FSFE - WEEKLY PROCESS REVIEW

Selected Production Day: 30-Nov-14

PROCESS KPIs

HIGHLIGHTS

FOCUS FOR THE WEEK

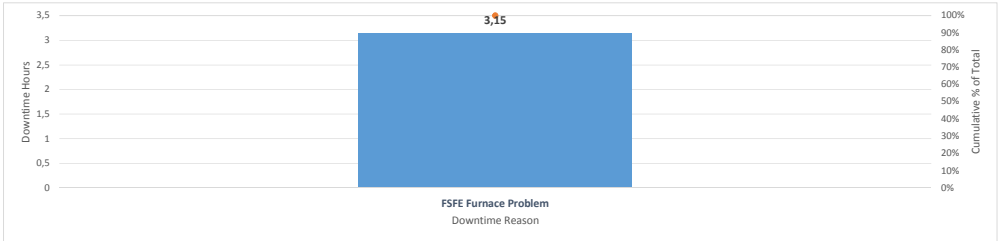
Task Id	Title	Task	Task Entered Date	Task by Name	Task by Department	Status
108	Bag Filter	Replace the ff.: 1) Solenoid Valve 2.) Back wash valve	2014-11-24	Mon Philip J. Macalua	Smelter Maintenance	Close
109	BC-A26	Re-Vulcanize the damage(stripped) conveyor belt.	2014-11-24	Mon Philip J. Macalua	Smelter Maintenance	Close
110	BL-D03	Testing on 11/24 1:00 PM	2014-11-24	Gil T. Nepomuceno	OM-Smelter Maintenance	Close
111	NERIN EP	Provision of Power Supply for the Damper	2014-11-24	Edmundo B. Gloria	Electrical Zone 1	Close
113	Bag Filter	OS: Backwash valve leak	2014-11-25	Mon Philip J. Macalua	Smelter Maintenance	Close
115	Trimbin	Trimbin high feed fluctuations 1. Material discharging 2. Inspection 3. Communicate with Outotec	2014-11-25	Marvin C. Piñon	OM- Instrumentation	Close
118	Nerin EP rotary damper	Frequent tripping	2014-11-26	Mon Philip J. Macalua	Smelter Maintenance	Close
121	Nerin EP Rotary Damper	Repair of Nerin EP Rotary damper	2014-11-27	Mon Philip J. Macalua	Smelter Maintenance	Close
122	Concentrate Heaping	Investigation/RCA of concentrate heaping; (includes flushing encountered that resulted to heaping & blend composition)	2014-11-27	John Joven S. Chiong	OAVP-Optns & Process Optimization	Close
123	CC-H15	Repair of CC-H15 cut off conveyor	2014-11-27	Mon Philip J. Macalua	Smelter Maintenance	Close
124	FD EP Conveyors 31A and 31B	Ceiling Leak at FD EP affecting conveyors 31A and 31B	2014-11-27	Mon Philip J. Macalua	Smelter Maintenance	Close
127	CC-H32	Repair of CC-H32 cyclo drive; recon spare ready for installation	2014-11-28	Mon Philip J. Macalua	Smelter Maintenance	Close
128	Uptake deltaT	Deteriorating Uptake Delta T; For uptake accretion removal 1500H today.	2014-11-28	Allan Jr C. Jarantilla	FD/ FSFE	Close
129	DCB Level Sensor	Check/confirm level sensor readings vs actual; Check up of sensor by instrumentation.	2014-11-28	Allan Jr C. Jarantilla	FD/ FSFE	Close
135	Soot Blower Repair	Repair of Soot Blower 21 - Possible trigger of re-increase of uptake deltaT	2014-11-30	Gil T. Nepomuceno	OM-Smelter Maintenance	Close
137	Substation C Airconditioning	Air conditioning failure at Substation C	2014-11-30	Grosky P. Villarin	MEMS	Close

Item	Cu Loss Parameter	Range/Target	Unit	Week				% Compliance							
				Avg	Min	Max	Std	Week	11-30	11-29	11-28	11-27	11-26	11-25	11-24
1	% Cu in Granulated Slag	0,7	% Cu	0,98	0,67	5,04	0,61	6%	0%	0%	0%	0%	0%	38%	11%
	% Cu in Melt Slag	0,7	% Cu	0,71	0,62	1,58	0,13	60%	33%	64%	85%	38%	59%	93%	50%
3	Fe/SiO2	0.98-1.02	ratio	0,99	0,97	1,01	0,01	88%	87%	93%	100%	100%	53%	93%	100%
7	Slag Temperature	above 1250	degC	1258	1197	1307	20	50%	38%	38%	69%	69%	35%	70%	33%
2	Matte Grade	52% +/- 2	% Cu	54,23	11,86	59,06	5,42	25%	15%	4%	32%	21%	41%	33%	8%
5	Matte + Scum Level	less than 80	cm	75	67	92	4	98%	96%	100%	100%	96%	100%	92%	100%
6	Slag Level	below 50	cm	48	30	71	10	48%	50%	28%	54%	57%	48%	54%	45%

PRODUCTION KPIs

Item	Production Parameters	Unit	Week	11-30	11-29	11-28	11-27	11-26	11-25	11-24
1	Synchronized Plant Availability	%	98,13%	99,62%	100,00%	91,83%	98,69%	99,50%	98,17%	99,07%
2	Feed rate	tph	106	110	93	103	109	109	109	112
3	Cu in Feed	%	23,5%	23,4%	23,5%	23,2%	23,6%	23,9%	23,3%	23,8%
4	Dust rate	tph	2,8	2,5	2,4	1,7	3,4	2,5	2,6	4,3
5	Cu in Dust	%	27,1%	27,4%	27,1%	26,9%	27,0%	27,0%	27,1%	27,1%
6	Slag	tph	43	38	40	44	46	43	48	40
7	Ton Slag per Ton Charged Cu	ton	1,7	1,4	1,8	1,8	1,7	1,6	1,8	1,5
8	Cu in Slag	%	0,91%	1,47%	0,77%	1,02%	0,94%	0,75%	0,72%	0,74%
9	Cu Recovery	%	98,5%	97,9%	98,6%	98,2%	98,4%	98,8%	98,7%	98,9%
10	Matte	tph	47	50	41	45	49	49	41	52
11	Matte grade	%	54,97%	55,19%	56,39%	54,35%	54,09%	54,46%	54,99%	55,47%
12	Cu in Matte	tph	25,7	27,4	23,1	24,6	26,5	26,5	22,6	28,8

DOWNTIME REASONS



FSFE - WEEKLY PROCESS REVIEW

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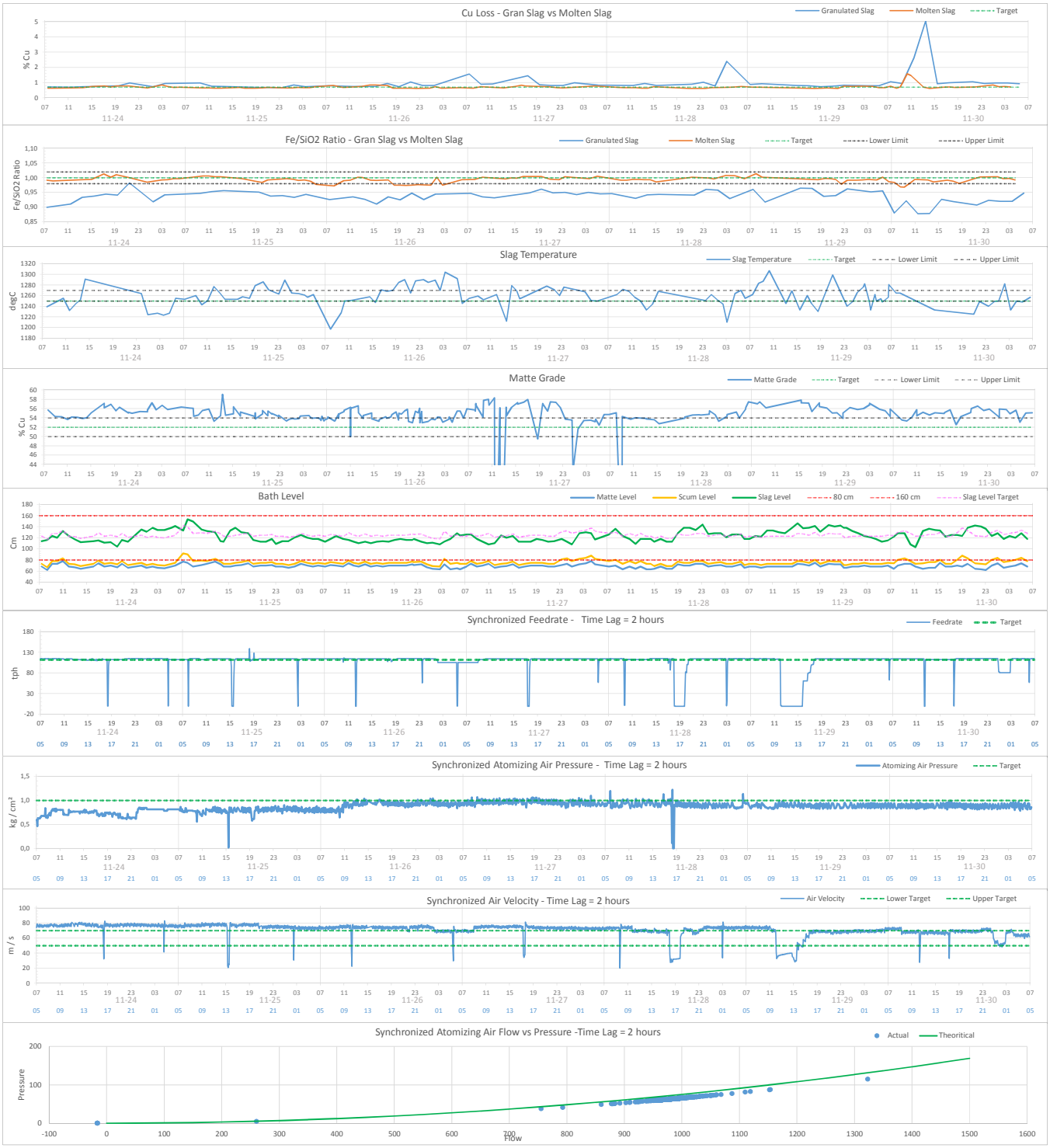
MAIN PARAMETERS



Time Legend

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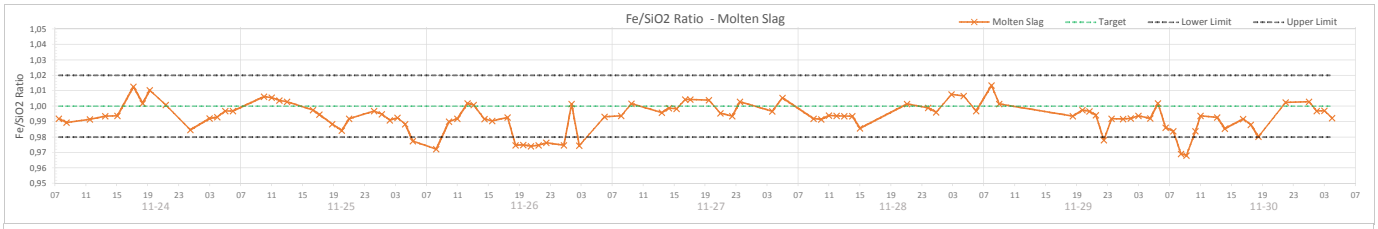
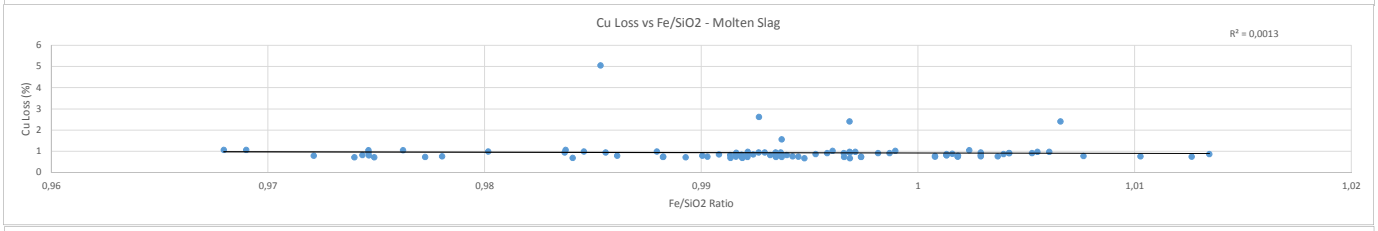
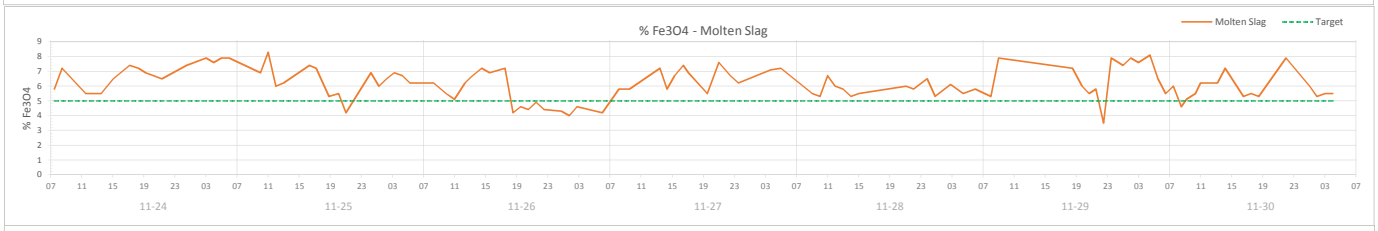
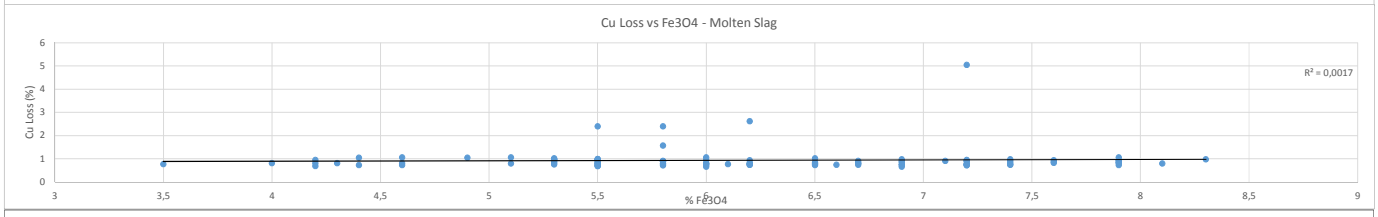
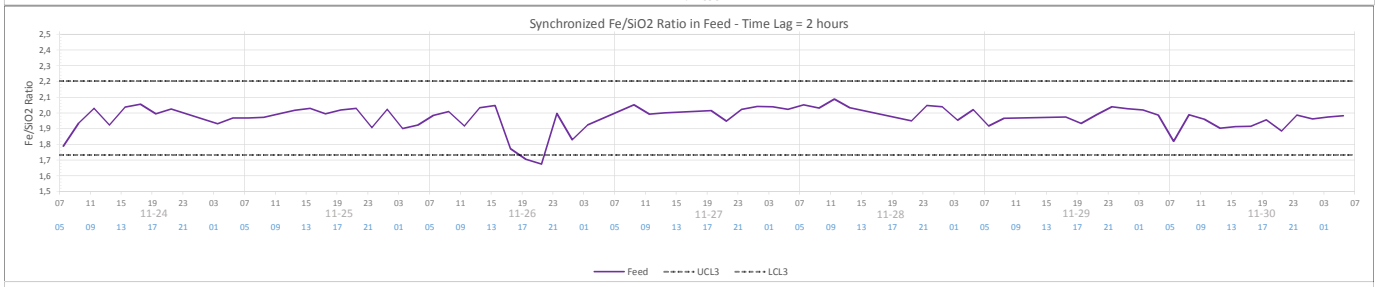
FE / SIO2 RATIO

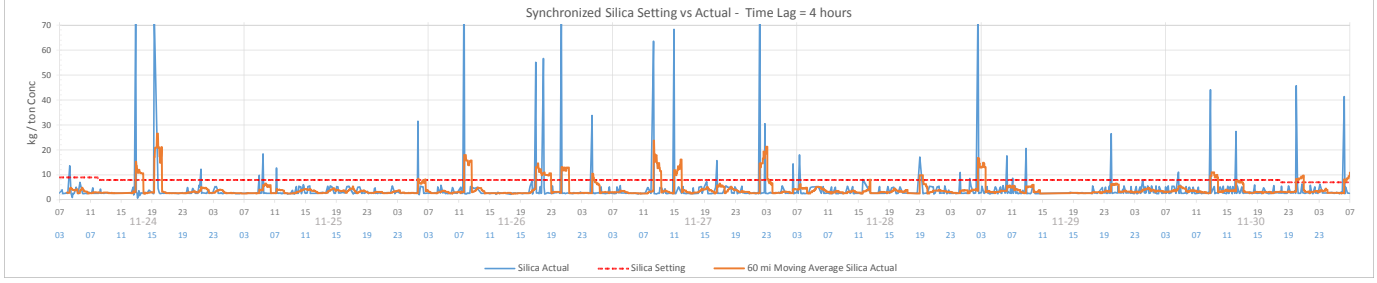












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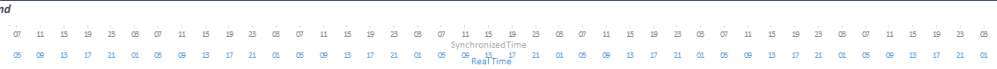

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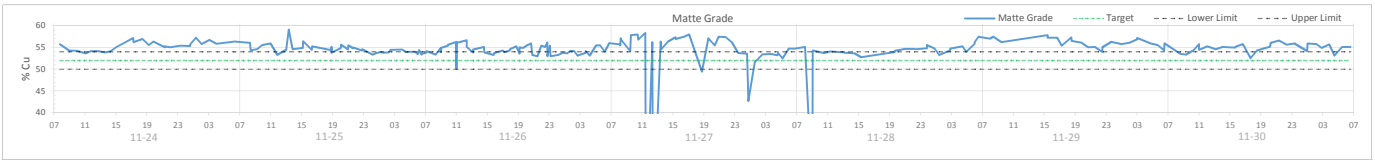
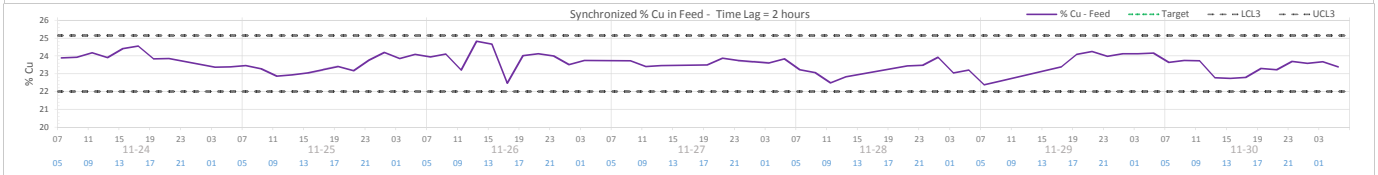
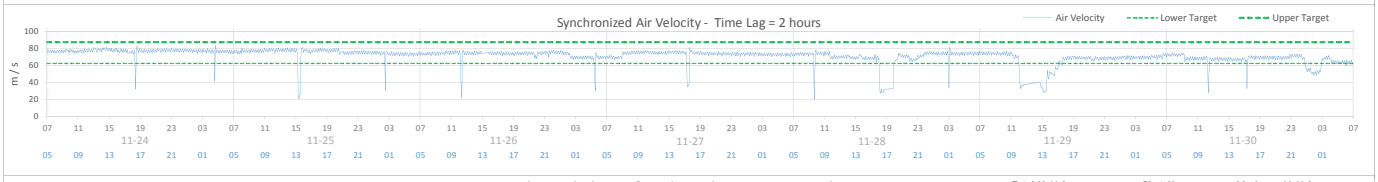
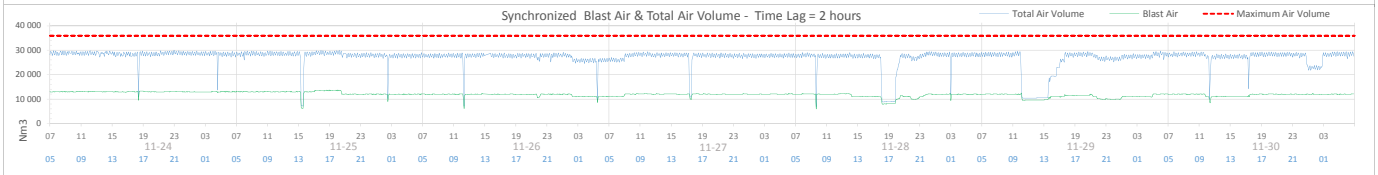
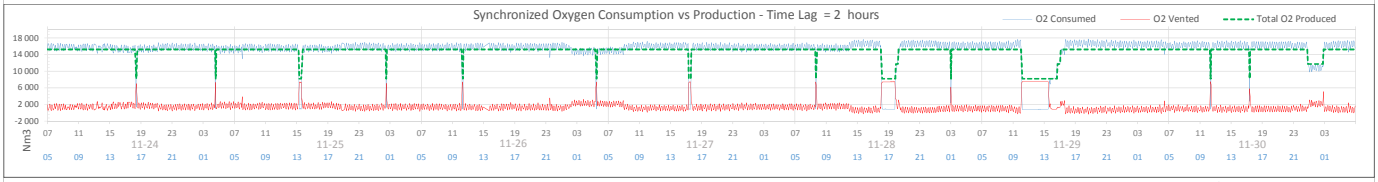
MATTE GRADE & OXYGEN COEFFICIENT

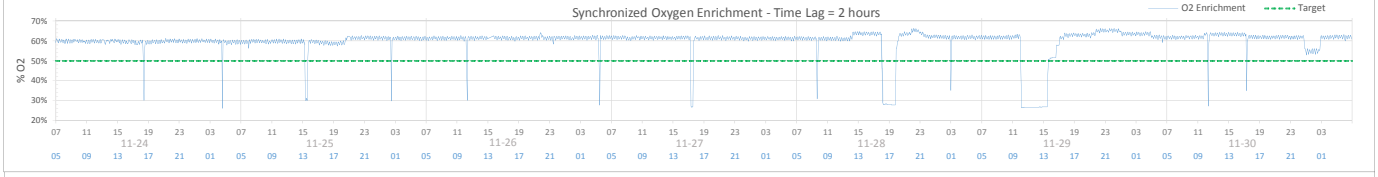


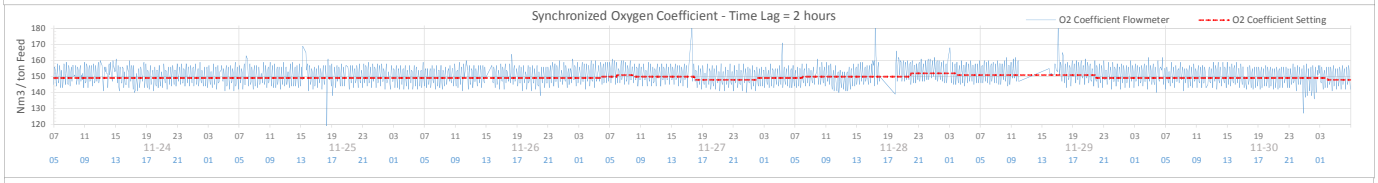


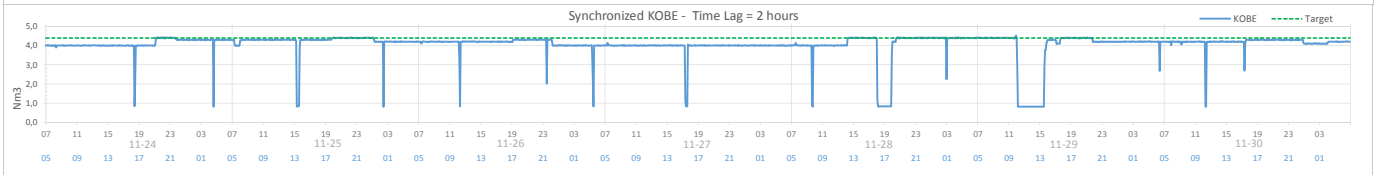


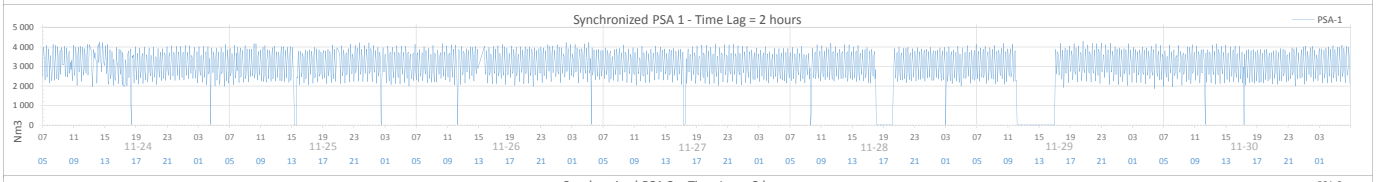


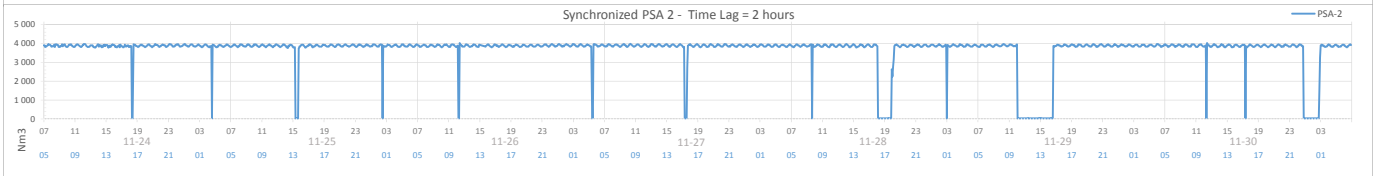


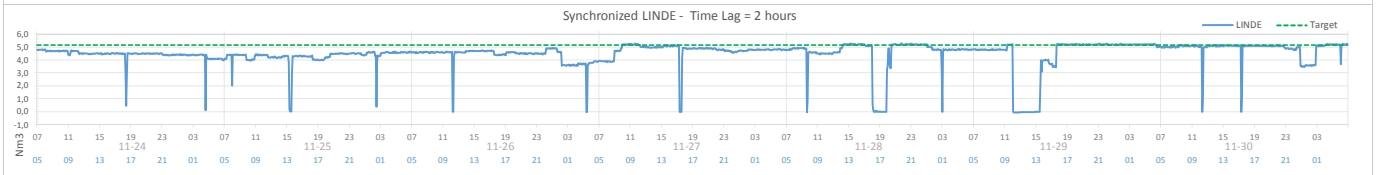












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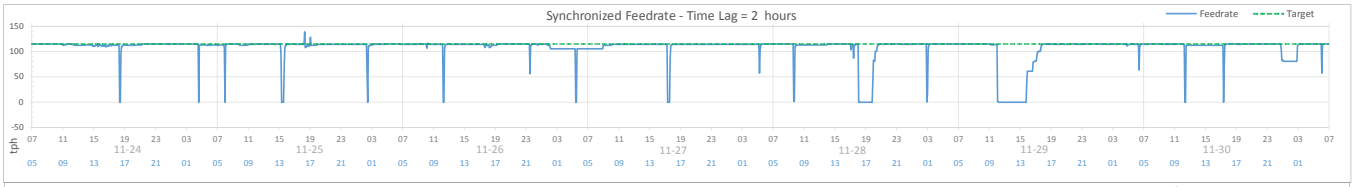

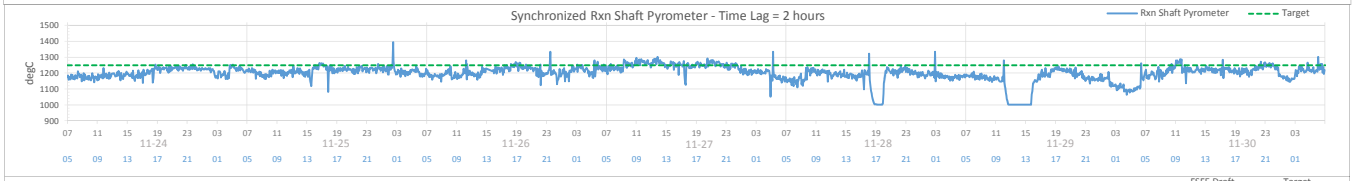

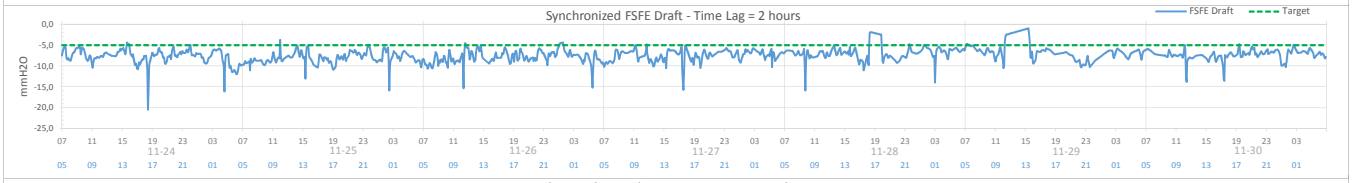

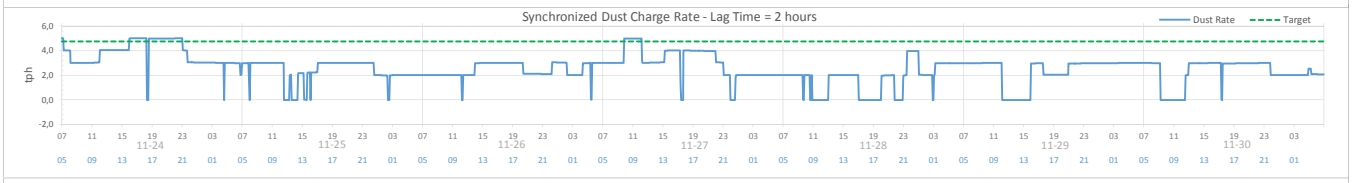

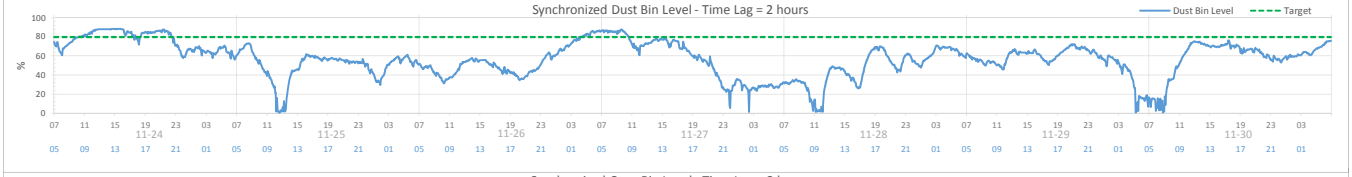

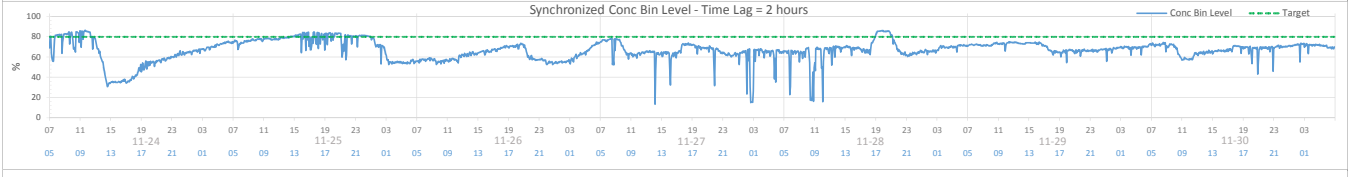

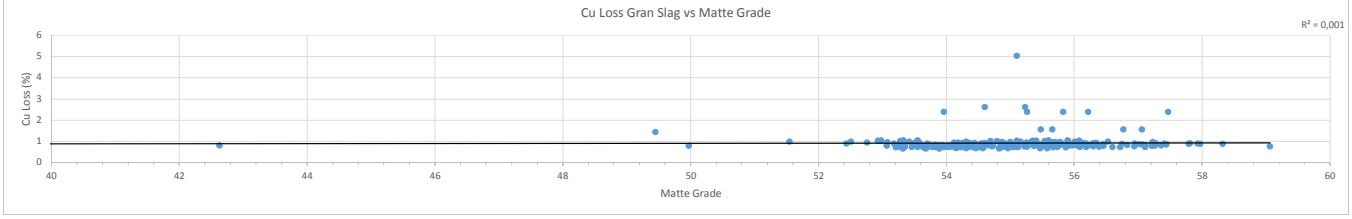

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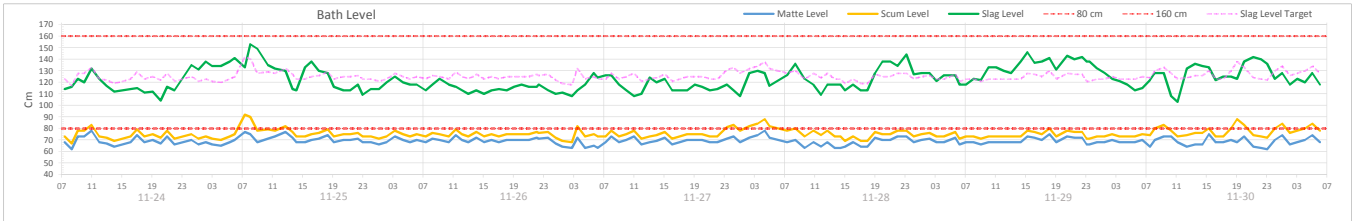
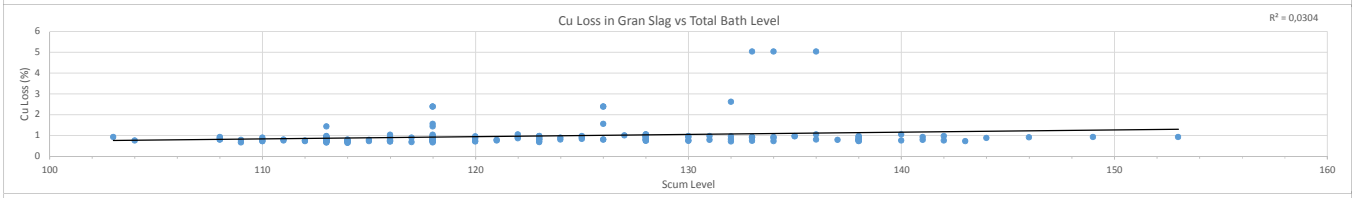
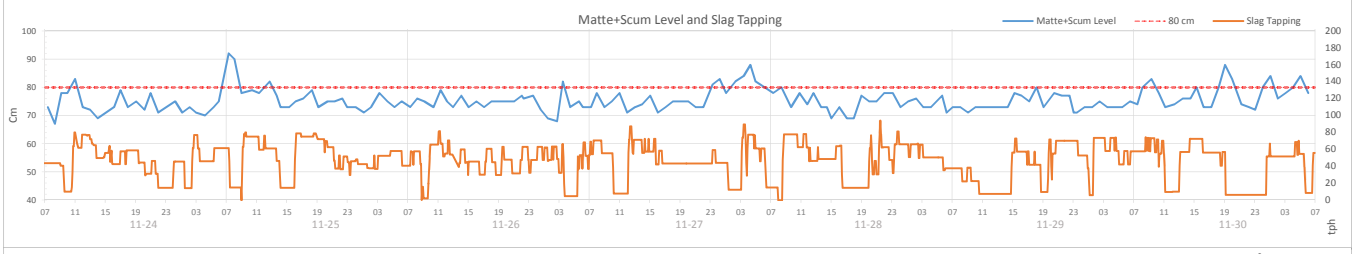
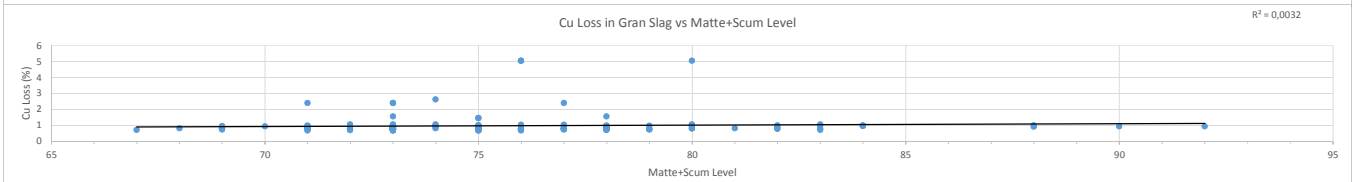
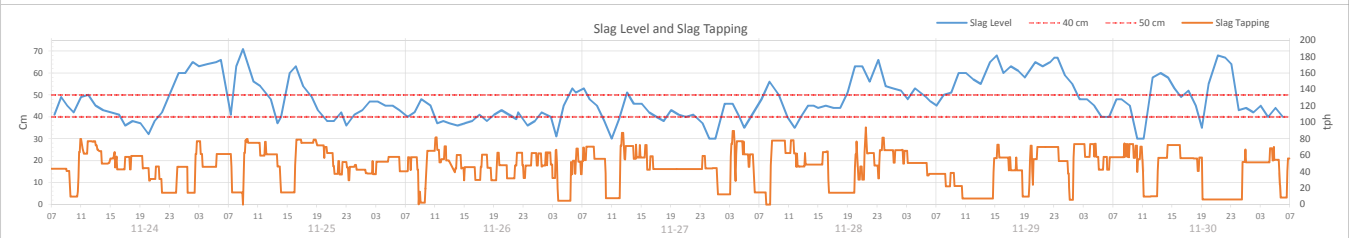
BATH LEVEL

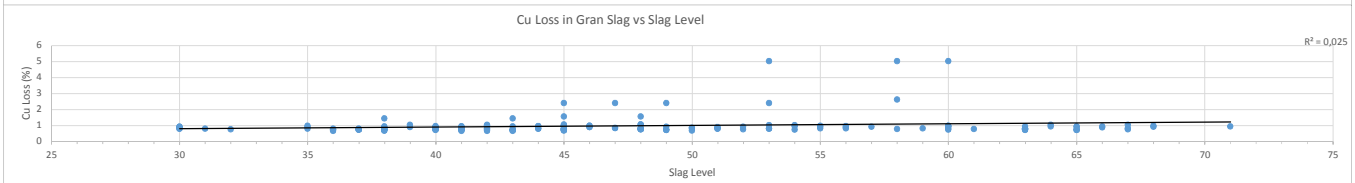


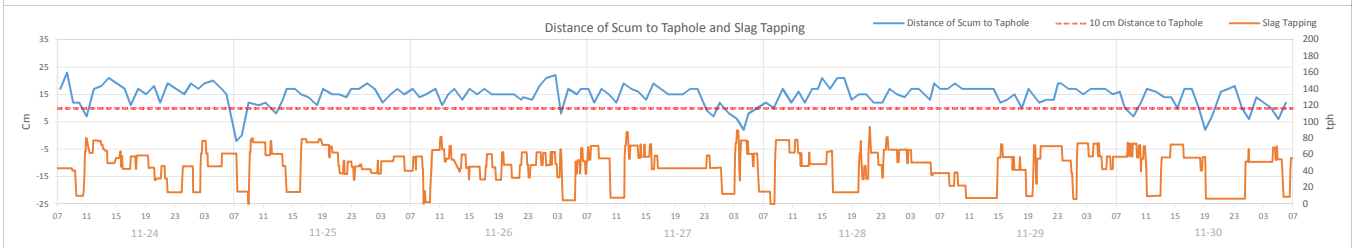


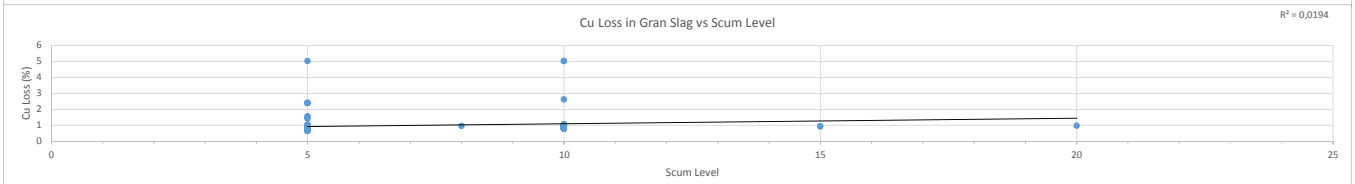


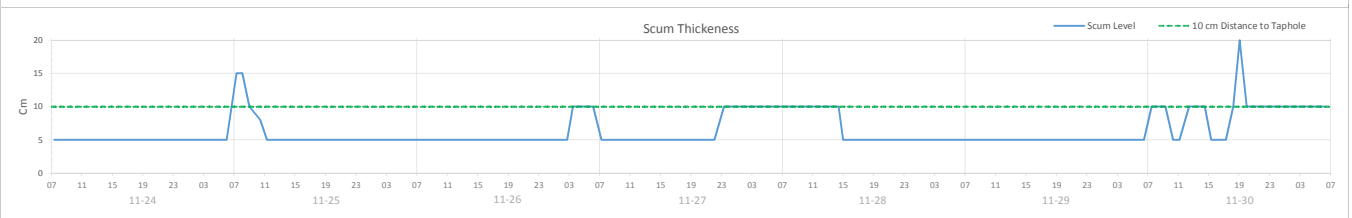












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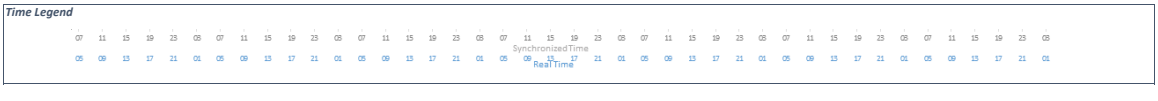

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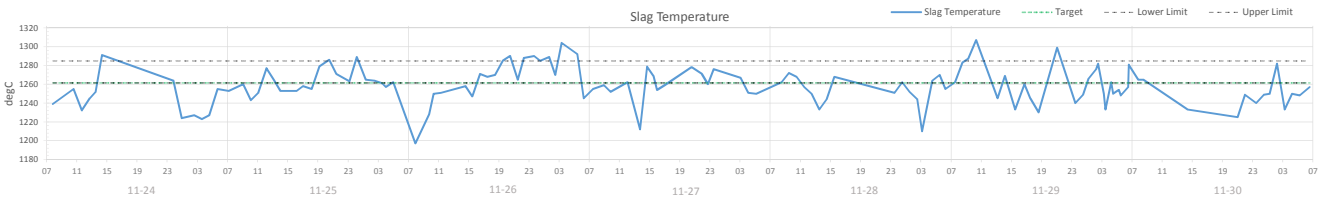
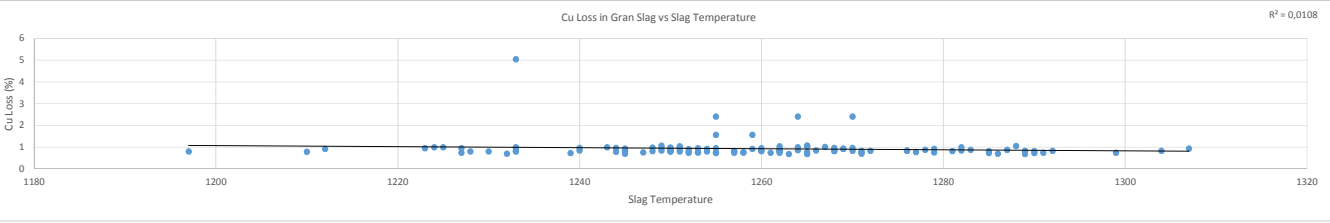
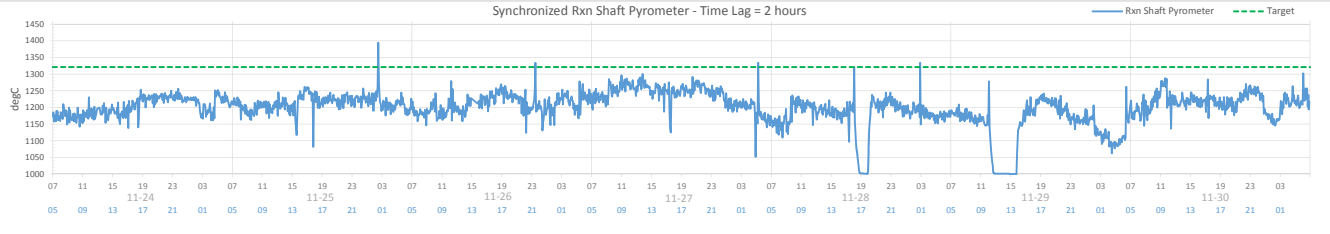
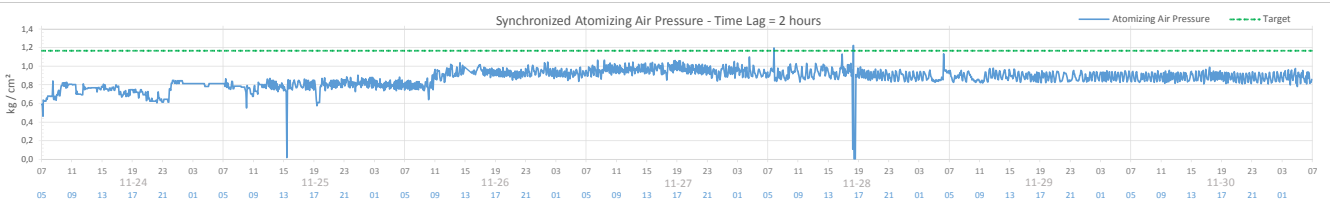
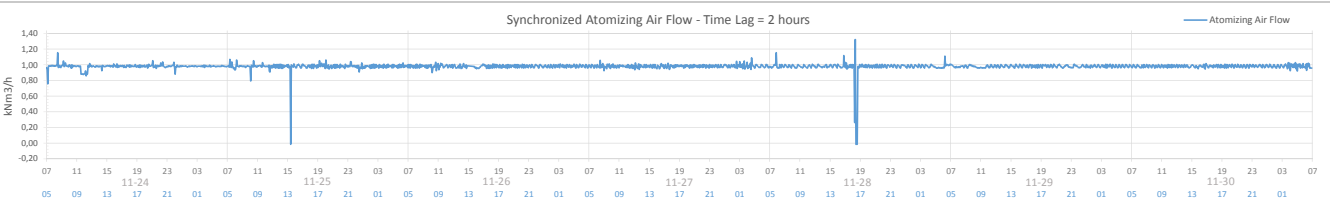
TEMPERATURE

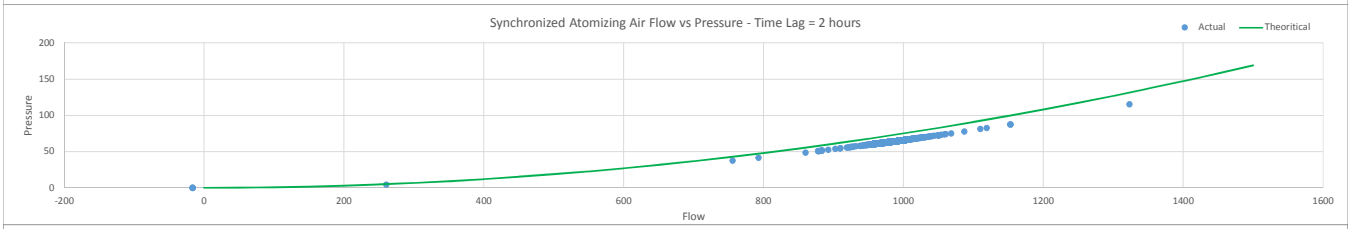


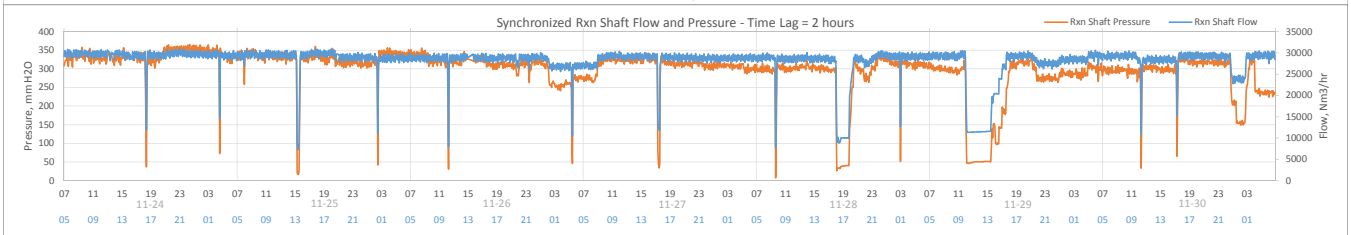


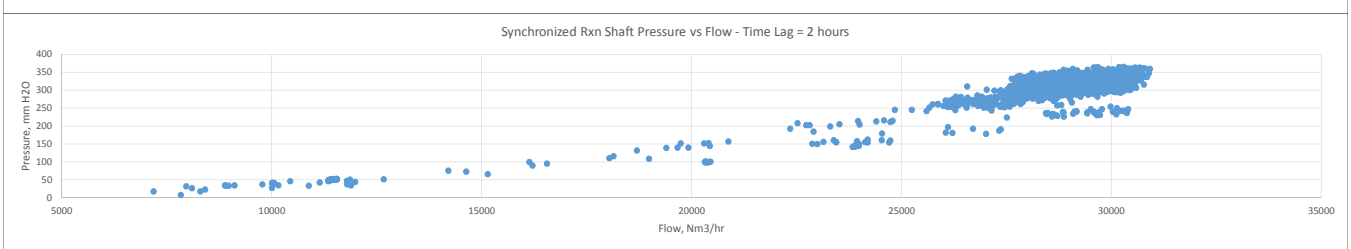












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TEMPERATURE