

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254157	Select the Appropriate Inspection Stage / Process							
Date	16-08-2025	Inspection of Blanks (Punched)							
Production Order	PR025-1215	E FLATTENING SECTION X-X							
tem Code	KR DB 28	COINING							
Product Description	SLIT ANGLED DB 2.8 mm	C C CA C C C C C C C C C C C C C C C C							
DHR No	20251919								
Batch No	PU0243/2025	N H I E							
Reference Drawing	SECPL/KD28/04								

SI.N	Parameter		Instrument				Result								
0.		Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0,902	0.900	0.899	0.901	0.903	0.901	0.902	0.899	E0P.0	Compled	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC			754	1							Complied	
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0.217	0.220	0.215	0.209	0,212	0.215	0.216	0.214	0,212	0.210	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	3.01	40.5	3,00	2.98	2,99	3.02	7.04	3.01	3,00	3.03	Compled	
C(C)	Cutting length of the blank (LHS)	4.30 ± 0.20 mm	DVC	15.4	4.27	4.38	4.35	4,29	4.31	4.35	4.31	4.28	4,36	Complied	\$
C(C)	Cutting length of the blank (RHS)	4.30 ± 0.20 mm	DVC	4.36	4.32	4.43	4.39	4.74	11.36	4.38	4,36	4.73	24.41	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC						.9	i i	i	1	i	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM						1				100	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM											Complied	
C(H)	Depth Marking	2.30 ± 0.10 mm	DVC	2,29				1	2.40			Min Laure Co		Compled	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	DK	Complied	1
														•	
Insp	Inspected By (Name) LAKSHMI						Signature (with date)								

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I.N	Parameter	Date and Time	Instrument Used	In	process :	Samples I	nspection	(Put "√"	- Comp	lied and "	X "- Not	Complied)		Inspected by	Remarks	
о.				1	2	3	4	5	6	7	8	9	10	(Signature)	A Comment of the Comm	
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		OS TOOPRI											_	1		
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		10:30 AM					1						_	Egy		
1.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking	TO COO THE	DVC				1		·					A		
2.		MA OE!!!	DM DVC DVC DWC DM DVC VISUAL/MICRO										_	650	<u> </u>	
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5.		12/30 PM								1		-	~	BOX.		
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Samp	le Inspected Quantity	10:10:10:10:1	JOSE Class	Accepted	Batch Quar	ntity		(0.1)		Remarks		-				
Defe	ts Observed (Type)	40 40	to pro	3(0)	4.5	12.	YO.	40	NO.				ad Day (No	MIII	DICECHADDA D	
Post Quality Inspection Result					Inspected By (Name)			LAKSHMI			Approved By (Name) Signature			MURIGESHAPPA R		
	Batch conform to the require					Signature with date			12-08-2025			with date			170820	
Ш	Batch do not conform to the Annexure to be provided for addition					with dat			1 Veg	1 *						

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SI.N	Parameter	Date and Time	Instrument	ı	nprocess	Samples	Inspection	n (Put "√	'- Comp	lied and ')	Inspected by	Remarks		
0.			Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
		18-08-2025 09:30AM		~	,~	<i>\rightarrow</i>								350	
		10'.00 AM									-			(CO)	
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		MA 05:11			1	/					~	-		(50)r	
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1.	Width of the flat	01:30.PM	DVC DM						~	_				60%	
2.	Thickness of the flat Width of the blank	02:30PM	DVC								_		_/	000	Ş
4.	Cutting length of the blank	MADEIED	DVC DVC											(29/7)	
5.	Pre notch length	04:30PM	DM					/			-			20%	
6. 7.	Blank Thickness Depth Marking	05:30PM	DVC	~		V		~				_		Edi	
8.	Visual Checks		SCOPE											2	
			,												
amp	le Inspected Quantity	315 PCS	,	Accepted	Batch Quan	tity	154	54 P	cs.	Remarks			_		
efec	ts Observed (Type)	_													
	Quality Inspection Result						d By (Nan	ne)	1	LAKSHM	1	Approve		me) MUF	RIGESHAPPA R
	Batch conform to the require					Signatur			00	18-08	-2025	Signatur		UN.	20000
\Box	Batch do not conform to the	requirement and no	t approved	- which we have		with dat	e		1	18-00		with date	2		18-08-20

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