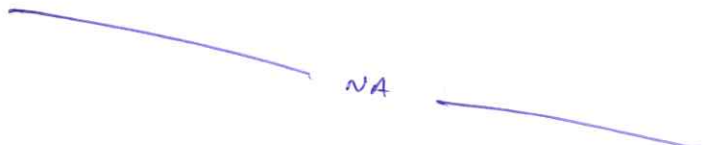

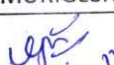


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20245715	Select the Appropriate Inspection Stage / Process
Date	29-11-2024	Inspection of Cut length Wire
Production Order	PRO24-1989	
Item Code	Ø 0.90 CL Wire	
Product Description	Dia 0.90 mm Cut Length Wire 90 mm (RAJARATNA)	
DHR No	20242504	
Batch No	WC0100/2024	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.901	0.902	0.901	0.902	0.900	0.901	0.902	0.901	0.902	0.901	Complied	
2	Length of cut Wires	75.00 ± 0.50 mm	DVC	75.15	75.05	75.23	75.31	75.32	75.24	75.14	75.05	73.35	73.05	Complied	
3	Straightness	Straight	Rolling Method	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	2
Inspected By (Name)		AKASH M						Signature (with date)				A 29-11-2024			

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Length of cut Wires Straightness Defects free	30-11-2024	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	<div style="text-align: center;"> <div style="border-left: 1px solid black; height: 100px; margin: 0 auto; width: 10px;"></div> </div>
		09-40 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		10:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		11:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		12:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A				
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result								Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved								Signature with date		 30-11-2024		Signature with date		 30-11-2024	
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	01:00pm	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	<div style="border-left: 1px solid black; height: 100px; position: relative;"> </div>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
Sample Inspected Quantity				315 Pcs		Accepted Batch Quantity		14920 Pcs		Remarks		—				
Defects Observed (Type)				—												
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		MURIGESHAPPA R						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		30-11-2024		with date		30-11-2024						
Note: Annexure to be provided for additional test report (if required)																

