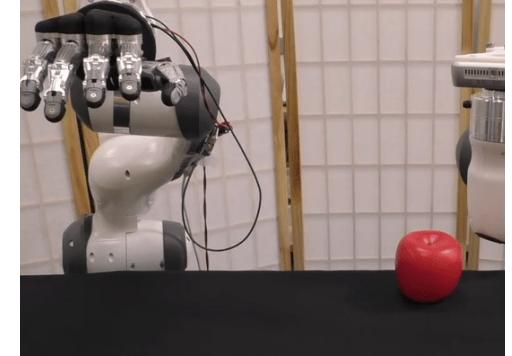
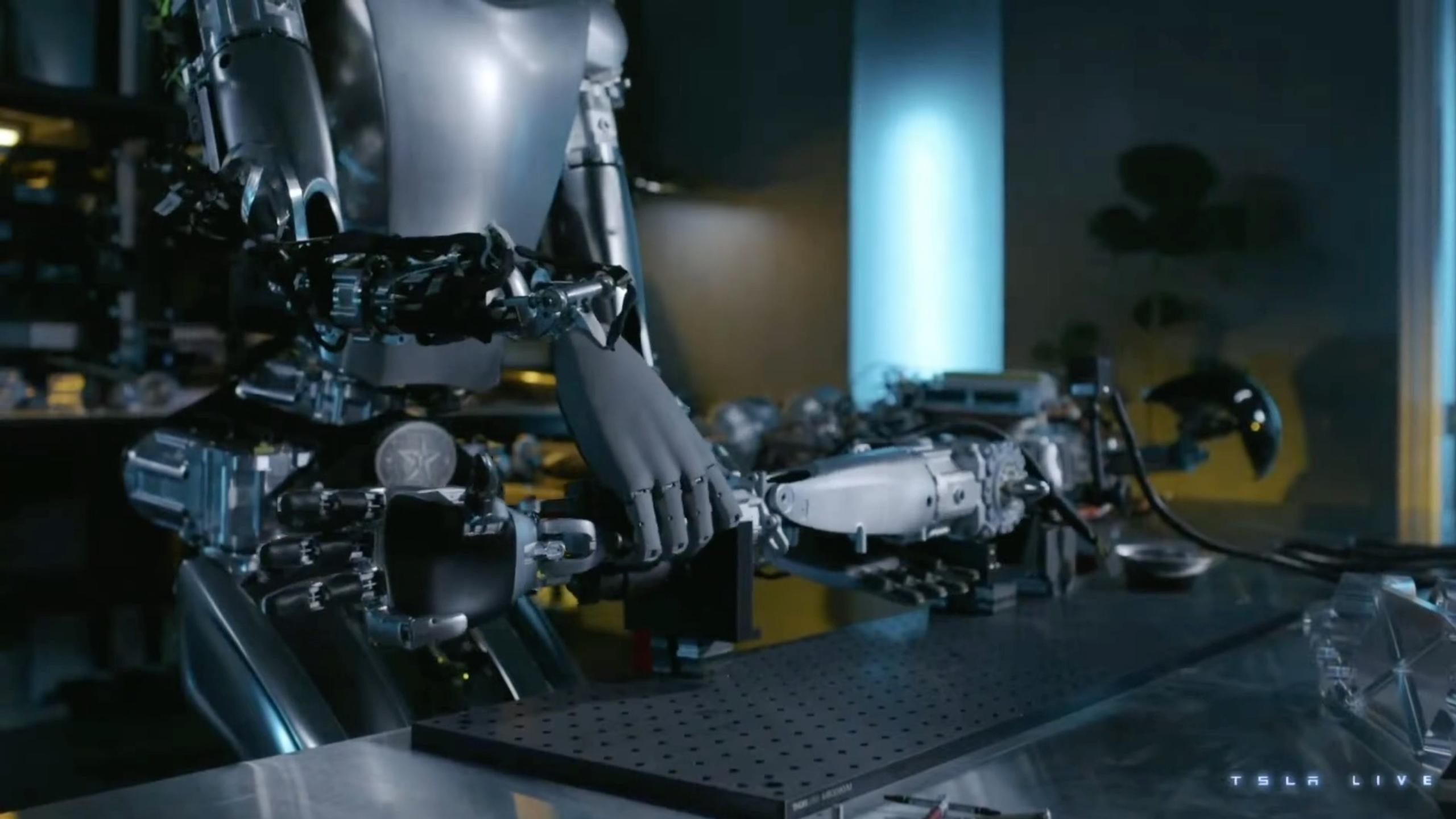


# Introduction to Robotic Grasping

Lin Shao

April 11, 2023





TESLA LIVE

# Today's Plan

- What is a Grasp?
  - Why is grasping challenging?
- How to model a Grasp?
- How to evaluate a Grasp?
  - Form Closure
  - Force Closure
- How to generate a Grasp?
- Learning to Grasp

# Today's Plan

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# What is a grasp?

- A grasp is an act of restraining an object's motion through application of forces and torques at a set of contact points



Allegro Hand

# Why is grasping hard?

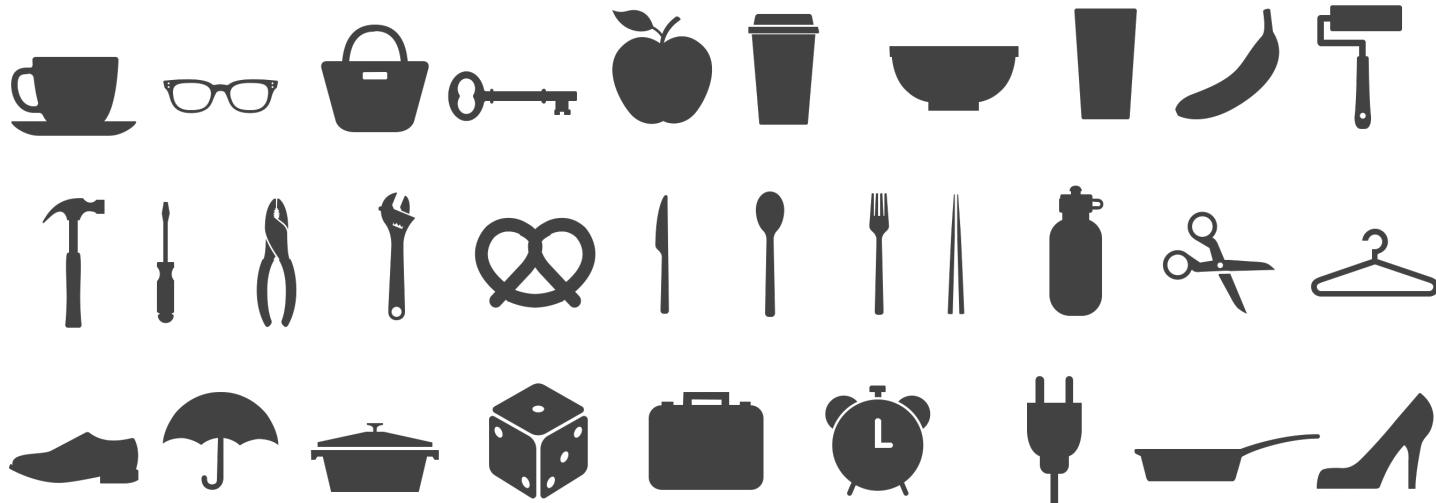
- The configuration of Robotic hands may be high-dimensional.
  - Allegro Hand has 4 fingers with 3 joints each for a total of 12 dimensions.
  - there are an additional 6 degrees of freedom in the wrist pose (position and orientation)
  - 18 dimension



Allegro Hand

# Why is grasping hard?

- the large diversity of object geometry



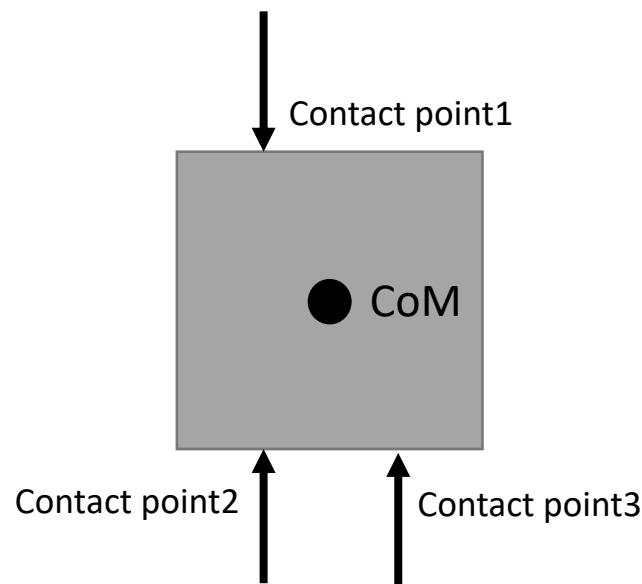
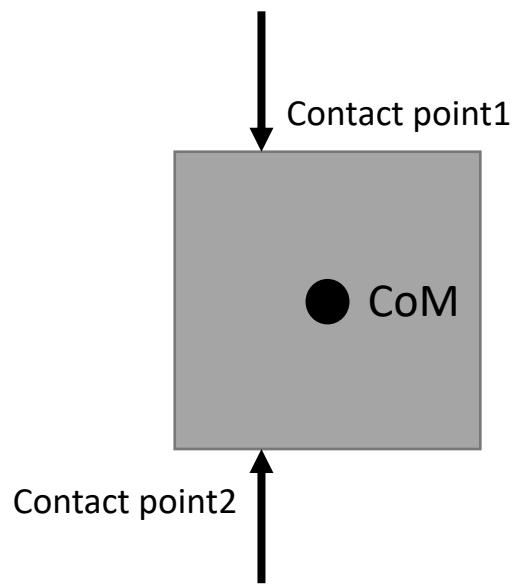
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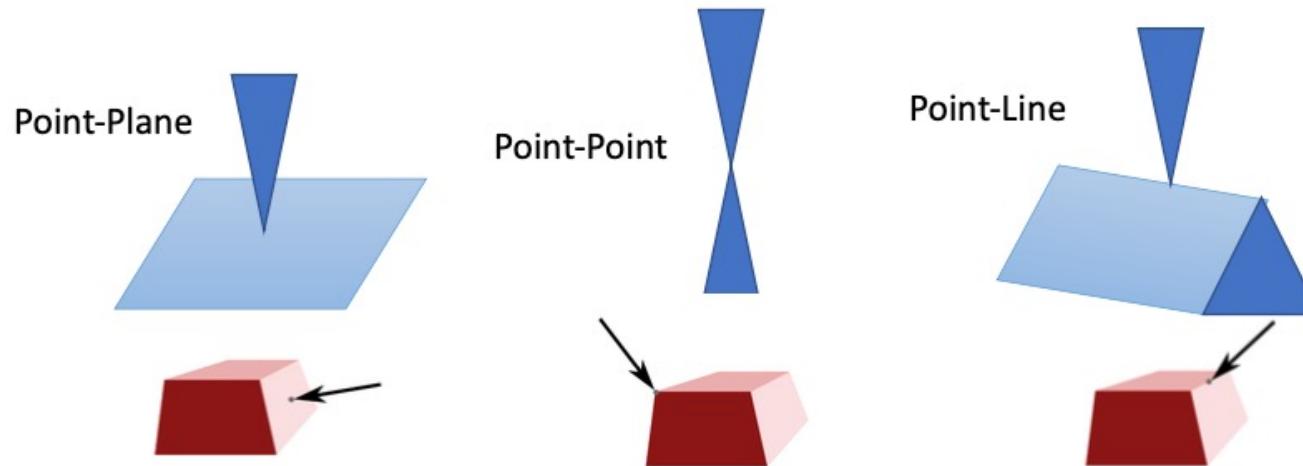
# Let's model a grasp analytically!

- a grasp may be parameterized in several ways
- the quality of the grasp is defined by the resulting contacts between the gripper and the object.



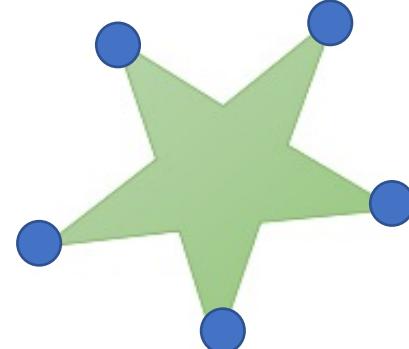
# Contact types

- Point: point on plane(stable), point on point or line(unstable)
- Line: line on plane or nonparallel line (stable), line on parallel line (unstable)
- Plane: plane on plane (stable)



# Everything as a Point Contact

- Line contact -> 2 points
- Plane contact -> convex hull of points
- Any distribution of normal forces across a region can be represented as a weighted sum of point forces along that region's convex hull



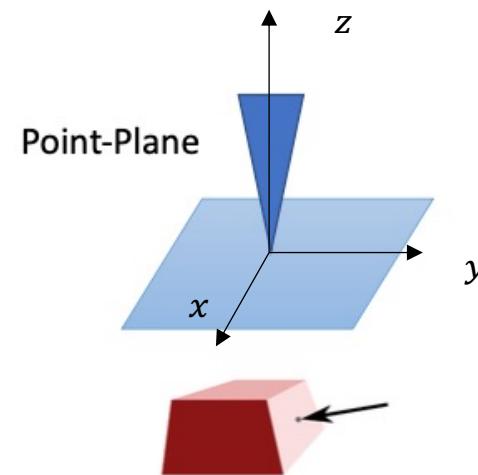
# Point-on-Plane Contact Models

- Contact Models specify the admissible forces and torques that can be transmitted through a particular contact
- Local reference frame at contact point, z aligned with normal pointing inward

$$f = f_{normal} + f_{tangent},$$

$$f_{normal} = [0, 0, f_z], f_{tangent} = [f_x, f_y, 0], f_z \geq 0$$

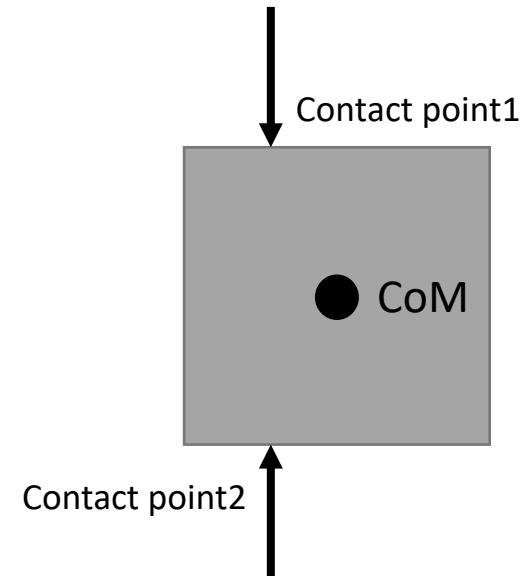
- Three common contact models, each defining a set of admissible forces that can be applied through the contact:
  - Frictionless Point Contact
  - Point Contact with Friction
  - Soft-finger Contact



# Frictionless Point Contact

- Forces can only be applied in direction normal to the surface of the object
- Contact Model is more common in form closure grasps

$$F = \{f_{normal} | f_z \geq 0\}$$



# Point Contact with Friction

- A point contact with friction can apply more than just a normal force
- Coulomb friction, Static Coefficient of friction  $\mu_s$
- The admissible forces (i.e. forces that don't lead to slipping) are typically defined by a *friction cone*

$$f = f_{normal} + f_{tangent},$$

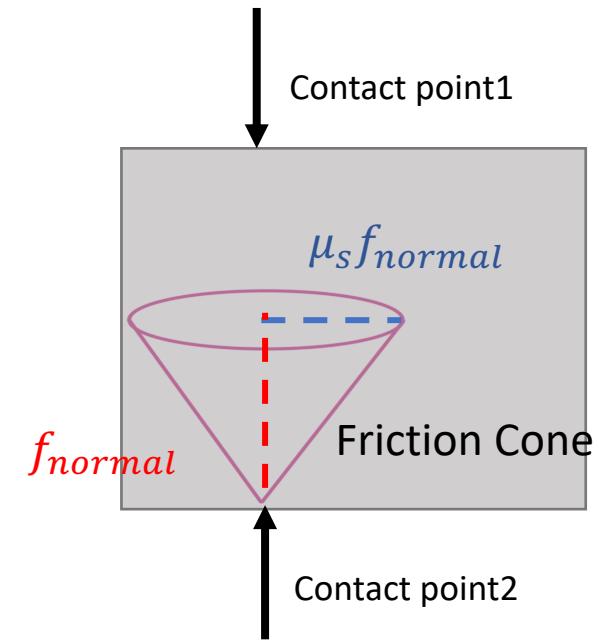
$f$  is the contact force

$f_{normal}$  is the normal force

$f_{tangent}$  is the friction force

A point contact is stable if its force satisfies the following equation

$$F = \{f | f_z \geq 0, \|f_{tangent}\| \leq \mu_s \|f_{normal}\|\}$$



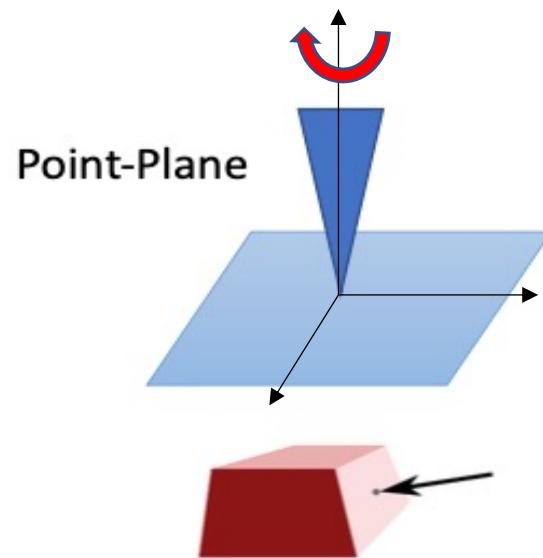
# Soft-finger Contact Model

- includes a friction cone
- Also allows for torque around the normal

$$f = f_{normal} + f_{tangent},$$

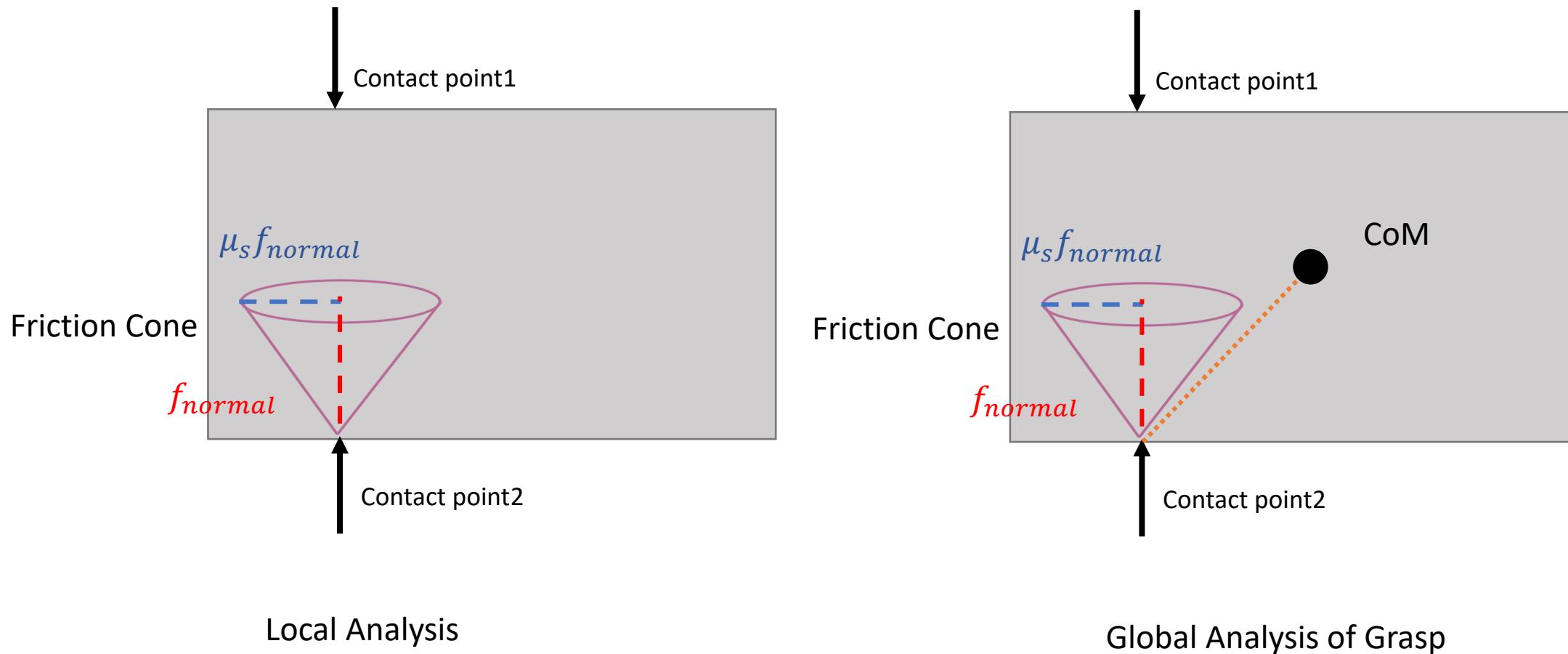
$$F = \{f | f_z \geq 0, \|f_{tangent}\| \leq \mu_s \|f_{normal}\|, \tau_{normal} \leq \gamma f_z\}$$

$\gamma$  Torsional friction coefficient



# Three Contact Models

- Frictionless Point Contact
- Point Contact with Friction
- Soft-finger Contact

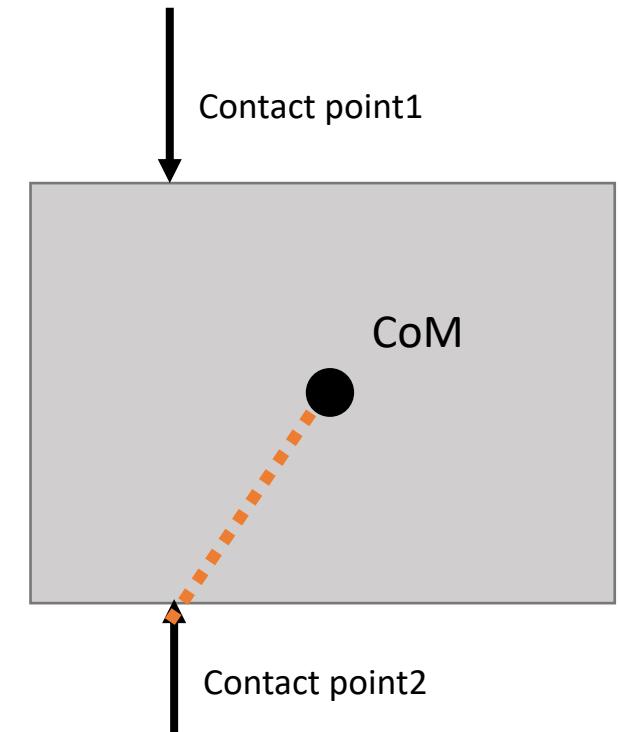


# Wrench

- A wrench is a vector that describes forces and torques applied at a contact that act on the object center of mass
- Stacked as 6D vector written wrt to frame in object

$$w = \begin{bmatrix} f \\ \tau \end{bmatrix} \in \mathbb{R}^6, w = \begin{bmatrix} f \\ (d \times f) \end{bmatrix}$$

*d* :vector defining position of the contact with respect to CoM



# Grasp

- A grasp can be defined as the set of all possible wrenches that can be achieved through the contact points

$$w = \sum_{i=1}^k G_i f_i = [G_1 \quad \dots \quad G_k] \begin{bmatrix} f_1 \\ \vdots \\ f_k \end{bmatrix} = G \begin{bmatrix} f_1 \\ \vdots \\ f_k \end{bmatrix}$$

- $G_i$  wrench basis matrix describes transformation from local contact reference frame to global object-centric reference frame
- $[G_1 \quad \dots \quad G_k]$  : grasp map

# Grasp Wrench Space

- *The grasp wrench space  $W$  for a grasp with  $k$  contact points is the set of all possible wrenches that can be applied to an object through admissible forces at  $k$  contact points*

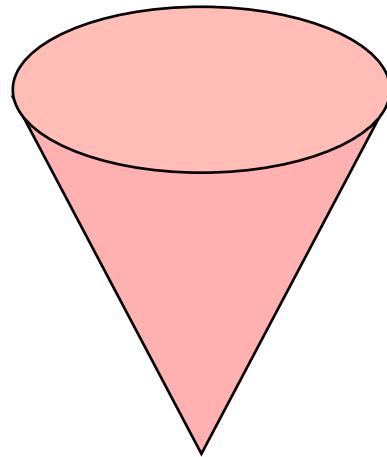
$$w = \left\{ w \mid w = \sum_{i=1}^k G_i f_i, f_i \in \text{FrictionCone}_i, i = 1, \dots, k \right\}$$

The grasp wrench space is defined by the output of all possible applied force combination.

- For 3D objects, grasp wrench space is 6D
  - 3D for force, 3D for torque
  - For 2D object, it's 3D

# Friction Cones

- A point contact remains in the contact mode while its contact force lies inside the *friction cone*

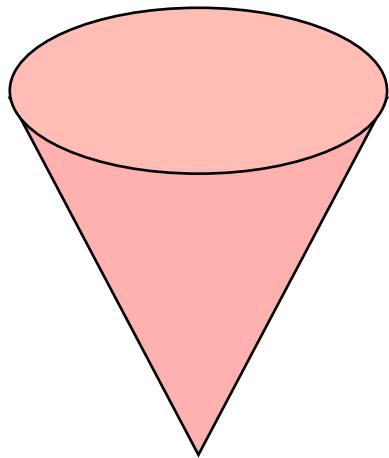


$$f = f_{normal} + f_{tangent},$$

$$\|f^{tangent}\| \leq \mu \|f^{normal}\|$$

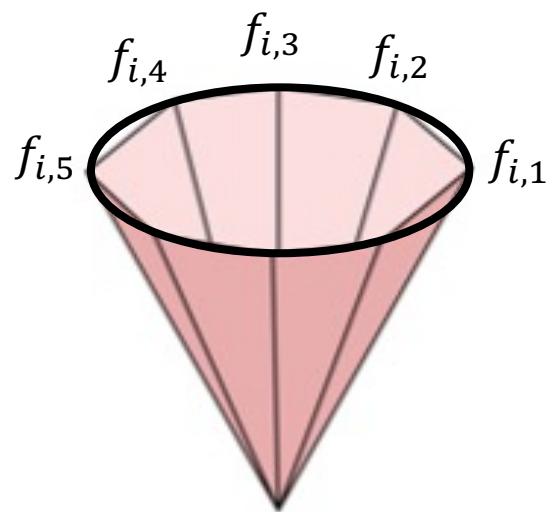
# Linearized Friction Cone

- A pyramidal **inner**-approximation of the friction cone is often more useful from a computational standpoint, since its definition only requires a *finite* set of vectors



$$f_i = f_{normal} + f_{tangent},$$

$$\|f^{tangent}\| \leq \mu \|f^{normal}\|$$



$$\text{Friction Cone} = \{f_{i,1}, f_{i,2}, \dots, f_{i,m}\}$$

$$f_{i,j} = f_{i,j}^{normal} + f_{i,j}^{tangent}$$

$$\|f_{i,j}^{tangent}\| = \mu \|f_{i,j}^{normal}\|$$

# Grasp Wrench Space from Linearized Friction Cone

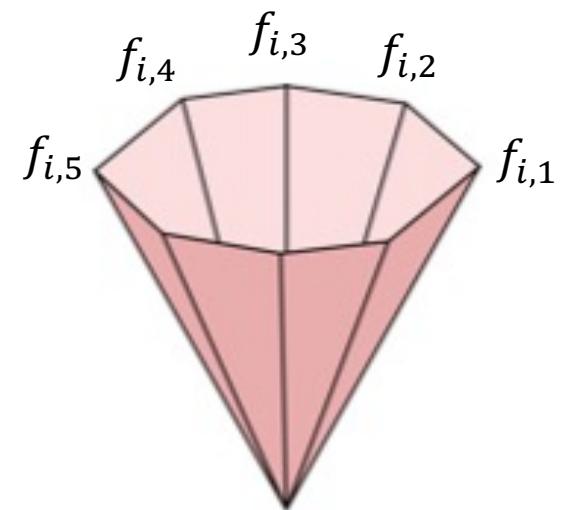
- Linearized Friction Cone whose edges are defined by the set of  $m$  forces:  
 $\{f_{i,1}, f_{i,2}, \dots, f_{i,m}\}$
- Any forces can be written as a positive combination of these vectors

$$f_i = \sum_{j=1}^m \alpha_{i,j} f_{i,j}$$

$$f_{i,j} = f_{i,j}^{normal} + f_{i,j}^{tangent}$$

$$\|f_{i,j}^{tangent}\| = \mu \|f_{i,j}^{normal}\|, \|f_{i,j}^{tangle}\|=1$$

$$\alpha_{i,j} \geq 0, \sum_{j=1}^m \alpha_{i,j} \leq 1$$

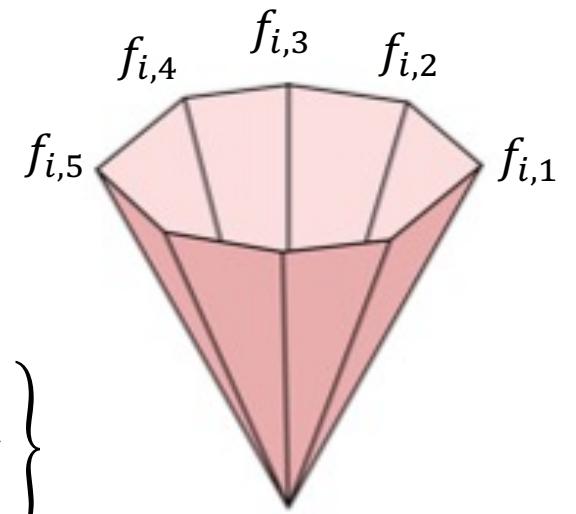


# Grasp Wrench Space from Linearized Friction Cone

- *The grasp wrench space  $W$  for a grasp with  $k$  contact points* the set of all possible wrenches that can be applied to an object through admissible forces at  $k$  contact points

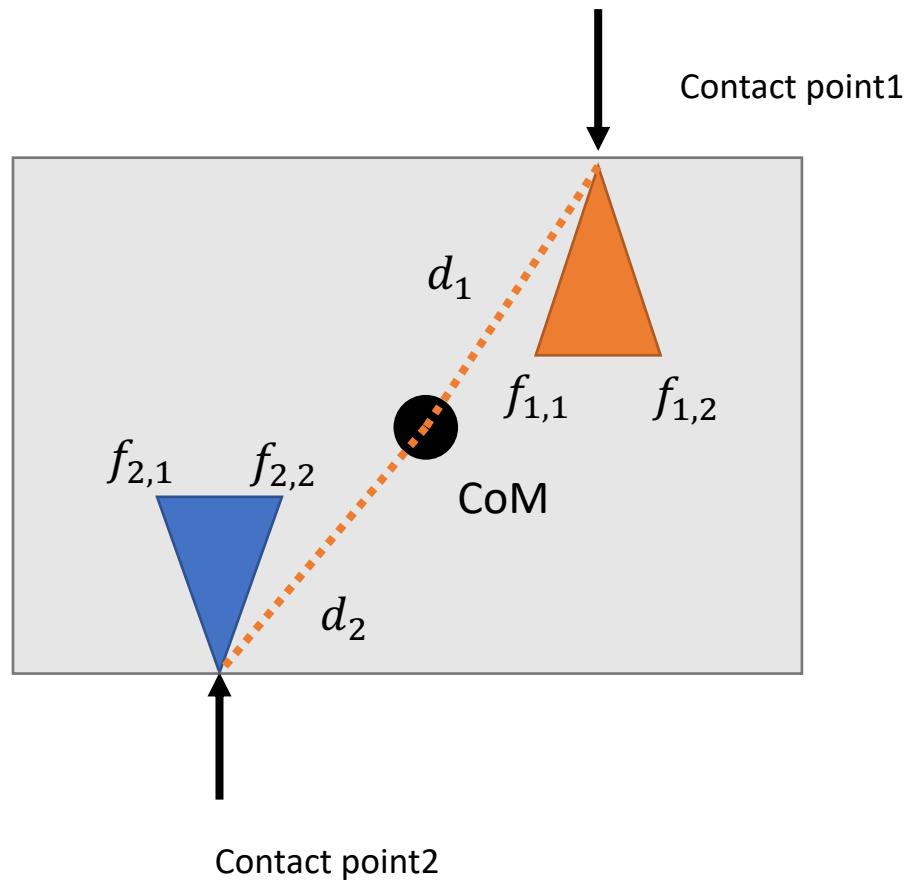
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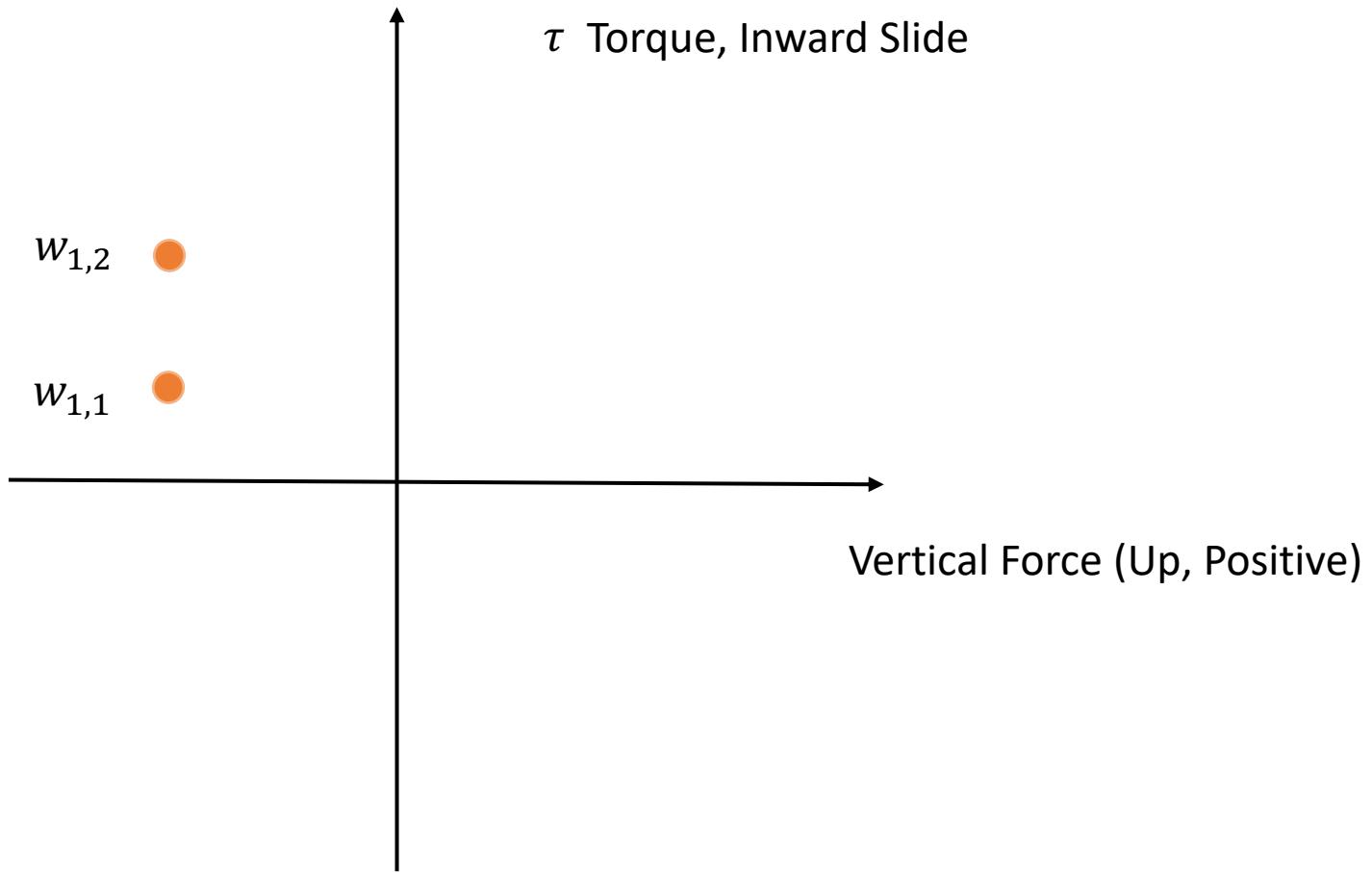
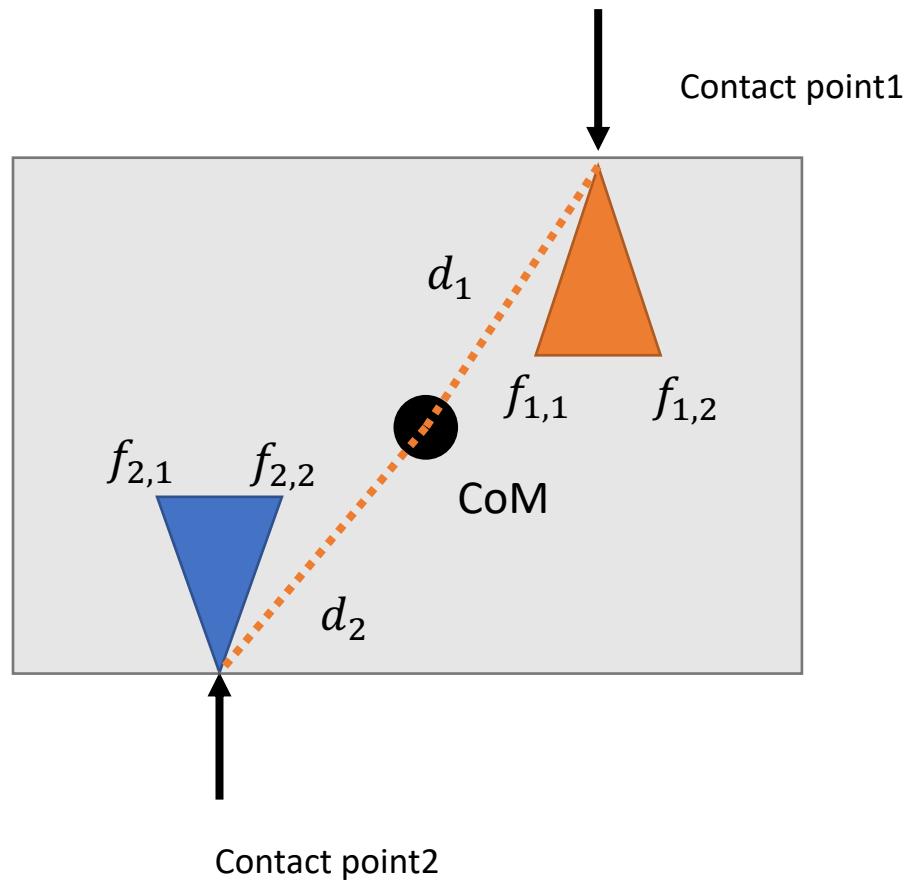
# Grasp Wrench Space from Friction Cone

2D Object: Grasp Wrench Space is 3D



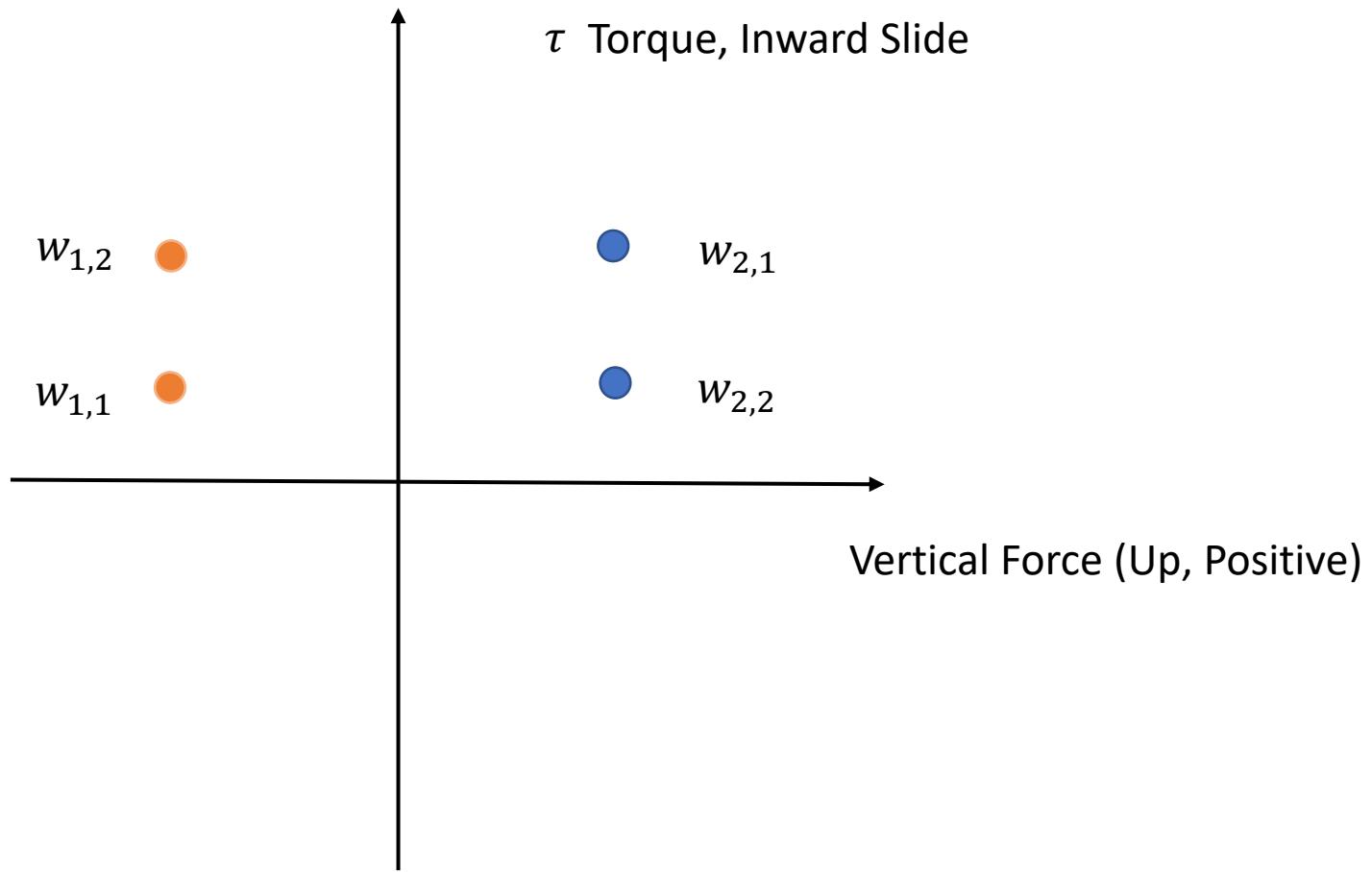
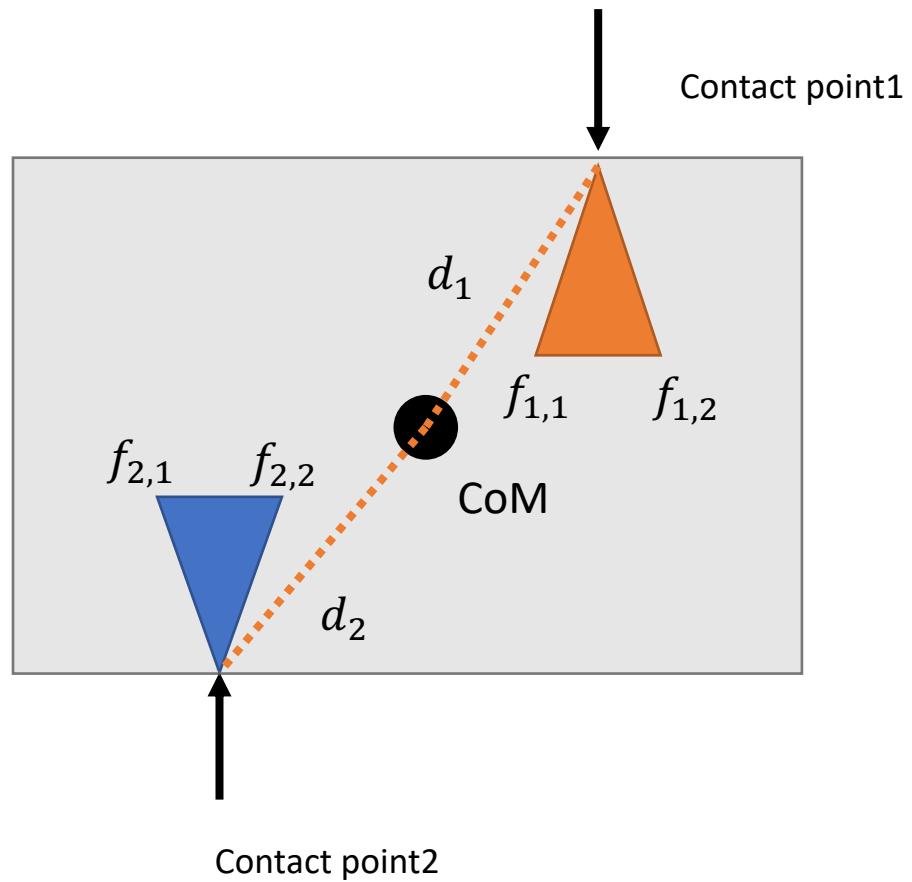
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2D Object: Grasp Wrench Space is 3D



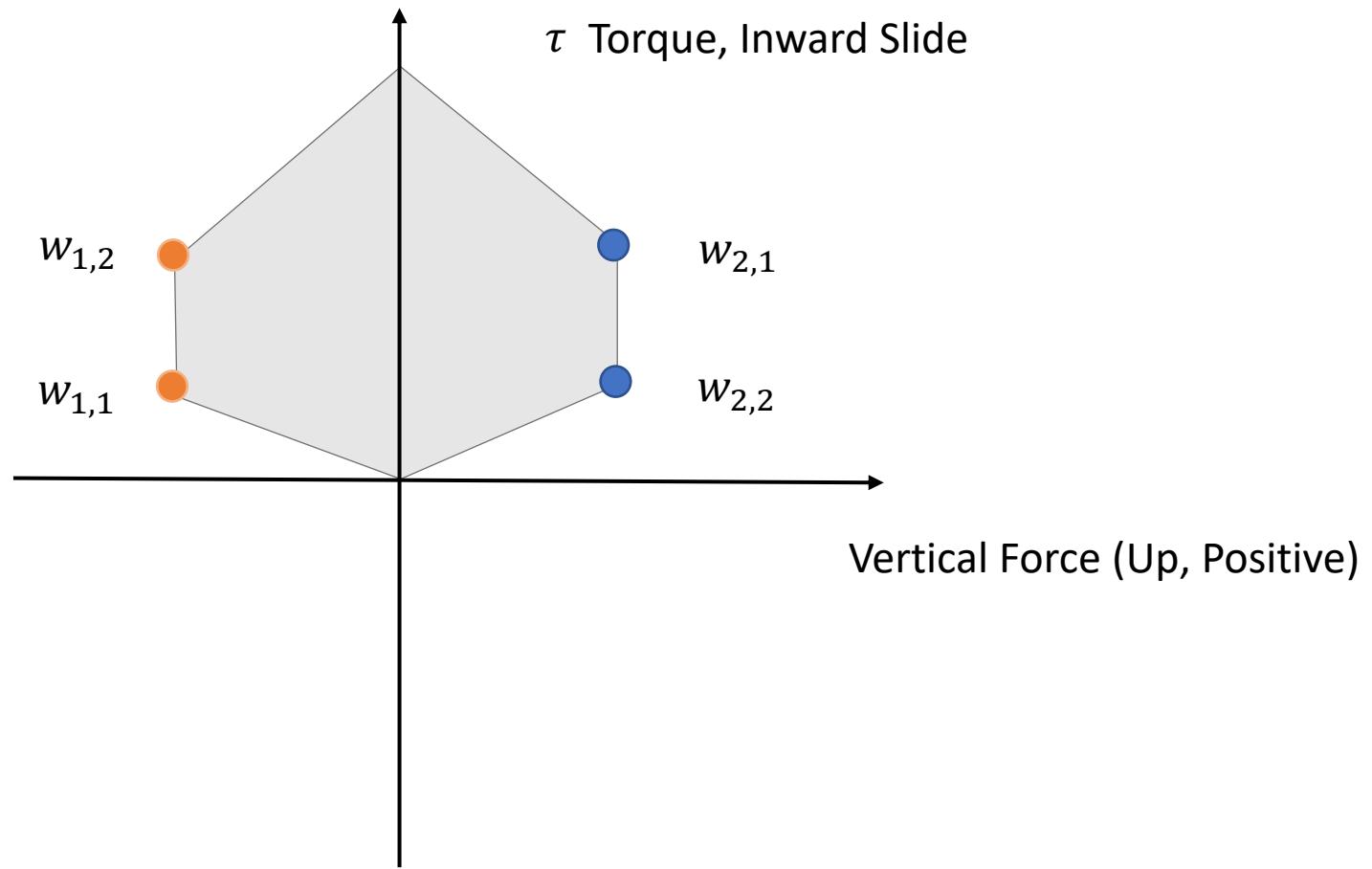
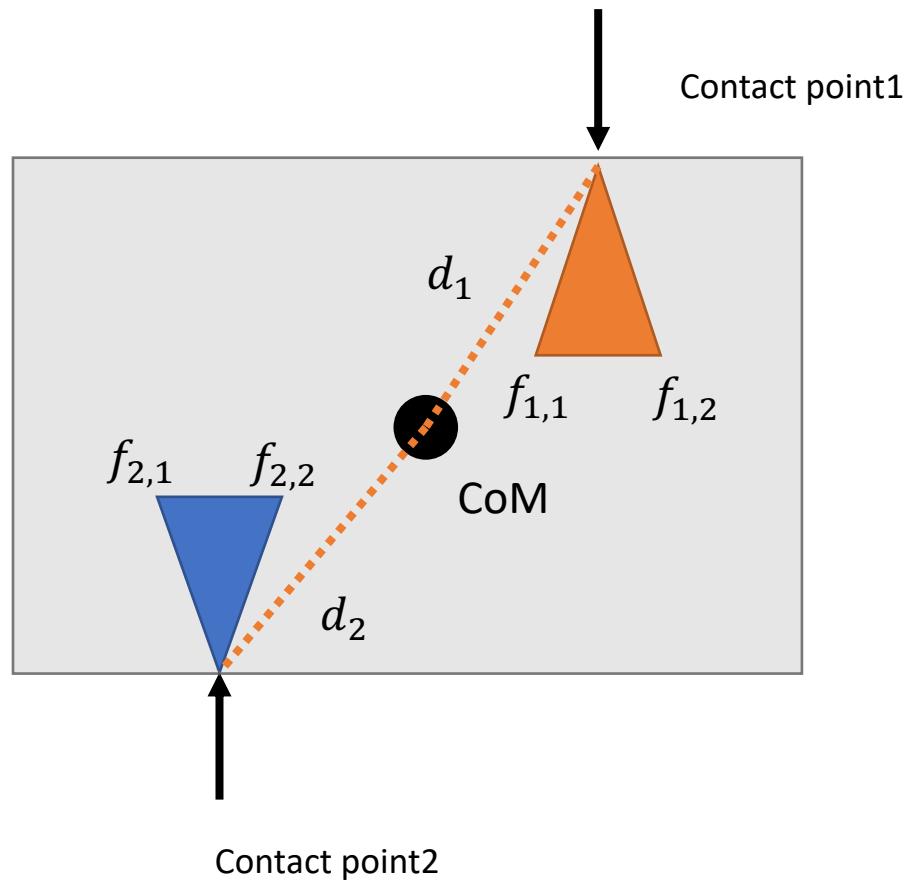
# Grasp Wrench Space from Friction Cone

2D Object: Grasp Wrench Space is 3D



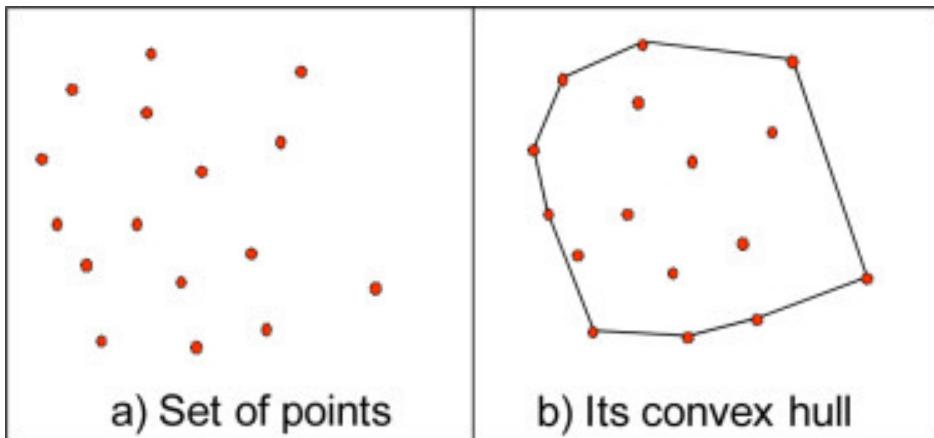
# Grasp Wrench Space from Friction Cone

2D Object: Grasp Wrench Space is 3D



# Convex Hull

- Convex hull of a shape is smallest convex set that contains it.



# Grasp Wrench Hull

- The grasp wrench space  $W$  defines the set of all possible wrenches that can be applied to an object by a grasp,
- unfortunately computing this set can be quite cumbersome in practice
- **grasp wrench hull**

$$w = \left\{ w \mid w = \sum_{i=1}^k \sum_j^m \alpha_{i,j} w_{i,j}, w_{i,j} = \begin{bmatrix} f_{i,j} \\ (d_i \times f_{i,j}) \end{bmatrix}, \sum_{i=1}^k \sum_j^m \alpha_{i,j} = 1, \alpha_{i,j} \geq 0 \right\}$$

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Grasp Wrench Space

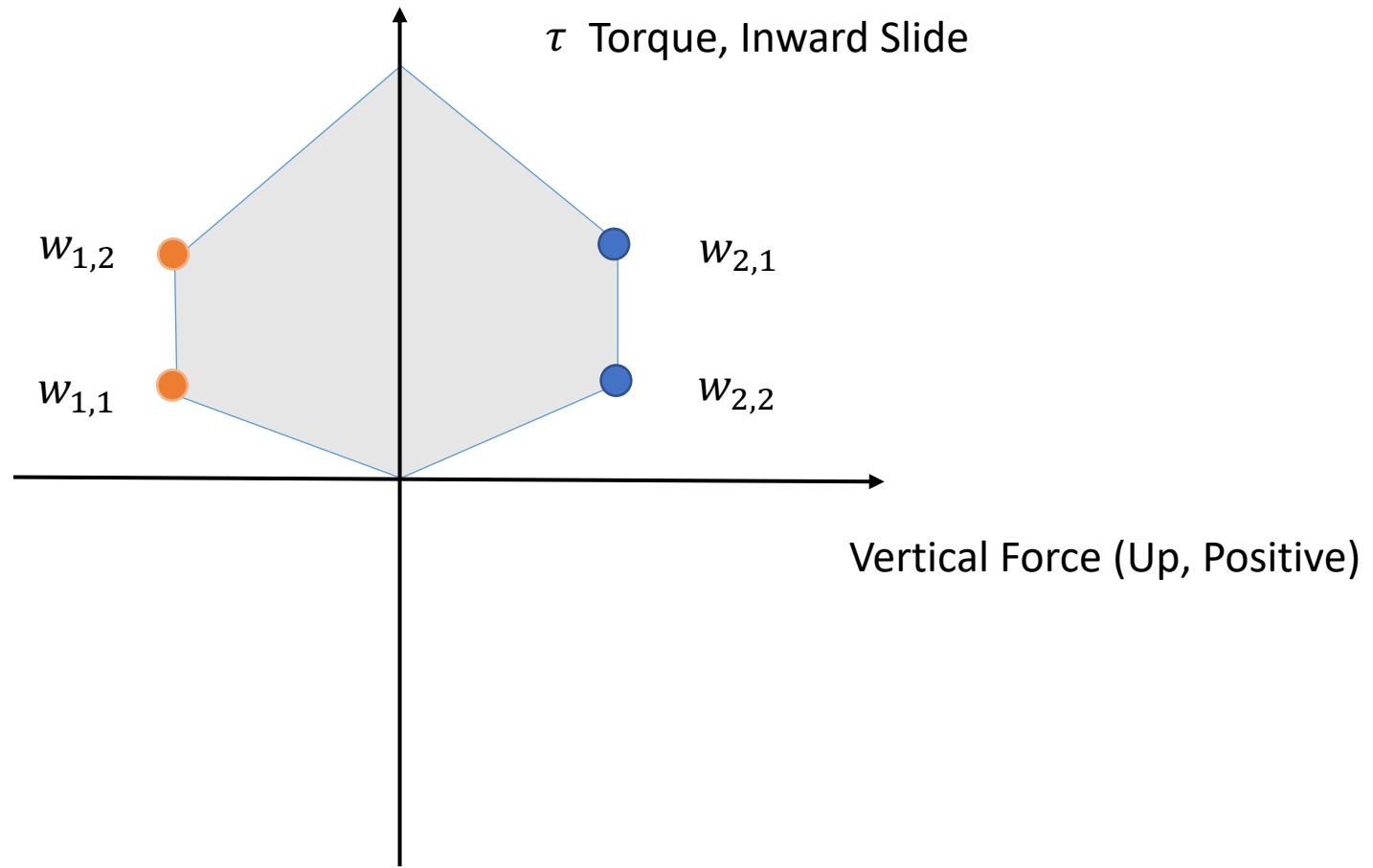
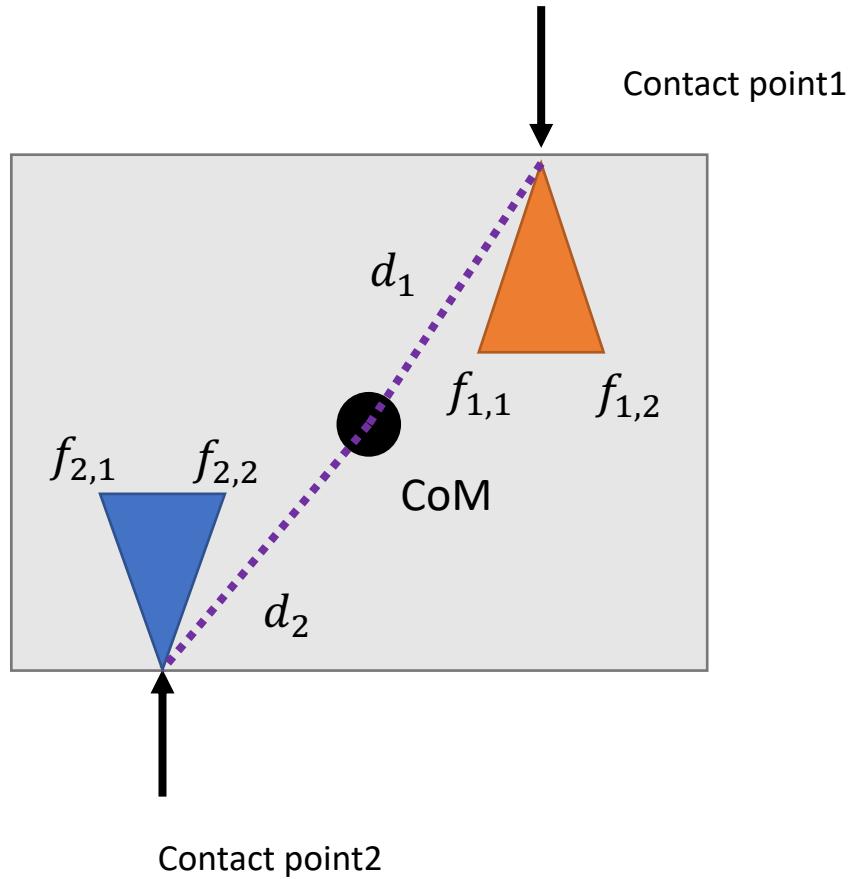
# Grasp Wrench Hull

- Grasp Wrench Hull = Convex Hull of all the wrenches from the contact points

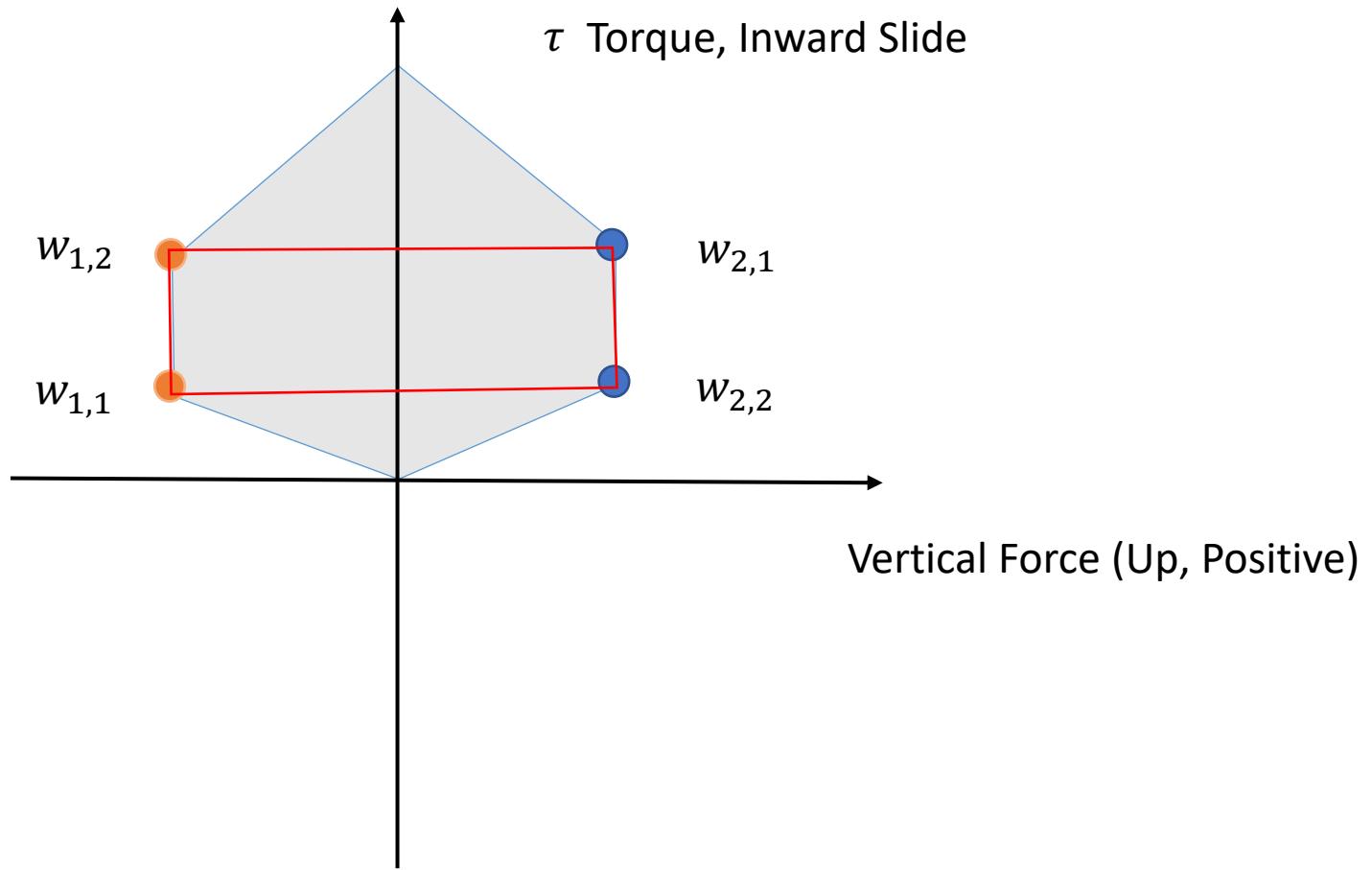
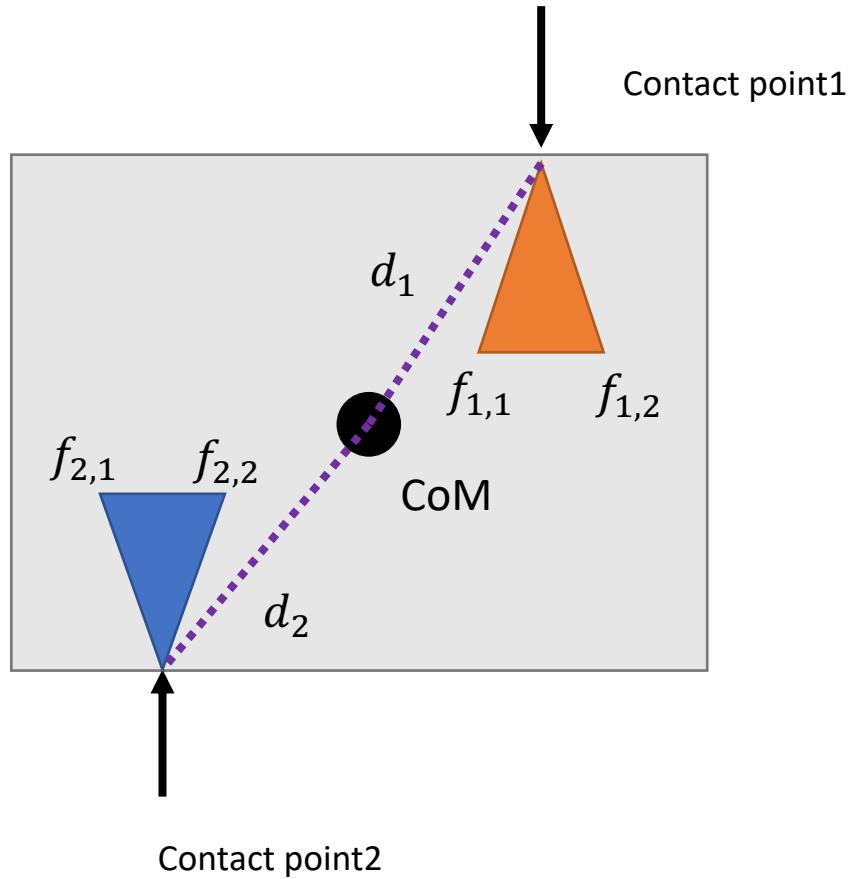
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$$w = \left\{ w \mid w = \text{ConvexHull}(\{w_{i,j}\}), w_{i,j} = \begin{bmatrix} f_{i,j} \\ (d_i \times f_{i,j}) \end{bmatrix} \right\}$$

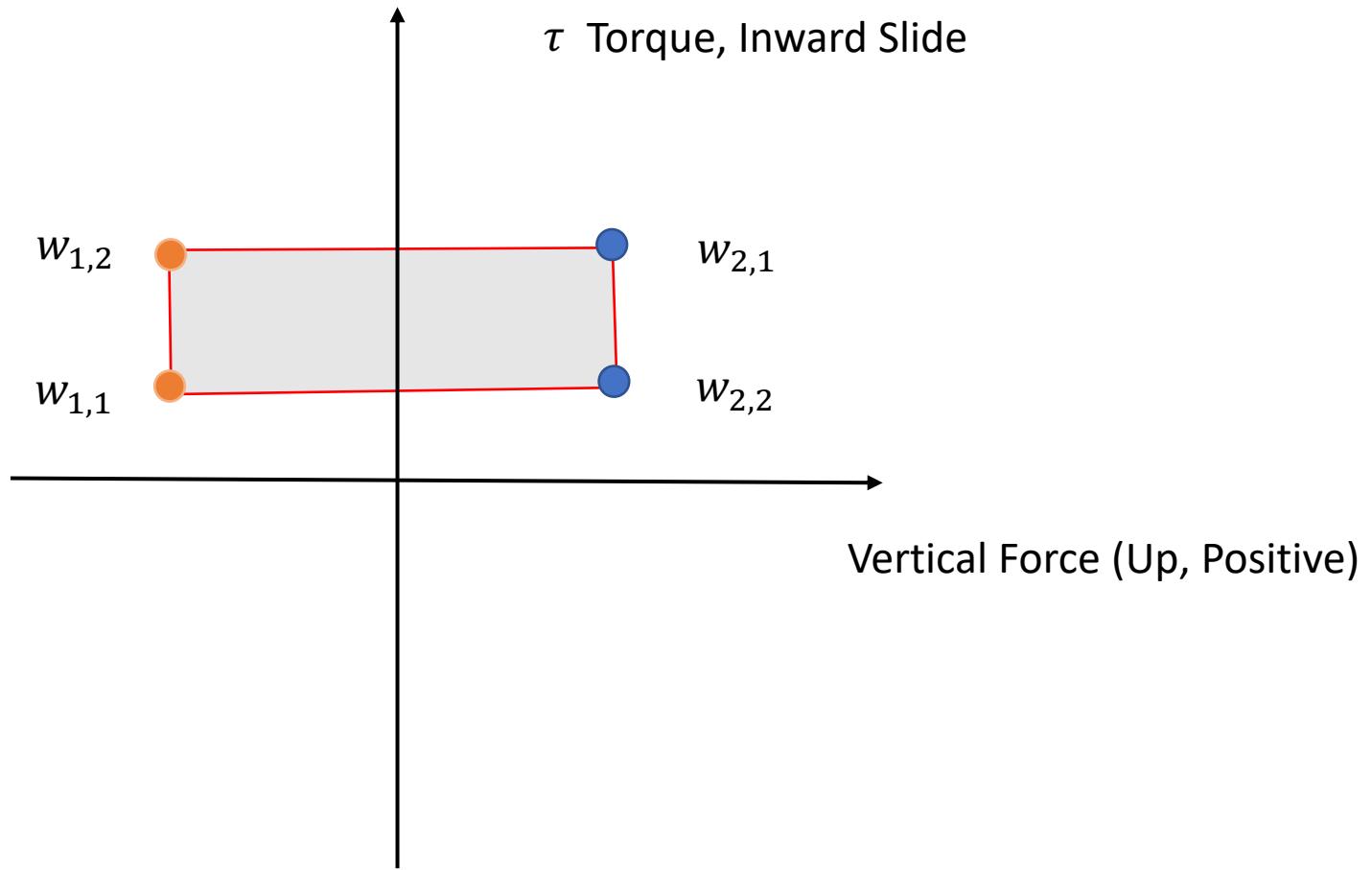
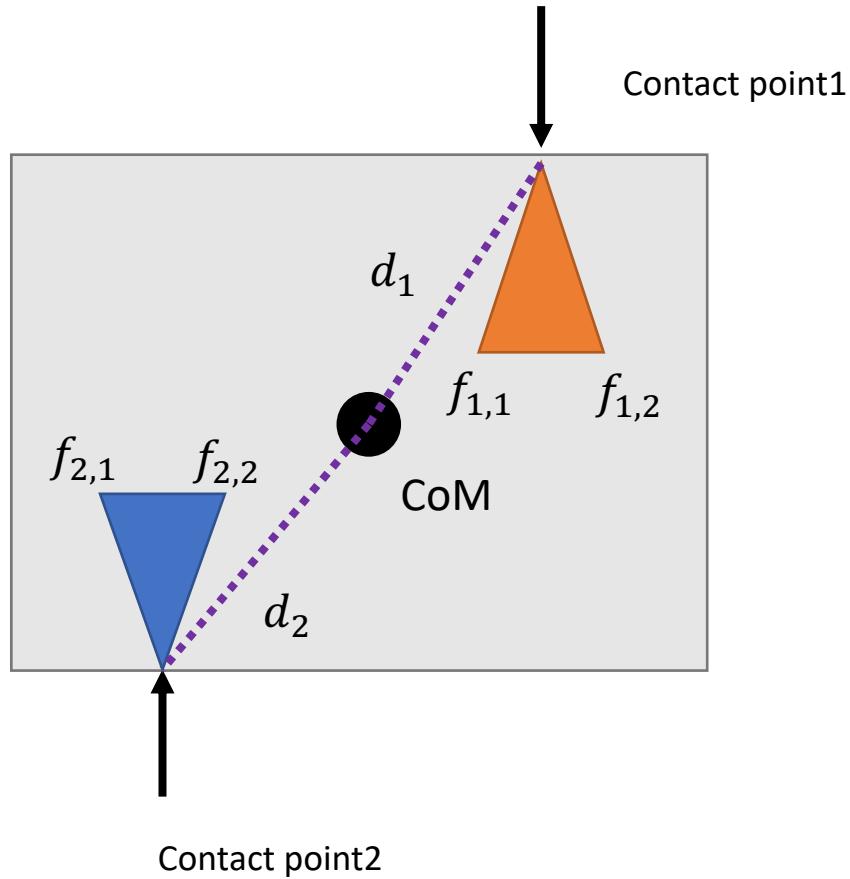
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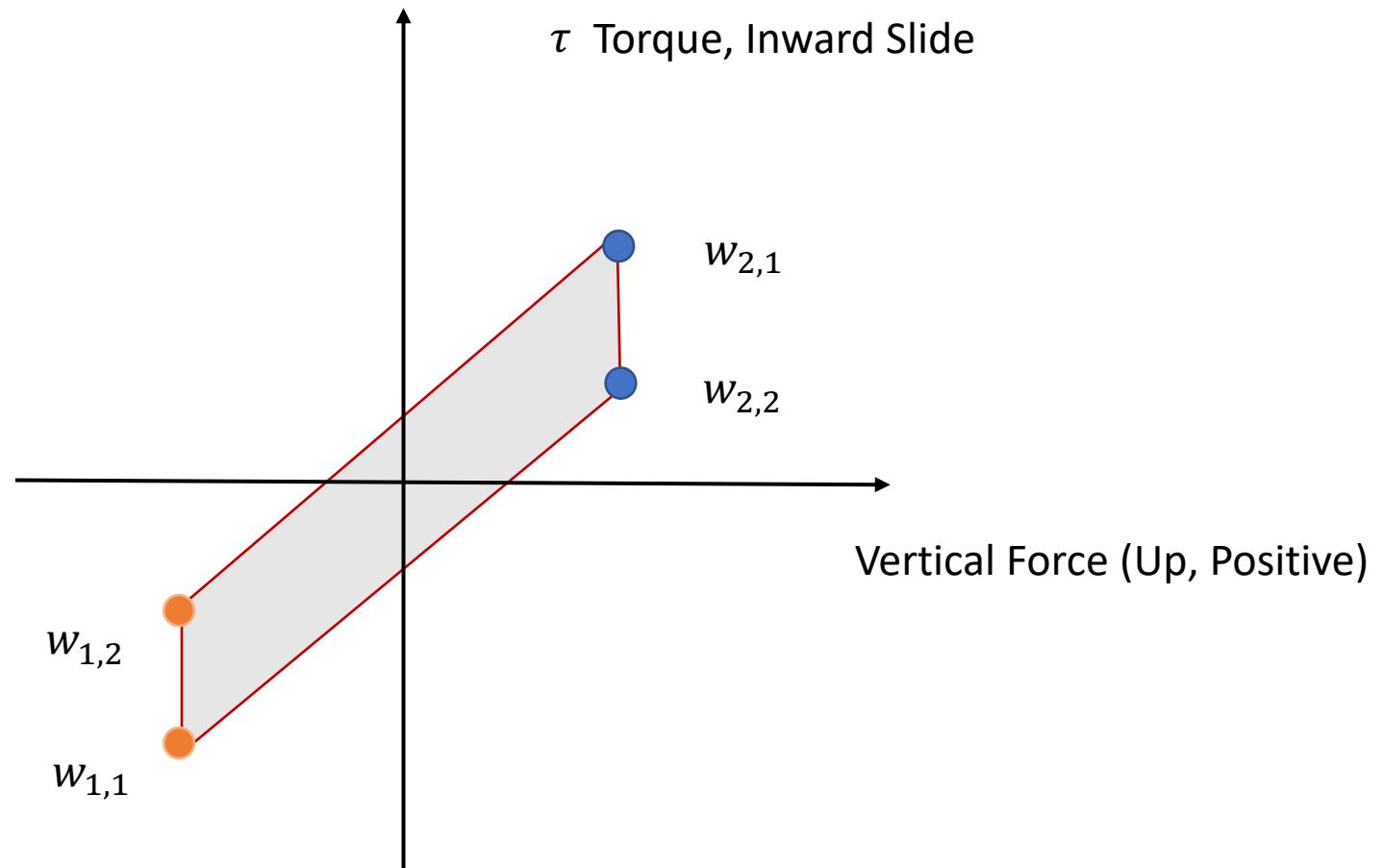
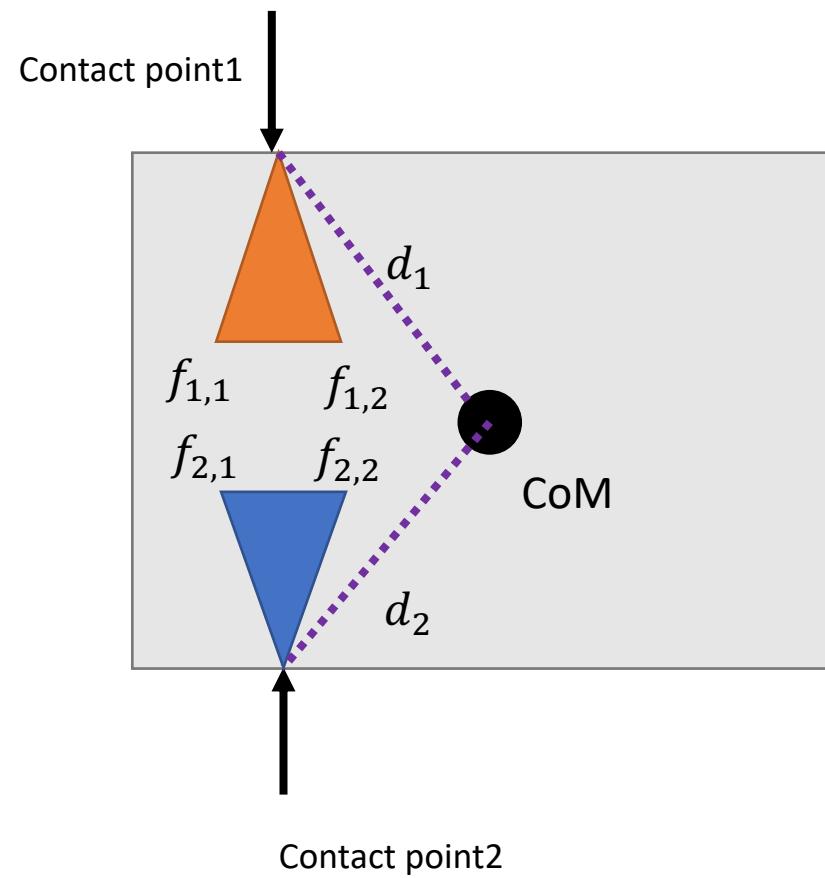
# Grasp Wrench Hull



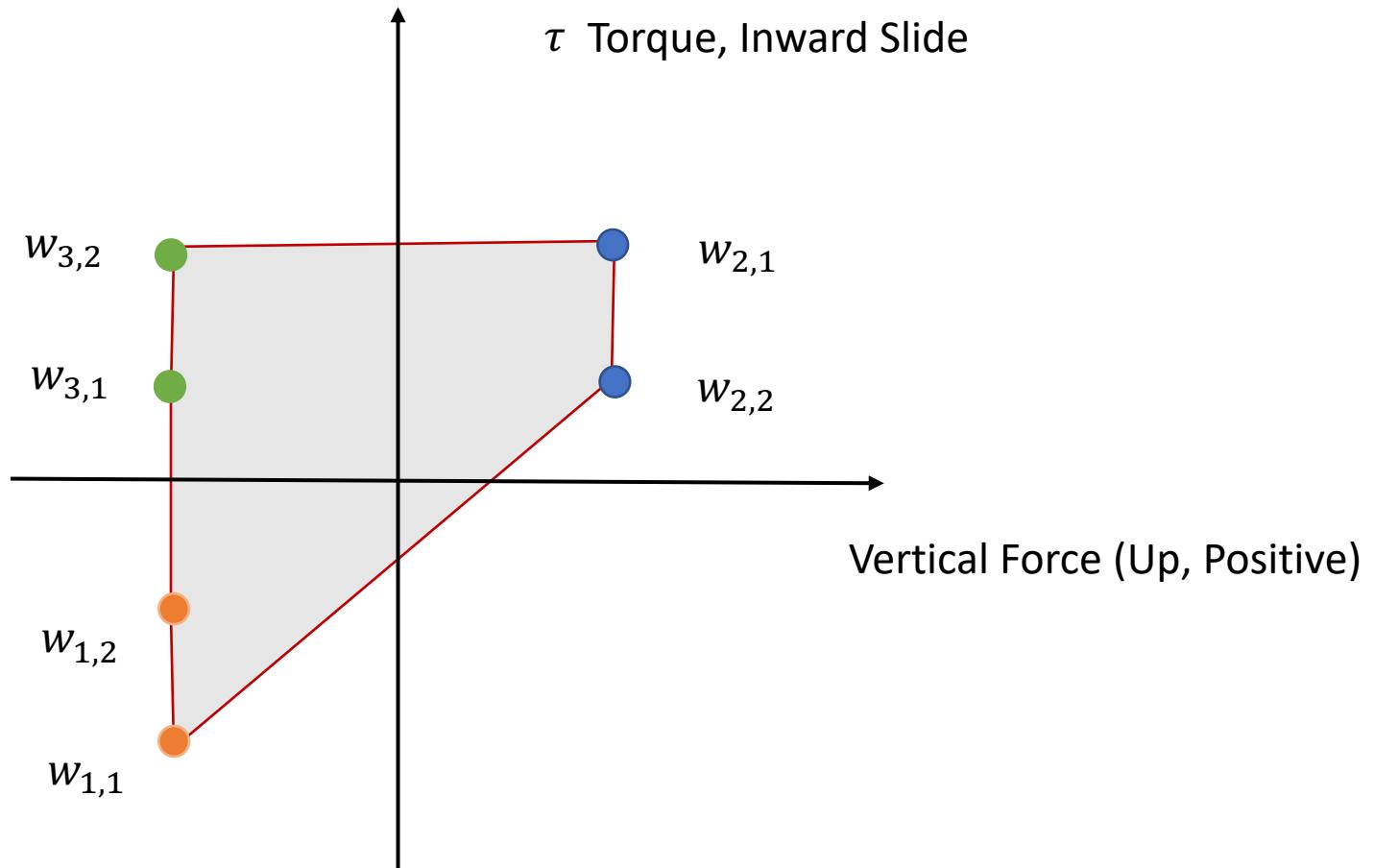
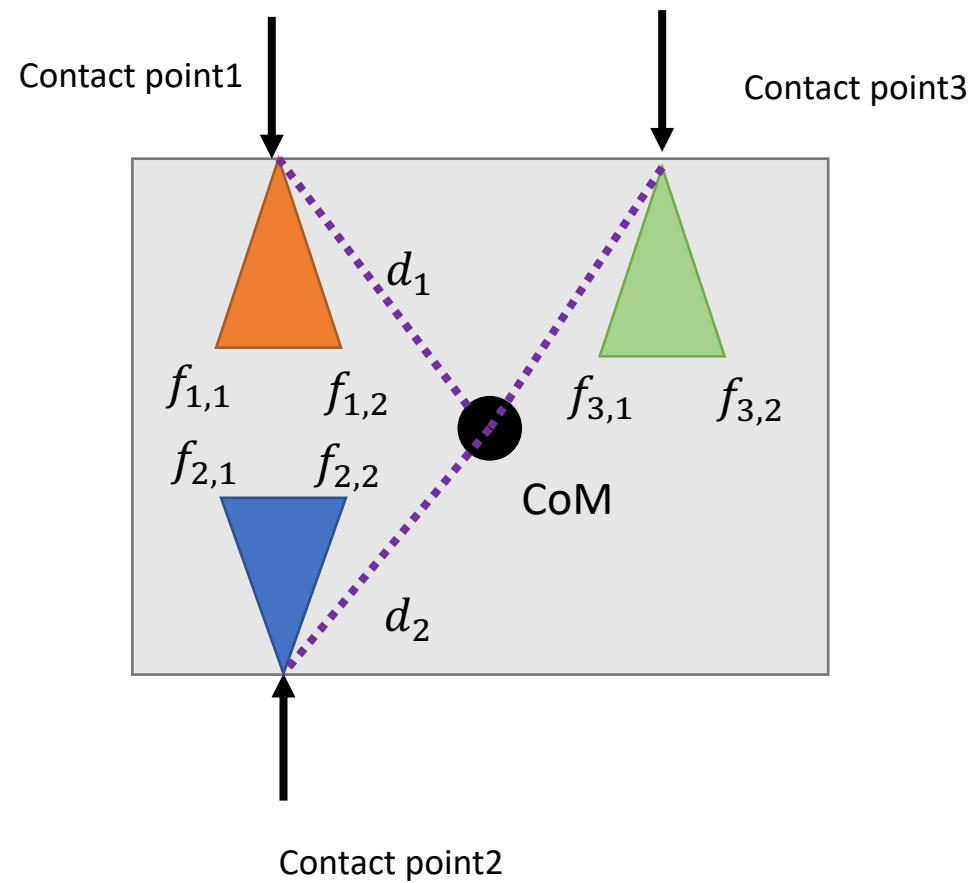
# Grasp Wrench Hull



# Grasp Wrench Hull



# Grasp Wrench Hull



# Modeling of a Grasp

- Wrench Grasp Hull
- Wrench Grasp Space
- Wrench
- Friction Cone
- Point Contact

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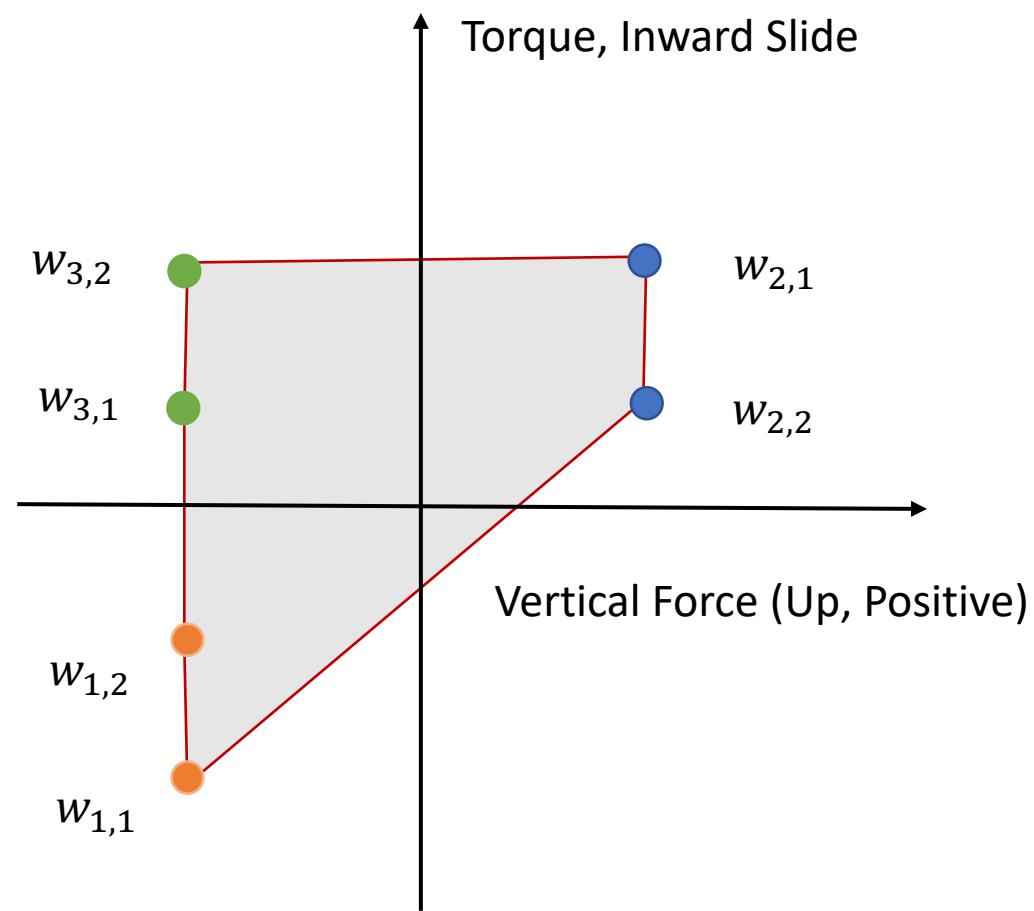
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# How to evaluate a potential grasp?

- What are good characteristics?
  - Grasp Maintenance:
    - Contact forces applied by the hand are such that they prevent contact separation and unwanted contact sliding
  - Closure:
    - Grasps that can be maintained for every possible disturbance

# Force Closure

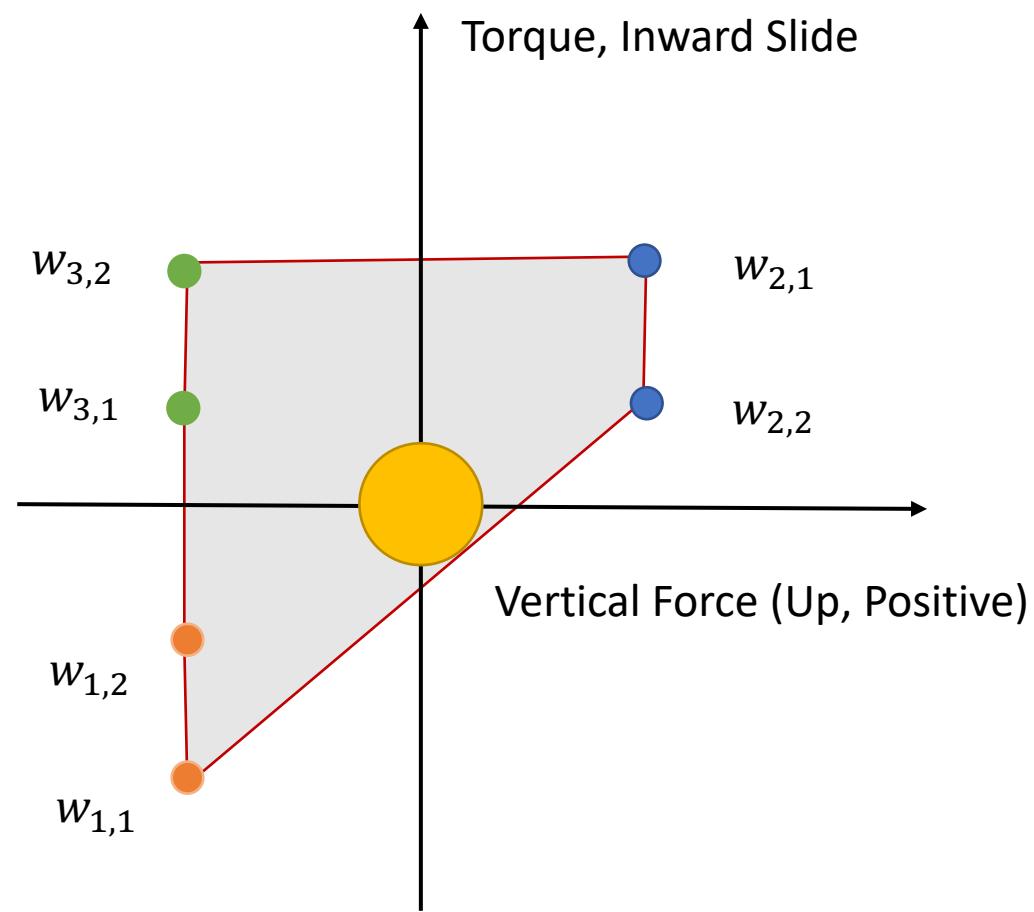
- A grasp is a force-closure grasp if for any external wrench  $w^{ext}$  there exist contact forces  $f_c \in F_C$  such that
$$Gf_c = -w^{ext}$$
- i.e., if able to apply sufficient force at each contact, every external wrench can be compensated for.



# Grasp Analysis-Force Closure

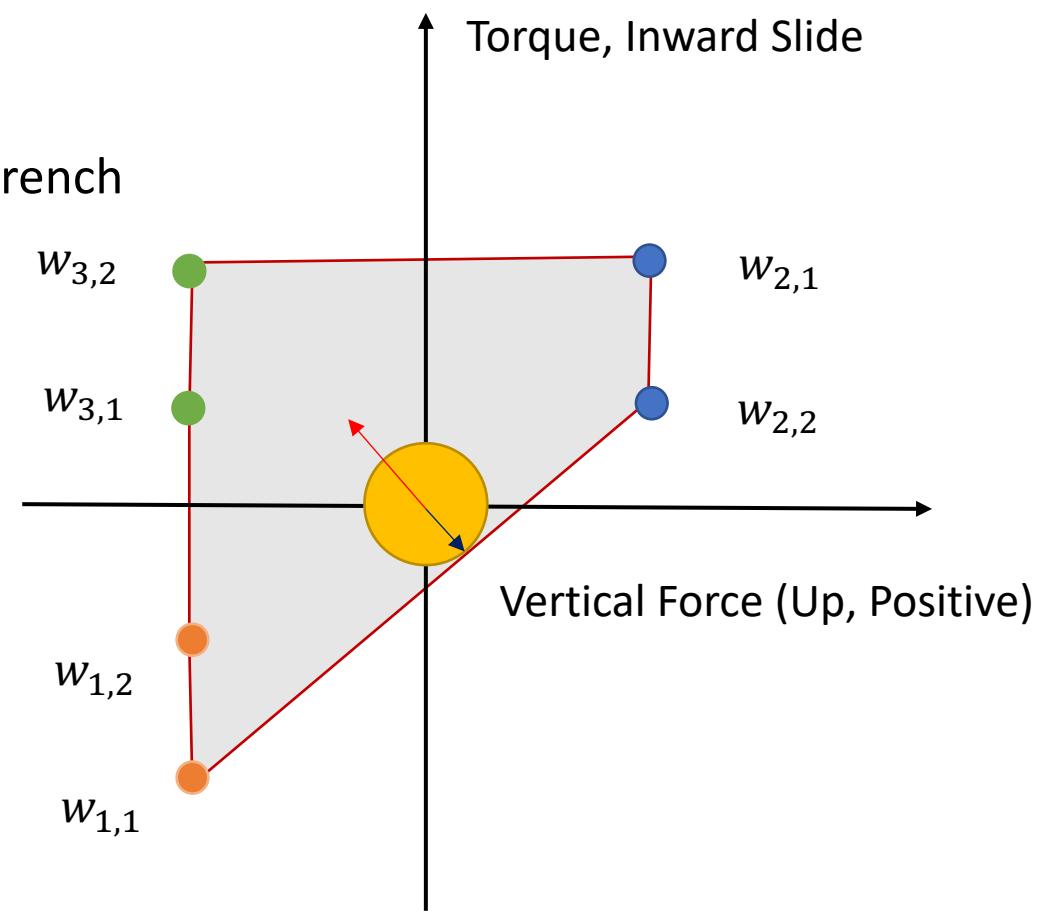
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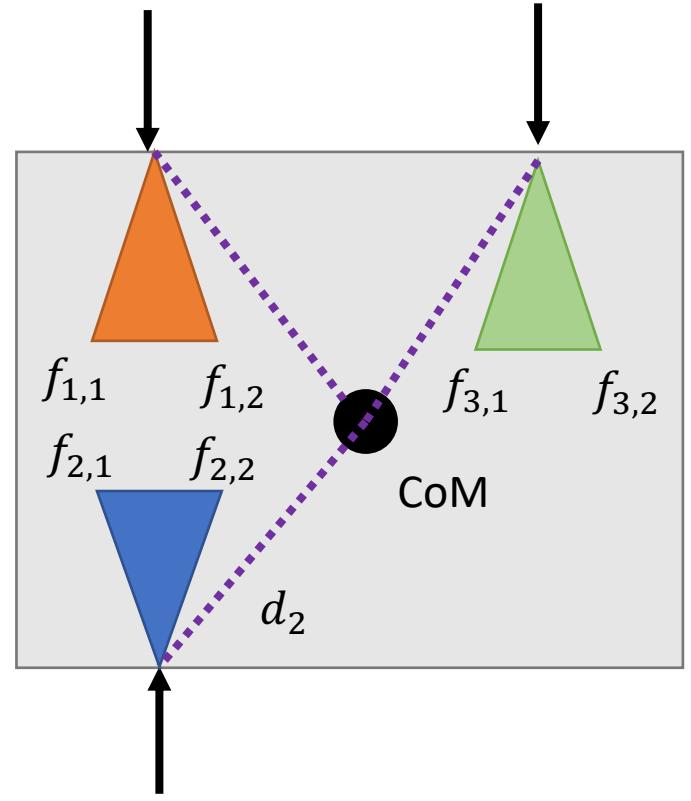
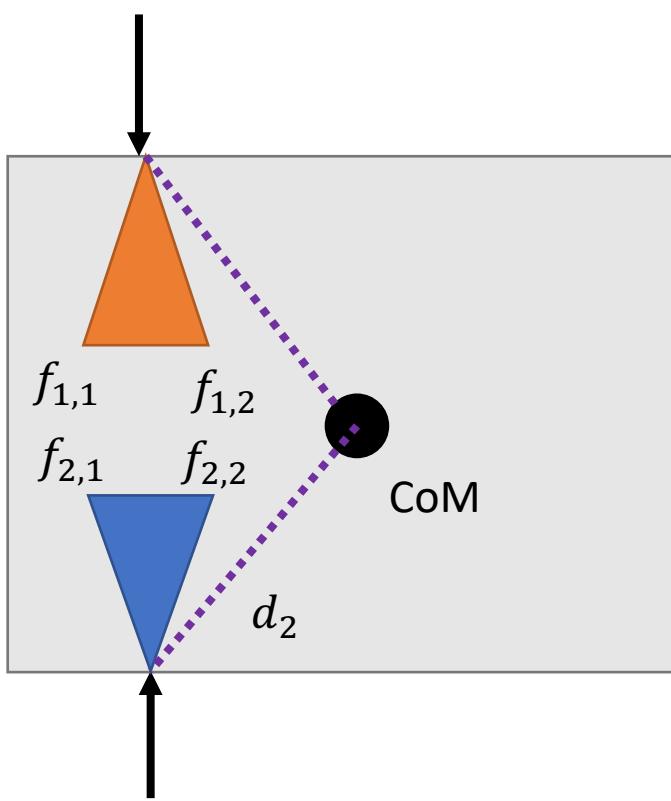
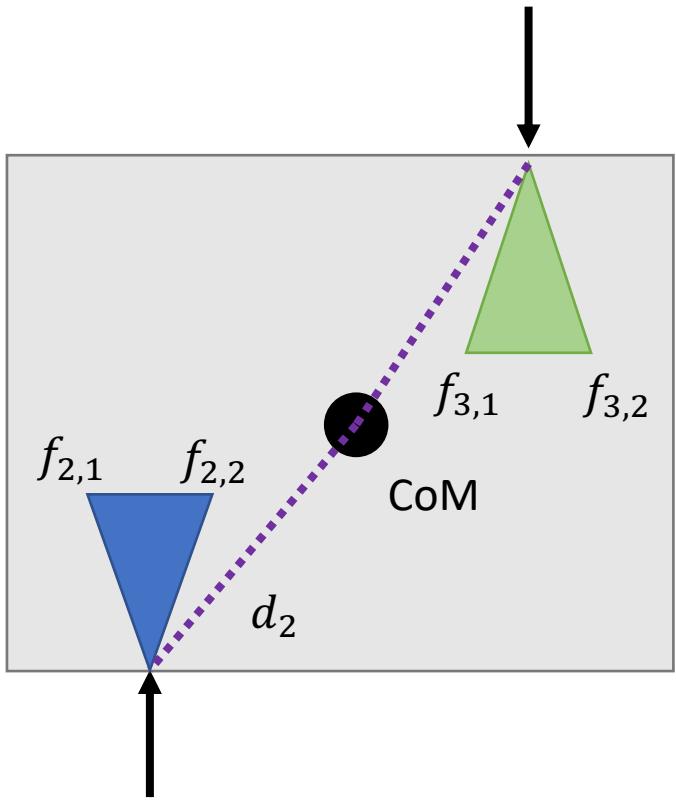
A grasp is in force closure if the origin of the wrench space is contained in the interior of the wrench hull

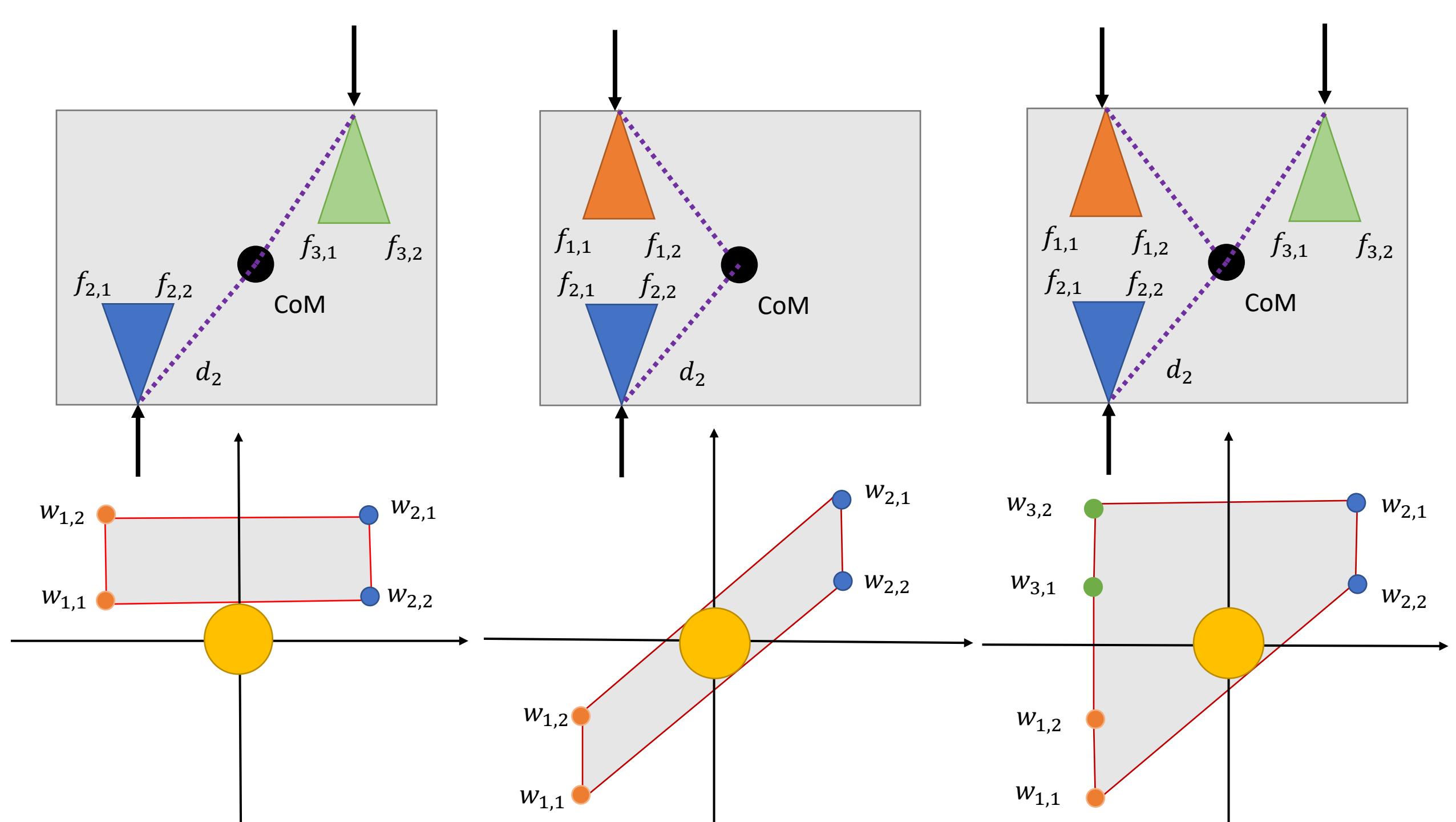


# Grasp Analysis-Force Closure

- If Force closure, there is the largest ball centered at the origin that is completely contained in the grasp wrench hull
- The radius represents the magnitude of the *smallest* external wrench that pushes the grasp to the limits.
- The direction from the origin to where the ball touches the boundary of wrench hull identifies the (opposite) direction in which the grasp is least able to resist external wrenches.



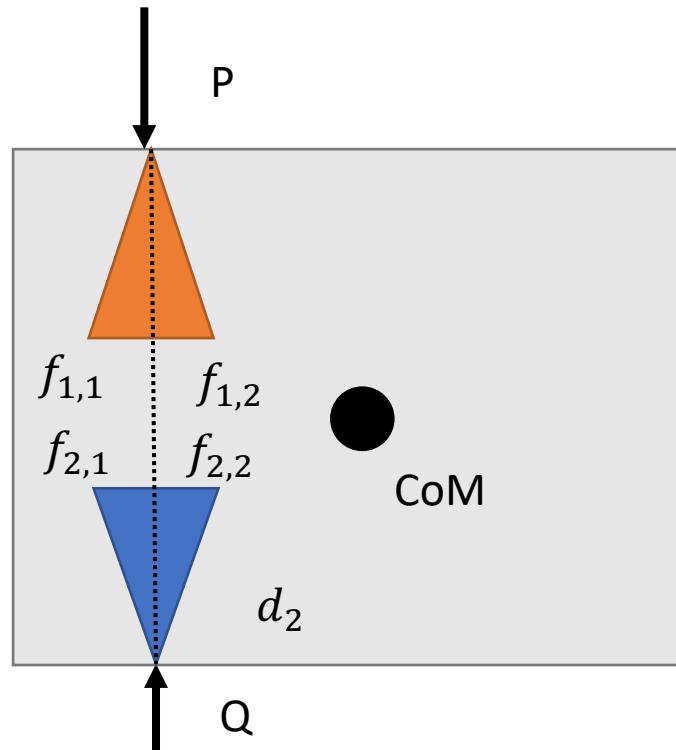




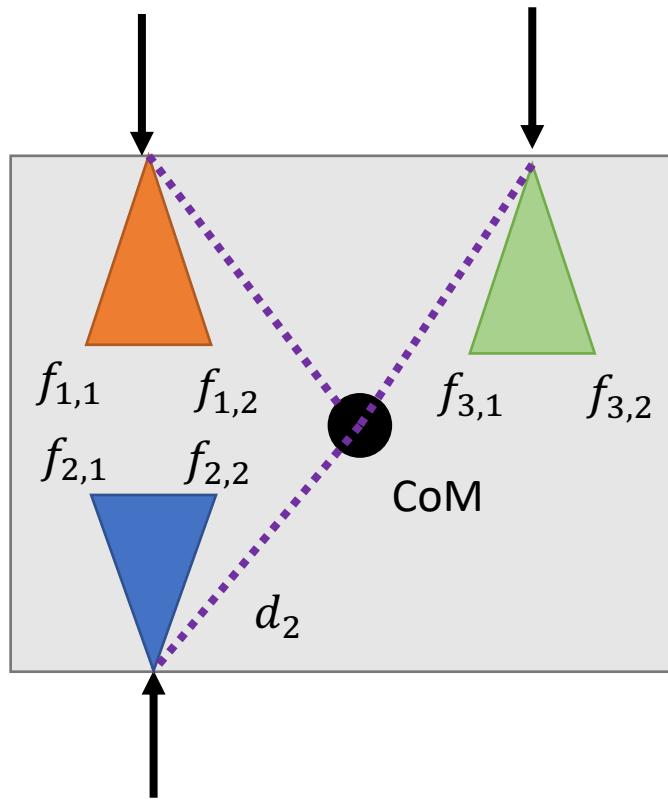
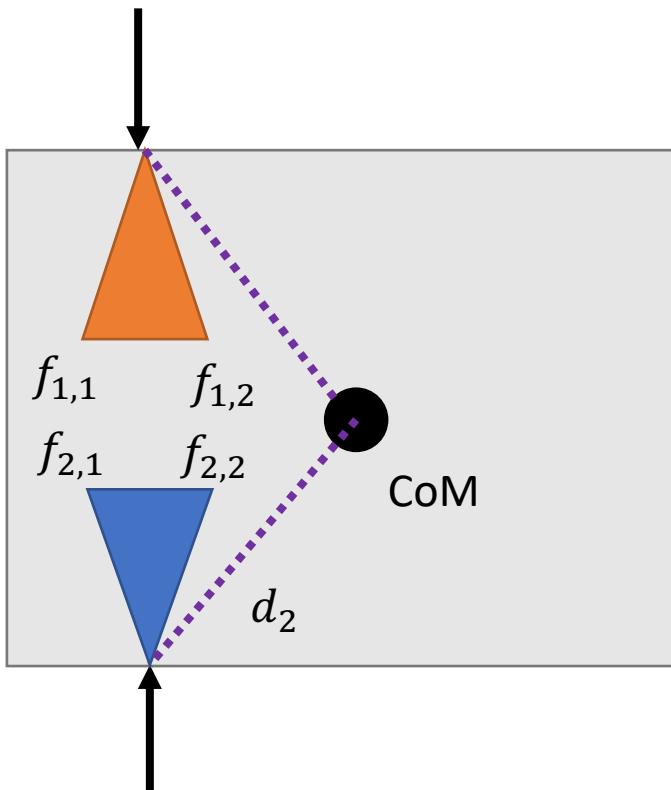
# Force Closure for the Antipodal Grasp

- Two point contacts with friction at P and Q form a force closure grasp if and only if the segment PQ, or QP, points strictly into and out of the two friction cones respectively at P and Q.

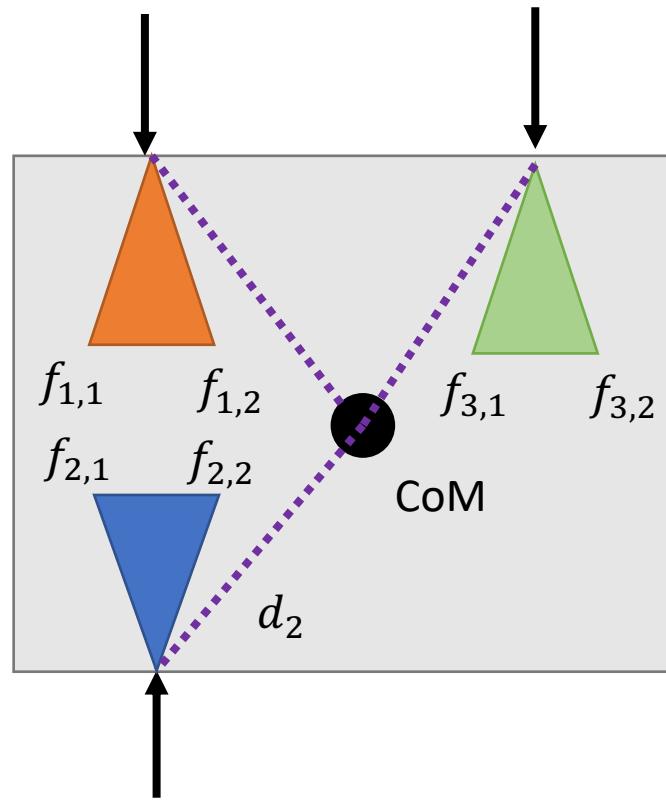
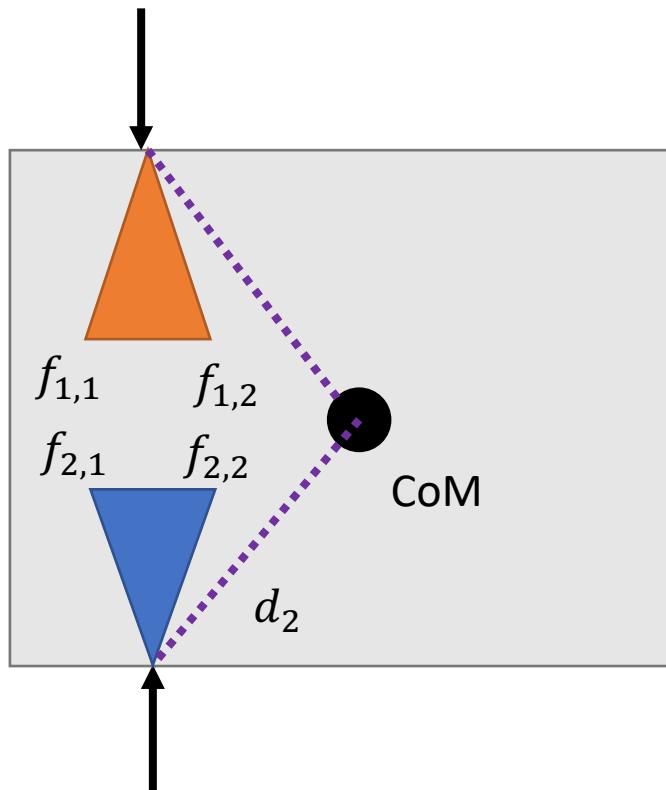
Constructing Stable Force-Closure Grasps. Nguyen. IJRR, 1988



Both grasps are stable



# Are these grasps equally good?

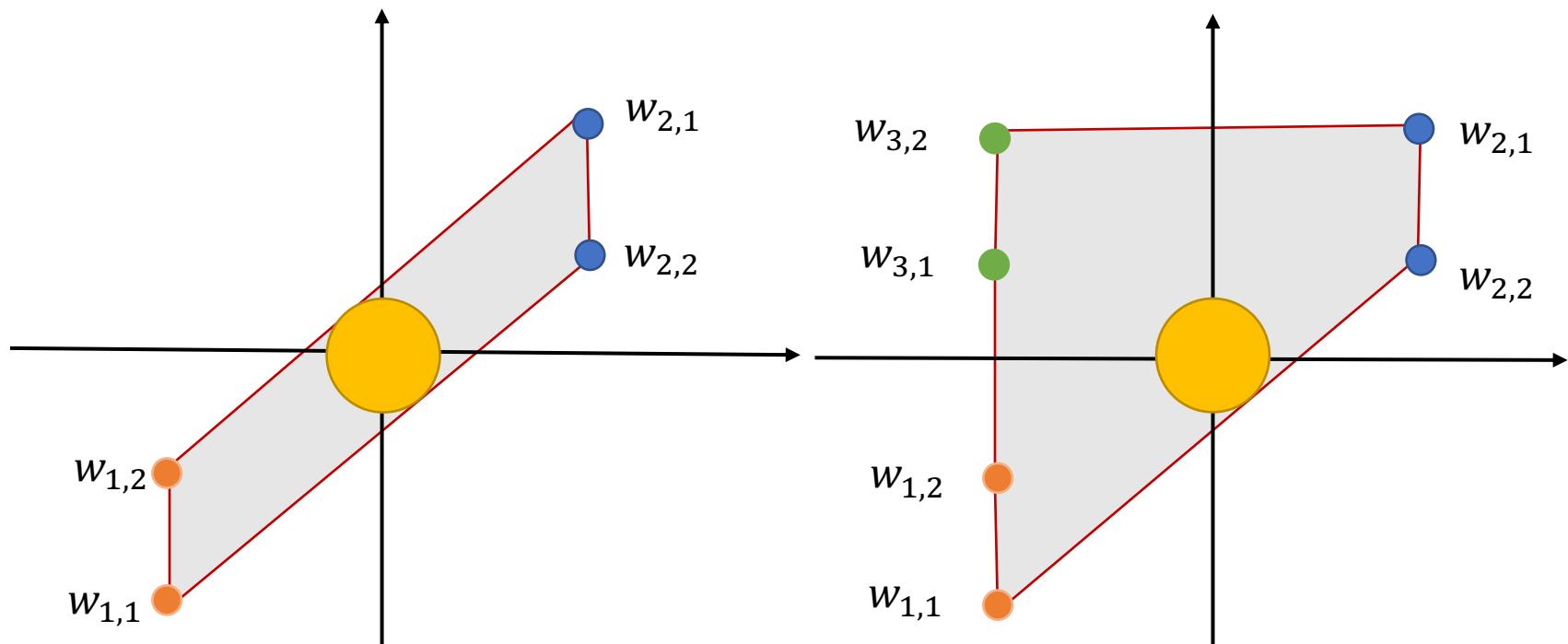


# Grasp Quality

- Quality is how well a grasp can resist disturbances?
- Worst-case scenario
  - How efficiently can a grasp resist disturbance wrenches at its weakest point
- Weakest means the direction ( in wrench space) at which the sum normal force is converted to the desired wrench least efficiently

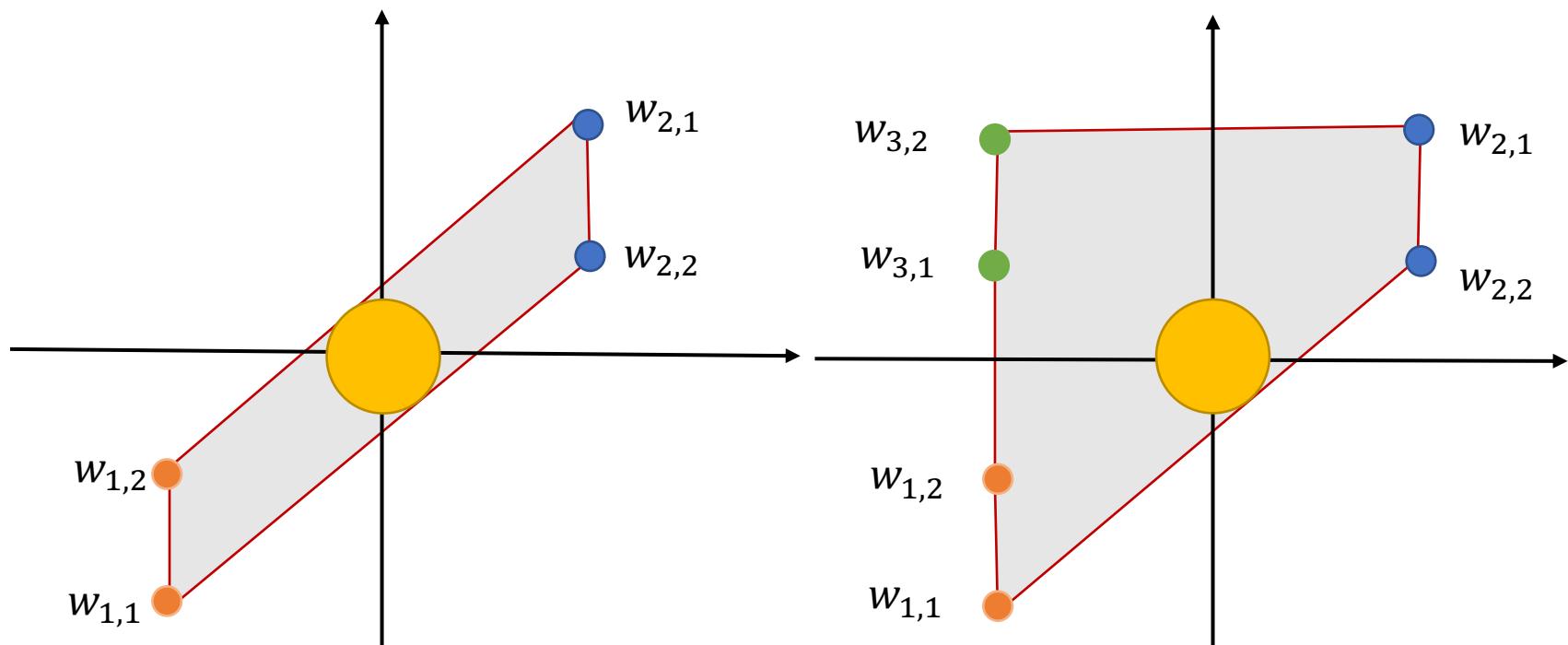
# Worst Case Scenario

- The point on the wrench hull that is closest to the origin is the weakest point
- Disturbances in the opposite direction are hardest to resist
- Metric  $\varepsilon$  = The radius of the largest ball that can be enclosed in the wrench hull



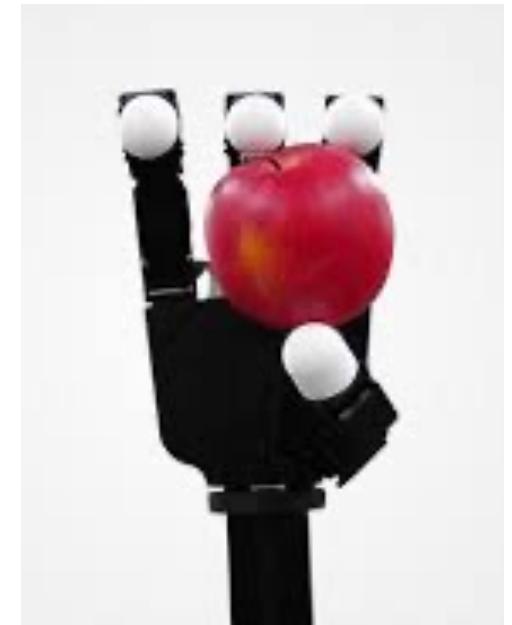
# Average Case Scenario

- How efficiently can a grasp resist a disturbance wrench on average?
- Metric  $v$  = Volume of the convex hull in wrench space
- The three-point contact has more volume, so it is more stable on average



# Force Closure

- Grasp can be maintained under any object wrench
- Forces can be applied at the contact points to withstand the external wrench
- Friction forces help balance the wrench
- Fewer contacts needed compared to Form Closure



# Form Closure

- Joint angles locked
- Palm fixed in space
- Impossible to move the object
- No wiggle room
- Power grasps, enveloping grasps



<https://blo>

# Form Closure vs Force Closure

- Both are in contact configuration that resists all external disturbances
- Note: Every form closure grasp is also in force closure
- Why do I need less contact points to be in Force closure?

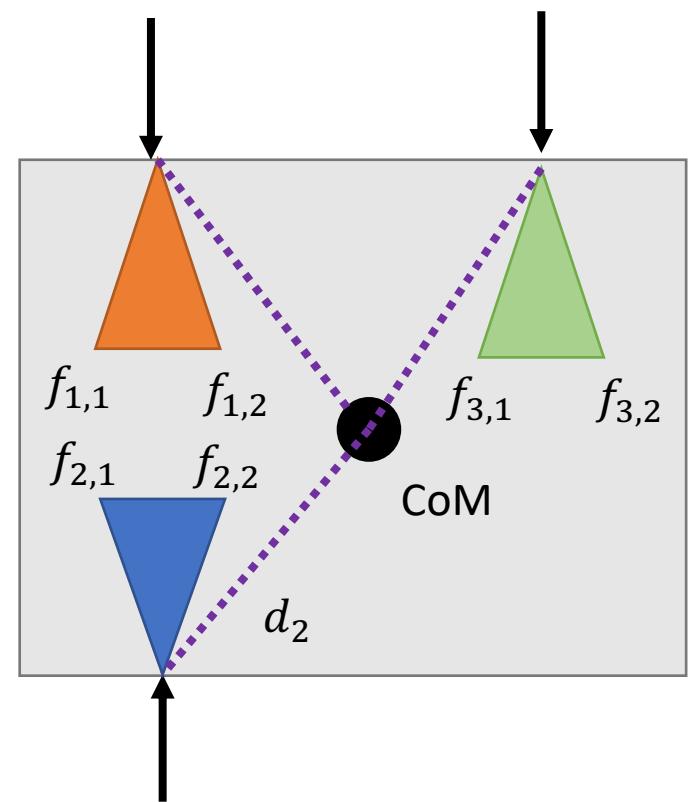


# Today's Plan

- What is a Grasp?
  - Why is grasping challenging?
- Analytical Approach to Modeling a Grasp
  - Modeling of a Grasp
  - Stability Analysis of a Grasp
    - Form Closure
    - Force Closure
- Generating Grasp Force
- Learning to Grasp

# Grasp Force Optimization

- In force closure, you can theoretically resist any wrench
- But what forces do you need to apply at each contact to generate the desired wrench?



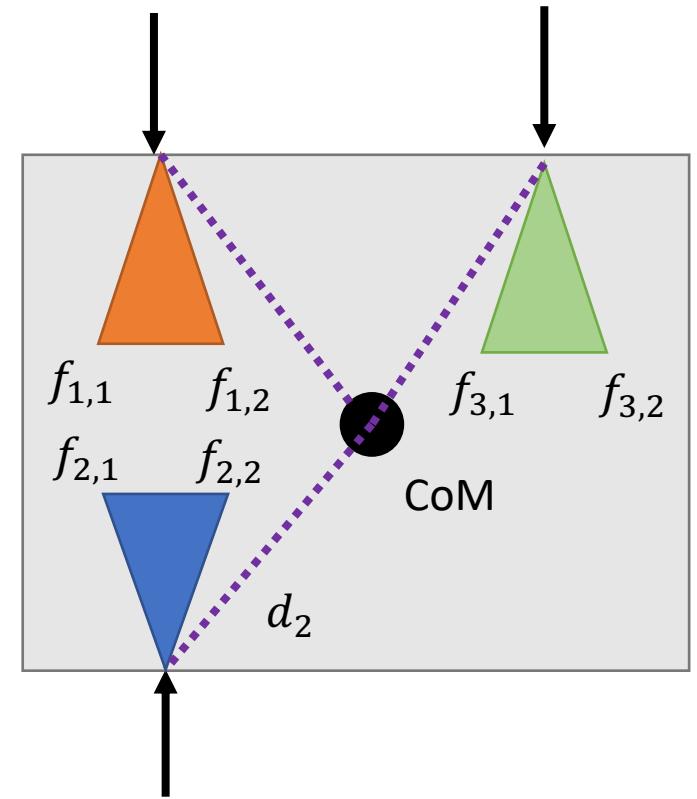
# Grasp Force

- M contact points  $c^i, i = 1, \dots, M$
- $f^i$  is the contact force applied at contact point  $c^i$
- Local coordinate system where x, y are tangent to surface, and z is aligned with surface normal pointing inward
- $f^i = (f_x^i, f_y^i, f_z^i)$
- Friction cone

$$\sqrt{[f_x^i]^2 + [f_y^i]^2} \leq \mu_i f_z^i$$

- Friction Cone Constraint  $K_i = \left\{ x \in \mathcal{R}^3 \mid \sqrt{[x_1]^2 + [x_2]^2} \leq \mu_i x_3 \right\}$
- Compact notation

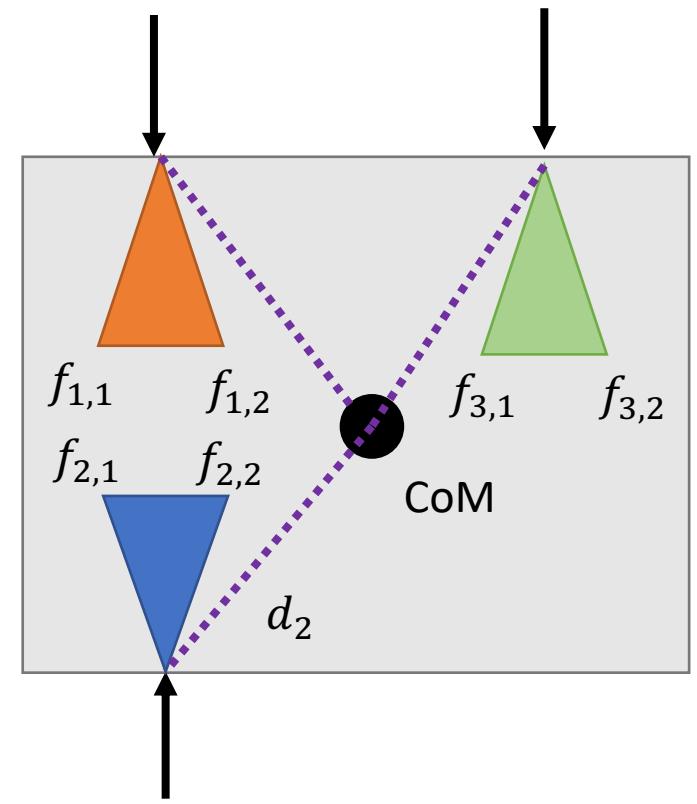
$$f^i \in K_i, i = 1, \dots, M$$



# Equilibrium Constraints – Force

- $Q \in SO(3)$  transforms forces from local to global coordinate system
- $Q^i f^i$  : force applied to object
- Applied forces need to generate a force that compensates external torque  $f^{ext} \in \mathcal{R}^3$

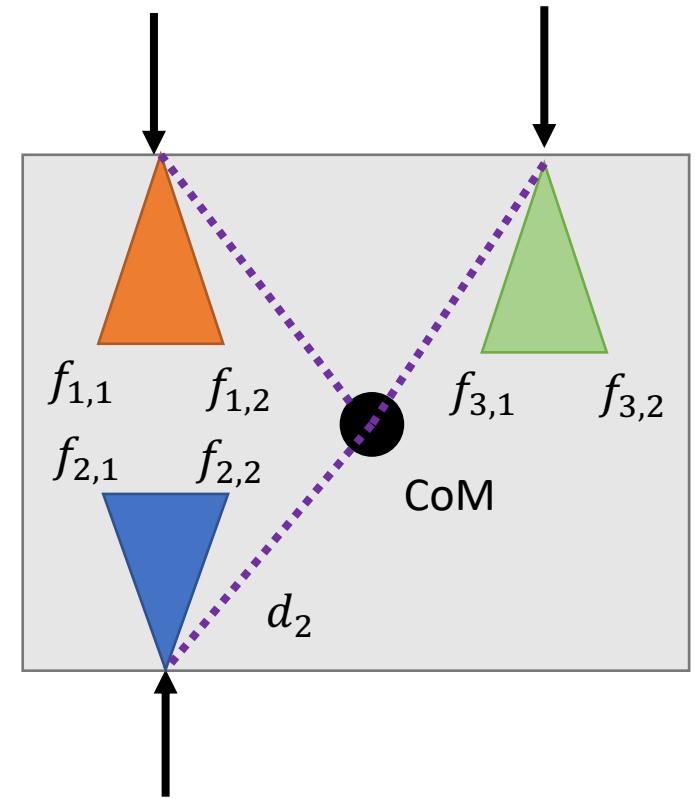
$$\sum_{i=1}^M Q^i f^i + f^{ext} = 0$$



# Equilibrium Constraints – Torque

- $Q \in SO(3)$  transforms forces from local to global coordinate system
- $d^i \times Q^i f^i$  : torque applied to object
- Applied forces need to generate a torque that compensates external torque  $\tau^{ext} \in \mathcal{R}^3$

$$\sum_{i=1}^M d^i \times Q^i f^i + \tau^{ext} = 0$$



# Matrix Notation of Cross Product

- $d^i \times Q^i f^i = S^i Q^i f^i$

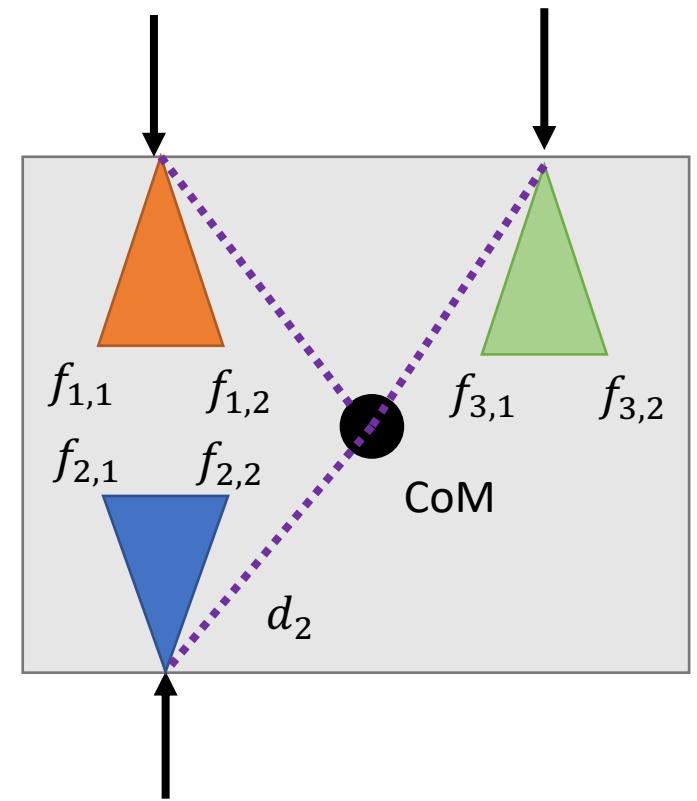
where

$$S^i = \begin{bmatrix} 0 & -d_z^i & d_y^i \\ d_z^i & 0 & d_y^i \\ -d_y^i & d_x^i & 0 \end{bmatrix}$$

# Equilibrium Constraints – Torque

- $Q \in SO(3)$  transforms forces from local to global coordinate system
- $d^i \times Q^i f^i$  : torque applied to object
- Applied forces need to generate a torque that compensates external force  $\tau^{ext} \in \mathcal{R}^3$

$$\sum_{i=1}^M S^i Q^i f^i + \tau^{ext} = 0$$



# Equilibrium Constraints – Wrench

- Contact force vector

$$f = (f^1, \dots, f^M) \in \mathcal{R}^{3M}$$

- Contact Matrices

$$G^i = \begin{bmatrix} Q^i \\ S^i Q^i \end{bmatrix} \in \mathcal{R}^{6 \times 3}$$

- Grasp matrix

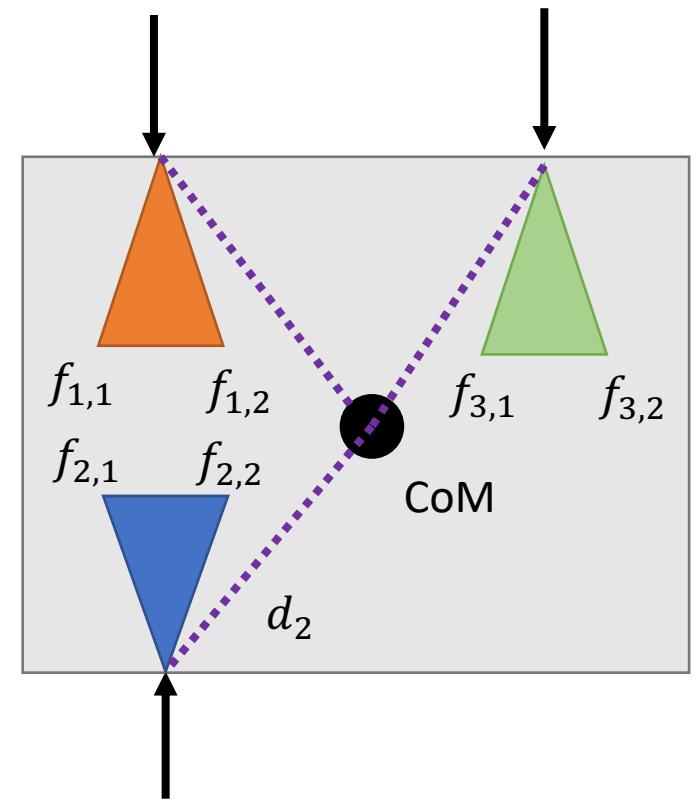
$$G = [G^1, \dots, G^M] \in \mathcal{R}^{6 \times 3M}$$

- External Wrench

$$w^{ext} = \begin{bmatrix} f^{ext} \\ \tau^{ext} \end{bmatrix} \in \mathcal{R}^6$$

- Equilibrium conditions

$$Gf + w^{ext} = 0$$



# Constraints -Hardware

- Hardware constraints (max torque, kinematic limits).

$$f \in C^{other}$$

# Optimization Problem

- Objective function
- Optimization problem

$$F = \max\{\|f^1\|, \dots, \|f^M\|\}$$

$$= \max_{i=1,\dots,M} \sqrt{[f_x^i]^2 + [f_y^i]^2 + [f_z^i]^2}$$

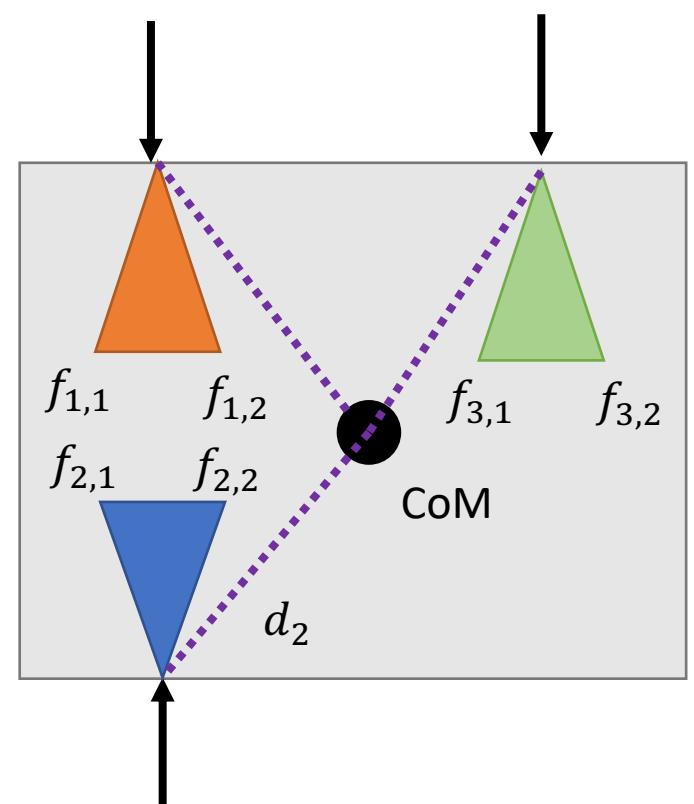
$$\min F$$

$$\text{st. } f^i \in K_i$$

$$Gf + w^{ext} = 0$$

$$f \in C^{other}$$

- Second-order cone program  
because friction cones are quadratic.



*Fast Computation of Optimal Contact Forces.*

Stephen P. Boyd and Ben Wegbreit. Transactions on Robotics. 2007.

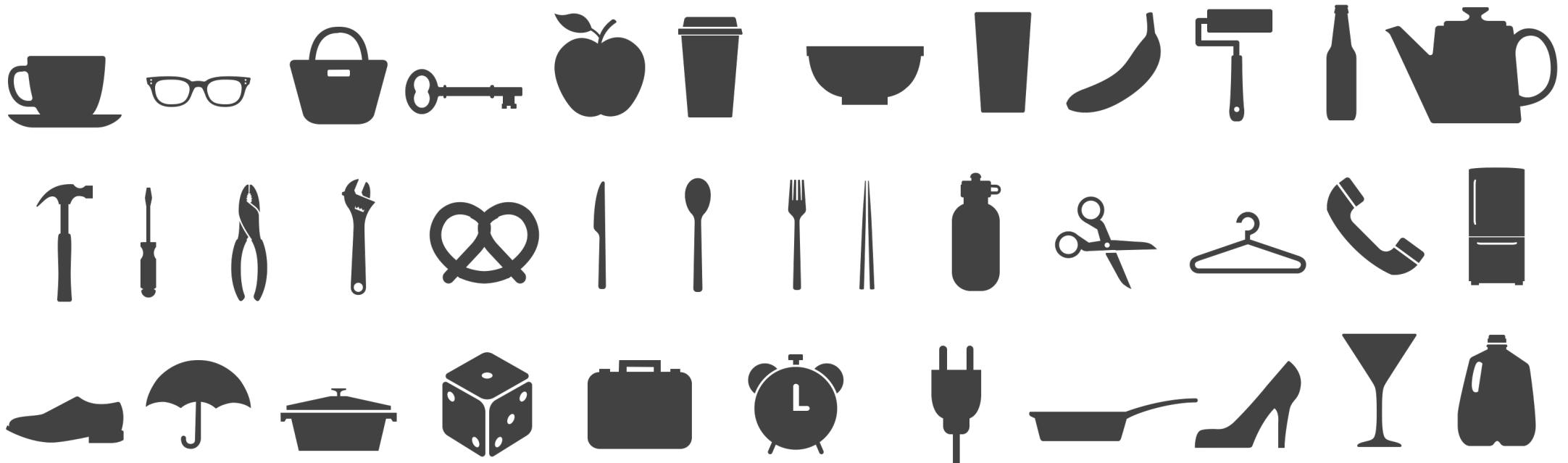
# Today's Plan

- What is a Grasp?
  - Why is grasping challenging?
- How to model a Grasp?
- How to evaluate a Grasp?
  - Form Closure
  - Force Closure
- How to generate a Grasp?
- Learning to Grasp

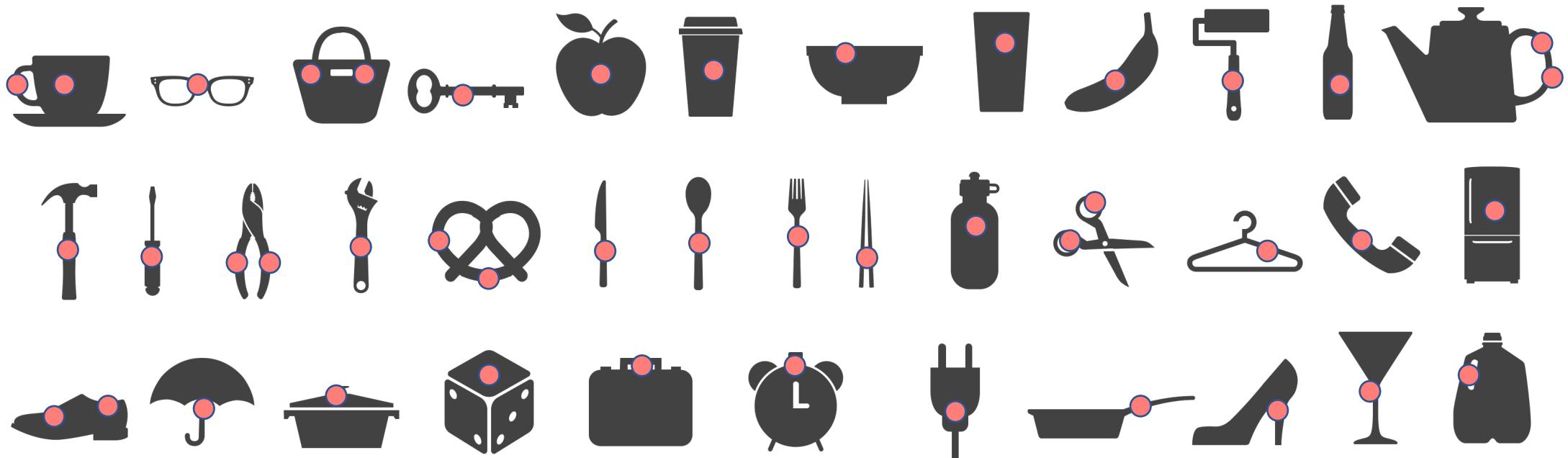
# Learning to grasp?

- One-Stage Approach:  
Directly tell which regions to grasp.
- Two-Stage Approach:  
Evaluating whether a region is a good grasp or not?  
Grasp Evaluation + Grasp Proposal

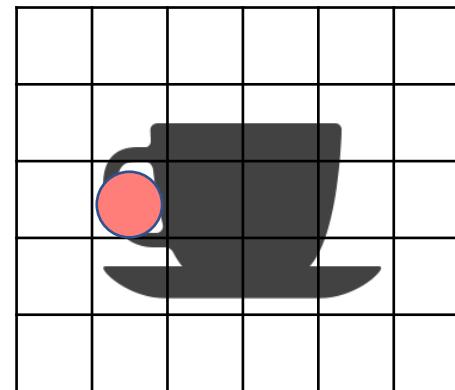
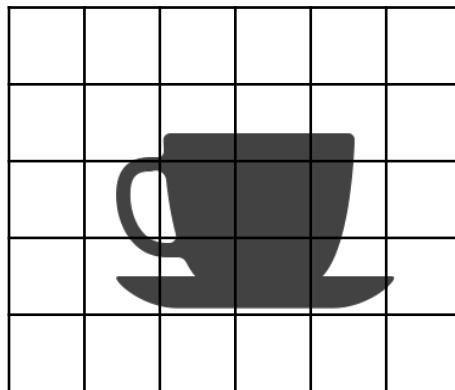
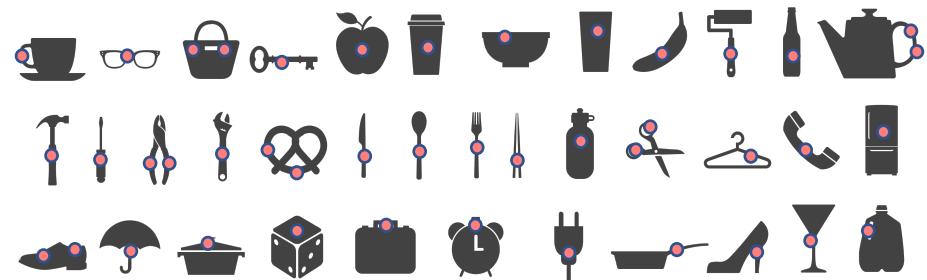
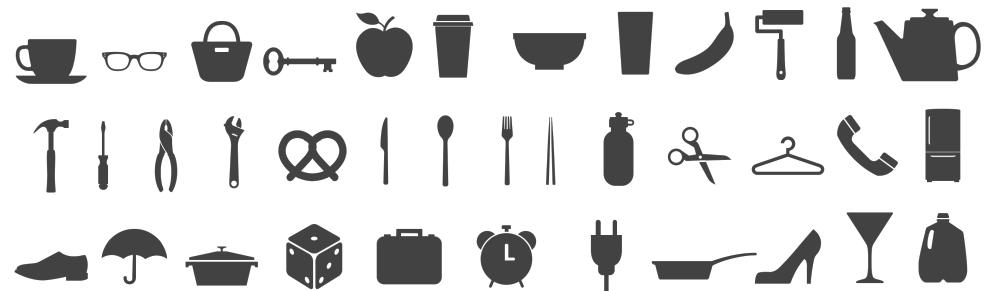
# Grasp Detection as a Classification Problem



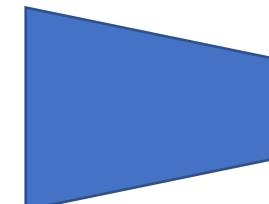
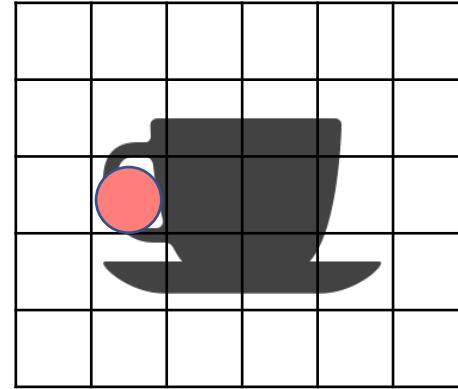
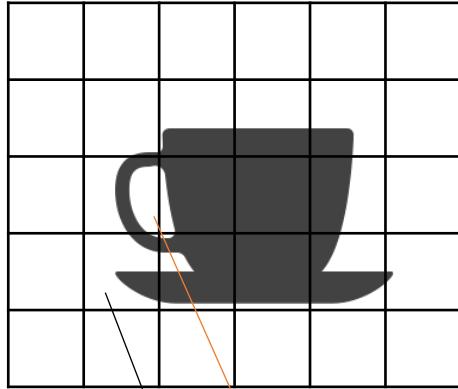
# Grasp Detection as a Classification Problem



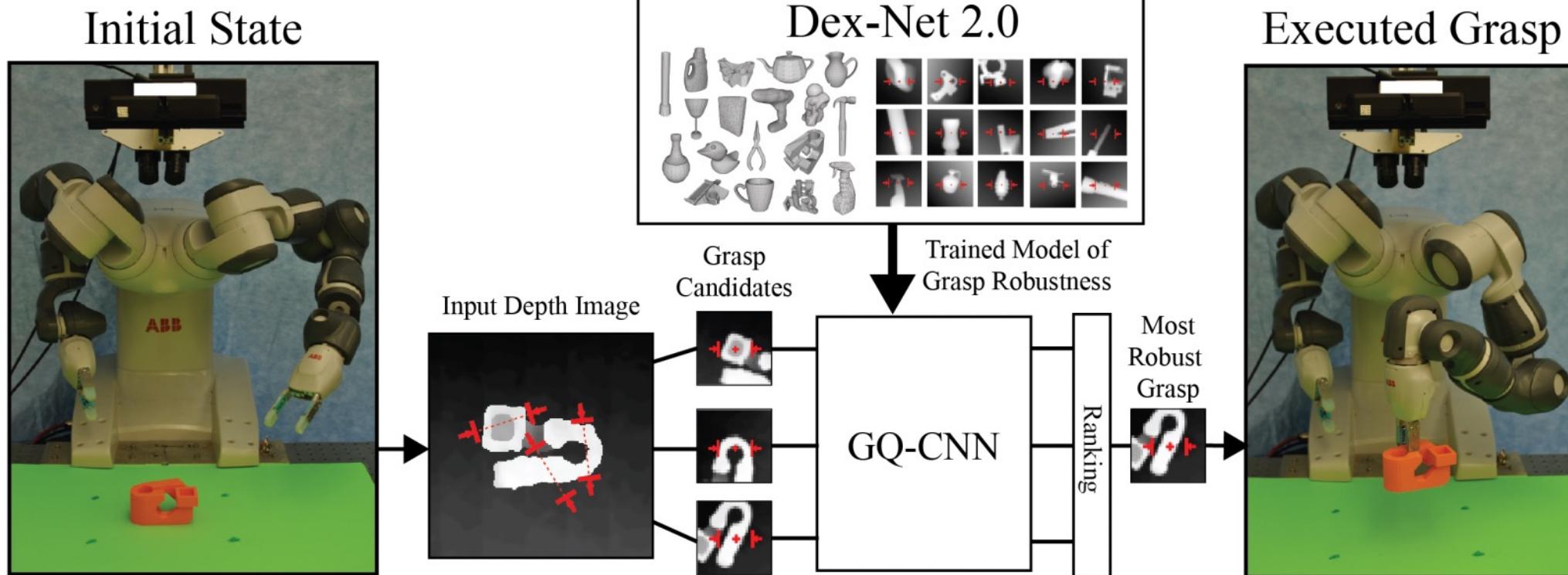
# Grasp Detection as a Classification Problem



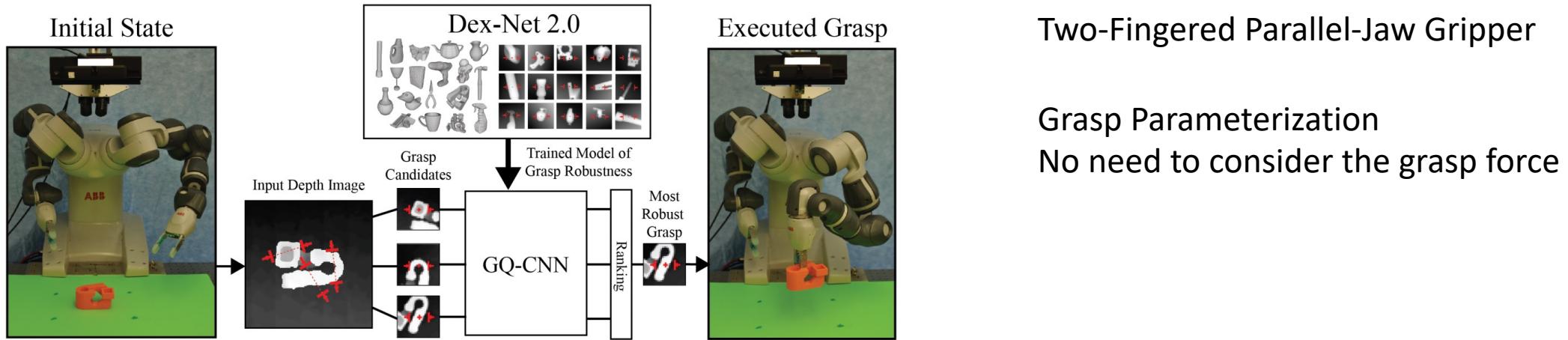
# Grasp Detection as a Classification Problem



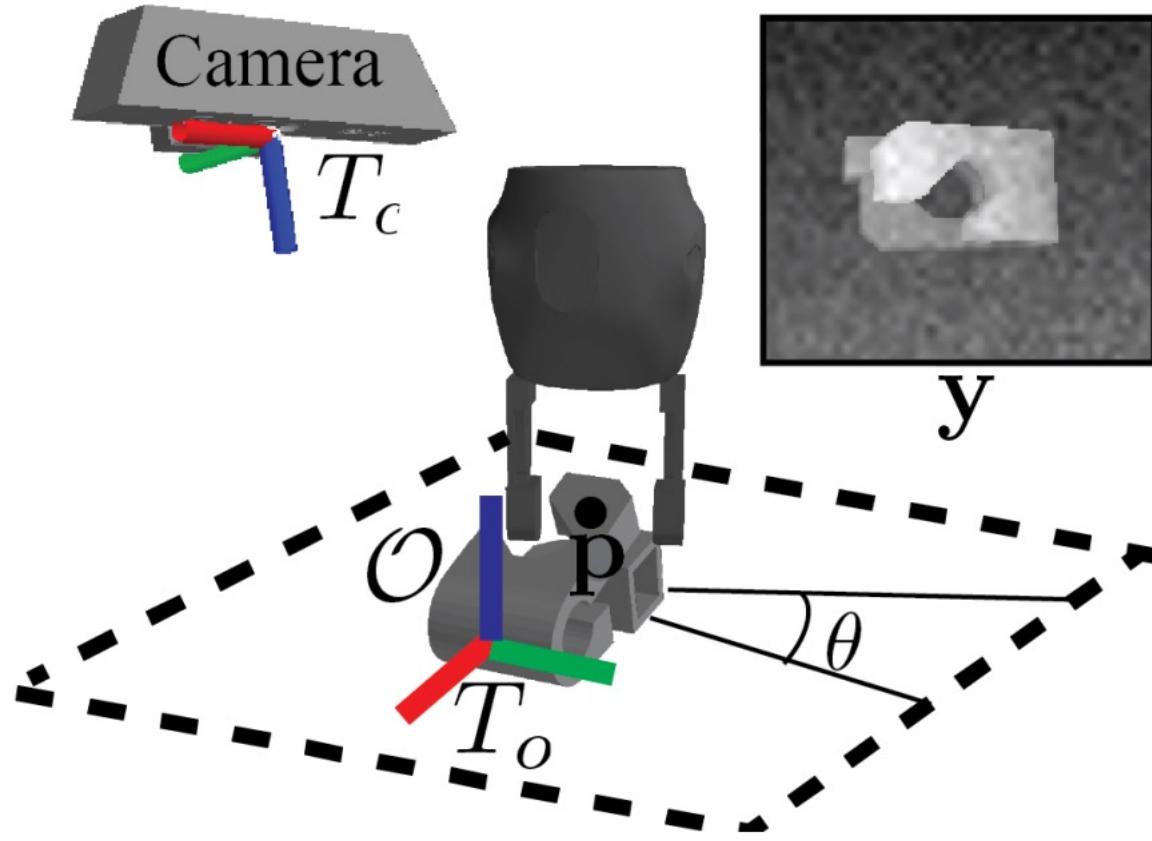
# Dex-Net 2.0: Deep Learning to Plan Robust Grasps with Synthetic Point Clouds and Analytic Grasp Metrics



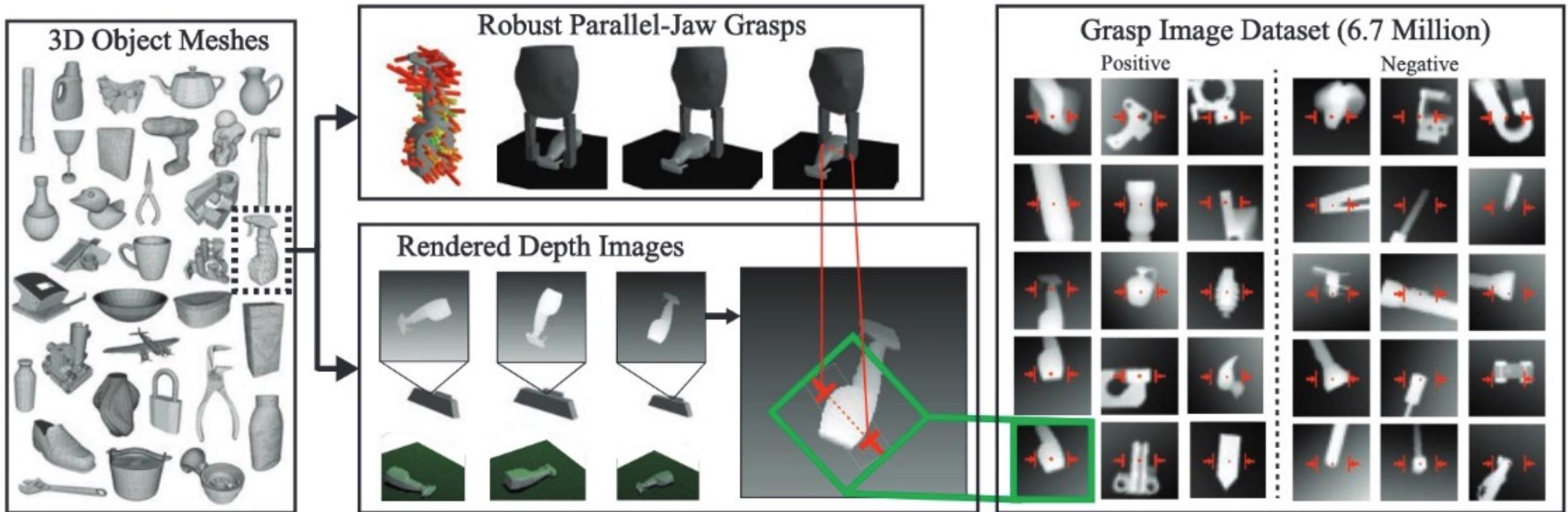
# Dex-Net 2.0: Deep Learning to Plan Robust Grasps with Synthetic Point Clouds and Analytic Grasp Metrics



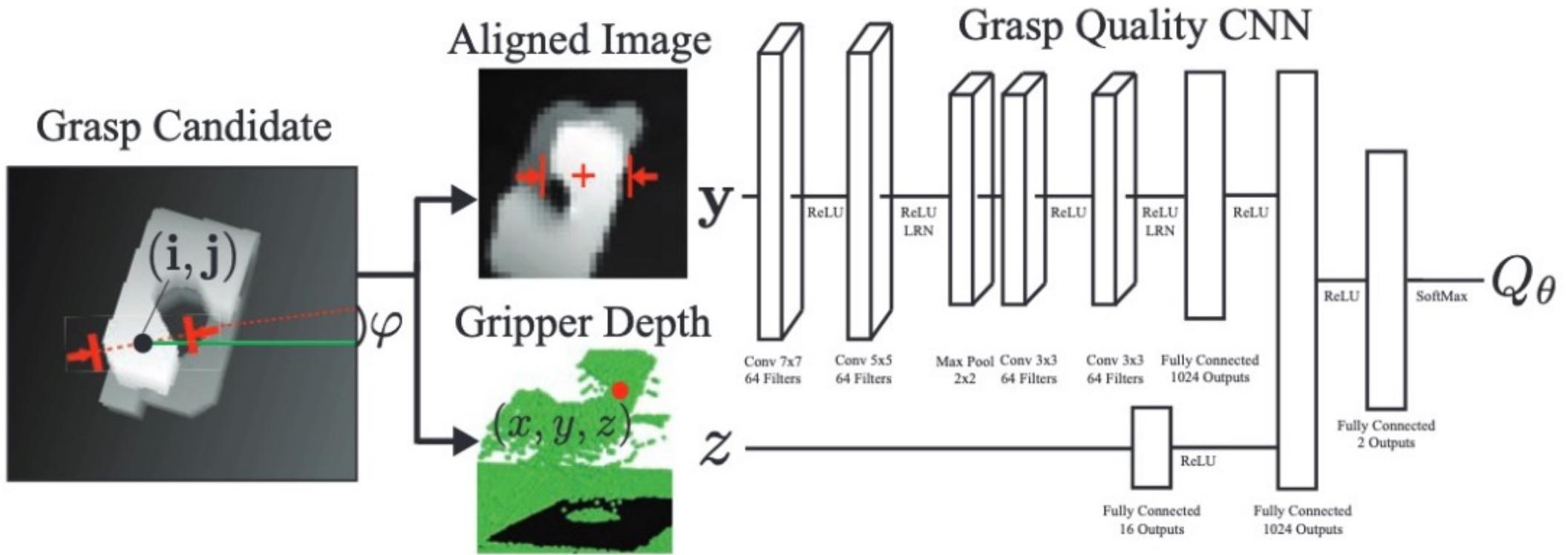
# Grasp Annotation



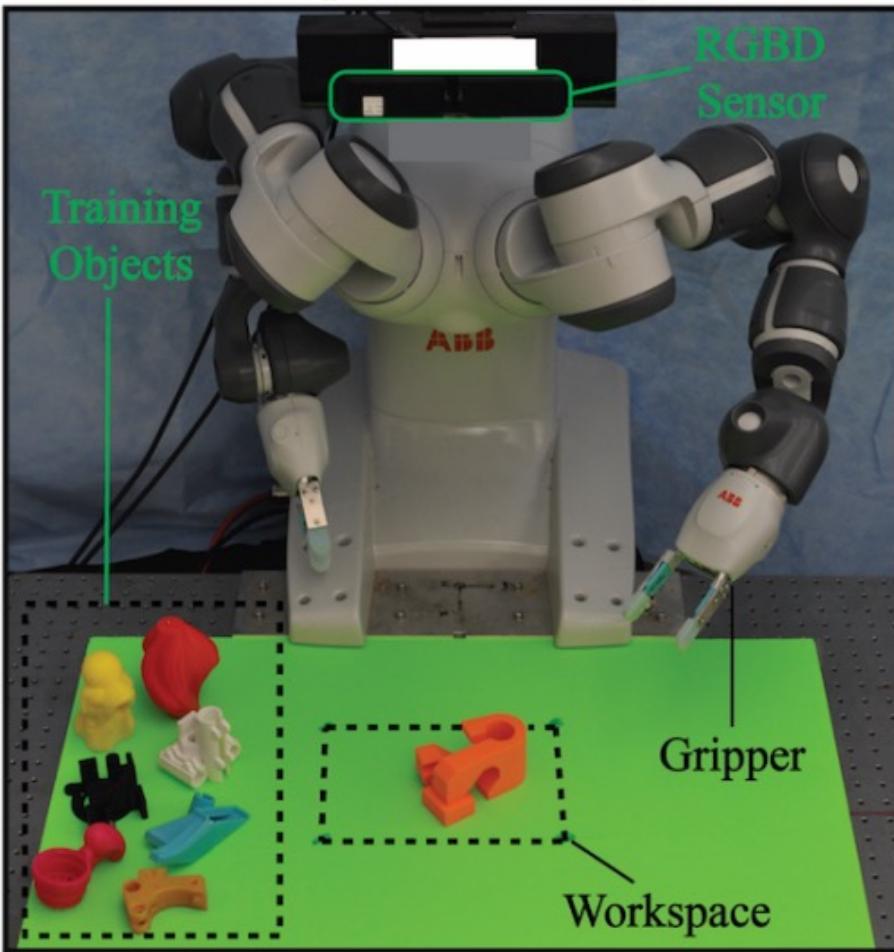
# Dataset Generation



# Grasp Classification Network



Experimental Setup



Training Objects (Adversarial)



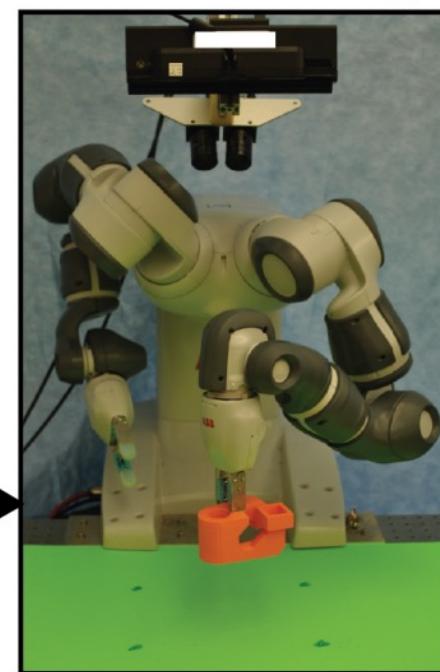
Test Objects



Initial State



Executed Grasp

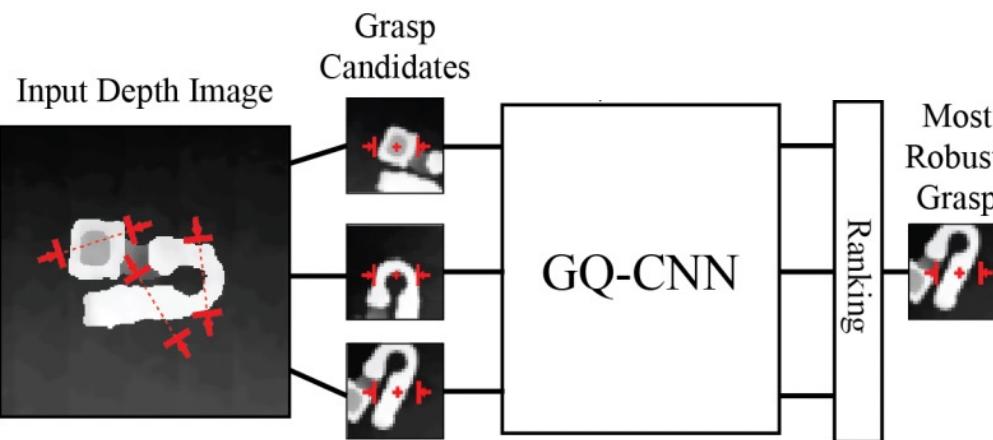


Input Depth Image  
Grasp Candidates

GQ-CNN

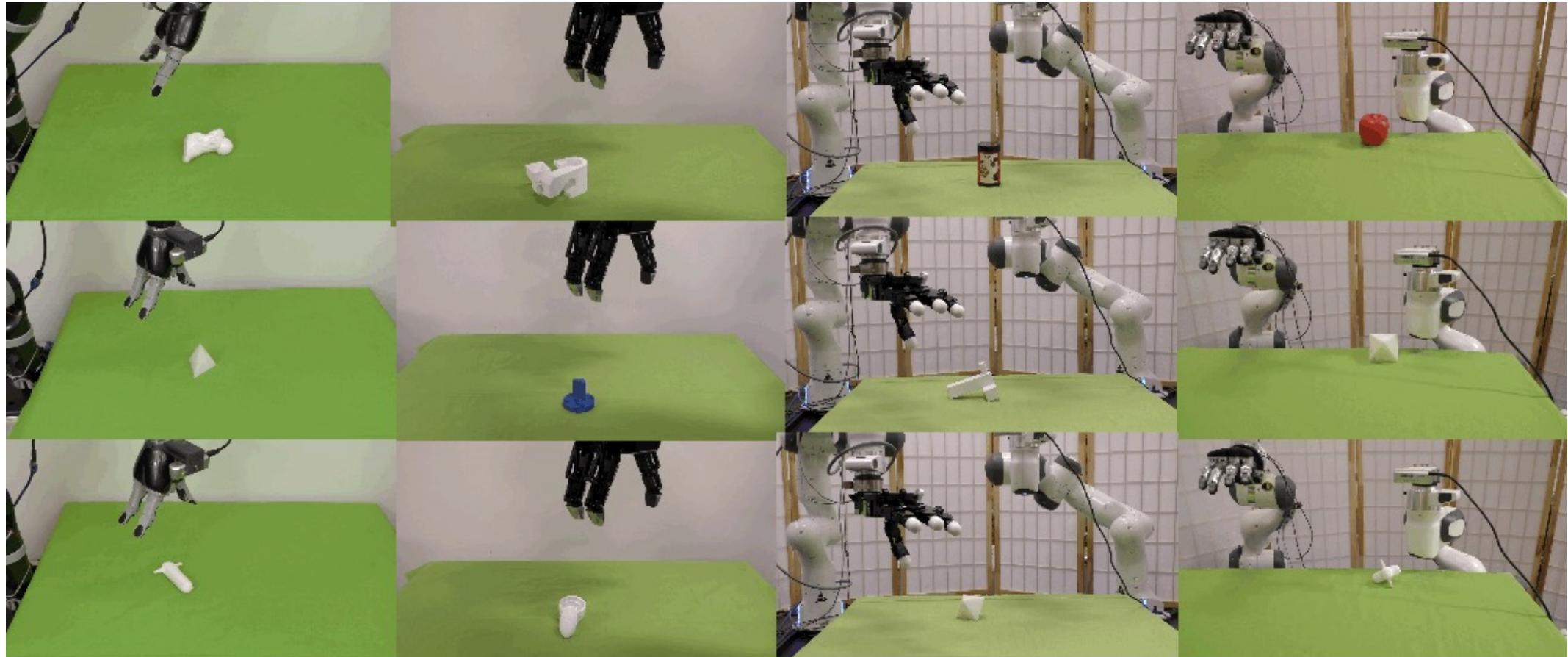
Ranking

Most Robust Grasp



# Videos





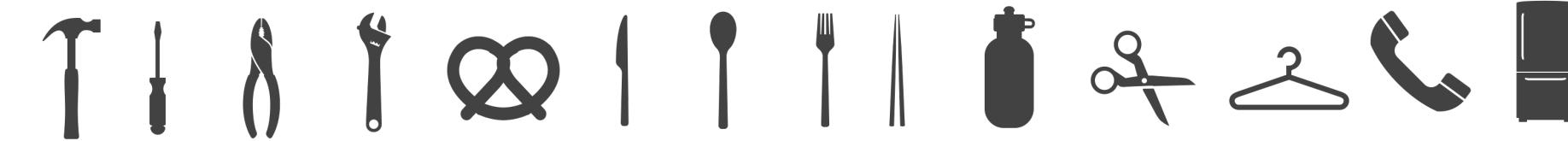
We propose UniGrasp for grasping **any object** with **any gripper**



# UniGrasp outputs contact points

contact points



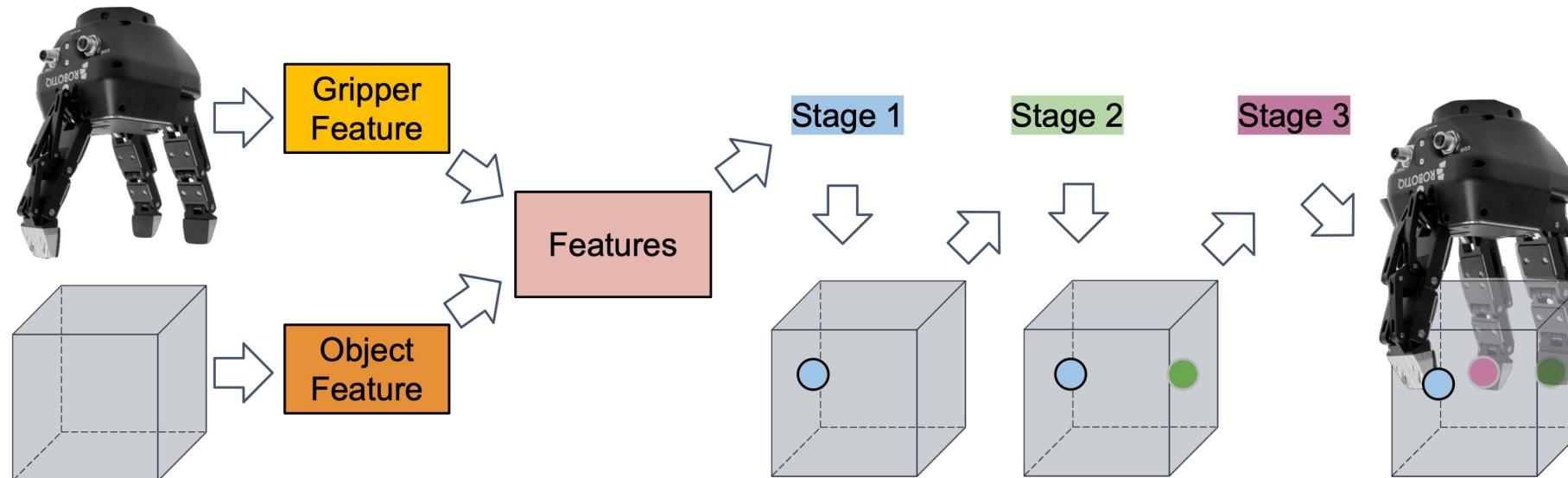


UniGrasp



**Input:** Object point cloud, Robot hand specification

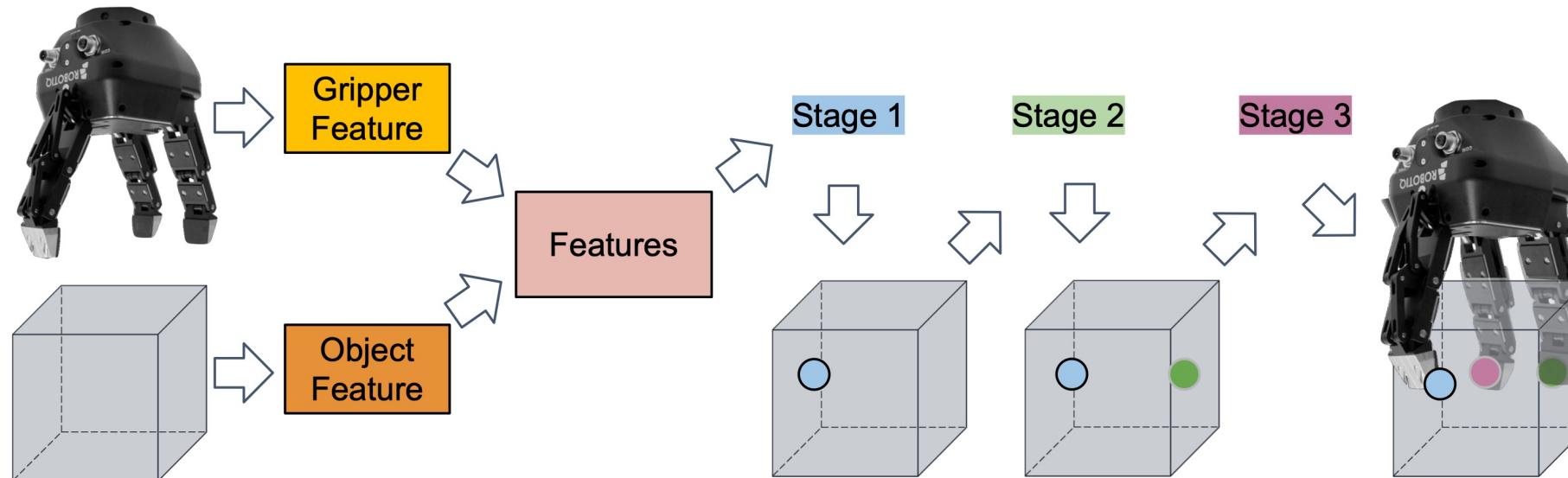
**Approach:**



**Output:** Contact points (reachable, force closure)

**Input:** Object point cloud, Robot hand specification

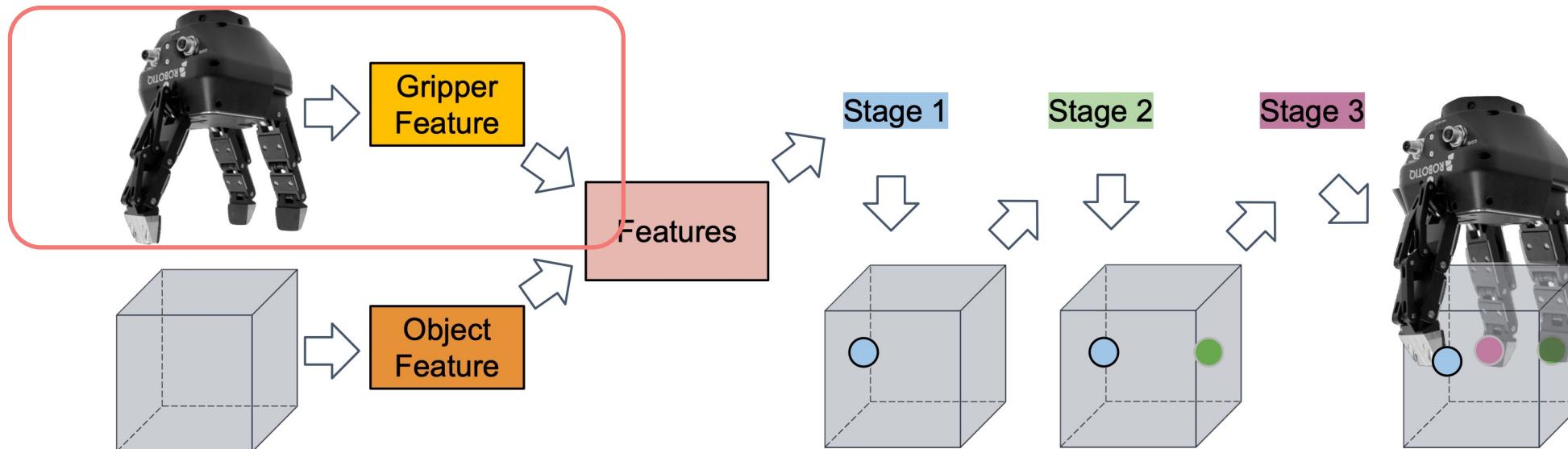
**Approach:**



**Output:** Contact points (reachable, force closure)

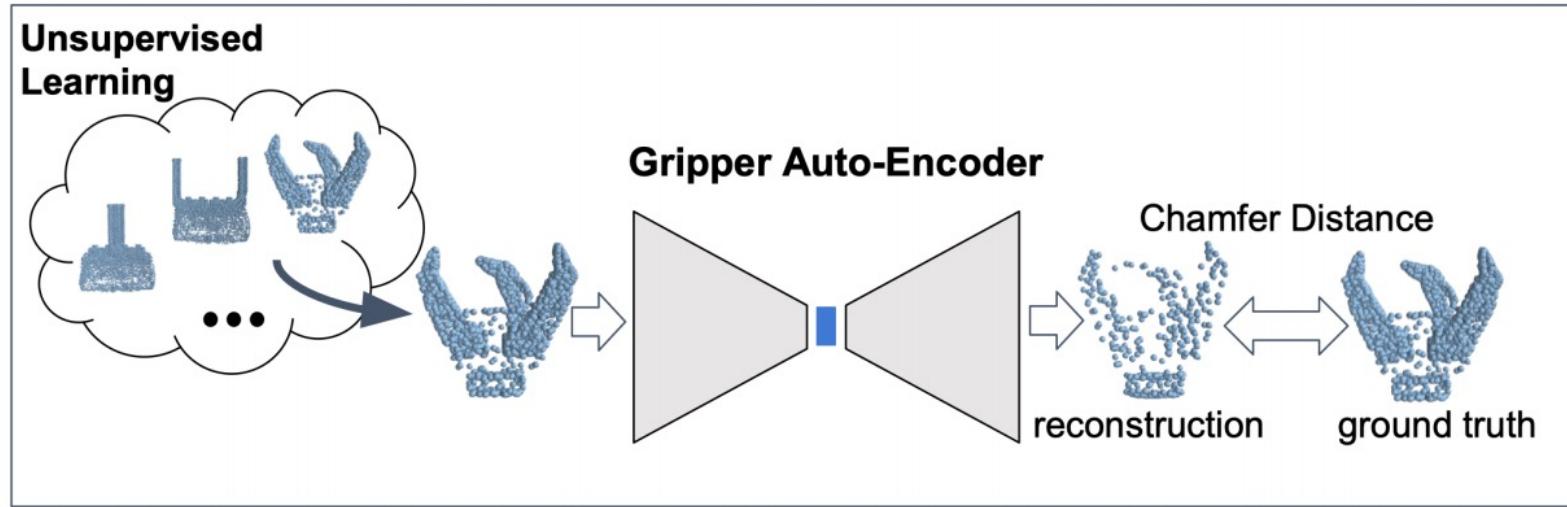
**Input:** Object point cloud, Robot hand specification

**Approach:**

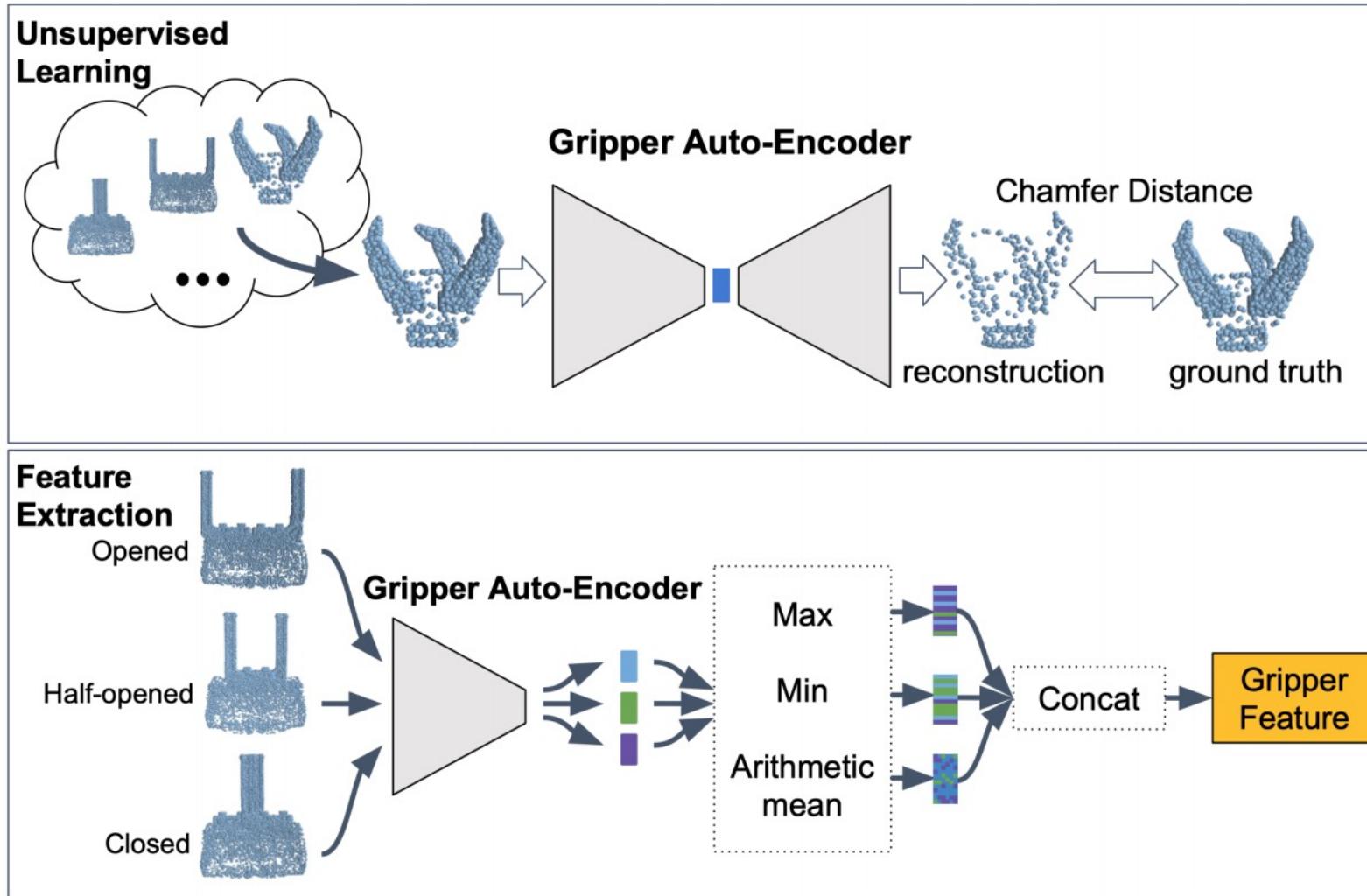


**Output:** Contact points (reachable, force closure)

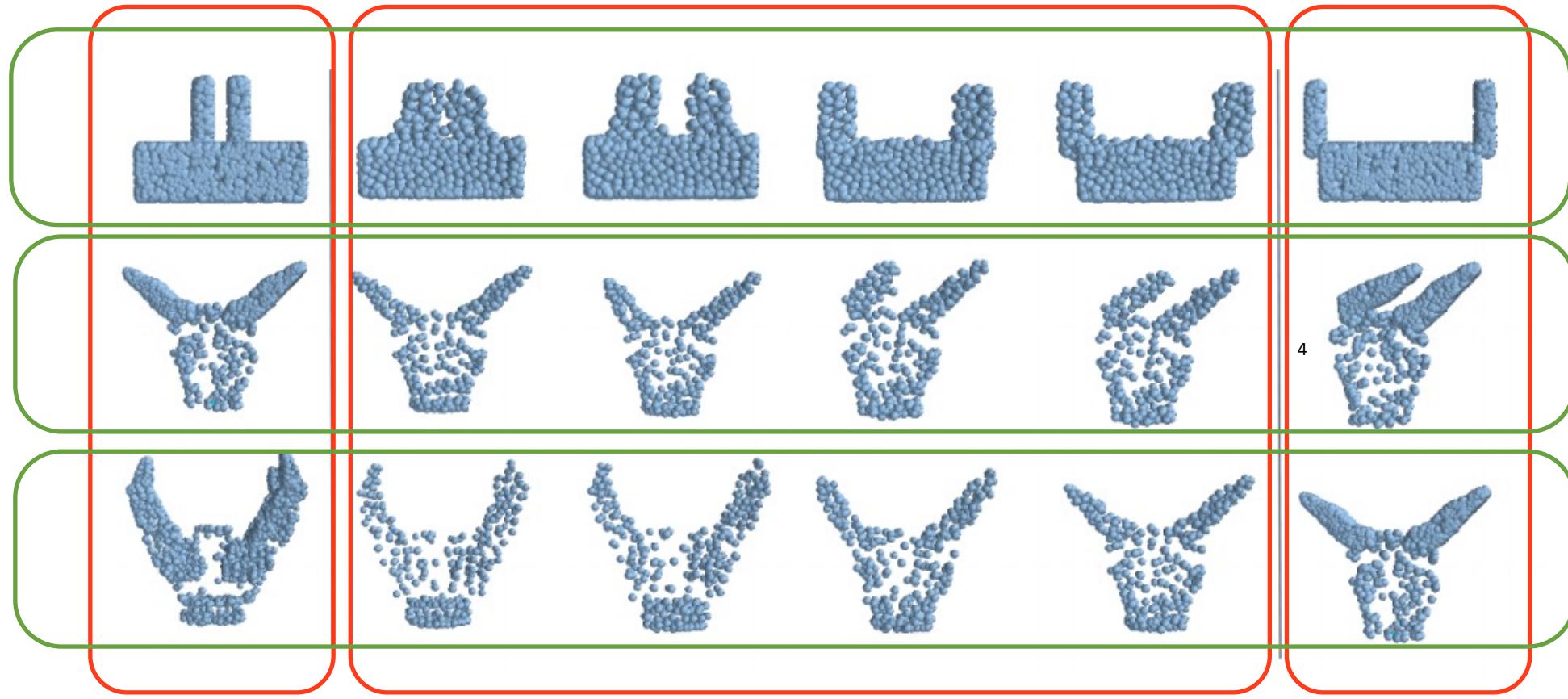
# Robot Hand Representation



# Robot Hand Representation



# Interpolation in Hand Feature Space



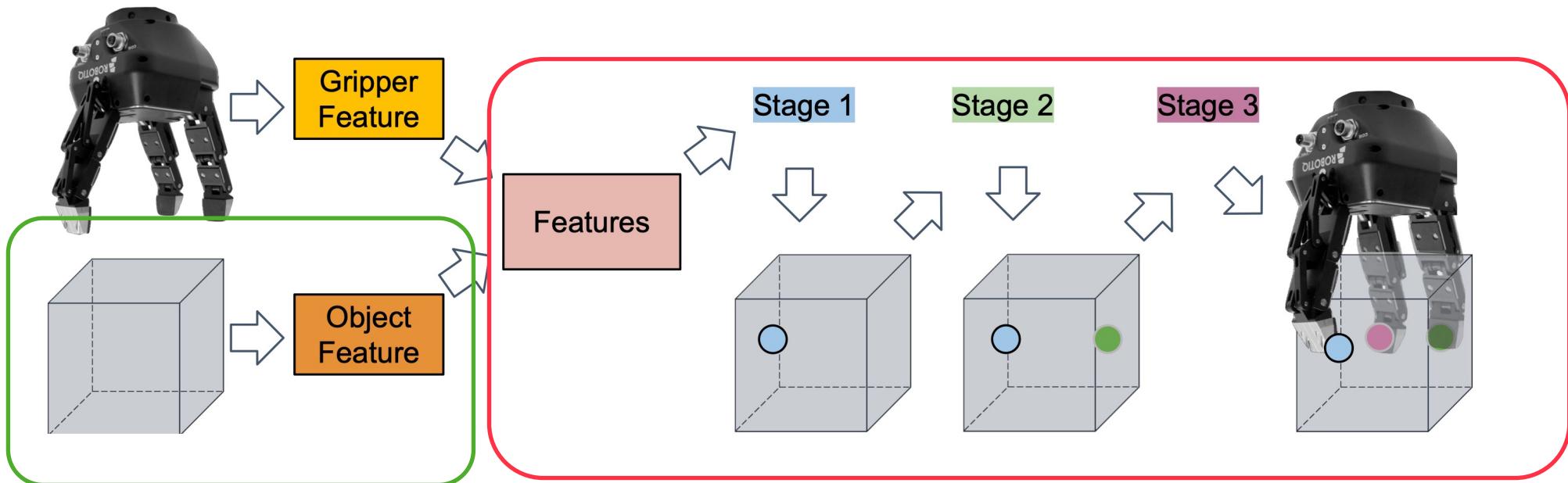
Input Point Clouds

Interpolation

Input Point Clouds

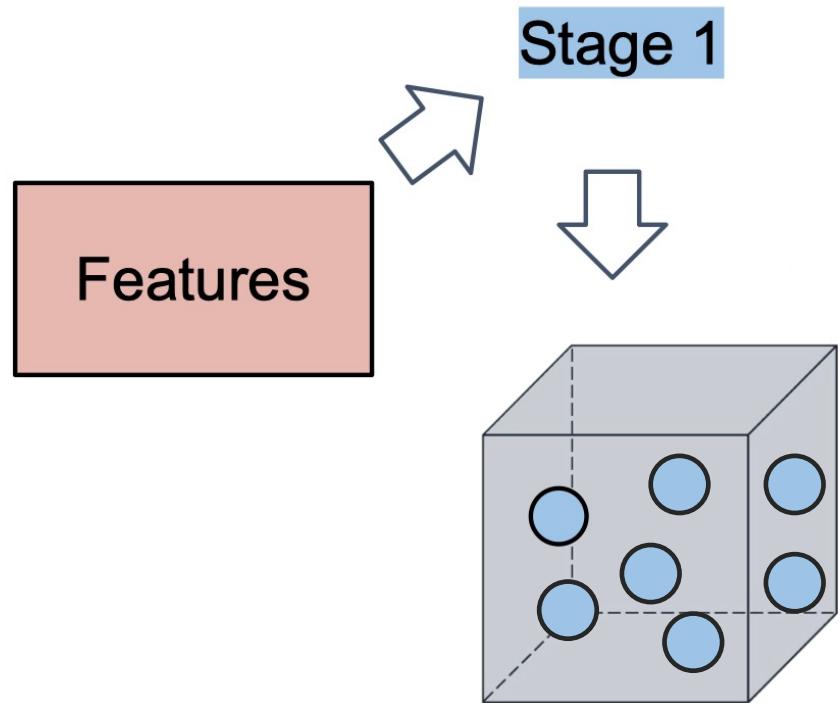
**Input:** Object point cloud, Gripper point cloud

**Approach:**

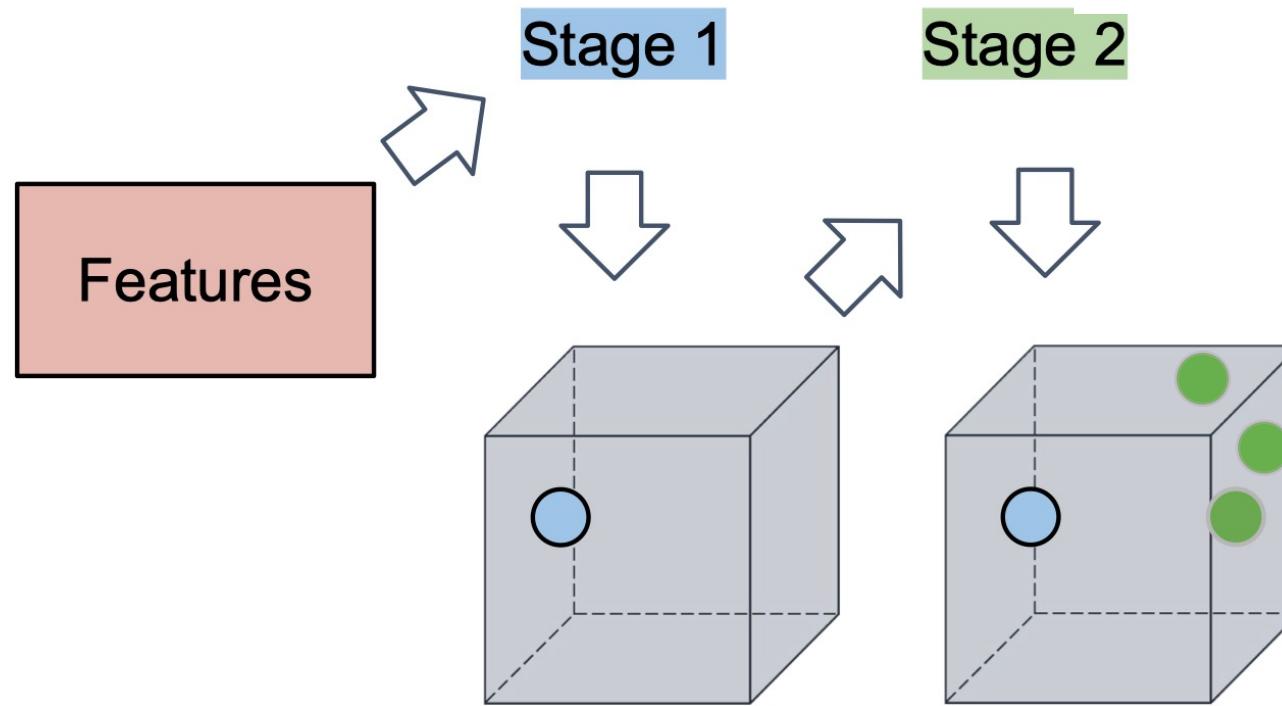


**Output:** Contact points (reachable, force closure)

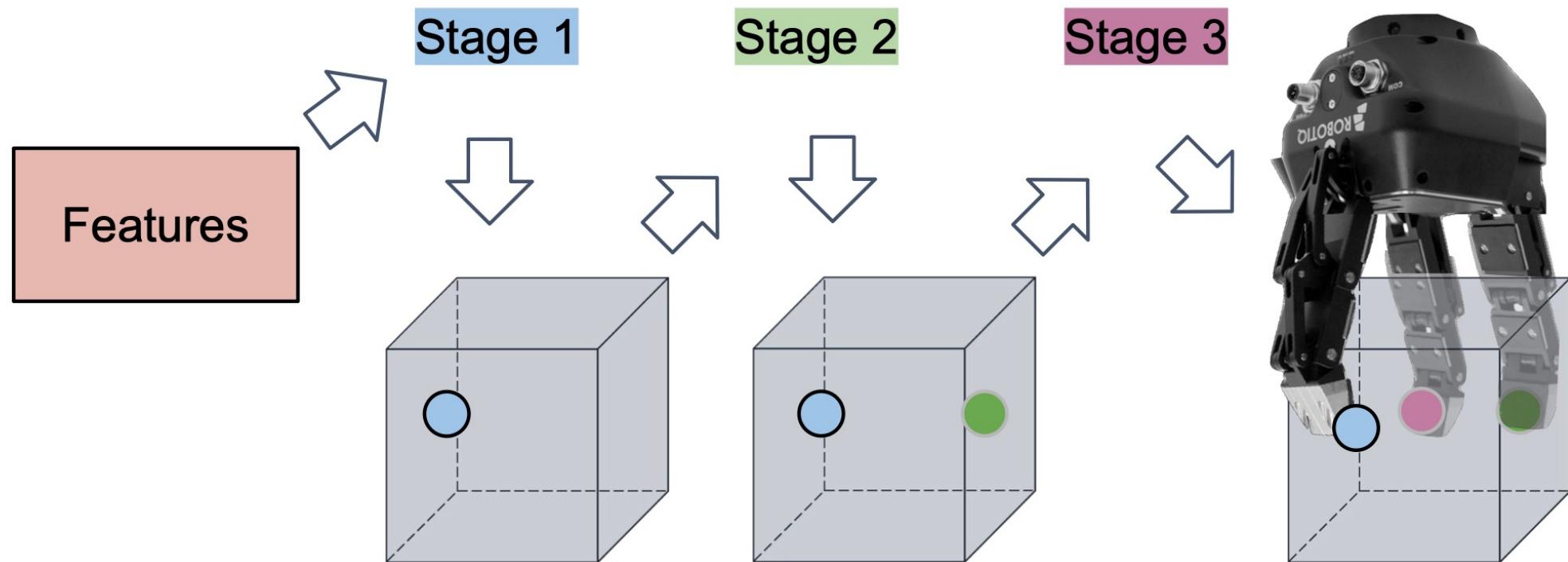
# Point Set Selection Network



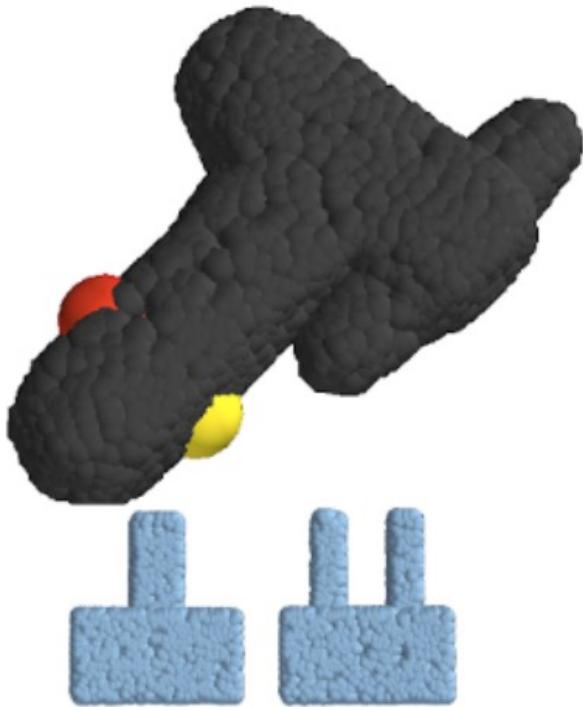
# Point Set Selection Network



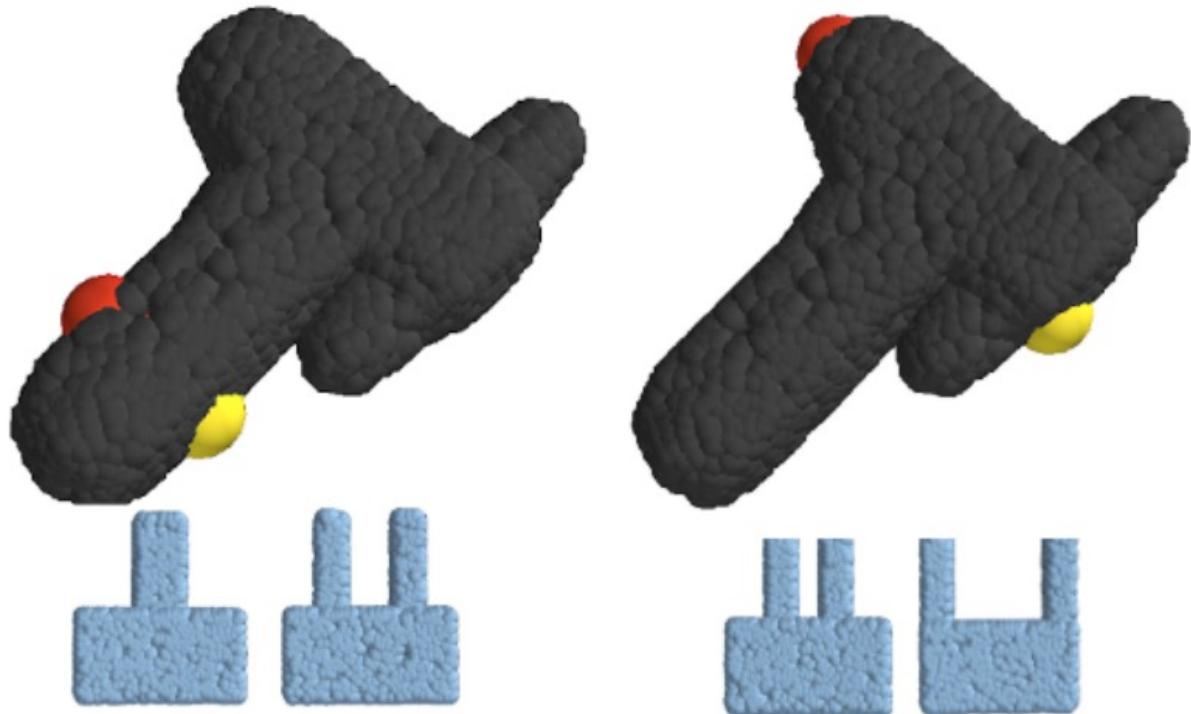
# Point Set Selection Network



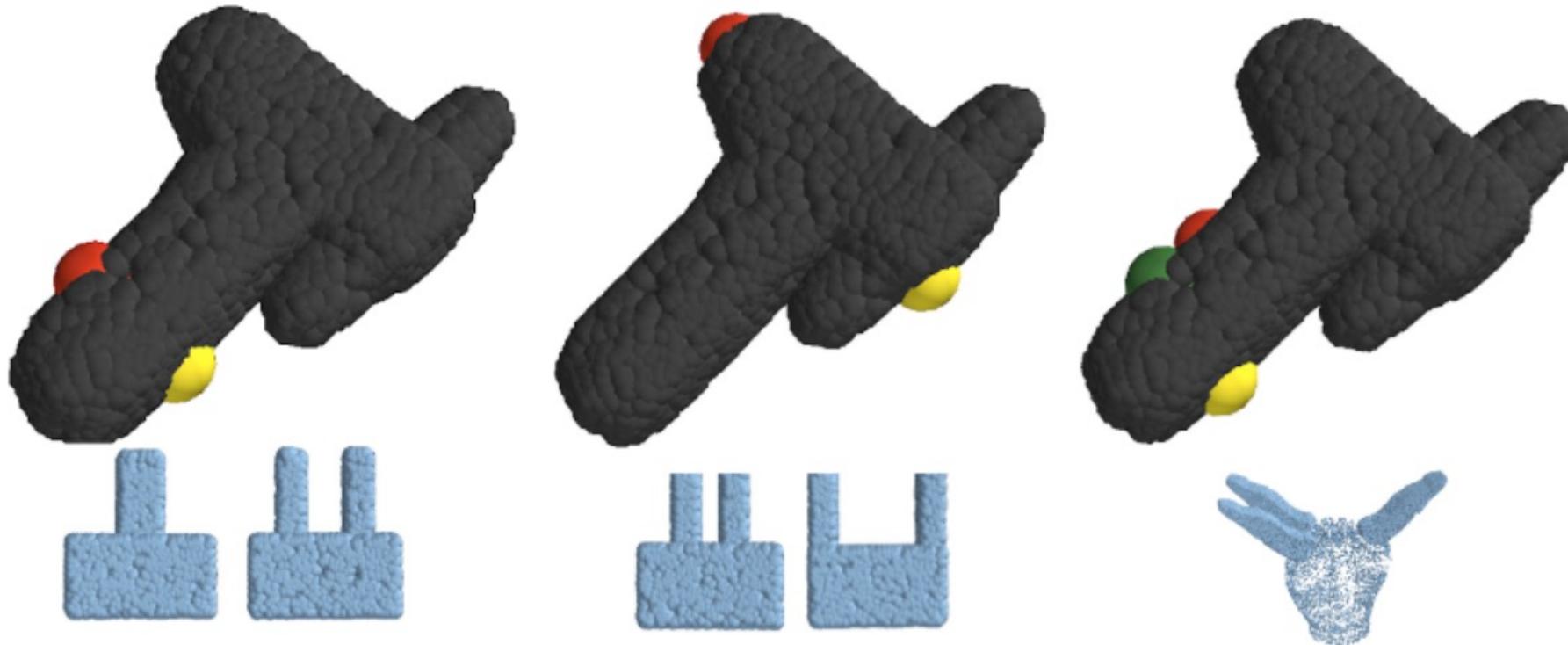
## Output for Same Object and Different Grippers



## Output for Same Object and Different Grippers



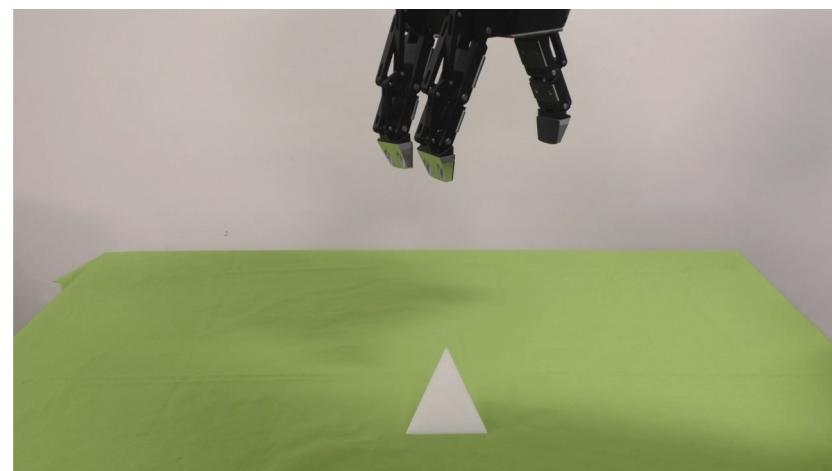
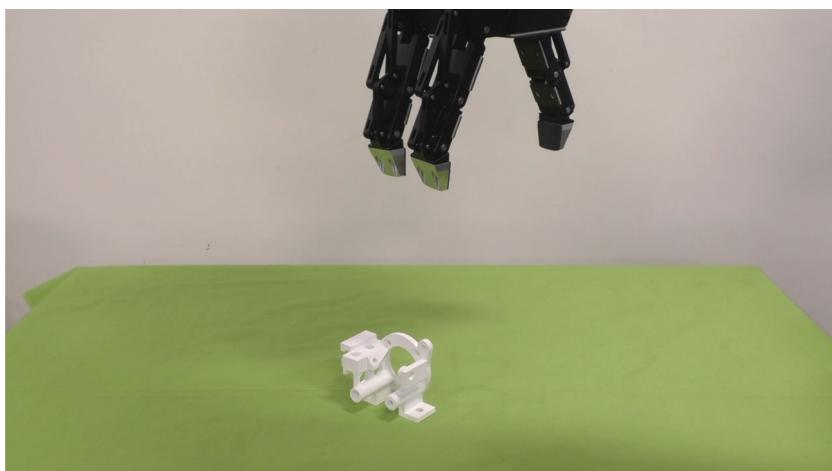
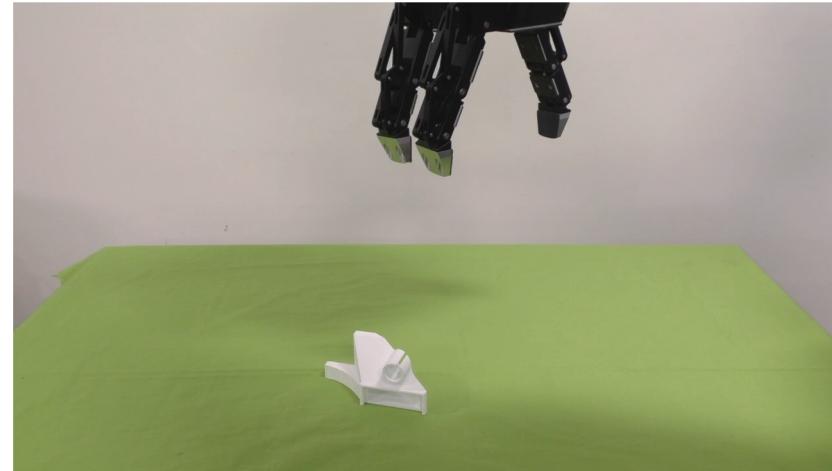
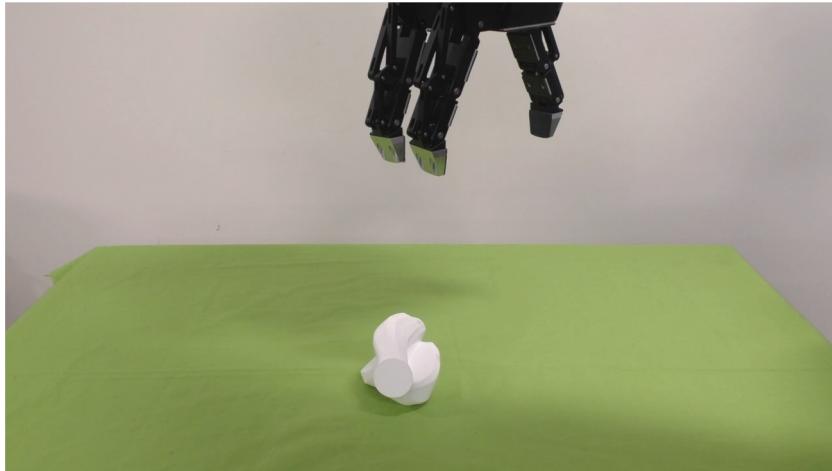
## Output for Same Object and Different Grippers



# Evaluation: Grasping novel objects with various grippers



# Evaluation: Grasping novel objects with a **known** Robotiq-3F three contact points for three fingers



~95.38% grasp success rate on 65 trials

Grasping novel objects with **novel** grippers.



# Evaluation: Grasping novel objects with a **novel** gripper

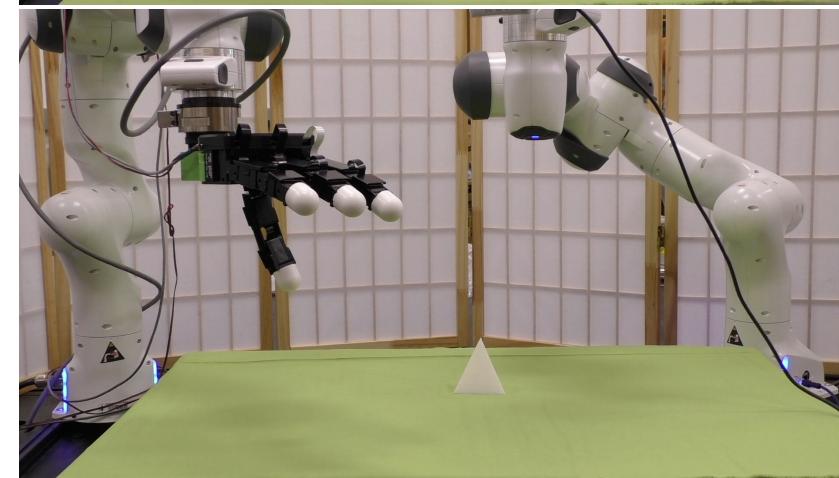
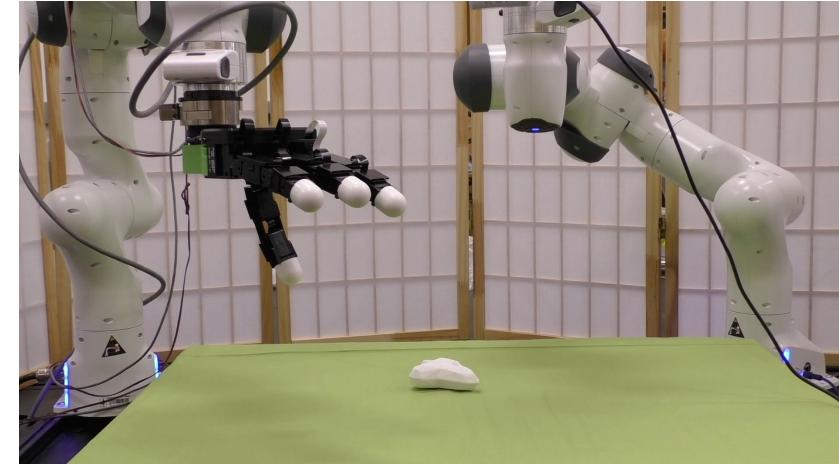
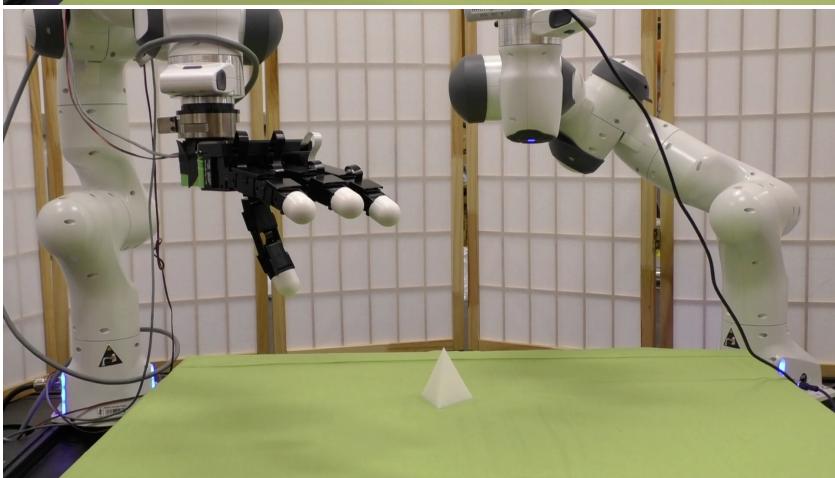
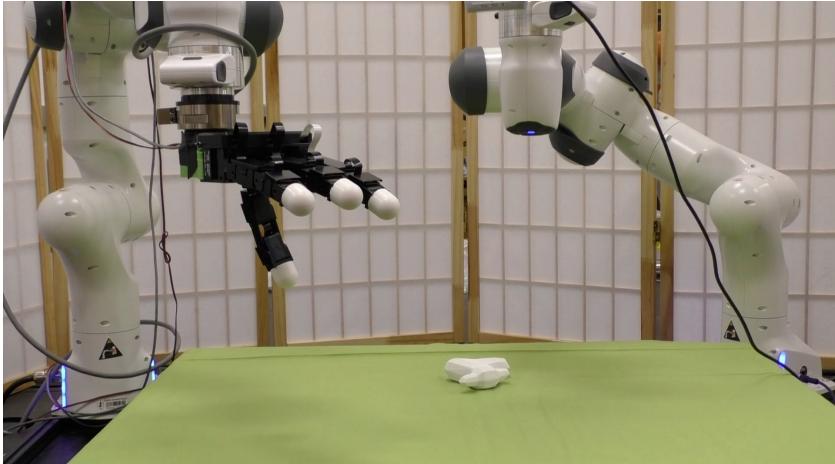
## two contact points for two fingers



~93.33% grasp success rate on 60 trials

# Evaluation: Grasping novel objects with a **novel** gripper

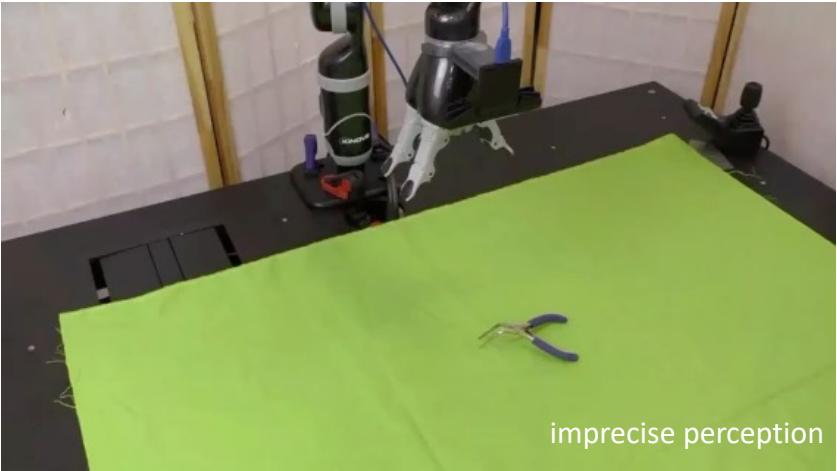
three contact points for thumb index middle finger



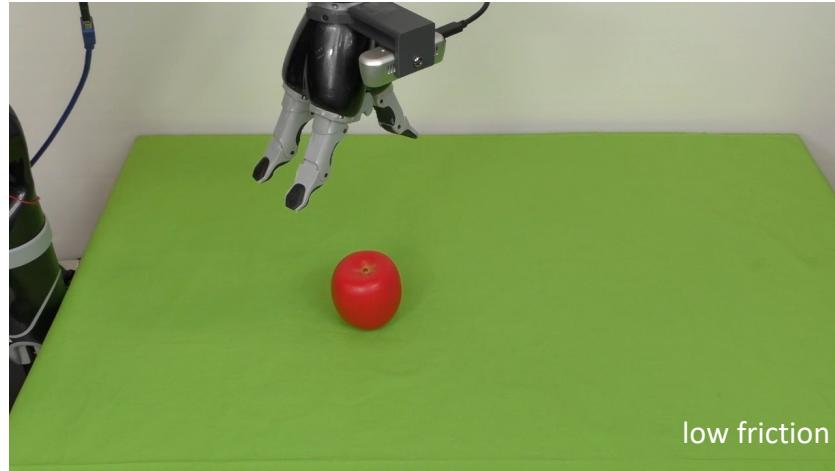
**Baseline:** ~40.00% grasp success rate on 60 trials

**UniGrasp:** ~90.00% grasp success rate on 60 trials

# Failure cases due to



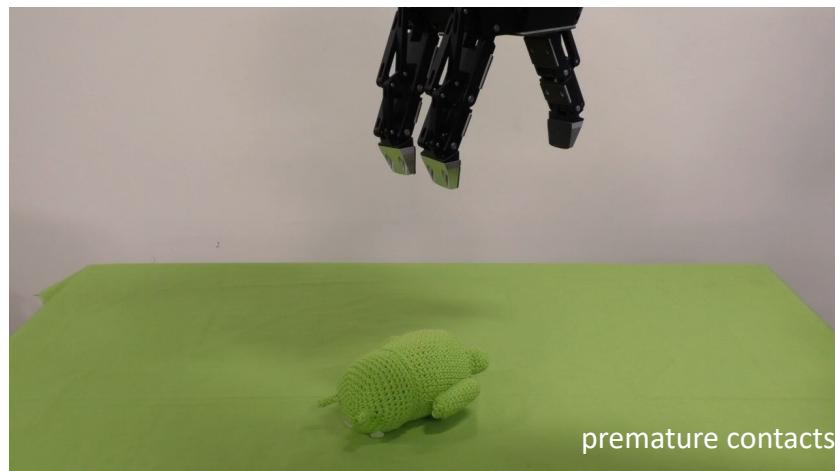
imprecise perception



low friction



object deformation



premature contacts

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# References

- Principles of Robot Autonomy II  
<http://web.stanford.edu/class/cs237b>
- *Fast Computation of Optimal Contact Forces.* Stephen P. Boyd and Ben Wegbreit. Transactions on Robotics. 2007.
- *DexNet2.0: Deep Learning to Plan Robust Grasps with Synthetic Point Clouds and Analytic Grasp Metrics.* Mahler et al. RSS, 2017
- *UniGrasp:Learning a Unified Model to Grasp with Multifingered Robotic Hands.* Shao et al. RAL.

Thank you!