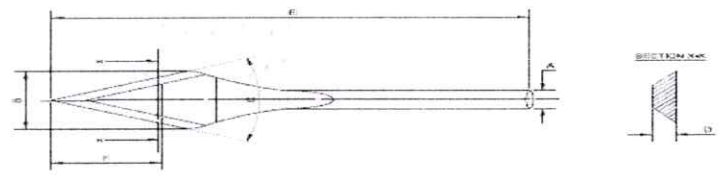




Report #	QIRI20253233	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	In process Inspection of etched Blades
Production Order #	MST - SO0B2526-0003	
Item Code	CC 285	
Product Description	Clear Cornea Angled SB 2.85 mm	
DHR #	20251481	
Batch #	EP0612/2025	
Reference Drawing	SECPL/CC/05	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.814	0.818	0.816	0.809	0.817	0.824	0.826	0.818	0.819	0.811	Complied	
2	Width of the Blade	2.85 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.159	0.151	0.158	0.159	0.164	0.168	0.161	0.151	0.158	0.154	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.91	22.94	23.09	23.16	22.89	22.88	23.11	23.14	22.98	22.94	Complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.10	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND						Signature (with date)		 24-06-2025					

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the Blade Incision Marking Length Surface Finish Visual Inspection	24-06-2025	Ocular/Microscope Ocular/Microscope Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		10:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	X	✓	✓	✓	✓	✓	✓	✓	washing	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		50 pcs	Accepted Batch Quantity		443 pcs		Remarks		01 NO Defects				
Defects Observed (Type)		washing.													
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		24-06-2025		with date		24-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253234	Type of Test	Penetration Force test
Date.:	24-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST - SO0B2526-0003	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA SB 2.85MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 285	DHR #	20251481
Batch #	EP0612/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-05	63.00 ± 10gf	64.85	71.45	69.25	67.33	68.73						Complied	
2														
3														
4														
5														
6														
7														
8														
9														
10														
Inspected By (Name)		SHIVANAND											Signature (with date)	B 24-06-2025
Post Test Result													Approved By (Name)	MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	24-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													