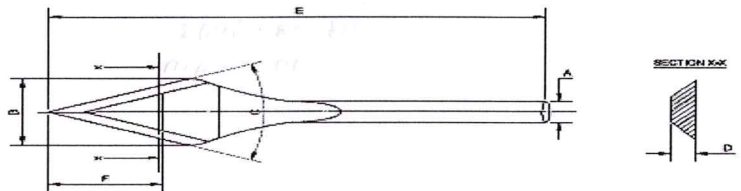


<b>Report #</b>	QIRI20253979	<b>Select the Appropriate Inspection Stage / Process</b>
<b>Date</b>	07-08-2025	<b>In process Inspection of etched Blades</b>
<b>Production Order #</b>	BIOTECH - SOOB2526-0026	
<b>Item Code</b>	KR 28-T	
<b>Product Description</b>	Slit Angled SB 2.80 mm	
<b>DHR #</b>	20281831	
<b>Batch #</b>	EP0755/2025	
<b>Reference Drawing</b>	SECPL/KRSB/BT/02	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02 mm	Micrometer	0.801	0.805	0.803	0.805	0.819	0.885	0.818	0.804	0.809	0.819	Complied	
2	Width of the Blade	2.80 ± 0.1 mm	Ocular/Microscope	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	2.80	Complied	
3	Thickness of the Blade	0.15 ± 0.02mm	Micrometer	0.154	0.153	0.159	0.156	0.157	0.153	0.156	0.153	0.156	0.153	Complied	
4	Prenotch Length	23.00 ± 0.5 mm	Digital calliper	23.21	23.15	23.17	23.19	23.15	23.20	23.19	23.20	23.19	23.20	Complied	
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MANJUNATHA						Signature (with date)			Waseem 07-08-2025				

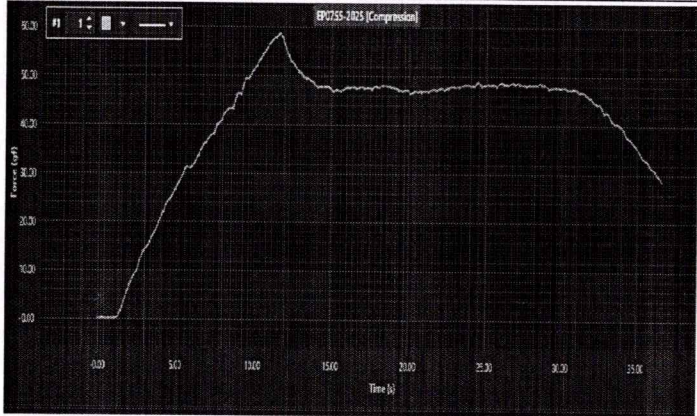
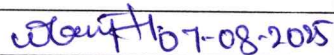

## Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1	Width of the blade Prenotch length Surface Finish & Visual Checks	07-08-2025	Ocular/Microscope Digital calliper Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlaup	Nil		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlaup				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlaup				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlaup				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	Wlaup				
Sample Inspected Quantity		50 No's	Accepted Batch Quantity		309 No's		Remarks		- Nil -								
Defects Observed (Type)		- Nil -															
Post Quality Inspection Result										Inspected By (Name)		MANJUNATHA		Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved										Signature with date		Wlaup 07-08-2025		Signature with date		Wlaup 07-08-2025	
Note: Annexure to be provided for additional test report (if required)																	



## Quality Test Report

Report #	QIRI20253980	Type of Test	Penetration Force test
Date.:	07-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	BIOTECH - SOOB2526-0026	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	SLIT ANGLED SB 2.8MM-PN 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	KR 28-T	DHR #	20281831
Batch #	EP0755/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)	
1	01-04	53.00 ± 10gf	58.90	54.75	55.35	49.28							Complied		
2															
3															
4															
5															
6															
7															
8															
9															
13															
Inspected By (Name)		MANJUNATHA											Signature (with date)		
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														