



1. lathe .2027 OD - small brass insert
 - 1.1. acctual size = .201 in
2. lathe .2703 OD - large brass insert
 - 2.1. actual size = .266in
3. lathe .4054 OD large Aluminum Tube -
 - actual size .4063
 - 3.1. drill .2703 hole using H drill bit .266in
4. lathe .338 OD small aluminum Tube -
 - actual size .339 in
 - 4.1. drill .2027 hole using #7 bit .201in
5. Mill flats on 1in stock
 - 5.1. drill $\frac{13}{32}$ hole .4063
 - 5.2. press in large insert
 - 5.3. move up .32015 from center of large insert
 - 5.4. drill R size hole .339 in
 - 5.5. press in small insert
 - 5.6. lathe .9844 OD brass insert
6. drill $\frac{63}{64}$.9844 in aluminum
7. press in large insert
8. lathe ball

block 5 pack
 $b = 2.5$
 $w = 2.4$
 $l = 3.3$

PROJECT
mw
TITLE
8-ball

APPROVED

CHECKED

DRAWN noah brown 10/14/2021

SIZE	CODE	DWG NO	REV
A			
SCALE 1:2	WEIGHT	SHEET 1/1	