

Quality Inspection Report (Inprocess Inspection)

The state of the company of the state of the	OJD120242022	Select the Appropriate Inspection Stage / Process
Report No	QIRI20242032	Inspection of Cut length Wire
Date -	02-05-2024	
Production Order	19950 PCS	
Item Code	0.97 CL Wire	
Product Description	Dia 0.97 mm Cut Length Wire 75 mm (Haynes)	ND -
DHR No	20240846	
Batch No	WC0032/2024	
Reference Drawing	NA	

Medicale is 1019	Parameter	Requirement	Instrument Used				Result	Remarks							
o.				1	2	3	4	5	6	7	.8	9	10	(Complied / Not Complied)	Nemana
1	Diameter	0.97 ± 0.005 mm	DM	0.966	0.967	0.965	0.965	0.966	0.962	0.965	0.966	0.966	0.965	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	±5.02	7499	J5:02	75.02	J4.88	74.32	75:09	\$5.02	*17	J4.98	complied	
3	Straightness	Straight	Rolling Method	Ok	OK	OK	01-	OK	01-	OK	OK	OK	OF	complied	
4	Defects Free	Free from rust, burr,Damage.	Microscope	01	OK	OF	OK	0r	OF	01-	Ok	06	01-	Complied	B
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Inspe	cted By (Name)	APOORVA C B		9		1		Signature	(with da	te)			J 02-0	5-2024	

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I.N	Parameter	Date and Time	Instrument Used	In	process S	Inspected by	Remarks								
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	GE 13 THE STREET HE WAS USED AS THE SELECT HOUSE	02-05-9024 11:05 Am			-	-				-	-	_	-	***	
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		(.3D Pm					~		×		~	-	~	*	cut length
	*	(.30)							~		~	-	_	*	
		9:30 Pm		1						/	/		~	*	
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	3	11:00 Am		/	1		-	~	-	-	~	-	-	Ja Ja	-
				V	/	1	1						-	المحال ا	
ampl	e Inspected Quantity			Accepted	l Batch Qu	antity		-		Remarks					
Defects Observed (Type)				I Pre (Namo)			APOORVA C B			Approv	red By (N	lame) MURI	GESHAPPA R		
Post Quality Inspection Result Batch conform to the requirement and approved Batch do not conform to the requirement and not approved				Inspected By (Name) Signature with date			Jos-5024			Signatu with da	ıre		UN 103.05.202		

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Effective Date: 28-04-2023



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I.N	terminal and the second of the	Date and Time	Instrument Used	In	process	Samples I	t Complie			Remarks					
o.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	processing the second second
	•	12:00 Pm	DMM DVC Rolling Method	-				-				-	-	to	
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	Diameter Cutting Length Straightness Defects free				~		1		-v-	~		V	-	5	
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4		5:00Pm	Microscope	V		-			1					ts	
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	The state of the s														,
ample	Inspected Quantity	715 D	<u> </u>	Accepted	Batch Qua	antity	10	<u> </u> 18 秒	PCS	Remarks		01	Nois	dettects	
	Observed (Type)	Cut 1	cs ength Uc	20/06/0	^		<u> </u>	and the second second second							
	Quality Inspection R	esult	5, 5, 7, 6,			Inspect	Inspected By (Name) APC					Approv		ame) MURIG	ESHAPPA R
	Batch conform to the					Signatu			to 3-U5-2024			Signatu	Section Contracts	u	10 10 10 10 10 10 10 10 10 10 10 10 10 1
	Batch do not confor	n to the requirem	ent and not ap	proved		with da	te			V 03-V	5 200	with da	te		000

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