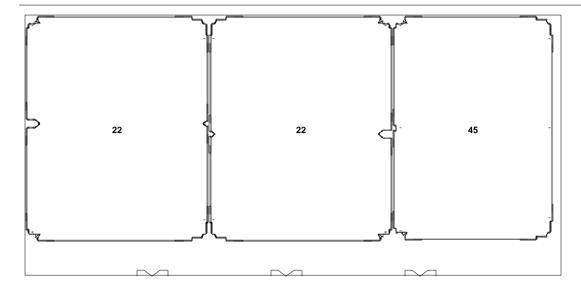
SETUP REPORT



C5



Nest Information

Nest ID	98013	Material	Zink		1
NC File Name	98013.nc	Sheet Utilization	81.3%		
Plate ID	Zink	No. of Tool Changes	6		
Sheet Size	2570x1250	Time Per Sheet	2:37		
NCX Turret	ZN_1.0_STANDART	Slug Hole (Laser)			
Clamp Locations	1@610 2@1250 3@1890				
Nest Notes	Koordinatka\2024\ip_aseev\98			Run 1	Sheet(s)

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
22	ukzt_780x530x480_4	2		0:52		
45	kzt_670x1000_1	1		0:52		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S RN	ID_2_MT	Multi Tool	0	0.20	16	*
9 T0 RE	CT_3X10	Bi	0	0.20	152	*
10 T OB	BR_5X10	В	90	0.20	14	*
13 T TR	IANGLE4	Bi	0	0.20	12	*
5 T0 RE	CT_5X50	Ci	0	0.24	18	*
3 T0 RE	CT_5X80	Di	0	0.20	130	*