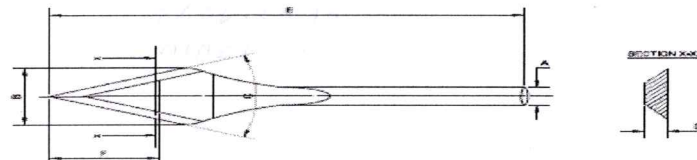




<b>Report #</b>	QIRI20253975	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	07-08-2025	<b>In process Inspection of etched Blades</b>
<b>Production Order #</b>	ACUCUT SO-31	
<b>Item Code</b>	CC 22	
<b>Product Description</b>	Clear Cornea Angled SB 2.2 mm	
<b>DHR #</b>	20251813	
<b>Batch #</b>	EP0753/2025	
<b>Reference Drawing</b>	SECPL/CC/05	




  

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Wire Diameter	0.72 ± 0.02 mm	Digital Micrometer	0.719	0.716	0.721	0.724	0.719	0.718	0.726	0.724	0.722	0.728	Complied		
2	Width of the Blade	2.20 ± 0.1 mm	Ocular/Microscope	2.20	2.20	2.20	2.10	2.20	2.20	2.20	2.20	2.20	2.20	Complied		
3	Thickness of the Blade	0.15 ± 0.02mm	Digital Micrometer	0.158	0.151	0.161	0.159	0.154	0.158	0.157	0.161	0.156	0.158	Complied		
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.96	22.88	23.14	23.16	23.08	22.97	22.98	23.11	23.16	22.87	Complied		D
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.10	2.10	2.0	Complied		
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied		

<b>Inspected By (Name)</b>	SHIVANAND	<b>Signature (with date)</b>	 07-08-2025
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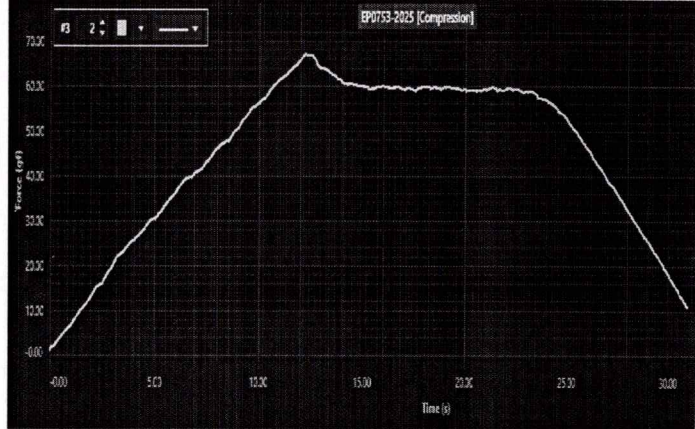
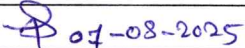
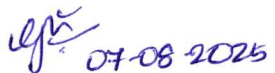
## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	07-08-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		10:45 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	X	✓	✓	✓	✓		Dent		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		11:15 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓		Washing		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		11:45 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓									
				Null													
		Sample Inspected Quantity		105 NO's	Accepted Batch Quantity		1608 NO's		Remarks		03 NO's Defects						
Defects Observed (Type)		Dent, Washing.															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		 07-08-2025		 07-08-2025			
Note: Annexure to be provided for additional test report (if required)																	



## Quality Test Report

Report #	QIRI20253976	Type of Test	Penetration Force test
Date.:	07-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SO-31	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	Clear Cornea Angled SB 2.2MM PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	CC 22	DHR #	20251813
Batch #	EP0753/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-10	63.00 ± 10gf	67.15	67.77	64.30	70.89	68.02	72.68	66.42	67.80	65.87	70.21	Complied	
2	11-18		65.30	65.61	67.00	65.42	67.43	59.40	61.98	63.65			Complied	
3														
4														
5														
6														
7														
8														
9														
10														
Inspected By (Name)		SHIVANAND											Signature (with date)	 07-08-2025
Post Test Result													Approved By (Name)	MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )	 07-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													