



Notes:

Install cartridge heaters inside heating blocks before securing heating blocks to heating plate (see build video).

Squares of rockwool insulation should be installed into this assembly (not shown, see build video).

| | | | |
|----------|-----|-------------------------------------|------------------|
| 9 | 4 | Socket button head screw M6x12 | SPR-V1 10 |
| 8 | 4 | Flat washer M6 | SPR-V1 11 |
| 7 | 50 | Hex nut M8 | SPR-V1 08 |
| 6 | 50 | Socket countersunk head screw M8x50 | SPR-V1 13 |
| 5 | 50 | Flat washer M8 | SPR-V1 09 |
| 4 | 25 | Heating block | SPR-V1 2000.02-A |
| 3 | 4 | Ceramic terminal | SPR-V1 12 |
| 2 | 1 | Sheet cover upper | SPR-V1 2000.01-A |
| 1 | 1 | Plate frame upper sub assembly | SPR-V1 2100.00-A |
| ITEM NO. | QTY | DESCRIPTION | PART NO. |

| | | | | | | |
|--------------------|--------------------|-----------|----------------------------|------------------|-------|-------|
| | Machine | | Description | | | |
| | Sheetpress | | Plate frame upper assembly | | | |
| | Projection method: | | Release date | Drawing no. | | |
| First angle | | | 11/2019 | SPR-V1 2000.00-A | | |
| General tolerances | | Doc. type | Units unless specified | Sheet size | Scale | Sheet |
| ISO 2768-m | | Assembly | mm | A3 | 1:12 | 11/34 |