

## **Quality Inspection Report (Inprocess Inspection)**

Report No	QIRI20254421	Select the Appropriate Inspection Stage / Process
Date	25-08-2025	Inspection of Blanks (Punched)
Production Order	PR025-1300	FLATTENING SECTION X-X
tem Code	KR SB 24-E	COMING
Product Description	SLIT ANGLED SB 2.4 mm	on 0
OHR No	20252027	
Batch No	PU0249/2025	* # # # # # # # # # # # # # # # # # # #
Reference Drawing	NA	· · · · · · · · · · · · · · · · · · ·
	1	V * 00°30

SI.N	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)											
0.				1,	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
А	Wire Diameter	0.838 ± 0.005mm	DM	0.842	0.839	0.840	0.841	0.842	0.843	0.841	0.838	0.842	0.841	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2,49	2,52	2.54	2.51	2.49	2.48	2.53	2.54	2.51	2.53	Complied	
F(E)	Thickness of the flat	0.21 ± 0.20 mm	DVC	1	i .		1	1	1	i	1	1		Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	1		I	1	1	1		1	1	1	Complied	
(16)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC *		1					i		25.63	125 7	Compled	4
	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	ĎМ							1	1			Complied	2
	Pre notch length	23.40 ± 0.50 mm	DM				1			1	1	1 -3.9	150 m	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DVC	1		1	1	1	1	1	i	1	1	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	1	1				1		1			Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	1	Complied	
			11.5											•	
	1 44						_,				1	141	8 30		
Insp	ected By (Name)		LAKSHN	/II		1		Signature	(with date	2)	SOL.	25-08	2025		

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SI.N	Parameter	Date and Time	Instrument Used		Inprocess Samples Inspection (Put "V" - Complied and "X "- Not Complied)									Inspected by	
0.		Language Control	mstrument oseu	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		25-08-2025 01:30 PM	-		~	/	~				~		2	060//	
ı		02:30 PM				~	V	V	-					COL	
		M4 02; 20					_				_	<u> </u>		301	
		014:30 PM						·	·					(SOUN)	
		05130 PM	,		L									COM	
		06:00 PM								-				COL	
		26 - 08 - 2025					_		4					1	
1.	Width of the flat	09130AM	1 858.0 1118.0	1900	00	ر د د	000	-		h —	_			(FOV	
2.	Thickness of the flat		DVC DM						-					1	d
3.	Width of the blank Cutting length of the blank	10:30 AM	DVC			_								COL	2
5.	Pre notch length		DVC DVC			_	3.								
6. 7.	Blank Thickness  Visual Checks	11:30 AM	DM VISUAL/MICROSCOPE	•		11611	10,000							Cook	
	\$ 12 XXXXIV	HALL SHO	VISUALINIERUSCOPE											0	
	Je 100	12:30 PM	Farmer Commence	300	15.00	1 100	No.	1K, 5	145 B					ECV	
	asilg. na	CE, EC 00.6	Cur, so Pr. A	7 13000	211	3 19 5		7 12		•					
-	be that	01:30 PM	1 3307 130	المانية ال	(3)	بدن ا	1 -304	Mile Com					_	COL	
		050.9 150.0	1 165 FT 555 F	1 1000	ار المنا	(0-	0,00	ال والماليا						1	
	See put	02:30 PM	43 40	•				ب ا	اق ا				_	Egy	
														1	
		03:30 PM				-		_					_	POL	
Sampl	e Inspected Quantity	\$100 a	_	Accepted Ba	tch Quantit	γ				Remarks		-		. 2	1.495
	ts Observed (Type)											ger ger			
	Quality Inspection Result		-1			Inspected	By (Name	)	LAKSHMI			12/20/20/20/20/20/20/20/20/20/20/20/20/20	d By (Name	) MURI	GESHAPPA R
_	Batch conform to the require Batch do not conform to the					Signature with date			26-08-2025			Signature with date		unt	100 mm
	Annexure to be provided for addition					with date	e a		1	20		with uate		0	26-08-20

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## **Quality Inspection Report (Inprocess Inspection)**

51.N					Inproce	ess Samples	Inspection	n (Put "√"	' - Compli	ied and "X	"- Not Co	Inspected by	Remarks			
o.	Parameter	Date and Time	Instrument Used	1	2	3	4	5	6	7	8	9	10	(Signature)		
		26-08-2025 04:30 PM												SOUTH IN		
		O A 1 SO PM									U			1		
		05:30 PM							_			·	~	State .		
					V			_						- AN		
		06:00 PM												Gotal		
		-00 -00												COV		
		28-08-2025 09170 AM						~				<u> </u>		0		
. Width of the flat	Width of the flat							~						Cox	40	
2.	Thickness of the flat Width of the blank	10:30 AM	DVC						1					1000	2	
3.	Cutting length of the blank									-				(200m)		
	Pre notch length Blank Thickness	11:30 AM	DVC D <b>M</b>											Con		
7.	Visual Checks	12:345 PM	VISUAL/MICROSCOPE							-				7	н	
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	A		-							Up.		_				
										1						
			1													
			1													
			1													
Sample Inspected Quantity 315 PCS.		Accepted Batch Quantity			1656	8 PC	S.	S. Remarks			_					
Defects Observed (Type)				Control of the Contro			18 (4)			/ LAKSHMI			Approved By (Name)		MURIGESHAPPA R	
Post Quality Inspection Result						Inspected By (Name) Signature						Signature			W Constitution	
Batch conform to the requirement and approved  Batch do not conform to the requirement and not approved						with date				28-08-2015			2	U	2808	

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