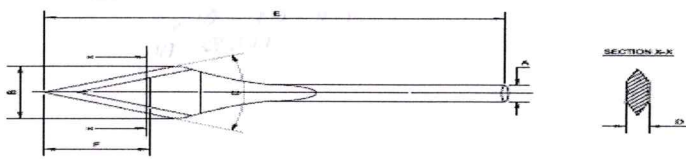


## Quality Inspection Report (Inprocess Inspection)

<b>Report #</b>	QIRI20253985	<b>Select the Appropriate Inspection Stage / Process</b> <b>In process Inspection of etched Blades</b> 
<b>Date</b>	07-08-2025	
<b>Production Order #</b>	BIOTECH - SOOB2526-0004	
<b>Item Code</b>	KR DB 265-T	
<b>Product Description</b>	Slit Angled DB 2.65 mm	
<b>DHR #</b>	20251829	
<b>Batch #</b>	EP0758/2025	
<b>Reference Drawing</b>	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.78 ± 0.02 mm	Micrometer	0.791	0.785	0.786	0.788	0.785	0.791	0.793	0.785	0.786	0.785	Complied	
2	Width of the Blade	2.65 ± 0.10 mm	Ocular/Microscope	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.154	0.156	0.159	0.153	0.156	0.157	0.154	0.153	0.155	0.156	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.15	23.19	23.18	23.19	23.17	23.20	23.21	23.25	23.18	23.19	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
<b>Inspected By (Name)</b>		<b>MANJUNATHA</b>						<b>Signature (with date)</b>			<i>Wahy 07-08-2025</i>				


## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	07-08-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	W. Jay	Burr		
		11:35 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	W. Jay			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	W. Jay			
				✓	✓	✓	✓	X	✓	✓	✓	✓	✓	W. Jay			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	W. Jay			
Sample Inspected Quantity		50 NO'S	Accepted Batch Quantity		309 NO'S		Remarks		01 NO Defect								
Defects Observed (Type)		Burr															
<b>Post Quality Inspection Result</b>				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		W. Jay 07-08-2025		Signature		W. Jay 07-08-2025							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date									
Note: Annexure to be provided for additional test report (if required)																	



## Quality Test Report

Report #	QIRI20253986	Type of Test	Penetration Force test
Date.:	07-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	BIOTECH - SOOB2526-0004	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED DB 2.65MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR DB 265	DHR #	20251829
Batch #	EP0758/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-04	53.00 ± 10gf	54.90	58.52	49.83	54.93							Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		07-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )		07-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														