Blazed vs Symmetric Grating
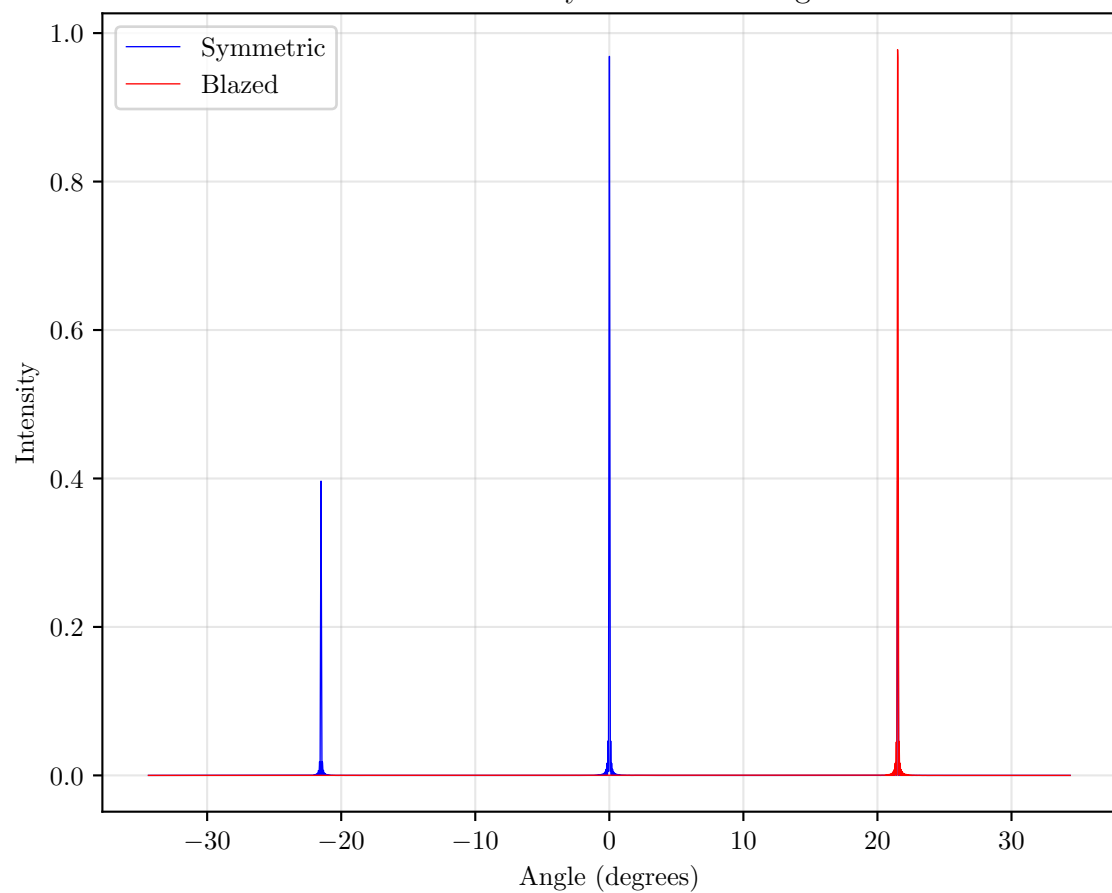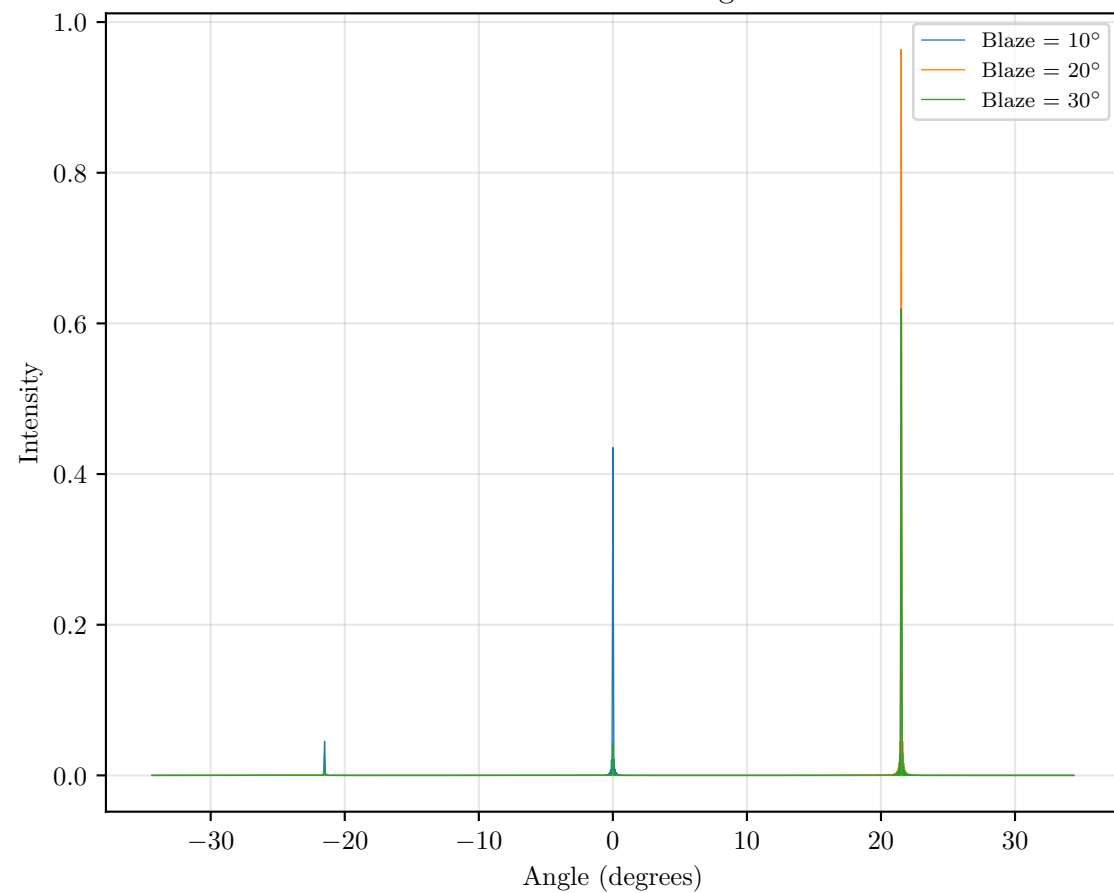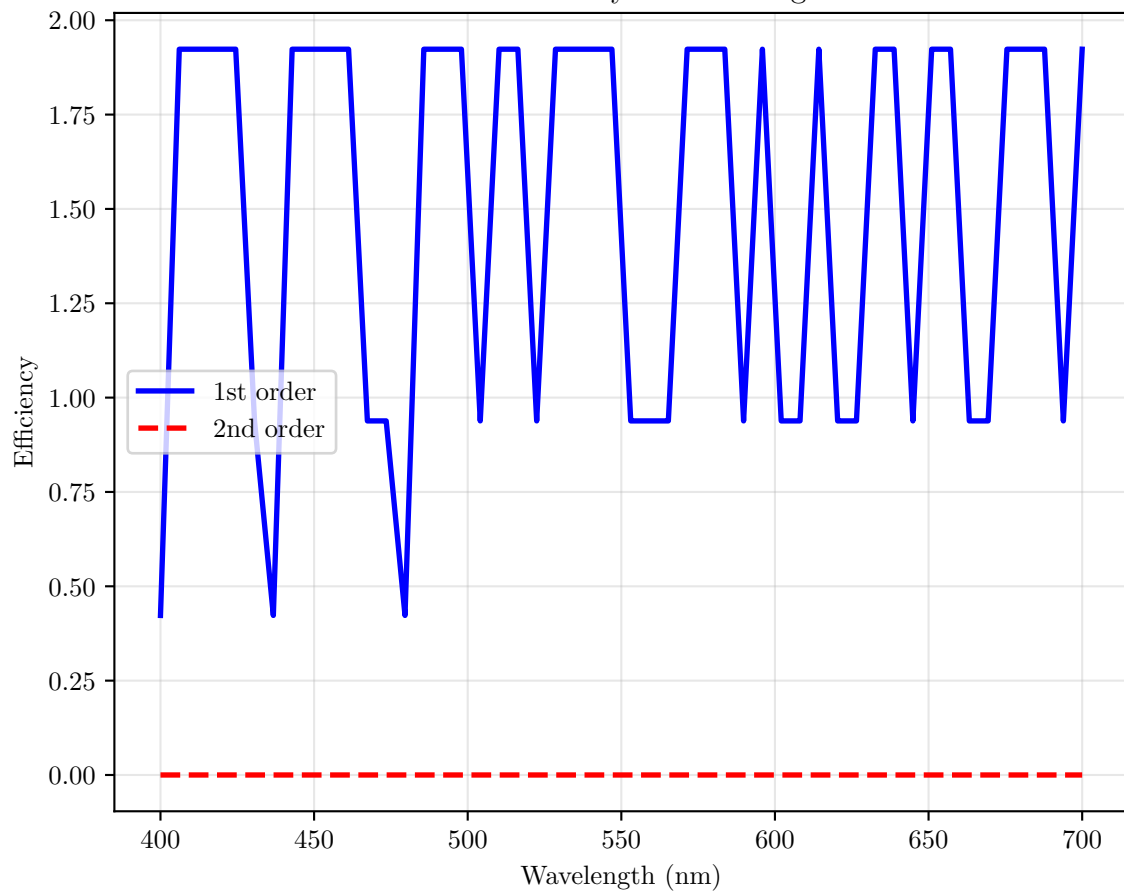
Effect of Blaze Angle

Order Efficiency vs Wavelength

Blazed Groove Profile (blaze = 21.5°)