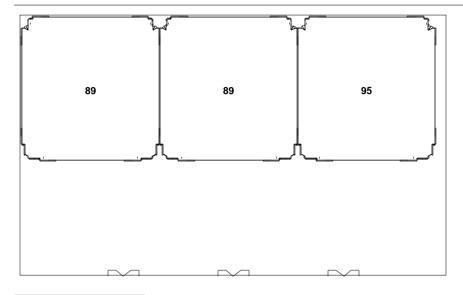
SETUP REPORT



C5



Nest Information

Nest ID	98091	Material	Zink		1
NC File Name	98091.nc	Sheet Utilization	51.5%		
Plate ID	Zink	No. of Tool Changes	6		
Sheet Size	2040x1250	Time Per Sheet	1:53		
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)			
Clamp Locations	1@495 2@1020 3@1545				
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1	Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
95	kzt_600x590_15	1		0:44		
89	kzt_600x595_15	2		0:35		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	12	*
9 T0	RECT_3X10	Вi	0	0.20	96	*
14 T	OBR_5X10	В	0	0.20	12	*
13 T	TRIANGLE4	Вi	0	0.20	12	*
5 T0	RECT_5X50	Ci	0	0.24	18	*
3 T0	RECT_5X80	Di	0	0.20	74	*