





## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253449	Select the Appropriate Inspection Stage / Process
Date	03-07-2025	Inspection of Cut length Wire
Production Order	PRO25-0842	
Item Code	0.80 CL Wire	
Product Description	Dia 0.80 mm Cut Length Wire 75 mm (RAAJRATNA)	
DHR No	20251569	
Batch No	WC0060/2025	
Reference Drawing	NA	



Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.80 ± 0.005mm	DM	0.805	0.805	0.804	0.805	0.805	0.805	0.804	0.805	0.805	0.804	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.66	74.65	74.69	74.65	74.64	74.68	74.70	74.71	74.68	74.66	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	OK
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI				Signature (with date)				 03-07-2025					

## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks			
				1	2	3	4	5	6	7	8	9	10					
1 2 3 4	Diameter Cutting Length Straightness Defects free	03-07-2025 12:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		NA			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		04-07-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		Sample Inspected Quantity		✓	Accepted Batch Quantity		✓		Remarks		✓							
		Defects Observed (Type)		✓														
		Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature										
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		04-07-2025		with date		04-07-2025								
Note: Annexure to be provided for additional test report (if required)																		



## Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "✓" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Diameter Cutting Length Straightness Defects free	04-07-2025 05:30 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	NSA	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05-07-2025 09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:15 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		315 PCS.	Accepted Batch Quantity		25300 PCS.		Remarks										
Defects Observed (Type)																	
Post Quality Inspection Result							Inspected By (Name)			LAKSHMI			Approved By (Name)			MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved							Signature						Signature				
<input type="checkbox"/> Batch do not conform to the requirement and not approved							with date			05-07-2025.			with date			05-07-2025.	
Note: Annexure to be provided for additonal test report (if required)																	