規格承認書

PECIFICATION FOR APPROVAL

客 戶							
CUSTOMER	:	立创					
項目	_						
ITEM	:	塑壳内磁喇叭					
型號							
TYPE	:	GSPK151035PN-	1M8R0.5W-L35-1.25/2	P 线长	:可定制		
描述	_						
DESCRIPTION	:	L15*W10*H3.5mm	焊线 35mm/1.25/2P 端子	8ohm	0.5W S.P.L:	90dB+/- 3	3dB
客戶料號							
CUSTOMER NO). :						
規格書號							
SPECIFICATION	NO). :					
版本							
EDITION NO.	:	V1.0					
日 期							
DATE	:	2020-6-15					

客戶承認

CUSTOMER CONFIRM AND SIGN

檢查 TESTED BY	審核 CHECKED BY	承認 APPROVED BY
TESTED D1	CHECKED B1	AITROVEDBI

東莞市赢海電子有限公司

DONGUAN INGHAI ELECTRONICS CO.,LTD

製作	審查	確認
ISSUED BY	CHECKED BY	APPROVED BY
周明	李林	

地址: 廣東省東莞市長安鎮廈邊元灶頭工業區 16-6 號

網址: HTTP://WWW.INGHAI.COM

DONGGUAN INGHAI ELECTRONICS CO.,LTD

Our Part No : GSPK151035PN-1M8R0.5W-1.25T

A. 型号/PART No

该规格书适用于移动电话等使用的扬声器单元。

This Specification Applies to The Speaker, Used In Mobilephone sec.

B. 尺寸/TYPE

15*10*3.5mm跑道形 电动式/ 15*10*3.5mm Rectangle Dynamic type

C. 尺寸与重量/DIMENSION

尺寸: 参考外观图面 (Figure.1)

Dimension: Refer To The Appearance Drawing. (Figure.1)

重量: /±0.1g

Weight: /±0.1g

D. 标准测试条件/STANDARD TEST CONDITION

在没有其他特别指定时,测试应如下所记的标准测试条件下进行。

Unless Otherwise Specified, The Test Shall Be Made Under The Standard Conditions.

• 温度/Temperature : 17℃~25℃ (Standard: 20.5℃)

• 相对温度/Relative Humidity : 45%~85% (Standare: 65%)

• 大气压力/Pressure : 86Kpa~106Kpa(Standard: 101.3 Kpa)

E. 使用与储存温度/OPERATION AND STORAGE TEMIPERATURE

• 使用温度/Operation Temperature : -40℃~85℃

• 储存温度/Storage Temperature : -30℃~70℃

F. 电气特性规格/Electrical Specification

参考特性规格页面/Refer To The Appearance Page

G. 外观与尺寸:参考附图

Appearance & Dimensions: Refer To The Apprarance Drawing

H. 额定/Rated

项目/Items	规格/Specification	条件/Conditions	
额定阻抗/Rated Impeance	8 Ohm±20%	at 1kHz 100 mV	
额定输入功率/Rated input power	0.5W		

最大输入功率/Max inut power	0.8W			
最低共振频率/Resonant	650±20% Hz	1V Input		
Frequency	2070112			
灵敏度/Sound pressure level	90±3dB	SPL at 1.0kHz in Average (0dB SPL=20μPa) Measuring condition: 0.5W (Sine wave) 0.1m		
有效频率范围 /Frequency response	200~5000Hz			
·				
总谐波失真/THD	≤5% at 1kHz			

I. 动作检查/OPERATIONAL TEST

项目/ITEM 信号/SIGNAL		输入/INPUT	扫频范围/SWEEP RANGE
SWEEP TEST	Sine Wave	0.5W(2.0V)	200~5000Hz

- 在动作检查中不得有异常音出现
- Without Abnormal Sound In Operation Test。

J. 负荷实验/LOAD TEST

项目/ITEM	信号/SIGNA	I 输入/NPUT	驱动时间 DRIVNG TERM
Continuous load Test	With Noise/Jis Filter (Refer To Jis C5531)	0.5w(2.0V) (RMS)	96hours (with 5cc test box)

- 在负荷实验 后不得有异常音出现,灵敏度应保持在限度范围内。
- Without Abnormal Sound After Test, And The S.P.L Shall Be In The Limit.
- 负荷实验应使用粉红噪声信号
- Runing Test Shall Use pry Noise Signaln

K. 可靠性实验/Reliability Test

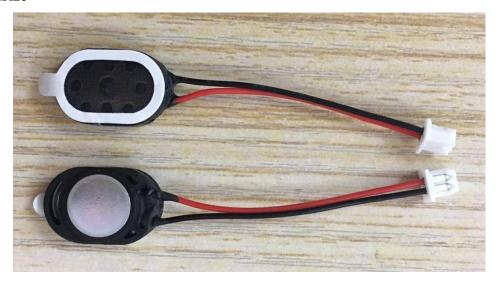
项目/Item	规格/Specification	判定/Judgement
高温放置实验	85℃±2℃/20~40%RH/96HR & 20℃±5℃,1H	
Hightemp.Storage Test		
低温放置实验	-40±2℃/20~40%RH/96HR & 20℃±5℃,1H	
Lowtemp.Storage Test		
		实验完成后产品应满足上述
耐湿实验	40℃±2℃/90~95℃RH/96HR & 20℃±5℃,1H	第 H, I, J 项要求.
Humidity Test		Clause H , I , J Shallbe
耐高温负荷实验	85℃±2℃/20~40%RH/-	Satisfied Afier Test
Heatrunning Test		
耐低温负荷实验	-40°C±2°C/20~40%RH/−	
Coldrunning Test		

热冲击实验	+85°C±2°C30°C±2°C-+85°C±2°C 5Cycles
Thermalshock Test	
震动实验	10Hz-40Hz-10Hz/60s, 1.0mm (X: 2H, Y: 2B)
Vibration Test	

L. 跌落实验/SHOCK TEST

项目/Item	条件/Condition	判定/Judgement
Drop Test	产品在包装状态下,从 1 米高处向混凝土地面跌落:1角:1次:3边:每条边1次:6面:每1面1次 Speaker Shall Be	实验完成后新产品应满足上述第 3 项要求 Clause 3 Shallbe Satisfied Afier Test
	Packed In The Carton And Dropped The Concrite Floor(H:1m)	

M. Product Size



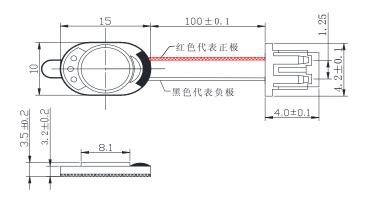
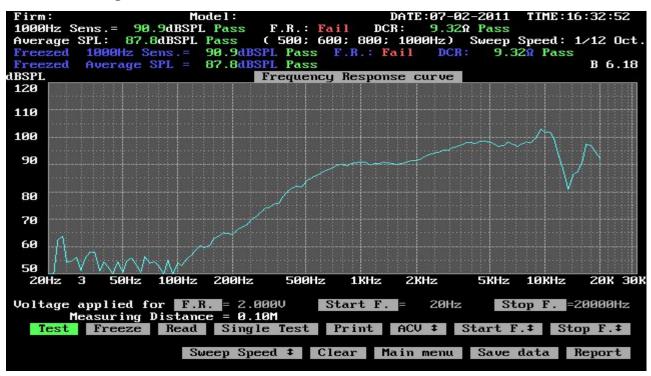


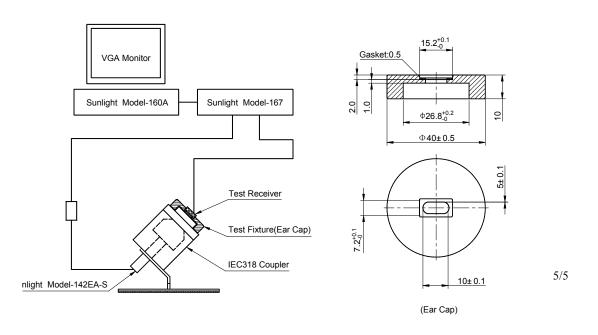
Figure.1

ITEM	DESCRIPTIONS	SPEC.	SUPPLIER	QTY	REMARK
1	Front foam ring	Adhesive		1	
2	Front cover	1Cr18Ni9		1	
3	Diaphragm	PEN		1	
4	Voice coil	Self-bonding wire		1	
5	Inner pole shoe	08F,		1	
6	Magnet	Nd-Fe-B		1	
7	U YOKE	SPCE		1	
8	PCB	T0.3		1	
9	Lead wire	UL1571 AWG32#		2	
10	Yoke assembly	PBT, black		1	
11	Insulator pad	Mylar		0	

N. Product testing curve



FREQUENCY MEASURING CIRCUIT AND EAR PIECE



产品命名(编号)说明:

喇叭

