





Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252847	Select the Appropriate Inspection Stage / Process
Date	06-06-2025	Inspection of Cut length Wire
Production Order	PRO25-0599	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 90 mm (HAYNES)	
DHR No	20251340	
Batch No	WC0054/2025	
Reference Drawing	NA	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.901	0.904	0.902	0.903	0.901	0.903	0.902	0.900	0.900	0.901	Complied	
2	Length of cut Wires	90 ± 0.50 mm	DVC	74.73	74.66	74.77	74.78	74.70	74.74	74.82	74.69	74.68	74.72	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1/2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 06-06-2025.			










Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter Cutting Length Straightness Defects free	06-06-2025 12:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		N/A
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		07-06-2025 09:10 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		Approved By (Name)									
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		Signature with date									
				 07-06-2025		 07-06-2025									
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	07-06-2025 10:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	NOT
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
Sample Inspected Quantity		✓	Accepted Batch Quantity		✓	Remarks		✓							
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		09-06-2025		with date		09-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Diameter Cutting Length Straightness Defects free	09-06-2025 11:50 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA	
		12:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		02:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		03:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		500 PCS.	Accepted Batch Quantity				Remarks									
Defects Observed (Type)																
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature								
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		09-06-2025		with date		09-06-2025						
Note: Annexure to be provided for additional test report (if required)																