

Quality Inspection Report (Inprocess Inspection)

Report No.:	QIRI20252653	Select the Appropriate Inspection Stage / Process							
Date.:	27-05-2025	Inspection of Cut length Wire							
Production Order.:	PR025-0477								
Item Code.:	0.67 CL Wire								
Product Description.:	Dia 0.67 mm Cut Length Wire 80 mm (Haynes)	n a fin							
DHR No.:	20251241								
Batch No.:	WC0048/2025	y t + 1							
Reference Drawing.:	NA								

SI.N	Parameter	Requirement	Instrument Used		LHIE AN		Result								
0.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.66 ± 0.005mm	DM	0.658	0.657	0.657	0.658	0.659	0.657	0.657	0.658	0.659	0.658	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	49.55	79.61	79.60	49.59	49.65	79,75	19.69	4 9.51	19,8 2	79.62	Compleed	
3	Straightness	Straight	Rolling Method	ok	OK	OK	OK	OK	OK	OK	OK	OK	Ok	Compled	PA -
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	0 K	OK	OK	OK	OK	ok	Complied	
\perp										,		3:			
											n				
Inspect	ed By (Name)		LAKSHN	11			Si	gnature	(with dat	:e)	Max 2	1-05-90	25.	1	

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Effective Date: 28-04-2023



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SI.N	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "√						olied and	"X "- N	ot Compli	ed)	Inspected by	
0.	Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
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		101110.000												Offer	
iample Inspected Quantity Accepted Batch Quan					ntity				Remarks				10		
	s Observed (Type)			песериси	Juten Que					nemorks		-	-		
Series 102-00. 2010-2010-1010-1010-101-101-101-101-101-				Inspected By (Name)			LAKSHMI			Approve	ed By (Na	me) MURI	MURIGESHAPPA F		
Batch conform to the requirement and approved					Signature										
		m to the requiremen		oved		with dat			100 28-05-2025.			with dat		l l	28-05-2
lote:	Annexure to be provided	d for additional test report	t (if required)												

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SI.N	Parameter	Date and Time	Instrument	Inj	orocess	Samples	ed)	Inspected by	Remarks						
0.	rarameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
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Sample Inspected Quantity 315 PCS. Accepted Batch Quan			28860 PC				Remarks		_						
efects	Observed (Type)	-								THE STANSANCE OF STANSANCE					
Post Quality Inspection Result				Inspected By (Name)			LAKSHMI			Approved By (Name)		me) MURI	MURIGESHAPPA R		
Batch conform to the requirement and approved					Signature			0025.			Signature		0	re/	
Batch do not conform to the requirement and not approved						with dat	e		100 28 -05 -2025.			with dat	e	U	28-05-20

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