Forza™ BOND | A FORCE TO BE RECKONED WITH

# Insulation RC864

## Pressure Sensitive Adhesive


**ForzaBOND® RC864** is an aggressive and fast-drying pressure sensitive adhesive designed to bond a vast range of substrates.

## Benefits

- Styrene Safe
- Aggressive tack
- Very fast drying
- Will not dissolve polystyrene
- Full strength achieved in 24 hours.
- No ODS (ozone depleting substances)

## Product Application

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, duct, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

## Applications

**ForzaBOND RC864** is a pressure sensitive adhesive designed for a wide range of applications, including bonding polystyrene foam, insulation materials, acoustic materials, and foam. It's aggressive tack and quick-drying formulation make it ideal for bonding and fixturing porous materials instantly. Well-suited for vertical applications, as well as wrapping and stuffing processes, and is specially formulated to prevent attacking or cavitating polystyrene foam.

## Technical Data

| | |
|---|---|
| **Total Solids:** | **26-32%** |
| **VOC Content:** | **469 g/L** |
| **Appearance:** | **Clear or Green** |
| **Shelf Life:** | **12 Months** |
| **Dry Time:** | **2-4 Minutes*** |
| **Open Time:** | **Long** |
| **Solvent System:** | **Flammable** |
| **Spray Pattern:** | **Web** |

## Sizes

| | |
|---|---|
| **13oz Aerosol Can** | **22L Disposable Canister** |
| | **108L Returnable Canister** |

### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 6501B/M201 Spray Tip

### Recommended Clean Up

- ForzaCLEAN Citrus Cleaner
- Organic Solvents

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