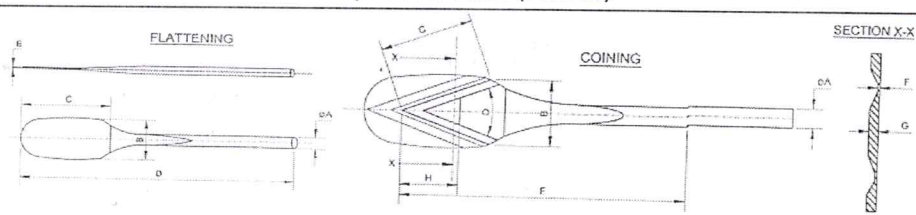



## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251560	Select the Appropriate Inspection Stage / Process
Date	28.03.2025	Inspection of Blanks (Punched)
Production Order	PR024-2969	
Item Code	KR SB 32-E	
Product Description	SLIT ANGLED SB 3.2 mm	
DHR No	20250712	
Batch No	PU0086/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	1.00 ± 0.005 mm	DM	1.004	1.003	1.005	1.002	1.005	1.004	1.003	1.002	1.001	1.005	Complied	
F(B)	Width of the flat	3.40 ± 0.10 mm	DVC	3.37	3.35	3.39	3.41	3.42	3.39	3.37	3.39	3.42	3.43	Complied	
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0.212	0.215	0.217	0.216	0.214	0.215	0.217	0.218	0.219	0.215	Complied	
C(B)	Width of the blank	3.40 ± 0.10 mm	DVC	3.42	3.39	3.41	3.43	3.42	3.39	3.42	3.43	3.39	3.38	Complied	
C(C)	Cutting length of the blank (LHS)	4.80 ± 0.20 mm	DVC	4.83	4.86	4.77	4.82	4.78	4.84	4.79	4.89	4.82	4.92	Complied	
C(C)	Cutting length of the blank (RHS)	4.80 ± 0.20 mm	DVC	4.87	4.92	4.83	4.87	4.83	4.89	4.84	4.83	4.85	4.87	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.39	23.42	23.45	23.47	23.39	23.42	23.45	23.47	23.37	23.39	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.049	0.053	0.051	0.049	0.053	0.054	0.052	0.049	0.048	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.232	0.233	0.235	0.229	0.234	0.229	0.232	0.234	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 28-03-2025			

## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	28-03-2025 11:10 AM	DVC DM DVC DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	N/A
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		80 PCS.	Accepted Batch Quantity		952 PCS.		Remarks		-						
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		[Signature] 28-03-2025		Signature with date		[Signature] 28-03-2025					
Note: Annexure to be provided for additional test report (if required)															