## **Design of Rapid Sand Filter:**

Step 1] Calculation of filter beds:

Assuming Rate of filtration = 4.8 
$$\frac{m^3}{m^2}$$
/ $\frac{m^2}{hr}$ 

Number of beds is given by an Imperical Formula as

$$N = \frac{\sqrt{Q}}{4.69} = \frac{\sqrt{625}}{4.69} = 5.33 = 6$$
 No.

Provide 5 Beds and 1 additional bed stand by

Step 2] Calculation of Total area of filter bed:

$$= \frac{Q}{Rate\ of\ Filtration} \quad \frac{m^3/_{hr}}{m^3/_{hr}} = \frac{625}{4.8} = 130.20 \quad m^2$$

Step 3] Calculation of Size of Bed:

The length to width ratio for size of bed = 1.3:1;  $L/_R = 1.3$ 

∴ Area of each Bed = 
$$\frac{130.20}{5}$$
 = 26.04  $m^2$ 

Now,  $A = L \times B$ 

$$26.04 = 1.3 \text{ B x B}$$

$$B = 4.47 \text{ mt.} = 4.5 \text{ mt.}$$

$$\therefore$$
 L = 4.5 x 1.3 = 5.81 = 6 mt.

 $\therefore$  Provide the size of bed = 6 x 4.5 mt.

Step 4] Calculation of Minimum depth of sand Bed:

Minimum depth of sand bed is read to prevent breaking through of beds and is given by imperical formula;

$$L = \frac{Q x d^3 x h}{484.2 x B x \left[\frac{60}{T+10}\right]}$$

Where , Q = Rate of filtration in

$$=\frac{4.8 \times 10^3}{60} = 80 \frac{lit}{m^2} / min$$

d – Diameter of sand particles = 0.05 cm

h = Terminal head loss = 2.5 mt.

B – Constatnt for response to filtration =  $4 \times 10^{-4}$  for average working condition

T – Temperature in  ${}^{0}F$  in 20 ${}^{0}$  C

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$$(20 \times \frac{9}{5}) + 32.5 = 68.2^{\circ} F$$

Step 5] Calculation of Gravel Bed:

Let us gravel bed provided for 45 cm as per following

Size Range in mm	Depth in Cm
65 - 38	15
38 - 20	9
20 – 12	9
12 – 5	6
5-2	6

## Step 6] Design of Under drainage system:

i) Total area of Orifices:

Normaly 0.3 % of area of filter is taken

$$= \frac{0.3}{100} \times 6 \times 4.5$$
$$= 0.081 \ m^2$$

ii) Calculation of Area of laterals:

Generally the ratio of Area of laterals to area of Orifices = 2:1

$$\frac{\text{Area of laterals}}{\text{area of Orifices}} = \frac{2}{1}$$

$$\therefore$$
 Area of laterals = 2 x 0.081 = 0.162  $m^2$ 

iii) Calculation of Area of Manifold:

Generally the ratio of Area of Manifold to area of Laterals = 1.5:1

$$\frac{\text{Area of Manifold}}{\text{area of Laterals}} = \frac{1.5}{1}$$

Area of Manifold =  $1.5 \times 0.162$ 

$$=0.243 m^2$$

iv) Length of Laterals:

Length of each lateral = 
$$\frac{Width\ of\ Bed-\ Diameter\ of\ Manifold}{2}$$
 =  $\frac{4.5-0556}{2}$  = 1.972 mt.

$$\therefore \text{ Number of Orifices} = \frac{\text{Length of each lateral}}{Spacing of Orifices}$$

$$= \frac{1.972}{25/_{100}} = 7.88 = 8 \text{ No.}$$

Total Number of orifices = Number of laterals x No. Of Orifices

$$= 58 \times 8$$

Area of one Orifice = 
$$\frac{Ttal\ area\ of\ orifices}{Total\ No.}$$
 = 
$$\frac{0.081}{464} = 1.74\ cm^2$$
 We Have; Area = 
$$\frac{\pi}{4} \times d^2$$
 
$$1.74 = \frac{\pi}{4} \times d^2$$
 
$$d = 1.5\ mt.$$

- ∴ Provide 15 mm Ø diameter orifice on each lateral.
- v) Diameter of mani fold

We Have; Area = 
$$\frac{\pi}{4} \times d^2$$
  
 $0.243 = \frac{\pi}{4} \times d^2$   
 $d = 0.556 \text{ mt.} = 55.6 \text{ cm} = 56 \text{ cm}$ 

vi) Design of Laterals:

Let the diameter of lateral = 6 cm

Number of laterals = 
$$\frac{Total\ Area}{Area\ of\ one\ lateral} = \frac{0.162}{\frac{\pi}{4}\ x\ (0.06)^2}$$
  
= 57.23 = 58 No.

- : Provide 29 Number of laterals on each side of manifold can be .provided
  - vii) Spacing of laterals (Along length = 6mt.) Spacing =  $\frac{Length}{No.0f\ Laterals} = \frac{6}{29} = 0.206\ mt = 20.6\ cm.$
  - viii) Design of Orifices:

Spacing of orifice is usually taken as Spacing of laterals = 20.6 cm

ix) Check for length of laterals:

Length of laterals < 60 x diameter of orifices

Hence not safe

 $\therefore$  Provide the length of each lateral = 900 mm