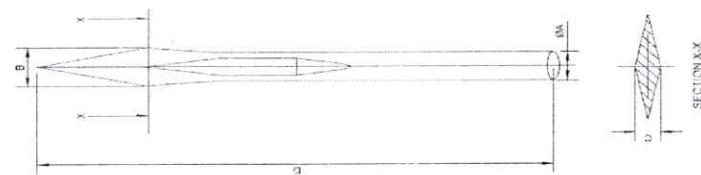
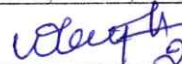


Report #	QIRI20253358	Select the Appropriate Inspection Stage / Process
Date	27-06-2025	In process Inspection of etched Blades
Production Order #	SURGICON SOPD-2526-006	
Item Code	MVR 21	
Product Description	MVR Lance 21G	
DHR #	20251467	
Batch #	EP0628/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.72 ± 0.02mm	Micrometer	0.718	0.720	0.722	0.716	0.724	0.722	0.720	0.726	0.722	0.725	Complied	
2	Width of the Blade	1.10 ± 0.1mm	Ocular/Microscope	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	Complied	
3	Thickness of the Blade	0.48 ± 0.02mm	Micrometer	0.492	0.496	0.487	0.492	0.496	0.485	0.487	0.497	0.486	0.482	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.95	25.11	25.16	24.99	25.11	25.13	25.21	24.98	25.15	25.18	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA							Signature (with date)		 27-06-2025				

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Thickness of the blade Surface Finish & Visual Checks	27-06-2023	Ocular/Microscope Digital Micrometer Microscope	/	/	/	/	/	/	/	/	/	/	/	
		10:15Am		/	/	/	/	/	/	/	/	/	/	/	
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		/		/	/	/	/	/	/	/	/	/	/	/	
Sample Inspected Quantity				50 pcs		Accepted Batch Quantity		319 pcs		Remarks					
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		27-06-2023		with date		27-06-2023					
Note: Annexure to be provided for additional test report (if required)															

Report #	QIRI20253359	Type of Test	Penetration Force test
Date.:	27-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SURGICON SOPD-2526-006	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 21G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 21	DHR #	20251467
Batch #	EP0628/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-04	61.00 ± 10gf	57.92	58.06	59.72	58.38							Complied		
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		27-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		27-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														