



# Forza™

**TAPE** | A FORCE TO BE RECKONED WITH

## Industrial T205



### Double-Coated Ultra High Bond Acrylic Foam Tape

**ForzaTAPE® T220** is an ultra-high bond double-coated acrylic foam tape for demanding applications.

#### Benefits

- High performance double sided pressure sensitive adhesive tape
- Conformable
- Easy to die-cut
- Unique visco-elastic nature ensures a strong bond which can absorb shocks and stress
- .025 thick
- Long-lasting bond for indoor and outdoor applications
- The adhesives have an excellent solvent plasticizer, and moisture resistance
- Slitted on request
- 100% closed cell structure

#### Product Application

- Ensure substrate is clean and dry and free from dust, dirt, oil, wax, or silicone.
- Apply to part to be bonded, ensuring that no air is trapped between the tape and the substrate.
- Apply adequate pressure using a J roller.
- Apply with recommended application pressure of 15 pounds per inch of tape width.
- Apply with care to avoid wrinkles or trapped air.
- For best results, use ForzaBOND S228 Primer to clean surface and fully promote adhesion.
- During application, for optimal performance, surface temperatures should be near comfortable room temperature.

#### Applications

Bonds plastics, metals, woods, papers, and silicones used in the automotive, electronics, advertising, hardware, and construction industries where permanent flexibility is needed. Ideal for replacing screws, rivets, and welding in trailer side skin applications. Use with Forza S228 Adhesive Primer for best results.

Property	Value	Methods
90° Peel Adhesion, Initial	33 psi	ASTM D3330
90° Peel Adhesion, final	62 psi	ASTM D3330
90° Peel Adhesion, final	29 psi	ASTM D3330
Static shear (68°F / 20°C)	52 oz	ASTM D3654
Static Shear (194°F / 90°C)	8.8 oz	ASTM D3654
Dynamic Shear	63 psi	ASTM D1002
Minimum long term temp	-40°C	Internal Method
Maximum long term temp	302°F / 150°C	Internal Method
Maximum short term temp	392°F / 200°C	Internal Method

#### Sizes

1/2in" x 108 ft	1in" x 108 ft
1/4in" x 108 ft	1 1/2in" x 108 ft
3/4in" x 108 ft	3/8in" x 108 ft

CREATING INDUSTRIAL ADHESIVE, TAPE AND SEALANT SOLUTIONS THAT OUTPERFORM

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