



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Insulation

### RC887



Pressure Sensitive Adhesive



ForzaBOND RC887® is a high solids, styrene safe, fast drying pressure sensitive adhesive.

### Benefits

- Styrene safe - will not dissolve
- High Temp
- Aggressive - Adheres to nearly any surface
- Repositionable - High tack - Excellent coverage
- Web spray
- Fast drying with long open time
- Excellent green strength and higher heat resistance
- No ODS (Ozone Depleting Substances)
- Temporary fixturing single-sided applications

### Application Instructions

- Designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage. Spraying both surfaces will result in a stronger, more permanent bond.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical. Normal coverage required with web spray pattern is approximately 80% however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

### Applications

ForzaBOND® RC887 is specifically designed as an aggressive tack, quick-drying adhesive formulated for applications requiring high heat resistance. It provides instant bonding and fixturing of porous materials making it ideal for vertical applications, as well as wrapping and stuffing processes.

### Technical Data

Total Solids:	25 - 30%
VOC Content:	465 g/L
Appearance:	Clear or Green
Shelf Life:	12 Months
Dry Time:	2-4 mins*
Open Time:	Long
Solvent System:	Flammable
Spray Pattern:	Web

### Sizes

22L Disposable Canister	108L Returnable Canister
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\*dependent on temp & humidity

### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use M201, 6501, Spray Tip

### Recommended Clean Up

- ForzaCLEAN Citrus Cleaner
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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