

## Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253390	Select the Appropriate Inspection Stage / Process						
Date	28-06-2025	In process Inspection of etched Blades						
Production Order #	ACUCUT - SOPD2526-0005							
Item Code	KR 32	SECTION NO.						
Product Description	Slit Angled SB 3.2 mm							
DHR#	20251478							
Batch #	EP0632/2025							
Reference Drawing	SECPL/KR/03							

//信息/201					Setup Approval (Actual Readings/Observation)										
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.89 ± 0.02 mm	Micrometer	0.889	0.887	0.891	0.896	0.898	0.894	0.891	0.893	0.895	0.896	Goodled	1
2	Width of the Blade	3.2 ± 0.1 mm	Ocular/Microscope	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3-20	3.20	Gerelled	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.158	0.186	0.154	0.161	0.159	0.156	0161	0.164	0.156	0.158	Compiler	1
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.96	22.89	23.01	2314	22.99	22.96	2304	23.16	23.19	22.90	Genelied	₹ Ð
5	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.0	20	2.0	2.0	2.0	2.10	2.0	2.0	2.0	2.0	Coophed	1
6	Surface Finish	Matte Finish	Microscope	014	de	0/4	Ole	OL	ole	de	ole	ok	ok	Corried	
7	Visual Inspection	Free from deffects	Microscope	OLL	Ole	ole	OK	OK	OLL	de	ok	ok	OK	Carries	
Inspect	ed By (Name)		SHIVANAND				s	ignature	(with dat	te)	B.	8-06	-2025		t postave a terrorizate



## Quality Inspection Report (Inprocess Inspection)

SI.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)										Inspected by	Remarks
Si.ito.				1	2	3	4	5	6	7	8	9	10	(Signature)	
		28-06-2025		V	V	~	-	_	~	-	-	-		8	
		11:50 AM		~	-	~	-	-	-	-	-	~	-	\$	
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				V	1				~	V	~	-	1	8	
				V	-				~	-	V	~	~	8	
				V	1	1	1	-		1	-	-	-	8	
		12:05 PM		~	-				-	~	~	~	1	3	
		10:00							1		1	1	1	-8	
									1						
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks		Ocular/Microscope	-	-		-	1	<del>                                     </del>		1		+		
2			Digital calliper	-	ļ	-	-	1	1				-		
4			Ocular/Microscope Microscope		-			-	-		-	-	+		
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			1												
Sample Inspected Quantity & PCS Accepted Batch Qua					antity 526 Pc			Remarks .			OI No Defect				
Defects (	Observed (Type)	Dent										145400000		HARRIST CO.	
	uality Inspection Result					Inspect	ed By (N	ame)	1 5	HIVANA	ND	The State of the Land of the L	ved By (N	ame) Mi	JRIGESHAPPA R
Batch conform to the requirement and approved									D28-06-2025			Signature with date		U	y 25002
	Batch do not conform to t nexure to be provided for additor		ot approved			with da	ite		172	8-000		With a	ace		0 1506 1

Effective Date: 28-04-2023 Page 2 of 2



## **Quality Test Report**

Report#	QIRI20253391	Type of Test	Penetration Force test
Date.:	28-06-2025		
	ACUCUT - SOPD2526-0005	Testing Work Instruction #	SECPL_ WI_047
Production Order #		Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED 3.2MM-PN 23MM		SECPL/INS/ 146
Item Code	KR 32	Equipment ID #	
David #	EP0632/2025	DHR#	20251478
Batch #	Li 003E/ E0E3		

l.No	Sample #	Requirement	Actual Readings/Observation							Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)				
1	01-06	F POLICECAL DE PROPE	56.86	62.70	61.89	62.23	54.98	61.92		Complied	93.00 83 3 \$ 10	EP0632-2025 (Compression)			
2											80.00				
3											73,50				
4											5 50,00				
5		53.00 ± 10gf									3300				
6		55.00 1 106.									23,00				
7											13.00				
8											-0.00	20.00 30.00 46.00 Time (s)			
9											Ponetr	ation value - 56.86gf			
10															
nspect	ted By (Name)			•			SHI	IVANAN	î.		Signature (with date)	\$ 28-06-2025			
Post Test Result									Approved By (Name)	MURIGESHAPPA R					
2 E										Signature (with date )	US 28 06 2015				
		orm to the requirement and not approved								U Month					

Format No: SECPL\_FM\_062, Rev.00 Effective Date: 07-07-2023