Shah Eye Care (P) Ltd

# Quality Inspection Report (Inprocess Inspection)

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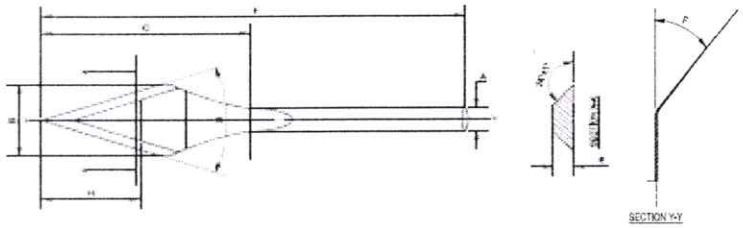
|---|---|---|
| Report | QIRI20253259 | Select the Appropriate Inspection Stage / Process |
| Date | 30-06-2025 | Inprocess Inspection of knives |
| Production Order | Microsurgical Technology(SO-0017)( 433 pcs ) |  |
| REF / Model # | KR 32 | |
| Product Description | Slit Angled SB 3.2mm | |
| DHR # | 20251448 | |
| Batch / Lot # | F0513/2025 | |
| Reference Drawing # | NA | |

| Sl.No. | Parameter | Requirement | Instrument Used | Setup Approval (Actual Readings/Observation) | | | | | | | | | | Result (complied/Not Complied) | Remarks |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| 1 | Handle colour & Handle Priniting | As per BOM | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Complied | |
| 2 | Tip Oriantation | Tip straight to the Handle notch | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Complied | |
| 3 | Width of the Blade | 3.20 ± 0.1mm | Occular | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | 3.00 | Complied | |
| 6 | Incision Marking | 2.00 ±0.1mm | Occular/Microscope | 2.00 | 2.10 | 2.00 | 2.10 | 2.00 | 2.10 | 2.10 | 2.10 | 2.00 | 2.10 | Complied | |
| 4 | Bending Angle | 45° ± 2° | Protractor /Gauge | 45° | 46° | 45° | 45° | 46° | 45° | 46° | 45° | 45° | 45° | Complied | |
| 5 | Bending Length | 6.50 ± 0.5mm | Steel rule | 6.50 | 6.50 | 6.00 | 6.50 | 6.50 | 6.50 | 6.50 | 6.00 | 6.50 | 6.00 | Complied | |
| 7 | Surface Finish & Visual inspection | Matte Finish/free from defects | Visual/Microscope | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Complied | |
| 8 | Dye penetration test | No leakage on sealed area | Visual | Ok | | | | | | | | | | Complied | |
| 9 | Sealing Width | 10.00 ± 2mm | Steel rule | 11.00 | 10.50 | 11.00 | 10.50 | 11.00 | 10.50 | 11.00 | 10.50 | 11.50 | 11.00 | Complied | |
| 10 | Product appearance | free From Foreign Particles/Defects | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Complied | |
| 11 | Product Label description | As per Controlled copy | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Complied | |
| 12 | No of Pouches /Carton | As per Annexure | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Complied | |
| 13 | No of Cartons /Corrugated Box | As per Annexure | Visual | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Ok | Complied | |

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|---|---|---|---|
| Inspected By (Name) | Misbah Noor S | Signature (with date ) | 01-07-2025 |

Shah Eye Care (P) Ltd

# Quality Inspection Report (Inprocess Inspection)

| Sl. No | Parameter | Instrument Used | Date / Time | Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied) 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | Inspected By (Signature) | Remarks |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | 30-06-2025 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | [signature] | |
| | | | 01:37PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | [signature] | |
| | | | 02:42PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | [signature] | |
| | | | 01-07-2025 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | [signature] | |
| | | | 12:03PM | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | [signature] | |
| 1 | Handle Print | Visual | | | | | | | | | | | | | |
| 2 | Tip Oriantation, | Visual /Occular | | | | | | | | | | | | | |
| 3 | Bending Angle | Protractor/Gauge | | | | | | | | | | | | | |
| 4 | Bending Length | Steel Rule | | | | | | | | | | | | | |
| 5 | Surface Finish & Visual Checks | Visual /Occular | | | | | | | | | | | | | |
| 6 | Product Label description | Visual | | | | | | | | | | | | | |
| 7 | Product Cleanlines, | Visual | | | | | | | | | | | | | |
| 8 | No of Pouches /Carton | Visual | | | | | | | | | | | | | |
| 9 | No of Cartons /Corrugated Box | Visual | | | | | | NA | | | | | | | |
| 10 | | | | | | | | | | | | | | | |

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|---|---|---|---|---|---|
| Sample Inspected Quantity | 50 NO's | Accepted Batch Quantity | 422 PCS | Remarks | — Nil — |
| Defects Observed (Type) | — Nil — | | | | |

| | | | | |
|---|---|---|---|---|
| Post Quality Inspection Result | Inspected By (Name) | Misbah Noor | Approved By (Name) | MURIGESHAPPA R |
| ☑ Batch conform to the requirement and approved | Signature with date | 01-07-2025 | Signature with date | 01-07-2025 |
| ☐ Batch do not conform to the requirement and not approved | | | | |

Note: Annexure to be provided for additonal test report (if required)

Shah Eye Care (P) Ltd

# Quality Test Report

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|---|---|---|---|
| **Report #** | QIRI20253260 | **Type of Test** | Attachment Strength Pull Test |
| **Date.:** | 30-06-2025 | | |
| **Production Order #** | Microsurgical Technology(SO-0017) | **Testing Work Instruction #** | SECPL_WI_056 |
| **Product Description** | Slit Angled SB 3.2mm | **Testing Equipment Name** | PRESTO PULL & PEEL TESTER |
| **REE/MODEL #** | KR 32 | **Equipment ID #** | SECPL/INS/33 |
| **Batch #** | F0513/2025 | **DHR #** | 20251448 |

| Sl.No. | Sample # | Requirement | Actual Readings/Observation | Result (Complied / Not Complied) |
|---|---|---|---|---|
| 1 | SAMPLE 1 | ≥1.5 KGF | 5.84 KGF | COMPLIED |
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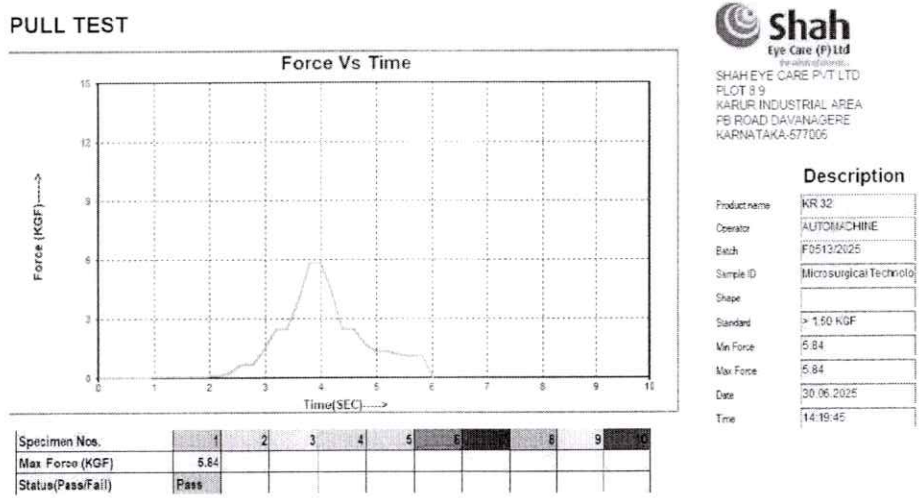
**Test Graph/ Test Sample (Image)**




| | | | |
|---|---|---|---|
| **Inspected By (Name)** | PRAVEN P K | **Signature (with date )** | 30-06-2025 |
| **Post Test Result** | | **Approved By (Name)** | MURIGESHAPPA R |
| ☑ Batch conform to the requirement and approved | | **Signature (with date)** | 30-06-2025 |
| ☐ Batch do not conform to the requirement and not approved | | | |

# Quality Test Report

| | | | |
|---|---|---|---|
| **Report #** | QIRI20253261 | **Type of Test** | Heat Sealing Visual and Leak Test |
| **Date.:** | 01-07-2025 | | |
| **Production Order #** | Microsurgical Technology(SO-0017) | **Testing Work Instruction #** | SECPL _WI_052 |
| **Product Description** | Slit Angled SB 3.2mm | **Testing Equipment Name** | PRESTO PULL & PEEL TESTER |
| **REF/Model #** | KR 32 | **Equipment ID #** | SECPL/INS/33 |
| **Batch #** | F0513/2025 | **DHR #** | 20251448 |

| Sl.No. | Sample # | Requirement | Actual Readings/Observation | Result (Complied / Not Complied) |
|---|---|---|---|---|
| 1 | Sample 1 | > 0.80KGF & < 2KGF /Inch | 1.03 KGF | Complied |
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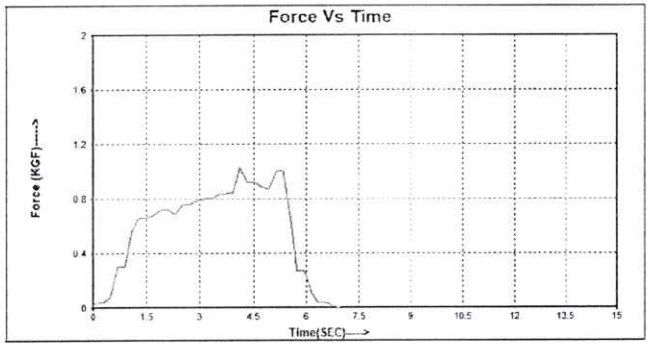
**Test Graph/ Test Sample (Image)**

SEAL TEST




| Specimen Nos. | 1 | 2 | 3 | 4 | 5 | 6 | | 8 | 9 | 10 |
|---|---|---|---|---|---|---|---|---|---|---|
| Max Force (KGF) | 1.03 | | | | | | | | | |
| Status(Pass/Fail) | Pass | | | | | | | | | |

SHAH EYE CARE PVT LTD
FLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

**Description**

| | |
|---|---|
| Product name | KR 32 |
| Operator | SHAMBAVI |
| Batch | F0513/2025 |
| Sample ID | Microsurgical Technolo |
| Shape | - |
| Standard | > 0.8 KGF < 2 KGF |
| Min Force | 1.03 |
| Max Force | 1.03 |
| Date | 01.07.2025 |
| Time | 14:40:48 |

| | | | |
|---|---|---|---|
| **Inspected By (Name)** | PRAVEEN P K | **Signature (with date )** | 01-07-2025 |
| **Post Test Result** | | **Approved By (Name)** | MURIGESHAPPA R |
| ☑ Batch conform to the requirement and approved | | **Signature (with date)** | 01-07-2025 |
| ☐ Batch do not conform to the requirement and not approved | | | |