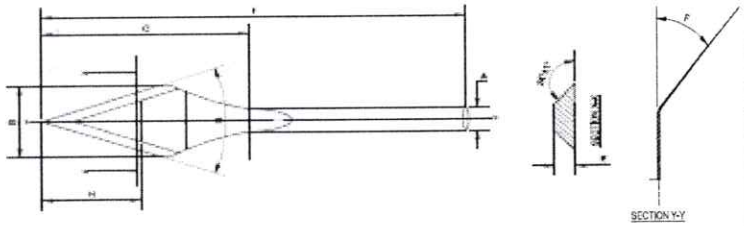
Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253222
Date	30-06-2025
Production Order	ACUCUT-0005 (515 pcs)
REF / Model #	KR 32
Product Description	Slit Angled SB 3.2mm
DHR #	20251462
Batch / Lot #	F0509/2025
Reference Drawing #	NA

Select the Appropriate Inspection Stage / Process

Inprocess Inspection of knives



Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation) 1	2	3	4	5	6	7	8	9	10	Result (complied/Not Complied)	Remarks
1	Handle colour & Handle Priniting	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
3	Width of the Blade	3.20 ± 0.1mm	Occular	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	Complied	
6	Incision Marking	2.00 ±0.1mm	Occular/Microscope	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	Complied	
4	Bending Angle	45° ± 2°	Protractor /Gauge	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	Complied	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.00	6.50	6.00	6.50	6.50	6.50	6.50	6.00	Complied	
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	Ok										Complied	
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	12.00	11.00	10.00	11.00	11.00	10.00	11.00	12.00	11.00	Complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
11	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	

Inspected By (Name)	Akshay	Signature (with date)	01-07-2025

Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied) 1	2	3	4	5	6	7	8	9	10	Inspected By (Signature)	Remarks
			30-06-2025 12:42PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[illegible]	
			02:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[illegible]	
			03:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[illegible]	
			04:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[illegible]	
			05:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[illegible]	Nil
			01-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[illegible]	
			10:30AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[illegible]	
			11:30AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[illegible]	
1	Handle Print	Visual													
2	Tip Oriantation,	Visual /Occular													
3	Bending Angle	Protractor/Gauge													
4	Bending Length	Steel Rule													
5	Surface Finish & Visual Checks	Visual /Occular													
6	Product Label description	Visual													
7	Product Cleanlines,	Visual													
8	No of Pouches /Carton	Visual													
9	No of Cartons /Corrugated Box	Visual													
10															

NA

Sample Inspected Quantity	80 PCS	Accepted Batch Quantity	502 PCS	Remarks	— Nil —
Defects Observed (Type)	— Nill —				

Post Quality Inspection Result	Inspected By (Name)	Anand. M	Approved By (Name)	MURIGESHAPPA R
☑ Batch conform to the requirement and approved	Signature with date	01-07-2025	Signature with date	01-07-2025
☐ Batch do not conform to the requirement and not approved				

Note: Annexure to be provided for additonal test report (if required)

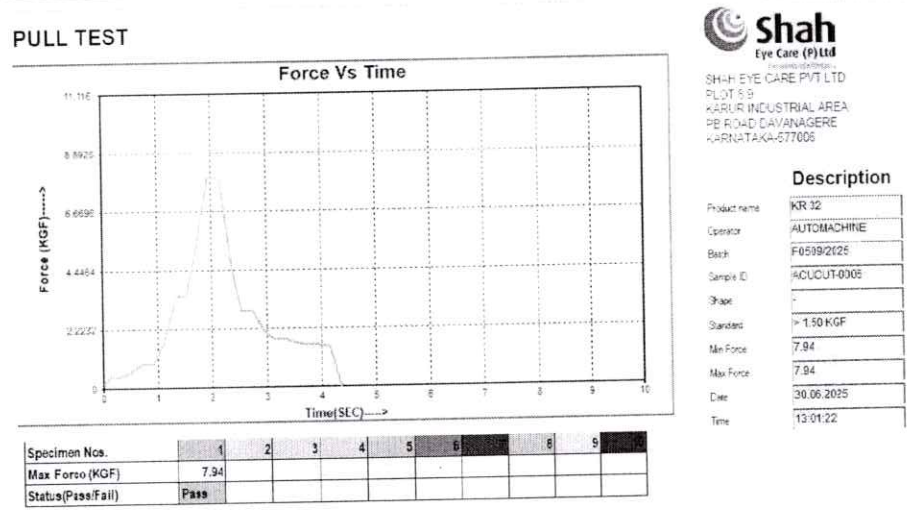
Shah Eye Care (P) Ltd

Quality Test Report

Report #	QIRI20253223	**Type of Test**	Attachment Strength Pull Test
Date.:	30-06-2025	**Testing Work Instruction #**	SECPL_WI_056
Production Order #	ACUCUT-0005	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
Product Description	Slit Angled SB 3.2 mm	**Equipment ID #**	SECPL/INS/33
REE/MODEL #	KR 32	**DHR #**	20251462
Batch #	F0509/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	SAMPLE 1	≥1.5 KGF	7.94 KGF	COMPLIED

Test Graph/ Test Sample (Image)



Inspected By (Name)	PRAVEN P K	**Signature (with date)**	PV 30-06-2025
		Approved By (Name)	MURIGESHAPPA R
Post Test Result		**Signature (with date)**	30-06-2025

- [x] Batch conform to the requirement and approved
- [ ] Batch do not conform to the requirement and not approved

Shah Eye Care (P) Ltd

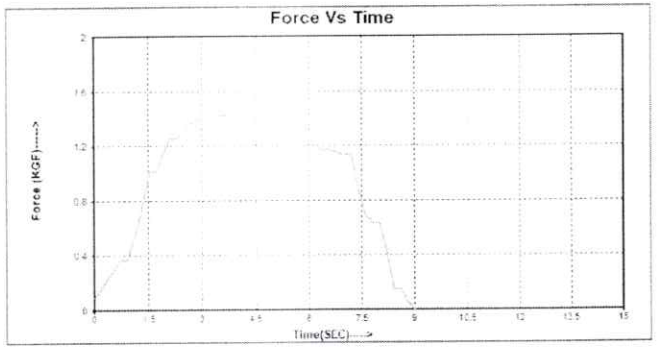
Quality Test Report

Report #	QIRI20253224	**Type of Test**	Heat Sealing Visual and Leak Test
Date.:	30-06-2025		
Production Order #	ACUCUT-0005	**Testing Work Instruction #**	SECPL _WI_052
Product Description	Slit Angled SB 3.2 mm	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REF/Model #	KR 32	**Equipment ID #**	SECPL/INS/33
Batch #	F0509/2025	**DHR #**	20251462

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.42 KGF	Complied

Test Graph/ Test Sample (Image)

SEAL TEST



Specimen Nos.	1	2	3	4	5	6	7	8	9
Max Force (KGF)	1.42								
Status(Pass/Fail)	Pass								

Shah Eye Care (P) Ltd

SHAH EYE CARE PVT LTD
PLOT 9 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA 577005

Description

Product name	KR 32
Operator	HEMANTH
Batch	F0509/2025
Sample ID	ACUCUT-0005
Shape	
Standard	> 0.8 KGF < 2 KGF
Min Force	1.42
Max Force	1.42
Date	30.06.2025
Time	14:23:22

Inspected By (Name)	PRAVEEN P K	**Signature (with date)**	30-06-2025
		Approved By (Name)	MURIGESHAPPA R
		Signature (with date)	30-06-2025

Post Test Result

- ☑ Batch conform to the requirement and approved
- ☐ Batch do not conform to the requirement and not approved