In for mad in required FMEA * Pupose -- Castom regulant To prevent distyn/ Proun Drawing related problem - leason learn -> How ? by allack The -> Praviour failm Problems early Before LA FHEA They have chone to occur -> Process Capability Benchmaken - Benefit-For Similar Product. - Save 71 me. - resources importinformation - How and where How To find - 2 The Custor Use The by asky How design fail ? Product - what consequences be? -> How wrongly The Casforn will Lo How Serions 7 use The Product - what action typical to prevent or minimiz

Risk Pandorisy Nube RPN & numerical number and relative to measur ovaal risk comp corresponding To partiala faiture mechanism Severily Occurrence Detailor RPN will help to arraye No Risk as 1,2,3 .--- Severily - measur The Serious effect of The failner in Castomer or violator of The law. (1-10) crisical and significant Ly personal injury, loss of lit, violate law (9-10) + = significant Lo effect The procen (5-8) 4 > Occurance 10 15 The highest measure The pobability of Failure mode will backdaly hoppe → Derection (1-10) Is The lowest Detection

Recommended
Road Map ofor
Per Foring FMEA
Chub Page 99
In the Book.

Chapter [19] Hop.

lean management

deffinit on Lo defins The value Traditional A proclut or sovice from Custom posni friend - Waste !- any Thing That does not add value to The end product La repair of product in warronly Lo Reworkin cusion LSS :- waste elimination/ waste Reduction goes Patallel To The DMAIC STEPS. Lo Measure phase !- identify The fact Thout There are wastes L's Analy rephase: - Analy re woste and fired Rost Cause. (3) Analy re phase ! Linding Solution of These ROT Cames. - Improve phase: - Apply solutions) and eliminate wastes.

How organization achive Cast reduction. lear mangenet focuse to eliminat Lo Redne Cast of 8 waster mat er al Loove Pooduion Lo Redue labor Cest Defeus Lo Reduce enpensor on - waiting eletrait, water, gas > transportation insurare, Communicá - o down Proum La excen inventoy. In unused of employe Creating / TALent.

example of wante in meeting Please Refere & Book Page 103 To Chapin (5) Marp. Value Sircom Procun Mapping.

Improve Process Steps

Tolentify value adobtion

Base line

PVA - Real value adoling a visual

(Canot minimize) (Required by Customer)

functions: interface

with other

with other

and an analysis tool a

NVA-Non value adoly a clinity

NVA-Non value adoly a clinity

(to be minit zel.) (Required by Bussim)

NVA-Non value adoly a clinity

(to be minit zel.) (to be minit zel.)

Type of Data. Dis Corde Dala Variable dela (Continous data) - Measured in Continous Com Type Dala ATTribule La Coming Special évent

I no of calls in

one hr.

I no of Breakdown. Scale (height, weight date alifert

anot defect

another a eni-Take Time to slich one Shirt 33 defett in 14 deferiere & hirts in 300 Stitched Shirts