



Forza™

SEAL

A FORCE TO BE RECKONED WITH



Transportation

T-OS151



Performance Polymer

ForzaSEAL® T-OS151 is a non-hazardous, high strength, single part moisture cure sealant.

Benefits

- Highly weather resistant
- Immediately paintable
- No solvents or isocyanate
- Retains strong bond through impact, peel, flex, and changing temperature
- Non-yellowing
- Does not form bubbles, shrink or crack
- Low temperature flexibility (properties retained to -75°F)
- High UV resistance
- Doesn't attract dust or dirt

Product Application

- Generally applied by extrusion, or trowel.
- Surfaces should be clean and free of dust, oil and grease.
- Aluminum and other metals may be primed for best adhesion.
- Apply between 34°F and 150°F, in damp and dry conditions.
- The majority of its strength is develops in the first 24 hours.
- Minimum cure time is overnight, but several days may be required for maximum performance, however cure time may be accelerated at higher temperatures (do not exceed 150°F for accelerated cure).
- Most parts do not require clamping, although heavy parts may require temporary clamping to ensure desired positioning.
- Easy clean up with wet rag or mineral spirits.

Applications

ForzaSEAL® T-OS151 is specifically designed for versatile sealing across both interior and exterior applications in transportation.

Applications include:

- Exterior sealing of roofs and sidewalls on cargo and livestock trailers
- Interior sealing of roof bows and decking in cargo, livestock, semi-trailers, and emergency vehicles
- Interior and exterior sealing of cargo compartments in truck bodies, RVs, and emergency vehicles
- Sealing grain hoppers in agricultural trailers

Technical Data

Skin Time:	Less than 30mins @ 77°F/55% RH
Tensile Strength:	275 PSI
Elongation at Break:	275%
Shore A Hardness:	47
Color:	Gray, Black, White
Viscosity:	533,000 CPS
Temperature Range:	-75°F - 400°F for limited amount of time
Shelf Life:	12 months
Sag:	Non-Sag
Staining:	Non-Staining

Sizes

20 oz Sausage	10.1 oz Cartridge
28 oz Cartridge	52 Gallon Drum
5 Gallon Pail	

Bead Widths (inch) Linear Yield (FT) / oz

1/8	12.2 ft
1/4	3.05 ft
3/8	1.35 ft
1/2	9.2 in
5/8	5.88 in
3/5	4.08 in

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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