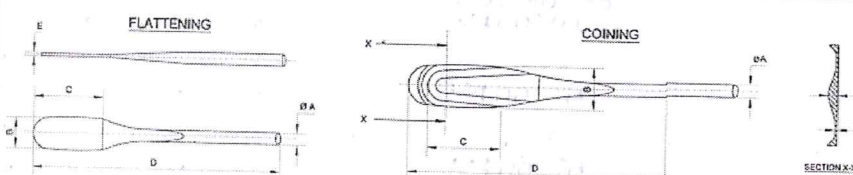
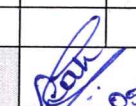


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253904	Select the Appropriate Inspection Stage / Process
Date	05-08-2025	Inspection of Blanks (Punched)
Production Order	PR025-1086	
Item Code	CR 22	
Product Description	CRU 22 Crescent Bevel Up	
DHR No	20251803	
Batch No	PU0231/2025	
Reference Drawing	SECPL/CR22/02	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005 mm	DM	0.840	0.839	0.840	0.841	0.841	0.839	0.841	0.839	0.841	0.839	Complied	
F(B)	Width of the flat	2.40 ± 0.10 mm	DVC	2.41	2.39	2.41	2.46	2.42	2.38	2.39	2.42	2.46	2.41	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.220	0.226	0.222	0.224	0.219	0.220	0.219	0.222	Complied	
C(B)	Width of the blank	2.50 ± 0.10 mm	DVC	2.51	2.49	2.54	2.56	2.55	2.48	2.53	2.54	2.56	2.51	Complied	
C(C)	Cutting length of the blank (LHS)	4.20 ± 0.20 mm	DVC	4.21	4.17	4.19	4.29	4.22	4.20	4.22	4.19	4.21	4.27	Complied	5
C(C)	Cutting length of the blank (RHS)	4.20 ± 0.20 mm	DVC	4.25	4.22	4.24	4.25	4.27	4.24	4.23	4.24	4.22	4.23	Complied	
C(D)	Pre notch length	23.40 ± 0.50 mm	DVC	23.46	23.52	23.55	23.47	23.39	23.47	23.52	23.51	23.38	23.47	Complied	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0.061	0.070	0.066	0.062	0.063	0.062	0.067	0.070	0.069	0.070	Complied	
C(F)	Blank thickness	0.25 ± 0.01 mm	DM	0.251	0.254	0.249	0.255	0.260	0.251	0.254	0.249	0.251	0.254	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)				LAKSHMI					Signature (with date)					 05-08-2025	

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	05-08-2025 01:00 PM	DVC DM DVC DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	[Remarks]	
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		06-08-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:45 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		6844 PCS.		Remarks		-								
Defects Observed (Type)		-															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		06-08-2025		with date		06-08-2025							
Note: Annexure to be provided for additional test report (if required)																	