

EPSON OPOS ADK for .NET Manual

Application Development Guide

POSPrinter

(TM-U230)

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Notes

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Chapter 1 Introduction

This manual includes explanations on how to use a POSPrinter with EPSON OPOS ADK for .NET, as well as related items and device-specific precautions.

For details on the POS for .NET API, refer to the "UnifiedPOS Retail Peripheral Architecture Version 1.14.1" specification and the MSDN "POS for .NET v1.14.1 SDK Documentation":

<http://www.omg.org/retail/unified-pos.htm>

[https://msdn.microsoft.com/en-us/library/bb429024\(v=winembedded.4\).aspx](https://msdn.microsoft.com/en-us/library/bb429024(v=winembedded.4).aspx)

1.1 Terminology

- "UnifiedPOS Retail Peripheral Architecture Version 1.14.1" may be abbreviated as "UPOS".
- "Microsoft POS for .NET" may be abbreviated as "POS.NET".
- "EPSON OPOS ADK for .NET Version 1.14.6" may be abbreviated as "OPOS.NET".
- "POSPrinter" and "printer" may be referred to as "device".
- "ServiceObject of POSPrinter provided by OPOS.NET" may be abbreviated as "ServiceObject".
- "ErrorCode properties of PosControlException" may be abbreviated as "ErrorCode".
- "ErrorCodeExtended properties of PosControlException" may be abbreviated as "ErrorCodeExtended".
- "**JrnLineChars**", "**RecLineChars**", "**SlpLineChars**" and other properties defined commonly for stations may appear as "**Str**". For example, "**StrLineChars**" character strings for indicating stations.
- "Exception" indicates "PosControlException".
- The EPSON original device constant used with this device is defined in "jp.co.epson.uposcommon.EpsonUPOSConst" and "jp.co.epson.uposcommon.EpsonPOSPrinterConst".
- Inch: 1 inch is 25.4 mm.
- "dpi" is the number of dots per inch.
- The language specification of the device may be indicated as follows.

ANK specification:	Device without multi-byte characters
JP specification:	Japanese compatible device

- Wired LANs and wireless LANs may be referred to as networks.
- A “receipt”, “journal”, or “slip” indicates either a station or paper depending on the context.
- NVRAM indicates non-volatile random access memory.

Chapter 2 Before Using POSPrinter

This chapter includes explanations on how to set up a POSPrinter, as well as precautions and restrictions on use.

2.1 Device Setup

After checking the model and settings of the hardware, use the SetupPOS utility to select the correct device. For details on how to configure hardware, refer to “Hardware Settings” for each device in [“Appendix-C Hardware Settings”](#). For details on how to use the SetupPOS utility, refer to the User’s Reference Guide and [“Appendix-B SetupPOS Settings”](#).

2.2 Precautions and Restrictions

- Only DTR/DSR device flow control is supported.
- If you turn the device off and then on or open the cover during printing, unnecessary data may be printed.
- Wait at least five seconds after the device has been turned off before turning it back on.
- Using ESC|#E to send data may hinder the subsequent operations of the ServiceObject or cause an unexpected result because the sent data is not checked by ServiceObject.
- Sending a print control command is not recommended. Careful consideration is required before sending such a command.
- Any character code (Unicode) expressed in the string type is converted to a byte code based on the value set in the **CharacterSet** property. Be careful if you want to specify the extended ASCII code for byte code conversion.
- All properties and parameters of a method affected by the **MapMode** property are processed by “dot”. Therefore, when the **MapMode** property is other than MapMode.Dots, an error of ± 1 may be produced in the property and the parameter of the method affected by the **MapMode** property.

- Only a value described in the **StnLineCharsList** property can be set in the **StnLineChars** property. If a value other than a value described in the **StnLineCharsList** property is set, the value is set to the nearest value that is smaller in the **StnLineCharsList** property. However, an exception is thrown if a value larger than the largest value described in the **StnLineCharsList** property is set.
- If 254 or 255 is specified in the **CharacterSet** property and PTR_DI_NONE is the specification of the PTR_DI_BINARY_CONVERSION command of the **DirectIO** method, the Unicode encoding name becomes the system default encoding name.

Chapter 3 Properties, Methods, and Events

3.1 Properties

The properties listed below differ from functions described in UPOS.

3.1.1 CapPowerReporting Property

Description

Identifies the reporting capabilities of the device.

One of the following values is set.

Value	Meaning
PowerReporting.Standard	The value set when a serial connection is established. ServiceObject can determine and report two of the power states: OFF_OFFLINE (the device is off or offline) and ONLINE.
PowerReporting.Advanced	The value set when a parallel, USB and network connection is established. ServiceObject can determine and report three of the power states: OFF, OFFLINE, and ONLINE.

3.1.2 CapCharacterSet Property

Description

This property is initialized by the **Open** method according to the “Multi Byte Character Type” setting of SetupPOS. However, after the **Claim** method is executed, the value may be changed depending on the actual language of the device.

One of the following values is set.

Value	Meaning
CharacterSetCapability.Ascii	This value is set for devices with the ANK specification.
CharacterSetCapability.Kanji	This value is set for devices with specifications other than ANK.

3.1.3 CharacterSet Property

Description

Only a value in the **CharacterSetList** property can be set.

If the value of the property is set to 932, the print character for the ASCII code 0x5C is changed to the yen mark (¥).

The property is initialized to one of the following values.

Value	Meaning
437	Code page 437. This value is set for devices with the ANK specification.
932	Code page 932. This value is set for devices with the JP specification.

After the **Claim** method is executed, the value may be changed depending on the actual language specification of the device.

3.1.4 CharacterSetList Property

Description

This property is initialized by the **Open** method according to the “Multi Byte Character Type” setting of SetupPOS.

However, after the **Claim** method is executed, the value may be changed depending on the actual language specification of the device.

3.1.5 MapMode Property

Description

All properties and parameters of a method affected by the **MapMode** property are processed by “dot”.

When the **MapMode** property is other than MapMode.Dots, an error of ± 1 may be produced in the property and the parameter of the method affected by the **MapMode** property.

3.1.6 RecLineChars Property

Description

Only a value in the **RecLineCharsList** property can be set.

If the value set is other than a value in the **RecLineCharsList** property and is smaller than the maximum value supported by the printer, the value is set to a value that is larger and the nearest value in the **RecLineCharsList** property.

3.1.7 RecLineSpacing Property

Description

A value smaller than the **RecLineHeight** property can also be set. If a value smaller than the **RecLineHeight** property is set, character strings in the first and second lines overlap when printed.

3.1.8 RecLetterQuality Property

Description

When this property is changed, other properties, such as printing resolution and control method of the head are changed.

They vary depending on the head type of the station.

However, changing the printing resolution does not change the values of properties such as **RecLineWidth** and **RecLineSpacing**.

Station	Description of Change
Receipt	Specifying/canceling of unidirectional printing.

3.1.9 DeviceEnabled property

Description

When the Device Enabled property is set to TRUE first after the Claim method is executed, device initialization is performed.

In the following states, device initialization cannot be done:

- Offline (e.g. Cover open, out of paper, etc.)
- Error (e.g. Paper jam)

When the Device Enabled property is set to TRUE, the printer state is notified via a StatusUpdateEvent.

If the StatusUpdateEvent for the printer stat is not defined in UPOS, however, the StatusUpdateEvent cannot be notified. In this case, the printer status can be found by examining the exception that is notified when the method is executed.

If the device initialization cannot be done when the Device Enabled property is set to TRUE, a device status is checked at an interval of 1 second, and it is repeated until the device initialization is performed completely.

The device initialization status can be found by enabling the Power Notify property.

When StatusPowerOnline is notified by a StatusUpdateEvent, the initialization process is complete.

In addition, the initialization process may take several seconds depending on the connection speed and the image registration status.

3.2 Methods

The methods listed below differ from functions described in UPOS.

3.2.1 Claim Method

Description

The device connection state is confirmed. If the device is not connected, or if the power is OFF, an exception is thrown. In the case of a Serial connection, the device connection state cannot be confirmed. In this case, Success is always returned. In the case of a USB connection where the "Port Name Type" is set to "Device Name", if the printer is in an error state, an exception is thrown.

3.2.2 Release Method

Description

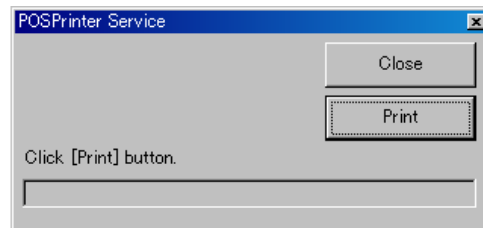
The connection is disconnected at the port where the device is connected.

3.2.3 CheckHealth Method

Description

All functions of the **CheckHealth** method are supported.

Level	Outline of Function
HealthCheckLevel.Internal	The state of the device is checked based on the information held in the current ServiceObject (no action is taken on the device).
HealthCheckLevel.External	A test print of the following character strings is performed on the station selected currently. External HCheck !! EPSON UPOS ADK ServiceVersion=version of the ServiceObject DeviceName=device name
HealthCheckLevel.Interactive	The following dialog box appears.



Press the Print button to perform the test.

A test print of the following character strings is performed on the station currently selected.

- Interactive HCheck !!
- EPSON UPOS ADK
- ServiceVersion=version of the ServiceObject
- DeviceName=device name

Press the Close button to end the test.

The results are stored in the **CheckHealthText** property.
And besides, the following value is retrieved as the returned value of method.

level	Value	Meaning
HealthCheckLevel.Internal	Internal HCheck: Successful	The CheckHealth method finished normally.
	Internal HCheck: Error-<Message>	The CheckHealth method finished with an error. The Message contains error information.
HealthCheckLevel.External	External HCheck: Successful	The CheckHealth method finished normally.
	External HCheck: Error-<Message>	The CheckHealth method finished with an error. The Message contains error information.
HealthCheckLevel.Interactive	Interactive HCheck: Canceled	The CheckHealth method finished without doing anything.
	Interactive HCheck: Complete	After the last operation ended normally, the CheckHealth method finished.
	Interactive HCheck: Error-<Message>	After the last operation finished with an error, the CheckHealth method finished. The Message contains error information.

3.2.4 ClearOutput Method

Description

In asynchronous mode, only output data that is non-transmitted transaction data is deleted. Therefore, data in the current transmission and data sent to the device but not printed is not deleted.

3.2.5 DirectIO Method

Description

This method can be used when the **DeviceEnabled** property is true. The **DirectIO** method supports the following functions.

command	Outline of Function
PTR_DI_OUTPUT_NORMAL	Sends the specified code to the device using flow control.
PTR_DI_OUTPUT_REALTIME	Sends the specified code to the device without using flow control.
PTR_DI_PANEL_SWITCH	Enables/disables the panel switch.
PTR_DI_RECOVER_ERROR	Recovers from a recoverable error.
PTR_DI_BINARY_CONVERSION	Specifies the character string format specified in the parameter of the string type.
PTR_DI_GET_SUPPORT_FUNCTION	Returns the functions supported by the device currently connected.
PTR_DI_DELAYED_CUT	Executes a delayed cut.
PTR_DI_RING_BUZZER_WITH_TIME	Executes buzzer control.

- **PTR_DI_OUTPUT_NORMAL Command**

Parameter

<i>command</i>	PTR_DI_OUTPUT_NORMAL
<i>data</i>	Not used
<i>object</i> (byte[]type)	Transmission data

Description

Sends data specified by the *object* parameter to the device directly using flow control.

Use this command only when sending an ESC/POS command to the device.

The ServiceObject does not check data sent by this command. Do not send ESC/POS commands that change the line feed amount or font size, since doing so will hinder the subsequent operations of the ServiceObject.

- **PTR_DI_OUTPUT_REALTIME Command**

Parameter

<i>command</i>	PTR_DI_OUTPUT_REALTIME
<i>data</i>	Not used
<i>object</i> (byte[]type)	Transmission data

Description

Sends data specified by the *object* parameter to the device directly without using flow control.

Use this command only when sending a real-time ESC/POS command to the device.

As this command is sent without using flow control, garbled printing may occur if there is any unsent data in the ServiceObject.

● PTR_DI_PANEL_SWITCH Command

Parameter

<i>command</i>	PTR_DI_PANEL_SWITCH
<i>data</i>	Specify ON/OFF (0 is OFF and 1 is ON)
<i>object</i>	Not used

Description

Enables/disables the panel switch.

The panel switch is enabled if *data* is set to ON (1) and disabled if *data* is set to OFF (0).

Depending on the type of device, there may be exceptions such as the following.

- During switch standby when a macro is being executed, the switch is enabled regardless of the setting.
- When the cover is open, the switch is disabled regardless of the setting.

● PTR_DI_RECOVER_ERROR Command

Parameter

<i>command</i>	PTR_DI_RECOVER_ERROR
<i>data</i>	Not used
<i>object</i>	Not used

Description

Recovers from a recoverable error.

This command sends the error recovery command to the device without using flow control.

Do not use this command when the device is in a non-recoverable error state.

● PTR_DI_BINARY_CONVERSION Command

Parameter

<i>command</i>	PTR_DI_BINARY_CONVERSION
<i>data</i>	Specify one of the following. <ul style="list-style-type: none"> • PTR_DI_BC_NONE • PTR_DI_BC_NIBBLE • PTR_DI_BC_DECIMAL
<i>object</i>	Not used

Description

Specifies the character string format specified in the parameter of the string type.

The specification is the same as that of the **BinaryConversion** property of OPOS.

Use this command for the printing of two-dimensional codes and for a **CharacterSet** property for which Unicode specification is not possible.

The setting of this command is valid for the following methods.

- **PrintNormal** method (only when the **CharacterSet** property is a blank page [254, 255])
- **PrintImmediate** method (only when the **CharacterSet** property is a blank page [254, 255])

● PTR_DI_GET_SUPPORT_FUNCTION Command

Parameter

<i>command</i>	PTR_DI_GET_SUPPORT_FUNCTION
<i>data</i>	Not used
<i>object</i>	Not used

Description

Indicates the functions supported by the currently connected device with the logical OR of the function flag, and stores the returned value in the Data property of DirectIOData.

The value 0 is always stored in the *Data* property.

- **PTR_DI_DELAYED_CUT Command**

Parameter

<i>command</i>	PTR_DI_DELAYED_CUT
<i>data</i>	Specify the amount to delay feed (0 to 255).
<i>object</i>	Not used

Description

After this command is executed, the receipt is fed from the printing position at the time of execution an amount equivalent to the amount specified for *data* (4 mm + value of *data* × 0.176 mm), and then cut automatically.

This command is canceled upon pressing the feed button or executing the reset command of the device.

- **PTR_DI_RING_BUZZER_WITH_TIME Command**

Parameter

<i>command</i>	PTR_DI_RING_BUZZER_WITH_TIME
<i>data</i>	Specifies the buzzer operating time (milliseconds).
<i>object</i>	Not used

Description

Sounds the buzzer for the time specified with the *data* parameter.

The settable buzzer operating time is 0 to 510 milliseconds.

Only when the device is used with a network connection, this command can be executed. If other connections are used, an exception is thrown.

3.2.6 ResetStatistics Method

- **Parameter type: *Microsoft.PointOfService.StatisticCategories***

Parameter

Microsoft.PointOfService.StatisticCategories

Specify one of the following.

- *StatisticCategories.Upos*
- *StatisticCategories.Manufacturer*
- *StatisticCategories.All*

Description

Of the items included in the specified category, only the items for which O appeared for the permission reset in "[Appendix-F DeviceStatistics](#)" are reset.

All the statistics supported by the ServiceObject are defined in UPOS. If "StatisticCategories.Manufacturer" is specified, nothing is reset.

- **Parameter type: *String[]***

Parameter

String[]

An array of the item names to reset

Description

Of the items included in the specified category, only the items for which O appears for the reset permission in "[Appendix-F DeviceStatistics](#)" are reset when "U_", "M_", or an empty string is specified for item names.

If an illegal item name or non-resettable item name is included, this method reports an error. When this happens, correctly specified items are also not reset.

All the statistics supported by the ServiceObject are defined in UPOS. If "M_" is specified, nothing is reset.

3.2.7 ResetStatistic Method

Description

Of the items included in the specified category, only the items for which O appears for the reset permission in "[Appendix-F DeviceStatistics](#)" are reset when "U_", "M_", or an empty string is specified for item names. If an illegal item name or non-resettable item name is specified, this method reports an error.

All the statistics supported by the ServiceObject are defined in UPOS. If "M_" is specified, nothing is reset.

3.2.8 RetrieveStatistics Method

- **Parameter type:** *Microsoft.PointOfService.StatisticCategories*

Parameter

Microsoft.PointOfService.StatisticCategories

Specify one of the following.

- *StatisticCategories.Upos*
- *StatisticCategories.Manufacturer*
- *StatisticCategories.All*

Description

The Statistics supported by ServiceObject are all defined in UPOS. If "StatisticCategories.Manufacturer" is specified, the minimum information specified by UPOS (the 4 items; UPOS version, manufacturer name, device name, and device category) is acquired.

- **Parameter type: *String[]***

Parameter
<i>String[]</i>

Description

If an illegal item name is included, this method reports an error.

The Statistics supported by ServiceObject are all defined in UPOS. If “M_” is specified, the minimum information specified by UPOS (the 4 items; UPOS version, manufacturer name, device name, and device category) is acquired.

- **Parameter type: None**

Description

The information of all defined items is retrieved.

3.2.9 RetrieveStatistic Method

Description

If an illegal item name is included, this method reports an error.

If multiple item names separated by commas are specified (UPOS Specification), an error is reported.

The Statistics supported by ServiceObject are all defined in UPOS. If “M_” is specified, the minimum information specified by UPOS (the 4 items; UPOS version, manufacturer name, device name, and device category) is acquired.

3.2.10 UpdateStatistics Method

- Parameter type: *Microsoft.PointOfService.Statistic[]*

Parameter

Microsoft.PointOfService.Statistic[]

Specifies *Microsoft.PointOfService.Statistic* array for which item names and new values have been set.

Description

Of the items included in the specified category, only the items for which O appears for the update permission in “[Appendix-F DeviceStatistics](#)” are updated when "U_", "M_", or an empty string is specified for item names.

If an illegal item name or non-updatable item name is included, this method reports an error. In this case, correctly specified items are also not updated.

The Statistics supported by ServiceObject are all defined by UPOS. If “M_” is specified, nothing is updated.

- **Parameter type:** *Microsoft.PointOfService.StatisticCategories*

Parameter

Microsoft.PointOfService.StatisticCategories

Specify one of the following.

- *StatisticCategories.Upas*
- *StatisticCategories.Manufacturer*
- *StatisticCategories.All*

Object

Specify the new value after updating.

Description

Of the items included in the specified category, only the items for which O appeared for the update permission in "[Appendix-F DeviceStatistics](#)" are updated.

All the statistics supported by the ServiceObject are defined in UPOS. If "StatisticCategories.Manufacturer" is specified, nothing is update.

3.2.11 UpdateStatistic Method

Description

Of the items included in the specified category, only the items for which O appears for the update permission in "[Appendix-F DeviceStatistics](#)" are updated when "U_", "M_", or an empty string is specified for item names.

If an illegal item name or non-updatable item name is specified, this method reports an error.

The Statistics supported by ServiceObject are all defined by UPOS. If "M_" is specified, nothing is updated.

3.2.12 BeginInsertion Method

Description

This device the exception is thrown because there is not a slip station.

3.2.13 BeginRemoval Method

Description

This device the exception is thrown because there is not a slip station.

3.2.14 ChangePrintSide Method

Description

This device the exception is thrown because there is not a slip station.

3.2.15 MarkFeed Method

Description

CapRecMarkFeed property is PrinterMarkFeeds.None the exception of "there is no function" is thrown.

3.2.16 EndInsertion Method

Description

This device the exception is thrown because there is not a slip station.

3.2.17 EndRemoval Method

Description

This device the exception is thrown because there is not a slip station.

3.2.18 CutPaper Method

Description

If the *percentage* parameter is 0, the method process ends without sending the command.

If the *percentage* parameter is from 1 to 100, activate the cutter to perform a partial cut leaving one point uncut.

3.2.19 PrintNormal Method**Description**

Although the UPOS specification is such that an error is generated during synchronous printing if there is no line feed code, printing is successful when this method is executed even if a character string contains no line feed code.

See the table “[Appendix-E Escape Sequences](#)” for escape sequences supported by this device.

3.2.20 PrintImmediate Method**Description**

Although “this method tries to print its data immediately – that is, as the very next printer operation” is written in the UPOS, with ServiceObject, the data of multiple transactions may be sent to the device during asynchronous printing. Therefore, data of the **PrintImmediate** method may not be printed immediately.

Although the UPOS specification is such that an error is generated during synchronous printing if there is no line feed code, printing is successful when this method is executed even if a character string contains no line feed code.

See the table “[Appendix-E Escape Sequences](#)” for escape sequences supported by this device.

3.2.21 PrintTwoNormal Method**Description**

This device has only one station, the exception is thrown.

3.2.22 RotatePrint Method**Description**

When ESC|#B is used to print an image, rotated printing takes places regardless of the PrintRotation.Bitmap specification of the *rotation* parameter.

The *alignment* parameter of each of the **SetBitmap** method, **PrintBitmap** method, **PrintMemoryBitmap** method, and **PrintBarCode** method is also ignored.

If an exception is thrown when this method is called, the rotated print mode is not switched.

3.2.23 PrintBitmap Method**Description**

This method enables a jpeg file, gif file, or Windows bmp file to be specified.

The resolutions for printing images are as follows.

Station	Landscape	Portrait
Receipt	80 dpi	72 dpi

3.2.24 PrintMemoryBitmap Method**Description**

Only bitmaps created from jpeg files, gif files, or Windows bmp files are supported. The resolutions for printing images are as follows.

Station	Landscape	Portrait
Receipt	80 dpi	72 dpi

3.2.25 SetBitmap Method**Description**

This method enables a jpeg file, gif file, and or Windows bmp file to be specified.

Images are printed at the standard resolution of the device, regardless of the value of **RecLetterQuality** property.

If a value other than PrintBitmap.Left or 0 is specified for the *alignment* parameter, an exception is thrown when a device is incapable of printing in the specified location.

3.2.26 SetLogo Method**Description**

The following escape sequences cannot be specified in data saved using this method. If they are specified, an exception is thrown.

- ESC | tL
- ESC | bL

3.2.27 TransactionPrint Method**Description**

If the current rotated print mode is rotated 90-degree print mode, the

mode cannot be switched to transaction mode.

When switching out of transaction mode, any buffering data saved to the ServiceObject in rotated 90-degree print mode is printed and rotated 90 degree print mode is maintained.

If an exception is thrown when this method is called, the transaction mode is not switched. Furthermore, buffering data saved to the ServiceObject while in transaction mode is not cleared.

3.3 Events

3.3.1 DirectIOEvent

The properties listed below differ from functions described in UPOS.

- **PTR_DIE_RESPONSE Event Number**

Property

<i>EventNumber</i>	PTR_DIE_RESPONSE
<i>Data</i>	0 (not used)
<i>Object</i>	Stores the response from the printer

Description

When the PTR_DI_OUTPUT_NORMAL or PTR_DI_OUTPUT_REALTIME command of the **DirectIO** method or the **PrintNormal** method/ **PrintImmediate** method involving ESC|#E results in the sending of an ESC/POS command that has a response from the device, the response is stored in the *Object* property and reported. The ESC/POS commands capable of notification as a response are as follows.

- ESC u
- ESC v
- GS I (printer ID of 1 byte)
- GS r
- DLE EOT

When a network connection is being used and the Ink on Paper for Completion check box of SetupPOS Settings is selected, this event cannot notify of the response from the printer.

- **PTR_DIE_SET_BITMAP_MODE Event Number**

Property

<i>EventNumber</i>	PTR_DIE_SET_BITMAP_MODE
<i>Data</i>	Image save method
<i>Object</i>	Stores the key code

Description

Notifies of the save method used when the **SetBitmap** method saved an image.

One of the following values is set to the *Data* property.

Data	Meaning
PTR_DIE_MEMORY	Stored in the ServiceObject

3.3.2 ErrorEvent

Description

If the **DeviceEnabled** property becomes false while there is an **ErrorEvent** queued state, the ServiceObject assumes that the *ErrorResponse* property has been set to ErrorResponse.Retry and performs the corresponding processing. Therefore, asynchronous output data is output again when the **DeviceEnabled** property becomes true. To prevent this data from being output again, execute the **ClearOutput** method.

Appendix-A Revision history

A.1 EPSON OPOS ADK for .NET 1.14.6

- (1) Microsoft POS for .NET 1.14.1 is supported.

A.2 EPSON OPOS ADK for .NET 1.11

- (1) Microsoft POS for .NET 1.11 is supported.
- (2) Changed Error codes for Hydra Devices.
- (3) Changed initialization sequence.

A.3 EPSON OPOS ADK for .NET 1.9

- (1) Microsoft POS for .NET 1.1 is supported.

A.4 EPSON OPOS ADK for .NET 1.8

POS Device driver complied with Microsoft POS for .NET 1.0 specification has been provided.

This version has been created based on EPSON OPOS ADK 2.40.

The following shows the difference between this version and EPSON OPOS ADK2.40.

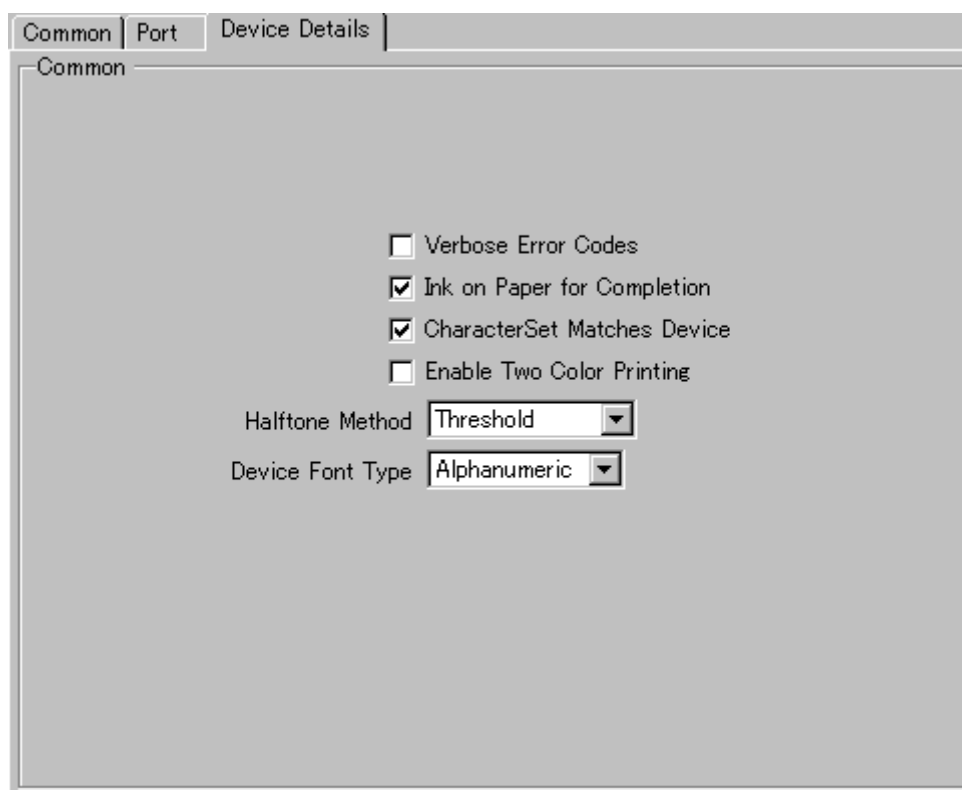
Differences from EPSON OPOS ADK2.40

- (1) All ErrorCode resulting in an exception being thrown and ErrorCodeExtended have been revised.
- (2) Commands that can be used with the **DirectIO** method were deleted or integrated. Therefore, some commands have been deleted or shifted to SetupPOS.
- (3) The **DeviceEnabled** property state was deleted from the issue conditions of queued events. Therefore, an event may be reported even if the **DeviceEnabled** property is in the false state.
- (4) The print character count, print line count, line feed amount, and barcode print count, of the transaction print mode are reflected in the values that can be retrieved by the **RetrieveStatistics** method when printing is actually performed.
- (5) When the **Open** method is executed, a communication control class instance is generated. An exception is thrown if a communication control class

instance is not generated when the **Open** method is executed.

- (6) Code page 254 and code page 255 are supported.
- (7) UPOS1.9 is supported.

Appendix-B SetupPOS Settings



B.1 Verbose Error Codes Check Box

Description

Sets the error code type for during output.

State	Meaning
Checkmark added	Sets the timeout to ErrorCodeExtended for an error that occurs during output.
No checkmark added	Sets the printer state as is to ErrorCode or ErrorCodeExtended, regardless of whether the error occurred during output.

Default: no checkmark added

B.2 CharacterSet Matches Device Check Box

Description

Sets whether the setting for the international character set is changed automatically to match the value of the **CharacterSet** property.

State	Meaning
Checkmark added	Sets the international character set to match the value of the CharacterSet property.
No checkmark added	Sets the international character set of America when the value of the CharacterSet property is other than 932.

Default: checkmark added

B.3 Enable Two Color Printing Check Box

Description

Sets whether the ribbon cassette to be used has two colors.

Item	Meaning
Checkmark added	Two color ribbon cassette is used.
No checkmark added	One color ribbon cassette is used.

- **When set to perform two color printing**

The **CapRec2Color** property is set to **PrinterColors.Primary** | **PrinterColors.Custom1**.

Using the **PrintBitmap** method to perform two color printing becomes possible.

Using the escape sequences of the **PrintNormal** method and **PrintImmediate** method to perform custom color printing becomes possible.

Default: no checkmark added

B.4 Ink on Paper for Completion Check Box

Description

Sets whether to check that printing operation is complete.

State	Meaning
Checkmark added	Judges the printing method to be complete when the device completes printing.
No checkmark added	Judges the printing method to be complete when data output is complete.

- **When set to judge method output to be complete when the device completes printing**

Printing on the device and the printing method are not completely synchronized. The method can be completed quickly.

If the value of the **AsyncMode** property is set to true, the completion of printing is reported before the device actually completes printing because the **OutputCompleteEvent** event considers the printing method to be complete when the data output is complete.

Printing is judged to be successful if method output completes even when an error was generated on the device during printing.

Default: checkmark added

B.5 Halftone Method Combo Box

Description

Sets the halftone method type used during image printing (execution of **PrintBitmap** method).

Item	Meaning
Threshold	Uses the threshold method (monochrome conversion) on the specified image file, and then outputs it to the device.
Error Diffusion	Performs error diffusion processing on the specified image file, and then outputs it to the device.
Dithering	Performs dithering processing on the specified image file, and then outputs it to the device.

Default: Threshold

B.6 Device Font Type Combo Box

Description

Sets the multi-byte character font of the device.

Item	Meaning
None (ANK)	The device has no multi-byte character font.
Japanese	The device has a Japanese font.

- When set to the device has a Japanese font
The **CharacterSet** property is set to 932.
932 exists in the **CharacterSetList** property.
Printing Japanese using the **PrintNormal** method and
PrintImmediate method becomes possible if the **CharacterSet**
property is 932.

Default: None (ANK)

Appendix-C Hardware Settings

- **DIP Switch Settings**

Set the DIP switches of this device as shown below.

1) Serial connection

DIP-SW 1

No.	Setting	
1	OFF	Recommended
2	OFF	Fixed to OFF
3	OFF	Fixed to OFF
4	OFF	Fixed to OFF
5	OFF	Note 1
6	OFF	Note 1
7	OFF	Note 2
8	OFF	Settable

DIP-SW 2

No.	Setting	
1	OFF	Fixed to OFF
2	ON	Fixed to ON
3	OFF	Note 3
4	OFF	Note 3
5	ON	Settable
6	OFF	Fixed to OFF
7	OFF	Fixed to OFF
8	OFF	Note 4

Note 1: Set the parity with 5 and 6 of DIP-SW1.

DIP Switch 1 Parity Settings

SW No.	Function	ON	OFF	Default
1-5	Parity check	Parity	No parity	OFF
1-6	Parity selection	Even parity	Odd parity	OFF

Note 2: Set the transmission speed with 7 of DIP-SW1.

DIP Switch 1 Transmission Speed Switching

SW1-7	Baud Rate (bps)
ON	4800
OFF	9600

Note 3: Set the reset signal with 3 and 4 of DIP-SW2.

Note 4: Set the buzzer with 8 of DIP-SW2.

2) Parallel connection

DIP-SW 1

No.	Setting
1	OFF
2	OFF
3	OFF
4	OFF
5	OFF
6	OFF
7	OFF
8	ON

Recommended
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to ON

DIP-SW 2

No.	Setting
1	OFF
2	ON
3	OFF
4	ON
5	ON
6	OFF
7	OFF
8	OFF

Fixed to OFF
Fixed to ON
Fixed to OFF
Fixed to ON
Settable
Fixed to OFF
Fixed to OFF
Note 1

Note 1: Set the buzzer with 8 of DIP-SW2.

3) USB connection and Network connection

DIP-SW 1

No.	Setting
1	OFF
2	OFF
3	OFF
4	OFF
5	OFF
6	OFF
7	OFF
8	OFF

Recommended
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Fixed to OFF
Settable

DIP-SW 2

No.	Setting
1	OFF
2	ON
3	OFF
4	ON
5	ON
6	OFF
7	OFF
8	OFF

Fixed to OFF
Fixed to ON
Fixed to OFF
Note 1
Settable
Fixed to OFF
Fixed to OFF
Note 2

Note 1: Set the reset signal with 4 of DIP-SW2. In the case of a network connection, the setting is fixed to ON.

Note 2: Set the buzzer with 8 of DIP-SW2.

- Memory Switch Settings**

This device has no memory switch.

Appendix-D Default Values of Properties

● Common Settings

Property	Setting Value/Default Value	Range of Settings
CapCompareFirmwareVersion	false	—
CapPowerReporting	(Serial I/F) PowerReporting.Standard (Other I/F) PowerReporting.Advanced	—
CapStatisticsReporting	true	—
CapUpdateFirmware	false	—
CapUpdateStatistics	true	—
CheckHealthText	""	—
Claimed	false	—
OutputID	0	—
PowerNotify	PowerNotification.Disabled	PowerNotification.Disabled, PowerNotification.Enabled
PowerState	PowerState.Unknown	—
DeviceDescription	"EPSON TM-U230 Printer"	—
DeviceName	"TM-U230"	—
State	ControlState.Idle	—
AsyncMode	false	true, false
CapCharacterSet	Refer to "Settings Affecting Changing of Language".	Refer to "Settings Affecting Changing of Language".
CapConcurrentJrnRec	false	—
CapConcurrentJrnSlp	false	—
CapConcurrentRecSlp	false	—
CapConcurrentPageMode	false	—
CapCoverSensor	true	—
CapMapCharacterSet	false	—
CapTransaction	true	—
CartridgeNotify	PrinterCartridgeNotify.Disabled	—
CharacterSet	Refer to "Settings Affecting Changing of Language".	Refer to "Settings Affecting Changing of Language".
CharacterSetList	Refer to "Settings Affecting Changing of Language".	Refer to "Settings Affecting Changing of Language".
ErrorLevel	PrinterErrorLevel.None	—
ErrorStation	PrinterStation.None	—
ErrorString	""	—
FlagWhenIdle	false	true, false
FontTypefaceList	""	—

MapCharacterSet	false	—
MapMode	MapMode.Dots	MapMode.Dots, MapMode.Twips, MapMode.English, MapMode.Metric
PageModeArea	""	—
PageModeDescriptor	PageModeDescriptors.None	—
PageModeHorizontalPosition	0	—
PageModePrintArea	""	—
PageModePrintDirection	PageModePrintDirection.None	—
PageModeStation	PrinterStation.None	—
PageModeVerticalPosition	0	—
RotateSpecial	PrintRotation.Normal	—
CoverOpen	false	—

● **Settings Related to Receipts**

Property	Setting Value/Default Value	Range of Settings
CapRec2Color	false	true is set when the use of TwoColor is set with the utility.
CapRecBarCode	false	—
CapRecBitmap	true	—
CapRecBold	true	—
CapRecCartridgeSensor	PrinterCartridgeSensors.None	—
CapRecColor	PrinterColors.Primary	PrinterColors.Primary and PrinterColors.Custom1 are set when the use of TwoColor is set with the utility.
CapRecDhigh	true	—
CapRecDwide	true	—
CapRecDwideDhigh	true	—
CapRecEmptySensor	true	—
CapRecItalic	false	—
CapRecLeft90	false	—
CapRecMarkFeed	PrinterMarkFeeds.None	—
CapRecNearEndSensor	true	—
CapRecPageMode	false	—
CapRecPapercut	true	—
CapRecPresent	true	—
CapRecRight90	false	—
CapRecRotate180	true	—
CapRecStamp	false	—
CapRecUnderline	true	—
RecBarCodeRotationList		—
RecBitmapRotationList	PrintRotation.Normal, PrintRotation.Rotate180	—
RecCurrentCartridge	PrinterColors.Primary	—
RecCartridgeState	PrinterCartridgeStates.Unknown	—
RecEmpty	false	—
RecLetterQuality	false	true, false
RecLineChars	33	1 to 40 Numbers described in RecLineCharsList can be set. For any other value, if the set value is smaller than the maximum value supported by the printer, the value is set to the nearest value that is larger than the specified value in RecLineCharsList properties.
RecLineCharsList	33, 40	—
RecLineHeight	9	The font height is adjusted to that of FontA or FontB specified in RecLineChars.
RecLineSpacing	12	0 to 127
RecLinesToPaperCut	8 Changing RecLineSpacing configures the setting as follows. $\text{RecLinesToPaperCut} = 90 \div \text{RecLineSpacing}$ (If the above calculation generates a remainder, perform the following calculation: $\text{RecLinesToPaperCut} = \text{RecLinesToPaperCut} + 1$)	—
RecLineWidth	200	—
RecNearEnd	false	—
RecSidewaysMaxChars	0	—
RecSidewaysMaxLines	0	—

● **Settings Affecting Changing of Language**

Language	Property	Setting Value/Default Value	Range of Settings
ANK	CapCharacterSet	CharacterSetCapability.Ascii	—
	CharacterSet	437	One of the values in CharacterSetList
	CharacterSetList	254, 255, 437, 850, 858, 860, 863, 865	—
Japanese	CapCharacterSet	CharacterSetCapability.Kanji	—
	CharacterSet	932	One of the values in CharacterSetList.
	CharacterSetList	254, 437, 850, 852, 858, 860, 863, 865, 866, 932	—

Appendix-E Escape Sequences

The following figure is about supported/unsupported Escape Sequences.

Device	Escape Sequence	Range of Settings
TM-U230	ESC #P	0 to 100 (100)
	ESC #fP	0 to 100 (100)
	ESC #sP	—
	ESC sL	—
	ESC #B	1 to 20
	ESC tL	O
	ESC bL	O
	ESC #fF	0 to 9999 (1)
	ESC #uF	0 to 9999 (1)
	ESC #rF	0 to 255 (1)
	ESC #E	0 to 999 (1)
	ESC #fT	—
	ESC bC	O
	ESC #uC	0 to 1 (1)
	ESC iC	—
	ESC #rC	1 to 2 (2)
	ESC rvC	—
	ESC #sC	—
	ESC 1C	O
	ESC 2C	O
	ESC 3C	O
	ESC 4C	O
	ESC #hC	1 to 2 (1)
	ESC #vC	1 to 2 (1)
	ESC tbC	—
	ESC tpC	—
	ESC cA	O
	ESC rA	O
	ESC IA	O
	ESC N	O
	ESC #R	—

The number in () is the value when # is omitted.
O indicates the setting is possible.

Appendix-F DeviceStatistics

TM-U230

XML Definition Name	Description	Reset Permission	Update Permission
UnifiedPOSVersion	UPOS version	x	x
DeviceCategory	Device category	x	x
ManufacturerName	Manufacturer name	x	x
ModelName	Device name	x	x
SerialNumber	Serial number	x	x
ManufactureDate	Manufacture date	x	x
MechanicalRevision	Device revision	x	x
FirmwareRevision	Firmware version	x	x
Interface	Interface	x	x
InstallationDate	Installation date	x	x
HoursPoweredCount	Operation time	O	O
CommunicationErrorCount	Communication error count	O	O
BarcodePrintedCount	Barcode print count	x	x
FormInsertionCount	Slip insertion count	x	x
HomeErrorCount	Mechanical error count	O	O
JournalCharacterPrintedCount	Journal character print count	x	x
JournalLinePrintedCount	Journal line print count	x	x
MaximumTempReachedCount	Head temperature error count	O	O
NVRAMWriteCount	NVRAM setting count	x	x
PaperCutCount	Paper cut count	O	O
FailedPaperCutCount	Paper cut failure count	O	O
PrinterFaultCount	Unrecoverable error count	O	O
PrintSideChangeCount	Slip side change count	x	x
FailedPrintSideChangeCount	Slip side change failure count	x	x
ReceiptCharacterPrintedCount	Receipt print character count	O	O
ReceiptLinePrintedCount	Receipt print line count	O	O
ReceiptLineFeedCount	Receipt line feed count	O	O
ReceiptCoverOpenCount	Receipt cover open count	O	O
SlipCharacterPrintedCount	Slip print character count	x	x
SlipLinePrintedCount	Slip print line count	x	x
SlipLineFeedCount	Slip line feed count	x	x
SlipCoverOpenCount	Slip cover open count	x	x
StampFiredCount	Stamp print count	x	x

O: Permitted
x: Not permitted