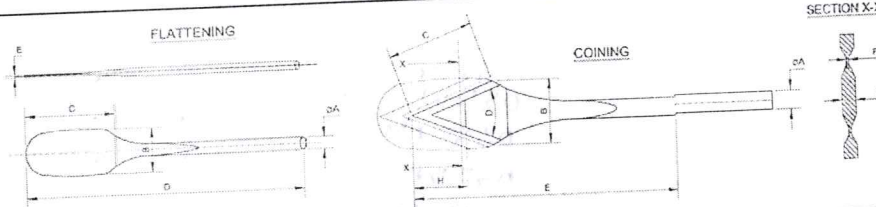
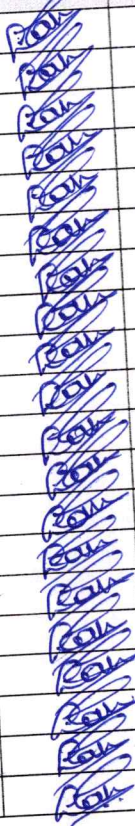
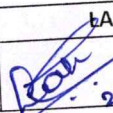
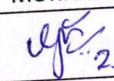


Report No	QIRI20253709	Select the Appropriate Inspection Stage / Process Inspection of Blanks (Punched) 
Date	22-07-2025	
Production Order	PR025-1002	
Item Code	CC DB 22	
Product Description	CLEAR CORNEA DB 2.2 mm	
DHR No	20251735	
Batch No	PU0220/2025	
Reference Drawing	SECPL/CD22/06	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.800	0.799	0.803	0.802	0.801	0.803	0.803	0.804	0.802	0.801	Complied	
F(B)	Width of the flat	2.30 ± 0.10 mm	DVC	2.29	2.31	2.33	2.34	2.36	2.28	2.29	2.32	2.36	2.29	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.222	0.219	0.225	0.222	0.217	0.220	0.219	0.221	0.224	0.220	Complied	
C(B)	Width of the blank	2.40 ± 0.10 mm	DVC	2.39	2.42	2.46	2.41	2.39	2.42	2.46	2.42	2.45	2.46	Complied	
C(C)	Cutting length of the blank (LHS)	3.10 ± 0.20 mm	DVC	3.07	3.11	3.20	3.11	3.07	3.15	3.09	3.15	3.17	3.09	Complied	
C(C)	Cutting length of the blank (RHS)	3.10 ± 0.20 mm	DVC	3.12	3.16	3.16	3.15	3.12	3.11	3.14	3.10	3.12	3.14	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.46	23.55	23.56	23.38	23.42	23.47	23.50	23.46	23.52	23.56	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.049	0.055	0.057	0.048	0.049	0.052	0.055	0.054	0.052	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.240	0.239	0.231	0.229	0.232	0.237	0.227	0.231	0.236	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.27	2.30	2.19	2.32	2.24	2.21	2.26	2.20	2.22	2.23	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			LAKSHMI					Signature (with date)					22-07-2025		

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	23-07-2025 04:30 PM	DVC DM DVC DVC DM DVC VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		100
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		07:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		08:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		23-07-2025 08:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		07:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		200 315 PCS.	Accepted Batch Quantity							Remarks			
Defects Observed (Type)				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
Post Quality Inspection Result				Signature with date		 23-07-2025		Signature with date		 23-07-2025					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				<input type="checkbox"/> Batch do not conform to the requirement and not approved											
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	24-07-2025 08:40 AM	DVC DM DVC DVC DVC DM DVC VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		[Signature]	Dottle mark
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		[Signature]	
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		[Signature]	Examination
				✓	✓	X	✓	✓	✓	✓	✓	✓	✓		[Signature]	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		[Signature]	
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		[Signature]	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		[Signature]	
	12:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
				NO												
Sample Inspected Quantity		115 PCS.	Accepted Batch Quantity		19556 PCS.					Remarks		02 No.'s Defect.				
Defects Observed (Type)				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
Post Quality Inspection Result				Signature with date		[Signature] 24-07-2025		Signature with date		[Signature] 24-07-2025						
<input type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Note: Annexure to be provided for additional test report (if required)												