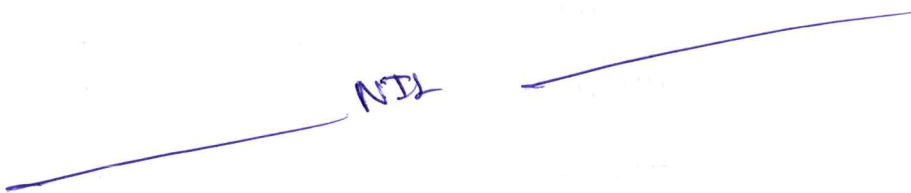

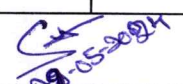


## Quality Inspection Report (Inprocess Inspection)

|                     |  |   |
|---------------------|--|---|
| Report No           | QIRI20242507                               | Select the Appropriate Inspection Stage / Process                                   |
| Date                | <del>29-05-2024</del> 29-05-2024           | Inspection of Cut length Wire   |
| Production Order    | PR024-447                                  |  |
| Item Code           | 0.97 CL Wire                               |   |
| Product Description | Dia 0.97 mm Cut Length Wire 75 mm (Haynes) |   |
| DHR No              | 20241030                                   |   |
| Batch No            | WC0040/2024                                |   |
| Reference Drawing   | NA   |   |

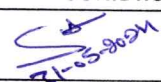
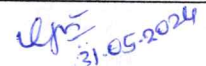
| Sl. No.             | Parameter           | Requirement                   | Instrument Used | Setup Approval (Actual Readings/Observation) |       |       |       |                       |       |       |       |   |       | Result<br>(Complied / Not Complied) | Remarks  |
|---------------------|---------------------|-------------------------------|-----------------|--|-------|-------|-------|-----------------------|-------|-------|-------|---|-------|-------------------------------------|--|
|                     |                     |                               |                 | 1  | 2     | 3     | 4     | 5                     | 6     | 7     | 8     | 9   | 10    |                                     |  |
| 1                   | Diameter            | 0.97 ± 0.005 mm               | DM              | 0.967  | 0.968 | 0.966 | 0.965 | 0.965                 | 0.965 | 0.966 | 0.967 | 0.968   | 0.967 | Complied                            |  |
| 2                   | Length of cut Wires | 75 ± 0.50 mm                  | DVC             | 75.05  | 75.07 | 75.08 | 75.09 | 75.10                 | 75.02 | 74.97 | 74.98 | 75.01   | 75.02 | Complied                            |  |
| 3                   | Straightness        | Straight                      | Rolling Method  | OK   | OK    | OK    | OK    | OK                    | OK    | OK    | OK    | OK  | OK    | Complied                            |  |
| 4                   | Defects Free        | Free from rust, burr, Damage. | Microscope      | OK   | OK    | OK    | OK    | OK                    | OK    | OK    | OK    | OK  | OK    | Complied                            |  |
|                     |                     |                               |                 |  |       |       |       |                       |       |       |       |   |       |                                     |  |
|                     |                     |                               |                 |  |       |       |       |                       |       |       |       |   |       |                                     |  |
|                     |                     |                               |                 |  |       |       |       |                       |       |       |       |   |       |                                     |  |
|                     |                     |                               |                 |  |       |       |       |                       |       |       |       |   |       |                                     |  |
| Inspected By (Name) |                     | SUNIL KUMAR H M               |                 |  |       |       |       | Signature (with date) |       |       |       |  |       |                                     |  |

## Quality Inspection Report (Inprocess Inspection)

| Sl.N<br>o.  | Parameter  | Date and Time           | Instrument<br>Used                         | Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied) |   |                 |   |                    |   |                |   |   |    | Inspected by<br>(Signature) | Remarks |
|---|--|-------------------------|--|--|---|-----------------|---|--------------------|---|----------------|---|---|----|-----------------------------|---------|
|   |  |                         |  | 1  | 2 | 3               | 4 | 5                  | 6 | 7              | 8 | 9 | 10 |                             |         |
| 1<br>2<br>3<br>4  | Diameter<br>Cutting Length<br>Straightness<br>Defects free | 29-05-2024<br>9:30 Am   | DMM<br>DVC<br>Rolling Method<br>Microscope | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  |                         |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  | 11:00 Am                |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  |                         |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  | 12:00 Pm                |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  |                         |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  | 1:00 Pm                 |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  |                         |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  | 2:00 Pm                 |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  |                         |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  | 3:00 Pm                 |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | X | ✓ | ✓  | ✓                           | Bend    |
|   |  |                         |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  | 4:00 Pm                 |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  |                         |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  | 5:00 Pm                 |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   |  |                         |  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ | ✓ | ✓  | ✓                           |         |
|   | ✓  | ✓                       | ✓  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ |   |    |                             |         |
|   | ✓  | ✓                       | ✓  | ✓  | ✓ | ✓               | ✓ | ✓                  | ✓ | ✓              | ✓ |   |    |                             |         |
| Sample Inspected Quantity   |  | Accepted Batch Quantity |  | Remarks  |   |                 |   |                    |   |                |   |   |    |                             |         |
| Defects Observed (Type)   |  |                         |  |  |   |                 |   |                    |   |                |   |   |    |                             |         |
| Post Quality Inspection Result  |  |                         |  | Inspected By (Name)  |   | SUNIL KUMAR H M |   | Approved By (Name) |   | MURIGESHAPPA R |   |   |    |                             |         |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved |  |                         |  | Signature  |   | 29-05-2024      |   | Signature          |   | 29-05-2024     |   |   |    |                             |         |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved |  |                         |  | with date  |   |                 |   | with date          |   |                |   |   |    |                             |         |
| Note: Annexure to be provided for additional test report (if required)            |  |                         |  |  |   |                 |   |                    |   |                |   |   |    |                             |         |



## Quality Inspection Report (Inprocess Inspection)

| Sl. No.   | Parameter  | Date and Time           | Instrument Used                            | Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied) |   |   |   |                           |   |   |   |   |    | Inspected by (Signature) | Remarks |
|---|--|-------------------------|--|--|---|---|---|---------------------------|---|---|---|---|----|--------------------------|---------|
|   |  |                         |  | 1  | 2 | 3   | 4 | 5                         | 6 | 7   | 8 | 9 | 10 |                          |         |
| 1.<br>2.<br>3.<br>4.  | Diameter<br>Cutting Length<br>Straightness<br>Defects free | 30-05-2024<br>9:20 Am   | DMM<br>DVC<br>Rolling Method<br>Microscope | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       | N/A     |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 11:00 Am                |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 12:00 Pm                |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 1:00 Pm                 |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 2:00 Pm                 |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 3:00 Pm                 |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 4:00 Pm                 |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 5:00 Pm                 |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 5:30 Pm                 |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | ✓  | SK                       |         |
|   |  | 31-05-2024<br>9:20 Am   |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | SK |                          |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | SK |                          |         |
|   |  | 11:00 Am                |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | SK |                          |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | SK |                          |         |
|   |  | 12:00 Pm                |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | SK |                          |         |
|   |  |                         |  | ✓  | ✓ | ✓   | ✓ | ✓                         | ✓ | ✓   | ✓ | ✓ | SK |                          |         |
| Sample Inspected Quantity   |  | Accepted Batch Quantity |  |  |   | Remarks   |   |                           |   |   |   |   |    |                          |         |
| Defects Observed (Type)   |  |                         |  |  |   |   |   |                           |   |   |   |   |    |                          |         |
| <b>Post Quality Inspection Result</b>   |  |                         |  | <b>Inspected By (Name)</b>   |   | <b>SUNIL KUMAR H M</b>  |   | <b>Approved By (Name)</b> |   | <b>MURIGESHAPPA R</b>   |   |   |    |                          |         |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved |  |                         |  | Signature  |   | <br>31-05-2024 |   | Signature                 |   | <br>31-05-2024 |   |   |    |                          |         |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved |  |                         |  | with date  |   |   |   | with date                 |   |   |   |   |    |                          |         |
| Note: Annexure to be provided for additional test report (if required)            |  |                         |  |  |   |   |   |                           |   |   |   |   |    |                          |         |

## Quality Inspection Report (Inprocess Inspection)

| Sl. No.   | Parameter  | Date and Time          | Instrument Used                            | Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied) |   |                           |   |                     |   |                           |   |                |    | Inspected by (Signature) | Remarks |
|---|--|------------------------|--|--|---|---------------------------|---|---------------------|---|---------------------------|---|----------------|----|--------------------------|---------|
|   |  |                        |  | 1  | 2 | 3                         | 4 | 5                   | 6 | 7                         | 8 | 9              | 10 |                          |         |
| 1.<br>2.<br>3.<br>4.  | Diameter<br>Cutting Length<br>Straightness<br>Defects free | 30-05-2024<br>12:30 Am | DMM<br>DVC<br>Rolling Method<br>Microscope | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  | [Signature]              | N/A     |
|   |  | 11:00 Pm               |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
|   |  | 2:00 Pm                |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
|   |  | 3:00 Pm                |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
|   |  | 4:00 Pm                |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
|   |  | 5:00 Pm                |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
|   |  |                        |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
|   |  |                        |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
|   |  |                        |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
|   |  |                        |  | ✓  | ✓ | ✓                         | ✓ | ✓                   | ✓ | ✓                         | ✓ | ✓              | ✓  |                          |         |
| Sample Inspected Quantity   |  |                        |  | 500 PCS  |   | Accepted Batch Quantity   |   | 53140 PCS           |   | Remarks                   |   | 01 Nos defect. |    |                          |         |
| Defects Observed (Type)   |  |                        |  | Bend.  |   |                           |   |                     |   |                           |   |                |    |                          |         |
| Post Quality Inspection Result  |  |                        |  | Inspected By (Name)  |   | SUNIL KUMAR H M           |   | Approved By (Name)  |   | MURIGESHAPPA R            |   |                |    |                          |         |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved |  |                        |  | Signature with date  |   | [Signature]<br>30-05-2024 |   | Signature with date |   | [Signature]<br>31-05-2024 |   |                |    |                          |         |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved |  |                        |  |  |   |                           |   |                     |   |                           |   |                |    |                          |         |

Note: Annexure to be provided for additional test report (if required)