

Report No	eport No QIRI20254424		Select the Appropriate Inspection Stage / Process									
Date	25-08-2025		2021 S. Well (2. 14.01)			n of Cut length Wire						
Production Order	PR025-1294											
Item Code	Ø 0.90 WIRE	,	,	*								
Product Description	Dia 0.90 mm Cut Length Wire 75 mm	,	*	*	- 2							
DHR No	20252029											
Batch No	WC0078/2025		*	,	,							
Reference Drawing	NA		*		2							

SI.N	Parameter	Boaring	Instrument			Setup	Approv	al (Actual	Reading	s/Observ	ation)			Result	
о.	Parameter	Requirement	Used	1	2	3	4 .	5	6	7	8	9	10	(Complied / Not Complied)	Remarks
1	Diameter	0.90 ± 0.005 mm	DM	0.901	0.898	0.900	0.901	0,900	0.899	0.901	0,899	0.899	0,900	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	44:45	74.64	74.62	721 .62	TH.63	74.68	74.73	44,741	TH.68	44,45	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	171.4	Complied	d Q
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	014	OK	1 1 1 1	Complied	
		Y.						,					41		
	A	-					n-				_	.1			
spe	cted By (Name)		LAKSHI	/II	4.5		Siį	gnature (with date	.)	JON!	08-	2025		1

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SI.N			Instrument	In	orocess S	amples Ir	rspection	າ (Put "√	' - Comp	lied and	"X "- No	ed)	Inspected by	Remarks	
o.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		25-08-2025 01140 PM									_			Colle	
														1	
		02:240 PM									~	_		GOV	
										_	_	_			=
		03:40 PM								<u></u>			2	BOUL	
			_				./				V		~		
		04:40 PM	8					·			_			COV	
	Diameter	()-								_			_		
1		05:40 PM	DMM			~								COV	d
2	Cutting Length	0.0 AB 5.00 AF	DVC							_					
3	Straightness	26 - 08 - 2025 09130 AM	Rolling Method Microscope	1000	0000	0000	1100	CHUTT	ا المرتبط	ر میلان	_			Cov	
4	Defects free	10:30 PM	Wilcioscope		/							<u> </u>	-	COL	
-	5.5	11:30 AM	30, 10) r 110, 10 4/3 - 4/1						-		_			COV	
		12:30 PM				100		~				<u> </u>		Com	
		01:30 PM			/		V	_				-		(BOV)	
	÷ 1	02:30 PM		-	30	39	30	29	X()					120V	
		03:30 PM				/			,			-		361	
		04:30 PM	gra 4.1		1	1	1	10	112	N/9				DOUL	_
		05130 PM					-							Tour	7
		06:00 PM		<u></u>			~			366000000000000000000000000000000000000				Col	
ample	Inspected Quantity		-	Accepted	Batch Qua	ntity				Remarks			_		
efects	Observed (Type)	- Hayer-and	_			4.4		111							
300000000000000000000000000000000000000	Quality Inspection					Inspecte		me)	1	LAKSHM	11	Approv	ed By (Na	me) MURIO	SESHAPPA R
		he requirement an				Signatur			0/3/	26/08	2025.	Signatu		W.	E
ШВ	atch do not confo	rm to the requirer	nent and not ap	oproved	:1	with dat	e		100	26,00		with da	ite	, 0	86-08 20

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I.N	Parameter	Date and Time	Instrument	In	process :	Samples I	nspectio	n (Put "√	" - Comp	lied and	"X "- No	Inspected by	n		
о.		Landa racidida	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	Remarks
		29-08-2025 09:30 AM	sud t		V	~			~					(360V)	1
		10:30 AM	a. \					<u></u>						300	
		11:30 AM							ب ا					300	
		12:30 PM								_		-		2515	
1		01130 PM					-		-	-				CONT.	
		02130 PM				·			سن				190	251	
		03:30 PM	=							_				· (20%)	
-		04:30 PM			·	•			_				39411	200	
	Diameter	05:30 PM	DMM DVC				-				_		1	3000	d d
2	Cutting Length	06100 PM												300	2
	Straightness		Rolling Method Microscope						_		-			Com	
	Defects free	29 - 08 - 2025 09/30 AM	wiici uscope								_			BOUNT	
		10:30 AM				_								COU	
		11:30 AM												200	
		12:30 PM												30%	
		01:30 PM									_			09/	
		02:30 PM		_					_			_	_	(200)	
		03:30 PM									_			(20)	
		04:30 PM		~										(20)	
	£	05/30 PM								<i>\rightarrow</i> 1		/		BOY	
npl	e Inspected Quantity		_	Accepted B	Batch Quai	ntity		_		Remarks		-	209	12	
fect	s Observed (Type)		_			1229 3413496				12180-0285946		1			
st	Quality Inspection	Result				Inspecte	d By (Nai	me)		LAKSHM	ı	Approve	d By (Na	me) MURIGE	SHAPPA R
_	Batch conform to t				6	Signatur	e		-/8	/	025.	Signatur	е	100	2
1	Batch do not confo	rm to the requirem	ent and not ap	proved	1	with dat	e		()	29-08-5		with dat	e	1	29-08-200

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I.N			Instrument	Inp	process S	amples I	nspection	(Put "√	' - Comp	lied and	"X "- Not	d)	Inspected by	1 Kemarks	
0.	Parameter	Date and Time	Used	1	2	3	4	5	6	7	8	9	10	(Signature)	
2000	AS FOR A CHEROTOPIC TO THE	29-08-2025	3T-02-10-03-03-03-03-03-03-03-03-03-03-03-03-03							_				COV	
1		29-08-2025 06100 PM 30-08-2025 09140AM		/										Por	
	-		,	<u>/</u> ,	·									de	-
		10140 PM	W											Car	
	- 4	Y-	s- yr	✓ .						<u></u>				POUR	
	1 4	11:40 AM	-	/				_						100	
		.) .			~					<u> </u>				CON	2
		12:40 PM		1	/	<u></u>							1	30M	
1	Diameter	01:30 PM	DMM										1111	201	
2	Cutting Length	02:00 PM	DVC Rolling Method					1						1	
3	Straightness Defects free		Microscope		-				-						
1	Delects free		-						1	-					
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			, ,					- 44							
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												140			
amp	le Inspected Quantity	500 PCS.		Accepted	Batch Qua	intity	92500	PCS	,	Remarks			_		
efec	ts Observed (Type)	_			a things things	1 3399233	The Selection of Control	20 77 2 10 287 38		LAVCUB	A1	Approv	ad By (N	lama) MII	RIGESHAPPA R
	Quality Inspection					1.5 F94228 1257	ed By (Na	me)	1	LAKSHN		Signatu	CALL OF STATES		
	Batch conform to t			20.4	1	Signatu with da			00	30-08-2	25.	with da			JE 30-08-202
	Batch do not confo			pproved		with da	ıe		17	30-00	-				-5 05 207