

Report No	QIRI20251390	Select the Appropriate Inspection Stage / Process
Date	14-03-2025	Inspection of Cut length Wire
Production Order	PRO24-2879	
Item Code	Ø 0.90 CL Wire (HAYNES)	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	NA _
DHR No	20250655	-NA
Batch No	WC0026/2025	
Reference Drawing	NA	

SI.N			Instrument			Setu	Approv	al (Actua	l Reading	s/Observ	ation)			Result	
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	. 9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0,902	0,901	0,902	0.901	0.899	0,902	0,902	0.901	0,903	0,901	complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74,97	75.19	74.93	74,75	75.13	75.18	45.0¥	45.28	75.16	45.21	Compleed	
3	Straightness	Straight	Rolling Method	ok	ok	OK	OK	OK	ok	ok	ok	OK	OK	Compled	407
4	Defects Free	Free from rust, burr,Damage.	Microscope	ok	OK	ok	ok	ok	ok	OK	ok	OK	OK	compleed.	
\blacksquare	2 A														
			ı												
Inspe	ected By (Name)		LAKSHI	MI.	1	1	Si	gnature	(with dat	e)	Op	14-03	2025.		V

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SI.N	Parameter	Date and Time	Instrument	Inj	process	Samples I	nspectio	n (Put "V	" - Comp	olied and	"X "- No	ot Compli	ed) I	nspected by	Remarks				
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	veillarkz				
		14-03-2025 11130AM		V	V	~	~	~	V	V	~	V		COL					
				V	~	V	~	~	~		1	-		2					
		12180 PM		_	V	~	/	V	~		1	-		Roy					
				~		~	~	~	~	- V	~	-	~	1					
		MAOBIIO			~	-	~		~	_	V	-	-	Col					
				~	~			V	V	V	/	-	~	12.					
		M4 02:30			V	~	V	~		~	V	-	~	Box					
					~	~	~	V	~		~	-		12	,				
	Diameter	M9 OEIEG	DMM DVC Rolling Method Microscope	~		V		~	~	~	~	-	-	Rose					
	Cutting Length Straightness			~	~	~					~			nhe.	2				
	Defects free	04:30 PM			IV	~				-		1		Sov					
1		4515000		1, 11 × 1, 15	1, 11 K 1, 15	v. 11 - 18 - 11 - 15									~			Rose	
5 F		05:50 PM								21 /61	791.0						To the second se		
		15-03-9025 9140 AM								N	V			Cou					
		MHOHIP				37	81/			~	V			2					
		MAGHIOI			/		1/			-	V			COL					
					/	V					/	V	~	1					
		MAOHIII			V	~	V	V	V	L	V	V		Coy					
	*	12140PM		/	~		V				~		-	Car					
mple Inspected Quantity Accepted Batch Quan				ntity			Remarks						·						
fects	Observed (Type)	_		Lacons						1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					t				
Post Quality Inspection Result							Inspected By (Name)			LAKSHMI.			ed By (Nam	ie) MURIGE	MURIGESHAPPA R				
Batch conform to the requirement and approved							e		15-03-2025			Signatu		els	K/ 03.2				
_] B	atch do not confo		with dat	e		5-03-90			with dat	te	w _j	45,07							

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SI.N		B-4	Instrument	In	process	Inspected by	Remarks											
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	i i			
110-2110-00	01:40 PM	15-03-2025 01/40 PM		V	V	_	V	'		V		1	~	DOS				
			V	V	V	V	V	V	V	/	1 V	1						
		02:40PM		V	~	V	/	~	/	~	~	/	V	Col				
]	V	···	1	/	/	/		/	V		1				
		OS!HOPM		V	V	/		V			~		~	Cove				
				V	V	V	V	/	V	V	~	~		1				
1	02140PM	OHIHOPM		V	V	V	V	/	/	/	~	1 V	/	Book				
				V	V	V	/	/		V	/	V	V		5 4			
1		DMM	V.	/	V	V	V	~	V	~		-	Con					
2			DVC	V	1	V	V	/	V	V	/	V		12				
3		17-03-2025 9140 AM	Rolling Method Microscope	V	V	·V	V	V	V	V	~			CON-				
4		MAGALO		~	~	V	\\	/	V	~	~	V	/	Con				
		MAOHILL			V	V	V	/	V	V	~	V.	~	Jean Jean				
		12:40PM					~	V	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		V	-	V	V	V	/		16
		OLHOPM		V		/		1	/	~	~	/	~	Down				
		02/40PM		5/	V	/	~	~	V					Dov.				
		DELHOPM			-	V	V	/	V		~	V	6	100/				
	•	OH!HOPM	1	V	~	V	V	~	~		V	-	V	100				
			1	V	V	V	V	~	V		~			Ros				
		06:00PM		V		l v	V	V	-		LV	V		Ko				
Sample Inspected Quantity Accepted Batch Qua					intity		_		Remarks									
efect	s Observed (Type)	_																
Post Quality Inspection Result									LAKSHMI. Approved By (Name) MURIGESHAPPA R					
		he requirement ar		37		Signatu			day	H-03-	2025	Signatur		. 1	N/ 220			
	Batch do not confo	orm to the requirer	ment and not a	pproved		with da	te		199	H-03		with dat	e	1	1:10			

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SI.N	D	Date and Time	Instrument	Inj	process S	Samples I	nspection	n (Put "V	- Comp	lied and	"X "- No	ed)	Inspected by	Remarks	
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
alat tis	10:40 AM	,	/	V		V	/	V				/	Con	1	
						V	/	V	~		/	/	~	(3)	
		MACHILL				V	~	~		~	~		~	06%	
		12140PM		~	~	~	~	~			/	-		Rox	
				~	V	V	~				V	V	~		
		01/40PM		V		V	~	V	~	/	~	-	~	160%	
		02140PM		V	V	/	~	~	V	~	~	~		100%	
		03:40PM		V		V	V	V		<u></u>	V	/		193	
1	Diameter	04:40PM	DMM	~	. V	V			V	~		V	V	Con Con	5
2	Cutting Length	06:00 PM	DVC	~	~	/		~		~	~	~	~	1001	3
3	Straightness		Rolling Method Microscope		~	/	~	/	V	~	V	~	~	Devi	
4	Defects free		Wherescope									1			
		- 1											A		
												A 100 150 1	,		
										OA.		ļ			
										OH \		1			
		F.00 0.00		Accepted I	Datab Ova					Remarks					<u>, </u>
1.3	e Inspected Quantity	500 PCS.		Accepted	Sattii Quai	ittity	4991	DO PC	5.	Kemarks					
	s Observed (Type)					1	d D. Ala			VICHIVI		Ī.	ed By (Na	ma) MUDICE	SHAPPA R
0-317-D0000-0-3	Quality Inspection	he requirement an	d approved			Signatu	d By (Na	me)	-	.AKSHMI		2000 - 20 - 200 - 200 - 200		ine) Worlde	JAPPA K
		rm to the requiren		nnroved		with dat			Contract of the Contract of th	8-03-	2025.	with dat		leg	EN CHANGE
		d for additonal test rep		phiored		with da			Pe 1	0.04		With dat			800

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