



Forza™

BOND | A FORCE TO BE RECKONED WITH

Construction

CC507



Pressure Sensitive Adhesive



ForzaBOND® CC507 is a high temp, styrene safe, pressure sensitive adhesive.

Benefits

- Polystyrene safe – will not dissolve
- Aggressive – Adheres to nearly any surface
- Re-positionable – High tack – Excellent coverage
- Web spray
- 80% of final strength achieved immediately
- Fast drying with long open time
- Excellent green strength and high heat resistance
- No ODS (Ozone Depleting Substances)
- OTC Compliant
- Temporary fixturing single-sided applications

Application Instructions

- ForzaBOND® TC467 is designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage. Spraying both surfaces will result in a stronger, more permanent bond.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical. Normal coverage required with web spray pattern is approximately 80% however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 24 hours.

Applications

ForzaBOND® CC507 is a high-strength, polystyrene-safe pressure-sensitive adhesive designed specifically for construction applications, including:

- Adhering EPS insulation materials for foundations
- Vapor barrier materials
- Wall and roofing insulation
- EIFS applications
- Temporarily bonding reveal strips for tilt-up concrete applications
- Backed roofing membrane

Technical Data

Total Solids:	30 – 37%
VOC Content:	465 g/L
Appearance:	Clear or Green
Shelf Life:	12 Months
Dry Time:	2–4 mins*
Open Time:	Long
Solvent System:	Isopentane
Spray Pattern:	Web

Packaging

22L Disposable Canister	108L Returnable Canister
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*dependent on temp & humidity

Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use M201, 6501, Spray Tip

Recommended Clean Up

- ForzaCLEAN FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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