

		Select the Appropriate Inspection Stage / Process
Report No	QIRI20245763	Inspection of Cut length Wire
Date	11-12-2024	
Production Order	PRO24-2150	
Item Code	0.87 CL Wire	
Product Description	Dia 0.87 mm Cut Length Wire 75 mm (Haynes)	NA
DHR No	20242535	
Batch No	WC0102/2024	
Reference Drawing	NA	

	Parameter	Requirement			11 198.7	Setup	Result	Remarks							
SI.N			Instrument Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	
1	Diameter	0.87 ± 0.005mm	DM	0.872	0.671	0.872	0.871	0.873	0871	0.87)	0.872	0.811	0-873	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.95	75-12	75.21	75.09	75.12	74.99	75.12	75-15	75.11	75.13	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OR	Complied	- Z
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	or	or	OK	ok	OK	OK	OK	OK	Complied	
										-					V
Inches	cted By (Name)		AKASH	ł M				Signature	(with da	te)		A	12-2024		



SI.N	Parameter	Date and Time	Instrument	Ir	process	Samples	Inspected by								
0.			Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		11-12-2024		-	1	_	<u></u>	~	-	-	-	V	<u></u>	A	
		10:30 Am			/		V	~	V	_	~	~	~	4	
							V	-	/		-	-	~	A	
		11:00 Am		~	/	/		V		/	/		/	A	
				V	V	V	V	~	~	-	V	~	-	4	1
		12:00 Am		V	V				~		~		-	A	
	Diameter Cutting Length Straightness Defects free			~	~	~	~	V	~		~		~	A	
			DMM		~	-		~	~	-		_	-	4	
1		1:00 Pm			V	V	V	V	V		V	_		A	
2 3			DVC		~				/	_		V	~	4	
4			Rolling Method Microscope	-	~				-	-	-	~		A	1
		2.00pm		-	V	~			-	V	V	~	-	4	4
					/		~		V	-	~	-	1	4	7
				V		~			~		-		-	A	
		3.00pm		~	~			V		~	~	-	-	4	
					1	~	~		-	-	~	-	~	A	
		1 50				~			~		~	~	V	A	
- 1		4.00 pm		V			~				~			A	
		T. O									/		V	4	
amal		5: 60 Pm-										-		A	4
	Accepted Batch Quar				ntity		-		Remarks			_			
	s Observed (Type) Quality Inspection Res		SEA PARTIES												
	Batch conform to the		royed			10.00 STREET,	d By (Nar	ne)	AKASH M			Approve		me) I	MURIGESHAPPA R
	Batch do not conform			ved .		Signatur with dat						Signatur			iero me
_	nnexure to be provided fo					with dat	•	11.			with dat	e	eps- 2019		

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o.			Instrument		Inpro	cess Sampl	es Inspectio	on (Put "√"	Not Comp	lied)		Inspected by	Remarks		
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
•		Ci as Pos		~	~		~	•						A	
		6.00 Pm		~	~	~								A	
		12-12-2024			~		~		~					A	1
		9.40 Am	İ	V				~	/			V		4	
		- CAD Am	1	V.	/			~			V			A	
		10:Am-	1	V		V				~	V				
		11:00 Am		V	V	~		/			-			A	
	Diameter Cutting Length Straightness Defects free			V	V	V						~		A	
		7,0077	1	V.	V	V	~		V		V	~	V	A	
			DMM DVC	V.	~	V		~		-				4	
		12:00 pm	Rolling Method		~		/						_	A	4
			Microscope	~										A	Ž
		3.00 pm	1	/		/					V	~		A	
				/							~	~		A	
				~	1	~			1			~	-	A	
					V	V				1	~	~	V	A	
										-	-		~	A	
											-	_	-	A	
		4.00 bw							1	1/	V	V	1	A	J
		***	4	V	atch Quantity	1.0		30 PC	A	Remarks					
	ple Inspected ntity	500 p	CS	Accepted 6	attii Quantity		481	30 10							
Defects Observed (Type)						By (Name)		AKASH M			Approved	By (Name) — M	MURIGESHAPPA R	
Post Quality Inspection Result Patch conform to the requirement and approved Batch do not conform to the requirement and not approved				Signature with date			a.	2/2-2021		Signature with date			1212 700		

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SI.N o.	Parameter	Date and Time	Instrument		Inspected by										
			Used	1	2	rocess Samp	4	5	6	7	8	9	10	(Signature)	Remarks
	1.4		-		~	V	V		V	~	~	~	V	A	
		5.80 pm		V	~	V	V	V	V		V	~		d	
				·	~	V	V		V	L	V	V	V.	A	
		6.60 pm		V	V	~	V	V	V	V		V	~	A	
				- i	V	V	V	~	V	~		V	V	4	
		13-12-2024		Ľ	V	V	V	V		V	V	-	~	A	
	Diameter Cutting Length Straightness Defects free	9:30 Am		1	V	V	V	V	. ~	V	-		2	A	
				·V	V	V	V				~		~	A	
1.		a a No	DMM		V	V	V	~	V		V	V	<u></u>	A	
2.		9. 30 Am	DVC	1	V		V	V	1	L	V	V	-	A	
3. 4.			Rolling Method Microscope												
			•												'
										-				k.	4
						-				-					Z
												-			
					2										
			1												
mple	Inspected	.500 P	.1	Accepted Bat	ch Quantity					Remarks					
	Observed (Type)	300 1					431	30 Pch		Remarks			_		
34	Quality Inspection	on Result	BURGAR -	10° 40	168054L-788	Inspected B	ly (Name)	2880-289		AKACHTA			PARTY TRANSPORT		
1	Batch conform to	o the requiremen	t and approv	ed		Signature	y (Ivaille)		AKASH M			Approved I Signature	By (Name)	W	ESHAPPA R
	Batch do not cor	nform to the requ	irement and	not approve	ed	with date			A	3-12-40		with date		uns	312.2024
e: /	nnexure to be prov	vided for additonal te	est report (if req	uired)									2001		314

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