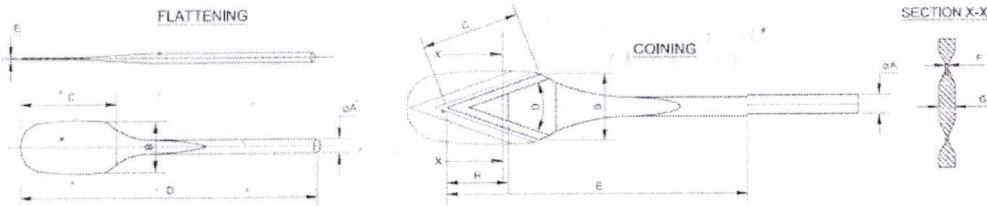


## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254231	Select the Appropriate Inspection Stage / Process
Date	14-08-2025	Inspection of Blanks (Punched)
Production Order	PR025-1191	
Item Code	CC DB 30	
Product Description	CLEAR CORNEA ANGLED DB 3.0 mm	
DHR No	20251940	
Batch No	PU0244/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.94 ± 0.005 mm	DM	0.939	0.940	0.938	0.940	0.939	0.942	0.938	0.940	0.942	0.939	Complied	
F(B)	Width of the flat	3.20 ± 0.10 mm	DVC	3.12	3.17	3.15	3.16	3.12	3.14	3.17	3.16	3.15	3.16	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.217	0.220	0.224	0.221	0.217	0.219	0.225	0.222	0.219	0.220	Complied	
C(B)	Width of the blank	3.20 ± 0.10 mm	DVC	3.19	3.24	3.21	3.22	3.19	3.20	3.23	3.20	3.22	3.21	Complied	
C(C)	Cutting length of the blank (LHS)	4.10 ± 0.20 mm	DVC	4.12	4.07	4.12	4.15	4.19	4.11	4.09	4.05	4.15	4.16	Complied	27
C(C)	Cutting length of the blank (RHS)	4.10 ± 0.20 mm	DVC	4.17	4.11	4.09	4.20	4.16	4.16	4.14	4.10	4.11	4.12	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.46	23.39	23.52	23.29	23.42	23.38	23.42	23.56	23.41	23.47	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.055	0.060	0.052	0.057	0.051	0.049	0.052	0.049	0.050	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.233	0.240	0.239	0.236	0.229	0.233	0.237	0.240	0.231	0.229	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.19	2.26	2.22	2.29	2.31	2.33	2.28	2.20	2.19	2.27	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					14-08-2025			



## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	14-08-2025 02:00 PM	DVC DVC DM VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		125 PCS.	Accepted Batch Quantity		2294 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result						Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved						Signature		[Signature]		Signature		[Signature]			
<input type="checkbox"/> Batch do not conform to the requirement and not approved						with date		14-08-2025		with date		14-08-2025			
Note: Annexure to be provided for additional test report (if required)															