

Report No	QIRI20253891	Select the Appropriate Inspection Stage / Process Inspection of Cut length Wire							
Date	28-07-2025								
Production Order	PR025-1025								
tem Code	0.838 CL Wire	No. 10 and 10 an							
Product Description	Dia 0.838 mm Cut Length Wire 75 mm								
OHR No	20251779								
Batch No	WC0071/2025								
Reference Drawing	NA								

A. See			Instrument			Setup	Approva	l (Actual	Reading	s/Observ	ation)	0/14	11 1 14 1 A	Result (Complied /	Domarks
SI.N o.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.838 ± 0.005mm	DM	148.0	0.839	0.840	0.842	148,0	048.0	0,839	O.842	048,0	0.841	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.88	75.11	45.09	-2H '89	TP.44-	75.12	75,22	75.05	75.12	±4,95	Complied	
3	Straightness	Straight	Rolling Method	OK	on	OK	OK	OK	on	OK	OK	OK	OK	Complied	42
4	Defects Free	Free from rust, burr,Damage.	Microscope	Ote	OV	OK	or	OR	ok	ok	OK	OK	Ok	Complied	
										V.		A 14 /	1 (141		
	7-4	*				,						1.			
	*					-				*. \					
Inspec	ted By (Name)		LAKSH	MI			Si	gnature	(with dat	te)	200	28-04	-2025.		

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I.N			Instrument	Inp	rocess S	amples Ir	spection	(Put "√"	- Comp	lied and	"X "- Not	Complie	Market Company	Inspected by	Remarks	
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)		
-		28-07-2025										L		000		
		04:00 PM								~				OS TO		
		05:00 PM												000		
		06:00 PM								1				200		
		04:00 PM	1								U			69		
		07:50 PM												(60%		
		29 - 07-2025									1.	Α		997		
		29-04-2025 08:30 AM												(303	+	
		MA 05190	-											607	5	
1	Diameter	10:30 AM	DMM											600		
2	Cutting Length Straightness Defects free	MA 08:11	DVC Rolling Method											100mm		
3		12:30 PM	Microscope						-	1				10%		
4		01:30 PM	II .	U		<u> </u>						1		COX		
		02:30 PM											-			00%
		03:30 PM							-	-	1	-		30%		
		OH:30 PM	h					-		-				(99)		
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		06:30 PM			-				-					(0)		
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		M9 02:70		Control of the last		1										
ample	le Inspected Quantity			Accepted	Batch Qua	ntity		_		Remarks	5					
Defects Observed (Type)										LAKSHMI			red By (Na	me) MUF	RIGESHAPPA I	
	Quality Inspection Re						ed By (Na	ime)	1	LAKSHI	0025.	Signatu	and the second second second	0	RG/	
	Batch conform to the	requirement and a	pproved			Signatu with da			Bar 29-04-2025			with da		I W	2907-20	
	Batch do not conform		nt and not appro t (if required)	oved		with da	ıe		1	1				TANKE AND DESCRIPTION OF THE PROPERTY OF THE P		



SI.N			Instrument	Inp	orocess S	Samples I	nspection	n (Put "√	" - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks
0.	Parameter	rameter Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Keillaiks
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	100	MA 05:11												1300	
	× 1/2	12:30 PM				·						1	1	DOV	
	X	01:30 PM							<u> </u>				1100	300	
	×	02:30PM						_					_	(30)	
	18.4	03:30 PM							_			1		COL	
1	Diameter	04:30 PM	DMM									145		20%	Q A
2	Cutting Length	05170 PM	DVC									- V		(300	
3	Defects free	06:30 PM	Rolling Method Microscope	_								_		BOY	
4		07:30 PM	5 4	_					_					BOY	
						· ·							_	COL	
		31-07-2025 08:30 AM							-					(BOX)	
								2	2					201	
		09'30 AM								-				Con	
														200	
		10:30 AM		_								_		300	
														Box	
		11:30 AM.												Desir	
Sample Inspected Quantity Accepted Batch Qua						ntity	-			Remarks		•			
Defec	ts Observed (Type)	_													
	Quality Inspection Re					Inspecte		me)	1	LAKSHM			ed By (Nan		IGESHAPPA R
	Batch conform to the					Signatur			GOV.	31-07-	2025.	Signatu		lip	/
	Batch do not conform Annexure to be provided for			ved	4	with dat	e		300	31-0+		with da	te	1 -0	31-07-20%

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SI.N		5.77	Instrument	In	process S	Samples I	nspection	(Put "√"	- Comp	olied and	"X "- No	t Complie	ed)	Inspected by	Remarks	
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	The state of the s				VICTOR (120 (1804)			2			Series III	3 7 7 1 7				
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	ts Observed (Type)							e de a ctivité	1			T.	- J D. (NI	\	DICECHARDA	
	Quality Inspection Re						ected By (Name)		B	LAKSHMI		Approved By (Name)		N NI STATE	MURIGESHAPPA R	
	Batch conform to the			wod	37	Signatu with da			201-01-2025			Signature with date		U	46 3107-20	
	Batch do not conform Annexure to be provided for			oved	- Y = 1	with da	ie –		1/2 3			with da			. 51-100	

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