



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Industrial IC936



## Pressure Sensitive Adhesive



ForzaBOND® IC936 is a Low VOC, CA Compliant, multi-purpose web spray canister adhesive.

### Benefits

- Excellent bonding to porous substrates
- Aggressive - bonds to nearly any surface
- Good head resistance (up to 180°F/82°C)
- High-strength, long-term bond
- Low VOC & California Compliant (SCAQMD Rule 1168)

### Product Application

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, duct, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 1 day.

### Applications

ForzaBOND® IC936 is multi-purpose low VOC contact adhesive that effectively bonds a vast range of substrates.

### Technical Data

Solids:	32 - 38%
VOC Content:	< 50 g/L
Appearance:	Clear
Shelf Life:	12 months from manufacture date
Dry Time:	2-4 Minutes
Open Time:	Long

### Sizes

13 oz Aerosol Can	22L Disposable Canister
	108L Returnable Canister

### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 6501B Spray Tip

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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