



Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20250502	Select the Appropriate Inspection Stage / Process
Date	28-01-2025	Inspection of Cut length Wire
Production Order	PRO2024-2496	NA
Item Code	0.65 CL Wire	
Product Description	Dia 0.65 mm Cut Length Wire 80 mm (Haynes)	
DHR No	20250255	
Batch No	WC0010/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.65 ± 0.005mm	DM	0.646	0.647	0.646	0.645	0.646	0.646	0.645	0.646	0.645	0.647	Complied	
2	Length of cut Wires	80 ± 1.0 mm	DVC	79.64	79.62	79.63	79.61	79.59	79.63	79.65	79.59	79.65	79.60	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI.					Signature (with date)					28-01-2025			

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	28-01-2025 3:00PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ	not
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ		
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	RAJ					
Sample Inspected Quantity		✓	Accepted Batch Quantity		✓		Remarks		✓						
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 29-01-2025		Signature with date		 29-01-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	3:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Ravi	24
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		05:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		06:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		30-01-2025 9:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:40 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:40 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sample Inspected Quantity		—	Accepted Batch Quantity		—		Remarks		—						
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		Ravi		Signature		MURIGESHAPPA R					
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		30-01-2025		with date		30-01-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl.N o.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	4:40 PM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	NA
		5:50 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		31-01-2025 9:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		10:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		11:30 AM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:30 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				NA											
Sample Inspected Quantity		500 PCS.		Accepted Batch Quantity		86460 PCS.		Remarks							
Defects Observed (Type)		✓													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI.		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		[Signature] 31-01-2025		Signature with date		[Signature] 31-01-2025					
Note: Annexure to be provided for additional test report (if required)															