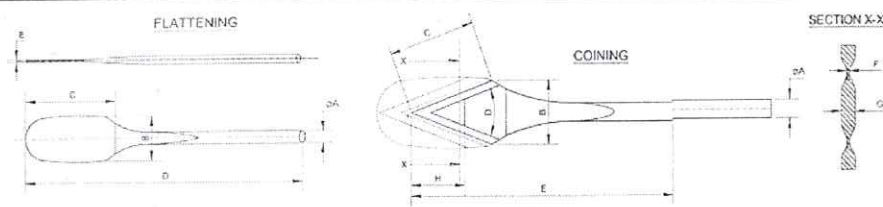


Report No	QIRI20253476	Select the Appropriate Inspection Stage / Process
Date	02-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-0829	
Item Code	CC DB 22	
Product Description	CLEAR CORNEA DB 2.2 mm	
DHR No	20251561	
Batch No	PU0195/2025	
Reference Drawing	SECPL/CD22/06	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.801	0.803	0.804	0.802	0.800	0.801	0.803	0.802	0.803	0.802	Complied	
F(B)	Width of the flat	2.30 ± 0.10 mm	DVC	2.29	2.33	2.32	2.35	2.28	2.31	2.33	2.35	2.30	2.31	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.222	0.219	0.225	0.219	0.220	0.222	0.226	0.221	0.222	0.219	Complied	
C(B)	Width of the blank	2.40 ± 0.10 mm	DVC	2.39	2.42	2.45	2.42	2.46	2.42	2.41	2.42	2.38	2.39	Complied	
C(C)	Cutting length of the blank (LHS)	3.10 ± 0.20 mm	DVC	3.09	3.11	3.09	3.12	3.16	3.10	3.12	3.11	3.08	3.11	Complied	
C(C)	Cutting length of the blank (RHS)	3.10 ± 0.20 mm	DVC	3.12	3.16	3.13	3.15	3.20	3.13	3.15	3.15	3.13	3.15	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.39	23.42	23.46	23.52	23.55	23.48	23.39	23.42	23.49	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.052	0.053	0.049	0.052	0.055	0.049	0.051	0.052	0.056	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.233	0.236	0.233	0.236	0.231	0.233	0.237	0.237	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.24	2.26	2.30	2.27	2.19	2.21	2.20	2.26	2.25	2.19	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)				LAKSHMI					Signature (with date)					02-07-2025.	

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. Width of the flat 2. Thickness of the flat 3. Width of the blank 4. Cutting length of the blank 5. Pre notch length 6. Blank Thickness 7. Depth Marking 8. Visual Checks		07-07-2025 09:30 AM	DVC DM DVC DVC DVC DM DVC VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	<i>[Signature]</i>	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:20 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		125 PCS.	Accepted Batch Quantity		1382 PCS.	Remarks									
Defects Observed (Type)		✓													
Post Quality Inspection Result															
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		<i>[Signature]</i> 07-07-2025		Signature with date		<i>[Signature]</i> 07-07-2025					
Note: Annexure to be provided for additional test report (if required)															