



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Industrial IC934



Pressure Sensitive Adhesive



ForzaBOND® IC934 is an aggressive and fast-drying pressure sensitive adhesive designed to bond a vast range of substrates.

Benefits

- Very fast drying
- Long lasting high tack (pressure sensitive)
- Will not dissolve polystyrene
- Aggressive - bonds to nearly any surface
- Full strength achieved in 24 hours.
- No ODS (ozone depleting substances)

Product Application

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, duct, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

Applications

ForzaBOND IC934 is a pressure sensitive adhesive that permanently bonds to:

- Applications involving Polystyrene Foam
- Insulation Materials
- Acoustic Materials
- Foam Bonding

Technical Data

Total Solids:	26-32%
VOC Content:	469 g/L
Appearance:	Clear or Green
Shelf Life:	12 Months
Dry Time:	2-4 Minutes*
Open Time:	Long
Solvent System:	Flammable
Spray Pattern:	Web

Sizes

13oz Aerosol Can	22L Disposable Canister
	108L Returnable Canister

Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 6501B/M201 Spray Tip

Recommended Clean Up

- ForzaCLEAN FC-CAR (Citrus Cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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