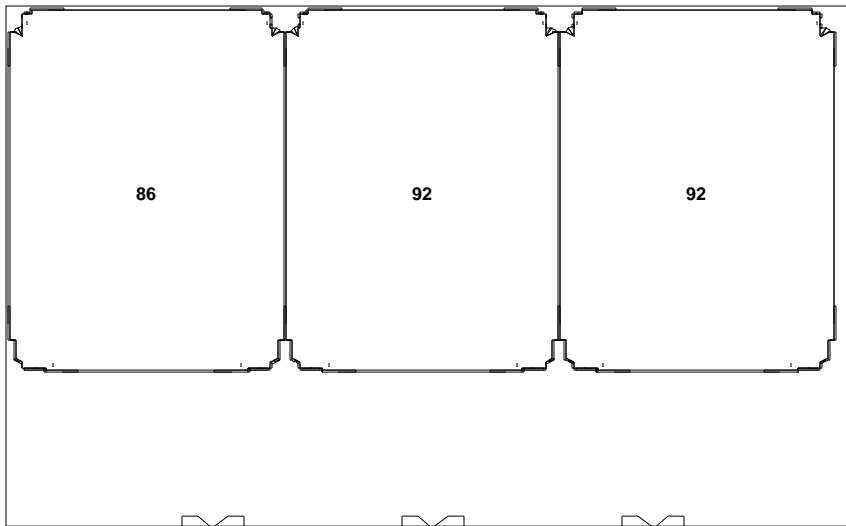


# SETUP REPORT



C5



## Nest Information

|                 |                              |                     |       |                |
|-----------------|------------------------------|---------------------|-------|----------------|
| Nest ID         | 98077                        | Material            | Zink  | 1              |
| NC File Name    | 98077.nc                     | Sheet Utilization   | 65.2% |                |
| Plate ID        | Zink                         | No. of Tool Changes | 6     |                |
| Sheet Size      | 2040x1250                    | Time Per Sheet      | 1:57  |                |
| NCX Turret      | ZN_1.0_STANDART              | Slug Hole (Laser)   |       |                |
| Clamp Locations | 1@495 2@1020 3@1545          |                     |       |                |
| Nest Notes      | Koordinatka\2024\ip_aseev\98 |                     |       | Run 1 Sheet(s) |

## Part Data

| ID | Part name     | Qty | Order ID | Time (m:s) | Note | Revision |
|----|---------------|-----|----------|------------|------|----------|
| 92 | kzt_780x590_4 | 2   |          | 0:37       |      |          |
| 86 | kzt_780x595_4 | 1   |          | 0:44       |      |          |

## Tool Data

| Station | Tool      | Size       | Angle | Die  | Total hits | Comment |
|---------|-----------|------------|-------|------|------------|---------|
| 43 S    | RND_2_MT  | Multi Tool | 0     | 0.20 | 12         | *       |
| 9 T0    | RECT_3X10 | B i        | 0     | 0.20 | 96         | *       |
| 14 T    | OBR_5X10  | B          | 0     | 0.20 | 12         | *       |
| 13 T    | TRIANGLE4 | B i        | 0     | 0.20 | 12         | *       |
| 5 T0    | RECT_5X50 | C i        | 0     | 0.24 | 18         | *       |
| 3 T0    | RECT_5X80 | D i        | 0     | 0.20 | 82         | *       |

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:15:29  
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