



# Marine

## MC737



### Pressure Sensitive Adhesive



ForzaBOND MC737® is a high solids, very fast drying pressure sensitive adhesive.

#### Benefits

- Polystyrene safe – will not dissolve
- High Heat Resistance
- Aggressive – Adheres to nearly any surface
- Repositionable – High tack – Excellent coverage
- Web spray
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours
- Fast drying with long open time
- Excellent green strength and high heat resistance
- No ODS (Ozone Depleting Substances)
- OTC Compliant
- Temporary fixturing single-sided applications

#### Application Instructions

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage. Spraying both surfaces will result in a stronger, more permanent bond.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding. Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80% however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 24 hours.

#### Applications

ForzaBOND® MC737 is a web spray adhesive designed for use in applications using:

- Polystyrene
- Foam of all types
- Flooring product
- Carpeting
- Vinyls (backed)
- Insulation
- Wood
- Fabrics
- Acoustic materials

#### Technical Data

Total Solids:	30 - 37%
VOC Content:	465 g/L
Appearance:	Clear or Green
Shelf Life:	12 Months
Dry Time:	2-4 mins*
Open Time:	Long
Solvent System:	Flammable
Spray Pattern:	Web

#### Sizes

22L Disposable Canister	108L Returnable Canister
13 oz Aerosol Can	

\*dependent on temp & humidity

#### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use M201, 6501, Spray Tip
- FK300 Splitter Valve

#### Recommended Clean Up

- ForzaCLEAN FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPER-

