



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Transportation

TC454



Pressure Sensitive Adhesive

ForzaBOND® TC454 is an aggressive and fast-drying pressure sensitive adhesive designed to bond a vast range of substrates.

Benefits

- Aggressive tack
- Polystyrene Safe
- Very fast drying
- No ODS (ozone depleting substances)

Product Application

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, duct, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

Applications

ForzaBOND TC454 is specifically designed to permanently bond foams, cork, backed vinyls, polystyrene, porous insulation materials, and virgin rubber. This adhesive is ideal for various applications that require a strong, lasting bond. Applications include:

- Laminating foam core door panels
- Adhering backed vinyl and virgin rubber in flooring applications for utility and horse trailers
- Fixturing insulation materials in RVs, trailers, and buses
- Permanently bonding foam in seating and headliner applications

Technical Data

Total Solids:	26-32%
VOC Content:	469 g/L
Appearance:	Clear or Green
Shelf Life:	12 Months
Dry Time:	2-4 Minutes*
Open Time:	Long
Solvent System:	Flammable
Spray Pattern:	Web

Packaging

13oz Aerosol Can	22L Disposable Canister
	108L Returnable Canister

Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 6501B Spray Tip

Recommended Clean Up

- ForzaCLEAN FC-CAR (Citrus Cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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