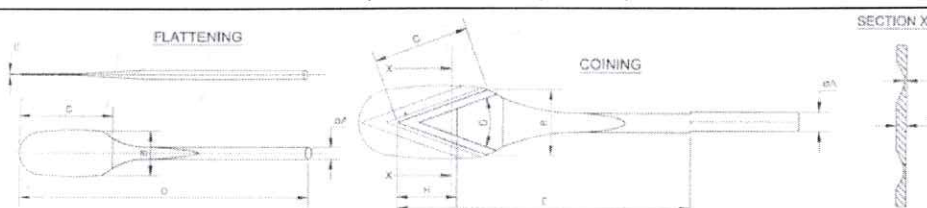


Quality Inspection Report (Inprocess Inspection)

| | | |
|----------------------------|-------------------------|---|
| Report No | QIRI20253208 | Select the Appropriate Inspection Stage / Process |
| Date | 25-06-2025 / 26-06-2025 | Inspection of Blanks (Punched) |
| Production Order | PR025-0793 |  |
| Item Code | CC SB 32 | |
| Product Description | CLEAR CORNEA SB 3.2 mm | |
| DHR No | 20251515 | |
| Batch No | PU0188/2025 | |
| Reference Drawing | SECPL/CS32/05 | |

| Sl. No. | Parameter | Requirement | Instrument Used | Setup Approval (Actual Readings/Observation) | | | | | | | | | | Result (Complied / Not Complied) | Remarks |
|---------------------|-----------------------------------|-----------------|-----------------|--|-------|-------|-----------------------|-------|-------|-------|-------|------------|-------|-------------------------------------|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| A | Wire Diameter | 0.97 ± 0.005 mm | DM | 0.972 | 0.969 | 0.971 | 0.968 | 0.969 | 0.972 | 0.969 | 0.971 | 0.972 | 0.970 | Complied | |
| F(B) | Width of the flat | 3.40 ± 0.10 mm | DVC | 3.31 | 3.35 | 3.37 | 3.35 | 3.36 | 3.36 | 3.35 | 3.32 | 3.30 | 3.37 | Complied | |
| F(E) | Thickness of the flat | 0.22 ± 0.01 mm | DM | 0.221 | 0.220 | 0.225 | 0.222 | 0.219 | 0.217 | 0.220 | 0.222 | 0.225 | 0.226 | Complied | |
| C(B) | Width of the blank | 3.40 ± 0.10 mm | DVC | 3.39 | 3.42 | 3.45 | 3.40 | 3.42 | 3.41 | 3.39 | 3.36 | 3.37 | 3.43 | Complied | |
| C(C) | Cutting length of the blank (LHS) | 4.40 ± 0.20 mm | DVC | 4.41 | 4.39 | 4.49 | 4.37 | 4.39 | 4.52 | 4.46 | 4.41 | 4.46 | 4.39 | Complied | |
| C(C) | Cutting length of the blank (RHS) | 4.40 ± 0.20 mm | DVC | 4.47 | 4.43 | 4.46 | 4.42 | 4.45 | 4.47 | 4.52 | 4.46 | 4.53 | 4.43 | Complied | |
| C(E) | Pre notch length | 23.40 ± 0.50 mm | DVC | 23.47 | 23.32 | 23.52 | 23.55 | 23.42 | 23.47 | 23.45 | 23.51 | 23.29 | 23.37 | Complied | |
| C(F) | Flash land thickness | 0.05 ± 0.01 mm | DM | 0.051 | 0.049 | 0.055 | 0.056 | 0.053 | 0.055 | 0.047 | 0.051 | 0.054 | 0.057 | Complied | |
| C(G) | Blank thickness | 0.23 ± 0.01 mm | DM | 0.239 | 0.237 | 0.231 | 0.229 | 0.236 | 0.236 | 0.240 | 0.235 | 0.236 | 0.235 | Complied | |
| C(H) | Depth Marking | 2.25 ± 0.01 mm | DVC | 2.24 | 2.27 | 2.31 | 2.35 | 2.30 | 2.29 | 2.24 | 2.26 | 2.21 | 2.20 | Complied | |
| * | Surface Finish | Deffects Free | Microscope | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | Complied | |
| Inspected By (Name) | | LAKSHMI | | | | | Signature (with date) | | | | | 26-06-2025 | | | |

Quality Inspection Report (Inprocess Inspection)

| Sl.N o. | Parameter | Date and Time | Instrument Used | Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied) | | | | | | | | | | Inspected by (Signature) | Remarks |
|---|---|---------------------------|--|--|-----------|-------------------|---------|---------------------|------------------|----------------|---|---|--------|-----------------------------|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| 1. 2. 3. 4. | Width of the blank Cutting length of the blank Blank Thickness Visual Checks | 26-06-2025 10:00 AM | DVC DVC DM VISUAL/MICRO SCOPE | v | v | v | v | v | v | v | v | v | v | Pankaj | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | 11:00 AM | | v | v | v | v | v | v | v | v | v | Pankaj | | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | v | | X | v | v | v | v | v | v | v | v | Pankaj | Impression | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | 12:00 PM | | v | v | v | v | v | v | v | v | v | Pankaj | | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| | | v | | v | v | v | v | v | v | v | X | v | Pankaj | Eccentrication | |
| | | v | | v | v | v | v | v | v | v | v | v | | | |
| 01:40 PM | v | v | v | v | v | v | v | v | v | Pankaj | | | | | |
| Sample Inspected Quantity | | 200 PCS. | Accepted Batch Quantity | | 3444 PCS. | | Remarks | | 02 NO.'S Defect. | | | | | | |
| Defects Observed (Type) | | Impression Eccentrication | | | | | | | | | | | | | |
| Post Quality Inspection Result | | | | | | | | | | | | | | | |
| <input type="checkbox"/> Batch conform to the requirement and approved | | | | Inspected By (Name) | | LAKSHMI | | Approved By (Name) | | MURIGESHAPPA R | | | | | |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved | | | | Signature with date | | Pankaj 26-06-2025 | | Signature with date | | VPS 26-06-2025 | | | | | |
| Note: Annexure to be provided for additional test report (if required) | | | | | | | | | | | | | | | |