


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253401	Select the Appropriate Inspection Stage / Process
Date	27-06-2025	Inspection of Cut length Wire
Production Order	PR025-0794	
Item Code	0.838 CL Wire (RAAJRATNA)	
Product Description	Dia 0.838 mm Cut Length Wire 75 mm	
DHR No	20251534	
Batch No	WC0058/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.838 ± 0.005mm	DM	0.842	0.839	0.842	0.841	0.841	0.839	0.842	0.841	0.841	0.842	Complied	5 ↓
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.15	75.09	75.32	74.92	74.89	75.22	75.27	75.19	75.20	75.09	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 27-06-2025			

SL.N	o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)	Inspected by (Signature)	Remarks
1	4	Diameter	24-06-2025	DMM DVC Rolling Method Microscope	1		N/A
2	3	Cutting Length	01:00 PM		2		
3	2	Straightness	02:00 PM		3		
4	1	Defects free	03:00 PM		4		
			04:00 PM		5		
			05:00 PM		6		
			06:00 PM		7		
			28-06-2025		8		
			10:30 AM		9		
			11:30 AM		10		

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Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	28-06-2025 12:30 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:20 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	05:10 PM		✓	✓	✓	✓	✓								
				NA											
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity				Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		28-06-2025		with date		28-06-2025					
Note: Annexure to be provided for additional test report (if required)															