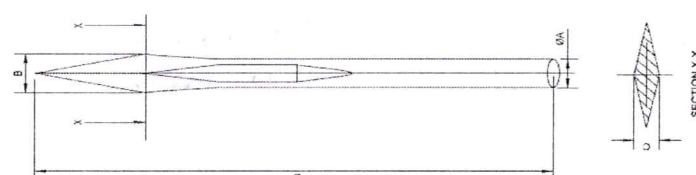


Report #	QIRI20253921	Select the Appropriate Inspection Stage / Process In process Inspection of etched Blades 
Date	04-08-2025	
Production Order #	ACUCUT SO-01	
Item Code	MVR 23	
Product Description	MVR LANCE 23G	
DHR #	20251807	
Batch #	EP0742/2025	
Reference Drawing	SECPL/MVR/07	

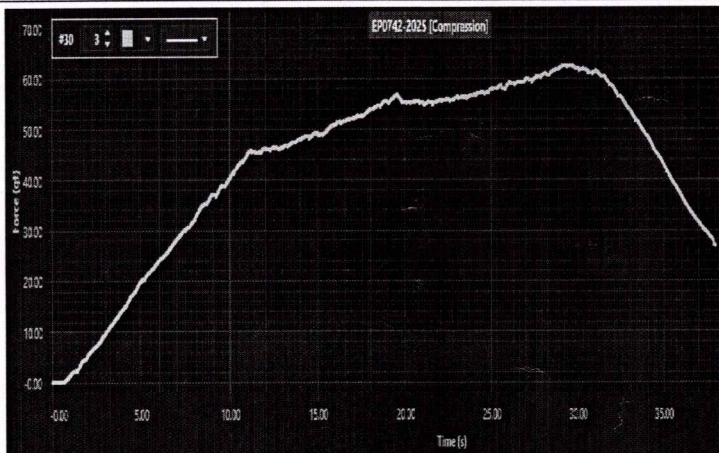
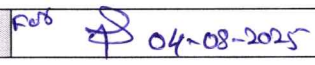

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.72 ± 0.02mm	Micrometer	0.718	0.721	0.720	0.724	0.726	0.719	0.723	0.725	0.720	0.718	Complied	
2	Width of the Blade	1.00 ± 0.1mm	Ocular/Microscope	1.0	1.0	1.0	1.10	1.0	1.0	1.0	1.0	1.0	1.0	Complied	
3	Thickness of the Blade	0.50 ± 0.02mm	Micrometer	0.503	0.498	0.505	0.497	0.495	0.499	0.503	0.502	0.496	0.505	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.89	25.13	25.16	25.19	24.99	25.13	25.21	25.17	25.19	25.18	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA							Signature (with date)		04-08-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	04-08-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
		1:50Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	X	✓	✓	✓	✓	✓	✓	Atay	Burr
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
		2:50 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	X	✓	✓	✓	✓	✓	Atay	Washing
		3:50 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
		4:50 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay	
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay				
	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	Atay	Dent			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay				
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay				
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Atay				
Sample Inspected Quantity		200 Pcs		Accepted Batch Quantity		3155 Pcs		Remarks		03 No's Defects					
Defects Observed (Type)		Burr, washing and Dent													
Post Quality Inspection Result				Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Atay		Signature		Atay					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		04-08-2025		with date		04-08-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253922	Type of Test	Penetration Force test
Date.:	04-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT SO-01	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 23G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 23	DHR #	20251807
Batch #	EP0742/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-10	61.00 ± 10gf	62.58	68.34	55.98	59.47	60.11	61.18	56.73	57.57	58.78	58.75	Complied	
2	11-20		60.14	64.57	62.75	57.53	62.87	64.55	65.19	63.09	64.81	62.35	Complied	
3	21-30		60.28	63.40	64.75	64.27	61.51	57.57	62.61	59.88	60.95	63.21	Complied	
4	31-36		59.05	60.85	57.18	58.73	57.01	55.61					Complied	
5														
6														
7														
8														
9														
10														
Inspected By (Name)		MANJUNATHA											Signature (with date)	 04-08-2025
Post Test Result													Approved By (Name)	MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)	 04-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved													