



Industrial

IC946

Pressure Sensitive Adhesive

ForzaBOND® IC946 is a low VOC, CA compliant, aggressive and fast-drying pressure sensitive adhesive designed to bond a vast range of substrates.

Benefits

- Pressure sensitive adhesive
- Very fast drying
- Long lasting high tack (pressure sensitive)
- Aggressive – bonds to nearly any surface
- Low VOC & California Compliant (SCAQMD Rule 1168)
- No ODS (ozone depleting substances)
- Bonds well to porous surfaces

Product Application

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for bonding the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.



Applications

ForzaBOND® IC946 is designed to bond these substrates:

- Insulation Materials
- Metals
- Aluminum
- Foam
- Wood
- Fabric

Technical Data

Total Solids:	30-38%
VOC Content:	37 g/L
Appearance:	Clear or Red
Shelf Life:	12 Months
Dry Time:	2-4 Minutes*
Open Time:	Long
Solvent System:	Flammable
Spray Pattern:	Web

Sizes

13 oz Aerosol Can	22L Disposable Canister
	108L Returnable Canister

Recommended Equipment

- FK20 Gun
- FK30 Hose
- Use 6501B Spray Tip

Recommended Cleanup

- FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300
info@forzabuilt.com
www.forzabuilt.com



3211 Nebraska Ave, Suite 300
Council Bluffs, Iowa 51501