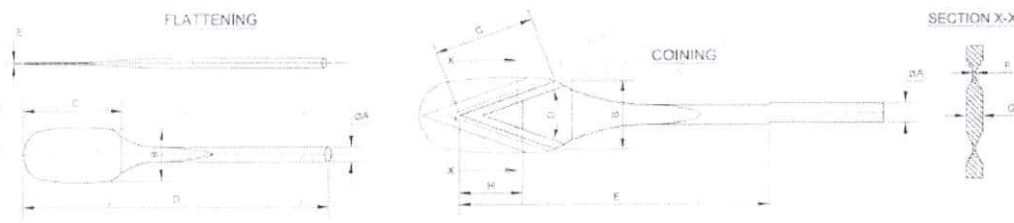

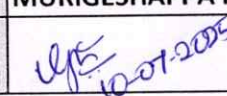


## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253546	Select the Appropriate Inspection Stage / Process
Date	10-07-2025	Inspection of Blanks (Punched)
Production Order	PRO25-0905	
Item Code	CC DB 30	
Product Description	CLEAR CORNEA ANGLED DB 3.0 mm	
DHR No	20251666	
Batch No	PU0203/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.94 ± 0.005 mm	DM	0.941	0.939	0.938	0.942	0.940	0.941	0.939	0.938	0.940	0.941	Complied	2
F(B)	Width of the flat	3.20 ± 0.10 mm	DVC	3.15	3.16	3.17	3.19	3.16	3.17	3.20	3.16	3.17	3.19	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.221	0.225	0.227	0.219	0.220	0.222	0.219	0.217	0.221	Complied	
C(B)	Width of the blank	3.20 ± 0.10 mm	DVC	3.19	3.20	3.22	3.25	3.20	3.23	3.24	3.21	3.22	3.25	Complied	
C(C)	Cutting length of the blank (LHS)	4.10 ± 0.20 mm	DVC	4.09	4.17	4.07	4.09	4.13	4.07	4.20	4.13	4.11	4.17	Complied	
C(C)	Cutting length of the blank (RHS)	4.10 ± 0.20 mm	DVC	4.12	4.15	4.12	4.12	4.16	4.13	4.17	4.18	4.15	4.22	Complied	
C(E)	Pre notch length	26.40 ± 0.50 mm	DVC	26.41	26.39	26.46	26.39	26.47	26.55	26.57	26.33	26.47	26.56	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.056	0.049	0.055	0.056	0.057	0.059	0.057	0.051	0.057	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.237	0.239	0.240	0.231	0.229	0.235	0.233	0.240	0.238	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)				10-07-2025.				

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	10-07-2025 09:30 AM	DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	NA
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		125 PCS.	Accepted Batch Quantity		1944 PCS.		Remarks									
Defects Observed (Type)		✓														
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature with date								
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		10-07-2025										