

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254155	Select the Appropriate Inspection Stage / Process								
Date	19-08-2025	Inspection of Blanks (Punched)								
Production Order	PR025-1242	E FLATTENING SECTION XX								
Item Code	MVR 20	COINING								
Product Description	MVR-Lance 20G	C CA								
DHR No	20251913									
Batch No	PU0241/2025	B D D D D D D D D D D D D D D D D D D D								
Reference Drawing	SECPL/MVR/BBMB/08									

SI.N o.	Parameter	Requirement	Instrument Used				Result								
				1	2	3	4	5 .	6	7 1	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.90 ± 0.005 mm	- DM	0,901	0.903	0.899	0,900	0.903	0.901	0,903	0.900	0.902	0,901	Complied	
F(B)	Width of the flat	1.10 ± 0.10 mm	DVC	1.09	1.12	1:10	Lall	1.12	1.08	1.09	1.12	111	1.10	Complied	
F(E)	Thickness of the flat	0.63 ± 0.02 mm	DM	0.631	0.629	0.674	153.0	0.632				0.636	0.630	Complied	
C(B)	Width of the blank	1.40 ± 0.10 mm	DVC	1.39	1,42			1.39		1.242				Compled	
C(C)	Cutting length of the blank (LHS)	3.00 ± 0.10 mm	DVC							2.94	883 6	21		Complied	42
C(C)	Cutting length of the blank (RHS)	3.00 ± 0.10 mm	DVC				,				OF LA CH	1331111	3.06	Complied	
C(D)	Pre notch length	30.40 ± 0.50 mm	DVC	70 JH	30.52	PCOE	30,36	30.42	30,46	30.52	30,56	30,51	30.49	fompled	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0.062	0.069	0,070	0,068	0,066	0.040	0.069	0.067	0,066	0,069	Compled	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM								N 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	113	-	Compled	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	Ox		OK		OX	OL		Complied	
	SMENT III SMEIN EN VINCENTEN SALENTS SE SALENTS									ir.	0				
Insp	Inspected By (Name) LAKSHMI						Signature (with date)						8-2025		

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Effective Date: 28-04-2023



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SI.N o.	Parameter	Date and Time	Instrument	In	process	ed)	Inspected by									
			Used	1	2	3	4	5	6	7	8	9		(Signature)	Remarks	
		19-08-2025 01:30 PM		/	/			~			~			000	1	
		2:30 to 3:30PM	4			-		~			-			300		
		04:30 PM				-				1				Cour		
		5:30 40 6100 PM 20 - 08 - 2025 09:30 AM												300		
						-								CHOW		
		10:30 to 11:30AM	DVC DM DVC DVC DM VISUAL/MICROS	~				_		1				BOW		
1.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks 10:30 12:30 03:00 03:00 05:	12:30 PM												060	DA C	
2.		01:30 to 2:30 PM			_									204		
3.		MA OPIE		1115.13	120120									200		
 4. 5. 		14:30 to 5:30 PM		21 1	<u> </u>	-			-	-				COV		
6. 7.		06:00 PM 21- 08-2025 09:30 PM							_		_			301		
		10:30 to 11:30AM		G 7 8	111		31107							201		
		12:30 PM												Ray		
		01:30 to 2:30PM		-10 %	11/1/11		7127	-				_		3000		
		03:30 PM			مران		171		_					Colo		
- 1		04:30 PM		*				1 20 000		_	-			(30V)		
		05:30 PM												(30)		
		06:00 PM		9 17 17 12 1							-			COL		
UNIVERSITY		22 - 08 - 2025 09:30 AM		1.1000	13 35 1 15	1 1 1 1 1 1 1	11 (11)	1						ACU.		
mple	le Inspected Quantity Acce				atch Quar	antity				emarks						
Mary Company	Observed (Type)									Ciliaiks						
Post Quality Inspection Result					Inspected	LAKSHMI			Approved By (Name)		MUDICEC	TAMBLE SOURCE				
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved Note: Annexure to be provided for additional test report (if required)						Signature						Approved By (Name) Signature		IVIURIGES	MURIGESHAPPA R	
						with date			2025			with date		Up.	Up 22-0820	

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SI.N o.	Parameter	Date and Time	Instrument Used	In	process S	ed)	Inspected by	Remarks								
				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
		92-08-2025 10:30 AM		_	~	/	~	~						80%		
		1030 AM		V										300		
		12:30 PM		4						-				Bar		
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		02130 PM										X		BOUN	Scountche	
		03:30 PM								~		-		(300		
		04:30 PM							_					300		
1.	Width of the flat	05:30 PM	DVC		×	~									Eon Vaniatio	
2.	Thickness of the flat		DM											(30)		
3. 4.	Width of the blank Cutting length of the blank	23- 08- 2025 9:30 AM	DVC DVC											000		
5.	Pre notch length	10:30 AM	DVC)))						(30/7)		
6.	Blank Thickness	1(:00 pm	DM		\	/)						(SOL		
7.	Visual Checks		VISUAL/MICROS COPE		/											
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Sample Inspected Quantity 315 PCS. Accepted Batch				d Batch Quantity 29116 PCS				•	Remarks		02 NO.'s Defect.			.		
Defec	s Observed (Type)	Scoratch	es Eag	Varia	tion.											
Post Quality Inspection Result						Inspected By (Name)			LAKSHMI			1111 1973 - C-1001 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	ed By (Na	me) MURIG	MURIGESHAPPA R	
Batch conform to the requirement and approved							Signature			23-08-	2025.	Signature		Le Car		
	Batch do not conform to th		with dat	e		3	23-00		with date			23-08-2008				

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