



Forza™
PERFORMANCE. ELEVATED.

Optimize Your Tilt-Up

CONSTRUCTION



**Creating High-Performing
Tilt-Up Concrete Adhesive,
Tape & Sealant Solutions**

CREATING HIGH-PERFORMING INDUSTRIAL ADHESIVE, TAPE, AND SEALANT SOLUTIONS

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Forza™

noun / Italian for "force" /fôrsəl/

1. Strength, Power, Force
2. Strength or power exerted on an object

Who we are

Forza is a family-owned adhesive, sealant & specialty tape manufacturer based in the US. We supply the global industry with high-performing customized product solutions.

In business since 1979, Forza is big enough to deliver best-in-class products for specific applications yet small enough to take care of our customers every step of the way. With our deep industry knowledge and our unique hybrid approach – vertically integrated manufacturing combined with a complete in-house R&D lab, we're uniquely capable of developing, producing and shipping cost-effective solutions that perform better than all others.

At Forza, we do what other manufacturers won't. That means finding a better solution is just the beginning. If you're looking to take your products, your results and your business to the next level, we're ready to over deliver for you.



CUSTOMER PROBLEM:

“Too Much Labor, Slow Applications, and Delays”

Contractors get frustrated when adhesives clog, cure slowly, and drain labor hours that should be spent lifting panels. They deserve products that keep crews productive and jobs on schedule. Forza adhesives solve these issues with a spray system that applies evenly, resists clogs, and cures quickly. Higher yield per canister means fewer stops and more panels set per day, delivering the speed and efficiency tilt-up jobs demand.

CUSTOMER PROBLEM:

“High Material Waste, Costly Rework, and Frustrating Coverage”

It's frustrating when overspray and poor coverage waste cans, inflate budgets, and force rework. Contractors need adhesives that maximize every ounce of product and every dollar spent. Forza adhesives deliver more square footage per canister with a precision spray pattern that cuts over-application and waste. That efficiency translates into lower installed costs, fewer wasted materials, and better margins, helping crews finish jobs cleaner, faster, and more profitably.



CUSTOMER PROBLEM:

“Bond Failures, Shifting Reveals, and Risk of Callbacks”

Nothing undermines a project faster than adhesives that fail under stress or changing weather. Contractors deserve confidence that every panel will hold strong through casting, lifting, and long-term exposure. Forza adhesives are purpose-built for tilt-up construction, engineered to bond reliably with foam, reveals, steel, and form liners in any condition. The result is safer lifts, fewer failures, and dramatically reduced warranty claims. Delivering peace of mind and long-term performance.



A Tilt-Up Concrete Product Portfolio To Be Reckoned With.

Forza stands above the competition by offering an unparalleled, custom-formulated, line of Tilt-Up Concrete solutions that:

- Ensure successful installation for all major Tilt-Up Concrete aspects
- Enable successful Concrete applications for Tilt-Up and Precast, Gap Fills, etc.
- Provide Interior and Exterior Waterproofing
- Precisely match our Construction customers' specific and demanding requirements
- Provide cutting-edge chemistries and technologies that over-deliver for mission-critical manufacturing and construction requirements
- Deliver a wide array of applications
- Achieve unparalleled levels of process efficiency and performance

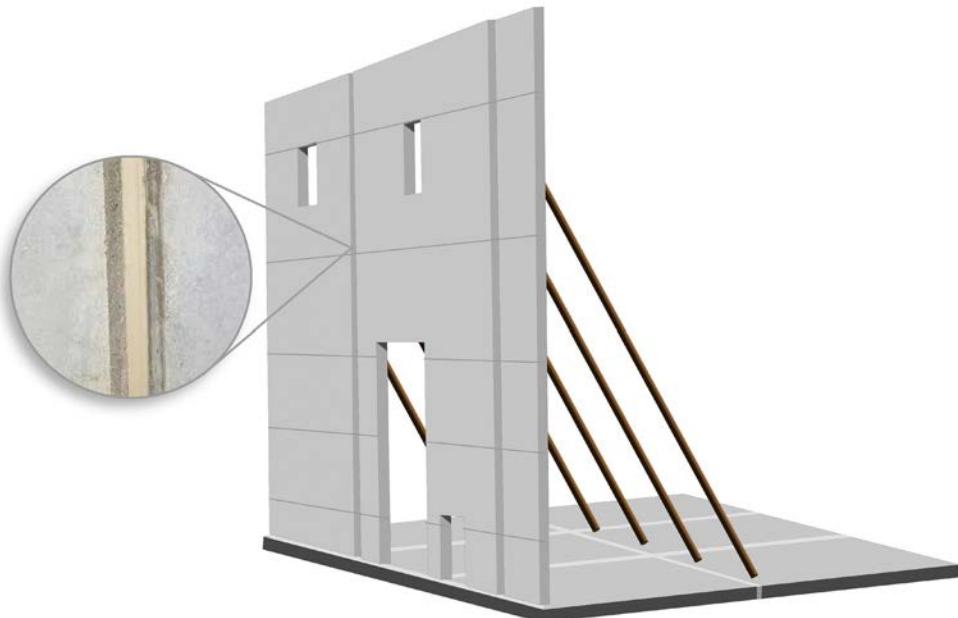
With a full R&D formulations lab at our disposal, we're able to deliver tailor-made Construction solutions that are rugged enough to meet the most demanding needs of the Tilt-Up Concrete industry while remaining simple and intuitive for today's manufacturing environment.

At Forza, we are committed to exceeding our Tilt-Up Concrete customers' expectations with every solution we deliver.

Tilt-Up Construction Applications

With a full R&D formulations lab at our disposal, we're able to deliver tailor-made solutions that are rugged enough to meet the most demanding needs of the Tilt-Up Industry while remaining simple and intuitive for today's construction environment.

At Forza, we're committed to exceeding our customers' expectations with every solution we deliver.



TU-800
Sealing Tape for
Vapor Material



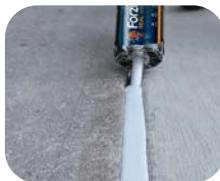
TU-FS100
Adhesive Remover
& Cleaner



TU-OS40
All Weather Adhesive
for Reveals



TU-OS45
Low Modulus
Joint Sealant



TU-OS50
High Performance
Self Leveling
Crack Sealant



TU-615
Pressure Sensitive
Adhesive for Foam Board



TU-603
Inverted Spray Contact
Adhesive for Reveals



TU-603 - TILT-UP INVERTED SPRAY CONTACT ADHESIVE FOR REVEALS



Applications

ForzaBOND® Tilt-Up Spray Contact Adhesive is a high-strength, low VOC, California-compliant multi-purpose web spray adhesive engineered for the unique requirements of tilt-up panel reveals, chamfers, foam, metals, plastics, and a vast range of building materials. Its web spray, fast dry, and aggressive bond produce superior productivity and holding power, even under demanding jobsite conditions.

- Bonding reveals, chamfer strips, foam edge forms, wood, and plastic to tilt-up concrete casting beds.
- Use for pre-cast, tilt-up, field or shop application (on-site or modular).

Benefits

- Excellent adhesion to a wide variety of porous and non-porous substrates.
- Aggressive, long-term bond—reduces nailing, screwing, or mechanical fastening.
- Strong heat resistance: up to 180–200°F (82–93°C; typical)
- Fast dry and tack time for high productivity and immediate handling.
- Low VOC (<50 g/L); meets CARB/OTC/SCAQMD and LEED® requirements.

Sizes, Equipment, Cleanup

- 14 oz Inverted Spray Can
- TU-FS100 Adhesive Remover

TU-603 - TILT-UP SPRAY CONTACT ADHESIVE FOR REVEALS



Applications

ForzaBOND® Tilt-Up Spray Contact Adhesive is a high-strength, low VOC, California-compliant multi-purpose web spray adhesive engineered for the unique requirements of tilt-up panel reveals, chamfers, foam, metals, plastics, and a vast range of building materials. Its web spray, fast dry, and aggressive bond produce superior productivity and holding power, even under demanding jobsite conditions.

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- Fast dry and tack time for high productivity and immediate handling.
- Low VOC (<50 g/L); meets CARB/OTC/SCAQMD and LEED® requirements.

Sizes, Equipment, Cleanup

- 22L Disposable Canister
- 108L Returnable Canister
- FK30 Hose
- FK20 Spray Gun
- 6501B Spray Tip
- TU-FS100 Adhesive Remover



TU-615 - TILT-UP FOAM BOARD ADHESIVE



Applications

ForzaBOND® TU615 is an aggressive, fast-drying pressure sensitive spray adhesive engineered for superior performance in tilt-up, prefab, and general construction applications. Its web spray, rapid tack, and high bond strength make it ideal for a wide variety of substrates and demanding field conditions.

- Bonding foam, reveals, chamber strips, and form liners to tilt-up concrete casting beds
- General and prefabricated construction assemblies
- Useful for both shop and field installations
- Bonds EPS without pitting foam

Benefits

- Aggressive tack for fast, secure bonding
- Excellent adhesion to porous and non-porous surfaces, including foam, reveals, chamber strips, wood, and various plastics
- Very fast dry time, for high productivity
- High heat resistance (up to 180°F / 82°C)
- No ODS (ozone depleting substances)

Sizes, Equipment, Cleanup

- | | | |
|----------------------------|-------------------|-----------------------------|
| • 22L Disposable Canister | • FK30 Hose | • TU-FS100 Adhesive Remover |
| • 108L Returnable Canister | • FK20 Spray Gun | |
| | • 6501B Spray Tip | |

TU-OA40 - TILT-UP ALL WEATHER ADHESIVE FOR REVEALS

Applications

ForzaBOND® TU-OA40 is a high-strength, single-part, moisture cure polymer adhesive formulated for bonding, positioning, and sealing materials in tilt-up panel and concrete casting beds. Designed for use in wet or dry conditions and extreme temperatures, TU-OA40 produces flexible, durable bonds with fast initial green strength and long-term weather resistance.

- Bonding cut foam, chamfers, reveals, edge forms, and rustics to concrete tilt-up casting beds.
- Positioning and adhering construction materials like polystyrene, metal, MDF, rubber, plastic, wood, and ceramic.
- Vertical and horizontal installation—non-slump, no running or dripping.

Benefits

- High initial green strength reduces material slippage or shifting.
- Maintains bond and flexibility in wet, dry, hot, or cold conditions.
- Provides sealant properties: stays flexible, does not crack or shrink.
- Non-sag, non-bubbling, and low odor; easy to extrude or trowel.
- VOC compliant in all 50 states; no solvent odor, 100% solids.
- Removes cleanly from concrete.

Sizes

- 10.1 oz Sausage
- 20 oz Cartridge



TU-OS45 - TILT-UP LOW MODULUS SEAM SEAL

Applications

ForzaSEAL® TU-OS45 is a high-performance, low modulus flexible polymer sealant designed for tilt-up concrete construction, expansion joints, and industrial applications requiring extreme movement and flexibility. TU-OS45 delivers excellent adhesion to damp or “green” concrete, PVC, metal, and various substrates—even under demanding site conditions. Its fast cure, UV/weather resistance, and non-staining formula deliver durable performance for demanding architectural and industrial sealing.

- Seals expansion and control joints in tilt-up/pre-cast panels, floors, and walls
- General-purpose flexible joint and substrate sealing where movement is expected



Benefits

- Flexible, high movement accommodation (low modulus)
- Excellent UV and weather resistance—long exterior life
- Paintable and non-yellowing; non-staining on concrete
- Bonds to green/damp concrete, wood, PVC, metal, and more
- Fast cure, easy application by extrusion or trowel; no mechanical fasteners needed

Sizes, Equipment, Cleanup

- 10.1 oz Sausage
- 20 oz Cartridge

TU-OS50 - TILT-UP HIGH PERFORMANCE SELF LEVELING SEALANT

Applications

ForzaSEAL TU-OS50 is a premium, one-part, self-leveling sealant engineered for connecting and sealing horizontal concrete floor joints in construction projects. This formulation delivers outstanding flexibility, long-term durability, and weather resistance for traffic areas and industrial environments.

- Sealing expansion and control joints in concrete flooring and slab connections.
- Bonds to concrete, metal, aluminum, and various construction substrates.
- Designed for interior and exterior commercial floors in heavy and light duty facilities including warehouses, distribution centers, manufacturing floors, retail, office complexes, parking structures, education and government buildings, sports venues, and transportation areas.



Benefits

- True Self-Leveling Performance: Flows easily into joint cavities, providing flat, even surface coverage and minimizing labor.
- Exceptional Weather & UV Resistance: Maintains flexibility and adhesion in extreme outdoor conditions, resisting cracking and yellowing.
- Fast Skin & Cure Time: Achieves a tack-free surface in approximately 41 minutes, enabling quick job progression; majority of strength in first 24 hours.
- High tensile strength: 261 psi for reliable joint support under dynamic loads.
- Superior adhesion to concrete, steel, aluminum, wood, and most plastics—ideal for multi-material construction joints.
- VOC-compliant, non-yellowing, and non-hazardous for modern jobsite and environmental standards.

Sizes, Equipment, Cleanup

- 10.1 oz Sausage
- 20 oz Cartridge



TU-FS100 - TILT-UP ADHESIVE REMOVER



Applications

ForzaBOND TU-FS100 is a VOC-compliant, specialty adhesive remover designed for safe and powerful removal of adhesives, caulk, and tape residue from concrete, metal, and other construction surfaces. Its advanced solvent blend delivers fast, residue-free cleaning for tilt-up, precast, and industrial job sites, without the hazards of traditional xylene-based cleaners.

- Removes adhesive overspray, tape, and caulk residue from tilt-up and precast concrete walls and forms.
- Cleans residues from tools, hoses, and application equipment.
- Removes sealant, resin, and form edge seal from both horizontal and vertical surfaces.
- Safe for most coated, painted, glass, metal, and masonry surfaces when used as directed.

Benefits

- Powerful, fast-acting solvent action for jobsite speed.
- VOC-compliant, safer than traditional xylene options.
- Minimal dwell time; easy spray/wipe application and quick removal.
- Compatible with most surfaces, will not stain or etch concrete when used properly.
- Enables regulatory compliance in all U.S. states and Canada.

Sizes

- 1 Gallon
- 5 Gallon
- 55 Gallon Drum

TU-800 - TILT-UP SEALING TAPE



Applications

ForzaTAPE TU-800 is a high-performance, double-sided adhesive strip system engineered for demanding tilt-up concrete projects and industrial construction. TU-800 secures a wide range of materials—concrete, plastic, foam board, wood, MDF, glass, and more—delivering robust, weather-resistant bonds for panel joint sealing, waterproofing, and vapor barrier assembly.

- Securing insulation liner fabric and vapor barrier materials to concrete or metal substrates.
- Bonding membrane types (roll-on, spray-on, peel & stick), foam boards, and drainage boards.
- Creating airtight, moisture-resistant seals at panel joints, wall bases, and penetrations.
- Fast, clean installation—no VOCs or special handling required.

Benefits

- Superior, instant bond strength for waterproofing and vapor barrier continuity.
- Easy to apply by hand: requires only firm uniform pressure for adhesion.
- Extreme temperature and chemical resistance (-40°F to 180°F service range).
- Long open time (up to 24 hours).
- Water-resistant after bonding.
- Flexible sizing and easy-to-use pre-cut strip format.
- Non-hazardous formulation; clean removal possible.

Sizes

- 1.75" x 4" strips on 36 ft rolls (part #TU-3514) — 106 strips/roll, 24 rolls/case.
- 2.75" x 4" strips on 36 ft rolls (part #TU-3516) — 106 strips/roll, 16 rolls/case.
- 1 strip supports up to 2 sq. ft. of material (custom sizes available upon request).



EP950 - HIGH-STRENGTH EPOXY ADHESIVE

Applications

Engineered for setting threaded rod, rebar, and structural steel elements into both cracked and uncracked concrete. It delivers reliable performance in vertical, horizontal, overhead, deep-embedment, and even water-filled or submerged holes, making it ideal for heavy-duty construction tasks such as setting baseplates, machinery mounts, railings, structural connections, and post-installed rebar development.

Benefits

- Pure epoxy for high structural bond strength
- Works in dry, wet, water-filled, or submerged concrete
- Long working time; reliable cure in wide temps
- Non-expanding for edge-close and tight-spacing installs
- High chemical resistance; low odor
- Rated for seismic and critical loads
- Clean 1:1 dispensing; minimal waste; resealable cartridges

Sizes

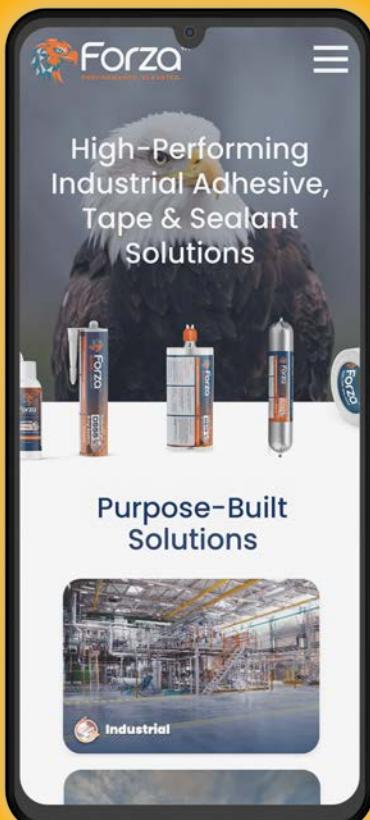
- 280mL



CONTACT US

READY TO SEE FOR YOURSELF?

Family owned in the heartland of America for over 40 years.
Rick, Rob, and Mike have deep expertise and are available
24/7/365



Rick Glenn

General Manager
Forza Inc.



Rob Glenn

Sales Director
Forza Inc.



Mike Glenn

Senior Technical
Director
Forza Inc.



YOUR GUIDE TO OUR SOLUTIONS



High-Performance Tilt-Up Concrete Product Line



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