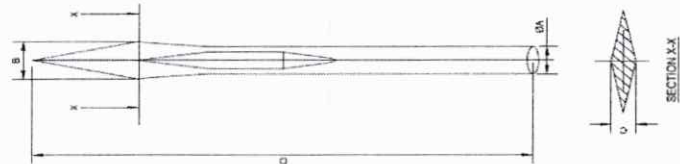



## Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20252756	Select the Appropriate Inspection Stage / Process
Date	04-06-2025	In process Inspection of etched Blades
Production Order #	SD SO-103	
Item Code	MVR 19	
Product Description	MVR Lance 19G	
DHR #	20251189	
Batch #	EP0526/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02mm	Micrometer	0.874	0.872	0.871	0.873	0.872	0.878	0.874	0.875	0.874	0.872	Complied	
2	Width of the Blade	1.40 ± 0.1mm	Ocular/Microscope	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.534	0.538	0.535	0.542	0.535	0.540	0.536	0.532	0.537	0.532	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.93	24.86	25.13	25.06	24.93	25.05	24.91	25.13	24.86	24.93	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		ABHISHEK DS				Signature (with date)				04-06-2025					

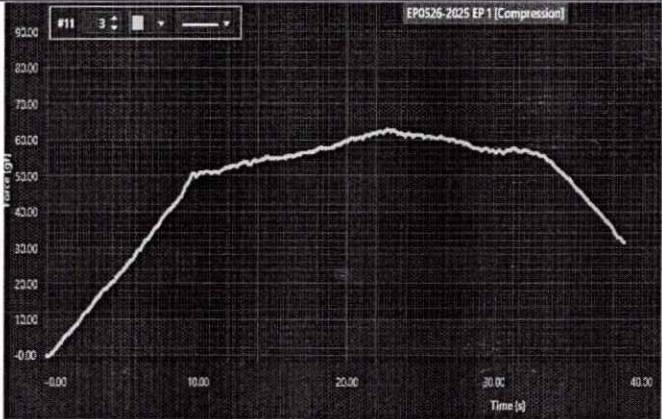
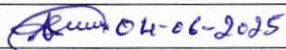

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	04-06-2025 10:25 AM	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
		11:25 AM		✓	✓	✓	✓	✓	X	✓	✓	✓	✓	<i>ABHISHEK DS</i>	Dent	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
		12:25 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
		01:25 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
		02:25 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	X	<i>ABHISHEK DS</i>	BURR	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>ABHISHEK DS</i>		
		Sample Inspected Quantity		125 NOS	Accepted Batch Quantity		2060 NOS		Remarks		02 NOS DEFECTS					
Defects Observed (Type)		Dent, Burr														
Post Quality Inspection Result				Inspected By (Name)		ABHISHEK DS		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>ABHISHEK DS</i>		Signature		<i>MURIGESHAPPA R</i>						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		04-06-2025		with date		04-06-2025						
Note: Annexure to be provided for additional test report (if required)																



## Quality Test Report

Report #	QIRI20252757	Type of Test	Penetration Force test
Date.:	04-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SD SO-103	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 19G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 19	DHR #	20251189
Batch #	EP0526/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-10	61.00 ± 10gf	62.80	69.26	54.53	63.12	61.20	54.90	64.94	59.91	61.96	63.44	Complied		
2	11-20		65.06	64.75	65.90	64.40	66.73	64.45	64.11	64.43	61.04	69.25	Complied		
3	21-23		57.37	56.45	56.46								Complied		
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		ABHISHEK DS											Signature (with date)		 04-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 04-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														