

Report No	QIRI20252590	Select the Appropriate Inspection Stage / Process							
Date	21-05-2025	Inspection of Cut length Wire							
Production Order	PRO25-0451		. ,						
Item Code	Ø 0.90 WIRE								
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)								
DHR No	20251220								
Batch No	WC0046/2025								
Reference Drawing	NA								

SI.N			Instrument			Setup	Approv	al (Actual	Reading	s/Observ	ation)			Result	
о.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.902	0.901	0.901	0.902	0.902	0.904	0.903	0.901	0.904	0,901	Compleed	
2	Length of cut Wires	75 ± 0.50 mm	DVC	44.67	£4.62	74.58	¥4.63	74.59	74.61	74.64	74,52	74.63	74,52	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	0K	ok	Compled	AM
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Compleed	
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100000							PERSONAL SE				A				
nspe	cted By (Name)		LAKSH	ΛI			Si	gnature (	with date	e)	000	1-05-5	025.		

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I.N	Parameter	Date and Time	Instrument	In	process	Samples	Inspectio	n (Put "√	" - Comp	lied and	"X "- No	ot Complie	ed) Inspected by		Remarks
o.			Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		21-05-2025 02:00:PM			V				V		~		1	COL	
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		M4.00:40		~	-	1		1~	~	1	1	-	~	Box	
							-				~		~		<u>\$</u>
	Diameter Cutting Length Straightness Defects free		DMM	~		<del></del>						-	1	A Comment	
2		05:00 PM	DVC Rolling Method		~		-	1		\ \	V			Sour .	
			Microscope												
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		06100 PM									V				
		22-05-2025 9140 AM			1									Si	
		-(,)A() HM										1		7	
		MA OH! QI			1/				1	1	1			BOIL	
		WYNORM						1						9	
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		11340 AM.										~		CELLE	
mple Inspected Quantity Accepted Batch Qua				ntity				Remarks				*			
fect	s Observed (Type)			CHARLES CONTRACT PLANTS		CONTRACTOR SOCIETY	1				INTERPORTED DE				
st (	Quality Inspection	Result				Inspecte	ed By (Na	me)		LAKSHM	l	Approve	d By (Nan		SHAPPA R
_		he requirement an				Signatu			20 - 05 - 2025.			Signatur		,01	E 2000
_	Batch do not confo	rm to the requirem		with dat	te		1 . 32 - 05 · 1			with dat	е		US 2205 2005		

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SI.N o.	Parameter	Date and Time	Instrument	In	process	Samples I	nspectio	n (Put "√	' - Complied and "X "- Not Complied)					Inspected by	Remarks
			Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		22-05-2025 12140 PM					~		V			V		EXI.	
				V	V						~	1			
		01:40 PM		V			V			~	V	~		CON	
						~			_		V		~	10	
		02140 PM		1		-	~	/	~		~			250°	
		,		10	~	-		~		V	~	-		- P	
		M9 04 180	1	~		~	~		~	~	~	2 Colle			
						/	-	~	V.	~	~	~		2	
	Diameter		DMM		-	-	~	-	1	~	1	1		(GIIII)	\$
	Cutting Length Straightness Defects free		DVC Rolling Method Microscope	~	1	1	-				V			· Alexander	3
		05140 PM		-	~	~	~		~			<u> </u>		Par	
		23-05-2025				-	~		-		~		1	Bar	
1		23-05-2025 9140 AM		12		190									
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				V	V										
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nple	Inspected Quantity			Accepted	Batch Qua	ntity		_		Remarks		_	_		
ect	o Observed (Type)														
st (	Quality Inspection	Result		OFFE S	495	Inspecte	d By (Na	me)		LAKSHM		Approve	ed By (Nan	ne) MURIGE	SHAPPA R
E	Batch conform to t	ne requirement and	d approved		Us.	Signatur	е		no	3-05-5	2025.	Signatui	re	Marie 4	
	Batch do not confo	rm to the requirem	ent and not ap	proved	1.4	with dat	e		0%.9	3-00		with dat	te		

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Parameter	Date and Time	Instrument	In	process S	Samples	Inspectio	n (Put "√	" - Comp	olied and	"X "- No	ed)	Inspected by	Remarks	
	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
	23-05-2025 1140 PM		V	/	~	~	V	V	~	V	~	~	( CON	
	02140 PM		V	V		~		1	~		V		2500	
	03:40 PM					~		~	V			~	OSUL .	
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	06:00 PM		V	V	~	/					/		Part	
	61 - 5 6/6-		V		V	~	~	1	~		/	~		
	09:45 AM		~			~	~	~	/	V	1	V	Care	
	1		V	~		V	~	~	~	~		1		1
Diameter	10:30 AM	DMM		~	~		V	~	~					\$
Cutting Length	11:00 AM	DVC	V	/		V	~	~	~		~	_	1000	-
Straightness  Defects free														
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The Francisco Section (1970)				·					SERVICE OF THE REST					
Inspected Quantity	500 PCS.		Accepted I	Batch Quar	ntity	4980	o PCS.		Remarks		_			
Observed (Type)	_	5												
<b>Quality Inspection</b>	Result				Inspecte	ed By (Na	me)	LAKSHMI			AND DESCRIPTION OF THE PARTY OF	d By (Na	ame) MURIGESHAPPA R	
				7 7				0005.			Signatur		U	The second
atch do not confo	rm to the requirem	ent and not ap	proved		with da	te		3	24 -000		with dat	e		1-24-05.200
2	Cutting Length Straightness Defects free  Inspected Quantity Observed (Type) Quality Inspection atch conform to the	Diameter Cutting Length Straightness Defects free  Inspected Quantity Observed (Type) Quality Inspection Result atch do not conform to the requirement and atch do not conform to the requirement atch do not conform to the requirement atchedulated to the requirement atchedulat	Diameter Cutting Length Straightness Defects free  Inspected Quantity Observed (Type)  Quality Inspection Result atch conform to the requirement and approved	Diameter Cutting Length Straightness Defects free  Inspected Quantity Observed (Type)  Quality Inspection Result  atch conform to the requirement and approved  It in percent	Diameter Cutting Length Straightness Defects free  Diameter Cutting Length Straightness Defects free  Diameter Cutting Length Straightness Defects free  Doc Political Am DVC Rolling Method Microscope  Accepted Batch Quartity Doc Political Amicroscope  Accepted Batch Quartity Inspection Result atch conform to the requirement and approved atch do not conform to the requirement and not approved	Diameter Cutting Length Straightness Defects free  Inspected Quantity Observed (Type)  Quality Inspection Result atch do not conform to the requirement and approved atch do not conform to the requirement and not approved  O3:140 PM  DMM DVC Rolling Method Microscope  Accepted Batch Quantity Inspection Result Signature With da	Diameter Cutting Length Straightness Defects free  Inspected Quantity Observed (Type)  Juality Inspection Result atch conform to the requirement and approved atch do not conform to the requirement and not approved  I HO PM DO 13 HO PM DW 12 HO PM	Diameter Cutting Length Straightness Defects free  Inspected Quantity Observed (Type) Quality Inspection Result atch conform to the requirement and approved atch do not conform to the requirement and not approved  Inspected Quantity Inspected Batch Quantity Inspected Bat	Diameter Cutting Length Straightness Defects free  Diameter Cutting Length Straightness Defects free  Diameter Cutting Length Straightness Defects free  DMM DVC Rolling Method Microscope  Accepted Batch Quantity AGROO PCS.  Accepted Batch Quantity AGROO PCS.  Accepted Batch Quantity AGROO PCS.  Signature with date	Diameter Cutting Length Straightness Defects free    Inspected Quantity   500 PCS.   Accepted Batch Quantity   AQ800 PCS.   Remarks   Inspected Type   Inspected Batch Quantity   Inspected By (Name)   Inspected By (Name)	Diameter Cutting Length Straightness Defects free  Dispected Quantity Dispected Quantity Doberved (Type) Quality Inspection Result atch conform to the requirement and approved atch do not conform to the requirement and not approved atch do not conform to the requirement and not approved  ONL-IAD PM DMM DVC Rolling Method Microscope  DA  Accepted Batch Quantity ACCEPTED BY (Name)  LAKSHMI Signature With date	Diameter Cutting Length Straightness Defects free  Inspected Quantity Observed (Type)  Juality Inspection Result atch conform to the requirement and not approved  Juality Inspected Batch Quantity  Juality Inspected By (Name)  Juality Inspected By (Name)  Signature  With date  Juality Inspected By (Name)  Signature  With date  Juality Inspected By (Name)  Signature  With date  Juality Inspected By (Name)  Signature  With date	Diameter Cutting Length Straightness Defects free    Inspected Quantity   Straightness   Defects free	Diameter Cutting Length Straightness Defects free    10 3 0 AM   DM   DM   DM   DM   DM   DM   DM

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