

Report No	QIRI20250152	Select the Appropriate Inspection Stage / Process							
Date	07-01-2025	Inspection of Cut length Wire							
Production Order	PR024-2335								
Item Code	0.838 CL Wire								
Product Description	Dia 0.838 mm Cut Length Wire 75 mm (Haynes)								
DHR No	20250134	NA _							
Batch No	WC0002/2025								
Reference Drawing	NA								

SI.N			Instrument		Setup Approval (Actual Readings/Observation) Resul				Result						
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.838 ± 0.005mm	DM	0.837	0.837	0.836	0.837	0.838	0.837	0.837	0.837	0.837	0.836	complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.67	74.82	74.74	74.87	74.70	74.81	74,82	74,77	74.69	74, <del>71</del>	Complied	
3	Straightness	Straight	Rolling Method	ok	OK	ok	ok	ok	ok.	OK	OK	ok	OK	complied	40
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	ok	ok	ok	ok	0K	ok	or	or	ok	Complied	
Inspect	ted By (Name)		_AKSHM:	E Carlo			Si	gnature	(with dat	e )		GUL	27-01	2025	

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I.N			Instrument	Inp	rocess S	amples Ir	spection	(Put "√"	- Compl	lied and	"X "- Not	Complie	ed)	Inspected by	Remarks	
0.	Parameter	Date and Time	ne Used	1	2	3	4	5	6	7	8	9	10	(Signature)		
<b>U</b> .		ad A) 0-05	NACES CLOSE CONCERNATION AS AN	~		_	~	_	~	_	~	V	V	Rest.		
		07-01-2025		/		V		./	~	1	V	~	V	PSY.		
		11170 010	-	~			_		1	~		~	~	15th		
		11130 AM						V		~	~	~	~	Dest.		
	9		-					~		/	/	V	~	DOX.		
	<b>18</b>		1	~			✓ <b>/</b>	V	/	/	1	~		DOY.		
		10170P11	1				~	~			1	1	V	Oby.		
	Diameter Cutting Length Straightness Defects free	12:30 PM	1	V	./	./	./	1/	V		1/	V	V	POY		
			1	V	V	/		V		1	1	./	~	P. SY		
1			DMM DVC					./	1	1		V	~	Rose	4	
2   3		-112	Rolling Method					V	~	1			1	DE JE	3	
4		01:30 PM	Microscope			./	V	/	V	1	V	V	V	0 500		
			1	~	~/	V	V	./			V	V	~	Desy.		
			-					~	\ \ \	~			/	000		
		10 120 014	1			1	~		/	~	~	/	~	1600		
	02 30 PM	-		1	~	~	V	V	V	V		/	Jedy- Jedy-			
					1	1	_	~	V		V	~	~	Par		
			1		/	1	/	~	<b>/</b>			V		0.634		
1			1		/	/	V	/	/		<b>/</b>		~	BOOK		
		03:30 PM	1	V		V	/	/	~	/	/	V	~	low		
Sample Inspected Quantity  Accepted Batch Qua			antity				Remarks			_	C.					
	ts Observed (Type)			10.2.10.13.10.10.10.10.10.10.10.10.10.10.10.10.10.								Individual Company				
Post Quality Inspection Result					Inspect	ed By (Na	me)	LAKSHMI			4 (SECULE DA EL L'EULE	ed By (N	lame) MUI	RIGESHAPPA		
Batch conform to the requirement and approved						Signature			DARSHMI OX-OL PLOYS			Signatu		4	MURIGESHAPPA R	
	Batch do not confor	m to the requiremer	nt and not appro	oved		with da	te		ROY.	O*		with da	ate -		010	
		for additional test repor														

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SI.N o.			Instrument	Inj	orocess S	amples In	spection	(Put "√"	- Comp	lied and	"X "- Not	Complie	ed)	Inspected by	Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
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		04:40 1/4		~	1/		1	~	~	3/	V	V		2634	
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-		· ·		~	V			/	~	<b>/</b>	<b>/</b>	<b>/</b>	~	Post	
	la	05130 PM	1		~	V	/	./	/	1	~	V	~	963r	
		05 130 FIVE	1			~	V	~	~	./	V	/	V	DE .	
	9:			~	~	1	<b>/</b>	V	<b>/</b>		V	V	~	064	
		×	1	V	1	~	. 🗸	V	_	V	V	V	v	Dex	
	252	06 100 PM	1	V	./	/	V	/	~		V	V	V	DEN.	₫
1	Diameter Cutting Length	06 100 PM	DMM DVC	~		/	~	<b>/</b>	<b>/</b>	V		/		Dett.	3
2 3	Straightness Defects free		Rolling Method	1	/	~	<b>/</b>	<b>/</b>	/	~	V	~	/	MOLE MOLE	
4		08-01-2025	Microscope		. (	~	~	~	~	~	~	~	~	ROLL	
		08-01 2025	1		V	V	~	<b>/</b>	/	~	/	<b>/</b>	/	Roll	
		09:40 AM	1	V	/	~	~	V	/	<b>/</b>	V	V	V	Dete	
		OHAOMA	1	V	/	V	~	V	V	/	<b>V</b>	~	~	PEGE PEGE	
			1	V	N	V		~	~	~	V	~	~	les.	
		10;40 AM	7		~	V	V	1	~	V	~	~	~	Both	
		(*(*))	7		~	/	/	~	/	<b>/</b>	/	~	~	POL POL	
			1	~	<b>/</b>	~	~	/	/	~	~	V	/	1600	
	i.	11: 40 AM		~	~	~	~	~	V	\ <u> </u>	V	~	V	Jos.	
Sample Inspected Quantity Accepted Batch Qua			Remarks												
Defects Observed (Type)				Inchaste	ed By (Na	mal				Approved By (Nam		ame) MUF	RIGESHAPPA R		
Post Quality Inspection Result					Signatu		iiiie)	LAKSHMI			Signatu				
	Batch conform to the	requirement and a	pproved	wed		with da			100 of 2025			with da		L. The state of th	y no vic
	Batch do not conforn			veu				TSNINGH FOLLOWING	1 100	00				1	VV

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SI.N o.			Instrument	In	orocess S	amples li	nspection	n (Put "√"	- Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
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		0117011	1	V		~	~	V	V	~	V	~	V	PELL	
			1	1/	~	V	V	V	V	V	V	V	V	DETI-	
		02:40 PM		V	~	~	~	V	V	~	V	~	~	Park	
		V=1AO 619C		V	V	V	<b>~</b>	V	V	V	V	V	V	Par	
	Diameter		DMM	V	V	V	V	V	~	V	~	V	V	DEVI	
1   2	Cutting Length	04:00PM	DVC	<b>V</b>	V	<b>/</b>	~	V	V	V	V	V	~	Van Van	3
3	Straightness		Rolling Method	~											
4	Defects free		Microscope											-	
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								2				38			
Samp	le Inspected Quantity	500 PC	5.	Accepted	Batch Qua	ntity	424	40 PC	S,	Remarks			<del>(-</del>		
Defe	cts Observed (Type)	•										Take sign	- J.D., (N	ama) MIII	RIGESHAPPA R
	Quality Inspection Re						ed By (Na	ame)	LA	SHMI	095	Signatu	ed By (N	anie) Mur	RIGESHAPPA R
Batch conform to the requirement and approved						Signatu with da			10th 08-01-2025			with da		W/S	201201
	Batch do not conform			oved	*	with da	ite		the.	00		The second			.05

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