



# Industrial

## H117



### Hot Melt Adhesive



**ForzaBOND® H103** is a medium set hot melt adhesive designed for product assembly applications.

#### Benefits

- Medium set
- Long open time
- Aggressive tack
- Excellent Adhesion
- Good heat stability
- Great high and low temperature bond performance

#### Product Application

- ForzaBOND H117 can be dispersed through most hot melt systems operating at 305°F - 350°F
- Apply to one side and mat the parts quickly, holding until set.
- Use of gloves for skin protection is recommended.
- CAUTION: Molten adhesive may cause burns to skin upon contact.

#### Applications

**ForzaBOND® H117** is designed to work great in packaging and assembly applications. Best suited for medium speed operations on coated surfaces. Also, suitable for numerous product assembly applications requiring a longer open time adhesive.

#### Technical Data

Appearance:	Natural
Viscosity (ASTM D 3236):	2750 cps (+/- 550) @ 350°F
Softening Point:	170°F (+/- 2.0)
Shelf Life:	12 months

#### Sizes

40lbs / case (net)

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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