

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20250650	Select the Appropriate Inspection Stage / Process
Date	07-02-2025	In process Inspection of etched Blades
Production Order #	ANODYNE SO-118	
Item Code	KR 24	
Product Description	Slit Angled SB 2.4 mm	\$ SECTION XXX
DHR#	20250382	
Batch #	EP0123/2025	
Reference Drawing	SECPL/KR/03	

						Setup A	pprova	(Actual	Reading	gs/Obse	rvation)	200		Result	
SI.No.	Parameter	Requirement	Instrument Used	sed 1		3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Wire Diameter	0.76 ± 0.02 mm	Micrometer	0,765	0.761	0,768	0.771	0,763	0.765	0.767	0.766	0.761	0.761	Complicy	1
2	Width of the Blade	2.40 ± 0.10 mm	Ocular/Microscope	240	2.40	2:40	240	2.40	2:40	2.40	240	240	240	Cornelied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.155	0,151	0158	0.161	0,153	0.155	0.157	0.156	0.151	0.151	Come lies	
4	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2:0	20	2:0	2.0	200	200	2.0	2.0	2.0	200	Conclied	5
5	Prenotch Length	23.00 ± 0.50 mm	Digital calliper	22:90	22.91	22.94	22:95	22,91	22:96	22,97	22.91	22,95	22.94	Conelie	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	ok	ok	OK	OK	OLL	Conflied	
7	Visual Inspection	Free from deffects	Microscope	OIL	ال	ole	OK	OK	OLL	OLL	ok	OK	ok	Corne 12ed	,
												·			
	ts Asia See In		8 K A	n/											
Inspect	ed By (Name)		SHIVANAND				Sig	gnature	(with da	te)	1000	P07-	02-209	15	

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023



Quality Inspection Report (Inprocess Inspection)

SI.No.	Parameter	Date and Time	Instrument Used	Inpro	cess Sa	mples In	spection	n (Put "v	" - Com	plied an	d "X"	Not Cor	nplied)	Inspected by	Remarks
				1	2	3	4	5	6	7	8	9	10	(Signature)	
		07-02-2025 09150AH		~	~	-	1	~	L	~	<u></u>	1	L	-8	
				V	1	1	1	1	1	1	1	1	1	3	
				V	-	1	X	1	1	L	1	L	1	\$	BUSY
	r			V	~	~	4	V	~	L	C	~	-	-38	
				V	1	V	~	V	L	V	0	L	C	-8	
-		10:25AM		~	0	1	4	~	~	1	L	L	1	8	
				V	V	V	V	V	C	-	-	0	L	-8	
				V	V	V	~	L	V	c	C		-	8	
1	Width of the blade		Ocular/Microscope	1							`				
2	Prenotch length Incision Marking length		Digital calliper												
4	Surface Finish & Visual		Ocular/Microscope Microscope												
	Checks	2010	Microscope	1.0	11	100									
Proc.		3 3 3				1									
		71		- 1											-
		1-1				10									
				45	. 1	12	_	- 10							-
								_							
imple In:	spected Quantity	80 NOS		Accepted	Batch Qu	antity		30 No	s «	Remarks		01	NIA O		
efects Ol	oserved (Type)	BUSS						-				101	N09	Dotect	NIAT T
Post Quality Inspection Result						Inspected By (Name)		ame)	SHIVANAND		D	Approved By (N		ame) MURIGESHAPPA R	
	Batch conform to the requi		Signature				\$07-02-2025			Signature			Upi, 02, 0005		
	Batch do not conform to the exure to be provided for additional		with date					1 04022025.			te	up	1.02		



Quality Test Report

Report #	QIRI20250651	Type of Test	Penetration Force test		
Date.:	07.02.2025				
Production Order#	ANODYNE-118	Testing Work Instruction #	SECPL_ WI_047		
Product Description	EP-KR 24 SLIT ANGLED SB 2.4MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	KR 24	Equipment ID #	SECPL/INS/ 136		
Batch #	EP0123/2025	DHR#	20250382		

il.No Sample #	e # Requirement				Actual I	Reading	gs/Obse	rvation		Result (Complied / Not Complied)	Test Graph	/ Test Sample (Image)
1 01-07		55.11	60.65	59.00	60.52	56.85	57.29	58.23		Complied	# 3.0 H v	EP0123-2025 [Compression]
2											70.00	
3											_ 5000	
4											§ / / / / / / / / / / / / / / / / / / /	
5	53.00 ± 10gf										30.00	
6	33.00 ± 10gi										2000	
7											10.00	
8											-0.00 1300	2000 3002 4000
9												Time (s)
10											Penetra	ation value -55.11gf
nspected By (Name)	ed By (Name) SHIVANAND							Signature (with date)	\$ 07-02-2025			
Post Test Result	ost Test Result								Approved By (Name)	MURIGESHAPPA R		
☑ Batch conform	☑ Batch conform to the requirement and approved									Signature (with date)	Cho. 20022	
□ Batch do not co	atch do not conform to the requirement and not approved									Signature (with date)	01.0	