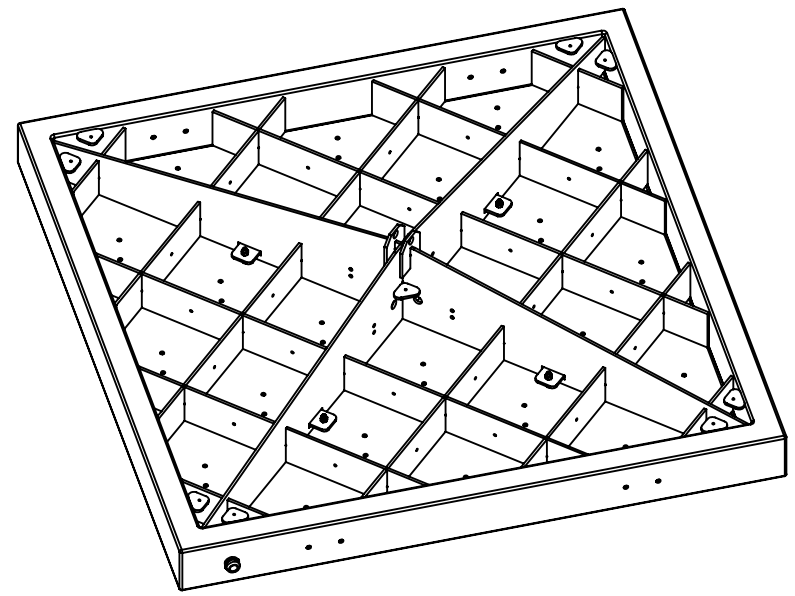


SECTION A-A

SCALE 1 : 4
Note: Heating plate protrudes from plate frame by 3mm
WELD RIB STRUCTURE ACCORDINGLY (as shown)

SECTION B-B

SCALE 1 : 6



8	8	Hex nut M8	SPR-V1 08
7	8	Socket countersunk head screw M8 x 50	SPR-V1 13
6	1	M25 cable gland	SPR-V1 14
5	4	Suspension plate	SPR-V1 3100.05-A
4	12	Sheet mount tab	SPR-V1 3100.04-A
3	1	Rib structure lower	SPR-V1 3100.03-A
2	1	Heating plate lower	SPR-V1 3100.02-A
1	1	Plate frame lower	SPR-V1 3100.01-A
ITEM NO.	QTY	DESCRIPTION	PART NO.

Weld rib structure to plate frame using full length fillet welds along each seam (as shown in build video)



Machine Sheetpress		Description Plate frame lower sub assembly			
Projection method: First angle		Release date 11/2019	Drawing no. SPR-V1 3100.00-A		
General tolerances ISO 2768-m		Doc. type Assembly	Units unless specified mm	Sheet size A3	Scale 1:10
				Sheet 23/34	