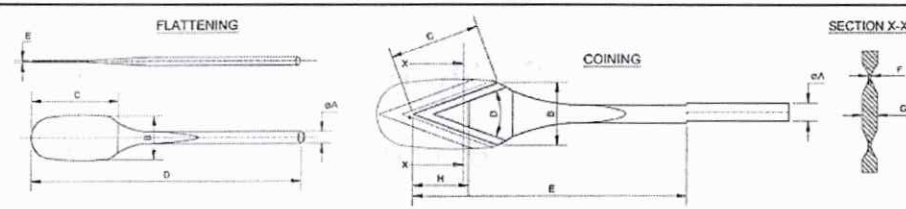


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252729	Select the Appropriate Inspection Stage / Process
Date	03-06-2025	Inspection of Blanks (Punched)
Production Order	PR025-0555	
Item Code	CC DB 24	
Product Description	CLEAR CORNEA ANGLED DB 2.4 mm	
DHR No	20251294	
Batch No	PU0169/2025	
Reference Drawing	SECPL/CD24/06	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005 mm	DM	0.839	0.837	0.840	0.842	0.839	0.839	0.840	0.841	0.842	0.840	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2.51	2.52	2.49	2.53	2.52	2.48	2.49	2.52	2.54	2.50	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.225	0.219	0.220	0.217	0.219	0.222	0.217	0.219	0.220	0.221	Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.59	2.62	2.60	2.62	2.63	2.61	2.59	2.58	2.62	2.63	Complied	
C(C)	Cutting length of the blank (LHS)	3.40 ± 0.10 mm	DVC	3.41	3.37	3.49	3.41	3.39	3.37	3.39	3.47	3.46	3.47	Complied	
C(C)	Cutting length of the blank (RHS)	3.40 ± 0.10 mm	DVC	3.45	3.42	3.47	3.46	3.44	3.42	3.45	3.42	3.41	3.42	Complied	2
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.47	23.52	23.55	23.56	23.39	23.41	23.47	23.49	23.51	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.052	0.056	0.049	0.052	0.055	0.050	0.047	0.052	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.233	0.229	0.231	0.237	0.235	0.237	0.240	0.235	0.231	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.27	2.30	2.31	2.24	2.27	2.25	2.28	2.31	2.33	2.30	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					03-06-2025.			

Quality Inspection Report (Inprocess Inspection)

S.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	02-06-2025 01:00PM	DVC DM DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	2
		02:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		03:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		04:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		05:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		06:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		04-06-2025 09:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		10:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
		11:50 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		4944 PCS.		Remarks		-						
Defects Observed (Type)		-													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		<i>[Signature]</i>		Signature		<i>[Signature]</i>					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		04-06-2025		with date		04-06-2025					
Note: Annexure to be provided for additional test report (if required)															