



NOTES:

N.A. DEBURR AND BREAK SHARP EDGES .015 MAX.

MATERIAL: BRASS

PROPRIETARY & CONFIDENTIAL:

UNLESS OTHERWISE SPECIFIED TOLERANCE:
ON 2 PLACE DECIMALS IS ±.01 IN. (±0.25MM)
ON 3 PLACE DECIMAL IS ±.005 IN. (±0.127MM)
ON ALL ANGLES IS ±.5 OF A DEGREE.
SURFACE FINISH 63/ OR BETTER.

DO NOT SCALE THIS DRAWING

SCALE:

4:1

IF PRINTED
@ A SIZE (8.5" X 11")

UNITS:

INCH

EQUIPMENT TYPE:

HELIX M627

SUBJECT:

WIRE TENSION NUT

MATERIAL
DISPOSITION:

APPROVAL
DATE:

11-30-20

REFERENCE:

S29707

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DOCUMENT
NUMBER:

S33956

DOCUMENT
REVISION:

A