



# Forza™

**BOND** | A FORCE TO BE RECKONED WITH

Transportation

## TC471

Contact Adhesive



**ForzaBOND TC471®** is a Low VOC, CA Complaint, Multi-purpose, Low HAPs, Web Spray, Contact Adhesive.

### Benefits

- Excellent bonding to porous substrates
- Aggressive - bonds to nearly any surface
- Good heat resistance (up to 180°F/82°C)
- High-strength, long-term bond
- Low VOC & California Compliant (SCAQMD Rule 1168)
- Low HAPs formula

### Application Instructions

#### ForzaBOND® IC951

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, duct, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 1 day.

### Applications

**ForzaBOND® TC471** permanently bonds to:

- Carpeting including metal, wood, and composites.
- Head liner to interiors.
- Foam in upholstery and seating.
- Plastic laminate in wood working.
- Backed vinyls.
- Insulation material.

### Technical Data

Total Solids:	Clear and Red
VOC Content:	35 g/L
Appearance:	Clear and Red
Shelf Life:	12 Months from Manufacture Date
Dry Time:	2-4 minutes*
Open Time:	Long
Solvent System:	Methyl Acetate & Hexane
Spray Pattern:	Web

### Sizes

22L Disposable Canister	108L Returnable Canister
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\*dependent on temp & humidity

### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 9501 Spray Tip

### Recommended Clean Up

- ForzaCLEAN FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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