







ForzaBOND® T-S596 is a primer designed to increase adhesion performance on ultra high bond tapes

### **Benefits**

Improves adhesion on polyethylene, ABS, PET/PBT, metals & other surfaces

## **Product Application**

- Shake well before use.
- Ensure the bonding surfaces are clean and dry before application.
- Apply a thin, even, coat to the surface to be bonded using the minimum needed to attain a full coat.
- Allow to dry thoroughly (about 5 minutes at room temperature) before applying adhesive.
- Porous surfaces may require two applications of primer – allow first coat to dry completely before applying a second.
- Applied by brush, swab, through a flow gun, knurled roller or other similar application equipment.
- Store in the original container; transfer only a small amount into work vessel for use.

# **Applications**

ForzaBOND® T-S596 is specifically designed to increase adhesive performance with ultra high bond structural tapes and other adhesives. It increases adhesive performance on polyethylene, polypropylene, ABS, PET/PBT, metal, and painted surfaces.

## **Technical Data**

Solids:	Appromixately 6%
VOC Content:	781 g/L
Appearance:	Amber
Shelf Life:	18 months
Dry Time:	Fast

#### Sizes

1 Gallon Can	5 Gallon Pail
	1 Quart

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

