

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250428	Select the Appropriate Inspection Stage / Process						
Date	21-01-2025	Inspection of Cut length Wire						
Production Order	PR024-2449							
Item Code	Ø 0.90 CL Wire (RAJARATHNA)							
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (RAJARATHNA)							
DHR No	20250206							
Batch No	WC0007/2025							
Reference Drawing	NA							

SI.N o.	Parameter	Requirement	Instrument Used			Result									
				1	2	3	4	5	6 -	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.905	0.904	0,903	0.905	0.904	0.903	0.903	0.904	0,903	0,903	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74,79	74.66	74:79	74.47	74,62	74,75	74.69	74:77	14,79	44.65	compleed	
3	Straightness	Straight	Rolling Method	OK	ok	OR	ok	OK	ok	or	ok	OK	on	complied	AON I
4	Defects Free	Free from rust, burr,Damage.	Microscope	ok	ok	OK	OK	ok	ok	ok	OK	ok	ok	Complied	
	h	1				9									
											By	21/01-9	45		P
Inspe	ected By (Name)		LAKSHI	MI.			Si	ignature	(with dat	e)	Day	21.01			

Effective Date: 28-04-2023

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SI.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)										Inspected by	
				1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		21-01-2025	01-2025	V	V	V	V	V	V	V	V	V	V	Rock	
				~	V	V	V	~	V	/	V	1	/	Beeli	
				V	V	/	V	/	~	~	V	1	V	OSE !	
		09:50 AM		V	/	V	~	V	V	/	/	/	~	DELL	
					V	V	/	/	V	/	/	/	~	Kal	
				V	/	~	~	/	~	/	/		~	Kak	
				~	/	~	~	~	~	/	/	V	/	DELL	
	Diameter Cutting Length Straightness Defects free		DMM DVC Rolling Method Microscope	/	~	V	~	V	~	/	V	V	~	DEN.	<u> </u>
1 2 3 4				V	~	V	~	~	V	V	V	V	/	Dear	3
		10:50 AM		V	~	1	~	V	~	~	~	/	/	Dey	-
				~	V	~	/	/	V	<u> </u>		V	~	DEN.	
				_	~	V	V	~				/	~	Rain	
				~	V	~	~	~	V	V	V	/	~	DEST	
				V		V	V	V	/	~	~	V	~	DEW.	
					~	V	V	~		V	V	~	~	OF U	
		11:50 AM		~	~	-	V	-	V	~	~			NAL	
		<u> </u>		~	V		V	N		V	V	~		Val	
				~	~	V	~	V		~	V			0/0	
		12:50 PM						~				V			,
ample	e Inspected Quantity Accepted Batch Qu					antity				Remarks				1 0 m	
efect	s Observed (Type)						1		C, 2-10, E-10, This T						
Edit State 2 and Francisco State Sta					Inspected By (Name)			LAKSHMI.			Approve	d By (Na	me) MURIG	ESHAPPA R	
101000000000000000000000000000000000000		the requirement an	id approved			Signatur	re		101. 91-01-2025			Signatur	e		/ mod
	Batch do not confo	orm to the requirer	nent and not a	pproved		with dat	te		100 - 91-01			with dat	e	199	10100v

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SI.N	Parameter	Date and Time	Instrument Used	Inj	process S	Inspected by	Remarks								
o.				1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
		21-01-2025		~	V	/	/	V	~	~	~	V	V	Destr	
				~	~	V	V	_/	1	~	~	V	/	Bush	
		01:50 PM		/	~	V	V	V	/	V	/	V	/	DECK	
				V	~	~	V	V	V	~	V	~	~	Dissir Dissir	
				V	V	V		V	V	V		/	_	Post	
				~	~	V	V	~	V	~	V	-	/	Kak Kak Jak	
	Diameter Cutting Length Straightness Defects free	02 50 PM	1	~	/	V	/	~	V	/	~	V	~	Nest.	
				~	/	V	~		/	~		V	~	Legi-	
1			DMM	V		~	~			~	V	N		P. Colle	d
2 3 4			DVC Rolling Method	V	~	V	V	V	1	V	/	-	~	Cast.	
			Microscope	/	V	/	~		V			V	~	Car.	
		04:00 PM.		_	~	V	~	~						عبوعا	
												-			
									-			1			
				-											
									n	on.					
- 1									<u> </u>	7					
								,							
ample	Inspected Quantity	315 pcs.		Accepted	Batch Qua	ntity	1290	O PCS		Remarks					
efects	Observed (Type)											1			
Post Quality Inspection Result					Inspected By (Name)			LAKSHMI.			Approve	d By (Na	me) MURIGESHAPPA R		
		he requirement ar				Signatur	e		Mar.	21-20	20	Signatur		1/1	21012025
В	Batch do not confo	rm to the requirer	ment and not a	pproved		with dat	e .		100	21		with dat	e		1010