


NOTES UNLESS OTHERWISE SPECIFIED:

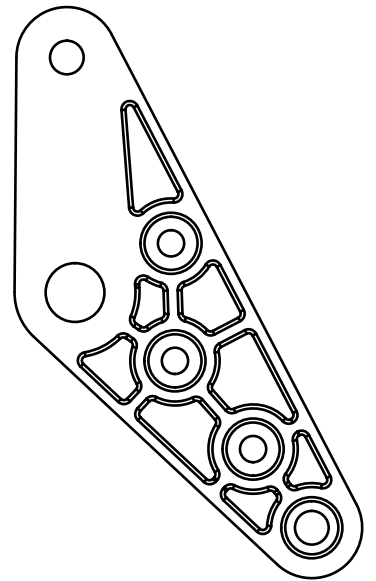
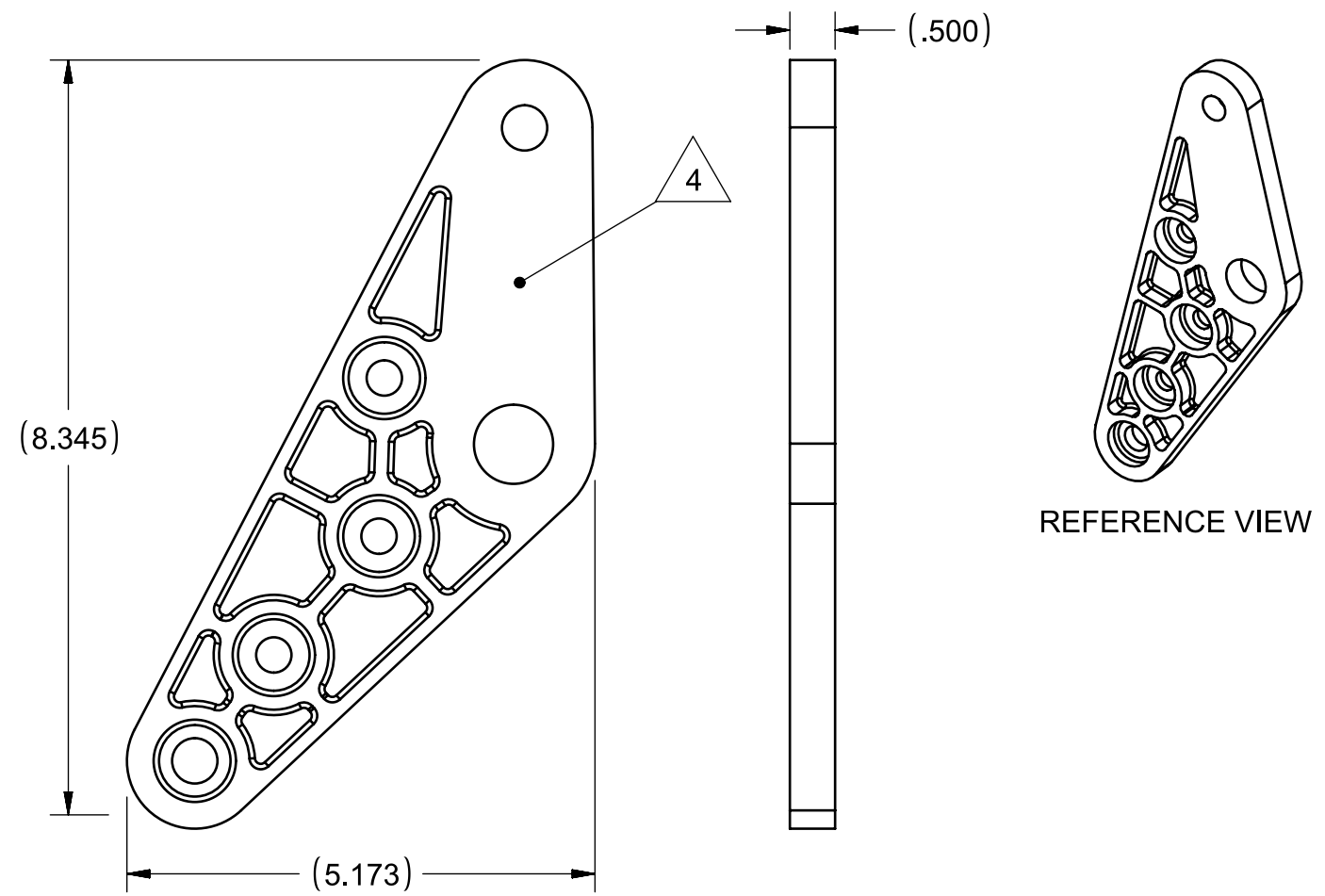
1. THIS IS A MINIMALLY DIMENSIONED DRAWING.
THE CAD MODEL IS THE MASTER FOR ALL DIMENSIONS NOT SHOWN IN THE DRAWING.
ALL DIMENSIONS NOT SHOWN ON THE DRAWING ARE BASIC.
ALL FEATURES  .020 **A** **B** **C** UNLESS OTHERWISE SPECIFIED.
2. MATERIAL: ALUMINUM, 7050-T7451 PER AMS 4050. MAX THICKNESS 1.500 INCHES.
ULTRASONIC INSPECT RAW STOCK PER ASTM B594 CLASS A OR AMS-STD-2154 CLASS A.
3.

FINISH: STEP 1: APPLY CHEMICAL CONVERSION COATING: TYPE II, CLASS 3 PER MIL-DTL-5541F.
USE ANY MATERIAL FROM QPL-81706. FULLY IMMERSE PART IN SOLUTION AND
ROTATE PART UNTIL COATING IS UNIFORM, ENSURING COMPLETE COVERAGE OF
BLIND FEATURES.

STEP 2: ANODIZE TYPE III, CLASS 2 (BLACK), SEALED, PER MIL-A-8625F. MASK ALL
THREADED HOLES AND INDICATED SURFACES PRIOR TO ANODIZE.
ALL DIMENSIONS ON DRAWING APPLY AFTER ANODIZE.
4.


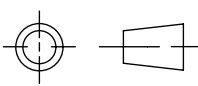
IDENTIFY PART NUMBER, REVISION, LOT AND PURCHASE ORDER/WORK ORDER NUMBER AT INDICATED
LOCATION PER AS478, METHOD 3B1 (CONTROLLED ENGRAVE) OR 15B2 (LASER ENGRAVE).

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	1	INITIAL RELEASE	11 NOV 2021	S. SHERMAN



PART NO: 0000236163-C25
FOR REFERENCE ONLY
MIRRORED PART

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGLES X +/- 1 DEG
X.X +/- 0.1 DEG
DECIMALS
X.X +/- 0.1
X.XX +/- 0.02
X.XXX +/- 0.010
BREAK ALL SHARP EDGES .005 - .015
REMOVE BURRS

SURFACE FINISH: 
INTERPRET DRAWING PER
ASME Y14.100-2013 ASME Y14.5-2009
THIRD ANGLE PROJECTION


TITLE			
LEFT HAND CRANK, STAGE SEPARATION MECHANISM			
SIZE B	DWG NO 0000236163-C24	REV 1	
SCALE NONE	WEIGHT .72 LB	SHEET 1 OF 2	

