

Report No	QIRI20251229	Select the Appropriate Inspection Stage / Process
Date	05.03.2025	Inspection of Cut length Wire
Production Order	PRO24-2812	
Item Code	Ø 0.90 CL Wire (HAYNES)	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	NA
DHR No	20250568	
Batch No	WC0023/2025	
Reference Drawing	NA NA	

SI.N o.			Instrument Used			Setup	Approv	al (Actua	Reading	s/Observ	ation)			Result	Remarks
	Parameter	Requirement		1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	
1	Diameter	0.90 ± 0.005 mm	DM	0.899	0.898	0.898	0.899	0.898	0.898	0.899	0.898	0.898	0.897	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	TH. 64	744,74	44.61	- 1 H.60	74.6A	74.63	74.5A	74.62	74,57	74,67	Compled	
3	Straightness	Straight	Rolling Method	ok	OK	ok	ok	OK	ok	OK	ok	OK	ok	Complied	42
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	ok	or	ok	OK	OK	ok	or	Complied.	
			5.0												
Inspected By (Name) LAKSHM					MI. Signature (with date)						Kar.	05-03	-2025.		1.

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SI.N	Parameter	Date and Time	Instrument	In	process :	Samples	nspectio	n (Put "v	" - Comp	olied and	"X "- N	ot Compli	ed)	Inspected by						
0.			Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks					
		15-03-2025		~	~	~~	V	V	/	V	V	V	/	COV	11					
		1 1 1		V	V	~	~	~	V	V	V	V	V	10						
		12120PM		V	~	~	/	V	/	~	~	~	~	Call						
				~	V	V	/	~	~	V	V	~	~	100						
		01/20 PM			~			~			/	~	~	Cou						
						~	~	V	V	/	~	N	V	NA -						
		02/20PM				V		V	~	V		~	/ /	-	V	Par l				
						V	V				V	-		Light.	<u>Ş</u>					
1 2	Diameter Cutting Length	03120 PM	DMM				V		~	-		~		100	7					
3	Straightness	11 100 01	Rolling Method		-/	1						Na V	Kar .							
4	Defects free	24 120 PM	Microscope		~		V		1				-	- Page						
		5120 PM		g dank ja		ĝi Agrika [†] e			V 3			V			N		Cov			
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		L. L.V. A.L.		~					/		/	/	~	7						
				V	V	~	/	/			~									
		06-03-2025 91 HO AM		~	V	/	V	V	/	V		V	V	Col						
					V	V	~	V.		~	V	V	-/							
		10/40AM					~	V	V	V	V	V		Lay.	l .					
mple	Inspected Quantity	•		Accepted	Batch Qua	ntity		10.	-	Remarks		-								
	Observed (Type)					1	il san					- >	- 3		1.					
	Quality Inspection	A COLOR OF STREET PROPERTY AND A STREET OF PROPERTY OF				-	d By (Na			AKSHMI		Approve	ed By (Na	me) MURIGE	SHAPPA R					
-		he requirement and				Signatur			Nov	6-03-90	25	Signatur		(Pr	0603.00					
		rm to the requirem		proved		with dat	e		0	6-03		with dat	e		060					

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Effective Date: 28-04-2023



I.N			Instrument	Inp	orocess S	amples Ir	spection	n (Put "√"	"X "- Not	Complie		Inspected I	Remarks					
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		(CIVO) AIN		V	/	/	V	V	·V	~	/	/						
			- ,		1/	V	1		/	~	V	V		No.				
		12140PM	E	V		/	V_	1	~	-			V	Por				
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			-	V			V	1	~	V	V		V	Kal				
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		DH:HOPM		1		-	~	V	-	-				170				
														(Co				
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			-			1				~	V	V		1				
		01-03-2025 9/35 AM					1			-	V		1	Est.	1			
	e Inspected Quantity	9135 AM		Accepted	Batch Qua	entity				Remarks				12				
	ts Observed (Type)			94 - 7 (= 3)			1			2014 1 Marie 2 Marie			100000000000000000000000000000000000000		UDICECHADDA D			
13 7733	Quality Inspection	Result				Inspect	ed By (Na	ame)	-	LAKSHM	l.	Approv		ame) Mi	URIGESHAPPA R			
7	Batch conform to	the requirement a	nd approved	pproved		Signatu with da			Con	SA-03-C	2092	Signatu with da			USE 2005			
	Batch do not confo			pproved		with da)*			Y2 # 12 10 10 10 10 10 10 10 10 10 10 10 10 10	TO THE PARTY NAMED IN COLUMN TO THE PARTY NAM	2.10			

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3 4	Straightness Defects free		Rolling Method Microscope				-	1						+	
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Sample Inspected Quantity 500 PCS. Accepted Batch Qua				ntity 53640 PCS, Remarks											
efect	ts Observed (Type)	-						2010	1					and a surpre	TCUADDA D
	Quality Inspection					Inspected By (Name)				LAKSHMI.			ed By (N	ame) NURIG	ESHAPPA R
	Batch conform to t			23.0		Signatu	1000					Signature With date			
Ш	Batch do not confo	orm to the requirer	ment and not a	pproved		with da	ite		7	with date			ie –		OT

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