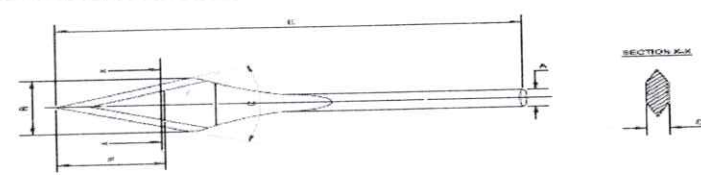

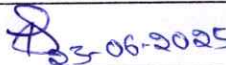



<b>Report #</b>	QIRI20253194	<b>Select the Appropriate Inspection Stage / Process</b> In process Inspection of etched Blades 
<b>Date</b>	23-06-2025	
<b>Production Order #</b>	MST-03	
<b>Item Code</b>	CC DB 24	
<b>Product Description</b>	Clear Cornea Angled DB 2.4 mm	
<b>DHR #</b>	20251471	
<b>Batch #</b>	EP0602/2025	
<b>Reference Drawing</b>	SECPL/CC/05	


Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02 mm	Digital Micrometer	0.759	0.768	0.768	0.769	0.771	0.765	0.763	0.758	0.764	0.761	Complied	↑
2	Width of the Blade	2.40 ± 0.1 mm	Ocular/Microscope	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	↑
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.161	0.159	0.154	0.155	0.161	0.163	0.157	0.158	0.159	0.153	Complied	ND
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.98	23.14	23.16	22.98	22.96	23.01	23.17	22.98	22.94	22.86	Complied	ND
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	↑
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	↑
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	↑
<b>Inspected By (Name)</b>			SHIVANAND						<b>Signature (with date)</b>		23-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	23-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:10 Pm		✓	✓	✓	✓	✓	✓	X	✓	✓	✓		Dent
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	X	✓	✓		Washing
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		125 pcs	Accepted Batch Quantity	1325 pcs		Remarks		02 non Defect					
Defects Observed (Type)		Dent, Washing,													
<b>Post Quality Inspection Result</b>				<b>Inspected By (Name)</b>		SHIVANAND		<b>Approved By (Name)</b>		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		23-06-2025		with date		23-06-2025					
Note: Annexure to be provided for additional test report (if required)															



## Quality Test Report

Report #	QJRI20253195	Type of Test	Penetration Force test
Date.:	23-06-2025		
Production Order #	MST - SO082526-0003	Testing Work Instruction #	SECPL_WI_047
Product Description	CLEAR CORNEA ANGLED DB 2.4MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Item Code	CC DB 24	Equipment ID #	SECPL/INS/ 146
Batch #	EP0602/2025	DHR #	20251471

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	63.00 ± 10gf	66.95	70.41	70.71	70.10	70.89	68.26	71.28	71.11	69.78	60.79	Complied		
2	11.15		69.97	69.03	71.67	67.36	63.88						Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		23-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		23-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														