

## **Quality Inspection Report (Inprocess Inspection)**

Report No	QIRI20252542	Select the Appropriate Inspection Stage / Process							
Date	19-05-2025	Inspection of Cut length Wire							
Production Order	PRO2025-0437 PRO25-0434								
Item Code	0.58 CL Wire								
Product Description	Dia 0.58 mm Cut Length Wire 75 mm								
DHR No	20251205								
Batch No	WC0045/2025								
Reference Drawing	NA								

SI.N o.	Parameter	Requirement	Instrument Used				Result								
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.58 ± 0.005mm	DM	0.584	0.583	0.584	0.584	0.583	0.583	0,584	0.582	0.584	0,583	Compled	
2	Length of cut Wires	75 ± 1.0 mm	DVC	45.9A	45.30	75,18	75.18	75.27	75.26	75,27	45,19	75,29	45.15	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	on	OK	OK	Complied	40v-
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	or	OK	OK	OK	Compled	
Inspec	ted By (Name)		LAKSHN	11			Si	gnature	(with dat	e)	DOJ.	9-05-9	625.		

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



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SI.N	Parameter	Date and Time	Instrument Used	In	process :	Samples	nspectio	n (Put "√	" - Com	olied and	"X "- N	ot Compli	ied)	Inspected by	Remarks
0.				1	2	3	4	5	6	7	8	9	10	(Signature)	
		19-05-2025 4100 PM			V	V	/	/	~		~	~	V	Egy	1
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				V	~			/	~	-	V	1~	/	7	
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	Diameter Cutting Length Straightness Defects free	D6:00 PM	4		/	~	*/	~	~	V	V	-		for.	
		20 - 05 - 2025 9: HO AM		~	~	~	V		V	~	~	V	/	0/10	
1 2 3 4			DMM	Y	V		~	_	~	~	~,		-	PETE	Š T
		10:110 PM Rolling Meth	DVC Rolling Method	~	~	~		-	~	1	~		~	Que	<del>-                                    </del>
			Microscope  OPM  OPM		V	-			~	~	~			200	
		1) 1110 00									1	1		Poli	
		MACH, II													
		12:040 PM											1	COV	
		12,40 114												les of	
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		011,810,41-1			/				/						
				~		1		. /			~			00	
		02/40PM		V	/	~	~	~			~		~	600	
Sample	Inspected Quantity			Accepted	Batch Qua	ntity			Remarks			_			
Defects	Observed (Type)	-								THE STATE OF THE S		4			
Post Quality Inspection Result				Inspected By (Name)			LAKSHMI			Approved By (Name)		me) MURIO	SESHAPPA R		
Batch conform to the requirement and approved					Signature			nex		025.	Signature		.00	20.05.200	
Batch do not conform to the requirement and not approved						with dat	e		ACCT 30-05-2025.			with da	te	l w	-005,10



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SI.N	Parameter	Date and Time	Instrument Used	In	process :	Samples	Inspection	n (Put "√	" - Com	plied and	"X "- N	ot Complied) In		Inspected by	Remarks	
о.				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
		3140 PM		~	~	~	~		/	~	~			(E)		
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		7, 70 bw	-	V	/	~	V	~	~	~	~	~	~	Rose		
			-	V	~	~	~	~	V	~	~		~	No.		
		06/00 PM	5	V	~	V		V	~	-	~	-		Pale		
		21- 05-2025 9140AM		~				~		1		-		Box		
	Diameter Cutting Length Straightness Defects free					-							-	17	4	
1		10:340 PM	DAMA						1					Pale	3	
2 3 4		10 I NO FIRST	DMM DVC											170	1	
		11:340 AM.	Rolling Method			~	~	~		~	1	1		(SQU)		
		01:00 PM	Microscope	V				V		_				(September 1)		
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												1				
ample	Inspected Quantity	315 PCS.		Accepted	Batch Qua	intity 29800 PCS. Remark								1	•	
efects	Observed (Type)									Per di consta		1		11-11-11-11-11-11-11-11-11-11-11-11-11-		
				Inspected By (Name)			LAKSHMI			Approved By (Name)		me) MURIO	MURIGESHAPPA R			
_		e requirement and a				Signature			21-05-5095.			Signature		.00	1000 000	
∐  B	atch do not confor	m to the requiremen	t and not appr	oved		with dat	e		21-05-90°D.			with dat	te	J Ug	21-05	