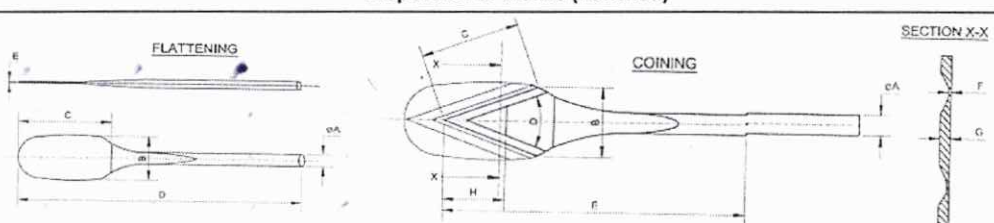


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253099	Select the Appropriate Inspection Stage / Process
Date	19-06-2025	Inspection of Blanks (Punched)
Production Order	PR025-0707	
Item Code	KR SB 22-E	
Product Description	SLIT ANGLED SB 2.2 mm (RAJRATHNA)	
DHR No	20251433	
Batch No	PU0179/2025	
Reference Drawing	NA	

Sl. No	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.802	0.804	0.803	0.801	0.799	0.803	0.802	0.799	0.803	0.804	Complied	
F(B)	Width of the flat	2.30 ± 0.10 mm	DVC	2.31	2.29	2.32	2.27	2.32	2.33	2.31	2.35	2.33	2.29	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.219	0.221	0.224	0.219	0.220	0.223	0.225	0.225	0.226	0.219	Complied	
C(B)	Width of the blank	2.40 ± 0.10 mm	DVC	2.39	2.42	2.45	2.42	2.41	2.38	2.41	2.43	2.41	2.44	Complied	
C(C)	Cutting length of the blank (LHS)	3.50 ± 0.20 mm	DVC	3.51	3.47	3.49	3.52	3.51	3.49	3.54	3.51	3.57	3.52	Complied	5
C(C)	Cutting length of the blank (RHS)	3.50 ± 0.20 mm	DVC	3.55	3.52	3.54	3.56	3.55	3.53	3.59	3.56	3.52	3.56	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.39	23.31	23.52	23.49	23.36	23.29	23.42	23.55	23.46	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.055	0.052	0.053	0.049	0.052	0.052	0.049	0.053	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.233	0.236	0.235	0.239	0.240	0.237	0.236	0.235	0.237	0.240	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)				LAKSHMI.				Signature (with date)				19-06-2025.			

Quality Inspection Report (Inprocess Inspection)

Sl. No	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	19-06-2025 01:00PM	DVC DM DVC DVC DM VISUAL/MICRO SCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	not
		02:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		04:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		05:00PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		20-06-2025 09:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		10:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		11:40AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:40PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		04:30PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		Sample Inspected Quantity		Accepted Batch Quantity		Remarks										
Defects Observed (Type)																
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		20-06-2025		Signature		20-06-2025						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date				with date								
Note: Annexure to be provided for additional test report (if required)																

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