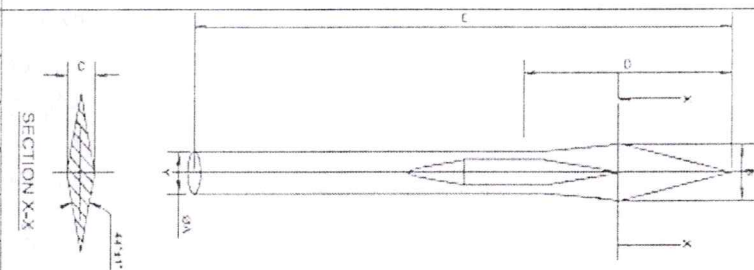




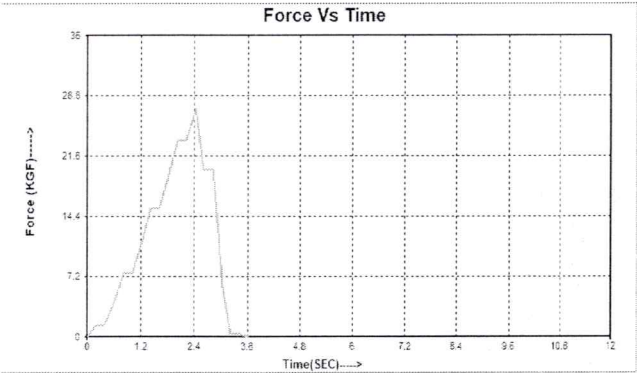


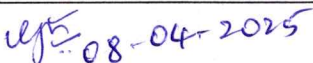
Report	QIR/20251687		Select the Appropriate Inspection Stage / Process											
Date	07-04-2025		Inprocess Inspection of knives											
Production Order	SURGICON AG-0132 (309 pcs)													
REF / Model #	SVR20B													
Product Description	MVR LANCE-20G													
DHR #	20250761													
Batch / Lot #	F0273/2025													
Reference Drawing #	D10058													

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (complied/N ot Complied)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1	Handle colour & Handle Printning	As per BOM	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	NA
2	Tip Oriantation	Tip straight to the Handle notch	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
3	Width of the Blade	1.20 ± 0.1mm	Ocular	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20	Complied	
4	Surface Finish & Visual inspection	Matte Finish/free from defects	Visual/Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
5	Dye penetration test	No leakage on sealed area	Visual	NA										Not Complied		
6	Sealing Width	10.00 ± 2mm	Steel rule	11.00	10.50	11.00	10.50	11.00	11.00	10.50	10.00	10.50	11.00	11.00	Complied	
7	Product appearance	free From Foreign Particles/defects	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
8	Product Label description	As per Controlled copy	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
9	No of Pouches /Carton	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
10	No of Cartons /Corrugated Box	As per Annexure	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		MISBAH NOOR S						Signature (with date)				11-04-2025				

Sl. No	Parameter	Instrument Used	Date / Time	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected By (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
			07-04-2025 12:04 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	NP11
			1:50 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			08-04-2025 11:03 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			11-04-2025	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
			14-04-2025 1:15 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
1	Handle Print	Visual														
2	Tip Orientation,	Visual														
3	Surface Finish & Visual Checks	Visual/Occular														
4	Product Label description	Visual														
5	Product Cleanlines,	Visual														
6	No of Pouches /Carton	Visual														
7	No of Cartons /Corrugated Box	Visual														
Sample Inspected Quantity		50 NO'S		Accepted Batch Quantity		302 PCS		Remarks		NP11						
Defects Observed (Type)		NP11														
Post Quality Inspection Result				Inspected By (Name)		MISBAH NOOR		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved <input type="checkbox"/> Batch do not conform to the requirement and not approved				Signature with date		 14-04-2025		Signature with date		 14-04-2025						
Note: Annexure to be provided for additional test report (if required)																

Quality Test Report

Report #	QIRI20251715 <i>QIRI20251688</i>	Type of Test	Attachment Strength Pull Test
Date.:	08-04-2025	Testing Work Instruction #	SECPL_WI_056
Production Order #	SURGICON AG-0132	Testing Equipment Name	PRESTO PULL & PEEL TESTER
Product Description	MVR-Lance 20G	Equipment ID #	SECPL/INS/33
REE/MODEL #	MVR 20	DHR #	20250761
Batch #	F0273/2025		

Sl.No.	Sample #	Requirement	Actual Readings/Observation	Result (Complied / Not Complied)	Test Graph/ Test Sample (Image)																																	
1	SAMPLE 1	≥1.5 KGF	27.3 KGF	COMPLIED	<div><div><div>PULL TEST</div><div><div>Force Vs Time</div></div><div><table><tr><td>Specimen Nos.</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td></tr><tr><td>Max Force (KGF)</td><td>27.3</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>Status(Pass/Fail)</td><td>Pass</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table></div></div></div> <div><div><div>SHAH EYE CARE PVT LTD PLOT 8, 9 KARUR INDUSTRIAL AREA P B ROAD DAVANAGERE KARNATAKA-577006</div></div><div><div>Description</div><div>Product name</div><div>Operator</div><div>Batch</div><div>Sample ID</div><div>Shape</div><div>Standard</div><div>Min Force</div><div>Max Force</div><div>Date</div><div>Time</div></div><div><div>MVR 20</div><div>MANIKANTA</div><div>F0273/2025</div><div>SURGICON AG-0132</div><div>-</div><div>≥ 1.50 KGF</div><div>27.3</div><div>27.3</div><div>08.04.2025</div><div>16:50:36</div></div></div>	Specimen Nos.	1	2	3	4	5	6	7	8	9	10	Max Force (KGF)	27.3										Status(Pass/Fail)	Pass									
Specimen Nos.	1	2	3	4	5	6	7	8	9	10																												
Max Force (KGF)	27.3																																					
Status(Pass/Fail)	Pass																																					
Inspected By (Name)		PRAVEEN P K			Signature (with date) <div></div>																																	
Post Test Result					Approved By (Name)	MURIGESHAPPA R																																
<input checked="" type="checkbox"/>	Batch conform to the requirement and approved				Signature	<div></div>																																
<input type="checkbox"/>	Batch do not conform to the requirement and not approved				(with date)																																	