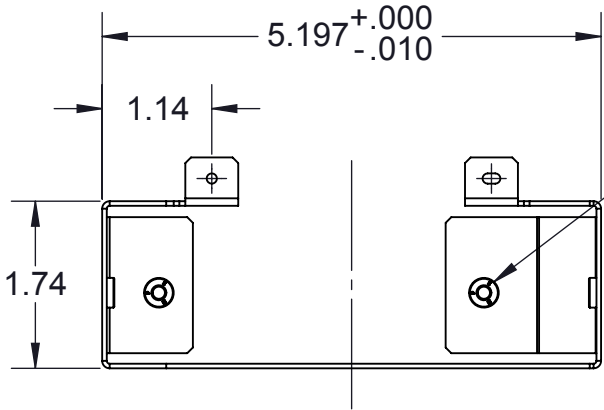
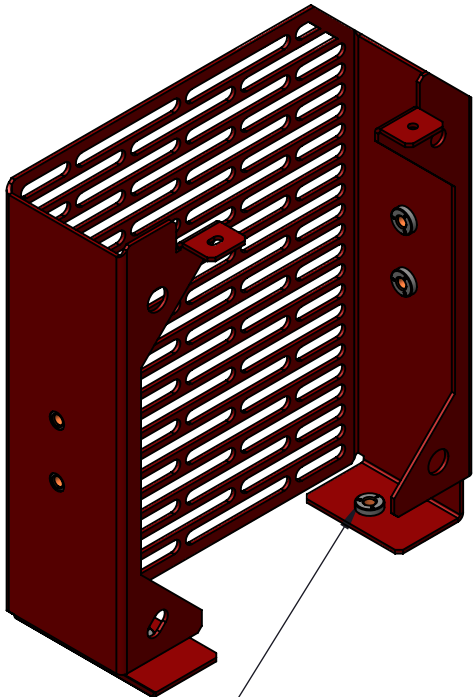
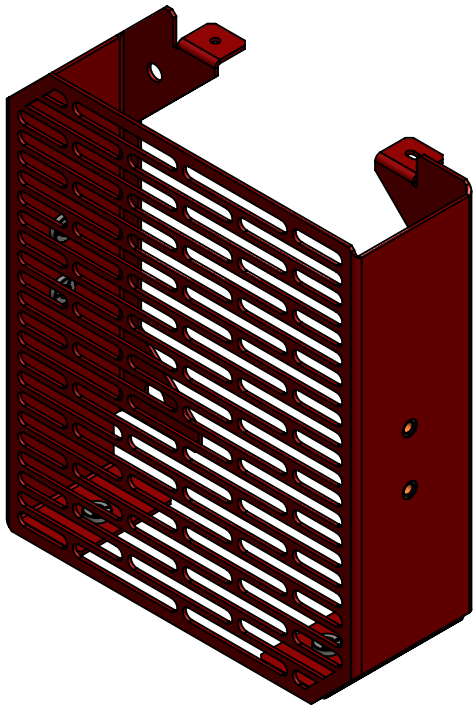


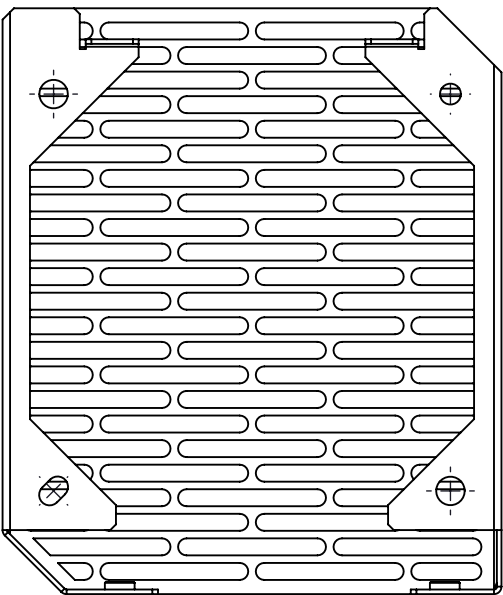
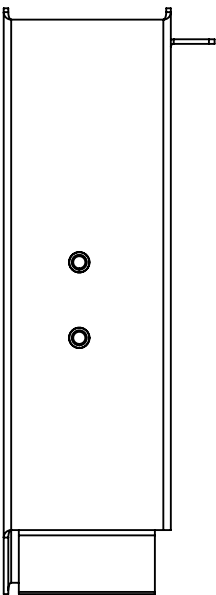
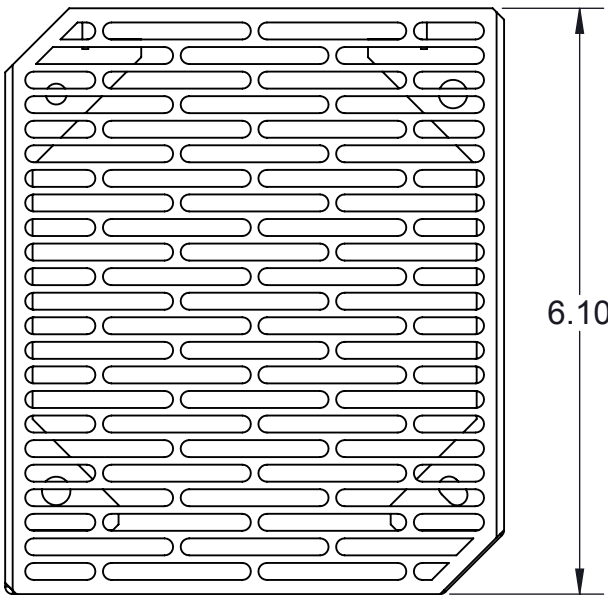
REVISIONS		
REV.	DESCRIPTION	DATE
05	EQUIVALENT CAPTIVE NUTS ACCEPTABLE	6/15/2018



CAPTIVE NUTS TO BE INSTALLED PER
MANUFACTURER'S SPECIFICATIONS



QTY 6X S-M4-1ZI
OR EQUIVALENT



- NOTES:
- CAD MODEL IS TO BE THE MASTER REFERENCE; REFER TO CAD MODEL FOR REMAINING DIMENSIONS
 - BREAK ALL BURRS; NO SHARP EDGES SHALL REMAIN AFTER POWDER COAT IS APPLIED, R 0.003" R MIN
 - MATERIAL: 18 GAUGE STEEL, GALVANNEAL
 - FINISH: POWDER COAT, RAL 3002 CARMINE RED, SATIN

PROPRIETARY AND CONFIDENTIAL:		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF IDEAZ USA. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF IDEAZ USA IS PROHIBITED.	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ALL UNTOLERANCED DIMENSIONS ARE BASIC TOLERANCES: FRACTIONAL ±1/32" ANGULAR ±0.5° LINEAR X ±0.03 XX ±0.01 XXX ±0.005		IDEAZ	
MATERIAL: SEE NOTES		DESCRIPTION: SC1 REAR GRILL	
FINISH: SEE NOTES		PART NO: 742928	PART REV. 05
PROCESS:		DRAWN BY:	DRAWN DATE:
SUPPLIER PART NO:		SIZE: B	SCALE: 1:2
DO NOT SCALE DRAWING		SHEET:	1 OF 1