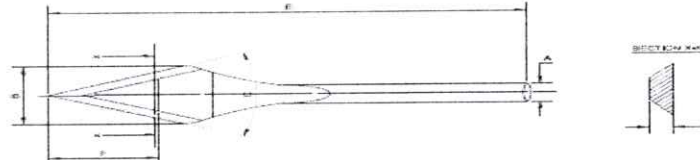
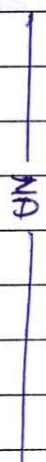



Report #	QIRI20253235	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	In process Inspection of etched Blades
Production Order #	MST - SO0B2526-0017	
Item Code	CC 275	
Product Description	Clear Cornea Angled SB 2.75 mm	
DHR #	20251482	
Batch #	EP0613/2025	
Reference Drawing	SECPL/CC/05	

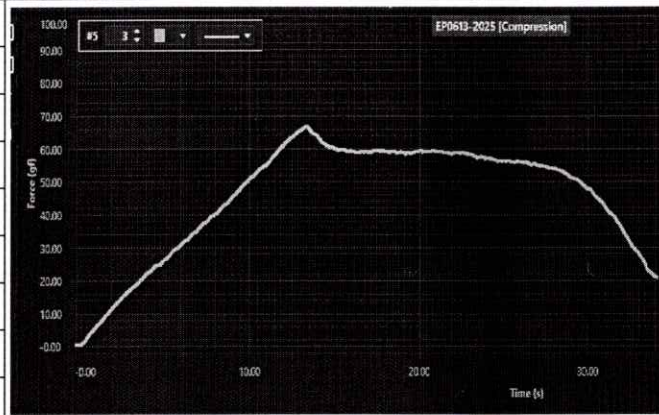
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.809	0.806	0.814	0.819	0.816	0.814	0.818	0.824	0.826	0.817	Complied	
2	Width of the Blade	2.75 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.156	0.158	0.164	0.166	0.161	0.159	0.151	0.156	0.163	0.166	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.96	22.99	23.01	23.16	22.98	23.14	23.19	22.86	22.89	23.09	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.10	2.0	2.0	2.0	2.0	2.0	2.10	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND							Signature (with date)		 24-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Width of the Blade Incision Marking Length Surface Finish Visual Inspection	24-06-2025	Ocular/Microscope Ocular/Microscope Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	B088		
		10:25 Am		✓	✓	✓	✓	✓	✓	X	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		50 pcs	Accepted Batch Quantity		443 pcs		Remarks		01 NO Defects								
Defects Observed (Type)		B088															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature		24-06-2025		Signature		24-06-2025	
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date				with date			
Note: Annexure to be provided for additional test report (if required)																	



## Quality Test Report

Report #	QIRI20253236	Type of Test	Penetration Force test
Date.:	24-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST - SO0B2526-0017	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA SB 2.75MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 275	DHR #	20251482
Batch #	EP0613/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-05	63.00 ± 10gf	66.72	71.05	62.18	69.40	62.40						Complied	
2														
3														
4														
5														
6														
7														
8														
9														
10														
Inspected By (Name)		SHIVANAND											Signature (with date)	24-06-2025
Post Test Result													Approved By (Name)	MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )	24-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													