

Quality Inspection Report (Inprocess Inspection)




Report No.:	QIRI20253097	Select the Appropriate Inspection Stage / Process
Date.:	18-06-2025	Inspection of Cut length Wire
Production Order.:	PR025-0693	
Item Code.:	0.67 CL Wire	
Product Description.:	Dia 0.67 mm Cut Length Wire 80 mm (Haynes)	
DHR No.:	20251432	
Batch No.:	WC0056/2025	
Reference Drawing.:	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.66 ± 0.005mm	DM	0.659	0.658	0.658	0.658	0.658	0.659	0.660	0.659	0.658	0.658	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.23	79.28	79.31	79.28	79.16	79.31	79.19	79.20	79.35	79.25	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	5/2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)								



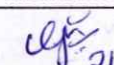
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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Diameter Cutting Length Straightness Defects free	18-06-2025 11:00AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	NA		
		12:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		01:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		02:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		03:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		04:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		05:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		05:50PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		19-06-2025 09:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		10:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		11:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		12:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		01:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		02:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
		Sample Inspected Quantity					Accepted Batch Quantity			Remarks							
		Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		19-06-2025		with date		19-06-2025							
Note: Annexure to be provided for additional test report (if required)																	

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Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	19-06-2025 3:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		1
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		20-06-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
04:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
06:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		—		Accepted Batch Quantity				—		Remarks		—			
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		20-06-2025		with date							
Note: Annexure to be provided for additional test report (if required)															

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Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	21-06-2025 09:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		500 PCS.	Accepted Batch Quantity		50100 PCS.		Remarks								
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		21-06-2025		with date		21-06-2025					
Note: Annexure to be provided for additional test report (if required)															