

Report No	QIRI20253814	Select the Appropriate Inspection Stage / Process								
Date	23-07-2025	Inspection of Blanks (Punched)								
Production Order	PR025-1006		FLATTENING COINING							
Item Code	SP 15.0	,	TOTAL CONTRACTOR OF THE PARTY O							
Product Description	SP STRAIGHT 15.0°		C OA C SECTION X-X							
DHR No	20251751									
Batch No	PU0222/2025									
Reference Drawing	SECPL/SPBHC/FC/01 Rev.01									

SI.N			Instrument			Setup	Approv	al (Actual	Reading	s/Observ	ration)			Result	
0.	Parameter	neter Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
Α	Wire Diameter	0.65 ± 0.005 mm	DM	0.651	0.649	0,652	0.647	0,649	0.652	0.651	0.645	0.651	0,653	Complied	
F(B)	Width of the flat	1.50 + 0.10 mm	DVC	1.52				1	JA 75 36		1.54			Compled	
F(E)	Thickness of the flat	0.20 ± 0.01 mm	[*] DM [*]	0,201							1. 2. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	*		Compled	
C(B)	Width of the blank	1.60 ± 0.05 mm	DVC	1.66		1.62		s - 15 m	1		1 1 (1 4 7 1			Compled	
C(C)	Cutting length of the blank	5.20 ± 0.30 mm	DVC	5.19			i		1					Compled	2
C(E)	Pre notch length	25.20 ± 0.25 mm					1		1	1				Complied	1
C(F)	Flash land thickness	0.04 ± 0.01 mm	DAA				.19				1 - X1 , 11 Co	4 1 4		Compled	
C(G)	Blank thickness	0.20 + 0.01 mm	544					0						Compled	
*	Surface Finish	Deffects Free	Microscope	OL	Ok	OK	OK	OK	OK	OK	OK	OK		Compled	
	100	· ·			1	,	UP.	070	1.	1	tit mi	10		Compleed	
				*							1				
Inspe	nspected By (Name) LAKSHMI				II. Signature (with da						CON	03-02	2025.		
	. 1	10	1 40 %	-					man planty times of a light	-	Y				



SI.N		B. C. S. J. T.	Instrument Used	In	Inprocess Samples Inspection (Put "√" - Complied and "X"- Not									Inspected by	y Remarks								
о.	Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	Nemarks								
		23-04-2025 03:00 PM		V	V			_						(FEE)									
		04:00 PM		V										200									
		05:00 PM												COL									
		06:00 PM			V	V	~		~		V	-		200									
		04:00 PM		~					~				/	(30)									
		otisopm	DVC DM DVC DVC DVC DM VISUAL/MICROS	DVC				~							300								
	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	•				V		V	V						Tour								
1.		24 -04-2025 08:40 AM			DVC						-		~	~	_	(30)							
2.		M404190			1			-	V	_	~	·	~	3000	2								
3. 4.		10140 AM						~	V					Color									
5.		MG OH!!!		DVC DM VISUAL/MICROS COPE	DVC DM VISUAL/MICROS COPE											dox							
6.		12140 PM				- All A			~							OOK.							
7.		OUHOPM				COPE					, , , , , , , , , , , , , , , , , , , ,	0		0	~							POW	
		02:40 PM										M N Si.	N				-			1			Por
		03/140 PM																1200					
		MQ OK! 40						~			V	V					1300						
		05140 PM			1			1 10	2 1303						COL								
		06;HOPM			~			000															
		MAORITO												Bole									
	L. Stranger	08:00 PM												Box									
Sampl	e Inspected Quantity			Accepted	Batch Quai	ntity		-		Remarks		-											
Defect	s Observed (Type)														Harris Kill								
Post Quality Inspection Result						Inspecte Signatur	nspected By (Name)			LAKSHMI.			ed By (Na	ame) MUF	MURIGESHAPPA R								
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved									22-01-2025			Signatur with dat		ul	6/24072								
	Annexure to be provided for addito					with dat				1		Tricii da			24012								

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Effective Date: 28-04-2023



SI.N	Parameter	Date and Time	Instrument	In	process	Samples	Inspectio	n (Put "V	" - Comp	olied and	"X "- N	ot Compli	ed)	Inspected by (Signature)	
0.	raidilletei		Used	1	2	3	4	5	6	7	8	9	10		Remarks
		25-07-2025 08:30 AM			_									Oth	
					-		- 1							1	
		MA 05: PO		_				~	V		110			300	
			*			1.	V	_						1	
		10130 AM	367		1									Box	
-		-	*)					-	1	
		MAOSIII	36				1.	~						John	
1.	Width of the flat	,	DVC				,)			1	110		1	
2.	Thickness of the flat	12130 PM	.DM	V				1	~		الله	1110		COUR	4
3. 4.	Width of the blank Cutting length of the blank		DVC DVC				<u></u>		1			1 2		7	2
5.	Pre notch length	01:30 PM	DVC											BON	T
6. 7.	Blank Thickness Visual Checks		DM VISUAL/MICROS				-	L		~			-	0	
	VISUAL CHECKS	02130 PM	COPE						1		_	_		HOW	
		·							_		_			1	
		03'30 PM									-	-		EOV	
			V 1								_		_	0	
		04:30PM			_	U	-			_	-		_	BON	
				L	_			_						1	
		05:30PM		-	_		~							Bob	
6		06:30PM							40		~			2010	
mple	e Inspected Quantity		*	Accepted E	atch Qua	ntity		_	-	Remarks	0.54	100		02	
300000000000000000000000000000000000000	s Observed (Type)													-15	Line III
	Quality Inspection Result				At a	Inspecte		ne)		LAKSHMI			d By (Nam	e) MURI	GESHAPPA R
	Batch conform to the requirer Batch do not conform to the r			-		Signatur			30	25-04-	2025.	Signatur		elge	2
_	Annexure to be provided for additional			-		with dat	е		10/19	25-04		with dat	e		25-07-20

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SI.N			Instrument	In	process S	Samples I	nspection	າ (Put "ປ	' - Comp	olied and	"X "- No	t Complie	ed)	Inspected by	Remarks				
о.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks				
		25-04-2025 07:30 PM	STATE OF THE STATE						V		V		0	Com					
		9					<u> </u>				-			1					
	44	08:00 PM						<u> </u>		_	· ~			COV					
	10gg	26 - 07-2025 08:30#M					<i>\</i>		~	~	, ,			Cale					
										-		~		also					
	(55)	MA OBIPO	DVC DM	DVC	. ,	/		~	<u></u>	~	/	~		_	-	(50)			
1.	Width of the flat	MA 02:01							~	_					200	\$			
2.	Thickness of the flat Width of the blank	11:30AM				V					•			COL	2				
4.	Cutting length of the blank	12:00 PM		\								113		2.					
5. 6.	Pre notch length Blank Thickness			DM VISUAL/MICROS	DM VISUAL/MICROS		-												
7.	Visual Checks	i						,						11 11					
			į.																
	- Yoşiy										116.12	1.5	ļ						
										NX		-	<u> </u>	-					
	- 100				*	*				-				-		12.0		-	
	7															-			
										 	MA.	-							
Samp	le Inspected Quantity	500 PCS.		Accepted	Batch Qua	ntity	392	92 P	cs.	Remarks				Į.					
	ts Observed (Type)																		
	Quality Inspection Result	ment and approve	d			Inspecte	ed By (Na	me)	//	LAKSHM		12011-00-000-000	ed By (N	ame) MU	RIGESHAPPA R				
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved							te		00 26-04-2025			with da		I u	26.01-20				
	Annexure to be provided for addito							NS 8385	17	7-									

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