

Report No	QIRI20245775	Select the Appropriate Inspection Stage / Process							
Date	13-12-2024	Inspection of Cut length Wire							
Production Order	PRO24-2165								
Item Code	0.838 CL Wire								
Product Description	Dia 0.838 mm Cut Length Wire 75 mm(RAJARATNA)	0/0							
DHR No	20242694	$\sim NA$							
Batch No	WC0104/2024								
Reference Drawing	NA								

SI.N			Instrument			Setup	Approv	al (Actua	l Reading	s/Observ	ration)			Result	
о.	Parameter	Requirement	Used	1	2	3	4	5	6-	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.838 ± 0.005mm	DM	0.839	0.840	0.841	0.839	0.838	0.839	0.839	0.840	0.841	0-840	Complied	1
2	Length of cut Wires	75 ± 0.50 mm	DVC	75-21	75.16	75-22	74.95	75.17	75.23	75.22	75.17	75.20	15.20	Complied.	V
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OF	OK	Complied	NOA
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OF	Complied	
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Inspe	Inspected By (Name) AKASH M						Si	ignature	(with dat	e)	A	-12-2014			

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SI.N	Parameter	Date and Time	Instrument	h	Inprocess Samples Inspection (Put "√" - Complied and "X "- Not Complied												
0.			Used	1	2	3	4	5	6	7	8	9		Inspected by (Signature)	Remarks		
8		13-12-2024		V					/	_	/		_	A			
		10:00 Am			/				1	_			176-7-	A			
				/		/	/		/				~	A			
		III.oo Am	- 1					~		~	~		-	A	1		
		•	8	~	~	V	~			-	~	~		A	11		
		12.00 Pm				~		~				~	/	A			
		*.												A			
		1.00pm	DMM								~		· .	A			
.	Diameter	-						/			~			4			
2	Cutting Length		DVC										V	A			
	Straightness Defects free	2.00 Pm	Rolling Method Microscope						V	~	~		~	Â	*		
					~			-		V	~	~		A	~~		
		3.00 pm		-	1									-	/	A	
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		4.00 Pm			V	V		~	V	V	1	~	-	A			
				-	~						~		•	A			
		5.00 pm		~		V		~	~	V	V	-	· ·	A			
			IX.		V	-	~	V	~	V	V	V	V	A			
		4		V	1		V		~			V		A			
5427		6.00 pm		-			~	1		-	/	~	-	A	1		
Gers,	Inspected Quantity			Accepted	Batch Qua	ntity	_			Remarks		_					
Carried Inc	Observed (Type)		CONTRACTOR OF THE PROPERTY OF	-	Managara (C. 15)												
_	uality Inspection Re					Inspected By (Name)				AKASH M			Approved By (Name)		GESHAPPA I		
	atch conform to the atch do not conform			. a d		Signatur			A 13-17-2024			Signatur		. Ar	13122014		
	nnexure to be provided for		**************************************	rea		with dat	е		3	,\\		with dat	e	W)	1312		

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I.N Parameter	Date and Time	Instrument Used		Inp	Inspected by	Remarks									
o. Parameter	Date and Time		1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
	14-12-2024		7	V	~	~		/	_		~			A	
	9:40 Am	4						V				~	A		
		ź	V	~		V	V	V	~	V	~	~	A		
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	11:00 Am	2	V	V		V	V	~	~	V		~	A		
*				V	1	~	~	~			~	V	A		
	12.00 pm	DMM DVC Rolling Method Microscope	V	V	/	~	~	/	/		1	~	A		
			V	V		V			V	~	V		A	l l	
 Diameter Cutting Length 	1.00 pm		V	V	~	~	V	~	~				A		
3. Straightness			~	V		V	V	~	V	~		1	A	\$	
4. Defects free	2.00 pm		V	V	~	V	~	~	V		V		A	~	
- 1			V	V	~	V	V	V		~	~	~	A		
	3.00pm		V	~	~	V	V	~	V	V	V	~	+		
18			V	V	V	V	V	~	~	~		~	A		
	4.00pm		V	~	~	V	V	~	V	V	V	V	A		
			V	~	/	V	V	V	V	V	V		A		
	5.00 pm		~	V	~	V	V	V	~	V	V	V	A		
				~	~	V	V	~	~	V	V	~	A		
 	6.00pm		~	/					V	LV			A	1	
ample Inspected uantity			Accepted Bat	tch Quantity			- L - 6		Remarks		-		l die		
efects Observed (Type)															
ost Quality Inspect	CONTRACTOR OF THE PROPERTY OF				Inspected	By (Name)		AKASH M				By (Name)	MURIGESHAPPAR		
Batch conform					Signature			A w. read			Signature		JU JU	C Jane	
Batch do not co ote: Annexure to be pre	onform to the req			red	with date			, ,	N.		with date			ju	

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SI.N o.			Instrument	Inprocess Samples Inspection (Put "v" - Complied and "X "- Not Complied)										Inspected by	Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	ixemarks
		16-12-2024	IT IS CONVESTED TO LEAR	~	V	V	~	V	V	V	1			A	
		9:40 Am		~	V	~	~	~		- ~	~	V		A	
		10:40 Am		· ·	V		~	~		V	~		~	A	
		11:40 Am		~	V		/		V		~		~	A	
		12-40 pm				V			~	~	~		~	A	
		1,40 pm		~	V		~	~	~	~	~	~	~	A	
	Diameter Cutting Length Straightness Defects free	2.40 pm		V		~	V	V	V	~		/		A	
		3.40 pm	DMM DVC Rolling Method		V	~	~		V	~		~	~	A	
		H.40pm		V	V	~	V	~	~	V	~		V	A	1
		5-40 pm		1	V	~	V.	~	~		V	~	V	A	0
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mp	le Inspected				16757981.1					Remarks					
	tity	500 pc	3	Accepted Ba	tch Quantity		554	to ba		Remarks					
efec	cts Observed (Type)	_	_		_						TREADURE MESSERIE	ATT 1 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		
	Quality Inspect					Inspected	By (Name)		A	AKASH M		By (Name)		IGESHAPPA R	
		to the requirement			ınd	Signature with date			A.	Signature with date				W M	5/12:200
		onform to the recovided for additional			/eu	with date			10						10

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