

# MCDONNELL DOUGLAS MD-80 THRUST LIMITS AND TRI

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Note: This guide is not an FCOM and does not describe every single behavior of the system.

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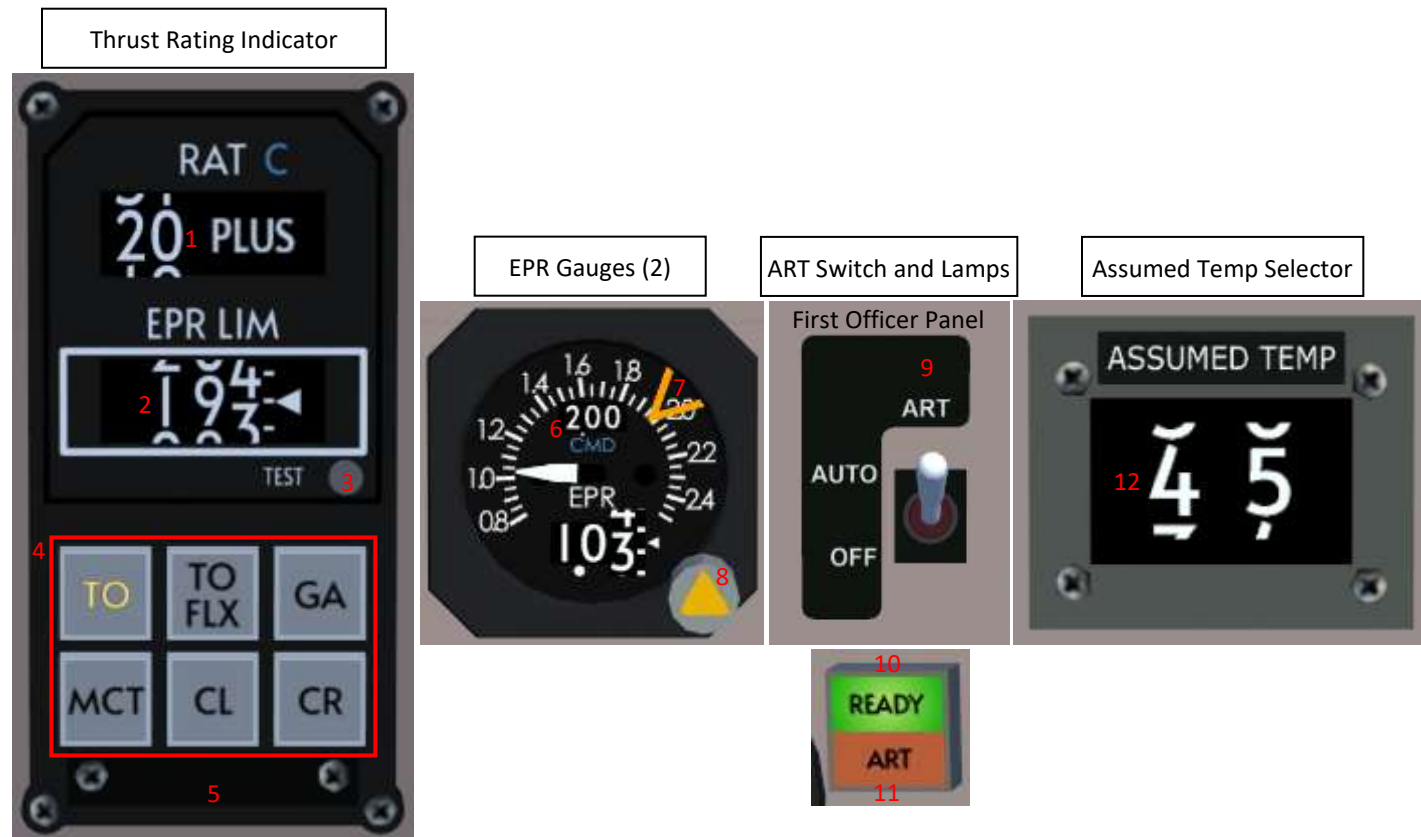
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## INTRODUCTION

The MD-80's two engines are conventionally controlled by cables running from the throttles to each engine. In order to maintain safe operation, thrust limits are controlled and displayed in the cockpit by the Thrust Rating Indicator (TRI), Engine Pressure Ratio (EPR) gauges, and Automatic Reserve Thrust (ART) switch.

## CONTROLS AND INDICATORS

These controls are used for controlling and displaying the thrust limits.



- 1) Ram Air Temperature Window  
Displays the Ram Air Temperature (RAT) used for EPR limit calculations. Also known as Total Air Temperature (TAT).
- 2) EPR Limit Window  
Displays the active EPR limit computed by the TRI.
- 3) TRI Test Button  
Tests the TRI when depressed. RAT window will display 12 PLUS. EPR limit window will display one of the following values based on engine type: -209: 1.94, -217A: 2.04, -219: 2.08. Upon releasing, TRI will be in NO MODE.

4) EPR Limit Selection Buttons

Selects the EPR limit mode on the TRI.

- TO: Takeoff Limit
- TO FLX: Takeoff Flex Limit, requires Automatic Reserve Thrust (ART) switch set to OFF
- GA: Go Around Limit
- MCT: Maximum Continuous Thrust Limit
- CL: Climb Limit
- CR: Cruise Limit

5) NO MODE Light

Illuminates when the TRI is not in a valid mode. The EPR limit will not be computed. Do not allow the engines to be operated with the NO MODE light illuminated, as this risks engine overspeed.

6) EPR Limit Override Window

Displays the EPR limit override. Window is hidden when the override is not enabled.

7) EPR Limit Bug

Displays the active EPR limit from the TRI, or the EPR limit override value.

8) EPR Limit Override Knob

Pull/Push: Enable/Disable EPR limit override. When pushed in, override is disabled.

Turn: Adjust EPR limit override value.

9) ART Switch

When set to OFF, disables the Automatic Reserve Thrust system. Required to be off to use the TO FLEX mode on the TRI.

10) ART Ready Light

Illuminates when the Automatic Reserve Thrust system is armed and ready to activate if needed.

11) ART Light

Illuminates when the Automatic Reserve Thrust system activates and increases power.

12) Assumed Temp Selector

Used to select the temperature used for flexible (flex) takeoff operations.

## THRUST LIMITS

The Pratt & Whitney JT8D engine is controlled via Engine Pressure Ratio (EPR). EPR is an indicator of the thrust produced by the engine and is used to ensure the engine is operating within safe parameters. This is called the thrust limit. There are many different thrust limits that the engines can be controlled to, set by the Thrust Rating Indicator (TRI). The Auto Thrust System (ATS) will respect the set thrust limit when engaged.

#### Normal Takeoff Thrust

Available with the TRI set to TO and the Automatic Reserve Thrust switch set to AUTO. Normal thrust used for takeoff.

#### Maximum Takeoff Thrust

Available with the TRI set to TO and the Automatic Reserve Thrust (ART) switch set to OFF. Also available when ART activates due to an engine failure. Maximum possible thrust used for takeoff. Use of this mode is abnormal.

#### Takeoff Flex Thrust

Available with the TRI set to TO FLEX and the Automatic Reserve Thrust (ART) switch set to OFF. Allows flexible takeoff thrust using a derate based on an assumed temperature to reduce engine wear. Assumed temperature for flex computation can be set on the assumed temp selector. ART must be disabled as a derate from normal thrust is not allowed.

#### Go Around Thrust

Available with the TRI set to GA. Maximum thrust available for a go around. This mode should be pre-selected when beginning final approach.

#### Maximum Continuous Thrust

Available with the TRI set to MCT. Maximum thrust available for continuous operation without limitations. Only to be used during engine-out operations.

#### Climb Thrust

Available with the TRI set to CL. Maximum climb thrust for normal operations. This mode should be entered at the thrust reduction altitude (if unsure, use 1500 feet radio altitude).

#### Cruise Thrust

Available with the TRI set to CR. Maximum cruise thrust for normal operations. This mode should be entered when reaching cruise altitude.

## AUTOMATIC RESERVE THRUST

The Automatic Reserve Thrust (ART) system is provided by features of the JT8D-200 engine and the Digital Flight Guidance System (DFGS). It increases thrust from normal takeoff thrust to maximum takeoff thrust if an engine fails during the takeoff roll.

The ART system is ready when the airplane is on the ground, the ART switch is in AUTO, the slats are extended, and both engines are running. The READY light will illuminate. The ART system becomes armed when both engines reach at least 64% N1.

If one engine drops by at least 30.2% N1, the DFGS fails, or power is lost, the ART system will engage and increase power on the remaining engine to the maximum takeoff thrust limit. The ART light will illuminate and the TRI will display the maximum takeoff thrust limit.

The thrust increase is accomplished via a solenoid in the fuel control unit, so the throttles do not move. Once the ART switch is set to OFF, the system will reset and the thrust increase will be removed.

## EPR LIMIT OVERRIDE

Normally, the EPR limit is set automatically by the TRI. However, the EPR limits can be overridden by the pilot manually if the TRI malfunctions or an unusual thrust setting is required.

The thrust limit for each engine can be overridden individually. To enable, the EPR limit override knob is pulled on the EPR gauge(s). The EPR limit override window will be uncovered displaying the current override limit. The knob can then be turned to set the desired thrust limit.

The Auto Thrust System may be used with the override set and will respect the overridden limit, but will not exceed the EPR limit commanded by the TRI.