



# Forza™

**TAPE** | A FORCE TO BE RECKONED WITH

## Industrial T464



### Double-Coated Tape



**ForzaTAPE® T464** is a double-sided hybrid rubber based tape that bonds exceptionally well in cold conditions.

### Benefits

- Works exceptionally well in cold weather
- Provides strong bond to cold or damp surfaces
- Performs well on LSE materials
- Good cohesive strength
- High Initial tack
- Excellent peel and shear
- Bonds a wide variety of substrates

### Product Application

- Apply to the part to be bonded, ensuring that no air is trapped between the tape and the substrate.
- Surfaces should be clean and free of dirt, oil, frost, etc. Stated temperatures are a range and products may be applied at higher or lower temperatures.
- Remove the release liner and apply with care to the part to be bonded, ensuring that no air is trapped between the tape and the substrate.
- Apply with recommended application pressure of 15 pounds per inch of tape width.
- At the point of final assembly or lamination, remove the release liner and apply with care to avoid wrinkles or trapped air.
- It is recommended that end user test for suitability in their environment.

### Applications

- Bonds paper and corrugate materials, including wax coated corrugate
- Bonds many foams including XLPE, EPDM, EVA, and polyurethane foams
- Bonds LSE materials, plastics, and metals
- Applications that require high tack in cold temperatures

### Technical Data

Adhesive Thickness:	2.0 mils
Peel Adhesion (2mil PET backed, 30 min dwell) Stainless Steel/HDPE:	6.8 lbs   in 109oz/in    3.4lbs/in 54oz/in
Linear Thickness:	4.4 mils
Minimum Application Temperature:	-10°F (-23°C)
Service Temperature Range:	6.5 lbs/in 104oz/in
Shelf Life:	12 Months
Total Thickness:	Above -10°F (-23°C)

### Size

1-1/2in x 180ft

2in x 180ft

1-1/2in x 1080ft

custom sizes available

CREATING INDUSTRIAL ADHESIVE, TAPE AND SEALANT SOLUTIONS THAT OUTPERFORM

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