



# Industrial IC932



## Contact Adhesive



ForzaBOND® IC932 is a non-flammable, non-methylene chloride contact adhesive.

### Benefits

- Non-Flammable
- Non-Methylene Chloride/N-Propyl Bromide
- High Heat Resistance
- High Strength – Aggressive Bond
- Quick Tack
- Fast Dry Time
- Lower VOC Formulation
- Fully Portable System
- HAPs Free

### Application Instructions

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Hold applicator perpendicular to substrate, 6-10 inches away.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

### Applications

ForzaBOND® IC932 permanently bonds to

- Plastics
- Metals
- Marine Grade/Treated Wood
- Foam of all types
- Fabric
- Porous Insulation Materials
- Backed Vinyls
- Plastic Laminates
- Adhesion promoter (Urethane Foaming Application)

### Technical Data

Total Solids:	34-36%
VOC Content:	~322 g/L
Appearance:	Clear or Blue
Shelf Life:	12 Months
Dry Time*:	2-4 Minutes
Open Time:	Long
Solvent System:	Non-Flammable
Spray Pattern:	Web

### Sizes

22L Disposable Canister

108L Returnable Canister

\*dependent on temp & humidity

### Recommended Equipment

- FK18 Gun
- FK80 Hose
- 11001B Tip

### Recommended Cleanup

- FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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