



# Forza<sup>TM</sup>

**BOND** | A FORCE TO BE RECKONED WITH

## Insulation

# RC826



### Pressure Sensitive Adhesive



**ForzaBOND® RC826** is an economical Low VOC, CA Compliant, multi-purpose web spray canister adhesive.

## Benefits

- Excellent bonding to porous substrates
- Low VOC
- Aggressive - bonds to nearly any surface
- Good head resistance (up to 180°F/82°C)
- High-strength, long-term bond

## Product Application

- Designed as a portable, self-contained spray system for field or shop applications.
- Be sure all surfaces are clean and free of grease, dirt, duct, etc.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in approximately 1 day.

## Applications

**ForzaBOND® RC826** is specifically designed as an economical & aggressive pressure sensitive adhesive. Ideal for quick stick applications including fixturing and wrapping of porous materials. This also bonds to:

- Foams
- Metals
- Plastics
- Concrete Walls

## Technical Data

<b>Solids:</b>	<b>32 - 38%</b>
<b>VOC Content:</b>	<b>&lt; 50 g/L</b>
<b>Appearance:</b>	<b>Clear or Red</b>
<b>Shelf Life:</b>	<b>12 months from manufacture date</b>
<b>Dry Time:</b>	<b>2-4 Minutes</b>
<b>Open Time:</b>	<b>Long</b>

## Sizes

<b>13 oz Aerosol Can</b>	<b>22L Disposable Canister</b>
<b>108L Returnable Canister</b>	

### Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use 650IB Spray Tip

### Recommended Cleanup

- ForzaCLEAN Citrus Cleaner
- Organic Solvents

**CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM**

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