

Report No	QIRI20253811	Select the Appropriate Inspection Stage / Process							
Date	21-07-2025	Inspection of Cut length Wire							
Production Order	PR025-1003								
Item Code	0.65 CL Wire								
Product Description	Dia 0.65 mm Cut Length Wire 80 mm (Haynes)								
DHR No	20251745								
Batch No	WC0068/2025								
Reference Drawing	NA								

		T THE STATE OF THE	Instrument	Tele Late		Setup	Approva	al (Actual	Reading	s/Observ	ation)			Result	Remarks
SI.N o.	Parameter	eter Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.65 ± 0.005mm	DM	0.652	0.652	o. 653	0.651	0.652	0.651	0.650	0.651	0.652	0.652	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	49.21	4 9.08	±9.13	49.29	49.49	79.12	49.40	49.29	49.35	49.46	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	on	OK	OK	OK	OK	Complied	\$
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK.	OK	OK	OK	OK	OK	Complied	
						-									
												4			
			1.41/21					ignature	(with da	te)	181	21-07-	2025.		
Insped	cted By (Name)		LAKSHI	VII				ngnature	(with da		69/2	21-0-			

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SI.N	Parameter	Date and Time	Instrument	In	process S	ed)	Inspected by											
0.	rarameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks			
		12:00 PM	*				1	·			U	L	L	200				
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2	Diameter Cutting Length	MQ 00;40	DMM				_	_	-	1		-	-	000	<u> </u>			
3	Straightness		Rolling Method					-				-		200				
4	Defects free	05:00 PM	Microscope			000		0 -18			_							
1	le de la constant de	06:00 PM	1											200				
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		07:00PM	1									-		850				
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	10 12 00	A) 400 -100	v.3 ./		4									70				
		23-07-2025 08:40 AM		-										00/				
		MA 04190	,88							·	-			(60)				
mp	le Inspected Quantity	_		Accepted B	atch Quar	ntity		_		Remarks				-				
efec	ts Observed (Type)	·	200 m. 20															
ost Quality Inspection Result						Inspected By (Name)				/ LAKSHMI			Approved By (Name)		GESHAPPA R			
_	Batch conform to the					Signatur			025-04-2025.			Signatur		ICA	A Thirty .			
	Batch do not confor	m to the requiremen	nt and not appro	oved		with date	е		25-04-2025			with dat	te		23-07202			

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-1			Instrument	Inp	rocess Sa	amples Ir	spection	(Put "√"	- Compl	ied and	'X "- Not	Complie	d)	Inspected by	Remarks	
.N	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)		
+		23-07-2025.			U	_	·		_					30/		
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		03140 PM												ECU.		
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	r. Ne	05:40 PM						~					_	80%	2	
	Diameter	06,40 bW	DMM										_	300		
-	Cutting Length Straightness Defects free	07:45 PM	DVC Rolling Method					-	~		_			- A		
3 4		24-07-2025	Microscope								_			800		
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		11:40 AM					_				-	-	-	200		
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		03:40 PM				-	-	_			-			(LOW)		
		DAJAO PM		\ \ \ \ \										V		
ample inspected Quantity Accepted Batch Quan					ntity Remarks						-		9,			
Defects Observed (Type)				1.743	Inspect	ed By (Na	me)	LAKSHMI			Approv	ed By (N	lame) MU	RIGESHAPPA		
Post Quality Inspection Result Batch conform to the requirement and approved Batch do not conform to the requirement and not approved						Inspected By (Name) Signature with date				10. 24-01-2025. S			ire ite	ıl	US 24-6726	

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SI.N			Instrument	Inp	rocess S	amples Inspection (Put "v" - Complied and "X "- Not Complied)		n (Put "√	t Complie	ed)	Inspected by	Remarks			
o.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
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	-	10:40 AM	· F					·	_					300	1
1	Diameter	MA 08:11	DMM		· ·								-	300	<u>م</u>
2	Cutting Length	12:00 PM	DVC							_	_			20	2
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Sample Inspected Quantity 500 PCS.			Accepted E	Accepted Batch Quantity 10 2220 PCS, Remarks										*	
efect	s Observed (Type)								,						
1.4408.81.8	Quality Inspection				Inspected By (Name)			me)	LAKSHMI			Approved By (Name)		me) MUF	IGESHAPPA
		ne requirement and a		188	44	Signatu			15 . 25 . 02 - 5025.			Signatu		ilre	25-07-202
	Batch do not confo	rm to the requiremen	nt and not appr	oved	14	with da	te		100	25-0-		with da	te		25-07-102

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