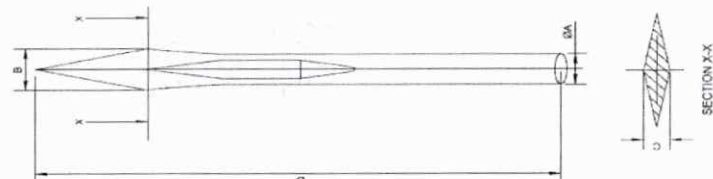
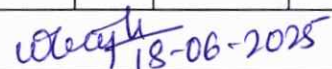


Report #	QIRI20253109	Select the Appropriate Inspection Stage / Process
Date	18-06-2025	In process Inspection of etched Blades
Production Order #	BELLE SOOB2425-0145	
Item Code	MVR 20-T	
Product Description	MVR Lance 20G	
DHR #	20251425	
Batch #	EP0592/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.812	0.816	0.809	0.816	0.814	0.810	0.809	0.812	0.811	0.816	complied	
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.20	1.30	1.20	1.20	1.20	1.20	1.20	1.20	complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.542	0.538	0.546	0.547	0.550	0.539	0.541	0.542	0.546	0.545	complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.99	25.11	25.06	25.16	24.98	24.91	25.16	25.11	25.23	25.32	complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	complied	
Inspected By (Name)		MANJUNATHA				Signature (with date)									

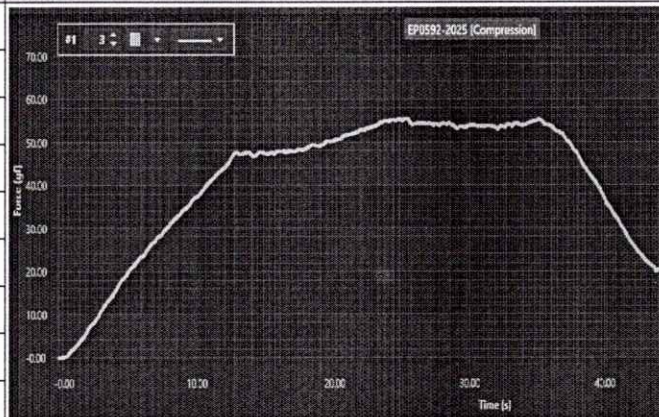
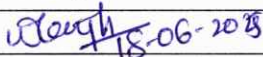

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	18-06-2025	Ocular/Microscope Digital Micrometer Microscope	/	/	/	/	/	/	/	/	/	/	/	
		10:05Am		/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	X	/	/	/	/	/	Burr
		11:05Am		/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
				/	/	/	/	/	/	/	/	/	/	/	
		Sample Inspected Quantity		80 PCS	Accepted Batch Quantity		1072 PCS	Remarks		01 NO Defect					
Defects Observed (Type)		Burr													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		18/06/2025		Signature		18/06/2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															



## Quality Test Report

Report #	QIRI20253110	Type of Test	Penetration Force test
Date.:	18-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	BELLE-S00B2425-0145	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20-T	DHR #	20251425
Batch #	EP0592/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	61.00 ± 10gf	55.36	54.77	54.93	56.74	56.58	57.16	59.11	60.49	56.54	59.42	Complied		
2	11-12		58.86	62.06									Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		MANJUNATHA											Signature (with date)		
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														