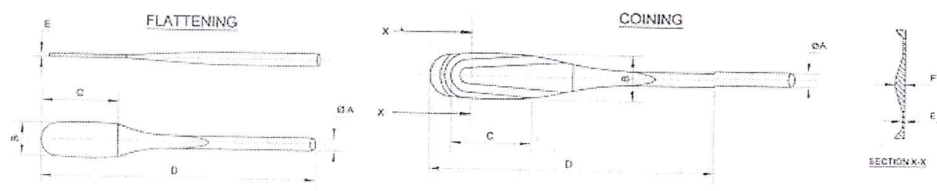
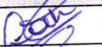















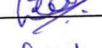
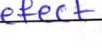
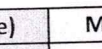

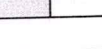





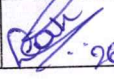
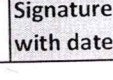
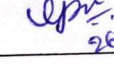


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20253705	Select the Appropriate Inspection Stage / Process
Date	25-07-2025	Inspection of Blanks (Punched)
Production Order	PR025-1014	
Item Code	CR 20	
Product Description	CRU 20 Crescent Bevel	
DHR No	20251731	
Batch No	PU0216/2025	
Reference Drawing	SECPL/CR20/02	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.80 ± 0.005 mm	DM	0.803	0.804	0.803	0.801	0.804	0.803	0.804	0.803	0.804	0.802	Complied	
F(B)	Width of the flat	2.20 ± 0.10 mm	DVC	2.21	2.19	2.17	2.24	2.22	2.21	2.25	2.24	2.23	2.21	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.221	0.219	0.222	0.221	0.219	0.220	0.219	0.221	0.225	0.222	Complied	
C(B)	Width of the blank	2.40 ± 0.10 mm	DVC	2.39	2.42	2.43	2.41	2.40	2.38	2.37	2.42	2.46	2.43	Complied	
C(C)	Cutting length of the blank (LHS)	3.40 ± 0.20 mm	DVC	3.41	3.38	3.46	3.41	3.47	3.42	3.48	3.39	3.41	3.42	Complied	27
C(C)	Cutting length of the blank (RHS)	3.40 ± 0.20 mm	DVC	3.46	3.42	3.41	3.45	3.52	3.46	3.45	3.44	3.46	3.47	Complied	
C(D)	Pre notch length	23.20 ± 0.50 mm	DVC	23.32	23.29	23.39	23.42	23.29	23.39	23.42	23.38	23.42	23.36	Complied	
C(E)	Flash land thickness	0.06 ± 0.01 mm	DM	0.062	0.064	0.070	0.066	0.062	0.070	0.061	0.065	0.066	0.069	Complied	
C(F)	Blank thickness	0.25 ± 0.01 mm	DM	0.252	0.249	0.256	0.257	0.252	0.249	0.250	0.254	0.253	0.256	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI					Signature (with date)					25-07-2025			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks				
				1	2	3	4	5	6	7	8	9	10						
1. 2. 3. 4. 5. 6. 7.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Visual Checks	25-07-2025	DVC DM DVC DVC DM VISUAL/MICRO SCOPE													                         			
		11:00 AM																	
		12:00 PM																	
		01:00 PM																	
		02:00 PM																	
		03:00 PM																	
		04:00 PM																	
		05:00 PM																	
		06:00 PM																	
		07:00 PM																	
		08:00 PM																	
		26-07-2025																	
		8:30 AM																	
		9:30 AM																	
10:40 AM																			
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity							Remarks		01 NO. Defect.							
Defects Observed (Type)		Impression.										Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R	
Post Quality Inspection Result												Signature with date		Signature with date		Signature with date			
<input checked="" type="checkbox"/> Batch conform to the requirement and approved												 26-07-2025		 26-07-2025		 26-07-2025			
<input type="checkbox"/> Batch do not conform to the requirement and not approved																			
Note: Annexure to be provided for additional test report (if required)																			