



# Industrial IC952



## Contact Adhesive



**ForzaBOND® IC952** is a low VOC contact adhesive, formulated for superior smoothness of the spray pattern.

### Benefits

- Excellent Heat Resistance
- Quick Tack
- Snow flake pattern
- Low VOC Formulation
- 100% Adhesive Transfer to substrate
- Fully Portable System
- Fast Dry Time
- Post-Formable
- California Compliant

### Application Instructions

- Apply adhesive to both surfaces to be mated at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with pebble spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 24 hours.

### Applications

**ForzaBOND® IC952** is a portable, self-contained spray adhesive system designed for field and shop applications including:

- High-strength bonding across numerous substrates
- Zero telegraphing through substrates

### Technical Data

Total Solids:	24-30%
VOC Content:	38 g/L
Appearance:	Clear or Red
Shelf Life:	12 Months
Dry Time:	2-4 Minutes
Open Time:	Long
Solvent System:	Methyl Acetate
Spray Pattern:	Pebble

### Sizes

22L Disposable Canister

108L Returnable Canister

### Recommended Equipment

- FK20 Gun
- FK30 Hose
- 6501 Tip

### Recommended Cleanup

- FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300  
[info@forzabuilt.com](mailto:info@forzabuilt.com)  
[www.forzabuilt.com](http://www.forzabuilt.com)



3211 Nebraska Ave, Suite 300  
Council Bluffs, Iowa 51501