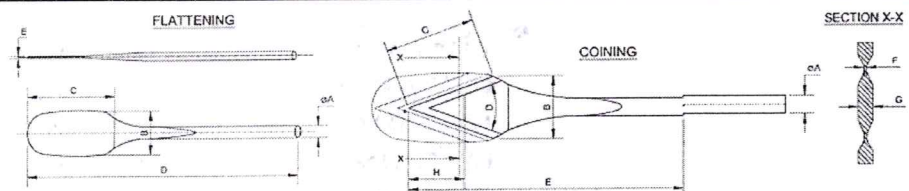


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254013	Select the Appropriate Inspection Stage / Process
Date	07-08-2025	Inspection of Blanks (Punched)
Production Order	PR025-1119	
Item Code	CC DB 24	
Product Description	CLEAR CORNEA ANGLED DB 2.4 mm	
DHR No	20251836	
Batch No	PU0235/2025	
Reference Drawing	SECPL/CD24/06	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005 mm	DM	0.841	0.839	0.840	0.841	0.839	0.841	0.842	0.839	0.842	0.841	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2.52	2.56	2.54	2.55	2.49	2.46	2.56	2.55	2.54	2.53	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.224	0.222	0.225	0.222	0.226	0.220	0.221	0.219	0.217	Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.61	2.65	2.59	2.61	2.58	2.57	2.62	2.66	2.64	2.59	Complied	
C(C)	Cutting length of the blank (LHS)	3.40 ± 0.10 mm	DVC	3.41	3.37	3.39	3.41	3.38	3.46	3.40	3.44	3.42	3.36	Complied	5/2
C(C)	Cutting length of the blank (RHS)	3.40 ± 0.10 mm	DVC	3.46	3.46	3.42	3.46	3.43	3.41	3.45	3.49	3.47	3.40	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.42	23.49	23.37	23.56	23.52	23.55	23.49	23.47	23.38	23.47	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.056	0.055	0.057	0.055	0.049	0.046	0.049	0.060	0.051	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.236	0.240	0.237	0.236	0.235	0.237	0.237	0.235	0.237	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.25	2.27	2.24	2.22	2.19	2.25	2.17	2.31	2.29	2.27	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					07-08-2025			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks					
				1	2	3	4	5	6	7	8	9	10							
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	07-08-2025 01:30 PM	DVC DM DVC DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Row</i>						
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		08-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks														
		Defects Observed (Type)																		
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R										
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>Row</i>		Signature		<i>u/s</i>										
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		08-08-2025		with date		08-08-2025										
Note: Annexure to be provided for additional test report (if required)																				

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	08-08-2025 04:30 PM	DVC DM DVC DVC DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		09-08-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		14356 PCS.		Remarks									
Defects Observed (Type)																
Post Quality Inspection Result										Inspected By (Name)		Approved By (Name)		MURIGESHAPPA R		
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature		LAKSHMI		Signature		
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date		09-08-2025		with date		
Note: Annexure to be provided for additional test report (if required)																