

## **Quality Inspection Report (Inprocess Inspection)**

Report #	QIRI20253111	Select the Appropriate Inspection Stage / Process						
Date	18-06-2025	In process Inspection of etched Blades						
Production Order#	ACUCUT - SOPD2526-0005	×———						
Item Code	MVR 20							
Product Description	MVR Lance 20G	BECTION X						
DHR#	20251426	×						
Batch #	EP0593/2025	-1 a						
Reference Drawing	SECPL/MVR/07	q						

						Setup A	Approva	(Actual	Reading	gs/Obse	rvation)			Result	
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.814	0.811	0.824	0-821	0.815	0.813	0.820	0.818	0.815	0.824	Complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1-20	1.20	1.20	1.20	1.20	1-20	1-20	1.20	1-20	1.20	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.534	0-531	0-538	0.535	0.534	0-541	0.536	0-538	0531	0-535	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.93	24.86	25.11	25.05	24.90	25.13	24.93	25.15	24.91	24-83	Complied	ZA
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
												1.			
Inspect	ed By (Name)		MANJUNATHA				Sig	gnature	(with da	ite)	a	ecgs	TB-06	5-2025	

Effective Date: 28-04-2023



## Quality Inspection Report (Inprocess Inspection)

				Inprod	ess Sam	ples Ins	pection	(Put "V"	- Comp	olied and	"x "- N	lot Com	plied)	Inspected by (Signature		narks
	Parameter	Date and Time	Instrument Used	SUBILITY IN			4	5	6	7	8	9	10	DESCRIPTION OF		Miles (No. 192
No.				1		3	V	~		-	-		~	9	1	
	LEGURATUS DEBERRANTES SE SE	18-06-2025		V	V		~	V	V	~	-	~	~	0	1	
		12100PM	*			~	V	V	·	V	~	~	~	0		
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1	Width of the blade Thickness of the blade Surface Finish & Visual		Ocular/Microscope Digital Micrometer Microscope		+	+									_	}
2																
3	Checks														_	
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	11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			Accer	ted Batch	Quantity	,	105	2PCS	Rema	ırks			_		
Sample Inspected Quantity						The Control of the Co						Ann	Approved By (Name)		MURIGESHAPPA R	
Defects Observed (Type)					Inspected By (Name)					MANJUI	NATHA	Of Sign	Signature with date			18-06
Post	Quality Inspection Result	guirement and appro	ved				nature		.8	Court	10-00	with	n date		مام	18-06
	Batch conform to the re Batch do not conform to	the requirement and	not approved			wit	h date				10					

Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



## **Quality Test Report**

Report #	QIRI20253112				
Date.:	18-06-2025	Type of Test	Penetration Force test		
Production Order#	ACUCUT SOPD2526-0005	Testing Work Instruction #	SECPL_WI_047		
Product Description	MVR LANCE 20G-PN 25MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	MVR 20	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0593/2025	DHR#	20251426		

Sl.No	Sample #	Requirement				Actual	Readin	gs/Obse	ervation				Result (Complied / Not Complied)	Test Gr	aph/ Test Sample (Image)
1	01-10		63.22	61.53	52.71	55.33	55.50	55.00	58.82	53.78	55.71	60.47	Complied	9000 #1 3C <b>1</b>	EP0593-2025 (Compression)
2	11-12		59.98	56.77									Complied	9000	
3		1												70.00	
4														60 00 \$ 50 00	
5		C1 00   10-f												4000	
6		61.00 ± 10gf												3000	
7														10.00	
8														-1.07	
9														40.00 10.00	20.00 30.00 40.00 Time (s)
10														Pene	etration value - 63.22gf
nspect	pected By (Name) MANJUNATHA									Signature (with date)	Weap 18-06-2029				
Post Test Result									Approved By (Name)	MURIGESHAPPA R					
☑ B	Batch conform to the requirement and approved										· COS				
	Satch do not conf	onform to the requirement and not approved									Signature (with date )	1806-2025			

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