



ForzaTM

BOND | A FORCE TO BE RECKONED WITH

Composite TAC850



Web Spray Polymer Concrete Molding Process Tackifier

ForzaBOND® TAC850 is a Web Spray Polymer Concrete Molding Process Tackifier that is specifically designed for use in Polymer Concrete Applications

Benefits

- HAPs Free
- Low VOC
- California Compliant
- Polymer Compatible
- High Tack Formulation
- Ultra efficient, portable, low maintenance spray system (requires no external air sources)

Product Application

- Surfaces should be clean and free of grease, dirt, and dust.
- Recommended applying above 60°F, if below, canisters can be warmed with a heating blanket.
- Spray a light coat, allow to dry briefly before becoming tacky to the touch.
- Place fabric and apply pressure, repeat throughout build.

Applications

ForzaBOND TAC850 is a Web Spray Polymer Concrete Molding Process Tackifier that is purpose-built and excels at fixturing fiberglass matting to molds in Polymer Concrete Manufacturing.

Technical Data

Total Solids:	28 – 35%
VOC Content:	< 42.3 g/L
Appearance:	Gray or Tan
Shelf Life:	12 Months
Dry Time:	1-4 minutes*
Open Time:	Extended
Solvent System:	Flammable
Spray Pattern:	Web

Sizes

22L Disposable Canister	108L Returnable Canister

*depending on ambient air conditions

Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 6501B/M201 Spray Tip
- FK300 Splitter Valve

Recommended Clean Up

- ForzaCLEAN FC-CAR (Citrus Cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300
info@forzabuilt.com
www.forzabuilt.com



3211 Nebraska Ave, Suite 300
Council Bluffs, Iowa 51501