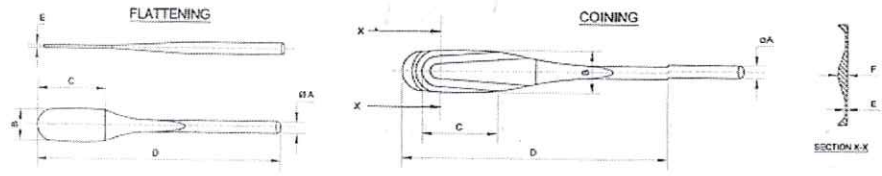



## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252220	Select the Appropriate Inspection Stage / Process
Date	06-05-2025	Inspection of Blanks (Punched)
Production Order	PR025-0310	
Item Code	CR 26	
Product Description	CRESCENT BEVEL 2.6MM	
DHR No	20251033	
Batch No	PU0132/2025	
Reference Drawing	SECPL/CR26/02	





Sl.N O.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.903	0.900	0.901	0.901	0.900	0.899	0.900	0.898	0.902	Complied	
F(B)	Width of the flat	2.80 ± 0.10 mm	DVC	2.79	2.82	2.81	2.83	2.78	2.79	2.83	2.81	2.83	2.79	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.227	0.225	0.223	0.230	0.226	0.225	0.222	0.225	0.221	Complied	
C(B)	Width of the blank	2.90 ± 0.10 mm	DVC	2.90	2.89	2.93	2.94	2.92	2.95	2.89	2.90	2.92	2.97	Complied	
C(C)	Cutting length of the blank (LHS)	4.60 ± 0.20 mm	DVC	4.62	4.67	4.69	4.52	4.61	4.59	4.63	4.69	4.65	4.59	Complied	
C(C)	Cutting length of the blank (RHS)	4.60 ± 0.20 mm	DVC	4.62	4.67	4.69	4.52	4.67	4.62	4.65	4.73	4.67	4.63	Complied	
C(D)	Pre notch length	23.20 ± 0.50 mm	DVC	23.47	23.27	23.37	23.35	23.44	23.47	23.60	23.52	23.29	23.37	Complied	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0.061	0.062	0.059	0.067	0.065	0.069	0.063	0.067	0.065	0.063	Complied	
C(F)	Blank thickness	0.25 ± 0.01 mm	DM	0.255	0.254	0.253	0.257	0.249	0.252	0.247	0.253	0.255	0.256	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI				Signature (with date)				 06-05-2025					

## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	06-05-2025 01:00 PM	DVC DM DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>	N/A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	07-05-2025 09:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>			
	10:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>Ravi</i>			
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
<b>Post Quality Inspection Result</b>				<b>Inspected By (Name)</b>		<b>LAKSHMI.</b>		<b>Approved By (Name)</b>		<b>MURIGESHPPA R</b>					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>Ravi</i>		Signature		<i>lps</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		07-05-2025		with date		07-05-2025					
Note: Annexure to be provided for additional test report (if required)															



## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	07-05-2025 11:40 AM	DVC DM DVC DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓		\$ 2		
				✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		124806 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		07-05-2025.		with date		07-05-2025					
Note: Annexure to be provided for additional test report (if required)															