

	TOURISONS 401 F		Select the Appropriate Inspection Stage / Process								
Report No	QIRI20254015		Inspection	of Blanks (Punched)							
Date	11-08-2025			•	SECTION X-3						
Production Order	PR025-1147		FLATTENING	COINING							
tem Code	MVR 20	ř.	CA X	- C - 8							
Product Description	MVR-Lance 20G		- c								
DHR No	20251872			0	, &						
Batch No	PU0237/2025		e v i x		4						
Reference Drawing	SECPL/MVR20/07	,	in the particular to the parti	1.3.3							

					an Garage Pili		Result	Remarks							
SI.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	Reading: 6	7	8	9	10	(Complied / Not Complied)	
	Wire Diameter	0.90 ± 0.005 mm	DM	0 901	0.902	0.900	0.899	0.809	0,902	0,903	0.901	0.900	0,902	Complied	
	Width of the flat	1.10 ± 0.10 mm	DVC	1 09	1.11	1.12	1.09	1.10	1012	1.11	1.09	1.08	1.12	Complied	
	Thickness of the flat	0.63 ± 0.02 mm	DM	0.631	0.629	0.636	0.629	0.626	0.631	0:633	0.632	0.628	0.627	Complied	
	Width of the blank	1.40 ± 0.10 mm	. DVC	1.39	1.41	1,210	1.42	1.43	1,40	1,212	1.38	1.39	1,241	compired	PQ -
C(C)	Cutting length of the blank (LHS)	3.00 ± 0.20 mm	DVC	3.01	2.97	3.07	3.09	2.97	3.01	2.99	3.02	3:05	3.07	Complied	2
C(C)	Cutting length of the blank	3.00 ± 0.20 mm	DVC	3.05	7.02	3.03	3.12	J.03	3.06	3.04	3.07	3,09	3.12	Complied	
C(D)	(RHS) Pre notch length	25.40 ± 0.50 mm	DVC	25 119	25.50	25.79	25.46	25.5	25.42	25.39	25.45	25.247	25.46	compised	
	Flash land thickness	0.05 ± 0.01 mm	, DM	0 051	A 0119	0.056	0.052	0.050	0.05	80.05	-0.052	0.055	0.052	compleed	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM	0.633	0.632	0.64	0.629	0.630			0.63	0.631	0.652	Compleo	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	or	OK	OK	OK	Complied	
								-							
Insp	pected By (Name)		LAKSI	НМІ	140.5		S	Signature	(with da	ite)	TOX	11-08	-2025		<u> </u>

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023



SI.N	paper sala salah sam istigak		Instrument	Inp	rocess S	amples Ir	rspection	t Complie	Complied) Inspecto		Remarks								
о.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10 (5	Signature)					
55.53.53		10:00 PM		· ·	1/		<u></u>		~		V			COL					
		MA OO!!!												(30)					
	¥	12:00 PM												(00) F					
		01100 PM		. /			1							(BOY)					
		02:00 PM												(BOX)					
	r e	M400180							حرث					Ecolor					
		04100 PM	DVC DVC DWC DM VISUAL/MICROS COPE	DVC	·										OF THE	-			
1.	Width of the flat	05100 PM				0.000		1							COUNT				
2.	Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	DELOOPM			1		4							1800	42				
3.				11/11/		CE TON	1000	1 114 6						000					
4.		12-08-9025 09:38 AM		-				10 t						EDV					
5. 6.		MA 05:01		VISUAL/MICROS COPE	VISUAL/MICROS COPE	VISUAL/MICROS COPE	VISUAL/MICROS	Ble H	9			1						Book	
7.		MA 05111						611.1	-00	011.1	14	100						POWS	
		12170 PM							v							-		Bolo	
		M9 08:10								- P S							BOUL		
	2000 a 1	02130 PM											- 1	, _			Bobs		
	dell grant to the	MAORIEO							-			10			1			Poss	
	Partitions Transcon	04130 PM						V12 1		_		~			i			COUNT	
	A See Marine See	0.5:30PM													Box				
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	06:00 PM		Cand)				فين الما	1		-	-		BODO					
Samp	le Inspected Quantity	Z - VSAS	() ()	Accepted	Batch Qua	ntity	40	1-4		Remarks			19	. 2					
Defe	cts Observed (Type)							. == '=					Paradaga						
Post	Post Quality Inspection Result						Inspected By (Name)			LAKSHMI			Approved By (Name)		MURIGESHAPPA R				
Batch conform to the requirement and approved							Signature			12-08-2025			Signature		1205000				
	Batch do not conform to th	graph Addy	with dat	te	1	12-00.			with date		- 0-	120000							

Page 2 of 2



SI.N o.	Parameter	Date and Time	Instrument Used	In	process	Samples I	nspectio	ot Compli	ed) In	spected by								
	rai ailleter			1	2	3	4	5	6	7	8	9	10 (Signature)	Remarks			
	11/2/2017	13-08-2025 09:30 AM	x		~		1.		~				/	(30)				
		10:30 to 11:30AM				V						110		E COL				
		12:80 PM			/				/		-			(600)				
ı	No. of the second	01130 to 2130pm	,											1000				
		3:30 PM					~	~						(COUL)				
		X130 to 5130PM						1	<u> </u>	-				GOW .				
		06:00 PM				_				6				CON				
1.	Width of the flat	06:00 PM 08-2025 09:20AM	DVC		<u> </u>			~			1			30	A C			
2.	Thickness of the flat Width of the blank	10:30 to 11:30PM	DMC		/	/						1.		JOY/	2			
4.	Cutting length of the blank Pre notch length Blank Thickness Visual Checks 12:30 10 01:30 to 2 04:30 to 5	12:30 PM	DVC	~	/	/					·			101				
5.		01:30 to 2:30M	DM VISUAL/MICROS											EST				
6.		M9.08/20							~			_		ETU				
7.		04:30 to 5:30 PM		The state of the s	The supplication of the su		~		-			-	·	1	~		Egy	
		06:00 PM								~		V				~	300	
		09:30 PM									-			1300				
		10:30 AM					V		-		~			(80%)				
		11:30 AM				_				_		1	_	Boy				
		12:30 PM			/						1			(FOV)				
		01:30 PM			·	V						1		(20)				
		02:30 PM					V		_				-	Cal				
ampl	e Inspected Quantity	2.4		Accepted B	atch Qua	ntity		-		Remarks			_					
efect	s Observed (Type)					2 1 1 1	961.17	1-8-5	1									
Post Quality Inspection Result						Inspected By (Name)			1	LAKSHMI		Approve	d By (Name)	MURIGE	MURIGESHAPPA R			
_	Batch conform to the requi					Signature			- A	16-08	2025	Signatur		1000	. O.K			
-	Batch do not conform to the Annexure to be provided for addit			<u> </u>		with dat	e		est.	16-00		with dat	e	uja	16-08-20.			

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



SI.N	kas ir iks erek seren alan erekidi.	Data and Time	Instrument	Inp	rocess S	amples I	nspection	(Put "v	" - Comp	lied and	"X "- No	ot Compli	ed)	Inspected by (Signature)	D
о.	Parameter	Parameter Date and Time	Used	1	2	3	4	5	6	7	8	9	10		Remarks
		16 - 08 - 2025 03130 PM	7		_	/		~	~	V			1	(30)/	
		04130 PM			~			~				SU		300	
		05:30 PM			<i>-</i>	×	10	5			- A - C		1	(BOY)	Sociatches
		D6:00 PM					· •		~	-	1	1		(39)	
		17-08-2025 11:00 AM			/			·					1	397	
		12:00 to 01:00PM					V	~	1		-	×	~	60%	Easi vasifati
		02:00 PM							-	-	110	1 4		99/2	
1.	Width of the flat	03:00 PM	DVC	1			~					1		630	
2.	Thickness of the flat Width of the blank	04:00 PM	DM DVC			<u> </u>	~		_			1 2	-		
4.	Cutting length of the blank	05130 PM	DVC	1			1.		~		~	-	1	600	
5.	Pre notch length	,	DVC							1040		100		2	
6.	Blank Thickness		DM VISUAL/MICROS			- 2					2014 14 2	21/99			
7.	Visual Checks	-	COPE			-		-			7 4 301 T	0 100		_	
										-				<u> </u>	
		- K								-	4 (3)	13	-	 	
								· ·		-		1			
		,									101			 	
		, , , , , , , , , , , , , , , , , , ,							 		11 5	13		 	
				,					<u> </u>	3.	1				
Sample Inspected Quantity 500 PCS. Accepted Batch Qua						itity	49392	PCS	3.	Remarks		021	2,00	Defect.	
SERVICE TO PART	s Observed (Type)	Souatche	s Eag	10910-	fon.			1000 Sp. 1000 ft.				Telescope	A CONTRACTOR OF THE PARTY OF TH		
	Quality Inspection Result				9607300	DOUGHT SON THROUGH	d By (Na	me)		LAKSHM		Approv			SESHAPPA R
Batch conform to the requirement and approved							Signature			08-2025			Signature		1708-200
	Batch do not conform to th			d		with dat	e		4.	12 -00		with da	te		17505-20%
Note:	Annexure to be provided for addit	tonal test report (if red	quired)								-				

Page 2 of 2