



# Forza™

**BOND** | A FORCE TO BE RECKONED WITH

## Industrial IC955NF



### Pressure Sensitive Water-Based Adhesive

ForzaBOND® IC955NF is a pre-pressurized water based canister system.

#### Benefits

- 0 VOC
- Fast and efficient applicator
- Bonds a wide variety of substrates
- Fast and aggressive tack
- Self contained and portable

#### Application Instructions

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Hold applicator perpendicular to substrate, 6-10 inches away.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

#### Applications

ForzaBOND® IC955NF is designed for laminating and fixturing a variety of materials such as fabrics, insulation, foams and other porous materials.

#### Technical Data

Total Solids:	45-50 %
VOC Content:	0
Appearance:	White
Shelf Life:	6 Months
Dry Time:	45 Seconds
Spray Pattern:	Mist

#### Sizes

22L Disposable Canister	
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#### Recommended Equipment

- FK18 Gun
- FK80 Hose
- 11001B Tip

#### Recommended Cleanup

- FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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