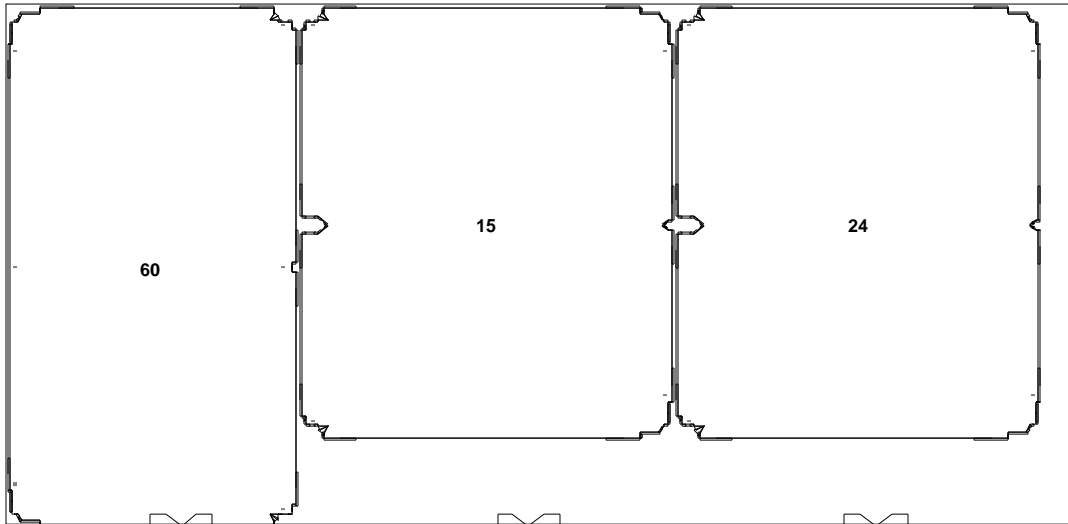


# SETUP REPORT



C5



## Nest Information

|                 |                              |                     |       |                |
|-----------------|------------------------------|---------------------|-------|----------------|
| Nest ID         | 98017                        | Material            | Zink  | 1              |
| NC File Name    | 98017.nc                     | Sheet Utilization   | 81.3% |                |
| Plate ID        | Zink                         | No. of Tool Changes | 6     |                |
| Sheet Size      | 2570x1250                    | Time Per Sheet      | 2:36  |                |
| NCX Turret      | ZN_1.0_STANDART              | Slug Hole (Laser)   |       |                |
| Clamp Locations | 1@420 2@1250 3@2079          |                     |       |                |
| Nest Notes      | Koordinatka\2024\ip_aseev\98 |                     |       | Run 1 Sheet(s) |

## Part Data

| ID | Part name          | Qty | Order ID | Time (m:s) | Note | Revision |
|----|--------------------|-----|----------|------------|------|----------|
| 24 | ukzt_780x480x490_4 | 1   |          | 1:00       |      |          |
| 15 | ukzt_800x480x490_1 | 1   |          | 0:47       |      |          |
| 60 | kzt_600x1180_97    | 1   |          | 0:49       |      |          |

## Tool Data

| Station | Tool      | Size       | Angle | Die  | Total hits | Comment |
|---------|-----------|------------|-------|------|------------|---------|
| 43 S    | RND_2_MT  | Multi Tool | 0     | 0.20 | 16         | *       |
| 9 T0    | RECT_3X10 | B i        | 0     | 0.20 | 152        | *       |
| 10 T    | OBR_5X10  | B          | 90    | 0.20 | 14         | *       |
| 13 T    | TRIANGLE4 | B i        | 0     | 0.20 | 12         | *       |
| 5 T0    | RECT_5X50 | C i        | 0     | 0.24 | 18         | *       |
| 3 T0    | RECT_5X80 | D i        | 0     | 0.20 | 126        | *       |

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:18:06  
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