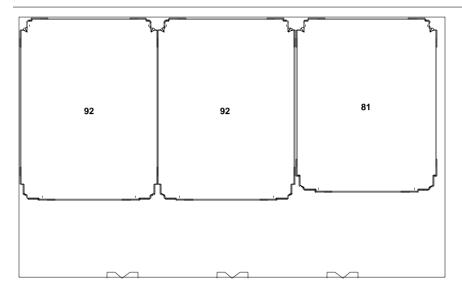
SETUP REPORT



C5



Nest Information

Nest ID	98078	Material	Zink			1
NC File Name	98078.nc	Sheet Utilization	64.3%			
Plate ID	Zink	No. of Tool Changes	6			
Sheet Size	2040x1250	Time Per Sheet	1:59			
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)				
Clamp Locations	1@495 2@1020 3@1545					
Nest Notes	Koordinatka\2024\ip_aseev\98			Run	1	Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
81	kzt_740x600_2	1		0:45		
92	kzt_780x590_4	2		0:37		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	12	*
9 T0	RECT_3X10	Вi	0	0.20	96	*
14 T	OBR_5X10	В	0	0.20	12	*
13 T	TRIANGLE4	Вi	0	0.20	12	*
5 T0	RECT_5X50	Ci	0	0.24	18	*
3 T0	RECT_5X80	Di	0	0.20	91	*