

## **Quality Inspection Report (Inprocess Inspection)**

Report No.:	QIRI20253900	Select the Appropriate Inspection Stage / Process								
	02-08-2025	Inspection of Blanks (Punched)								
Date.:		COINING								
Production Order.:	PR025-1046	FLATTENING CONTRACTOR OF THE PROPERTY OF THE P								
Item Code.:	SP 15.0									
Product Description.:	SP STRAIGHT (SP)	C OA SECTION XX								
DHR No.:	20251782	5								
Batch No.:	PU0227/2025	x								
Reference Drawing.:	SECPL_SP_AL									

SI.N o.	Parameter	Requirement	Instrument Used			Result	Remarks								
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
A	Wire Diameter	0.66 ± 0.005 mm	DM	0.661	0.659	0.662	0.660	0,662	0,659	0,658	0.661	0,662	0.660	compleed	
F(B)	Width of the flat	1.65 + 0.10 mm	DVC	1.65	1.67	1.70	1.66	1.67	1.70	1.69	1.71	1.68	1.69	Compled	
F(E)	Thickness of the flat	0.20 ± 0.01 mm	DM	0.201	0.207	0,206	0.198	0,201	0.204	0.208	0.210	0.206	0.200	Compleo	
C(B)	Width of the blank	1.80 + 0.10 mm	DVC	1.81	1.82			1.81						Compled	
C(C)	Cutting length of the blank	6.40 ± 0.30 mm	DVC		6,42	6.47	6.50	6,46	6,37	6.35	6,46	6.41	6,42	Compled	
C(C)	Pre notch length	21.40 ± 0.50 mm	*DVC '											Compleo	2
C(E)	Flash land thickness	0.04 ± 0.01 mm	DM	0.049	0,042	0.041	0.046	0.038	0.045	0.042	0.047	0.040	0.042	Compled	
C(F)	Blank thickness	0.20 ± 0.01 mm	DM	0.198	0:205	0.206	0,202	0.205	0.205	0,207	0,208	0.20	0.207	Complied	
*	Surface Finish	Deffects Free	Microscope	OX	OK	OK	OK	OK		OK		1		Compled	
	,	55													
		950									1		2005,		
Insp	Inspected By (Name) LAKSHMI					S	Signature (with date)								

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## Quality Inspection Report (Inprocess Inspection)

SI.N	Parameter	Date and Time	Instrument Used	Inp	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)									Inspected by		Remarks
0.				1	2	3	4	5	6	7	8	9	10	(Signature)	(E)	
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		12:00 PM				~	_		~			~	_	30		
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		02:00 PM		-										200	1	
1.	Width of the flat		DVC		~									0/2		<del>\frac{\pi}{\pi}</del>
2.	Thickness of the flat Width of the blank	03100PM	DM DVC DVC DVC DM VISUAL/MICROS	2	~							_		80	1	-
3.							-		1					1		
1. 5.	Cutting length of the blank  Pre notch length	M400140							1	-	-	_	_	<u> </u>		
6.	Blank Thickness	05:00 PM				-		0	0	-	-			RO		
7.	Visual Checks	06:00 PM	COPE		1		1-	1	1	1-	_			60		
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	0. 1.00	M405:11	411	-			1	-			-		_	100		
		•		·			1			ARM BEINE						
amı	ole Inspected Quantity	315		Accepted	Batch Qua	antity		-		Remarks			_	-		3W N 1
Defects Observed (Type)						LAVCURAL			Approved By (Name		Jame)	ne) MURIGESHAPPA F				
Post Quality Inspection Result					Inspected By (Name) Signature with date			LAKSHMI 03-08-2025			The second secon			4503-08-200		
Batch conform to the requirement and approved  Batch do not conform to the requirement and not approved																
Ш	Batch do not conform to to Annexure to be provided for add					with de			12	030					100	

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



## Quality Inspection Report (Inprocess Inspection)

I.N	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "\"						olied and	"X "- No			Inspected by	Remarks
0.				1	2	3	4	5	6	7	8	9	10	(Signature)	1
	等等。 第二十二章 第二章	12130 PM			<u></u>				_					EOV	
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	Width of the flat		DVC	~										Boy	40
	Thickness of the flat Width of the blank	03130 PM 04120 PM.	DM DVC											POL	2
	Cutting length of the blank  Pre notch length	0 4 1 20 PW.	DVC DVC						_	1		1			
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ımı	ble Inspected Quantity	315 PCS		Accepted	Batch Qua	intity	1487	HH PC	S.	Remarks				_	
	cts Observed (Type)	_		Bank As Ba								Table 200 and 100 and			DICECHARRA
Post Quality Inspection Result				Inspected By (Name)			LAKSHMI 03-08-2025			Approv	ed By (N		RIGESHAPPA		
Batch conform to the requirement and approved					Signature					Signatu with da		U	103.03-1		
	Batch do not conform to the Annexure to be provided for add			d		with da	te		100	02.		with de	Section 2		- 00 /

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