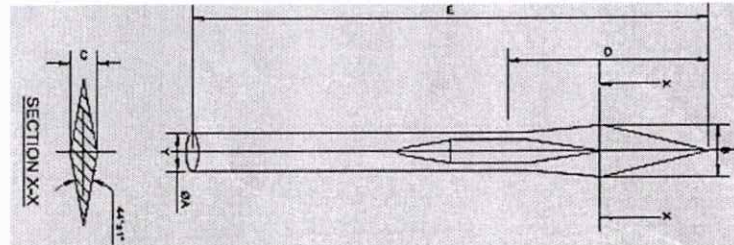
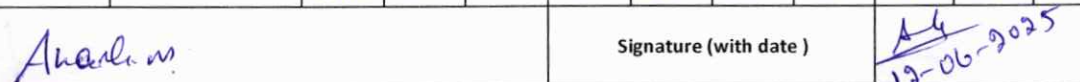


Quality Inspection Report (Inprocess Inspection)

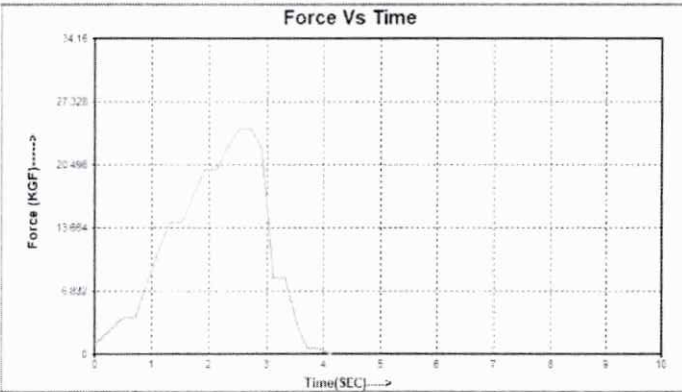

Report	QIRI20252851			Select the Appropriate Inspection Stage / Process												
Date	06-06-2025			Inprocess Inspection of knives												
Production Order	SIDAPHARM SO-0104(1030PCS)															
REF / Model #	MVR 19															
Product Description	MVR LANCE -19G															
DHR #	20251282															
Batch / Lot #	SK062025-04															
Reference Drawing #	NA															
Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied/N ot Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Priniting	As per BOM	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
2	Tip Oriantation	Tip straight to the Handle notch	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
3	Width of the Blade	1.40 ± 0.1mm	Occular	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	1.40	Complied	
4	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
5	Dye penetration test	No leakage on sealed area	Visual	Ok										Complied		
6	Sealing Width	10.00 ± 2mm	Steel rule	11.00	11.00	12.00	10.00	11.00	10.00	11.00	11.00	11.00	10.00	11.00	Complied	
7	Product appearance	free From Foreign Particles/defects	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
8	Product Label description	As per Controlled copy	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
9	No of Pouches /Carton	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
10	No of Cartons /Corrugated Box	As per Annexure	Visual	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Complied	
Inspected By (Name)		Anand m.			Signature (with date)										12-06-2025	

Quality Inspection Report (Inprocess Inspection)

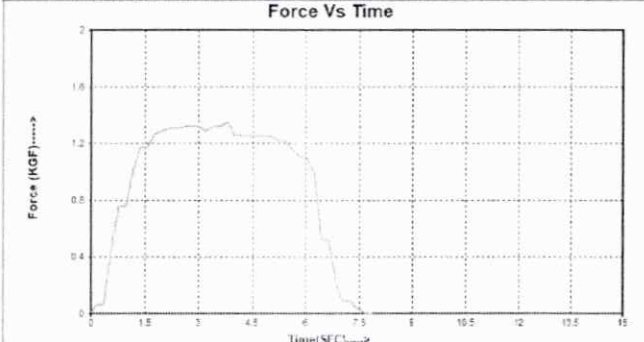
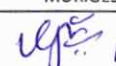
S.No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
			06-06-2025 3:43 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	2
			5:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			07-06-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			09:53 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			11-06-2025 12:03 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			03:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			20-06-2025 10:05 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
1	Handle Print	Visual														
2	Tip Orientation,	Visual														
3	Surface Finish & Visual Checks	Visual/Occular														
4	Product Label description	Visual														
5	Product Cleanlines,	Visual														
6	No of Pouches /Carton	Visual														
7	No of Cartons /Corrugated Box	Visual														
Sample Inspected Quantity			80 Pch	Accepted Batch Quantity			1002 Pch			Remarks			← null →			
Defects Observed (Type)			← null →													
Post Quality Inspection Result				Inspected By (Name)		Approved By (Name)		MURIGESHAPPA R								
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		Signature with date		Signature with date								
<input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		Signature with date		Signature with date								
<small>Note: Annexure to be provided for additional test report (if required)</small>																

Quality Test Report

Report #	QIRI20252852	Type of Test	Attachment Strength Pull Test
Date.:	07-06-2025		
Production Order #	SIDAPHARM SO-0104	Testing Work Instruction #	SECPL_WI_056
Product Description	MVR-Lance 19G	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REE/MODEL #	MVR 19	Equipment ID #	SECPL/INS/33
Batch #	SK062025-04	DHR #	20251282

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																																		
1	SAMPLE 1	≥1.5 KGF	24.4 KGF	COMPLIED	<div style="display: flex; justify-content: space-between;"> <div style="width: 48%;"> <p>PULL TEST</p>  <p style="text-align: center;">Force Vs Time</p> </div> <div style="width: 48%;">  <p>SHAH EYE CARE PVT LTD PLOT 6 9 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577005</p> <p>Description</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td>Product name</td><td>MVR 19</td></tr> <tr><td>Operator</td><td>JAYANTH</td></tr> <tr><td>Batch</td><td>SK062025-04</td></tr> <tr><td>Sample ID</td><td>SIDAPHARM SO-0104</td></tr> <tr><td>Shape</td><td>-</td></tr> <tr><td>Standard</td><td>> 1.50 KGF</td></tr> <tr><td>Min Force</td><td>24.4</td></tr> <tr><td>Max Force</td><td>24.4</td></tr> <tr><td>Date</td><td>07.06.2025</td></tr> <tr><td>Time</td><td>16:55:41</td></tr> </table> </div> </div> <div style="margin-top: 10px;"> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>Specimen Nos.</td> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td> </tr> <tr> <td>Max Force (KGF)</td> <td>24.4</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td>Status(Pass/Fail)</td> <td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table> </div>	Product name	MVR 19	Operator	JAYANTH	Batch	SK062025-04	Sample ID	SIDAPHARM SO-0104	Shape	-	Standard	> 1.50 KGF	Min Force	24.4	Max Force	24.4	Date	07.06.2025	Time	16:55:41	Specimen Nos.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	24.4									Status(Pass/Fail)	Pass								
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Max Force (KGF)	24.4																																																						
Status(Pass/Fail)	Pass																																																						
Inspected By (Name)		PRAVEN P K			Signature (with date)																																																		
Post Test Result		<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved			Approved By (Name) MURIGESHAPPA R Signature (with date) <i>[Signature]</i> 07-06-2025																																																		

Report #	QIRI20252853	Type of Test	Heat Sealing Visual and Leak Test
Date.:	11-06-2025		
Production Order #	SIDAPHARM SO-0104	Testing Work Instruction #	SECPL_WI_052
Product Description	MVR-Lance 19G_(Sidapharm)_62004	Testing Equipment Name	PRESTO PULL & PEEL TESTER
REF/Model #	MVR 19	Equipment ID #	SECPL/INS/33
Batch #	SK062025-04	DHR #	20251282

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																														
1	Sample 1	> 0.80KGF & < 2KGF /Inch	1.39 KGF	Complied	<div style="display: flex; justify-content: space-between;"> <div> <p>SEAL TEST</p>  <p style="text-align: center;">Time (SEC) →</p> </div> <div style="border: 1px solid black; padding: 5px; font-size: 0.8em;"> <p>Shah Eye Care (P) Ltd</p> <p>SHAH EYE CARE PVT LTD PLOT 89 KARUR INDUSTRIAL AREA PB ROAD DAVANAGERE KARNATAKA-577006</p> <p>Description</p> <p>Product name: MVR 19</p> <p>Operator: SHAMBAJI</p> <p>Batch: SK062025-04</p> <p>Sample ID: SIDAPHARM SO-0104</p> <p>Shape: -</p> <p>Standard: > 0.8 KGF & < 2 KGF</p> <p>Min Force: 1.35</p> <p>Max Force: 1.35</p> <p>Date: 11.05.2025</p> <p>Time: 14:55:15</p> </div> </div>																														
					<table border="1" style="width: 100%; border-collapse: collapse; font-size: 0.7em;"> <tr> <td>Specimen Nos.</td> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td> </tr> <tr> <td>Max Force (KGF)</td> <td>1.35</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td>Status(Pass/Fail)</td> <td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table>	Specimen Nos.	1	2	3	4	5	6	7	8	9	Max Force (KGF)	1.35									Status(Pass/Fail)	Pass								
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Post Test Result					Approved By (Name)																														
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