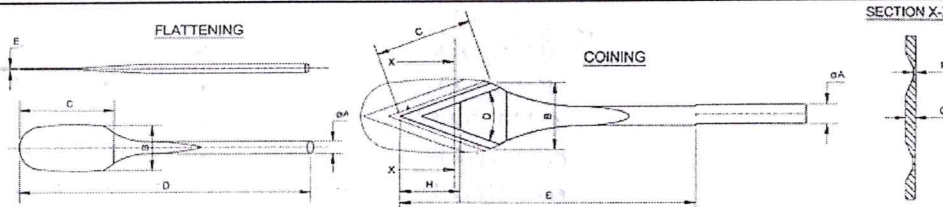

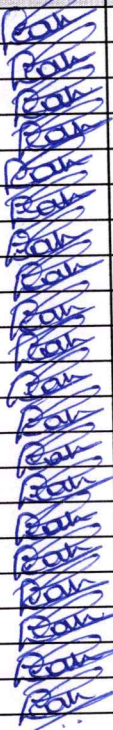
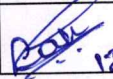
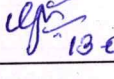


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254154	Select the Appropriate Inspection Stage / Process
Date	12-08-2025	Inspection of Blanks (Punched)
Production Order	PR025-1162	
Item Code	CC SB 28	
Product Description	CLEAR CORNEA SB 2.8 mm	
DHR No	20251912	
Batch No	PU0240/2025	
Reference Drawing	SECPL/CS28/05	

Sl.No.	Parameter		Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.903	0.899	0.902	0.901	0.902	0.899	0.902	0.901	0.900	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.91	2.88	2.92	2.90	2.93	2.94	2.91	2.93	2.90	2.89	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.222	0.219	0.220	0.219	0.225	0.220	0.215	0.219	0.223	0.216	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	2.99	3.02	3.03	3.00	3.04	3.02	2.99	2.98	3.01	3.03	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81	3.77	3.87	3.81	3.86	3.79	3.83	3.89	3.79	3.82	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.85	3.82	3.83	3.85	3.81	3.84	3.87	3.93	3.84	3.86	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.39	23.46	23.52	23.39	23.35	23.42	23.49	23.55	23.56	23.29	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.055	0.059	0.049	0.051	0.056	0.057	0.052	0.049	0.056	0.052	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.226	0.234	0.240	0.237	0.231	0.229	0.233	0.234	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.27	2.31	2.24	2.22	2.27	2.19	2.20	2.26	2.33	2.29	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)								
							 12-08-2025								

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	12-08-2025 11:40 AM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		13-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks									
		Defects Observed (Type)													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI									
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature											
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		13-08-2025									
				Approved By (Name)		MURIGESHAPPA R									
				Signature with date		 13-08-2025									
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	14-08-2025 09:30 AM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		10:30 AM		✓	✓	✓	✓	✓	✓	X	✓	✓			Easy variation		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		11:30 AM		✓	✓	✓	X	✓	✓	✓	✓	✓	✓		Depth marking Impression		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				N/A													
Sample Inspected Quantity		315 PCS.		Accepted Batch Quantity		19668 PCS.		Remarks		02 No.'s Defect.							
Defects Observed (Type)		Easy variation Depth marking Impression															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature									
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		14-08-2025		with date		14-08-2025							
Note: Annexure to be provided for additional test report (if required)																	