

Report No	QIRI20252221	Select the Appropriate Inspection Stage / Process
Date	03-05-2025	Inspection of Cut length Wire
Production Order	PRO2025-0288	
Item Code	0.63 CL Wire	
Product Description	Dia 0.63 mm Cut Length Wire 80 mm (RAJARATHNA)	
DHR No	20251032	
Batch No	WC0039/2025	
Reference Drawing	NA	

SI.N o.			Instrument			Setup	Approva	l (Actual	Reading	s/Observ	ation)			Not Complied) Complied Complied	
	Parameter	ter Requirement	Used	1	2	3	4	5	6	7	8	9	10		Remarks
1	Diameter	0.63 ± 0.005mm	DM	0.632	0.633	0.633	0.632	0.632	0.631	0.631	0.633	0.632	0.633	Compled	
2	Length of cut Wires	80 ± 1.0 mm	DVC	49.57	19.61	49,52	79.72	49.57	49,55	49.52	79.57	79,56	79,52	Compleed	
3	Straightness	Straight	Rolling Method	OK	ok	OK	OK	OK	OK	OK	OK	OK	OK	Compled	P04
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OX-	OK	014	OK	OK	OK	Compleed	
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Inspected By (Name) LAKSHMI.				ΛI.			Signature (with date)								×

Effective Date: 28-04-2023



SI.N	Parameter	Date and Time	Instrument	In	process	Samples	Inspectio	n (Put "V	" - Com	olied and	"X "- N	ot Compl	ied)	Inspected by	Remarks		
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	Observed (Type)				all sections								Section 2.				
	Quality Inspection I	S COMPANIES OF THE SECTION AND ASSESSED.				AND DESCRIPTION OF THE PARTY OF	ed By (Na	me)	-	LAKSHM		- 2003/2009/2004	ed By (Na	ame) MURI	GESHAPPA R		
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