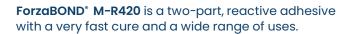




**Two-Part Modified Epoxy** 



### **Benefits**

- 1:1 ratio, easy mixing or dispensing
- 3 minute work life, 8 minute handling strength
- -60° to 250°F service temperature
- Resistant to water, salt, vehicle fuels and fluids, and many other substances

## **Product Application**

- A two part 1:1 mix ratio
- Ensure flow from both sides of cartridge is possible, attach static mixer and gun out material.
- Apply mixed adhesive to one surface to be bonded then mate second surface.
- Surfaces should be clean and dry free of dust and debris in most cases no abrasion or solvent wipe is necessary.

# **Applications**

**ForzaBOND**° **M-R420** designed to bond to wood, concrete, fiberglass, and most thermoset plastics, metals and composite materials.

### **Technical Data**

Appearance:	Clear or Blue
Handling Time:	20 min
Mix Ratio:	15-21 %
Solids:	Flammable
voc:	< 1% W/W

#### Sizes

300ml Dual Cartridge	280ml Coaxal



