



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Insulation

### R-R820



## Epoxy Adhesive



ForzaBOND® R-R820 is a two-part, reactive adhesive with a very fast cure and a wide range of uses.

## Benefits

- 5 Minute Epoxy
- Structural Strength
- 1:1 ratio, easy mixing or dispensing
- 3 minute work life, 10 minute handling strength
- -60° to 250°F service temperature
- Resistant to water, salt, vehicle fuels and fluids, and many other substances

## Product Application

- A two part 1:1 mix ratio
- Ensure flow from both sides of cartridge is possible, attach static mixer and gun out material.
- Apply mixed adhesive to one surface to be bonded then mate second surface.
- Surfaces should be clean and dry free of dust and debris in most cases no abrasion or solvent wipe is necessary.

## Applications

ForzaBOND® R-R820 is specifically designed as a fast-setting epoxy for bonding insulation hangers, providing a superior alternative to traditional tack welds and mechanical fasteners. It forms a structural bond capable of withstanding extreme environments.

### Technical Data

|                |               |
|----------------|---------------|
| Appearance:    | Clear or Blue |
| Handling Time: | 10 min        |
| Mix Ratio:     | 15-21 %       |
| Solids:        | Flammable     |

### Sizes

|                      |                     |
|----------------------|---------------------|
| 300ml Dual Cartridge | 280ml Coaxial       |
| 5 Gallon Pail        | 50ml Dual Cartridge |

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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