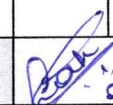


Quality Inspection Report (Inprocess Inspection)

Report No.:	QIRI20253813	Select the Appropriate Inspection Stage / Process
Date.:	02-08-2025	Inspection of Cut length Wire
Production Order.:	PR025-1039	
Item Code.:	0.67 CL Wire	
Product Description.:	Dia 0.67 mm Cut Length Wire 80 mm	
DHR No.:	20251750	
Batch No.:	WC0070/2025	
Reference Drawing.:	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.66 ± 0.005mm	DM	0.661	0.658	0.659	0.660	0.661	0.662	0.658	0.660	0.659	0.661	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.85	79.92	79.79	79.85	80.05	79.89	79.93	79.95	80.09	79.84	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	25
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI				Signature (with date)				 02-08-2025					




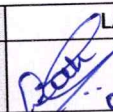
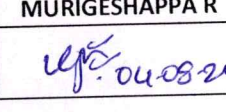
Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	02-08-2025 10:45 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	HCH
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		✓		Signature		✓					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		02-08-2025		with date		02-08-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	02-08-2025 05:30 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	5
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
11:30 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
12:30 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		04-08-2025		with date		04-08-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	04-08-2025 01:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	  	24
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		500 PCS.	Accepted Batch Quantity		40200 PCS.		Remarks		✓						
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		04-08-2025		with date							
Note: Annexure to be provided for additional test report (if required)															