POV-Ray tutorial

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The beginning tutorial explains step by step how to use POV-Ray's scene description language to create your own scenes. The use of almost every feature of POV- Ray's language is explained in detail. We will learn basic things like placing cameras and light sources. We will also learn how to create a large variety of objects and how to assign different textures to them.

Here is presented only the beginning of the whole "Beginning tutorial". This should be well enought to make your computer graphics assignment. For full tutorial and also for other documentation please refer the official POV-Ray site at http://www.povray.org.¹

You know you have been raytracing too long when ...
You actually read all the documentation that comes with programs.

 $^{-\} Amalthea J5$

Contents

1	Ou	r First Image	3
	1.1	Understanding POV-Ray's Coordinate System	3
	1.2	Adding Standard Include Files	4
	1.3	Adding a Camera	5
	1.4	Describing an Object	6
	1.5	Adding Texture to an Object	6
	1.6	Defining a Light Source	7
2	Basic Shapes		
	2.1	Box Object	8
	2.2	Cone Object	9
	2.3	Cylinder Object	10
	2.4	Plane Object	11
	2.5	Torus Object	12
3	CSG objects		18
	3.1	What is CSG?	19
	3.2	CSG Union	19
	3.3	CSG Intersection	20
	3.4	CSG Difference	21
	3.5	CSG Merge	23
	3.6	CSG Pitfalls	23
		3.6.1 Co-incident Surfaces	23

1 Our First Image

We will create the scene file for a simple picture. Since ray-tracers thrive on spheres, that is what we will render first.²

1.1 Understanding POV-Ray's Coordinate System

First, we have to tell POV-Ray where our camera is and where it is looking. To do this, we use 3D coordinates. The usual coordinate system for POV-Ray has the positive y-axis pointing up, the positive x-axis pointing to the right, and the positive z-axis pointing into the screen as shown in the figure 1:

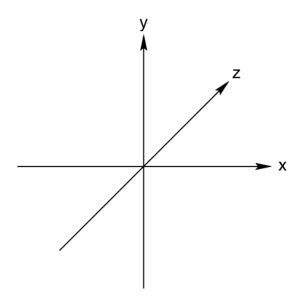


Figure 1: The left-handed coordinate system

This kind of coordinate system is called a left-handed coordinate system. If we use our left hand's fingers we can easily see why it is called left-handed. We just point our thumb in the direction of the positive x-axis (to the right), the index finger in the direction of the positive y-axis (straight up) and the middle finger in the positive z-axis direction (forward). We can only do this with our left hand. If we had used our right hand we would not have been able to point the middle finger in the correct direction.

The left hand can also be used to determine rotation directions. To do this we must perform the famous "Computer Graphics Aerobics" exercise. We hold

You know you have been raytracing too long when...

You have gone full circle and find your self writing a scene that contains only a shiny sphere hovering over a green and yellow checkered plane \dots

[–] Ken Tyler



Figure 2: "Computer graphics aerobics"

up our left hand and point our thumb in the positive direction of the axis of rotation. Our fingers will curl in the positive direction of rotation. Similarly if we point our thumb in the negative direction of the axis our fingers will curl in the negative direction of rotation.

In the figure 2, the left hand is curling around the x-axis. The thumb points in the positive x direction and the fingers curl over in the positive rotation direction.

If we want to use a right-handed system, as some CAD systems and modelers do, the right vector in the camera specification needs to be changed. See the detailed description in "Handedness". In a right-handed system we use our right hand for the "Aerobics".

There is some controversy over whether POV-Ray's method of doing a right-handed system is really proper. To avoid problems we stick with the left-handed system which is not in dispute.

1.2 Adding Standard Include Files

Using our personal favorite text editor, we create a file called demo.pov. Some versions of POV-Ray come with their own built-in text editor which may be easier to use. We then type in the following text. The input is case sensitive, so we have to be sure to get capital and lowercase letters correct.

```
#include "colors.inc" // The include files contain
#include "stones.inc" // pre-defined scene elements
```

The first include statement reads in definitions for various useful colors. The second include statement reads in a collection of stone textures. POV-Ray comes with many standard include files. Others of interest are:

```
#include "textures.inc" // pre-defined scene elements
```

```
#include "shapes.inc"
#include "glass.inc"
#include "metals.inc"
#include "woods.inc"
```

They read pre-defined textures, shapes, glass, metal, and wood textures. It is a good idea to have a look through them to see a few of the many possible shapes and textures available.

We should only include files we really need in our scene. Some of the include files coming with POV-Ray are quite large and we should better save the parsing time and memory if we don't need them. In the following examples we will only use the colors.inc, and stones.inc include files.

We may have as many include files as needed in a scene file. Include files may themselves contain include files, but we are limited to declaring includes nested only ten levels deep.

Filenames specified in the include statements will be searched for in the current directory first. If it fails to find your .inc files in the current directory, POV-Ray searches any "library paths" that you have specified. Library paths are options set by the +L command-line switch or Library_Path option. See the chapter "Setting POV-Ray Options" for more information on library paths.

Because it is more useful to keep include files in a separate directory, standard installations of POV-Ray place these files in the c:\povray3\include directory (replace 'c:\povray3' with the actual directory that you installed POV-Ray in). If you get an error message saying that POV-Ray cannot open "colors.inc" or other include files, make sure that you specify the library path properly.³

1.3 Adding a Camera

The camera statement describes where and how the camera sees the scene. It gives x-, y- and z-coordinates to indicate the position of the camera and what part of the scene it is pointing at. We describe the coordinates using a three-part vector. A vector is specified by putting three numeric values between a pair of angle brackets and separating the values with commas. We add the following camera statement to the scene.

```
camera {
  location <0, 2, -3>
  look_at <0, 1, 2>
}
```

You know you have been raytracing too long when...

You've just seen Monsters.Inc at the movies, and you are wondering when they will release Monsters.Pov.

– Fabien Mosen

Briefly, location <0, 2, -3> places the camera up two units and back three units from the center of the ray-tracing universe which is at <0, 0, 0>. By default +z is into the screen and -z is back out of the screen.

Also look_at <0,1,2> rotates the camera to point at the coordinates <0, 1, 2>. A point 1 unit up from the origin and 2 units away from the origin. This makes it 5 units in front of and 1 unit lower than the camera. The look_at point should be the center of attention of our image.

1.4 Describing an Object

Now that the camera is set up to record the scene, let's place a yellow sphere into the scene. We add the following to our scene file:

```
sphere {
  <0, 1, 2>, 2
  texture {
    pigment { color Yellow }
  }
}
```

The first vector specifies the center of the sphere. In this example the x coordinate is zero so it is centered left and right. It is also at y=1 or one unit up from the origin. The z coordinate is 2 which is five units in front of the camera, which is at z=-3. After the center vector is a comma followed by the radius which in this case is two units. Since the radius is half the width of a sphere, the sphere is four units wide.

1.5 Adding Texture to an Object

After we have defined the location and size of the sphere, we need to describe the appearance of the surface. The texture statement specifies these parameters. Texture blocks describe the color, bumpiness and finish properties of an object. In this example we will specify the color only. This is the minimum we must do. All other texture options except color will use default values.

The color we define is the way we want an object to look if fully illuminated. If we were painting a picture of a sphere we would use dark shades of a color to indicate the shadowed side and bright shades on the illuminated side. However ray-tracing takes care of that for you. We only need to pick the basic color inherent in the object and POV-Ray brightens or darkens it depending on the lighting in the scene. Because we are defining the basic color the object actually has rather than how it looks the parameter is called pigment.

Many types of color patterns are available for use in a pigment statement. The keyword color specifies that the whole object is to be one solid color rather than some pattern of colors. We can use one of the color identifiers previously defined in the standard include file colors.inc.

If no standard color is available for our needs, we may define our own color by using the color keyword followed by red, green and blue keywords specifying

the amount of red, green and blue to be mixed. For example a nice shade of pink can be specified by:

```
color red 1.0 green 0.8 blue 0.8
```

Note: the international - rather than American - form "colour" is also acceptable and may be used anywhere that "color" may be used.

The values after each keyword should be in the range from 0.0 to 1.0. Any of the three components not specified will default to 0. A shortcut notation may also be used. The following produces the same shade of pink:

```
color rgb <1.0, 0.8, 0.8>
```

In many cases the color keyword is superfluous, so the shortest way to specify the pink color is:

```
rgb <1.0, 0.8, 0.8>
```

Colors are explained in more detail in section "Specifying Colors".

1.6 Defining a Light Source

One more detail is needed for our scene. We need a light source. Until we create one, there is no light in this virtual world. Thus we add the line

```
light_source { <2, 4, -3> color White}
```

to the scene file to get our first complete POV-Ray scene file as shown below.

```
#include "colors.inc"
background { color Cyan }
camera {
  location <0, 2, -3>
  look_at <0, 1, 2>
}
sphere {
  <0, 1, 2>, 2
  texture {
    pigment { color Yellow }
  }
}
light_source { <2, 4, -3> color White}
```

The vector in the light_source statement specifies the location of the light as two units to our right, four units above the origin and three units back from the origin. The light source is an invisible tiny point that emits light. It has no physical shape, so no texture is needed.

That's it! We close the file and render a small picture of it using whatever methods you used for your particular platform. (Figure 3) If you specified a preview display it will appear on your screen. If you specified an output file (the default is file output on), then POV-Ray also created a file.

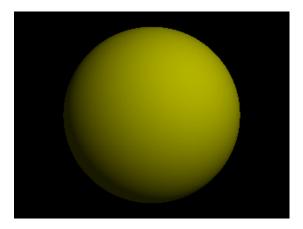


Figure 3: Our first image

Note: if you do not have high color or true color display hardware then the preview image may look poor but the full detail is written to the image file regardless of the type of display.

The scene we just traced isn't quite state of the art but we will have to start with the basics before we soon get to much more fascinating features and scenes.

2 Basic Shapes

So far we have just used the sphere shape. There are many other types of shapes that can be rendered by POV-Ray. The following sections will describe how to use some of the more simple objects as a replacement for the sphere used above.

2.1 Box Object

The box is one of the most common objects used. We try this example in place of the sphere:

In the example we can see that a box is defined by specifying the 3D coordinates of its opposite corners. The first vector is generally the minimum x-, y- and z-

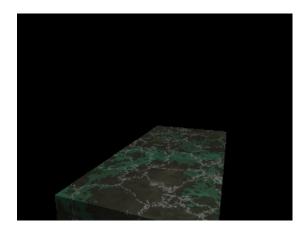


Figure 4: The box

coordinates and the 2nd vector should be the maximum x-, y- and z- values however any two opposite corners may be used. (Figure 4)Box objects can only be defined parallel to the axes of the world coordinate system. We can later rotate them to any angle.

Note: we can perform simple math on values and vectors. In the rotate parameter we multiplied the vector identifier y by 20. This is the same as <0,1,0>*20 or <0,20,0>.

2.2 Cone Object

Here's another example, showing how to use a cone:

```
cone {
  <0, 1, 0>, 0.3  // Center and radius of one end
  <1, 2, 3>, 1.0  // Center and radius of other end
  texture { T_Stone25 scale 4 }
}
```

The cone shape is defined by the center and radius of each end. In this example one end is at location <0, 1, 0> and has a radius of 0.3 while the other end is centered at <1, 2, 3> with a radius of 1. (Figure 5) If we want the cone to come to a sharp point we must use radius = 0. The solid end caps are parallel to each other and perpendicular to the cone axis. If we want an open cone with no end caps we have to add the keyword open after the 2nd radius like this:



Figure 5: The cone

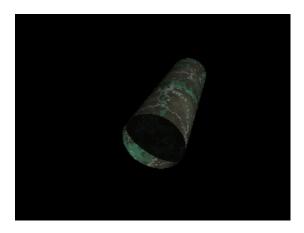


Figure 6: The cylinder, notice the open caps

2.3 Cylinder Object

We may also define a cylinder like this:

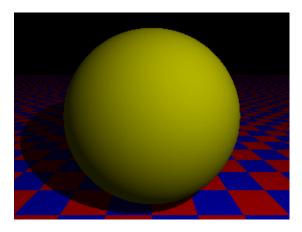


Figure 7: Our first image with checkered plane

2.4 Plane Object

Let's try out a computer graphics standard "The Checkered Floor". We add the following object to the first version of the demo.pov file, the one including the sphere.

```
plane { <0, 1, 0>, -1
  pigment {
    checker color Red, color Blue
  }
}
```

The object defined here is an infinite plane. The vector <0, 1, 0> is the surface normal of the plane (i.e. if we were standing on the surface, the normal points straight up). The number afterward is the distance that the plane is displaced along the normal from the origin – in this case, the floor is placed at y = -1 so that the sphere at y = 1, radius = 2, is resting on it. (Figure 7)

Note: even though there is no texture statement there is an implied texture here. We might find that continually typing statements that are nested like texture {pigment} can get to be tiresome so POV-Ray let's us leave out the texture statement under many circumstances. In general we only need the texture block surrounding a texture identifier (like the T_Stone25 example above), or when creating layered textures (which are covered later).

This pigment uses the checker color pattern and specifies that the two colors red and blue should be used.

Because the vectors <1, 0, 0>, <0, 1, 0> and <0, 0, 1> are used frequently, POV-Ray has three built-in vector identifiers x, y and z respectively that can be used as a shorthand. Thus the plane could be defined as:

```
plane { y, -1
```

```
pigment { ... }
}
```

Note: that we do not use angle brackets around vector identifiers.

Looking at the floor, we notice that the ball casts a shadow on the floor. Shadows are calculated very accurately by the ray-tracer, which creates precise, sharp shadows. In the real world, penumbral or "soft" shadows are often seen. Later we will learn how to use extended light sources to soften the shadows.

2.5 Torus Object

A torus can be thought of as a donut or an inner-tube. It is a shape that is vastly useful in many kinds of CSG so POV-Ray has adopted this 4th order quartic polynomial as a primitive shape. The syntax for a torus is so simple that it makes it a very easy shape to work with once we learn what the two float values mean. Instead of a lecture on the subject, let's create one and do some experiments with it.

We create a file called tordemo.pov and edit it as follows:

We trace the scene. Well, it's a donut alright. Let's try changing the major and minor radius values and see what happens. We change them as follows:

```
torus { 5, .25 // major and minor radius
```

That looks more like a hula-hoop! Let's try this:

```
torus { 3.5, 2.5 // major and minor radius
```

Whoa! A donut with a serious weight problem! (Figure 8)

With such a simple syntax, there isn't much else we can do to a torus besides change its texture... or is there? Let's see...

Tori are very useful objects in CSG. Let's try a little experiment. We make a difference of a torus and a box:

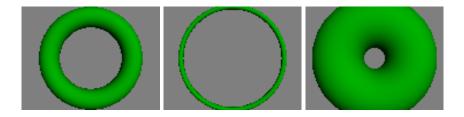


Figure 8: Tori

```
difference {
  torus {
    4, 1
    rotate x*-90 // so we can see it from the top
  }
  box { <-5, -5, -1>, <5, 0, 1> }
  pigment { Green }
}
```

Interesting... a half-torus. (Figure 9) Now we add another one flipped the other way. Only, let's declare the original half-torus and the necessary transformations so we can use them again:

```
#declare Half_Torus = difference {
   torus {
      4, 1
      rotate -90*x // so we can see it from the top
   }
   box { <-5, -5, -1>, <5, 0, 1> }
   pigment { Green }
}
#declare Flip_It_Over = 180*x;
#declare Torus_Translate = 8; // twice the major radius
```

Now we create a union of two Half_Torus objects:

```
union {
  object { Half_Torus }
  object { Half_Torus
    rotate Flip_It_Over
    translate Torus_Translate*x
  }
}
```

This makes an S-shaped object, but we can't see the whole thing from our present camera. Let's add a few more links, three in each direction, move the object along the +z-direction and rotate it about the +y-axis so we can see more of it. We also notice that there appears to be a small gap where the half

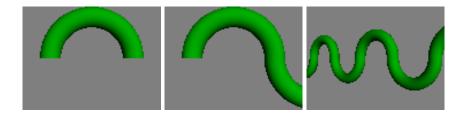


Figure 9: Samplepictures for tordemo.pov Phases 1, 3 and 4

Tori meet. This is due to the fact that we are viewing this scene from directly on the xz- plane. We will change the camera's y-coordinate from 0 to 0.1 to eliminate this. (Figure 9)

```
union {
  object { Half_Torus }
  object { Half_Torus
   rotate Flip_It_Over
    translate x*Torus_Translate
  }
  object { Half_Torus
    translate x*Torus_Translate*2
  object { Half_Torus
   rotate Flip_It_Over
   translate x*Torus_Translate*3
 }
  object { Half_Torus
   rotate Flip_It_Over
    translate -x*Torus_Translate
  object { Half_Torus
    translate -x*Torus_Translate*2
  object { Half_Torus
   rotate Flip_It_Over
    translate -x*Torus_Translate*3
  object { Half_Torus
    translate -x*Torus_Translate*4
  }
 rotate y*45
  translate z*20
}
```

Rendering this we see a cool, undulating, snake-like something-or-other. Neato. (Figure 9) But we want to model something useful, something that we might see in real life. How about a chain?

Thinking about it for a moment, we realize that a single link of a chain can be

easily modeled using two half tori and two cylinders. We create a new file. We can use the same camera, background, light source and declared objects and transformations as we used in tordemo.pov:

```
#include "colors.inc"
  camera {
   location <0, .1, -25>
   look_at 0
    angle 30
 background { color Gray50 }
  light_source{ <300, 300, -1000> White }
  #declare Half_Torus = difference {
    torus {
      4,1
      sturm
     rotate x*-90 // so we can see it from the top
    box { <-5, -5, -1>, <5, 0, 1> }
    pigment { Green }
  #declare Flip_It_Over = x*180;
  #declare Torus_Translate = 8;
Now, we make a complete torus of two half tori (Figure 10):
 union {
    object { Half_Torus }
    object { Half_Torus rotate Flip_It_Over }
```

This may seem like a wasteful way to make a complete torus, but we are really going to move each half apart to make room for the cylinders. First, we add the declared cylinder before the union:

```
#declare Chain_Segment = cylinder {
  <0, 4, 0>, <0, -4, 0>, 1
   pigment { Green }
}
```

We then add two Chain_Segments to the union and translate them so that they line up with the minor radius of the torus on each side:

```
union {
  object { Half_Torus }
  object { Half_Torus rotate Flip_It_Over }
  object { Chain_Segment translate x*Torus_Translate/2 }
  object { Chain_Segment translate -x*Torus_Translate/2 }
}
```



Figure 10: Samplepictures for tordemo.pov Phases 5, 7 and 8

Now we translate the two half tori +y and -y so that the clipped ends meet the ends of the cylinders. (Figure 10) This distance is equal to half of the previously declared Torus_Translate:

```
union {
 object {
    Half_Torus
    translate y*Torus_Translate/2
 }
  object {
    Half_Torus
    rotate Flip_It_Over
    translate -y*Torus_Translate/2
  }
  object {
    Chain_Segment
    translate x*Torus_Translate/2
  object {
    Chain_Segment
    translate -x*Torus_Translate/2
 }
}
```

We render this and voila! A single link of a chain. (Figure 10) But we aren't done yet! Whoever heard of a green chain? We would rather use a nice metallic color instead. First, we remove any pigment blocks in the declared tori and cylinders. Then we add the following before the union:

```
#declare Chain_Gold = texture {
  pigment { BrightGold }
  finish {
    ambient .1
    diffuse .4
    reflection .25
    specular 1
    metallic
  }
}
```

We then add the texture to the union and declare the union as a single link:

```
#declare Link = union {
  object {
    Half_Torus
    translate y*Torus_Translate/2
  }
  object {
    Half_Torus
    rotate Flip_It_Over
    translate -y*Torus_Translate/2
  object {
    Chain_Segment
    translate x*Torus_Translate/2
  }
  object {
    Chain_Segment
    translate -x*Torus_Translate/2
  texture { Chain_Gold }
}
```

Now we make a union of two links. The second one will have to be translated +y so that its inner wall just meets the inner wall of the other link, just like the links of a chain. This distance turns out to be double the previously declared Torus_Translate minus 2 (twice the minor radius). This can be described by the expression:

```
Torus_Translate*2-2*y
```

We declare this expression as follows:

```
#declare Link_Translate = Torus_Translate*2-2*y;
```

In the object block, we will use this declared value so that we can multiply it to create other links. Now, we rotate the second link 90*y so that it is perpendicular to the first, just like links of a chain. Finally, we scale the union by 1/4 so that we can see the whole thing:

```
union {
  object { Link }
  object { Link translate y*Link_Translate rotate y*90 }
  scale .25
}
```

We render this and we will see a very realistic pair of links. If we want to make an entire chain, we must declare the above union and then create another union of this declared object. We must be sure to remove the scaling from the declared object:

```
#declare Link_Pair =
union {
  object { Link }
  object { Link translate y*Link_Translate rotate y*90 }
}

Now we declare our chain:

#declare Chain = union {
  object { Link_Pair}
  object { Link_Pair translate y*Link_Translate*2 }
  object { Link_Pair translate y*Link_Translate*4 }
  object { Link_Pair translate y*Link_Translate*4 }
  object { Link_Pair translate -y*Link_Translate*6 }
  object { Link_Pair translate -y*Link_Translate*4 }
  object { Link_Pair translate -y*Link_Translate*4 }
  object { Link_Pair translate -y*Link_Translate*6 }
```

And finally we create our chain with a couple of transformations to make it easier to see. These include scaling it down by a factor of 1/10, and rotating it so that we can clearly see each link:

object { Chain scale .1 rotate <0, 45, -45> }

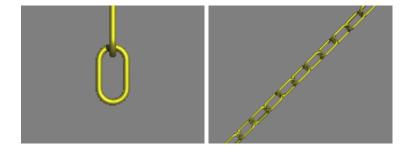


Figure 11: Samplepictures for tordemo.pov Phases 11 and 12

We render this and we should see a very realistic gold chain stretched diagonally across the screen like in the figure 11.

3 CSG objects

Constructive Solid Geometry, or CSG, is a powerful tool to combine primitive objects to create more complex objects as shown in the following sections.⁴

You know you have been raytracing too long when...

Your friends are used to the fact that you will suddenly stop walking in order to look at objects and figure out how to do them as CSGs.

⁻ Jeff Lee

3.1 What is CSG?

CSG stands for Constructive Solid Geometry. POV-Ray allows us to construct complex solids by combining primitive shapes in four different ways. In the union statement, two or more shapes are added together. With the intersection statement, two or more shapes are combined to make a new shape that consists of the area common to both shapes. The difference statement, an initial shape has all subsequent shapes subtracted from it.

And last but not least merge, which is like a union where the surfaces inside the union are removed (useful in transparent CSG objects). We will deal with each of these in detail in the next few sections.

CSG objects can be extremely complex. They can be deeply nested. In other words there can be unions of differences or intersections of merges or differences of intersections or even unions of intersections of differences of merges...ad infinitum. CSG objects are (almost always) finite objects and thus respond to auto-bounding and can be transformed like any other POV primitive shape.

3.2 CSG Union

Let's try making a simple union. Create a file called csgdemo.pov and edit it as follows:

```
#include "colors.inc"
camera {
  location <0, 1, -10>
  look_at 0
  angle 36
}
light_source { <500, 500, -1000> White }
plane { y, -1.5
  pigment { checker Green White }
}
```

Let's add two spheres each translated 0.5 units along the x-axis in each direction. We color one blue and the other red.

```
sphere { <0, 0, 0>, 1
  pigment { Blue }
  translate -0.5*x
}
sphere { <0, 0, 0>, 1
  pigment { Red }
  translate 0.5*x
}
```

We trace this file and note the results. Now we place a union block around the two spheres. This will create a single CSG union out of the two objects.

```
union{
   sphere { <0, 0, 0>, 1
      pigment { Blue }
      translate -0.5*x
   }
   sphere { <0, 0, 0>, 1
      pigment { Red }
      translate 0.5*x
   }
}
```

We trace the file again. The union will appear no different from what each sphere looked like on its own, but now we can give the entire union a single texture and transform it as a whole. Let's do that now.

```
union{
   sphere { <0, 0, 0>, 1
        translate -0.5*x
   }
   sphere { <0, 0, 0>, 1
        translate 0.5*x
   }
   pigment { Red }
   scale <1, .25, 1>
   rotate <30, 0, 45>
}
```

We trace the file again. As we can see, the object has changed dramatically. We experiment with different values of scale and rotate and try some different textures.

There are many advantages of assigning only one texture to a CSG object instead of assigning the texture to each individual component. First, it is much easier to use one texture if our CSG object has a lot of components because changing the objects appearance involves changing only one single texture. Second, the file parses faster because the texture has to be parsed only once. This may be a great factor when doing large scenes or animations. Third, using only one texture saves memory because the texture is only stored once and referenced by all components of the CSG object. Assigning the texture to all n components means that it is stored n times.

3.3 CSG Intersection

Now let's use these same spheres to illustrate the next kind of CSG object, the intersection. We change the word union to intersection and delete the scale and rotate statements:

```
intersection {
  sphere { <0, 0, 0>, 1
```

```
translate -0.5*x
}
sphere { <0, 0, 0>, 1
    translate 0.5*x
}
pigment { Red }
}
```

We trace the file and will see a lens-shaped object instead of the two spheres. This is because an intersection consists of the area shared by both shapes, in this case the lens-shaped area where the two spheres overlap. We like this lens-shaped object so we will use it to demonstrate differences.

3.4 CSG Difference

We rotate the lens-shaped intersection about the y-axis so that the broad side is facing the camera.

```
intersection{
   sphere { <0, 0, 0>, 1
        translate -0.5*x
   }
   sphere { <0, 0, 0>, 1
        translate 0.5*x
   }
   pigment { Red }
   rotate 90*y
}
```

Let's create a cylinder and stick it right in the middle of the lens.

```
cylinder { <0, 0, -1> <0, 0, 1>, .35
  pigment { Blue }
}
```

We render the scene to see the position of the cylinder. We will place a difference block around both the lens-shaped intersection and the cylinder like this:

```
difference {
  intersection {
    sphere { <0, 0, 0>, 1
        translate -0.5*x
  }
  sphere { <0, 0, 0>, 1
        translate 0.5*x
  }
  pigment { Red }
```

```
rotate 90*y
}
cylinder { <0, 0, -1> <0, 0, 1>, .35
   pigment { Blue }
}
```

We render the file again and see the lens-shaped intersection with a neat hole in the middle of it where the cylinder was. The cylinder has been *subtracted* from the intersection. Note that the pigment of the cylinder causes the surface of the hole to be colored blue. If we eliminate this pigment the surface of the hole will be black, as this is the default color if no color is specified.

OK, let's get a little wilder now. Let's declare our perforated lens object to give it a name. Let's also eliminate all textures in the declared object because we will want them to be in the final union instead.

```
#declare Lens_With_Hole = difference {
  intersection {
    sphere { <0, 0, 0>, 1
        translate -0.5*x
    }
    sphere { <0, 0, 0>, 1
        translate 0.5*x
    }
    rotate 90*y
    }
    cylinder { <0, 0, -1> <0, 0, 1>, .35 }
}
```

Let's use a union to build a complex shape composed of copies of this object.

```
union {
  object { Lens_With_Hole translate <-.65, .65, 0> }
  object { Lens_With_Hole translate <.65, .65, 0> }
  object { Lens_With_Hole translate <-.65, -.65, 0> }
  object { Lens_With_Hole translate <.65, -.65, 0> }
  pigment { Red }
}
```

We render the scene. An interesting object to be sure. But let's try something more. Let's make it a partially-transparent object by adding some filter to the pigment block.

```
union {
  object { Lens_With_Hole translate <-.65, .65, 0> }
  object { Lens_With_Hole translate <.65, .65, 0> }
  object { Lens_With_Hole translate <-.65, -.65, 0> }
  object { Lens_With_Hole translate <.65, -.65, 0> }
  pigment { Red filter .5 }
}
```

We render the file again. This looks pretty good... only... we can see parts of each of the lens objects inside the union! This is not good.

3.5 CSG Merge

This brings us to the fourth kind of CSG object, the merge. Merges are the same as unions, but the geometry of the objects in the CSG that is inside the merge is not traced. This should eliminate the problem with our object. Let's try it.

```
merge {
  object { Lens_With_Hole translate <-.65, .65, 0> }
  object { Lens_With_Hole translate <.65, .65, 0> }
  object { Lens_With_Hole translate <-.65, -.65, 0> }
  object { Lens_With_Hole translate <.65, -.65, 0> }
  pigment { Red filter .5 }
}
```

Sure enough, it does!

3.6 CSG Pitfalls

There is a severe pitfall in the CSG code that we have to be aware of.

3.6.1 Co-incident Surfaces

POV-Ray uses inside/outside tests to determine the points at which a ray intersects a CSG object. A problem arises when the surfaces of two different shapes coincide because there is no way (due to the computer's floating-point accuracy) to tell whether a point on the coincident surface belongs to one shape or the other.

Look at the following example where a cylinder is used to cut a hole in a larger box.

```
difference {
  box { -1, 1 pigment { Red } }
  cylinder { -z, z, 0.5 pigment { Green } }
}
```

Note: that the vectors -1 and 1 in the box definition expand to <-1, -1, -1> and <1, 1, 1> respectively.

If we trace this object we see red speckles where the hole is supposed to be. This is caused by the coincident surfaces of the cylinder and the box. One time the cylinder's surface is hit first by a viewing ray, resulting in the correct rendering of the hole, and another time the box is hit first, leading to a wrong result where the hole vanishes and red speckles appear. This problem can be avoided by increasing the size of the cylinder to get rid of the coincidence surfaces. This is done by:

```
difference {
  box { -1, 1 pigment { Red } }
  cylinder { -1.001*z, 1.001*z, 0.5 pigment { Green } }
}
```

In general we have to make the subtracted object a little bit larger in a CSG difference. We just have to look for coincident surfaces and increase the subtracted object appropriately to get rid of those surfaces.

The same problem occurs in CSG intersections and is also avoided by scaling some of the involved objects.