

EPSON OPOS ADK for .NET Manual

Application Development Guide

POSPrinter

(TM-U675)

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Notes

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Chapter 1 Introduction

This manual includes explanations on how to use a POSPrinter with EPSON OPOS ADK for .NET, as well as related items and device-specific precautions.

For details on the POS for .NET API, refer to the "UnifiedPOS Retail Peripheral Architecture Version 1.14.1" specification and the MSDN "POS for .NET v1.14.1 SDK Documentation":

<http://www.omg.org/retail/unified-pos.htm>

[https://msdn.microsoft.com/en-us/library/bb429024\(v=winembedded.4\).aspx](https://msdn.microsoft.com/en-us/library/bb429024(v=winembedded.4).aspx)

1.1 Terminology

- "UnifiedPOS Retail Peripheral Architecture Version 1.14.1" may be abbreviated as "UPOS".
- "Microsoft POS for .NET" may be abbreviated as "POS.NET".
- "EPSON OPOS ADK for .NET Version 1.14.6" may be abbreviated as "OPOS.NET".
- "POSPrinter" and "printer" may be referred to as "device".
- "ServiceObject of POSPrinter provided by OPOS.NET" may be abbreviated as "ServiceObject".
- "ErrorCode properties of PosControlException" may be abbreviated as "ErrorCode".
- "ErrorCodeExtended properties of PosControlException" may be abbreviated as "ErrorCodeExtended".
- "**JrnLineChars**", "**RecLineChars**", "**SlpLineChars**", and other properties defined commonly for stations may appear as "**Stn**". For example, "**StnLineChars**" character strings for indicating stations.
- "Exception" indicates "PosControlException".
- The EPSON original device constant used with this device is defined in "jp.co.epson.uposcommon.EpsonUPOSConst" and "jp.co.epson.uposcommon.EpsonPOSPrinterConst".
- Inch: 1 inch is 25.4 mm.
- "dpi" is the number of dots per inch.
- The language specification of the device may be indicated as follows.
 ANK specification: Device without multi-byte characters
 JP specification: Japanese compatible device
- Wired LANs and wireless LANs may be referred to as networks.

- A “receipt”, “journal”, or “slip” indicates either a station or paper depending on the context.
- NVRAM indicates non-volatile random access memory.

Chapter 2 Before Using POSPrinter

This chapter includes explanations on how to set up a POSPrinter, as well as precautions and restrictions on use.

2.1 Device Setup

After checking the model and settings of the hardware, use the SetupPOS utility to select the correct device. For details on how to configure hardware, refer to “Hardware Settings” for each device in “[Appendix-C Hardware Settings](#)”. For details on how to use the SetupPOS utility, refer to the User’s Reference Guide and “[Appendix-B SetupPOS Settings](#)”.

2.2 Precautions and Restrictions

- Only DTR/DSR device flow control is supported.
- If you turn the device off and then on or open the cover during printing, unnecessary data may be printed.
- Wait at least five seconds after the device has been turned off before turning it back on.
- Using ESC|#E to send data may hinder the subsequent operations of the ServiceObject or cause an unexpected result because the sent data is not checked by ServiceObject.
- Sending a print control command is not recommended. Careful consideration is required before sending such a command.
- Any character code (Unicode) expressed in the string type is converted to a byte code based on the value set in the **CharacterSet** property. Be careful if you want to specify the extended ASCII code for byte code conversion.
- All properties and parameters of a method affected by the **MapMode** property are processed by “dot”. Therefore, when the **MapMode** property is other than MapMode.Dots, an error of ± 1 may be produced in the property and the parameter of the method affected by the **MapMode** property.

- Only a value described in the **StnLineCharsList** property can be set in the **StnLineChars** property. If a value other than a value described in the **StnLineCharsList** property is set, the value is set to the nearest value that is smaller in the **StnLineCharsList** property. However, an exception is thrown if a value larger than the largest value described in the **StnLineCharsList** property is set.
- If 254 or 255 is specified in the **CharacterSet** property and PTR_DI_NONE is the specification of the PTR_DI_BINARY_CONVERSION command of the **DirectIO** method, the Unicode encoding name becomes the system default encoding name.
- If the paper is ejected before the printing of a slip is complete, any data that was not printed is deleted. If this happens, the slip station selection is canceled.
- When printing in rotated 90-degree print mode, emphasis print is unavailable.
- When printing in rotated 90-degree print mode, the printing of Font B and kanji fonts is not possible.
- When printing in the PageModePrint mode, emphasis print is unavailable.
- When printing using the normal dot PageMode in the PageModePrint mode, the printing of Font B and kanji fonts is not possible.

Chapter 3 Properties, Methods, and Events

3.1 Properties

The properties listed below differ from functions described in UPOS.

3.1.1 CapPowerReporting Property

Description

Identifies the reporting capabilities of the device.

One of the following values is set.

Value	Meaning
PowerReporting.Standard	The value set when a serial connection is established. ServiceObject can determine and report two of the power states: OFF_OFFLINE (the device is off or offline) and ONLINE.
PowerReporting.Advanced	The value set when a parallel, USB and network connection is established. ServiceObject can determine and report three of the power states: OFF, OFFLINE, and ONLINE.

3.1.2 CapCharacterSet Property

Description

This property is initialized by the **Open** method according to the “Multi Byte Character Type” setting of SetupPOS. However, after the **Claim** method is executed, the value may be changed depending on the actual language of the device.

One of the following values is set.

Value	Meaning
CharacterSetCapability.Ascii	This value is set for devices with the ANK specification.
CharacterSetCapability.Kanji	This value is set for devices with specifications other than ANK.

3.1.3 CapSlpFullslip Property

Description

If the PTR_DI_SELECT_SLIP command of the **DirectIO** method is used to select a validation or slip, the value of this property changes.

3.1.4 CapRecBold Property

Description

Emphasis printing is not performed in rotated 90-degree print mode even if this property is true in the receipt station.

3.1.5 CapSlpBold Property

Description

Emphasis printing is not performed in rotated 90-degree print mode even if this property is true in the slip station.

3.1.6 CharacterSet Property

Description

Only a value in the **CharacterSetList** property can be set.

If the value of the property is set to 932, the print character for the ASCII code 0x5C is changed to the yen mark (¥).

The property is initialized to one of the following values.

Value	Meaning
437	Code page 437. This value is set for devices with the ANK specification.
932	Code page 932. This value is set for devices with the JP specification.

After the **Claim** method is executed, the value may be changed depending on the actual language specification of the device.

3.1.7 CharacterSetList Property

Description

This property is initialized by the **Open** method according to the "Multi Byte Character Type" setting of SetupPOS.

However, after the **Claim** method is executed, the value may be changed depending on the actual language specification of the device.

3.1.8 MapMode Property

Description

All properties and parameters of a method affected by the **MapMode** property are processed by "dot".

When the **MapMode** property is other than MapMode.Dots, an error of ± 1 may be produced in the property and the parameter of the method affected by the **MapMode** property.

3.1.9 **StnLineChars Property**

Description

Stn of the property name corresponds to **Rec**, and **Slp**.

After the **Claim** method is executed, the value may be changed according to the specification of the device.

Only a value in the **StnLineCharsList** property can be set.

If the value set is other than a value in the **StnLineCharsList** property and is smaller than the maximum value supported by the printer, the value is set to a value that is larger and the nearest value in the **StnLineCharsList** property.

For models incorporating a validation device, the value is switched to the selected station value when the PTR_DI_SELECT_SLIP command of the **DirectIO** method is used to switch the printing station.

This information is managed separately for printing sides and stations.

3.1.10 **StnLineCharsList Property**

Description

Stn of the property name corresponds to **Rec**, and **Slp**.

After the **Claim** method is executed, the value may be changed according to the specification of the device.

3.1.11 **StnLineSpacing Property**

Description

Stn of the property name corresponds to **Rec**, and **Slp**.

A value smaller than the **StnLineHeight** property can also be set. If a value smaller than the **StnLineHeight** property is set, character strings in the first and second lines overlap when printed. However, the characters strings do not overlap when printing on a thermal station or in rotated 90-degree print mode.

For models incorporating a validation device, the value is switched to the selected station value when the PTR_DI_SELECT_SLIP command of the **DirectIO** method is used to switch the printing station.

This information is managed separately for printing sides and stations.

3.1.12 StnLineWidth Property**Description**

Stn of the property name corresponds to **Rec**, and **Slp**.

After the **Claim** method is executed, the value may be changed according to the specification of the device.

3.1.13 StnLetterQuality Property**Description**

Stn of the property name corresponds to **Rec**, and **Slp**.

When this property is changed, other properties, such as printing resolution and control method of the head are changed.

They vary depending on the head type of the station.

However, changing the printing resolution does not change the values of properties such as **StnLineWidth** and **StnLineSpacing**.

Station	Description of Change
Receipt/ Slip	Specifying/canceling of unidirectional printing.

3.1.14 StnSidewaysMaxLines Property**Description**

Stn of the property name corresponds to **Rec** and **Slp**.

After the **Claim** method is executed, the value may be changed according to the specification of the device.

3.1.15 SlpLinesNearEndToEnd Property**Description**

This property is always set to 0.

3.1.16 SlpMaxLines Property**Description**

If the PTR_DI_SELECT_SLIP command of the **DirectIO** method is used to select a validation or slip, the value of this property changes.

3.1.17 DeviceEnabled property**Description**

When the Device Enabled property is set to TRUE first after the Claim method is executed, device initialization is performed.

In the following states, device initialization cannot be done:

- Offline (e.g. Cover open, out of paper, etc.)
- Error (e.g. Paper jam)

When the Device Enabled property is set to TRUE, the printer state is notified via a StatusUpdateEvent.

If the StatusUpdateEvent for the printer stat is not defined in UPOS, however, the StatusUpdateEvent cannot be notified. In this case, the printer status can be found by examining the exception that is notified when the method is executed.

If the device initialization cannot be done when the Device Enabled property is set to TRUE, a device status is checked at an interval of 1 second, and it is repeated until the device initialization is performed completely.

The device initialization status can be found by enabling the Power Notify property.

When StatusPowerOnline is notified by a StatusUpdateEvent, the initialization process is complete.

In addition, the initialization process may take several seconds depending on the connection speed and the image registration status.

3.2 Methods

The methods listed below differ from functions described in UPOS.

3.2.1 Claim Method

Description

The device connection state is confirmed. If the device is not connected, or if the power is OFF, an exception is thrown. In the case of a Serial connection, the device connection state cannot be confirmed. In this case, Success is always returned. In the case of a USB connection where the "Port Name Type" is set to "Device Name", if the printer is in an error state, an exception is thrown.

3.2.2 Release Method

Description

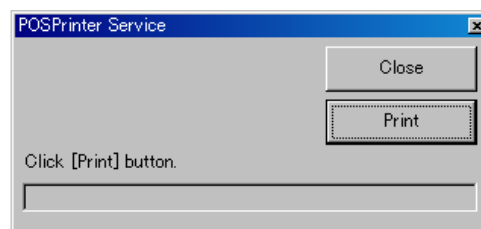
The connection is disconnected at the port where the device is connected.

3.2.3 CheckHealth Method

Description

All functions of the **CheckHealth** method are supported.

Level	Outline of Function
HealthCheckLevel.Internal	The state of the device is checked based on the information held in the current ServiceObject (no action is taken on the device).
HealthCheckLevel.External	A test print of the following character strings is performed on the station selected currently. External HCheck !! EPSON UPOS ADK ServiceVersion=version of the ServiceObject DeviceName=device name
HealthCheckLevel.Interactive	The following dialog box appears.



Press the Print button to perform the test. A test print of the following character strings is performed on the station currently selected.

- Interactive HCheck !!
- EPSON UPOS ADK
- ServiceVersion=version of the ServiceObject
- DeviceName=device name

Press the Close button to end the test.

The results are stored in the **CheckHealthText** property.

And besides, the following value is retrieved as the returned value of method.

level	Value	Meaning
HealthCheckLevel.Internal		
	Internal HCheck: Successful	The CheckHealth method finished normally.
	Internal HCheck: Error-<Message>	The CheckHealth method finished with an error. The Message contains error information.
HealthCheckLevel.External		
	External HCheck: Successful	The CheckHealth method finished normally.
	External HCheck: Error-<Message>	The CheckHealth method finished with an error. The Message contains error information.
HealthCheckLevel.Interactive		
	Interactive HCheck: Canceled	The CheckHealth method finished without doing anything.
	Interactive HCheck: Complete	After the last operation ended normally, the CheckHealth method finished.
	Interactive HCheck: Error-<Message>	After the last operation finished with an error, the CheckHealth method finished. The Message contains error information.

3.2.4 ClearOutput Method

Description

In asynchronous mode, only output data that is non-transmitted transaction data is deleted. Therefore, data in the current transmission and data sent to the device but not printed is not deleted.

3.2.5 DirectIO Method

Description

This method can be used when the **DeviceEnabled** property is true. The **DirectIO** method supports the following functions.

command	Outline of Function
PTR_DI_OUTPUT_NORMAL	Sends the specified code to the device using flow control.
PTR_DI_OUTPUT_REALTIME	Sends the specified code to the device without using flow control.
PTR_DI_PANEL_SWITCH	Enables/disables the panel switch.
PTR_DI_RECOVER_ERROR	Recovers from a recoverable error.
PTR_DI_SELECT_SLIP	Switches between slip and validation.
PTR_DI_PRINT_FLASH_BITMAP	Prints the bitmap saved to NVRAM.
PTR_DI_CODE128_TYPE	Specifies the default code for Code128.
PTR_DI_BINARY_CONVERSION	Specifies the character string format specified in the parameter of the string type.
PTR_DI_GET_SUPPORT_FUNCTION	Returns the functions supported by the device currently connected.
PTR_DI_HARDWARE_RESET	Resets the device.
PTR_DI_RING_BUZZER_WITH_TIME	Executes buzzer control.

PTR_DI_SELECT_PAGE_MODE Specifies the PageMode type to be used when printing in the PageModePrint.

- **PTR_DI_OUTPUT_NORMAL Command**

Parameter

<i>command</i>	PTR_DI_OUTPUT_NORMAL
<i>data</i>	Not used
<i>object</i> (byte[]type)	Transmission data

Description

Sends data specified by the *object* parameter to the device directly using flow control.

Use this command only when sending an ESC/POS command to the device.

The ServiceObject does not check data sent by this command. Do not send ESC/POS commands that change the line feed amount or font size, since doing so will hinder the subsequent operations of the ServiceObject.

- **PTR_DI_OUTPUT_REALTIME Command**

Parameter

<i>command</i>	PTR_DI_OUTPUT_REALTIME
<i>data</i>	Not used
<i>object</i> (byte[]type)	Transmission data

Description

Sends data specified by the *object* parameter to the device directly without using flow control. Use this command only when sending a real-time ESC/POS command to the device.

As this command is sent without using flow control, garbled printing may occur if there is any unsent data in the ServiceObject.

● PTR_DI_PANEL_SWITCH Command

Parameter

<i>command</i>	PTR_DI_PANEL_SWITCH
<i>data</i>	Specify ON/OFF (0 is OFF and 1 is ON)
<i>object</i>	Not used

Description

Enables/disables the panel switch.

The panel switch is enabled if *data* is set to ON (1) and disabled if *data* is set to OFF (0).

Depending on the type of device, there may be exceptions such as the following.

- During switch standby when a macro is being executed, the switch is enabled regardless of the setting.
- When the cover is open, the switch is disabled regardless of the setting.

● PTR_DI_RECOVER_ERROR Command

Parameter

<i>command</i>	PTR_DI_RECOVER_ERROR
<i>data</i>	Not used
<i>object</i>	Not used

Description

Recovers from a recoverable error.

This command sends the error recovery command to the device without using flow control.

Do not use this command when the device is in a non-recoverable error state.

● PTR_DI_SELECT_SLIP Command

Parameter

<i>command</i>	PTR_DI_SELECT_SLIP
<i>data</i>	Specify one of the following. <ul style="list-style-type: none"> • PTR_DI_SLIP_FULLSLIP • PTR_DI_SLIP_VALIDATION
<i>object</i>	Not used

Description

Switches between the slip function and validation function.

If this command is used to switch the station function, properties related to slips are updated.

Use this command when no paper is inserted in the slip station.

An exception is thrown if paper has already been inserted.

This command throws an exception when used with the following situation.

- When 90-degree rotated print mode by the **RotatePrint** method
- When transaction mode by the **TransactionPrint** method
- When Page mode by the **PageModePrint** method

PTR_DI_SLIP_FULLSLIP is specified by default.

data	Outline of Function
PTR_DI_SLIP_FULLSLIP	The slip function is used for PrinterStation.Slip.
PTR_DI_SLIP_VALIDATION	The validation function is used for PrinterStation.Slip.

- **PTR_DI_PRINT_FLASH_BITMAP Command**

Parameter

<i>command</i>	PTR_DI_PRINT_FLASH_BITMAP
<i>data</i>	Specify the number (1 to 255) of the bitmap to print.
<i>object</i> (String type)	Printing position (specify the number of the alignment parameter to use with the PrintBitmap method).

Description

Prints the bitmap in NVRAM that corresponds to the bitmap number specified for the *data* parameter.

If there is no bitmap saved to NVRAM, nothing is printed.

If the printer has no NVRAM bit image printing function, an exception is thrown.

The value specified for the printing position is the same as that specified in the *alignment* parameter of the **PrintBitmap** method.

Use the TMFLogo utility to save to NVRAM.

The Save Images in NVRAM check box of SetupPOS Settings has no effect on this command.

If the stored image is larger than the available printable area or larger than the printable area specified with the alignment parameter, only the part inside the printable area is printed.

- **PTR_DI_CODE128_TYPE Command**

Parameter

<i>command</i>	PTR_DI_CODE128_TYPE
<i>data</i>	Specify one of the following. <ul style="list-style-type: none"> • PTR_DI_CODE_A • PTR_DI_CODE_B • PTR_DI_CODE_C
<i>object</i>	Not used

Description

Specifies the default code for the CODE128 barcode.

To print the CODE128 barcode, codes A, B, and C need to be specified at the beginning of the printing data. If they are not specified at the beginning of the printing data of the **PrintBarCode** method, use the code specified with this command to print the CODE128 barcode.

The default setting is PTR_DI_CODE_A.

- **PTR_DI_BINARY_CONVERSION Command**

Parameter

<i>command</i>	PTR_DI_BINARY_CONVERSION
<i>data</i>	Specify one of the following. <ul style="list-style-type: none"> • PTR_DI_BC_NONE • PTR_DI_BC_NIBBLE • PTR_DI_BC_DECIMAL
<i>object</i>	Not used

Description

Specifies the character string format specified in the parameter of the string type.

The specification is the same as that of the **BinaryConversion** property of OPOS.

Use this command for the printing of two dimensional codes and for a **CharacterSet** property for which Unicode specification is not possible.

The setting of this command is valid for the following methods.

- **PrintBarcode** method
- **PrintNormal** method (only when the **CharacterSet** property is a blank page [254, 255])
- **PrintImmediate** method (only when the **CharacterSet** property is a blank page [254, 255])

- **PTR_DI_GET_SUPPORT_FUNCTION Command**

Parameter

<i>command</i>	PTR_DI_GET_SUPPORT_FUNCTION
<i>data</i>	Not used
<i>object</i>	Not used

Description

Indicates the functions supported by the currently connected device with the logical OR of the function flag, and stores the returned value in the Data property of DirectIOData.

The defined function flags are as follows.

Function Flag
Meaning

PTR_DI_VALIDATION	A validation device is incorporated.
-------------------	--------------------------------------

- **PTR_DI_HARDWARE_RESET Command**

Parameter

<i>command</i>	PTR_DI_HARDWARE_RESET
<i>data</i>	Not used
<i>object</i>	Not used

Description

Resets the device.

If this command is used, behavior of this software is the same as if the device has been turned off and then on.

This command cannot be used when there is a serial connection.

- **PTR_DI_RING_BUZZER_WITH_TIME Command**

Parameter

<i>command</i>	PTR_DI_RING_BUZZER_WITH_TIME
<i>data</i>	Specifies the buzzer operating time (milliseconds).
<i>object</i>	Not used

Description

Sounds the buzzer for the time specified with the *data* parameter.

The settable buzzer operating time is 0 to 510 milliseconds.

This command can only be executed when the device is used with a network connection. If other connections are used, an exception is thrown.

● PTR_DI_SELECT_PAGE_MODE Command

Parameter

<i>command</i>	PTR_DI_SELECT_PAGE_MODE
<i>data</i>	Selects the PageMode type.
<i>object</i>	Not used

Description

Specifies the PageMode type to be used when printing in the **PageModePrint** method.

The specified PageMode type by data parameter is applied to the Station set in the **PageModeStation** property when this command is executed.

If the PageMode type is changed by this command, the values of PageModePrint-related properties are updated.

Please set usable station for the **PageModeStation** property.

When this command is executed, if the **PageModeStation** property setting specifies station that does not come with the PageMode switching feature, an exception is thrown.

In addition, If the PageMode type be changed under PageMode printing mode, an exception is thrown. Check the PageMode type setting before the PageMode printing is initiated and, make changes to the setting if necessary.

The functions correspond to data parameters as follows.

<i>data</i>	Outline of Function
PTR_DI_NORMAL_DOT_PAGEMODE	Uses the normal dot PageMode.
PTR_DI_HALF_DOT_PAGEMODE	Uses the half-dot PageMode.

The default setting is PTR_DI_NORMAL_DOT_PAGEMODE.

3.2.6 ResetStatistics Method

- **Parameter type: *Microsoft.PointOfService.StatisticCategories***

Parameter

Microsoft.PointOfService.StatisticCategories

Specify one of the following.

- *StatisticCategories.Upos*
- *StatisticCategories.Manufacturer*
- *StatisticCategories.All*

Description

Of the items included in the specified category, only the items for which O appeared for the permission reset in "[Appendix-F DeviceStatistics](#)" are reset. All the statistics supported by the ServiceObject are defined in UPOS. If "StatisticCategories.Manufacturer" is specified, nothing is reset.

- **Parameter type: *String[]***

Parameter

String[]

An array of the item names to reset

Description

Of the items included in the specified category, only the items for which O appears for the reset permission in "[Appendix-F DeviceStatistics](#)" are reset when "U_", "M_", or an empty string is specified for item names.

If an illegal item name or non-resettable item name is included, this method reports an error. When this happens, correctly specified items are also not reset.

All the statistics supported by the ServiceObject are defined in UPOS. If "M_" is specified, nothing is reset.

3.2.7 ResetStatistic Method

Description

Of the items included in the specified category, only the items for which O appears for the reset permission in "[Appendix-F DeviceStatistics](#)" are reset when "U_", "M_", or an empty string is specified for item names.

If an illegal item name or non-resettable item name is specified, this method reports an error.

All the statistics supported by the ServiceObject are defined in UPOS. If "M_" is specified, nothing is reset.

3.2.8 RetrieveStatistics Method

- **Parameter type:** *Microsoft.PointOfService.StatisticCategories*

Parameter

Microsoft.PointOfService.StatisticCategories

Specify one of the following.

- *StatisticCategories.Upos*
- *StatisticCategories.Manufacturer*
- *StatisticCategories.All*

Description

The Statistics supported by ServiceObject are all defined in UPOS. If "StatisticCategories.Manufacturer" is specified, the minimum information specified by UPOS (the 4 items; UPOS version, manufacturer name, device name, and device category) is acquired.

- **Parameter type: *String[]***

Parameter
<i>String[]</i>

Description

If an illegal item name is included, this method reports an error.

The Statistics supported by ServiceObject are all defined in UPOS. If “M_” is specified, the minimum information specified by UPOS (the 4 items; UPOS version, manufacturer name, device name, and device category) is acquired.

- **Parameter type: None**

Description

The information of all defined items is retrieved.

3.2.9 RetrieveStatistic Method

Description

If an illegal item name is included, this method reports an error.

If multiple item names separated by commas are specified (UPOS Specification), an error is reported.

The Statistics supported by ServiceObject are all defined in UPOS. If “M_” is specified, the minimum information specified by UPOS (the 4 items; UPOS version, manufacturer name, device name, and device category) is acquired.

3.2.10 UpdateStatistics Method

- Parameter type: *Microsoft.PointOfService.Statistic[]*

Parameter

Microsoft.PointOfService.Statistic[]

Specifies *Microsoft.PointOfService.Statistic* array for which item names and new values have been set.

Description

Of the items included in the specified category, only the items for which O appears for the update permission in “[Appendix-F DeviceStatistics](#)” are updated when "U_", "M_", or an empty string is specified for item names. If an illegal item name or non-updatable item name is included, this method reports an error. In this case, correctly specified items are also not updated. The Statistics supported by ServiceObject are all defined by UPOS. If “M_” is specified, nothing is updated.

- **Parameter type:** *Microsoft.PointOfService.StatisticCategories*

Parameter

Microsoft.PointOfService.StatisticCategories

Specify one of the following.

- *StatisticCategories.Upas*
- *StatisticCategories.Manufacturer*
- *StatisticCategories.All*

Object

Specify the new value after updating.

Description

Of the items included in the specified category, only the items for which O appeared for the update permission in “[Appendix-F DeviceStatistics](#)” are updated.

All the statistics supported by the ServiceObject are defined in UPOS. If “StatisticCategories.Manufacturer” is specified, nothing is update.

3.2.11 UpdateStatistic Method

Description

Of the items included in the specified category, only the items for which O appears for the update permission in “[Appendix-F DeviceStatistics](#)” are updated when “U_”, “M_”, or an empty string is specified for item names. If an illegal item name or non-updatable item name is specified, this method reports an error.

The Statistics supported by ServiceObject are all defined by UPOS. If “M_” is specified, nothing is updated.

3.2.12 BeginInsertion Method

Description

- **When selected a slip**

The slip station of devices supported by the ServiceObject cannot open the insertion opening for slips or enable paper insertion mode.

The **BeginInsertion** method checks whether there is a slip placed in the insertion opening of the slip station.

Furthermore, an exception is thrown if this method is executed when the slip function is selected and there is paper placed in the validation insertion opening.

- **When selected a validation**

If this method is called, the device prepares to receive the paper by opening the insertion opening for papers and switching the mode to insertion mode.

This method is executed as a pair together with the **EndInsertion** method for controlling paper insertion.

The specified maximum standby time is the amount of the time the device waits for a paper to be set in the insertion opening after switching to insertion mode. The device remains in insertion mode if the specified maximum standby time elapses without a paper having been inserted. Furthermore, output to the printer is not possible while in insertion mode.

3.2.13 BeginRemoval Method

Description

When this method is executed, the slip paper is ejected. The device continues to wait until the slip is completely ejected from the device.

If the time of the *timeout* parameter elapses without the slip having been completely ejected from the device, an exception is thrown and the **ErrorCode** is `ErrorCode.Timeout`.

3.2.14 ChangePrintSide Method

Description

CapSlpBothSidesPrint property is false the exception of "there is not a function" is thrown.

3.2.15 MarkFeed Method

Description

CapRecMarkFeed property is PrintMarkFeeds.None the exception of "there is not a function" is thrown.

3.2.16 EndInsertion Method

Description

If this method is executed when a slip is placed in the insertion opening of the slip station, the slip is inserted into the device.

If no slip has been placed, an exception is thrown.

If the slip is not successfully inserted into the device within 10 seconds from the start of insertion, an exception is thrown.

Furthermore, an exception is thrown if this method is executed when the slip function is selected and there is paper placed in the validation insertion opening.

3.2.17 EndRemoval Method

Description

An exception is thrown if the slip station is in a selected state.

The selected state of a slip station refers to the following states.

- A slip is inserted in the slip station.
- A slip is being inserted.
- A slip is being ejected or has been ejected but is not completely removed from the device.
- A slip is placed in the slip station.

3.2.18 CutPaper Method

Description

This method can be used if there is a cutter mechanism.

If the *percentage* parameter is 0, the method process ends without sending the command.

If the *percentage* parameter is from 1 to 100, activate the cutter to perform a partial cut leaving one point uncut.

3.2.19 PrintNormal Method

Description

Although the UPOS specification is such that an error is generated during synchronous printing if there is no line feed code, printing is successful when this method is executed even if a character string contains no line feed code. See the table "[Appendix-E Escape Sequences](#)" for escape sequences supported by this device.

3.2.20 PrintImmediate Method

Description

Although "this method tries to print its data immediately – that is, as the very next printer operation" is written in the UPOS, with ServiceObject, the data of multiple transactions may be sent to the device during asynchronous printing. Therefore, data of the **PrintImmediate** method may not be printed immediately.

Although the UPOS specification is such that an error is generated during synchronous printing if there is no line feed code, printing is successful when this method is executed even if a character string contains no line feed code. See the table "[Appendix-E Escape Sequences](#)" for escape sequences supported by this device.

3.2.21 PrintTwoNormal Method

Description

CapConcurrentRecSlp property is false the exception is thrown.

3.2.22 RotatePrint Method

Description

An exception is thrown for each of the following conditions, so the following method cannot be used.

Rotation	Methods	Mode
PrintRotation.Right90	CutPaper	Rotated 90-degree print
PrintRotation.Left90	Same as above	Same as above

When ESC|#B is used to print an image, rotated printing takes places regardless of the PrintRotation.Bitmap specification of the *rotation* parameter. In the case of rotated 90-degree print mode, the following escape sequences are ignored even if the device supports the functions.

- ESC | P
- ESC | fP
- ESC | sP
- ESC | sL
- ESC | #rF
- ESC | cA
- ESC | rA

The *alignment* parameter of each of the **SetBitmap** method, **PrintBitmap** method, **PrintMemoryBitmap** method, and **PrintBarCode** method is also ignored.

If the current print mode is PageMode print, it is not possible to switch to rotated 90-degree print mode or rotated 180-degree print mode.

If an exception is thrown when this method is called, the rotated print mode is not switched.

In the case of rotated 90-degree print mode, buffering data saved to the ServiceObject is not cleared.

3.2.23 PrintBarcode Method

Description

Although both of the following affect rotated printing, settings made with the **RotatePrint** method take priority.

In other words, the **RotateSpecial** property setting is ignored when rotated printing of barcodes is specified with the **RotatePrint** method.

- **RotatePrint** method (specify PrintRotation.Barcode for the *rotation* parameter)
- **RotateSpecial** property

The following types of barcode can be printed using the **PrintBarcode** method.

- CODE128
- CODE128 Parsed
- CODE93
- CODABAR
- ITF
- CODE39
- JAN13 (EAN13)
- JAN8 (EAN8)
- UPC-E
- UPC-A

Rotated 90-degree print mode for printing the barcode cannot be used.

3.2.24 PrintBitmap Method

Description

This method enables a jpeg file, gif file, or Windows bmp file to be specified. The resolutions for printing images are as follows.

Station	Landscape	Portrait
Receipt	80 dpi	72 dpi
Slip	80 dpi	72 dpi

When printing an image onto a slip in rotated 90-degree print mode and configuring the settings as follows, the size of the printed image will differ from the size of an image printed in a mode other than the rotated 90-degree print mode (because of the relationship between the vertical and horizontal resolution).

- When the *width* parameter is PrinterBitmap.Asis
- When the **MapMode** property is MapMode.Dots

3.2.25 PrintMemoryBitmap Method

Description

Only bitmaps created from jpeg files, gif files, or Windows bmp files are supported. The resolutions for printing images are as follows.

Station	Landscape	Portrait
Receipt	80 dpi	72 dpi
Slip	80 dpi	72 dpi

When printing an image onto a slip in rotated 90-degree print mode and configuring the settings as follows, the size of the printed image will differ from the size of an image printed in a mode other than the rotated 90-degree print mode (because of the relationship between the vertical and horizontal resolution).

- When the *width* parameter is PrinterBitmap.Asis
- When the **MapMode** property is MapMode.Dots

3.2.26 SetBitmap Method**Description**

This method enables a jpeg file, gif file, and bmp file to be specified.

For the resolutions for printing images, refer to the **PrintBitmap** method.

This device can download images to volatile memory. One image can be downloaded to the device.

The size upper limits for images that can be downloaded to the device are shown below. The following values are the upper limits for the command specification. Paper width or other factors may result in an exception being thrown even when an upper limit is not reached.

Volatile Memory:

Station	Number of Dots Wide	Number of Dots High	Total ((Number of Dots Wide ÷ 8) × (Number of Dots High ÷ 8))
Receipt	2040 dots	2040 dots	512
Slip	2040 dots	2040 dots	512

3.2.27 SetLogo Method**Description**

The following escape sequences cannot be specified in data saved using this method. If they are specified, an exception is thrown.

- ESC | tL
- ESC | bL

3.2.28 TransactionPrint Method**Description**

If the current rotated print mode is rotated 90-degree print mode, the mode cannot be switched to transaction mode.

When switching out of transaction mode, any buffering data saved to the ServiceObject in rotated 90-degree print mode is printed and rotated 90-degree print mode is maintained.

If an exception is thrown when this method is called, the transaction mode is not switched. Furthermore, buffering data saved to the ServiceObject while in transaction mode is not cleared.

3.2.29 PageModePrint Method

Description

Since an exception is thrown with the following conditions, the methods below cannot be used.

control	Methods	Mode
PageModePrintControl.PageMode	CutPaper RotatePrint	PageModePrint

With PageMode printing, the following escape sequences are ignored even if the device supports the function.

- ESC | P
- ESC | fP
- ESC | sP
- ESC | sL
- ESC | #rF
- ESC | #E

If the current rotation print mode is rotated 90-degree print mode or rotated 180-degree print mode, it is not possible to switch to PageMode printing.

If, while in the transaction printing mode, either of the **PageModePrint** methods, PageModePrintControl.Normal or PageModePrintControl.PrintSave are executed, the PageMode printing data is buffered into the transaction printing buffer.

Properties related PageMode is initialized with following values only when it calls with DeviceEnabled=true for the first time.

- PageModePrintArea(0,0,0,0)

The values saved in this property is set when the page mode is started by PageModePrint method. Also, It is not initialized even if page mode printing is terminated by the PageModePrint method.

When this method is invoked and an exception is thrown, the PageMode printing mode is not switched. In addition, with PageMode printing, data buffered in ServiceObject is not cleared.

3.3 Events

3.3.1 DirectIOEvent

The properties listed below differ from functions described in UPOS.

- **PTR_DIE_RESPONSE Event Number**

Property

<i>EventNumber</i>	PTR_DIE_RESPONSE
<i>Data</i>	0 (not used)
<i>Object</i>	Stores the response from the printer

Description

When the PTR_DI_OUTPUT_NORMAL or PTR_DI_OUTPUT_REALTIME command of the **DirectIO** method or the **PrintNormal** method/

PrintImmediate method involving ESC|#E results in the sending of an ESC/POS command that has a response from the device, the response is stored in the *Object* property and reported.

The ESC/POS commands capable of notification as a response are as follows.

- ESC u
- ESC v
- GS I (printer ID of 1 byte)
- GS r
- DLE EOT

When a network connection is being used and the Ink on Paper for Completion check box of SetupPOS Settings is selected, this event cannot notify of the response from the printer.

- **PTR_DIE_SET_BITMAP_MODE Event Number**

Property

<i>EventNumber</i>	PTR_DIE_SET_BITMAP_MODE
<i>Data</i>	Image save method
<i>Object</i>	Stores the key code

Description

Notifies of the save method used when the **SetBitmap** method saved an image.

One of the following values is set to the *Data* property.

Data	Meaning
PTR_DIE_MEMORY	Stored in the ServiceObject
PTR_DIE_VRAM	Stored in volatile memory of the printer

3.3.2 ErrorEvent

Description

If the **DeviceEnabled** property becomes false while there is an **ErrorEvent** event queued state, the ServiceObject assumes that the *ErrorResponse* property has been set to ErrorResponse.Retry and performs the corresponding processing. Therefore, asynchronous output data is output again when the **DeviceEnabled** property becomes true.

To prevent this data from being output again, execute the **ClearOutput** method.

Appendix-A Revision history

A.1 EPSON OPOS ADK for .NET 1.14.6

- (1) Microsoft POS for .NET 1.14.1 is supported.

A.2 EPSON OPOS ADK for .NET 1.11

- (1) Microsoft POS for .NET 1.11 is supported.
- (2) Changed Error codes for Hydra Devices.
- (3) Changed initialization sequence.

A.3 EPSON OPOS ADK for .NET 1.9

- (1) Microsoft POS for .NET 1.1 is supported.

A.4 EPSON OPOS ADK for .NET 1.8

POS Device driver complied with Microsoft POS for .NET 1.0 specification has been provided.

This version has been created based on EPSON OPOS ADK 2.40.

The following shows the difference between this version and EPSON OPOS ADK2.40.

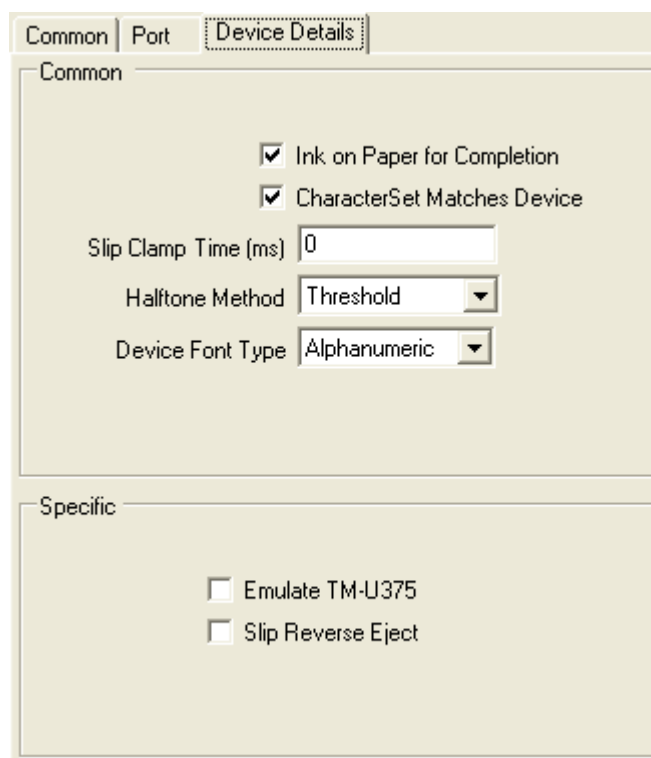
Differences from EPSON OPOS ADK2.40

- (1) All **ErrorCode** resulting in an exception being thrown and **ErrorCodeExtended** have been revised.
- (2) Commands that can be used with the **DirectIO** method were deleted or integrated. Therefore, some commands have been deleted or shifted to **SetupPOS**.
- (3) The **DeviceEnabled** property state was deleted from the issue conditions of queued events. Therefore, an event may be reported even if the **DeviceEnabled** property is in the false state.
- (4) The **SetBitmap** method dynamically saves an image to the most suitable location. The **DirectIOEvent** event notifies of the save location. The **DirectIOEvent** event notifies of the save location even if the device is set not to use NVRAM.
- (5) The print character count, print line count, line feed amount, and barcode print count of rotated 90-degree print mode and transaction print mode are reflected in the values that can be retrieved by the **RetrieveStatistics** method when printing is actually performed.
- (6) When the **Open** method is executed, a communication control class instance is

generated. An exception is thrown if a communication control class instance is not generated when the **Open** method is executed.

- (7) If print data including a CR (carriage return) is specified for **ValidateData** method, an exception is thrown when the method is executed even if there is only a CR at the beginning of a line.
- (8) When printing an image onto a slip in rotated 90-degrees mode, adjust the print image using the resolution ratio that changes in accordance with the 90-degree rotations. However, the operation is the same as that of the previous version when the download function is used.
- (9) After the MICR has executed the **BeginInsertion** method and **EndInsertion** method, and when the printer **BeginInsertion** method and **EndInsertion** method is executed, SUCCESS is returned. In this case, the slip paper is fed to the start position when the **EndInsertion** method is executed.
- (10) If the **StnLetterQuality** property is set to false, the image is sent with lower resolution. Therefore, if the **PrintBitmap** method and **SetBitmap** method are executed with this setting, the performance of the methods improves, but the image printing quality may fall.
- (11) UPOS1.9 is supported.
- (12) Code page 255 is supported.

Appendix-B SetupPOS Settings



The screenshot shows a 'Device Details' dialog box with two tabs: 'Common' and 'Device Details'. The 'Device Details' tab is active. It is divided into two sections: 'Common' and 'Specific'.

Common Section:

- ☒ Ink on Paper for Completion
- ☒ CharacterSet Matches Device
- Slip Clamp Time (ms): 0
- Halftone Method: Threshold
- Device Font Type: Alphanumeric

Specific Section:

- ☐ Emulate TM-U375
- ☐ Slip Reverse Eject

B.1 Verbose Error Codes Check Box

Description

Sets the error code type for during output.

State	Meaning
Checkmark added	Sets the timeout to ErrorCodeExtended for an error that occurs during output.
No checkmark added	Sets the printer state as is to ErrorCode or ErrorCodeExtended, regardless of whether the error occurred during output.

Default: no checkmark added

For some devices, this setting is only possible when there is either a parallel or a network connection.

B.2 CharacterSet Matches Device Check Box

Description

Sets whether the setting for the international character set is changed automatically to match the value of the **CharacterSet** property.

State	Meaning
Checkmark added	Sets the international character set to match the value of the CharacterSet property.
No checkmark added	Sets the international character set of America in the CharacterSet property.

Default: checkmark added

B.3 Ink on Paper for Completion Check Box

Description

Sets whether to check that printing operation is complete.

State	Meaning
Checkmark added	Judges the printing method to be complete when the device completes printing.
No checkmark added	Judges the printing method to be complete when data output is complete.

- When set to judge method output to be complete when the device completes printing
 Printing on the device and the printing method are not completely synchronized. The method can be completed quickly.
 If the value of the **AsyncMode** property is set to true, the completion of printing is reported before the device actually completes printing because the **OutputCompleteEvent** event considers the printing method to be complete when the data output is complete.
 Printing is judged to be successful if method output completes even when an error was generated on the device during printing.

Default: checkmark added

B.4 Emulate TM-U375 Check Box

Description Sets whether to emulate the property values of TM-U375.

State	Meaning
Checkmark added	Emulates the property values of TM-U375.
No checkmark added	Does not emulate the property values of TM-U375.

- When set to emulate the property values of TM-U375
A TM-U375 compatible value is set for each of the following properties: **RecLineChars** property, **SlpLineChars** property, **RecLineCharsList** property, **SlpLineCharsList** property, **RecLineWidth** property, **SlpLineWidth** property, **RecSidewaysMaxLines** property, **SlpSidewaysMaxLines** property and **PageModeArea** property. This enables an application created for TM-U375 to be operated with the same configuration without having to change any values.

Default: no checkmark added

B.5 Slip Reverse Eject Check Box

Description

Sets whether to change the eject direction of slips.

State	Meaning
Checkmark added	Ejects slips toward the front.
No checkmark added	Ejects slips toward the back.

- When set to eject slips toward the front
When the **BeginRemoval** method is executed while a slip is set in the device, the slip can be ejected toward the front.

Default: no checkmark added

B.6 Halftone Method Combo Box

Description

Sets the halftone method type used during image printing (execution of **PrintBitmap** method).

Item	Meaning
Threshold	Uses the threshold method (monochrome conversion) on the specified image file, and then outputs it to the device.
Error Diffusion	Performs error diffusion processing on the specified image file, and then outputs it to the device.
Dithering	Performs dithering processing on the specified image file, and then outputs it to the device.

Default: Threshold

B.7 Device Font Type Combo Box

Description

Sets the multi-byte character font of the device.

Item	Meaning
None (ANK)	The device has no multi-byte character font.
Japanese	The device has a Japanese font.

- **When set to the device has a Japanese font**

The **CharacterSet** property is set to 932.

932 exists in the **CharacterSetList** property.

Printing Japanese using the **PrintNormal** method and

PrintImmediate method becomes possible if the **CharacterSet** property is 932.

Default: None (ANK)

B.8 Slip Clamp Time Text Box

Description

Sets the time for the procedure from slip insertion (execution of **EndInsertion** method) to clamping.

Setting Value	Meaning
0 to 6400	Standby time (unit: ms) until clamping The time can be set in increments of 100 ms.

Default: 0 (ms)

Appendix-C Hardware Settings

● DIP Switch Settings

Set the DIP switches of this device as shown below.

1) Serial connection

DIP-SW 1

No.	Setting	
1	OFF	Recommended
2	OFF	Fixed to OFF
3	OFF	Fixed to OFF
4	OFF	Fixed to OFF
5	OFF	Note 1
6	OFF	Note 1
7	OFF	Note 2
8	OFF	Note 2

DIP-SW 2

No.	Setting	
1	OFF	Recommended
2	OFF	Note 3
3	OFF	Fixed to OFF
4	OFF	Note 4
5	OFF	Fixed to OFF
6	OFF	Fixed to OFF
7	OFF	Fixed to OFF
8	OFF	Fixed to OFF

Note 1: Set the parity with 5 and 6 of DIP-SW1.

DIP Switch 1 Parity Settings

SW No.	Function	ON	OFF	Default
1-5	Parity check	Parity	No parity	OFF
1-6	Parity selection	Even parity	Odd parity	OFF

Note 2: Set the transmission speed with 7 and 8 of DIP-SW1.

DIP Switch 1 Transmission Speed Switching

SW1-7	SW1-8	Baud Rate (bps)
ON	ON	2400
OFF	ON	4800
ON	OFF	9600
OFF	OFF	19200

Note 3: Set the LineDisplay connection state with 2 of DIP-SW2.

Note 4: Set emulate TM-U375 print width mode with 4 of DIP-SW2.

2) Parallel connection

DIP-SW 1

No.	Setting
1	OFF
2	OFF
3	OFF
4	OFF
5	OFF
6	OFF
7	OFF
8	OFF

Recommended
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF

DIP-SW 2

No.	Setting
1	ON
2	OFF
3	OFF
4	OFF
5	OFF
6	OFF
7	OFF
8	ON

Fixed to ON
Fixed to OFF
Fixed to OFF
Note 1
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to ON

Note 1: Set emulate TM-U375 print width mode with 4 of DIP-SW2.

3) USB connection and Network connection

DIP-SW 1

No.	Setting
1	OFF
2	OFF
3	OFF
4	OFF
5	OFF
6	OFF
7	OFF
8	OFF

Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF

DIP-SW 2

No.	Setting
1	OFF
2	OFF
3	OFF
4	OFF
5	OFF
6	OFF
7	OFF
8	ON

Recommended
Fixed to OFF
Fixed to OFF
Note 1
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to ON

Note 1: Set emulate TM-U375 print width mode with 4 of DIP-SW2.

- Memory Switch Settings**

Set the memory switches of this device as shown below.

Mem-SW 1

No.	Setting
1	ON
2	-
3	-
4	-
5	-
6	-
7	-
8	-

Note 1

Mem-SW 8

No.	Setting
1	-
2	-
3	-
4	-
5	-
6	-
7	OFF
8	OFF

Fixed to OFF Note 2
Fixed to OFF Note 2

Note 1: Set ON for serial connection or parallel connection, and set OFF for network connection or USB connection.

Note 2: The setting is fixed by the ServiceObject.

Appendix-D Default Values of Properties

● Common Settings

Property	Setting Value/Default Value	Range of Settings
CapCompareFirmwareVersion	false	—
CapPowerReporting	(Serial I/F) PowerReporting.Standard (Other I/F) PowerReporting.Advanced	—
CapStatisticsReporting	true	—
CapUpdateFirmware	false	—
CapUpdateStatistics	true	—
CheckHealthText	""	—
Claimed	false	—
DeviceEnabled	false	true, false
OutputID	0	—
PowerNotify	PowerNotification.Disabled	PowerNotification.Disabled, PowerNotification.Enabled
PowerState	PowerState.Unknown	—
DeviceDescription	EPSON TM-U675 Printer	—
DeviceName	TM-U675	—
State	ControlState.Idle	—
AsyncMode	false	true, false
CapCharacterSet	Refer to "Settings Affecting Changing of Language".	Refer to "Settings Affecting Changing of Language".
CapConcurrentJmRec	false	—
CapConcurrentJmSlp	false	—
CapConcurrentRecSlp	false	—
CapConcurrentPageMode	false	—
CapCoverSensor	true	—
CapMapCharacterSet	false	—
CapTransaction	true	—
CartridgeNotify	PrinterCartridgeNotify.Disabled	—
CharacterSet	Refer to "Settings Affecting Changing of Language".	Refer to "Settings Affecting Changing of Language".
CharacterSetList	Refer to "Settings Affecting Changing of Language".	Refer to "Settings Affecting Changing of Language".
ErrorLevel	PrinterErrorLevel.None	—
ErrorStation	PrinterStation.None	—
ErrorString	""	—
FlagWhenIdle	false	true, false
FontTypefaceList	""	—
MapCharacterSet	false	—
MapMode	MapMode.Dots	MapMode.Dots, MapMode.Twips, MapMode.English, MapMode.Metric
PageModeArea	Refer to "Settings Related to PageMode".	—
PageModeDescriptor	Refer to "Settings Related to PageMode".	—
PageModeHorizontalPosition	Refer to "Settings Related to PageMode".	Refer to "Settings Related to PageMode".
PageModePrintArea	Refer to "Settings Related to PageMode".	Refer to "Settings Related to PageMode".
PageModePrintDirection	Refer to "Settings Related to PageMode".	Refer to "Settings Related to PageMode".
PageModeStation	PrinterStation.None	PrinterStation.Receipt, PrinterStation.Slip
PageModeVerticalPosition	Refer to "Settings Related to PageMode".	Refer to "Settings Related to PageMode".
RotateSpecial	PrintRotation.Normal	PrintRotation.Normal, PrintRotation.Rotate180
CoverOpen	false	—

● **Settings Related to Receipts**

Property	Setting Value/Default Value	Range of Settings
CapRec2Color	false	—
CapRecBarCode	true	—
CapRecBitmap	true	—
CapRecBold	true	—
CapRecCartridgeSensor	PrinterCartridgeSensors.None	—
CapRecColor	PrinterColors.Primary	—
CapRecDhigh	true	—
CapRecDwide	true	—
CapRecDwideDhigh	true	—
CapRecEmptySensor	true	—
CapRecItalic	false	—
CapRecLeft90	true	—
CapRecMarkFeed	PrinterMarkFeeds.None	—
CapRecNearEndSensor	true	—
CapRecPageMode	true	—
CapRecPapercut	true (ANK) false (JP)	—
CapRecPresent	true	—
CapRecRight90	true	—
CapRecRotate180	true	—
CapRecStamp	false	—
CapRecUnderline	true	—
RecBarCodeRotationList	PrintRotation.Normal, PrintRotation.Rotate180	—
RecBitmapRotationList	PrintRotation.Normal, PrintRotation.Right90, PrintRotation.Left90, PrintRotation.Rotate180	—
RecCurrentCartridge	PrinterColors.Primary	—
RecCartridgeState	PrinterCartridgeStates.Unknown	—
RecEmpty	false	—
RecLetterQuality	false	true, false
RecLineChars	37	1 to 50 Numbers described in RecLineCharsList can be set. For any other value, if the set value is smaller than the maximum value supported by the printer, the value is set to the nearest value that is larger than the specified value in RecLineCharsList properties.
RecLineCharsList	37, 50	—
RecLineHeight	9	The font height is adjusted to that of FontA or FontB specified in RecLineChars.
RecLineSpacing	12	1 to 255
RecLinesToPaperCut	12 Changing RecLineSpacing configures the setting as follows. $\text{RecLinesToPaperCut} = 138 \div \text{RecLineSpacing}$ (If the above calculation generates a remainder, perform the following calculation: $\text{RecLinesToPaperCut} = \text{RecLinesToPaperCut} + 1$)	—
RecLineWidth	225	—
RecNearEnd	false	—
RecSidewaysMaxChars	117	—
RecSidewaysMaxLines	19	—

● **Settings Related to Slips (Front Side)**

Property	Setting Value/Default Value	Range of Settings
CapSlp2Color	false	—
CapSlpBarCode	true	—
CapSlpBitmap	true	—
CapSlpBold	true	—
CapSlpBothSidesPrint	false	—
CapSlpCartridgeSensor	PrinterCartridgeSensors.None	—
CapSlpColor	PrinterColors.Primary	—
CapSlpDhigh	true	—
CapSlpDwide	true	—
CapSlpDwideDhigh	true	—
CapSlpEmptySensor	true	—
CapSlpFullslip	true	—
CapSlpItalic	false	—
CapSlpLeft90	true	—
CapSlpNearEndSensor	true	—
CapSlpPageMode	true	—
CapSlpPresent	true	—
CapSlpRight90	true	—
CapSlpRotate180	true	—
CapSlpUnderline	true	—
SlpBarCodeRotationList	PrintRotation.Normal, PrintRotation.Rotate180	—
SlpBitmapRotationList	PrintRotation.Normal, PrintRotation.Right90, PrintRotation.Left90, PrintRotation.Rotate180	—
SlpCurrentCartridge	PrinterColors.Primary	—
SlpCartridgeState	PrinterCartridgeStates.Unknown	—
SlpEmpty	true	—
SlpLetterQuality	false	true, false
SlpLineChars	45	1 to 60 Numbers described in SlpLineCharsList can be set. For any other value, if the set value is smaller than the maximum value supported by the printer, the value is set to the nearest value that is larger than the specified value in SlpLineCharsList properties.
SlpLineCharsList	45, 60	—
SlpLineHeight	9	The font height is adjusted to that of FontA or FontB specified in SlpLineChars.
SlpLinesNearEndToEnd	0	—
SlpLineSpacing	12	0 to 255
SlpLineWidth	270	—
SlpMaxLines	0	—
SlpNearEnd	false	—
SlpPrintSide	PrintSide.Unknown	—
SlpSidewaysMaxChars	117	—
SlpSidewaysMaxLines	22	—

● **Settings Related to Slips (Validation)**

Property	Setting Value/Default Value	Range of Settings
CapSlp2Color	false	—
CapSlpBarCode	true	—
CapSlpBitmap	true	—
CapSlpBold	true	—
CapSlpBothSidesPrint	false	—
CapSlpCartridgeSensor	PrinterCartridgeSensors.None	—
CapSlpColor	PrinterColors.Primary	—
CapSlpDhigh	true	—
CapSlpDwide	true	—
CapSlpDwideDhigh	true	—
CapSlpEmptySensor	true	—
CapSlpFullslip	false	—
CapSlpItalic	false	—
CapSlpLeft90	true	—
CapSlpNearEndSensor	true	—
CapSlpPageMode	true	—
CapSlpPresent	true	—
CapSlpRight90	true	—
CapSlpRotate180	true	—
CapSlpUnderline	true	—
SlpBarCodeRotationList	PrintRotation.Normal, PrintRotation.Rotate180	—
SlpBitmapRotationList	PrintRotation.Normal, PrintRotation.Right90, PrintRotation.Left90, PrintRotation.Rotate180	—
SlpCurrentCartridge	PrinterColors.Primary	—
SlpCartridgeState	PrinterCartridgeStates.Unknown	—
SlpEmpty	true	—
SlpLetterQuality	false	—
SlpLineChars	45	1 to 60 Numbers described in SlpLineCharsList can be set. For any other value, if the set value is smaller than the maximum value supported by the printer, the value is set to the nearest value that is larger than the specified value in SlpLineCharsList properties.
SlpLineCharsList	45, 60	—
SlpLineHeight	9	The font height is adjusted to that of FontA or FontB specified in SlpLineChars.
SlpLinesNearEndToEnd	0	—
SlpLineSpacing	12	0 to 255
SlpLineWidth	270	—
SlpMaxLines	8	—
SlpNearEnd	false	—
SlpPrintSide	PrintSide.Unknown	—
SlpSidewaysMaxChars	15	—
SlpSidewaysMaxLines	22	—

● **Settings Related to Receipts (Emulate TM-U375 Mode)**

Property	Setting Value/Default Value	Range of Settings
CapRec2Color	false	—
CapRecBarCode	true	—
CapRecBitmap	true	—
CapRecBold	true	—
CapRecCartridgeSensor	PrinterCartridgeSensors.None	—
CapRecColor	PrinterColors.Primary	—
CapRecDhigh	true	—
CapRecDwide	true	—
CapRecDwideDhigh	true	—
CapRecEmptySensor	true	—
CapRecItalic	false	—
CapRecLeft90	true	—
CapRecMarkFeed	PrinterMarkFeeds.None	—
CapRecNearEndSensor	true	—
CapRecPageMode	true	—
CapRecPapercut	true (ANK) false (JP)	—
CapRecPresent	true	—
CapRecRight90	true	—
CapRecRotate180	true	—
CapRecStamp	false	—
CapRecUnderline	true	—
RecBarCodeRotationList	PrintRotation.Normal, PrintRotation.Rotate180	—
RecBitmapRotationList	PrintRotation.Normal, PrintRotation.Right90, PrintRotation.Left90, PrintRotation.Rotate180	—
RecCurrentCartridge	PrinterColors.Primary	—
RecCartridgeState	PrinterCartridgeStates.Unknown	—
RecEmpty	false	—
RecLetterQuality	false	true, false
RecLineChars	33	1 to 40 Numbers described in RecLineCharsList can be set. For any other value, if the set value is smaller than the maximum value supported by the printer, the value is set to the nearest value that is larger than the specified value in RecLineCharsList properties.
RecLineCharsList	33, 40	—
RecLineHeight	9	The font height is adjusted to that of FontA or FontB specified in RecLineChars.
RecLineSpacing	12	1 to 255
RecLinesToPaperCut	12 Changing RecLineSpacing configures the setting as follows. $\text{RecLinesToPaperCut} = 138 \div \text{RecLineSpacing}$ (If the above calculation generates a remainder, perform the following calculation: $\text{RecLinesToPaperCut} = \text{RecLinesToPaperCut} + 1$)	—
RecLineWidth	200	—
RecNearEnd	false	—
RecSidewaysMaxChars	117	—
RecSidewaysMaxLines	16	—

●

● **Settings Related to Slips (Front Side/ Emulate TM-U375 Mode)**

Property	Setting Value/Default Value	Range of Settings
CapSlp2Color	false	—
CapSlpBarCode	true	—
CapSlpBitmap	true	—
CapSlpBold	true	—
CapSlpBothSidesPrint	false	—
CapSlpCartridgeSensor	PrinterCartridgeSensors.None	—
CapSlpColor	PrinterColors.Primary	—
CapSlpDhigh	true	—
CapSlpDwide	true	—
CapSlpDwideDhigh	true	—
CapSlpEmptySensor	true	—
CapSlpFullslip	true	—
CapSlpItalic	false	—
CapSlpLeft90	true	—
CapSlpNearEndSensor	true	—
CapSlpPageMode	true	—
CapSlpPresent	true	—
CapSlpRight90	true	—
CapSlpRotate180	true	—
CapSlpUnderline	true	—
SlpBarCodeRotationList	PrintRotation.Normal, PrintRotation.Rotate180	—
SlpBitmapRotationList	PrintRotation.Normal, PrintRotation.Right90, PrintRotation.Left90, PrintRotation.Rotate180	—
SlpCurrentCartridge	PrinterColors.Primary	—
SlpCartridgeState	PrinterCartridgeStates.Unknown	—
SlpEmpty	true	—
SlpLetterQuality	false	true, false
SlpLineChars	33	1 to 40 Numbers described in SlpLineCharsList can be set. For any other value, if the set value is smaller than the maximum value supported by the printer, the value is set to the nearest value that is larger than the specified value in SlpLineCharsList properties.
SlpLineCharsList	33, 40	—
SlpLineHeight	9	The font height is adjusted to that of FontA or FontB specified in SlpLineChars.
SlpLinesNearEndToEnd	0	—
SlpLineSpacing	12	0 to 255
SlpLineWidth	200	—
SlpMaxLines	0	—
SlpNearEnd	false	—
SlpPrintSide	PrintSide.Unknown	—
SlpSidewaysMaxChars	117	—
SlpSidewaysMaxLines	16	—

● **Settings Related to Slips (Validation/ Emulate TM-U375 Mode)**

Property	Setting Value/Default Value	Range of Settings
CapSlp2Color	false	—
CapSlpBarCode	true	—
CapSlpBitmap	true	—
CapSlpBold	true	—
CapSlpBothSidesPrint	false	—
CapSlpCartridgeSensor	PrinterCartridgeSensors.None	—
CapSlpColor	PrinterColors.Primary	—
CapSlpDhigh	true	—
CapSlpDwide	true	—
CapSlpDwideDhigh	true	—
CapSlpEmptySensor	true	—
CapSlpFullslip	true	—
CapSlpItalic	false	—
CapSlpLeft90	true	—
CapSlpNearEndSensor	true	—
CapSlpPageMode	true	—
CapSlpPresent	true	—
CapSlpRight90	true	—
CapSlpRotate180	true	—
CapSlpUnderline	true	—
SlpBarCodeRotationList	PrintRotation.Normal, PrintRotation.Rotate180	—
SlpBitmapRotationList	PrintRotation.Normal, PrintRotation.Right90, PrintRotation.Left90, PrintRotation.Rotate180	—
SlpCurrentCartridge	PrinterColors.Primary	—
SlpCartridgeState	PrinterCartridgeStates.Unknown	—
SlpEmpty	true	—
SlpLetterQuality	false	—
SlpLineChars	33	1 to 40 Numbers described in SlpLineCharsList can be set. For any other value, if the set value is smaller than the maximum value supported by the printer, the value is set to the nearest value that is larger than the specified value in SlpLineCharsList properties.
SlpLineCharsList	33, 40	—
SlpLineHeight	9	The font height is adjusted to that of FontA or FontB specified in SlpLineChars.
SlpLinesNearEndToEnd	0	—
SlpLineSpacing	12	0 to 255
SlpLineWidth	200	—
SlpMaxLines	8	—
SlpNearEnd	false	—
SlpPrintSide	PrintSide.Unknown	—
SlpSidewaysMaxChars	15	—
SlpSidewaysMaxLines	16	—

● **Settings Affecting Changing of Language**

Language	Property	Setting Value/Default Value	Range of Settings
ANK	CapCharacterSet	CharacterSetCapability.Ascii	—
	CharacterSet	437	One of the values in CharacterSetList.
	CharacterSetList	254, 255, 437, 850, 852, 858, 860, 863, 865, 866, 999, 1252	—
Japanese	CapCharacterSet	CharacterSetCapability.Kanji	—
	CharacterSet	932	One of the values in CharacterSetList.
	CharacterSetList	254, 255, 437, 850, 852, 858, 860, 863, 865, 866, 932, 999, 1252	—

● **Settings Related to PageMode**

Station	Property	Setting Value/Default Value	Range of Settings
Receipt	PageModeArea	(Normal dot PageMode) "225,704" (Half-dot PageMode) "225,352" <Emulate TM-U375 Mode> (Normal dot PageMode) "200,704" (Half-dot PageMode) "200,352"	—
	PageModeDescriptor	PageModeDescriptors.Barcode, PageModeDescriptors.BarcodeRotate, PageModeDescriptors.Bitmap, PageModeDescriptors.BitmapRotate	—
	PageModeHorizontalPosition	0	0 or more
	PageModePrintArea	"0,0,0,0"	"X, Y, Width, Height" X + Width PageModeArea Width Y + Height PageModeArea Height
	PageModePrintDirection	PageModePrintDirection.None	PageModePrintDirection.Bot tomToTop, PageModePrintDirection.Lef tToRight, PageModePrintDirection.Rig htToLeft, PageModePrintDirection.To pToBottom
	PageModeVerticalPosition	0	—
Slip	PageModeArea	(Normal dot PageMode) "270,704" (Half-dot PageMode) "270,352" <Emulate TM-U375 Mode> (Normal dot PageMode) "200,704" (Half-dot PageMode) "200,352"	—
	PageModeDescriptor	PageModeDescriptors.Bitmap, PageModeDescriptors.BitmapRotate	
	PageModeHorizontalPosition	0	0 or more
	PageModePrintArea	"0,0,0,0"	"X, Y, Width, Height" X + Width PageModeArea Width Y + Height PageModeArea Height
	PageModePrintDirection	PageModePrintDirection.None	PageModePrintDirection.Bot tomToTop, PageModePrintDirection.Lef tToRight, PageModePrintDirection.Rig htToLeft, PageModePrintDirection.To pToBottom
	PageModeVerticalPosition	0	0 or more

Slip (Validation)	PageModeArea	"270,93" <Emulate TM-U375 Mode> "200,93"	—
	PageModeDescriptor	PageModeDescriptors.Bitmap, PageModeDescriptors.BitmapRotate	
	PageModeHorizontalPosition	0	0 or more
	PageModePrintArea	"0,0,0,0"	"X, Y, Width, Height" X + Width PageModeArea Width Y + Height PageModeArea Height
	PageModePrintDirection	PageModePrintDirection.None	PageModePrintDirection.Bot tomToTop, PageModePrintDirection.Lef tToRight, PageModePrintDirection.Rig htToLeft, PageModePrintDirection.To pToBottom
	PageModeVerticalPosition	0	0 or more

Appendix-E Escape Sequences

The following figure is about supported/unsupported Escape Sequences.

Escape Sequence	Range of Settings	
	Receipt	Slip
ESC #P	0 to 100 (100)	—
ESC #fP	0 to 100 (100)	—
ESC #sP	—	—
ESC sL	—	—
ESC #B	1 to 20	1 to 20
ESC tL	O	O
ESC bL	O	O
ESC #fF	0 to 9999 (1)	0 to 9999 (1)
ESC #uF	0 to 9999 (1)	0 to 9999 (1)
ESC #rF	—	0 to 255 (1)
ESC #E	0 to 999 (1)	0 to 999 (1)
ESC #fT	—	—
ESC bC	O	O
ESC #uC	0 to 1 (1)	0 to 1 (1)
ESC iC	—	—
ESC #rC	1	1
ESC rvC	—	—
ESC #sC	—	—
ESC 1C	O	O
ESC 2C	O	O
ESC 3C	O	O
ESC 4C	O	O
ESC #hC	1 to 2 (1)	1 to 2 (1)
ESC #vC	1 to 2 (1)	1 to 2 (1)
ESC tbC	—	—
ESC tpC	—	—
ESC cA	O	O
ESC rA	O	O
ESC IA	O	O
ESC N	O	O
ESC #R	1 to 999999999	1 to 999999999

The number in () is the value when # is omitted.
O indicates the setting is possible.

Appendix-F DeviceStatistics

TM-U675

XML Definition Name	Description	Reset Permission	Update Permission
UnifiedPOSVersion	UPOS version	x	x
DeviceCategory	Device category	x	x
ManufactureName	Manufacturer name	x	x
ModelName	Device name	x	x
SerialNumber	Serial number	x	x
ManufactureDate	Manufacture date	x	x
MechanicalRevision	Device revision	x	x
FirmwareRevision	Firmware version	x	x
Interface	Interface	x	x
InstallationDate	Installation date	x	x
HoursPoweredCount	Operation time	O	x
CommunicationErrorCount	Communication error count	O	O
BarcodePrintedCount	Barcode print count	O	O
FormInsertionCount	Slip insertion count	O	O
HomeErrorCount	Mechanical error count	O	O
JournalCharacterPrintedCount	Journal character print count	x	x
JournalLinePrintedCount	Journal line print count	x	x
MaximumTempReachedCount	Head temperature error count	O	O
NVRAMWriteCount	NVRAM setting count	x	x
PaperCutCount Note 1	Paper cut count	O	x
FailedPaperCutCount Note 1	Paper cut failure count	O	O
PrinterFaultCount	Unrecoverable error count	O	O
PrintSideChangeCount	Slip side change count	x	x
FailedPrintSideChangeCount	Slip side change failure count	x	x
ReceiptCharacterPrintedCount	Receipt print character count	O	O
ReceiptLinePrintedCount	Receipt print line count	O	O
ReceiptLineFeedCount	Receipt line feed count	O	x
ReceiptCoverOpenCount	Receipt cover open count	O	O
SlipCharacterPrintedCount	Slip print character count	O	x
SlipLinePrintedCount	Slip print line count	O	O
SlipLineFeedCount	Slip line feed count	O	x
SlipCoverOpenCount	Slip cover open count	O	O
StampFiredCount	Stamp print count	x	x

O: Permitted
x: Not permitted

Note 1: Refer to the following table when the Validation function is installed.

PaperCutCount	Paper cut count	x	x
FailedPaperCutCount	Paper cut failure count	x	x