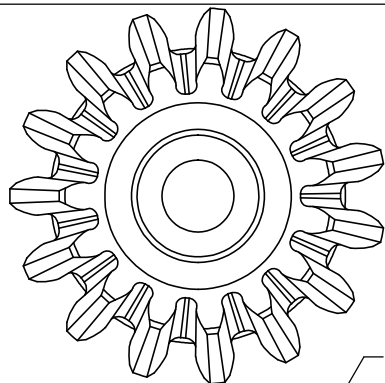
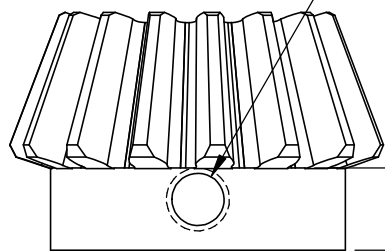


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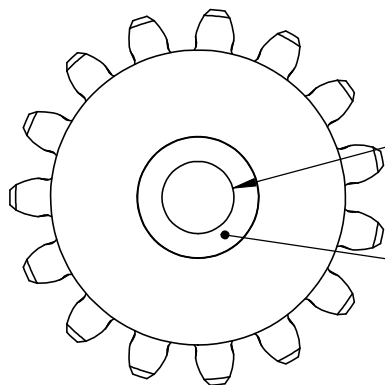
REVISIONS					
ZONE	REV.	DESCRIPTION	DRAWN	DATE	APPR.



Ø .136 THRU ALL
8-32 UNC THRU ALL



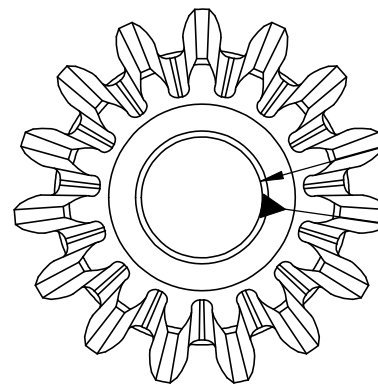
.215



Ø .1875^{+.0000}
- .0008

0.0008 A

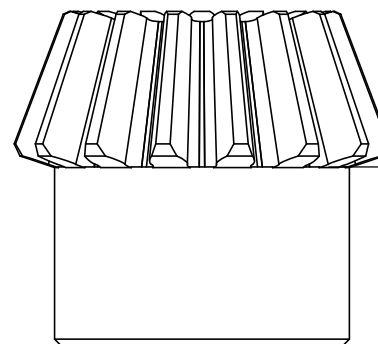
PLUG TO REDUCE BORE -
USE MODERATE PRESS FIT
AND TACK-WELD AS BACKUP



(Ø .315)

A

ORIGINAL UNMODIFIED



(.465)

NOTES:

1) Gear is SDPSI A 1C 3MYK15015 PROVIDED BY KINEA

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	QTY REQD
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS ANGLES .X = ±.0500 0° 15' .XX = ±.0100 .XXX = ±.0050 .XXXX = ±.0005		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		KINEA DESIGN MODIFIED PINION GEAR	
		APPROVALS	DATE		
		DRAWN EF	5-19-2010		
		CHECKED			
MATERIAL steel		RESP ENG		SIZE A DWG. NO. 1001-3009 REV. 01 SCALE 2:1 PART NO. 10013009 SHEET 1 OF 2	
FINISH NATURAL		MFG ENG			
QUANTITY 1		QUAL ENG			

NEXT ASSY	USED ON
APPLICATION	