



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Industrial IC952



Contact Adhesive



ForzaBOND® IC952 is a low VOC contact adhesive, formulated for superior smoothness of the spray pattern.

Benefits

- Excellent Heat Resistance
- Quick Tack
- Snow flake pattern
- Low VOC Formulation
- 100% Adhesive Transfer to substrate
- Fully Portable System
- Fast Dry Time
- Post-Formable
- California Compliant

Application Instructions

- Apply adhesive to both surfaces to be mated at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with pebble spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

Applications

ForzaBOND® IC952 is a portable, self-contained spray adhesive system designed for field and shop applications including:

- High-strength bonding across numerous substrates
- Zero telegraphing through substrates

Technical Data

Total Solids:	24-30%
VOC Content:	38 g/L
Appearance:	Clear or Red
Shelf Life:	12 Months
Dry Time:	2-4 Minutes
Open Time:	Long
Solvent System:	Methyl Acetate
Spray Pattern:	Pebble

Sizes

22L Disposable Canister	108L Returnable Canister
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Recommended Equipment

- FK20 Gun
- FK30 Hose
- 6501 Tip

Recommended Cleanup

- FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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