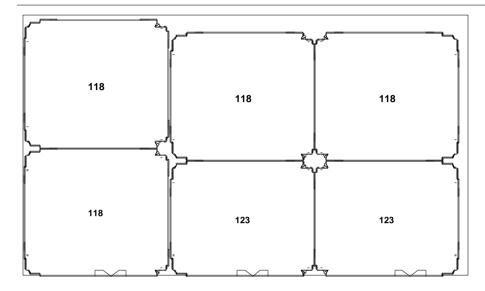
SETUP REPORT



C5



Nest Information

Nest ID	98097	Material	Zink 1
NC File Name	98097.nc	Sheet Utilization	89.0%
Plate ID	Zink	No. of Tool Changes	6
Sheet Size	2130x1250	Time Per Sheet	3:01
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)	
Clamp Locations	1@420 2@1097 3@1850		
Nest Notes	Koordinatka\2024\ip_aseev\98		Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
118	kzt_600x550_5	4		0:33		
123	kzt_600x490_5	2		0:23.9		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S RN	ID_2_MT	Multi Tool	0	0.20	24	*
9 T0 RE	CT_3X10	Bi	0	0.20	192	*
10 T OB	BR_5X10	В	90	0.20	24	*
13 T TR	IANGLE4	Bi	0	0.20	24	*
5 T0 RE	CT_5X50	Ci	0	0.24	36	*
3 T0 RE	CT_5X80	Di	0	0.20	109	*