



# Marine

## MC741

### Contact Adhesive



ForzaBOND® MC741 is a Low HAPs, CA Compliant, Multi-Purpose Contact Adhesive

#### Benefits

- Low HAPs
- CA Compliant
- Multi-Purpose
- Excellent bonding to porous substrates
- Aggressive – bonds to nearly any surface
- Good heat resistance (up to 180°F/82°C)
- High-strength, long-term bond
- Low VOC & California Compliant (SCAQMD Rule 1168)
- Low HAPs formula

#### Application Instructions

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding. Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

#### Applications

ForzaBOND® MC741 permanently bonds to:

- Marine carpeting including metal, wood, and composites.
- Head liner to interiors.
- Foam in upholstery and seating.
- Plastic laminate in wood working.
- Marine Carpeting

#### Technical Data

Total Solids:	22-38%
VOC Content:	< 33.5 g/L
Appearance:	Clear and Red
Shelf Life:	12 Months
Dry Time:	2-4 minutes*
Open Time:	Long
Solvent System:	Flammable
Spray Pattern:	Web

#### Sizes

13oz Aerosol Can	22L Disposable Canister
108L Returnable Canister	55 Gallon Drum

\*dependent on temp & humidity

#### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 9501 Spray Tip
- FK300 Splitter Valve

#### Recommended Cleanup

- FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300  
info@forzabuilt.com  
www.forzabuilt.com



3211 Nebraska Ave, Suite 300  
Council Bluffs, Iowa 51501