

→ LAYER TOP

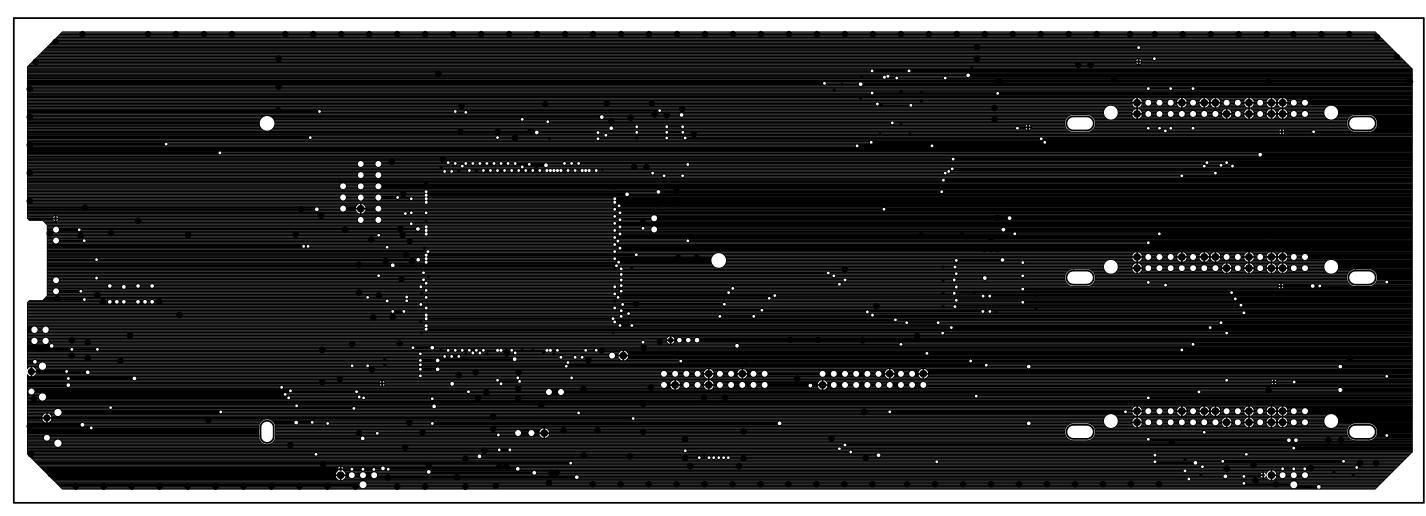
FABRICATE PER IPC-6012D CLASS II

MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS

DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE - NOT APPLICABLE
FINISH- IMMERSION COLD APTER SOLDERMASK SILKSCREEN WHITE FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI

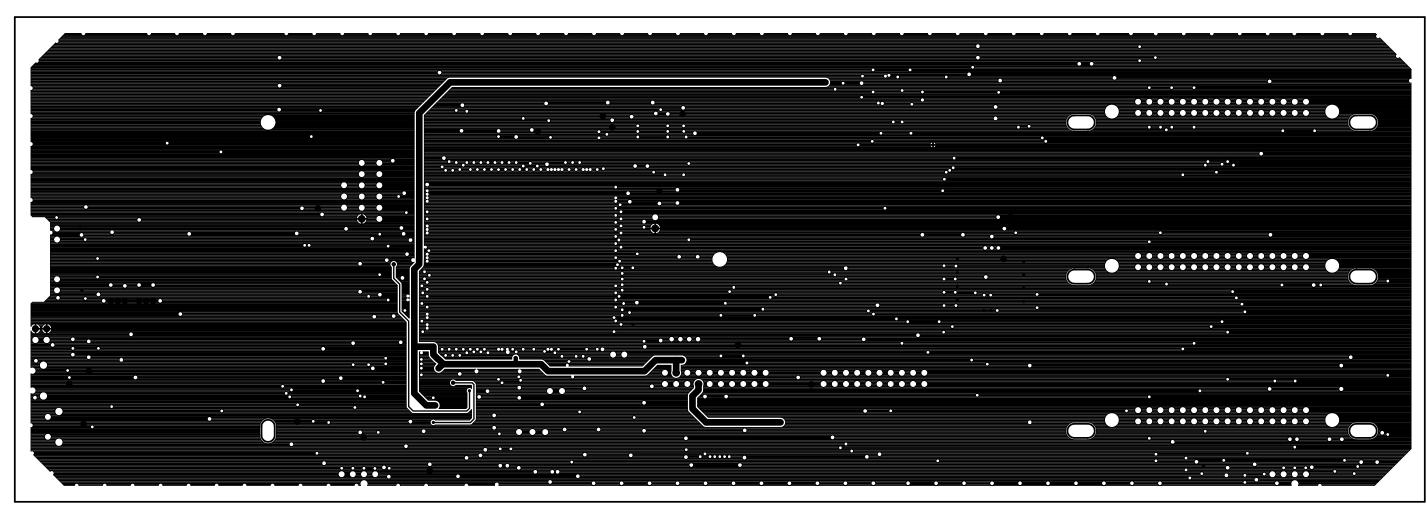
TECHEN INC 508-478-0042 PCB: 742905 RA 06-18-2018 Assm: 742904 Revision - Reference applicable BOM

Layer1.pho - Mon Jun 18 16:26:33 2018



→ LAYER 2

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE INDEPARTMENT APPLICABLE TRACE IMPEDANCE- NOT APPLICABLE FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI



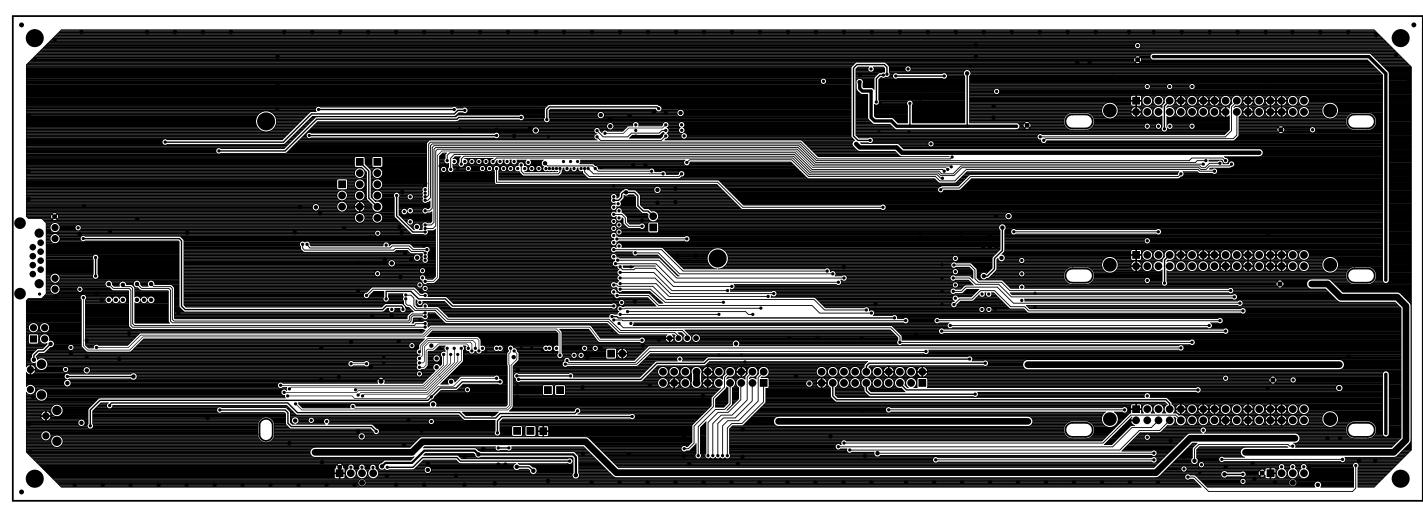
→ LAYER 3

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE INDEPARTMENT APPLICABLE TRACE IMPEDANCE- NOT APPLICABLE FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI

TECHEN INC 508-478-0042 PCB: 742905 RA 06-18-2018 Assm: 742904 Revision - Reference applicable BOM

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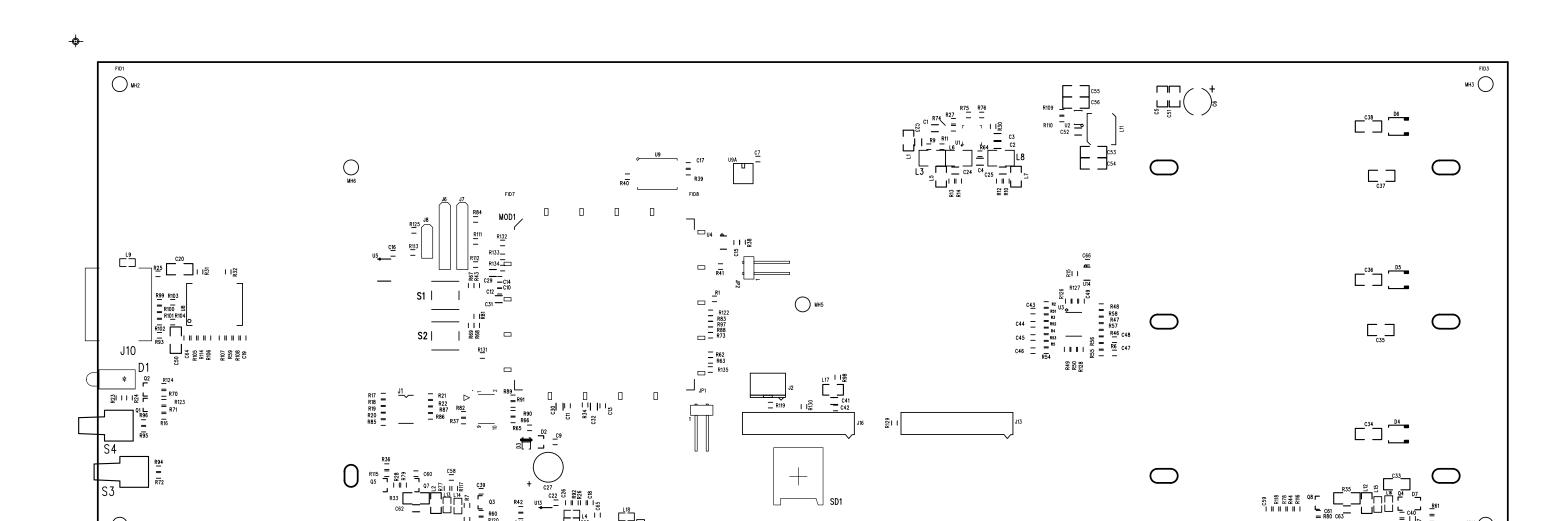


→ LAYER BOTTOM

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION TRACE IMPEDANCE- NOT APPLICABLE FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI

TECHEN INC 508-478-0042 PCB: 742905 RA 06-18-2018 Assm: 742904 Revision - Reference applicable BOM

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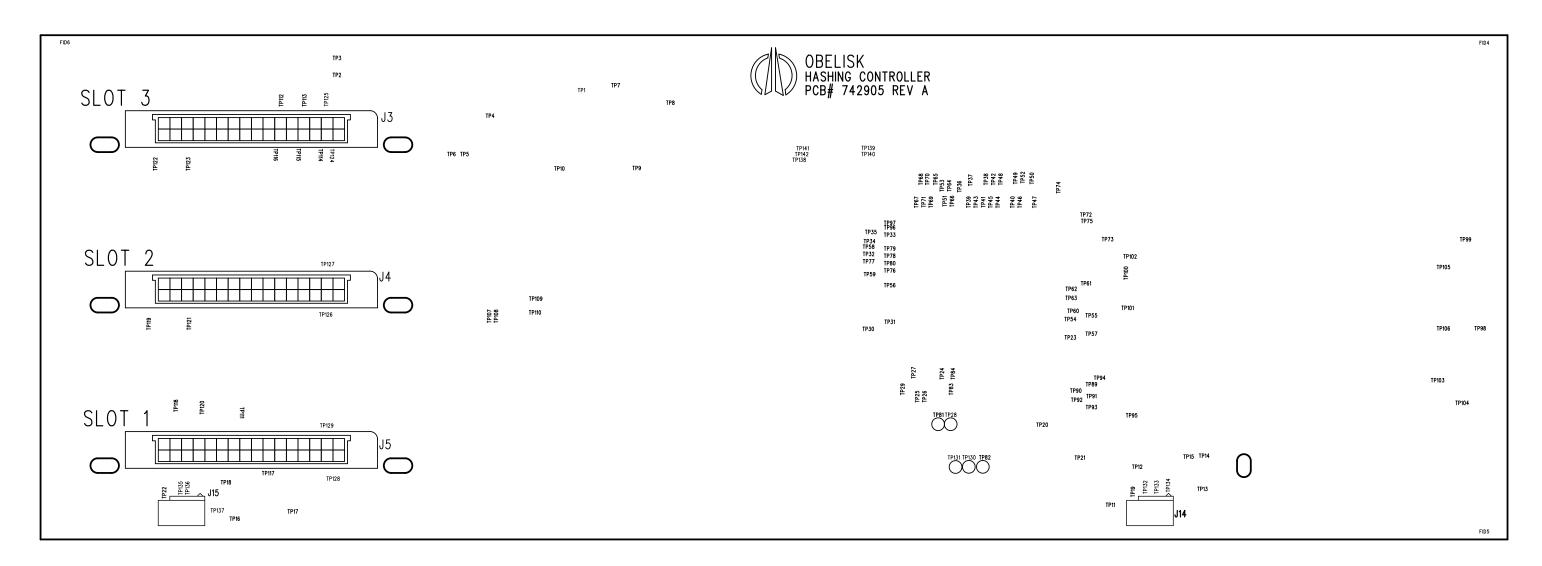


SILKSCREEN TOP

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE- NOT APPLICABLE
FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI

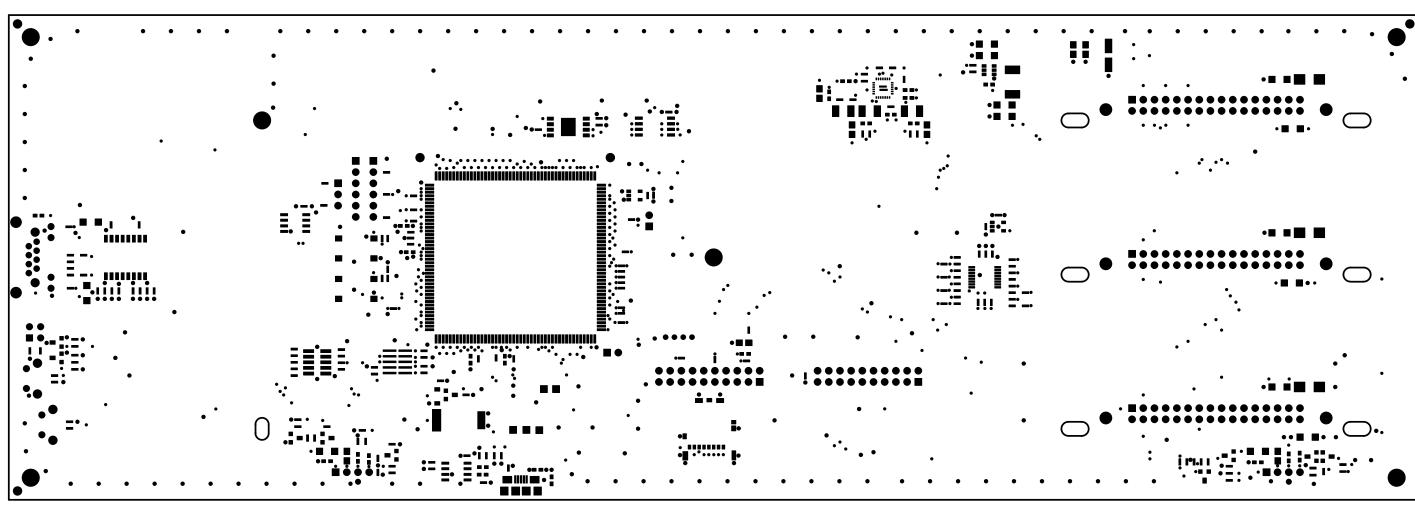
TECHEN INC 508-478-0042 PCB: 742905 RA 06-18-2018 Assm: 742904 Revision - Reference applicable BOM

SILKTOP.pho - Mon Jun 18 16:26:47 2018



SILKSCREEN BOTTOM

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE- NOT APPLICABLE
FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI

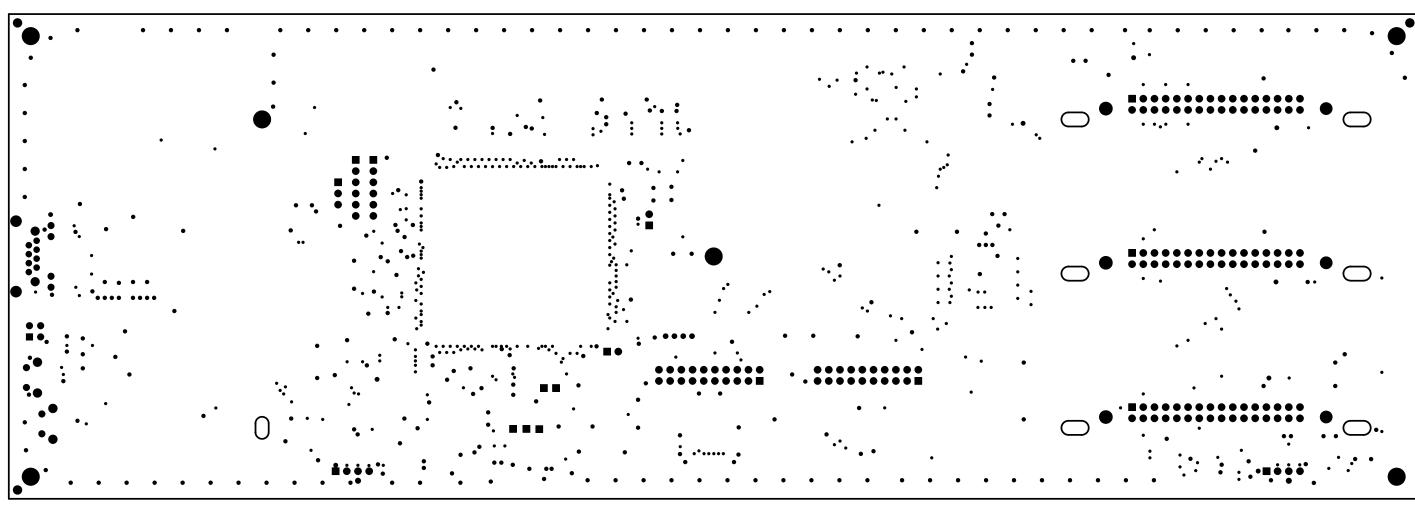


SOLDER MASK TOP

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE- NOT APPLICABLE
FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI

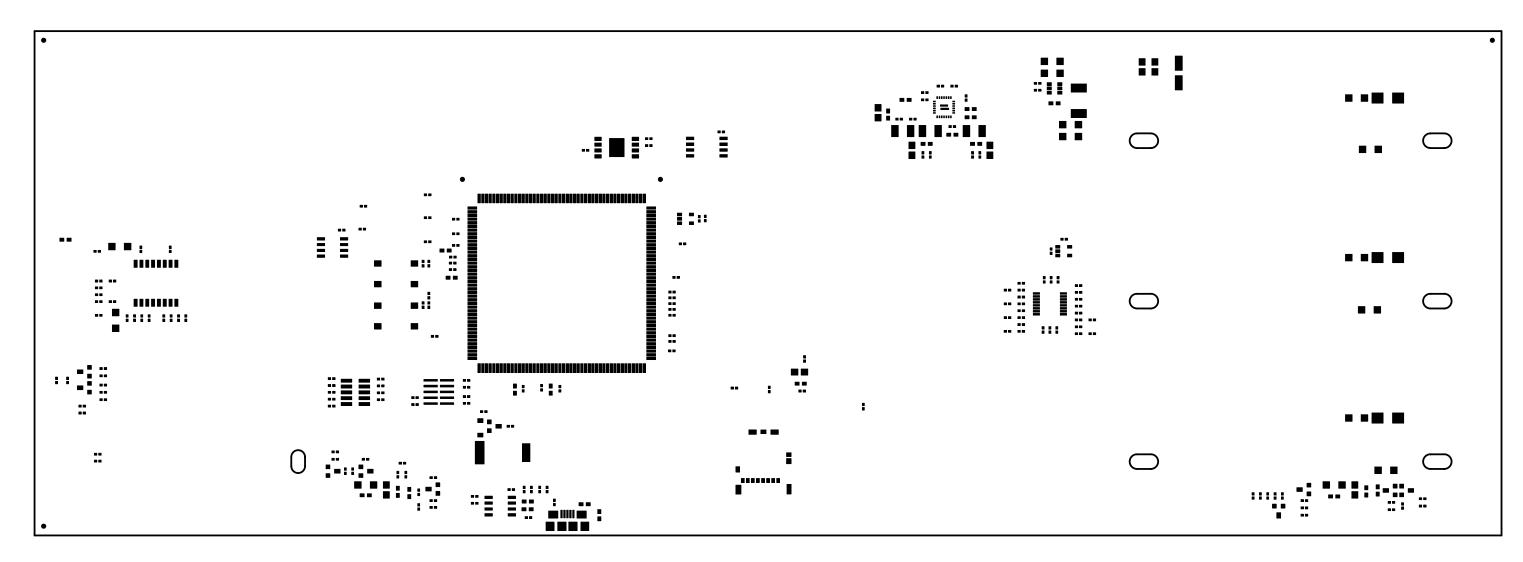
TECHEN INC 508-478-0042 PCB: 742905 RA 06-18-2018 Assm: 742904 Revision - Reference applicable BOM

SoldermaskTop.pho - Mon Jun 18 16:26:51 2018



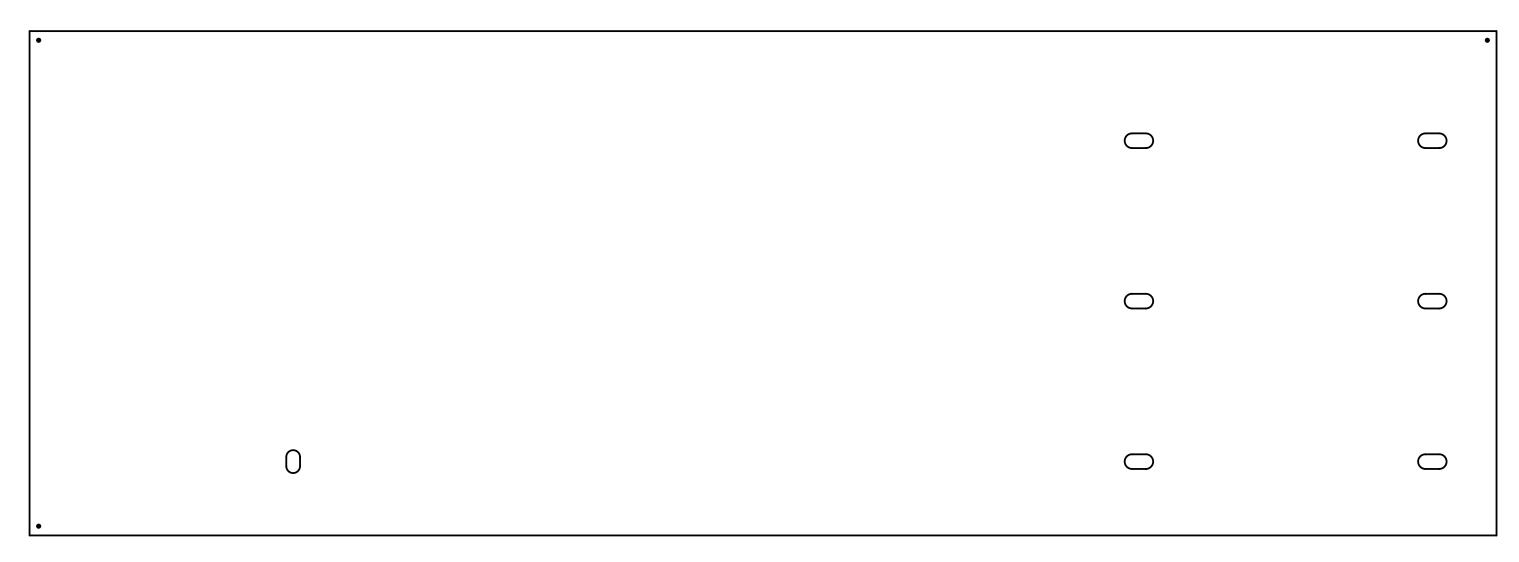
SOLDER MASK BOTTOM

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
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DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE- NOT APPLICABLE
FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI



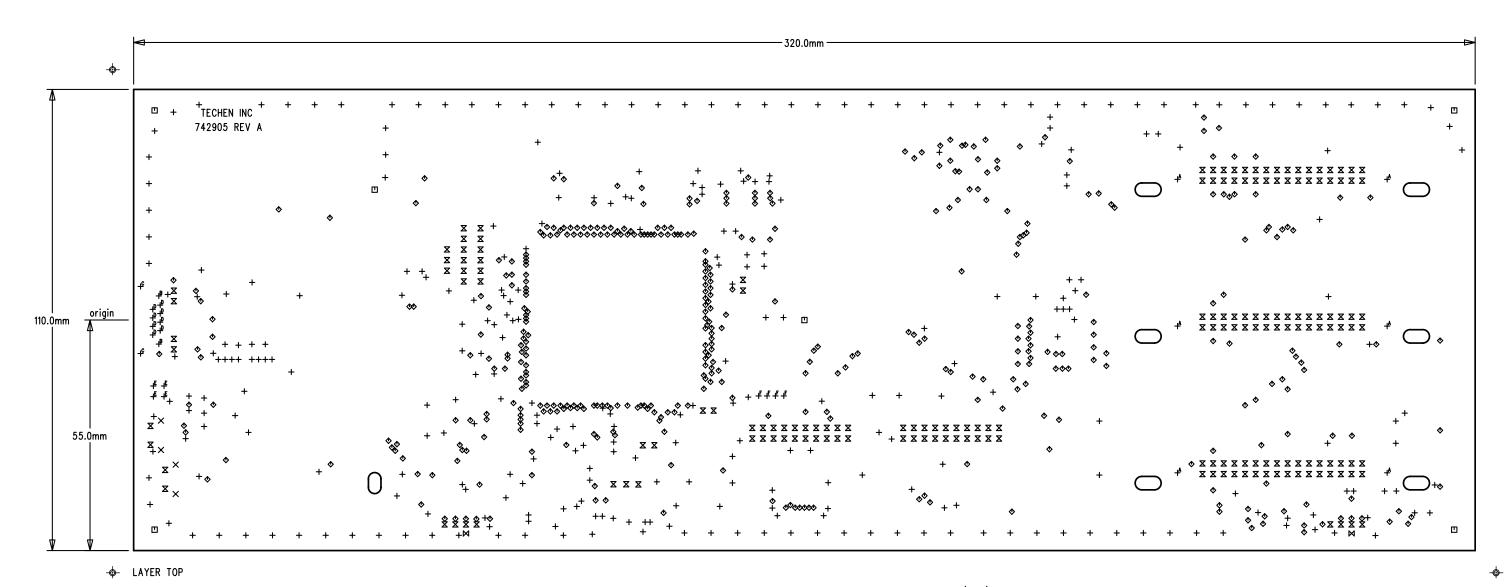
PASTE MASK TOP

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE- NOT APPLICABLE
FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI



PASTE MASK BOTTOM

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
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DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE- NOT APPLICABLE
FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI

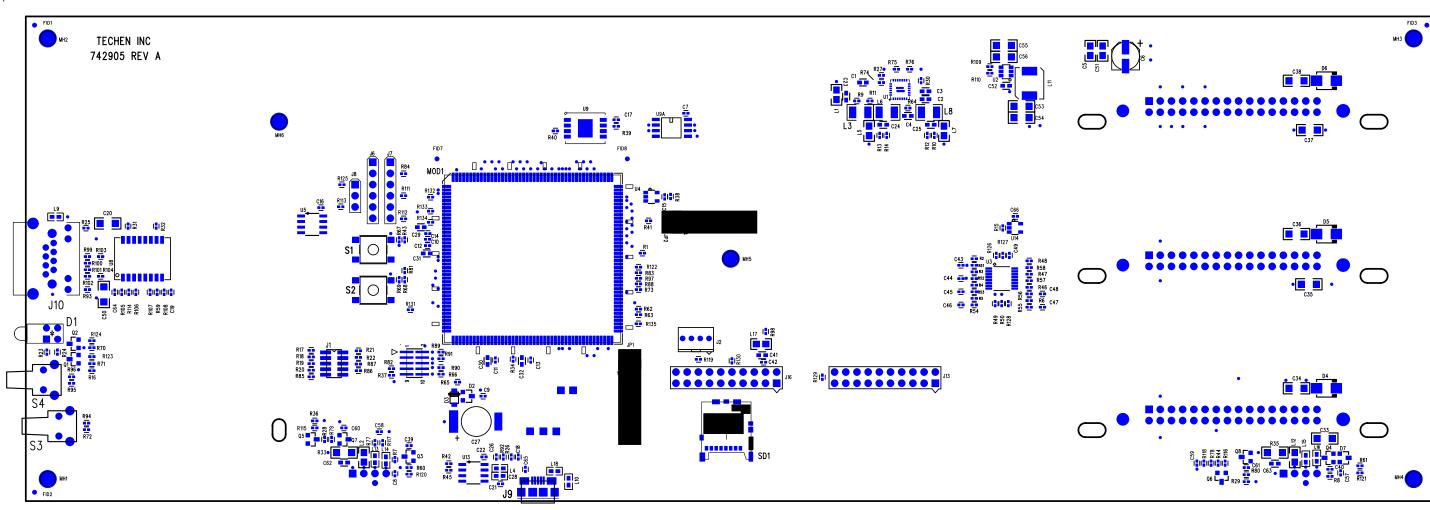


TECHEN INC 508-478-0042 PCB: 742905 RA 06-18-2018 Assm: 742904 Revision - Reference applicable BOM

DRILL CHART UNITS (MILS)

SIZE	QTY	SYM	PLATED	TOL
20	316	+	YES	+/-3 mils
52	4	×	YES	+/-3 mils
118.11	6		YES	+/-3 mils
12	423	♦	YES	+/-3 mils
40	176	X	YES	+/-3 mils
49	2	X	YES	+/-3 mils
110.24	6	+	YES	+/-3 mils
70.87	2	+B	YES	+/-3 mils
78.74	2	+c	YES	+/-3 mils
35	8	+	YES	+/-3 mils
43	4	#	YES	+/-3 mils
27.53	4	+	YES	+/-3 mils



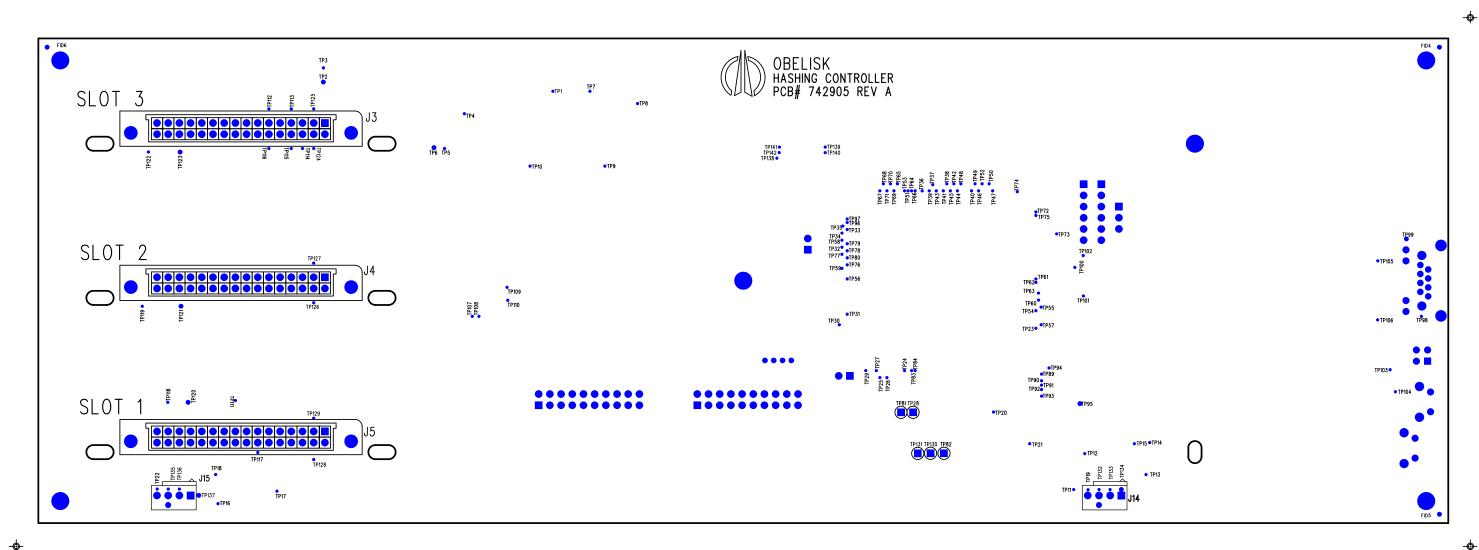


LAYER TOP SILKSCREEN ATSOSPY

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
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DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE- NOT APPLICABLE
FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI

TECHEN INC 508-478-0042 PCB: 742905 RA 06-18-2018 Assm: 742904 Revision - Reference applicable BOM

HASH_CONTROLLER_742903R - Mon Jun 18 16:27:07 2018



SILKSCREEN BOTTOM

FABRICATE PER IPC-6012D CLASS II
MATERIAL PER IPC-4101/126, 4 LAYER, SMOBC (COLOR RED)
BOARD THICKNESS .062" +/-.007", 1 oz. Cu OUTER LAYERS,
1 oz. Cu INNER LAYERS
DIELECTRIC THICKNESS OUTER CORES = .008"(0.2mm)
DIELECTRIC THICKNESS CENTER CORE, ADJUST FOR FABRICATION
TRACE IMPEDANCE- NOT APPLICABLE
FINISH- IMMERSION GOLD AFTER SOLDERMASK, SILKSCREEN WHITE LPI