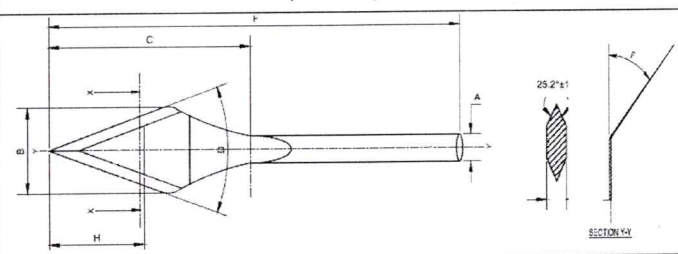


## Quality Inspection Report (Inprocess Inspection)

Report	QIRI20251158		Select the Appropriate Inspection Stage / Process													
Date	06-03-2025		Inprocess Inspection of knives													
Production Order	Anodyne Surgical SO-118 (1236 PCS)															
REF / Model #	KR DB 24															
Product Description	Slit Angled DB 2.4mm															
DHR #	20250362															
Batch / Lot #	F0196/2025															
Reference Drawing #	NA															
Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/Not Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printing	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Orientation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	2.40 ± 0.1mm	Occular	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	2.40	Complied	
4	Incision Marking	2.00 ± 0.1mm	Occular/Microscope	2.00	2.00	2.10	2.00	2.00	2.00	2.10	2.00	2.00	2.00	2.00	Complied	
5	Bending Angle	45° ± 2°	Protractor /Gauge	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	Complied	
6	Bending Length	6.50 ± 0.5mm	Steel rule	6.00	6.00	6.50	6.00	6.00	6.50	6.00	6.50	6.00	6.50	6.00	Complied	
7	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Dye penetration test	No leakage on sealed area	Visual	OK										Complied		
9	Sealing Width	10.00 ± 2mm	Steel rule	11.00	11.00	11.00	11.50	11.00	11.00	11.50	11.00	11.00	11.00	11.00	Complied	
10	Product appearance	free From Foreign Particles/Defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
13	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MISBAH NOOR S						Signature (with date)				06-03-2025				

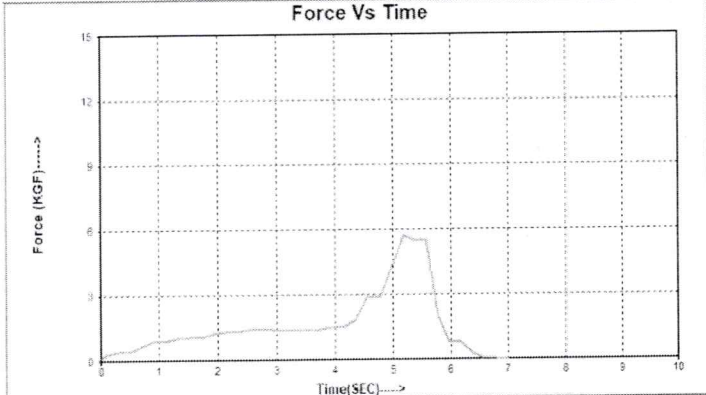
## Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Handle Print	Visual	06-03-2025 1:13 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	N/A
			2:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			3:15 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			4:20 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			5:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			07-03-2025 10:11 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			11:20 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			12:50 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			3:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
			08-03-2025 10:31	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
1:01 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
12:01 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
12:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity			195 NO'S	Accepted Batch Quantity			1214 PCS	Remarks			N/A				
Defects Observed (Type)			N/A												
Post Quality Inspection Result				Inspected By (Name)		Misbah Noor S		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		[Signature] 08-03-2025		Signature with date		[Signature] 08-03-2025					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															



## Quality Test Report

Report #	QIRI20251159	Type of Test	Attachment Strength Pull Test
Date.:	06-03-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Anodyne Surgical SO-118	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Slit Angled DB 2.4mm	Equipment ID #	SECPL/INS/33
REE/MODEL #	KR DB 24	DHR #	20250362
Batch #	F0196/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																											
1	SAMPLE 1	≥1.5 KGF	5.74 KGF	COMPLIED	<div><div>PULL TEST</div><div><div>Force Vs Time</div></div><div><div>Specimen Nos.</div><div>Max Force (KGF)</div><div>Status(Pass/Fail)</div></div><table><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td></tr><tr><td></td><td>5.74</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table></div> <div><div><div><div>Shah</div><div>SHAH EYE CARE PVT LTD PLOT 8, 9 KARUR INDUSTRIAL AREA P B ROAD DAYANAGERE KARNATAKA-577006</div></div><div><div>Description</div><div><div>Product name</div><div>Operator</div><div>Batch</div><div>Sample ID</div><div>Shape</div><div>Standard</div><div>Min Force</div><div>Max Force</div><div>Date</div><div>Time</div></div><div><div>KR DB 24</div><div>AUTOMACHINE</div><div>F0196/2025</div><div>Anodyne Surgical SO-1</div><div>-</div><div>≥ 1.50 KGF</div><div>5.74</div><div>5.74</div><div>06.03.2025</div><div>13:03:57</div></div></div></div></div>	1	2	3	4	5	6	7	8	9		5.74								Pass								
1	2	3	4	5	6	7	8	9																								
	5.74																															
Pass																																
Inspected By (Name)		PRAVEEN P K			Signature (with date )																											
Post Test Result					Approved By (Name)																											
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved				Signature																											
<input type="checkbox"/>	Batch do not conform to the requirement and not approved				(with date)																											



SHAH EYE CARE PVT LTD  
PLOT 8-9  
KARUR INDUSTRIAL AREA  
P B ROAD DAYANAGERE  
KARNATAKA-577006

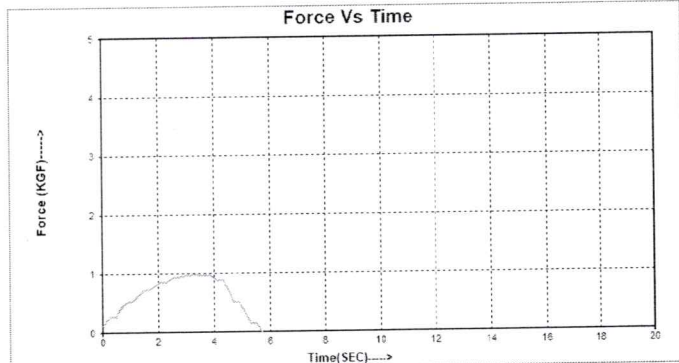

Description

Product name	KR DB 24
Operator	AUTOMACHINE
Batch	F0196/2025
Sample ID	Anodyne Surgical SO-1
Shape	-
Standard	≥ 1.50 KGF
Min Force	5.74
Max Force	5.74
Date	06.03.2025
Time	13:03:57



## Quality Test Report

Report #	QIRI20251160	Type of Test	Heat Sealing Visual and Leak Test
Date.:	06-03-2025	Testing Work Instruction #	SECPL_WI_052
Production Order #	Anodyne Surgical SO-118	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	Slit Angled DB 2.4mm	Equipment ID #	SECPL/INS/33
REF/Model #	KR DB 24	DHR #	20250362
Batch #	F0196/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																					
1	Sample 1	> 0.25KGF & < 2KGF /Inch	0.98 KGF	Complied	<div><div>SEAL TEST</div><div><div>Force Vs Time</div></div><div><table><tr><td>Specimen Nos.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td></tr><tr><td>Max Force (KGF)</td><td>0.98</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>Status(Pass/Fail)</td><td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table></div></div> <div><div><div>SHAH EYE CARE PVT LTD PLOT 8_9 KARUR INDUSTRIAL AREA P B ROAD DAVANAGERE KARNATAKA-577006</div><div><div>Description</div><table><tr><td>Product name</td><td>KR DB 24</td></tr><tr><td>Operator</td><td>MANJU</td></tr><tr><td>Batch</td><td>F0196/2025</td></tr><tr><td>Sample ID</td><td>Anodyne Surgical SO-1</td></tr><tr><td>Shape</td><td></td></tr><tr><td>Standard</td><td>&gt; 0.25 KGF &amp; 2KGF &lt;</td></tr><tr><td>Min Force</td><td>0.98</td></tr><tr><td>Max Force</td><td>0.98</td></tr><tr><td>Date</td><td>06.03.2025</td></tr><tr><td>Time</td><td>16:31:40</td></tr></table></div></div></div>	Specimen Nos.	1	2	3	4	5	6	7	8	9	10	Max Force (KGF)	0.98										Status(Pass/Fail)	Pass										Product name	KR DB 24	Operator	MANJU	Batch	F0196/2025	Sample ID	Anodyne Surgical SO-1	Shape		Standard	> 0.25 KGF & 2KGF <	Min Force	0.98	Max Force	0.98	Date	06.03.2025	Time	16:31:40
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