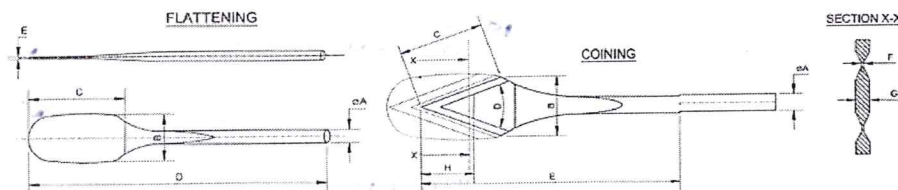


<b>Report No</b>	QIRI20254362	<b>Select the Appropriate Inspection Stage / Process</b> Inspection of Blanks (Punched) 
<b>Date</b>	19-08-2025	
<b>Production Order</b>	PR025-1239	
<b>Item Code</b>	KR DB 22	
<b>Product Description</b>	SLIT ANGLED DB 2.2 mm	
<b>DHR No</b>	20251982	
<b>Batch No</b>	PU0246/2025	
<b>Reference Drawing</b>	SECPL/KD22/04	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.801	0.802	0.799	0.802	0.801	0.800	0.803	0.799	0.802	0.801	Complied	
F(B)	Width of the flat	2.30 ± 0.10 mm	DVC	2.25	2.27	2.32	2.30	2.27	2.29	2.33	2.31	2.32	2.29	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.220	0.223	0.217	0.224	0.225	0.222	0.219	0.217	0.220	Complied	
C(B)	Width of the blank	2.40 ± 0.10 mm	DVC	2.41	2.39	2.40	2.38	2.42	2.40	2.41	2.43	2.42	2.42	Complied	
C(C)	Cutting length of the blank (LHS)	3.50 ± 0.20 mm	DVC	3.51	3.49	3.47	3.57	3.54	3.52	3.54	3.52	3.59	3.57	Complied	
C(C)	Cutting length of the blank (RHS)	3.50 ± 0.20 mm	DVC	3.56	3.53	3.51	3.62	3.58	3.47	3.57	3.57	3.62	3.62	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.49	23.52	23.55	23.57	23.62	23.39	23.42	23.47	23.52	23.49	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.052	0.056	0.055	0.052	0.048	0.052	0.054	0.057	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.237	0.240	0.239	0.240	0.237	0.235	0.233	0.236	Complied	
C(H)	Depth Marking	2.30 ± 0.10 mm	DVC	2.29	2.31	2.33	2.37	2.40	2.31	2.29	2.27	2.33	2.34	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					19-08-2025			



## Quality Inspection Report (Inprocess Inspection)

[illegible]