

# SAFETY DATA SHEET

Trade Name	IC936
SDS #	S-0017 V1
Date of Issue	03/28/2025
Replaces (Date/Revision #)	03/28/2025 – NEW
Effective Date	03/28/2025

## **SECTION 1 – Identification**

**Product Name:** IC936

**Other Means of Identification:** IC936-22L, IC936-108L, IC936R-22L, IC936R-108L

**Product Code Number:** IC936, IC936R

**Recommended Use:** Adhesive/Sealant

**Recommended Restrictions:** Uses other than described above

### **Suppliers Details**

**Company:**

Forza, Inc.

3211 Nebraska Ave, Suite #300

Council Bluffs, IA 51501, USA

**Company Phone Number:**

402-731-9300 (Available 8:00 am – 4:30 pm CST)

**Emergency Phone Number:**

Chemtrec 1(800)-424-9300

## **SECTION 2 – Hazard Identification**

**Classification:** Flammable Liquid – Category 2

Gas Under Pressure – Compressed Gas

Skin Irritation – Category 2

Eye Irritation – Category 2A

STOT SE – Category 3 (drowsiness, dizziness)

Aspiration Hazard – Category 1  
Reproductive Toxicity – Category 2  
Aquatic Chronic – Category 2

**Signal Word:** Danger

**Hazard Pictograms:**



**Hazard Statements:**

Flammable liquid and vapor.  
Contains gas under pressure; may explode if heated.  
Causes skin and eye irritation.  
May cause drowsiness or dizziness.  
May be fatal if swallowed and enters airways.  
Suspected of damaging fertility or the unborn child.  
Toxic to aquatic life with long-lasting effects.

**Precautionary Statements:**

Keep away from heat/sparks/open flames. No smoking.  
Avoid breathing vapors or spray. Use only outdoors or in well-ventilated area.  
Wear protective gloves and eye protection.  
Avoid release to the environment.  
Dispose of container in accordance with local, regional, national, and international regulations.

## **SECTION 3 – Composition/Information on Ingredients**

**Note:** This section reflects GHS best practices by listing only substances present above 1% w/w (0.1% for carcinogens or reproductive toxins) and disclosing hazardous components individually. Non-hazardous materials present below 1% are grouped unless otherwise required.

Chemical Name	CAS Number	% w/w (Range)	GHS Classification
Methyl Acetate	79-20-9	50–60%	Flammable Liquid (Cat. 2), Eye Irritation (Cat. 2A)
Hexane	64742-49-0	5–10%	Flammable Liquid (Cat. 2), STOT SE (Cat. 3), Aspiration Hazard (Cat. 1), Reproductive Toxicity (Cat. 2), Aquatic Chronic (Cat. 2)
Red Dye*	Proprietary	<1%	Not Classified
Other Non-Hazardous Ingredients	Proprietary	30–40%	Not Classified

*\*Applies to IC936R based products only*

## **SECTION 4 – First-Aid Measures**

**Inhalation:** Remove victim to fresh air. Administer oxygen if breathing is difficult. Seek medical attention if symptoms persist.

**Skin Contact:** Wash affected area with soap and water. Remove contaminated clothing.

**Eye Contact:** Rinse cautiously with water for 15 minutes. Remove contact lenses if present.

**Ingestion:** Do NOT induce vomiting. Contact poison control or seek immediate medical attention.

**Most Important Symptoms:** Drowsiness, dizziness, respiratory irritation, skin/eye irritation, aspiration pneumonia.

## **SECTION 5 – Fire-Fighting Measures**

**Suitable Extinguishing Media:** CO<sub>2</sub>, dry chemical, foam

**Unsuitable Media:** Do not use direct water stream

**Hazardous Combustion Products:** Carbon monoxide, carbon dioxide, hydrocarbons

**Firefighting Equipment:** Full SCBA and protective equipment

## **SECTION 6 – Accidental Release Measures**

**Personal Precautions:** Remove all ignition sources. Ventilate area. Wear protective equipment.

**Environmental Precautions:** Prevent from entering drains, sewers, or waterways.

**Methods for Cleanup:** Absorb with inert material and dispose per local regulations. Do not flush to sewer.



## **SECTION 7 – Handling and Storage**

**Handling:** Avoid contact with skin and eyes. Use in well-ventilated areas. Keep away from heat and ignition sources.

**Storage:** Store in cool, dry, well-ventilated areas away from direct sunlight. Do not expose to temperatures above 50°C (122°F).

## **SECTION 8 – Exposure Controls / Personal Protection**

Component	ACGIH TLV	OSHA PEL
Methyl Acetate	200 ppm (TWA)	200 ppm (TWA)
Hexane	50 ppm (TWA)	500 ppm (TWA)

**Engineering Controls:** Use local exhaust ventilation.

**Personal Protective Equipment:**

**Gloves:** Chemical-resistant (nitrile)

**Eye:** Safety goggles or face shield

**Respiratory:** Use organic vapor respirator if ventilation is inadequate

## **SECTION 9 – Physical and Chemical Properties**

**Appearance:** Clear and/or red-tinted liquid

**Odor:** Solvent-like

**pH:** Not applicable

**Boiling Point:** Varies by component (~56–69°C)

**Flash Point:** ~-10°C

**Flammability:** Flammable

**Vapor Pressure:** High

**VOC Content:** < 50 g/L

**Solubility:** Slightly soluble in water

## **SECTION 10 – Stability and Reactivity**

**Stability:** Stable under normal conditions

**Conditions to Avoid:** Heat, sparks, flames

**Incompatible Materials:** Strong oxidizers

**Hazardous Decomposition Products:** Carbon monoxide, carbon dioxide, hydrocarbons

## **SECTION 11 – Toxicological Information**

**Likely Routes of Exposure:** Inhalation, dermal, eye, ingestion

**Acute Toxicity:**

**Methyl Acetate:**

LD50 (oral, rat) = 6,482 mg/kg

**Hexane:**

LD50 (oral, rat) = 25,000 mg/kg; LC50 (inhalation, rat) = ~48,000 ppm (4h)

**Skin/Eye:** Causes irritation

**STOT-SE:** May cause drowsiness or dizziness

**Carcinogenicity:** Not classified by IARC, NTP, OSHA

**Reproductive Toxicity:** Hexane is suspected of causing reproductive harm

**Chronic Effects:** CNS effects from prolonged inhalation; peripheral neuropathy (hexane)

## **SECTION 12 – Ecological Information**

**Hexane:**

LC50 (fish, 96h) = ~2.5 mg/L

EC50 (Daphnia, 48h) = ~1.8 mg/L

EC50 (algae, 72h) = ~3.7 mg/L

**Methyl Acetate:**

LC50 (fish, 96h) = 250–350 mg/L

**Environmental Impact:** Toxic to aquatic life. Avoid environmental release.

## **SECTION 13 – Disposal Considerations**

Do not puncture or incinerate container. Dispose of in accordance with local, regional, and national regulations. Do not allow entry into drains or watercourses.

## **SECTION 14 – Transport Information**

**UN Number:** UN3501

**Proper Shipping Name:** Chemical Under Pressure, Flammable, (Methyl Acetate, Hexane)

**Hazard Class:** 2.1

**Packing Group:** Not applicable

**Labeling:** Flammable Gas

**Marine Pollutant:** Yes (Hexane)

**Special Precautions:** Keep away from ignition sources and temperatures above 50°C

## **SECTION 15 – Regulatory Information**

**TSCA:** All components listed or exempt

### **Right to Know:**

**New Jersey:** Methyl Acetate, Hexane

**Pennsylvania:** Methyl Acetate, Hexane

**Massachusetts:** Methyl Acetate, Hexane

**California Prop 65:** This product contains n-hexane, a chemical known to the State of California to cause reproductive harm.

**SARA 311/312:** Fire hazard, Immediate (acute) health hazard, Chronic health hazard

**SARA 313:** Hexane (reportable)

## **SECTION 16 – Other Information**

Revision Date: 3.28.2025

Prepared by: Forza, Inc.

**GHS Rev. 5 Compliance:** This SDS has been prepared in accordance with GHS Revision 5 standards and complies with EPA, OSHA, and DOT regulations. Users should ensure they meet jurisdiction-specific requirements.

**Disclaimer:** The information provided in this SDS is believed to be accurate as of the revision date but is subject to change based on new regulations or updated research findings. Users are responsible for compliance with all applicable laws and regulations.