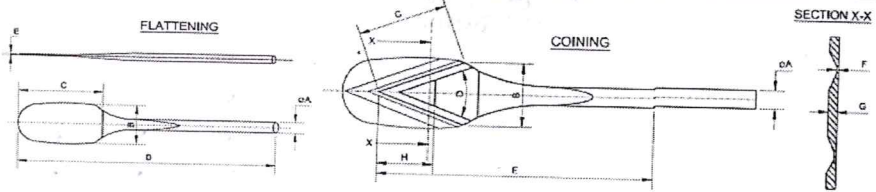


## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20254014	<p>Select the Appropriate Inspection Stage / Process</p> <p>Inspection of Blanks (Punched)</p> 
Date	12-08-2025	
Production Order	PR025-1162	
Item Code	KR SB 28	
Product Description	SLIT ANGLED SB 2.8 mm	
DHR No	20251871	
Batch No	PU0236/2025	
Reference Drawing	SECPL/KS28/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.904	0.900	0.899	0.902	0.904	0.902	0.901	0.902	0.904	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.91	2.88	2.89	2.91	2.94	2.95	2.92	2.94	2.93	2.92	Complied	
F(E)	Thickness of the flat	0.21 ± 0.01 mm	DM	0.217	0.211	0.217	0.220	0.212	0.209	0.210	0.215	0.216	0.217	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	2.99	3.04	3.01	3.05	3.00	2.96	2.99	3.02	3.03	3.04	Complied	
C(C)	Cutting length of the blank (LHS)	4.30 ± 0.20 mm	DVC	4.31	4.27	4.29	4.36	4.38	4.29	4.40	4.32	4.29	4.37	Complied	2
C(C)	Cutting length of the blank (RHS)	4.30 ± 0.20 mm	DVC	4.36	4.32	4.33	4.31	4.35	4.34	4.36	4.36	4.33	4.35	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.49	23.38	23.51	23.46	23.52	23.46	23.39	23.35	23.49	23.56	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.056	0.057	0.052	0.052	0.049	0.047	0.055	0.057	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.236	0.235	0.240	0.237	0.235	0.236	0.235	0.237	0.240	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					12-08-2025			

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	12-08-2025 09:30AM	DVC DM DVC DVC DVC DM DVC VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]  [Signature]  [Signature]	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		125 PCS.	Accepted Batch Quantity	1932 PCS.										Remarks	✓	
Defects Observed (Type)		✓														
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		12-08-2025		with date		12-08-2025						
Note: Annexure to be provided for additional test report (if required)																