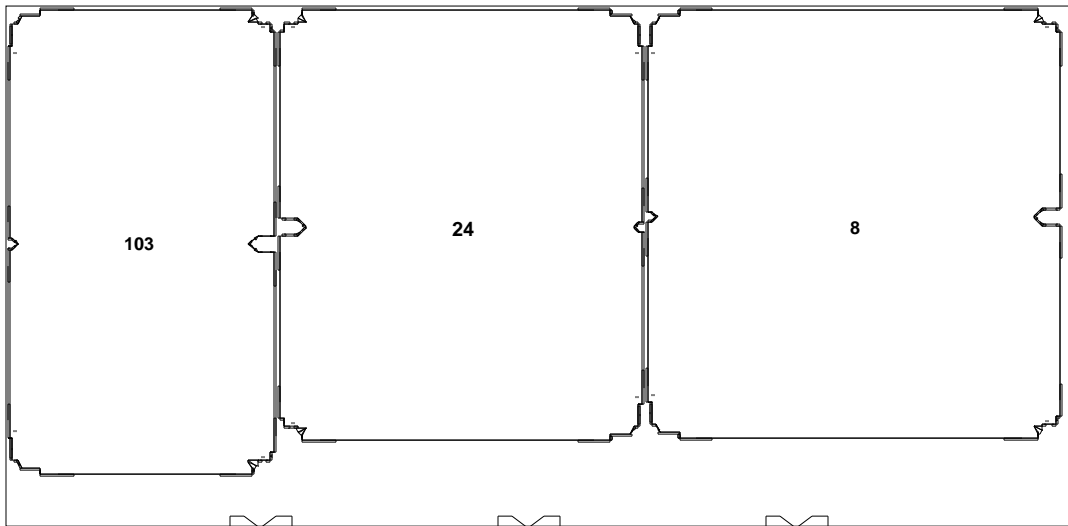


SETUP REPORT



C5



Nest Information

Nest ID	98019	Material	Zink	1
NC File Name	98019.nc	Sheet Utilization	79.8%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2570x1250	Time Per Sheet	2:39	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@610 2@1250 3@1890			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
8	ukzt_900x465x500_1	1		1:00		
24	ukzt_780x480x490_4	1		0:46		
103	ukzt_550x530x520_1	1		0:53		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	18	*
9 T0	RECT_3X10	B i	0	0.20	174	*
10 T	OBR_5X10	B	90	0.20	12	*
13 T	TRIANGLE4	B i	0	0.20	12	*
5 T0	RECT_5X50	C i	0	0.24	18	*
3 T0	RECT_5X80	D i	0	0.20	129	*

Setup ☐ Completed ☐ Incomplete ☐10.09.2024 13:18:02
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