

**Author:** Mohammad Dehnavi

**Advisor:** Prof. Dr. Selçuk Yerci

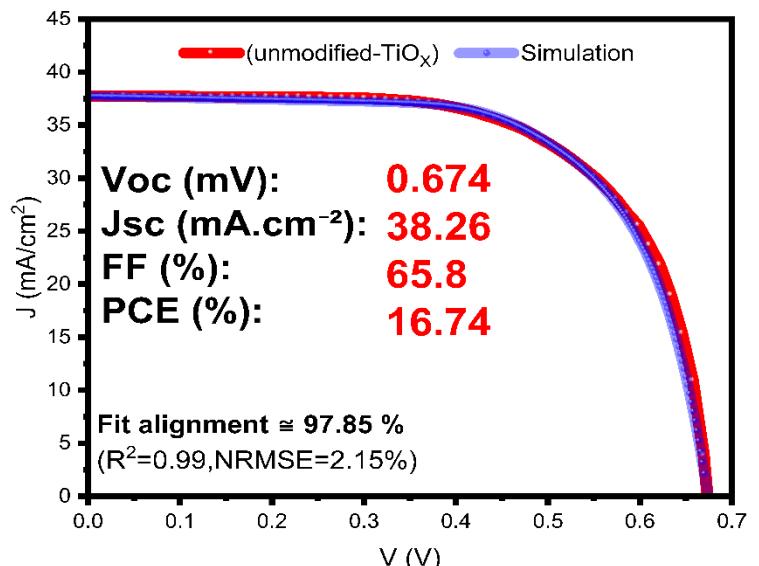
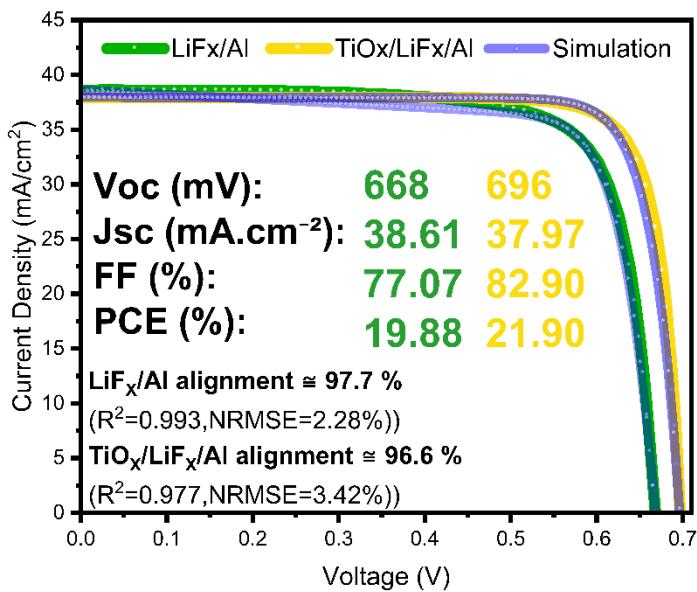
**Address:** Üniversiteler Mah. Dumlupınar Bul. No:1 06800, Çankaya / Ankara

**Affiliation:** EmPV – ODTÜ GÜNAM

**Email:** [Mohammaddehnavigiedu@gmail.com](mailto:Mohammaddehnavigiedu@gmail.com)

**ORCID:** 0009-0006-7331-9399

**Main Text paragraph about how the simulation was carried out:**



(Fig 5b, Experimental and simulation J-V curves of champion devices)

Using the experimentally measured J-V metrics and characteristics, we numerically modelled three different discussed devices with the main focus on rear-contact structures: LiF/Al (no TiOx), unmodified TiOx, and modified TiOx using Solar Cell Capacitance Simulator(SCAPS)[2,3]. As for the starting point, we used a set of material and interface parameters taken from literature or directly measured quantities (e.g. thickness, Bandgap) and then varied them within physically acceptable ranges until J-V metrics(Voc,Jsc,FF) and its overall shape of simulated curves closely matched those of the corresponding champion devices. Once a consistent parameter set was obtained for each structure, we further adjusted the parameters so that the simulations reproduced the average J-V metrics of all devices of that structure, ensuring that the final models represent a typical device rather than isolated best cells. All reported results in this work correspond to a typical device of each structure that form a basis for the quantitative analysis presented.

Q3: “The UPS data shows a WF reduction, which is attributed to charge transfer doping from the Ti-OO complex. However, this interpretation is speculative without direct evidence of the electronic density of states (DOS) near the conduction band. Direct and quantitative methods like electron energy loss spectroscopy (EELS), would be highly valuable to confirm the proposed introduction of donor states.”

To interpret the UPS outcome on reduction of work-function ( $\approx 4.9 \rightarrow 4.3$  eV) within SCAPS, we represent the additional donor-like density of states introduced by Ti-OO complexes as a shallow donor-type interface defect at the c-Si/ $TiO_x$  rear interface, located 0.1 eV below the conduction band edge. This modelling of charge-transfer doping and fixed positive charge as shallow donor-type interface states is consistent with general methodology discussed by Burgelman *et al* for SCAPS. [3] Provided in table 3, to ensure that these states act predominantly as electron donors/selective states rather than as recombination centers, we assign them an electron capture cross section of  $1 \times 10^{-15}$  and a much smaller hole capture cross section of  $1 \times 10^{-22}$  discussed in more details in previous studies. [16,17,18]

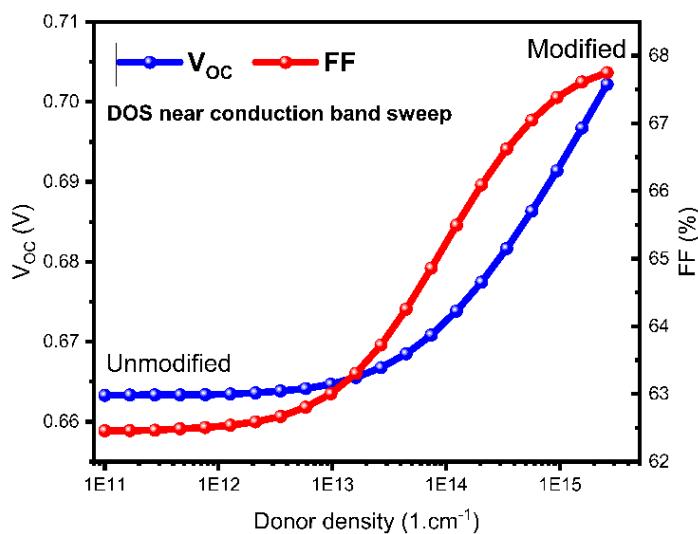


Figure 1 (DOS near CB sweep from unmodified value to the modified value to demonstrate the isolated effect of this parameter)

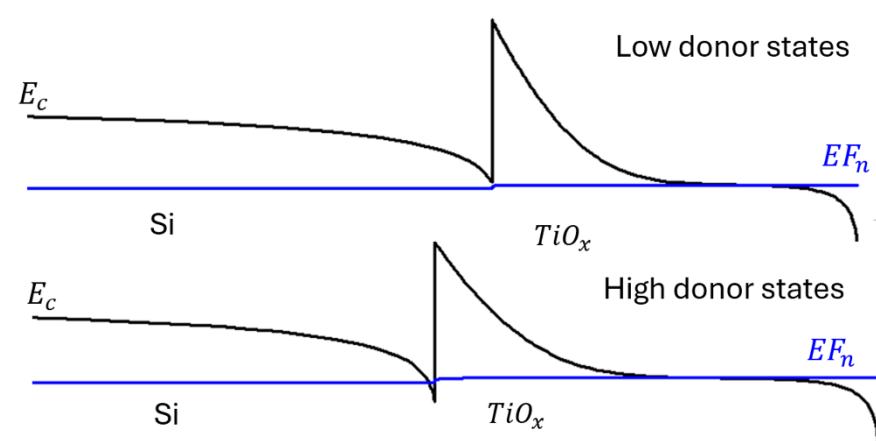


Figure 2 (Rear interface band diagram of unmodified  $TiO_x$  before and after increasing donor density obtained under dark in SCAPS)

As to isolate the effect of the donor DOS, all device parameters were fixed to those of the unmodified  $TiO_x$  and only the donor interface density  $D_{it\_donor}$  was swept from that of unmodified to the modified value ( $1 \times 10^{11} \rightarrow 2.6 \times 10^{15}$ ) illustrated in figure 1. The map in this figure shows that above  $\sim 10^{13}$  density values both  $V_{oc}/FF$  increase notably.

Supporting this trend, the band diagrams in figures 2 show that solely increasing donor density causes a slightly stronger bending of conduction band at the Si/ $TiO_x$  interface and brings it slightly below the electron quasi-Fermi level  $EF_n$ , consistent with strong electron accumulation near  $E_c$  due to positively charged donor states. In conclusion, a rise in DOS near conduction band is sufficient on its own to result in a simultaneous gain in both metrics in an otherwise unchanged device, in line with the UPS based picture of additional donor states introduced upon modification.

This approach does not replace a direct DOS measurement such as EELS, but it shows that the magnitude of donor DOS required to explain the UPS work function shift is quantitatively consistent with the observed  $V_{oc}/FF$  trends, supporting the proposed donor-state near  $E_c$  interpretation.

On the other hand, a deep neutral defect was included to represent recombination active interface traps in the mid-gap at 0.6 eV above the valence band. The density of this defect is rather higher in the unmodified device which will be strongly reduced as we go toward the modified structure resulting in a cleaner interface.

The band diagrams at the rear contact for the unmodified and modified  $TiO_x$  devices (Fig3) further support this interpretation. In the unmodified case, the c-Si conduction band bends downward as the interface is approached and the conduction band in  $TiO_x$  forms a considerable spike above the electron quasi-Fermi level  $EF_n$ . This reflects a combination of strong Fermi-level pinning by the high mid-gap interface trap density and the lower effective electron affinity of the unmodified  $TiO_x$ , and corresponds to a barrier for electron extraction. In the modified structure, the reduced mid-gap Dit together with the higher electron affinity and the additional shallow donor-like states near  $E_c$  pull the  $TiO_x$  conduction band closer to  $EF_n$ . In the band diagram, the  $TiO$  conduction band at the Si/ $TiO_x$  interface steps slightly below  $EF_n$  and then runs almost parallel to it inside the oxide before bending toward the metal contact. This corresponds to an electron-selective, low-barrier contact: majority electrons see an energetically favorable path into the rear contact,

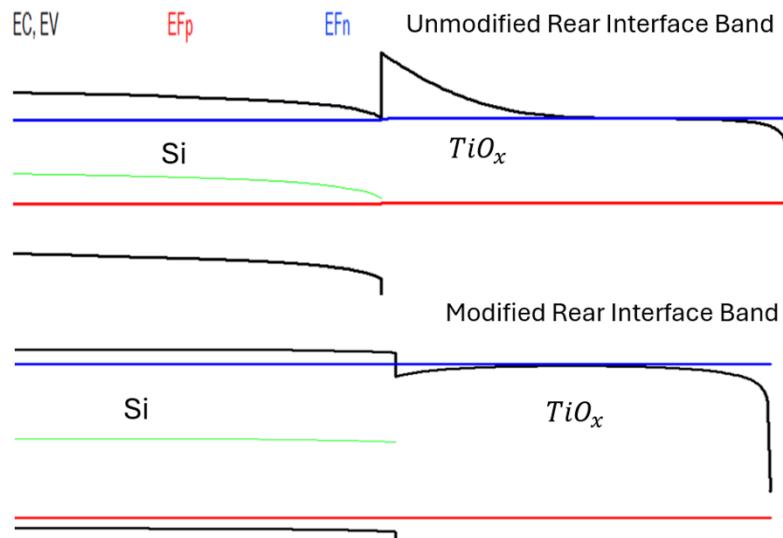


Figure 3 (Band diagrams of the unmodified and modified devices under dark)

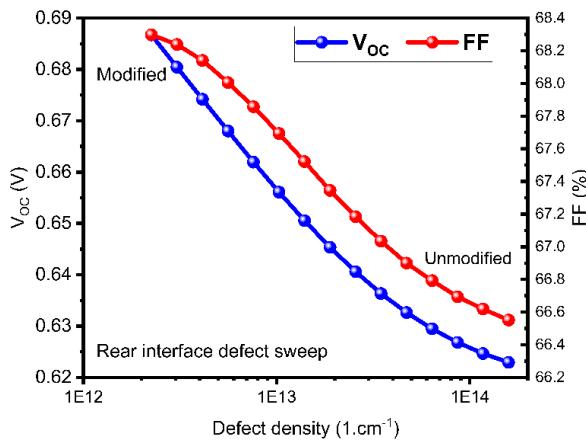


Figure 4 (Rear interface defect density sweep from unmodified to modified and its effect on  $V_{oc}$  and FF)

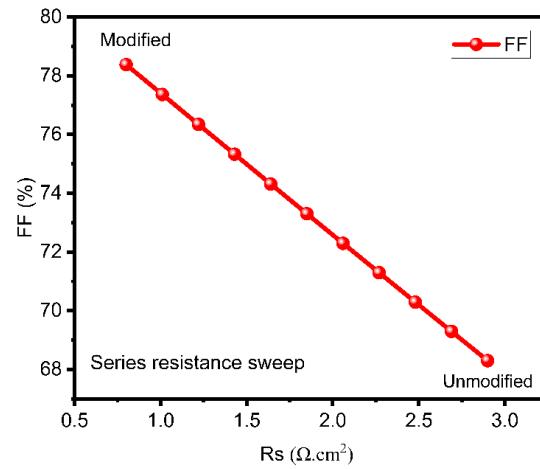


Figure 5 (Effect of independently increasing series resistance on fill factor)

while minority holes face a large valence-band offset at the Si/ $TiO_x$  interface and are effectively blocked. Taken together, the removal of the  $E_c$  spike, the strong reduction of deep mid-gap Dit, and the higher density of shallow donor-like states near  $E_c$  reduce the effective interface recombination and contact resistance at the rear contact and thereby account for the portion of the measured increase in both  $V_{oc}$  and FF when going from the unmodified to the modified  $TiO_x$  contact.

After concluding that increasing the donor-like DOS near the conduction band (from the unmodified value  $1 \times 10^{11}$  to  $2.6 \times 10^{15} \text{ cm}^{-2}$ ) already gives a simultaneous rise in Voc and FF (Fig. 1), we next quantified the impact of the remaining parameters. Once the donor DOS and corresponding TiO<sub>x</sub> affinity were set to their modified values, all other quantities were frozen, and we swept only the rear-interface defect density  $D_{it\_neutral}$  from the high value of the unmodified contact down to the low value of the modified one (Fig. 4). This sweep suggests that both Voc and FF improve monotonically, showing that the reduction of recombination-active mid-gap Dit provides an additional gain beyond that from donor DOS alone. Finally, with the interface properties fixed, we varied only the series resistance from the lower value used for the modified device to the higher value of the unmodified contact (Fig. 5); as expected, FF degrades almost linearly with increasing  $R_s$  while Voc remains nearly unchanged, confirming that the remaining FF difference between the two structures is dominated by resistive losses at the rear contact.

Overall, the combined band-diagram analysis and targeted parameter sweeps provide a quantitative explanation of how the added donor-like states, reduced mid-gap Dit, and improved rear contact jointly drive the performance changes from the unmodified to the modified TiO<sub>x</sub> device.

Q6: “Device Performance and Fill Factor (FF): The significant improvement in FF (from 77.07% to 82.9%) is a key result. The authors' explanation, linking it to reduced recombination, is plausible but insufficient.”

Building on the unmodified/modified  $TiO_x$  analysis, when reproducing the reference  $LiF/Al$  and modified  $TiO_x/LiF/Al$  devices in SCAPS (for both champion and a typical device), all silicon and front-contact parameters were kept identical; only the rear region was changed by adding the  $TiO_x$  layer, its associated rear-interface defects, and the corresponding shift in rear-contact work function.

Overall, the modified device is characterized by three main factors: (i) a higher donor-like DOS close to  $E_c$ , (ii) a reduced deep mid-gap defect density at the rear interface, and (iii) improved series and shunt resistances

As summarized in the SI tables, the modified device differs from the LiF/Al reference mainly by (i) a larger effective electron affinity of the rear layer, (ii) addition of shallow donor-like states with a high density close to  $E_c$  (iii) a much lower density of deep mid-gap interface defects, and (iv) improved series and shunt resistances extracted from fitting J-V curves and metrics.

The higher  $\chi$  together with the donor-like DOS shifts the  $TiO_x$  conduction band closer to the electron quasi-Fermi level at the rear interface, creating an electron-accumulating, hole-blocking contact, while the wide  $TiO_x$  band gap keeps the valence band far from  $EF_n$ . Together, these changes lower the effective rear  $J_0$  and recombination, while simultaneously reducing resistive losses. Consequently, the higher  $V_{oc}$  and FF of the  $TiO_x/LiF/Al$  device can be attributed to the combined effect of improved band alignment (via higher  $\chi$ ), increased donor DOS near the conduction band, lower recombination-active Dit, and better  $R_s/R_{sh}$  at the rear contact.

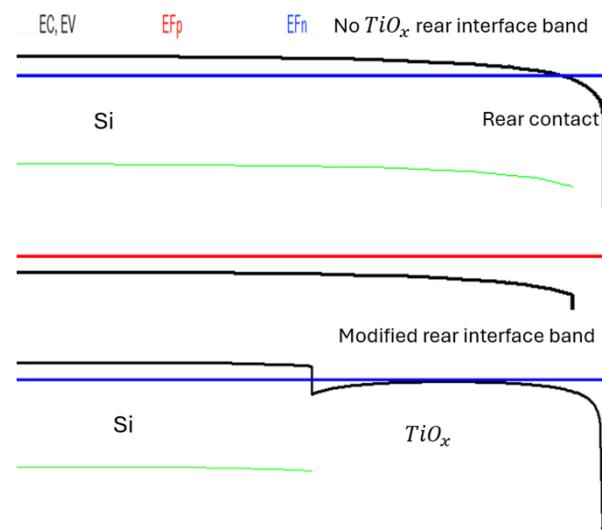


Figure 6 (Band diagrams of the unmodified and modified devices under dark)

## Supplementary Information:

SCAPS reproducibility:

Table 1: Global SCAPS settings and contacts

<b>Geometry, Scan, Illumination</b>	
Illumination	From left (front contact), AM1.5G, 1 sun, 300K. [1,2]
Series / Shunt $\Omega \cdot cm^2$	$R_s = \text{Variable}$ ; $R_{sh} = \text{Variable}$ .
Contact optical filters	Transmission values: $T_{no\ TiOx} = 0.854$ , $T_{unmodified} = 0.884$ , $T_{modified} = 0.863$ , (used as a flat front-side loss proxy). [4]
<b>Scaps contact mapping</b>	
Left contact (front)	Ag/Al <sub>2</sub> O <sub>3</sub> /SiNx ; Flatband. [2,3]
SRVs ( $cm \cdot s^{-1}$ )	$S_n = 1 \times 10^3$ , $S_p = 1 \times 10^7$ [2,5]
Right contact (Rear)	Al; Work function $\Phi = 4.3\ eV$ [6]. $\Phi_{eff\ TiOx} = 3.4$ $\Phi_{eff\ no\ TiOx} = 3$ *
SRVs ( $cm \cdot s^{-1}$ )	$S_n = 1 \times 10^7$ , $S_p = 1 \times 10^3$ [2,5]

Note: “variable” indicates composition-dependent values reported in table 4.

\*: Effective work functions were chosen to take the effect of LiF and TiOx on the rear contact into account.

Table2: Layer parameters

Layer parameter	P <sup>+</sup> c-Si (emitter)	n c-Si (bulk)	TiO <sub>x</sub> (Unmodified)	TiO <sub>x</sub> (Modified)	LiF{II}
Thickness ( $\mu m$ )	0.1	140	0.01	0.017	0.001
Bandgap $E_g$ (eV)	1.12	1.12	3.65	3.73	10
Electron affinity $\chi$ (eV)	4.05	4.05	3.6 {I}	4.2	$\chi_{\text{above layer}}$
Dielectric permittivity $\epsilon_r$	11.7	11.7	10	10	10
Density of states ( $cm^{-3}$ )	$N_C = 2.8 \times 10^{19}$ $N_V = 1 \times 10^{19}$	$N_C = 2.8 \times 10^{19}$ $N_V = 1 \times 10^{19}$	$N_C = 1 \times 10^{18}$ $N_V = 1 \times 10^{18}$	$N_C = 1 \times 10^{18}$ $N_V = 1 \times 10^{18}$	$N_C = 1 \times 10^{20}$ $N_V = 1 \times 10^{20}$
Thermal velocities $v_{th}$ ( $cm \cdot s^{-1}$ )	$1 \times 10^7$ (n, p)	$1 \times 10^7$ (n, p)	$1 \times 10^7$ (n, p)	$1 \times 10^7$ (n, p)	$1 \times 10^7$ (n, p)
Mobilities ( $cm^2 \cdot V^{-1} \cdot s^{-1}$ )	$\mu_n = 1200$ $\mu_p = 500$	$\mu_n = 1250$ $\mu_p = 500$	$\mu_n = 25$ $\mu_p = 10$	$\mu_n = 25$ $\mu_p = 10$	$\mu_n = 1$ $\mu_p = 1$
Doping ( $cm^{-3}$ )	$N_A = 1 \times 10^{19}$ $N_D = 0$	$N_A = 0$ $N_D = 4 \times 10^{15}$	$N_A = 0$ $N_D = 1 \times 10^{18}$	$N_A = 0$ $N_D = 1 \times 10^{18}$	$N_A = 0$ $N_D = 1 \times 10^7$
Bulk SRH density of recombination: $N_t$ ( $cm^{-3}$ )	$1 \times 10^{12}$	$5.3 \times 10^{11}$	none	none	none
Bulk SRH cross sections: $\sigma_n, \sigma_p$ ( $cm^2$ )	$\sigma_n = 1 \times 10^{-15}$ $\sigma_p = 1 \times 10^{-15}$	$\sigma_n = 1 \times 10^{-15}$ $\sigma_p = 1 \times 10^{-15}$	none	none	none
Bulk SRH defect energy level: $E_t$ (eV)	0.56 above Ev	0.56 above Ev	none	none	none
Reference(s)	[7,8,9]	[8,10,11,12]	[13,14,20,21]	[13,14]	[15]

{I}: We use the relation  $\varphi = \chi + E_g - (E_f - E_v)$  between the UPS work function ( $\varphi$ ), electron affinity ( $\chi$ ), and band edges. Inserting the UPS values  $\varphi_{unmod} = 4.9$ ,  $\varphi_{mod} = 4.3$ ,  $Eg_{unmod} = 3.65$ ,  $Eg_{mod} = 3.73$  and  $E_f - E_v = 3.7$  would

result in electron affinities significantly larger than typical reported values for  $TiO_x$  and would not lead to physically realistic band alignment when applied in SCAPS. In addition, UPS measures the free surface of a thick  $TiO_x$  film in vacuum while  $\chi$  in SCAPS acts as an effective parameter for c-Si/TiO<sub>x</sub> interface. This effective parameter accounts for interface dipoles and local DOS, which can shift band edges differently than the vacuum level. For this reason, we do not enforce a one-to-one inversion of the UPS data to  $\chi$  in the simulations. Instead,  $\chi$  is kept within a physically reasonable range consistent with prior studies [20,21] and the UPS-derived trend (lower WF and increased donor like DOS upon modification) is implemented via a combination of  $\chi$ , donor-like interface states near  $E_c$ , and neutral Dit as described in the text. Therefore,  $\chi$  is a fitted parameter here and not claimed physically.

{II}: To avoid convergence/calculation issues, LiF's electron affinity ( $\chi_{LiF}$ ) was set to that of the layer sitting above it. This layer was only modelled for fitting champion devices and then removed for typical devices for better convergence. Instead, the effect of LiF on the rear contact's work function was applied as its role is an ultrathin interfacial modifier. This does not affect the composition-dependent trends, which are mostly governed by the  $TiO_x$  and rear interface parameters.

Table 3: Interface profile

Structure	No $TiO_x$	$TiO_x$ (Unmodified)		$TiO_x$ (Modified)	
Rear Interface Parameter	Defect 1 (Neutral)	Defect 1 (Donor)	Defect 2(Neutral)	Defect 1(Donor)	Defect 2(Neutral)
Energy reference $E_t$	single at 0.60 eV (above highest $E_V$ )	single at 0.10 eV (below the lowest $E_c$ )	single at 0.60 eV (above highest $E_V$ )	single at 0.10 eV (below the lowest $E_c$ )	single at 0.60 eV (above highest $E_V$ )
Capture cross-sections (cm <sup>2</sup> ) [16,17,18]	$\sigma_n = 1 \times 10^{-15}$ $\sigma_p = 1 \times 10^{-15}$	$\sigma_n = 1 \times 10^{-15}$ $\sigma_p = 1 \times 10^{-22}$	$\sigma_n = 1 \times 10^{-15}$ $\sigma_p = 1 \times 10^{-15}$	$\sigma_n = 1 \times 10^{-15}$ $\sigma_p = 1 \times 10^{-22}$	$\sigma_n = 1 \times 10^{-15}$ $\sigma_p = 1 \times 10^{-15}$
Defect density $D_{it}$ (cm <sup>-2</sup> ) <sup>[19]</sup>	$1.62 \times 10^{14}$	$1 \times 10^{11}$	$1.59 \times 10^{14}$	$2.6 \times 10^{15}$	$2.25 \times 10^{12}$

Table 4:  $R_s/R_{sh}$  and I-V metrics for different structures.

Parameter	Structure	No $TiO_x$	$TiO_x$ (Unmodified)	$TiO_x$ (Modified)
Series resistance $R_{sh}$ (Ω.cm <sup>2</sup> )		1.40	2.90	0.80
Shunt resistance $R_{sh}$ (Ω.cm <sup>2</sup> )		$2.5 \times 10^3$	$1.0 \times 10^3$	$4.0 \times 10^3$
Device metrics				
$V_{oc}$ (V)		0.664	0.663	0.686
$J_{sc}$ (mA.cm <sup>-2</sup> )		37.1	38.32	37.5
FF(%)		75.8	62.46	79.3
PCE(%)		18.6	15.88	20.4

**Extra details:**

Table x: Varied parameters for unmodified and modified  $TiO_x$  structures.

<b>Parameter \ Structure</b>	<b><math>TiO_x</math> (Unmodified)</b>	<b><math>TiO_x</math> (Modified)</b>
Thickness (nm)	10	17
Electron affinity $\chi$ (eV)	3.6	4.2
Bandgap (eV)		
Rear interface donor density $D_{it\_donor}$ ( $cm^{-2}$ )	$1.0 \times 10^{11}$	$2.6 \times 10^{15}$
Rear interface neutral defect $D_{it\_neutral}$ ( $cm^{-2}$ )	$1.59 \times 10^{14}$	$2.25 \times 10^{12}$
Series resistance $R_{sh}$ ( $\Omega \cdot cm^2$ )	2.9	0.80
Shunt resistance $R_{sh}$ ( $\Omega \cdot cm^2$ )	$1.0 \times 10^3$	$4.0 \times 10^3$
<b>Device metrics</b>		
$V_{oc}$ (V)	0.663	0.686
$J_{sc}$ ( $mA \cdot cm^{-2}$ )	38.32	37.5
FF(%)	62.46	79.3
PCE(%)	15.88	20.4

Table x: Varied parameters for unmodified and modified  $TiO_x$  structures.

<b>Parameter \ Structure</b>	<b>No <math>TiO_x</math> (Base)</b>	<b><math>TiO_x</math> (Modified)</b>
Electron affinity $\chi$ (eV)	-	4.2
Rear interface donor density $D_{it\_donor}$ ( $cm^{-2}$ )	-	$2.6 \times 10^{15}$
Rear interface neutral defect $D_{it\_neutral}$ ( $cm^{-2}$ )	$1.62 \times 10^{14}$	$2.25 \times 10^{12}$
Series resistance $R_{sh}$ ( $\Omega \cdot cm^2$ )	1.4	0.80
Shunt resistance $R_{sh}$ ( $\Omega \cdot cm^2$ )	$2.5 \times 10^3$	$4.0 \times 10^3$
<b>Device metrics</b>		
$V_{oc}$ (V)	0.664	0.686
$J_{sc}$ ( $mA \cdot cm^{-2}$ )	37.1	37.5
FF(%)	75.8	79.3
PCE(%)	18.6	20.4

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