PROPOSED CURRICULAR STRUCTURE FOR PART – II (2nd YEAR) OF THE FULL-TIME DIPLOMA COURSES IN ENGINEERING & TECHNOLOGY

WEST BENGAL STATE COUNCIL OF TECHNICAL EDUCATION

TEACHING AND EXAMINATION SCHEME FOR DIPLOMA IN ENGINEERING COURSES

COURSENAME: FULL TIME DIPLO MA IN : MECHANICAL ENGINEERING

DURATION OF COURSE: 6 SEMESTERS

SEMESTER: THIRD

BRANCH:: MECHANICAL ENGINEERING

SI	SUBJECT	CREDITS		PERIO	os	EVALUATION SCHEME				E		
No			L	TU	PR	INTER	NAL SC	HEME	ESE	PR		TOTAL
						TA	СТ	TOTAL		INT	EXT	MARKS
1	Advanced Strength of Materials	3	2	-	2	5	10	15	35	25	25	100
2	Therm al Engineering-I	4	3	-	2	10	20	30	70	25	25	150
3	Manufacturing Technology	4	2	-	4	10	20	30	70	50	50	200
4	Fundamentals of Electronics	4	3	-	2	10	20	30	70	25	25	150
5	Engineering Materials	3	3	-	-	10	20	30	70	-	-	100
6	M.E.Drawing	5	3	-	4	5	10	15	35	50	50	150
7	Professional Practice-I	1	-	-	2	-	-	-	-	25	25	50
TOT	AL	24	16	-	16	50	100	150	350	200	200	900

STUDENT CONTACT HOURS PER WEEK: 32 hrs

Theory and Practical Period of 60 Minutes each.

L- Lecture, TU- Tutorials, PR- Practical, INT-Internal Assessment, EXT-External Assessment, TA- Teachers Assessment, CT- Class Test, ESE- End Semester Exam.

WEST BENGAL STATE COUNCIL OF TECHNICAL EDUCATION TEACHING AND EXAMINATION SCHEME FOR DIPLOMA IN ENGINEERING COURSES COURSE NAME: FULL TIME DIPLOMA IN : MECHANICAL ENGINEERING

DURATION OF COURSE: 6 SEMESTERS

SEMESTER: FOURTH
BRANCH: : MECHANICAL ENGINEERING

SI	SUBJECT	CREDITS		PERIO	os	EVALUATION SCHEME						
No			L	TU	PR	INTER	NAL SC	HEME	ESE	PR		TOTAL
						TA	СТ	TOTAL		INT	EXT	MARKS
1	Development of Life Skill-II	2	1	-	2	-	-	-	-	25	25	50
2	Thermal Engineering-II	4	3	-	2	10	20	30	70	25	25	150
3	Production Processes	5	3	-	4	10	20	30	70	50	50	200
4	Principles of Electrical	4	3	-	2	10	20	30	70	25	25	150
	Engineering											
5	Computer Programming	2	1	-	2	-	-	-	-	25	25	50
6	Theory of Machines	4	3	-	2	10	20	30	70	25	25	150
	& Mechanism											
7	Professional Practice-II	2	-	-	3	-	-	-	-	25	25	50
	•											

STUDENT CONTACT HOURS PER WEEK:31 hrs

Theory and Practical Period of 60 Minutes each.

L- Lecture, TU- Tutorials, PR- Practical, INT-Internal Assessment, EXT-External Assessment, TA- Teachers Assessment, CT- Class Test, ESE- End Semester Fram

17 40

80

120

280

200

200

800

14 -

Mechanical Engineering

1 Advanced Strength of Materials

	the Course : Mechanical Engi Advanced Strength of Materia			
Course c		Semester : Third		
	: 17 Weeks	Maximum Marks : 100		
	Scheme	Examination Scheme		
	2 hrs/week	End Semester Exam: 35 Marks		
Tutorial:		Teacher's Assessment (Assignment & Quiz): 5 Ma	rke	
	: 2 hrs/week	Internal Assessment: 10 Marks	111.0	
Credit: 3	. Z TII 3/ WCCK	Practical Sessional internal continuous evaluation:	25 Marks	
Orean. 3		Practical Sessional external examination: 25 marks		
Aim :-		Tractical dessional external examination. 23 mark	3	
SL No				
1.	To understand & analyze variou parts.	us types of stresses & strains along with main causes of	of failure of	machine
2.	*	stress on different machine parts.		
3.	To understand principles of ma	*		
	F - F	U		
Objective	e :-			
S No	The student will able to			
1	Calculate bending stress and p	prepare shear stress distribution diagram at different	cross sec	tion in a
2	Calculate maximum & minimum stresses for different machine elements under combined bending & direct stress.			
3				in the
	context of designing it.			
4	Calculate strain energy for sprir	ng and axially loaded members		
5	Estimate principal stresses and Mohr's circle method.	maximum shear stress for a given combined loading b	y analytica	1 &
6	Calculate the power transmitte	d by the solid & hollow shafts.		
7		t parameters of closed coil helical spring.		
Pre-Requ				
SI. No	Elementary knowledge on eng	ineering mechanics		
1.	Differential and integral calculu	IS		
2.	Elementary knowledge on stre		11/	
Chantar		Contents Name of the Topic	Hrs/week	Marks
Chapter 01	1.0 Strain Engage	Name of the Topic	nouis	IVIAI NS
01	1.0 Strain Energy			
	1.1 Concept, derivation & use of expression for Strain energy of axially loaded members of uniform cross section under gradual, sudden / impact			
	load (simple problems).		03	05
		-weight for uniform cross section member		
	(simple problems).			
02	2.0 Bending & Shear stro	esses	06	08
	2.1 Theory of pure bending, e			
	2.2 Assumptions in the theory of bending, moment of resistance, section modulus & neutral axis (simple problems on bending stress having			
	inodulus & nedulul dilis (s	mipro problems on bending suress having		

	rectangular, circular & I section beam)		
	2.3 Shear stresses in beam & its distribution diagram over various cross		
	section of beam under point load/udl (No problem)		
03	3.0 Combination of Bending & Direct stresses	06	06
	3.1 Determination of maximum & minimum stresses for members under		
	axial load, eccentric load along one principal axis, bending stresses.		
	3.2 Application of the above concepts for machine parts such as offset links,		
	C-clamp, Bench vice, Drilling machine frame, stresses at base of a short		
	column, total stress variation diagrams. (Simple problems on above		
	applications)		
04	4.0 Principal Planes & Principal Stresses	06	06
	4.1 Definition of principal plane & principal stresses.		
	4.2 Expression for normal and tangential stress, maximum shear stress.		
	4.3 Stresses on inclined planes.		
	4.4 Position of principal planes & planes of maximum shear.		
	4.5 Graphical solution using Mohr's circle of Stresses		
05	5.0 Torsion of solids and hollow circular shafts:	05	05
	5.1 Concept of Pure Torsion, Torsion equation for solid and hollow		
	circular shafts, Assumptions in theory of pure Torsion.		
	5.2 Comparison between Solid and Hollow Shafts subjected to pure		
	torsion (no problem on composite and non homogeneous shaft)		
06	6.0 Springs:	04	05
	6.1 Types of spring, uses		
	6.2 Determination of shear stress & its distribution, deflection, stiffness,		
	solid length, concept of mean radius of coil & spring index (simple		
	problem)		
	6.3 Spring in series & parallel.		
	Sub Total:	30	35
	Sub Total: Internal Assessment Examination & Preparation of Semester Examination	30 4	35

Skills to be developed:

Intellectual skills:

- 1. Calculate coefficient of friction for available pair of surface and angle of repose.
- 2. Establish law of simple machine
- 3. Identification of different parts of machine and their function.
- 4. Interpretation failure patterns of different metal under different action.
- 5. Extrapolating test result or observation during test.

Motor Skills:

- 1. Study and demonstration of Testing Machine & its attachments (if any).
- 2. Sketch of standard specimen, arrangement for test on respective machines.
- 3. Measurement of different parameters.
- 4. Testing different metals and comparison of experimental result.
- 5. Handling Instrument.
- 6. Observing behavior of different metal during test.
- 7. Plotting graph

List of Practical: (sl. No. 1 & 2 compulsory & at least three from the rest)

- 1. To determine coefficient of friction of any pair of surfaces and determination of angle of repose.
- 2. To find MA, VR, Efficiency, Ideal Effort, Effort & Load lost in friction for various loads and establish law of machine and calculate maximum efficiency and Also check the reversibility of a machine (any two) 1)

Differential axle and wheel, 2) Weston's differential pulley block, 3) Geared pulley block, 4) Single purchase crab, 5) Double purchase crab, 6) Worm and worm wheel, 7) Two sheave and three sheave pulley block

- 3. Tension Test on mild steel/ Aluminium & compression test on cast iron on Universal Testing Machine.
- 4. Direct Shear Test of mild steel on Universal Testing Machine.
- 5. Brinell Hardness Test on Mild Steel / Aluminium.
- 6. Rockwell hardness Test on Hardened Steel.
- 7. Izod & Charpy Impact tests of a standard specimen.
- 8. Torsion Test on Mild steel bar.

Assignments:

- 1. Estimation of principal stresses and maximum shear strain for a given combined loading by analytical & Mohr's circle method. (At least two problems.)
- 2. Estimate cross section of machine parts under combined bending and direct stress considering respective mechanical properties.

Note: Total students have to be divided into 10 groups. Each group shall be allotted two different problems on above mentioned areas as home assignment. Problems have to be submitted by each student separately.

List of Books:

	I ===== = = =		T =			
Name of Authors	Titles of the E	Book	Edition			Name of the Publisher
R S Khurmi	Strength of Ma	aterials				S.Chand & Co
S. Ramamurtham	Strength of Ma					Dhanpat Rai &
& R Narayanan						Publication
R.K. Bansal	Strength of Ma	aterials				Laxmi Publication Pvt.
						Ltd
B.K. Sarkar	Strength of Ma	aterials				Tata McGraw-Hill
S.S.Bhavikatti	Strength of Ma	aterials				Vikas Publishing House
						Pvt. Ltd
R.K. Rajput	Strength of Ma					S.Chand & Co
M. Chakraborty	Strength of Ma		S.k			S.K.Kataria
Bhandari		hine Elements				McGraw-Hill
R.S. Khurmi & J. K.	A Text Book o	f Machine				S.Chand & Co
Gupta	Design					
Reference books :-						
R. Subramanian	Strength of Ma	aterials			Oxf	ord Press
S.P. Timoshenko,	Elements of S	trength of			We	st Press Pvt. Ltd
D.H. Young	Materials					
D. S. Prakash Rao	Strength of Ma				Uni	versities Press
	Practical Appr					
Egor P Popov	Engineering M	lechanics of			Pre	ntice Hall of India
	Solid					
Examination Schen						
Group	Chapter	Marks of each		Question to be se	et Q	Question to be
		question			a	nswered
Α	1, 2 & 3	5		5		At least 2

Group	Chapter	Marks of each question	Question to be set	Question to be answered
A	1, 2 & 3	5	5	At least 2
В	4, 5 & 6	5	5	At least 2
From above me	entioned groups total	5 questions to be attempted	ed	5*5 = 25
Α	1, 2 & 3	1	5	5*1 =5
В	4, 5 & 6	1	5	5*1 =5
	•	•	Total	35

Examination Scheme for Practical Sessional examination:

Practical Internal Sessional Continuous Evaluation

Internal Examination: Examiner- Lecturer in Mechanical Engg. / Jr. Lecturer.

Five No. of Experiments attended & respective lab note submitted in due time			5*3 =15	
Viva-voce			10	
			Total: 25	
External Examination: Exa	miner- Lectur	er in Mechanio	cal Engg. / Jr. Lecturer.	
Signed Lab Note E	Book (for five experiments)		5*2 = 10	
On spot experiment(one for consisting	each group 5 students)		10	
	Viva voce		5	
			Total: 25	

2 THERMAL ENGINEERING - I

	f the Course : Mechanical Engineeri	ing		
	: THERMAL ENGINEERING - I	Comeston - Thind		
	code: ME	Semester: Third		
	n: 17 weeks	Maximum Marks: 150		
	g Scheme	Examination Scheme		
	3 hrs/week	Internal Assessment: 20 Marks	0 O ') 10 M 1	
Tutorial:		Teacher's Assessment (Assignment	(& Quiz): 10 Marks	
	: 2 hrs/week	End Semester Exam: 70 Marks		
Credit: 4	•	Practical: Internal Sessional contin Marks	uous evaluation: 25	
		Practical: External Sessional exam	ination: 25 marks	
Aim :-				
S. No.				
1	To study of various sources of ener	gv.		
2	To understand the concept of energ	C)		
3	1 0,			
	applications.	, and the second	•	
4		operties of steam and their application in o	different thermodynamic	
	system.		·	
5	To study the basics of Heat transfer	and its application.		
Objectiv	ve :-			
S. No.	The Students should be able to:			
1.	Know various sources of en	ergy & their applications.		
2.	Apply fundamental concept	s of thermodynamics to thermodynamic sy	ystems.	
3.	Understand various laws of	thermodynamics.		
4.	Apply various gas laws & ice	leal gas processes to various thermodynan	nic systems.	
5.		f steam and should be able to solve simple		
	system by using steam table / Mollier chart.			
6. • Understand the basics of Heat transfer and its application.				
Pre-Req	uisite: Elementary knowledge on Phy	vsics and basic Mathematics		
	Conten	nts	Hrs/week	
THERM	IAL ENGINEERING- I		•	

Chapter		Name of the Topic	Hours	Marks
		GROUP-A		
1	1.0	SOURCES OF ENERGY	06	
	1.1	Brief description of energy sources, including		
		Classification of energy sources.		
		Renewable and Non-Renewable sources of energy.		
		Conventional and Non-Conventional sources of energy.		
	1.2	Brief description on available form of energy, conversion to useful		
		form and its application.		
	1.2.1	Fossil fuels, including CNG, LPG.		
	1.2.2	Solar energy, including		
	1.2.3	Flat plate and concentrating collectors.		
		Solar Water Heater.		
		Photovoltaic Cell, Solar Distillation.		
		Wind energy, Tidal energy, Geothermal energy.		
	1.2.4	Biomass energy, including Biogas, Bio-diesel.		
	1.2.5	Hydroelectric energy, Nuclear energy		
	1.2.6	Fuel cell		
2	2.0	FUNDAMENTALS OF THERMODYNAMICS	10	
	2.1	Fundamental concepts of the following:		
	2.1.1	Pure substance.		
	2.1.2	System, Boundary, Surrounding.		
	2.1.3	Classification of system, including open system, closed system, isolated		
		system.		
	2.1.4	Properties of system, including Intrinsic and Extrinsic properties with		
		units and its conversion like Pressure (Atmospheric Pressure, Gauge		
	2.1.5	Pressure and Absolute pressure), Volume, Sp-mass and Temperature. State of a system, change of state, Path, Process.		
	2.1.5	Equilibrium of a system, including Mechanical, Thermal, Chemical and		
	2.1.0	Thermodynamic equilibrium.		
	2.1.7	Cycle, including Thermodynamic cycle and Mechanical cycle.		
	2.1.8	S.T.P and N.T.P.		
	2.2	Energy:		
	2.2.1	Definition and units of Transient energy (Work and Heat), Stored energy		
		(P.E., K.E and Internal energy), Point Function & Path Function.		
	2.2.2	Displacement work & Flow work.		
	2.2.3	Definition & units of Power.		
	2.2.4	Definition and units of Enthalpy.		
	2.2.5	Definition of Specific heat, Specific heat at constant pressure (Cp),		
	2.3	Specific heat at constant volume (Cv) and Adiabatic Index (Cp/Cv). Laws of Thermodynamics and their Application:		
	2.3.1	Zeroth Law of Thermodynamics and Temperature measurement.		
	2.3.1	Principle of Energy Conservation.		
	2.3.3	First law of Thermodynamics, Simple Energy Equation for non-flow		
		process $(Q - W) = \Delta E$, Steady Flow Energy Equation and its application		
		to system like boiler, nozzle, turbine, compressor & condenser (Simple		
		numerical), Concept of Perpetual Motion Machine of 1 st kind, limitations		
		of First law of Thermodynamics.		
	2.3.4	Second Law of Thermodynamics: Kelvin – Plank Statement & Clausius'		
		Statement, Heat Engine, Heat Pump and Refrigerator, Thermal		
		Efficiency, C.O.P., Concept of Perpetual Motion Machine of 2 nd kind,		
		definition and units of Entropy.		

3	3.0 3.1 3.2 3.3 3.5	PROPERTIES OF GASES Definition and comparison of Ideal Gas & Real Gas. Charle's Law, Boyle's Law and Avogadro's Law, Equation of State (PV=mRT), Characteristic Gas Constant and Universal Gas Constant. Relation among two Specific Heats (Cp & Cv) with Characteristic Gas Constant. Ideal gas processes: Governing equation of processes (Pressure & Volume relations), Representation of the processes on P-V and T-S diagram, Deduce the expression to calculate Work transfer, Heat Transfer, Change of I.E., change of enthalpy and Change of Entropy for the following Processes: Constant Pressure Process, Constant volume Process, Constant temperature Process, Adiabatic Process & Polytropic Process (Simple numerical on Processes).	10	
	•	GROUP-B		
4	4.0 4.1 4.2 4.3 4.4 4.5	Explanation of steam generation process with the help of P-V & T-S diagram. Basic terms & properties of steam: Saturation Temperature, Saturation Pressure, Saturated liquid, Dry Saturated Steam, Wet Saturated Steam, Saturated steam, Superheated Steam, Critical Temperature, Dryness Fraction, Degree of Superheat, Sensible Heat, Enthalpy of Evaporation or Latent Heat of Evaporation, Enthalpy of Steam, Specific Volume, Entropy of Steam. (Simple numerical) Steam Table & its use, Enthalpy- Entropy diagram of steam (Mollier Chart) and its use. Measurement of dryness fraction: Throttling process, Steam Calorimeters, Types and Principle for calculation of Dryness Fraction of Steam using a) Throttling Calorimeter, & b) Combined Separating & Throttling Calorimeter (Simple numerical). Comparison of Gas & Vapour Vapour Processes: Constant Pressure, Constant Volume, Constant Entropy & Constant Temperature processes and representation of the processes on P-V, T-S & H-S diagram, (Simple numerical using Steam Table and Mollier Chart)	10	
5	5.0 5.1 5.2 5.2.1 5.3 5.3.1 5.3.2 5.4	Explanation of Three Basic Modes of Heat Transfer (Conduction, Convection and Radiation). Fourier's Law of heat conduction, Thermal Conductivity and concept of Thermal Resistance. Heat Transfer through Plane Homogeneous Wall, Heat Transfer through Composite Wall, Heat Transfer through Hollow Cylinder and Heat Transfer through combined Conduction and Convection (Simple numerical). Stefan-Boltzman Law of heat radiation with explanation of terms with unit. (No numerical) Definition and inter relation of Absorptivity, Reflectivity and Transmissivity Concept of Black and Gray Bodies. Principle of heat exchanger, Construction, working principle and	09	

application of Shell and Tube, Plate Type, Multiphase Heat Exchang (No deduction and numerical)	ers.		
Sub To	tal:	45	
Internal Assessment Examination & Preparation of Semester Examinat	ion	6	
T	tal	51	

Skills to be developed:

Intellectual Skill:

- 1. Understand different sources of energy and their applications.
- 2. Understand various concepts and fundamentals of thermodynamics.
- 3. Understand concepts and laws of ideal gasses.
- 4. Interpret steam tables, mollier chart and relationship between different thermodynamic properties.
- 5. Understand modes of heat transfer and concept of heat exchanges.

Motor Skills:

- 1. Conduct trial on solar water heating system.
- 2. Study of schematic layout of Wind Power Generation Plant / Biogas Plant / Hydroelectric Power Plant.
- 3. Conduct trial on Bomb Calorimeter for calculating the calorific value of coal.
- 4. Conduct trial on Dryness Fraction Measuring Instrument for calculating the dryness fraction of steam.
- 5. Conduct trial on the setup for calculation of thermal conductivity of metal rod.

List of Practical:

- 1. Study of Solar Water Heating System.
- 2. Study of schematic layout of Wind Power Generation Plant / Biogas Plant / Hydroelectric Power Plant.
- 3. Study of Bomb Calorimeter.
- 4. Study of Pressure Gauge and its use.
- 5. Calculation of Characteristic Gas Constant of air based on some practical data.
- 6. Study and Measurement of Dryness Fraction of Steam by Dryness Fraction Measuring Instrument.
- 7. Calculation of thermal conductivity of a solid metallic rod.
- 8. Verification of Stefan-Boltzman's law.
- 9. Study and compare various Heat Exchangers such as Radiators, Condensers, Evaporators (Shell and Tube Heat Exchanger), Plate Type Heat Exchangers.

Note: At least FIVE (05) no. of Practical/Study are to be conducted.

Text Books			
Name of Authors	Titles of the Book	Edition	Name of the Publisher
Domkundwar V. M.	A Course in Thermal Engineering.		Dhanpat Rai & Co.
Dr. D.S.Kumar	Engineering Thermodynamics (Principles & Practices)		S.K. Kataria & Sons
P. L. Ballaney	A Course in Thermal Engineering.		Khanna Publishers
R. S. Khurmi	A text book of Thermal Engineering.		S. Chand & co. Ltd.
R. K. Rajput	A Course in Thermal Engineering.		Laxmi Publication, Delhi
Patel and Karmchandani	Heat Engine Vol I & II		Acharya Publication
P. K. Nag	Engineering Thermodynamics		Tata McGraw Hill
B. K. Sarkar	Thermal Engineering		Tata McGraw Hill
A.R. Basu	Thermal Engineering (Heat Power)		Dhanpat Rai & Co.
R.K. Rajput	Non Conventional Energy Sources and Utilisation		S.Chand & Company Ltd., 2012.

G.D. Rai	Non Conventional Energy Sources -	Khanna Publishers, New Delhi,1999.
B.H.Khan	Non-Conventional Energy Resources	Tata Mc Graw Hill, 2nd Edn, 2009
Reference books :	- Nil	
Suggested List of	Laboratory Experiments :- Nil	
Suggested List of	Assignments/Tutorial :-	
2. Draw P-V, T saturated st 3. Draw P-V, T	nart showing different sources of energy and their approximate the seam and display saturated liquid eam zone, critical point, triple point, superheated zon G-S, H-S & P-T plane of steam and show constant prepostant entropy line.	d line, dry saturated vapour line, wet ne& under cooled liquid zone.

EXAMINATION SCHEME: END SEMESTER EXAMINATION

GROUP	MODULE		OBJECTIV	'E QUESTION	S	SUBJECTIVE QUESTION				
	OR	TO	TO BE	MARKS PER	MARKS PER TOTAL		TO BE	MARKS	TOTAL	
	CHAPTE	BE	ANSWERED	QUESTION	MARKS	BE	ANSWERED	PER	MARKS	
	R	SET				SET		QUESTION		
Α	1,2,3	12				6	FIVE, (AT LEAST			
В	4,5	8	ANY 20	1	20	4	TWO FROM EACH	10	50	
							GROUP)			

EXAMINATION SCHEME FOR PRACTICAL SESSIONAL

Internal Examination: Examiner- Lecturer in Mechanical Engg. / Jr. Lecturer/						
Demonstrator	Demonstrator					
Five No. of						
Experiments / Study	Experiments / Study					
attended &	5*3 = 15					
respective lab note	3.3 = 13					
submitted in due						
time						
VIVA VOCE	10					
TOTAL	25					

EXTERNAL Examination: Examiner- Lecturer in Mechanical Engg. / Jr.					
Lecturer/ Demonstrator					
Submission of					
Signed Lab Note	5*2 = 10				
Book (for five					

experiments/study)		
On spot experiment (one for each group consisting 15 students / explanation of study item)	10	
VIVA VOCE	5	
TOTAL	25	

3 Manufacturing Technology

	ourse: Diploma in Mechanical Engir	neering			
	acturing Technology				
Course code: N		Semester : Third			
Duration: 17 w		Maximum Marks : 200			
Teaching Sche		Examination Scheme			
Theory: 3 hrs/w		Semester Exam: 70 Marks			
Tutorial: hrs/wee		Teacher's Assessment (Assignment & Qu	iz): 10 Marks		
Practical: 4 hrs/	week	Internal Assessment: 20 Marks			
Credit: 5		Practical Sessional internal continuous ev			
		Practical Sessional external examination:	50 marks		
Aim :-					
S.No	The development is made follows:	and an analysis of the state of	ملائد والمساور والمساور		
1		nnology, computer technology and economic			
	activities.	s and demands of manufacturing, are the co	orner stones of the		
Objective :-	activities.				
S No	The student will able to				
1	Know and identify basic manufa	facturing processes for manufacturing different components.			
2	Operate & control different mac	hines and equipments.			
3	Inspect the job for specified dim	nensions.			
4	Produce jobs as per specified d	limensions.			
5	Select the specific manufacturing	ng process for getting the desired type of ou	tput.		
6	Adopt safety practices while wo	rking on various machines.			
Pre-Requisite:-					
S.No					
1	Depending on the educational background of the student, the previous knowledge is examined in order to determine if any supplementary examination in relevant subjects may be necessary.				
		•			
	Contents		Hrs/week		
Chapter	Name of the Topic		Hours		
GROUP:A	•				

01	INTRODUCTION 1.1 Classification of manufacturing processes: Shaping process, joining process & Finishing process	02
02	Forging 2.1 Introduction of Hot Working & Cold Working. Examples 2.2 Forging Processes – Drop forging, Upset forging, Die forging or press forging. 2.3 Types of dies - Open Die, Closed Die(Single Impression and Multi-impression) Closed die Forging operations - Fullering, Edging, Bending, Blocking, Finishing 2.4 Forgeable material and forgeability, Forging temperature, Grain flow in forged parts, Types of Presses and hammers.	04
03	Rolling and Extrusion 3.1 Principles of rolling and extrusion. 3.2 Hot and cold rolling. 3.3 Types of rolling mills. 3.4 Different sections of rolled parts. 3.5 Methods of extrusion – Direct, Indirect, backward & impact Extrusion, Hot extrusion, Cold extrusion 3.6 Advantages, disadvantages & applications of rolling & forging	05
04	Press working 4.1 Types of presses and Specifications. 4.2 Press working operations - Cutting, bending, drawing, punching, banking, Notching, lancing, piercing, coining, embossing. 4.3 Die set components punch and die shoe, guide pin, bolster plate, stripper, stock guide, feed stock, pilot, knockout. 4.4 Punch and die Clearances for blanking and piercing, effect of clearance.	05
GROUP:B	,	
05	Lathe 5.1 Cutting tool nomenclature & tool signature of single point cutting tool. 5.2 Orthogonal & oblique cutting, chip formation & type of chips 5.3 Types of lathes – light duty, Medium duty and heavy duty geared lathe, CNC Lathe 5.4 Specifications of lathe. 5.5 Basic parts and their functions. 5.6 Operations and tools – Centering, facing, Turning, parting off, undercutting, grooving, Knurling, drilling, reaming, boring, thread cutting	06
06	 Drilling 6.1 Classification. 6.2 Basic parts and their functions – Pillar drilling machine & Radial drilling machine. 6.3 Types of operations. 6.4 Specifications of drilling machine. 6.5 Types of drills and reamers 	04
07	Milling 7.1 Classification., Specifications& applications 7.2 Basic parts and their functions – column and knee type, universal milling machine 7.3 Types of operations(up milling, down milling) 7.4 Types of milling cutters	03

GROUP:C		
08	Casting 8.1 Patterns - Material used, types, Patterns allowances, Cores, Core allowances. Core prints. 8.2 Moulds - Mould materials, Types of sand, Mounding processes: Sand molding, Pit molding, machine molding. Shell molding. 8.3 Melting practice. Types of furnaces with specific application Cupola furnace, Electric arc furnace. 8.4 Casting principle and operation 8.5 Special casting processes. viz die casting, centrifugal casting, Investment casting. 8.6 Casting defects	08
09	Welding 9.1 Classification. 9.2 Gas welding techniques. 9.3 Types of welding flames. 9.4 Arc Welding – Principle, Equipment, Applications 9.5 Shielded metal arc welding. (Principle & Application) 9.6 Submerged arc welding. (Principle & Application) 9.7 TIG / MIG welding. (Principle & Application) 9.8 Resistance welding. (Principle & Application) - Spot welding, Projection welding 9.9 Welding defects. 9.10 Brazing and soldering: Types, Principles, Applications	08
	Sub Total:	45
	Internal Assessment Examination & Preparation of Semester Examination	6
	Total	51

Skills to be developed:

Intellectual Skills:

- 1. Identify basic manufacturing processes.
- 2. Understand the various method of operations in lathe m/c ,drill m/c & milling m/c
- 3. Understand the various method of forging
- 4. Identify joining methods for fabrication

Motor Skills:

- 1. Operate lathes & drilling machines.
- 2. Use welding machines and equipment
- 2 Use smithy/forging equipments
- 3. Set the tools, jobs and decide cutting parameters of machines
- 5. Inspect dimensions of jobs using measuring instruments

LIST OF PRACTICALS, Total 60 Hrs

- 1] Study of lathe (identify different parts, drives: (cone pulley drive& all gear drive), feed mechanism: (feed reversing mechanism and feed gear box, apron mechanism), work holding devices, tool holding devices, types of tool used in lathe work, study tool angles for a general purpose cutting tool used in lathe, setting of work and tools, operate lathe without work).
- 2] Practice on making a job involving Lathe operations like Facing, plain turning, Step Turning, grooving, knurling &chamfering; study & use of measuring instrument (batch of 10 students per job)
- 3] Study of drilling Machine (identify different parts, drive & feed mechanism, types of drill, drill holding device, work holding device, setting work and drill, operate drill machine).

- 4] Practice on making a job involving drilling operation of different diameter hole at different location, reaming operation at a particular hole, counter sinking operation at one hole. (batch of 05 students per job)
- 5] Study of different types of welding machines & equipments (Gas Welding set, Electric Arc Welding machine, Electric Resistance Welding machine), hand tools used, safety items used, connection details. & Study of different types of welding joints (Lap, Butt, Tee, Corner joint and edge joint) and different positions of welding (flat horizontal, vertical welding and over head welding); Bead practice, edge preparation, Tag welding.
- 6] Practice on making the welding joint: a) lap joint (material 25mmX6 mm MS flat 100mm length), b) butt joint material 25mmX6 mm MS flat 50mm length) c) T Joint (material 25mmX6 mm MS flat 50 mm length) d) Corner joint (material 25mmX6 mm MS flat 50 mm length). (batch of 05 students per job) 7] Study of different types of cold & hot working process (Cold Working: shearing, bending, Hot working: Drawing Down, Upsetting, Punching, and Flattening), Study of tools & machines used in Smithy/Forging Shop. And Practice on different operations in smithy. (Any one from shearing, bending, drawing down, upsetting, punching, flattening).
- 8] Study of different types tools, measuring instrument and machines used in fitting shop and making an 'L' shaped job (material: 25 X 6mm MS flat 50mm length).

NOTE:

- a) Sl. No. 1, 3, & 5 are compulsory and submission of respective home assignments (20 Hrs.).
- b) From the rest at least 4 tasks have to be completed (40 Hrs.).

Examination Schedule Internal practical Sessional:

Making job (4 task) & submitting job sheet in scheduled time	4X5 = 20	
Viva - voce	4X2.5 = 10	
Attending classes for studying different machines and submitting respective assignment	3X4 = 12	
Viva voce & skill in operating machine	8	
Total:	50	

Examination Schedule: E Examiner: Lecturer in Me	xternal practical Sessiona echanical Engineering & F					
For Making job (4 task) 4X2.5 = 10						
& submitting signed job						
sheet in scheduled time						
On spot job		20				
viva voce on study 20						
_		50				

End Semester EXAMINATION SCHEME

Ī	GROUP	MODULE	OBJECTIVE QUESTIONS				SUBJECTIVE QUESTION			
			TO BE SET	TO BE ANSWERED	MARKS PER QUESTION	TOTAL MARKS	TO BE SET	TO BE ANSWERED	MARKS PER QUESTION	TOTAL MARKS

A	1,2,3,4	08				4	FIVE			
B C	5,6,7 8,9	06 06	ANY 20	1	20	3	(AT LEAST ONE FF EACH GROUP)		10	50
C	8,9	06				3	EACH GROUP)			
Name of Authors		Title	es of the Boo	ale.		Edition		Non	ne of the Pu	bliobor
Name of Authors	5	TILLE	es of the boo	JK		Edition		INall	ie oi tile Fu	olisher
S. K. Hajra		Eler	ments of wo	rkshop				Med	ia Promoter	s and
Chaudary, Bose	,	Tec	hnology – V	olume I &				Publ	lishers limite	ed
Roy		II								
B.S.Raghuwansl	ni	Vol	I & II	kshop Technol	logy				npat Rai & (Со
D. L. Wakyl			cesses and nufacturing	design for				Prer	ntice Hall	
KALPAKJIAN	&		nufacturing	Processes				Pear	son Educati	on, New
SCHMID			S					Delh		
Amitabh Ghosh Mallik	,	Maı	nufacturing	Science				East	-West Press	Pvt. Ltd.
HMT, Banglore		Pro	duction Tecl	nnology				Tata	Mc-Graw I	Hill
O. P. Khanna ar	nd	Pro	duction Tec					Dha	npat Rai Pu	blications.
Lal		Volu	ıme I & II							
P. N. Rao		Mar	nufacturing -	Technology M	1etal			Tata	McGraw-H	ill
		Cut	ting							
-			lachine tools							
Girling		Alla	about Machi	ne Tools				New age international limited.		ational
Pabla B. S.		CN	C machines						age interna	ational
M. Adithan		_	 –					limite		
R.B. Gupta			duction Tec					Delh		
W.A.J. Chapmai	n		rkshop Tech ume I , II & I					Viva	Books (p) I	₋td.
Jhon A Schey			oduction to					McG	iraw Hills In	ternational
		Mar	nufacturing I	Processes						
M. Aduthan and B. Gupta	Α.	Mar	nufacturing -	Technology				New	Age Interna	ational
JT. Black, Ronal	ld A.	Dec	jarmo's Mat	erials and				Wile	У	
Kohser			cesses in M	anufacturing	11th					
Reference bool	ks :- Nil					I		1		
		_								
Suggested List	of Lab	orato	ory Experim	ents :- Nil						
Suggested List	of Ass	ianm	ents/Tutori	al :- Nil						
	J. 7.00	- 								
			-							<u> </u>

5 Engineering Materials

	the Course : Mechanical Engineering Engineering Materials					
Course c		Semester : Third				
	: 17 weeks	Maximum Marks : 100				
Teaching		Examination Scheme				
	3 hrs/week	Internal Assessment: 20 Marks				
Tutorial: h	ors/week	Teacher's Assessment (Assignment &	Quiz): 10	Marks		
	: hrs/week	End Semester Exam: 70 Marks	Quiz). 10	Warto		
Credit: 3	. Til o, we ork	End Comester Exam: 10 Marks				
Aim :-		<u> </u>				
S.No						
1	To provide students with a specialist educati	on and training in the area of metals, ce	ramics, p	olvmers		
	and composites for industrial engineering ap energy solutions.					
Objective) :-					
S No	The student will able to					
1	know the properties of Engineering Materials metals	s like Metals, non-metals, ferrous metals	and non-	-ferrous		
2	Interpret Iron –Iron Carbide phase equilibriu processes.	ım diagram to find temperatures for hea	t treatmen	nt		
3	Select the proper materials for different app applications.	lications like cutting tools, dies, gears &	other			
4	Understand various heat treatment process its mechanical properties.	es & its applications for various compon	ents to im	prove		
5	Understand powder metallurgy process and its applications.					
6	Understand Non Destructive testing methods & its applications					
Pre-Requ						
			Hrs/wee			
<u> </u>	Contents			1		
Chapter	Name of the	Plopic	Hours	Marks		
GROUP-			1			
0.4	Mechanical Engineering Materials and the 1.1 Introduction, Classification and Application specification of materials like plain carbon st bearing Materials.	on of Engineering materials I.S. eel, Grey Cast iron, low alloy steels &	05	05		
01	1.2 Properties of metals- Physical Properties – Structure, Density, Melting point. Mechanical Properties –hardness, hardenability, brittleness, fatigue, thermal conductivity, electrical conductivity, thermal coefficient of linear expansion 1.3 Introduction to Corrosion, types of Corrosion, Corrosion resisting materials					
	Ferrous Metals and Alloys 2.1 Characteristics and application of ferrous 2.2 Phase equilibrium diagram for Iron and I 2.3 Flow diagram for production of Iron and	s metals ron Carbide.				
02	composition and uses of cast iron 2.4 Classification, composition and application carbon steel and high carbon steel with their sulphur, silicon and phosphorous on plain ca	on of low carbon steel, medium chemical composition. Effect of arbon steel.	10	18		
	 2.5 Alloy Steels: - Low alloy steel, high alloy Effect of various alloying elements such as - molybdenum, tungsten, vanadium. 2.6 Tool Steels (properties & applications): - Working dies, shear, punches. 	- Chromium, nickel, manganese,				

	materials (Perman	ent magnets and temporary r				
	2.8 Special Cutting Tungsten Carbide		Applications): Diamond, Stel	ites ,		
GROUP-		a coramico.				
	Non Ferrous Meta	<u>-</u>				
03	(naval brass, munt duralumin) & beari alloys.	ng materials like white metals	s), Aluminium alloys (Y-alloy s, leaded bronzes & copper le		06	12
		ties of bearing materials.				
04	Heat Treatment of 4.1 TTT Diagram 4.2 Introduction to annealing, Normali Martempering) - Production 4.3 Surface Harder Flame Hardening, Principle, advantage		8	15		
GROUP-						
05	properties and use 5.2 Thermoplastic 5.3 Thermosetting Melamines & Bake 5.4 Rubbers – Nec 5.5 Properties and Abrasive, Adhesive and Glass Wool. 5.6 Introduction to Fiber reinforced material Fowder Metallurg 6.1 Advantages, liproducts. 6.2 Brief Descriptic compacting, sinterior sinterior forced materials.	erials – Introduction to Polyms of Thermoplastics, Thermo Plastics – Uses of ABS, Acry Plastics – Characteristics and lites. Iprene, Butadiene, Buna & Si applications of following Engle and Insulating materials such Composite Materials – Properties. Y mitations and applications of on of Process of Powder Metang, infiltration & impregnation	setting Plastics & Rubbers. lics, Nylons and Vinyls. d uses of polyesters, Epoxies licons – Properties & applicat lineering Materials – Ceramic ch as Cork, Asbestos, Thermo erties & Applications of Lamin Powder Metallurgy for engine	ions. s, ocole ated & eering nding,	08	10
		Alim - v				
07	Nondestructive tes 7.2 Nondestructive Ultrasonic crack de	Non-destructive testing, Diffe ting. testing methods – Radiogra	rence between Destructive ar phy (X-Ray & Gamma Ray), Magnaflux test – Comparison		04	05
	applications. Sub Total				15	70
		ent Examination & Prepara	tion of Semester Examinati	on	45 06	70
	Total:				51	
Tayt D -	lro					
Text Boo Name of		Titles of the Book	Edition	Name	of the F	Publisher

O.P.Khanna	A Text Book of Material	Dhanpat Rai and Sons
	Science and Metallurgy	[1999]
Dr.V.D. Kodgire	Material Science and	Everest Publishing
	Metallurgy	House
		[1990]
R.K.Rajput	Material Science and	S.K.Katari and Sons
	Engineering	[2002
		reprint 2003]
S.K.Hazra and	Material Science and	Indian Book
Choudhari	Processes	Distribution Co.
		[1982]
Kenneth G.	Engineering Materials	Pearson Education,
Budinski and	Properties and Selection	New Delhi
Micheal K.		
Budinski		
ASME	ASME Material Manuals	ASME
Sidney H. Avner	Introduction to Physical	Tata Mc Graw Hill
	metallurgy	edition (2 _{nd})
P. C. Sharma	A Text Book of Production	S. Chand & Co.
	Technology.	
Rajan Sharma & Sharma	Heat Treatment	PHI
Rghavan	Material Science & Engineering	PHI
Reference books :- Nil		
Suggested List of Laborate	orv Experiments :- Nil	
Suggested List of Assignn	ponte/Tutorial :-	
Suggested List of Assignin	ients/rutoliai	
1. Flow diagram of ste	el making processes.	
2. Flow diagram of pro		
3. Iron & iron carbide		
4. TTT diagram	- q wiwg.w	

EXAMINATION SCHEME

GROUP	CHAPTER	OBJECTIVE QUESTIONS			SUBJECTIVE QUESTION				
		TO BE SET	TO BE ANSWERED	MARKS PER QUESTION	TOTAL MARKS	TO BE SET	TO BE ANSWERED	MARKS PER QUESTION	TOTAL MARKS
Α	1,2	06				3	FIVE		
В	3,4	06	20	1	20	3	(AT LEAST ONE FROM	10	50
С	5,6,7	8				4	EACH GROUP)		

6 Mechanical Engineering Drawing

	the Course : Mechanical Enginee					
	Mechanical Engineering Drawing					
		mester : Third				
		aximum Marks : 150				
		amination Scheme				
		mester Exam: 35 Marks				
		acher's Assessment (Assignment & Quiz): 5 Mar	KS			
		ternal Assessment: 10 Marks				
Credit: 5		actical Sessional internal continuous evaluation:				
. .	Pri	actical Sessional external examination: 50 marks				
Aim :-						
SL No			Ct. I			
1.		icludes clear spatial visualization of objects and the	proficien	cy in		
	reading and interpreting a wide var					
2.	Developing drafting skill to draw va	rious component and assembly drawing				
3.						
Ohiootiv						
Objectiv e S No	e :- The student will able to					
5 NO 1						
2	Interpret industrial drawings Interpret instructions related to ma					
3	*	<u> </u>				
4	Use IS convention of representing various machine components.					
4	Visualize the assembly of a given set of details of machine components. Know the significance & use of tolerances of size, forms & positions.					
		ances of size, forms & positions.				
Pre-Requ S.No	JISILE					
3.NO						
1	Sound pictorial ability.					
<u>į</u>	Sound pictorial ability.					
			T			
	Cor	ntents				
			Hrs/wee			
Chapter		me of the Topic	Hrs/wee Hours	k Marks		
Chapter	Sectional Views	•				
	Sectional Views To draw different (front view, side v	view and top view) orthographic and sectional	Hours			
Chapter 01	Sectional Views	view and top view) orthographic and sectional				
-	Sectional Views To draw different (front view, side v	view and top view) orthographic and sectional	Hours			
-	Sectional Views To draw different (front view, side v	view and top view) orthographic and sectional	Hours			
-	Sectional Views To draw different (front view, side views from given Isometric views of Intersection of solids	view and top view) orthographic and sectional	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of Intersection of solids	view and top view) orthographic and sectional f casting and machine parts.	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of Intersection of solids Curves of intersection of the surface (a) Prism with prism, Cylinder with When	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of Intersection of solids Curves of intersection of the surface (a) Prism with prism, Cylinder with	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of Intersection of solids Curves of intersection of the surface (a) Prism with prism, Cylinder with When (i) the axes are at 90° and intersection of the surface (b) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection of the surface (c) the axes are at 90° and intersection (c) the axes are at 90° and at 90° and at 90°	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of solids Curves of intersection of the surface (a) Prism with prism, Cylinder with When (i) the axes are at 90° and interficion (ii) The axes are at 90° and Offset	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of views of intersection of solids Curves of intersection of the surface (a) Prism with prism, Cylinder with When (i) the axes are at 90° and inter(ii) The axes are at 90° and Offset (b) Cylinder with Cone	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder rsecting et	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of views of intersection of solids Curves of intersection of the surface (a) Prism with prism, Cylinder with When (i) the axes are at 90° and inter(ii) The axes are at 90° and Offset (b) Cylinder with Cone When axis of cylinder is parallel to be	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder esecting et	Hours 10			
	Sectional Views To draw different (front view, side views from given Isometric views of views of intersection of the surface (a) Prism with prism, Cylinder with When (i) the axes are at 90° and inter(ii) The axes are at 90° and Offset (b) Cylinder with Cone When axis of cylinder is parallel to base on HP and with axis intersection	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder esecting et	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of views of intersection of solids Curves of intersection of the surface (a) Prism with prism, Cylinder with When (i) the axes are at 90° and inter(ii) The axes are at 90° and Offse (b) Cylinder with Cone When axis of cylinder is parallel to be base on HP and with axis intersecting cylinder	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder esecting et	10 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of views from given Isometric views of intersection of the surface (a) Prism with prism, Cylinder with When (i) the axes are at 90° and inter(ii) The axes are at 90° and Offse (b) Cylinder with Cone When axis of cylinder is parallel to be base on HP and with axis intersecting cylinder Developments of Surfaces	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder resecting et ooth the reference planes and cone resting on and offset from axis of	Hours 10			
01	Sectional Views To draw different (front view, side views from given Isometric views of views from given Isometric views of views of intersection of the surface (a) Prism with prism, Cylinder with When (i) the axes are at 90° and inter(ii) The axes are at 90° and Offset (b) Cylinder with Cone When axis of cylinder is parallel to base on HP and with axis intersecting cylinder Developments of Surfaces Developments of Lateral surfaces of	view and top view) orthographic and sectional f casting and machine parts. es of the solids in the following cases cylinder, & Prism with Cylinder esecting et	10 10			

04

1. Standard convention using SP - 46 (1988)

04

Skills to be developed:

Intellectual skills:

- 1. Understand interpenetration of solid.
- 2. Interpret limits, fits and tolerances on a given drawing.
- 3. Visualize assembly of components from given details.
- 4. Interpret Conventional symbols as per IS code SP46.
- 5. Identify different materials and their properties.

Motor Skills:

- 1. Draw front view and top view of solids Penetrating one with other.
- 2. Conventionally represent limit, fits and tolerances on a given drawing as per the manufacturing processes.

- 3. Give surface roughness values and symbols on a part drawing
- 4. Setting and use of different drawing equipments.
- 5. Record bill of materials in assembly drawing.

List of Practical: (Use first angle method of projection)

- 1. Intersection of Solids: One sheet (A0 size)
- 2. Development of surfaces: two sheets (A0 size) of different objects.
- 3. Auxiliary views: One sheet (A0 size)containing 4 problems
- 4. Conventional Representation as per SP 46 (1988): as home assignment on Sketch Book
- 5. Limit, Fit, Tolerances and Machining Symbols: as home assignment on Sketch Book
- 6. Assembly to detailed drawings of components including Bill of Materials & conventional representation of tolerances and surface finish symbols: at least five problems on A0 size sheet + balance on Sketch Book as home assignment.
- 7. Details to Assembly including Bill of Materials: at least five problems on A0 size sheet + balance on Sketch Book as home assignment.

Machine Drawing	Charatar Dublication Anand
	Charotar Publication, Anand
Engineering Drawing	Charotar Publication, Anand
Engineering Drawing Practice for	Bureau of Indian Standards
School and colleges : IS Code SP 46	
(1988)	
Production Drawing	New Age International
	Publication
Machine Drawing	S.K.Kataria and Sons
Engineering Drawing (For Topic on	McGraw Hill
Auxiliary Views)	
Engineering Drawing	Tata McGraw Hill
Machine Drawing	Tata McGraw Hill
Machine Drawing	Oxford University Press
	Engineering Drawing Engineering Drawing Practice for School and colleges: IS Code SP 46 (1988) Production Drawing Machine Drawing Engineering Drawing (For Topic on Auxiliary Views) Engineering Drawing Machine Drawing

Reference books :- Nil **Practical Sessional Examination Scheme: Practical Internal Sessional Continuous Evaluation** Internal Examination: Examiner- Lecturer in Mechanical Engg. / Jr. Lecturer Submission of 30 **Drawing Sheet &** Home assignment in scheduled time Viva voce 20 **Total** 50 **Practical External Sessional Examination** Lecturer in Mechanical Engineering / Jr. Lecturer in Mechanical Engineering **Examiner for External** Sessional **Examination:**

Submission of signed drawing sheet & home assignment	30
Viva voce	20
Total	50

SEMESTER EXAMINATION SCHEME

GROUP	CHAPTER		OBJECTIVE QUESTIONS			SUBJECTIVE QUESTION			
		TO BE SET	TO BE ANSWERED	MARKS PER QUESTION	TOTAL MARKS	TO BE SET	TO BE ANSWERED	MARKS PER QUESTION	TOTAL MARKS
Α	1,2,3	03				03	01	10	
В	4,5	05	10	1	10	00			25
С	6,7	02				02	01	15	

7 Professional Practices-I

Name of the Course : Mechanical Engineering				
Subject: Profession	al Practices-I			
Course)		Comparator Third		
Course code: Duration: 17 weeks		Semester : Third Maximum Marks : 50		
		Examination Scheme		
Teaching Scheme Theory: hrs/week		Internal Assessment: Marks		
Tutorial: hrs/week		Teacher's Assessment (Assignment & Quiz): N	larke	
Practical : 2 hrs/week		End Semester Exam: Marks	iains	
Credit: 1		Practical: Internal Sessional continuous evalua	tion: 25 Marks	
Orealt. 1		Practical: External Sessional examination: 25 n		
		Tradition. External decident examination. 29 h	iaito	
Aim :-				
S.No				
1		ence, ability to communicate and attitude, in add		
		ough Industrial visits, expert lectures, seminars	on technical	
	topics and group discussion	on.		
Objective :-				
S No	The student will able to	uee .		
1	☐Acquire information from	different sources.		
2	☐ Prepare notes for given	topic.		
3				
3	☐ Present given topic in a	seminar.		
4	☐ Interact with peers to sh	are thoughts.		
5	☐ Prepare a report on indu	ustrial visit, expert lecture		
Pre-Requisite:-Nil				
	Conto	nto	Hrs/week	
Chapter	Conte	Name of the Topic	HIS/WEEK	
Cilaptei	Industrial Visits	Haine of the Topic	5 hours	
		be arranged and report of the same should be	J Hours	
	- Chaotaroa maastriai visits	so arranged and report of the same should be		

01	submitted by the individual student, to form a part of the term work. ONE industrial visits may be arranged in the following areas / industries: i) Manufacturing organizations for observing various manufacturing processes including heat treatment ii) Material testing laboratories in industries or reputed organizations iii) Auto workshop / Garage iv) Plastic material processing unit	
02	Individual Assignments: Any two from the list suggested a) Process sequence of any two machine components. b) Write material specifications for any two composite jobs. c) Collection of samples of different plastic material or cutting tools with properties, specifications and applications. d) Preparing models using development of surfaces. e) Select different materials with specifications for at least 10 different machine components and list the important material properties desirable. f) Select 5 different carbon steels and alloy steels used in mechanical engineering applications and specify heat treatment processes employed for improving the properties. g) List the various properties and applications of following materials – a). Ceramics b). fiber reinforcement plastics c). thermo plastic plastics d). thermo setting plastics	5 hours
	e). rubbers. Computer Aided Mechanical Engineering Drawing using CADD	24 hrs
03	software: Basic screen components – Starting a drawing: Open drawings, Create drawings– Co-ordinate systems: Absolute co-ordinate system, Relative co-ordinate system – Direct distance method – Saving a drawing:	
	Opening an existing file – Concept of Object – Object selection methods: Pick by box, Window selection, Crossing Selection, All, Fence, Last, Previous, Add, Remove – Erasing objects: OOPS command, UNDO / REDO commands – ZOOM command – PAN command, Panning in real time – Setting units – Object snap, running object snap mode – Drawing circles	
	Module 1 DRAW COMMANDS	
	Drawing of LINE, CIRCLE, ARC RECTANGLE, ELLIPSE, POLYGON, POLYLINE, DONUT, MULTILINE etc.	
	Module 2 EDITING COMMANDS	
	MOVE ,COPY , OFFSET , ROTATE , SCALE , STRETCH , LENGTHEN ,TRIM , EXTEND , BREAK , CHAMFER , FILLET , ARRAY , MIRROR ,MEASURE , DIVIDE , EXPLODE , MATCHPROP , Editing with grips: PEDIT.	
	Module 3 DRAWING AIDS	
	Layers – Layer Properties Manager dialog box – Object Properties LTSCALE Factor , Auto Tracking ,REDRAW ,REGEN .	
	Module 4 CREATING TEXT	

Creating single line text – Drawing special characters – Creating multiline text – Editing text – Text style

Module 5 BASIC DIMENSIONING

Fundamental dimensioning terms: Dimension lines, dimension text, arrowheads, extension lines, leaders, centre marks and centrelines, alternate units — Associative dimensions — Dimensioning methods — Drawing leader

Editing dimensions by stretching – Editing dimensions by trimming & extending – Editing dimensions, Editing dimension text: , Updating dimensions ,Creating and restoring Dimension styles.

Module 6 HATCHING

Basics of HATCHING – Boundary Hatch Options: Quick tab, Advance tab – Hatching around Text, Traces, Attributes, Shapes and Solids – Editing Hatch Boundary.

Module 7 PLOTTING OF DRAWINGS

Plot Configuration – Pen Assignments – Paper Size & Orientation Area – Plot Rotation & Origin – Plotting Area – Scale

Module 8 PRACTICE WITH COMPLETE DRAWING

Each student is required to prepare a set of 2D drawing (handle, Hooke, wrench, gasket, orthographic projections of 1st, 2nd & 3rd Semester drawing) to practice above CADD commands and any other drawings approved by the teacher-in-charge.

Any two assembly drawing of the following:

- 1] Cotter Joint.
- 2] Knuckle Joint
- 3] Screw Jack.
- 4] Foot step bearing.
- 5] Universal Coupling
- 6] Flange Coupling
- 7] Tail stock

Total

8] Piston of SI engine.

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Text Books						
Name of Authors		Titles of the Book	Edition	Nam	e of the	

34 hours

Name of Authors	Titles of the Book	Edition	Name of the Publisher
Robert M. Thomas	Advanced AutoCAD		Sybex BPD
R Cheryl	Beginning AutoCAD 2011-		BPB Publication
	Exercise Book (W/2		
	DVDs)		

D Raker & H.Rice	Inside Autocad	BPB Publication			
Sham Tickoo	Autocad 2002 with	Tata Mcgraw Hill			
	Applications				
George Omura	Mastering Autocad 2010 &	BPB Publication			
	Autocad LT 2010				
David Frey	AutoCAD 2007 and				
	AutoCAD LT 2007: No				
	Experience Required				
Reference books :- Nil					
Suggested List of Laboratory Ex	periments :- Nil				
	Т				
Common at addition of Application of Application	Fritanial - Nill				
Suggested List of Assignments/1	iutoriai :- Nii				
Examination Scheme:					
I	nternal Practical Sessional Examination				
Chapter					
1 – Submission of project	5				
Report on industrial visit on					
scheduled date					
2 - submission of two	5				
assignment on scheduled date					
3 – Practice of CADD software	10				
Viva - voce	5				
Total:	25				
External Practical Sessional Examination					
Submission of signed report &	5				
assignment					
On spot CAD Drawing	15				
Viva voce	5				
Total:	25				

Course code:	Semester: Third	
Duration: 17 weeks	Maximum Marks: 150	
Teaching Scheme	Examination Scheme	
Theory: 3 hrs/week	Internal Assessment: 20 Marks	
Tutorial: hrs/week	Teacher's Assessment (Assignment & Quiz): 10 Marks	
Practical: 2 hrs/week	End Semester Exam: 70 Marks	
Credit: 4	Practical: Internal Sessional continuous evaluation: 25 Marks	
	Practical: External Sessional examination: 25 marks	

Aim :- In present day mechanical systems, application of electric and electronic engineering have larger role to play. For effective maintenance and operation of these components as well as circuits, mechanical engineers/ technicians must have perfect knowledge of fundamentals of electronics and digital electronics.

Objective:-

S. No.	The Students should be able to:
1.	Understand the concept of P and N types of semiconductors, know the working of electronic components
	like semiconductors diodes, rectifiers, filters, regulators & their operation.
2.	Understand the principle and working of semiconductor switching devices like SCRs, DIAC, TRIAC and
	optoelectronics devices, their working principles and applications.
3.	Understand the concept of transistor amplifier, Oscillator, and multivibrators and their application.
4.	Understand operation of signals, gates, flip-flops, encoder, decoder, counter, multiplexer used in electronic
	circuits

Pre-Requisite: Elementary knowledge on Physics and basic Mathematics

Contents		Hrs/week		
THER	MAL EN	GINEERING- I		
Ch	Chapter Name of the Topic		Hours	Marks
		GROUP-A		
1		Semiconductor diode	05	
		 1.1 Review of P-type and N-type semiconductor, Junction of P-type & N-type i.e. PN junction, Barrier voltage, depletion region ,Junction Capacitance 1.2 Forward biased & reversed biased junction, Diode symbol, circuit diagram for characteristics (forward & reversed), Characteristics of PN junction diode, Specifications:-Forward voltage drop, Reversed saturation current, maximum forward current, power dissipation 1.3 Package view of diodes of different power ratings (to be shown during practical hours) Zener diode: construction, symbol, characteristics, equivalent circuit and specifications. 		

2	Rectifiers, Filters and Power Supply	10	
	2.1 Need of rectifier , definition ,Types of rectifier – Half wave rectifier, Full wave rectifier, (Bridge & centre tapped) Circuit operation		
	2.2 Input/output waveforms for voltage & current, Average (dc) value of current & voltage (no derivation), Ripple , ripple factor , ripple frequency , PIV of diode used , efficiency of rectifier.(no derivation only definition), Comparison of three types of rectifier		
	2.3 Need of filters, Types of filters, A] shunt capacitor, B] Series inductor, C] LC filter, D] π filter only circuit operation (no mathematical derivation), Input/output waveforms,		
	limitations & advantages		
	2.4 Voltage regulator- Simple voltage regulator circuit using zener, familirisation with IC regulator circuit (like 78XX , 79XX series etc.), IC 723 adjustable power supply		
	2.5 Switch mode power supply (SMPS), Block diagram of UPS, Concept of online and off line UPS.		
	2.6 Concept of constant current limiting and fold back current limiting, concept of constant voltage source, constant current source		
	GROUP-B		
3	Transistors, Switching and Optoelectronics Devices 3.1 Construction and operation of NPN and PNP transistors-V-l characteristics, transistor in active, saturation and cut-off-CE, CB, CC configuration and their differences, definitions		
	of current gains .		
	3.2 Transistor Biasing need of biasing , types of biasing circuits Fixed biased circuit, Base biased with emitter feedback, Base biased with collector feedback and Voltage divider bias circuit- concept only		
	3.3 Differences between BJT and JFET, Construction, operation and VI		

	characteristics of JFET, pinch-off voltage, drain résistance, trans conductance, amplification factor and their relationship, Enhancement and depletion type MOSFET- concepts of CMOS 3.4 Power diode, Varactor diode, 3.5 TRIAC, DIAC, Silicon control rectifier (SCR):-Symbol, working, applications —elementary ideas, Comparison between Transistor and SCR. 3.6 Elementary ideas of LED, LCD, photodiode, phototransistor and solar cell and their applications only		
4	Small signal amplifiers 4.1 Concept of amplificationSmall signal amplifier using BJT, Determination of current , voltage & power gain ,Input & output resistance , phase shift between input & output.AC Load Line, Function of input & output coupling capacitors Function of emitter bypass capacitor . 4.2 AC equivalent circuit of transistor CE amplifier, Single stage CE amplifier with voltage divider bias. Its explanation. Frequency response of single stage CE Amplifier, Bel and Decibel unit. Bandwidth & its significance. 4.3 Cascade Amplifiers (Multistage Amplifier), Need of Multistage Amplifiers, Gain of amplifier 4.4 Types of amplifier coupling – RC, transformer & Direct coupling. 4.5 Two stage amplifier circuit diagram , working, frequency response , merits & demerits & applications of each	05	
	GROUP-C Oscillator	05	
	5.1 Oscillator – Requirement of oscillator circuit, Barkhauson's criteria of oscillator, circuit diagram and its application Phase shift oscillator, Hartley oscillator, Colpitts oscillator, Crystal oscillator.		

	5.2 OP Amp Block diagram, configurations and use of op amp as - Inverting, non		
	inverting, Summing amplifier, Voltage to current converter, current to voltage		
	converter, differentiator, Comparator, Wien bridge oscillator, Schmitt's trigger,		
	Instrument amplifier		
	DIGITAL ELECTRONICS 6.1Define analog signal and digital signal	05	
	6.2 Study of logic gates(NOT,OR, NOR, AND, NAND) symbols and truth table ,Flip Flop Study of flip flops : only RS (using NAND gate) & D Flip flop , symbols and truth table		
	 6.3 Working principle with block/logic diagram of encoder & decoder Working principle with block/logic diagram of Multiplexer (4:1) and demultiplexer (1:4) Working of seven segment display 6.4 Working principle with General block diagram of shift register & counter- elementary ideas 		
	IC 555 7.1 Block diagram, Multi vibrator circuit diagram and working for Mono stable, Bi stable and Astable Multivibrator,	05	
	7.2 Block diagram and working of – Welding control circuits – sequential timer		
	7.3 Temperature control circuits using SCR, FWR, Speed control circuits7.4 Level control circuit using variable capacitor and		
	potentiometer.		
<u> </u>	Sub Total:	45	

REFERENCE BOOKS

- 1. Electronic devices & Circuit Theory / Boylestad & Nashalsky / Pearson Education
- 2. Electronic devices & circuits/ AK Maini/ Willey
- 3. Electronics Devices and Circuits/ David A. Bell/ Oxford Unversity press
- 4. Electronic Devices / <u>Dr. Sanjay Sharma</u>, / S.K. Kataria and sons
- 5. Electronic Principle / A.P. Malvino / Tata McGraw-Hill
- 6. Electronic Devices & Circuits / Millman & Halkias / Tata McGraw-Hill
- 7. Basic Electronics & Linear Circuits / Bhargava / Tata McGraw-Hill

- 8. Electronic Fundamentals & Applications / D. Chattopadhyay & P.C. Rakhshit / New Age International
- 9. Linear Integrated Circuit/ Ganesh Babu/ SCITECH publications
- 10. Electronic Components and Materials / Madhuri A Joshi / Wheeler Publishers
- 11. Digital Electronics/ G K Kharate/ OXFORD
- 12. Digital Electronics / R Raja /SCITECH PUBLICATION
- 13. Digital Electronics/ Anil K. Maini/ Wiley
- 14. Digital Logic and Computer Design/ Morris Mano/ Pearson

Fundamental of Electronics Lab

Subject Code	Course offered in	Course Duration	Full Marks
AE/3/S2/LFOE	Part – II 1 st Semester	17 weeks	50
CONTACT PERIODS		INTERNAL	TOTAL
30 @ 2 sessional contact periods per week for 15 weeks		ASSESSMENT 6 periods	30 periods

OBJECTIVE

On satisfactory completion of the course, the students should be in a position to develop the skills corresponding to the

knowledge acquired in the theoretical subject Fundamenta of ELECTRONICS.

EXAMINATION SCHEME

- 1. **Continuous Internal Assessment of 25 marks** is to be carried out by the teachers throughout the Second Year First Semester. **Distribution of marks: Performance of Job 15, Notebook 10.**
- 2. **External Assessment of 25 marks** shall be held at the end of the Second Year First Semester on the entire syllabus. One job per student from any one of the jobs done is to be performed. Job is to be set by lottery system. **Distribution of marks: On spot job 15, Viva-voce 10.**

DETAIL COURSE CONTENT

- 1. To be familiar with the common assembly tools.
- 2. To be able to identify and test the following passive and active circuit elements: Resistor, capacitor, inductor, transformer, relay, switches, batteries/cells, diode, transistors, SCR, DIAC, TRIAC, LED, LCD, photodiode, phototransistors, Ics etc.
- 3. To be familiar with the following basic instruments: Multimeter, oscilloscope, power supply and function generator.
- 4. To practice soldering , desoldering and construct & test a battery eliminator and simple regulator circuit using Zener and ICs on a Bread Board and Vero Board.
- 5. Input & output characteristics of transistor in CE mode

- 6. To study VI characteristics of FET and MOSFET
- 7. To study VI characteristics of SCR and UJT
- 8. To determine frequency response characteristics of RC coupled amplifier circuit and calculation of bandwidth, midband gain, input impedance and output impedance for :
 - a) Single-stage amplifier, b) Double-stage amplifier
- 9. Study Astable and Monostable Multivibrator using IC 555
- 10. Study simple applications of OP AMP as summer,
- 11. Verify truth tables for logic gates- . NOT, AND, OR, NAND, NOR.