

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253936	Select the Appropriate Inspection Stage / Process Inspection of Cut length Wire
Date	05-08-2025	
Production Order	PR025-1067	
Item Code	0.838 CL Wire	
Product Description	Dia 0.838 mm Cut Length Wire 75 mm	
DHR No	20251834	
Batch No	WC0073/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.838 ± 0.005mm	DM	0.841	0.840	0.840	0.840	0.841	0.841	0.840	0.840	0.841	0.840	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.58	74.55	74.59	74.54	74.62	74.72	74.63	74.59	74.58	74.62	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					05-08-2025.			

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Diameter Cutting Length Straightness Defects free	05-08-2025 09:30 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	NA		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		04:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		04:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		05:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		06-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>			
		Sample Inspected Quantity				Accepted Batch Quantity				Remarks							
		Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)				LAKSHMI				Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				<i>[Signature]</i>				Signature		<i>[Signature]</i>			
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				06-08-2025				with date		06-08-2025			
Note: Annexure to be provided for additonal test report (if required)																	

Quality Inspection Report (Inprocess Inspection)

S.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	06-08-2025 11:30 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		07-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		✓	Accepted Batch Quantity		✓		Remarks		✓						
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		06-08-2025		with date		07-08-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	07-08-2025 10:30 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	20
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:20 PM.		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				NA												
Sample Inspected Quantity				Accepted Batch Quantity										Remarks		
Defects Observed (Type)																
Post Quality Inspection Result				Inspected By (Name)										Approved By (Name)		
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date										Signature with date		
<input type="checkbox"/> Batch do not conform to the requirement and not approved																
Note: Annexure to be provided for additional test report (if required)																