

Report No	QIRI20245559	Select the Appropriate Inspection Stage / Process
Date	30-10-2024	Inspection of Cut length Wire
Production Order	PR027-1420	
Item Code	0.838 CL Wire	
Product Description	Dia 0.838 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20242247	NA
Batch No	WC0089/2024	
Reference Drawing	NA	

SI.N			Requirement Used Used		Setup Approval (Actual Readings/Observation)									Result	
0.	Parameter	Requirement		1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.838 ± 0.005mm	DM	0.839	0.840	0.840	0.840	0841	0.841	0.841	0838	0.839	0.840	complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.82	74.91	75.12	\$5.11	\$6-19	74.91	74.83	#1.81	45.03	15-1c	complied	
3	Straightness	Straight	Rolling Method	OF	OF	OK	Ob	06	OF	DK_	OK	OK	OŁ	complied	Z
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	0K	OK	0£	OR	10	Ok	OK	OK	Compled	
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nspec	ted By (Name)		APOORVA	СВ			Si	gnature (	(with dat	e)			\$ 20	10-9020	L

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SI.N	Parameter	Date and Time	Instrument	In	process	Samples	Inspectio	on (Put "v	/" - Com	plied and	''X "- N	ot Compli	ed)	Inspected by	Remarks		
0.			Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks		
		30-10-2025 10:00 Am		~	_		~	-		-				4	1		
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		11:00 Am				-	-					-	-	15			
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		[2:00 Pm			-					-	-		-	75			
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1	Diameter	1'00 Pm	DMM	-							-	-	-	7			
2 3	Cutting Length Straightness		DVC Rolling Method	-			_	-	-	-	-	-	-				
4	Defects free		Microscope		~	-		-	·		-	-	-		-		
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		4/00 Pm		/	/				-		-	-	-	7			
												-	-				
Accepted Batch Quantity					intity		-		Remarks			-					
M 112 (42 ) 110	Observed (Type)									•							
						Inspected By (Name)			APOORVA CB			Approve	ed By (Na		GESHAPPA F		
Batch conform to the requirement and approved  Batch do not conform to the requirement and not approved							e			1	Signature			I.	15 30102		
	atch do not conform nexure to be provided fo	with date				30-10-2024			e		30						

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SI.N	Parameter	Date and Time	Instrument	In	process	Samples	Inspectio	n (Put "V	" - Com	olied and	"X "- N	ot Compli	ied)	Rer	Remarks
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1	Diameter	10:00 Arm	DMM	~	-			~	~	-	~	-	-		
2	Cutting Length	5 I	DVC	~	1		-	-	-	-	-	-	-	2	7
3 4	Straightness Defects free		Rolling Method Microscope				~		-	-	-	-	-		5
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		0		-	~						-	-	-		<u> </u>
		2500 pm		- V							-	-	-	1	
	e Inspected Quantity			Accepted	Batch Qua	ntity				Remarks					
	s Observed (Type)														
Post Quality Inspection Result						Inspecte		me)	APOORVA CB			Approved By (Name)		me) MU	RIGESHAPPA R
Batch conform to the requirement and approved						Signatur		I.		+	4224	Signatur		un nor	
Batch do not conform to the requirement and not approved							e			J2-10-2024			e		2110



SI.N	Parameter	Date and Time	Instrument	In	process Samples Inspection (Put "V" - Complied and "X "- Not G			ot Compl	ied)	Inspected by	Remarks					
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		5:00 Pm	41			-		-	_	-	-	-	-	*		
1	Diameter		DMM	~	-	-		~	-	-	-	-	-			
2	Cutting Length		DVC		V		-	-	-	-	-	-	-	Section 1		
3 4	Straightness Defects free		Rolling Method Microscope					-	1					-	Z	
7	Defects free							-	ļ.,			13/11/1	1		Þ	
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ample	Inspected Quantity	500	PS	Accepted	Batch Qua	ntity	5	560C	PS	Remarks						
Defects	Observed (Type)											<b>1</b>		e diape.		
Post Quality Inspection Result					Inspected By (Name)				APOORVA CB			Approved By (Name)		ame) MUR	MURIGESHAPPA R	
	Batch conform to the			Signatu			7-06:3			Signature		. ∩ ₩	1 sord			
□В	Batch do not conform	to the requirement	t and not appro	ved		with da	te			20	0-9024	with da	ite	Ug.	2110	

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