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Network 1: Inicijaliza	1						
	#inicijalizacija MOVE EN EN ENO O — IN A OUT1 — #stepNu	m					
Network 2: Automat	ika aktivna						
	"HMI_signals". auto_mode		KRAJ <b>( JMP )——</b>				
Network 3: KORACI							
Network 4: S0 - Automatski način rada							
	==	OVE  ENO  OUT1 —#stepNum					



## Network 5: S1 - Dopuštenje za početak sekvence

```
#stepNum "pom_bits".
safety_OK MOVE
Int | EN ENO | #stepNum #stepNum
```

## Network 6: S2 - Status rolo vrata

## Network 7: S3 - Čekanje da se rolo vrata otvore

## Network 8: S4 - Opskrba stola završena

```
#stepNum "Handshake".Stol_
PLC MOVE
Int EN — ENO
4 5 — IN & OUT1 — #stepNum
```

Network 9: S5 - Slanje handshake signala stolu i zatvaranje rolo vrata

```
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  Automation Portal
                                           "rolo_vrata_
zatvorena"
                                                           %14.0
                               #stepNum
                                                         "stol_home"
                                                                     MOVE
                                              +
                                                            4 F
                                                                     EN --- ENO -
                                 Int
                                                                  6 — IN die OUT1 — #stepNum
                                                           %14.1
                                                         "stol_final"
                                                                     - EN --- ENO -
                                                                  7 — IN 👍 OUT1 — #stepNum
Network 10: S6 - Vrata zatvorena - spremno za okret
                                              %I4.1
                               #stepNum
                                            "stol_final"
                                                        MOVE
                                                        EN --- ENO
                                 Int
                                                     2 — IN 🛕 OUT1 — #stepNum
Network 11: S6 - Vrata zatvorena - spremno za okret
                                              %14.0
                               #stepNum
                                           "stol_home"
                                              EN - ENO-
                                Int
                                                     2 — IN 🎍 OUT1 — #stepNum
Network 12: RADNJE
Network 13: Otvori rolo vrata
                                                                                   "Sekvence_DB".
vrata_otvori
                                              %14.0
                               #stepNum
                                           "stol_home"
                                              Int
                                              %14.1
                                            "stol_final"
Network 14: Slanje signala da opskrba stola može početi
```

