

Log File Contents

1: (assertControllerFault) : BAD_EXPOSURE_POSITION_SENSOR [0x40]
(/home/jenkins/agent/workspace/Release/optimus-releaseTools/git-projects/Libraries/Device/libToolController/lib/ToolController.cpp:4445)

2: [0m[PFS INFO] : PFS TOOL error : Must re-IdentifyTool

3: [PFS INFO] : =====

4: [PFS INFO] : PFS State: PFS_STATE_INITIALIZED

5: [PFS INFO] : Exposure Strategy: PROJECTIVE AGGRESSIVE

6: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

7: [PFS INFO] : Proximity Range [mm]: 20

8: [PFS INFO] : -----

9: [PFS INFO] : WASTE Distance : 4.8907

10: [PFS INFO] : SPARE Distance : 10000

11: [PFS INFO] : GUARD Distance : 11.7908

12: [PFS INFO] : -----

13: [PFS INFO] : =====

14: [PFS INFO] :

15: [PFS INFO] :

16: [PFS INFO] : =====

17: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

18: [PFS INFO] : -----

19: [PFS INFO] : Tool Controller State: FAULT

20: [PFS INFO] : =====

21: [PFS INFO] :

Log File Contents

22: [PFS INFO] : PFSTool not available

23: [PFS INFO] : =====

24: [PFS INFO] : Dimension : 158 x 113 x 161

25: [PFS INFO] : Resolution [mm] : 0.50 0.50 0.50

26: [PFS INFO] : Origin [mm] : -39.77 -26.50 -56.73

27: [PFS INFO] : Size [mm] : 79.00 56.50 80.50

28: [PFS INFO] : IsoValue : 128

29: [PFS INFO] : -----

30: [PFS INFO] : Total SPARE Voxel Count : 561037

31: [PFS INFO] : Total WASTE Voxel Count : 242357

32: [PFS INFO] : SPARE Voxel Count : 561037

33: [PFS INFO] : WASTE Voxel Count : 238493

34: [PFS INFO] : -----

35: [PFS INFO] : Proximity Boundary Algorithm : SINGLE Threaded

36: [PFS INFO] : =====

37: [PFS INFO] :

38: [PFS INFO] :

39: [PFS INFO] : =====

40: [PFS INFO] : Controller name:

41: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

42: [PFS INFO] : =====

Log File Contents

43: [PFS INFO] :

44: [PFS INFO] :

45: [PFS INFO] : =====

46: [PFS INFO] : Tool Part Number: 110310

47: [PFS INFO] : Tool Serial Number: SN000202

48: [PFS INFO] : -----

49: [PFS INFO] : Use Count: 18

50: [PFS INFO] : Usage Count SLS: 16

51: [PFS INFO] : Usage Time (min): 1033

52: [PFS INFO] : Usage Time SLS (min): 1030

53: [PFS INFO] : -----

54: [PFS INFO] : Homing Support: Yes

55: [PFS INFO] : Homing Torque (%): 0.2

56: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

57: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

58: [PFS INFO] : Act. Limit Homing Offset (mm): 2.22565

59: [PFS INFO] : Exposure Operating Torque(%): 0.95

60: [PFS INFO] : Drill Operating Torque(%): 0.65

61: [PFS INFO] : Low. Traverse Range (mm): 17.5

62: [PFS INFO] : Hi. Traverse Range (mm): 21.5

63: [PFS INFO] : Tool Drill Nominal RPM: 60000

Log File Contents

64: [PFS INFO] : MM per Ticks Resolution: 0.001238

65: [PFS INFO] : =====

66: [PFS INFO] :

67: [PFS INFO] :

68: [PFS ERROR] : (SetSpeed) : ToolController TOOL Exception caught: SetDrillMaxSpeed / assertControllerFault -- Error message:BAD_EXPOSURE_POSITION_SENSOR [0x40] (PFSControllerBox_DuoEthernet.cpp:218)

69: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

70: [PFS INFO] : Proximity Range [mm]: 20

71: [PFS INFO] : -----

72: [PFS INFO] : WASTE Distance : 4.8907

73: [PFS INFO] : SPARE Distance : 10000

74: [PFS INFO] : GUARD Distance : 11.7908

75: [PFS INFO] : -----

76: [PFS INFO] : =====

77: [PFS INFO] :

78: [PFS INFO] :

79: [PFS INFO] : =====

80: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

81: [PFS INFO] : -----

82: [PFS INFO] : Tool Controller State: FAULT

83: [PFS INFO] : =====

84: [PFS INFO] :

Log File Contents

85: [PFS INFO] : PFSTool not available

86: [PFS INFO] : =====

87: [PFS INFO] : Dimension : 158 x 113 x 161

88: [PFS INFO] : Resolution [mm] : 0.50 0.50 0.50

89: [PFS INFO] : Origin [mm] : -39.77 -26.50 -56.73

90: [PFS INFO] : Size [mm] : 79.00 56.50 80.50

91: [PFS INFO] : IsoValue : 128

92: [PFS INFO] : -----

93: [PFS INFO] : Total SPARE Voxel Count : 561037

94: [PFS INFO] : Total WASTE Voxel Count : 242357

95: [PFS INFO] : SPARE Voxel Count : 561037

96: [PFS INFO] : WASTE Voxel Count : 238493

97: [PFS INFO] : -----

98: [PFS INFO] : Proximity Boundary Algorithm : SINGLE Threaded

99: [PFS INFO] : =====

100: [PFS INFO] :

101: [PFS INFO] :

102: [PFS INFO] : =====

103: [PFS INFO] : Controller name:

104: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

105: [PFS INFO] : =====

Log File Contents

106: [PFS INFO] :

107: [PFS INFO] :

108: [PFS INFO] : =====

109: [PFS INFO] : Tool Part Number: 110310

110: [PFS INFO] : Tool Serial Number: SN000202

111: [PFS INFO] : -----

112: [PFS INFO] : Use Count: 18

113: [PFS INFO] : Usage Count SLS: 16

114: [PFS INFO] : Usage Time (min): 1033

115: [PFS INFO] : Usage Time SLS (min): 1030

116: [PFS INFO] : -----

117: [PFS INFO] : Homing Support: Yes

118: [PFS INFO] : Homing Torque (%): 0.2

119: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

120: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

121: [PFS INFO] : Act. Limit Homing Offset (mm): 2.22565

122: [PFS INFO] : Exposure Operating Torque(%): 0.95

123: [PFS INFO] : Drill Operating Torque(%): 0.65

124: [PFS INFO] : Low. Traverse Range (mm): 17.5

125: [PFS INFO] : Hi. Traverse Range (mm): 21.5

126: [PFS INFO] : Tool Drill Nominal RPM: 60000

Log File Contents

127: [PFS INFO] : MM per Ticks Resolution: 0.001238

128: [PFS INFO] : =====

129: [PFS INFO] :

130: [PFS INFO] :

131: [0m(assertControllerFault) : BAD_EXPOSURE_POSITION_SENSOR [0x40]
(/home/jenkins/agent/workspace/Release/optimus-releaseTools/git-projects/Libraries/Device/libToolController/lib/ToolController.cpp:4445)

132: [0m[PFS INFO] : PFS TOOL error : Must re-IdentifyTool

133: [PFS INFO] : =====

134: [PFS INFO] : PFS State: PFS_STATE_INITIALIZED

135: [PFS INFO] : Exposure Strategy: PROJECTIVE AGGRESSIVE

136: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

137: [PFS INFO] : Proximity Range [mm]: 20

138: [PFS INFO] : -----

139: [PFS INFO] : WASTE Distance : 6.95433

140: [PFS INFO] : SPARE Distance : 10000

141: [PFS INFO] : GUARD Distance : 12.1593

142: [PFS INFO] : -----

143: [PFS INFO] : =====

144: [PFS INFO] :

145: [PFS INFO] :

146: [PFS INFO] : =====

147: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

Log File Contents

148: [PFS INFO] : -----

149: [PFS INFO] : Tool Controller State: FAULT

150: [PFS INFO] : =====

151: [PFS INFO] :

152: [PFS INFO] : PFSTool not available

153: [PFS INFO] : =====

154: [PFS INFO] : Dimension : 158 x 113 x 161

155: [PFS INFO] : Resolution [mm] : 0.50 0.50 0.50

156: [PFS INFO] : Origin [mm] : -39.77 -26.50 -56.73

157: [PFS INFO] : Size [mm] : 79.00 56.50 80.50

158: [PFS INFO] : IsoValue : 128

159: [PFS INFO] : -----

160: [PFS INFO] : Total SPARE Voxel Count : 561037

161: [PFS INFO] : Total WASTE Voxel Count : 242357

162: [PFS INFO] : SPARE Voxel Count : 561037

163: [PFS INFO] : WASTE Voxel Count : 238165

164: [PFS INFO] : -----

165: [PFS INFO] : Proximity Boundary Algorithm : SINGLE Threaded

166: [PFS INFO] : =====

167: [PFS INFO] :

168: [PFS INFO] :

Log File Contents

169: [PFS INFO] : =====

170: [PFS INFO] : Controller name:

171: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

172: [PFS INFO] : =====

173: [PFS INFO] :

174: [PFS INFO] :

175: [PFS INFO] : =====

176: [PFS INFO] : Tool Part Number: 110310

177: [PFS INFO] : Tool Serial Number: SN000202

178: [PFS INFO] : -----

179: [PFS INFO] : Use Count: 18

180: [PFS INFO] : Usage Count SLS: 16

181: [PFS INFO] : Usage Time (min): 1155

182: [PFS INFO] : Usage Time SLS (min): 1152

183: [PFS INFO] : -----

184: [PFS INFO] : Homing Support: Yes

185: [PFS INFO] : Homing Torque (%): 0.2

186: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

187: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

188: [PFS INFO] : Act. Limit Homing Offset (mm): 2.22565

189: [PFS INFO] : Exposure Operating Torque(%): 0.95

Log File Contents

190: [PFS INFO] : Drill Operating Torque(%): 0.65

191: [PFS INFO] : Low. Traverse Range (mm): 17.5

192: [PFS INFO] : Hi. Traverse Range (mm): 21.5

193: [PFS INFO] : Tool Drill Nominal RPM: 60000

194: [PFS INFO] : MM per Ticks Resolution: 0.001238

195: [PFS INFO] : =====

196: [PFS INFO] :

197: [PFS INFO] :

198: [PFS ERROR] : (KeepAlive) : ToolController TOOL Exception caught: KeepAlive / assertControllerFault -- Error
message:BAD_EXPOSURE_POSITION_SENSOR [0x40] (PFSControllerBox_DuoEthernet.cpp:320)

199: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

200: [PFS INFO] : Proximity Range [mm]: 20

201: [PFS INFO] : -----

202: [PFS INFO] : WASTE Distance : 6.95433

203: [PFS INFO] : SPARE Distance : 10000

204: [PFS INFO] : GUARD Distance : 12.1593

205: [PFS INFO] : -----

206: [PFS INFO] : =====

207: [PFS INFO] :

208: [PFS INFO] :

209: [PFS INFO] : =====

210: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

Log File Contents

211: [PFS INFO] : -----

212: [PFS INFO] : Tool Controller State: FAULT

213: [PFS INFO] : =====

214: [PFS INFO] :

215: [PFS INFO] : PFSTool not available

216: [PFS INFO] : =====

217: [PFS INFO] : Dimension : 158 x 113 x 161

218: [PFS INFO] : Resolution [mm] : 0.50 0.50 0.50

219: [PFS INFO] : Origin [mm] : -39.77 -26.50 -56.73

220: [PFS INFO] : Size [mm] : 79.00 56.50 80.50

221: [PFS INFO] : IsoValue : 128

222: [PFS INFO] : -----

223: [PFS INFO] : Total SPARE Voxel Count : 561037

224: [PFS INFO] : Total WASTE Voxel Count : 242357

225: [PFS INFO] : SPARE Voxel Count : 561037

226: [PFS INFO] : WASTE Voxel Count : 238165

227: [PFS INFO] : -----

228: [PFS INFO] : Proximity Boundary Algorithm : SINGLE Threaded

229: [PFS INFO] : =====

230: [PFS INFO] :

231: [PFS INFO] :

Log File Contents

232: [PFS INFO] : =====

233: [PFS INFO] : Controller name:

234: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

235: [PFS INFO] : =====

236: [PFS INFO] :

237: [PFS INFO] :

238: [PFS INFO] : =====

239: [PFS INFO] : Tool Part Number: 110310

240: [PFS INFO] : Tool Serial Number: SN000202

241: [PFS INFO] : -----

242: [PFS INFO] : Use Count: 18

243: [PFS INFO] : Usage Count SLS: 16

244: [PFS INFO] : Usage Time (min): 1155

245: [PFS INFO] : Usage Time SLS (min): 1152

246: [PFS INFO] : -----

247: [PFS INFO] : Homing Support: Yes

248: [PFS INFO] : Homing Torque (%): 0.2

249: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

250: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

251: [PFS INFO] : Act. Limit Homing Offset (mm): 2.22565

252: [PFS INFO] : Exposure Operating Torque(%): 0.95

Log File Contents

253: [PFS INFO] : Drill Operating Torque(%): 0.65

254: [PFS INFO] : Low. Traverse Range (mm): 17.5

255: [PFS INFO] : Hi. Traverse Range (mm): 21.5

256: [PFS INFO] : Tool Drill Nominal RPM: 60000

257: [PFS INFO] : MM per Ticks Resolution: 0.001238

258: [PFS INFO] : =====

259: [PFS INFO] :

260: [PFS INFO] :

261: (assertControllerFault) : BAD_EXPOSURE_POSITION_SENSOR [0x40]
(/home/jenkins/agent/workspace/Release/optimus-releaseTools/git-projects/Libraries/Device/libToolController/lib/ToolController.cpp:4445)

262: [0m[PFS INFO] : PFS TOOL error : Must re-IdentifyTool

263: [PFS INFO] : =====

264: [PFS INFO] : PFS State: PFS_STATE_INITIALIZED

265: [PFS INFO] : Exposure Strategy: PROJECTIVE AGGRESSIVE

266: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

267: [PFS INFO] : Proximity Range [mm]: 0

268: [PFS INFO] : =====

269: [PFS INFO] :

270: [PFS INFO] :

271: [PFS INFO] : =====

272: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

273: [PFS INFO] : -----

Log File Contents

274: [PFS INFO] : Tool Controller State: FAULT

275: [PFS INFO] : =====

276: [PFS INFO] :

277: [PFS INFO] : PFSTool not available

278: [PFS INFO] : PFSWorkpiece not available

279: [PFS INFO] : =====

280: [PFS INFO] : Controller name:

281: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

282: [PFS INFO] : =====

283: [PFS INFO] :

284: [PFS INFO] :

285: [PFS INFO] : =====

286: [PFS INFO] : Tool Part Number: 110310

287: [PFS INFO] : Tool Serial Number: SN000202

288: [PFS INFO] : -----

289: [PFS INFO] : Use Count: 18

290: [PFS INFO] : Usage Count SLS: 16

291: [PFS INFO] : Usage Time (min): 1158

292: [PFS INFO] : Usage Time SLS (min): 1155

293: [PFS INFO] : -----

294: [PFS INFO] : Homing Support: Yes

Log File Contents

295: [PFS INFO] : Homing Torque (%): 0.2

296: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

297: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

298: [PFS INFO] : Act. Limit Homing Offset (mm): 2.22565

299: [PFS INFO] : Exposure Operating Torque(%): 0.95

300: [PFS INFO] : Drill Operating Torque(%): 0.65

301: [PFS INFO] : Low. Traverse Range (mm): 17.5

302: [PFS INFO] : Hi. Traverse Range (mm): 21.5

303: [PFS INFO] : Tool Drill Nominal RPM: 60000

304: [PFS INFO] : MM per Ticks Resolution: 0.001238

305: [PFS INFO] : =====

306: [PFS INFO] :

307: [PFS INFO] :

308: [PFS ERROR] : (AssertToolConfiguration) : ToolController TOOL Exception caught: assertControllerFault -- Error
message:BAD_EXPOSURE_POSITION_SENSOR [0x40] (PFSControllerBox_DuoEthernet.cpp:140)

309: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

310: [PFS INFO] : Proximity Range [mm]: 0

311: [PFS INFO] : =====

312: [PFS INFO] :

313: [PFS INFO] :

314: [PFS INFO] : =====

315: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

Log File Contents

316: [PFS INFO] : -----

317: [PFS INFO] : Tool Controller State: FAULT

318: [PFS INFO] : =====

319: [PFS INFO] :

320: [PFS INFO] : PFSTool not available

321: [PFS INFO] : PFSWorkpiece not available

322: [PFS INFO] : =====

323: [PFS INFO] : Controller name:

324: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

325: [PFS INFO] : =====

326: [PFS INFO] :

327: [PFS INFO] :

328: [PFS INFO] : =====

329: [PFS INFO] : Tool Part Number: 110310

330: [PFS INFO] : Tool Serial Number: SN000202

331: [PFS INFO] : -----

332: [PFS INFO] : Use Count: 18

333: [PFS INFO] : Usage Count SLS: 16

334: [PFS INFO] : Usage Time (min): 1158

335: [PFS INFO] : Usage Time SLS (min): 1155

336: [PFS INFO] : -----

Log File Contents

337: [PFS INFO] : Homing Support: Yes

338: [PFS INFO] : Homing Torque (%): 0.2

339: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

340: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

341: [PFS INFO] : Act. Limit Homing Offset (mm): 2.22565

342: [PFS INFO] : Exposure Operating Torque(%): 0.95

343: [PFS INFO] : Drill Operating Torque(%): 0.65

344: [PFS INFO] : Low. Traverse Range (mm): 17.5

345: [PFS INFO] : Hi. Traverse Range (mm): 21.5

346: [PFS INFO] : Tool Drill Nominal RPM: 60000

347: [PFS INFO] : MM per Ticks Resolution: 0.001238

348: [PFS INFO] : =====

349: [PFS INFO] :

350: [PFS INFO] :

351: [0mLOG: NAVIO@ ERROR : Exception caught : ToolController TOOL Exception caught: assertControllerFault -- Error message:BAD_EXPOSURE_POSITION_SENSOR [0x40]

352: [0m(assertControllerFault) : BAD_EXPOSURE_POSITION_SENSOR [0x40]
(/home/jenkins/agent/workspace/Release/optimus-releaseTools/git-projects/Libraries/Device/libToolController/lib/ToolController.cpp:4445)

353: [0m[PFS INFO] : PFS TOOL error : Must re-IdentifyTool

354: [PFS INFO] : =====

355: [PFS INFO] : PFS State: PFS_STATE_INITIALIZED

356: [PFS INFO] : Exposure Strategy: PROJECTIVE AGGRESSIVE

Log File Contents

357: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

358: [PFS INFO] : Proximity Range [mm]: 20

359: [PFS INFO] : -----

360: [PFS INFO] : WASTE Distance : 5.76044

361: [PFS INFO] : SPARE Distance : 10000

362: [PFS INFO] : GUARD Distance : 11.7607

363: [PFS INFO] : -----

364: [PFS INFO] : =====

365: [PFS INFO] :

366: [PFS INFO] :

367: [PFS INFO] : =====

368: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

369: [PFS INFO] : -----

370: [PFS INFO] : Tool Controller State: FAULT

371: [PFS INFO] : =====

372: [PFS INFO] :

373: [PFS INFO] : PFSTool not available

374: [PFS INFO] : =====

375: [PFS INFO] : Dimension : 158 x 113 x 161

376: [PFS INFO] : Resolution [mm] : 0.50 0.50 0.50

377: [PFS INFO] : Origin [mm] : -39.77 -26.50 -56.73

Log File Contents

378: [PFS INFO] : Size [mm] : 79.00 56.50 80.50

379: [PFS INFO] : IsoValue : 128

380: [PFS INFO] : -----

381: [PFS INFO] : Total SPARE Voxel Count : 561037

382: [PFS INFO] : Total WASTE Voxel Count : 242357

383: [PFS INFO] : SPARE Voxel Count : 561033

384: [PFS INFO] : WASTE Voxel Count : 237673

385: [PFS INFO] : -----

386: [PFS INFO] : Proximity Boundary Algorithm : SINGLE Threaded

387: [PFS INFO] : =====

388: [PFS INFO] :

389: [PFS INFO] :

390: [PFS INFO] : =====

391: [PFS INFO] : Controller name:

392: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

393: [PFS INFO] : =====

394: [PFS INFO] :

395: [PFS INFO] :

396: [PFS INFO] : =====

397: [PFS INFO] : Tool Part Number: 110310

398: [PFS INFO] : Tool Serial Number: SN000170

Log File Contents

399: [PFS INFO] : -----

400: [PFS INFO] : Use Count: 9

401: [PFS INFO] : Usage Count SLS: 6

402: [PFS INFO] : Usage Time (min): 1350

403: [PFS INFO] : Usage Time SLS (min): 1222

404: [PFS INFO] : -----

405: [PFS INFO] : Homing Support: Yes

406: [PFS INFO] : Homing Torque (%): 0.2

407: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

408: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

409: [PFS INFO] : Act. Limit Homing Offset (mm): 2.29238

410: [PFS INFO] : Exposure Operating Torque(%): 0.95

411: [PFS INFO] : Drill Operating Torque(%): 0.65

412: [PFS INFO] : Low. Traverse Range (mm): 17.5

413: [PFS INFO] : Hi. Traverse Range (mm): 21.5

414: [PFS INFO] : Tool Drill Nominal RPM: 60000

415: [PFS INFO] : MM per Ticks Resolution: 0.001238

416: [PFS INFO] : =====

417: [PFS INFO] :

418: [PFS INFO] :

419: [PFS ERROR] : (KeepAlive) : ToolController TOOL Exception caught: KeepAlive / assertControllerFault -- Error
message:BAD_EXPOSURE_POSITION_SENSOR [0x40] (PFSControllerBox_DuoEthernet.cpp:320)

Log File Contents

420: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

421: [PFS INFO] : Proximity Range [mm]: 20

422: [PFS INFO] : -----

423: [PFS INFO] : WASTE Distance : 5.76044

424: [PFS INFO] : SPARE Distance : 10000

425: [PFS INFO] : GUARD Distance : 11.7607

426: [PFS INFO] : -----

427: [PFS INFO] : =====

428: [PFS INFO] :

429: [PFS INFO] :

430: [PFS INFO] : =====

431: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

432: [PFS INFO] : -----

433: [PFS INFO] : Tool Controller State: FAULT

434: [PFS INFO] : =====

435: [PFS INFO] :

436: [PFS INFO] : PFSTool not available

437: [PFS INFO] : =====

438: [PFS INFO] : Dimension : 158 x 113 x 161

439: [PFS INFO] : Resolution [mm] : 0.50 0.50 0.50

440: [PFS INFO] : Origin [mm] : -39.77 -26.50 -56.73

Log File Contents

441: [PFS INFO] : Size [mm] : 79.00 56.50 80.50

442: [PFS INFO] : IsoValue : 128

443: [PFS INFO] : -----

444: [PFS INFO] : Total SPARE Voxel Count : 561037

445: [PFS INFO] : Total WASTE Voxel Count : 242357

446: [PFS INFO] : SPARE Voxel Count : 561033

447: [PFS INFO] : WASTE Voxel Count : 237673

448: [PFS INFO] : -----

449: [PFS INFO] : Proximity Boundary Algorithm : SINGLE Threaded

450: [PFS INFO] : =====

451: [PFS INFO] :

452: [PFS INFO] :

453: [PFS INFO] : =====

454: [PFS INFO] : Controller name:

455: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

456: [PFS INFO] : =====

457: [PFS INFO] :

458: [PFS INFO] :

459: [PFS INFO] : =====

460: [PFS INFO] : Tool Part Number: 110310

461: [PFS INFO] : Tool Serial Number: SN000170

Log File Contents

462: [PFS INFO] : -----

463: [PFS INFO] : Use Count: 9

464: [PFS INFO] : Usage Count SLS: 6

465: [PFS INFO] : Usage Time (min): 1350

466: [PFS INFO] : Usage Time SLS (min): 1222

467: [PFS INFO] : -----

468: [PFS INFO] : Homing Support: Yes

469: [PFS INFO] : Homing Torque (%): 0.2

470: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

471: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

472: [PFS INFO] : Act. Limit Homing Offset (mm): 2.29238

473: [PFS INFO] : Exposure Operating Torque(%): 0.95

474: [PFS INFO] : Drill Operating Torque(%): 0.65

475: [PFS INFO] : Low. Traverse Range (mm): 17.5

476: [PFS INFO] : Hi. Traverse Range (mm): 21.5

477: [PFS INFO] : Tool Drill Nominal RPM: 60000

478: [PFS INFO] : MM per Ticks Resolution: 0.001238

479: [PFS INFO] : =====

480: [PFS INFO] :

481: [PFS INFO] :

482: [0m(assertControllerFault) : BAD_EXPOSURE_POSITION_SENSOR [0x40]

(/home/jenkins/agent/workspace/Release/optimus-releaseTools/git-projects/Libraries/Device/libToolController/lib/ToolController.cpp:4445)

Log File Contents

483: [0m[PFS INFO] : PFS TOOL error : Must re-IdentifyTool

484: [PFS INFO] : =====

485: [PFS INFO] : PFS State: PFS_STATE_INITIALIZED

486: [PFS INFO] : Exposure Strategy: PROJECTIVE AGGRESSIVE

487: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

488: [PFS INFO] : Proximity Range [mm]: 4.55856e-41

489: [PFS INFO] : =====

490: [PFS INFO] :

491: [PFS INFO] :

492: [PFS INFO] : =====

493: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

494: [PFS INFO] : -----

495: [PFS INFO] : Tool Controller State: FAULT

496: [PFS INFO] : =====

497: [PFS INFO] :

498: [PFS INFO] : PFSTool not available

499: [PFS INFO] : PFSWorkpiece not available

500: [PFS INFO] : =====

501: [PFS INFO] : Controller name:

502: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

503: [PFS INFO] : =====

Log File Contents

504: [PFS INFO] :

505: [PFS INFO] :

506: [PFS INFO] : =====

507: [PFS INFO] : Tool Part Number: 110310

508: [PFS INFO] : Tool Serial Number: SN000170

509: [PFS INFO] : -----

510: [PFS INFO] : Use Count: 9

511: [PFS INFO] : Usage Count SLS: 6

512: [PFS INFO] : Usage Time (min): 1350

513: [PFS INFO] : Usage Time SLS (min): 1222

514: [PFS INFO] : -----

515: [PFS INFO] : Homing Support: Yes

516: [PFS INFO] : Homing Torque (%): 0.2

517: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

518: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

519: [PFS INFO] : Act. Limit Homing Offset (mm): 2.29238

520: [PFS INFO] : Exposure Operating Torque(%): 0.95

521: [PFS INFO] : Drill Operating Torque(%): 0.65

522: [PFS INFO] : Low. Traverse Range (mm): 17.5

523: [PFS INFO] : Hi. Traverse Range (mm): 21.5

524: [PFS INFO] : Tool Drill Nominal RPM: 60000

Log File Contents

525: [PFS INFO] : MM per Ticks Resolution: 0.001238

526: [PFS INFO] : =====

527: [PFS INFO] :

528: [PFS INFO] :

529: [PFS ERROR] : (AssertToolConfiguration) : ToolController TOOL Exception caught: assertControllerFault -- Error message:BAD_EXPOSURE_POSITION_SENSOR [0x40] (PFSControllerBox_DuoEthernet.cpp:140)

530: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

531: [PFS INFO] : Proximity Range [mm]: 4.55856e-41

532: [PFS INFO] : =====

533: [PFS INFO] :

534: [PFS INFO] :

535: [PFS INFO] : =====

536: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

537: [PFS INFO] : -----

538: [PFS INFO] : Tool Controller State: FAULT

539: [PFS INFO] : =====

540: [PFS INFO] :

541: [PFS INFO] : PFSTool not available

542: [PFS INFO] : PFSWorkpiece not available

543: [PFS INFO] : =====

544: [PFS INFO] : Controller name:

545: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

Log File Contents

546: [PFS INFO] : =====

547: [PFS INFO] :

548: [PFS INFO] :

549: [PFS INFO] : =====

550: [PFS INFO] : Tool Part Number: 110310

551: [PFS INFO] : Tool Serial Number: SN000170

552: [PFS INFO] : -----

553: [PFS INFO] : Use Count: 9

554: [PFS INFO] : Usage Count SLS: 6

555: [PFS INFO] : Usage Time (min): 1350

556: [PFS INFO] : Usage Time SLS (min): 1222

557: [PFS INFO] : -----

558: [PFS INFO] : Homing Support: Yes

559: [PFS INFO] : Homing Torque (%): 0.2

560: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

561: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

562: [PFS INFO] : Act. Limit Homing Offset (mm): 2.29238

563: [PFS INFO] : Exposure Operating Torque(%): 0.95

564: [PFS INFO] : Drill Operating Torque(%): 0.65

565: [PFS INFO] : Low. Traverse Range (mm): 17.5

566: [PFS INFO] : Hi. Traverse Range (mm): 21.5

Log File Contents

567: [PFS INFO] : Tool Drill Nominal RPM: 60000

568: [PFS INFO] : MM per Ticks Resolution: 0.001238

569: [PFS INFO] : =====

570: [PFS INFO] :

571: [PFS INFO] :

572: [0m(assertControllerFault) : BAD_EXPOSURE_POSITION_SENSOR [0x40]
(/home/jenkins/agent/workspace/Release/optimus-releaseTools/git-projects/Libraries/Device/libToolController/lib/ToolController.cpp:4445)

573: [0m[PFS INFO] : PFS TOOL error : Must re-IdentifyTool

574: [PFS INFO] : =====

575: [PFS INFO] : PFS State: PFS_STATE_INITIALIZED

576: [PFS INFO] : Exposure Strategy: PROJECTIVE AGGRESSIVE

577: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

578: [PFS INFO] : Proximity Range [mm]: 20

579: [PFS INFO] : -----

580: [PFS INFO] : WASTE Distance : 9.53497

581: [PFS INFO] : SPARE Distance : 10000

582: [PFS INFO] : GUARD Distance : 11.7766

583: [PFS INFO] : -----

584: [PFS INFO] : =====

585: [PFS INFO] :

586: [PFS INFO] :

587: [PFS INFO] : =====

Log File Contents

588: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

589: [PFS INFO] : -----

590: [PFS INFO] : Tool Controller State: FAULT

591: [PFS INFO] : =====

592: [PFS INFO] :

593: [PFS INFO] : PFSTool not available

594: [PFS INFO] : =====

595: [PFS INFO] : Dimension : 158 x 113 x 161

596: [PFS INFO] : Resolution [mm] : 0.50 0.50 0.50

597: [PFS INFO] : Origin [mm] : -39.77 -26.50 -56.73

598: [PFS INFO] : Size [mm] : 79.00 56.50 80.50

599: [PFS INFO] : IsoValue : 128

600: [PFS INFO] : -----

601: [PFS INFO] : Total SPARE Voxel Count : 561037

602: [PFS INFO] : Total WASTE Voxel Count : 242357

603: [PFS INFO] : SPARE Voxel Count : 561033

604: [PFS INFO] : WASTE Voxel Count : 237066

605: [PFS INFO] : -----

606: [PFS INFO] : Proximity Boundary Algorithm : SINGLE Threaded

607: [PFS INFO] : =====

608: [PFS INFO] :

Log File Contents

609: [PFS INFO] :

610: [PFS INFO] : =====

611: [PFS INFO] : Controller name:

612: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

613: [PFS INFO] : =====

614: [PFS INFO] :

615: [PFS INFO] :

616: [PFS INFO] : =====

617: [PFS INFO] : Tool Part Number: 110310

618: [PFS INFO] : Tool Serial Number: SN000170

619: [PFS INFO] : -----

620: [PFS INFO] : Use Count: 10

621: [PFS INFO] : Usage Count SLS: 7

622: [PFS INFO] : Usage Time (min): 1350

623: [PFS INFO] : Usage Time SLS (min): 1222

624: [PFS INFO] : -----

625: [PFS INFO] : Homing Support: Yes

626: [PFS INFO] : Homing Torque (%): 0.2

627: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

628: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

629: [PFS INFO] : Act. Limit Homing Offset (mm): 2.29238

Log File Contents

630: [PFS INFO] : Exposure Operating Torque(%): 0.95

631: [PFS INFO] : Drill Operating Torque(%): 0.65

632: [PFS INFO] : Low. Traverse Range (mm): 17.5

633: [PFS INFO] : Hi. Traverse Range (mm): 21.5

634: [PFS INFO] : Tool Drill Nominal RPM: 60000

635: [PFS INFO] : MM per Ticks Resolution: 0.001238

636: [PFS INFO] : =====

637: [PFS INFO] :

638: [PFS INFO] :

639: [PFS ERROR] : (SetSpeed) : ToolController TOOL Exception caught: SetDrillMaxSpeed / assertControllerFault -- Error message:BAD_EXPOSURE_POSITION_SENSOR [0x40] (PFSControllerBox_DuoEthernet.cpp:218)

640: [PFS INFO] : Random Exposure Mode: RANDOM_EXPOSURE_MODE_DISABLED

641: [PFS INFO] : Proximity Range [mm]: 20

642: [PFS INFO] : -----

643: [PFS INFO] : WASTE Distance : 9.53497

644: [PFS INFO] : SPARE Distance : 10000

645: [PFS INFO] : GUARD Distance : 11.7766

646: [PFS INFO] : -----

647: [PFS INFO] : =====

648: [PFS INFO] :

649: [PFS INFO] :

650: [PFS INFO] : =====

Log File Contents

651: [PFS INFO] : Name : PFSControllerBox_DuoEthernet

652: [PFS INFO] : -----

653: [PFS INFO] : Tool Controller State: FAULT

654: [PFS INFO] : =====

655: [PFS INFO] :

656: [PFS INFO] : PFSTool not available

657: [PFS INFO] : =====

658: [PFS INFO] : Dimension : 158 x 113 x 161

659: [PFS INFO] : Resolution [mm] : 0.50 0.50 0.50

660: [PFS INFO] : Origin [mm] : -39.77 -26.50 -56.73

661: [PFS INFO] : Size [mm] : 79.00 56.50 80.50

662: [PFS INFO] : IsoValue : 128

663: [PFS INFO] : -----

664: [PFS INFO] : Total SPARE Voxel Count : 561037

665: [PFS INFO] : Total WASTE Voxel Count : 242357

666: [PFS INFO] : SPARE Voxel Count : 561033

667: [PFS INFO] : WASTE Voxel Count : 237066

668: [PFS INFO] : -----

669: [PFS INFO] : Proximity Boundary Algorithm : SINGLE Threaded

670: [PFS INFO] : =====

671: [PFS INFO] :

Log File Contents

672: [PFS INFO] :

673: [PFS INFO] : =====

674: [PFS INFO] : Controller name:

675: [PFS INFO] : Controller firmware version: CORI-v1.4.0.7

676: [PFS INFO] : =====

677: [PFS INFO] :

678: [PFS INFO] :

679: [PFS INFO] : =====

680: [PFS INFO] : Tool Part Number: 110310

681: [PFS INFO] : Tool Serial Number: SN000170

682: [PFS INFO] : -----

683: [PFS INFO] : Use Count: 10

684: [PFS INFO] : Usage Count SLS: 7

685: [PFS INFO] : Usage Time (min): 1350

686: [PFS INFO] : Usage Time SLS (min): 1222

687: [PFS INFO] : -----

688: [PFS INFO] : Homing Support: Yes

689: [PFS INFO] : Homing Torque (%): 0.2

690: [PFS INFO] : Low Limit Homing Offset (mm): 1.265

691: [PFS INFO] : Hi. Limit Homing Offset (mm): 3.043

692: [PFS INFO] : Act. Limit Homing Offset (mm): 2.29238

Log File Contents

693: [PFS INFO] : Exposure Operating Torque(%): 0.95

694: [PFS INFO] : Drill Operating Torque(%): 0.65

695: [PFS INFO] : Low. Traverse Range (mm): 17.5

696: [PFS INFO] : Hi. Traverse Range (mm): 21.5

697: [PFS INFO] : Tool Drill Nominal RPM: 60000

698: [PFS INFO] : MM per Ticks Resolution: 0.001238

699: [PFS INFO] : =====

700: [PFS INFO] :

701: [PFS INFO] :

702: (assertControllerFault) : BAD_EXPOSURE_POSITION_SENSOR [0x40]
(/home/jenkins/agent/workspace/Release/optimus-releaseTools/git-projects/Libraries/Device/libToolController/lib/ToolController.cpp:4445)