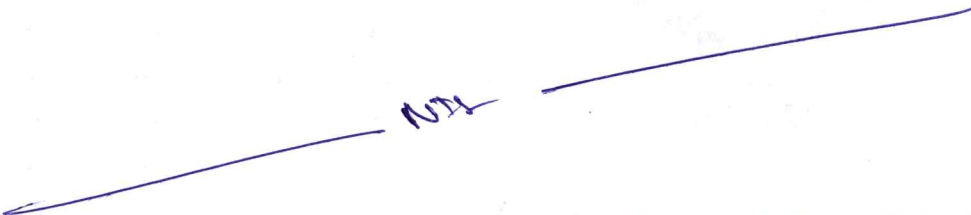

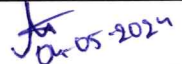


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20242035	Select the Appropriate Inspection Stage / Process
Date	04-05-2024	Inspection of Cut length Wire
Production Order	Sl. No. 14704 (30000 Nos)	
Item Code	0.86 CL Wire	
Product Description	Dia 0.86 mm Cut Length Wire 75 mm (Haynes)	
DHR No	20940856	
Batch No	WC0033/2024	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.86 ± 0.005mm	DM	0.858	0.857	0.860	0.857	0.857	0.860	0.861	0.857	0.857	0.859	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.47	75.50	75.83	75.40	75.41	75.42	75.41	75.42	75.41	75.50	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		APOORVA C B					Signature (with date)								

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1.	Diameter Cutting Length Straightness Defects free	04-05-2024 11:00 Am	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		1:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		2:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		3:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		4:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		5:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		06-05-2024 9:45 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		11:00 Am		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Sample Inspected Quantity		Accepted Batch Quantity		Remarks											
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		APOORVA CB		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		✓ 06-05-2024		Signature		✓ 06-05-2024					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date							
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	19:00 Pm	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	N/A
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		1:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		2:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		3:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		4:00 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				N/A											
Sample Inspected Quantity		315 PCS	Accepted Batch Quantity		29850 PCS		Remarks		01 Nos defects						
Defects Observed (Type)		Bend													
Post Quality Inspection Result				Inspected By (Name)		APOORVA CB		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature with date		[Signature] 06-05-2024		Signature with date		[Signature] 06-05-2024					
<input type="checkbox"/> Batch do not conform to the requirement and not approved															
Note: Annexure to be provided for additional test report (if required)															