



# Forza<sup>TM</sup>

## BOND

A FORCE TO BE RECKONED WITH

### Transportation

# TC467



### Pressure Sensitive Adhesive



ForzaBOND TC467® is a high temp, styrene safe, pressure sensitive adhesive.

## Benefits

- Polystyrene safe – will not dissolve
- Aggressive – Adheres to nearly any surface
- Re-positionable – High tack – Excellent coverage
- Web spray
- 80% of final strength achieved immediately
- Fast drying with long open time
- Excellent green strength and high heat resistance
- No ODS (Ozone Depleting Substances)
- OTC Compliant
- Temporary fixturing single-sided applications

## Application Instructions

- ForzaBOND® TC467 is designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage. Spraying both surfaces will result in a stronger, more permanent bond.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical. Normal coverage required with web spray pattern is approximately 80% however, porous surfaces may need a second coat.
- Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 24 hours.

## Applications

ForzaBOND® TC467® is specifically designed to permanently bond foams, cork, backed vinyl, polystyrene, porous insulation materials, and virgin rubber, especially in applications where higher temperature resistance is needed.

- Laminating foam core door panels
- Adhering backed vinyl and virgin rubber in flooring for utility and horse trailers
- Fixturing insulation materials in RVs, trailers, buses, commercial, and emergency vehicles
- Permanently bonding foam in seating and headliner applications

## Technical Data

Total Solids:	30 – 37%
VOC Content:	465 g/L
Appearance:	Clear or Green
Shelf Life:	12 Months
Dry Time:	2–4 mins*
Open Time:	Long
Solvent System:	Isopentane
Spray Pattern:	Web

## Packaging

22L Disposable Canister	108L Returnable Canister
-------------------------	--------------------------

\*dependent on temp & humidity

## Recommended Equipment

- FK20 Spray Gun
- FK30 Hose
- Use M201, 6501, Spray Tip

## Recommended Clean Up

- ForzaCLEAN FC-CAR (citrus cleaner)
- Organic Solvents

CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

402.731.9300  
info@forzabuilt.com  
www.forzabuilt.com



3211 Nebraska Ave, Suite 300  
Council Bluffs, Iowa 51501