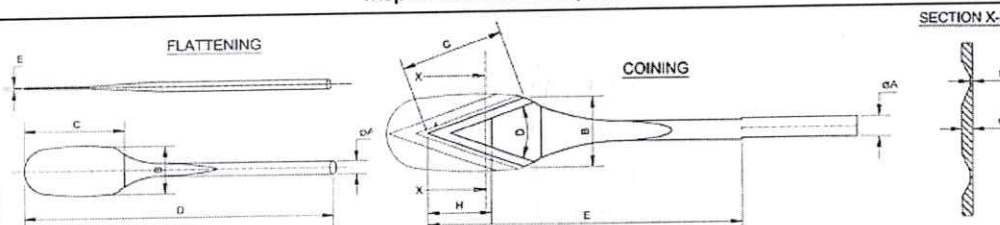


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252266	Select the Appropriate Inspection Stage / Process
Date	07-05-2025	Inspection of Blanks (Punched)
Production Order	PRO25-0328	
Item Code	CC SB 24	
Product Description	CLEAR CORNEA SB 2.4 mm	
DHR No	20251098	
Batch No	PU0135/2025	
Reference Drawing	SECPL/CS24/05	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
A	Wire Diameter	0.838 ± 0.005 mm	DM	0.837	0.838	0.839	0.840	0.839	0.837	0.836	0.838	0.839	0.840	Complied	
F(B)	Width of the flat	2.50 ± 0.10 mm	DVC	2.49	2.52	2.55	2.54	2.52	2.49	2.48	2.53	2.54	2.55	Complied	
F(E)	Thickness of the flat	0.22 ± 0.01 mm	DM	0.224	0.219	0.220	0.221	0.225	0.222	0.221	0.224	0.227	0.225	Complied	
C(B)	Width of the blank	2.60 ± 0.10 mm	DVC	2.62	2.59	2.65	2.66	2.62	2.61	2.65	2.59	2.63	2.64	Complied	
C(C)	Cutting length of the blank (LHS)	3.40 ± 0.10 mm	DVC	3.41	3.37	3.39	3.46	3.39	3.47	3.42	3.41	3.37	3.39	Complied	
C(C)	Cutting length of the blank (RHS)	3.40 ± 0.10 mm	DVC	3.47	3.42	3.43	3.41	3.43	3.43	3.46	3.46	3.42	3.44	Complied	N/A
C(E)	Pre notch length	23.40 ± 0.50 mm	DVC	23.47	23.37	23.39	23.42	23.47	23.52	23.55	23.56	23.49	23.52	Complied	
C(F)	Flash land thickness	0.05 ± 0.01 mm	DM	0.051	0.049	0.047	0.053	0.049	0.047	0.052	0.055	0.057	0.046	Complied	
C(G)	Blank thickness	0.23 ± 0.01 mm	DM	0.231	0.229	0.234	0.237	0.236	0.229	0.233	0.227	0.235	0.229	Complied	
C(H)	Depth Marking	2.25 ± 0.1 mm	DVC	2.27	2.31	2.32	2.24	2.27	2.25	2.29	2.23	2.27	2.27	Complied	
*	Surface Finish	Deffects Free	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.					Signature (with date)					07-05-2025.			

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1. 2. 3. 4. 5. 6. 7. 8.	Width of the flat Thickness of the flat Width of the blank Cutting length of the blank Pre notch length Blank Thickness Depth Marking Visual Checks	07-05-2025 01:00 PM	DVC DM DVC DVC DM DVC VISUAL/MICROS COPE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		03:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		04:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		05:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		06:00 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		08-05-2025 09:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	X	✓	✓	✓	✓	✓	Ecc variation
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	X	✓	✓	✓	Back Impression
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
04:00 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Sample Inspected Quantity		200 PCS.	Accepted Batch Quantity		9844 PCS.		Remarks		02 NO'S Defect.							
Defects Observed (Type)		Ecc variation, Back Impression														
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		with date		Signature		with date						
<input type="checkbox"/> Batch do not conform to the requirement and not approved																
Note: Annexure to be provided for additional test report (if required)																