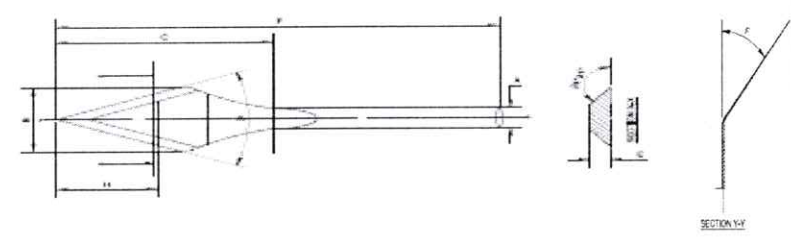


Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253294	Select the Appropriate Inspection Stage / Process
Date	28-06-2025	Inprocess Inspection Of Knives
Production Order	Microsurgical Technology(SO-0003)(433 PCS)	
REF/Model #	CC 285	
Product Description	Clear Cornea angled SB 2.8mm	
DHR #	90251443	
Batch/lot #	F0523/2025	
Reference Drawing#	NA	

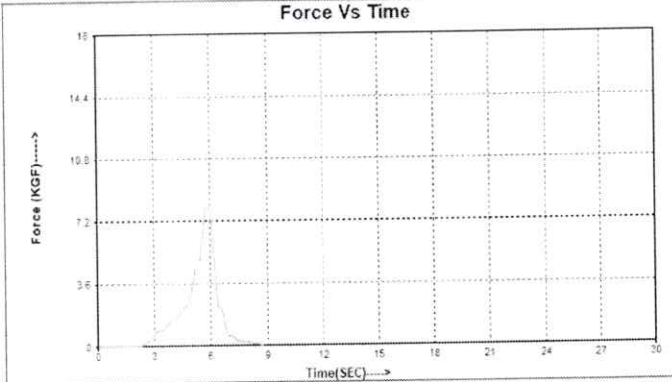

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printin	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	<div style="font-size: 2em;">}</div>
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
3	Width of the Blade	2.85 ± 0.1mm	Occular	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.50	6.50	6.50	6.50	6.50	6.50	6.50	6.50	6.50	complied	
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
8	Dye penetration test	No leakage on sealed area	Visual	Ok										complied		
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.00	11.00	10.00	11.00	12.00	10.00	11.00	11.00	10.00	10.00	complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
11	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
12	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
Inspected By (Name)		Anshu m				Signature (with date)				<div style="font-size: 1.5em;">A</div> 01-07-2025						

Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
			28-06-2025 05:42 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			29-06-2025 09:32 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			11:30 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			30-06-2025 11:30 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			01-07-2025 02:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
1	Handle Print	Visual														
2	Tip Orientation,	Visual														
3	Incision Marking Length	Visual /Ocular														
4	Bending Angle	Protractor/Gauge														
5	Bending Length	Steel Rule														
6	Surface Finish & Visual Checks	Visual /Ocular														
7	Product Label description	Visual														
8	Product Cleanlines,	Visual														
9	No of Pouches /Carton	Visual														
10	No of Cartons /Corrugated Box	Visual														
Sample Inspected Quantity			50 PCR	Accepted Batch Quantity			422 PCR			Remarks			Nill			
Defects Observed (Type)			Nill													
Post Quality Inspection Result				Inspected By (Name)		Approved By (Name)		MURIGESHAPPA R								
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		Signature with date		Signature with date								
				A. G.		01-07-2025										

Note: Annexure to be provided for additional test report (if required)

Report #	QIRI20253295	Type of Test	Attachment Strength Pull Test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Microsurgical Technology(SO-0003)	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Clear Cornea Angled SB 285mm	Equipment ID #	SECPL/INS/33
REE/MODEL #	CC 285	DHR #	20251443
Batch #	F0523/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																		
1	SAMPLE 1	≥1.5 KGF	7.93 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>PULL TEST</p>  <p style="text-align: center;">Force Vs Time</p> </div> <div style="width: 50%;">  <p style="font-size: small;">SHAH EYE CARE PVT LTD PLOT 89 KARIUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006</p> <p>Description</p> <table style="width: 100%; font-size: x-small;"> <tr><td>Product name</td><td>ICC 285</td></tr> <tr><td>Operator</td><td>AUTOMACHINE</td></tr> <tr><td>Batch</td><td>F0523/2025</td></tr> <tr><td>Sample ID</td><td>Microsurgical Technology</td></tr> <tr><td>Shape</td><td>-</td></tr> <tr><td>Standard</td><td>≥ 1.5 KGF</td></tr> <tr><td>Min Force</td><td>7.93</td></tr> <tr><td>Max Force</td><td>7.93</td></tr> <tr><td>Date</td><td>28.06.2025</td></tr> <tr><td>Time</td><td>17:35:21</td></tr> </table> </div> </div> <div style="margin-top: 10px;"> <table style="width: 100%; font-size: x-small;"> <tr> <td>Specimen Nos.</td> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td> </tr> <tr> <td>Max Force (KGF)</td> <td>7.93</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td>Status(Pass/Fail)</td> <td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table> </div>	Product name	ICC 285	Operator	AUTOMACHINE	Batch	F0523/2025	Sample ID	Microsurgical Technology	Shape	-	Standard	≥ 1.5 KGF	Min Force	7.93	Max Force	7.93	Date	28.06.2025	Time	17:35:21	Specimen Nos.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	7.93									Status(Pass/Fail)	Pass								
Product name	ICC 285																																																						
Operator	AUTOMACHINE																																																						
Batch	F0523/2025																																																						
Sample ID	Microsurgical Technology																																																						
Shape	-																																																						
Standard	≥ 1.5 KGF																																																						
Min Force	7.93																																																						
Max Force	7.93																																																						
Date	28.06.2025																																																						
Time	17:35:21																																																						
Specimen Nos.	1	2	3	4	5	6	7	8	9																																														
Max Force (KGF)	7.93																																																						
Status(Pass/Fail)	Pass																																																						
Inspected By (Name)		PRAVEN P K			Signature (with date)																																																		
Post Test Result					Approved By (Name)																																																		
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved					Signature (with date)																																																		
					MURIGESHAPPA R																																																		
					28-06-2025																																																		

Quality Test Report

Report #	QIRI20253296	Type of Test	Heat Sealing Visual and Leak Test
Date.:	30-06-2025		
Production Order #	Microsurgical Technology(SO-0003)	Testing Work Instruction #	SECPL_WI_052
Product Description	Clear Cornea Angled SB 285mm	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REF/Model #	CC 285	Equipment ID #	SECPL/INS/33
Batch #	F0523/2025	DHR #	20251443

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.88 KGF	Complied	<div> <div> </div> <div> <p>SHAH Eye Care (P) Ltd</p> <p>SHAH EYE CARE PVT LTD PLOT # 6 KARUR INDUSTRIAL AREA PO PONDICHENNAKERE KARNATAKA-577006</p> <p>Description</p> <p>Product Name: CC 285</p> <p>Operator: HEMANTHA</p> <p>Batch: F0513/2025</p> <p>Sample ID: Microsealgram Technology</p> <p>Shape: -</p> <p>Dimension: > 0.80 KGF & < 2 KGF</p> <p>Max Force: 1.88</p> <p>Min Force: 1.88</p> <p>Date: 30.06.2025</p> <p>Time: 16:10:21</p> </div> </div>
Inspected By (Name)					PRAVEEN P K
Post Test Result					Signature (with date)
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved				Approved By (Name)
<input type="checkbox"/>	Batch do not conform to the requirement and not approved				Signature (with date)