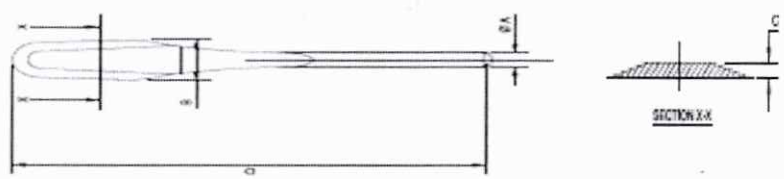
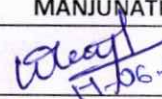



Report #	QIRI20253103	Select the Appropriate Inspection Stage / Process
Date	17-06-2025	In process Inspection of etched Blades
Production Order #	BIOTECH SOOB2425-0145	
Item Code	CRS 22	
Product Description	CRESCENT STRAIGHT 2.2 MM	
DHR #	20251307	
Batch #	EP0589/2025	
Reference Drawing	SECPL/CRU/02	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.76 ± 0.02mm	Micrometer	0.759	0.761	0.762	0.758	0.763	0.757	0.762	0.761	0.762	0.759	Complied	
2	Width of the Blade	2.20 ± 0.10mm	Ocular/Microscope	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.156	0.152	0.160	0.162	0.158	0.160	0.162	0.159	0.160	0.159	Complied	
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	22.95	23.11	23.21	22.96	23.11	23.17	22.96	23.18	22.99	23.16	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	2A
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	2A
Inspected By (Name)		MANJUNATHA			Signature (with date)			17-06-2025							

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Width of the blade Prenotch length Surface Finish & Visual Checks	17-06-2025	Ocular/Microscope Digital calliper Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ		
		12:35PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ		
				✓	✓	✓	✓	✓	✓	X	✓	✓	✓	Ⓢ	Burr	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ⓢ		
Sample Inspected Quantity		80 Pcs	Accepted Batch Quantity		505 Pcs	Remarks		01 NO Defects								
Defects Observed (Type)		Burr														
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature								
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		17-06-2025		with date		17-06-2025						
Note: Annexure to be provided for additional test report (if required)																