

Quality Inspection Report (Inprocess Inspection)

		Select the Appropriate Inspection Stage / Process
Report #	QIRI20253194	In process Inspection of etched Blades
Date	23-06-2025	птргоссэз мэрээл
Production Order#	MST-03	ε
tem Code	CC DB 24	T SECTION EX
Product Description	Clear Cornea Angled DB 2.4 mm	
OHR#	20251471	
Batch #	EP0602/2025	
Reference Drawing	SECPL/CC/05	

	200 S 20		Setup Approval (Actual Readings/Observation											Result	Remarks	
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Keiliaik	
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0:459	0:768	0.766	0.769	0.771	0.465	0.763	0.758	0.764	0.761	Complied	1	
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	240	240	2.40	240	2.40	240	2.40	2.40	Complied		
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer		0.159	0-154	0155	0.161	0.163	0.157	01158	0.159	01153	Conglied	-	
4	Prenotch Length 23.00 ± 0.5		Digital calliper		_				23.01	2317	22.98	22.94	22.86	Compiled	NA	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	20	2.0	2.0	2.0	2.0	2.0	2.0 9	2.0	Completed	1	
6	Surface Finish	Matte Finish	Microscope	de	OLC	OK	ok	OK	de	ok	ole	OK	OK	Compiled		
7	Visual Inspection	Free from deffects	Microscope	OL	OK	ok	ok	OK	ok	ole	OK	ok	ok	Compled		
													-			
3.4			E 5 /								-					
Inspect	ted By (Name)		SHIVANAND				Si	ignature	(with d	ate)	1	3 23-	06-2	025		



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Sl.No.	Parameter	Date and Time	Instrument Used	Inpro	cess San	nples Ins	pection	ples Inspection (Put "v'			" - Complied and "X "-			Inspected by	Remarks
SI.NO.	Parameter	Date and Time	mistrament osea	1	2	3	4	5	6	7	8	9	10	(Signature)	
		23-06-2025		V	~	-	~	~	-	~	<u></u>	-	_	8	
		12:10Pm		V	~	~	~	~	~	X	~	~	_	\$	Dent
				V	-	~	~	~	-	-	-	-	L	7	
				V	~	~	~	-	~	~	~	-	1	8	
				~	~	~	~	~	~	~	~	~	~	3	-
				V	V	~	~	~	~	-	-	~	~	9	
		1:10 600		V	~	~	~	V	~	~	~	X	-	3	washing
				~	~	~	-	~	V	~	-	_	-	3	ļ
1	Width of the blade	V _I C	Ocular/Microscope	V	~	~	~	~	~	~	~	-	-	8	
2	Prenotch length		Digital calliper	~	1	V	~	-	~	-	-		1.	8	
3	Incision Marking length Surface Finish & Visual Checks		Ocular/Microscope Microscope	~	1	~	-		-	-			1	B	-
			Meroscope							-	1	-	-	8	
	N. M				-			-		-	-			7	
-				-	-			-							<u> </u>
	2 4			-				 		-	 				
	1 =2								-		 				
			F ¹	_				 							
								1							
			8												
Sample Inspected Quantity 125 PCS					Accepted Batch Quantity				PCS Remarks			00000		ou Dat	eut)
	Observed (Type)	Dent, W	ashing,		Inspected By (Name)				CURTANANA			Approved By (Name)		Name) MILE	RIGESHAPPA F
	ality Inspection Result Batch conform to the requ	irament and approved				Signati	The second second	name)							12 A-12 C 10 C 1-1 A 10 C 1
	Batch do not conform to the		t approved			with da			\$3-06-2025			with date		U	J 23-06
	nexure to be provided for additor		4			1									

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



Quality Test Report

Report #	QIRI20253195	Type of Test	Penetration Force test		
Date.:	23-06-2025	Type of Test	renetration roice test		
Production Order #	MST - SO0B2526-0003	Testing Work Instruction #	SECPL_WI_047		
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	CC DB 24	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0602/2025	DHR#	20251471		

SI.No	Sample #	Requirement				Actual	Reading	gs/Obse	rvation				Result (Complied / Not Complied)	Test Gra	ph/ Test Sample (Image)
1	01-10		66.95	70.41	70.71	70.10	70.89	68.26	71.28	71.11	69.78	60.79	Complied	100.00 #3 3 T +	EP0602-2025 [Compression]
2	11.15		69.97	69.03	71.67	67.36	63.88						Complied		
3														80.00	
4														§ 60.00	hamman
5														40.00 Local	
6		63.00 ± 10gf													
7														20.00	
8														-600	
9		1												-0.00 5.00 10.0	0 15.00 20.00 25.00 30.00 Time{s
10														Pene	tration value -66.95gf
nspect	spected By (Name) SHIVANAND									Signature (with date)	\$ 23-06-2025				
Post Te	ost Test Result									Approved By (Name)	MURIGESHAPPA R				
☑ E	☑ Batch conform to the requirement and approved										nd.				
	Batch do not conf	nform to the requirement and not approved								Signature (with date)	UJC 23-06-2005				