

DYNA-K AUTOMOTIVE STAMPINGS PVT. LTD.



2024

Started Supplying

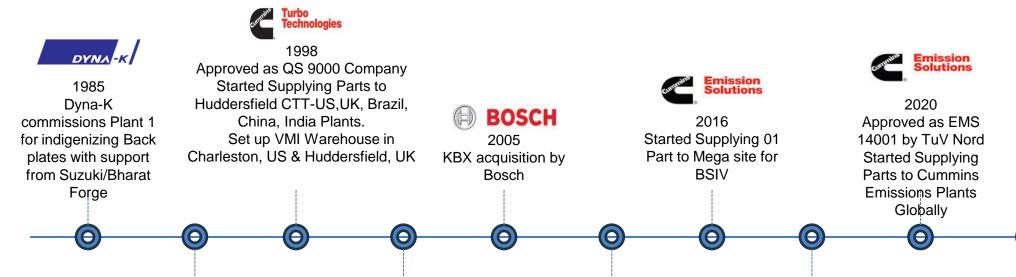
Parts to Columbus

South (Ex Faurecia)

Plant, Columbus



Manufacturer of Precise & Critical Stamped Components & Assemblies for applications in Automotive Industry for Indian as well as Global Market



1996
Dyna-K
commissions Plant 2
for indigenizing
Booster Shells for
Chakan Plant



2003
Approved at TS 16949 by DQS
Started Supplying Parts to JEP,
RMEP, SPDC, Brazil, DEP,
KCEC/HCEC, RMP, SLP &
Belgium
Set up VMI Warehouse for
Darlington Engine Plant

2009 Started Supplying Parts to Quimper, France & South Africa



2017
Approved as IATF 16949
by DQS
Started Supplying Parts to
Continental, Knorr
Bremse & Brakes India





2023

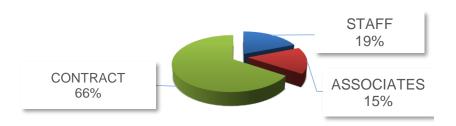
Started Supplying Parts to Cummins Juarez Plant







Organization Structure



Nishant Sagar Executive Director



A D Badave Finance Controller





Dinesh Giri

- -Plant Safety
- -Production Planning
- -QCD
- -Shop Floor Improvements



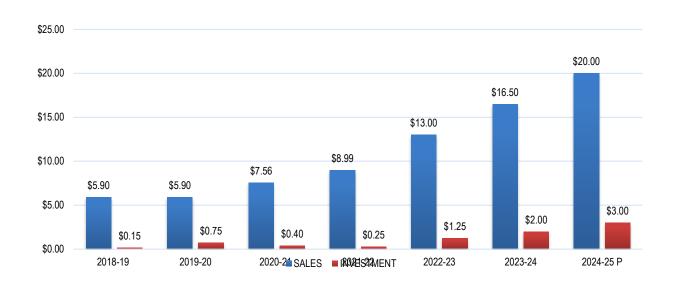
Maithili Sagar

- -MIS
- -Accounts
- -Budget Control
- -HR / Admin



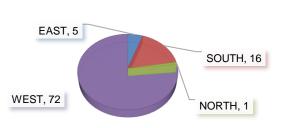
Shainu Damodaran

- -New Product Development
- -Toolroom & Design



Male

78%



Total Head Count - 350 Team Leaders - 12

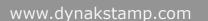
Female

22%

Team Members - 38

Operation Associates - 285

Other Associates - 15





Current Business





Customers





























100% Automotive Stampings Tier 2 Supplier >250 Active Parts – PPAP Approved 40% Exports Warehousing Capability in US, UK, France



Production Capability

Stamping / Tool Manufacture /Assembly

- Total Number of Presses 50 Nos
- Capacity Ranges from 25 T to 650 T
 - Mechanical Press 25 T to 315 T
 - Largest Press Bed Size 1500 mm x 1000 mm
 - Hydraulic Press 160 T to 650 T
 - Largest Press Bed Size 900 mm x 900 mm
- Raw Material Shearing Facility
 - Mild Steel- CRCA, HRPO, 4140H, Fe410, S700MC
 - Stainless Steel- 439,436L,409,304,304L,321,310S,201
 - Aluminium- 5754, 51820
 - Galvanised Steel, Electro Galvanised Steel
- MIG Welding & Tapping centre
- Projection Welding/TIG Welding
- Vibro-Deburring & Washing
- Ultrasonic Cleaning
- Induction Hardening

















High Quality Single Stage & Progressive Tools

- •In-house Tool Design Team
- •Monitored by a Cross-Functional APQP (Advance Product Quality Planning) team
- Supported by FMEA/MSA/SPC activities
- Designed In-House & Manufactured outsourced from Approved Vendor
- Tool Design through AutoCAD & 3D Modelling Software (Solid Edge)
- •High Quality Steels & Components
- Vacuum Heat Treated / TiN & CrN & WC Coated



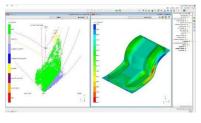




















Process Design Software

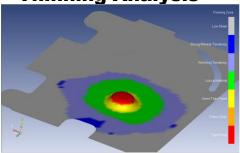
- 1. CATIA V5-6R2021-MD2 (Configuration) -3D DESIGN
- 2. SOLID EDGE ST9-3D DESIGN
- SOLID WORKS-3D DESIGN
- AUTOCAD 13 & 2017 -2D DESIGN
- FORM ANALYSIS AND BLANK

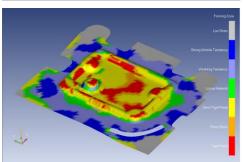




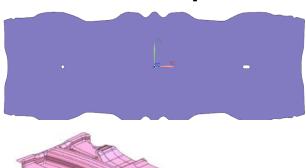


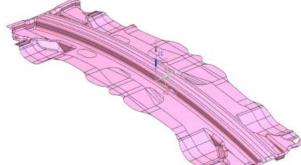
Thinning Analysis



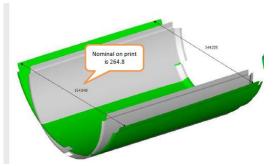


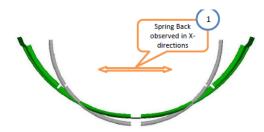
Blank Development





Spring Back Analysis





Process stages defined based on software instead of try-outs Initial acceptance with customer for thinning , crack issues, Springback Reduction in Tryouts Reduction in Blank iteration Accurate Raw material calculation for Precise and Competitive Quote



Quality Systems

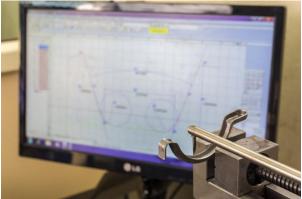
The quality and the reliability of the products are <u>accurately tested and monitored</u> by the following tools and processes;

- •IATF 16949 Gauge R&R / MSA
- SPC & Data Evaluation (Minitab)
- In house Fixture Calibration
- Metrology Equipment Online Gauging
- CMM
- Contour Tracing Machine
- •Millipore Test Equipment
- •Material Testing Equipment UTS / YS / Erickson Cupping
- Radioactive Testing equipment
- Trimos
- Flexible Arm magnifiers
- Hardness Testing M/C
- Profile Projector
- •Weld Penetration Testing M/c













Back Plates / Anchor Plates for Automotive Drum Brakes

- Dia. 6" to 14"
- In HSLA / EDD Steels; Thickness 1.80mm to 5.00mm.

Hand Brake Levers for Automotive Brakes

Thickness – 4mm & 4.50mm Material Grade – BIL55 & Fe410







Customer Tier 1: Bosch India, Brakes India

Customer Tier 2: Maruti, Tata, Renault, Nissan



PRODUCT PROGRAM: Brake Components - Boosters

Booster Shells & Piston Plates for Automotive Brakes

- Dia. 5" to 10"
- EDD Steels; Thickness 0.80mm to 1.80mm

Application in Passenger Cars / SUV's & MUV's / Light & Heavy Trucks









Customer Tier 1: Bosch India

Customer Tier 2: Maruti, Tata, Renault, Nissan



PRODUCT PROGRAM: Turbocharger Parts

Turbocharger components

- Heat Shields
- Actuator Brackets
- Clamp Plates
- V-Bands
- Oil Baffles
- Linkage Levers





Application in Passenger Cars / SUV's MUV's / Light & Heavy Trucks

Customer Tier 1: Cummins Turbo, Garrett, Borg Warner

Customer Tier 2: All Major Oem's





Engine parts

Lifting Brackets

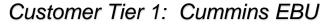
Breather Brackets

Clamping Plates

Belt Tensioner Bracket

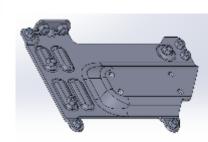
Application in Passenger Cars / SUV's MUV's / Light & Heavy Trucks

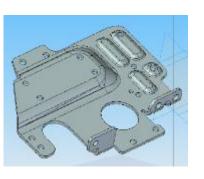




Customer Tier 2: All Major Oem's











Mixer Parts

- Flange Plates Inlet Vanes
- Heat Shields Perforated Flanges

Application in Heavy Trucks















Customer Tier 2: All Major Oem's













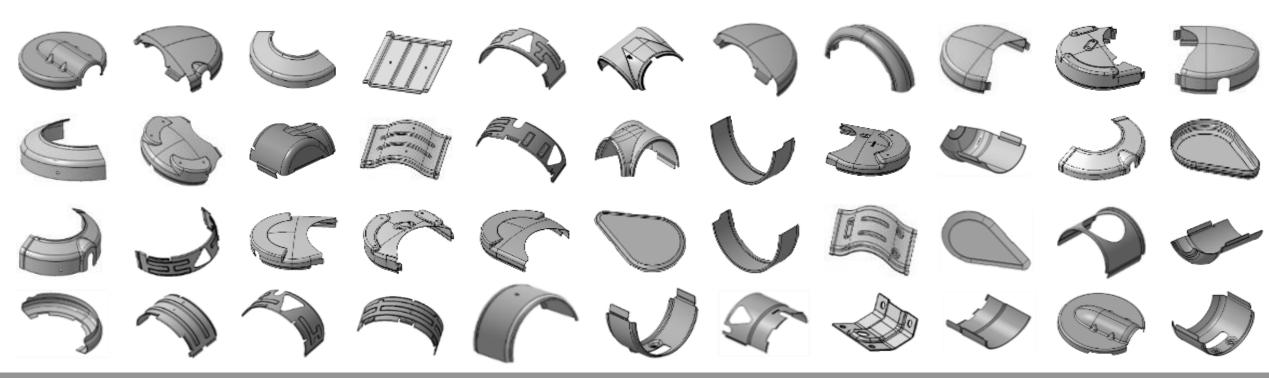




Heat Shields

- Developed Multiple Types of Heat Shields for EGR System
 - Raw Material Stainless Steel 400 Series SS439, SS409
 - Thickness 1.50mm to 2.50mm







Sensor Mounting Brackets

- Developed Multiple Types of Sensor Mounting Brackets for EGR System
 - Raw Material Stainless Steel 400 Series SS439, SS441
 - Thickness 1.50mm to 2.50mm





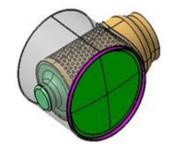


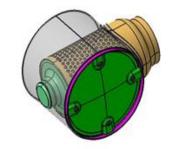
Welded Sub - Assemblies

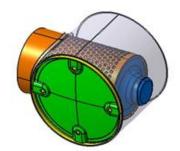
- Sub Assemblies & Child Parts
 - E Heater Module
 - Sensor Tables
 - Robotic Mig Welding
 - Robotic Tig Welding
 - **Projection Welding**

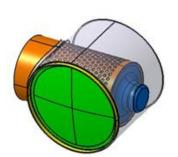


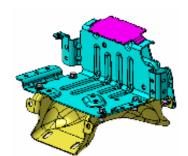


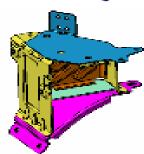














































Airbag Control Unit Base Plates

- Galfan Steel DX53D ZA130 MBCO
- Thickness upto 1.2 mm

Application in Passenger Cars / SUV's







Customer Tier 1: Continental Automotive

Customer Tier 2: Suzuki





LCV/HCV Air Brake System Sheet Metal Parts

- Air Brake Non-Pressure Plate
- Axle Mounting Bracket
- Sleeve Drag
- Cage Inners
- Washers

Application in Light & Heavy trucks



Customer Tier 1: Divgi TTS

Customer Tier 2: TML,M&M



THANK YOU