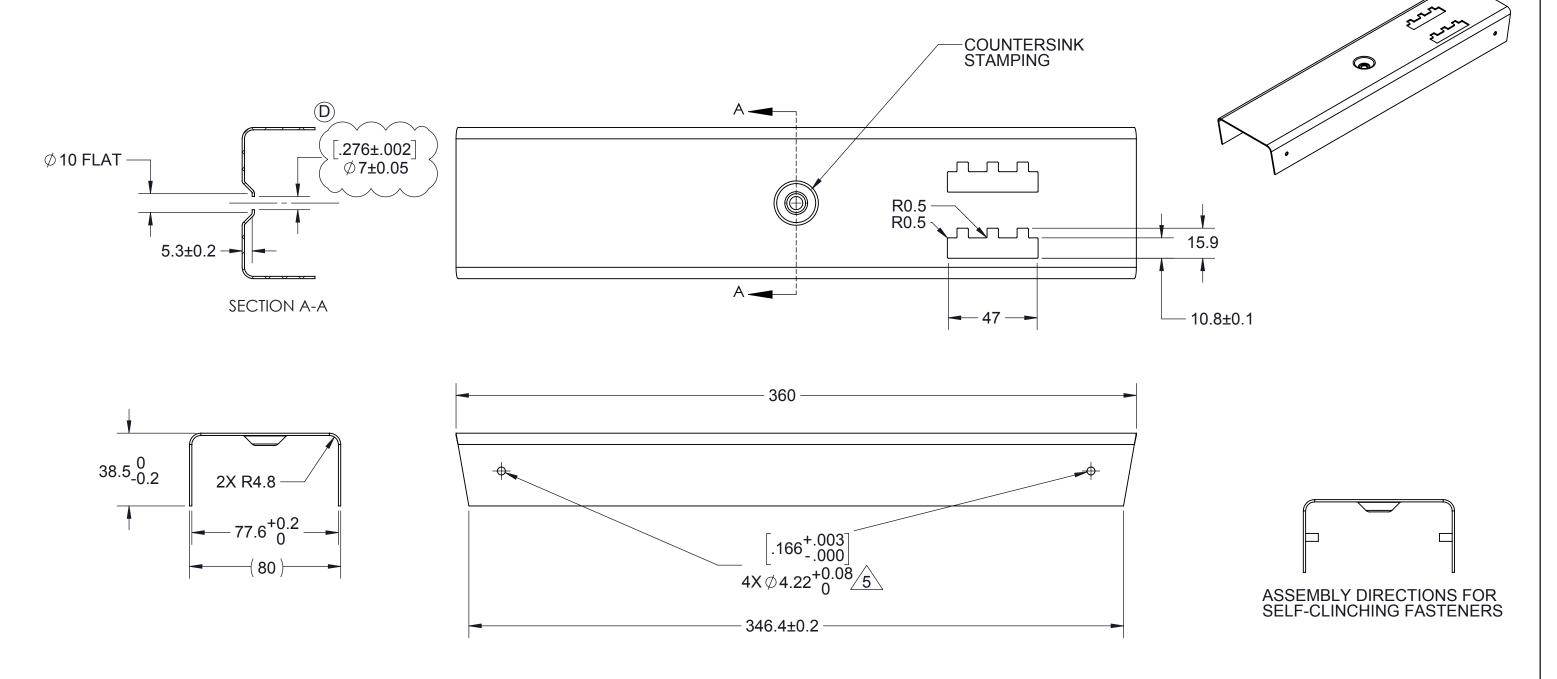
	REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED	
Α	released for prototype	2018-08-03	JSK	
В	VARIOUS UPDATES; RELEASED FOR PROTOTYPE	2018-08-15	JSK	
C	CHANGES INDICATED BY REVISION CLOUDS	2018-09-06	JSK	
D	INCREASED HOLE DIAMETER TO 7 mm TO ACCOMMODATE EXISTING PUNCH TOOL	2018-09-27	JSK	



NOTES

- 1. CAD MODEL IS TO BE THE MASTER REFERENCE; REFER TO CAD MODEL FOR REMAINING DIMENSIONS
- 2. BREAK ALL BURRS; NO SHARP EDGES SHALL REMAIN AFTER POWDER COAT IS APPLIED, R 0.003" R MIN
- 3. MATERIAL: 18 GAUGE STEEL, GALVANNEAL
- 4. FINISH: POWDER COAT, RAL 9005, MATTE (SHERWIN WILLIAMS EBS1-01715, TF BLACK)
- 5. QTY 4X #4-40 x 5/16" SELF-CLINCHING BLIND STANDOFFS; PEM BRAND BSO-440-10 IS PREFERRED; EQUIVALENTS ARE ACCEPTABLE WITH VALIDATION; THREAD MASKING NOT REQUIRED PRIOR TO POWDER COAT

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TOLERANCES: FRACTIONAL ±0.75	SEE NOTES	W2 CO				PART REV.
LINEAR X ±0.75 XX ±0.25 XXX ±0.125	SEE NOTES	173530	2	Inc		D
FINISH CHI 12.5 INTERPRET GD&T PER ASME Y14.5M-1994	PROCESS:	DRAWN BY:		DRAWN DATE:		
DO NOT SCALE DRAWING	SUPPLIER PART NO:	SIZE:	SCALE: 1:2		SHEET: 1 OF 1	