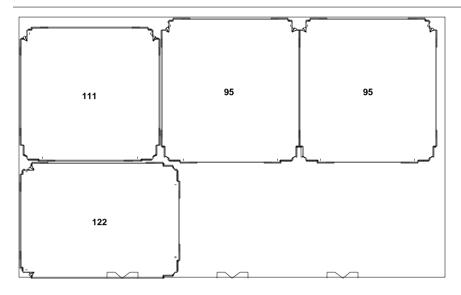
SETUP REPORT



C5



Nest Information

Nest ID	98093	Material	Zink		1
NC File Name	98093.nc	Sheet Utilization	66.2%		
Plate ID	Zink	No. of Tool Changes	7		
Sheet Size	2040x1250	Time Per Sheet	2:25		
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)			
Clamp Locations	1@495 2@1020 3@1545				
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1	Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
111 kz	zt_550x600_2	1		0:39		
122 kz	zt_670x490_1	1		0:32		
95 kz	zt_600x590_15	2		0:37		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	16	*
9 T0	RECT_3X10	Bi	0	0.20	128	*
14 T	OBR_5X10	В	0	0.20	12	*
10 T	OBR_5X10	В	90	0.20	4	*
13 T	TRIANGLE4	Bi	0	0.20	16	*
5 T0	RECT_5X50	Ci	0	0.24	24	*
3 T0	RECT_5X80	Di	0	0.20	100	*

10.09.2024 13:14:33