



Industrial

H158



Hot Melt Adhesive

ForzaBOND® H158 is a fast setting hot melt adhesive available in notched sticks for hand dispensing guns.

Benefits

- Fast setting
- Excellent hot tack
- Short open time
- Meets FDA Food Packaging Requirements 21 CFR 175.105

Product Application

- ForzaBOND H158 can be dispersed through most hot melt systems with gun operating at 250–380°F.
- Apply to one side and mate the parts quickly, holding until set.
- Use of gloves for skin protection is recommended.
- **CAUTION:** Molten adhesive may cause burns to skin upon contact.

Applications

ForzaBOND® H158 is designed to adhere plain and corrugated paper and packaging materials.

Technical Data

Appearance:	Tan
Solids:	100%
Base:	Ethylene Vinyl Acetate
Shear Adhesion Failure Temp:	174°F
Peel Adhesion Failure Temp:	140°F
Open Time:	10 seconds
Softening Point:	208°F
Flash Point:	Above 450°F
Application Temp Range:	250°F to 380°F
Viscosity:	35,000 cps @ 250°F

Sizes

5/8in x 8in Sticks

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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