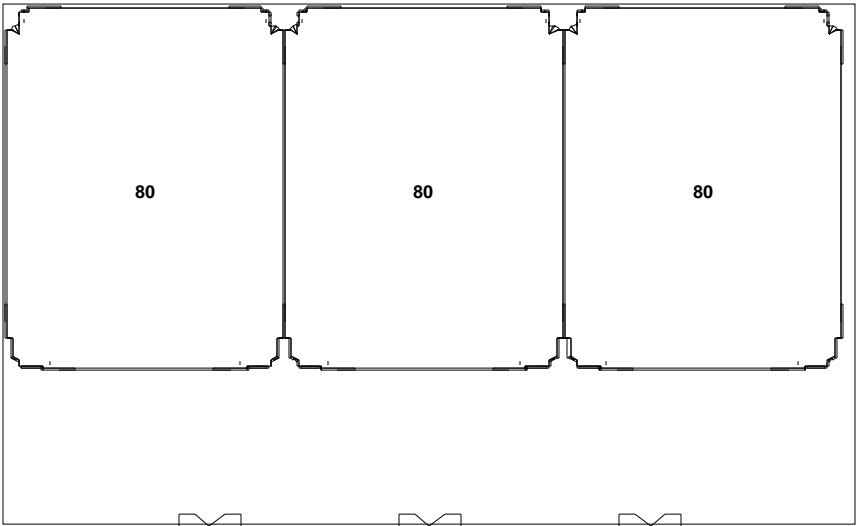


SETUP REPORT



C5



Nest Information

Nest ID	98075	Material	Zink	1
NC File Name	98075.nc	Sheet Utilization	66.1%	
Plate ID	Zink	No. of Tool Changes	6	
Sheet Size	2040x1250	Time Per Sheet	1:57	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@495 2@1020 3@1545			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 2 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
80	kzt_780x600_8	3		0:39		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	24	*
9 T0	RECT_3X10	B i	0	0.20	192	*
14 T	OBR_5X10	B	0	0.20	24	*
13 T	TRIANGLE4	B i	0	0.20	24	*
5 T0	RECT_5X50	C i	0	0.24	36	*
3 T0	RECT_5X80	D i	0	0.20	170	*

Setup ☐ Completed ☐ Incomplete ☐