

Report No	QIRI20253098	Select the Appropriate Inspection Stage / Process
Date	21-06-2025	Inspection of Cut length Wire
Production Order	PRO25-0735	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (RAAJRATNA)	
DHR No	20251434	
Batch No	WC0057/2025	
Reference Drawing	NA	

	Requirement	Instrument Used			Result									
Parameter			1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Diameter	0.90 ± 0.005 mm	DM	0,904	0.905	0,905	0.905	0.904	0.905	0,905	0,905	0.904	0,905	Complied	
Length of cut Wires	75 ± 0.50 mm	DVC	45,38	75.43	75.47	75,48	75.46	45.35	45.41	45.36	75.32	75,33	Compled	
Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OL	Compleed	40
Defects Free	Free from rust, burr,Damage.	Microscope	on	OK	OK	OK	OL	OK	OK	OK	OK	OK	Complied	
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	Diameter Length of cut Wires Straightness	Diameter 0.90 ± 0.005 mm Length of cut Wires 75 ± 0.50 mm Straightness Straight Defects Free Free from rust, burr, Damage.	Parameter Requirement Used Diameter 0.90 ± 0.005 mm DM Length of cut Wires 75 ± 0.50 mm DVC Straightness Straight Rolling Method Defects Free Free from rust, burr, Damage. Microscope	Parameter Requirement Used 1 Diameter $0.90 \pm 0.005 \text{ mm}$ DM $0.90 \pm 0.005 \text{ mm}$ Length of cut Wires $75 \pm 0.50 \text{ mm}$ DVC ± 5.38 Straightness Straight Rolling Method OK Defects Free Free from rust, burr, Damage. Microscope OK	Parameter Requirement Used 1 2 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 Length of cut Wires 75 ± 0.50 mm DVC +5.38 +5.43 Straightness Straight Rolling Method OK OK Defects Free Free from rust, burr, Damage. Microscope OK OK	Parameter Requirement Used 1 2 3 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.90 5 0.90 5 Length of cut Wires 75 ± 0.50 mm DVC +5、38 +5・升3 +5・升4 +5・	Parameter Requirement Used 1 2 3 4 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 0.905	Parameter Requirement Used 1 2 3 4 5 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 0.905 0.905 0.904 Length of cut Wires 75 ± 0.50 mm DVC ±5, 38 ±5.43 ±5.44 ±5.44 ±5.48 ±5.46 Straightness Straight Rolling Method OK OK OK OK OK OK Defects Free Free from rust, burr, Damage. Microscope OK OK OK OK OK OK	Parameter Requirement Used 1 2 3 4 5 6 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 0.905 0.905 0.905 0.904 0.905 Length of cut Wires 75 ± 0.50 mm DVC ±5.38 ±5.43 ±5.44 ±5.48 ±5.46 ±5.35 Straightness Straight Rolling Method OK OK OK OK OK OK Defects Free Free from rust, burr, Damage. Microscope ON OK OK OK OK OK	Parameter Requirement Used 1 2 3 4 5 6 7 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 0.905	Parameter Requirement Used 1 2 3 4 5 6 7 8 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 0.905 <td>Parameter Requirement Used 1 2 3 4 5 6 7 8 9 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.90 ± 0.905 0.905 0.905 0.905 0.905 0.904 0.905 0.905 0.904 0.904 0.905 0.905 0.904 0.904 0.905 0.905 0.905 0.904 0.904 0.905 0.905 0.905 0.905 0.904 0.904 0.905 0.905 0.905 0.905 0.905 0.904 0.904 0.905 0.905 0.905 0.905 0.905 0.904 0.904 0.905</td> <td>Parameter Requirement Used 1 2 3 4 5 6 7 8 9 10 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 0.905 0.905 0.905 0.905 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.904 0.905 0.905 0.904 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.905 0.904 0.905</td> <td>Parameter Requirement Used 1 2 3 4 5 6 7 8 9 10 (Complied) Not Complied) Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 <</td>	Parameter Requirement Used 1 2 3 4 5 6 7 8 9 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.90 ± 0.905 0.905 0.905 0.905 0.905 0.904 0.905 0.905 0.904 0.904 0.905 0.905 0.904 0.904 0.905 0.905 0.905 0.904 0.904 0.905 0.905 0.905 0.905 0.904 0.904 0.905 0.905 0.905 0.905 0.905 0.904 0.904 0.905 0.905 0.905 0.905 0.905 0.904 0.904 0.905	Parameter Requirement Used 1 2 3 4 5 6 7 8 9 10 Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 0.905 0.905 0.905 0.905 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.904 0.905 0.905 0.904 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.904 0.905 0.905 0.905 0.904 0.905	Parameter Requirement Used 1 2 3 4 5 6 7 8 9 10 (Complied) Not Complied) Diameter 0.90 ± 0.005 mm DM 0.90 ± 0.905 <

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Effective Date: 28-04-2023



