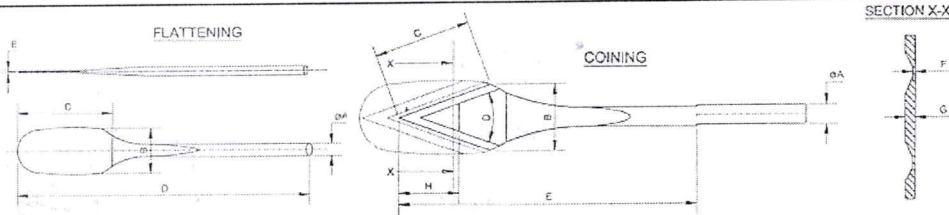




Report No	QIRI20251450	Select the Appropriate Inspection Stage / Process
Date	20-03-2025	Inspection of Blanks (Punched)
Production Order	PRO24-2912	
Item Code	CC SB 28	
Product Description	CLEAR CORNEA SB 2.8 mm	
DHR No	20250662	
Batch No	PU0076/2025	
Reference Drawing	SECPL/CS28/05	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.899	0.901	0.898	0.902	0.901	0.902	0.899	0.898	0.902	Complied	✓
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.89	2.92	2.91	2.88	2.91	2.92	2.89	2.91	2.92	2.89	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.218	0.222	0.221	0.219	0.218	0.221	0.223	0.219	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	2.98	3.01	2.99	3.02	3.03	3.01	3.02	3.02	3.01	2.98	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.77	3.81	3.79	3.79	3.81	3.83	3.84	3.83	3.77	3.79	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.84	3.85	3.84	3.83	3.84	3.86	3.89	3.86	3.81	3.84	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.39	23.42	23.41	23.39	23.42	23.43	23.37	23.42	23.39	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.049	0.052	0.051	0.049	0.052	0.053	0.051	0.049	0.048	0.052	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.232	0.229	0.231	0.233	0.229	0.228	0.232	0.231	0.229	0.233	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.24	2.27	2.27	2.26	2.25	2.27	2.23	2.24	2.25	2.27	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)								

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	20-03-2025 12:00 PM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	NA	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
		05:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
		21-03-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
		9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		5844 PCS.		Remarks										
Defects Observed (Type)																	
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		 21-03-2025		Signature		 21-03-2025							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date									
Note: Annexure to be provided for additional test report (if required)																	