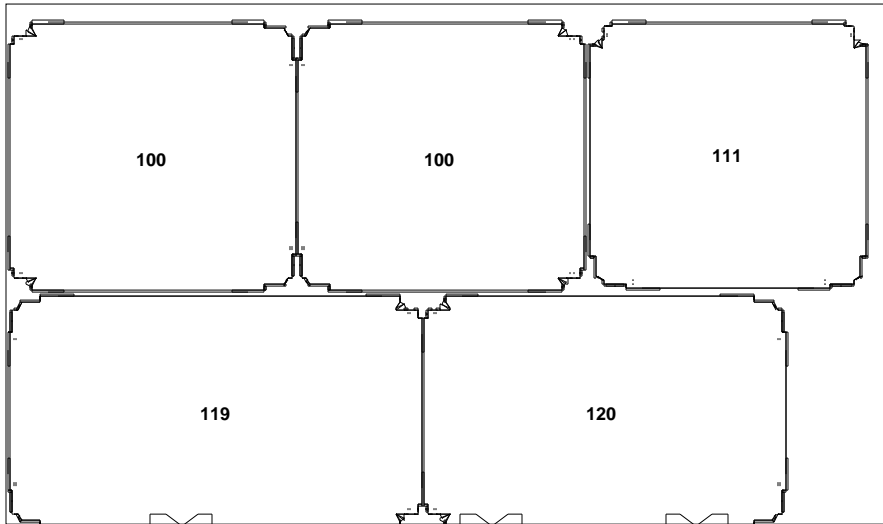


SETUP REPORT



C5



Nest Information

Nest ID	98095	Material	Zink	1
NC File Name	98095.nc	Sheet Utilization	85.2%	
Plate ID	Zink	No. of Tool Changes	7	
Sheet Size	2130x1250	Time Per Sheet	2:48	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1160 3@1650			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
111	kzt_550x600_2	1		0:38		
120	kzt_780x490_2	1		0:28.5		
100	kzt_600x580_5	2		0:36		
119	kzt_900x490_1	1		0:29.3		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	20	*
9 T0	RECT_3X10	B i	0	0.20	160	*
14 T	OBR_5X10	B	0	0.20	4	*
10 T	OBR_5X10	B	90	0.20	16	*
13 T	TRIANGLE4	B i	0	0.20	20	*
5 T0	RECT_5X50	C i	0	0.24	30	*
3 T0	RECT_5X80	D i	0	0.20	118	*

Setup ☐ Completed ☐ Incomplete ☐

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