



Double-Coated PET Tape

ForzaTAPE® T449 is a double-coated PET coated tape that is designed for applications that require a combination of high initial tack and cohesive strength.

Benefits

- · High performance acrylic adhesive
- Excellent shear properties
- Dimensionally stable poly-coated release liner
- Dual liner version is available if 2 liners is preferred.
- Maintains performance after heat & humidity exposure
- · Solvent & humidity exposure
- Non-whitening & low odor
- Excellent handling and die-cutting.

Product Application

- Apply to the part to be bonded, ensuring that no air is trapped between the tape and the substrate.
- Surfaces should be clean and free of dirt, oil, frost, etc. Stated temperatures are a range and products may be applied at higher or lower temperatures.
- Remove the release liner and apply with care to the part to be bonded, ensuring that no air is trapped between the tape and the substrate.
- Apply with reccommended application pressure of 15 pounds per inch of tape width.
- At the point of final assembly or lamination, remove the release liner and apply with care to avoid wrinkles or trapped air.
- It is recommended that end sure test for suitability in their environement.

Applications

- General purpose mounting & bonding applications
- Electronics applications
- Nameplates and overlays
- Appliance Assembly
- Medical device assembly
- Sign & Display

Technical Data

Adhesive Thickness:	11.8 mils
Application:	Above 50°F for best performance
End Use:	-40°F to 325°F
Shelf Life:	12 Months
Carrier:	0.5 mil PET
Adhesive:	2.4 mils HSA440 Acrylic

Size

24in x 180ft 25in x 1080ft

custom sizes available

CREATING INDUSTRIAL ADHESIVE, TAPE AND SEALANT SOLUTIONS THAT OUTPERFORM