



A Comprehensive Guide
to High-Performing
Industrial Adhesive,
Tape & Sealant Solutions





Forza™

noun / Italian for "force" /fôrsə/

1. Strength, Power, Force

2. Strength or power exerted on an object

Who We Are

Forza is a family-owned adhesive, sealant & specialty tape manufacturer based in the US. We supply the global industry with superior, customized products that outperform.

In business since 1979, Forza is big enough to deliver best-in-class products for specific applications yet small enough to take care of our customers every step of the way. With our deep industry knowledge and our unique hybrid approach – vertically integrated manufacturing combined with a complete in-house R&D lab, we're uniquely capable of developing, producing and shipping cost-effective solutions that outperform all others.

At Forza, we do what other manufacturers won't. That means finding a better solution is just the beginning. If you're looking to take your products, your results and your business to the next level, we're ready to over deliver for you.

SUPERIOR INDUSTRIAL SOLUTIONS

We help solve the Industrial Industry's toughest adhesive-related problems.

CUSTOMER PROBLEM:

“Traditional adhesives, limit production speed & lower quality”

“Before we found Forza, we had to wait several hours before packaging each of our mattresses because the adhesive we were using wasn’t fully cured. And we had an unacceptably large number of product quality issues due to the moisture levels in finished packaging.

Using their optimization process, Forza identified the best adhesive / sealing solution for our specific requirements. They helped us move from manufacturing mattresses to boxing them within minutes. And our moisture-related defect rates have dropped to near zero.”

CUSTOMER PROBLEM:

“Concerns about safety and slower product output ”

“With Forza’s help, we went from an output of 70 units/day to 120 units/day, roughly a 41% increase in production capacity without increasing equipment costs or manufacturing overheads.

Forza recommended a more convenient, quieter, and more reliable system that really improves our operations. And our employees love it.”



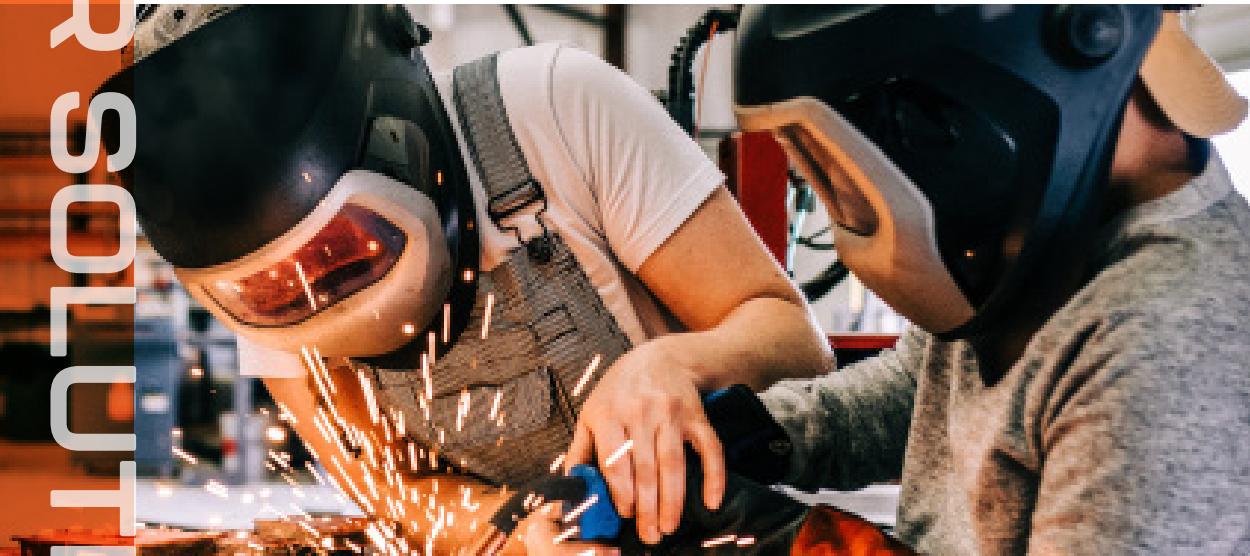
CUSTOMER PROBLEM:

“Outdated systems are noisy, unreliable, and expensive to maintain”

“Our legacy water- and solvent-based guns, hoses, and centralized air pressure systems required A LOT of maintenance to keep them up and running.

Forza’s onsite assessment helped identify major improvement areas, and enabled us to switch to a simpler, quieter, more convenient, and more efficient system.

The new Forza system is also non-flammable, which makes our plant that much safer.”



With a proprietary Product Optimization Process, in-house R&D lab, and onsite manufacturing facilities, we guarantee customers challenges will be addressed and they will receive the best product solution for their application, manufactured and shipped on time, in full and within budget with their first order and every order.



Industry-Leading In-House R&D + TESTING LAB



Our R&D capabilities allow us to formulate new customized solutions, or reformulate current products to optimize for specific applications.

Our testing lab offers unique real value to customers. We can test substrates on-site - simulating real world conditions - to find optimal solutions quickly and affordable.

Formulation and testing capabilities:

- Strength testing (pull & shear)
- Accelerated heat aging
- Environmental testing (humidity, UV, IR)
- Extreme weather testing (Hot + Cold)
- Viscosity, Hardness, PH
- Long term product stability and efficacy
- Identification of chemical components and quantities in formulations
- Testing to all ASTM standards

Never stuck in the past, we're working today for a sustainable **TOMORROW**

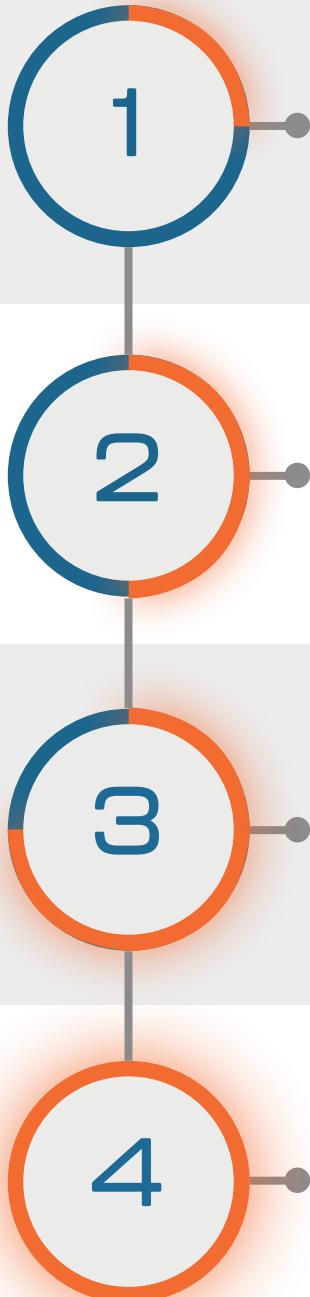
With world-class R&D and development capabilities, we're continuously researching, formulating, and testing new chemistries and manufacturing practices, to meet the changing demands of the marine industry.

We're creating products that offer:

- Better-performance
- Increasing efficiencies = lower cost
- More sustainable chemistries & containers
- Reduced environmental impact
- Zero off-gassing
- Low/no solvents
- Low/no toxicity
- No VOCs
- Low/No odors
- No HAPs
- More sustainable packaging

Our Performance Optimization.

The Forza Process® is a one-of-a-kind holistic method that identifies and delivers the perfect product solution that performs better than all others. Never settling for less, our process raises the bar for performance, efficiency, customer experience, and, most importantly, customer success.



DIAGNOSE

A multi-faceted holistic review - to make sure we meet the needs, concerns, and requirements of all stakeholders. We dig deep to uncover things that are hidden and even unknown:

- Engineering & Design
- Operations
- Operators
- EHS
- Quality
- Purchasing

OPTIMIZE

Where the magic happens! An approach unlike any other to determine the very best solution:

- Collaboration between key departments within Forza
- Development of custom solution/formulation if current products don't meet the needs
- Testing of solution in-house lab with actual substrates to prove performance and guarantee solutions

VALIDATE

We go the extra mile to confirm results:

- Final validation of solutions through on site applications and proof of function
- Reassurance provided through presentation of testing data
- Final review with all parties and departments to review solution scope and ensure 100% satisfaction

DELIVER

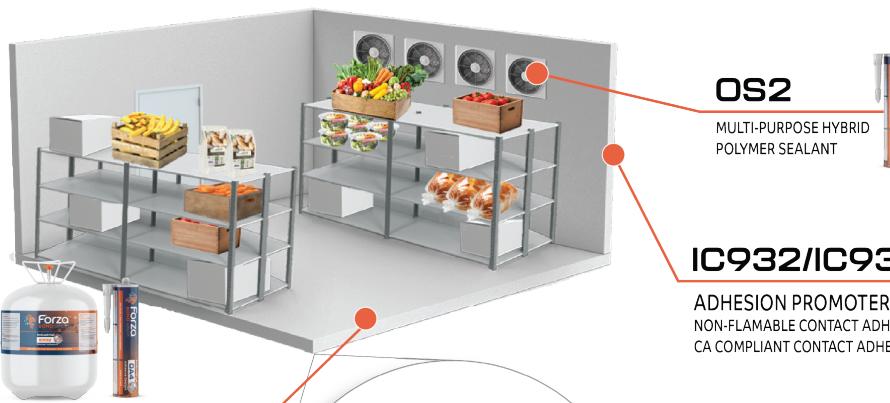
With the fastest response time in the industry we provide:

- Introduction to dedicated account executives who will be there for your success!
- One-of-a-kind customer appreciation program
- Guarantee of product performance through our 4x Quality Consistency Program

Refridgerator Solutions

With a full R&D formulations lab at our disposal, we're able to deliver tailor-made solutions that are rugged enough to meet the most demanding needs of the marine industry while remaining simple and intuitive for today's manufacturing environment.

At Forza, we're committed to exceeding our customers' expectations with every solution we deliver.



IC932/OA4

NON-FLAMABLE CONTACT ADHESIVE
HIGH-STRENGTH HYBRID POLYMER

IC932/IC933

NON-FLAMABLE CONTACT ADHESIVE
CA COMPLIANT CONTACT ADHESIVE

OS35
SILICONE SEALANT

OA12/OA4/T215

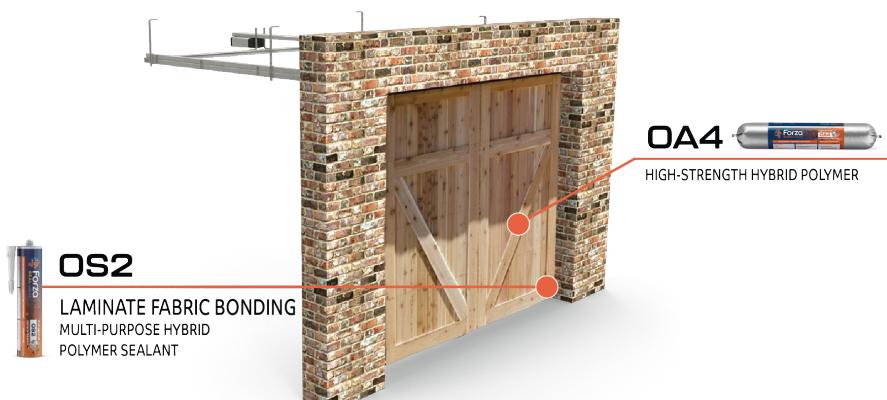
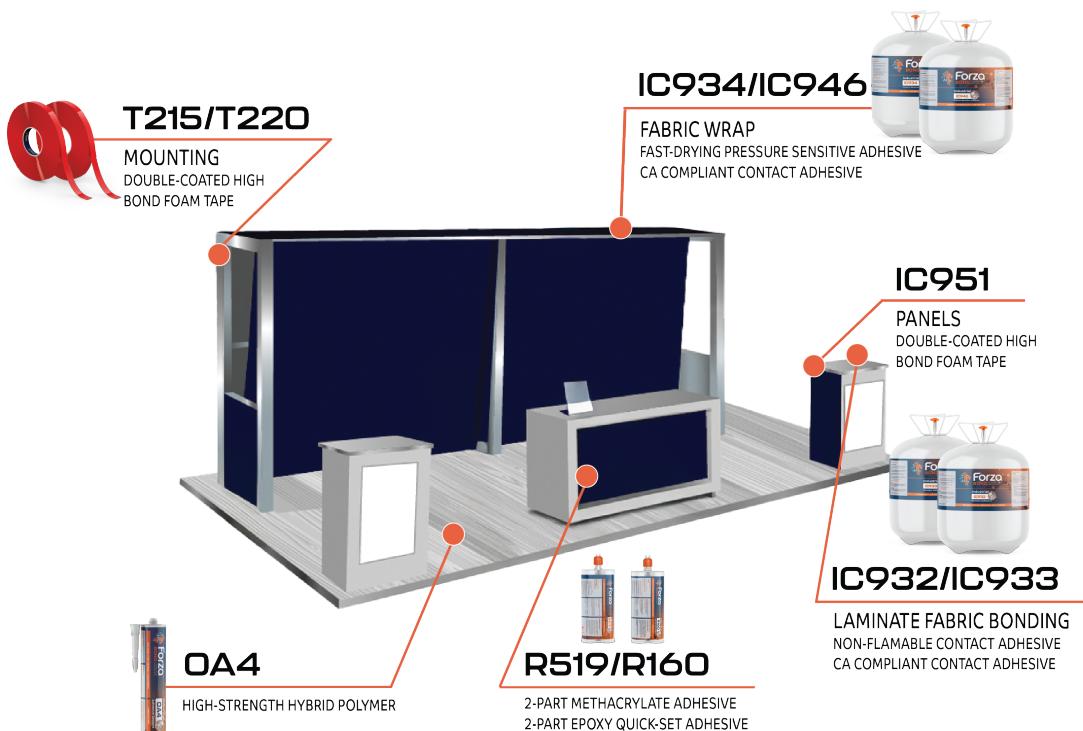
HIGH-STRENGTH HYBRID POLYMER
DOUBLE-COATED HIGH BOND TAPE



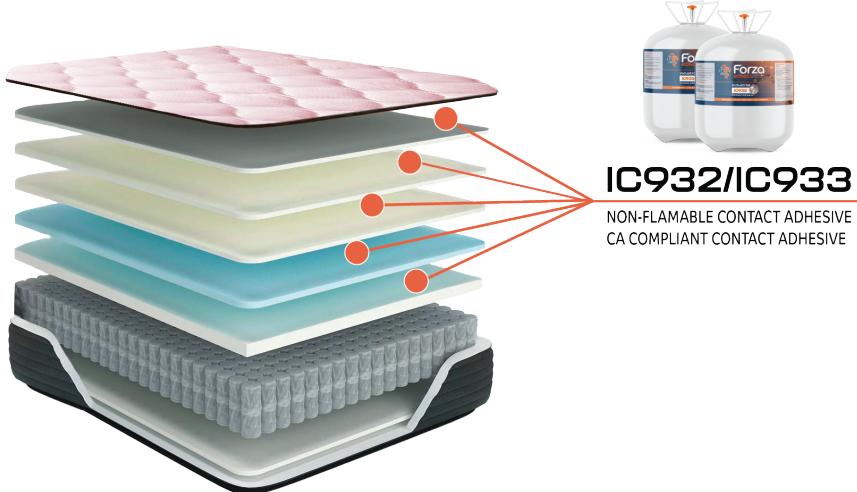
Office Building & Furniture Solutions



Trade Show & Carriage Door Solutions



Mattress & Seat Solutions



INDUSTRIAL ADHESIVES



Forza™ BOND

A FORCE TO BE
RECKONED WITH



Forza high-performance adhesives are engineered to give industrial manufacturers superior options that outperform all other choices. Forza adhesives are designed to enhance performances, durability, longevity, sustainability, ease-of-use, and ultimately, customers' bottom line.

CHEMISTRY TYPES

- ACRYLIC - MMA
- EPOXIES
- MODIFIED EPOXIES
- CYANOACRYLATES
- HYBRID POLYMERS
- HOT MELTS
- WATER BASE
- SOLVENT BASED



INDUSTRIAL SEALANTS



Forza offers an industry-leading range of ultra-high-performance sealants and adhesives, each specifically developed and designed for the demanding needs of growing industries.

CHEMISTRY TYPES

- HYBRID POLYMERS
- SILICONE
- MODIFIED EPOXIES



INDUSTRIAL TAPES



Forza™
TAPE | A FORCE TO BE
RECKONED WITH



Forza offers an industry-leading range of ultra-heavy-duty tapes, each specifically developed, designed, and tested in the real world for the most demanding needs of our industrial customers.

CHEMISTRY TYPES

- RUBBER BASED PSA
- ACRYLIC BASED PSA
- SPECIALTY FOAMS
- TRANSFER TAPES
- MASKING TAPE
- DOUBLE COATED
TAPES
- FSK
- FOIL



INTRODUCING RUGGED RED CLEANERS



From
Forza™
OUR TEAM. OUR SCIENCE. YOUR FORCE.



With its new line of RuggedRed Cleaners, Forza offers a full range of heavy duty, ultra-concentrated cleaning and degreasing products that meet the toughest of industrial and professional cleaning needs. The products are formulated with ingredients that are tough on dirt, grease, grime, and germs, yet safe for skin and surfaces. RuggedRed delivers a proven, powerful clean.

PRODUCT TYPE

- HEAVY-DUTY DEGREASER
- CLEANER & DEGREASER
- ALL-PURPOSE CLEANER
- GLASS CLEANER
- FOAMING GLASS CLEANER
- CITRUS ADHESIVE REMOVER
- MOLD & MILDEW STAIN CLEANER
- INSTANT ODOR REMOVER
- SPOT & STAIN REMOVER
- CARPET CLEANER
- HARD SURFACE CLEANER
- CONCRETE FLOOR CLEANER
- HAND CLEANER
- HEAVY DUTY HAND CLEANER
- TOUGH TOWELS





A Industrial Product Portfolio To Be Reckoned With.

Forza high-performance products are engineered to give industrial manufacturers superior options that perform better than all other choices.

Forza products are designed to:

- Enhance performance
- Durability
- Longevity
- Sustainability
- Ease of Use
- Customers' bottom lines

With a full R&D formulations lab at our disposal, we're able to deliver tailor-made industrial solutions that are rugged enough to meet the most demanding needs of the Industrial industry while remaining simple and intuitive for today's manufacturing environment.

At Forza, we are committed to exceeding our industrial customers' expectations with every solution we deliver.

IC932 - NON-FLAMMABLE, NON-METHYLENE CHLORIDE, CONTACT

Applications



This contact adhesive is specifically formulated to permanently bond:

- Marine carpeting to metal, wood, and composites
- Head liner to interiors
- Foam in upholstery and seating
- Plastic laminate in wood working
- Porous and insulation materials

Benefits

- Non-Flammable
- Non-Methylene Chloride/N-Propyl Bromide
- High Strength
- High Heat Resistance
- Quick Tack
- Fast Dry Time
- Lower VOC Formulation
- Fully portable system
- HAPs Free

Sizes, Equipment, Color

- | | | |
|-----------------|------------------------|---------|
| • 22L Canister | • FK80 Hose | • Clear |
| • 108L Canister | • FK18 Spray Gun | • Blue |
| | • 11001 Spray Tip | |
| | • FK300 Splitter Valve | |

IC933 - CA COMPLIANT CONTACT ADHESIVE

Applications



This contact adhesive is specifically formulated to bond:

- Marine carpeting including metal, wood, and composites.
- Head liner to interiors.
- Foam in upholstery and seating.
- Plastic laminate in wood working.

Benefits

- Excellent bonding to porous substrates
- Aggressive - adheres to nearly any surface
- Good heat resistance (up to 180°F/82°C)
- High-strength, long-term bond
- Strong initial bond
- Low VOC California Compliant (SCAQMD Rule 1168)

Sizes, Equipment, Color

- | | | | |
|---------------|---------------------|------------------|---------|
| • 55 Gal Drum | • 22L Canister | • FK30 Hose | • Clear |
| • 5 Gal Pail | • 108L Canister | • FK20 Spray Gun | • Red |
| • 1 Gal Pail | • 13 oz Aerosol Can | • M201 Spray Tip | |



IC934 - AGGRESSIVE, FAST-DRYING, PRESSURE SENSITIVE ADHESIVE



Applications

Specially designed as an aggressive tack, quick drying formulations. Ideally for bonding and fixturing porous materials instantly. Ideal for vertical applications, as well as wrapping and stuffing applications. Ideally suited for applications involving polystyrene as it will not attack or cavitate the foam.

Benefits

- Styrene Safe
- Aggressive Tack
- Very Fast Drying
- Full strength achieved in 24 hours
- No ODS (Ozone Depleting Substances)

Sizes, Equipment, Color

- | | | |
|--------------------|-------------------|---------|
| • 13oz Aerosol Can | • FK30 Hose | • Clear |
| • 22L Canister | • FK20 Spray Gun | • Green |
| • 108L Canister | • 6501B Spray Tip | |

IC946 - LOW VOC, CA COMPLIANT, AGGRESSIVE, FAST DRYING PRESSURE



Applications

Specifically designed as an economical & aggressive pressure sensitive adhesive. Ideal for quick stick applications including fixturing & wrapping of porous materials. Also bonds to foams, metals, plastics and concrete walls.

Benefits

- Pressure sensitive adhesive
- Very fast drying
- Long lasting high tack
- Aggressive bond
- Low VOC & California Compliant (SCAQMD Rule 1168)
- No ODS (ozone depleting substances)

Sizes, Equipment, Color

- | | | |
|--------------------|-------------------|---------|
| • 13oz Aerosol Can | • FK30 Hose | • Clear |
| • 22L Canister | • FK20 Spray Gun | • Red |
| • 108L Canister | • 6501B Spray Tip | |



IC947 - HIGH-TEMP, STYRENE SAFE, PRESSURE SENSITIVE ADHESIVE



Applications

A web spray adhesive specifically designed for use in marine applications using:

- Polystyrene
- Foam of all types
- Flooring product
- Carpeting
- Acoustic Materials
- Vinyls (backed)
- Insulation
- Wood
- Fabrics

Benefits

- Polystyrene safe - will not dissolve
- High heat resistance
- Aggressive - Adhere to nearly any surface
- Re-positionable - high tack - excellent coverage
- Web Spray
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours
- Fast drying with long open time
- Excellent green strength and high heat resistance
- No ODS (Ozone Depleting Substances)
- OTC Compliant
- Temporary fixturing single-sided applications

Sizes, Equipment, Color

- | | | |
|----------------|-----------------------------|---------|
| • 22L Canister | • Fk20 Spray Gun | • Clear |
| • 108 Canister | • Fk30 Hose | • Green |
| | • Use M201, 6501, Spray Tip | |
| | • FK300 Splitter Valve | |

81-0389 - PREMIUM HIGH-TEMP NEOPRENE CONTACT ADHESIVE

Applications

This product is specifically designed to bond leather, veneer, fabric, upholstery, foam, wood, rubber, plastic, laminate, melamine, metal, cork, fiberglass, and many plastics.

Ideal for furniture and cabinets, especially good for laminating flexible materials to panels. Rapid bonding of light weight parts.
Widely used in Aircraft refurbishing industry

Benefits

- Excellent coverage
- Excellent green strength
- High temperature resistance
- Fast, high tack
- 80% of final strength achieved immediately, full strength achieved in approximately 24 hours
- Fast drying
- Sprayable

Sizes & Color

- | | |
|------------------|---------|
| • 1 Gallon Can | • Red |
| • 5 Gallon Pail | • Amber |
| • 54 Gallon Drum | |



C130 - NEOPRENE CONTACT ADHESIVE



Applications

Is specifically designed for laminating and general bonding to substrates. Laminates and bonds a wide variety of materials including:

- Headliners
- Dashboard covers
- Vinyls
- HPL (High Pressure Laminate)

Benefits

- Excellent coverage
- Fast drying
- Excellent temperature resistance
- 80% of final strength achieved upon bonding
- Full strength achieved in 24 hours
- Fast drying
- No ODS (Ozone Depleting Substances)
- No chlorinated solvents
- Sprayable/Rollable/Brushable

Sizes, Cleanup, Colors

- | | | |
|------------------|--------------------|---------|
| • 1 Gallon Can | • Mineral Spirits | • Amber |
| • 5 Gallon Pail | • Organic Solvents | |
| • 55 Gallon Drum | | |

C150 - CA COMPLIANT CONTACT ADHESIVE



Applications

This contact adhesive is specifically formulated to bond:

- Carpeting including metal, wood, and composites.
- Head liner to interiors.
- Foam in upholstery and seating.
- Plastic laminate in wood working.

Benefits

- Excellent bonding to porous substrates
- Aggressive - adheres to nearly any surface
- Good heat resistance (up to 180°F/82°C)
- High-strength, long-term bond
- Strong initial bond
- Low VOC California Compliant (SCAQMD Rule 1168)

Sizes

- 1 Gallon Can
- 5 Gallon Pail
- 55 Gallon Drum



C331 - NON-FLAMMABLE HIGH PERFORMANCE SPRAY CONTACT ADHESIVE



Applications

Specifically formulated as an economical, high-strength adhesive for bonding fiberglass to metal in duct liner applications. It is versatile and suitable for additional substrates, including wood, foam, carpet, paper, cardboard, fabric, and plastics.

Benefits

- Non-flammable
- Fast Drying
- Excellent high coverage
- 80% of final strength achieved immediately; full strength achieved in 24 hours
- Fast drying with long open time
- No ODS (Ozone Depleting Substances)
- VOC Free
- Qualifies for LEED* - NC & CI EQ Credit 4.4: laminating adhesives shall contain no urea formaldehyde resins

Sizes

- 1 Gallon Can
- 5 Gallon Pail
- 55 Gallon Drum

OA4 - HIGH-STRENGTH HYBRID POLYMER ADHESIVE/SEALANT



Applications

Specifically designed for permanent, flexible, and structural bonding in marine applications. It is formulated to bond a wide variety of materials, including aluminum, brass, steel, wood, plastics, and fiberglass composites without the need for fasteners.

Applications include:

- Bonding stiffeners in aluminum bass boats
- Reinforcing materials in fiberglass boats
- Bonding teak flooring and furniture

Benefits

- High Strength
- Excellent Weather Resistance
- No solvents or isocyanate
- Retains strong bond through impact, peel, flex, and changing temperatures
- Non-Yellowing when exposed to UV
- Does not form bubbles, shrink, or crack upon curing
- Highly weather resistant
- Can be painted in most applications
- Low-temperature flexibility (properties retained to -75°F)

Sizes, Cleanup, Color

- 10.1 Cartridge
- 20oz Sausage
- 28oz Cartridge
- 5 Gallon Pail
- 52 Gallon Drum
- Water
- Alcohol
- White
- Gray
- Custom



OA13 - HIGH GREEN STRENGTH QUICK GRAB HYBRID POLYMER ADHESIVE



Applications

Specifically designed for mounting and bonding without the need of fasteners.

Including:

- Bonding side skins and diamond plating in cargo & horse trailers
- Bonding metal and FRP in roof bow applications for semi, cargo, livestock trailers, and emergency vehicles

Benefits

- High green strength
- Low odor and VOC content
- No solvents or isocyanate
- Can be used on a variety of substrates
- Excellent adhesion to both porous and non-porous substrates
- Excellent resistance to water, weathering, and aging
- Can be painted over once fully cured

Sizes

- 10.1 oz Cartridge
- 20 oz Sausage
- 28 oz Cartridge
- 5 Gallon Pail
- 52 Gallon Drum

OS24 - ULTRA HIGH-STRENGTH HYBRID POLYMER STRUCTURAL ADHESIVE



Applications

Specifically designed to bond a large variety of materials including metals, granite, painted steel, glass, wood, most plastics, fiberglass, rubber, and polystyrene foam. Provides a permanent structural bond with internal and external applications above the waterline:

- Structural bonding composites
- Metal applications - repairing welds not under load
- Windshield on watercraft

Benefits

- Retains strong bond through impact, peel, flex, and changing temperatures
- Contains no solvents or isocyanate
- Non-Yellowing
- Does not form bubbles, shrink, or crack
- Highly resistant to water, salt water, oil, grease, fuel, and mild chemicals
- Paintable even when wet
- High tack holds parts until cured

Sizes, Cleanup, Colors

- 10.1 oz Cartridge
- 20 oz Sausage
- 28oz Cartridge
- 5Gallon Pail
- 52 Gallon Drum
- Water
- Alcohol
- White
- Gray



OSA - ADHESIVE PRIMER & PROMOTER



Applications

Isopropyl alcohol based cleaner/adhesion promoter. Promotes adhesion to painted surfaces, bare metals, and plastics.

Benefits

- Low odor
- Fast drying
- Promotes adhesion to difficult substrates
- Easy wipe on format
- Reduces grease and oils

Sizes

- 1 Quart Can

R160 - EPOXY QUICK-SET TWO-PART ADHESIVE

Applications

Designed to bond to wood, concrete, fiberglass, and most thermoset plastics, metals, and composite materials.

Benefits

- 1:1 ratio, easy mixing or dispensing
- 3 minute work life, 8 minute handling strength
- -60°F to 250°F service temperature
- Resistant to water, salt, vehicle fuels, fluids, and many other substances

Sizes

- 280 ml Cartridge
- 55 Gallon Drum



R221 - MODIFIED EPOXY ADHESIVE



Applications

Ideal for the structural bonding of metals and other various materials in panel assembly. It is also suitable for the structural bonding of wood, ceramics, composites, concrete, and FRP, as well as combinations of these materials where a flexible bond line is desired.

Benefits

- 1:1 ratio, easy mixing/dispensing
- Minimal surface preparation required
- -75°F to 400°F service temp
- Retains flexible bond line, outperforms most "brittle" two-part adhesives
- Light stable and UV resistant
- Paintable
- 0 VOC
- Generates no heat
- 100% solids no shrinking

Sizes

- 400ml Cartridge
- 52 Gallon Drum
- 5 Gallon Pail

R519 - TWO-PART METHACRYLATE ADHESIVE



Applications

Bond engineered thermoplastics, thermosets, composites, rubbers, and metals without the need for surface preparation, primers, or chemical wipes. Ideally suited for structural applications.

Benefits

- Excellent bond strength
- Impact and weather resistant
- 1:1 ratio - easy mixing and dispensing
- Minimal surface preparation required
- Forms tough, high-strength, high-impact resistant bonds
- Resists most common industrial cleaners, fuels, lubricants, and environmental conditions
- Retains bond in strength in boiling water, salt water, salt fog, kerosene, gasoline, diesel fuel, antifreeze, hydraulic fluid, and cutting oils

Sizes

- 50 ml Cartridge
- 400 ml Cartridge
- 5 Gallon Pail
- 52 Gallon Drum



OS2 - MULTI-PURPOSE HYBRID POLYMER SEALANT

Applications

Designed to seal a large variety of materials in boat manufacturing:

- Bonds to fiberglass, wood, metal, and glass
- Designed for interior and exterior sealing above the water line



Benefits

- Retains strong seal through impact, peel, flex, and changing temperature
- Easily apply by extrusion, or trowel
- Non-Yellowing
- Does not form bubbles, shrink, or crack
- Highly weather resistant
- Immediately paintable
- Low temperature flexibility

Sizes, Cleanup

- 10.1oz Cartridge
- 20oz Sausage
- 28oz Cartridge
- 52 Gallon Drum
- 5 Gallon Pail
- Water
- Alcohol

OS31 - SELF-LEVELING HYBRID POLYMER SEALANT

Applications

Is a hybrid polymer, self-leveling, high performance sealant. Specifically designed for sidewalks, balconies, pavements, terraces, and warehouses.



Benefits

- Self-Leveling
- Hybrid Polymer
- 100% Solids
- Non-Shrinking
- High Durability
- Excellent Adhesion

Sizes, Color

- 10.1oz Cartridge
- 20oz Sausage
- 28oz Cartridge
- 5 Gallon Pail
- 52 Gallon Drum



OS35 - NEUTRAL CURE OXIME SILICONE SEALANT



Applications

Is a neutral-cure oxime silicone sealant that is designed to offer a strong reliable seal to a variety applications including:

- Ceramic Tile
- Fiberglass
- ABS
- Acrylic
- PVC
- Wood & Masonry

Benefits

- High weather resistant
- Multi-Surface Bond
- Single components RTV (Room Temperature Vulcanizing), Anti-Fungal properties
- Can be applied to overhead or vertical joints
- Excellent UV resistance, does not crack, collapse in direct sunlight

Sizes, Color

- 10.1oz Cartridge
- 20oz Sausage
- 2 Gallon Pail
- 5 Gallon Pail
- 55 Gallon Drum
- Clear
- White
- Black
- Gray

OS37 - ACETOXY SILICONE



Applications

Is a moisture cure acetoxy silicone sealant designed to offer a reliable seal to a variety of substrates including:

- Ceramic Tile
- Glass
- Some Metals and Plastics

Benefits

- Fast cure
- Flexible
- Excellent UV resistance
- Water resistant
- Weather resistant
- Multi-surface bond
- High heat
- Excellent adhesion to non-porous surfaces
- Cost effective
- Mold & Mildew resistant

Sizes, Color

- 10.1oz Cartridge
- 20oz Sausage
- 2 Gallon Pail
- 5 Gallon Pail
- 55 Gallon Drum
- Clear
- White
- Black
- Gray



OS25 - LOW MODULUS PERFORMANCE POLYMER



Applications

Is designed to seal a variety of substrates and joints where extreme flexibility is needed.

Benefits

- Very flexible
- UV resistant
- Weather resistant
- Paintable

Sizes, Color

- | | |
|--------------------|---------|
| • 10.1oz Cartridge | • Gray |
| • 28oz Cartridge | • White |
| • 20oz Sausage | |

OS10 - PERFORMANCE POLYMER



Applications

Seals a variety of materials including concrete, brick, aluminum, brass, steel, glass, granite, wood and many plastics. Permanently flexible and durable, and polystyrene foam board safe.

Benefits

- Retains strong seal through impact, peel, flex, and changing temperature
- Non-yellowing
- Does not form bubbles, shrink or crack
- Highly weather resistant
- Immediately paintable
- Low temperature flexibility (properties retained to -75°F)
- High UV resistance / Doesn't Chalkout
- Doesn't attract dust or dirt

Sizes, Color

- | | |
|--------------------|---------|
| • 10.1oz Cartridge | • Gray |
| • 28oz Cartridge | • White |
| • 20oz Sausage | |
| • 5 Gallon Pail | |
| • 52 Gallon Drum | |



OS61 - SELF-LEVELING PERFORMANCE POLYMER



Applications

Is designed to seal a wide variety of materials such as:

- Glass
- Steel
- Aluminum
- Marble
- Concrete
- Wood and Many Plastics

Benefits

- Self-leveling
- Weather resistant
- UV resistant
- Non-yellowing
- Flexible

Sizes, Color

- 10.1oz Cartridge
- 28oz Cartridge
- 20oz Sausage
- 5 Gallon Pail
- Gray
- White

S228 - ADHESIVE PRIMER



Applications

Specifically designed to work with structural tape. This will increase adhesion with high bond tapes and other adhesives. This product improves adhesion on polyethylene, polypropylene, ABS, PET/PBT, concrete, wood, glass, metal, and painted surfaces.

Benefits

- Increases adhesive performance on polyethylene, polypropylene and TPR.
- Ideal for use on other plastics, rubber, and metals

Sizes

- Quart
- 5 Gallon
- 1 Gallon



T215 - DOUBLE-COATED ULTRA HIGH BOND ACRYLIC FOAM TAPE .045"



Applications

This double-coated acrylic foam tape is specifically designed to bond plastics, metals, woods, papers, and silicones used in marine applications.

Ideal for replacing screws, rivets, and some adhesives in various bonding, and mounting applications. Use with M-S750 adhesive primer for best results.

Benefits

- High-performance double sided pressure sensitive tape
- Conformable
- Easy to die-cut
- Unique visco elastic nature ensures a strong bond which can absorb shocks and stress
- Long-lasting bond for indoor and outdoor applications
- Excellent solvent plasticizer, and moisture resistance
- 100% closed cell structure

Sizes

- | | | |
|------------------|-------------------|--------------------------|
| • 0.5" x 108 ft | • 1.0" x 108 ft | *custom sizing available |
| • 0.25" x 108 ft | • 1.5" x 108 ft | |
| • 0.75" x 108 ft | • 0.375" x 108 ft | |

T220 - DOUBLE-COATED ULTRA HIGH BOND ACRYLIC FOAM TAPE .062"



Applications

This double-coated acrylic foam tape is specifically designed to bond plastics, metals, woods, papers, and silicones used in marine applications.

Ideal for replacing screws, rivets, and some adhesives in various bonding, and mounting applications. Use with M-S750 adhesive primer for best results.

Benefits

- High-performance double sided pressure sensitive tape
- Conformable
- Easy to die-cut
- Unique visco elastic nature ensures a strong bond which can absorb shocks and stress
- Long-lasting bond for indoor and outdoor applications
- Excellent solvent plasticizer, and moisture resistance
- 100% closed cell structure

Sizes

- | | | |
|------------------|-------------------|--------------------------|
| • 0.5" x 108 ft | • 1.0" x 108 ft | *custom sizing available |
| • 0.25" x 108 ft | • 1.5" x 108 ft | |
| • 0.75" x 108 ft | • 0.375" x 108 ft | |



T715 - COLD TEMPERATURE DOUBLE COATED TAPE



Applications

Specifically designed and engineered for cold weather applications where excellent initial tack and extreme temperature requirements are necessary. Ideally suited for mounting insulation, creating lap seals on laminated insulation, reflective insulation and jacketing materials, permanently bonds foams, plastics, and metals. Mounting substrates where cold temperatures are required.

Benefits

- Cold weather performance
- High initial tack
- Provides strong bond to cold or damp surfaces
- Performs well on LSE materials
- Good cohesive strength
- Excellent peel and shear
- Bonds a wide variety of substrates

Sizes

- 3/4in x 180ft
- 1-1/2in x 180ft
- 1-1/2in x 1080ft
- 1 1/2 x 1800

**custom sizes available upon request

T532 - Double Coated PR Foam Tape



Applications

Specifically designed as a pressure-sensitive double coated foam mounting tape with a highly aggressive synthetic rubber adhesive. Ideally suited for adhesion to polyethylene, polypropylene and other difficult substrates. Bonds well to low energy surfaces.

Benefits

- Cross-linked EVAPE copolymer foam
- Superior strength & durability
- Permanent bond
- Good initial tack
- High shear & peel strength
- Provides clean glue line

Sizes

- 1/4" x 1/32" x 216 yds
- 1/2" x 1/32" x 216 yds
- 3/4 x 1/32" x 216 yds
- 1" x 1/32" x 216 yds
- 2" x 1/32" x 216 yds



CITRUS ADHESIVE REMOVER



Applications

Designed to safely and powerfully remove adhesive and other substances across all industries and most surfaces including most plastic surfaces. Remove adhesive residue from guns, hoses, and other adhesive equipment. Removes decal residue and is safe to use on most powder-coated surfaces. Helps remove adhesive over-spray in applications.

Benefits

- Powerful, bio-safe, solvent cleaner, degreaser, and adhesive remover
- Non-Corrosive
- Compatible with most plastics
- Biodegradable
- Safer solution than most industry standard removers
- Pleasant citrus scent

Sizes

- 13oz Aerosol Can
- 22L Canister
- 1 Gallon Can
- 5 Gallon Pail
- 55 Gallon Drum

Adhesive Spray Application EQUIPMENT

Introducing our premium spray gun system, designed for unparalleled performance. Paired with a robust hose and precision tip, this system empowers you to achieve professional results effortlessly. Elevate your craftsmanship with dedication and power.



Spray Gun

Our premium adhesive spray gun is the epitome of precision and performance. What sets our spray gun apart is its ability to deliver a consistent and uniform spray pattern, allowing you to achieve professional results with ease. Reducing cumbersome guns improving ergonomic efficiencies.

Hose

This hose is designed to complement your adhesive spray gun perfectly. Reliable construction withstands the rigors of daily use, providing a stable connection between your spray gun and adhesive source.

Tip

Our precision tips are engineered to enhance the functionality of your adhesive spray gun. With a range of tip sizes available to suit different spraying requirements, our precision tips empower you to achieve professional results with ease and precision.

Canister	Gun
MC722	FK18
MC723	FK20
MC737	FK20
MC741	FK18
TAC-734G	FK20
TAC-735R	FK20
TAC-738R	FK20
TAC-739R	FK20

Canister	Hose
MC722	FK80
MC723	FK30
MC737	FK30
MC741	FK30
TAC-734G	FK30
TAC-735R	FK30
TAC-738R	FK30
TAC-739R	FK30

Canister	Tip
MC722	11001
MC723	6501
MC737	M201
MC741	6501
TAC-734G	M201
TAC-735R	M201
TAC-738R	M201
TAC-739R	M201

QUALITY SOLUTIONS



"We used this adhesive across five different applications, including bonding polyiso foam to a facing material. Previously, the process required three separate adhesives: a water-based, a hot melt, and a solvent-based adhesive. With this product, we streamlined the operation to a single adhesive. Instead of spraying both sides and waiting up to an hour for drying, we now go straight from spraying to boxing within 10 minutes. This shift has significantly increased output and reduced labor costs."

Insulation Manufacturer

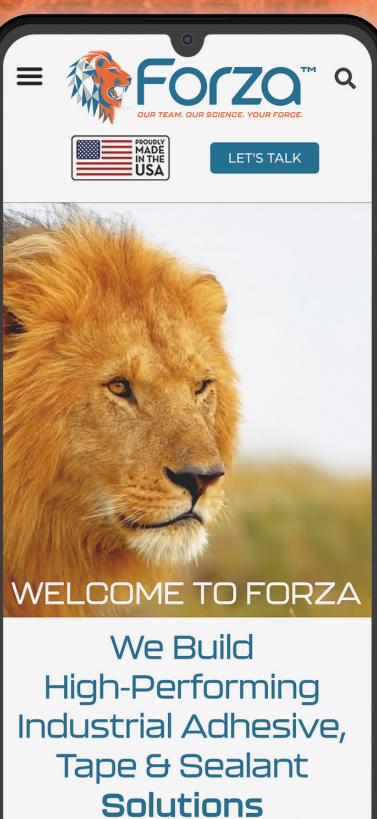


"We had been bonding fiber material to paper using a hot melt adhesive system, but the process was slow and inefficient due to the small spray pattern and large surface areas we needed to cover. Switching to this adhesive transformed our operation. We increased our output from 70 units per day to 120 units per day—a 41% boost in production—without any additional equipment costs or manufacturing overhead. It's been a game-changer for our efficiency and bottom line."

CONTACT US

READY TO SEE FOR YOURSELF?

Family owned in the heartland of America for over 40 years.
Rick, Rob, and Mike have deep expertise and are available
24/7/365



The smartphone screen shows the Forza website. At the top is the Forza logo (a lion icon and the word "Forza™") with the tagline "OUR TEAM. OUR SCIENCE. YOUR FORCE." Below the logo are buttons for "MADE IN THE USA" (with an American flag icon) and "LET'S TALK". The main image on the site is a close-up of a lion's face. Below the image, the text "WELCOME TO FORZA" is displayed, followed by a paragraph: "We Build High-Performing Industrial Adhesive, Tape & Sealant Solutions".

Rick Glenn
General Manager
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Rob Glenn
Sales Director
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Forza Inc.



YOUR GUIDE TO OUR SOLUTIONS



High-Performance Product Line



See for yourself.

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