

| Report No | QIRI20252146 | Select the Appropriate Inspection Stage / Process | | | | | | |
|---------------------|---|---|--------------------|--|--|--|--|--|
| Date | 30-04-2025 | Inspection of Cut length Wire | | | | | | |
| Production Order | PRO25-0268 | | NEW CARACTER STATE | | | | | |
| Item Code | Ø 0.90 WIRE | | | | | | | |
| Product Description | Dia 0.90 mm Cut Length Wire 75 mm (RAAJRATNA) | | | | | | | |
| DHR No | 20250987 | | | | | | | |
| Batch No | WC0038/2025 | | | | | | | |
| Reference Drawing | NA | | | | | | | |

| SI.N o. | | | Instrument | | | Setup | Approv | al (Actua | l Reading | s/Observ | ation) | | | Result | | |
|------------|---------------------|-------------------------------|-------------------|-------|-------|-------|--------|-----------|------------|----------|--------|--------|-------|------------------------------|---------|--|
| | Parameter | Requirement | Used | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Complied / Not Complied) | Remarks | |
| 1 | Diameter | 0.90 ± 0.005 mm | DM | 0.905 | 0.905 | 0.904 | 0.905 | 0.905 | 0,905 | 0,904 | 0.905 | 0,905 | 0.904 | Complied | | |
| 2 | Length of cut Wires | 75 ± 0.50 mm | DVC | 75,47 | 75,42 | 75,46 | 75.36 | 45.43 | 345.36 | 75.HH | 45,35 | 45.32 | 75,14 | Complied | 4 | |
| 3 | Straightness | Straight | Rolling Method | ok | OK | OK | ok | OK | OK | OK | OK | OK | OK | Compleed | 2 | |
| 4 | Defects Free | Free from rust, burr, Damage. | Microscope | OK | OK | on | OK | ok | OK | ok | OK | OK | ok | Complied | | |
| | _ 4. | | | | | | | | | | | M1 1 1 | | | | |
| | | | | | | | | | | | | | | | | |
| Inspe | cted By (Name) | | LAKSHI | MI (| L | | Si | gnature (| (with date | e) | Cox. | 30-04- | 2025 | , | | |



| I.N | Parameter | Date and Time | Instrument | Inprocess Samples Inspection (Put "V" - Complied and "X "- N | | | | | | | | | ed) | Inspected by | Remarks | | | |
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| | Diameter Cutting Length Straightness Defects free | | | ~ | ~ | ~ | | | | | ~ | ~ | ~ | The | | | | |
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| | | - | DVC Rolling Method | | - | | | | ~ | | | ~ | / | | € A | | | |
| | | | Microscope | | | <u> </u> | | | | | | | | | | | | |
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| | | 03:00 PM | | | | | | | | V | | | | pour | | | | |
| nple | Inspected Quantity | _ | | Accepted | Batch Qua | ntity | | - | | Remarks | | _ | | | | | | |
| fects | Observed (Type) | _ | | | | | | | | | | | | | | | | |
| ost Quality Inspection Result | | | | | | Inspecte | | me) | LAKSHMI | | | Approve | | me) MURIGE | SHAPPA R | | | |
| _ | | he requirement and | | | | Signatur | | | 30-04-5025. | | | Signatur | | 1000 | 1 000 | | | |
|] E | satch do not confo | orm to the requirem | ient and not ap | proved | | with dat | е | | 1/3 | 0-01 | | with dat | e | uge | Oak | | | |



| SI.N | | Date and Time | Instrument | In | process 5 | Samples In | nspection | n (Put "V | " - Comp | olied and | "X "- No | ot Compli | ed) | Inspected by | Remarks | | | | |
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| 2 | | | DVC Rolling Method | - | | | | - | | | V | | ~ | | <u> </u> | | | | |
| 3 4 | Straightness Defects free | | Microscope | | | | | | | | ~ | V | ~ | | | | | | |
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| 1774 | Quality Inspection | Result | | | | Inspecte | d By (Na | me) | | LAKSHM | 11 | Approve | ed By (Na | me) MURIGE | SHAPPA R | | | | |
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| 2 3 | Cutting Length Straightness | 05;00 PM | Rolling Method | | | | | | | | | | | 10% | |
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| | Quality Inspection | | | | | A CONTRACTOR OF THE PARTY OF TH | d By (Na | me) | 1 // | LAKSHN | | | ed By (Na | ame) Mi | JRIGESHAPPA R |
| | | the requirement ar | | | | Signatu | | | 100 | 2-05-5 | 2025. | Signatu with da | | | up 05.05.00 |
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