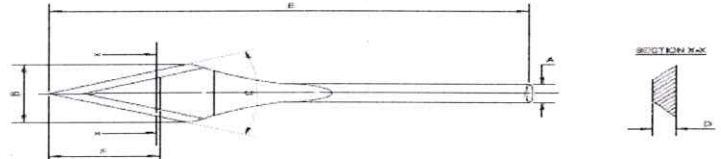


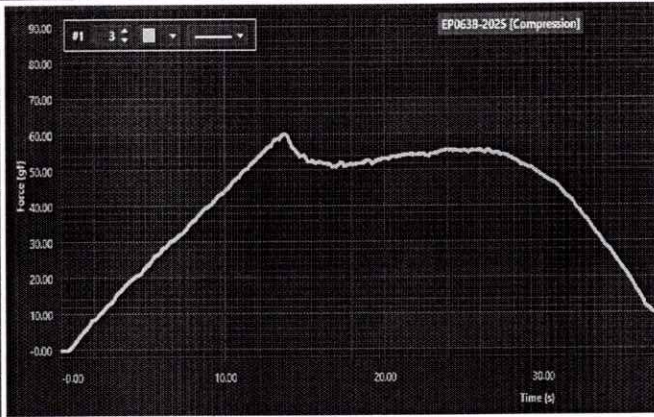
<b>Report #</b>	QIRI20253409	<b>Select the Appropriate Inspection Stage / Process</b> In process Inspection of etched Blades 
<b>Date</b>	28-05-2025 28-06-2025	
<b>Production Order #</b>	MST - S00B2526-0003	
<b>Item Code</b>	KR 25	
<b>Product Description</b>	Slit Angled SB 2.5 mm	
<b>DHR #</b>	20251553	
<b>Batch #</b>	EP0638/2025	
<b>Reference Drawing</b>	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.78 ± 0.02 mm	Micrometer	0.788	0.784	0.788	0.791	0.794	0.781	0.783	0.779	0.783	0.789	Complied	
2	Width of the Blade	2.50 ± 0.1 mm	Ocular/Microscope	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.158	0.151	0.158	0.158	0.151	0.159	0.161	0.164	0.159	0.156	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.01	23.14	23.16	22.98	22.89	22.86	23.08	23.14	23.17	22.99	Complied	3
5	Incision Marking Length	2.0 ± 0.1 mm	Ocular/Microscope	2.0	2.10	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND						Signature (with date)			28-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	28-06-2025	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]		
		03:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓		Washing	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		50 PCS	Accepted Batch Quantity		450 PCS		Remarks		01 No Defect								
Defects Observed (Type)		Washing															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		[Signature] 28-06-2025		Signature with date		[Signature] 28-06-2025	
Note: Annexure to be provided for additional test report (if required)																	



Report #	QIRI20253410	Type of Test	Penetration Force test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	MST - SO0B2526-0003	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED 2.5MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 25	DHR #	20251553
Batch #	EP0638/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-05	53.00 ± 10gf	60.00	59.59	60.32	59.34	58.71						Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		28-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>		Batch conform to the requirement and approved											Signature (with date )		28-06-2025
<input type="checkbox"/>		Batch do not conform to the requirement and not approved													