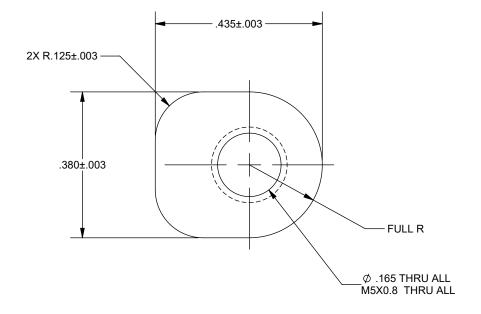
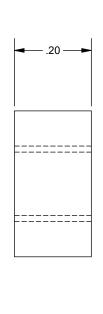
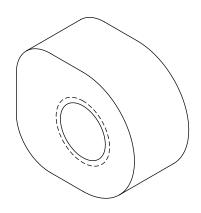
99688

**ENGINEERING CONTROLLED** MANUFACTURER: NO

CHANGE DETAIL: INITIAL RELEASE







NOTES:

N.A. DEBURR AND BREAK SHARP EDGES .015 MAX.

MATERIAL: BRASS

## **PROPRIETARY & CONFIDENTIAL:**

UNLESS OTHERWISE SPECIFIED TOLERANCE: ON 2 PLACE DECIMALS 1S ± .01 IN. (±0.25MM) ON 3 PLACE DECIMAL IS ± .005 IN. (±0.127MM) ON ALL ANGLES IS ± .5 OF A DEGREE. SURFACE FINISH OR BETTER.

ALE:	
4	:1
PRINTE	D (8.5" X 11")

**EQUIPMENT TYPE:** SUBJECT:

HELIX M627

WIRE TENSION NUT

DOCUMENT NUMBER:

**PAGE** 

DOCUMENT REVISION:

1 OF 1

DO NOT SCALE THIS DRAWING

MATERIAL DISPOSITION: INCH

11-30-20



REFERENCE: S33956 S29707