

## **Quality Inspection Report (Inprocess Inspection)**

Report No	QIRI20252882	Select the Appropriate Inspection Stage / Process
Date	05-06-2025	Inspection of Blanks (Punched)
Production Order	PR025-0587	FLATTENING
Item Code	SP 15.0-E	
Product Description	SIDE PORT 15.0°	C 04 C SECTION X-X
DHR No	20251343	
Batch No	PU0173/2025	
Reference Drawing	NA	

SI.N	Parameter	Requirement	Instrument			Result	Remarks								
0		Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Kemarks
Α	Wire Diameter	0.63 ± 0.005 mm	DM	0.631	0.634	0.635	0.631	0.634	0.633	0.634	0.635	0.633	0.634	Complied	
F(B)	Width of the flat	1.50 + 0.10 mm	DVC	1,51	1.55	1.56	1,54		1,53					Complied	
F(E)	Thickness of the flat	0.20 ± 0.01 mm	DM	0.199	0.201	0.207	0.206	0.198	0.206	0.205	0.206	0,204		complied	
C(B)	Width of the blank	1.60 + 0.10 mm	DVC	1.60	1.62	1.66	1.65	1.65	1.66	1.64	1.67	1.63	1.65	Complied	+
C(C)	Cutting length of the blank	5.80 ± 0.30 mm	DVC	5.85	5.92	5.79	5.89	5.93	5.90	5.87	5.78		- 00	Compled	2
C(E)	Pre notch length	19.40 ± 0.50 mm	DVC	19.41	19.39	19.47	19.52	19.219	19.37	19.212	19.47	19.53	19.55	Compled	
C(F)	Flash land thickness	0.04 ± 0.01 mm	DM	0.045	0.049	0,046	0.039	0.041	0.043	0.046	0.038	0,044	0.046	Complied	
C(G)	Blank thickness	0.20 ± 0.01 mm			200						10.91	THE THEFT		Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OX	OK	OK	OK	OK	ok	OK	OK	Complied	
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Inspe	ected By (Name)		LAKSH	MI			Si	gnature	(with dat	e)	PO .	5-06-	2025		

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SI.N o.	Parameter	Date and Time	Instrument Used	In	process :	Samples I	nspectio	n (Put "√	" - Comp	lied and	"X "- No	ed)	Inspected by	Remarks	
				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
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Sample Inspected Quantity Accepted Batch Quan					ntity				Remarks						
	ts Observed (Type)		NATIONAL SELECTION AND ARCHITE			Teaching the		nia ny statorna				LOS ALEXANDERS	- None in County	2002000	
CHECKS!	Quality Inspection Result					Inspecte	1	me)	1	LAKSHM	205	Approve	ed By (Na		IGESHAPPA R
Batch conform to the requirement and approved  Batch do not conform to the requirement and not approved							Signature with date			06-06-2025.				l	106.06-20
	Annexure to be provided for addi					1	7,13,170,91	(0)	1	,,,		with da	<b>全</b> 於公司 (1900年	DUS-UH	0 00-00-20



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SI.N o.	Parameter	Date and Time	Instrument Used	ln	process :	Samples I	Inspectio	n (Put "V	" - Com	plied and	"X "- No	t Complie	ed)	Inspected by (Signature)	Remarks
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									10	A_					
Sample Inspected Quantity 315 PCS. Accepted Batch Qua				ntity	1446	8 PC	3.	Remarks		_		<u> </u>			
efect	ts Observed (Type)	_								and the second	-9107.19101012				
BORD VILLE	Quality Inspection Result					Inspected By (Name)			LAKSHMI			Approve			GESHAPPA R
_	Batch conform to the requi					Signatur			66-06-2025.			Signatur		Ug Ug	
_	Batch do not conform to th Annexure to be provided for addi			d		with dat	e		199	06-00		with dat	e	0	06-06-20

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