

Report No	QIRI20253696	Select the Appropriate Inspection Stage / Process							
Date	18-07-2025	Inspection of Cut length Wire							
Production Order	PR025-0976)						
Item Code	0.80 CL Wire								
Product Description	Dia 0.80 mm Cut Length Wire 75 mm								
OHR No	20251721								
Batch No	WC0067/2025								
Reference Drawing	NA								

SI.N			Instrument			Setup	Approva	al (Actual	Reading	s/Observ	ration)			Result	/ Remarks
0.	Parameter	Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	
1	Diameter	0.80 ± 0.005mm	DM	0.801	0.499	0.799	0.798	0.800	0.801	0.801	0.499	0.800	0.801	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.01	TH,65	¥H, 66	7 4,71	7H.65	TH.62	44.55	74,74	44.60	74.62	Complied	
3	Straightness	Straight	Rolling Method	ok	OK	OK	OK	OK	OK	OK	OK	OK	OK	Compleed	62
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	ok	OK	ok	Compled	
		-											0.7	77	
			-				English 2 minused								
nspec	ted By (Name)		LAKSHI	MI			Si	ignature	(with da	te)	100	18-01	2025.		_

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SI.N	Parameter	Date and Time	Instrument	Inj	process	Samples I	nspectio	n (Put "√	' - Comp	olied and	"X "- No	ot Complie	ed)	Inspected by	Remarks			
0.		Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kelliarks			
		18-04-2025 10/30 AM			V		~	~	~	V			~	00/2				
		10:30 AM		_					~	~			~	(30)				
		12/30 PM		-	V						L			, 20th				
		01130 PM		·								-		20%				
		02/30 PM			~				~	-				OCC.				
		03/30 PM		V			~	~					~	EQ17				
		M9 05140									_			100				
		05130 PM	7 [000	9			
1	Diameter	D6:00 PM	DMM		/						COL	9						
2	Cutting Length Straightness Defects free	19-04-2025 08:40 AM	DVC		~									2003	Ī			
3		MA 04:190	Rolling Method Microscope								i			(69)				
1	beletts free	MA 04 101		V		<u></u>		College										
	. 13.0 14	MA OHIII						/									300	
		12140 PM					/	-		_			~		/	30%		
-		·01:40 PM													HOW!			
		02140 PM			n	n						_				-	100	
		03140 PM					1						-			-		200/2
		04140 PM									_			39%				
		05140 PM				<u> </u>		<u> </u>		V		-		100/5				
\perp		06140 PM.				<u> </u>	1				L		<u> </u>	Consider	ļ			
mple	Inspected Quantity	_	-	Accepted E	Batch Qua	ntity				Remarks		-						
efect	o Observed (Type)					5									- = 11 1			
Post Quality Inspection Result					Inspected By (Name)			/LAKSHMI			Approved By (Name)		me) MURI	GESHAPPA F				
_	Batch conform to th					Signatur			10th 19-01-2025.			Signatur		en	5			
	Batch do not confor	rm to the requirem	ent and not ap	oroved		with dat	e		10/	10-02		with dat	e	U	19-07-20			

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Effective Date: 28-04-2023



SI.N	Parameter	Date and Time	Instrument	In	process	Samples I	nspection	n (Put "V	" - Comp	lied and	"X "- No	ot Complie	ed) I	Inspected by	Remarks			
0.	Parameter	rameter Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks			
		19-04-2025 04:50 PM			~		/							(69/7)				
						1.								(60%)				
		20-04-2025 08:40 AM			0									(29)				
		MA OK PO		~			_		_		<u> </u>			John John John John John John John John				
		10140 AM			V		_	_	_					100				
		11140 AM			•							_		200				
		12140 PM												Com				
		01140 PM								-	L			, FOUN				
1	Diameter	02/40 PM	DMM								-				5			
2	Cutting Length	031,40 PM	DVC Rolling Method Microscope											O COURT				
3	Straightness Defects free	04;40 PM								~				100	1			
4		05140 AM		/		~				~				(10)				
		06140 PM									_	-						
		07150 PM												300				
		21-04-2025 08 40 AM		6					_					000				
		09140 AM								_				(800m)				
		MA 04:101												(C)				
		MA 04111			V									(20)				
		12140 PM			V					-	-							
		01140 PM											-	Cox	1			
Sample Inspected Quantity Accepted Bate		Batch Qua	ntity	1 - 11	_		Remarks			-								
efects	on Observed (Type)	_				180												
Post Quality Inspection Result					Inspected By (Name)				LAKSHMI			ed By (Nam	e) MURI	MURIGESHAPPA R				
	Batch conform to th					Signature				101-91-9095.			re	ille				
В	Batch do not confor	m to the requireme	ent and not ap	proved	12,9	with dat	e		30%	21-0-		with dat	te	5	21-07-20			

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SI.N	Danamata.	Date and Time	Instrument	In	process	Samples I	nspectio	n (Put "√	" - Comp	olied and	"X "- No	t Complie	d)	Inspected by	Remarks
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemurks
		21-07-2025 02140 PM			~		v		ر ن					(3)	
		03/HOPM		~						_	_	-		(6)	
		M4 04140			0						_			(20)	
		05:40 PM		~			_					-		397	
		06140 PM												200	
		07150 PM			0					-				30%	
		^	* e								0	-		(39)	l l
		22-07-2025 08:40 AM			V	~	-							60/1	4
1	Diameter	09:40 AM	DMM		·							_		300	2
2	Cutting Length	10:40 AM.	DVC											Joseph	
3	Straightness	N.	Rolling Method Microscope											17.	
4	Defects free		Wilcioscope									1	81 _ 11.		
													1 47		
			-					_ /		100			1 2		
													J. i		
			,						- %						
			ů												
												1		1	
	3														
Sample	e Inspected Quantity	500 PCS.		Accepted I	Batch Qua	ntity	1333	500 P	es.	Remarks		-			
Defects	s Observed (Type)		yê le s			865, att. 1956	oleja –	i a		1-8-8					
Post Quality Inspection Result				Inspected By (Name)			LAKSHMI			Approved By (Name		ame) MUF	RIGESHAPPA R		
-		he requirement and		(1)	- 30	Signatur with dat			22-01-2025.			Signatui		er	22.07.200
	Batch do not confo Annexure to be provide	rm to the requirem	Batch do not conform to the requirement and not approved						17.22			with date			1101-101