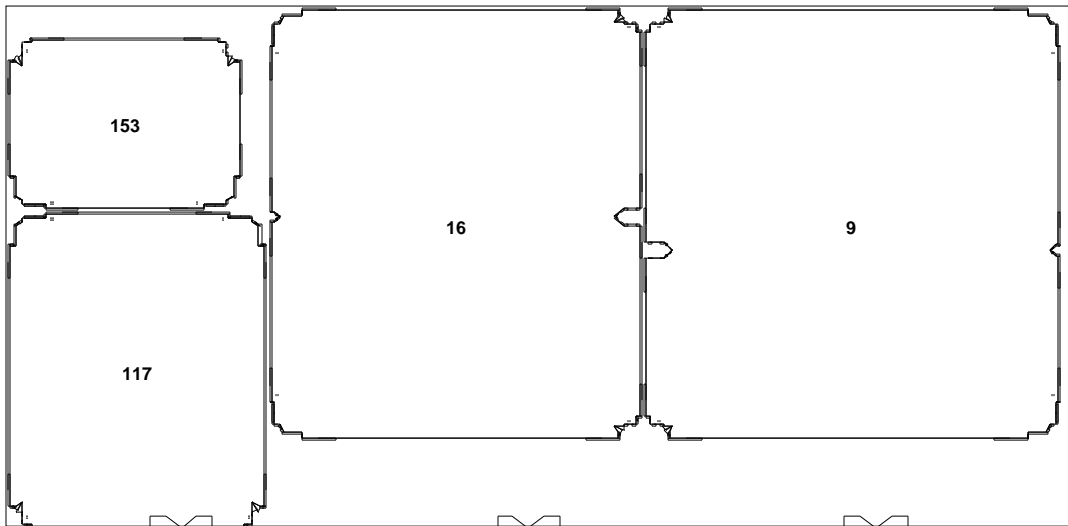


SETUP REPORT



C5



Nest Information

Nest ID	98020	Material	Zink	1
NC File Name	98020.nc	Sheet Utilization	79.5%	
Plate ID	Zink	No. of Tool Changes	7	
Sheet Size	2570x1250	Time Per Sheet	2:53	
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)		
Clamp Locations	1@420 2@1250 3@2079			
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1 Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
153	kzt_320x490_1	1		0:35		
117	kzt_670x550_1	1		0:28.9		
16	ukzt_800x465x500_1	1		0:51		
9	ukzt_900x420x545_1	1		0:58		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	20	*
9 T0	RECT_3X10	B i	0	0.20	180	*
10 T	OBR_5X10	B	90	0.20	8	*
14 T	OBR_5X10	B	0	0.20	8	*
13 T	TRIANGLE4	B i	0	0.20	16	*
5 T0	RECT_5X50	C i	0	0.24	24	*
3 T0	RECT_5X80	D i	0	0.20	130	*

Setup ☐ Completed ☐ Incomplete ☐

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