


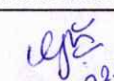


Quality Inspection Report (Inprocess Inspection)



Report No	QIRI20252590	Select the Appropriate Inspection Stage / Process
Date	21-05-2025	Inspection of Cut length Wire
Production Order	PRO25-0451	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (HAYNES)	
DHR No	20251220	
Batch No	WC0046/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.902	0.901	0.901	0.902	0.902	0.904	0.903	0.901	0.904	0.901	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.67	74.62	74.58	74.63	74.59	74.61	74.64	74.52	74.63	74.52	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	5/2
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI				Signature (with date)				 21-05-2025.					

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	21-05-2025 02:00 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		N/A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		22-05-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
10:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
11:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		✓		Accepted Batch Quantity		✓		Remarks		✓					
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature				Signature							
				with date		22-05-2025		with date		22-05-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	22-05-2025 12:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		23-05-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
11:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
12:40 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity				Accepted Batch Quantity				Remarks							
Defects Observed (Type)															
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		23-05-2025		with date							
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	23-05-2025 1:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	NA
		02:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		03:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		24-05-2025 09:45 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		11:00 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		500 PCS.	Accepted Batch Quantity		49800 PCS.		Remarks									
Defects Observed (Type)																
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		24-05-2025		with date		24-05-2025						
Note: Annexure to be provided for additional test report (if required)																