



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Industrial C805



## Vinyl Bonding



ForzaBOND® C805 is an extremely fast fastening, resin-based adhesive.

### Benefits

- VOC free
- HAPs free
- Extremely fast drying
- Strong bonding
- Vinyl bonding adhesive
- Plasticizer resistant

### Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc. Apply to both surfaces to be bonded.
- Apply to both surfaces to be bonded by brushing, rolling or spraying.
- When brushing, multiple coats may be required on porous surfaces.
- When spraying, use of DeVilbiss JGA with FX tip and needle or Binks 2001 or 95 gun and 63B tip 2nd needle or similar equipment is satisfactory.
- The adhesive should be applied at a minimum of 2.0 dry grams per square.
- Apply pressure with a hand laminate roller or nip roller. If adhesive is left to dry for over 30 minutes, parts should be re-coated.
- Normal coverage required with web spray pattern is approximately 80%. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition. If spray tip clogs unscrew the spray tip from the gun and clean with a solvent such as lacquer thinner or acetone.
- Do not use a pin on the spray tip orifice.

### Applications

ForzaBOND® C805 Bonds vinyl to itself, foam, leather, metal, rubber, and other substrates.

### Technical Data

Appearance:	Clear
Shelf Life:	12 months
Solids:	17-21%
Base:	Resin
Weight:	7.16 lbs/gal
Viscosity:	200-300 cps

### Sizes

Tote	5 Gallon Pail
55 Gallon Drum	

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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