

Report No	QIRI20251300	Select the Appropriate Inspection Stage / Process						
Date	08.03.2025	Inspection of Cut length Wire						
Production Order	PRO2024-2824							
Item Code	0.65 CL Wire							
Product Description	Dia 0.65 mm Cut Length Wire 80 mm (Haynes)	NA						
DHR No	20250599	TO PA						
Batch No	WC0024/2025							
Reference Drawing	NA							

SI.N			Instrument			Setup	Setup Approval (Actual Readings/Observation)							Result	Remarks
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.65 ± 0.005mm	DM	0.648	0.647	0.648	0.647	0.647	0.648	0.647	0.647	0.647	0.647	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	19.58	79.64	79.66	79.57	<del>1</del> 9.66	<del>1</del> 9,59	<del>7</del> 9,62	49.63	79.55	79.65	Compleed	
3	Straightness	Straight	Rolling Method	ok	on	ok	OK	OK	OK	OK	Or	OK	on	Complied	\$
4	Defects Free	Free from rust, burr,Damage.	Microscope	ok	ok	OK	OK	OK	01K	OK	ok	on	on	Complied	
	4											- ; * 1 <u>L</u>	Tr /		
Inspec	Inspected By (Name) LAKSHM				Signature (with date) 08-03-9025.							-9025.		,	

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SI.N	Parameter	Date and Time	Instrument	In	process S	Samples I	nspection	n (Put "V	" - Comp	lied and	"X "- No	ot Complie	ed)	Inspected by	Remarks			
о.	raiailletei		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks			
		08-03-2025 11/10 AM		V	V	V	V	~	~	~	~		~	THE PERSON NAMED IN	1			
				V	/	V	V	~		V	V	V	~	nh.	1985 No.			
		12:10 PM	4	V	V	~		/	V	~	V	V	-	100				
		-	4	~	V				~	V	V	-	-	0/2				
		01:10 PM	4	~	V	V	y		/	V	V		~	1 Four				
1			-		V	-	~		V		~		-	n As				
		02110 PM		~		~	~	V	/				V	100				
			_	~	~	~	V		~		~	·	-	1				
1	Diameter	03110PM	DMM	/		V	V				/			Cour				
2	Cutting Length		DVC	V	V		V	V	~	V	~		V		Signature)  Again  Again  Again  Again  Again  Again  Again			
3	Straightness Defects free	OH HOPM	Rolling Method Microscope	~					~	~	V	/	~	1500				
+	Defects free			-	V	V	~	V	~	~	~			1				
		05:50 PM				× 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		V		V		~		V	\\\	~	Cove	
		09-03-2025					~	V	V	V			V	V		~	1	
		9140 AM		-	V		~		V		V	1	~	Liab				
				V	V	V			V	~	V	V	~					
		MA 04:01		V				V	V		V	V	~	1 Conc				
		48 L 21		r	V		V			V	/			(6				
				V		~	V		~	V		V	~	0/14				
TO SEPTION		MA OH:III		~	V				V	~		1	~	(Egge				
mple	e Inspected Quantity	-		Accepted	Batch Quai	ntity		a production		Remarks								
efect	s Observed (Type)							=1  1										
ost (	Quality Inspection I	Result				Inspecte	d By (Nai		1	LAKSHMI		Approve						
		e requirement and a				Signatur with dat			Cor.	07-5	2025	Signatur			N 03-20			
Batch do not conform to the requirement and not approved							e		19.	09-03		with dat	e .		oa			

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SI.N	Parameter	Date and Time	Instrument	In	process	Samples I	nspection	n (Put "V	" - Comp	olied and	"X "- No	ot Complie	ed)	Inspected by	Remarks  Q  GESHAPPA R	
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
		12 HO PM		/	V	V	V	V	V	V	1	Viele	V	Kall		
2	1 1 1 1			V	V	V				V	V	V	L			
	1.28	01; 40 PM		~	/	/	/	V	V	V	/	· May	V	Ball		
5.8	****		]	V	_/	V	~	/		-	V	V				
	-	02140PM	1	V	V	V	~	~	~	V		V	/	Con		
17.			1	V	V	V	~	V	V	V	V	V	V			
		03 140 PM	1	V	V	1		/	V			-	~	Cale		
	1		1	V	V	- V	~		-		V			No	1	
1	Diameter	05100 PM.	DMM	V	V	~	~	~	~	V	~	V	~	Kou		
2	Cutting Length	10-07-2025	DVC Rolling Method	V	V	~		V	1		V			NA.		
3	Straightness Defects free	10-03-2025 9130AM	Microscope		V			V	1		~		~	Dou		
-	Defects free		4	V	V				-			/	1	NAU		
		10/30AM	-	V			V				V	V		MODE		
			-		~	V	V	V	V		V	V		Hou		
		11130 AN	1	V	~							1		199		
			-								1			Cor		
-		12:30 PM	1			-			-					1 Post		
			1											( Jan		
£		M8 05 10												Day .		
Gample Inspected Quantity  Accepted Batch Quantity										Remarks			21.00	199	<u> </u>	
	ts Observed (Type)						L								100	
Post Quality Inspection Result						Inspecte	d By (Na	me)	LAKSHMI			Approve	d By (Na	me) MURI	MURIGESHAPPA R	
Batch conform to the requirement and approved							e		10-03-9025			Signatur	e	0.6	of ons	
-	Batch do not confo			oved	(r) (r)	with dat	e		30.	10-03-5	of the second	with dat	e	U	NO CONSONS	
Note:	Annexure to be provide	d for additonal test repor	t (if required)											9 19	NO	

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SI.N	Parameter	Date and Time	Instrument	In	process S	Samples	nspection	n (Put "√"	- Com	olied and	"X "- No	ot Complie	ed)	Inspected by	Remarks
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		10-03-2025 3130 PM		V	V	V	2	V	V		V	V	V	604	
		04130 PM	]	V	V	1	V	V	V		V	V	~	1000	
		05150 PM	]		V	V		V	V		V	V		EST CONTRACTOR	
		05150 PM N-03-2025 9140 AM		~	V		V	2	V		/		V	(B)	
				V	V	~	~	~	V		V		V		
		10140AM				1	V	/	1		V	V	V	LOY-	
										~	~		-		
		MAGHIII	1			V			V		V			How	
1	Diameter		DMM		V		c		/	V	V	1/16			
2	Cutting Length	01:00 PM.	DVC		/	-		~		-				DOW	2
3	Straightness Defects free		Rolling Method Microscope			ļ				<b>_</b>					
.	Defects free		1	-						-					
-			4	-		<b> </b>				<b> </b>					
1				-							-	-			
										10A.		-		1	
			1									-		<del>                                     </del>	
			1							-				<del> </del>	
			1							<del> </del>				<b> </b>	
			1							<del> </del>					
Sampl	e Inspected Quantity	500 PCS:		Accepted I	Batch Qua	ntity	5378	O PCS	· ·	Remarks			L	LL	
	s Observed (Type)	-					33.0								
	Quality Inspection F	Result				Inspecte	d By (Nai	me)		LAKSHM	I	Approve	d By (Na	ime) MURI	GESHAPPA R
Batch conform to the requirement and approved						Signatur			103-2025			Signatur		0	15 00%
Batch do not conform to the requirement and not approved							:e		100%	11-03-20		with dat	e	u	18
Note:	Annexure to be provided	for additional test repor	t (if required)	7		15			10						11