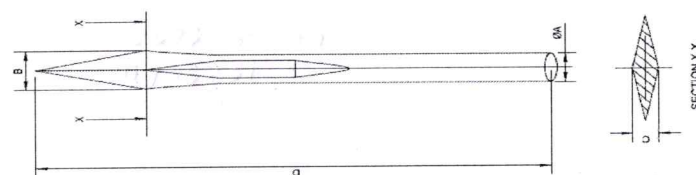

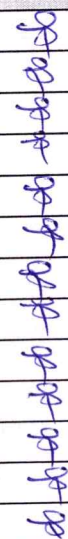
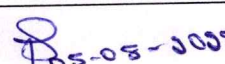
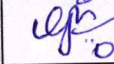


<b>Report #</b>	QIRI20253927	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	05-08-2025	<b>In process Inspection of etched Blades</b>
<b>Production Order #</b>	ACUCUT SO-05	
<b>Item Code</b>	MVR 23	
<b>Product Description</b>	MVR LANCE 23G	
<b>DHR #</b>	20251809	
<b>Batch #</b>	EP0745/2025	
<b>Reference Drawing</b>	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.72 ± 0.02mm	Micrometer	0.721	0.719	0.716	0.714	0.718	0.724	0.726	0.721	0.711	0.715	Complied	✓
2	Width of the Blade	1.00 ± 0.1mm	Ocular/Microscope	1.0	1.0	1.10	1.0	1.10	1.0	1.0	1.0	1.0	1.0	Complied	✓
3	Thickness of the Blade	0.50 ± 0.02mm	Micrometer	0.506	0.509	0.511	0.516	0.499	0.498	0.518	0.509	0.506	0.504	Complied	✓
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	25.18	25.16	24.89	24.81	24.91	24.86	25.01	25.11	24.91	24.96	Complied	✓
5	Surface Finish	Matte Finish	Microscope	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	Complied	✓
6	Visual Inspection	Free from deffects	Microscope	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	Complied	✓
Inspected By (Name)		SHIVANAND						Signature (with date)		 05-08-2025					

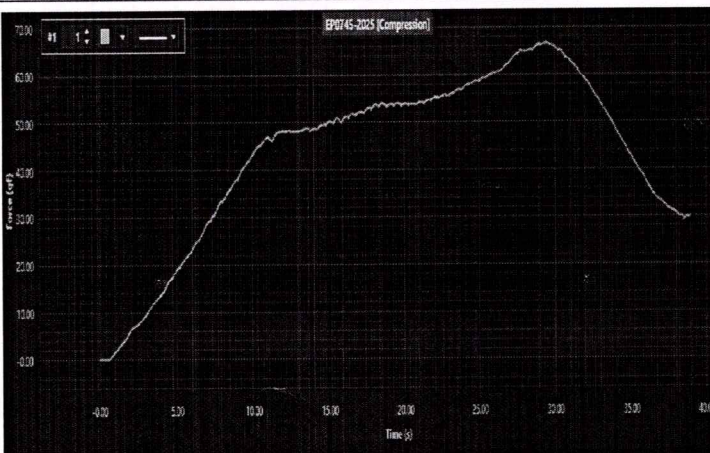
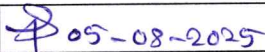

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	05-08-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓	Burr		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:15pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	X	✓	✓	✓	No web		
		03:30pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		Sample Inspected Quantity				Accepted Batch Quantity				Remarks		03 NO Defects				
Defects Observed (Type)				Burr, No web												
<b>Post Quality Inspection Result</b>														Inspected By (Name) Signature with date  05-08-2025	Approved By (Name) Signature with date  05-08-2025	MURIGESHAPPA R
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved														Note: Annexure to be provided for additional test report (if required)		



## Quality Test Report

Report #	QIRI20253928	Type of Test	Penetration Force test
Date.:	05-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SO-05	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 23G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 23	DHR #	20251809
Batch #	EP0745/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	66.69	62.83	63.62	65.24	56.60	56.81	54.74	56.12	59.87	55.39	Complied		
2	11-20		53.17	62.23	61.24	59.08	62.36	57.18	59.46	64.60	63.99	63.73	Complied		
3	21-24		64.85	65.48	57.36	58.24							Complied		
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		 05-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )		 05-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														