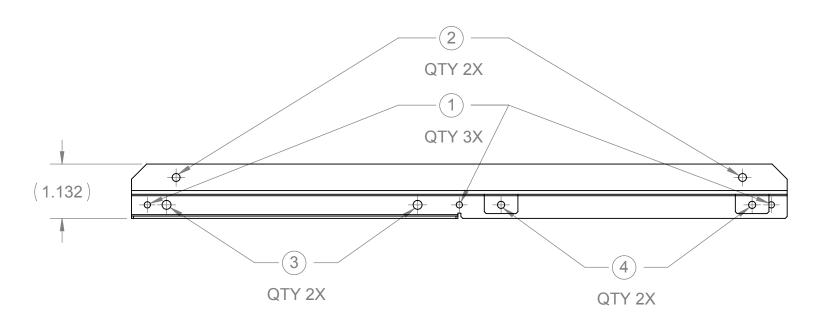
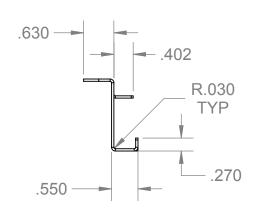
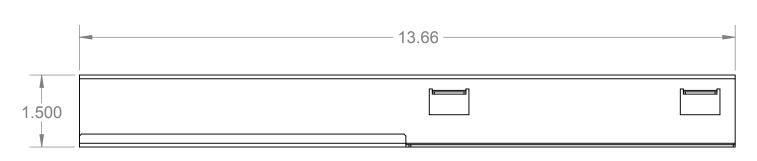
REVISIONS								
REV.	DESCRIPTION	DATE	APRVD.					
С	RELEASED FOR PROTOTYPING	2018-12-10	JSK					







## NOTES

- 1. CAD MODEL IS TO BE THE MASTER REFERENCE; REFER TO CAD MODEL FOR REMAING DIMENSIONS
- 2. BREAK ALL BURRS AND SHARP EDGES TO .005" R MIN
- 3. MATERIAL: 18 GAUGE STEEL (0.048" NOMINAL), GALVANNEAL
- 4. FINISH: NONE

HOLE TABLE								
NO.	QTY	TYPE	HOLE DIAMETER	WIDTH	LENGTH	PURPOSE	HARDWARE	
1	3	HOLE	0.131 +/- 0.002	-	-	RIVET (LOCATING HOLE)	1/8" BLIND RIVET	
2	2	HOLE	0.166 +0.003 / -0	-	-	PEM NUT (INSTALLATION HOLE)	S-440-1ZI	
3	2	HOLE	0.188 +/- 0.005	-	-	CLEARANCE HOLE	-	
4	2	HOLE	0.150 +/- 0.005	-	-	SCREW (CLEARANCE HOLE)	#4-40 SCREW	

PROF THE INFORMATION CONTAINED IDEAZ LLC. ANY REPRODUCTIC WRITTEN PERMISSION OF IDEA		人 IC	DE	EAZ		
TOLERANCES: FRACTIONAL ±1/32"	STEEL, 18 GA, GALVANNEAL		ŀ: ŒT, INNER, 1U			
LINEAR .X ±0.03 .XX ±0.01 .XXX ±0.005	FINISH:	PART NO: 173531	4			REV.
FINISH Ra 500 FINISH INTERPRET GD&T PER ASME Y14.5M-1994	PROCESS:	DRAWN BY:		DRAWN DATE	Ē.	
DO NOT SCALE DRAWING	SUPPLIER PART NO:	SIZE:	SCALE: 1:2		SHEET: 1 OF 2	

