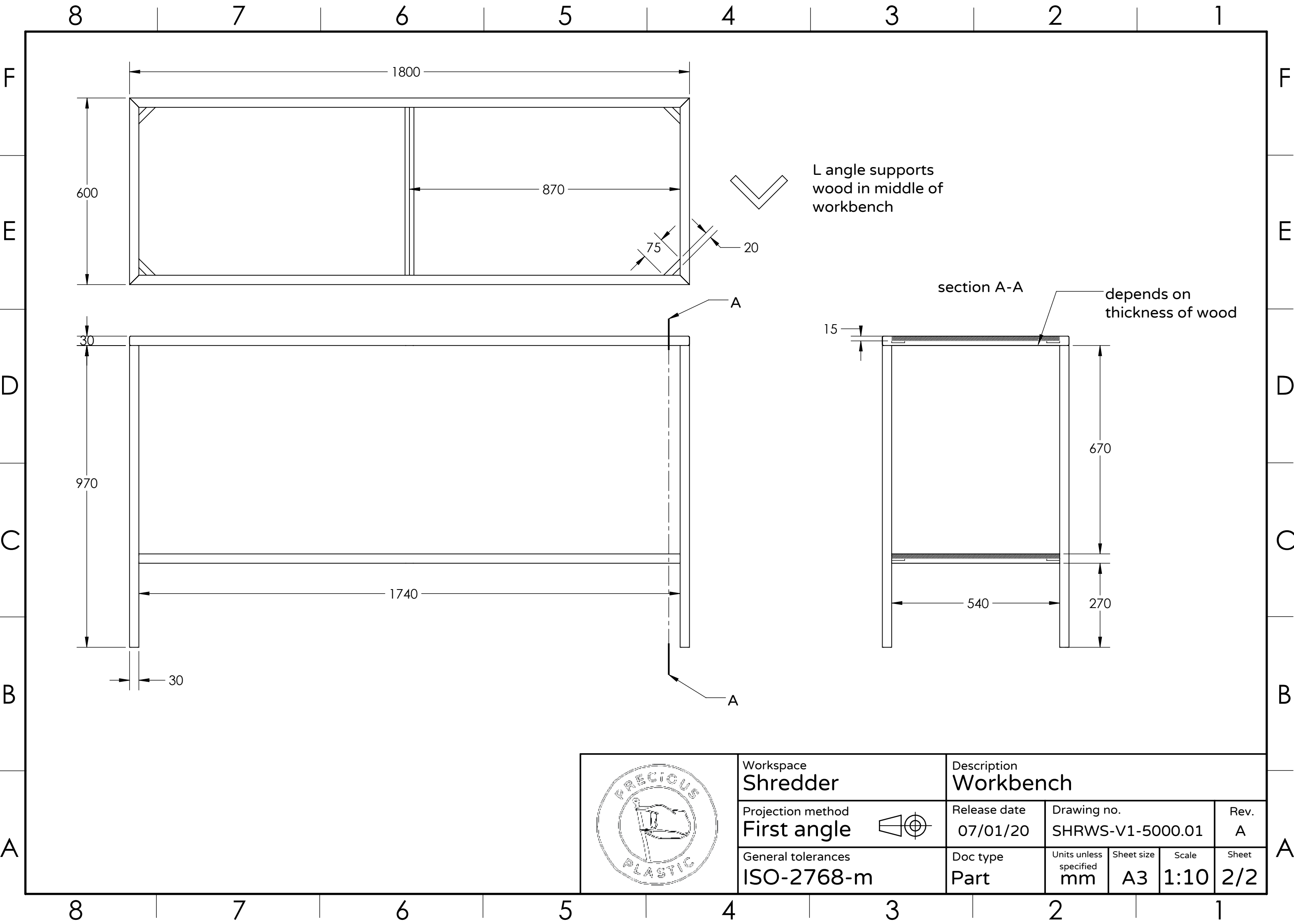


- Notes:
- 1. Grind all surfaces to be welded about 25mm from weld
  - 2. Tack weld the whole frame
  - 3. Check that everything is square and all measurements are accurate
  - 4. Fully weld all seams

8	2	underlayment 15mm	1735	90	90	plywood
7	8	flat bar 20 x 3	75	45	45	mild steel
6	2	L angle 20 x 20 x 3	540	90	90	mild steel
5	2	square tube 30 x 30 x 2	540	90	90	mild steel
4	2	square tube 30 x 30 x 2	1740	90	90	mild steel
3	4	square tube 30 x 30 x 2	970	90	90	mild steel
2	2	square tube 30 x 30 x 2	600	45	45	mild steel
1	2	square tube 30 x 30 x 2	1800	45	45	mild steel
ITEM NO.	QTY.	DESCRIPTION	LENGTH	ANGLE1	ANGLE2	MATERIAL

	Workspace <b>Shredder</b>		Description <b>Workbench</b>				
	Projection method <b>First angle</b>		Release date <b>07/01/20</b>	Drawing no. <b>SHRWS-V1-5000.00</b>		Rev. <b>A</b>	
	General tolerances <b>ISO-2768-m</b>	Doc type <b>Assembly</b>	Units unless specified <b>mm</b>	Sheet size <b>A3</b>	Scale <b>1:10</b>	Sheet <b>1/2</b>	



	Workspace <b>Shredder</b>		Description <b>Workbench</b>				
	Projection method <b>First angle</b>		Release date 07/01/20	Drawing no. SHRWS-V1-5000.01		Rev. A	
	General tolerances <b>ISO-2768-m</b>	Doc type <b>Part</b>	Units unless specified <b>mm</b>	Sheet size <b>A3</b>	Scale <b>1:10</b>	Sheet <b>2/2</b>	