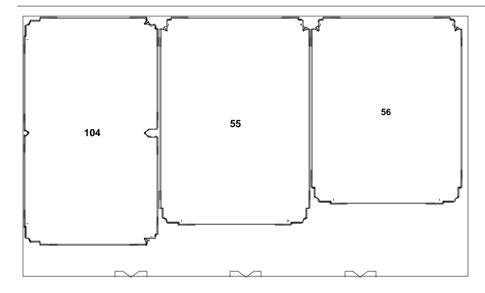
SETUP REPORT



C5



Nest Information

Nest ID	98046	Material	Zink	1
NC File Name	98046.nc	Sheet Utilization	74.5%	
Plate ID	Zink	No. of Tool Changes	7	
Sheet Size	2130x1250	Time Per Sheet	2:20	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@517 2@1065 3@1612			
Nest Notes	Koordinatka\2024\ip_aseev\98		Run	1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
56	kzt_800x650_1	1		0:47		
55	kzt_900x650_1	1		0:38		
104	ukzt_550x520x505_1	1		0:56		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	14	*
9 T0	RECT_3X10	Bi	0	0.20	122	*
14 T	OBR_5X10	В	0	0.20	8	*
10 T	OBR_5X10	В	90	0.20	4	*
13 T	TRIANGLE4	Вi	0	0.20	12	*
5 T0	RECT_5X50	Ci	0	0.24	18	*
3 T0	RECT_5X80	Di	0	0.20	111	*

10.09.2024 13:17:18

Setup Completed