPA R
		he requirement an				Signatur			warg	NATHA 6-01-2	025	Signature with date			0,000
	Batch do not confo	orm to the requirem		proved		with dat	e		1 0			with da	ie.		06