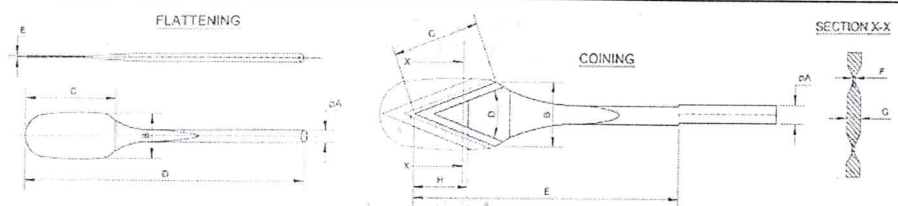
























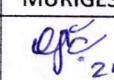
## Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253710	Select the Appropriate Inspection Stage / Process
Date	24-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-1010	
Item Code	CC DB 22	
Product Description	CLEAR CORNEA DB 2.2 mm	
DHR No	20251736	
Batch No	PU0221/2025	
Reference Drawing	SECPL/CD22/06	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.803	0.802	0.804	0.803	0.804	0.802	0.803	0.805	0.802	0.804	Complied	
F(B)	Width of the flat	2.30 ± 0.10 mm	DVC	2.25	2.27	2.32	2.34	2.29	2.31	2.34	2.28	2.27	2.35	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.217	0.220	0.224	0.219	0.217	0.225	0.219	0.224	0.225	Complied	
C(B)	Width of the blank	2.40 ± 0.10 mm	DVC	2.39	2.42	2.46	2.43	2.38	2.42	2.44	2.43	2.46	2.41	Complied	
C(C)	Cutting length of the blank (LHS)	3.10 ± 0.20 mm	DVC	3.07	3.11	3.17	3.09	3.14	3.10	3.17	3.13	3.17	3.16	Complied	5
C(C)	Cutting length of the blank (RHS)	3.10 ± 0.20 mm	DVC	3.12	3.15	3.12	3.13	3.17	3.06	3.12	3.16	3.21	3.20	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.46	23.52	23.39	23.47	23.41	23.56	23.42	23.46	23.38	23.42	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.052	0.056	0.059	0.049	0.053	0.054	0.055	0.057	0.057	0.056	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.235	0.236	0.229	0.237	0.240	0.237	0.229	0.234	0.236	0.231	Complied	
C(H)	Depth Marking	2.25 ± 0.01 mm	DVC	2.25	2.27	2.20	2.31	2.35	2.29	2.32	2.19	2.22	2.24	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					 24-07-2025			



## Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	24-07-2025 02:00 PM	DVC DM DVC DVC DM DVC VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	X	✓	✓		Ear variation
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		07:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	X	✓	✓	✓	✓	✓	✓	✓		Wave line
		07:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	25-07-2025 08:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓				
			✓	✓	✓	✓	✓	✓	✓	✓	✓				
	09:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓				
			✓	✓	✓	✓	✓	✓	✓	✓	✓				
	10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		5769 PCS.		Remarks		02 No's Defect.						
Defects Observed (Type)		Ear variation Wave line													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		25-07-2025		with date		25-07-2025					
Note: Annexure to be provided for additional test report (if required)															