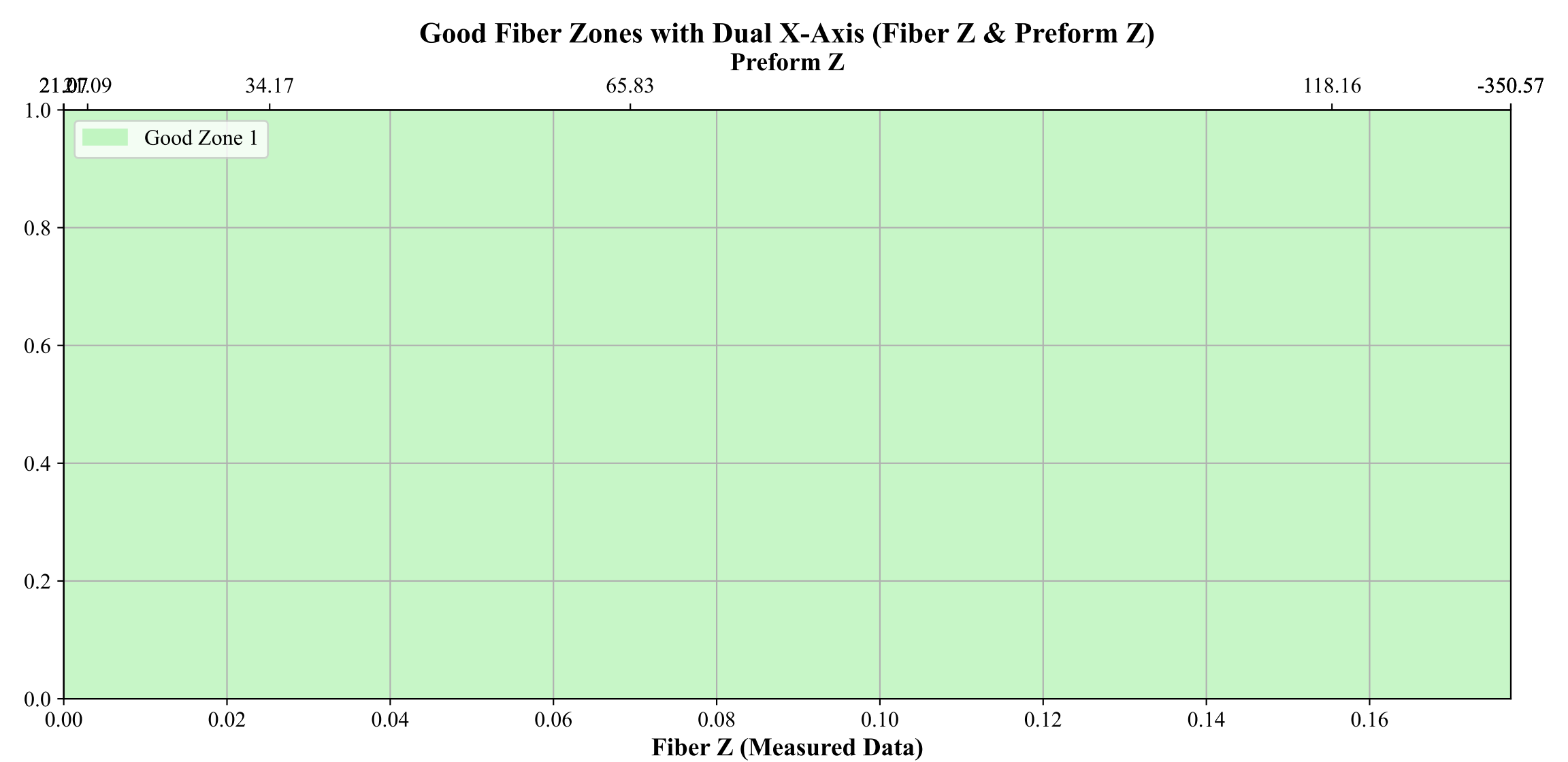
Fiber Name: p0test

Tower Operator: ohad forman

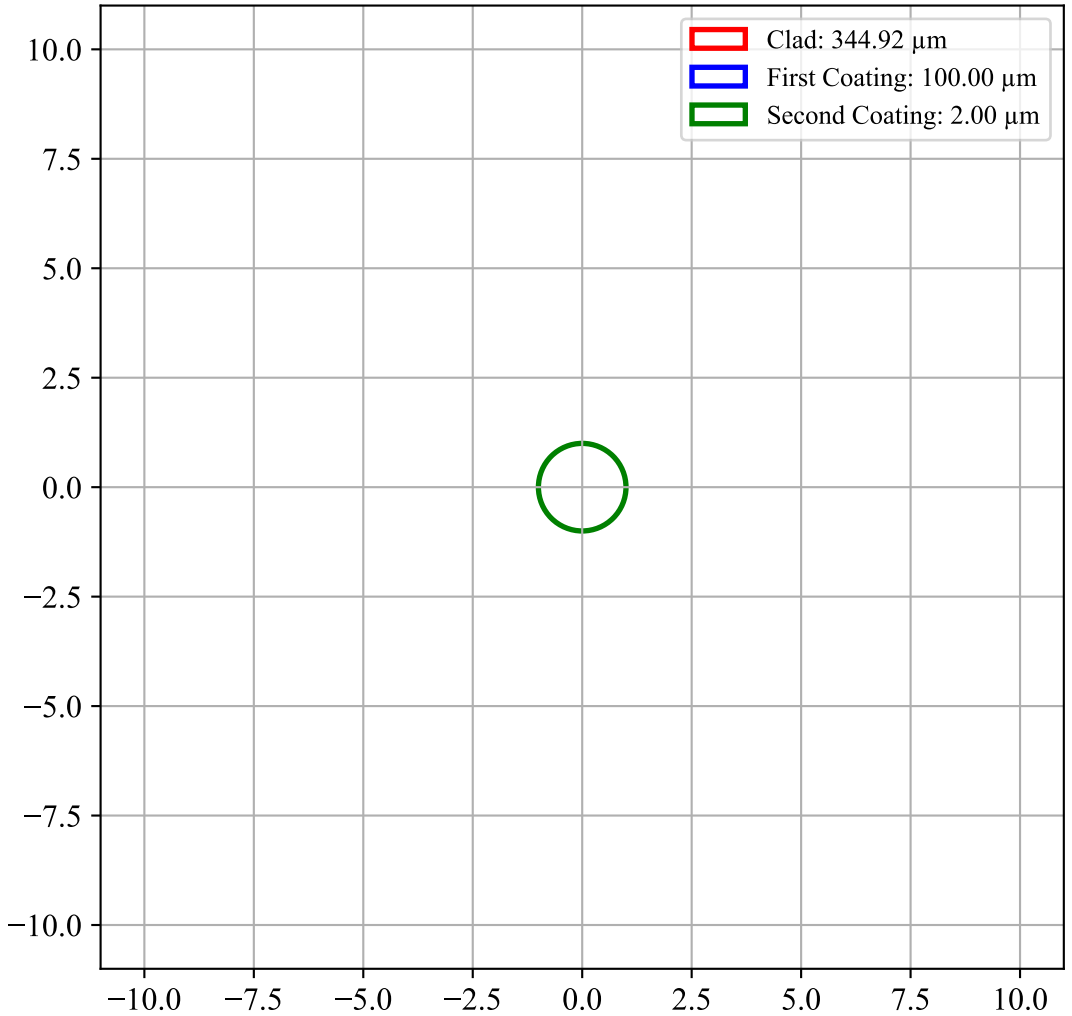
Drawing Date: 22/3/35

Section A - Fiber Good Zones for T&M


Good Fiber Zones with Dual X-Axis (Fiber Z & Preform Z)
Preform Z
21.07
34.17
65.83
118.16
-350.57
Good Zone 1
1.0
0.8
0.6
0.4
0.2
0.0
0.00
0.02
0.04
0.06
0.08
0.10
0.12
0.14
0.16
Fiber Z (Measured Data)

=== Good Fiber Zone 1 (Fiber Z: 0.00 - 0.18) ===
==========
Bare Fibre Diameter: 344.92 ± 80.64
Diameter Error: 10.05 ± 0.00
Capstan Speed: 5.92 ± 5.15
Furnace DegC Actual: 2049.99 ± 0.33
Preform Speed Actual: 1.43 ± 1.43
Cane Speed Actual: 0.00 ± 0.00
Tension N: 1.29 ± 22.15
Trend Marker: 0.00 ± 0.00
Coated Outer Diameter: 2.00 ± 0.00
Poly X Diameter: 0.00 ± 0.00
Poly Y Diameter: 0.00 ± 0.00
Poly Major Value: 0.00 ± 0.00
Poly Minor Value: 0.94 ± 0.00
Diameter Deviation Gauge 2: -62.99 ± 45.01
UV 1 Intensity: 0.00 ± 0.00
UV 2 Intensity: 0.00 ± 0.00

===T&M Section===
New fiber name=_____
Core Diameter(µm) = _____
Clad Diameter(µm) = _____
First coating Diameter(µm) = _____
Second coating Diameter(µm) = _____
Birefringence=_____



Section B - Coating Report

Coating Report

Main Coating

Main Coating Die Diameter (µm): 150.0

Main Entry Die Diameter (µm): 160.0

Main Density (g/cm³): 1.05

Main Coating: Coat A

Main Coating Temp (°C): 48.0

Main Viscosity (mPa·s): 1.066

Main Estimated Thickness (µm): 150.34

Secondary Coating

Secondary Coating Die Diameter (µm): 160.0

Secondary Entry Die Diameter (µm): 170.0

Secondary Density (g/cm³): 1.12

Secondary Coating: Coat B

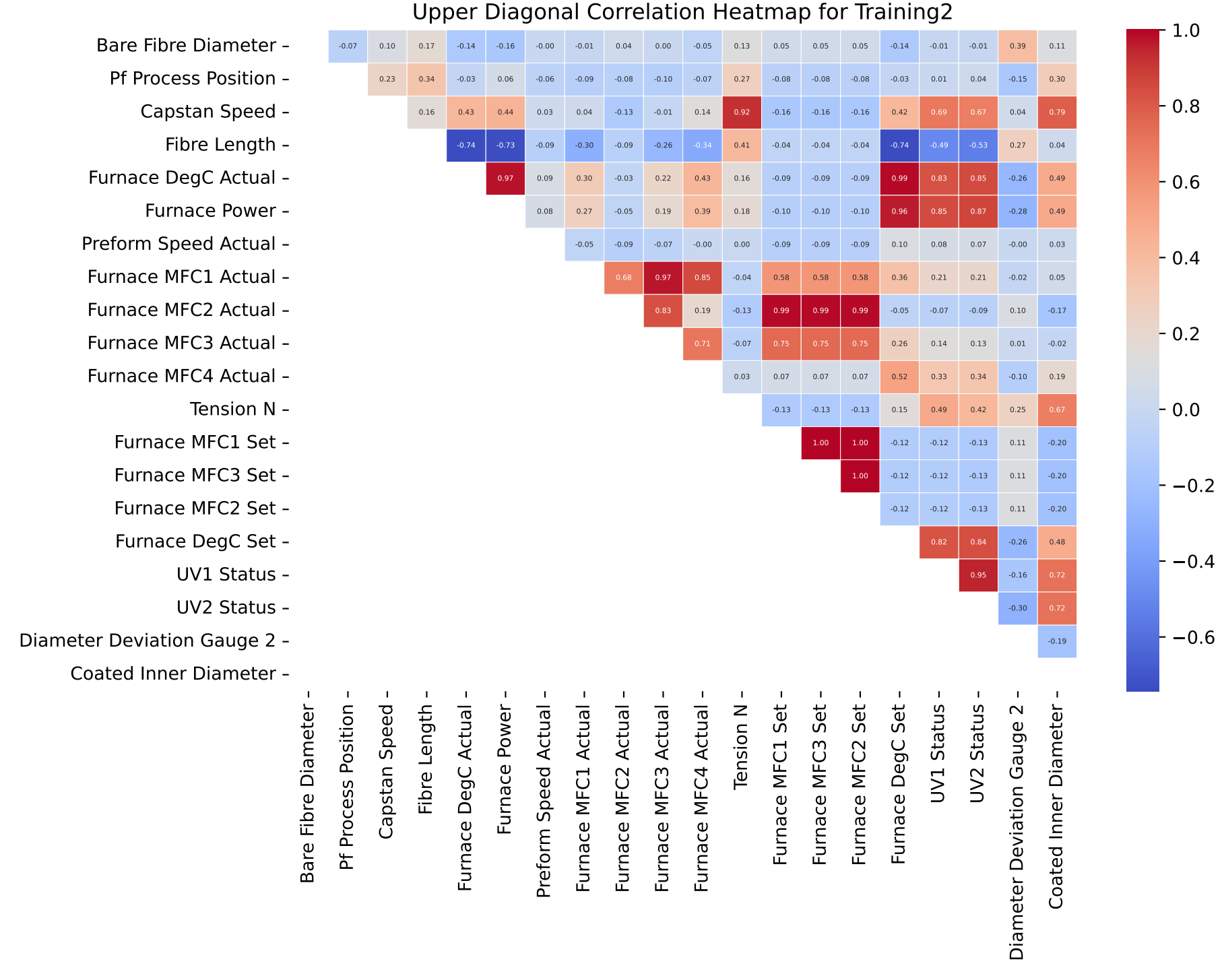
Secondary Coating Temp (°C): 44.0

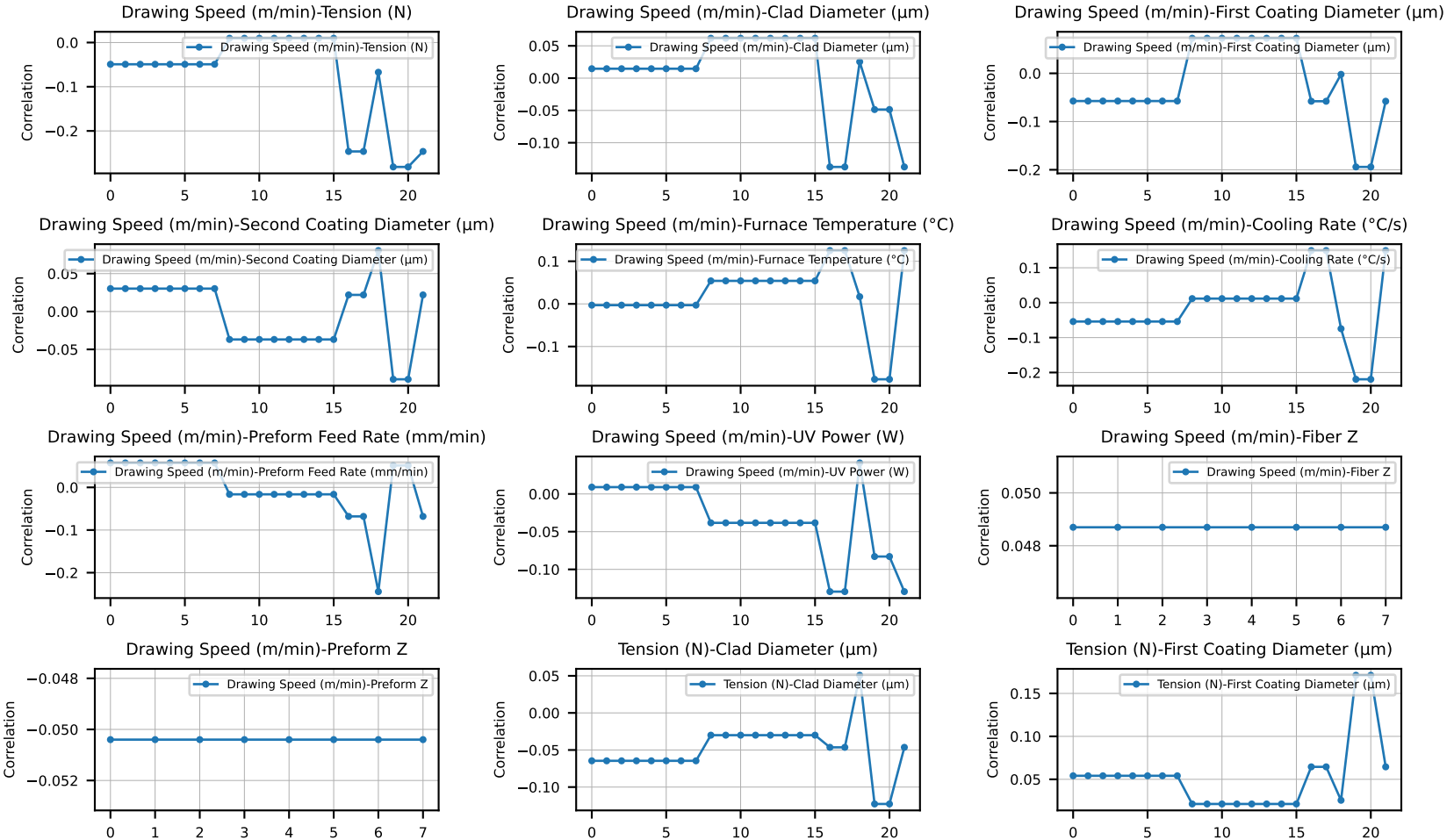
Secondary Viscosity (mPa·s): 1.398

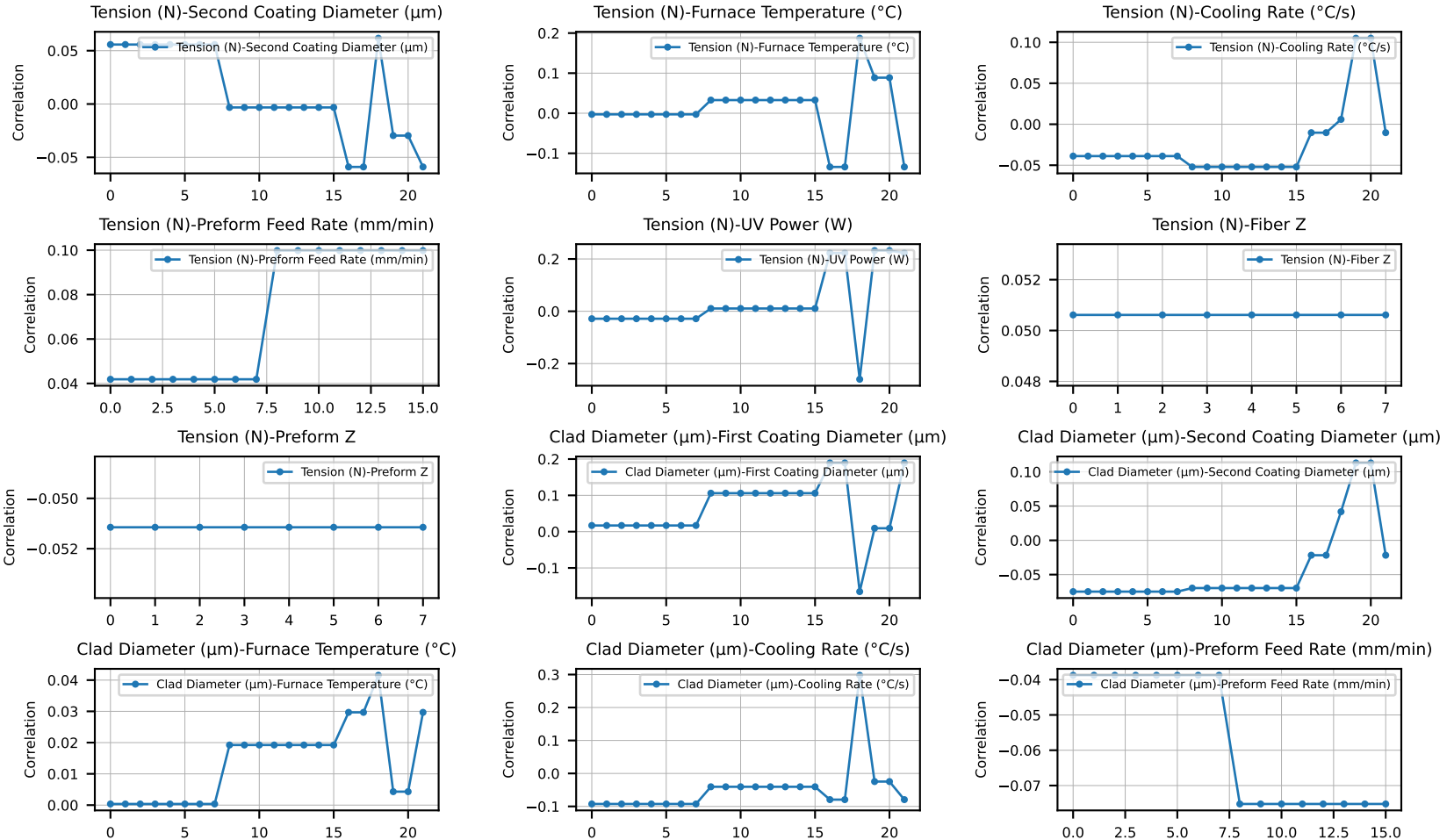
Secondary Estimated Thickness (µm): 165.41

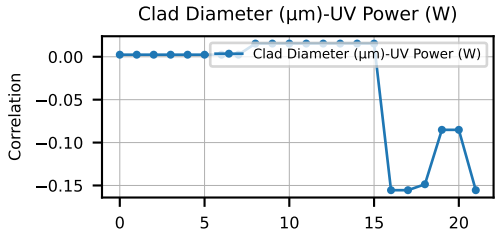
Section C - Tower Performance Analysis

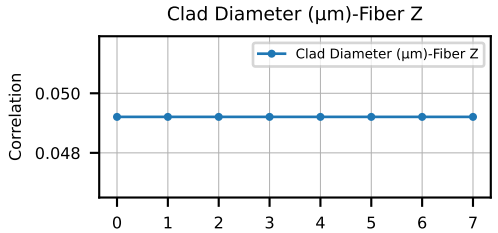
Correlation Tower Data

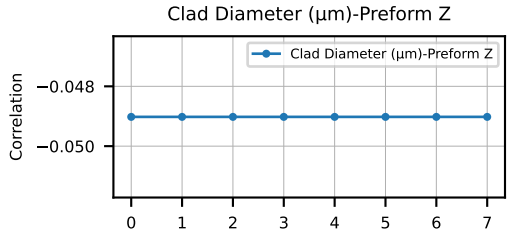


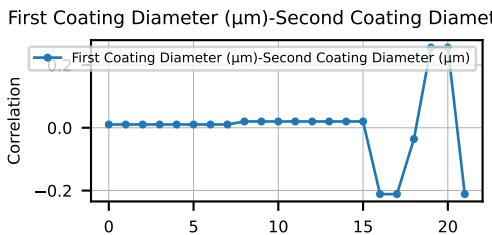

Drawing Speed (m/min)-Tension (N)
Drawing Speed (m/min)-Tension (N)
Drawing Speed (m/min)-Clad Diameter (μm)
Drawing Speed (m/min)-Clad Diameter (μm)
Drawing Speed (m/min)-First Coating Diameter (μm)
Drawing Speed (m/min)-First Coating Diameter (μm)
Drawing Speed (m/min)-Second Coating Diameter (μm)
Drawing Speed (m/min)-Second Coating Diameter (μm)
Drawing Speed (m/min)-Furnace Temperature (°C)
Drawing Speed (m/min)-Furnace Temperature (°C)
Drawing Speed (m/min)-Cooling Rate (°C/s)
Drawing Speed (m/min)-Cooling Rate (°C/s)
Drawing Speed (m/min)-Preform Feed Rate (mm/min)
Drawing Speed (m/min)-Preform Feed Rate (mm/min)
Drawing Speed (m/min)-UV Power (W)
Drawing Speed (m/min)-UV Power (W)
Drawing Speed (m/min)-Fiber Z
Drawing Speed (m/min)-Fiber Z
Drawing Speed (m/min)-Preform Z
Drawing Speed (m/min)-Preform Z
Tension (N)-Clad Diameter (μm)
Tension (N)-Clad Diameter (μm)
Tension (N)-First Coating Diameter (μm)
Tension (N)-First Coating Diameter (μm)
Correlation

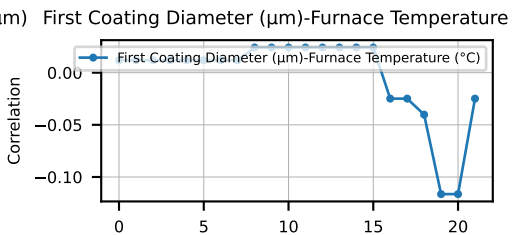

Tension (N)-Second Coating Diameter (μm)
Tension (N)-Second Coating Diameter (μm)
Correlation
Tension (N)-Furnace Temperature (°C)
Tension (N)-Furnace Temperature (°C)
Correlation
Tension (N)-Cooling Rate (°C/s)
Tension (N)-Cooling Rate (°C/s)
Correlation
Tension (N)-Preform Feed Rate (mm/min)
Tension (N)-Preform Feed Rate (mm/min)
Correlation
Tension (N)-UV Power (W)
Tension (N)-UV Power (W)
Correlation
Tension (N)-Fiber Z
Tension (N)-Fiber Z
Correlation
Tension (N)-Preform Z
Tension (N)-Preform Z
Correlation
Clad Diameter (μm)-First Coating Diameter (μm)
Clad Diameter (μm)-First Coating Diameter (μm)
Correlation
Clad Diameter (μm)-Second Coating Diameter (μm)
Clad Diameter (μm)-Second Coating Diameter (μm)
Correlation
Clad Diameter (μm)-Furnace Temperature (°C)
Clad Diameter (μm)-Furnace Temperature (°C)
Correlation
Clad Diameter (μm)-Cooling Rate (°C/s)
Clad Diameter (μm)-Cooling Rate (°C/s)
Correlation
Clad Diameter (μm)-Preform Feed Rate (mm/min)
Clad Diameter (μm)-Preform Feed Rate (mm/min)
Correlation

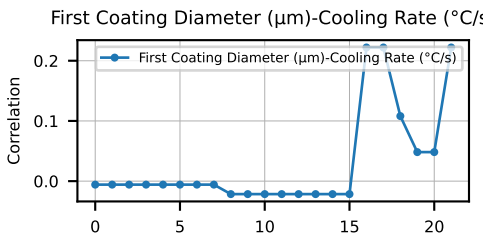

Clad Diameter (μm)-UV Power (W)
Clad Diameter (μm)-UV Power (W)
Correlation

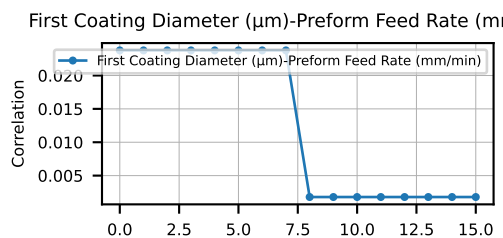

Clad Diameter (μm)-Fiber Z
Clad Diameter (μm)-Fiber Z
Correlation

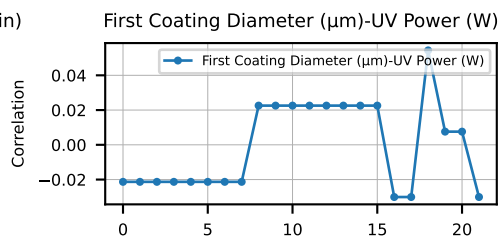

Clad Diameter (μm)-Preform Z
Clad Diameter (μm)-Preform Z
Correlation

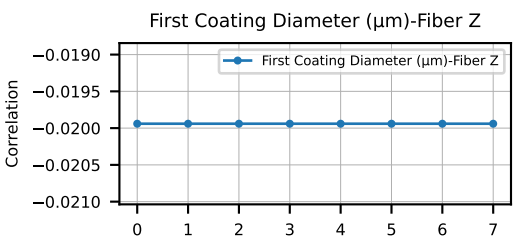

First Coating Diameter (μm)-Second Coating Diameter (μm)
First Coating Diameter (μm)-Second Coating Diameter (μm)
Correlation

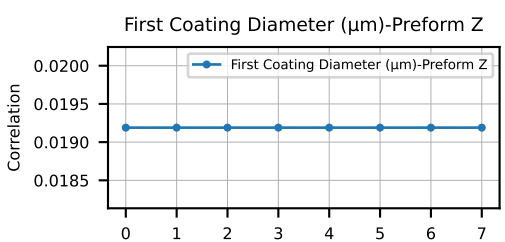

First Coating Diameter (μm)-Furnace Temperature (°C)
First Coating Diameter (μm)-Furnace Temperature (°C)
Correlation

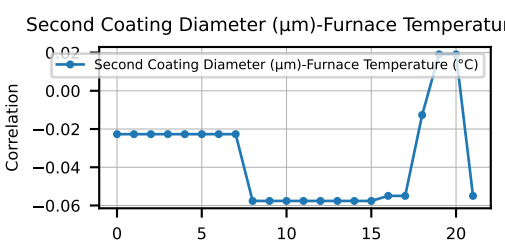

First Coating Diameter (μm)-Cooling Rate (°C/s)
First Coating Diameter (μm)-Cooling Rate (°C/s)
Correlation

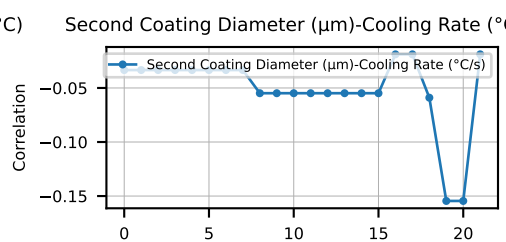

First Coating Diameter (μm)-Preform Feed Rate (mm/min)
First Coating Diameter (μm)-Preform Feed Rate (mm/min)
Correlation

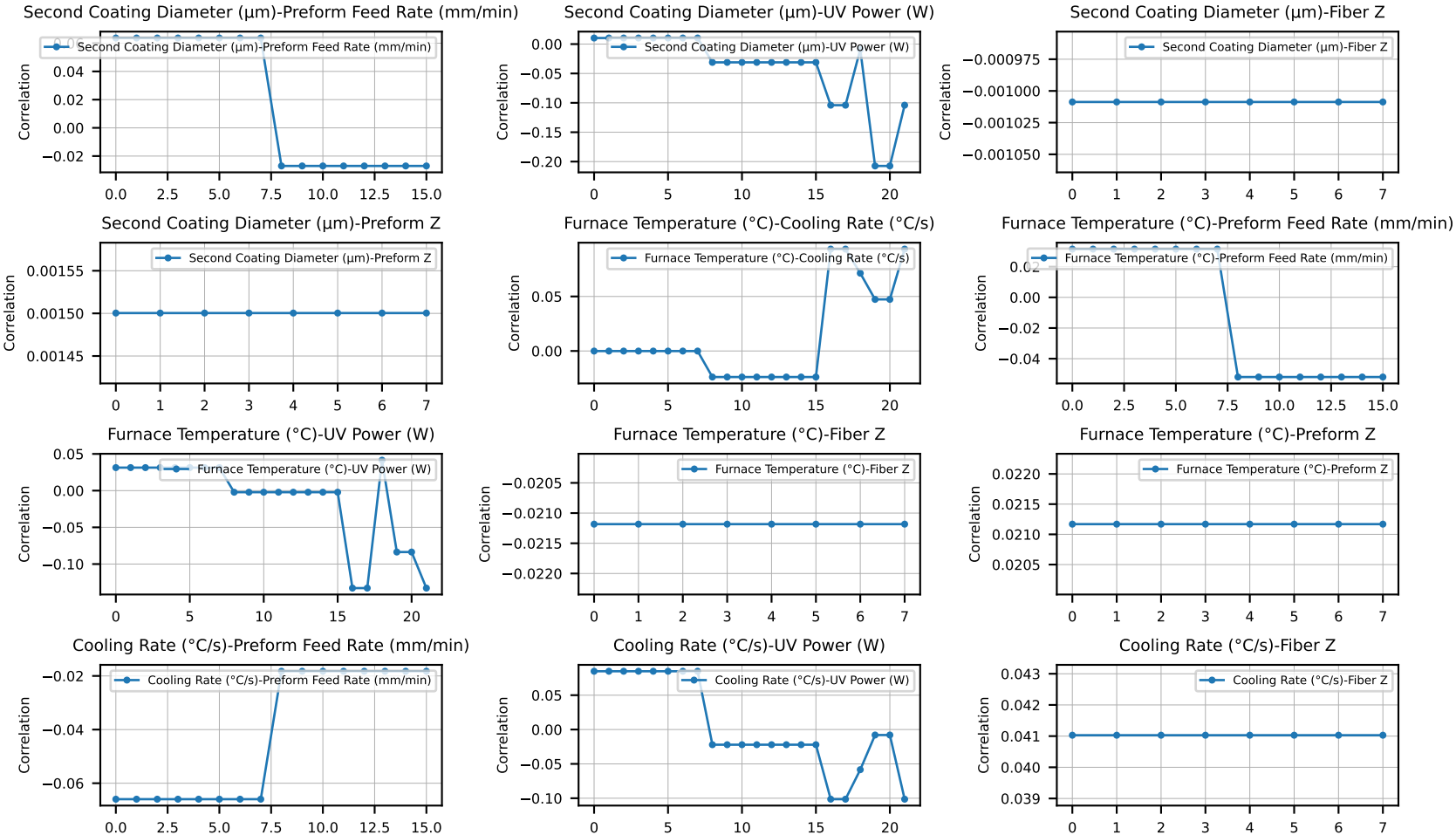

First Coating Diameter (μm)-UV Power (W)
First Coating Diameter (μm)-UV Power (W)
Correlation

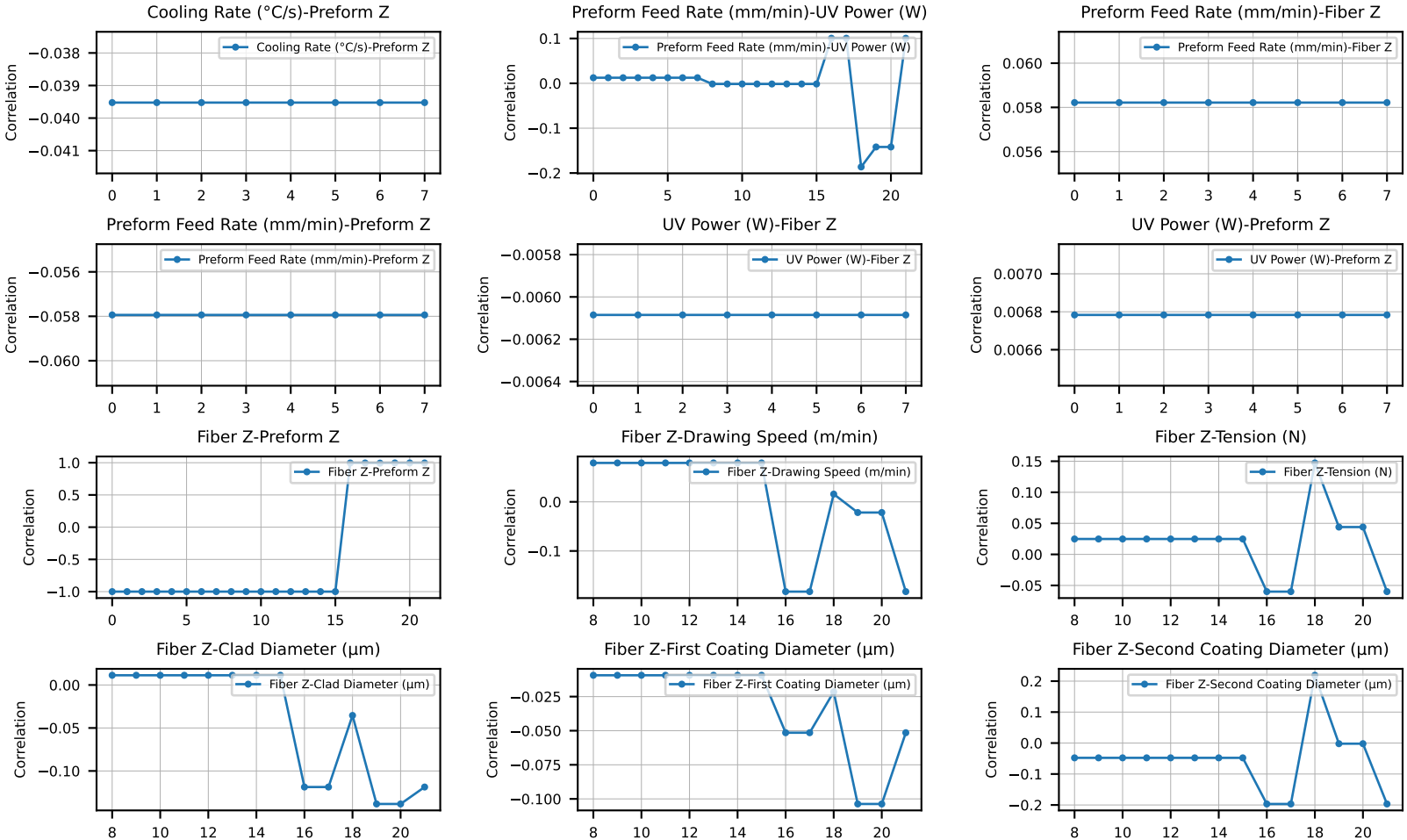

First Coating Diameter (μm)-Fiber Z
First Coating Diameter (μm)-Fiber Z
Correlation

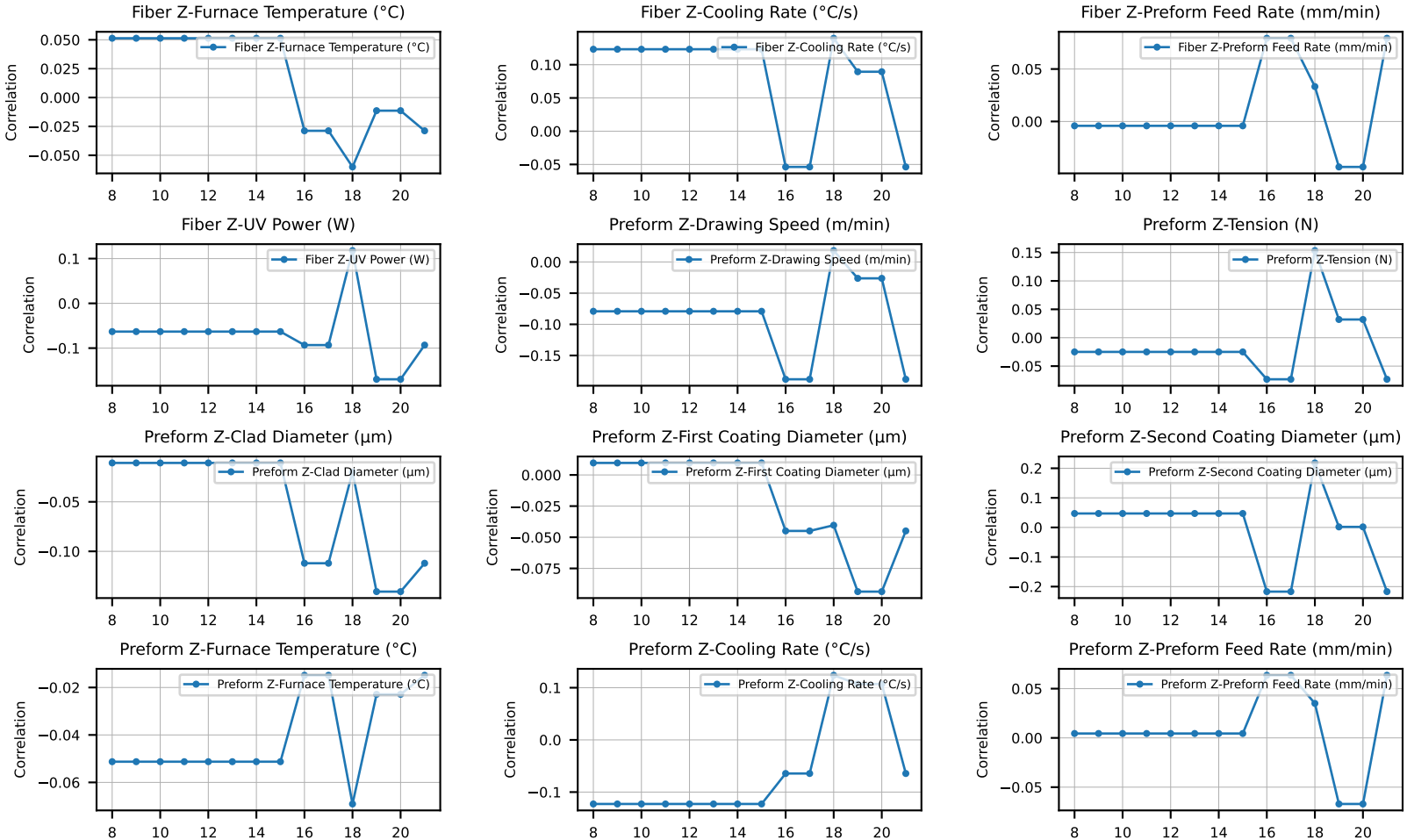

First Coating Diameter (μm)-Preform Z
First Coating Diameter (μm)-Preform Z
Correlation

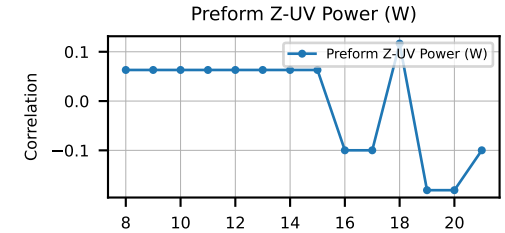

Second Coating Diameter (μm)-Furnace Temperature (°C)
Second Coating Diameter (μm)-Furnace Temperature (°C)
Correlation

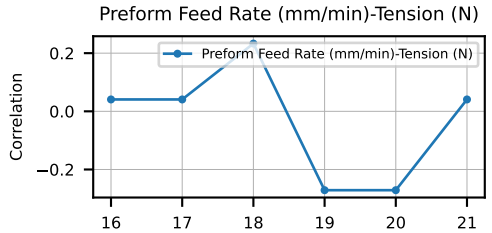

Second Coating Diameter (μm)-Cooling Rate (°C/s)
Second Coating Diameter (μm)-Cooling Rate (°C/s)
Correlation

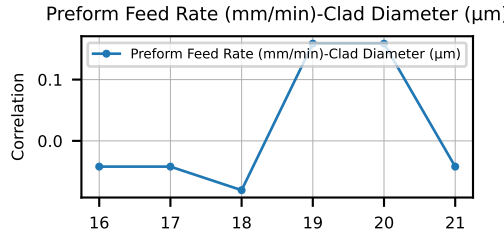

Second Coating Diameter (µm)-Preform Feed Rate (mm/min)
Second Coating Diameter (µm)-Preform Feed Rate (mm/min)
Correlation
Second Coating Diameter (µm)-UV Power (W)
Second Coating Diameter (µm)-UV Power (W)
Correlation
Second Coating Diameter (µm)-Fiber Z
Second Coating Diameter (µm)-Fiber Z
Correlation
Second Coating Diameter (µm)-Preform Z
Second Coating Diameter (µm)-Preform Z
Correlation
Furnace Temperature (°C)-Cooling Rate (°C/s)
Furnace Temperature (°C)-Cooling Rate (°C/s)
Correlation
Furnace Temperature (°C)-Preform Feed Rate (mm/min)
Furnace Temperature (°C)-Preform Feed Rate (mm/min)
Correlation
Furnace Temperature (°C)-UV Power (W)
Furnace Temperature (°C)-UV Power (W)
Correlation
Furnace Temperature (°C)-Fiber Z
Furnace Temperature (°C)-Fiber Z
Correlation
Furnace Temperature (°C)-Preform Z
Furnace Temperature (°C)-Preform Z
Correlation
Cooling Rate (°C/s)-Preform Feed Rate (mm/min)
Cooling Rate (°C/s)-Preform Feed Rate (mm/min)
Correlation
Cooling Rate (°C/s)-UV Power (W)
Cooling Rate (°C/s)-UV Power (W)
Correlation
Cooling Rate (°C/s)-Fiber Z
Cooling Rate (°C/s)-Fiber Z
Correlation

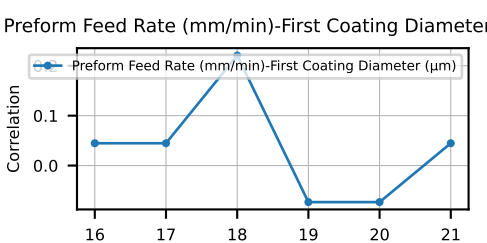

Cooling Rate (°C/s)-Preform Z
Preform Feed Rate (mm/min)-UV Power (W)
Preform Feed Rate (mm/min)-Fiber Z
Preform Feed Rate (mm/min)-Preform Z
UV Power (W)-Fiber Z
UV Power (W)-Preform Z
Fiber Z-Preform Z
Fiber Z-Drawing Speed (m/min)
Fiber Z-Tension (N)
Fiber Z-Clad Diameter (µm)
Fiber Z-First Coating Diameter (µm)
Fiber Z-Second Coating Diameter (µm)
Correlation

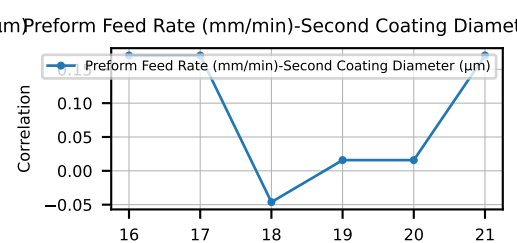

Fiber Z-Furnace Temperature (°C)
Fiber Z-Furnace Temperature (°C)
Correlation
Fiber Z-Cooling Rate (°C/s)
Fiber Z-Cooling Rate (°C/s)
Correlation
Fiber Z-Preform Feed Rate (mm/min)
Fiber Z-Preform Feed Rate (mm/min)
Correlation
Fiber Z-UV Power (W)
Fiber Z-UV Power (W)
Correlation
Preform Z-Drawing Speed (m/min)
Preform Z-Drawing Speed (m/min)
Correlation
Preform Z-Tension (N)
Preform Z-Tension (N)
Correlation
Preform Z-Clad Diameter (µm)
Preform Z-Clad Diameter (µm)
Correlation
Preform Z-First Coating Diameter (µm)
Preform Z-First Coating Diameter (µm)
Correlation
Preform Z-Second Coating Diameter (µm)
Preform Z-Second Coating Diameter (µm)
Correlation
Preform Z-Furnace Temperature (°C)
Preform Z-Furnace Temperature (°C)
Correlation
Preform Z-Cooling Rate (°C/s)
Preform Z-Cooling Rate (°C/s)
Correlation
Preform Z-Preform Feed Rate (mm/min)
Preform Z-Preform Feed Rate (mm/min)
Correlation

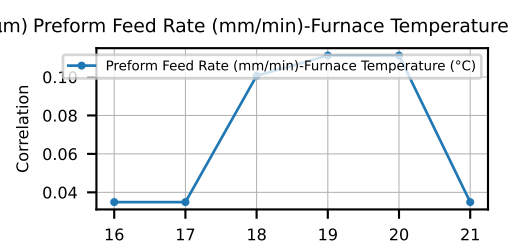

Preform Z-UV Power (W)
Preform Z-UV Power (W)
Correlation
0.1
0.0
−0.1
8
10
12
14
16
18
20

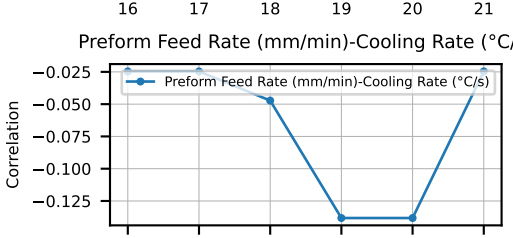

Preform Feed Rate (mm/min)-Tension (N)
Preform Feed Rate (mm/min)-Tension (N)
Correlation
0.2
0.0
−0.2
16
17
18
19
20
21

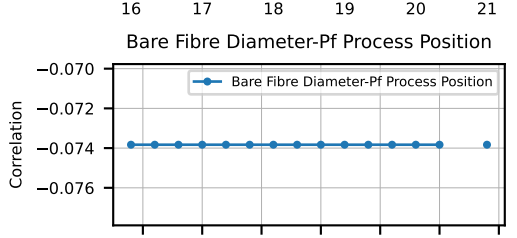

Preform Feed Rate (mm/min)-Clad Diameter (µm)
Preform Feed Rate (mm/min)-Clad Diameter (µm)
Correlation
0.1
0.0
16
17
18
19
20
21

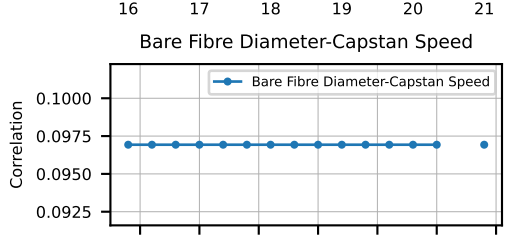

Preform Feed Rate (mm/min)-First Coating Diameter (µm)
Preform Feed Rate (mm/min)-First Coating Diameter (µm)
Correlation
0.1
0.0
16
17
18
19
20
21

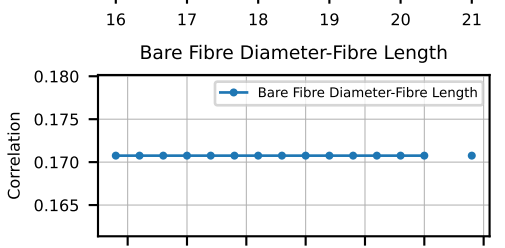

Preform Feed Rate (mm/min)-Second Coating Diameter (µm)
Preform Feed Rate (mm/min)-Second Coating Diameter (µm)
Correlation
0.10
0.05
0.00
−0.05
16
17
18
19
20
21

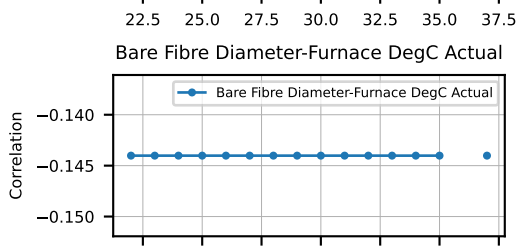

Preform Feed Rate (mm/min)-Furnace Temperature (°C)
Preform Feed Rate (mm/min)-Furnace Temperature (°C)
Correlation
0.08
0.06
0.04
16
17
18
19
20
21

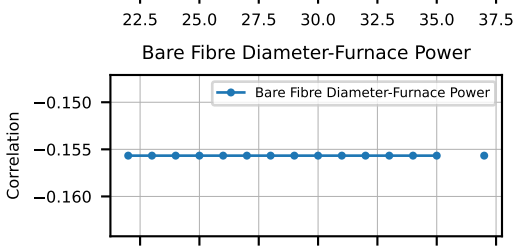

Preform Feed Rate (mm/min)-Cooling Rate (°C/s)
Preform Feed Rate (mm/min)-Cooling Rate (°C/s)
Correlation
−0.025
−0.050
−0.075
−0.100
−0.125
16
17
18
19
20
21

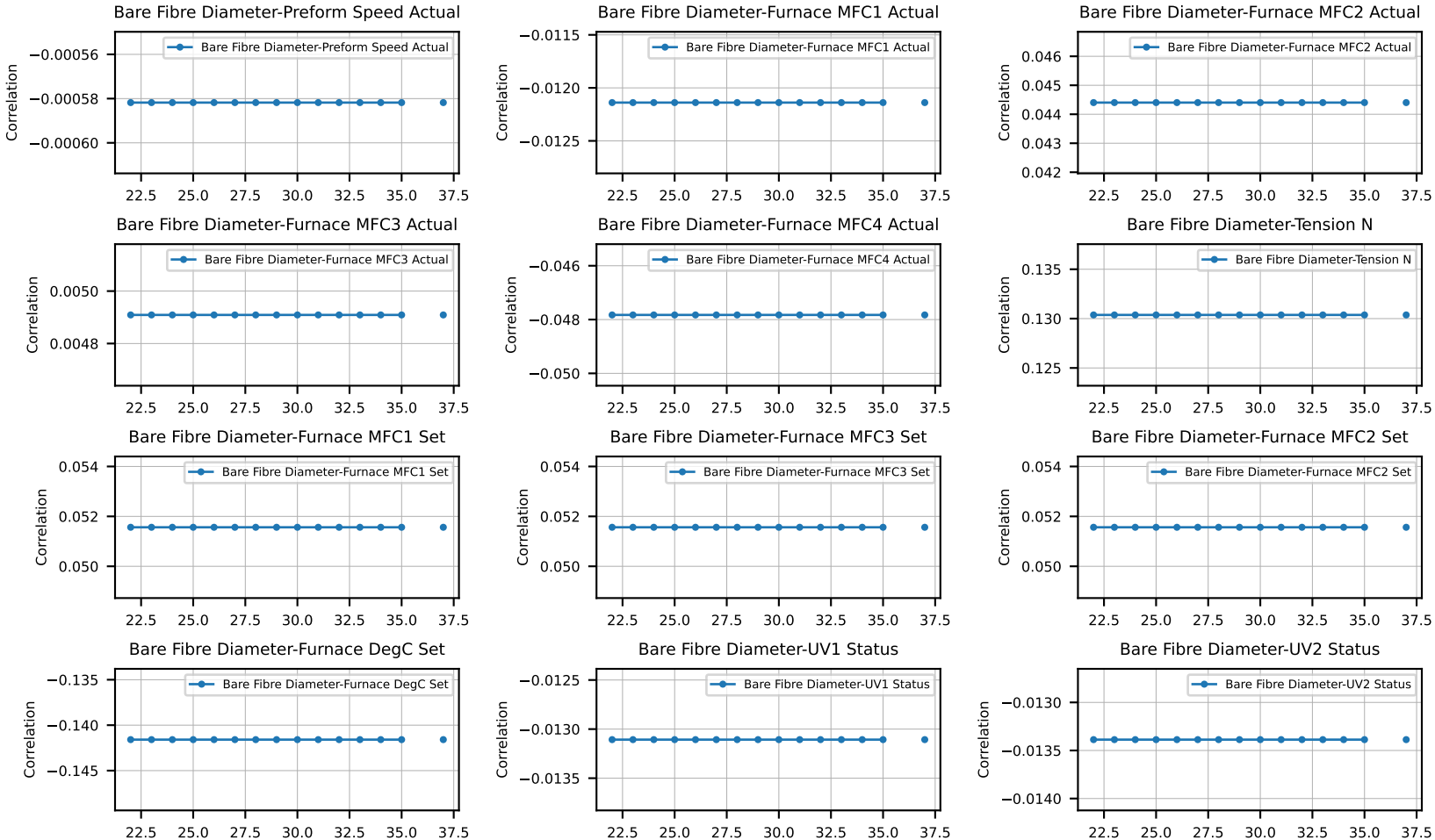

Bare Fibre Diameter-Pf Process Position
Bare Fibre Diameter-Pf Process Position
Correlation
−0.070
−0.072
−0.074
−0.076
22.5
25.0
27.5
30.0
32.5
35.0
37.5

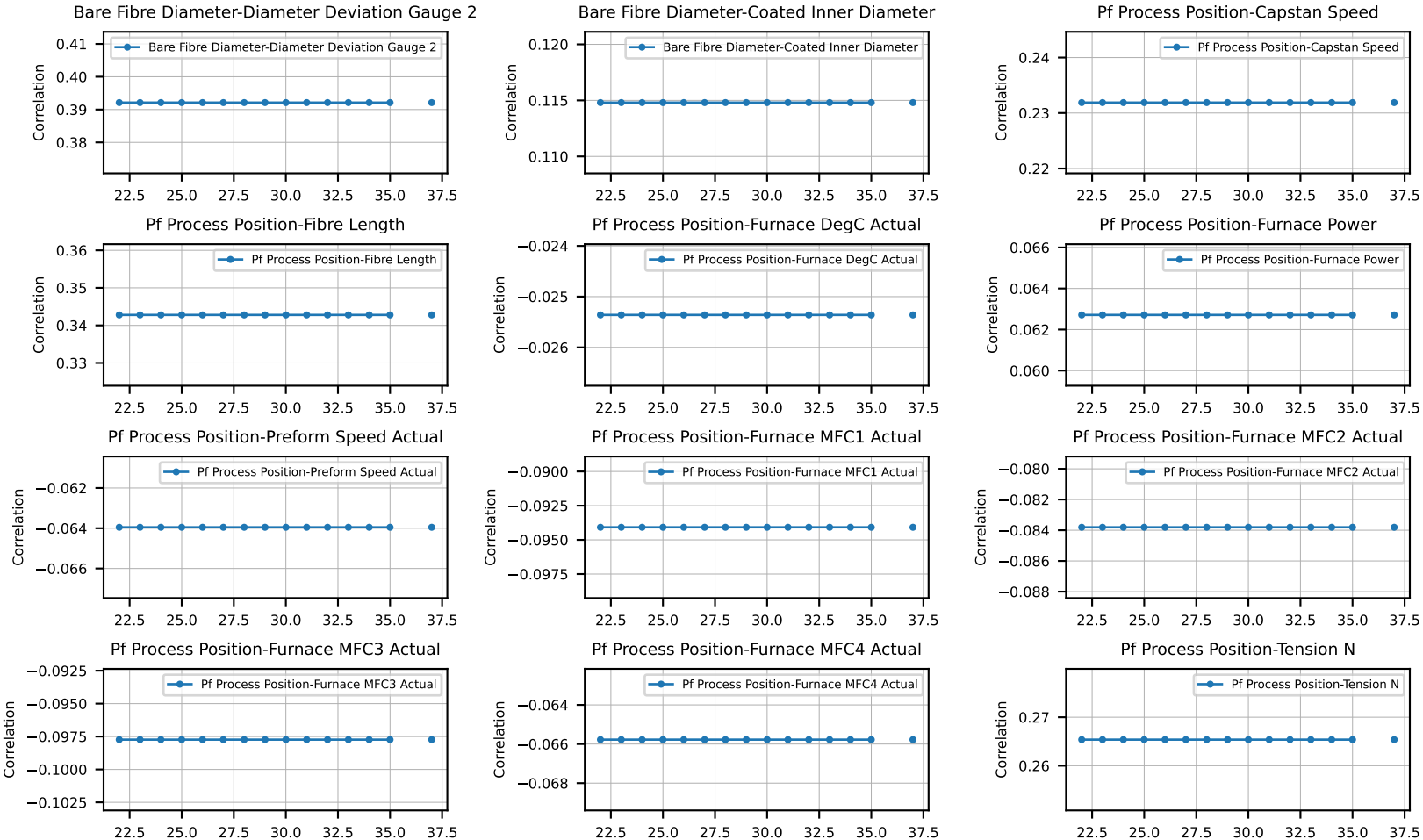

Bare Fibre Diameter-Capstan Speed
Bare Fibre Diameter-Capstan Speed
Correlation
0.1000
0.0975
0.0950
0.0925
22.5
25.0
27.5
30.0
32.5
35.0
37.5

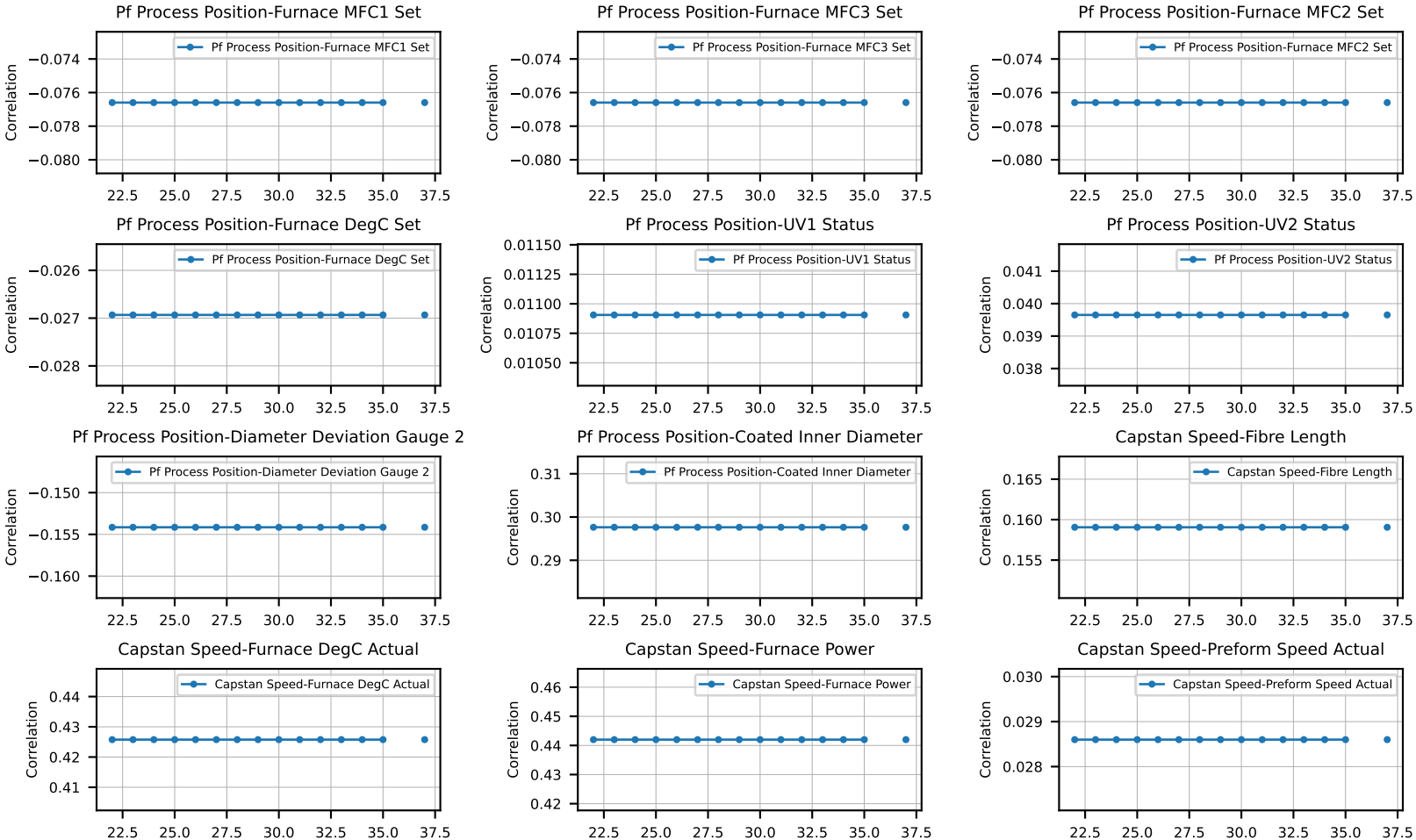

Bare Fibre Diameter-Fibre Length
Bare Fibre Diameter-Fibre Length
Correlation
0.180
0.175
0.170
0.165
22.5
25.0
27.5
30.0
32.5
35.0
37.5

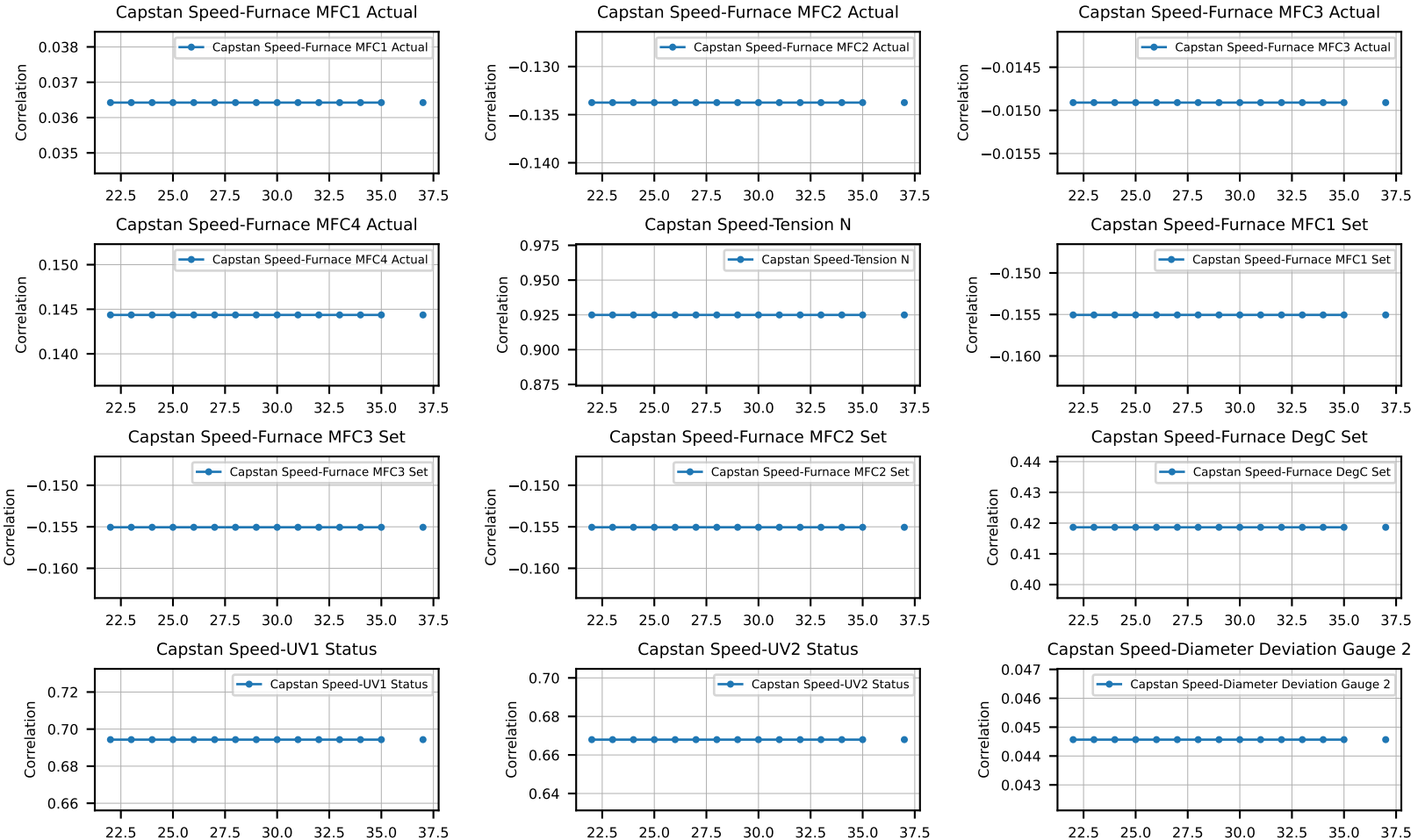

Bare Fibre Diameter-Furnace DegC Actual
Bare Fibre Diameter-Furnace DegC Actual
Correlation
−0.140
−0.145
−0.150
22.5
25.0
27.5
30.0
32.5
35.0
37.5

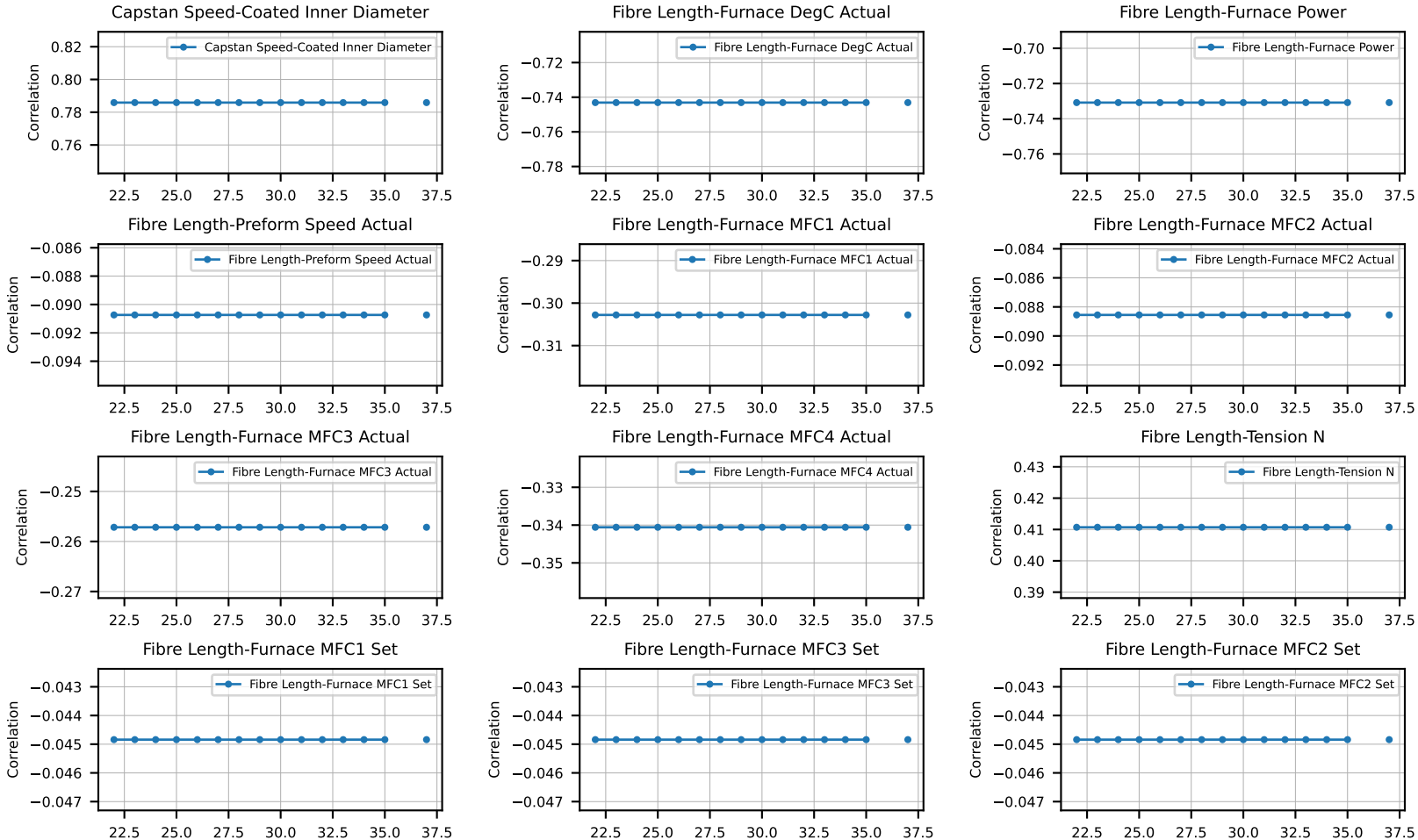

Bare Fibre Diameter-Furnace Power
Bare Fibre Diameter-Furnace Power
Correlation
−0.150
−0.155
−0.160
22.5
25.0
27.5
30.0
32.5
35.0
37.5

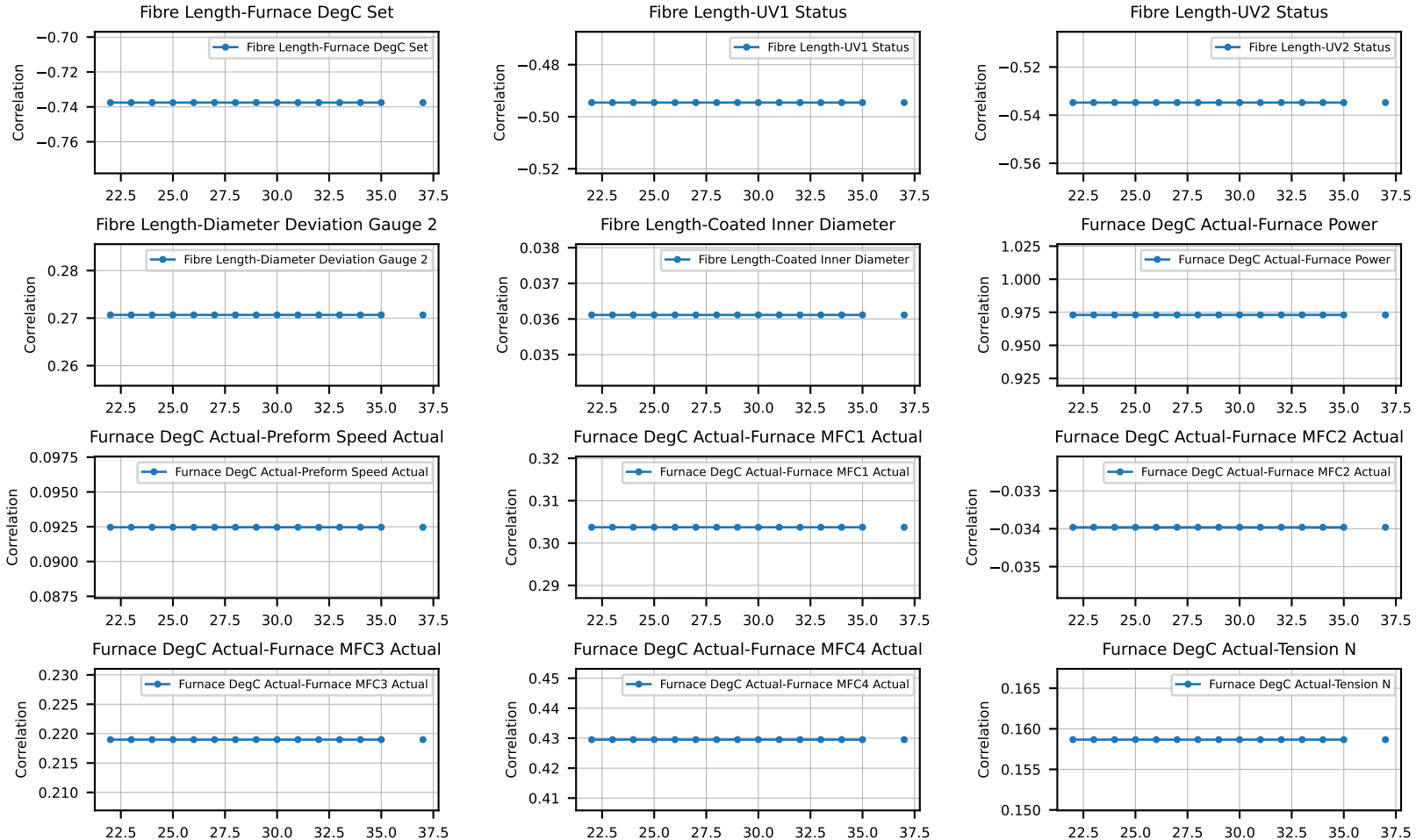

Bare Fibre Diameter-Preform Speed Actual
Bare Fibre Diameter-Furnace MFC1 Actual
Bare Fibre Diameter-Furnace MFC2 Actual
Bare Fibre Diameter-Furnace MFC3 Actual
Bare Fibre Diameter-Furnace MFC4 Actual
Bare Fibre Diameter-Tension N
Bare Fibre Diameter-Furnace MFC1 Set
Bare Fibre Diameter-Furnace MFC3 Set
Bare Fibre Diameter-Furnace MFC2 Set
Bare Fibre Diameter-Furnace DegC Set
Bare Fibre Diameter-UV1 Status
Bare Fibre Diameter-UV2 Status
Correlation
22.5
25.0
27.5
30.0
32.5
35.0
37.5

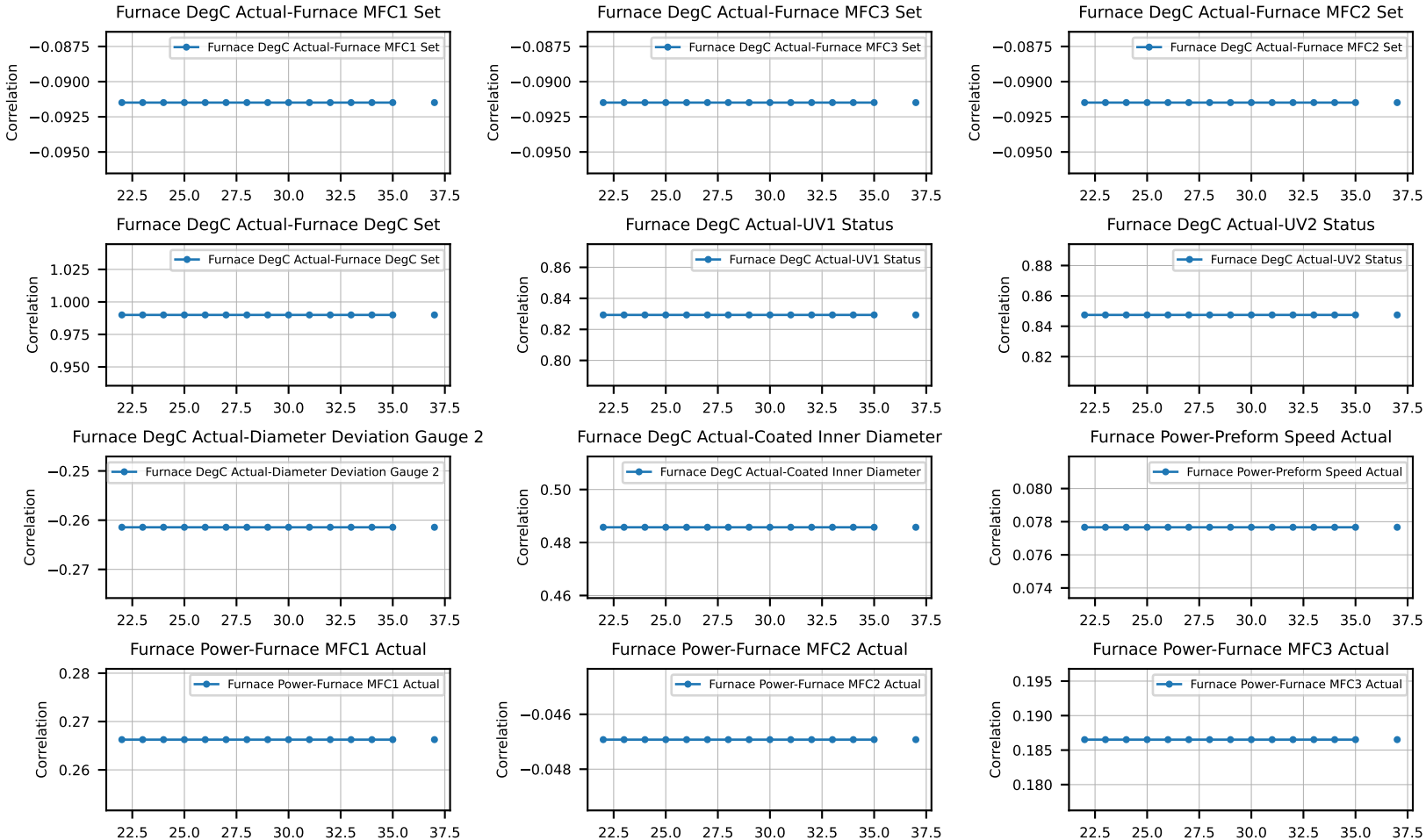

Bare Fibre Diameter-Diameter Deviation Gauge 2
Bare Fibre Diameter-Coated Inner Diameter
Pf Process Position-Capstan Speed
Pf Process Position-Fibre Length
Pf Process Position-Furnace DegC Actual
Pf Process Position-Furnace Power
Pf Process Position-Preform Speed Actual
Pf Process Position-Furnace MFC1 Actual
Pf Process Position-Furnace MFC2 Actual
Pf Process Position-Furnace MFC3 Actual
Pf Process Position-Furnace MFC4 Actual
Pf Process Position-Tension N
Correlation
22.5 25.0 27.5 30.0 32.5 35.0 37.5

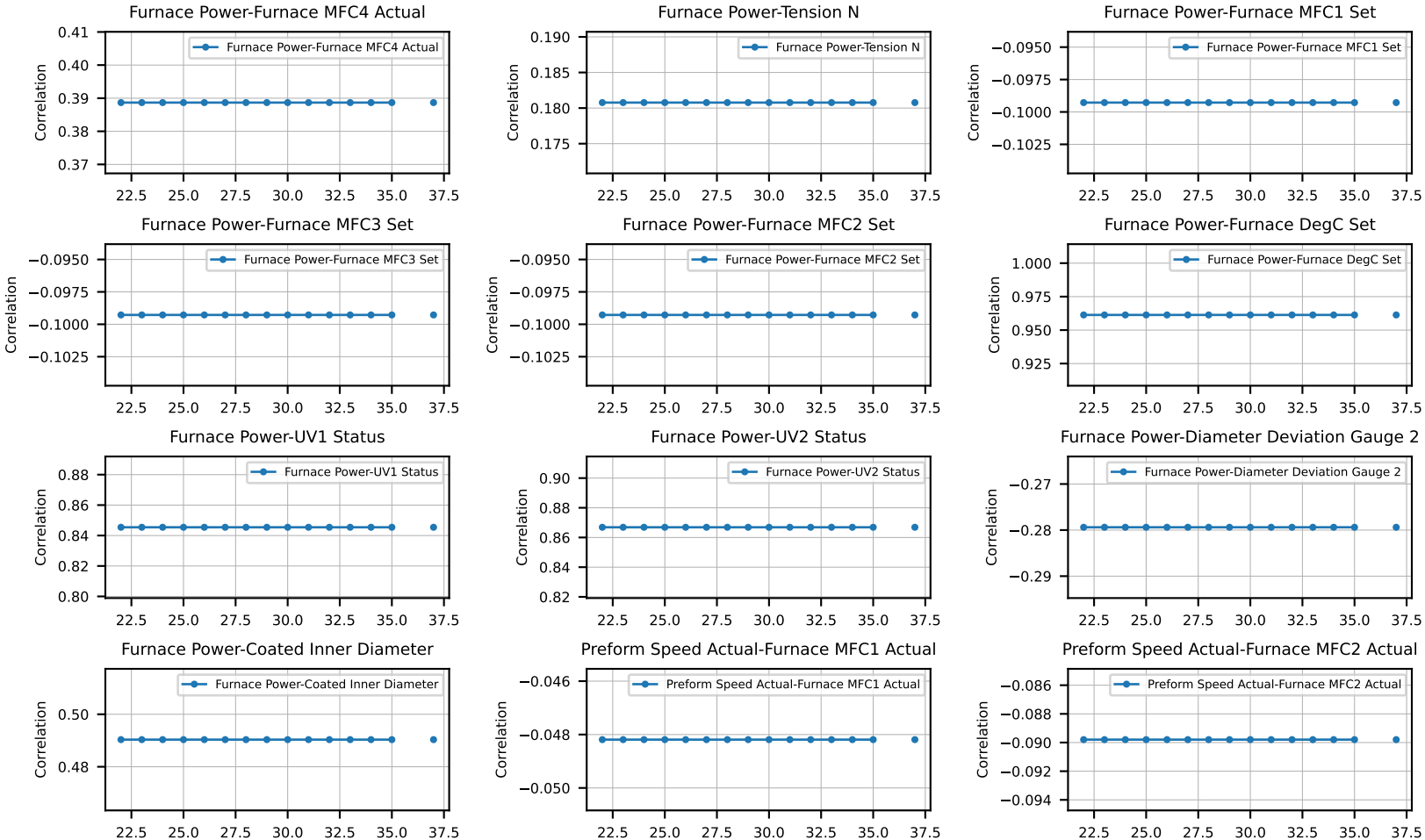

Pf Process Position-Furnace MFC1 Set
Pf Process Position-Furnace MFC3 Set
Pf Process Position-Furnace MFC2 Set
Pf Process Position-Furnace DegC Set
Pf Process Position-UV1 Status
Pf Process Position-UV2 Status
Pf Process Position-Diameter Deviation Gauge 2
Pf Process Position-Coated Inner Diameter
Capstan Speed-Fibre Length
Capstan Speed-Furnace DegC Actual
Capstan Speed-Furnace Power
Capstan Speed-Preform Speed Actual
Correlation
22.5 25.0 27.5 30.0 32.5 35.0 37.5

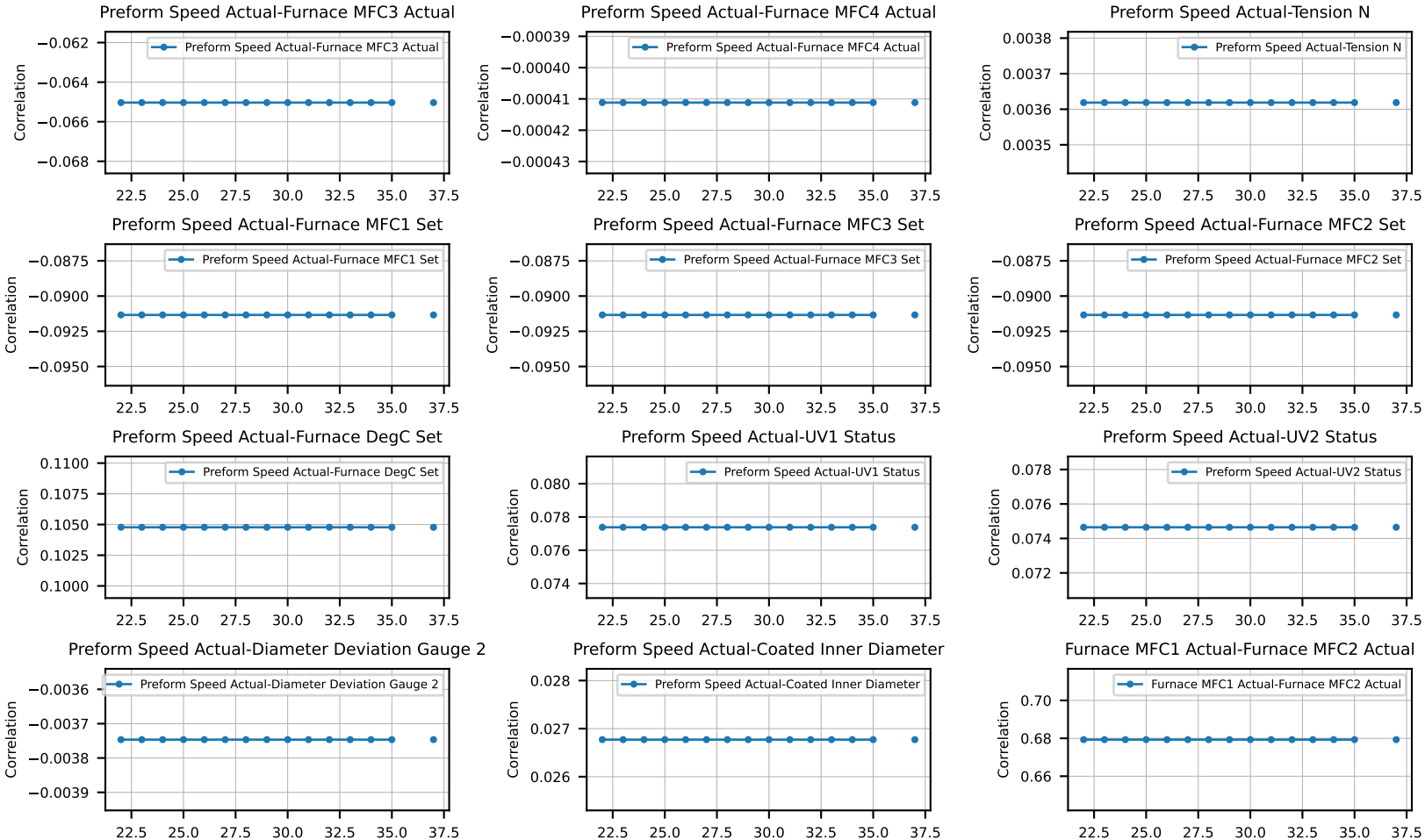

Capstan Speed-Furnace MFC1 Actual
Capstan Speed-Furnace MFC1 Actual
Correlation
0.038
0.037
0.036
0.035
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Furnace MFC2 Actual
Capstan Speed-Furnace MFC2 Actual
Correlation
−0.130
−0.135
−0.140
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Furnace MFC3 Actual
Capstan Speed-Furnace MFC3 Actual
Correlation
−0.0145
−0.0150
−0.0155
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Furnace MFC4 Actual
Capstan Speed-Furnace MFC4 Actual
Correlation
0.150
0.145
0.140
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Tension N
Capstan Speed-Tension N
Correlation
0.975
0.950
0.925
0.900
0.875
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Furnace MFC1 Set
Capstan Speed-Furnace MFC1 Set
Correlation
−0.150
−0.155
−0.160
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Furnace MFC3 Set
Capstan Speed-Furnace MFC3 Set
Correlation
−0.150
−0.155
−0.160
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Furnace MFC2 Set
Capstan Speed-Furnace MFC2 Set
Correlation
−0.150
−0.155
−0.160
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Furnace DegC Set
Capstan Speed-Furnace DegC Set
Correlation
0.44
0.43
0.42
0.41
0.40
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-UV1 Status
Capstan Speed-UV1 Status
Correlation
0.72
0.70
0.68
0.66
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-UV2 Status
Capstan Speed-UV2 Status
Correlation
0.70
0.68
0.66
0.64
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Capstan Speed-Diameter Deviation Gauge 2
Capstan Speed-Diameter Deviation Gauge 2
Correlation
0.047
0.046
0.045
0.044
0.043
22.5 25.0 27.5 30.0 32.5 35.0 37.5

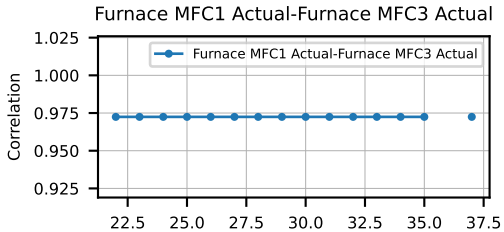

Capstan Speed-Coated Inner Diameter
Capstan Speed-Coated Inner Diameter
Correlation
Fibre Length-Furnace DegC Actual
Fibre Length-Furnace DegC Actual
Fibre Length-Furnace Power
Fibre Length-Furnace Power
Fibre Length-Preform Speed Actual
Fibre Length-Preform Speed Actual
Fibre Length-Furnace MFC1 Actual
Fibre Length-Furnace MFC1 Actual
Fibre Length-Furnace MFC2 Actual
Fibre Length-Furnace MFC2 Actual
Fibre Length-Furnace MFC3 Actual
Fibre Length-Furnace MFC3 Actual
Fibre Length-Furnace MFC4 Actual
Fibre Length-Furnace MFC4 Actual
Fibre Length-Tension N
Fibre Length-Tension N
Fibre Length-Furnace MFC1 Set
Fibre Length-Furnace MFC1 Set
Fibre Length-Furnace MFC3 Set
Fibre Length-Furnace MFC3 Set
Fibre Length-Furnace MFC2 Set
Fibre Length-Furnace MFC2 Set
22.5 25.0 27.5 30.0 32.5 35.0 37.5

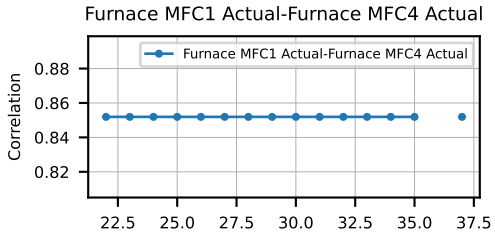

Fibre Length-Furnace DegC Set
Fibre Length-Furnace DegC Set
Correlation
−0.70
−0.72
−0.74
−0.76
22.5
25.0
27.5
30.0
32.5
35.0
37.5
Fibre Length-UV1 Status
Fibre Length-UV1 Status
Correlation
−0.48
−0.50
−0.52
Fibre Length-UV2 Status
Fibre Length-UV2 Status
Correlation
−0.52
−0.54
−0.56
Fibre Length-Diameter Deviation Gauge 2
Fibre Length-Diameter Deviation Gauge 2
Correlation
0.28
0.27
0.26
Fibre Length-Coated Inner Diameter
Fibre Length-Coated Inner Diameter
Correlation
0.038
0.037
0.036
0.035
Furnace DegC Actual-Furnace Power
Furnace DegC Actual-Furnace Power
Correlation
1.025
1.000
0.975
0.950
0.925
Furnace DegC Actual-Preform Speed Actual
Furnace DegC Actual-Preform Speed Actual
Correlation
0.0975
0.0950
0.0925
0.0900
0.0875
Furnace DegC Actual-Furnace MFC1 Actual
Furnace DegC Actual-Furnace MFC1 Actual
Correlation
0.32
0.31
0.30
0.29
Furnace DegC Actual-Furnace MFC2 Actual
Furnace DegC Actual-Furnace MFC2 Actual
Correlation
−0.033
−0.034
−0.035
Furnace DegC Actual-Furnace MFC3 Actual
Furnace DegC Actual-Furnace MFC3 Actual
Correlation
0.230
0.225
0.220
0.215
0.210
Furnace DegC Actual-Furnace MFC4 Actual
Furnace DegC Actual-Furnace MFC4 Actual
Correlation
0.45
0.44
0.43
0.42
0.41
Furnace DegC Actual-Tension N
Furnace DegC Actual-Tension N
Correlation
0.165
0.160
0.155
0.150

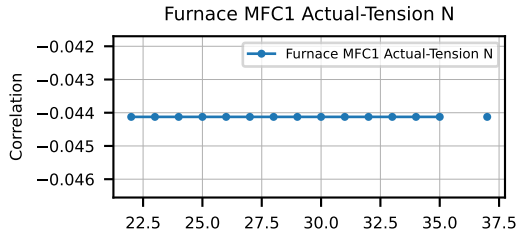

Furnace DegC Actual-Furnace MFC1 Set
Furnace DegC Actual-Furnace MFC3 Set
Furnace DegC Actual-Furnace MFC2 Set
Furnace DegC Actual-Furnace DegC Set
Furnace DegC Actual-UV1 Status
Furnace DegC Actual-UV2 Status
Furnace DegC Actual-Diameter Deviation Gauge 2
Furnace DegC Actual-Coated Inner Diameter
Furnace Power-Preform Speed Actual
Furnace Power-Furnace MFC1 Actual
Furnace Power-Furnace MFC2 Actual
Furnace Power-Furnace MFC3 Actual
Correlation
22.5 25.0 27.5 30.0 32.5 35.0 37.5

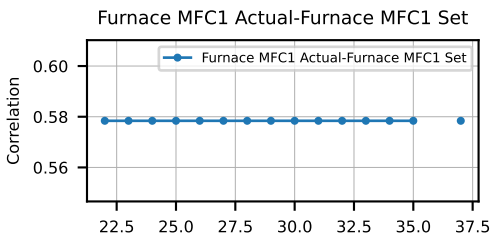

Furnace Power-Furnace MFC4 Actual
Furnace Power-Furnace MFC4 Actual
Correlation
0.41
0.40
0.39
0.38
0.37
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-Tension N
Furnace Power-Tension N
Correlation
0.190
0.185
0.180
0.175
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-Furnace MFC1 Set
Furnace Power-Furnace MFC1 Set
Correlation
−0.0950
−0.0975
−0.1000
−0.1025
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-Furnace MFC3 Set
Furnace Power-Furnace MFC3 Set
Correlation
−0.0950
−0.0975
−0.1000
−0.1025
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-Furnace MFC2 Set
Furnace Power-Furnace MFC2 Set
Correlation
−0.0950
−0.0975
−0.1000
−0.1025
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-Furnace DegC Set
Furnace Power-Furnace DegC Set
Correlation
1.000
0.975
0.950
0.925
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-UV1 Status
Furnace Power-UV1 Status
Correlation
0.88
0.86
0.84
0.82
0.80
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-UV2 Status
Furnace Power-UV2 Status
Correlation
0.90
0.88
0.86
0.84
0.82
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-Diameter Deviation Gauge 2
Furnace Power-Diameter Deviation Gauge 2
Correlation
−0.27
−0.28
−0.29
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace Power-Coated Inner Diameter
Furnace Power-Coated Inner Diameter
Correlation
0.50
0.48
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Preform Speed Actual-Furnace MFC1 Actual
Preform Speed Actual-Furnace MFC1 Actual
Correlation
−0.046
−0.048
−0.050
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Preform Speed Actual-Furnace MFC2 Actual
Preform Speed Actual-Furnace MFC2 Actual
Correlation
−0.086
−0.088
−0.090
−0.092
−0.094
22.5 25.0 27.5 30.0 32.5 35.0 37.5

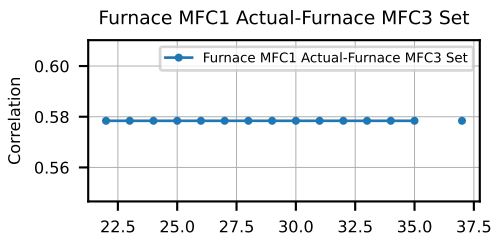

Preform Speed Actual-Furnace MFC3 Actual
Preform Speed Actual-Furnace MFC4 Actual
Preform Speed Actual-Tension N
Preform Speed Actual-Furnace MFC1 Set
Preform Speed Actual-Furnace MFC3 Set
Preform Speed Actual-Furnace MFC2 Set
Preform Speed Actual-Furnace DegC Set
Preform Speed Actual-UV1 Status
Preform Speed Actual-UV2 Status
Preform Speed Actual-Diameter Deviation Gauge 2
Preform Speed Actual-Coated Inner Diameter
Furnace MFC1 Actual-Furnace MFC2 Actual
Correlation
22.5 25.0 27.5 30.0 32.5 35.0 37.5

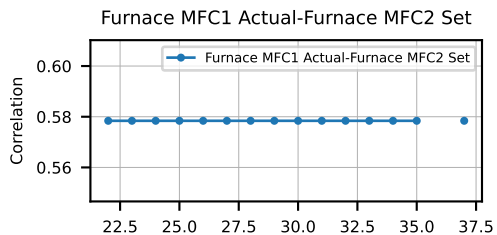

Furnace MFC1 Actual-Furnace MFC3 Actual
Correlation
1.025
1.000
0.975
0.950
0.925
22.5
25.0
27.5
30.0
32.5
35.0
37.5

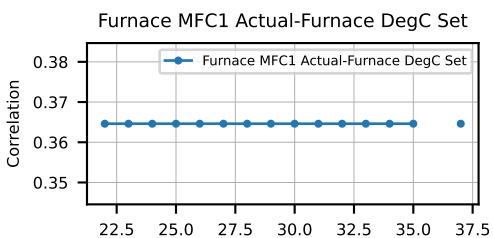

Furnace MFC1 Actual-Furnace MFC4 Actual
Correlation
0.88
0.86
0.84
0.82
22.5
25.0
27.5
30.0
32.5
35.0
37.5

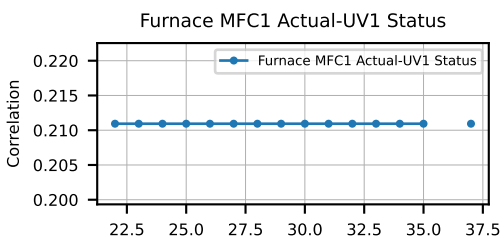

Furnace MFC1 Actual-Tension N
Correlation
−0.042
−0.043
−0.044
−0.045
−0.046
22.5
25.0
27.5
30.0
32.5
35.0
37.5

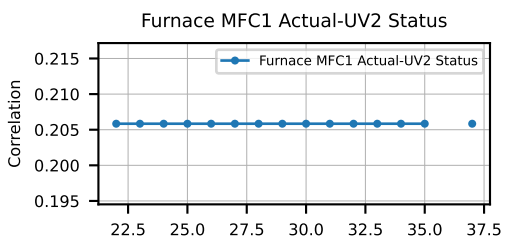

Furnace MFC1 Actual-Furnace MFC1 Set
Correlation
0.60
0.58
0.56
22.5
25.0
27.5
30.0
32.5
35.0
37.5

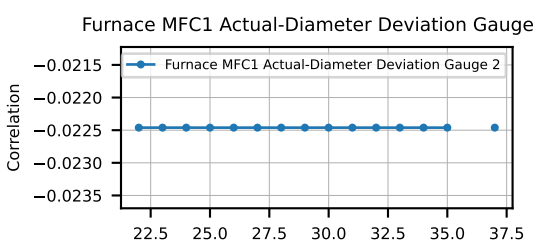

Furnace MFC1 Actual-Furnace MFC3 Set
Correlation
0.60
0.58
0.56
22.5
25.0
27.5
30.0
32.5
35.0
37.5

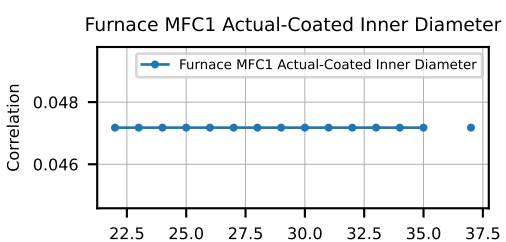

Furnace MFC1 Actual-Furnace MFC2 Set
Correlation
0.60
0.58
0.56
22.5
25.0
27.5
30.0
32.5
35.0
37.5

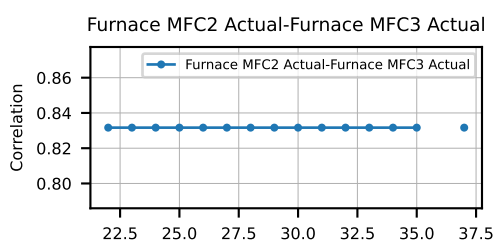

Furnace MFC1 Actual-Furnace DegC Set
Correlation
0.38
0.37
0.36
0.35
22.5
25.0
27.5
30.0
32.5
35.0
37.5

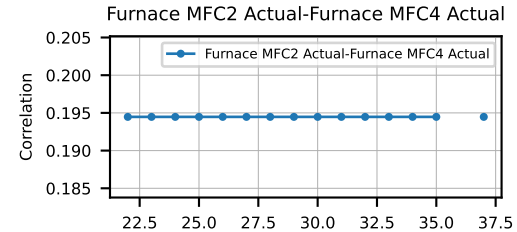

Furnace MFC1 Actual-UV1 Status
Correlation
0.220
0.215
0.210
0.205
0.200
22.5
25.0
27.5
30.0
32.5
35.0
37.5

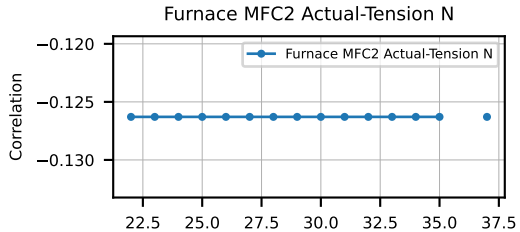

Furnace MFC1 Actual-UV2 Status
Correlation
0.215
0.210
0.205
0.200
0.195
22.5
25.0
27.5
30.0
32.5
35.0
37.5

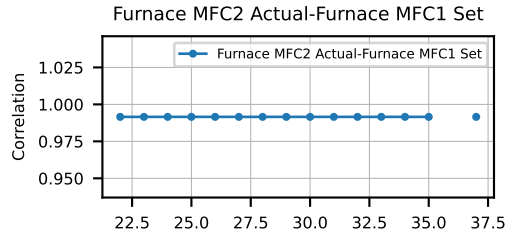

Furnace MFC1 Actual-Diameter Deviation Gauge 2
Correlation
−0.0215
−0.0220
−0.0225
−0.0230
−0.0235
22.5
25.0
27.5
30.0
32.5
35.0
37.5

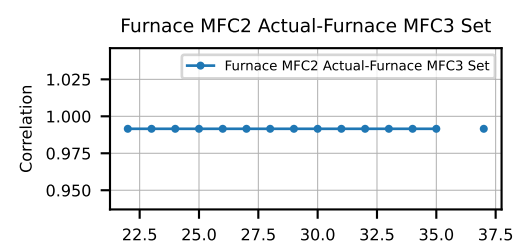

Furnace MFC1 Actual-Coated Inner Diameter
Correlation
0.048
0.046
22.5
25.0
27.5
30.0
32.5
35.0
37.5

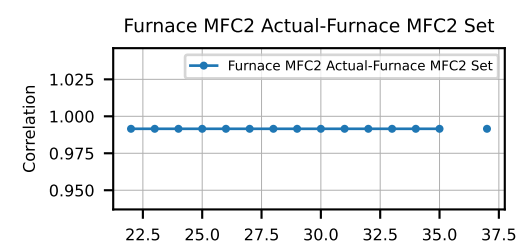

Furnace MFC2 Actual-Furnace MFC3 Actual
Correlation
0.86
0.84
0.82
0.80
22.5
25.0
27.5
30.0
32.5
35.0
37.5

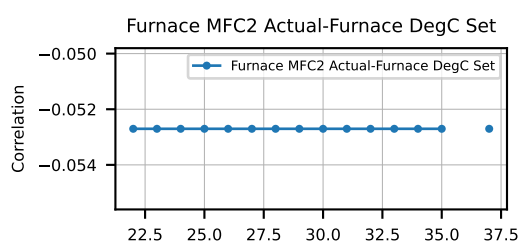

Furnace MFC2 Actual-Furnace MFC4 Actual
Correlation
0.205
0.200
0.195
0.190
0.185
22.5
25.0
27.5
30.0
32.5
35.0
37.5

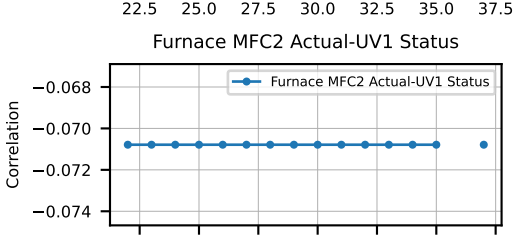

Furnace MFC2 Actual-Tension N
Correlation
−0.120
−0.125
−0.130
22.5
25.0
27.5
30.0
32.5
35.0
37.5

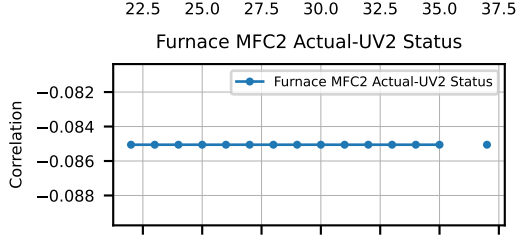

Furnace MFC2 Actual-Furnace MFC1 Set
Correlation
1.025
1.000
0.975
0.950
22.5
25.0
27.5
30.0
32.5
35.0
37.5

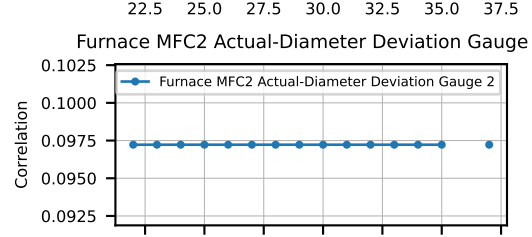

Furnace MFC2 Actual-Furnace MFC3 Set
Correlation
1.025
1.000
0.975
0.950
22.5
25.0
27.5
30.0
32.5
35.0
37.5

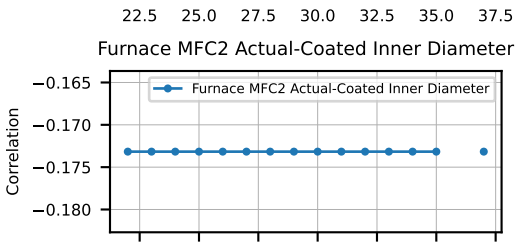

Furnace MFC2 Actual-Furnace MFC2 Set
Correlation
1.025
1.000
0.975
0.950
22.5
25.0
27.5
30.0
32.5
35.0
37.5

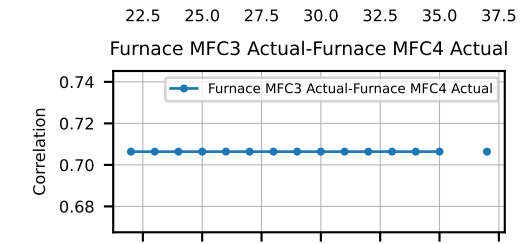

Furnace MFC2 Actual-Furnace DegC Set
Correlation
−0.050
−0.052
−0.054
22.5
25.0
27.5
30.0
32.5
35.0
37.5

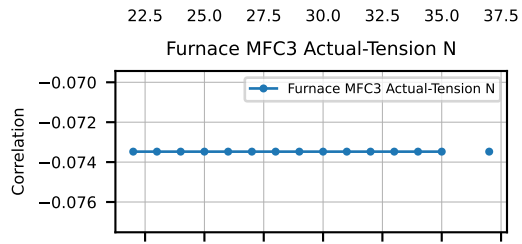

Furnace MFC2 Actual-UV1 Status
Correlation
−0.068
−0.070
−0.072
−0.074
22.5
25.0
27.5
30.0
32.5
35.0
37.5

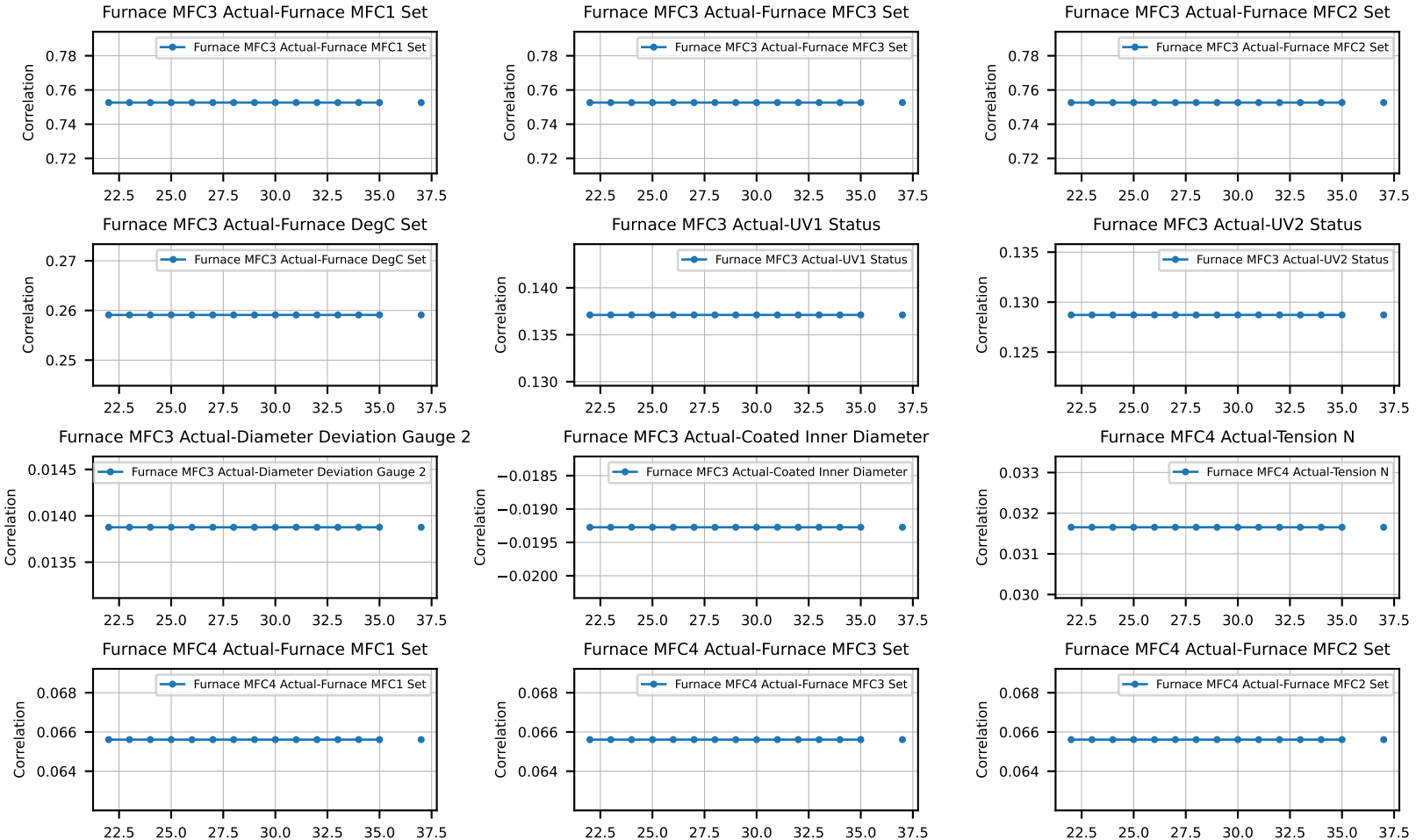

Furnace MFC2 Actual-UV2 Status
Correlation
−0.082
−0.084
−0.086
−0.088
22.5
25.0
27.5
30.0
32.5
35.0
37.5

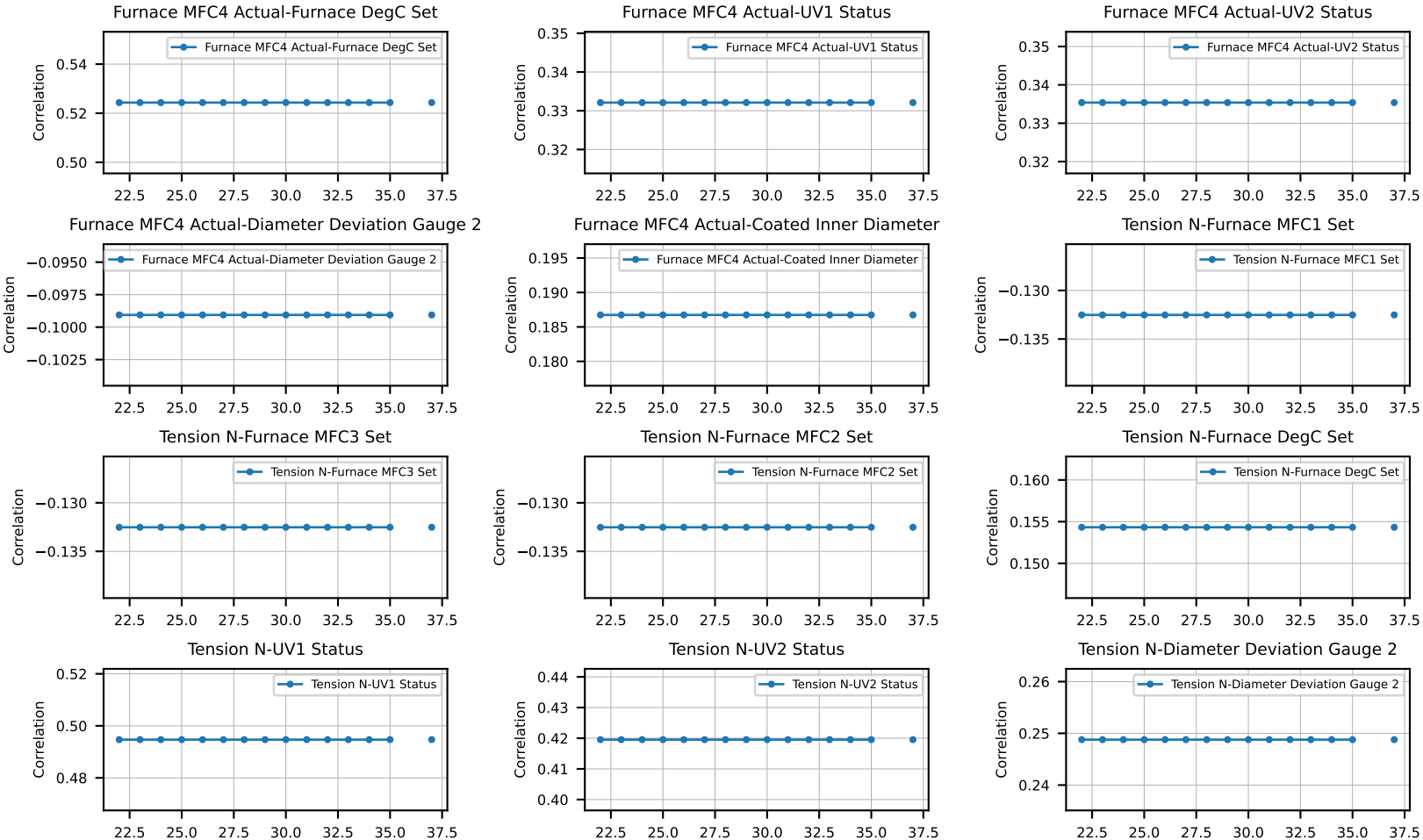

Furnace MFC2 Actual-Diameter Deviation Gauge 2
Correlation
0.1025
0.1000
0.0975
0.0950
0.0925
22.5
25.0
27.5
30.0
32.5
35.0
37.5

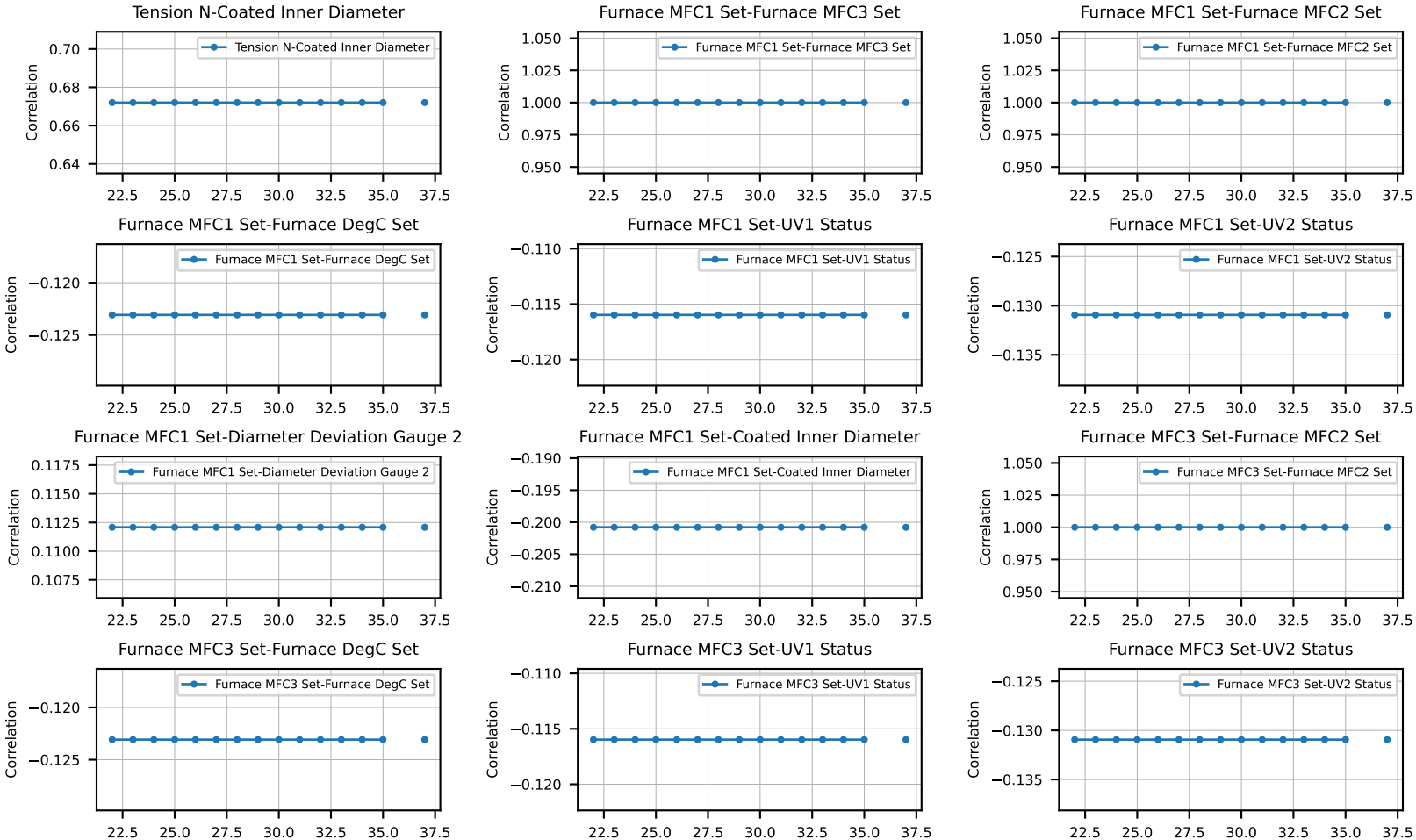

Furnace MFC2 Actual-Coated Inner Diameter
Correlation
−0.165
−0.170
−0.175
−0.180
22.5
25.0
27.5
30.0
32.5
35.0
37.5

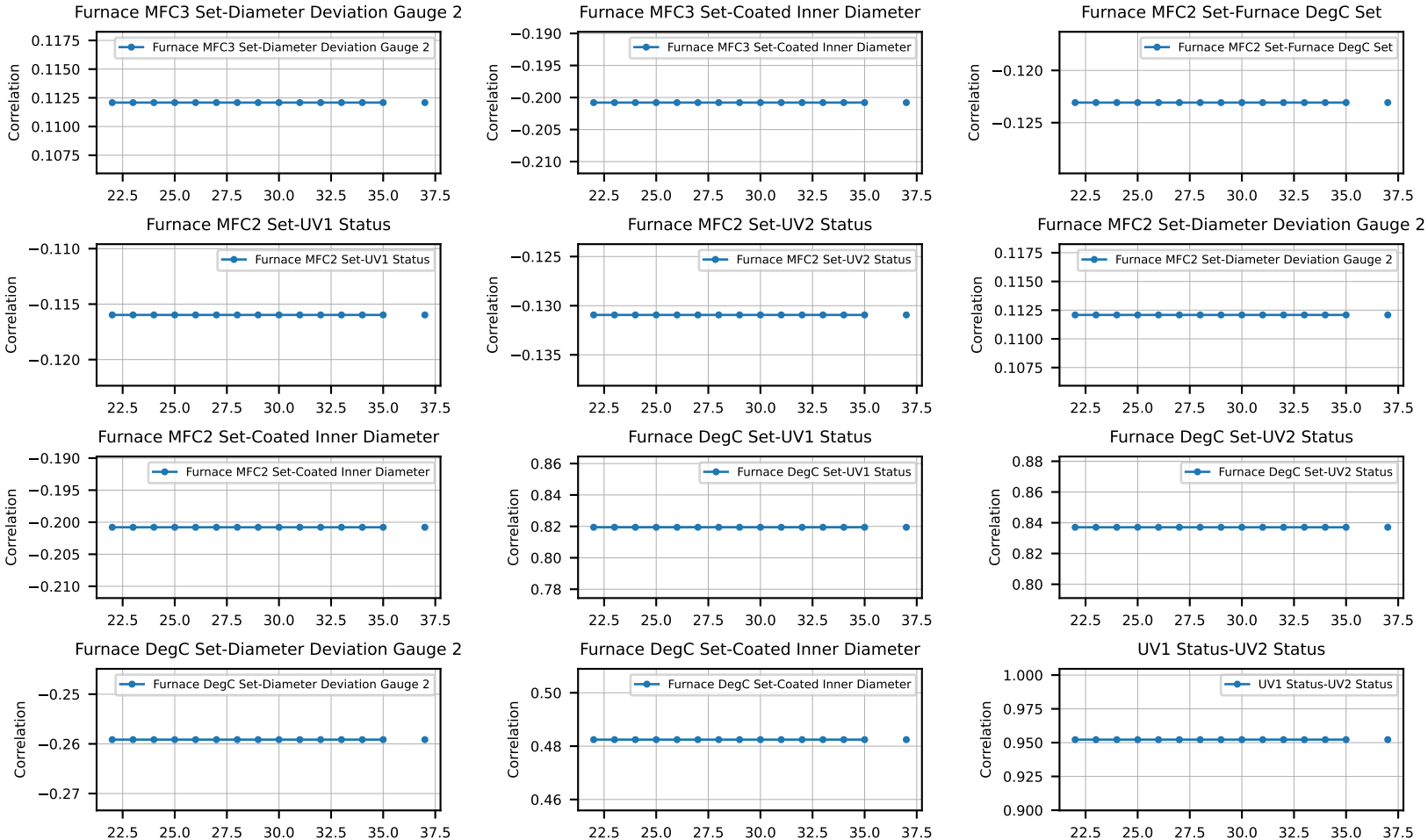

Furnace MFC3 Actual-Furnace MFC4 Actual
Correlation
0.74
0.72
0.70
0.68
22.5
25.0
27.5
30.0
32.5
35.0
37.5

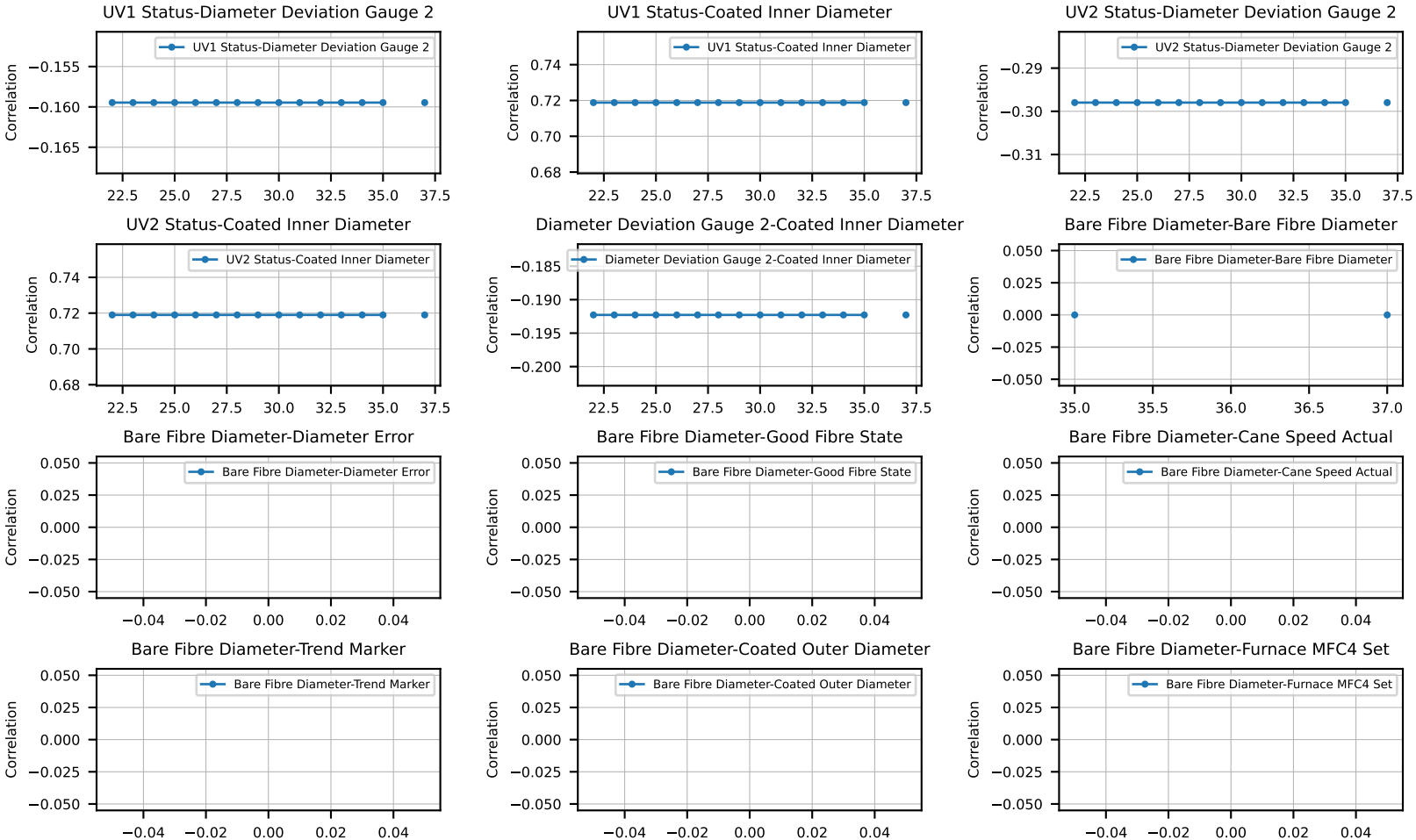

Furnace MFC3 Actual-Tension N
Correlation
−0.070
−0.072
−0.074
−0.076
22.5
25.0
27.5
30.0
32.5
35.0
37.5

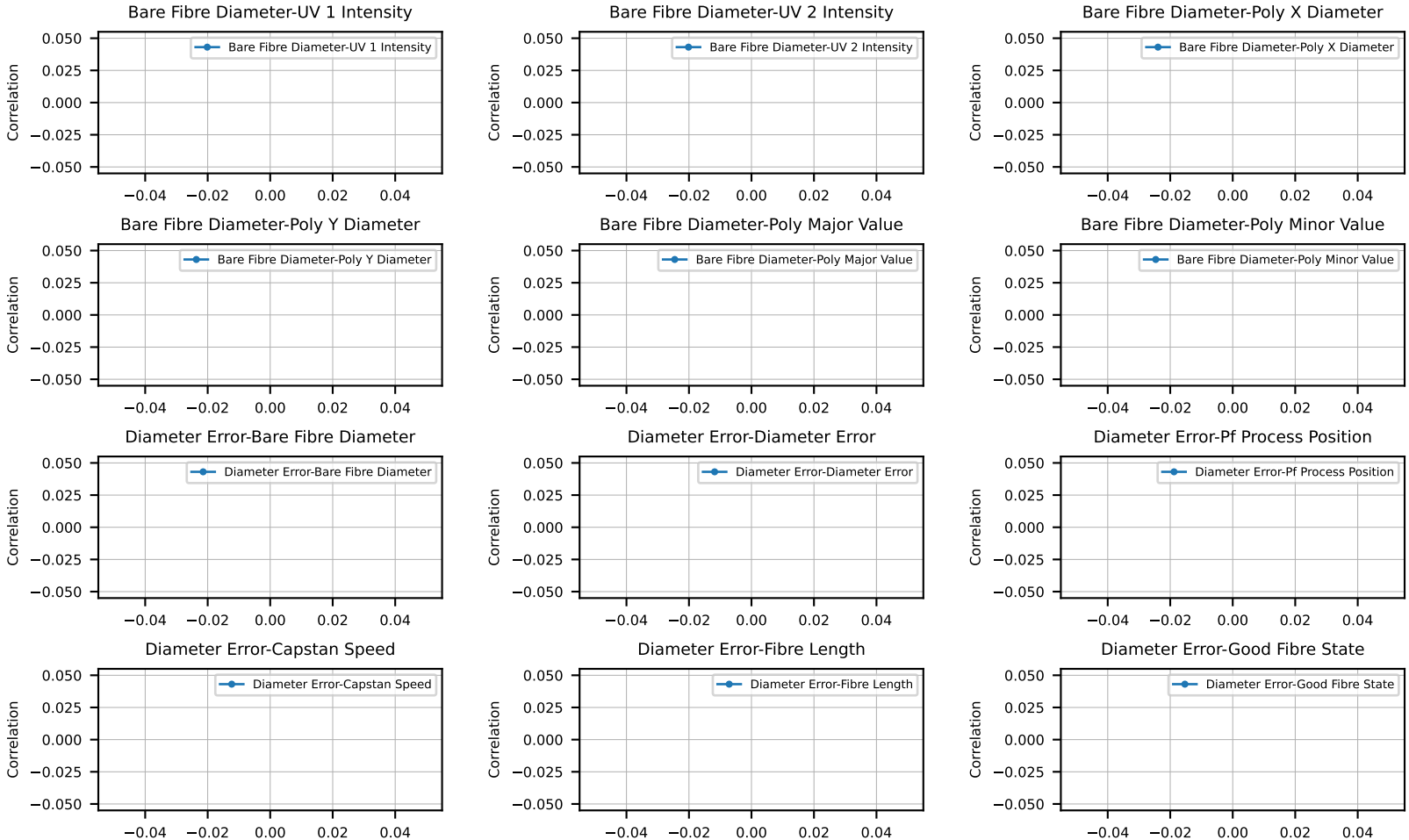

Furnace MFC3 Actual-Furnace MFC1 Set
Furnace MFC3 Actual-Furnace MFC3 Set
Furnace MFC3 Actual-Furnace MFC2 Set
Furnace MFC3 Actual-Furnace DegC Set
Furnace MFC3 Actual-UV1 Status
Furnace MFC3 Actual-UV2 Status
Furnace MFC3 Actual-Diameter Deviation Gauge 2
Furnace MFC3 Actual-Coated Inner Diameter
Furnace MFC4 Actual-Tension N
Furnace MFC4 Actual-Furnace MFC1 Set
Furnace MFC4 Actual-Furnace MFC3 Set
Furnace MFC4 Actual-Furnace MFC2 Set
Correlation
22.5 25.0 27.5 30.0 32.5 35.0 37.5

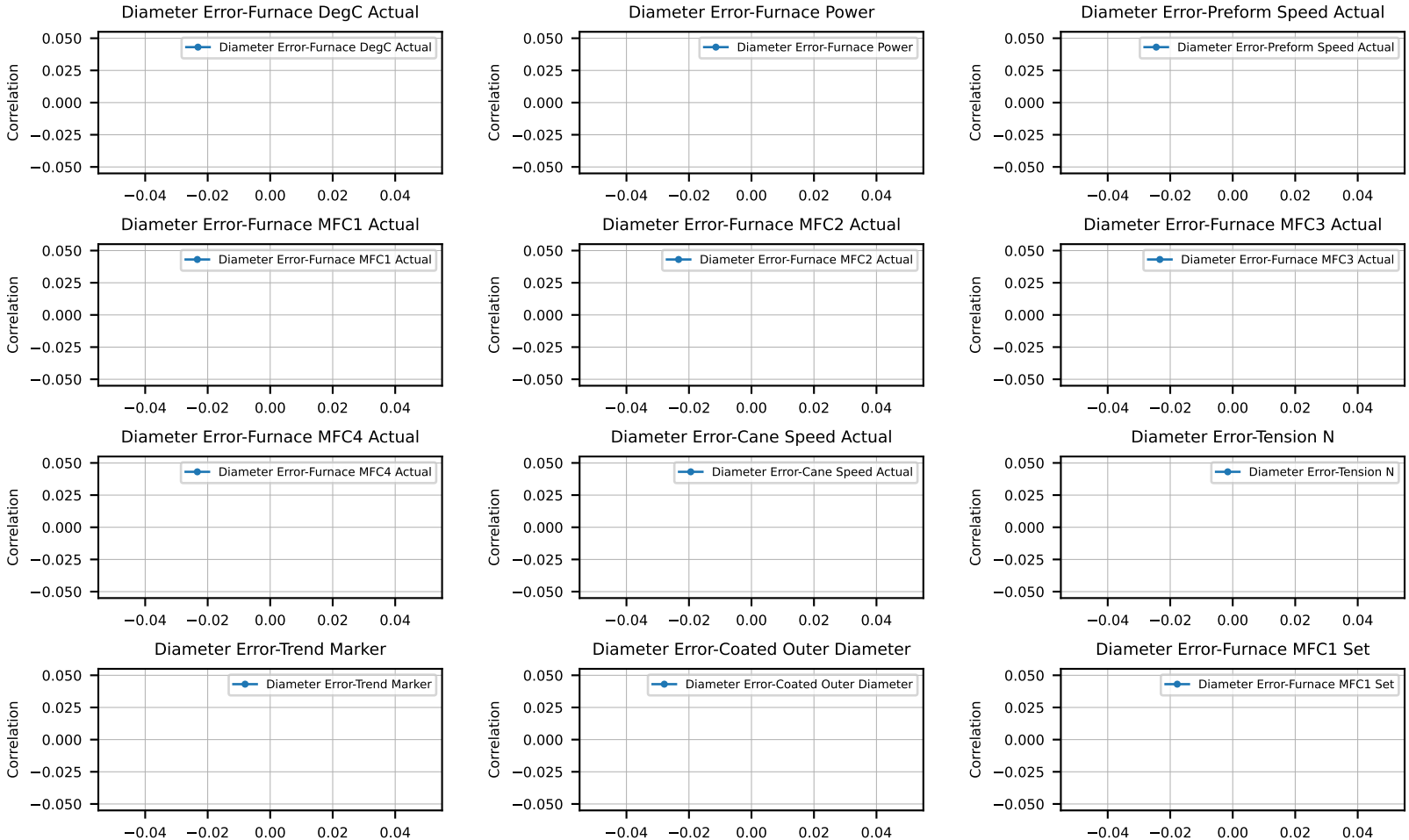

Furnace MFC4 Actual-Furnace DegC Set
Furnace MFC4 Actual-UV1 Status
Furnace MFC4 Actual-UV2 Status
Furnace MFC4 Actual-Diameter Deviation Gauge 2
Furnace MFC4 Actual-Coated Inner Diameter
Tension N-Furnace MFC1 Set
Tension N-Furnace MFC3 Set
Tension N-Furnace MFC2 Set
Tension N-Furnace DegC Set
Tension N-UV1 Status
Tension N-UV2 Status
Tension N-Diameter Deviation Gauge 2
Correlation
22.5 25.0 27.5 30.0 32.5 35.0 37.5

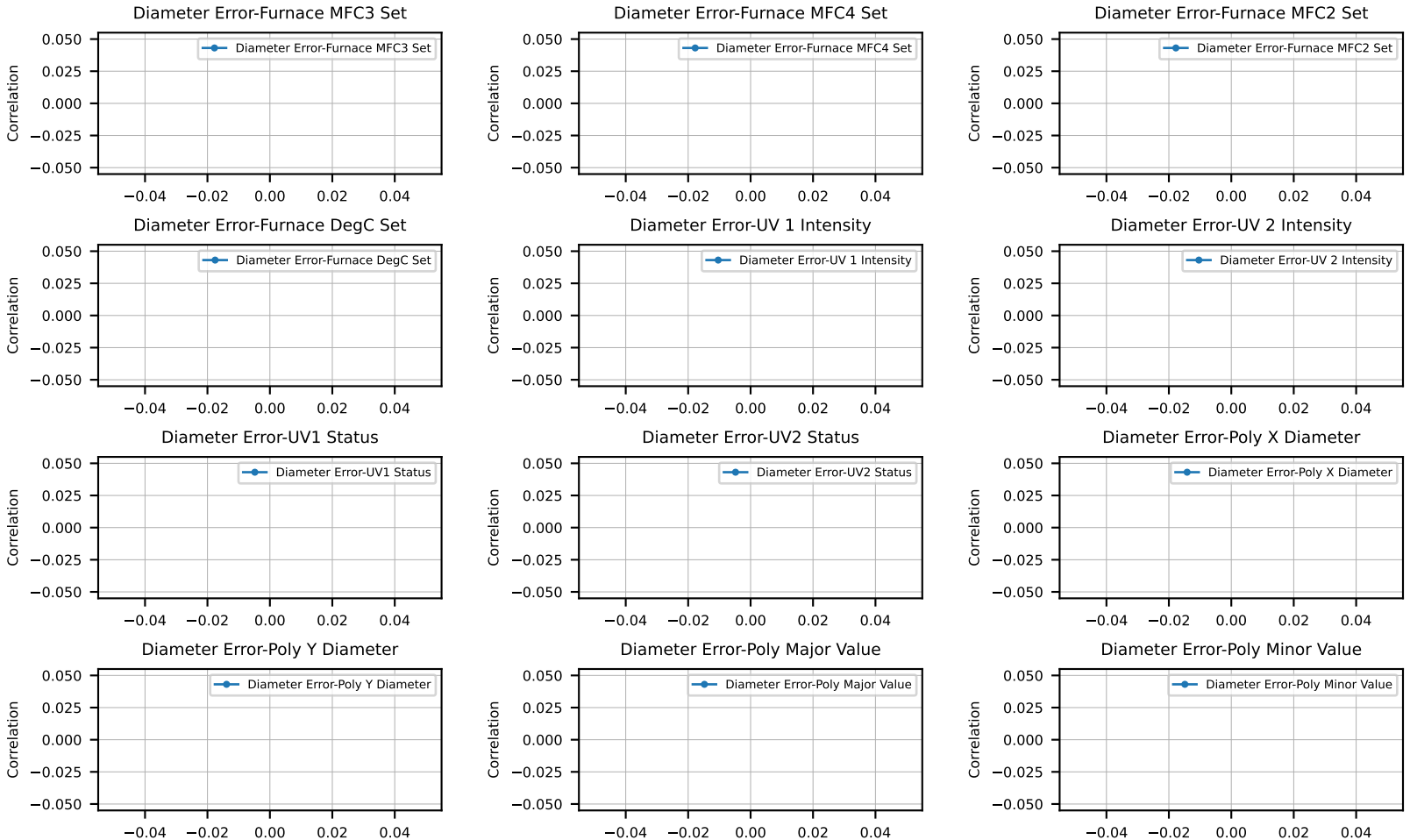

Tension N-Coated Inner Diameter
Tension N-Coated Inner Diameter
Correlation
0.70
0.68
0.66
0.64
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC1 Set-Furnace MFC3 Set
Furnace MFC1 Set-Furnace MFC3 Set
Correlation
1.050
1.025
1.000
0.975
0.950
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC1 Set-Furnace MFC2 Set
Furnace MFC1 Set-Furnace MFC2 Set
Correlation
1.050
1.025
1.000
0.975
0.950
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC1 Set-Furnace DegC Set
Furnace MFC1 Set-Furnace DegC Set
Correlation
−0.120
−0.125
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC1 Set-UV1 Status
Furnace MFC1 Set-UV1 Status
Correlation
−0.110
−0.115
−0.120
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC1 Set-UV2 Status
Furnace MFC1 Set-UV2 Status
Correlation
−0.125
−0.130
−0.135
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC1 Set-Diameter Deviation Gauge 2
Furnace MFC1 Set-Diameter Deviation Gauge 2
Correlation
0.1175
0.1150
0.1125
0.1100
0.1075
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC1 Set-Coated Inner Diameter
Furnace MFC1 Set-Coated Inner Diameter
Correlation
−0.190
−0.195
−0.200
−0.205
−0.210
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC3 Set-Furnace MFC2 Set
Furnace MFC3 Set-Furnace MFC2 Set
Correlation
1.050
1.025
1.000
0.975
0.950
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC3 Set-Furnace DegC Set
Furnace MFC3 Set-Furnace DegC Set
Correlation
−0.120
−0.125
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC3 Set-UV1 Status
Furnace MFC3 Set-UV1 Status
Correlation
−0.110
−0.115
−0.120
22.5 25.0 27.5 30.0 32.5 35.0 37.5
Furnace MFC3 Set-UV2 Status
Furnace MFC3 Set-UV2 Status
Correlation
−0.125
−0.130
−0.135
22.5 25.0 27.5 30.0 32.5 35.0 37.5

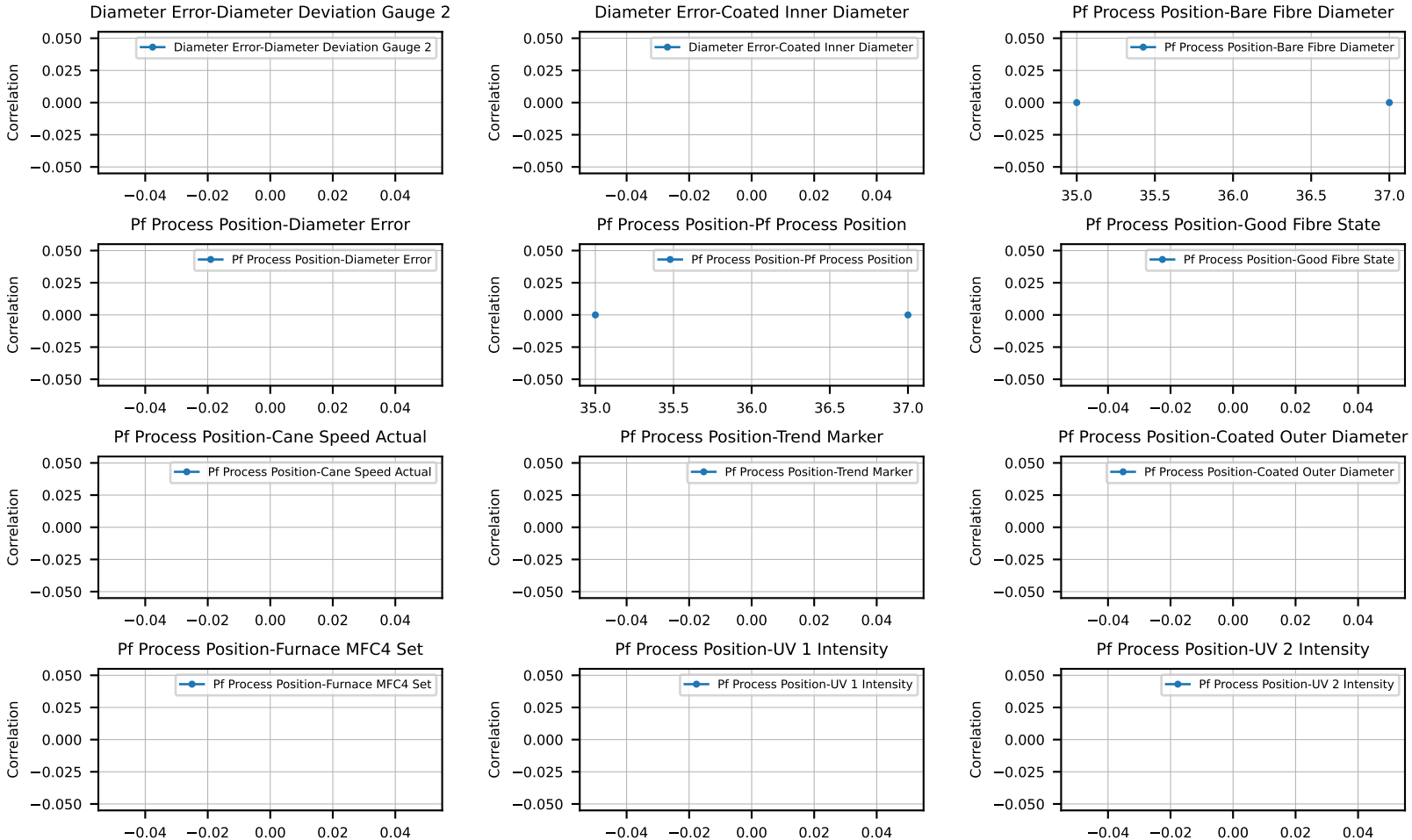

Furnace MFC3 Set-Diameter Deviation Gauge 2
Furnace MFC3 Set-Coated Inner Diameter
Furnace MFC2 Set-Furnace DegC Set
Furnace MFC2 Set-UV1 Status
Furnace MFC2 Set-UV2 Status
Furnace MFC2 Set-Diameter Deviation Gauge 2
Furnace MFC2 Set-Coated Inner Diameter
Furnace DegC Set-UV1 Status
Furnace DegC Set-UV2 Status
Furnace DegC Set-Diameter Deviation Gauge 2
Furnace DegC Set-Coated Inner Diameter
UV1 Status-UV2 Status
Correlation
22.5 25.0 27.5 30.0 32.5 35.0 37.5

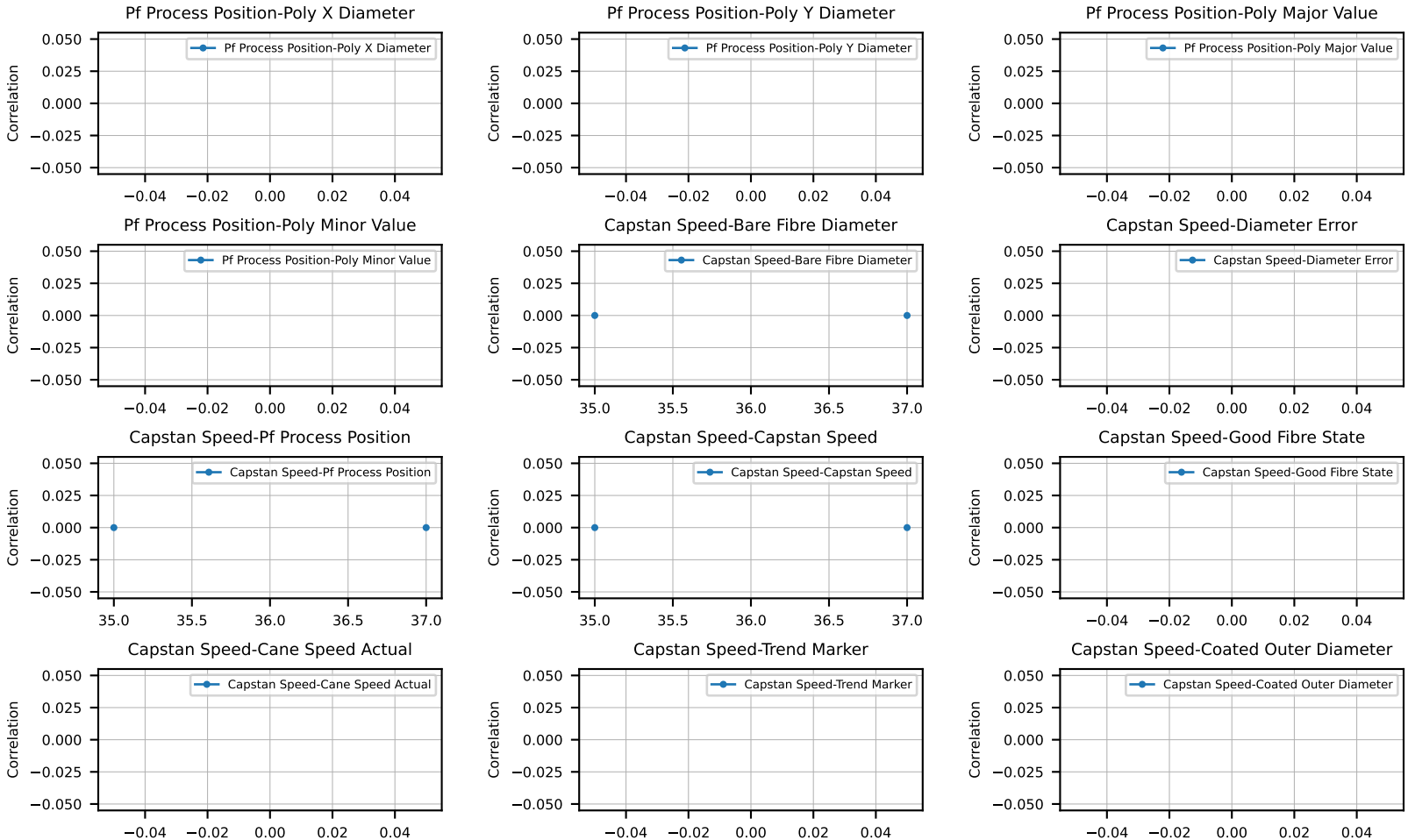

UV1 Status-Diameter Deviation Gauge 2
UV1 Status-Coated Inner Diameter
UV2 Status-Diameter Deviation Gauge 2
UV2 Status-Coated Inner Diameter
Diameter Deviation Gauge 2-Coated Inner Diameter
Bare Fibre Diameter-Bare Fibre Diameter
Bare Fibre Diameter-Diameter Error
Bare Fibre Diameter-Good Fibre State
Bare Fibre Diameter-Cane Speed Actual
Bare Fibre Diameter-Trend Marker
Bare Fibre Diameter-Coated Outer Diameter
Bare Fibre Diameter-Furnace MFC4 Set
Correlation

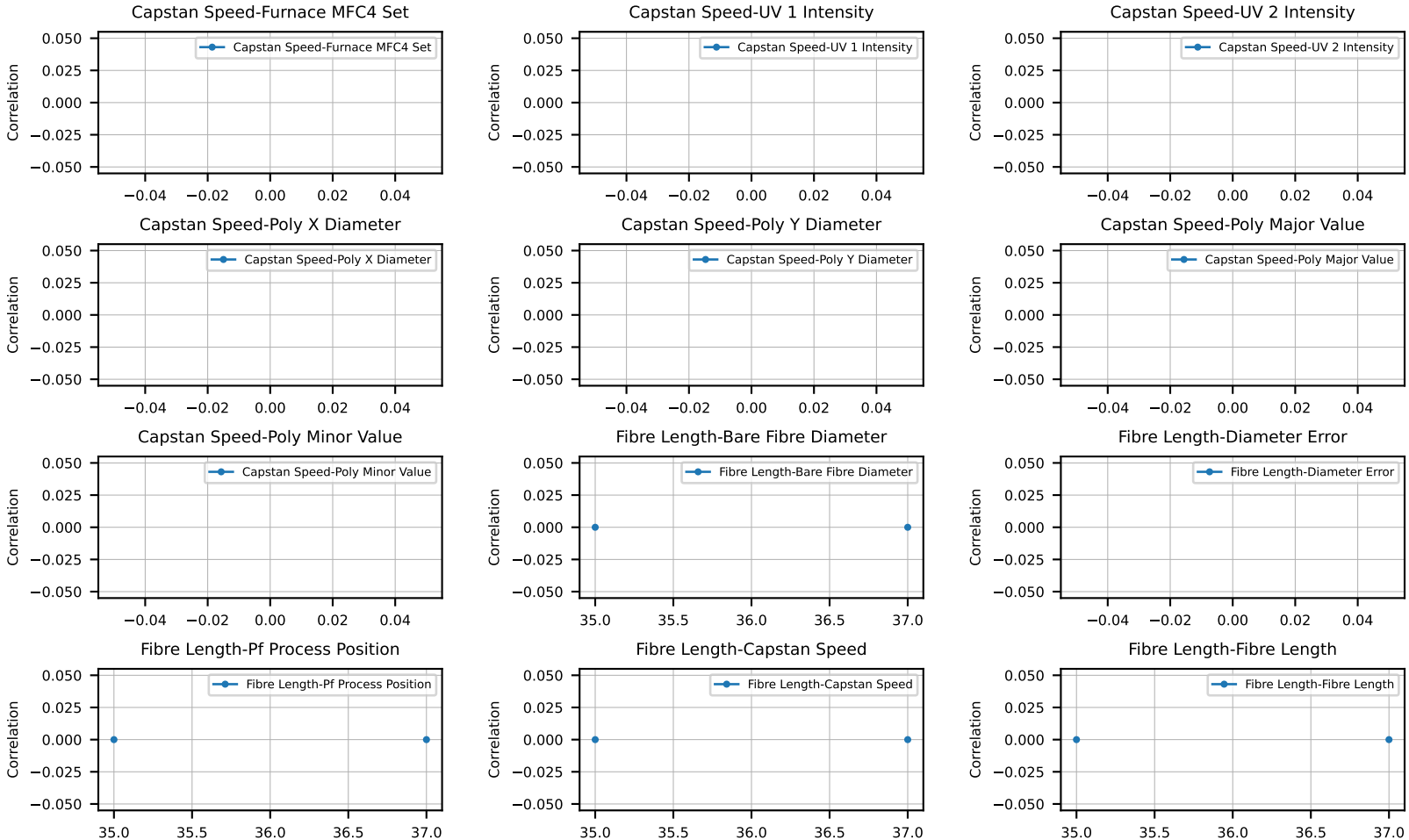

Bare Fibre Diameter-UV 1 Intensity
Bare Fibre Diameter-UV 2 Intensity
Bare Fibre Diameter-Poly X Diameter
Bare Fibre Diameter-Poly Y Diameter
Bare Fibre Diameter-Poly Major Value
Bare Fibre Diameter-Poly Minor Value
Diameter Error-Bare Fibre Diameter
Diameter Error-Diameter Error
Diameter Error-Pf Process Position
Diameter Error-Capstan Speed
Diameter Error-Fibre Length
Diameter Error-Good Fibre State
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

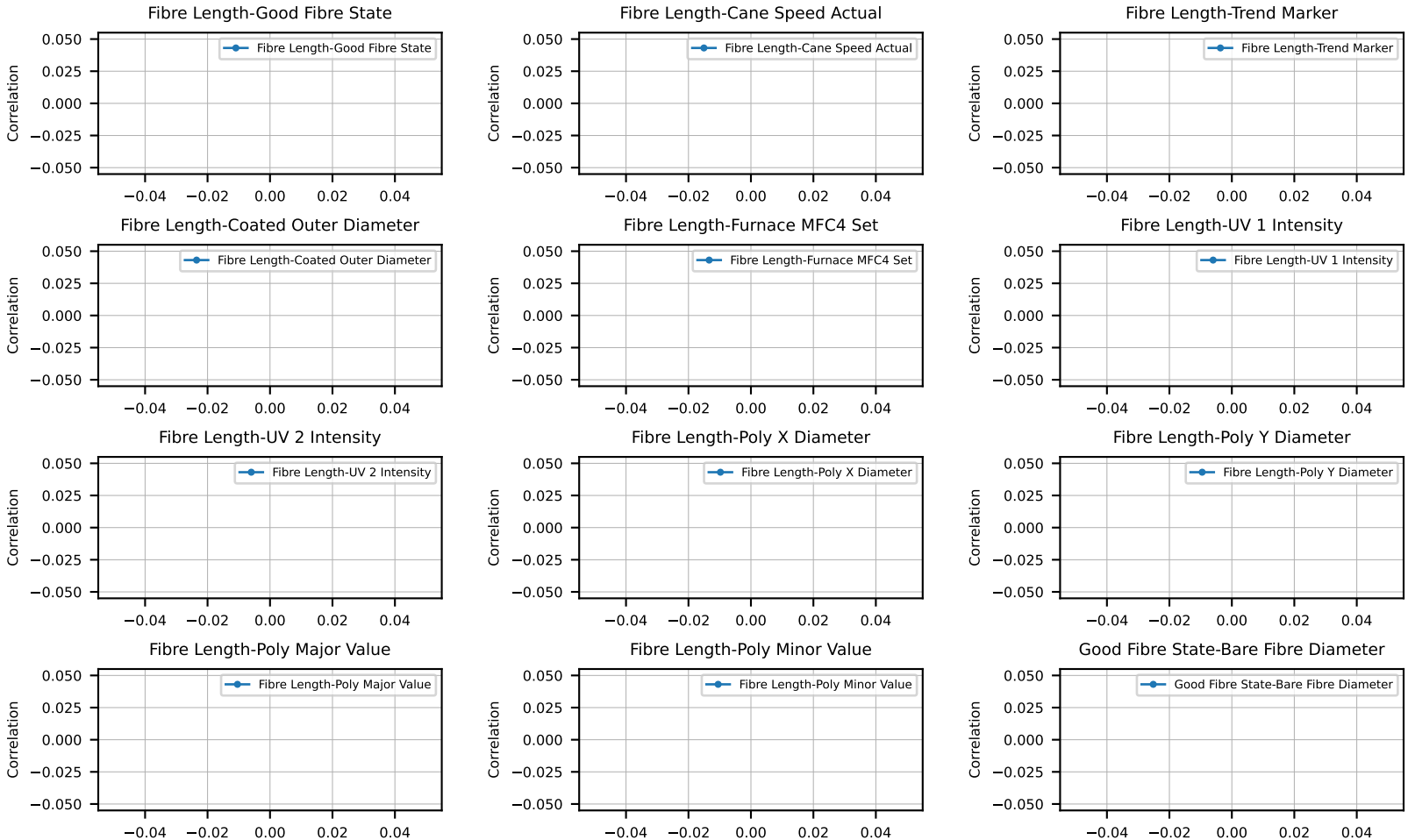

Diameter Error-Furnace DegC Actual
Diameter Error-Furnace Power
Diameter Error-Preform Speed Actual
Diameter Error-Furnace MFC1 Actual
Diameter Error-Furnace MFC2 Actual
Diameter Error-Furnace MFC3 Actual
Diameter Error-Furnace MFC4 Actual
Diameter Error-Cane Speed Actual
Diameter Error-Tension N
Diameter Error-Trend Marker
Diameter Error-Coated Outer Diameter
Diameter Error-Furnace MFC1 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

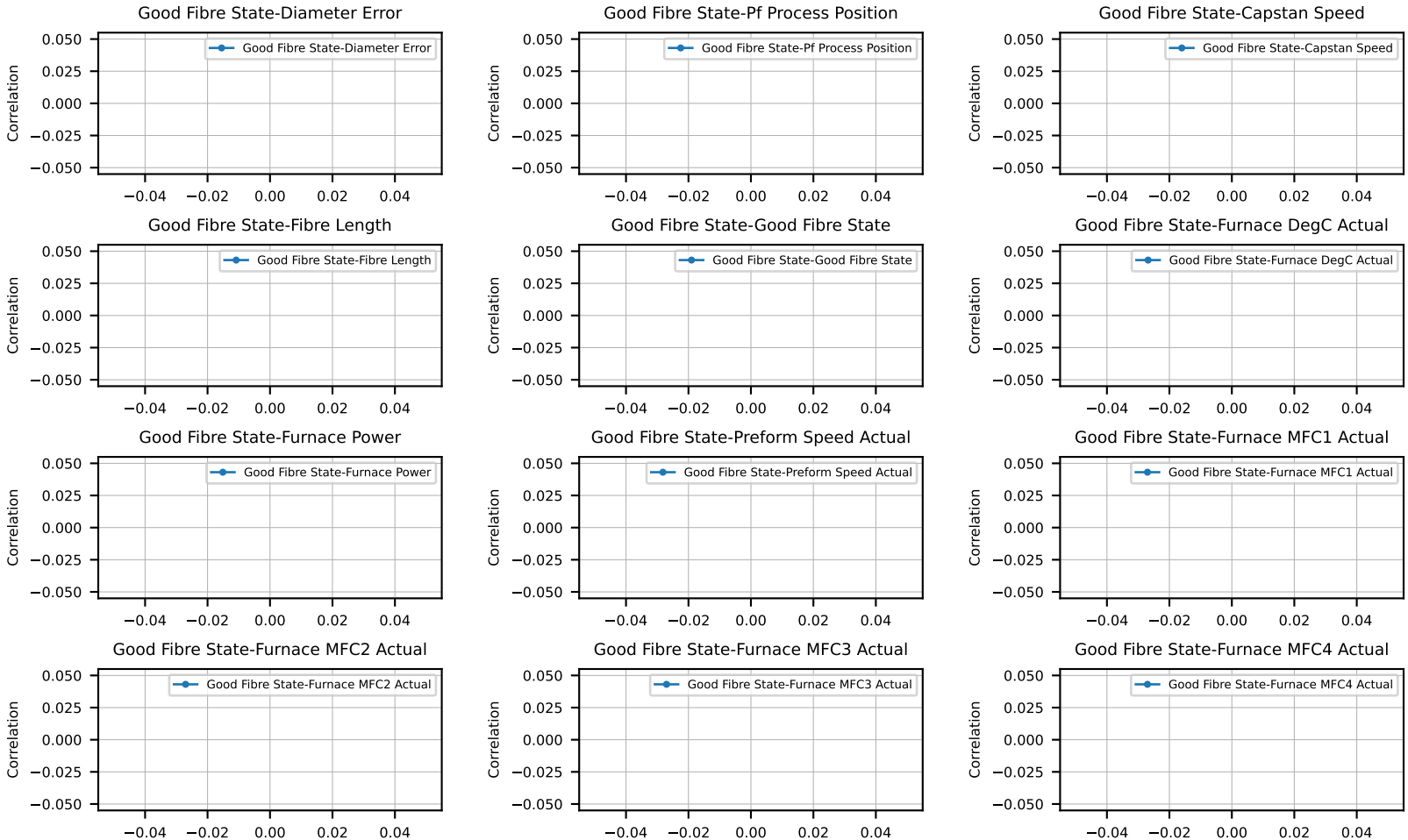

Diameter Error-Furnace MFC3 Set
Diameter Error-Furnace MFC4 Set
Diameter Error-Furnace MFC2 Set
Diameter Error-Furnace DegC Set
Diameter Error-UV 1 Intensity
Diameter Error-UV 2 Intensity
Diameter Error-UV1 Status
Diameter Error-UV2 Status
Diameter Error-Poly X Diameter
Diameter Error-Poly Y Diameter
Diameter Error-Poly Major Value
Diameter Error-Poly Minor Value
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

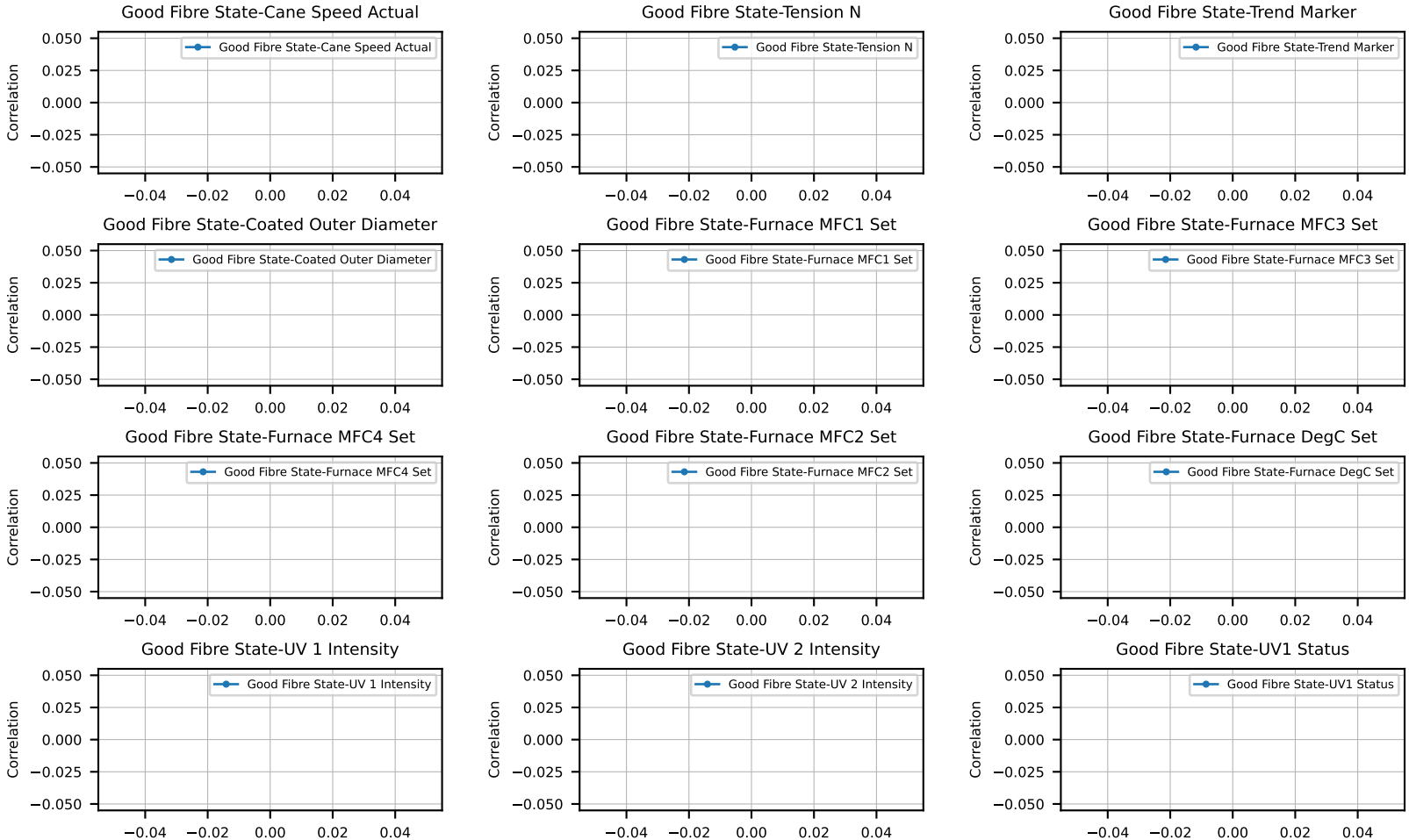

Diameter Error-Diameter Deviation Gauge 2
Diameter Error-Coated Inner Diameter
Pf Process Position-Bare Fibre Diameter
Pf Process Position-Diameter Error
Pf Process Position-Pf Process Position
Pf Process Position-Good Fibre State
Pf Process Position-Cane Speed Actual
Pf Process Position-Trend Marker
Pf Process Position-Coated Outer Diameter
Pf Process Position-Furnace MFC4 Set
Pf Process Position-UV 1 Intensity
Pf Process Position-UV 2 Intensity
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Pf Process Position-Poly X Diameter
Pf Process Position-Poly Y Diameter
Pf Process Position-Poly Major Value
Pf Process Position-Poly Minor Value
Capstan Speed-Bare Fibre Diameter
Capstan Speed-Diameter Error
Capstan Speed-Pf Process Position
Capstan Speed-Capstan Speed
Capstan Speed-Good Fibre State
Capstan Speed-Cane Speed Actual
Capstan Speed-Trend Marker
Capstan Speed-Coated Outer Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Capstan Speed-Furnace MFC4 Set
Capstan Speed-UV 1 Intensity
Capstan Speed-UV 2 Intensity
Capstan Speed-Poly X Diameter
Capstan Speed-Poly Y Diameter
Capstan Speed-Poly Major Value
Capstan Speed-Poly Minor Value
Fibre Length-Bare Fibre Diameter
Fibre Length-Diameter Error
Fibre Length-Pf Process Position
Fibre Length-Capstan Speed
Fibre Length-Fibre Length
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Fibre Length-Good Fibre State
Fibre Length-Cane Speed Actual
Fibre Length-Trend Marker
Fibre Length-Coated Outer Diameter
Fibre Length-Furnace MFC4 Set
Fibre Length-UV 1 Intensity
Fibre Length-UV 2 Intensity
Fibre Length-Poly X Diameter
Fibre Length-Poly Y Diameter
Fibre Length-Poly Major Value
Fibre Length-Poly Minor Value
Good Fibre State-Bare Fibre Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Good Fibre State-Diameter Error
Good Fibre State-Pf Process Position
Good Fibre State-Capstan Speed
Good Fibre State-Fibre Length
Good Fibre State-Good Fibre State
Good Fibre State-Furnace DegC Actual
Good Fibre State-Furnace Power
Good Fibre State-Preform Speed Actual
Good Fibre State-Furnace MFC1 Actual
Good Fibre State-Furnace MFC2 Actual
Good Fibre State-Furnace MFC3 Actual
Good Fibre State-Furnace MFC4 Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Good Fibre State-Cane Speed Actual
Good Fibre State-Tension N
Good Fibre State-Trend Marker
Good Fibre State-Coated Outer Diameter
Good Fibre State-Furnace MFC1 Set
Good Fibre State-Furnace MFC3 Set
Good Fibre State-Furnace MFC4 Set
Good Fibre State-Furnace MFC2 Set
Good Fibre State-Furnace DegC Set
Good Fibre State-UV 1 Intensity
Good Fibre State-UV 2 Intensity
Good Fibre State-UV1 Status
Correlation
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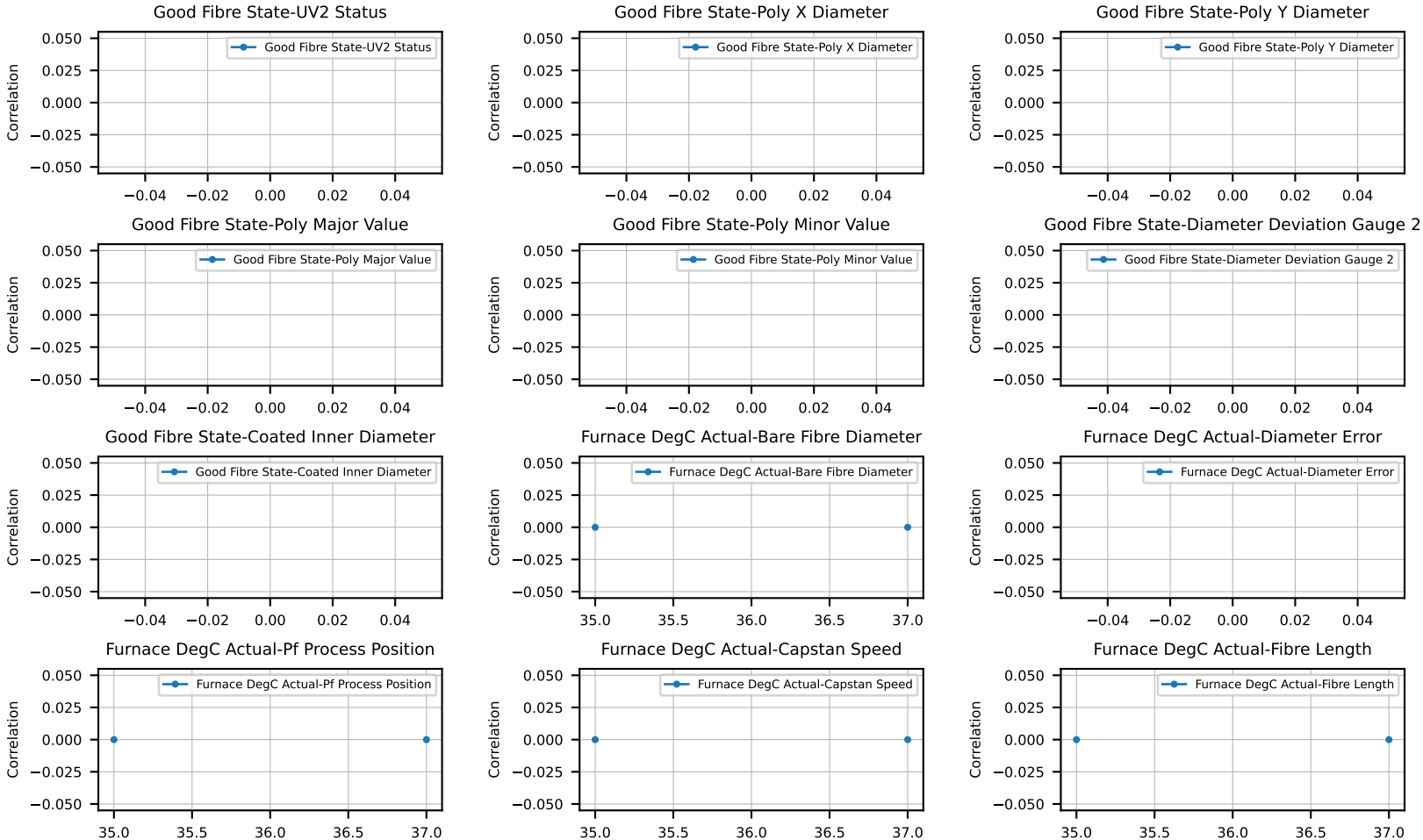
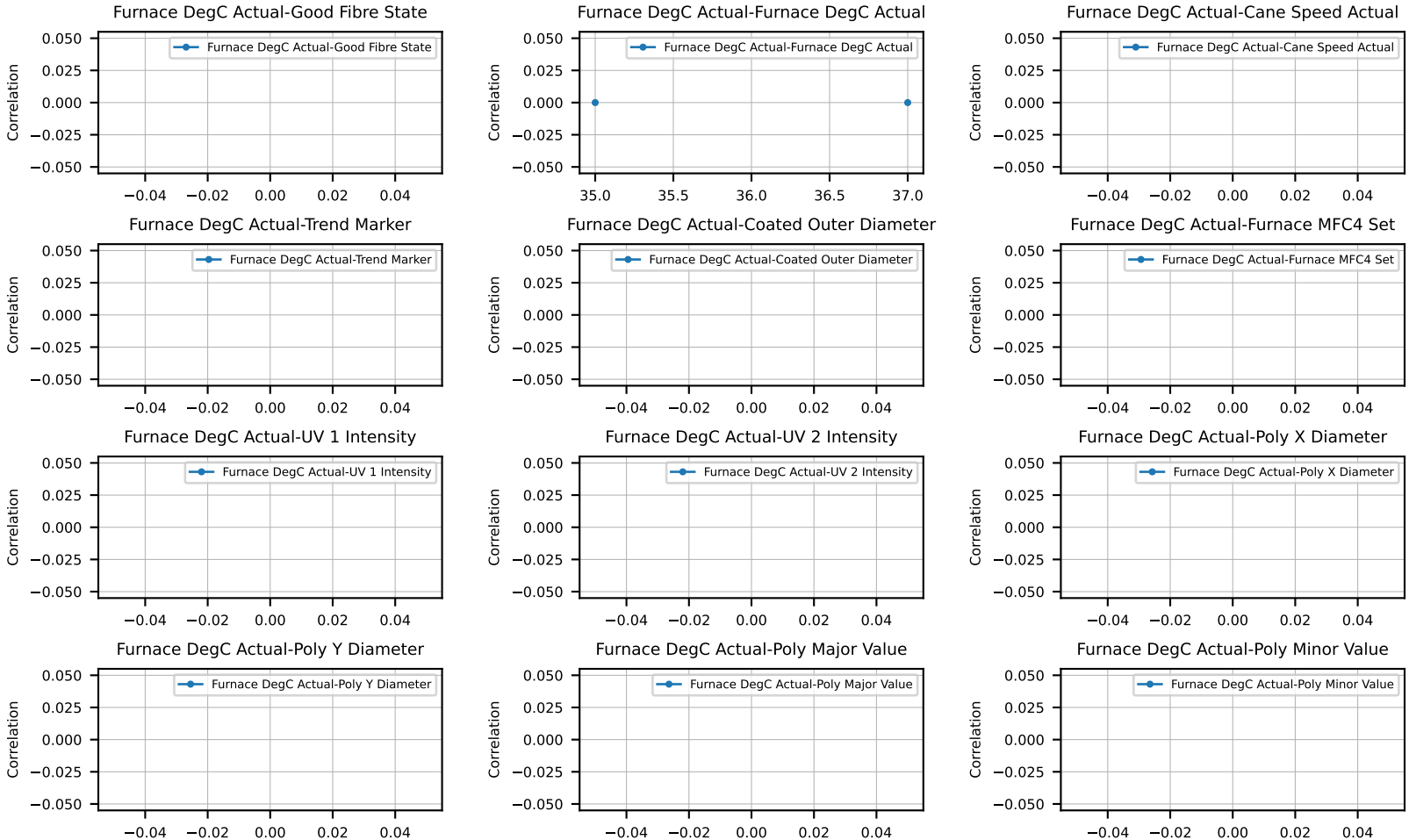
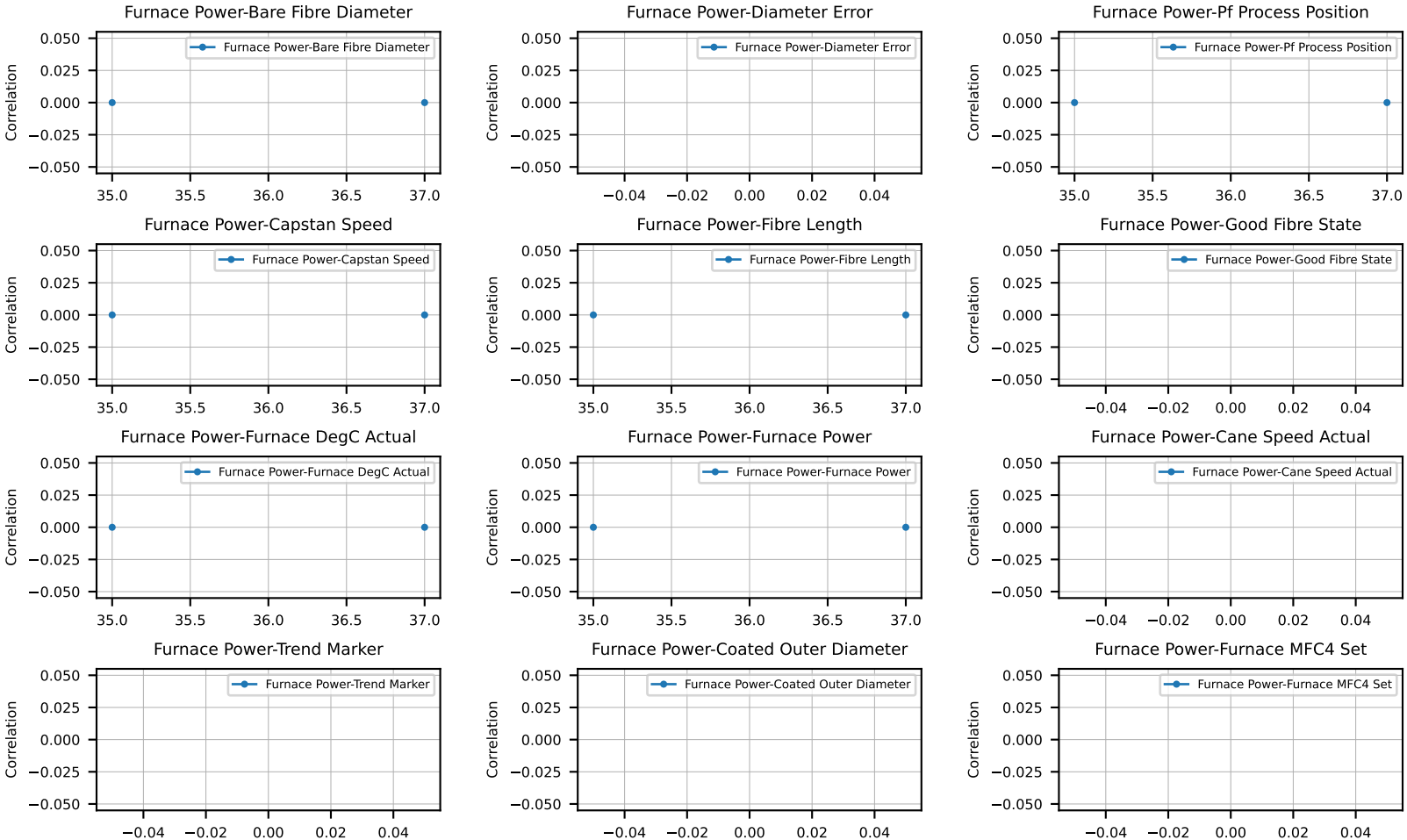
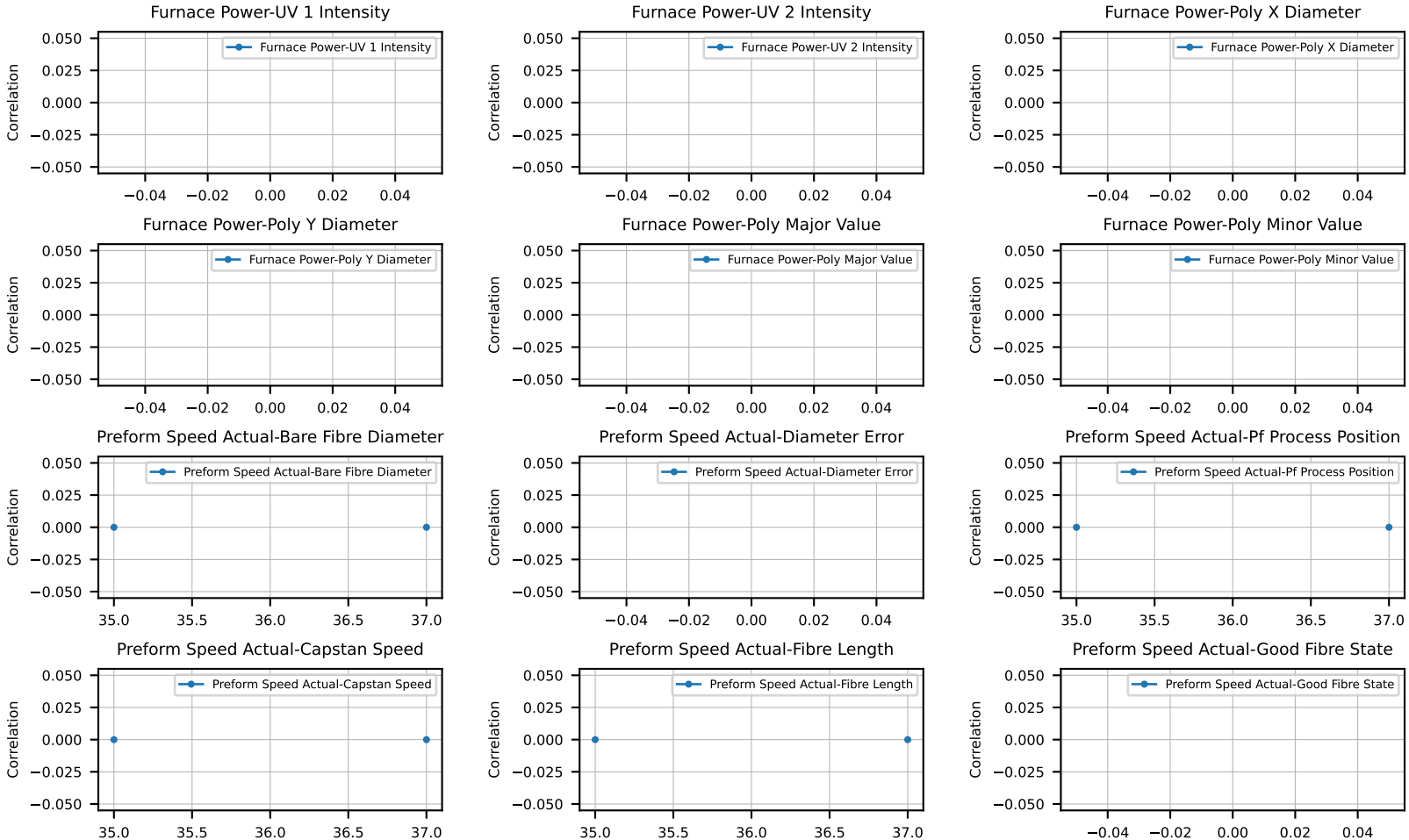
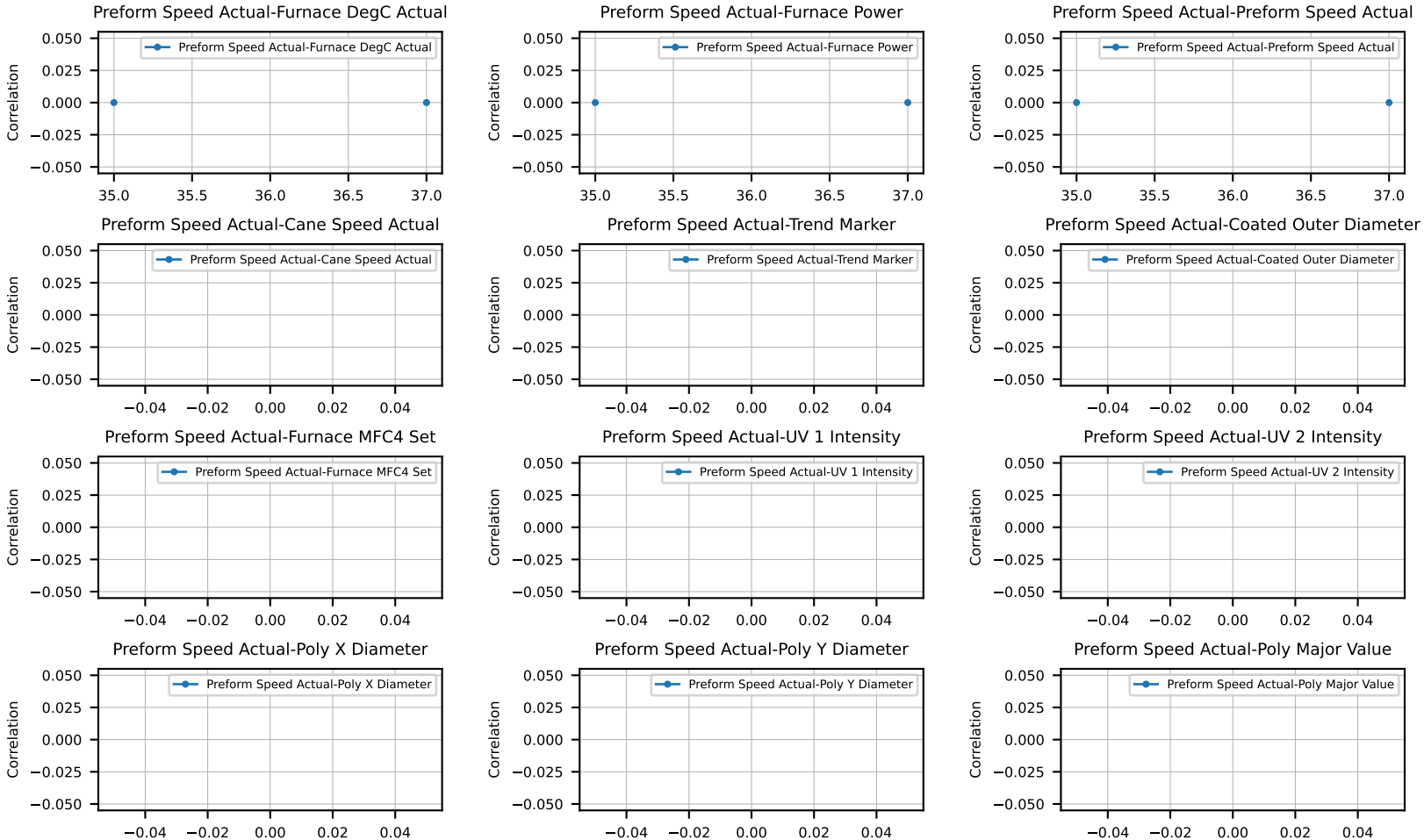
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

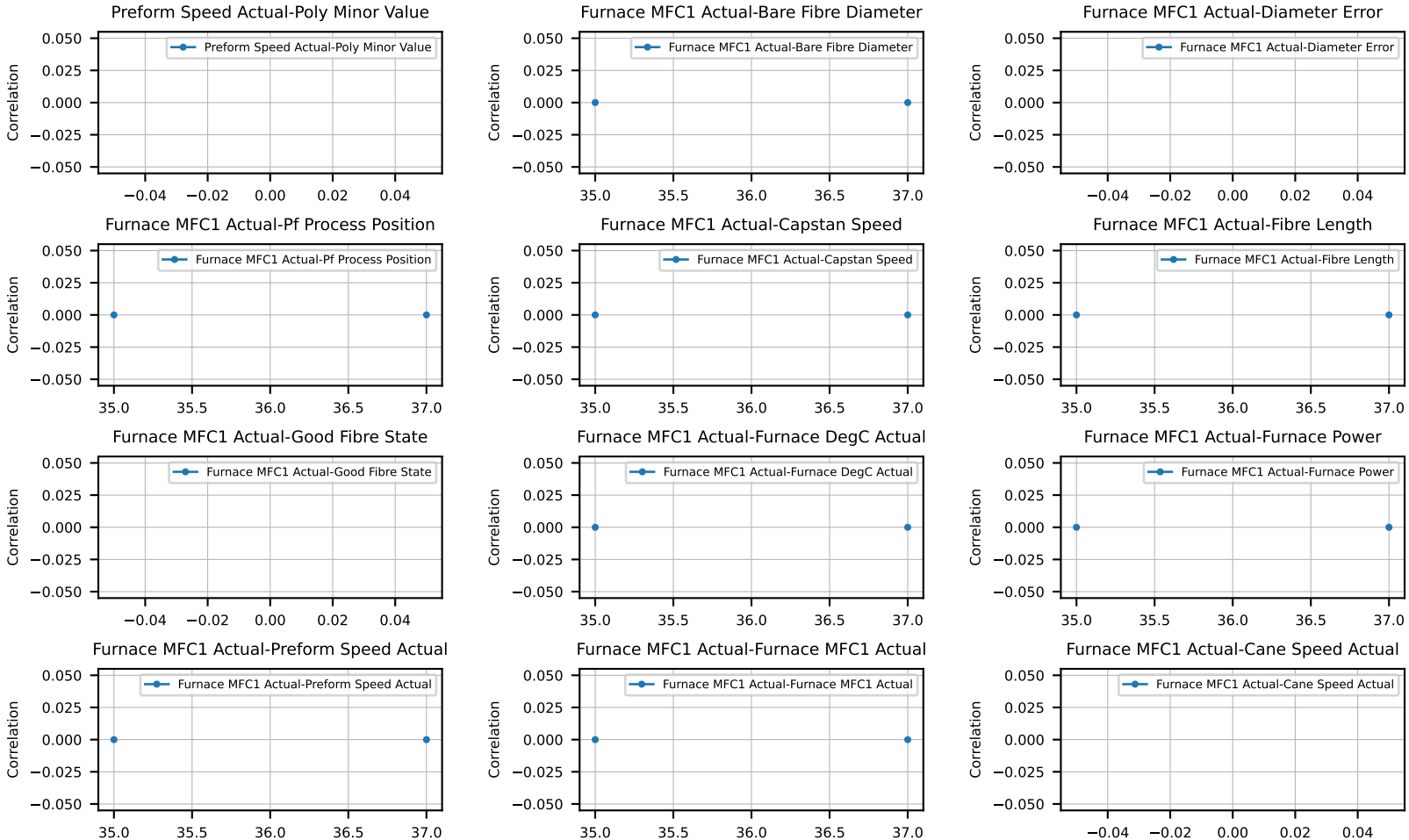

Good Fibre State-UV2 Status
Good Fibre State-Poly X Diameter
Good Fibre State-Poly Y Diameter
Good Fibre State-Poly Major Value
Good Fibre State-Poly Minor Value
Good Fibre State-Diameter Deviation Gauge 2
Good Fibre State-Coated Inner Diameter
Furnace DegC Actual-Bare Fibre Diameter
Furnace DegC Actual-Diameter Error
Furnace DegC Actual-Pf Process Position
Furnace DegC Actual-Capstan Speed
Furnace DegC Actual-Fibre Length
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0

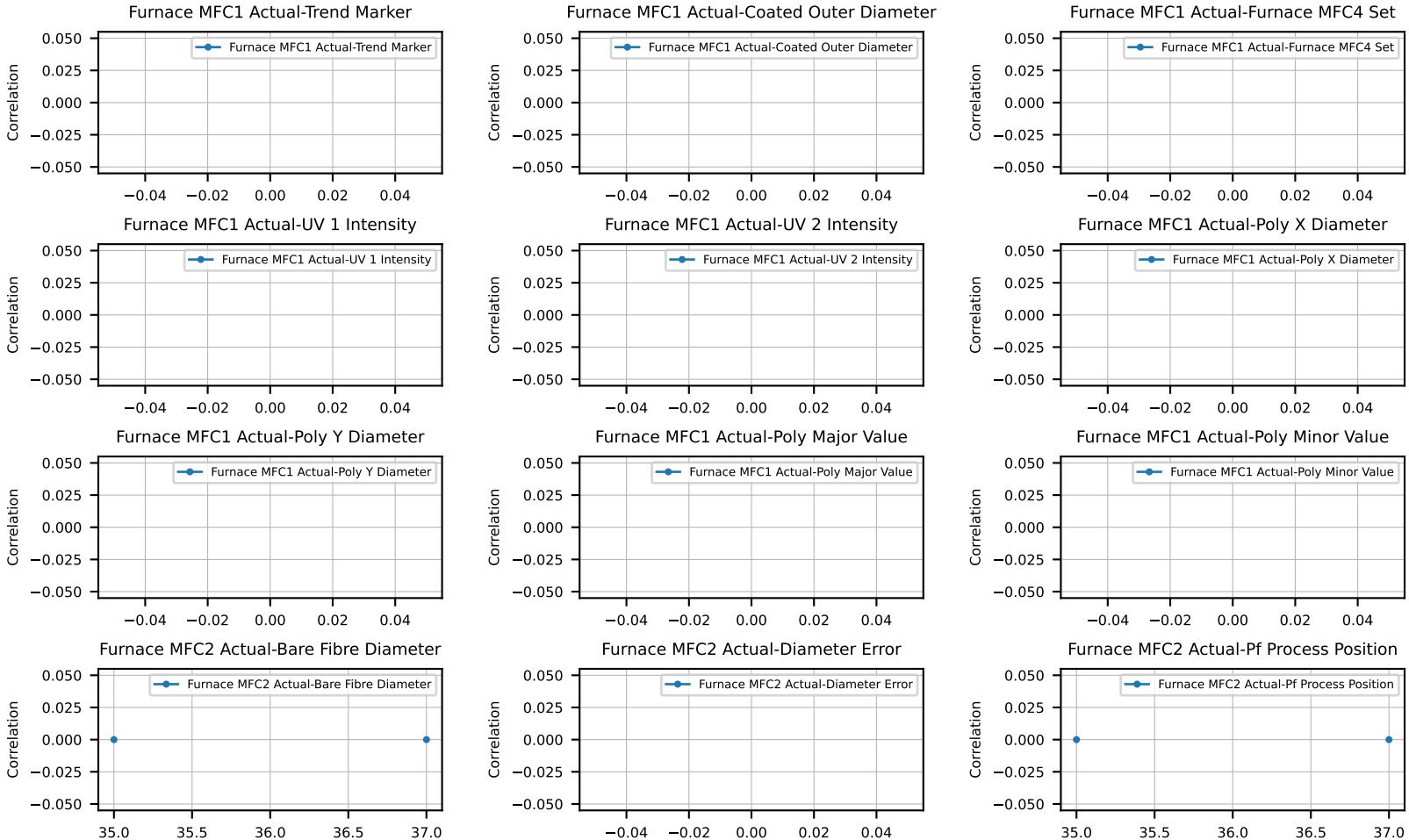

Furnace DegC Actual-Good Fibre State
Furnace DegC Actual-Furnace DegC Actual
Furnace DegC Actual-Cane Speed Actual
Furnace DegC Actual-Trend Marker
Furnace DegC Actual-Coated Outer Diameter
Furnace DegC Actual-Furnace MFC4 Set
Furnace DegC Actual-UV 1 Intensity
Furnace DegC Actual-UV 2 Intensity
Furnace DegC Actual-Poly X Diameter
Furnace DegC Actual-Poly Y Diameter
Furnace DegC Actual-Poly Major Value
Furnace DegC Actual-Poly Minor Value
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0

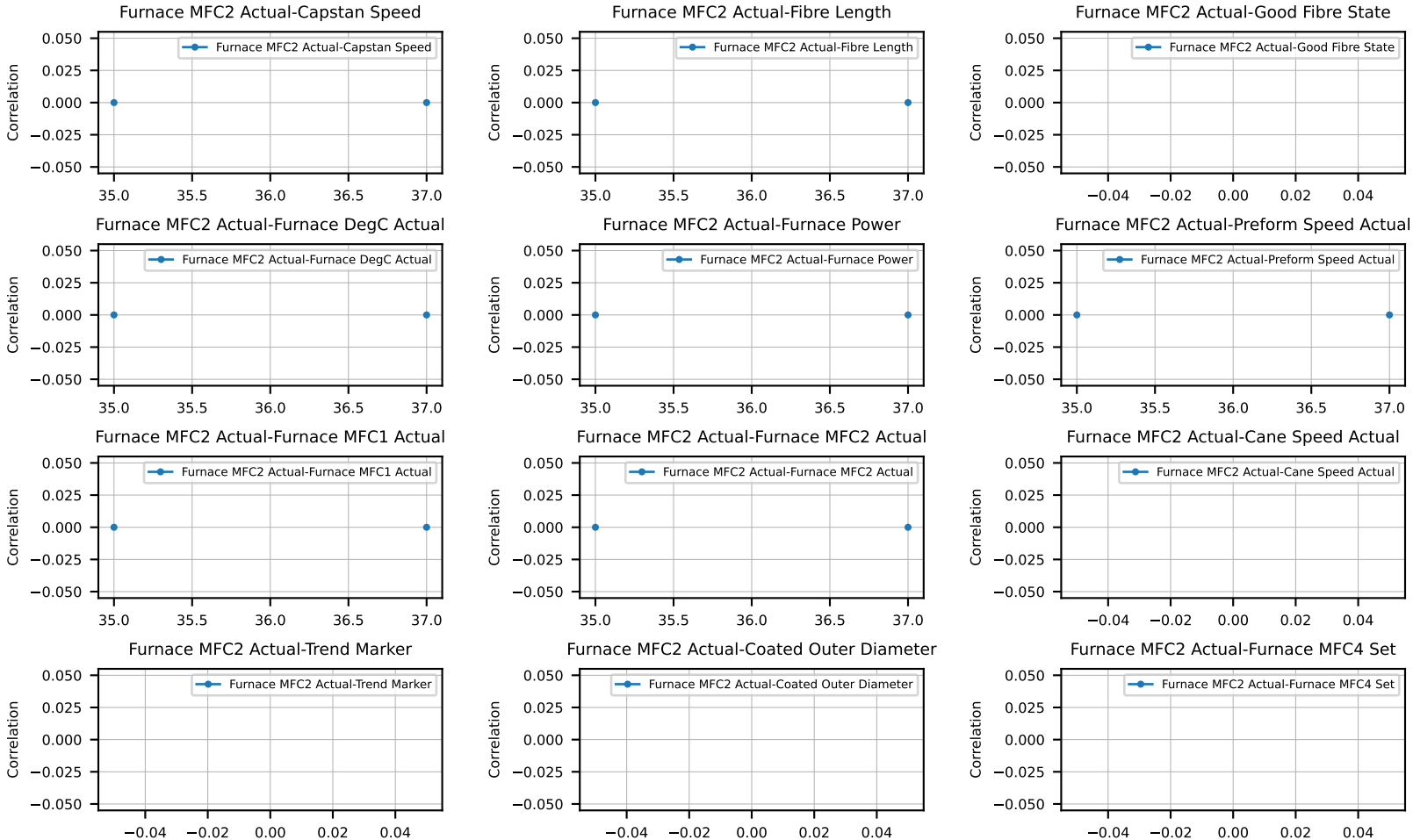

Furnace Power-Bare Fibre Diameter
Furnace Power-Diameter Error
Furnace Power-Pf Process Position
Furnace Power-Capstan Speed
Furnace Power-Fibre Length
Furnace Power-Good Fibre State
Furnace Power-Furnace DegC Actual
Furnace Power-Furnace Power
Furnace Power-Cane Speed Actual
Furnace Power-Trend Marker
Furnace Power-Coated Outer Diameter
Furnace Power-Furnace MFC4 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
−0.04
−0.02
0.00
0.02
0.04

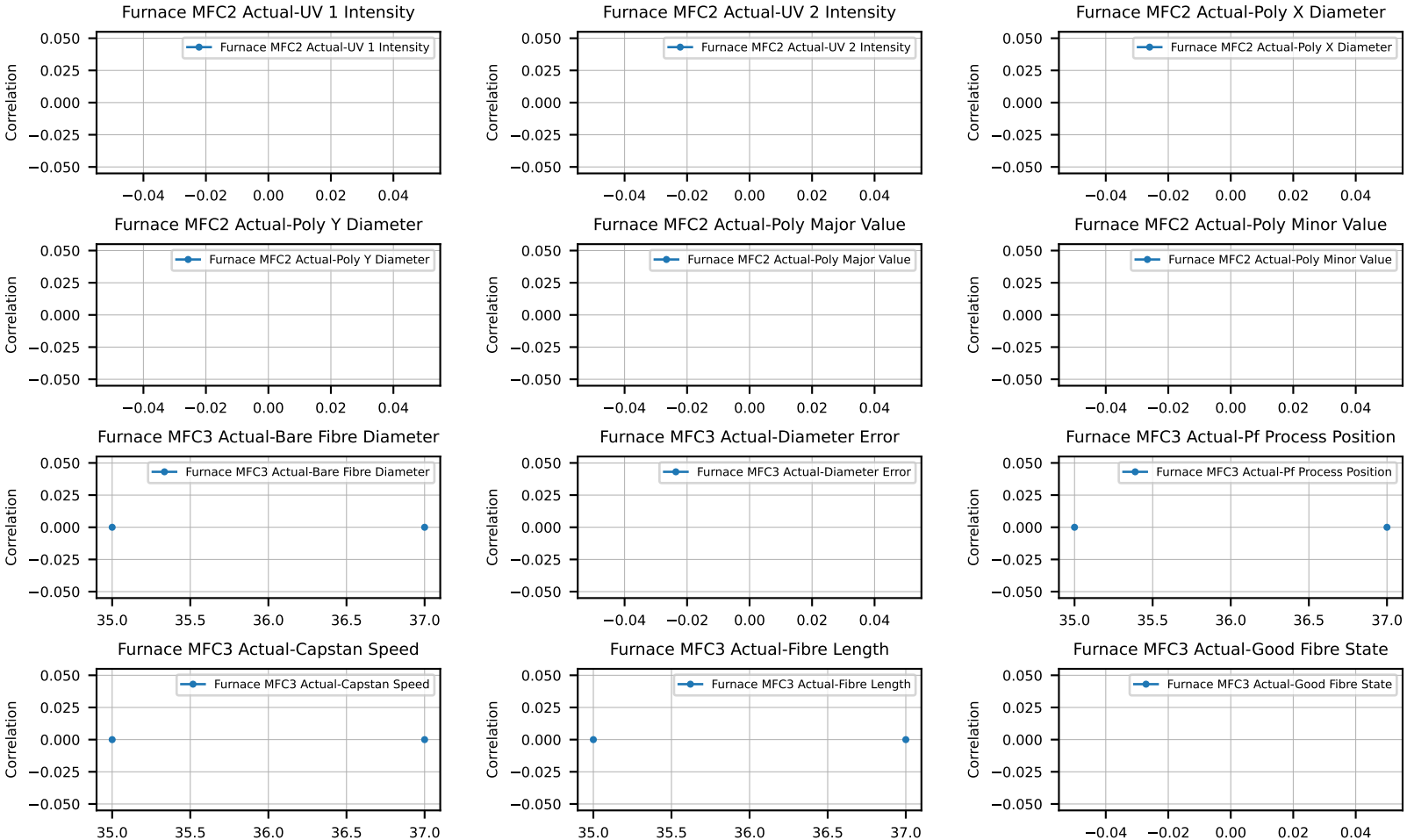

Furnace Power-UV 1 Intensity
Furnace Power-UV 2 Intensity
Furnace Power-Poly X Diameter
Furnace Power-Poly Y Diameter
Furnace Power-Poly Major Value
Furnace Power-Poly Minor Value
Preform Speed Actual-Bare Fibre Diameter
Preform Speed Actual-Diameter Error
Preform Speed Actual-Pf Process Position
Preform Speed Actual-Capstan Speed
Preform Speed Actual-Fibre Length
Preform Speed Actual-Good Fibre State
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0

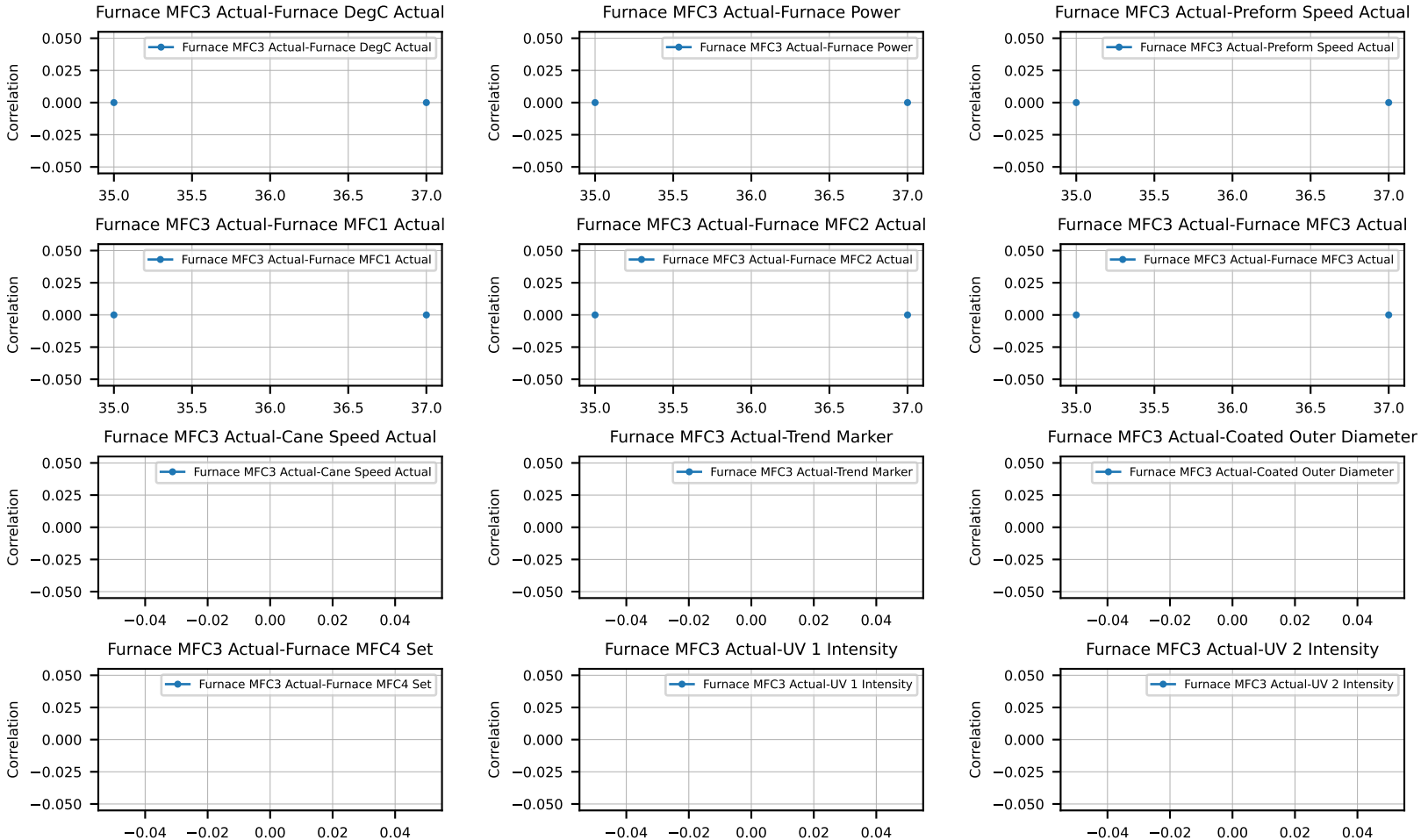

Preform Speed Actual-Furnace DegC Actual
Preform Speed Actual-Furnace DegC Actual
Preform Speed Actual-Furnace Power
Preform Speed Actual-Furnace Power
Preform Speed Actual-Preform Speed Actual
Preform Speed Actual-Preform Speed Actual
Preform Speed Actual-Cane Speed Actual
Preform Speed Actual-Cane Speed Actual
Preform Speed Actual-Trend Marker
Preform Speed Actual-Trend Marker
Preform Speed Actual-Coated Outer Diameter
Preform Speed Actual-Coated Outer Diameter
Preform Speed Actual-Furnace MFC4 Set
Preform Speed Actual-Furnace MFC4 Set
Preform Speed Actual-UV 1 Intensity
Preform Speed Actual-UV 1 Intensity
Preform Speed Actual-UV 2 Intensity
Preform Speed Actual-UV 2 Intensity
Preform Speed Actual-Poly X Diameter
Preform Speed Actual-Poly X Diameter
Preform Speed Actual-Poly Y Diameter
Preform Speed Actual-Poly Y Diameter
Preform Speed Actual-Poly Major Value
Preform Speed Actual-Poly Major Value
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
−0.04
−0.02
0.00
0.02
0.04

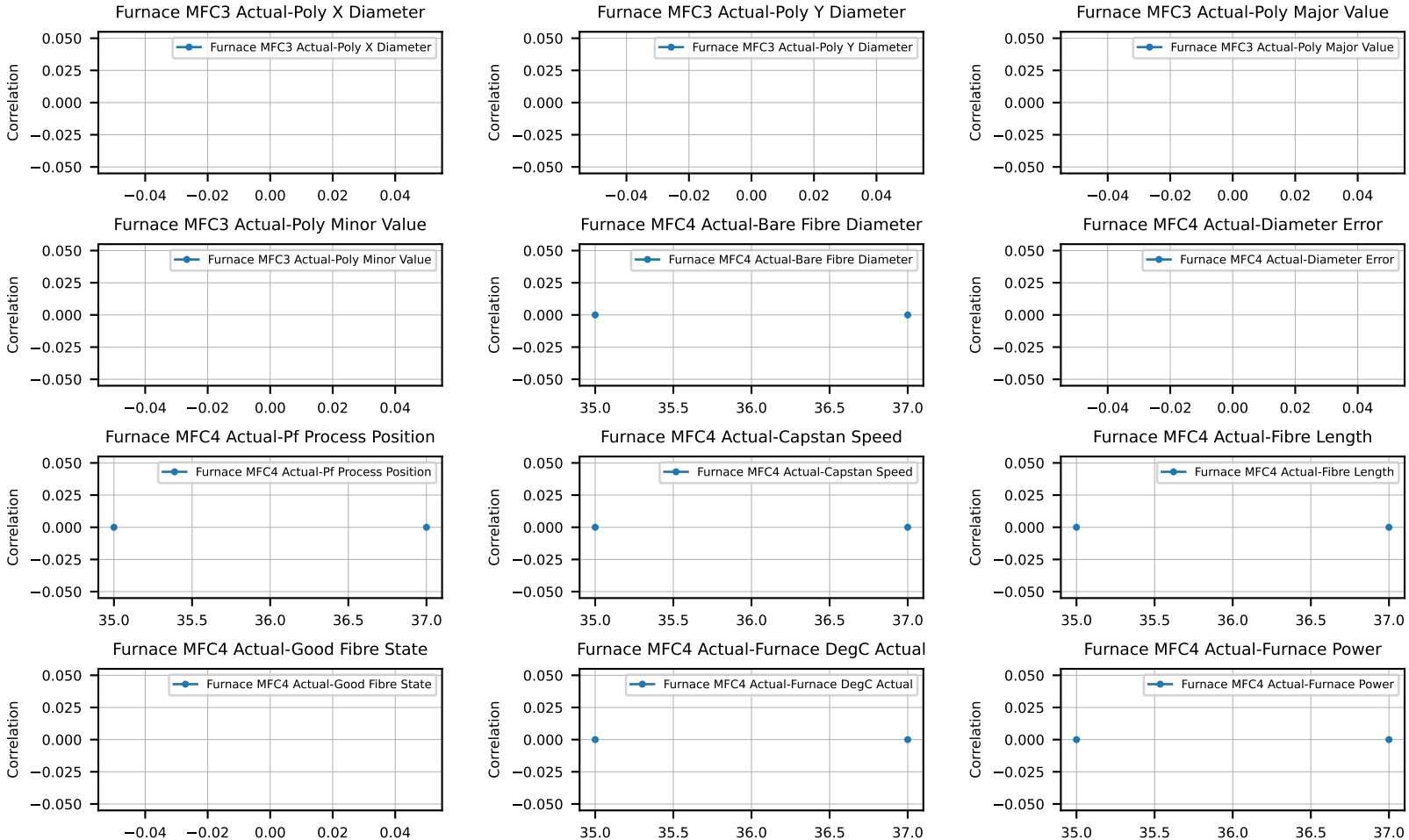

Preform Speed Actual-Poly Minor Value
Furnace MFC1 Actual-Bare Fibre Diameter
Furnace MFC1 Actual-Diameter Error
Furnace MFC1 Actual-Pf Process Position
Furnace MFC1 Actual-Capstan Speed
Furnace MFC1 Actual-Fibre Length
Furnace MFC1 Actual-Good Fibre State
Furnace MFC1 Actual-Furnace DegC Actual
Furnace MFC1 Actual-Furnace Power
Furnace MFC1 Actual-Preform Speed Actual
Furnace MFC1 Actual-Furnace MFC1 Actual
Furnace MFC1 Actual-Cane Speed Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Furnace MFC1 Actual-Trend Marker
Furnace MFC1 Actual-Coated Outer Diameter
Furnace MFC1 Actual-Furnace MFC4 Set
Furnace MFC1 Actual-UV 1 Intensity
Furnace MFC1 Actual-UV 2 Intensity
Furnace MFC1 Actual-Poly X Diameter
Furnace MFC1 Actual-Poly Y Diameter
Furnace MFC1 Actual-Poly Major Value
Furnace MFC1 Actual-Poly Minor Value
Furnace MFC2 Actual-Bare Fibre Diameter
Furnace MFC2 Actual-Diameter Error
Furnace MFC2 Actual-Pf Process Position
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Furnace MFC2 Actual-Capstan Speed
Furnace MFC2 Actual-Fibre Length
Furnace MFC2 Actual-Good Fibre State
Furnace MFC2 Actual-Furnace DegC Actual
Furnace MFC2 Actual-Furnace Power
Furnace MFC2 Actual-Preform Speed Actual
Furnace MFC2 Actual-Furnace MFC1 Actual
Furnace MFC2 Actual-Furnace MFC2 Actual
Furnace MFC2 Actual-Cane Speed Actual
Furnace MFC2 Actual-Trend Marker
Furnace MFC2 Actual-Coated Outer Diameter
Furnace MFC2 Actual-Furnace MFC4 Set
Correlation


Furnace MFC2 Actual-UV 1 Intensity
Furnace MFC2 Actual-UV 2 Intensity
Furnace MFC2 Actual-Poly X Diameter
Furnace MFC2 Actual-Poly Y Diameter
Furnace MFC2 Actual-Poly Major Value
Furnace MFC2 Actual-Poly Minor Value
Furnace MFC3 Actual-Bare Fibre Diameter
Furnace MFC3 Actual-Diameter Error
Furnace MFC3 Actual-Pf Process Position
Furnace MFC3 Actual-Capstan Speed
Furnace MFC3 Actual-Fibre Length
Furnace MFC3 Actual-Good Fibre State
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Furnace MFC3 Actual-Furnace DegC Actual
Furnace MFC3 Actual-Furnace Power
Furnace MFC3 Actual-Preform Speed Actual
Furnace MFC3 Actual-Furnace MFC1 Actual
Furnace MFC3 Actual-Furnace MFC2 Actual
Furnace MFC3 Actual-Furnace MFC3 Actual
Furnace MFC3 Actual-Cane Speed Actual
Furnace MFC3 Actual-Trend Marker
Furnace MFC3 Actual-Coated Outer Diameter
Furnace MFC3 Actual-Furnace MFC4 Set
Furnace MFC3 Actual-UV 1 Intensity
Furnace MFC3 Actual-UV 2 Intensity
Correlation


Furnace MFC3 Actual-Poly X Diameter
Furnace MFC3 Actual-Poly Y Diameter
Furnace MFC3 Actual-Poly Major Value
Furnace MFC3 Actual-Poly Minor Value
Furnace MFC4 Actual-Bare Fibre Diameter
Furnace MFC4 Actual-Diameter Error
Furnace MFC4 Actual-Pf Process Position
Furnace MFC4 Actual-Capstan Speed
Furnace MFC4 Actual-Fibre Length
Furnace MFC4 Actual-Good Fibre State
Furnace MFC4 Actual-Furnace DegC Actual
Furnace MFC4 Actual-Furnace Power
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
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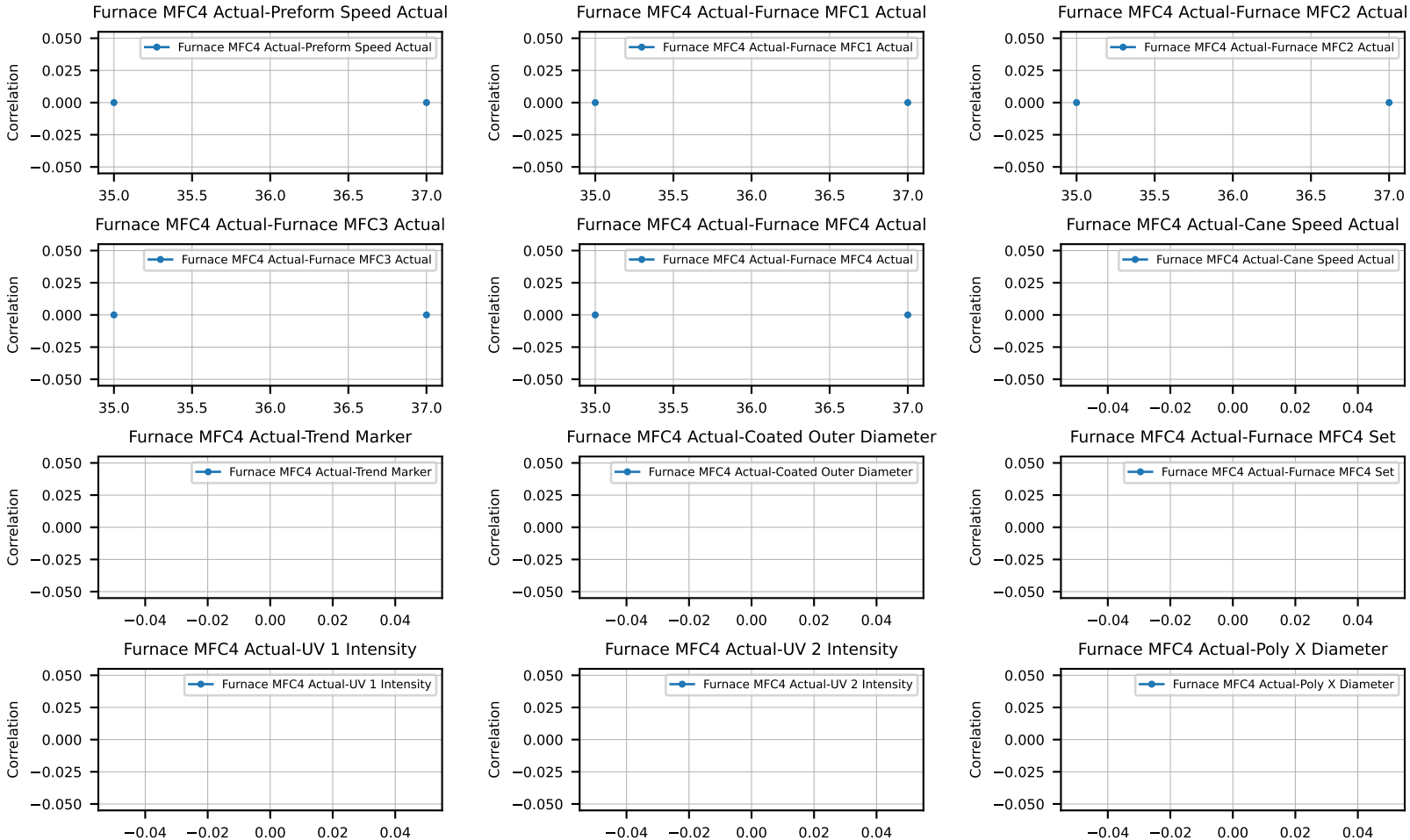
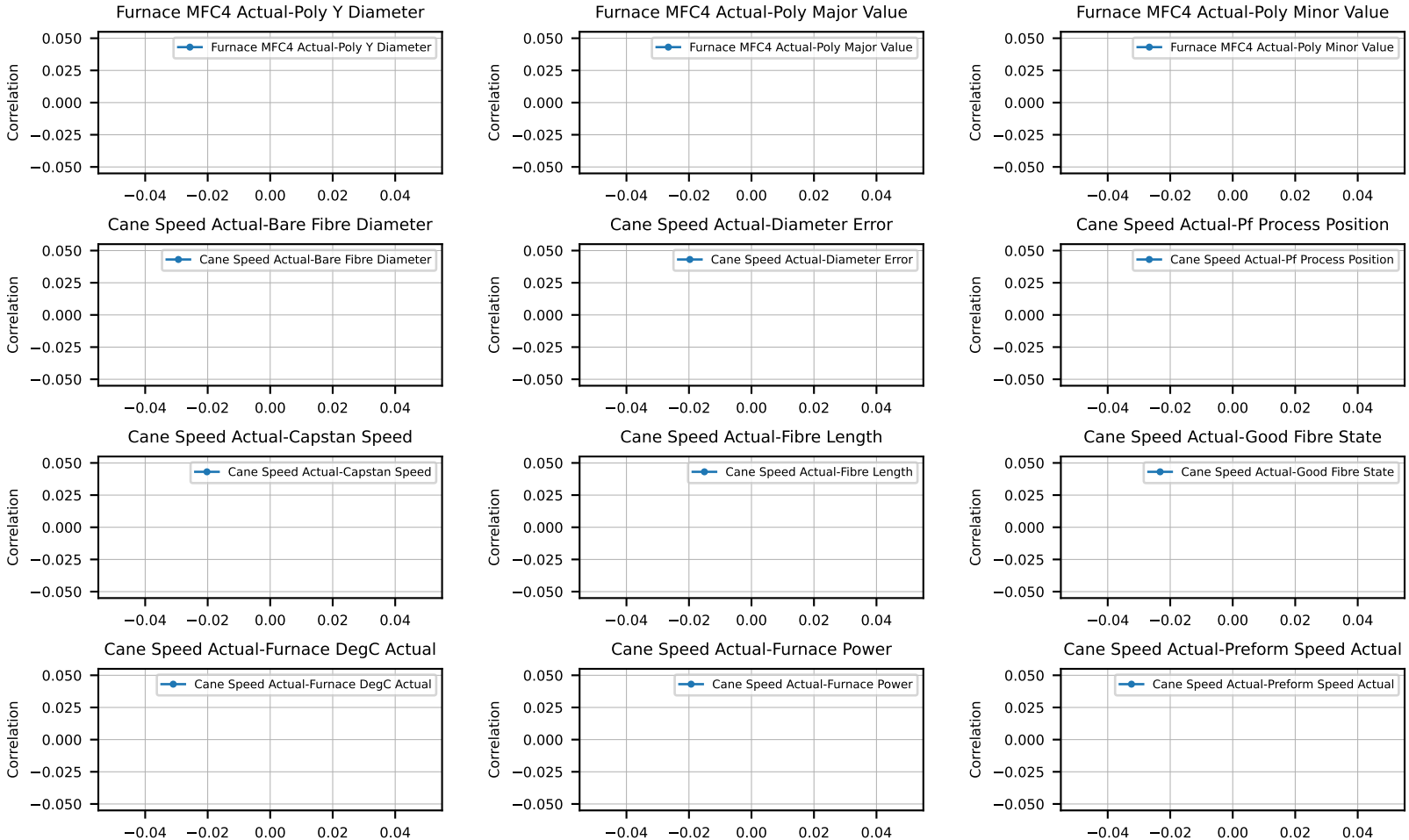
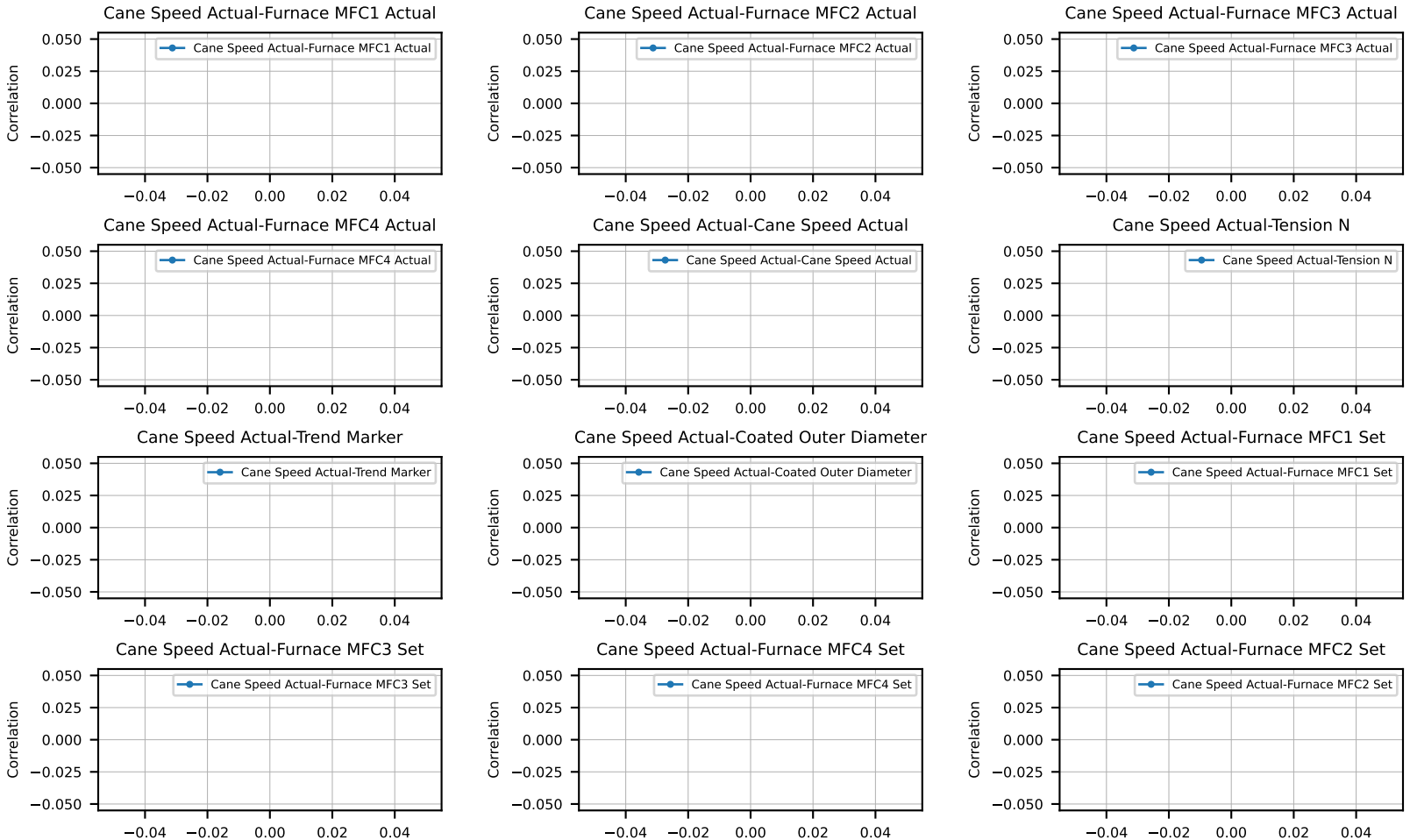
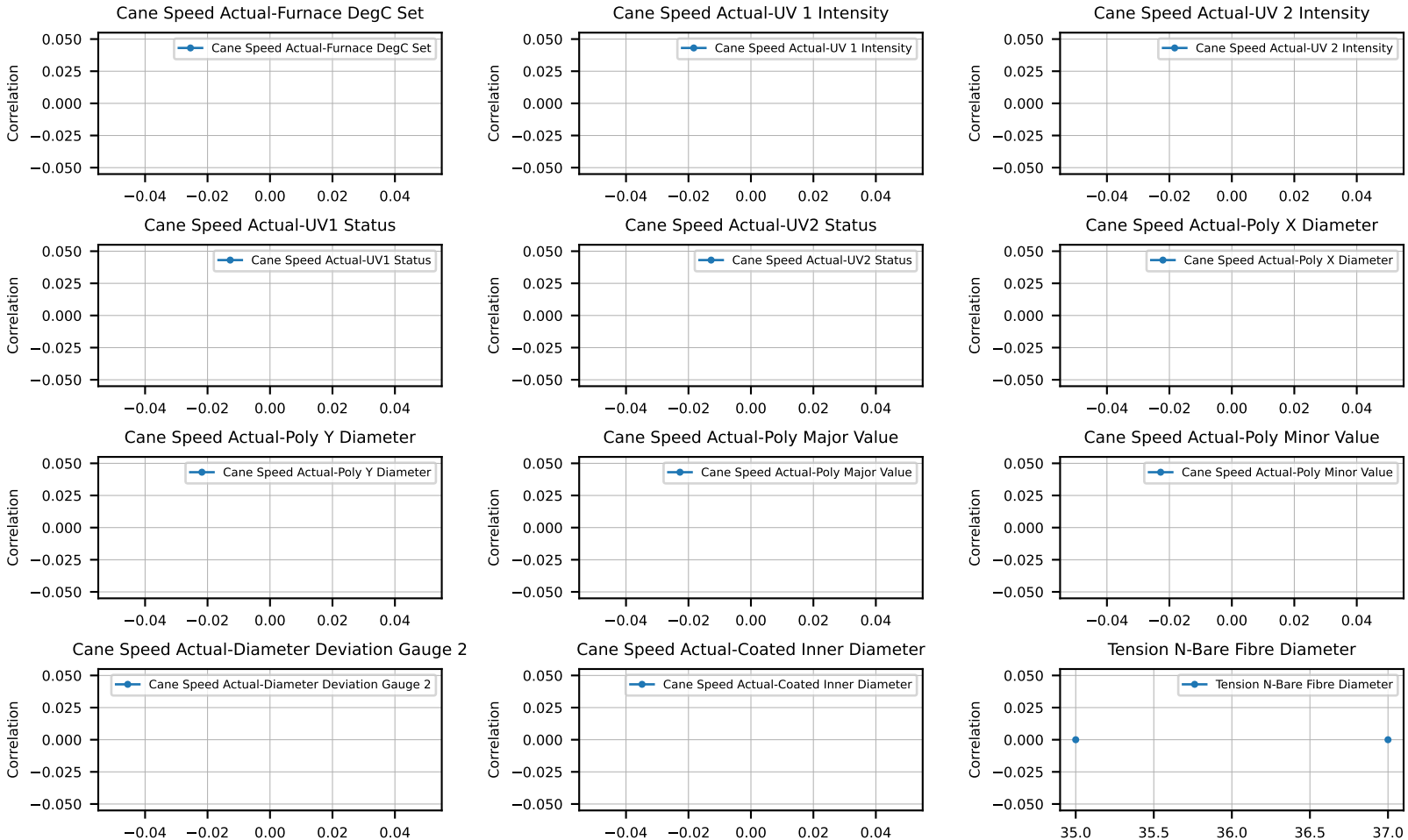
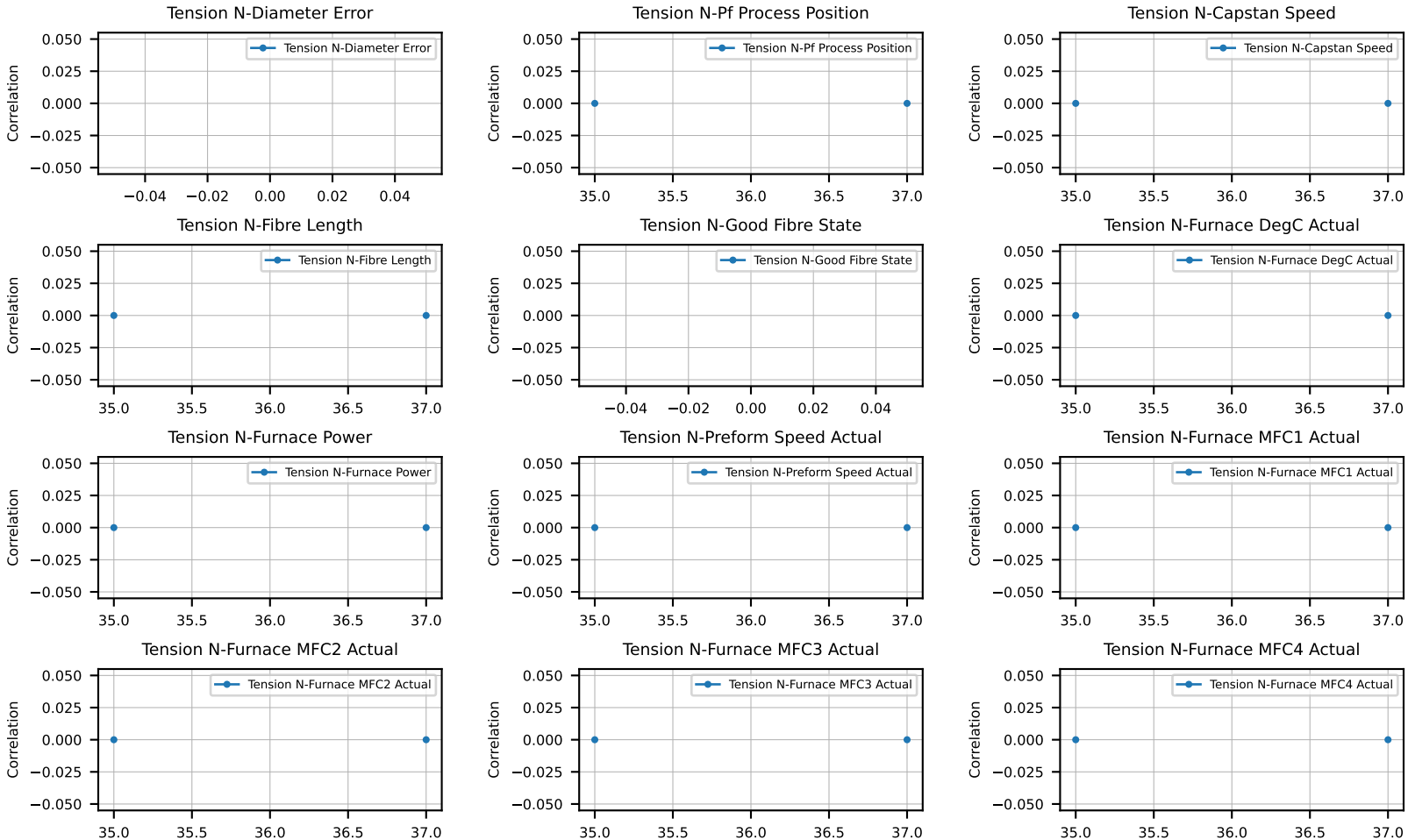
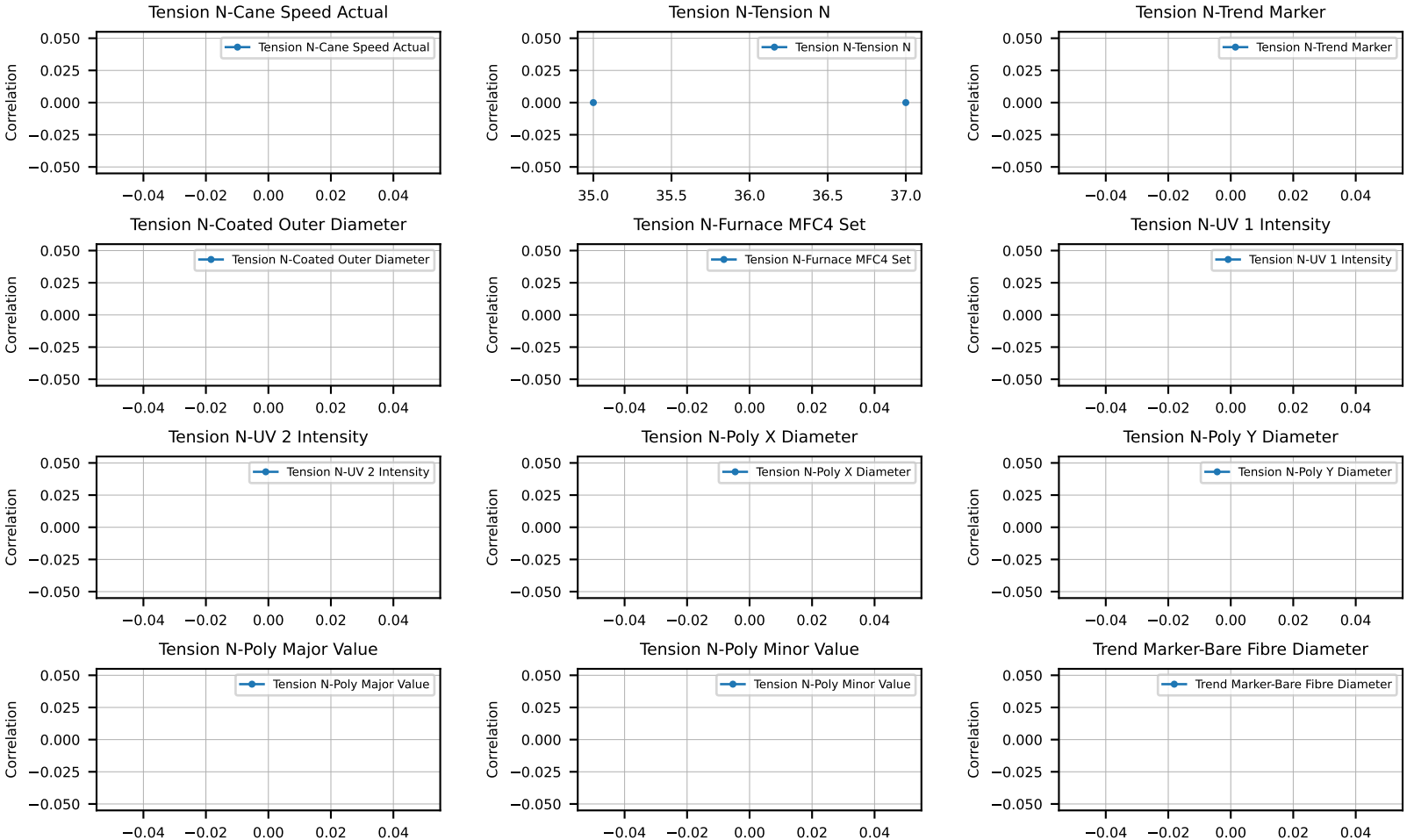

Furnace MFC4 Actual-Preform Speed Actual
Furnace MFC4 Actual-Furnace MFC1 Actual
Furnace MFC4 Actual-Furnace MFC2 Actual
Furnace MFC4 Actual-Furnace MFC3 Actual
Furnace MFC4 Actual-Furnace MFC4 Actual
Furnace MFC4 Actual-Cane Speed Actual
Furnace MFC4 Actual-Trend Marker
Furnace MFC4 Actual-Coated Outer Diameter
Furnace MFC4 Actual-Furnace MFC4 Set
Furnace MFC4 Actual-UV 1 Intensity
Furnace MFC4 Actual-UV 2 Intensity
Furnace MFC4 Actual-Poly X Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
−0.04
−0.02
0.00
0.02
0.04

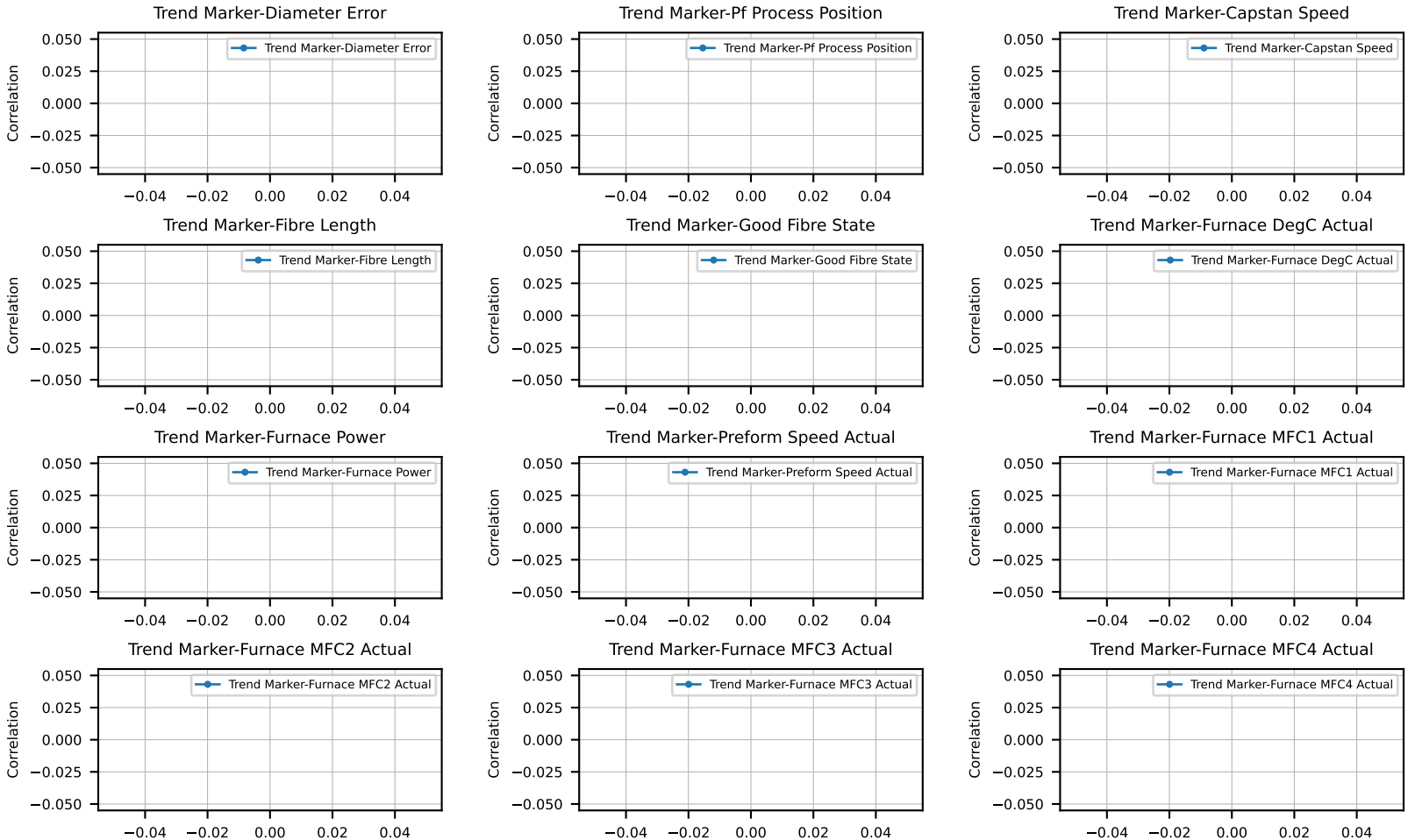

Furnace MFC4 Actual-Poly Y Diameter
Furnace MFC4 Actual-Poly Major Value
Furnace MFC4 Actual-Poly Minor Value
Cane Speed Actual-Bare Fibre Diameter
Cane Speed Actual-Diameter Error
Cane Speed Actual-Pf Process Position
Cane Speed Actual-Capstan Speed
Cane Speed Actual-Fibre Length
Cane Speed Actual-Good Fibre State
Cane Speed Actual-Furnace DegC Actual
Cane Speed Actual-Furnace Power
Cane Speed Actual-Preform Speed Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

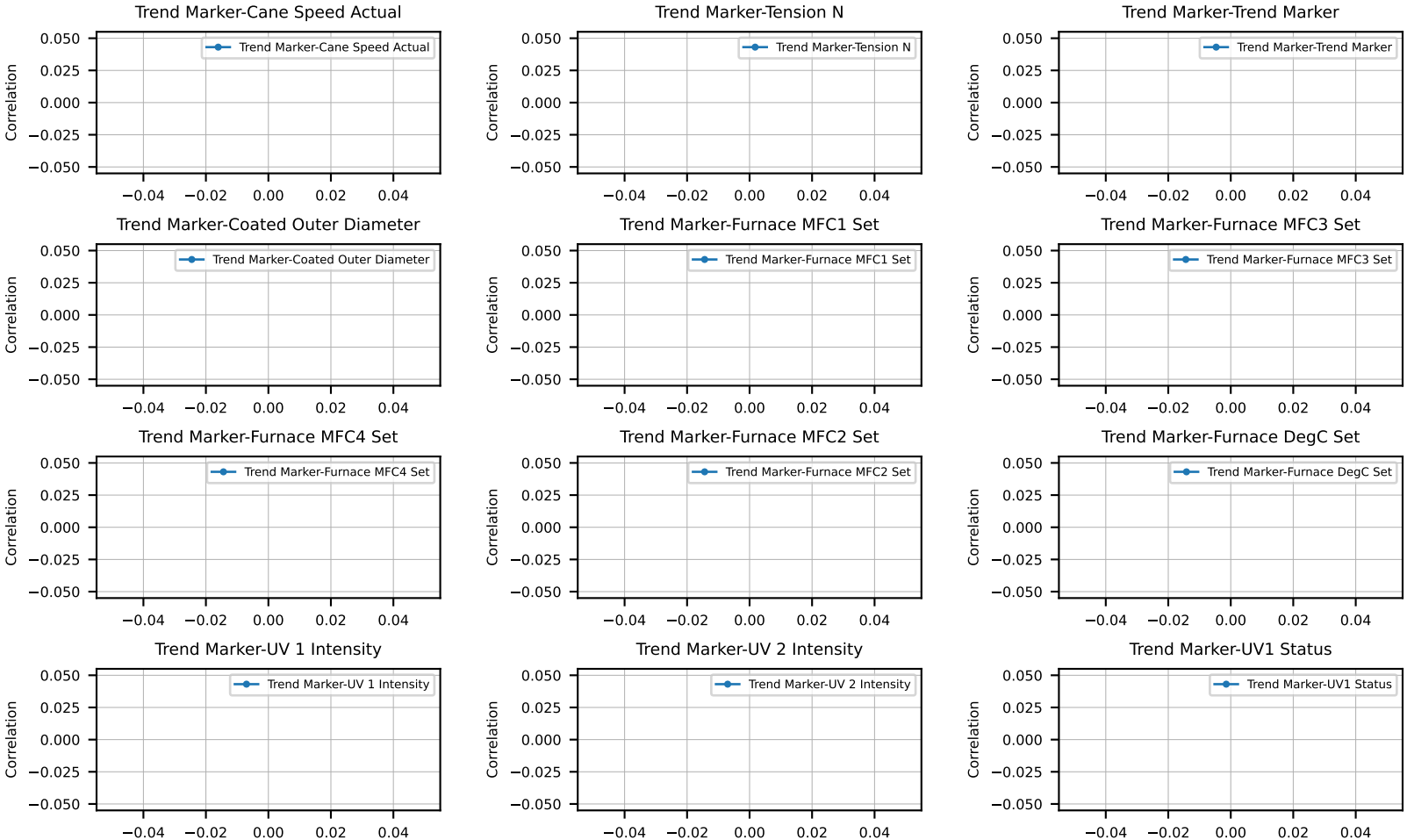

Cane Speed Actual-Furnace MFC1 Actual
Cane Speed Actual-Furnace MFC2 Actual
Cane Speed Actual-Furnace MFC3 Actual
Cane Speed Actual-Furnace MFC4 Actual
Cane Speed Actual-Cane Speed Actual
Cane Speed Actual-Tension N
Cane Speed Actual-Trend Marker
Cane Speed Actual-Coated Outer Diameter
Cane Speed Actual-Furnace MFC1 Set
Cane Speed Actual-Furnace MFC3 Set
Cane Speed Actual-Furnace MFC4 Set
Cane Speed Actual-Furnace MFC2 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Cane Speed Actual-Furnace DegC Set
Cane Speed Actual-Furnace DegC Set
Cane Speed Actual-UV 1 Intensity
Cane Speed Actual-UV 1 Intensity
Cane Speed Actual-UV 2 Intensity
Cane Speed Actual-UV 2 Intensity
Cane Speed Actual-UV1 Status
Cane Speed Actual-UV1 Status
Cane Speed Actual-UV2 Status
Cane Speed Actual-UV2 Status
Cane Speed Actual-Poly X Diameter
Cane Speed Actual-Poly X Diameter
Cane Speed Actual-Poly Y Diameter
Cane Speed Actual-Poly Y Diameter
Cane Speed Actual-Poly Major Value
Cane Speed Actual-Poly Major Value
Cane Speed Actual-Poly Minor Value
Cane Speed Actual-Poly Minor Value
Cane Speed Actual-Diameter Deviation Gauge 2
Cane Speed Actual-Diameter Deviation Gauge 2
Cane Speed Actual-Coated Inner Diameter
Cane Speed Actual-Coated Inner Diameter
Tension N-Bare Fibre Diameter
Tension N-Bare Fibre Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Tension N-Diameter Error
Tension N-Pf Process Position
Tension N-Capstan Speed
Tension N-Fibre Length
Tension N-Good Fibre State
Tension N-Furnace DegC Actual
Tension N-Furnace Power
Tension N-Preform Speed Actual
Tension N-Furnace MFC1 Actual
Tension N-Furnace MFC2 Actual
Tension N-Furnace MFC3 Actual
Tension N-Furnace MFC4 Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Tension N-Cane Speed Actual
Tension N-Cane Speed Actual
Tension N-Tension N
Tension N-Tension N
Tension N-Trend Marker
Tension N-Trend Marker
Tension N-Coated Outer Diameter
Tension N-Coated Outer Diameter
Tension N-Furnace MFC4 Set
Tension N-Furnace MFC4 Set
Tension N-UV 1 Intensity
Tension N-UV 1 Intensity
Tension N-UV 2 Intensity
Tension N-UV 2 Intensity
Tension N-Poly X Diameter
Tension N-Poly X Diameter
Tension N-Poly Y Diameter
Tension N-Poly Y Diameter
Tension N-Poly Major Value
Tension N-Poly Major Value
Tension N-Poly Minor Value
Tension N-Poly Minor Value
Trend Marker-Bare Fibre Diameter
Trend Marker-Bare Fibre Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Trend Marker-Diameter Error
Trend Marker-Diameter Error
Trend Marker-Pf Process Position
Trend Marker-Pf Process Position
Trend Marker-Capstan Speed
Trend Marker-Capstan Speed
Trend Marker-Fibre Length
Trend Marker-Fibre Length
Trend Marker-Good Fibre State
Trend Marker-Good Fibre State
Trend Marker-Furnace DegC Actual
Trend Marker-Furnace DegC Actual
Trend Marker-Furnace Power
Trend Marker-Furnace Power
Trend Marker-Preform Speed Actual
Trend Marker-Preform Speed Actual
Trend Marker-Furnace MFC1 Actual
Trend Marker-Furnace MFC1 Actual
Trend Marker-Furnace MFC2 Actual
Trend Marker-Furnace MFC2 Actual
Trend Marker-Furnace MFC3 Actual
Trend Marker-Furnace MFC3 Actual
Trend Marker-Furnace MFC4 Actual
Trend Marker-Furnace MFC4 Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Trend Marker-Cane Speed Actual
Trend Marker-Tension N
Trend Marker-Trend Marker
Trend Marker-Coated Outer Diameter
Trend Marker-Furnace MFC1 Set
Trend Marker-Furnace MFC3 Set
Trend Marker-Furnace MFC4 Set
Trend Marker-Furnace MFC2 Set
Trend Marker-Furnace DegC Set
Trend Marker-UV 1 Intensity
Trend Marker-UV 2 Intensity
Trend Marker-UV1 Status
Correlation
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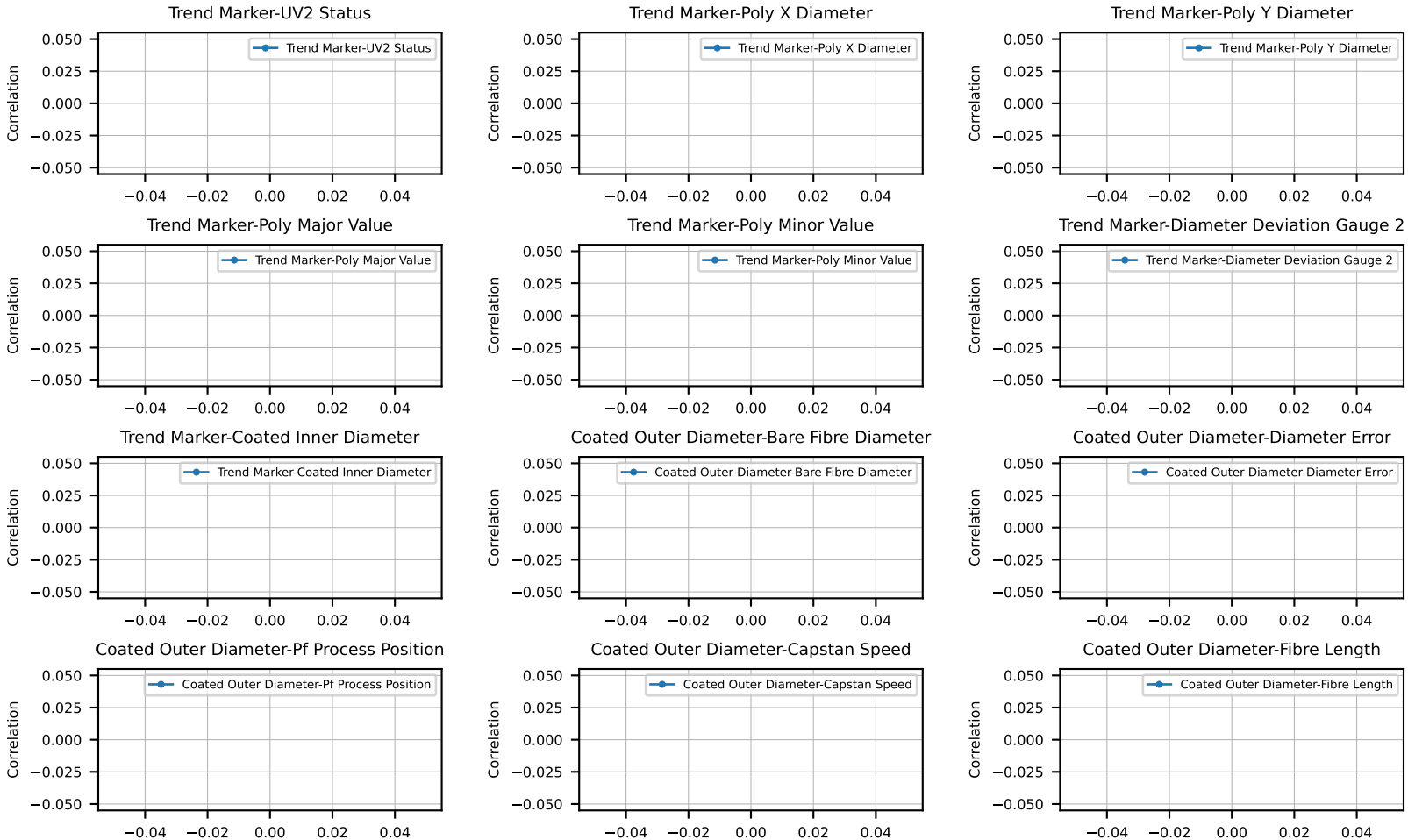
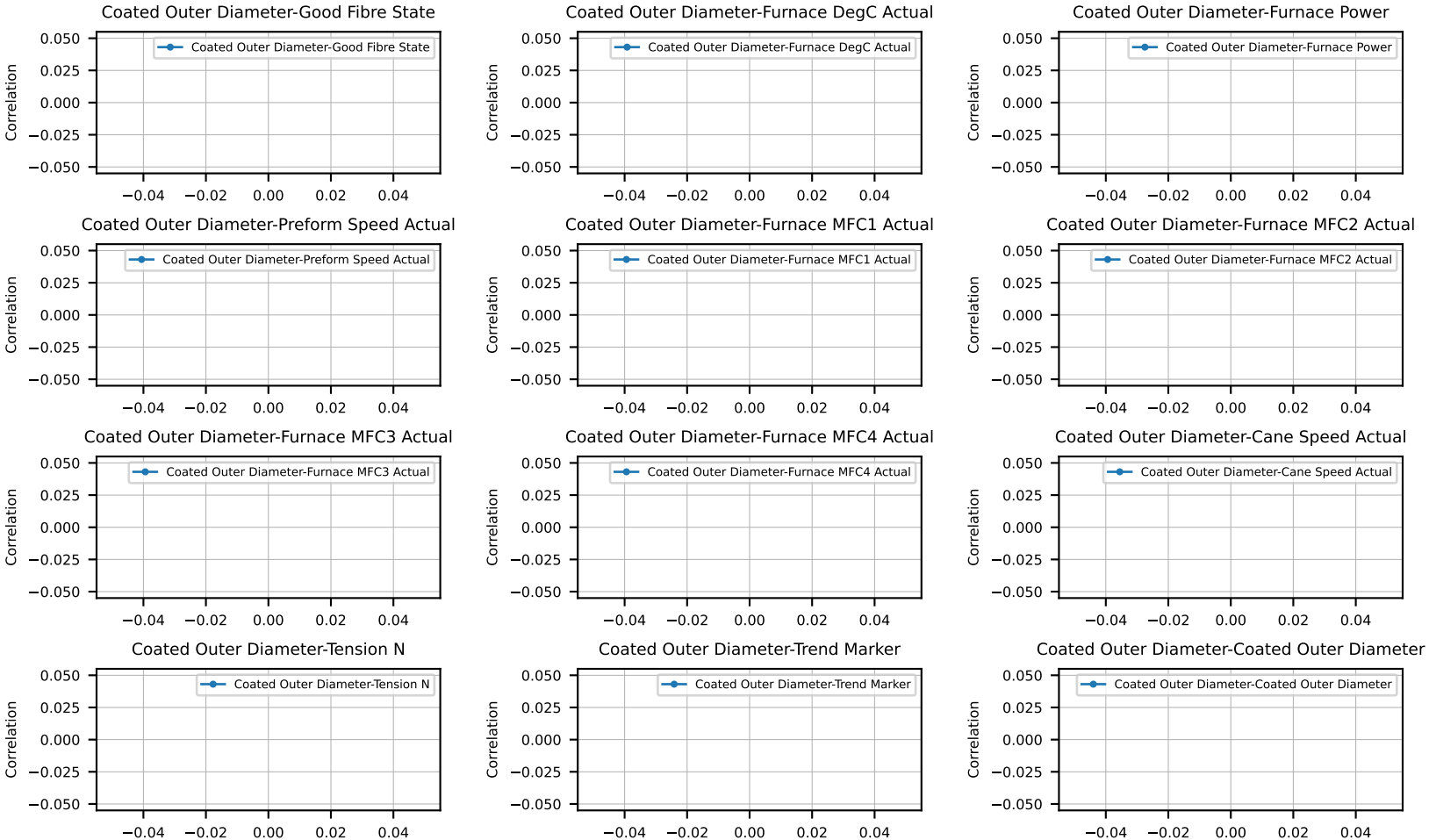
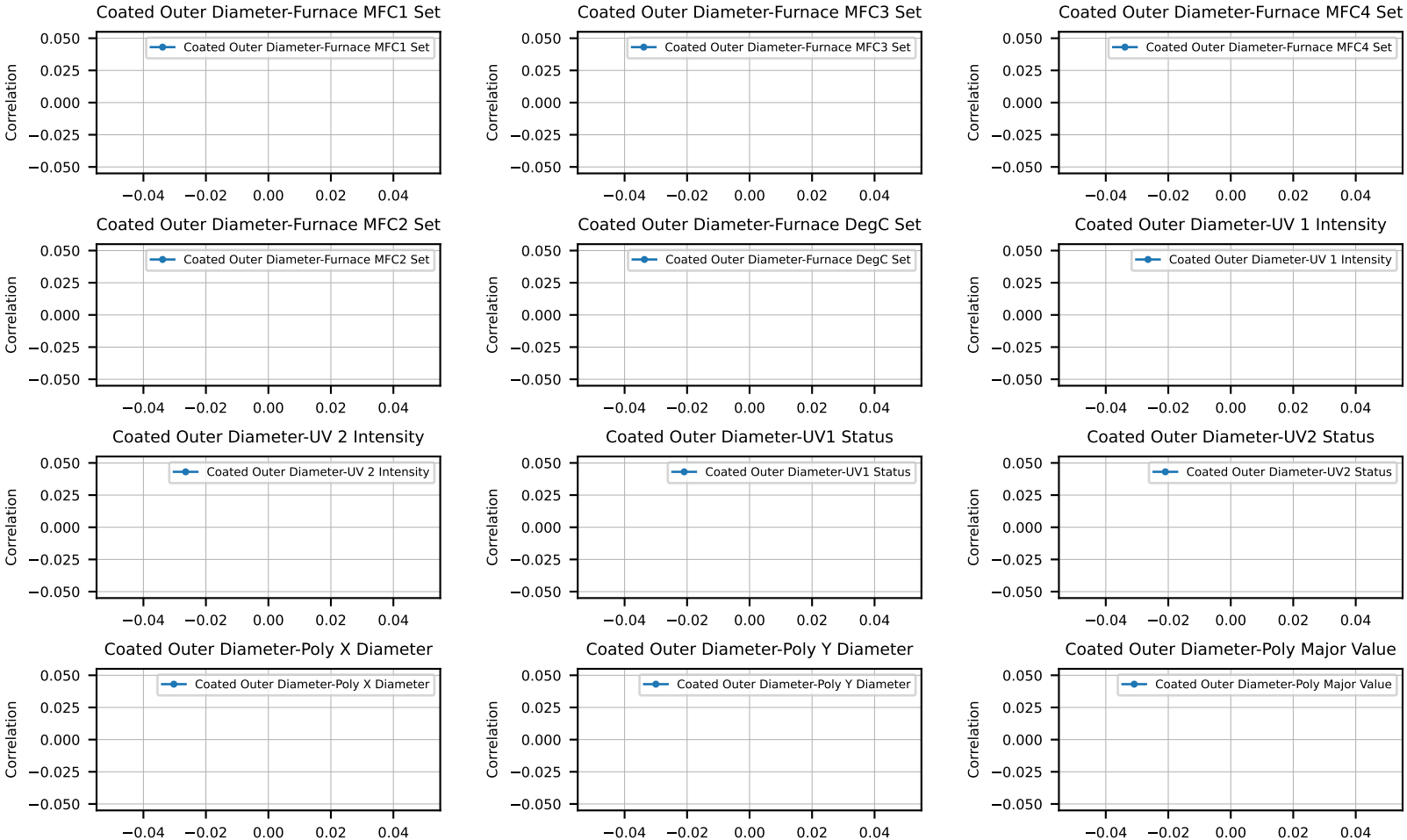
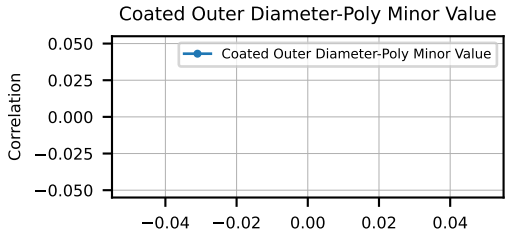
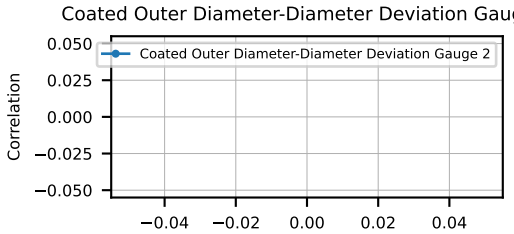
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

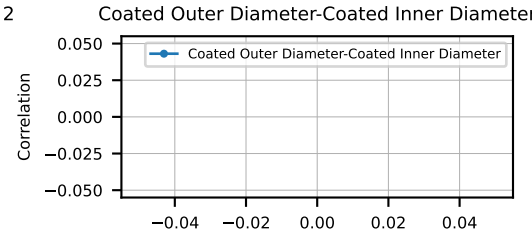

Trend Marker-UV2 Status
Trend Marker-Poly X Diameter
Trend Marker-Poly Y Diameter
Trend Marker-Poly Major Value
Trend Marker-Poly Minor Value
Trend Marker-Diameter Deviation Gauge 2
Trend Marker-Coated Inner Diameter
Coated Outer Diameter-Bare Fibre Diameter
Coated Outer Diameter-Diameter Error
Coated Outer Diameter-Pf Process Position
Coated Outer Diameter-Capstan Speed
Coated Outer Diameter-Fibre Length
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

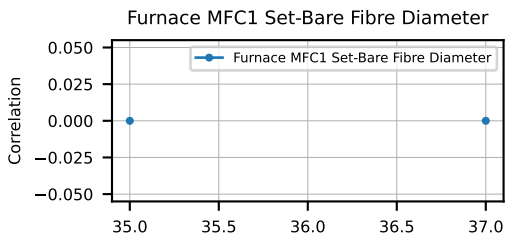

Coated Outer Diameter-Good Fibre State
Coated Outer Diameter-Furnace DegC Actual
Coated Outer Diameter-Furnace Power
Coated Outer Diameter-Preform Speed Actual
Coated Outer Diameter-Furnace MFC1 Actual
Coated Outer Diameter-Furnace MFC2 Actual
Coated Outer Diameter-Furnace MFC3 Actual
Coated Outer Diameter-Furnace MFC4 Actual
Coated Outer Diameter-Cane Speed Actual
Coated Outer Diameter-Tension N
Coated Outer Diameter-Trend Marker
Coated Outer Diameter-Coated Outer Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

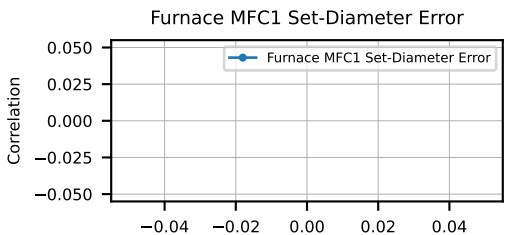

Coated Outer Diameter-Furnace MFC1 Set
Coated Outer Diameter-Furnace MFC3 Set
Coated Outer Diameter-Furnace MFC4 Set
Coated Outer Diameter-Furnace MFC2 Set
Coated Outer Diameter-Furnace DegC Set
Coated Outer Diameter-UV 1 Intensity
Coated Outer Diameter-UV 2 Intensity
Coated Outer Diameter-UV1 Status
Coated Outer Diameter-UV2 Status
Coated Outer Diameter-Poly X Diameter
Coated Outer Diameter-Poly Y Diameter
Coated Outer Diameter-Poly Major Value
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Coated Outer Diameter-Poly Minor Value
Coated Outer Diameter-Poly Minor Value
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Coated Outer Diameter-Diameter Deviation Gauge 2
Coated Outer Diameter-Diameter Deviation Gauge 2
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Coated Outer Diameter-Coated Inner Diameter
Coated Outer Diameter-Coated Inner Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Furnace MFC1 Set-Bare Fibre Diameter
Furnace MFC1 Set-Bare Fibre Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0


Furnace MFC1 Set-Diameter Error
Furnace MFC1 Set-Diameter Error
Correlation
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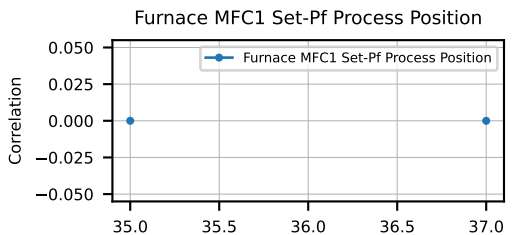
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Furnace MFC1 Set-Pf Process Position
Furnace MFC1 Set-Pf Process Position
Correlation
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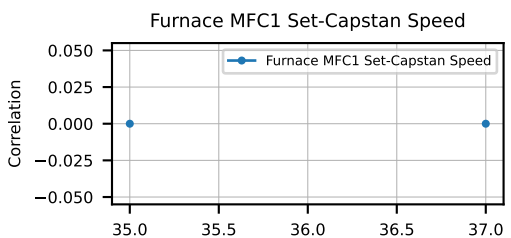
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0


Furnace MFC1 Set-Capstan Speed
Furnace MFC1 Set-Capstan Speed
Correlation
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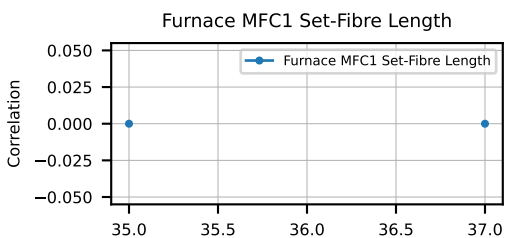
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0


Furnace MFC1 Set-Fibre Length
Furnace MFC1 Set-Fibre Length
Correlation
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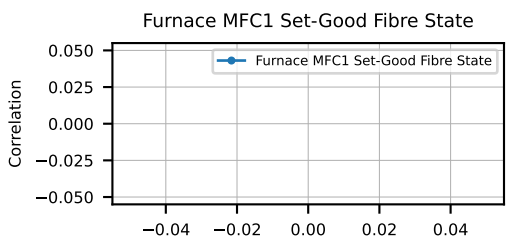
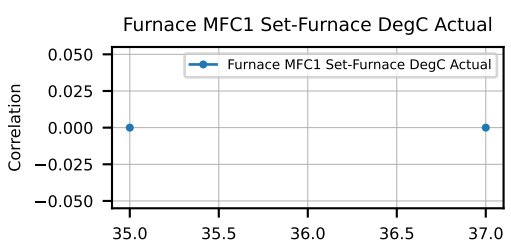
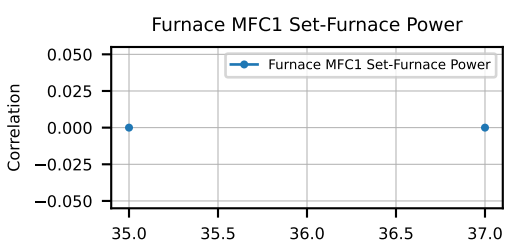
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0


Furnace MFC1 Set-Good Fibre State
Furnace MFC1 Set-Good Fibre State
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Furnace MFC1 Set-Furnace DegC Actual
Furnace MFC1 Set-Furnace DegC Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0


Furnace MFC1 Set-Furnace Power
Furnace MFC1 Set-Furnace Power
Correlation
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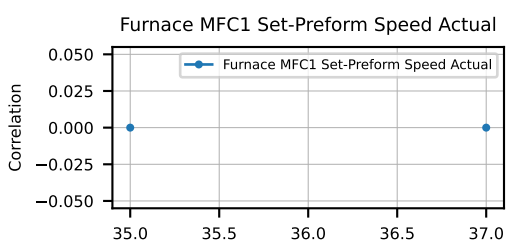
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0


Furnace MFC1 Set-Preform Speed Actual
Furnace MFC1 Set-Preform Speed Actual
Correlation
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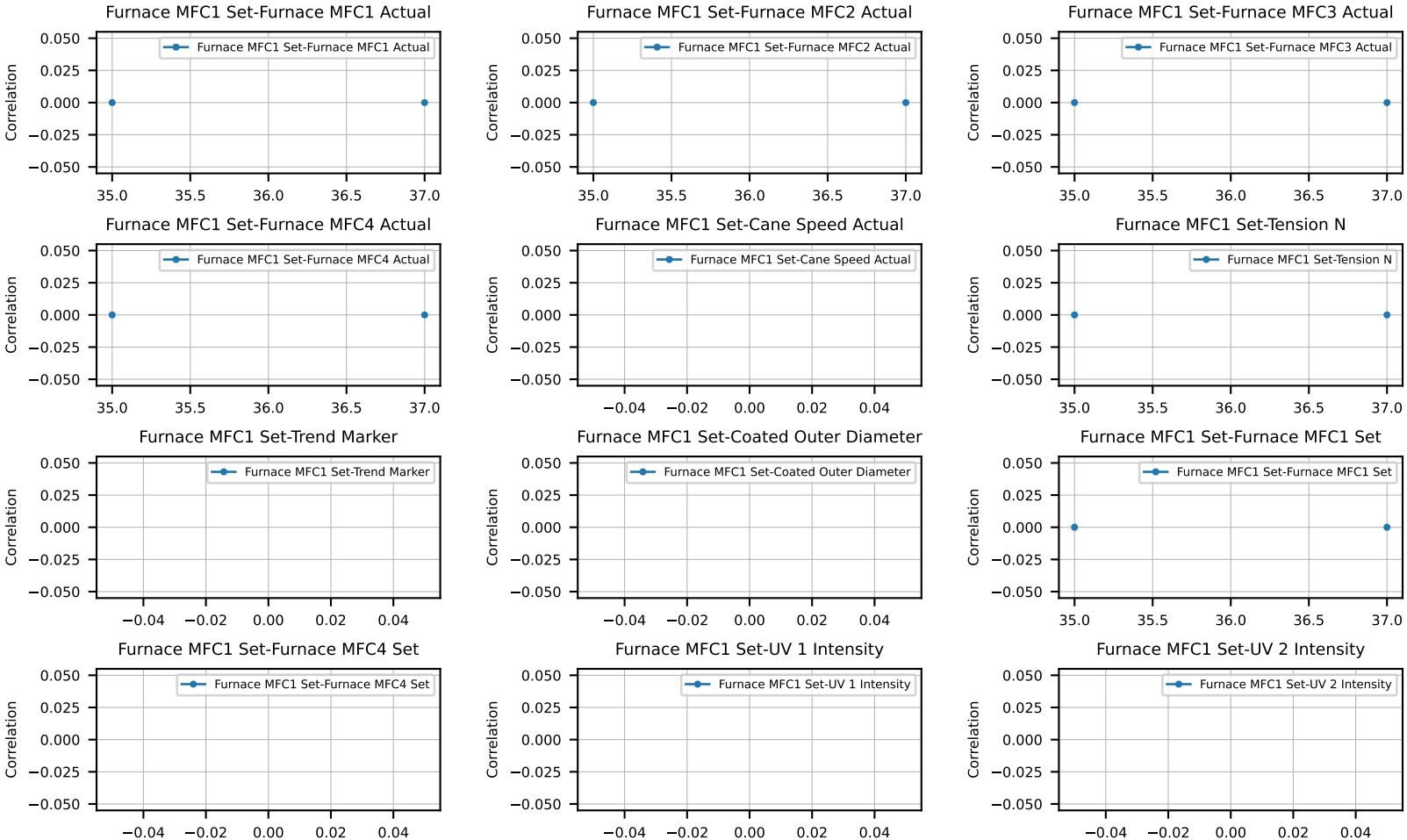
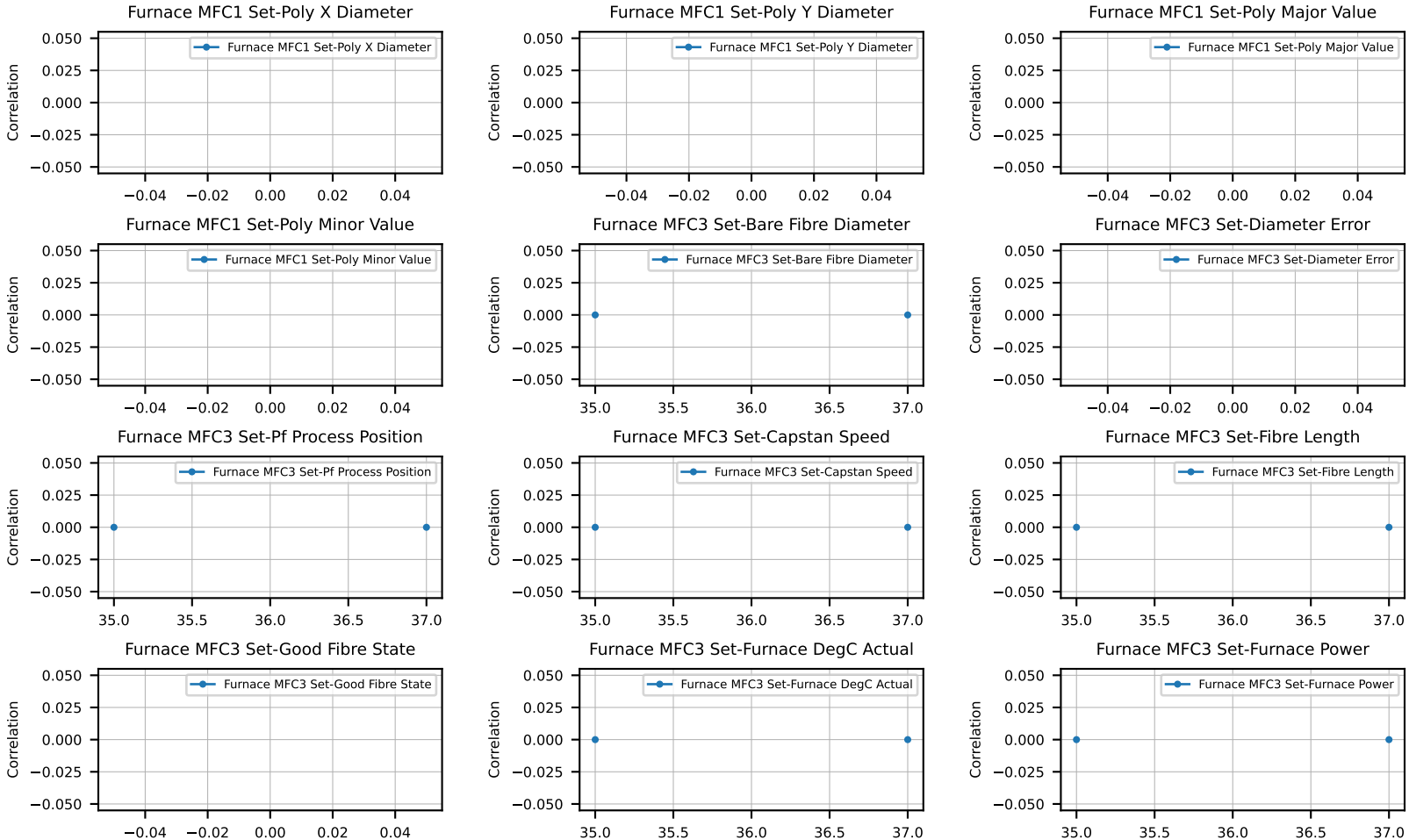
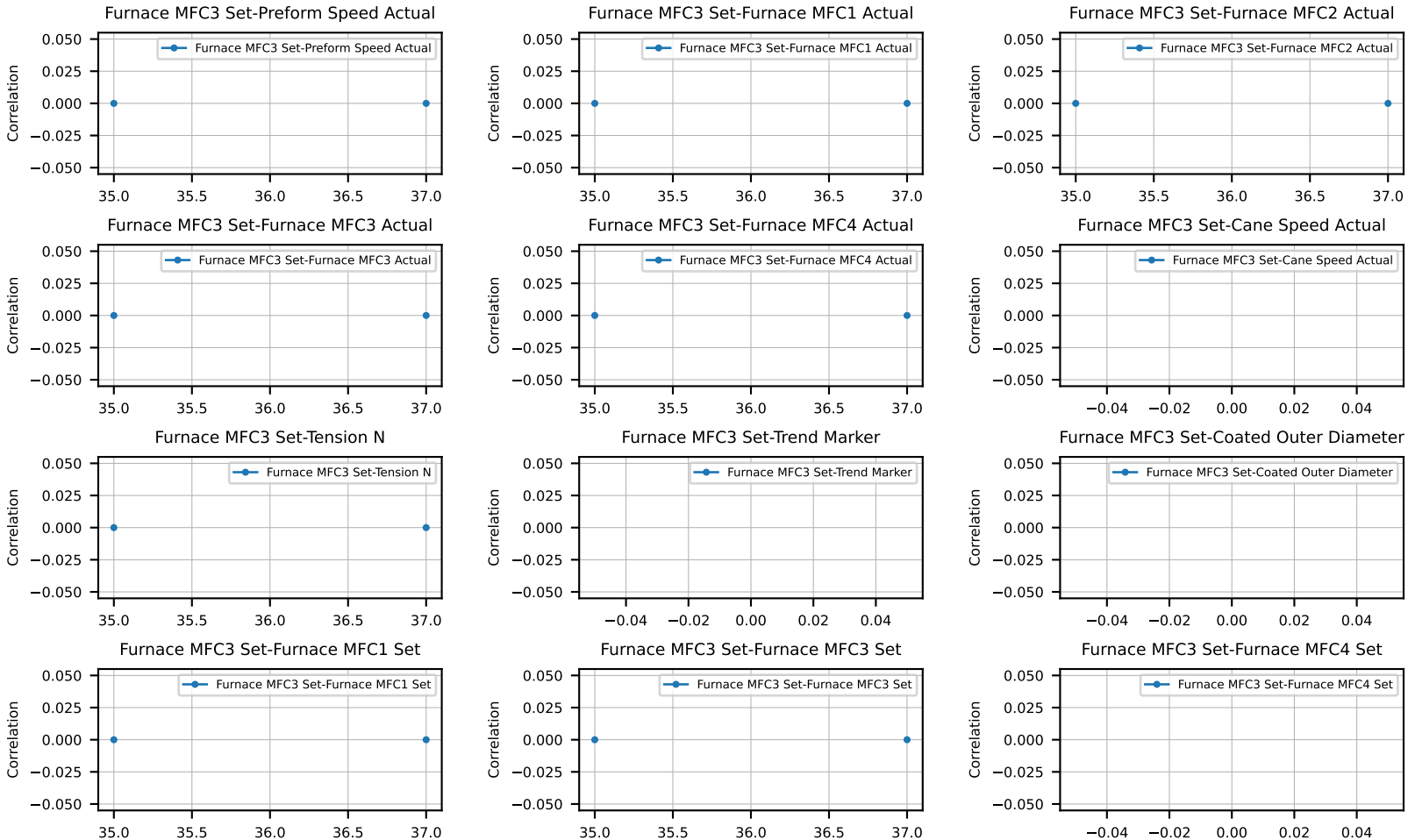
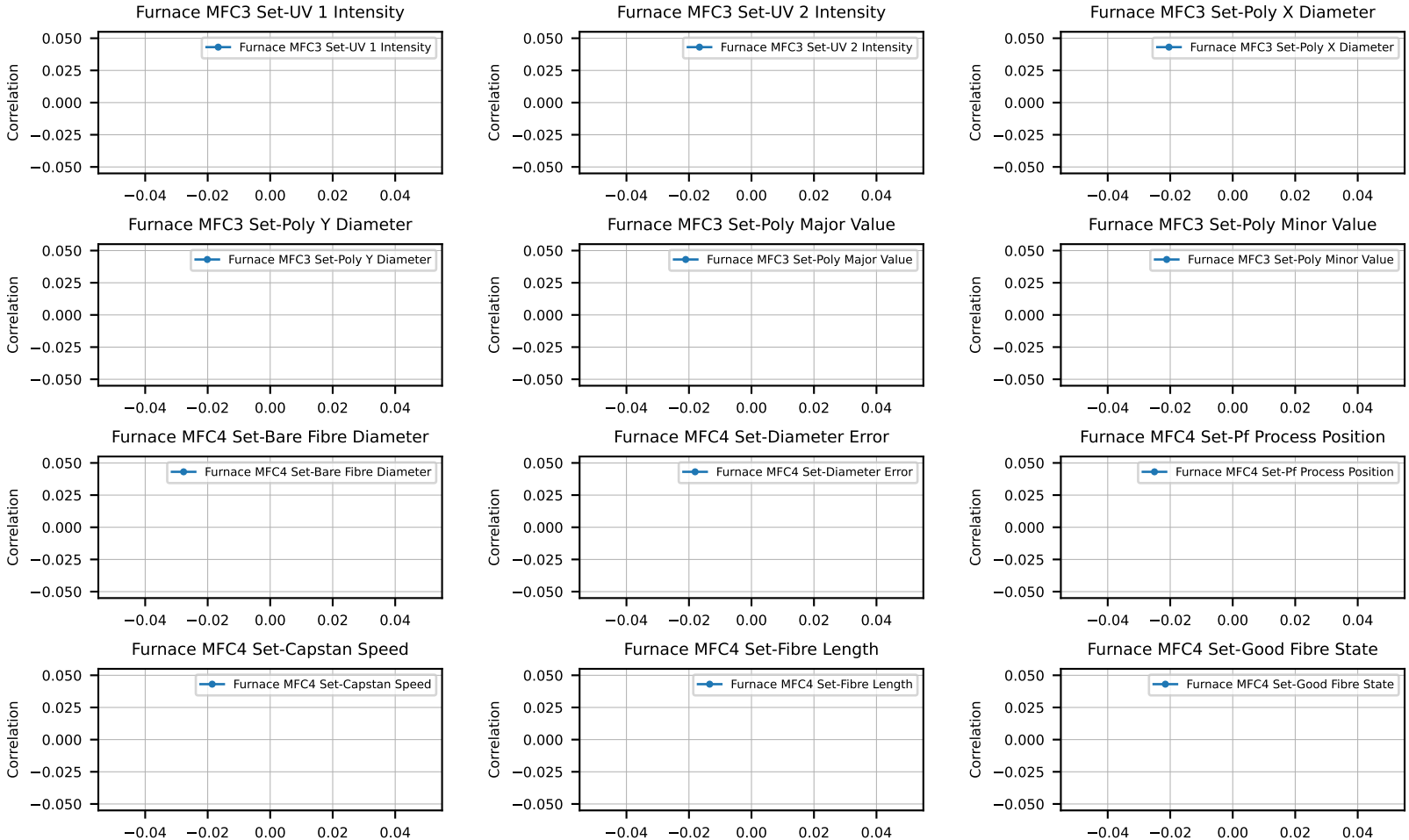
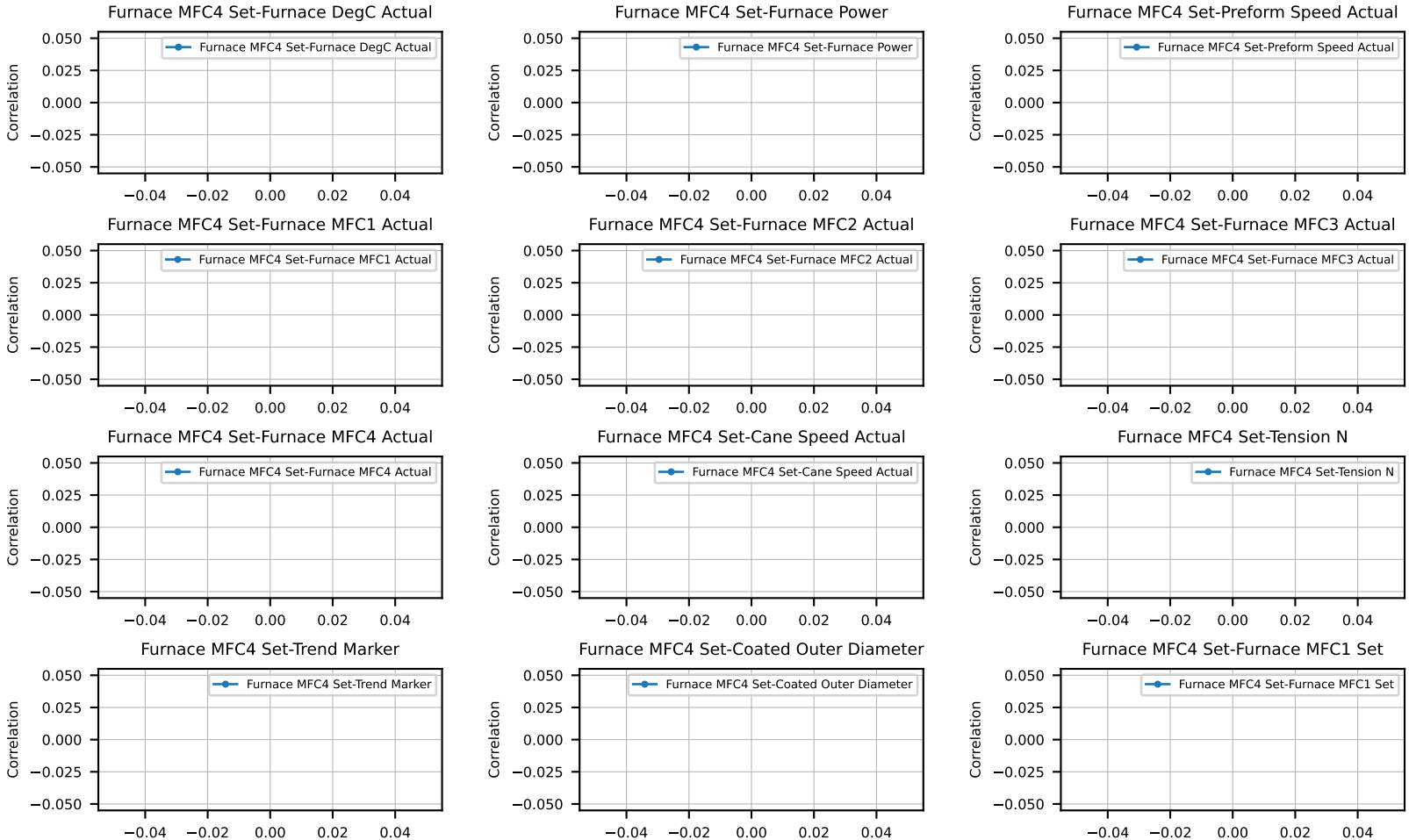
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0

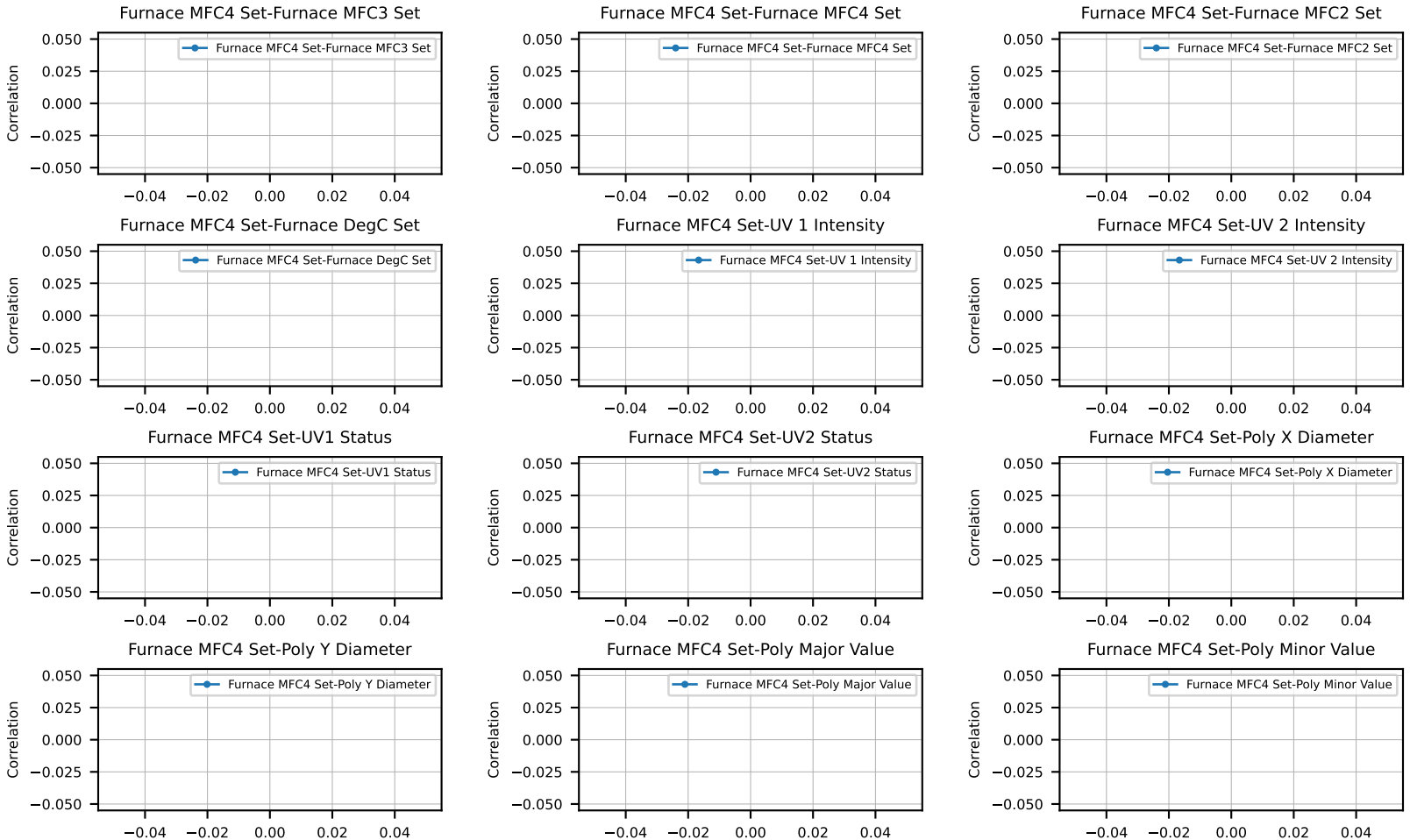

Furnace MFC1 Set-Furnace MFC1 Actual
Furnace MFC1 Set-Furnace MFC2 Actual
Furnace MFC1 Set-Furnace MFC3 Actual
Furnace MFC1 Set-Furnace MFC4 Actual
Furnace MFC1 Set-Cane Speed Actual
Furnace MFC1 Set-Tension N
Furnace MFC1 Set-Trend Marker
Furnace MFC1 Set-Coated Outer Diameter
Furnace MFC1 Set-Furnace MFC1 Set
Furnace MFC1 Set-Furnace MFC4 Set
Furnace MFC1 Set-UV 1 Intensity
Furnace MFC1 Set-UV 2 Intensity
Correlation

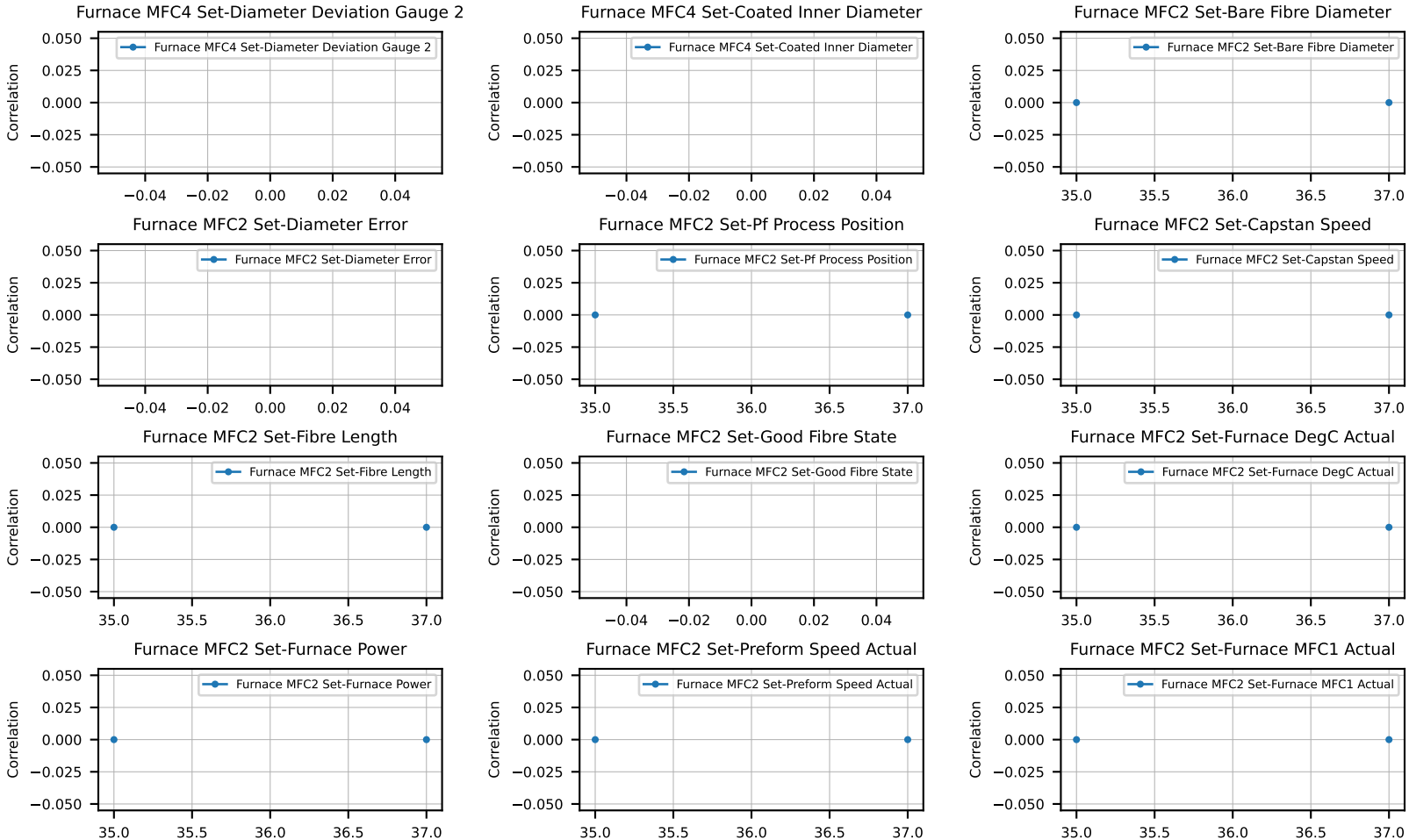

Furnace MFC1 Set-Poly X Diameter
Furnace MFC1 Set-Poly Y Diameter
Furnace MFC1 Set-Poly Major Value
Furnace MFC1 Set-Poly Minor Value
Furnace MFC3 Set-Bare Fibre Diameter
Furnace MFC3 Set-Diameter Error
Furnace MFC3 Set-Pf Process Position
Furnace MFC3 Set-Capstan Speed
Furnace MFC3 Set-Fibre Length
Furnace MFC3 Set-Good Fibre State
Furnace MFC3 Set-Furnace DegC Actual
Furnace MFC3 Set-Furnace Power
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0

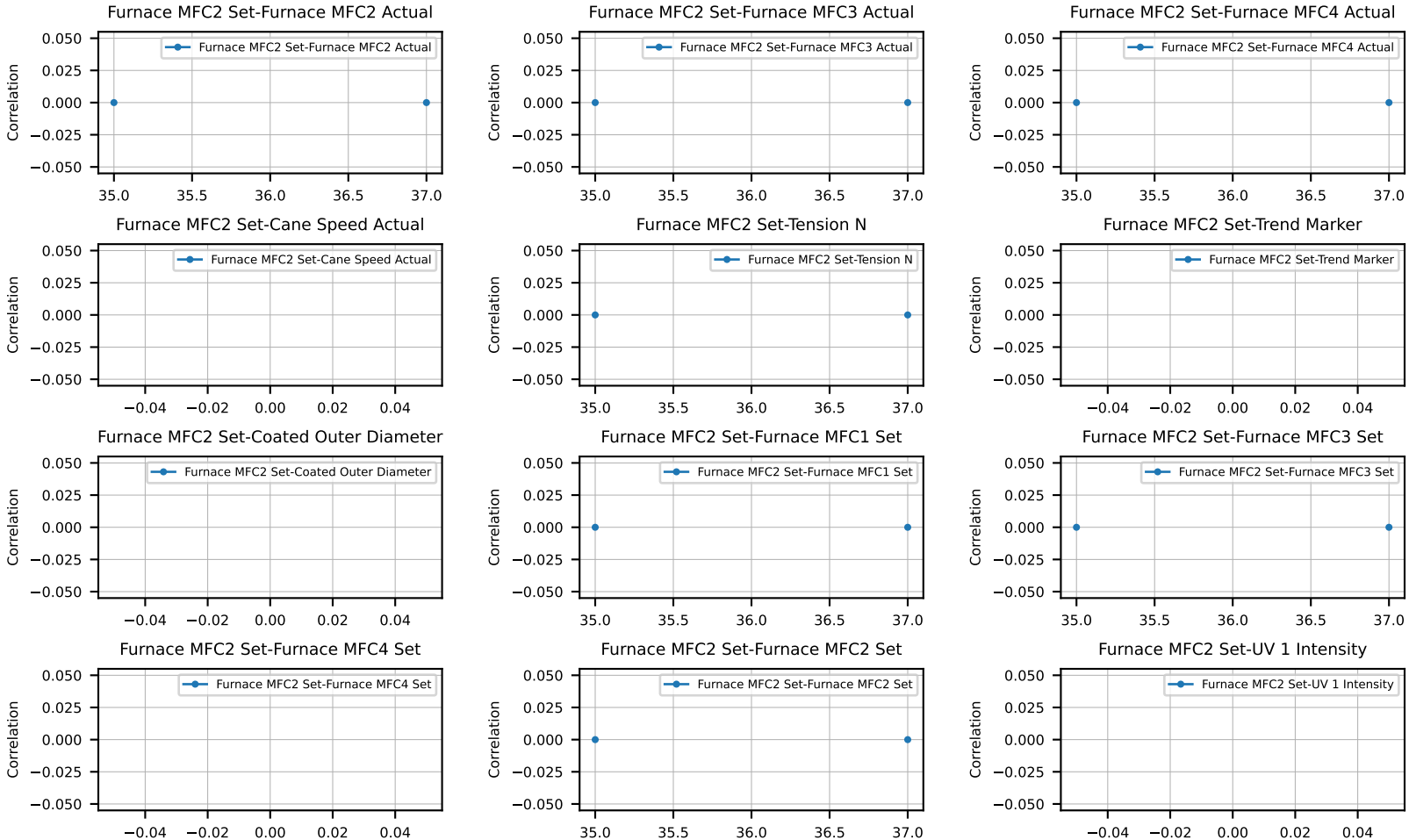

Furnace MFC3 Set-Preform Speed Actual
Furnace MFC3 Set-Furnace MFC1 Actual
Furnace MFC3 Set-Furnace MFC2 Actual
Furnace MFC3 Set-Furnace MFC3 Actual
Furnace MFC3 Set-Furnace MFC4 Actual
Furnace MFC3 Set-Cane Speed Actual
Furnace MFC3 Set-Tension N
Furnace MFC3 Set-Trend Marker
Furnace MFC3 Set-Coated Outer Diameter
Furnace MFC3 Set-Furnace MFC1 Set
Furnace MFC3 Set-Furnace MFC3 Set
Furnace MFC3 Set-Furnace MFC4 Set
Correlation


Furnace MFC3 Set-UV 1 Intensity
Furnace MFC3 Set-UV 2 Intensity
Furnace MFC3 Set-Poly X Diameter
Furnace MFC3 Set-Poly Y Diameter
Furnace MFC3 Set-Poly Major Value
Furnace MFC3 Set-Poly Minor Value
Furnace MFC4 Set-Bare Fibre Diameter
Furnace MFC4 Set-Diameter Error
Furnace MFC4 Set-Pf Process Position
Furnace MFC4 Set-Capstan Speed
Furnace MFC4 Set-Fibre Length
Furnace MFC4 Set-Good Fibre State
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Furnace MFC4 Set-Furnace DegC Actual
Furnace MFC4 Set-Furnace Power
Furnace MFC4 Set-Preform Speed Actual
Furnace MFC4 Set-Furnace MFC1 Actual
Furnace MFC4 Set-Furnace MFC2 Actual
Furnace MFC4 Set-Furnace MFC3 Actual
Furnace MFC4 Set-Furnace MFC4 Actual
Furnace MFC4 Set-Cane Speed Actual
Furnace MFC4 Set-Tension N
Furnace MFC4 Set-Trend Marker
Furnace MFC4 Set-Coated Outer Diameter
Furnace MFC4 Set-Furnace MFC1 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Furnace MFC4 Set-Furnace MFC3 Set
Furnace MFC4 Set-Furnace MFC4 Set
Furnace MFC4 Set-Furnace MFC2 Set
Furnace MFC4 Set-Furnace DegC Set
Furnace MFC4 Set-UV 1 Intensity
Furnace MFC4 Set-UV 2 Intensity
Furnace MFC4 Set-UV1 Status
Furnace MFC4 Set-UV2 Status
Furnace MFC4 Set-Poly X Diameter
Furnace MFC4 Set-Poly Y Diameter
Furnace MFC4 Set-Poly Major Value
Furnace MFC4 Set-Poly Minor Value
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Furnace MFC4 Set-Diameter Deviation Gauge 2
Furnace MFC4 Set-Coated Inner Diameter
Furnace MFC2 Set-Bare Fibre Diameter
Furnace MFC2 Set-Diameter Error
Furnace MFC2 Set-Pf Process Position
Furnace MFC2 Set-Capstan Speed
Furnace MFC2 Set-Fibre Length
Furnace MFC2 Set-Good Fibre State
Furnace MFC2 Set-Furnace DegC Actual
Furnace MFC2 Set-Furnace Power
Furnace MFC2 Set-Preform Speed Actual
Furnace MFC2 Set-Furnace MFC1 Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Furnace MFC2 Set-Furnace MFC2 Actual
Furnace MFC2 Set-Furnace MFC3 Actual
Furnace MFC2 Set-Furnace MFC4 Actual
Furnace MFC2 Set-Cane Speed Actual
Furnace MFC2 Set-Tension N
Furnace MFC2 Set-Trend Marker
Furnace MFC2 Set-Coated Outer Diameter
Furnace MFC2 Set-Furnace MFC1 Set
Furnace MFC2 Set-Furnace MFC3 Set
Furnace MFC2 Set-Furnace MFC4 Set
Furnace MFC2 Set-Furnace MFC2 Set
Furnace MFC2 Set-UV 1 Intensity
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
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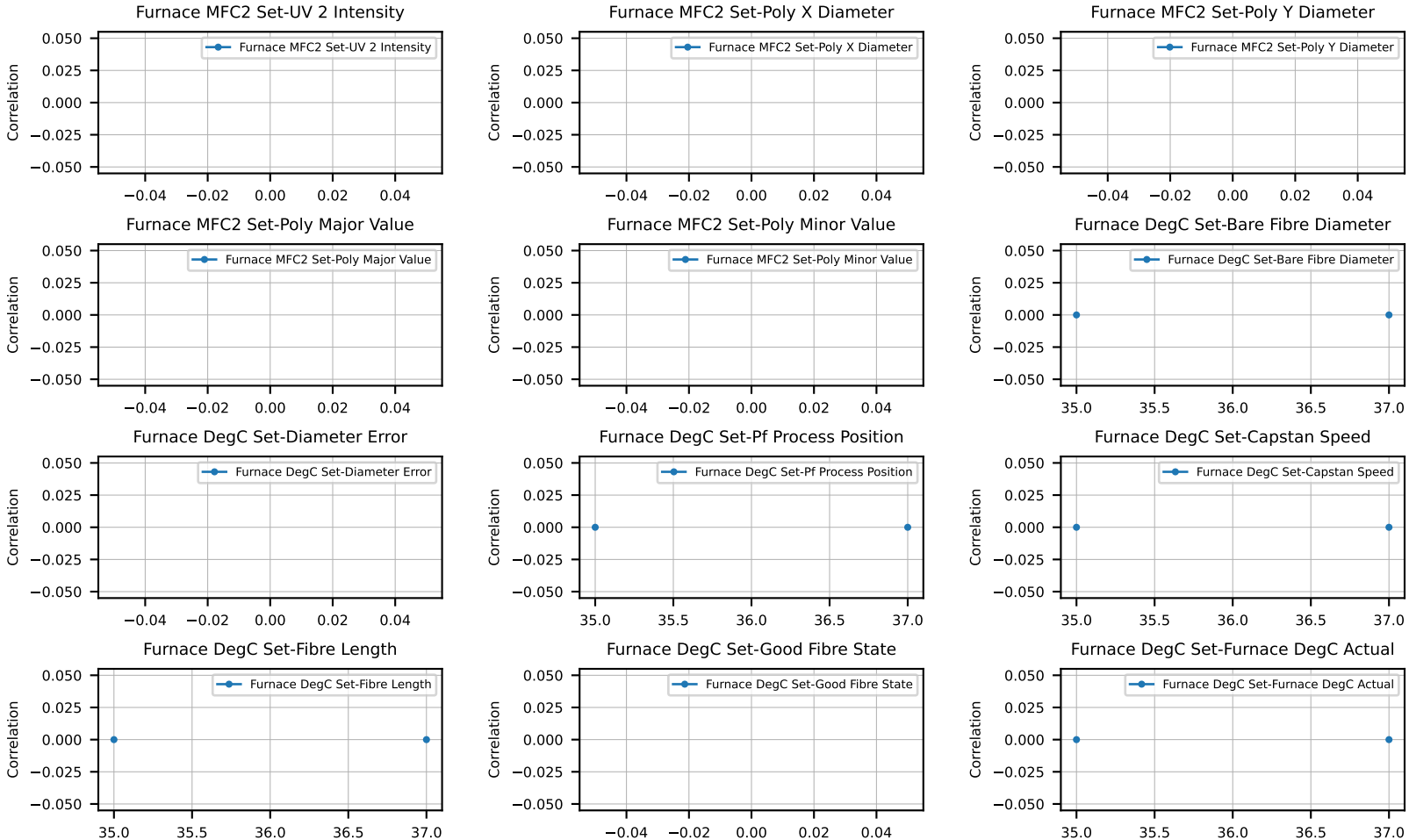
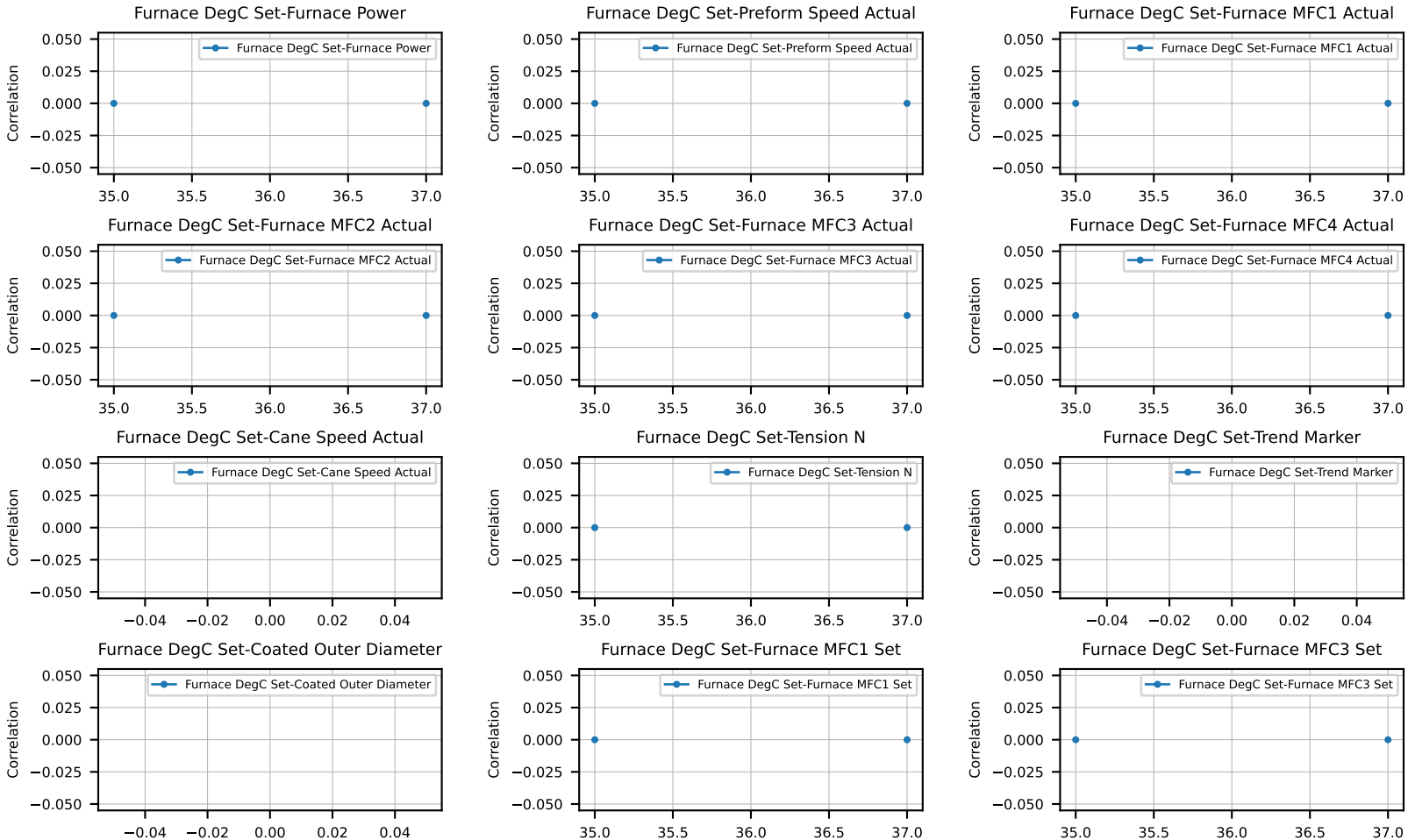
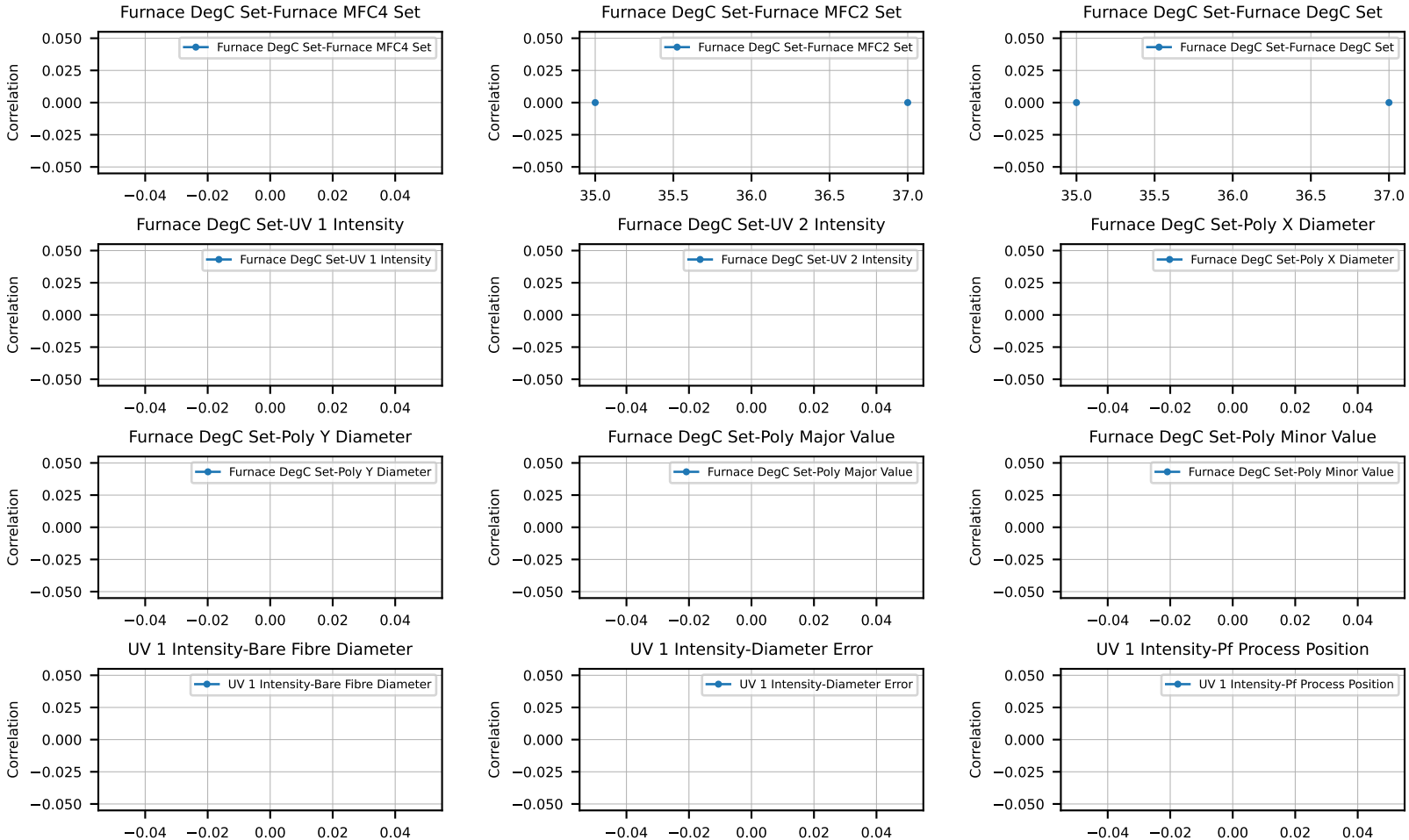
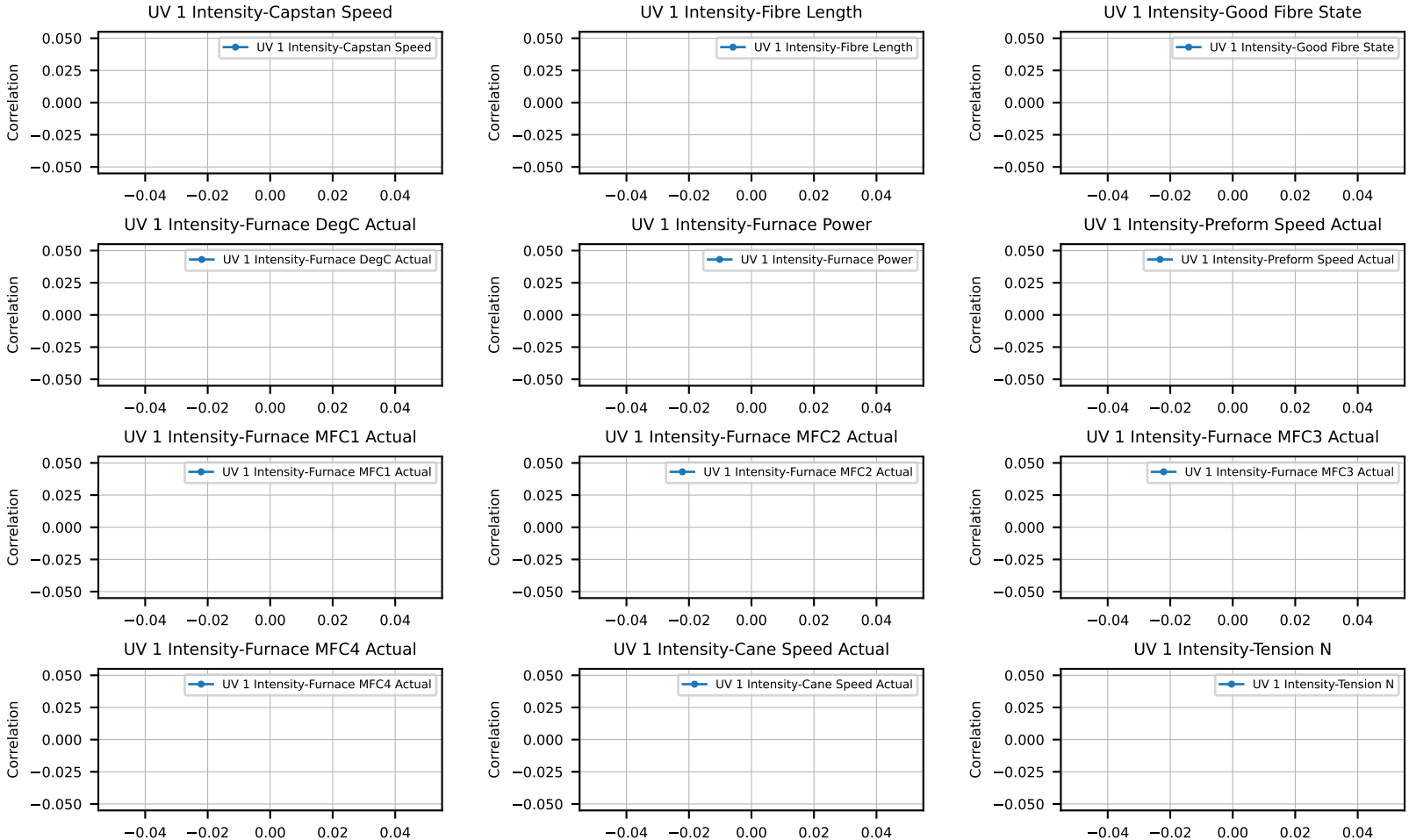
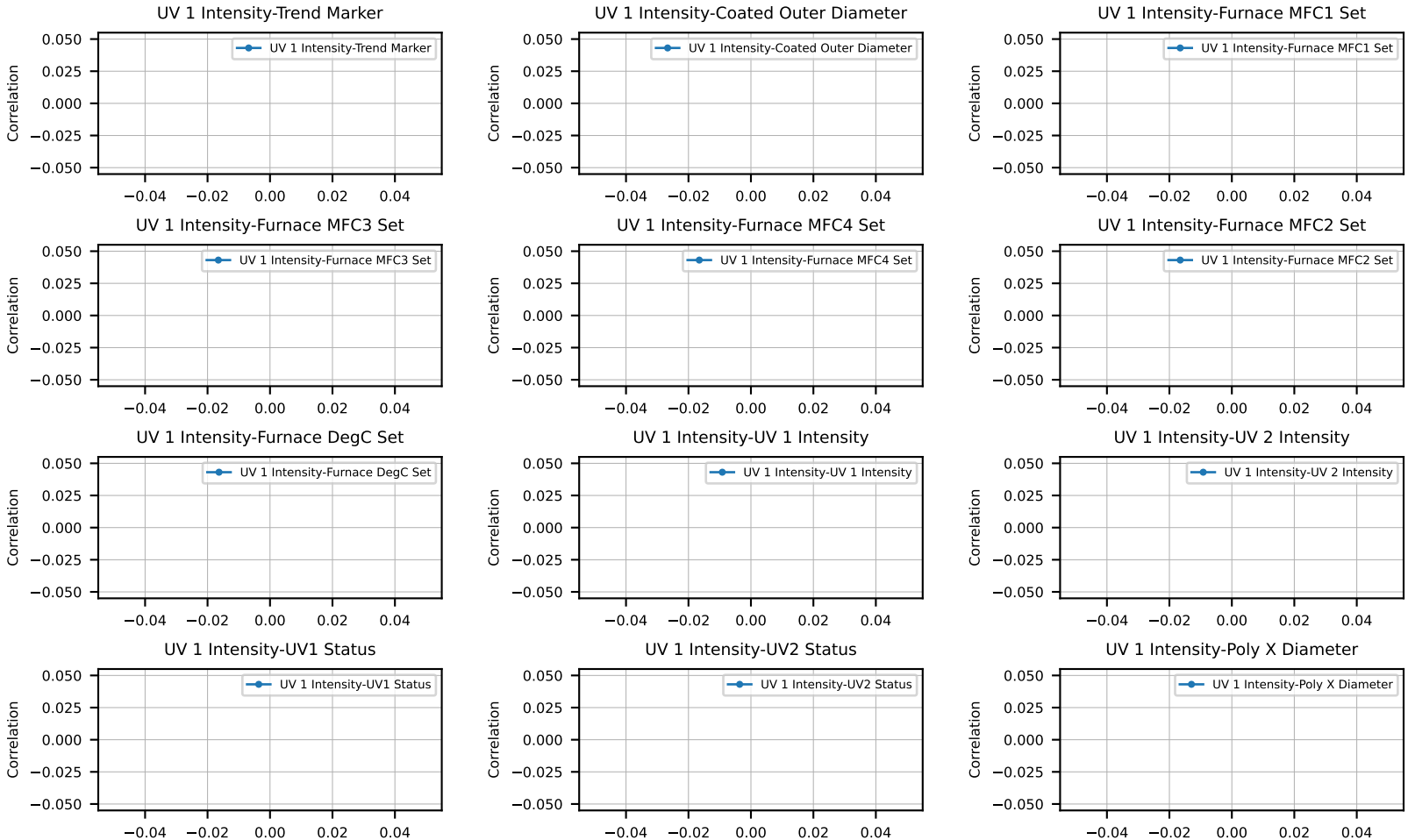
−0.02
0.00
0.02
0.04


Furnace MFC2 Set-UV 2 Intensity
Furnace MFC2 Set-Poly X Diameter
Furnace MFC2 Set-Poly Y Diameter
Furnace MFC2 Set-Poly Major Value
Furnace MFC2 Set-Poly Minor Value
Furnace DegC Set-Bare Fibre Diameter
Furnace DegC Set-Diameter Error
Furnace DegC Set-Pf Process Position
Furnace DegC Set-Capstan Speed
Furnace DegC Set-Fibre Length
Furnace DegC Set-Good Fibre State
Furnace DegC Set-Furnace DegC Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


Furnace DegC Set-Furnace Power
Furnace DegC Set-Preform Speed Actual
Furnace DegC Set-Furnace MFC1 Actual
Furnace DegC Set-Furnace MFC2 Actual
Furnace DegC Set-Furnace MFC3 Actual
Furnace DegC Set-Furnace MFC4 Actual
Furnace DegC Set-Cane Speed Actual
Furnace DegC Set-Tension N
Furnace DegC Set-Trend Marker
Furnace DegC Set-Coated Outer Diameter
Furnace DegC Set-Furnace MFC1 Set
Furnace DegC Set-Furnace MFC3 Set
Correlation


Furnace DegC Set-Furnace MFC4 Set
Furnace DegC Set-Furnace MFC2 Set
Furnace DegC Set-Furnace DegC Set
Furnace DegC Set-UV 1 Intensity
Furnace DegC Set-UV 2 Intensity
Furnace DegC Set-Poly X Diameter
Furnace DegC Set-Poly Y Diameter
Furnace DegC Set-Poly Major Value
Furnace DegC Set-Poly Minor Value
UV 1 Intensity-Bare Fibre Diameter
UV 1 Intensity-Diameter Error
UV 1 Intensity-Pf Process Position
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0


UV 1 Intensity-Capstan Speed
UV 1 Intensity-Fibre Length
UV 1 Intensity-Good Fibre State
UV 1 Intensity-Furnace DegC Actual
UV 1 Intensity-Furnace Power
UV 1 Intensity-Preform Speed Actual
UV 1 Intensity-Furnace MFC1 Actual
UV 1 Intensity-Furnace MFC2 Actual
UV 1 Intensity-Furnace MFC3 Actual
UV 1 Intensity-Furnace MFC4 Actual
UV 1 Intensity-Cane Speed Actual
UV 1 Intensity-Tension N
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


UV 1 Intensity-Trend Marker
UV 1 Intensity-Coated Outer Diameter
UV 1 Intensity-Furnace MFC1 Set
UV 1 Intensity-Furnace MFC3 Set
UV 1 Intensity-Furnace MFC4 Set
UV 1 Intensity-Furnace MFC2 Set
UV 1 Intensity-Furnace DegC Set
UV 1 Intensity-UV 1 Intensity
UV 1 Intensity-UV 2 Intensity
UV 1 Intensity-UV1 Status
UV 1 Intensity-UV2 Status
UV 1 Intensity-Poly X Diameter
Correlation
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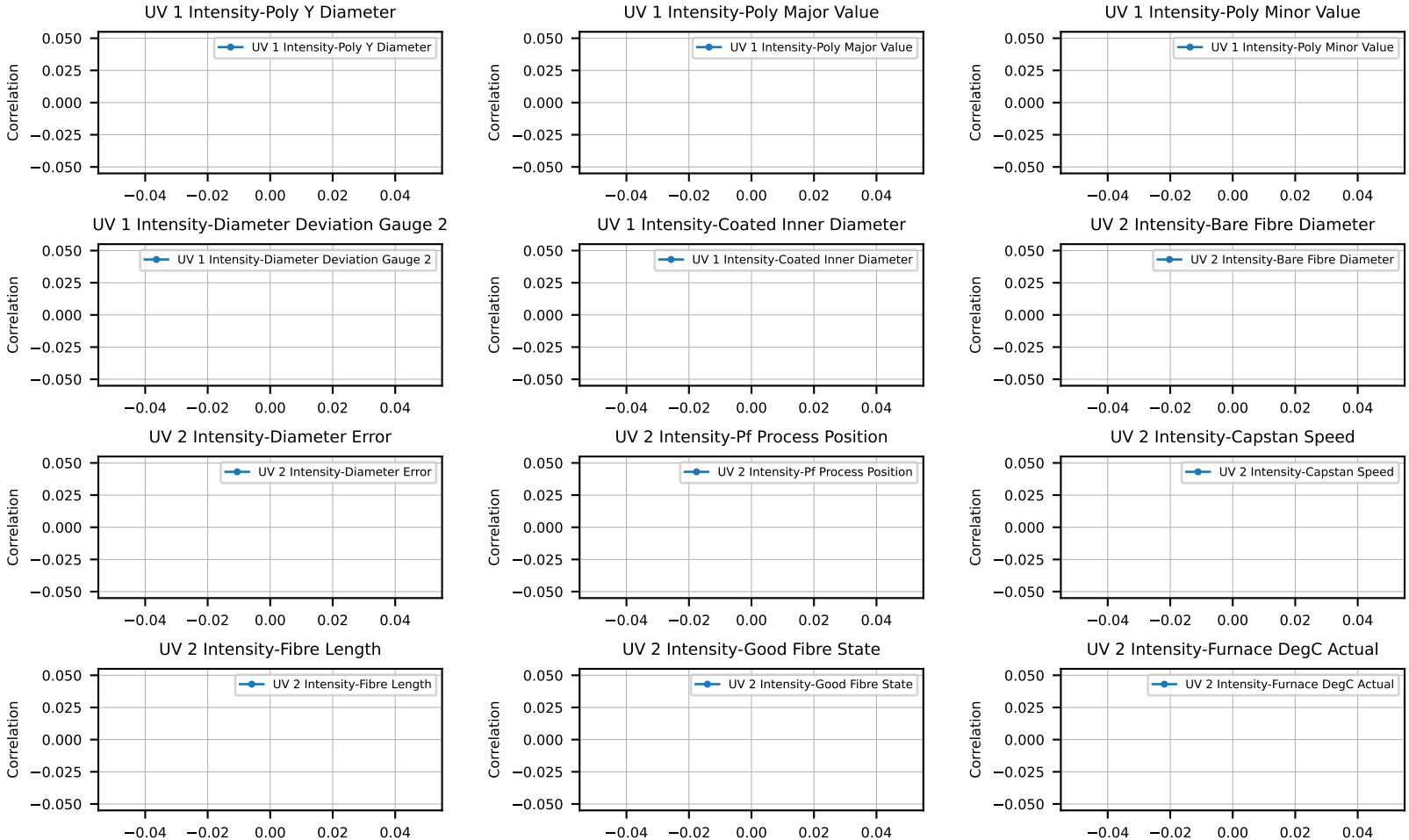
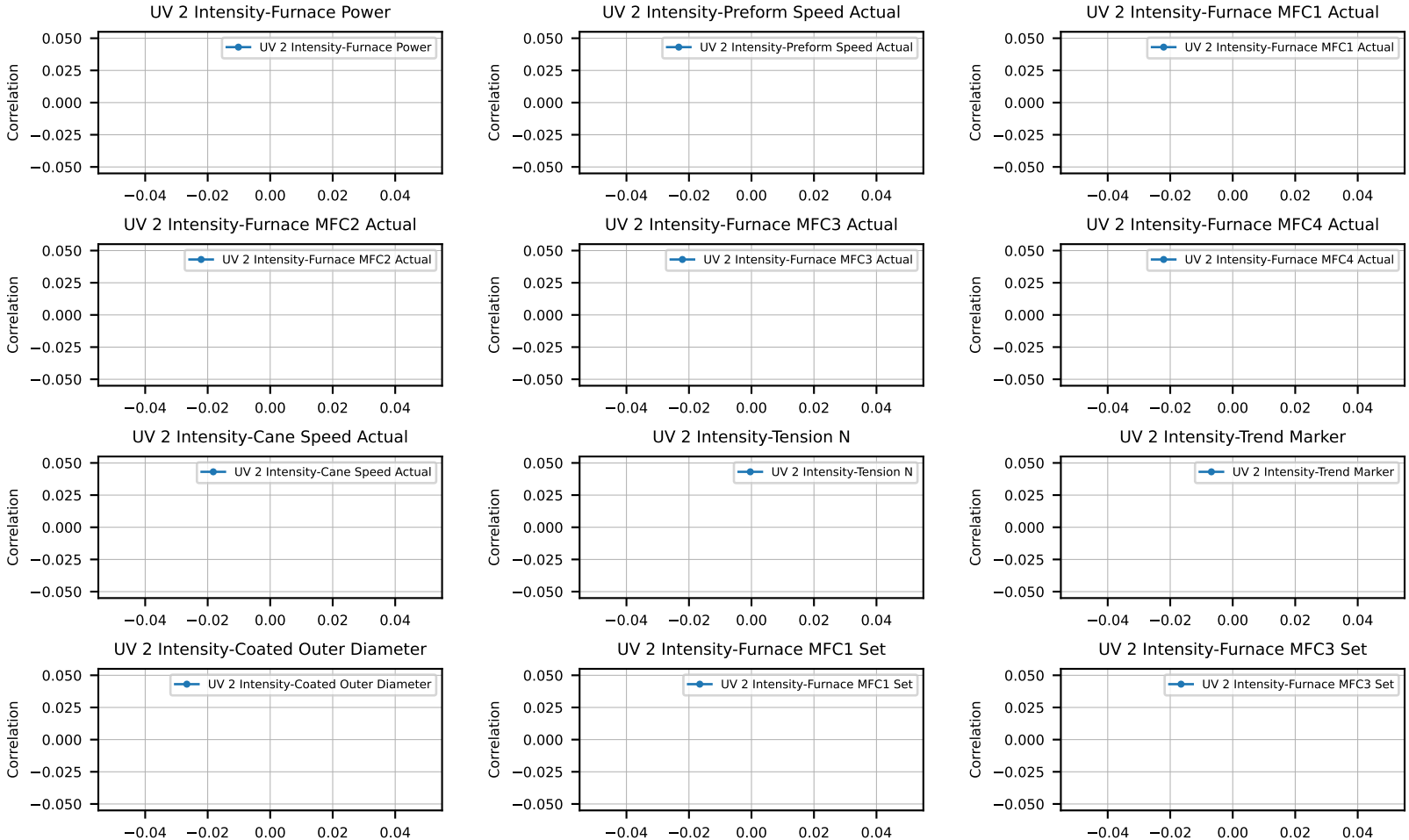
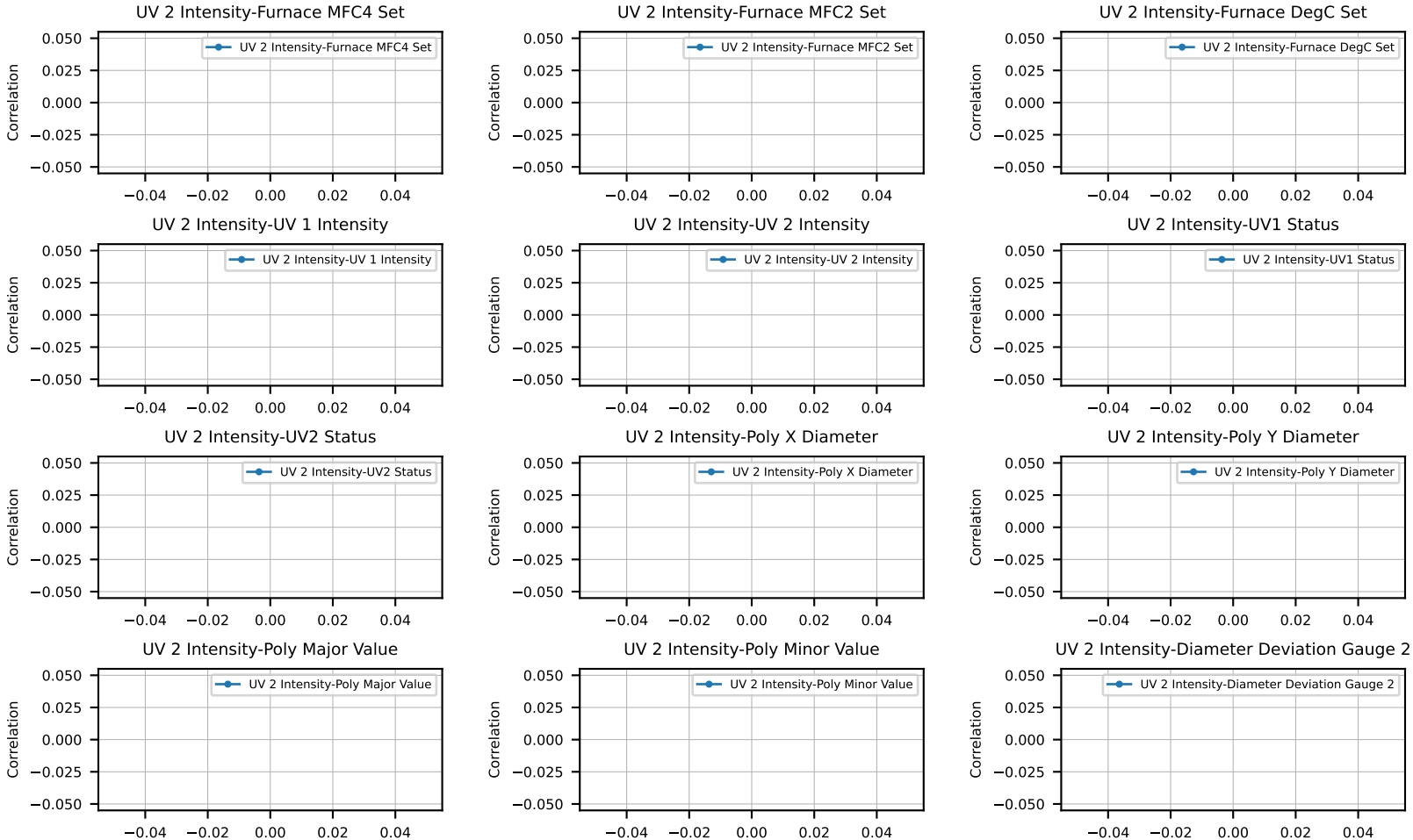
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


UV 1 Intensity-Poly Y Diameter
UV 1 Intensity-Poly Major Value
UV 1 Intensity-Poly Minor Value
UV 1 Intensity-Diameter Deviation Gauge 2
UV 1 Intensity-Coated Inner Diameter
UV 2 Intensity-Bare Fibre Diameter
UV 2 Intensity-Diameter Error
UV 2 Intensity-Pf Process Position
UV 2 Intensity-Capstan Speed
UV 2 Intensity-Fibre Length
UV 2 Intensity-Good Fibre State
UV 2 Intensity-Furnace DegC Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


UV 2 Intensity-Furnace Power
UV 2 Intensity-Preform Speed Actual
UV 2 Intensity-Furnace MFC1 Actual
UV 2 Intensity-Furnace MFC2 Actual
UV 2 Intensity-Furnace MFC3 Actual
UV 2 Intensity-Furnace MFC4 Actual
UV 2 Intensity-Cane Speed Actual
UV 2 Intensity-Tension N
UV 2 Intensity-Trend Marker
UV 2 Intensity-Coated Outer Diameter
UV 2 Intensity-Furnace MFC1 Set
UV 2 Intensity-Furnace MFC3 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


UV 2 Intensity-Furnace MFC4 Set
UV 2 Intensity-Furnace MFC2 Set
UV 2 Intensity-Furnace DegC Set
UV 2 Intensity-UV 1 Intensity
UV 2 Intensity-UV 2 Intensity
UV 2 Intensity-UV1 Status
UV 2 Intensity-UV2 Status
UV 2 Intensity-Poly X Diameter
UV 2 Intensity-Poly Y Diameter
UV 2 Intensity-Poly Major Value
UV 2 Intensity-Poly Minor Value
UV 2 Intensity-Diameter Deviation Gauge 2
Correlation
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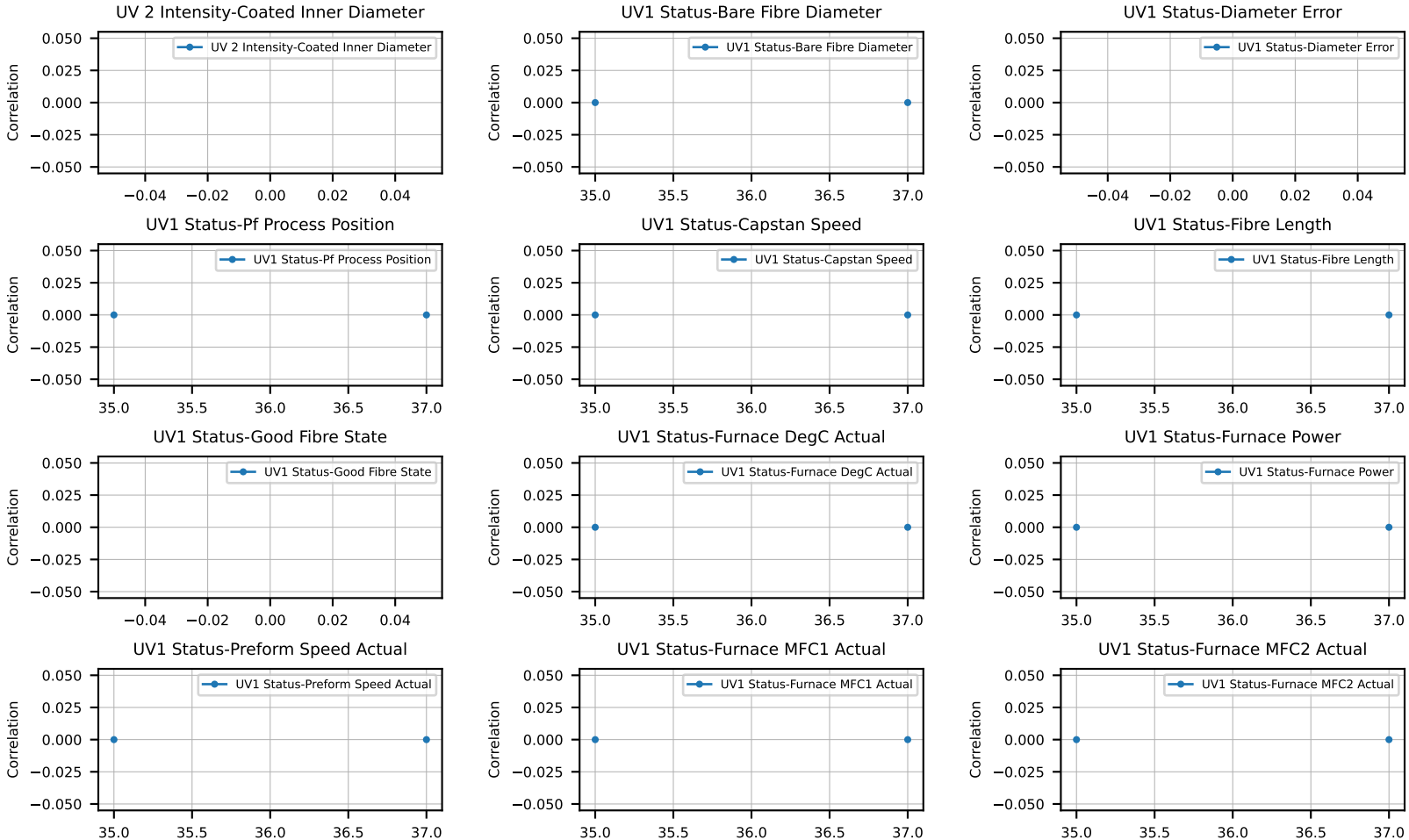
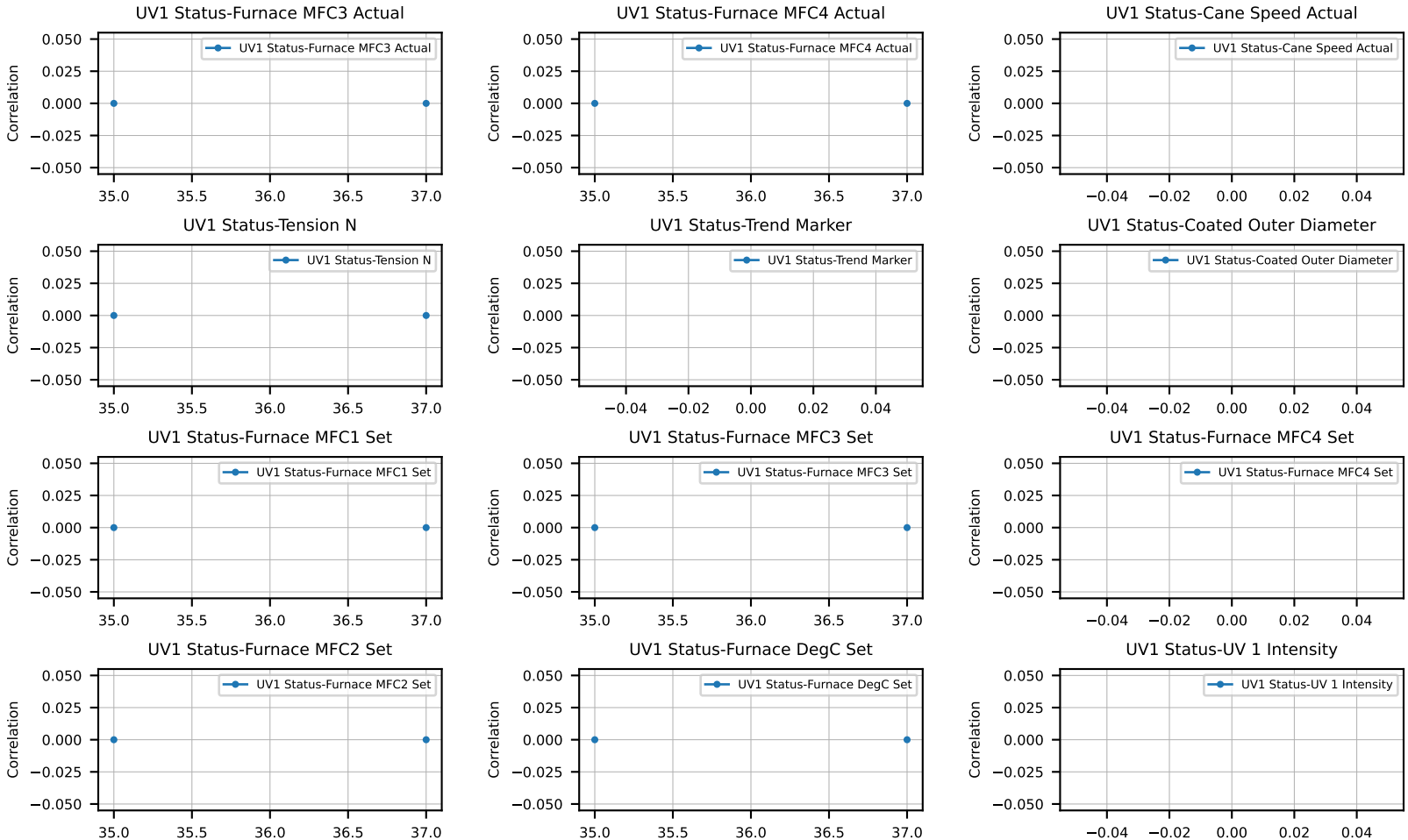
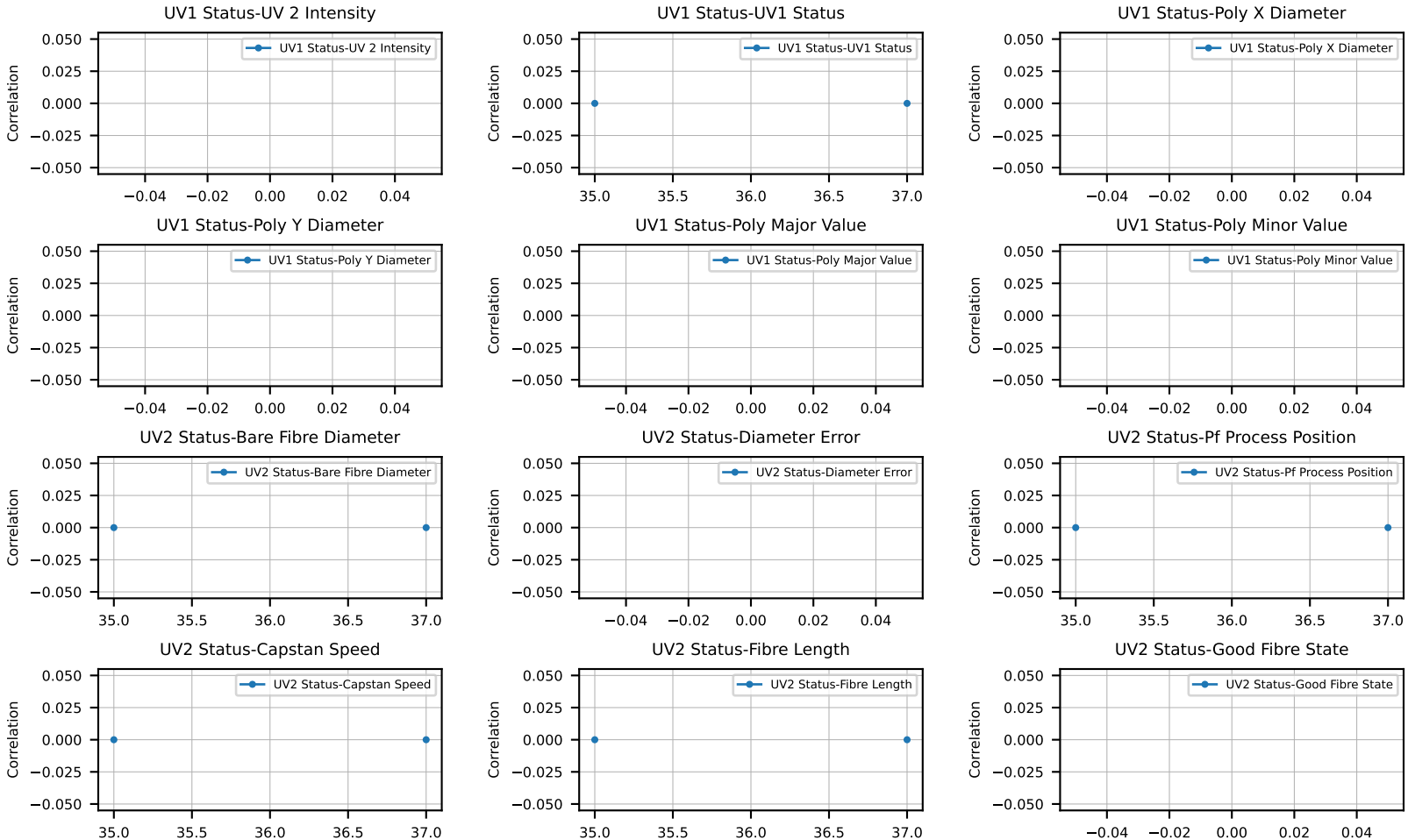
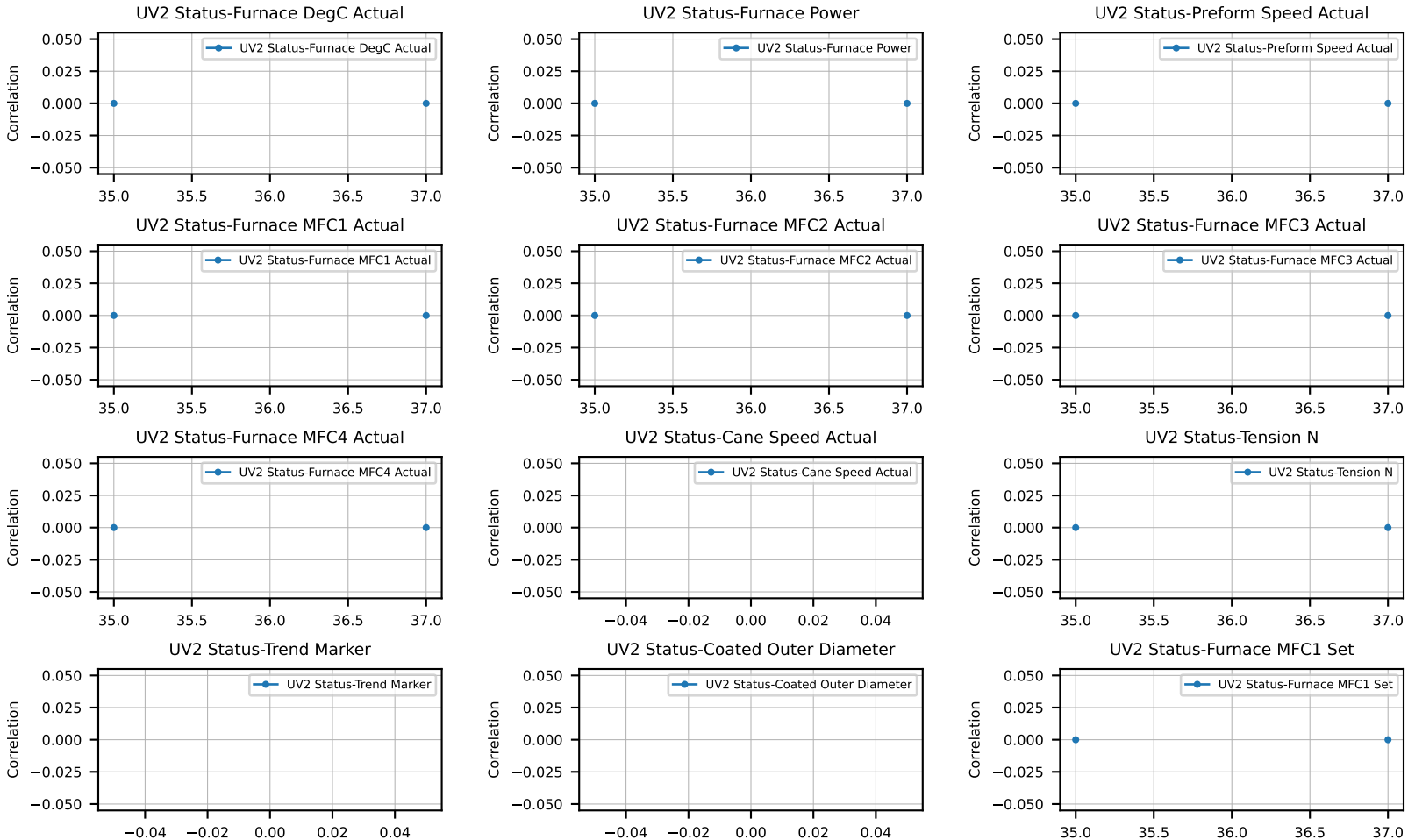
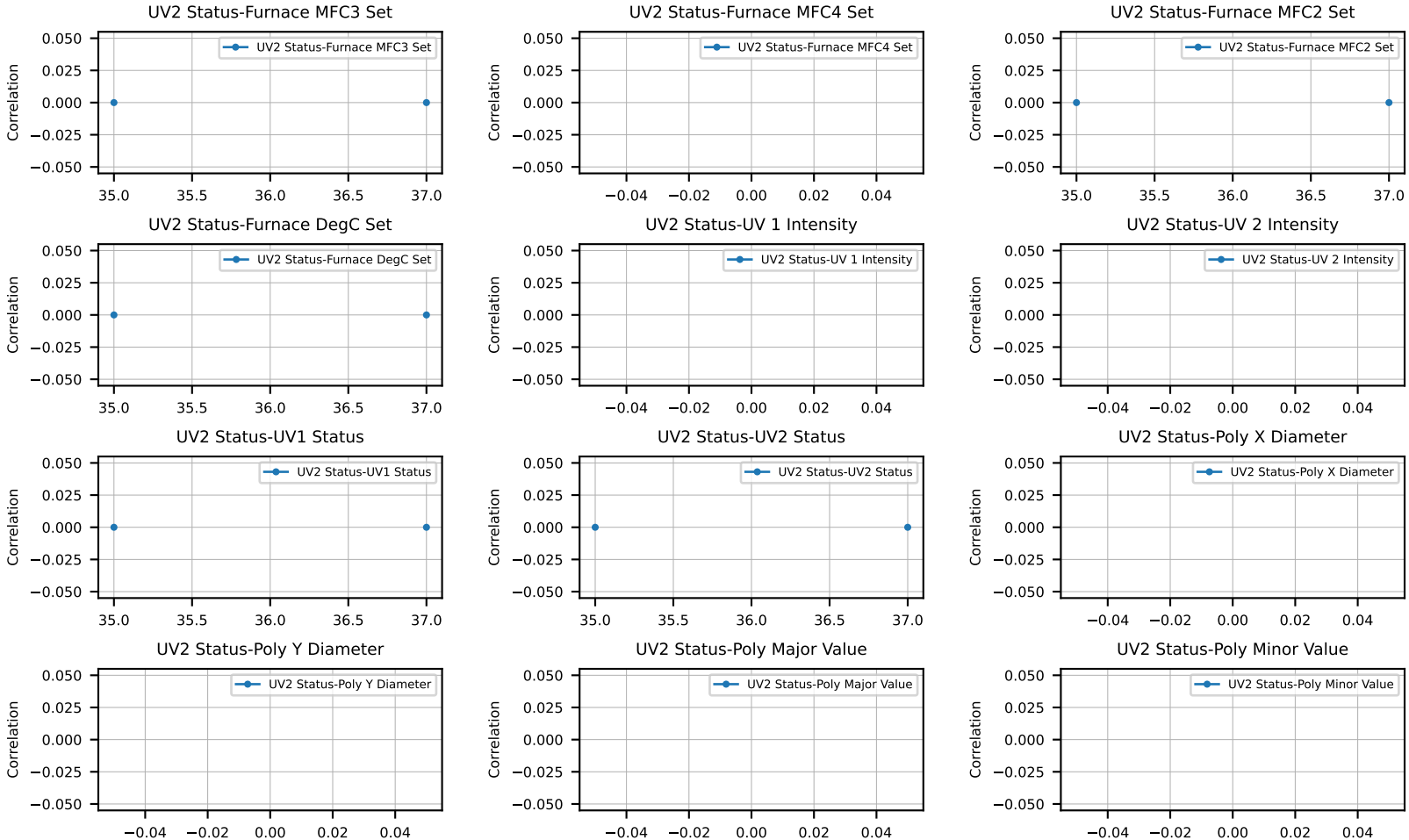
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

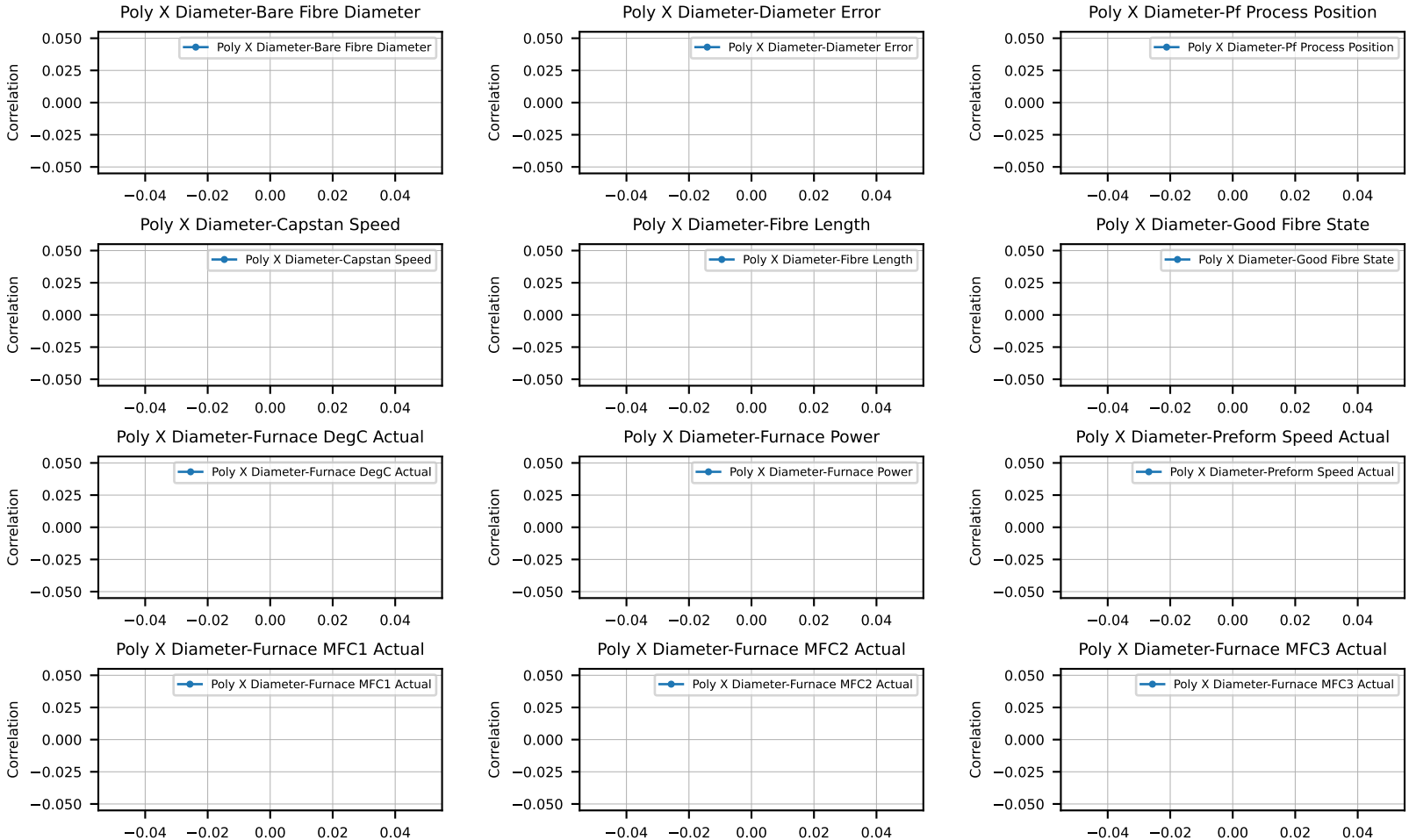

UV 2 Intensity-Coated Inner Diameter
UV 2 Intensity-Coated Inner Diameter
UV1 Status-Bare Fibre Diameter
UV1 Status-Bare Fibre Diameter
UV1 Status-Diameter Error
UV1 Status-Diameter Error
UV1 Status-Pf Process Position
UV1 Status-Pf Process Position
UV1 Status-Capstan Speed
UV1 Status-Capstan Speed
UV1 Status-Fibre Length
UV1 Status-Fibre Length
UV1 Status-Good Fibre State
UV1 Status-Good Fibre State
UV1 Status-Furnace DegC Actual
UV1 Status-Furnace DegC Actual
UV1 Status-Furnace Power
UV1 Status-Furnace Power
UV1 Status-Preform Speed Actual
UV1 Status-Preform Speed Actual
UV1 Status-Furnace MFC1 Actual
UV1 Status-Furnace MFC1 Actual
UV1 Status-Furnace MFC2 Actual
UV1 Status-Furnace MFC2 Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0

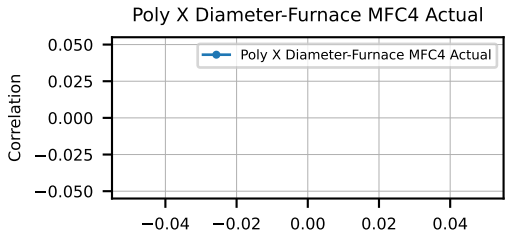

UV1 Status-Furnace MFC3 Actual
UV1 Status-Furnace MFC4 Actual
UV1 Status-Cane Speed Actual
UV1 Status-Tension N
UV1 Status-Trend Marker
UV1 Status-Coated Outer Diameter
UV1 Status-Furnace MFC1 Set
UV1 Status-Furnace MFC3 Set
UV1 Status-Furnace MFC4 Set
UV1 Status-Furnace MFC2 Set
UV1 Status-Furnace DegC Set
UV1 Status-UV 1 Intensity
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
−0.04
−0.02
0.00
0.02
0.04


UV1 Status-UV 2 Intensity
UV1 Status-UV1 Status
UV1 Status-Poly X Diameter
UV1 Status-Poly Y Diameter
UV1 Status-Poly Major Value
UV1 Status-Poly Minor Value
UV2 Status-Bare Fibre Diameter
UV2 Status-Diameter Error
UV2 Status-Pf Process Position
UV2 Status-Capstan Speed
UV2 Status-Fibre Length
UV2 Status-Good Fibre State
Correlation


UV2 Status-Furnace DegC Actual
UV2 Status-Furnace Power
UV2 Status-Preform Speed Actual
UV2 Status-Furnace MFC1 Actual
UV2 Status-Furnace MFC2 Actual
UV2 Status-Furnace MFC3 Actual
UV2 Status-Furnace MFC4 Actual
UV2 Status-Cane Speed Actual
UV2 Status-Tension N
UV2 Status-Trend Marker
UV2 Status-Coated Outer Diameter
UV2 Status-Furnace MFC1 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
−0.04
−0.02
0.00
0.02
0.04


UV2 Status-Furnace MFC3 Set
UV2 Status-Furnace MFC4 Set
UV2 Status-Furnace MFC2 Set
UV2 Status-Furnace DegC Set
UV2 Status-UV 1 Intensity
UV2 Status-UV 2 Intensity
UV2 Status-UV1 Status
UV2 Status-UV2 Status
UV2 Status-Poly X Diameter
UV2 Status-Poly Y Diameter
UV2 Status-Poly Major Value
UV2 Status-Poly Minor Value
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Bare Fibre Diameter
Poly X Diameter-Diameter Error
Poly X Diameter-Pf Process Position
Poly X Diameter-Capstan Speed
Poly X Diameter-Fibre Length
Poly X Diameter-Good Fibre State
Poly X Diameter-Furnace DegC Actual
Poly X Diameter-Furnace Power
Poly X Diameter-Preform Speed Actual
Poly X Diameter-Furnace MFC1 Actual
Poly X Diameter-Furnace MFC2 Actual
Poly X Diameter-Furnace MFC3 Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Furnace MFC4 Actual
Correlation
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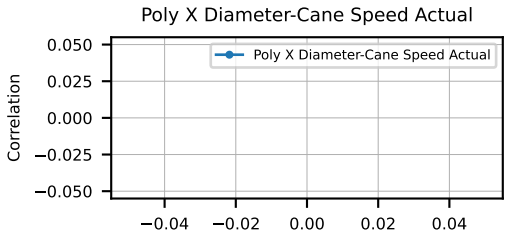
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Cane Speed Actual
Correlation
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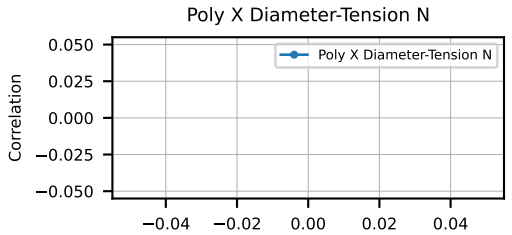
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Tension N
Correlation
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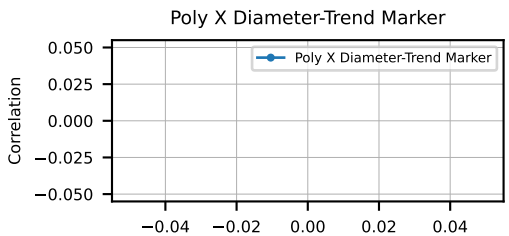
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Trend Marker
Correlation
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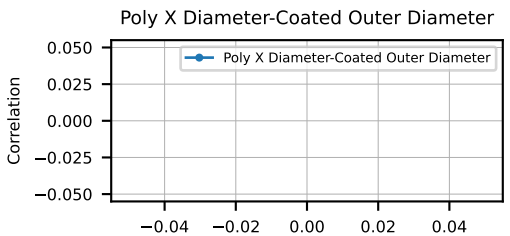
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Coated Outer Diameter
Correlation
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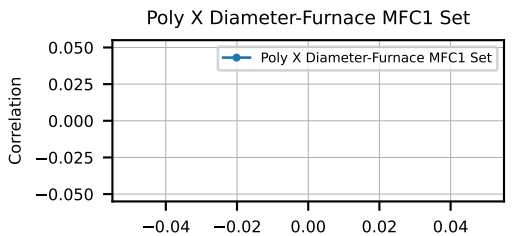
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Furnace MFC1 Set
Correlation
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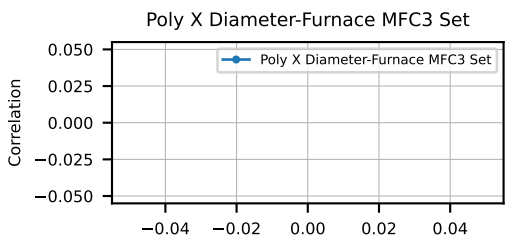
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Furnace MFC3 Set
Correlation
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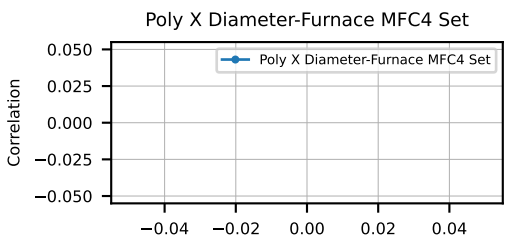
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Furnace MFC4 Set
Correlation
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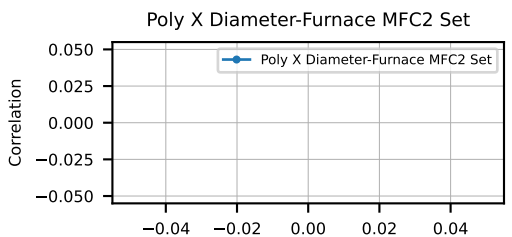
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Furnace MFC2 Set
Correlation
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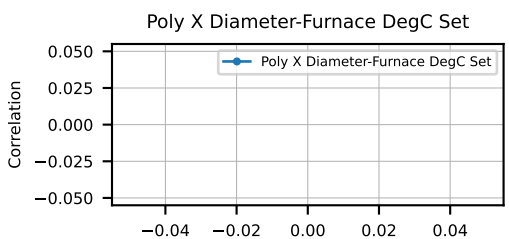
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Furnace DegC Set
Correlation
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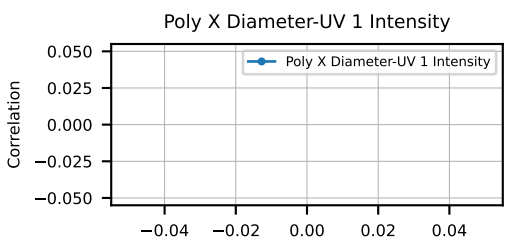
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-UV 1 Intensity
Correlation
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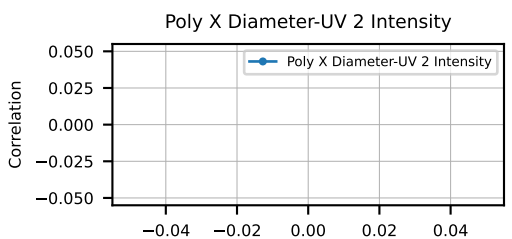
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-UV 2 Intensity
Correlation
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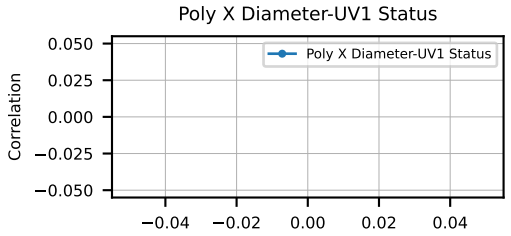
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-UV1 Status
Poly X Diameter-UV1 Status
Correlation
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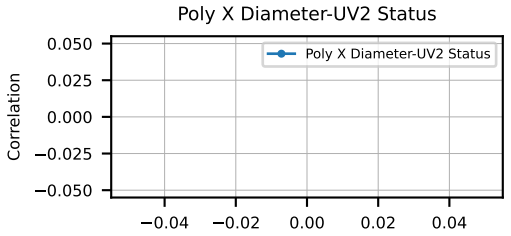
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-UV2 Status
Poly X Diameter-UV2 Status
Correlation
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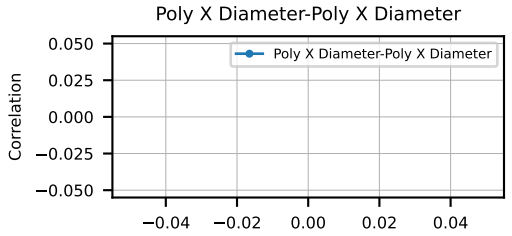
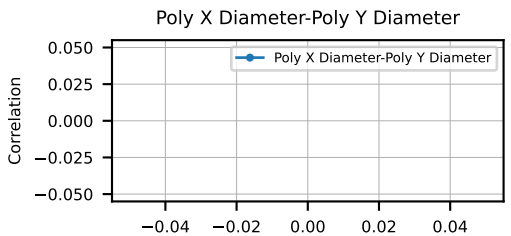
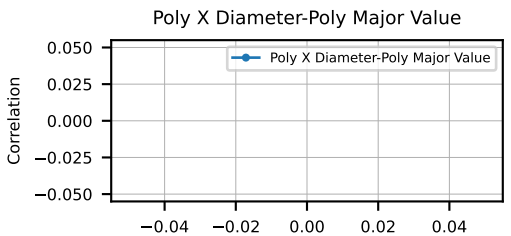
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Poly X Diameter
Poly X Diameter-Poly X Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Poly Y Diameter
Poly X Diameter-Poly Y Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Poly Major Value
Poly X Diameter-Poly Major Value
Correlation
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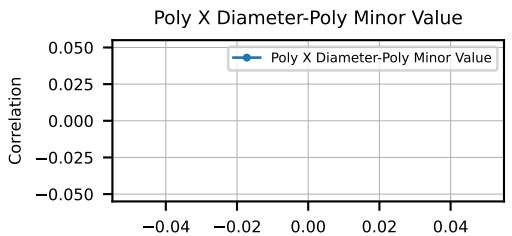
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Poly Minor Value
Poly X Diameter-Poly Minor Value
Correlation
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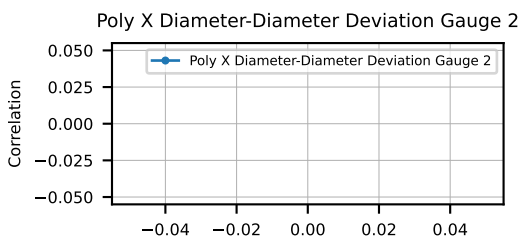
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Diameter Deviation Gauge 2
Poly X Diameter-Diameter Deviation Gauge 2
Correlation
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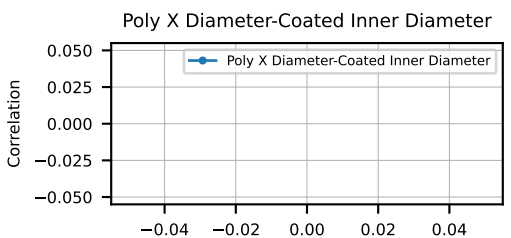
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly X Diameter-Coated Inner Diameter
Poly X Diameter-Coated Inner Diameter
Correlation
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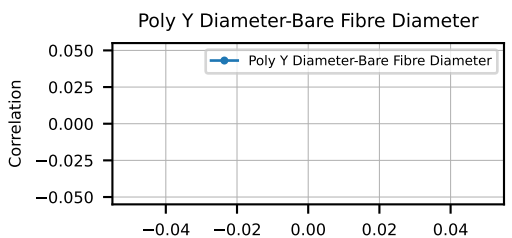
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Bare Fibre Diameter
Poly Y Diameter-Bare Fibre Diameter
Correlation
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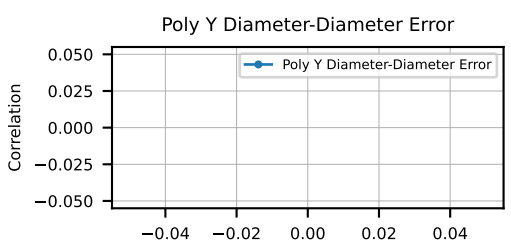
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Diameter Error
Poly Y Diameter-Diameter Error
Correlation
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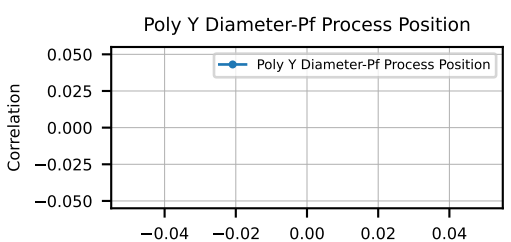
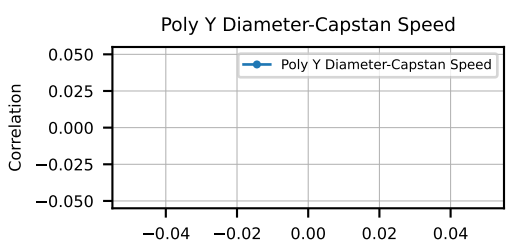
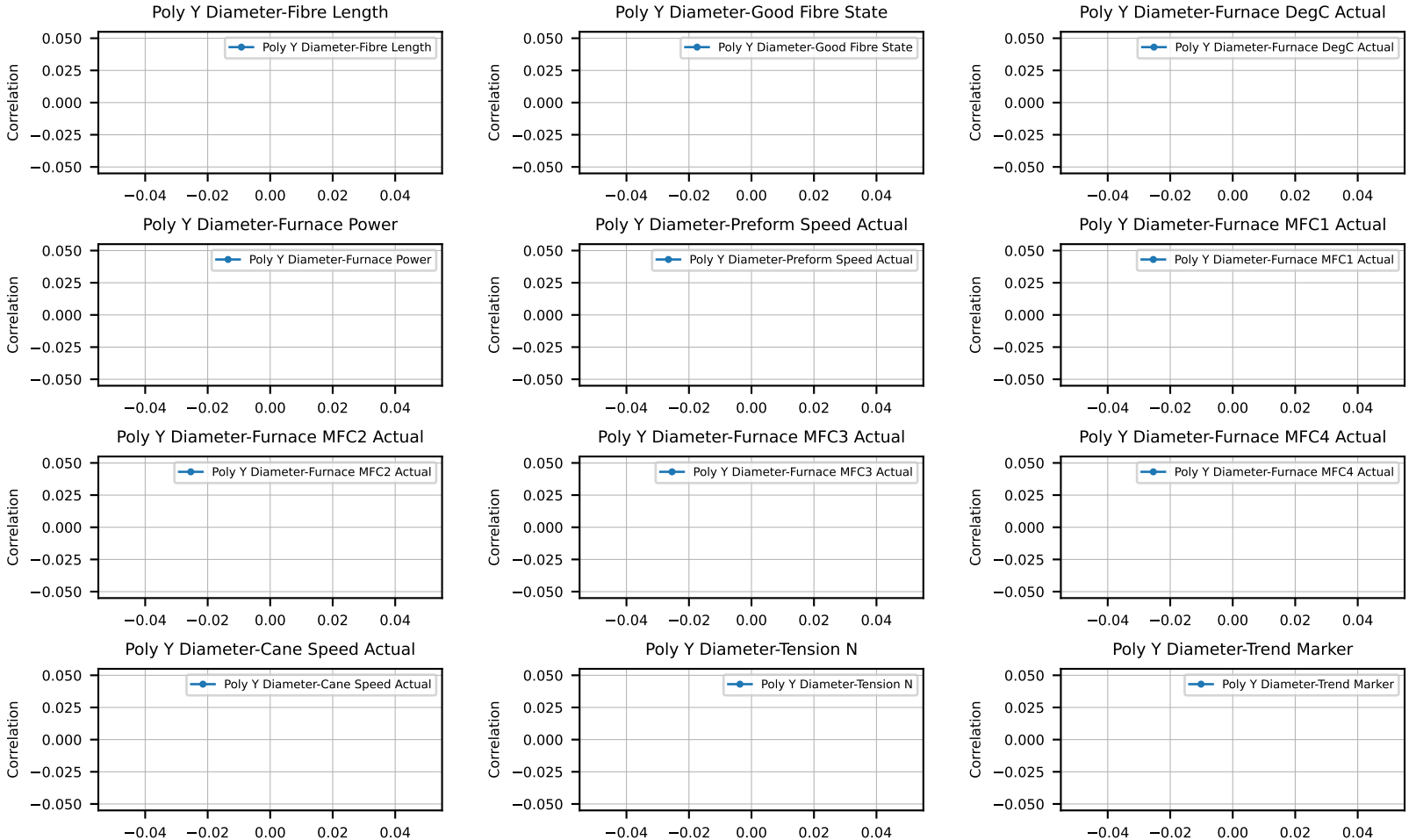
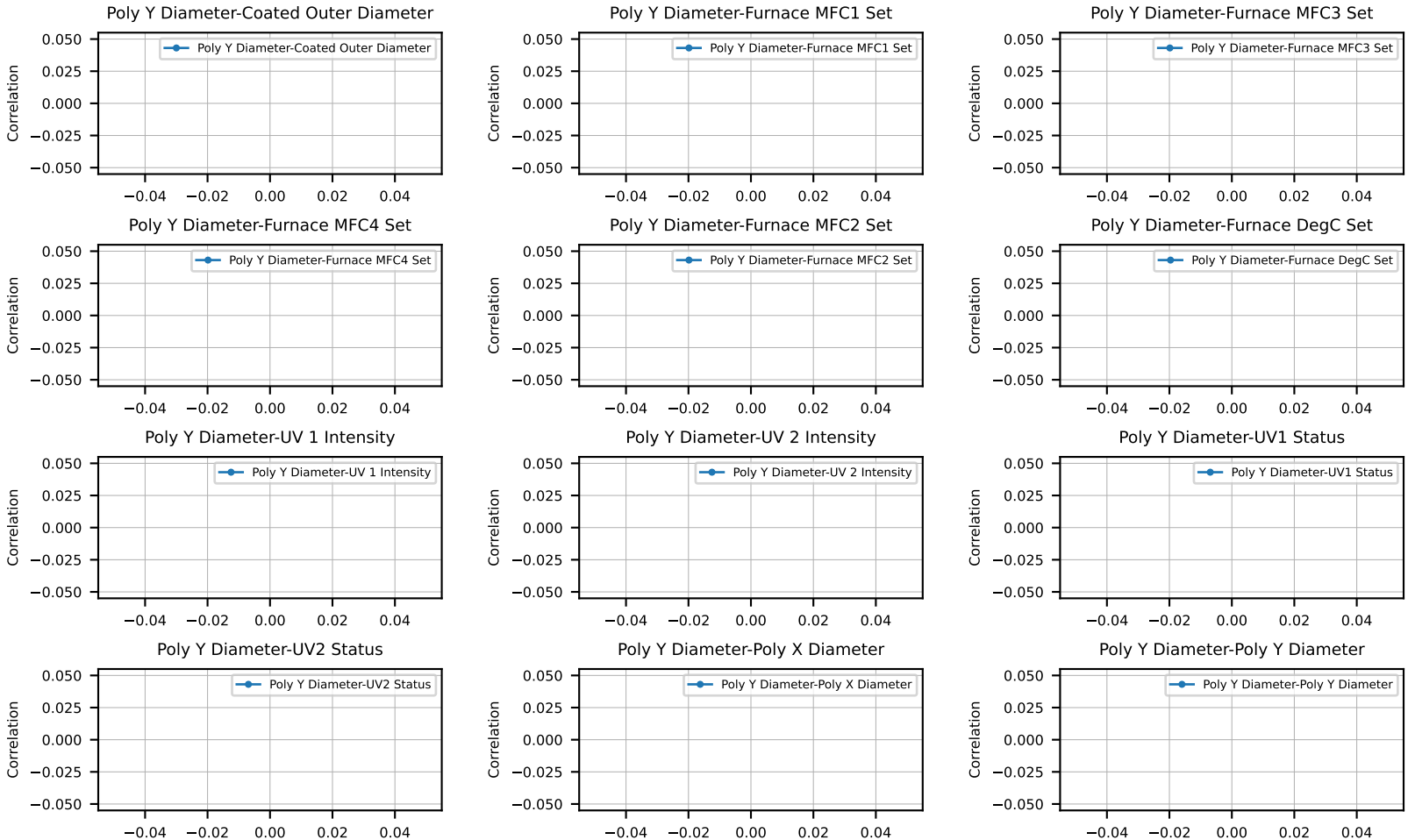
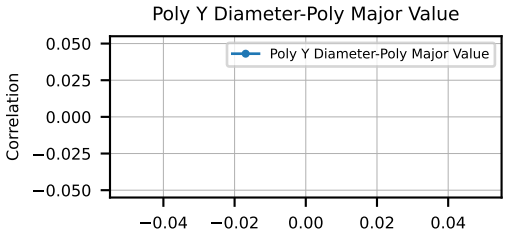
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Pf Process Position
Poly Y Diameter-Pf Process Position
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Capstan Speed
Poly Y Diameter-Capstan Speed
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Fibre Length
Poly Y Diameter-Good Fibre State
Poly Y Diameter-Furnace DegC Actual
Poly Y Diameter-Furnace Power
Poly Y Diameter-Preform Speed Actual
Poly Y Diameter-Furnace MFC1 Actual
Poly Y Diameter-Furnace MFC2 Actual
Poly Y Diameter-Furnace MFC3 Actual
Poly Y Diameter-Furnace MFC4 Actual
Poly Y Diameter-Cane Speed Actual
Poly Y Diameter-Tension N
Poly Y Diameter-Trend Marker
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Coated Outer Diameter
Poly Y Diameter-Furnace MFC1 Set
Poly Y Diameter-Furnace MFC3 Set
Poly Y Diameter-Furnace MFC4 Set
Poly Y Diameter-Furnace MFC2 Set
Poly Y Diameter-Furnace DegC Set
Poly Y Diameter-UV 1 Intensity
Poly Y Diameter-UV 2 Intensity
Poly Y Diameter-UV1 Status
Poly Y Diameter-UV2 Status
Poly Y Diameter-Poly X Diameter
Poly Y Diameter-Poly Y Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Poly Major Value
Poly Y Diameter-Poly Major Value
Correlation
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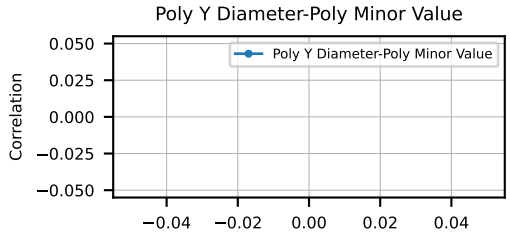
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Poly Minor Value
Poly Y Diameter-Poly Minor Value
Correlation
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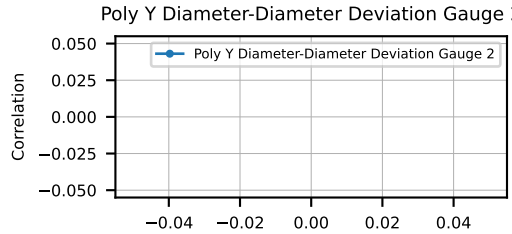
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Diameter Deviation Gauge 2
Poly Y Diameter-Diameter Deviation Gauge 2
Correlation
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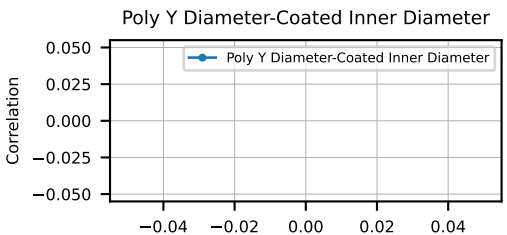
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Y Diameter-Coated Inner Diameter
Poly Y Diameter-Coated Inner Diameter
Correlation
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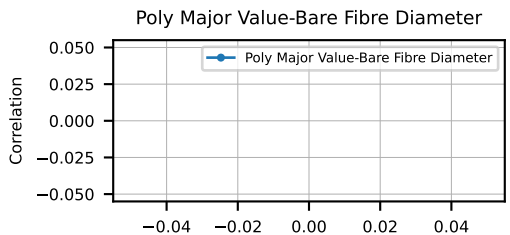
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Bare Fibre Diameter
Poly Major Value-Bare Fibre Diameter
Correlation
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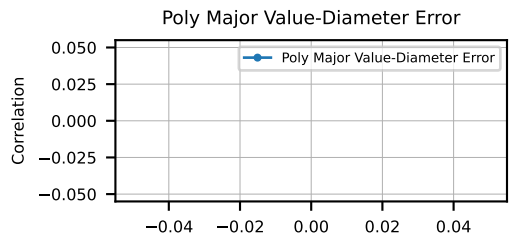
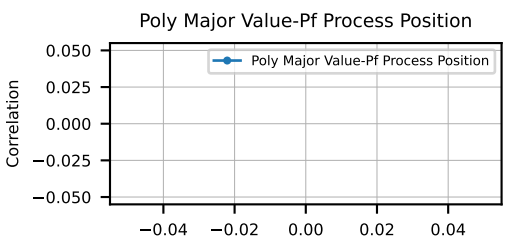
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Diameter Error
Poly Major Value-Diameter Error
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Pf Process Position
Poly Major Value-Pf Process Position
Correlation
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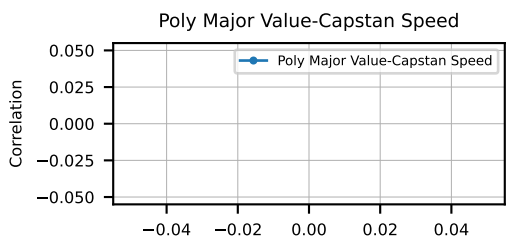
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Capstan Speed
Poly Major Value-Capstan Speed
Correlation
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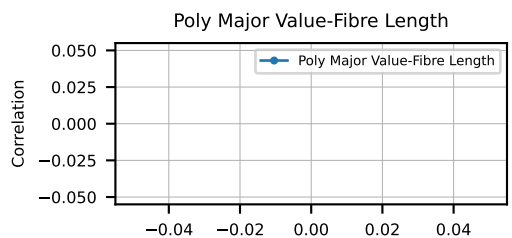
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Fibre Length
Poly Major Value-Fibre Length
Correlation
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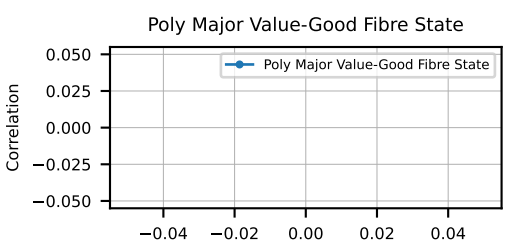
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Good Fibre State
Poly Major Value-Good Fibre State
Correlation
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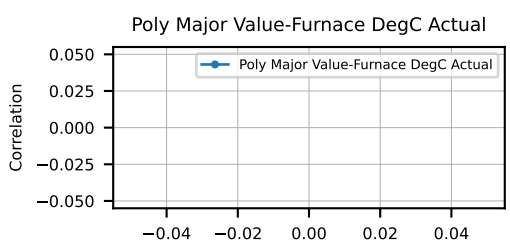
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Furnace DegC Actual
Poly Major Value-Furnace DegC Actual
Correlation
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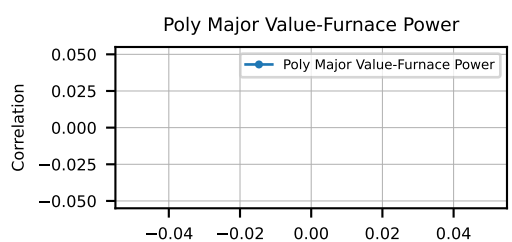
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Furnace Power
Poly Major Value-Furnace Power
Correlation
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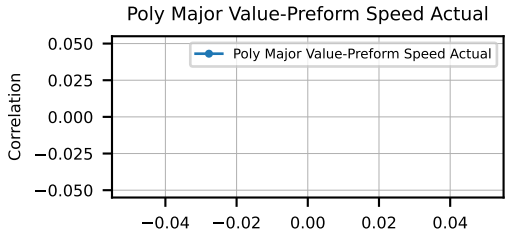
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Preform Speed Actual
Correlation
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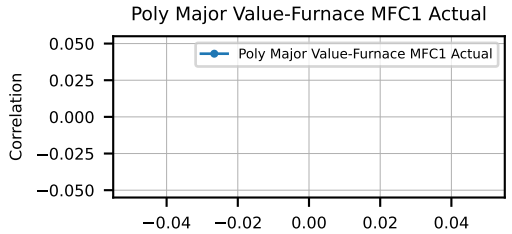
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Furnace MFC1 Actual
Correlation
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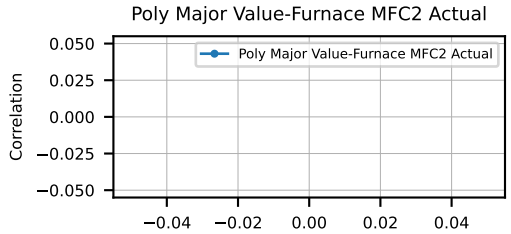
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Furnace MFC2 Actual
Correlation
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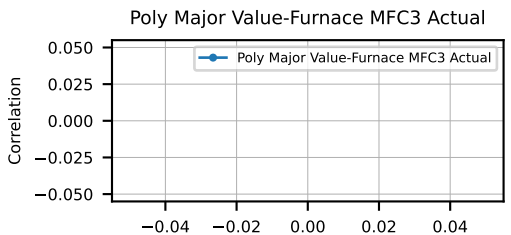
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Furnace MFC3 Actual
Correlation
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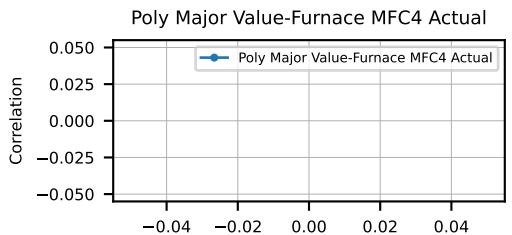
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Furnace MFC4 Actual
Correlation
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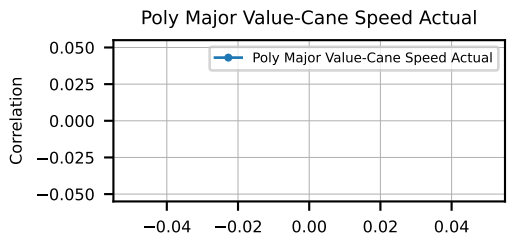
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Cane Speed Actual
Correlation
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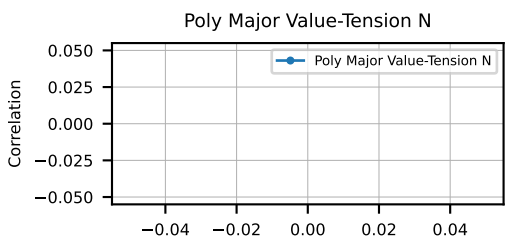
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Tension N
Correlation
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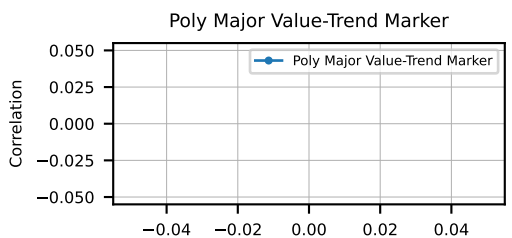
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Trend Marker
Correlation
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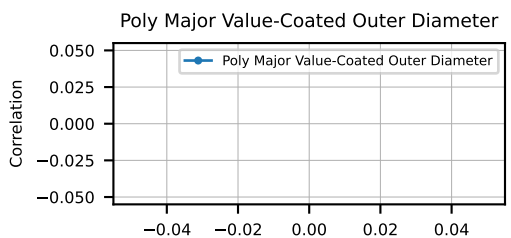
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Coated Outer Diameter
Correlation
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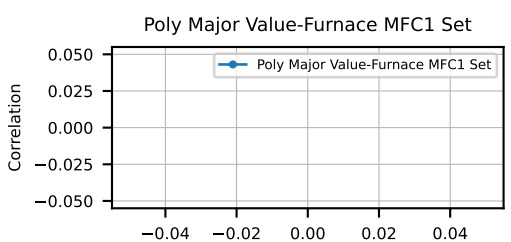
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Major Value-Furnace MFC1 Set
Correlation
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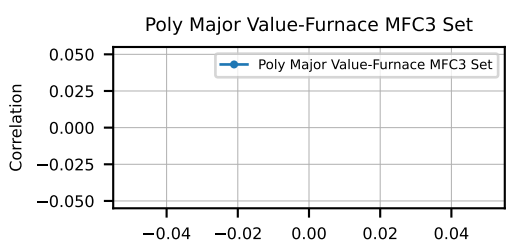
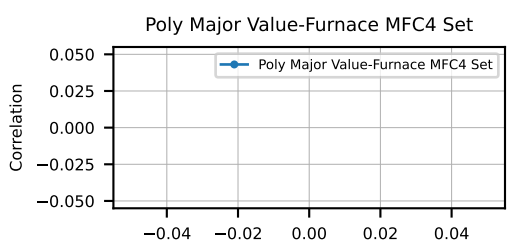
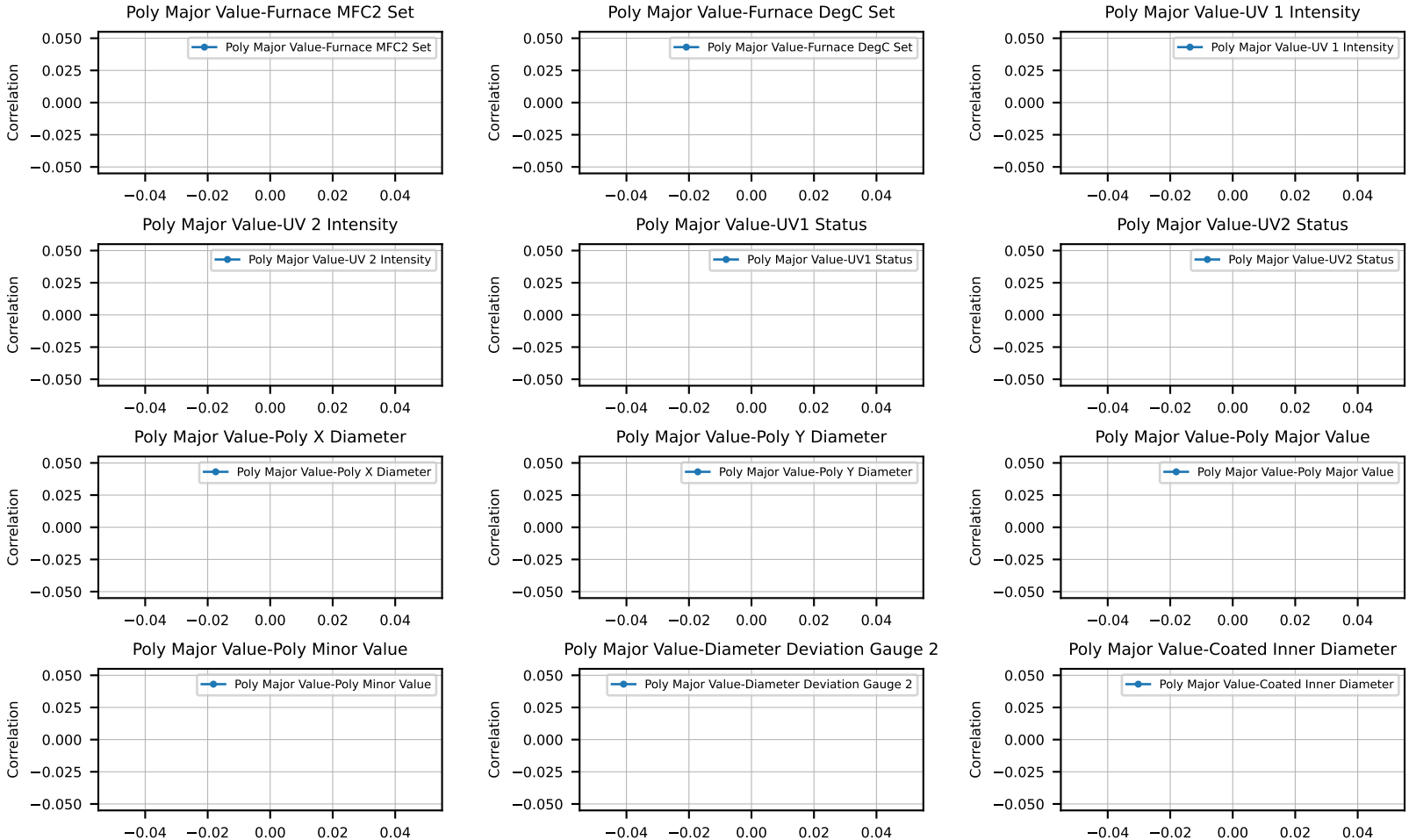
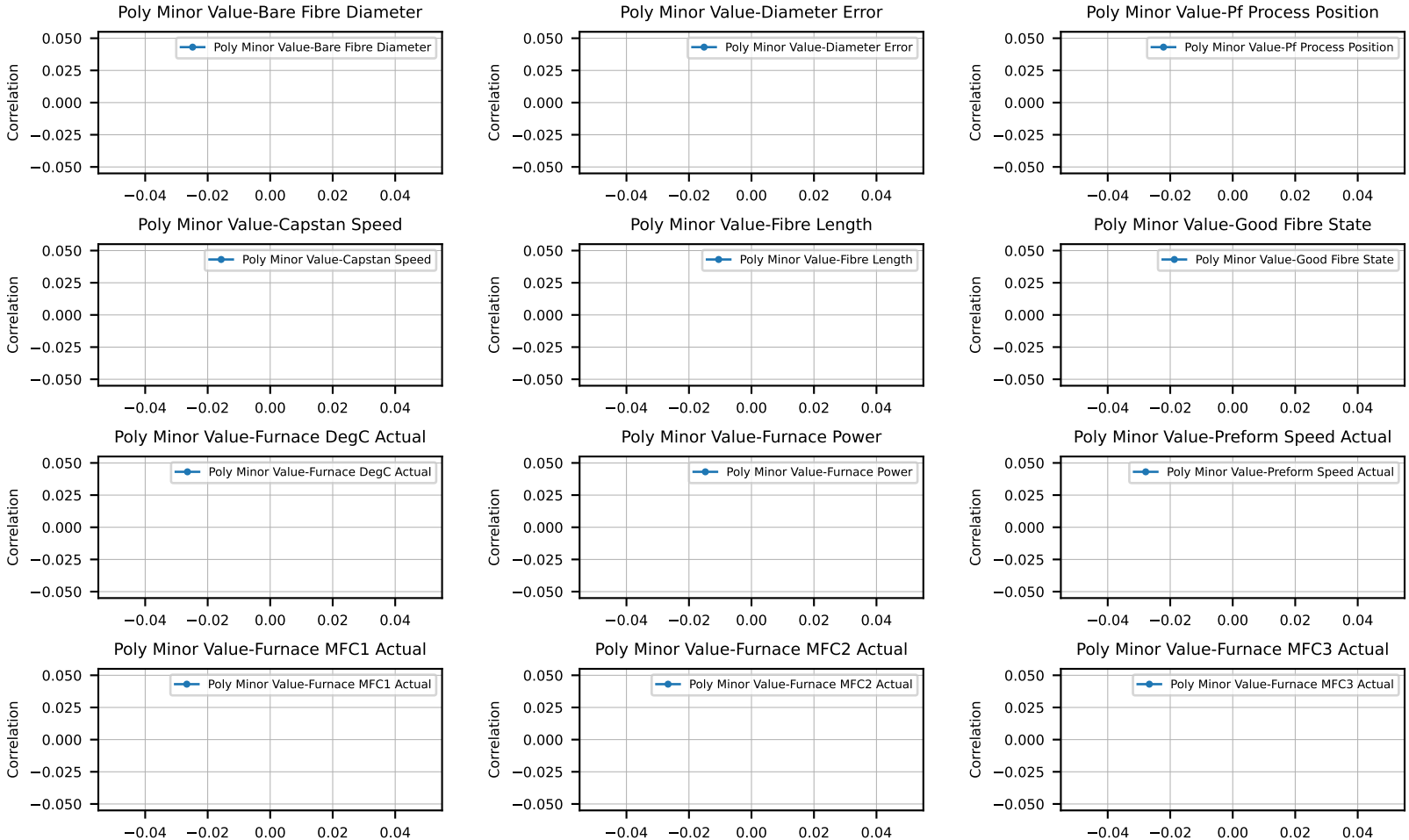
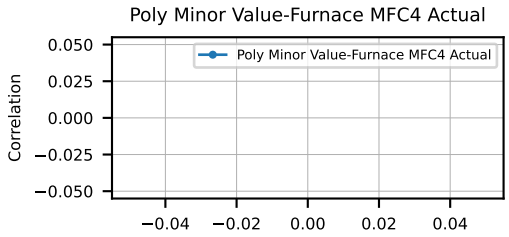
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

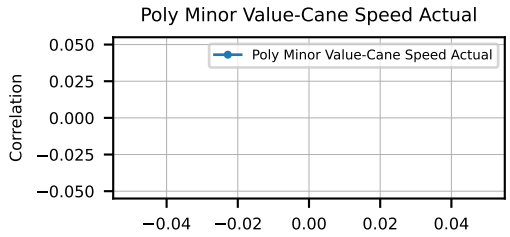

Poly Major Value-Furnace MFC3 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

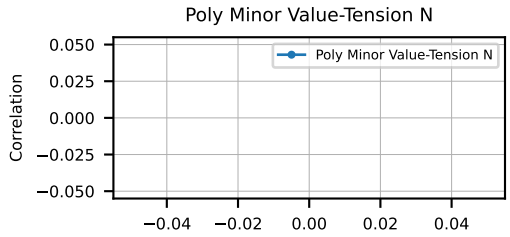

Poly Major Value-Furnace MFC4 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

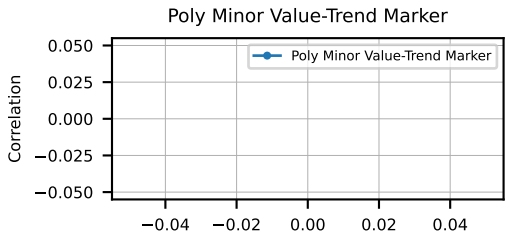

Poly Major Value-Furnace MFC2 Set
Poly Major Value-Furnace DegC Set
Poly Major Value-UV 1 Intensity
Poly Major Value-UV 2 Intensity
Poly Major Value-UV1 Status
Poly Major Value-UV2 Status
Poly Major Value-Poly X Diameter
Poly Major Value-Poly Y Diameter
Poly Major Value-Poly Major Value
Poly Major Value-Poly Minor Value
Poly Major Value-Diameter Deviation Gauge 2
Poly Major Value-Coated Inner Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

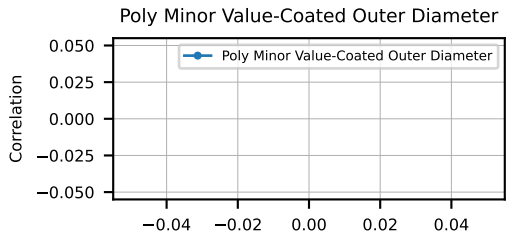

Poly Minor Value-Bare Fibre Diameter
Poly Minor Value-Diameter Error
Poly Minor Value-Pf Process Position
Poly Minor Value-Capstan Speed
Poly Minor Value-Fibre Length
Poly Minor Value-Good Fibre State
Poly Minor Value-Furnace DegC Actual
Poly Minor Value-Furnace Power
Poly Minor Value-Preform Speed Actual
Poly Minor Value-Furnace MFC1 Actual
Poly Minor Value-Furnace MFC2 Actual
Poly Minor Value-Furnace MFC3 Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

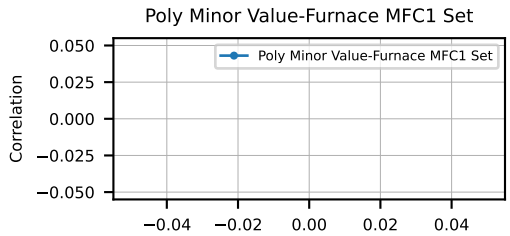

Poly Minor Value-Furnace MFC4 Actual
Poly Minor Value-Furnace MFC4 Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

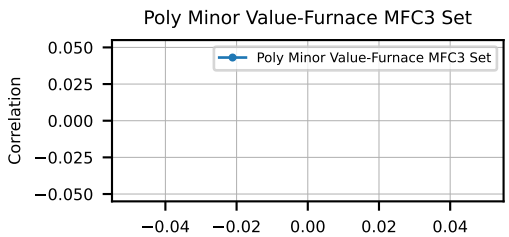

Poly Minor Value-Cane Speed Actual
Poly Minor Value-Cane Speed Actual
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

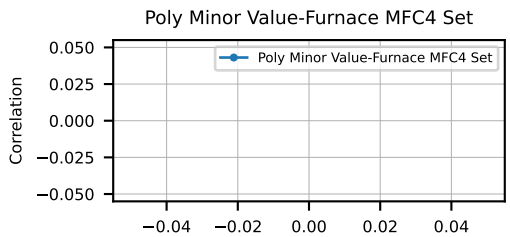

Poly Minor Value-Tension N
Poly Minor Value-Tension N
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Trend Marker
Poly Minor Value-Trend Marker
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Coated Outer Diameter
Poly Minor Value-Coated Outer Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Furnace MFC1 Set
Poly Minor Value-Furnace MFC1 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Furnace MFC3 Set
Poly Minor Value-Furnace MFC3 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Furnace MFC4 Set
Poly Minor Value-Furnace MFC4 Set
Correlation
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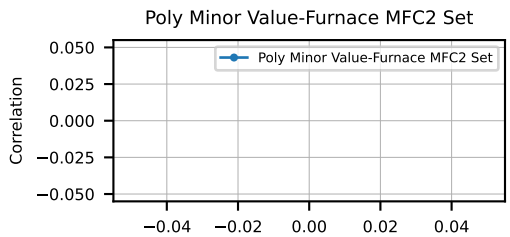
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Furnace MFC2 Set
Poly Minor Value-Furnace MFC2 Set
Correlation
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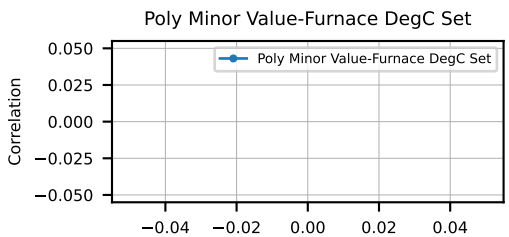
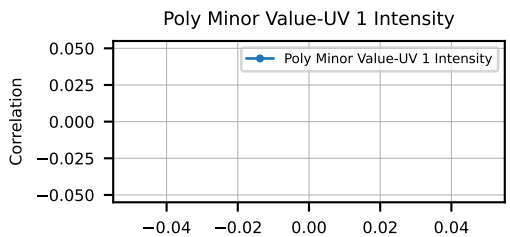
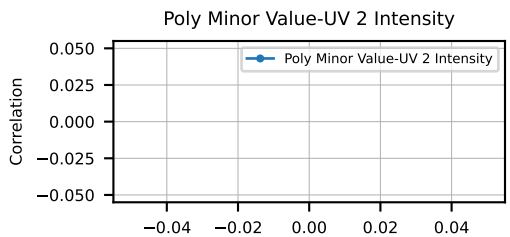
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Furnace DegC Set
Poly Minor Value-Furnace DegC Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-UV 1 Intensity
Poly Minor Value-UV 1 Intensity
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-UV 2 Intensity
Poly Minor Value-UV 2 Intensity
Correlation
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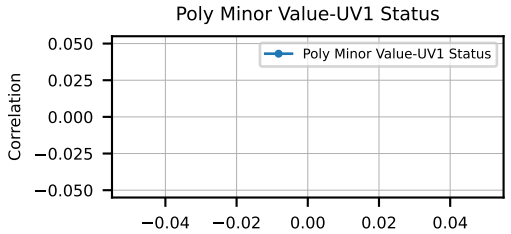
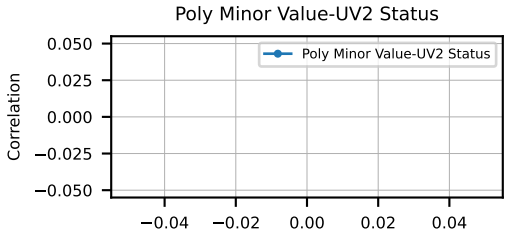
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-UV1 Status
Poly Minor Value-UV1 Status
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-UV2 Status
Poly Minor Value-UV2 Status
Correlation
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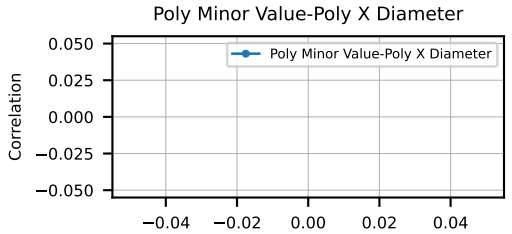
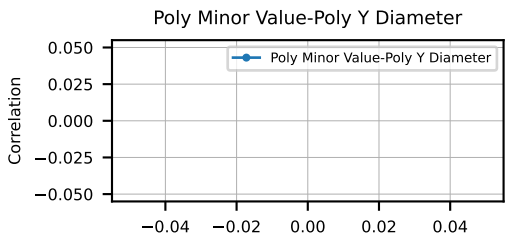
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Poly X Diameter
Poly Minor Value-Poly X Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Poly Y Diameter
Poly Minor Value-Poly Y Diameter
Correlation
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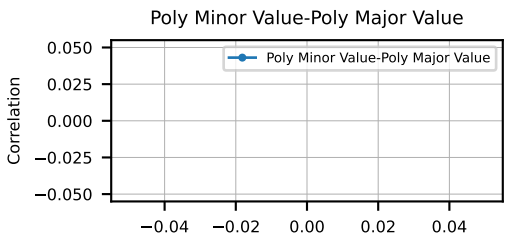
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04


Poly Minor Value-Poly Major Value
Poly Minor Value-Poly Major Value
Correlation
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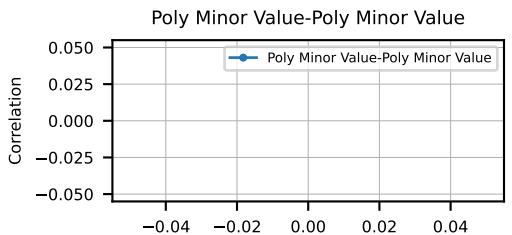
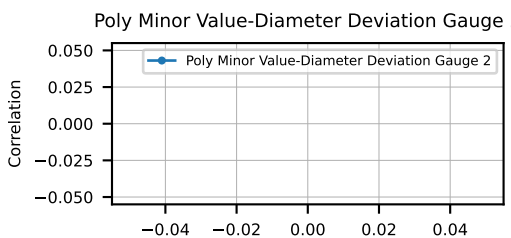
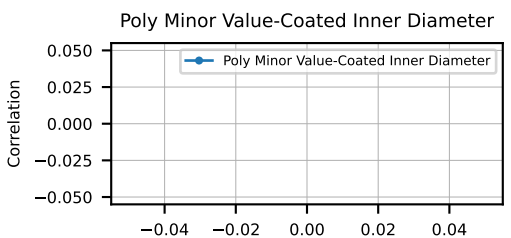
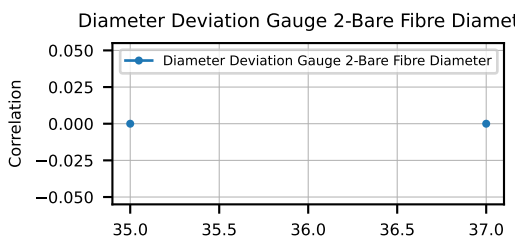
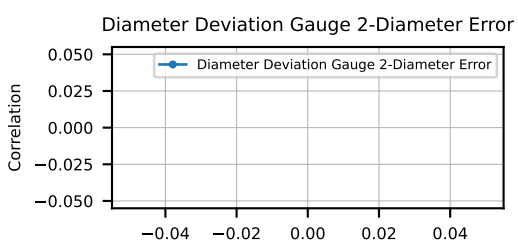
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

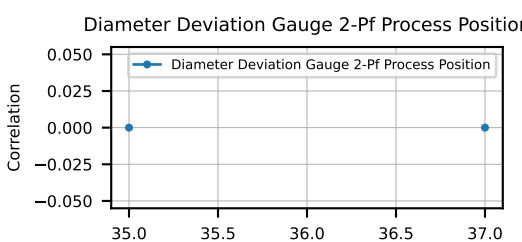

Poly Minor Value-Poly Minor Value
Poly Minor Value-Poly Minor Value
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

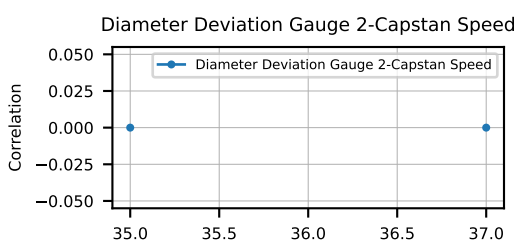

Poly Minor Value-Diameter Deviation Gauge 2
Poly Minor Value-Diameter Deviation Gauge 2
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

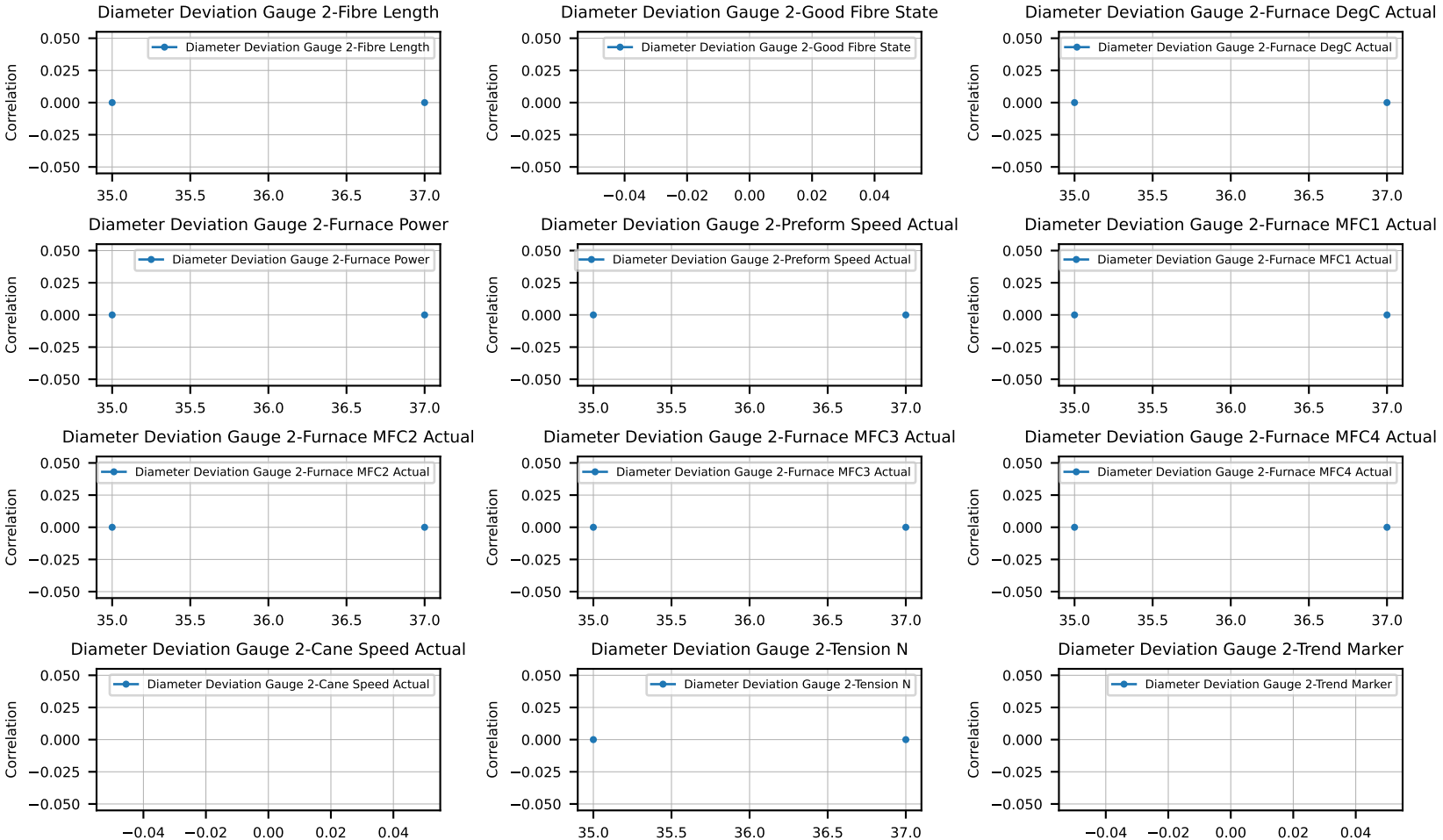

Poly Minor Value-Coated Inner Diameter
Poly Minor Value-Coated Inner Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

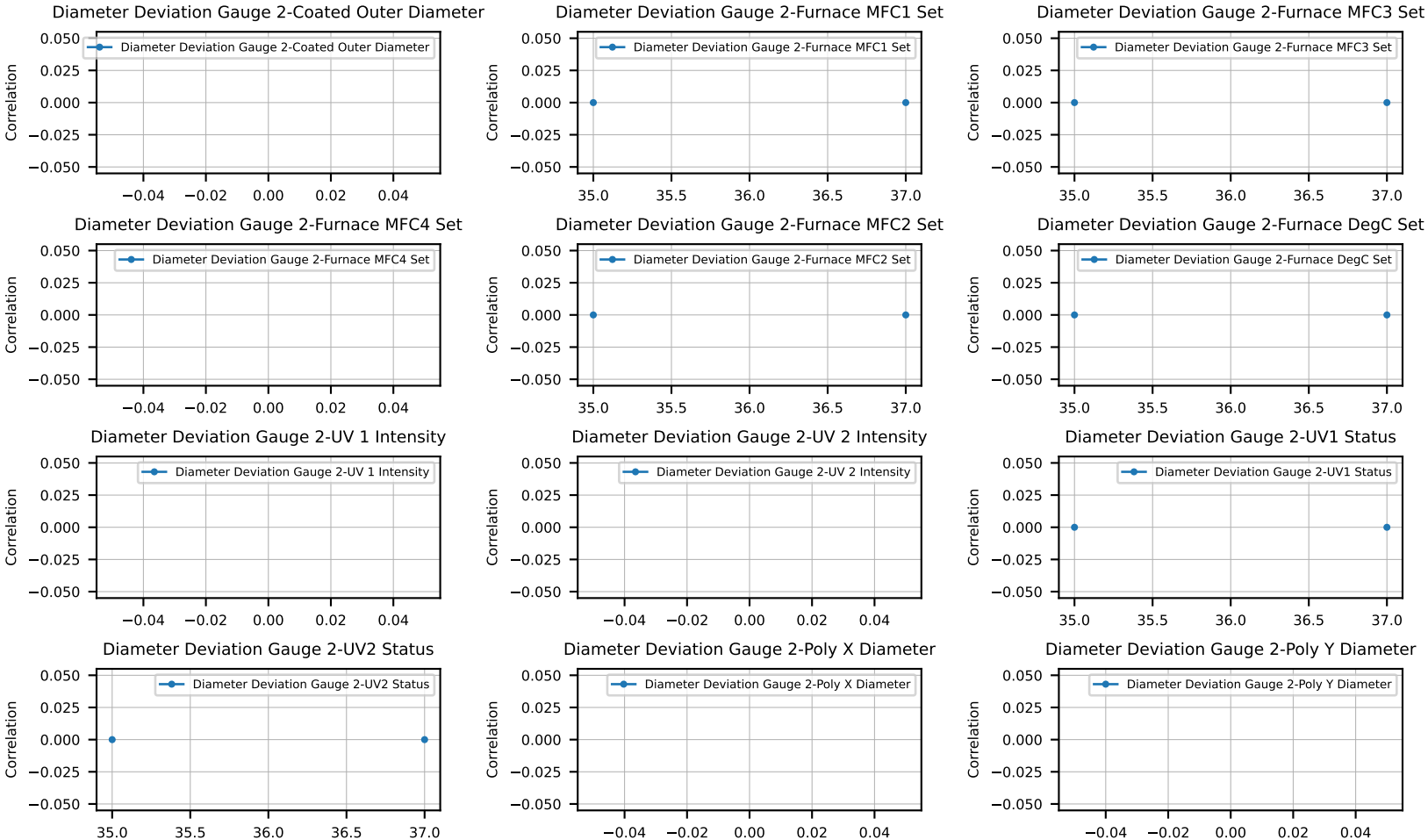

Diameter Deviation Gauge 2-Bare Fibre Diameter
Diameter Deviation Gauge 2-Bare Fibre Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0

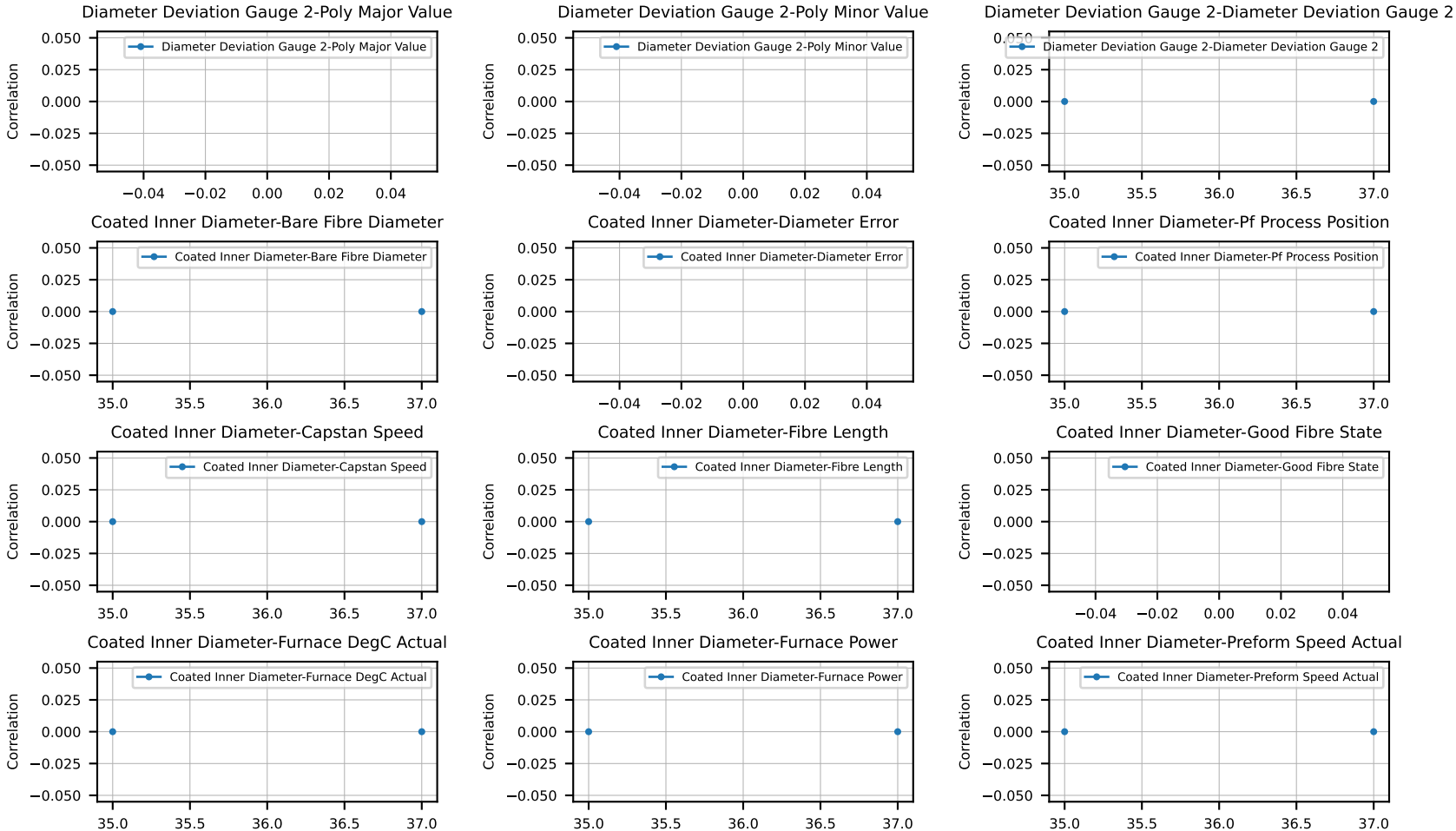

Diameter Deviation Gauge 2-Diameter Error
Diameter Deviation Gauge 2-Diameter Error
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04

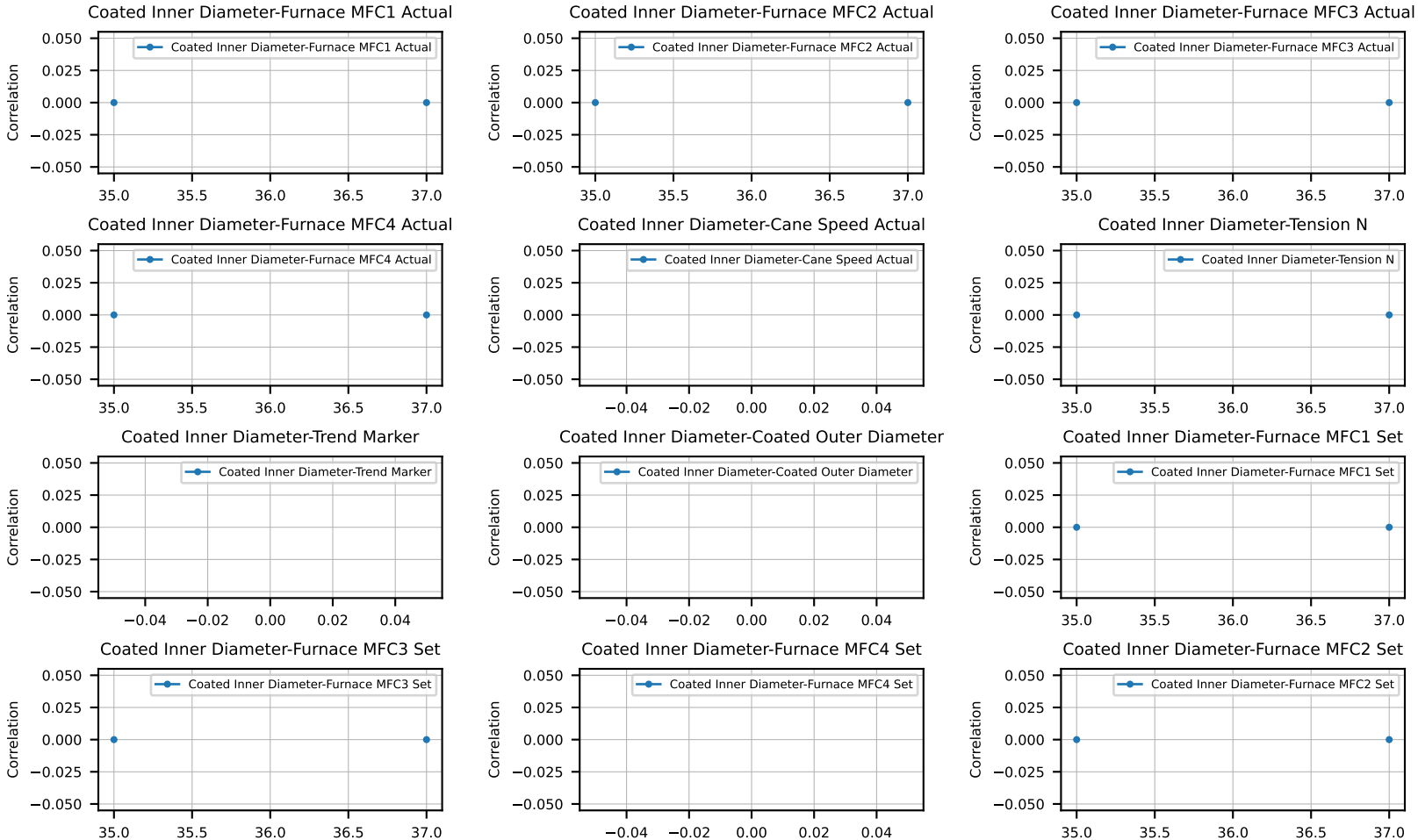

Diameter Deviation Gauge 2-Pf Process Position
Diameter Deviation Gauge 2-Pf Process Position
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0

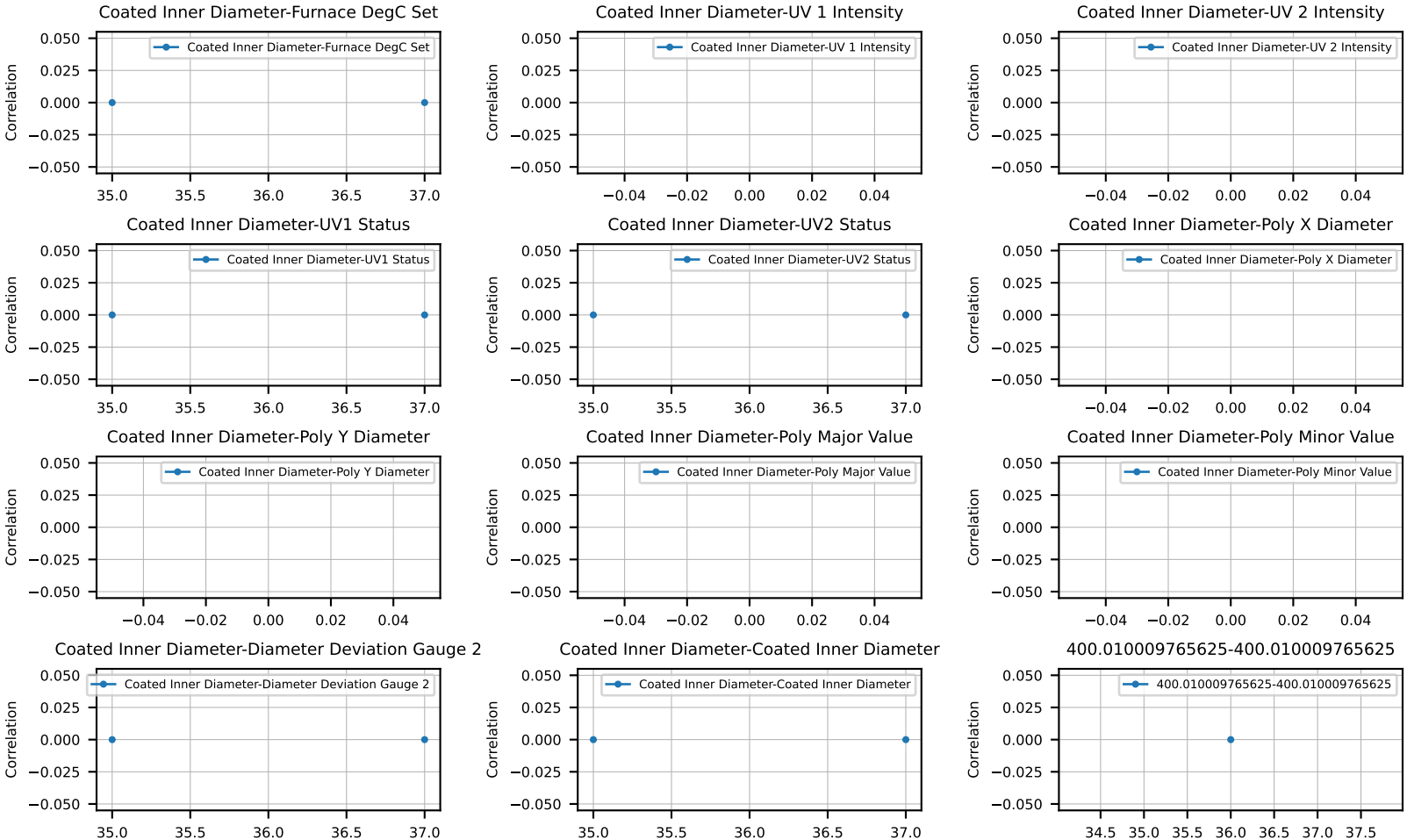

Diameter Deviation Gauge 2-Capstan Speed
Diameter Deviation Gauge 2-Capstan Speed
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0

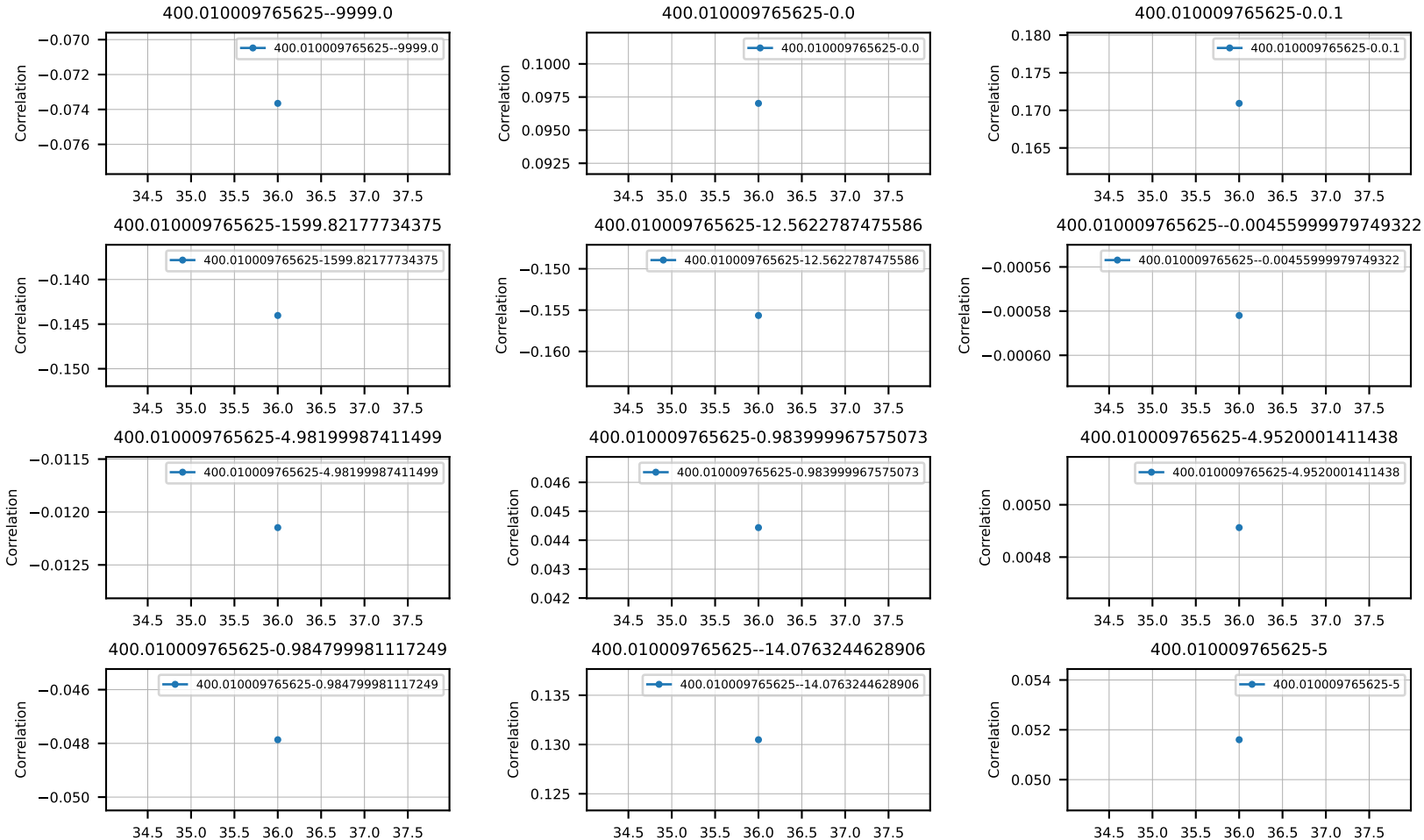

Diameter Deviation Gauge 2-Fibre Length
Diameter Deviation Gauge 2-Fibre Length
Diameter Deviation Gauge 2-Good Fibre State
Diameter Deviation Gauge 2-Good Fibre State
Diameter Deviation Gauge 2-Furnace DegC Actual
Diameter Deviation Gauge 2-Furnace DegC Actual
Diameter Deviation Gauge 2-Furnace Power
Diameter Deviation Gauge 2-Furnace Power
Diameter Deviation Gauge 2-Preform Speed Actual
Diameter Deviation Gauge 2-Preform Speed Actual
Diameter Deviation Gauge 2-Furnace MFC1 Actual
Diameter Deviation Gauge 2-Furnace MFC1 Actual
Diameter Deviation Gauge 2-Furnace MFC2 Actual
Diameter Deviation Gauge 2-Furnace MFC2 Actual
Diameter Deviation Gauge 2-Furnace MFC3 Actual
Diameter Deviation Gauge 2-Furnace MFC3 Actual
Diameter Deviation Gauge 2-Furnace MFC4 Actual
Diameter Deviation Gauge 2-Furnace MFC4 Actual
Diameter Deviation Gauge 2-Cane Speed Actual
Diameter Deviation Gauge 2-Cane Speed Actual
Diameter Deviation Gauge 2-Tension N
Diameter Deviation Gauge 2-Tension N
Diameter Deviation Gauge 2-Trend Marker
Diameter Deviation Gauge 2-Trend Marker
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
−0.04
−0.02
0.00
0.02
0.04

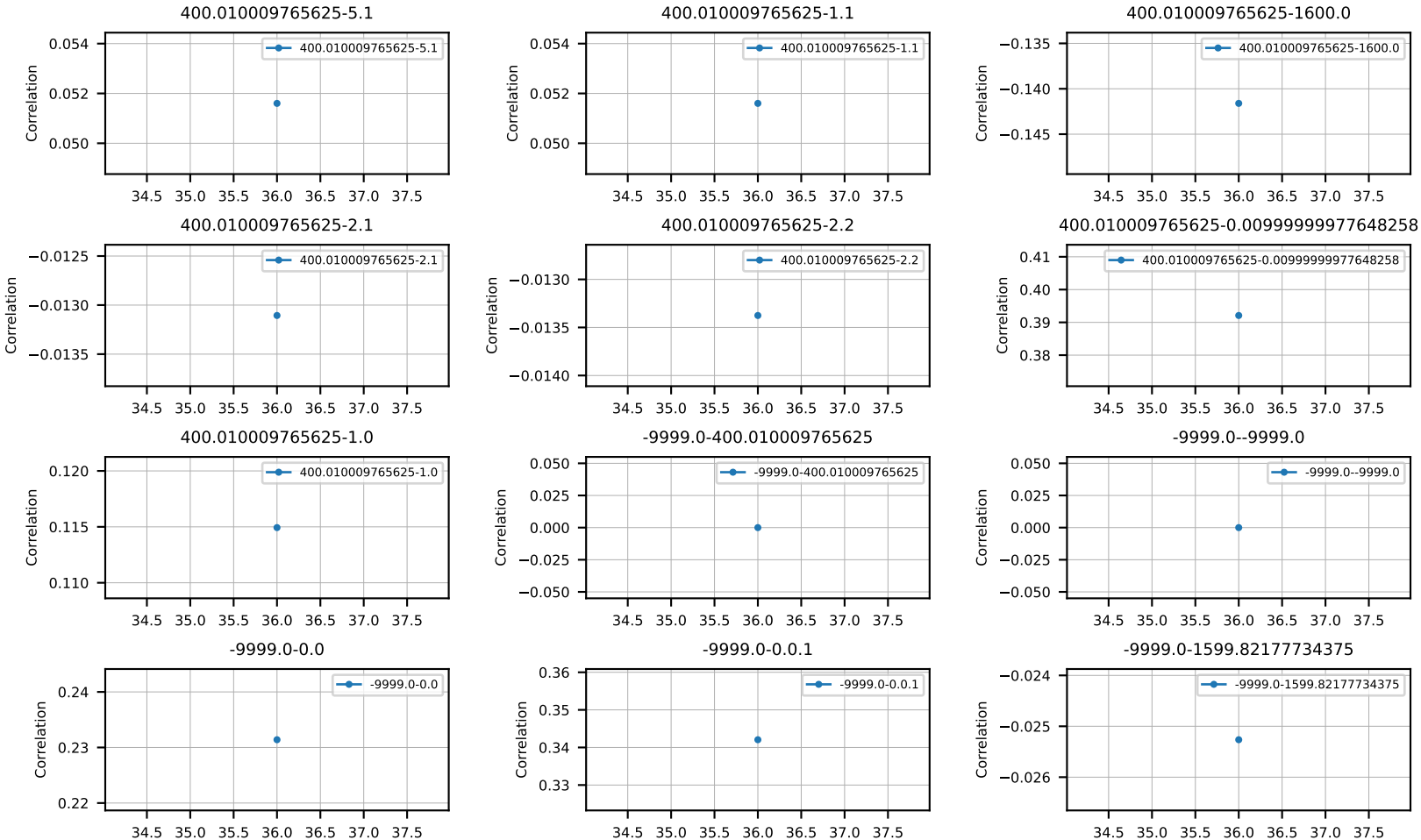

Diameter Deviation Gauge 2-Coated Outer Diameter
Diameter Deviation Gauge 2-Coated Outer Diameter
Diameter Deviation Gauge 2-Furnace MFC1 Set
Diameter Deviation Gauge 2-Furnace MFC1 Set
Diameter Deviation Gauge 2-Furnace MFC3 Set
Diameter Deviation Gauge 2-Furnace MFC3 Set
Diameter Deviation Gauge 2-Furnace MFC4 Set
Diameter Deviation Gauge 2-Furnace MFC4 Set
Diameter Deviation Gauge 2-Furnace MFC2 Set
Diameter Deviation Gauge 2-Furnace MFC2 Set
Diameter Deviation Gauge 2-Furnace DegC Set
Diameter Deviation Gauge 2-Furnace DegC Set
Diameter Deviation Gauge 2-UV 1 Intensity
Diameter Deviation Gauge 2-UV 1 Intensity
Diameter Deviation Gauge 2-UV 2 Intensity
Diameter Deviation Gauge 2-UV 2 Intensity
Diameter Deviation Gauge 2-UV1 Status
Diameter Deviation Gauge 2-UV1 Status
Diameter Deviation Gauge 2-UV2 Status
Diameter Deviation Gauge 2-UV2 Status
Diameter Deviation Gauge 2-Poly X Diameter
Diameter Deviation Gauge 2-Poly X Diameter
Diameter Deviation Gauge 2-Poly Y Diameter
Diameter Deviation Gauge 2-Poly Y Diameter
Correlation
0.050
0.025
0.000
−0.025
−0.050
−0.04
−0.02
0.00
0.02
0.04
35.0
35.5
36.0
36.5
37.0

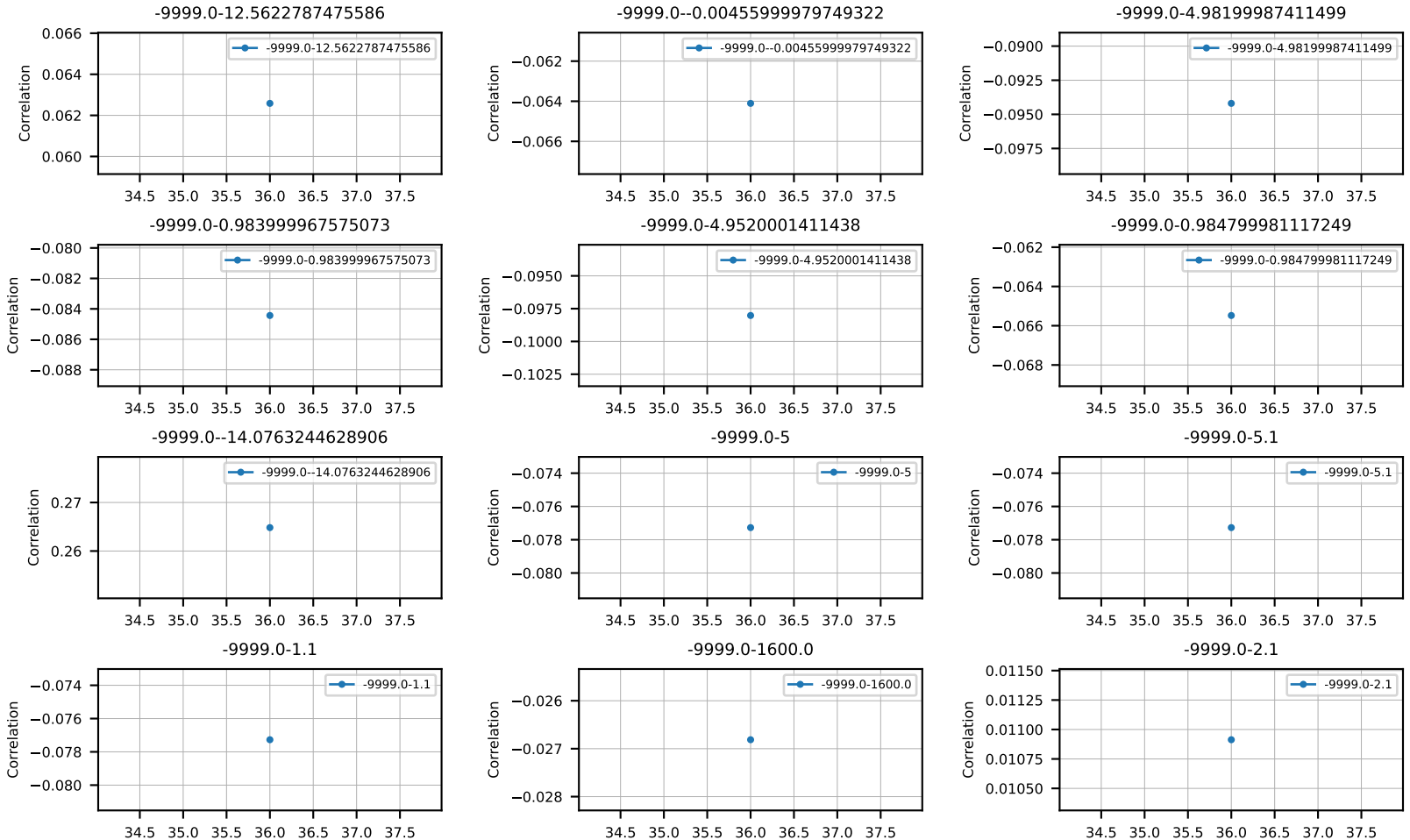

Diameter Deviation Gauge 2-Poly Major Value
Diameter Deviation Gauge 2-Poly Minor Value
Diameter Deviation Gauge 2-Diameter Deviation Gauge 2
Coated Inner Diameter-Bare Fibre Diameter
Coated Inner Diameter-Diameter Error
Coated Inner Diameter-Pf Process Position
Coated Inner Diameter-Capstan Speed
Coated Inner Diameter-Fibre Length
Coated Inner Diameter-Good Fibre State
Coated Inner Diameter-Furnace DegC Actual
Coated Inner Diameter-Furnace Power
Coated Inner Diameter-Preform Speed Actual
Correlation


Coated Inner Diameter-Furnace MFC1 Actual
Coated Inner Diameter-Furnace MFC2 Actual
Coated Inner Diameter-Furnace MFC3 Actual
Coated Inner Diameter-Furnace MFC4 Actual
Coated Inner Diameter-Cane Speed Actual
Coated Inner Diameter-Tension N
Coated Inner Diameter-Trend Marker
Coated Inner Diameter-Coated Outer Diameter
Coated Inner Diameter-Furnace MFC1 Set
Coated Inner Diameter-Furnace MFC3 Set
Coated Inner Diameter-Furnace MFC4 Set
Coated Inner Diameter-Furnace MFC2 Set
Correlation
0.050
0.025
0.000
−0.025
−0.050
35.0
35.5
36.0
36.5
37.0
−0.04
−0.02
0.00
0.02
0.04


Coated Inner Diameter-Furnace DegC Set
Coated Inner Diameter-UV 1 Intensity
Coated Inner Diameter-UV 2 Intensity
Coated Inner Diameter-UV1 Status
Coated Inner Diameter-UV2 Status
Coated Inner Diameter-Poly X Diameter
Coated Inner Diameter-Poly Y Diameter
Coated Inner Diameter-Poly Major Value
Coated Inner Diameter-Poly Minor Value
Coated Inner Diameter-Diameter Deviation Gauge 2
Coated Inner Diameter-Coated Inner Diameter
400.010009765625-400.010009765625
Correlation


400.010009765625--9999.0
400.010009765625--9999.0
Correlation
400.010009765625-0.0
400.010009765625-0.0
400.010009765625-0.0.1
400.010009765625-0.0.1
400.010009765625-1599.82177734375
400.010009765625-1599.82177734375
400.010009765625-12.5622787475586
400.010009765625-12.5622787475586
400.010009765625--0.00455999979749322
400.010009765625--0.00455999979749322
400.010009765625-4.98199987411499
400.010009765625-4.98199987411499
400.010009765625-0.983999967575073
400.010009765625-0.983999967575073
400.010009765625-4.9520001411438
400.010009765625-4.9520001411438
400.010009765625-0.984799981117249
400.010009765625-0.984799981117249
400.010009765625--14.0763244628906
400.010009765625--14.0763244628906
400.010009765625-5
400.010009765625-5
34.5 35.0 35.5 36.0 36.5 37.0 37.5


400.010009765625-5.1
400.010009765625-5.1
Correlation
0.054
0.052
0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
400.010009765625-1.1
400.010009765625-1.1
Correlation
0.054
0.052
0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
400.010009765625-1600.0
400.010009765625-1600.0
Correlation
−0.135
−0.140
−0.145
34.5 35.0 35.5 36.0 36.5 37.0 37.5
400.010009765625-2.1
400.010009765625-2.1
Correlation
−0.0125
−0.0130
−0.0135
34.5 35.0 35.5 36.0 36.5 37.0 37.5
400.010009765625-2.2
400.010009765625-2.2
Correlation
−0.0130
−0.0135
−0.0140
34.5 35.0 35.5 36.0 36.5 37.0 37.5
400.010009765625-0.009999999977648258
400.010009765625-0.009999999977648258
Correlation
0.41
0.40
0.39
0.38
34.5 35.0 35.5 36.0 36.5 37.0 37.5
400.010009765625-1.0
400.010009765625-1.0
Correlation
0.120
0.115
0.110
34.5 35.0 35.5 36.0 36.5 37.0 37.5
-9999.0-400.010009765625
-9999.0-400.010009765625
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
-9999.0--9999.0
-9999.0--9999.0
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
-9999.0-0.0
-9999.0-0.0
Correlation
0.24
0.23
0.22
34.5 35.0 35.5 36.0 36.5 37.0 37.5
-9999.0-0.0.1
-9999.0-0.0.1
Correlation
0.36
0.35
0.34
0.33
34.5 35.0 35.5 36.0 36.5 37.0 37.5
-9999.0-1599.82177734375
-9999.0-1599.82177734375
Correlation
−0.024
−0.025
−0.026
34.5 35.0 35.5 36.0 36.5 37.0 37.5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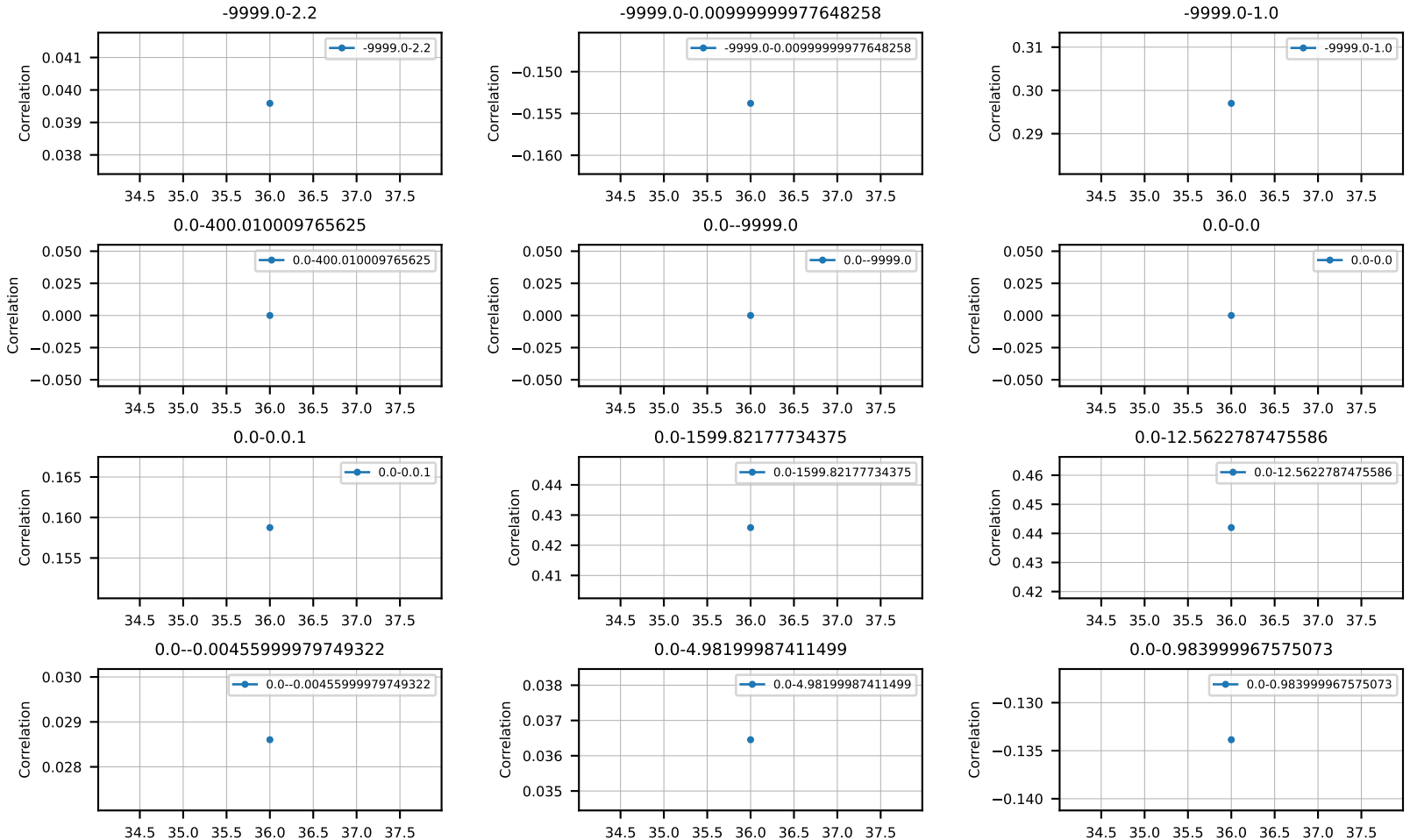
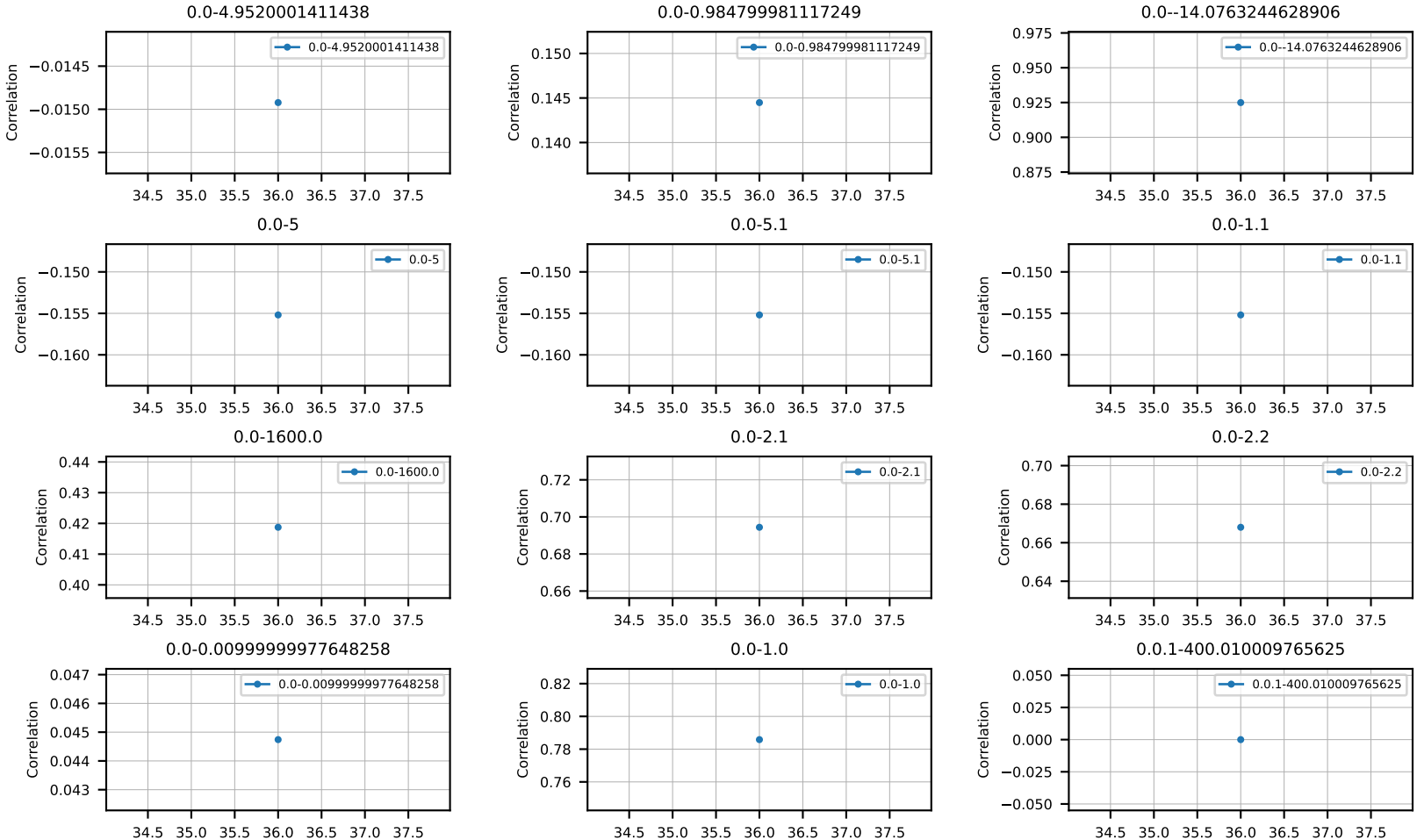
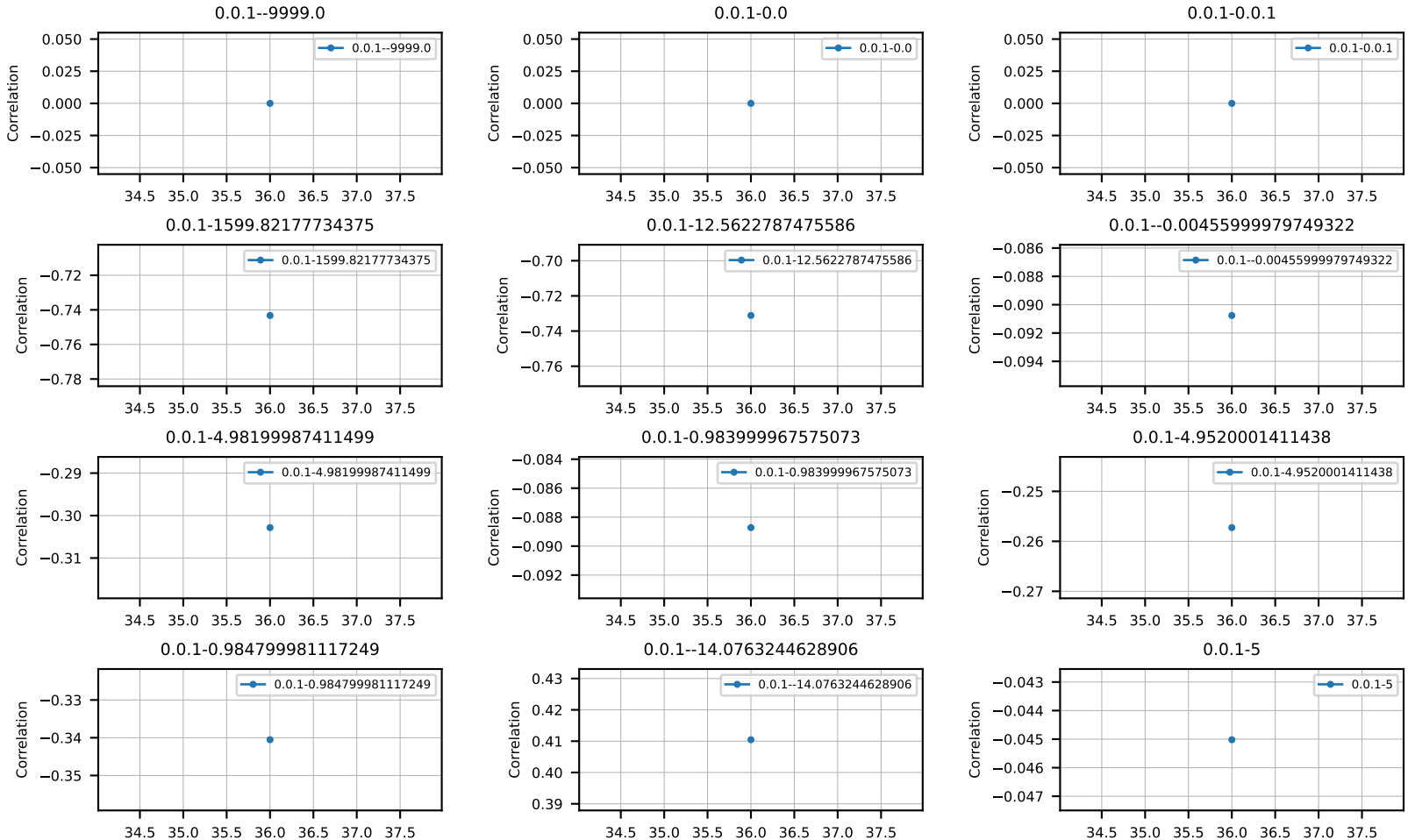
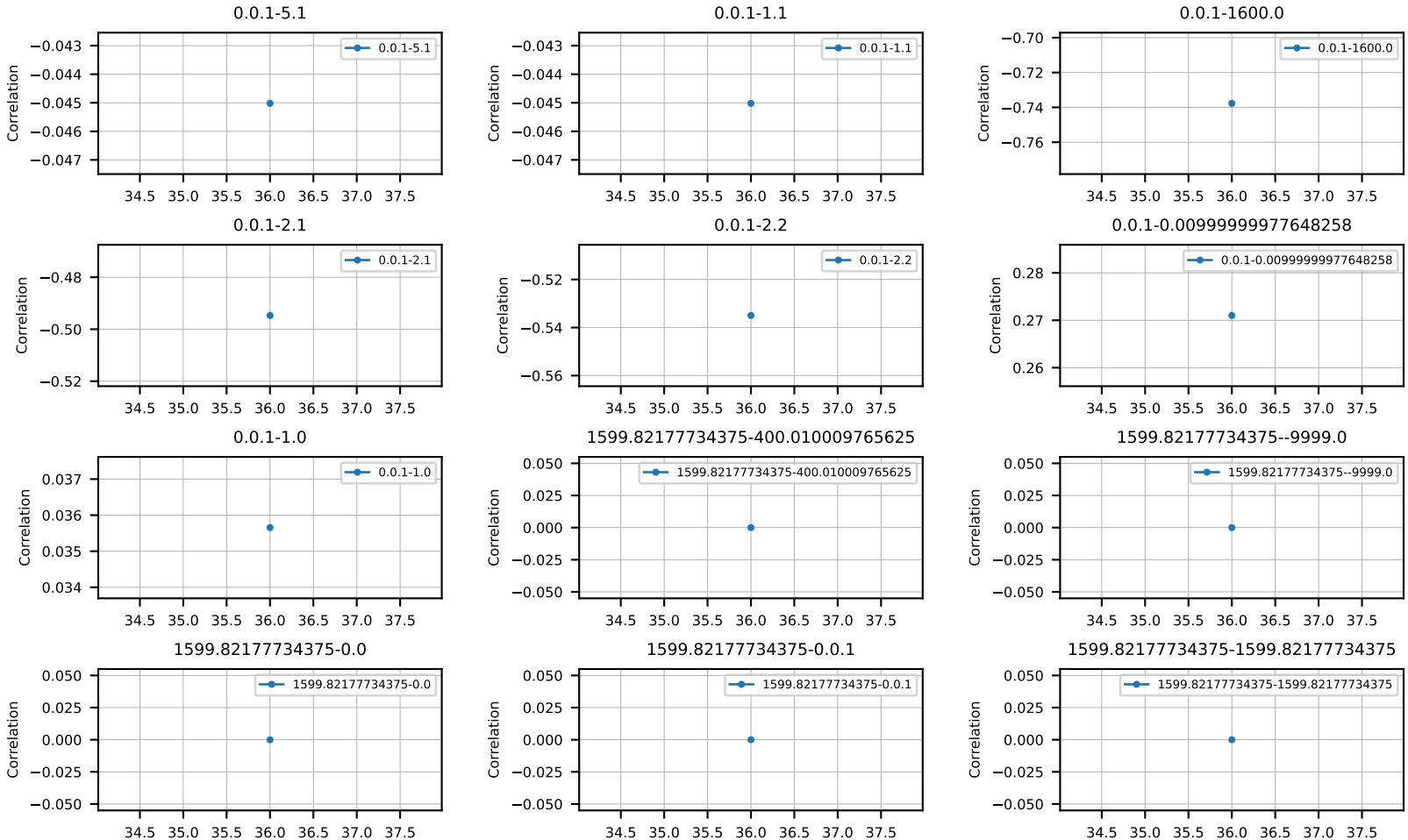
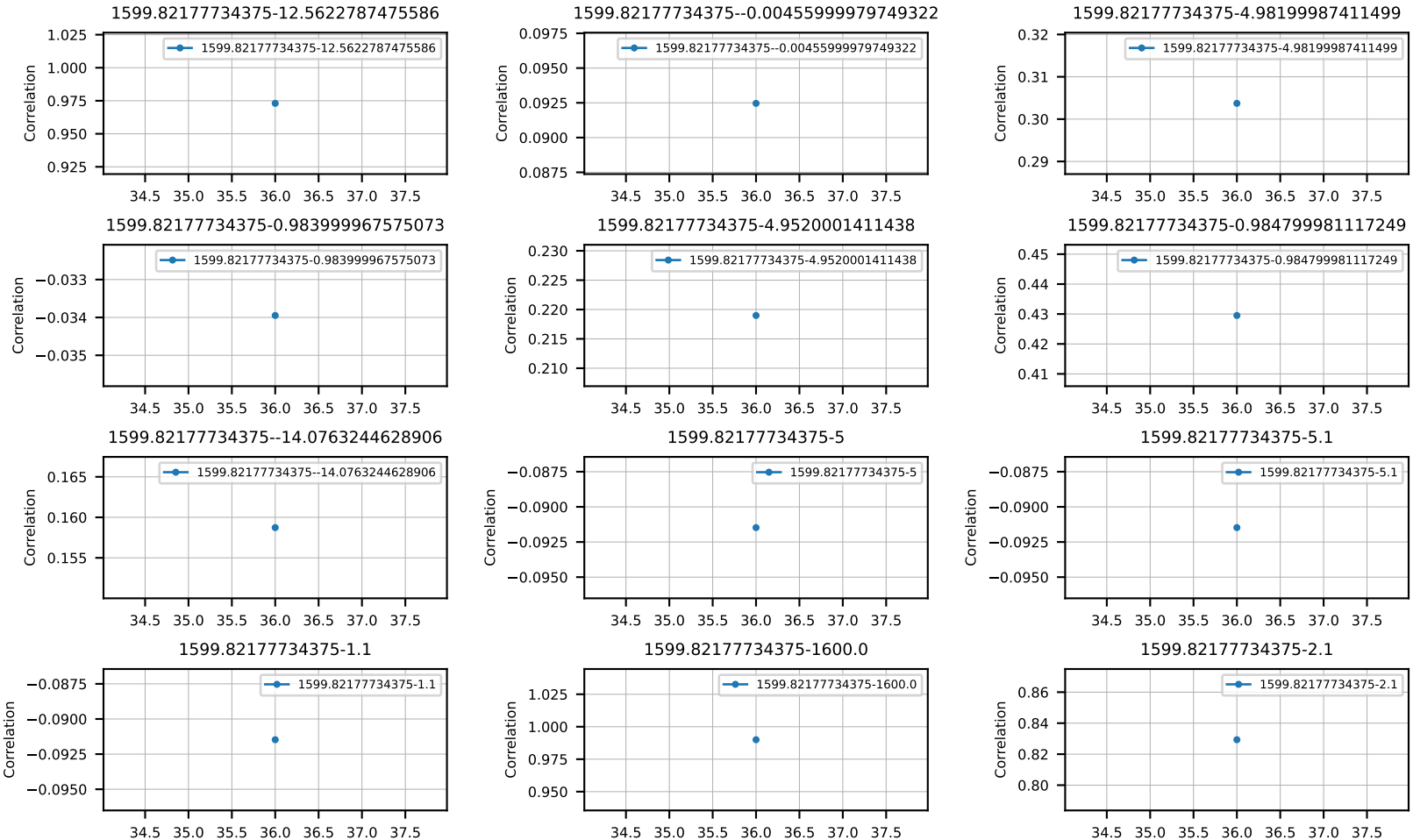
-9999.0--0.00455999979749322
-9999.0-4.98199987411499
-9999.0-0.983999967575073
-9999.0-4.9520001411438
-9999.0-0.984799981117249
-9999.0--14.0763244628906
-9999.0-5
-9999.0-5.1
-9999.0-1.1
-9999.0-1600.0
-9999.0-2.1
Correlation
34.5 35.0 35.5 36.0 36.5 37.0 37.5


-9999.0-2.2
-9999.0-2.2
-9999.0-0.00999999977648258
-9999.0-0.00999999977648258
-9999.0-1.0
-9999.0-1.0
0.0-400.010009765625
0.0-400.010009765625
0.0--9999.0
0.0--9999.0
0.0-0.0
0.0-0.0
0.0-0.0.1
0.0-0.0.1
0.0-1599.82177734375
0.0-1599.82177734375
0.0-12.5622787475586
0.0-12.5622787475586
0.0--0.00455999979749322
0.0--0.00455999979749322
0.0-4.98199987411499
0.0-4.98199987411499
0.0-0.983999967575073
0.0-0.983999967575073
Correlation
34.5 35.0 35.5 36.0 36.5 37.0 37.5


0.0-4.9520001411438
0.0-0.984799981117249
0.0--14.0763244628906
0.0-5
0.0-5.1
0.0-1.1
0.0-1600.0
0.0-2.1
0.0-2.2
0.0-0.00999999977648258
0.0-1.0
0.0.1-400.010009765625
Correlation
34.5 35.0 35.5 36.0 36.5 37.0 37.5


0.0.1--9999.0
0.0.1-0.0
0.0.1-0.0.1
0.0.1-1599.82177734375
0.0.1-12.5622787475586
0.0.1--0.00455999979749322
0.0.1-4.98199987411499
0.0.1-0.983999967575073
0.0.1-4.9520001411438
0.0.1-0.984799981117249
0.0.1--14.0763244628906
0.0.1-5
Correlation
34.5 35.0 35.5 36.0 36.5 37.0 37.5


0.0.1-5.1
0.0.1-5.1
Correlation
−0.043
−0.044
−0.045
−0.046
−0.047
34.5 35.0 35.5 36.0 36.5 37.0 37.5
0.0.1-1.1
0.0.1-1.1
Correlation
−0.043
−0.044
−0.045
−0.046
−0.047
34.5 35.0 35.5 36.0 36.5 37.0 37.5
0.0.1-1600.0
0.0.1-1600.0
Correlation
−0.70
−0.72
−0.74
−0.76
34.5 35.0 35.5 36.0 36.5 37.0 37.5
0.0.1-2.1
0.0.1-2.1
Correlation
−0.48
−0.50
−0.52
34.5 35.0 35.5 36.0 36.5 37.0 37.5
0.0.1-2.2
0.0.1-2.2
Correlation
−0.52
−0.54
−0.56
34.5 35.0 35.5 36.0 36.5 37.0 37.5
0.0.1-0.00999999977648258
0.0.1-0.00999999977648258
Correlation
0.28
0.27
0.26
34.5 35.0 35.5 36.0 36.5 37.0 37.5
0.0.1-1.0
0.0.1-1.0
Correlation
0.037
0.036
0.035
0.034
34.5 35.0 35.5 36.0 36.5 37.0 37.5
1599.82177734375-400.010009765625
1599.82177734375-400.010009765625
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
1599.82177734375--9999.0
1599.82177734375--9999.0
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
1599.82177734375-0.0
1599.82177734375-0.0
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
1599.82177734375-0.0.1
1599.82177734375-0.0.1
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
1599.82177734375-1599.82177734375
1599.82177734375-1599.82177734375
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5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1599.82177734375--0.00455999979749322
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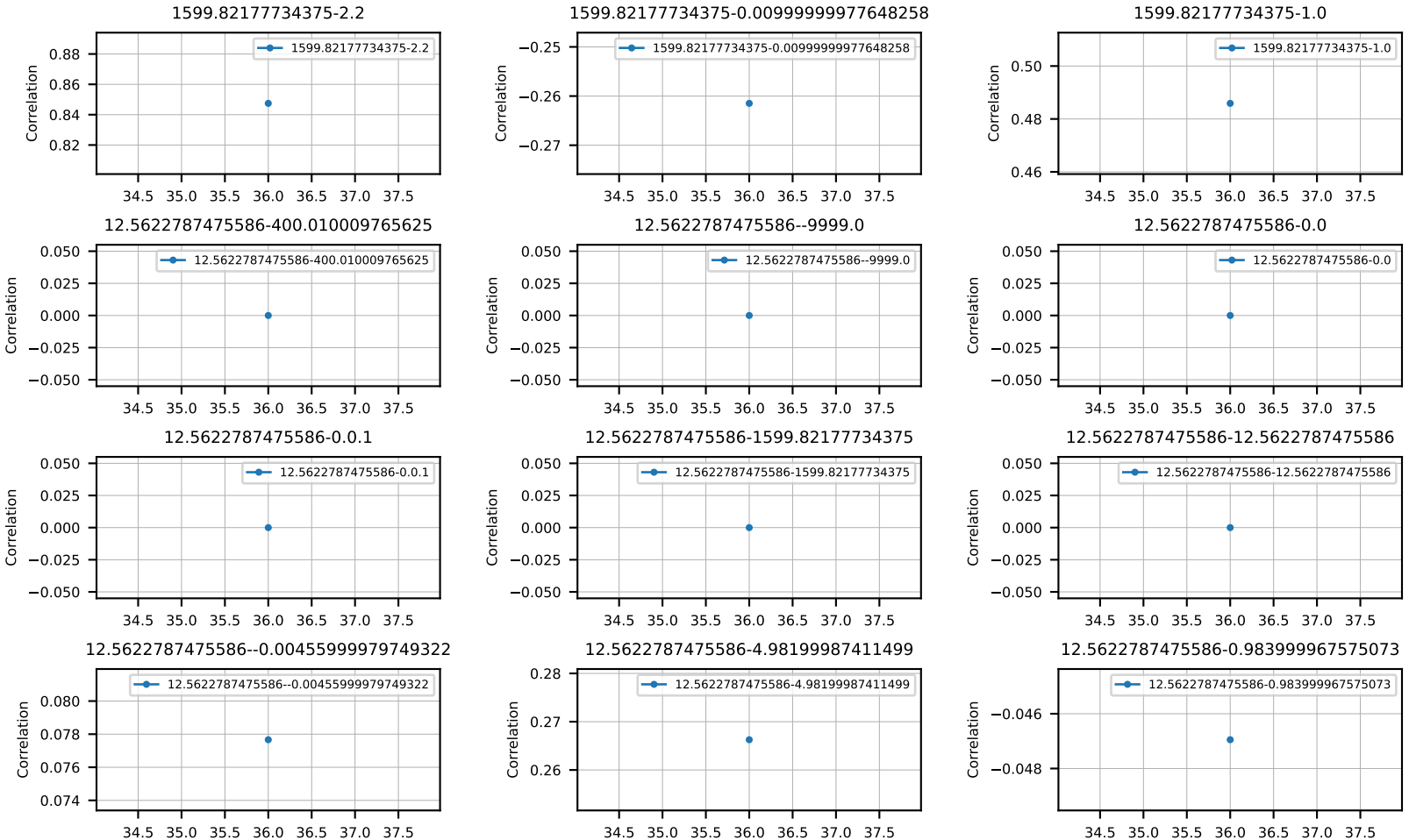
1599.82177734375-0.984799981117249
1599.82177734375-0.984799981117249
1599.82177734375--14.0763244628906
1599.82177734375--14.0763244628906
1599.82177734375-5
1599.82177734375-5
1599.82177734375-5.1
1599.82177734375-5.1
1599.82177734375-1.1
1599.82177734375-1.1
1599.82177734375-1600.0
1599.82177734375-1600.0
1599.82177734375-2.1
1599.82177734375-2.1
Correlation


1599.82177734375-2.2
1599.82177734375-2.2
Correlation
0.88
0.86
0.84
0.82
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1599.82177734375-0.00999999977648258
1599.82177734375-0.00999999977648258
Correlation
−0.25
−0.26
−0.27
34.5 35.0 35.5 36.0 36.5 37.0 37.5
1599.82177734375-1.0
1599.82177734375-1.0
Correlation
0.50
0.48
0.46
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586-400.010009765625
12.5622787475586-400.010009765625
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586--9999.0
12.5622787475586--9999.0
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586-0.0
12.5622787475586-0.0
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586-0.0.1
12.5622787475586-0.0.1
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586-1599.82177734375
12.5622787475586-1599.82177734375
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586-12.5622787475586
12.5622787475586-12.5622787475586
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586--0.00455999979749322
12.5622787475586--0.00455999979749322
Correlation
0.080
0.078
0.076
0.074
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586-4.98199987411499
12.5622787475586-4.98199987411499
Correlation
0.28
0.27
0.26
34.5 35.0 35.5 36.0 36.5 37.0 37.5
12.5622787475586-0.983999967575073
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Correlation
−0.046
−0.048
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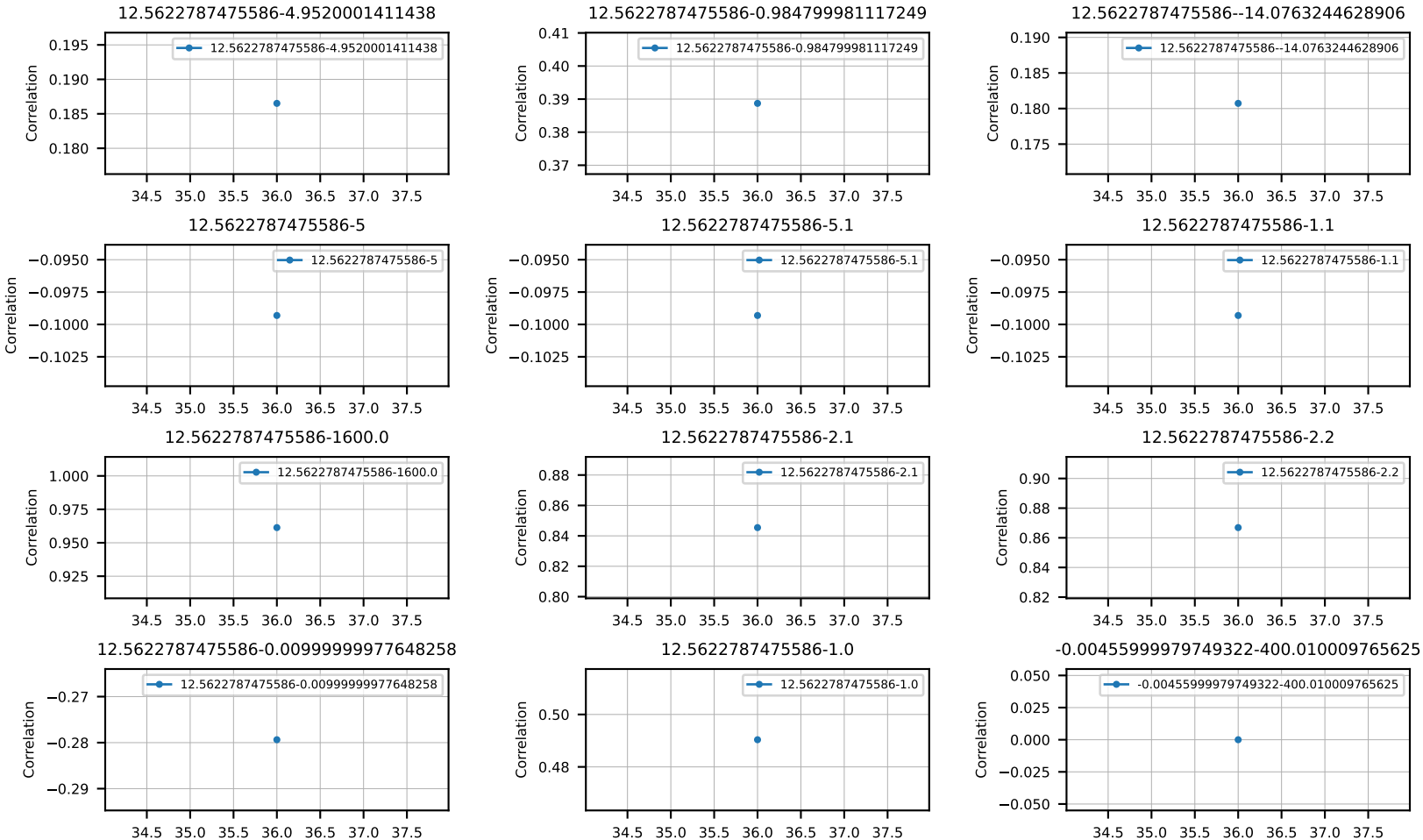
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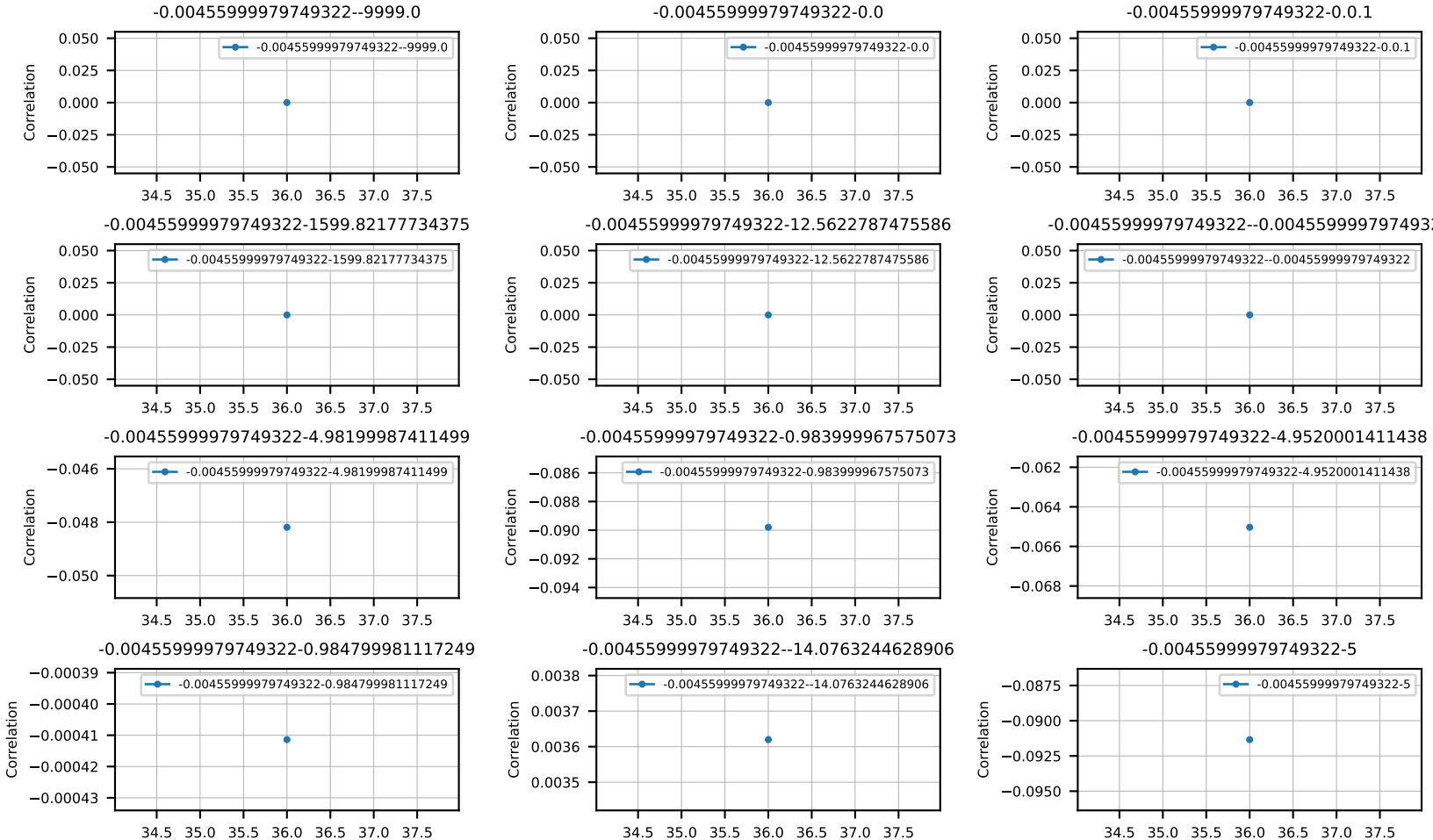
12.5622787475586-4.9520001411438
Correlation
12.5622787475586-0.984799981117249
12.5622787475586-0.984799981117249
Correlation
12.5622787475586--14.0763244628906
12.5622787475586--14.0763244628906
Correlation
12.5622787475586-5
12.5622787475586-5
Correlation
12.5622787475586-5.1
12.5622787475586-5.1
Correlation
12.5622787475586-1.1
12.5622787475586-1.1
Correlation
12.5622787475586-1600.0
12.5622787475586-1600.0
Correlation
12.5622787475586-2.1
12.5622787475586-2.1
Correlation
12.5622787475586-2.2
12.5622787475586-2.2
Correlation
12.5622787475586-0.00999999977648258
12.5622787475586-0.00999999977648258
Correlation
12.5622787475586-1.0
12.5622787475586-1.0
Correlation
-0.00455999979749322-400.010009765625
-0.00455999979749322-400.010009765625
Correlation
34.5 35.0 35.5 36.0 36.5 37.0 37.5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-0.00455999979749322-0.0.1
-0.00455999979749322-1599.82177734375
-0.00455999979749322-12.5622787475586
-0.00455999979749322--0.00455999979749322
-0.00455999979749322-4.98199987411499
-0.00455999979749322-0.983999967575073
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-0.00455999979749322-0.984799981117249
-0.00455999979749322--14.0763244628906
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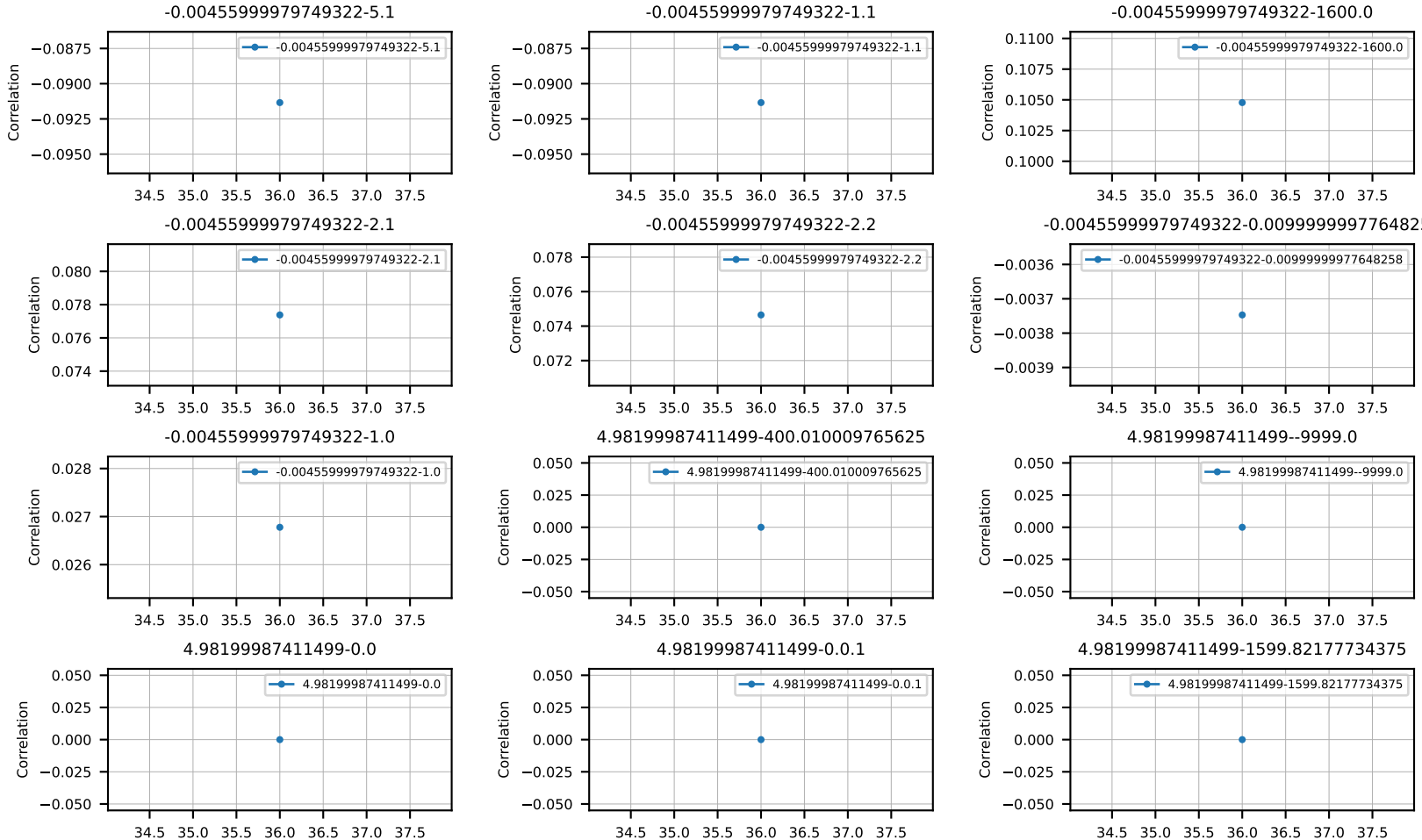
Correlation
34.5 35.0 35.5 36.0 36.5 37.0 37.5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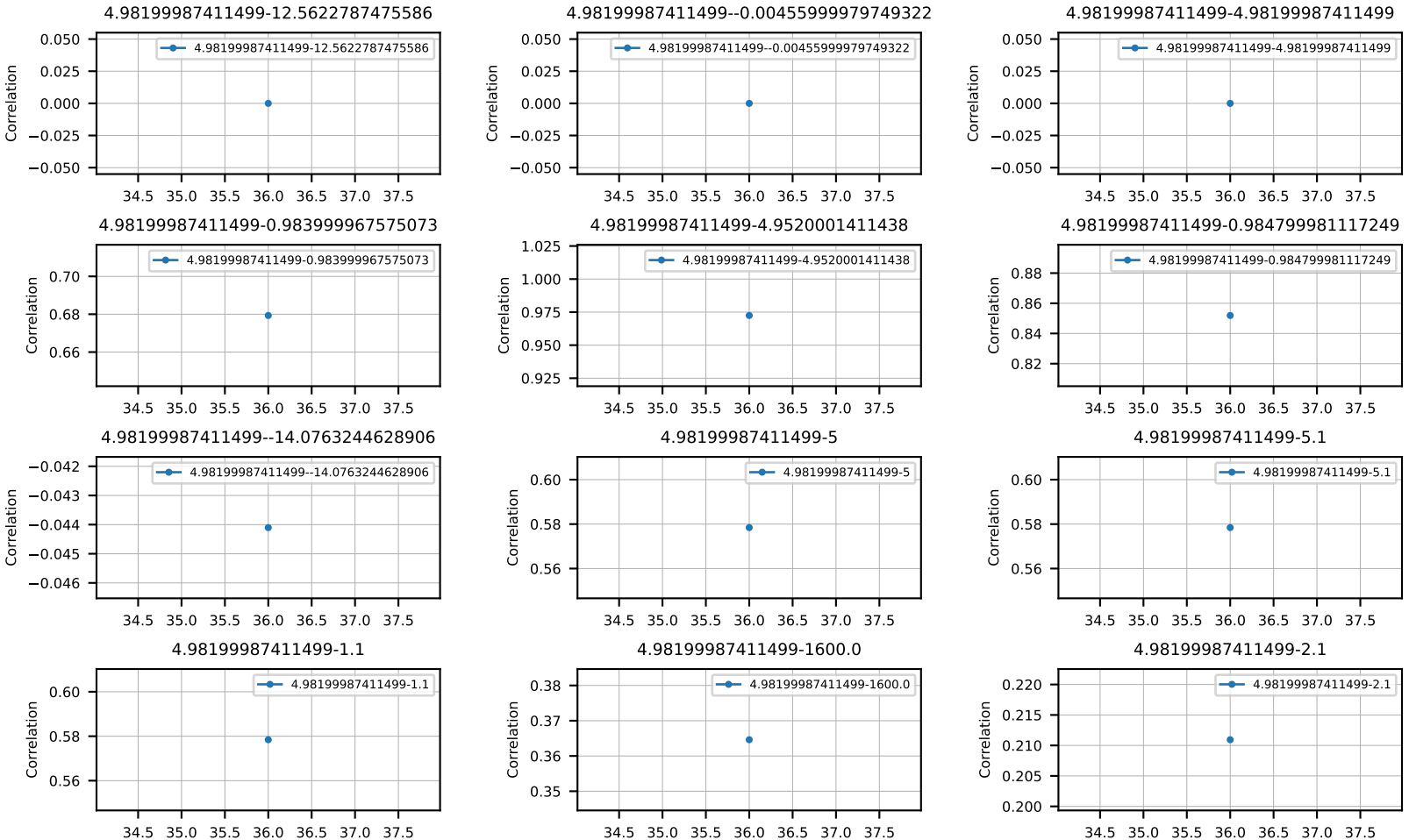
-0.00455999979749322-1.1
-0.00455999979749322-1600.0
-0.00455999979749322-2.1
-0.00455999979749322-2.2
-0.00455999979749322-0.00999999977648258
-0.00455999979749322-1.0
4.98199987411499-400.010009765625
4.98199987411499--9999.0
4.98199987411499-0.0
4.98199987411499-0.0.1
4.98199987411499-1599.82177734375
Correlation
34.5 35.0 35.5 36.0 36.5 37.0 37.5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4.98199987411499--0.00455999979749322
4.98199987411499-4.98199987411499
4.98199987411499-0.983999967575073
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4.98199987411499-0.984799981117249
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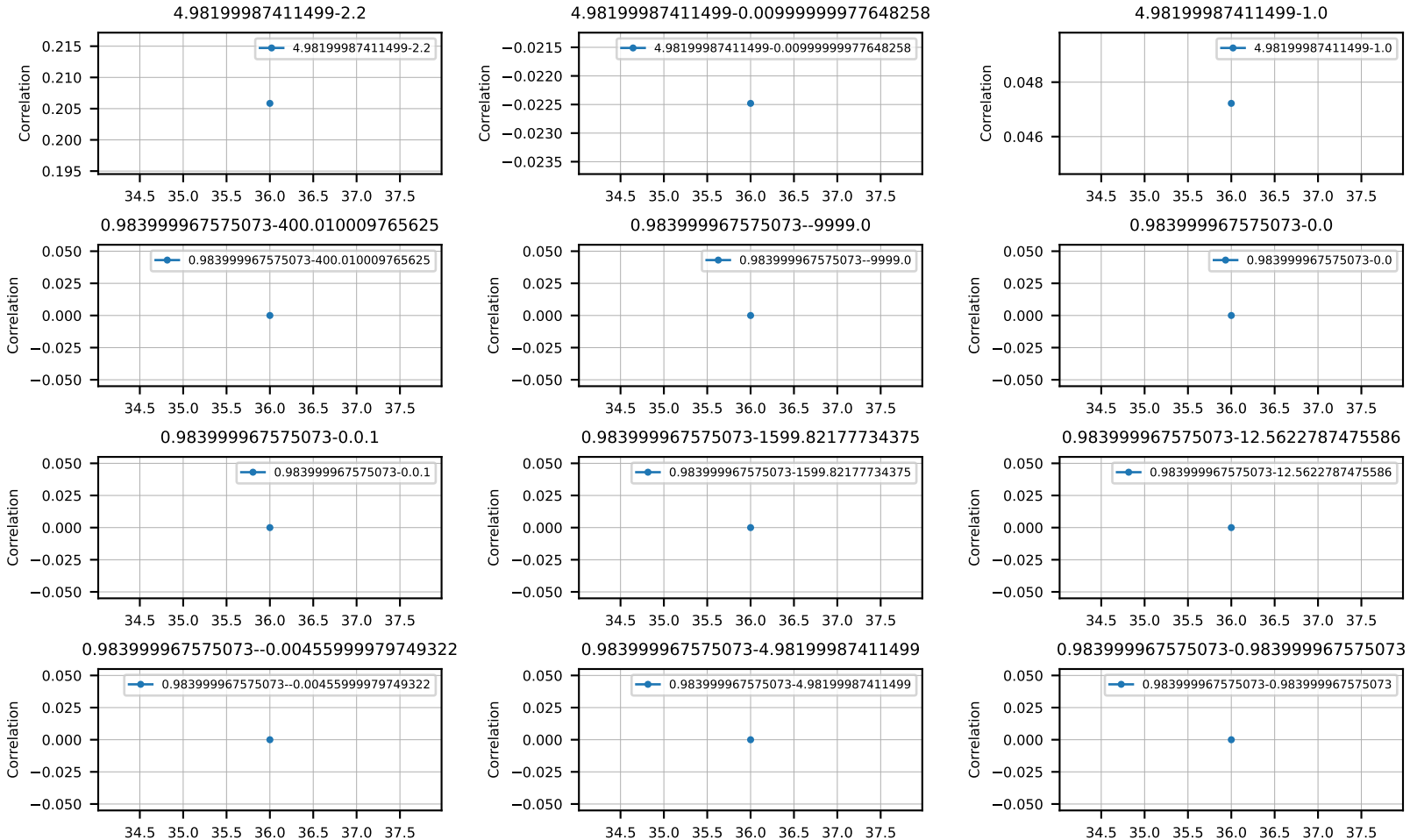
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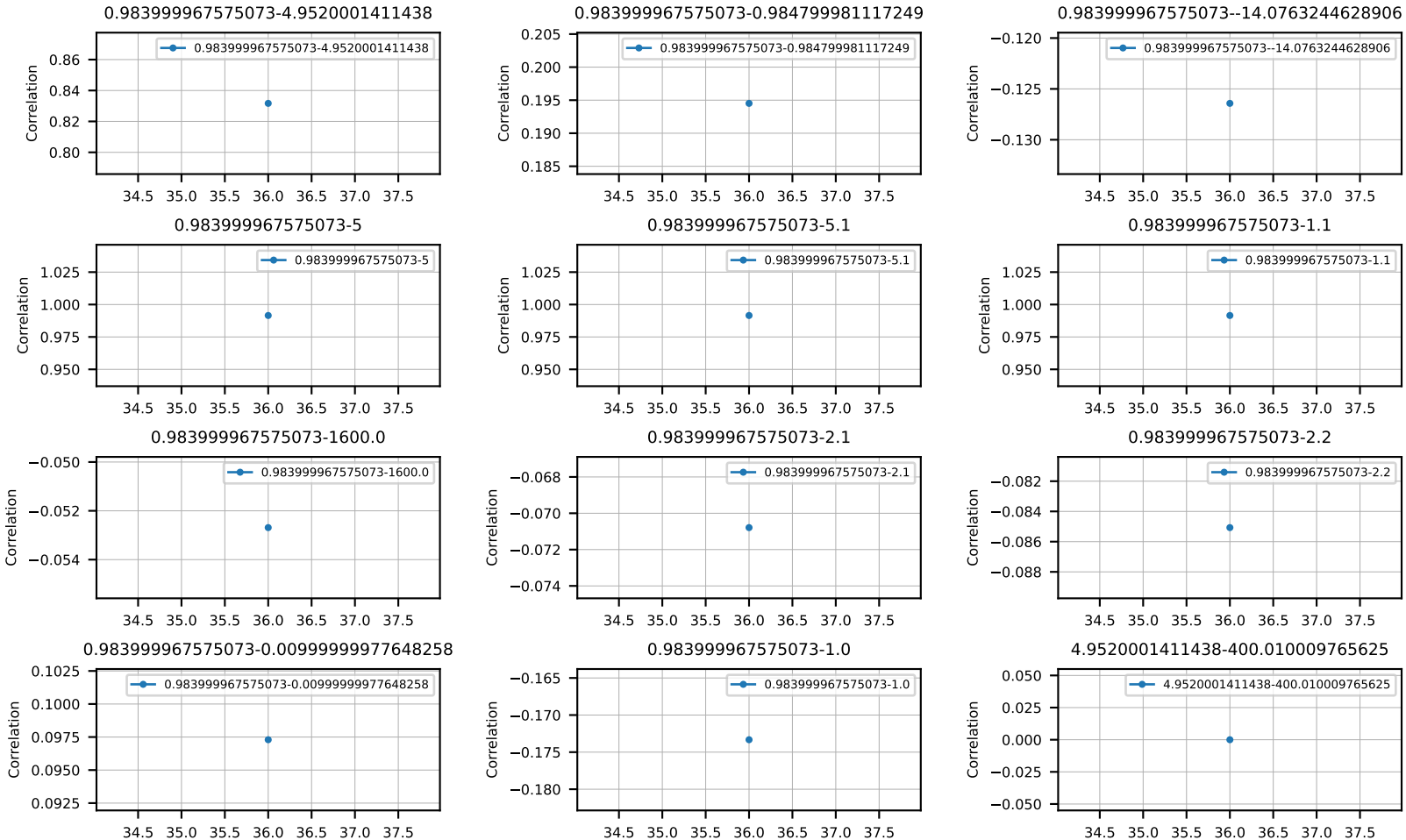
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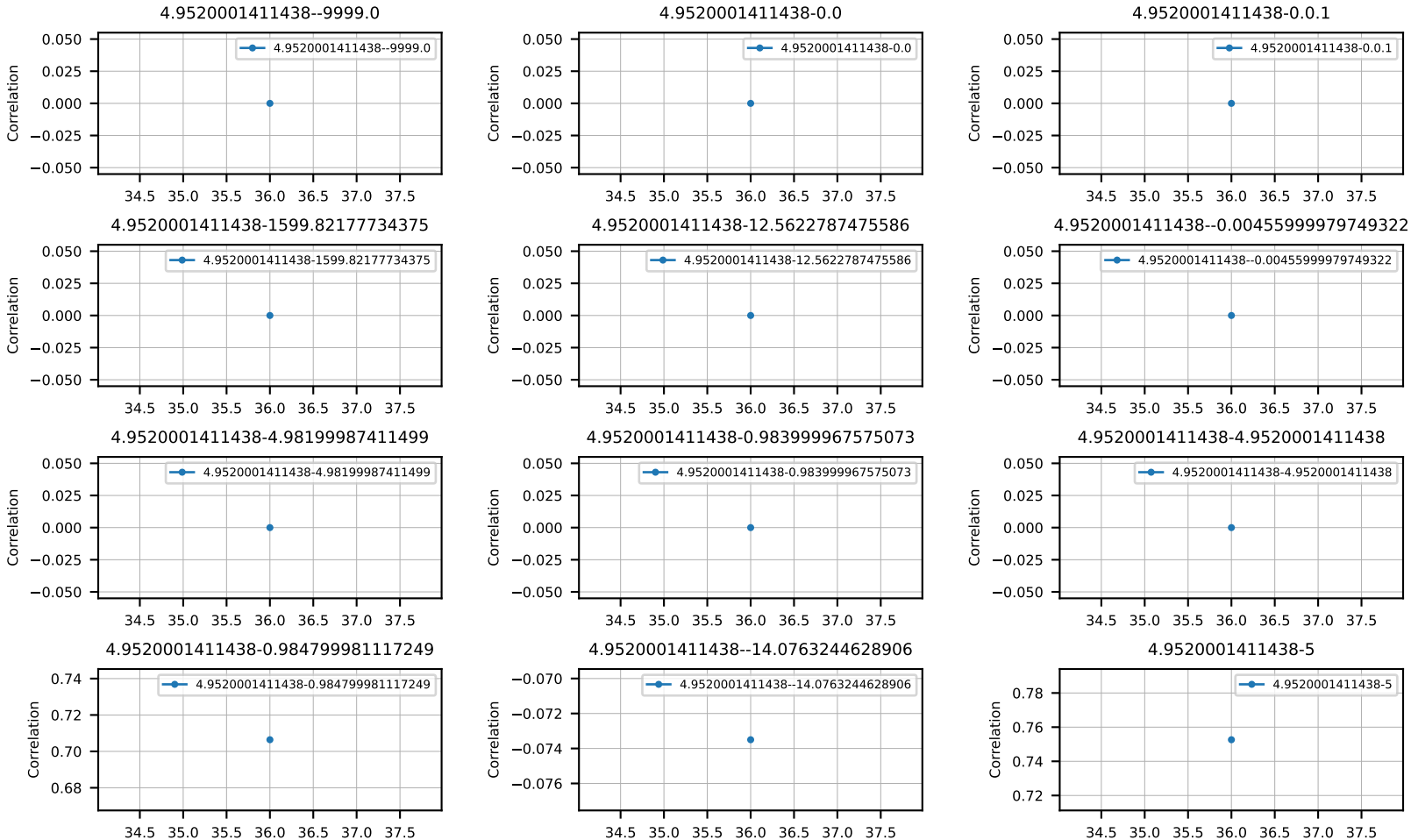
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Correlation
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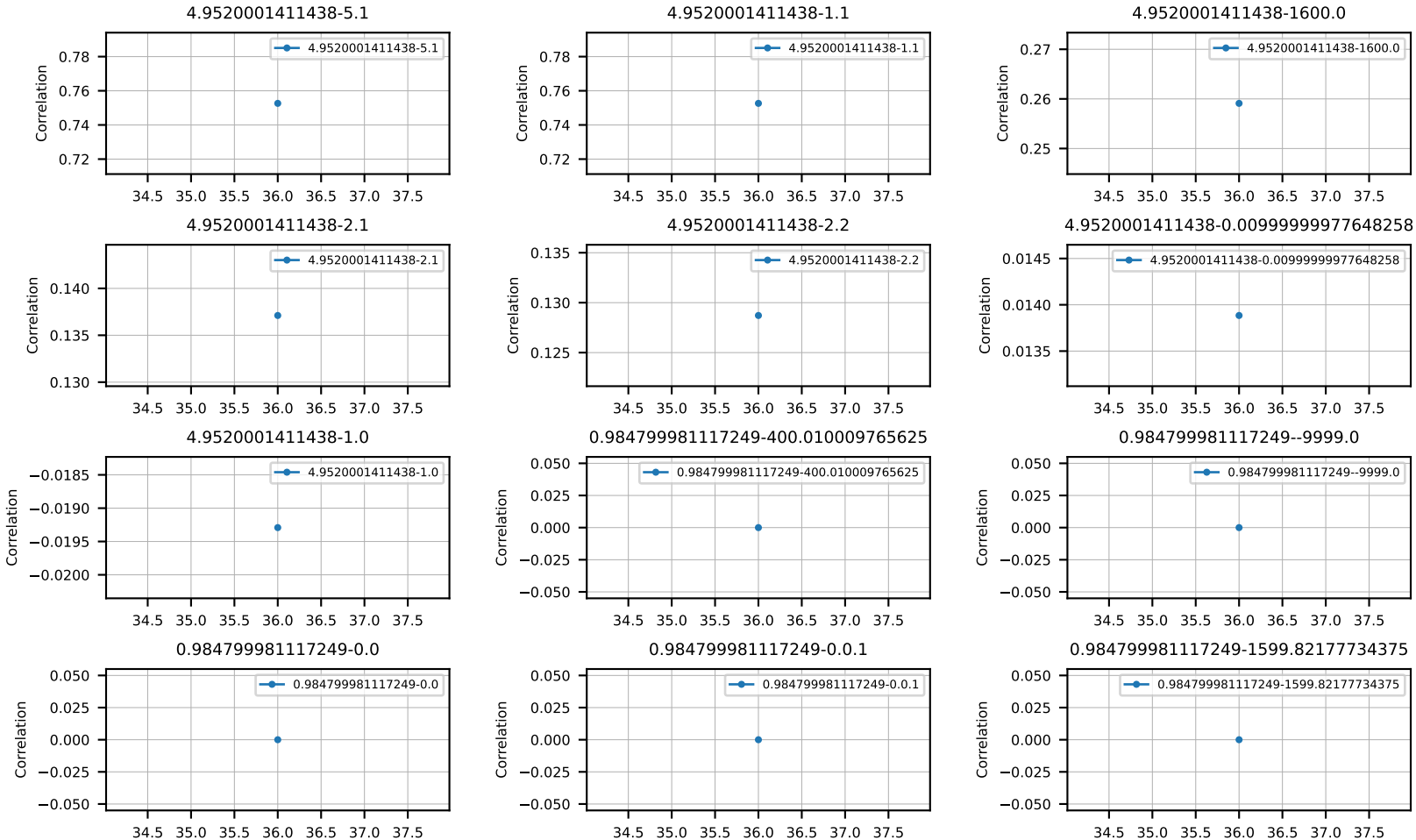
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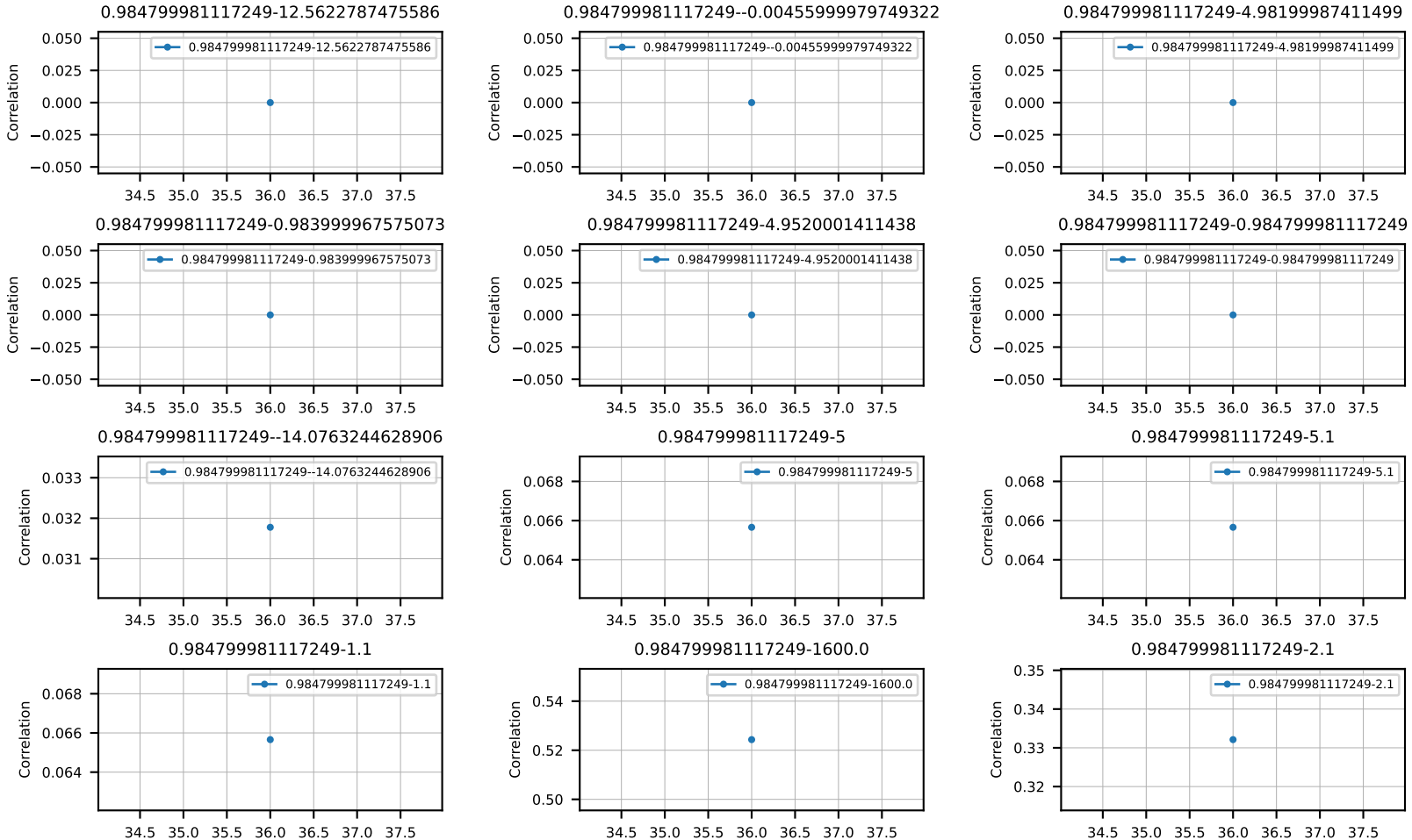
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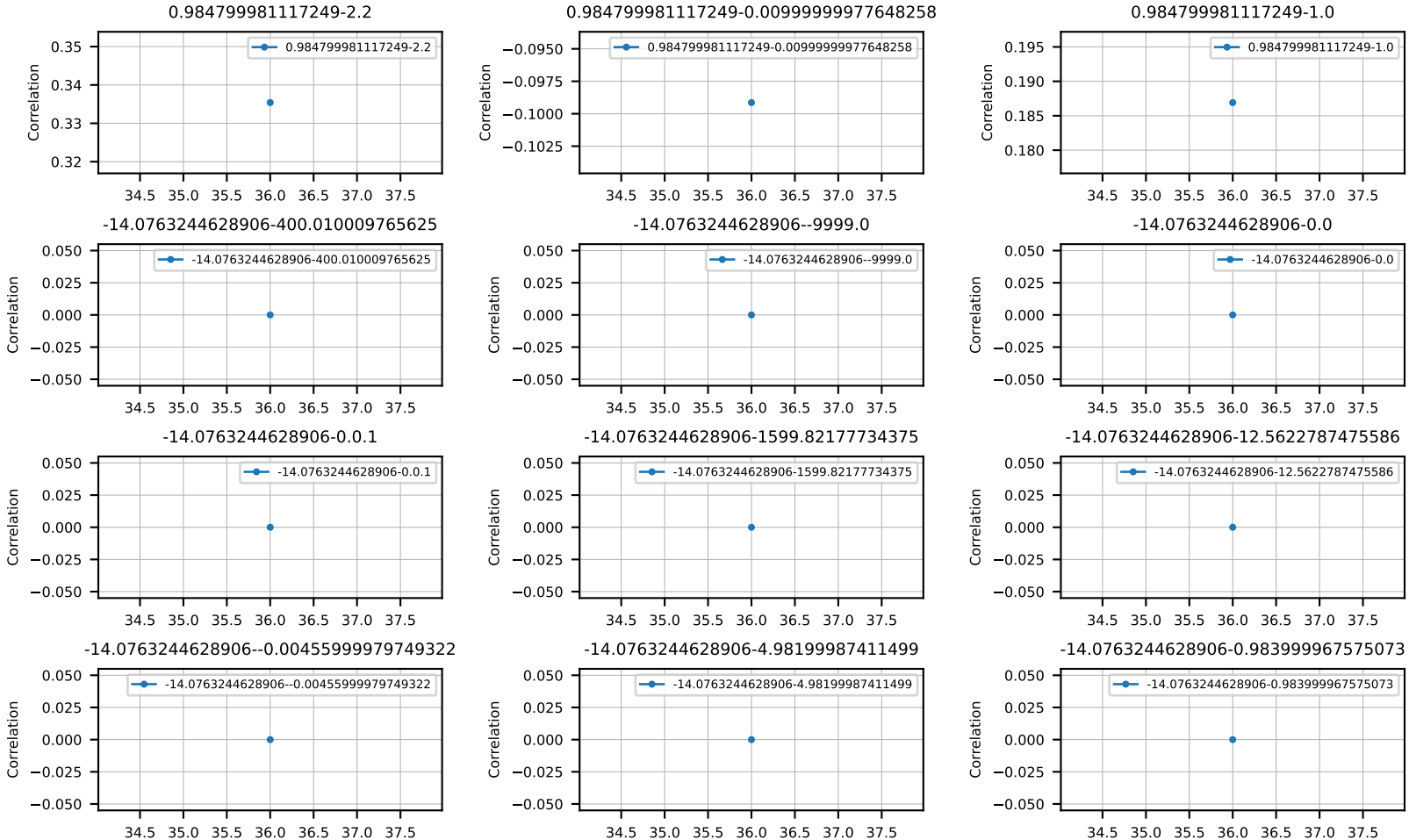
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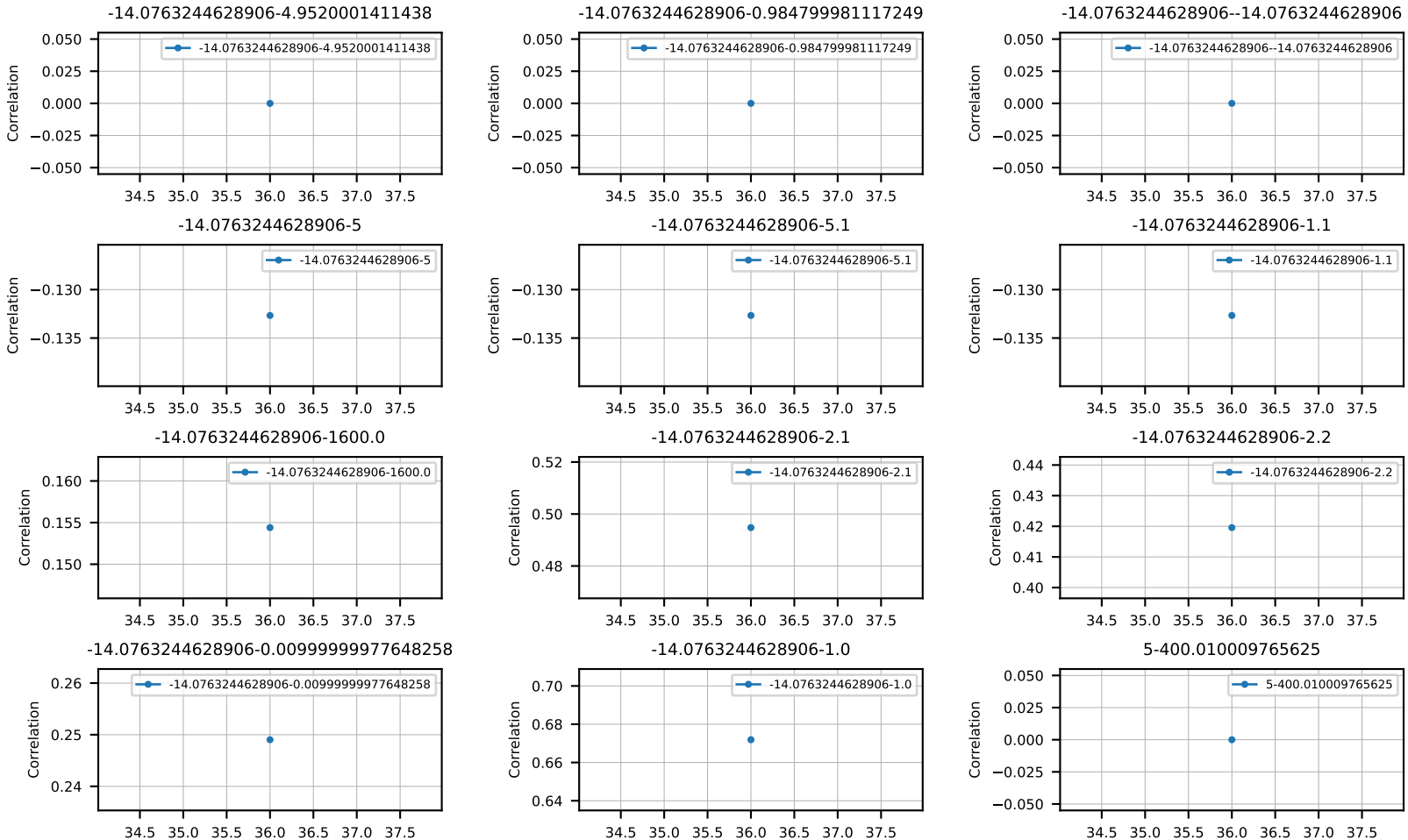
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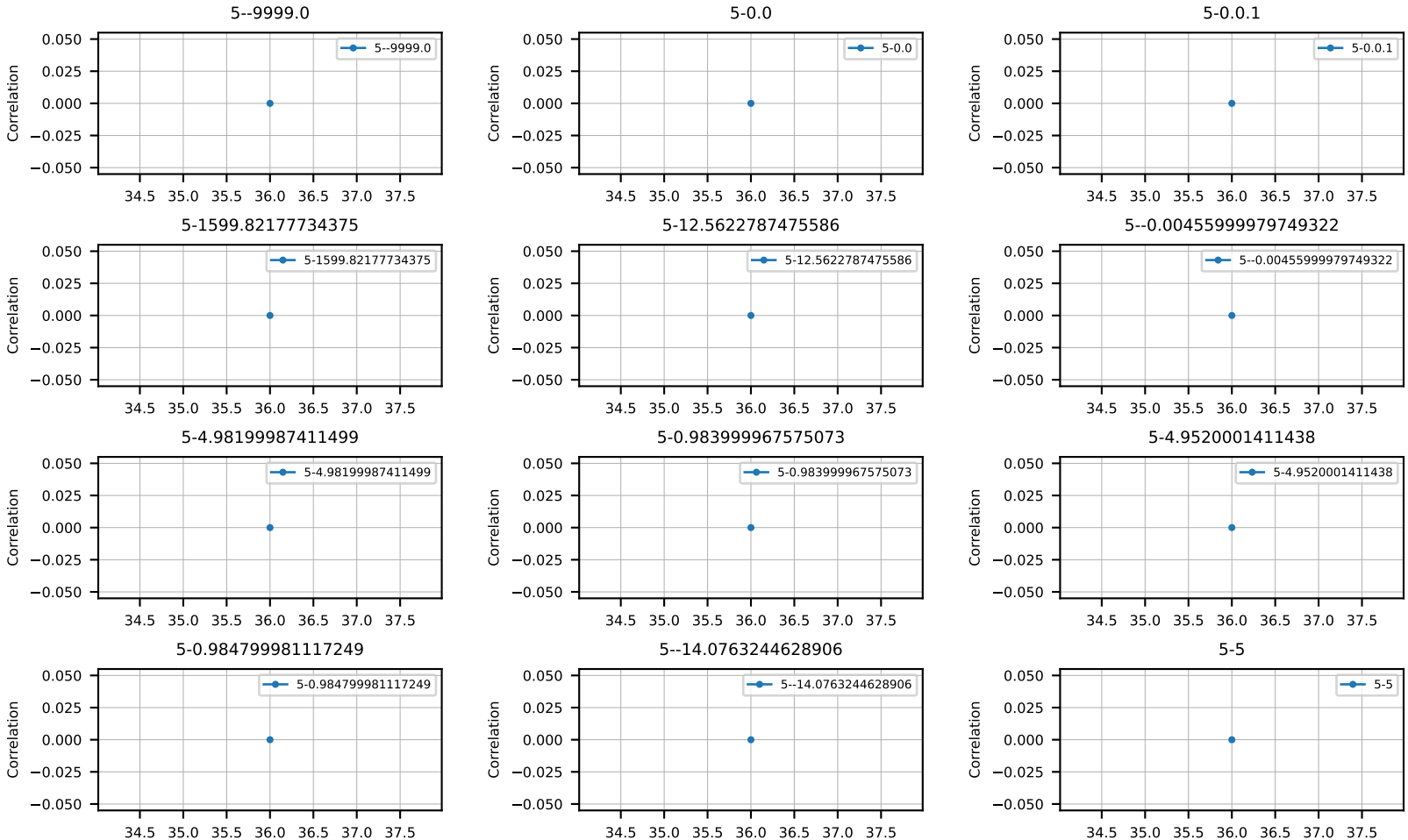
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5-5
Correlation
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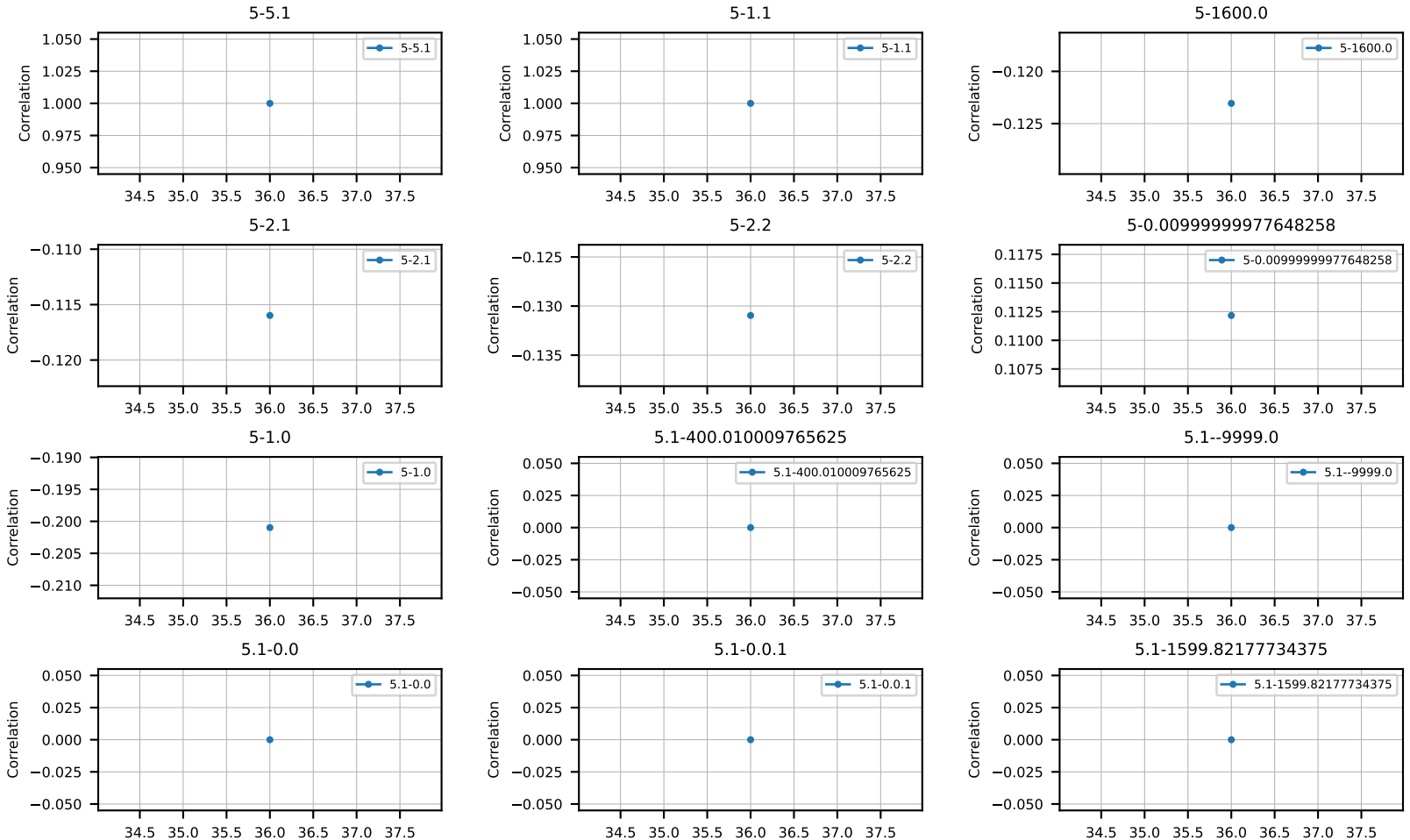
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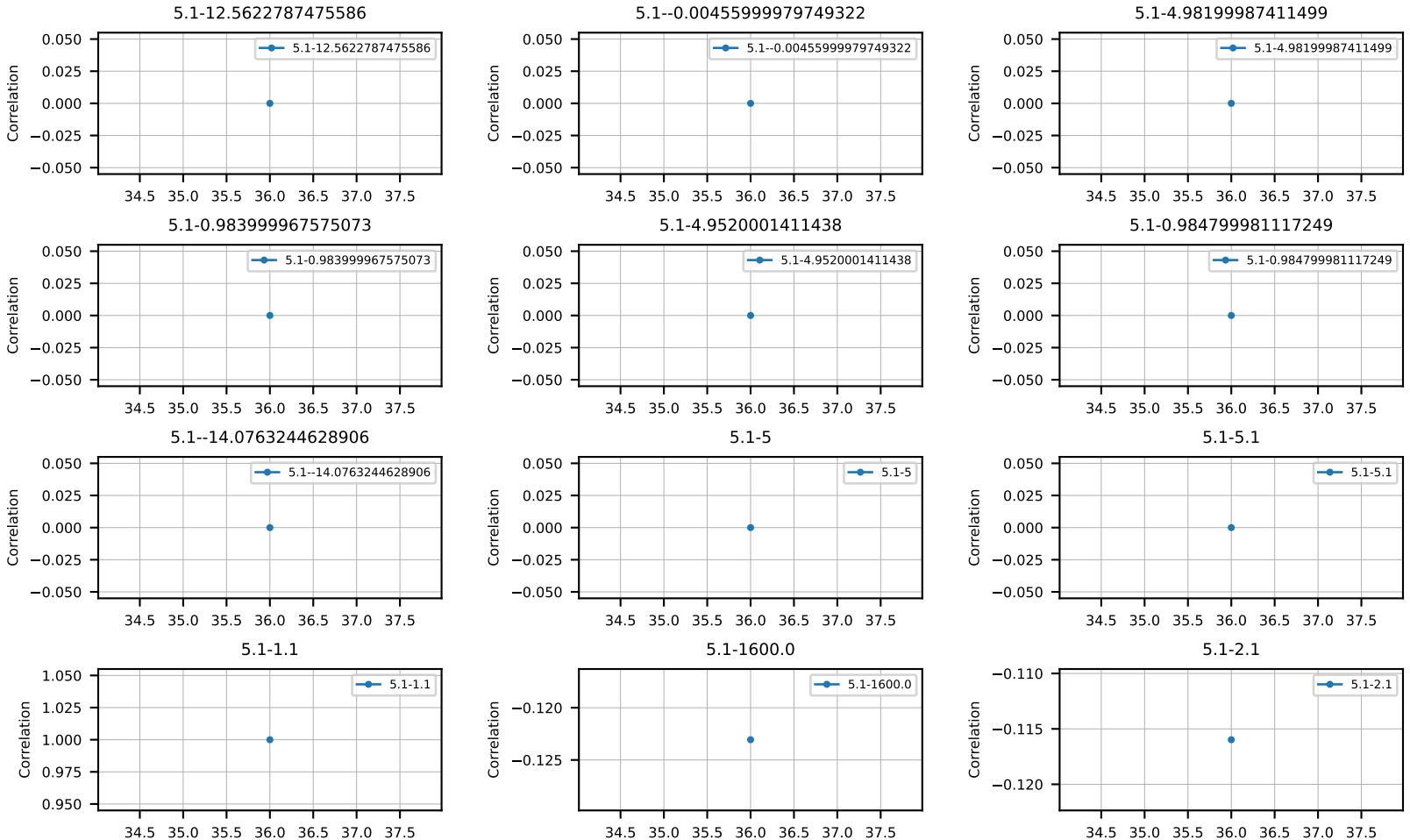
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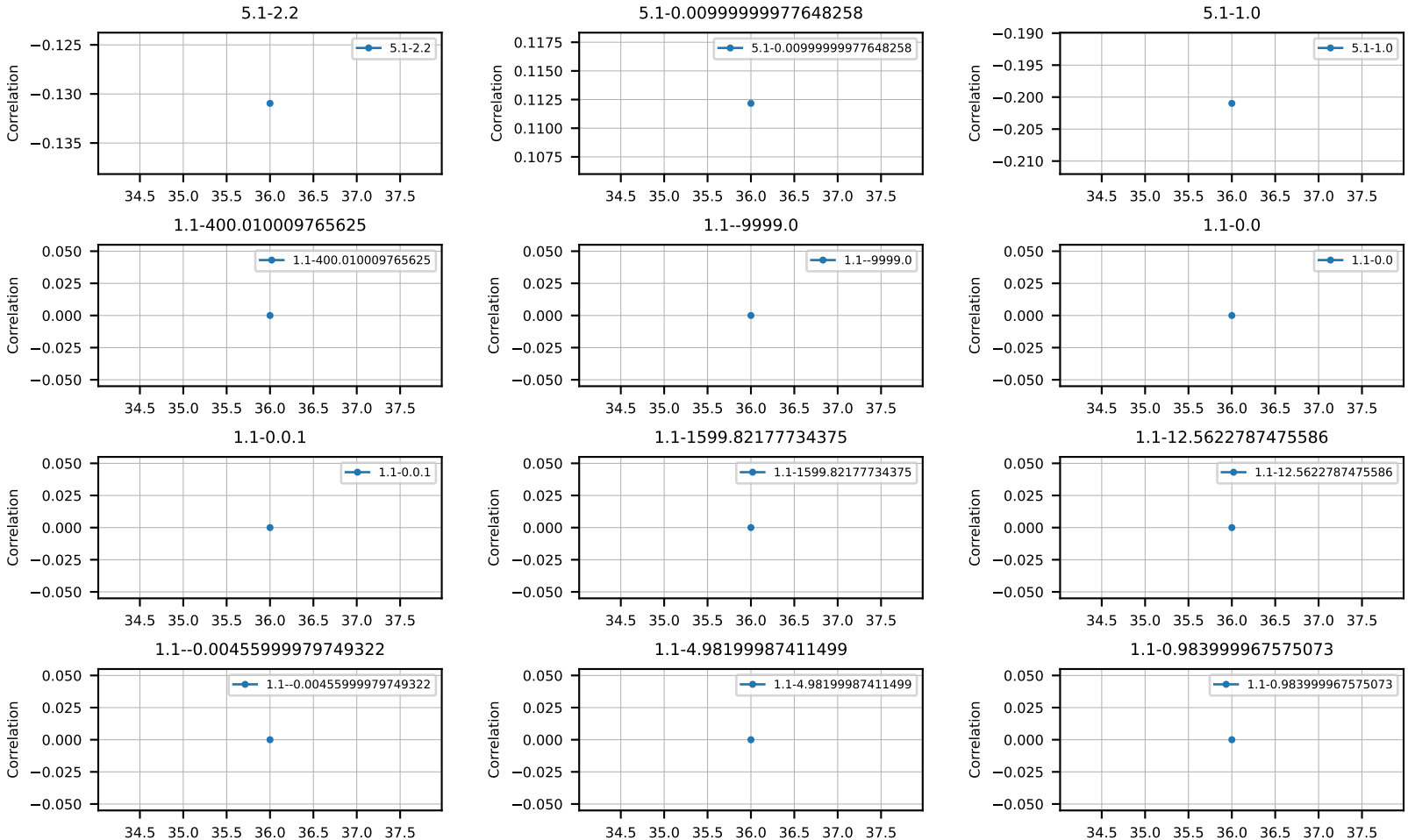
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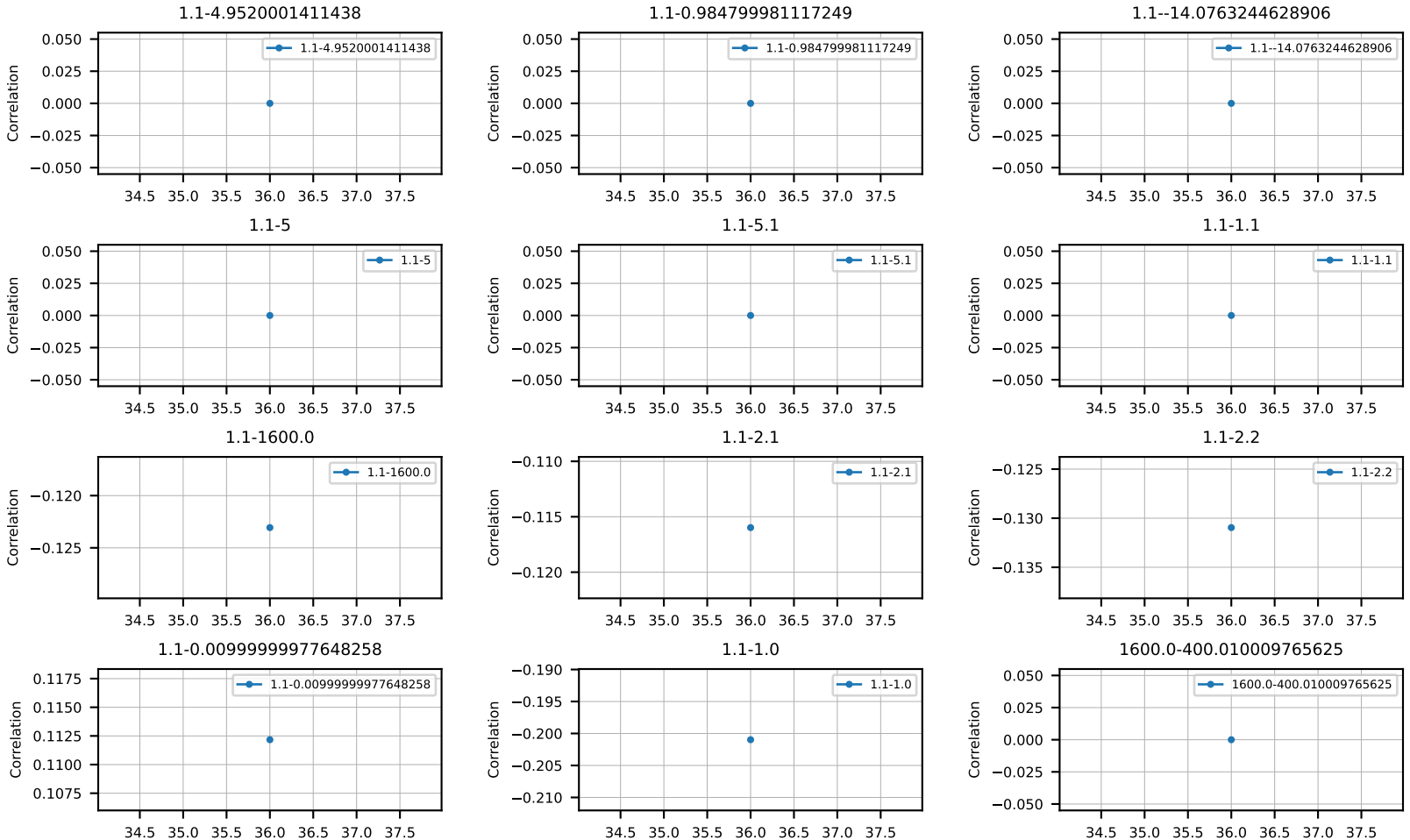
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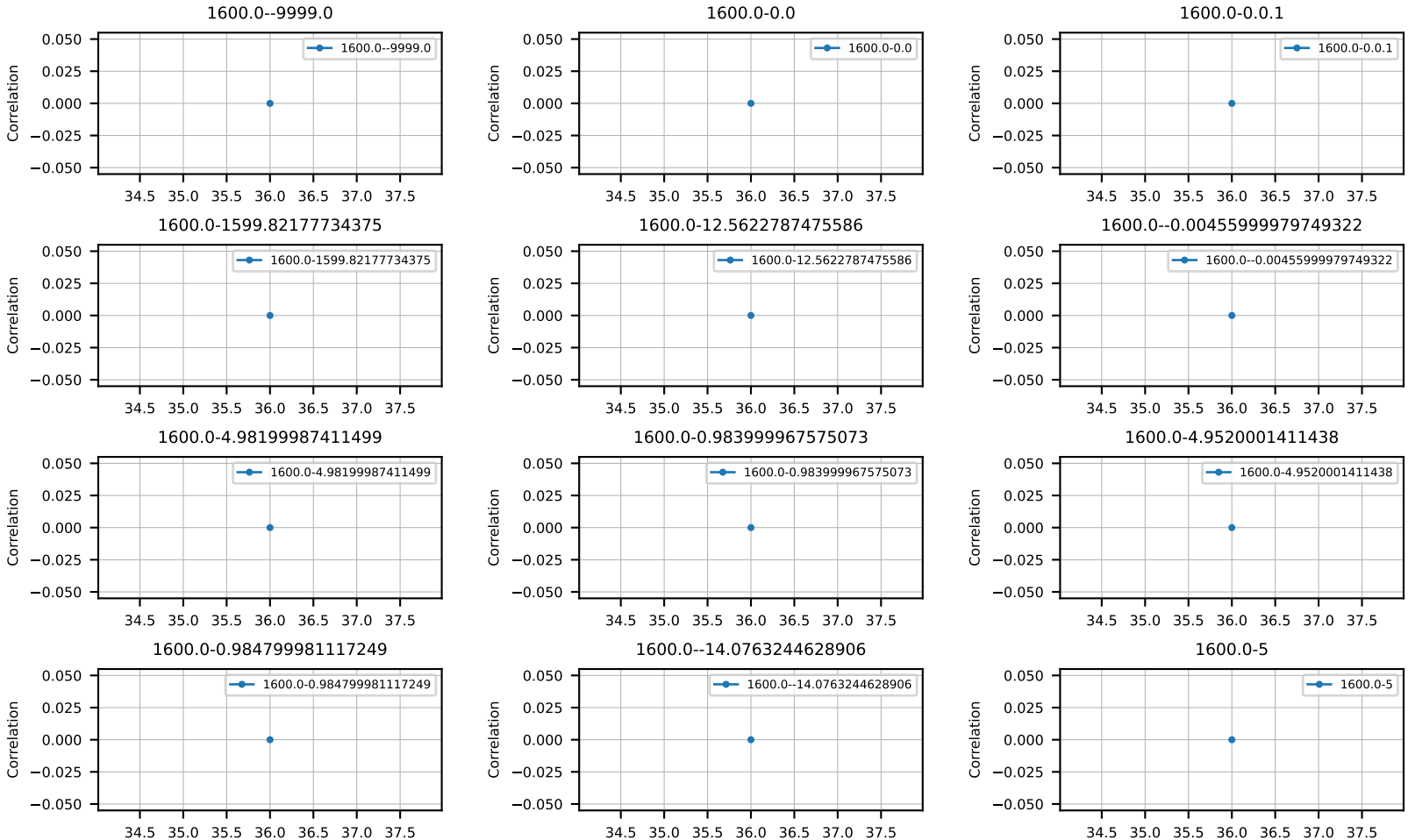
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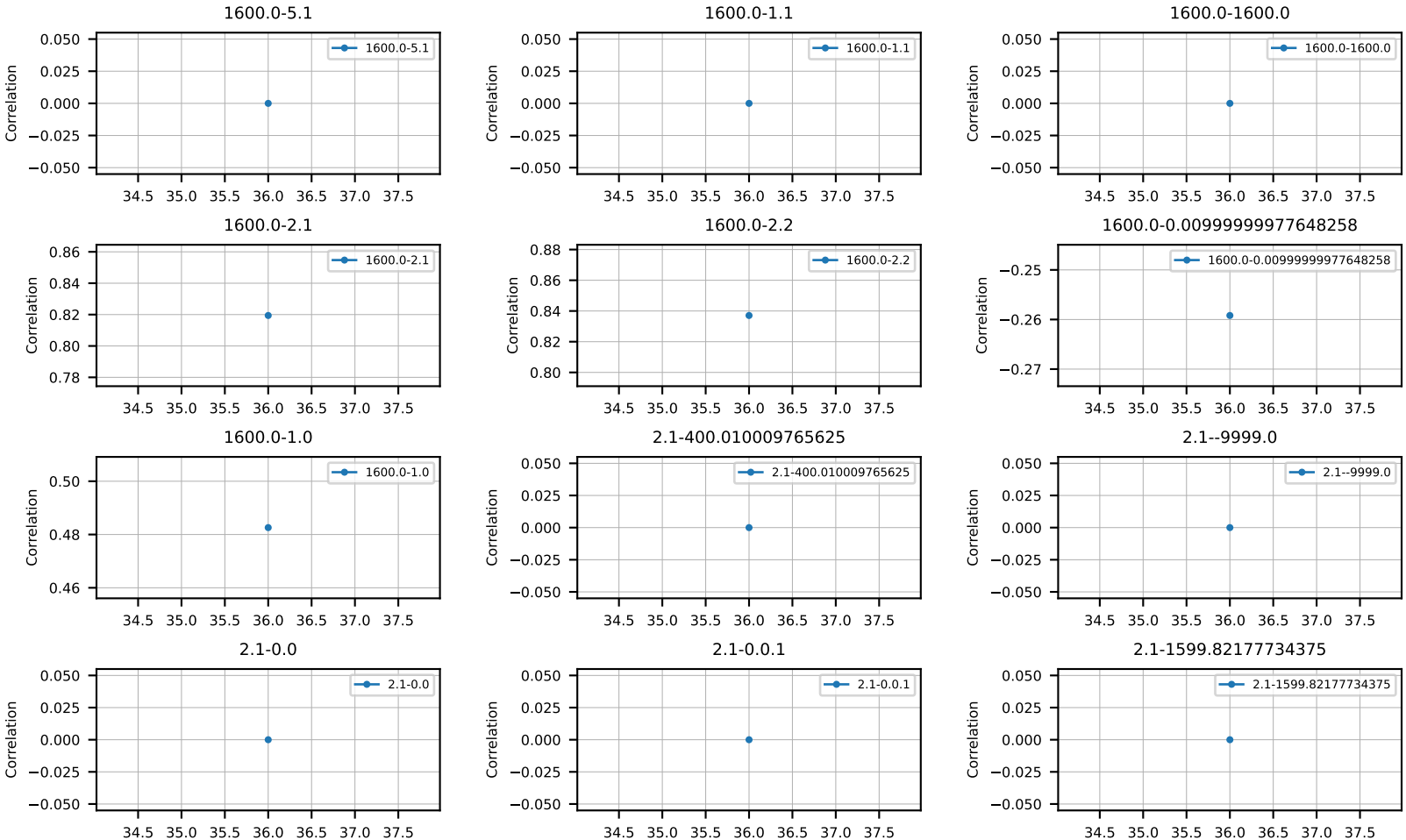
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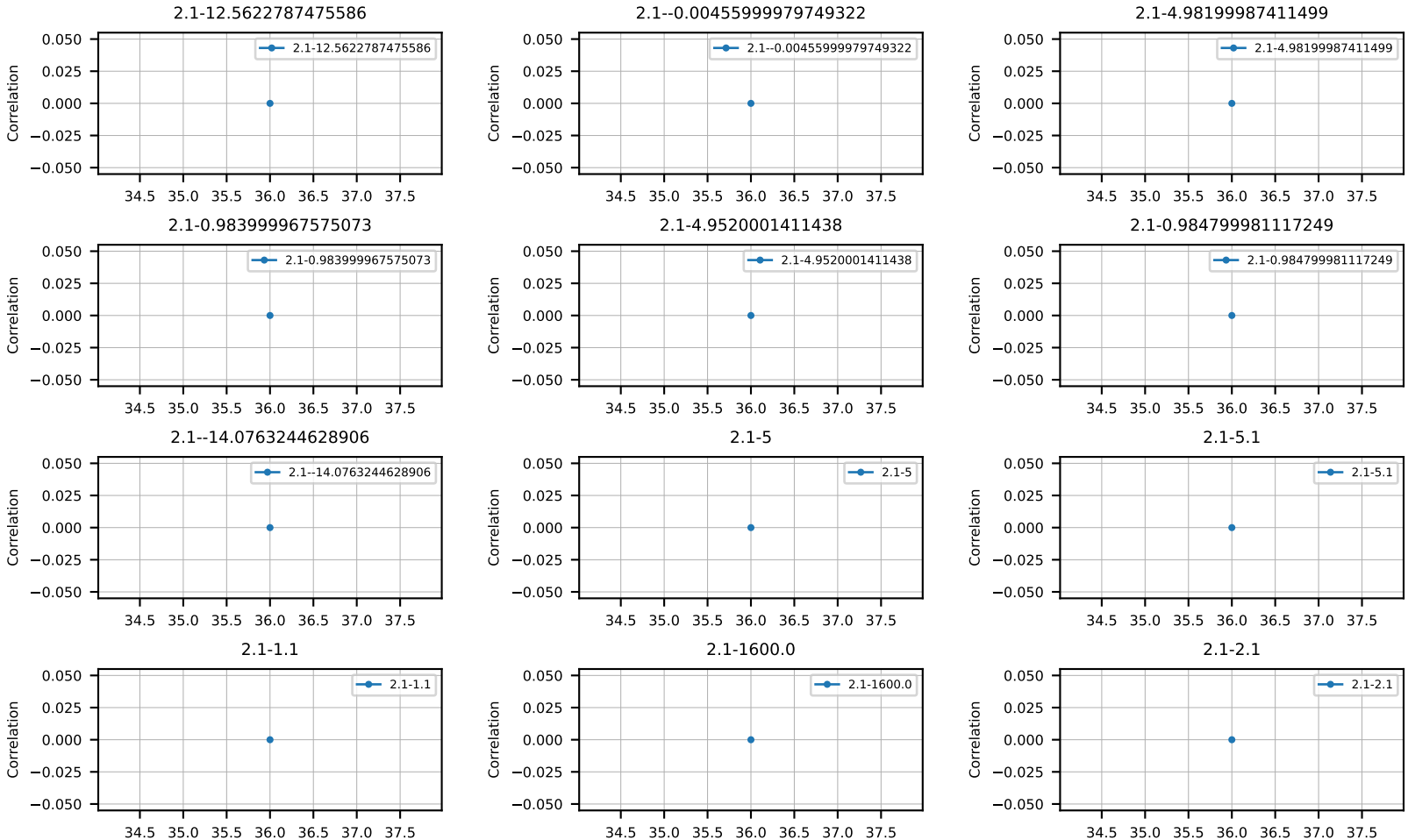
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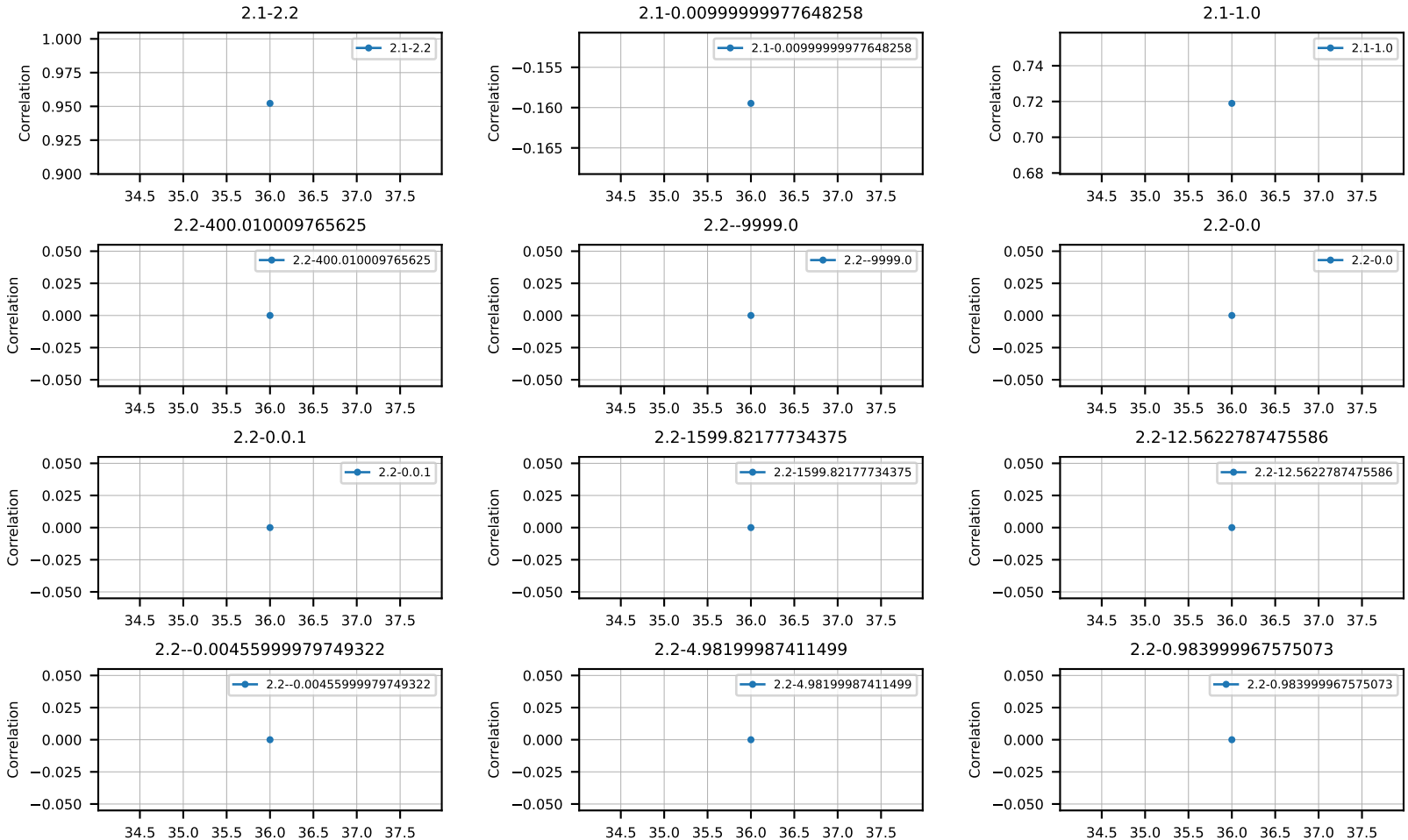
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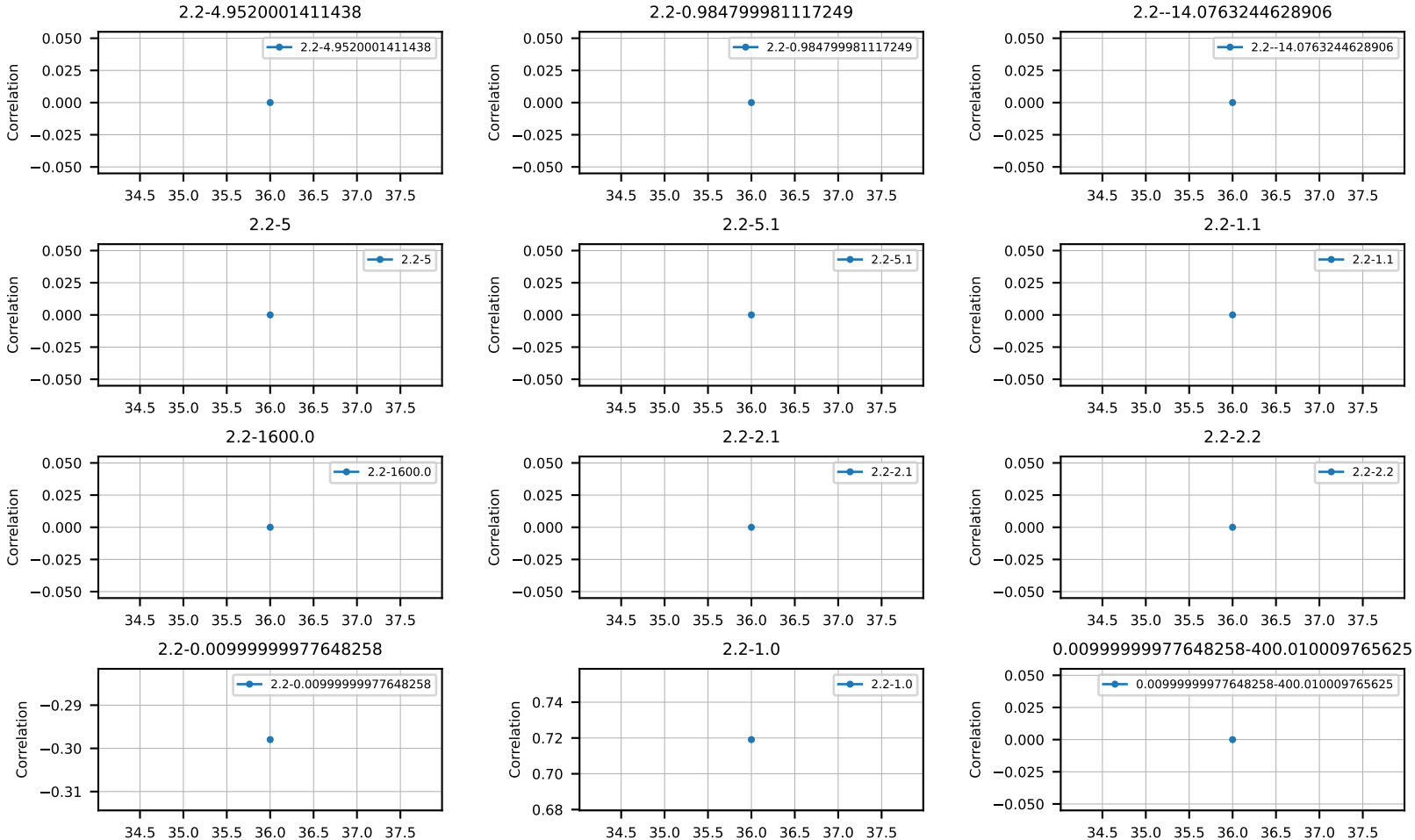
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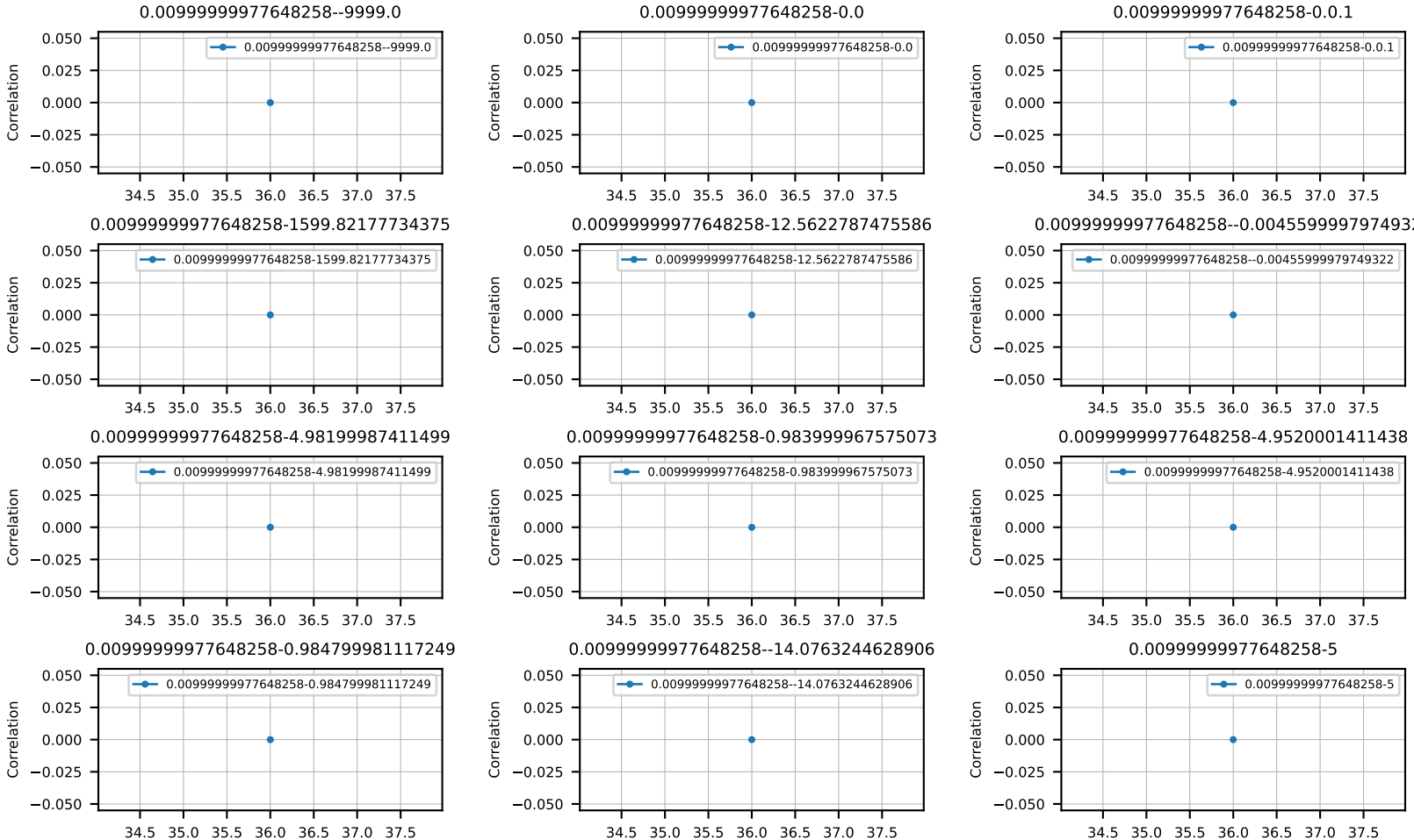
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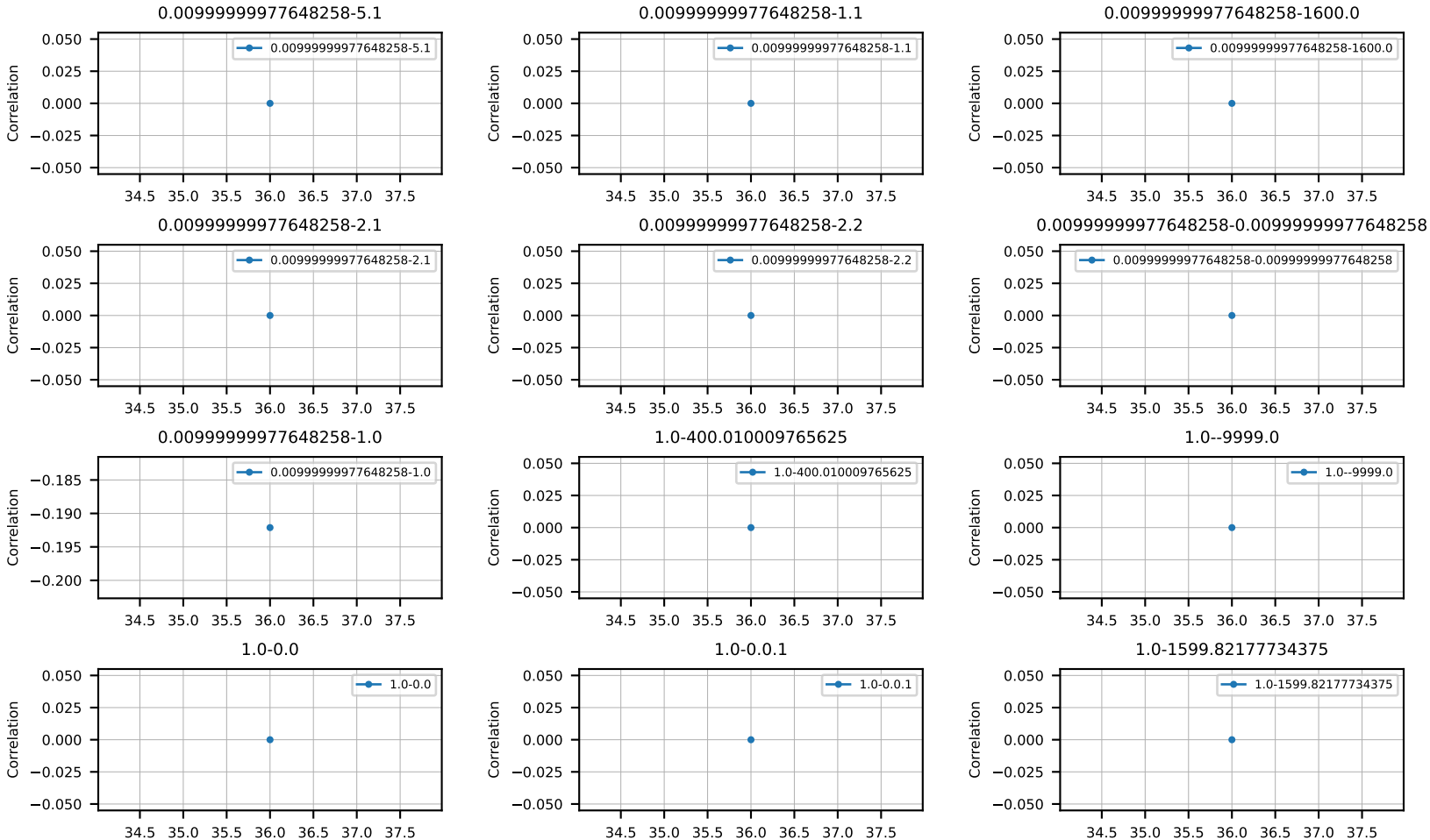
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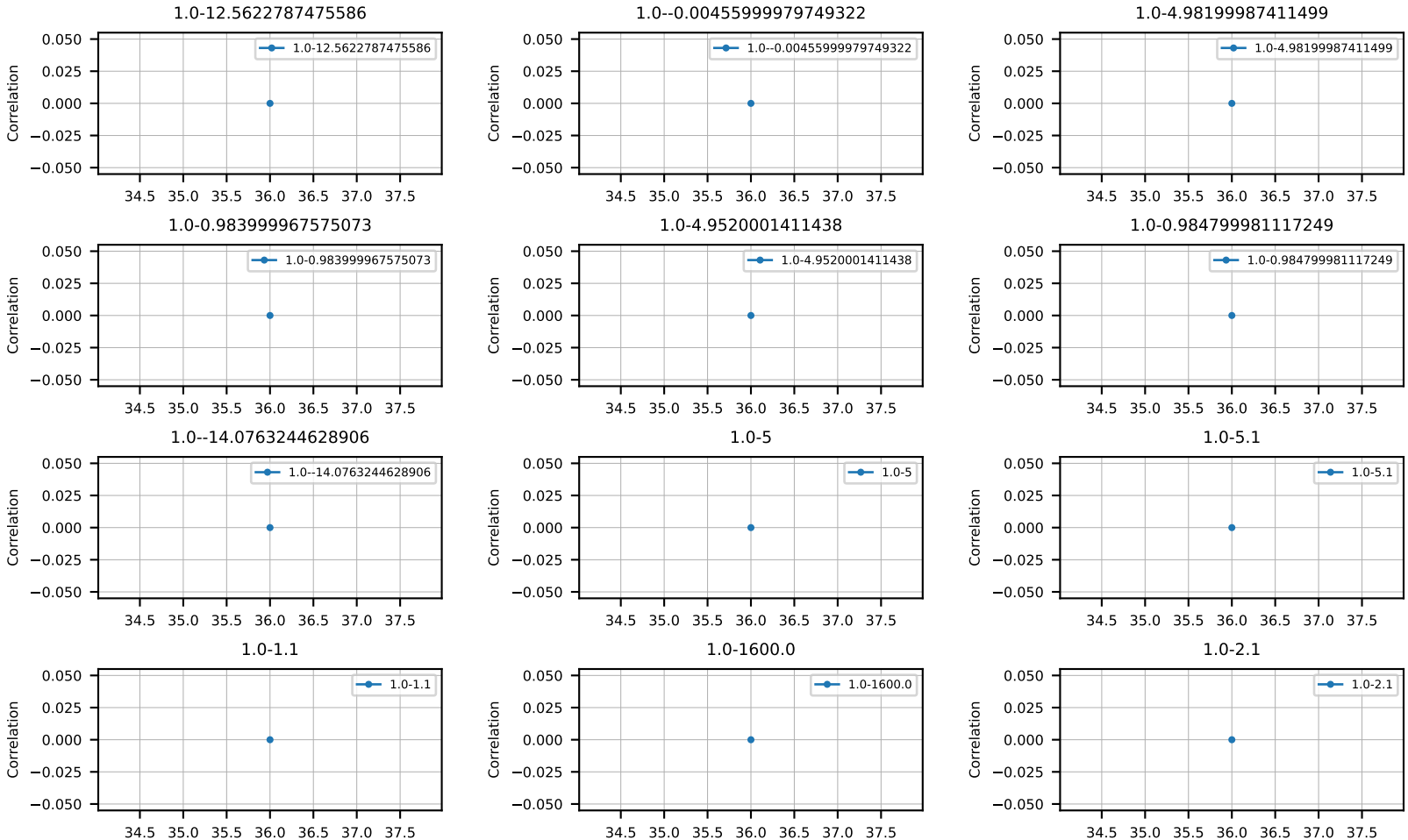
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1.0-2.1
Correlation
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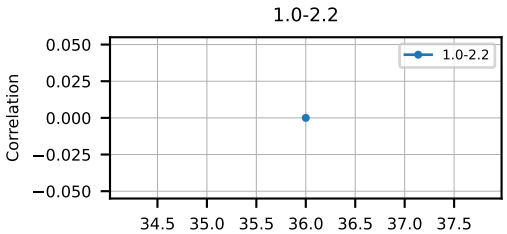
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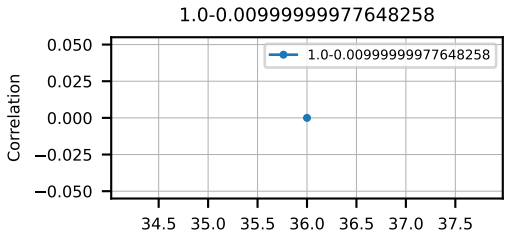
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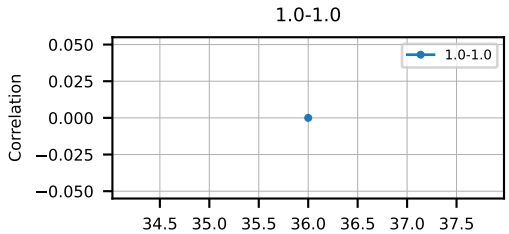
1.0-1.0
Correlation
0.050
0.025
0.000
−0.025
−0.050
34.5
35.0
35.5
36.0
36.5
37.0
37.5
1.0-1.0