

NOTES: UNLESS OTHERWISE SPECIFIED

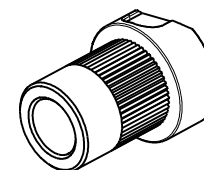
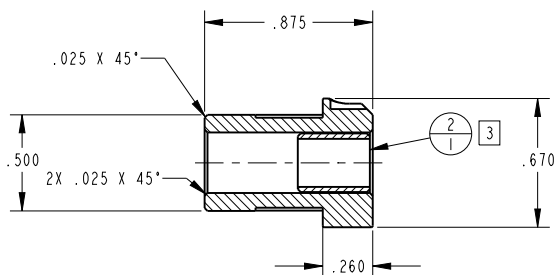
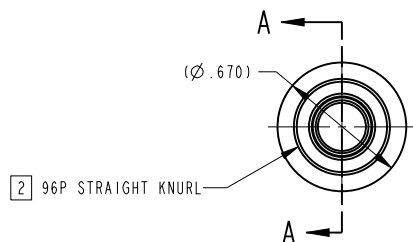
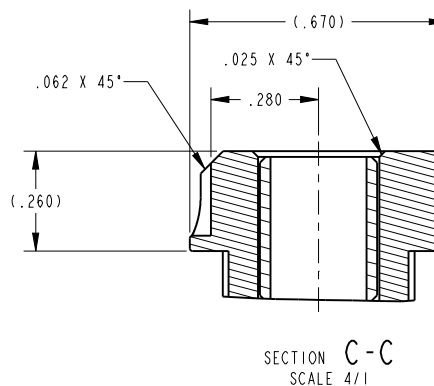
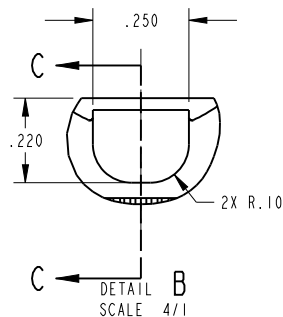
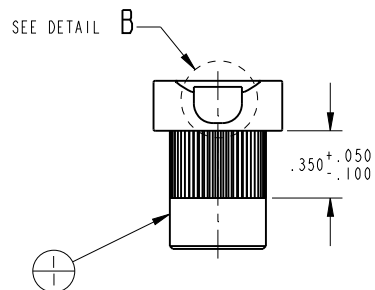
1. MATERIAL: TI-6AL-4V-STA.

2 SHALL BE IN ACCORDANCE WITH ANSI/ASME B94.6-1984.

3 INSTALL PER NASM33537.

4. ALL EXTERIOR EDGES SHALL HAVE A RADIUS BETWEEN .005 AND .010.

5. PACKAGE INDIVIDUALLY TO PREVENT DAMAGE DURING HANDLING.
IDENTIFY WITH PART NUMBER AND REV STATUS.



ORIGINAL
WHEN RED

1	NAST130-4FL15	INSERT, HLCL COIL, .250-28, .375 LG	N/A	QPL	2
1	UWA22095-1-001	INSERT, KNURLED, WINGLET	TI-6AL-4V-STA	OYJB5	1
QTY	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION	CAGE CODE	ITEM NO.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS AND TOLERANCES ARE IN INCHES.
INTERPRET PER ASME/ANSI Y14.5M-1982
TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
±1/32	.X ±.1	±0.5°
	.XX ±.03	
	.XXX ±.010	

SURFACE FINISH 125 ✓
DO NOT SCALE THIS DRAWING
BREAK ALL SHARP EDGES .010 MAX.
FILLET RND11 - .005 MAX.



THIRD ANGLE PROJECTION

PARTS LIST

TITLE			
INSERT, KNURLED, WINGLET			
SIZE	CAGE CODE	DWG. NO.	REV.
C	OYJB5	UWA22095	B
SCALE: 2/1		SHEET 1 OF 1	