



Steam Assessment User Manual

Created By: Oak Ridge National Laboratory

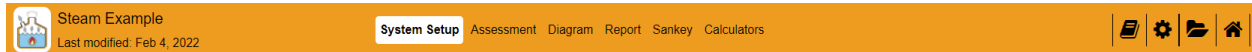
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Module Navigation

Use the top banner to navigate around the module. A footer bar with “Next” and “Back” button can also be used to move through the System Setup to the Report.



Main Tabs

System Setup – Establish your baseline by entering the existing data for your steam system.

Assessment – Modify system scenarios to find potential savings opportunities.

Diagram – Graphical visualization of a steam system.

Report – Full printable breakdown of the system and potential saving scenarios.

Sankey – Visual representation of the energy consumption and production of the scenarios.

Calculators – Stand alone calculators for steam system properties.

*Some of the tabs will be disabled until the System Setup is completed.

Additional Buttons

Book – The book will open a new window with the Wastewater User Manual you are reading.

Gear – The gear wheel will navigate you to MEASUR’s global settings page.

Folder – The folder will navigate you to the assessment dashboard folder this assessment is in..

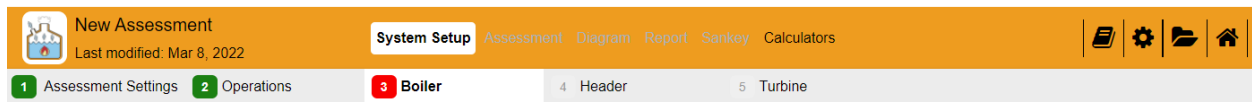
Home – The house will bring you to MEASUR’s home page.

System Setup

The system setup is where you enter the baseline data for your wastewater treatment system. The system setup is broken up into five tabs, each with a related set of input fields to be filled out. Field by field help text is provided for each input field, it will appear in the help panel when an input field is clicked on.

Navigation

Use the second bar to navigate to different sections of the Setup. The tabs will be color coded to indicate the state of the corresponding tab data. Tabs will be disabled in the previous steps have errors in their data.



Assessment Settings – Select the units for the assessment.

Operations – Data entry relating to cost and operation.

Boiler – Data entry relating to the boiler.

Header – Data entry relating to the header.

Turbine – Data entry relating to the turbines (optional).

Tab colors:

Green - Valid data entered for tab.

Red – Invalid or missing data entered for tab.

Yellow – Data entered outside of expected range.

Gray – Disabled tab, previous tab's are incomplete.

Data Entry

The screenshots below show how to enter data for the System Setup. Input fields will highlight red and an error message will appear if the data that is entered is invalid.

BOILER DETAILS

Boiler Combustion Efficiency	<input type="text" value="85"/>	%
Calculate Efficiency		
Blowdown Rate	<input type="text" value="40"/>	%
Calculate Blowdown Rate		
Value can't be greater than 25 %.		
Is the blowdown flashed?	<input type="text" value="No"/>	
Preheat Make-up Water with Blowdown	<input type="text" value="No"/>	
Steam Temperature	<input type="text" value="588"/>	°F
Deaerator Vent Rate	<input type="text" value="0.1"/>	%
Deaerator Pressure	<input type="text" value="150"/>	psig

Use the left panels in the System Setup to enter the data for your existing steam system.

Links underneath input field labels can be used to calculate corresponding input values.

The right hand panel contains help text. The panel will show help relating to the field you are currently focused on.

HELP

Boiler Help

Enter measured data to calculate your system's annual savings potential.

Blowdown Rate

Percent of incoming feedwater mass flow leaving the boiler as blowdown (saturated liquid at boiler pressure). Generally, 1% to 5%.

Assessment

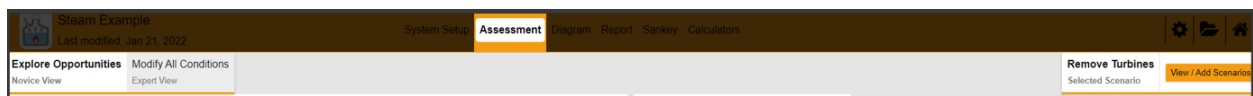
The assessment section of the module allows you to explore how modification scenarios for your system may provide cost, energy and emissions savings. Your baseline must be setup completely prior to making modifications.

There are two ways to conduct assessments which will be explained in further detail later in this section.

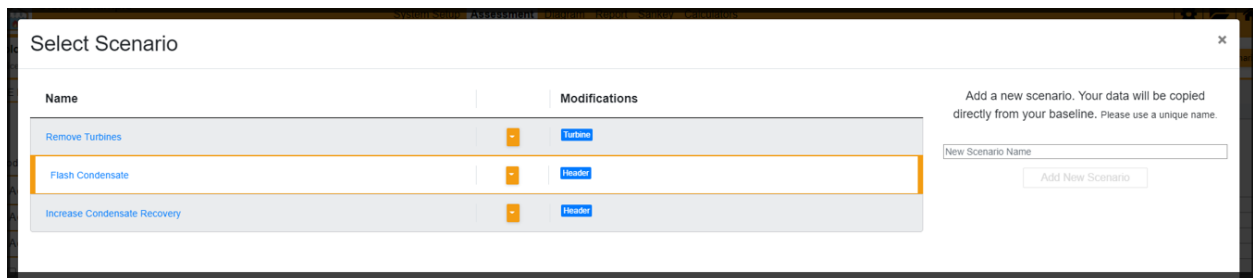
- Explore Opportunities (Novice View)
- Modify All Conditions (Expert View)

Navigation

As with the System Setup, there is a secondary set of tabs to navigate between the two assessment options.



Multiple scenarios can be created, the current “Selected Scenario” will be displayed on the right hand side of this bar. The “View / Add Scenarios” button opens up a modal used to manage your scenarios:



The modal can be used to:

- Create new scenarios
- Create copies of existing scenarios
- Delete or rename scenarios
- Selecting scenarios for viewing and modifying

Explore Opportunities (Novice View)

In “Explore Opportunities” there are fewer data entry fields to find savings opportunities. The page is split into two sections. The left hand side has a checklist of likely modifications to improve your system. The right hand side provides results, a sankey diagram and field by field help text.

Explore Opportunities Modify All Conditions
Novice View Expert View

SELECT POTENTIAL ADJUSTMENT PROJECTS
Select potential adjustment projects to explore opportunities to increase efficiency and the effectiveness of your system.

[Add New Scenario](#)

Modification Name

- ☐ Adjust General Operations
- ☐ Adjust Unit Costs
- ☐ Adjust Boiler Operations
- ☐ Adjust Condensate Handling
- ☐ Adjust Heat Loss Percentages
- ☐ Adjust Steam Demand/Usage
- ☐ Modify High Pressure to Condensing Steam Turbine
- ☒ Modify High to Low Pressure Steam Turbine
 - ☒ Change Initial Turbine Status

Baseline	Modifications
Turbine Status	Turbine Status
On	<input type="text" value="Off"/>
- ☒ Modify High to Medium Pressure Steam Turbine
 - ☒ Change Initial Turbine Status

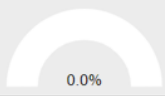
Baseline	Modifications
Turbine Status	Turbine Status
On	<input type="text" value="Off"/>
- ☐ Modify Medium to Low Pressure Steam Turbine

Each checklist item will provide input fields to modify the scenario. The data for your baseline is also displayed on the left.

The “Results” tab will show the calculated results and savings of the modified scenario.

The “Sankey” tab will display a Sankey diagram for either the baseline or selected modification scenario.

Field by field help text will display in the “Help” panel as input fields are clicked on.

	RESULTS	SANKEY	HELP
	Baseline	Remove Turbines	
Percent Savings (%)	—		
Fuel Usage (MMBtu/yr)	4,123,948.9	3,613,662.5	
Fuel Cost (\$/yr)	\$23,836,424	\$20,886,969	
Electricity Usage (kW/yr)	40,000,000	150,460,541	
Electricity Cost (\$)	2,000,000	7,523,027	
Water Usage (gal/yr)	176,236,210.5	157,569,214.8	
Water Cost (\$/yr)	440,591	393,923	
Power Generated (kW/yr)	13,807.6	0	
Process Use (MMBtu/yr)	306.5	306.5	
Stack Loss (MMBtu/yr)	77.3	67.8	
Vent Losses (MMBtu/yr)	0.5	0.4	
Unrecycled Condensate Losses (MMBtu/yr)	51.5	46.9	
Turbine Losses (MMBtu/yr)	0	0	
Other Losses (MMBtu/yr)	35.8	33	
Annual Emissions (tonne CO ₂ /yr)	236,047.93	256,556.32	
Annual Emissions Savings (tonne CO ₂ /yr)	—	-20,508.4	
Annual Cost (\$/yr)	26,277,015	28,803,919	
Annual Savings (\$/yr)	—	-2,526,904	

Modify All Conditions (Expert View)

The “Modify All Conditions” tab allows you to adjust all aspects of the steam system that was entered in the System Setup, allowing more control of the changes you make to your baseline.

The screenshot shows the 'Modify All Conditions' interface with two panels: 'BASELINE' and 'FLASH CONDENSATE'. The 'Header' tab is selected, indicated by a blue dot. The input fields for both panels are identical:

Field	Value	Unit
Number Of Headers	3	
Condensate Return		
Condensate Return Temperature	150	°F
Flash Condensate Return	No	
High Pressure Header		
Pressure	600	psig
Process Steam Usage	50	kib/hr
Condensate Recovery Rate	50	%
Heat Loss	0.1	%

The left input panel will show the input data for the baseline setup. The right input side will show the input data for the selected scenario you are adjusting.

The tabs correspond to the tabs from the System Setup, with the color coded dots corresponding to the changes that have been made to that category of the fan system.

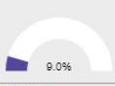
- Green = Everything is the same as the baseline
- Blue = Something has been changed from the baseline
- Red = There is invalid data somewhere in the baseline or modification scenario
- Orange = A data field has a valid value but is outside of an expected calculated range

The furthest right hand side will have a panel with a set of tabs.

“Results” shows the live results of the baseline and selected scenarios with savings results calculated.

“Help” again provides field by field help text for each input field.

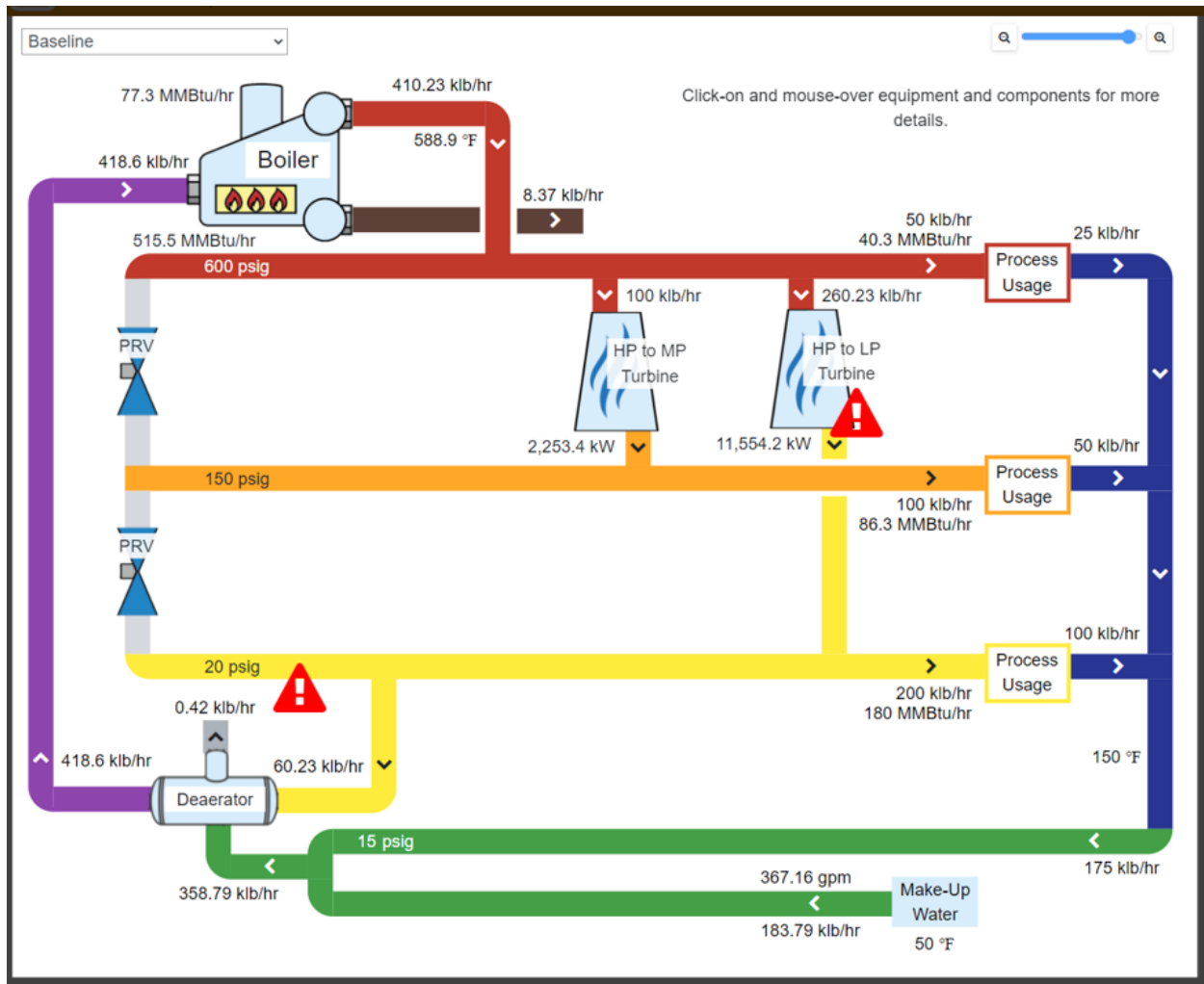
“Notes” provides a section to adds notes for the selected modification scenario that will appear in the report.

RESULTS	HELP	NOTES
Baseline	Remove Turbines	
Percent Savings (%)	— —	
Fuel Usage (MMBtu/yr)	4,535,471	4,121,988.1
Fuel Cost (\$/yr)	\$26,215,022	\$23,825,091
Electricity Purchased (kWh/yr)	40,000,000	41,059,330.7
Electricity Cost (\$)	2,000,000	2,052,967
Water Usage (gal/yr)	267,383,137.5	176,152,416.8
Water Cost (\$/yr)	668,458	440,381
Power Generated (kW)	13,932.6	13,800.2
Process Use (MMBtu/yr)	306.4	306.4
Stack Loss (MMBtu/yr)	85	77.3
Vent Losses (MMBtu/yr)	0.6	0.5
Unrecycled Condensate Losses (MMBtu/yr)	51.5	51.5
Turbine Losses (MMBtu/yr)	0	0
Other Losses (MMBtu/yr)	80.9	35.8
Annual Emissions (tonne CO ₂)	240,652.09	219,137.55
Annual Emissions Savings (tonne CO ₂)	—	21,514.54
Annual Cost (\$)	28,883,480	26,318,439
Annual Savings (\$)	—	2,565,041

Diagram

Use the steam diagram to visualize details of your steam system setup. Explore steam properties for all aspects of your steam system for the baseline setup and all modification scenarios. Here you can quickly view steam mass flows and cost results. Giving an insight into the cost of steam!

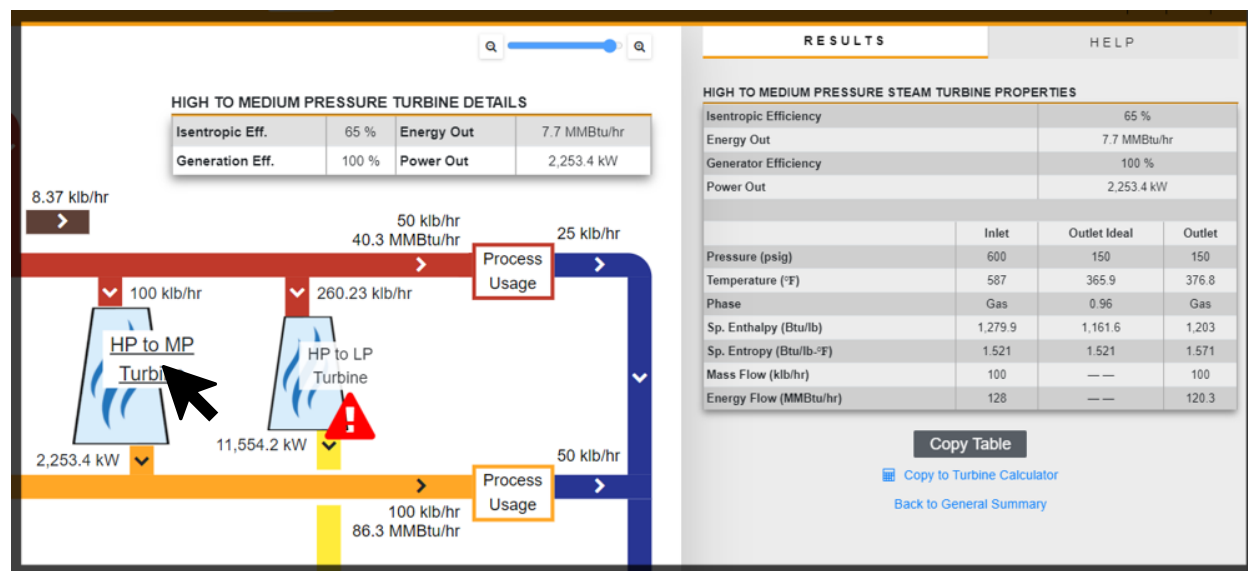
Switch between the baseline and modification scenarios with the dropdown in the upper left hand corner. Use the slider on the upper right hand corner to zoom in and out of the diagram.



Hovering over the arrows and equipment labels will provide a table of steam properties at that given location in the system.

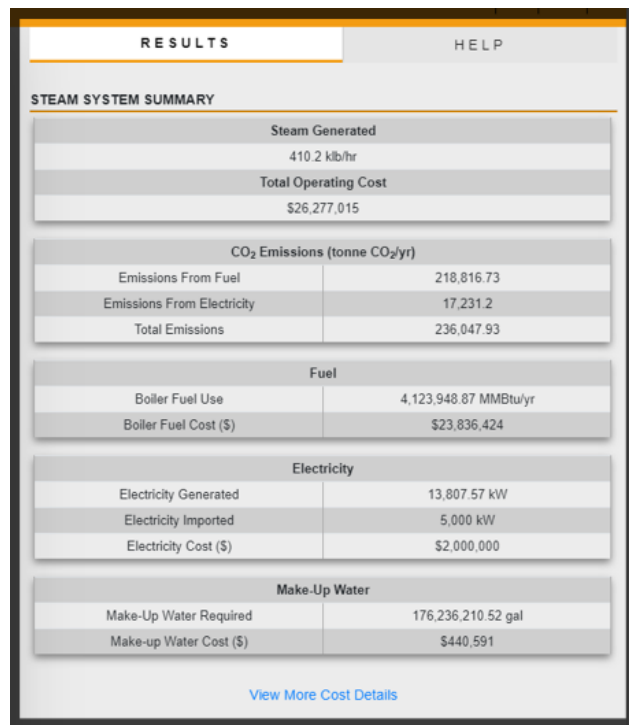
Clicking the equipment labels will give further details in the Results tab of the right hand panel.

Underneath the table there will be a “Copy to – Calculator” button that will copy the properties of the selected equipment over to a standalone calculator for further inspection.



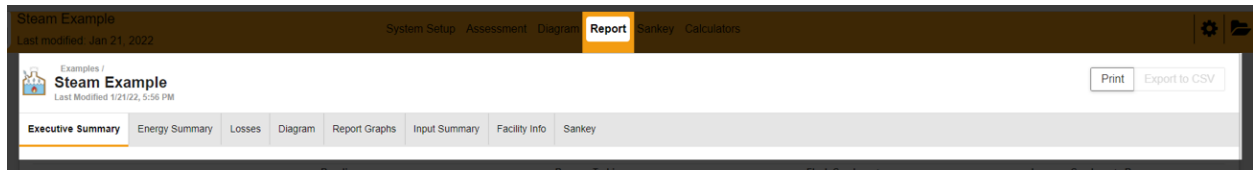
The “General Summary” under the results tab will provide a breakdown of the emissions, cost and other consumption details.

The “View More Cost Details” link will display a table with additional cost details including marginal steam costs.



Report

The report is a printable summary of the baseline and scenarios you have created in the assessment. Tables and graphs are provided to analyze the impacts the changes have on each scenario comparitively. There is a secondary set of tabs to navigate to different pieces of the report. The “Print” button in the top right hand corner will generate a PDF report.



- Executive Summary: A financial breakdown of the current setup and modification scenarios. Modification notes will be found here, as well a details of the different modification projects.
- Energy Summary: A detailed breakdown of the energy consumption, generation, and emissions in the system.
- Losses: A detailed summary of input and output energy and where energy is loss throughout the system.
- Diagram: The same system diagrams found in the “Diagram” section of the module.
- Report Graphs: A set of graphical representations of the energy in the system.
- Input Summary: A table of the input data for the baseline and each scenario.
- Facility Info: The facility information provided for the folder that this assessment was created in.
- Sankey: The same sankey diagrams found under the “Sankey” section of the module.