



# Forza™

**BOND** | A FORCE TO BE RECKONED WITH

## Marine MC724



**Pressure Sensitive Adhesive**



ForzaBOND® MC724 is an aggressive and fast-drying pressure sensitive adhesive designed to bond a vast range of substrates.

### Benefits

- Polystyrene safe - will not dissolve
- High Heat Resistance
- Aggressive - Adheres to nearly any surface
- Repositionable - High tack - Excellent coverage
- Web spray
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours
- Fast drying with long open time
- Excellent green strength and high heat resistance
- No ODS (Ozone Depleting Substances)
- OTC Compliant
- Temporary fixturing single-sided applications

### Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding. Parts should be mated with as much pressure as practical
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may be a second coat.
- Initial bond is a strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

### Applications

ForzaBOND® MC724 is a pressure sensitive adhesive designed for use in applications using:

- Polystyrene
- Foam of all types
- Flooring product
- Carpeting
- Vinyls (backed)
- Insulation
- Wood
- Fabrics
- Acoustic materials

### Technical Data

Total Solids:	26 - 32%
VOC Content:	< 469g/L
Appearance:	Clear or Green
Shelf Life:	12 months
Dry Time:	2-4 Minutes
Open Time:	Long
Solvent System:	Flammable
Spray Pattern:	Web

### Sizes

13 oz Aerosol Can	22L Disposable Canister
	108L Returnable Canister

#### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 6501B Spray Tip
- FK300 Splitter Valve

#### Recommended Clean Up

- ForzaCLEAN FC-CAR (Citrus Cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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