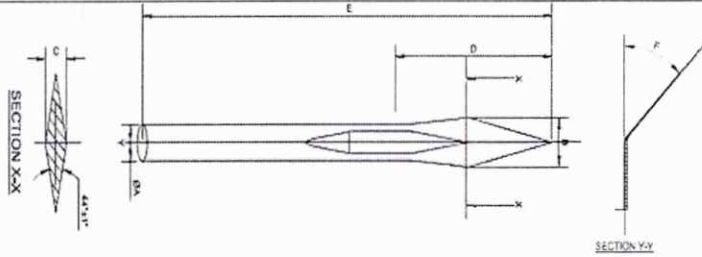



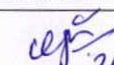
## Quality Inspection Report (Inprocess Inspection)

Report	QIRI20253158		Select the Appropriate Inspection Stage / Process											
Date	19-06-2025		Inprocess Inspection of knives											
Production Order	Optariston So-0021 (721 PCS)													
REF / Model #	MVR 20A NSB													
Product Description	MVR LANCE- 20A													
DHR #	20251364													
Batch / Lot #	F0498/2025													
Reference Drawing #	NA													

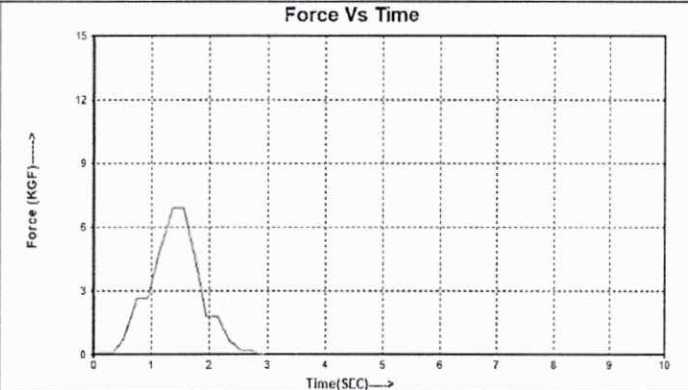

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/N ot Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printning	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	1.20 ± 0.1mm	Occular	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
4	Bending Angle	45° ± 2°	Protractor /Gauge	45°	46°	45°	46°	45°	46°	45°	45°	45°	45°	46°	Complied	
5	Bending Length	6.50 ± 0.5mm	Steel rule	6.50	6.00	6.50	6.50	6.00	6.50	6.50	6.00	6.50	6.50	6.50	Complied	
6	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Ink dye penetration test	No leakage on sealed area	Visual	N/A										-NA-		
8	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	11.50	11.00	10.50	11.00	10.50	10.50	Complied	
9	Product appearance	free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
10	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
11	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
12	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)			Misbah Noor.s					Signature (with date)					24-06-2025			

## Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4 5 6 7 8 9	Handle Print	Visual	19-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Nil
	Tip Orientation,	Visual	11:35AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	Bending Angle	Protractor/Gauge	21-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	Bending Length	Steel Rule	11:25AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	Surface Finish & Visual Checks	Visual/Occular	3:35PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	Product Label description	Visual	24-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	Product Cleanlines,	Visual	12:05PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	No of Pouches /Carton	Visual	26-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
	No of Cartons /Corrugated Box	Visual	4:35PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
NA																
Sample Inspected Quantity			80 NO's	Accepted Batch Quantity			702 PCR	Remarks			Nil					
Defects Observed (Type)			Nil													
Post Quality Inspection Result				Inspected By (Name)		Mishbah Noor		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 26-06-2025		Signature with date		 26-06-2025						
Note: Annexure to be provided for additional test report (if required)																



Report #	QIRI20253159	Type of Test	Attachment Strength Pull Test
Date.:	19-06-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	Optariston So-0021	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	MVR-Lance 20A	Equipment ID #	SECPL/INS/33
REE/MODEL #	MVR 20A	DHR #	20251364
Batch #	F0498/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																														
1	SAMPLE 1	≥1.5 KGF	6.91 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div> <p><b>PULL TEST</b></p>  <p style="text-align: center;"><b>Force Vs Time</b></p> <p>Force (KGF) →</p> <p>Time (SEC) →</p> </div> <div style="width: 30%;">  <p>SHAH EYE CARE PVT LTD PLOT 8 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006</p> <p><b>Description</b></p> <p>Product name: MVR 20A</p> <p>Operator: AUTO MACHINE</p> <p>Batch: F0498/2025</p> <p>Sample ID: Optariston So-0021</p> <p>Shape: </p> <p>Standard: &gt; 1.5 KGF</p> <p>Min Force: 6.91</p> <p>Max Force: 6.91</p> <p>Date: 19.06.2025</p> <p>Time: 15:17:14</p> </div> </div> <div style="margin-top: 10px;"> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>Specimen Nos.</td> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td> </tr> <tr> <td>Max Force (KGF)</td> <td>6.91</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td>Status(Pass/Fail)</td> <td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table> </div>	Specimen Nos.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	6.91									Status(Pass/Fail)	Pass								
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Max Force (KGF)	6.91																																		
Status(Pass/Fail)	Pass																																		
Inspected By (Name)		PRAVEN P K			Signature (with date )																														
Post Test Result					Approved By (Name)																														
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved					Signature (with date)																														