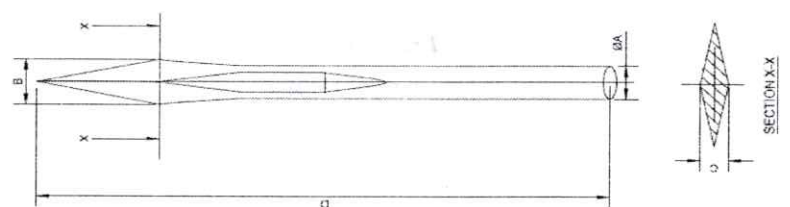
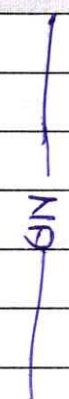

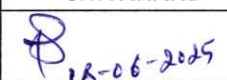
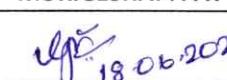


## Quality Inspection Report (Inprocess Inspection)

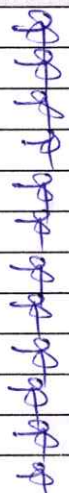


Report #	QIRI20253105	Select the Appropriate Inspection Stage / Process
Date	17-06-2025	In process Inspection of etched Blades
Production Order #	ACUCUT SOPD2526-0002	
Item Code	MVR 20	
Product Description	MVR Lance 20G	
DHR #	20251378	
Batch #	EP0590/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.819	0.816	0.818	0.809	0.817	0.816	0.819	0.804	0.806	0.807	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.10	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.548	0.546	0.549	0.551	0.549	0.541	0.556	0.558	0.558	0.542	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.91	24.88	24.98	25.01	25.16	24.94	25.16	24.89	25.08	25.09	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND						Signature (with date)		 17-06-2025					

## Quality Inspection Report (Inprocess Inspection)


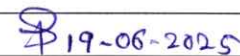

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	17-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	No web	
		04:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		18-06-2024		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		09:40AM		✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓	Washing	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	X	Box	
		12:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		✓		Accepted Batch Quantity		—		Remarks		—						
Defects Observed (Type)		✓														
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature		 18-06-2025		Signature		 18-06-2025						
Note: Annexure to be provided for additional test report (if required)																



Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	18-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		05:40 PM		✓	✓	✓	✓	X	✓	✓	✓	✓	✓		Dent		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		19-06-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓									
		Sample Inspected Quantity		315 Pcs	Accepted Batch Quantity		10422 Pcs		Remarks		04 Nos Defect						
Defects Observed (Type)		No web, Washing, Buxs, Dent															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		 19-06-2025		Signature with date		 19-06-2025	
Note: Annexure to be provided for additional test report (if required)																	

## Quality Test Report

Report #	QIRI20253106	Type of Test	Penetration Force test
Date.:	17-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SOPD2526-0002	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20	DHR #	20251378
Batch #	EP0590/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	52.33	54.63	55.29	57.02	59.55	52.11	55.82	53.51	54.48	60.91	Complied			
2	11-20		66.54	60.73	57.52	56.50	62.90	60.63	62.67	59.76	63.37	65.60	Complied			
3	21-30		60.66	64.37	59.30	58.05	63.39	61.95	65.15	63.76	62.95	63.72	Complied			
4	31-40		63.25	66.48	55.72	55.29	53.50	56.70	57.19	52.04	59.71	52.66	Complied			
5	41-50		65.08	61.22	60.82	60.12	59.46	62.14	60.22	64.30	64.93	59.60	Complied			
6	51-60		60.86	60.69	60.51	59.35	61.50	63.88	62.07	65.86	53.16	54.88	Complied			
7	61-70		55.72	54.47	55.70	52.89	56.81	53.50	55.44	51.59	59.40	58.20	Complied			
8	71-80		55.55	58.92	59.75	58.76	63.82	58.19	59.67	60.25	61.48	60.43	Complied			
9	81-90		53.67	53.63	59.83	53.70	56.70	53.57	57.04	56.55	53.94	55.92	Complied			
10	91-100		59.55	63.25	61.16	59.81	60.93	61.60	65.33	66.26	65.60	67.18	Complied			
11	101-110		55.64	57.12	60.93	55.06	57.31	57.04	57.83	57.38	56.05	54.03	Complied			
12	111-112		56.65	63.39									Complied			
Inspected By (Name)		SHIVANAND											Signature (with date)		 19-06-2025	
Post Test Result														Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved													Signature (with date )		 19-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved															