



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Industrial IC947



Pressure Sensitive Contact Adhesive



ForzaBOND IC947® is a high solids, very fast drying pressure sensitive adhesive.

Benefits

- Polystyrene safe – will not dissolve
- Aggressive – Adheres to nearly any surface
- Repositionable – High tack – Excellent coverage
- Web spray
- Fast drying with long open time
- Excellent green strength and higher heat resistance
- No ODS (Ozone Depleting Substances)
- Temporary fixturing single-sided applications

Application Instructions

- ForzaBOND® IC947 is designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage. Spraying both surfaces will result in a stronger, more permanent bond.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical. Normal coverage required with web spray pattern is approximately 80% however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

Applications

ForzaBOND® IC947 is a web spray adhesive designed for use in applications using:

- Polystyrene
- Foam of all types
- Flooring product
- Carpeting
- Vinyls (backed)
- Insulation
- Wood
- Fabrics
- Acoustic materials

Technical Data

Total Solids:	25 – 30%
VOC Content:	465 g/L
Appearance:	Clear or Green
Shelf Life:	12 Months
Dry Time:	2-4 mins*
Open Time:	Long
Solvent System:	Flammable
Spray Pattern:	Web

Sizes

22L Disposable Canister	108L Returnable Canister
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*dependent on temp & humidity

Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use M201, 6501, Spray Tip

Recommended Clean Up

- ForzaCLEAN FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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