



ForzaTM

BOND

A FORCE TO BE RECKONED WITH

Transportation

TC466



Pressure Sensitive Adhesive



ForzaBOND® TC466 is a low VOC, CA compliant, aggressive and fast-drying pressure sensitive adhesive designed to bond a vast range of substrates.

Benefits

- Low VOC
- Pressure sensitive adhesive
- Very fast drying
- Long lasting high tack (pressure sensitive)
- Aggressive - bonds to nearly any surface
- No ODS (ozone depleting substances)
- Bonds well to porous surfaces

Product Application

- ForzaBOND® TC466 is designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Normal coverage required with web spray pattern is approximately 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for bonding the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

Applications

ForzaBOND TC466 is specifically designed to permanently bond foams, cork, backed vinyls, porous insulation materials, and virgin rubber. This adhesive is ideal for applications requiring strong, durable bonds.

Applications include:

- Laminating foam core door panels
- Adhering backed vinyl and virgin rubber in flooring applications for utility and horse trailers
- Fixturing insulation materials in RVs, trailers, and buses
- Permanently bonding foam in seating and headliner applications

Technical Data

| | |
|-----------------|----------------|
| Total Solids: | 30-38% |
| VOC Content: | 37 g/L |
| Appearance: | Clear or Red |
| Shelf Life: | 12 Months |
| Dry Time: | 2-4 Minutes* |
| Open Time: | Long |
| Solvent System: | Methyl Acetate |
| Spray Pattern: | Web |

Packaging

| | |
|------------------|--------------------------|
| 13oz Aerosol Can | 22L Disposable Canister |
| | 108L Returnable Canister |

Recommended Equipment

- FK20 Gun
- FK30 Hose
- Use 6501B Spray Tip

Recommended Cleanup

- FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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