

Totally Integrated Automation Portal																																																																																																																
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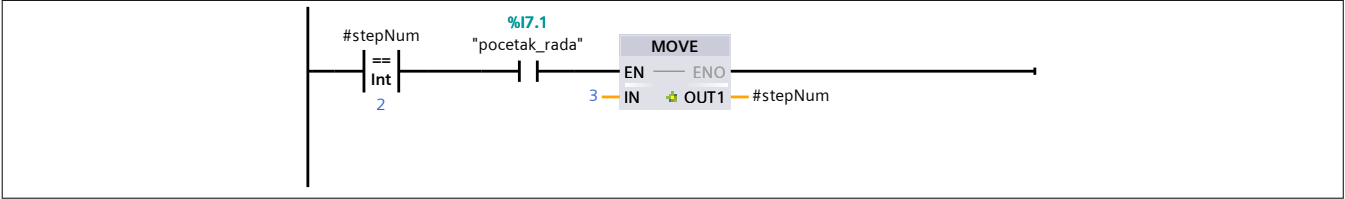
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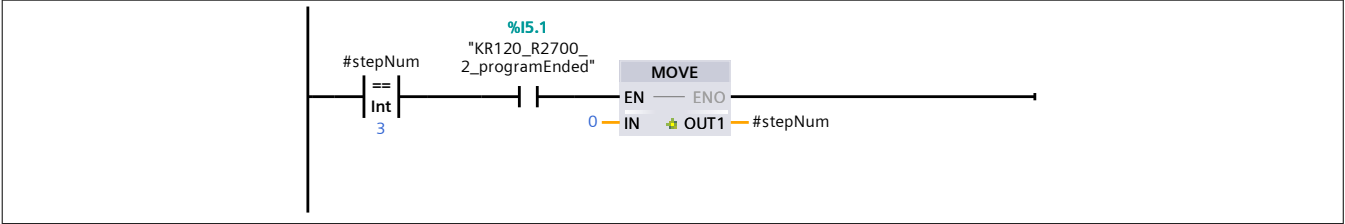
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Totally Integrated Automation Portal		
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Network 1: Inicijalizacija sekvence		
<div><div></div><div><div>#inicijalizacija</div><div><div>MOVE</div><div>EN</div><div>ENO</div><div>0</div><div>IN</div><div>OUT1</div><div>#stepNum</div></div></div></div>		
Network 2: Automatika aktivna		
<div><div></div><div><div>"HMI_signals". auto_mode</div><div>KRAJ (JMP)</div></div></div>		
Network 3: KORACI		
<div><div></div><div></div></div>		
Network 4: S0 - handshake		
<div><div></div><div><div>#stepNum</div><div>"Handshake". Spremno_za_ varenje</div><div><div>MOVE</div><div>EN</div><div>ENO</div><div>1</div><div>IN</div><div>OUT1</div><div>#stepNum</div></div></div></div>		
Network 5: S1 - Početak robotske sekvence		
<div><div></div><div><div>#stepNum</div><div>%I4.1 "stol_final"</div><div>"HMI_signals". strana_1_prisutni</div><div>%I5.0 "KR120_R2700_ 2_at_HOME"</div><div>%I8.6 "Zavar_gotov"</div><div><div>MOVE</div><div>EN</div><div>ENO</div><div>2</div><div>IN</div><div>OUT1</div><div>#stepNum</div></div><div>%I4.0 "stol_home"</div><div>"HMI_signals". strana_2_prisutni</div></div></div>		

Network 6: S2 - Izvršavanje programa zavarivanja



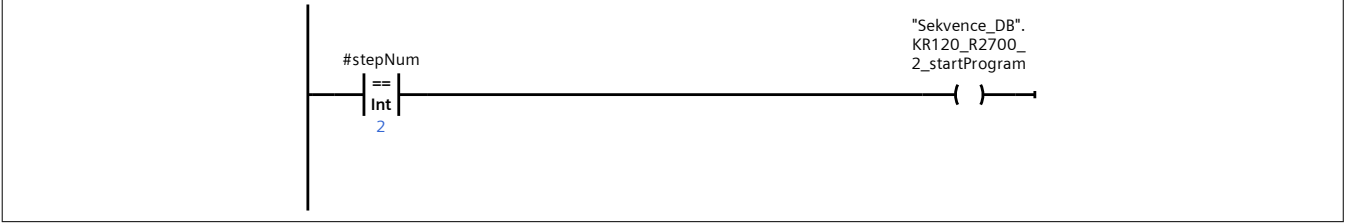
Network 7: S3 - program završen



Network 8: RADNJE



Network 9: Pokretanje robotskog programa



Network 10: Kraj

