

REV.		ZONE	REVISIONS					DWN	CHK	ENG	ANL	ME	QA		RELEASE DATE
A			INITIAL RELEASE					SDB							05/30/2018

D

C

B

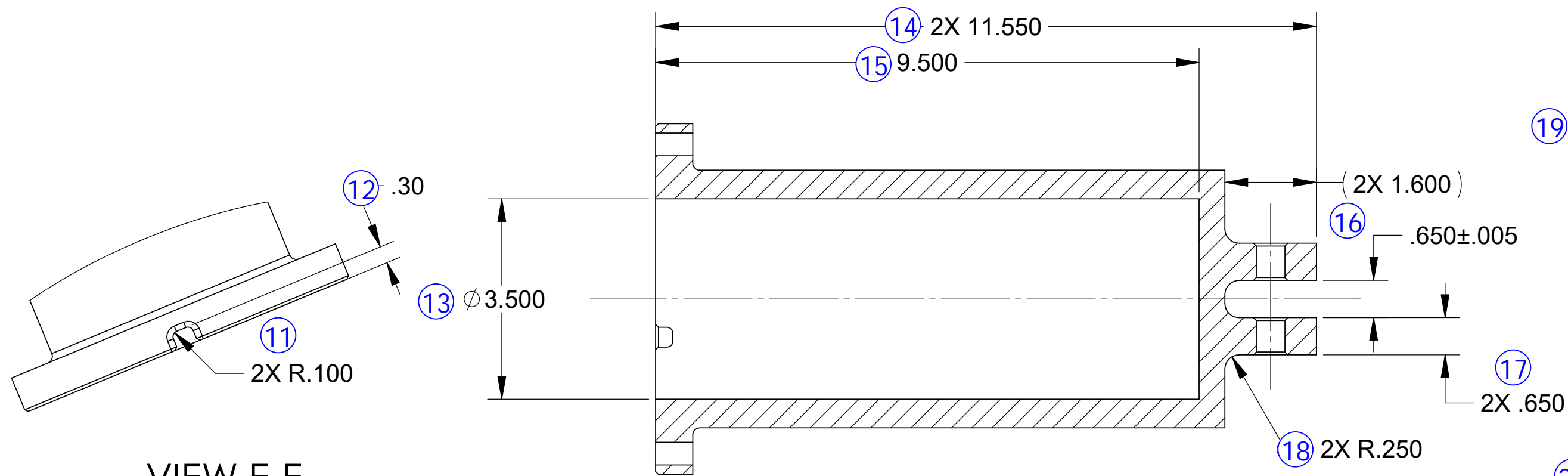
A

D

C

B

A



DETAIL C
SCALE 1 : 1

3D REFERENCE VIEW

DETAIL D
SCALE 1 : 1

NOTES: UNLESS OTHERWISE SPECIFIED.

1 REMOVE ALL BURRS AND SHARP EDGES .005 - .010.

2 MACHINE FILLET RADII .25.

3 ENGLISH THREADS PER ANSI/ASME B1.1.

4 4. IDENTIFY WITH PART NUMBER, APPLICABLE DASH NO., AND REVISION LETTER PER INTERNAL SPECIFICATION 20006686 TYPE 1 CLASS 6.4 OR CLASS 5.

5 WORKMANSHIP PER INTERNAL SPECIFICATION 20009000.

6 CLEAN ITEMS PRIOR TO ASSEMBLY PER INTERNAL SPECIFICATION 20006034, CLASS 4

7 7. INSTALL LOCKING INSERTS PER 20006871.

8 8. MATERIAL: 15-5 STAINLESS STEEL BAR CONDITION H1025 PER AMS 5659.

9 PACKAGE IN ACCORDANCE WITH INTERNAL SPEC 20006638, TYPE III, CLASS 1, GRADE B, STYLE 2.

10 FINISH: BARE

EAR ECCN -9E515
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20026106 Moment Bar Assy, MGSE, Restore - 1.X.1

2	2			93904A100	KEY-LOCKING INSERT, #2-56 X .125L		18-8 STAINLESS STEEL	
1	1			20026106-001	MOMENT BAR - SY, MGSE RESTORE		15-5PH SS CONDITION H1025	
-1	QTY	ITEM NO	REF DES	CAGE NO	PART OR IDENTIFICATION NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE

PARTS LIST			
CONTRACT NO NNG17CR69C		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
		TOLERANCES	
		DECIMALS	ANGLES
		X ± 1 XX ± .03 XXX ± .010	± 1/2°
		MACHINE FINISH	63 N/A
		DO NOT SCALE DRAWING	
		INTERPRET DWG PER ASME Y14.5M-199	
		MATERIAL	
20026600	SGT-2628		
NEXT ASSEMBLY	PROJECT CODE		