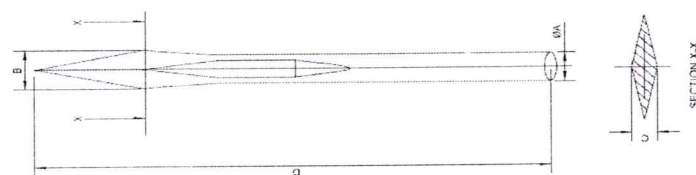


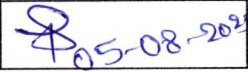
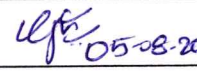


Report #	QIRI20253911	Select the Appropriate Inspection Stage / Process
Date	02-08-2025	In process Inspection of etched Blades
Production Order #	MST SO-03	
Item Code	MVR 23	
Product Description	MVR LANCE 23G	
DHR #	20251806	
Batch #	EP0737/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.72 ± 0.02mm	Micrometer	0.724	0.721	0.719	0.726	0.722	0.728	0.719	0.716	0.721	0.728	Complied	✓
2	Width of the Blade	1.00 ± 0.1mm	Ocular/Microscope	1.0	1.0	1.0	1.0	1.0	1.10	1.0	1.0	1.0	1.0	Complied	✓
3	Thickness of the Blade	0.50 ± 0.02mm	Micrometer	0.518	0.519	0.511	0.509	0.506	0.517	0.514	0.511	0.516	0.511	Complied	✓
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.96	24.86	24.99	25.01	25.14	24.98	24.99	25.06	25.07	24.99	Complied	✓
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	✓
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	✓
Inspected By (Name)		SHIVANAND							Signature (with date)		 02-08-2025				

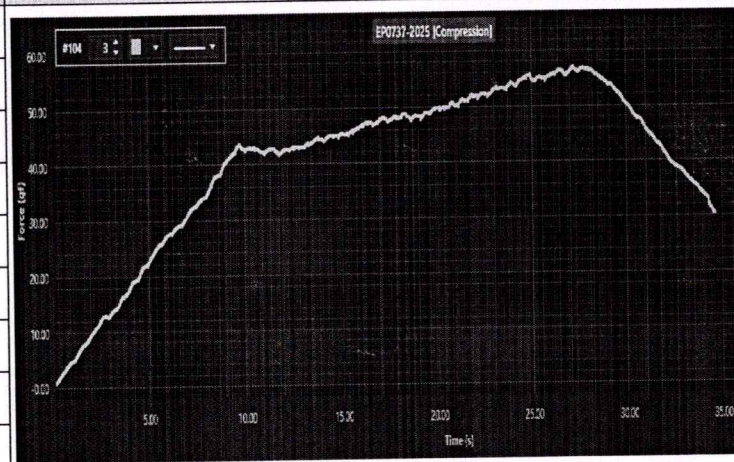
Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks					
				1	2	3	4	5	6	7	8	9	10							
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	02-08-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]					
		10:45Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		11:45Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		12:45Pm		✓	✓	✓	✓	✓	X	✓	✓	✓	✓	No web						
		1:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		2:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	X	Burr						
		3:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		4:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		5:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		04-08-2025		✓	X	✓	✓	✓	✓	✓	✓	✓	✓	Dent						
		9:45Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		Sample Inspected Quantity		200 Pcs	Accepted Batch Quantity		-		Remarks		03 No's Defects									
Defects Observed (Type)		NO web, Burr & Dent																		
Post Quality Inspection Result													Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved													Signature with date		[Signature] 04-08-2025		Signature with date		[Signature] 04-08-2025	
Note: Annexure to be provided for additional test report (if required)																				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Thickness of the blade Surface Finish & Visual Checks	10:45 Am	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:45 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		1:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		2:45 Pm		✓	✓	✓	✓	✓	X	✓	✓	✓	✓		Shining
		3:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		4:45 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05-08-2023		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		9:40 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		115 Pcs	Accepted Batch Quantity		12054 Pcs		Remarks		01 No Defects						
Defects Observed (Type)		No web, Dead, Burr, Shining.													
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		05-08-2023		with date		05-08-2023					
Note: Annexure to be provided for additional test report (if required)															


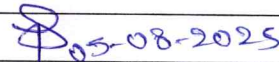

Quality Test Report

Report #	QIRI20253910	Type of Test	Penetration Force test
Date..	02-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST SO-03	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 23G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 23	DHR #	20251806
Batch #	EP0737/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
11	101-110	61.00 ± 10gf	56.99	54.87	55.59	55.16	66.22	63.06	62.21	60.63	59.85	55.17	Complied		
12	111-120		58.24	63.14	62.83	55.37	62.06	58.12	59.25	67.34	54.53	58.88	Complied		
13	121-130		61.17	59.89	61.62	57.45	63.75	60.22	60.07	57.85	58.29	56.53	Complied		
14	131-134		57.28	53.12	57.65	63.24							Complied		
15															
16															
17															
18															
19															
20															
Inspected By (Name)		SHIVANAND											Signature (with date)		05-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		05-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														

Quality Test Report

Report #	QIRI20253910	Type of Test	Penetration Force test
Date.:	02-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST SO-03	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 23G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 23	DHR #	20251806
Batch #	EP0737/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-10	61.00 ± 10gf	59.25	61.09	54.52	56.07	51.24	53.93	53.23	54.02	53.97	53.36	Complied		
2	11-20		56.59	59.13	56.81	56.37	56.38	51.47	52.22	54.72	54.38	57.45	Complied		
3	21-30		55.27	59.33	56.36	57.70	58.03	56.80	52.46	53.07	51.66	55.66	Complied		
4	31-40		53.28	51.74	66.05	66.37	55.44	57.08	53.10	60.36	53.83	67.45	Complied		
5	41-50		55.02	54.01	53.38	55.67	55.59	54.54	54.73	55.12	55.56	53.16	Complied		
6	51-60		55.91	58.05	58.00	58.04	55.40	54.46	54.89	54.65	54.25	54.75	Complied		
7	61-70		55.74	54.86	53.48	57.63	57.85	55.42	54.82	53.81	53.12	53.35	Complied		
8	71-80		57.32	57.12	60.12	60.52	65.33	53.67	55.03	54.86	59.63	58.18	Complied		
9	81-90		56.64	62.34	61.72	63.24	54.87	55.33	54.87	55.73	55.80	55.71	Complied		
10	91-100		56.99	54.87	55.59	55.16	66.22	63.06	62.21	60.63	59.85	55.17	Complied		
Inspected By (Name)		SHIVANAND											Signature (with date)		 05-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 05-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														