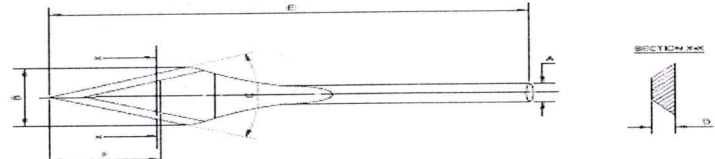

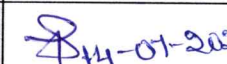
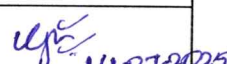


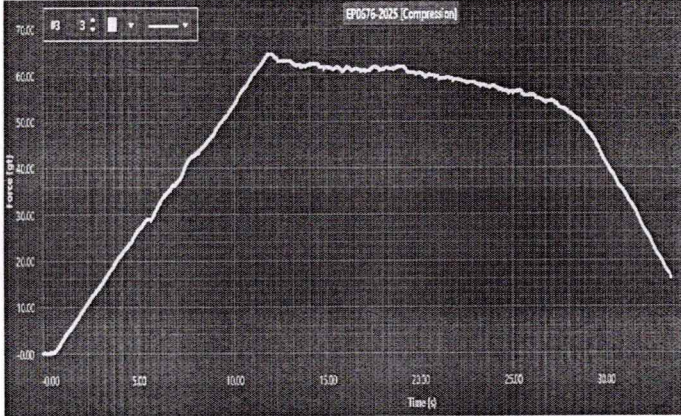

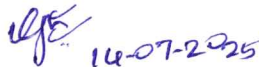
| | | |
|----------------------------|-------------------------------|---|
| Report # | QIRI20253535 | Select the Appropriate Inspection Stage / Process |
| Date | 09-07-2025 | In process Inspection of etched Blades |
| Production Order # | MST SO-17(Additiani) |  |
| Item Code | CC 275 | |
| Product Description | Clear Cornea Angled SB 2.75mm | |
| DHR # | 20251651 | |
| Batch # | EP0676/2025 | |
| Reference Drawing | SECPL/CC/05 | |

| Sl.No. | Parameter | Requirement | Instrument Used | Setup Approval (Actual Readings/Observation) | | | | | | | | | | Result (Complied / Not Complied) | Remarks |
|---------------------|-------------------------|--------------------|--------------------|--|-------|-------|-------|-------|-----------------------|-------|------------|-------|-------|--|---------|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | |
| 1 | Wire Diameter | 0.81 ± 0.02 mm | Digital Micrometer | 0.819 | 0.816 | 0.818 | 0.809 | 0.806 | 0.816 | 0.817 | 0.813 | 0.806 | 0.807 | Complied | 1 |
| 2 | Width of the Blade | 2.75 ± 0.1 mm | Ocular/Microscope | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | 2.80 | Complied | |
| 3 | Thickness of the Blade | 0.15 ± 0.02mm | Digital Micrometer | 0.156 | 0.151 | 0.159 | 0.154 | 0.149 | 0.151 | 0.156 | 0.151 | 0.152 | 0.155 | Complied | |
| 4 | Prenotch Length | 23.00 ± 0.5 mm | Digital calliper | 22.91 | 22.94 | 23.01 | 22.89 | 23.04 | 23.16 | 22.88 | 22.94 | 22.99 | 23.01 | Complied | 2 |
| 5 | Incision Marking Length | 2.0 ± 0.1 mm | Ocular/Microscope | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | Complied | 1 |
| 6 | Surface Finish | Matte Finish | Microscope | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | Complied | |
| 7 | Visual Inspection | Free from deffects | Microscope | OK | OK | OK | OK | OK | OK | OK | OK | OK | OK | Complied | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| Inspected By (Name) | | SHIVANAND | | | | | | | Signature (with date) | | 09-07-2025 | | | | |

Quality Inspection Report (Inprocess Inspection)

| Sl.No. | Parameter | Date and Time | Instrument Used | Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied) | | | | | | | | | | Inspected by (Signature) | Remarks | | |
|--|--|---------------|--|--|---------|---------|---|---|---|---------------------|---|---|----|---|---------|---|--|
| | | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | | | |
| 1 | Width of the Blade Incision Marking Length Surface Finish Visual Inspection | 09-07-2025 | Ocular/Microscope Ocular/Microscope Microscope Microscope | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |  | | | |
| | | 5:00Pm | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | | |
| | | 14-07-2025 | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | | |
| | | 3:35Pm | | ✓ | ✓ | | | | | | | | | | | | |
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| | | | | | | | | | | | | | | | | | |
| Sample Inspected Quantity | | 32 nos | Accepted Batch Quantity | | 217 nos | Remarks | | | | | | | | | | | |
| Defects Observed (Type) | | | | | | | | | | | | | | | | | |
| Post Quality Inspection Result | | | | | | | | | | Inspected By (Name) | | SHIVANAND | | Approved By (Name) | | MURIGESHAPPA R | |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved | | | | | | | | | | Signature | |  | | Signature | |  | |
| | | | | | | | | | | with date | | 14-07-2025 | | with date | | 14-07-2025 | |
| Note: Annexure to be provided for additional test report (if required) | | | | | | | | | | | | | | | | | |

| | | | |
|---------------------|---------------------------------------|----------------------------|-----------------------------|
| Report # | QIRI20253536 | Type of Test | Penetration Force test |
| Date.: | 09-07-2025 | Testing Work Instruction # | SECPL_WI_047 |
| Production Order # | MST SO-17 | Testing Equipment Name | CHATILLON FORCE MEASUREMENT |
| Product Description | CLEAR CORNEA ANGLED SB 2.75MM-PN 23MM | Equipment ID # | SECPL/INS/ 146 |
| Item Code | CC 275 | DHR # | 20251651 |
| Batch # | EP0676/2025 | | |

| Sl.No | Sample # | Requirement | Actual Readings/Observation | | | | | | | | | | Result (Complied / Not Complied) | Test Graph/ Test Sample (Image) | |
|---|----------|--------------|-----------------------------|-------|-------|--|--|--|--|--|--|--|---|---------------------------------|--|
| 1 | 01-03 | 63.00 ± 10gf | 64.54 | 60.59 | 64.54 | | | | | | | |  | | |
| 2 | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | |
| 7 | | | | | | | | | | | | | | | |
| 8 | | | | | | | | | | | | | | | |
| 9 | | | | | | | | | | | | | | | |
| 10 | | | | | | | | | | | | | | | |
| Inspected By (Name) | | SHIVANAND | | | | | | | | | | | Signature (with date) | |  14-07-2025 |
| Post Test Result | | | | | | | | | | | | | Approved By (Name) | | MURIGESHAPPA R |
| <input checked="" type="checkbox"/> Batch conform to the requirement and approved | | | | | | | | | | | | | Signature (with date) | |  14-07-2025 |
| <input type="checkbox"/> Batch do not conform to the requirement and not approved | | | | | | | | | | | | | | | |