



Composite TAC850

Web Spray Polymer Concrete Molding Process Tackifier



ForzaBOND® TAC850 is a Web Spray Polymer Concrete Molding Process Tackifier that is specifically designed for use in Polymer Concrete Applications

Benefits

- HAPs Free
- Low VOC
- California Compliant
- Polymer Compatible
- High Tack Formulation
- Ultra efficient, portable, low maintenance spray system (requires no external air sources)

Product Application

- Surfaces should be clean and free of grease, dirt, and dust.
- Recommended applying above 60°F, if below, canisters can be warmed with a heating blanket.
- Spray a light coat, allow to dry briefly before becoming tacky to the touch.
- Place fabric and apply pressure, repeat throughout build.

Applications

ForzaBOND TAC850 is a Web Spray Polymer Concrete Molding Process Tackifier that is purpose-built and excels at fixturing fiberglass matting to molds in Polymer Concrete Manufacturing.

Technical Data

| | |
|-----------------|--------------|
| Total Solids: | 28 - 35% |
| VOC Content: | < 42.3 g/L |
| Appearance: | Gray or Tan |
| Shelf Life: | 12 Months |
| Dry Time: | 1-4 minutes* |
| Open Time: | Extended |
| Solvent System: | Flammable |
| Spray Pattern: | Web |

Sizes

| | |
|-------------------------|--------------------------|
| 22L Disposable Canister | 108L Returnable Canister |
|-------------------------|--------------------------|

*depending on ambient air conditions

Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 650IB/M201 Spray Tip
- FK300 Splitter Valve

Recommended Clean Up

- ForzaCLEAN FC-CAR (Citrus Cleaner)
- Organic Solvents

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