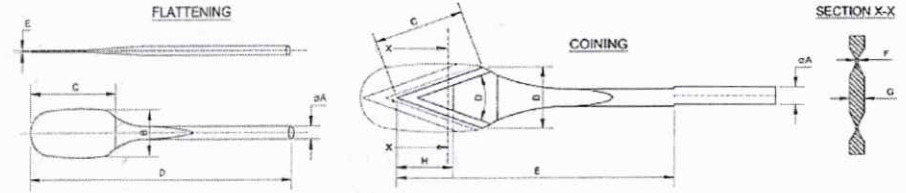






## Quality Inspection Report (Inprocess Inspection)

<b>Report No</b>	QIRI20252710	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	30-05-2025	<b>Inspection of Blanks (Punched)</b>
<b>Production Order</b>	PR025-0511	
<b>Item Code</b>	CC DB 28	
<b>Product Description</b>	CLEAR CORNEA ANGLED DB 2.8 mm	
<b>DHR No</b>	20251259	
<b>Batch No</b>	PU0163/2025	
<b>Reference Drawing</b>	SECPL/CD28/06	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.900	0.901	0.899	0.902	0.901	0.899	0.900	0.903	0.902	0.900	Complied	#2
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.92	2.89	2.90	2.91	2.92	2.93	2.89	2.93	2.94	2.89	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.221	0.225	0.220	0.219	0.217	0.223	0.221	0.223	0.225	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	3.01	2.99	2.98	3.03	3.02	3.04	2.98	2.99	3.02	3.03	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.82	3.79	3.87	3.92	3.81	3.78	3.82	3.79	3.87	3.92	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.86	3.84	3.84	3.87	3.86	3.84	3.88	3.83	3.85	3.88	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.35	23.42	23.47	23.49	23.37	23.52	23.57	23.47	23.46	23.52	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.055	0.056	0.047	0.049	0.053	0.055	0.056	0.051	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.233	0.236	0.235	0.237	0.239	0.240	0.231	0.234	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.27	2.31	2.30	2.24	2.25	2.32	2.35	2.30	2.28	2.29	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
<b>Inspected By (Name)</b>		<b>LAKSHMI</b>					<b>Signature (with date)</b>			 30-05-2025					

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	30-05-2025 12:30 PM	DVC DM DVC DVC DM DVC VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		31-05-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		5906 PCS.		Remarks		-						
Defects Observed (Type)		-													
<b>Post Quality Inspection Result</b>				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		31-05-2025.		with date		31-05-2025					
Note: Annexure to be provided for additional test report (if required)															