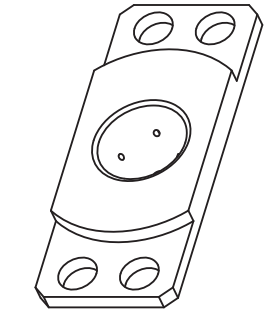


DRAWING: GLD0244K5515, A.3

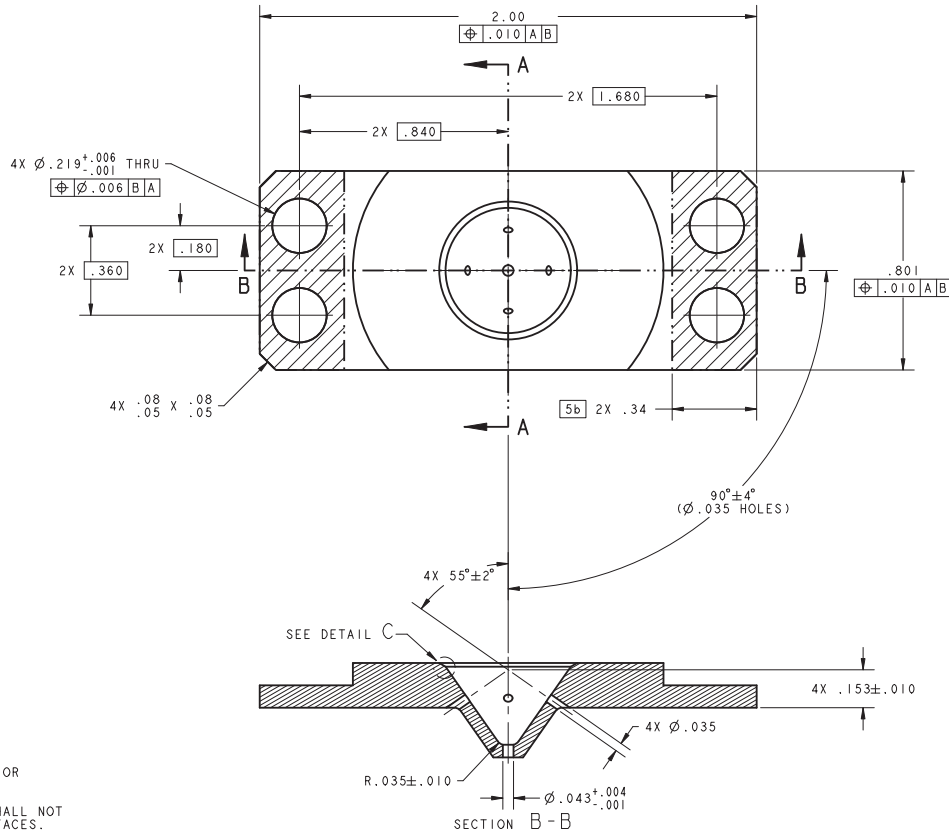
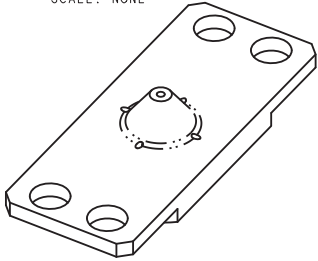
GLD0244K5515 A

PROPRIETARY — DO NOT DISCLOSE

REV		ZONE	REVISIONS	DATE
A		D7	DIRECT REVISION DIM IS: 4X Ø.219 WAS: 4X Ø.194	09/15/21

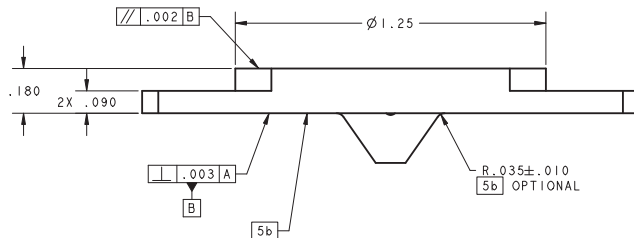


TRIMETRIC VIEWS
SCALE: NONE



NOTES:

- MATERIAL:
TITANIUM ALLOY 6Al-4V PER SAE-AMS-4911 OR SAE-AMS-4928 IN THE ANNEALED CONDITION.
- ELECTRICAL DISCHARGE MACHINING (EDM) SHALL NOT BE USED FOR FINAL MACHINING OF ANY SURFACES.
- DIMENSIONS AND SURFACE ROUGHNESS APPLY BEFORE FINISH.
- DESIGN MODEL IS REPRESENTED IN REVISION-CONTROLLED CAD DIGITAL DATA FILE WITH NAME FORMAT: PART NO. REVISION. 3D.STP. DESIGN MODEL REPRESENTS PART AT NOMINAL SIZE BEFORE FINISH. VALUES QUERIED FROM THE MODEL ARE BASIC UNLESS OTHERWISE SPECIFIED. INTERPRET PER ASME Y14.41-2003.
- FINISH:
5a. TIODIZE PER SAE-AMS 2488, TYPE 2, TIODIZE CORP. CAGE CODE 34568 ALL OVER EXCEPT AS NOTED IN NOTE 5b.
5b. DO NOT TIODIZE INDICATED SURFACES.
- WORKMANSHIP TO CONFORM TO AEC-PS-008.
- CLEAN AND STORE PER AEC-PS-007 (THIS NOTE IS APPLICABLE TO [REDACTED] ONLY).



CAGE CODE		PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		NOTE OR REMARK		FIND NO.	
QTY RECD		PARTS LIST		PANEL CUP		SIZE		REV	
GLD0244K5515		A		A		GLD0244K5515		A	
SCALE: 1/1		SHEET		OF		1		1	