



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Marine M-C280



Neoprene Contact Adhesive



ForzaBOND® M-C280 is a neoprene contact adhesive.

Benefits

- Excellent coverage
- Fast Drying
- Excellent temperature resistance
- 80% of final strength achieved upon bonding
- Full strength achieved in 24 hours
- Fast drying
- No ODS (Ozone Depleting Substances)
- No chlorinated solvents
- Sprayable/Rollable/Brushable

Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Apply to both surfaces to be bonded.
- Adhesive should be applied to each surface, allowed to dry (until non transferable to finger), then bonded under pressure.
- Apply pressure with a hand laminate roller or nip roller.
- Bonds should be made as soon as practical, if adhesive is left to dry for 30min parts should be re-coated.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition.

Applications

ForzaBOND® M-C280 is specifically designed for laminating and general bonding to substrates in the Marine industry. Laminates and bonds a wide variety of materials including:

- Headliners
- Dashboard covers
- Vinyls
- HPL (High Pressure Laminate)

Technical Data

Appearance:	Clear or Blue
Shelf Life:	12 months
Solids:	15-21 %
Solvent:	Flammable
VOC:	569 g/L
Viscosity:	250-300 cps

Sizes

1 Gallon Can	5 Gallon Pail
55 Gallon Drum	

Recommended Cleanup

- Mineral Spirits
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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