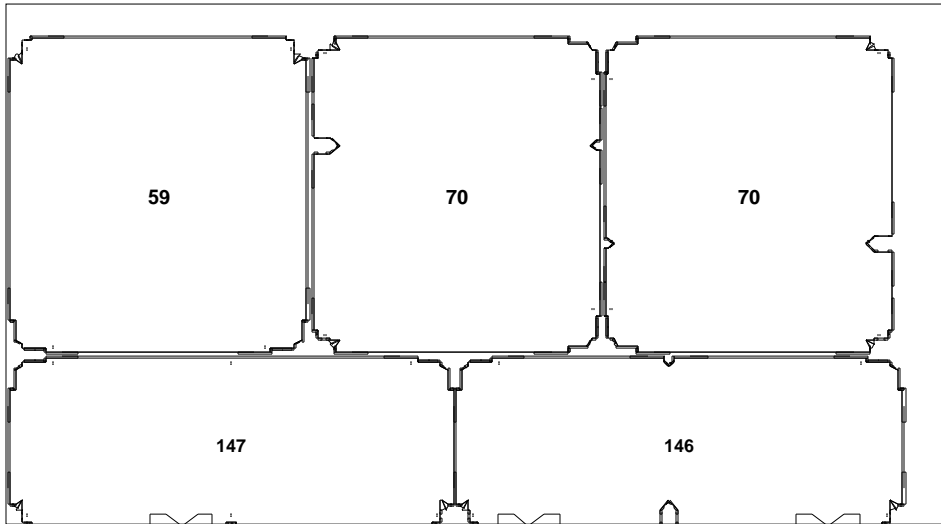


SETUP REPORT



C5



Nest Information

Nest ID	98056	Material	Zink	1
NC File Name	98056.nc	Sheet Utilization	83.6%	
Plate ID	Zink	No. of Tool Changes	7	
Sheet Size	2270x1250	Time Per Sheet	3:16	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1250 3@1964			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
59	kzt_670x650_1	1		0:39		
147	kzt_320x1000_1	1		0:31		
70	ukzt_600x465x230_20	2		0:45		
146	ukzt_320x530x480_1	1		0:36		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	26	*
9 T0	RECT_3X10	B i	0	0.20	242	*
14 T	OBR_5X10	B	0	0.20	14	*
10 T	OBR_5X10	B	90	0.20	8	*
13 T	TRIANGLE4	B i	0	0.20	20	*
5 T0	RECT_5X50	C i	0	0.24	30	*
3 T0	RECT_5X80	D i	0	0.20	133	*

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:16:52
Page 1 of 1