

Quality Inspection Report (Inprocess Inspection)

		Select the Appropriate Inspection Stage / Process
Report #	QIRI20253405	In process Inspection of etched Blades
Date Date	28-06-2025	
Production Order #	ACUCUT SOPD2526-0002	gentien x-x
tem Code	KR 265	
Product Description	Slit Angled SB 2.65 mm	
OHR#	20251332	
Batch #	EP0636/2025	
Reference Drawing	SECPL/KR/03	region) Result

eterenc	e Drawing S	ECPL/KR/03	100		100000000000000000000000000000000000000	Catun A	pproval	(Actual	Reading	s/Obser	vation)	18 直接		Result (Complied / Not Complied)	Remarks
					M. 19-E.	Setup A	pprovar			The Same	8	9	10		Kellarks
SI.No.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6						
		0.78 ± 0.02 mm	Micrometer	0,484	0.786	0.781	0.784	0.788	0.791	0,796	0.773	0.781	0.785	Geneliad	
1	Wire Diameter 0.78 ± 0.02 mm			-			0.64	9.60	0 2.60	2.60	2.60	2.60	2.60	Corplied	
2	Width of the Blade	2.65 ± 0.1 mm	Ocular/Microscope					2.00					0.160	Coplied	1
3	Thickness of the Blade	s of the Blade 0.15 ± 0.02mm		0.159	0 156	0.155	0.161	0.164	0.149	0.158	0.15 9	0.450	0.158		D
3			Digital calliper	92.96	22.89	22.86	23-01	23.14	23.09	22.87	23.14	23-11	23.16		Ψ
4	Prenotch Length	12-40-20-20-20-20-20-20-20-20-20-20-20-20-20					2.0	20	2.10		9.0	2.0	2.0	Caplied	1
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0					ole	OLL	0/2	Goodied	
6	Surface Finish	Matte Finish	Microscope	0/1	014	0/4	OK	OLC	ok	0/2				Cosplied	
		Free from deffects	Microscope	GIC	014	014	014	0/4	OK	Ole	OL	ole ole	OK	Costrica	
7	Visual Inspection	1100													
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					-		-			-					
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			CUIVANIAND	THE STATE OF THE S					e (with d	late)	828-06-2025				
Inspec	ted By (Name)		SHIVANAND				TIFE THE								

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		Date and Time	Instrument Used	Inpro	cess Sar	nples In:	pection	(Put "V	" - Com	plied an	d "X "-	Not Cor	nplied)	Inspected by	Remarks
SI.No.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	9)
		28-06-2025		~	~	~	V	~	-	-	-	-	_	8	
		03:00 PM		~	1	~	X	~	-	-	-	1	5	8	Shining
				~	1	~	V	~	-	L	-	~	_	8 8	
			1	V	~	-	-	0	1	~	-	L	L	8	
				~	-	-	V	-	~	-	~	1	_	8	
				V	~	~	~	-	~	~	-	-	-	8	
				~	V	-	~	-	-	-	-	~	2	8	
				~	~	-	~	~	-	-	-	~	_	8	
1 2 3 4	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks		Ocular/Microscope Digital calliper Ocular/Microscope Microscope												
Sample Inspected Quantity 80 PCS				Accepted	Accepted Batch Quantity 5			526 PCS Remarks		OL NO DE		Defect			
Defects Observed (Type) Shining Post Quality Inspection Result				Inspected By (Name)			SHIVANAND		Approved By (Name		Name) MUR	IGESHAPPA R			
Batch conform to the requirement and approved						Signature with date			828-06-2035			Signature with date		ul	× 28.06
	Batch do not conform to t nexure to be provided for addito	ate		14	98-00	2-00	with d	ate		28.06					

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Effective Date: 28-04-2023



Quality Test Report

Report #	QIRI20253406	Type of Test	Penetration Force test		
Date.:	28-06-2025	Type of rest			
Production Order #	ACUCUT SOPD2526-0002	Testing Work Instruction #	SECPL_ WI_047		
Product Description	SLIT ANGLED 2.65MM-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	KR 265	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0636/2025	DHR#	20251332		

Sl.No	Sample #	Requirement				Actual F	Reading	gs/Observ	ion	Result (Complied / Not Complied)	Test Gra	ph/ Test Sample (Image)			
1	01-06		57.05	55.00	53.63	58.26	57.59	54.74		Complied	80.00	EP0636-2025 [Compression]			
2											70.00				
3		1									60.00				
4											E 5000				
5		53.00 ± 10gf									30.00				
6		33.00 ± 10gi									20.00				
7											10.00				
8											-0.00 / 10.00	20,00 30,00			
9												Time (s)			
10											Pene	tration value - 57.05gf			
Inspect	ed By (Name)		*				SHI	VANAND			Signature (with date) 28 - 06 - 2025				
Post Te	st Result										Approved By (Name)	MURIGESHAPPA R			
☑ B	Batch conform to	atch conform to the requirement and approved								Signature (with date)	US 2806-2025				
	Batch do not con	form to the requi	rm to the requirement and not approved							Signature (with date)	2806-2019				