



# Forza™

**BOND** | A FORCE TO BE RECKONED WITH

## Industrial

# C331



### Non-Flam Sprayable Contact Adhesive



ForzaBOND® C331 is a non-flammable high performance spray contact adhesive

## Benefits

- Non-flammable
- Excellent high coverage
- Over 220°F (105°C) temperature resistant
- 80% of final strength achieved immediately; full strength achieved in 24 hours
- Fast drying with long open time
- No ODS (Ozone Depleting Substances)
- VOC free
- Qualifies for LEED®-NC & CI EQ Credit 4.4: laminating adhesives shall contain no urea formaldehyde resins

## Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc. Apply to both surfaces to be bonded.
- Adhesive should be applied to each surface, allowed to dry (until non transferable to finger), then bonded under pressure.
- When brushing, multiple coats may be required on porous surfaces.
- When spraying, use of DeVilbiss JGA with FX tip and needle or Binks 2001 or 95 gun and 63B tip 2nd needle or similar equipment is satisfactory.
- Adhesive should be applied at a minimum of 2.0 dry grams per square foot. Apply pressure with a hand laminate roller or nip roller.
- Normal coverage required with web spray pattern is approximately 80%. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition. If spray tip clogs unscrew the spray tip from the gun and clean with a solvent such as lacquer thinner or acetone.
- Do not use a pin on the spray tip orifice.

## Applications

ForzaBOND® C331 bonds veneers, fabrics, upholstery, foam, headliners, cork, fiberglass, and many plastics. Bonds applications where smoothness is required (e.g. glossy or thick laminate and fabrics). Laminating flexible material in nearly any applications.

## Technical Data

Appearance:	Amber
Shelf Life:	12 months
Solids:	22-28 %
Solvent:	Non-Flammable
VOC:	0 g/L
Viscosity:	

## Sizes

1 Gallon Can	5 Gallon Pail
55 Gallon Drum	

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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