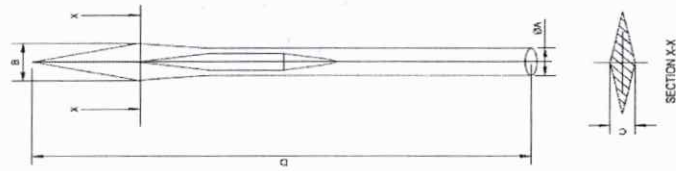

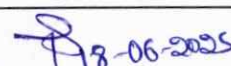
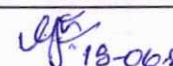


Quality Inspection Report (Inprocess Inspection)


Report #	QIRI20252764	Select the Appropriate Inspection Stage / Process
Date	05-06-2025	In process Inspection of etched Blades
Production Order #	SD SO-104	
Item Code	MVR 19	
Product Description	MVR Lance 19G	
DHR #	20251308	
Batch #	EP0530/2025	
Reference Drawing	SECPL/MVR/07	

Sl.No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Wire Diameter	0.89 ± 0.02mm	Micrometer	0.879	0.876	0.884	0.891	0.879	0.877	0.876	0.881	0.884	0.894	Complied	
2	Width of the Blade	1.40 ± 0.1mm	Ocular/Microscope	1.40	1.40	1.40	1.30	1.40	1.40	1.40	1.40	1.40	1.40	Complied	
3	Thickness of the Blade	0.55 ± 0.02mm	Micrometer	0.539	0.541	0.546	0.544	0.548	0.561	0.549	0.544	0.549	0.542	Complied	
4	Prenotch Length	25.00 ± 0.5mm	Digital calliper	24.96	24.89	25.01	24.99	24.91	24.89	24.97	25.01	25.11	24.98	Complied	3
5	Surface Finish	Matte Finish	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
6	Visual Inspection	Free from defects	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		SHIVANAND						Signature (with date)		S 05-06-2025					

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3	Width of the blade Thickness of the blade Surface Finish & Visual Checks	05-06-2025	Ocular/Microscope Digital Micrometer Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:50 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:50 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		18-06-2025		✓	✓	✓	✓	✓	X	✓	✓	✓	✓			
		5:40 Pm		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓								
Sample Inspected Quantity		125 PCs	Accepted Batch Quantity		1177 Pos		Remarks		02 No's Defects							
Defects Observed (Type)		Burr, Shining														
Post Quality Inspection Result				Inspected By (Name)		SHIVANAND		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature								
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date								
Note: Annexure to be provided for additonal test report (if required)																

Quality Test Report

Report #	QIRI20252765	Type of Test	Penetration Force test
Date.:	05-06-2025	Testing Work Instruction #	SECPL_WI_047
Production Order #	SD SO-104	Testing Equipment Name	CHATILLON FORCE MEASUREMENT
Product Description	MVR LANCE 19G-PN 25MM	Equipment ID #	SECPL/INS/ 146
Item Code	MVR 19	DHR #	20251308
Batch #	EP0530/2025		

Sl.No	Sample #	Requirement	Actual Readings/Observation										Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)		
1	01-10	61.00 ± 10gf	62.94	63.11	62.05	62.92	62.87	62.69	63.67	69.76	70.16	66.79	Complied			
2	11-13		65.58	64.26	57.68								Complied			
3																
4																
5																
6																
7																
8																
9																
10																
Inspected By (Name)		SHIVANAND											Signature (with date)		18-06-2025	
Post Test Result													Approved By (Name)		MURIGESHAPPA R	
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved												Signature (with date)		18-06-2025	
<input type="checkbox"/>	Batch do not conform to the requirement and not approved															