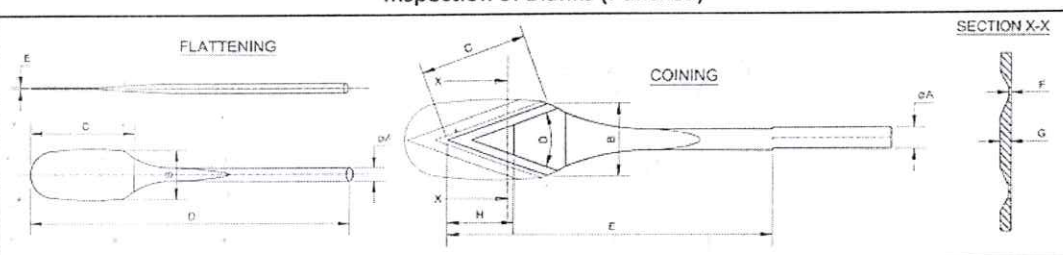



Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253543	Select the Appropriate Inspection Stage / Process
Date	08-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-0874	
Item Code	CC SB 28	
Product Description	CLEAR CORNEA SB 2.8 mm	
DHR No	20251630	
Batch No	PU0200/2025	
Reference Drawing	SECPL/CS28/05	

Sl.N o.	Parameter		Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.903	0.901	0.900	0.899	0.901	0.903	0.900	0.900	0.899	0.903	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.91	2.89	2.93	2.88	2.93	2.91	2.94	2.93	2.89	2.95	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.223	0.225	0.219	0.221	0.222	0.224	0.225	0.219	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	2.98	3.01	3.03	3.04	3.01	2.99	2.98	3.01	3.03	3.03	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81	3.76	3.85	3.79	3.78	3.92	3.93	3.86	3.83	3.91	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.85	3.83	3.89	3.84	3.84	3.84	3.87	3.90	3.86	3.86	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.39	23.42	23.52	23.55	23.49	23.46	23.55	23.46	23.55	23.49	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.055	0.056	0.060	0.052	0.055	0.057	0.052	0.053	0.055	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.240	0.237	0.236	0.237	0.239	0.240	0.231	0.229	0.235	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.24	2.27	2.31	2.28	2.27	2.22	2.27	2.26	2.25	2.32	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 08-07-2025.			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	08-07-2025 12:00 PM	DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	25
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	
09-07-2025 09:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ				
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ				
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ				
10:20 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ				
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ				
11:00 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ				
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		9624 PCS.		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		RAJ 09-07-2025		Signature		RAJ 09-07-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															