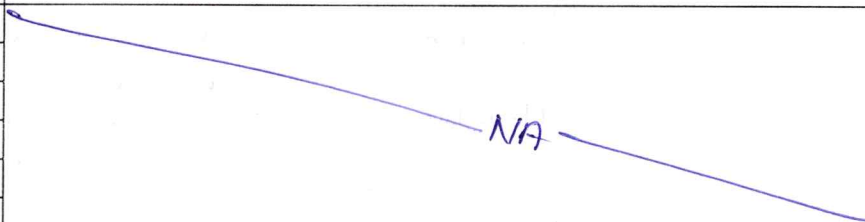


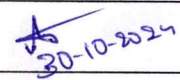
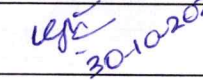


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20245559	Select the Appropriate Inspection Stage / Process
Date	30-10-2024	Inspection of Cut length Wire
Production Order	PR024-1720	
Item Code	0.838 CL Wire	
Product Description	Dia 0.838 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20242247	
Batch No	WC0089/2024	
Reference Drawing	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.838 ± 0.005mm	DM	0.839	0.840	0.840	0.840	0.841	0.841	0.841	0.838	0.839	0.840	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.82	74.91	75.12	75.11	75.19	74.91	74.83	74.81	75.03	75.11	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		APOORVA CB					Signature (with date)					 30-10-2024			

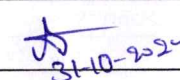
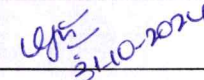
Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	30-10-2024 10:00 Am	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		APOORVA CB		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		 30-10-2024		Signature		 30-10-2024					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	4:30 Pm	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	7 5
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		5:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		31-10-2024 9:35 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
1:00 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
2:00 Pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
Sample Inspected Quantity				Accepted Batch Quantity				Remarks								
Defects Observed (Type)																
Post Quality Inspection Result				Inspected By (Name)		APOORVA CB		Approved By (Name)		MURIGESHAPPA R						
<input type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		31-10-2024		with date		31-10-2024						
Note: Annexure to be provided for additional test report (if required)																

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	3:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<div style="display: flex; align-items: center; justify-content: center;"> <div style="writing-mode: vertical-rl; transform: rotate(180deg);">75</div> </div>
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		500 PCS	Accepted Batch Quantity		55600 PCS		Remarks									
Defects Observed (Type)																
Post Quality Inspection Result							Inspected By (Name)		APOORVA CB		Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved							Signature		 31-10-2024		Signature		 31-10-2024			
							with date				with date					
Note: Annexure to be provided for additional test report (if required)																