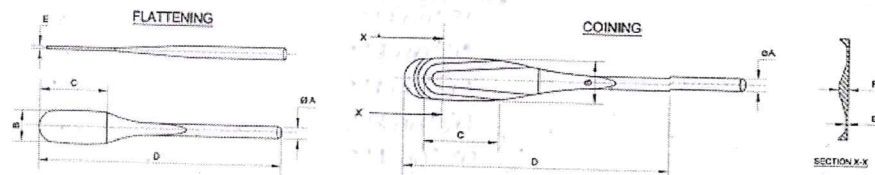


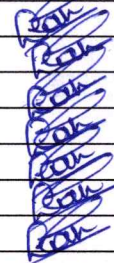


## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254017	<p>Select the Appropriate Inspection Stage / Process</p> <p>Inspection of Blanks (Punched)</p> 
Date	09-08-2025	
Production Order	PR025-1139	
Item Code	CR 26	
Product Description	CRESCENT BEVEL 2.6MM	
DHR No	20251874	
Batch No	PU0239/2025	
Reference Drawing	SECPL/CR26/02	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.903	0.900	0.902	0.899	0.901	0.903	0.901	0.902	0.900	Complied	5
F(B)	Width of the flat	2.80 ± 0.10 mm	DVC	2.81	2.79	2.83	2.84	2.81	2.79	2.83	2.84	2.81	2.78	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.220	0.224	0.226	0.217	0.220	0.219	0.222	0.221	Complied	
C(B)	Width of the blank	2.90 ± 0.10 mm	DVC	2.92	2.91	2.89	2.93	2.94	2.88	2.89	2.94	2.91	2.94	Complied	
C(C)	Cutting length of the blank (LHS)	4.60 ± 0.20 mm	DVC	4.61	4.69	4.71	4.61	4.57	4.61	4.59	4.63	4.66	4.62	Complied	
C(C)	Cutting length of the blank (RHS)	4.60 ± 0.20 mm	DVC	4.64	4.65	4.68	4.64	4.62	4.66	4.64	4.67	4.70	4.66	Complied	
C(D)	Pre notch length	23.20 ± 0.50 mm	DVC	23.39	23.29	23.36	23.42	23.28	23.36	23.41	23.31	23.36	23.38	Complied	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0.066	0.070	0.065	0.062	0.061	0.063	0.064	0.061	0.070	0.069	Complied	
C(F)	Blank thickness	0.25 ± 0.01 mm	DM	0.251	0.256	0.257	0.251	0.260	0.257	0.249	0.255	0.256	0.260	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					09-08-2025			



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	09-08-2025 12:00 PM	DVC DM DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11-08-2025 11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		6696 PCS.		Remarks		01 No. Defect.						
Defects Observed (Type)		Back Impression.													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		11-08-2025		with date		11-08-2025					
Note: Annexure to be provided for additional test report (if required)															