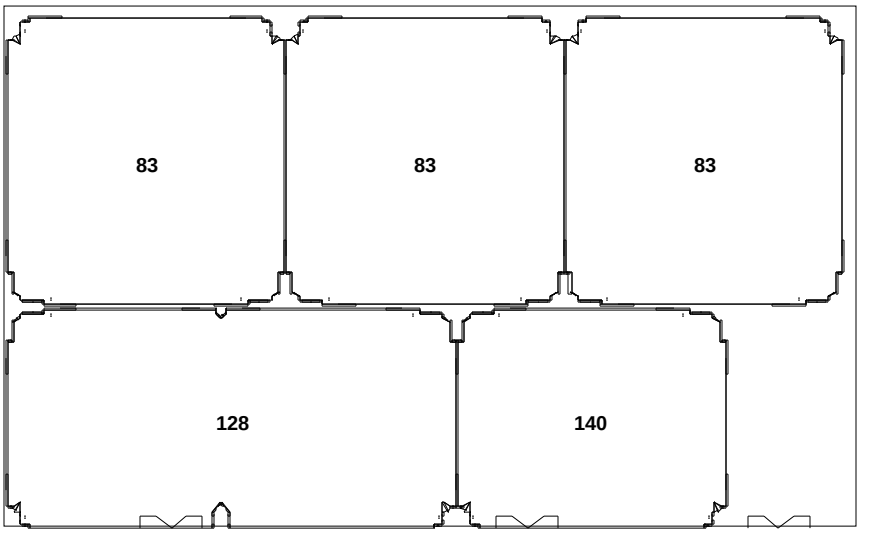
SETUP REPORT

FINN-POWER

C5



Nest Information

Nest ID	98086	**Material**	Zink	1
NC File Name	98086.nc	**Sheet Utilization**	86.4%	
Plate ID	Zink	**No. of Tool Changes**	6	
Sheet Size	2040x1250	**Time Per Sheet**	2:49	
NCX Turret	ZN_1.0_STANDART	**Slug Hole (Laser)**		
Clamp Locations	1@400 2@1250 3@1849			
Nest Notes	Koordinatka\2024\ip_aseev\98	**Run**	2	**Sheet(s)**

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
83	kzt_600x600_40	3		0:36		
128	ukzt_440x530x480_2	1		0:35		
140	kzt_440x580_2	1		0:26.6		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	44	*
9 T0	RECT_3X10	B i	0	0.20	372	*
14 T	OBR_5X10	B	0	0.20	40	*
13 T	TRIANGLE4	B i	0	0.20	40	*
5 T0	RECT_5X50	C i	0	0.24	60	*
3 T0	RECT_5X80	D i	0	0.20	226	*

Setup ☐ **Completed** ☐ **Incomplete** ☐

10.09.2024 13:15:02