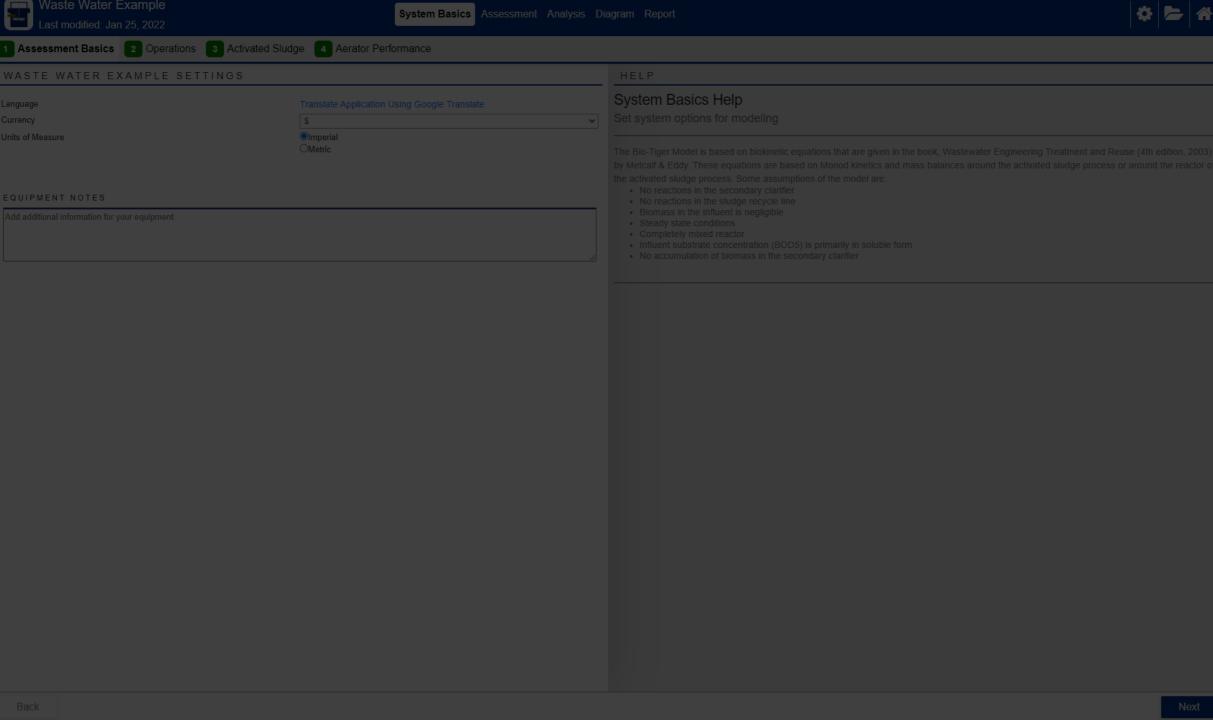
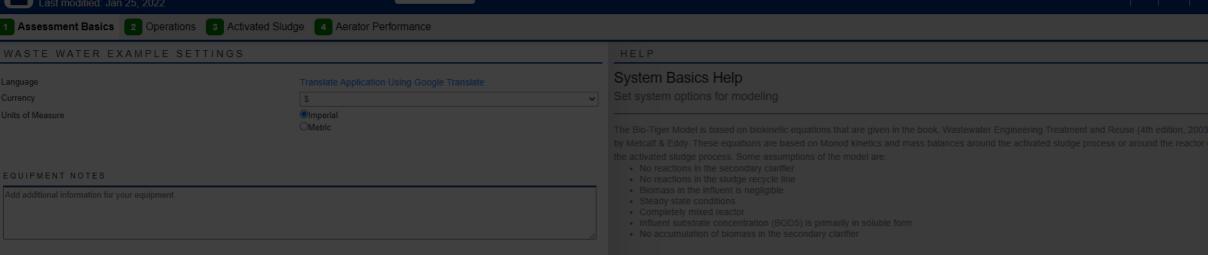
Wastewater

Setup



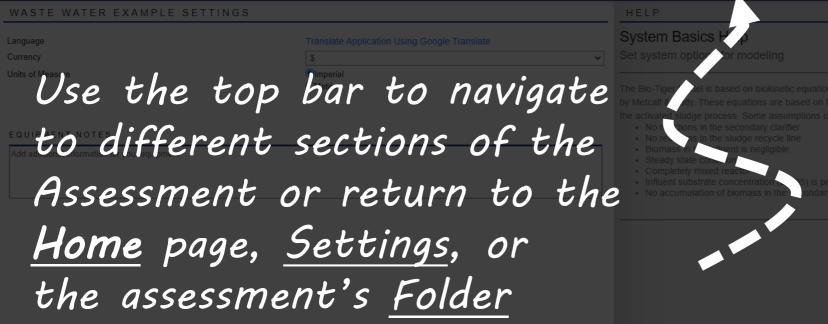


System Basics Assessment Analysis Diagram Report

Welcome to the Wastewater Assessment Module!

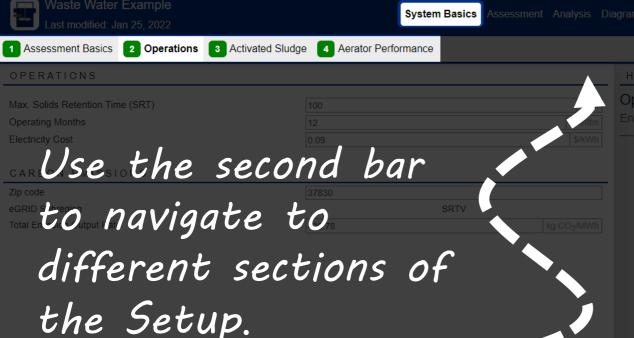
Let's get started with the System Setup by setting up your baseline (current system)!

Assessment Basics 2 Operations 3 Activated Sludge 4 Aerator Performance



Some sections are locked until you complete your System Setup.

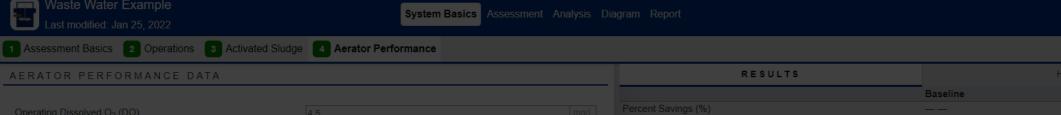
System Setup - Establish your baseline Scenario Assessment - Establish your modified Scenarios Diagram, Report, Sankey - Reports and Visuals Calculators - Pump and Motor stand alone calculation

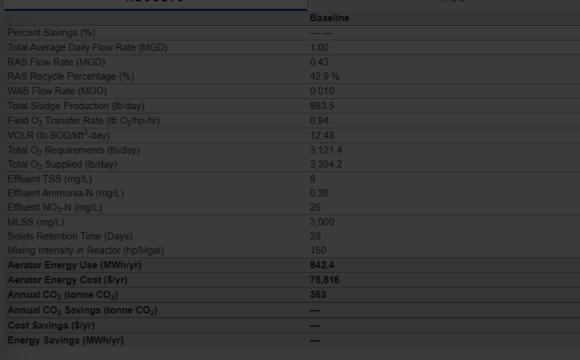


System Setup

Assessment Settings - Setup units for the assessment Operations - Data Entry relating to cost & operation Activated Sludge - Data Entry relating to field data Aerator Performance - Data Entry relating to aerator specs

Some of these are locked until you complete the previous section.







Do you have an anoxic zone with returned mixed liquor from the No



System Basics



Assessment Basics

2 Operations 3 Activated Sludge 4 Aerator Performance

AERATOR PERFORMANCE DATA

Operating Dissolved O2 (DO) O₂ Transfer Coefficient Ratio (α)

Saturation DO Concentration Ratio (B)

Aerator

Standard O2 Transfer Rate (SOTR)

Aeration Operating Power

Site Elevation

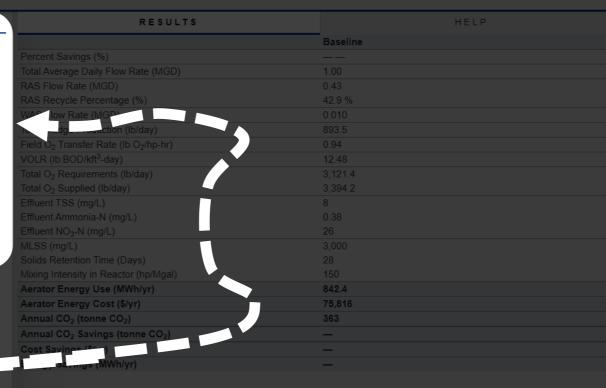
Aerator Operating Time

Type of Aerator

Aerator Speed Do you have an anoxic zone with returned mixed liquor from the

4.5	mg/L
0.84	
0.92	
Surface high speed	~
2.7	Ib O ₂ /(hp-hr)
150	hp
200	π
24	hr/day
Mechanical Aerator	~
100	%
No	~

The left side is where you enter your data





System Basics



Ib O₂/(hp₂hr)

Assessment Basics 2 Operations 3 Activated Sludge 4 Aerator Performance

On the right side you can find field Help text to give you more direction ...

HELP RESULTS

Aerator Performance Help

> Savings Suggestions

Aerator

Standard oxygen transfer rate (SOTR) is the oxygen transfer rate in tap water at 20 °C, zero DO concentration, and sea level (one atmosphere of pressure). Aeration equipment manufacturers test their equipment at standard conditions to determine the SOTR. The design engineer must adjuthe SOTR for field conditions.

Standard oxygen transfer rate in tap water at 20°C, zero DO, & sea level lb O₂/(hp-hr)

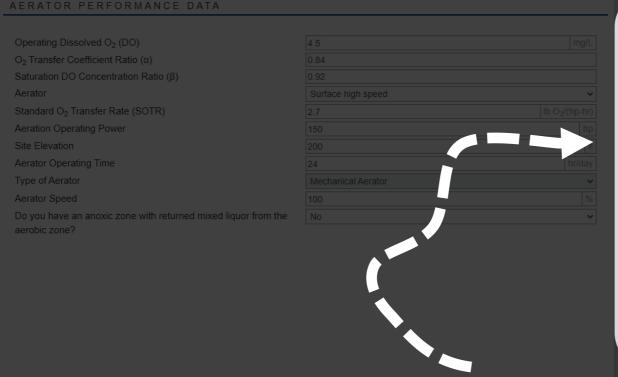
	10 OZ/(11p-111)
Diffused Air Systems	
Ultra-fine bubble diffusers	3.7
Fine bubble diffusers	3.1
Medium bubble diffusers	2.4
Coarse bubble diffusers	1.9
Mechanical Aerators	
Surface slow speed	3.1
Surface slow speed w/ draft tube	2.8
Surface high speed	2.7
Surface downdraft turbine	2.6
Submerged turbine w/ sparger	2.6
Submerged impeller	2.6
Surface brush and blade	2.7
Surface Orbal disc	2.4
Aspirator	2.1
Hybrid Aerators	
Static tube system	2.3
Jet	2.9

Please note that standard oxygen transfer capacity for diffused aeration systems is typically expressed as a percent transfer efficiency and was converted to Ib O₂/(hp-hr) by assuming a compressor efficiency of 75%, tank depth of 15 ft (4.572 m), and diffusers at 1.5 ft (0.4572 m) above tall









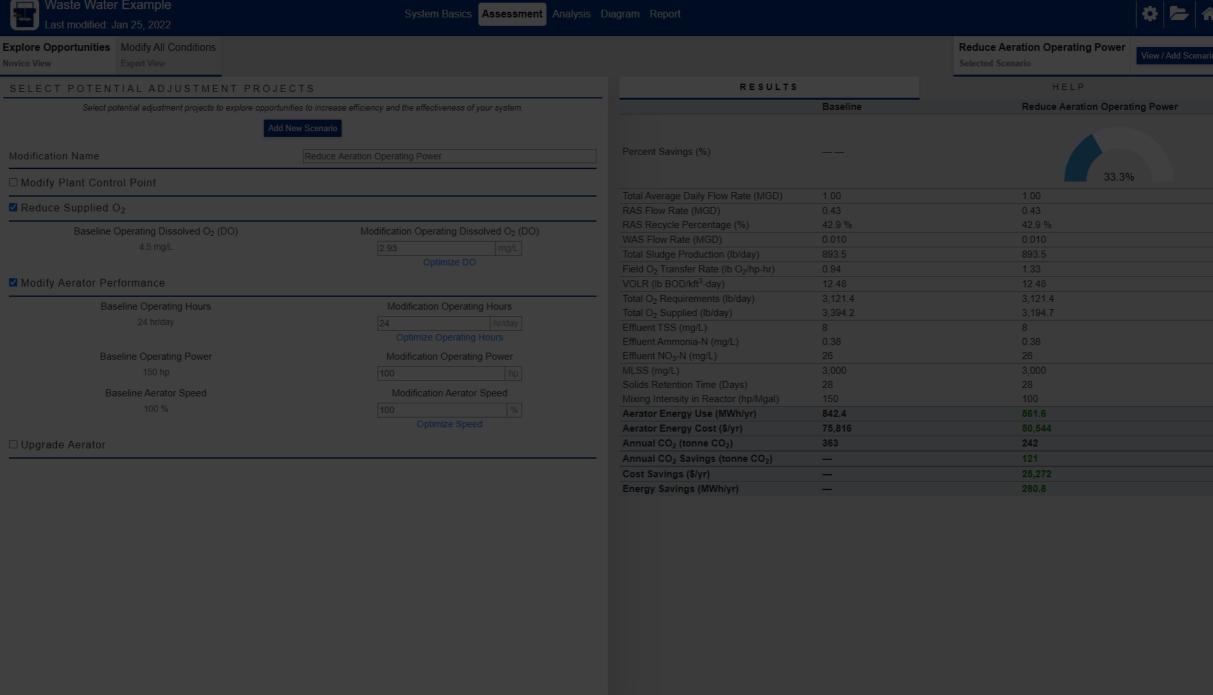
Assessment Basics 2 Operations 3 Activated Sludge 4 Aerator Performance

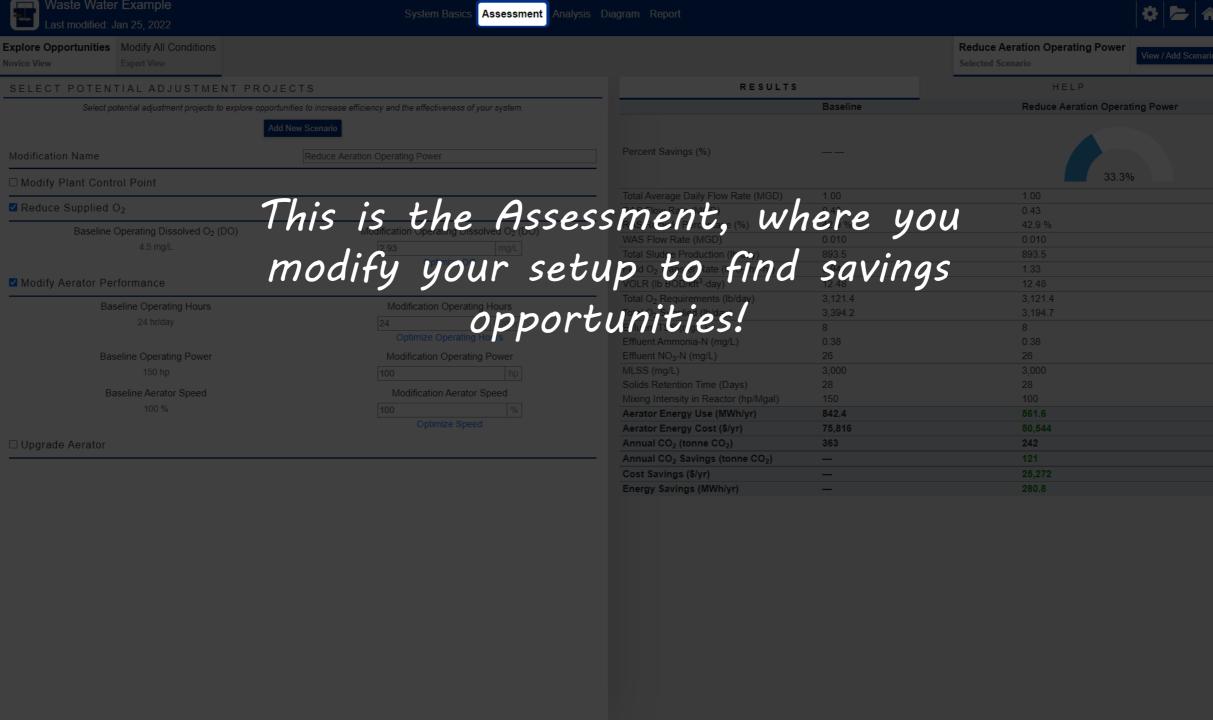
RESULTS	HELP
	Baseline
Percent Savings (%)	
Total Average Daily Flow Rate (MGD)	1.00
RAS Flow Rate (MGD)	0.43
RAS Recycle Percentage (%)	42.9 %
WAS Flow Rate (MGD)	0.010
Total Sludge Production (lb/day)	893.5
Field O ₂ Transfer Rate (lb O ₂ /hp-hr)	0.94
VOLR (lb BOD/kft ³ -day)	12.48
Total O ₂ Requirements (lb/day)	3,121.4
Total O ₂ Supplied (lb/day)	3,394.2
Effluent TSS (mg/L)	8
Effluent Ammonia-N (mg/L)	0.38
Effluent NO ₃ -N (mg/L)	26
MLSS (mg/L)	3,000
Solids Retention Time (Days)	28
Mixing Intensity in Reactor (hp/Mgal)	150
Aerator Energy Use (MWh/yr)	842.4
Aerator Energy Cost (\$/yr)	75,816
Annual CO ₂ (tonne CO ₂)	363
Annual CO ₂ Savings (tonne CO ₂)	-
Cost Savings (\$/yr)	-
Energy Savings (MWh/yr)	-

... or the Results of the baseline. Just select the tab you would like to see.

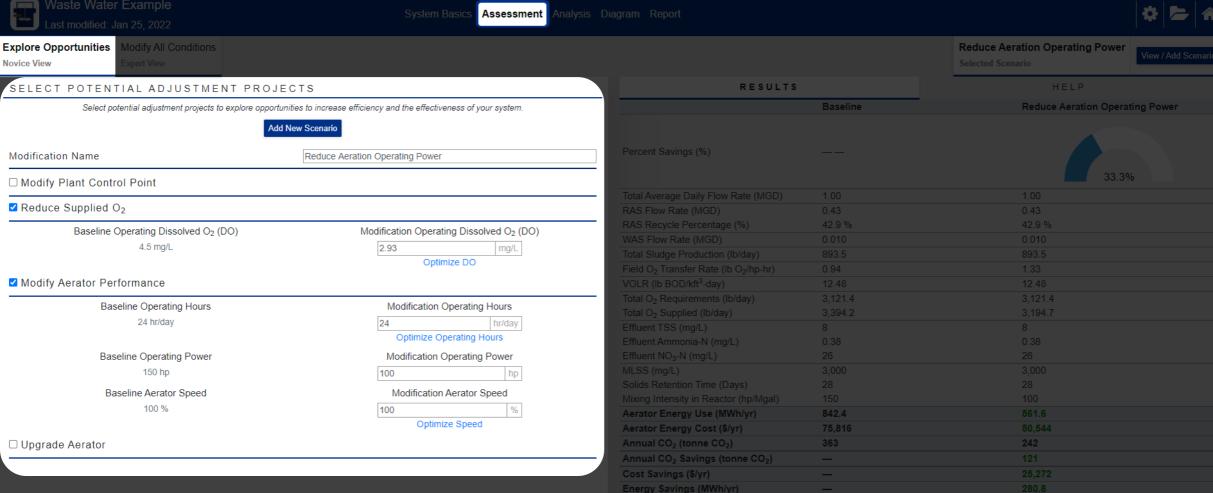
Wastewater

Assessment

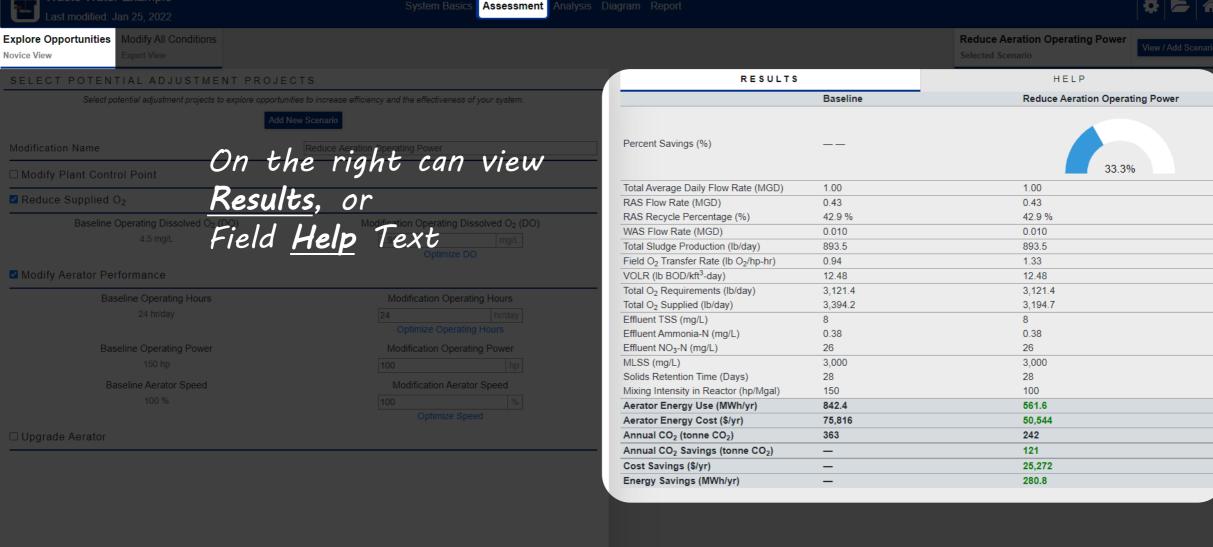




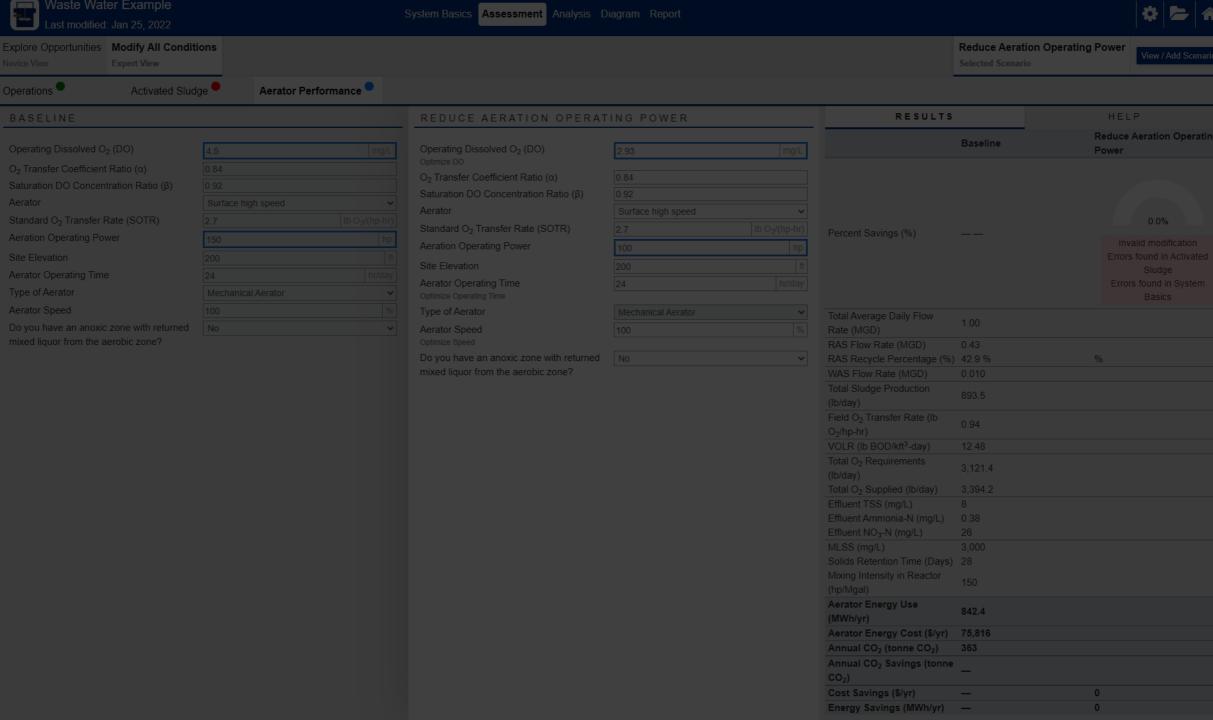


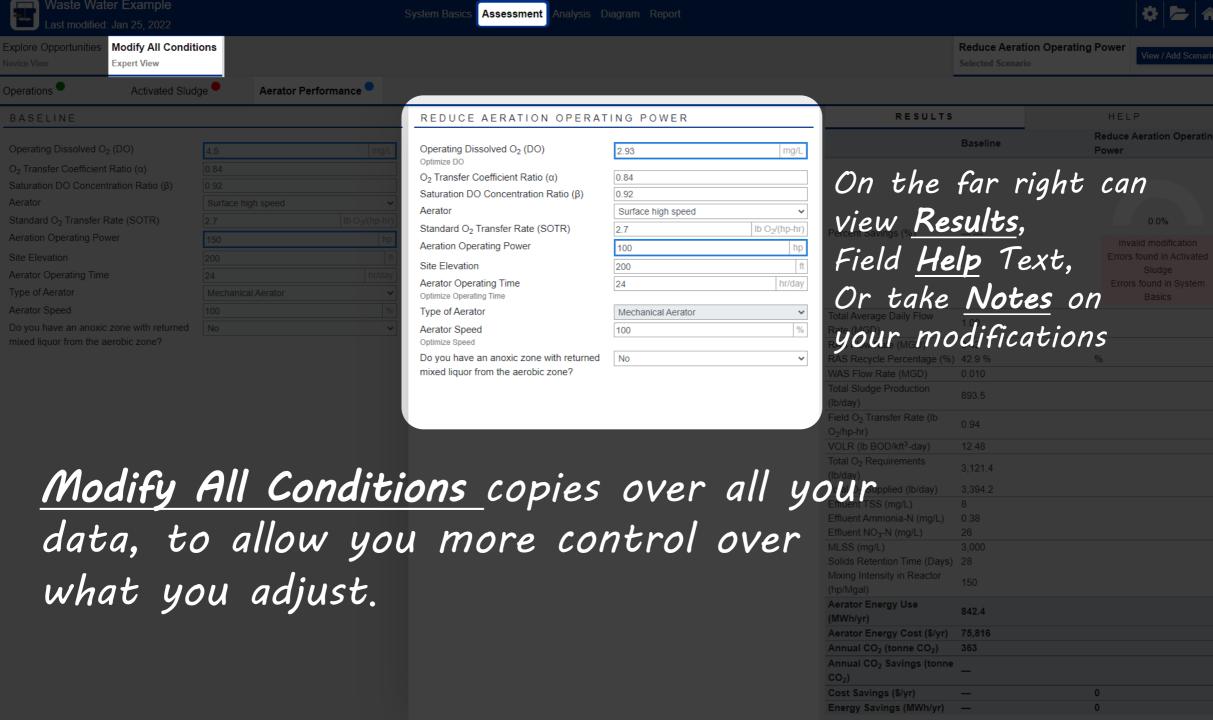


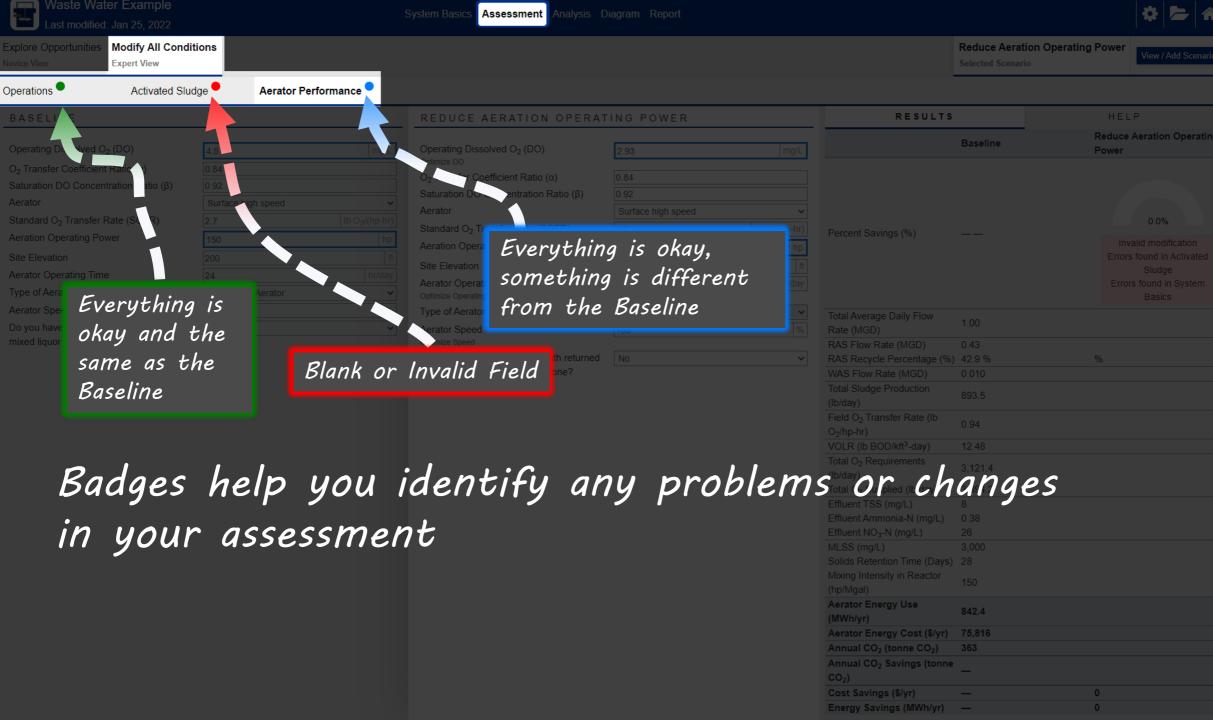
In Explore Opportunities, there are fewer data entry fields, to highlight what you are likely to try to improve.



In Explore Opportunities, there are fewer data entry fields, to highlight what you are likely to try to improve.







Wastewater

Report



System Basics Assessment Analysis Diagram Report











Result Data Report Graphs Input Summary Facility Info

Print	

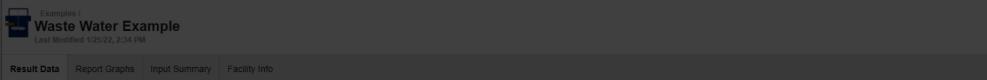
	Baseline	Reduce Aeration Operating Power
Percent Savings (%)		33.3%
nfluent		
Total Average Daily Flow Rate (MGD)	1	1
Aeration Volume in Service (Mgal)	1	1
Influent BOD ₅ Concentration (mg/L)	200	200
Influent BOD ₅ Mass Loading (lb/day)	1,668	1,668
SEC WW Oxid N Load (lb/day)	291.9	291.9
SEC WW TSS Load (lb/day)	1,668	1,668
Activated Sludge Process		
F/M Ratio (1/day)	0.089	0.089
Solids Retention Time (day)	28	28
MLSS Concentration (mg/L)	2,999.9	2,999.9
MLVSS Concentration (mg/L)	2,241.9	2,241.9
TSS Sludge Production (lb/day)	826.8	826.8
TSS in Activated Sludge Effluent (lb/day)	66.7	66.7
Total O ₂ Requirements (lb/day)	3,121.4	3,121.4
Total O ₂ Required - Denitrification (lb/day)	2,686.9	2,686.9
Total O ₂ Supplied (lb/day)	3,394.2	3,194.7
Mixing Intensity in Reactor (hp/Mgal)	150	100
RAS Flow Rate (MGD)	0.43	0.43
	42.9	42.9
WAS Flow Rate (MGD)	0.010	0.010
RAS TSS Concentration (MGD)	10,000	10,000
Total Sludge Production (lb/day)	893.5	893.5
Reactor Detention Time (hr)	24	24
VOLR (lb BOD/kft³-day)	12.5	12.5
Effluent		
Total Effluent CBOD₅ (mg/L)	4	4
Effluent TSS (mg/L)	8	
Effluent Ammonia-N (mg/L)		
Effluent NO ₃ -N (mg/L)		26



System Basics Assessment Analysis Diagram Report







	Baseline	Reduce Aeration Operating Power
Percent Savings (%)		33.3%
Influent Total Average Daily Flow Rate (MGI The report Aeration Volume in Service (Mgal) Influent BOD ₅ Concentration (mg/l Scenarios sick SEC WW Oxid N Load (lb/day)	allows you to com	pare
Aeration Volume in Service (Mgal)		
Influent BOD ₅ Concentration (mg/l	• 200	200
Influent BOD ₅ Mass Loading (Ib/day) Cenario	le-bu-side	1,668
SEC WW Oxid N Load (lb/day)	291.9	291.9
SEC WW TSS Load (lb/day)	1,668	1,668
Activated Sludge Process		
F/M Ratio (1/day)	0.089	0.089
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Effluent Ammonia-N (mg/L)		
Effluent NO₃-N (mg/L)	26	26



System Basics Assessment Analysis Diagram Report



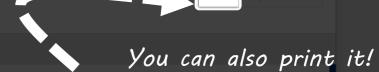








Result Data Report Graphs Input Summary Facility Info



	Baseline	Reduce Aeration Operating Power
Percent Savings (%)		33.3%
Total Average Daily Flow Rate (MGF) Aeration Volume in Service (Mgaf)	lows you to co.	mpare
	200	200
Influent BODs Concentration (mg/L Scenarios side	-hu-side	1,668
SEC WW Oxid N Load (lb/day)	291.9	291.9
SEC WW TSS Load (lb/day)	1,668	1,668
Activated Sludge Process		
F/M Ratio (1/day) It includes	0.089	0.089
Solids Retention Time (day)	28	28
MLSS Concentration (mg/L) Side-by-side results	2,999.9	2,999.9
MLVSS Concentration (mg/L)	2,241.9	2,241.9
TSS Sludge Production (lb/day) Graphs	826.8	826.8
TSS in Activated Sludge Effluent (lb/day)	1 •	66.7
Total O ₂ Requirements (Ib/day) Side-by-side list of a Total O ₂ Required - Denitrification (Ib/day)	III Input aata	3,121.4 2,686.9
	2,000.9	3,194.7
Total O ₂ Supplied (Ib/day) Any Facility Info add Mixing Intensity in Reactor (hp/Mgal)	ea in the tolaer	100
RAS Flow Rate (MGD)	0.43	0.43
	42.9	42.9
WAS Flow Rate (MGD)	0.010	0.010
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