

# **Quality Inspection Report (Inprocess Inspection)**

		T														
Repo	rt	QIRI20253161					Select the Appropriate Inspection Stage / Process									
Date		19-06-2025					Inprocess Inspection of knives									
Prod	uction Order	ACUCUT-0005 (10300 PCS)														
REF / Model # MVR 20A																
Product Description MVR LANCE- 20A							SECTI		- A					<del>-</del>		
DHR	#	20251399					SECTION X-X	K 4	Ů							
Batch	n / Lot #	F0499/2025					ı× ı	10.10	3					-× _		
Refe	rence Drawing #	NA						1.						SECTION Y-Y		
SI N						Setu	p Approval (Actual Readings/Observation)						Result			
SI.N o.	Parameter	Requirement	Instrument Used	1	2	3	4	5	6	7	8	9	10	(complied/N ot Complied)	Remarks	
1	Handle colour & Handle Priniting	As per BOM	Visual	Ole	Ola	Olc	ole	OCC	Ole	Ole	Oh	00	06	complied		
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ole	Ok	Ole	Ok	OK	OK	Ole	Ole	ote	ole	complied		
3	Width of the Blade	1.20 ± 0.1mm	Occular	1-20	1-20	1-20	1-20	1-20	1-20	1-20	1-20	1-20	1-20	Complied		
4	Bending Angle	45° ± 2°	Protractor / Gauge	uso	uso	us°	us	us	les	us	uŝ	45	48	complial		
5	Bending Length	6.50 ± 0.5mm	Steel rule	6-50	6-50	6.50	6.00	6.50	6.50	6.50	6-00	6.50	6.50	complid		
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	oh	ole	Ok	ole	Ole	Dle	Ole	ole	ole	ou	complied		
7	Ink dye penetration test	No leakage on sealed area	Visual				olc _							compleed	5	
8	Sealing Width	10.00 ± 2mm	Steel rule	1100	10.00	11.00	11-00	[0.00	1000	11.00	11.00	11.00	10.00	complied	=	
9	Product appearance	free From Foreign Particles/defects	Visual	ole	ole	ole	ole	Ole	010	ok	Ole	Ole	Ole	complied	1	
10	Product Label description	As per Controlled copy	Visual	ole	ole	ole	ole	Ole	010	Ole	de	Ola	ok	complied		
11	No of Pouches /Carton	As per Annexure	Visual	Ok	Ola	OK	du	200	oce	Ole	Ole	oh	ok	complied	(*)	
12	No of Cartons /Corrugated Box	As per Annexure	Visual	04	0(د	ok	ok	ou	01	ou	Ole	ole	06	complied		
	Inspected By (Name)	A	vach-m				S	ignature (	with date	e)	23-1	06.900	şs			



# **Quality Inspection Report (Inprocess Inspection)**

SI.N	_				Inproce	ss Sample	s Inspectio	on (Put "v'	' - Compli	ed and ")	( "- Not C	omplied)		Inspected By	
0	Parameter	Instrument Used	Date / Time	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
			19-06-2025	/	/	/	/	/		/		/	/	Ali	
			04:27 PM	/	/	/	/		/	/		/	/	Ale	
			4:36 PM	/	/	/		/	1	/	-			Ale	1
			4:25PM	/	/		/		/		_	/		P-4	
			4:40PM	_	/	/	/		/	/	/	-	_	sel	
			6:50 PM	/	/	/	/	/	/	/	_	-	_	ALL	
			5:30 PM	/	/	/	/	-	/			/	_	Ale	
1	Handle Print	Visual	6:00 PM	/	/	/		_	/				/	14	
2	Tip Oriantation,	Visual Visual Protractor/Gauge Steel Rule Visual/Occular Visual Visual Visual Visual Visual	20-06-2025	/		/	/	_			/	_	1	Ag	
4			10:30AM	/		/	/	/		/	/		-	Al	
5 6			11:30AM		/		/	/	/		-	-		Al	2
7			12:30 PM	_	/			/	_	/	_	_		AL	7
9			2:30 PM		/	/	/	/	/	/	_	/	_	AG	
			21-06-2025	_	/		_			/	_	/		Ale	
			11:30 BM	/	/	_	/	_				_	/	Alg	
			12:45 PM	/			/		1		/	-		Als	
			02:30PM	/	_	/			1		/	_		sk	
			03:30PM	_		/		_		1	/	_	-	Alg	
			0 h: 30 pm		/		/	/				-	_	Als	
		y	05:30 PM	/	/		/	/			/	_	1	Alg	
Samp	le Inspected Quantity			Accepted	Batch Qu	antity				Remarks				Nil -	
Defe	ts Observed (Type)		Ni) —												
	Quality Inspection Result	di i dig		7 - 4		Inspected	By (Name	*		nails		Approved	By (Name)		MURIGESHAPPA R
~	Batch conform to the requirement	and approved		1	X	Signature			Ah	200	5	Signature			, ex
	Batch do not conform to the requir	ement and not appro	ved			with date			26-0	P. 40		with date			Uf 26-06-2005
Note:	Annexure to be provided for additional additional additional and additional a	onal test report (if rec	quired)					And							



# **Quality Inspection Report (Inprocess Inspection)**

I.N	D		Data / Time		Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)									Inspected By	
o	Parameter In:	Instrument Used	Date / Time	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
			23-06-2025	/		_					-	_	-	All	
			09:35 AM	/			_	/	_	_				sle	
			12:30 PM	/			/	/		/	/	_		AG	-
			02:36PM	/							_		/	Ale	
			24-06-2025	/		/	/	/	_		_			All	
			10:30AM	/	/	/	/	/		/	_			All	2
			03:30PM	/	/		/		-		/	~	-	Al	13
1	Handle Print	Visual	25-66-2025	/	/		/	1	/	/	_			Als	4
2	Tip Oriantation, Bending Angle	Visual Protractor/Gauge	11:30 AM	/	/	/		/		/	/	/	/	Au	
4 5	Bending Length Surface Finish & Visual Checks Product Label description Product Cleanlines, No of Pouches /Carton No of Cartons /Corrugated Box	Steel Rule Visual/Occular Visual Visual Visual Visual Visual	02:30 PM	/					/			-		A	
6 7			26-06-2025		_		-			-	/	-		A	
8			10:30 AM	/								-		ALL	
															1
												-			+
							h	0				-			
							_/\	A				-			
									_			-			
												-			-
ımı	ole Inspected Quantity		315 PC.2	Accepted	Batch Qu	antity	100	85 P	cs.	Remarks				Nil —	
efe	cts Observed (Type)		Nil -				100		Cer					VII	
	Quality Inspection Result		V			Inspected	By (Name	)	AL	each		Approved	By (Name	)	MURIGESHAPPA R
	Batch conform to the requirement					Signature			A	26-30	195	Signature			lgs 26-06-201
	Batch do not conform to the require	ement and not appro-	ved			with date			26.	00		with date			0 26-0620



Format No: SECPL\_FM\_043, Rev.00

Effective Date: 28-04-2023



# **Quality Test Report**

Report #	QIRI20253162	T	Attachment Strength Pull Test
Date.: 19-06-2025		Type of Test	Attachment Strength Pull Test
Production Order #	ACUCUT-0005	Testing Work Instruction #	SECPL_WI_056
Product Description	MVR-Lance 20A	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL#	MVR 20A	Equipment ID #	SECPL/INS/33
Batch #	F0499/2025	DHR#	20251399

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)			Test Grap	oh/ Test S	ample (Imag	e)	
1	SAMPLE 1	≥1.5 KGF	6.09 KGF	COMPLIED	PULL TES	Т				<b>(</b> C)	Shah
							Force Vs Tin	ne		t	ye Care (P) Ltd
					15					PLOT 8 9 KARUR INC	OUSTRIAL AREA NAVANAGERE (A-577006
											Description
					(KGF)	1 1				Product name Operator	MVR 20A AUTO MACHINE
										Operator Batch	F0499/2025
					Force	1 /\				Sample ID	ACUCUT-0005
					-	4				Shape	F
					3	···· j				Standard	> 1.5 KGF
					1	/ I\				Min Force	6.09
			X		0	0 <del>                                    </del>		4 5 6 7 8 9 10			6.09
							Time(SEC)>			Date	19.06.2025 16.52:24
					Specimen Nos.	1 2	3 4	5 6	8 9	Tine	16,52.24
					Max Force (KGF)	AND THE PARTY OF T					
					Status(Pass/Fail)	Pass					
Inspected	nspected By (Name) PRAVEN P K				Signature	(with date )		4 8	Shain 19-06	-2025	
Post Test	Post Test Result					By (Name)			MÜRIGESH	IAPPA R	
✓ E	Batch conform to	the requirement ar	nd approved		Signature		R'		.000		
	Batch do not conf	orm to the require	ment and not approved		(with date	)	100	19-06-2025			



# **Quality Test Report**

Report #	QIRI20253163	Tuno of Torth	Heat Sealing Visual and Leak Test	
Date.:	21-06-2025	Type of Test		
Production Order#	ACUCUT-0005	Testing Work Instruction #	SECPL_WI_052	
Product Description	MVR-Lance 20A	Testing Equipment Name	PRESTO PULL & PEEL TESTER	
REF/Model #	MVR 20A	Equipment ID #	SECPL/INS/33	
Batch #	F0499/2025	DHR#	20251399	

SI.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	Sample 1 > 0.80KGF & < 2KGF /Inch		1.07 KGF	Complied	SEAL TEST Force Vs Time	Shah  Eye Caie (P) Ltd  SHAH EYE CAIR (P) LTD
					192	PLOT 89 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-971006  Description
					*** Fore (KGF)-	Product name MVR 20A  Operator SH44B4V1  Betch F04992425  Sample ID ACLCUT-0005  Shope
					7.45	Standard   > 0.8 KGF & 2 KGF   Mn Force   1.07   Max Force   1.07   Otte   21.05.2025   Time   16.33.55
					Specimen Nos.   1   2   3   4   5   6   8   9   6   6   6   6   6   6   6   6   6	
nspecte	d By (Name)		PRAVEEN P K	Signature (with date)	-06-2025	
Post Test	Result			Approved By (Name) MURIGESHAPP	A R	
		equirement and approved to the requirement and not approve	ed	Signature (with date)	11-06-2025	