



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Construction

CC519

Contact Adhesive



ForzaBOND® CC519 is a Low VOC, CA Compliant, Multi-Purpose, Contact Adhesive.

Benefits

- California Compliant
- High-strength/Permanent Bond
- Excellent bonding to porous substrates
- Aggressive - bonds to nearly any surface
- Good heat resistance (up to 180°F/82°C)

Application Instructions

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, duct, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 24 hours.
- Canister will spray adequately above 60° F.

Applications

ForzaBOND® CC519 is a California-compliant contact adhesive designed to bond a wide range of substrates including:

- Carpet Installations
- Acoustic panel manufacturing and installation
- Backed roof membrane materials
- Prefabricated home and building manufacturing applications

Technical Data

Total Solids:	32-38%
VOC Content*:	<45 g/L
Appearance:	Clear or Red
Shelf Life:	12 Months
Dry Time**:	2 - 4 Minutes
Open Time:	Long
Solvent System:	Methyl Acetate
Spray Pattern:	Web

Sizes

13oz Aerosol Can	108L Returnable Canister
22L Disposable Canister	55 Gallon Drum
	5 Gallon Pail

*Drum: ~77.66 g/L

**dependent on temp & humidity

Recommended Equipment

- FK20 Gun
- FK30 Hose
- 9501 Tip

Recommended Cleanup

- FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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