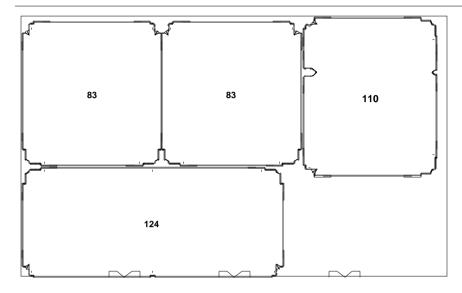
SETUP REPORT



C5



Nest Information

Nest ID	98082	Material	Zink			1
NC File Name	98082.nc	Sheet Utilization	78.1%	, D		
Plate ID	Zink	No. of Tool Changes	7			
Sheet Size	2040x1250	Time Per Sheet	2:40			
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)				
Clamp Locations	1@495 2@1020 3@1545					
Nest Notes	Koordinatka\2024\ip_aseev\98			Run	1	Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
83	kzt_600x600_40	2		0:34		
124	kzt_440x1180_36	1		0:35		
110	ukzt_550x465x230_1	1		0:57		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	18	*
9 T0	RECT_3X10	Bi	0	0.20	158	*
10 T	OBR_5X10	В	90	0.20	4	*
14 T	OBR_5X10	В	0	0.20	14	*
13 T	TRIANGLE4	Bi	0	0.20	16	*
5 T0	RECT_5X50	Ci	0	0.24	24	*
3 T0	RECT_5X80	Di	0	0.20	111	*

10.09.2024 13:15:21

Setup ___ Completed