Part III. Magnetics

Chapter 13 Basic Magnetics Theory

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13.1 Review of Basic Magnetics
13.1.1 Basic relationships

$$Faraday's\ law$$

$$v(t) \longleftrightarrow B(t),\ \Phi(t)$$

Terminal characteristics

Core characteristics

$$i(t) \longleftrightarrow H(t),\ \mathscr{F}(t)$$

$$Ampere's\ law$$

Basic quantities

Magnetic quantities | *Electrical quantities*

$\longleftarrow$ Length ℓ $\longrightarrow$

Magnetic field H

$x_1 \bullet$ $\bullet x_2$

$+$ $-$

MMF
$\mathscr{F} = H\ell$

$\longleftarrow$ Length ℓ $\longrightarrow$

Electric field E

$x_1 \bullet$ $\bullet x_2$

$+$ $-$

Voltage
$V = E\ell$

Surface S
with area A_c

Total flux Φ
Flux density B

Surface S
with area A_c

Total current I
Current density J

Magnetic field H and magnetomotive force $\mathcal{F}$

Magnetomotive force (MMF) $\mathcal{F}$ between points x_1 and x_2 is related to the magnetic field H according to

$$\mathcal{F} = \int_{x_1}^{x_2} H \cdot d\ell$$

Example: uniform magnetic field of magnitude H

Length ℓ

Magnetic field H

x_1 x_2

$+$ MMF $-$

$\mathcal{F} = H\ell$

Analogous to electric field of strength E, which induces voltage (EMF) V:

Length ℓ

Electric field E

x_1 x_2

$+$ Voltage $-$

$V = E\ell$
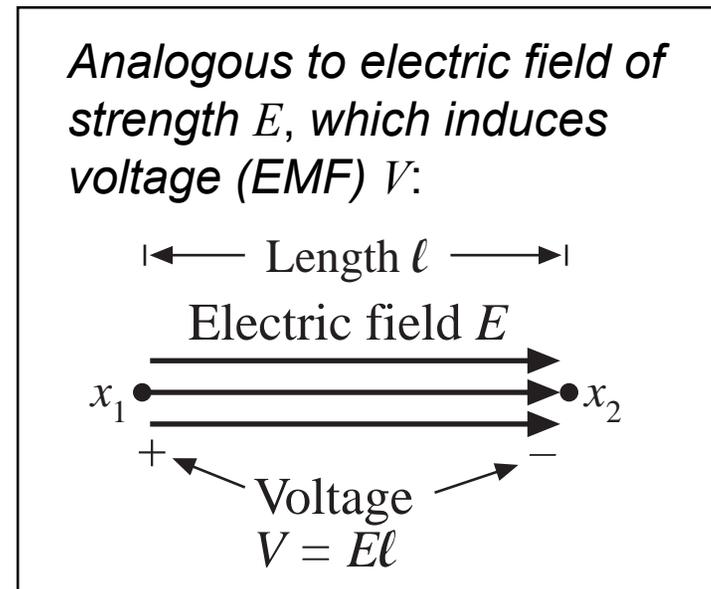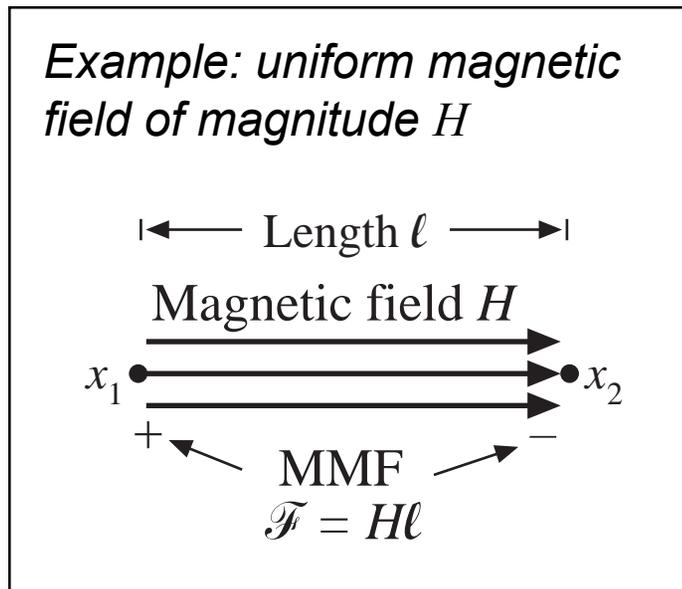
Flux density B and total flux Φ

The total magnetic flux Φ passing through a surface of area A_c is related to the flux density B according to

$$\Phi = \int_{surface\ S} \boldsymbol{B} \cdot \boldsymbol{dA}$$

Example: uniform flux density of magnitude B

Surface S
with area A_c

Total flux Φ
Flux density B
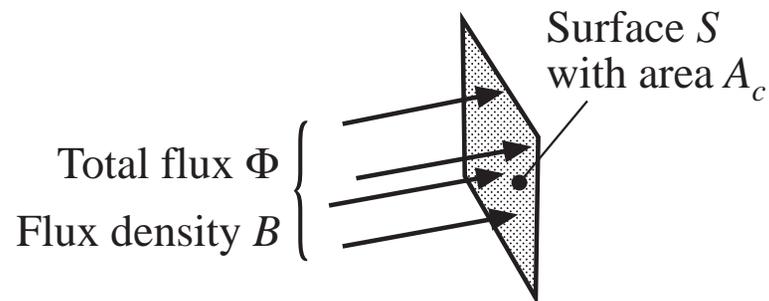
Analogous to electrical conductor current density of magnitude J, which leads to total conductor current I:

Surface S
with area A_c

Total current I
Current density J
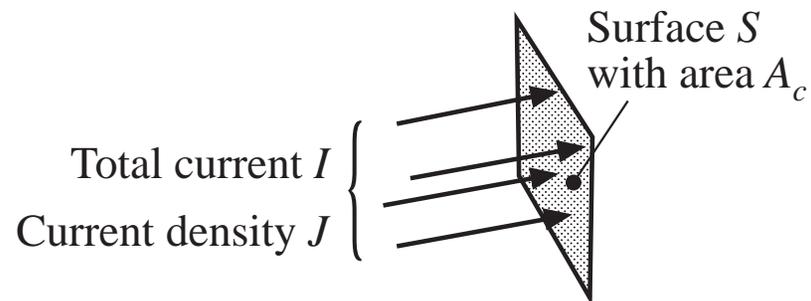
Faraday's law

Voltage $v(t)$ is induced in a loop of wire by change in the total flux $\Phi(t)$ passing through the interior of the loop, according to

$$v(t) = \frac{d\Phi(t)}{dt}$$

For uniform flux distribution, $\Phi(t) = B(t)A_c$ and hence

$$v(t) = A_c \frac{dB(t)}{dt}$$

Area A_c

Flux $\Phi(t)$

$v(t)$
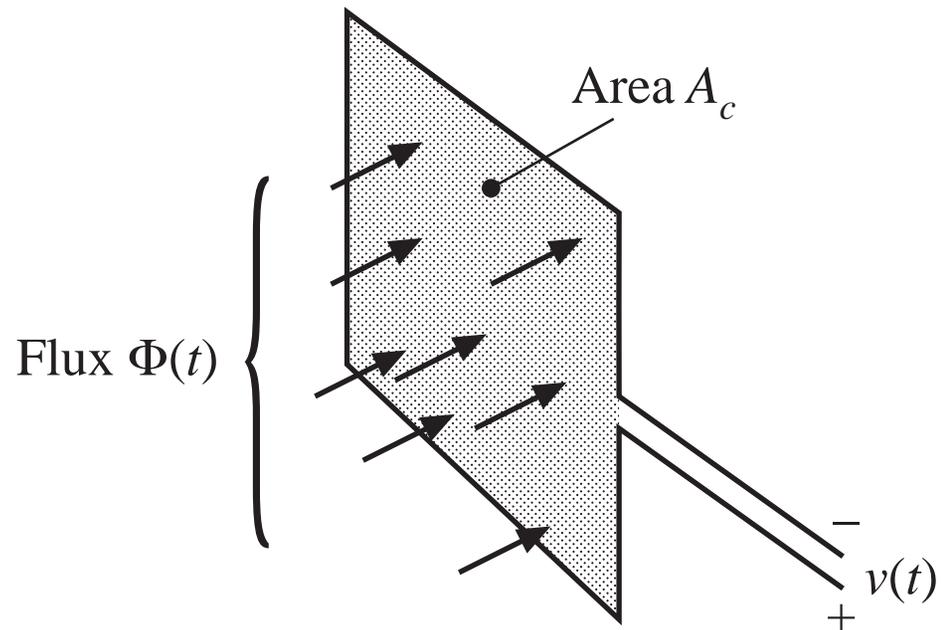
Lenz's law

The voltage $v(t)$ induced by the changing flux $\Phi(t)$ is of the polarity that tends to drive a current through the loop to counteract the flux change.

Example: a shorted loop of wire

- Changing flux $\Phi(t)$ induces a voltage $v(t)$ around the loop

- This voltage, divided by the impedance of the loop conductor, leads to current $i(t)$

- This current induces a flux $\Phi'(t)$, which tends to oppose changes in $\Phi(t)$

Induced current $i(t)$

Flux $\Phi(t)$

Shorted loop

Induced flux $\Phi'(t)$
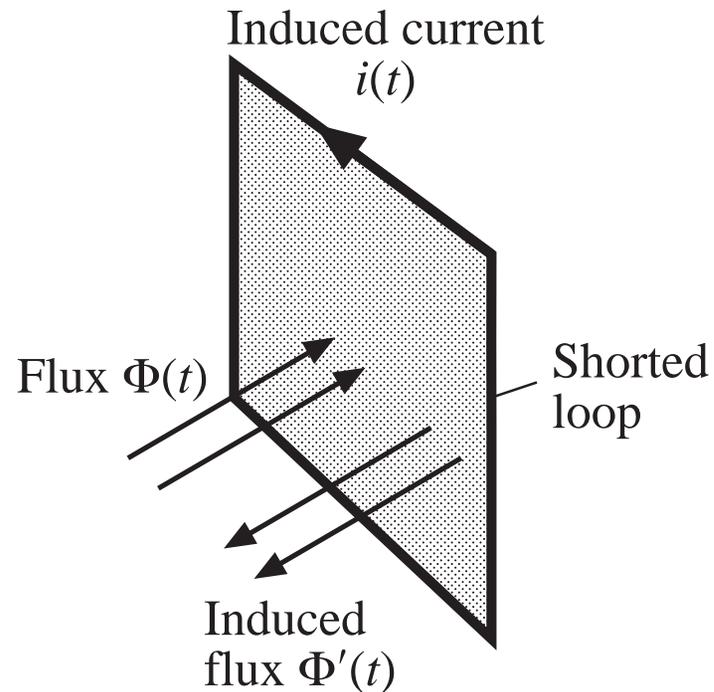
Ampere's law

The net MMF around a closed path is equal to the total current passing through the interior of the path:

$$\oint_{closed\ path} \boldsymbol{H \cdot d\ell} = \text{total current passing through interior of path}$$

Example: magnetic core. Wire carrying current $i(t)$ passes through core window.

- Illustrated path follows magnetic flux lines around interior of core

- For uniform magnetic field strength $H(t)$, the integral (MMF) is $H(t)\ell_m$. So

$$\mathscr{F}(t) = H(t)\ell_m = i(t)$$

$i(t)$

H

Magnetic path length ℓ_m
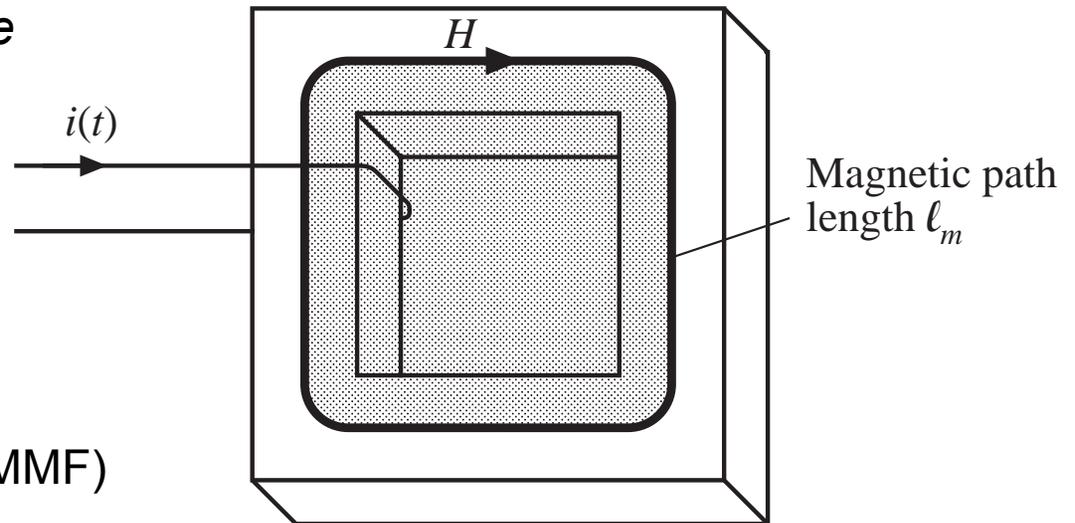
Ampere's law: discussion

- Relates magnetic field strength $H(t)$ to winding current $i(t)$

- We can view winding currents as sources of MMF

- Previous example: total MMF around core, $\mathscr{F}(t) = H(t)\ell_m$, is equal to the winding current MMF $i(t)$

- The total MMF around a closed loop, accounting for winding current MMF's, is zero

Core material characteristics:
the relation between B and H

Free space

$$B = \mu_0 H$$
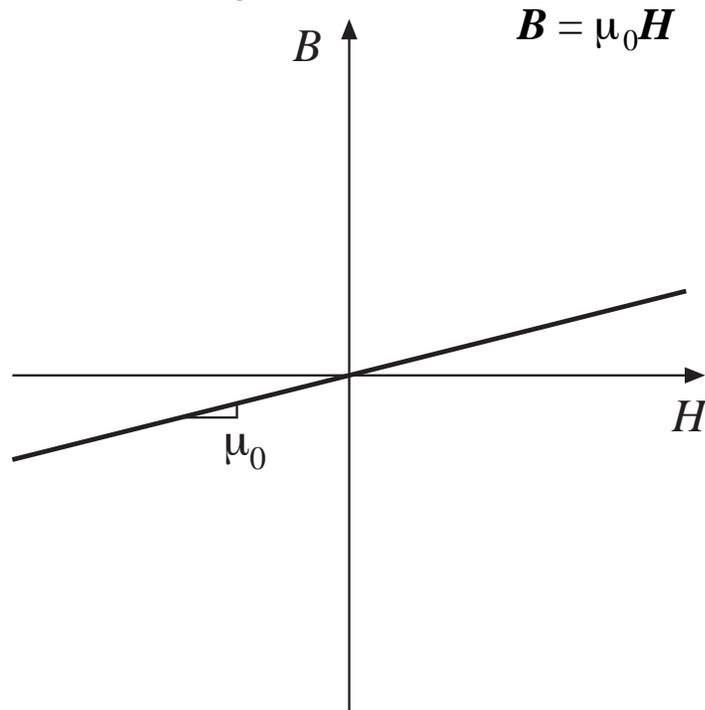
μ_0 = permeability of free space

= $4\pi \cdot 10^{-7}$ Henries per meter

A magnetic core material
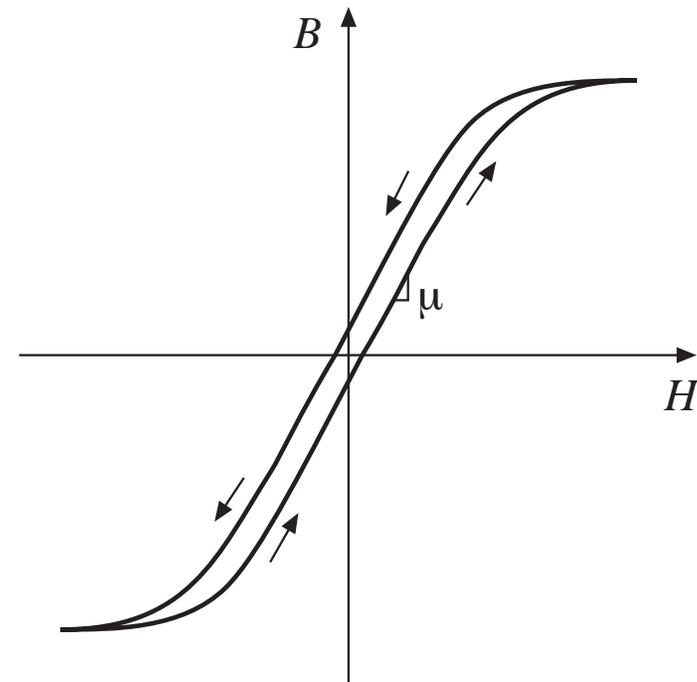
Highly nonlinear, with hysteresis and saturation

Piecewise-linear modeling
of core material characteristics

No hysteresis or saturation

$$B = \mu H$$
$$\mu = \mu_r \mu_0$$

$\mu = \mu_r \mu_0$
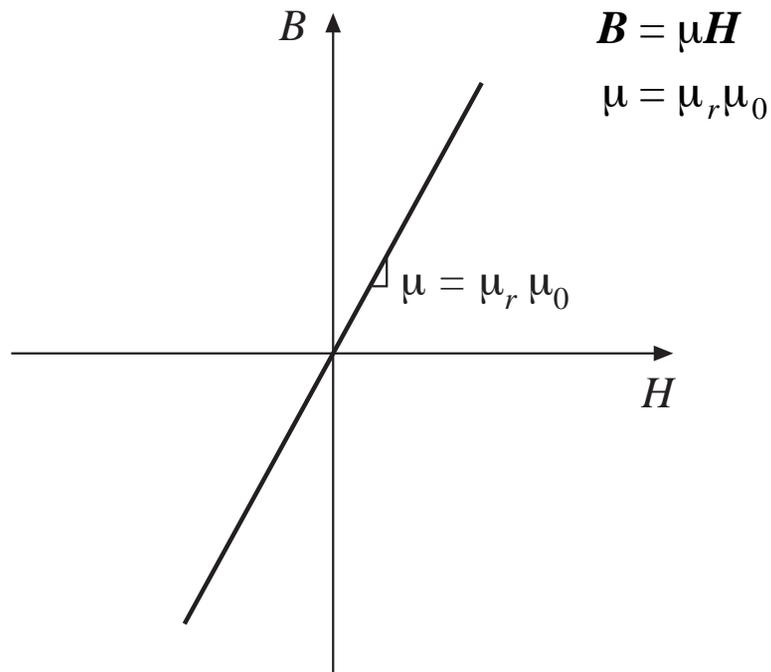
Typical $\mu_r = 10^3$ to 10^5

Saturation, no hysteresis
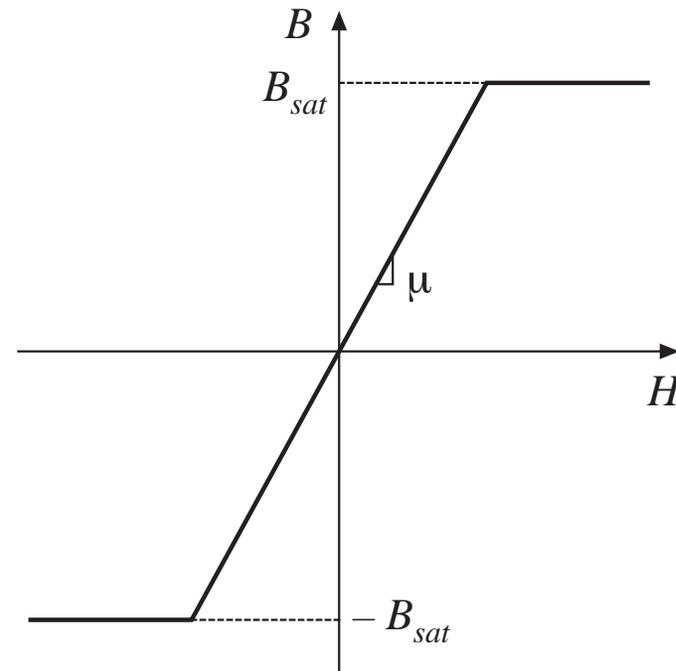
Typical B_{sat} = 0.3 to 0.5T, ferrite
0.5 to 1T, powdered iron
1 to 2T, iron laminations

Units

Table 12.1. Units for magnetic quantities

quantity	MKS	unrationalized cgs	conversions
core material equation	$B = \mu_0\, \mu_r\, H$	$B = \mu_r\, H$	
B	Tesla	Gauss	$1T = 10^4 G$
H	Ampere / meter	Oersted	$1A/m = 4\pi \cdot 10^{-3}$ Oe
Φ	Weber	Maxwell	$1Wb = 10^8$ Mx $1T = 1Wb\,/\,m^2$

Example: a simple inductor

Faraday's law:

For each turn of wire, we can write

$$v_{turn}(t) = \frac{d\Phi(t)}{dt}$$

Total winding voltage is

$$v(t) = nv_{turn}(t) = n\frac{d\Phi(t)}{dt}$$

Express in terms of the average flux density $B(t) = \mathscr{F}(t)/A_c$

$$v(t) = nA_c\frac{dB(t)}{dt}$$

Φ

Core area A_c

$i(t)$

$+$

$v(t)$

n turns

$-$

core

Core permeability μ
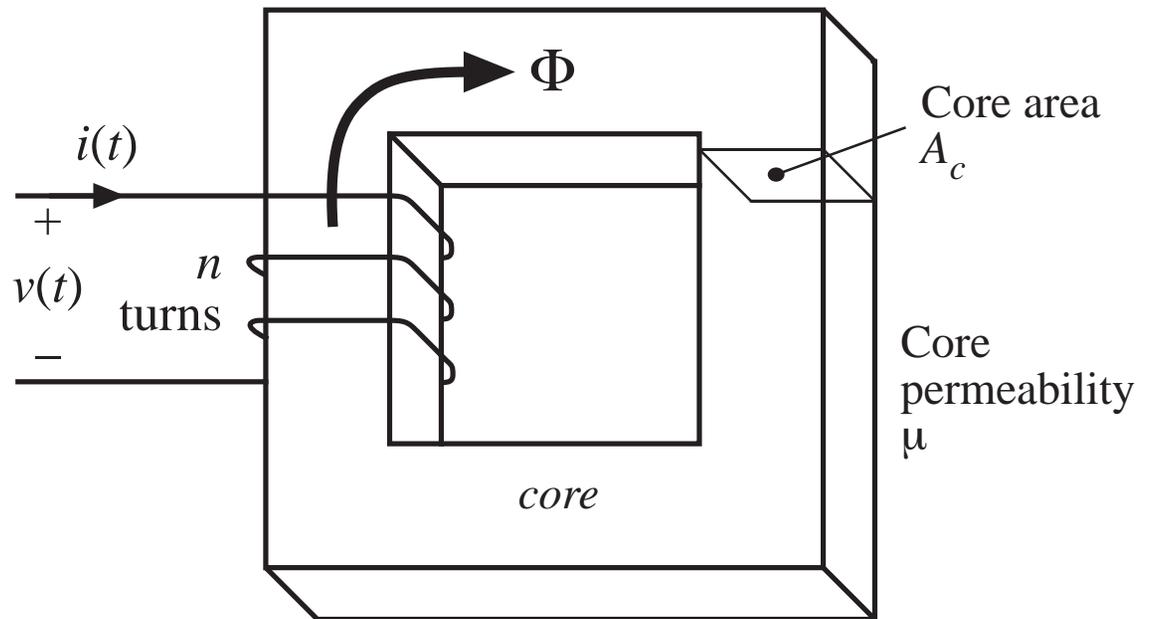
Inductor example: Ampere's law

Choose a closed path which follows the average magnetic field line around the interior of the core. Length of this path is called the *mean magnetic path length* ℓ_m.

For uniform field strength $H(t)$, the core MMF around the path is $H\,\ell_m$.

Winding contains n turns of wire, each carrying current $i(t)$. The net current passing through the path interior (i.e., through the core window) is $ni(t)$.

From Ampere's law, we have

$$H(t)\,\ell_m = n\,i(t)$$
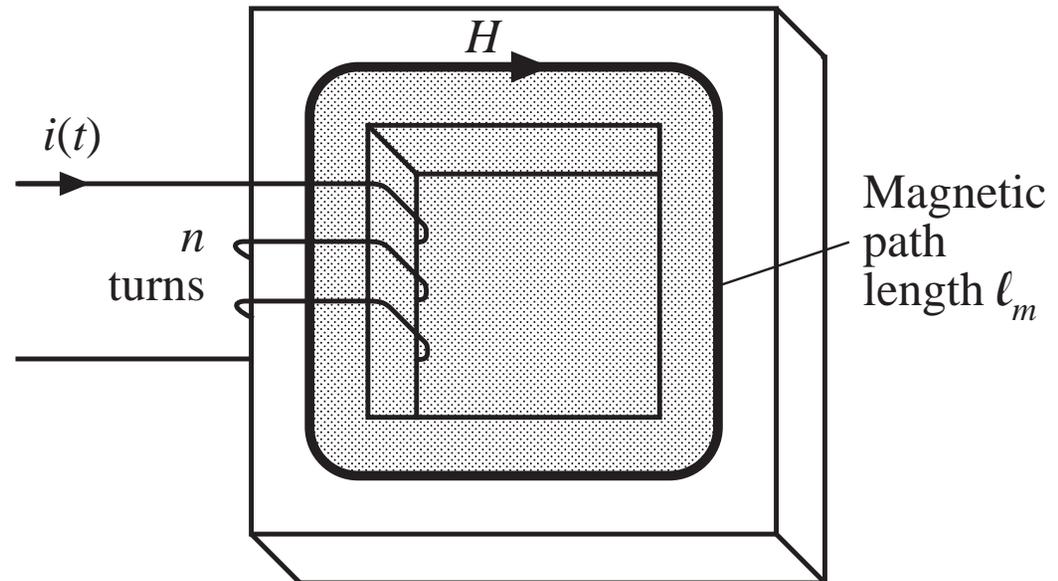
Inductor example: core material model

$$B = \begin{cases} B_{sat} & \text{for } H \geq B_{sat}/\mu \\ \mu H & \text{for } |H| < B_{sat}/\mu \\ -B_{sat} & \text{for } H \leq -B_{sat}/\mu \end{cases}$$
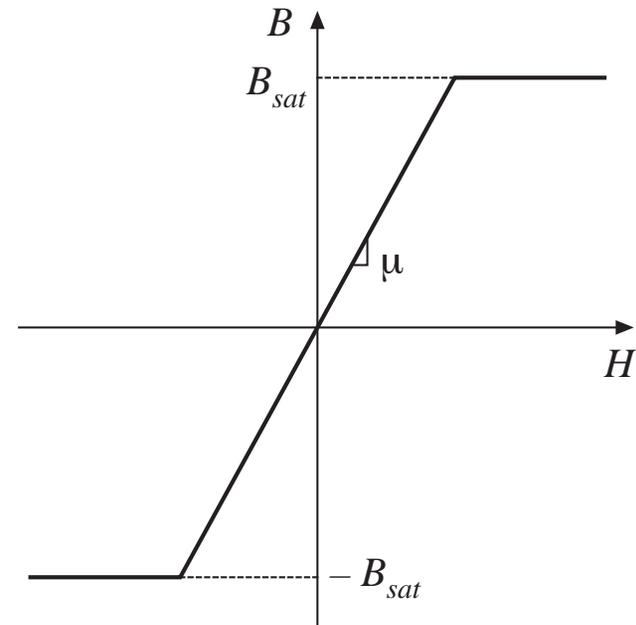
Find winding current at onset of saturation: substitute $i = I_{sat}$ and $H = B_{sat}/\mu$ into equation previously derived via Ampere's law. Result is

$$I_{sat} = \frac{B_{sat}\ell_m}{\mu n}$$

Electrical terminal characteristics

We have:

$$v(t) = nA_c \frac{dB(t)}{dt} \qquad H(t)\,\ell_m = n\,i(t) \qquad B = \begin{cases} B_{sat} & \text{for } H \geq B_{sat}/\mu \\ \mu H & \text{for } |H| < B_{sat}/\mu \\ -B_{sat} & \text{for } H \leq -B_{sat}/\mu \end{cases}$$

Eliminate B and H, and solve for relation between v and i. For $|i| < I_{sat}$,

$$v(t) = \mu nA_c \frac{dH(t)}{dt} \qquad \longrightarrow \qquad v(t) = \frac{\mu n^2 A_c}{\ell_m} \frac{di(t)}{dt}$$

which is of the form

$$v(t) = L \frac{di(t)}{dt} \qquad \text{with} \qquad L = \frac{\mu n^2 A_c}{\ell_m}$$

—an inductor

For $|i| > I_{sat}$ the flux density is constant and equal to B_{sat}. Faraday's law then predicts

$$v(t) = nA_c \frac{dB_{sat}}{dt} = 0 \qquad \text{—saturation leads to short circuit}$$

13.1.2 Magnetic circuits

Uniform flux and
magnetic field inside
a rectangular
element:

MMF between ends of
element is

$$\mathscr{F} = H\ell$$

Since $H = B / \mu$ and $B = \Phi / A_c$, we can express $\mathscr{F}$ as

$$\mathscr{F} = \Phi\mathscr{R} \qquad \text{with} \qquad \mathscr{R} = \frac{\ell}{\mu A_c}$$

A corresponding model:

$\mathscr{R}$ = reluctance of element
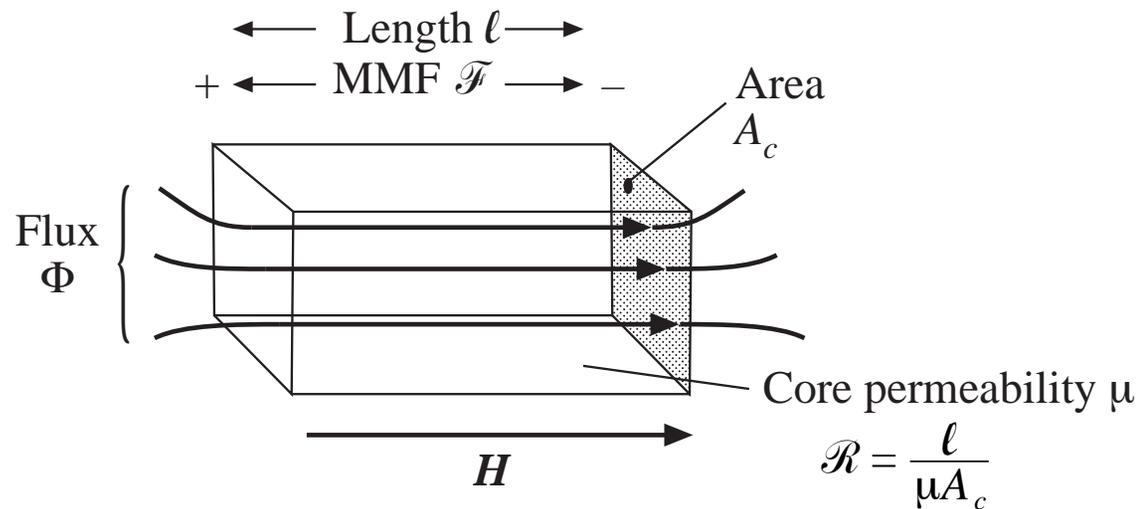
Magnetic circuits: magnetic structures composed of multiple windings and heterogeneous elements

- Represent each element with reluctance

- Windings are sources of MMF

- MMF → voltage, flux → current

- Solve magnetic circuit using Kirchoff's laws, etc.

Magnetic analog of Kirchoff's current law

Physical structure   *Node*

Divergence of $\boldsymbol{B} = 0$

Flux lines are continuous and cannot end

Total flux entering a node must be zero

Φ_1 Φ_3

Φ_2

Magnetic circuit

Node $\Phi_1 = \Phi_2 + \Phi_3$

Φ_1 Φ_3

Φ_2
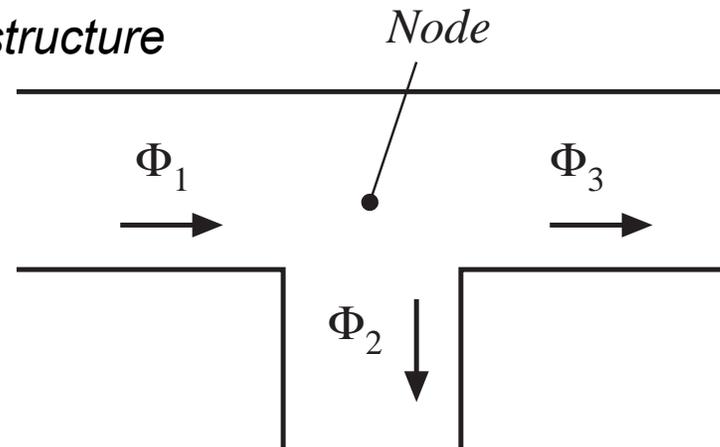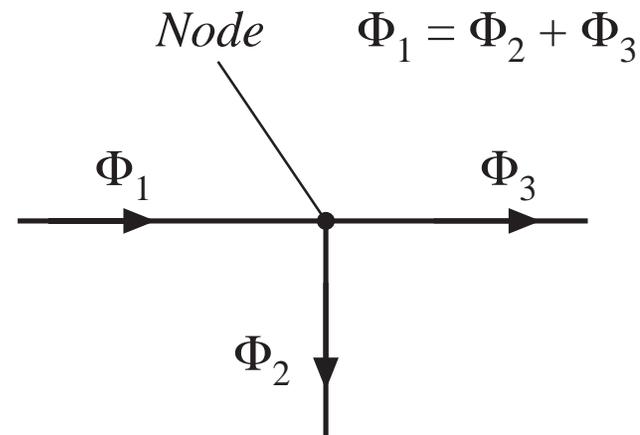
Magnetic analog of Kirchoff's voltage law

Follows from Ampere's law:

$$\oint_{closed\ path} \boldsymbol{H \cdot d\ell} = \text{total current passing through interior of path}$$

Left-hand side: sum of MMF's across the reluctances around the closed path

Right-hand side: currents in windings are sources of MMF's. An n-turn winding carrying current $i(t)$ is modeled as an MMF (voltage) source, of value $ni(t)$.

Total MMF's around the closed path add up to zero.

Example: inductor with air gap

Core
permeability μ

Φ

$i(t)$

+

$v(t)$

−

n
turns

Cross-sectional
area A_c

Air gap
ℓ_g

Magnetic path
length ℓ_m
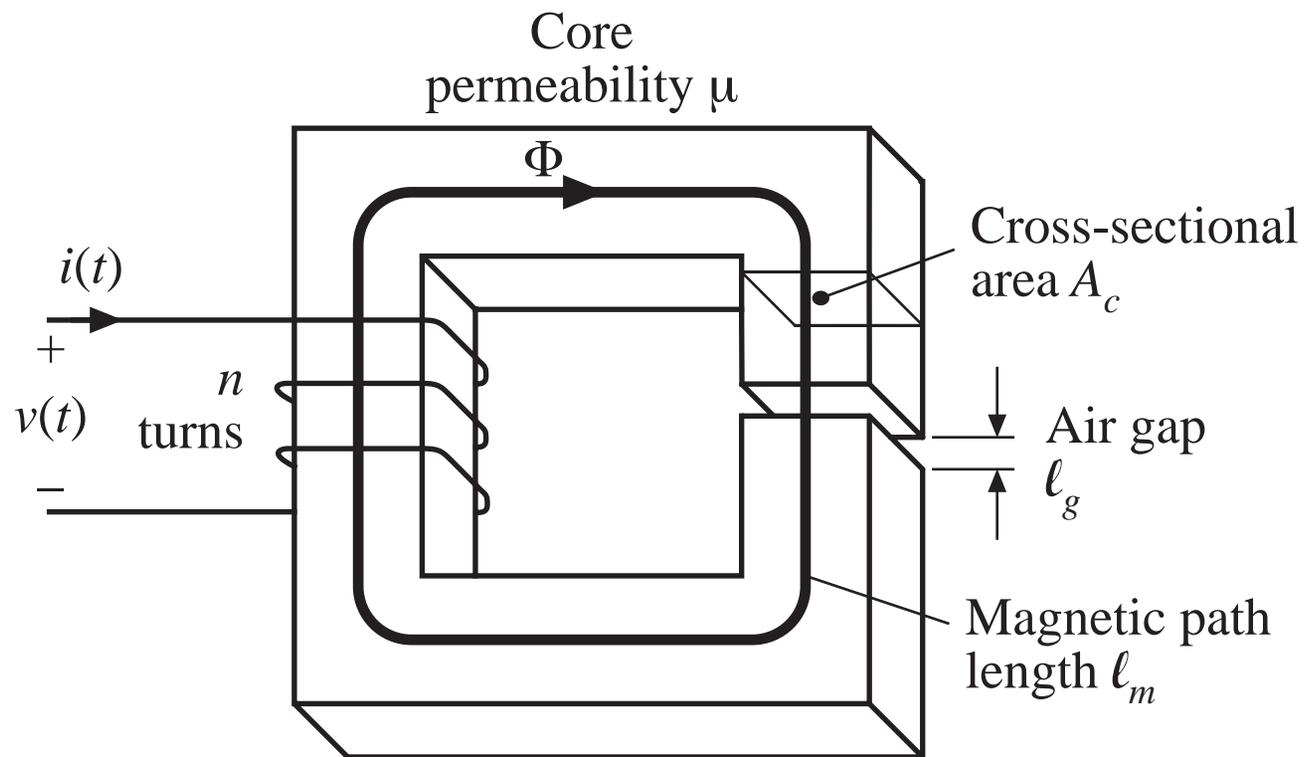
Magnetic circuit model

$$\mathscr{F}_c + \mathscr{F}_g = ni$$

$$ni = \Phi \left(\mathscr{R}_c + \mathscr{R}_g \right)$$

$$\mathscr{R}_c = \frac{\ell_c}{\mu A_c}$$
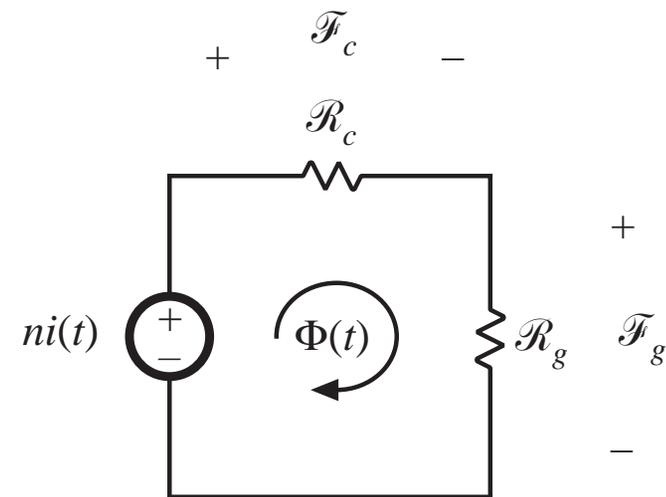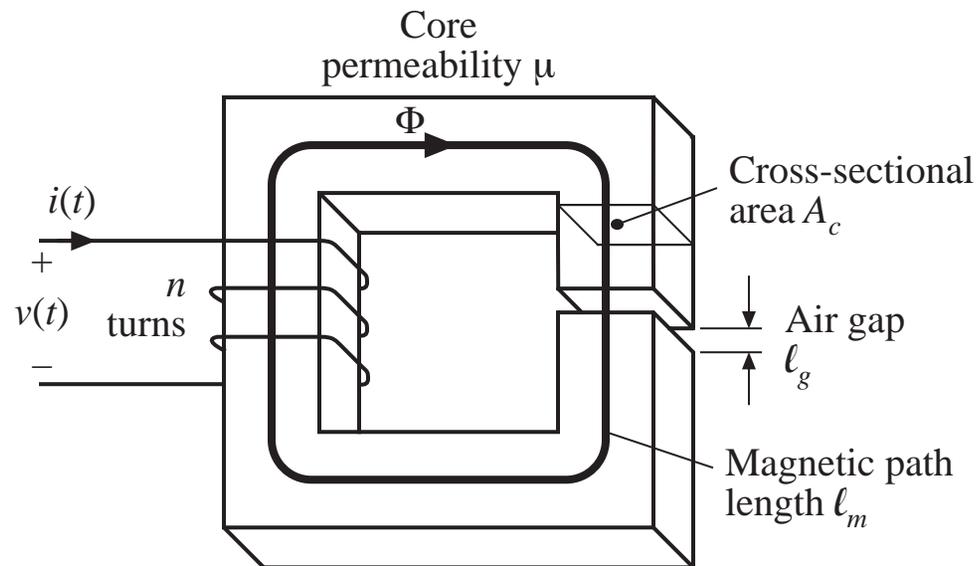
$$\mathscr{R}_g = \frac{\ell_g}{\mu_0 A_c}$$

Solution of model
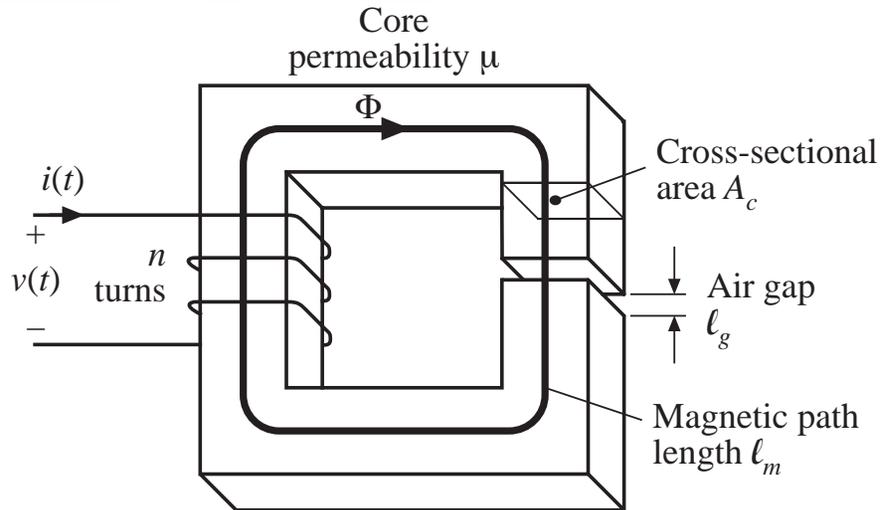
Faraday's law: $v(t) = n \dfrac{d\Phi(t)}{dt}$

Substitute for Φ: $v(t) = \dfrac{n^2}{\mathscr{R}_c + \mathscr{R}_g} \dfrac{di(t)}{dt}$

Hence inductance is

$$L = \dfrac{n^2}{\mathscr{R}_c + \mathscr{R}_g}$$

$$ni = \Phi\left(\mathscr{R}_c + \mathscr{R}_g\right)$$

$$\mathscr{R}_c = \dfrac{\ell_c}{\mu A_c}$$

$$\mathscr{R}_g = \dfrac{\ell_g}{\mu_0 A_c}$$
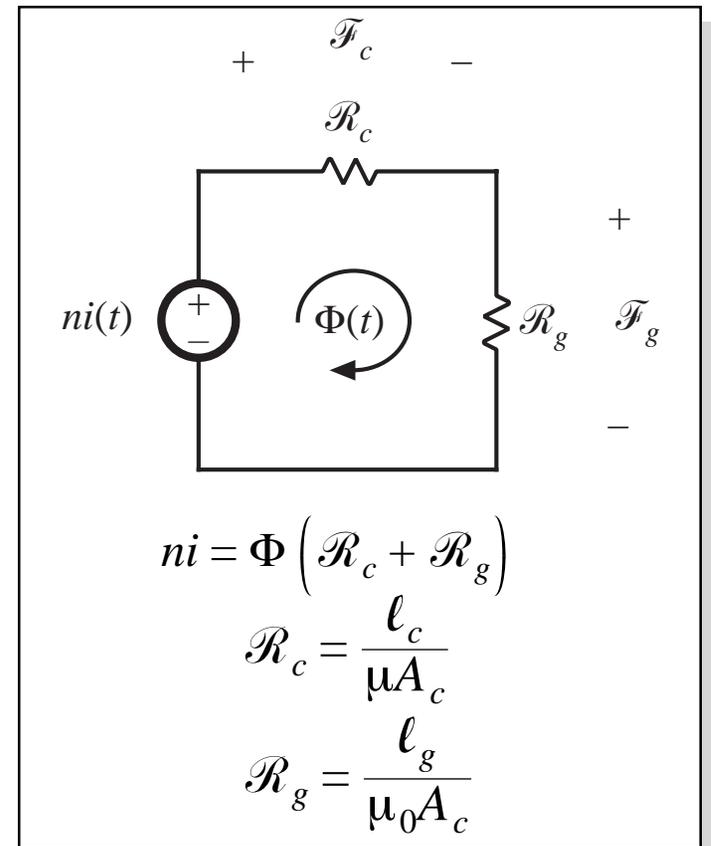
Effect of air gap

$$ni = \Phi\left(\mathscr{R}_c + \mathscr{R}_g\right)$$

$$L = \frac{n^2}{\mathscr{R}_c + \mathscr{R}_g}$$

$$\Phi_{sat} = B_{sat}A_c$$

$$I_{sat} = \frac{B_{sat}A_c}{n}\left(\mathscr{R}_c + \mathscr{R}_g\right)$$

Effect of air gap:

- decrease inductance
- increase saturation current
- inductance is less dependent on core permeability
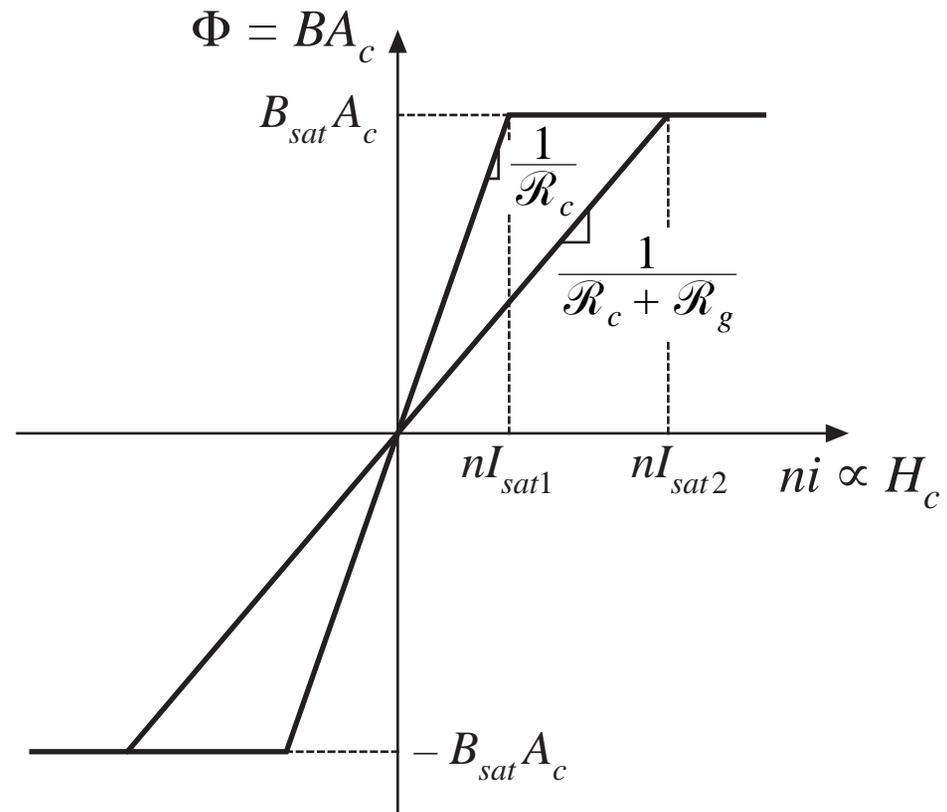
13.2 Transformer modeling

Two windings, no air gap:

$$\mathscr{R} = \frac{\ell_m}{\mu A_c}$$

$$\mathscr{F}_c = n_1 i_1 + n_2 i_2$$

$$\Phi \mathscr{R} = n_1 i_1 + n_2 i_2$$
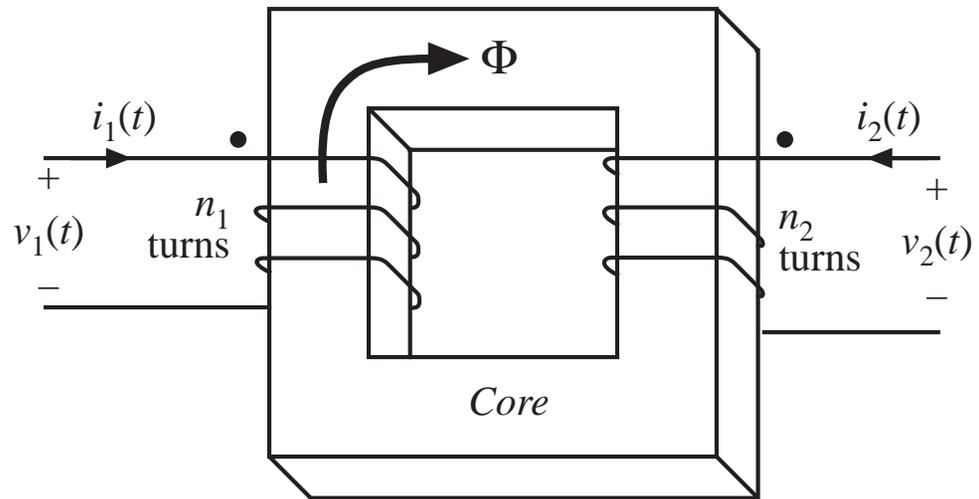
Magnetic circuit model:
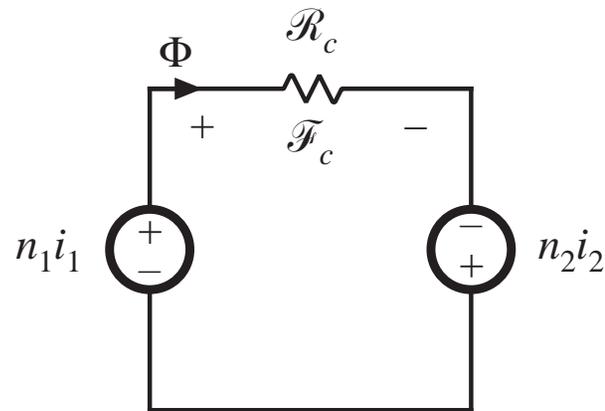
13.2.1 The ideal transformer

In the ideal transformer, the core reluctance $\mathcal{R}$ approaches zero.

MMF $\mathcal{F}_c = \Phi \mathcal{R}$ also approaches zero. We then obtain

$$0 = n_1 i_1 + n_2 i_2$$

Also, by Faraday's law,

$$v_1 = n_1 \frac{d\Phi}{dt}$$

$$v_2 = n_2 \frac{d\Phi}{dt}$$

Eliminate Φ :

$$\frac{d\Phi}{dt} = \frac{v_1}{n_1} = \frac{v_2}{n_2}$$

Ideal transformer equations:

$$\frac{v_1}{n_1} = \frac{v_2}{n_2} \quad \text{and} \quad n_1 i_1 + n_2 i_2 = 0$$
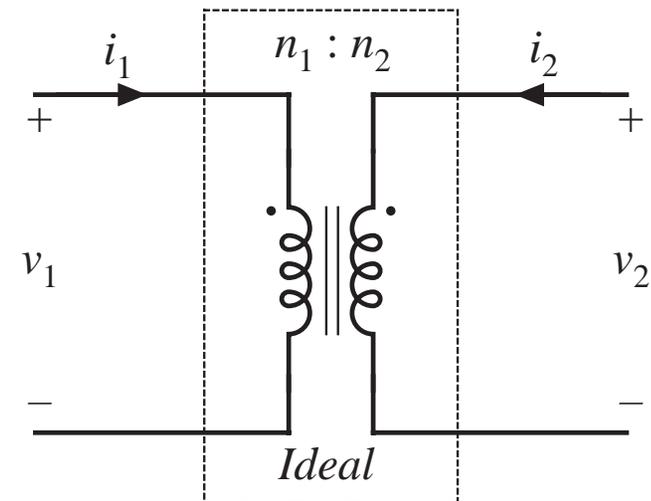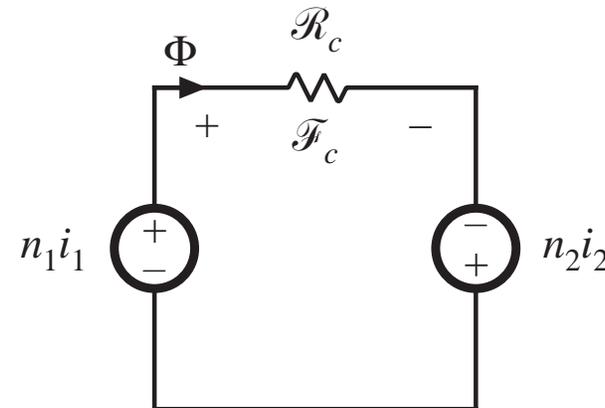
13.2.2 The magnetizing inductance

For nonzero core reluctance, we obtain

$$\Phi \mathcal{R} = n_1 i_1 + n_2 i_2 \quad \text{with} \quad v_1 = n_1 \frac{d\Phi}{dt}$$

Eliminate Φ:

$$v_1 = \frac{n_1^2}{\mathcal{R}} \frac{d}{dt}\left[i_1 + \frac{n_2}{n_1} i_2\right]$$

This equation is of the form

$$v_1 = L_M \frac{di_M}{dt}$$

with

$$L_M = \frac{n_1^2}{\mathcal{R}}$$

$$i_M = i_1 + \frac{n_2}{n_1} i_2$$
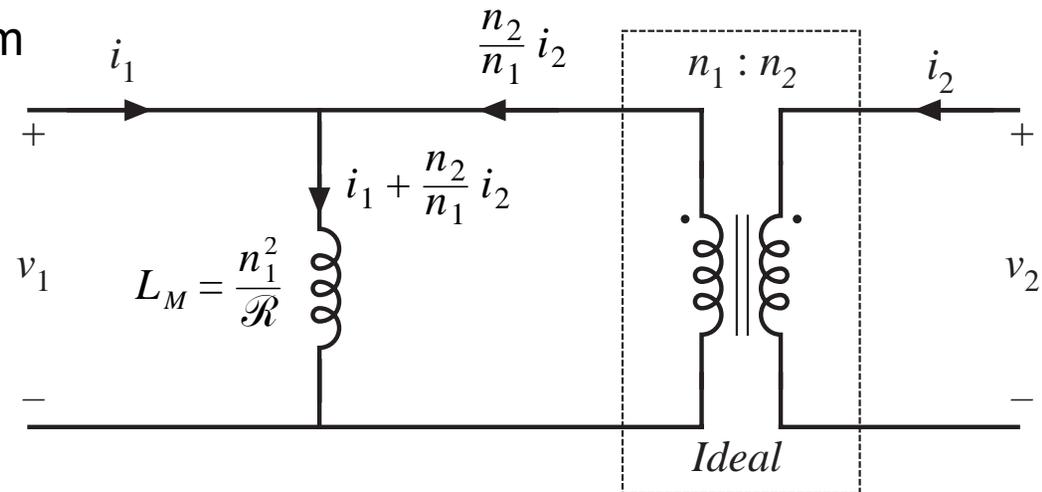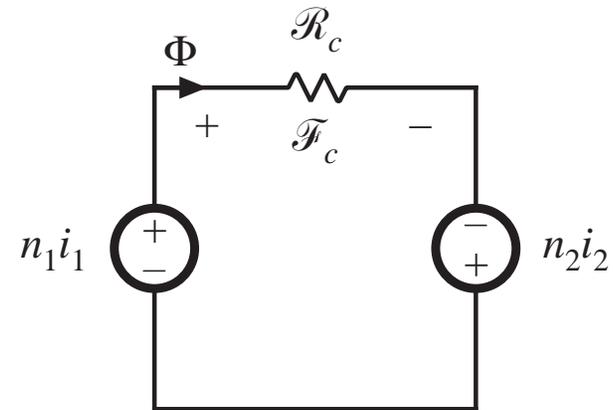
Magnetizing inductance: discussion

- Models magnetization of core material

- A real, physical inductor, that exhibits saturation and hysteresis

- If the secondary winding is disconnected:

    we are left with the primary winding on the core

    primary winding then behaves as an inductor

    the resulting inductor is the magnetizing inductance, referred to
      the primary winding

- Magnetizing current causes the ratio of winding currents to differ
  from the turns ratio

Transformer saturation

- Saturation occurs when core flux density $B(t)$ exceeds saturation flux density B_{sat}.

- When core saturates, the magnetizing current becomes large, the impedance of the magnetizing inductance becomes small, and the windings are effectively shorted out.

- Large winding currents $i_1(t)$ and $i_2(t)$ **do not** necessarily lead to saturation. If

$$0 = n_1 i_1 + n_2 i_2$$

  then the magnetizing current is zero, and there is no net magnetization of the core.

- Saturation is caused by excessive applied volt-seconds

Saturation vs. applied volt-seconds

Magnetizing current depends on the integral of the applied winding voltage:

$$i_M(t) = \frac{1}{L_M} \int v_1(t)\,dt$$

Flux density is proportional:

$$B(t) = \frac{1}{n_1 A_c} \int v_1(t)\,dt$$
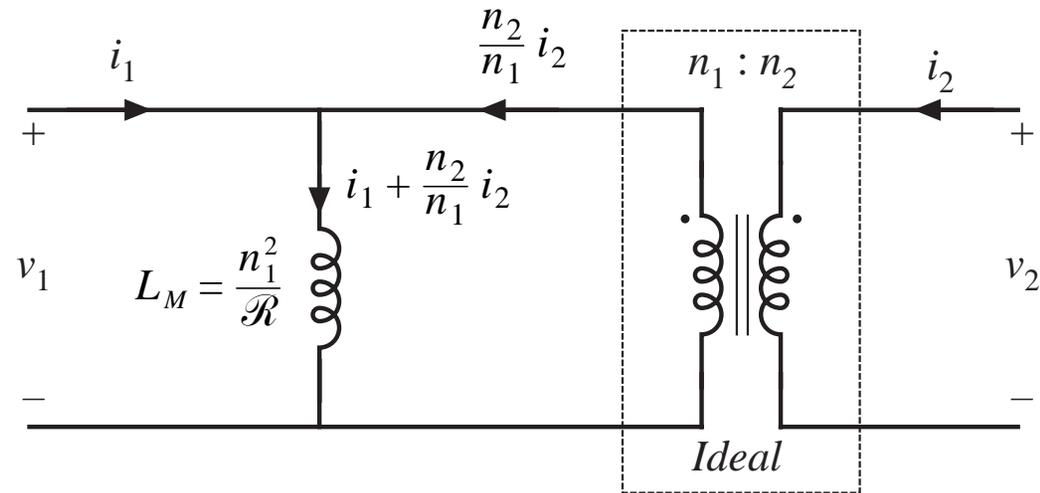
Flux density becomes large, and core saturates, when the applied volt-seconds λ_1 are too large, where

$$\lambda_1 = \int_{t_1}^{t_2} v_1(t)\,dt$$

limits of integration chosen to coincide with positive portion of applied voltage waveform

13.2.3 Leakage inductances
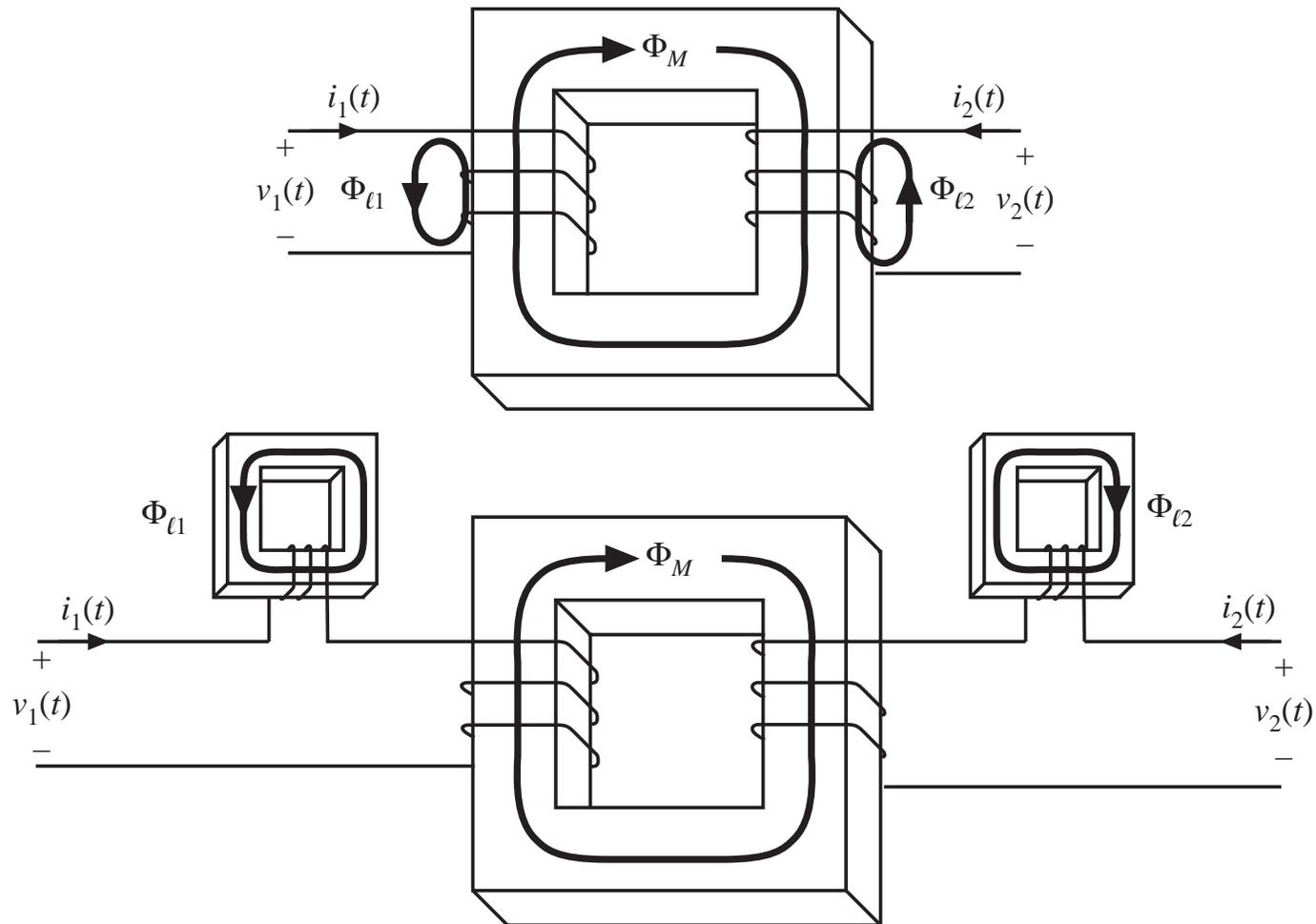
Transformer model, including leakage inductance

Terminal equations can
be written in the form

$$\begin{bmatrix} v_1(t) \\ v_2(t) \end{bmatrix} = \begin{bmatrix} L_{11} & L_{12} \\ L_{12} & L_{22} \end{bmatrix} \frac{d}{dt} \begin{bmatrix} i_1(t) \\ i_2(t) \end{bmatrix}$$

mutual inductance:

$$L_{12} = \frac{n_1 n_2}{\mathcal{R}} = \frac{n_2}{n_1} L_M$$

primary and secondary
self-inductances:

$$L_{11} = L_{\ell 1} + \frac{n_1}{n_2} L_{12}$$

$$L_{22} = L_{\ell 2} + \frac{n_2}{n_1} L_{12}$$
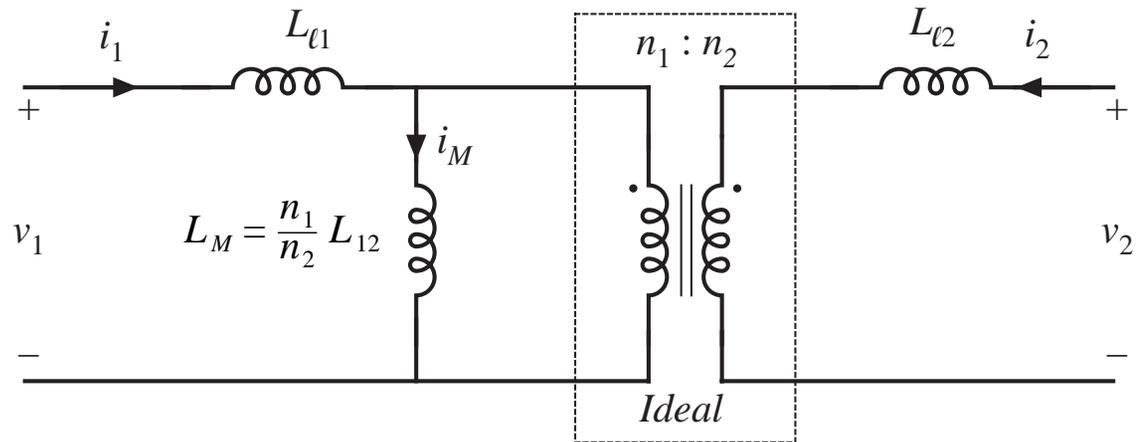
effective turns ratio $n_e = \sqrt{\dfrac{L_{22}}{L_{11}}}$

coupling coefficient $k = \dfrac{L_{12}}{\sqrt{L_{11} L_{22}}}$

13.3 Loss mechanisms in magnetic devices

Low-frequency losses:

Dc copper loss

Core loss: hysteresis loss

High-frequency losses: the skin effect

Core loss: classical eddy current losses

Eddy current losses in ferrite cores

High frequency copper loss: the proximity effect

Proximity effect: high frequency limit

MMF diagrams, losses in a layer, and losses in basic multilayer
windings

Effect of PWM waveform harmonics

13.3.1 Core loss

Energy per cycle W flowing into n-turn winding of an inductor, excited by periodic waveforms of frequency f:

$$W = \int_{one\ cycle} v(t)i(t)\,dt$$

Relate winding voltage and current to core B and H via Faraday's law and Ampere's law:

$$v(t) = nA_c \frac{dB(t)}{dt} \qquad\qquad H(t)\ell_m = ni(t)$$

Substitute into integral:

$$W = \int_{one\ cycle} \left(nA_c\frac{dB(t)}{dt}\right)\left(\frac{H(t)\ell_m}{n}\right)dt$$

$$= \left(A_c\ell_m\right)\int_{one\ cycle} H\,dB$$
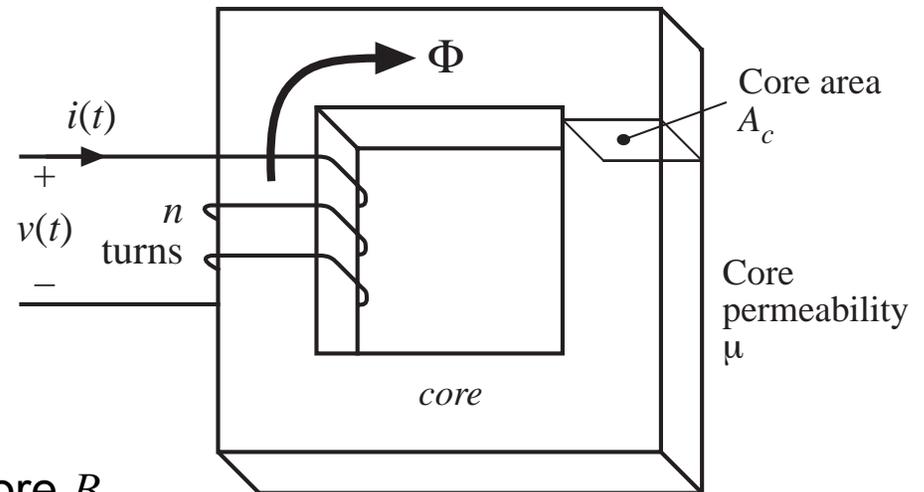
Core loss: Hysteresis loss

$$W = \left(A_c \ell_m\right) \int_{\text{one cycle}} H \, dB$$

The term $A_c \ell_m$ is the volume of the core, while the integral is the area of the B–H loop.
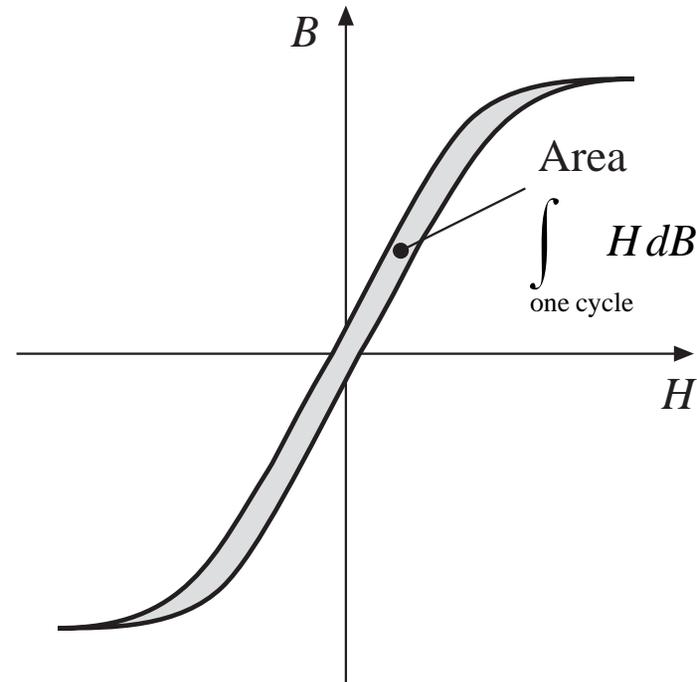
(energy lost per cycle) = (core volume) (area of B–H loop)

$$P_H = \left(f\right)\left(A_c \ell_m\right) \int_{\text{one cycle}} H \, dB$$

Hysteresis loss is directly proportional to applied frequency

Modeling hysteresis loss

- Hysteresis loss varies directly with applied frequency

- Dependence on maximum flux density: how does area of B–H loop depend on maximum flux density (and on applied waveforms)? Empirical equation (Steinmetz equation):

$$P_H = K_H f B_{max}^{\alpha}(core\ volume)$$

The parameters K_H and α are determined experimentally.

Dependence of P_H on B_{max} is predicted by the theory of magnetic domains.

Core loss: eddy current loss

Magnetic core materials are reasonably good conductors of electric current. Hence, according to Lenz's law, magnetic fields within the core induce currents ("eddy currents") to flow within the core. The eddy currents flow such that they tend to generate a flux which opposes changes in the core flux $\Phi(t)$. The eddy currents tend to prevent flux from penetrating the core.

Flux
$\Phi(t)$

Eddy
current
$i(t)$
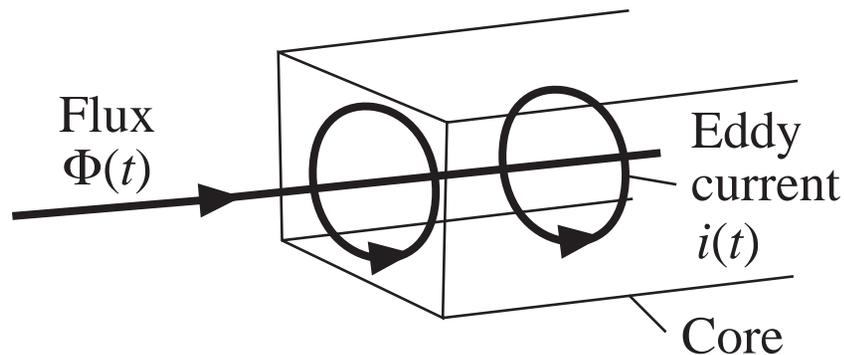
Core

Eddy current
loss $i^2(t)R$

Modeling eddy current loss

- Ac flux $\Phi(t)$ induces voltage $v(t)$ in core, according to Faraday's law. Induced voltage is proportional to derivative of $\Phi(t)$. In consequence, magnitude of induced voltage is directly proportional to excitation frequency f.

- If core material impedance Z is purely resistive and independent of frequency, $Z = R$, then eddy current magnitude is proportional to voltage: $i(t) = v(t)/R$. Hence magnitude of $i(t)$ is directly proportional to excitation frequency f.

- Eddy current power loss $i^2(t)R$ then varies with square of excitation frequency f.

- Classical Steinmetz equation for eddy current loss:

$$P_E = K_E f^2 B_{max}^2 (core\ volume)$$

- Ferrite core material impedance is capacitive. This causes eddy current power loss to increase as f^4.

Total core loss: manufacturer's data

Ferrite core
material
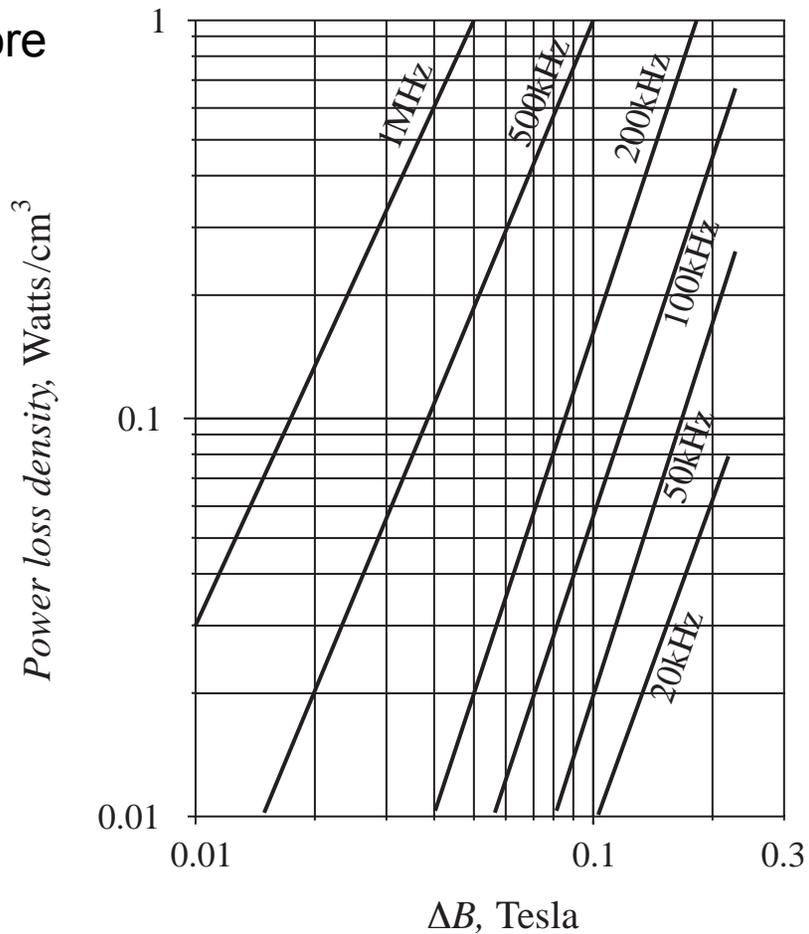
Empirical equation, at a
fixed frequency:

$$P_{fe} = K_{fe}(\Delta B)^{\beta} A_c \ell_m$$

Core materials

Core type	B_{sat}	Relative core loss	Applications
Laminations iron, silicon steel	1.5 - 2.0 T	high	50-60 Hz transformers, inductors
Powdered cores powdered iron, molypermalloy	0.6 - 0.8 T	medium	1 kHz transformers, 100 kHz filter inductors
Ferrite Manganese-zinc, Nickel-zinc	0.25 - 0.5 T	low	20 kHz - 1 MHz transformers, ac inductors

13.3.2 Low-frequency copper loss

DC resistance of wire

$$R = \rho \, \frac{\ell_b}{A_w}$$

where A_w is the wire bare cross-sectional area, and ℓ_b is the length of the wire. The resistivity ρ is equal to $1.724 \cdot 10^{-6}$ Ω cm for soft-annealed copper at room temperature. This resistivity increases to $2.3 \cdot 10^{-6}$ Ω cm at $100°$C.

The wire resistance leads to a power loss of

$$P_{cu} = I_{rms}^2 R$$

$i(t)$

R
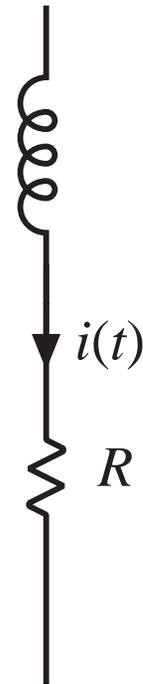
13.4 Eddy currents in winding conductors
13.4.1 Intro to the skin and proximity effects

Wire

$\Phi(t)$

Eddy currents

$i(t)$

Current density

Wire

δ

Eddy currents

$i(t)$
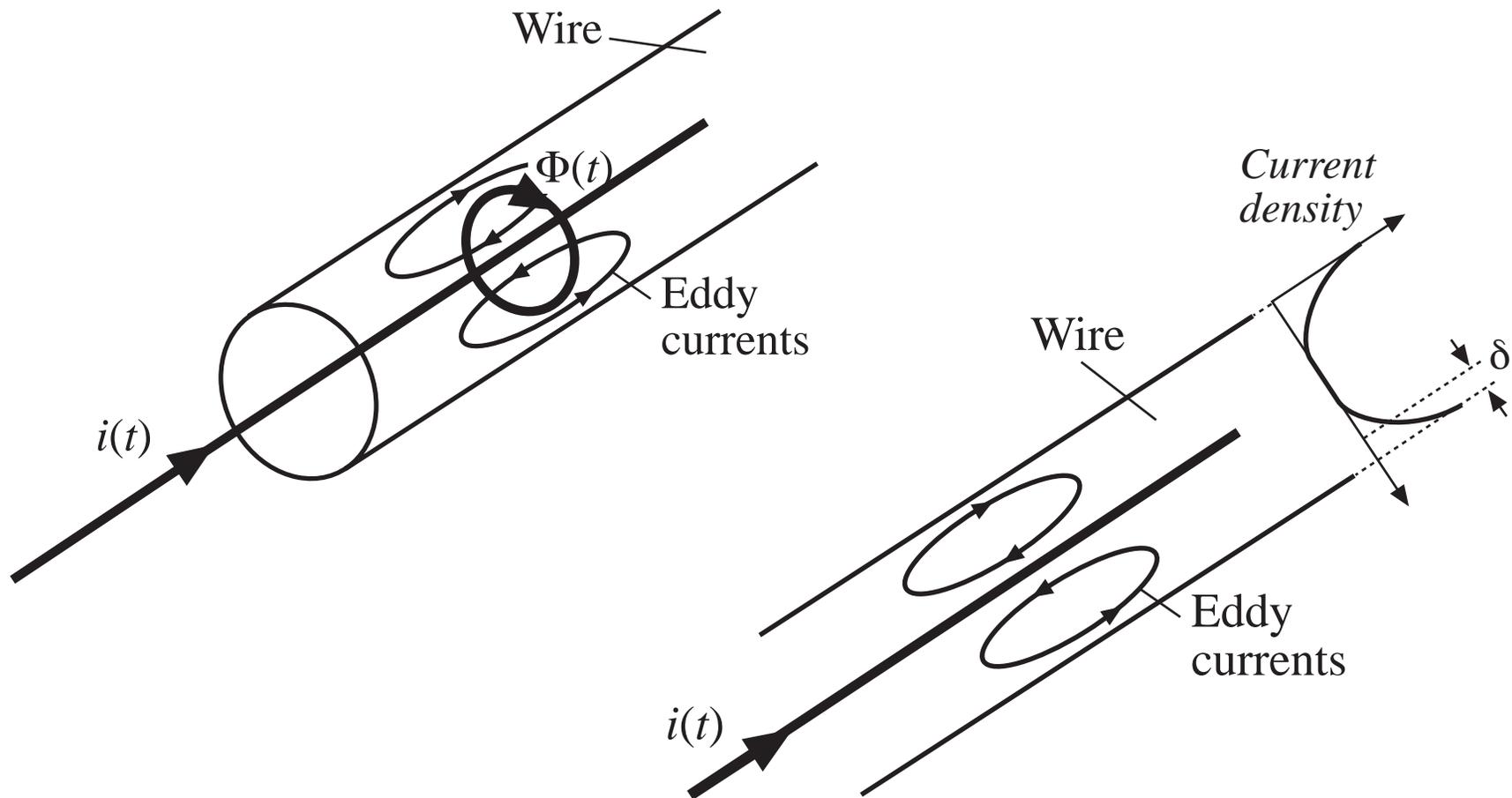
Penetration depth δ

For sinusoidal currents: current density is an exponentially decaying function of distance into the conductor, with characteristic length δ known as the *penetration depth* or *skin depth*.

$$\delta = \sqrt{\frac{\rho}{\pi \mu f}}$$

For copper at room temperature:

$$\delta = \frac{7.5}{\sqrt{f}} \text{ cm}$$

Penetration depth δ, cm

Wire diameter

100°C

25°C

#20 AWG

#30 AWG

#40 AWG

0.1

0.01

0.001

10 kHz   100 kHz   1 MHz
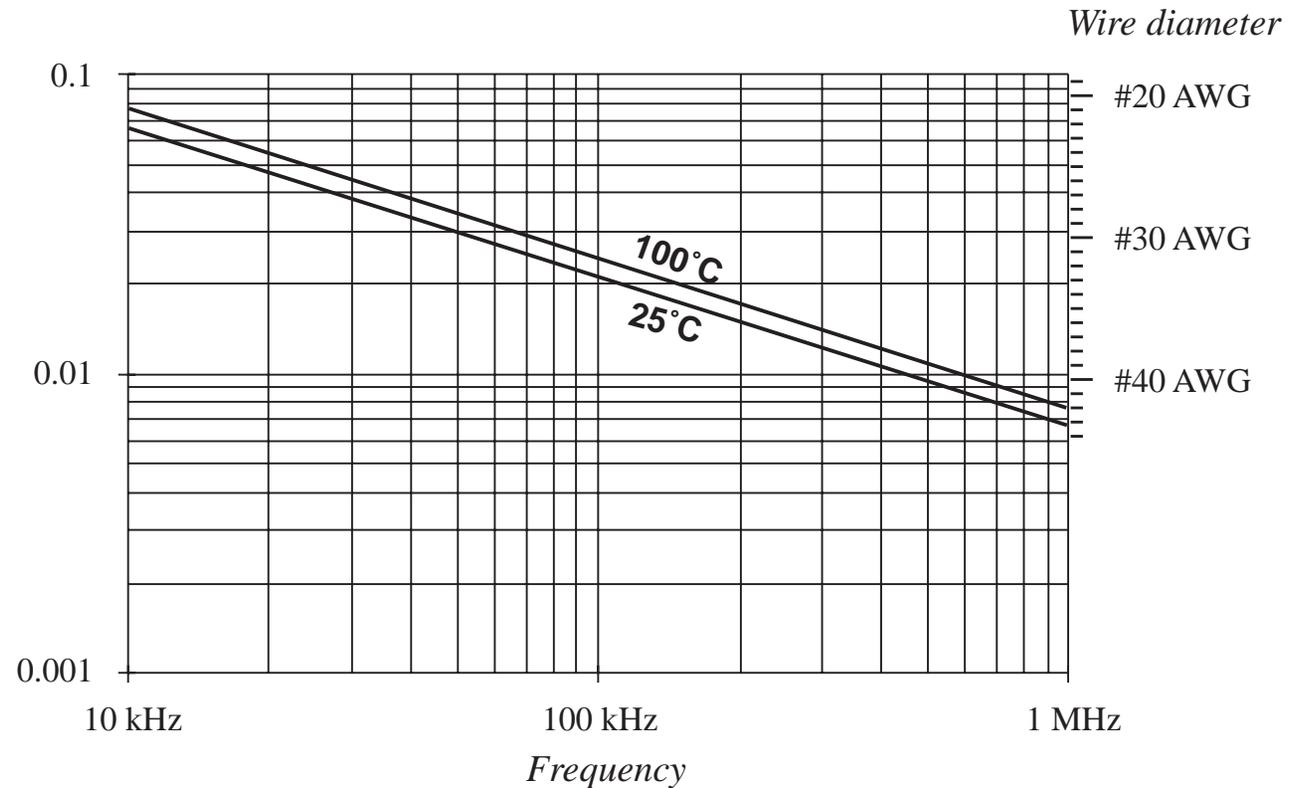
Frequency

The proximity effect

Ac current in a conductor induces eddy currents in adjacent conductors by a process called the *proximity effect*. This causes significant power loss in the windings of high-frequency transformers and ac inductors.

A multi-layer foil winding, with $h \gg \delta$. Each layer carries net current $i(t)$.
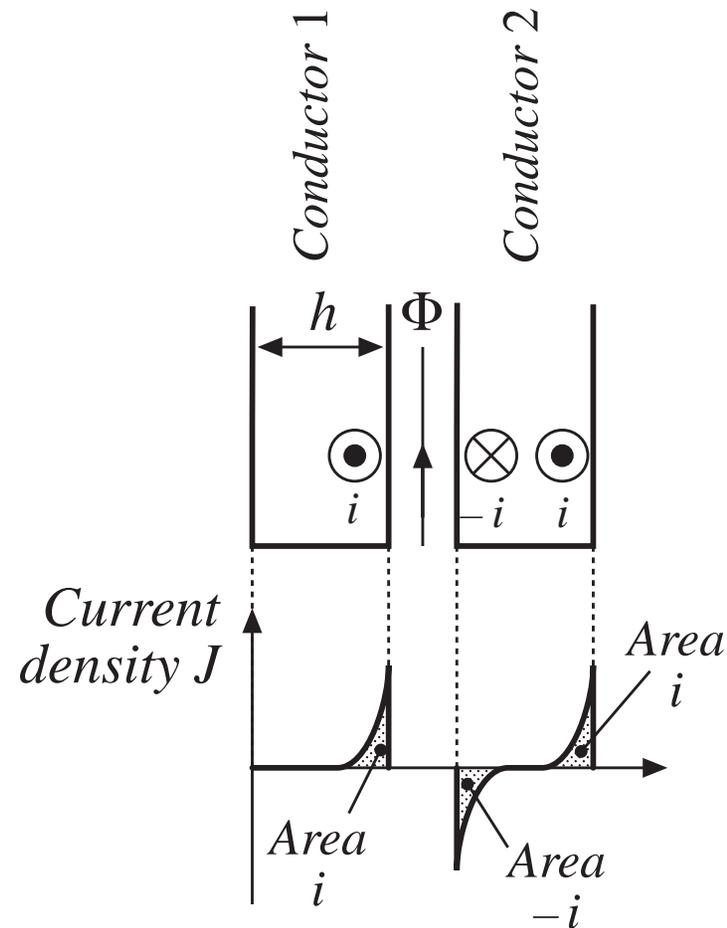
Example: a two-winding transformer

Cross-sectional view of two-winding transformer example. Primary turns are wound in three layers. For this example, let's assume that each layer is one turn of a flat foil conductor. The secondary is a similar three-layer winding. Each layer carries net current $i(t)$. Portions of the windings that lie outside of the core window are not illustrated. Each layer has thickness $h \gg \delta$.

Primary winding   *Secondary winding*
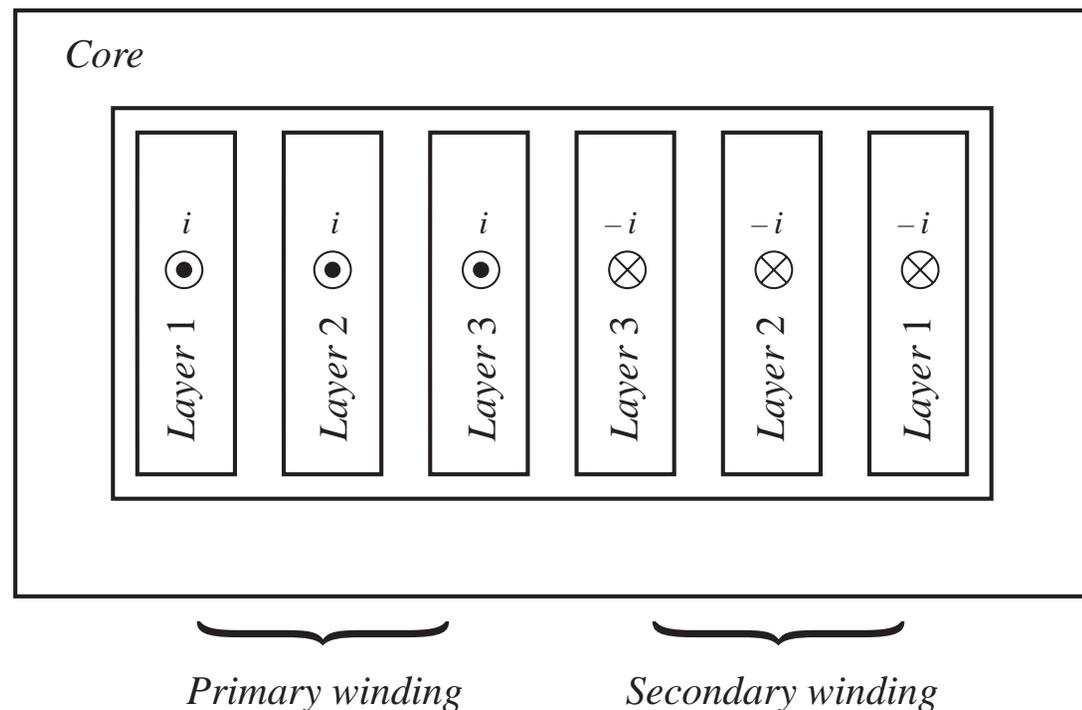
Distribution of currents on surfaces of conductors: two-winding example

Skin effect causes currents to concentrate on surfaces of conductors

Surface current induces equal and opposite current on adjacent conductor

This induced current returns on opposite side of conductor

Net conductor current is equal to $i(t)$ for each layer, since layers are connected in series

Circulating currents within layers increase with the numbers of layers
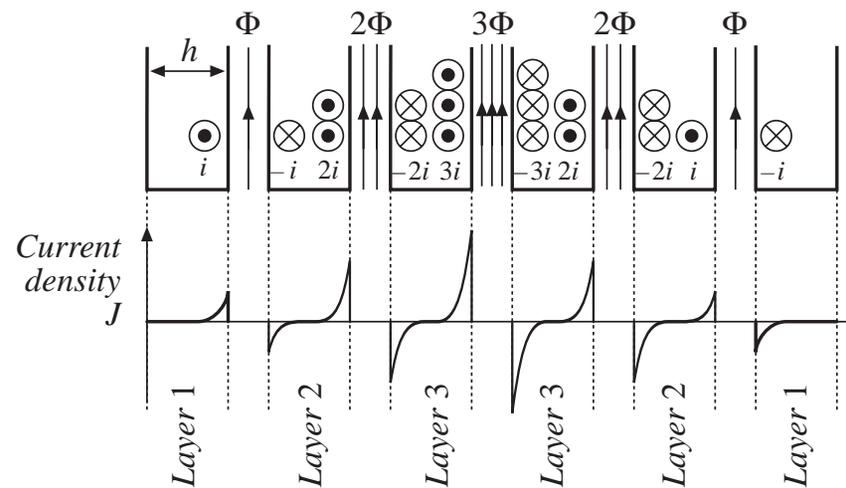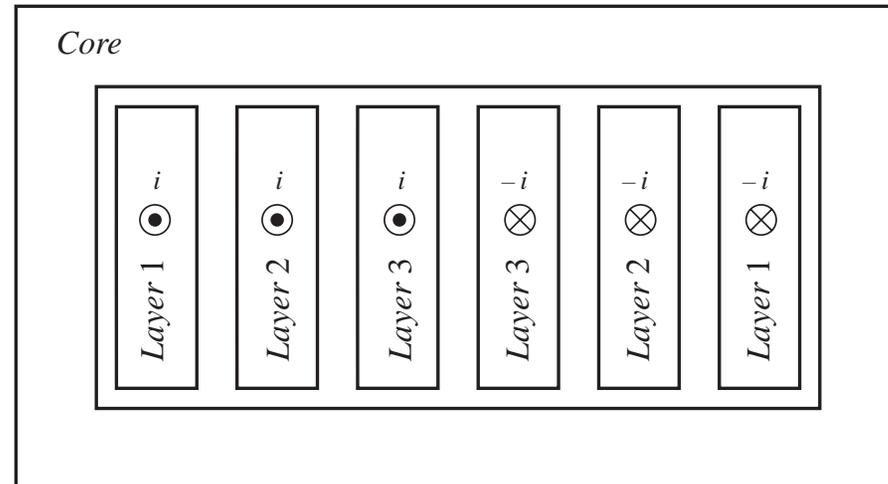
Estimating proximity loss: high-frequency limit

The current $i(t)$ having rms value I is confined to thickness d on the surface of layer 1. Hence the effective "ac" resistance of layer 1 is:

$$R_{ac} = \frac{h}{\delta} R_{dc}$$

This induces copper loss P_1 in layer 1:

$$P_1 = I^2 R_{ac}$$

Power loss P_2 in layer 2 is:

$$P_2 = P_1 + 4P_1 = 5P_1$$

Power loss P_3 in layer 3 is:

$$P_3 = \left(2^2 + 3^2\right)P_1 = 13P_1$$

Primary winding   *Secondary winding*
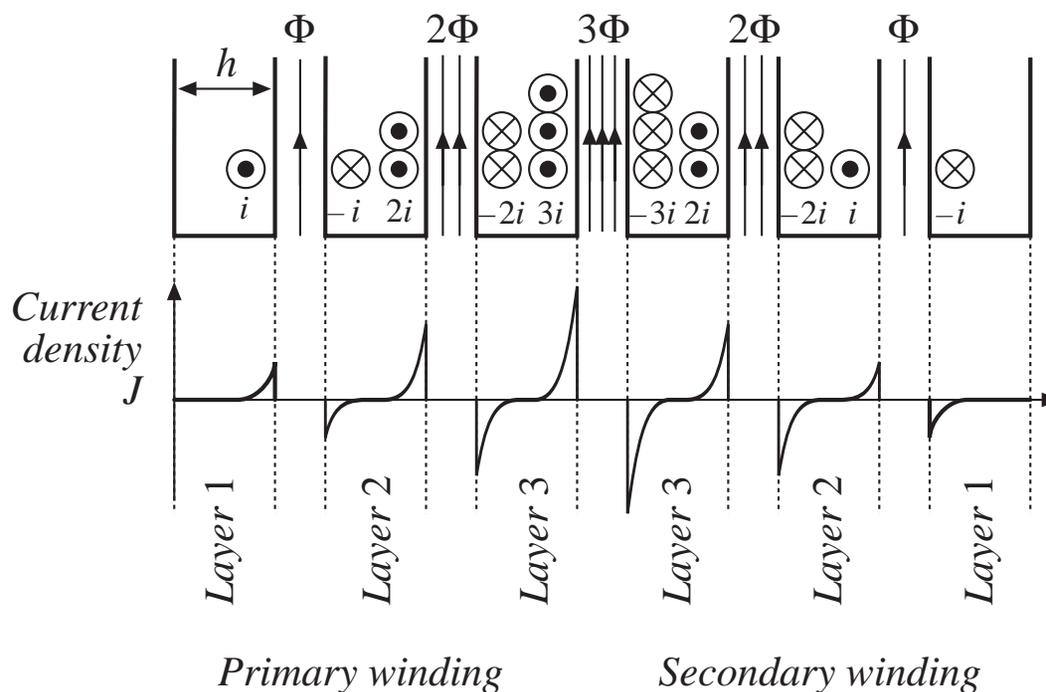
Power loss P_m in layer m is:

$$P_m = I^2 \left| (m-1)^2 + m^2 \right| \left(\frac{h}{\delta} R_{dc} \right)$$

Total loss in *M*-layer winding: high-frequency limit

Add up losses in each layer:

$$P = I^2 \left(\frac{h}{\delta} R_{dc} \right) \sum_{m=1}^{M} \left[(m-1)^2 + m^2 \right]$$

$$= I^2 \left(\frac{h}{\delta} R_{dc} \right) \frac{M}{3} \left(2M^2 + 1 \right)$$

Compare with dc copper loss:

If foil thickness were $H = \delta$, then at dc each layer would produce copper loss P_1. The copper loss of the *M*-layer winding would be

$$P_{dc} = I^2 M R_{dc}$$

So the proximity effect increases the copper loss by a factor of

$$F_R = \frac{P}{P_{dc}} = \frac{1}{3} \left(\frac{h}{\delta} \right) \left(2M^2 + 1 \right)$$

13.4.2 Leakage flux in windings

A simple two-winding transformer example: core and winding geometry

Each turn carries net current $i(t)$ in direction shown

51
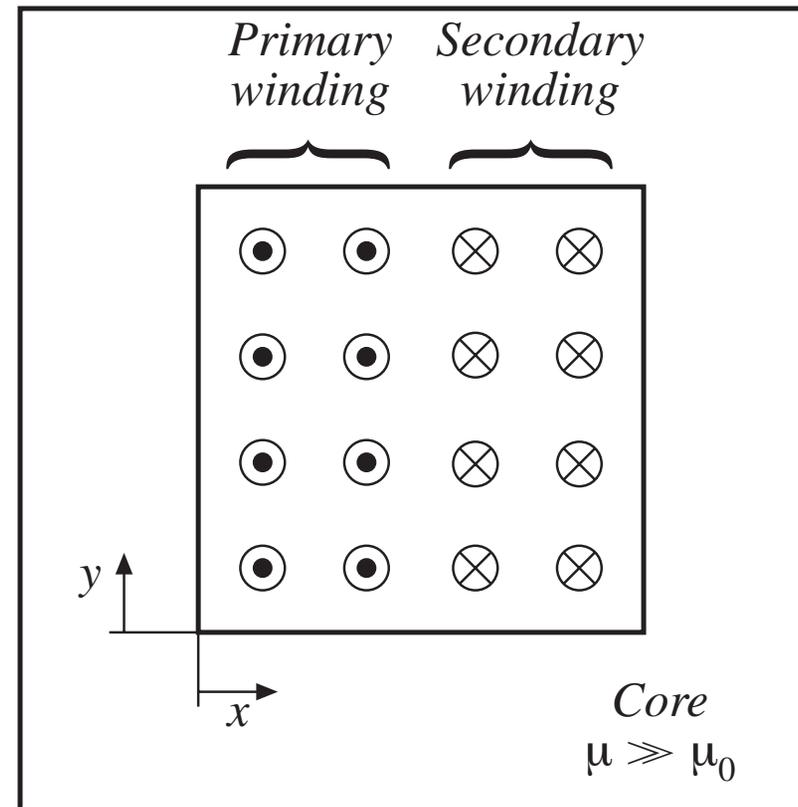
Flux distribution

Mutual flux Φ_M is large and is mostly confined to the core

Leakage flux is present, which does not completely link both windings

Because of symmetry of winding geometry, leakage flux runs approximately vertically through the windings

Leakage flux

Mutual flux Φ_M
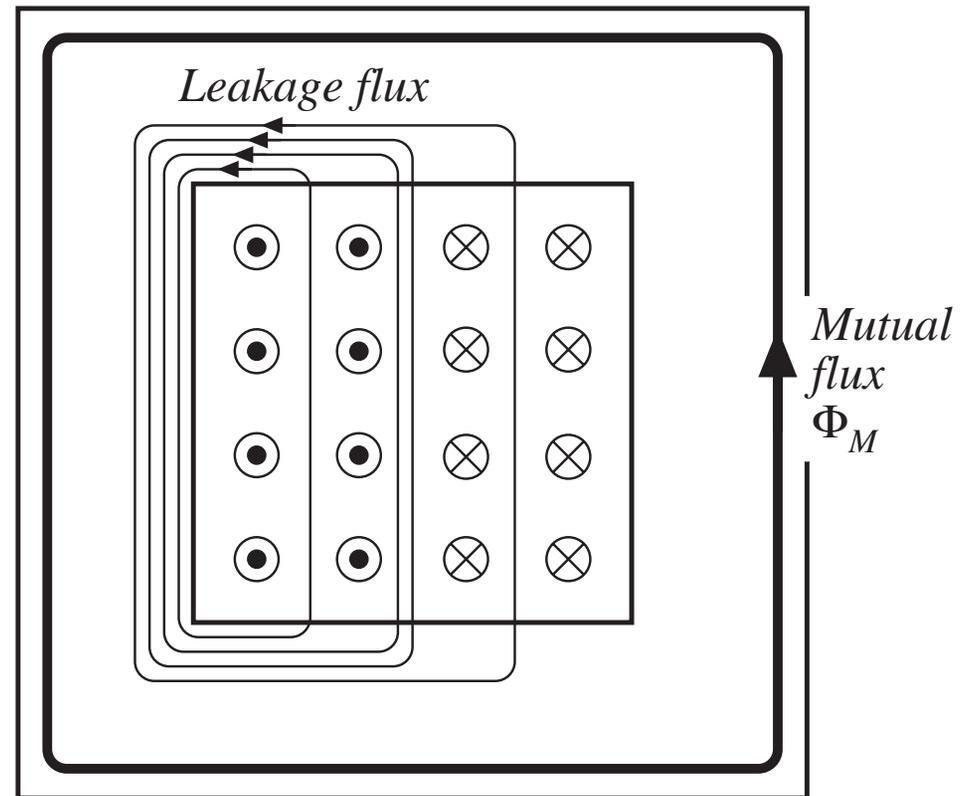
Analysis of leakage flux using Ampere's law

Ampere's law, for the closed path taken by the leakage flux line illustrated:

$$Enclosed\ current = \mathcal{F}(x) = H(x)\ell_w$$

(note that MMF around core is small compared to MMF through the air inside the winding, because of high permeability of core)
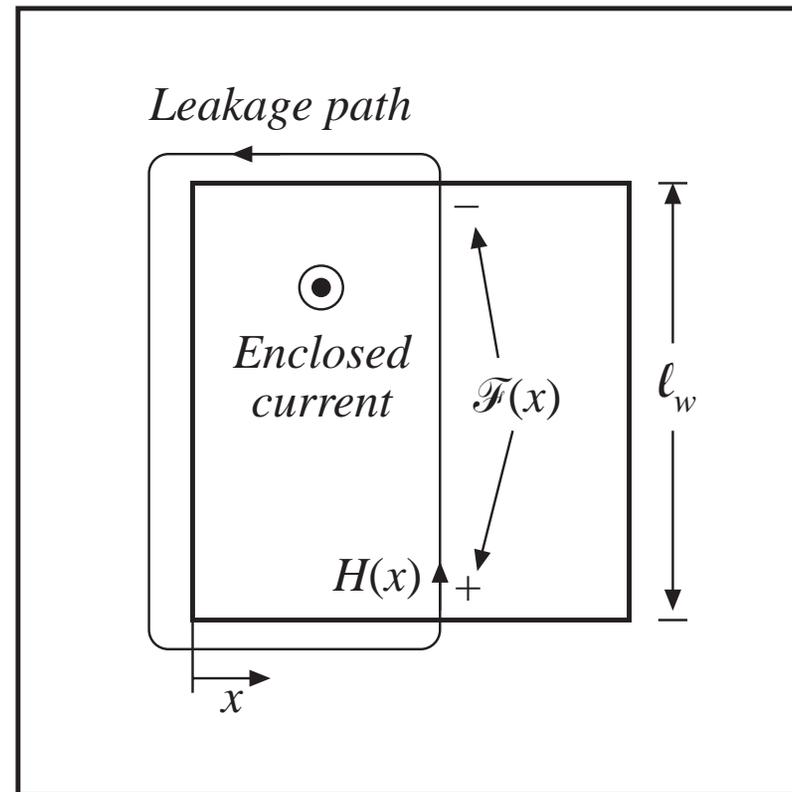
# Ampere's law for the transformer example

For the innermost leakage path, enclosing the first layer of the primary:

This path encloses four turns, so the total enclosed current is $4i(t)$.

For the next leakage path, enclosing both layers of the primary:

This path encloses eight turns, so the total enclosed current is $8i(t)$.

The next leakage path encloses the primary plus four turns of the secondary. The total enclosed current is $8i(t) - 4i(t) = 4i(t)$.

Leakage flux

Mutual flux Φ_M
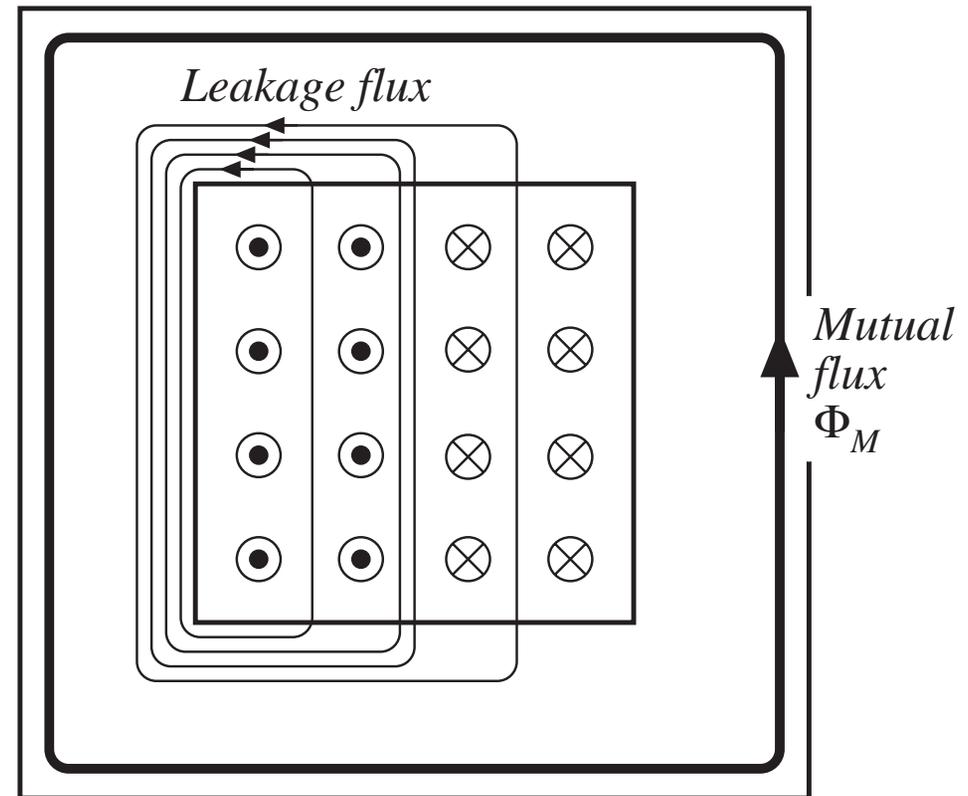
MMF diagram, transformer example

MMF $\mathscr{F}(x)$ across the core window, as a function of position x

$$Enclosed\ current = \mathscr{F}(x) = H(x)\ell_w$$

Primary winding   *Secondary winding*

Layer 1   *Layer 2*   *Layer 2*   *Layer 1*
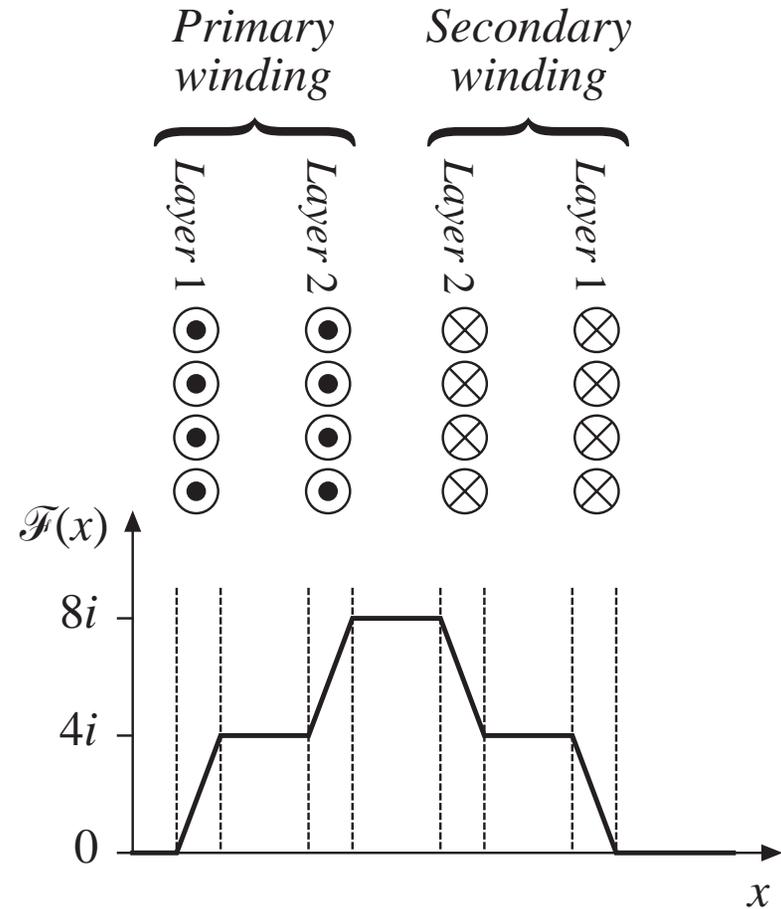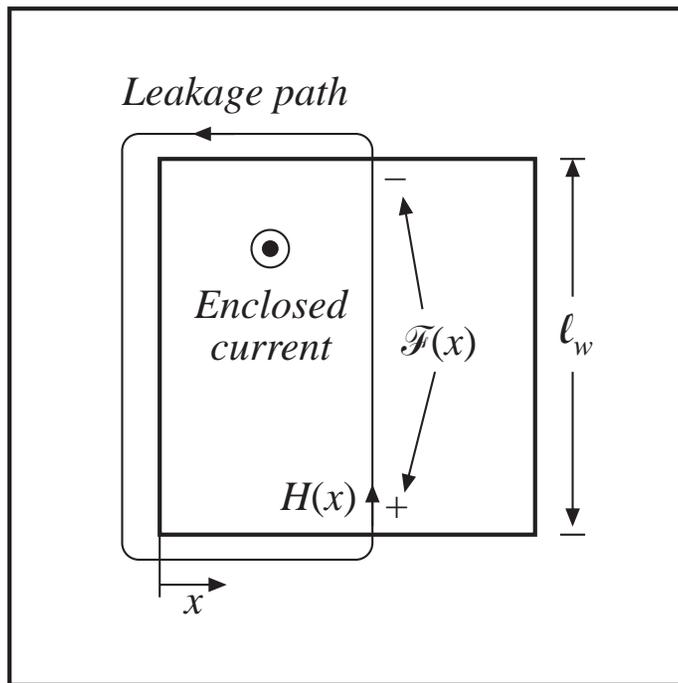
Two-winding transformer example

Winding layout
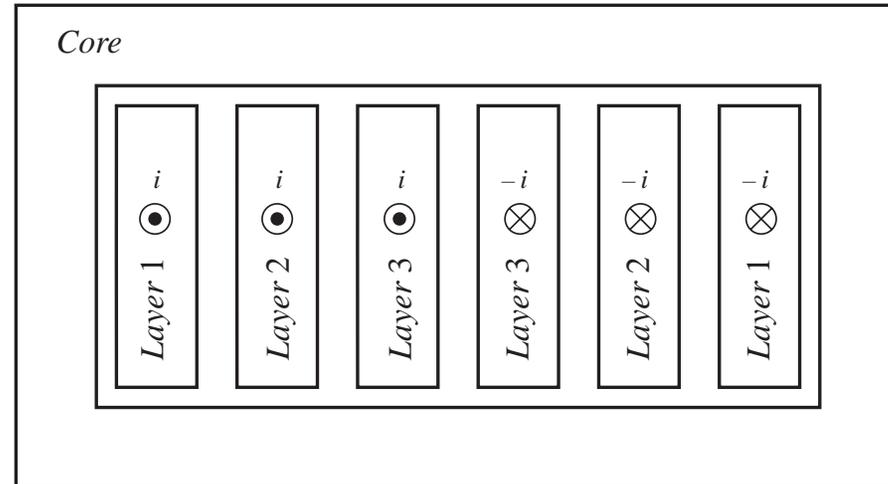
MMF diagram

Use Ampere's law around a closed path taken by a leakage flux line:

$$\left(m_p - m_s\right) i = \mathcal{F}(x)$$

m_p = number of primary layers enclosed by path

m_s = number of secondary layers enclosed by path
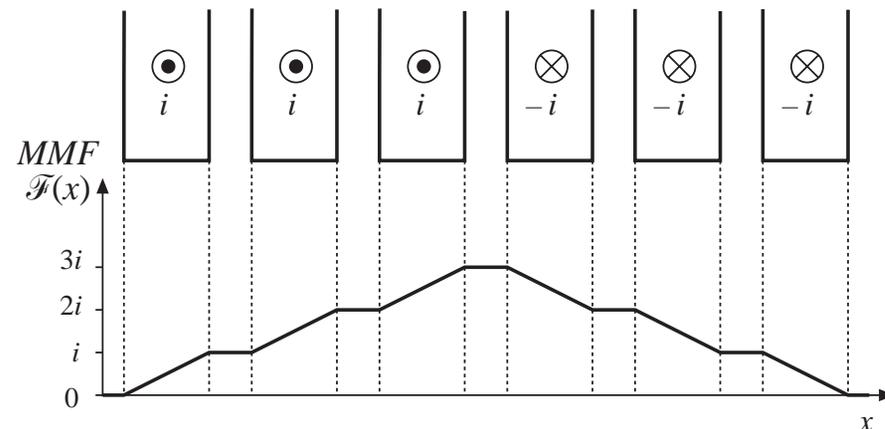
Two-winding transformer example with proximity effect

Flux does not penetrate conductors

Surface currents cause net current enclosed by leakage path to be zero when path runs down interior of a conductor

Magnetic field strength $H(x)$ within the winding is given by

$$H(x) = \frac{\mathcal{F}(x)}{\ell_w}$$
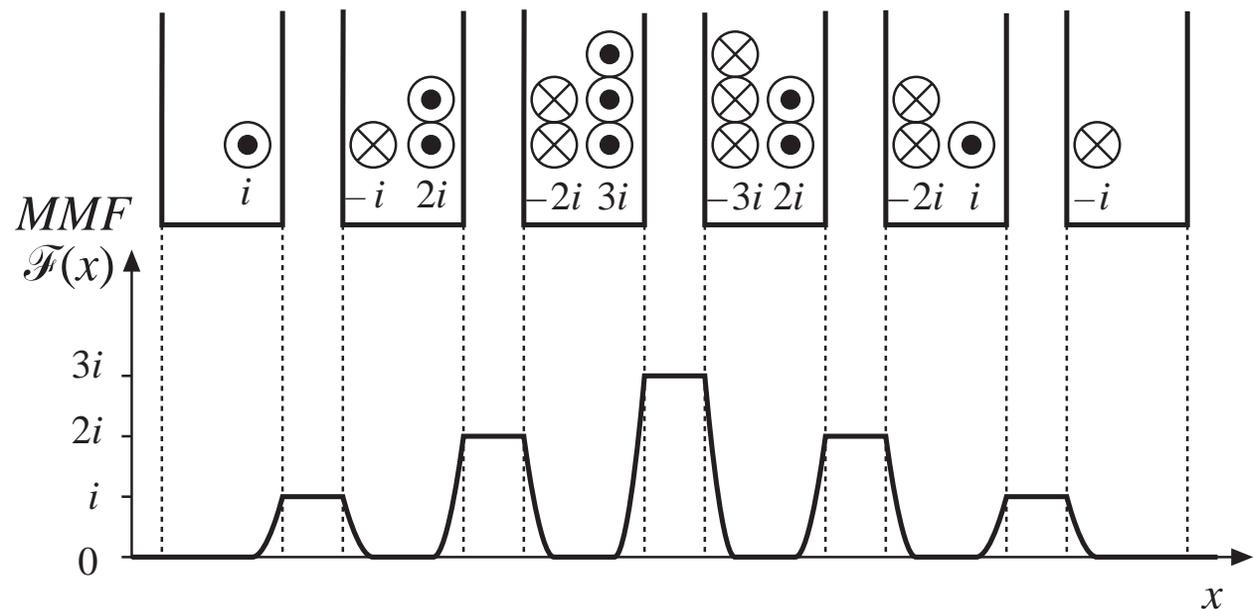
Interleaving the windings: MMF diagram
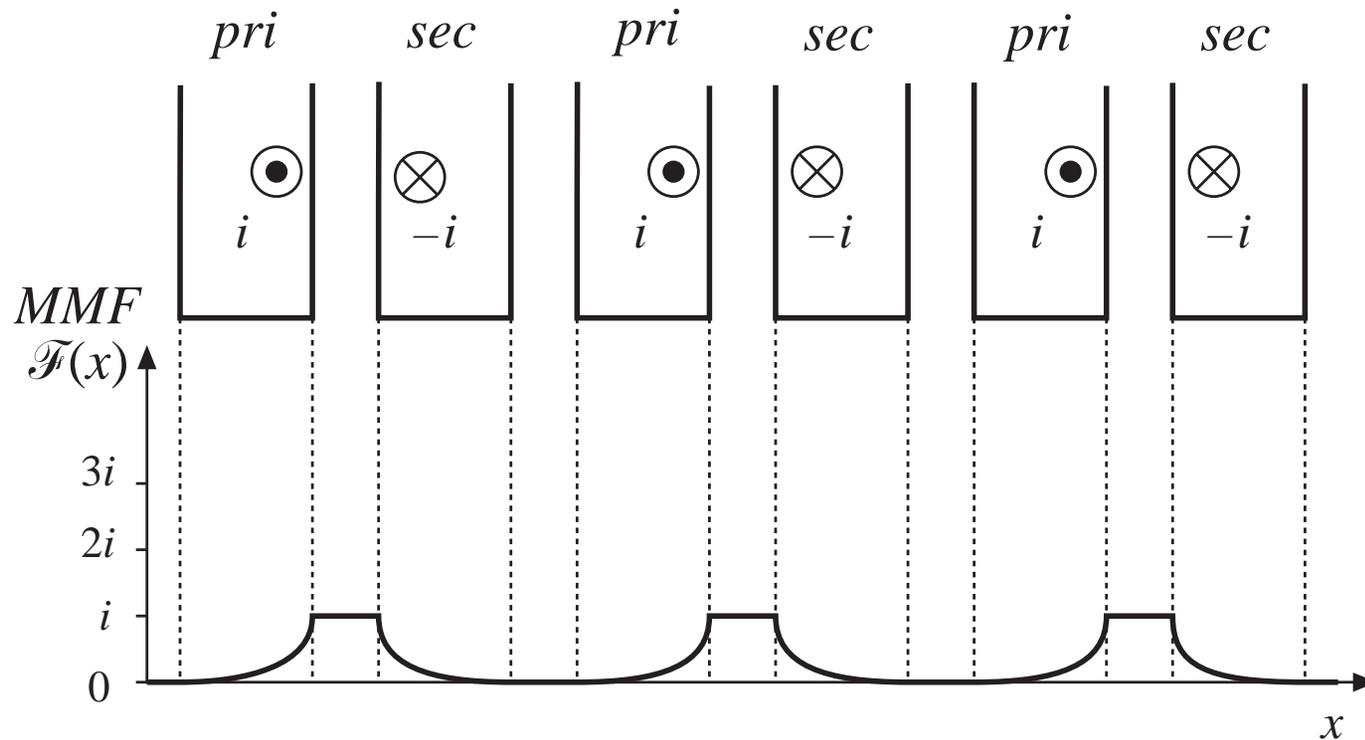
Greatly reduces the peak MMF, leakage flux, and proximity losses

A partially-interleaved transformer

For this example, there are three primary layers and four secondary layers. The MMF diagram contains fractional values.
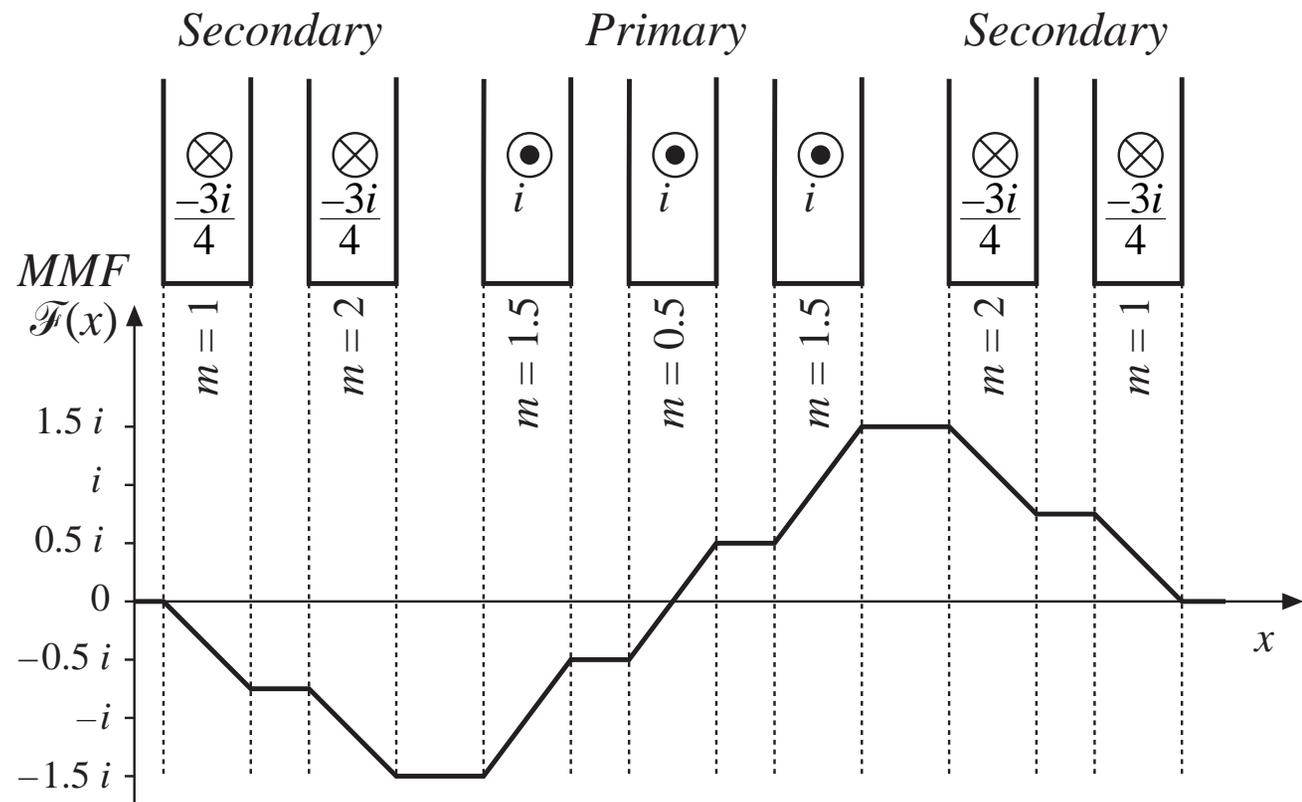
13.4.3 Foil windings and layers

Approximating a layer of round conductors as an effective single foil conductor:
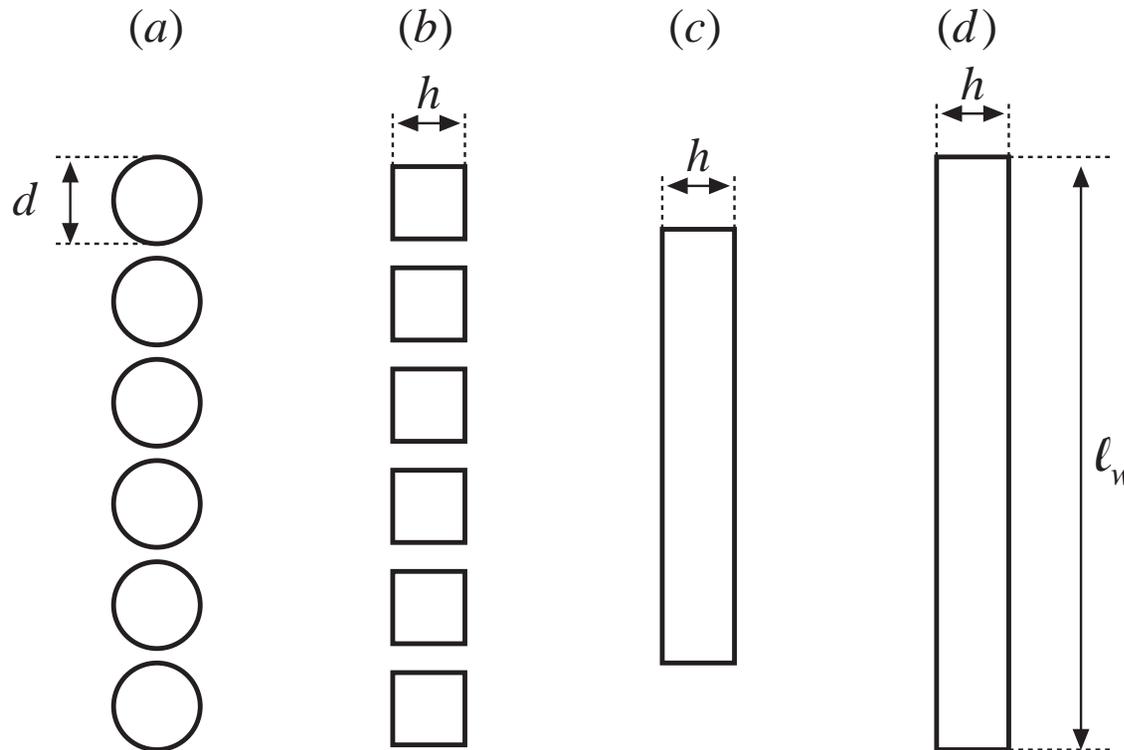
Square conductors (b) have same cross-sectional area as round conductors (a) if

$$h = \sqrt{\frac{\pi}{4}}\, d$$

Eliminate space between square conductors: push together into a single foil turn (c)

(d) Stretch foil so its width is ℓ_w. The adjust conductivity so its dc resistance is unchanged

(a) (b) (c) (d)

Winding porosity η

Stretching the conductor increases its area. Compensate by increasing the effective resistivity ρ, to maintain the same dc resistance. Define *winding porosity* η as the ratio of cross-sectional areas. If layer of width ℓ_w contains n_ℓ turns of round wire having diameter d, then the porosity is

(c) (d)
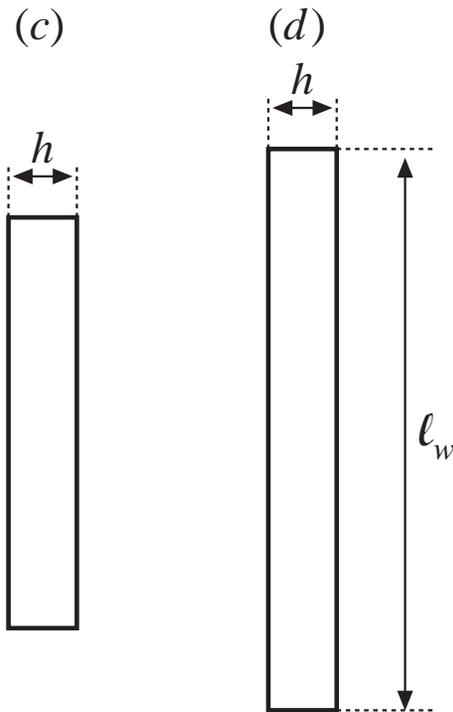
$$\eta = \sqrt{\frac{\pi}{4}}\ d\ \frac{n_\ell}{\ell_w}$$

Typical η for full-width round conductors is $\eta = 0.8$. The increased effective resistivity increases the effective skin depth:

$$\delta' = \frac{\delta}{\sqrt{\eta}}$$

Define $\varphi = h/d$. The effective value for a layer of round conductors is

$$\varphi = \frac{h}{\delta'} = \sqrt{\eta}\ \sqrt{\frac{\pi}{4}}\ \frac{d}{\delta}$$

13.4.4 Power loss in a layer

Approximate computation of copper loss in one layer

Assume uniform magnetic fields at surfaces of layer, of strengths $H(0)$ and $H(h)$. Assume that these fields are parallel to layer surface (i.e., neglect fringing and assume field normal component is zero).

The magnetic fields $H(0)$ and $H(h)$ are driven by the MMFs $\mathcal{F}(0)$ and $\mathcal{F}(h)$.

Sinusoidal waveforms are assumed, and rms values are used. It is assumed that $H(0)$ and $H(h)$ are in phase.
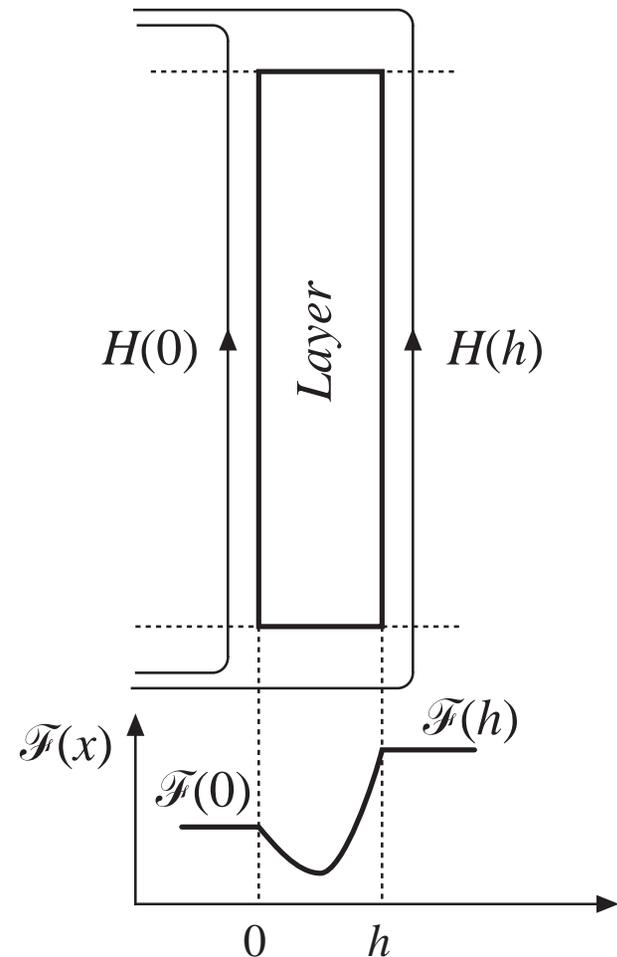
Solution for layer copper loss P

Solve Maxwell's equations to find current density distribution within layer. Then integrate to find total copper loss P in layer. Result is

$$P = R_{dc} \frac{\varphi}{n_\ell^2} \left[\left(\mathscr{F}^2(h) + \mathscr{F}^2(0) \right) G_1(\varphi) - 4\, \mathscr{F}(h)\mathscr{F}(0) G_2(\varphi) \right]$$

where

$$R_{dc} = \rho \frac{\ell_b}{A_w} = \rho \frac{(MLT)n_l^3}{\eta \ell_w^2}$$

$$G_1(\varphi) = \frac{\sinh(2\varphi) + \sin(2\varphi)}{\cosh(2\varphi) - \cos(2\varphi)}$$

n_l = number of turns in layer,
R_{dc} = dc resistance of layer,

(MLT) = mean-length-per-turn,
or circumference, of layer.

$$G_2(\varphi) = \frac{\sinh(\varphi)\cos(\varphi) + \cosh(\varphi)\sin(\varphi)}{\cosh(2\varphi) - \cos(2\varphi)}$$

$$\varphi = \frac{h}{\delta'} = \sqrt{\eta}\, \sqrt{\frac{\pi}{4}}\, \frac{d}{\delta} \qquad\qquad \eta = \sqrt{\frac{\pi}{4}}\, d\, \frac{n_\ell}{\ell_w}$$

Winding carrying current I, with n_l turns per layer

If winding carries current of rms magnitude I, then

$$\mathscr{F}(h) - \mathscr{F}(0) = n_\ell I$$

Express $\mathscr{F}(h)$ in terms of the winding current I, as

$$\mathscr{F}(h) = m n_\ell I$$

The quantity m is the ratio of the MMF $\mathscr{F}(h)$ to the layer ampere-turns $n_\ell I$. Then,

$$\frac{\mathscr{F}(0)}{\mathscr{F}(h)} = \frac{m-1}{m}$$

Power dissipated in the layer can now be written

$$P = I^2 R_{dc} \varphi Q'(\varphi, m)$$

$$Q'(\varphi, m) = \left(2m^2 - 2m + 1\right) G_1(\varphi) - 4m\left(m - 1\right) G_2(\varphi)$$
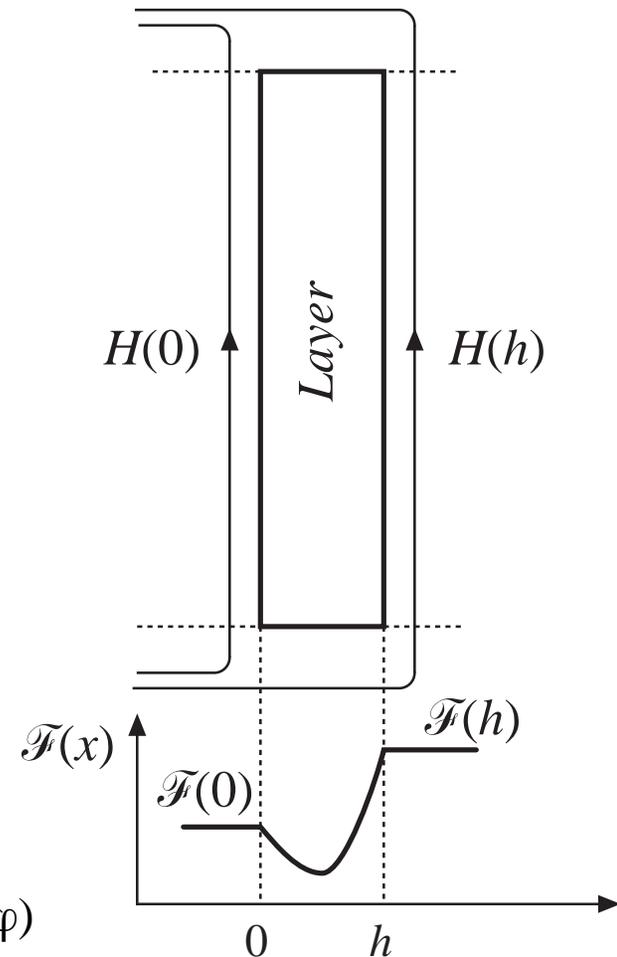
Increased copper loss in layer

$$P = I^{\prime 2} R_{dc} \varphi Q'(\varphi, m)$$

$\dfrac{P}{I^2 R_{dc}}$

m = 15 12 10 8 6 5 4 3

2

1.5

1

m = 0.5

100

10

1

0.1   1   10

φ
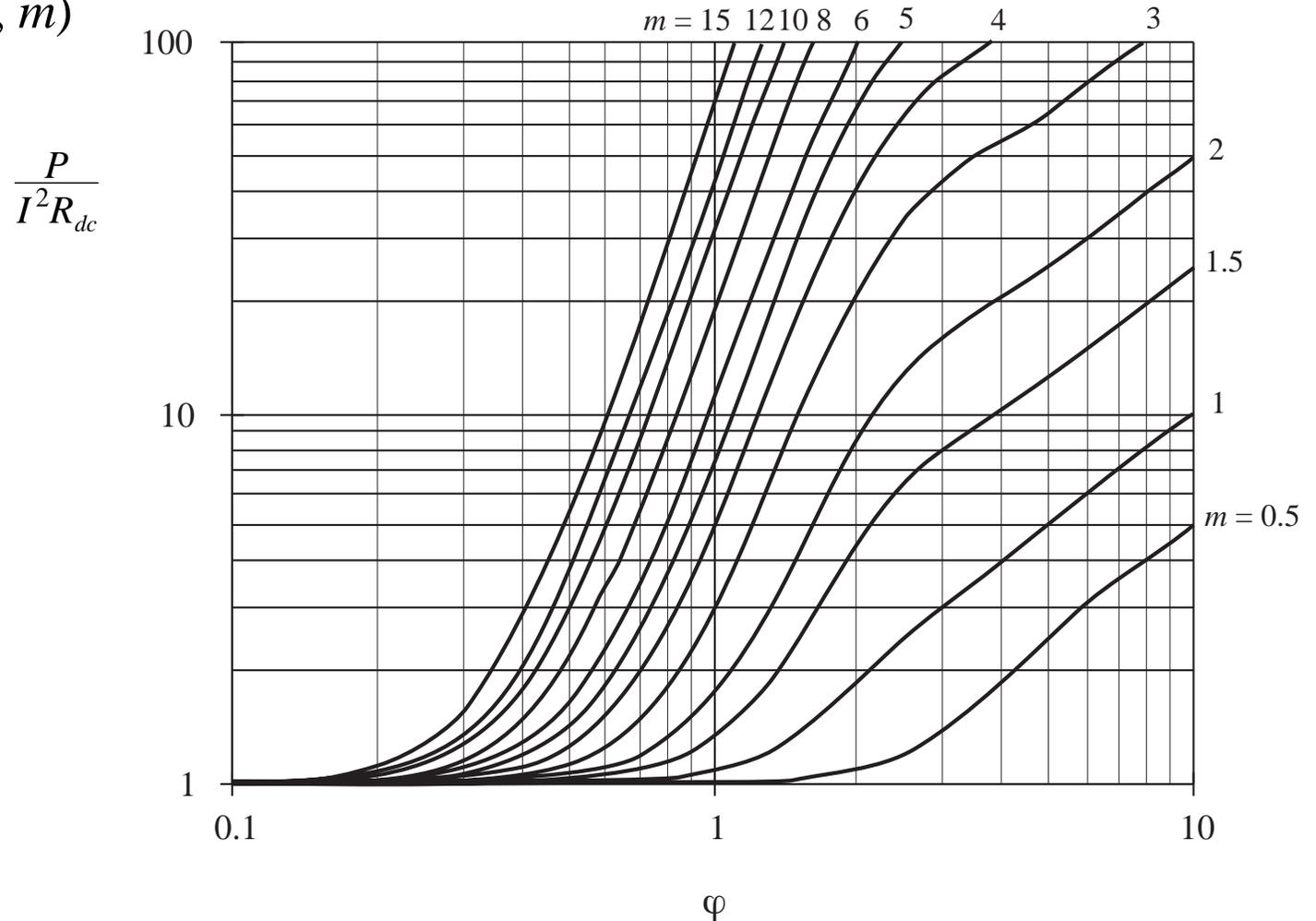
Layer copper loss vs. layer thickness

$$\frac{P}{P_{dc}\Big|_{\varphi=1}} = Q'(\varphi, m)$$

$$\frac{P}{P_{dc}\Big|_{\varphi=1}}$$

Relative to copper
loss when $h = \delta$
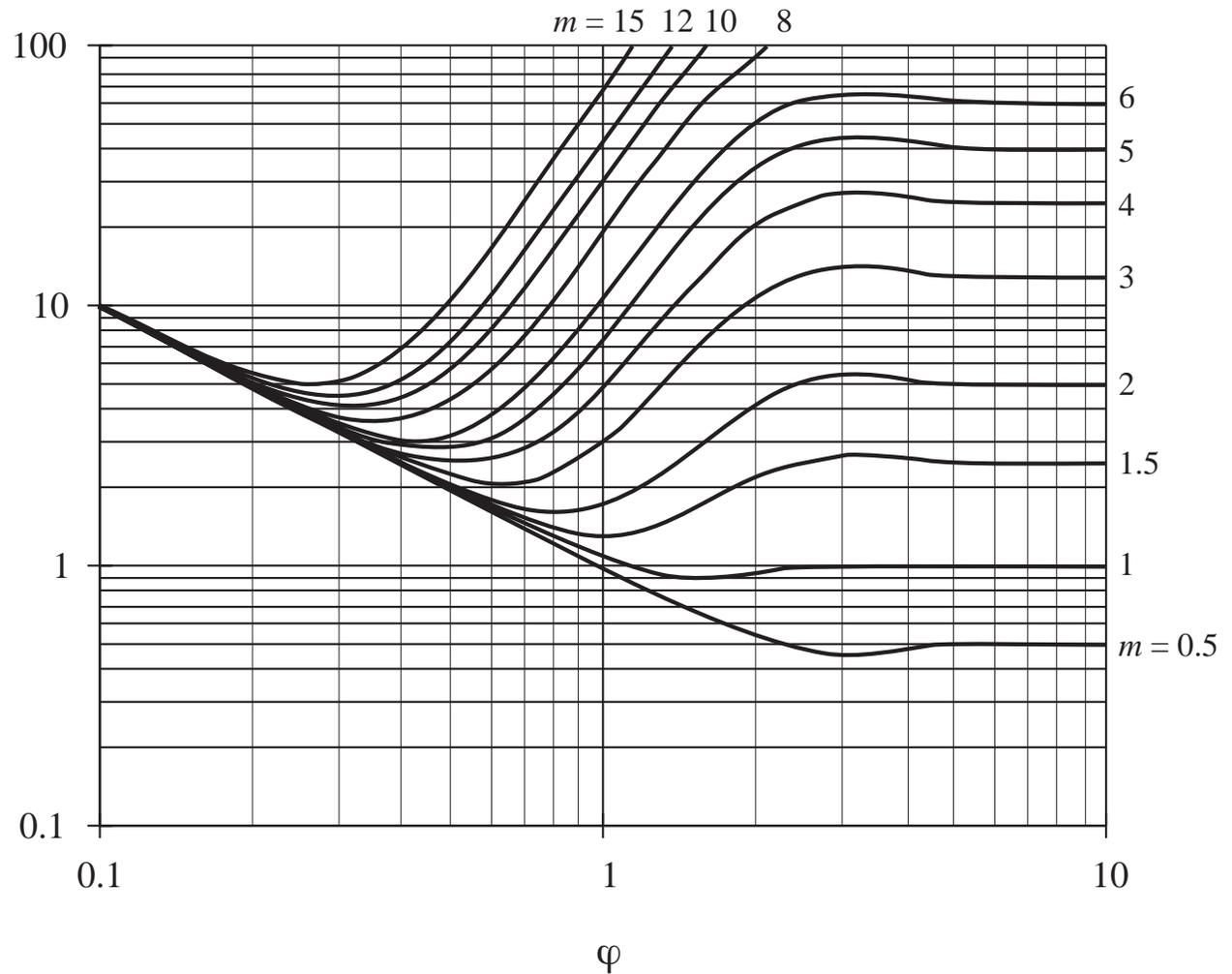
13.4.5 Example: Power loss in a transformer winding

Two winding transformer

Each winding consists of M layers

Proximity effect increases copper loss in layer m by the factor

$$\varphi Q'(\varphi, m)$$

Sum losses over all primary layers:

$$F_R = \frac{P_{pri}}{P_{pri,dc}} = \frac{1}{M} \sum_{m=1}^{M} \varphi Q'(\varphi, m)$$

Primary layers *Secondary layers*
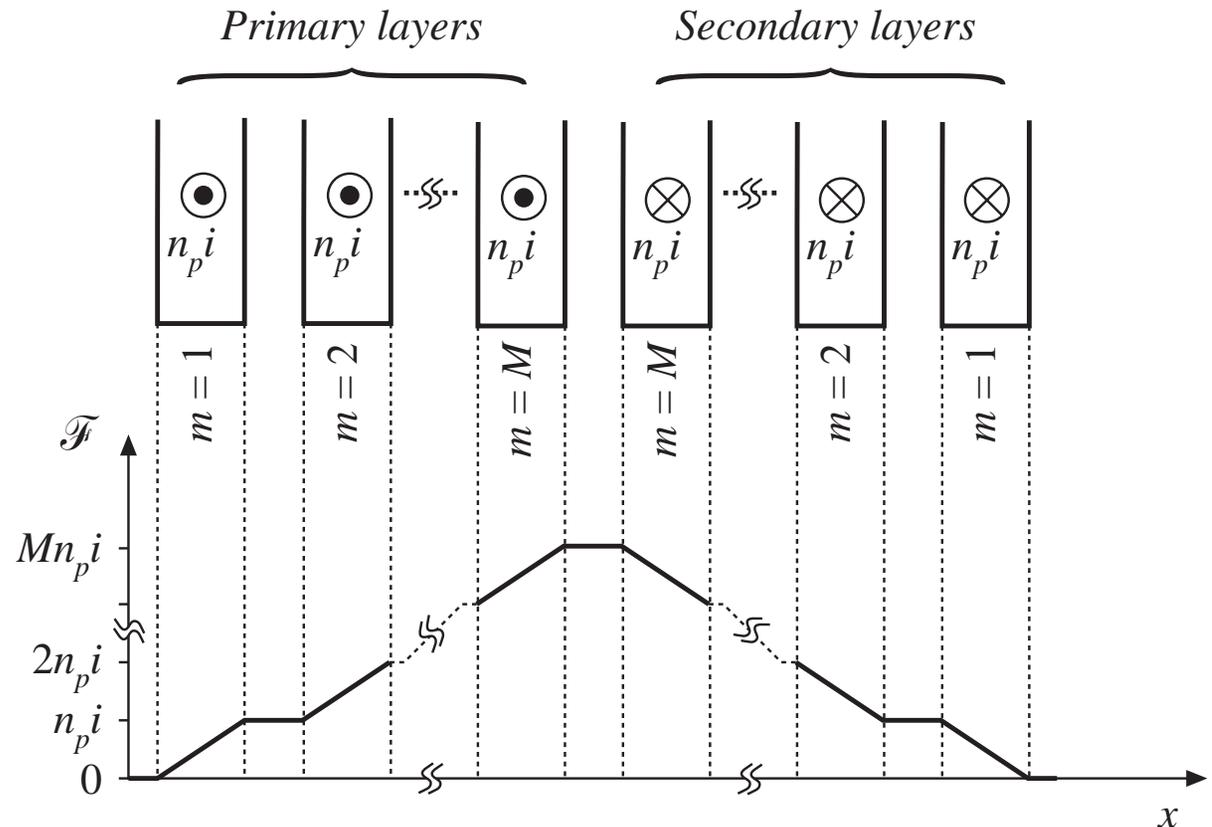
Increased total winding loss

Express summation in closed form:

$$F_R = \varphi \left| G_1(\varphi) + \frac{2}{3}\left(M^2 - 1\right)\left(G_1(\varphi) - 2G_2(\varphi)\right) \right|$$

$$F_R = \frac{P_{pri}}{P_{pri,dc}}$$

Number of layers $M = 15\ 12\ 10\ 8\ \ 7\ \ \ 6\ \ \ \ \ 5\ \ \ \ \ 4$
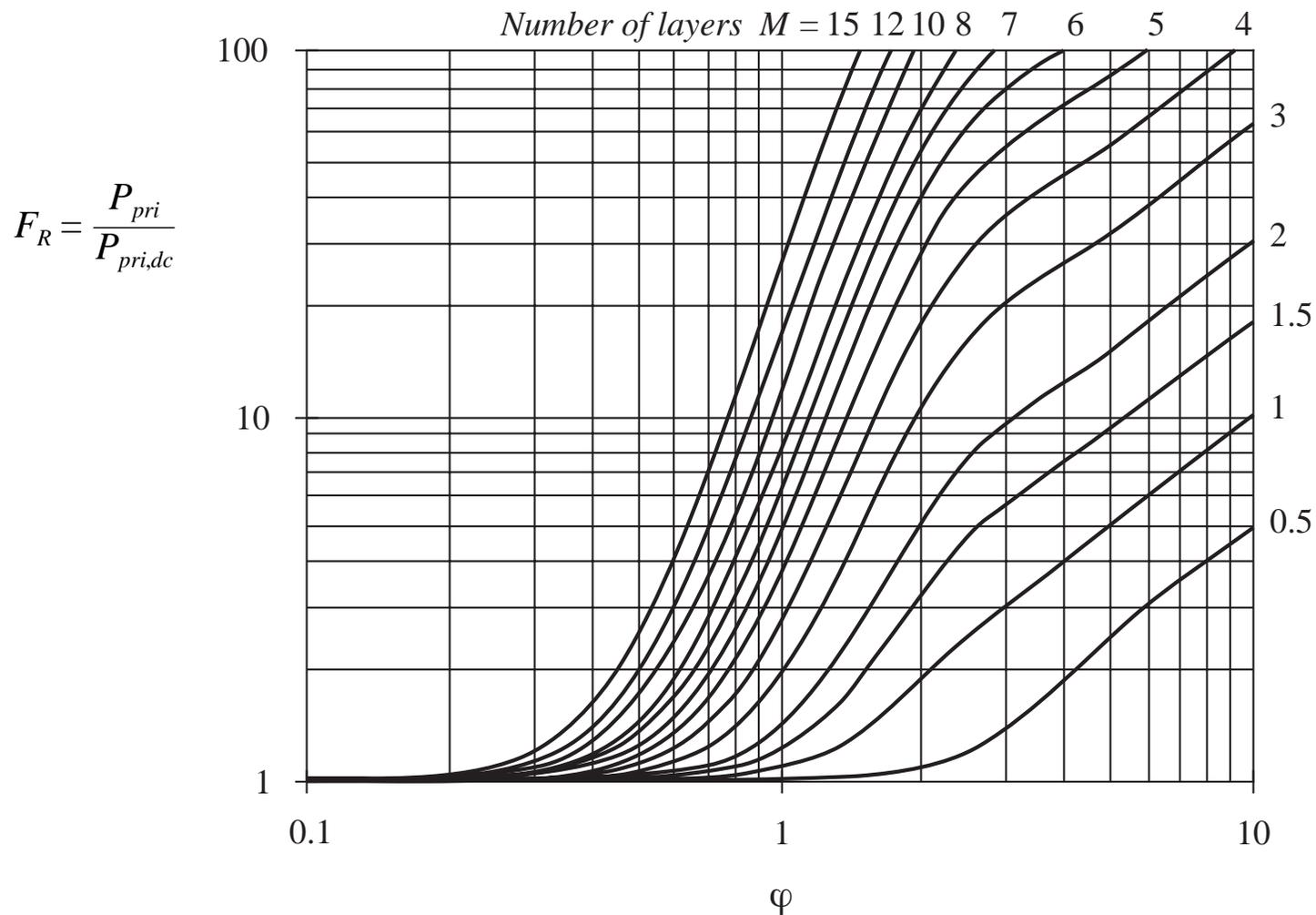
Total winding loss

$$\frac{P_{pri}}{P_{pri,dc}}\bigg|_{\varphi=1} = G_1(\varphi) + \frac{2}{3}\left(M^2 - 1\right)\left(G_1(\varphi) - 2G_2(\varphi)\right)$$

$\dfrac{P_{pri}}{P_{pri,dc}}\bigg|_{\varphi=1}$

Number of layers $M = 15$ 12

10
8
7
6
5
4
3
2
1.5
1
0.5

φ
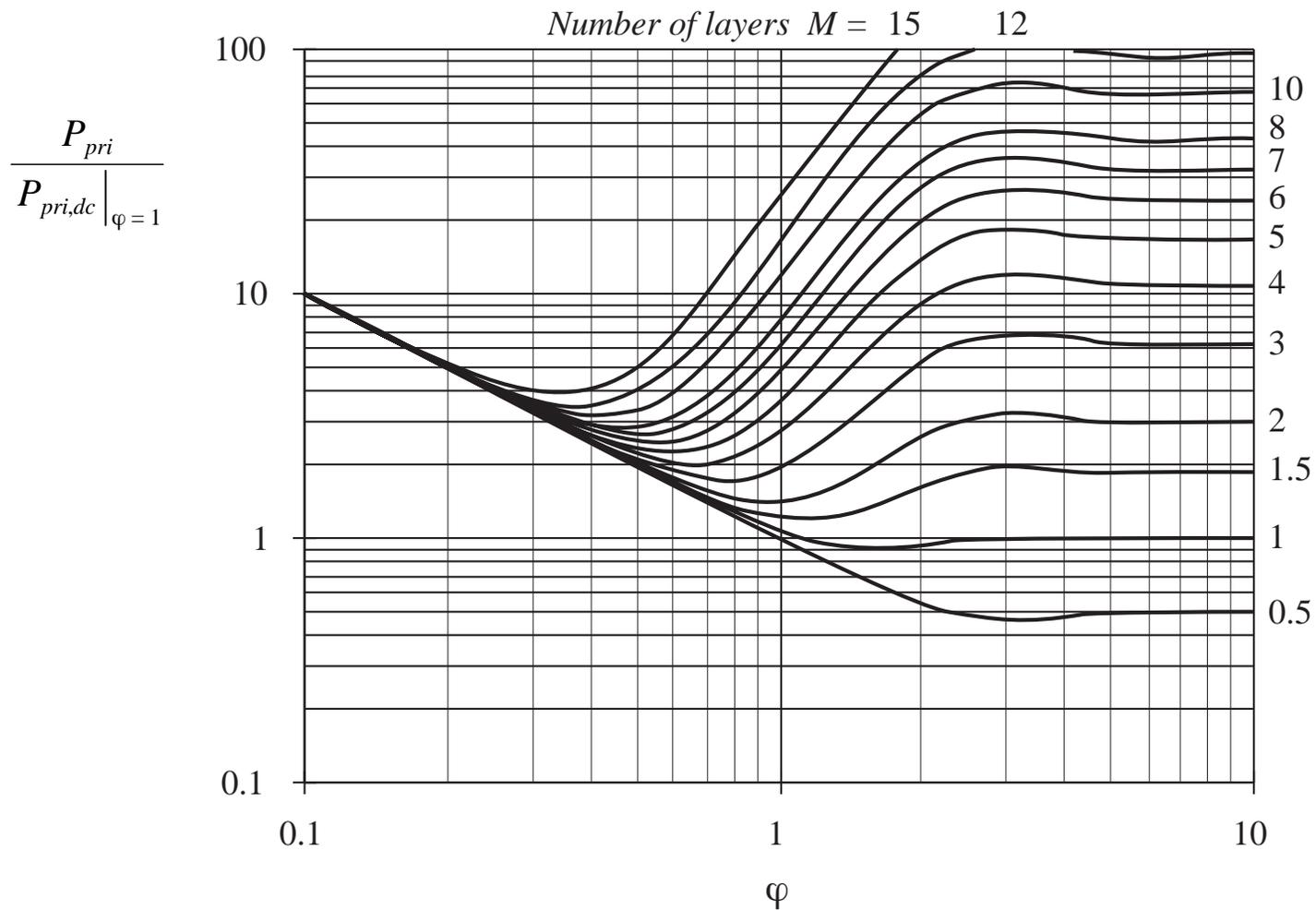
13.4.6 Interleaving the windings

Same transformer example, but with primary and secondary layers alternated

Each layer operates with $\mathscr{F} = 0$ on one side, and $\mathscr{F} = i$ on the other side

Proximity loss of entire winding follows $M = 1$ curve
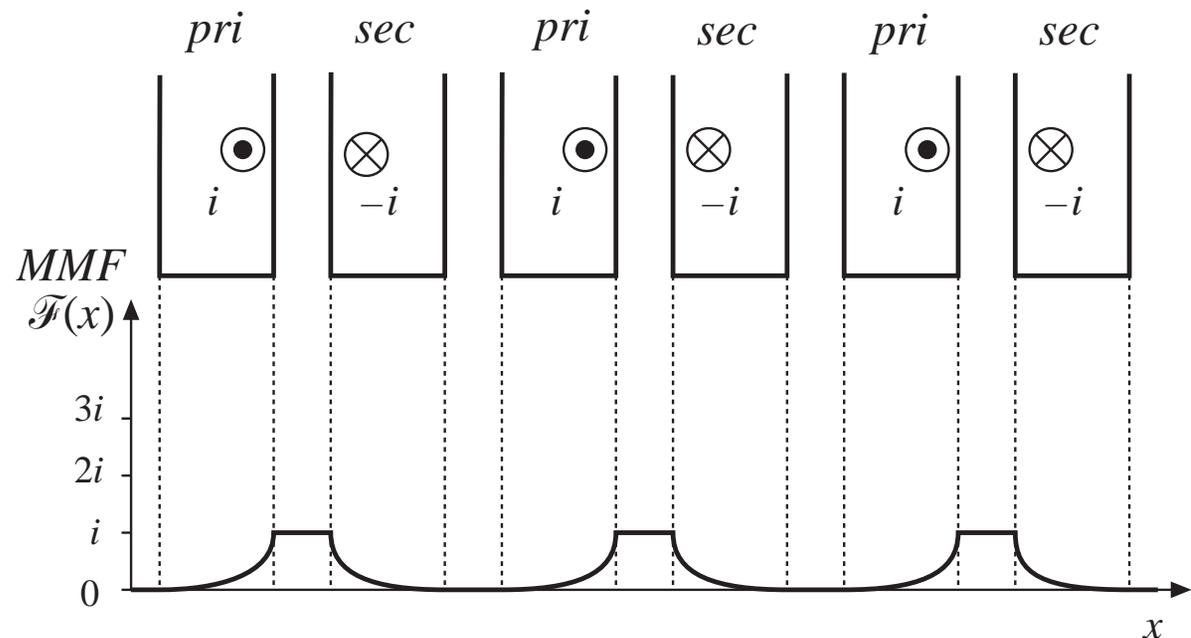
For $M = 1$: minimum loss occurs with $\varphi = \pi/2$, although copper loss is nearly constant for any $\varphi \geq 1$, and is approximately equal to the dc copper loss obtained when $\varphi = 1$.

Partial interleaving

Partially-interleaved example with 3 primary and 4 secondary layers

Each primary layer carries current i while each secondary layer carries $0.75i$. Total winding currents add to zero. Peak MMF occurs in space between windings, but has value $1.5i$.
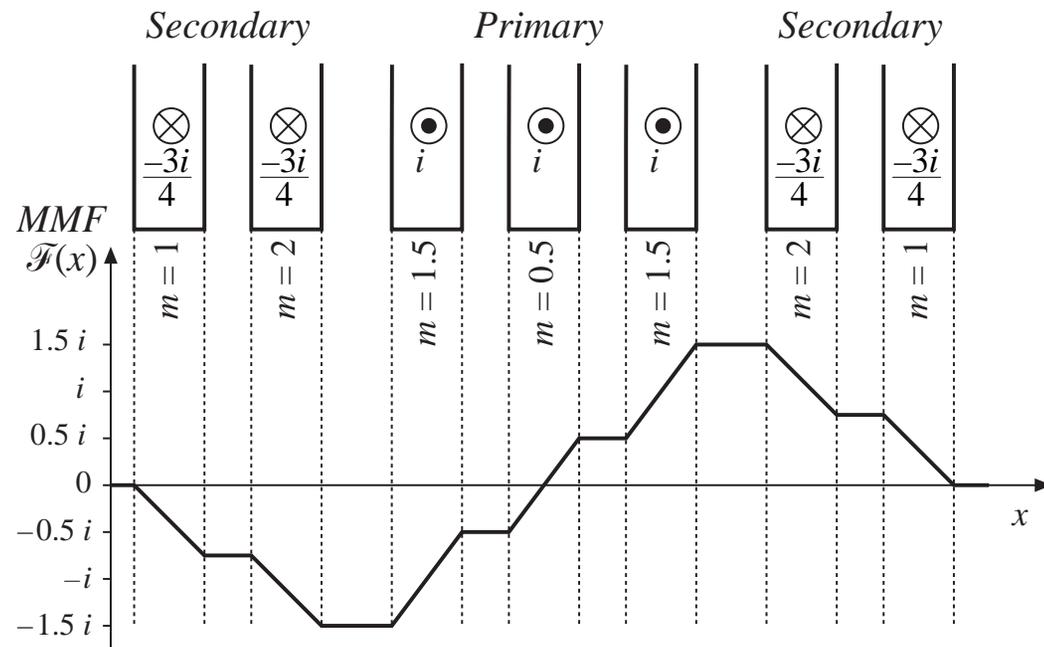
We can apply the previous solution for the copper loss in each layer, and add the results to find the total winding losses. To determine the value of m to use for a given layer, evaluate

$$m = \frac{\mathscr{F}(h)}{\mathscr{F}(h) - \mathscr{F}(0)}$$

Determination of m

Leftmost secondary layer:

$$m = \frac{\mathscr{F}(h)}{\mathscr{F}(h) - \mathscr{F}(0)} = \frac{-0.75i}{-0.75i - 0} = 1$$

Next secondary layer:

$$m = \frac{\mathscr{F}(h)}{\mathscr{F}(h) - \mathscr{F}(0)} = \frac{-1.5i}{-1.5i - (-0.75i)} = 2$$

Next layer (primary):

$$m = \frac{\mathscr{F}(0)}{\mathscr{F}(0) - \mathscr{F}(h)} = \frac{-1.5i}{-1.5i - (-0.5i)} = 1.5$$

Center layer (primary):

$$m = \frac{\mathscr{F}(h)}{\mathscr{F}(h) - \mathscr{F}(0)} = \frac{0.5i}{0.5i - (-0.5i)} = 0.5$$

Secondary *Primary* *Secondary*
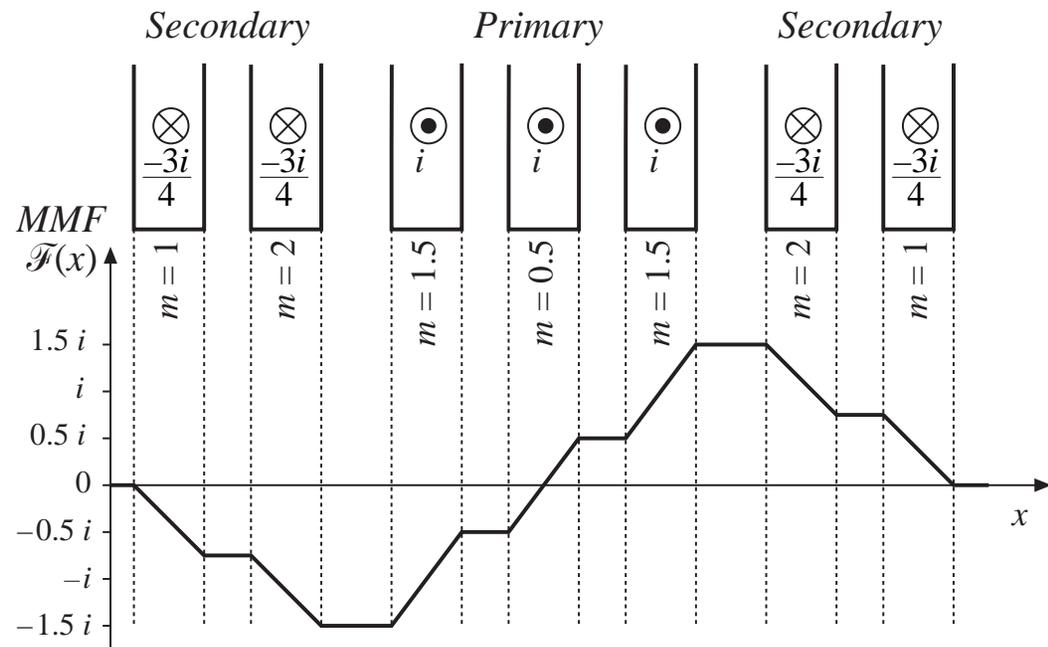
Use the plot for layer loss (repeated on next slide) to find loss for each layer, according to its value of m. Add results to find total loss.

Layer copper loss vs. layer thickness

$$\left.\frac{P}{P_{dc}}\right|_{\varphi=1} = Q'(\varphi, m)$$

$$\left.\frac{P}{P_{dc}}\right|_{\varphi=1}$$

Relative to copper
loss when $h = \delta$
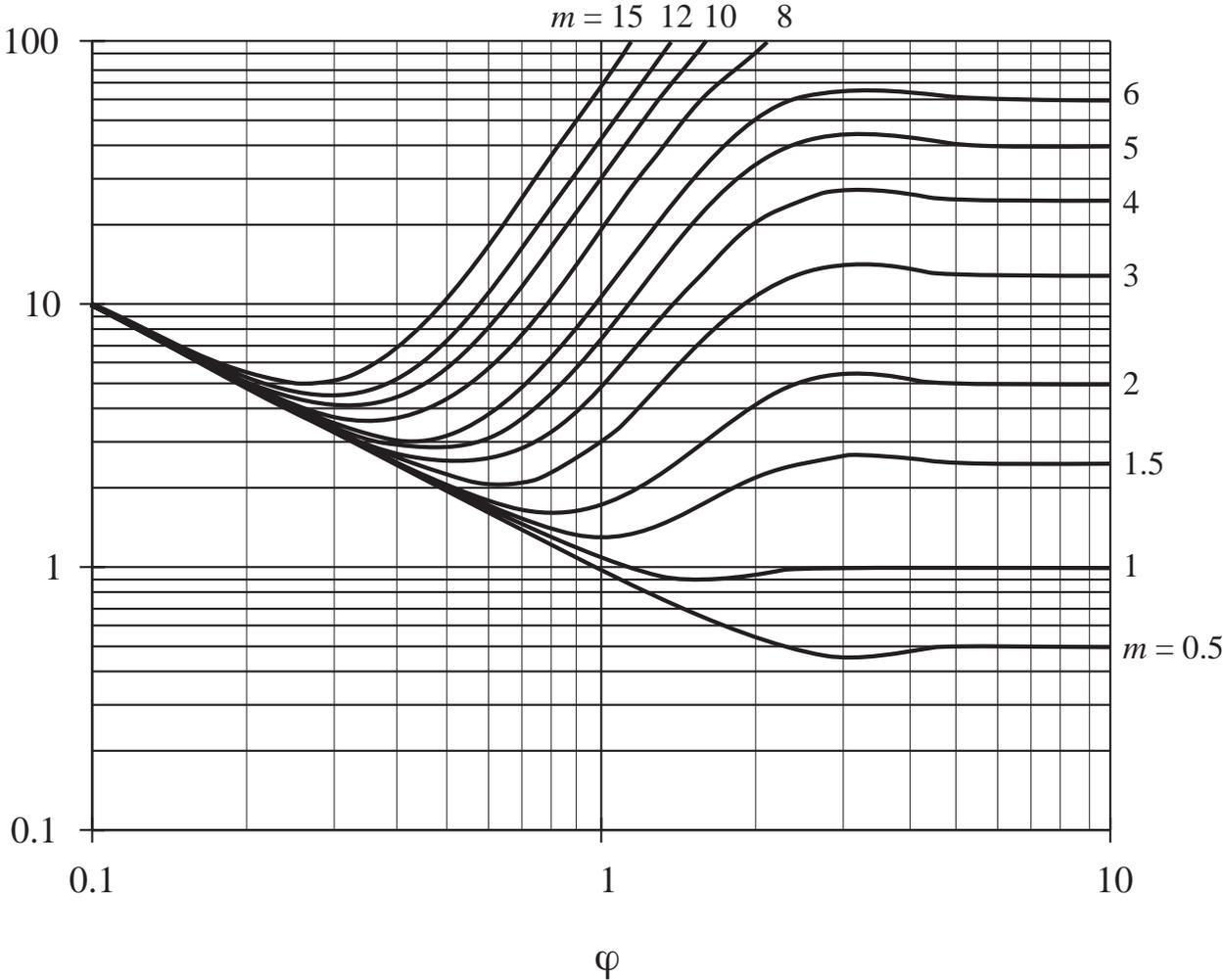
Discussion: design of winding geometry to minimize proximity loss

- Interleaving windings can significantly reduce the proximity loss when the winding currents are in phase, such as in the transformers of buck-derived converters or other converters

- In some converters (such as flyback or SEPIC) the winding currents are out of phase. Interleaving then does little to reduce the peak MMF and proximity loss. See *Vandelac and Ziogas* [10].

- For sinusoidal winding currents, there is an optimal conductor thickness near $\varphi = 1$ that minimizes copper loss.

- Minimize the number of layers. Use a core geometry that maximizes the width ℓ_w of windings.

- Minimize the amount of copper in vicinity of high MMF portions of the windings

Litz wire

- A way to increase conductor area while maintaining low proximity losses
- Many strands of small-gauge wire are bundled together and are externally connected in parallel
- Strands are twisted, or transposed, so that each strand passes equally through each position on inside and outside of bundle. This prevents circulation of currents between strands.
- Strand diameter should be sufficiently smaller than skin depth
- The Litz wire bundle itself is composed of multiple layers
- Advantage: when properly sized, can significantly reduce proximity loss
- Disadvantage: increased cost and decreased amount of copper within core window

13.4.7 PWM waveform harmonics

Fourier series:

$$i(t) = I_0 + \sum_{j=1}^{\infty} \sqrt{2}\, I_j \cos(j\omega t)$$

with

$$I_j = \frac{\sqrt{2}\, I_{pk}}{j\pi} \sin(j\pi D) \qquad I_0 = D I_{pk}$$

Copper loss:

Dc $\quad P_{dc} = I_0^2 R_{dc}$

Ac $\quad P_j = I_j^2 R_{dc} \sqrt{j}\; \varphi_1 \left[G_1(\sqrt{j}\; \varphi_1) + \frac{2}{3}\left(M^2 - 1\right)\left(G_1(\sqrt{j}\; \varphi_1) - 2G_2(\sqrt{j}\; \varphi_1)\right) \right]$

Total, relative to value predicted by low-frequency analysis:

$$\frac{P_{cu}}{DI_{pk}^2 R_{dc}} = D + \frac{2\varphi_1}{D\pi^2} \sum_{j=1}^{\infty} \frac{\sin^2(j\pi D)}{j\sqrt{j}} \left[G_1(\sqrt{j}\; \varphi_1) + \frac{2}{3}\left(M^2 - 1\right)\left(G_1(\sqrt{j}\; \varphi_1) - 2G_2(\sqrt{j}\; \varphi_1)\right) \right]$$
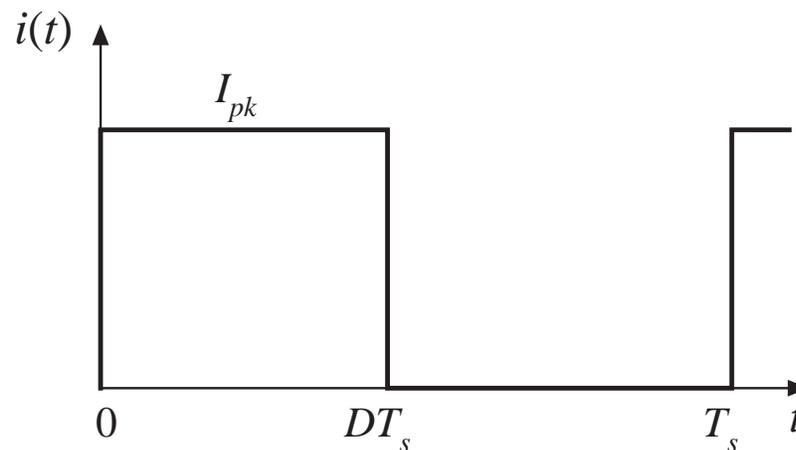
Harmonic loss factor F_H

Effect of harmonics: F_H = ratio of total ac copper loss to fundamental copper loss

$$F_H = \frac{\sum\limits_{j=1}^{\infty} P_j}{P_1}$$

The total winding copper loss can then be written

$$P_{cu} = I_0^2 R_{dc} + F_H F_R I_1^2 R_{dc}$$

Increased proximity losses
induced by PWM waveform harmonics: $D = 0.5$
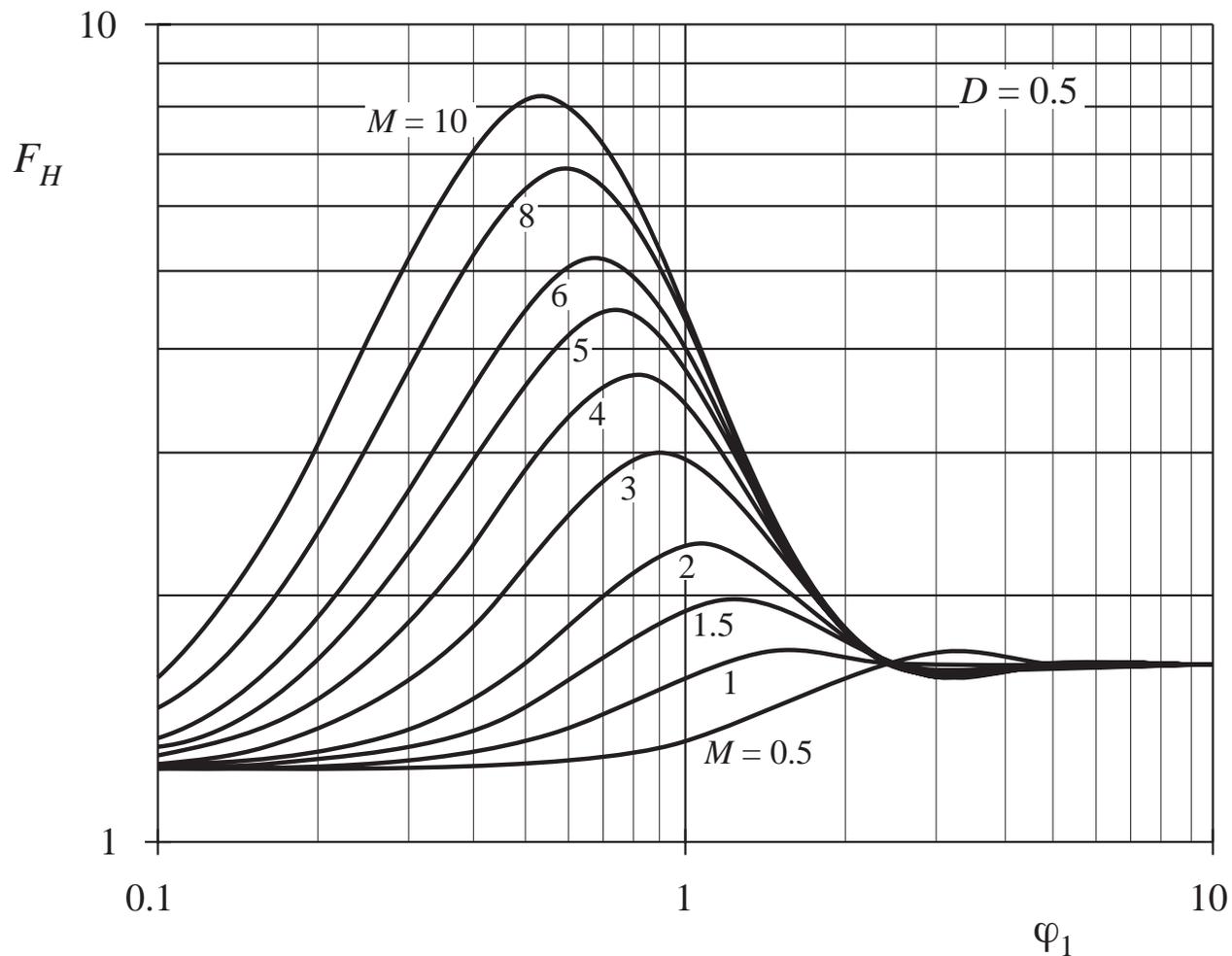
Increased proximity losses induced by PWM waveform harmonics: $D = 0.3$

F_H

$D = 0.3$

$M = 10$
8
6
5
4
3
2
1.5
1
$M = 0.5$

φ_1
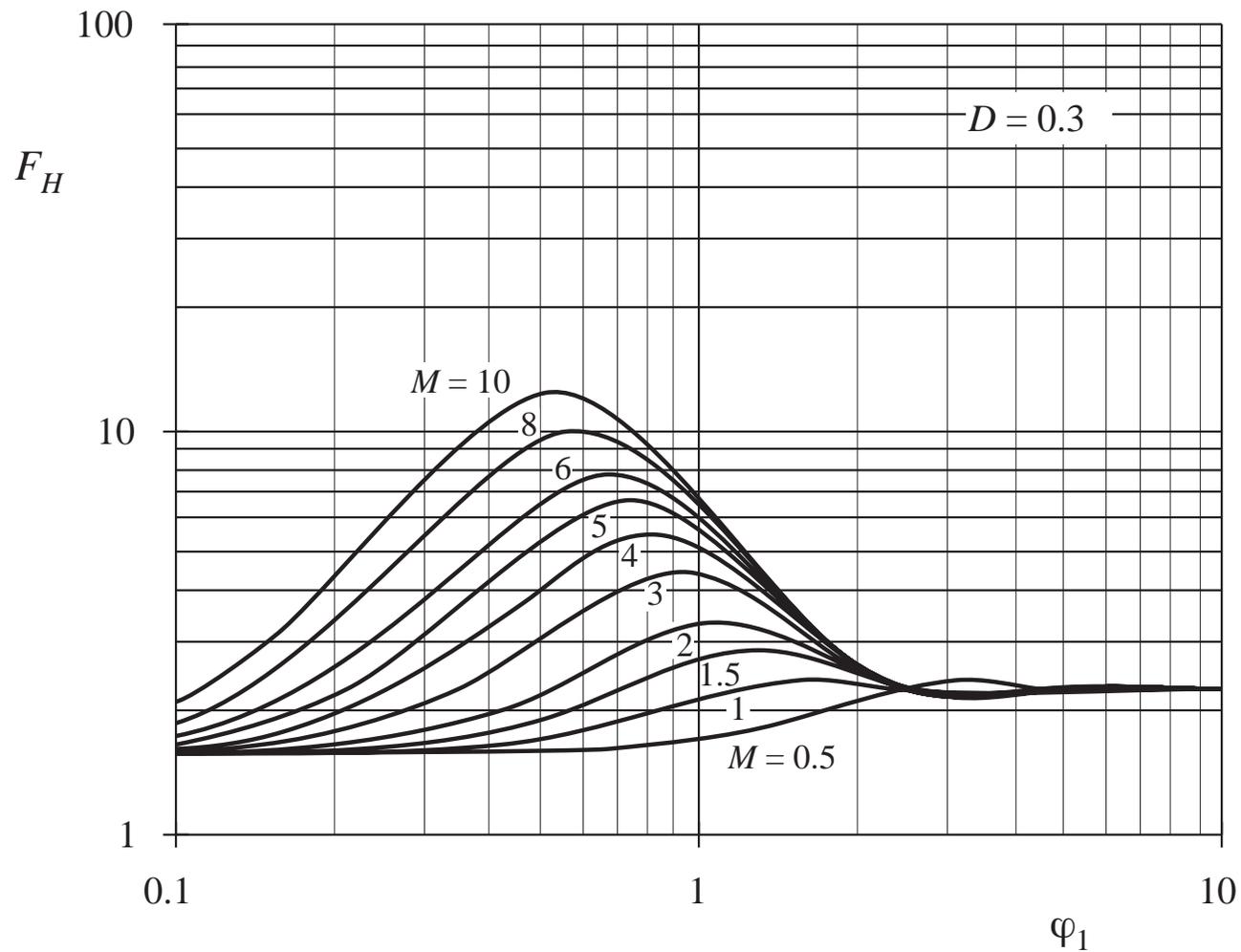
Increased proximity losses induced by PWM waveform harmonics: $D = 0.1$
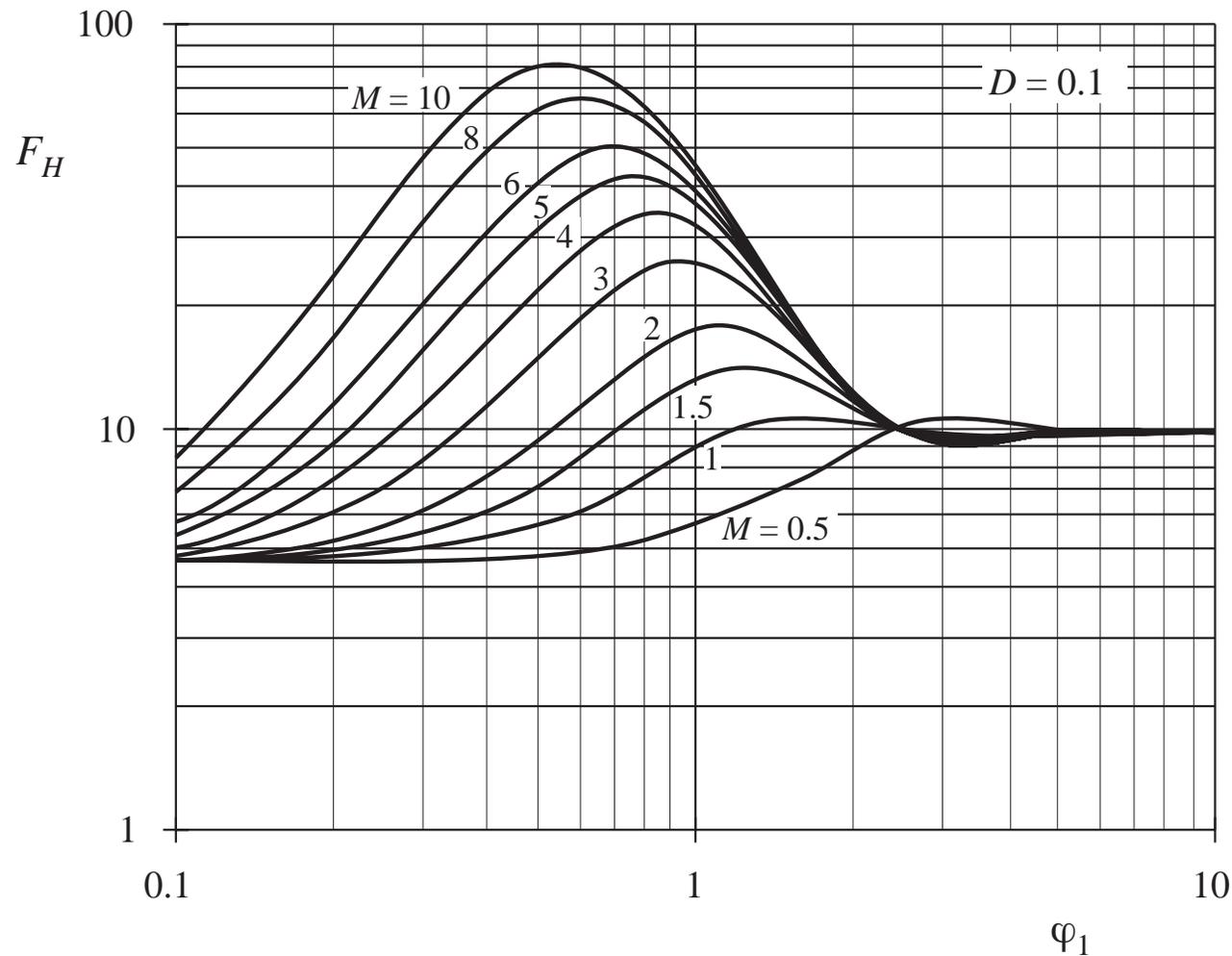
Discussion: waveform harmonics

- Harmonic factor F_H accounts for effects of harmonics
- Harmonics are most significant for φ_1 in the vicinity of 1
- Harmonics can radically alter the conclusion regarding optimal wire gauge
- A substantial dc component can drive the design towards larger wire gauge
- Harmonics can increase proximity losses by orders of magnitude, when there are many layers and when φ_1 lies in the vicinity of 1
- For sufficiently small φ_1, F_H tends to the value $1 + (\text{THD})^2$, where the total harmonic distortion of the current is

$$\text{THD} = \frac{\sqrt{\sum_{j=2}^{\infty} I_j^2}}{I_1}$$

13.5. Several types of magnetic devices, their B–H loops, and core vs. copper loss

A key design decision: the choice of maximum operating flux density B_{max}

- Choose B_{max} to avoid saturation of core, or

- Further reduce B_{max}, to reduce core losses

Different design procedures are employed in the two cases.

Types of magnetic devices:

|	
Filter inductor	AC inductor
Conventional transformer	Coupled inductor
Flyback transformer	SEPIC transformer
Magnetic amplifier	Saturable reactor

Filter inductor

CCM buck example
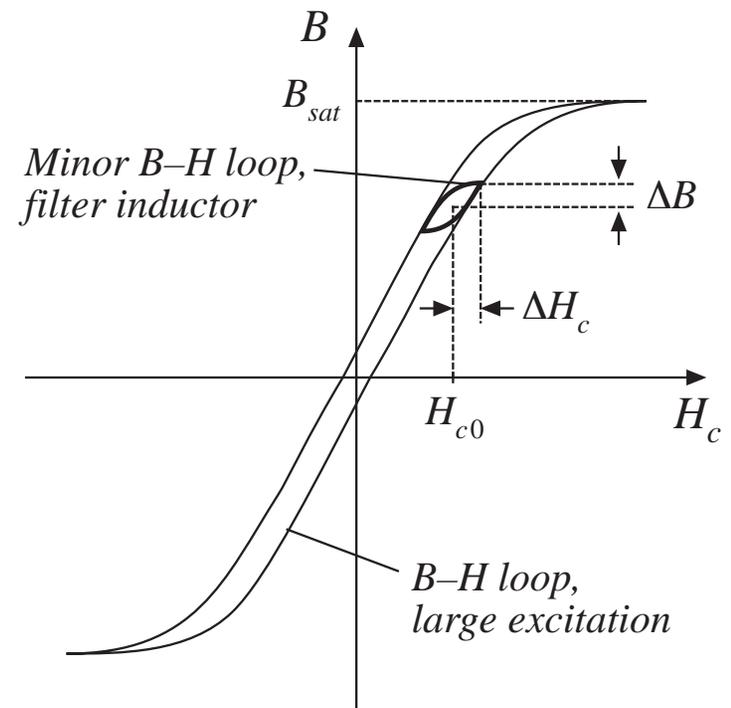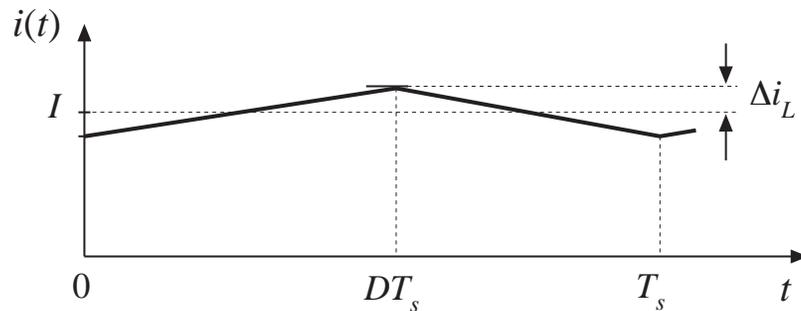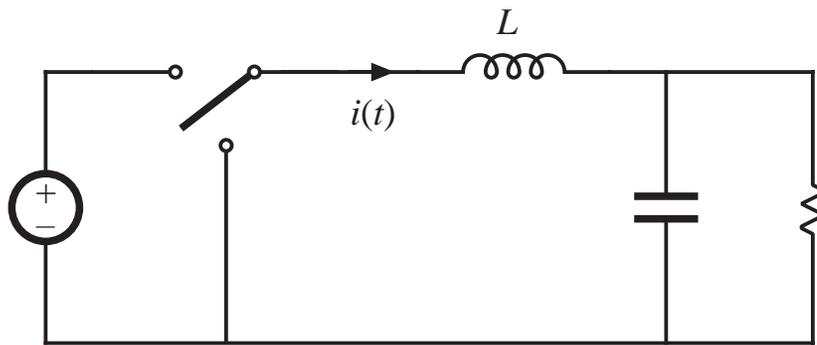
$$H_c(t) = \frac{ni(t)}{\ell_c} \frac{\mathscr{R}_c}{\mathscr{R}_c + \mathscr{R}_g}$$

Filter inductor, cont.

- Negligible core loss, negligible proximity loss

- Loss dominated by dc copper loss

- Flux density chosen simply to avoid saturation

- Air gap is employed

- Could use core materials having high saturation flux density (and relatively high core loss), even though converter switching frequency is high

Core reluctance $\mathcal{R}_c$

Φ

$i(t)$

$+$

$v(t)$ n turns

$-$

Air gap reluctance $\mathcal{R}_g$

$\mathcal{F}_c$

$+$ $-$

$\mathcal{R}_c$

$ni(t)$ $+$ $-$

$\Phi(t)$

$\mathcal{R}_g$

AC inductor

B–H loop, for operation as ac inductor

Core B–H loop
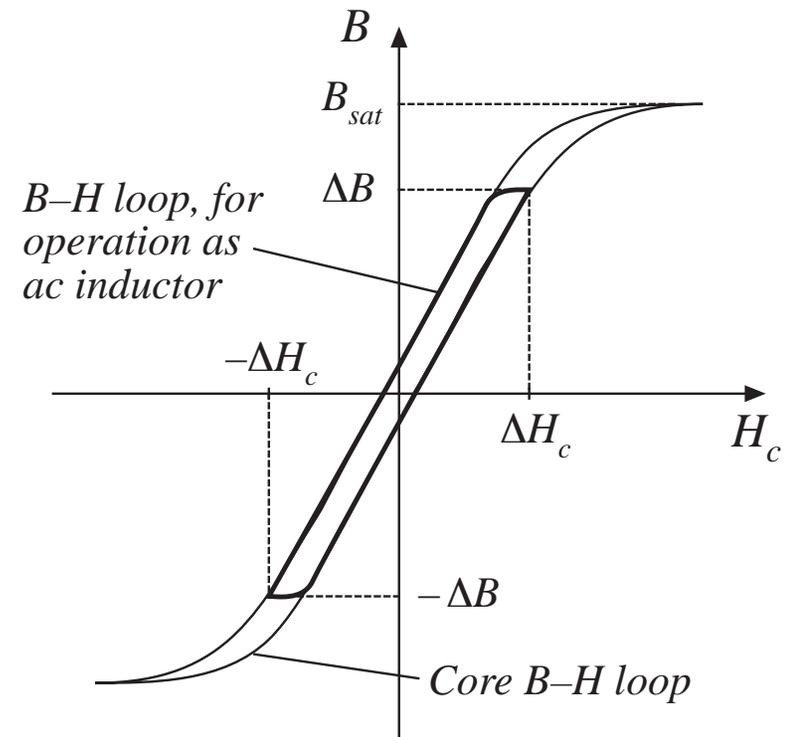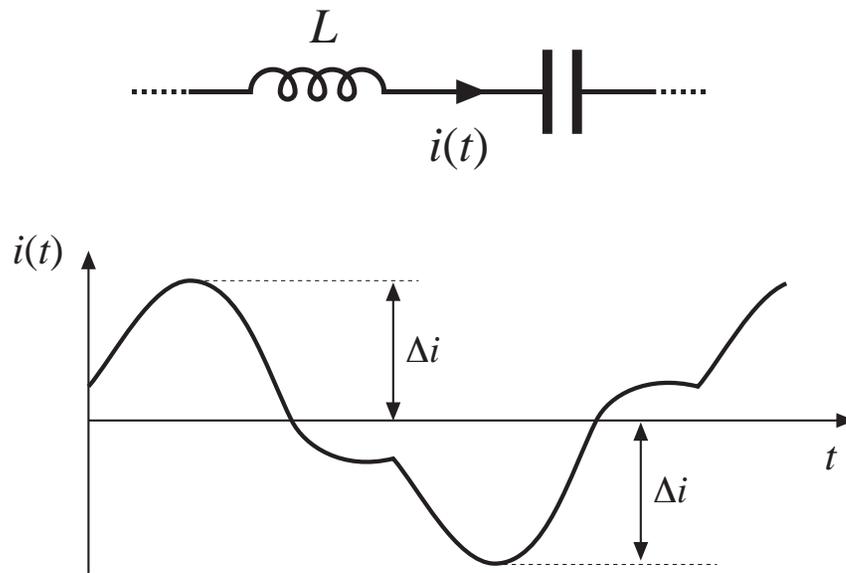
AC inductor, cont.

- Core loss, copper loss, proximity loss are all significant

- An air gap is employed

- Flux density is chosen to reduce core loss

- A high-frequency material (ferrite) must be employed

Conventional transformer

$i_1(t)$

$n_1 : n_2$

$i_2(t)$

$+$

$i_M(t)$

$+$

$v_1(t)$

L_M

$v_2(t)$

$-$

$-$

$v_1(t)$

$Area\ \lambda_1$

$i_M(t)$

Δi_M

t

B

$\dfrac{\lambda_1}{2n_1 A_c}$

B–H loop, for operation as conventional transformer

$\dfrac{n_1 \Delta i_{mp}}{\ell_m}$

H_c

Core B–H loop
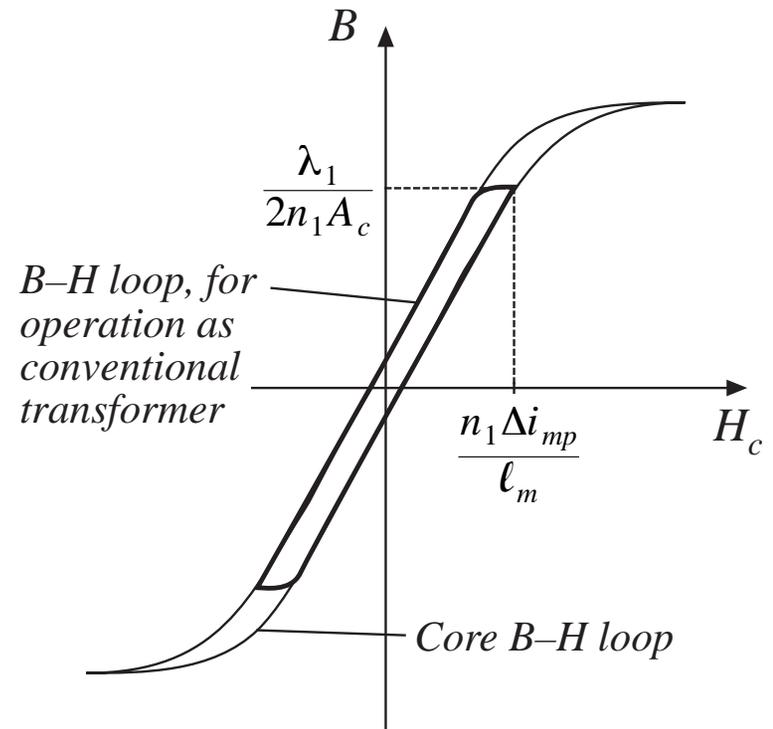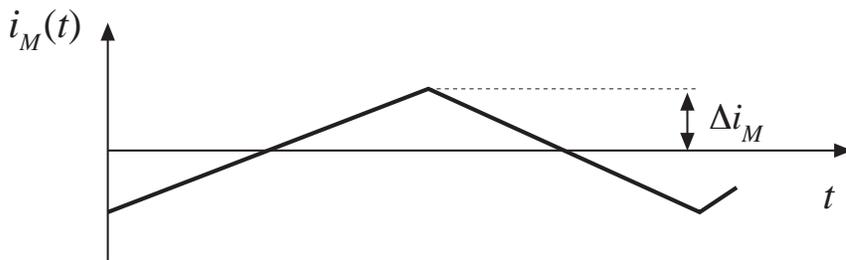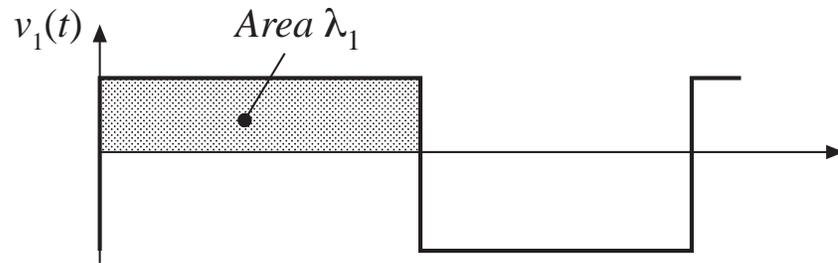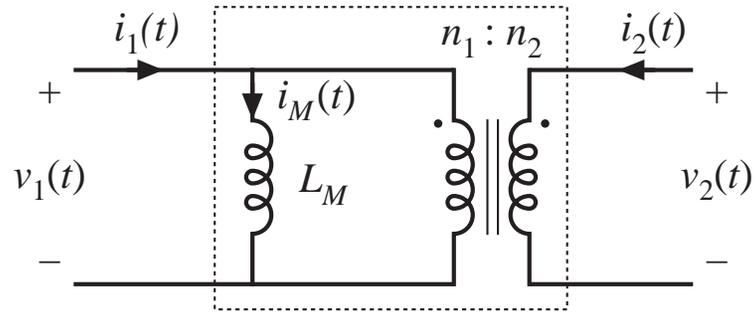
$$H(t) = \frac{n i_M(t)}{\ell_m}$$

Conventional transformer, cont.

- Core loss, copper loss, and proximity loss are usually significant

- No air gap is employed

- Flux density is chosen to reduce core loss

- A high frequency material (ferrite) must be employed

Coupled inductor

Two-output forward converter example
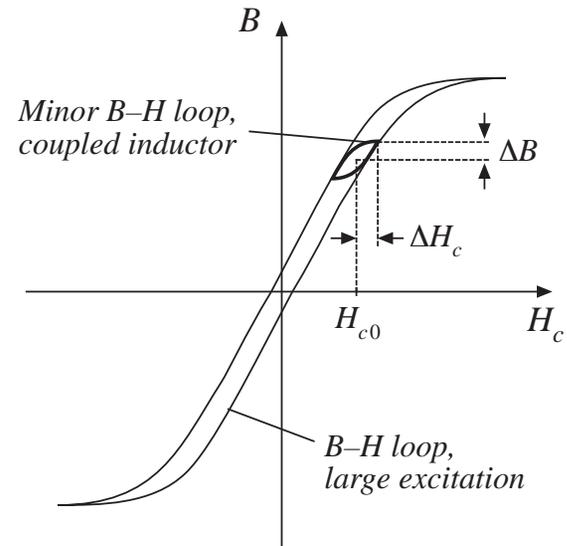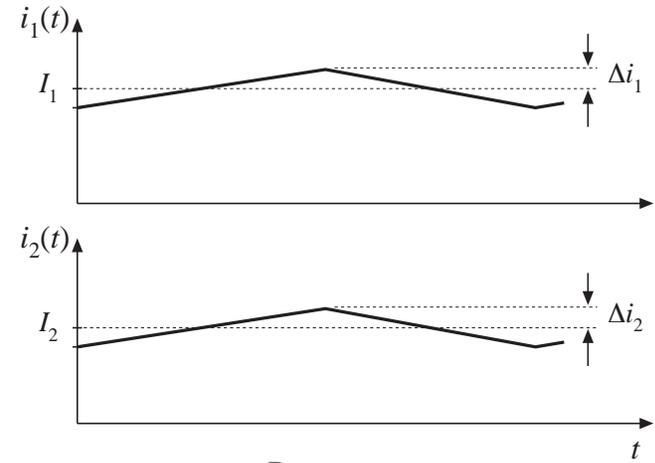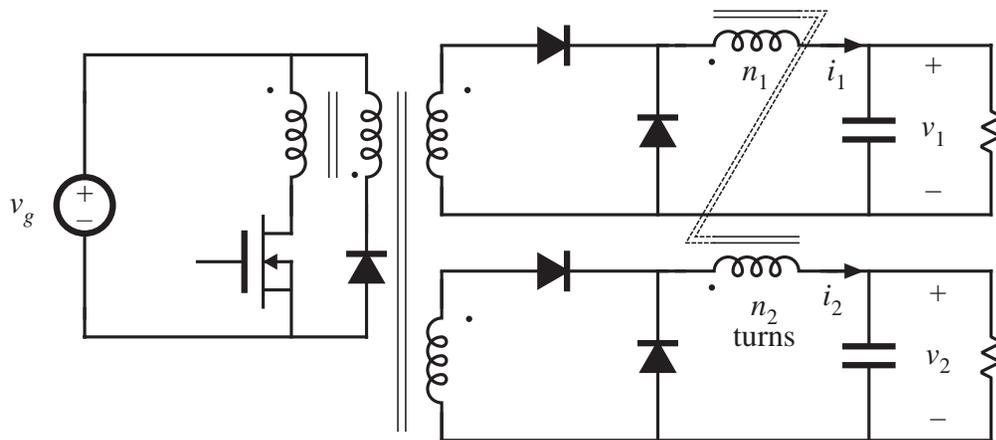
$$H_c(t) = \frac{n_1 i_1(t) + n_2 i_2(t)}{\ell_c} \frac{\mathscr{R}_c}{\mathscr{R}_c + \mathscr{R}_g}$$

Coupled inductor, cont.

- A filter inductor having multiple windings

- Air gap is employed

- Core loss and proximity loss usually not significant

- Flux density chosen to avoid saturation

- Low-frequency core material can be employed

DCM flyback transformer

B–H loop, for operation in DCM flyback converter

Core B–H loop

$$\frac{n_1 i_{1,pk}}{\ell_m} \frac{\mathcal{R}_c}{\mathcal{R}_c + \mathcal{R}_g}$$
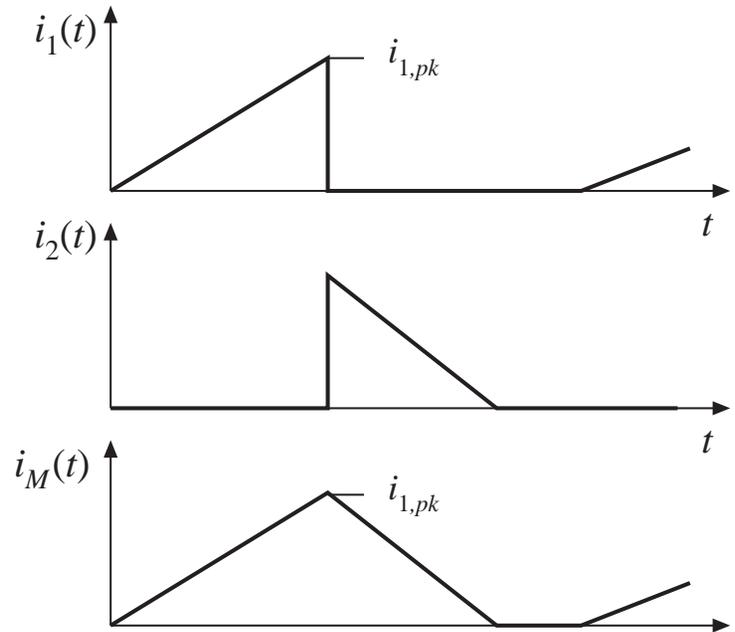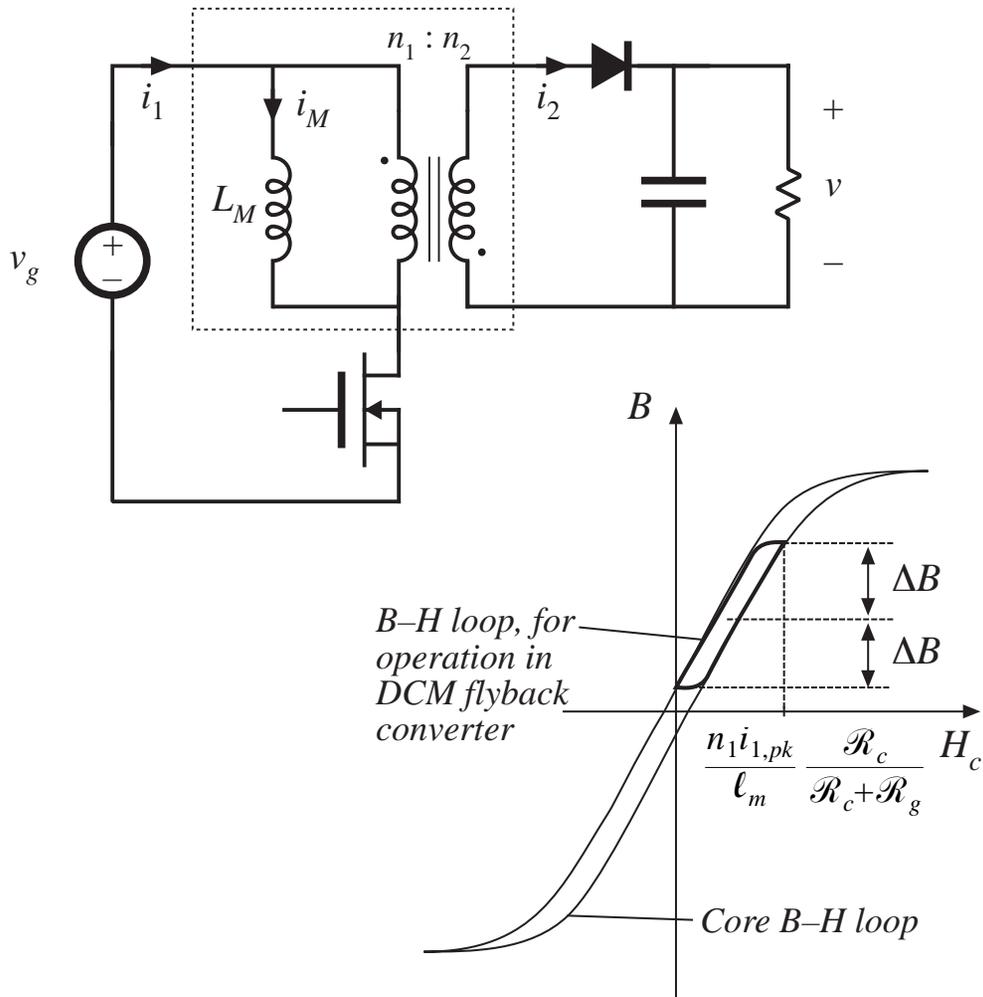
DCM flyback transformer, cont.

- Core loss, copper loss, proximity loss are significant

- Flux density is chosen to reduce core loss

- Air gap is employed

- A high-frequency core material (ferrite) must be used

Summary of Key Points

1. Magnetic devices can be modeled using lumped-element magnetic circuits, in a manner similar to that commonly used to model electrical circuits. The magnetic analogs of electrical voltage V, current I, and resistance R, are magnetomotive force (MMF) $\mathscr{F}$, flux Φ, and reluctance $\mathscr{R}$ respectively.

2. Faraday's law relates the voltage induced in a loop of wire to the derivative of flux passing through the interior of the loop.

3. Ampere's law relates the total MMF around a loop to the total current passing through the center of the loop. Ampere's law implies that winding currents are sources of MMF, and that when these sources are included, then the net MMF around a closed path is equal to zero.

4. Magnetic core materials exhibit hysteresis and saturation. A core material saturates when the flux density B reaches the saturation flux density B_{sat}.

Summary of key points

5. Air gaps are employed in inductors to prevent saturation when a given maximum current flows in the winding, and to stabilize the value of inductance. The inductor with air gap can be analyzed using a simple magnetic equivalent circuit, containing core and air gap reluctances and a source representing the winding MMF.

6. Conventional transformers can be modeled using sources representing the MMFs of each winding, and the core MMF. The core reluctance approaches zero in an ideal transformer. Nonzero core reluctance leads to an electrical transformer model containing a magnetizing inductance, effectively in parallel with the ideal transformer. Flux that does not link both windings, or "leakage flux," can be modeled using series inductors.

7. The conventional transformer saturates when the applied winding volt-seconds are too large. Addition of an air gap has no effect on saturation. Saturation can be prevented by increasing the core cross-sectional area, or by increasing the number of primary turns.

Summary of key points

8. Magnetic materials exhibit core loss, due to hysteresis of the B–H loop and to induced eddy currents flowing in the core material. In available core materials, there is a tradeoff between high saturation flux density B_{sat} and high core loss P_{fe}. Laminated iron alloy cores exhibit the highest B_{sat} but also the highest P_{fe}, while ferrite cores exhibit the lowest P_{fe} but also the lowest B_{sat}. Between these two extremes are powdered iron alloy and amorphous alloy materials.

9. The skin and proximity effects lead to eddy currents in winding conductors, which increase the copper loss P_{cu} in high-current high-frequency magnetic devices. When a conductor has thickness approaching or larger than the penetration depth δ, magnetic fields in the vicinity of the conductor induce eddy currents in the conductor. According to Lenz's law, these eddy currents flow in paths that tend to oppose the applied magnetic fields.

Summary of key points

10. The magnetic field strengths in the vicinity of the winding conductors can be determined by use of MMF diagrams. These diagrams are constructed by application of Ampere's law, following the closed paths of the magnetic field lines which pass near the winding conductors. Multiple-layer noninterleaved windings can exhibit high maximum MMFs, with resulting high eddy currents and high copper loss.

11. An expression for the copper loss in a layer, as a function of the magnetic field strengths or MMFs surrounding the layer, is given in Section 13.4.4. This expression can be used in conjunction with the MMF diagram, to compute the copper loss in each layer of a winding. The results can then be summed, yielding the total winding copper loss. When the effective layer thickness is near to or greater than one skin depth, the copper losses of multiple-layer noninterleaved windings are greatly increased.

Summary of key points

12. Pulse-width-modulated winding currents of contain significant total harmonic distortion, which can lead to a further increase of copper loss. The increase in proximity loss caused by current harmonics is most pronounced in multiple-layer non-interleaved windings, with an effective layer thickness near one skin depth.

13. A variety of magnetic devices are commonly used in switching converters. These devices differ in their core flux density variations, as well as in the magnitudes of the ac winding currents. When the flux density variations are small, core loss can be neglected. Alternatively, a low-frequency material can be used, having higher saturation flux density.