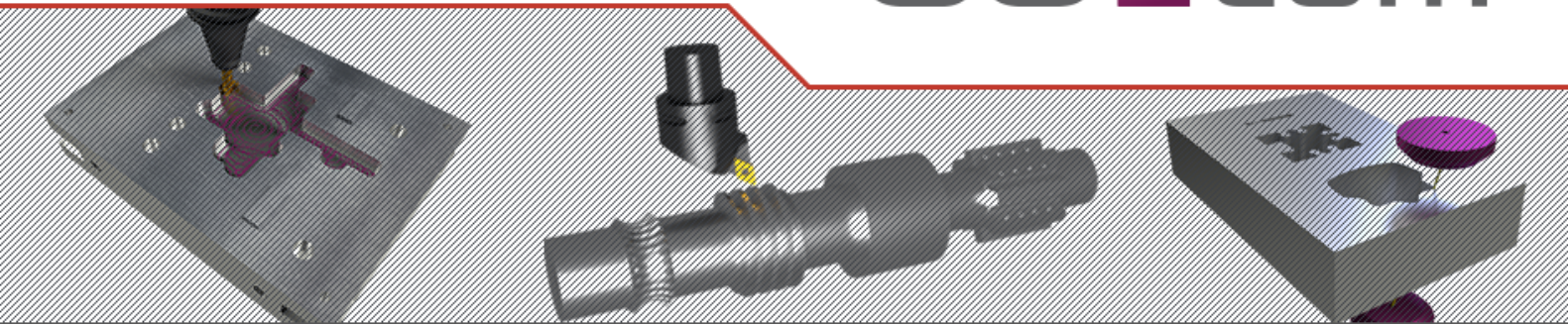


GO2cam



Tornos GT13

TORNOS

The contents of this manual are relative to GO2cam version:

V6.08

March 2021

About GO2cam

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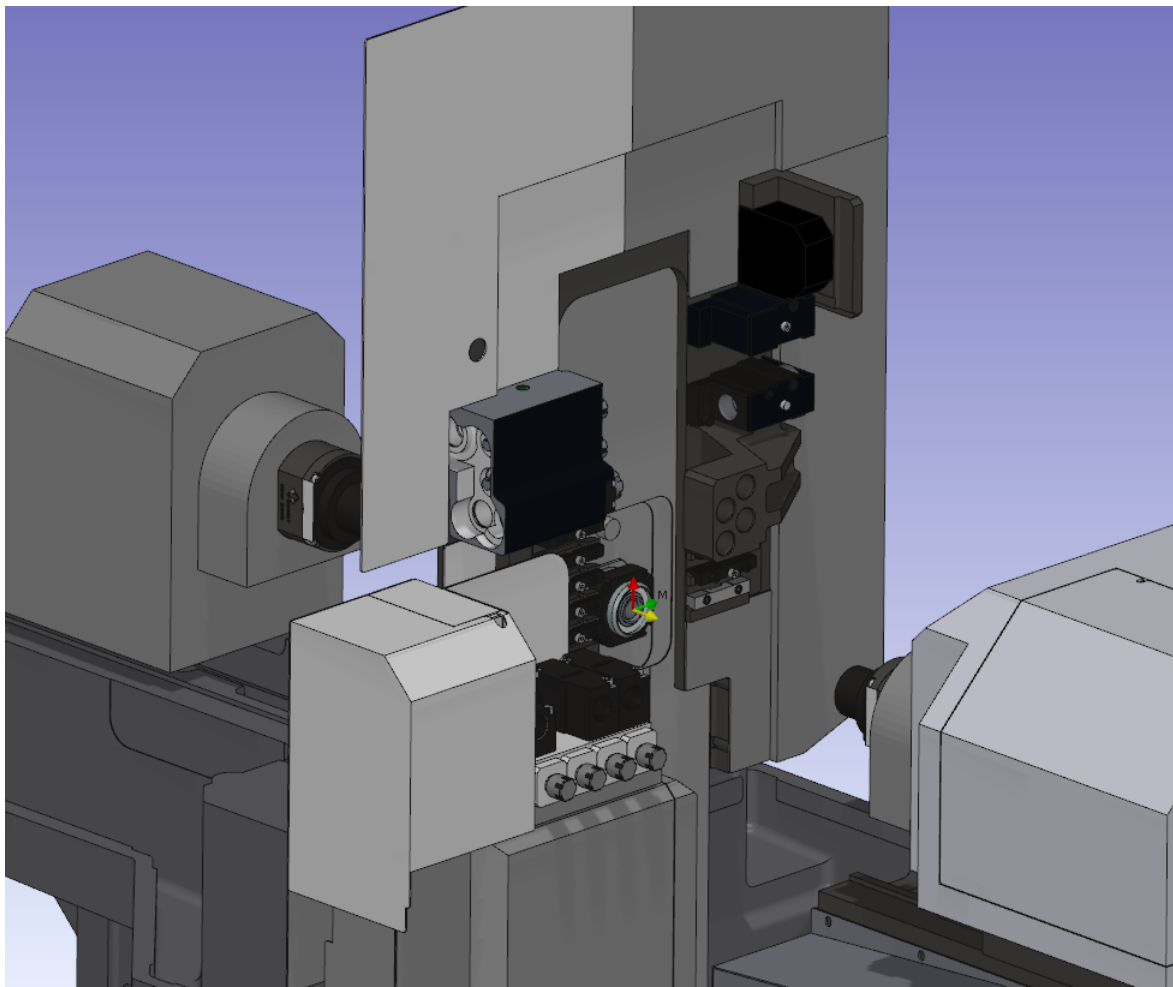
Warning to the user: all the forms included in this document are given as examples only. GO2cam International cannot be responsible for any consequences of their use.

Summary

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- 2 Output Explanation4
 - 2.1 G8004
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1 Machine description

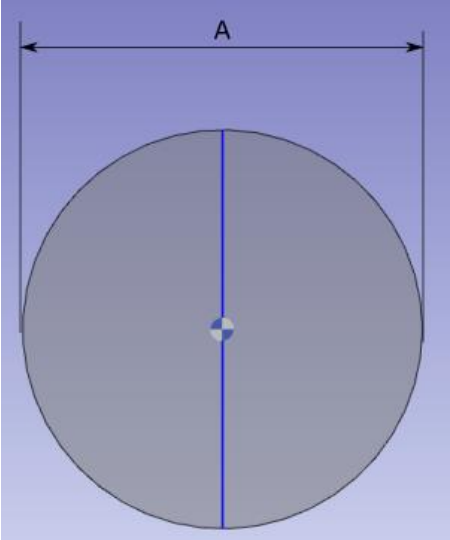
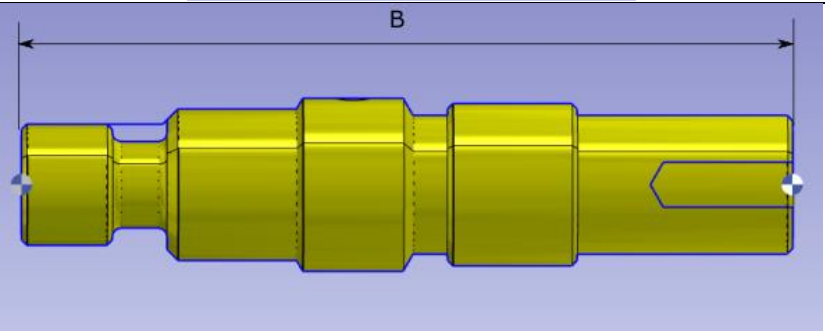
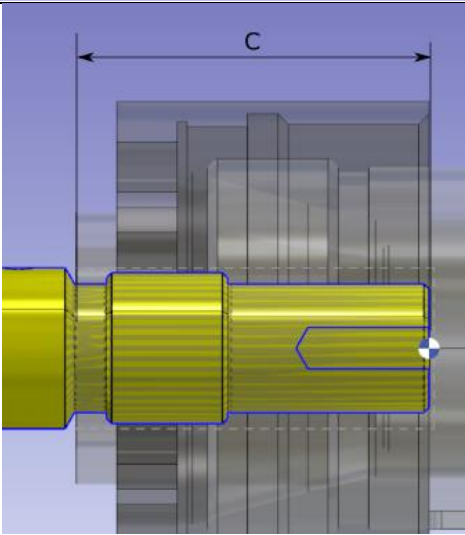
The package has been validated only for the configuration bellow with the part installed with package.

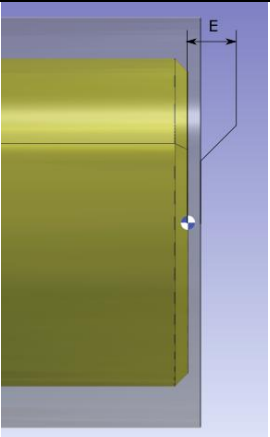
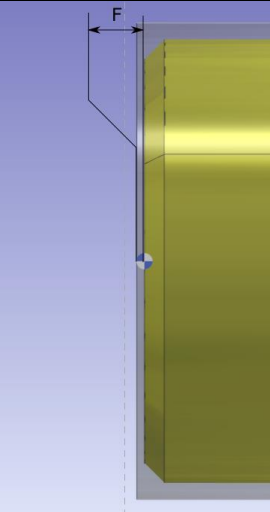


2 Output Explanation

2.1 G800

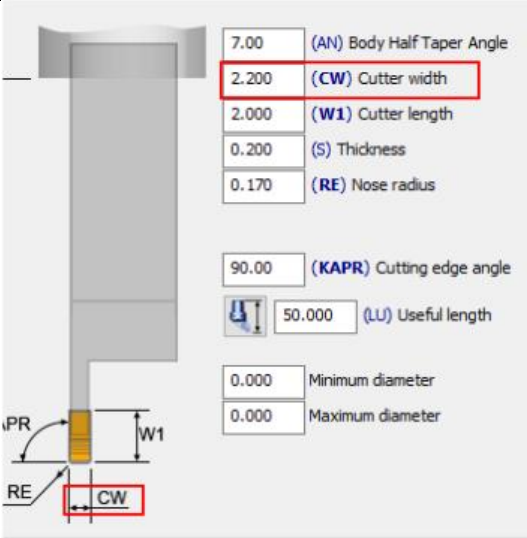
G800 A B C D E F

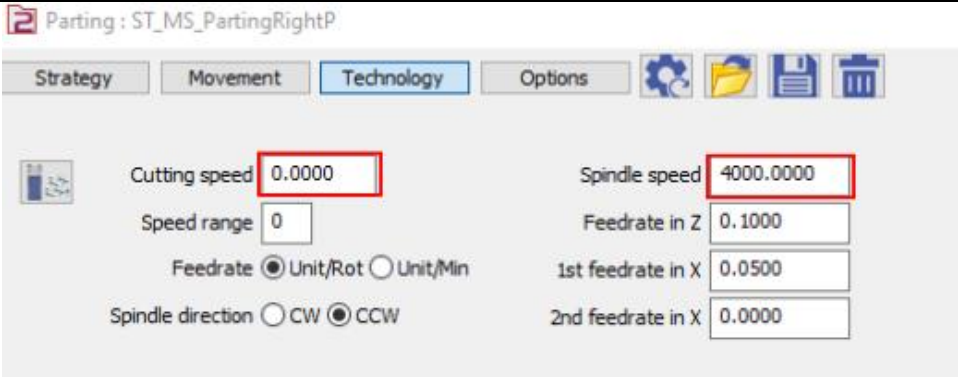
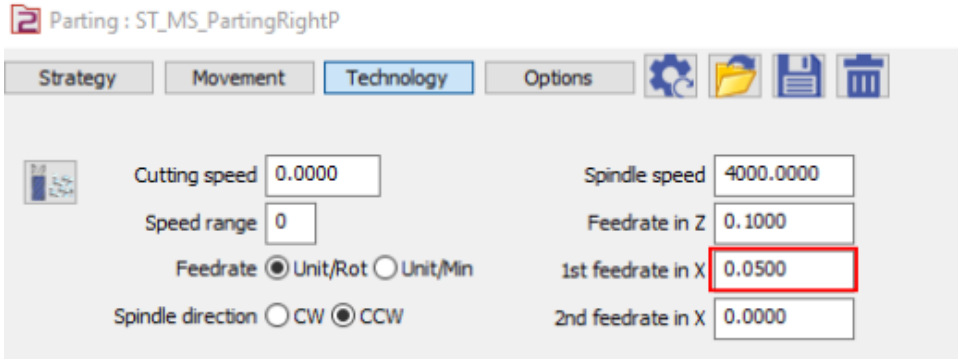
Parameter	Description	Picture
A	Stock diameter	
B	Part length	
C	Part length in rework	
D	Feeding allowance	

E	Frontwork facing allowance			
F	Rework facing allowance			

2.2 G801

G801 A B C D E F I

Parameter	Description	Picture
A	Cut off parting tool number	
B	Cut off tool width	
C	Cut off tool angle	

D	Spindle mode	
E	Spindle speed according with D parameter	
F	Initial feedrate	
I	Maximum spindle speed	