

Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250462	Select the Appropriate Inspection Stage / Process								
Date	23-01-2025	Inspection of Blanks (Punched)								
Production Order PRO24-2471	I. FLATTENING MISTIGHAX									
Item Code	MVR 21	COINING								
Product Description	MVR-Lance 21G									
DHR No	20250231									
Batch No	PU0024/2024									
Reference Drawing	SECPL/MVR21/07									

SI.N o.	Parameter	Requirement	Instrument Used			Result									
				1	2	3	4	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
А	Wire Diameter	0.80 ± 0.005 mm	DM	0.801	0.799	0.802	0,799	0.498	0.801	0.802	0.499	0.801	0.802	Complied	
F(B)	Width of the flat	0.95 ± 0.10 mm	DVC	0.94	0.94	0.93	1	0.98	1	0.96	1 1 2 1 1	0.97	1	Compried	
F(E)	Thickness of the flat	0.62 ± 0.02 mm	DM	0.622	0.619	0.618		0.622		0.619		1	1	Complied	
C(B)	Width of the blank	1.30 ± 0.10 mm	DVC	1.29	1.28		1,29	1.32	1.29	1.28		1.31		Complied	
C(C)	Cutting length of the blank (LHS)	2.50 ± 0.10 mm	DVC	2.51					Ī	T			1	Complied	
C(C)	Cutting length of the blank (RHS)	2.50 ± 0.10 mm	DVC								1			Complied	2
C(D)	Pre notch length	25.40 ± 0.50 mm	DVC											Complied	
C(E)	Flash land thickness	0.05 ± 0.01 mm	DM	i	1			1	1					Complied	
C(F)	Blank thickness	0.63 ± 0.02 mm	DM											Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK		Complied	
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Inspe	ected By (Name)		LAKSHN	/I.			Si	gnature	(with dat	e)	[Jeogy	23-01	-2025	IL	



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					LAKSHMI.						Approved By (Name) MURIGESHAPPA		
Post Quality Inspection Result For the the requirement and approved			Signature with date					23-01	2025		Approved By (Name) Signature with date		
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