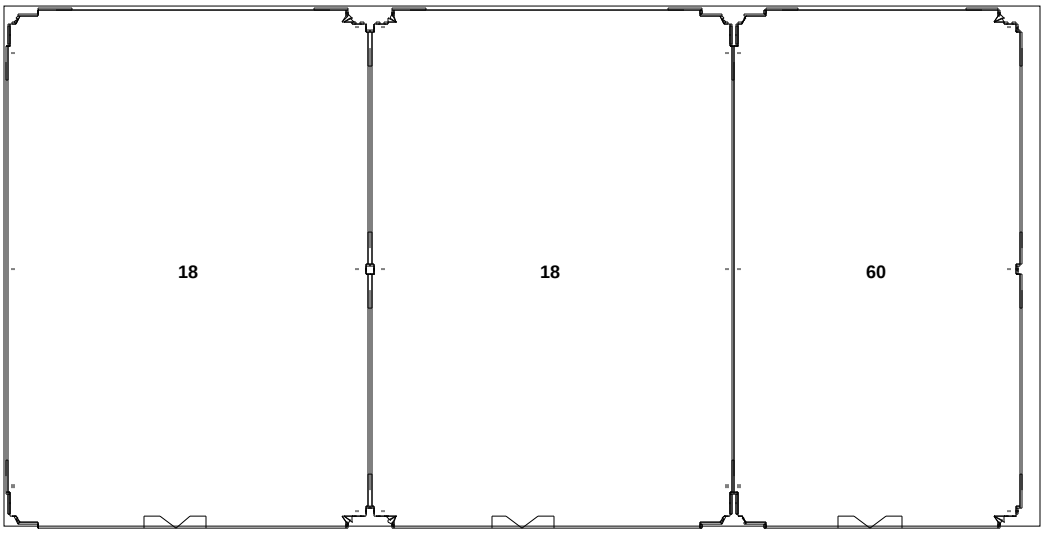
SETUP REPORT

FINN-POWER

C5



Nest Information

Nest ID	98003	**Material**	Zink	1
NC File Name	98003.nc	**Sheet Utilization**	95.5%	
Plate ID	Zink	**No. of Tool Changes**	6	
Sheet Size	2480x1250	**Time Per Sheet**	2:21	
NCX Turret	ZN_1.0_STANDART	**Slug Hole (Laser)**		
Clamp Locations	1@410 2@1240 3@2069			
Nest Notes	Koordinatka\2024\ip_aseev\98	**Run**	9	**Sheet(s)**

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
18	kzt_780x1180_18	2		0:43		
60	kzt_600x1180_97	1		0:54		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	108	*
9 T0	RECT_3X10	B i	0	0.20	972	*
10 T	OBR_5X10	B	90	0.20	162	*
13 T	TRIANGLE4	B i	0	0.20	108	*
5 T0	RECT_5X50	C i	0	0.24	162	*
3 T0	RECT_5X80	D i	0	0.20	792	*

Setup ☐ **Completed** ☐ **Incomplete** ☐

10.09.2024 13:18:43