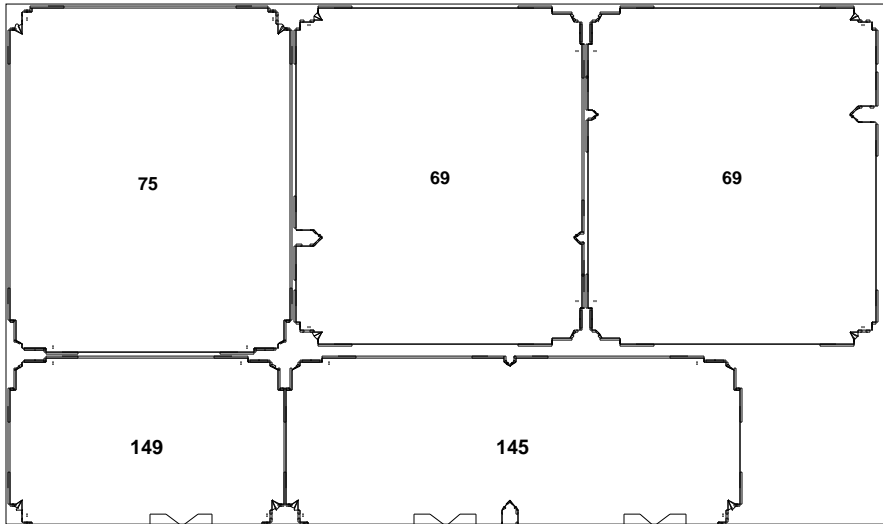


SETUP REPORT



C5



Nest Information

Nest ID	98052	Material	Zink	1
NC File Name	98052.nc	Sheet Utilization	86.4%	
Plate ID	Zink	No. of Tool Changes	7	
Sheet Size	2130x1250	Time Per Sheet	3:15	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1050 3@1550			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
149	kzt_320x595_1	1		0:26.7		
75	kzt_740x610_1	1		0:36		
69	ukzt_600x225x520_20	2		0:49		
145	ukzt_320x520x505_1	1		0:35		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	26	*
9 T0	RECT_3X10	B i	0	0.20	238	*
14 T	OBR_5X10	B	0	0.20	12	*
10 T	OBR_5X10	B	90	0.20	8	*
13 T	TRIANGLE4	B i	0	0.20	20	*
5 T0	RECT_5X50	C i	0	0.24	30	*
3 T0	RECT_5X80	D i	0	0.20	132	*

Setup ☐ Completed ☐ Incomplete ☐

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