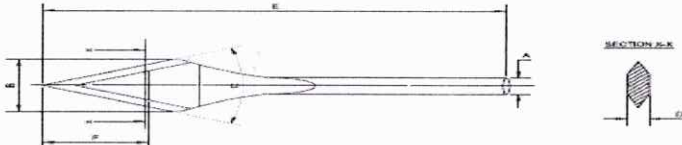


Report #	QIRI20253107	Select the Appropriate Inspection Stage / Process
Date	17-06-2025	In process Inspection of etched Blades
Production Order #	ANODYNE-141	
Item Code	KR DB 275	
Product Description	Slit Angled DB 2.75 mm	
DHR #	20251424	
Batch #	EP0591/2025	
Reference Drawing	SECPL/KR/03	


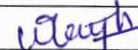

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Micrometer	0.819	0.821	0.820	0.824	0.821	0.824	0.827	0.821	0.824	0.822	Complied	
2	Width of the Blade	2.75 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.151	0.153	0.154	0.153	0.151	0.151	0.152	0.151	0.158	0.151	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.14	23.21	23.19	23.14	23.18	23.11	23.21	23.20	23.18	23.10	Complied	
5	Incision Marking Length	2.00 ± 0.1 mm	Ocular/Microscope	2.00	2.00	2.10	2.00	2.00	2.10	2.00	2.00	2.00	2.00	Complied	
6	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
7	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATH						Signature (with date)		<i>Manjunath</i> 17-06-2025					

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Width of the blade Prenotch length Incision Marking length Surface Finish & Visual Checks	17-06-2023	Ocular/Microscope Digital calliper Ocular/Microscope Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		4:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		20 PCS	Accepted Batch Quantity	86 PCS		Remarks									
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		with date		Signature		with date					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															

Quality Test Report

Report #	QIRI20253108	Type of Test	Penetration Force test
Date.:	17-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	ANODYNE SO-141(ADD)	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED DB 2.75MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR DB 275	DHR #	20251424
Batch #	EP0591/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation								Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01	53.00 ± 10gf	55.01								Complied		
2											Complied		
3											Complied		
4											Complied		
5											Complied		
6											Complied		
7											Complied		
8											Complied		
9											Complied		
10											Complied		
Inspected By (Name)		MANJUNATHA								Signature (with date)		 17-06-2025	
Post Test Result										Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved										Signature (with date)		 17-06-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved												