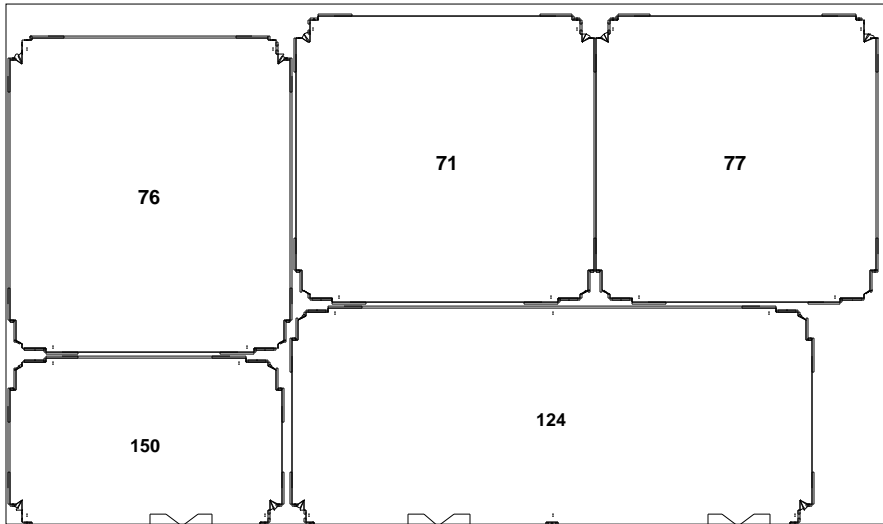


SETUP REPORT



C5



Nest Information

Nest ID	98060	Material	Zink	1
NC File Name	98060.nc	Sheet Utilization	87.0%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2130x1250	Time Per Sheet	2:54	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1035 3@1750			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
150	kzt_320x590_1	1		0:28.3		
76	kzt_670x610_1	1		0:36		
71	kzt_600x650_16	1		0:34		
124	kzt_440x1180_36	1		0:34		
77	kzt_600x610_20	1		0:41		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	20	*
9 T0	RECT_3X10	B i	0	0.20	164	*
14 T	OBR_5X10	B	0	0.20	22	*
13 T	TRIANGLE4	B i	0	0.20	20	*
5 T0	RECT_5X50	C i	0	0.24	30	*
3 T0	RECT_5X80	D i	0	0.20	126	*

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:16:30
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