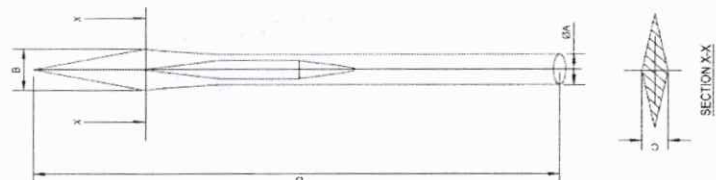













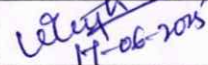
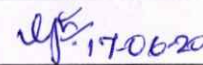


Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253095	Select the Appropriate Inspection Stage / Process
Date	17-06-2025	In process Inspection of etched Blades
Production Order #	ACUCUT SOPD2526-0005	
Item Code	MVR 20	
Product Description	MVR Lance 20G	
DHR #	20251379	
Batch #	EP0587/2025	
Reference Drawing	SECPL/MVR/07	

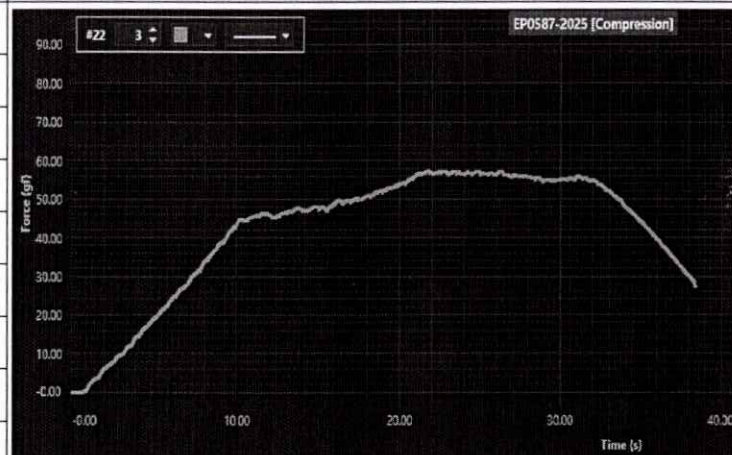
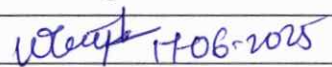

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.812	0.809	0.816	0.814	0.815	0.808	0.812	0.811	0.816	0.813	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.538	0.542	0.547	0.552	0.539	0.542	0.540	0.537	0.539	0.541	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.99	25.13	24.89	25.16	25.06	24.92	24.99	25.16	24.97	25.13	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA							Signature (with date)		Manjunath 17-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	17-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓		Burr
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		1:30 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	X		Tip stroke
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		2:30 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		125 PCS	Accepted Batch Quantity		2093 PCS	Remarks		02 NO's Defects					
Defects Observed (Type)		Burr, Tip stroke													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		17-06-2025		with date		17-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253096	Type of Test	Penetration Force test
Date:	17-06-2025		
Production Order #	ACUCUT SOPD2526-0005	Testing Work Instruction #	SECPL_WI_047
Product Description	MVR LANCE 20G-PN 25MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Item Code	MVR 20	Equipment ID #	SECPL/INS/ 146
Batch #	EP0587/2025	DHR #	20251379

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	57.77	56.72	58.73	56.86	58.78	56.84	56.65	52.41	55.15	55.19	Complied		
2	11-20		56.19	59.59	60.63	56.88	57.28	56.70	57.04	58.26	55.74	57.02	Complied		
3	21-23		58.28	57.20	59.05								Complied		
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														