





## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252542	Select the Appropriate Inspection Stage / Process
Date	19-05-2025	Inspection of Cut length Wire
Production Order	PR02025-0437 <del>PR025-0437</del>	
Item Code	0.58 CL Wire	
Product Description	Dia 0.58 mm Cut Length Wire 75 mm	
DHR No	20251205	
Batch No	WC0045/2025	
Reference Drawing	NA	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.58 ± 0.005mm	DM	0.584	0.583	0.584	0.584	0.583	0.583	0.584	0.582	0.584	0.583	Complied	
2	Length of cut Wires	75 ± 1.0 mm	DVC	75.24	75.30	75.18	75.18	75.27	75.26	75.27	75.19	75.29	75.15	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	27
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI				Signature (with date)				 19-05-2025					

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	19-05-2025 4:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		Non
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		20-05-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
01:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
02:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
Sample Inspected Quantity		Accepted Batch Quantity				Remarks										
Defects Observed (Type)		✓														
<b>Post Quality Inspection Result</b>				<b>Inspected By (Name)</b>		LAKSHMI		<b>Approved By (Name)</b>		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature								
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		20-05-2025		with date		20-05-2025						
Note: Annexure to be provided for additional test report (if required)																



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	20-05-2025 3:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	42	
		4:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>		
		21-05-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>		
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		29800 PCS.		Remarks									
Defects Observed (Type)																
<b>Post Quality Inspection Result</b>				<b>Inspected By (Name)</b>		LAKSHMI		<b>Approved By (Name)</b>		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		21-05-2025		with date		21-05-2025						
Note: Annexure to be provided for additional test report (if required)																