



# Forza™

**BOND** | A FORCE TO BE RECKONED WITH

## Marine M-C285



**Premium High Temp  
Neoprene Contact Adhesive**



ForzaBOND® M-C285 is a high-temp, neoprene contact adhesive.

### Benefits

- High heat resistance
- Excellent green strength
- Excellent coverage
- High temperature resistance
- Fast, high tack
- 80% of final strength achieved immediately, full strength achieved in approximately 24 hours
- Fast drying
- Sprayable

### Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Apply to both surfaces to be bonded by brushing, rolling or spraying.
- Adhesive should be applied to each surface, allowed to dry (until non-transferable to gloved finger), then bonded under pressure.
- When brushing, multiple coats may be required on porous surfaces.
- Adhesive should be applied at a minimum of 2 dry grams per square foot.
- Apply pressure with a hand laminate roller or nip roller.
- Bonds should be made as soon as practical.
- If adhesive is left to dry for over 30 minutes, parts should be re-coated.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition.

### Applications

ForzaBOND® M-C285 is specifically designed for marine applications, bonding materials like veneer, fabric, upholstery, foam, wood, rubber, plastic laminate, melamine, metal, fiberglass, and various plastics without the need for fasteners. Applications Include:

- Laminating flexible materials to panels on boats and yachts
- Rapid bonding of lightweight parts in cabins, decks, and marine vehicles
- Bonding leather and veneer for dashboard, throttle panels, and steering wheel wraps
- Adhering foam and upholstery for seating and interior surfaces on marine vessels

### Technical Data

Appearance:	Clear - Neutral and Red
Shelf Life:	12 months
Solids:	15-21%
Solvent:	Flammable
Viscosity:	100-150 cps
VOC:	343 g / L
Weight:	7 lbs / gal
Open Time:	15 - 20 Minutes

### Sizes

1 Gallon	5 Gallon
55 Gallon Drum	

### Recommended Cleanup

- Mineral Spirits
- Organic Solvents

**CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM**

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