

## **Quality Inspection Report (Inprocess Inspection)**

Report No	QIRI20252713	Select the Appropriate Inspection Stage / Process							
Date 31-05-2025		Inspection of Cut length Wire							
Production Order	PR025-0512								
Item Code	0.838 CL Wire (RAAJRATNA)								
Product Description	Dia 0.838 mm Cut Length Wire 75 mm								
DHR No	20251260								
Batch No	WC0050/2025								
Reference Drawing	NA								

SI.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result	
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.838 ± 0.005mm	DM	0.842	0.841	0.841	0.843	0.843	0.842	0.840	E48,0	0.842	0.843	complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.78	771.7F	74.87	74,79	74.81	<b>44.76</b>	TH.93	ZH-86	44.83	<b>44.90</b>	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	on	OK	Ov	compleed	\$
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	or	OK	OK	OK	OK	OK	OK	ok	ON	Compled	
													ol titl		
Inspected By (Name) LAKSHI				MI			Si	gnature	(with dat	e )		-05-9C	25.		

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о.	Parameter	Date and Time	Instrument Used	l In	process	Samples I	nspection	ı (Put "√	" - Comp	olied and	"X "- No	Not Complied) Ins		Inspected by	Remarks
	Parameter			1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
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	Diameter Cutting Length Straightness Defects free		DVC Rolling Method Microscope  PM  025	~	~		~	~		-		~		R	
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ample Inspected Quantity Accepted Batch Qua					entity			Remarks							
efects (	Observed (Type)	1-													
Post Quality Inspection Result					Inspected By (Name)			LAKSHMI			Approved By (Name)		ne) MURI	MURIGESHAPPA R	
Batch conform to the requirement and approved						Signatur			02-06-2025			Signatur		• 4	45
	nexure to be provided for	with dat	e		6 02 00			with dat	te		02-06-20				

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SI.N	Parameter		Instrument	lr.	process	Samples I	nspectio	ot Complie	t Complied) Ins		Remarks				
о.		Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Reilidiks
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1	Diameter		DMM										_		⊄
2	Cutting Length		DVC					~			L		~		2
3	Straightness	10:00 AM	Rolling Method Microscope	1/										CON	
4	Defects free		Wilcroscope												
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ample	Inspected Quantity	315 PCS		Accepted	Batch Qua	ntity	19090	PCS.	Remarks					( <del>7</del>	
efect	Observed (Type)														
Post Quality Inspection Result					Inspected By (Name)			LAKSHMI			Approve	ed By (Na	me) MURI	GESHAPPA R	
Batch conform to the requirement and approved						Signature			03-06-2025			Signatui		.0	×21
Batch do not conform to the requirement and not approved							with date			19.03.06-2			te		03-06-20
te: A	nnexure to be provided	for additional test report	(if required)												

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