

B. Inspection Details

# Weekly Inspection Report

Steel Structure Manufacturing Cigading Habeam Centre



A. General Information of the Product	
Report Date : 25 May 2020	Report No.:MWR-AU-SCT-CHC-0041 – Rev. 0
Project Name : Jawa-1 Power - CCPP	
Client Name : SAMSUNG C&T	<b>Date</b> : 18 ~ 23 May 2020
PO No. :-	Notification No.:0001
Vendor Name :PT. Cigading Habeam Center	Sub-vendor Name : -
<b>Location</b> : JL. Eropa I, Kavling Kav J2-L2, Kawasan Industri KIEC, Warnasari, Cilegon, Banten - Indonesia	Inspector Name :Mr.Edius Syaputra

B-1. Inspection I	tem	Description				
Item No./Tag	ı	tem Description	Qty	Inspection A	ctivity	Result
B-2. Inspection S	Stand	dard Documents (	Approved drawing	s, procedures, etc.)		
Document No. Document Name		Revision No.	Approved Date		Remark	
B-3. Identificatio	n of	Measuring and Te	sting Equipment			
Kind of Equipment		Serial No.	Date of Calibration	Calibration Cert. No.		Status
C. Inspection Su	mma	ary				
C-1. Attendees						
Name		Company		Position		
Mr. Edius Syaputr	a		PT. Asri Utama ITC/ Samsung C&T		Inspector	
Mr. Manki Son			Samsung C&T		QA/QC Manager	
Mr. Kang	-		Samsung C&T			
Mr. Joko Santoso			PT. Cigading Habeam Center		QAQC Manager	
Mr. Karya Sunary	а		PT. Cigading Habeam Center		QC Coordinator	
Mr. Hamisin			PT. Cigading Habeam Center		QC Painting	

## C-2. Activity Summary

#### 1) Monday, 18 - May 2020

- Perform Final inspection found pin hole, spatter advice CHC to repair.
- Perform final inspection found painting sagging and crack.
- Surveillance and Monitor NDT operator to check defect on welding joint using Ultrasonic Test and Magnetic Test, defect hasn't found.
- Surveillance on loading process for 165 shipment to site, review documents and sign COC.
- Continue surveillance inspection as per RFI and ITP.

#### 2) Tuesday, 19 - May 2020

- Surveillance Fit up and Visual inspection at fabrication area.
- Perform Final Inspection found Incomplete Fusion advice CHC to repair.
- Perform final inspection at area pecking and loading shipment for priority found painting sagging and crack.
- Surveillance on loading process for 166 shipment to site, review documents and sign COC.
- Continue surveillance inspection as per RFI and ITP.

#### 3) Wednesday 20 - May 2020.

- Perform final inspection for priority shipment found under cut, slag and spatter.
- Surveillance at fabrication steel check fit up base on drawing.
- Surveillance at fabrication, verification machine welding base on WPS, check Ampere meter and voltage.
- Surveillance Wet film and DFT of painting.
- Surveillance on loading process for 167 shipment to site.
- Continue surveillance inspection as per RFI and ITP

#### 4) Tuesday, 21 - May 2020

Holiday

#### 5) Friday, 23 – May 2020

On leave.

#### 6) Saturday, 16 - May 2020

EID.

### D. Photo



Figure 1: Surveillance on NDT MT



Figure 2: Surveillance on NDT UT on welding joint.



Figure 3: Final Inspection found Pin hole.



Figure 4: Sign of document packing list COC shipment 165.



Figure 5: Final Inspection for priority shipment.

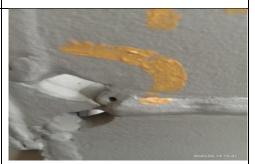


Figure 6: : Final Inspection found Pin hole or Porosity.



Figure 7: Monitoring welding repair.



Figure 8 : Final inspection found Incomplete fusion.



Figure 9: Sign of document packing list COC shipment 166.



Figure 10: Final Inspection for priority shipment.



Figure 11: Monitoring welding repair for priority shipment.



Figure 12: perform loading material for shipment.



Figure 13: Perform final inspection after painting repair,



Figure 14: perform loading material for shipment..



Figure 15: Sign of document packing list COC shipment 167.

E. Attachments (MOM/Punch Lis	:/NCR/IRC/Technical Vendor R	eports/etc.)
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N/A

## **STATEMENT**

"I certify that I have carefully inspected the above items which I have not engaged in the design, manufacture, supply, installation, purchase, ownership, use or maintenance, and that I have reported herein all observations and data obtained in the inspection based on the approved plans, specifications, and any specific requirements for the project requirements."

Inspector Name	Signature	Date	
Edius Syaputra	Andre	25 - May - 2020	
Travel Time – Mileage (km)	Working Time	Over Time	
		3 Hours (18 - May - 2020) 5 Hours (19 - May - 2020) 6 Hours (20 - May - 2020)	