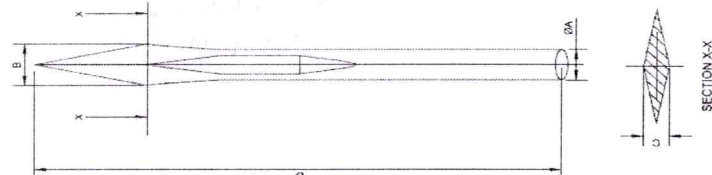


Report #	QIRI20253919	Select the Appropriate Inspection Stage / Process
Date	04-08-2025	In process Inspection of etched Blades
Production Order #	TEKNOMEK - SOOB2425-0128(Additional)	
Item Code	MVR 20-E	
Product Description	MVR Lance 20G	
DHR #	20251826	
Batch #	EP0741/2025	
Reference Drawing	SECPL/MVR/07	

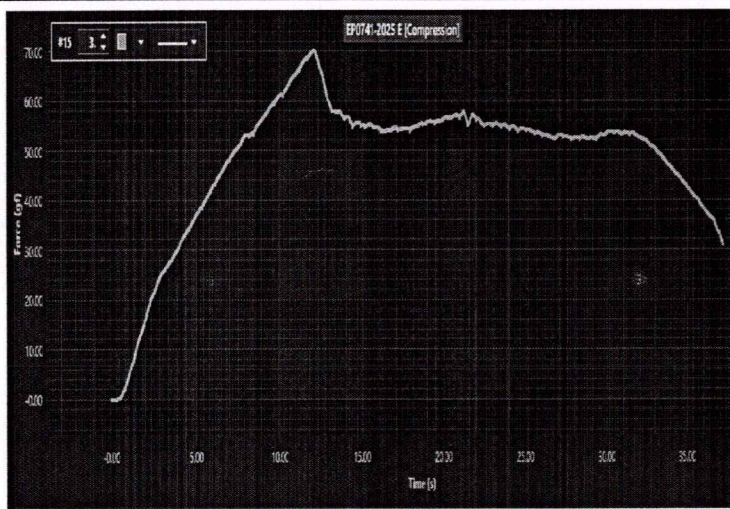


Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.81 ± 0.02mm	Micrometer	0.819	0.816	0.814	0.821	0.824	0.811	0.818	0.816	0.817	0.813	Complied	1
2	Width of the Blade	1.20 ± 0.1mm	Ocular/Microscope	1.20	1.20	1.10	1.20	1.20	1.20	1.20	1.10	1.20	1.20	Complied	1
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.554	0.559	0.561	0.562	0.564	0.559	0.558	0.567	0.568	0.551	Complied	5
4	Prenotch Length	23.00 ± 0.5mm	Digital calliper	23.14	22.96	22.99	23.01	22.98	23.11	23.16	23.08	22.86	22.89	Complied	1
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
6	Visual Inspection	Free from deffects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	1
Inspected By (Name)		SHIVANAND					Signature (with date)					04-08-2025			

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks				
				1	2	3	4	5	6	7	8	9	10						
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	04-08-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]				
		11:15pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	X	✓		Burr			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		02:30pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		09:55pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	X	✓	✓	✓	✓	✓	✓		No web			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		07-08-2025		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		4:05pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
				✓	✓	✓	✓	✓											
		Sample Inspected Quantity				125 NO's				Accepted Batch Quantity				2170 NO's				Remarks	
Defects Observed (Type)				Burr, NO web															
Post Quality Inspection Result										Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved										Signature		[Signature]		Signature		[Signature]			
<input type="checkbox"/> Batch do not conform to the requirement and not approved										with date		07-08-2025		with date		07-08-2025			
Note: Annexure to be provided for additional test report (if required)																			



## Quality Test Report

Report #	QIRI20253920	Type of Test	Penetration Force test
Date.:	04-08-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	TEKNOMEK	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 20G-PN - 23MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 20-E(CV)	DHR #	20251826
Batch #	EP0741/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation											Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)
1	01-10	80.00 ± 15gf	70.48	85.97	85.34	72.67	82.86	80.27	70.99	79.65	77.81	73.48	Complied		
2	11-20		75.67	75.42	70.05	69.97	70.72	71.47	69.91	72.58	73.28	73.92	Complied		
3	21-24		77.38	78.60	70.88	72.32							Complied		
4															
5															
6															
7															
8															
9															
10															
11															
Inspected By (Name)		SHIVANAND											Signature (with date)		 07-08-2025
Post Test Result													Approved By (Name)		MURIGESHAPPA R
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date )		 07-08-2025
<input type="checkbox"/>	Batch do not conform to the requirement and not approved														