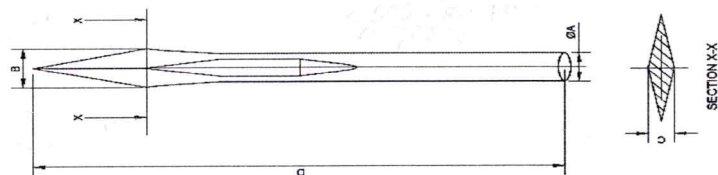


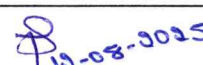
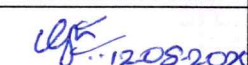


Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253993	Select the Appropriate Inspection Stage / Process
Date	07-08-2025	In process Inspection of etched Blades
Production Order #	DIAMATRIX SOOB2526-0011	
Item Code	MVR 24	
Product Description	MVR Lance 24G	
DHR #	20251833	
Batch #	EP0762/2025	
Reference Drawing	SECPL/MVR/07	

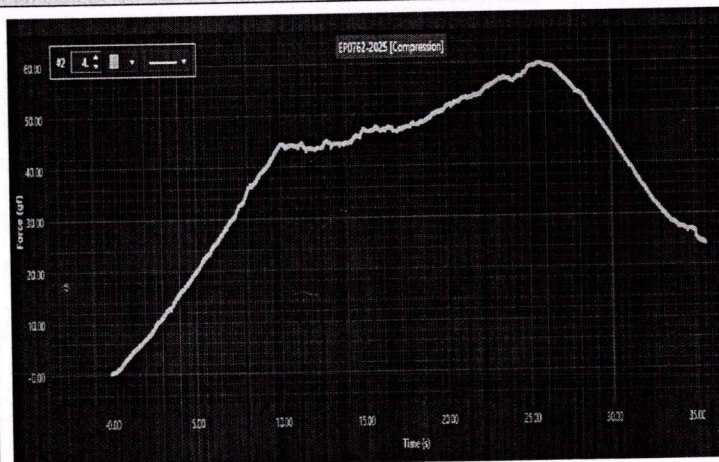
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.62 ± 0.02mm	Micrometer	0.619	0.618	0.624	0.626	0.617	0.619	0.624	0.627	0.624	0.627	Complied	↑
2	Width of the Blade	0.80 ± 0.1mm	Ocular/Microscope	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80	Complied	↑
3	Thickness of the Blade	0.45 ± 0.02mm	Micrometer	0.461	0.464	0.467	0.468	0.457	0.459	0.464	0.461	0.459	0.457	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.96	24.86	24.94	25.01	25.14	25.16	24.98	24.97	24.86	24.87	Complied	±
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND							Signature (with date)		 07-08-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	07-08-2025 3:35pm	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	X	✓	✓	✓	✓	✓			
		04:15pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	X	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12-08-2025 4:15pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓							
Sample Inspected Quantity				195 NO's		Accepted Batch Quantity		1986 NO's		Remarks		03 NO's Defects			
Defects Observed (Type)				Shining, Dent											
Post Quality Inspection Result								Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved								Signature				Signature			
<input type="checkbox"/> Batch do not conform to the requirement and not approved								with date		12-08-2025		with date			
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253994	Type of Test	Penetration Force test
Date.:	07-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	DIAMATRIX SOOB2526-0011	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 24G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 24	DHR #	20251833
Batch #	EP0762/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	59.55	61.27	61.39	59.25	55.67	64.05	63.56	58.50	54.92	54.53	Complied		
2	11-20		61.97	57.25	59.82	54.12	58.02	55.52	52.76	52.13	56.98	62.27	Complied		
3	21-24		60.10	57.28	59.10	52.35							Complied		
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		12-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		12-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														