

Report No	QIRI20253700	Select the Appropriate Inspection Stage / Process							
Date	18-07-2025	Inspection of Blanks (Punched)							
Production Order	PR025-0978	E FLATTENING SECTION XX							
Item Code	MVR 23	COINING							
Product Description	MVR-Lance 23G								
DHR No	20251723								
Batch No	PU0215/2025	a x							
Reference Drawing	SECPL/MVR23/07	F 0255							

SI.N						Result									
0.	Parameter	Parameter Requirement	Used	1	2	3	4	5	6	, 7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.80 ± 0.005 mm	DM	D.80H	0.803	0.802	0.805	0,803	0.804	0,803	0.804	0.804	0.803	Complied	
F(B)	Width of the flat	0.90 ± 0.10 mm	DVC	0,91		0.89								Compleed	
F(E)	Thickness of the flat	0.62 ± 0.02 mm	DM	0.62						1	Anthon S	No. 240 65		Complied	
C(B)	Width of the blank	1.20 ± 0.10 mm	DVC	1.19				1.19			1,22	-	1	Complied	1.
CICI	Cutting length of the blank (LHS)	2.40 ± 0.10 mm	DVC											Complied	t d
CICI	Cutting length of the blank (RHS)	2.40 ± 0.10 mm	DVC								15' 1 1	19 2 20		Compled	2
C(D)	Pre notch length	25.40 ± 0.50 mm	DVC	1	i	1		1	i	1				Complied	
C(E)	Flash land thickness	0.05 ± 0.01 mm	DM						1		1			Compled	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM			1		-		1				Compled	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OX		Compled	
									el Kiel					•	
Inspe	ected By (Name)		LAKSHI	VII.			Si	gnature	(with dat	e)	600	18-07	-2025.		

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5I.N o.			Instrument	Inp	rocess S	amples Ir	rspection	n (Put "√"	- Compl	ied and	"X "- Not	Complie	d)	Inspected by		Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signati	7	
		18-07-2025	area of the same of	~							V	V		(25)	2	
		02100 PM	1		1									30	A CONTRACTOR OF THE PARTY OF TH	
		M9 00/50	1											De la constantina della consta	300	
		04:00 to 5:00 PM									-			6	5/7	
		06:00 PM	-										_	Q	00	
	- v	MA 04:80	-						1					2	CIA CO	
	. *	09:HO 4010HOB	an .											R.C	1	
	e	1/140 to 12/40PM	4											185	3	
1.	Width of the flat	01:40 to 02:40p	1											120		4
2.	Thickness of the flat Width of the blank	2140 40 HIHOP	DM DVC					<u> </u>	~					(05	200	2
3. 4.	Cutting length of the blank	5:40 to 6:30P												- Co	34	
5.	Pre notch length	4:30 to 8:00PM	DVC											6	11/2	
6.	Blank Thickness	7130 to 8100 PM 20 - 07 - 2025 08140 AM	DM VISUAL/MICROS	-			-							84	365	
7.	Visual Checks	MA OH PO	COPE	-		-								3	347	
		MA 04:01		-									-		200	
		MA 04:11												6	200	
	\$ . F . 1 T	12: 40 PM		- <u>- 1 A</u>		-	-					1		1 2	OV	
		01:H0 PM				-	-		-	-	-		-	l e	OV-	
		02140 PM				-	-	-	-		-		1-	(0)		
		03:40 PM					-	-		-			-	1 (1)		
	71 , , , ,	ON'HO PM.						-	-	-	1				9/.	•
Sam	ample Inspected Quantity Accepted Batch Qua						7	-	1	Remarks		_				
Defe	cts Observed (Type)		der ile			1				LAVCUAA		Approv	od By (N	lamel	MUR	IGESHAPPA R
Pos	t Quality Inspection Result			ed By (Na	ame)	LAKSHMI.			100000000000000000000000000000000000000		anic		V			
V	Batch conform to the requ		Signatu			20-04-2025.			Signature with date			u	20.07-2			
	Batch do not conform to the	ne requirement ar	nd not approve	d		with da	ite		14.9	0, -		with do				

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SI.N		Day - 1 Ti	Instrument Used	ln	process	ed)	Inspected by	<b>.</b>																					
o.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks														
	116,0	20 - 07 - 2025 5140 to 6140 PM		V	<i></i>			~			1	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	2	30%															
		7:30 to 8:00 PM		, _			. ~	. ~			~	-		(20)															
		08/HO AM	*				~	_		•			., _	300															
		MA OHIPO	r.					"				_		(20)															
	1 3 3 3 3 3 4 1 1 1 1 1 1 1 1 1 1 1 1 1	MAOFILL OF OFFICE	*		V	_					_		11	30%															
		12:40 PM			)									30															
		01:40 to 2:40PM	DVC DM DVC DVC DVC DVC DM VISUAL/MICROS		~	· .								COL															
1.	Width of the flat	MOCKING OF OH IS												50V															
2.	Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	5:40 to 6:40PM								<u> </u>	_			To the same of the	t (														
<ol> <li>4.</li> </ol>		7:30 to 8:00PM		<u>.</u>			, _							007	2														
5.		22 - 07 - 2025 08140 AM					_				_			00%	Karan II														
6.													-	Com															
7.		11:40 to 12:40 PM		COPE	COPE	VISUAL/MICROS COPE	VISUAL/MICROS COPE	COPE COPE	VISUAL/MICROS COPE	COPE											(Tol)	Ansan III							
		01140 to 2140 PM	55.2			1	-							COURS !															
		031H0 PM	, "F															_										2005	
		04:40 PM		N										OCU															
		05:40 PM		_										300															
		06: HO PM							_						200														
		07:30 PM		~										1200															
		08:00 PM		•								+ , _		DOV.															
ampl	e Inspected Quantity	a cor no	-	Accepted I	Batch Qua	ntity	20	_		Remarks			-																
efect	s Observed (Type)								4. 16.		7. *	2																	
ost	Quality Inspection Result				122111011	Inspecte	d By (Na	me)	//	LAKSHMI		Approve	ed By (Nar	ne) MUR	IGESHAPPA R														
_	Batch conform to the requi			4		Signatur			000	2-04-26	525.	Signatur		ug															
	Batch do not conform to the	e requirement and	not approved		w.j	with dat	е		200	2-0+		with dat	e		22-07-20														

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SI.N	Parameter		Instrument Used	Ing	rocess S	amples I	nspection	(Put "√"	- Comp	lied and	"X "- Not	Complie	d)	Inspected by (Signature)	Remarks
		Date and Time		1	2	3	4	5	6	7	8	9	10		
		23-04-2025 08/40 AM						/						<b>19</b> /2	
	100	MA OH! PO												67/2	
		10 HO AM	,											30%	
		×	1			~	<b>✓</b> ,							00/2	
6		11:40 AM								*				1995 1000 to 1000 to	Scoratches
		, .				. /							110	397 397	
		12:140 PM					, _					1		39	
1.	Width of the flat	01:40 PM	DVC		/	4	- /					100	· •	397)	East vasilation
2.	Thickness of the flat	02:30 PM	DM -											60	
3. 4.	Width of the blank Cutting length of the blank	03:00 PM	DVC		~	. /						110		20.	
5.	Pre notch length		DVC				A			-		N. F. C. 2-3	1 300		
6.	Blank Thickness		DM VISUAL/MICROS									Control	04.011 B	1	
7.	Visual Checks	, ×	COPE	,						-	-	10000	ok zi tri i		
		*	,	•						ļ		R150255	2 601110	1	
										40	-	MITOL	1.50	<del>                                     </del>	
		* .	•							NA.		1144			
	1 A 21		_	-		-	-		-0	-		X14503	73	+	
	×	•	1										110		
		- T	4				-					101412			
			,					l	- 9			8/5/3/1/2/	1.50	N P L	
Samp	ole Inspected Quantity	500 PCS.		Accepted	Batch Qua	ntity	55316	PCS.		Remarks		02	NO.	s Defect.	
	cts Observed (Type)	Sociatches	East Vo	oration	n,					LAKCUB			ed By (N	ama) M	URIGESHAPPA R
	Quality Inspection Result						ed By (Na	me)	1	LAKSHN		Signatu		aille) IVI	ne/
	Batch conform to the requi			12	<del>/ 1</del>	Signature with date				00.13	with da		USC 23-07-202		
	Batch do not conform to the Annexure to be provided for add			J .	V	with ua			IVE S		76111				V

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