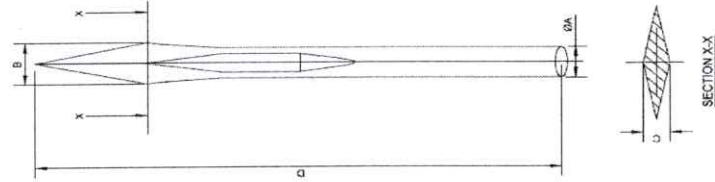
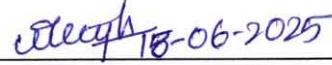


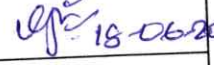


<b>Report #</b>	QIRI20253111	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	18-06-2025	In process Inspection of etched Blades
<b>Production Order #</b>	ACUCUT - SOPD2526-0005	
<b>Item Code</b>	MVR 20	
<b>Product Description</b>	MVR Lance 20G	
<b>DHR #</b>	20251426	
<b>Batch #</b>	EP0593/2025	
<b>Reference Drawing</b>	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.814	0.811	0.824	0.821	0.815	0.813	0.820	0.818	0.815	0.824	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.534	0.531	0.538	0.535	0.534	0.541	0.536	0.538	0.532	0.535	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.93	24.86	25.11	25.05	24.90	25.13	24.93	25.15	24.91	24.83	Complied	Σ
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA						Signature (with date)			 18-06-2025				


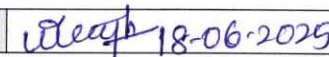

# Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Width of the blade Thickness of the blade Surface Finish & Visual Checks	18-06-2023	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		N/A
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		80 Pcs	Accepted Batch Quantity		1052 Pcs		Remarks									
Defects Observed (Type)				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R						
Post Quality Inspection Result				Signature with date		 18-06-2023		Signature with date		 18-06-2023						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved																
<input type="checkbox"/> Batch do not conform to the requirement and not approved																
Note: Annexure to be provided for additional test report (if required)																



## Quality Test Report

Report #	QIRI20253112	Type of Test	Penetration Force test
Date.:	18-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SOPD2526-0005	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20	DHR #	20251426
Batch #	EP0593/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	63.22	61.53	52.71	55.33	55.50	55.00	58.82	53.78	55.71	60.47	Complied		
2	11-12		59.98	56.77									Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA										Signature (with date)		 18-06-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved												Signature (with date )		 18-06-2025	
<input type="checkbox"/> Batch do not conform to the requirement and not approved															