

Report No	QIRI20242507	Select the Appropriate Inspection Stage / Process							
Date	29-05-2024 29-05-2024	Inspection of Cut length Wire							
Production Order	PR024-447								
Item Code	0.97 CL Wire								
Product Description	Dia 0.97 mm Cut Length Wire 75 mm (Haynes)								
DHR No	20241030	NI							
Batch No	WC0040/2024								
Reference Drawing	NA								

SI.N			Instrument			Setu	Approva	al (Actual	Reading	s/Observ	ation)			Result	
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.97 ± 0.005 mm	DM	0.967	0.968	0.366	0,965	0,365	0,965	0.966	0.967	0.968	F360	Conglical	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.05	75.07	75.08	75.09	75.10	75.09	74.57	74.98	75.01	75.02	Conglical	
3	Straightness	Straight	Rolling Method	OV	OK	OX	OK	ON	on	ox.	OK	on	de	Complied	#
4	Defects Free	Free from rust, burr,Damage.	Microscope	6h	OK	on	ar	OK	61	ON	ox	OX.	OK.	complied	3
		,													
							NO	T							
													3		
nspect	ed By (Name)	SUNIL KUMAR H I	M				Si	gnature (with dat	e)	CX	SASTIN		-	



I.N			Instrument	In	process S	Samples I	nspection	n (Put "√'	' - Comp	lied and	"X "- Not	Complie		Inspected	Remarks
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signatur	re)
		29-07-2024 9/30 Am		~						/			-	SP	
		7:30 HII)			/		-		_	~				Cab	_
		(1'.00 Am			_			-		-	-			-	
				V		-		-						Sis	-
		19:00 Pm										-	_		
		l'no o-									-	-	_	S	
		11.00 Pm	1						-	~	-	-	-		
		2:00 Pm						-		~	•	-	-	Sid	
1 2	Diameter Cutting Length	7.00113	DMM DVC				~	-		~	-	-	-		
3	Straightness	3:00 pro	Rolling Method Microscope	_			-			-	X	-		>	Bend
4	Defects free	, ,					-			-				S	-
					/	-	-								
		4:00 Pm				-					-		-		
			4			-						-	-		
		7-100	2										-	5	
		5:00 pm	+									-	~		
			-		-						~	V	•		
							177			~			-	-	
Sampl	ample Inspected Quantity Accepted Batch		Batch Qu	antity		11		Remarks			-				
Defect	ts Observed (Type)		* * *						CUNUL	/LINAAD L	1.54	Approx	ved By (N	Name) N	//URIGESHAPPA R
Post Quality Inspection Result						ed By (N	ame)	SUNIL KUMAR H M			Signati				
	Batch conform to t Batch do not confo	the requirement ar	nd approved	proved		Signatu with da			28	2000			ate		My 29.05.20
-	Annexure to be provide			1-1-1-1					0						

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



SI.N	Parameter	Date and Time	Instrument		In	process Sam	ples Inspe	nplied)		Inspected by																	
0.		30-01-2024	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remark												
		9: 20 Am				-		-						Co													
								-					-	18.71													
		ll'ibo A m		-	~		-	1	-		-	•		C													
			12:00 Pm 2:00 Pm 3:00 Pm 3:00 Pm 4:00 Pm	-	7	*		7	*	*		-	-	-				-	-								
1		12:00Pm									-						~	-	-		-		-	-	-	Sar	
		um o-												~				-	-		-	-					
	Diameter Cutting Length Straightness Defects free			~	~			-		•		~	-	S													
				-	-	-			-				-														
				-	_	-	-	_	-			-	-	S													
					-			_	-	-	-	-	~		7												
			Rolling Method Microscope								-		-	S	P												
		5:00Pm	,								-	-	-														
		21306w	0) 4 00m						-	-	-	-		Sa													
		3,3000		-																		-					
		31-05-2024 31.20Am						-				-	-	S													
		· 37.704m						-		-		-	-	Car													
		(1!00 Am											-	5													
		(1,00,1)													-												
		12:00 Pm										-		S	1												
ple	Inspected			Accepted Bar	ch Quantity	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				Remarks																	
	Observed (Type)									Remarks			1 8	Ť													
	uality Inspection	on Result				Inspected	Ry (Namo)		- CII	NIII KUNAAD			- Wind		AL V												
		the requiremen	t and approv	red			by (warrie)		SUNIL KUMAR H M				By (Name)		GESHAPPA R												
В	atch do not con	form to the requ	irement and	not approv	ed	with date			Sign	53,909				ils	Up 31.05.2024												
В	atch do not con		irement and	not approv	ed	Signature with date			31-5300M			Signature with date															

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



			Instrument		Inpr	ocess Samp	les Inspect	ion (Put "v	' - Compli	ed and "X"	- Not Com	olied)		Inspected b	Remarks
N.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature	
0.		30-05-2024 (21:30 Am		_		_				-			-	S	1
									-	-	-	-			
		(1:00 Pm					-						-	S	
		9:00 Pm						0		~	_	-	-		
		3:00 100					•	~		-			V		
		0,00	1	·	V					-				CS	
		4:00 Pro)	7.		-							1	-	5	*
				~		~	-	-			V			68	
1. 2. 3. 4.		5:00 Pm				-		-	~		-		-	>	
	Diameter Cutting Length		DMM DVC											1200	2
	Straightness Defects free	-	Rolling Method				-4	-	-						P
			Microscope						×						
		-	-	X.	2	1		~ .				-3		9.00	
			-		-		- 10	X/		-		1			
			-			+								, L	
			-	-	-										
			-											- 14	
			- 2	3		,							-		
				,	1		,			- 9		,		1.5 (1)	
	 ple Inspected ntity	50	O PCS	Accepted I	Batch Quantit	y .		53140	PCS	Remarks		01	Nos a	detket.	l.
E 24 14	ects Observed (Typ		Bend.										d Dec / Nom		MURIGESHAPPA R
os	t Quality Inspe	ction Result					d By (Name	e)	SUNIL KUMAR H M			Signature	d By (Nam		
	Batch conforr	n to the requiren	nent and appro	oved	royad	Signatur with dat			200	al do		with date			er 31.05.7
		conform to the re provided for additon			oveu	with dat			1			98		11	100

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023