

Report No.:	QIRI20253097		Select the Appropriate Inspection Stage / Process									
Date.:	18-06-2025		Inspection of Cut length Wire									
Production Order.:	PR025-0693											
Item Code.:	0.67 CL Wire			-								
Product Description.:	Dia 0.67 mm Cut Length Wire 80 mm (Haynes)	- I										
DHR No.:	20251432											
Batch No.:	WC0056/2025											
Reference Drawing.:	NA											

SI.N			Instrument			Setup	Approva	al (Actual	Reading	s/Observ	ration)			Complied Complied	
о.	Parameter	r Requirement	Used	. 1	. 2	, 3	4	5	6	7	8	9	10		Remarks
1	Diameter	0.66 ± 0.005mm	DM	0.659	0.658	0,658	0.658	0,658	0.659	0,660	0,659	0,658	0.658	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	49.23	49.28	49.3 ।	49.28	49.16	49.31	49.19	49.20	49.3	79.25	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	ok	OK	OK	Complied	MD.
4	Defects Free	Free from rust, burr,Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
	SE (ORESINI MUSICIA)		4					W 82-10-10-18-01							
nspec	ted By (Name)		LAKSHN	MI T			Si	gnature	(with dat	e)					

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SI.N	Parameter	Date and Time	Instrument	In	process S	amples I	nspection	n (Put "V	" - Comp	olied and	"X "- No	t Compli	ied)	Inspected by	Remarks
0.	Parameter	Used	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		18-06-2025		/			~	~	V	V			~	Con	
		12:00 PM					~	~	~					300	
		M400:10.						~						COL	
		02:00 PM			/				_	_				STATE OF	
		M900/50					_	<u></u>					_	2501/5	
		04:00PM		V	~			U			_			600	
		05100PM							_				_	EST.	
		05:50 PM							V	V				300	
1	Diameter		DMM	ن						V	V				9
2	Cutting Length	19-06-2025 MAON! 190	DVC		V		_					·	V	and	-
3	Straightness	- S. Jantys.	Rolling Method Microscope			رسل	·				·		_	0	
4	Defects free	MACH!OI	Wilcroscope			4			-	V		-	·	Con	
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	1 27								~			-	_	1	
	a back	12140 PM	40 4	2		7			0	~			<u></u>	Colle	
						/	V	~		V	V	~	<u></u>		
	better of	DNHOPM	40 4		0		2 - 1	0-1	0	_			-	TOTAL	
										-					
		02140 PM										_	٤	1000	
Sample	Inspected Quantity	_		Accepted	Batch Quar	ntity		_		Remarks			-	•	
Defects	Observed (Type)														
AUDITARIA MISSELLI	Quality Inspection					Inspecte	d By (Na	me)	1	LAKSHM	110	E24111111111111111111111111111111111111	ed By (Na	ame) MURI	GESHAPPA R
		ne requirement and a				Signatur			000	9-06	2025.	Signatu		101	of a const
	atch do not confor	rm to the requiremer	nt and not appr	oved		with dat	e		12/-	9-06		with da	te		19-06-20



SI.N		Date and Time	Instrument	In	orocess :	Samples I	nspectio	n (Put "V	" - Comp	lied and	"X "- No	t Complie	ed)	Inspected by	Remarks
0.	Parameter		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
	8.41	19-06-2025 3:40 PM		·	~			V		_	-	-	<u> </u>	1500	1
		MACHINO				_	_	_				-	_		
		05:30 PM				~		_						30%	
		06'.00PM			-	V	~	_			~	-		ET LE	<u> </u>
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		20 - 06 - 2025 09130AM		·		-	_	-			-	V	e	300	
		10:30 AM		~	~	V	_	_	_		-	-		COL-	
		MAOEIN			~			~	_	_	_			200	
1	Diameter	12:30 PM	DMM					~	~					COL	
2	Cutting Length		DVC		_		~		-	V	~	V	<u></u>	0/2	2
3 4	Straightness Defects free	M4.02:10	Rolling Method Microscope		_~				-		_	~		Con	
7	Defects free							-				_		Office	
	-	02:30 PM	-	1	~	~	~	_			-	-	_	ROL	
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		O Chan Dh A	-		~	~	_	_	-	_	_			000	
		06:00 PM							~					1 2	
ample Inspected Quantity Accepted Batch Qu					Batch Qua	ntity				Remarks		L			
STATE OF	s Observed (Type)						1 1000 1200							or and the second	
	Quality Inspection	HER A FIGHT AND A SECTION AND ADDRESS OF THE REAL PROPERTY.				Inspecte		me)		LAKSHM		Approve		me) MURI	GESHAPPA R
							Signature with date					Signatur		.0	Kanaca
		fm to the requirement of for additional test report		ovea		with dat	е		Per.	20-00		with dat	e	· ·	\$ 20-062

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SI.N	Parameter	Date and Time	Instrument	Inj	process S	Samples	nspectio	n (Put "V	" - Comp	olied and	"X "- No	ot Compli	ed)	Inspected by	Remarks
0.	raiametei		Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		21-06-2025 MADA PO		~	~	V	· ~	~	V	V			/	(SOU)	
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			_	~						-		<u></u>	V	R	
		10: HO AM	-	V	~	~	~	V	·	V	-	~		DOT	
				~		-	V	~	-	~	~	~	~	,	
				V	~	· ~	-	~	-	-	v	_	-	1	
		11: 20 AM	-	~		1	6	'		-	-			Bon	
											-			"	1
1	Diameter		DMM	~	/	·	-	~			1	1	/	0	4
2	Cutting Length	12:00 PM	DVC	'	·e	~	~	~	~	~	-	~	~	CO.	2
3	Straightness		Rolling Method									27177		17	
4	Defects free		Microscope												
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		4 3 - 2 2		×											
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						2		,							
Sample	sample Inspected Quantity 500 PCS. Accepted Batch Quan				ntity	50100	PCS.		Remarks			_			
Defects	Observed (Type)	1													
Post C	Quality Inspection	Result				Inspecto	ed By (Na	me)	1	LAKSHM	11	Approv	ed By (Na	me) MUR	GESHAPPA R
E	Batch conform to th	ne requirement and a	pproved	ye. I		Signatu	re		181		2025.	Signatu	re	,0	K
Batch do not conform to the requirement and not approved						with da	te		21-06-2025			with da	te	and the second	2106200

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