


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252703	Select the Appropriate Inspection Stage / Process
Date	29-05-2025	Inspection of Cut length Wire
Production Order	PR025-500	
Item Code	0.87 CL Wire	
Product Description	Dia 0.87 mm Cut Length Wire 75 mm (Haynes)	
DHR No	20251256	
Batch No	WC0049/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.87 ± 0.005mm	DM	0.874	0.873	0.874	0.874	0.874	0.874	0.873	0.873	0.874	0.874	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.41	75.38	75.39	75.42	75.42	75.26	75.34	75.31	75.30	75.41	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	5 2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI				Signature (with date)				 29-05-2025					

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	29-05-2025 11:00 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Rohit	N/A
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		✓	Accepted Batch Quantity		✓	Remarks									
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Rohit		Signature		Rohit					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		29-05-2025		with date		24-05-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	30-05-2025 09:50 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	ROH	A 24
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				A											
Sample Inspected Quantity		315 PCS.		Accepted Batch Quantity		29900 PCS.		Remarks							
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		ROH 30-05-2025		Signature		MURIGESHAPPA R 30-05-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additonal test report (if required)															

