
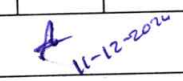


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20245763	Select the Appropriate Inspection Stage / Process
Date	11-12-2024	Inspection of Cut length Wire
Production Order	PRO24-2150	
Item Code	0.87 CL Wire	
Product Description	Dia 0.87 mm Cut Length Wire 75 mm (Haynes)	
DHR No	20242535	
Batch No	WC0102/2024	
Reference Drawing	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.87 ± 0.005mm	DM	0.872	0.871	0.872	0.871	0.873	0.871	0.871	0.872	0.871	0.873	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.95	75.12	75.21	75.09	75.12	74.99	75.12	75.15	75.11	75.13	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		AKASH M				Signature (with date)									

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	11-12-2024	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		10:30 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		11:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		12:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		1:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		2:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		3:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		4:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		5:00 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		Sample Inspected Quantity		-	Accepted Batch Quantity		-	Remarks		-					
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		MURIGESHAPPA R					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		11-12-2024		with date		11-12-2024					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. Diameter 2. Cutting Length 3. Straightness 4. Defects free		6:00pm	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		12-12-2024		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		9:40Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		10:Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		11:00Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		12:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		1:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		2:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		3:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
4:00pm	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
Sample Inspected Quantity		500 pcs	Accepted Batch Quantity		48130 pcs		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		MURIGESHAPPA R					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		12-12-2024		with date		12-12-2024					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	5.50 pm	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		6.50 pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		13-12-2024		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		9:30 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		9.50 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
Sample Inspected Quantity		500 Pch	Accepted Batch Quantity		48130 Pch		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		MPS					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		13-12-2024		with date		13-12-2024					
Note: Annexure to be provided for additional test report (if required)															