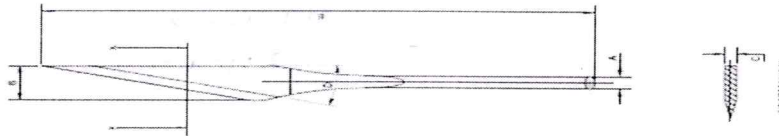





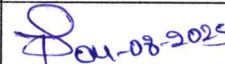
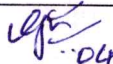


Quality Inspection Report (Inprocess Inspection)

Report #	QIRI20253915	Select the Appropriate Inspection Stage / Process
Date	04-08-2025	In process Inspection of etched Blades
Production Order #	TEKNOMEK - SOOB2425-0128	
Item Code	SP 45.0 - E	
Product Description	SIDE PORT 45 DEGREE	
DHR #	20251793	
Batch #	EP0739/2025	
Reference Drawing	SECPL/SP/01 Rev.04	


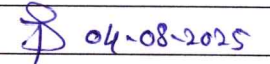

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.59 ± 0.02mm	Micrometer	0.579	0.576	0.581	0.584	0.578	0.577	0.579	0.581	0.584	0.576	Complied	↑
2	Width of the Blade	1.50 ± 0.1mm	Ocular/Microscope	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.40	1.50	Complied	↑
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.149	0.146	0.154	0.151	0.155	0.149	0.153	0.152	0.158	0.153	Complied	
4	Prenotch Length	19.00 ± 0.5mm	Digital calliper	18.90	18.96	19.01	19.14	18.99	18.96	19.08	19.14	19.17	18.93	Complied	⊕
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	↑
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	↑
Inspected By (Name)		SHIVANAND						Signature (with date)						 04-08-2025	

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Wire Diameter	04-08-2025	Digital Micrometer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:15pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	X	✓	✓	✓	✓	✓	Shining			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
2	Width of the blade		Digital Micrometer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
3	Prenotch length		Digital Micrometer	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
4	Surface Finish & Visual Checks		Digital calliper	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		125 Pcs	Accepted Batch Quantity		1130 Pcs	Remarks		02 Nos Defects									
Defects Observed (Type)		Shining, Dent															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature				Signature			
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date		20-08-2025		with date		04-08-2025	
Note: Annexure to be provided for additional test report (if required)																	

Quality Test Report

Report #	QIRI20253916	Type of Test	Penetration Force test
Date.:	04-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	TEKNOMEK - SOOB2425-0128	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SIDE PORT 45.0 DEGREE PN-19MM	Equipment ID #	SECPL/INS/ 146
Item Code	SP 45.0-E	DHR #	20251793
Batch #	EP0739/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-10	135.00 ±15gf	133.98	135.54	134.86	135.20	132.33	136.84	125.89	145.87	146.05	131.45	Complied		
2	11-13		137.84	137.51	136.89								Complied		
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		 04-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch confor+B21m to the requirement and approved												Signature (with date)		 04-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														