

Report No	QIRI20252640	Select the Appropriate Inspection Stage / Process
Date	25-05-2025	Inspection of Cut length Wire
Production Order	PRO25-0467	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 90 mm (RAAJRATNA)	
DHR No	20251233	
Batch No	WC0047/2025	
Reference Drawing	NA	

SI.N			Instrument			Setup	Approv	al (Actua	Reading	s/Observ	ation)			Result	
о.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.905	0.904	0.904	0,905	0.903	0.9024	0.904	0. 903	0,903	0.903	Complted	
2	Length of cut Wires	90 ± 0.50 mm	DVC	89.97	90.04	89.97	90.16	90.08	89.96	9:0411	89.95	89.99	90.01	Complied	
3	Straightness	Straight	Rolling Method	ox	ok	OK	OR	on	OK	ok	OK	OK	OK	Complied	-ROA-
4	Defects Free	Free from rust, burr,Damage.	Microscope	or-	ok	OK	OK	OK	OK	ok	ok	OK	OR	Compleed.	
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Inspe	cted By (Name)	LAKSHMI						gnature	(with date	e)	CON 25	5-05-2	95.	1	

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