



SECTION A-A  
SCALE 1 : 10

DETAIL C  
SCALE 1 : 6

DETAIL B  
SCALE 1 : 4

Weld rib structure to  
plate frame using full  
length fillet welds along  
each seam (as shown in  
build video)

Note: Heating plate protrudes  
from plate frame by 3mm  
WELD RIB STRUCTURE ACCORDINGLY  
(as shown)

|             |     |  |                  |
|-------------|-----|--|------------------|
| 8           | 8   | Hex nut M8                               | SPR-V1 08        |
| 7           | 8   | Socket countersunk<br>head screw M8 x 50 | SPR-V1 13        |
| 6           | 1   | M25 cable gland                          | SPR-V1 14        |
| 5           | 4   | Suspension plate                         | SPR-V1 2100.05-A |
| 4           | 4   | Sheet mount tab                          | SPR-V1 2100.04-A |
| 3           | 1   | Rib structure upper                      | SPR-V1 2100.03-A |
| 2           | 1   | Heating plate upper                      | SPR-V1 2100.02-A |
| 1           | 1   | Plate frame upper                        | SPR-V1 2100.01-A |
| ITEM<br>NO. | QTY | DESCRIPTION                              | PART NO.         |

|  |  |  |  |  |                         |                      |
|--|--|--|--|--|-------------------------|----------------------|
|  | Machine<br><b>Sheetpress</b>             |  | Description<br><b>Plate frame upper sub assembly</b> |  |                         |                      |
|  | Projection method:<br><b>First angle</b> |  | Release date<br><b>11/2019</b>                       | Drawing no.<br><b>SPR-V1 2100.00-A</b> |                         |                      |
|  | General tolerances<br><b>ISO 2768-m</b>  |  | Doc. type<br><b>Assembly</b>                         | Units unless<br>specified<br><b>mm</b> | Sheet size<br><b>A3</b> | Scale<br><b>1:10</b> |
|  |  |  |  | Sheet<br><b>14/34</b>                  |                         |                      |