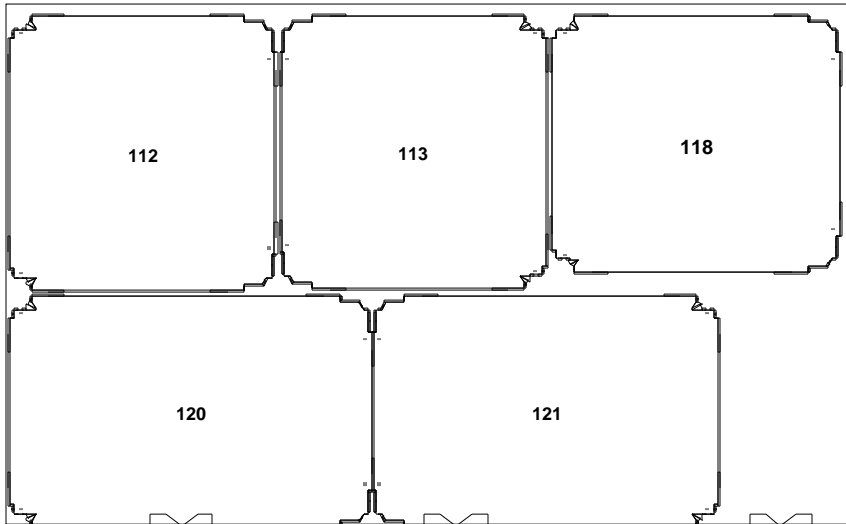


SETUP REPORT



C5



Nest Information

Nest ID	98096	Material	Zink	1
NC File Name	98096.nc	Sheet Utilization	83.5%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2040x1250	Time Per Sheet	2:49	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1075 3@1849			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
118	kzt_600x550_5	1		0:37		
121	kzt_740x490_1	1		0:28.7		
113	kzt_550x590_1	1		0:31		
112	kzt_550x595_1	1		0:46		
120	kzt_780x490_2	1		0:26.3		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	20	*
9 T0	RECT_3X10	B i	0	0.20	160	*
10 T	OBR_5X10	B	90	0.20	20	*
13 T	TRIANGLE4	B i	0	0.20	20	*
5 T0	RECT_5X50	C i	0	0.24	30	*
3 T0	RECT_5X80	D i	0	0.20	121	*

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:14:18
Page 1 of 1