


Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20251796	Select the Appropriate Inspection Stage / Process
Date	12-04-2025	Inspection of Cut length Wire
Production Order	PRO25-0096	
Item Code	Ø 0.90 WIRE	
Product Description	Dia 0.90 mm Cut Length Wire 75 mm (RAAJRATNA)	
DHR No	20250849	
Batch No	WC0032/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.90 ± 0.005 mm	DM	0.904	0.905	0.903	0.904	0.904	0.904	0.903	0.905	0.904	0.904	Complied	NA
2	Length of cut Wires	75 ± 0.50 mm	DVC	75.49	75.50	75.37	74.96	75.05	75.17	74.82	75.16	75.11	75.39	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		LAKSHMI						Signature (with date)				 12-04-2025.			

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks	
				1	2	3	4	5	6	7	8	9	10			
1 2 3 4	Diameter Cutting Length Straightness Defects free	12-04-2025 10:00 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	[Signature]	N/A
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
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		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Sample Inspected Quantity		200 PCG.	Accepted Batch Quantity		4940 PCG.		Remarks		-							
Defects Observed (Type)		-														
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R						
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature		[Signature]		Signature		[Signature]						
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		12-04-2025		with date		12-04-2025						
Note: Annexure to be provided for additional test report (if required)																