

## **Quality Inspection Report (Inprocess Inspection)**

Report No	QIRI20252703	Select the Appropriate Inspection Stage / Process Inspection of Cut length Wire						
Date	29-05-2025							
Production Order	PR025-500							
Item Code	0.87 CL Wire							
Product Description	Dia 0.87 mm Cut Length Wire 75 mm (Haynes)							
DHR No	20251256							
Batch No	WC0049/2025							
Reference Drawing	NA							

SI.N	Parameter	meter Requirement	Instrument Used				Result								
0.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.87 ± 0.005mm	DM	0.874	0.873	0.874	0.874	0.874	0.874	0.843	0.873	0.874	0.874	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.H	75.38	75.39	75,42	75,42	<b>45.26</b>	75.3A	75.31	<b>45</b> ,30	<b>₩</b> 5.14	Compleed	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	on	on	compled	ASA.
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	on	OK	OK	OK	on	OK	or	OK	OK	Compleed	
-	1										+				
									,	A	,				
Inspect	Inspected By (Name) LAKSHMI						Si	gnature (	with date	e)	000	29-05	2025.	,	

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SI.N	Parameter	Date and Time	Instrument Used	In	Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)										Remarks			
0.	Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks			
		29-05-2025 U100AM		~	~	~	V	~	~			1		POR	1			
				~	~				~	~	V	~						
				L	~		_	~		/	V	V		Bar				
		12:00 PM			~	~	V		-	V	~	-	~	900				
					/		~	~	~	/	~	-						
				~	/	-	~	~		~		~		No				
		01:00 PM				-			V ,	~	/			POP -				
	Diameter Cutting Length Straightness Defects free	02:00 PM	Rolling Method  Microscope	V		~				~	-	-			Sp.			
1				-	~	~	~		~	~	~			RECORD	- 2			
2 3				-		~		~		_	~	-		E				
4						1		<u> </u>		~	-							
		111111							\$				-				Bar	
		03:00 PM								)		-		199				
		7.127		~														
		60.100.004												REST				
		O#:00 PM							-					1				
		05:00 PM												BOW				
														100				
		06:00 PM												CELLIN				
ample	Inspected Quantity		_	Accepted	Batch Qua	ntity		-		Remarks				-				
efect	s Observed (Type)	_	j	Tennance at or						HARPINE PACESAL								
120000000	Quality Inspection Re	SHAMPLE REPRESENTED A SECTION		interest		Inspected By (Name)			LAKSHMI			Approved By (Name)		e) MUR	MURIGESHAPPA R			
	Batch conform to the					Signatur			29-05-2025.			Signature		101	20520			
_	Batch do not conform  Annexure to be provided f			oved		with dat	e		19. 99.05			with dat	te		20-0			

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SI.N	Parameter	Date and Time	Instrument Used	In	process S	Samples I	Inspection	n (Put "V	" - Comp	lied and	"X "- No	t Complie	ed)	Inspected by (Signature)	Remarks
0.	Parameter			1	2	3	4	5	6	7	8	9	10		
		30-05-2025 09:50 AM		~	_	~		~	~	_	~	-	V	COL	
		10:50 AM		V					1					ESTE -	
					~	-						1			
		11:50 AM		V	V							-		ECIL	
	Diameter Cutting Length Straightness Defects free			V	~	~	~		_	_	~	V		,	
					-			~	~		1	~		W.	
		12150AM			~	~					~	-		Par I	
1 2 3 4			DMM		V				~	~					<u> </u>
		02:00 PM	DVC Rolling Method Microscope	V	V	V									5
									A	PA					
ample Inspected Quantity 315 PCS. Acce			Accepted	Accepted Batch Quantity			29900 PCS.			S Remarks					
efect	s Observed (Type)			Part - united appear		entrie tione									
221-20	Quality Inspection Re	STATE OF THE PARTY					ed By (Na	me)		LAKSHM	ı		d By (Na		GESHAPPA R
	Batch conform to the Batch do not conform			aved.		Signature with date			20-05-9025 ·			Signatur with dat		4	30.05.26
_	Annexure to be provided f			veu		with dat			7. 0	50-0-		with dat		Salahana V	90001

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