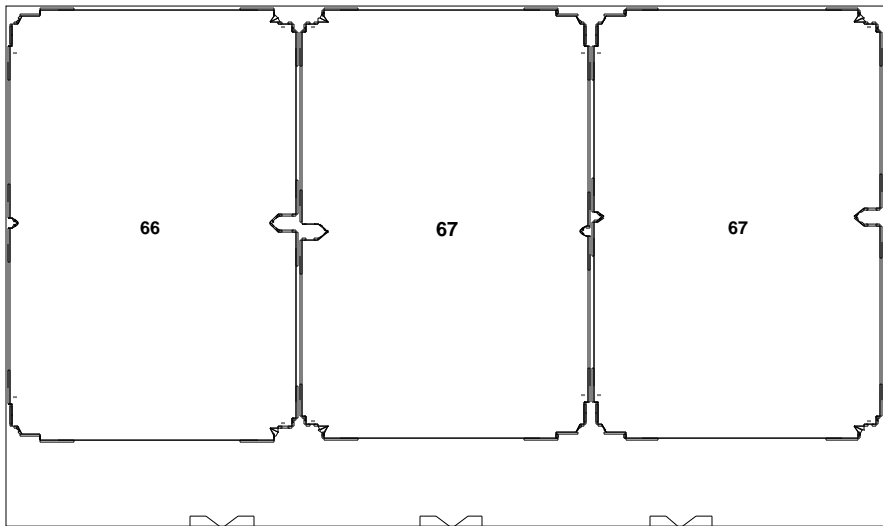


SETUP REPORT



C5



Nest Information

Nest ID	98042	Material	Zink	1
NC File Name	98042.nc	Sheet Utilization	77.7%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2130x1250	Time Per Sheet	2:32	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@517 2@1065 3@1612			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
66	ukzt_600x480x490_20	1		0:56		
67	ukzt_600x465x500_20	2		0:48		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	18	*
9 T0	RECT_3X10	B i	0	0.20	174	*
10 T	OBR_5X10	B	90	0.20	12	*
13 T	TRIANGLE4	B i	0	0.20	12	*
5 T0	RECT_5X50	C i	0	0.24	18	*
3 T0	RECT_5X80	D i	0	0.20	118	*

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:17:17
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