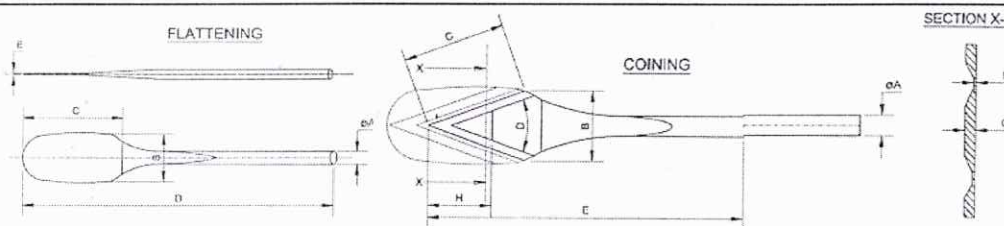




















Report No	QIRI20253207	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	Inspection of Blanks (Punched)
Production Order	PR025-0777	
Item Code	CC SB 26	
Product Description	CLEAR CORNEA SB 2.6 mm	
DHR No	20251414 20251514	
Batch No	PU0187/2025	
Reference Drawing	SECPL/CS26/05	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.87 ± 0.005 mm	DM	0.873	0.871	0.873	0.869	0.868	0.870	0.871	0.873	0.870	0.869	Complied	
F(B)	Width of the flat	2.70 ± 0.10 mm	DVC	2.71	2.69	2.72	2.75	2.68	2.73	2.74	2.72	2.68	2.71	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.220	0.225	0.226	0.223	0.221	0.223	0.219	0.222	Complied	
C(B)	Width of the blank	2.80 ± 0.10 mm	DVC	2.79	2.83	2.84	2.85	2.78	2.83	2.84	2.83	2.82	2.81	Complied	
C(C)	Cutting length of the blank (LHS)	3.60 ± 0.10 mm	DVC	3.61	3.65	3.63	3.57	3.67	3.59	3.61	3.67	3.58	3.63	Complied	5
C(C)	Cutting length of the blank (RHS)	3.60 ± 0.10 mm	DVC	3.66	3.69	3.66	3.62	3.64	3.64	3.65	3.62	3.62	3.67	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.39	23.52	23.55	23.39	23.41	23.47	23.52	23.55	23.36	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.055	0.054	0.052	0.049	0.050	0.056	0.051	0.054	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.236	0.232	0.235	0.229	0.230	0.236	0.239	0.240	0.235	0.236	Complied	
C(H)	Depth Marking	2.25 ± 0.10 mm	DVC	2.24	2.26	2.28	2.30	2.19	2.20	2.22	2.25	2.26	2.27	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					24-06-2025			

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	24-06-2025 12:10 PM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		24
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		25-06-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:00 AM.		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		1436 PCS.		Remarks		-						
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		25-06-2025		with date		25-06-2025					
Note: Annexure to be provided for additional test report (if required)															