

Report No	QIRI20245764	Select the Appropriate Inspection Stage / Process Inspection of Cut length Wire
Date	02-11-2024	
Production Order	PRO24-2011	
Item Code	0.65 CL Wire	A property and the second seco
Product Description	Dia 0.65 mm Cut Length Wire 80 mm (Haynes)	NA
DHR No	20242536	
Satch No	WC0103/2024	
Reference Drawing	NA	L(A.tus) Poodings/Observation) Result

eferer	nce Drawing	NA		Post de la constante de la con		Cotun	Annrova	al (Actual	Reading	s/Observ	ation)			Result (Complied /	Remarks
SI.N		Requirement	Instrument	1	2	3	4	5	6	7	8	9	10	Not Complied)	
о.	Parameter		Used							n (12	0 650	0651	0652	complied	
1	Diameter	0.65 ± 0.005mm	DM	0.651	0.650	0.657	0 653	0 657	0.652	0653	0 0-				
	Length of	80 ± 0.50 mm	DVC	79.81	79.85	80.05	80.15	79.89	79.95	79.98	79.65	79.78	80.05	Complied	
2	cut Wires		Rolling			Ole	Oli	Ok	oh	Oh	ou	Oh	ok	complied	
3	Straightness	Straight	Method	OK	Ok	Oue							ok	complied	A
4	Defects Free	Free from rust, burr,Damage.	Microscope	Ok	OL	de	Ole	Ok	Oh	Oh	Ou	Oh	Oic	Court	
			-					-	NA						
												-		16.	
Insp	ected By (Name)		AKASI	H M				Signatur	e (with o	date)	4	4 02-	11-9024		

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Effective Date: 28-04-2023



SI.N	Parameter	Date and Time	Instrument	In	process	Samples I	nspectio	n (Put "√	" - Com	plied and	"X "- N	lot Compli	ed)	Inspected by		
0.			Used	1	2	3	4	5	6	7	8	9	10 (Si	(Signature)	Remarks	
		02-12-2024 10104 Am		/	/	/		_	-	_	-	_		1		
		11:00 Am		/		_			_	_	_	_	_	B		
		(2100 Pm			/	/	/		/	/	_		/	_	A	
		01100 Pm		/	/	_	_	/	_	_	/	/	-	A		
		02100 Pm			/	/	_		_	_	_			A	1	
		03100 Pm			/	/		/	/	_	_	/	-	A		
		04:00 pm	1	/	/	-	_	/	_	-	_	_	_	A		
		05:00 Pm		/	/		_	/	/	1	/	-	_	A		
1	Diameter	06:00 pm	DMM	/	/	-	_	_	/	_	/	-	_	A		
2	Cutting Length	03-12-2014 04140 Am	DVC	_	/	_	_	_	/	/	1	/		A		
3 4	Straightness Defects free	10100 Am	Rolling Method Microscope		/	_	/	/	_	/		-	_	A	2	
		11200 Am	озеоре		_	_	1		/	_	/	/		A	Ď	
		12200 pm			_	-	_	_		-	/	_	_	A		
		01206 Pm	=					/			/	/		A		
		02100 PM			_	_				/	/	-		A		
		032 00 rm			/		_	/			/	/		A		
		04,0000								/	/	/		4		
		05:00 Pm				_		_				/		A		
		06:00 pm			-									A		
7	Very and Assembly	04:40 An			_		/							A		
	Inspected Quantity			Accepted I	Batch Qua	ntity	_			Remarks			_			
75.	Observed (Type)	Local Dates Control Control Control														
	Quality Inspection R					Inspecte		ne)	3	AKASH M		Approve	d By (Na	me) MURI	GESHAPPA I	
	Batch conform to the requirement and approved Batch do not conform to the requirement and not approved						Signature			Aguraran			e	.or	1 004	
		for additional test report		oved		with dat	е	2	ou			with dat	e	19-	018-120	

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		经 预告 使	Instrument	Inp	rocess Sa	amples In	spection	(Put "√"	- Compl	ed and "	X "- Not	Complied	i)	Inspected by (Signature)	Remarks			
V	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10		ent length			
							/	_	/	/			X	A	GO. ISUJE			
	DAY WAS INCOME.	(0)00 Pm	1 -				_	/	/		_		/	A				
	II .	11 'ou Am	1 1	/		/		1	1	/	/	-	_	A				
		12 200 Pm	4 +	-	/			/	_	/	/	-		A				
		01:00 Pm	. +	-	ł	l		/			/	/	/	/		_	A	
	Wi Control of the Con	02 100 pm	4 }		/	-		_	/		/	/	/	A	-			
		03:00 Pm	4 1		/	_	/	/	/	/	/	/	/	#A				
	Width of the flat	04:00 PM	DVC		/	-	1	/	/	/			_	#				
	Thickness of the flat	05:00 Pm	DM	/		/	_	-	/	_	/	-	/	A				
:	Width of the blank	06:00 pm	DVC	/		-	_	/	-	/			/	A				
	Cutting length of the blank	05-12-2024	DVC		_	/	/	_	-	/	_	/	_					
5.	Pre notch length	60100 Am	DM	/		/	1	_	/	/	/	-	-	A				
5.	Blank Thickness	Woo Am	DVC	-			/		/	_			-	A				
7.	Depth Marking Visual Checks	12100 Pr	VISUAL/MICROS		-	-	_	_	_	/		/						
8.	Visual Circus	01:00 Pm	- COPE	-	/	/	/	/	/	/			-	A				
		02100 Pm	_	/	1	-	/	/	/	/	/	-	-	0				
	9	03 200 Pm	4	1	4	4	-	/	-	/	/	/	/	_		_	A	
		ou loc Pm	-	-	-	1	/	-	/		-	-		A				
		05:00 PM	\dashv	/	/	-	/	/	_	_	-	1	-	A				
		06 200 Pm		/	-		_	_	/	Remarks								
Sami	le Inspected Quantity			Accepte	d Batch Qu	antity				Remarks								
	cts Observed (Type)					Inspec	ted By (N	ame)		AKASH		F-6850 ISS - 125		E BIBLION	URIGESHAPP			
	+ Quality Inspection Resul		around .			Signat	The second second		A	06-12-2076	^ ,	Signat with d		· ·	UN 200			
0	In the conform to the rec	uirement and app	oroved	ed		with d			70	06-10		with d	ate	n 3,115, 250	Op			
П	Batch do not conform to e: Annexure to be provided for a	the requirement	and not approv	Cu			A CONTRACT OF THE PARTY OF THE		1 4			144						

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SI.N	Parameter	Date and Time	Instrument	In	process :	Samples I	nspection (Put "V" - Complied and "X "- Not C	ed)	Inspected by						
0.	raiailletei	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		10200 Am			_	1	/	/	-	-	-	_	_	A	
		11200 Am		/		_	1	1	-	-	-	-	_	A	
		12200 Pm			/	-	/		-	/	1		/	A	
		01:00 Pm			-	/	/	×	/	_	-	_	_	A	cut len
		02 -00 pm			/	-	/	/		/	/	/	/	A	1
		03:00 PM		_	-	_		/			1		-	A	
1.	Width of the flat	04 200 PM	5115	/	/	/		/		-	1	-	_	A	
2.	Thickness of the flat	05 200 pm	DVC DM	_	/	/		/	/	/	-	_		4	
3.	Width of the blank	06200pm	DVC		/	/		-	/	/	1		_	M	
4.	Cutting length of the blank	07-12-2024	DVC	_	/	_		_	_	_	-		_	A	
5. 6.	Pre notch length Blank Thickness	10200 An	DVC DM	/	/	/	/	/	-	_	-	_	_	A	6
7.	Depth Marking	112 00 Am	DVC	-		/	-	-	-	_	_		_	A	2 4
8.	Visual Checks	12:00 Pm	VISUAL/MICROS	_	/	/	-	/		_	1		_	A	
		01:00 pm	COPE	_	-	/		/		_	-			A	
		02:00 Pm		_	/		/	_	1	_	-	_		A	
		03 200 PM		-	-	_	/	-	/	_	_	_		A	
		04:00 pm		_	-	/	/	_	/	_	/	-		A	
		05:00 pm		-			-	/	/	_		-		A	
		06:00 pr		-	_		/	1				-	_	A	
1650	WANTED TO THE STREET OF THE ST	09-12-7024		_			/		/	/		-		A	
ampl	e Inspected Quantity			Accepted	Batch Qua	ntity		-		Remarks			_	-	
efect	s Observed (Type)	_	_												
	Quality Inspection Result	- B				Inspecte	d By (Nai	me)		AKASH M		Approve	d By (Na	ame) MUF	IGESHAPPA
	Batch conform to the requi	rement and appro	ved			Signatur	e		Do	19-2024		Signatur	e e		J.
	Batch do not conform to the	e requirement and	not approve	d		with dat	e		or	. Ca		with dat	e		200

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an Paylin	Parameter		Instrument Used	Inp	orocess S		Inspected by (Signature)								
1		Date and Time		1	2	3	4	5	6	7	8	9	10		
							1000111	/	/	/		_	-	A	cot legto
+	THE PROPERTY OF THE PROPERTY O	10:00 Am								7	_	/	_		(o) legit
		11:00 Am						/	/		_	_		A	
1		12100 Pm			1.25	_		1	_	_	_			A	
		1:00 Pm	1 1		_				/	~	/			A	
		2:00 Pm	1					./	~				~		_
		3 100 pm	1					~	~	-	~	V	-	A	
		4 ,00 pm	DVC			V	V		V					A	
	Width of the flat Thickness of the flat	5 :00 PM	DM				V	V						A	
.	Width of the blank	6 :00 pm	DVC	V				V						A	
	Cutting length of the blank	10-12-2024	DVC	~				/			V	~	-	A	
5.	Pre notch length	091,40 Am	DVC		-			V				-	V	A	
ŝ.	Blank Thickness		DVC	/	/		/			V	~	-	V	A	_
7.	Depth Marking	t0!00Ar	VISUAL/MICRO	S	/	V	V		/	~	V	V	-	4	
8.	Visual Checks		COPE	~	-		/					V	-	A	
						1		V		-	V	V		A	
		H 100 Ar	1		V					V			/	A	
			-	V	-	/			V				-	A	
		12:00 pm	-		V	/	V	~		/		-		A	
			_	-	V	V	V		2						
		01:00 81			ed Batch Q	uantity	10	3 < 0 0	0-1	Remark	5	0	3 Nos	Defect	
Sam	ple Inspected Quantity	8	OD Pet	Accepte	eu Batch Q		16	3500	/(~	100,000					MURIGESHAPPA
	ects Observed (Type)	CU	7 length			Inches	ted By (I	Vame)		AKASH	M	_	ved By	(Name)	/IURIGESHAFFA
	. Quality Inspection Resu	t				Signat				A 10-12-	2024	Signat			Mis was
PUS	- I form to the re	quirement and ap	proved			with o				4 10-15	1927 1	with o	date		- 10°
	Batch do not conform to	the requirement	and not appro	ved		WILIT			148.00	1					

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