

LAPORAN HARIAN PRODUKSI PT. SIPATEX



Hari / Tgl : Minggu / 19 Februari 2017

Target A murni (%)	Aktual / hari	Akumulasi Per tgl. 19 Februari 2017
Dyeing 1 (Dyeing 1 + Dying Kg)		86.74%
Dyeing 2 (Dyeing)		89.00%
Printing (Printing + Printing Kg)		88.63%
Digital Print Knitting (Digital + Digital Kg)	==== Data Grade A Murni Tgl. 15 Februari 2017 ====	89.99%
Jatec Dye		91.26%
Jatec Print		0%

Dyeing Finishing 1				
Produktifitas Dyeing 1	Batch	Meter	Batch	Meter
Persiapan Dyeing 1	55	65,891	1204	1,551,580
Dyeing Fresh (batch/hr)	28	22,126	448	351,251
Dyeing Printing	6	18,323	104	107,126
Total	89	106,340	1756	2,009,957

Perbaikan	Batch	Meter	Batch	Meter
Leveling	0	0	6	5,089
Topping	2	1,418	16	11,233
Total	2	1,418	22	16,322

Jam Stop Dominan DF 1	Jam		Akumulasi Jam Stop
PERBAIKAN MTC	24 jam 0 menit	(JET_R, 1440)	160 jam 55 menit
TK EX OPENING	0 jam 30 menit	(JET_G, 30)	136 jam 0 menit
TK WARNA TUA	0 jam 0 menit	()	54 jam 0 menit
TK U/ RC	2 jam 0 menit	(JET_K, 120)	19 jam 0 menit
TK U/ Celup	1 jam 0 menit	(JET_I, 60)	5 jam 40 menit

Dyeing Finishing 2				
Produktifitas Dyeing 2	Batch	Meter	Batch	Meter
Persiapan Dyeing 2	35	27,090	552	538,312
Dyeing Fresh (batch/hr)	56	38,236	1278	965,833
Total	91	65,326	1830	1,504,145

Perbaikan	Batch	Meter	Batch	Meter
Leveling	3	2,207	71	48,396
Topping	2	1,139	34	24,027
Total	5	3,346	105	72,423

Jam Stop Dominan DF 2	Jam		Akumulasi Jam Stop
GGMSN	3 jam 0 menit	(JET 2, 180)	26 jam 45 menit
GGUAP	0 jam 0 menit	()	26 jam 30 menit
TGPERSKAIN	2 jam 40 menit	(JET 1, 70 JET 15, 30 JET 16, 60)	26 jam 15 menit

Printing			Total Prod (Mtr)
Produktifitas Printing			
Coating	0		48,050
Intoma (m)	0		3,650
Flat 3 (m)	10,000		197,400
Flat 4 (m)	14,150		197,250
Rotary 1 (m)	15,800		317,865
Zimmer (m)	25,750		500,825
Transfer Print 1 (m)	5,300		94,970
Transfer Print 2 (m)	0		85,770
Total Printing (Target m/hr)	71,000		1,445,780

Paper Print	5,800	188,240
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Jam Stop Dominan Print	Jam		Akumulasi Jam Stop
Persiapan Printing (PP)	10 jam 20 menit	(Flat 3, 80 Flat 4, 40 Paper Print 1, 190 Paper Print 2, 100 Rotary 1, 50 Transfer Print 1, 140 Zimmer, 20)	213 jam 25 menit
Cuci Screen (WS)	12 jam 50 menit	(Flat 3, 150 Flat 4, 150 Paper Print 1, 50 Paper Print 2, 60 Rotary 1, 130 Zimmer, 230)	202 jam 20 menit
Ganti Design (DC)	5 jam 30 menit	(Flat 3, 50 Flat 4, 110 Paper Print 1, 40 Rotary 1, 50 Zimmer, 80)	95 jam 40 menit
Cek Warna (PWCI)	3 jam 25 menit	(Paper Print 1, 30 Paper Print 2, 70 Rotary 1, 85 Zimmer, 20)	64 jam 20 menit
Perbaikan mesin oleh MTC (MTM)	0 jam 40 menit	(Rotary 1, 40)	55 jam 35 menit
Perbaikan Warna (PWCA)	2 jam 5 menit	(Paper Print 1, 30 Paper Print 2, 60 Rotary 1, 15 Zimmer, 20)	38 jam 35 menit
Over Coating (OC)	0 jam 0 menit	()	16 jam 10 menit
Retouch screen dikarenakan engraving (SRE)	0 jam 20 menit	(Flat 4, 20)	11 jam 50 menit
Tunggu kain dyeing tidak OK (CW)	0 jam 30 menit	(Rotary 1, 30)	10 jam 0 menit
Tunggu Instruksi (WI)	0 jam 10 menit	(Zimmer, 10)	8 jam 55 menit

Total			
Total Produksi (DF 1, DF 2, & Printing)	131,362	Akumulasi Total Produksi	2,762,864

Pengiriman			
Eksport	42,413.60		
Lokal	2,250,797.04		
	2,293,210.64	Total Per Bulan	2,293,210.64

Pengiriman tgl. 19 Februari 2017	0.00
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