

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253335	Select the Appropriate Inspection Stage / Process							
Date	25-06-2025	In process Inspection of etched Blades							
Production Order#	BIOTECH SOOB2425-0145								
Item Code	KR DB 24	SECTION XX							
Product Description	Slit Angled DB 2.4 mm								
DHR#	20251539								
Batch #	EP0621/2025								
Reference Drawing	SECPL/KR/03								

			Setup Approval (Actual Readings/Observation)										Result		
Sl.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.76 ± 0.02 mm	Micrometer	0762	0765	0.712	8940	0764	0.763	0.765	0766	0.750	0760	Complied	
2	Width of the Blade	2.40 ± 0.10 mm	Ocular/Microscope	-	240			2.40		2.40				Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.158	0.160	0-159	0.163	0-161	0.159	0162	0.162	0158	0.160	complied	
4	Prenotch Length	Length 23.00 ± 0.50 mm Digital ca		2295	23+11	93.06	22-98	23.16	22.99	23,17	28.18	2299	23/17	complied	
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	20	2.0	2.0	2.0	2.0	2.0	2-0	2.0	2.1	complied	2
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	- 010	OK	OK	014	OK	OK	ok	complied	
7	Visual Inspection	Free from deffects	Microscope	OK	or	OK	OK	OK	010	014	OK	ok	OK	complied	
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								r sandarah					A	1 2005	
Inspect	ed By (Name)		MANJUNATHA				Sig	gnature ((with da	te)	W	low	251	06-2015	



Quality Inspection Report (Inprocess Inspection)

		THE STATE OF THE S	Instrument Used		Inproces	s Samples	Inspectio	n (Put "√"	' - Compli	ied and ">	("- Not C	omplied)		Inspected by	Remarks
Sl.No.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
	A LOS DESARRIANOS DE	25-06-2025		1	/	/	/	/	/	/	_			0	-
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		· 02 = 10pm		/		/				-		/	/	0	
		07: (04:)													
1 2	Width of the blade Prenotch length		Ocular/Microscope												
3	Incision Marking length Surface Finish & Visual		Digital calliper Ocular/Microscope												
4			Microscope												
	Checks														
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Sample Inspected Quantity				Accepte	d Batch Qu	uantity 714 D		4 D	Remarks		01 NOS		Deje	d	
Defects C	Observed (Type)	Buoron				223 223 III 2 D D		,						0	
	uality Inspection Result				Inspected By (Name)			lame)	MANJUNATHA			Approved By (Name)		En la contraction de la contra	IGESHAPPA R
	Batch conform to the red					Signature				Jour 16-06 Wigna with			Ignature		26.062
	Batch do not conform to	the requirement and n	ot approved			with da	ite		U	13	0	with da	ate		26-06-2

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



Quality Test Report

Report #	QIRI20253336	Type of Test	Penetration Force test		
Date.:	25-06-2025	Type of Test			
Production Order#	BIOTECH S00B2425-0145	Testing Work Instruction #	SECPL_ WI_047		
Product Description	SLIT DB 2.4MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
tem Code	KR DB 24	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0621/2025	DHR#	20251539		

SI.No	Sample #	Requirement				Actual	Readin	gs/Obse	rvation			Result (Complied / Not Complied)	Test Gr	aph/ Test Sample (Image)
1	01-09		49.28	46.49	47.54	47.49	49.77	48.30	49.83	51.67	61.05	Complied	#8 3 C 🖽 -	EP0621-2025 [Compression]
2													70.00	
3													50.00	
4		1											\$400	
5		F3 00 1 10-f											30.00	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
6		53.00 ± 10gf											20.00	
7													10.00	
8													-0.00 10.00	20,00 30,00
9														Time (s)
10													Pene	etration value - 49.28gf
Inspecte	ed By (Name)						MAN	JUNATH	IA				Signature (with date)	Weegh 36-06-208
Post Test Result									Approved By (Name)	MURIGESHAPPA R				
☑ B:	☑ Batch conform to the requirement and approved											1000		
□ в	atch do not conf	orm to the requir	ement	and not	t approv	red				¥-	!		Signature (with date)	25-06-2015

Format No: SECPL_FM_062, Rev.00 Effective Date: 07-07-2023 Page 1 of 1