

Fan Solutions For All Applications

The Program

Issue 1.2 EN



NICOTRA | **Gebhardt**
fan|tastic solutions

The premise for fantastic solutions

Nicotra Gebhardt employs around 1000 members of the staff in nine production sites and has sales organisations in France, Belgium, the United Kingdom, Sweden, Spain, India, China, Thailand, Singapore, Malaysia, Australia, and the USA. In addition, our sales agents and distributors are active in more than thirty countries for keeping in contact with our customers.

We offer high performance fan systems based on Centrifugal, Roof, Axial, and Process Air Fans both for series requirements and for single project business.

Our activities are based on our core competences:

- Aerodynamics
- Acoustics
- Drive Technologies
- Controls

Ongoing product improvements, highest qualification of our R&D Teams, intensive quality control, and most modern manufacturing methods ensure the consistent high standards of our products.

Headquarter in Italy

Nicotra Gebhardt S.p.A

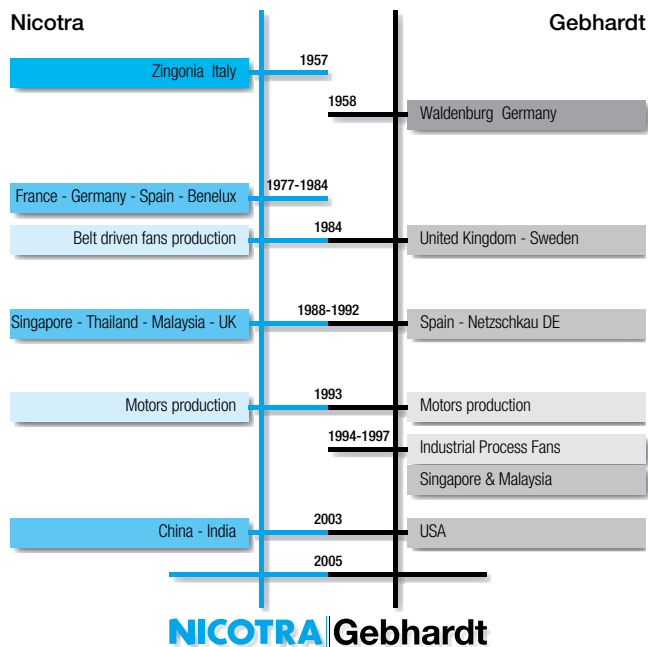
Via Modena, 18
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Zingonia (BG)
Italy



Headquarter in
Germany

Nicotra Gebhardt GmbH

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74638 Waldenburg
Germany



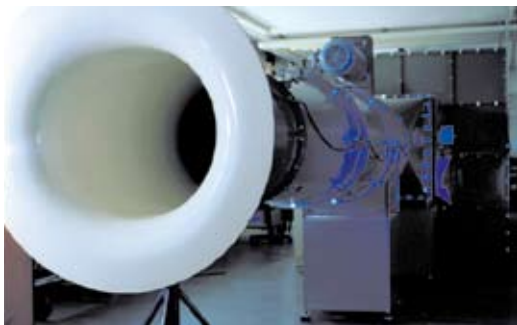
Aerodynamics – Acoustics – Drive Technologies – Controls

Our laboratories, powered by test equipment which complies with all international directives and the most modern standards, are the centre of research and development manned by highly qualified employees.

We hold core competences in the field of aerodynamics and acoustics related to our products as well as in drive technologies and the dedicated controls.

There are numerous patents and protective rights which confirm the innovative activities of our engineers.

All this, an outstanding expertise, highest quality standards, and an exemplary mind for cost effectiveness make us one of the leading manufacturers of fan systems.



Fan curves measurement test rig to ISO 5801 or AMCA 210-99



Noise measurements to DIN 45 635-38 „Noise Measurement of Machines: Fans“



Belt Driven Centrifugal Fans

Nowadays there is a great choice of different fan ranges available for everybody who has to select fans for a ventilating and air-conditioning system. Every execution has been optimised to its strengths.

The extensive product range of Nicotra Gebhardt offers the opportunity to find just the right fan for every application.

Furthermore we provide appropriate documentation and fan selection program.

Our fan selection program proSELECTA II allows you to configure your own individually designed fan. Further you will get a complete documentation package with prices, technical data, dimension specifications and accessories.



ADH / AT

Series ADH

Belt driven centrifugal fan with double inlet.

The ideal and versatile fan, thousand times proved for many standard applications of ventilating and air-conditioning systems.

High flow rate, low pressure, low-noise level.

- automated manufacture of compact scroll
- automated manufacture of impeller with forward-curved blades (size 0160 up to 0560)
- series AT with inch dimensions from 7/7 up to 30/28
- galvanised shaft
- various bearing solutions
- available as twin- and triple fan arrangement

Data according to tolerance class 2



ASH / AS

- sizes 0160 up to 1000
- twin fan arrangement series ADH-G2
- single inlet centrifugal fan series ASH
- series AS with inch dimensions from 7/7 up to 30/28



RDH / RSH

Belt driven centrifugal fan with double inlet.

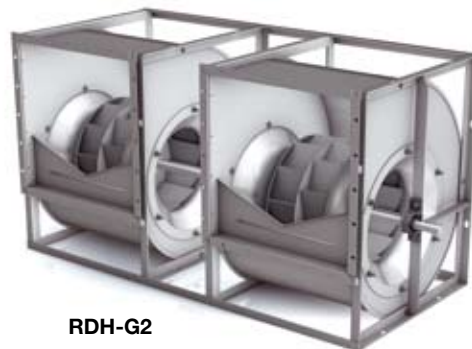
The ideal and cost effective fan for demanding requirements in ventilating and air-conditioning systems.

High flow rate, high pressure and high efficiency.

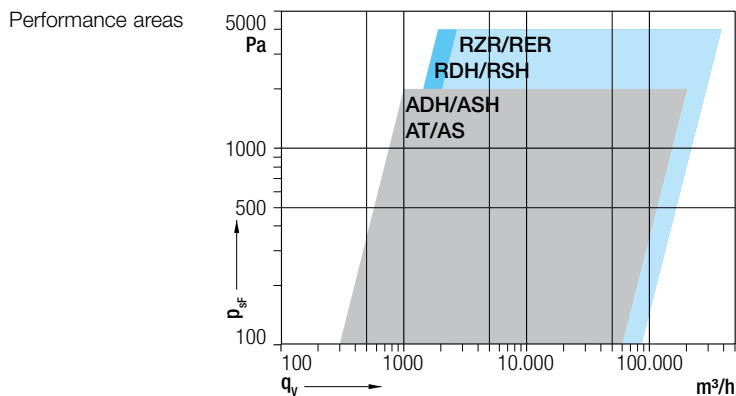
Data according to tolerance class 1



- sizes 0180 up to 1000
- twin fan arrangement series RDH-G2
- single inlet centrifugal fan series RSH



RDH-G2

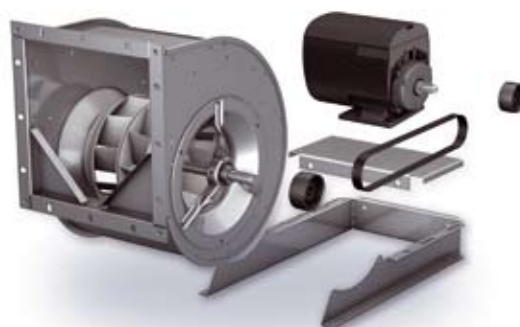


Highest system performance and best energy efficiency!

ROTAVENT – the efficient fan technology with scroll casing and airfoil blades.

It is not difficult to make a centrifugal fan for an air conditioning unit a few euros cheaper. But to design it in a way that it saves valuable energy during operation is a real technological challenge.

In this respect, the rotavent from Nicotra Gebhardt continues to provide the technology with the highest level of system performance and, as a consequence, the best solution where energy efficiency counts.



RZR

Belt driven centrifugal fan with double inlet.
Data according to tolerance class 1

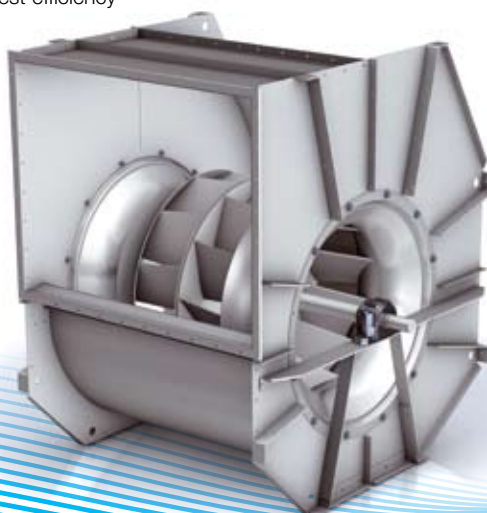


RER

Belt driven centrifugal fan with single inlet.
Data according to tolerance class 1



- wide range of application even for high pressures
- high degree of performance density at best efficiency
- low-noise level thanks to the blade profile, blade positioning and the V-cut off
- easy and reliable fan configuration by the means of our fan selection program
- sizes 0200 up to 1600



RZR-BIG

Direct Driven Centrifugal Fans

Nicotra Gebhardt offers the most extensive product range of standardised direct driven centrifugal fans with and without scroll (plug fans).

The range contains single and double inlet fans with different impeller types (backward and forward-curved blade geometries) and different drive technologies.

The fans can be driven by IEC motors or external rotor motors using AC or brushless DC technology, built-in, built-on or coupled; with stepless or stepped speed control, or pole changeable.

A product range of Direct Driven Centrifugal Fans that omits no desires.



DDM / DDMB

The thousand times proven direct driven centrifugal fans for compact ventilations and air handling units.

- automated manufacture of compact scroll
- automated manufacture of impeller with forward-curved blades
- built-in, optimised external rotor motor
- motor with AC or brushless DC technology
- low vibration and low-noise
- ready to connect, compact and maintenance free



SAIR

Single inlet fan with built-in external rotor motor



DD

The thousand times proven direct driven centrifugal fans for compact ventilations and air handling units.

- automated manufacture of compact scroll
- automated manufacture of impeller with forward-curved blades
- built-in, optimised internal rotor motor
- low vibration and low-noise
- ready to connect, compact and maintenance free

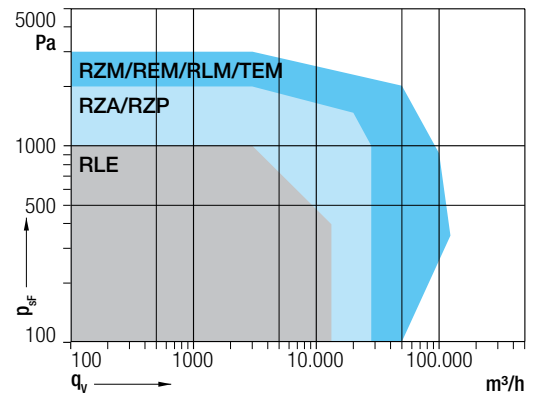
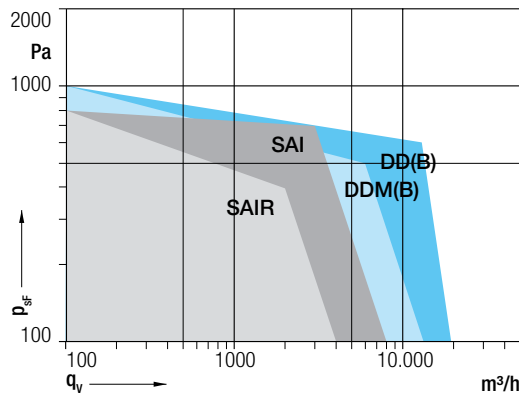


SAI

Single inlet fan with built-in internal rotor motor



Performance areas



EVO – Unparalleled system efficiency for plug fans

RLM Evo sets a new standard in efficiency. No other plug fan reaches higher system efficiency. The entire shape of the impeller was optimised using a real turbulence profile for the blades. This ensures that the impeller reaches as yet unparalleled high efficiency and takes the top position in aerodynamics.



RZA / RZP

Through the combination of two pioneering technologies - the aerodynamics of the *rotavent* impeller combined with energy efficient integral motors, Nicotra Gebhardt has developed a series of controllable direct drive centrifugal fans setting new standards.

The benefits:

- high efficiency - low energy costs
- low-noise level
- compact and ready to connect



RLM^{EVO}

We have accelerated impeller technology with the RLM Evo, the new generation in our RLM range.

The result: More efficiency and reduced turbulent conditions.

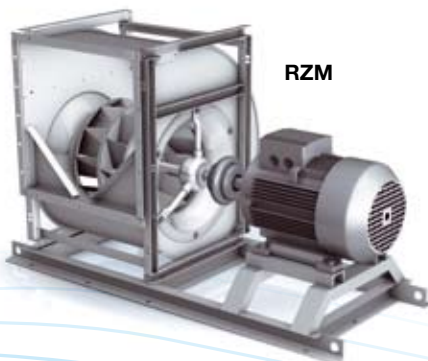
And that is highly effective as RLM Evo ensures:

- lower energy consumption
- lower costs
- lower noise levels



RZM

Double inlet fan with coupled IEC standard motor



RLM^{EVO}

Plug fan with brushless DC external rotor motor with integrated control electronics



REM / TEM

Single inlet fan with flanged IEC standard motor

- REM: Impeller with backward curved blades
- TEM: Impeller with forward curved blades

Industrial Process Fans

Process air fans are frequently an important component of machines and installations.

In these applications they assure functions that would not be possible without a well defined air flow.

Of these specially developed, robust fans, there are several standard ranges and a number of customer-specific solutions.

Some examples of process ventilation

- Cooling of generators
- Drying agricultural products
- Ventilation of composting plants
- Extracting contaminated air from paint systems
- Circulating hot air in industrial furnaces



P2M

compact and universal – the ideal direct driven fan for many process air applications:



P4M

powerful and versatile – the logical extension of the P2M series with impeller diameters up to 1600.

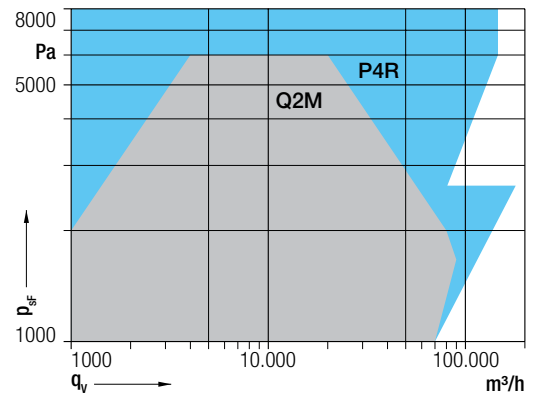
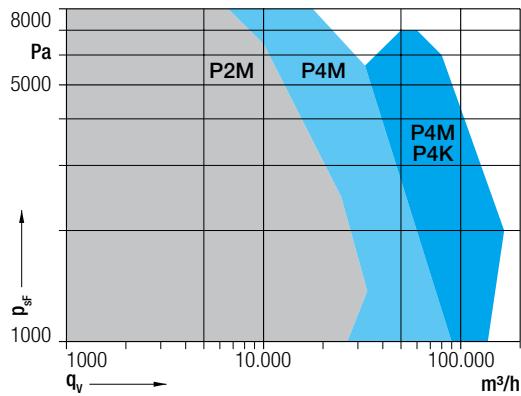


P4K

with coupling



Performance areas



For more than 15 years we have been successfully active in the field of process air technology. With the knowledge of the requirements of your branch our specialists can combine it with their own fan expertise to offer advice and solutions. Our industrial products stand for highest quality and reliability. We offer and supply in a short time and cost effective customer specific process air fan solutions.

P2M/P4M/P4K/P4R - with scroll

- robust welded design made of steel, coated, hot-dip galvanised, or stainless steel [1.4307 (1.4571)]
- housing positions in 45° resp. 90° increments
- several levels of gas tightness
- medium temperatures up to +300 °C
- ATEX category 2 and 3; gas and dust
- Data according to tolerance class 2 (DIN 24166)

Q2M - without scroll

- robust welded design made of steel, coated, hot-dip galvanised, or stainless steel [1.4307 (1.4571)]
- highly efficient thermal insulation
- medium temperatures up to +500 °C
- ATEX category 3; gas and dust
- Data according to tolerance class 2 (DIN 24166)

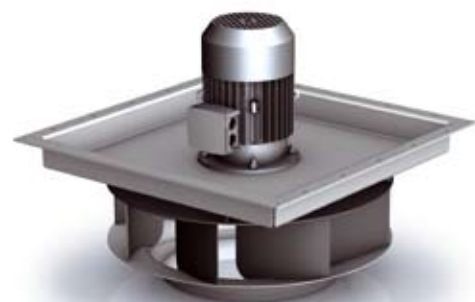
P4R

the belt driven series of the P4 - range with impeller diameters up to 1600.

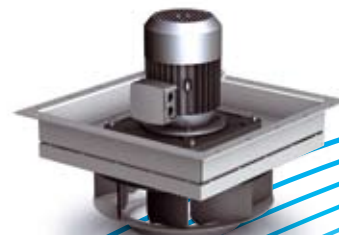


Q2M

Direct driven plug fans without scroll available in various models with impeller diameters up to 1400.



Q2M with highly efficient thermal insulation



Roof Extract Fans

We set benchmarks for the roofs of the world!

The consistent quality strategy of Nicotra Gebhardt has set a benchmark for the world market – but this is just the beginning.

Today we offer roof extract fan systems in a range which always allows a solutions for individual requirements:

- Perfect quality for every roof extract fan line
- A consistent accessory system for all ranges
- Highest flexibility for individual solutions
- Data according to tolerance class 2
- easy and reliable fan configuration by the means of our fan selection program



RGA

Efficient technology, high quality workmanship, and an ergonomical design make the **RGA** a highly attractive roof extract fan choice.

The **RGA** offers a new interpretation of the classical cowl roof extract fan at specially attractive prices.

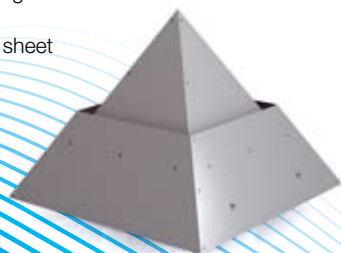
- external rotor motor
- horizontal discharge
- cowl made of plastic



RFM

Through its outstanding and beautiful pyramid shape the **RFM** gives a special note to every roof.

- IEC-standard motor
- horizontal discharge
- cowl made of galvanised steel sheet



RKM

The **RKA/RKM** is the crowning glory of any roof.

The roof extract fan was designed by a design studio so architectural integration of the fan can be guaranteed

- casing made of galvanised steel sheet
- IEC-standard motor **RKM**
- vertical discharge
- high throw protects the roof
- iF design award 2003



RKA

- external rotor motor
- vertical discharge
- high throw protects the roof
- iF design award 2003



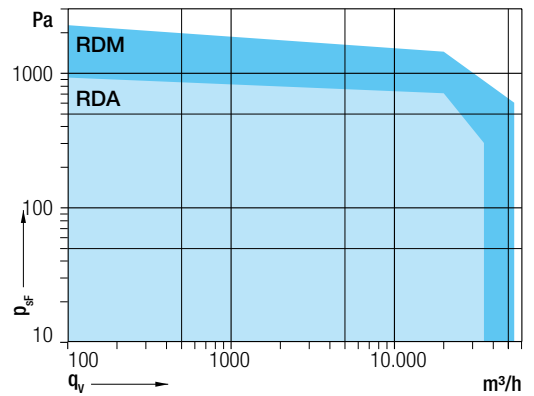
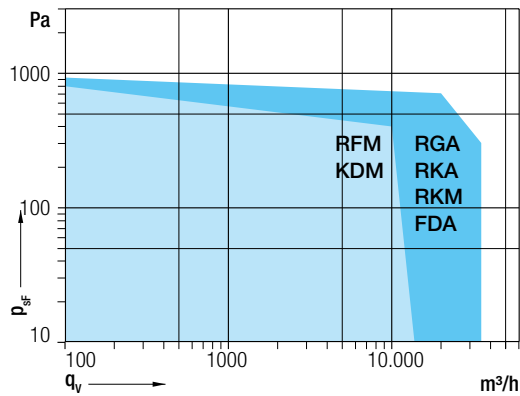
FDA

- cubic styled roof extract fans equipped with highly efficient lining reduces the discharge sound level

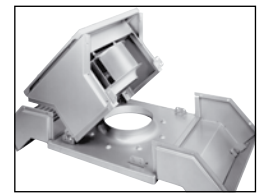
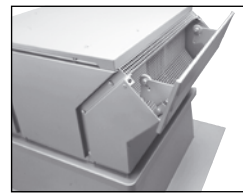
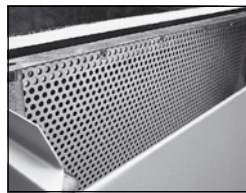
KDM

- plastic roof extract fans particularly suitable for exhausting aggressive gases or vapours

Performance areas



GENOVENT – the hightech range for roofs with class



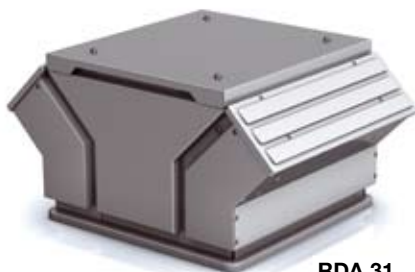
RDA / RDM

Roof extract fans *genovent®*

The *genovent®* in every respect is a premium product: It's convincing by its powerful design, its corrosion resistant aluminium casing and multiple other technical refinements.

The *genovent®* is saving cash at all levels:

- because of extremely high value specification without extra cost
- because of reducing heat losses.
- because of long lasting maintenance free operation.
- because of easy fitting without special tools.
- by simply fixing down the casing.



RDA 31

RDA 31/32

- external rotor motor
- stylish sealed casing manufactured from aluminium
- automatic backdraught shutters at discharge
- vertically directed discharge - considerable throw
- integrated sound absorbing lining for series RDA 32

RDA 21

- horizontal discharge



RDA 21



RDM 31/32

RDM 31/32

- IEC-standard motor out of airstream
- stylish sealed casing manufactured from aluminium
- automatic backdraught shutters at discharge
- vertically directed discharge - considerable throw
- integrated sound absorbing lining for series RDM 32

Smoke Extract Fans

Perfect smoke extraction in the case of fire not only demands absolute understanding of the techniques used – it also calls for an understanding of the nature of fire and the flow of fumes. Nicotra Gebhardt sets standards in both aspects – by using CFD to simulate the flow of smoke, for example.

We offer to you the world's largest range of mechanical smoke extraction solutions. With our wall, roof, centrifugal, axial and impulse fans, we master every form of smoke extraction, whatever the application.

We thereby ensure maximum safety throughout any building – from the underground car park to the roof – and comply with all the statutory standards for building fire protection.



RDM

Smoke Extract Roof Fans

ensuring a turbulence free discharge and suitable for smoke extraction in the case of fire up to

max. +600 °C - 120 minutes,

tested to DIN EN 12101-3, snow load class requirements SL 1000 assigned and CE certified.

Assigned for mounting above heated and unheated rooms.

Can be used as a standard ventilation fan up to max. +80 °C.

- Flow rate up to 58.000 m³/h
- Pressure up to 2.000 Pa



RWM

Smoke Extract Wall Fans

suitable for smoke extraction in the case of fire up to

max. +600 °C - 120 minutes, tested to

DIN EN 12101-3, and CE certified. Can be used as a standard ventilation fan up to max. +80 °C.

- Flow rate up to 37.000 m³/h
- Pressure up to 1.000 Pa



REM

Smoke Extract Centrifugal Fans

Single inlet, with direct drive, suitable for smoke extraction in the case of fire up to

max. +600 °C - 120 minutes,

certified for installation outside of buildings, tested to DIN EN 12101-3, and CE certified.

Can be used as a standard ventilation fan up to max. +100 °C.

REM BI (not illustrated)

with insulating enclosure, certified for installation inside of buildings – outside room with fire risk

- Flow rate up to 31.000 m³/h
- Pressure up to 1.500 Pa



without insulating enclosure

RER

Smoke Extract Centrifugal Fans

single inlet belt drive, suitable for smoke extraction in the case of fire up to **max. +400 °C - 120 minutes,**

certified for installation outside of buildings, tested to DIN EN 12101-3, and CE certified. Can be used as a standard ventilation fan up to max. +80 °C.

Optionally with insulation housing for installation inside of buildings, outside room with fire risk

- Flow rate up to 150.000 m³/h
- Pressure up to 3.000 Pa



Cleaner air for underground car parks

The Jetfan is the ideal solution for increased safety in underground car parks and underpasses. Choose the ultimate system for safer and more aesthetic underground constructions

- The Jetfan can be used for partial smoke extraction or ventilation.
- The flexible positioning of the Jetfan makes sure there are no areas where air does not circulate.
- The Jetfan makes expensive, large-scale duct systems unnecessary.
- Intake air fans will not be necessary if there is a free intake section for outside air.

Axial-Jetfan AGM

Standard version AGM 01/11

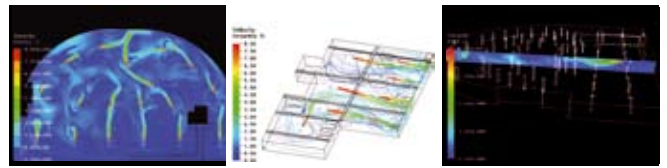
Designed premium version AGM 02/12

available in 2 sizes, also available for reverse air flow, integrated silencer at both ends, series AGM 06/16 for preventing CO-gas concentration, up to +40° C.

Centrifugal-Jetfan RGM

powerful standard product with centrifugal impeller, available in 2 sizes, series RGM 96 for preventing CO-gas concentration, up to +40° C.

Smoke flow simulation for perfect planning



We will assist you in the detailed planning and dimensioning of car park ventilation equipment, by means of a smoke flow simulation using computational fluid dynamics (CFD).

With the help of CFD, the ideal smoke extraction and ventilation system – including the number and positioning of Jetfans required – can be determined for each construction project, based on the legal requirements (GarVO).

We recommend the use of an airflow-simulation for large car parks with difficult geometries. It offers maximum planning dependability and is an invaluable tool for assessing the entire system.

AGM

Axial Smoke Extract Impulse Jetfan

suitable for smoke extraction in the case of fire up to **max. 300 °C – 120 minutes**, tested to DIN EN 12101-3, and CE certified.

- Thrust up to 52 N



AGM 02/12

AGM

Axial Smoke Extract Impulse Jetfan

suitable for smoke extraction in the case of fire up to **max. 300 °C – 120 minutes**, tested to DIN EN 12101-3, and CE certified.

- Thrust up to 52 N



AGM 01/11

RGM

Centrifugal Smoke Extract Induction Jetfan

suitable for smoke extraction in the case of fire up to **max. 300 °C – 120 minutes**, tested to DIN EN 12101-3 and CE certified.

- Thrust up to 75 N



SLCS

Smoke Extract Axial Fans

suitable for smoke extraction in the case of fire
SLCS 300 °C – 120 min.
SLCS 400 °C – 120 min.

- Flow rate up to 75.000 m³/h



FFU, Cabinet Fans, Axial Fans

Clean room processes call for the most advanced ventilation technologies that match to the specifications of the building infrastructure.

Thereby the Filter Fan Units are the key elements in clean room ventilation systems.

Filter Fan Units (FFU) made by Nicotra Gebhardt with their perfectly matched components are designed for various kinds of industrial areas requiring clean room technology.

Starting from standard FFU design, our team of experts implements the specification for your special project.



FFU

Fan Filter Units

Construction materials:

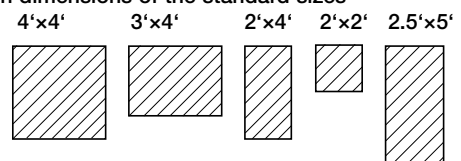
- galvanised steel sheet
- aluminium zinc coated
- aluminium
- stainless steel

Network Topology:

- GBUS
- Modbus-RTU
- LONWORKS®

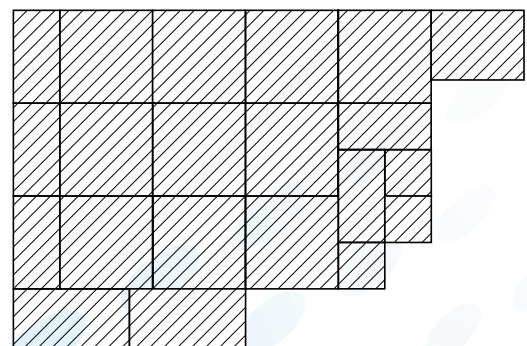


Main dimensions of the standard sizes



Motor impeller unit:

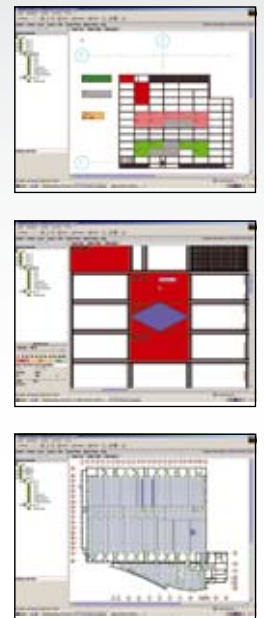
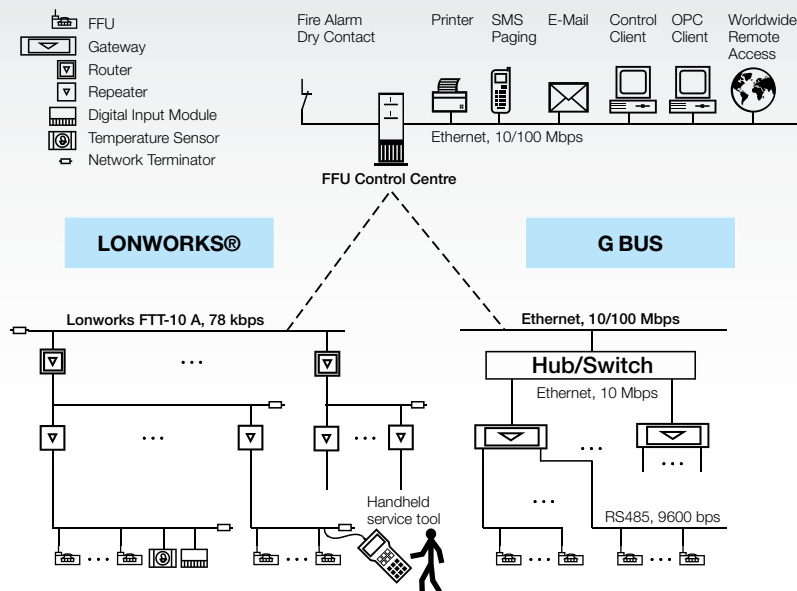
- single phase, three phase
- AC technology
- brushless DC technology
- UL listed



Using standard sizes to adapt for special building requirements

Network Topology:

The Nicotra Gebhardt FFU Monitoring and Control System consists of a FFU control network connected to a computerised FFU Control centre. This FFU System is especially made for the high demands of clean room applications. The FFU Control centre allows control of a large quantity of FFUs in a very flexible and future oriented way. At the heart of the system is a control centre (server) which contains network management, process control and web server as main parts.



ADT / ADS / ADM

Axial Flow Fans

for the Asian and Pacific Rim market

The Nicotra Gebhardt Axial Flow Fans are available in various models:

Series **ADT/ADTA** – long casing, inlet and discharge side with flange

Series **ADS** – short casing, inlet and discharge side with flange

Series **ADM** - short casing, discharge side with flange and inlet side with integral inlet nozzle

- direct driven with IEC standard motor
- Impeller diameter up to 1400 mm
- Flow rate up to 180.000 m³/h
- Pressure up to 1.600 Pa



AQA / AWA / ARA / ATA

Axial Flow Fans

for the European Market

- direct driven with external rotor motor
- Impeller diameter up to 630 mm
- Flow rate up to 16.000 m³/h
- Pressure up to 300 Pa



CD

Cabinet Fans (Ventilation boxes)

for the Asian and Pacific Rim market

Nicotra Gebhardt offers a range of cabinet fans, consisting of an external enclosure, containing either a direct driven fan or a belt driven fan.

A cabinet fan is the perfect solution for simple ventilation tasks and suitable for indoor or outdoor installation.

Indoor- on both sides possible duct connection

Outdoor- discharge side with rain-proof louver

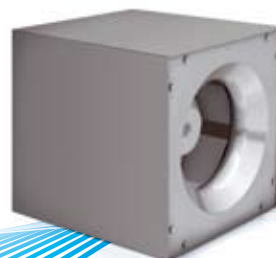
- Flow rate up to 3.500 m³/h
- Pressure up to 500 Pa



RBA

Cabinet Fans

for the European Market



Nicotra Gebhardt worldwide

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