

Report No	QIRI20251916	Select the Appropriate Inspection Stage / Process							
Date	19-04-2025	Inspection of Cut length Wire							
Production Order	PRO25-0183	1 19							
Item Code	Ø 0.90 WIRE								
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)								
DHR No	20250941								
Batch No	WC0034/2025								
Reference Drawing	NA								

SI.N			Instrument			Setup	Approva	al (Actual	Reading	s/Observ	ation)			Result (Complied / Not Complied)	
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10		Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.899	0.900	0,900	0,899	0,900	0,901	0.899	0,900	0.899	0.902	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.69	44,70	74,73	74,75	74,75	74.63	74.6E	エキ・ギュ	74,70	<b>ゴル:ゴ</b> 1	Complied	
3	Straightness	Straight	Rolling Method	OK	ok	OK	OK	OK	OK	OK	OK	OK	OK	Complied	40
4	Defects Free	Free from rust, burr,Damage.	Microscope	or	OK	OK	OK	OK	OK	OK	OK	ok	or.	Compled	
												- 7 1	OT T		
								38			A		205		
Inspe	cted By (Name)	×	LAKSHI	MI 📆			Si	gnature (	with dat	e )	0	19-02	-2025		

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SI.N o.	Parameter	Date and Time	Instrument	In	process	Samples	Inspectio	n (Put "v	/" - Com	plied and	"X "- N	ot Compli	ed)	Inspected by	
	r ai ailletei		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		19-04-2025		V	V		V	-	~		V	V	V	065	LE CONTRIBUTION OF BUT SHOW
- 1		10:10 PM		V	~	V	~	V							
				v	V	~	~	~	~	V		V	~		
				V	~	1		~	V	1	V	V	~		
-		11100 AM			~	V		~	V	~	V	V	~	DOL	
				V	~	~	~		~	-	V	V			
				V	V	V	~	~		-	~	~	~		
		15.00.0					-	~	~	V		~		1 Par	
1 2	Diameter Cutting Length	12:00 PM	DMM	V		-	-			V	V	~	V	COL	Col
3	Straightness		DVC Rolling Method	~	~	V	-	~	~	~	V	~			
1	Defects free	01100 011	Microscope	V	V	1			2		V	V		v2	
	1 ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) (	01,00 PM			v	1	V	~		1	~			1000	
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						~	~	V	-	-	-	~	1		
		M9 001 50		V		~	V		~	V	~			(NOW	
					~	V	-	~	V	V	~	2	·		
2000		04:00 PM.		V	1	L	~	V	V	L	~	V	V	Rose	
mple	Inspected Quantity	-		Accepted I	Batch Qua	intity		_		Remarks		_			
	s Observed (Type)														
-	Quality Inspection	2540 DOMESTIC STREET, 15 TO 45 CO. 15 TO 1				Inspecte	d By (Na	me)		LAKSHM		Approve	d By (Nan	ne) MURIGE	SHAPPA R
_		he requirement and		Signatur			19-04-2095.			Signatur		l ne	y sound		
	Batch do not confo Innexure to be provide	rm to the requirem	ent and not a	proved		with dat	e e		(Sol)	9-04->		with date	e	W)	ig-of-



SI.N o.	AND REPORT OF THE PARTY OF THE		Instrument	Inn	rocess S	amples In	spection	(Put "V"	' - Comp	lied and	"X "- Not	Complie	d)	Inspected by	Remarks		
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)			
). 		19-04-2025 5:00 PM		~		_	V	V		V			1	POST			
		5:00 PM			~		1	1		L	L			10			
		20 -04-2025			V	v.		~	~	~	~		/	(A)			
		10:00 AM			~	~	~		V	~		V	/	Casse			
		10:00 Five			^/	~	1	~	V	~	~	~	~				
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		11100 AM		V	~	V	~	~	~	Pal	<b>-</b>						
		14100174		V			V	V	V	V	~	V		Des	40		
	Diameter		DMM	V	~	~	~	~	~	~					2		
1 2	Cutting Length	12'100 PM	DVC	V	~	~	~	/		~	~	~		1300			
3	Straightness		Rolling Method Microscope	~	~	~	V		-								
4	Defects free		Wilcioscope		V	~	V	V	~	-				COL			
		01:00 PM				V		~	V	~			1		~	10	
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		02:00PM						1					V	7			
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			-			-	N	-		V	~		~	ROLL			
10 VO		03100PM.		Accepted	WELL BOOK	entity				Remarks				. 6			
	le Inspected Quantity			Accepted						1378 113 186	Cop P Lin, clience						
Defects Observed (Type)				Inspecte	ed By (Na	ame)	LAKSHMI			Approv	ed By (N	Name) MURIGESHAPPA I					
D	Batch conform to	the requirement a form to the require	nd approved	approved		Signatu with da	re		( Con	20-094	-2025	Signatu with da			ys ou		

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



SI.N		Date and Time	Instrument	Inj	process :	Samples	nspection	(Put "√	- Comp	lied and	"X "- No	ot Complie	ed)	Inspected by	Remarks
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		20-04-2025 04-100 PM		~	~	V	V	/	V	V	V	~		BOX	
		05:50 PM.		~	V	V	V	V	V		V	1		State .	
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				V	~		V	V	~		V	V	~		
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				V	V	V	~	V	~	~	V	~		08	
		MA OH!!!		~		-	/		~	/	N			Jour	
1	Diameter		DMM	1	~	~			~			V		08	3
2	Cutting Length	01:00 PM	DVC	~		~					V	~	~	ROW	
3 4	Straightness Defects free		Rolling Method Microscope									1			
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- 1			+						NA			1			
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lame	e Inspected Quantity	:=00 DCC		Accepted	Batch Qua	ntity	4020	O PCC		Remarks					
	ts Observed (Type)	500 PCS.					4020								
11111111	Quality Inspection					Inspecte	ed By (Nar	ne)		LAKSHM		Approve	d By (Na	me) MURIGE	SHAPPA R
	The state of the s	the requirement an	d approved			Signatu	CONTRACT CONTRACT		2			Signatur	PERSONAL PROPERTY OF THE PROPE		K 90
		orm to the requirem	TARREST TO THE PARTY OF THE PAR	pproved		with da			31-0x-2025.			with dat		.u	Jan Du
		ed for additional test rep							( )						3,

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