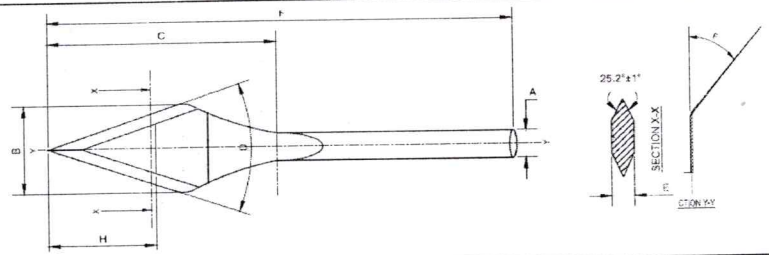
Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253495
Date	08-07-2025
Production Order	Microsurgical Technology(SO-0017)(865 pcs)
REF / Model #	CC DB 24 -S
Product Description	Clear Cornea Angled DB 2.4mm
DHR #	20251452
Batch / Lot #	F0556/2025
Reference Drawing #	NA

Select the Appropriate Inspection Stage / Process

Inprocess Inspection Of Knives



Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation) 1	2	3	4	5	6	7	8	9	10	Result (complied /Not Complied)	Remarks
1	Handle colour & Handle Priniting	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
3	Width of the Blade	2.40 ± 0.1mm	Occular	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	complied	
4	Incision Marking	2.00 ±0.1mm	Occular/Microscope	2.10	2.00	2.00	2.10	2.00	2.10	2.10	2.00	2.10	2.00	complied	
5	Bending Angle	40° ± 2°	Protractor /Gauge	40°	40°	40°	40°	40°	40°	40°	40°	40°	40°	complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.00	6.50	6.50	6.00	6.50	6.50	6.50	6.00	6.50	6.00	complied	
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
8	Dye penetration test	No leakage on sealed area	Visual	← Ok										complied	
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.00	11.00	10.00	11.00	12.00	10.00	10.00	11.00	10.00	complied	
10	Product appearance	Free From Foreign Particles/defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
11	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
12	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	

Inspected By (Name)	Anarh.m	Signature (with date)	11-07-2025

Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "√" - Complied and "X"- Not Complied) 1	2	3	4	5	6	7	8	9	10	Inspected By (Signature)	Remarks
			08-07-2025 10:02 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			09-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			10:02 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			12:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			03:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			11-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			03:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
1	Handle Print	Visual	04:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
2	Tip Oriantation,	Visual													
3	Incision Marking Length	Visual /Occular													
4	Bending Angle	Protractor/Gauge													
5	Bending Length	Steel Rule													
6	Surface Finish & Visual Checks	Visual /Occular													
7	Product Label description	Visual													
8	Product Cleanlines,	Visual													
9	No of Pouches /Carton	Visual													
10	No of Cartons /Corrugated Box	Visual													
									NA						

Sample Inspected Quantity	80 PCS	Accepted Batch Quantity	843 PCS	Remarks	Nil
Defects Observed (Type)	Nil				

Post Quality Inspection Result	Inspected By (Name)	Akash.m	Approved By (Name)	MURIGESHAPPA R
☑ Batch conform to the requirement and approved	Signature with date	11-07-2025	Signature with date	11-07-2025
☐ Batch do not conform to the requirement and not approved				

Note: Annexure to be provided for additonal test report (if required)

Shah Eye Care (P) Ltd

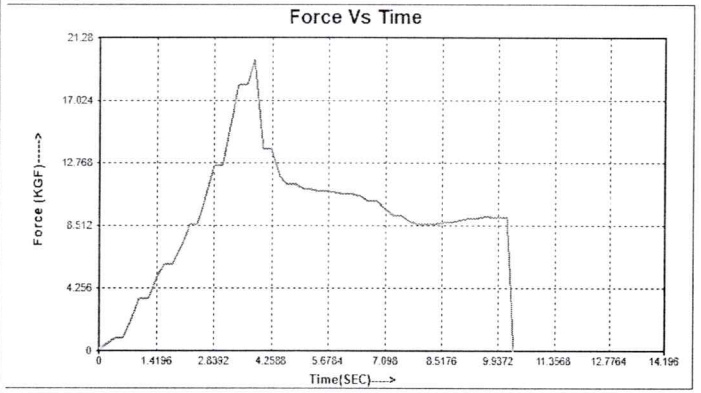
Quality Test Report

Report #	QIRI20253496	**Type of Test**	Attachment Strength Pull Test
Date.:	09-07-2025		
Production Order #	Microsurgical Technology(SO-0017)	**Testing Work Instruction #**	SECPL_WI_056
Product Description	Clear Cornea Angled DB 2.4mm	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REE/MODEL #	CC DB 24-S	**Equipment ID #**	SECPL/INS/33
Batch #	F0556/2025	**DHR #**	20251452

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	SAMPLE 1	≥1.5 KGF	19.85 KGF	COMPLIED

Test Graph/ Test Sample (Image)

PULL TEST



Specimen Nos.	1	2	3	4	5	6	7	8	9	10
Max Force (KGF)	19.85									
Status(Pass/Fail)	Pass									

Shah Eye Care (P) Ltd

SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name	CC DB 24-S
Operator	AUTO MACHINE
Batch	F0556/2025
Sample ID	Microsurgical Technolo
Shape	-
Standard	> 1.5 KGF
Min Force	19.85
Max Force	19.85
Date	09.07.2025
Time	11:45:15

Inspected By (Name)	PRAVEN P K	**Signature (with date)**	09-07-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	09-07-2025
☐ Batch do not conform to the requirement and not approved			

Shah Eye Care (P) Ltd

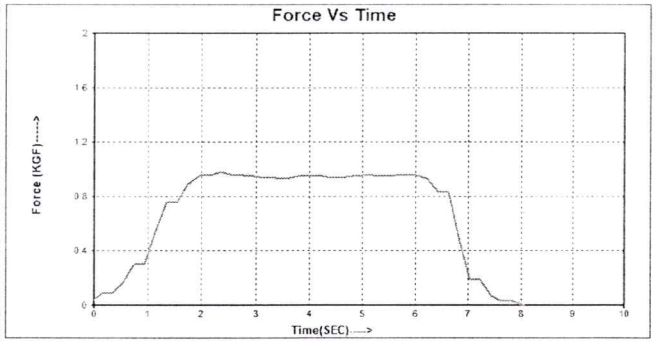
Quality Test Report

Report #	QIRI20253497	**Type of Test**	Heat Sealing Visual and Leak Test
Date.:	09-07-2025		
Production Order #	Microsurgical Technology(SO-0017)	**Testing Work Instruction #**	SECPL _WI_052
Product Description	Clear Cornea Angled DB 2.4mm	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REF/Model #	CC DB 24-S	**Equipment ID #**	SECPL/INS/33
Batch #	F0556/2025	**DHR #**	20251452

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	Sample 1	> 0.80KGF & < 2KGF /Inch	0.98 KGF	Complied

Test Graph/ Test Sample (Image)

SEAL TEST



Specimen Nos.	1	2	3	4	5	6		8	9	10
Max Force (KGF)	0.98									
Status(Pass/Fail)	Pass									

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SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name	CC DB 24-S
Operator	SHAMBAVI
Batch	F0556/2025
Sample ID	Microsurgical Technolo
Shape	-
Standard	> 0.8 KGF < 2 KGF
Min Force	0.98
Max Force	0.98
Date	09.07.2025
Time	16:31:19

Inspected By (Name)	PRAVEEN P K	**Signature (with date)**	09-07-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	09-07-2025
☐ Batch do not conform to the requirement and not approved			