

Report No	QIRI20253812	Select the Appropriate Inspection Stage / Process								
Date	25-07-2025	Inspection of Cut length Wire								
Production Order	PR025-1009									
Item Code	0.80 CL Wire									
Product Description	Dia 0.80 mm Cut Length Wire 75 mm	· · · · · · · · · · · · · · · · · · ·								
DHR No	20251749									
Batch No	WC0069/2025	. ,								
Reference Drawing	NA									

SI.N		Requirement	Instrument				Result								
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.80 ± 0.005mm	DM	0.803	0.804	408.0	208.0	0.804	0.804	0.803	0.802	0.802	0.804	Compled	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.26	45.19	75,29	45.21	75.18	45.15	45.21	45.20	45.28	75.14	Complied	ď
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	on	OK	or	OK	OK	OK	Complied	2
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	or	OK	on	OK	OK	OK	Complied	
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Inspect	ted By (Name)		LAKSHN	ΛI	_		Si	gnature	(with dat	e)	800	25-04	-2025.		

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	Parameter		Instrument	Inn	rocess S	amples I	nspection	Complie	Complied) Inspecte							
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Defects Observed (Type)				7 C. Shiptings	1.000	and Du (A	lamal		LAKSHI	VII	Appro	ved By (Name)	MURIO	GESHAPPA	
Post Quality Inspection Result Batch conform to the requirement and approved Batch do not conform to the requirement and not approved					Signat with o		vame	(20)	26-04-2025.			Signature with date		Of 26-07-20		

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SI.N			Instrument	Inp	rocess Sa	amples In	ples Inspection (Put "√" -			- Complied and "X "- Not			(d)	Inspected by (Signature)	Remarks	
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2	Cutting Length		DVC Rolling Method											60		
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amp	e Inspected Quantity			Accepted	Batch Qua	ntity		_		Kemarks						
	ts Observed (Type)					Inchact	ed By (N	amel		LAKSHN	ΛΙ	Appro	ved By (I	Name) M	JRIGESHAPPA	
	Quality Inspection Batch conform to	Result the requirement ar orm to the requirer	nd approved	onroved	4-	Signatu with da	re		Stock.	06-04	-2025.	Signat with d	ure	Ú	P-26-07-20	

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SI.N			Instrument	In	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complie										Remarks
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1	Diameter	12140 PM	DMM									-		(20)	2
2	Cutting Length Straightness Defects free	MAOEILO	DVC Rolling Method	~	~	-	-		-	_				100	2
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Sample Inspected Quantity 500 PCS. Accepted			Batch Qua	intity	61900	PCS.		Remarks							
efect	ts Observed (Type)				Wall of Today Control				EI .			Time	1 D /N	naur	IGESHAPPA F
Post Quality Inspection Result				CONTRACTOR OF THE PARTY OF	ed By (Na	ime)	LAKSHMI				ed By (N	TO SECURE PROPERTY OF THE PROP			
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