


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20245762	Select the Appropriate Inspection Stage / Process
Date	28-11-2024	<div style="border: 1px solid black; padding: 20px; display: inline-block;"> Inspection of Cut length Wire <div style="font-size: 2em; color: blue; margin-top: 20px;">NA</div> </div>
Production Order	PRO24-1990	
Item Code	Ø 0.90 CL Wire	
Product Description	Dia 0.90 mm Cut Length Wire 90 mm (RAJARATNA)	
DHR No	20242505	
Batch No	WC0101/2024	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.901	0.900	0.902	0.901	0.900	0.901	0.899	0.901	0.902	0.902	complied	
2	Length of cut Wires	90.00 ± 0.50 mm	DVC	90.28	90.35	90.34	90.21	90.05	90.15	90.18	90.10	90.05	90.02	complied	
3	Straightness	Straight	Rolling Method	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	complied	
Inspected By (Name)			AKASH M					Signature (with date)			<div style="text-align: right;">  28-11-2024 </div>				

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks		
				1	2	3	4	5	6	7	8	9	10				
1 2 3 4	Diameter Length of cut Wires Straightness Defects free	28-11-2024	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	2 5	
		02:40pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A		
		03:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A		
		04:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
		05:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		A
		06:00pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A			
Sample Inspected Quantity		Accepted Batch Quantity		Remarks													
Defects Observed (Type)																	
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		9/11/2024							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		28-11-2024		with date		28-11-2024							
Note: Annexure to be provided for additional test report (if required)																	

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Diameter Cutting Length Straightness Defects free	29-11-2024 09:50 Am	DMM DVC Rolling Method Microscope	/	/	/	/	/	/	/	/	/	/	A	<div style="border-left: 1px solid black; height: 100%; position: relative;"> 2 A </div>
		10:00 Am		/	/	/	/	/	/	/	/	/	/	A	
		11:00 Am		/	/	/	/	/	/	/	/	/	/	A	
				/	/	/	/	/	/	/	/	/	/	A	
		12:00 Pm		/	/	/	/	/	/	/	/	/	/	A	
				/	/	/	/	/	/	/	/	/	/	A	
		01:00 Pm		/	/	/	/	/	/	/	/	/	/	A	
				/	/	/	/	/	/	/	/	/	/	A	
		02:00 Pm		/	/	/	/	/	/	/	/	/	/	A	
				/	/	/	/	/	/	/	/	/	/	A	
		03:00 Pm		/	/	/	/	/	/	/	/	/	/	A	
		04:00 Pm		/	/	/	/	/	/	/	/	/	/	A	
Sample Inspected Quantity		315 Pcs	Accepted Batch Quantity		27650 Pcs		Remarks								
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		AKASH M		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		A		Signature		MURIGESHAPPA R					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		29-11-2024		with date		29-11-2024					
Note: Annexure to be provided for additional test report (if required)															

10-20-1919

10-20-1919