

DRAWING NO.

930-63542

SH

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REV

REV

## REVISIONS

ZONE

REV

DESCRIPTION

DATE \_\_\_\_\_

APPROVED

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PF

PRODUCTION RELEASE PER ECO-053820

21-03-

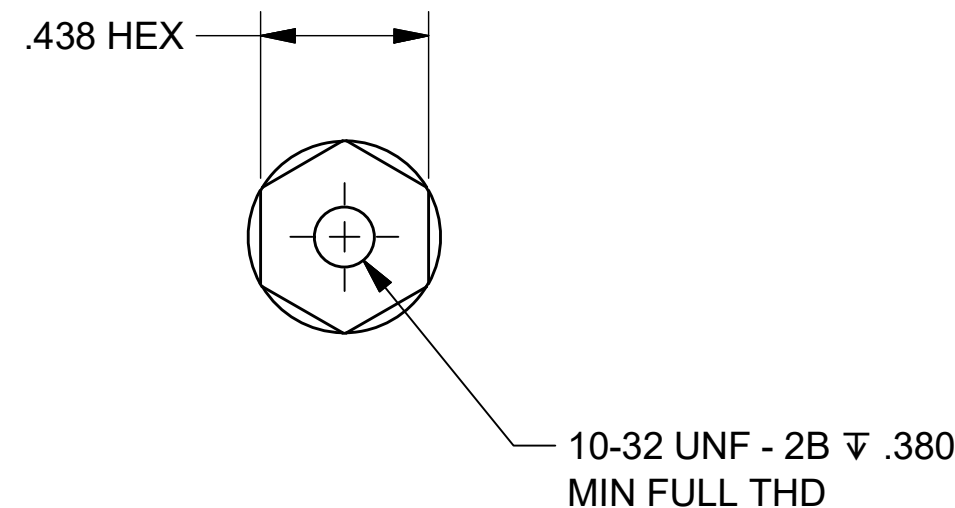
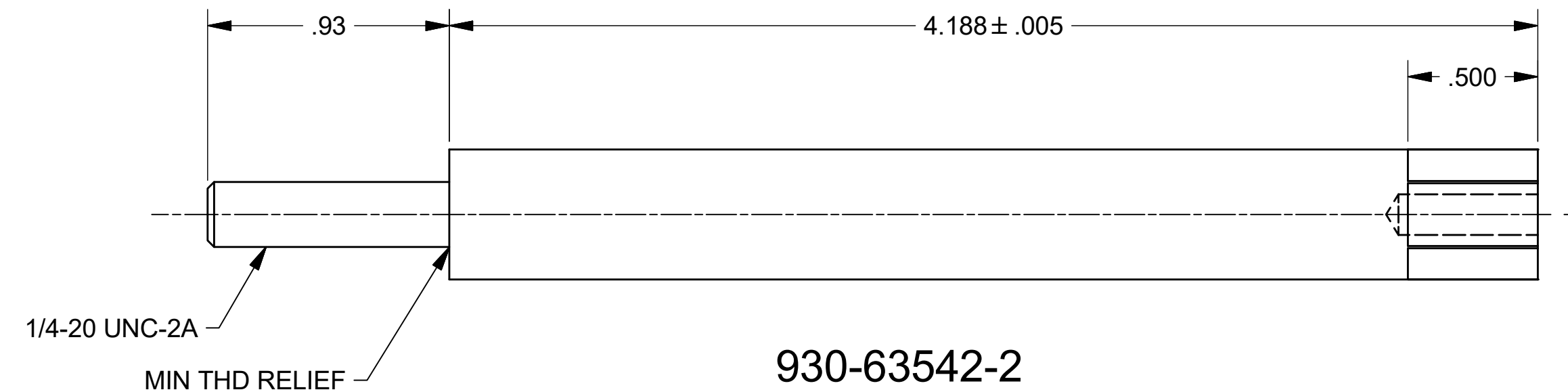
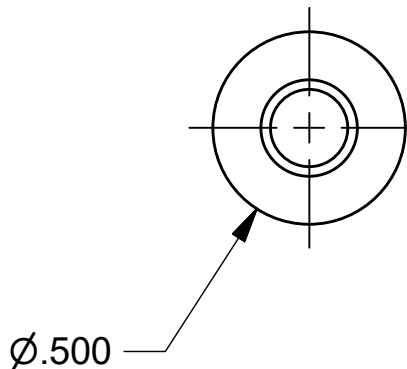
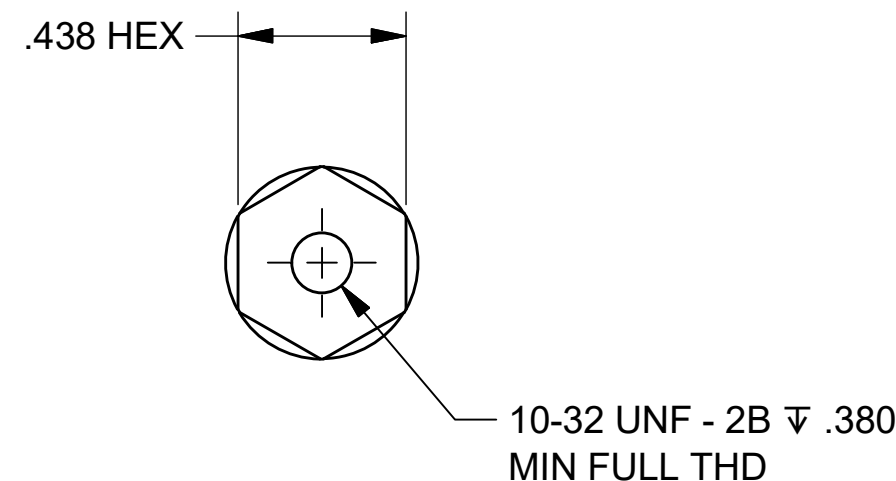
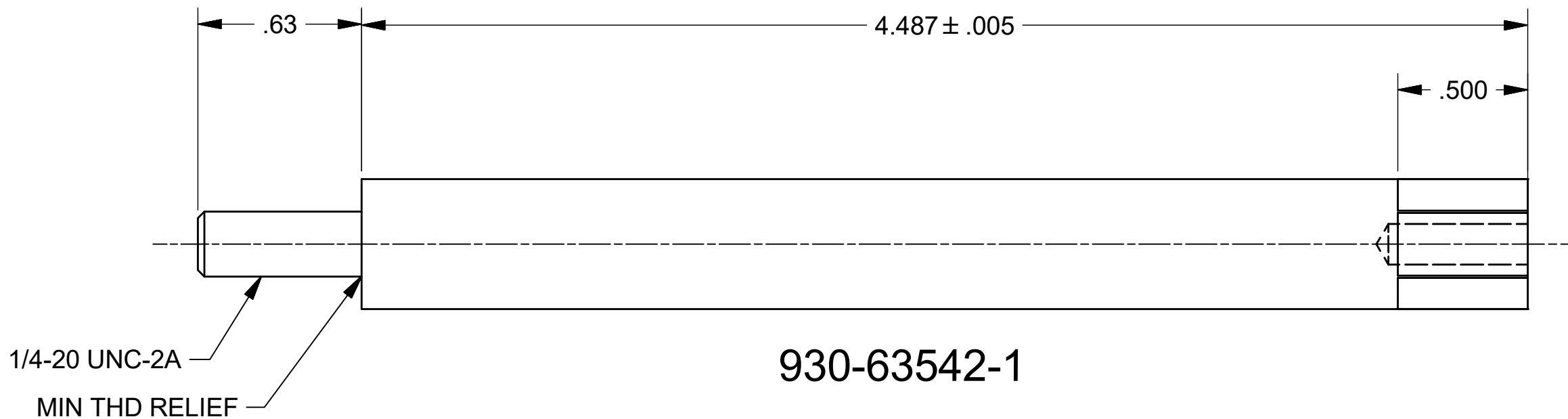
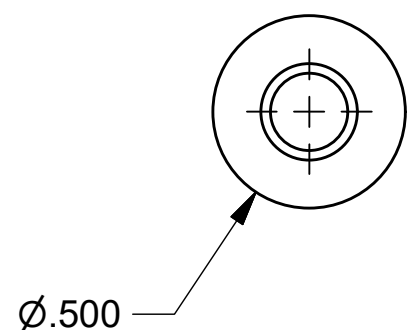
&lt;E-SIGN&gt;

NOTES UNLESS OTHERWISE SPECIFIED:

1. INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1994.
2. INTERPRET DRAWING IAW ASME Y14.100.
3. IDENTIFY WITH PART NUMBER 04801-930-63542, DASH NO. AND APPLICABLE REVISION IAW MIL-STD-130 (PS-0033). BAG AND TAG.
4. FOR MILITARY SPECIFICATIONS, SUPERSEDING SPECIFICATIONS WITH MIL-, MIL-PRF, OR MIL-DTL PREFIXES, WITH THE SAME BASE SPECIFICATION NUMBER, ARE CONSIDERED EQUIVALENT AND ACCEPTABLE FOR USE (E.G. EITHER MIL-S-19500 OR MIL-PRF-19500 IS ACCEPTABLE).
5. REMOVE BURRS AND SHARP EDGES .02 MAX.

6 MATERIAL: MAT-S21800-L1  
CRES, NITRONIC 60, UNS21800, LEVEL 1 STRAIN HARDEN  
IAW ASTM-A193, A194, A240, A276 OR A479.  
MINIMUM YIELD STRENGTH SHALL BE 90 KSI.

7 PASSIVATE IAW ASTM A967.



DISTRIBUTION STATEMENT X. DISTRIBUTION AUTHORIZED TO U.S. GOVERNMENT AGENCIES AND PRIVATE INDIVIDUALS OR ENTERPRISES ELIGIBLE TO OBTAIN EXPORT-CONTROLLED TECHNICAL DATA IN ACCORDANCE WITH DOD DIRECTIVE 5230.25; DOD CONTROLLING OFFICE IS NAVAL SEA SYSTEMS COMMAND.

THIS TECHNICAL DATA IS CONTROLLED UNDER THE U.S. INTERNATIONAL TRAFFIC IN ARMS REGULATIONS (ITAR) AND MAY NOT BE EXPORTED TO A FOREIGN PERSON, EITHER IN THE U.S. OR ABROAD, WITHOUT THE PROPER AUTHORIZATION BY THE U.S. DEPARTMENT OF STATE.

				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:  .XX = ± .03 .XXX = ± .010 ANGULAR = ± 1°  SURFACE FINISH 125 ✓	CONTRACT NO. G111965		<div><div>L3</div>POWER PARAGON</div>					
					APPROVALS						DATE	
					DRAWN	B. LAIRD	19-09-16	TITLE  STANDOFF, COVER, AC FILTER				
					CHECKED	N. COAD	19-09-19					
					DESIGN ENGINEER	M. ARAGON	19-09-23					
				PROJECT ENGINEER	<E-SIGN>							
1.001 THRU 2.000	+ .013/- .001			MATERIAL  <div>6</div>	<E-SIGN>		SIZE	CAGE CODE	DRAWING NO.	REV		
.751 THRU 1.000	+ .010/- .001				QUALITY ASSURANCE	<E-SIGN>	D	04801	930-63542	-		
.501 THRU .750	+ .008/- .001				MFG. ENGINEER	<E-SIGN>						
.251 THRU .500	+ .006/- .001											
.125 THRU .250	+ .005/- .001				FINISH  <div>7</div>	<E-SIGN>						
.0135 THRU .125	+ .004/- .001	900-72450-1	900-72300-1									
HOLE DIA	TOLERANCES	NEXT ASSY	USED ON									
STD HOLE SIZE UNLESS OTHERWISE NOTED		APPLICABLE		DO NOT SCALE DRAWING		ISSUED		SCALE: 1/1		WEIGHT:	SHEET 1 OF 1	