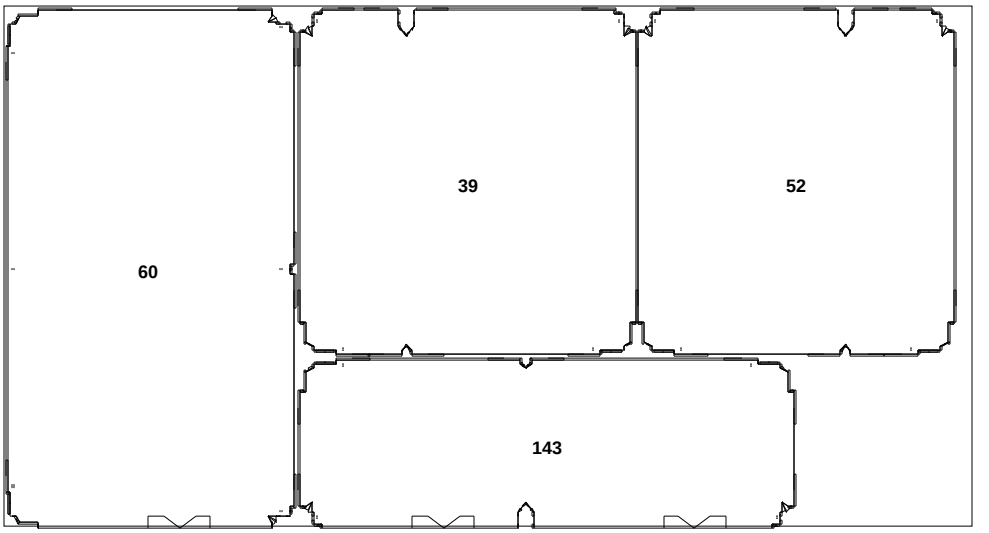
SETUP REPORT

FINN-POWER

C5



Nest Information

Nest ID	98032	**Material**	Zink	1
NC File Name	98032.nc	**Sheet Utilization**	88.4%	
Plate ID	Zink	**No. of Tool Changes**	7	
Sheet Size	2320x1250	**Time Per Sheet**	2:58	
NCX Turret	ZN_1.0_STANDART	**Slug Hole (Laser)**		
Clamp Locations	1@420 2@1050 3@1650			
Nest Notes	Koordinatka\2024\ip_aseev\98	**Run**	1	**Sheet(s)**

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
52	ukzt_740x465x230_1	1		0:52		
143	ukzt_320x610x510_1	1		0:37		
39	ukzt_740x225x520_1	1		0:40		
60	kzt_600x1180_97	1		0:50		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	22	*
9 T0	RECT_3X10	B i	0	0.20	210	*
14 T	OBR_5X10	B	0	0.20	12	*
10 T	OBR_5X10	B	90	0.20	6	*
13 T	TRIANGLE4	B i	0	0.20	16	*
5 T0	RECT_5X50	C i	0	0.24	24	*
3 T0	RECT_5X80	D i	0	0.20	121	*

Setup ☐ **Completed** ☐ **Incomplete** ☐

10.09.2024 13:17:32