

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252848	Select the Appropriate Inspection Stage / Process							
Date	05-06-2025	Inspection of Cut length Wire							
Production Order	PR025-0586								
Item Code	1.00 CL Wire								
Product Description	Dia 1.00 mm Cut Length Wire 75 mm (Rajaratna)	* * * * * * * * * * * * * * * * * * *							
DHR No	20251341	1							
Batch No	WC0055/2025								
Reference Drawing	NA .	, ,							

SI.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result	
				, 1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	1.00 ± 0.005 mm	DM	1.05	1.03	1.04	1.03	1.04	1.05	1.05	1.04	1.05	1.04	Compled	
2	Length of cut Wires	75 ± 0.50 mm	DVC	44,44	44.57	74.73	44.H	4 4.69	14.4F	744,80	74,70	44.66	44.7 2	Compled	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OL	OK	or	OK	ok	ok	ok	Complied	0
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	. OK	OK	OK	OK	Or	OK	OK	OK	OL	Complied	
	<u>z-</u>		, , , , , , , , , , , , , , , , , , , ,				. 7						(1,7 * 1)		
													2		
Inspec	ted By (Name)		LAKSHN	VI .			Si	gnature	(with dat	te)	35X	05-06	- 2025		,

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Effective Date: 28-04-2023



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Parameter	Date and Time 05-06-2025 02:00 PM 03:00 PM 04:00 PM	Used		2	3	4	5	6	7	8	9	10	(Signature)	Remarks	
	02:00 PM 03:00 PM 04:00 PM					2	~		~	\ \ \	~	~	7		
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Diameter	04:00 PM							~	-		V	V	Str		
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Diameter						V	W						COL		
Diameter	05:00 PM				~		V	V					7		
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Diameter				~		~	-	V	V	1	~		1	₹	
	06:00 PM	DMM		~		~		0		V		-	Batter	. 2	
	P 10/25 F 13	Rolling Method Microscope	12.1	.~				~	-	<u></u>					
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		-	~	~	V	~	-	<u></u>	V				Office		
nected Quantity			Accontad	Patch Oua	meie.	0000	000		Domarks				0	•	
	200 PCS.		Accepted	battii Qua	illicity	4886	PCS	•	Kemarks			·			
Post Quality Inspection Result					Inspected By (Name)			△ LAKSHMI			Approved By (Name)		me) MURI	MURIGESHAPPA R	
Batch conform to the requirement and approved					Signatu								J 06.06.200x		
p p s II	Defects free Dected Quantity Derved (Type) Description Descriptio	Il:00 AM Dected Quantity Decreed (Type) Long the conform to the requirement and Batch do not conform to the requirement and	DVC Rolling Method Microscope 10:20 AM 11:00 AM Dected Quantity DVC Rolling Method Microscope 10:20 AM Dected Quantity DVC Rolling Method Microscope 10:20 AM Dected Quantity DVC Rolling Method Microscope 10:20 AM Dected Quantity DVC Rolling Method Microscope	Itting Length Straightness Defects free 10120 PM	Intring Length Straightness Defects free OF THE POPULATION AM INTRINGENIES DEFECTS FREE INTRINGENIES DEFECTS FREE	DVC Rolling Method Microscope 10:20 AM 10:20 AM Dected Quantity Dected	DVC Rolling Method Microscope 10:20 PM 10:20 PCS Recepted Batch Quantity Pected Quantity Pected (Type) Ity Inspection Result Inspected By (Nathon Microscope) Inspected By (DVC Rolling Method Microscope 10:20 AM 10:20 AM Accepted Batch Quantity Pected (Type) Ity Inspection Result Acconform to the requirement and approved Batch do not conform to the requirement and not approved Accepted Signature With date	DVC Rolling Method Microscope 10:20 PM 10:20 PCS Recepted Quantity 200 PCS Recepted Batch Quantity Recepted Type) Recepted	DVC Rolling Method Microscope II:00 AM II:00 AM Accepted Batch Quantity Perced Quantity Ity Inspection Result Accompany to the requirement and approved Batch do not conform to the requirement and not approved Batch do not conform to the requirement and not approved Batch do not conform to the requirement and not approved With date	DVC Rolling Method Microscope 10120 AM	The straightness Defects free PC - 2025 ON Colling Method Microscope PC S. Remarks PC Straightness Defects free PC - 2025 ON Colling Method Microscope PC S. Remarks PC Straightness Defected Quantity PC Straightness Defected Quan	DVC Rolling Method Microscope 10:20 PM 10:20 PM 10:20 PM Accepted Batch Quantity Q880 PCS. Remarks Remarks	DVC Rolling Method Microscope 10120 RM 10120 RM 10120 RM 10120 RM 10120 RM 10120 RM Accepted Batch Quantity PROPER Accepted By (Name) LAKSHMI Approved By (Name) Signature With date Approved By (Name) Signature With date Approved By (Name) Signature With date	

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