



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Industrial

# C830



## Plastic Adhesive



ForzaBOND® C830 is an plasticizer-resistant urethane adhesive.

### Benefits

- Excellent coverage.
- Adheres to vinyl, nylon, PVC, and various rubbers.
- Excellent flexibility.

### Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc. Apply to both surfaces to be bonded.
- Apply to both surfaces to be bonded by brushing, rolling or spraying.
- When brushing, multiple coats may be required on porous surfaces.
- When spraying, use of DeVilbiss JGA with FX tip and needle or Binks 2001 or 95 gun and 63B tip 2nd needle or similar equipment is satisfactory.
- The adhesive should be applied at a minimum of 2.0 dry grams per square.
- Apply pressure with a hand laminate roller or nip roller. If adhesive is left to dry for over 30 minutes, parts should be re-coated.
- Normal coverage required with web spray pattern is approximately 80%. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition. If spray tip clogs unscrew the spray tip from the gun and clean with a solvent such as lacquer thinner or acetone.
- Do not use a pin on the spray tip orifice.

### Applications

ForzaBOND® C830 is designed for vinyl and rubber bonding to many different substrates.

### Technical Data

VOC:	< 470 g/L
Solids:	40-46%
Appearance:	Clear/Neutral
Solvent:	Flammable
Shelf Life:	12 months

### Sizes

1 Gallon Can	Quart
5 Gallon Pail	

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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