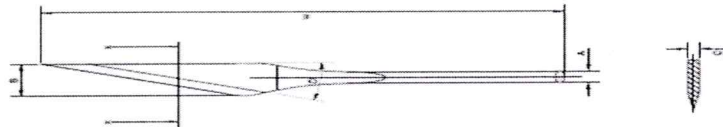
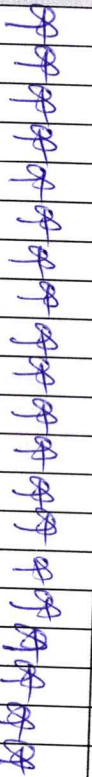
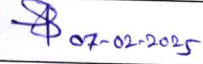
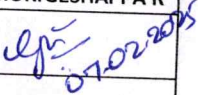


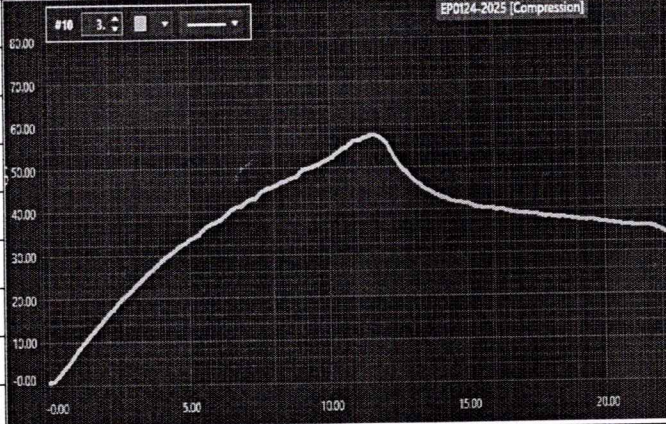
Report #	QIRI20250652	Select the Appropriate Inspection Stage / Process
Date	07-02-2025	In process Inspection of etched Blades
Production Order #	SURGICON SO-26	
Item Code	SP 30.0	
Product Description	SIDE PORT 30 DEGREE	
DHR #	20250207	
Batch #	EP0124/2025	
Reference Drawing	SECPL/SP/01	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.57 ± 0.02mm	Micrometer	0.576	0.578	0.579	0.574	0.581	0.582	0.576	0.578	0.579	0.582	Complied	1
2	Width of the Blade	1.50 ± 0.1mm	Ocular/Microscope	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	Complied	1
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.156	0.158	0.159	0.154	0.161	0.162	0.156	0.158	0.159	0.162	Complied	1
4	Prenotch Length	19.00 ± 0.5mm	Digital calliper	18.90	18.95	18.99	18.91	19.01	19.14	18.98	18.96	18.99	19.01	Complied	3
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)		SHIVANAND				Signature (with date)				07-02-2025					

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks					
				1	2	3	4	5	6	7	8	9	10							
1 2 3 4	Width of the Blade Prenotch length Surface Finish & Visual Checks	07-02-2025 10:35AM	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
				✓	✓	X	✓	✓	✓	✓	✓	✓	✓	✓			✓	✓	Washing	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓			✓	No web		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓			✓	Bug		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓			
		Sample Inspected Quantity		200 Nos	Accepted Batch Quantity		4268 Nos		Remarks		03 Nos Defect									
		Defects Observed (Type)		Washing, No web, Bug																
Post Quality Inspection Result																				
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R										
<input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 07-02-2025		Signature with date		 07-02-2025										
Note: Annexure to be provided for additional test report (if required)																				

Report #	QIRI20250653	Type of Test	Penetration Force test
Date.:	07.02.2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SURGICON-26	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	EP-SP 30.0 SIDE PORT 30 DEGREE-PN 19MM	Equipment ID #	SECPL/INS/ 136
Item Code	SP 30.0	DHR #	20250207
Batch #	EP0124/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	50.00 ± 10gf	57.57	48.64	55.42	49.83	56.02	57.86	58.09	59.52	58.98	52.27	Complied			
2	11-20		59.66	59.93	58.82	56.96	50.93	53.42	56.91	56.43	56.88	58.52	Complied			
3	21-30		54.16	57.02	55.75	55.09	52.02	54.56	46.64	56.00	53.61	54.87	Complied			
4	31-40		58.61	57.73	57.16	59.07	58.81	57.21	49.21	57.79	56.74	53.06	Complied			
5	41-46		54.50	56.39	55.05	55.03	55.99	58.68					Complied			
6																
7																
8																
9																
10																
Inspected By (Name)		SHIVANAND											Signature (with date)		\$ 07-02-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved													Signature (with date)		07-02-2025	
<input type="checkbox"/> Batch do not conform to the requirement and not approved																