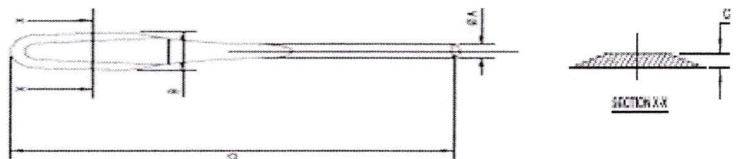
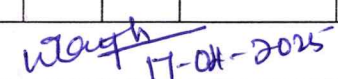


Report #	QIRI20251836	Select the Appropriate Inspection Stage / Process
Date	17-04-2025	In process Inspection of etched Blades
Production Order #	SD SO-140	
Item Code	CRU 26	
Product Description	CRESCENT BEVEL UP 2.6MM	
DHR #	20250874 20250875	
Batch #	EP0347/2025	
Reference Drawing	SECPL/CRU/02	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.808	0.818	0.812	0.814	0.810	0.816	0.814	0.816	0.812	0.810	Complied	
2	Width of the Blade	2.60 ± 0.1mm	Ocular/Microscope	2.60	2.50	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.158	0.160	0.154	0.157	0.160	0.159	0.158	0.156	0.159	0.155	Complied	
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	22.95	23.04	23.11	23.14	23.15	23.16	23.21	23.07	23.05	23.14	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA						Signature (with date)			 17-04-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3	Width of the blade Prenotch length Surface Finish & Visual Checks	17-04-2025	Ocular/Microscope Digital calliper Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	Burr
		3:05 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		80 pcs	Accepted Batch Quantity	515 Pcs	Remarks	01 NOS' Dyels										
Defects Observed (Type)		Burr.														
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		17-04-2025		with date		17-04-2025						
Note: Annexure to be provided for additional test report (if required)																