

Report No	QIRI20253189	Select the Appropriate Inspection Stage / Process
Date	21-06-2025	Inspection of Blanks (Punched)
Production Order	PR025-0737	FLATTENING SECTION X-X
Item Code	KR SB 28-E	COINING
Product Description	SLIT ANGLED SB 2.8 mm (RAAJRATNA)	c .
DHR No	20251496	0
Batch No	PU0183/2025	× + 1
Reference Drawing	NA **	

SI.N			Instrument			Setup A	pproval	(Actual	Readin	gs/Obse	ervation	)		Result	
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.90 ± 0.005 mm	DM	5090	0.901	0,900	0.899	0.903	0.902	0.904	5000	0,905	0.903	complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC.	2.88	2,92	2,91	2.96	2,93	2.88	2.89	2.93	2.90	2.92	complied	
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0,212	0.217	0.215	0.216	0.217	0,20	0,210	0,216	0.217	0,219	amplied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	3,01					1					Complied	
C(C)	Cutting length of the blank (LHS)	4.30 ± 0.20 mm	DVC								5. 11	1		Compled	4
C(C)	ICUITTING JENGTH OF THE DIANK	4.30 ± 0.20 mm	DVC											Compled	2
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC											Compled	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.050	0.049	0.055	0.054	0.056	0.048	0.053	0.056	0.057	0.051	Compled	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM					1			1	li .	1	compled	
*	Surface Finish	Deffects Free	Microscope	OK	OL	OK	OK	OK	OK	OK	OK	OK		Compled	
												ļ			
Insp	ected By (Name)		LAKSHN	/II		1	Sig	nature (	(with da	ite)	CO	21-06-	2025.		



SI.N		Date and Time	Instrument	Inproc	ess Sam	ples Ins	pection	(Put "V	' - Com	plied an	d "X"-	Not Co	mplied)	Inspected by	Remarks		
0.	Parameter	ter Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)			
		21-06-2025 01:30 PM		~	~	V							~	EOV.	Ī		
				~										10			
		02170 PM			V	/	~							CON			
		M9 05/50			~				_	_	/	-	_	BOW			
											·	-					
		04130 PM					V	~	~	_	/		/	BOX			
1.	Width of the flat		DVC	/				V			~	-		A	4		
2.	Thickness of the flat Width of the blank	05:20 PM	DM DVC				/					-		(tall	2		
3.	Cutting length of the blank		DVC							-				A			
5.	Pre notch length	06:00 PM	DVC			-			/				/	Qui			
6.	Blank Thickness		DM				/				~		-	1.0			
7.	Visual Checks	23-06-2025 9140AM	VISUAL/MICRO SCOPE			-			-		_		-	BOY			
		10:40 AM	SCOPE	SCOPE	SCOPE		_	-		-	_		-	-		100/	
-		11:HOAM								~			_			1300	
-		121HOPM				-	/			_	_			600			
		OTIHOPM									_	-		1000			
1		02:40PM							/		-			Box			
		MAOHIED	1		/	-			_			-		Box			
1		04:40PM			-					Burtle College William	THE REAL PROPERTY.			Box			
ampl	e Inspected Quantity	_		Accepted	d Batch Q	uantity		_		Remarks		_					
efect	ts Observed (Type)	- 13	VI 1		(* )	111		(1)	,					MARK SERVE			
Post	Quality Inspection Result			Inspec			spected By (Name)			LAKSHMI				Name) MURIG			
	Batch conform to the requir					Signatu			No	23-06-	2025	Signatu		ely			
	Batch do not conform to the	requirement and	not approved			with da	ate		Red.	23-00		with da	ate		123-06-20		

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SI.N	Parameter	Date and Time	Instrument	Inproce	ess Sam	ples Ins	pection	(Put "V	" - Com	plied an	id "X"	- Not Cor	mplied)	Inspected b	wre) Remarks					
0.	Parameter	Pate and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature	)   Kemarks					
		23-06-2025 06:00PM		~	~	~	-	/		/	1	-		300	1					
				_	~	/	~	/	-		~			1	11/1					
		24-06-2025 09/JAAM				~		/	/					250						
		10:30 AM			/		~	/	_		~			(30V)						
		11:30 AM			~	V		~				-		00						
		12:30 PM			/	0	_		/			1		DOV.	2					
		01:30PM			/		_	-					_	Por	5					
1.	Width of the flat	02130PM	DVC										-/	1000	MURIGESHAPPA R					
2.	Thickness of the flat	OJIJOPM	DM		/	~	-				·	1		Pour						
3.	Width of the blank Cutting length of the blank	04:30 PM	DVC	~			_					5		Pos						
5.	Pre notch length	05:20 PM	DVC		·					V	~			Com	2					
6.	Blank Thickness Visual Checks	06:00 PM	DM VISUAL/MICRO SCOPE								/	-		190						
7.				~	/			-						00						
		25-06-2025 091-40AM		SCOPE	SCOPE	SCOPE	SCOPE	SCOPE	SCOPE			-	-					-		Low
		10:40 AM		_		-			_	-		U	-	Pour	2					
		HILLOPM			)		_							PO	5					
		12:40 PM											-	120	5					
		OTHOPM									_			Tools						
		02140PM			)			/			V			FOOT						
		03140PM					V							200						
ampl	e Inspected Quantity	_		Accepted	l Batch Q	uantity		_		Remarks			_							
efec	s Observed (Type)	_							7.75	414	(6) 11	1.7								
ost	Quality Inspection Result					Inspect	ed By (	Name)		LAKSHM		FE 75 AV 2011 79 2011	red By (N	Name) MUR	IGESHAPPA R					
Batch conform to the requirement and approved						Signatu	ire		de	5-06-	025.	Signatu			ens					
	Batch do not conform to the	requirement and	not approved			with da	ate		9	5-06-	~	with da	ite		7506-2					
ote:	Annexure to be provided for addit	onal test report (if req	uired)						2 2											

Page 2 of 2



SI.N	Parameter	Date and Time	Instrument	Inproc	ess Sam	ples Ins	pection	(Put "	√" - Con	plied ar	nd "X	"- Not Co	mplied)	Inspected by		
0.			Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
		25-06-2025 04140 PM												150		
		06:00 PM		V						1.				A CONTY		
		09140AM		~								X		30%	E 091	
		MA 04:101		C	-	_	V	_				-		600	VOSICITIE	
		MA 04 111			X		/							(69)	Imporession	
		12:40 PM						~						Par I		
1.	Width of the flat	01:40PM		~	/						-			(29)		
2.	Thickness of the flat	02;40PM	DVC DM	~		~				_	-			300		
3.	Width of the blank	MA OH! EO	DVC	~	~		~		~	-						
4.	Cutting length of the blank	05100 PM	DVC	~		_	~	~		6				(2007)		
5. 6.	Pre notch length Blank Thickness		DVC DM						-			-		Con		
7.	Visual Checks		VISUAL/MICRO		-			1/	-							
			SCOPE													
									-			1				
									-							
									<b>-</b>							
												1				
	The same of the sa											1				
ample	Inspected Quantity	500 Pcs.		Accepted	Batch Qu	antity			1	Remarks				~ 0		
efects	s Observed (Type)	Eas variation										021	10.5	Defect.		
ost C	Quality Inspection Result	TLOS (IUSIDA)	on. Imp	Hess?c		Inspecta	d By /N	amal		VACHIVA	ı		J.D. /01			
Batch conform to the requirement and approved						Inspected By (Name) Signature			LAKSHMI			Signatur		ime) MURIG	e) MURIGESHAPPA R	
Batch do not conform to the requirement and not approved						with dat	90 to Sinutare				14	26.000				
	nnexure to be provided for addite							100000000000000000000000000000000000000	1	10		with dat	.6		26-06-2	

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