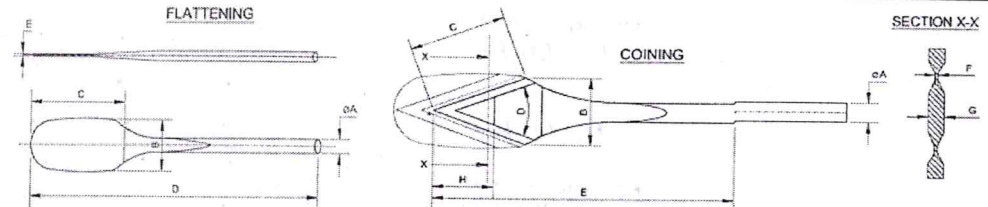




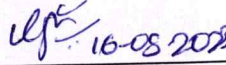
## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254156	<p>Select the Appropriate Inspection Stage / Process</p> <p>Inspection of Blanks (Punched)</p> 
Date	14-08-2025	
Production Order	PR025-1194	
Item Code	CC DB 28	
Product Description	CLEAR CORNEA ANGLED DB 2.8 mm	
DHR No	20251914	
Batch No	PU0242/2025	
Reference Drawing	SECPL/CD28/06	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.900	0.899	0.902	0.903	0.900	0.901	0.903	0.901	0.900	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.91	2.89	2.93	2.94	2.91	2.89	2.90	2.92	2.94	2.92	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.222	0.217	0.220	0.219	0.224	0.221	0.220	0.219	0.225	0.218	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	2.99	3.01	3.04	3.00	2.98	3.02	3.04	3.00	2.98	3.03	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81	3.77	3.75	3.81	3.88	3.80	3.90	3.84	3.91	3.81	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.84	3.82	3.80	3.86	3.92	3.85	3.87	3.89	3.86	3.77	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.46	23.39	23.42	23.29	23.52	23.49	23.38	23.46	23.47	23.53	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.049	0.056	0.048	0.052	0.057	0.060	0.054	0.055	0.057	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.237	0.238	0.229	0.235	0.231	0.238	0.240	0.237	0.229	0.236	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.26	2.24	2.31	2.19	2.20	2.25	2.27	2.31	2.34	2.28	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 14-08-2025.			



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	14-08-2025 05:00 PM	DVC DM DVC DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		16-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓	Double marking
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Wave line.
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
04:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
05:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
06:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		4856 PCS.		Remarks		02 No's Defect.								
Defects Observed (Type)		Double marking Wave line.															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature									
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		16-08-2025		with date									
Note: Annexure to be provided for additional test report (if required)																	