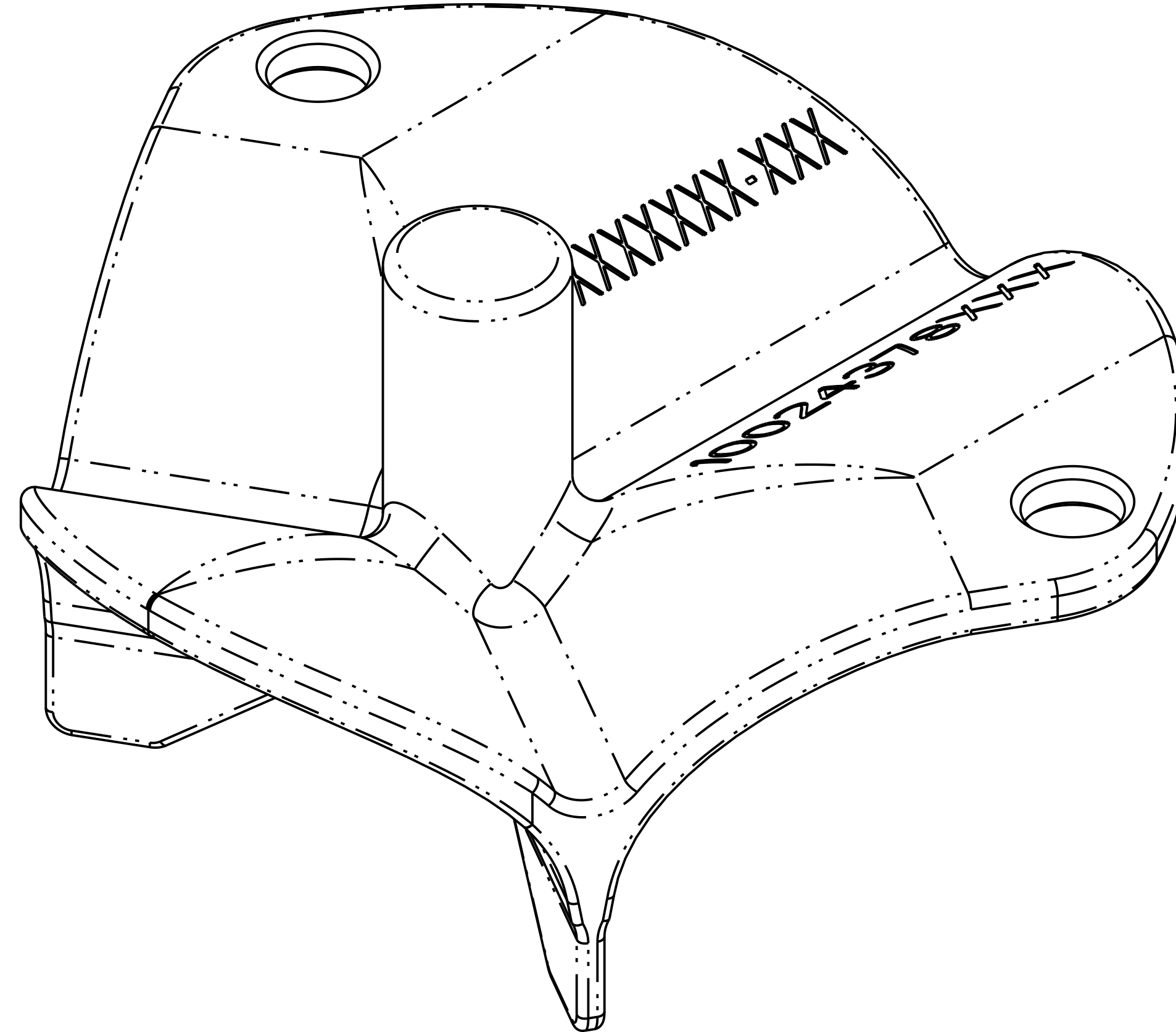
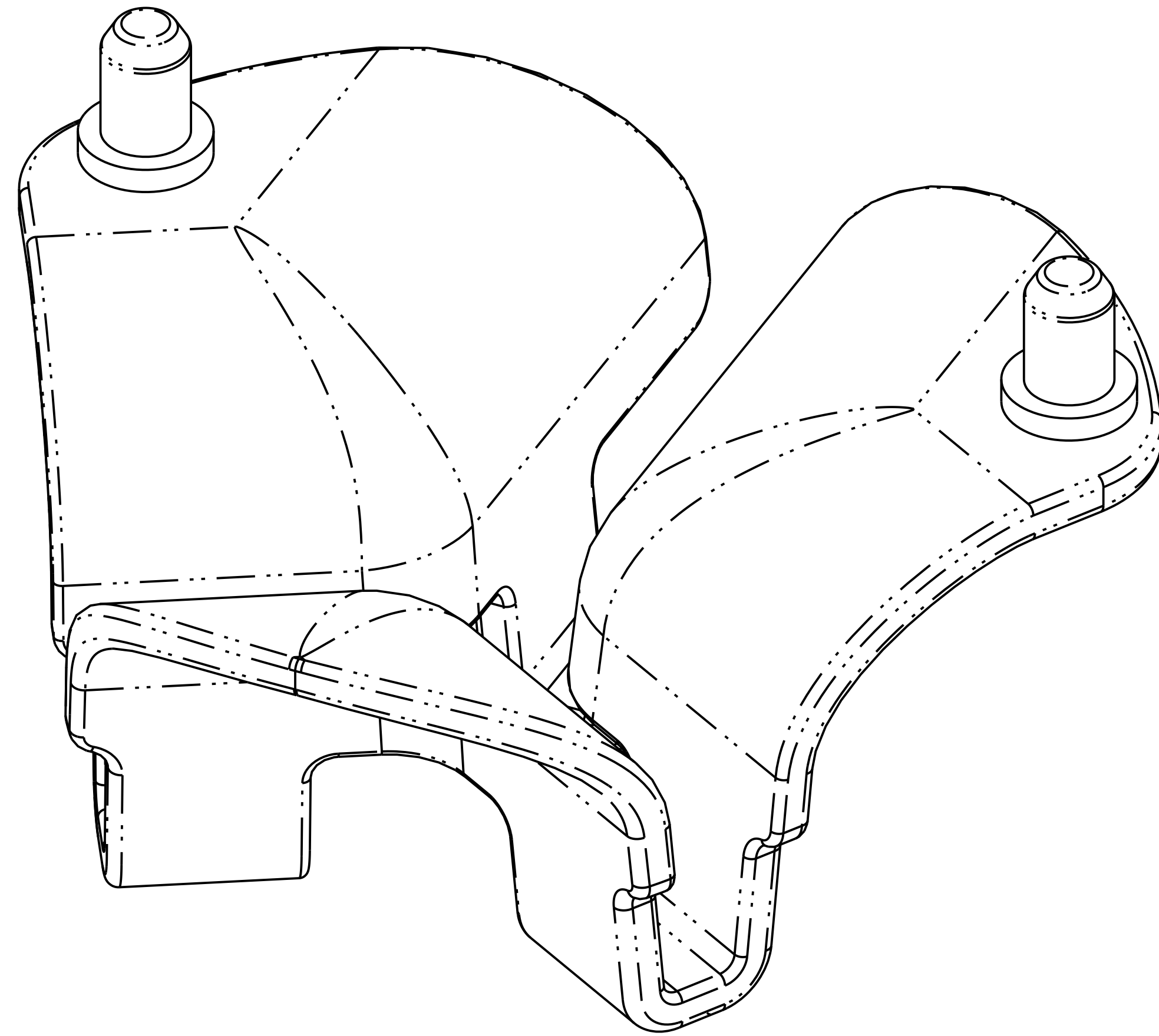


GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

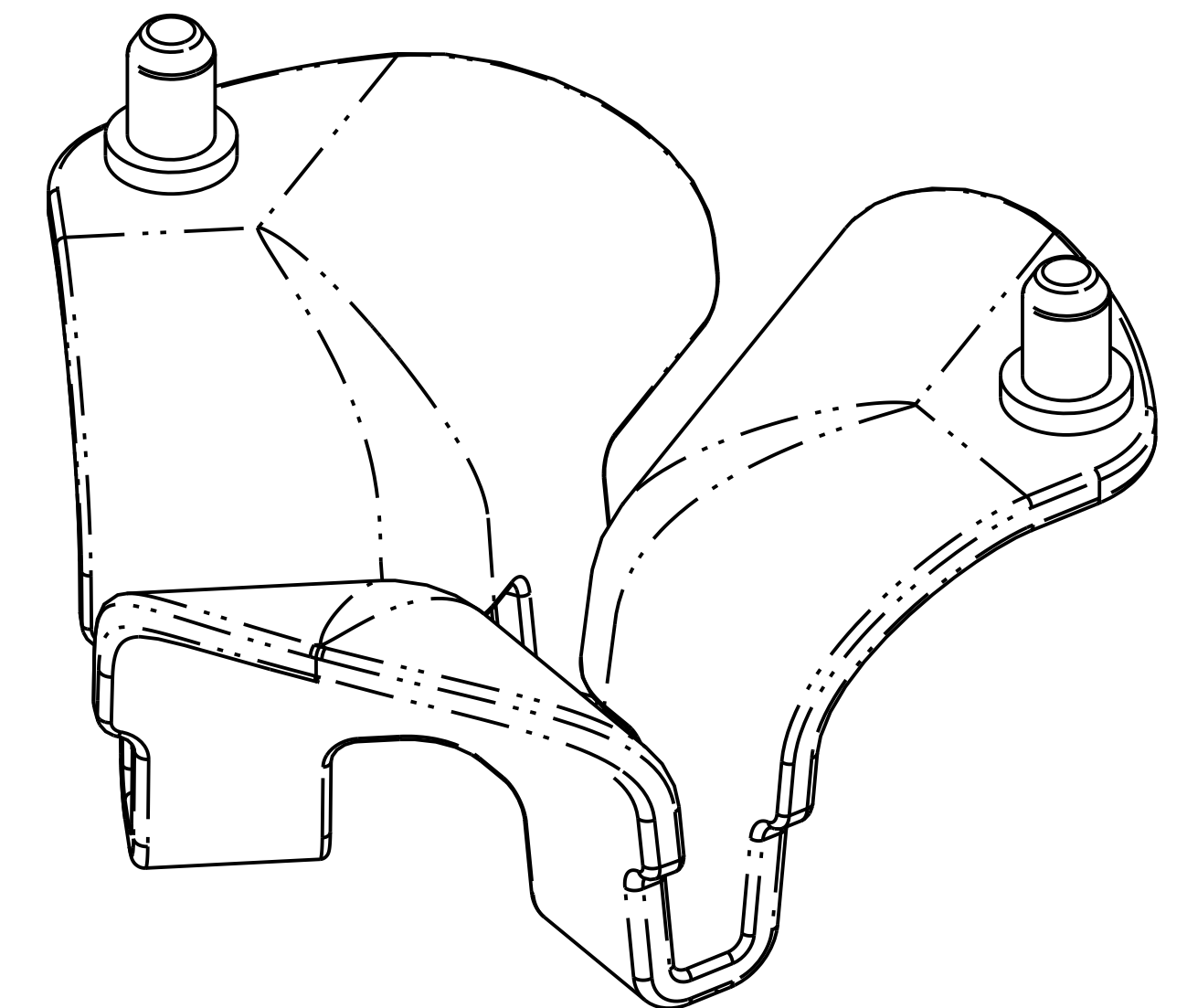
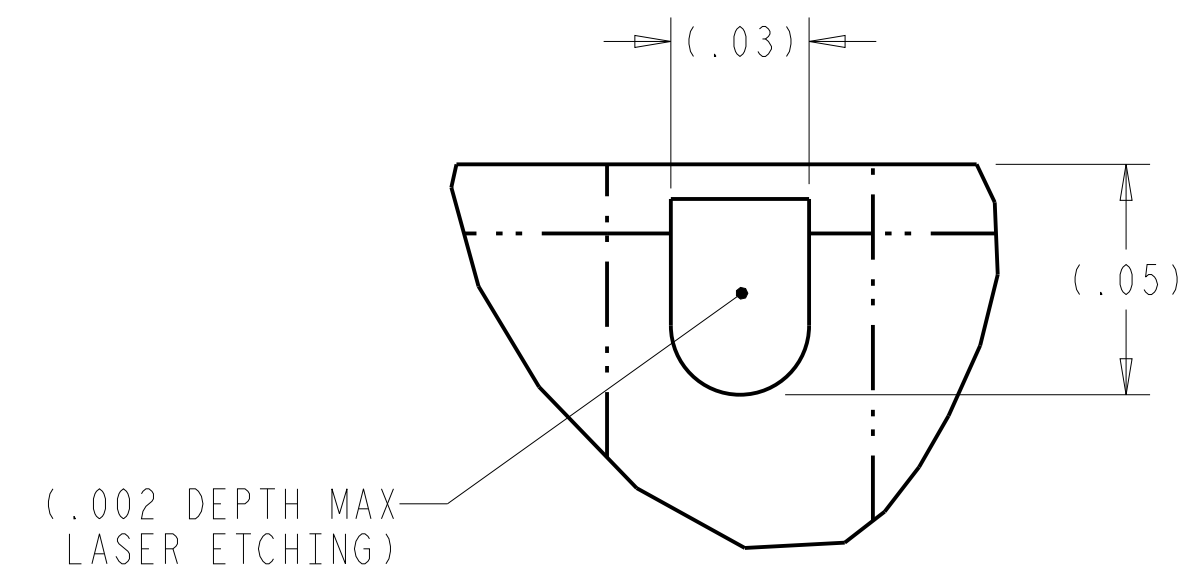
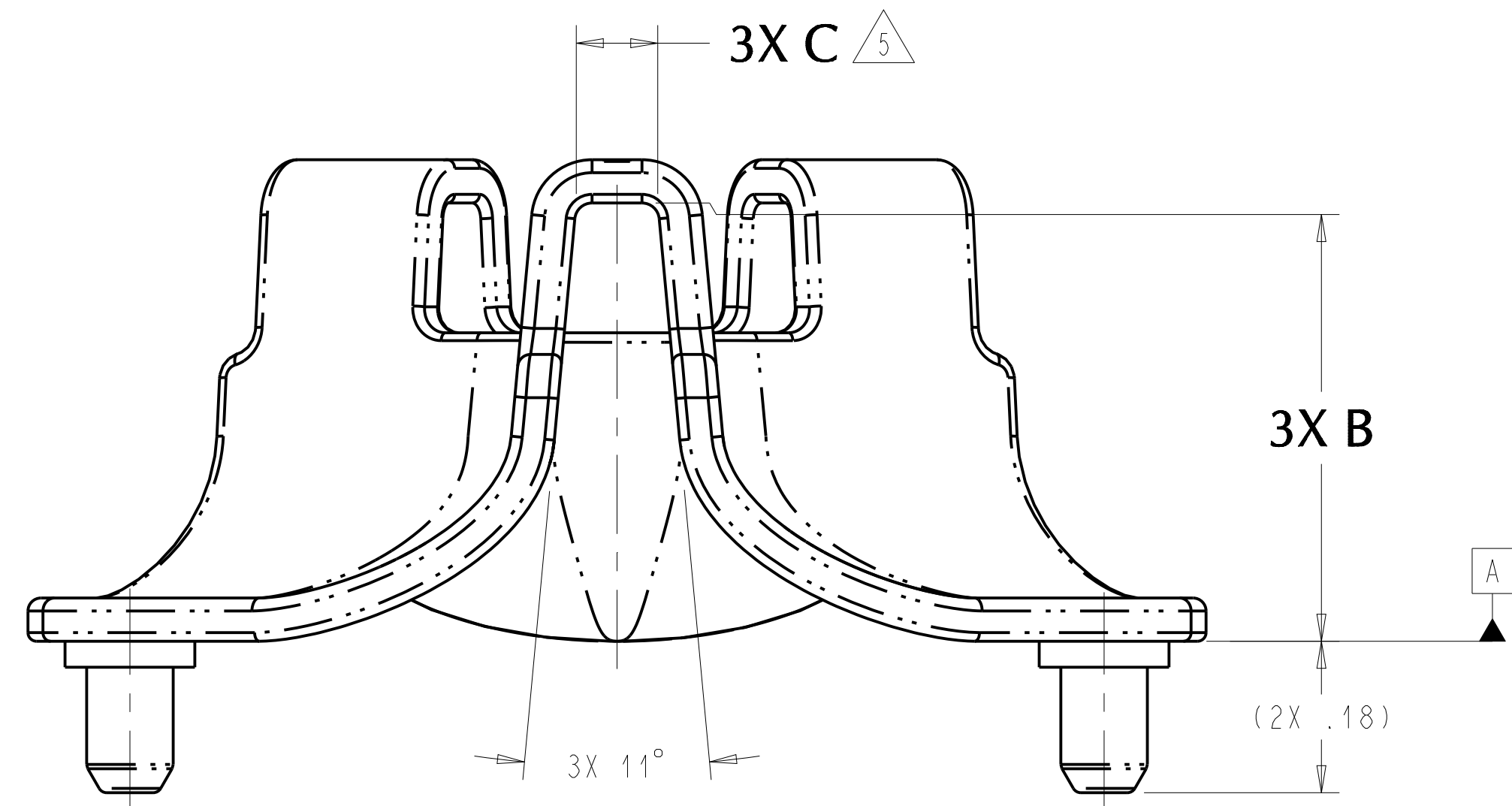
1. MATERIAL: PEEK VICTREX 450G.
2. REFERENCE ASSOCIATE CAD MODEL TO MACHINE ALL FEATURES. ALL FEATURES NOT DIMENSIONED SHALL BE REFERENCED FROM CAD MODEL AT $\pm .010$ TOLERANCE. CAD MODEL DIMENSIONS ARE FOR REFERENCE ONLY AND ARE SUPERCEDED BY THE DRAWING DIMENSIONS.
3. REMOVE ALL BURRS AND SHARP EDGES, SURFACE FIBERS ARE NOT ALLOWED UNDER 10X MAX. MAGNIFICATION.
4. SURFACE FINISH: $63/\sqrt{\text{MAX}}$
5. MARKING:
 - A) PERMANENTLY MARK P/N 10024378XXX APPROXIMATELY WHERE SHOWN. TEXT FIT TO SIZE IS ACCEPTABLE. MAX DEPTH .002 INCH RAISED EDGES AFTER MARKING IS NOT ALLOWED.
 - B) -119 THRU -131 ONLY, PERMANENTLY MARK TOOLS USED FOR CHINA PRODUCTS WITH UPPER CASE LETTER "C" APPROXIMATELY WHERE SHOWN. TEXT TO FIT TO SIZE IS ACCEPTABLE. MAX DEPTH .002 INCH. RAISED EDGES AFTER MARKING IS NOT ALLOWED.
6. PERMANENTLY MARK PART WITH SERIALIZED UNIQUE NUMBER IDENTIFIER PROVIDED BY EDWARDS APPROXIMATELY WHERE SHOWN. TEXT FIT TO SIZE IS ACCEPTABLE. MAX DEPTH .002 INCH. RAISED EDGES AFTER MARKING IS NOT ALLOWED.
7. PACKAGING: PACKAGE PART IN EACH INDIVIDUAL BAG. BAG AND TAG, MAXIMUM 10 PEICES PER BULK BAG. USE APPROPRIATE PACKAGING MATERIAL TO AVOID DAMAGE TO THE PARTS.



-	-	A8-SH3	6	<div>TOLERANCES UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES DECIMALS .X ± .1 FRACTION ± 1/8 .XX ± .01 ANGULAR DIMS ± 9° XXX ± .005</div> <div>DO NOT SCALE DRAWING</div>	<div>THIRD ANGLE PROJECTION</div> <div><div></div><div>DRAWN BY</div><div>DATE</div></div>		<div>DESCRIPTION</div> <div>CUSP LOCKING MFG AID</div>	
-	-	D68-SH2	5		<div></div> <div></div>	<div>SIZE</div> <div>DRAW NO.</div> <div>REV.</div>		
-	-	A2-SH2	4		<div>D</div> <div>DOC-0086497</div> <div>C</div>			
A2-SH3	9	A2-SH2	3					
A2-SH3	8	A6-SH2	2					
A7-SH3	7	A8-SH2	1					
ZONE	NO.	ZONE	NO.	<div>SOURCE FILE</div> <div>CREO</div>				
	INSPECTION DIMENSIONS		INSPECTION DIMENSIONS	<div>SIZE: 8/11</div> <div>SHEET 1 OF 4</div>				

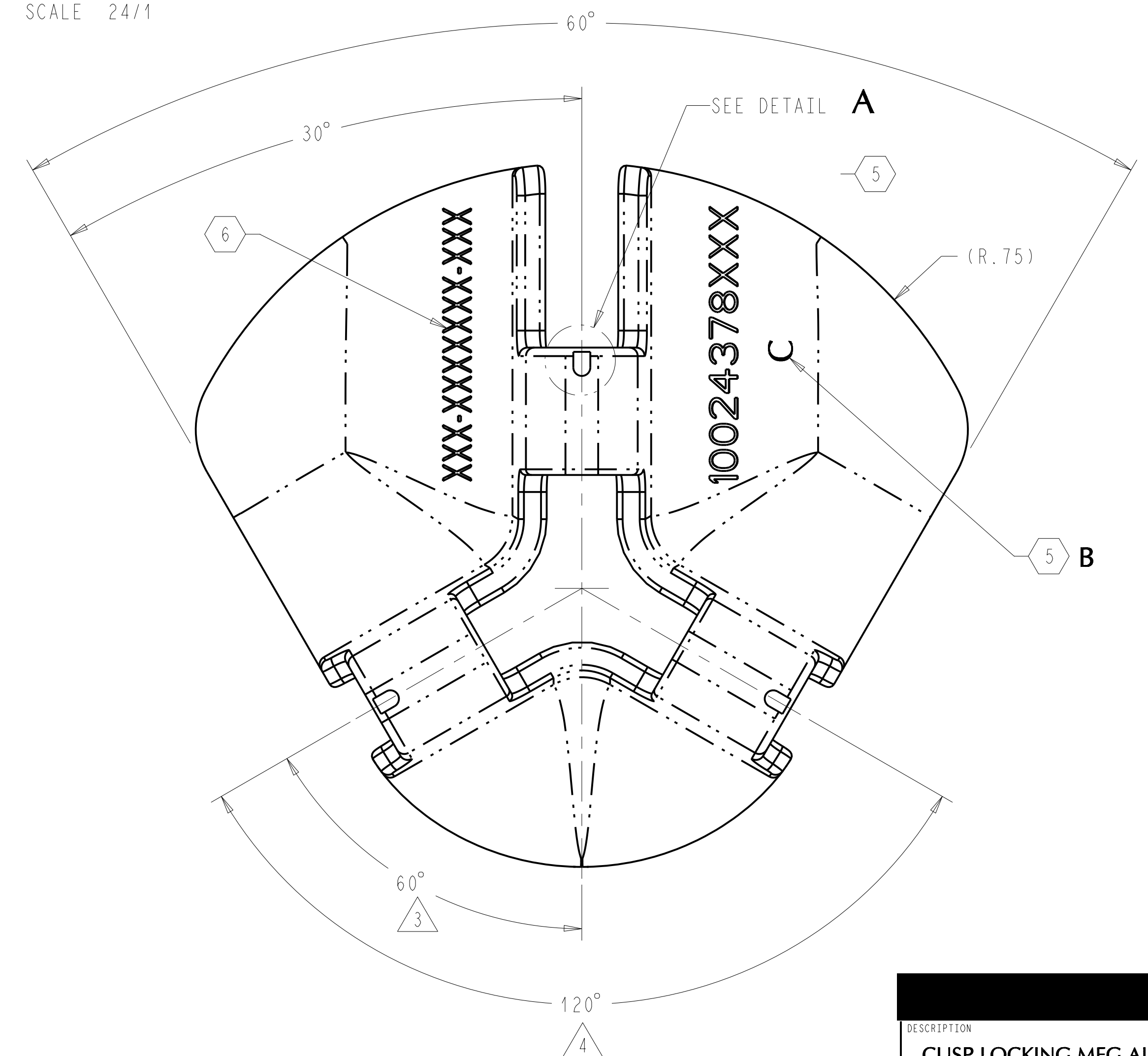
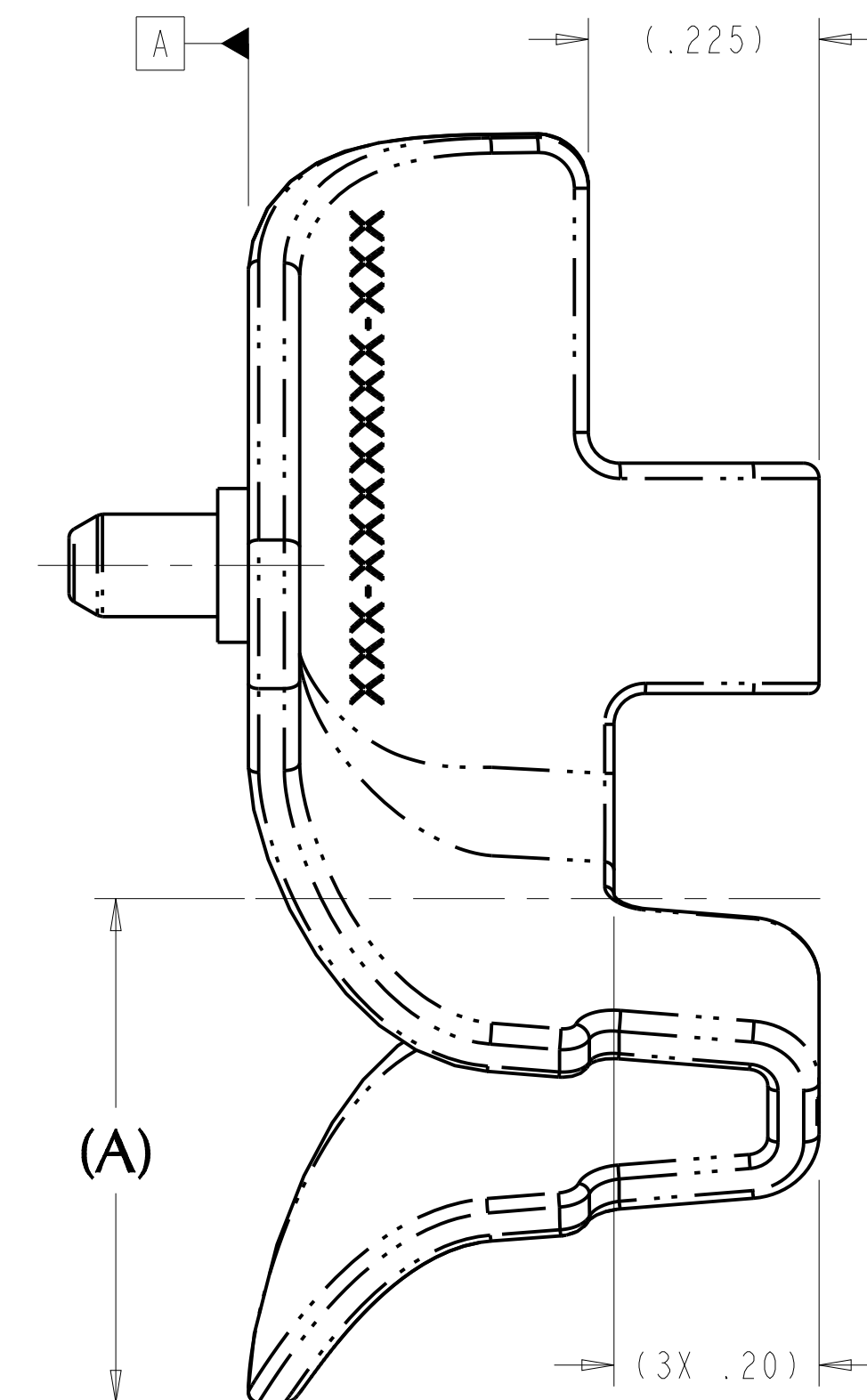
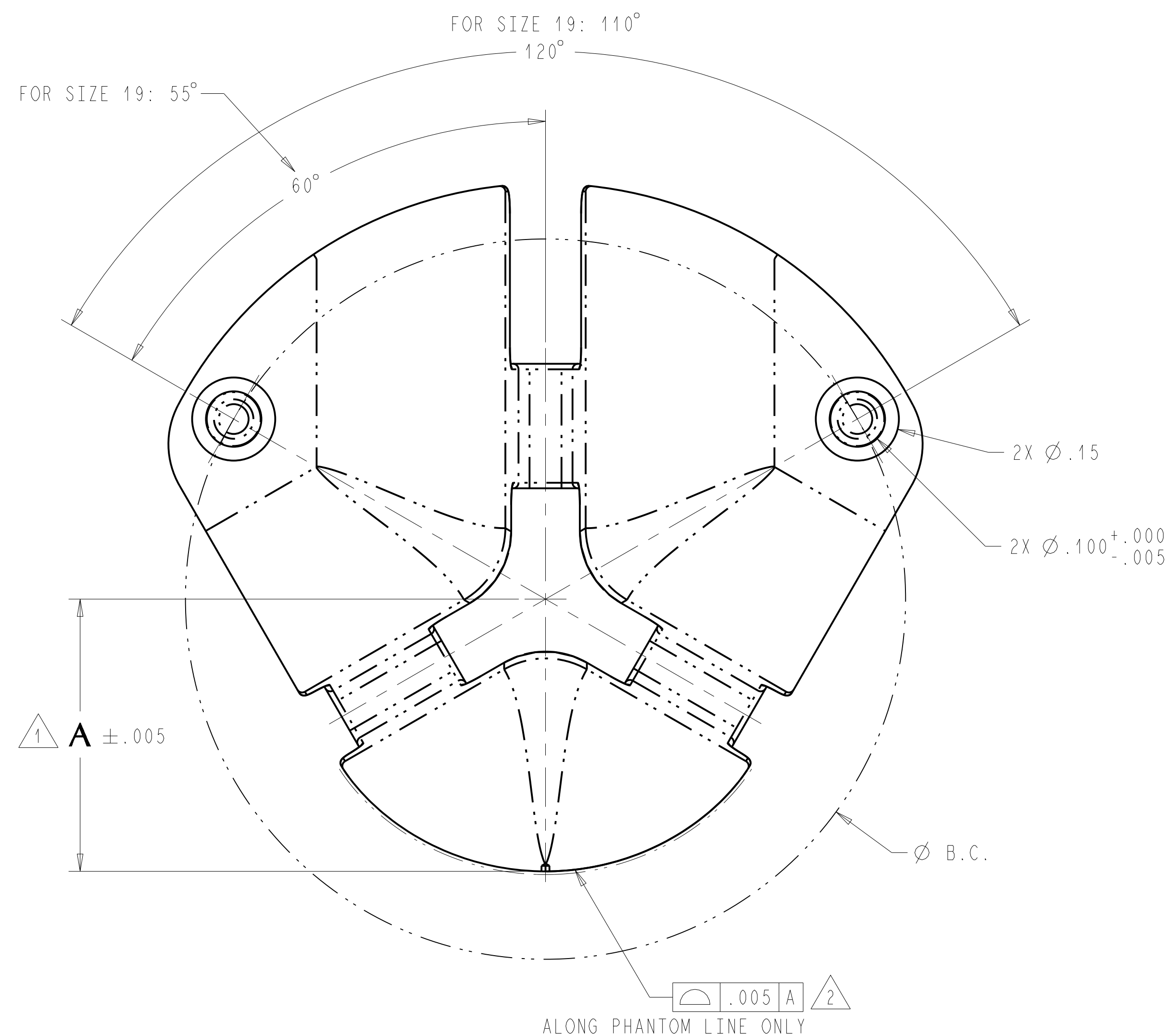
TABULATION BLOCK

PART NUMBER	TOP SIZE	DIM A	DIM B	DIM C $\pm .010$	NOTE 5B P/N
10024378019	19	.375	.394	.098	10024378119
10024378021	21	.409	.443	.098	10024378121
10024378023	23	.451	.482	.098	10024378123
10024378025	25	.491	.505	.098	10024378125
10024378027	27	.532	.544	.098	10024378127
10024378029	29	.572	.572	.098	10024378129
10024378031	31	.605	.600	.098	10024378131



ISOMETRIC VIEW
FOR REFERENCE ONLY
SCALE 5/1

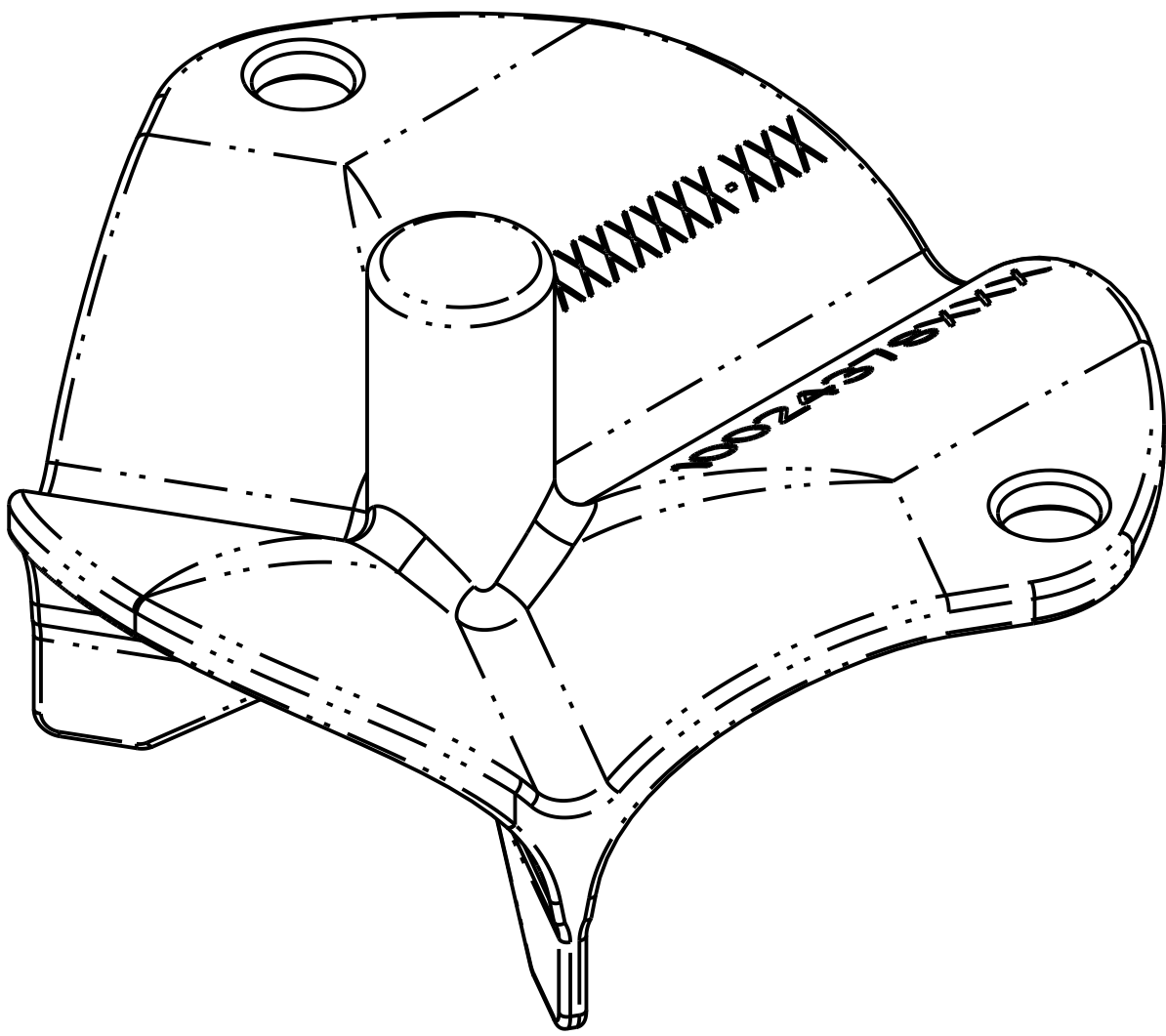
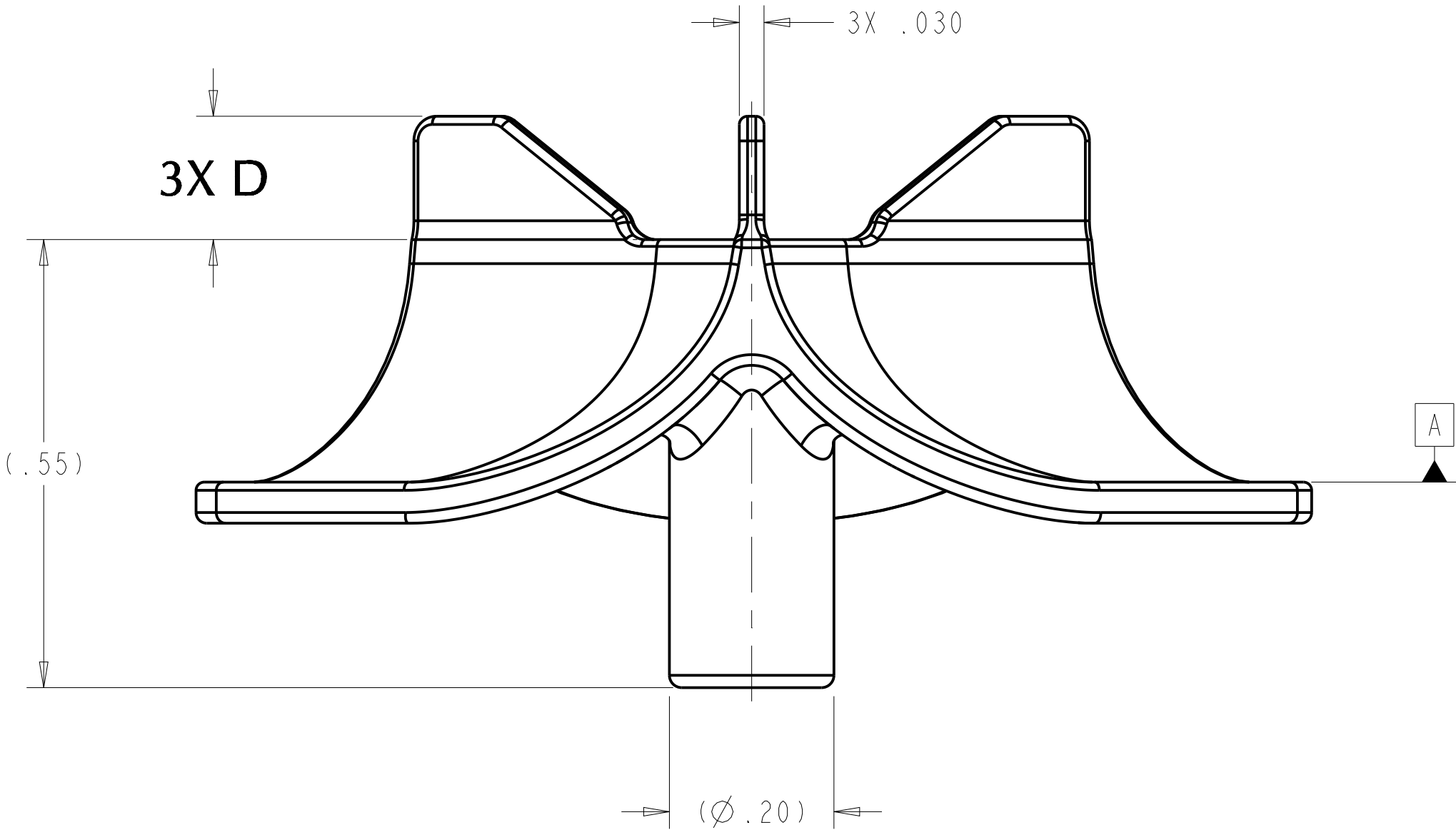
3X DETAIL **A**
SCALE 24/1



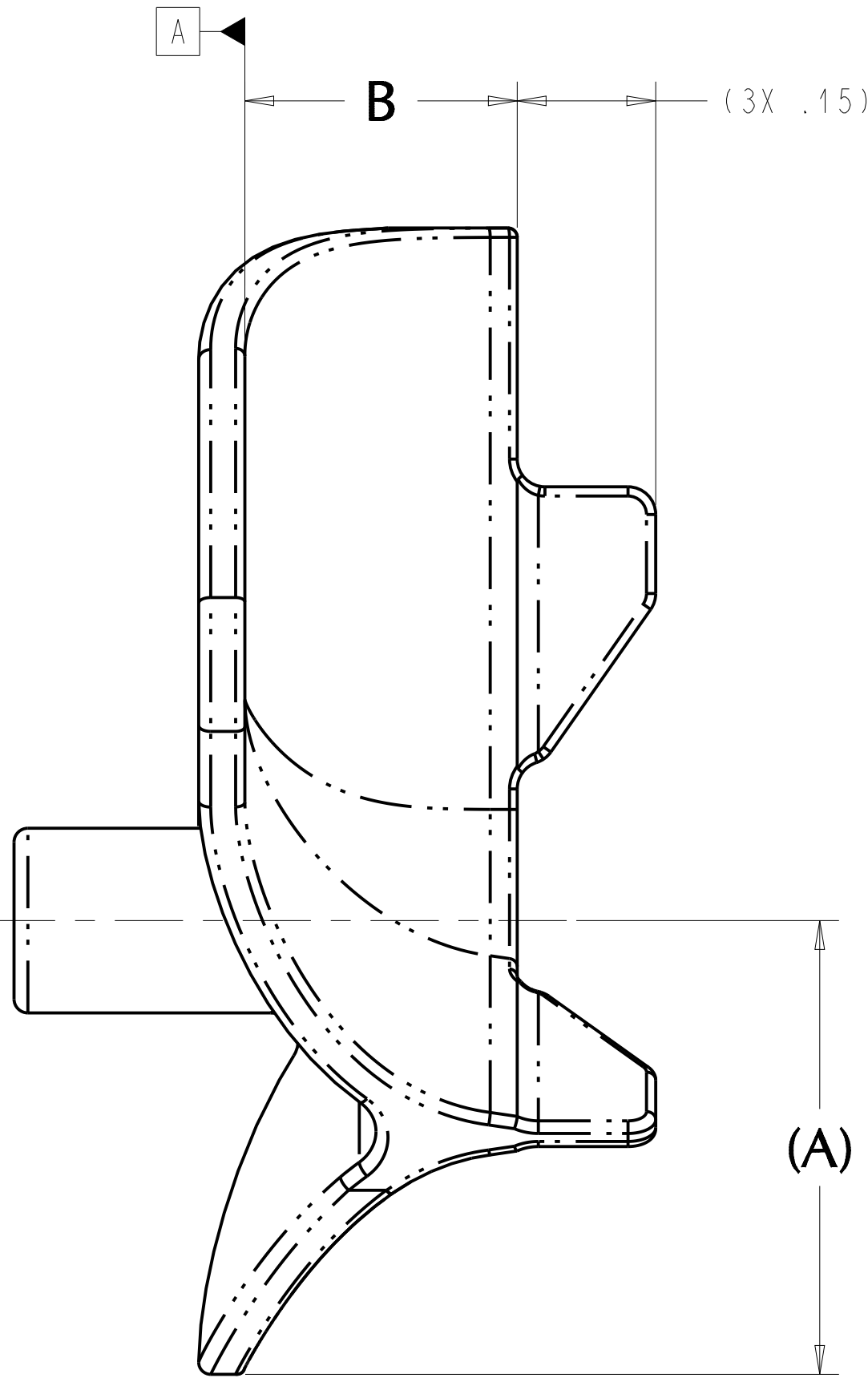
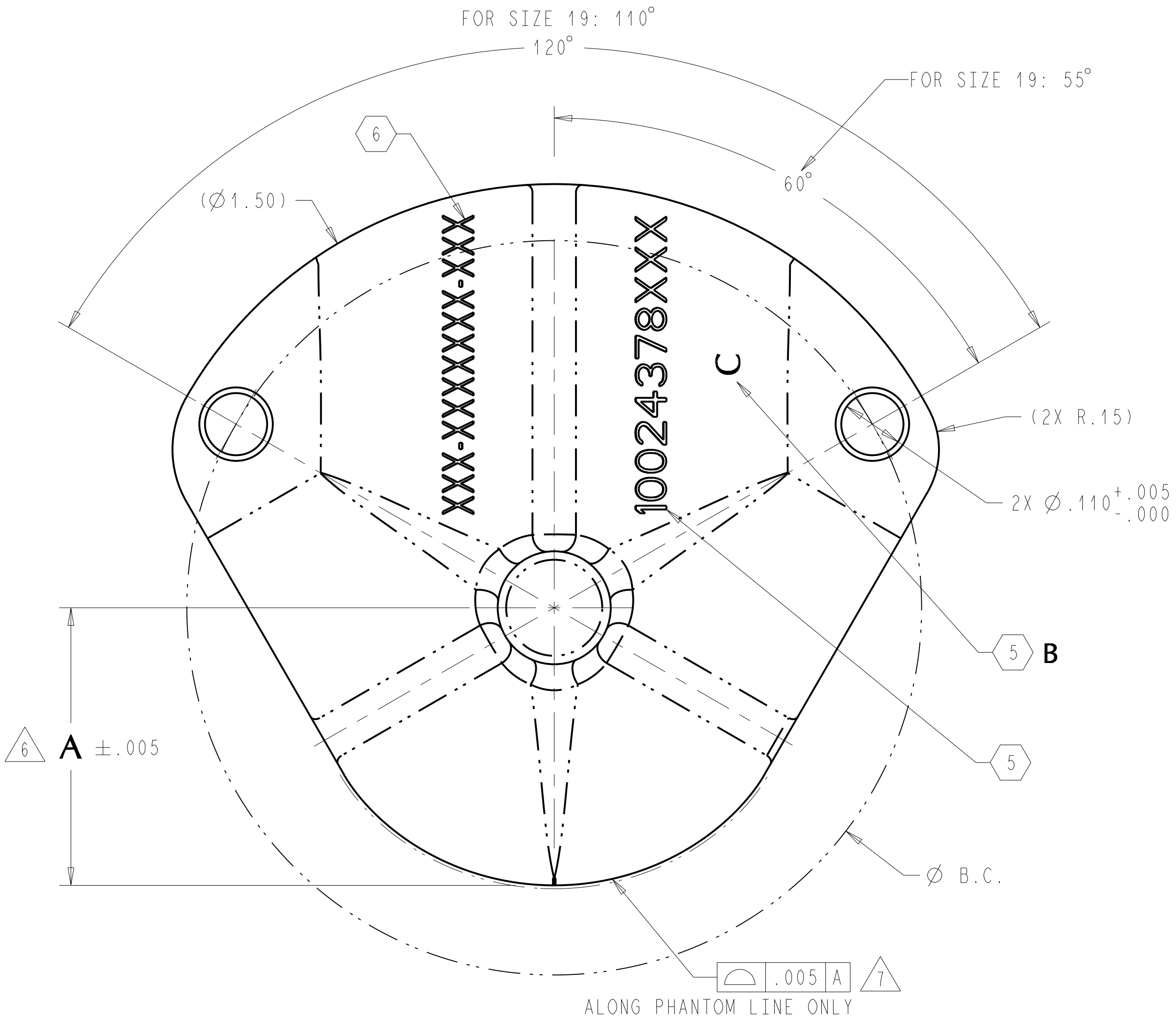
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TOP

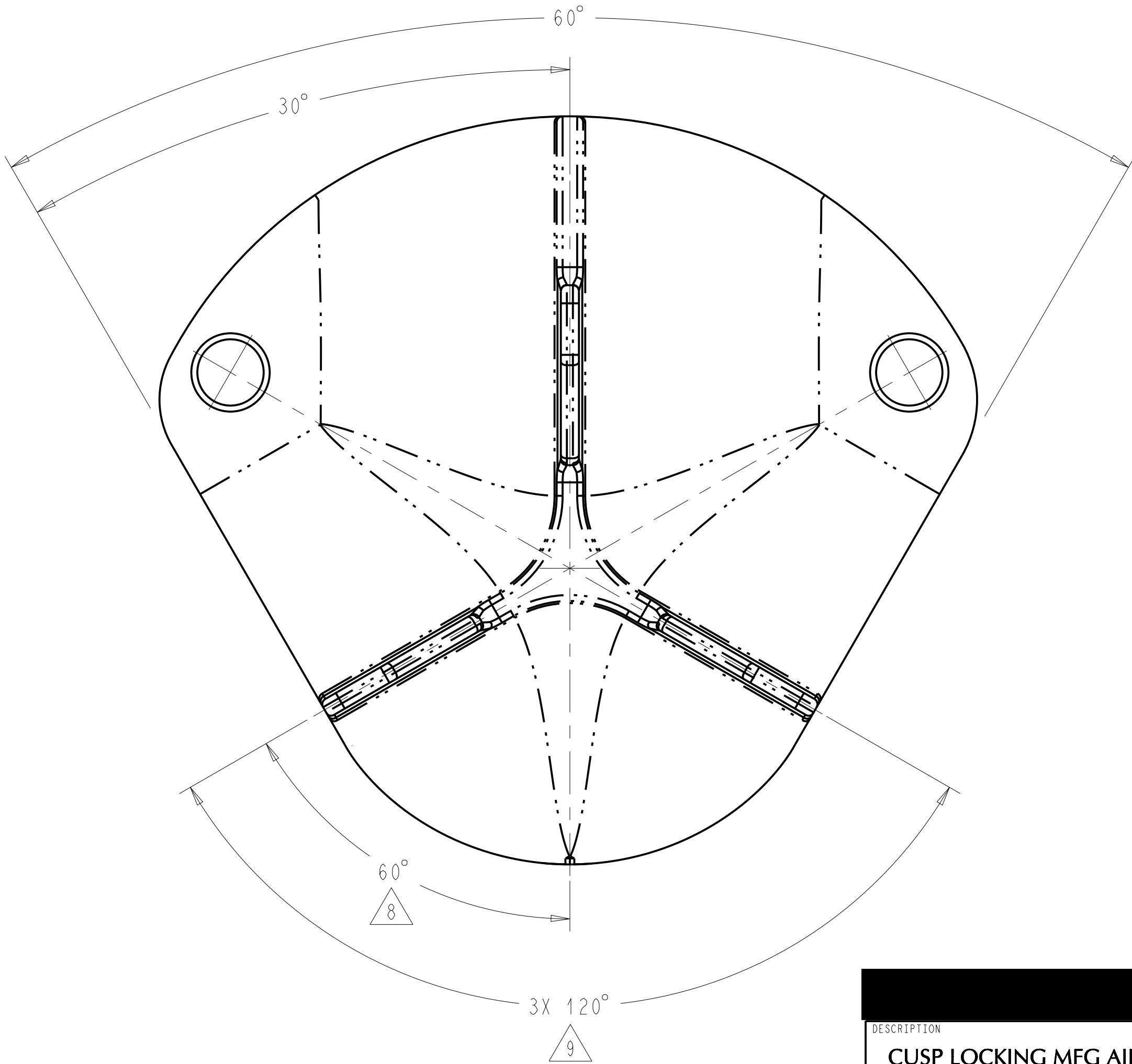
TABULATION BLOCK					
PART NUMBER	BOTTOM SIZE	DIM A	DIM B	DIM D	NOTE 5B P/N
10024378019	19	.375	.190	.15	10024378119
10024378021	21	.409	.220	.15	10024378121
10024378023	23	.451	.278	.13	10024378123
10024378025	25	.491	.295	.15	10024378125
10024378027	27	.532	.315	.15	10024378127
10024378029	29	.572	.345	.15	10024378129
10024378031	31	.605	.345	.20	10024378131



ISOMETRIC VIEW
FOR REFERENCE ONLY
SCALE 5/1



10024378025
BOTTOM



DESCRIPTION		
CUSP LOCKING MFG AID		
SIZE	DRAW NO.	REV.
D	DOC-0086497	C
SCALE: 6/1		SHEET 3 OF 4

8

7

6

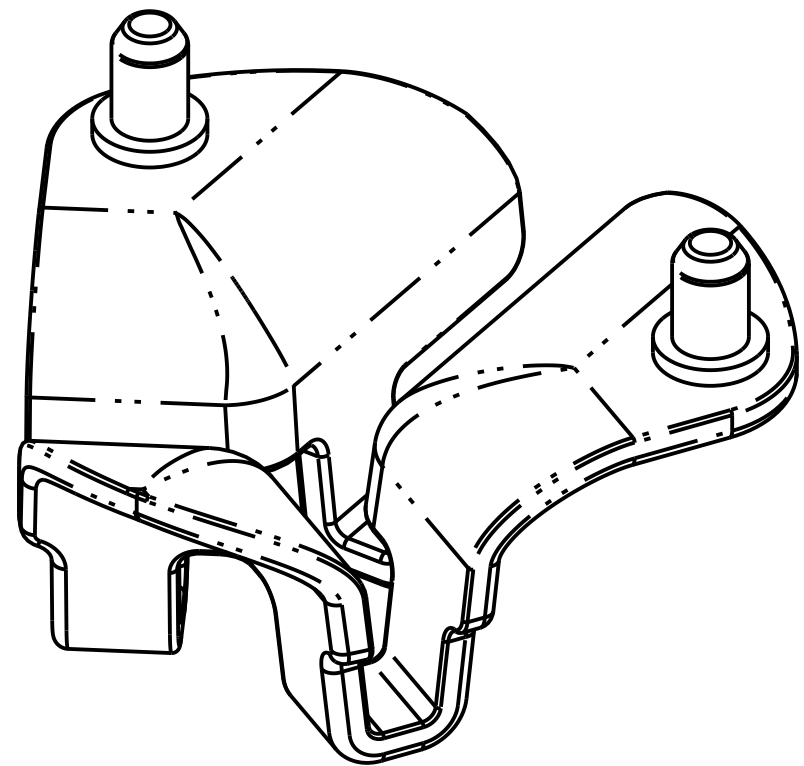
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4

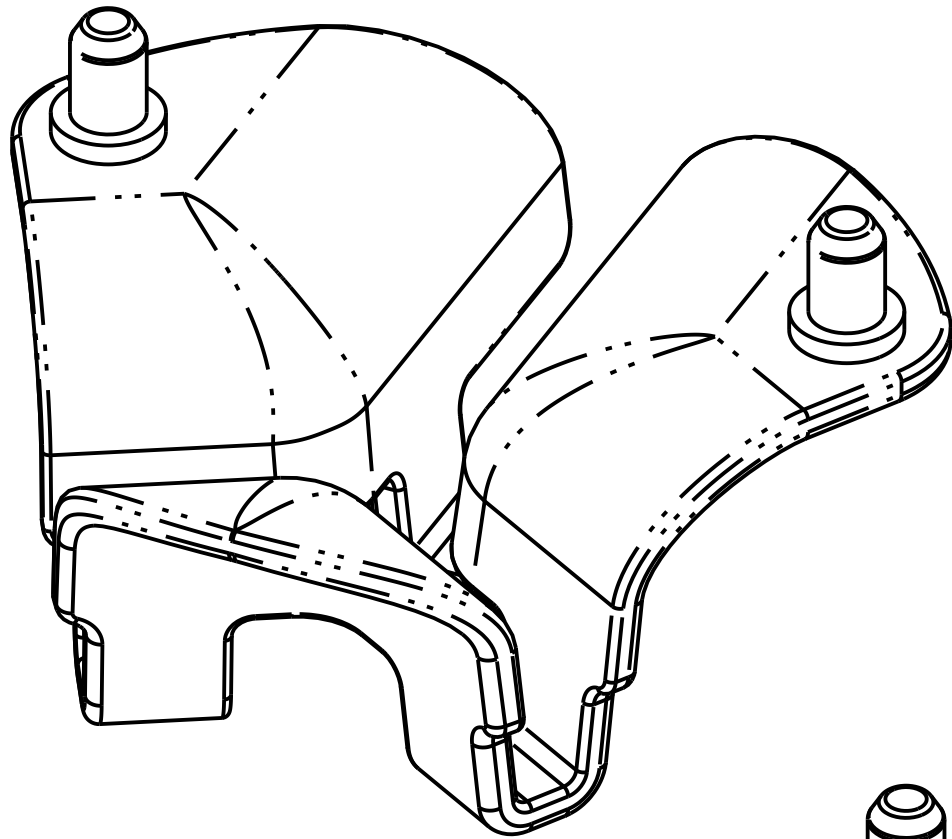
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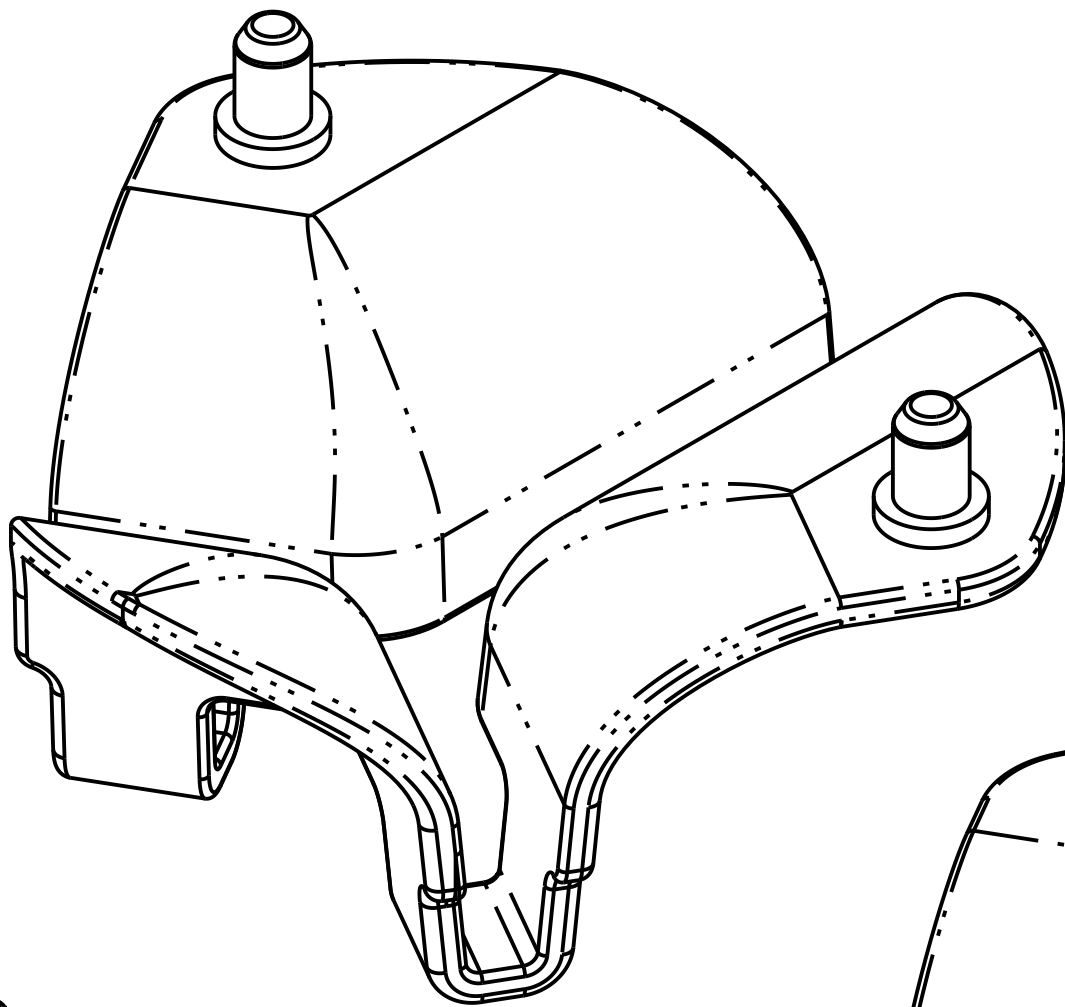
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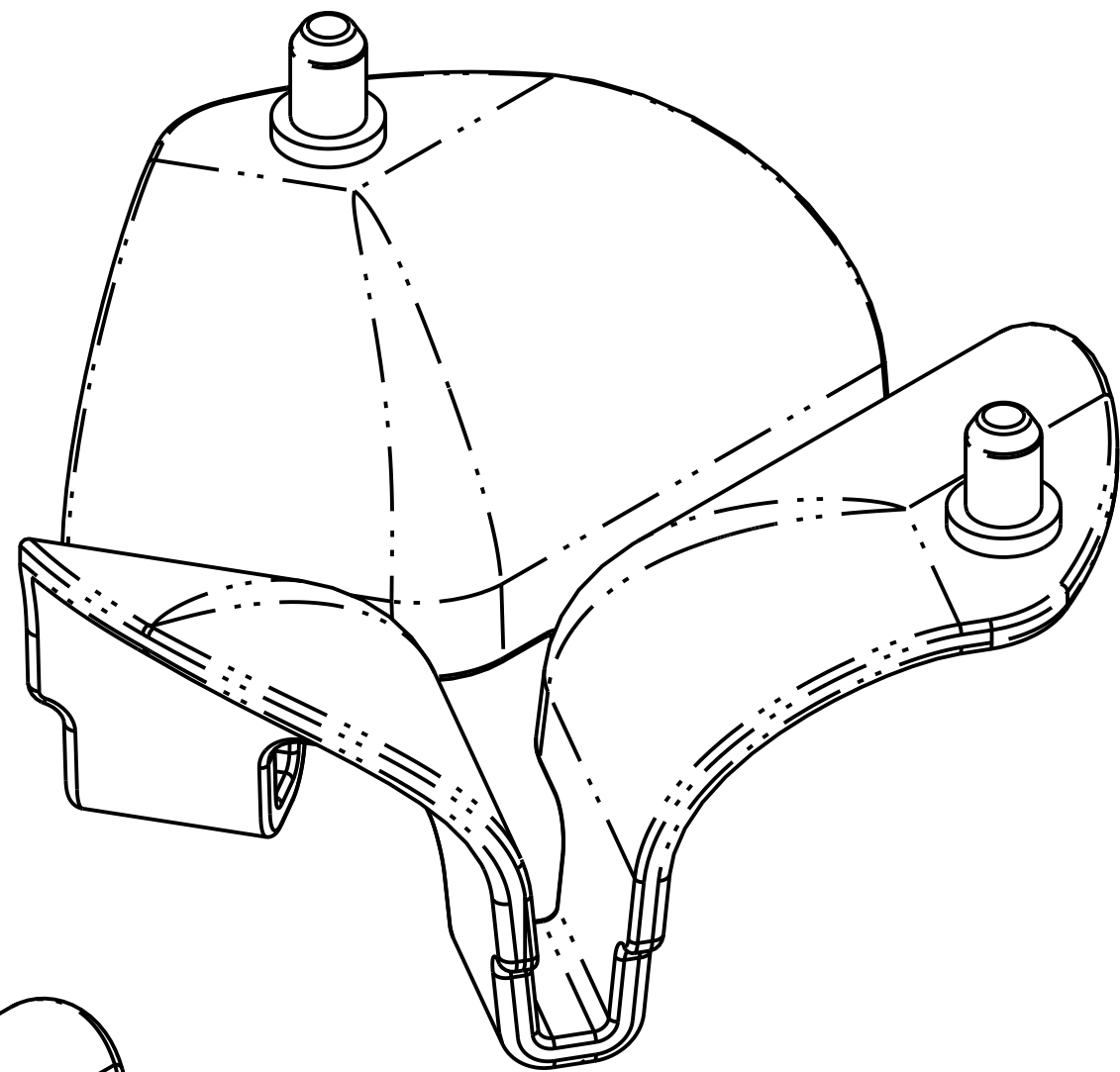
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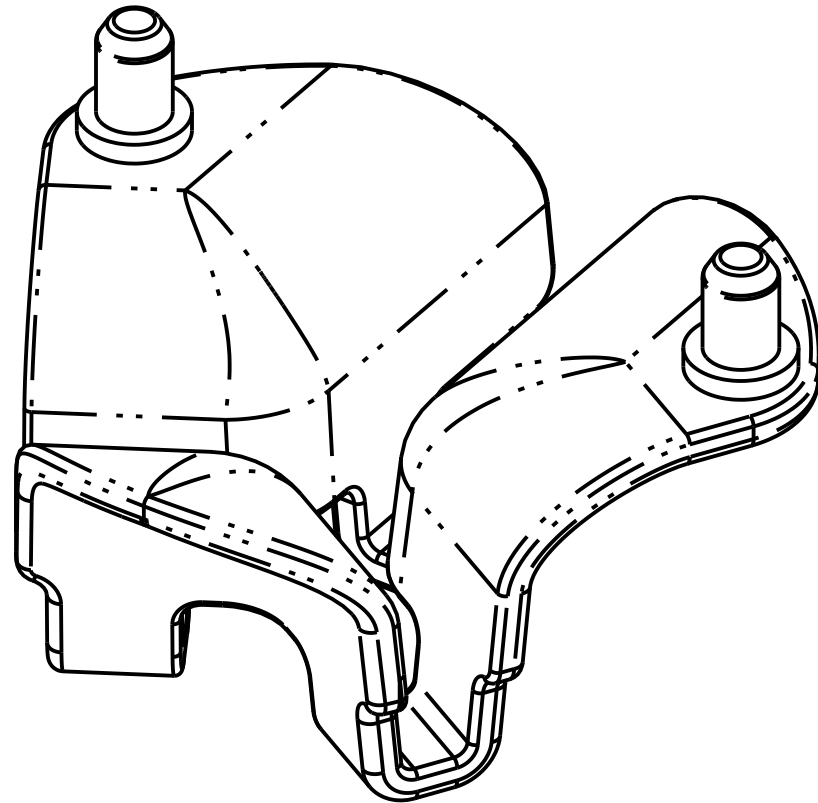
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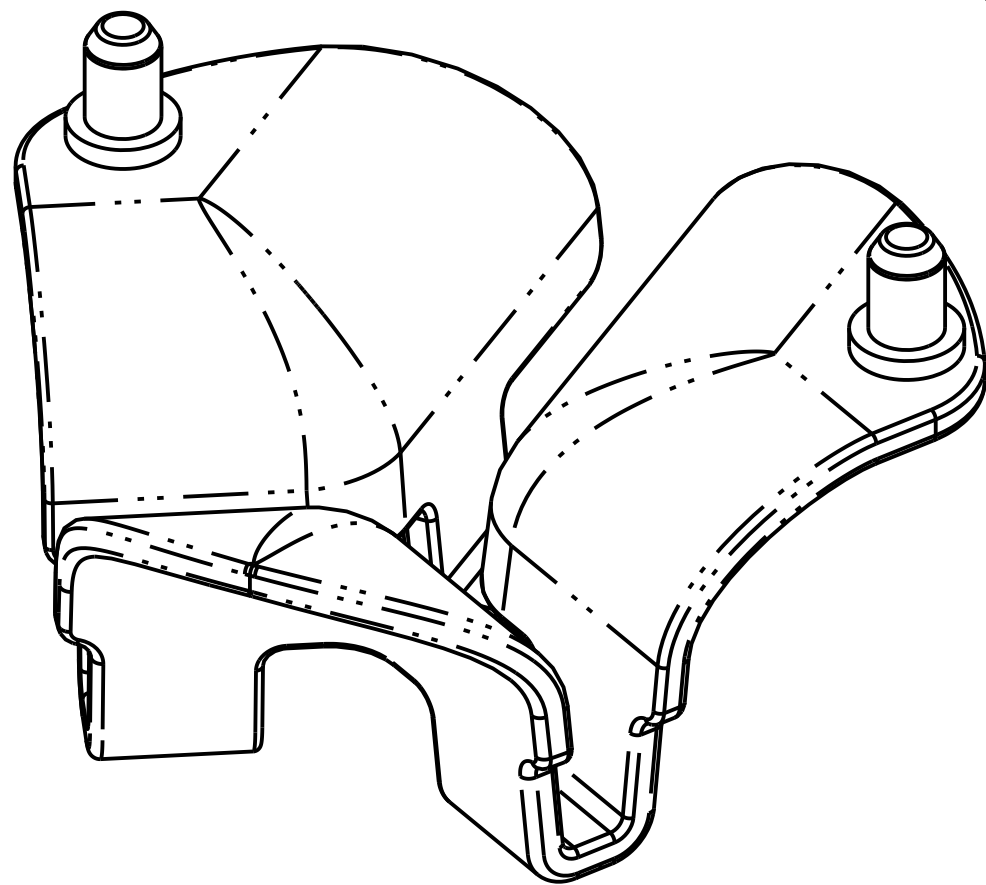
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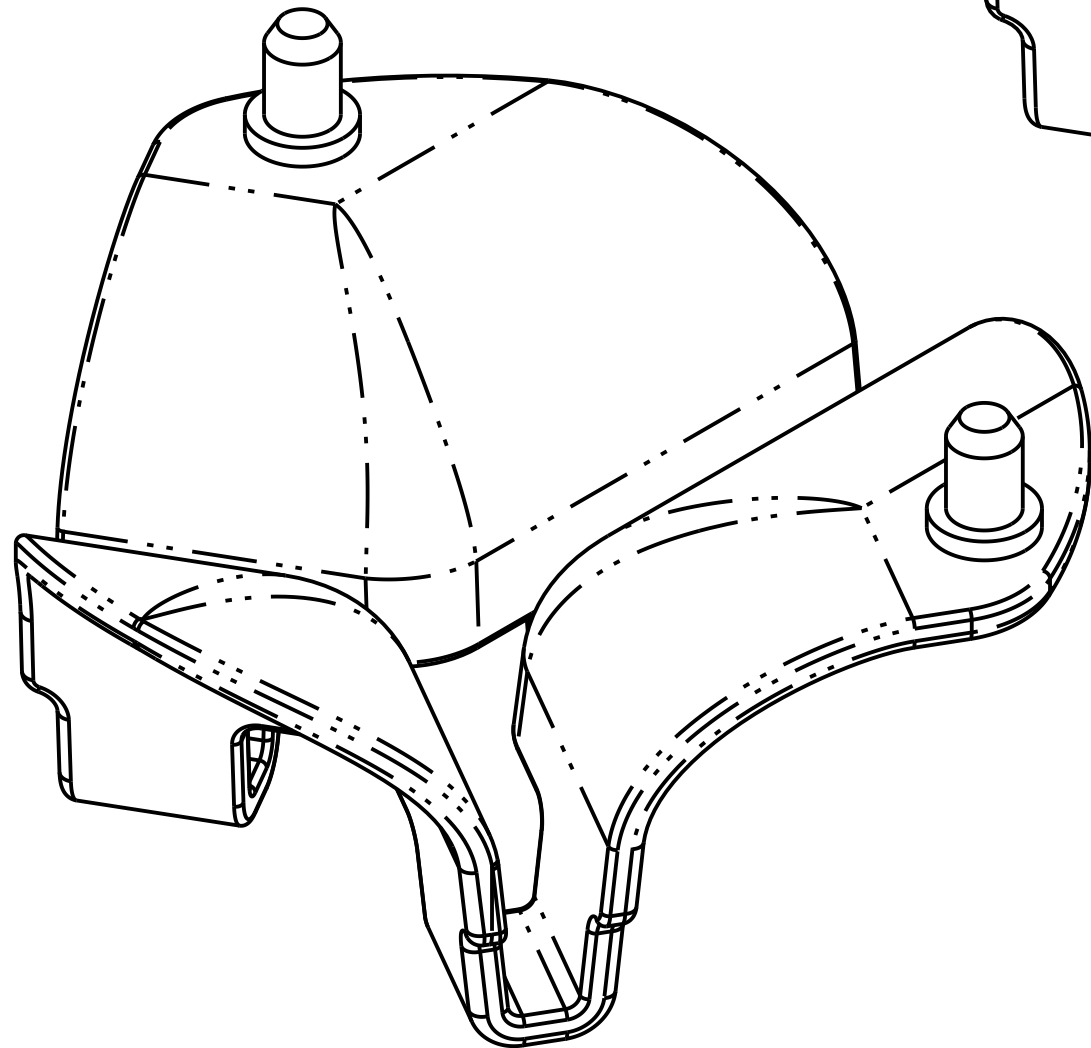
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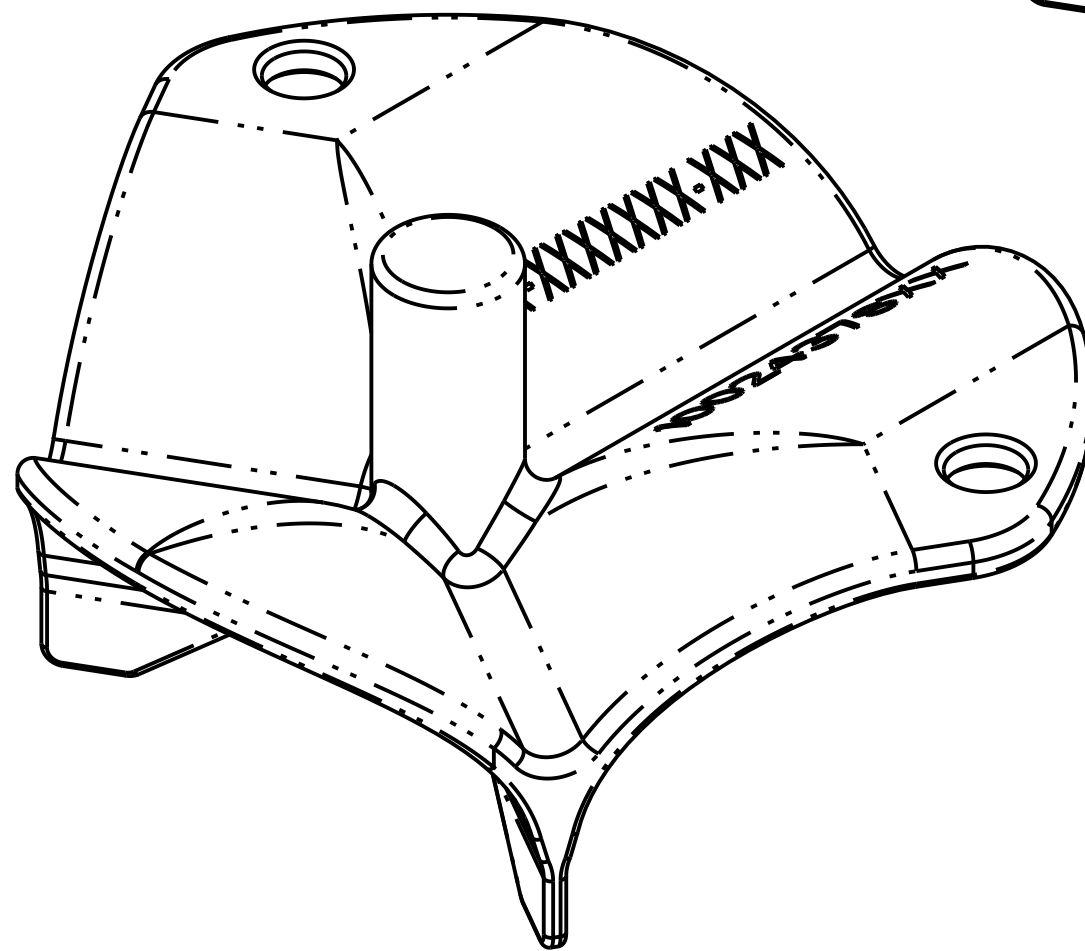
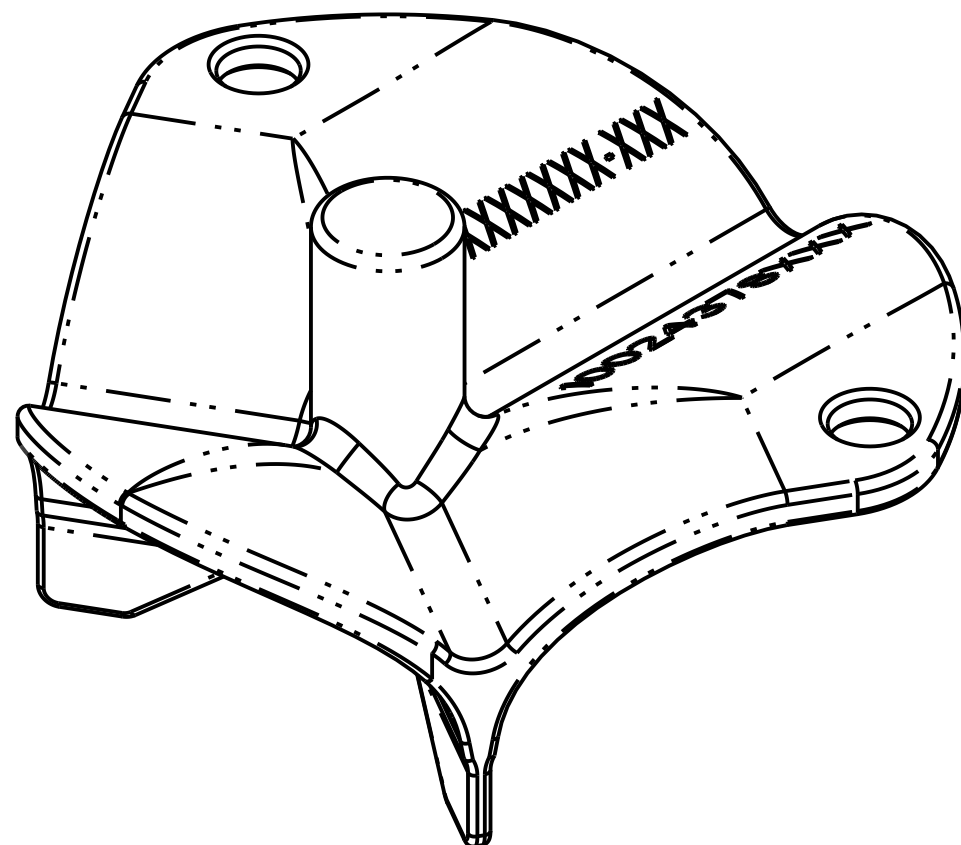
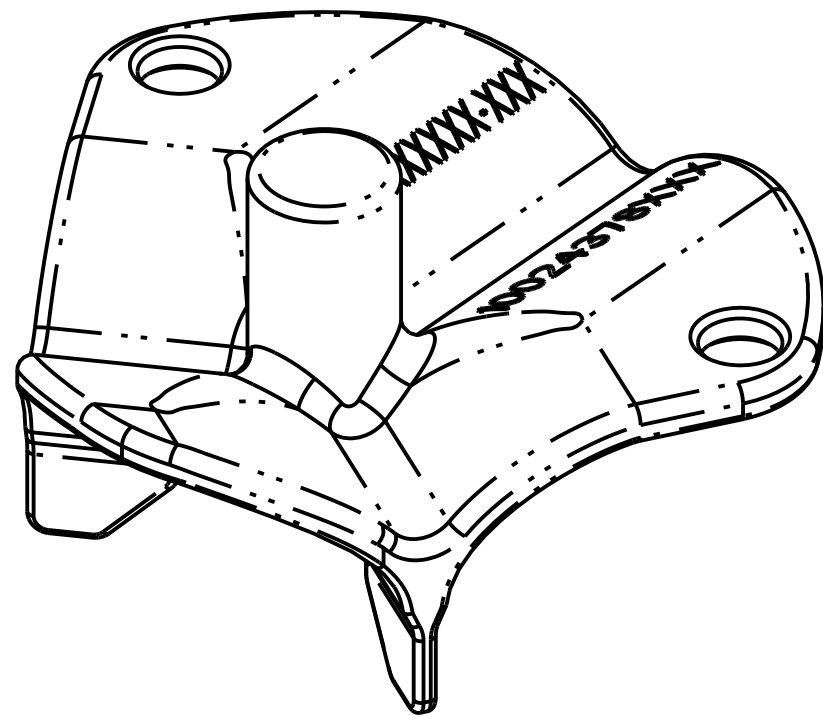
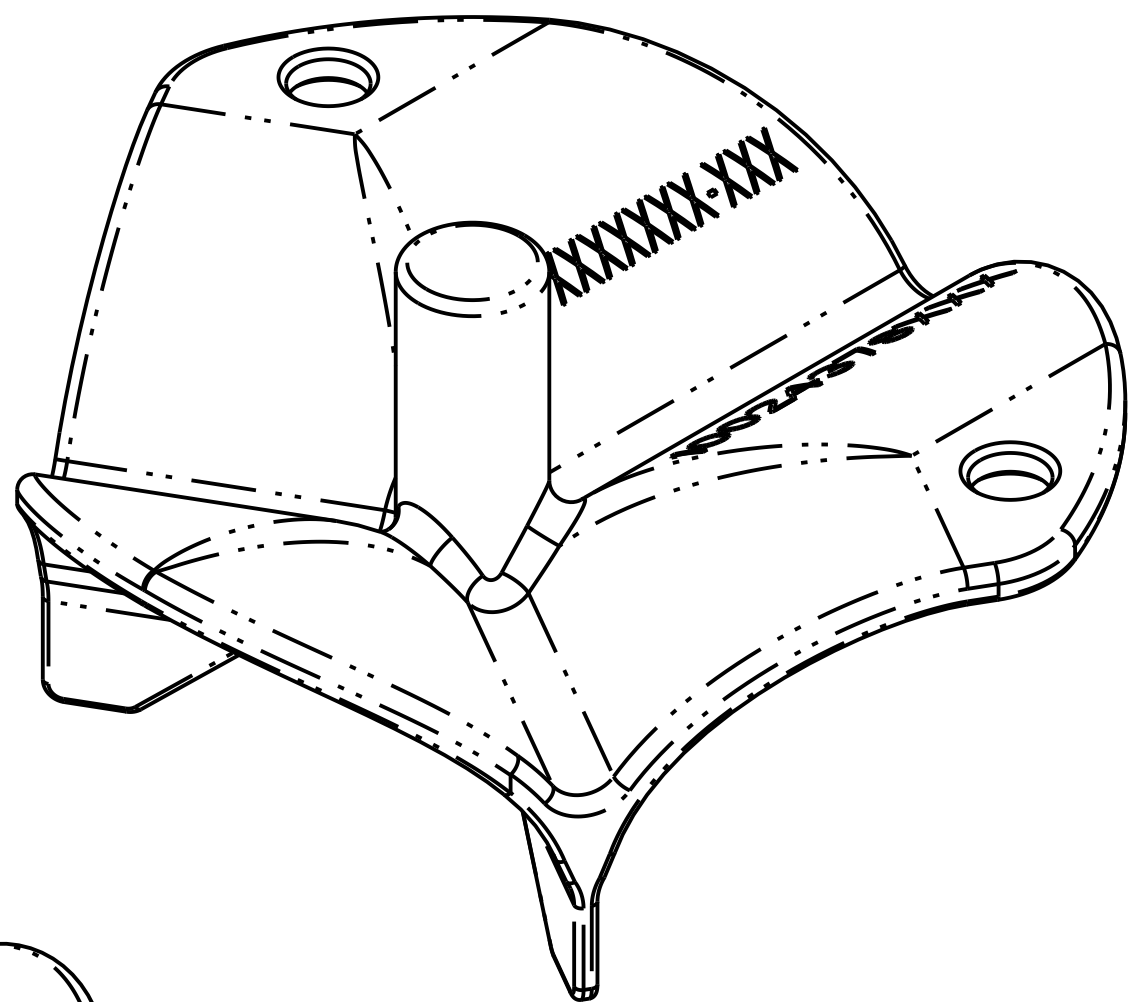
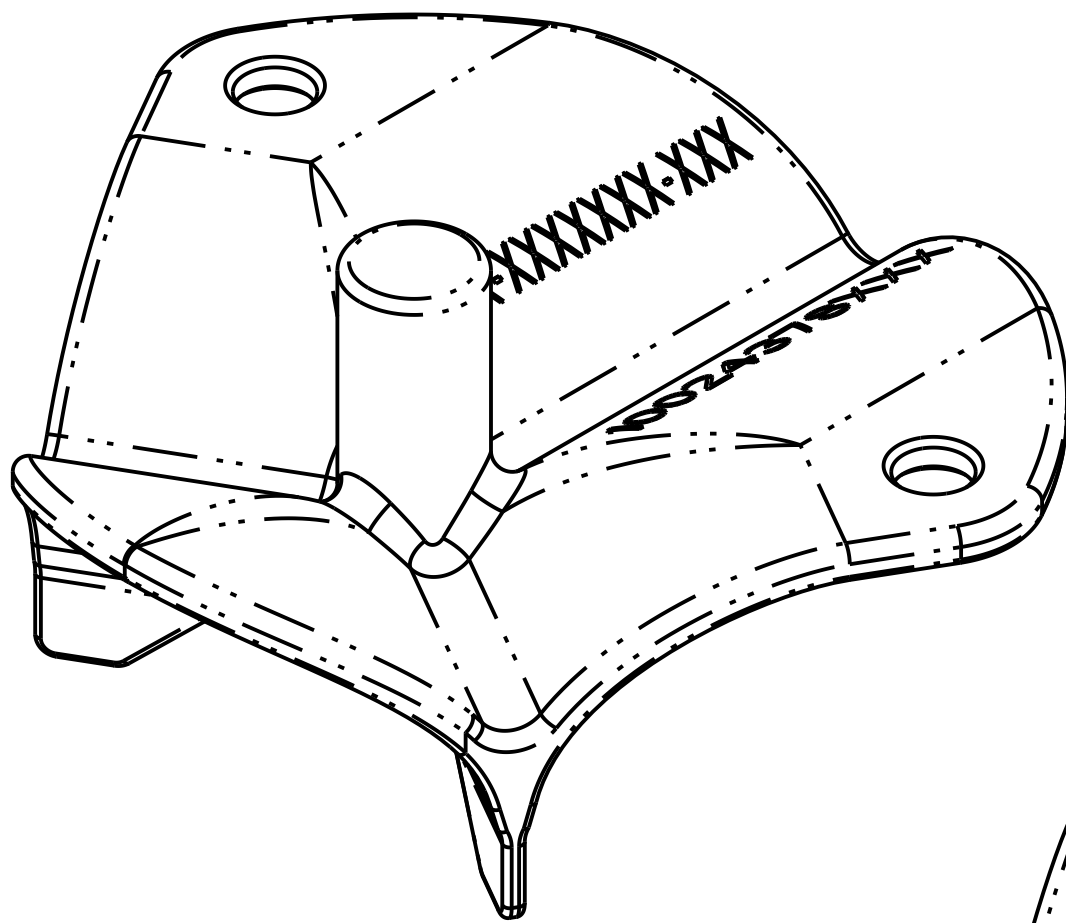
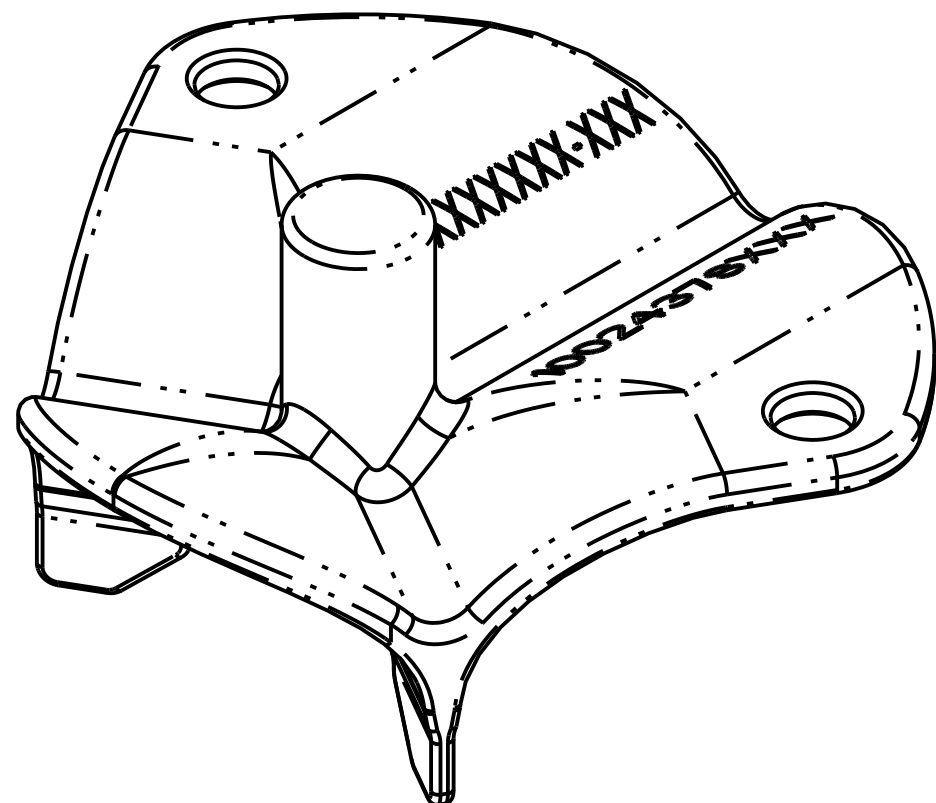
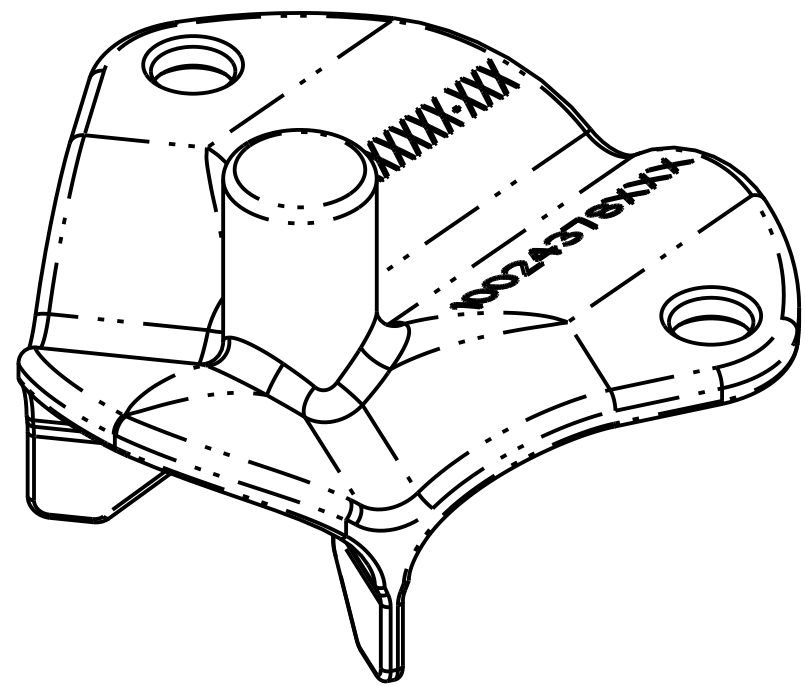
21



25



29



DESCRIPTION			
CUSP LOCKING MFG AID			
SIZE	DRAW NO.	REV.	
D	DOC-0086497	C	
SCALE: 4/1		SHEET 4 OF 4	

Released Date: 2019-07-26

Printed Date: 2021-11-29

Status = Released