



# Overall activities

2019



# Outline

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- LaserCo DT in one slide
- LaserCo DT Key Milestones
- Business model
- Laser cladding advantages
- Equipment peculiarity
- LaserCo strengths



# LaserCo DT in One slide

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Founders:

Diarotech, Gemma, Abraco

Shareholders:

6 private people +1 public invest (7%)

Equity: 650.000

Staff: ~10 people (7 inside, 3 outside)



# Key milestones

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- 2007 : LaserCo DT founding
- 2011 : Commercialization of Diamond Technology
- 2013 : First ASME IX qualification for laser cladding of Nuclear equipments
- 2014 : Diamond laser cladding worldwide licence for oil and gas + selling of the laser machine
- 2015 : New workshop / new laser / new techniques / new machining and grinding equipments
- 2017: Industrialization of the laser-wire cladding



# Business model

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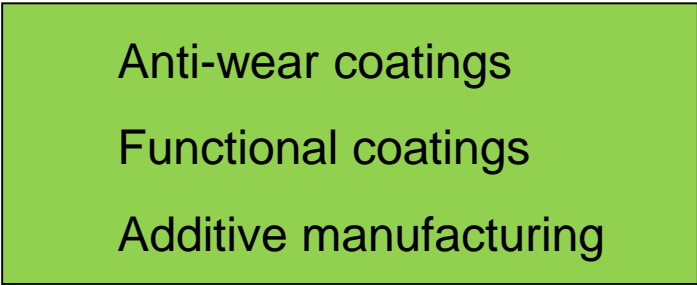
- Services
- Projets



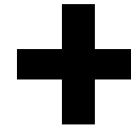
# Business model

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- Services



Anti-wear coatings  
Functional coatings  
Additive manufacturing



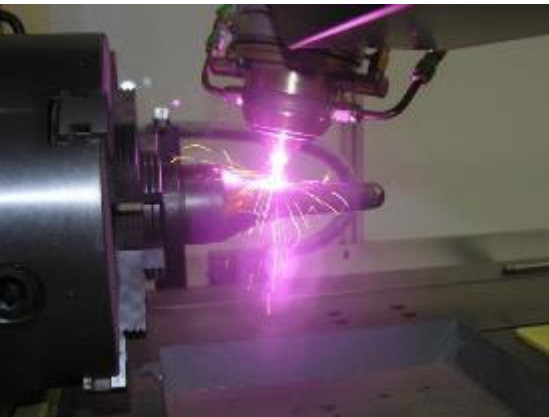
Procurement  
Machining  
Expertise

# Business model

## ■ Services

Anti-wear coatings  
Functional coatings  
Additive manufacturing

Laser cladding



Thermal spray



Submerged arc welding



# Business model

- Services
  - Anti-wear coatings
    - Corrosion resistance
    - Abrasion resistance
    - Erosion resistance



Before



After

## Markets:

- Steelmaking
- Sugar
- Energy
- Chemistry
- Grinding

Before



After





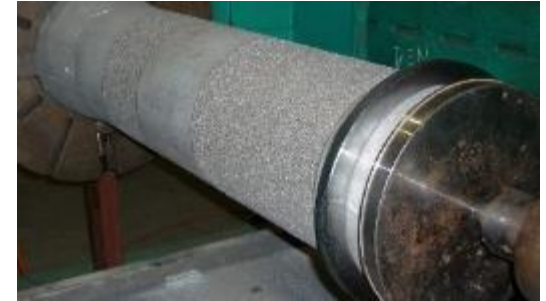
# Business model

- Services
  - Functional coatings
    - Grip
    - Amagnetic
    - ...

## Markets:

- Energy
- Paper
- ...

Oil & Gas



Paper



# Business model

## ■ Services

- Additive manufacturing
  - Refurbishment
  - New parts

### Markets:

- Steelmaking
- Energy
- Chemistry
- Mechanic

### Nuclear Qualified Procedures





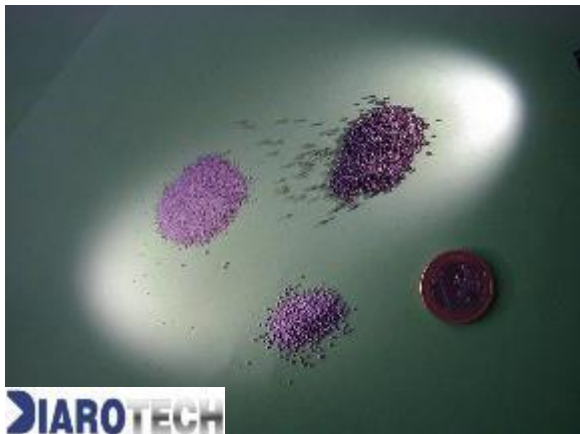
# Business model

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- Projects
  - New coating developments
  - Process developments
  - Laser cladding partnerships
  
- ❖ Completed projects
- ❖ On-going projects
- ❖ Research thematics

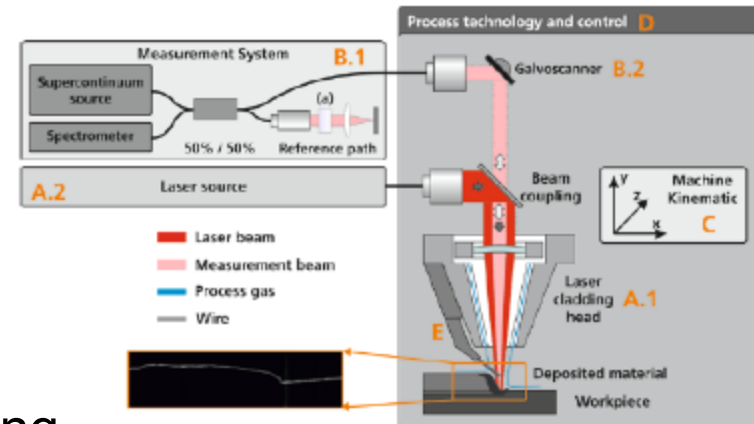
# Business model

- Projects
  - Completed projects
    - Diamond laser cladding → LaserCo funding
    - Grip → customer funding

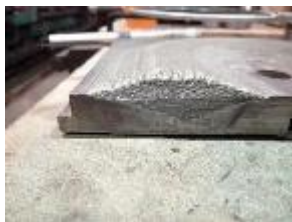


# Business model

- Projects
  - On-going projects

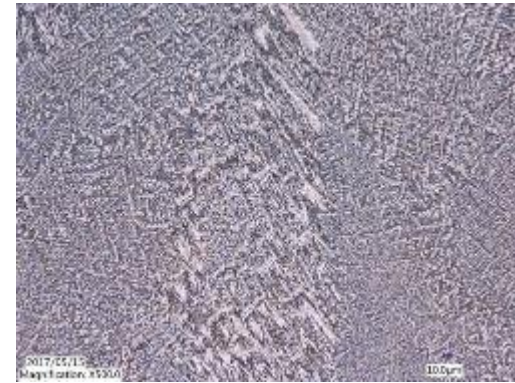


- TopCladd → Europe funding
  - Real-time cladding regulation based on seam weld characterization (interferometry)
- Sputtering targets refurbishing → customer funding
- MatLaMeD → Europe funding
  - Combining powder and wire laser cladding in order to develop new alloys for the molds and steelmaking industry



# Business model

- Projects
  - Research thematics
    - High value coatings (Ti, Ni, Mo,...)
    - Wire laser cladding
    - High Speed Laser Cladding (HSLC)
    - High mass flow rate cladding
    - Laser cladding integration for customers





# Laser cladding advantages

- Minimal heat transfer to the support
  - No/Lower deformation
  - Better mechanical properties (smaller grains, different microstructures)
  - Less pre- & post- heat treatments
  - More materials combination possibilities
- Large flexibility on the coating thickness (from 0.5mm up to >30cm)
- Very homogeneous (negligible dilution)
- No oxidation

Arc welding



Laser cladding

# Equipment peculiarity

## **Laser cladding:**

Fully integrated 7 axes CNC machine

## **Normal head:**

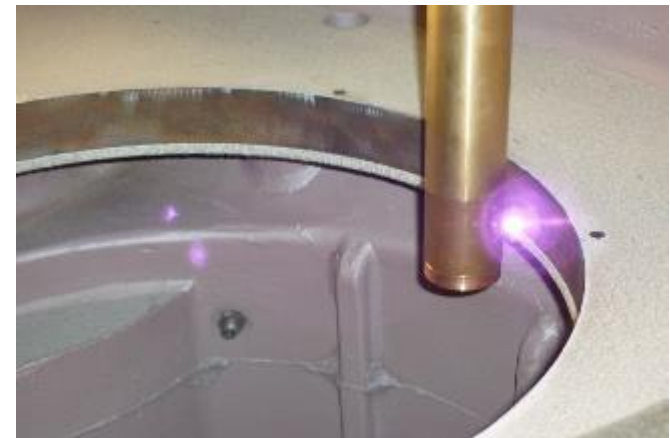
Powder & wire feeding  
(up to 10kg/h)

## **Inner head:**

Inside tube cladding

$D_{\min} = \pm 50\text{mm}$  (2")

$L_{\max} = \pm 1600\text{mm}$  (65")





A decorative graphic consisting of a blue square, a green square, and a yellow square, all overlapping and partially obscured by a white crosshair.

# LaserCo DT strengths

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- Diamond coating (unique in the world)
- 10 years of industrial experience
- In-house engineering of the complete machine (7 axis moving + integrated automation of piece-head displacement, feeding powder and laser power)
- R&D capability
- Laser fit to be moved for **jobs on site**



# LaserCo DT strengths

- Experience with many added material

Added material
Steels and stainless steels (316L, 414N...) up to 65HRC
Ni alloys (up to 60HRC) and Ni superalloys (625, 718, C22, C276,...)
Cobalt alloys (stellite 1,4,6,12, 21, 25; ultimet;...)
Aluminium alloys
Copper alloys (CuAlFe alloys up to 30HRC)
Titanium alloys (grade 2, grade 6)
Sn alloy (SnSb8Cu4)



# LaserCo DT strengths

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- Experience with many substrates

Substrates
Steels (S355, 42CrMo4, Creusabro,...)
Cast iron
Stainless steels (316L, 904L,...)
Ni alloys
Aluminium alloys
Copper

# Contacts

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