



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Industrial

# H158



## Hot Melt Adhesive

**ForzaBOND® H158** is a fast setting hot melt adhesive available in notched sticks for hand dispensing guns.

### Benefits

- Fast setting
- Excellent hot tack
- Short open time
- Meets FDA Food Packaging Requirements 21 CFR 175.105

### Product Application

- ForzaBOND H158 can be dispersed through most hot melt systems with gun operating at 250-380°F.
- Apply to one side and mate the parts quickly, holding until set.
- Use of gloves for skin protection is recommended.
- **CAUTION:** Molten adhesive may cause burns to skin upon contact.

### Applications

**ForzaBOND® H158** is designed to adhere plain and corrugated paper and packaging materials.

### Technical Data

Appearance:	Tan
Solids:	100%
Base:	Ethylene Vinyl Acetate
Shear Adhesion Failure Temp:	174°F
Peel Adhesion Failure Temp:	140°F
Open Time:	10 seconds
Softening Point:	208°F
Flash Point:	Above 450°F
Application Temp Range:	250°F to 380°F
Viscosity:	35,000 cps @ 250°F

### Sizes

5/8in x 8in Sticks	
--------------------	--

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300  
info@forzabuilt.com  
www.forzabuilt.com



3211 Nebraska Ave, Suite 300  
Council Bluffs, Iowa 51501