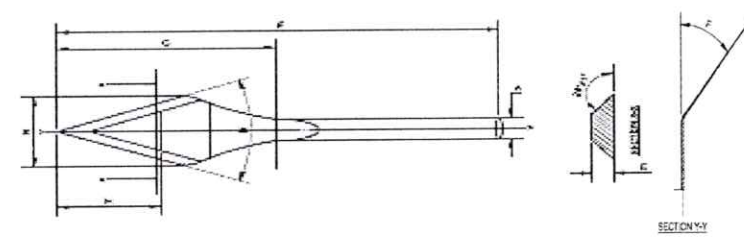


# Quality Inspection Report (Inprocess Inspection)

Report	QIRI20252970	Select the Appropriate Inspection Stage / Process
Date	14-06-2025	Inprocess Inspection of knives
Production Order	Surgicon So-0146(2678pcs)	
REF / Model #	KR 24 NSB	
Product Description	Slit Angled SB 2.4mm	
DHR #	20251387	
Batch / Lot #	F0465/2025	
Reference Drawing #	D10060	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/N ot Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Handle colour & Handle Priniting	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.40 ± 0.1mm	Occular	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.10	2.00	2.10	2.00	2.10	2.00	2.10	2.00	2.10	Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45°	46°	45°	45°	46°	45°	45°	46°	45°	46°	Complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.00	6.50	6.00	6.50	6.50	6.50	6.00	Complied	
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	NA										-NA-	
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	Complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			Misbah Noor.S	Signature (with date )					21-06-2025						

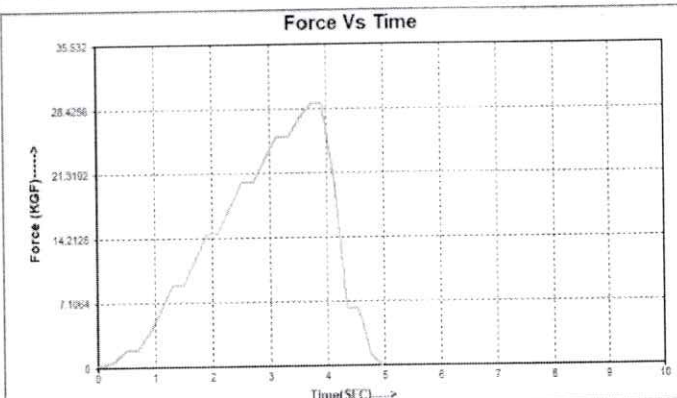



## Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks				
				1	2	3	4	5	6	7	8	9	10						
			14-06-2025 2:48 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
			3:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
			16-06-2025 10:02 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
			11:30 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
			17-06-2025 03:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
			04:55 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
			18-06-2025 10:37 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
			12:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
1	Handle Print	Visual	19-06-2025 12:32 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
2	Tip Orientation,	Visual																	
3	Incision Marking Length	Visual /Occular																	
4	Bending Angle	Protractor/Gauge																	
5	Bending Length	Steel Rule																	
6	Surface Finish & Visual Checks	Visual /Occular	21-06-2025 04:02 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
7	Product Label description	Visual																	
8	Product Cleanlines,	Visual	25-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
9	No of Pouches /Carton	Visual	03-06-2025	✓	✓	✓	✓	✓											
10	No of Cartons /Corrugated Box	Visual	05:32 PM	✓	✓	✓	✓	✓											
				NA															
Sample Inspected Quantity				195 NO's				Accepted Batch Quantity				2602 PCS				Remarks		Nil	
Defects Observed (Type)				Nil															
Post Quality Inspection Result				Inspected By (Name)				Misbah Noor				Approved By (Name)				MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date				[Signature] 03-06-2025				Signature with date				[Signature] 03-06-2025			
<input type="checkbox"/> Batch do not conform to the requirement and not approved																			



## Quality Test Report

Report #	QIRI20252971	Type of Test	Attachment Strength Pull Test
Date::	18-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Surgicon So-0146	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Slit Angled SB 2.4mm	Equipment ID #	SECPL/INS/33
REE/MODEL #	KR 24	DHR #	20251387
Batch #	F0465/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																	
1	SAMPLE 1	≥1.5 KGF	29 KGF	COMPLIED	<div> <div> <b>PULL TEST</b>  <p><b>Force Vs Time</b></p> <p>Y-axis: Force (KGF) from 0 to 35.532 X-axis: Time (SEC) from 0 to 10</p> </div> <div>  <p><b>SHAH EYE CARE PVT LTD</b>            PLOT 8 9            KARUR INDUSTRIAL AREA            PS ROAD DAVANAGERE            KARNATAKA-577006</p> </div> <div> <p><b>Description</b></p> <p>Product name: KR 24</p> <p>Operator: SHRUTI</p> <p>Batch: F0465/2025</p> <p>Sample ID: Surgicon So-0146</p> <p>Shape: -</p> <p>Standard: &gt; 1.5 KGF</p> <p>Min Force: 29</p> <p>Max Force: 29</p> <p>Date: 18.06.2025</p> <p>Time: 11:51:23</p> </div> </div>																																	
					<table border="1"> <tr> <td>Specimen Nos.</td> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td> </tr> <tr> <td>Max Force (KGF)</td> <td>29</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td>Status(Pass/Fail)</td> <td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table>	Specimen Nos.	1	2	3	4	5	6	7	8	9	10	Max Force (KGF)	29										Status(Pass/Fail)	Pass									
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Status(Pass/Fail)	Pass																																					
Inspected By (Name)		PRAVEN P K			Signature (with date)	 18-06-2025																																
Post Test Result					Approved By (Name)	MURIGESHAPPA R																																
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved					Signature (with date)	 18-06-2025																																