



Forza
BOND™ A FORCE TO BE
RECKONED WITH

Marine

M-OS764



Performance Polymer



ForzaBOND® M-OS764 is a non-hazardous, high-strength, single-part, moisture cure adhesive.

Benefits

- Retains strong bond through impact, peel, flex, and changing temperatures
- Contains no solvents or isocyanate
- Non-yellowing – Exposed to UV
- Does not form bubbles, shrink or crack when curing
- Highly resistant to water, salt water, oil, grease, fuel, and mild chemicals
- Paintable even when wet
- High tack holds parts until cured
- UV stable
- Non Hazardous
- Structural Strength
- Extreme Durability

Product Application

- Generally applied by extrusion, and trowel.
- Apply to clean, dry surfaces free of contaminants that can adversely affect adhesion.
- Remove all old sealant before applying this product.
- Testing a small area for compatibility is recommended.
- Easy clean up with dry rag or mineral spirits.

Bead Widths (inch)	Linear Yield (FT) / oz
1/8	12.2 ft
1/4	3.05 ft
3/8	1.35 ft
1/2	9.2 in
5/8	5.88 in
3/5	4.08 in

Applications

ForzaBOND® M-OS764 is specifically designed to bond a large variety of materials including metals, granite, painted steel, glass, wood, most plastics, fiberglass, rubber, and polystyrene foam. Provides a permanent structural bond with internal and external applications above the waterline:

- Structural bonding composites
- Metal applications – repairing welds not under load
- Windshield on watercraft

Technical Data

Skin Time:	Less than 30 min @ 68°F/65% RH
Tack Free Time:	Less than 1 hour @ 68°F/65% RH
Elongation at Break:	300-500%
Shore A Hardness:	50-55 +/-
Color:	White & Gray
Viscosity:	787,000 cps
Temperature Range:	-75° - 200°F
Shelf Life:	12 Months
Lap Shear Strength:	700 psi
Sag:	Non-Sagging
Staining:	Non-Staining

Packaging

10.1oz Cartridge	20oz Sausage
52 Gallon Drum	5 Gallon Pail
	28oz Cartridge

Recommended Cleanup
When Wet

Water
Alcohol

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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