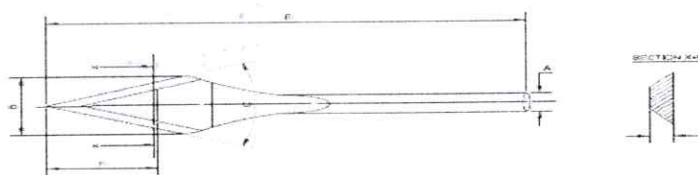
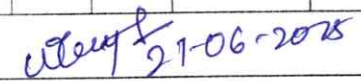

















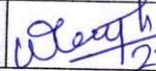
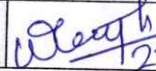
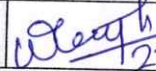


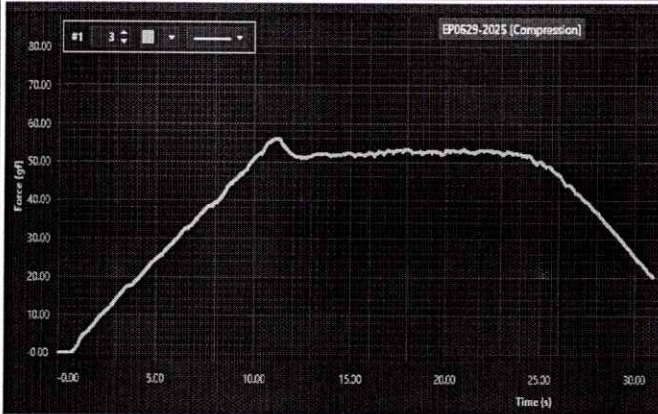
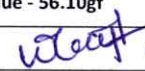

Report #	QIRI20253360	Select the Appropriate Inspection Stage / Process
Date	27-06-2025	In process Inspection of etched Blades
Production Order #	MST - SO0B2526-0003	
Item Code	CC 24	
Product Description	Clear Cornea Angled SB 2.4 mm	
DHR #	20251469	
Batch #	EP0629/2025	
Reference Drawing	SECPL/CC/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.762	0.759	0.766	0.765	0.764	0.763	0.765	0.766	0.776	0.768	Complied	
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	2.30	2.30	2.40	2.40	2.40	2.40	2.40	2.40	complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.158	0.160	0.162	0.163	0.159	0.161	0.165	0.166	0.163	0.160	complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.95	23.11	23.16	23.21	23.17	23.06	22.98	23.17	23.18	23.21	complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.1	2.1	1.90	2.0	2.0	2.1	2.0	2.0	complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			MANJUNATHA						Signature (with date)						

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks					
				1	2	3	4	5	6	7	8	9	10							
1 2 3 4	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	27-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	                 					
		11:20 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	✓		Burr				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
		12:20 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
		1:20 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
		2:20 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓		Washing				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
		3:20 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
		Sample Inspected Quantity		200 pcs	Accepted Batch Quantity		4044 pcs		Remarks		02 NO's. Defects									
		Defects Observed (Type)		Burr, washing																
Post Quality Inspection Result													Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved													Signature		with date		Signature		with date	
<input type="checkbox"/> Batch do not conform to the requirement and not approved													 27-06-25		 27-06-25		 27-06-25			
Note: Annexure to be provided for additional test report (if required)																				

Quality Test Report

Report #	QIRI20253361	Type of Test	Penetration Force test
Date.:	27-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST - SO0B2526-0003	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA SB 2.4MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 24	DHR #	20251469
Batch #	EP0629/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-10	63.00 ± 10gf	56.10	60.13	59.62	58.77	57.63	59.34	67.34	53.69	59.45	56.14	Complied		
2	11-20		59.46	60.22	57.40	65.71	59.31	54.15	61.35	58.31	61.91	56.74	Complied		
3	21-30		53.61	56.48	55.13	55.54	55.36	56.93	57.30	58.98	61.18	61.17	Complied		
4	31-40		58.88	54.65	63.60	56.03	56.84	53.73	58.32	60.91	54.92	55.58	Complied		
5	41-44		56.78	57.23	58.44	59.24							Complied		
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		 27-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	 27-06-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														