


Quality Inspection Report (Inprocess Inspection)






















Report No	QIRI20251660	Select the Appropriate Inspection Stage / Process
Date	07-04-2025.	Inspection of Cut length Wire
Production Order	PRO25-0031	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20250768	
Batch No	WC0030/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.899	0.900	0.901	0.900	0.900	0.901	0.900	0.900	0.899	0.899	Complied	5 2
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.06	75.00	74.96	75.12	75.01	74.97	74.98	75.01	74.93	75.13	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI			Signature (with date)					 07-04-2025.					

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	07-04-2025 9:30 AM	DMIM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Rajk	N/A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
05:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
06:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
08-04-2025 9:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		—		Accepted Batch Quantity		—		Remarks		—					
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		Rajk 08-04-2025		Signature with date		MGR 08-04-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	08-04-2025 10:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	09-04-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓				
			✓	✓	✓	✓	✓	✓	✓	✓	✓				
			✓	✓	✓	✓	✓	✓	✓	✓	✓				
	10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		09-04-2025		with date		09-04-2025					
Note: Annexure to be provided for additional test report (if required)															

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	09-04-2025 11:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		500 Pcs.	Accepted Batch Quantity		5000 Pcs.		Remarks		—							
Defects Observed (Type)		—														
Post Quality Inspection Result							Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved							Signature		[Signature]		Signature		[Signature]			
<input type="checkbox"/> Batch do not conform to the requirement and not approved							with date		09-04-2025		with date		09-04-2025			
Note: Annexure to be provided for additonal test report (if required)																