

Quality Inspection Report (Inprocess Inspection)

		Select the Appropriate Inspection Stage / Process					
Report No	QIRI20245714	Inspection of Cut length Wire					
Date	23-11-2024						
Production Order	PRO24-1973						
Item Code	0.838 CL Wire						
Product Description	Dia 0.838 mm Cut Length Wire 75 mm(RAJARATNA)	NA					
DHR No	20242481						
Batch No	WC0099/2024						
Reference Drawing	NA						

	Parameter	T	Instrument Used			Result	Remarks								
SI.N o.		Requirement		1	2	3	4	5	6	s/Observ 7	8	9	10	(Complied / Not Complied)	
1	Diameter	0.838 ± 0.005mm	DM	0.838	0.839	0.840	0.831	0.839	0.838	0.837	0.838	0-839	0:840	complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.15	75.48	75,49	75.42	73.15	75.12	75.41	75.49	75. 41	78.49	complied	
3	Straightness	Straight	Rolling Method	Oh	Oh	Ou	ou	ou	ou	ou	Ou	Ou	Ok	complied	
4	Defects Free	Free from rust, burr,Damage.	Microscope	Oh	oh	Ole	Ou	Ou	ou	Ou	Ou	04	04	complied	NA -
									NA	_					
Inspec	Inspected By (Name) AKASH M			I M	M Signature (with date)							11-2024			

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



Quality Inspection Report (Inprocess Inspection)

SI.N	Parameter	Date and Time	Instrument	In	process :	Samples I	nspectio	n (Put "√	" - Com	plied and	"X "- No	ot Compli	Complied) In		Remarks	
0.	Parameter	date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)		
		23-11-2024		/	/	/	/	/	/	_	-		/	A		
		5:30Pm	1	/	/	/	/	/	/	_	_	/		A		
			1	/	/	/	/	/	/	/	_	_	/	A		
		6:00 Pm	1	_	/		/	~	/	_	_	/	/	A		
]	/	/	/	/		/	_	/	_		A	NI I	
		25-11-2024	1	/	/	/	_		/	_	/	_	_	A		
		09:40 An]	/	/	/	/	/	/	_	~	_	_	A	1	
]	/	/	_	/	_	_	_	-	~	/	A		
1	Diameter	10:00 Am	DMM	/	/	/	/	_	/		_	/	/	A		
2	Cutting Length Straightness Defects free	A) 'OO A m Rolling	DVC	/	/	/	/	_	/	_		/	/	A	,	
3			Rolling Method Microscope	/	/	/	/	_		_	/	/	/	A	2 5	
4			wheroscope	/	/	/	_	/		/	_	_	/	A		
1		*		/	/	_	/	/	/	_		/	_	A		
		12:00 Pm		_	/		_	/	_	_	_	/	-	A		
				/	/	/		/	_	_	_	/	_	A		
- 1				/	/	/	/	_	/			/	/	A		
		1:00 Pm		/		/	/	/		/	_		/	A		
				/	/	/	_	/	_		_	_	/	A	1	
				_	/	_	_	/	/		_			A	1	
		2:00 Pm					-		/	-			/	A		
Sample Inspected Quantity — Accepted Bate				Batch Qua	intity		-	Remarks								
Defect	ts Observed (Type)												IEDIS VIDE ARCES V			
	Quality Inspection Re	9+20220075007200720744007220075555						me)	AKASH M			THE RESERVE OF THE PARTY OF	ed By (N	ame) MU	MURIGESHAPPA R	
	Batch conform to the					Signatu			A	23-11-2	200	Signatu			er , no	
	Batch do not conforn			oved		with da	te			0,5		with da	te		Pi	
Note:	Annexure to be provided	for additonal test report	(if required)													

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023 Page 2 of 2



Quality Inspection Report (Inprocess Inspection)

I.N	Parameter		Instrument Used	In	process S	amples Ir	(d)	Inspected I	Remains						
		Date and Time		1	2	3	4	5	6	7	8	9	10		- Company
•		0		/	/		/	/	/	/	/	/	/	A	
		03:00 Pm	-	/		/	/	/	/	~	/	/	/	A	
			-	/	/	1	1	/	/	-	/	/	/	A	
			-		/	/	~	/		/	/	_	/	A	
- 1		0	-	/	/	/	/	/	_	/	/	/		A	1
1		0 4/00 Pm	-	_		/	/	/	/	_	_	_	_	#	
			-	_	/	/	1	_	_	/	-	/	/	A	
			-	1	/	/	/	/	-	_	/	_		A	
			-	1	~	/	/	/	/	/	_	_	-	A	
1	Diameter	0 5:00 Pm	DMM DVC		/	_	/	_	/	_	/		/		6
2	Length of cut Wires		Rolling Method		/	-	-	-	_	_	_	/	-	A	\$ 5
3 4	Straightness Defects free	6:00 Pm	Microscope	/	-	_	-	_							D
4	Defects was	6 - 0 0 7 111											-		
			-						-			-			
			-							NA		-			
			-												
											-				/
										1000	573(E)(5)(3)()				
Sam	ole Inspected Quantity	315	PCK	Accepte	d Batch Qu	antity	3	0680	Pck	Remarks					
a al III a					57 (311)	1 - J D. / N	lama)	85	AKASH	Approved By (N		Name)	MURIGESHAPPA		
Post Quality Inspection Result					SUN PORTE	linchected by livanic)					Signat	100000000000000000000000000000000000000		45 11-30 PM	
Ratch conform to the requirement and approved						100 1 E TO 1	Signature # 75-11-2024					with date			
	Batch do not confor	m to the requiren	nent and not apport (if required)	oroved		With a	utc		35-7						

