

Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253977	Select the Appropriate Inspection Stage / Process						
Date	07-08-2025	In process Inspection of etched Blades						
Production Order#	BIOTECH - SOOB2526-0004	<u> </u>						
Item Code	MVR 23-T	× A X						
Product Description	MVR LANCE 23G	B B B B B B B B B B B B B B B B B B B						
DHR#	20251827	× = = = = = = = = = = = = = = = = = = =						
Batch #	EP0754/2025							
Reference Drawing	SECPL/MVR/BT/06	a a						

La L		Alexander (Fig. 1)				Setup A	pproval	(Actual	Reading	gs/Obse	rvation)			Result	Pomarks	
Sl.No.	Parameter	Requirement Instrument Used 1 2 3 4 5	6	7	8	9	10	(Complied / Not Complied)	Remarks							
1	Wire Diameter	0.72 ± 0.02mm	Micrometer	0.734	28 F.O	8CF.0	184.0	8EF.0	0.73A	JEF.O	0.735	0.734	0.735	Complied	-	
2	Width of the Blade	1.00 ± 0.1mm	Ocular/Microscope	1.00	1.00	00 - 1	1.00	1.00	1-00	1.00	1.00	1-00	1.00	Complied		
3	Thickness of the Blade	0.50 ± 0.02mm	Micrometer	0.519	0.517	0.54	0.518	0.513	0-483	0.495	0.49	0.519	0213	Compleed	5 <u>.</u>	
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	23-10	33.15	33.17	33.19	33.30	33.19	33.18	0391	23.75	33.18	Complied	2	
5	Surface Finish	Matte Finish	Microscope	010	OIC	01-	010	Ole	OK	010	014	010	Ole	Complied		
6	Visual Inspection	Free from deffects	Microscope	01<	OK	OK	014	Ole	014	Ok	010	OK	OK	Compleed		
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	118-	2	Secret 1							um s	1			-		
Inspecto	ed By (Name)	MANJUNATHA	•	•		Sig	gnature	(with da	ite)	E.	Low	P 07.	-08-202	5		



Quality Inspection Report (Inprocess Inspection)

SI.No.	Parameter	Date and Time	Instrument Used	Inpro	cess San	nples In:	spection	(Put "V	" - Com	Complied and "X"- N			nplied)	Inspected by	Remarks
	Falailletei	Date and Time	mstrument osea	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		01-08-3035	5,11		~	1		1				1		glouf.	
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	Magazar Conserved and Co										1.		2		
1 Width of the blade 2 Thickness of the blade	Thickness of the blade	-4-1	Ocular/Microscope Digital Micrometer	000					N _L o						
3	Surface Finish & Visual Checks	ry r. le	Microscope	0112	7722	ū.			111,5			100			
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									_						
Sample Inspected Quantity 50 N/0's				Accepted	Accepted Batch Quantity 309 NO'S Remarks — Nil						- Nil -				
TOTAL MANAGEMENT	Observed (Type)	-1911-													
2007/08/2017 2007/201	uality Inspection Result						ed By (N	lame)	MA	CANULNA	ГНА	Approv	ed By (N		GESHAPPA R
Batch conform to the requirement and approved Batch do not conform to the requirement and not approved							Signature with date					ug	07-08-21		

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Effective Date: 28-04-2023



Quality Test Report

Report #	QIRI20253978				
Date.:	07-08-2025	Type of Test	Penetration Force test		
Production Order #	BIOTECH - SOOB2526-0004	Testing Work Instruction #	SECPL_WI_047		
Product Description	MVR LANCE 23G-PN 23MM	Testing Equipment Name	CHATILLON FORCE MEASUREMENT		
Item Code	MVR 23-T	Equipment ID #	SECPL/INS/ 146		
Batch #	EP0754/2025	DHR#	20251827		

SI.No	Sample #	Requirement	ment Actual Readings/Observation								Result (Complied / No Complied)	t Test Graph/ Test Sample (Image)							
1	01-04	100000000000000000000000000000000000000	64.77	64.15	69.16	70.18					Complied	75.00 a 1.0 m ·	EP0754	-2025 [Compression]	مسليد	\sim			
2		1										600	مهد						
3		1										510)							
4		1										(5) (2) (20)					\(\)	ž.	
5		61.00 ± 10gf										200							
6		61.00 ± 10gi					8					1330						***	
7												0.0							
8												-000 5.00 90.0	15.00	2000	200	3300	25.00	50.00	
9														Time (s)					
10											_	Pe	netration		1				
Inspec	pected By (Name) MANJUNATHA								Signature (with date)	Signature (with date) 50000001000000000000000000000000000000									
Post Te	est Result	ne illakedila ele										Approved By (Name)		M	URIGESH	APPA R			
V	Batch conform to	the requirement	and ap	proved				amatus haribus				Signature (with date)		, es		-08 2			
	Batch do not con	form to the requi	rement	and no	t approv	/ed									04	-08 %	003		

Format No: SECPL_FM_062, Rev.00 Effective Date: 07-07-2023 Page 1 of 1