



# Forza<sup>TM</sup>

## BOND

A FORCE TO BE RECKONED WITH

### Transportation

# T-C225



## Non-Flam Sprayable Contact Adhesive



ForzaBOND® T-C225 is a non-flammable high performance spray contact adhesive

## Benefits

- Non-flammable
- High coverage
- Over 220°F (105°C) temperature resistant
- 80% of final strength achieved immediately; full strength achieved in 24 hours
- Fast drying with long open time
- No ODS (Ozone Depleting Substances)
- VOC free
- Qualifies for LEED®-NC & CI EQ Credit 4.4: laminating adhesives shall contain no urea formaldehyde resins

## Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc. Apply to both surfaces to be bonded.
- Adhesive should be applied to each surface, allowed to dry (until non transferable to finger), then bonded under pressure.
- When brushing, multiple coats may be required on porous surfaces.
- When spraying, use of DeVilbiss JGA with FX tip and needle or Binks 2001 or 95 gun and 63B tip 2nd needle or similar equipment is satisfactory.
- Adhesive should be applied at a minimum of 2.0 dry grams per square foot. Apply pressure with a hand laminate roller or nip roller.
- Normal coverage required with web spray pattern is approximately 80%. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition. If spray tip clogs unscrew the spray tip from the gun and clean with a solvent such as lacquer thinner or acetone.
- Do not use a pin on the spray tip orifice.

## Applications

ForzaBOND® T-C225 is specifically designed for bonding foams, backed vinyl, laminates, and carpeting where a bulk non-flammable adhesive is needed.

Applications include:

- Coin deck flooring and carpets in trailers, buses, and RVs
- Foam in industrial seating, headliners, and valances in RVs, trailers, and emergency vehicles.
- Industrial-grade carpet in RVs, saddle racks, and living quarters in horse trailers

## Technical Data

Appearance:	Amber
Shelf Life:	12 months
Solids:	22-28 %
Solvent:	Non-Flammable
VOC:	0 g/L

## Packaging

1 Gallon Can	5 Gallon Pail
55 Gallon Drum	

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300  
info@forzabuilt.com  
www.forzabuilt.com



3211 Nebraska Ave, Suite 300  
Council Bluffs, Iowa 51501