

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252414	Select the Appropriate Inspection Stage / Process
Date	12-05-2025	Inspection of Cut length Wire
Production Order	PR025-0384	
Item Code	0.94 CL Wire	
Product Description	Dia 0.94 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20251142	NA
Batch No	WC0042/2025	
Reference Drawing	NA	

SI.N	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)											
0.				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.94 ± 0.005 mm	DM	0.940	0.939	0,940	0.940	0.939	0.941	0.940	0.938	0.940	0.939	Compled	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75, 48	75.41	45.39	45.38	45.21	45.45	75,44	75.36	45.44	45.32	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	Ox	OK	OK	Complied	601
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	ou	OK	Complied.	
\perp															
											0				
Inspec	ted By (Name)		LAKSHN	ΛI			Signature (with date)					25.		1	

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SI.N	Parameter	Date and Time	Instrument Used	h	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied)											
0.	Farameter			1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
		12-05-2025 11:00 AM		~	V								~	Cox		
										~				- 12		
- 1				V	V	~	_		~	~	~					
		12:00 PM	12:00 PM		~		V	~	~	/	V	V		COL		
				V	~		~	~	_		~		~			
		01:00 PM		~	~	1	~	V	~	V	V	1	-	Potte		
				~	V	/		~	~	V	~	-				
	Diameter Cutting Length Straightness Defects free	02100PM	DMM DVC Rolling Method Microscope		/	/		/	~		/	~		Baller		
1				/	/	/	-		-			~		1		
2		03:00 PM		V	/	1		~			-			Rote	2	
3 4				~		-	-	-	1	~	-			No.		
		04:00 PM						-	/			~	~	Att		
-					V	~		-	-		~	-	~			
İ				V	~	-		-				-		1		
		05:00 PM			~			V		~	V	1		COL		
				~		-	1/				~			1		
		06:00 PM		~	~	1					~			Better		
		12-05-2025			~			-	~	~		~	~	0/		
		13-05-2025 9:40 AM		V	~			~	~		~	-		Pole		
Moralda		10140 AM.	L								-			Both		
SHA	e Inspected Quantity		_	Accepted	Batch Qua	entity				Remarks		_				
	s Observed (Type)	OTHER DESIGNATION OF THE PARTY				To de la constante	AND AND AND ASSESSMENT	diesense van een				Total Control				
-1	Quality Inspection				To the St	Inspected By (Name)			LAKSHMI				ed By (Na	me) MURIGE	MURIGESHAPPA R	
_		he requirement and rm to the requireme		around		Signatu with da			13-05-2025.			Signatu		l l	No OR	
		ed for additional test repo		orovea		with da	ie		112-13	-00		with dat	ie		130	

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SI.N	Parameter	Date and Time	Instrument Used	Ir	process	Samples	Inspectio	ot Compli	ed)	Inspected by						
о.	Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
		11-05-2025 11:HO AM		V			V	/		V	1	V	V	HOTE		
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		02140PM		/	~	~	~	V	~	V	~	~		COL		
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2 3 4			DVC Rolling Method	/	/		/	/	/	~	~		/		2	
			Microscope	/	V	~		/			~	<u> </u>		02		
		04100 PM			V			~	-			+		Por.		
							<u> </u>		NA							
Sample Inspected Quantity 315 PCS. Accepted Batch Qua				entity 29600 PCS.			Remarks									
efects	Observed (Type)	-								A COLUMN COMMUNICATION						
	Quality Inspection	A PARTY AND AND A PARTY OF THE				Inspected By (Name)			LAKSHMI			Approve			MURIGESHAPPA R	
_		he requirement and				Signatu			13-05-2025.			Signatur		12	12305	
		rm to the requirement		proved		with da	te		13	-05-7		with dat	е	del mai	13~	

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