



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Marine

### M-C283



**Non-Flammable  
Contact Adhesive**



ForzaBOND® M-C283 is a non-flammable, contact adhesive.

## Benefits

- Non-Flammable
- Excellent high coverage
- Over 220°F (105°F) temperature resistant
- 80% of final strength achieved immediately; full strength achieved in 24 hours
- Fast drying with long open time
- No ODS (Ozone Depleting Substances)
- VOC free
- Qualifies for LEED – NC & CI EQ Credit 4.4: laminating adhesives shall contain no urea formaldehyde resins

## Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc. Apply to both surfaces to be bonded.
- Adhesive should be applied to each surface, allowed to dry (until non transferable to finger), then bonded under pressure.
- When brushing, multiple coats may be required on porous surfaces.
- Apply pressure with a hand laminate roller or nip roller. If adhesive is left to dry for over 30 minutes, parts should be re-coated.
- Normal coverage required with web spray pattern is approximately 80%. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition. If spray tip clogs unscrew the spray tip from the gun and clean with a solvent such as lacquer thinner or acetone.
- Do not use a pin on the spray tip orifice.

## Applications

ForzaBOND® M-C283 is specifically designed for laminating and general bonding to substrates including:

Veneers  
Fabrics  
Uphostery  
Foam  
Headliners  
Fiberglass  
Plastics

## Technical Data

Appearance:	Amber
Shelf Life:	12 months
Solids:	22-28%
Solvent:	Non-Flammable
VOC:	0 g/L
Viscosity:	250-300 cps

## Sizes

1 Gallon Can	5 Gallon Pail
55 Gallon Drum	

## Recommended Cleanup

- FC-CAR (Citrus Cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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