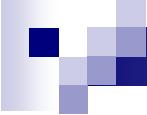


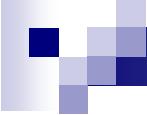
ME5402/EE5106 Advanced  
Robotics (AY21-22 Semester 2)  
ME5408 Kinematics of Robot  
Manipulators (AY21-22 Mini  
Semester 2A)

CHUI Chee Kong  
Control & Mechatronics Group  
Mechanical Engineering, NUS



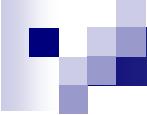
# About Me...

- PhD, Biomedical Precision Engineering Lab, The University of Tokyo, Japan, 2004
- MSc (By Research), BSc (Hon), National University of Singapore, Singapore
- Research interests: Medical devices and robotics, imaging and simulation
- Website: <http://blog.nus.edu.sg/mpecck/>
- Email: [mpecck@nus.edu.sg](mailto:mpecck@nus.edu.sg)



# Course Mechanics

- Lecture: Monday (6:00pm-9:00pm) via Zoom
- Class info, lecture slides, notes and tutorials can be found in LumiNUS



# Main Text

- John J Craig, “Introduction to Robotics: Mechanics and Control”, Pearson, 2014, ISBN 10:1-292-04004, ISBN 13:978-1-292-04004-2
- Haruhiko Asada and Jean-Jacques E Slotine, “Robot Analysis and Control”, John Wiley and Sons, 1986, ISBN:0-471-83029-1
- Other references will be announced in class or via LumiNUS.

# ME5402/EE5106

Continuous Assessment (CA) – 70%

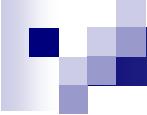
Part I (35%)

- Online Quiz (10%) – Recess Week
- Computing Project (25%) – Due on Week 13; a group of at most 3 students
  - Model a robot manipulator, kinematics analysis, computer simulation of the robot manipulation

Part II (35%) – To be announced

Final Exam – 30%

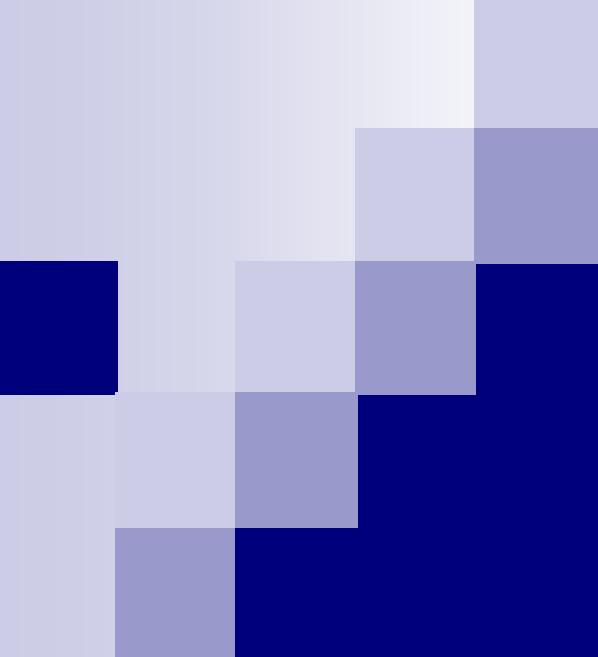
- Two questions (each with multiple parts) for Parts I and II respectively



# ME5408

Continuous Assessment (CA) – 100%

- Online Quiz (30%) – Recess Week
- Mini Computing Project (70%) – Due on Recess Week; individual



# Chapter 0 – Introduction to Robotics

CHUI Chee Kong, PhD  
Control & Mechatronics Group  
Mechanical Engineering, NUS

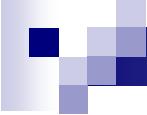
# What is a robot?

Originally from Czech language, *robo*ta, which means forced labour

The word *Robot* was introduced to the public by the Czech writer Karel Čapek in his play R.U.R. (*Rossum's Universal Robots*), published in 1920.

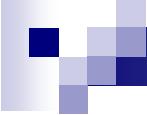
## ■ Dictionary.com

- 1. a machine that **resembles a human** and does mechanical, **routine tasks** on command.
- 2. any machine or mechanical device that operates **automatically** with **humanlike skill**.



# Contents

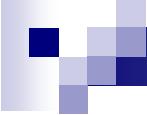
1. History and Applications
2. Mechanics: Kinematics and Dynamics
3. Design
4. Trajectory Generation
5. Control
6. Programming



# 1. History and Applications

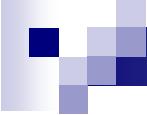
## ■ Middle of 20<sup>th</sup> century

- Research in **artificial intelligence** (AI) – connection between human intelligence and machines
- First robot
  - 1948 – William Grey Walter invented robots Elmer and Elsie that mimic lifelike behavior using simple electronics
  - 1954 – George Devol invented the first digitally operated and a programmable robot called the Unimate.
  - 1956 – Devol and his partner Joseph Engelberger formed the world's first robot company.
  - 1961 – First industrial robot, Unimate, went online in a General Motors automobile factory in USA.
- Advances in **mechanics, controls, computers and electronics**
- **Robotics:** The science & technology of robots



# History (continue)

- 1960s:
  - Numerical control machines for precise manufacturing
  - Teleoperators for remote radioactive material handling
- Late 1970s:
  - Industrial robots became essential components in the automation of flexible manufacturing systems
- 1980s:
  - Robotics: defined as the science which studies the intelligent connection between perception and action



# History (continue)

- 1990s:
  - Field robotics to address human safety in hazardous environments
  - Human augmentation
  - Service robotics
- 2000 and beyond:
  - Human-centered and life-like robotics

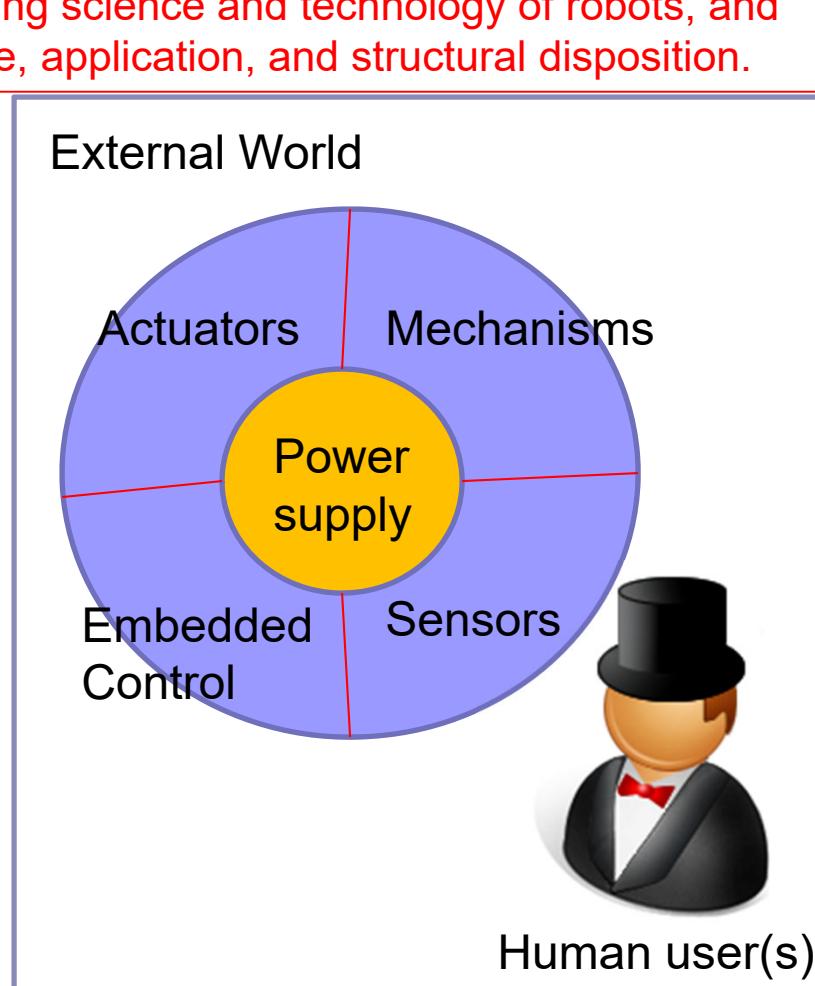
Reference: Bellis, Mary. "Who Invented Robots?" ThoughtCo, Oct. 16, 2017, [thoughtco.com/timeline-of-robots-1992363](https://www.thoughtco.com/timeline-of-robots-1992363).

# Robots and Robotics

Robotics is the engineering science and technology of robots, and their design, manufacture, application, and structural disposition.



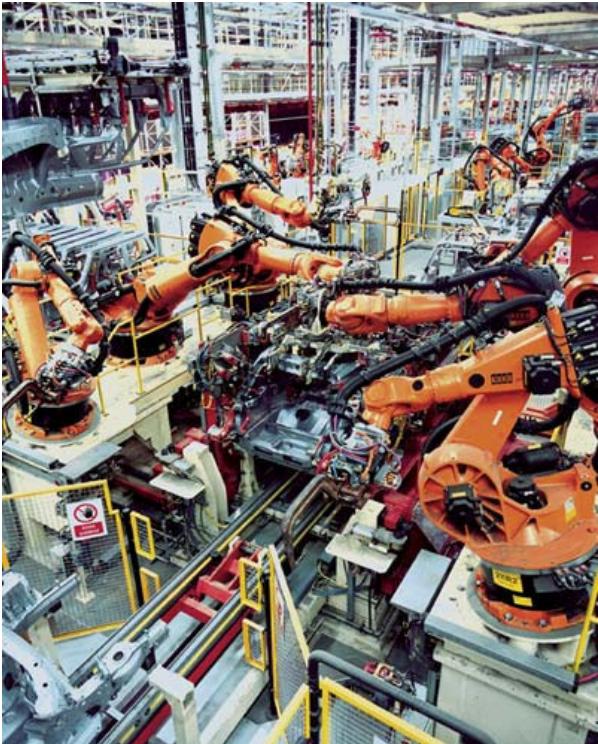
The Honda Humanoid Robot ASIMO  
(<http://world.honda.com/ASIMO>)



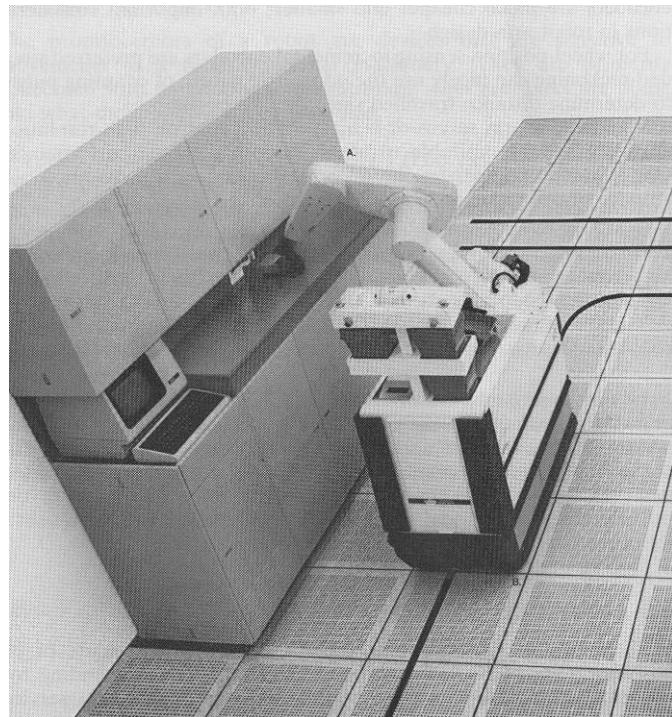
Robotics is the study of *system science* that involves

- Perception
- Cognition
- Action

# Applications: Manufacturing



Assembly line



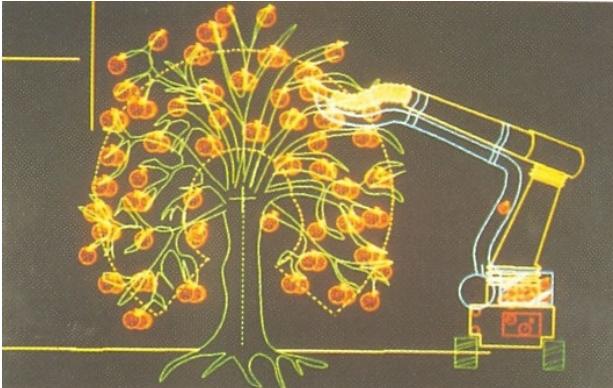
Material handling system  
(Vecco Integrated  
Automation, Inc)

# Applications: Construction



Construction robots developed by the Takenaka Company: A crane robot is used to place steel reinforcing bars (left), another distributes concrete (right) (Takenama Komuten Co Ltd)

# Applications: Farming



Citrus-picking robot (concept)



Sheep-shearing robot (University of Western Australia)

# Applications: Farming (continue)



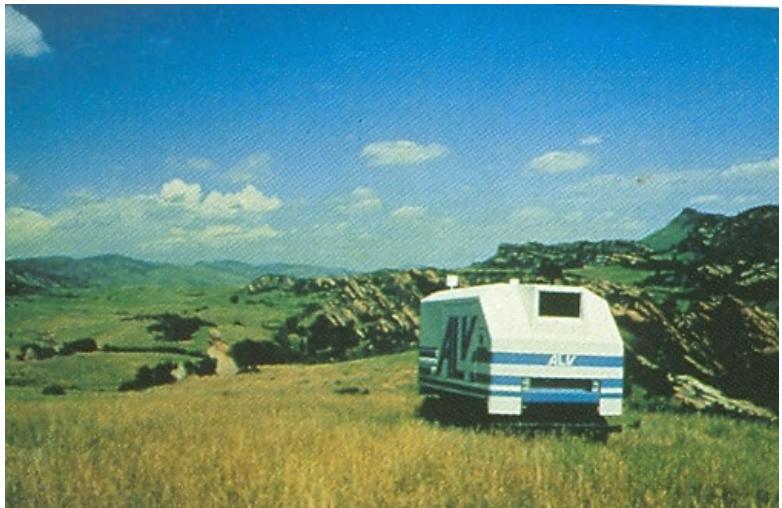
The image shows the cover of the September 2018 issue of IEEE The Institute magazine. The title "the institute" is at the top in large, bold letters, with "the" in yellow and "institute" in black. Below it, the subtitle "Farming Goes High Tech" is displayed over a photograph of a robotic arm reaching out to pick grapes from a vine. The IEEE logo is in the bottom left corner. The magazine cover also includes a table of contents with items like "CELEBRATE IEEE DAY ON 2 OCTOBER | P. 2", "PLENTY OF MONEY TO BE MADE IN THE EMERGING AGTECH FIELD | P. 7", and "MITSUBISHI'S DIAMOND VISION RECEIVES IEEE MILESTONE | P. 8".



The prototype robot is part of the Robot-Assisted Precision Irrigation Delivery (RAPID) system developed by researchers from UC Berkeley, UC Davis and UC Merced, USA.

IEEE The Institute: Special issue on agtech, April 2018,  
[http://theinstitute.ieee.org/static/  
special-report-agtech](http://theinstitute.ieee.org/static/special-report-agtech)

# Applications: Military service and other hazardous work

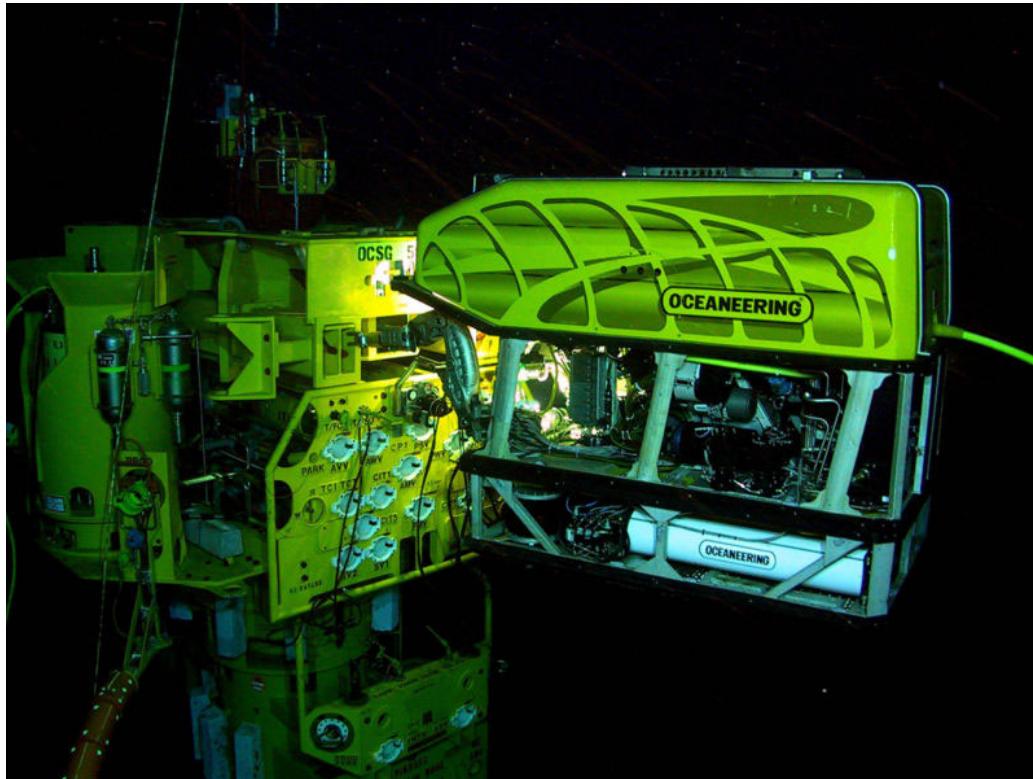


The US Army's Autonomous Land Vehicle

A prototype of the Explosive  
Ordnance Disposal robot (OAO  
Corporation)



# Applications: Underwater/Oil and gas



ROV: remotely operated underwater vehicle, is a tethered underwater vehicle.

ROV working on a subsea structure

# Applications: Service industry



Robot street cleaner



Robot usher



Security guard

# Applications: Entertainment



# Applications: Education



Lego mindstorm NXT



# Applications: Aiding the handicapped and the elderly



Robot aids walking



Autonomous wheelchair

# Applications: Robot-assisted surgeries



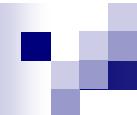
ORTHODOC



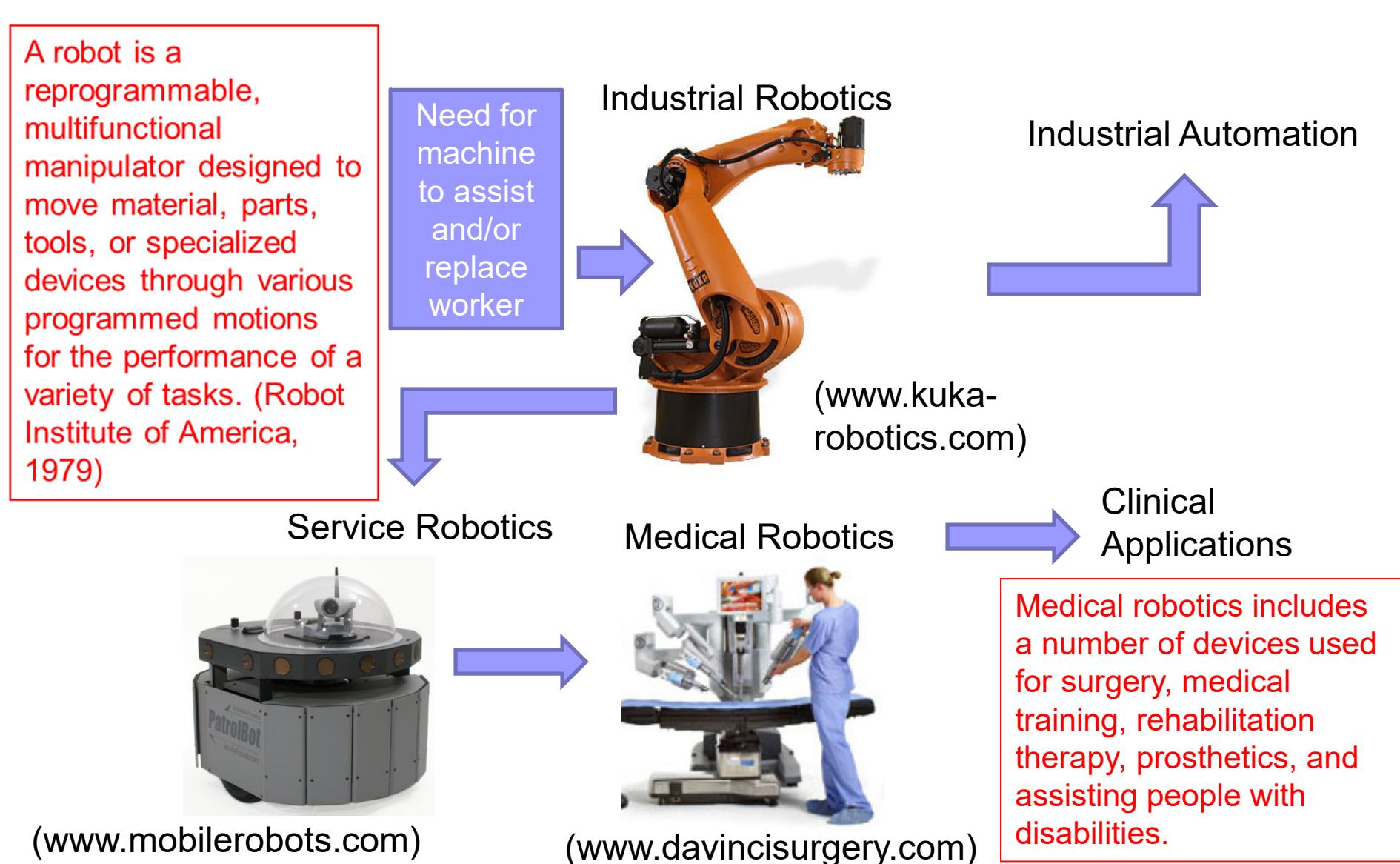
Zeus

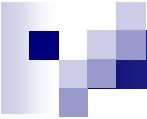


daVinci



# From Industrial Needs to Medical Robotics



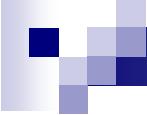


## ■ This module focuses on mechanics and control of **mechanical manipulator**



Classical Robotics == the study of industrial robotic manipulator, which is an integrated approach of

- Kinematics: study of geometry of motion
- Statics: study of a manipulator at equilibrium
- Dynamics: study of causes of motion
- Trajectory planning: generating the path the robot must trace
- Control strategy: executing the path
- Physical hardware: building the robot



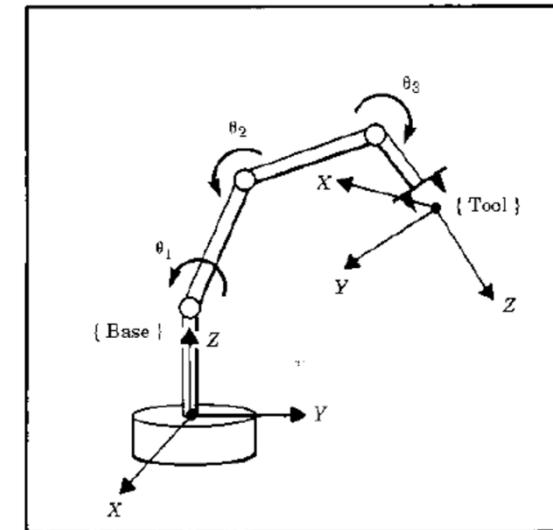
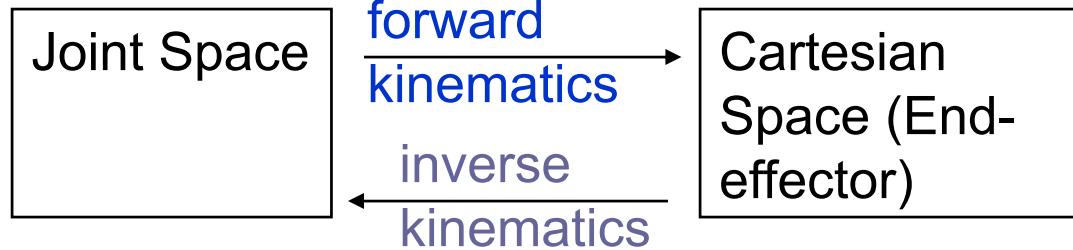
## **2. Mechanics: Kinematics and Dynamics**

Kinematics is the study of position and derivatives of position without regard to forces which cause the motion.

Dynamics concerns with the motion of bodies under the action of force.

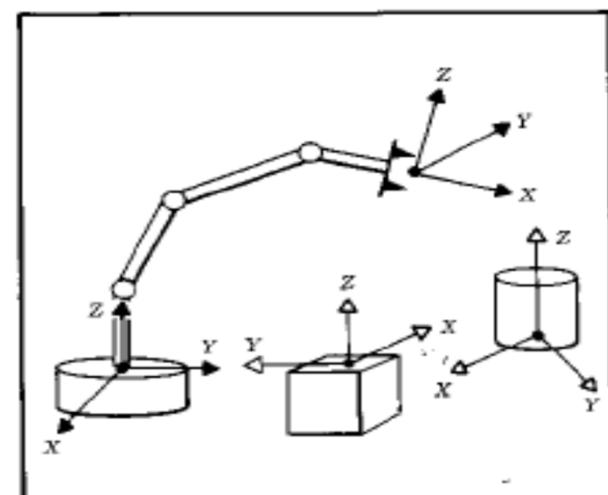
## 2.1 Kinematics

- Kinematics: Study of motion without regard to forces/torques that cause it
- Interested in **position, velocities, accelerations**, etc. of each **joint** and **link**
- **Forward** and **inverse** kinematics: Relationship between “joint’s position” and “position and orientation of end-effector”



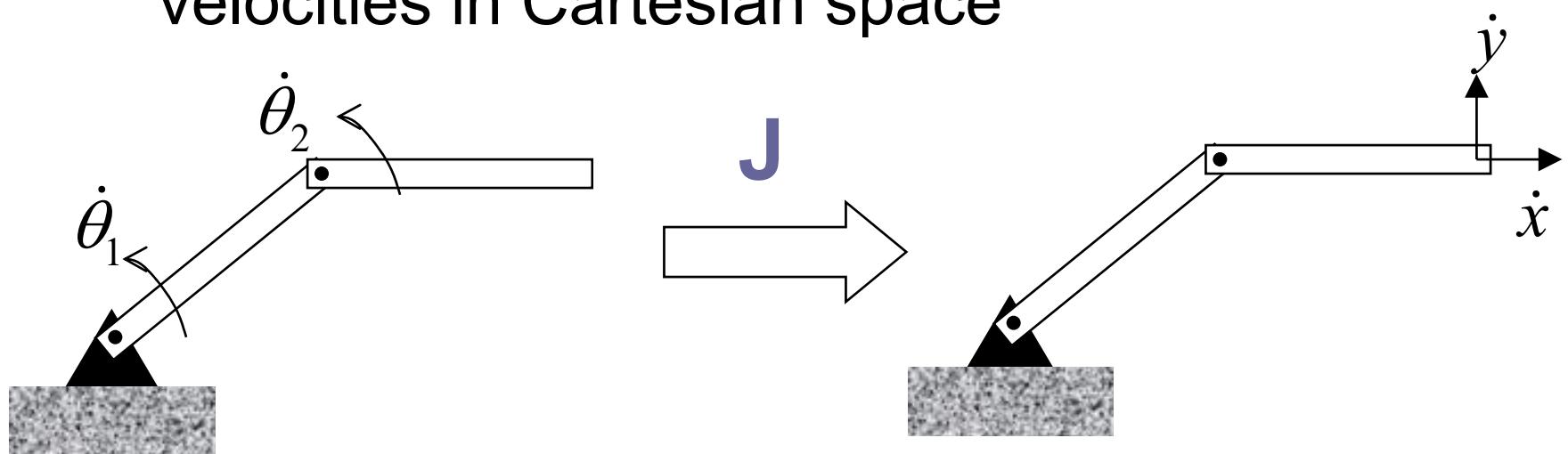
# Position and Orientation Representation

- **How to locate** objects (e.g links of manipulator, Parts, Tools, etc) in three-dimensional space
  - Frame: a coordinate system rigidly attached to each object
  - How to describe position and orientation of one frame with respect to another frame



# Differential (Instantaneous) Kinematics

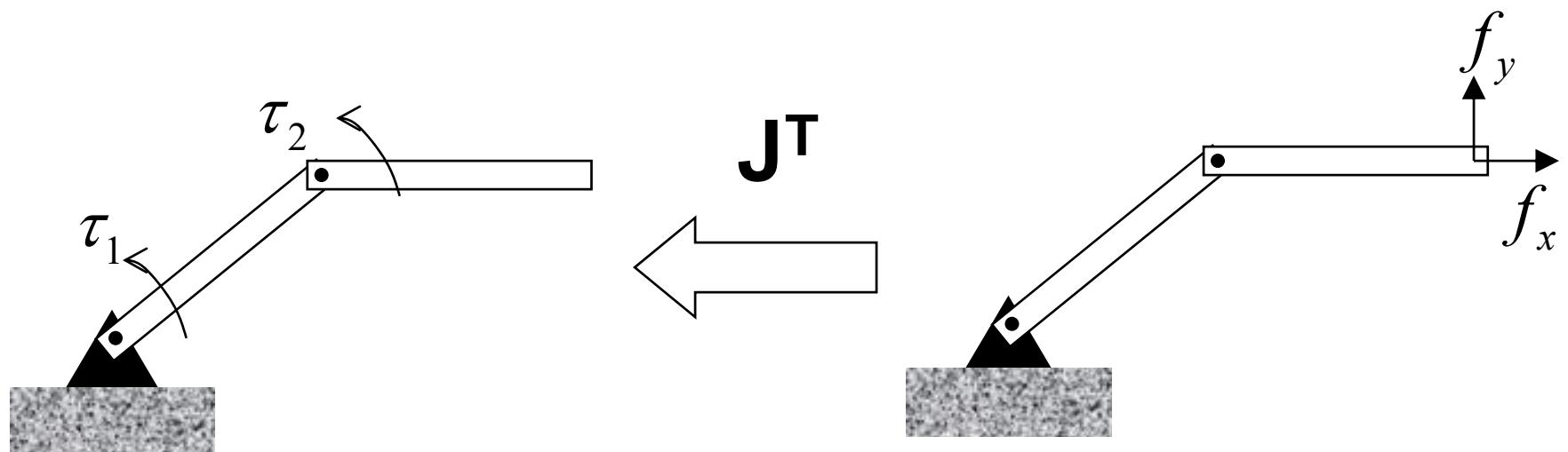
- Jacobian of manipulator,  $J$ 
  - Mapping from velocities in joint space to velocities in Cartesian space



- Singularities: When mapping not invertible

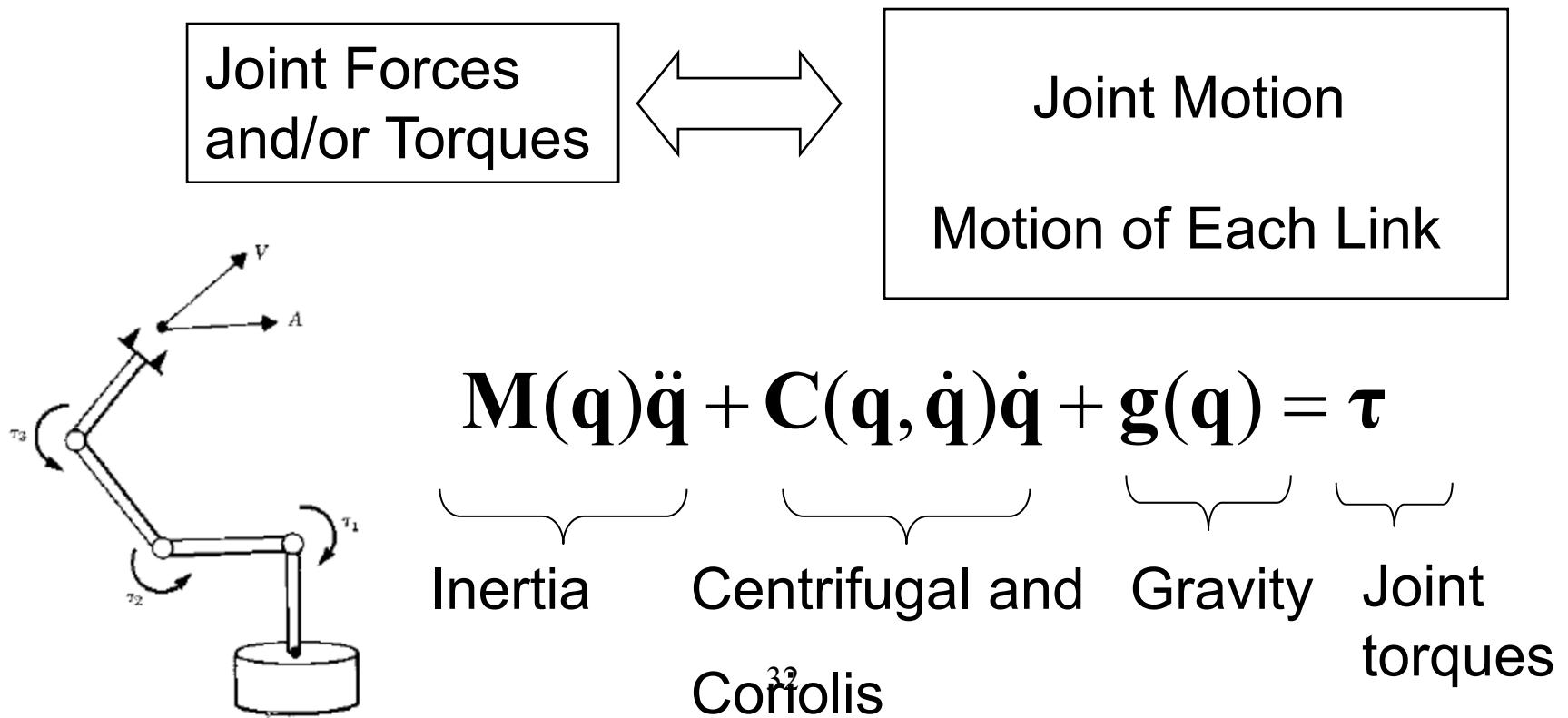
# Differential (Instantaneous) Kinematics

- Jacobian also used to map **static force** in Cartesian space to **joint torques** in joint space

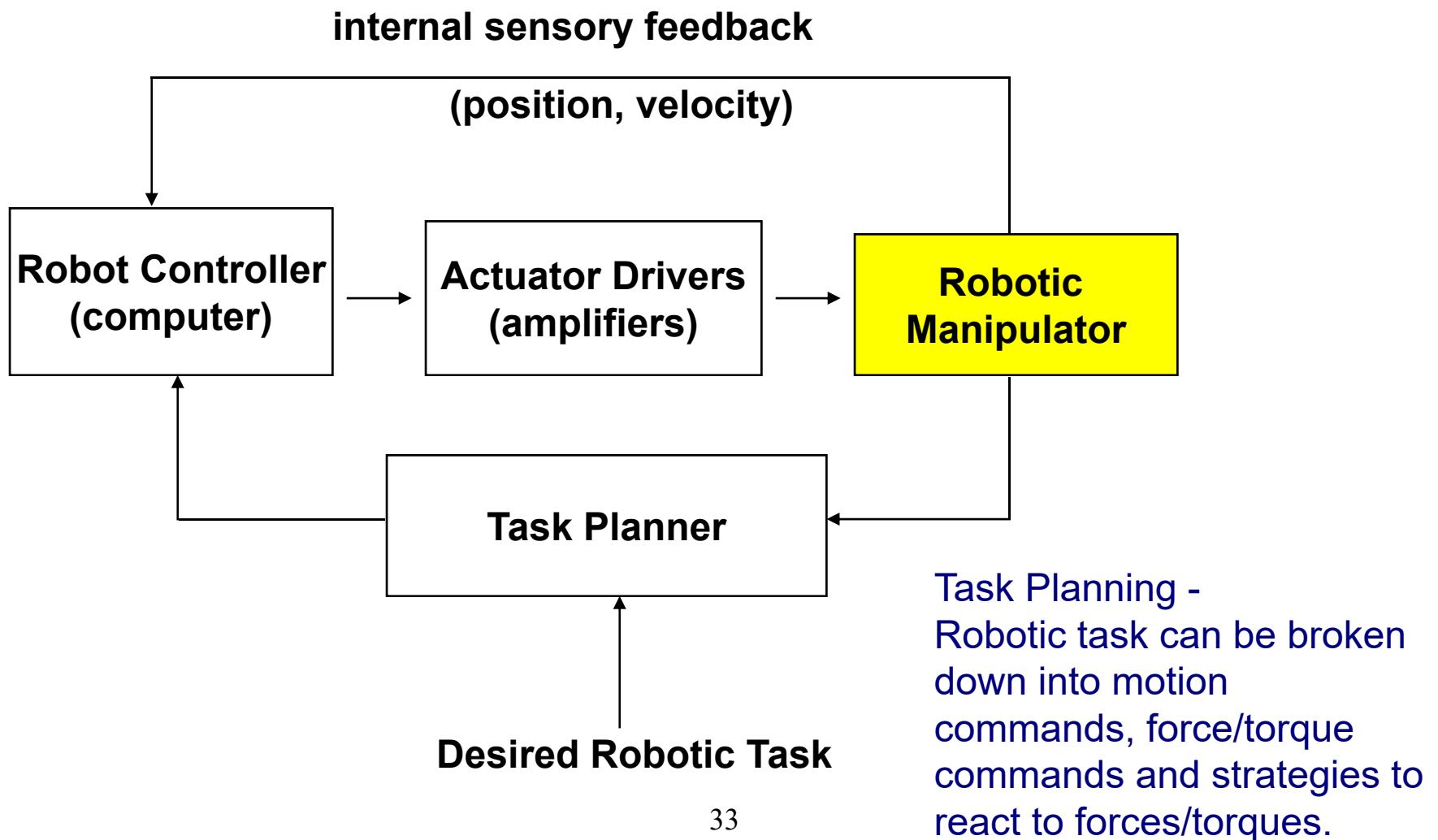


## 2.2 Dynamics

- Equations of Motion of the Robotic Manipulator: Describe **forces** required to cause **motion**

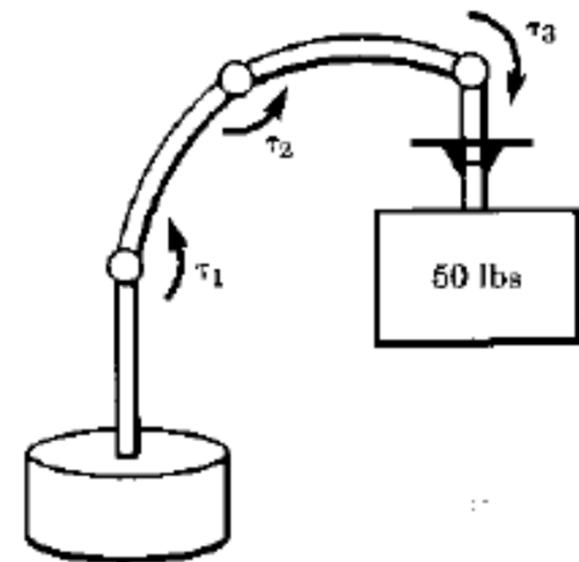


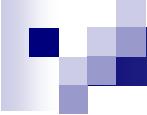
## 2.3 Robot System Components



# 3. Design

- Type of joints
- Actuators and power transmission
- Degrees of freedom
- Specialized vs universal (min 6 joints)
- Dexterity Considerations (Geometry, Workspace)
- Speed, size, load capability
- Rigid vs Flexible
- Sensors



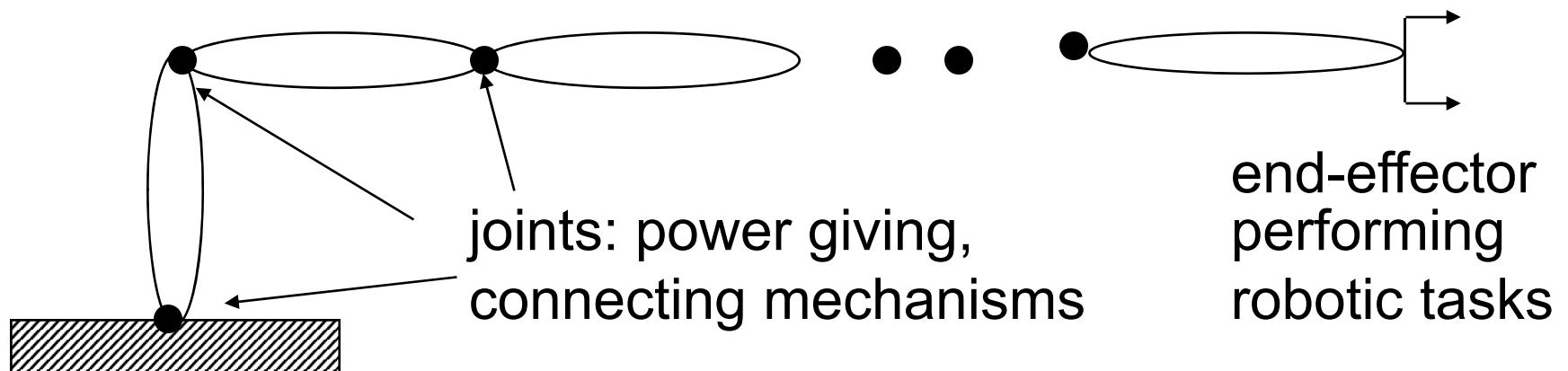


**Robotic Tasks**

positioning/orienting

force/moment exerted on environment

### An Open Kinematic Chain, Serially Connected



# Robot Joints

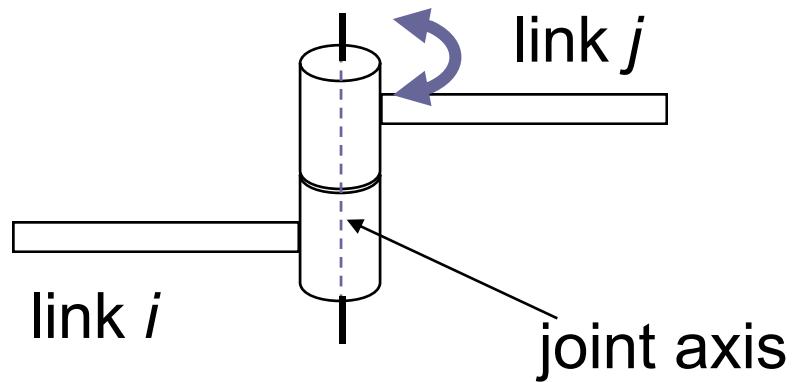
	<i>Rotational</i>	<i>Translational</i>
Accuracy	Non-Uniform	Consistent
Kinematics	Complex	Simple
Control	Coupled, Difficult	Decoupled, Easy
Link Design	Simple	Complex
Dexterity	Good	Bad

As the number of rotational joints increase,

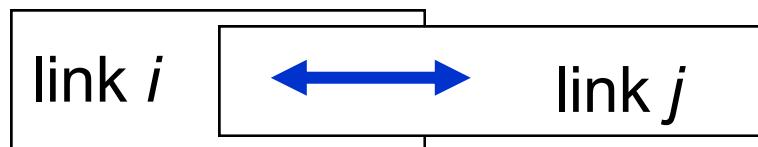
- task planning complexity ↑
- control algorithm complexity ↑
- dexterity ↑
- accuracy ↓

# Types of Robot Joints

Two basic types:



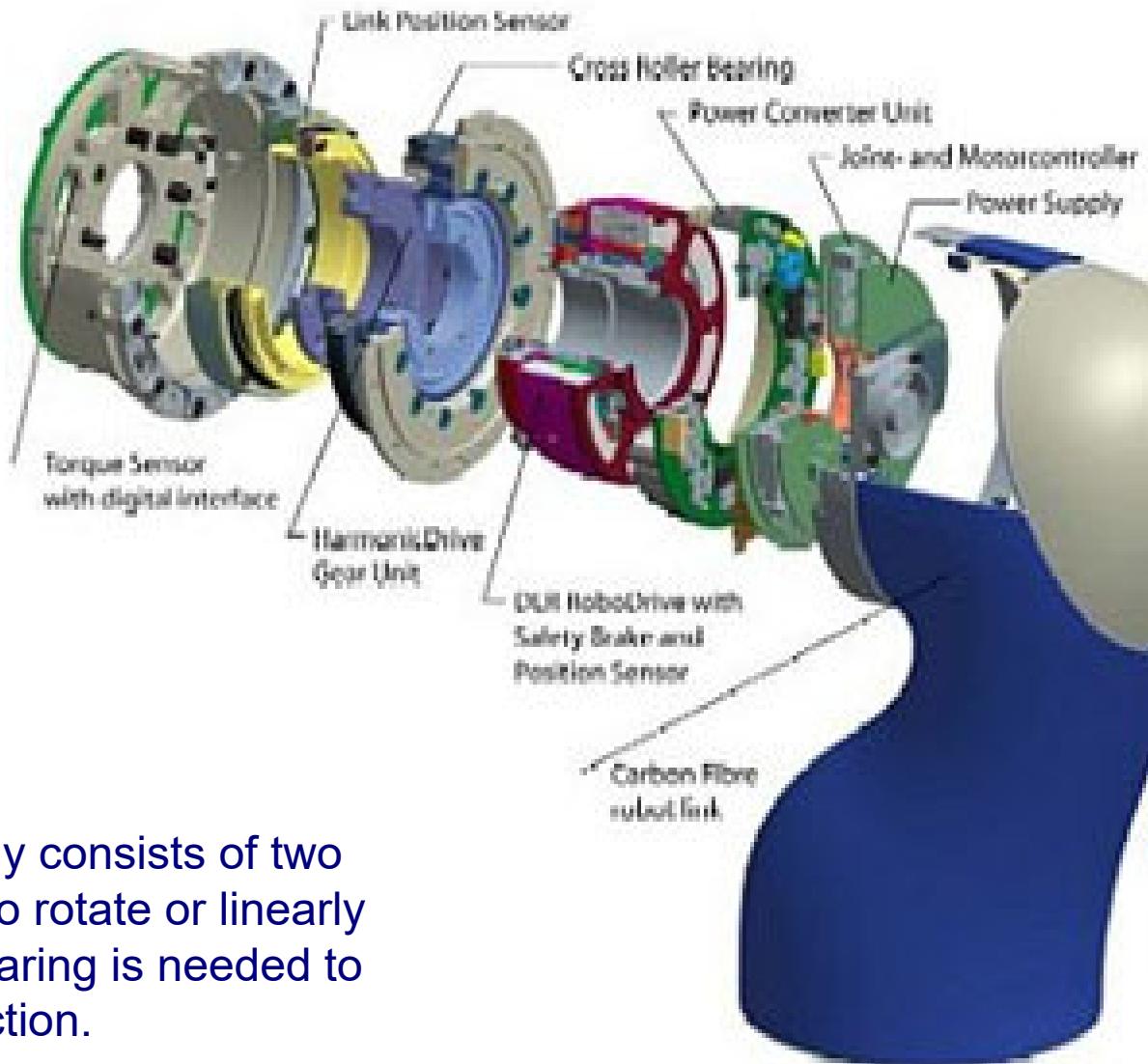
**Rotational/Revolute/  
Rotary**



**Translational/Prismatic/  
Linear**

# Joints

- Each consists of an actuator (e.g. motor), mechanical transmission, physical structure, sensors, etc



Physical structure typically consists of two rigid pieces constrained to rotate or linearly move wrt each other. Bearing is needed to reduce the movement friction.

German Aerospace Center (DLR)  
Light Weight Robot (LWR)

# Actuator Technologies

Source of power to drive joints:

## Pneumatic:

- energy efficient
- hard for feedback control

## Electric Motor:

- clean
- choice of today

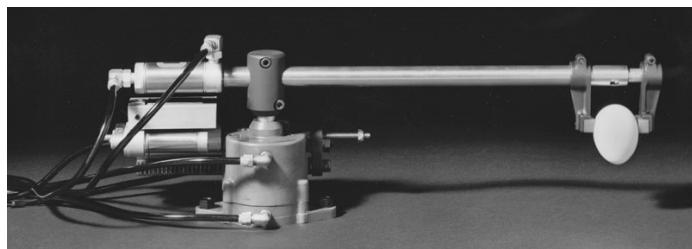
## Hydraulic:

- can deliver large forces
- bulky, leakage problems

Note: Air-activated tools have built-in compliance important when manipulating objects to prevent damage



End-effectors: often are pneumatic tools

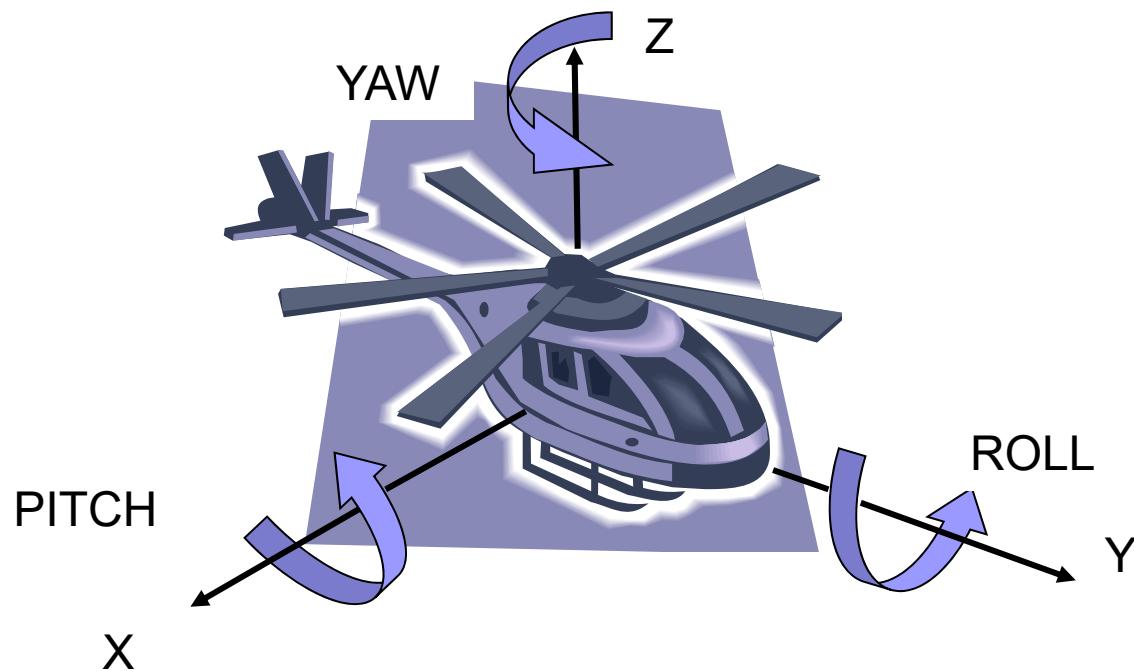


- Mechanical transmission: takes actuator motion and direct it to the joint
  - Enable change of rotational direction
  - Enable change of axis
  - Torque multiplication (or reduction)
  - Speed reduction (or multiplication)
  - Convert rotary motion to linear motion
  - Provide a “match” between the actuator & load in order that the maximum energy is transferred to the load
- Ideal gears
  - Assumptions:
    - Gears are perfectly round
    - Rotate on their true centers
    - Inertialess
    - Frictionless → No loss
    - Rigid shaft attached to the gears

# Degrees-of-Freedom (DOF)

Rigid body in 3D Space → 6 DOF

3 for position  
3 for orientation

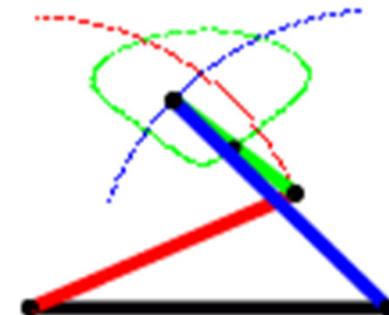
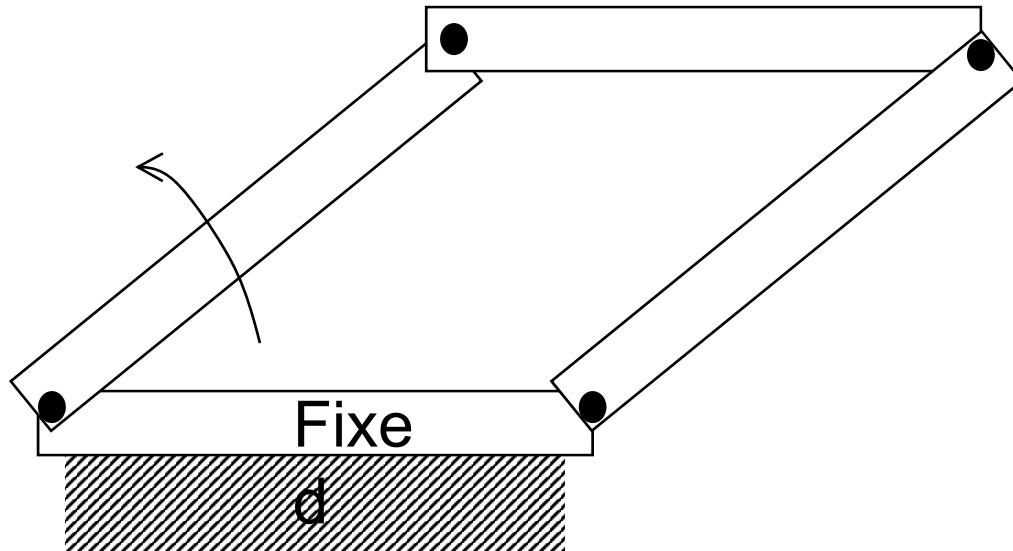


# Degrees-of-Freedom (DOF)

In robotics/mechanism,

DOF = number of **independent** position variables that would have to be specified to locate all parts of the (rigid-body) mechanism

E.g. Planar four-bar linkage only **one** DOF  
(even though having **three moving members**)



# Degrees-of-Freedom

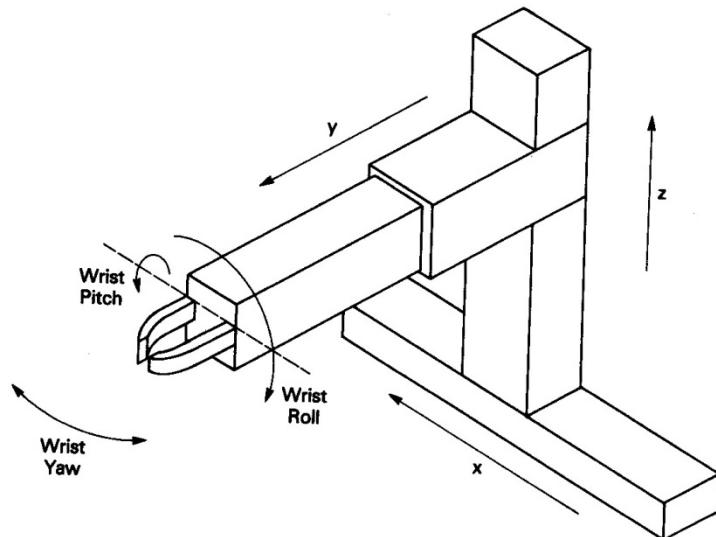
In robotics,

DOF = number of independently driven joints

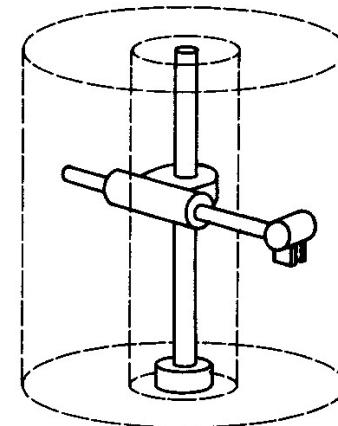
As DOF ↑      positioning accuracy ↓  
                  computational complexity ↑  
                  cost ↑  
                  flexibility ↑  
                  power transmission is more difficult

# Classification by Coordinate Systems

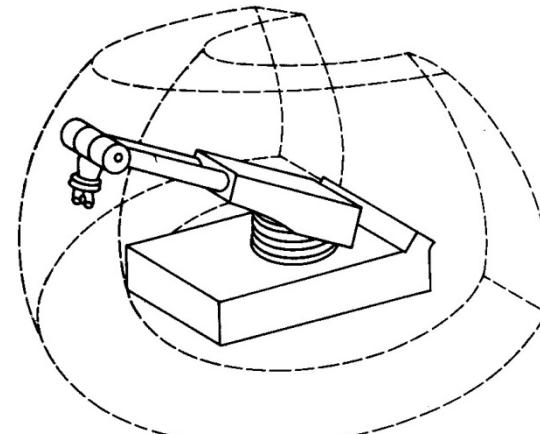
**Cartesian**



**Cylindrical**



**Spherical**



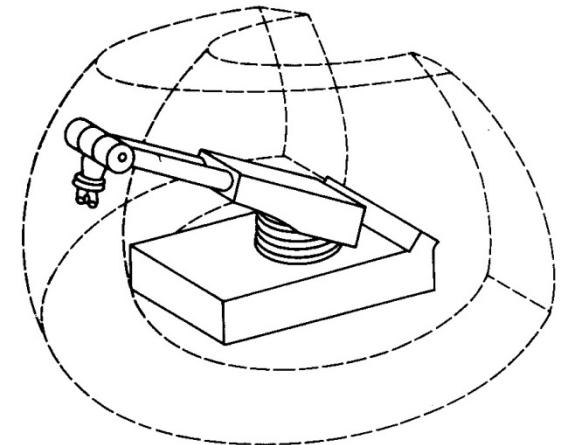
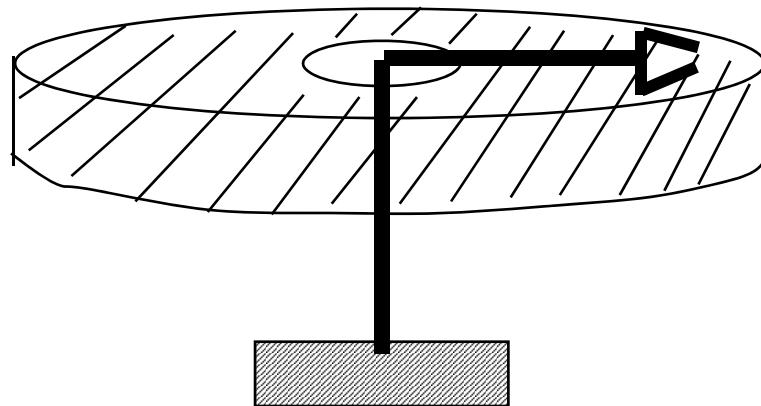
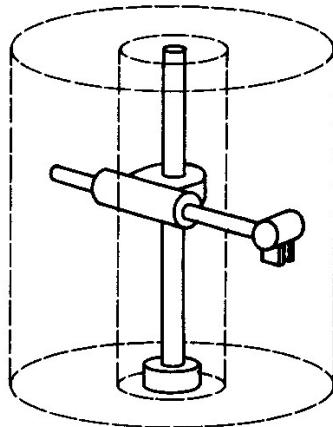
Cartesian: x, y, z (three linear coordinates)

Cylindrical: z, r, theta (two linear and one angular coordinates)

Spherical: r, and two angles (one linear and two angular coordinates)

# Workspace

Workspace is the locus of positions and orientations achievable by the end-effector of a manipulator.



## Dextrous Workspace

“locus of tool positions for which the tool can be **oriented in all possible ways**”

## Reachable Workspace

“locus of tool positions for which the tool can reach **regardless of its orientation**”

Dextrous workspace is usually much smaller than reachable workspace

# Operating Environment

- Clean room robots
  - evacuated internally with suction in order to scavenge particles generated by friction surfaces
  - use special non-shedding materials and employ magnetic washers to hold ferromagnetic lubricants in place
- Harsh environments (e.g. spray painting)
  - clothed in a shroud in order to minimize the contamination of its joints by the airborne paint particles



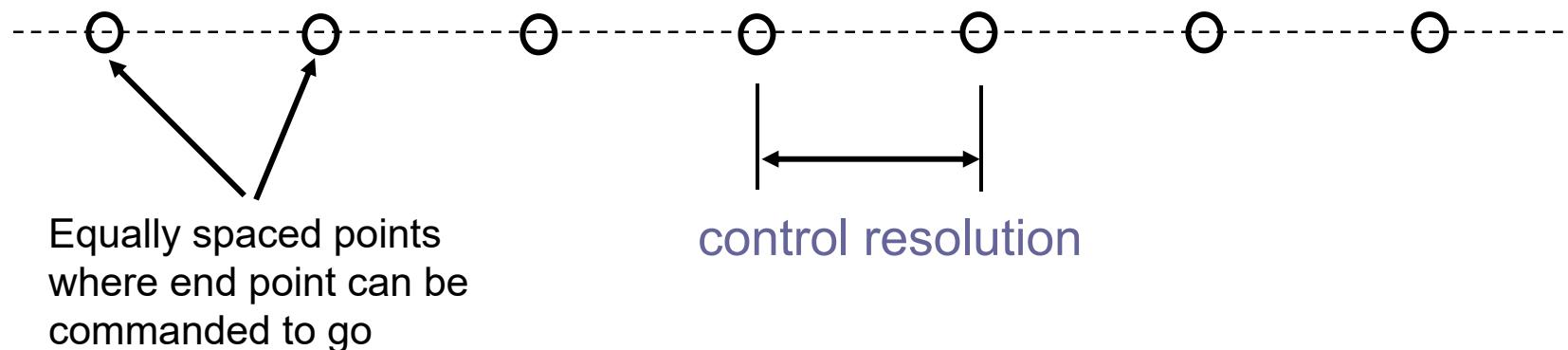
Courtesy of AIST, Japan

# Performance/Specifications

## ■ Resolution

- Control resolution: Smallest incremental change in tool position that (servo) control system can distinguish (assume no deadband, sensor errors, computational problems)
  - depend on types of joints, resolution of joint position sensors, number of joints, etc.

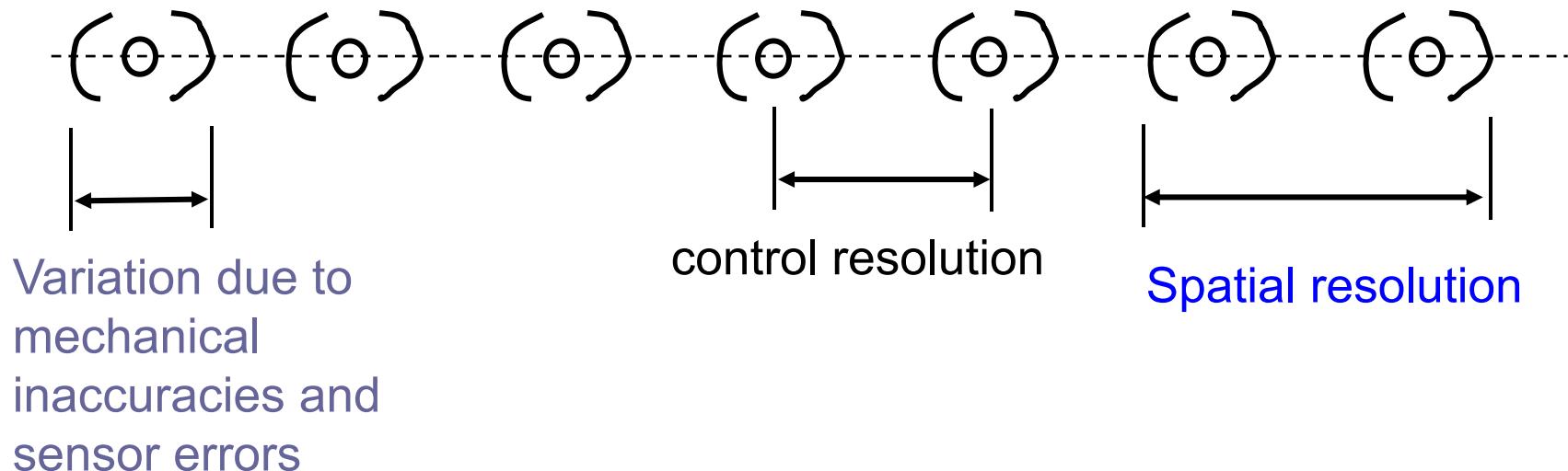
One-dimensional illustration of resolution



# Performance/Specifications

## ■ Resolution (cont)

- If include effects of mechanical inaccuracies and sensor errors, there is a zone about the ideal point where it may stop.
- Spatial resolution: worst-case distance between two adjacent positions.

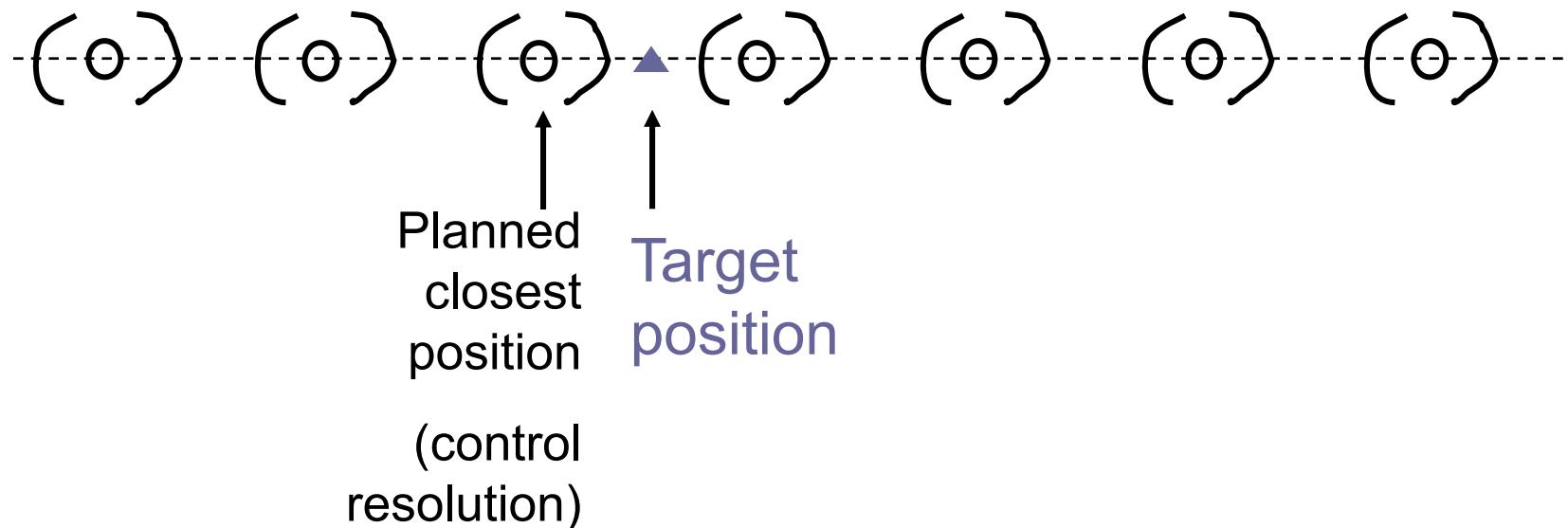


# Performance/Specifications

## ■ Accuracy

- measure of the ability to place the tool tip at an arbitrarily prescribed location in the workspace

One-dimensional illustration of accuracy



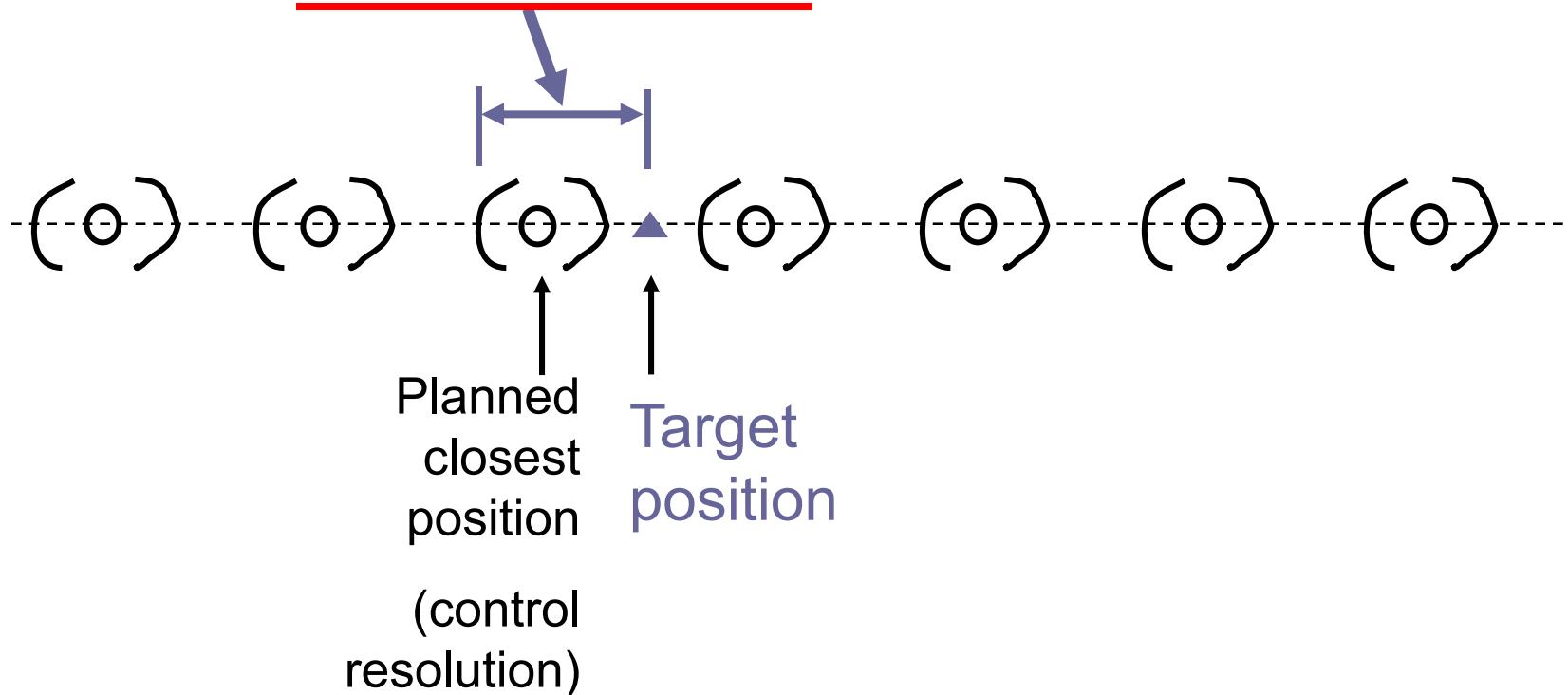
# Performance/Specifications

## ■ Accuracy

- ❑ measure of the ability to place the tool tip at an arbitrarily prescribed location in the workspace

= worst-case distance from target position

=  $\frac{1}{2} \times \text{Spatial resolution}$



# Performance/Specifications

## ■ Accuracy

- measure of the ability to place the tool tip at an arbitrarily prescribed location in the workspace

### Global vs Local accuracy

Considering  
entire  
workspace

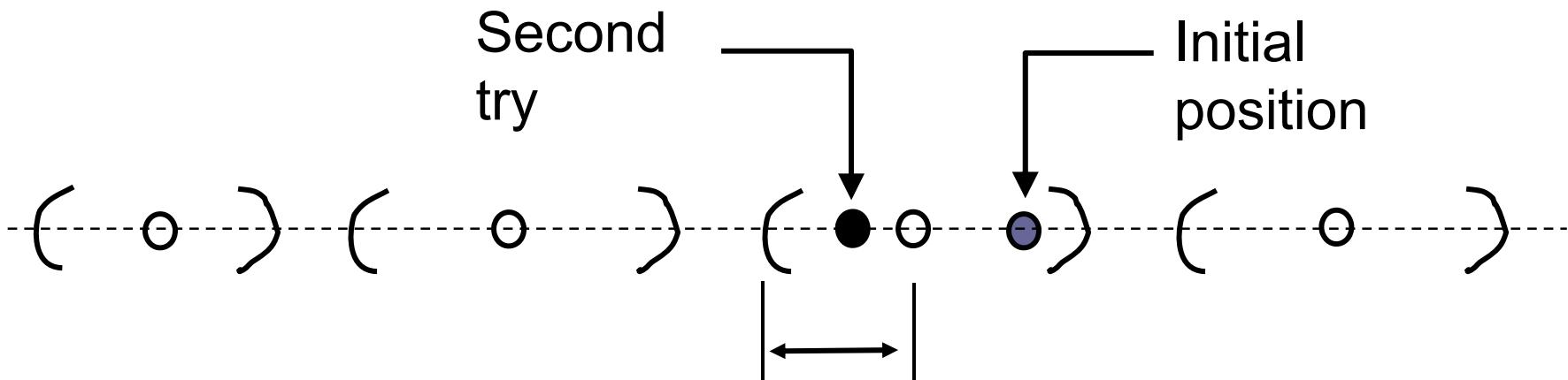
In  
neighborhood  
of specified  
points

# Performance/Specifications

## ■ Repeatability

- ability of a manipulator to reposition its tool tip at a position to which it was previously commanded.
- important for **repetitive tasks**

One-dimensional illustration of repeatability



# Maximum Speed

tool tip speed

92 mm/sec

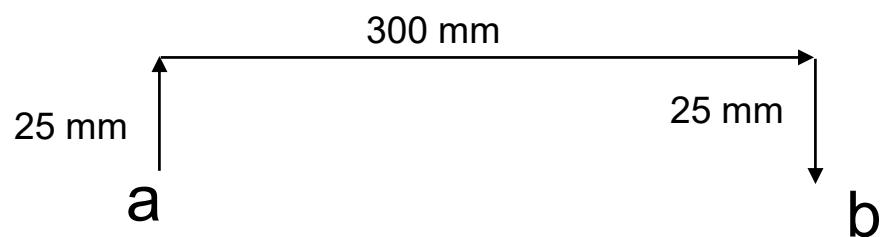
Westinghouse Series 4000

9,000 mm/sec

Adept One SCARA

Cycle Time :  
Adept “Stroke”

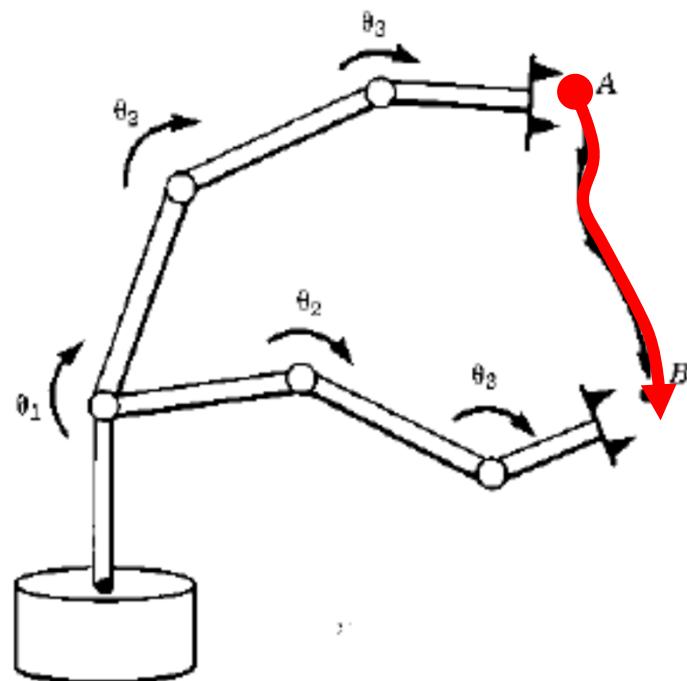
For AdeptOne



<i>Payload</i>	<i>Cycle Time</i>
1 lb	0.9 sec
13 lbs	1.3 sec
20 lbs	1.7 sec

## 4. Trajectory Generation

- Each joint is prescribed with a smooth function of time
- Coordinated motion of joints to provide desired end-effector motion



Trajectory is a time based function which specifies the position (and higher derivatives) of the robot mechanism for any value of time.

# 5. Control

- Motion (position) Control
  - Stable and robust algorithm to coordinate joint motion and enable the robot to follow a specified trajectory
    - Point-to-Point
    - Trajectory Following
- Independent Joint Control
- Inverse Dynamics Control (Computed Torque)
- Nonlinear control approach
  - Robust control
  - Adaptive control

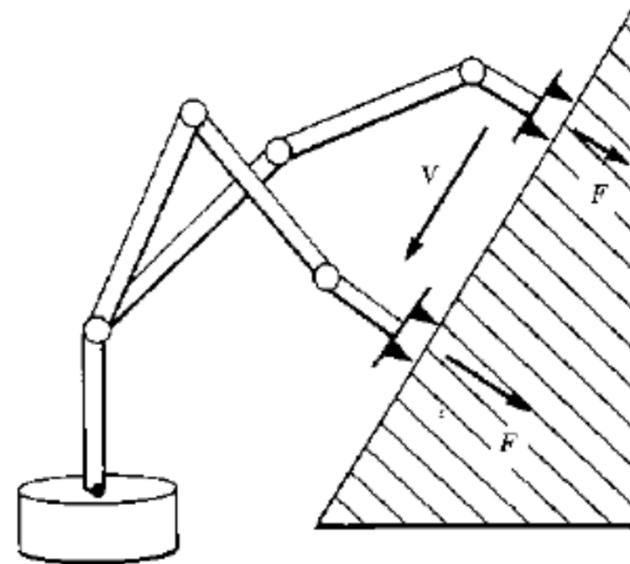
# Control

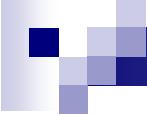
## ■ Force Control

- Ability of manipulator to control forces of contact
- Complementary to position control
- Hybrid position/force control, e.g. window washing task

## ■ Compliance control

## ■ Impedance control





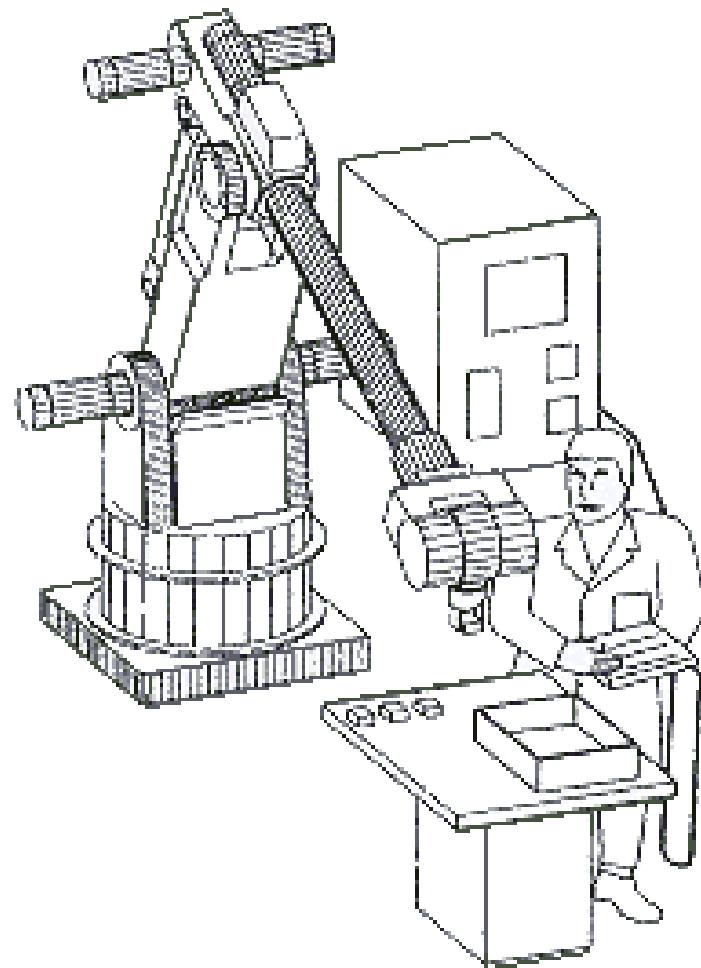
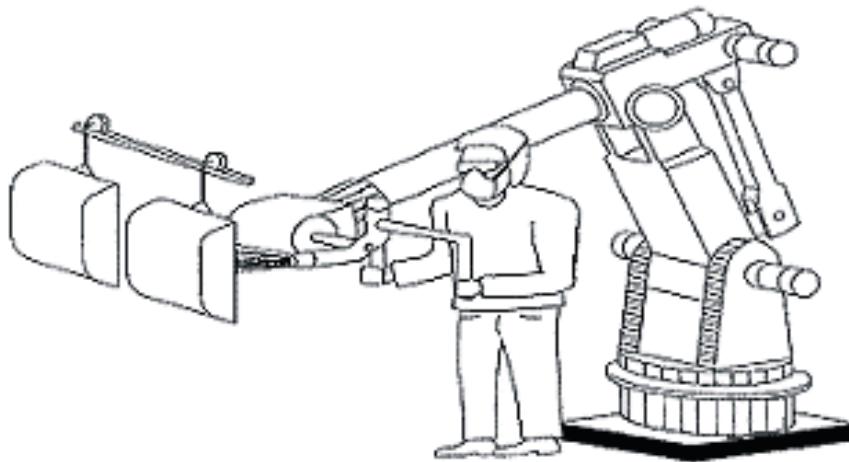
# Motion Control Methods

- Point to Point
  - Path between points not explicitly controlled
  - Applications
    - spot welding
    - pick and place
    - loading and unloading
- Continuous Path
  - end-effector must follow a prescribed path in 3D space
  - speed may vary or may need to be accurately controlled
  - Applications
    - spray painting
    - arc welding
    - gluing

# 6. Programming

- Robot programming:
  - Lead-through programming
  - Textual robot languages
- Lead-through programming: Desired movements are stored in controller memory
  - Powered lead-through: Using teach pendant
    - Pros: Simple for point-to-point movements
    - Cons: Tedious for complex movements
    - Key applications: spot welding, material handling, etc.
  - Manual lead-through (also called walk-through): Robot's end-effector moved physically by programmer, mainly used for continuous path movements
    - Cons: Difficult for large robot arm
    - Key applications: Spray painting, arc welding, etc.

## ■ Lead-through programming:



- **Textual robot languages:**
  - 1979: **VAL**, a common textual robot language developed by Stanford University
  - 1984: **VAL II** (Updated version of VAL)
- Other textual robot languages:
  - Manufacturing control language (MCL)
  - RAIL
  - Automatic programming tooling (APT)
  - AML & AUTOPASS by IBM for assembly operations
  - Etc.
- How could desired motions be **easily implemented** on robot?

### Task description (In plain English)

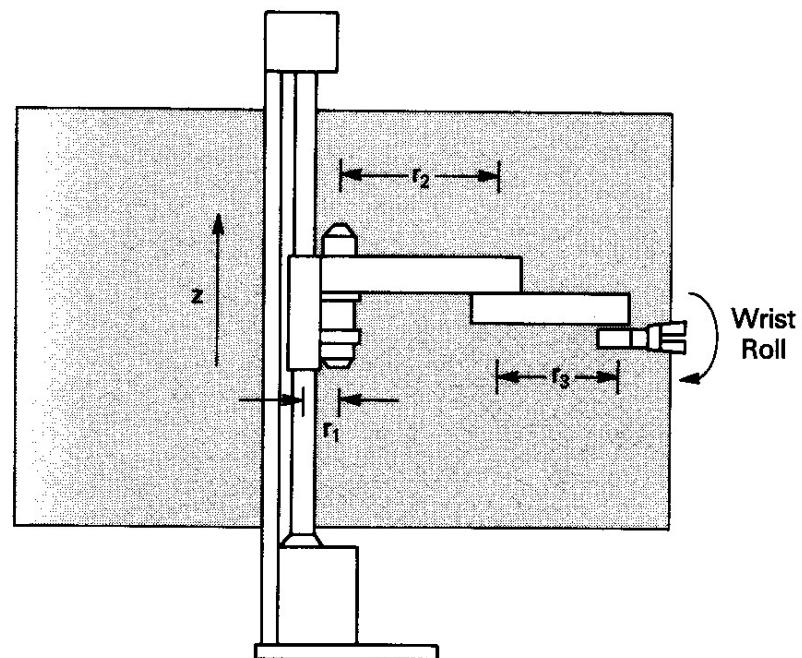
```
Move to P1 (a general safe position)
Move to P2 (an approach to P3)
Move to P3 (a position to pick the object)
Close gripper
Move to P4 (an approach to P5)
Move to P5 (a position to place the object)
Open gripper
Move to P1 and finish
```

VAL

```
PROGRAM PICKPLACE
1. MOVE P1
2. MOVE P2
3. MOVE P3
4. CLOSEI 0.00
5. MOVE P4
6. MOVE P5
7. OPENI 0.00
8. MOVE P1
.END
```

# EXAMPLE: SCARA

- Selective Compliance Assembly Robot Arm
- Jointed cylindrical manipulator
- Joints 1 and 2 are not gravity loaded
- Joints are direct-drive motors  
→ End-effector compliance can be controlled to a certain extent (Useful for assembly operations which require pegs or screw insertions)



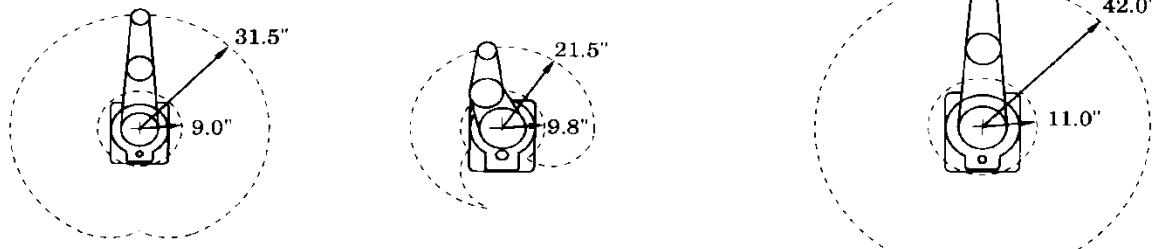
## **Robots**

<b>Reach</b>	<b>AdeptOne</b>
<b>Vertical Stroke</b>	31.5" (800 mm)
<b>Maximum Payload</b>	7.7" (196 mm) or 11.6" (295 mm)
<b>Repeatability</b>	20 lbs (9 kg)
12" cycle time (1 lb)	0.001" (0.025 mm)
12" cycle time (20 lbs)	0.9 sec
<b>Option Compatibility</b>	1.7 sec
High-accuracy Positioning System (HPS)	Yes
Fifth Axis (servo pitch)	Yes
Robot Mounted Camera	Yes
Cleanroom Package	Yes

<b>AdeptTwo</b>
21.5" (546 mm)
8.0" (203 mm)
20 lbs (9 kg)
0.001" (0.025 mm)
0.9 sec
1.7 sec

<b>AdeptThree</b>
42.0" (1067 mm)
12.0" (305 mm)
55 lbs (25 kg)
0.001" (0.025 mm)
1.1 sec
1.4 sec

### **Work Envelope**

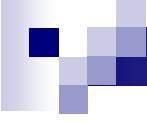


## **Robot Controllers**

<b>Operating System</b>	<b>Adept MC</b>
<b>System Processor</b>	V
<b>Robot Motion Processors</b>	1 Mb 68000 (10 MHz)
<b>Serial Ports</b>	Two 68000 (10 MHz)
<b>Maximum Digital I/O</b>	Five RS-232C
<b>Option Compatibility</b>	96 internal/512 total
Robot Control	Any Adept robot
AdeptVision	Any AdeptVision system
Adept V+	Yes
68020 System Processor	Yes
AdeptMotion I	Yes
NEMA 12	Yes

<b>Adept CC</b>
V
1 Mb 68000 (10 MHz)
Two 68000 (10 MHz)
Five RS-232C
32 internal/512 total

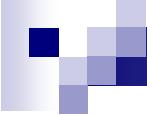
<b>Adept CC</b>
V
1 Mb 68000 (10 MHz)
Two 68000 (10 MHz)
Five RS-232C
32 internal/512 total



# Classical robotics == the study of industrial robotic manipulator

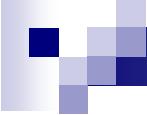
An integrated approach of

- Kinematics: study of geometry of motion
- Statics: study of a manipulator at equilibrium
- Dynamics: study of causes of motion
- Trajectory planning: generating the path the robot must trace
- Control strategy: executing the path
- Physical hardware: building the robot



# Homework

- Linear Algebra Review
- Matlab Total Academic Headcount license
  - [https://nusit.nus.edu.sg/services/software\\_and\\_os/software/software-student/](https://nusit.nus.edu.sg/services/software_and_os/software/software-student/)



# 2021 Year of Robots?

<https://youtu.be/BFK9lkez32E>