

1. Procedure summary

This process describes the Paddlewheel Start/Stop Procedure at the IABR in Columbus, NM.

Related Procedures

Lock Out Tag Out Policy

Procedure impacts and concerns

Safety	Ensure all personnel are clear of the paddlewheel area prior to start-up
Quality	N/A
Delivery	N/A
Environmental	N/A
Cost	N/A
Compliance	N/A

Responsibilities and owners

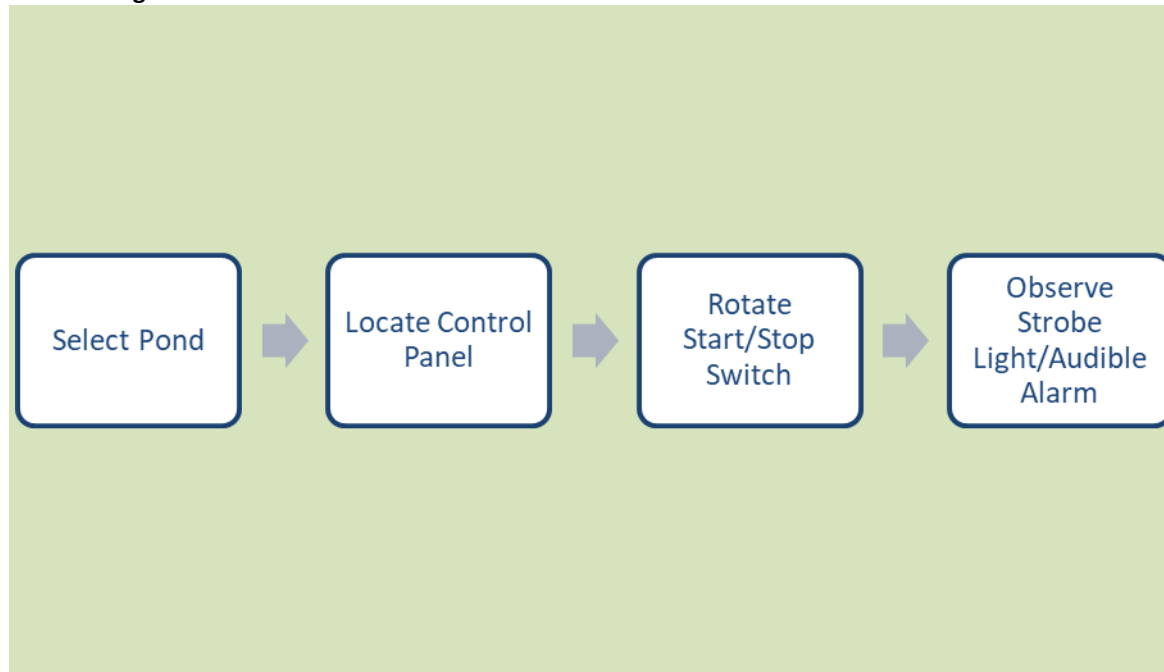
Document Owner	Manage content and distribution	Mark DuPont
Process Owner	Responsible for content and process validation	Mark DuPont
Site Manager	Responsible for implementation and conformance	Rebecca White

2. Process

Process description

Start/Stop process for Paddlewheel Assembly

Process diagram: Work Instruction



There are (4) ponds per regional control panel

Process steps

- 2.3.1 Select the pond you wish to operate.
- 2.3.2 Locate the associated electrical control panel within the pond region.
 - 2.3.2.1 Ensure all personnel are clear of the paddlewheel assembly.
- 2.3.3 Rotate the Start/Stop switch to the desired mode of operation.
- 2.3.4 Observe the flashing strobe light and audible alarm at the selected pond. This will indicate the paddlewheel is going to start within 10 seconds.

Note:
Paddlewheel
Start/Stop
switches located
in front of panel.

Figure 2-
Electrical
Control Panel



Figure 3- Start/Stop switch

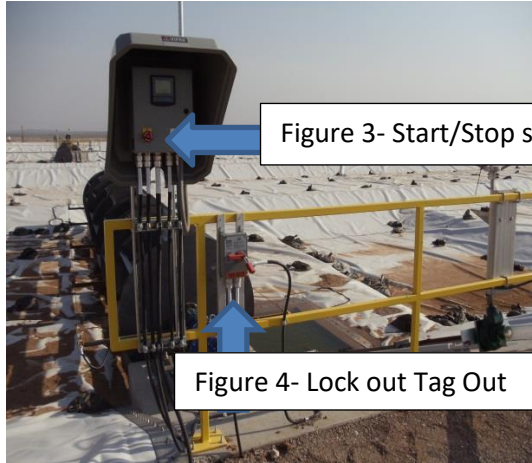


Figure 4- Lock out Tag Out

3. Required documents

Input documents

Output documents

4. Document control

Revision history

R0 – Initial Release – Mark DuPont	16 Feb 2012
R1 – Leo Willis Updated	December 30 2014

Document approval

<Name>

<Approval date>

Document reviewers

5. Risk analysis

<Risk name>

<Mitigation plan>

<Owner>

<RPN>