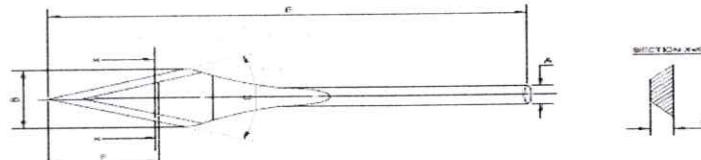


<b>Report #</b>	QIRI20253243	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	24-06-2025	In process Inspection of etched Blades
<b>Production Order #</b>	ACUCUT - SOPD2526-0005	
<b>Item Code</b>	CC 28	
<b>Product Description</b>	Clear Cornea Angled SB 2.8 mm	
<b>DHR #</b>	20251486	
<b>Batch #</b>	EP0617/2025	
<b>Reference Drawing</b>	SECPL/CC/05	

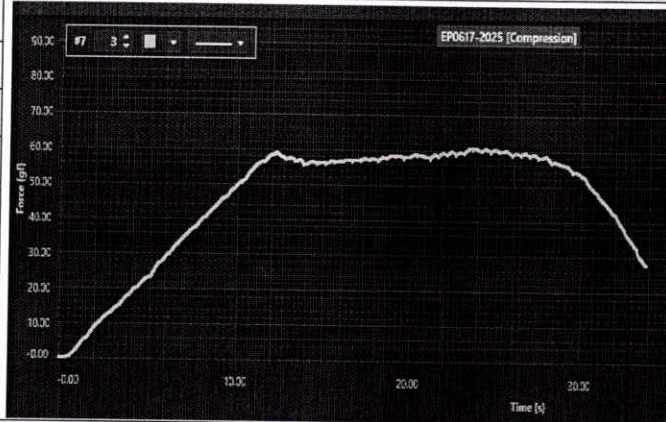
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Digital Micrometer	0.806	0.808	0.809	0.814	0.816	0.811	0.807	0.818	0.818	0.816	Complied	
2	Width of the Blade	2.80 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.70	2.80	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.158	0.161	0.159	0.161	0.149	0.161	0.164	0.166	0.159	0.158	Complied	7
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.14	23.16	23.09	22.86	22.89	22.91	22.87	22.96	23.11	23.04	Complied	7
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND						Signature (with date)			24-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Width of the Blade Incision Marking Length Surface Finish Visual Inspection	24-06-2025	Ocular/Microscope Ocular/Microscope Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	Dull	
		12:30pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	X	✓	✓				
		1:30pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		Sample Inspected Quantity		80 PCS	Accepted Batch Quantity		1052 PCS		Remarks		01 NO Defects						
Defects Observed (Type)		Dull															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		[Signature] 24-06-2025		Signature with date		[Signature] 24-06-2025	
Note: Annexure to be provided for additional test report (if required)																	



## Quality Test Report

Report #	QIRI20253244	Type of Test	Penetration Force test
Date.:	24-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT - SOPD2526-0005	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	CLEAR CORNEA SB 2.8MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 28	DHR #	20251486
Batch #	EP0617/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	60.70	66.34	57.36	62.48	60.05	59.85	62.23	61.77	63.07	61.27	Complied		
2	11-12		63.18	65.28									Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Penetration value - 60.70gf		
Post Test Result													Signature (with date)		24-06-2025
													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )		24-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														