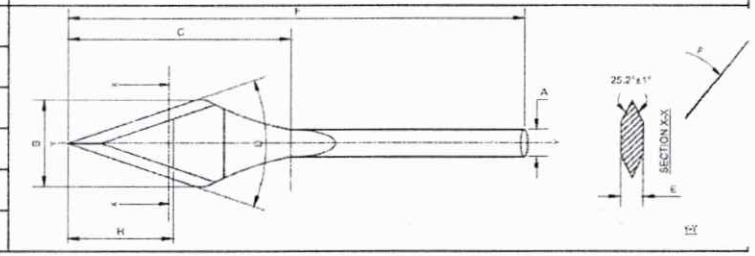
Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253247	Select the Appropriate Inspection Stage / Process
Date	24-06-2025	Inprocess Inspection Of Knives
Production Order	Surgicon So-0146 (QTY-1545)	
REF / Model #	CC DB 24-S	
Product Description	Clear Cornea Angled DB 2.4mm	
DHR #	20251457	
Batch / Lot #	F0510/2025	
Reference Drawing #	D10055	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation) 1	2	3	4	5	6	7	8	9	10	Result (complied /Not Complied)	Remarks
1	Handle colour & Handle Priniting	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
3	Width of the Blade	2.40 ± 0.1mm	Occular	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	complied	
4	Incision Marking	2.00 ±0.1mm	Occular/Microscope	2.00	2.10	2.00	2.10	2.00	2.10	2.00	2.10	2.10	2.00	Complied	
5	Bending Angle	40° ± 2°	Protractor /Gauge	40°	41°	40°	41°	40°	41°	40°	41°	40°	41°	Complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.50	6.00	6.50	6.00	6.50	6.50	6.00	Complied	
7	Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	Ok										Complied	
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	11.00	10.50	Complied	
10	Product appearance	Free From Foreign Particles/defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
11	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
Inspected By (Name)		Misbah Noor.S					Signature (with date)				29-06-2025				

Shah Eye Care (P) Ltd

Quality Inspection Report (Inprocess Inspection)

Sl.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied) 1	2	3	4	5	6	7	8	9	10	Inspected By (Signature)	Remarks
			24-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
			2:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
			4:00PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
			25-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
			10:35 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
			12:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
			26-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
1	Handle Print	Visual													
2	Tip Oriantation,	Visual	1:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
3	Bending Angle	Protractor/Gauge	3:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
4	Bending Length	Steel Rule													
5	Incision Marking Length	Visual /Ocualar	29-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
6	Surface Finish & Visual Checks	Visual													
7	Product Label description	Visual	11:45AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
8	Product Cleanlines,	Visual	30-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[signature]	
9	No of Pouches /Carton	Visual													
10	No of Cartons /Corrugated Box	Visual	3:40 PM	✓	✓	✓	✓	✓						[signature]	
								NA							

Sample Inspected Quantity	125 No's	Accepted Batch Quantity		Remarks	
Defects Observed (Type)					

Post Quality Inspection Result	Inspected By (Name)	Misbah Noor	Approved By (Name)	MURIGESHAPPA R
☐ Batch conform to the requirement and approved	Signature with date	[signature] 30-06-2025	Signature with date	[signature] 30-06-2025
☐ Batch do not conform to the requirement and not approved				

Note: Annexure to be provided for additonal test report (if required)

Shah Eye Care (P) Ltd

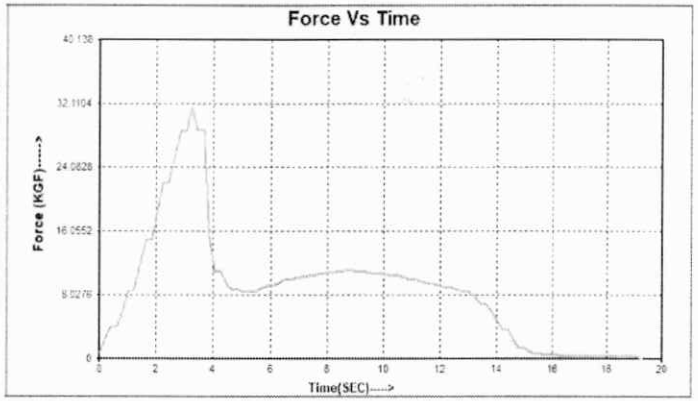
Quality Test Report

Report #	QIRI20253248	**Type of Test**	Attachment Strength Pull Test
Date.:	25-06-2025		
Production Order #	Surgicon So-0146	**Testing Work Instruction #**	SECPL_WI_056
Product Description	Clear Cornea Angled DB 2.4mm	**Testing Equipment Name**	PRESTO PULL & PEEL TESTER
REE/MODEL #	CC DB 24	**Equipment ID #**	SECPL/INS/33
Batch #	F0510/2025	**DHR #**	20251457

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)
1	SAMPLE 1	≥1.5 KGF	31.65 KGF	COMPLIED

Test Graph/ Test Sample (Image)

PULL TEST



Specimen Nos.	1	2	3	4	5	6		8	9	
Max Force (KGF)	31.65									
Status(Pass/Fail)	Pass									

Shah Eye Care (P) Ltd
SHAH EYE CARE PVT LTD
PLOT 8 9
KARUR INDUSTRIAL AREA
PB ROAD DAVANAGERE
KARNATAKA-577006

Description

Product name	CC DB 24
Operator	NAZIYA
Batch	F0510/2025
Sample ID	Surgicon So-0146
Shape	-
Standard	>1.5 KGF
Min Force	31.65
Max Force	31.65
Date	25.06.2025
Time	16:35:45

Inspected By (Name)	PRAVEN P K	**Signature (with date)**	Sudha.M 25-06-2025
Post Test Result		**Approved By (Name)**	MURIGESHAPPA R
☑ Batch conform to the requirement and approved		**Signature (with date)**	
☐ Batch do not conform to the requirement and not approved			