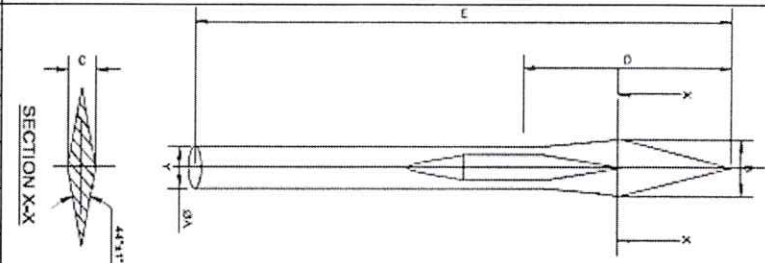


Quality Inspection Report (Inprocess Inspection)

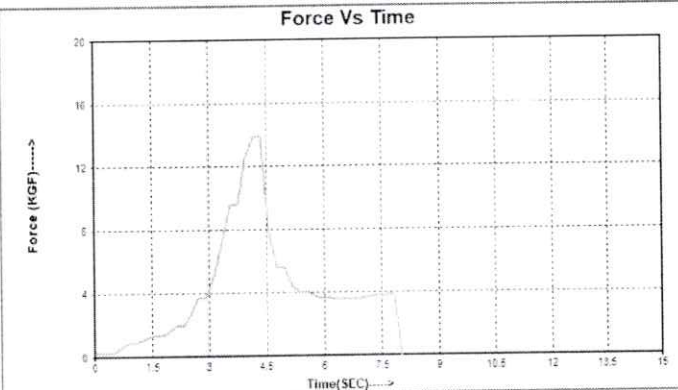

Report	QIRI20253047		Select the Appropriate Inspection Stage / Process											
Date	19-06-2025		Inprocess Inspection of knives											
Production Order	Surgicon So-0009(515PCS)													
REF / Model #	MVR 20 NSB													
Product Description	MVR LANCE-20G													
DHR #	20251400													
Batch / Lot #	F0480/2025													
Reference Drawing #	D10058													

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied/N ot Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printing	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	211
2	Tip Orientation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	1.20 ± 0.1mm	Occular	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
4	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
5	Dye penetration test	No leakage on sealed area	Visual	Not										Not		
6	Sealing Width	10.00 ± 2mm	Steel rule	11.00	11.00	10.00	12.00	10.00	11.00	11.00	10.00	11.00	10.00	10.00	Complied	
7	Product appearance	free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
9	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
10	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		Anand. m						Signature (with date)						28-06-2025		

Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Handle Print	Visual	19-06-2025 03:07PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>AL</u>	1
	Tip Orientation,	Visual	05:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>AL</u>	
	Bending Angle	Protractor/Gauge	21-06-2025 02:40PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>AL</u>	
	Bending Length	Steel Rule	03:00PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>AL</u>	
	Surface Finish & Visual Checks	Visual/Occular	25-06-2025 02:35PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>AL</u>	
	Product Label description	Visual	03:30PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>AL</u>	
	Product Cleanlines,	Visual	03-07-2025 10:30AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>AL</u>	
	No of Pouches /Carton	Visual	11:30AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<u>AL</u>	
	No of Cartons /Corrugated Box	Visual												<u>AL</u>	
<div style="position: relative; height: 100px;"> <div style="position: absolute; top: 0; left: 0; width: 100%; height: 100%; border-left: 2px solid black; border-bottom: 2px solid black; transform: rotate(45deg);"></div> </div>				NA											
Sample Inspected Quantity			80 Pcs	Accepted Batch Quantity			502 Pcs			Remarks			— Nil —		
Defects Observed (Type)			— Nil —												
Post Quality Inspection Result				Inspected By (Name)				Approved By (Name)				MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date <u>AL</u> 03-07-2025				Signature with date <u>Left</u> 03.07.2025							
Note: Annexure to be provided for additional test report (if required)															

Report #	QIRI20253048	Type of Test	Attachment Strength Pull Test
Date.:	30-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Surgicon So-0009	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	MVR-Lance 20G	Equipment ID #	SECPL/INS/33
REE/MODEL #	MVR 20	DHR #	20251400
Batch #	F0480/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																				
1	SAMPLE 1	≥1.5 KGF	13.87 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div> <p>PULL TEST</p>  <table border="1" style="font-size: 8px; margin-top: 5px;"> <tr><td>Specimen Nos.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td></tr> <tr><td>Max Force (KGF)</td><td>13.87</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td>Status(Pass/Fail)</td><td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table> </div> <div style="text-align: right;">  <p style="font-size: 8px;">SHAH EYE CARE PVT LTD PLOT 8/9 KARUR INDUSTRIAL AREA PB ROAD DAYANAGERE KARNATAKA-577006</p> <table border="1" style="font-size: 8px; margin-top: 5px;"> <tr><td colspan="2">Description</td></tr> <tr><td>Product name</td><td>MVR 20</td></tr> <tr><td>Operator</td><td>NAZIYA</td></tr> <tr><td>Batch</td><td>F0480/2025</td></tr> <tr><td>Sample ID</td><td>Surgicon So-0009</td></tr> <tr><td>Shape</td><td></td></tr> <tr><td>Standard</td><td>>1.50 KGF</td></tr> <tr><td>Min Force</td><td>13.87</td></tr> <tr><td>Max Force</td><td>13.87</td></tr> <tr><td>Date</td><td>30.06.2025</td></tr> <tr><td>Time</td><td>12:48:57</td></tr> </table> </div> </div>	Specimen Nos.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	13.87									Status(Pass/Fail)	Pass									Description		Product name	MVR 20	Operator	NAZIYA	Batch	F0480/2025	Sample ID	Surgicon So-0009	Shape		Standard	>1.50 KGF	Min Force	13.87	Max Force	13.87	Date	30.06.2025	Time	12:48:57
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Post Test Result					Approved By (Name)																																																				
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved					Signature (with date) 