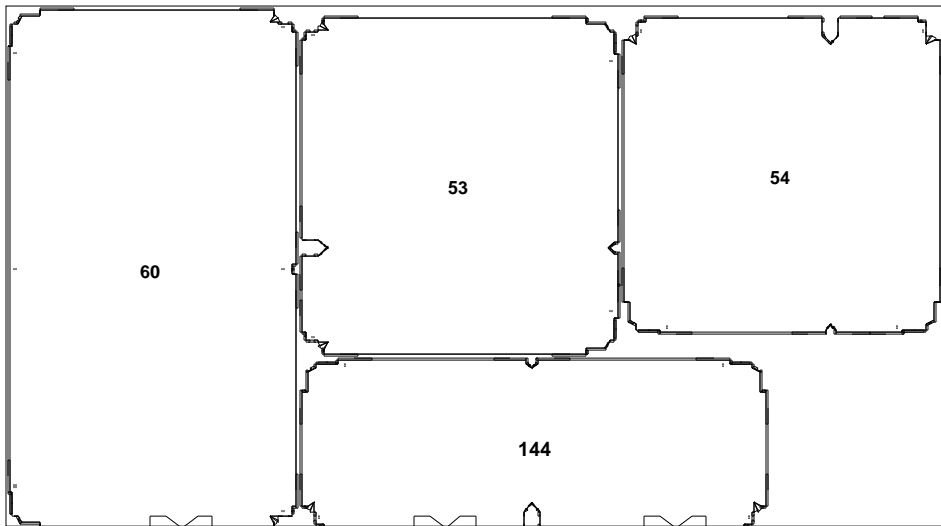


# SETUP REPORT



C5



## Nest Information

Nest ID	98033	Material	Zink	1
NC File Name	98033.nc	Sheet Utilization	85.5%	
Plate ID	Zink	No. of Tool Changes	7	
Sheet Size	2270x1250	Time Per Sheet	3:00	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1050 3@1600			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

## Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
54	ukzt_670x465x230_1	1		0:51		
144	ukzt_320x530x520_1	1		0:35		
53	ukzt_670x225x520_1	1		0:45		
60	kzt_600x1180_97	1		0:48		

## Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	22	*
9 T0	RECT_3X10	B i	0	0.20	210	*
14 T	OBR_5X10	B	0	0.20	8	*
10 T	OBR_5X10	B	90	0.20	10	*
13 T	TRIANGLE4	B i	0	0.20	16	*
5 T0	RECT_5X50	C i	0	0.24	24	*
3 T0	RECT_5X80	D i	0	0.20	129	*

Setup ☐ Completed ☐ Incomplete ☐10.09.2024 13:17:29  
Page 1 of 1