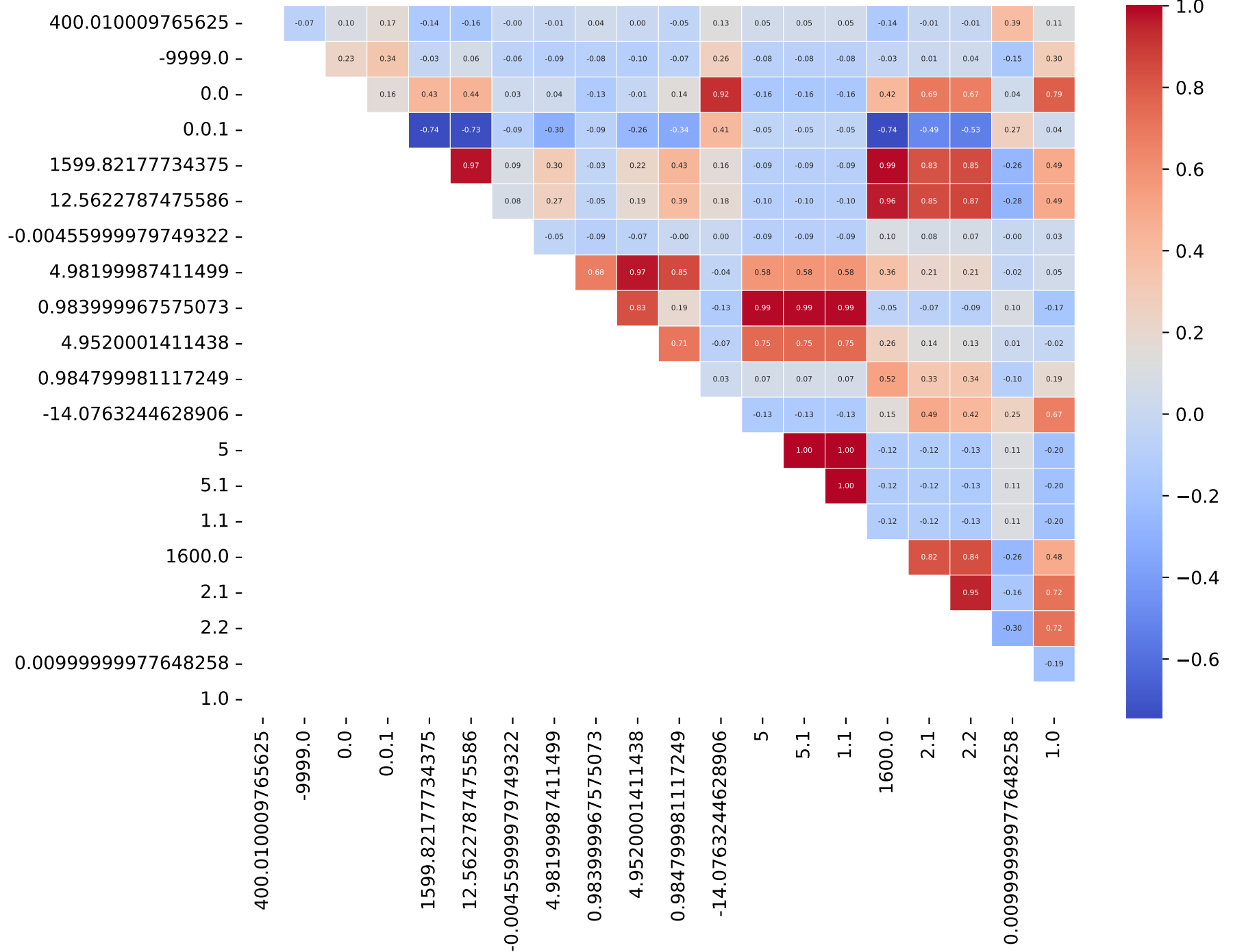
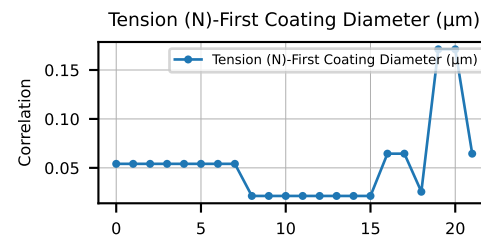
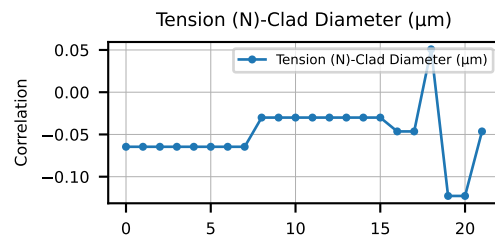
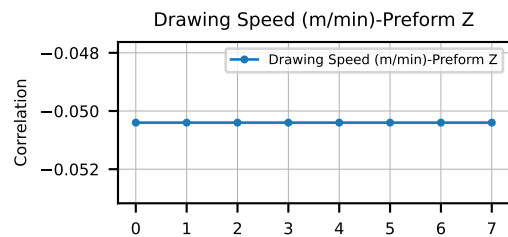
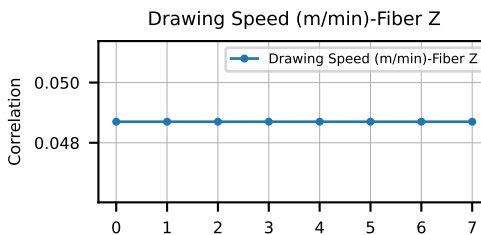
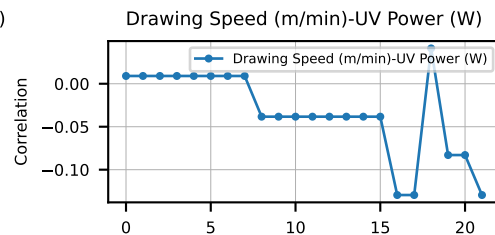
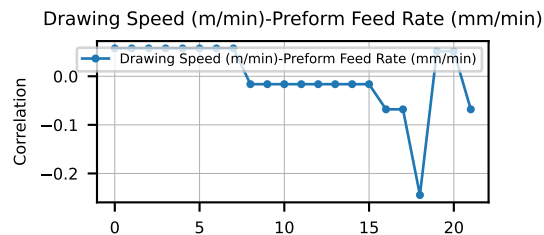
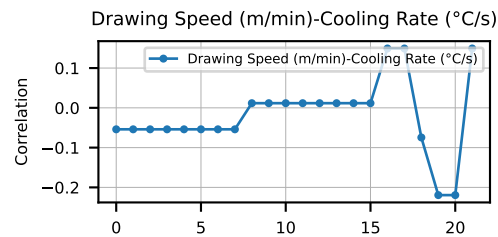
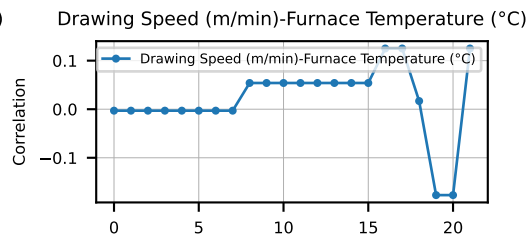
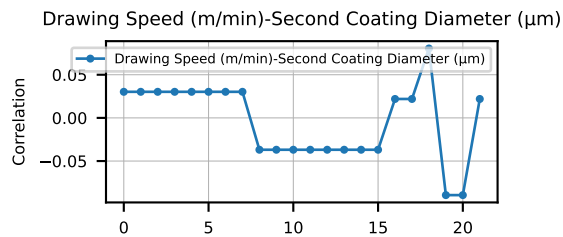
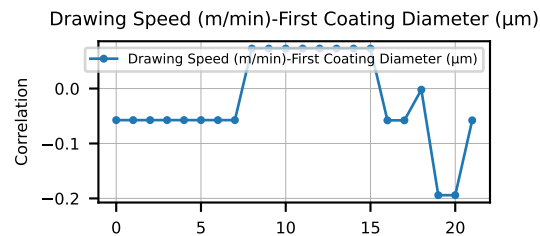
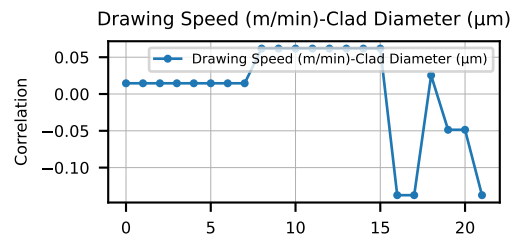
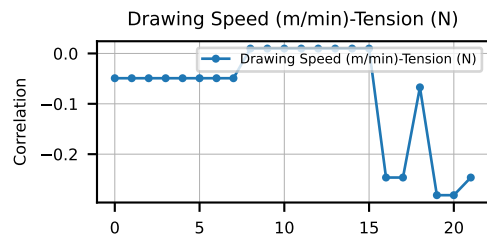
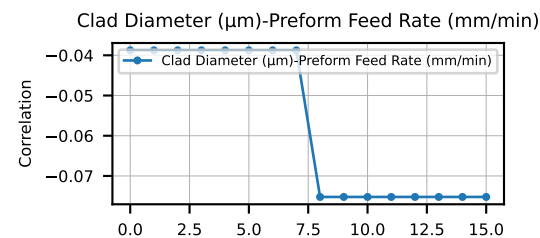
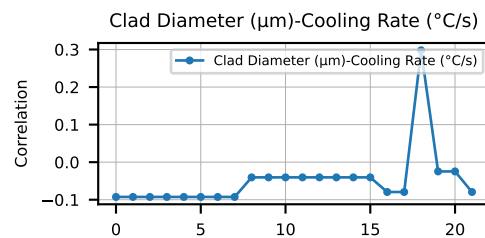
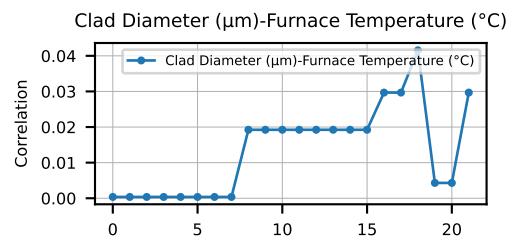
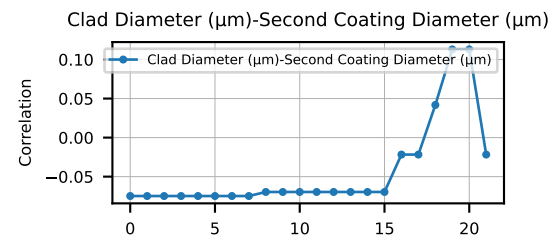
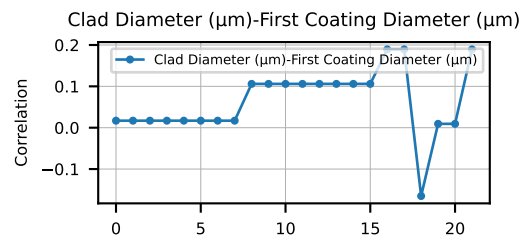
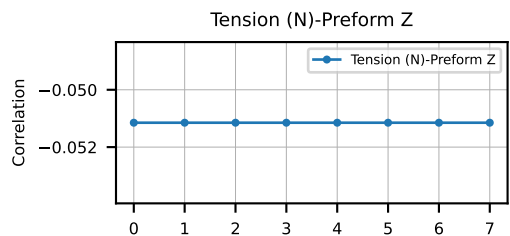
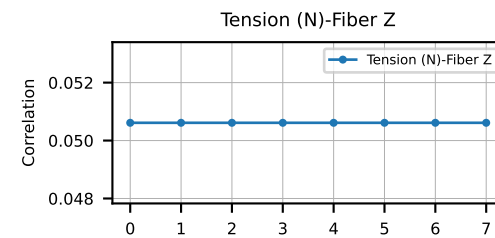
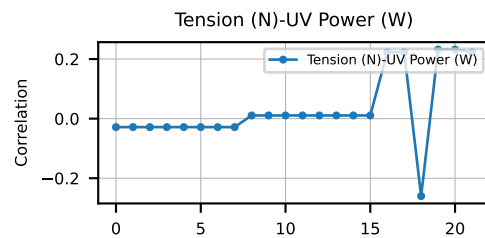
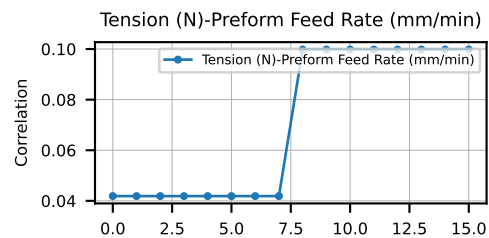
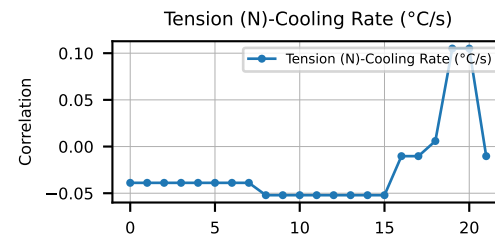
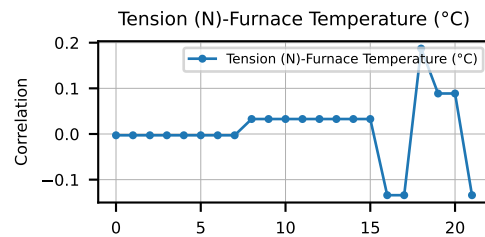
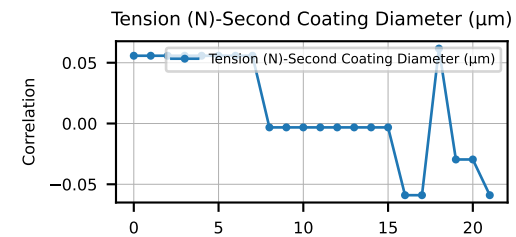
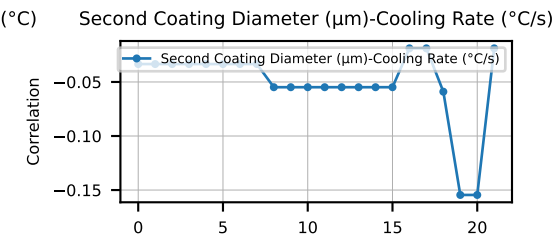
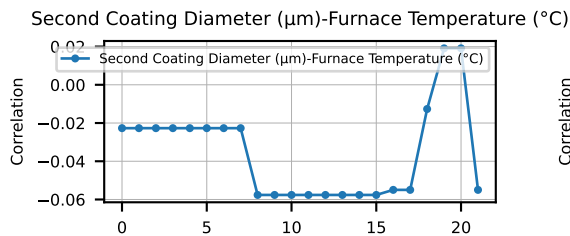
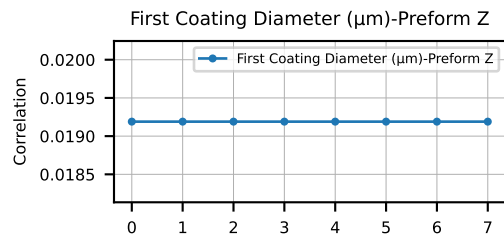
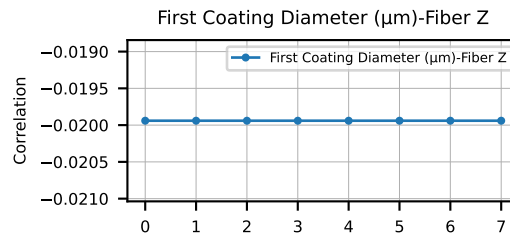
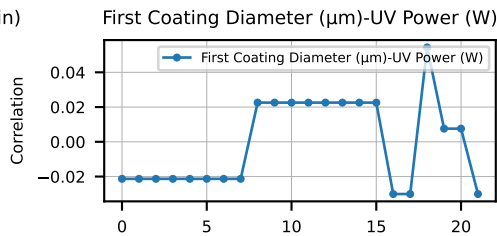
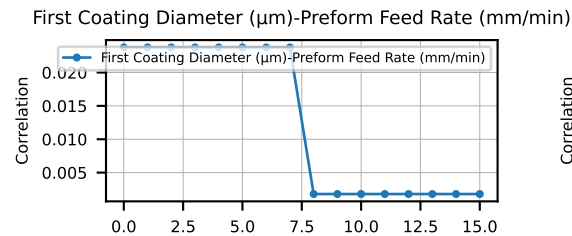
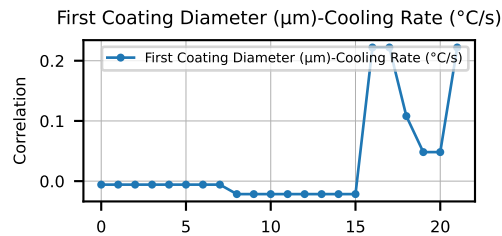
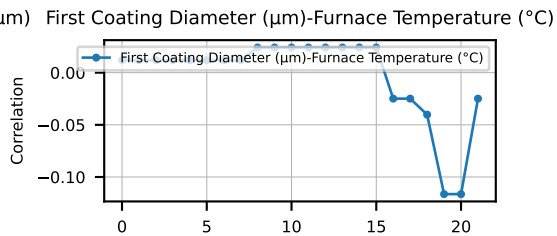
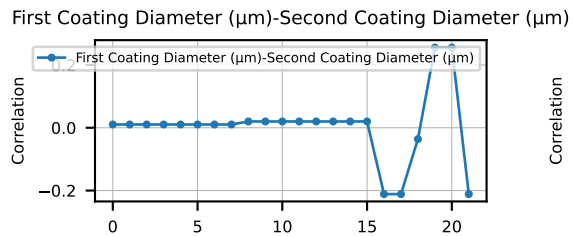
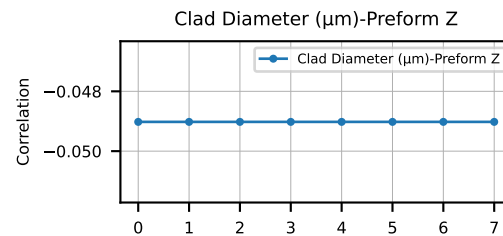
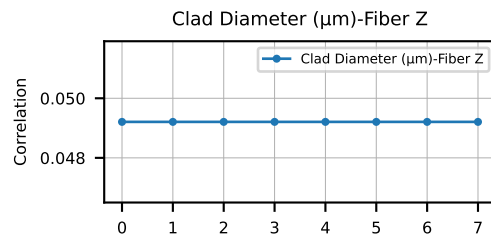
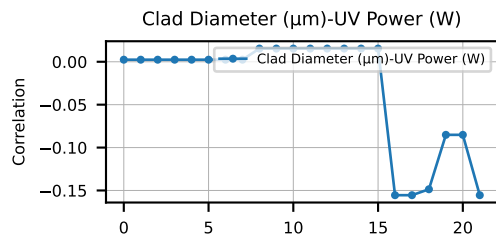


Upper Diagonal Correlation Heatmap for Training2

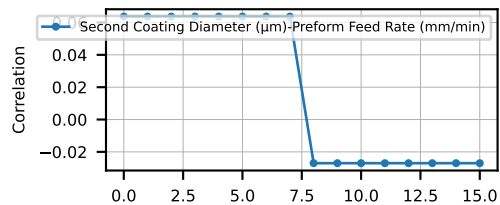




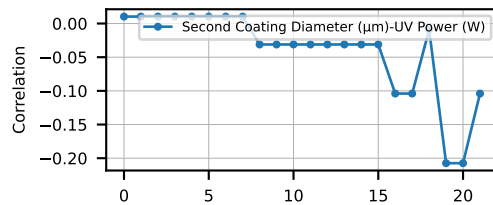




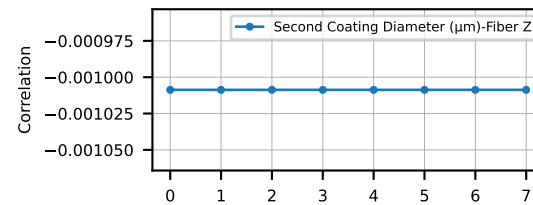
Second Coating Diameter (μm)-Preform Feed Rate (mm/min)



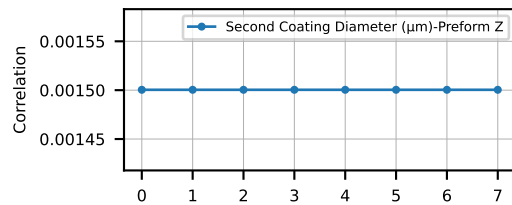
Second Coating Diameter (μm)-UV Power (W)



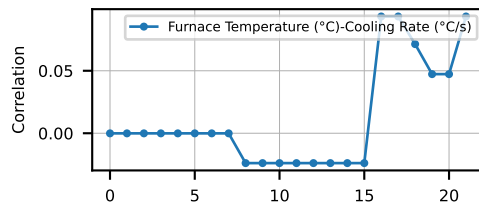
Second Coating Diameter (μm)-Fiber Z



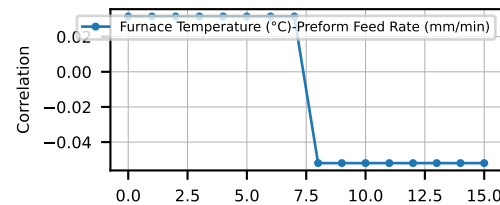
Second Coating Diameter (μm)-Preform Z



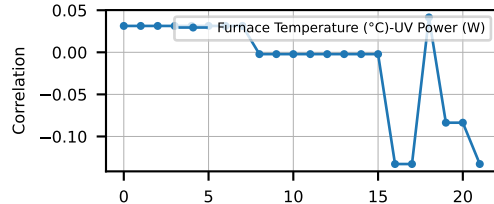
Furnace Temperature ($^{\circ}\text{C}$)-Cooling Rate ($^{\circ}\text{C/s}$)



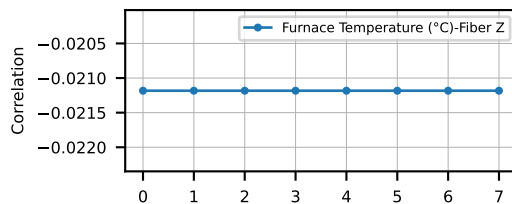
Furnace Temperature ($^{\circ}\text{C}$)-Preform Feed Rate (mm/min)



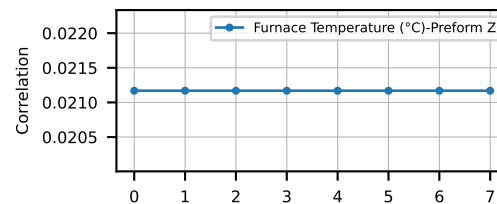
Furnace Temperature ($^{\circ}\text{C}$)-UV Power (W)



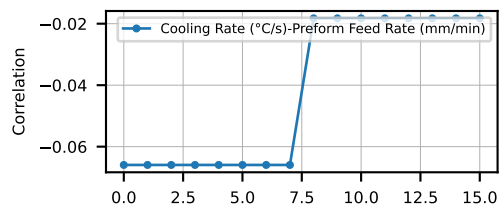
Furnace Temperature ($^{\circ}\text{C}$)-Fiber Z



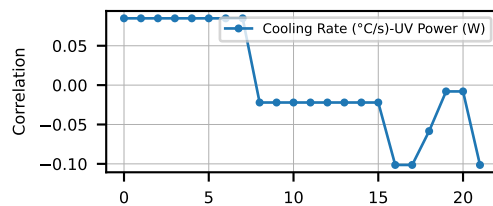
Furnace Temperature ($^{\circ}\text{C}$)-Preform Z



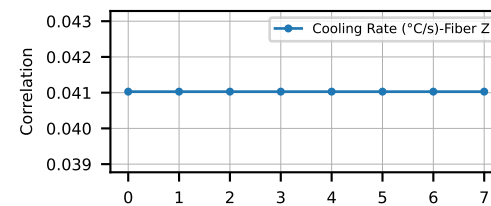
Cooling Rate ($^{\circ}\text{C/s}$)-Preform Feed Rate (mm/min)

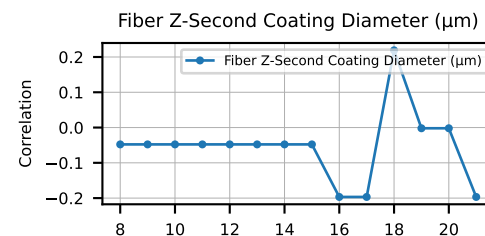
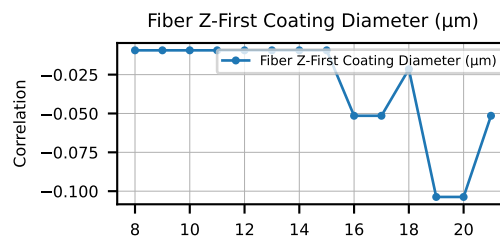
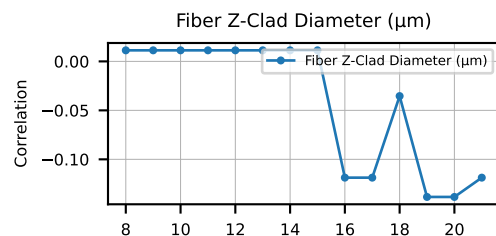
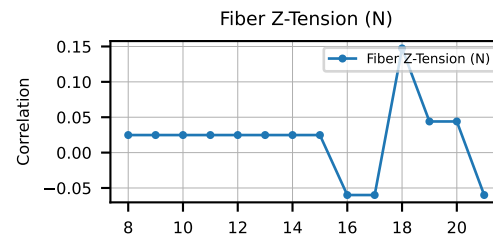
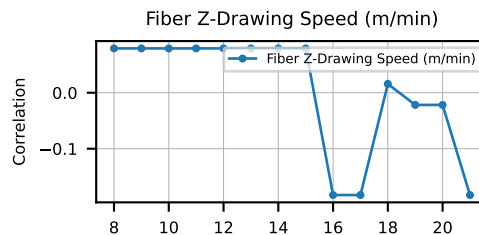
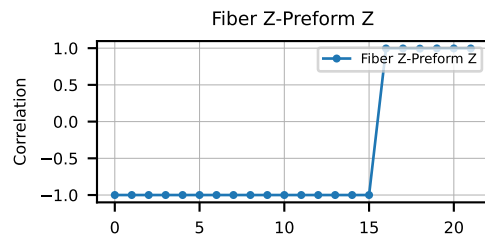
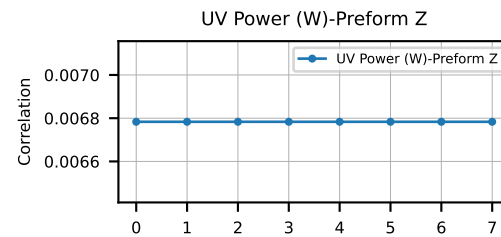
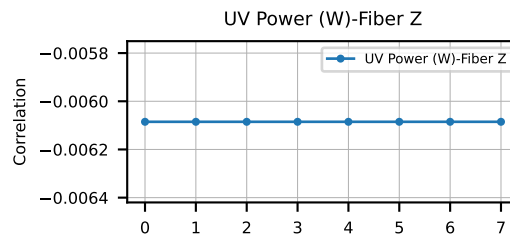
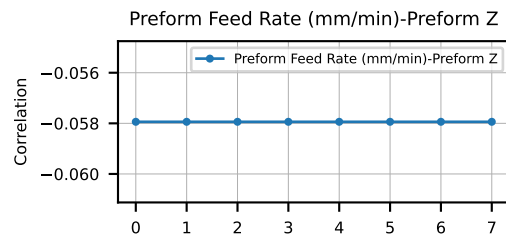
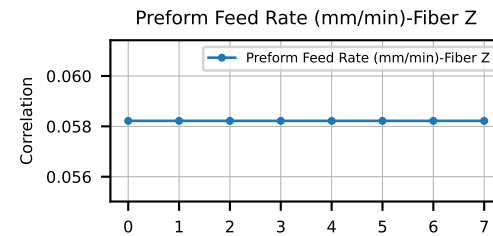
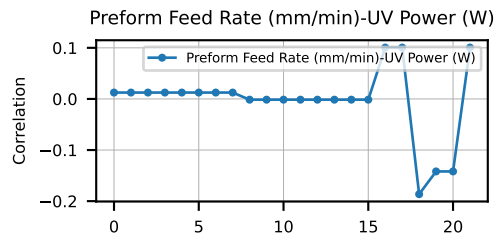
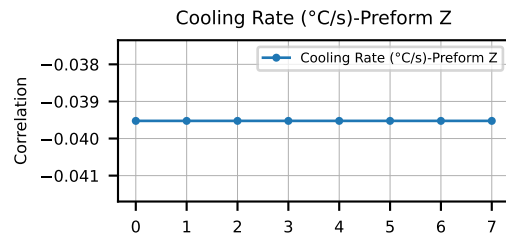


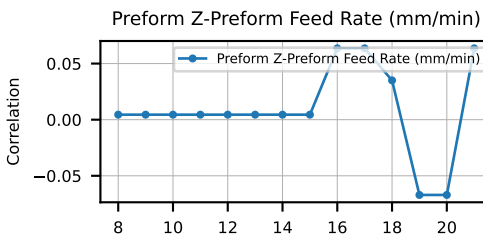
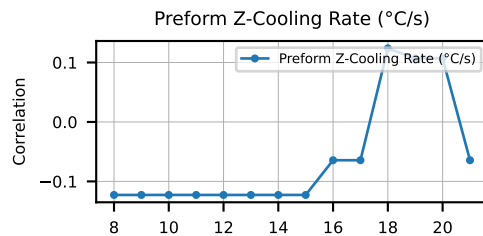
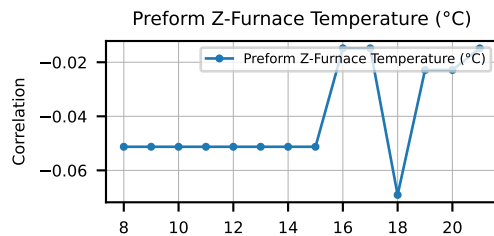
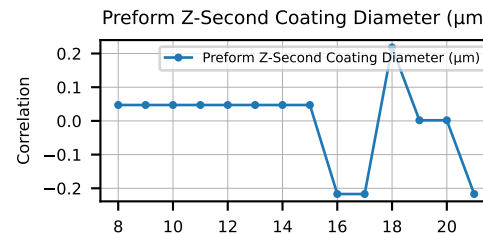
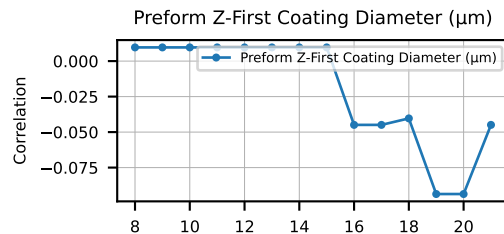
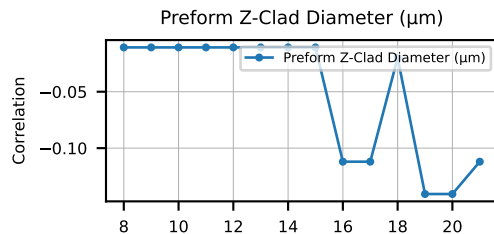
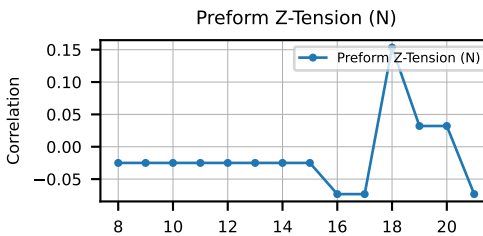
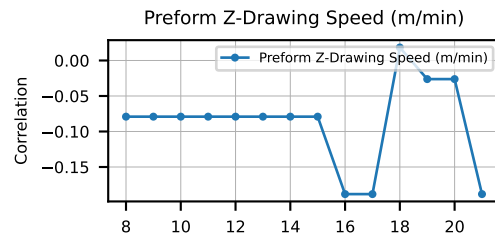
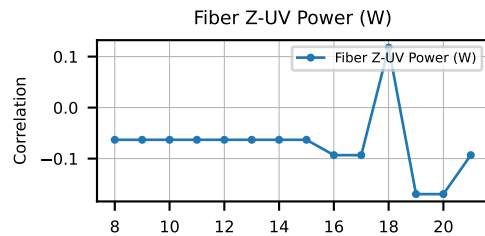
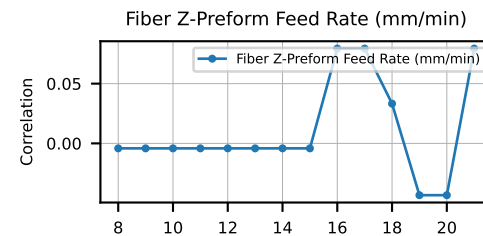
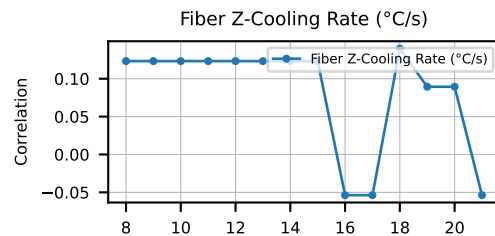
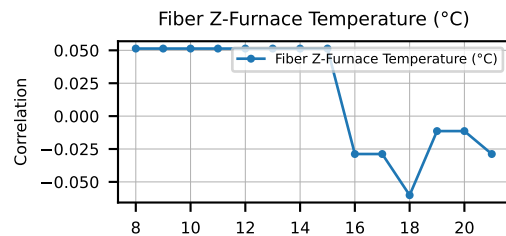
Cooling Rate ($^{\circ}\text{C/s}$)-UV Power (W)

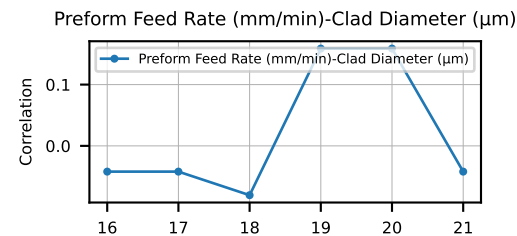
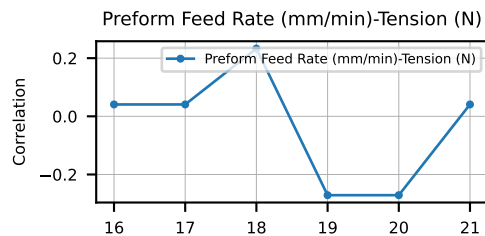
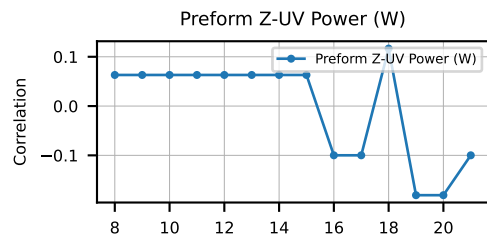


Cooling Rate ($^{\circ}\text{C/s}$)-Fiber Z

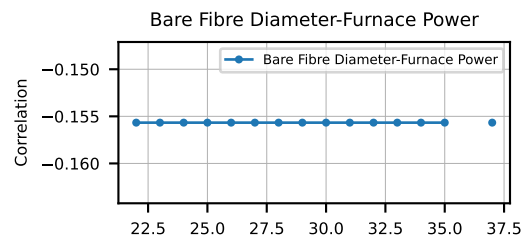
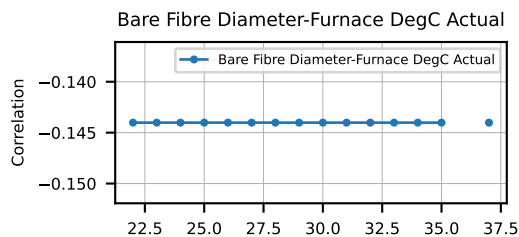
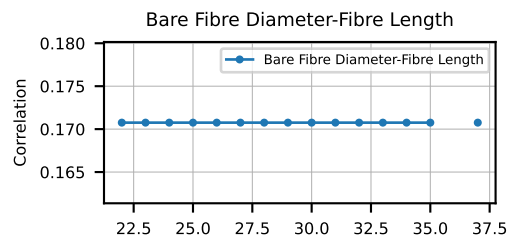
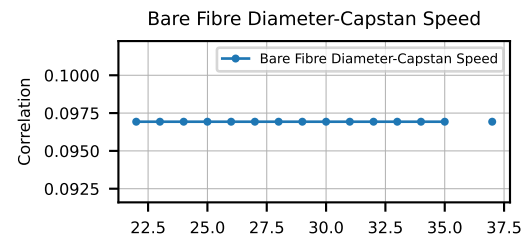
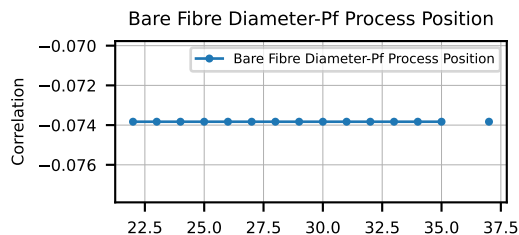
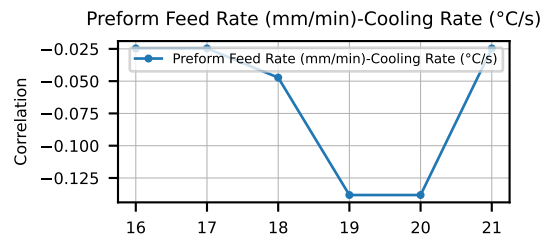
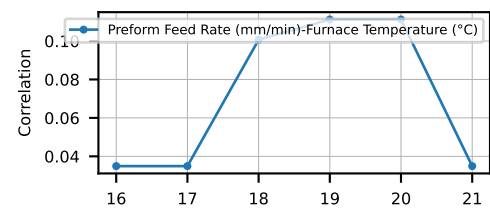
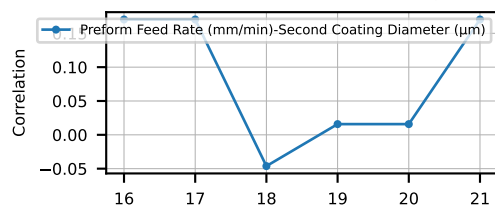
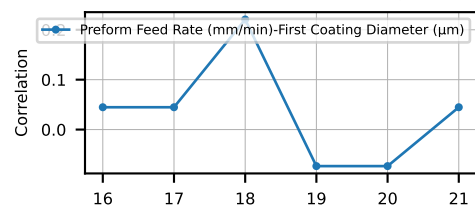


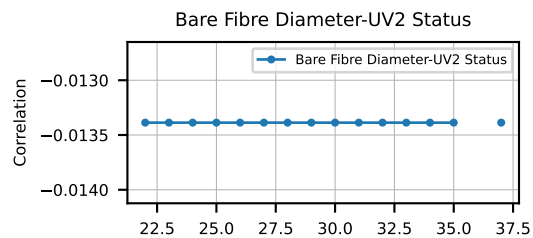
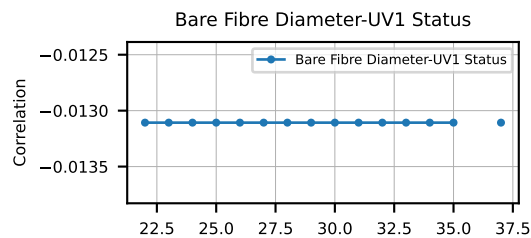
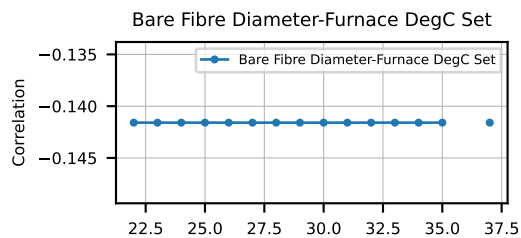
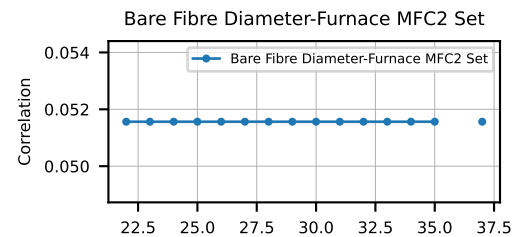
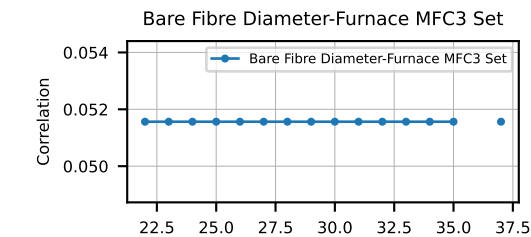
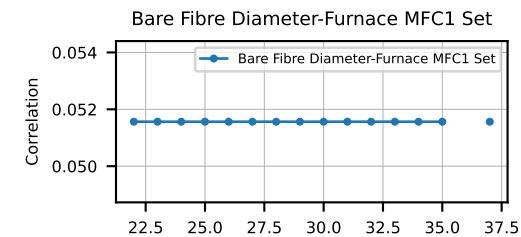
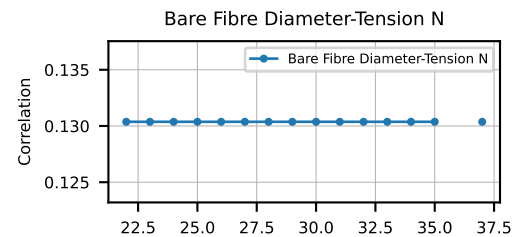
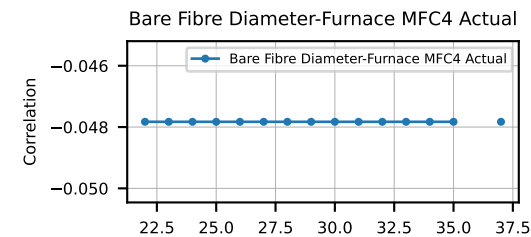
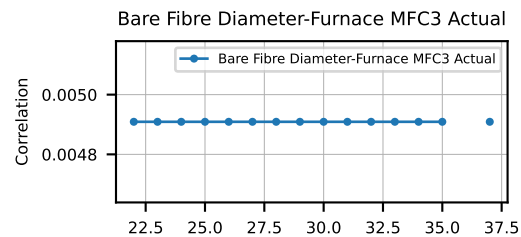
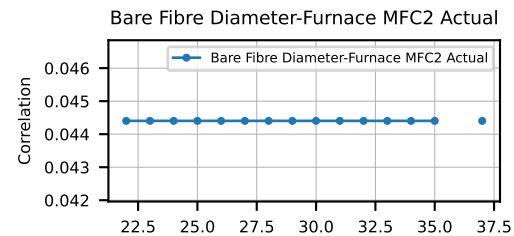
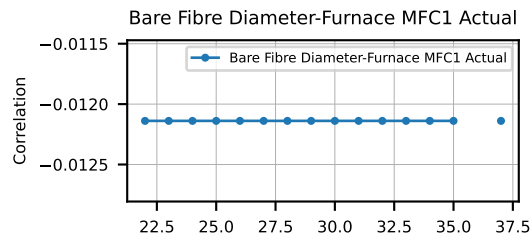
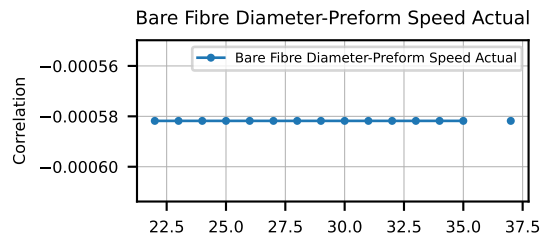




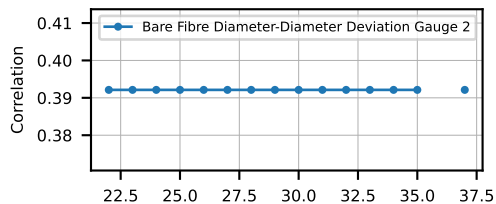


Preform Feed Rate (mm/min)-First Coating Diameter (μm) Preform Feed Rate (mm/min)-Second Coating Diameter (μm) Preform Feed Rate (mm/min)-Furnace Temperature ($^{\circ}\text{C}$)

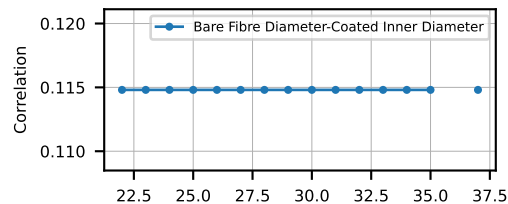




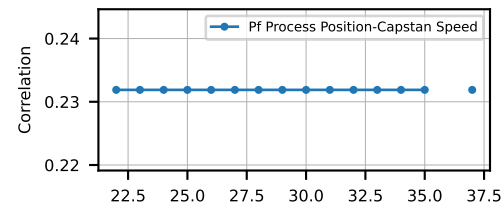
Bare Fibre Diameter-Diameter Deviation Gauge 2



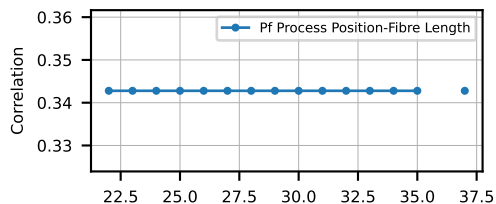
Bare Fibre Diameter-Coated Inner Diameter



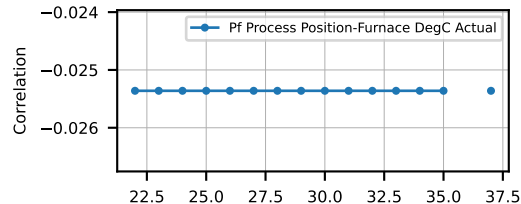
Pf Process Position-Capstan Speed



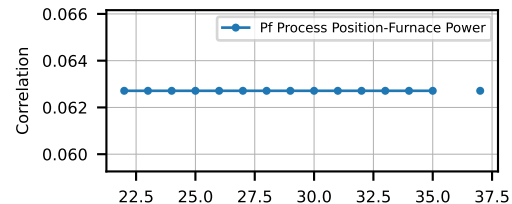
Pf Process Position-Fibre Length



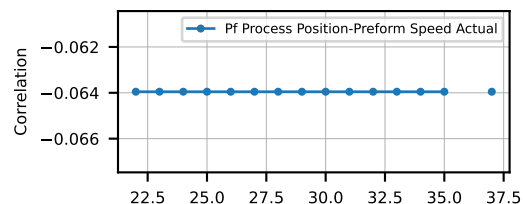
Pf Process Position-Furnace DegC Actual



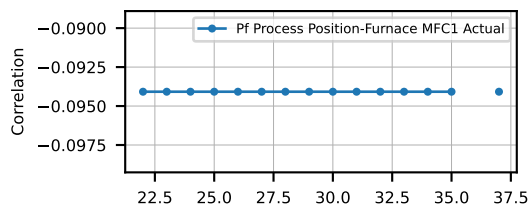
Pf Process Position-Furnace Power



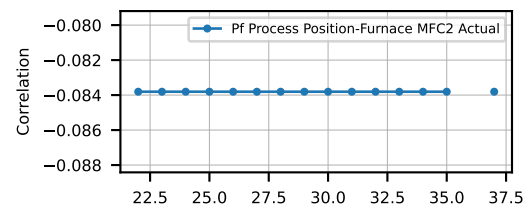
Pf Process Position-Preform Speed Actual



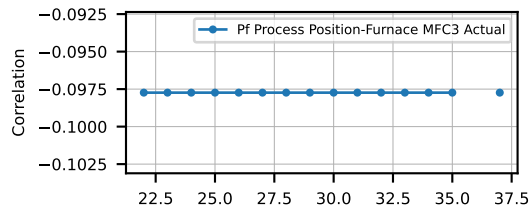
Pf Process Position-Furnace MFC1 Actual



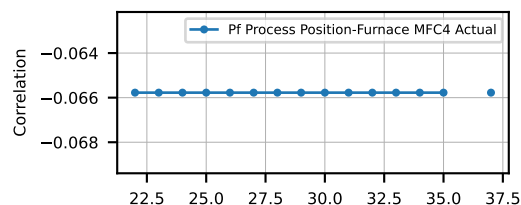
Pf Process Position-Furnace MFC2 Actual



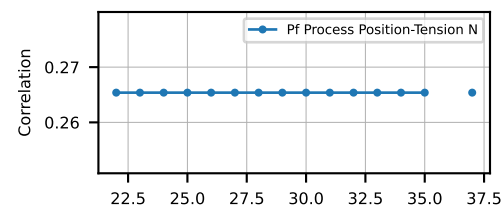
Pf Process Position-Furnace MFC3 Actual

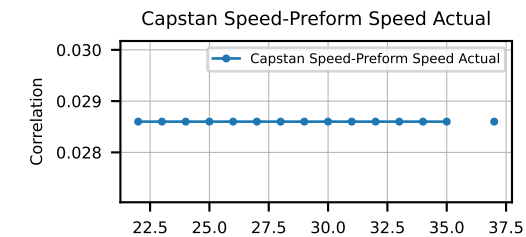
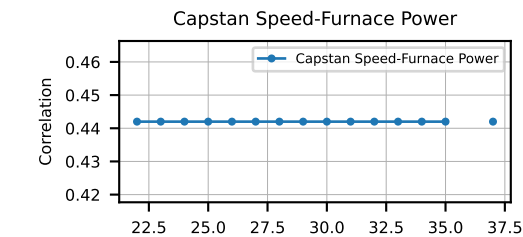
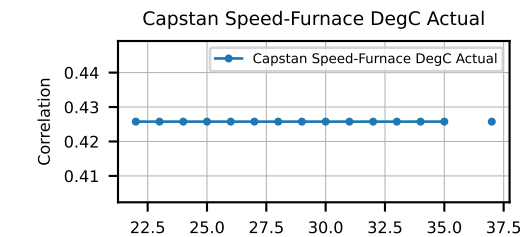
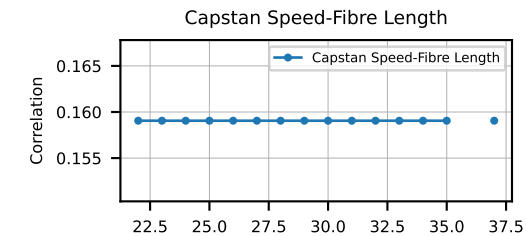
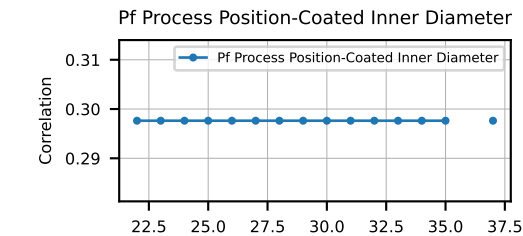
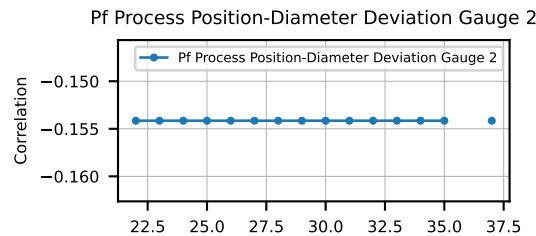
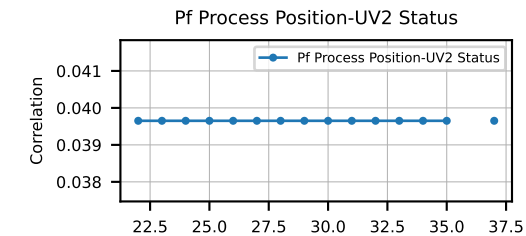
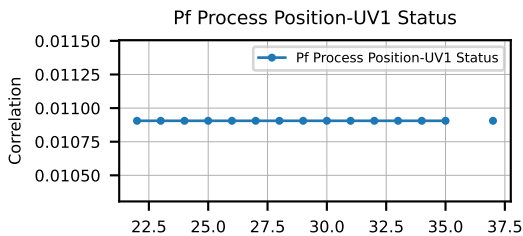
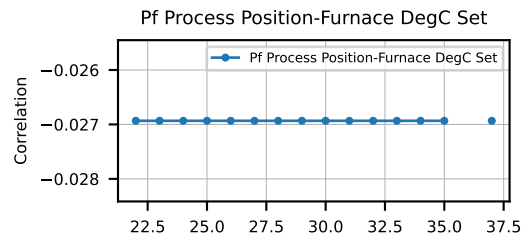
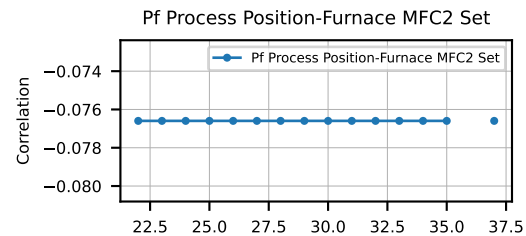
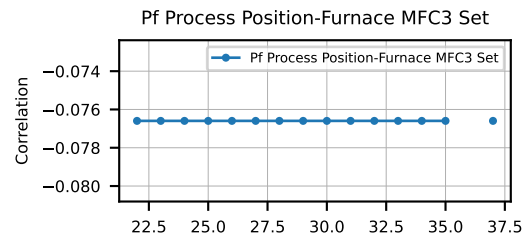
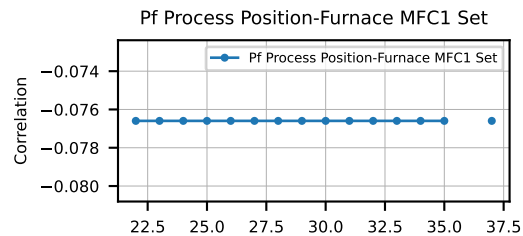


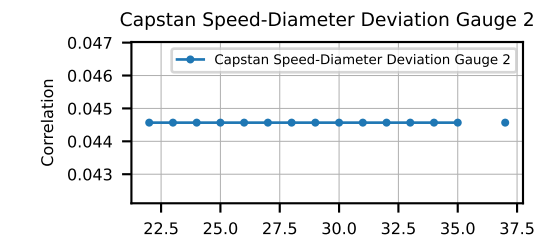
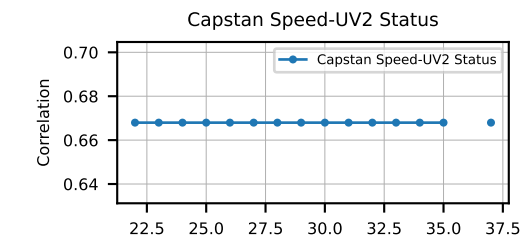
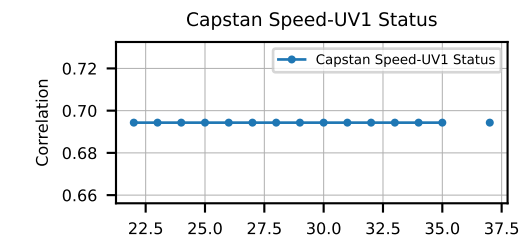
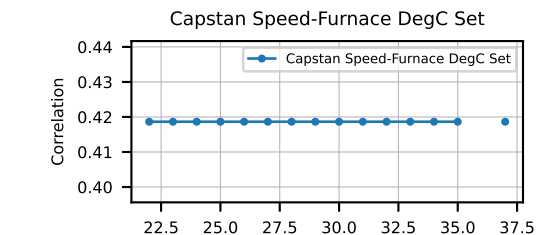
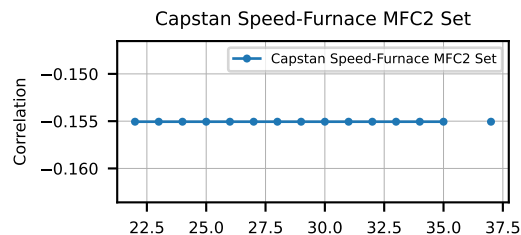
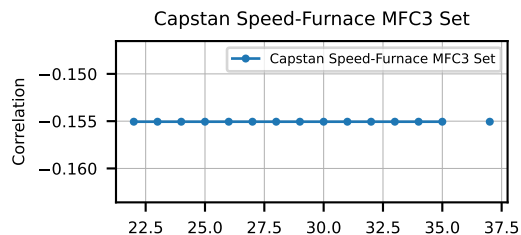
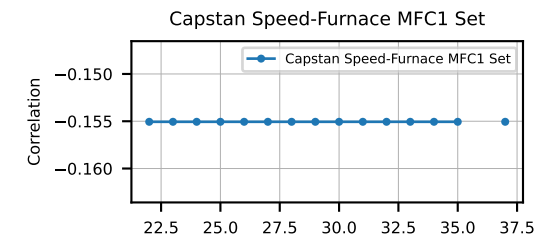
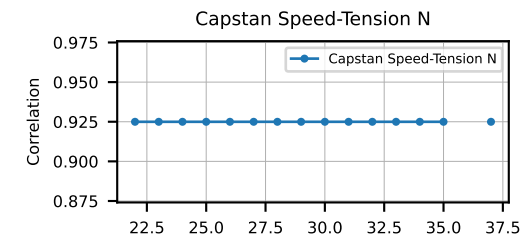
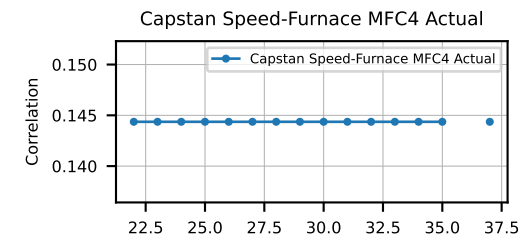
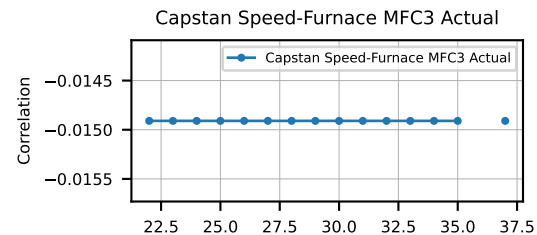
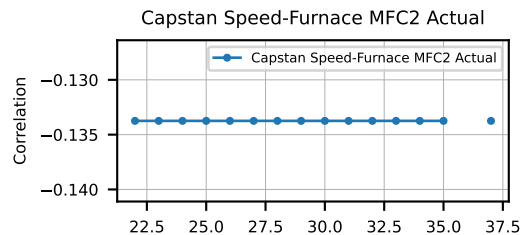
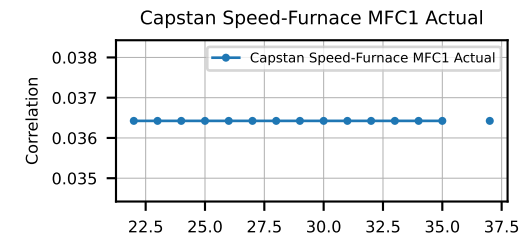
Pf Process Position-Furnace MFC4 Actual

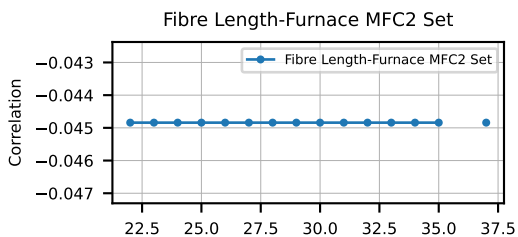
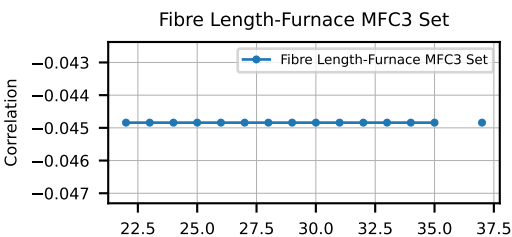
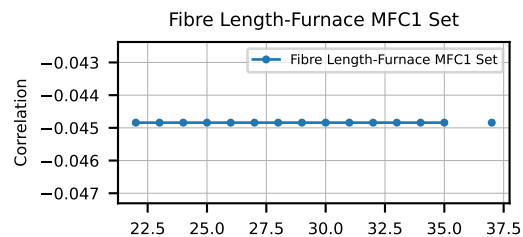
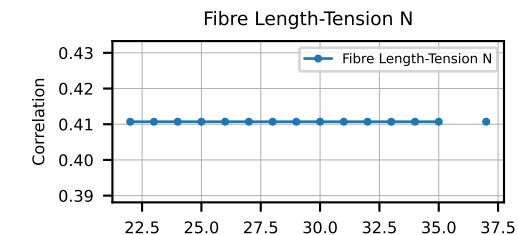
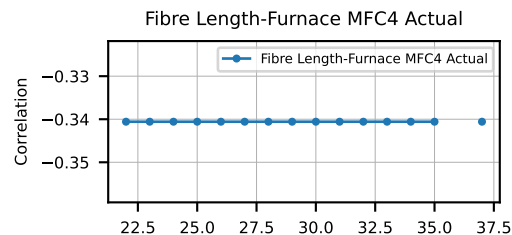
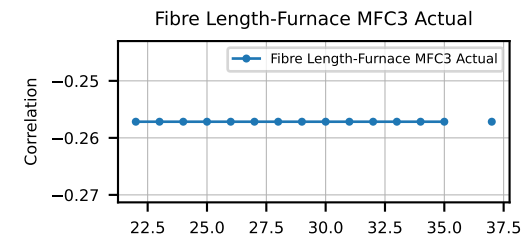
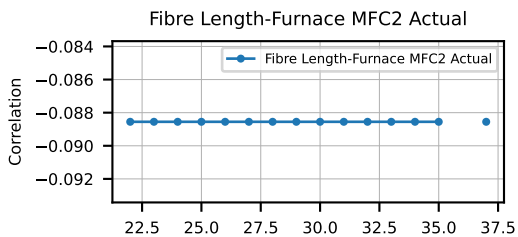
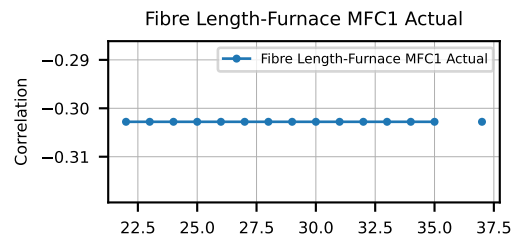
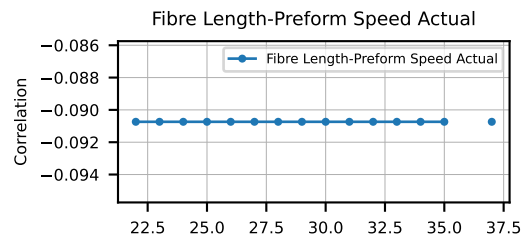
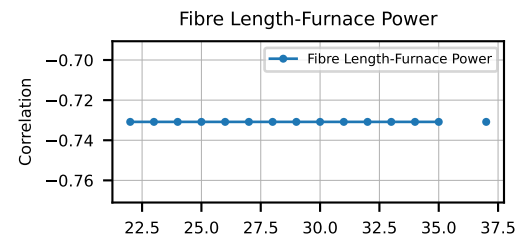
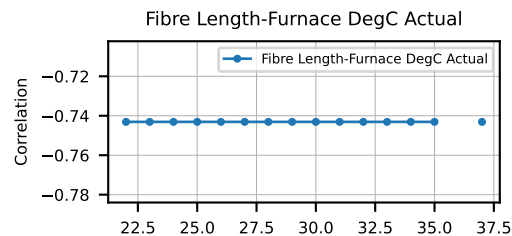
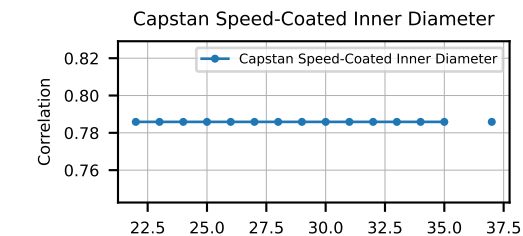


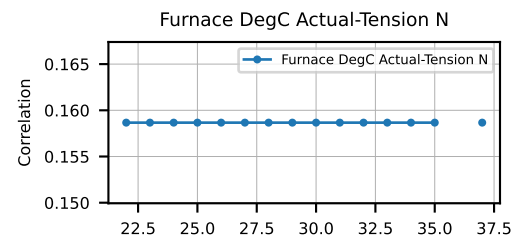
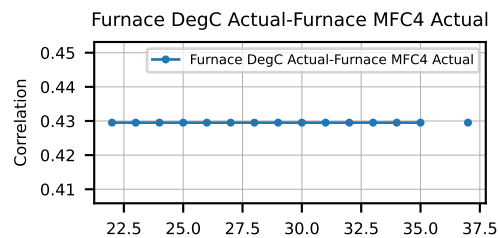
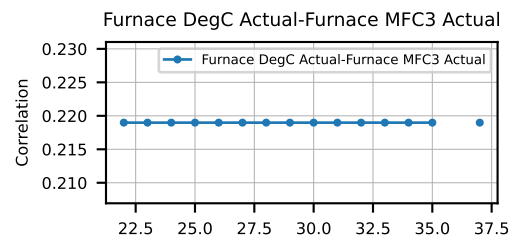
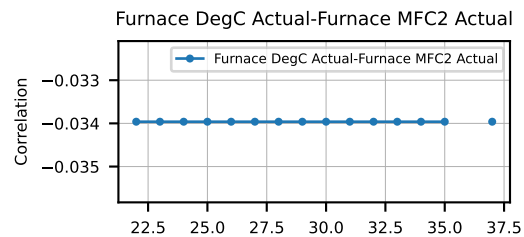
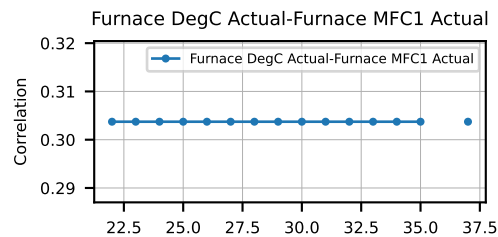
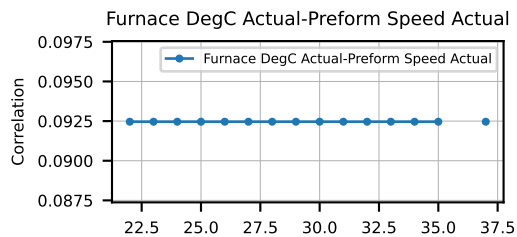
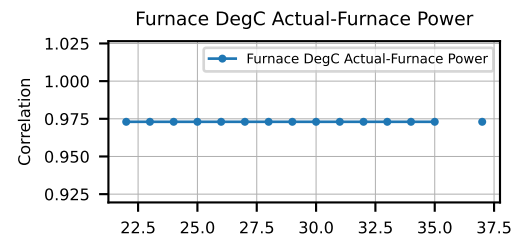
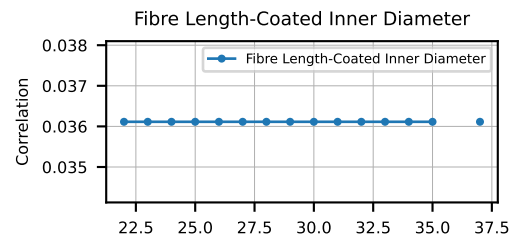
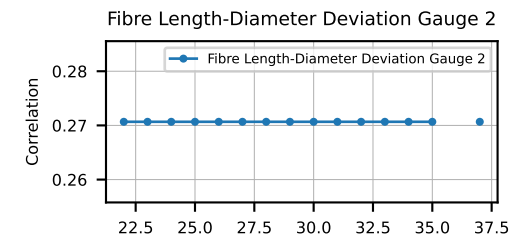
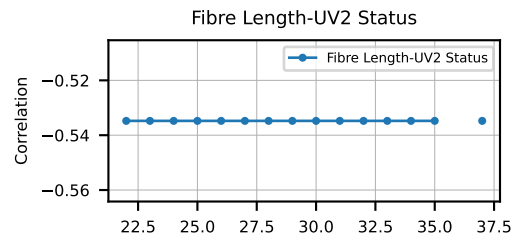
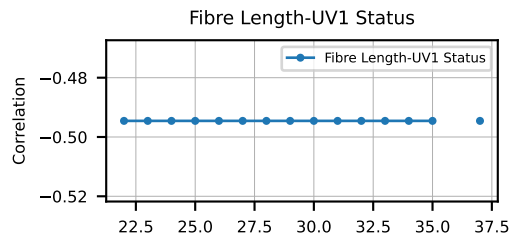
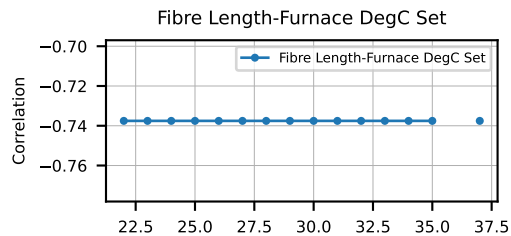
Pf Process Position-Tension N

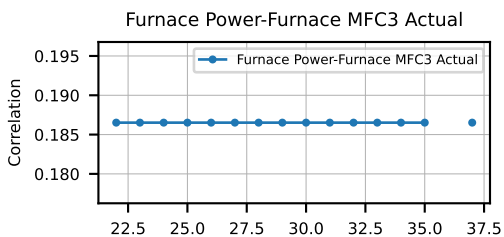
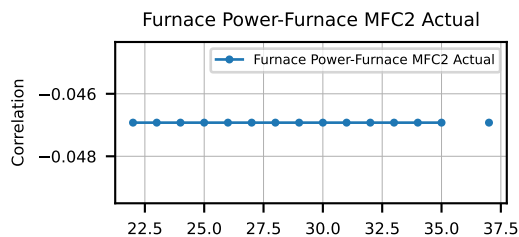
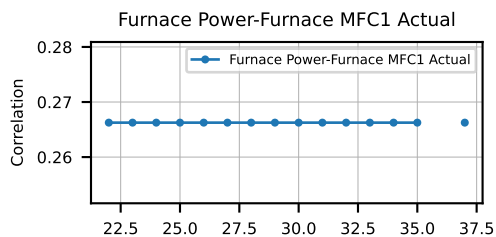
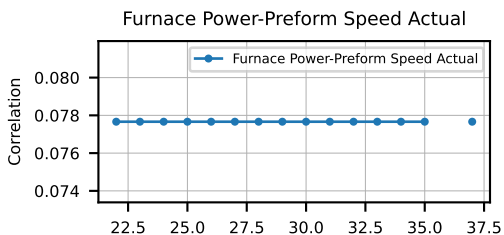
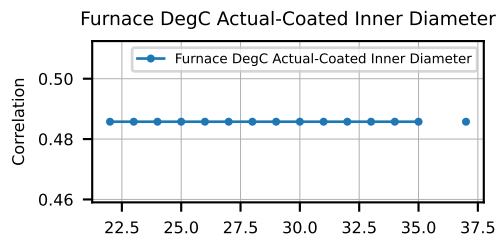
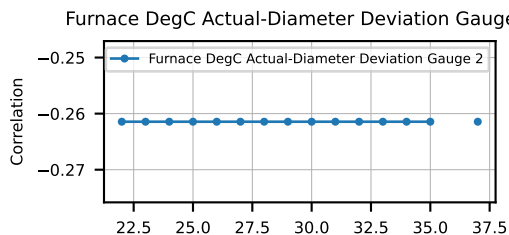
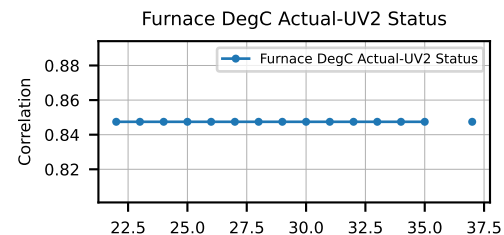
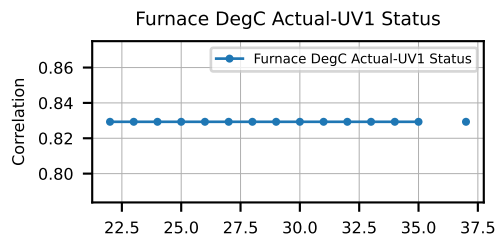
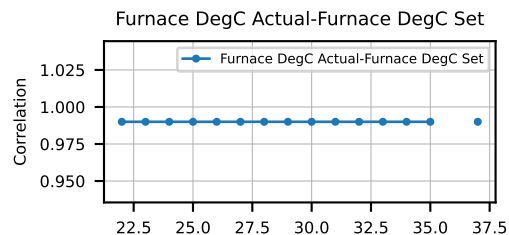
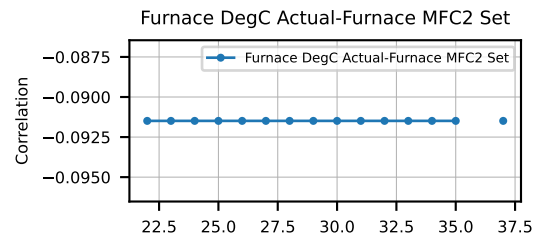
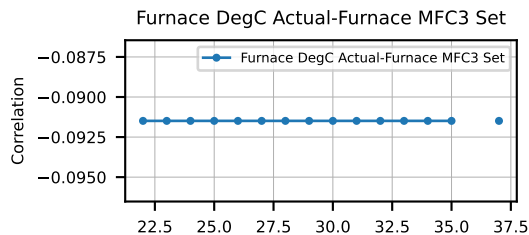
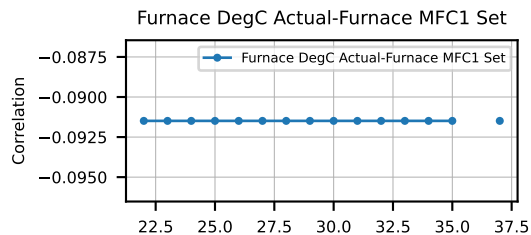


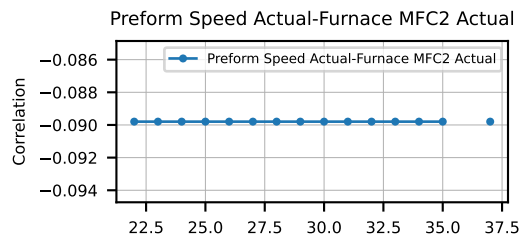
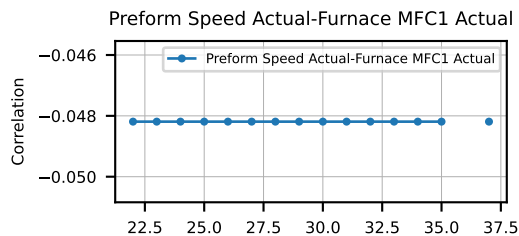
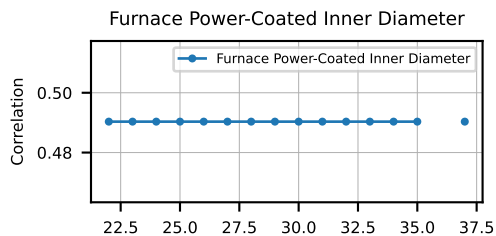
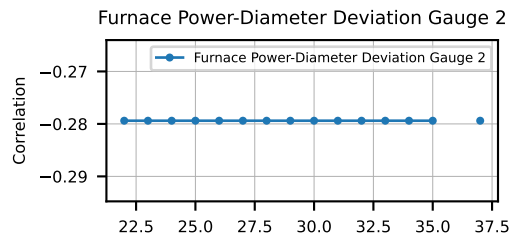
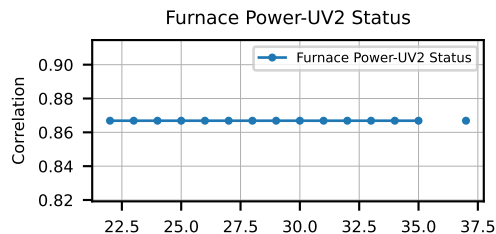
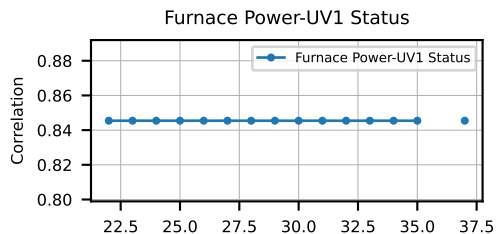
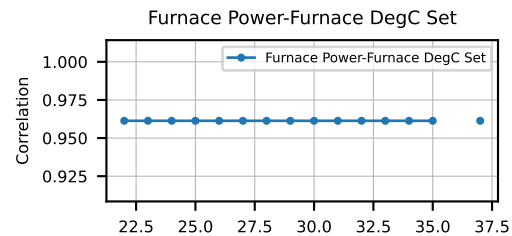
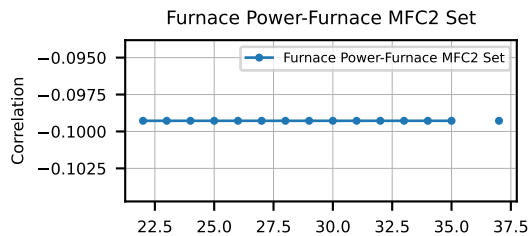
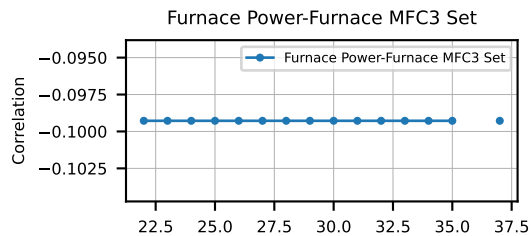
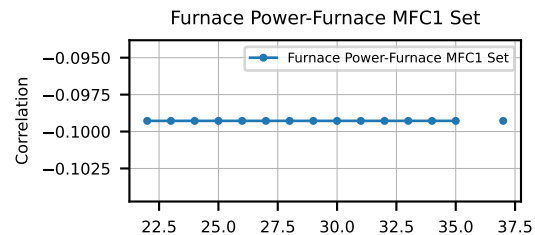
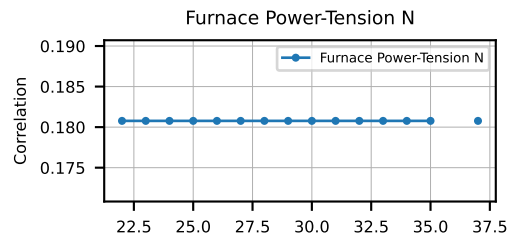
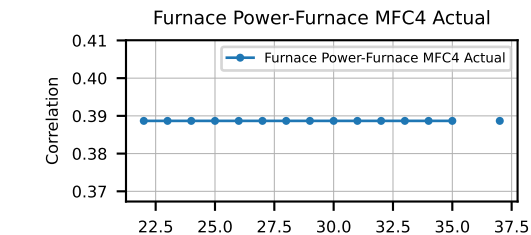


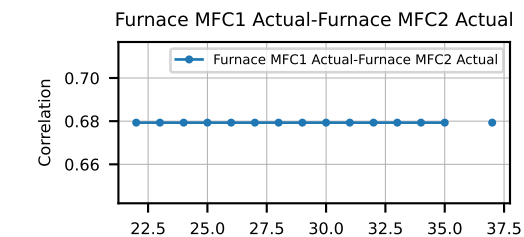
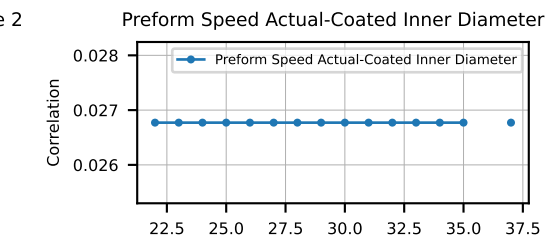
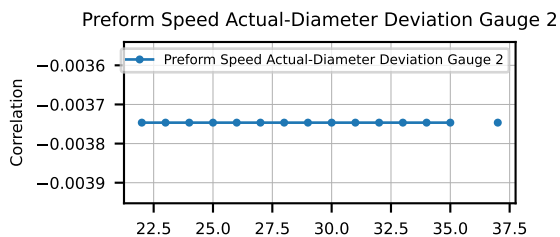
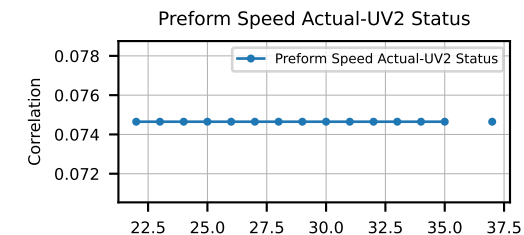
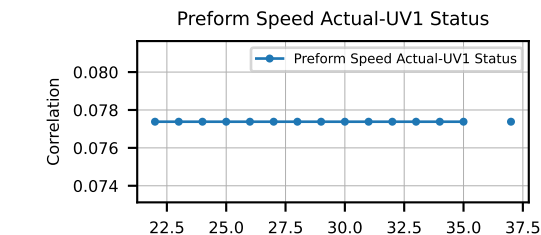
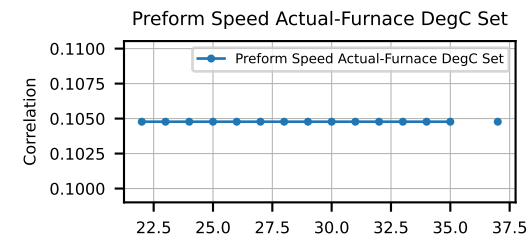
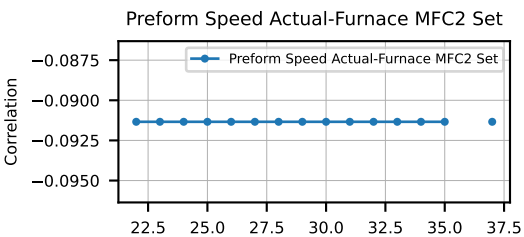
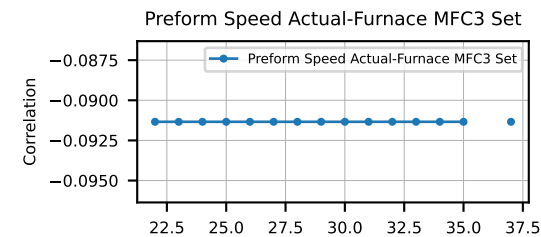
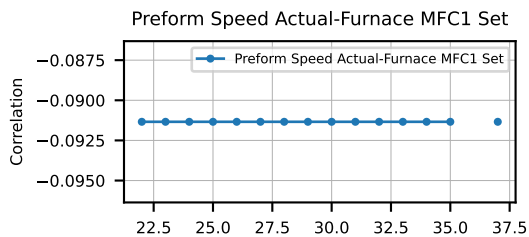
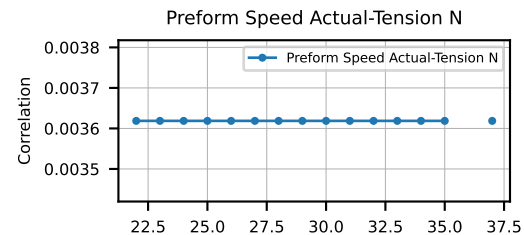
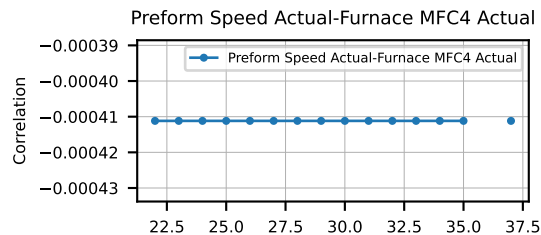
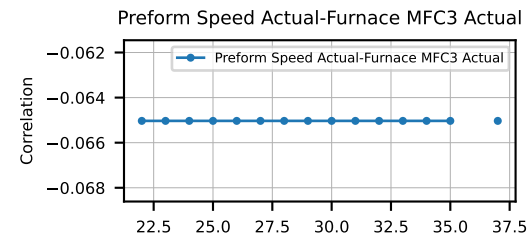


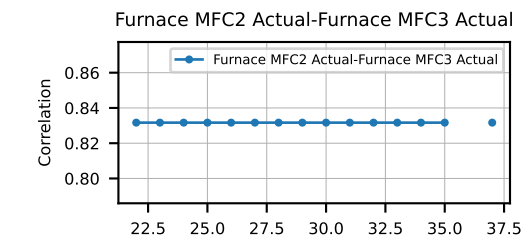
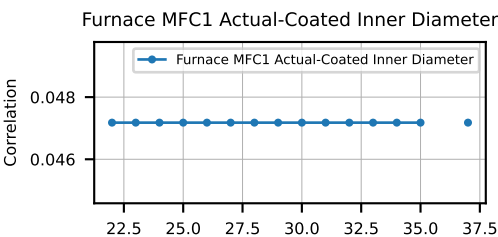
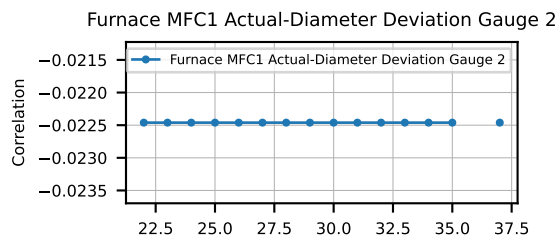
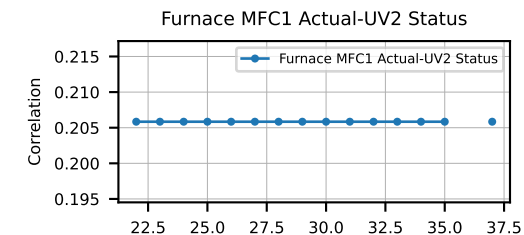
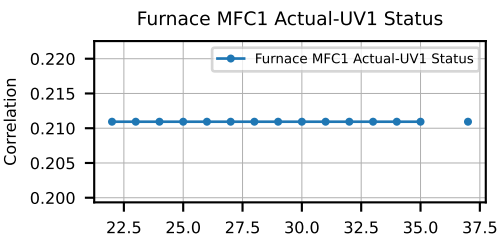
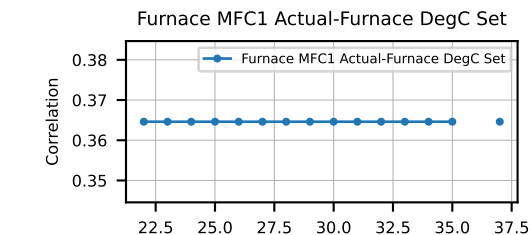
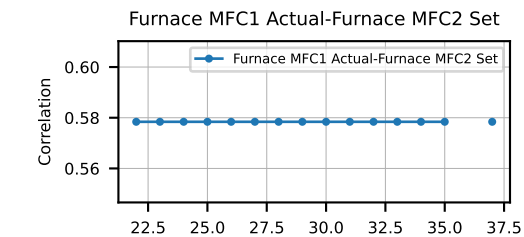
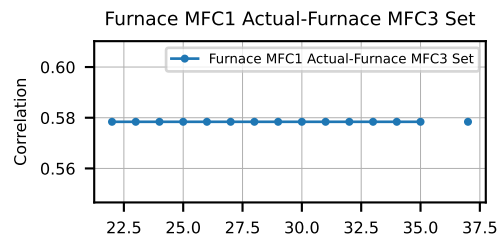
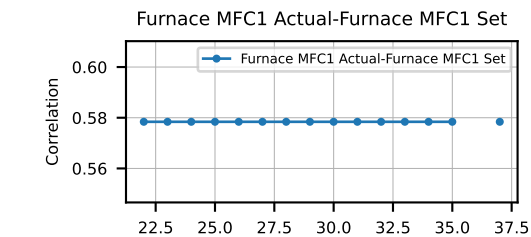
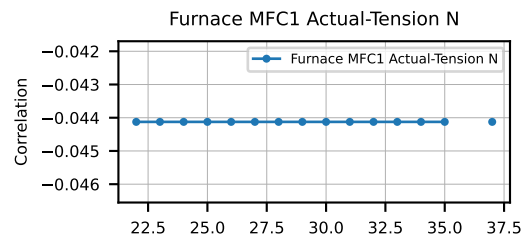
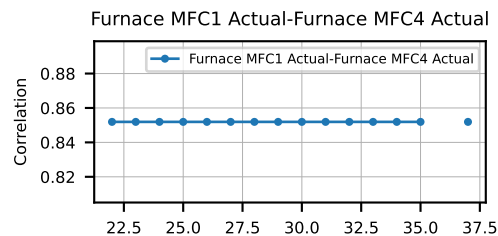
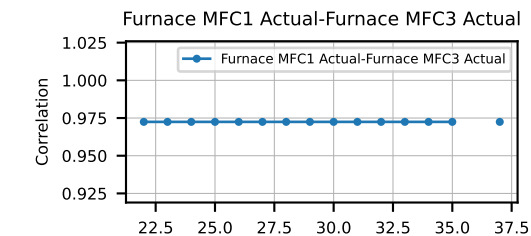


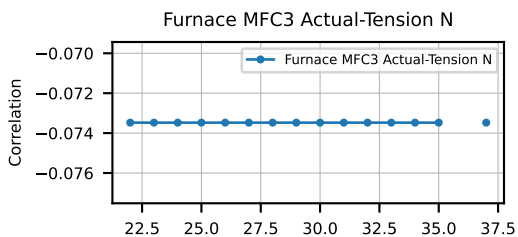
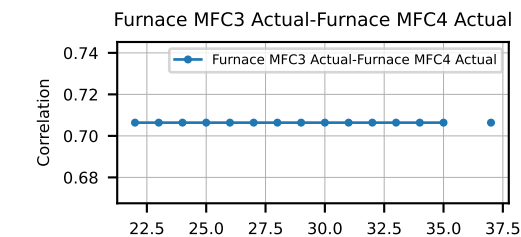
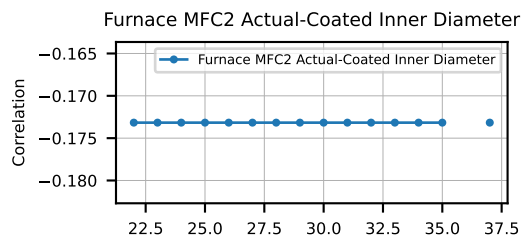
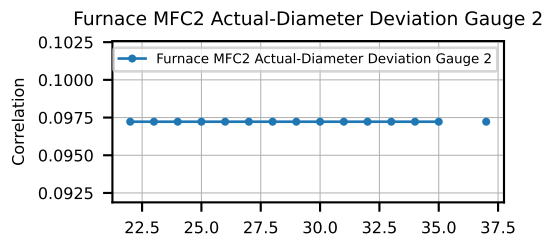
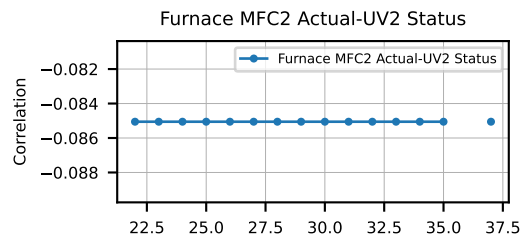
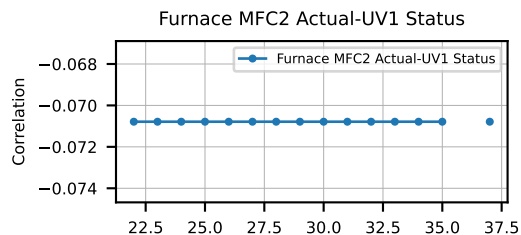
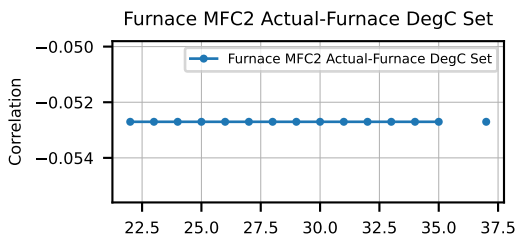
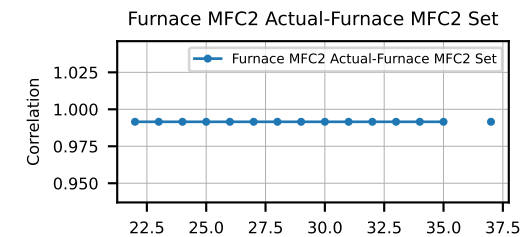
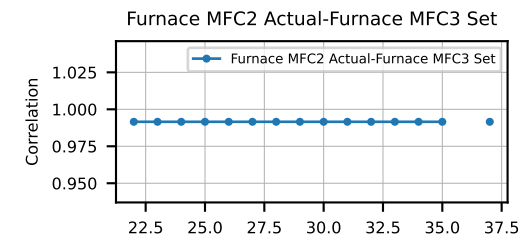
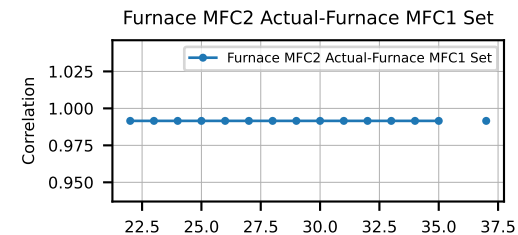
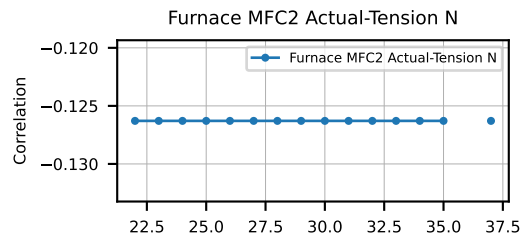
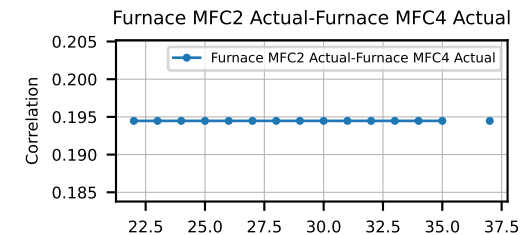


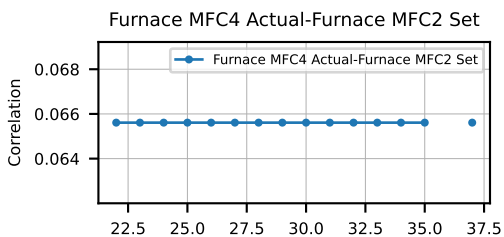
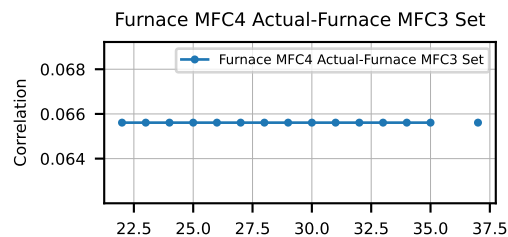
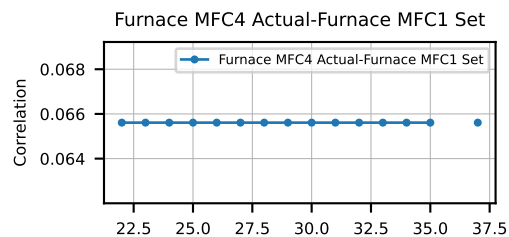
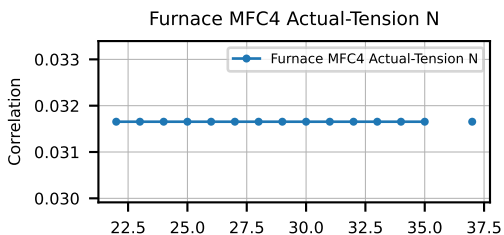
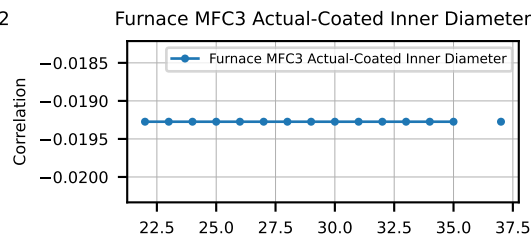
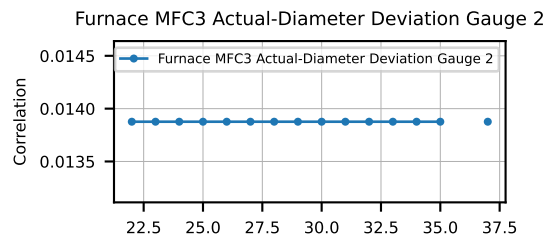
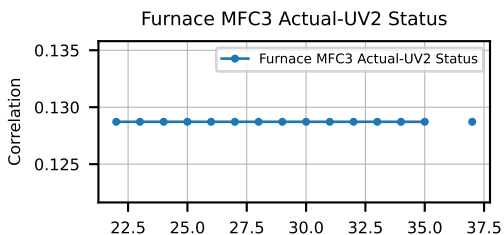
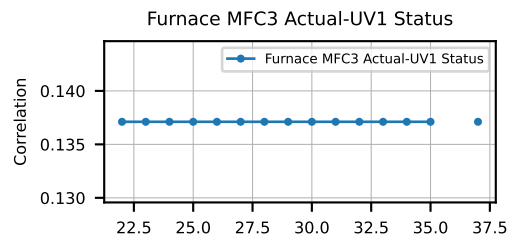
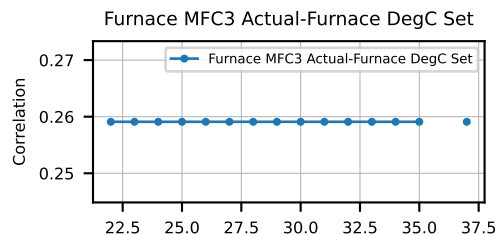
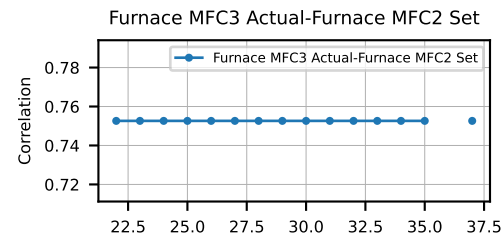
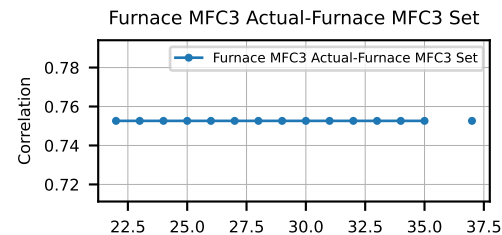
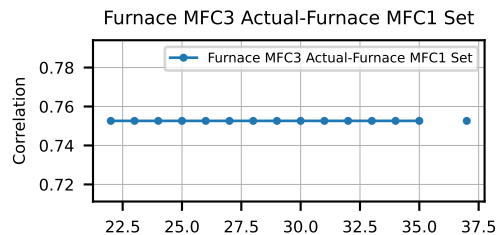




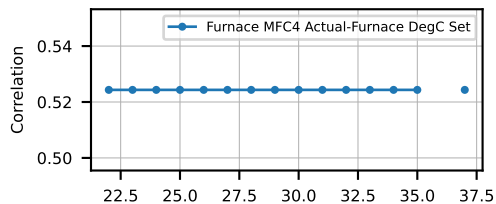




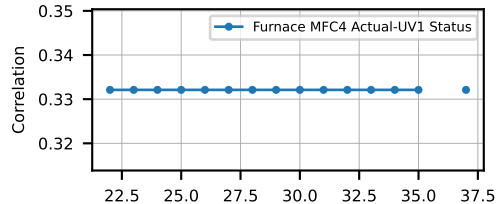




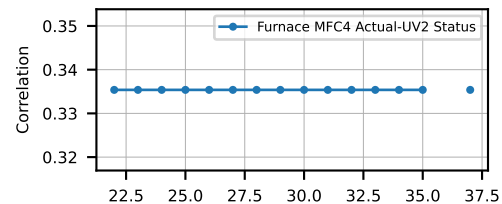
Furnace MFC4 Actual-Furnace DegC Set



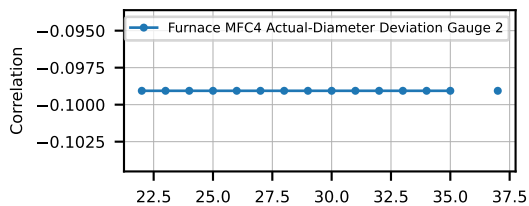
Furnace MFC4 Actual-UV1 Status



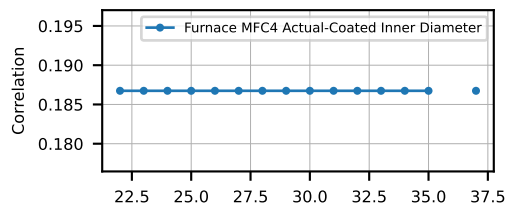
Furnace MFC4 Actual-UV2 Status



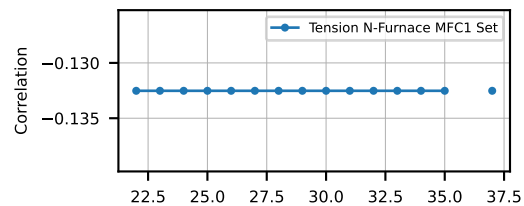
Furnace MFC4 Actual-Diameter Deviation Gauge 2



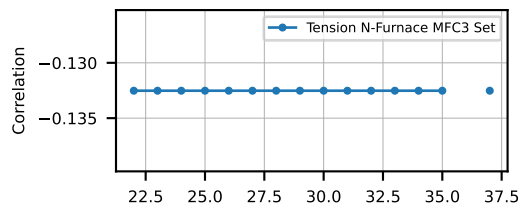
Furnace MFC4 Actual-Coated Inner Diameter



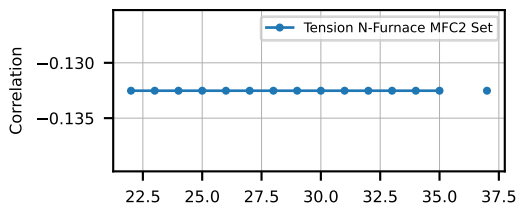
Tension N-Furnace MFC1 Set



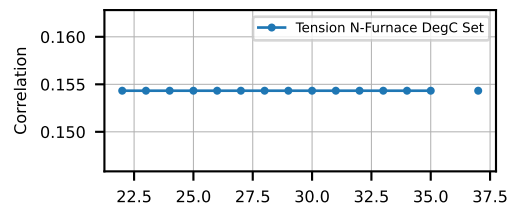
Tension N-Furnace MFC3 Set



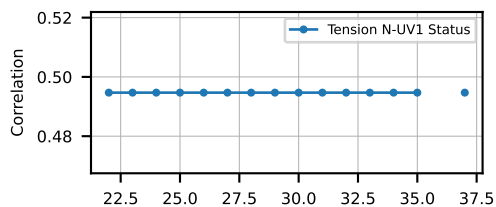
Tension N-Furnace MFC2 Set



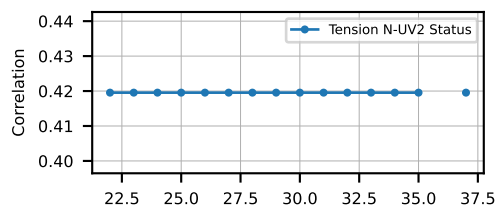
Tension N-Furnace DegC Set



Tension N-UV1 Status



Tension N-UV2 Status



Tension N-Diameter Deviation Gauge 2

