



Forza™

BOND | A FORCE TO BE RECKONED WITH

Transportation

T-OA177



Performance Polymer



ForzaBOND® T-OA177 is a High Green Strength Quick Grab Adhesive

Benefits

- High green strength
- Low odor and VOC content
- No solvents or isocyanate
- Can be used on a variety of substrates
- Excellent adhesion to both porous and non-porous substrates
- Excellent resistance to water, weathering, and aging
- Can be painted over once fully cured

Product Application

- Surfaces to be bonded must be clean, dry, and free from dust and grease or other contaminants.
- Cut the nozzle to the required size and apply the adhesive in a zigzag pattern, leaving a 10-15mm gap between the edges of the substrate and the adhesive.
- Press the substrate firmly into place and apply pressure to ensure maximum contact.
- Allow the adhesive to cure for at least 24 hours before handling or loading.

Bead Widths (inch) Linear Yield (FT) / oz

1/8	12.2 ft
1/4	3.05 ft
3/8	1.35 ft
1/2	9.2 in
5/8	5.88 in
3/5	4.08 in

Applications

ForzaBOND® T-OA177 is specifically designed for mounting and bonding of metals, plastics, FRP materials, and treated wood, without the need of fasteners.

Including:

- Bonding side skins and diamond plating in cargo & horse trailers
- Bonding metal and FRP in roof bow applications for semi, cargo, livestock trailers, and emergency vehicles
- Bonding Plastic & FRP side walls in RV, bus and emergency vehicles.

Technical Data

Skin Time:	15-20 min
Tensile Strength:	236 PSI
Elongation at Break:	98%
Shore A Hardness:	62
Color:	White or Gray
Viscosity:	1.8mil CPS
Temperature Range:	-75°F - 400°F for limited amount of time
Shelf Life:	12 mo
Sag:	Non-Sagging
Staining:	Non-Staining

Sizes

10.1oz Cartridge	20oz Sausage
28oz Cartridge	52 Gallon Drum

Recommended Cleanup
When Wet

Water
Alcohol

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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