



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Marine M-R420



**Two-Part Modified Epoxy**



ForzaBOND® M-R420 is a two-part, reactive adhesive with a very fast cure and a wide range of uses.

### Benefits

- 1:1 ratio, easy mixing or dispensing
- 3 minute work life, 8 minute handling strength
- -60° to 250°F service temperature
- Resistant to water, salt, vehicle fuels and fluids, and many other substances

### Product Application

- A two part 1:1 mix ratio
- Ensure flow from both sides of cartridge is possible, attach static mixer and gun out material.
- Apply mixed adhesive to one surface to be bonded then mate second surface.
- Surfaces should be clean and dry free of dust and debris in most cases no abrasion or solvent wipe is necessary.

### Applications

ForzaBOND® M-R420 designed to bond to wood, concrete, fiberglass, and most thermoset plastics, metals and composite materials.

#### Technical Data

Appearance:	Clear or Blue
Handling Time:	20 min
Mix Ratio:	15-21 %
Solids:	Flammable
VOC:	< 1% W/W

#### Sizes

300ml Dual Cartridge	280ml Coaxial

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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