## **Polymers**

Polymers are very large molecules having high molecular mass

## Copolymerization

A mixture of more than one monomeric species undergoes polymerization

#### Rubber

#### Types

(i) Natural Rubber: Natural and manufactured from rubber latex.

It is a liner polymer of isoprene.

(ii) Synthetic rubber: Any vulcanisable rubber. These are homopolymers of 1,3 butadiene derivatives.

#### Molecular Mass of Polymers

- · Expressed as an average
- Determined by Chemical and physical methods

## Biodegradable Polymers

Contains functional groups similar to bipolymers (PHBV, Nylon 2-Nylon 6)

#### Classification

#### Based on Source

(i) Natural polymers : Found in plants and animals. (Proteins, rubber)

(ii) Semi-synthetic polymers : (Cellulose derivatives)

(iii) Synthetic polymers : Man-made. (Polythene, Buna -5)

## Based on Structure of Polymers high density

(i) Linear polymers: Long and straight. (Polythene, PVC)

(ii) Branched chain polymers: Linear chains with branhces (low density polythene)

(iii) Cross linked or network polymers: Strong covalent bond between various linear polymer chains. (Bakelite, Melamine)

## Based on mode of Polymerization

(i) Addition polymers: Repeated addition of monomers containing double or triple bonds.
 (Polythene from ethene.)

Homopolymer: Single monomeric species (Polythene)

Copolymer: Two different monomers (Buna-S, Buna-N)

 (ii) Condensation polymers: Repeated condensation between two different bi-functional or tri-functional monomeric units. (Terylene, Nylon 6)

#### Based on Molecular Forces

(i) Elastomers: Rubber-like solids with elastic properties (Buna-S, Buna-N)

(ii) Fibres: Thread forming solids. (Nylon 6,6, Terylene)

(iii) Thermoplastic polymers: Linear or slightly branched long chain molecules capable of repeatedly softening on heating and hardening on cooling. (polythene, polystyrene)

(iv) Thermosetting polymers: Cross linked or heavily branched molecules which on heating undergo extensive cross linking in moulds and become infusible. (Bakelite)

## Types of Polymerisation Reaction

(i) Addition/Chain Growth : Molecules of the same/different monomers add together on a large scale.

Free radical mechanism :

(a) Chain Initiation step:

(b) Chain Propagation step:

(c) Chain Termination step:

$$\begin{array}{cccc} C_{u}H_{u}+CH_{u}-CH_{u}+\tilde{C}H_{u}-\tilde{C}H_{u}\\ \\ C_{u}H_{u}+CH_{u}-\tilde{C}H_{u}+\tilde{C}H_{u}-\tilde{C}H_{u}\\ \end{array} \\ \begin{array}{cccc} C_{u}H_{u}+CH_{u}-CH_{u}+CH_{u}-CH_{u}+CH_{u}-CH_{u}+CH_{u}-CH_{u}+CH_{u$$

(ii) Condensation/Step Growth: Repetitive condensation reaction between two bi-functional monomers. (Formation of terylene)

## Preparation

## Polythene

Low density: Polymerization of ethene under 1000-2000 atm at 350-570 K \* catalyst

Higher density: Addition polymerization of ethene in a hydrocarbon solvent at 333-343 K and
6-7 atm \* catalyst

## Teflon

n 
$$CF_2 \longrightarrow CF_2$$

Catalyst

High pressure

Teflon

Teflon

## Polyacrylonitrile

# Nylon 6,6:

# Nylon 6:

$$\begin{array}{c|c} H_{3}C & C = O \\ H_{3}C & CH_{3} & 533-543K \\ H_{3}C & -CH_{2} & H_{3}O \end{array} \longrightarrow \begin{array}{c|c} O & H \\ C - (CH_{3})_{n} - N \end{array}$$

$$\begin{array}{c|c} H_{3}C & CH_{3} & N \end{array}$$
Caprolactam Nylon 6

