


Quality Inspection Report (Inprocess Inspection)




Report No.:	QIRI20250918	Select the Appropriate Inspection Stage / Process
Date.:	22.02.2025	Inspection of Cut length Wire
Production Order.:	PR024-2740	
Item Code.:	0.67 CL Wire	
Product Description.:	Dia 0.67 mm Cut Length Wire 80 mm (Haynes)	
DHR No.:	20250487	
Batch No.:	WC0019/2024	
Reference Drawing.:	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.67 ± 0.005mm	DM	0.657	0.659	0.659	0.657	0.658	0.657	0.657	0.658	0.657	0.659	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.76	79.78	79.76	79.75	79.79	79.73	79.78	79.77	79.77	79.78	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.							Signature (with date)		 22-02-2025.				

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	22-02-2025 01:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	100
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		—		Accepted Batch Quantity		—		Remarks		—						
Defects Observed (Type)		—														
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Raj 24-02-2025		Signature		Lef 24-02-2025						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date								
Note: Annexure to be provided for additional test report (if required)																

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	24-02-2025 12:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		N/A
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		19880 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		 24-02-2025		Signature with date		 24-02-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															