



## Quality Inspection Report (Inprocess Inspection)




Report No	QIRI20253098	Select the Appropriate Inspection Stage / Process
Date	21-06-2025	Inspection of Cut length Wire
Production Order	PRO25-0735	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (RAAJRATNA)	
DHR No	20251434	
Batch No	WC0057/2025	
Reference Drawing	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.904	0.905	0.905	0.905	0.904	0.905	0.905	0.905	0.904	0.905	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.38	75.43	75.47	75.48	75.46	75.35	75.41	75.36	75.32	75.33	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1/2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI						Signature (with date)				 21-06-2025.			

S.L.N	o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
		Diameter Cutting Length Straightness Defects free	21-06-2025	DMM DVC Rolling Method Microscope	1	2	3	4	5	6	7	8	9	10	 LAKSHMI	N/A
			04:00PM		1	2	3	4	5	6	7	8	9	10		
			05:00PM		1	2	3	4	5	6	7	8	9	10		
			06:00PM		1	2	3	4	5	6	7	8	9	10		
			09:40AM		1	2	3	4	5	6	7	8	9	10		
			10:40AM		1	2	3	4	5	6	7	8	9	10		
			11:40AM		1	2	3	4	5	6	7	8	9	10		
			12:40PM		1	2	3	4	5	6	7	8	9	10		
			01:40PM		1	2	3	4	5	6	7	8	9	10		
			02:40PM		1	2	3	4	5	6	7	8	9	10		
			03:40PM		1	2	3	4	5	6	7	8	9	10		
			04:40PM		1	2	3	4	5	6	7	8	9	10		
			05:40PM		1	2	3	4	5	6	7	8	9	10		
			06:40PM		1	2	3	4	5	6	7	8	9	10		
			07:40PM		1	2	3	4	5	6	7	8	9	10		
			08:40PM		1	2	3	4	5	6	7	8	9	10		
			09:40PM		1	2	3	4	5	6	7	8	9	10		
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9	10				
		08:40PM	1	2	3	4	5	6	7	8	9	10				
		09:40PM	1	2	3	4	5	6	7	8	9	10				
		10:40PM	1	2	3	4	5	6	7	8	9	10				
		11:40PM	1	2	3	4	5	6	7	8	9	10				
		12:40PM	1	2	3	4	5	6	7	8	9	10				
		01:40PM	1	2	3	4	5	6	7	8	9	10				
		02:40PM	1	2	3	4	5	6	7	8	9	10				
		03:40PM	1	2	3	4	5	6	7	8	9	10				
		04:40PM	1	2	3	4	5	6	7	8	9	10				
		05:40PM	1	2	3	4	5	6	7	8	9	10				
		06:40PM	1	2	3	4	5	6	7	8	9	10				
		07:40PM	1	2	3	4	5	6	7	8	9					



## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	24-06-2025 09:40AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		1
		10:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		25-06-2025 9:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks									
		Defects Observed (Type)													
		Post Quality Inspection Result				Inspected By (Name)		Approved By (Name)							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Signature									
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		with date									
Note: Annexure to be provided for additional test report (if required)				LAKSHMI  25-06-2025		MURIGESHAPPA R  25-06-2025									

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	25-06-2025 03:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
2	Cutting Length	26-06-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
3	Straightness	05:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
4	Defects free	04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				500 pcs.											
Sample Inspected Quantity				Accepted Batch Quantity										Remarks	
Defects Observed (Type)														-	
Post Quality Inspection Result															
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R		Signature with date 26-06-2025		Signature with date 26-06-2025	
Note: Annexure to be provided for additional test report (if required)															