





Quality Inspection Report (Inprocess Inspection)

Report No	QIRI20252107	Select the Appropriate Inspection Stage / Process
Date	28-04-2025	Inspection of Cut length Wire
Production Order	PR025-0248	
Item Code	0.94 CL Wire	
Product Description	Dia 0.94 mm Cut Length Wire 75 mm (RAAJRATNA)	
DHR No	20250978	
Batch No	WC0036/2025	
Reference Drawing	NA	

Sl.N o.	Parameter	Requirement	Instrument Used	Setup Approval (Actual Readings/Observation)										Result (Complied / Not Complied)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1	Diameter	0.94 ± 0.005 mm	DM	0.943	0.944	0.943	0.944	0.945	0.945	0.943	0.942	0.943	0.943	Complied	
2	Length of cut Wires	75 ± 0.50 mm	DVC	74.85	74.88	74.66	74.82	74.76	74.70	74.89	74.90	74.69	74.71	Complied	
3	Straightness	Straight	Rolling Method	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	24
4	Defects Free	Free from rust, burr, Damage.	Microscope	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	Complied	
Inspected By (Name)		t LAKSHMI						Signature (with date)			 28-04-2025				

Quality Inspection Report (Inprocess Inspection)

Sl.No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "v" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks
				1	2	3	4	5	6	7	8	9	10		
1 2 3 4	Diameter Cutting Length Straightness Defects free	28-04-2025 11:10 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		N/A
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		12:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		01:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		02:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		03:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
		04:10 PM		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
05:10 PM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
06:00 PM.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Sample Inspected Quantity		—		Accepted Batch Quantity		—		Remarks		—					
Defects Observed (Type)		—													
Post Quality Inspection Result				Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R					
<input checked="" type="checkbox"/> Batch conform to the requirement and approved				Signature				Signature							
<input type="checkbox"/> Batch do not conform to the requirement and not approved				with date		28-04-2025		with date		28-04-2025					
Note: Annexure to be provided for additional test report (if required)															

Quality Inspection Report (Inprocess Inspection)

Sl. No.	Parameter	Date and Time	Instrument Used	Inprocess Samples Inspection (Put "V" - Complied and "X" - Not Complied)										Inspected by (Signature)	Remarks			
				1	2	3	4	5	6	7	8	9	10					
1 2 3 4	Diameter Cutting Length Straightness Defects free	29-04-2025 9:40 AM	DMM DVC Rolling Method Microscope	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Rath	4 2		
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
				10:40 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	Rath
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
				11:20 AM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	Rath
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	
				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	
				12:00 PM.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	Rath
					NA													
		Sample Inspected Quantity			315 PCS.		Accepted Batch Quantity			12900 PCS.		Remarks		-				
Defects Observed (Type)			-															
Post Quality Inspection Result					Inspected By (Name)		LAKSHMI		Approved By (Name)		MURIGESHAPPA R							
<input checked="" type="checkbox"/> Batch conform to the requirement and approved					Signature		Rath		Signature		Upm							
<input type="checkbox"/> Batch do not conform to the requirement and not approved					with date		29-04-2025.		with date		29-04-2025.							
Note: Annexure to be provided for additional test report (if required)																		