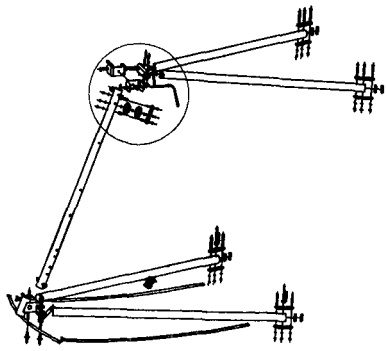
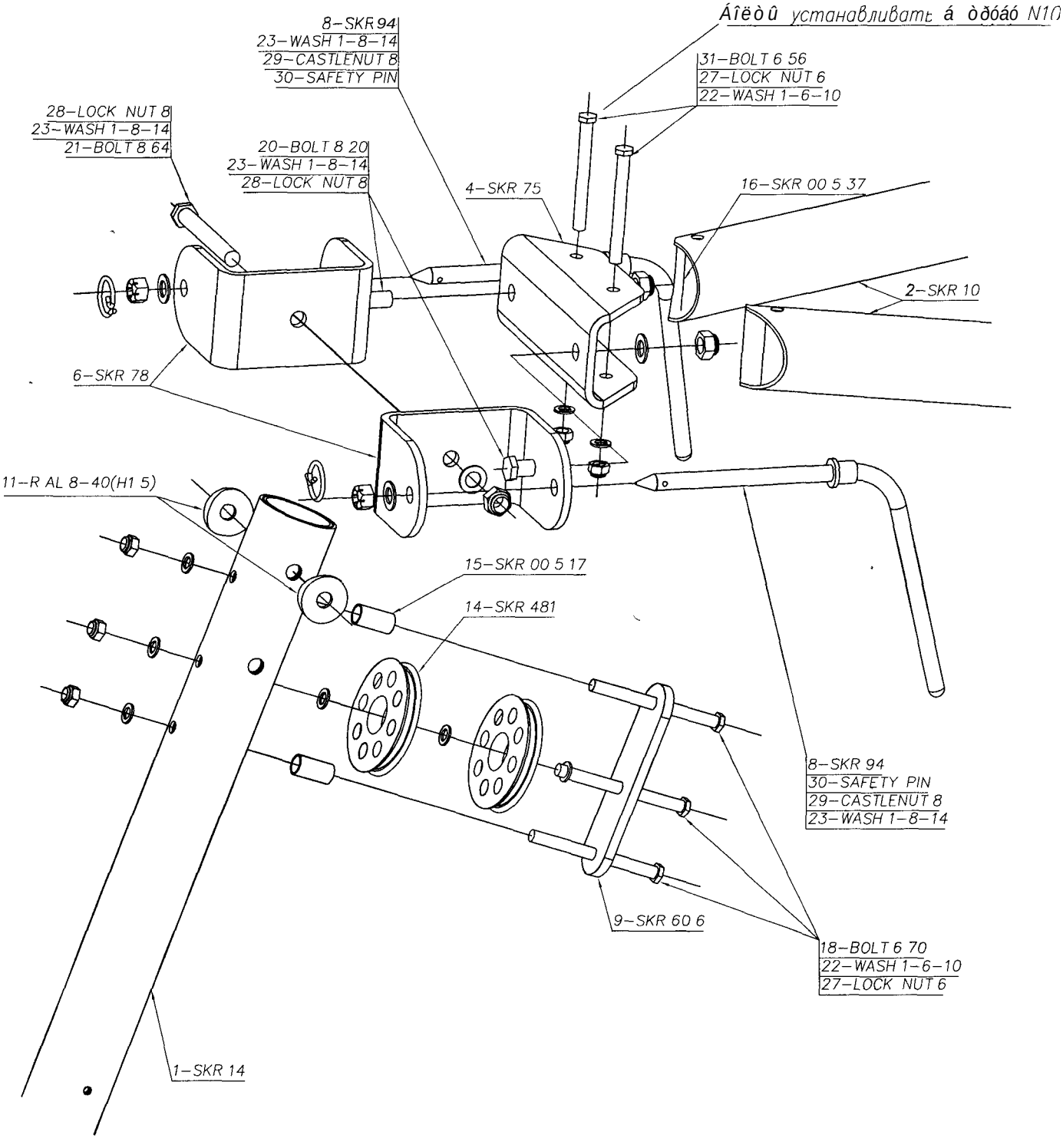
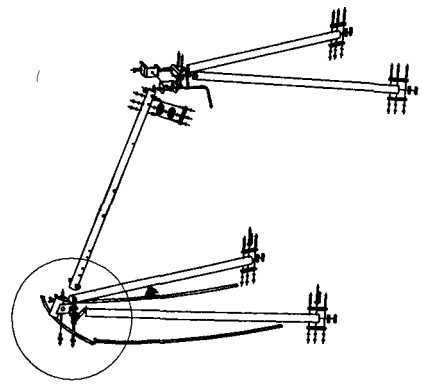
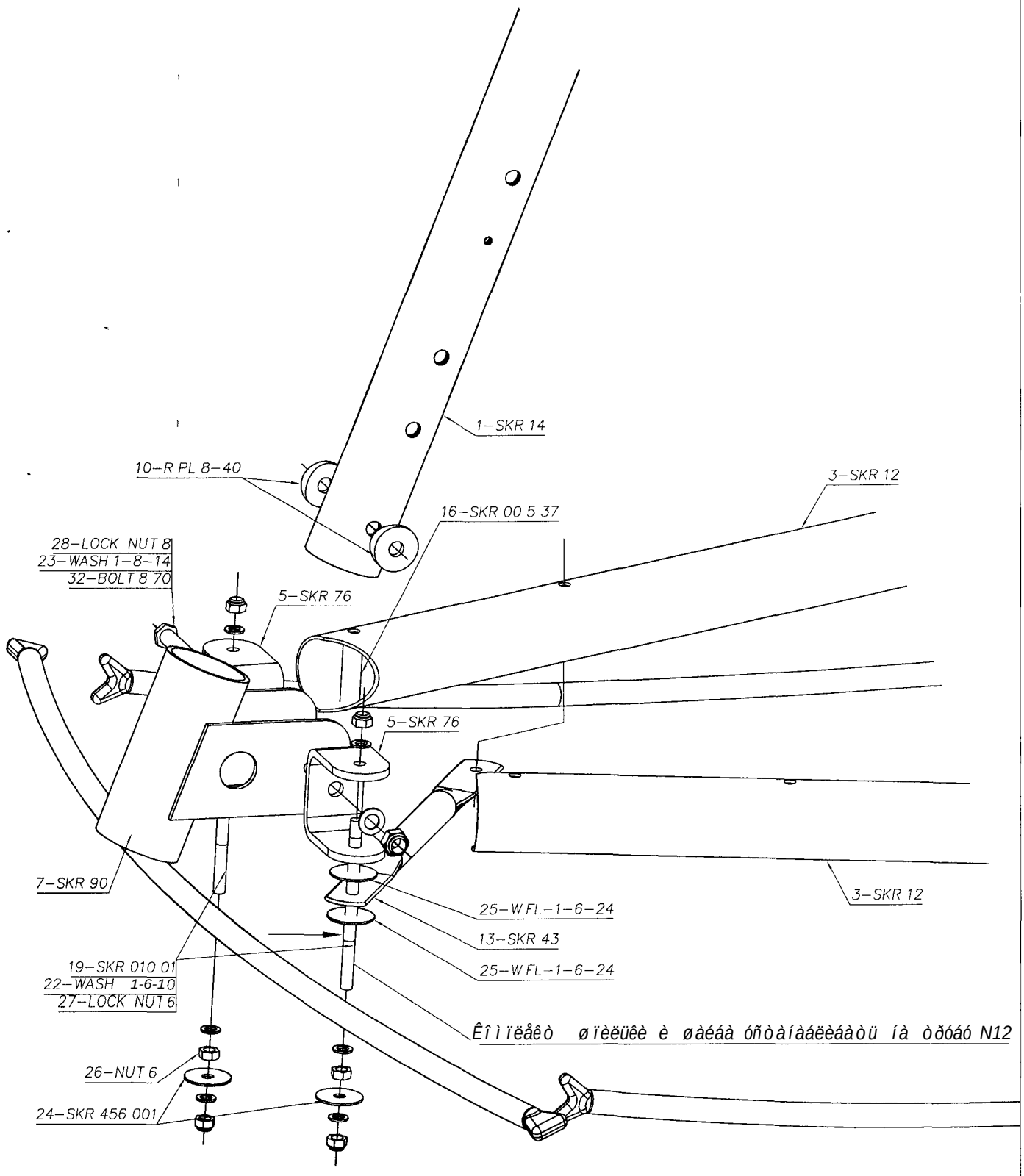
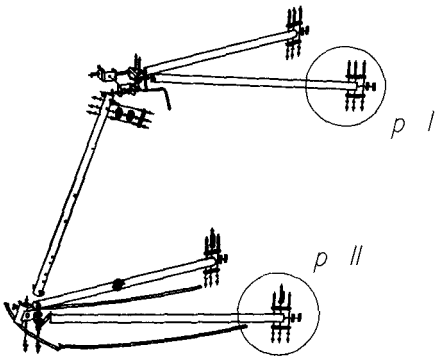


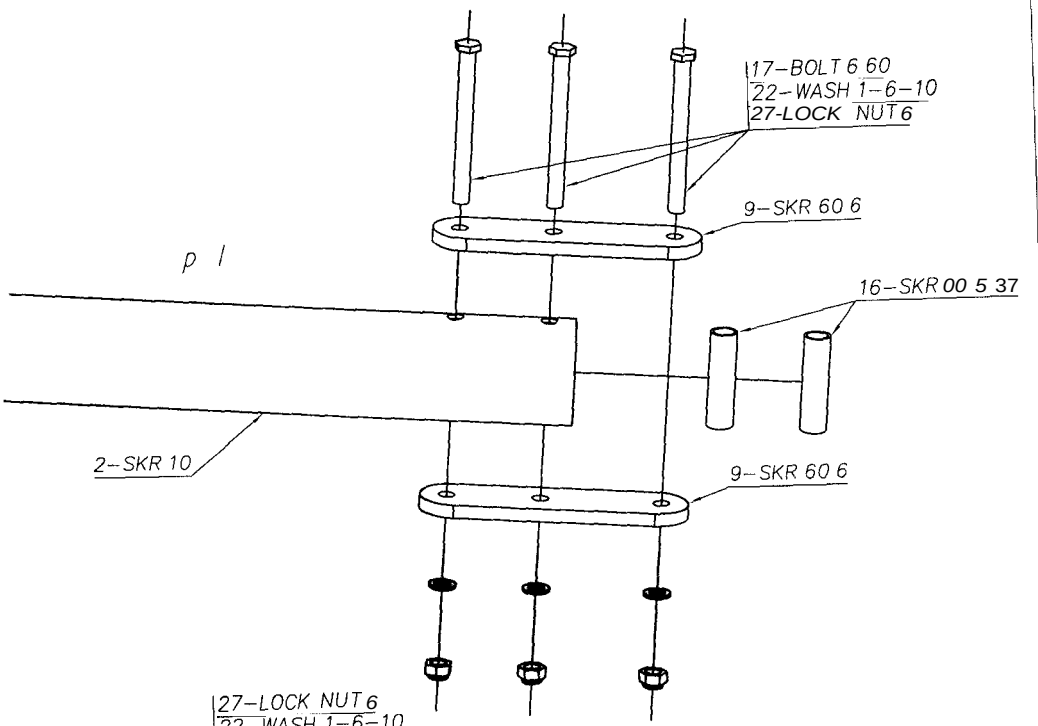

Áîëòû устанавливать á òðóáó N10
8–SKR 94
23–WASH 1–8–14
29–CASTLENUT 8
30–SAFETY PIN
31–BOLT 6 56
27–LOCK NUT 6
22–WASH 1–6–10
28–LOCK NUT 8
23–WASH 1–8–14
21–BOLT 8 64
20–BOLT 8 20
23–WASH 1–8–14
28–LOCK NUT 8
4–SKR 75
16–SKR 00 5 37
2–SKR 10
6–SKR 78
11–R AL 8–40(H1 5)
15–SKR 00 5 17
14–SKR 481
8–SKR 94
30–SAFETY PIN
29–CASTLENUT 8
23–WASH 1–8–14
9–SKR 60 6
18–BOLT 6 70
22–WASH 1–6–10
27–LOCK NUT 6
1–SKR 14

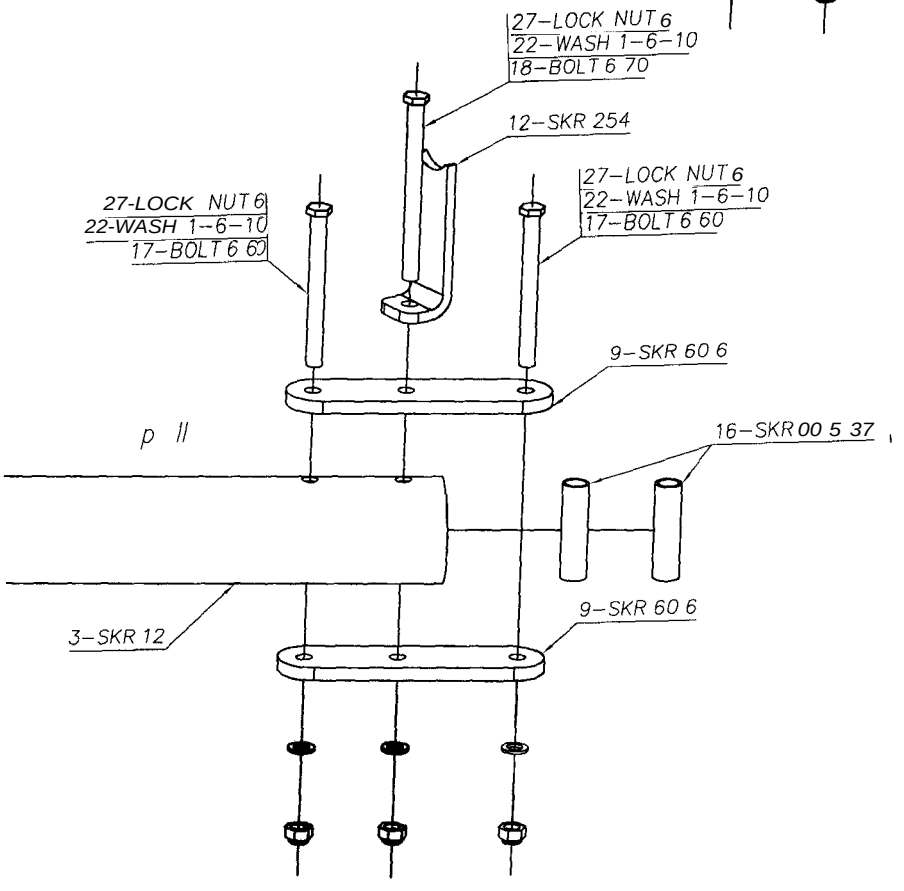




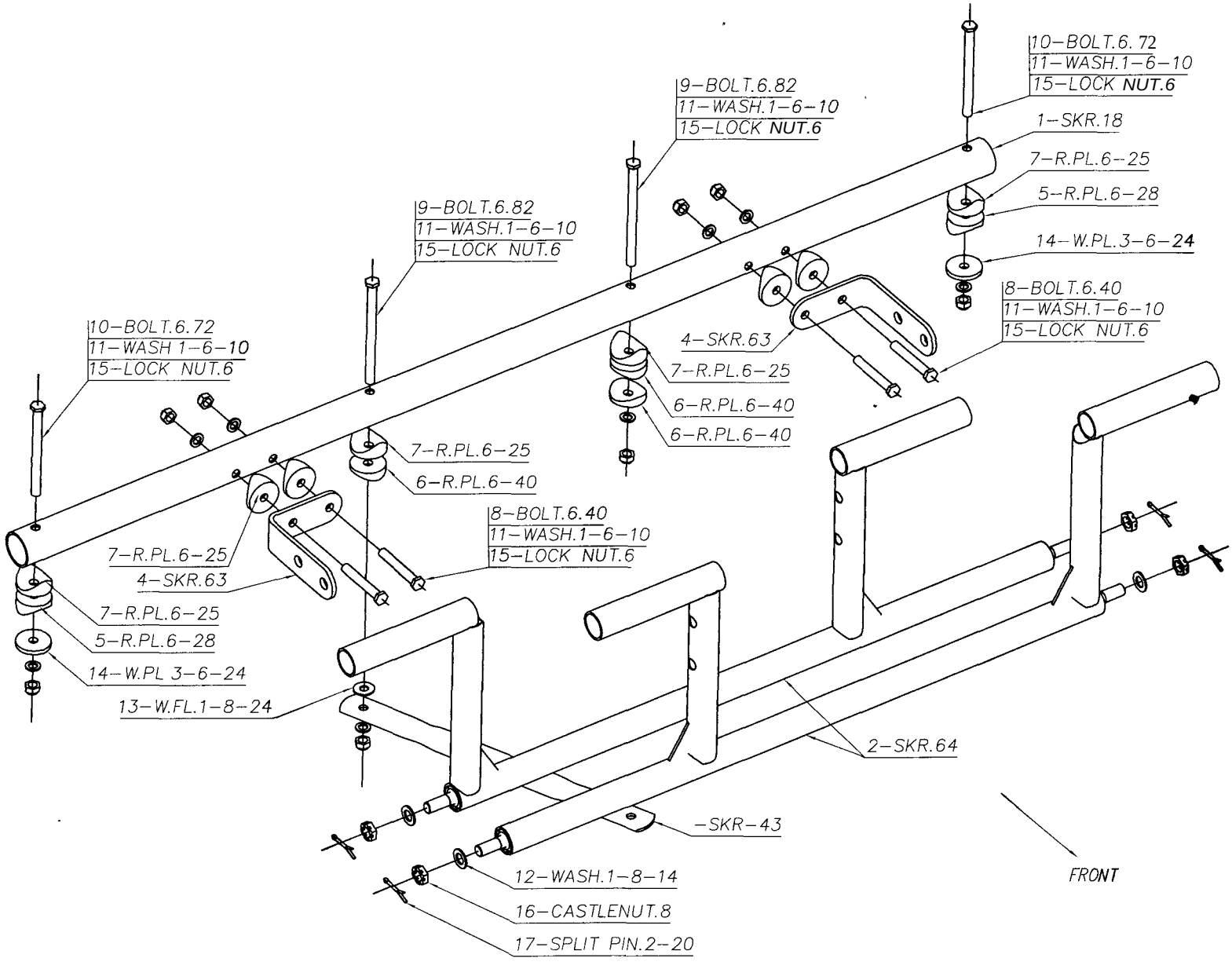
Êîì ïëåêò øïèëüêè è øàéáà óñòàíàâëèâàòü íà òðóáó N12


p I
p II

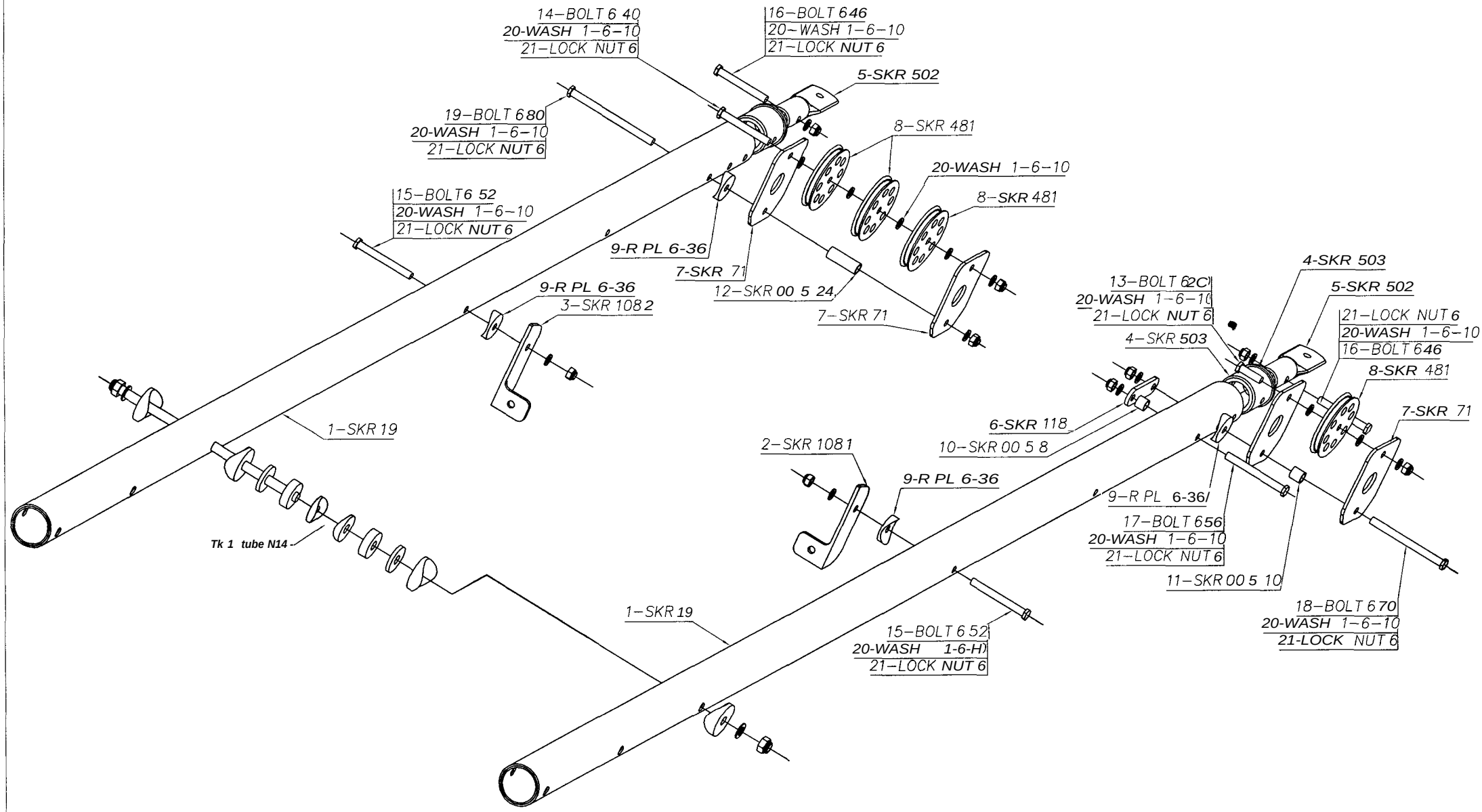

17-BOLT 6 60
22-WASH 1-6-10
27-LOCK NUT 6
9-SKR 60 6
p I
16-SKR 00 5 37
2-SKR 10
9-SKR 60 6


27-LOCK NUT 6
22-WASH 1-6-10
18-BOLT 6 70
12-SKR 254
27-LOCK NUT 6
22-WASH 1-6-10
17-BOLT 6 60
27-LOCK NUT 6
22-WASH 1-6-10
17-BOLT 6 60
9-SKR 60 6
p II
16-SKR 00 5 37
3-SKR 12
9-SKR 60 6

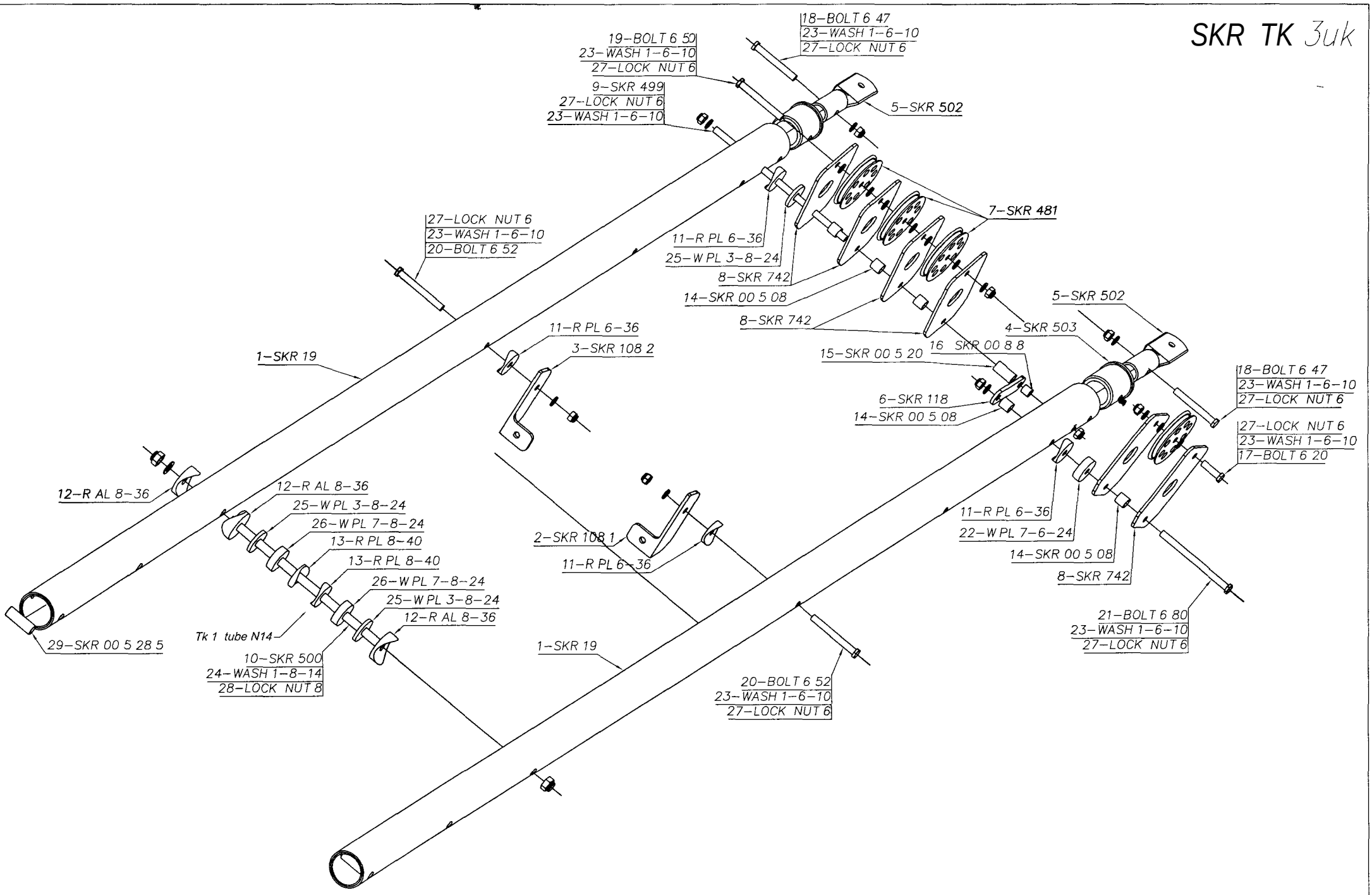
SKR. TK.2

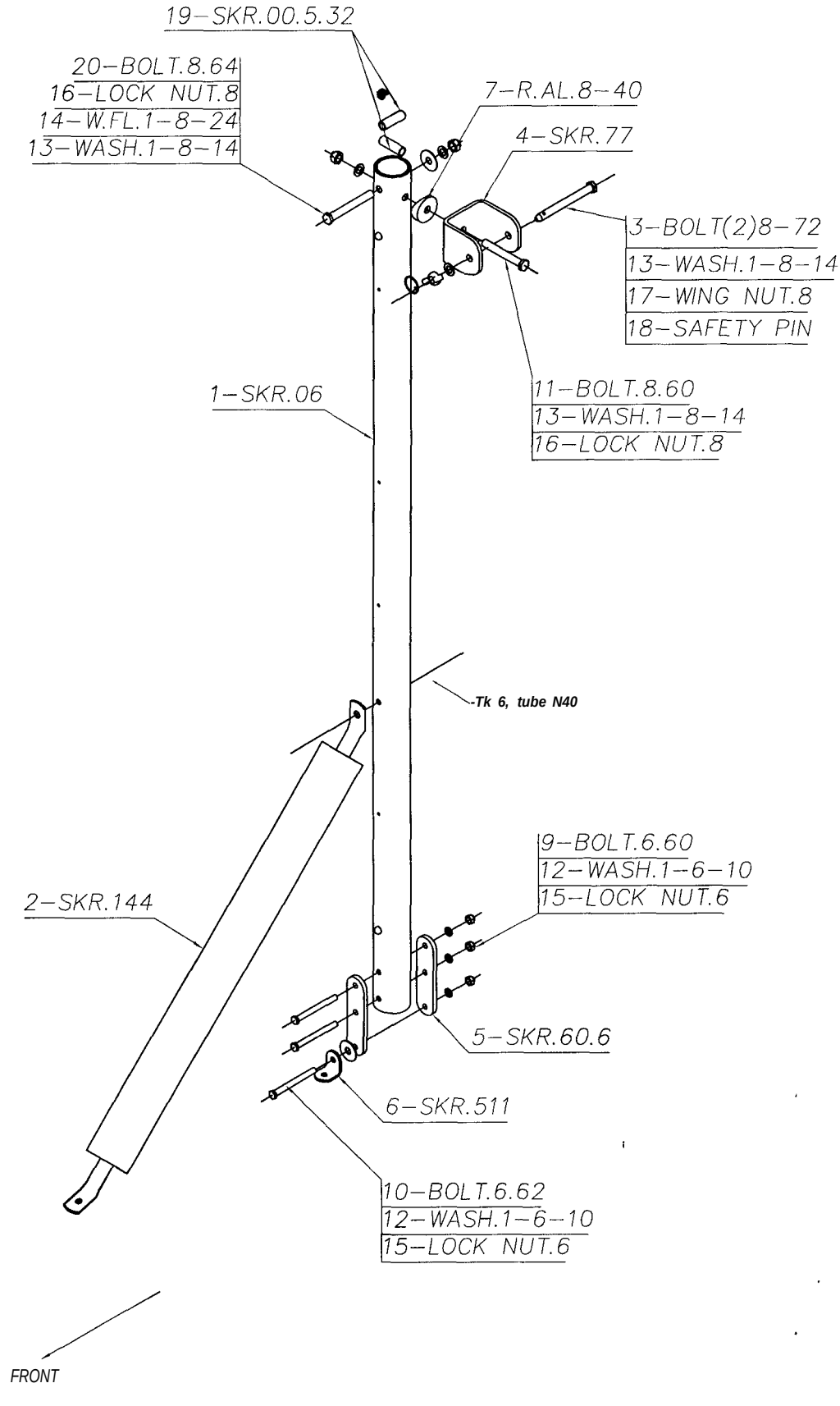

10–BOLT.6. 72
11–WASH.1–6–10
15–LOCK NUT.6
9–BOLT.6.82
11–WASH.1–6–10
15–LOCK NUT.6
1–SKR.18
7–R.PL.6–25
5–R.PL.6–28
14–W.PL.3–6–24
8–BOLT.6.40
11–WASH.1–6–10
15–LOCK NUT.6
4–SKR.63
7–R.PL.6–25
6–R.PL.6–40
6–R.PL.6–40
9–BOLT.6.82
11–WASH.1–6–10
15–LOCK NUT.6
10–BOLT.6.72
11–WASH 1–6–10
15–LOCK NUT.6
7–R.PL.6–25
6–R.PL.6–40
8–BOLT.6.40
11–WASH.1–6–10
15–LOCK NUT.6
7–R.PL.6–25
4–SKR.63
7–R.PL.6–25
5–R.PL.6–28
14–W.PL 3–6–24
13–W.FL.1–8–24
2–SKR.64
–SKR–43
12–WASH.1–8–14
16–CASTLENUT.8
17–SPLIT PIN.2–20
FRONT

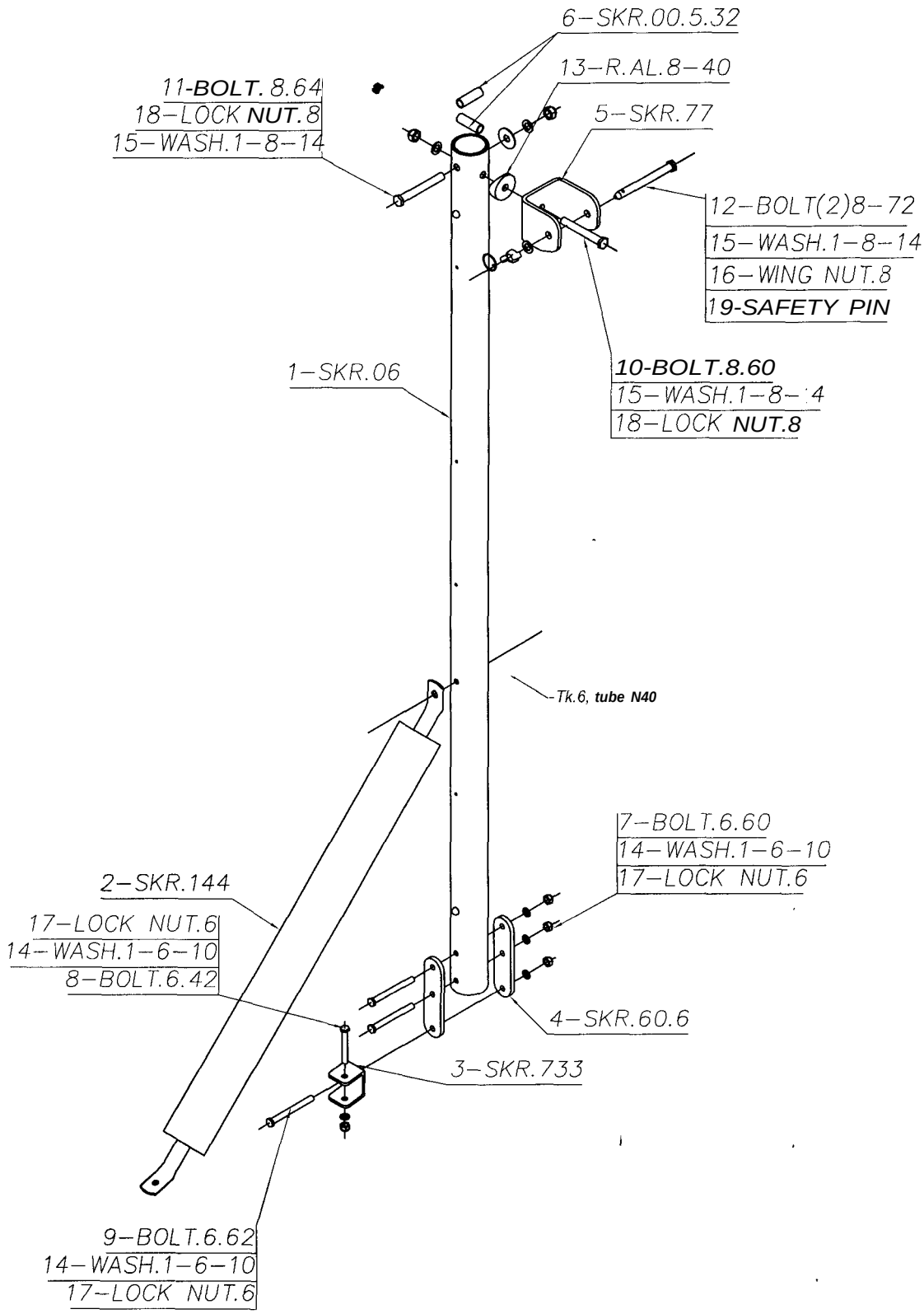
SKR. TK.3

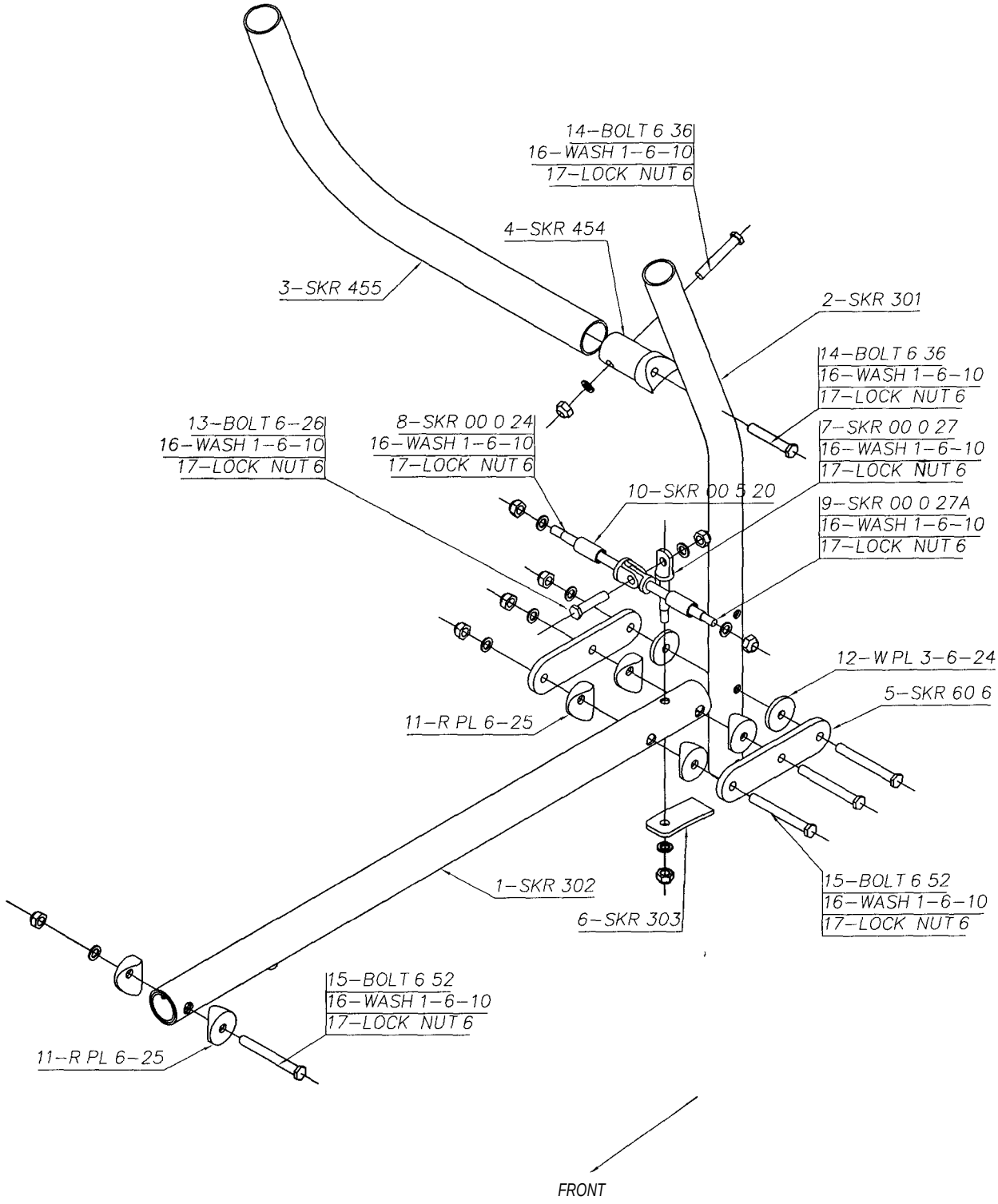

14–BOLT 6 40
20-WASH 1–6–10
21–LOCK NUT 6
16–BOLT 646
20–WASH 1–6–10
21–LOCK NUT 6
5-SKR 502
19–BOLT 680
20-WASH 1–6–10
21–LOCK NUT 6
8–SKR 481
20-WASH 1–6–10
8–SKR 481
15–BOLT6 52
20-WASH 1–6–10
21–LOCK NUT 6
9-R PL 6-36
7-SKR 71
12–SKR 00 5 24
7–SKR 71
9-R PL 6-36
3–SKR 1082
1–SKR 19
Tk 1 tube N14
2–SKR 1081
9-R PL 6-36
1–SKR 19
15–BOLT 6 52
20-WASH 1-6-H)
21–LOCK NUT 6
4-SKR 503
13–BOLT 62C)
20-WASH 1–6–10
21–LOCK NUT 6
5-SKR 502
4–SKR 503
21–LOCK NUT 6
20-WASH 1–6–10
16–BOLT 646
8-SKR 481
7-SKR 71
6-SKR 118
10–SKR 00 5 8
9–R PL 6-36
17–BOLT 656
20-WASH 1–6–10
21–LOCK NUT 6
11–SKR 00 5 10
18–BOLT 670
20-WASH 1–6–10
21-LOCK NUT 6

SKR TK 3uk

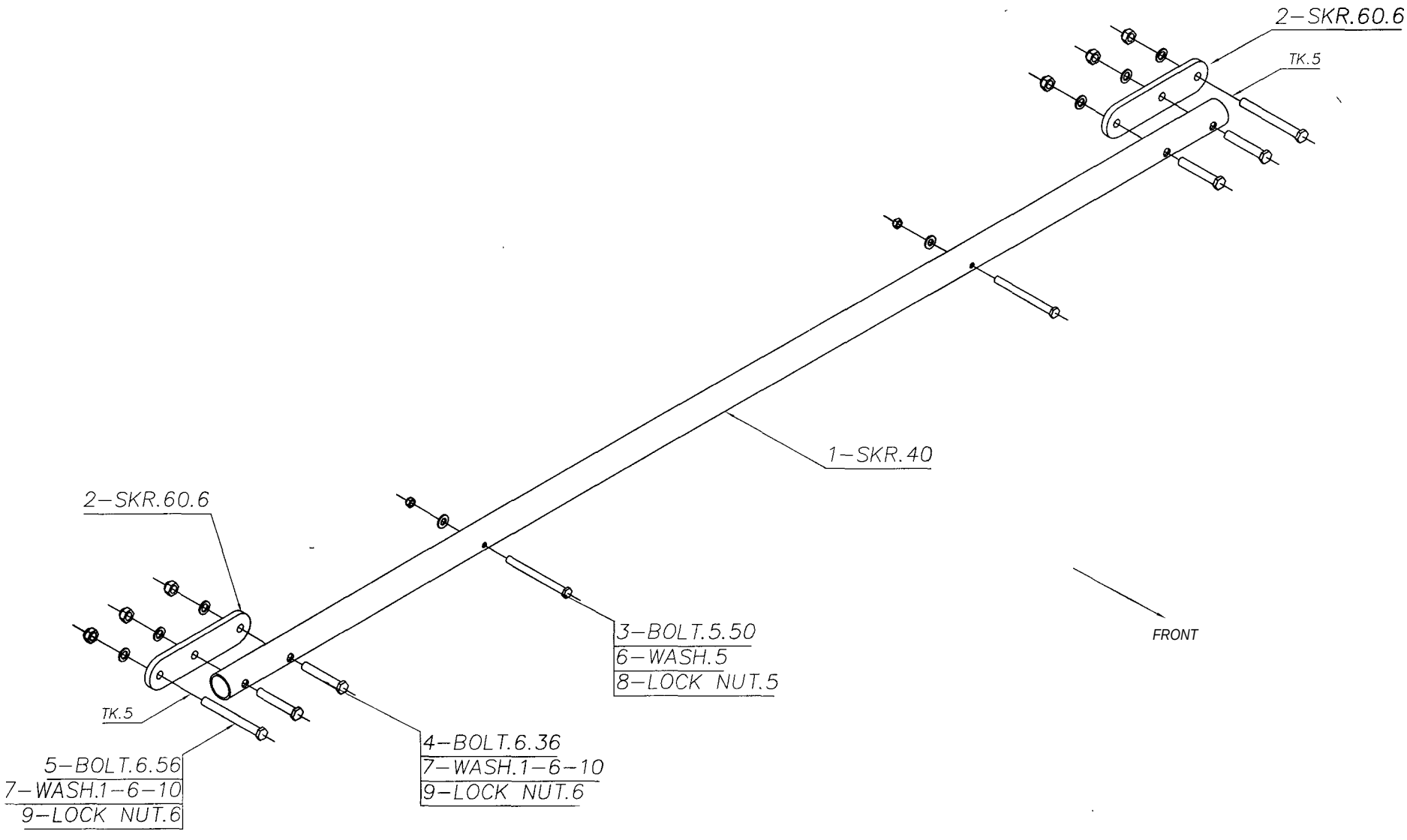

18–BOLT 6 47
23–WASH 1–6–10
27–LOCK NUT 6
19–BOLT 6 50
23–WASH 1–6–10
27–LOCK NUT 6
9–SKR 499
27–LOCK NUT 6
23–WASH 1–6–10
5–SKR 502
7–SKR 481
27–LOCK NUT 6
23–WASH 1–6–10
20–BOLT 6 52
11–R PL 6–36
25–W PL 3–8–24
8–SKR 742
14–SKR 00 5 08
8–SKR 742
5–SKR 502
4–SKR 503
16 SKR 00 8 8
15–SKR 00 5 20
11–R PL 6–36
3–SKR 108 2
1–SKR 19
6–SKR 118
14–SKR 00 5 08
18–BOLT 6 47
23–WASH 1–6–10
27–LOCK NUT 6
27–LOCK NUT 6
23–WASH 1–6–10
17–BOLT 6 20
12–R AL 8–36
12–R AL 8–36
25–W PL 3–8–24
26–W PL 7–8–24
13–R PL 8–40
13–R PL 8–40
26–W PL 7–8–24
25–W PL 3–8–24
12–R AL 8–36
Tk 1 tube N14
29–SKR 00 5 28 5
10–SKR 500
24–WASH 1–8–14
28–LOCK NUT 8
2–SKR 108 1
11–R PL 6–36
1–SKR 19
11–R PL 6–36
22–W PL 7–6–24
14–SKR 00 5 08
8–SKR 742
21–BOLT 6 80
23–WASH 1–6–10
27–LOCK NUT 6
20–BOLT 6 52
23–WASH 1–6–10
27–LOCK NUT 6

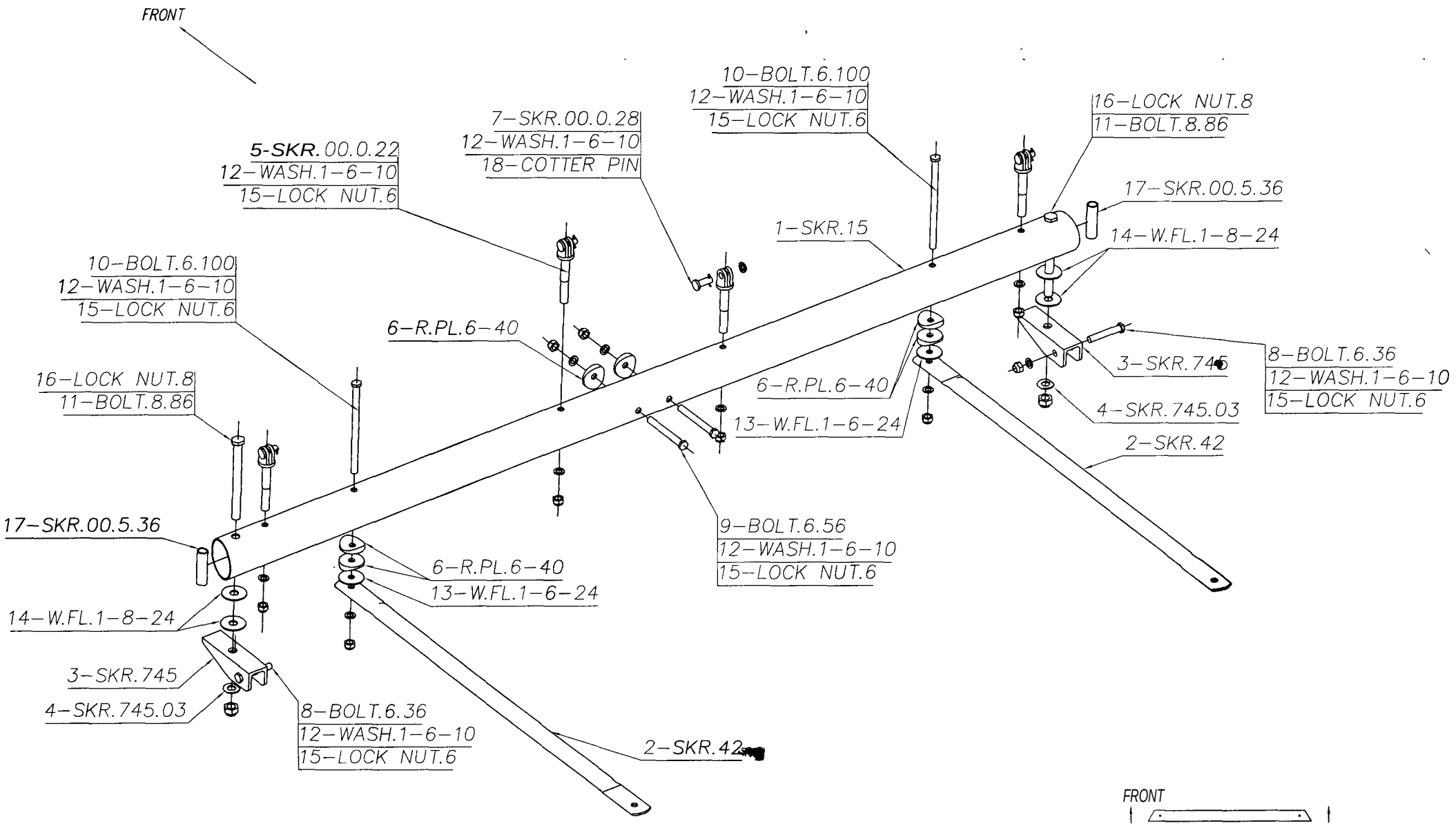

19–SKR.00.5.32
20–BOLT.8.64
16–LOCK NUT.8
14–W.FL.1–8–24
13–WASH.1–8–14
7–R.AL.8–40
4–SKR.77
3–BOLT(2)8–72
13–WASH.1–8–14
17–WING NUT.8
18–SAFETY PIN
1–SKR.06
11–BOLT.8.60
13–WASH.1–8–14
16–LOCK NUT.8
-Tk 6, tube N40
9–BOLT.6.60
12–WASH.1–6–10
15–LOCK NUT.6
2–SKR.144
5–SKR.60.6
6–SKR.511
10–BOLT.6.62
12–WASH.1–6–10
15–LOCK NUT.6
FRONT


6–SKR.00.5.32
13–R.AL.8–40
11-BOLT. 8.64
18–LOCK NUT. 8
15–WASH.1–8–14
5–SKR. 77
12–BOLT(2)8–72
15–WASH.1–8–14
16–WING NUT.8
19-SAFETY PIN
1–SKR.06
10-BOLT.8.60
15–WASH.1–8–14
18–LOCK NUT.8
Tk.6, tube N40
7–BOLT.6.60
14–WASH.1–6–10
17–LOCK NUT.6
2–SKR.144
17–LOCK NUT.6
14–WASH.1–6–10
8–BOLT.6.42
4–SKR.60.6
3–SKR.733
9–BOLT.6.62
14–WASH.1–6–10
17–LOCK NUT.6
FRONT

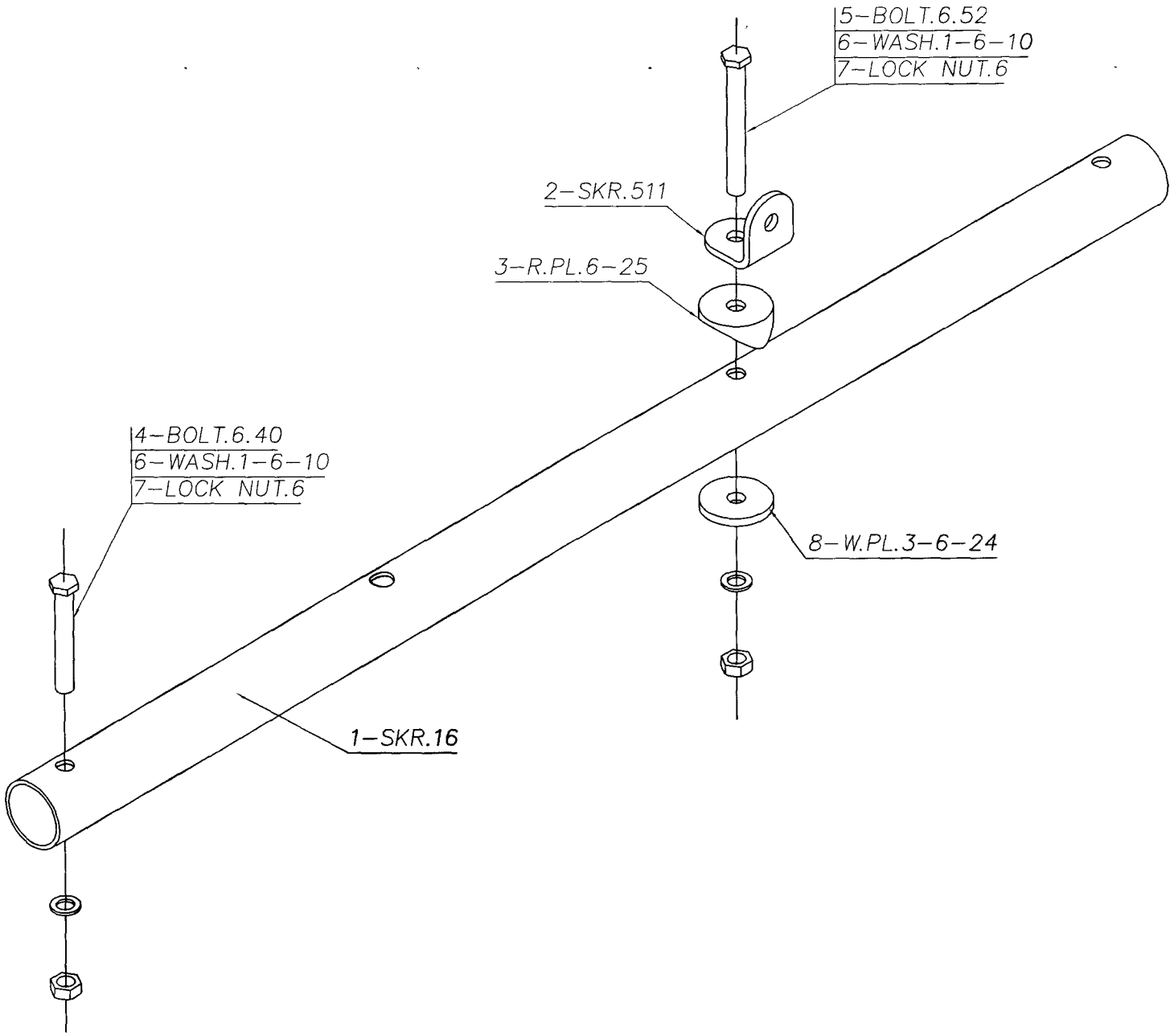

14–BOLT 6 36
16–WASH 1–6–10
17–LOCK NUT 6
4–SKR 454
3–SKR 455
2–SKR 301
14–BOLT 6 36
16–WASH 1–6–10
17–LOCK NUT 6
13–BOLT 6–26
16–WASH 1–6–10
17–LOCK NUT 6
8–SKR 00 0 24
16–WASH 1–6–10
17–LOCK NUT 6
7–SKR 00 0 27
16–WASH 1–6–10
17–LOCK NUT 6
10–SKR 00 5 20
9–SKR 00 0 27A
16–WASH 1–6–10
17–LOCK NUT 6
12–W PL 3–6–24
5–SKR 60 6
11–R PL 6–25
1–SKR 302
15–BOLT 6 52
16–WASH 1–6–10
17–LOCK NUT 6
6–SKR 303
15–BOLT 6 52
16–WASH 1–6–10
17–LOCK NUT 6
11–R PL 6–25
FRONT

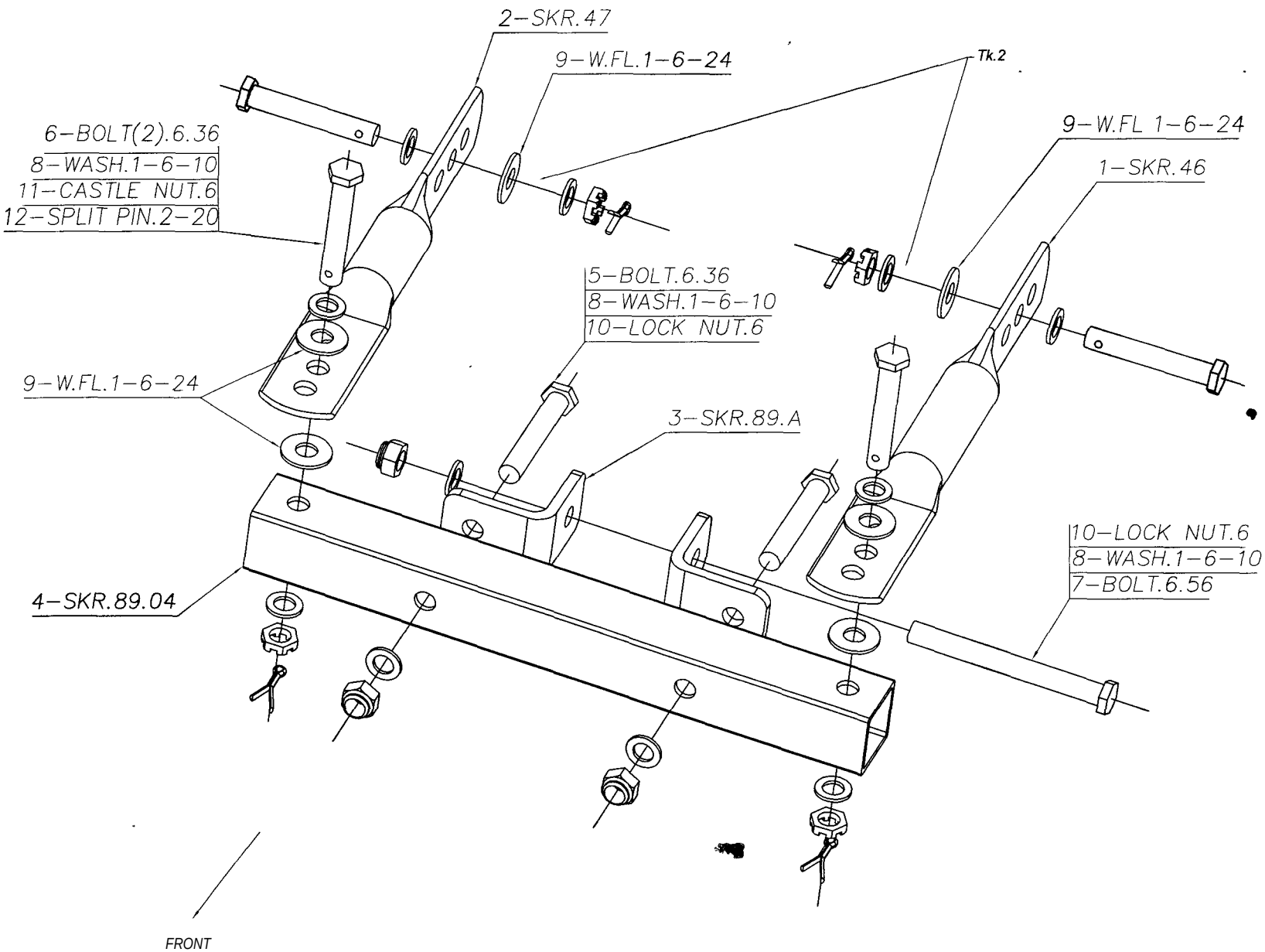
SKR. TK.6


2–SKR.60.6
TK.5
1–SKR.40
2–SKR.60.6
3–BOLT.5.50
6–WASH.5
8–LOCK NUT.5
FRONT
TK.5
4–BOLT.6.36
7–WASH.1–6–10
9–LOCK NUT.6
5–BOLT.6.56
7–WASH.1–6–10
9–LOCK NUT.6

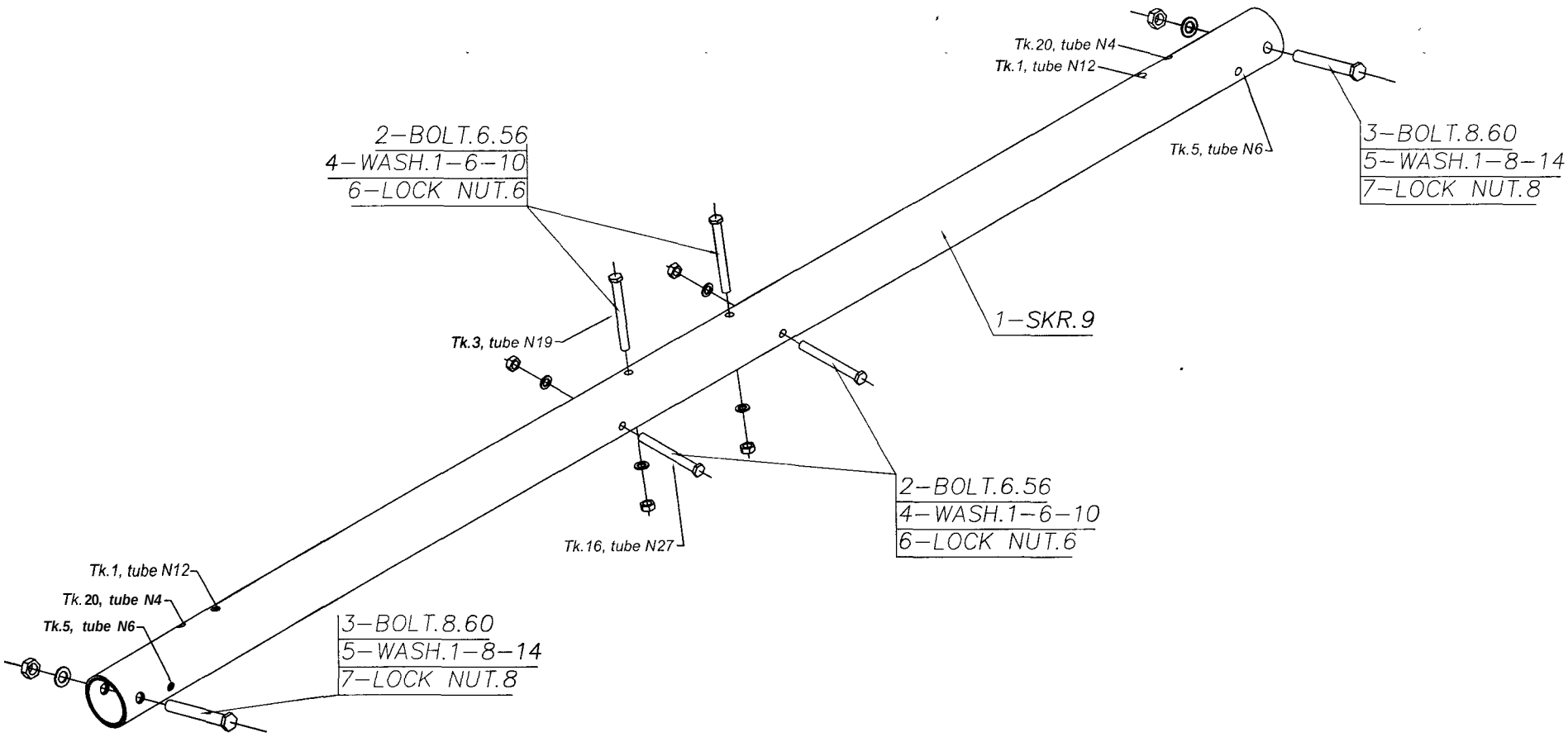

FRONT
10–BOLT.6.100
12–WASH.1–6–10
15–LOCK NUT.6
16–LOCK NUT.8
11–BOLT.8.86
7–SKR.00.0.28
12–WASH.1–6–10
18–COTTER PIN
5-SKR.00.0.22
12–WASH.1–6–10
15–LOCK NUT.6
17–SKR.00.5.36
1–SKR.15
14–W.FL.1–8–24
10–BOLT.6.100
12–WASH.1–6–10
15–LOCK NUT.6
6–R.PL.6–40
3–SKR.746
8–BOLT.6.36
12–WASH.1–6–10
15–LOCK NUT.6
16–LOCK NUT.8
11–BOLT.8.86
6–R.PL.6–40
13–W.FL.1–6–24
4–SKR.745.03
2–SKR.42
17–SKR.00.5.36
9–BOLT.6.56
12–WASH.1–6–10
15–LOCK NUT.6
6–R.PL.6–40
13–W.FL.1–6–24
14–W.FL.1–8–24
3–SKR.745
4–SKR.745.03
8–BOLT.6.36
12–WASH.1–6–10
15–LOCK NUT.6
2–SKR.42
FRONT

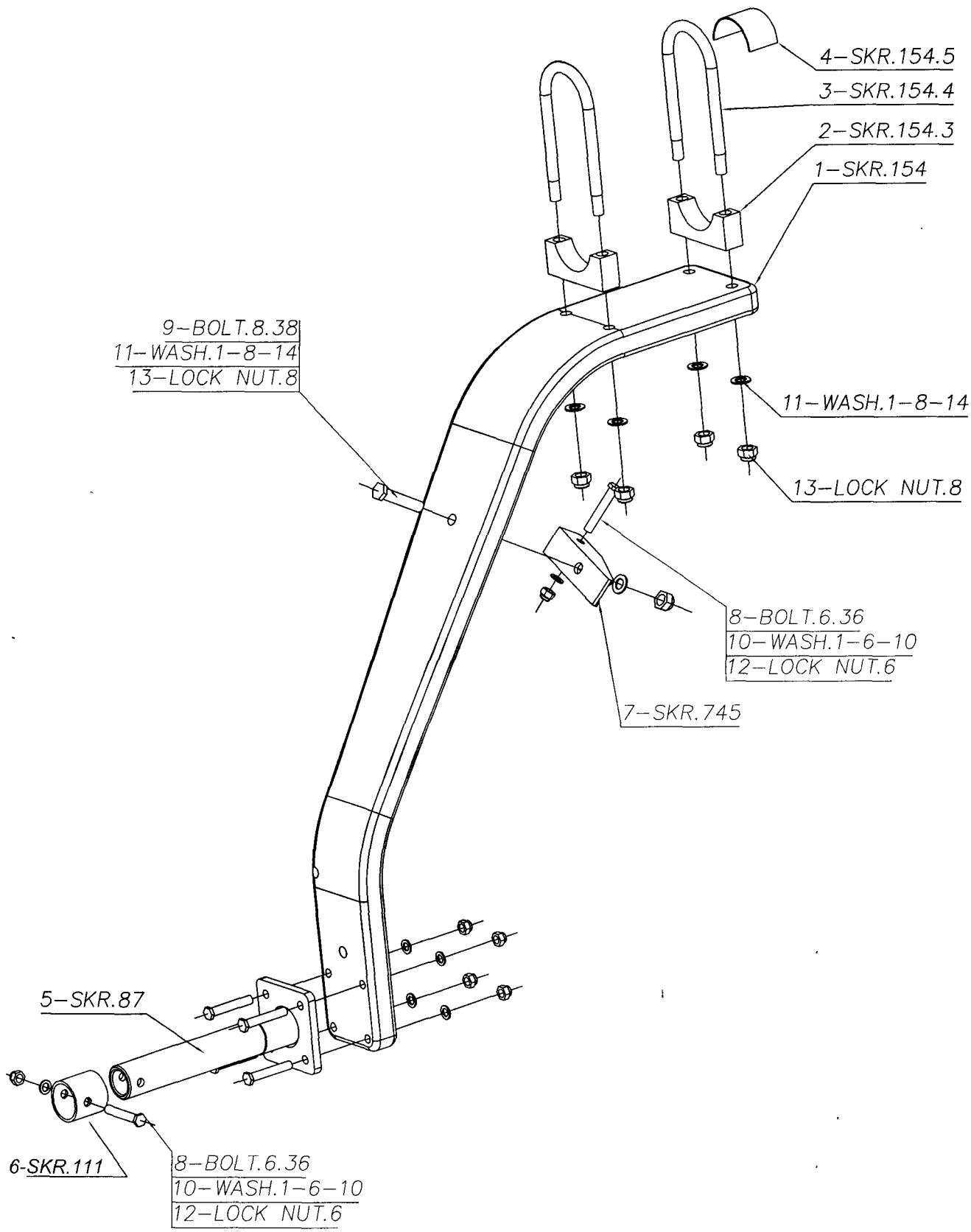
SKR. TK.8


5-BOLT.6.52
6-WASH.1-6-10
7-LOCK NUT.6
2-SKR.511
3-R.PL.6-25
4-BOLT.6.40
6-WASH.1-6-10
7-LOCK NUT.6
8-W.PL.3-6-24
1-SKR.16

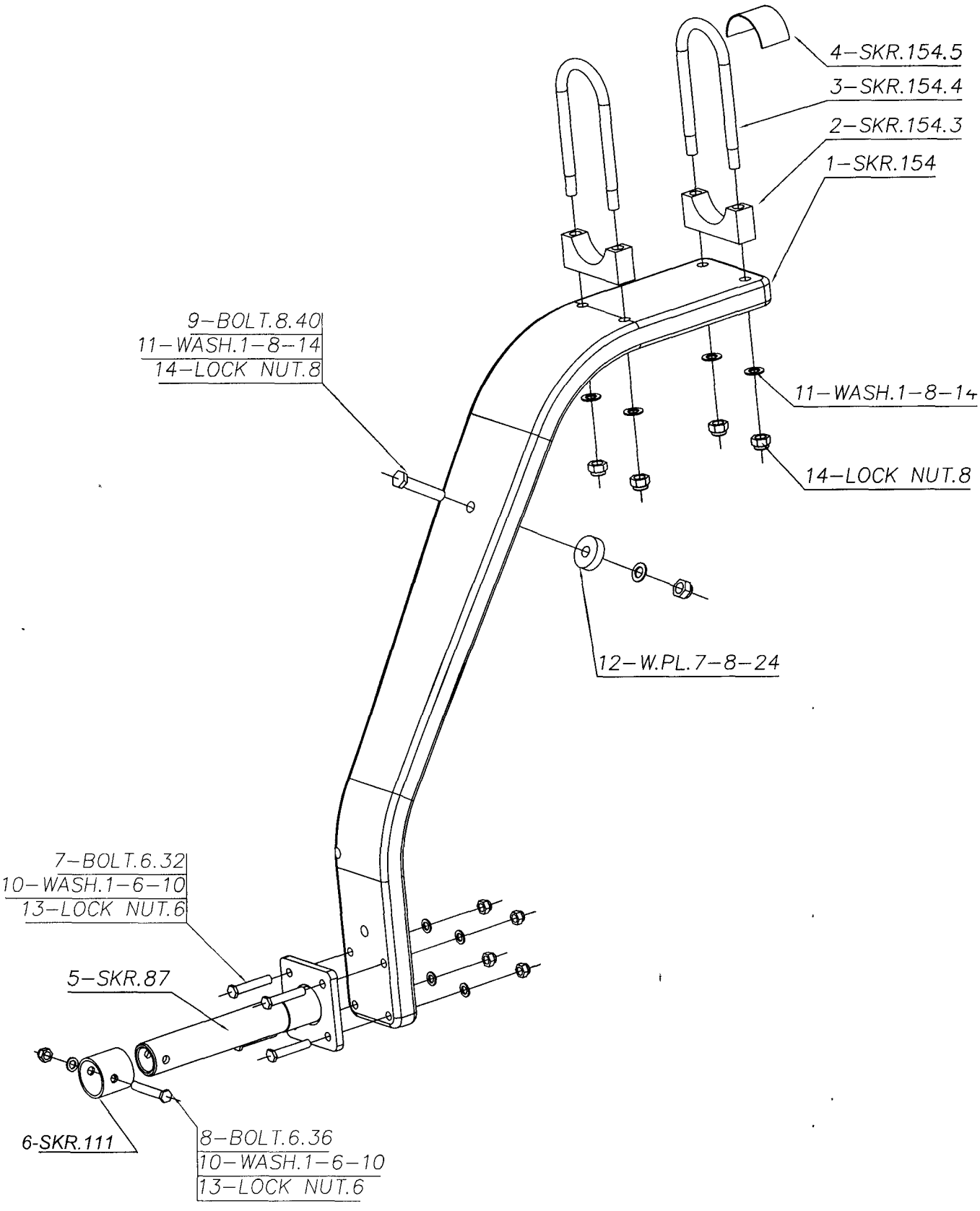

2–SKR.47
9–W.FL.1–6–24
Tk.2
9–W.FL 1–6–24
1–SKR.46
6–BOLT(2).6.36
8–WASH.1–6–10
11–CASTLE NUT.6
12–SPLIT PIN.2–20
5–BOLT.6.36
8–WASH.1–6–10
10–LOCK NUT.6
9–W.FL.1–6–24
3–SKR.89.A
10–LOCK NUT.6
8–WASH.1–6–10
7–BOLT.6.56
4–SKR.89.04
FRONT

SKR. TK. 10

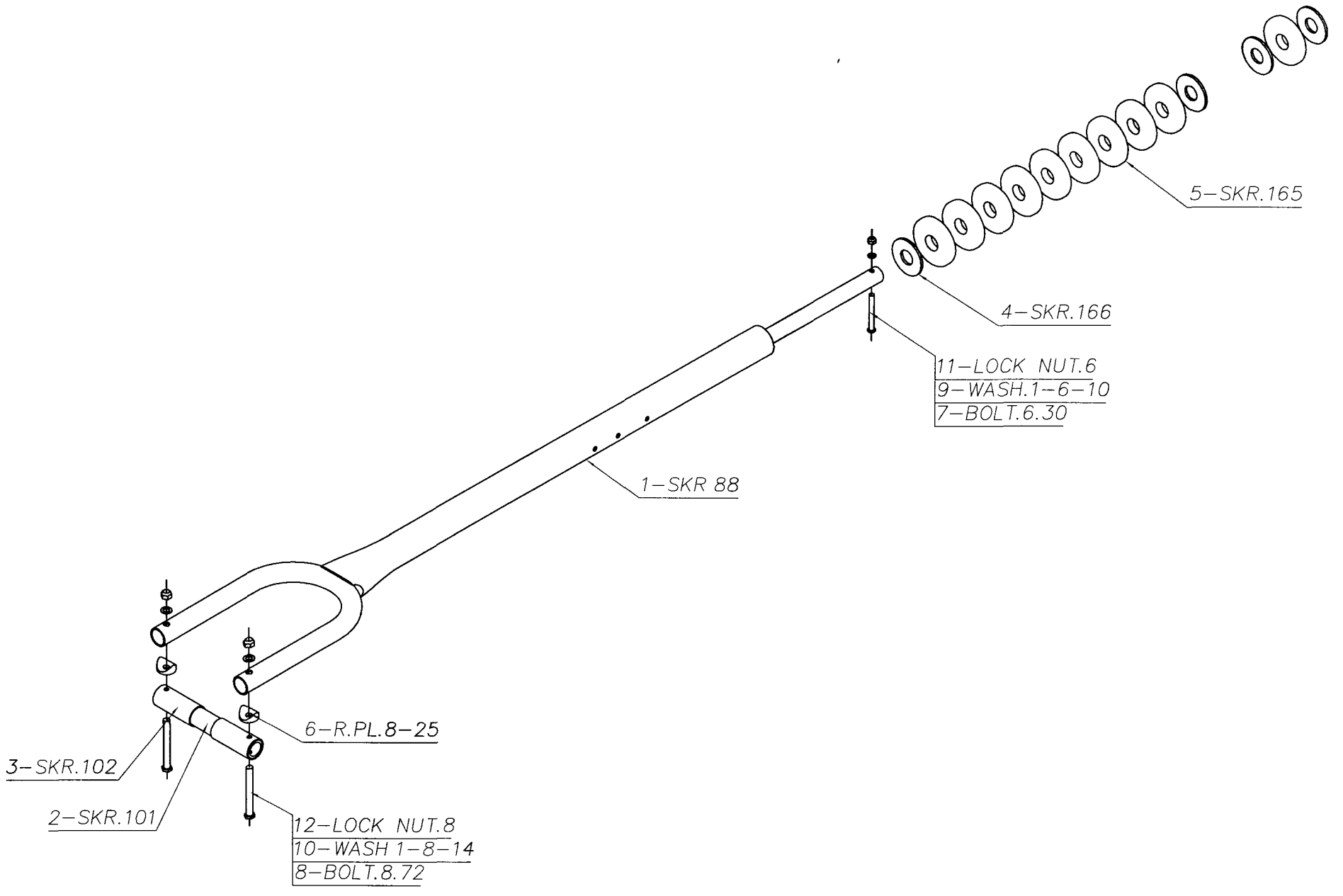

Tk.20, tube N4
Tk.1, tube N12
2–BOLT.6.56
4–WASH.1–6–10
6–LOCK NUT.6
Tk.5, tube N6
3–BOLT.8.60
5–WASH.1–8–14
7–LOCK NUT.8
1–SKR.9
Tk.3, tube N19
2–BOLT.6.56
4–WASH.1–6–10
6–LOCK NUT.6
Tk.16, tube N27
Tk.1, tube N12
Tk.20, tube N4
Tk.5, tube N6
3–BOLT.8.60
5–WASH.1–8–14
7–LOCK NUT.8

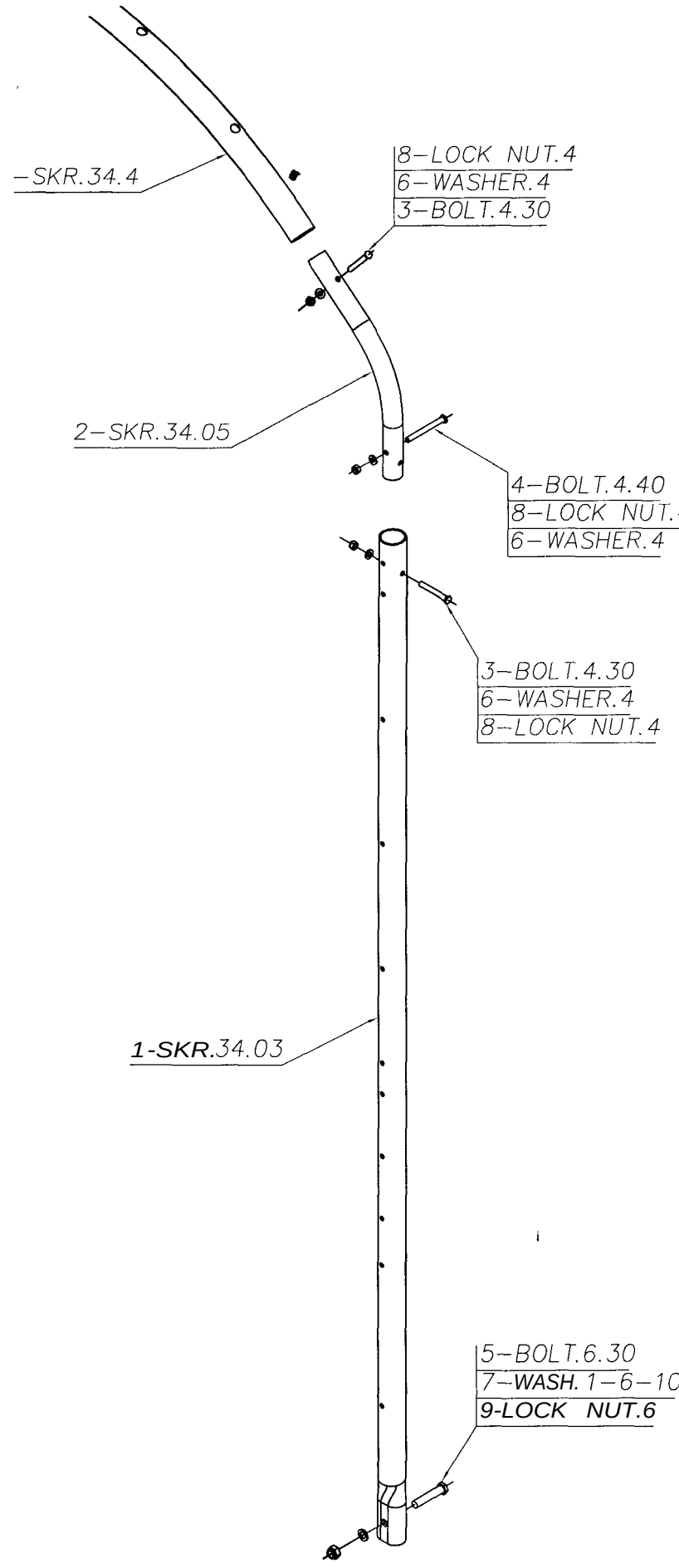

4-SKR.154.5
3-SKR.154.4
2-SKR.154.3
1-SKR.154
9-BOLT.8.38
11-WASH.1-8-14
13-LOCK NUT.8
11-WASH.1-8-14
13-LOCK NUT.8
8-BOLT.6.36
10-WASH.1-6-10
12-LOCK NUT.6
7-SKR.745
5-SKR.87
6-SKR.111
8-BOLT.6.36
10-WASH.1-6-10
12-LOCK NUT.6

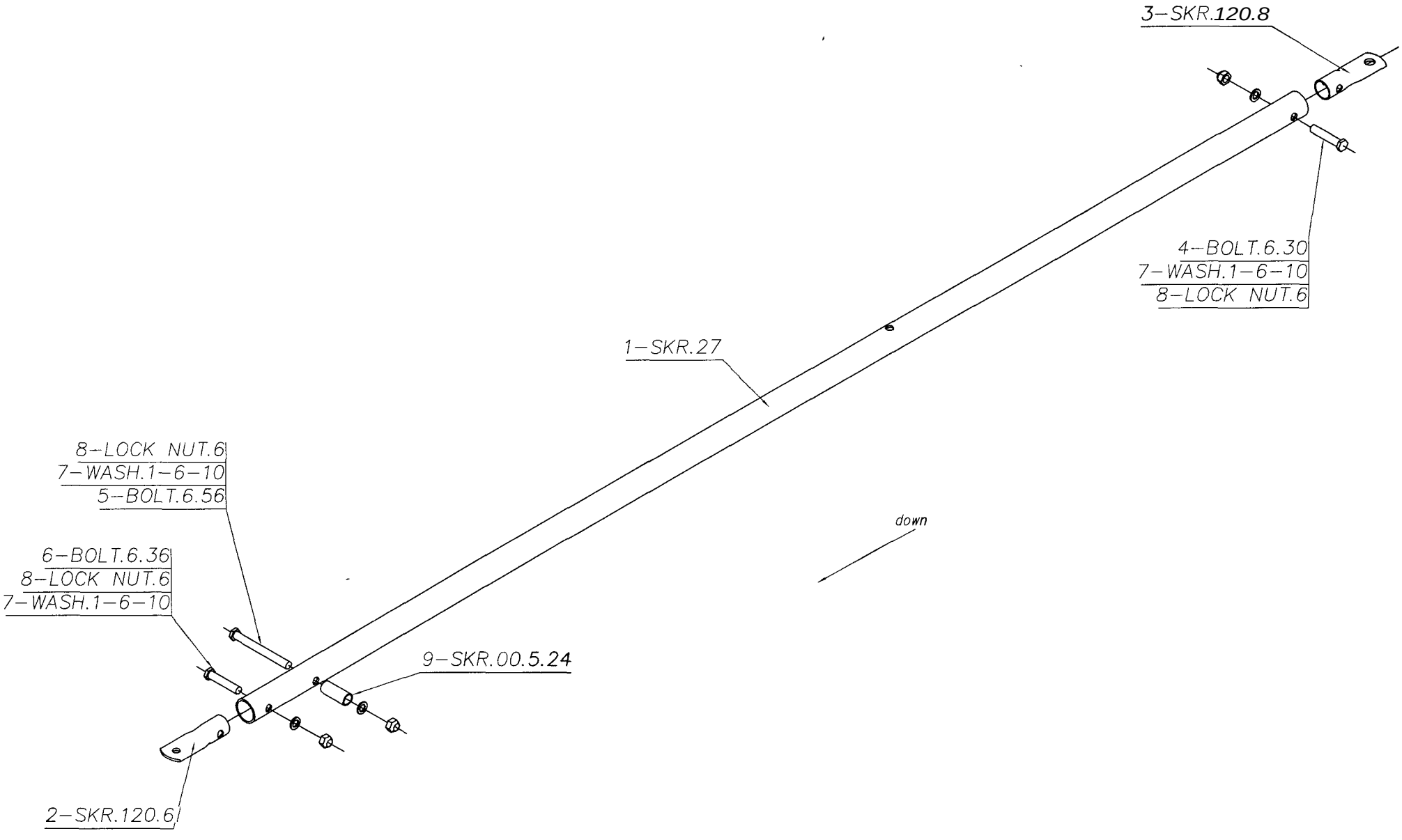
SKR. TK. 11


4–SKR.154.5
3–SKR.154.4
2–SKR.154.3
1–SKR.154
9–BOLT.8.40
11–WASH.1–8–14
14–LOCK NUT.8
11–WASH.1–8–14
14–LOCK NUT.8
12–W.PL.7–8–24
7–BOLT.6.32
10–WASH.1–6–10
13–LOCK NUT.6
5–SKR.87
6-SKR.111
8–BOLT.6.36
10–WASH.1–6–10
13–LOCK NUT.6

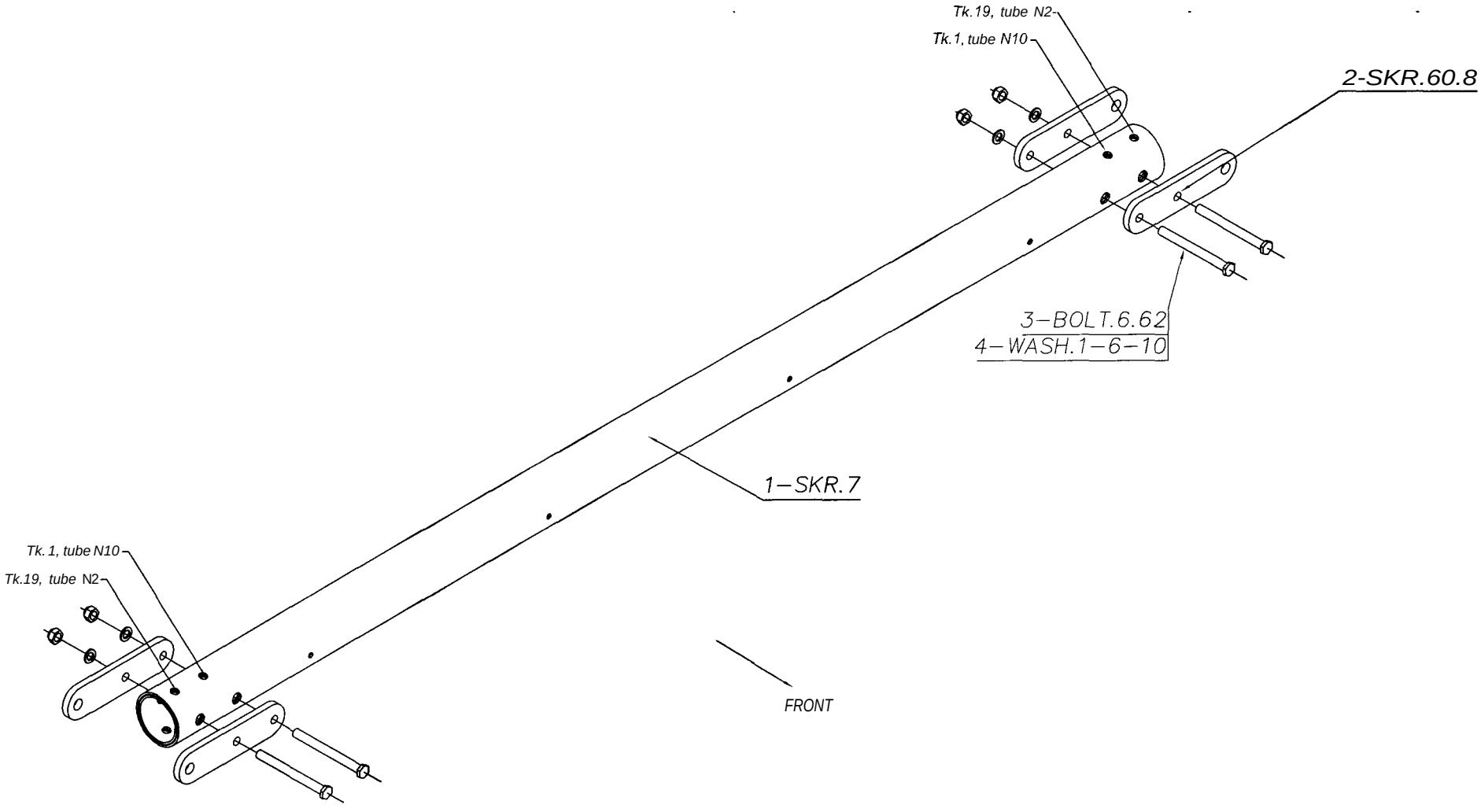
SKR. TK. 12

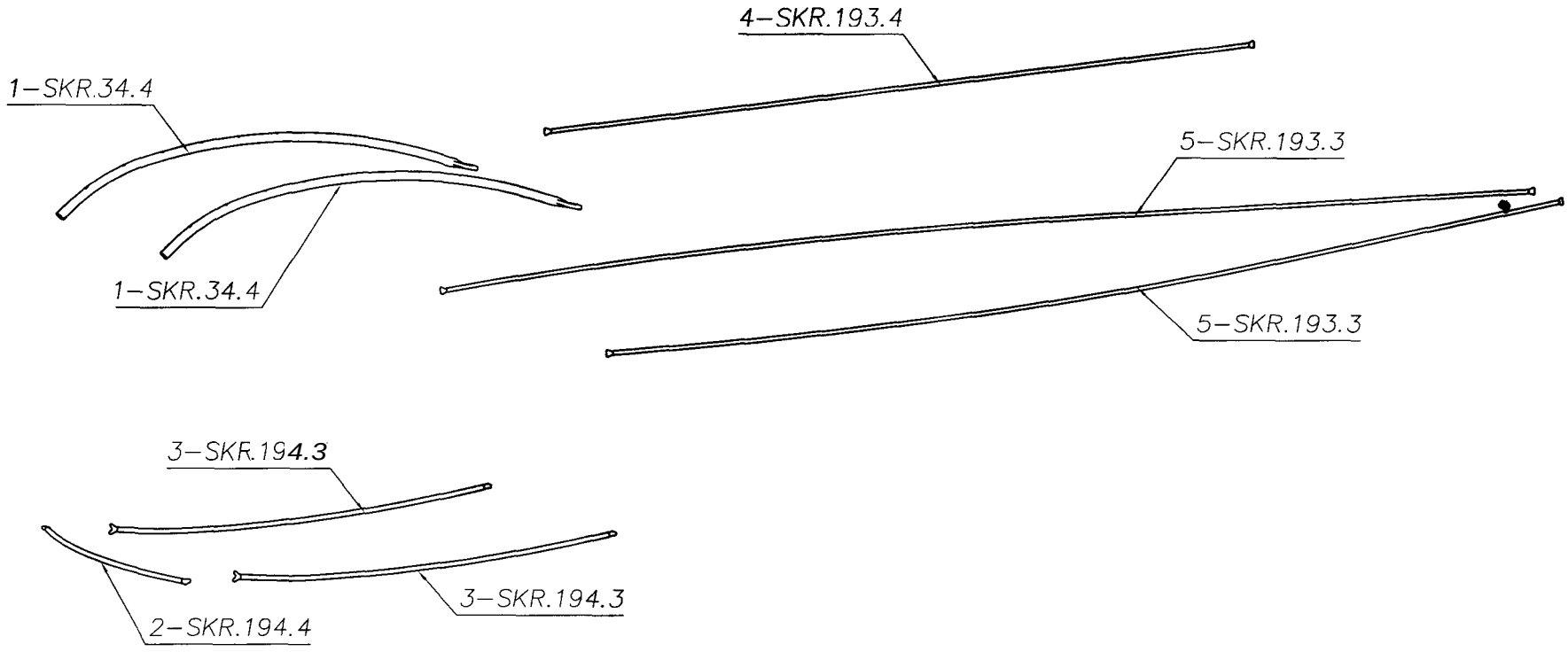

5–SKR.165
4–SKR.166
11–LOCK NUT.6
9–WASH.1–6–10
7–BOLT.6.30
1–SKR 88
6–R.PL.8–25
3–SKR.102
2–SKR.101
12–LOCK NUT.8
10–WASH 1–8–14
8–BOLT.8.72


–SKR.34.4
8–LOCK NUT.4
6–WASHER.4
3–BOLT.4.30
2–SKR.34.05
4–BOLT.4.40
8–LOCK NUT.4
6–WASHER.4
3–BOLT.4.30
6–WASHER.4
8–LOCK NUT.4
1-SKR.34.03
5–BOLT.6.30
7–WASH. 1–6–10
9-LOCK NUT.6

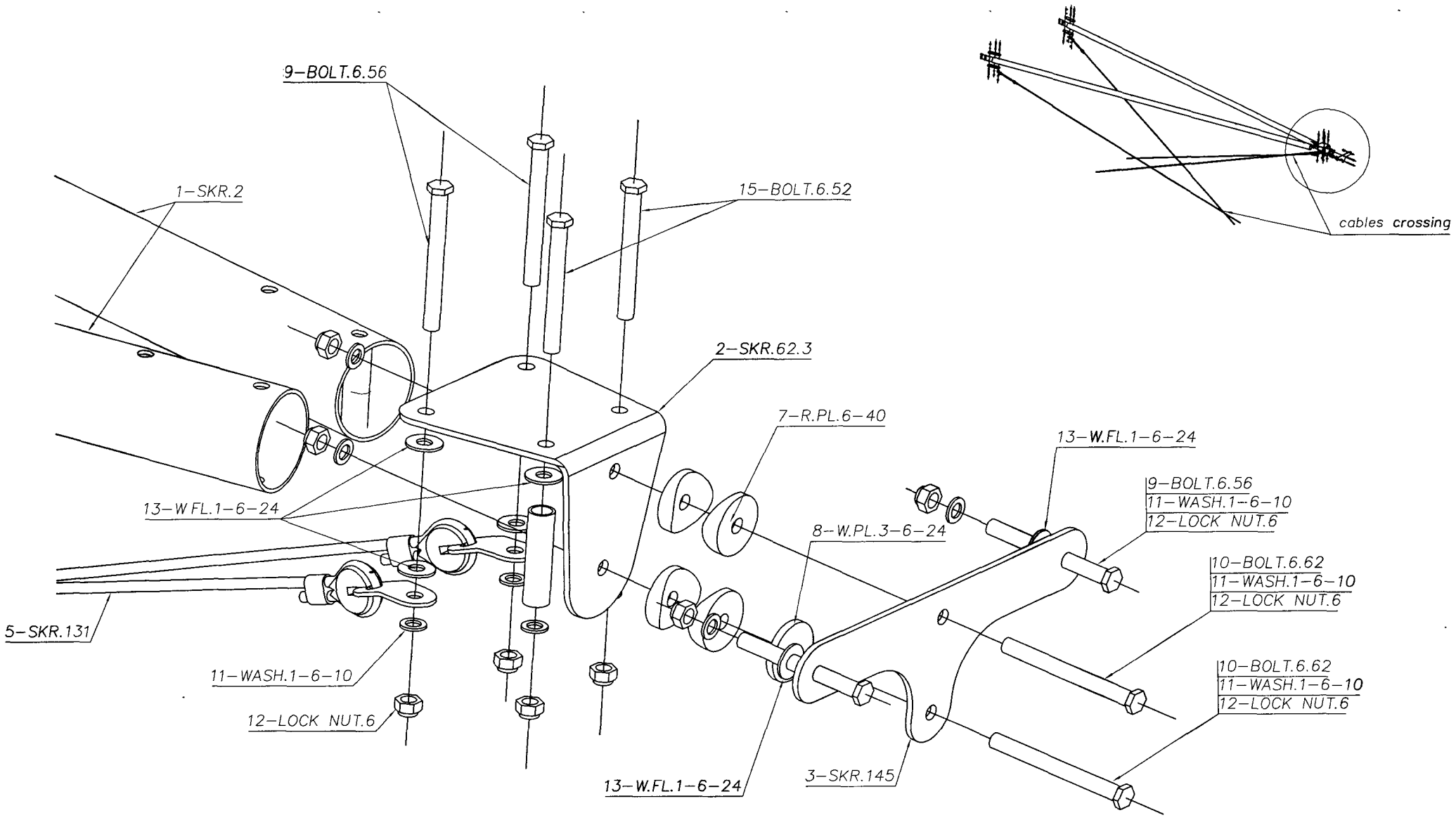

3–SKR.120.8
4–BOLT.6.30
7–WASH.1–6–10
8–LOCK NUT.6
1–SKR.27
8–LOCK NUT.6
7–WASH.1–6–10
5–BOLT.6.56
down
6–BOLT.6.36
8–LOCK NUT.6
7–WASH.1–6–10
9–SKR.00.5.24
2–SKR.120.6

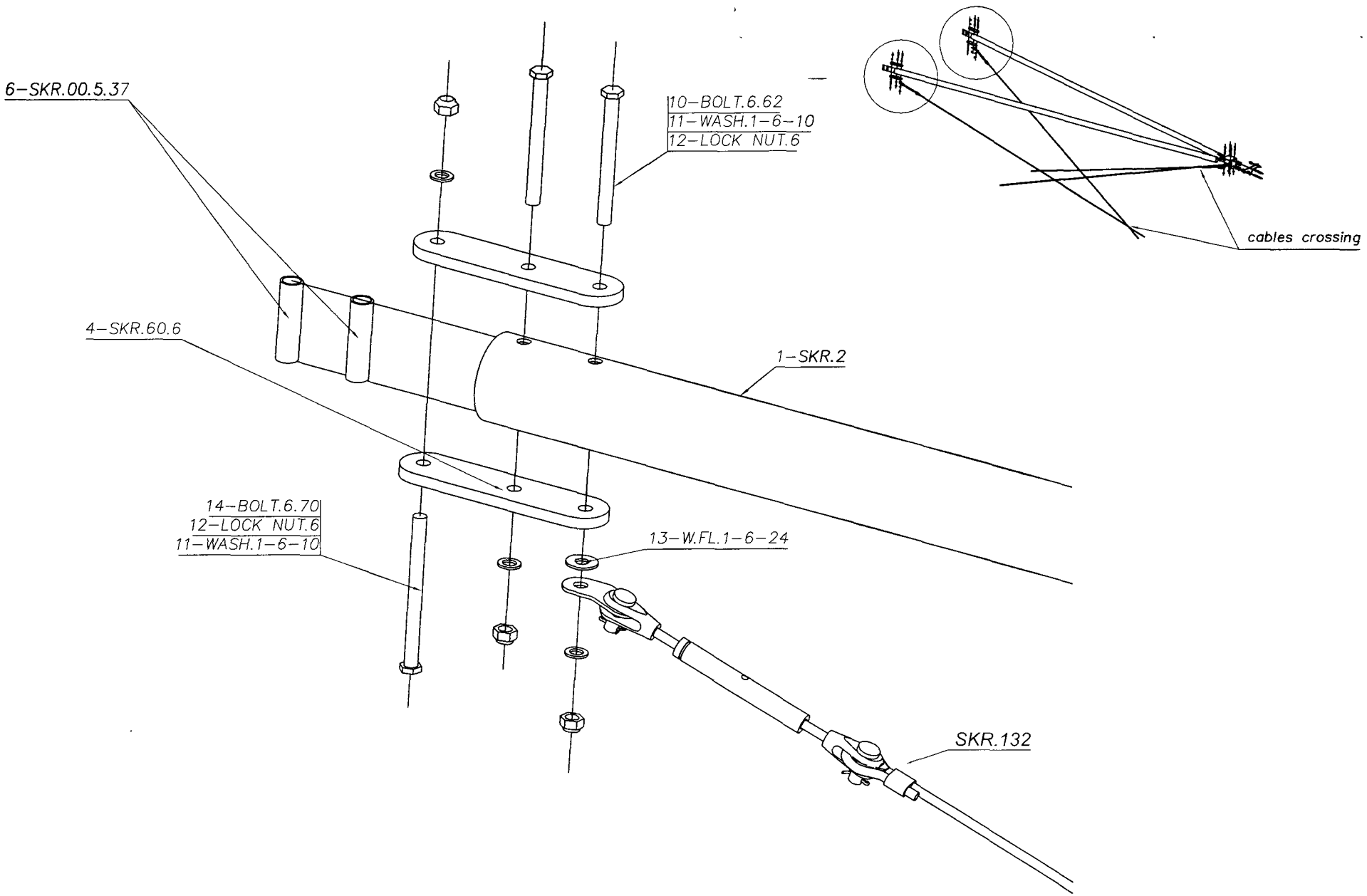
SKR. TK. 17


Tk.19, tube N2
Tk.1, tube N10
2-SKR.60.8
3-BOLT.6.62
4-WASH.1-6-10
1-SKR.7
Tk.1, tube N10
Tk.19, tube N2
FRONT

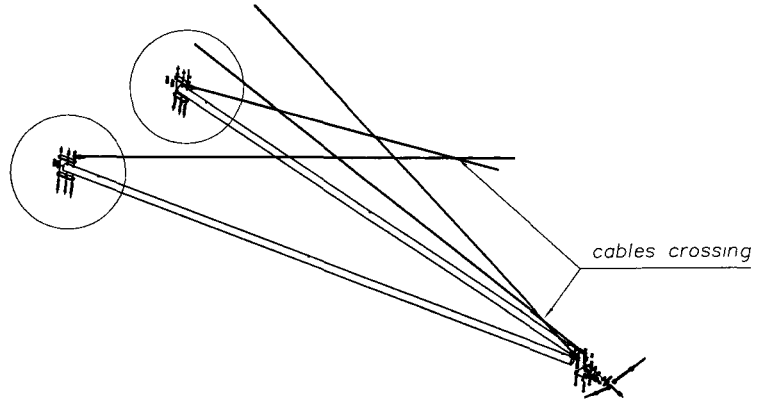

4–SKR.193.4
1–SKR.34.4
5–SKR.193.3
1–SKR.34.4
5–SKR.193.3
3–SKR.194.3
3–SKR.194.3
2–SKR.194.4

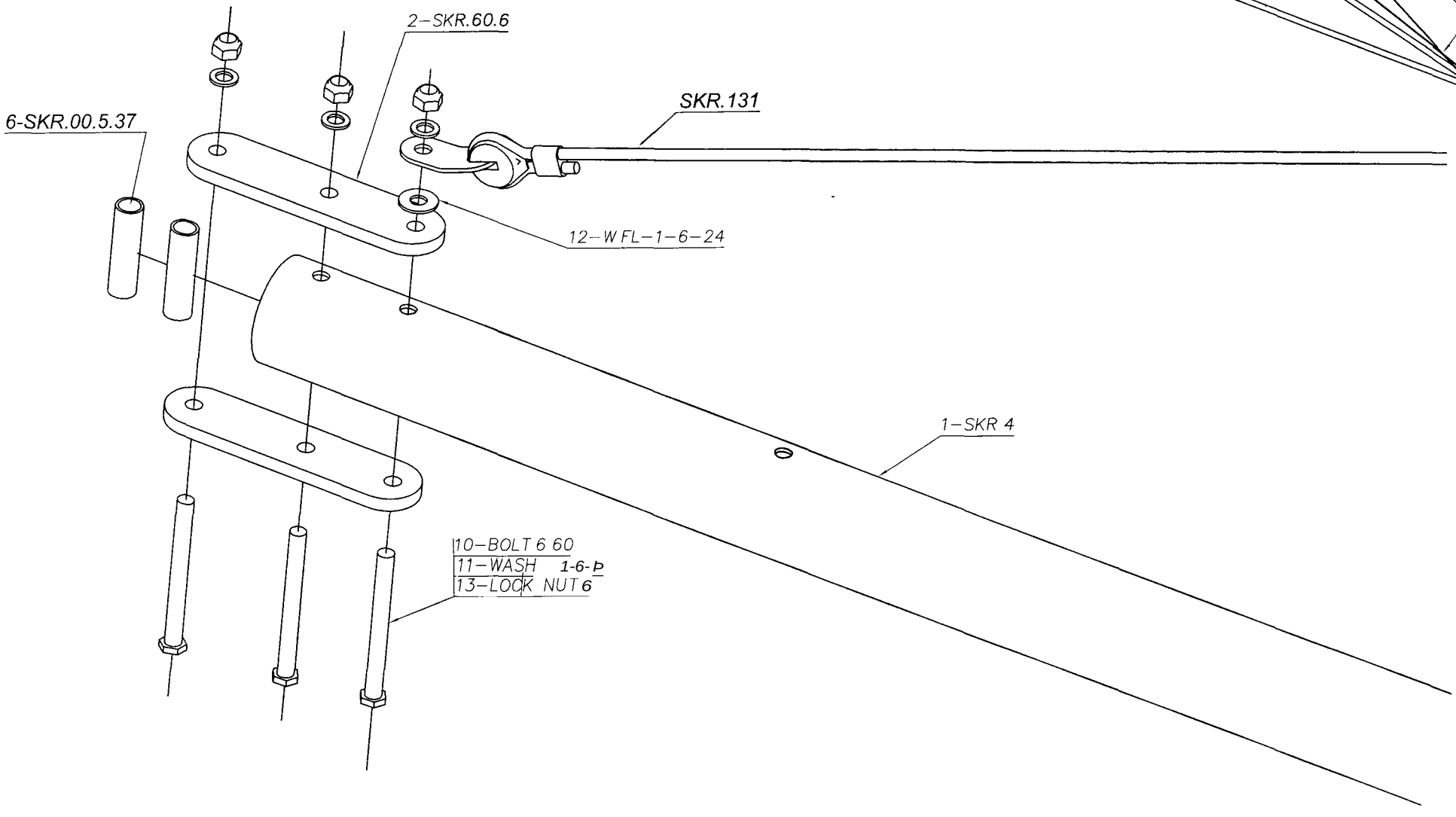
SKR.TK.19/1


9–BOLT.6.56
1–SKR.2
15–BOLT.6.52
2–SKR.62.3
7–R.PL.6–40
13–W.FL.1–6–24
13–W FL.1–6–24
8–W.PL.3–6–24
9–BOLT.6.56
11–WASH.1–6–10
12–LOCK NUT.6
10–BOLT.6.62
11–WASH.1–6–10
12–LOCK NUT.6
10–BOLT.6.62
11–WASH.1–6–10
12–LOCK NUT.6
5–SKR.131
11–WASH.1–6–10
12–LOCK NUT.6
13–W.FL.1–6–24
3–SKR.145
cables crossing

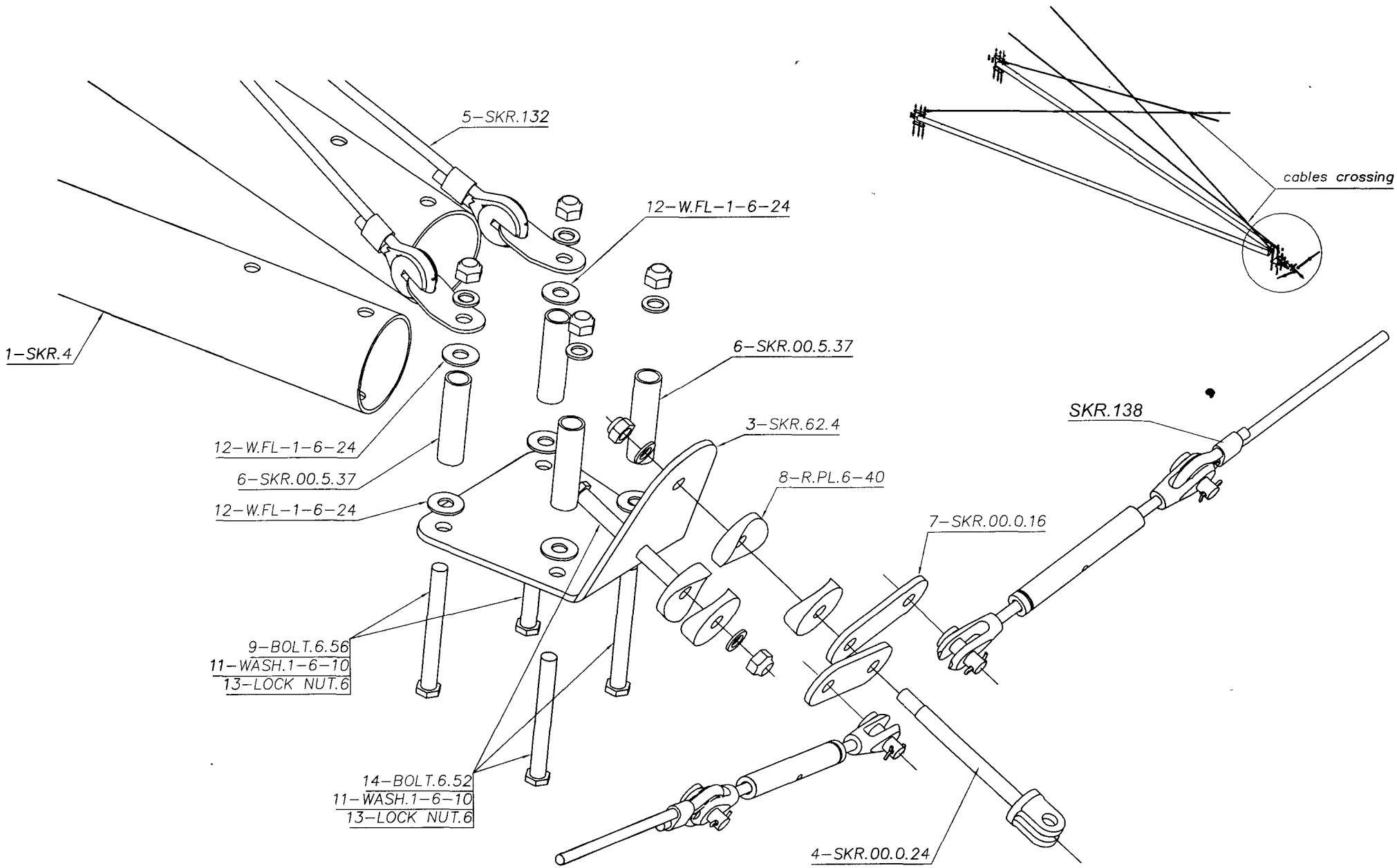

6–SKR.00.5.37
10–BOLT.6.62
11–WASH.1–6–10
12–LOCK NUT.6
4–SKR.60.6
1–SKR.2
14–BOLT.6.70
12–LOCK NUT.6
11–WASH.1–6–10
13–W.FL.1–6–24
SKR.132
cables crossing

SKR. IK.20/2

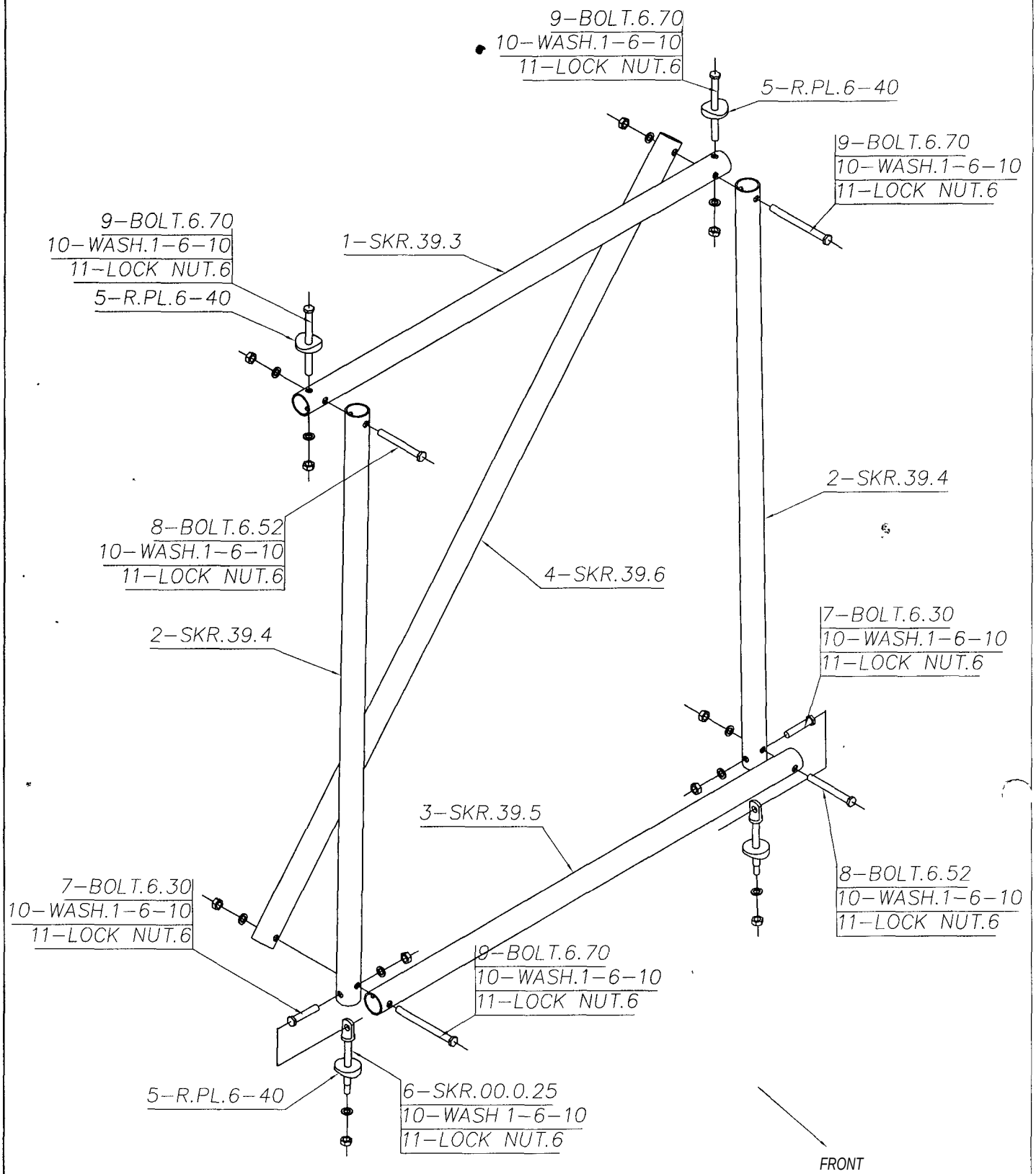

cables crossing

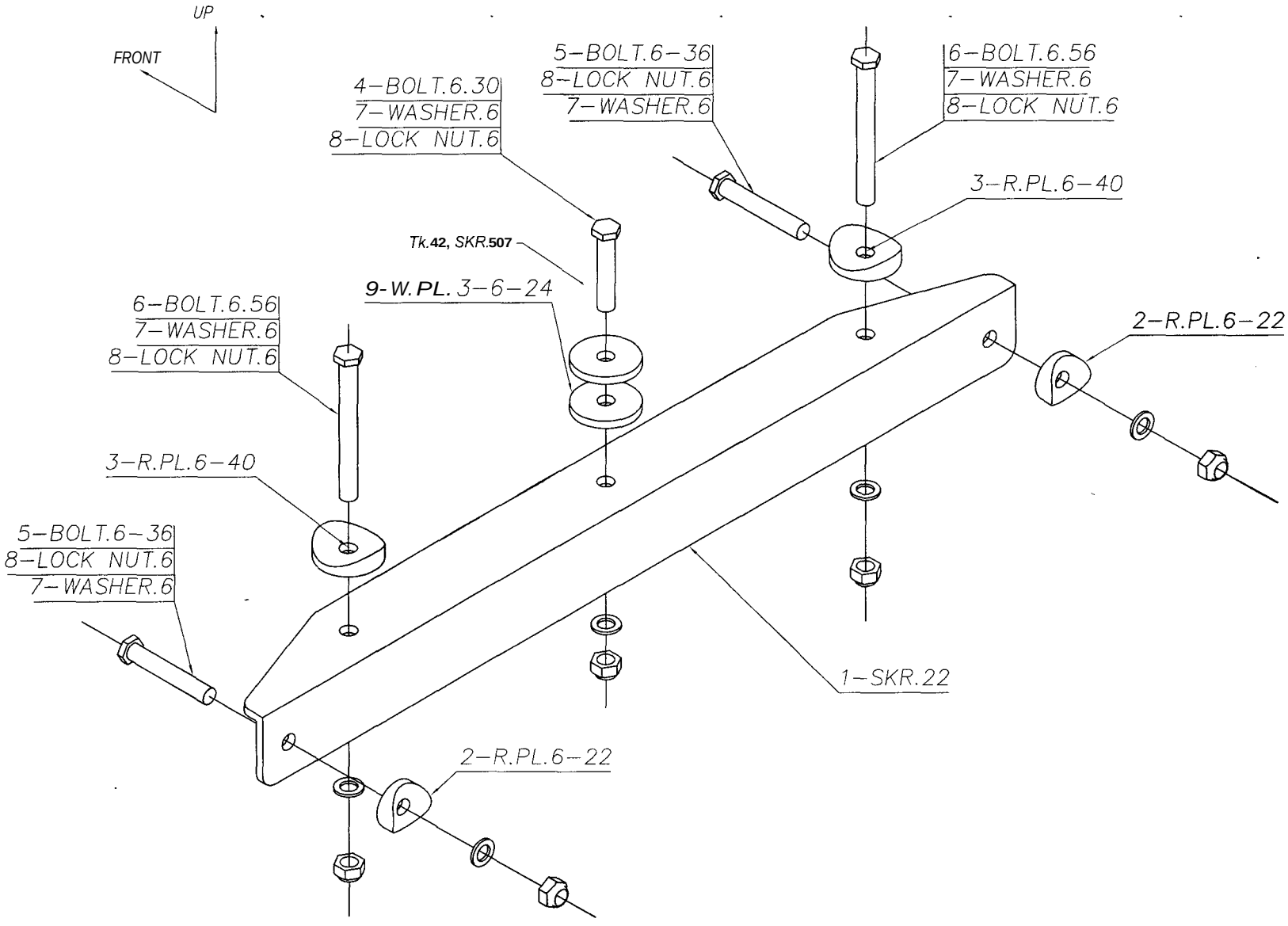

2–SKR.60.6
SKR.131
6-SKR.00.5.37
12–W FL–1–6–24
1–SKR 4
10–BOLT 6 60
11–WASH 1-6-P
13–LOCK NUT 6

SKR. TK.20/1

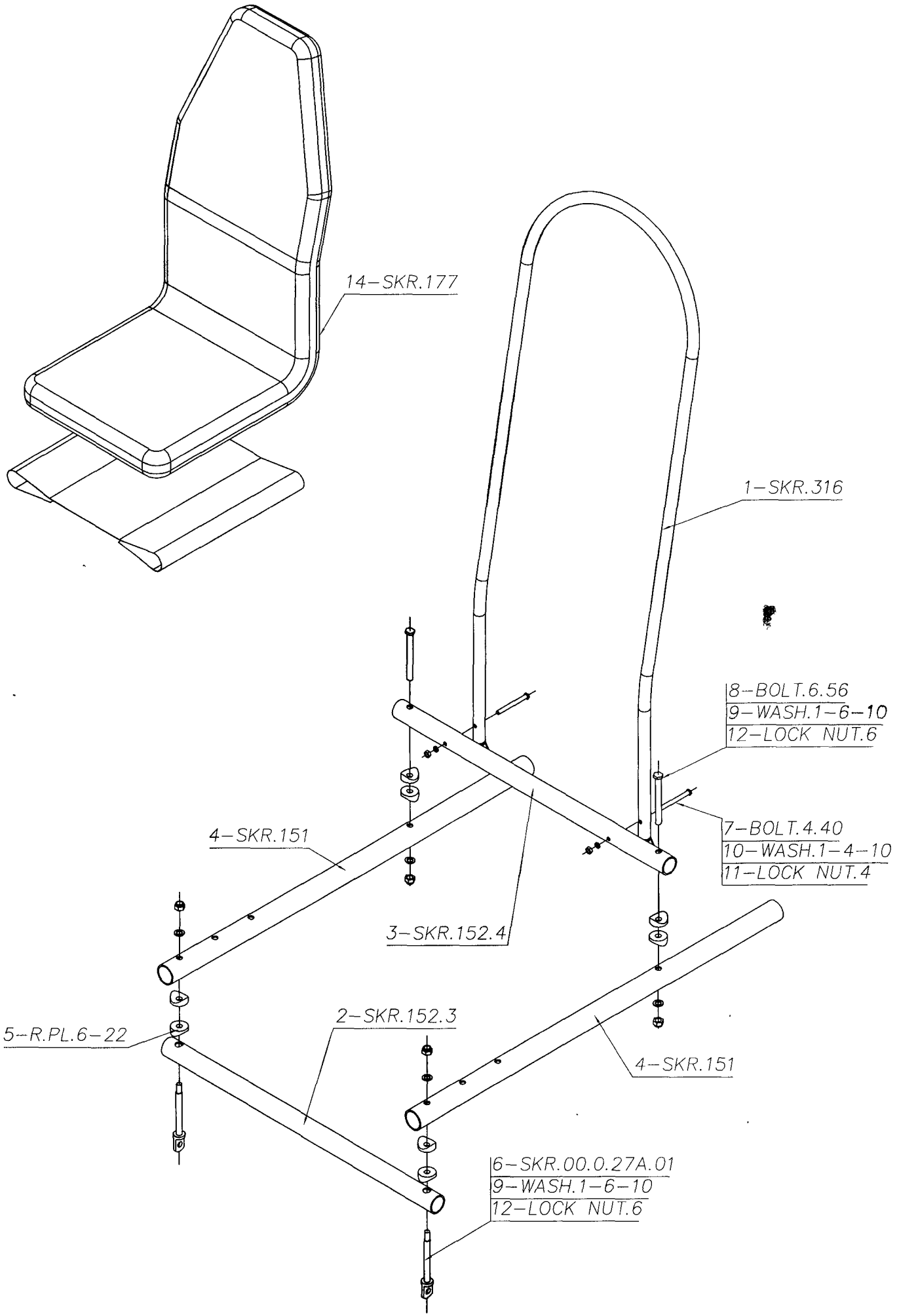

5–SKR.132
12–W.FL–1–6–24
1–SKR.4
6–SKR.00.5.37
12–W.FL–1–6–24
6–SKR.00.5.37
12–W.FL–1–6–24
3–SKR.62.4
8–R.PL.6–40
7–SKR.00.0.16
SKR.138
9–BOLT.6.56
11–WASH.1–6–10
13–LOCK NUT.6
14–BOLT.6.52
11–WASH.1–6–10
13–LOCK NUT.6
4–SKR.00.0.24
cables crossing

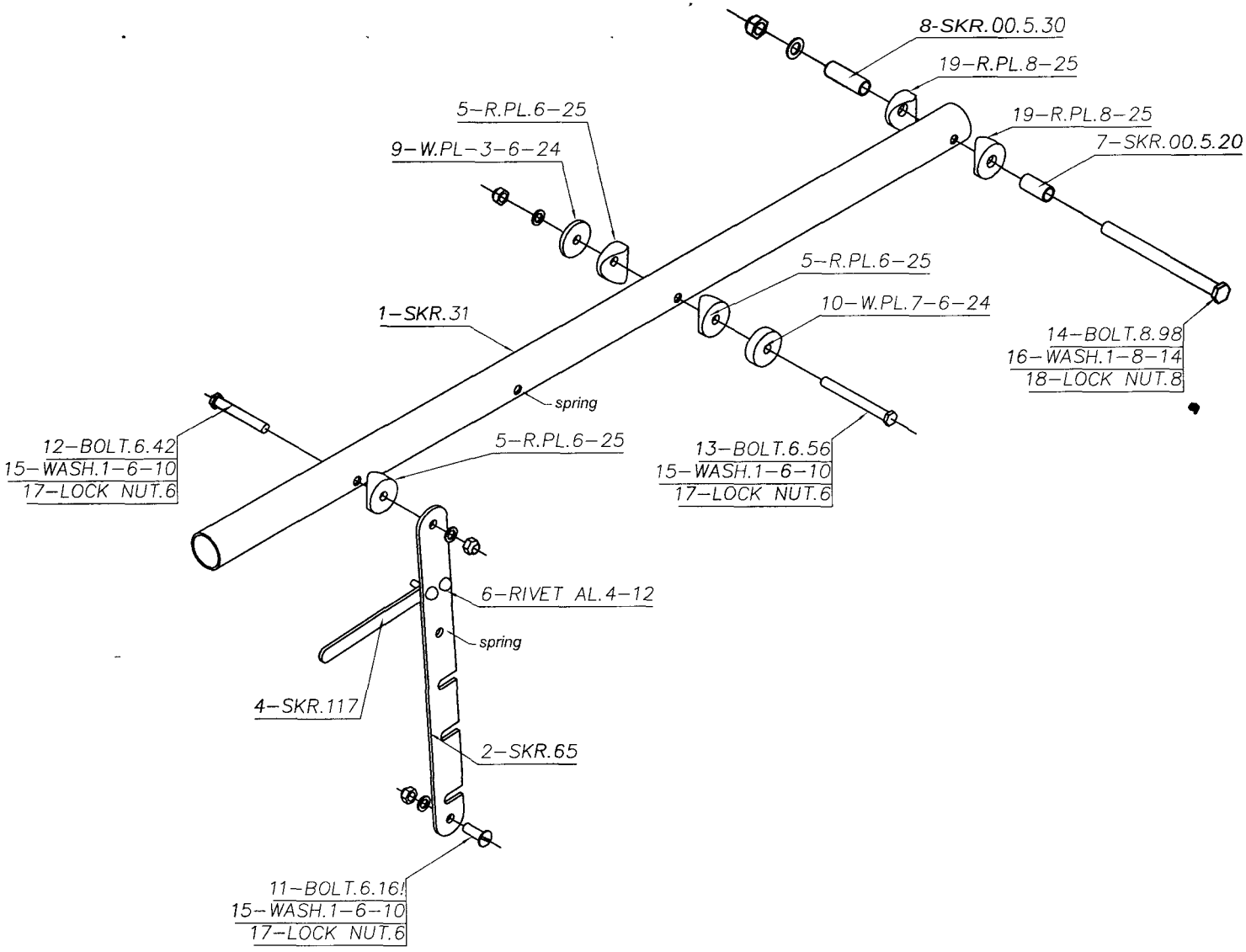
SKR. TK.21


9–BOLT.6.70
10–WASH.1–6–10
11–LOCK NUT.6
5–R.PL.6–40
9–BOLT.6.70
10–WASH.1–6–10
11–LOCK NUT.6
9–BOLT.6.70
10–WASH.1–6–10
11–LOCK NUT.6
5–R.PL.6–40
1–SKR.39.3
2–SKR.39.4
8–BOLT.6.52
10–WASH.1–6–10
11–LOCK NUT.6
4–SKR.39.6
7–BOLT.6.30
10–WASH.1–6–10
11–LOCK NUT.6
2–SKR.39.4
3–SKR.39.5
8–BOLT.6.52
10–WASH.1–6–10
11–LOCK NUT.6
7–BOLT.6.30
10–WASH.1–6–10
11–LOCK NUT.6
9–BOLT.6.70
10–WASH.1–6–10
11–LOCK NUT.6
5–R.PL.6–40
6–SKR.00.0.25
10–WASH 1–6–10
11–LOCK NUT.6
FRONT

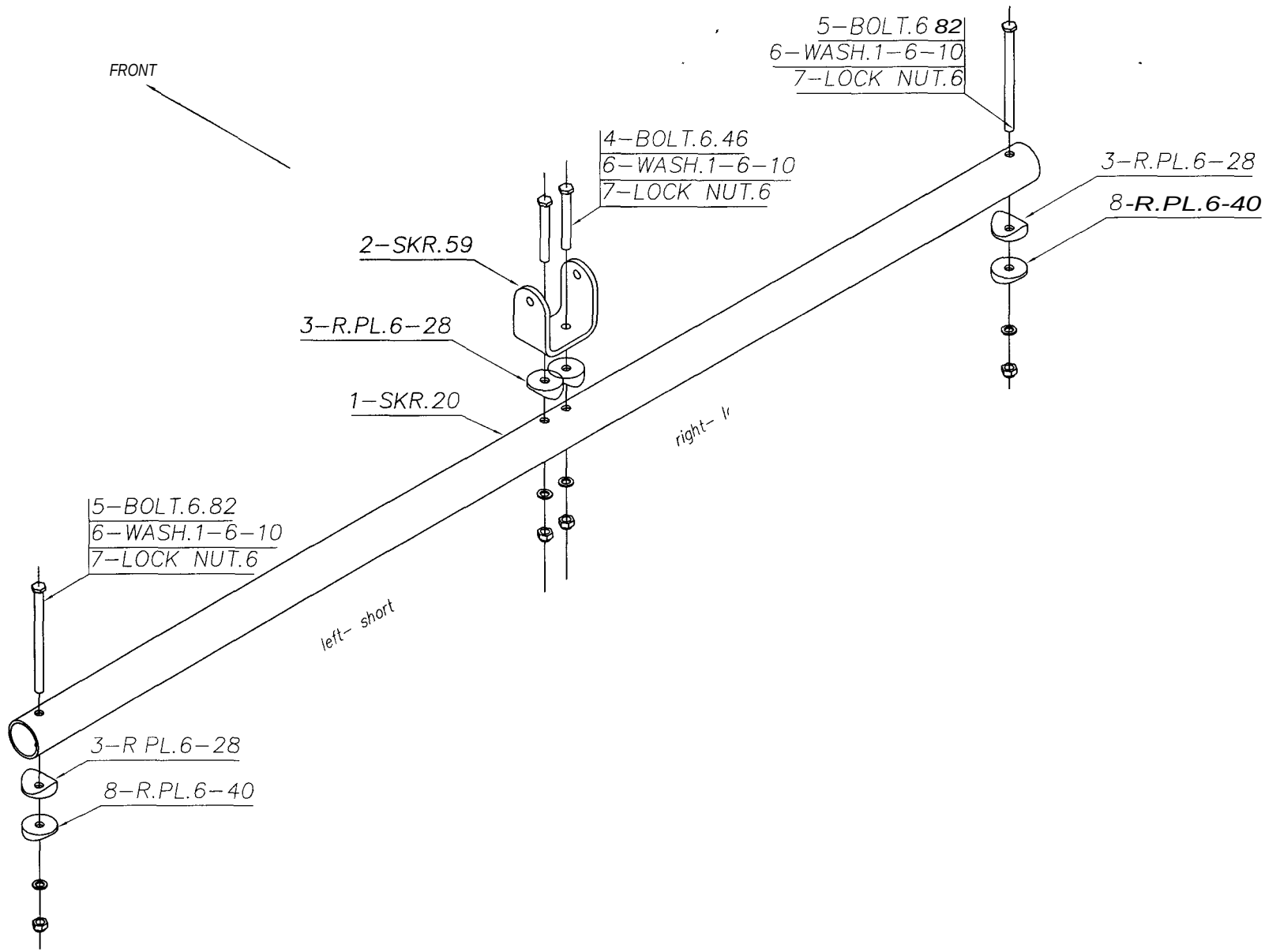

UP
FRONT
4-BOLT.6.30
7-WASHER.6
8-LOCK NUT.6
5-BOLT.6-36
8-LOCK NUT.6
7-WASHER.6
6-BOLT.6.56
7-WASHER.6
8-LOCK NUT.6
3-R.PL.6-40
Tk.42, SKR.507
9-W.PL. 3-6-24
6-BOLT.6.56
7-WASHER.6
8-LOCK NUT.6
2-R.PL.6-22
3-R.PL.6-40
5-BOLT.6-36
8-LOCK NUT.6
7-WASHER.6
1-SKR.22
2-R.PL.6-22

SKR.TK.23

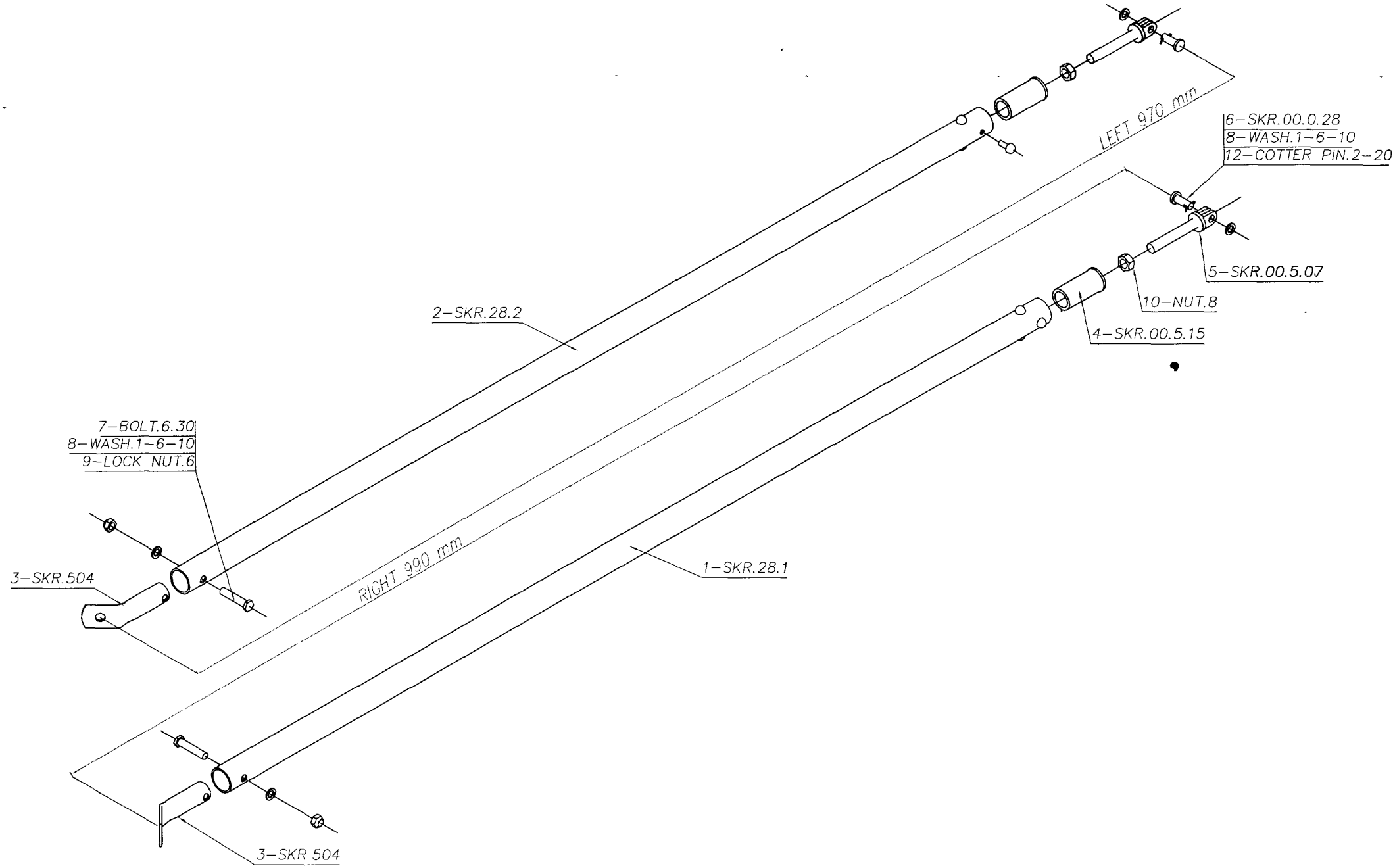

14–SKR.177
1–SKR.316
8–BOLT.6.56
9–WASH.1–6–10
12–LOCK NUT.6
7–BOLT.4.40
10–WASH.1–4–10
11–LOCK NUT.4
4–SKR.151
3–SKR.152.4
2–SKR.152.3
5–R.PL.6–22
4–SKR.151
6–SKR.00.0.27A.01
9–WASH.1–6–10
12–LOCK NUT.6


8-SKR.00.5.30
19-R.PL.8-25
5-R.PL.6-25
9-W.PL-3-6-24
19-R.PL.8-25
7-SKR.00.5.20
5-R.PL.6-25
10-W.PL.7-6-24
1-SKR.31
14-BOLT.8.98
16-WASH.1-8-14
18-LOCK NUT.8
spring
12-BOLT.6.42
15-WASH.1-6-10
17-LOCK NUT.6
5-R.PL.6-25
13-BOLT.6.56
15-WASH.1-6-10
17-LOCK NUT.6
6-RIVET AL.4-12
spring
4-SKR.117
2-SKR.65
11-BOLT.6.16
15-WASH.1-6-10
17-LOCK NUT.6

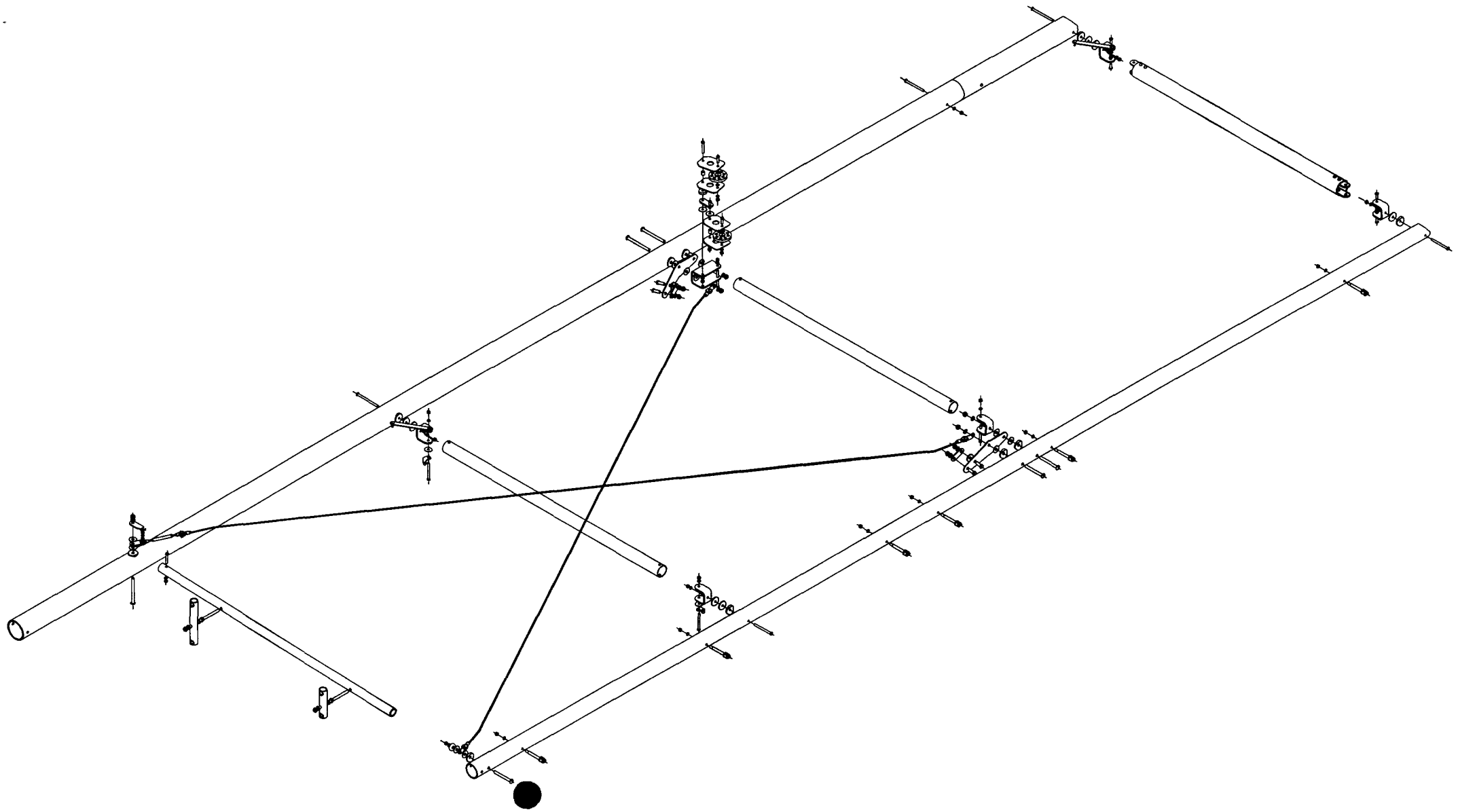
SKR. TK. 25


FRONT
5–BOLT.6.82
6–WASH.1–6–10
7–LOCK NUT.6
4–BOLT.6.46
6–WASH.1–6–10
7–LOCK NUT.6
2–SKR.59
3–R.PL.6–28
1–SKR.20
3–R.PL.6–28
8-R.PL.6-40
5–BOLT.6.82
6–WASH.1–6–10
7–LOCK NUT.6
left– short
right– l
3–R PL.6–28
8–R.PL.6–40

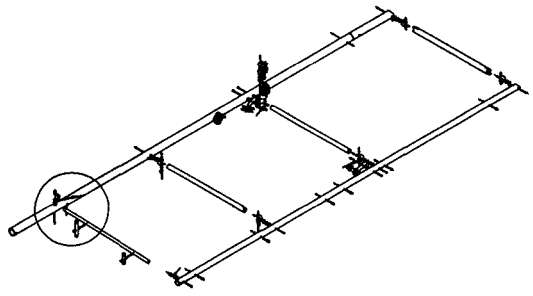
SKR. TK. 26

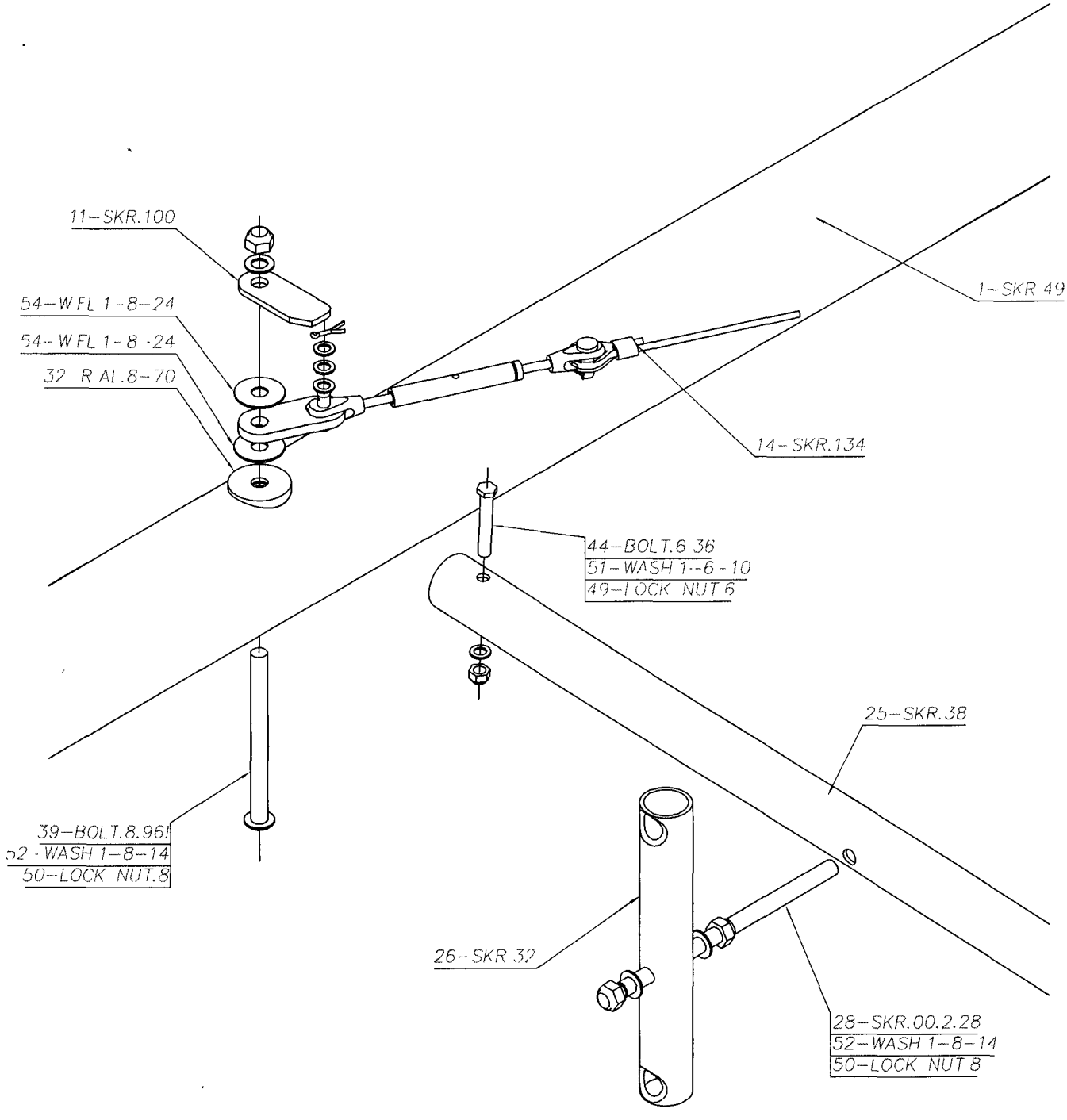

LEFT 970 mm
6–SKR.00.0.28
8–WASH.1–6–10
12–COTTER PIN.2–20
5–SKR.00.5.07
10–NUT.8
4–SKR.00.5.15
2–SKR.28.2
7–BOLT.6.30
8–WASH.1–6–10
9–LOCK NUT.6
3–SKR.504
RIGHT 990 mm
1–SKR.28.1
3–SKR 504

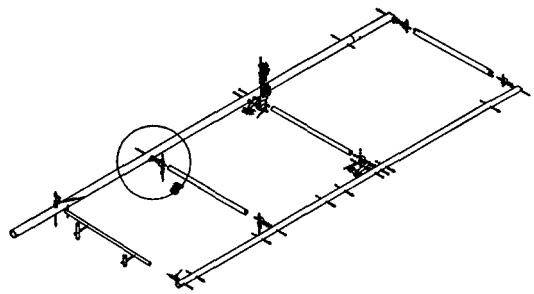
SKR. TK. 27

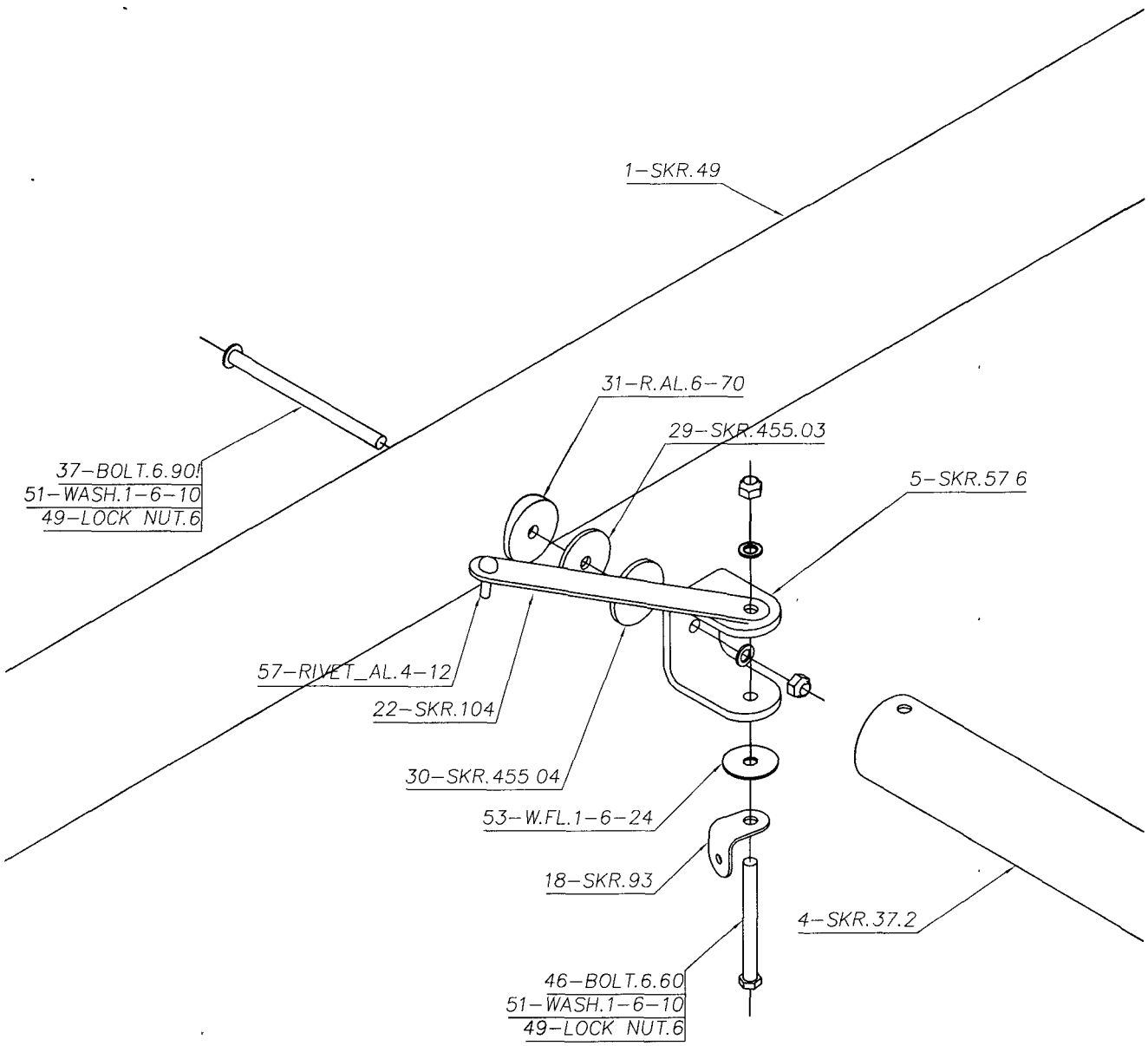


SKR. TK. 27/1

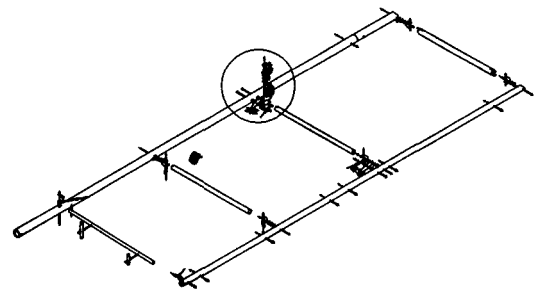



11–SKR.100
54–WFL 1-8–24
54–WFL 1-8-24
32 RAI.8–70
1–SKR 49
14–SKR.134
44–BOLT.6 36
51–WASH 1–6-10
49–LOCK NUT 6
25–SKR.38
39–BOLT.8.96
52-WASH 1–8–14
50–LOCK NUT.8
26–SKR 32
28–SKR.00.2.28
52–WASH 1–8–14
50–LOCK NUT 8




1–SKR. 49
31–R. AL. 6–70
29–SKR. 455. 03
5–SKR. 57 6
37–BOLT. 6. 90!
51–WASH. 1–6–10
49–LOCK NUT. 6
57–RIVET_AL. 4–12
22–SKR. 104
30–SKR. 455 04
53–W. FL. 1–6–24
18–SKR. 93
4–SKR. 37. 2
46–BOLT. 6. 60
51–WASH. 1–6–10
49–LOCK NUT. 6

SKR. TK. 27/3



48–BOLT 6 40
49–LOCK NUT 6
51–WASH 1–6–10

42–BOLT 6 20
49–LOCK NUT 6
51–WASH 1–6–10

19–SKR 71
20–SKR 00 5 10

51–WASH 1–6–10

24–SKR 481

51–WASH 1–6–10

55–W PL 7–6–24

43–BOLT 6 24
49–LOCK NUT 6
51–WASH 1–6–10

23–SKR 00 2 26

53–W FL 1–6–24

42–BOLT 6 20
49–LOCK NUT 6
51–WASH 1–6–10

39–BOLT 8 96
50–LOCK NUT 8
52–WASH 1–8–14

20–SKR 00 5 10

51–WASH 1–6–10

24–SKR 481

51–WASH 1–6–10

32–R AL 8–70

54–W FL 1–8–24

7–SKR 58

46–BOLT 6 60
49–LOCK NUT 6
51–WASH 1–6–10

50–LOCK NUT 8
52–WASH 1–8–14
47–BOLT 8 22

1–SKR 49

8–SKR 82 2 02

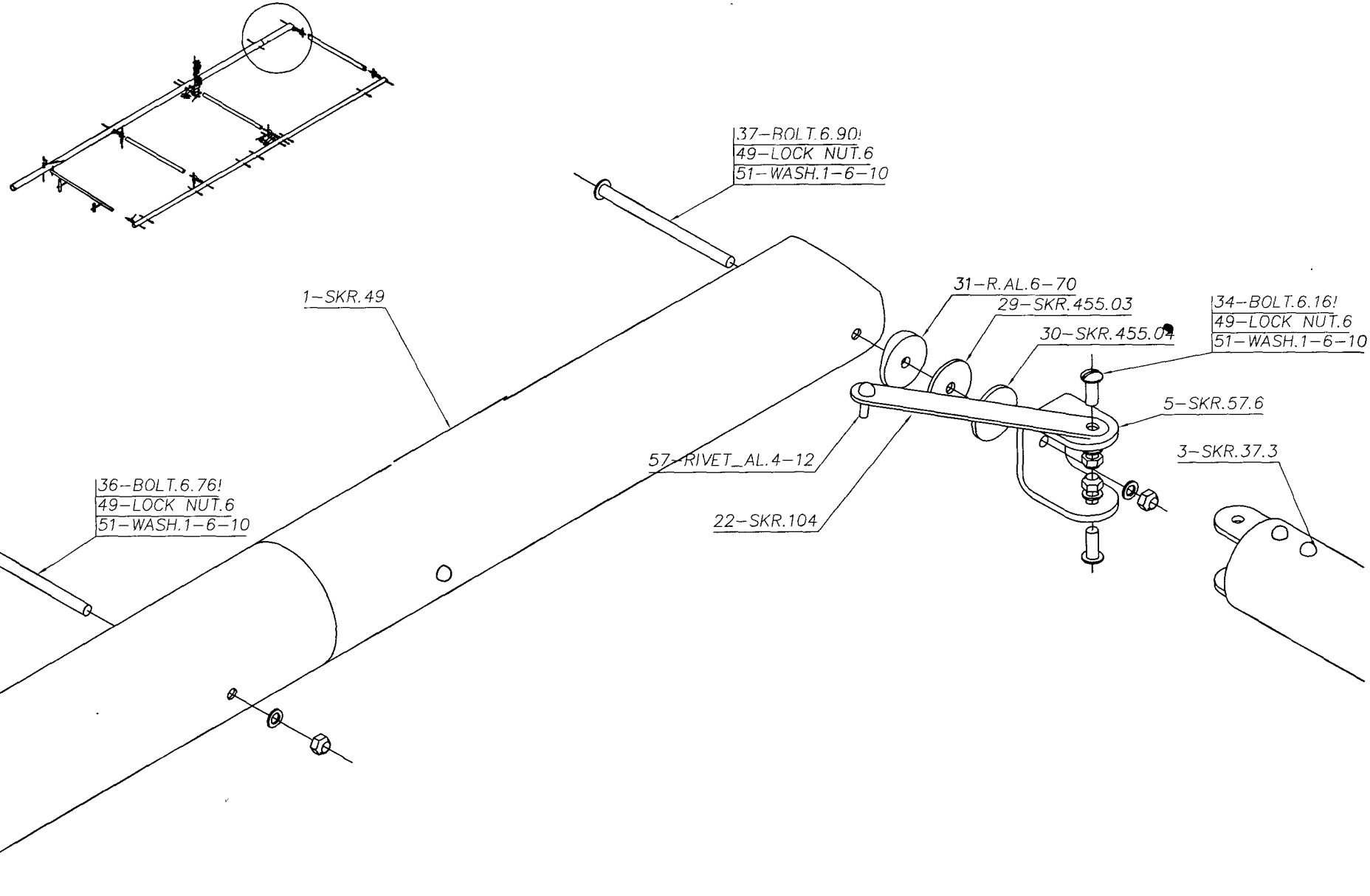
56–W PL 3–8–24

10–SKR 506

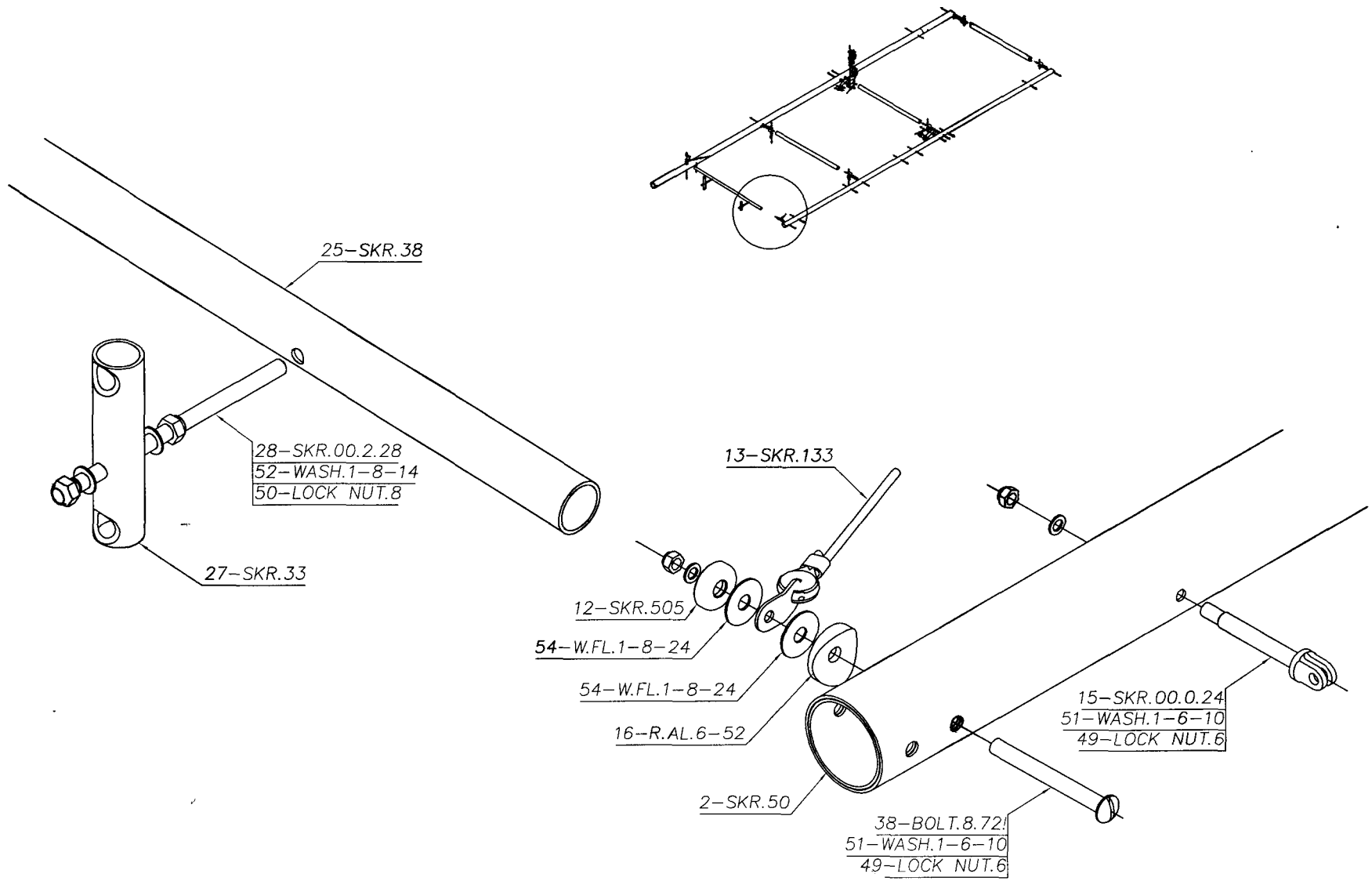
54–W FL 1–8–24

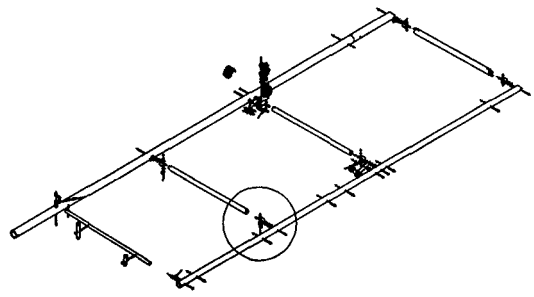
4–SKR 37 2

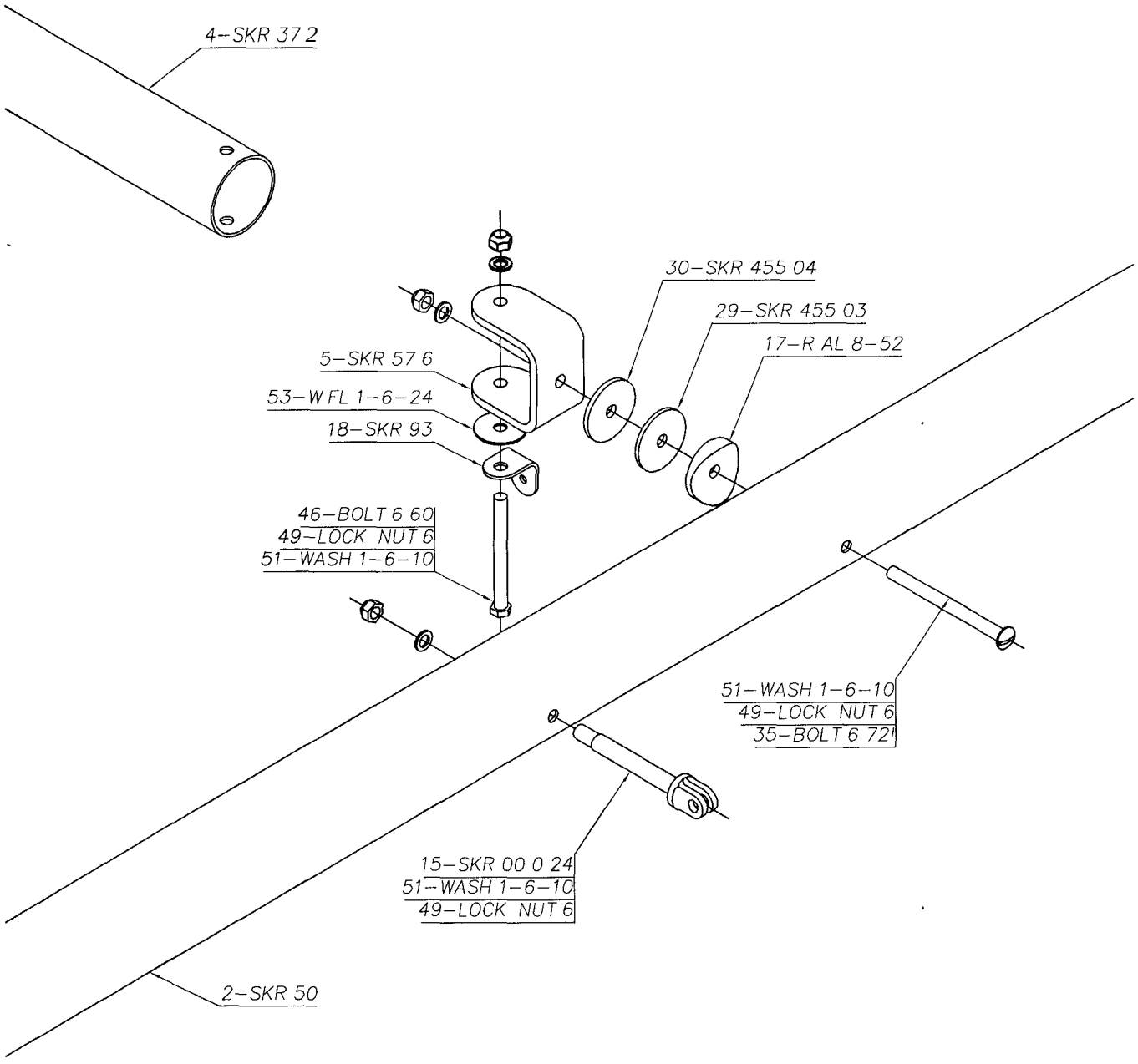
SKR. TK. 27/4

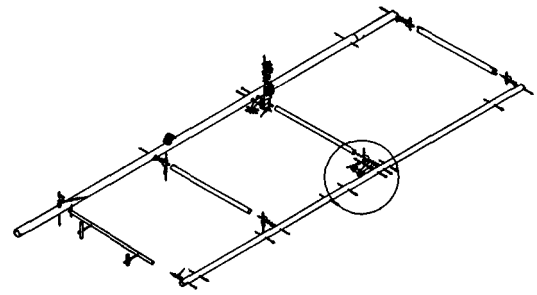

37–BOLT.6.90!
49–LOCK NUT.6
51–WASH.1–6–10
1–SKR.49
31–R.AL.6–70
29–SKR.455.03
30–SKR.455.04
34–BOLT.6.16!
49–LOCK NUT.6
51–WASH.1–6–10
5–SKR.57.6
3–SKR.37.3
57–RIVET_AL.4–12
22–SKR.104
36–BOLT.6.76!
49–LOCK NUT.6
51–WASH.1–6–10

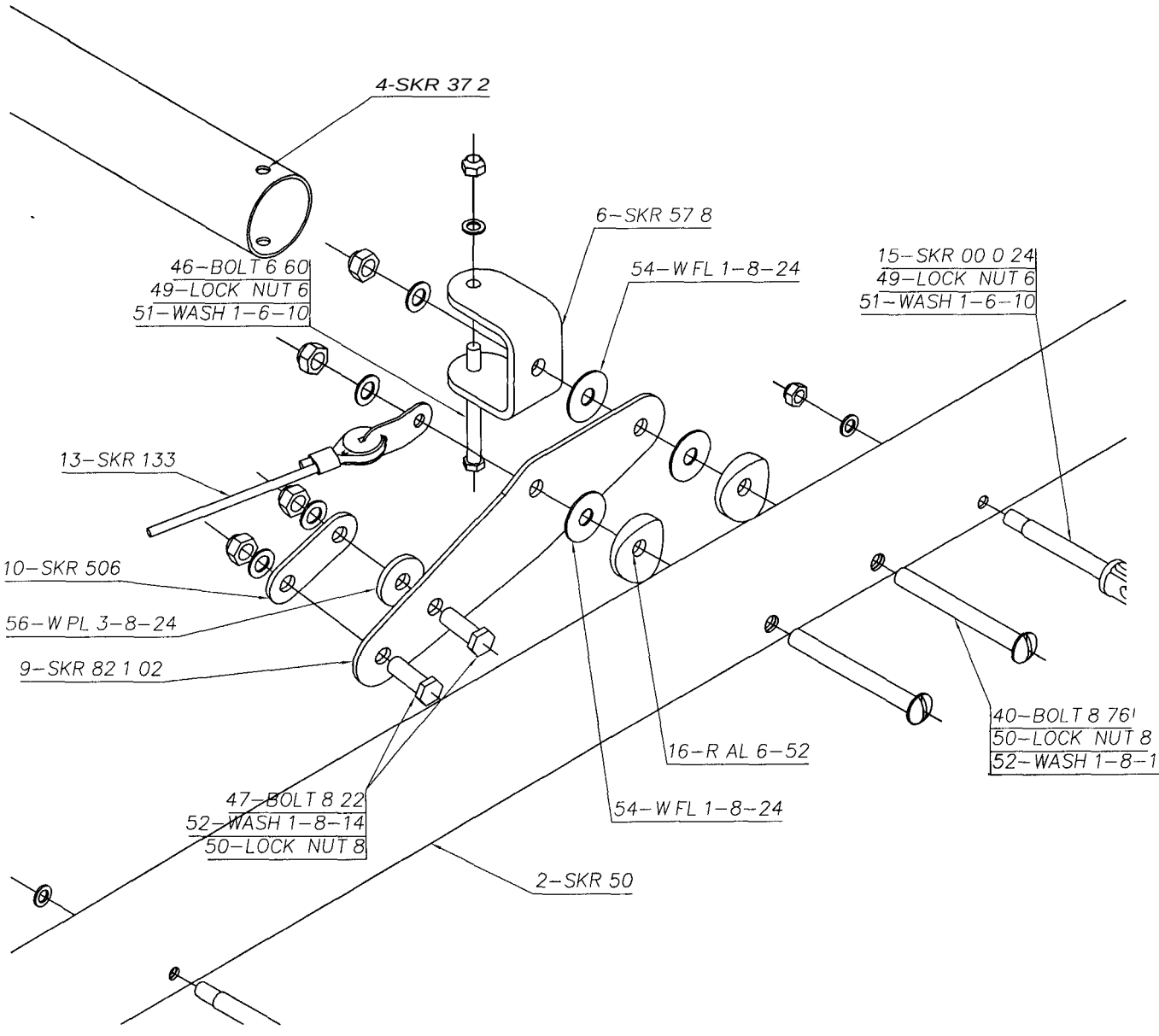
SKR. TK.27/5

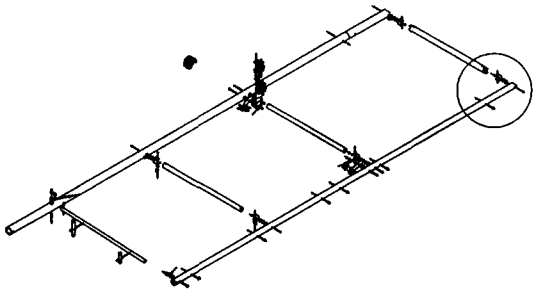

25–SKR.38
28–SKR.00.2.28
52–WASH.1–8–14
50–LOCK NUT.8
27–SKR.33
13–SKR.133
12–SKR.505
54–W.FL.1–8–24
54–W.FL.1–8–24
16–R.AL.6–52
2–SKR.50
15–SKR.00.0.24
51–WASH.1–6–10
49–LOCK NUT.6
38–BOLT.8.72
51–WASH.1–6–10
49–LOCK NUT.6



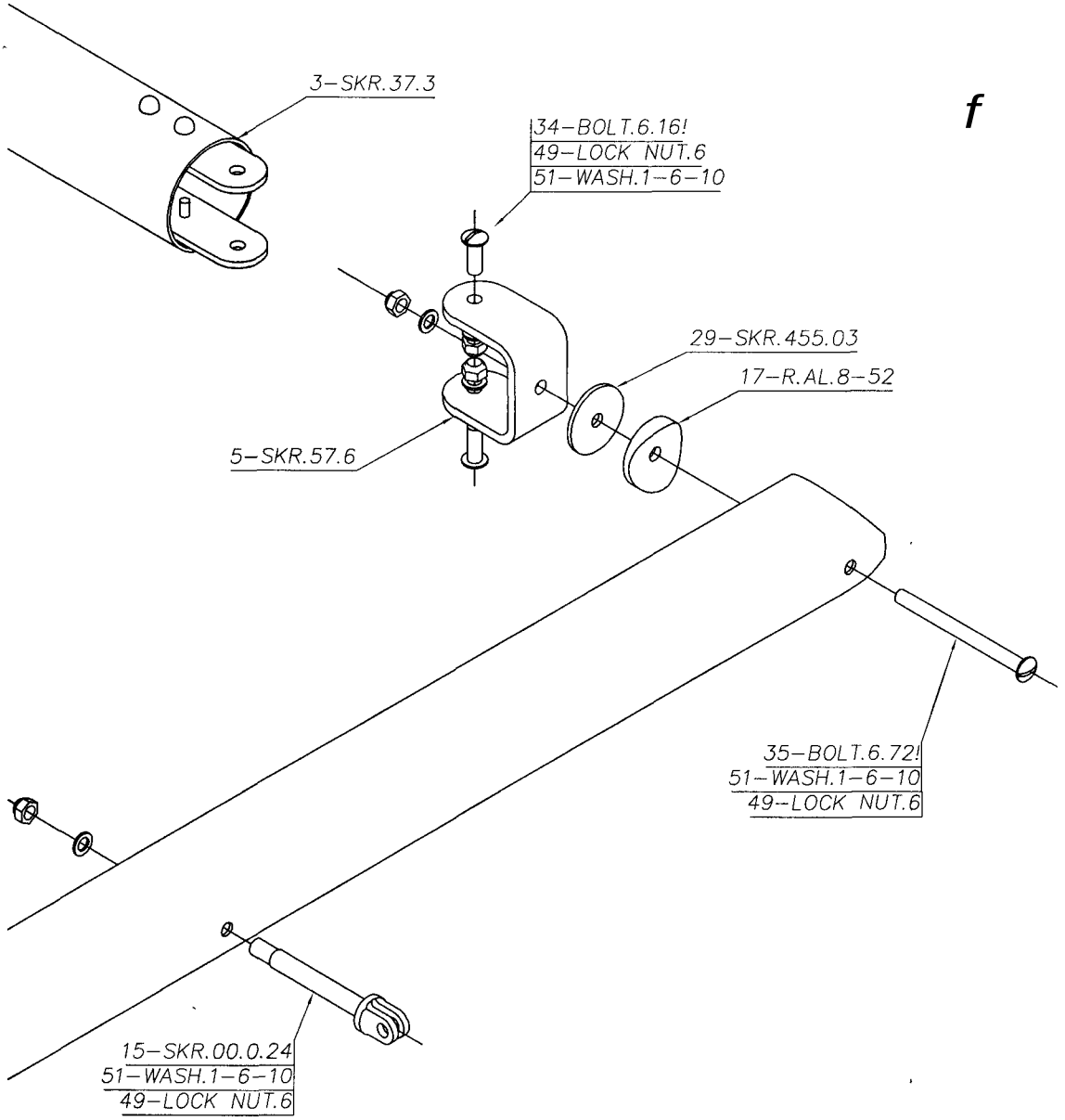

4–SKR 37 2
30–SKR 455 04
29–SKR 455 03
17–R AL 8–52
5–SKR 57 6
53–W FL 1–6–24
18–SKR 93
46–BOLT 6 60
49–LOCK NUT 6
51–WASH 1–6–10
51–WASH 1–6–10
49–LOCK NUT 6
35–BOLT 6 72
15–SKR 00 0 24
51–WASH 1–6–10
49–LOCK NUT 6
2–SKR 50



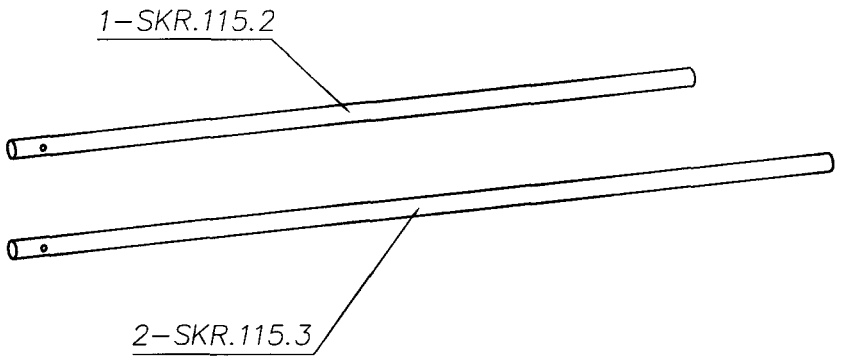

4-SKR 37 2
6-SKR 57 8
46-BOLT 6 60
49-LOCK NUT 6
51-WASH 1-6-10
54-W FL 1-8-24
15-SKR 00 0 24
49-LOCK NUT 6
51-WASH 1-6-10
13-SKR 133
10-SKR 506
56-W PL 3-8-24
9-SKR 82 1 02
40-BOLT 8 76
50-LOCK NUT 8
52-WASH 1-8-14
16-R AL 6-52
47-BOLT 8 22
52-WASH 1-8-14
50-LOCK NUT 8
54-W FL 1-8-24
2-SKR 50



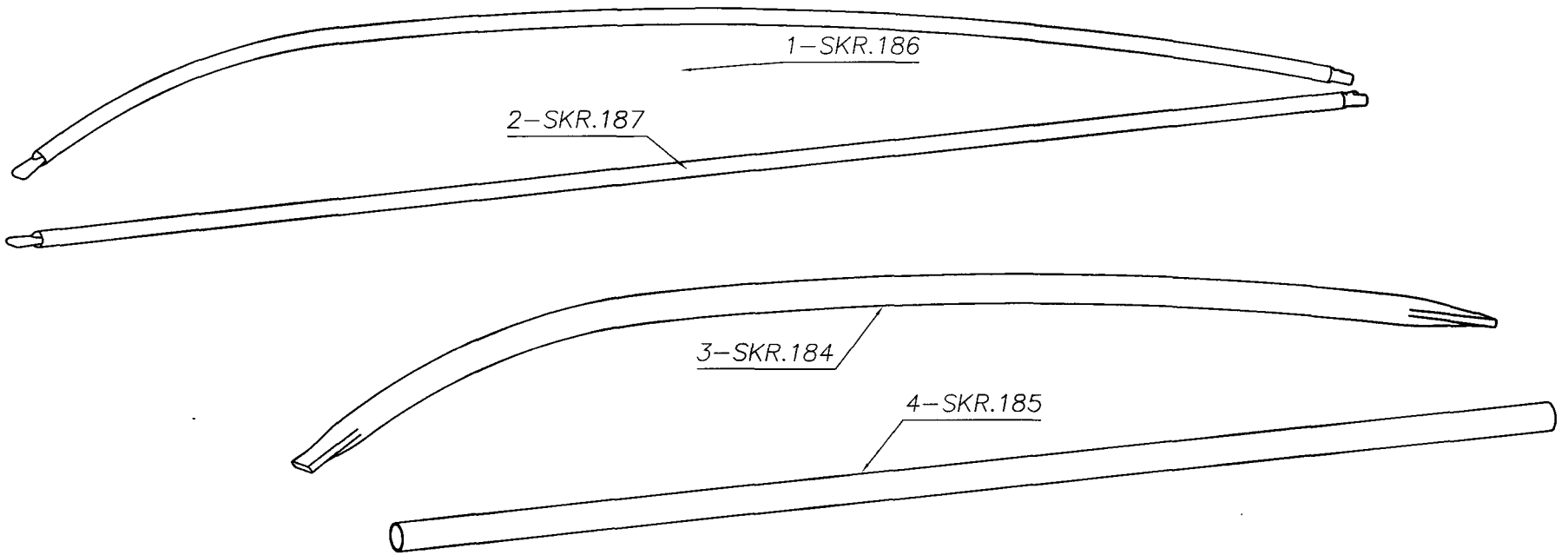
f

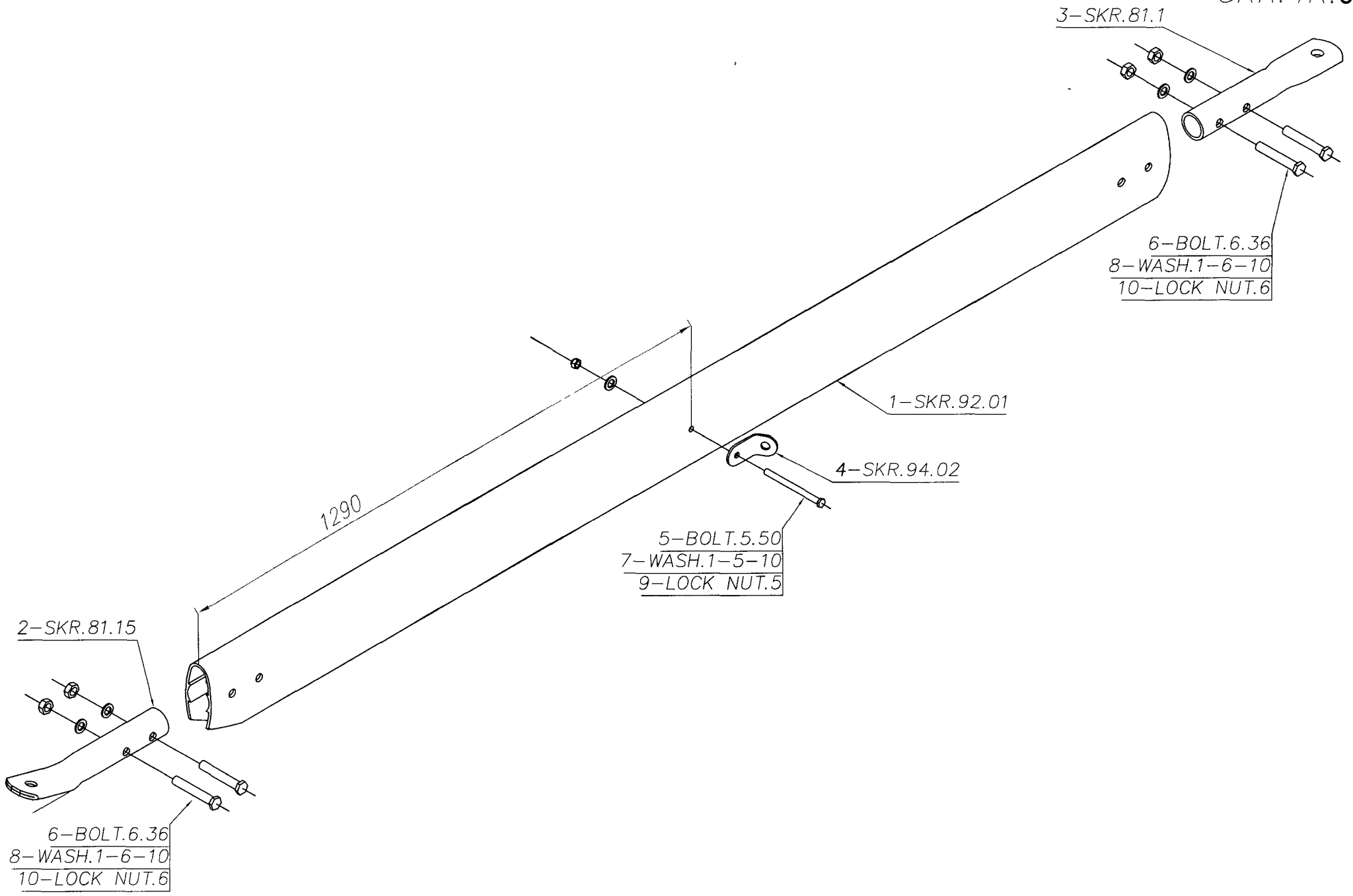

3–SKR.37.3
34–BOLT.6.16!
49–LOCK NUT.6
51–WASH.1–6–10
29–SKR.455.03
17–R.AL.8–52
5–SKR.57.6
35–BOLT.6.72!
51–WASH.1–6–10
49–LOCK NUT.6
15–SKR.00.0.24
51–WASH.1–6–10
49–LOCK NUT.6

SKR. TK.28

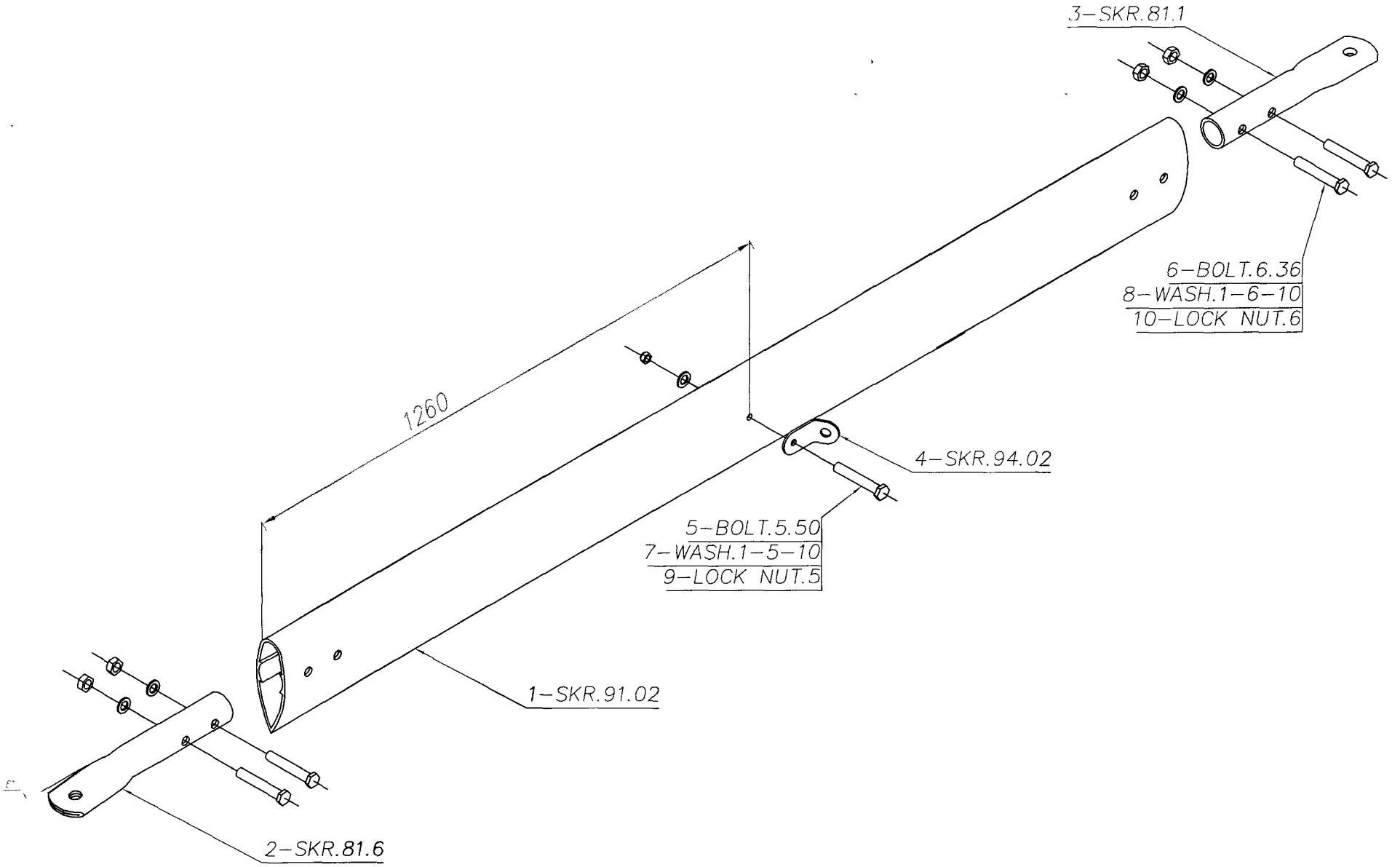


SKR. TK.29

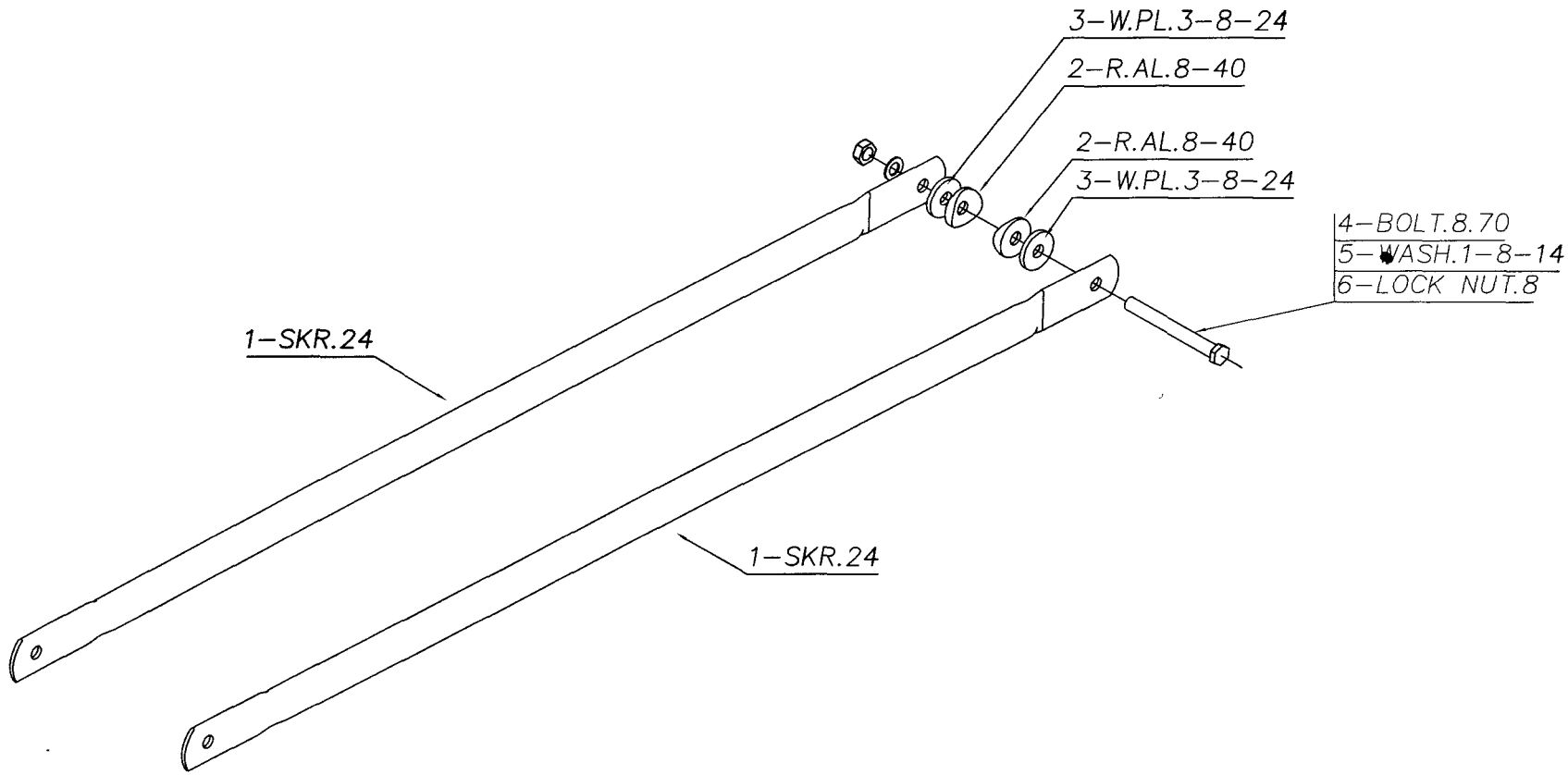



3–SKR.81.1
6–BOLT.6.36
8–WASH.1–6–10
10–LOCK NUT.6
1–SKR.92.01
4–SKR.94.02
5–BOLT.5.50
7–WASH.1–5–10
9–LOCK NUT.5
1290
2–SKR.81.15
6–BOLT.6.36
8–WASH.1–6–10
10–LOCK NUT.6

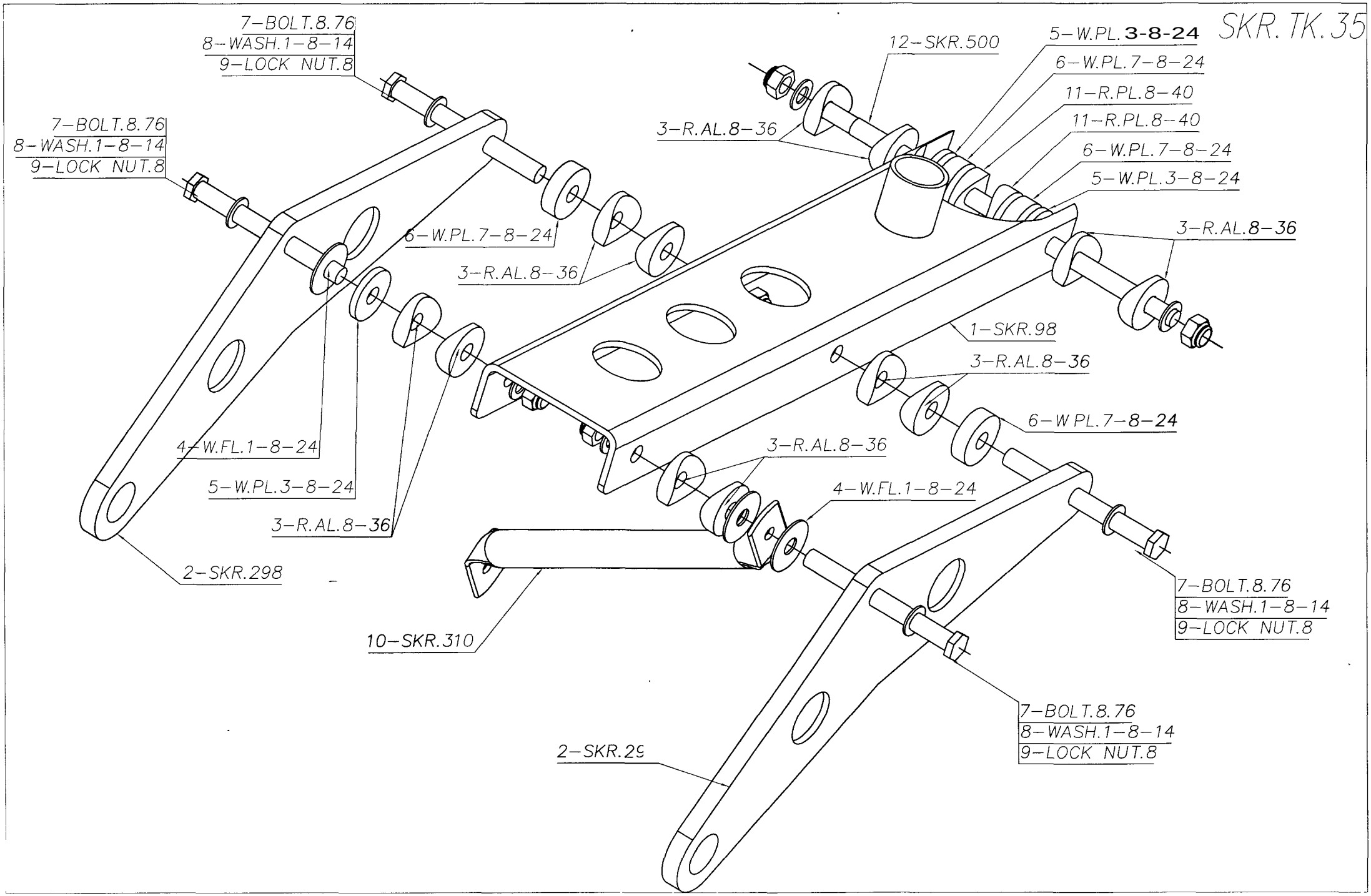
SKR. TK. 32

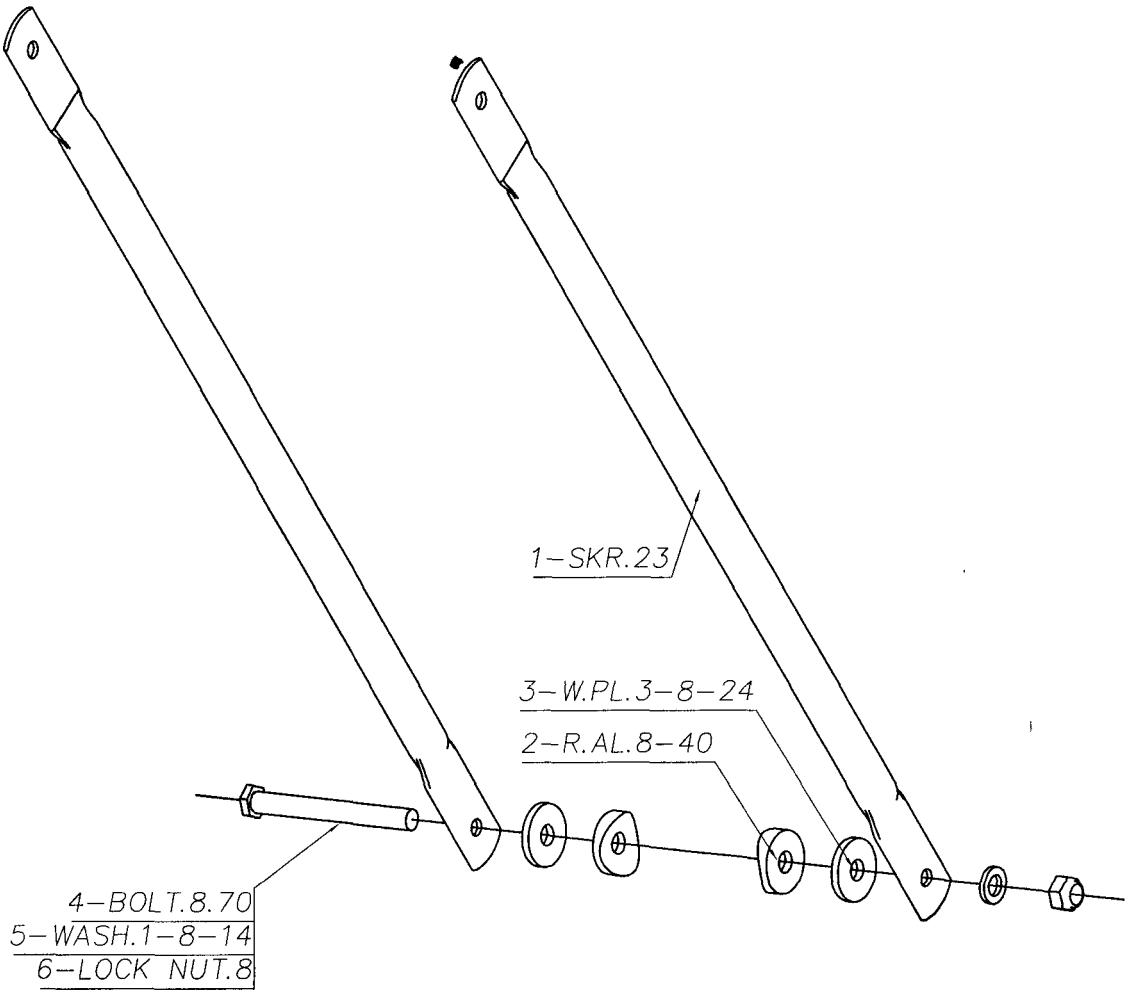

3–SKR.81.1
6–BOLT.6.36
8–WASH.1–6–10
10–LOCK NUT.6
1260
4–SKR.94.02
5–BOLT.5.50
7–WASH.1–5–10
9–LOCK NUT.5
1–SKR.91.02
2–SKR.81.6

SKR. TK. 34

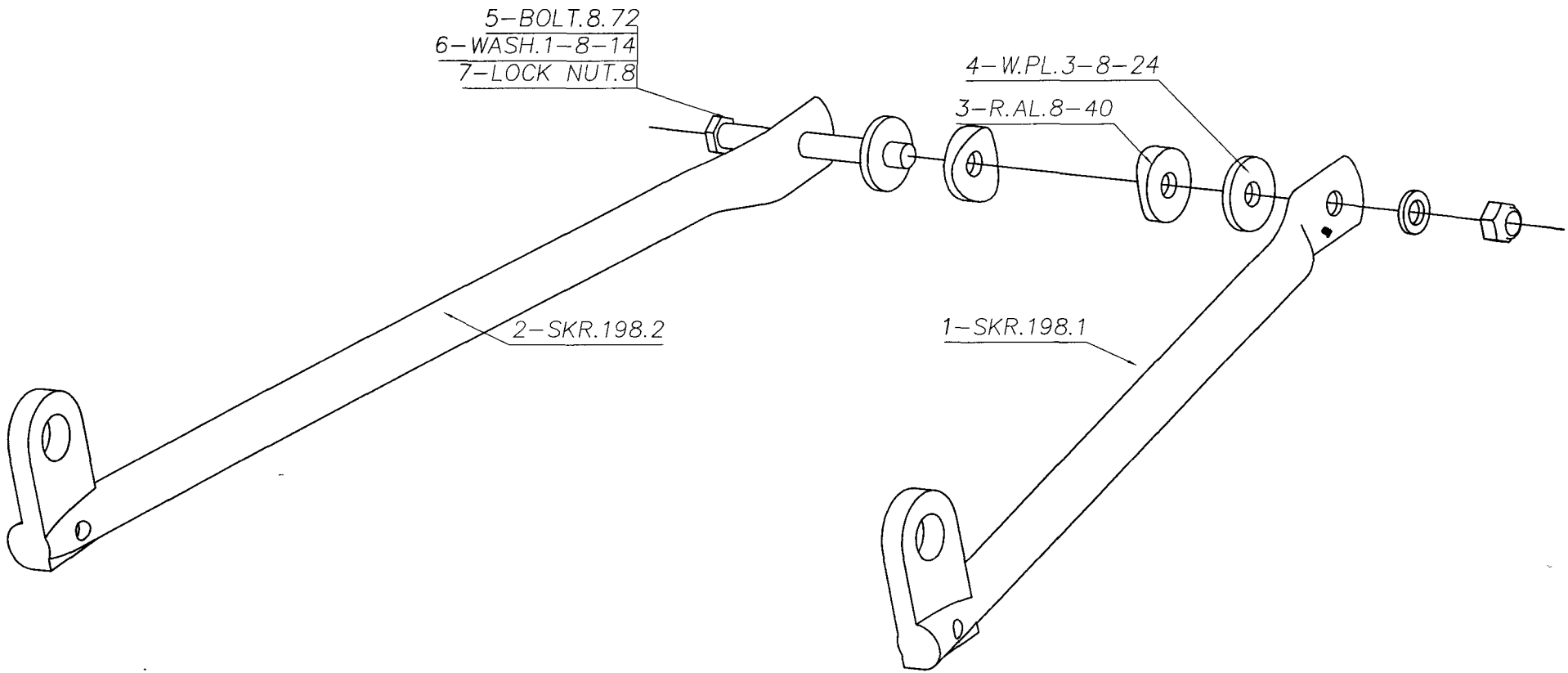

3–W.PL.3–8–24
2–R.AL.8–40
2–R.AL.8–40
3–W.PL.3–8–24
4–BOLT.8.70
5–WASH.1–8–14
6–LOCK NUT.8
1–SKR.24
1–SKR.24

SKR. TK. 35


7–BOLT.8.76
8–WASH.1–8–14
9–LOCK NUT.8
7–BOLT.8.76
8–WASH.1–8–14
9–LOCK NUT.8
12–SKR.500
5–W.PL.3-8-24
6–W.PL.7–8–24
11–R.PL.8–40
11–R.PL.8–40
6–W.PL.7–8–24
5–W.PL.3–8–24
3–R.AL.8–36
3–R.AL.8–36
6–W.PL.7–8–24
3–R.AL.8–36
1–SKR.98
3–R.AL.8–36
6–W PL.7–8–24
4–W.FL.1–8–24
5–W.PL.3–8–24
3–R.AL.8–36
3–R.AL.8–36
4–W.FL.1–8–24
2–SKR.298
10–SKR.310
7–BOLT.8.76
8–WASH.1–8–14
9–LOCK NUT.8
7–BOLT.8.76
8–WASH.1–8–14
9–LOCK NUT.8
2–SKR.29

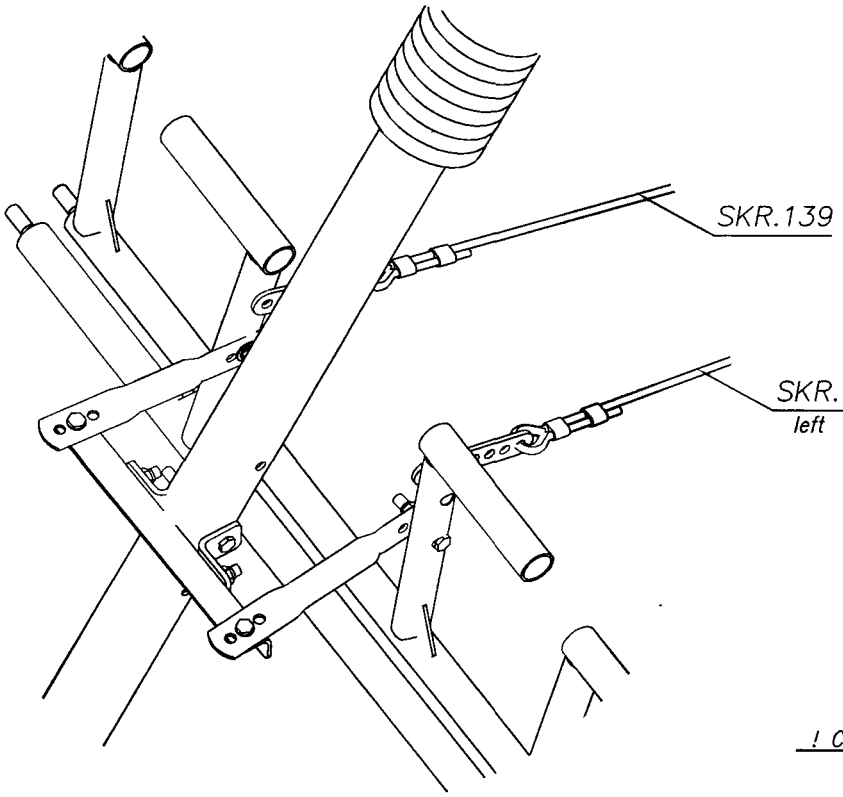

1–SKR.23
3–W.PL.3–8–24
2–R.AL.8–40
4–BOLT.8.70
5–WASH.1–8–14
6–LOCK NUT.8

SKR. **TK.** 36/2

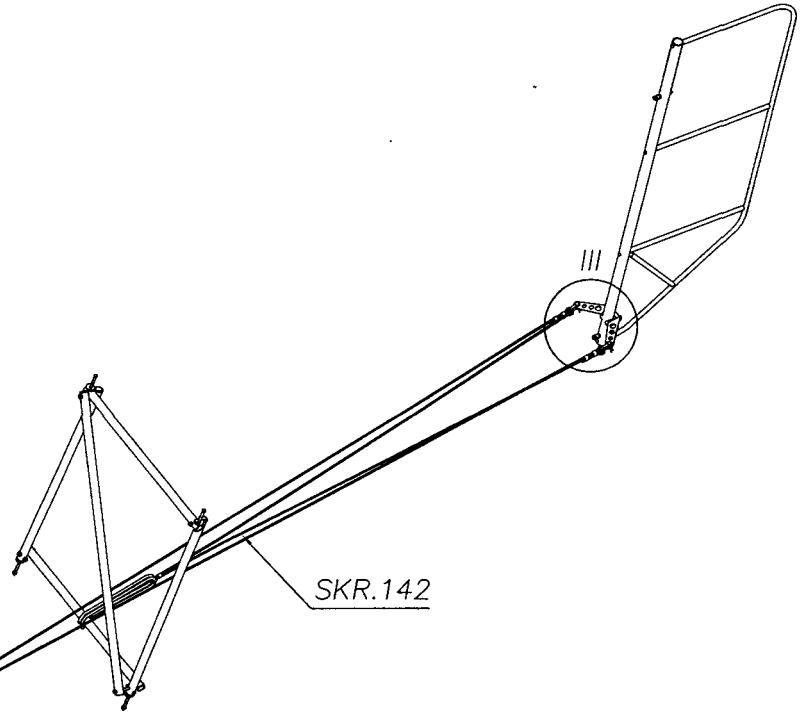

5–BOLT.8.72
6–WASH.1–8–14
7–LOCK NUT.8
4–W.PL.3–8–24
3–R.AL.8–40
2–SKR.198.2
1–SKR.198.1

SKR.TK.38/1

I 1:2



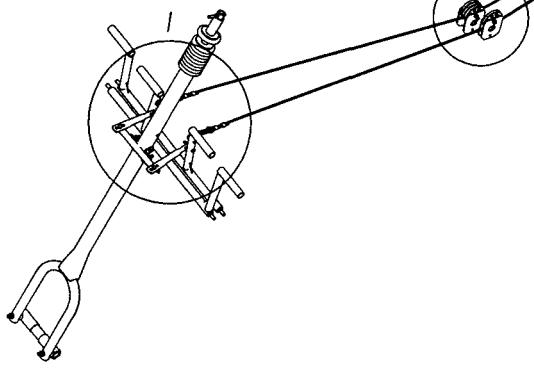
III



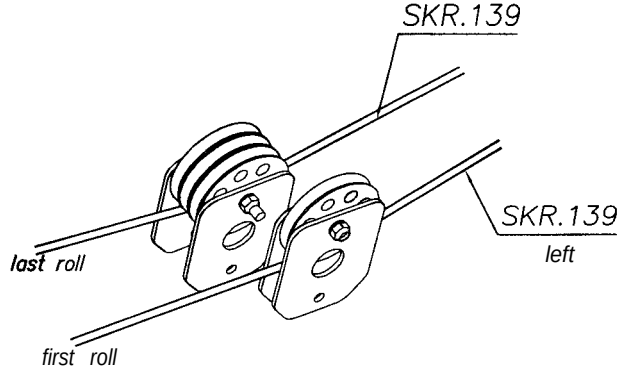
! CAREFULL !

cross

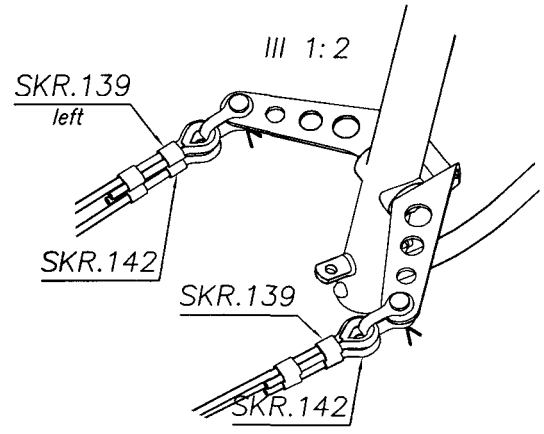
II



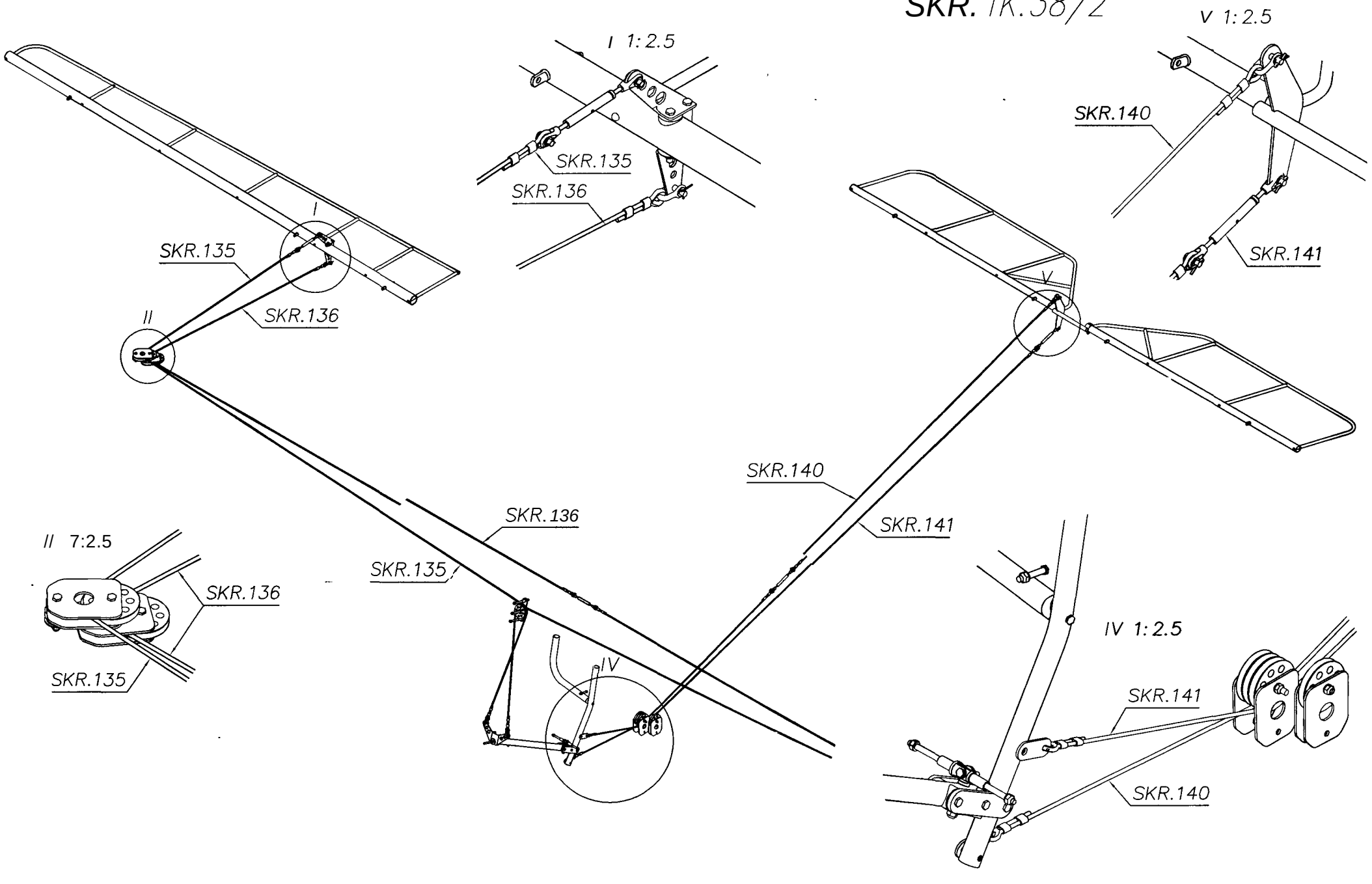
II 1:2

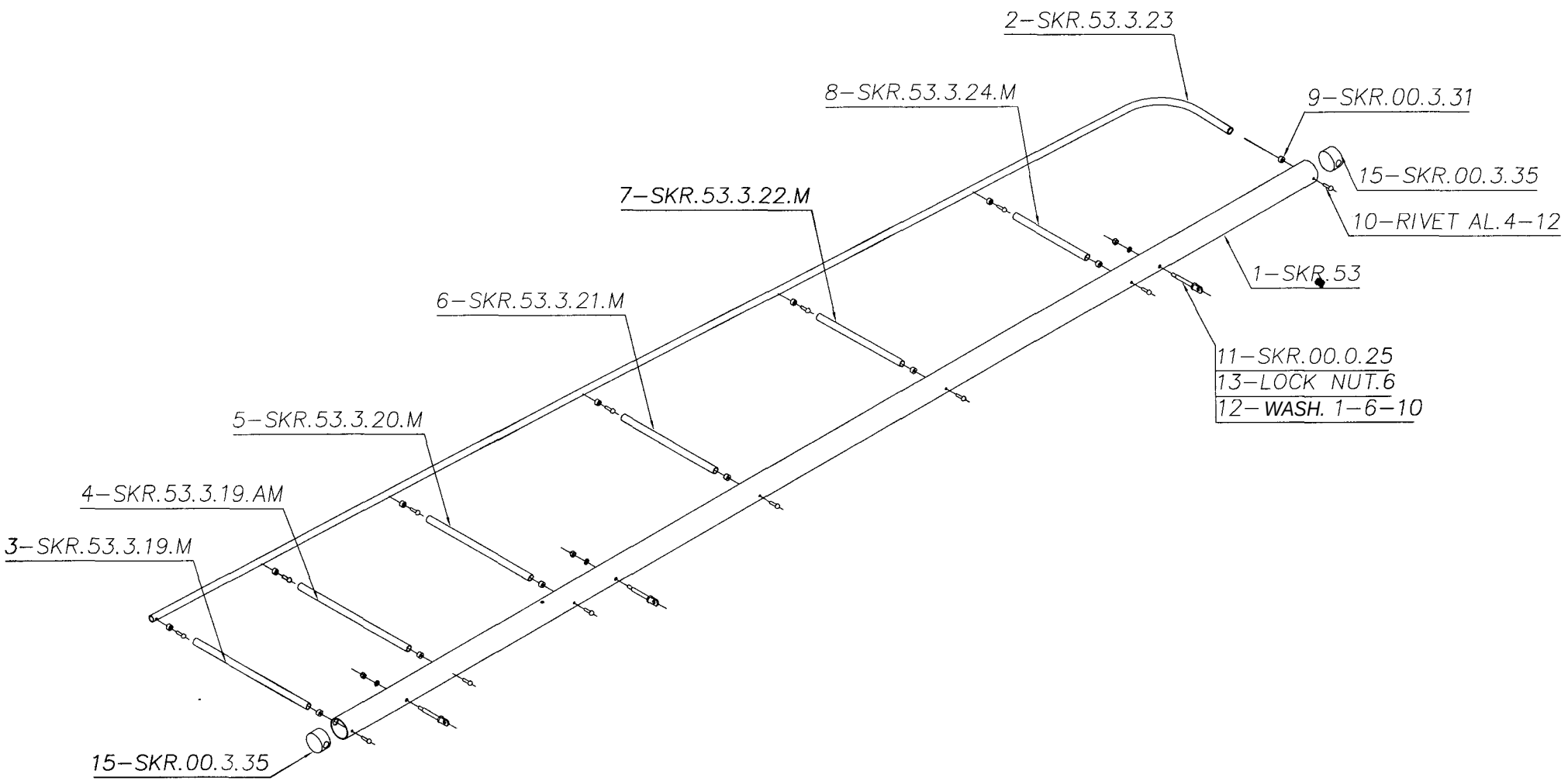


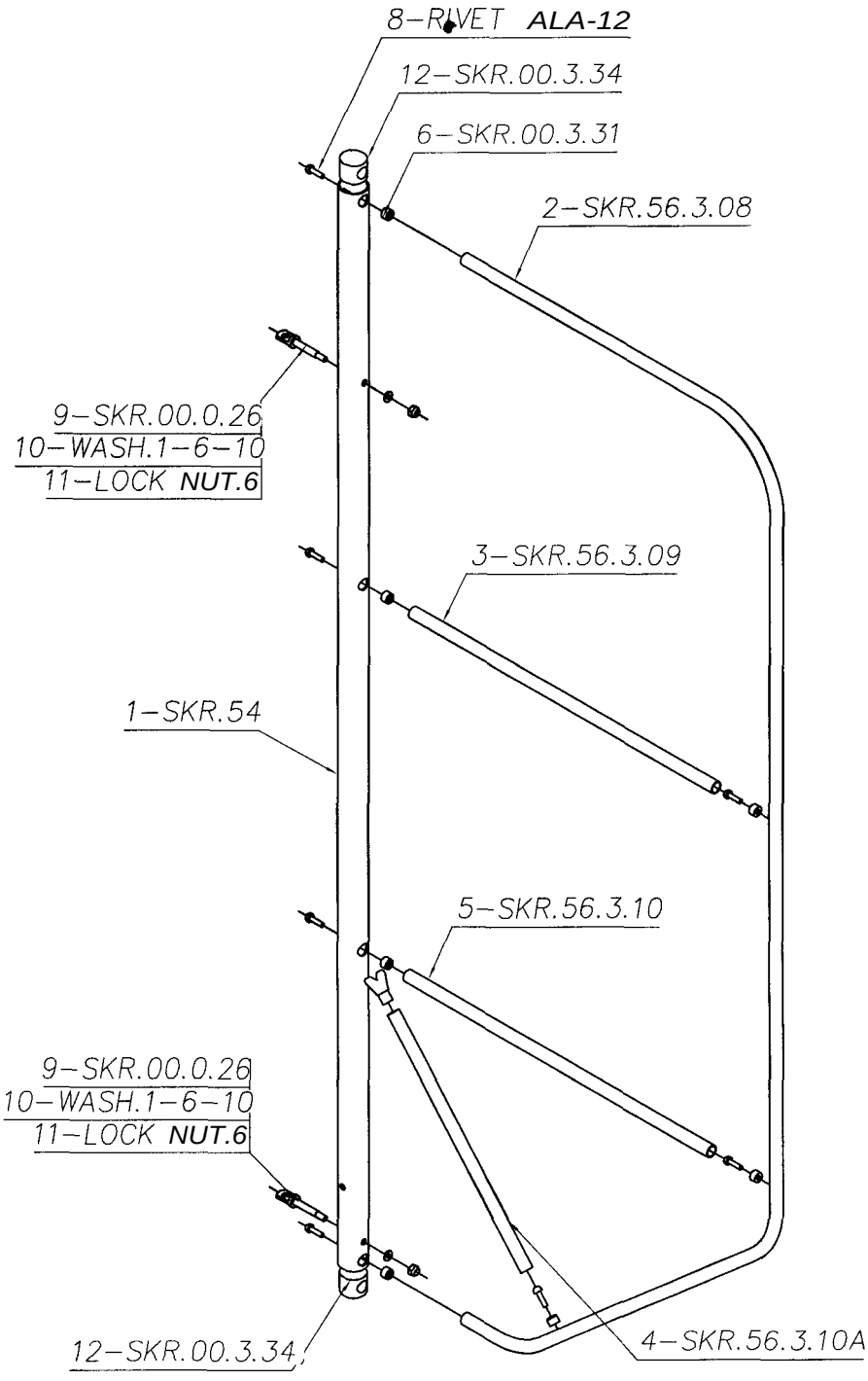
III 1:2

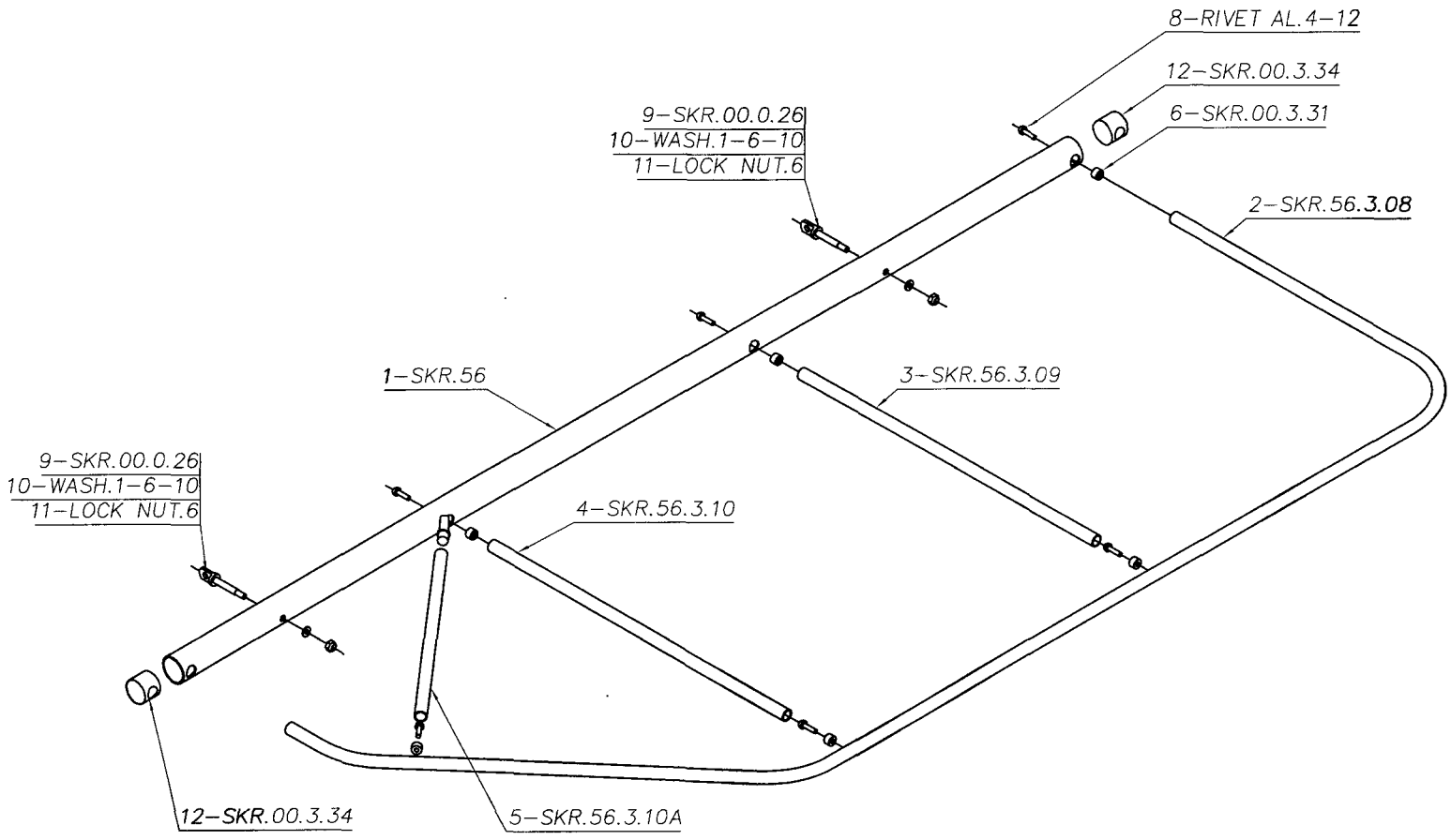


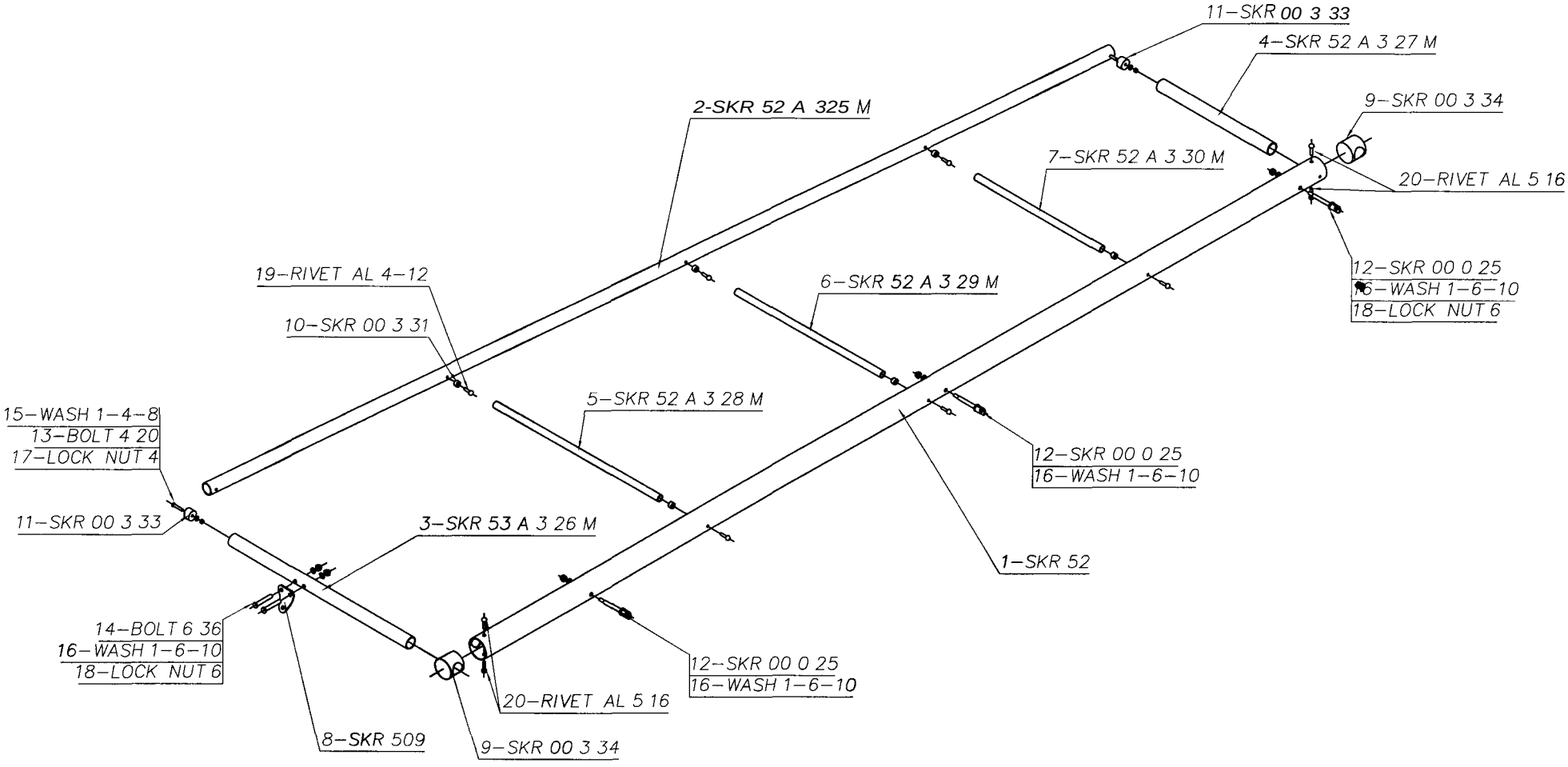
SKR. TK.38/2


I 1:2.5
SKR.135
SKR.136
V 1:2.5
SKR.140
SKR.141
I
SKR.135
II
SKR.136
V
SKR.140
SKR.136
SKR.141
SKR.135
II 7:2.5
SKR.136
SKR.135
IV
IV 1:2.5
SKR.141
SKR.140

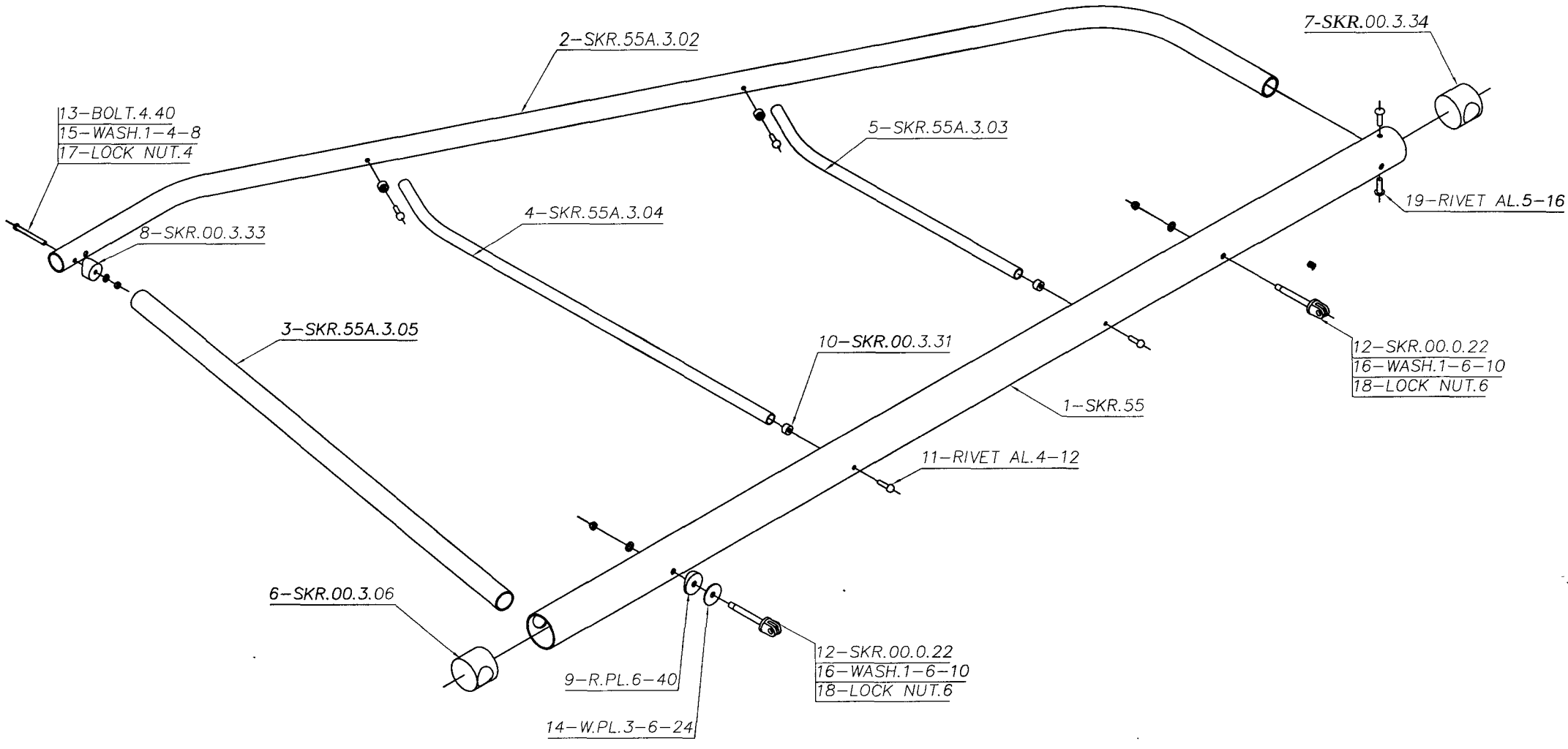

2–SKR.53.3.23
8–SKR.53.3.24.M
9–SKR.00.3.31
15–SKR.00.3.35
10–RIVET AL.4–12
7–SKR.53.3.22.M
1–SKR.53
6–SKR.53.3.21.M
11–SKR.00.0.25
13–LOCK NUT.6
12–WASH. 1–6–10
5–SKR.53.3.20.M
4–SKR.53.3.19.AM
3–SKR.53.3.19.M
15–SKR.00.3.35

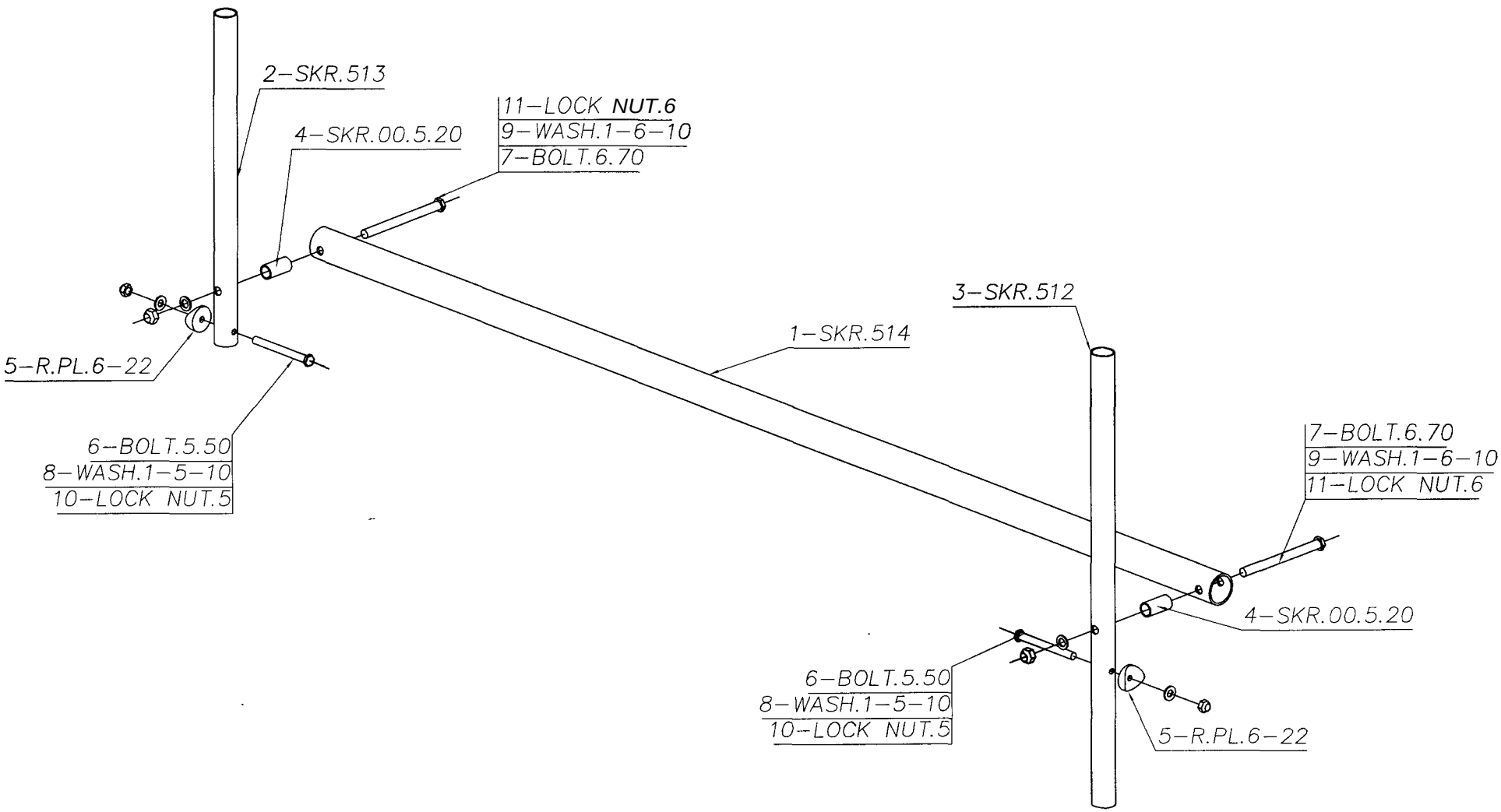

8–RIVET ALA-12
12–SKR.00.3.34
6–SKR.00.3.31
2–SKR.56.3.08
9–SKR.00.0.26
10–WASH.1–6–10
11–LOCK NUT.6
3–SKR.56.3.09
1–SKR.54
5–SKR.56.3.10
9–SKR.00.0.26
10–WASH.1–6–10
11–LOCK NUT.6
12–SKR.00.3.34
4–SKR.56.3.10A

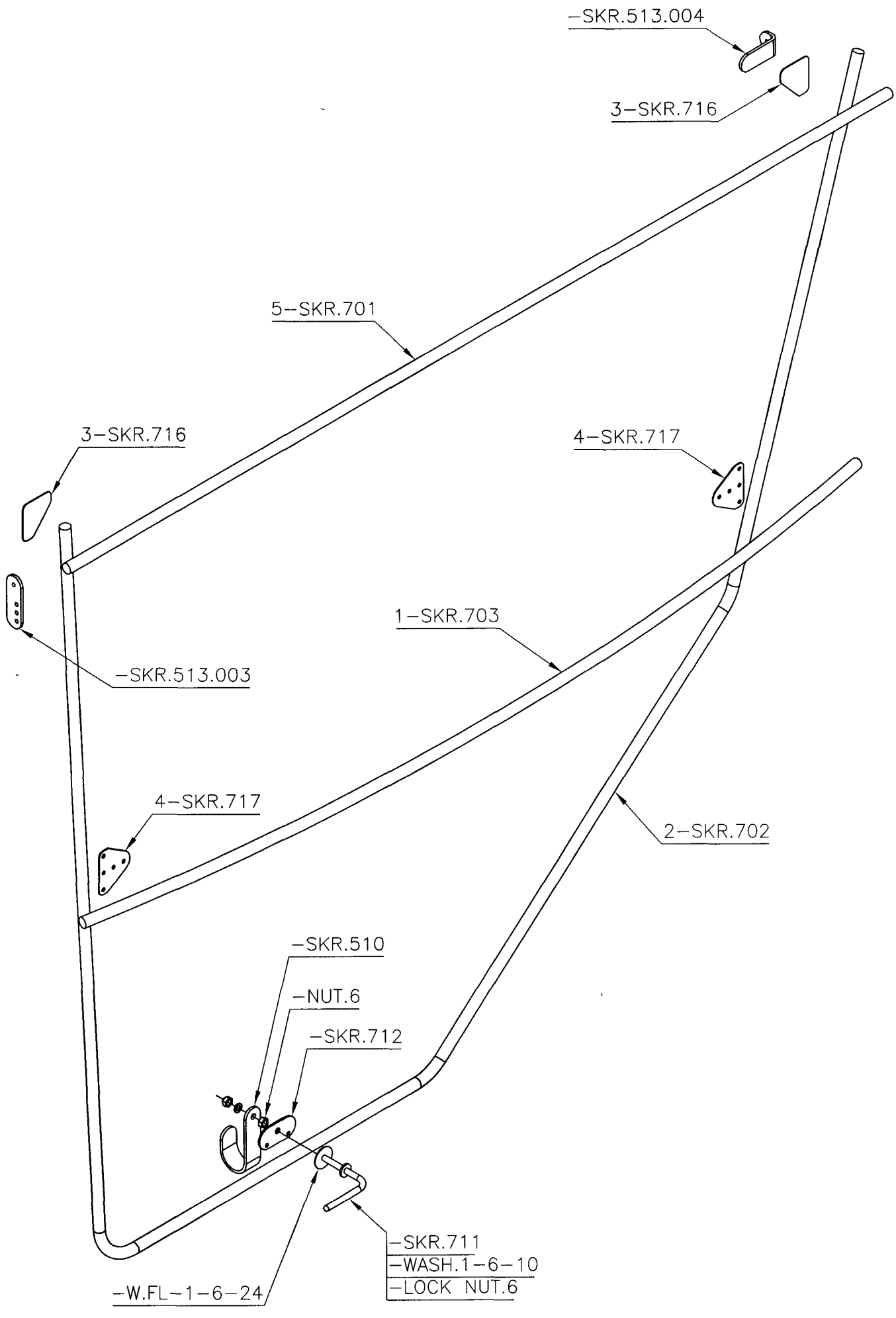

8–RIVET AL.4–12
12–SKR.00.3.34
6–SKR.00.3.31
9–SKR.00.0.26
10–WASH.1–6–10
11–LOCK NUT.6
2–SKR.56.3.08
1–SKR.56
3–SKR.56.3.09
9–SKR.00.0.26
10–WASH.1–6–10
11–LOCK NUT.6
4–SKR.56.3.10
12–SKR.00.3.34
5–SKR.56.3.10A

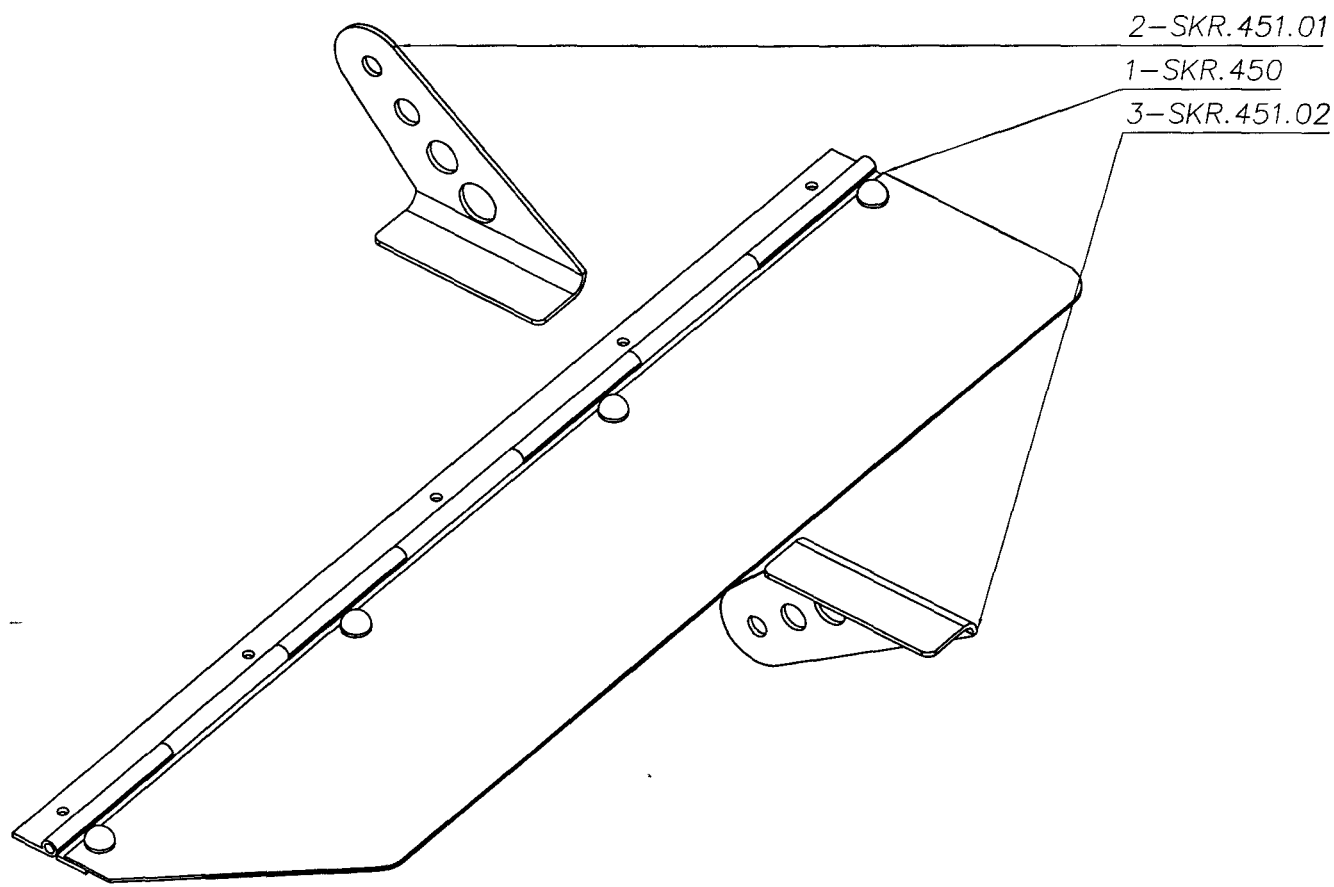

11–SKR 00 3 33
4–SKR 52 A 3 27 M
9–SKR 00 3 34
2-SKR 52 A 325 M
7–SKR 52 A 3 30 M
20–RIVET AL 5 16
12–SKR 00 0 25
16–WASH 1–6–10
18–LOCK NUT 6
19–RIVET AL 4–12
6–SKR 52 A 3 29 M
10–SKR 00 3 31
5–SKR 52 A 3 28 M
15–WASH 1–4–8
13–BOLT 4 20
17–LOCK NUT 4
12–SKR 00 0 25
16–WASH 1–6–10
11–SKR 00 3 33
3–SKR 53 A 3 26 M
1–SKR 52
14–BOLT 6 36
16–WASH 1–6–10
18–LOCK NUT 6
12–SKR 00 0 25
16–WASH 1–6–10
20–RIVET AL 5 16
8–SKR 509
9–SKR 00 3 34

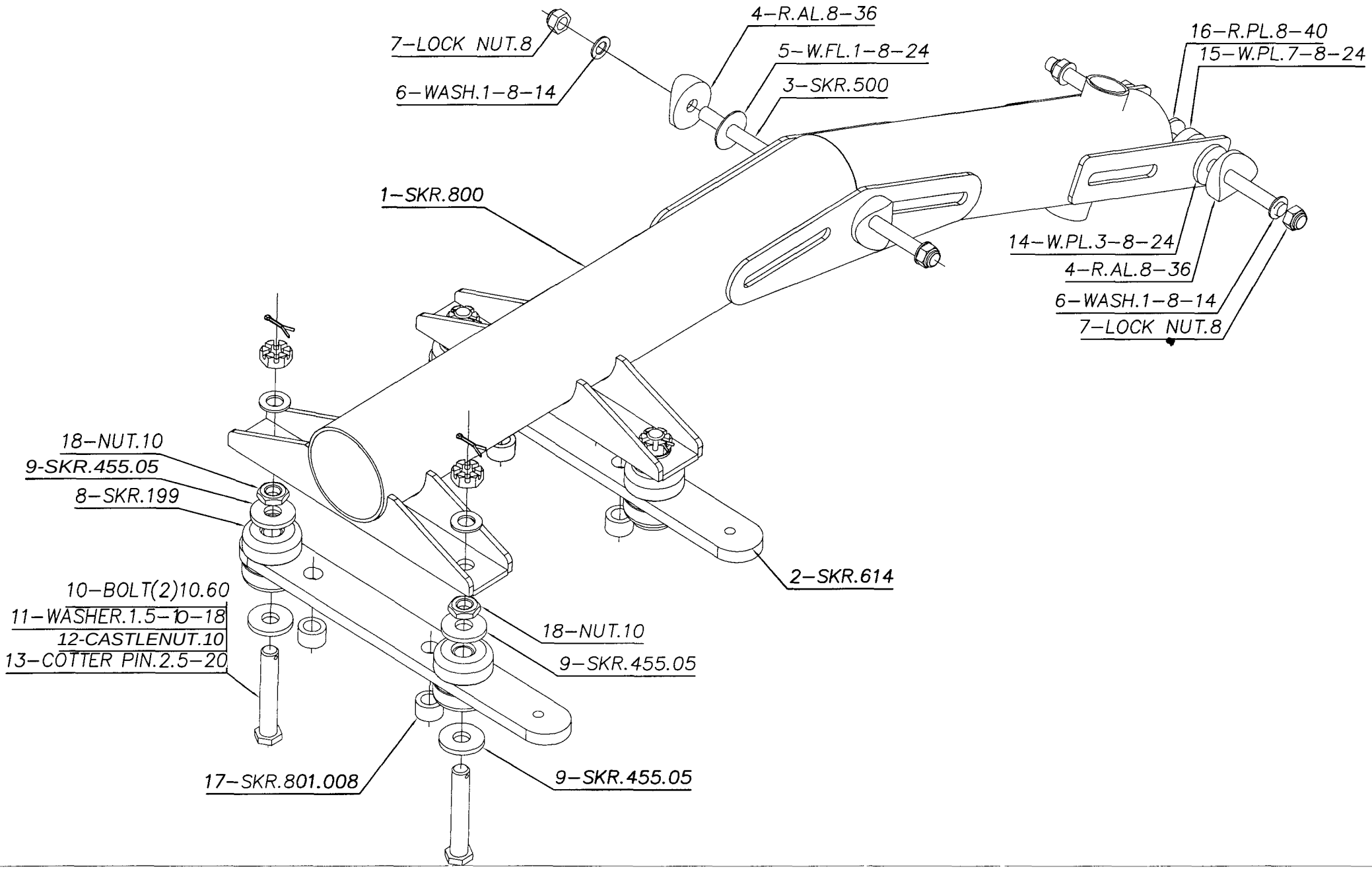
SKR. TK. 44


2–SKR.55A.3.02
7-SKR.00.3.34
13–BOLT.4.40
15–WASH.1–4–8
17–LOCK NUT.4
5–SKR.55A.3.03
19–RIVET AL.5–16
4–SKR.55A.3.04
8–SKR.00.3.33
3–SKR.55A.3.05
10–SKR.00.3.31
12–SKR.00.0.22
16–WASH.1–6–10
18–LOCK NUT.6
1–SKR.55
11–RIVET AL.4–12
6–SKR.00.3.06
12–SKR.00.0.22
16–WASH.1–6–10
18–LOCK NUT.6
9–R.PL.6–40
14–W.PL.3–6–24

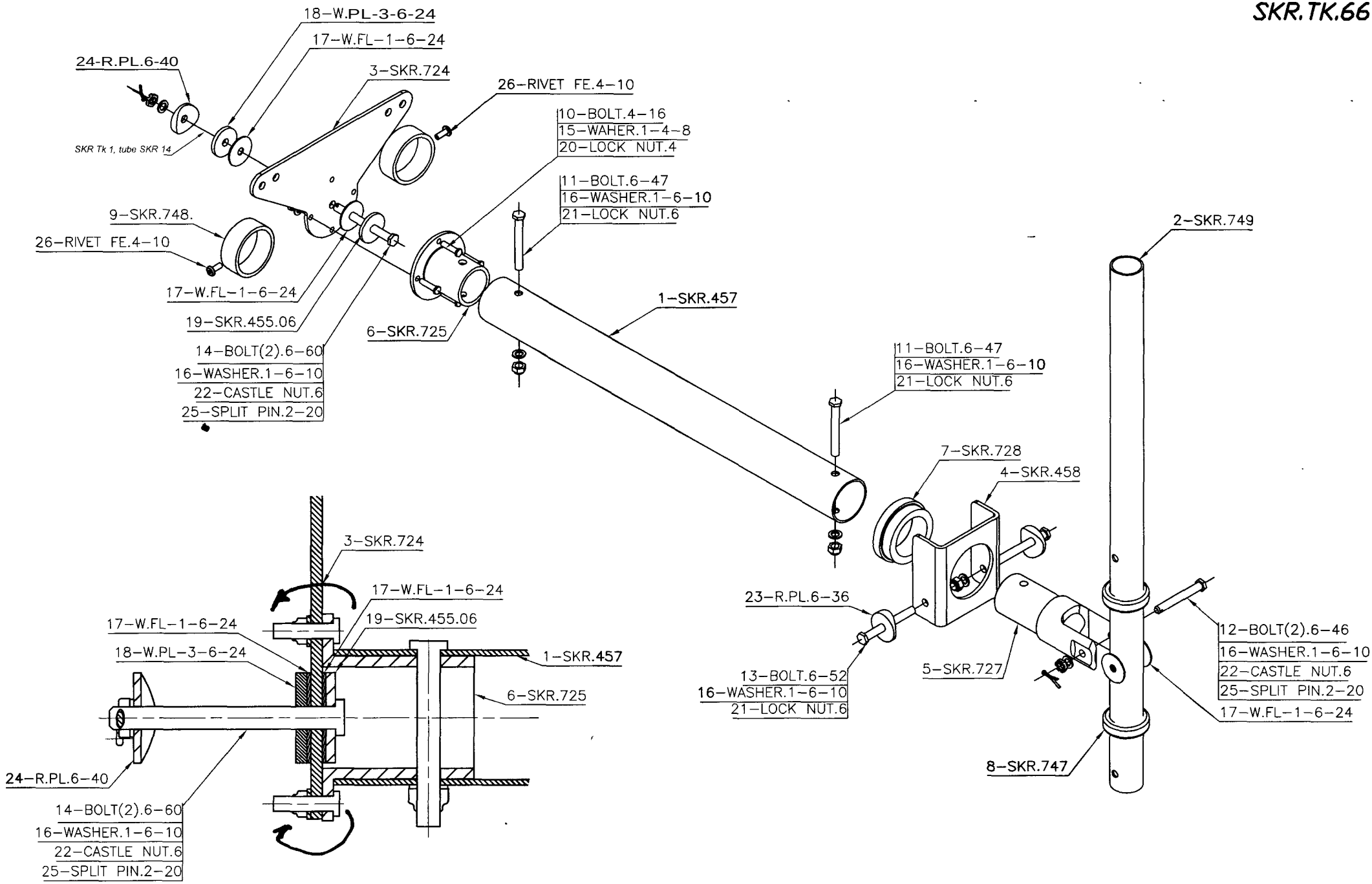

2–SKR.513
11–LOCK NUT.6
9–WASH.1–6–10
7–BOLT.6.70
4–SKR.00.5.20
3–SKR.512
1–SKR.514
5–R.PL.6–22
6–BOLT.5.50
8–WASH.1–5–10
10–LOCK NUT.5
7–BOLT.6.70
9–WASH.1–6–10
11–LOCK NUT.6
4–SKR.00.5.20
6–BOLT.5.50
8–WASH.1–5–10
10–LOCK NUT.5
5–R.PL.6–22

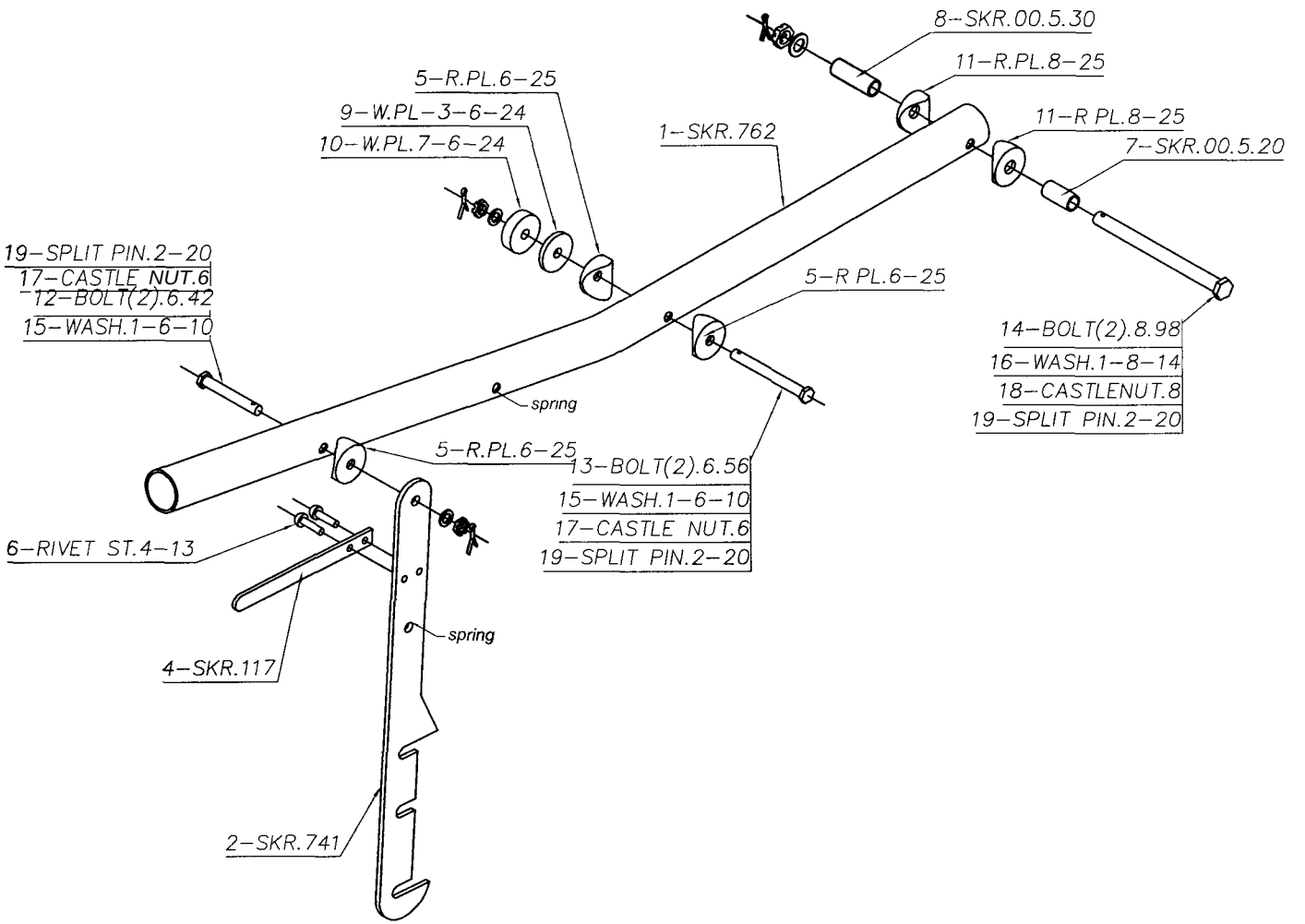

-SKR.513.004
3-SKR.716
5-SKR.701
3-SKR.716
4-SKR.717
1-SKR.703
-SKR.513.003
4-SKR.717
2-SKR.702
-SKR.510
-NUT.6
-SKR.712
-SKR.711
-WASH.1-6-10
-LOCK NUT.6
-W.FL-1-6-24


2–SKR.451.01
1–SKR.450
3–SKR.451.02

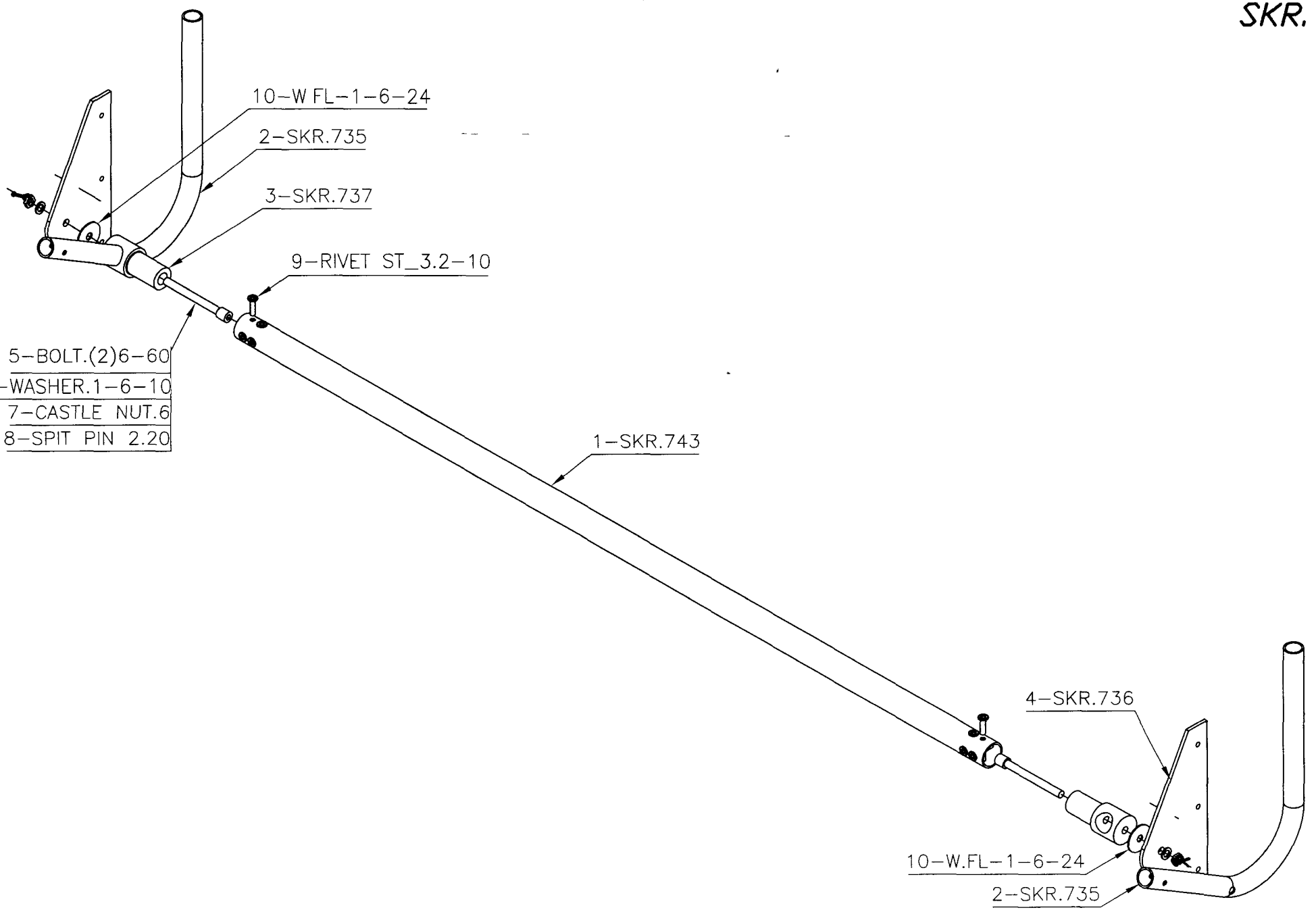

7–LOCK NUT.8
6–WASH.1–8–14
4–R.AL.8–36
5–W.FL.1–8–24
3–SKR.500
16–R.PL.8–40
15–W.PL.7–8–24
1–SKR.800
14–W.PL.3–8–24
4–R.AL.8–36
6–WASH.1–8–14
7–LOCK NUT.8
18–NUT.10
9-SKR.455.05
8–SKR.199
2–SKR.614
10–BOLT(2)10.60
11–WASHER.1.5–10–18
12-CASTLENUT.10
13–COTTER PIN.2.5–20
18–NUT.10
9–SKR.455.05
17–SKR.801.008
9–SKR.455.05

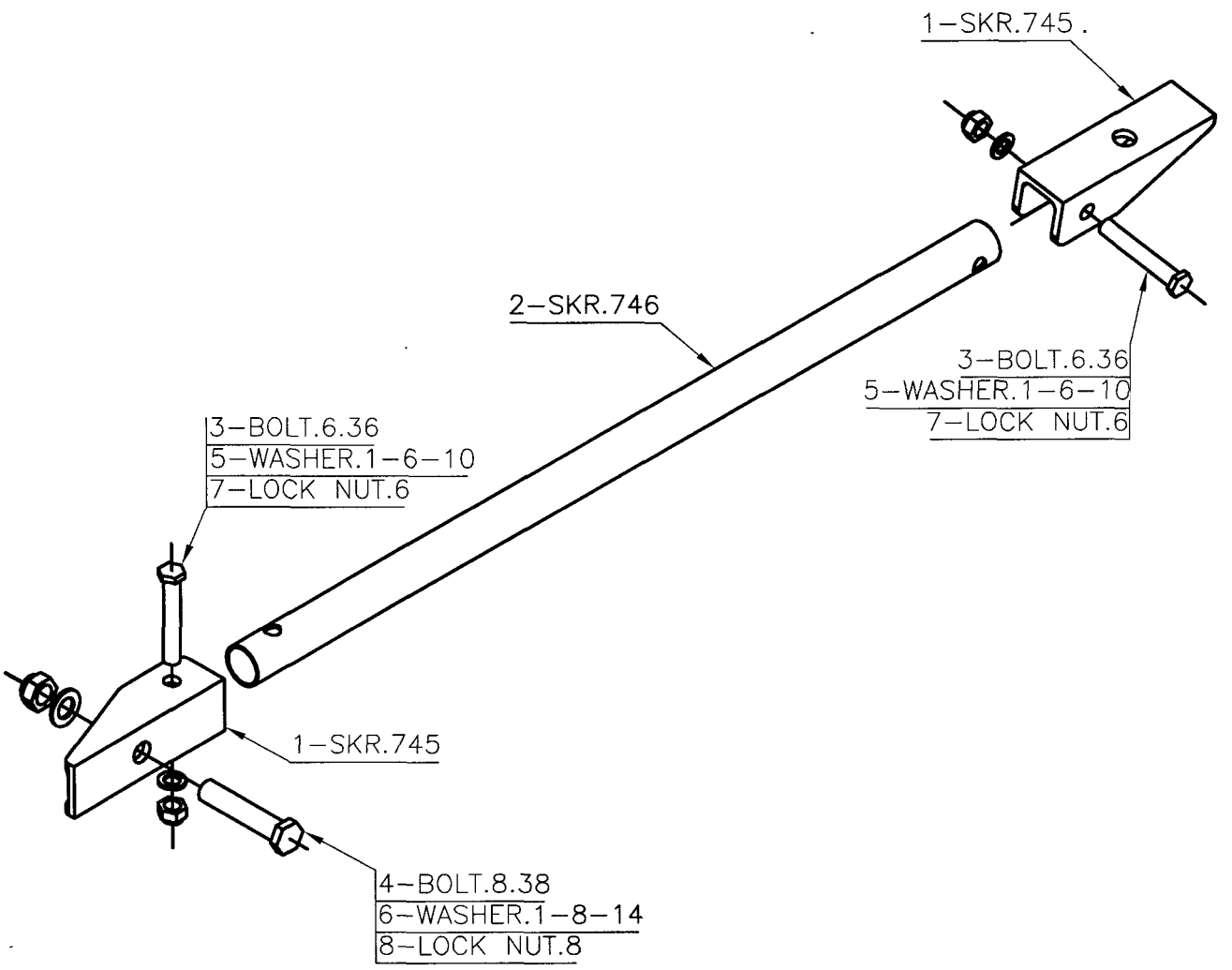
SKR.TK.66

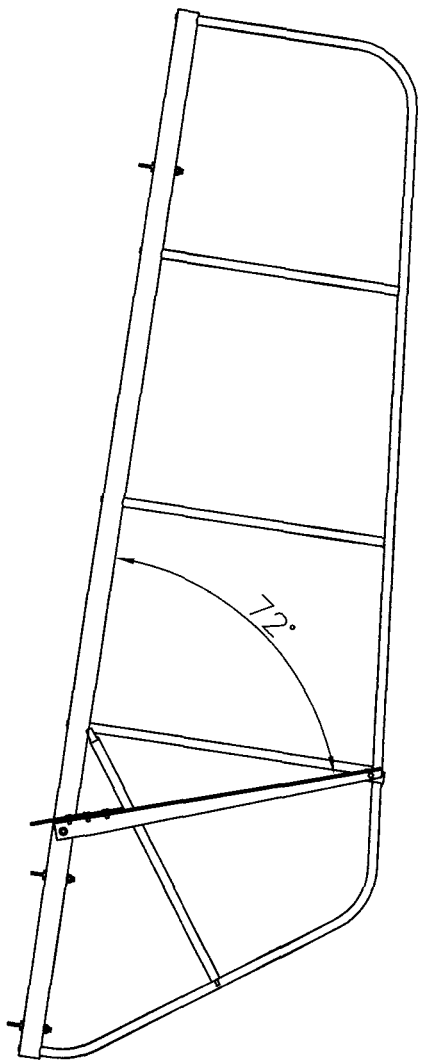

18–W.PL–3–6–24
17–W.FL–1–6–24
24–R.PL.6–40
3–SKR.724
26–RIVET FE.4–10
SKR Tk 1, tube SKR 14
10–BOLT.4–16
15–WAHER.1–4–8
20–LOCK NUT.4
11–BOLT.6–47
16–WASHER.1–6–10
21–LOCK NUT.6
9–SKR.748.
26–RIVET FE.4–10
17–W.FL–1–6–24
19–SKR.455.06
6–SKR.725
1–SKR.457
14–BOLT(2).6–60
16–WASHER.1–6–10
22–CASTLE NUT.6
25–SPLIT PIN.2–20
2–SKR.749
11–BOLT.6–47
16–WASHER.1–6–10
21–LOCK NUT.6
7–SKR.728
4–SKR.458
3–SKR.724
17–W.FL–1–6–24
19–SKR.455.06
17–W.FL–1–6–24
18–W.PL–3–6–24
1–SKR.457
6–SKR.725
23–R.PL.6–36
13–BOLT.6–52
16–WASHER.1–6–10
21–LOCK NUT.6
5–SKR.727
12–BOLT(2).6–46
16–WASHER.1–6–10
22–CASTLE NUT.6
25–SPLIT PIN.2–20
17–W.FL–1–6–24
24–R.PL.6–40
14–BOLT(2).6–60
16–WASHER.1–6–10
22–CASTLE NUT.6
25–SPLIT PIN.2–20
8–SKR.747

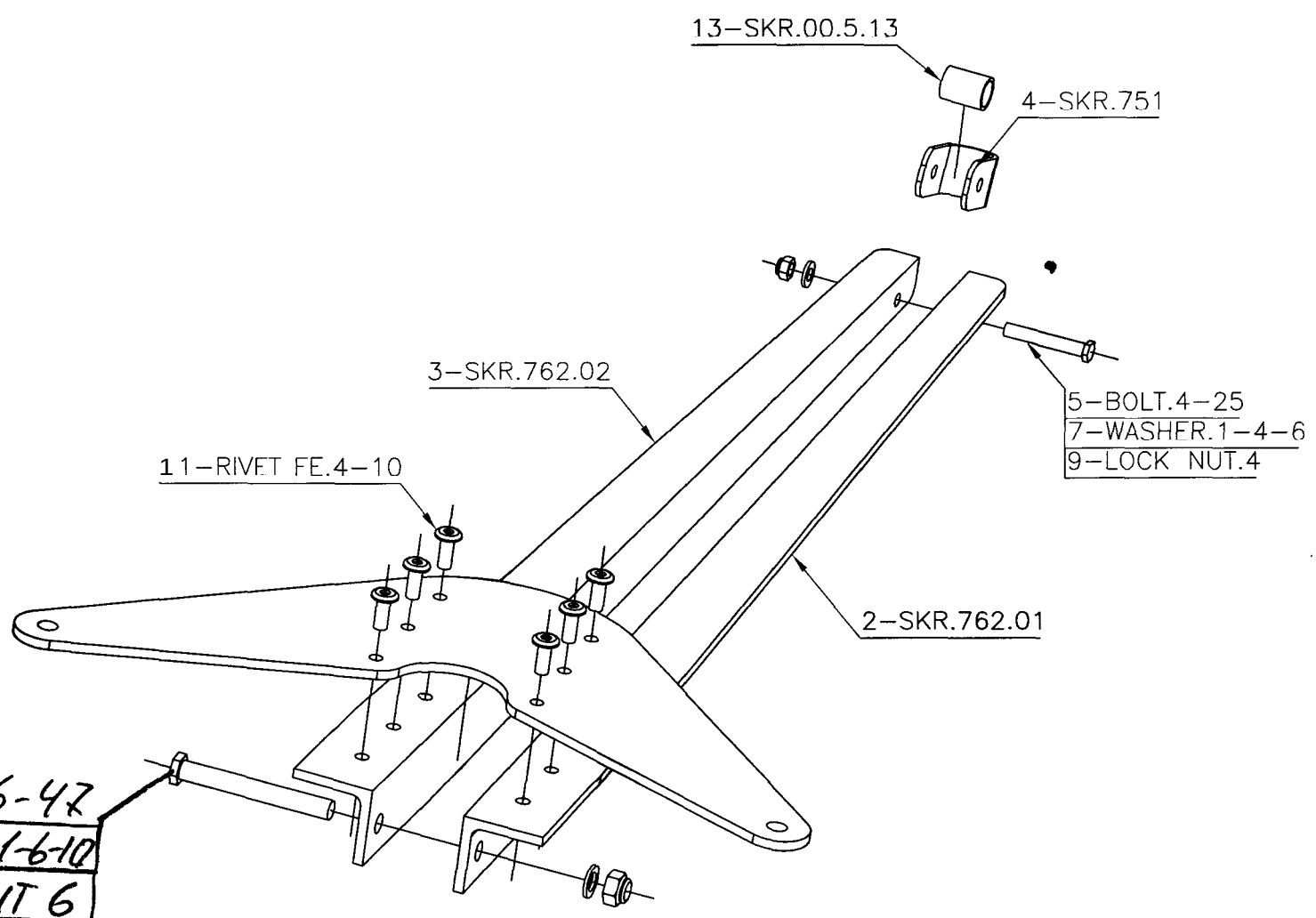

8--SKR.00.5.30
11-R.PL.8-25
5-R.PL.6-25
9-W.PL-3-6-24
10-W.PL.7-6-24
1--SKR.762
11-R PL.8-25
7--SKR.00.5.20
19-SPLIT PIN.2-20
17-CASTLE NUT.6
12-BOLT(2).6.42
15-WASH.1-6-10
5-R PL.6-25
14-BOLT(2).8.98
16-WASH.1-8-14
18-CASTLENUT.8
19-SPLIT PIN.2-20
spring
5-R.PL.6-25
13-BOLT(2).6.56
15-WASH.1-6-10
17-CASTLE NUT.6
19-SPLIT PIN.2-20
6-RIVET ST.4-13
spring
4-SKR.117
2-SKR.741

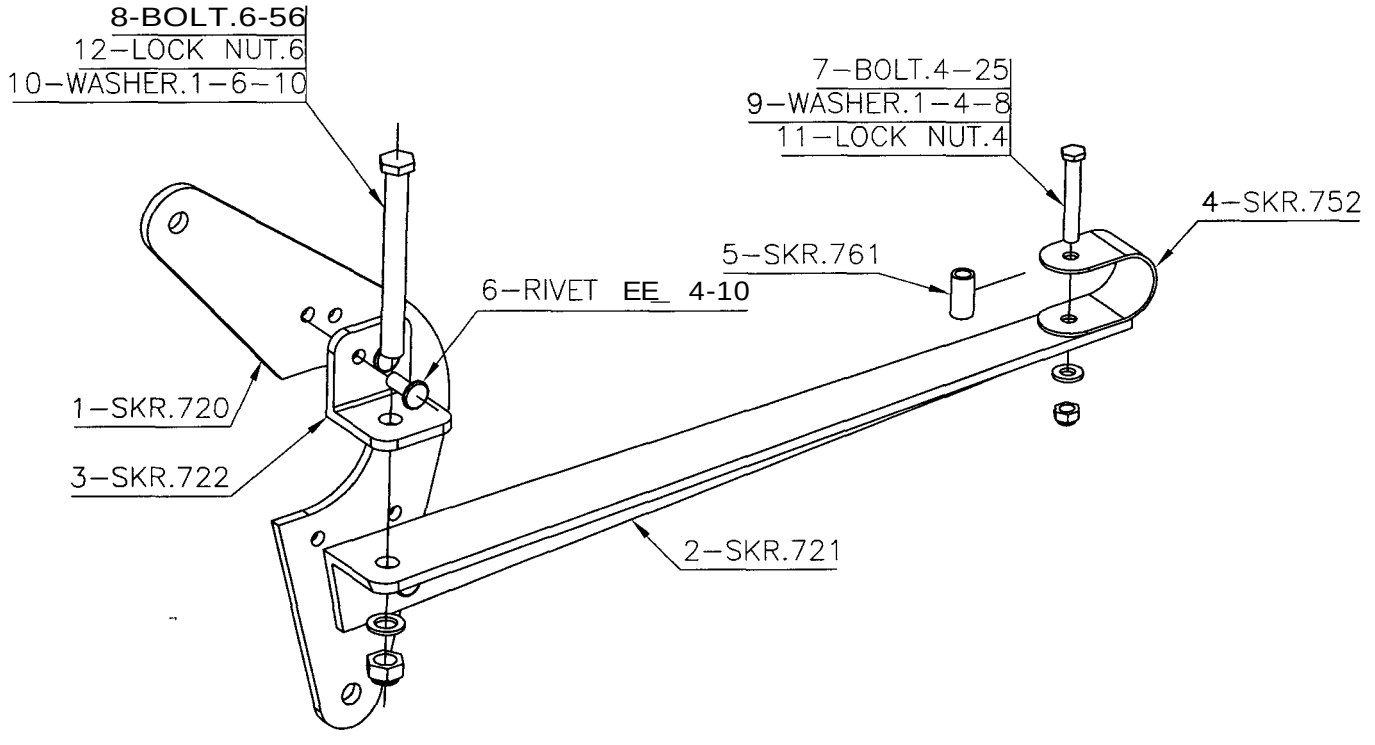
SKR. TK.68


10–W FL–1–6–24
2–SKR.735
3–SKR.737
9–RIVET ST_3.2–10
5–BOLT.(2)6–60
6–WASHER.1–6–10
7–CASTLE NUT.6
8–SPIT PIN 2.20
1–SKR.743
4–SKR.736
10–W.FL–1–6–24
2–SKR.735

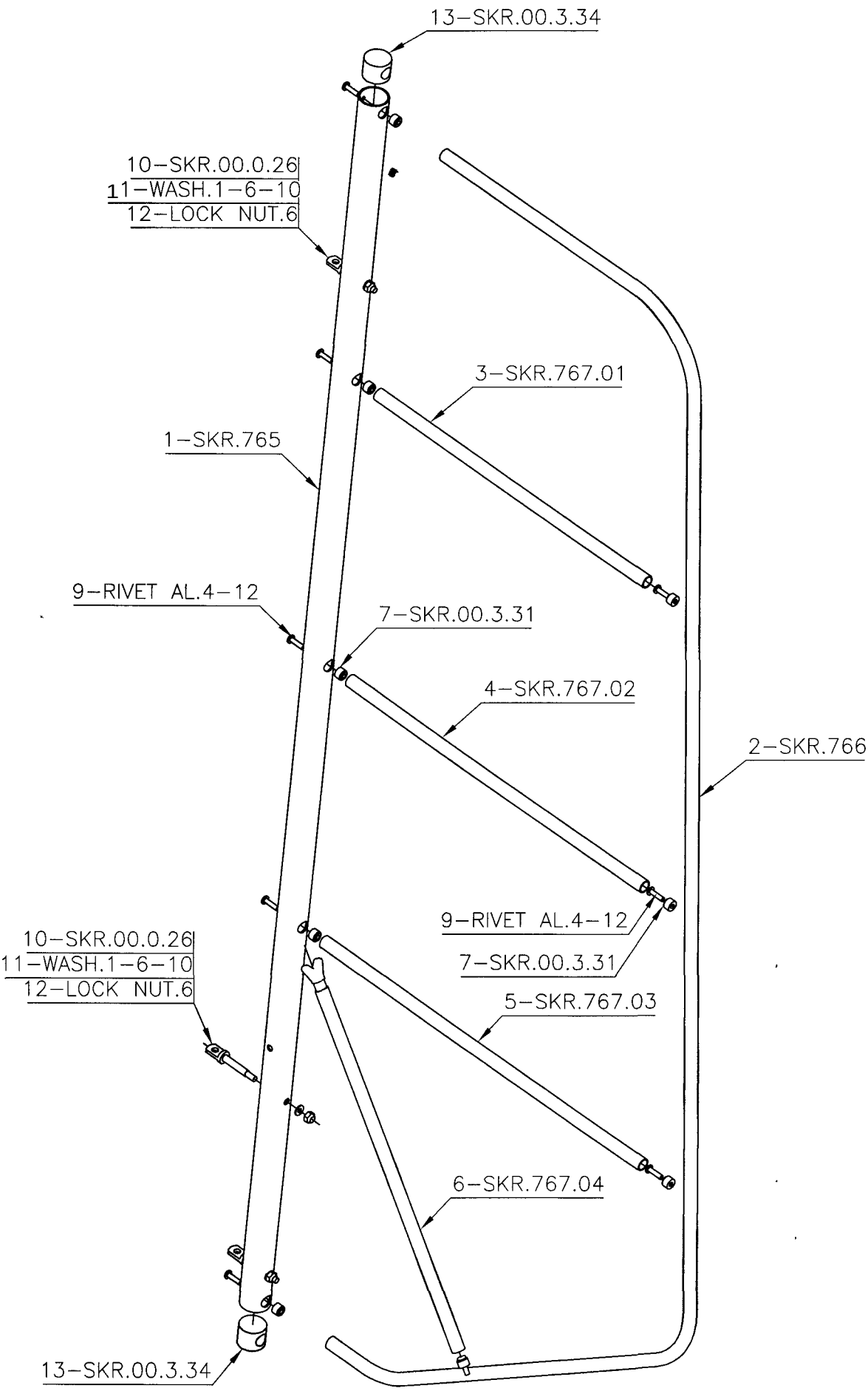

1–SKR.745
2–SKR.746
3–BOLT.6.36
5–WASHER.1–6–10
7–LOCK NUT.6
3–BOLT.6.36
5–WASHER.1–6–10
7–LOCK NUT.6
1–SKR.745
4–BOLT.8.38
6–WASHER.1–8–14
8–LOCK NUT.8


72°

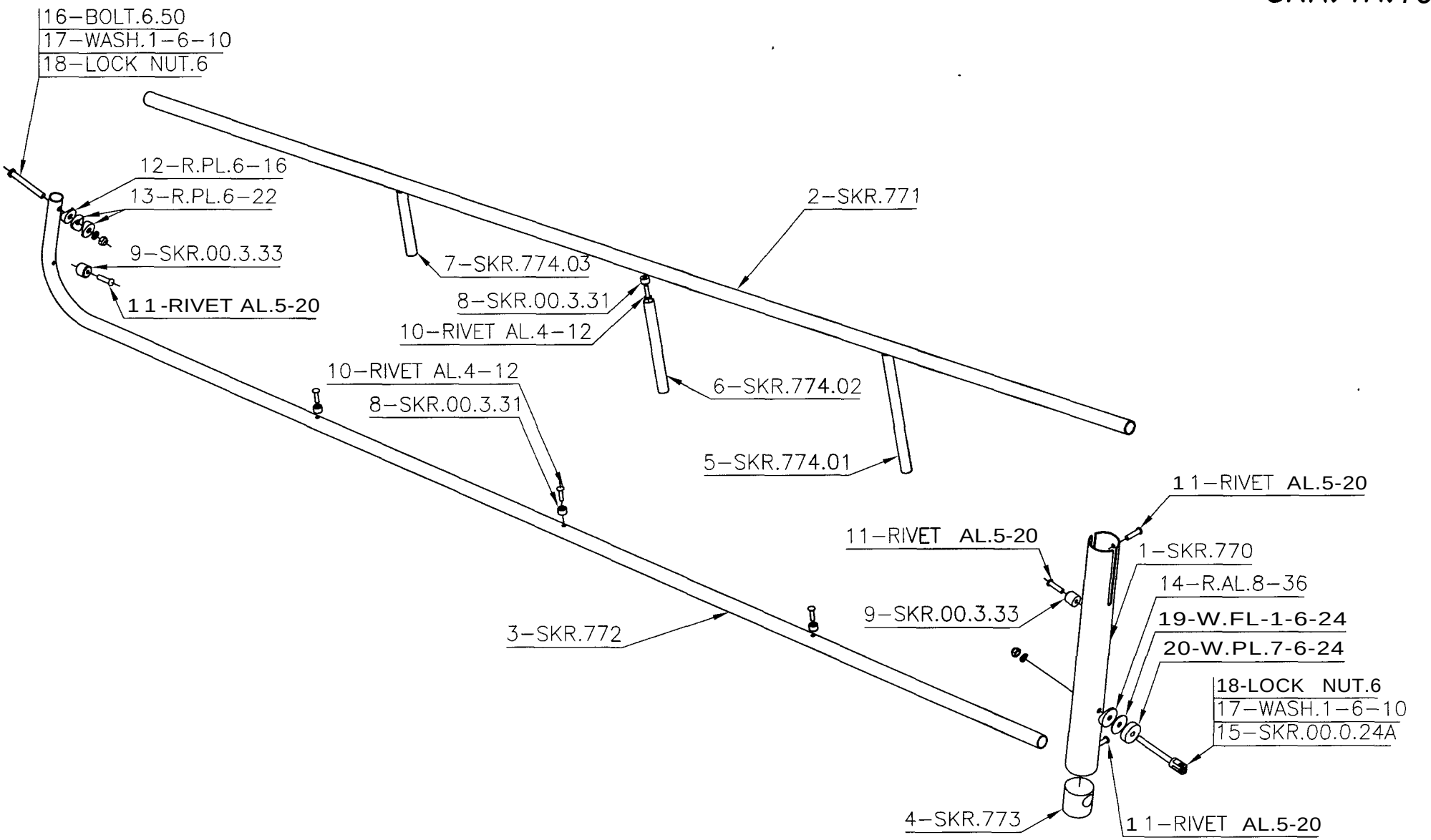

13–SKR.00.5.13
4–SKR.751
3–SKR.762.02
5–BOLT.4–25
7–WASHER.1–4–6
9–LOCK NUT.4
11–RIVET FE.4–10
2–SKR.762.01
14-BOLT 6-47
15-WASHI-6-10
16-LOC NUT 6


8-BOLT.6-56
12-LOCK NUT.6
10-WASHER.1-6-10
7-BOLT.4-25
9-WASHER.1-4-8
11-LOCK NUT.4
4-SKR.752
5-SKR.761
6-RIVET EE 4-10
1-SKR.720
3-SKR.722
2-SKR.721

SKR. TK. 74


13–SKR.00.3.34
10–SKR.00.0.26
11–WASH.1–6–10
12–LOCK NUT.6
3–SKR.767.01
1–SKR.765
9–RIVET AL.4–12
7–SKR.00.3.31
4–SKR.767.02
2–SKR.766
9–RIVET AL.4–12
7–SKR.00.3.31
10–SKR.00.0.26
11–WASH.1–6–10
12–LOCK NUT.6
5–SKR.767.03
6–SKR.767.04
13–SKR.00.3.34

SKR. TK. 75


16–BOLT.6.50
17–WASH.1–6–10
18–LOCK NUT.6
12–R.PL.6–16
13–R.PL.6–22
9–SKR.00.3.33
11-RIVET AL.5-20
7–SKR.774.03
2–SKR.771
8–SKR.00.3.31
10–RIVET AL.4–12
6–SKR.774.02
10–RIVET AL.4–12
8–SKR.00.3.31
5–SKR.774.01
11–RIVET AL.5-20
11–RIVET AL.5-20
1–SKR.770
14–R.AL.8–36
9–SKR.00.3.33
19-W.FL-1-6-24
20-W.PL.7-6-24
3–SKR.772
18-LOCK NUT.6
17–WASH.1–6–10
15–SKR.00.0.24A
4–SKR.773
11–RIVET AL.5-20