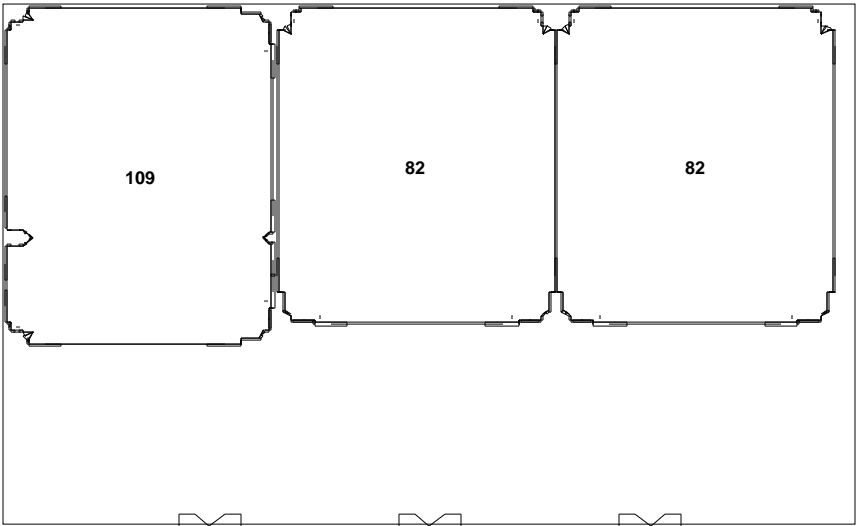


# SETUP REPORT



C5



## Nest Information

Nest ID	98080	Material	Zink	1
NC File Name	98080.nc	Sheet Utilization	57.9%	
Plate ID	Zink	No. of Tool Changes	7	
Sheet Size	2040x1250	Time Per Sheet	2:08	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@495 2@1020 3@1545			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

## Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
82	kzt_670x600_2	2		0:34		
109	ukzt_550x225x520_1	1		0:59		

## Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	14	*
9 T0	RECT_3X10	B i	0	0.20	122	*
10 T	OBR_5X10	B	90	0.20	4	*
14 T	OBR_5X10	B	0	0.20	8	*
13 T	TRIANGLE4	B i	0	0.20	12	*
5 T0	RECT_5X50	C i	0	0.24	18	*
3 T0	RECT_5X80	D i	0	0.20	86	*

Setup ☐ Completed ☐ Incomplete ☐