

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253480	Select the Appropriate Inspection Stage / Process							
Date 04-07-2025		Inspection of Blanks (Punched)							
Production Order	PR025-0860	E FLATTENING COINING E							
Item Code	MVR 20	x c							
Product Description	MVR-Lance 20G	C C CA							
DHR No	20251602								
Batch No	PU0199/2025	n v - D							
Reference Drawing	SECPL/MVR20/07								

SI.N		Requirement	Instrument Used			Result									
0.	Parameter			1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.90 ± 0.005 mm	DM	0,901	0.899	0.898	0.902	0,900	0.902	0.901	0.899	0.901	0.900	Complied	
F(B)	Width of the flat	1.10 ± 0.10 mm	DVC	1.11	1.09	1.08	1.12	1.11	1.09	1.09	1.12	1611	1.10	Complied	
F(E)	Thickness of the flat	0.63 ± 0.02 mm	DM	0.631	0.635	0.629	0.636	0,637	0.639	0,634	0.640	0,633	0,636	Compled	
C(B)	Width of the blank	1.40 ± 0.10 mm	DVC	1.39	to 41	1.42	1.42	1,240	1.39	1.240	1.41	1.38	1.42	Complied	
C(C)	Cutting length of the blank (LHS)	3.00 ± 0.20 mm	DVC	3.01	3,02	2.99		3.02	J.07	3.01	3.09	3.01	3.00	Compled	4
C(C)	Cutting length of the blank (RHS)	3.00 ± 0.20 mm	DVC	3.04	3.06	3.03	3,02	3.05	3.03	3.05	3.06	3.05	3.04	Complied	2
C(D)	Pre notch length	25.40 ± 0.50 mm	DVC	25.42	25.39	25.47	25.51	25,55	25.39	25.46	25.38	25.246	25.51	Compled	
C(E)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.055	0.052	0.048	0.053	0.056	0.052	0.051	0.048	Complied	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM	0.629	0,632	0,636	0.639	0,640	0.641	0,639	0.638	0,635	0.639	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	ok	on	OK	OK	OK	OK	OK	on	Compled	
		^									1				
Insp	ected By (Name)		LAKSH	МІ			S	ignature	(with dat	ie)	A CONT	14-01-2	025 .		

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cess Samples Inspection (Put "v" - Complied and "X "- Not Complied) Inspected by Remarks	plied and "X"- Not (Compli	(Put "√" -	spection	mples Ins	rocess Sa	Inp	Instrument Used	Date and Time	Parameter	SI.N
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									05-07-2025 09:40AM		
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						-	/		MAOKIN	Thickness of the flat	2.
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									12:40PM	Pre notch length	5.
		-							- 1 31 35/1	Blank Thickness	6.
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									02:40PM	1 (m)	
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									04:40PM		
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ch Quantity Remarks	Remarks	1 5	_	47	ntity	Batch Qua	Accepted	3 33	06:00 PM	ple Inspected Quantity	amı
Lawrented By (Name) LAKSHMI Approved By (Name) MURIGESHAPPA R	LAVCUBAL		Section (Section	12.	Page 1 married 2				-	ects Observed (Type)	
Inspected by (Name)		1								st Quality Inspection Result	os
Signature with date with date	05-04-2025	(Sol					d	oved	irement and appr	Batch conform to the requi	
Signature Signature Signature		0		e	Signatur		d	nd not approve	irement and appr	st Quality Inspection Result	Pos

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CL N	Parameter	Date and Time	Instrument Used	Inp	Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)										Remarks
SI.N o.				1	2	3	4	5	6	7	8	9	10	(Signature)	
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		03:40 PM	1	1	X		~			V				1000	Eas variation
1.	Width of the flat	04140PM	DVC		V			Ĺ			-		-	900	
2.	Thickness of the flat	06:00PM	DM						1			-		9000	
3.	Width of the blank	08 - 07-2025	5 DVC	./										Province of the second	
4.	Cutting length of the blank	10:30AM	DVC DVC				-	V		_	_	-		201	2
5. 6.	Pre notch length Blank Thickness	II:DOAM	DM		No.									1800	
7.	Visual Checks	11. NOTIVE	VISUAL/MICROS			_								/	
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Samp	le Inspected Quantity	315 PCS,		Accepted I	Batch Qua	ntity				Remarks		021	lo's d	effect.	
Defe	cts Observed (Type)	Soutches	Foor von	orlation		Telephone		C 84 34-17	59				d D/8	MIIDI	GESHAPPA R
Post	Quality Inspection Result					100000000000000000000000000000000000000	ed By (Na	me)	1	LAKSHN		00003402954465	red By (N		1
	Batch conform to the requ					Signatu			100	8-04-2	025.	Signatu with da		W.	08-07201
	Batch do not conform to th	ne requirement ar	nd not approve	ed		with da	te		15/0	0		with da		HE CONTRACTOR	00-1202

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