



Forza™

BOND | A FORCE TO BE RECKONED WITH

Insulation

R-C661



Non-Flam Sprayable Contact Adhesive



ForzaBOND® R-C661 is a non-flammable sprayable contact adhesive.

Benefits

- Non-flammable
- Fast Drying
- Excellent high coverage
- Over 220°F (105°C) temperature resistant
- 80% of final strength achieved immediately; full strength achieved in 24 hours
- Fast drying with long open time
- No ODS (Ozone Depleting Substances)
- VOC free
- Qualifies for LEED®-NC & CI EQ Credit 4.4: laminating adhesives shall contain no urea formaldehyde resins

Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc. Apply to both surfaces to be bonded.
- Adhesive should be applied to each surface, allowed to dry (until non transferable to finger), then bonded under pressure.
- When brushing, multiple coats may be required on porous surfaces.
- Adhesive should be applied at a minimum of 2.0 dry grams per square foot. Apply pressure with a hand laminate roller or nip roller.
- Normal coverage required with web spray pattern is approximately 80%. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition. If spray tip clogs unscrew the spray tip from the gun and clean with a solvent such as lacquer thinner or acetone.
- Do not use a pin on the spray tip orifice.

Applications

ForzaBOND® R-C661 is formulated as an economical, high-strength adhesive for bonding fiberglass to metal in duct liner applications. It is versatile and suitable for additional substrates, including wood, foam, carpet, paper, cardboard, fabric, and plastics.

Technical Data

Appearance:	Amber
Shelf Life:	12 months
Solids:	22-28 %
Solvent:	Non-Flammable
VOC:	0 g/L

Sizes

1 Gallon Can	5 Gallon Pail
55 Gallon Drum	

Recommended Clean Up

- ForzaCLEAN Citrus Cleaner
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300
info@forzabuilt.com
www.forzabuilt.com



3211 Nebraska Ave, Suite 300
Council Bluffs, Iowa 51501