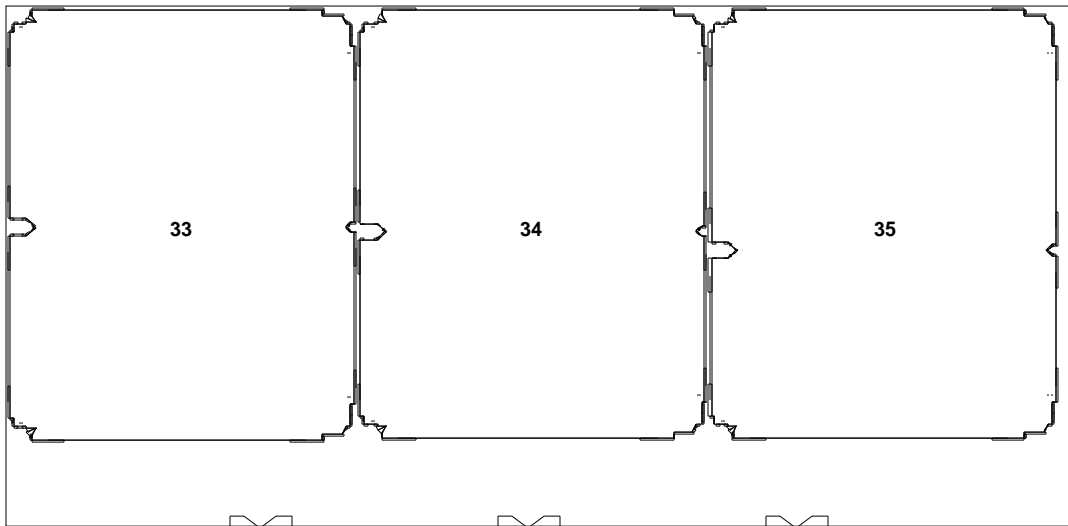


SETUP REPORT



C5



Nest Information

| | | | | |
|-----------------|------------------------------|---------------------|-------|----------------|
| Nest ID | 98028 | Material | Zink | 1 |
| NC File Name | 98028.nc | Sheet Utilization | 77.8% | |
| Plate ID | Zink | No. of Tool Changes | 6 | |
| Sheet Size | 2570x1250 | Time Per Sheet | 2:37 | |
| NCX Turret | ZN_1.0_STANDART | Slug Hole (Laser) | | |
| Clamp Locations | 1@610 2@1250 3@1890 | | | |
| Nest Notes | Koordinatka\2024\ip_aseev\98 | | | Run 1 Sheet(s) |

Part Data

| ID | Part name | Qty | Order ID | Time (m:s) | Note | Revision |
|----|--------------------|-----|----------|------------|------|----------|
| 33 | ukzt_740x480x490_1 | 1 | | 0:58 | | |
| 34 | ukzt_740x465x500_1 | 1 | | 0:43 | | |
| 35 | ukzt_740x420x545_1 | 1 | | 0:57 | | |

Tool Data

| Station | Tool | Size | Angle | Die | Total hits | Comment |
|---------|-----------|------------|-------|------|------------|---------|
| 43 S | RND_2_MT | Multi Tool | 0 | 0.20 | 18 | * |
| 9 T0 | RECT_3X10 | B i | 0 | 0.20 | 174 | * |
| 10 T | OBR_5X10 | B | 90 | 0.20 | 12 | * |
| 13 T | TRIANGLE4 | B i | 0 | 0.20 | 12 | * |
| 5 T0 | RECT_5X50 | C i | 0 | 0.24 | 18 | * |
| 3 T0 | RECT_5X80 | D i | 0 | 0.20 | 125 | * |

Setup ☐ Completed ☐ Incomplete ☐

10.09.2024 13:17:37
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