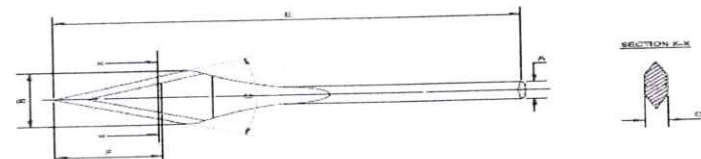


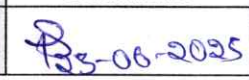
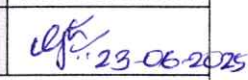


<b>Report #</b>	QIRI20253202	<b>Select the Appropriate Inspection Stage / Process</b> In process Inspection of etched Blades 
<b>Date</b>	23-06-2025	
<b>Production Order #</b>	SURGICON SO0B2425-0146	
<b>Item Code</b>	CC DB 24	
<b>Product Description</b>	Clear Cornea Angled DB 2.4 mm	
<b>DHR #</b>	20251475	
<b>Batch #</b>	EP0606/2025	
<b>Reference Drawing</b>	SECPL/CC/05	


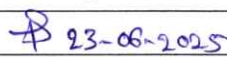
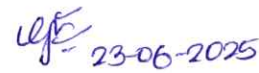
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.761	0.768	0.766	0.759	0.771	0.769	0.768	0.764	0.768	0.773	Complied	1
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	1
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.158	0.154	0.151	0.156	0.159	0.158	0.164	0.161	0.168	0.156	Complied	2
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.01	23.16	23.11	22.98	23.01	23.13	22.94	22.86	22.89	23.19	Complied	2
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.10	2.0	2.0	Complied	1
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
<b>Inspected By (Name)</b>			SHIVANAND						<b>Signature (with date)</b>		 23-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	23-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		2:15 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓		Dull		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		3:15 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	X	✓	✓	✓		No web		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		Sample Inspected Quantity		125 Pcs	Accepted Batch Quantity		1514 Pcs		Remarks		02 No's Defects						
Defects Observed (Type)		Dull, No web,															
<b>Post Quality Inspection Result</b>										<b>Inspected By (Name)</b>		<b>SHIVANAND</b>		<b>Approved By (Name)</b>		<b>MURIGESHAPPA R</b>	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature with date		 23-06-2025		Signature with date		 23-06-2025	
<input type="checkbox"/> Batch do not conform to the requirement and not approved																	
Note: Annexure to be provided for additional test report (if required)																	



## Quality Test Report

Report #	QIRI20253203	Type of Test	Penetration Force test
Date.:	23-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SURGICON SO0B2425-0146	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC DB 24	DHR #	20251475
Batch #	EP0606/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	62.01	66.35	63.05	61.57	62.42	63.01	62.94	66.65	64.14	65.72	Complied		
2	11-19		68.55	62.89	66.37	68.50	62.24	67.02	68.49	58.63	59.35		Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		 23-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )	 23-06-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														