

## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251029	Select the Appropriate Inspection Stage / Process Inspection of Blanks (Punched)								
Date	24.02.2025									
Production Order	PR024-2752	E FLATTENING COINING								
Item Code	MVR 19	.x .c								
Product Description	MVR-Lance 19G									
DHR No	20250510									
Batch No	PU0058/2025	e D								
Reference Drawing	SECPL/MVR19/07									

Parameter	Requirement		\$100 m 100 m		Result	<b>5</b>								
Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
re Diameter	0.97 ± 0.005 mm	DM	0.971	0,969	0,972	0,969	0,972	0,971	0,969	0.968	0.971	0.972	Compled	- 7
dth of the flat	1.30 ± 0.10 mm	DVC	1501	1.32	1,29			1.31	1	1 1 1 1 1 1 1 1 1		P. 2. 3		
ickness of the flat	0.63 ± 0.02 mm	DM		0.633	0,629	0.633	0.631	0.632	0,629	0,632	0.629	0.633	Compleed	
dth of the blank	1.60 ± 0.10 mm	DVC	1.61				1.61					1	N .	4
tting length of the blank (LHS)	3.30 ± 0.10 mm	DVC	3.31				3.28	3.31	3.27	3.31	3.32	3,28	Compled	T
tting length of the blank HS)	3.30 ± 0.10 mm	DVC	3,27	3.34	3.35	3,33	3.31	3,35	3.31	3.35	3,36	3.33	Compled	
	25.40 ± 0.50 mm	DVC	25.39	25.42	25,38	25.42	25.41	25.42	25.39	25.42	25.41	25,39	Compleed	
sh land thickness	0.06 ± 0.01 mm	DM							1	E.			, , , , , , , , , , , , , , , , , , ,	
ank thickness	0.63 ± 0.02 mm	DM												
rface Finish	Deffects Free	Microscope	OK	OK	OK	OK			OK	ok	OK		0 10	
· . train 1 . NA	Įú,									3	100			
		LAKCHI	N/1			c	ignature	(with dat	-e)	Now		-202	5.	
ic d tt tt	kness of the flat th of the blank ling length of the blank (LHS) ling length of the blank s) notch length h land thickness lk thickness	kness of the flat $0.63 \pm 0.02 \text{ mm}$ th of the blank $1.60 \pm 0.10 \text{ mm}$ ring length of the blank (LHS) $3.30 \pm 0.10 \text{ mm}$ ring length of the blank $3.30 \pm 0.10 \text{ mm}$	kness of the flat $0.63 \pm 0.02 \text{ mm}$ DM th of the blank $1.60 \pm 0.10 \text{ mm}$ DVC sing length of the blank (LHS) $3.30 \pm 0.10 \text{ mm}$ DVC sing length of the blank $3.30 \pm 0.10 \text{ mm}$ DVC sing length of the blank $3.30 \pm 0.10 \text{ mm}$ DVC should be shown as $0.00 \pm 0.00 \text{ mm}$ DVC $0.00 \pm 0.00 \text{ mm}$ DVC $0.00 \pm 0.00 \text{ mm}$ DM sk thickness $0.63 \pm 0.02 \text{ mm}$ DM sace Finish Deffects Free Microscope	kness of the flat $0.63 \pm 0.02 \text{ mm}$ DM $0.631$ th of the blank $1.60 \pm 0.10 \text{ mm}$ DVC $1.61$ sing length of the blank (LHS) $3.30 \pm 0.10 \text{ mm}$ DVC $3.31$ sing length of the blank $3.30 \pm 0.10 \text{ mm}$ DVC $3.27$ notch length $25.40 \pm 0.50 \text{ mm}$ DVC $25.39$ h land thickness $0.06 \pm 0.01 \text{ mm}$ DM $0.061$ sk thickness $0.63 \pm 0.02 \text{ mm}$ DM $0.631$ ace Finish Deffects Free Microscope OK	kness of the flat $0.63 \pm 0.02 \text{ mm}$ DM $0.631$ $0.633$ th of the blank $1.60 \pm 0.10 \text{ mm}$ DVC $1.61$ $1.59$ sing length of the blank (LHS) $3.30 \pm 0.10 \text{ mm}$ DVC $3.31$ $3.33$ sing length of the blank $3.30 \pm 0.10 \text{ mm}$ DVC $3.27$ $3.37$ notch length $25.40 \pm 0.50 \text{ mm}$ DVC $25.39$ $25.42$ h land thickness $0.66 \pm 0.01 \text{ mm}$ DM $0.631$ $0.632$ ace Finish Deffects Free Microscope OK	kness of the flat $0.63 \pm 0.02 \text{ mm}$ DM $0.631$ $0.633$ $0.629$ th of the blank $1.60 \pm 0.10 \text{ mm}$ DVC $1.61$ $1.59$ $1.63$ ling length of the blank (LHS) $3.30 \pm 0.10 \text{ mm}$ DVC $3:31$ $3:33$ $3:31$ ling length of the blank $3.30 \pm 0.10 \text{ mm}$ DVC $3:27$ $3:37$ $3:31$ $3:35$ notch length $25.40 \pm 0.50 \text{ mm}$ DVC $25.39$ $25.42$ $25.38$ In land thickness $0.66 \pm 0.01 \text{ mm}$ DM $0.631$ $0.632$ $0.629$ ace Finish Deffects Free Microscope OK OK	kness of the flat  0.63 ± 0.02 mm  DM  0.631  0.633  0.629  0.633  1.62  1.61  1.59  1.63  1.62  1.62  1.63  1.62  1.62  1.63  1.62  1.63  1.62  1.63  1.62  1.62  1.63  1.62  1.62  1.63  1.62  1.62  1.63  1.62  1.63  1.62  1.62  1.63  1.62  1.63  1.62  1.62  1.63  1.62  1.62  1.63  1.62  1.63  1.62  1.62  1.63  1.62  1.62  1.63	kness of the flat  0.63 ± 0.02 mm  DM  0.631  0.633  0.629  0.633  0.631  0.631  0.633  0.629  0.633  0.631  0.631  0.633  0.631  0.632  0.629  0.628  0.631  0.631  0.632  0.629  0.628  0.631  0.631  0.632  0.634  0.631  0.632  0.634  0.631	kness of the flat         0.63 ± 0.02 mm         DM         0.631         0.633         0.629         0.633         0.631         0.632           th of the blank         1.60 ± 0.10 mm         DVC         1.61         1.59         1.63         1.62         1.61         1.59           sing length of the blank (LHS)         3.30 ± 0.10 mm         DVC         3.31         3.33         3.31         3.2±         3.28         3.31           sing length of the blank (S)         3.30 ± 0.10 mm         DVC         3.2±         3.3±         3.35         3.31         3.3	kness of the flat  0.63 ± 0.02 mm  DM  0.631  0.633  0.629  0.633  0.631  0.632  0.633  0.631  0.632  0.632  0.633  0.631  0.632  0.632  0.633  0.631  0.632  0.633  0.631  0.632  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.631  0.633  0.633  0.633  0.631  0.633	kness of the flat  0.63 ± 0.02 mm  DM  0.631  0.633  0.629  0.633  0.631  0.632  0.633	kness of the flat  0.63 ± 0.02 mm  DM  0.631 0.633 0.629 0.633 0.631 0.632 0.629 0.632 0.629  th of the blank  1.60 ± 0.10 mm  DVC  1.61 1.59 1.63 1.62 1.61 1.59 1.58 1.61 1.62  sing length of the blank (LHS)  3.30 ± 0.10 mm  DVC  3.31 3.33 3.31 3.2± 3.28 3.31 3.2± 3.31 3.3± 3.3±	kness of the flat  0.63 ± 0.02 mm  DM  0.631  0.633  0.629  0.633  0.631  0.632  0.632  0.639  0.632  0.639  0.632  0.639  0.632  0.639  0.632  0.639  0.632  0.639  0.632  0.639  0.632  0.639  0.632  0.639  0.639  0.632  0.639  0.639  0.632  0.639	kness of the flat  0.63 ± 0.02 mm  DM  0.631  0.633  0.629  0.633  0.631  0.632  0.633  0.632  0.632  0.633  0.632  0.633  0.632  0.633  0.632  0.633  0.632  0.633  0.633  0.632  0.633  0.633  0.632  0.633

Effective Date: 28-04-2023 Page 1 of 3



## **Quality Inspection Report (Inprocess Inspection)**

SI.N o.	Parameter	Date and Time	Instrument Used	In	Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)										,
				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		24-02-2025 2140 AM	DVC		~		/	/	~	V	~	V	~	Jest I	6. S. S. S. S. S.
				V	V	~		1					/	0	4
		03140PM		V	V	V	V	V		V	V	-		Kou!	2
					V	V	V		×	/	/	V	V	COL.	East variable
		OH!HOPM		V	V	V	1	V			~	1	V	FOU	
					V	V	/	V	V	/	V		V	100	
		06:00PM			V	~	~	~~	1	-			~	GOV.	-
1. Width of the flat		25-01-2025			V			V	V		V	/	V	1	
2.	Thickness of the flat Width of the blank			~	V	~	~	V	V	~	~	-	~	CON	
4.	Cutting length of the blank	91 AO AM DVC		~	/	/	~	V	-		V		1	Con	
5.	Pre notch length		DVC DM VISUAL/MICROS COPE		V	V	~	V	~		V	1	V	.,	-
	Blank Thickness Visual Checks			~		~				V	/		~		h = 127
	VISUAL CHECKS				V	~	V	~		/	~	V	~		75
					V	V		V		~	~	~	N	Ole -	
		M40H(0)			V	V	~	~			~			COL	
					V			V		V			V		
				~					V			V	V		
				V				~			V	1	V		
		11100000		~				-	1	1	1	-	~	Par	
ample Inspected Quantity  200 PCC  Accepted Batch Quai						ation.		V		Damada		V	1		
	Observed (Type)	200 PCS.		Accepted	attii Quai	itity				Remarks		OT	NO.	Deffect	•
CHERRY	Quality Inspection Result	East varie	tion.		S = 100 to = 2.75	Inchasta	d D. (No.	1		LAKSHMI	· · · · · · · · · · · · · · · · · · ·	Talana	al D., (Na	NAI NAI	JRIGESHAPPA R
Batch conform to the requirement and approved						Inspected By (Name) Signature			NA -95			Approved By (Name) Signature		ille)   IVR	
Batch do not conform to the requirement and not approved						with date			25-02-9025			with date			ly 0290
_	nnexure to be provided for additonate							1965 - 10	12			1			250

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