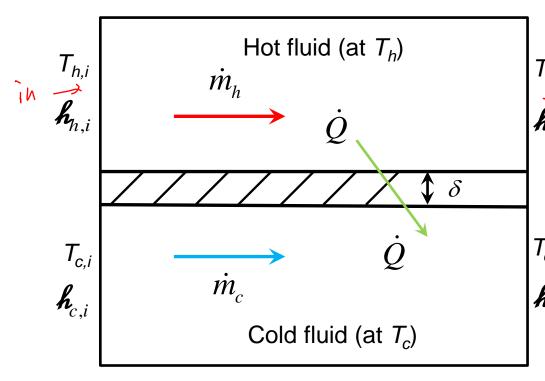
SESA3029 Aerothermodynamics

Lecture 5.8

Heat exchangers
Log mean temperature difference method

Heat exchanger – General equations



h: hot

c: cold

i: inlet

o: outlet

 \dot{m} : mass flow

h: enthalpy

 C_p : fluid heat capacity

Parallel-flow heat exchanger depicted but (1) and (2) are the same for the counter-flow heat exchanger!

conserved heat is

Evaluation of heat transfer rate with inlet and outlet temperatures:

$$\dot{Q} = \dot{m}_h \left(\mathbf{A}_{h,i} - \mathbf{A}_{h,o} \right) = \dot{m}_h c_{p,h} \left(T_{h,i} - T_{h,o} \right) = C_h \left(T_{h,i} - T_{h,o} \right) \tag{1}$$

$$\dot{Q} = \dot{m}_{c} \left(\mathbf{A}_{c,o} - \mathbf{A}_{c,i} \right) = \dot{m}_{c} c_{p,c} \left(T_{c,o} - T_{c,i} \right) = C_{c} \left(T_{c,o} - T_{c,i} \right)$$
(2)

 C_h and C_c are the capacities. $\rightarrow NON-SPECIFIC$ congrant pressure heat capacity

Heat exchanger – General equations

On a unit area basis:

$$\frac{1}{h'} = \frac{1}{h_h} + \frac{\delta}{k_w} + \frac{1}{h_c}$$

 h_h and h_c are the heat transfer coefficients on **h**ot and **c**old side and k_w is the wall conductivity

In practice δ is usually taken as 0

Since the temperature difference $\Delta T = T_h - T_c$ is spatially varying, a suitable **mean** temperature difference needs to be found to evaluate the heat transfer rate of the overall system as

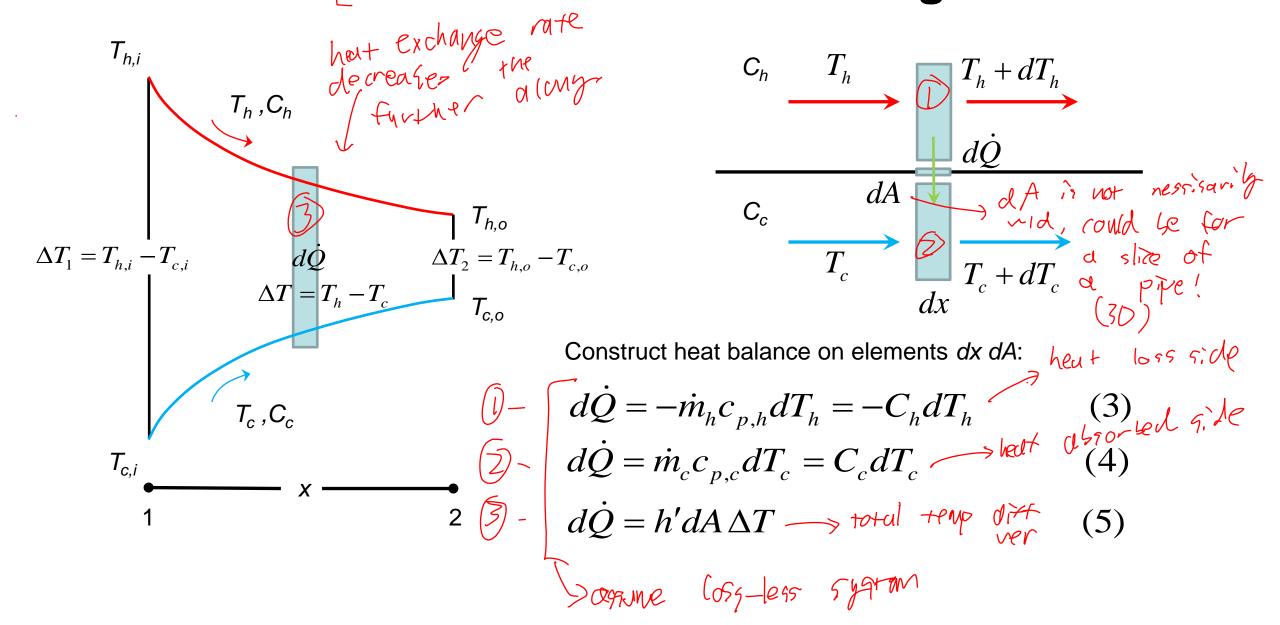
$$\dot{Q} = h' A \Delta T_m$$

This leads to the *log mean temperature difference* method.

Derivation follows Bergman et al., pages 713-715 / Incropera et al., pages 659-662 closely.

no seperating solid boundry

Parallel-flow heat exchanger



Starting from $d(\Delta T) = dT_h - dT_c$ and using (3) and (4) together with (5), we obtain

Supplied in
$$d(\Delta T) = -h'dA \Delta T \left(\frac{1}{C_h} + \frac{1}{C_c}\right)$$

Now integrate from location 1 to 2, i.e.,

$$\int_{1}^{2} \frac{d(\Delta T)}{\Delta T} = -h' \left(\frac{1}{C_h} + \frac{1}{C_c} \right) \int_{1}^{2} dA$$

and use the general heat exchanger relations (1) and (2) to replace the capacities to obtain

$$\ln(\Delta T_2) - \ln(\Delta T_1) = -h'A \left(\frac{T_{h,i} - T_{h,o} + T_{c,o} - T_{c,i}}{\dot{Q}} \right) \tag{6}$$

$$T_1, \Delta T_2 \text{ for the parallel-flow heat exchanger gives}$$

$$\ln\left(\frac{\Delta T_2}{\Delta T_1}\right) = -\frac{h'A}{\dot{Q}} \left(\Delta T_1 - \Delta T_2\right)$$
 re readily deduce
$$\dot{Q} = h'A\Delta T_{lm} \text{ with } \Delta T_{lm} = \frac{\Delta T_1 - \Delta T_2}{\ln(\Delta T_1 / \Delta T_2)}$$

Inserting $\Delta T_1, \Delta T_2$ for the parallel-flow heat exchanger gives

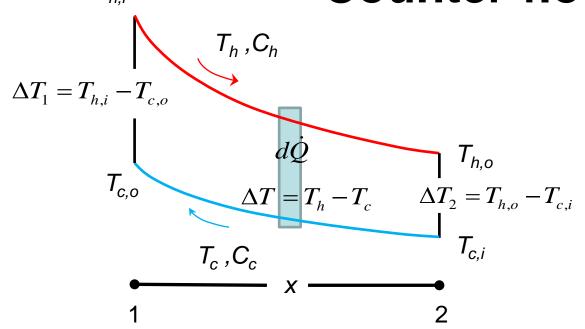
$$\ln\left(\frac{\Delta T_2}{\Delta T_1}\right) = -\frac{h'A}{\dot{Q}}\left(\Delta T_1 - \Delta T_2\right)$$

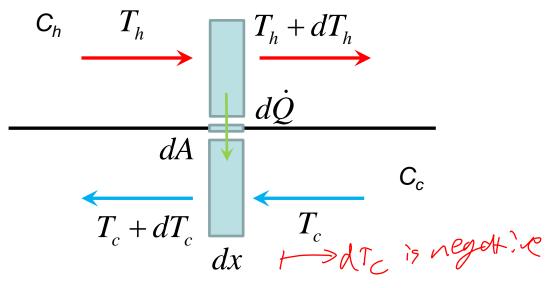
from which we readily deduce

$$\dot{Q}=h'A\Delta T_{lm}$$
 with

$$\Delta T_{lm} = \frac{\Delta T_1 - \Delta T_2}{\ln(\Delta T_1 / \Delta T_2)}$$

Counter-flow heat exchanger





Construct heat balance on elements *dx dA*:

$$d\dot{Q} = -\dot{m}_h c_{p,h} dT_h = -C_h dT_h$$

$$d\dot{Q} = -\dot{m}_c c_{p,c} dT_c = -C_c dT_c$$
(8)

Starting from
$$d(\Delta T) = dT_h - dT_c$$
 and using (7) and (8) together with (5), we obtain after integration from position 1 to 2
$$\frac{h'A}{Q}\left(\frac{\Delta T_2 - \Delta T_1}{Q}\right) - \ln(\Delta T_1) = -h'A\left(\frac{T_{h,i} - T_{h,o}}{\dot{Q}} - \frac{T_{c,o} - T_{c,i}}{\dot{Q}}\right) \qquad \text{i.e. } \dot{Q} = h'A\Delta T_{lm} \text{ with } \Delta T_{lm} \text{ as before.}$$
 Remember differences in ΔT_1 and ΔT_2 !

Note that for this case the LMTD method is not applicable for $C_h = C_c$ and (5) needs to be integrated directly.

Example: Counter-flow heat exchanger

Cold flow: capacity rate C_c =1500 W/K, h_c =275 W/(m²K), $T_{c,i}$ =15°C

Hot flow: capacity rate C_h =3000 W/K, h_h =400 W/(m²K), $T_{h,i}$ =150°C

Find area A for which hot outlet temperature is $T_{h,o}$ =110°C.

1. Compute heat transfer rate from Eq. (1)

$$\dot{Q} = C_h (T_{h,i} - T_{h,o}) \rightarrow \dot{Q} = 3000 \,\text{W/K} (150 - 110) \,\text{K} = 120 \,\text{kW}$$

2. Compute $T_{c,o}$ from Eq. (2)

$$\dot{Q} = C_c \left(T_{c,o} - T_{c,i} \right) \rightarrow T_{c,o} = T_{c,i} + \frac{Q}{C_c} = 15^{\circ} \text{C} + \frac{120 \text{kW}}{1500 \text{W/K}} = 95^{\circ} \text{C}$$

3. Compute overall convective heat transfer rate (ignoring conduction)

$$\frac{1}{h'} = \frac{1}{h_c} + \frac{1}{h_b} = \frac{1}{275} + \frac{1}{400} \rightarrow h' = 162.963 \,\text{W/(m}^2 \,\text{K)}$$

$$|\dot{Q} = C_{N}(T_{Ni} - T_{No}) = 120000W$$

$$|\dot{Q} = C_{0}(T_{Co} - T_{Ci}) \longrightarrow T_{Co} = \frac{\dot{Q}}{C_{0}} + T_{Ci} = T_{Co} = 95^{\circ}C$$

Cold flow: capacity rate C_c =1500 W/K, h_c =275 W/(m²K), $T_{c,r}$ =15°C

Hot flow: capacity rate C_h =3000 W/K, h_h =400 W/(m²K), $T_{h,i}$ =150°C

4. Compute log mean temperature difference for counter-flow heat exchanger

$$\Delta T_1 = T_{h,i} - T_{c,o} = 150^{\circ} \text{C} - 95^{\circ} \text{C} = 55 \text{K}$$

$$\Delta T_2 = T_{h,o} - T_{c,i} = 110^{\circ} \text{C} - 15^{\circ} \text{C} = 95 \text{K}$$

$$\Delta T_{lm} = \frac{\Delta T_2 - \Delta T_1}{\ln(\Delta T_2 / \Delta T_1)} = \frac{95 \text{K} - 55 \text{K}}{\ln(95 \text{K} / 55 \text{K})} = 73.187 \text{K}$$

5. Compute area from $\dot{Q} = h'A\Delta T_{lm}$

$$A = \frac{\dot{Q}}{h'\Delta T_{lm}} = \frac{120\text{kW}}{162.963\text{W}/(\text{m}^2\text{K}) \times 73.187\text{K}} = 10.06\text{m}^2$$