



ForzaTM
BOND | A FORCE TO BE RECKONED WITH

Industrial

81-0389



Neoprene Contact Adhesive

ForzaBOND® 81-0389 is a high-performance neoprene contact adhesive with good initial tack, and high heat resistance.

Benefits

- Excellent coverage
- High temperature resistance
- Excellent green strength
- Fast, high tack
- 80% of final strength achieved immediately, full strength achieved in approximately 24 hours
- Fast drying
- Sprayable
- Ideal for aircraft applications

Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Apply to both surfaces to be bonded by brushing, rolling or spraying.
- Adhesive should be applied to each surface, allowed to dry (until non-transferable to finger), then bonded under pressure.
- When brushing, multiple coats may be required on porous surfaces.
- When spraying, use of DeVilbiss JGA gun with FX tip and needle, or Binks 2001 or 95 gun with 63B tip 2nd needle, or similar equipment is satisfactory.
- Adhesive should be applied at a minimum of 2 dry grams per square foot.
- Apply pressure with a hand laminate roller or nip roller.
- Bonds should be made as soon as practical.
- If adhesive is left to dry for over 30 minutes, parts should be re-coated.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition.



Applications

ForzaBOND® 81-0389 bonds leather, veneer, fabric, upholstery, foam, wood, rubber, plastic laminate, melamine, metal, cork, fiberglass, and many plastics.
Ideal for furniture and cabinets, especially good for laminating flexible materials to panels.
Rapid bonding of light weight parts.

Technical Data

Appearance:	Clear / Neutral or Red
Shelf Life:	6 months
Solids:	15-21%
Solvent:	Flammable
Viscosity:	100-150 cps
VOC:	343 g/L
Weight:	7 lbs / gal
Open Time:	15 - 20 Minutes

Sizes

1 Gallon	5 Gallon
55 Gallon Drum	

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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