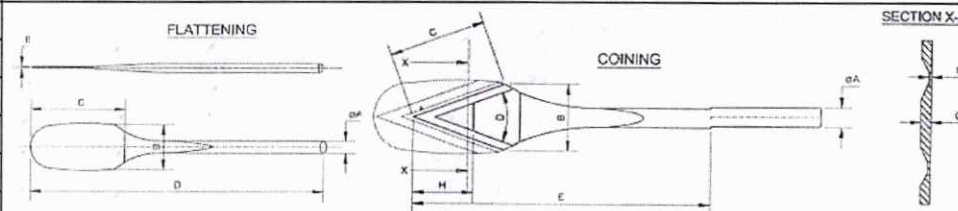









Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252652	Select the Appropriate Inspection Stage / Process
Date	29-05-2025	Inspection of Blanks (Punched)
Production Order	PR025-0501	
Item Code	CC SB 28	
Product Description	CLEAR CORNEA SB 2.8 mm	
DHR No	20251245	
Batch No	PU0160/2025	
Reference Drawing	SECPL/CS28/05	

Sl. No.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.90 ± 0.005 mm	DM	0.900	0.899	0.902	0.901	0.903	0.902	0.901	0.899	0.898	0.901	Complied	
F(B)	Width of the flat	2.90 ± 0.10 mm	DVC	2.92	2.89	2.91	2.90	2.93	2.89	2.92	2.94	2.91	2.88	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.218	0.217	0.220	0.221	0.223	0.224	0.219	0.220	Complied	
C(B)	Width of the blank	3.00 ± 0.10 mm	DVC	2.99	3.01	3.03	3.04	2.99	3.01	2.98	2.99	3.03	3.04	Complied	
C(C)	Cutting length of the blank (LHS)	3.80 ± 0.20 mm	DVC	3.81	3.87	3.82	3.77	3.79	3.82	3.88	3.84	3.82	3.79	Complied	
C(C)	Cutting length of the blank (RHS)	3.80 ± 0.20 mm	DVC	3.84	3.84	3.85	3.82	3.84	3.87	3.92	3.89	3.87	3.84	Complied	
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.41	23.46	23.55	23.49	23.52	23.42	23.39	23.47	23.52	23.55	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.054	0.049	0.052	0.055	0.053	0.055	0.049	0.047	0.053	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.233	0.235	0.229	0.232	0.233	0.237	0.238	0.234	0.232	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.27	2.28	2.32	2.30	2.24	2.25	2.24	2.27	2.33	2.32	Complied	
*	Surface Finish	Defects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)			 29-05-2025					

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1. 2. 3. 4.	Width of the blank Cutting length of the blank Blank Thickness Visual Checks	29-05-2025 11:00 AM	DVC DVC DM VISUAL/MICROSCOPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	X	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
					30-05-2025 09:40 AM		✓	X	✓	✓	✓	✓	✓		✓
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓		Back Impression	
		11:20 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓			
		12:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		200 PCS.		Accepted Batch Quantity		7906 PCS.		Remarks		02 NO.'s Defect.					
Defects Observed (Type)		Ear variation. Back Impression.													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		30-05-2025.		with date		30-05-2025					
Note: Annexure to be provided for additional test report (if required)															