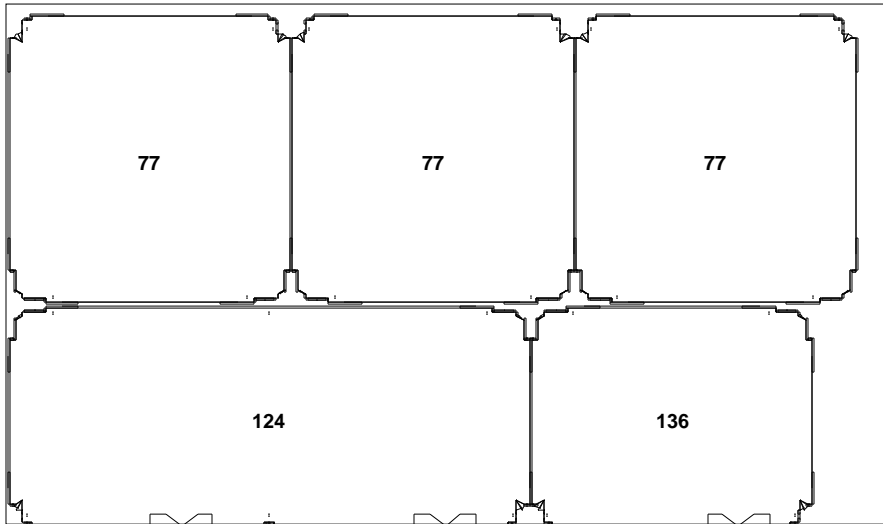


SETUP REPORT



C5



Nest Information

Nest ID	98070	Material	Zink	1
NC File Name	98070.nc	Sheet Utilization	87.6%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2130x1250	Time Per Sheet	2:49	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1050 3@1750			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 2 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
77	kzt_600x610_20	3		0:37		
124	kzt_440x1180_36	1		0:32		
136	kzt_440x610_2	1		0:27.2		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	40	*
9 T0	RECT_3X10	B i	0	0.20	328	*
14 T	OBR_5X10	B	0	0.20	44	*
13 T	TRIANGLE4	B i	0	0.20	40	*
5 T0	RECT_5X50	C i	0	0.24	60	*
3 T0	RECT_5X80	D i	0	0.20	232	*

Setup ☐ Completed ☐ Incomplete ☐

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