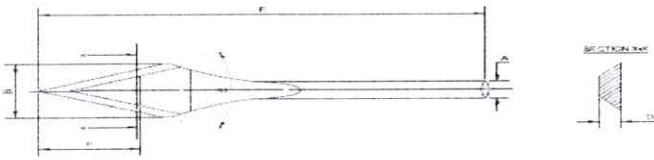
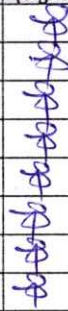
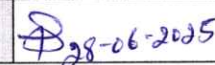

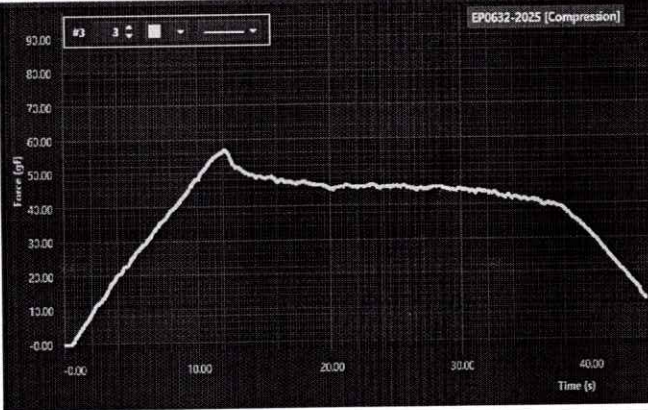
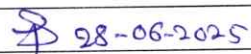
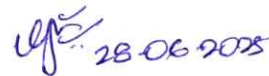


Report #	QIRI20253390	Select the Appropriate Inspection Stage / Process
Date	28-06-2025	In process Inspection of etched Blades
Production Order #	ACUCUT - SOPD2526-0005	
Item Code	KR 32	
Product Description	Slit Angled SB 3.2 mm	
DHR #	20251478	
Batch #	EP0632/2025	
Reference Drawing	SECPL/KR/03	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02 mm	Micrometer	0.889	0.887	0.891	0.896	0.898	0.894	0.891	0.893	0.895	0.896	Complied	1
2	Width of the Blade	3.2 ± 0.1 mm	Ocular/Microscope	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	3.20	Complied	1
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.158	0.156	0.154	0.161	0.159	0.158	0.161	0.164	0.156	0.158	Complied	1
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	22.96	22.89	23.01	23.14	22.99	22.96	23.04	23.16	23.19	22.90	Complied	2
5	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.0	2.0	2.0	2.0	2.0	2.10	2.0	2.0	2.0	2.0	Complied	1
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
7	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)		SHIVANAND						Signature (with date)				28-06-2025			

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade	28-06-2025	Ocular/Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:50 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	X	✓	Dent		
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:05 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
2	Prenotch length		Ocular/Microscope												
3	Incision Marking length		Digital calliper												
4	Surface Finish & Visual Checks		Ocular/Microscope												
			Microscope												
Sample Inspected Quantity		80 Pcs	Accepted Batch Quantity		526 Pcs		Remarks		01 No Defect						
Defects Observed (Type)		Dent													
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		28-06-2025		with date							
Note: Annexure to be provided for additional test report (if required)															

Report #	QIRI20253391	Type of Test	Penetration Force test
Date.:	28-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ACUCUT - SOPD2526-0005	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED 3.2MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 32	DHR #	20251478
Batch #	EP0632/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-06	53.00 ± 10gf	56.86	62.70	61.89	62.23	54.98	61.92					Complied	<div><div>EP0632-2025 [Compression]</div><div>Penetration value - 56.86gf</div></div>	
2															
3															
4															
5															
6															
7															
8															
9															
10															
Inspected By (Name)		SHIVANAND											Signature (with date)		 28-06-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		 28-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														