ForzaSEAL® OS25 is a very flexible, high performance polymer used to seal a variety of substrates.

**Low Modulus Performance Polymer** 

## **Benefits**

- · Very flexible
- UV resistant
- Weather resistant
- Paintable

## **Product Application**

- Generally applied by extrusion or trowel.
- Surfaces should be clean and free of dust, oil and grease.
- Aluminum and other metals may be primed for best adhesion.
- Apply between 34°F and 150°F, in damp and dry conditions.
- The majority of its strength is developed in the first 24 hours.
- Minimum cure time is overnight, but several days may be required for maximum performance, however cure time may be accelerated at higher temperatures (do not exceed 150°F for accelerated cure).
- Most parts do not require clamping, although heavy parts may require temporary clamping to ensure desired positioning.
- Easy clean up with wet rag or alcohol.

## **Applications**

**ForzaSEAL® OS25** is designed to seal a variety of substrates and joints where extreme flexibility is needed.

## **Technical Data**

Skin Time:	59 minutes
Tensile Strength:	171
Elongation at Break:	360
Shore A Hardness:	37
Color:	Gray and White
Viscosity:	High
Temperature Range:	-75 − + 400°F
Shelf Life:	12 months
Sag:	Non
Staining:	Non
Packaging	
10.1 oz Cartridge	
28 oz Cartridge	
20 oz Sausage	

