



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Industrial

OA12



Mounting Adhesive



ForzaBOND® OA12 is a High Green Strength Mounting Adhesive

Benefits

- High green strength for instant grip and initial bond
- Can be used on a variety of substrates
- Excellent adhesion to both porous and non-porous substrates
- Resistant to water, weathering, and aging
- Can be painted over once fully cured
- Low odor and VOC content

Product Application

- Surfaces to be bonded must be clean, dry, and free from dust and grease or other contaminants.
- Cut the nozzle to the required size and apply the adhesive in a zigzag pattern, leaving a 10-15mm gap between the edges of the substrate and the adhesive.
- Press the substrate firmly into place and apply pressure to ensure maximum contact.
- Allow the adhesive to cure for at least 24 hours before handling or loading.

Bead Widths (inch)

Linear Yield (FT) / oz

1/8	12.2 ft
1/4	3.05 ft
3/8	1.35 ft
1/2	9.2 in
5/8	5.88 in
3/5	4.08 in

Applications

ForzaBOND® OA12 is ideal for use in a wide range of applications including: Construction, Marine, Trucking and Transport, and Manufacturing. Where high strength and immediate adhesion is necessary.

Technical Data

Solids:	100%
Curing Time:	24 hours
Tensile Strength:	250 PSI
Elongation at Break:	522%
Shore A Hardness:	43
Open Time:	Long
Tack - free time:	20-40 minutes

Sizes

10.1oz Cartridge	20oz Sausage
28oz Cartridge	

**Recommended Cleanup
When Wet**

Water
Alcohol

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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