



# Forza™

**BOND** | A FORCE TO BE RECKONED WITH

## Industrial OA13



### Mounting Adhesive



ForzaBOND® OA13 is a High Green Strength Mounting Adhesive

## Benefits

- High green strength for instant grip and initial bond
- Can be used on a variety of substrates
- Excellent adhesion to both porous and non-porous substrates
- Resistant to water, weathering, and aging
- Can be painted over once fully cured
- Low odor and VOC content

## Product Application

- Surfaces to be bonded must be clean, dry, and free from dust and grease or other contaminants.
- Cut the nozzle to the required size and apply the adhesive in a zigzag pattern, leaving a 10-15mm gap between the edges of the substrate and the adhesive.
- Press the substrate firmly into place and apply pressure to ensure maximum contact.
- Allow the adhesive to cure for at least 24 hours before handling or loading.

Bead Widths (inch)

Linear Yield (FT) / oz

1/8	12.2 ft
1/4	3.05 ft
3/8	1.35 ft
1/2	9.2 in
5/8	5.88 in
3/5	4.08 in

## Applications

ForzaBOND® OA13 is ideal for use in a wide range of applications including: Construction, Marine, Trucking and Transport, and Manufacturing. Where high strength and immediate adhesion is necessary.

## Technical Data

Skin Time:	15-20 min
Tensile Strength:	236 PSI
Elongation at Break:	98%
Shore A Hardness:	62
Color:	White or Gray
Viscosity:	1.8mil CPS
Temperature Range:	-75°F - 400°F for limited amount of time
Shelf Life:	12 mo
Sag:	Non-Sagging
Staining:	Non-Staining

## Sizes

10.1oz Cartridge	20oz Sausage
28oz Cartridge	52 Gallon Drum

## Recommended Cleanup When Wet

Water  
Alcohol

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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