



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Transportation

# T-C222



## High Temp Adhesive



ForzaBOND® T-C222 is a flammable, high performance, neoprene contact adhesive.

### Benefits

- Excellent Weather Resistance
- Excellent coverage
- Post formable
- High - temperature resistance
- 80% of final strength achieved upon bonding
- Full strength achieved in 24 hours
- Fast drying
- No ODS (Ozone Depleting Substances)
- No chlorinated solvents
- Sprayable/Rollable/Brushable

### Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc. Apply to both surfaces to be bonded.
- Adhesive should be applied to each surface, allowed to dry (until non transferable to finger), then bonded under pressure.
- When brushing, multiple coats may be required on porous surfaces.
- When spraying, use of DeVilbiss JGA with FX tip and needle or Binks 2001 or 95 gun and 63B tip 2nd needle or similar equipment is satisfactory.
- Apply pressure with a hand laminate roller or nip roller. If adhesive is left to dry for over 30 minutes, parts should be re-coated.
- Normal coverage required with web spray pattern is approximately 80%. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition. If spray tip clogs unscrew the spray tip from the gun and clean with a solvent such as lacquer thinner or acetone.
- Do not use a pin on the spray tip orifice.

### Applications

ForzaBOND® T-C222 is specifically designed to laminate and bond laminates, unbacked vinyl, carpeting, and headliners to metals, composites, and treated lumber in transportation applications. Applications include:

- Unbacked vinyl flooring and headliners in buses, RVs, and trailers
- Bonding virgin rubber matting in horse trailers
- Dashboards and steering wheel wraps

### Technical Data

Appearance:	Clear or Blue
Shelf Life:	12 months
Solids:	15-21 %
Solvent:	Flammable
VOC:	569 g/L
Viscosity:	250-300 cps

### Sizes

1 Gallon Can	5 Gallon Pail
52 Gallon Drum	

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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