

Document Type	SAFETY DATA SHEET
Trade Name	81-0389
SDS #	S-0088 V1
Date of Issue:	5/16/24
Replaces (Date/Revision #)	05/16/2024- New
Effective Date	05/16/2024

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : 81-0389

Product code :

Manufacturer or supplier's details

Company : Forza Inc

Address : 3211 Nebraska Ave, Suite 300
Council Bluffs, Iowa 51501

Telephone : 402-731-9300

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Solvent based adhesive

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid
Odor	characteristic

GHS Classification

Flammable liquids : Category 2
 Skin irritation : Category 2
 Eye irritation : Category 2A
 Skin sensitization : Category 1
 Reproductive toxicity : Category 2
 Specific target organ toxicity - single exposure : Category 3 (Central nervous system)
 Specific target organ toxicity - repeated exposure : Category 2
 Aspiration hazard : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements:

H225 Highly flammable liquid and vapor. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H361fd Suspected of damaging fertility. Suspected of damaging the unborn child. H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements:

Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P331 Do NOT induce vomiting. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
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CREATING ADHESIVE, TAPE AND SEALANT SOLUTIONS THAT OUTPERFORM.

acetone	67-64-1	30 - 50
n-hexane	110-54-3	10 - 20
Toluene	108-88-3	10 - 20
Hexane, branched and linear	92112-69-1	5 - 10
methylcyclopentane	96-37-7	5 - 10
propan-2-ol	67-63-0	1 - 5
Rosin	8050-09-7	0.1 - 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	: Show this material safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. If symptoms persist, call a physician.
In case of skin contact	: Wash off with soap and water. Get medical attention if irritation develops and persists.
In case of eye contact	: Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
If swallowed	: Do NOT induce vomiting. If victim is fully conscious, give a cupful of water. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility. Suspected of damaging the unborn child. May cause damage to organs through prolonged or repeated exposure.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Specific hazards during fire fighting	: Cool closed containers exposed to fire with water spray.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

CREATING ADHESIVE, TAPE AND SEALANT SOLUTIONS THAT OUTPERFORM.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent spreading over a wide area (e.g., by containment or oil barriers).
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
Sweep up and shovel into suitable containers for disposal.
Non-sparking tools should be used.

SECTION 7. HANDLING AND STORAGE

- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Avoid inhalation of vapor or mist.
Do not use in areas without adequate ventilation.
Keep away from fire, sparks and heated surfaces.
Keep container closed when not in use.
Take precautionary measures against static discharges.
- Conditions for safe storage : Take measures to prevent the build up of electrostatic charge.
Use explosion-proof equipment.
Keep containers tightly closed in a dry, cool and well-ventilated place.
Keep away from sources of ignition - No smoking.
Solvent vapors are heavier than air and may spread along floors.
- Materials to avoid : Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
acetone	67-64-1	TWA	250 ppm	ACGIH
		STEL	500 ppm	ACGIH
		TWA	1,000 ppm	OSHA Z-1

			2,400 mg/m3	
		TWA	750 ppm 1,800 mg/m3	OSHA P0
		STEL	1,000 ppm 2,400 mg/m3	OSHA P0
		STEL	750 ppm 1,780 mg/m3	CAL PEL
		C	3,000 ppm	CAL PEL
		PEL	500 ppm 1,200 mg/m3	CAL PEL
n-hexane	110-54-3	TWA	50 ppm	ACGIH
		TWA	500 ppm 1,800 mg/m3	OSHA Z-1
		TWA	50 ppm 180 mg/m3	OSHA P0
		PEL	50 ppm 180 mg/m3	CAL PEL
Toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	200 ppm	OSHA Z-2
		CEIL	300 ppm	OSHA Z-2
		Peak	500 ppm	OSHA Z-2
		TWA	100 ppm 375 mg/m3	OSHA P0
		STEL	150 ppm 560 mg/m3	OSHA P0
		PEL	10 ppm 37 mg/m3	CAL PEL
		C	500 ppm	CAL PEL
		STEL	150 ppm 560 mg/m3	CAL PEL
Hexane, branched and linear	92112-69-1	TWA	500 ppm	ACGIH
		STEL	1,000 ppm	ACGIH
		TWA	500 ppm 1,800 mg/m3	OSHA P0
		STEL	1,000 ppm 3,600 mg/m3	OSHA P0
		TWA	100 ppm 350 mg/m3	NIOSH REL
		C	510 ppm 1,800 mg/m3	NIOSH REL
		PEL	500 ppm 1,800 mg/m3	CAL PEL
		STEL	1,000 ppm 3,600 mg/m3	CAL PEL
methylcyclopentane	96-37-7	TWA	500 ppm	ACGIH
		STEL	1,000 ppm	ACGIH
		TWA	500 ppm 1,800 mg/m3	OSHA P0
		STEL	1,000 ppm 3,600 mg/m3	OSHA P0

propan-2-ol	67-63-0	TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH
		TWA	400 ppm 980 mg/m3	OSHA Z-1
		TWA	400 ppm 980 mg/m3	OSHA P0
		STEL	500 ppm 1,225 mg/m3	OSHA P0
		PEL	400 ppm 980 mg/m3	CAL PEL
		STEL	500 ppm 1,225 mg/m3	CAL PEL

Engineering measures : Use local exhaust ventilation or other engineering controls to minimize exposures.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate risk management measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Organic vapor Type

Hand protection
Material : Solvent-resistant gloves

Eye protection : Safety glasses with side-shields

Hygiene measures : Avoid contact with skin, eyes and clothing.
Provide adequate ventilation.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Odor	: characteristic
Odor Threshold	: no data available
pH	: Not applicable
Melting point/freezing point	: is not determined
Boiling point/boiling range	: is not determined
Evaporation rate	: is not determined
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined

Vapor pressure	: is not determined
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, kinematic	: is not determined

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Conditions to avoid	: Heat, flames and sparks.
Hazardous decomposition products	: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

Components:

n-hexane:

Acute dermal toxicity	: LD50 Dermal Rabbit: 3,000 mg/kg
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Toluene:

Acute oral toxicity	: LD50 Oral Rat: 5,580 mg/kg
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Acute inhalation toxicity	: LC50 Rat: 12.5 mg/l Exposure time: 4 h
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propan-2-ol:

Acute oral toxicity : LD50 Oral Rat: 4,396 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

n-hexane :

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 2.1 - 2.98 mg/l
Exposure time: 96 h
Test Method: flow-through test

Rosin :

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 3.8 - 5.4 mg/l
Exposure time: 48 h
Test Method: static test

Persistence and degradability

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No data available

Bioaccumulative potential

Components:

acetone :

Partition coefficient: n-octanol/water : log Pow: -0.24

n-hexane :

Partition coefficient: n-octanol/water : log Pow: 3.90

methylcyclopentane :

Partition coefficient: n-octanol/water : log Pow: 3.37

propan-2-ol :

Partition coefficient: n-octanol/water : log Pow: 0.05

Rosin :

Partition coefficient: n-octanol/water : log Pow: > 3 - 6.2pH: 6
GLP: yes

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : This product meets the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. It is ignitable waste class D001. Disposal via incineration is recommended. Consult your state, local, or provincial authorities for more restrictive requirements. The hazard and precautionary statements displayed on the label also apply to any residues left in the container.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1133
Proper shipping name : Adhesives
Class : 3
Packing group : II
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364

CREATING ADHESIVE, TAPE AND SEALANT SOLUTIONS THAT OUTPERFORM.

Packing instruction : 353
 (passenger aircraft)

IMDG-Code

UN number : UN 1133
 Proper shipping name : ADHESIVES

Class : 3
 Packing group : II
 Labels : 3
 EmS Code : F-E, S-D
 Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 1133
 Proper shipping name : Adhesives

Class : 3
 Packing group : II
 Labels : FLAMMABLE LIQUID
 ERG Code : 128
 Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
 Respiratory or skin sensitization
 Reproductive toxicity
 Specific target organ toxicity (single or repeated exposure)
 Aspiration hazard
 Skin corrosion or irritation
 Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313

: The following components are subject to reporting levels established by SARA Title III, Section 313:

n-hexane	110-54-3
Toluene	108-88-3
propan-2-ol	67-63-0

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

n-hexane	110-54-3
Toluene	108-88-3

US State Regulations

California Prop 65

Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA

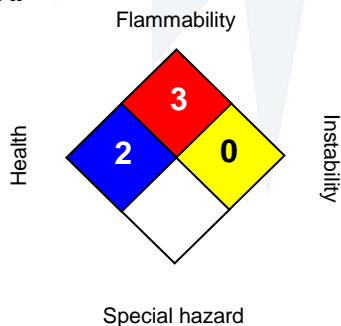
All substances listed as active on the TSCA inventory

Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AIIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	3*
FLAMMABILITY	3
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic