

Report No	QIRI20250490	Select the Appropriate Inspection Stage / Process						
Date	25-01-2025	Inspection of Cut length Wire						
Production Order	PR024-2483							
Item Code	0.838 CL Wire							
Product Description	Dia 0.838 mm Cut Length Wire 75 mm (Haynes)	200						
DHR No	20250240	non-						
Batch No	WC0009/2025							
Reference Drawing	NA							

SI.N			Instrument			Setup	Approva	al (Actual	l Reading	s/Observ	ation)			Result	
0.	Parameter	neter Requirement	Used	1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.838 ± 0.005mm	DM	0.838	0.838	0.839	0.839	0.837	0.838	0.839	0.839	0.837	0.838	Compleed	
2	Length of cut Wires	75 ± 0.50 mm	DVC	<b>45.38</b>	45.39	75.38	45,49	75.47	<b>45.35</b>	75,36	75.48	75.48	75.28	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	ok	or	OK	ok.	OK	ok	ok	ok	Complied	AOM
4	Defects Free	Free from rust, burr,Damage.	Microscope	ok	ok	OK	OK	ok	ok	OK	ok	ok	ok	Compled.	
	*5.1			,								4	2		
Inspect	ed By (Name)	17. 17. 17. 17. 17. 17. 17. 17. 17. 17.	LAKSHI	MI.			Si	gnature	(with dat	e )	Mal.	25-01	2025		

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SI.N			Instrument	Inj	orocess S	amples II	spection	n (Put "V	' - Comp	lied and	"X "- No	t Complie	d)	Inspected b	ature) Remarks
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Kemarks
	859-01 (h 1994 (f. 1912) (* 1846) - READ-MAINE (* 1982)	25-01-2025 4:00 PM		V	V	~	/	~	~	~	~	1	~	KOL	1 1
				V	/		/	V	~	V	~	/	/	-	
		130	-	~	V		/	/	/	~	V	/	/	1	
		05:00PM		~	V	/	<b>V</b>	~	/	V		V	/	Kar	
				V	V	V	V	V	~	V	V	~	/		
				~	V	~	<b>/</b>	V	V	<b>/</b>	/	/	<b>/</b>	100	
		06:00 PM		~	V	/	/	/	/	/	/		/	Per	<del>                                     </del>
				~	~	V	V	V	~	/	/	~	/		2
1	Diameter		DMM	~	V	/	/	<b>/</b>	V	/	~	~			2
2	Cutting Length	0.00=	DVC		~		~	~	5	/	~	~	/	10014	+
3	Straightness Defects free	27 -01-2025 9:40 AM	Rolling Method Microscope	/	/	/	V		1	/	V	~	V	Rose	1
4	Defects free			V	V	~	~	/	/		/	/	/	-	
		1 × 1 1		-	V	V	/	~		V	~	~	~		
				/	V	/	/	~	/		~	V	V	124	
		10:40 AM		/	~			V 81		~	~	V	~	Marie	
			4	~	V		/.	/		~	V	V	~	1	+
			1	V	~	~	~	N	~	~	V	V	V	NA.	
		11:40 PM	1	~	~	/	~	<b>/</b>	~	~	~	-	~	KAL	
			-		V		~	~	~	~	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	V	V	HOL	
Principal S		12:40 PM								~		V	1	POP	
Sample Inspected Quantity Accepted Batch Quan				ntity	Remarks										
	s Observed (Type)		Too by the Market week to be				Lagran Water Date 1		1			12000	15 (8)		IDICECHADDA D
Selection of the select					Inspected By (Name)			LAKSHMI.			Approved By (Name)			JRIGESHAPPA R	
_	Batch conform to the			wad		Signatur with dat			15 24-01-2025			Signature with date			45 2401-200
	Batch do not conform  Annexure to be provided f			veu		with ua			1 1			Tricii da			2"

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SI.N o.			Instrument	In	process S	amples I	nspection	n (Put "V'	' - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks
	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		27-01-2025 01:40PM		~	~	~	~	V	V	V	V	V	V	ACOU	
1		01,700			V	~	~	~	· ~	1	~	N	V	' - '	
				V	~	<b>V</b>		V	V	/	/	V	/		
				~	/	V		V	V	~	V	V	~	A	
		02; 40PM		V	V	~	V	V	/	~	~	V	/	Bar	
				V	V	V	V	V	~	V	V	N	V		
				~	~	/	~	/	/	~	V	~	1		<u> </u>
				V		~		V	/	/	V	V	~	2	<u>\$</u>
1	Diameter	03:40 PM	DMM	V	V	V	~	~	V	~	V	1	~	METH.	
2	Cutting Length		DVC	V	V	V	V	/		~	~	V	V		
3	Straightness Defects free		Rolling Method Microscope	V	/	~	V		~	/	~	V			
4	Defects free			N	V		$\sim$	/	V	~	~	~	V	100	
		04:40PM		~	~		V	~		~	V	/	~	Door	
1				~	~	/	1	_					1		
				~	V					~		1			
1				V	V	V	~				/	~		NOTE	
		05130 PM		1	/		/	V			V	V	~	100	
				~											
			_			V		1	1		V			Note	
		06100 PM		-			V							1 100	
Sampl	e Inspected Quantity			Accepted	Batch Qua	ntity		_		Remarks	+			1	
	s Observed (Type)	1997								LAVCUBA			ad Du (Na	ma) MIIP	IGESHAPPA R
Post Quality Inspection Result						Comment of the Comment	d By (Na	me)	LAKSHMI.			Approve		P. C.	
	Batch conform to the			haved		Signatur with dat			Joy.	24-01-26	025	with da		U	gr 27-01-200
	Batch do not conform			veu		With da								West the Control	

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SI.N	Parameter	Date and Time	Instrument	In	process S	Samples	Inspection	n (Put "√	' - Com	olied and	"X "- No	t Complie	ed)	Inspected by	Remarks
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	₩.	28-01-2025 09:30AM		~	~	~	1	~	~		~	N	~	MON	
						~	~		~	-	~				
		10:30AM		V	~	V				1		1 V		KOR	
				V	V	V	V	1	/		/	V	V	P1.	
		1		V	V	V	/	/	/		/	N	V		
		11,30 BW		V	~				~	/	~	1	V	Kar.	<u> </u>
1	Diameter	12120 PM	4		~	V		V		1	~	11/		MON.	4
2	Cutting Length	01:00 PM	DMM DVC	V	1/	~		~	V	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	$\sim$	/	V	No.	
3 4	Straightness Defects free	17	Rolling Method Microscope	1										107.	
1	Defects free									ia.					
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1				-					¥						
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ample Inspected Quantity 500 PCS. Accepted Batch Qua			Batch Quan	tity	4972	o Pcs	)	Remarks	9 Haye			L	-		
efects	s Observed (Type)	_		E. C. S. Surrication											
Post Quality Inspection Result						Inspected By (Name)			LAKSHMI.			Approve	d By (Nai	me) MURIO	GESHAPPA F
	Batch conform to the					Signatur with dat			No	8-01-20	15	Signature		.00	2 200
	Batch do not conform	to the requirement	and not appro	Batch do not conform to the requirement and not approved								with date	е	00/3	18.01

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