



# Forza™

**BOND** | A FORCE TO BE RECKONED WITH

## Marine

### M-OS764



## Performance Polymer



ForzaBOND® M-OS764 is a non-hazardous, high-strength, single-part, moisture cure adhesive.

## Benefits

- Retains strong bond through impact, peel, flex, and changing temperatures
- Contains no solvents or isocyanate
- Non-yellowing - Exposed to UV
- Does not form bubbles, shrink or crack when curing
- Highly resistant to water, salt water, oil, grease, fuel, and mild chemicals
- Paintable even when wet
- High tack holds parts until cured
- UV stable
- Non Hazardous
- Structural Strength
- Extreme Durability

## Product Application

- Generally applied by extrusion, and trowel.
- Apply to clean, dry surfaces free of contaminants that can adversely affect adhesion.
- Remove all old sealant before applying this product.
- Testing a small area for compatibility is recommended.
- Easy clean up with dry rag or mineral spirits.

**Bead Widths (inch)**      **Linear Yield (FT) / oz**

|     |         |
|-----|---------|
| 1/8 | 12.2 ft |
| 1/4 | 3.05 ft |
| 3/8 | 1.35 ft |
| 1/2 | 9.2 in  |
| 5/8 | 5.88 in |
| 3/5 | 4.08 in |

## Applications

ForzaBOND® M-OS764 is specifically designed to bond a large variety of materials including metals, granite, painted steel, glass, wood, most plastics, fiberglass, rubber, and polystyrene foam. Provides a permanent structural bond with internal and external applications above the waterline:

- Structural bonding composites
- Metal applications - repairing welds not under load
- Windshield on watercraft

## Technical Data

|                             |                                       |
|-----------------------------|---------------------------------------|
| <b>Skin Time:</b>           | <b>Less than 30 min @ 68°F/65% RH</b> |
| <b>Tack Free Time:</b>      | <b>Less than 1 hour @ 68°F/65% RH</b> |
| <b>Elongation at Break:</b> | <b>300-500%</b>                       |
| <b>Shore A Hardness:</b>    | <b>50-55 +/-</b>                      |
| <b>Color:</b>               | <b>White &amp; Gray</b>               |
| <b>Viscosity:</b>           | <b>787,000 cps</b>                    |
| <b>Temperature Range:</b>   | <b>-75° - 200°F</b>                   |
| <b>Shelf Life:</b>          | <b>12 Months</b>                      |
| <b>Lap Shear Strength:</b>  | <b>700 psi</b>                        |
| <b>Sag:</b>                 | <b>Non-Sagging</b>                    |
| <b>Staining:</b>            | <b>Non-Staining</b>                   |

## Packaging

|                         |                       |
|-------------------------|-----------------------|
| <b>10.1oz Cartridge</b> | <b>20oz Sausage</b>   |
| <b>52 Gallon Drum</b>   | <b>5 Gallon Pail</b>  |
|                         | <b>28oz Cartridge</b> |

**Recommended Cleanup  
When Wet**

Water  
Alcohol

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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