

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250295	Select the Appropriate Inspection Stage / Process
Date	11-01-2025	Inspection of Cut length Wire
Production Order	PRO24-2380	
Item Code	0.97 CL Wire	
Product Description	Dia 0.97 mm Cut Length Wire 75 mm (Haynes)	
DHR No	20250150	na .
Batch No	WC0004/2025	
Reference Drawing	NA	

SI.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)											
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.97 ± 0.005 mm	DM	0.966	0.966	0.967	0.965	0.967	0.966	0.967	0.966	0.966	0.965	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	l .	1	l .	1		l	1				Complied	
3	Straightness	Straight	Rolling Method	0.K	OK	ok	OK	OK	OK	ok	ok	OK	011	Complied	AO
4	Defects Free	Free from rust, burr,Damage.	Microscope	ok	OK	OK	ok	ok	ok	OK	OK	ok		Compleed.	
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	3,												7 * 1	* * * * * * * * * * * * * * * * * * * *	
Inspect	ted By (Name)	L	AKSHN	U	1		Si	ignature (with dat	e)	A	SER.	1-01-202	5	

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Effective Date: 28-04-2023



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I.N		Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)										Inspected by	Remarks
о.	Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		11-01-2025		~	~	/	~	V	~	~	~	~	~	Dell	1
				~	~	_	~	~		/	<u> </u>	V	~	POR.	114
		04:00 PM		V	/	~	V	V	V	V	V	~	/	par	
					~	/	~	~		6	/	~	~	Bar.	
		05:00 PM		~	~			✓	/	V	V	/	/	Sept.	
				~	~	/	V	/	/	/	V	/	~	por	
	Diameter Cutting Length Straightness Defects free	06:00 PM	DMM DVC Rolling Method Microscope	~	V	/	/	V	<u> </u>	V	V	V	V	AST	
					V		~	~		~	~	~	~	DOTE	
		13-01-2025		/	/	/	/	~	V	~	/	~	~	60	1
2 3 4					V	V		/	/	/	V	/	V	Rose	2
		09:40AM		~	~	/	~	~	V	~	V	V	~	tou	
				~	V	V	~	~	~		~	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	~	Roy	
				~	/	~	/	~		/	/	-	~	Car Car	
				V	/	/	~	/	~	/	V		~	A L	
		10:40 AM			/	/	V	/	~		/	~	~		
				_	~	V	~	~	~	/	V	~	~	Cost.	
				~	V	~	~	~		V	~			par	
				/	/	/	/	~				~		RELL	
				-	V	~	~	/			~			POU	
		MAOH:11		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			V	~	V			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		Rose	•
Sample Inspected Quantity Accepted Batch Quan			entity				Remarks								
STREET	s Observed (Type)				The state of the	1.	15 /41	The state of the state of				Talvadana	J D., (N.	MUDIC	ECHADDA D
22000	Quality Inspection		dannround			Inspected By (Name)			LAKSHMI			Approve Signatur		CONTRACTOR STATE	ESHAPPA R
	Batch conform to the Batch do not confo			proved		Signature with date			13-01-2095			with dat		ugs	1201-2014
_	Annexure to be provide			proted					7	12			mi veneralija		19

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SI.N	Parameter	Date and Time	Instrument Used	In	process S	Samples I	nspection	(Put "√	' - Comp	lied and	"X "- No	ot Complie	ed)	Inspected by	
о.	raiametei	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
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				~	V	~		/	V	V		~	V	PER	
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				V.	~	/	~	/	/	V	V	1	~	PER.	
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				V	~	/				~	/		~	PEU.	
	Diameter Cutting Length Straightness Defects free			V.	/	~	~	~	~	~	~	V		Pak	
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1					V	~	/	V	V	V	V		V	Rate	3
2 3 4		03140 PM	DVC Rolling Method	/.	V		~	V	V	~	V	- V	V	Ball	
			Microscope					/	_	V-	V	/	V	Care	
		5:00 PM		~				/						िट्टो विद्या विद्या	
		-	-									-			
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									N	A					
ample Inspected Quantity 315 PCS. Accepted Batch Quar			Batch Quan	ntity	2860	O PCS	•	Remarks		,					
efects	Observed (Type)		•	8840			2000	0 10	,						
ost C	uality Inspection I	Result				Inspecte	d By (Nan	ne)	LA	KSHN	AT	Approve	d By (Nai	ne) MURIGE	SHAPPA R
					Signature with date			13-01-2025			Signature		non	1 00%	
Batch do not conform to the requirement and not approved											with date	e	بالله الله	up 2000	