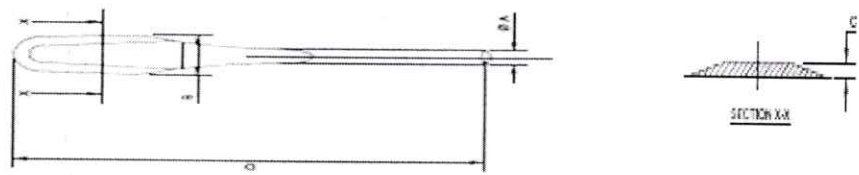
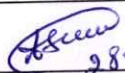



Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253413	<p>Select the Appropriate Inspection Stage / Process</p> <p>In process Inspection of etched Blades</p> 
Date	28-06-2025	
Production Order #	ACUCUT SOPD 2526-0002	
Item Code	CRS 20	
Product Description	CRESCENT BEVEL STRAIGHT 2.0MM	
DHR #	20251154 20251552	
Batch #	EP640/2025	
Reference Drawing	SECPL/CRU/02	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.72 ± 0.02mm	Micrometer	0.714	0.713	0.718	0.712	0.724	0.715	0.712	0.715	0.726	0.719	Complied	1
2	Width of the Blade	2.00 ± 0.10mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Complied	1
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.154	0.151	0.163	0.161	0.154	0.152	0.157	0.154	0.151	0.152	Complied	1
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	22.91	23.11	22.84	23.18	22.91	23.05	22.91	23.15	23.11	23.05	Complied	3
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)			ABHISHEK DS					Signature (with date)			[Signature] 28-06-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Width of the blade Prenotch length Surface Finish & Visual Checks	28-06-2025	Ocular/Microscope Digital calliper Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:00 PM		✓	✓	✓	✓	X	✓	✓	✓	✓	✓	✓	✓	No Web
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		Sample Inspected Quantity			80 PCS	Accepted Batch Quantity			520 PCS			Remarks			01 No Defect	
Defects Observed (Type)			No Web													
Post Quality Inspection Result				Inspected By (Name)		ABHISHEK DS		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 28-06-2025		Signature with date		 28-06-2025						
Note: Annexure to be provided for additional test report (if required)																