



Forza™
BOND | A FORCE TO BE RECKONED WITH

Construction

C-W6106



HPL Laminating Adhesive



ForzaBOND® C-W6106 is a laminating wood assembly adhesive.

Benefits

- Excellent coverage
- Extended closed assembly time for press preparation
- Easy clean up
- Excellent sanding properties
- Good low-temperature curing properties

Product Application

- Applied with by brush, roller, squeeze bottle, or extruder.
- Apply to one surface.
- The adhesive should be wet when the bond is pressed. Apply enough pressure to bring both surfaces to be bonded into intimate contact.
- Higher pressure is required for hardwoods.
- Pressure may be applied through the use of clamp carriers, pinch roller, presses, clamps, nails, or doweling machines.
- Typical assembly time after application of adhesive and before applying pressure is up to 25 minutes, depending on temperature and density.
- Press time will vary due to assembly application and atmospheric conditions.
- Cure by cold press, hot press, or high frequency. Allow suitable time before machining.
- Optimum water resistance develops over approximately two weeks.

Applications

ForzaBOND® C-W6106 is specifically used for wood joinery, millwork, and trim assembly in the manufacturing of countertops.

Technical Data

Appearance:	White or Brown
Solids:	45 - 50%
Viscosity:	6000 cps
Weight:	9.5lb/Gal

Sizes

5 Gallon Pail	1 Gallon Can
52 Gallon Drum	Tote

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300
info@forzabuilt.com
www.forzabuilt.com



3211 Nebraska Ave, Suite 300
Council Bluffs, Iowa 51501