

Quality Inspection Report (Inprocess Inspection)

| Report # | QIRI20253358 | Select the Appropriate Inspection Stage / Process | | | | | |
|---------------------|------------------------|---|--|--|--|--|--|
| Date | 27-06-2025 | In process Inspection of etched Blades | | | | | |
| Production Order# | SURGICON SOPD-2526-006 | | | | | | |
| Item Code | MVR 21 | * A * | | | | | |
| Product Description | MVR Lance 21G | | | | | | |
| DHR# | 20251467 | × 38 | | | | | |
| Batch # | EP0628/2025 | 1 | | | | | |
| Reference Drawing | SECPL/MVR/07 | 9 | | | | | |

| | Parameter | | Instrument Used | | | Setup A | pproval | (Actual | Reading | gs/Obse | rvation) | | | Result | |
|----------|------------------------|--------------------|-------------------|-------|-------|---------|---------|---------|----------|---------|----------|-------|------|------------------------------|---------|
| SI.No. | | Requirement | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Complied / Not Complied) | Remarks |
| 1 | Wire Diameter | 0.72 ± 0.02mm | Micrometer | 0-7/8 | 0720 | 0.722 | 0.716 | 072 | 0.722 | 0.720 | 0-726 | 0.722 | 0725 | Complia | 1 |
| 2 | Width of the Blade | 1.10 ± 0.1mm | Ocular/Microscope | 1.10 | 1.10 | | 1.10 | 110 | 1.0 | _ | 1.0 | 1-10 | | Complica | |
| 3 | Thickness of the Blade | 0.48 ± 0.02mm | Micrometer | 0492 | 0.496 | 0.487 | 0.692 | 0-49 | 60-488 | 0.48 | 0.19 | 0.48 | 1 | 2 Complies | |
| 4 | Prenotch Length | 25.00 ± 0.5mm | Digital calliper | 24.95 | 95-11 | 25-16 | 24.99 | 25.11 | 25-13 | 25-21 | 24-98 | 25-H | 2518 | complied | 1 |
| 5 | Surface Finish | Matte Finish | Microscope | 00 | oc | 014 | 00 | 010 | OP | 00 | 04 | OR | OP | Complied | |
| 6 | Visual Inspection | Free from deffects | Microscope | 00 | 00 | or | 00 | OR | ok | op | OP | 010 | OK | Complied | 83 |
| | | | | | | | | | | | | | | | |
| | | | g - 3: - 1 | | | | | | , . | | | | | | |
| Inspecte | ed By (Name) | | MANJUNATHA | | | | Sig | gnature | (with da | te) | u | Loug | 27 | -06-20 | 25 |



Quality Inspection Report (Inprocess Inspection)

| SI.No. | Parameter | Date and Time | Instrument Used | Inpro | cess Sar | nplied) | | Remarks | | | | | | | |
|---|---|---------------|---|-------|-----------|--------------|-----------|---------|-----------|--|-----|---------|-----------|-------------|--------------|
| NA SI | ME | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | (Signature) | Remarks |
| | | 27-06-2023 | | | / | | / | | / | | 1 | _ | 1 | ₩. | 110-11-11-11 |
| | | 10:15Am | | | 1 | | / | | / | | / | - | / | ® | |
| | | | | | / | | / | 1 | / | - | 1 | - | / | (0) | |
| | | | | | / | - | | - | | - | | - | / | 9 | |
| | | | | | | | / | - | - | _ | / | - | / | © | |
| | | | | | | | | | | | | | | | |
| 2 Thick | Width of the blade | | | | | | | | | | | | | | |
| | Thickness of the blade Surface Finish & Visual Checks | | Ocular/Microscope Digital Micrometer Microscope | | 1 | | | N | 1 | | | | | | |
| | CHECKS | lat. | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| nple Ins | nple Inspected Quantity 50 PCS | | | | Batch Qua | Quantity 319 | | IAP | PCS R | | | | | | |
| - | served (Type) | | | L | | | | | | MARKET PROPERTY. | | 1 | | | |
| | lity Inspection Result | | | | | Inspecte | d By (N | ame) | M | TANULNA | НА | Approve | d By (N | ame) MURIGI | ESHAPPA R |
| Batch conform to the requirement and approved Batch do not conform to the requirement and not approved | | | | | | | Signature | | | MANJUNATHA COLOMBO TO THE STATE OF THE STATE | | | Signature | | |
| | exure to be provided for additional | | with dat | e | | (May) The | | | with date | | W/D | 27-06 | | | |

Format No: SECPL_FM_043, Rev.00

Effective Date: 28-04-2023



Quality Test Report

| Report # | QIRI20253359 | Type of Test | Penetration Force test | |
|---------------------|------------------------|----------------------------|-----------------------------|--|
| Date.: | 27-06-2025 | Туре от тех | renetration roice test | |
| Production Order# | SURGICON SOPD-2526-006 | Testing Work Instruction # | SECPL_ WI_047 | |
| Product Description | MVR LANCE 21G-PN 25MM | Testing Equipment Name | CHATILLON FORCE MEASUREMENT | |
| Item Code | MVR 21 | Equipment ID # | SECPL/INS/ 146 | |
| Batch # | EP0628/2025 | DHR# | 20251467 | |

| il.No | Sample # | Requirement | t Actual Readings/Observation | | | | | | | Result (Complied / Not Complied) | Test Graph/ Test Sample (Image) | | | | |
|-----------------|---|--------------------|---|-------|-------|-------|--|--------------------|-----------------------|--|---------------------------------|--------------------------|--|--|--|
| 1 | 01-04 | | 57.92 | 58.06 | 59.72 | 58.38 | | | | Complied | 20,00 et 3 : 1 | EP528-2025 [Compression] | | | |
| 2 | | | | | | | | | | | 70.00 | | | | |
| 3 | | | | | | | | | | | €0.00 | | | | |
| 4 | | | | | | | | | | | 5000 | | | | |
| 5 | | 61 00 + 10af | | | | | | | | | \$ 40.00 30.00 | | | | |
| 6 | | 61.00 ± 10gf | | | | | | | | | 20.00 | | | | |
| 7 | | | | | | | | | | | 10.00 | | | | |
| 8 | | | | | | | | | | | -800 1500 | 25,00 35,00 | | | |
| 9 | | | | | | | | | | | | Time [6] | | | |
| 10 | | | | | | | | | | | Penetr | ration value - 57.92gf | | | |
| nspected | pected By (Name) MANJUNATHA | | | | | | | | Signature (with date) | Weigh 27-06-202 | | | | | |
| ost Test Result | | | | | | | | Approved By (Name) | MURIGESHAPPA R | | | | | | |
| ☑ Ba | Batch conform to the requirement and approved | | | | | | | | | | 1000 | | | | |
| □ Ba | itch do not conf | form to the requir | orm to the requirement and not approved | | | | | | | | Signature (with date) | Up 27-06-2025 | | | |

Format No: SECPL_FM_062, Rev.00 **Effective Date:** 07-07-2023