

## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253206	Select the Appropriate Inspection Stage / Process							
Date	23-06-2025	Inspection of Blanks (Punched)							
Production Order	PR025-0760	COINING COINING							
Item Code	SP 30.0-E	FLATTENING 6							
Product Description	SIDE PORT 30.0 (RAJARATHNA)	C A A SECTIONAL							
DHR No	20251513								
Batch No	PU0186/2025								
Reference Drawing	NA .								

SI.N	SI.N	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result	
0.	Parameter Parameter			1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.63 ± 0.005 mm	DM	0.631	0.635	0.633	0.634	0.635	0,633	0.632	0.635	0.635	0.633	Complied	
F(B)	Width of the flat	1.50 + 0.10 mm	DVC	1.51	1.52	1.56	1.55	1.52	1.56	1.55	1,53	1.54	1,55	Complied	
F(E)	Thickness of the flat	0.20 ± 0.01 mm	DM	0.201										Complied	
C(B)	Width of the blank	1.60.+ 0.10 mm	DVC	1,61	1.63	1	1.64			1.63				Compled	
C(C)	Cutting length of the blank	3.10 ± 0.10 mm	DVC	3.07	211 2113		1	1						Complied	
C(E)	Pre notch length	19.40 ± 0.50 mm	DVC											Compled	2
C(F)	Flash land thickness	0.04 ± 0.01 mm	DM											Compled	
C(G)	Blank thickness	0.20 ± 0.01 mm	DM	0,201										Compled	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
											7				
Insp	nspected By (Name) LAKSHMI			IMI	Signature (with date)					2)	100 23-06-2025.				

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



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Parameter	Date and Time	Used		1			Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)									
	27-06-2025	A THE RESIDENCE OF THE SECOND	1	2	3	4	5	6	7	8	9	10	Inspected by (Signature)	Remarks		
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Width of the flat		DVC		~			~	~	<u></u>	<u></u>	-		1	<u> </u>		
<ul><li>Width of the blank</li><li>Cutting length of the blank</li><li>Pre notch length</li></ul>	M4 OCIEO	DM	-			~							1000	2		
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Visual Checks								-					R			
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pected Quantity	125 PCS.		Accepted B	atch Quanti	ity	2776	S PCS	,	Remarks							
served (Type)	_		de a configuração de la configur						A STATE OF THE STA		<del></del>		***************************************			
ility Inspection Result				Berg wit	Inspected	i By (Nam	e)	1	LAKSHMI		Approved	d By (Nan	ne) MUR	IGESHAPPA R		
Batch conform to the requirement and approved					Signature			POLY 06-2025.			The Control of the Co		ION	2306.20		
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