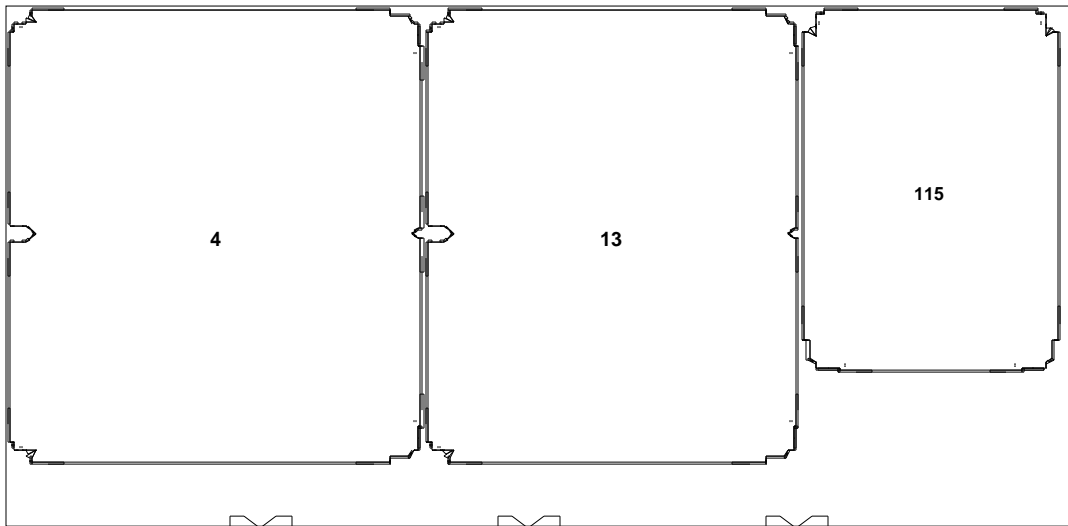


# SETUP REPORT



C5



## Nest Information

|                 |                              |                     |       |                |
|-----------------|------------------------------|---------------------|-------|----------------|
| Nest ID         | 98009                        | Material            | Zink  | 1              |
| NC File Name    | 98009.nc                     | Sheet Utilization   | 78.4% |                |
| Plate ID        | Zink                         | No. of Tool Changes | 7     |                |
| Sheet Size      | 2570x1250                    | Time Per Sheet      | 2:33  |                |
| NCX Turret      | ZN_1.0_STANDART              | Slug Hole (Laser)   |       |                |
| Clamp Locations | 1@610 2@1250 3@1890          |                     |       |                |
| Nest Notes      | Koordinatka\2024\ip_aseev\98 |                     |       | Run 1 Sheet(s) |

## Part Data

| ID  | Part name          | Qty | Order ID | Time (m:s) | Note | Revision |
|-----|--------------------|-----|----------|------------|------|----------|
| 115 | kzt_780x550_2      | 1   |          | 0:45       |      |          |
| 13  | ukzt_800x520x505_1 | 1   |          | 0:50       |      |          |
| 4   | ukzt_900x520x505_1 | 1   |          | 0:59       |      |          |

## Tool Data

| Station | Tool      | Size       | Angle | Die  | Total hits | Comment |
|---------|-----------|------------|-------|------|------------|---------|
| 43 S    | RND_2_MT  | Multi Tool | 0     | 0.20 | 16         | *       |
| 9 T0    | RECT_3X10 | B i        | 0     | 0.20 | 148        | *       |
| 10 T    | OBR_5X10  | B          | 90    | 0.20 | 8          | *       |
| 14 T    | OBR_5X10  | B          | 0     | 0.20 | 4          | *       |
| 13 T    | TRIANGLE4 | B i        | 0     | 0.20 | 12         | *       |
| 5 T0    | RECT_5X50 | C i        | 0     | 0.24 | 18         | *       |
| 3 T0    | RECT_5X80 | D i        | 0     | 0.20 | 125        | *       |

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:18:26  
Page 1 of 1