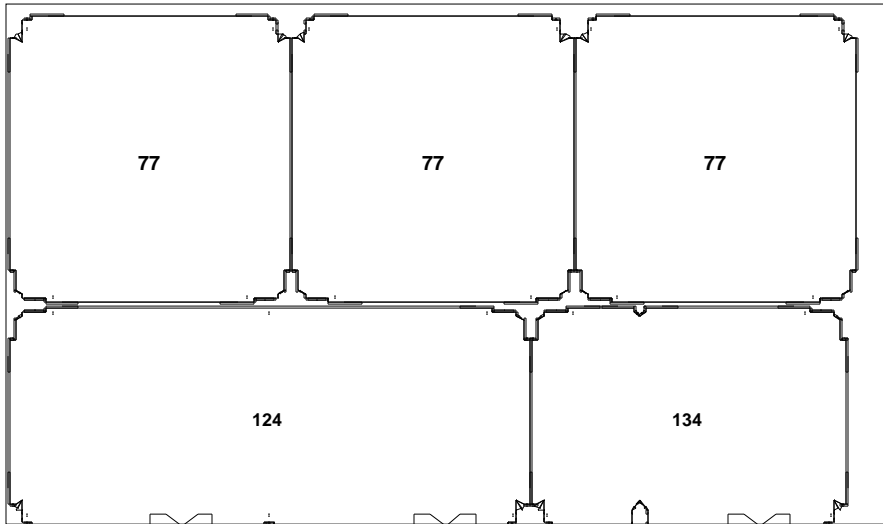


SETUP REPORT



C5



Nest Information

| | | | | |
|-----------------|------------------------------|---------------------|-------|----------------|
| Nest ID | 98068 | Material | Zink | 1 |
| NC File Name | 98068.nc | Sheet Utilization | 89.1% | |
| Plate ID | Zink | No. of Tool Changes | 6 | |
| Sheet Size | 2130x1250 | Time Per Sheet | 2:56 | |
| NCX Turret | ZN_1.0_STANDART | Slug Hole (Laser) | | |
| Clamp Locations | 1@420 2@1050 3@1800 | | | |
| Nest Notes | Koordinatka\2024\ip_aseev\98 | | | Run 1 Sheet(s) |

Part Data

| ID | Part name | Qty | Order ID | Time (m:s) | Note | Revision |
|-----|--------------------|-----|----------|------------|------|----------|
| 77 | kzt_600x610_20 | 3 | | 0:36 | | |
| 124 | kzt_440x1180_36 | 1 | | 0:32 | | |
| 134 | ukzt_440x465x230_2 | 1 | | 0:34 | | |

Tool Data

| Station | Tool | Size | Angle | Die | Total hits | Comment |
|---------|-----------|------------|-------|------|------------|---------|
| 43 S | RND_2_MT | Multi Tool | 0 | 0.20 | 22 | * |
| 9 T0 | RECT_3X10 | B i | 0 | 0.20 | 190 | * |
| 14 T | OBR_5X10 | B | 0 | 0.20 | 22 | * |
| 13 T | TRIANGLE4 | B i | 0 | 0.20 | 20 | * |
| 5 T0 | RECT_5X50 | C i | 0 | 0.24 | 30 | * |
| 3 T0 | RECT_5X80 | D i | 0 | 0.20 | 117 | * |

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:15:52
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