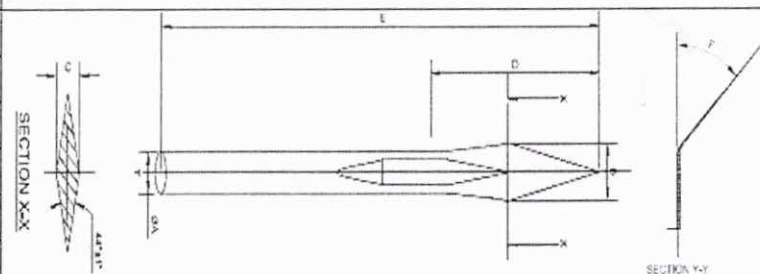


## Quality Inspection Report (Inprocess Inspection)

Report	QIRI20252082		Select the Appropriate Inspection Stage / Process													
Date	21-05-2025		Inprocess Inspection of knives													
Production Order	Microsurgical Technology(SO-0134) (1545 PCS)															
REF / Model #	MVR 21-E															
Product Description	MVR LANCE-21A															
DHR #	20250917															
Batch / Lot #	F0337/2025															
Reference Drawing #	NA															
Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied/N ot Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Priniting	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	/
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
3	Width of the Blade	1.10 ± 0.1mm	Occular	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	Complied	
4	Bending Angle	45° ± 2°	Protractor /Gauge	45°	46°	45°	45°	46°	45°	45°	46°	45°	45°	45°	Complied	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.50	6.50	6.00	6.50	6.50	6.50	6.00	6.50	6.00	6.00	Complied	
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
7	Dye penetration test	No leakage on sealed area	Visual	N/A										-NA-	/	
8	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	10.50	11.00	10.50	10.50	11.00	10.50	11.00	10.50	10.50		Complied
9	Product appearance	free From Foreign Particles/defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok		Complied
10	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok		Complied
11	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok		Complied
12	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok		Complied
Inspected By (Name)		Misbah Noor.S						Signature (with date )				21-05-2025				

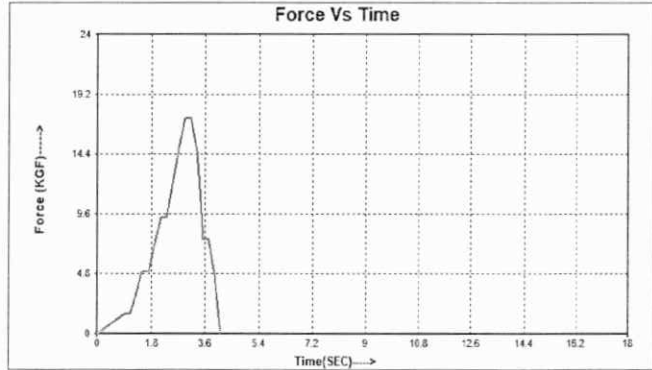

## Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4 5 6 7 8 9	Handle Print Tip Orientation, Bending Angle Bending Length Surface Finish & Visual Checks Product Label description Product Cleanlines, No of Pouches /Carton No of Cartons /Corrugated Box	Visual Visual Protractor/Gauge Steel Rule Visual/Occular Visual Visual Visual Visual	21-05-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	F F F F F F F F F F F	1 2
			10:15 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			22-05-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			03:20 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			23-05-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			02:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			13-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			10:05 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			03:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			16-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			05:05 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			17-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
11:05 AM	✓	✓	✓	✓	✓												
NA																	
Sample Inspected Quantity		195 NO'S		Accepted Batch Quantity		1510 Pcs		Remarks		Nil							
Defects Observed (Type)		Nil															
Post Quality Inspection Result				Inspected By (Name)		Misbah Noor		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		17-06-2025		Signature with date		17-06-2025							
Note: Annexure to be provided for additional test report (if required)																	



## Quality Test Report

Report #	QIRI20252083	Type of Test	Attachment Strength Pull Test
Date.:	22-05-2025		
Production Order #	TEKNOMEK MEDIKAL MALZEMELERI SANAYI-127	Testing Work Instruction #	SECPL_WI_056
Product Description	MVR-Lance 21A	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL #	MVR 21A-E	Equipment ID #	SECPL/INS/33
Batch #	F0337/2025	DHR #	20250917

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	SAMPLE 1	≥1.5 KGF	17.3 KGF	COMPLIED	<div> <div> <p><b>PULL TEST</b></p>  <p><b>Force Vs Time</b></p> <p>Force (KGF) vs Time (SEC)</p> <p>Specimen Nos. 1 2 3 4 5 6 7 8 9</p> <p>Max Force (KGF) 17.3</p> <p>Status(Pass/Fail) Pass</p> </div> <div>  <p>SHAH EYE CARE PVT LTD PLOT 8, 9 KARUR INDUSTRIAL AREA P B ROAD DAVANAGERE KARNATAKA-577006</p> <p><b>Description</b></p> <p>Product name MVR 21A-E</p> <p>Operator MANIKANTA</p> <p>Batch F0337/2025</p> <p>Sample ID TEKNOMEK MEDIKAL</p> <p>Shape</p> <p>Standard ≥1.50KGF</p> <p>Min Force 17.3</p> <p>Max Force 17.3</p> <p>Date 22.05.2025</p> <p>Time 17.09.26</p> </div> </div>
Inspected By (Name)		SIDDHARTHA M			Signature (with date )
Post Test Result		Approved By (Name)			MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved				Signature (with date)
<input type="checkbox"/>	Batch do not conform to the requirement and not approved				Signature (with date)