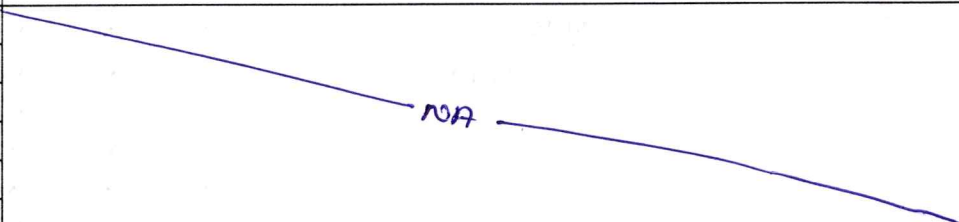







Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250919	Select the Appropriate Inspection Stage / Process
Date	21.02.2025	Inspection of Cut length Wire
Production Order	PR024-2726	
Item Code	0.838 CL Wire (RAAJRATNA)	
Product Description	Dia 0.838 mm Cut Length Wire 75 mm (RAAJRATNA)	
DHR No	20250491	
Batch No	WC0020/2024	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.838 ± 0.005mm	DM	0.843	0.843	0.842	0.842	0.843	0.842	0.843	0.842	0.842	0.843	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.29	75.08	75.12	75.31	75.26	75.29	75.23	75.22	75.25	75.08	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	5
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied.	
Inspected By (Name)		LAKSHMI.						Signature (with date)				 21-02-2025.			

SI.N O.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	21-02-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	NA
		9:50 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:50 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:50 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Raj	
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks									
Defects Observed (Type)				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
Post Quality Inspection Result				Signature with date		21-02-2025		Signature with date		21-02-2025					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks								
				1	2	3	4	5	6	7	8	9	10										
1	Diameter Cutting Length Straightness Defects free	21-02-2025	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA								
		2:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
		03:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
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				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓										
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓													
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓													
Sample Inspected Quantity				315 PCS.				Accepted Batch Quantity				Remarks											
Defects Observed (Type)				—																			
Post Quality Inspection Result								Inspected By (Name)				LAKSHMI.				Approved By (Name)				MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved								Signature with date				 21-02-2025				Signature with date				 21-02-2025			
Note: Annexure to be provided for additional test report (if required)																							