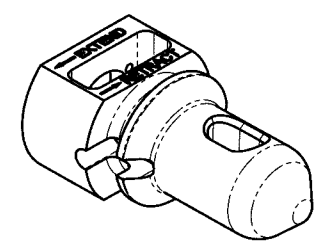
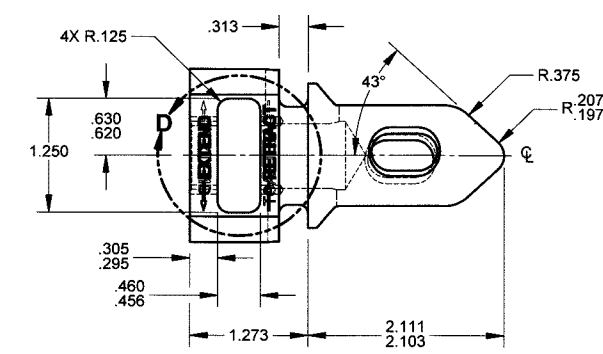
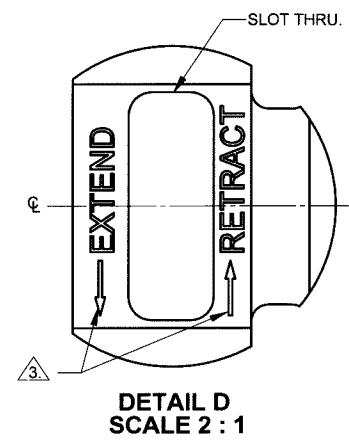
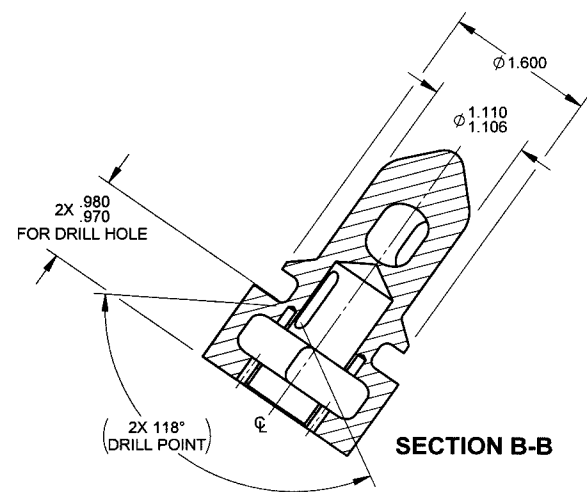
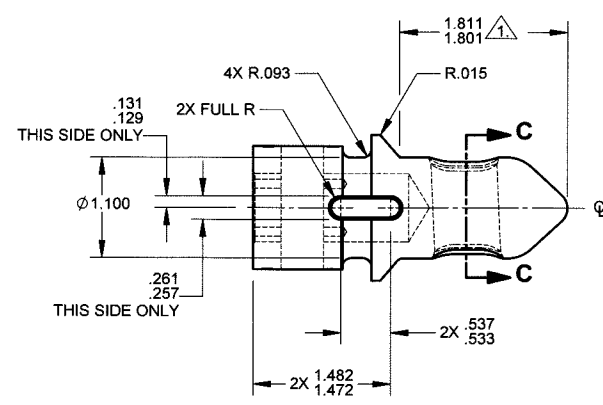
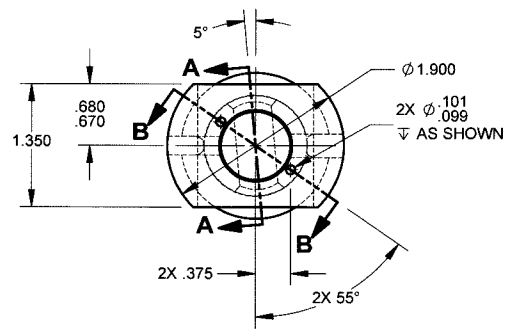
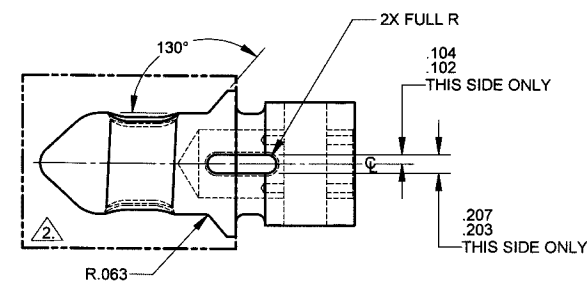
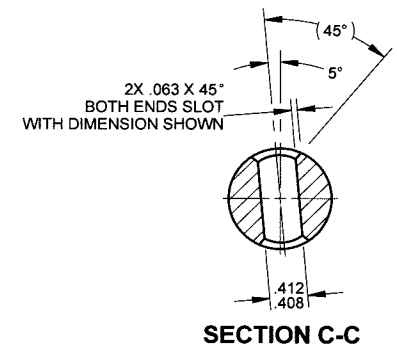
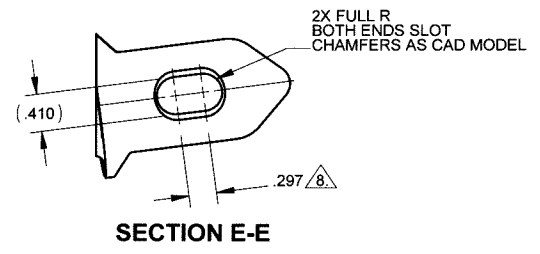
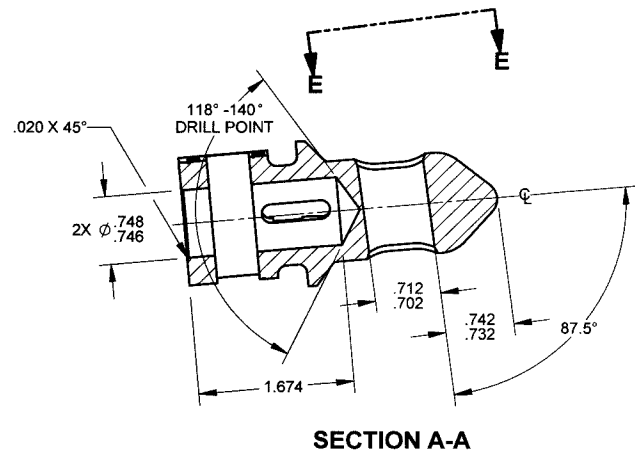


- NOTES: UNLESS OTHERWISE SPECIFIED
- 1. DIMENSION TO THE INTERSECTION OF TWO EDGES.
 - 2. DRY FILM LUBE PER AS1701, CLASS IV, OR OPTIONAL ESNALUBE 382 PER AS 1701, CLASS VI AT INDICATED AREA ONLY.
 - 3. ENGRAVE .125 IN CHARACTERS AS SHOWN. ARROW SHOULD POINT IN THE SAME DIRECTION ON BOTH SIDES AS SHOWN.
 - 4. PASSIVATION TYPE PER HSP1000 TABLE III.
 - 5. MAGNETIC PARTICLE INSPECT PER ASTM E1444 OR PENETRANT INSPECT PER ASTM E1417 TYPE I, METHOD A. ACCEPTANCE PER MIL-STD-1907, GRADE A.
 - 6. ALL DIAMETERS CONCENTRIC WITHIN .005 T.I.R.
 - 7. NADCAP APPROVED SOURCES REQUIRED FOR SPECIAL PROCESSES AND NDT
 - 8. FOR 2X .063 X 45° BOTH ENDS SLOT



144016-1	15-5 PH CRES	AMS 5659	H1025 / AMS 2759/3	PSVT / AMS 2700	2
PART NUMBER	MATERIAL	SPECIFICATION	HEAT TREAT	FINISH	
TITLE: PIN, BUMPER					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOL: .XX = ±.03, .XXX = ±.010 ANGLE MACH = ±1/2°, FORM = ±2° BREAK EDGES .005-.015 DIMENSIONS APPLY AFTER FINISH & BEFORE LUBE MACH SURFACES: 125 OR BETTER					
SIZE	D	CAGE CODE	DWG NO	REV	
SCALE: 1:1	DO NOT SCALE PRINT		144016	-	
SHEET: 1 OF 1					

MAR 20 2014