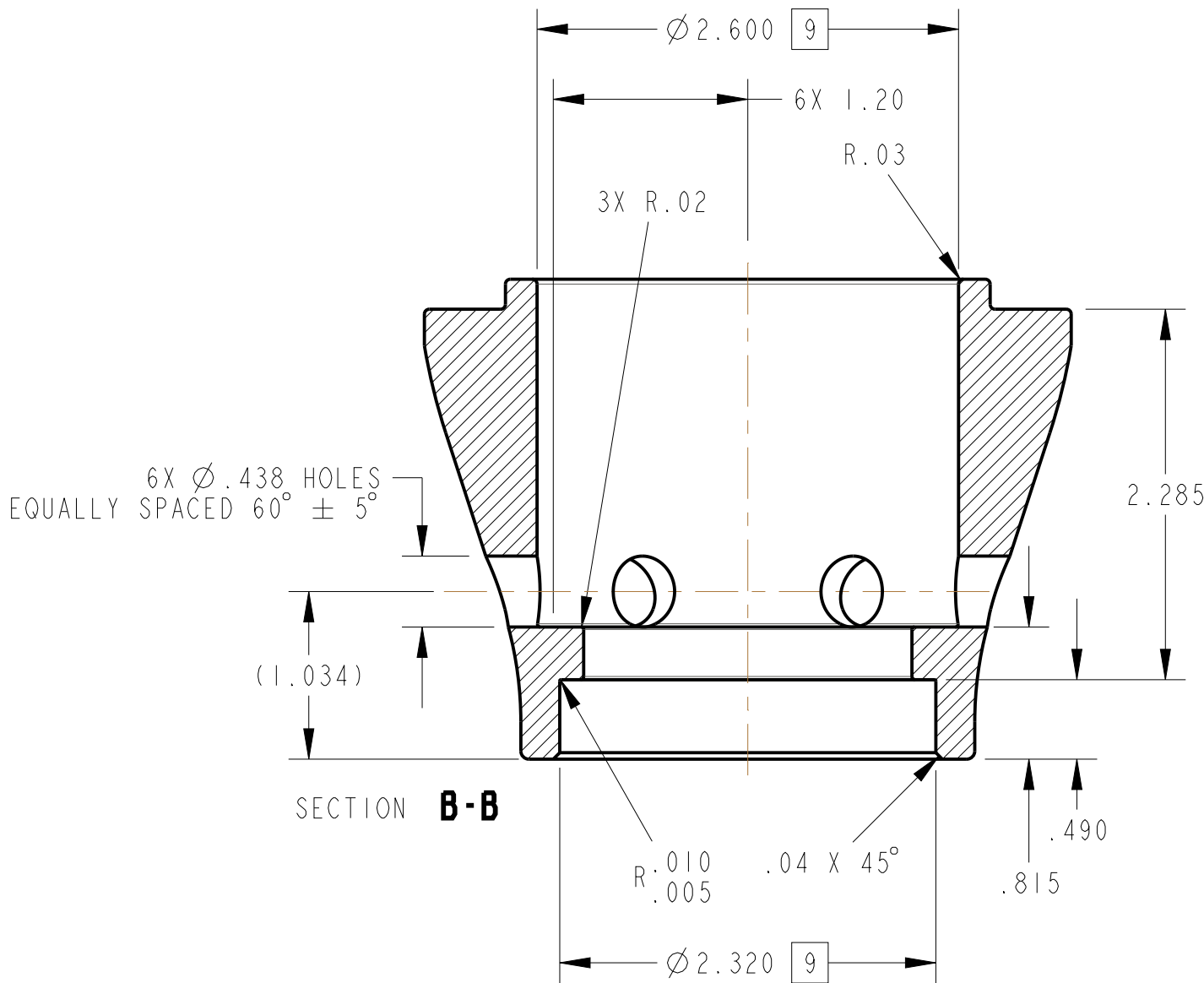
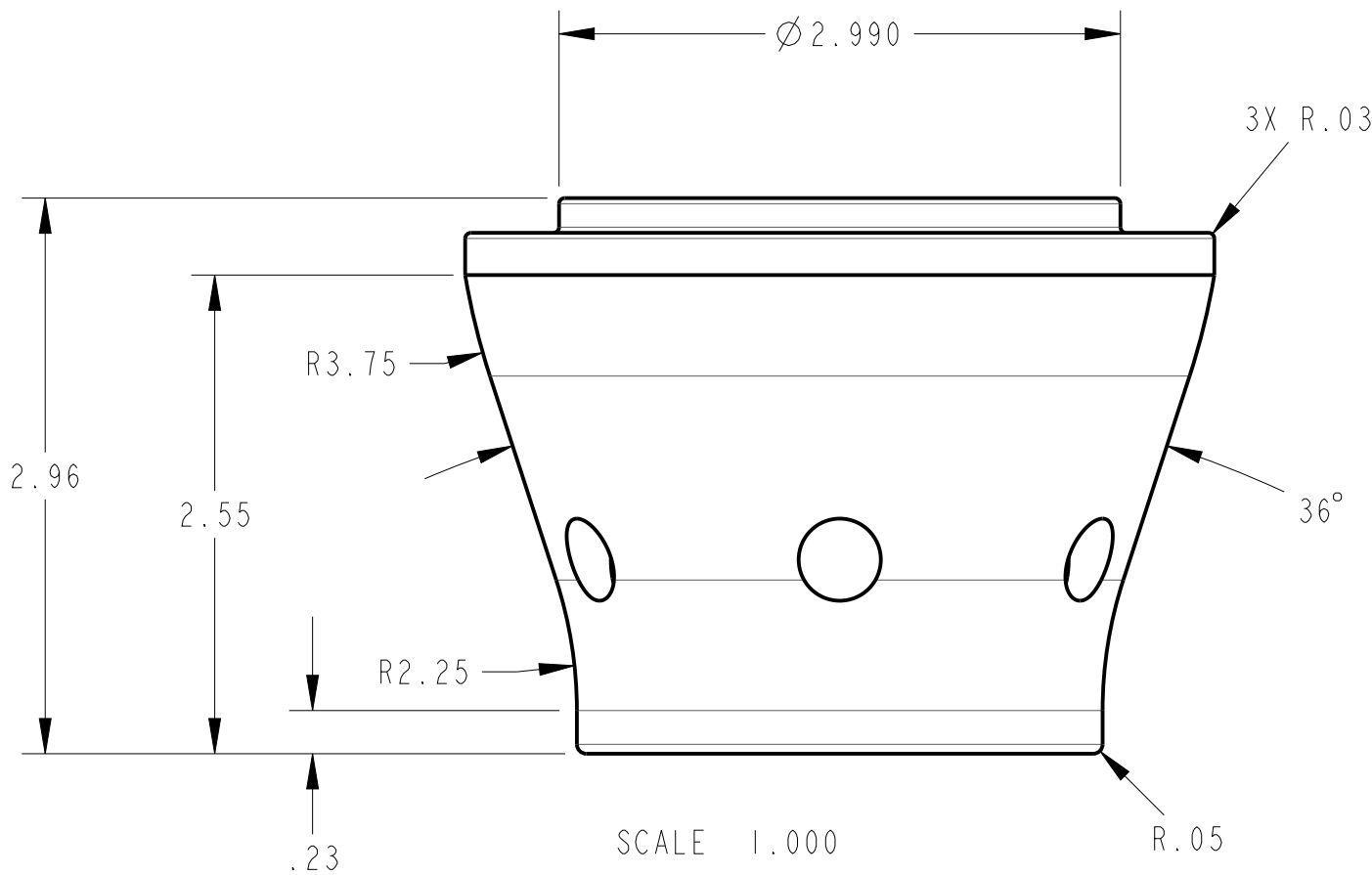
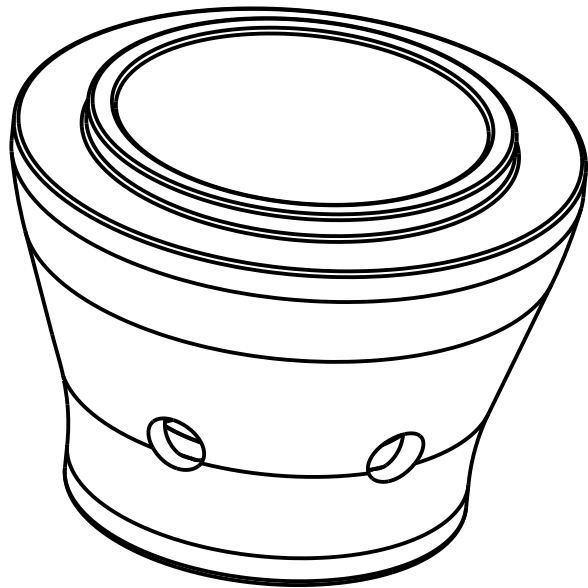
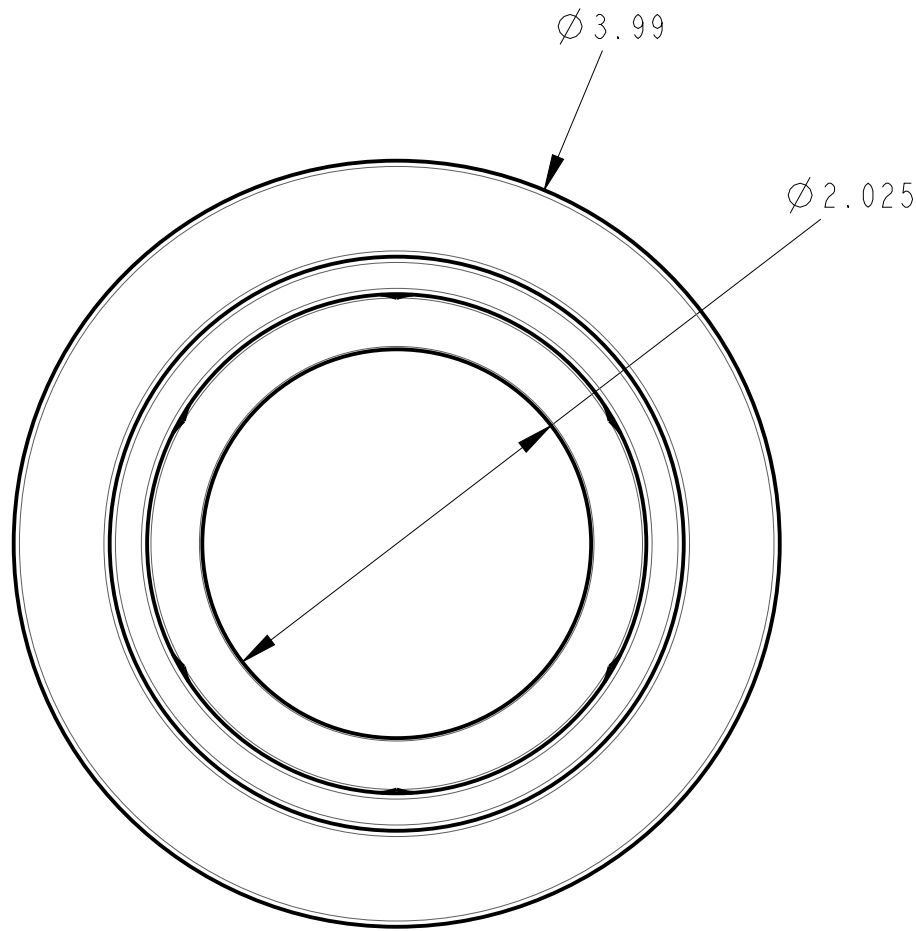


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	12/4/06	
	B	CHANGE HOLE PROFILE. CHANGE TOLERANCE SPECIFICATIONS	11/9/15	



- NOTES:
1. MATERIAL: ALUMINUM 6061-T6
 2. ALL UNSPECIFIED EDGE BREAK: .005/.010
 3. ALL UNSPEIFIED RADII: .005/.010
 4. FINISH: ANODIZE .0005 - .0007 THICK, TYPE II, CLASS 2, BLACK UV RESISTANT DYE. NICKEL ACETATE SEAL, PER MIL-A-8625D
 5. ALL DIMENSIONS APPLY BEFORE PLATING
 6. SURFACE FINISH: 64 RA UNLESS OTHERWISE SPECIFIED
 7. THREADS PER ASME/ANSI B1.1
 8. PART TO BE CLEAN AND FREE OF BURRS
 9. RACKING MARKS ALLOWED ONLY IN THIS AREA

ITEM NO.	QTY.	PART NUMBER
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES [MM]		
TOLERANCES ARE:		
DECIMALS	ANGLES	
.XX [X.X] ± .01 [0.25]	± 1°	
.XXX [X.XX] ± .005 [0.13]		
THIRD ANGLE PROJECTION		

Spring Hardware: Spring Retainer [3.99 OD X 2.96 TLG, 3.0 ID Spring] AL 6061, Black Ano		
SIZE	PART NO.	234-00-383
PLOT SCALE: 1.00:1	SHEET 1 OF 1	