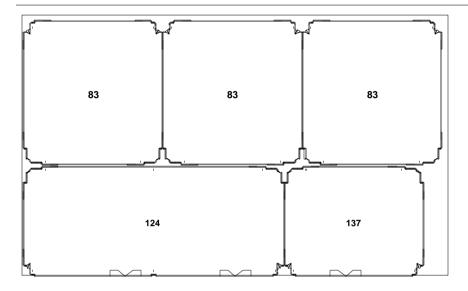
SETUP REPORT



C5



Nest Information

Nest ID	98083	Material	Zink		1
NC File Name	98083.nc	Sheet Utilization	90.4%		
Plate ID	Zink	No. of Tool Changes	6		
Sheet Size	2040x1250	Time Per Sheet	2:49		
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)			
Clamp Locations	1@495 2@1020 3@1545				
Nest Notes	Koordinatka\2024\ip_aseev\98			Run	Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
83	kzt_600x600_40	3		0:36		
124	kzt_440x1180_36	1		0:32		
137	kzt_440x600_4	1		0:27.1		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	80	*
9 T0	RECT_3X10	Bi	0	0.20	656	*
14 T	OBR_5X10	В	0	0.20	88	*
13 T	TRIANGLE4	Bi	0	0.20	80	*
5 T0	RECT_5X50	Ci	0	0.24	120	*
3 T0	RECT_5X80	Di	0	0.20	464	*

10.09.2024 13:15:16

Setup ___ Completed