

Report No	QIRI20250429	Select the Appropriate Inspection Stage / Process
Date	22-01-2025	Inspection of Cut length Wire
Production Order	PR024-2457	C', -11
Item Code	Ø 0.90 CL Wire (HAYNES)	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	NA _
DHR No	20250219	
Batch No	WC0008/2025	1/4/2/17
Reference Drawing	NA	Lafter Co.

SI.N			Instrument			Setup	Result								
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.896	0.897	0.896	0.896	0.896	0.896	0.896	0,896	0.896	0.896	complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74,73	74.85	74,70	74.71	74.8A	74.88	TH.88	44.90	74.77	75.08	Complied	
3	Straightness	Straight	Rolling Method	ok	ok	ok	ok	ok	ok	OK	OK	OK	on	Complied	AQ.
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	ox	ok	ok	ok	OK	ok	Compled	
+													- 4.5		
											1		,		
Inspe	cted By (Name)		LAKSHN	лі.			Si	gnature	(with date	e)	DOL.	2-01-9	020		~

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SI.N o.			Instrument	In	process S	Samples I	lied and	"X "- No	t Compli	ed)	Inspected by	Remarks												
	Parameter		Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)									
		22-01- 2025 1100 AM		_	_	~	~	/	~	~	V	V	~	COV.										
		12:00PM			V	V			V	V	~	V	V	BOY										
		1:00PM		V	~	~	~	V	~	~	~	V	V	COV.										
		2:00PM		~	~	/	V	L		~	V	~	V	Day	h.									
		03:00PM			~	~	~		~	V	V	~	V	Dest.										
		04'00PM		V	~	~	V		~	~	~	~	~	Kall										
		MQOH! CO	DMM DVC Rolling Method Microscope	V		1	V			~	~	~	~	Kar										
	Diameter Cutting Length Straightness Defects free			V	1		~	V	/		V	V	~											
		23-01-2025 09140AM		V		V	~		/	~	V	~	~	Mak	ġ									
		10:40AM				V	V	V	~	V	V	~	~	ROL	2									
		MAOHILL		V	~	~	~	~	~	V	V	/	~											
		12140.PM		Microscope	Microscope	Microscope	V	V	/	V	~	/	/	V	V	V	1							
		01140PM												V		~	~	V	V	V	V	~	1600	
		02140 PM											V		V	~	/	V	/	/	/	1635		
		031 HOPM			V	V	V	V	V	/	~	~	V	AGUE .										
		04140PM		V	~	V	V	/	~	/	V	~	~	COL										
	å,	05130PM			V	V	V	V	V	~	N	V	/	Jest!										
		06:00PM				~	/	/	/		V	/	-V	~	~	FOR								
						V	~		V	/	~	V	V											
		24-01-2025 9130 AM		/	V	/	/	V		/		~	/	COL	}									
mple	nple Inspected Quantity Accepted Batch Quan				intity		-	Remarks			-		<i>F</i>											
fect	s Observed (Type)							A 10 1004 CT TOTAL																
	Quality Inspection	CARL CONTRACTOR CARL CONTRACTOR C				Company of the Company	ed By (Na	ame)	//	LAKSHM		THE PERSON NAMED IN	ed By (Na	ime) MURIG	ESHAPPA R									
	Batch conform to t					Signatu				4-01-20	J.50	Signatu		4	120									
][Batch do not confo	orm to the requirer	ment and not a	pproved		with da	te		106 20	4-0.		with da	te		guo.									

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SI.N	Parameter	Date and Time	Instrument	In	process 5	ed)	Inspected by									
0.			Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
		10:30AM		V	V	V	V	~	V	V	~		~	COL	32000 (123 mg - 113 - 140 (140 f + 160 f)	
			2	~	V	~	~	~	V	V	V	~	~	1 4		
				~	V	-	V	V	V	~	V	100	11/			
			*	V	V	V	V	~	V	V	V	/	V	1		
		11:30 AM	10	~	V	~	~	V	~	V	V	V	V	MOL		
			a	V	V	V	V	V	~	/	V	13/1/1	11/	1 /2		
			_*	V	~	V	V-	~	/	V	V	V	V			
			DMM	1 - 1	~	V	V	V	V	V	V	V	10V	V	100	-
1	Diameter	12:30 PM		V	~	~	~	V	/	V	V	~	~	CON.	d Q	
2	Cutting Length Straightness		DVC Rolling Method	~	~	V	~	V	~	V	V	(V)	1			
	Defects free	And the second s	Microscope		~	V	V	~	V	V	V	V	V			
		01120011				V	~		V	V	~	-		N/A		
		01:30.PM		~	V	V		~	V	V	~	- V	/	Assir		
					V		~		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	V	V	~	V	-		
	-	02/30PM				V		V		V	<u> </u>			May		
		03:30PM					~					1	/	NEW		
		04:30 PM				~	V			~				COL		
		07 130 FM						V		~	. /		V	ROS		
		05 150 PM.		V	/		./	V	V		1			Acore		
nple	mple Inspected Quantity		_	Accepted	Batch Quai	ntity		1		Remarks			h_1	12,		
fects	Observed (Type)	_									KEELEDA		Y''			
st (Quality Inspection	Result				Inspecte	d By (Nai	ne)		AKSHMI		Approve	d By (Na	me) MURIGE	SHAPPA R	
7	atch conform to the	ne requirement an	d approved			Signatur			1	. 0	025	Signatur	221207-727-028-11	10	240120	
	atch do not confo	m to the requirem	nent and not a	pproved		with dat	e		92. 9	4-01-2		with dat	e	u	018015	

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o.		Data and Tires	Instrument	Inj	process S	ed)	Inspected by	Remarks							
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
	*	25-01-2025 09140AM		V	V	V	V	/	~	/	~	~	V	DEST	1
					V	V	V	~	1	~	V	V	V	0	
		MACH!Of		V	~	~	V	V	V	~	V	/	~	Maje	
				V	~	~	V	~	V .	~	~	~	V		
				V	/	V	~	V	1	/	V	V	~	B	
		11:40AM		V	~	~	~	~	V	~	V	V	~	15guin	
				~	~	~	V	V	V.	V	V	V	~	1084	
		12:30 PM		V	~	~	~	~	<u> </u>	~	/	V	~	MOI	
1	Diameter		DMM	V	~	V	V		~	V	V	100	~	a	<u> </u>
2	Cutting Length	01: 00 PM	DVC Rolling Method	V	~	~	V		V	V	V	V	~	Agg.	2
3 4	Straightness Defects free		Microscope			-						-	-		
	Derests mee											-			
										-		11.2016	100	-	
						-						-		 	
						<u> </u>			NA						
				-		1			TOH.					 	
						7						121			
												1 1	-		
ample	Inspected Quantity	500 PCS.		Accepted	Batch Qua	ntity	9620	OPO	S.	Remarks				1	
efects	s Observed (Type)	300 1001						***************************************		the season beauti		1			
ost (Quality Inspection	Result				Inspecte	d By (Na	me)	ı	LAKSHM	I.	Approve	ed By (Na	me) MURIG	ESHAPPA R
		he requirement an	d approved			Signatu	e		1501- 25-01-2025			Signatur	e .	.0	100
	Batch do not confo	orm to the requirem	nent and not a	pproved		with da	te		JONE .	25-01-2		with dat	te	U	25-01