



# Forza™

**BOND** | A FORCE TO BE RECKONED WITH

## Industrial IC934



**Pressure Sensitive Adhesive**



**ForzaBOND® IC934** is an aggressive and fast-drying pressure sensitive adhesive designed to bond a vast range of substrates.

### Benefits

- Very fast drying
- Long lasting high tack (pressure sensitive)
- Will not dissolve polystyrene
- Aggressive - bonds to nearly any surface
- Full strength achieved in 24 hours.
- No ODS (ozone depleting substances)

### Product Application

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, duct, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

### Applications

**ForzaBOND IC934** is a pressure sensitive adhesive that permanently bonds to:

- Applications involving Polystyrene Foam
- Insulation Materials
- Acoustic Materials
- Foam Bonding

### Technical Data

|                 |                |
|-----------------|----------------|
| Total Solids:   | 26-32%         |
| VOC Content:    | 469 g/L        |
| Appearance:     | Clear or Green |
| Shelf Life:     | 12 Months      |
| Dry Time:       | 2-4 Minutes*   |
| Open Time:      | Long           |
| Solvent System: | Flammable      |
| Spray Pattern:  | Web            |

### Sizes

|                  |                          |
|------------------|--------------------------|
| 13oz Aerosol Can | 22L Disposable Canister  |
|                  | 108L Returnable Canister |

#### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 6501B/M201 Spray Tip

#### Recommended Clean Up

- ForzaCLEAN FC-CAR (Citrus Cleaner)
- Organic Solvents

**CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM**

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