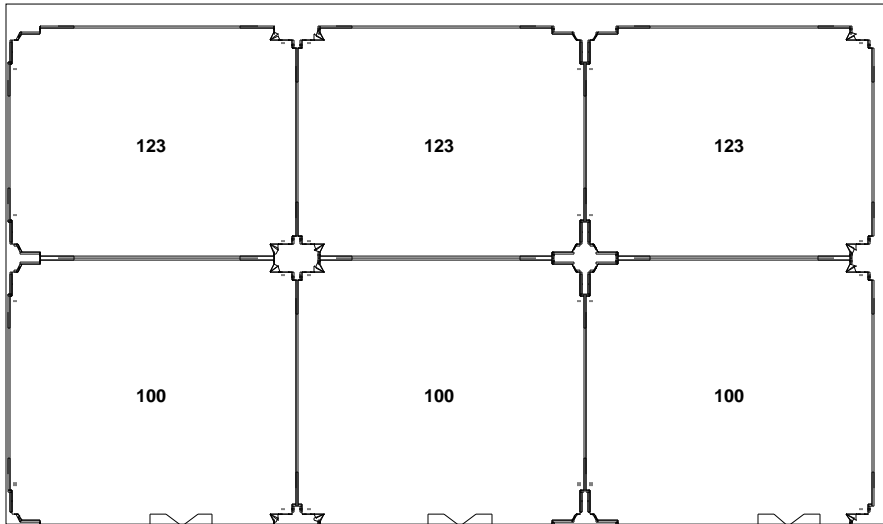


SETUP REPORT



C5



Nest Information

Nest ID	98094	Material	Zink	1
NC File Name	98094.nc	Sheet Utilization	89.8%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2130x1250	Time Per Sheet	2:59	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1085 3@1869			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
123	kzt_600x490_5	3		0:36		
100	kzt_600x580_5	3		0:24.1		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	24	*
9 T0	RECT_3X10	B i	0	0.20	192	*
10 T	OBR_5X10	B	90	0.20	24	*
13 T	TRIANGLE4	B i	0	0.20	24	*
5 T0	RECT_5X50	C i	0	0.24	36	*
3 T0	RECT_5X80	D i	0	0.20	96	*

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:14:28
Page 1 of 1