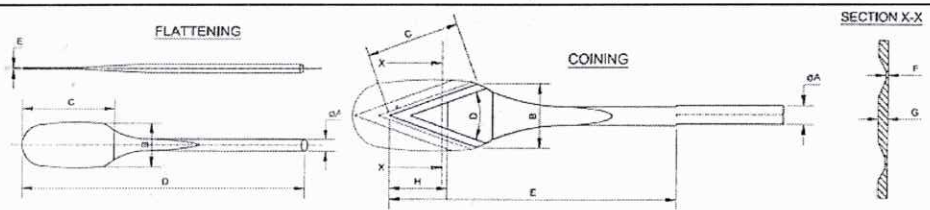



















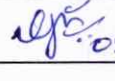


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252727	Select the Appropriate Inspection Stage / Process
Date	31-05-2025	Inspection of Blanks (Punched)
Production Order	PRO25-0523	
Item Code	CC SB 24	
Product Description	CLEAR CORNEA SB 2.4 mm	
DHR No	20251266	
Batch No	PU0167/2025	
Reference Drawing	SECPL/CS24/05	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005 mm	DM	0.839	0.840	0.841	0.842	0.839	0.842	0.841	0.843	0.840	0.841	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2.49	2.52	2.53	2.52	2.51	2.53	2.52	2.47	2.49	2.52	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.225	0.224	0.221	0.219	0.220	0.225	0.225	0.227	0.221	Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.62	2.61	2.59	2.58	2.61	2.64	2.65	2.60	2.59	2.58	Complied	
C(C)	Cutting length of the blank (LHS)	3.40 ± 0.10 mm	DVC	3.37	3.47	3.39	3.37	3.46	3.49	3.47	3.41	3.45	3.42	Complied	
C(C)	Cutting length of the blank (RHS)	3.40 ± 0.10 mm	DVC	3.41	3.45	3.44	3.42	3.41	3.45	3.42	3.37	3.49	3.46	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.47	23.52	23.55	23.39	23.42	23.47	23.52	23.49	23.53	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.052	0.055	0.056	0.049	0.047	0.052	0.051	0.055	0.053	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.235	0.230	0.229	0.234	0.235	0.237	0.230	0.236	0.228	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.25	2.27	2.30	2.31	2.30	2.24	2.27	2.32	2.33	2.29	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 31-05-2025			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	31-05-2025 04:00 PM	DVC DM DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02-06-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
03:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		Accepted Batch Quantity				Remarks									
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		02-06-2025		with date		02-06-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	02-06-2025 04:30 PM	DVC DM DVC DVC DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		05:20 PM		✓	✓	X	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	East variation
		03-06-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	X	✓	✓	<i>[Signature]</i>	Depth mark Impression
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
				NA											
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		11968 PCS.	Remarks		02 NO.'S Defect.							
Defects Observed (Type)		East variation. Depth mark Impression.													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		03-06-2025		with date		03-06-2025					
Note: Annexure to be provided for additional test report (if required)															