

Report No	QIRI20250675	Select the Appropriate Inspection Stage / Process
Date	10.02.2025	Inspection of Cut length Wire
Production Order	PRO24-2598	spection of cut length wife
Item Code	Ø 0.90 CL Wire	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20250430	NA.
Batch No	WC0015/2025	
Reference Drawing	NA .	

SI.N	Parameter		Instrument			Setup	Approv	al (Actual	Reading	s/Observ	ation)			Result	
0.	Talallelei I	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	, DM	0.903	0.902	0.901	0,901	0.902	0,902	0.903	0,901	0.900	0.902	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.72	74.63	74,71	44.65	74.64	74,49	74.61	74.66	74.59	74.70	Complied.	
3	Straightness	Straight	Rolling Method	ok	ok	ok	ok	ok	ok	OK	014	or	ok	Complied	AOV
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	ok	OK	ok	ok	OK	OX	ok	ok	ok	Compled.	
				_				100							
												3.			
ıspe	cted By (Name)		LAKSHN	11.	w/		Się	gnature (with date	.)	Voy!	0-02-26	725.		

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



I.N	数据集制于产品		Instrument	Ing	process S	Samples I	nspection	n (Put "V	" - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks
о.	Parameter	meter Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Nemark.
	ORO HEAVING STEELINGS AT VALUE OF THE	10-02-2025 1200 PM		V	/	V		/	/	/	/	~	/	For Sta.M	
				V								/	/	& than M	1
		1:30 PM			/	/	V	/	V	V	V	/	/	s sta.M	
				V	~	V		~	~	V		V	~		
				/	<u> </u>	\checkmark	V		~	V	V	V	/		
				~	/	~	V		~	/	~	~		Sata.M	
		2:30 pm	Ų.		~					~		-		2 and 1711	
					V	V	/	/	1		V	V	1		
s	Diameter		DMM			~	/	~			V	V	~		E
	Cutting Length Straightness Defects free	1	DVC Rolling Method						~	~		~	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		2
			Microscope	V	<u> </u>	~		V	V			V	1/	& tha.M	
		3:30 PM)	V	V	V				V	V	1	1		
		8730 1111			~	~	V	1/			V	1/	V		
					V			/	~	/	/	/	/		
		4:30 PM				/	V		~		V		N	S_tha.M	
					V			V			V	/	~		
		5:30 PM	1	N	~	~		~	V	V	V	/	/	& shaim	
				~	V	~	V	~		~	V	~	~	1 10 1	
		5:50 PM		V			~					~		& Ha.M	
nple Inspected Quantity			Accepted I	cepted Batch Quantity					Remarks						
fect	s Observed (Type)	-		To the same of the		Commence of the last			Т			1275333333			TECHARDA D
OCCUPANT OF	Quality Inspection						ed By (Na	me)		LAKSHM	l	The second second second	ed By (Na		SESHAPPA R
	Batch conform to t			ogiti.		Signatu			DEDI-18)-02-21	200	Signatu with da		U	15 02 200g
_	Batch do not confo			pproved		with da	ie		16% 11	1-01-21	de	with ua			10.0

Effective Date: 28-04-2023 Page 2 of 2



l.N			Instrument	ln In	process S	Samples Ir	spection	n (Put "√	' - Comp	lied and '	"X "- No	t Complie	ed)	Inspected by	1 Kemarks
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
		11-02-2025		/	V		/	~	\checkmark			V	~	& tharm	
		of : 40 HM			/		~			/	/	V			1
				/	~	1	V	/	V	V	V	~	/		
		6		/	V		V	V	/	~	V	~	~		
		10:30 AM			V	V	/	V	/	/	~	/	/	Shark	ı
	÷	73,537,77			/	V	/	V	V	/	V	/	~	1	
			_	/	/	V		/	/	~	V	/	/		
		/	v nº	/	/	/	/	V	/	/	V	V	/		
	Diameter	,	DMM	/		/	/	/	~	V	/	1	1	12 AP AA	Į.
	Cutting Length	11:30 AM	DVC	/		V.		~	V	/		V	~	& HaiM	4
	Straightness Defects free		Rolling Method Microscope	/		V	V	V	N	V	~	V	~		2
				V	/	/	V	/	V	~	~		~		1
					/	V	V	V	/		V	V	~	A-	
				V	/		V	V	V	/	~	~	~	s_tha.N	,
		12:30 PM		/	V	V		~	V	V		V	1	2 and th	1
				/	/		/	V		V	~	V	V		
				~	V	V	V	/	V	V	~	V	~	-	
		5	1	/	V	V	/	~	V	V		V	~		-
				~	~	V	V	~		~		V	~	8 thai M	
		1:30 pm		V			V		V		V Company			0-412.11	-
nple Inspected Quantity Accepted Batch Qua				ntity				Remarks				1 /			
	s Observed (Type)	_	The second second second second second		ententelle av an	Temporary and		THE STANSFER OF	9	AVCUBA		Approv	od Dv (N	ama) MIII	RIGESHAPPA R
	Quality Inspection					Inspecte		ime)	//	LAKSHM		1447-1453-1453-145-1		anie) ivior	. V.
	Batch conform to t				- 0	Signatur			11-02-2025			Signatu with da			ME NOT NOT
	Batch do not confo			pproved		with dat	e		18/	11		with da		He is a second	110

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



SI.N			Instrument	Inj	orocess S	Samples I	nspection	n (Put "V	" - Comp	lied and	"X "- No	t Complie	:d)	Inspected by	by Remarks
о.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signatur	e)
		11-02.20 200 Bm		V	/	V	/	V	/	/	V	V	~	=1 11	
				V	V			V	1	~/	/	~	/		
		£ <		V	V	1		~	1	V	V	V	~		
		2:30 PM		V	/	V	/		V	/	V	/	/	Lotha	
				V	/	V	V	\checkmark	V		~	V	~		\$ ¥
		-		V	V	/		~		V	V		~		
				V	V			V	~	V	~	~			
		:4		V	V					~	V	V			V
	Diameter		DMM	V	~	/	V		~		V	V	V	Sella	0.4
8	Cutting Length Straightness	3:30 PM	DVC Rolling Method									~		3 119	10(
3 4	Defects free		Microscope			/	- 27								
														-	
				-											
					7										
			,							-					
					7			į.	У.						
		,4													
		15		yi.	7.			51							
npl	e Inspected Quantity	500 PCS.	- 1	Accepted I	Batch Qua	ntity	47	040	PCS	Remarks			_		
fect	s Observed (Type)	-		reasonal lines (413		- THE THE PARTY OF				1000-248					
st	Quality Inspection	Result				Inspecte	d By (Na	me)		AKSHM		Approve		me) MI	JRIGESHAPPA R
	Batch conform to t	And the second of the second o			3 %	Signatur			No	-02-20	25	Signatur			in of
	Batch do not confo	rm to the requirem	ent and not ap	proved	n " . ^	with dat	e		12/. 1			with dat	e		02:1

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023