



# Forza<sup>TM</sup>

**TAPE** | A FORCE TO BE RECKONED WITH

## Insulation

### R-T620



## Reverse Wound Thermal Break Tape



**ForzaTAPE® R-T620** is a low density foam reverse-wound single-sided thermal break tape.

### Benefits

- Low density foam
- Remains pliable at temperatures of -20°C to 82°C
- Excellent fungi, oxidization and weather resistance

### Product Application

- Ensure substrate is clean and dry and free from dust, dirt, oil, wax, or silicone.
- Apply to part to be bonded, ensuring that no air is trapped between the tape and the substrate.
- Apply adequate pressure using a J roller.
- Apply with recommended application pressure of 15 pounds per inch of tape width.
- Apply with care to avoid wrinkles or trapped air.
- For best results, use ForzaBOND S228 Primer to clean surface and fully promote adhesion.
- During application, for optimal performance, surface temperatures should be near comfortable room temperature.

### Applications

**ForzaTAPE® R-T620** is specifically designed as a thermal break tape for insulation applications that require enhanced rugged performance. It effectively prevents thermal transfer between metals and ideally suited for metal building insulation applications, providing reliable thermal protection in demanding environments.

### Technical Data

Appearance:	Grey
Density:	7.0 - 10.0 lbs/cu ft
Shore Hardness:	25
Force to Compress:	3.0 - 4.0
Water Absorption:	2.2 PSI
Tensile Strength:	6%
Elongation:	20 PSI
Peel Adhesion, Stainless Steel:	110%
Thermal Conductivity:	12 oz/in min
Flammability:	Self-Extinguishing
Shelf Life:	24 months

### Size

2in x 100ft

2in x 75ft

CREATING INDUSTRIAL ADHESIVE, TAPE AND SEALANT SOLUTIONS THAT OUTPERFORM

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