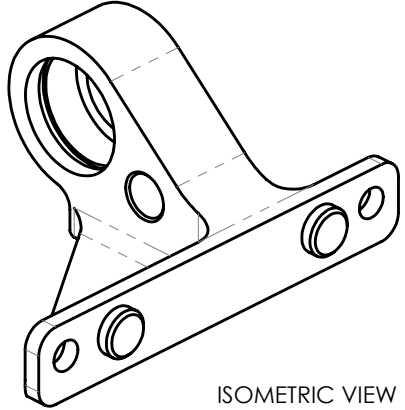
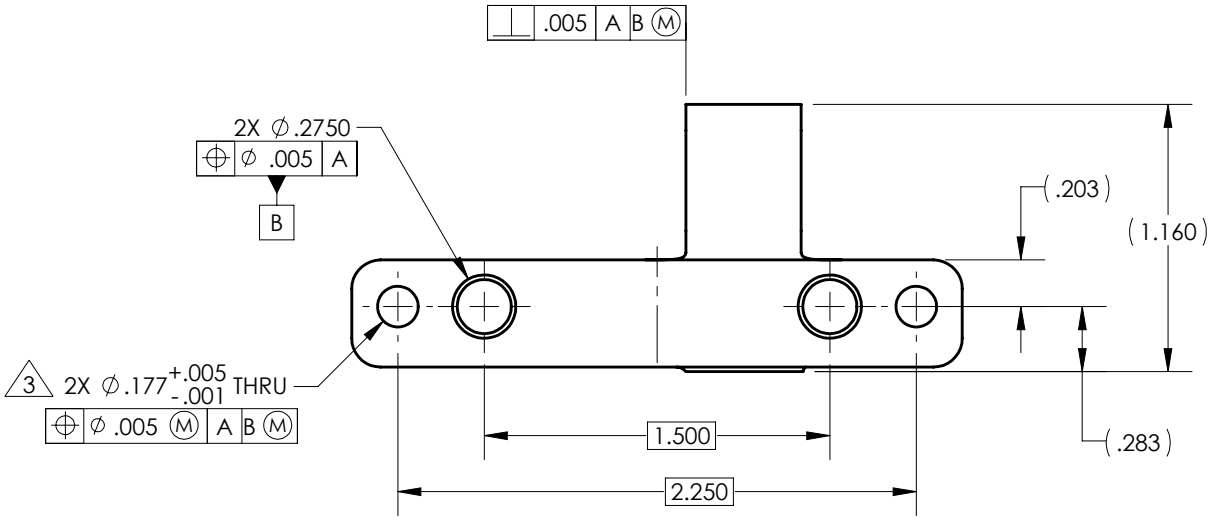
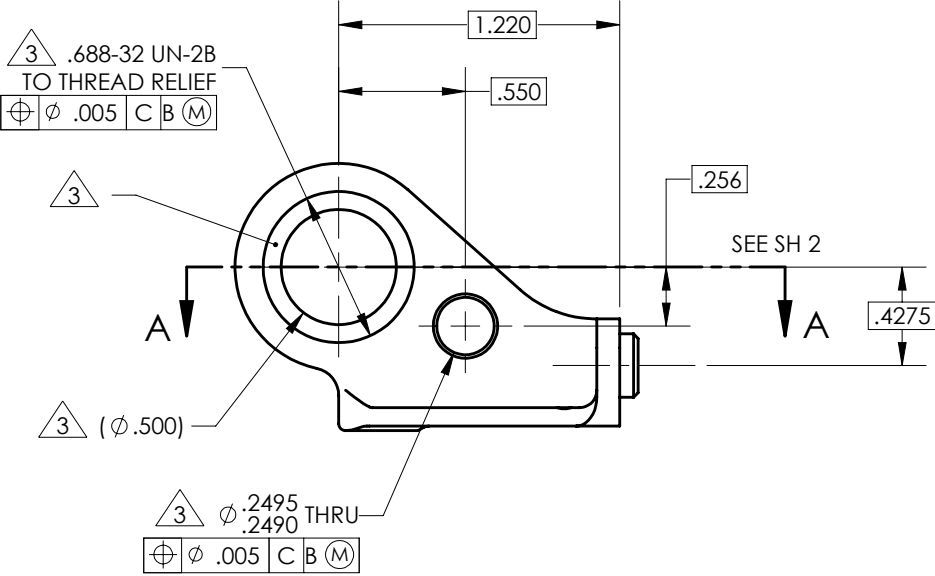
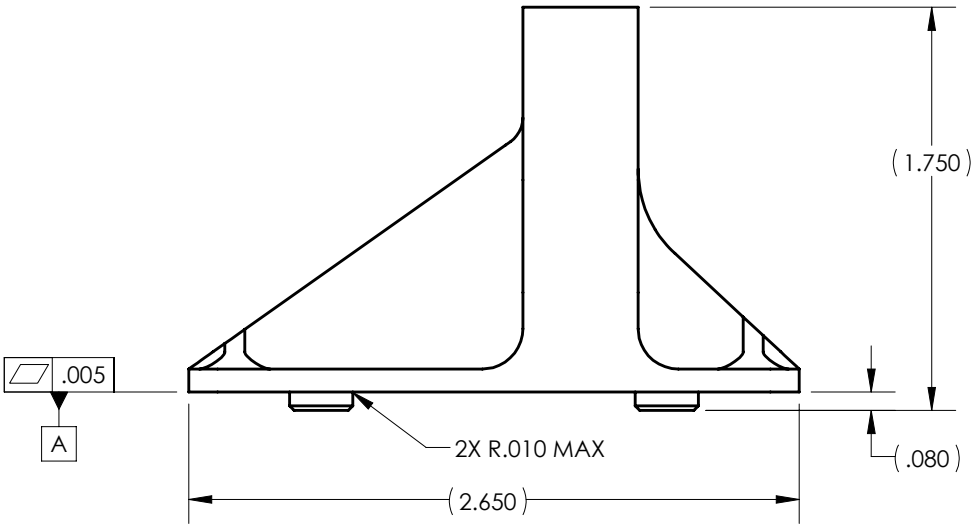


REVISION HISTORY	
REV	CHANGE NUMBER
A	PRO30904

NOTES: UNLESS OTHERWISE SPECIFIED

- THIS IS A REDUCED DIMENSION DRAWING INTENDED FOR MODEL BASED MACHINING. THIS DRAWING TOGETHER WITH THE ATTACHED MODEL FILE PROVIDE THE COMPLETE PART DEFINITION. THE MODEL DEFINES THE BASIC GEOMETRY OF THE PART FOR ANY FEATURES NOT SPECIFICALLY DEFINED BELOW. ALL FEATURES THAT ARE NOT DIMENSIONED SHALL MEET $\sqrt[3]{.010}$ A B WITH RESPECT TO BASIC MODEL GEOMETRY. THE DRAWING SHALL SUPERSEDE THE MODEL IN THE EVENT OF A DISCREPANCY.
- MATERIAL: 7075-T73 OR -T7351 ALUMINUM PER AMS-QQ-A-225/9, AMS-QQ-250/12, OR AMS4078.
- FINISH:
A. CHROMATE PER MIL-DTL-5541, TYPE II CLASS 3 PRIOR TO ANODIZE.
B. HARD ANODIZE PER MIL-A-8625, TYPE III, CLASS 1 TO A THICKNESS OF .002 MAX (.001 MAX BUILDUP). MASK INDICATED FEATURES PRIOR TO ANODIZE.
- DIMENSIONS AND SURFACE ROUGHNESS APPLY AFTER FINISH.
- INSPECT PER PROCEDURE P3001.
- INTERNAL NOTE ONLY: CLEAN PER PROCEDURE P1001, TYPE 3, ULTRASONIC IN IPA.



ISOMETRIC VIEW
FOR REFERENCE ONLY

UNLESS OTHERWISE SPECIFIED
DIM ARE IN INCHES
TOLERANCES ARE:
.X \pm .03
.XX \pm .01
.XXX \pm .005
.XXXX \pm .0020
X° \pm 1°
63
BREAK EDGES .005/.020
FILLET RADIUS .005/.020

THIRD ANGLE PROJECTION
INTERPRET DRAWING PER
ASME Y14.100-2013
THIS DOCUMENT WAS
PREPARED IN SOLIDWORKS

DRAWN
T DALPIAS
DATE
2021-05-27

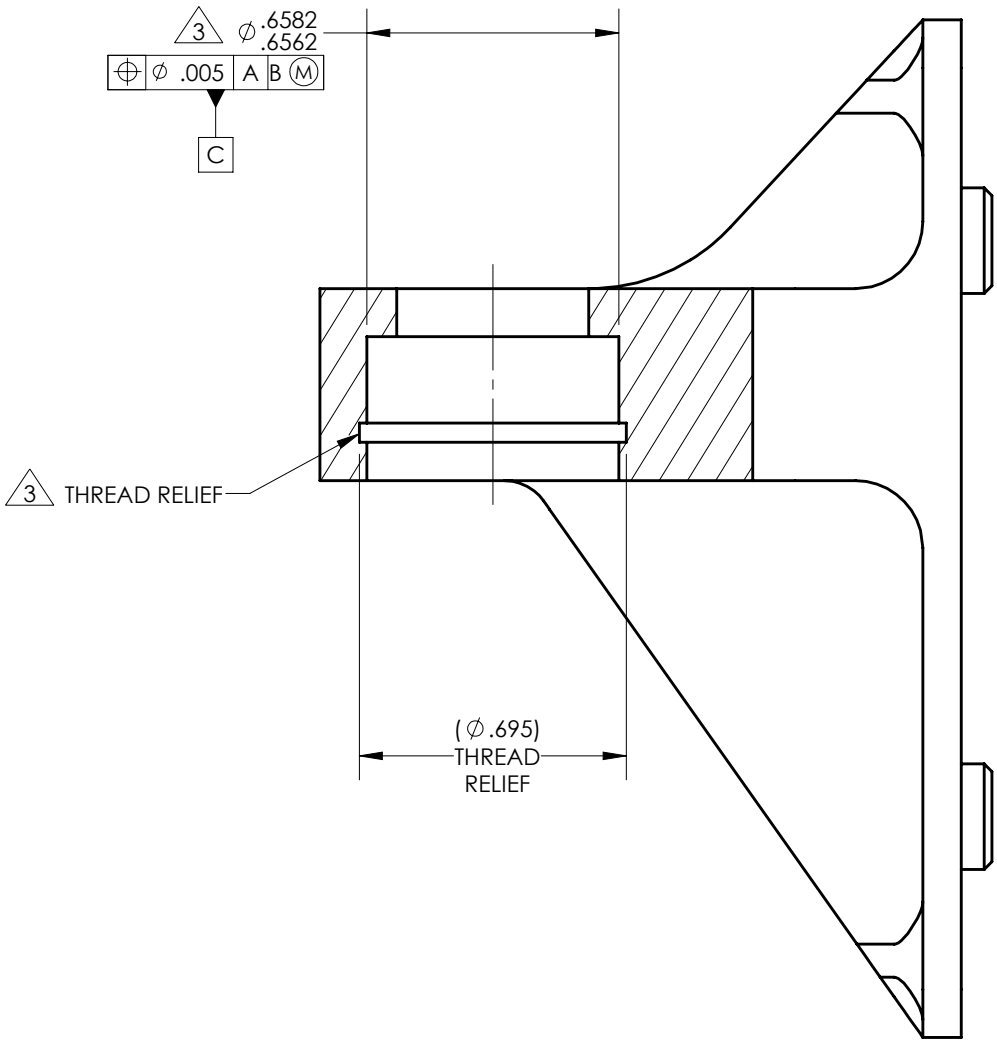
ENGINEER
A WHITEHEAD

APPROVAL STAMP
**SEE BORDER FOR
RELEASE INFORMATION**

SEE CM DATABASE FOR
DRAWING AND ECN APPROVALS

TITLE			
CLEVIS, INNER, UNDAMPED			
SIZE	CAGE CODE	DWG NO.	REV
B	67U49	SSG1004202	A
SCALE	NONE	DO NOT SCALE DRAWING	SHEET 1 OF 2

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SECTION A-A
SEE SH 1

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SIZE	CAGE CODE	DWG NO.	REV
B	67U49	SSG1004202	A
SCALE	NONE	DO NOT SCALE DRAWING	SHEET 2 OF 2