

| Report No | QIRI20250327 | Select the Appropriate Inspection Stage / Process |
|---------------------|--|---|
| Date | 14-01-2025 | Inspection of Cut length Wire |
| Production Order | PRO2024-2397 | |
| Item Code | 0.65 CL Wire | |
| Product Description | Dia 0.65 mm Cut Length Wire 80 mm (Haynes) | |
| DHR No | 20250181 | NA _ |
| Batch No | WC0005/2025 | |
| Reference Drawing | NA | |

| SI.N | | | Instrument | | | Setup | Approv | al (Actua | l Reading | s/Observ | vation) | | | Result | |
|-------|---------------------|---------------------------------|-------------------|-------|-------|-------|--------|-----------|-----------|----------|---------|--------|------------|------------------------------|---------|
| о. | Parameter | Requirement | Used | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Complied / Not Complied) | Remarks |
| 1 | Diameter | 0.65 ± 0.005mm | DM | 0.648 | 0.647 | 0.648 | 0.648 | 0.647 | 0.648 | 0.649 | 0.647 | 0.647 | 0.647 | Complied | |
| 2 | Length of cut Wires | 80 ± 1.0 mm | DVC | | | | | | | | | - | - 11 Sept. | Compiled | |
| 3 | Straightness | Straight | Rolling Method | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | complied | 40 |
| 4 | Defects Free | Free from rust, burr,Damage. | Microscope | ok | ok | OK | on | OV | OK | ok | ok | OK | ok | Compled | |
| - | | | | | | | | | | 70 | | | | | |
| | | | | | | | | | | | | , | | | |
| nspec | ted By (Name) | L | LAKSHMI | 1 | | | Si | gnature | (with dat | e) | UZ | 12-01- | 2025 | | 1 |

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



| SI.N | | | Instrument Used | In | process S | d) I | Inspected by | Remarks | | | | | | | | | | |
|---|--|--------------------|-------------------------------|-----------|----------------|---------------------|--------------|---------|---------------------|----|----|---------------------|---------|--|--|--|------|--|
| 0. | Parameter | Date and Time | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Signature) | Remarks | | | |
| | | 14-01-2025 | | ~ | ~ | ~ | ~ | ~ | ~ | ~ | ~ | ~ | ~ | DEX. | 1 | | | |
| | | 11: 00 AM | 1 | ~ | ~ | ~ | / | ~ | ~ | ~ | ~ | ~ | | DEN! | | | | |
| | | 12:00 PM | 1 | ~ | 1 | ~ | 1 | ~ | - | | / | | | PER | | | | |
| | | 01:00 PM | 1 | ~ | ./ | | ~ | ~ | ~ | 1 | V | | ~ | LEV. | | | | |
| | | 02:00 PM | | | 1/ | 1/ | 1 | V | ~ | V | ~ | | | COL. | | | | |
| | | 03:00 PM | 1 | ~ | V | ~ | V | ~ | 1 | ~ | / | ~ | | POIL POIL | | | | |
| | | 04:00PM | | ~ | | ~ | ~ | ~ | / | | / | | | ROLL | | | | |
| | | 05'00 PM | | | V | / | ~ | ~ | ~ | ~ | | ~ | ~ | DEAL DEAL DEAL | | | | |
| , | Diameter | 00100715 | DMM | ~ | V | ~ | ~ | V | V | ~ | | | <u></u> | DEW. | į | | | |
| 1 2 | Cutting Length Straightness Defects free | 15-01-2025 | DVC Rolling Method Microscope | ~ | V | ~ | / | | ~ | | ~ | ~ | ~ | A STATE OF THE PARTY OF THE PAR | 2 | | | |
| 3 | | 09140 AM | | ~ | ~ | V | ~ | | | | V | ~ | ~ | (Tout | | | | |
| 4 | | 10; 40 AM | | ~ | ~ | ~ | ~ | | ~ | / | ~ | ~ | V | DET. | | | | |
| | | 11:40 AM | | 1 1 1 | 1 1 1 | J. 14 14. | ~ | | V | ~ | ~ | ~ | ~ | ~ | / | | Cor | |
| | | 12:40 PM | | | | | | | / | V | / | / | / | | _ | | POIL | |
| | | 01:40 РМ | | ~ | V | / | ~ | ~ | ~ | ~ | / | V | | Der | | | | |
| | | 02!H0PM | | V | V | V | ~ | ~ | | V | V | V | V | RELL | | | | |
| | | 03140 PM | | ~ | V | | | ~ | V | V | ~ | ~ | ~ | | | | | |
| | | 04:H0PM | | | V | / | ~ | ~ | V | ~ | ~ | ~ | ~ | DEN | | | | |
| | | 05 130PM | | ~ | ~ | / | ~ | ~ | V | ~ | ~ | ~ | ~ | Pau | | | | |
| | | 06:30 PM | | V | | | ~ | ~ | ~ | ~ | | ~ | | Roll. | | | | |
| ample | Inspected Quantity | _ | | Batch Qua | antity Remarks | | | | | | | | | | | | | |
| efects | s Observed (Type) | | | | | | | | | | | 1 | | Company T | XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX | | | |
| Post Quality Inspection Result | | | | | | Inspected By (Name) | | | LAKSHMI | | | Approved By (Name) | | SERVICE CONTRACTOR | GESHAPPA | | | |
| Batch conform to the requirement and approved | | | | | | Signatui | | | ,a | 25 | 25 | Signature with date | | For, Q | 3 9 | | | |
| | Batch do not confor | m to the requireme | nt and not appr | oved | | with da | e | | Signature with date | | | | | 15-01-2025 | | | | |

Format No: SECPL_FM_043, Rev.00 Effective Date: 28-04-2023



| SI.N | | Data and Time | Instrument Used | In | process S | (b) | Inspected by | Remarks | | | | | | | | | | |
|---|--|---------------------|---------------------------|------|-----------|---------------------|--------------|----------|---------------|-------------------------|---|-----------|------------|------------------|------------|------------|-----|--|
| о. | Parameter | Date and Time | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Signature) | Remarks | | | |
| | | 16-01-2025 | | ~ | ~ | _ | ~ | / | V | V | V | V | ~ . | Alex. | | | | |
| | | MA 04:190 | ~ | ~ | / | ~ | V | ~ | ~ | / | ~ | ~ | ~ | COSTL. | | | | |
| | | 10: 40 AM | | ~ | ~ | ~ | / | | ~ | V | ~ | V | ~ | Par. | | | | |
| | | 11140 AM | 14" | ~ | ~ | V | . ~ | V | ~ | ~ | ~ | ~ | ~ | Par | | | | |
| | | 12:40 PM | | / | ~ | / | / | ~ | ~ | ~ | ~ | V | | Par | | | | |
| | | 01:140 PM | | V | ~ | ~ | 1 | ~ | ~ | ~ | ~ | / | | Cole | | | | |
| | | 021H0 PM | | ~ | / | V | ~ | | V | ~ | ~ | ~ | ~ | ROTE | | | | |
| | | 03:40 PM | DMM | | ~ | V | ~ | V | V | V | V | V | ~ | ROLL | t | | | |
| 1 | Diameter | MONIHO | | | | / | ~ | ~ | ~ | | / | / | ~ | Kor | 2 | | | |
| 2 | Cutting Length | 06:00PM. | DVC | V | / | ~ | V | / | ~ | ~ | ~ | V | / | OS. | - | | | |
| 3 | Straightness Defects free | | Rolling Method Microscope | ~ | V | ~ | V | V | V | ~~ | V | | ~ | CEN | | | | |
| 4 | | 17-01-2025 | Wilcloscope | ~ | ~ | ~ | ~ | ~ | V | V | V | ~ | | Lot | b | | | |
| | | 09;40 AM | | | | | ~ | / | ~ | V | ~ | ~ | ~ | ~ | ~ | | PER | |
| | | 10:40AM | | | | ~ | V | ~ | V | V | V | | | ~ | | VON VON | | |
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| | | 04140PM | | V | ~ | V | V | N | / | V | V | V | | COL | -) | | | |
| ample | ample Inspected Quantity — Accepted Batch Qu | | | | Batch Qua | ntity | | _ | _ | Remarks | | | - | | | | | |
| efects | s Observed (Type) | _ | | | | | | | | Post national and areas | | | | | | | | |
| Post Quality Inspection Result | | | | | | Inspected By (Name) | | | LAKSHMI | | | Approve | d By (Nan | Parantal Comment | GESHAPPA R | | | |
| Batch conform to the requirement and approved | | | | | | Signatur | | | Det 1201-2025 | | | Signature | | For G | 84 | | | |
| | Batch do not confor | m to the requiremen | t and not appro | oved | 4 | with dat | е | 11175 | John ! | 4-01 | | with date | e in last. | | ol-rors | | | |

Format No: SECPL_FM_043, Rev.00

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| I.N | | | Instrument | In | process S | amples I | nspection | (Put "V" | - Comp | lied and | "X "- Not | Complie | ed) | Inspected by | Remarks |
|-------|-----------------------|---|---------------------------|---------------|-----------|---------------------|-----------|--------------------|----------|----------|-----------|--------------|----------|--------------------|------------|
| 0. | Parameter | Date and Time | Used | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Signature) | |
| - | | I= 0) 2025 | | | ~ | / | V | ~ | ~ | V | ~ | ~ | / | DEAL. | |
| | | 17-01-2025 | 1 | / | . / | V | / | ~ | <u> </u> | / | ~ | V | ~ | DOX. | |
| | | 06100 PM | 1 | 1 | | ~ | ~ | ~ | ~ | / | ~ | V | ~ | DECK. | |
| | | 06,00 71% | 1 | / | ~ | V | ~ | ~ | V | V | V | ~ | ~ | Car | |
| | | 18 - 01 - 2025 | | V | 1. | | ~ | | / | V | V | ~ | | Nov | |
| | | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | | ~ | V | / | ~ | | ~ | ~ | ~ | ~ | NOW. | |
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| 1 | Diameter | | DMM | / | ~ | / | ~ | ~ | / | / | ~ | ~ | ~ | REAL | 2 |
| 2 | Cutting Length | 10:00 AM | DVC | ~ | / | / | / | / | ~ | V | / | - | ~ | REST | 1 |
| 3 | Straightness | | Rolling Method Microscope | | | | | | - | | | | | | |
| 4 | Defects free | | _ Wileroscope | | | | | | | | | | 1.3 | | |
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| Sampl | le Inspected Quantity | 500 PC | S. | Accepted | Batch Qua | intity | 839 | 80 PC | S. | Remarks | | | | | |
| | ts Observed (Type) | | | 1000 No. 1000 | | | | | | | | | | Reductive in | NCECHARDA |
| Post | Quality Inspection | | | | | THE STATE OF STREET | | d By (Name) LAKSHM | | | F | | ed By (N | AND REAL PROPERTY. | RIGESHAPPA |
| | Batch conform to t | he requirement and | approved | | | Signatu | | | Mar | 18-01-20 | 320 | Signatu | | | 84 |
| | Batch do not confo | rm to the requireme | ent and not app | roved | | with da | ite | | 1 | 18-0 | | with date | | | |

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