



Forza™

BOND | A FORCE TO BE RECKONED WITH

Industrial C835



Fabrication Adhesive



ForzaBOND® C835 is a superior adhesive designed to remain semi-flexible and soft when cured, to eliminate risk of cracking.

Benefits

- Remains flexible after cured
- Non-tacky final state
- Soft, durable bonds

Product Application

- Be sure all surfaces are clean and free of grease, dirt, dust, etc. Apply to both surfaces to be bonded.
- Apply to both surfaces to be bonded by brushing, rolling or spraying.
- When brushing, multiple coats may be required on porous surfaces.
- When spraying, use of DeVilbiss JGA with FX tip and needle or Binks 2001 or 95 gun and 63B tip 2nd needle or similar equipment is satisfactory.
- The adhesive should be applied at a minimum of 2.0 dry grams per square.
- Apply pressure with a hand laminate roller or nip roller. If adhesive is left to dry for over 30 minutes, parts should be re-coated.
- Normal coverage required with web spray pattern is approximately 80%. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in approximately 24 hours.
- Store away from heat, flames or other sources of ignition. If spray tip clogs unscrew the spray tip from the gun and clean with a solvent such as lacquer thinner or acetone.
- Do not use a pin on the spray tip orifice.

Applications

ForzaBOND® C835 is designed for the fabrication of abrasives.

Technical Data

VOC:	< 697 g/L
Solids:	18%
Appearance:	Neutral
Solvent:	Flammable
Shelf Life:	12 months

Sizes

5 Gallon Pail	55 Gallon Drum
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CREATING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS THAT OUTPERFORM

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