



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Insulation

R-R820



Epoxy Adhesive



ForzaBOND® R-R820 is a two-part, reactive adhesive with a very fast cure and a wide range of uses.

Benefits

- 5 Minute Epoxy
- Structural Strength
- 1:1 ratio, easy mixing or dispensing
- 3 minute work life, 10 minute handling strength
- -60° to 250°F service temperature
- Resistant to water, salt, vehicle fuels and fluids, and many other substances

Product Application

- A two part 1:1 mix ratio
- Ensure flow from both sides of cartridge is possible, attach static mixer and gun out material.
- Apply mixed adhesive to one surface to be bonded then mate second surface.
- Surfaces should be clean and dry free of dust and debris in most cases no abrasion or solvent wipe is necessary.

Applications

ForzaBOND® R-R820 is specifically designed as a fast-setting epoxy for bonding insulation hangers, providing a superior alternative to traditional tack welds and mechanical fasteners. It forms a structural bond capable of withstanding extreme environments.

Technical Data

| | |
|----------------|---------------|
| Appearance: | Clear or Blue |
| Handling Time: | 10 min |
| Mix Ratio: | 15-21 % |
| Solids: | Flammable |

Sizes

| | |
|----------------------|---------------------|
| 300ml Dual Cartridge | 280ml Coaxial |
| 5 Gallon Pail | 50ml Dual Cartridge |

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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