Batch No

Reference Drawing

WC0036/2025

NA

Report No	QIRI20252107	Select the Appropriate Inspection Stage / Process	
Date	28-04-2025	Inspection of Cut length Wire	
Production Order	PR025-0248		
Item Code	0.94 CL Wire		
Product Description	Dia 0.94 mm Cut Length Wire 75 mm (RAAJRATNA)		
DHR No	20250978		

SI.N o.	Parameter	Requirement	Instrument			Setup	Approva	al (Actual	Reading	s/Observ	ration)			Result (Complied / Not Complied)	Remarks
			Used	1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.94 ± 0.005 mm	DM	0.943	0.944	0.943	0,944	0.945	0.945	0.943	0.942	0.943	0.943	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	44.85	74.88	74.66	74.82	74.76	74.70	74.89	44.90	74.69	14, 71	Compled	
3	Straightness	Straight	Rolling Method	OK	ok	OK	OK	OK	on	ok	ok	OK	OK	Complied	TOP-
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	ok	OK	ok	OK	on	OK	OK	Complied	
	vica de licegratica de distribuir										0				
inspec	ted By (Name)		t LAKSHI	ΛI			Si	gnature (with dat	e)	COL	28-0x	2025.		



Quality Inspection Report (Inprocess Inspection)

SI.N	Parameter	Date and Time	Instrument Used	In	Inprocess Samples Inspection (Put "v" - Complied and "X "- No									Inspected by	Remarks		
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				V	/		~	V	V	~	~	/		0 84			
		12:10 PM		V	V		~	/	/		V	~	/	Con			
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		OL'10 PM		V	V	~	~	~	~	~	V	-	/	BOTT			
	Diameter Cutting Length Straightness Defects free	02/10 PM 03/10 PM	Rolling Method Microscope 210 PM				~			~	~	V · V	~	100			d
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ample Inspected Quantity Accepted Batch Qu				antity				Remarks			7						
efect	s Observed (Type)	-		8500 E-10													
Post Quality Inspection Result						Inspected By (Name)			LAKSHMI			Approve		TRUITS COSTAN	ESHAPPA R		
Batch conform to the requirement and approved						Signature			101 98-04-2025.			Signatur with dat		1	Ohis - 201		
Batch do not conform to the requirement and not approved							with date			39 98 OK			te	25	28-04-2015		



Quality Inspection Report (Inprocess Inspection)

Parameter	Date and Time	Instrument Used	Ing	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)										Remarks	
			1	2	3	4	5	6	7	8	9	10	(Signature)	Tremo, Ko	
	29-04-2025 9140 AM		V	/	~			~		~		~	Police		
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	,	11:20 AM DMM		-	L			-		-	-				
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1 Diameter 2 Cutting Length 3 Straightness 4 Defects free			/	~				V			~		Office		
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Defects free	12'00 PM	Wilcioscope	V	/	/		~						100		
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Inspected Quantity	715 PCS.		Accepted	Batch Qua	intity	12490	OPCS	1	Remarks					•	
Observed (Type)	313 1021														
Post Quality Inspection Result				ASPENIE	Inspected By (Name)			LAKSHMI			Approved By (Name)		SWORD INTO IT WAS IN	ESHAPPA R	
Batch conform to the requirement and approved				Signature			0025.			Signature			Mi 200		
Batch do not conform to the requirement and not approved						with date			09. 99.0x			with date		29-04-2025	
	Diameter Cutting Length Straightness Defects free Inspected Quantity Gobserved (Type) Quality Inspection Batch conform to t	Diameter Cutting Length Straightness Defects free 10:40 PM. 10:40 PM. 11:20 PM. 10:40 PM. 10:4	Diameter Cutting Length Straightness Defects free Inspected Quantity Cobserved (Type) Quality Inspection Result Inspected Quantity Inspected Q	Diameter Cutting Length Straightness Defects free Inspected Quantity Observed (Type) Quality Inspection Result Straightness Straight	Diameter Cutting Length Straightness Defects free Inspected Quantity Inspected Quantity Quality Inspection Result Eatch conform to the requirement and approved I 2 I 2 I 2 I 2 I 2 I 2 I 2 I	Diameter Cutting Length Straightness Defects free INSPECTED Quantity Cobserved (Type) Quality Inspection Result Inspected Quantity Inspected Q	Diameter Cutting Length Straightness Defects free IN:20 PM. DMM DVC Rolling Method Microscope Inspected Quantity 315 PCS. Accepted Batch Quantity Diameter Accepted By (Na Signature) Inspected By (Na Signature)	Diameter Used 1 2 3 4 5 Planch AM Diameter Cutting length Straightness Defects free 12:00 PM Nicroscope 12:00 PM Accepted Quantity 315 PCS Accepted Batch Quantity Data and Time Used 1 2 3 4 5 DMM DVC Rolling Method Microscope 12:00 PM Inspected Quantity The poor of the requirement and approved Inspected By (Name) Signature	Date and Time Used 1 2 3 4 5 6 99-01-9095 91340 AM DMM DVC Rolling Method Microscope 19100 PM Inspected Quantity 315 PCS. Accepted Batch Quantity Date and Time Used 1 2 3 4 5 6 0 2 2 3 4 5 6 Accepted Batch Quantity DMM DVC Rolling Method Microscope 19100 PM Accepted Batch Quantity Dyagotton Result Inspected By (Name)	Diameter Diameter Cutting Length Straightness Defects free 12 1 2 3 4 5 6 7 DMM DVC Rolling Method Microscope 12 100 PM Accepted Quantity Type Diameter Linspected Quantity Type Duality Inspection Result Inspected Batch Quantity Inspected By (Name) LAKSHN LA	Diameter Cutting Length Straightness Defects free 19'100 PM Inspected Quantity Type Juality Inspected Result Juality Inspected By (Name) Juality Inspected By (Name) LAKSHMI Jackscope Juality Inspected By (Name) Juality Inspected By (Name)	Diameter Cutting Length Straightness Defects free 12:00 PM Inspected Quantity 315 PcS. Accepted Batch Quantity Diameter LAKSHMII Approximately Approxima	Date and Time Used 1 2 3 4 5 6 7 8 9 10	Diameter	