When the temperature inside the control panel (temperature on bottom surface of unit) exceeds the ambient operating ismperature, lower the temperature, for example, by installing forced air cooling or providing more space around the unit to improve ventilation.

When the Extension Unit is used, allow at least 60 mm of space between the units on the upper and lower racks to compensate the effect of heat When uniting the prolective sticker sheet, be sure to remove it after you have finished installing the unit inside the panel.

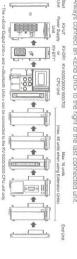
During operation and shortly after power OFF, this equipment is heated up. Don't touch it to avoid a burn.

### Connecting units

Be sure to follow these guidelines when connecting units.

Always connect <<Start Units>>, <<Power Supply Units>>, <<Error Output

- Always connect an <End Unit> to the right of the last connected unit. Units>> and <<Bluetooth Units>> to the left of the <<CPU Unit>



Always make connections when the unit power supply is OFF.

## Maximum connectable units

A maximum of 16 units can be connected to a single CPU Unit (excluding Powe Supply Units, Error Output Units, Bluetooth units and End Units). Up to 48 units can be connected when using 2 sets of Extension Units Some Special Units do not support 48 conr

## Assembling units

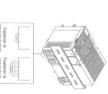
- Release the lock levers on the top and bottom of the right unit.
- 3 Lock the lock levers on the top and bottom of the right unit.



# Mounting the units on a DIN track

This section describes how to mount connected units on a DIN track

- 1 Latch the DIN track mount fastener on the top of each unit onto the groove on the top of the DIN track.
- 2 Insert the bottom of the DIN track into the DIN mount fastener on the bottom of
- 3 Check whether the bottom DIN track mount fastener is pushed in (locked).



### Wiring

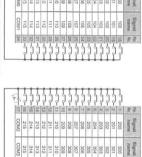
- Precautions when wiring units Precautions when wiring input/output devices
- Pay attention to the following when wiring input/output devices
- Separate the input and output lines when wiring.
   Positioning input/output signal lines close to power lines may result in abnormal device operation due to the influence of high-voltage and large currents. Separate input/output signal lines and power lines by at least 100 mm.
   Separate 24 VDC input/output lines tom 100 VMC and 200 VAC lines.
   VMen using a duct to hold wires, verify that the duct is properly grounded.

## Input/output wiring diagrams

Expansion Input Units

KV-B16XC

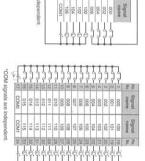
### KV-C64XC

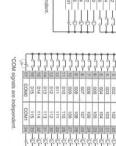


COM0 and COM1 signals are shorted internally.
COM2 and COM3 signals are shorted internally.
(COM 0,1) and (COM 2,3) are not shorted intern

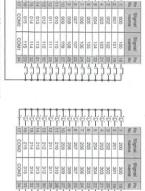
## Expansion Input/Output Units KV-C16XTD

KV-B8XTD



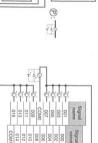


### KV-C32XTD



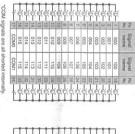
COM0 and COM1 signals are shorted internally. COM2 and COM3 signals are shorted internally. (COM0.1) and (COM2.3) are not shorted internally.

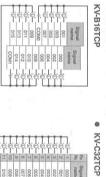
## ■ Expansion Output Units



## "COM signals are shorted internally





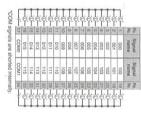




## KV-C64TC/KV-C64TD

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COMI	115	114	113	112	111	110	109	108	107	106	105	104	103	102	101	100
8	33	83	31	30	229	28	27	8	25	25	23	12	21	28	19	18

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### KV-C64TCP

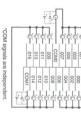
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STAGE	315	314	313	312	311	310	309	308	307	306	305	304	303	302	301	300	Signal
ě	33	33	31	30	28	228	27	22	25	24	23	23	21	20	19	118	8.3

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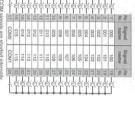
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