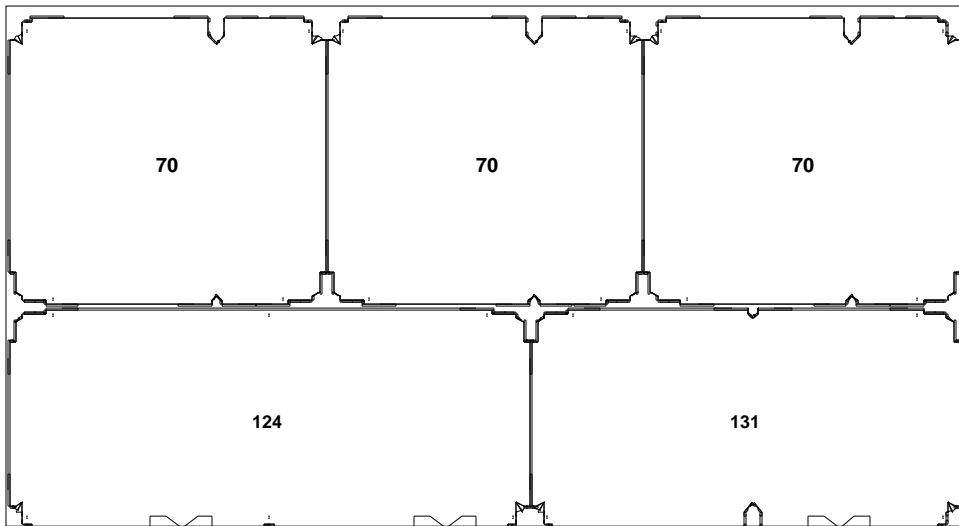


# SETUP REPORT



C5



## Nest Information

Nest ID 98057  
NC File Name 98057.nc  
Plate ID Zink  
Sheet Size 2320x1250  
NCX Turret ZN\_1.0\_STANDART  
Clamp Locations 1@420 2@1050 3@1989  
Nest Notes Koordinatka\2024\ip\_aseev\98

Material Zink 1  
Sheet Utilization 92.3%  
No. of Tool Changes 6  
Time Per Sheet 3:17  
Slug Hole (Laser)

Run 2 Sheet(s)

## Part Data

| ID  | Part name           | Qty | Order ID | Time (m:s) | Note | Revision |
|-----|---------------------|-----|----------|------------|------|----------|
| 70  | ukzt_600x465x230_20 | 3   |          | 0:44       |      |          |
| 124 | kzt_440x1180_36     | 1   |          | 0:31       |      |          |
| 131 | ukzt_440x465x500_2  | 1   |          | 0:35       |      |          |

## Tool Data

| Station | Tool      | Size       | Angle | Die  | Total hits | Comment |
|---------|-----------|------------|-------|------|------------|---------|
| 43 S    | RND_2_MT  | Multi Tool | 0     | 0.20 | 56         | *       |
| 9 T0    | RECT_3X10 | B i        | 0     | 0.20 | 536        | *       |
| 14 T    | OBR_5X10  | B          | 0     | 0.20 | 44         | *       |
| 13 T    | TRIANGLE4 | B i        | 0     | 0.20 | 40         | *       |
| 5 T0    | RECT_5X50 | C i        | 0     | 0.24 | 60         | *       |
| 3 T0    | RECT_5X80 | D i        | 0     | 0.20 | 252        | *       |

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:16:48  
Page 1 of 1