



Forza™

BOND | A FORCE TO BE RECKONED WITH

Insulation

RC862



Contact Adhesive



ForzaBOND® RC862 is a non-flammable, non-methylene chloride contact adhesive.

Benefits

- Non-Flammable
- Non-Methylene Chloride/N-Propyl Bromide
- High Heat Resistance
- High Strength - Aggressive Bond
- Quick Tack
- Fast Dry Time
- Lower VOC Formulation
- Fully Portable System
- HAPs Free

Application Instructions

- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Hold applicator perpendicular to substrate, 6-10 inches away.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

Applications

ForzaBOND® RC862 is specifically designed for universal applications in the insulation industry, including bonding facing materials to polyiso, mineral wool, and other insulating substrates. Its fast tack and wide temperature range make it ideal for use in all environments.

Technical Data

Total Solids:	34-36%
VOC Content:	~322 g/L
Appearance:	Clear or Blue
Shelf Life:	12 Months
Dry Time*:	2-4 Minutes
Open Time:	Long
Solvent System:	Non-Flammable
Spray Pattern:	Web

Sizes

22L Disposable Canister	108L Returnable Canister
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*dependent on temp & humidity

Recommended Equipment

- FK18 Gun
- FK80 Hose
- 11001B Tip

Recommended Cleanup

- ForzaCLEAN Citrus Cleaner
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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