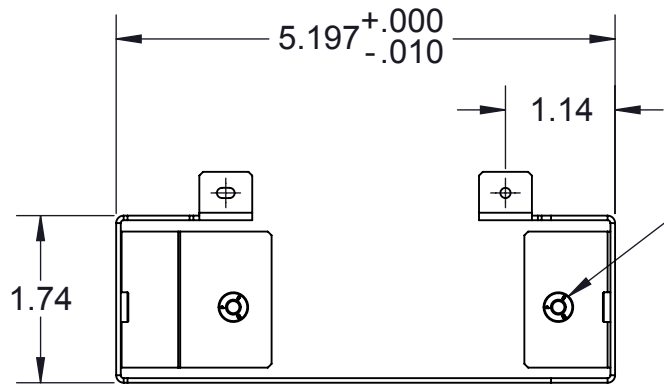
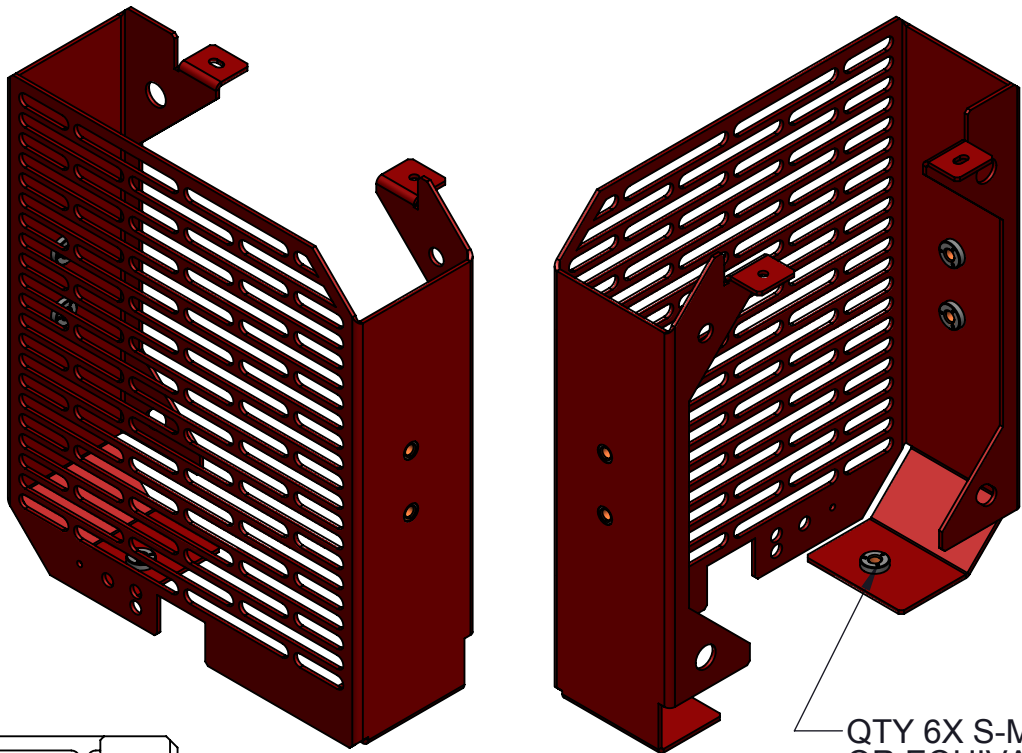


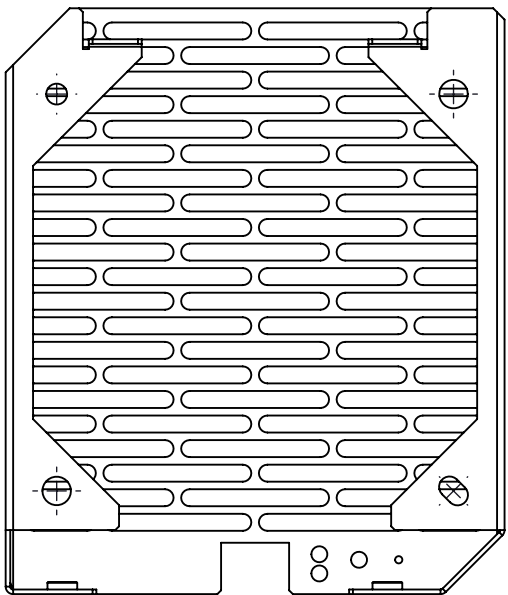
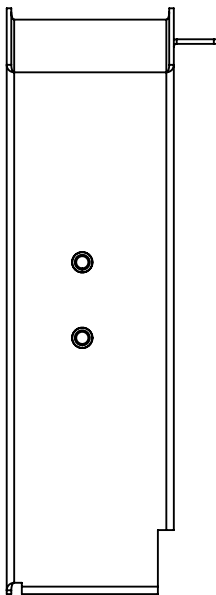
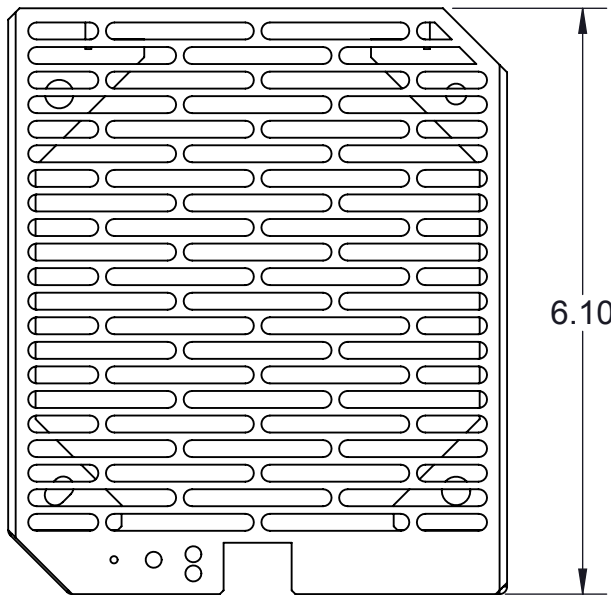
REVISIONS		
REV.	DESCRIPTION	DATE
05	EQUIVALENT CAPTIVE NUTS ACCEPTABLE	6/15/2018



CAPTIVE NUTS TO BE INSTALLED PER MANUFACTURER'S SPECIFICATIONS



QTY 6X S-M4-1ZI  
OR EQUIVALENT



NOTES:

- CAD MODEL IS TO BE THE MASTER REFERENCE; REFER TO CAD MODEL FOR REMAINING DIMENSIONS
- BREAK ALL BURRS; NO SHARP EDGES SHALL REMAIN AFTER POWDER COAT IS APPLIED, R 0.003" R MIN
- MATERIAL: 18 GAUGE STEEL, GALVANNEAL
- FINISH: POWDER COAT, RAL 3002 CARMINE RED, SATIN

PROPRIETARY AND CONFIDENTIAL:		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF IDEAZ USA. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF IDEAZ USA IS PROHIBITED.	
<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES ALL UNTOLERANCED DIMENSIONS ARE BASIC TOLERANCES: FRACTIONAL ±1/32" ANGULAR ±0.5° LINEAR X ±0.03 XX ±0.01 XXX ±0.005		<b>MATERIAL:</b> SEE NOTES <b>FINISH:</b> SEE NOTES <b>PROCESS:</b> SUPPLIER PART NO:	
FINISH: $\sqrt{Ra\ 500}$ INTERPRET GD&T PER ASME Y14.5M-1994 DO NOT SCALE DRAWING		<b>DESCRIPTION:</b> SC1 FRONT GRILL <b>PART NO:</b> 742926 <b>DRAWN BY:</b> <b>DRAWN DATE:</b>	
SIZE: B		SCALE: 1:2	
SHEET: 1 OF 1		PART REV. 05	