



A Comprehensive Guide
to High-Performing
Marine Adhesive,
Tape & Sealant Solutions





Forza™

noun / Italian for "force" /fôrsə/

1. Strength, Power, Force

2. Strength or power exerted on an object

Who We Are

Forza is a family-owned adhesive, sealant & specialty tape manufacturer based in the US. We supply the global industry with superior, customized products that outperform.

In business since 1979, Forza is big enough to deliver best-in-class products for specific applications yet small enough to take care of our customers every step of the way. With our deep industry knowledge and our unique hybrid approach – vertically integrated manufacturing combined with a complete in-house R&D lab, we're uniquely capable of developing, producing and shipping cost-effective solutions that outperform all others.

At Forza, we do what other manufacturers won't. That means finding a better solution is just the beginning. If you're looking to take your products, your results and your business to the next level, we're ready to over deliver for you.

SUPERIOR MARINE SOLUTIONS

We help solve the Marine Industry's toughest adhesive-related problems.

CUSTOMER PROBLEM:

“Expensive, Non-Portable, Bulk Adhesive Equipment”

With decades of on the ground experience, Forza understands the nuances and intricacies of adhesive application - especially in the Marine industry. Forza is committed to reducing the hidden cost of keeping equipment running, while improving efficiencies. Compared to outdated, costly, fixed location equipment, our Portable Adhesive Canisters deliver superior adhesive performance with these additional benefits:

- Little to NO maintenance = Reduction in hidden costs
- Fully Portable with Easy setup and easy take down - operational within minutes
- Superior value with zero capital outlay
- Low environmental footprint. 108L canisters are re-usable/returnable
- Self-contained propellant. No special shop or job site air is required

CUSTOMER PROBLEM:

“Inferior, Improper, or Unavailable Products”

Many adhesive companies have downsized their adhesive investments; focusing more on cutting corners and costs. They've lost touch with marine industries needs and challenges. Many have become simple resellers of low-cost, basic products sourced from oversea conglomerates.

Not so with Forza! Forza is investing in our customers' success today and America's success tomorrow.

- Forza products are proudly made in the USA
- We are 100% vertically integrated
- We have robust in-house Product Development, Q&A, and Product Manufacturing capabilities
- We have over 35 years of industry experience, encompassing technical diagnostics, on-site assessments, formulation, and the development of practical solutions for application challenges.



CUSTOMER PROBLEM:

“Incorrect or Outdated Formulations”

Many factors impact formula selection and bonding results. Customers need real expertise to identify the absolute best performing and most cost-effective solution. Forza expertly assesses complex factors to find optimum formulations:

- Unique state regulatory compliance laws
- Flammability
- Worker Safety
- VOCs and HAP levels
- Other impacts on the environment
- Resin and substrate contamination



With a proprietary Product Optimization Process, in-house R&D lab, and onsite manufacturing facilities, we guarantee customers challenges will be addressed and they will receive the best product solution for their application, manufactured and shipped on time, in full and within budget with their first order and every order.



Industry-Leading In-House R&D + TESTING LAB



Our R&D capabilities allow us to formulate new customized solutions, or reformulate current products to optimize for specific applications.

Our testing lab offers unique real value to customers. We can test substrates on-site - simulating real world conditions - to find optimal solutions quickly and affordable.

Formulation and testing capabilities:

- Strength testing (pull & shear)
- Accelerated heat aging
- Environmental testing (humidity, UV, IR)
- Extreme weather testing (Hot + Cold)
- Viscosity, Hardness, PH
- Long term product stability and efficacy
- Identification of chemical components and quantities in formulations
- Testing to all ASTM standards

Never stuck in the past, we're working today for a sustainable **TOMORROW**

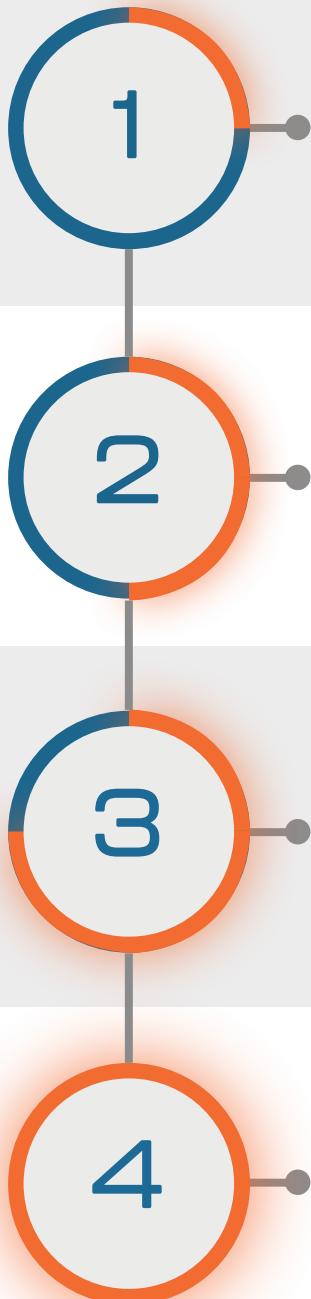
With world-class R&D and development capabilities, we're continuously researching, formulating, and testing new chemistries and manufacturing practices, to meet the changing demands of the marine industry.

We're creating products that offer:

- Better-performance
- Increasing efficiencies = lower cost
- More sustainable chemistries & containers
- Reduced environmental impact
- Zero off-gassing
- Low/no solvents
- Low/no toxicity
- No VOCs
- Low/No odors
- No HAPs
- More sustainable packaging

Our Performance Optimization.

The Forza Process® is a one-of-a-kind holistic method that identifies and delivers the perfect product solution that performs better than all others. Never settling for less, our process raises the bar for performance, efficiency, customer experience, and, most importantly, customer success.



DIAGNOSE

A multi-faceted holistic review - to make sure we meet the needs, concerns, and requirements of all stakeholders. We dig deep to uncover things that are hidden and even unknown:

- Engineering & Design
- Operations
- Operators
- EHS
- Quality
- Purchasing

OPTIMIZE

Where the magic happens! An approach unlike any other to determine the very best solution:

- Collaboration between key departments within Forza
- Development of custom solution/formulation if current products don't meet the needs
- Testing of solution in-house lab with actual substrates to prove performance and guarantee solutions

VALIDATE

We go the extra mile to confirm results:

- Final validation of solutions through on site applications and proof of function
- Reassurance provided through presentation of testing data
- Final review with all parties and departments to review solution scope and ensure 100% satisfaction

DELIVER

With the fastest response time in the industry we provide:

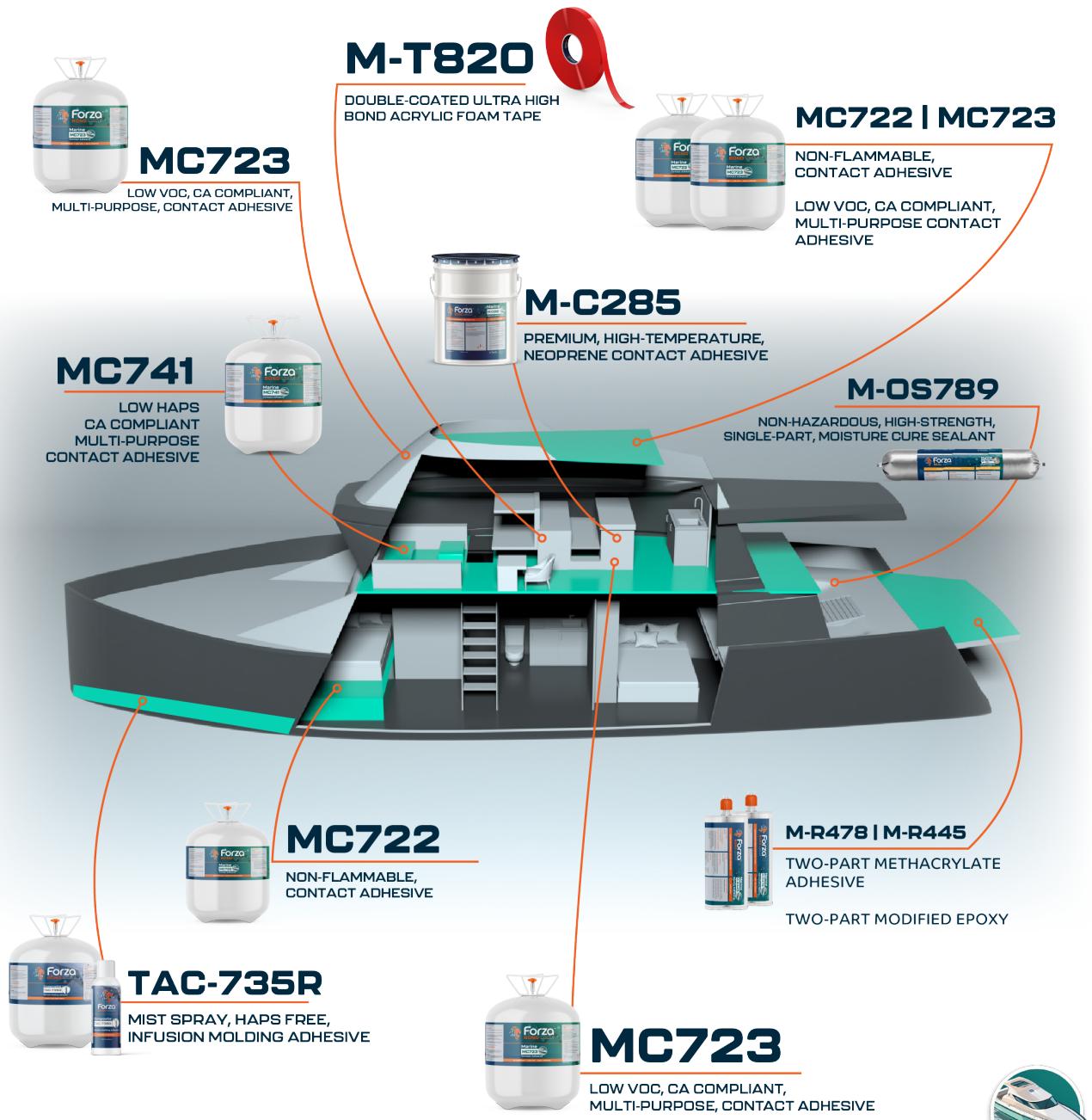
- Introduction to dedicated account executives who will be there for your success!
- One-of-a-kind customer appreciation program
- Guarantee of product performance through our 4x Quality Consistency Program



Marine Applications & Solutions

With a full R&D formulations lab at our disposal, we're able to deliver tailor-made solutions that are rugged enough to meet the most demanding needs of the marine industry while remaining simple and intuitive for today's manufacturing environment.

At Forza, we're committed to exceeding our customers' expectations with every solution we deliver.



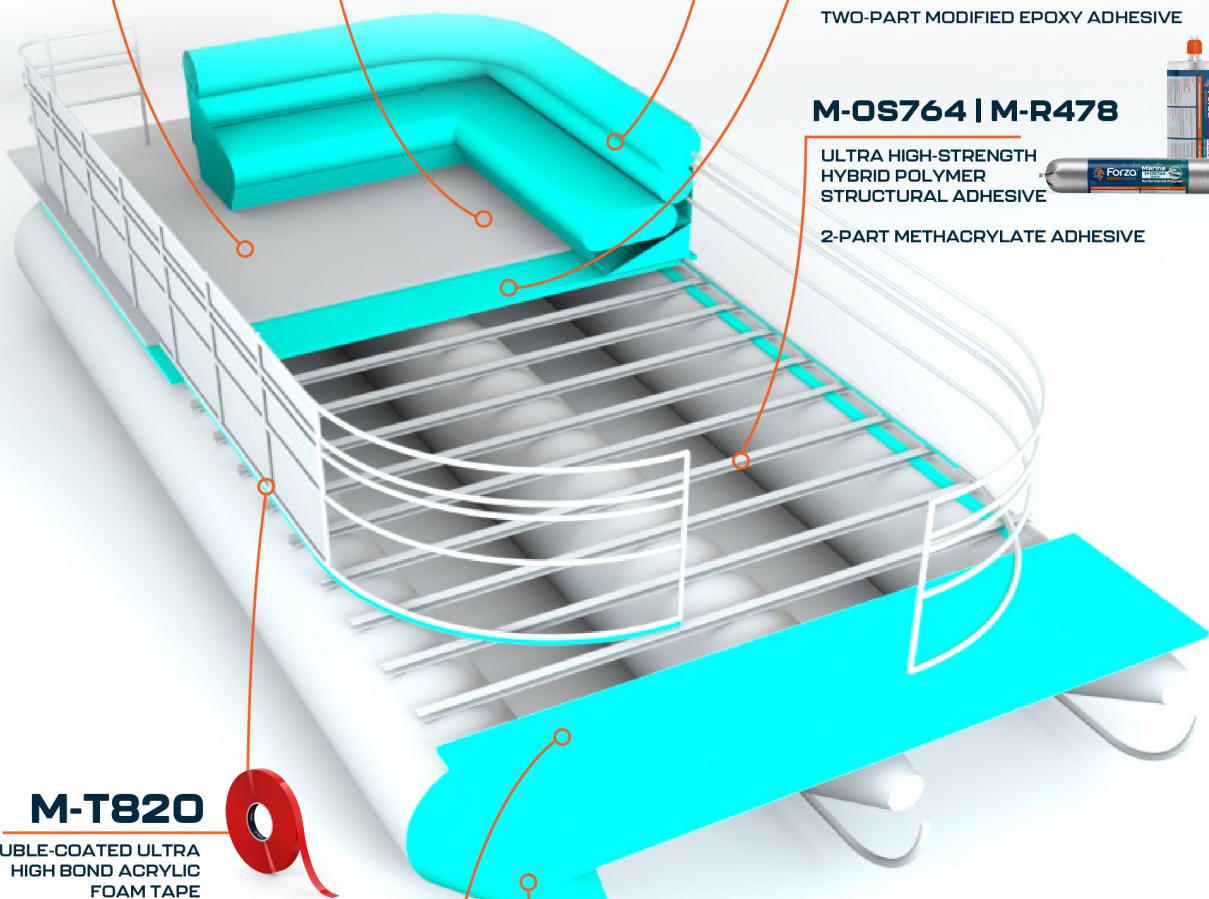
ASK!

Peel and Stick Application
for Vinyls



M-C285

PREMIUM HIGH-TEMPERATURE
NEOPRENE CONTACT ADHESIVE



MC722 | MC723

NON-FLAMMABLE, CONTACT
ADHESIVE

LOW VOC, CA COMPLIANT,
MULTI-PURPOSE CONTACT ADHESIVE



M-OS789 | M-R445

MULTI-PURPOSE, HYBRID
POLYMER SEALANT

TWO-PART MODIFIED EPOXY ADHESIVE



M-OS764 | M-R478

ULTRA HIGH-STRENGTH
HYBRID POLYMER
STRUCTURAL ADHESIVE

2-PART METHACRYLATE ADHESIVE



M-T820

DOUBLE-COATED ULTRA
HIGH BOND ACRYLIC
FOAM TAPE



MC722 | MC723

HIGH-STRENGTH CONTACT
SPRAY ADHESIVES



M-OS764 | M-R445

ULTRA HIGH-STRENGTH
HYBRID POLYMER
STRUCTURAL ADHESIVE

TWO-PART MODIFIED EPOXY ADHESIVE



MARINE ADHESIVES



Forza high-performance adhesives are engineered to give Marine manufacturers superior options that outperform all other choices. Forza adhesives are designed to enhance performances, durability, longevity, sustainability, ease-of-use, and ultimately, customers' bottom line.

CHEMISTRY TYPES

- ACRYLIC - MMA
- EPOXIES
- MODIFIED EPOXIES
- CYANOACRYLATES
- HYBRID POLYMERS
- HOT MELTS
- WATER BASE
- SOLVENT BASED



MARINE SEALANTS



Forza™ SEAL

A FORCE TO BE
RECKONED WITH



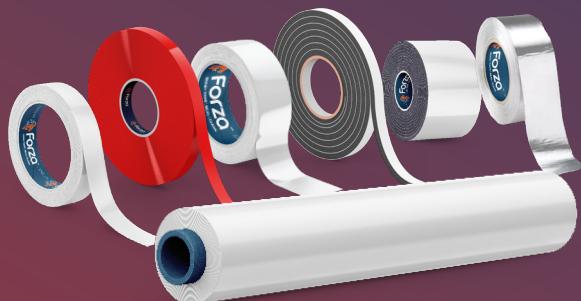
Forza offers an industry-leading range of ultra-high-performance sealants and adhesives, each specifically developed and designed for the demanding needs of growing industries.

CHEMISTRY TYPES

- HYBRID POLYMERS
- SILICONE
- MODIFIED EPOXIES



MARINE TAPES



Forza offers an industry-leading range of ultra-heavy-duty tapes, each specifically developed, designed, and tested in the real world for the most demanding needs of our industrial customers.

CHEMISTRY TYPES

- RUBBER BASED PSA
- ACRYLIC BASED PSA
- SPECIALTY FOAMS
- TRANSFER TAPES
- MASKING TAPE
- DOUBLE COATED TAPES
- FSK
- FOIL



INTRODUCING RUGGED RED CLEANERS



From
Forza™
OUR TEAM. OUR SCIENCE. YOUR FORCE.



With its new line of RuggedRed Cleaners, Forza offers a full range of heavy duty, ultra-concentrated cleaning and degreasing products that meet the toughest of industrial and professional cleaning needs. The products are formulated with ingredients that are tough on dirt, grease, grime, and germs, yet safe for skin and surfaces. RuggedRed delivers a proven, powerful clean.

PRODUCT TYPE

- HEAVY-DUTY DEGREASER
- CLEANER & DEGREASER
- ALL-PURPOSE CLEANER
- GLASS CLEANER
- FOAMING GLASS CLEANER
- CITRUS ADHESIVE REMOVER
- MOLD & MILDEW STAIN CLEANER
- INSTANT ODOR REMOVER
- SPOT & STAIN REMOVER
- CARPET CLEANER
- HARD SURFACE CLEANER
- CONCRETE FLOOR CLEANER
- HAND CLEANER
- HEAVY DUTY HAND CLEANER
- TOUGH TOWELS





A Marine Product Portfolio To Be Reckoned With.

Forza stands above the competition by offering an unparalleled, custom-formulated, line of marine solutions that:

- Ensure boat and yacht structural integrity, watertight sealing, and surface bonding over the long haul
- Precisely match our marine customers' specific and demanding product requirements
- Provide cutting-edge chemistries and technologies that over-deliver for mission-critical manufacturing and design requirements
- Deliver a wide array of applications
- Achieve unparalleled levels of process efficiency and performance

With a full R&D formulations lab at our disposal, we're able to deliver tailor-made marine solutions that are rugged enough to meet the most demanding needs of the Marine industry while remaining simple and intuitive for today's manufacturing environment.

At Forza, we are committed to exceeding our marine customers' expectations with every solution we deliver.



TAC-735R - MIST SPRAY HAPS FREE INFUSION MOLDING ADHESIVE

Applications

An infusion molding adhesive specifically formulated to overcome the problems normally associated with using other types of adhesives, such as bonding failure, resin blockage, and surface defects in the finished composite product.

- Fiberglass and other matting materials
- Core materials
- Infusion Consumable Materials
- RTM
- LRTM
- Vacuum Infusion

Benefits

- HAPs Free
- Resin Compatible
- High Tack Formulation
- Designed to not interfere with curing process of vinyl ester, polyester, and styrene resins
- Engineered to dissolve and become part of polymer matrix
- Does not act as a contaminant to most resins
- Helps improve overall strength of composite structures by eliminating wet out. (uncured resin pockets)
- Ultra efficient portable low maintenance spray system (requires no external air sources)
- Provides superior holding during forming process
- Allows resin to obtain maximum tensile strength

Sizes, Equipment, Color

- 22L Canister
- 108L Canister
- 13 oz Aerosol Can
- FK30 Hose
- FK20 Spray Gun
- M201B Spray Tip
- Red

TAC-734G - WEB SPRAY HIGH TACK INFUSION MOLDING ADHESIVE

Applications

An infusion molding adhesive that is specifically formulated to overcome the problems normally associated with using other types of adhesives, such as bonding failure, resin blockage, and surface defects in the finished product.

- RTM
- LRTM
- Vacuum Infusion

Benefits

- Single sided glue application even on heavy fiberglass mats
- Safely fuses laminating materials to structural core surfaces
- Ultimately becomes part of the polymer matrix
- Very fast application
- Convenient, reliable, portable, spray system
- Provides superior holding during forming process
- Allows resin to obtain maximum tensile strength
- Will not interfere with the curing process of vinyl ester, polyesters or styrene resin

Sizes, Equipment, Color

- 22L Canister
- 108L Canister
- 13 oz Aerosol Can
- FK30 Hose
- FK20 Spray Gun
- M201B Spray Tip
- Green



TAC-738R - WEB SPRAY ZERO VOC INFUSION MOLDING ADHESIVE



Applications

An infusion molding adhesive that is specifically formulated to overcome the problems normally associated with using other types of adhesives, such as bonding failure, resin blockage, and surface defects in the finished product.

- RTM
- LRTM
- Vacuum Infusion

Benefits

- 0 VOC
- Pressure sensitive adhesive
- Very fast drying
- Long lasting high tack (pressure sensitive)
- Aggressive-bonds to nearly any surface
- High strength, long-term bond
- No ODS (ozone depleting substances)

Sizes, Equipment, Color

- | | | |
|----------------|-------------------|-------|
| • 22L Canister | • FK30 Hose | • Red |
| • 108 Canister | • FK20 Spray Gun | |
| | • M201B Spray Tip | |

TAC-739R - MIST SPRAY INFUSION MOLDING ADHESIVE



Applications

Specifically formulated to temporarily bond and fixture materials including:

- Fabric Matting
- Reinforcement and core materials

Compatible with:

- Vinyl Ester
- Polyester
- Styrene Resins

Benefits

- Will not inhibit flow of resin
- Ultimately becomes part of the polymer matrix
- Very fast application
- Convenient, reliable, portable spray system
- Provides superior holding during forming process
- Allows resin to obtain maximum tensile strength
- Will not interfere with the curing process of vinyl esters, polyesters, or styrene resin

Sizes, Equipment, Color

- | | | |
|---------------------|------------------|-------|
| • 22L Canister | • FK30 Hose | • Red |
| • 108L Canister | • FK20 Spray Gun | |
| • 13 oz Aerosol Can | • M201 Spray Tip | |



MC723 - CA COMPLIANT CONTACT ADHESIVE



Applications

This contact adhesive is specifically formulated to bond:

- Marine carpeting including metal, wood, and composites.
- Head liner to interiors.
- Foam in upholstery and seating.
- Plastic laminate in wood working.

Benefits

- Excellent bonding to porous substrates
- Aggressive - adheres to nearly any surface
- Good heat resistance (up to 180°F/82°C)
- High-strength, long-term bond
- Strong initial bond
- Low VOC California Compliant (SCAQMD Rule 1168)

Sizes, Equipment, Color

- | | | | |
|---------------|---------------------|------------------|---------|
| • 55 Gal Drum | • 22L Canister | • FK30 Hose | • Clear |
| • 5 Gal Pail | • 108L Canister | • FK20 Spray Gun | • Red |
| • 1 Gal Pail | • 13 oz Aerosol Can | • M201 Spray Tip | |

MC724 - AGGRESSIVE, FAST-DRYING, PRESSURE SENSITIVE ADHESIVE



Applications

Specially designed as an aggressive tack, quick drying formulations. Ideally for bonding and fixturing porous materials instantly. Ideal for vertical applications, as well as wrapping and stuffing applications. Ideally suited for applications involving polystyrene as it will not attack or cavitate the foam.

Benefits

- Styrene Safe
- Aggressive Tack
- Very Fast Drying
- Full strength achieved in 24 hours
- No ODS (Ozone Depleting Substances)

Sizes, Equipment, Color

- | | | |
|--------------------|-------------------|---------|
| • 13oz Aerosol Can | • FK30 Hose | • Clear |
| • 22L Canister | • FK20 Spray Gun | • Green |
| • 108L Canister | • 6501B Spray Tip | |



MC741 - LOW HAPS, CA COMPLIANT, MULTI-PURPOSE, CONTACT ADHESIVE

Applications

This contact adhesive is specifically designed to permanently bond to:

- Marine carpeting including metal, wood, and composites
- Head liner to interiors
- Foam in upholstery and seating
- Plastic laminate in wood working
- Marine carpeting



Benefits

- Low HAPs
- CA Compliant
- Multi-Purpose
- Excellent bonding to porous substrates
- Aggressive - bonds to nearly any surface

Sizes, Equipment, Color

- | | | |
|--------------------|------------------------|---------|
| • 13oz Aerosol Can | • FK30 Hose | • Clear |
| • 22L Canister | • FK20 Spray Gun | • Red |
| • 108 Canister | • 201B Spray Tip | |
| • 55 Gallon Drum | • FK300 Splitter Valve | |

MC722 - NON-FLAMMABLE, NON-METHYLENE CHLORIDE, CONTACT ADHESIVE

Applications

This contact adhesive is specifically to permanently bond:

- Marine carpeting to metal, wood, and composites
- Head liner to interiors
- Foam in upholstery and seating
- Plastic laminate in wood working
- Porous and insulation materials



Benefits

- Non-Flammable
- Non-Methylene Chloride/N-Propyl Bromide
- High Strength
- High Heat Resistance
- Quick Tack
- Fast Dry Time
- Lower VOC Formulation
- Fully portable system
- HAPs Free

Sizes, Equipment, Color

- | | | |
|-----------------|------------------------|---------|
| • 22L Canister | • FK80 Hose | • Clear |
| • 108L Canister | • FK18 Spray Gun | • Blue |
| | • 11001 Spray Tip | |
| | • FK300 Splitter Valve | |



MC737 - HIGH-TEMP, STYRENE SAFE, PRESSURE SENSITIVE ADHESIVE



Applications

A web spray adhesive specifically designed for use in marine applications using:

- Polystyrene
- Vinyls (backed)
- Foam of all types
- Insulation
- Flooring product
- Wood
- Carpeting
- Fabrics
- Acoustic Materials

Benefits

- Polystyrene safe - will not dissolve
- High heat resistance
- Aggressive - Adhere to nearly any surface
- Re-positionable - high tack - excellent coverage
- Web Spray
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours
- Fast drying with long open time
- Excellent green strength and high heat resistance
- No ODS (Ozone Depleting Substances)
- OTC Compliant
- Temporary fixturing single-sided applications

Sizes, Equipment, Color

- | | | |
|---------------------|-----------------------------|---------|
| • 13 oz Aerosol Can | • Fk20 Spray Gun | • Clear |
| • 22L Canister | • Fk30 Hose | • Green |
| • 108L Canister | • Use M201, 6501, Spray Tip | |
| | • FK300 Splitter Valve | |

M-C280 - NEOPRENE CONTACT ADHESIVE



Applications

Is specifically designed for laminating and general bonding to substrates. Laminates and bonds a wide variety of materials including:

- Headliners
- Dashboard covers
- Vinyls
- HPL (High Pressure Laminate)

Benefits

- Excellent coverage
- Fast drying
- Excellent temperature resistance
- 80% of final strength achieved upon bonding
- Full strength achieved in 24 hours
- Fast drying
- No ODS (Ozone Depleting Substances)
- No chlorinated solvents
- Sprayable/Rollable/Brushable

Sizes, Cleanup, Colors

- | | | |
|------------------|--------------------|---------|
| • 1 Gallon Can | • Mineral Spirits | • Amber |
| • 5 Gallon Pail | • Organic Solvents | |
| • 55 Gallon Drum | | |



M-C285 - PREMIUM HIGH-TEMP NEOPRENE CONTACT ADHESIVE



Applications

This product is specifically designed to bond leather, veneer, fabric upholstery, foam, wood, rubber, plastic, laminate, melamine, metal, cork, fiberglass, and many plastics.

Ideal for furniture and cabinets, especially good for laminating flexible materials to panels. Rapid bonding of light weight parts.

Benefits

- Excellent coverage
- Excellent green strength
- High temperature resistance
- Fast, high tack
- 80% of final strength achieved immediately, full strength achieved in approximately 24 hours
- Fast drying
- Sprayable

Sizes & Color

- | | |
|------------------|---------|
| • 1 Gallon Can | • Red |
| • 5 Gallon Pail | • Amber |
| • 54 Gallon Drum | |

CITRUS ADHESIVE REMOVER



Applications

- Designed to safely and powerfully remove adhesives and other substances across all industries and most surfaces including most plastic surfaces.
- Remove adhesive residue from guns, hoses, and other adhesive equipment.
- Removes decal residue and is safe to use on most powder-coated surfaces.
- Helps remove adhesive over-spray.

Benefits

- Powerful, bio-safe, solvent cleaner, degreaser, and adhesive remover
- Non-corrosive
- Compatible with most plastics
- Safer solution than most industry standard removers
- Pleasant citrus scent

Sizes

- 13 oz Aerosol Can
- 22L Canister
- 55 Gallon Drum



M-OS789 - MULTI-PURPOSE HYBRID POLYMER SEALANT



Applications

Designed to seal a large variety of materials in boat manufacturing:

- Bonds to fiberglass, wood, metal, and glass
- Designed for interior and exterior sealing above the water line

Benefits

- Retains strong seal through impact, peel, flex, and changing temperature
- Easily apply by extrusion, or trowel
- Non-Yellowing
- Does not form bubbles, shrink, or crack
- Highly weather resistant
- Immediately paintable
- Low temperature flexibility

Sizes, Cleanup

- 10.1oz Cartridge
- 20oz Sausage
- 28oz Cartridge
- 52 Gallon Drum
- 5 Gallon Pail
- Water
- Alcohol

M-OS764 - ULTRA HIGH-STRENGTH HYBRID POLYMER STRUCTURAL ADHESIVE



Applications

Specifically designed to bond a large variety of materials including metals, granite, painted steel, glass, wood, most plastics, fiberglass, rubber, and polystyrene foam. Provides a permanent structural bond with internal and external applications above the waterline:

- Structural bonding composites
- Metal applications - repairing welds not under load
- Windshield on watercraft

Benefits

- Retains strong bond through impact, peel, flex, and changing temperatures
- Contains no solvents or isocyanate
- Non-Yellowing
- Does not form bubbles, shrink, or crack
- Highly resistant to water, salt water, oil, grease, fuel, and mild chemicals
- Paintable even when wet
- High tack holds parts until cured

Sizes, Cleanup, Colors

- 10.1 oz Cartridge
- 20 oz Sausage
- 28oz Cartridge
- 5Gallon Pail
- 52 Gallon Drum
- Water
- Alcohol
- White
- Gray



M-OA755 - HIGH-STRENGTH HYBRID POLYMER ADHESIVE/SEALANT



Applications

Specifically designed for permanent, flexible, and structural bonding in marine applications. It is formulated to bond a wide variety of materials, including aluminum, brass, steel, wood, plastics, and fiberglass composites without the need for fasteners.

Applications include:

- Bonding stiffeners in aluminum bass boats
- Reinforcing materials in fiberglass boats
- Bonding teak flooring and furniture

Benefits

- High Strength
- Excellent Weather Resistance
- No solvents or isocyanate
- Retains strong bond through impact, peel, flex, and changing temperatures
- Non-Yellowing when exposed to UV
- Does not form bubbles, shrink, or crack upon curing
- Highly weather resistant
- Can be painted in most applications
- Low-temperature flexibility (properties retained to -75°F)

Sizes, Cleanup, Color

- | | | |
|------------------|-----------|----------|
| • 10.1 Cartridge | • Water | • White |
| • 20oz Sausage | • Alcohol | • Gray |
| • 28oz Cartridge | | • Custom |
| • 5 Gallon Pail | | |
| • 52 Gallon Drum | | |

M-OSA783 - ADHESIVE PRIMER & PROMOTER



Applications

Isopropyl alcohol based cleaner/adhesion promoter. Promotes adhesion to painted surfaces, bare metals, and plastics.

Benefits

- Low odor
- Fast drying
- Promotes adhesion to difficult substrates
- Easy wipe on format
- Reduces grease and oils

Sizes

- 1 Quart Can



M-R478 - TWO-PART METHACRYLATE ADHESIVE



Applications

Bond engineered thermoplastics, thermosets, composites, rubbers, and metals without the need for surface preparation, primers, or chemical wipes. Ideally suited for structural applications.

Benefits

- Excellent bond strength
- Impact and weather resistant
- 1:1 ratio - easy mixing and dispensing
- Minimal surface preparation required
- Forms tough, high-strength, high-impact resistant bonds
- Resists most common industrial cleaners, fuels, lubricants, and environmental conditions
- Retains bond in strength in boiling water, salt water, salt fog, kerosene, gasoline, diesel fuel, antifreeze, hydraulic fluid, and cutting oils

Sizes

- 50 ml Cartridge
- 400 ml Cartridge
- 5 Gallon Pail
- 52 Gallon Drum

M-R445 - TWO-PART MODIFIED EPOXY ADHESIVE



Applications

Specifically designed to eliminate exothermic reaction issues common with composite materials. It bonds similar materials, while generating no heat during curing, resulting in no gel coat "witness marks".

Benefits

- Semi-Flexible
- Generates no heat while curing
- No solvents or isocyanates
- 1:1 ratio, easy mixing/dispensing
- Minimal surface preparation required
- -75°F to 400°F service temp
- Retains flexible bond line, outperforms most "brittle" two-part adhesives
- Light stable and UV resistant
- Paintable
- 0 VOC
- Generates no heat
- 100% solids no shrinking

Sizes

- 400ml Cartridge
- 52 Gallon Drum
- 5 Gallon Pail



M-R420 - EPOXY QUICK-SET TWO-PART ADHESIVE



Applications

Designed to bond to wood, concrete, fiberglass, and most thermoset plastics, metals, and composite materials.

Benefits

- 1:1 ratio, easy mixing or dispensing
- 3 minute work life, 8 minute handling strength
- -60°F to 250°F service temperature
- Resistant to water, salt, vehicle fuels, fluids, and many other substances

Sizes

- 280 ml Cartridge
- 55 Gallon Drum

M-T815 - DOUBLE-COATED ULTRA HIGH BOND ACRYLIC FOAM TAPE .045"



Applications

This double-coated acrylic foam tape is specifically designed to bond plastics, metals, woods, papers, and silicones used in marine applications. Ideal for replacing screws, rivets, and some adhesives in various bonding, and mounting applications. Use with M-S750 adhesive primer for best results.

Benefits

- High-performance double sided pressure sensitive tape
- Conformable
- Easy to die-cut
- Unique visco elastic nature ensures a strong bond which can absorb shocks and stress
- Long-lasting bond for indoor and outdoor applications
- Excellent solvent plasticizer, and moisture resistance
- 100% closed cell structure

Sizes, Color, & Equipment

- 0.5" x 108 ft
 - 0.25" x 108 ft
 - 0.75" x 108 ft
 - 1.0" x 108 ft
 - 1.5" x 108 ft
 - 0.375" x 108 ft
- *custom sizing available



M-T820 - DOUBLE-COATED ULTRA HIGH BOND ACRYLIC FOAM TAPE .062"



Applications

This double-coated acrylic foam tape is specifically designed to bond plastics, metals, woods, papers, and silicones used in marine applications. Ideal for replacing screws, rivets, and some adhesives in various bonding, and mounting applications. Use with M-S750 adhesive primer for best results.

Benefits

- High-performance double sided pressure sensitive tape
- Conformable
- Easy to die-cut
- Unique visco elastic nature ensures a strong bond which can absorb shocks and stress
- Long-lasting bond for indoor and outdoor applications
- Excellent solvent plasticizer, and moisture resistance
- 100% closed cell structure

Sizes, Color, & Equipment

*custom sizing available

- 0.5" x 108 ft
- 0.25" x 108 ft
- 0.75" x 108 ft
- 1.0" x 108 ft
- 1.5" x 108 ft
- 0.375" x 108 ft

M-S750 - ADHESIVE PRIMER



Applications

Specifically designed to work with structural tape. This will increase adhesion with high bond tapes and other adhesives. This product improves adhesion on polyethylene, polypropylene, ABS, PET/PBT, concrete, wood, glass, metal, and painted surfaces.

Benefits

- Increases adhesive performance on polyethylene, polypropylene and TPR.
- Ideal for use on other plastics, rubber, and metals

Sizes

- Quart
- 5 Gallon
- 1 Gallon



Adhesive Spray Application EQUIPMENT

Introducing our premium spray gun system, designed for unparalleled performance. Paired with a robust hose and precision tip, this system empowers you to achieve professional results effortlessly. Elevate your craftsmanship with dedication and power.



Spray Gun

Our premium adhesive spray gun is the epitome of precision and performance.

What sets our spray gun apart is its ability to deliver a consistent and uniform spray pattern, allowing you to achieve professional results with ease. Reducing cumbersome guns improving ergonomic efficiencies.

Hose

This hose is designed to complement your adhesive spray gun perfectly. Reliable construction withstands the rigors of daily use, providing a stable connection between your spray gun and adhesive source.

Tip

Our precision tips are engineered to enhance the functionality of your adhesive spray gun. With a range of tip sizes available to suit different spraying requirements, our precision tips empower you to achieve professional results with ease and precision.

Canister Gun

TC452	FK18
TC453	FK20
TC466	FK20
TC467	FK18

Canister Hose

TC452	FK80
TC453	FK30
TC466	FK30
TC467	FK30

Canister Tip

TC452	11001
TC453	6501
TC466	M201
TC467	6501

QUALITY SOLUTIONS



"Infusion molding is great, but getting the right adhesive has been a bit of a nightmare. Forza came in and, I kid you not, in just 5 days they were able to get me adhesives that held better and worked with my laminate. Like I told Mike, it's one less thing now to keep me up at night."

Luxury and Sport Boat Manufacturer



"Last year, when regulations changed, we had to look for a new adhesive for our upholstery Department. Forza came in and in a couple of weeks was able to get us a new adhesive that worked and also met the new regulation specs (No HAPs and low/no VOCs)."

Major Watersport Boat and Personal Watercraft Manufacturer



READY TO SEE FOR YOURSELF?
CONTACT US

Family owned in the heartland of America for over 40 years. Rick, Rob, and Mike have deep expertise and are available 24/7/365



A smartphone is shown from a slightly elevated angle, displaying the Forza website. The screen shows a large image of a lion's head, the Forza logo with a lion icon, and the slogan "Proudly Made in the USA". Below the logo is a "LET'S TALK" button. The main text on the phone screen reads "WELCOME TO FORZA" and "We Build High-Performing Industrial Adhesive, Tape & Sealant Solutions".



Rick Glenn

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YOUR GUIDE TO OUR SOLUTIONS



High-Performance Product Line



See for yourself.

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