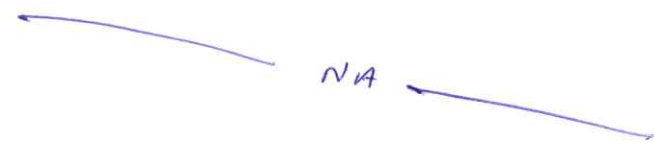


Report No	QIRI20245712	Select the Appropriate Inspection Stage / Process
Date	26-11-2024	Inspection of Cut length Wire
Production Order	PRO24-1950	
Item Code	Ø 0.90 CL Wire	
Product Description	Dia 0.90 mm Cut Length Wire 90 mm (HAYNES)	
DHR No	20242462	
Batch No	WC0097/2024	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.901	0.902	0.900	0.901	0.901	0.900	0.899	0.901	0.902	0.900	Complied	
2	Length of cut Wires	75.00 ± 0.50 mm	DVC	74.85	74.88	75.15	75.05	75.18	74.85	74.88	74.98	74.99	75.05	Complied	
3	Straightness	Straight	Rolling Method	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	N/A
Inspected By (Name)		AKASH M						Signature (with date)			A 26-11-2024				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Length of cut Wires Straightness Defects free	27-11-2024 09:40 Am	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	3 3
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		10:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		11:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		12:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		01:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		02:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		27-11-2024		Signature		27-11-2024					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	04:00Pm	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		05:00Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		06:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		28-11-2024		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		09:40Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		10:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		11:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
		12:00Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A 28-11-2024		Signature		4/5 28-11-2024					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks				
				1	2	3	4	5	6	7	8	9	10						
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	02:00Pm	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	24				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
		03:00Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
		04:00Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
		05:00Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A					
Sample Inspected Quantity		500 Pcs	Accepted Batch Quantity		48260 Pcs		Remarks												
Defects Observed (Type)																			
Post Quality Inspection Result																			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Inspected By (Name) Signature with date				AKASH M A 28-11-2024				Approved By (Name) Signature with date				MURIGESHAPPA R 28-11-2024			
Note: Annexure to be provided for additional test report (if required)																			