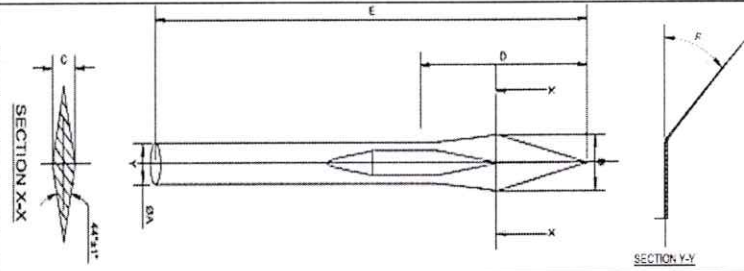


## Quality Inspection Report (Inprocess Inspection)

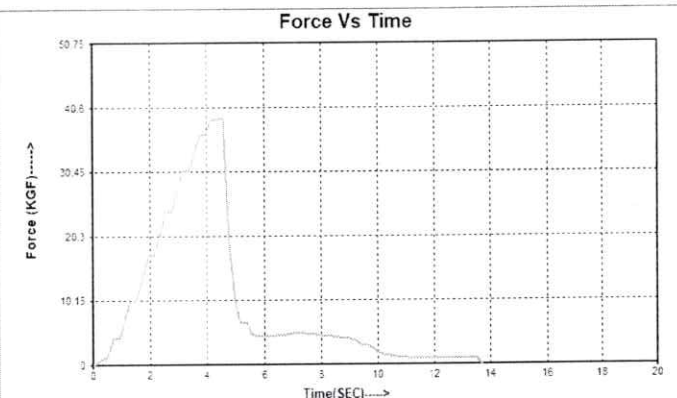

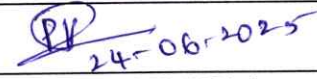
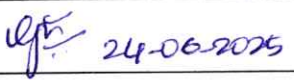
Report	QIRI20253044		Select the Appropriate Inspection Stage / Process													
Date	19-06-2025		Inprocess Inspection of knives													
Production Order	Surgicon So-0006(1030PCS)															
REF / Model #	MVR 20A															
Product Description	MVR LANCE- 20A															
DHR #	20251395															
Batch / Lot #	F0479/2025															
Reference Drawing #	D10058															
Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/N ot Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Priniting	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
3	Width of the Blade	1.20 ± 0.1mm	Occular	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	complied	
4	Bending Angle	45° ± 2°	Protractor /Gauge	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	complied	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.00	6.50	6.00	6.50	6.00	6.50	6.50	6.50	6.50	6.50	6.50	complied	
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	2
7	Ink dye penetration test	No leakage on sealed area	Visual	OK										complied	1	
8	Sealing Width	10.00 ± 2mm	Steel rule	10.00	10.00	11.00	11.00	10.00	11.00	10.00	11.00	10.00	11.00	11.00	complied	
9	Product appearance	free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
10	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
11	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
12	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
Inspected By (Name)		Anusha.m						Signature (with date)						19-06-2025		

## Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle Print	Visual	19-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	Tip Oriantation,	Visual	06:03PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	Bending Angle	Protractor/Gauge	20-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	Bending Length	Steel Rule	09:53AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	Surface Finish & Visual Checks	Visual/Occular	26-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	Product Label description	Visual	02:50PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	Product Cleanlines,	Visual	03:50PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	No of Pouches /Carton	Visual	25-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	No of Cartons /Corrugated Box	Visual	03:02PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			01-07-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			05:02PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity				80 PCS	Accepted Batch Quantity				1005 PCS				Remarks		Nil	
Defects Observed (Type)				Nil												
Post Quality Inspection Result				Inspected By (Name)				Approved By (Name)				MURIGESHAPPA R				
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature				Signature				
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date				with date				
Note: Annexure to be provided for additional test report (if required)																



Report #	QIRI20253045	Type of Test	Attachment Strength Pull Test
Date.:	24-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Surgicon So-0006	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	MVR-Lance 20A	Equipment ID #	SECPL/INS/33
REE/MODEL #	MVR 20A	DHR #	20251395
Batch #	F0479/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																														
1	SAMPLE 1	≥1.5 KGF	38.95 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><b>PULL TEST</b></p>  <p style="text-align: center;">Force Vs Time</p> </div> <div style="width: 50%;"> <div style="text-align: right;">             SHAH EYE CARE PVT LTD            PLOT 8 9            KARUR INDUSTRIAL AREA            PS ROAD DAVANAGERE            KARNATAKA-577005         </div> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <b>Description</b>            Product name: MVR 20A            Color: IN-20A            Batch: F0479/2025            Sample ID: Surgicon So-0006            Shape:             Standard: &gt; 1.5 KGF            Min Force: 38.95            Max Force: 38.95            Date: 24.06.2025            Time: 15:45:15         </div> </div> </div> <div style="margin-top: 10px;"> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Specimen Nos.</td> <td style="width: 5%;">1</td> <td style="width: 5%;">2</td> <td style="width: 5%;">3</td> <td style="width: 5%;">4</td> <td style="width: 5%;">5</td> <td style="width: 5%;">6</td> <td style="width: 5%;">7</td> <td style="width: 5%;">8</td> <td style="width: 5%;">9</td> </tr> <tr> <td>Max Force (KGF)</td> <td>38.95</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Status(Pass/Fail)</td> <td>Pass</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table> </div>	Specimen Nos.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	38.95									Status(Pass/Fail)	Pass								
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Max Force (KGF)	38.95																																		
Status(Pass/Fail)	Pass																																		
Inspected By (Name)		PRAVEN P K			Signature (with date)  24-06-2025																														
Post Test Result					Approved By (Name) MURIGESHAPPA R																														
<input checked="" type="checkbox"/> Batch conform to the requirement and approved					Signature (with date)  24-06-2025																														
<input type="checkbox"/> Batch do not conform to the requirement and not approved																																			

Report #	QIRI20253046	Type of Test	Heat Sealing Visual and Leak Test																																																				
Date.::	25-06-2025																																																						
Production Order #	Surgicon So-0006	Testing Work Instruction #	SECPL_WI_052																																																				
Product Description	MVR-Lance 20A	Testing Equipment Name	PRESTO PULL & PEEL TESTER																																																				
REF/Model #	MVR 20A	Equipment ID #	SECPL/INS/33																																																				
Batch #	F0479/2025	DHR #	20251395																																																				
Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																		
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.06 KGF	Complied	<div style="text-align: right;"><b>Shah</b> Eye Care (P) Ltd. <small>KARLUR INDUSTRIAL AREA, RS ROAD DAVANAGERE, KARNATAKA 577305</small></div> <div>SEAL TEST</div> <div></div> <div><table border="1"><tr><td>Specimen Noe.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td></tr><tr><td>Max Force (KGF)</td><td>1.06</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>Status(Pass/Fail)</td><td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table></div> <div><table><tr><td>Product name</td><td>MVR 20A</td></tr><tr><td>Operator</td><td>SHAMBAVI</td></tr><tr><td>Batch</td><td>F0479/2025</td></tr><tr><td>Sample C</td><td>Surgicon So-0005</td></tr><tr><td>Shape</td><td>-</td></tr><tr><td>Standards</td><td>&gt; 0.8 KGF + 2 KGF</td></tr><tr><td>Min Force</td><td>1.05</td></tr><tr><td>Max Force</td><td>1.05</td></tr><tr><td>Date</td><td>25.06.2025</td></tr><tr><td>Time</td><td>15:43:32</td></tr></table></div>	Specimen Noe.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	1.06									Status(Pass/Fail)	Pass									Product name	MVR 20A	Operator	SHAMBAVI	Batch	F0479/2025	Sample C	Surgicon So-0005	Shape	-	Standards	> 0.8 KGF + 2 KGF	Min Force	1.05	Max Force	1.05	Date	25.06.2025	Time	15:43:32
Specimen Noe.	1	2	3	4	5	6	7	8	9																																														
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Status(Pass/Fail)	Pass																																																						
Product name	MVR 20A																																																						
Operator	SHAMBAVI																																																						
Batch	F0479/2025																																																						
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