#### STORAGE AND HANDLING

For best results, Nova KD Decking should be kept out of direct sunlight and not exposed to weather before installation. Although Nova KD Decking is kiln dried, it will need a few weeks to equalize to the ambient moisture content.

Once a decking package is delivered to the job site, most of the equalization has already occurred. Keep the material off the ground by placing a few pieces of lumber underneath the decking package Cover the material with a tarp to protect from sun damage and rain.

#### MATERIAL APPLICATION

**Spacing**: 1x4 and 5/4x4 decking should be installed with a 3/16" space between boards; 1x6 and 5/4x6 decking should be installed with a 1/4" space between boards. This space will allow for air circulation, room for expansion, and provide for the proper spacing as boards become fully seasoned. Approximate shrinkage and/or swelling is 3/16" on 4" decking and 1/4" on 6" decking.

**Span:** You must consult local building codes to be sure you are following local regulations. Generally, 1x4 and 1x6 decking can be installed with joists on 16" centers. 5/4x4 and 5/4x6 decking can be installed with joist on 24" centers. When installing on an angle, joist spacing should be on 12" centers. Final joist spacing should only be determined after consulting local building codes.

Ground-side Ventilation: Build your deck so that the surface is at least 16" above the ground. There must be adequate air circulation underneath the deck in order to prevent cupping and warping of boards. In wet areas or over water, additional clearance is recommended. In close to ground applications a vapor barrier may be necessary to prevent moisture from absorbing into the underside of the decking boards.

**Fasteners:** Several different options are available for fasteners and for fastening technique. We recommend stainless steel screws through the face of every board, two screws per joist.

There are several types of stainless steel screws available. Self-tapping screws are available but may require pre-drilling with Nova KD Decking. Pre-drilling is always required on the ends of the boards. We do not recommend the use of non-stainless fasteners since they will cause discoloration near the fastener.

**End Sealer:** Nova KD Decking is always end-sealed during manufacturing to help prevent splitting and checking on the ends of boards. We recommend that the boards are end-sealed as soon as reasonably possible after cutting during installation. A clear, water-resistant wax should be used. One such product is Anchorseal from UC Coatings, although several other products are available.

#### FINISHING OPTIONS

In order to help prevent surface checking, cupping and discoloration, we recommend that Nova KD Decking be finished on all four sides, prior to or immediately after installation. Especially in dry, sunny conditions, finishing should be done prior to exposure to weather. Finishing Nova KD Decking on the underside of your deck will reduce potential cupping by inhibiting moisture from absorbing into the wood.

If a natural silver color is desired, finishing can be done with a water seal product such as Seasonite from Flood. Apply as soon as possible during or after installation of the deck. For best results, apply the treatment according to the manufacturer's directions.

To maintain the natural color, a high quality penetrating oil finish with UV inhibitors should be used.

#### PRODUCT RESOURCE INFORMATION:

#### **PPG/Olympic Maximum**

www.olympic.com I-800-441-9695

#### Messmer's

www.messmers.com I-800-731-3669

#### **Penofin Performance Coatings**

www.penofin.com I-800-PENOFIN

#### **SuperDeck**

www.superdeck.com I-800-825-5382

Nova KD Decking can also be pressure washed, but you must be careful not to damage the surface fibers by setting the pressure too high. Pressure washing may be necessary between oil treatments in order to remove surface discoloration.

Porch Flooring: It is recommended that all T&G exterior applications be in a covered environment and be installed with a pitch to allow for proper drainage. Please refer to local building codes specifics on pitch requirements. Material should be finished on all six sides before application to prevent moisture from collecting on the underside of the project. T&G products do not allow spacing for ventilation, which is why only covered installations are recommended. Fastening should be done with stainless steel fasteners, preferably ring shank or barbed.

#### PRODUCT RESOURCE INFORMATION:

#### **Powernail**

www.powernail.com I-800-323-1653

### REQUIRED EQUIPMENT:

Nova KD Decking can be easily crosscut with a good quality chop saw using a carbide-tipped blade. Ripping can be done on a standard table saw, using a well-aligned high quality fence.

When drilling, always use the highest quality drill bits available. If screwing through the face, a countersink bit with a positive stop should be used so all screw heads end up with at a consistent depth. If not pre-drilling, be sure to not to let the fastener sink too deep into the wood. Fasteners should be lubricated for easiest assembly.

Routing or planing can be done with both high speed steel or carbide cutters. Feed speed should be fairly slow. Sanding is recommended to complete your project.

## SAFETY CONCERNS:

Safety glasses and a dust mask should always be worn when working with hardwood lumber. Some people may have an allergic reaction to hardwood dust. Remove wood slivers immediately to prevent infection.

#### DISCLAIMER:

Our tropical decking products are carefully manufactured and inspected to ensure quality. However, these products are natural wood products and are subject to variations in weight, density, color, grain and performance. Wood decking is subject to dimensional changes as the moisture content in the wood with humidity in the air. Swelling, shrinkage, checking, and other movement of individual pieces are normal occurrences in wood decking.

Local building codes must be consulted when building an exterior deck. Most counties require building permits.

# Nova Kiln Dried Exterior Decking

## Installation Guidelines

Massaranduba • Ipe • Cumaru • Tigerwood

Be sure to complete this checklist:
☐ Material stored out of direct sun and weather
☐ Material allowed to equalize at site
☐ Spacing at 3/16" for 4" and 1/4" for 6" decking
☐ T&G porch flooring in covered areas only
☐ Adequate ventilation under deck
☐ Span of 16" max for 1x4, 1x6 (or)
☐ Span 24" max for 5/4x4, 5/4x6
☐ Stainless Steel Fasteners
☐ Pre-drilling required on ends of boards
☐ End cuts are sealed with wax
☐ Appropriate oil based finish on all 4 sides
☐ Enjoy your new deck



See inside for details on above requirements.