



Forza™ BOND | A FORCE TO BE RECKONED WITH

Industrial



W700

HPL Laminating Adhesive



ForzaBOND® W700 is a laminating wood assembly adhesive.

Benefits

- Excellent coverage
- Extended closed assembly time for press preparation
- Easy clean up
- Excellent sanding properties
- Good low-temperature curing properties

Product Application

- Applied with by brush, roller, squeeze bottle, or extruder.
- Apply to one surface.
- The adhesive should be wet when the bond is pressed. Apply enough pressure to bring both surfaces to be bonded into intimate contact.
- Higher pressure is required for hardwoods.
- Pressure may be applied through the use of clamp carriers, pinch roller, presses, clamps, nails, or doweling machines.
- Typical assembly time after application of adhesive and before applying pressure is up to 25 minutes, depending on temperature and density.
- Press time will vary due to assembly application and atmospheric conditions.
- Cure by cold press, hot press, or high frequency. Allow suitable time before machining.
- Optimum water resistance develops over approximately two weeks.

Applications

ForzaBOND® W700 is specifically formulated for cold press applications, edge bonding, veneer & HPL laminating, Panel to frame bonding, and general wood assembly.

Technical Data

Appearance:	White or Brown
Solids:	45 - 50%
Viscosity:	6000 cps
Weight:	9.5lb/Gal

Sizes

5 Gallon Pail	1 Gallon Can
52 Gallon Drum	Tote

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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