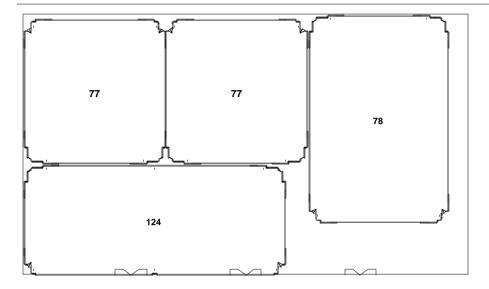
SETUP REPORT



C5



Nest Information

Nest ID	98071	Material	Zink	1
NC File Name	98071.nc	Sheet Utilization	81.9%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2130x1250	Time Per Sheet	2:36	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@517 2@1065 3@1612			
Nest Notes	Koordinatka\2024\ip_aseev\98		Run 1	Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
78	kzt_900x600_2	1		0:51		
77	kzt_600x610_20	2		0:35		
124	kzt_440x1180_36	1		0:35		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	16	*
9 T0	RECT_3X10	Bi	0	0.20	132	*
14 T	OBR_5X10	В	0	0.20	18	*
13 T	TRIANGLE4	Bi	0	0.20	16	*
5 T0	RECT_5X50	Ci	0	0.24	24	*
3 T0	RECT_5X80	Di	0	0.20	117	*