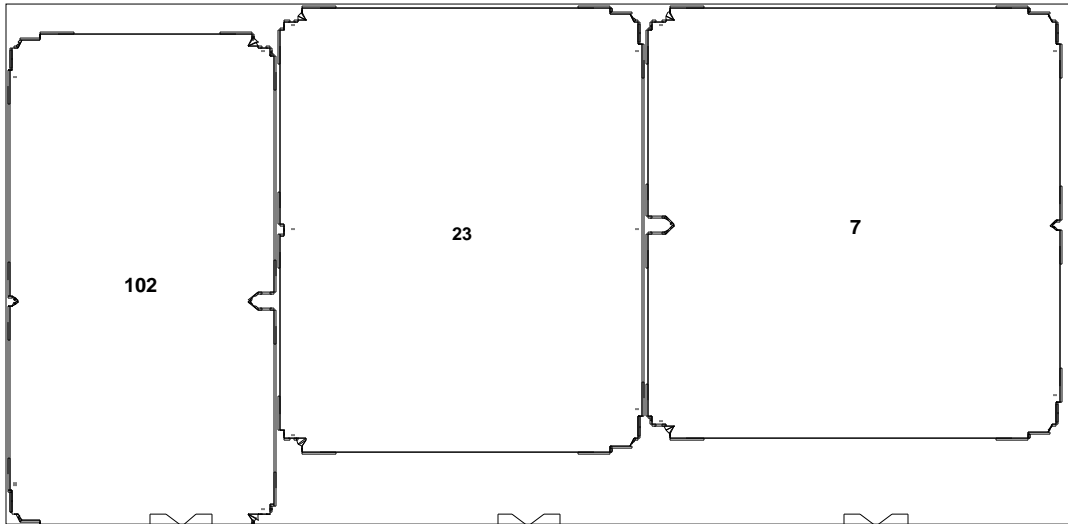


SETUP REPORT



C5



Nest Information

Nest ID	98016	Material	Zink	1
NC File Name	98016.nc	Sheet Utilization	82.2%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2570x1250	Time Per Sheet	2:40	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1250 3@2079			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
102	ukzt_550x610x510_1	1		0:47		
23	kzt_780x1000_2	1		0:49		
7	ukzt_900x480x490_1	1		1:05		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	16	*
9 T0	RECT_3X10	B i	0	0.20	152	*
10 T	OBR_5X10	B	90	0.20	14	*
13 T	TRIANGLE4	B i	0	0.20	12	*
5 T0	RECT_5X50	C i	0	0.24	18	*
3 T0	RECT_5X80	D i	0	0.20	124	*

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:18:08
Page 1 of 1