

NOTES: UNLESS OTHERWISE SPECIFIED

1. UNDIMENSIONED FEATURES CONTROLLED BY CAD DATA FILES UBC22837-1-001.PRT AND UBC22837-2-001.PRT. $\sqrt[.080]{A|B|C}$ APPLIES TO ALL SURFACES AND FEATURES NOT TOLERANCED ON FIELD OF DRAWING.

2. MATERIAL: ALALY-7050-T7451 PER SAE AMS4050, 3.00 MAX. STK. THK.

3. FINISH: CHEM FILM ENTIRE PART PER MIL-DTL-5541, TYPE II, CLASS 1A. MASK ALL THREADED HOLES AND/OR INDICATED FEATURES FROM ANODIZE AND PRIMER. ANODIZE PER MIL-A-8625, TYPE II, CLASS I. APPLY TWO COATS EPOXY PRIMER PER MIL-PRF-23377, TYPE I, CLASS N, (0.0012 TO 0.0018), PER MIL-DTL-18264.

4. HOLE FEATURE AND INSTALLATION USING ITEM 201 (RIVETS) PER ITEM 400 (UBC90965), CLASS III.

5. IDENTIFY PER ITEM 401 (UBC90969), TYPE III, IV, OR VI. LOCATE APPROXIMATELY WHERE SHOWN.

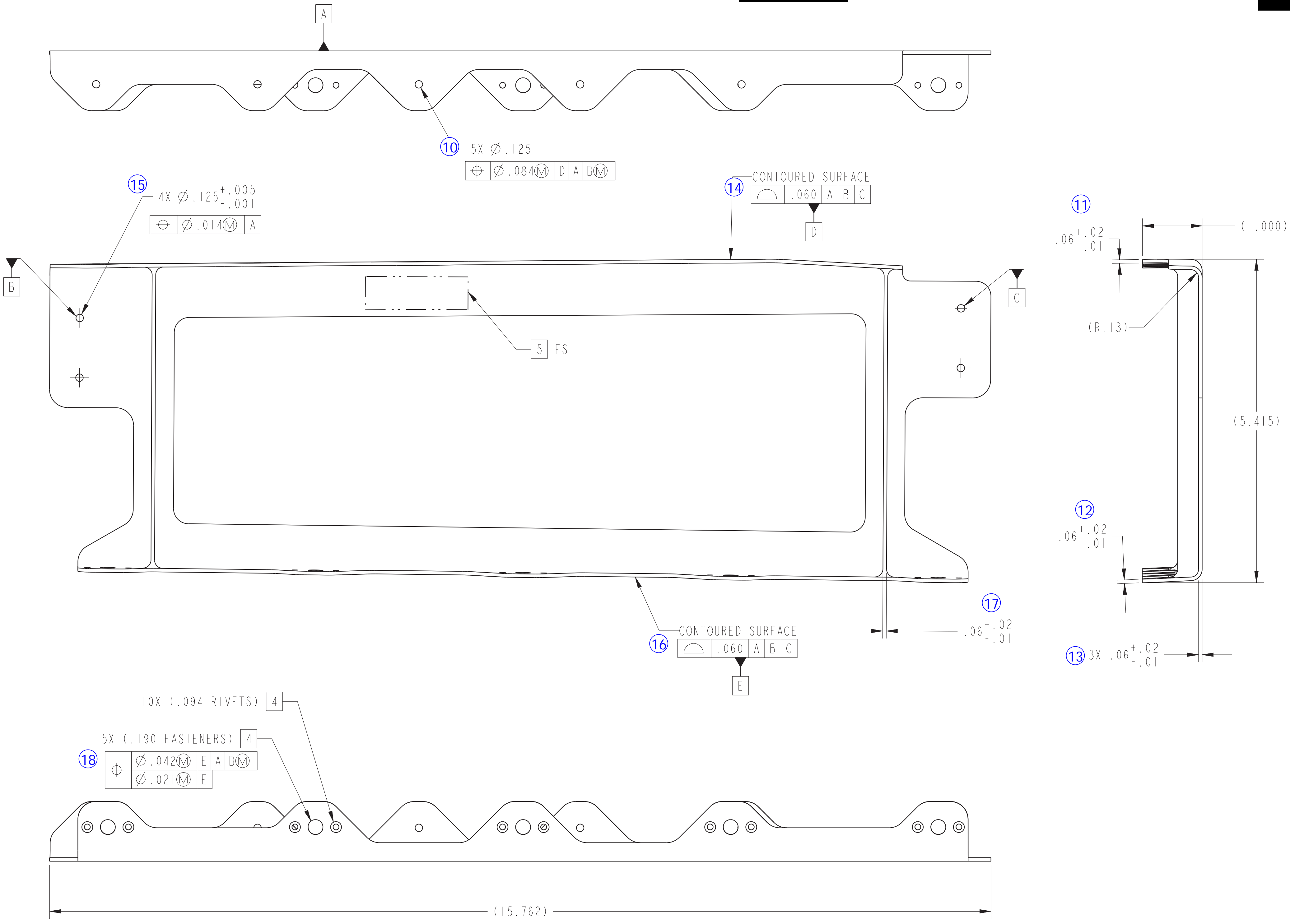
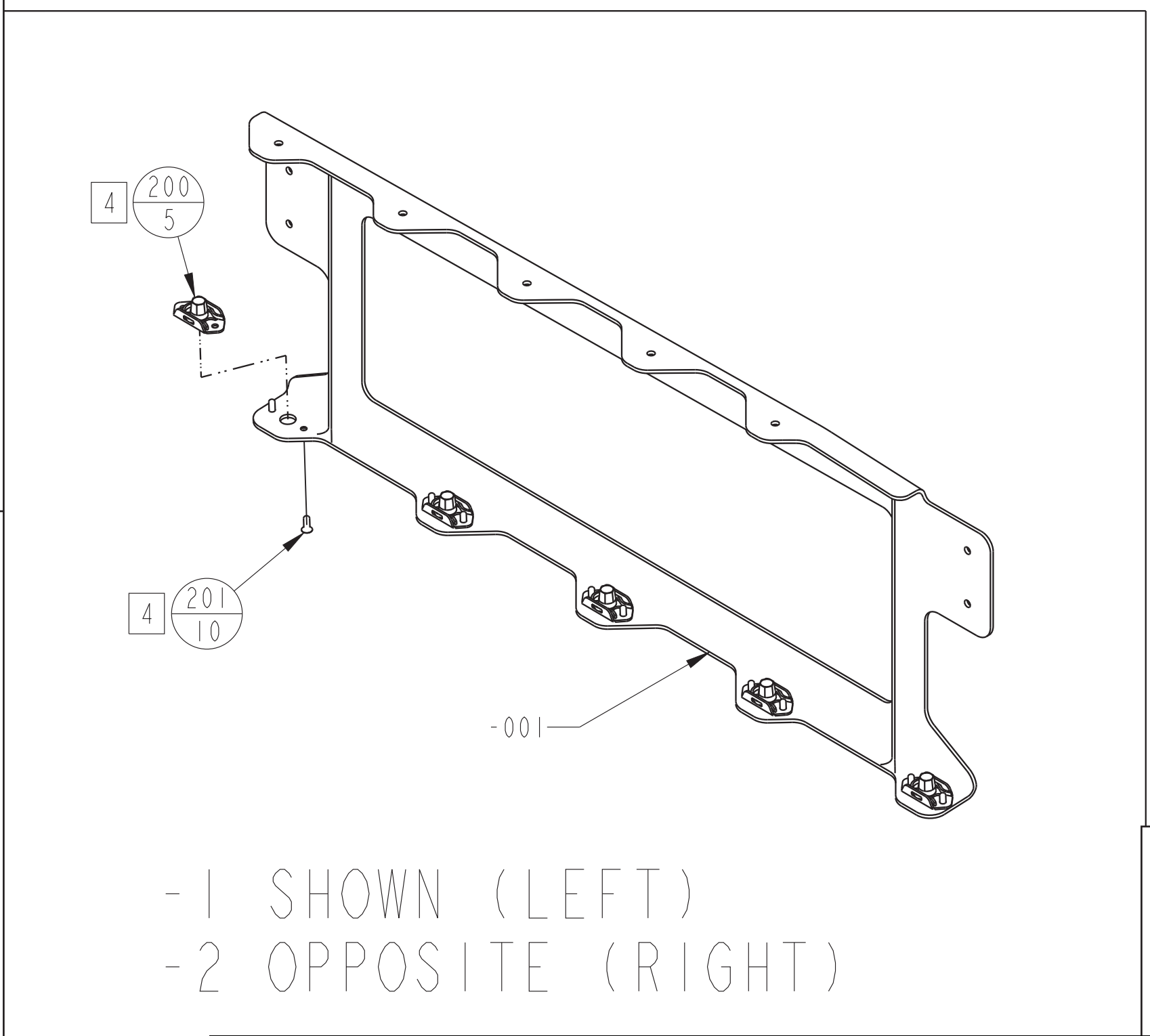
6. INSPECTION AND ACCEPTANCE REQUIREMENTS PER ITEM 402 (UBC90972).

7. MAY BE INSPECTED IN RESTRAINED CONDITION SIMULATING PART USAGE.

8. ITEM NUMBERS AND ITEM QUANTITIES ARE COMBINED IN A SINGLE SYMBOL AS FOLLOWS: $\frac{X}{Y}$
X = ITEM NUMBER, Y = QUANTITY.

9. FOR REFERENCE ONLY, APPROXIMATE WEIGHT:
-1: .36 LB -2: .36 LB

LT
L
GRAIN DIRECTION



SEE SEPARATE PARTS LIST

TA SOURCE: CREO/PARAMETRIC
DRAWING FILE: UBC22837
VERSION: A.17
NOTE: DRAWING FILE VERSION ENDING WITH "*" IS INVALID

UNLESS OTHERWISE SPECIFIED
DIMENSIONS AND TOLERANCES ARE IN INCHES.
INTERPRET PER ASME Y14.5-2009
TOLERANCES ARE:
FRACTIONS .X ±.1
DECIMALS .XX ±.03
XXX ±.010
ANGLES ±0.5°
SURFACE FINISH 125
DO NOT SCALE THIS DRAWING
BREAK ALL SHARP EDGES .010 MAX.
FILLET RADIUS .005 MAX.

THIRD ANGLE PROJECTION

STIFFENER ASSY, FWD, MID, OUTER WING REINFORCEMENT

D UBC22837

SCALE: 1/1

SHEET 1 OF 1

AS FORM 00027 05/20