

Report No	QIRI20251076	Select the Appropriate Inspection Stage / Process
Date	25.02.2025	Inspection of Cut length Wire
Production Order	PRO24-2760	
Item Code	Ø 0.90 CL Wire (HAYNES)	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	MA
DHR No	20250527	
Batch No	WC0021/2024 NICO021/2025 P	
Reference Drawing	NA	

		Instrument			Setup	Approva	al (Actual	Reading	s/Observ	ration)			Result (Complied / Not Complied)	
Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10		Remarks
Diameter	0.90 ± 0.005 mm	DM	0.898	0,898	0.898	0.898	0.899	0,900	0.899	0.897	0.899	0.899	Compleed	
Length of cut Wires	75 ± 0.50 mm	DVC	75.25	75.20	45.32	75.2A	45.27	45.08	75,27	75.25	75.31	75.00	Compled	
Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	ok	ok	OK	OK	Compled	+ 0 2
Defects Free	Free from rust, burr,Damage.	Microscope	OK	ok	OK	OK	OK	OK	OK	OK	OK	OK	Complied.	
		*			,	7								
		LAVGUA						/		N/A		2025		17
	Diameter Length of cut Wires Straightness	Diameter 0.90 ± 0.005 mm Length of cut Wires 75 ± 0.50 mm Straightness Straight Defects Free Free from rust, burr, Damage.	Diameter $0.90 \pm 0.005 \text{mm}$ DM Length of cut Wires $75 \pm 0.50 \text{mm}$ DVC Straightness Straight Rolling Method Defects Free Free from rust, burr, Damage. Microscope	Parameter Requirement Used 1 Diameter $0.90 \pm 0.005 \text{mm}$ DM 0.898 Length of cut Wires $75 \pm 0.50 \text{mm}$ DVC ± 5.25 Straightness Straight Rolling Method OK Defects Free Free from rust, burr, Damage. Microscope OK	Parameter Requirement Used 1 2 Diameter 0.90 ± 0.005 mm DM 0.898 0.898 Length of cut Wires 75 ± 0.50 mm DVC ±5.25 ±5.25 Straightness Straight Rolling Method OK OK Defects Free Free from rust, burr, Damage. Microscope OK OK	Parameter Requirement Used 1 2 3 Diameter 0.90 ± 0.005 mm DM 0.898 0.898 0.898 0.898 Length of cut Wires 75 ± 0.50 mm DVC ±5.25 ±5.20 ±5.32 Straightness Straight Rolling Method OK OK OK Defects Free Free from rust, burr, Damage. Microscope OK OK OK	Parameter Requirement Used 1 2 3 4 Diameter 0.90 ± 0.005 mm DM 0.898	Parameter Requirement Used 1 2 3 4 5 Diameter 0.90 ± 0.005 mm DM 0.898 0.89	Parameter Requirement Used 1 2 3 4 5 6 Diameter 0.90 ± 0.005 mm DM 0.898 0.898 0.898 0.898 0.898 0.899 0.900 0.900 0.900 Length of cut Wires 75 ± 0.50 mm DVC ±5.25 ±5.20 ±5.32 ±5.24 ±5.24 ±5.27 ±5.08 Straightness Straight Rolling Method OK OK OK OK OK Defects Free Free from rust, burr, Damage. Microscope OK OK OK OK OK	Parameter Requirement Used 1 2 3 4 5 6 7 Diameter 0.90 ± 0.005 mm DM 0.898 0.898 0.898 0.898 0.898 0.899 0.900 0.900 0.899 0.900 0.899 Length of cut Wires 75 ± 0.50 mm DVC +5.25 +5.20 +5.32 +5.24 +5.24 +5.24 +5.08 +5.24 Straightness Straight Rolling Method OK OK	Parameter Requirement Used 1 2 3 4 5 6 7 8 Diameter 0.90 ± 0.005 mm DM 0.898 0.898 0.898 0.898 0.898 0.899 0.900 0.899 0.991 0.891 Length of cut Wires 75 ± 0.50 mm DVC ±5.25 ±5.20 ±5.32 ±5.24 ±5.24 ±5.27 ±5.08 ±5.21 ±5.25 Straightness Straight Rolling Method OK OK	Diameter Requirement Used 1 2 3 4 5 6 7 8 9	Parameter Requirement Used 1 2 3 4 5 6 7 8 9 10 Diameter 0.90 ± 0.005 mm DM 0.898 0.898 0.898 0.898 0.898 0.899 0.999 0.900 0.899	Diameter Requirement Used 1 2 3 4 5 6 7 8 9 10 Complied

Effective Date: 28-04-2023 Page 1 of 2



SI.N o.			Instrument	Inp	rocess S	iamples li	rspection	(Put "√	' - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
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		- W VV I W			/	/			~	/	~	~		R	-
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2	Cutting Length		DVC			1			~		V	~	V		
3	Straightness		Rolling Method Microscope	~	/	/		V	V		~		~		
4	Defects free		William Garage		~		V		V		~	~	1	lox	
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1										~		-		1	
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ampl	e Inspected Quantity	05;50PM.		Accepted	Batch Qua	ntity				Remarks					
	ts Observed (Type)					The state of the s	1					1			71
Post Quality Inspection Result				Inspected By (Name)				LAKSHMI.			Approved By (Name) MURIGI				
Batch conform to the requirement and approved						Signatur with da	ture (2) 2025.					Signatu with da		rly	25,029075

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SI.N			Instrument	In	process S	Samples II	nspection	(Put "v	' - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks	
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		MACHILL		V	/	V	/	V	V	V	V			19		
.			DMM		/	V	/	/	~	~	~	~	~			4
1	Diameter Cutting Length			~	V	V	~	~	~			/	/	Lay.		
2		12:40 PM	DVC	V	V	V	~	~		V			~	19.		
3 4	Straightness Defects free		Rolling Method Microscope	~		1	V	~	V	V	V					
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		05:20PM.		/		/	V	~	V	V	V	V		Bay.		
ample	Inspected Quantity	-	Accepted Batch Quai						Remarks				11.1			
efects	Observed (Type)	_		I memeacapa (ii)										West water	0 v g	
ost C	Quality Inspection	Result				Inspected By (Name)			1	LAKSHMI.			ed By (Na			
		he requirement an		25-11		Signatur			Non	6-02-2	025.	Signatu		, 0.8	S OF STI	
	atch do not confo	orm to the requiren	nent and not a	pproved		with dat	te		7.2	6-02		with da	te	00	Op Or	

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SI.N	Parameter	Date and Time	Instrument	In	process 5	Samples I	nspection	(Put "√	' - Comp	lied and	"X "- No	t Compli	ed)	Inspected by	Remarks
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		27-02-2025 09130AM	^	/		~	~	/	~			V	V	6	
					V	-			V	/	V	-	~		2
			_	~		V	~	/		~	~	/	V	n/de	
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-		1112040			V		V	V	V	/	V		1	7	40
1	Diameter		DMM	V	1/	/	V	/	V	V	~	~	~	1	2
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	Observed (Type)	_				1						1 20 20 20 20 20 20 20 20 20 20 20 20 20		78.000000000000000000000000000000000000	
HE INCOMES TO	Quality Inspection						d By (Nar	ne)	LAKSHMI.				ed By (Na	ame) MURIGESHAPPA	
_	Batch conform to the					Signatur			X	2-02-9	Signature			. 0	10200 C
	annexure to be provided			pproved		with dat	е		7-9	2100		with da	te	V	021

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