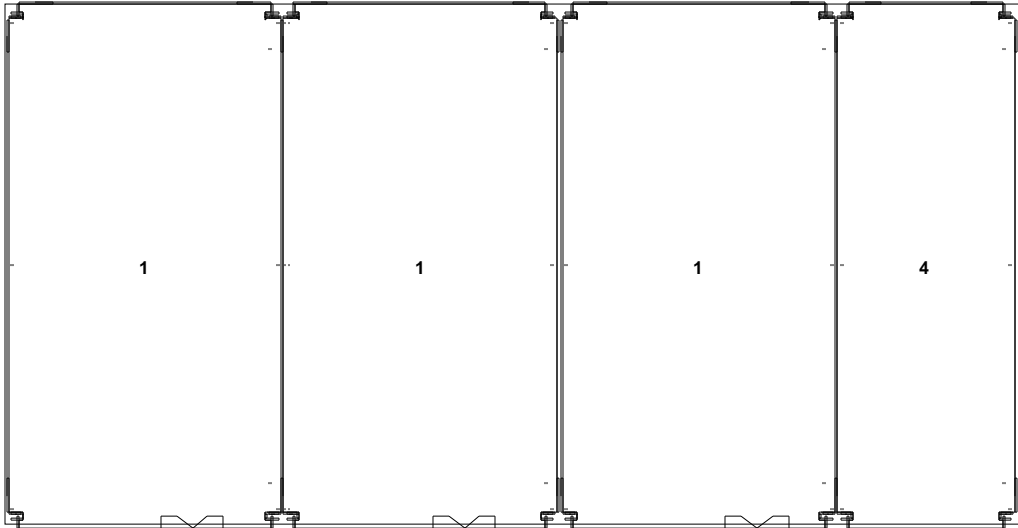


# SETUP REPORT



C5



## Nest Information

|                 |                                    |                     |       |                  |
|-----------------|------------------------------------|---------------------|-------|------------------|
| Nest ID         | 848001                             | Material            | Zink  | 1.2              |
| NC File Name    | 848001.nc                          | Sheet Utilization   | 96.5% |                  |
| Plate ID        | Zink                               | No. of Tool Changes | 5     |                  |
| Sheet Size      | 2455x1250                          | Time Per Sheet      | 2:11  |                  |
| NCX Turret      | KOT_1.2                            | Slug Hole (Laser)   |       |                  |
| Clamp Locations | 1@450 2@1100 3@1800                |                     |       |                  |
| Nest Notes      | sklad_obmen_Y\2025\fasad_srtoj\848 |                     |       | Run 290 Sheet(s) |

## Part Data

| ID | Part name         | Qty | Order ID | Time (m:s) | Note | Revision |
|----|-------------------|-----|----------|------------|------|----------|
| 1  | kot_580x1180_1232 | 3   |          | 0:30       |      |          |
| 4  | kot_350x1180_384  | 1   |          | 0:40       |      |          |

## Tool Data

| Station | Tool      | Size       | Angle | Die  | Total hits | Comment |
|---------|-----------|------------|-------|------|------------|---------|
| 43 S    | RND_2_MT  | Multi Tool | 0     | 0.20 | 4640       | *       |
| 9 T0    | RECT_3X10 | B i        | 0     | 0.24 | 4640       | *       |
| 10 T    | OBR_5X10  | B          | 90    | 0.24 | 9280       | *       |
| 7 T0    | RECT_5X30 | B i        | 0     | 0.24 | 18560      | *       |
| 3 T0    | RECT_5X80 | D i        | 0     | 0.24 | 34510      | *       |

Setup ☐ Completed ☐ Incomplete ☐

04.06.2025 11:01:04

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