

## Quality Inspection Report (Inprocess Inspection)

| Donast #            | QIRI20253997                  | Select the Appropriate Inspection Stage / Process  |
|---------------------|-------------------------------|--|
| Report #<br>Date    | 07-08-2025                    | In process Inspection of etched Blades   |
| Production Order #  | AURO LAB SOOB 2425-0119       | and the state of t |
| Item Code           | CC DB 30-T                    | SECTION XX   |
| Product Description | Clear Cornea Angled DB 3.0 mm |  |
| DHR#                | 20251865                      |  |
| Batch #             | EP0764/2025                   |  |
| Reference Drawing   | SECPL/CC DB-3.0/06            |  |

|         |                        |                    | and the same of the same | 400   |       | Setup A | pproval | (Actual | Reading  | s/Obse | rvation) |       | 100   | Result                       | Remarks |
|---------|------------------------|--------------------|--------------------------|-------|-------|---------|---------|---------|----------|--------|----------|-------|-------|------------------------------|---------|
| SI.No.  | Parameter              | Requirement        | Instrument Used          | 1     | 2     | 3       | 4       | 5       | 6        | 7      | 8        | 9     | 10    | (Complied /<br>Not Complied) | Remarks |
| 1       | Wire Diameter          | 0.94 -0.1 mm       | Digital Micrometer       | 0.861 | 18.0  | 0-881   | 0.885   | 0.88    | 0.886    | 0.891  | 0.895    | 0.893 | 1880  | Complied                     |         |
| 2       | Width of the Blade     | 3.00 ± 0.10 mm     | Ocular/Microscope        | 3.00  | 3.00  | 3.00    | 3.00    | 3.00    | 3.00     | 3.00   | 3.00     | 3-00  | 3.00  | Complied                     |         |
| 3       | Thickness of the Blade | 0.15 ± 0.02mm      | Digital Micrometer       | 0.154 | 0-153 | 0.155   | 0.154   | 0.153   | 0-123    | 0.157  | 0-128    | 0-153 | 0.158 | complied                     |         |
| 4       | Prenotch Length        | 26.00 ± 0.50 mm    | Digital calliper         | 36-31 | 36-35 | 26-31   | 96-30   | 26-15   | 26.30    | 18.30  | 36-35    | 2635  | 26-31 | Complied                     | Ž       |
| 5       | Cutting Length         | 4.00 ± 0.20 mm     | Ocular/Microscope        | 4.30  | 3.90  | 3-90    | 4-10    | 3.90    | 4.10     | 3.90   | 3.90     | 4.10  | 4.10  | Complied                     |         |
| 6       | Surface Finish         | Matte Finish       | Microscope               | 01<   | 01<   | OK      | OK      | OK      | OK       | 015    | OK       | DIS   | 015   | Compled                      |         |
| 7       | Visual Inspection      | Free from deffects | Microscope               | OK    | OK    | OK      | 01<     | 014     | OK       | 014    | OIC      | 01<   | OK    | Complied                     |         |
|         |                        |                    |                          |       |       |         |         |         |          |        |          |       |       |                              | -       |
|         |                        |                    | 20 10 11                 |       |       |         |         |         |          | 70KZ   | 261      |       |       |                              |         |
| Inspect | ed By (Name)           |                    | MANJUNATHA               |       |       |         | Si      | gnature | (with da | ite)   | i        | May   | 50    | 7-08-2025                    |         |

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



## **Quality Inspection Report (Inprocess Inspection)**

| CI Na     | Parameter                          | Date and Time                             | Instrument Used                | Inpro    | cess San   | ples Ins | pection  | (Put "√" | - Comp | lied and | I "x "- | Not Com | plied)   | Inspected by           | Remarks      |
|-----------|------------------------------------|---|--------------------------------|----------|------------|----------|----------|----------|--------|----------|---------|---------|----------|------------------------|--------------|
| SI.No.    | Parameter                          | Date and Time                             | mstrument osea                 | 1        | 2          | 3        | 4        | 5        | 6      | 7        | 8       | 9       | 10       | (Signature)            | Memarks      |
|           |                                    | 01-08-0005                                |                                |          | ./         |          | /        | _        | /      |          | _       | _       |          | Dowt                   |              |
|           |                                    | 3:45pm                                    |                                |          | 1          | /        | ,        |          |        |          |         |         |          | Story                  | 18           |
|           |                                    | 04:58pm                                   |                                | /        | 1          |          | 1        |          |        |          |         | 1       |          | Josep                  |              |
|           |                                    |   |                                |          | ~          | /        | /        | /        | /      | /        | _       | /       | _        | Don                    | - "          |
|           |                                    |   |                                |          | /          |          | /        | /        |        | /        | -       | _       | /        | went                   |              |
|           |                                    | 04:00pm                                   |                                | /        |            |          | /        | /        | /      | /        | /       | _       | _        | Dong                   |              |
|           | er d                               | •   |                                | /        |            |          |          |          | _      |          | _       |         | _        | Doer                   |              |
|           | -                                  |   |                                | /        | /          | /        | 1        | /        | /      | _        | _       | _       |          | Ton                    |              |
|           | Landan Landa Landa                 | <u> </u>                                  |                                | /        |            |          |          |          |        | _        | _       | _       | _        | Day                    |              |
| 1 2       | Width of the blade Prenotch length | 04:55pm                                   | Ocular/Microscope              | /        | /          | /        | /        |          | _      |          | _       | _       | _        | Blow                   | ,            |
| 3         | Surface Finish & Visual            | 05:10pm                                   | Digital calliper<br>Microscope | /        |            |          | /        | _        | /      | _        | _       | _       |          | wlong                  |              |
| ď         | Checks                             | 08-08-303                                 | \$                             | /        | /          | /        | /        | -        | _      |          |         |         |          | Don't                  | -            |
|           | 37, 70 - 6                         | 11:30 Am                                  |                                | /        | /          | /        | /        |          |        |          |         |         |          | woul                   | 3            |
|           |                                    |   |                                |          |            |          |          |          |        |          |         |         |          |                        | -            |
|           |                                    | - 4.4                                     |                                | 1        | y 111      |          |          |          |        |          |         | -       |          |                        | ļ            |
| ÚP        |                                    | V sho ye. s                               |                                | × /      | · .        | r , jr   |          |          | - N    | 181      |         |         |          |                        | 1            |
| 4-3       | No. 1 4 496                        | 10 1.5 A 15 |                                |          |            | P77.7    |          |          |        | "1       |         |         |          |                        | -            |
|           |                                    |   |                                |          |            |          |          |          |        |          |         |         |          | -                      | -            |
|           |                                    |   |                                |          | -          |          |          |          |        |          |         |         |          | 76 <sub>400</sub> 74 5 | <del> </del> |
| Sample Ir | spected Quantity                   | 125 11005                                 |                                | Accepted | d Batch Qu | antity   | 105      | O VIO.   | <      | Remarks  |         | _       | N.1 -    |                        |              |
|           | bserved (Type)                     | -1111-                                    | 3.59                           |          |            |          |          |          |        |          |         | 1       |          |                        | 3            |
| Post Qu   | ality Inspection Result            |   |                                |          |            | Inspect  | ed By (N | lame)    | MA     | NJUNAT   |         |         | ed By (N | ame) MURIG             | ESHAPPA R    |
|           | Batch conform to the requi         |   |                                |          |            | Signatu  |          |          | 1990   | Africa   | 08-70   | Signatu |          | ICA                    | 20000        |
|           | Batch do not conform to th         | e requirement and not                     | approved                       |          |            | with da  | te       |          | w      | 70       | 3       | with da | ite      | J - P.                 | 080821       |



## **Quality Test Report**

| Report #            | QIRI20253998                         | Type of Test               | Penetration Force test      |  |  |
|---------------------|--------------------------------------|----------------------------|-----------------------------|--|--|
| Date.:              | 07-08-2025                           | Type of Test               | Pellett autom Force test    |  |  |
| Production Order #  | AUROLAB                              | Testing Work Instruction # | SECPL_ WI_047               |  |  |
| Product Description | Clear Cornea Angled DB 3.0MM-PN 26MM | Testing Equipment Name     | CHATILLON FORCE MEASUREMENT |  |  |
| Item Code           | CC DB 30-T                           | Equipment ID #             | SECPL/INS/ 146              |  |  |
| Batch #             | EP0764/2025                          | DHR#                       | 20251865                    |  |  |

| SI.No   | Sample #         | Requirement                                |        | Actual Readings/Observation (Complied / Not Complied) |       |       |       |        |       |       |         |         |          | Test    | Graph,     | / Test | Sample ( | (Image) |          |                    |         |       |      |
|---------|------------------|--|--------|---|-------|-------|-------|--------|-------|-------|---------|---------|----------|---------|------------|--------|----------|---------|----------|--------------------|---------|-------|------|
| 1       | 01-10            |  | 61.83  | 57.26   | 59.69 | 59.99 | 61.52 | 61.97  | 61.38 | 61.35 | 61.66   | 62.75   | Complied | , r1    | 10 1       |        |          |         | EP0764 : | 2025 [Compression] | ~~      |       |      |
| 2       | 11-14            |  | 68.09  | 54.57   | 57.63 | 59.56 |       |        |       |       |         |         | Complied | 5100    |            |        |          |         | ~~~      |                    |         | ~~~   |      |
| 3       |                  |  |        |   |       |       |       |        |       |       |         |         |          | 4100    |            |        | 1        |         |          |                    |         |       |      |
| 4       |                  |  |        |   |       |       |       |        |       |       |         |         |          | 95 (g3) |            |        |          |         |          |                    |         |       |      |
| 5       |                  | C2 00 + 10 of                              |        |   |       |       |       |        |       |       |         |         |          | 2300    |            | 1      | /        |         |          |                    |         |       |      |
| 6       |                  | 63.00 ± 10gf                               |        |   |       |       |       |        |       |       |         |         |          | 1200    |            |        |          |         |          |                    |         |       |      |
| 7       |                  | 1  |        |   |       |       |       |        |       |       |         |         |          | -000    |            | /      |          |         |          |                    |         |       |      |
| 8       |                  | ]  |        |   |       |       |       |        |       |       |         |         |          |         | 400        | 5.00   |          | 10.20   | 1500     | 20.00<br>Time (s)  | 25.00   | 30.60 | 3500 |
| 9       |                  | 1  |        |   |       |       |       |        |       |       |         |         |          |         |            |        |          |         |          | 1                  |         |       |      |
| 10      |                  | 7  |        |   |       |       |       |        |       |       |         | _       |          |         |            |        | P        | enetra  |          | alue-61.           |         |       |      |
| Inspect | ted By (Name)    |  |        |   |       |       | MAN   | JUNATI | HA    |       |         |         |          | Signatu | e (with    | date)  | )        |         |          | Woo                | F08-    | -08-3 | 1025 |
| Post Te | est Result       |  |        |   |       |       |       |        |       |       |         |         |          | Approve | ed By (f   | Name)  |          |         |          | MUR                | IGESHAP | PA R  |      |
| v       | Batch conform to | the requirement                            | and ap | proved  |       |       |       |        |       |       |         |         |          | Signatu | ro (serieb | dato   | ,        |         |          | 1000               |         |       |      |
|         | Batch do not con | onform to the requirement and not approved |        |   |       |       |       |        |       |       | Signatu | e (with | uate     | ,       |            |        | age      | 08      | 08-20    | 280                |         |       |      |



## **Quality Test Report**

| Report #            | QIRI20253998                         | Type of Test               | Penetration Force test      |
|---------------------|--------------------------------------|----------------------------|-----------------------------|
| Date.:              | 07-08-2025                           |                            |                             |
| Production Order #  | AUROLAB                              | Testing Work Instruction # | SECPL_ WI_047               |
| Product Description | Clear Cornea Angled DB 3.0MM-PN 26MM | Testing Equipment Name     | CHATILLON FORCE MEASUREMENT |
| Item Code           | CC DB 30                             | Equipment ID #             | SECPL/INS/ 146              |
| Batch #             | EP0764/2025                          | DHR#                       | 20251865                    |

| l.No   | Sample #         | Requirement                 |         | Result  Actual Readings/Observation  (Complied / Not Complied) |      |      |       |     |  |   | Test Graph | ı/ Test Sample (Image)   |                         |  |  |  |  |  |
|--------|------------------|-----------------------------|---------|--|------|------|-------|-----|--|---|------------|--------------------------|-------------------------|--|--|--|--|--|
| 1      | 01-05            | 0.6N MAX (@5mm/min)         | 0.49    | 0.44   | 0.34 | 0.23 | 0.33  |     |  |   | Complied   | 5 11 1 - FASSignia 5.A   | 3 6 15 8 · —·           |  |  |  |  |  |
| 2      | 06-10            | 0.8N MAX (@50mm/min)        | 0.64    | 0.66   | 0.66 | 0.59 | 0.60  |     |  |   | Complied   |                          | *                       |  |  |  |  |  |
| 3      |                  |                             |         |  | 28   |      |       |     |  |   |            |                          | 3                       |  |  |  |  |  |
| 4      |                  |                             |         |  |      |      |       |     |  |   |            |                          |                         |  |  |  |  |  |
| 5      |                  |                             |         |  |      |      |       |     |  |   |            | 12                       |                         |  |  |  |  |  |
| 6      |                  |                             |         |  |      |      |       |     |  |   |            | <u> </u>                 |                         |  |  |  |  |  |
| 7      |                  |                             | -       |  |      |      |       |     |  |   |            |                          | a                       |  |  |  |  |  |
| 8      |                  |                             |         |  |      |      |       |     |  |   |            | _ и н в г в в            | 3 60 8 0 E              |  |  |  |  |  |
| 9      |                  |                             |         |  |      |      |       |     |  |   |            | 169                      |                         |  |  |  |  |  |
| 10     |                  |                             |         |  |      |      |       |     |  |   |            | Penetration value- 0.49N | Penetration value-0.64N |  |  |  |  |  |
| spect  | ted By (Name)    |                             |         |  |      | MA   | ANULN | ГНА |  |   |            | Signature (with date)    | Thomas 05-08-2          |  |  |  |  |  |
| ost Te | est Result       |                             |         |  |      |      |       |     |  |   |            | Approved By (Name)       | MURIGESHAPPA R          |  |  |  |  |  |
| ☑ E    | Batch conform to | the requirement and approv  | ed .    |  |      |      |       |     |  |   |            | Signature (with date )   | OF 08 20x               |  |  |  |  |  |
|        | Batch do not con | form to the requirement and | not app | roved  |      |      |       |     |  | o not conform to the requirement and not approved |            |                          |                         |  |  |  |  |  |

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