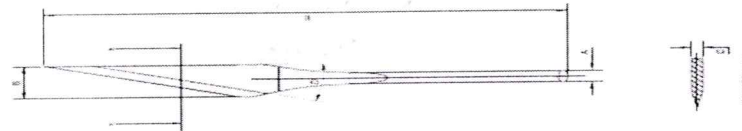

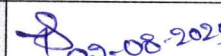
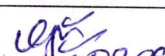


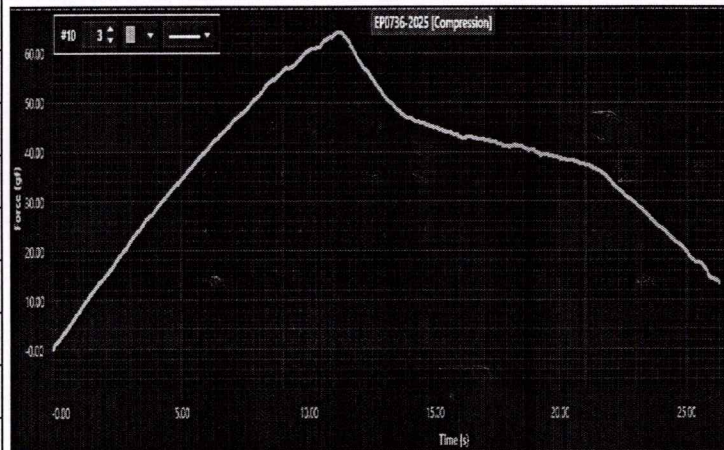
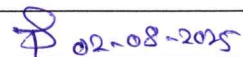
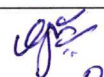
Report #	QIRI20253909	Select the Appropriate Inspection Stage / Process
Date	02-08-2025	In process Inspection of etched Blades
Production Order #	ACUCUT - SOPD2526-0007	
Item Code	SP 30.0	
Product Description	SIDE PORT 30 DEGREE	
DHR #	20251590	
Batch #	EP0736/2025	
Reference Drawing	SECPL/SP/01	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.57 ± 0.02mm	Micrometer	0.569	0.568	0.571	0.569	0.574	0.577	0.568	0.571	0.577	0.576	Complied	1
2	Width of the Blade	1.50 ± 0.1mm	Ocular/Microscope	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	Complied	1
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.154	0.156	0.159	0.161	0.157	0.154	0.151	0.162	0.156	0.155	Complied	2
4	Prenotch Length	19.00 ± 0.5mm	Digital calliper	18.98	18.96	18.91	19.01	19.14	18.88	19.21	19.16	19.08	18.98	Complied	1
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)		SHIVANAND						Signature (with date)		S 02-08-2025.					

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the Blade Prenotch length Surface Finish & Visual Checks	02-08-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	 No web	
		9:45 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		80 PCS	Accepted Batch Quantity		518 PCS		Remarks		01 New Defects				
Defects Observed (Type)		NO web													
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 02-08-2025		Signature with date		 02-08-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253910	Type of Test	Penetration Force test
Date.:	02-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT - SOPD2526-0007	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SIDE PORT 30.0 DEGREE PN-19MM	Equipment ID #	SECPL/INS/ 146
Item Code	SP 30.0	DHR #	20251590
Batch #	EP0736/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-07	50.00 +15/-10gf	64.33	63.91	63.53	62.62	59.20	63.02	61.57				Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		 02-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 02-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														