

1. Identification

Product identifier

Product name C830 Product number

USA

Recommended use of the chemical and restrictions on use

Application Solvent-based Adhesive

Details of the supplier of the safety data sheet

Company Name Forza Inc

3211 Nebraska Ave Council Bluffs, IA 51501

(402) 731 9300 (402) 731 1473 info@forzabuilt.com

Emergency telephone number

Emergency telephone Chemtrec: 1 800 424 9300

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Flam. Liq. 2 - H225

Health hazards Acute Tox. 4 - H332 STOT SE 3 - H336

Environmental hazards Not Classified

Human health The liquid may be irritating to eyes, respiratory system and skin. Symptoms following

overexposure may include the following: Headache. Dizziness. Nausea, vomiting.

Label elements

Pictogram





Signal word Danger

Hazard statements H225 Highly flammable liquid and vapor.

H332 Harmful if inhaled.

H336 May cause drowsiness or dizziness.



Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse

skin with water/ shower.

P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.

P312 Call a poison center/ doctor if you feel unwell.

P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish.

P403+P235 Store in a well-ventilated place. Keep cool.

Contains Methyl Ethyl Ketone

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

Methyl Ethyl Ketone 30-60%

CAS number: 78-93-3

Classification

Flam. Liq. 2 - H225 Acute Tox. 4 - H332 Eye Irrit. 2 - H319 STOT SE 3 - H336

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

General information Remove affected person from source of contamination. Place unconscious person on their

side in the recovery position and ensure breathing can take place. Get medical attention if any

discomfort continues.

Inhalation Move affected person to fresh air and keep warm and at rest in a position comfortable for

breathing. When breathing is difficult, properly trained personnel may assist affected person

by administering oxygen. Get medical attention.

Ingestion Get medical attention immediately. Never give anything by mouth to an unconscious person.

Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a

position comfortable for breathing.

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash

skin thoroughly with soap and water. Get medical attention if any discomfort continues.

Eye contact Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the

person is conscious, coherent and they can remove them themselves If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get

medical attention promptly. Show this Safety Data Sheet to the medical personnel.

Most important symptoms and effects, both acute and delayed

Inhalation May cause coughing and difficulties in breathing. May cause eye and respiratory system

irritation. Overexposure may depress the central nervous system, causing dizziness and

intoxication.



Ingestion Aspiration hazard if swallowed. May be fatal if swallowed and enters airways. Ingestion may

cause severe irritation of the mouth, the esophagus and the gastrointestinal tract. May Cause the following effects: Gastrointestinal symptoms, including upset stomach. Nausea, vomiting. Central nervous system depression. Entry into the lungs following ingestion or vomiting may

cause chemical pneumonitis.

Skin contact May be absorbed through the skin. Product has a defatting effect on skin. The liquid is

irritating to eyes and skin. Remove contaminated clothing. A single exposure may cause the

following adverse effects: Dryness and/or cracking.

Eye contact Causes serious eye irritation. Burns can occur. A single exposure may cause the following

adverse effects: Pain. Conjunctivitis, irritation, tearing. Prolonged or repeated exposure may cause the following adverse effects: Irritation of eyes and mucous membranes. Prolonged

contact causes serious eye and tissue damage.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up.

Vapors are heavier than air and may spread near ground and travel a considerable distance

to a source of ignition and flash back.

Advice for firefighters

Special protective equipment

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions For personal protection, see Section 8. No smoking, sparks, flames or other sources of

ignition near spillage.

Environmental precautions

Environmental precautions Avoid discharge into drains. Contain spillage with sand, earth or other suitable non-

combustible material.

Methods and material for containment and cleaning up

Methods for cleaning up

Stop leak if possible without risk. Eliminate all sources of ignition. No smoking, sparks, flames

or other sources of ignition near spillage. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and

place into containers. Wash thoroughly after dealing with a spillage.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide

adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the

ground.



Advice on general occupational hygiene

Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the

original container.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in section "1.Identification" under

"Application"

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Methyl Ethyl Ketone

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm Short-term exposure limit (15-minute): ACGIH 300 ppm

Long-term exposure limit (8-hour TWA): OSHA 200 ppm 590 mg/m³

Long-term exposure limit (8-hour TWA): NIOSH: National Institute of Occupational Safety and Health 200 ppm 590 mg/m³ Short-term exposure limit (15-minute): NIOSH: National Institute of Occupational Safety and Health 300 ppm 885 mg/m³

ACGIH = American Conference of Governmental Industrial Hygienists.

OSHA = Occupational Safety and Health Administration.

Exposure controls

Protective equipment





Appropriate engineering controls

This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.

Eye/face protection Wear chemical splash goggles.

Hand protection Use protective gloves.

Other skin and body

protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or

prolonged vapor contact.

Hygiene measures DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating,

smoking and using the toilet. Wash promptly with soap and water if skin becomes

contaminated. Promptly remove any clothing that becomes contaminated. When using do not

eat, drink or smoke.

Respiratory protection Respiratory protection must be used if the airborne contamination exceeds the recommended

occupational exposure limit. If exposure levels are likely to be exceeded, use a half face mask fitted with an organic vapor filter for short term low level exposures. For long term or high level

exposures, a supplied air respirator should be used.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance

Liquid.



Colorless to pale yellow.

Odor Characteristic.

Initial boiling point and range 79°C/174°F @ 1013.25 mbar

Flash point -3°C/27°F

Upper/lower flammability or

explosive limits

Lower flammable/explosive limit: 1.8 g/100 g Upper flammable/explosive limit: 11.5 g/100 g

Vapor pressure 105 hPa @ 20°C/68°F

Relative density 0.956 @ 20°C/68°F

Volatile organic compound This product contains a maximum VOC content of 545 g/l.

10. Stability and reactivity

Stability Stable at normal ambient temperatures and when used as recommended.

Conditions to avoid Avoid heat, flames and other sources of ignition.

Materials to avoid Avoid contact with the following materials: Oxidizing agents. Oxidizing materials.

Hazardous decomposition

products

Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO2).

Hydrogen chloride (HCI). Nitrous gases (NOx).

11. Toxicological information

Information on toxicological effects

Acute toxicity - inhalation

ATE inhalation (vapours mg/l) 20.0

Toxicological information on ingredients.

Methyl Ethyl Ketone

Acute toxicity - oral

Acute toxicity oral (LD₅₀ 2,737.0

mg/kg)

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 6,480.0

mg/kg)

Species Rabbit

Acute toxicity - inhalation

Acute toxicity inhalation 32.0

(LC₅₀ vapours mg/l)

Species Mouse

ATE inhalation (vapours 11.0

mg/l)

Serious eye damage/irritation



Serious eye damage/irritation

Irritating.

Carcinogenicity

Carcinogenicity

Does not contain any substances known to be carcinogenic.

Aspiration hazard

Aspiration hazard No data available.

12. Ecological Information

13. Disposal considerations

Waste treatment methods

Disposal methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority.

14. Transport information

Air transport notes IATA Pkg Inst 353 1. 5L, 2. 60L

UN Number

UN No. (TDG) 1133 or Limited Quantity <5L

UN No. (ICAO) 1133

UN No. (DOT) 1133 or Limited Quantity <5L

UN proper shipping name

Proper shipping name (TDG) Adhesives
Proper shipping name (ICAO) Adhesives

Proper shipping name (DOT) Adhesives

Transport hazard class(es)

TDG class 3

TDG label(s) 3

Transport labels



Packing group

Ш

ICAO packing group

15. Regulatory information

Inventories

US - TSCA

Methyl Ethyl Ketone

Present.

16. Other information



Revision date 5/17/2024

Revision 11

Supersedes date 12/1/2017

SDS No. 20791

Hazard statements in full
H225 Highly flammable liquid and vapor.

H332 Harmful if inhaled.

H336 May cause drowsiness or dizziness.

ACA HMIS Health rating. Slight hazard. (1)

ACA HMIS Flammability

rating.

Ignites easily. (3)

ACA HMIS Physical hazard

rating.

Normally stable. (0)

ACA HMIS Personal

protection rating.

В

DIRECTIONS FOR USE

PRODUCT LOGO

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. Given the variety of factors that can affect the use and application of this product, many of which are solely within the user's knowledge and control, the user is responsible for determining whether the usage of this product is fit for a particular purpose and suitable for the user's method of use or application. It is essential that the user, not the manufacturer, evaluates this product to determine whether it is fit for a particular purpose and suitable for the user's method of use or application.