

DRAWING NO.

930-73886

SH

SH

RE

RE

## REVISIONS

ZONE

REV
-----

DESCRIPTION

DA

APPROVED  
<E-SIGN>

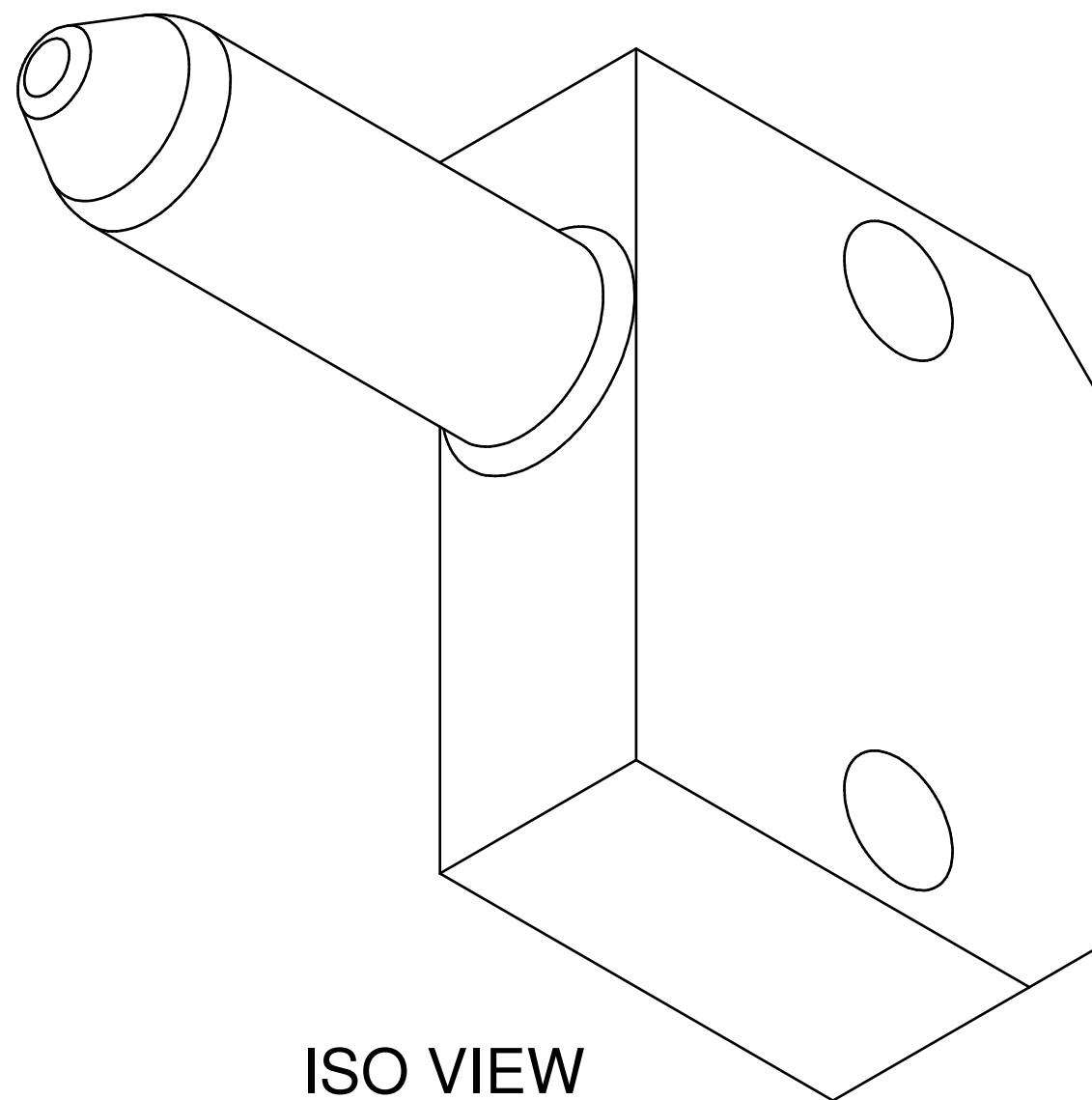
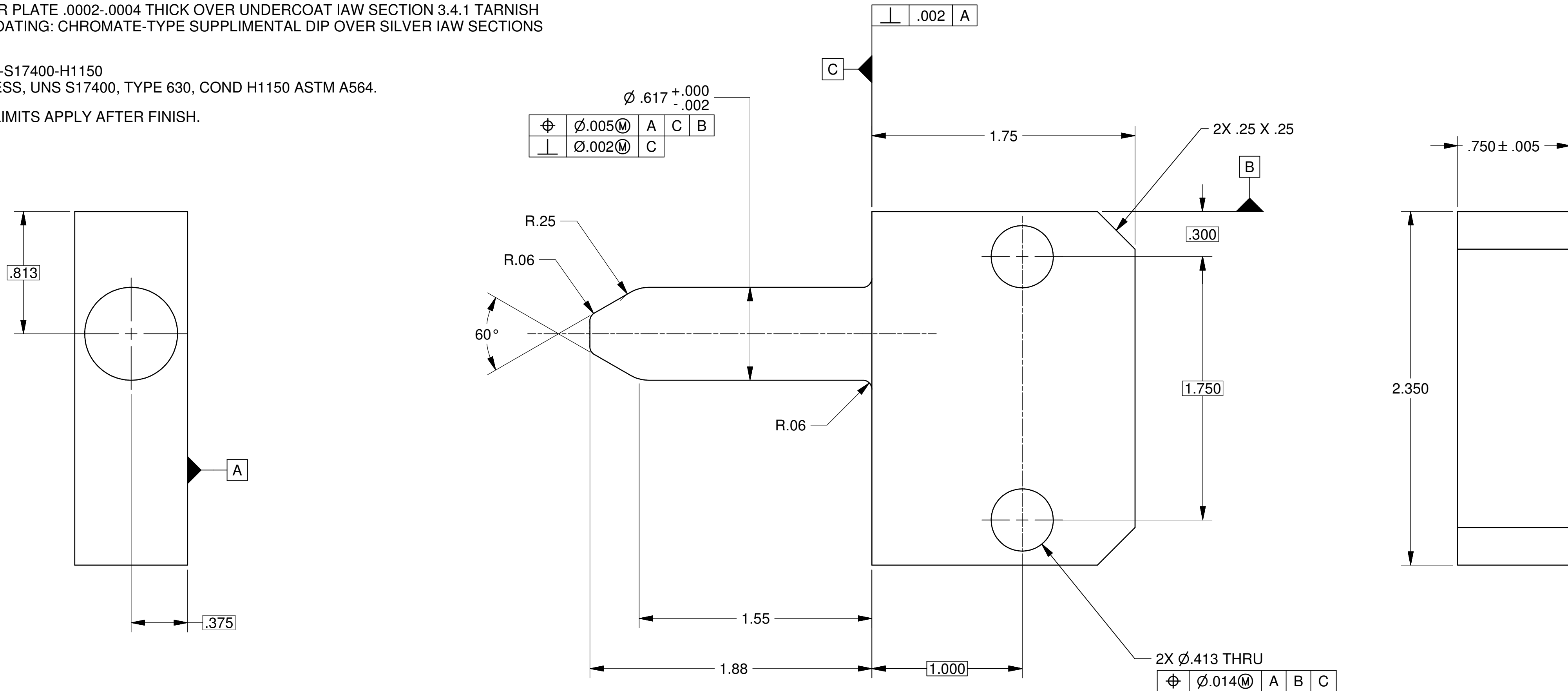
NOTES UNLESS OTHERWISE SPECIFIED:

1. INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1994.
2. INTERPRET DRAWING IAW ASME Y14.100.
3. IDENTIFY WITH PART NUMBER 04801-930-73886 AND APPLICABLE REVISION IAW MIL-STD-130 (PS-0033). BAG AND TAG.
4. FOR MILITARY SPECIFICATIONS, SUPERSEDING SPECIFICATIONS WITH MIL-, MIL-PRF, OR MIL-DTL PREFIXES, WITH THE SAME BASE SPECIFICATION NUMBER, ARE CONSIDERED EQUIVALENT AND ACCEPTABLE FOR USE (E.G. EITHER MIL-S-19500 OR MIL-PRF-19500 IS ACCEPTABLE).
5. REMOVE BURRS AND SHARP EDGES .02 MAX.

- 6 FINISH: ELECTRODEPOSITED SILVER PLATE ASTM B700, TYPE I, GRADE A (MAT).  
CLASS S (SUPPLEMENTARY TARNISH-RESISTANT TREATMENT)  
UNDERCOAT: COPPER .0002 THICK MIN. OVER BASE MATERIAL;  
NICKEL, .0002 THICK MIN. OVER COPPER;  
SILVER STRIKE OVER NICKEL IAW SECTION 3.3.5  
PLATING: SILVER PLATE .0002-.0004 THICK OVER UNDERCOAT IAW SECTION 3.4.1 TARNISH  
RESISTANCE COATING: CHROMATE-TYPE SUPPLEMENTAL DIP OVER SILVER IAW SECTIONS  
3.4.5 AND 6.1.2.

- 7 MATERIAL: MAT-S17400-H1150  
STEEL, STAINLESS, UNS S17400, TYPE 630, COND H1150 ASTM A564.

8. DIMENSIONAL LIMITS APPLY AFTER FINISH.



ISO VIEW

DISTRIBUTION STATEMENT X. DISTRIBUTION AUTHORIZED TO U.S. GOVERNMENT AGENCIES AND PRIVATE INDIVIDUALS OR ENTERPRISES ELIGIBLE TO OBTAIN EXPORT-CONTROLLED TECHNICAL DATA IN ACCORDANCE WITH DOD DIRECTIVE 5230.25; DOD CONTROLLING OFFICE IS NAVAL SEA SYSTEMS COMMAND.

THIS TECHNICAL DATA IS CONTROLLED UNDER THE U.S. INTERNATIONAL TRAFFIC IN ARMS REGULATIONS (ITAR) AND MAY NOT BE EXPORTED TO A FOREIGN PERSON, EITHER IN THE U.S. OR ABROAD, WITHOUT THE PROPER AUTHORIZATION BY THE U.S. DEPARTMENT OF STATE

[illegible]