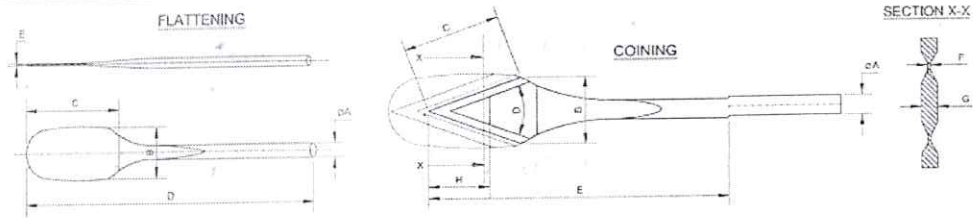
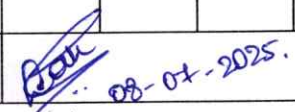


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253544	Select the Appropriate Inspection Stage / Process
Date	08-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-0875	
Item Code	CC DB 28	
Product Description	CLEAR CORNEA ANGLED DB 2.8 mm	
DHR No	20251631	
Batch No	PU0201/2025	
Reference Drawing	SECPL/CD28/06	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.901	0.899	0.902	0.901	0.899	0.898	0.901	0.902	0.903	0.900	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.91	2.93	2.89	2.93	2.91	2.87	2.89	2.93	2.95	2.93	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.221	0.225	0.222	0.224	0.221	0.219	0.225	0.226	0.219	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	3.02	2.99	3.03	3.05	3.04	2.99	3.01	2.98	3.03	3.05	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81	3.86	3.92	3.89	3.92	3.85	3.82	3.81	3.83	3.90	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.85	3.81	3.88	3.94	3.95	3.89	3.86	3.86	3.87	3.86	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.39	23.41	23.55	23.52	23.49	23.46	23.37	23.46	23.47	23.56	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.055	0.049	0.053	0.055	0.056	0.059	0.056	0.051	0.055	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.235	0.239	0.240	0.235	0.236	0.229	0.235	0.236	0.237	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.24	2.27	2.31	2.33	2.27	2.25	2.26	2.28	2.30	2.23	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)								

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks				
				1	2	3	4	5	6	7	8	9	10						
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	08-07-2025 12:00 PM.	DVC DM DVC DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	[Signature]			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓	✓	
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
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				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓		
04:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
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	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
05:00 PM.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓							
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		5044 PCS.		Remarks		✓										
Defects Observed (Type)		✓																	
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R									
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]									
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		08-07-2025		with date		08-07-2025									
Note: Annexure to be provided for additional test report (if required)																			