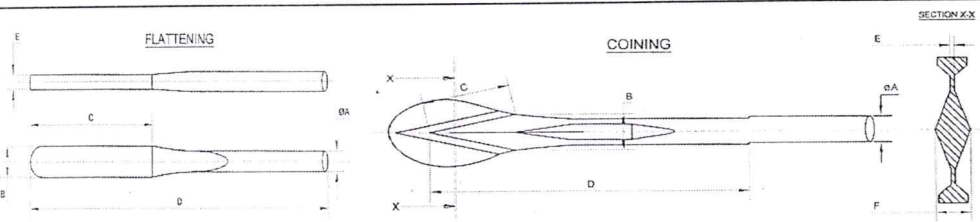


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253707	Select the Appropriate Inspection Stage / Process
Date	19-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-0979	
Item Code	MVR 23	
Product Description	MVR-Lance 23G	
DHR No	20251733	
Batch No	PU0218/2025	
Reference Drawing	SECPL/MVR23/07	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.800	0.799	0.801	0.800	0.799	0.798	0.801	0.800	0.802	0.798	Complied	
F(B)	Width of the flat	0.90 ± 0.10 mm	DVC	0.91	0.89	0.92	0.91	0.93	0.88	0.89	0.90	0.89	0.92	Complied	
F(E)	Thickness of the flat	0.62 ± 0.02 mm	DM	0.619	0.621	0.619	0.615	0.620	0.622	0.625	0.619	0.620	0.621	Complied	
C(B)	Width of the blank	1.20 ± 0.10 mm	DVC	1.19	1.17	1.21	1.22	1.24	1.19	1.20	1.21	1.17	1.19	Complied	
C(C)	Cutting length of the blank (LHS)	2.40 ± 0.10 mm	DVC	2.41	2.49	2.37	2.39	2.41	2.38	2.39	2.41	2.39	2.47	Complied	24
C(C)	Cutting length of the blank (RHS)	2.40 ± 0.10 mm	DVC	2.46	2.45	2.42	2.46	2.45	2.42	2.43	2.46	2.42	2.43	Complied	
C(D)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.39	23.41	23.47	23.52	23.55	23.49	23.39	23.46	23.47	Complied	
C(E)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.052	0.055	0.056	0.059	0.060	0.052	0.057	0.057	Complied	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM	0.631	0.629	0.636	0.640	0.639	0.629	0.633	0.637	0.635	0.640	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)				LAKSHMI				Signature (with date)				19-07-2025			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	19-07-2025 03:00 PM	DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	NA	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			[Signature]
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			[Signature]
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		80 PCS.	Accepted Batch Quantity		962 PCS.		Remarks										
Defects Observed (Type)																	
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		Mudigeshappa R.							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		GIRISHA PA							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		19-07-2025		with date		19-07-2025							
Note: Annexure to be provided for additional test report (if required)																	