

**ForzaBOND® H163** is a fast setting box sealing hot melt adhesive.

## **Benefits**

- Fast setting
- Meets FDA Food Packaging Requirements 21 CFR 175.105
- Fast setting on other fibrous material
- 15 second open time

## **Product Application**

- ForzaBOND H163 can be dispersed through most hot melt systems with gun operating at 250-380°F.
- Apply to one side and mate the parts quickly, holding until set.
- Use of gloves for skin protection is recommended.
- CAUTION: Molten adhesive may cause burns to skin upon contact.

## **Applications**

ForzaBOND® H163 is designed to adhere to nearly any surface. Box assembly with hand held hot melt guns. Assembly of drawer bottoms, cabinet backs, miter folding, etc.

## **Technical Data**

Appearance:	Amber
Base:	Ethylene Vinyl Acetate
Solids:	100%
Viscosity:	1,500 cps @ 380°F
Sizes	
POLY	MAX
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CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

