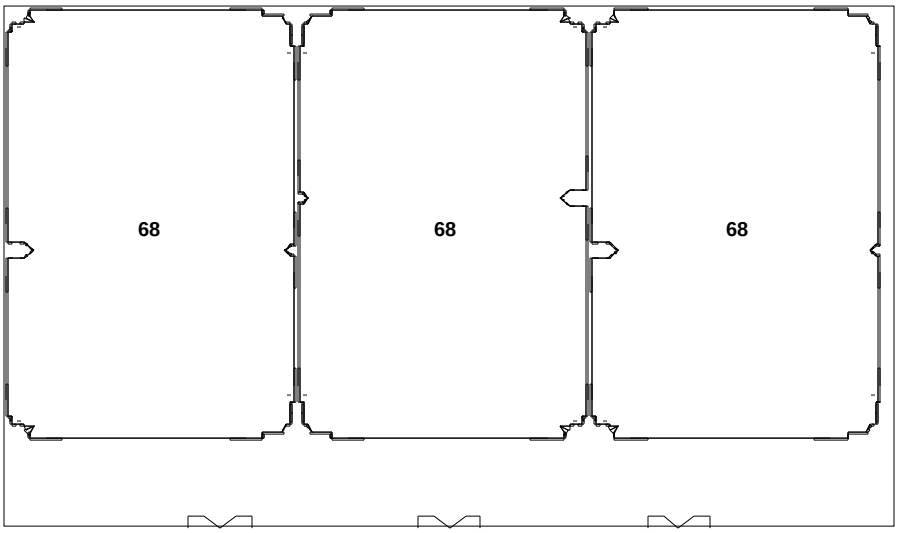
SETUP REPORT

FINN-POWER

C5



Nest Information

Nest ID	98044	**Material**	Zink	1
NC File Name	98044.nc	**Sheet Utilization**	77.5%	
Plate ID	Zink	**No. of Tool Changes**	6	
Sheet Size	2130x1250	**Time Per Sheet**	2:32	
NCX Turret	ZN_1.0_STANDART	**Slug Hole (Laser)**		
Clamp Locations	1@517 2@1065 3@1612			
Nest Notes	Koordinatka\2024\ip_aseev\98	**Run**	6	**Sheet(s)**

Part Data

ID	Part name	Qty	Order ID	Time (m:s)	Note	Revision
68	ukzt_600x420x545_20	3		0:51		

Tool Data

Station	Tool	Size	Angle	Die	Total hits	Comment
43 S	RND_2_MT	Multi Tool	0	0.20	108	*
9 T0	RECT_3X10	B i	0	0.20	1044	*
10 T	OBR_5X10	B	90	0.20	72	*
13 T	TRIANGLE4	B i	0	0.20	72	*
5 T0	RECT_5X50	C i	0	0.24	108	*
3 T0	RECT_5X80	D i	0	0.20	720	*

Setup ☐ **Completed** ☐ **Incomplete** ☐

10.09.2024 13:17:17